

# DEPARTMENT OF VETERANS AFFAIRS



VA HEALTHCARE NETWORK UPSTATE NEW YORK  
VA MEDICAL CENTER  
800 IRVING AVENUE  
SYRACUSE, NY 13210

**Project #528A7-17-707**

**Replace Air Handling Units**

March 10, 2017

**ALL VISITORS TO THE MEDICAL CENTER ARE REQUIRED TO HAVE APPROPRIATE VA SECURITY IDENTIFICATION. ALL VISITORS WITHOUT EXISTING VA ID ARE REQUIRED TO REPORT TO FIRST FLOOR LOBBY SECURITY WINDOW, TO SIGN IN AND RECEIVE A TEMPORARY VISITOR'S ID BADGE**

**DEPARTMENT OF VETERANS AFFAIRS****List of Specifications**

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E-103	ELECTRICAL PLAN - SHAFT #4
S-101	STRUCTURAL PLAN - SHAFT #1
S-102	STRUCTURAL PLAN - SHAFT #4

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**SECTION 01 00 00  
GENERAL REQUIREMENTS**

**1.1 SAFETY REQUIREMENTS**

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

**1.2 GENERAL INTENTION**

- A. Contractor shall provide the labor and materials to include, but not limited to, the installation of custom central station air handling units, ductwork, insulation, electrical, plumbing, structural, and architectural work as required by drawings and specifications. All work shall be performed between the hours of 6 am and 5 pm, Monday thru Friday, except when transitioning from existing to new air handlers, or when arrangements are made with the Contracting Officer Representative (COR). The contractor shall ensure compliance with the infection control measures. This project is considered a Class II Infection Control Category. Reference SPECIFICATION 01 35 26 for information regarding infection control measures.
- B. Visits to the site by Bidders may be made only by appointment with the Contracting Officer.
- C. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

**1.3 STATEMENT OF BID ITEM(S)**

- A. ITEM I, Work includes all labor, material, equipment and supervision to perform the required Mechanical, Electrical, and Structural construction work on this project as shown on the contract drawings and in the specifications.

**1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

- A. Drawings and contract documents may be obtained from the website where the solicitation is posted.

**1.5 CONSTRUCTION SECURITY REQUIREMENTS**

- A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the

approach to following goals and maintaining confidentiality of "sensitive information".

2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
  - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
  - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

#### F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours

before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.

2. One parking permit shall be issued for General Contractor and its employees for parking in designated areas only.

#### **1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the COR.

- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by the COR.

1. Do not store materials and equipment in other than assigned areas.

G. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to COR, as follows:

H. Building will be occupied during performance of work.

Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and



affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. These routes whether access or egress shall be isolated from the construction area by temporary partitions and have walking surfaces, lighting etc to facilitate patient and staff access. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.

#### **1.7 ALTERATIONS**

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR of areas of the building in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout the affected areas of the building.
2. Shall note any discrepancies between drawings and existing conditions at site.
4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of

Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

#### **1.8 DISPOSAL AND RETENTION**

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall become property of the Contractor and be removed by Contractor from the Medical Center.

#### **1.9 AS-BUILT DRAWINGS**

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications. At the end of each shift, the drawings shall be updated.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### **1.10 TEMPORARY USE OF EXISTING ELEVATORS**

A. Use of existing freight elevators for handling building materials and contractor's personnel will be permitted subject to following provisions:

1. Contractor makes all arrangements with the COR for use of elevators. The COR will ascertain that elevators are in proper condition. Contractor may use elevators Nos. S-5 and S-6 in Building Nos. 1.

#### **1.11 TEMPORARY TOILETS**

A. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by the Medical Center. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

#### **1.12 TESTS**

- A. Mechanical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc.
- B. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.
- C. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

**1.13 GOVERNMENT-FURNISHED PROPERTY**

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the Equipment Schedule on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor upon request.
- C. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.

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**SECTION 01 33 23**  
**SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in Section 00 72 00, GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by The Contracting Officer Representative (COR) on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and

Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals. Electronic submissions are preferred, but should keep resolution to the minimum required for proper review in order to minimize file sizes.
  - A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be hand delivered, sent via first class mail, or sent via FAX, and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
    2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
    3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
  - D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
  - E. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
  - F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
    1. For each drawing required, submit one legible photographic paper or vellum reproducible.

2. Reproducible shall be full size.
  3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to [khalid.nagidi@va.gov](mailto:khalid.nagidi@va.gov) or the shipping address below:

Khalid Nagidi  
VAMC FMS (138)  
800 Irving Avenue  
Syracuse, NY 13210

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**SPECIFICATION 01 35 26  
SAFETY REQUIREMENTS AND INFECTION CONTROL**

**1.1 APPLICABLE PUBLICATIONS:**

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health  
Planning

A10.34-2012.....Protection of the Public on or Adjacent to  
Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to  
Provide a Safe and Healthful Work Environment  
American National Standard Construction and  
Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building  
Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of  
Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding,  
Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment  
Maintenance

70E-2012 .....Standard for Electrical Safety in the Workplace

99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction,  
Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification  
Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General  
Industry

29 CFR 1926 .....Safety and Health Regulations for Construction  
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

**1.2 DEFINITIONS:**

A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to

solve or resolve problems relating to the subject matter, the work, or the project.

- C. High Visibility Accident. Any mishap which may generate publicity or high visibility.
- D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.
- E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:
  - 1. Death, regardless of the time between the injury and death, or the length of the illness;
  - 2. Days away from work (any time lost after day of injury/illness onset);
  - 3. Restricted work;
  - 4. Transfer to another job;
  - 5. Medical treatment beyond first aid;
  - 6. Loss of consciousness; or
  - 7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

### **1.3 REGULATORY REQUIREMENTS:**

- A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent

requirements govern except with specific approval and acceptance by the Contracting Officer Representative.

#### 1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
4. Address all the elements/sub-elements and in order as follows:
  - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
    - 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);

- 2) Plan approver (company/corporate officers authorized to obligate the company);
- 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).

b. **BACKGROUND INFORMATION.** List the following:

- 1) Contractor;
- 2) Contract number;
- 3) Project name;
- 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.

d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:

- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
- 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
- 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;

- 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
  - 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
  - 6) Lines of authority;
  - 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;
- e. SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:
- 1) Identification of subcontractors and suppliers (if known);
  - 2) Safety responsibilities of subcontractors and suppliers.
- f. TRAINING.**
- 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
  - 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.
  - 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
  - 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)
- g. SAFETY AND HEALTH INSPECTIONS.**

- 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

**h. ACCIDENT INVESTIGATION & REPORTING.** The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the Contracting Officer Representative:

- 1) Exposure data (man-hours worked);
- 2) Accident investigations, reports, and logs.

**i. PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response ;
- 2) Fire Prevention ;
- 3) Medical Support;
- 4) Posting of emergency telephone numbers;
- 5) Prevention of alcohol and drug abuse;
- 6) Hazard communication program;
- 7) Welding/Cutting "Hot" work ;
- 8) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);



- 9) General Electrical Safety
  - 10) Hazardous energy control (Machine LOTO);
  - 11) Site-Specific Fall Protection & Prevention;
  - 12) Respiratory protection;
  - 13) Health hazard control program;
- C. Submit the APP to the Contracting Officer Representative for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.
- D. Once accepted by the Contracting Officer Representative, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.
- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

#### **1.5 ACTIVITY HAZARD ANALYSES (AHAS):**

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
  2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
    - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
    - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
  3. Submit AHAs to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should

- be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
  5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative.

#### **1.6 PRECONSTRUCTION CONFERENCE:**

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

#### **1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):**

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the

Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.

- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.
- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

#### **1.8 TRAINING:**

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a

Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.

- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.
- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.
- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

**1.9 INSPECTIONS:**

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to the Contracting Officer Representative.

**1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:**

- A. Notify the Contracting Officer Representative as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer Representative determines whether a government investigation will be conducted.
- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Contracting Officer Representative within 5 calendar days of the accident. The Contracting Officer Representative will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative monthly.
- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be

provided to the Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative as requested.

#### **1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):**

A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

B. Mandatory PPE includes:

1. Hard Hats - unless written authorization is given by the Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
2. Safety glasses - unless written authorization is given by the Contracting Officer Representative, appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

#### **1.12 INFECTION CONTROL**

A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas.

B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Contracting Officer Representative (COR) before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the COR. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class II (Low Risk, Type C activity)**. Reference the matrix at the end of this specification. The required infection control precautions with each class are as follows:

1. Class I requirements:

a. During Construction Work:

- 1) Notify the COR.
- 2) Execute work by methods to minimize raising dust from construction operations.
- 3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection. Ceiling tiles must be in place when the contractor is not in the immediate vicinity.

b. Upon Completion:

- 1) Clean work area upon completion of task
- 2) Notify the Contracting Officer Representative

2. Class II requirements:

a. During Construction Work:

- 1) Notify the Contracting Officer Representative



- 2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.
- 3) Water mist work surfaces to control dust while cutting.
- 4) Seal unused doors with duct tape.
- 5) Block off and seal air vents.
- 6) Remove or isolate HVAC system in areas where work is being performed.

b. Upon Completion:

- 1) Wipe work surfaces with cleaner/disinfectant.
- 2) Contain construction waste before transport in tightly covered containers.
- 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
- 4) Upon completion, restore HVAC system where work was performed
- 5) Notify the Contracting Officer Representative

3. Class III requirements:

a. During Construction Work:

- 1) Obtain permit from the Contracting Officer Representative
- 2) Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
- 4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units

and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.

- 5) Contain construction waste before transport in tightly covered containers.
- 6) Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative and thoroughly cleaned by the VA Environmental Services Department.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Vacuum work area with HEPA filtered vacuums.
- 4) Wet mop area with cleaner/disinfectant.
- 5) Upon completion, restore HVAC system where work was performed.
- 6) Return permit to the Contracting Officer Representative

4. Class IV requirements:

a. During Construction Work:

- 1) Obtain permit from the Contracting Officer Representative
- 2) Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit)

before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

- 4) Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.
- 5) Seal holes, pipes, conduits, and punctures.
- 6) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.
- 7) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative with thorough cleaning by the VA Environmental Services Dept.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Contain construction waste before transport in tightly covered containers.
- 4) Cover transport receptacles or carts. Tape covering unless a solid lid is utilized.
- 5) Vacuum work area with HEPA filtered vacuums.
- 6) Wet mop area with cleaner/disinfectant.
- 7) Upon completion, restore HVAC system where work was performed.
- 8) Return permit to the Contracting Officer Representative

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.
2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:
  - a. Class III & IV (where dust control is the only hazard, and an agreement is reached with the Resident Engineer and Medical Center) - Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping
  - b. Class III & IV - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.
  - c. Class III & IV - Seal all penetrations in existing barrier airtight
  - d. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris
  - e. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing
  - f. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.

D. Products and Materials:

1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes
2. Barrier Doors: Self Closing Two-hour fire-rated door in steel frame, painted.
3. Dust proof two-hour fire-rated drywall
4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust

- particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose
  6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches
  7. Disinfectant: Hospital-approved disinfectant or equivalent product
  8. Portable Ceiling Access Module
- E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- F. A dust control program will be establish and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.
- H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building

- openings. HEPA filtration is required where the exhaust dust may reenter the medical center.
2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.
  3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
  4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.
  5. The contractor shall provide a plan for hauling equipment and debris through patient-care and occupied areas that consider the safety and access for employees, visitors, and patients. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
  6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
  7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

#### **1.13 NOT USED**

#### **1.14 FIRE SAFETY**

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.
- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with the Contracting Officer Representative.
- G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the Contracting Officer Representative.
- H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

- I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with the Contracting Officer Representative.
- M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with the Contracting Officer Representative.
- N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with the Contracting Officer Representative at least 24 hours in advance.
- O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to the Contracting Officer Representative.
- P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

#### **1.15 ELECTRICAL**

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29 CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.
- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.



C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition ( refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the The Contracting Officer Representative.

D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the

Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

- E.** Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

#### **1.16 FALL PROTECTION**

- A.** The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
  - 1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
  - 2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
  - 3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
  - 4. Fall protection while using a ladder will be governed by the OSHA requirements.

#### **1.17 SCAFFOLDS AND OTHER WORK PLATFORMS**

- A.** All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B.** The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.

C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.

1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
4. Emergency descent devices shall not be used as working platforms.

D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person's name and signature;
2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

#### **1.18 NOT USED**

#### **1.19 NOT USED**

#### **1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)**

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

**1.21 NOT USED****1.22 WELDING AND CUTTING**

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with the Contracting Officer Representative at least 24 hours in advance.

**1.23 LADDERS**

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
  - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
  - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.
- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

# INFECTION CONTROL (ICRA)

## PRE—CONSTRUCTION RISK ASSESSMENT FOR

### *Upgrade Cath Lab to VAV System*

<b>PROJECT #:</b>	528A7-16-704
<b>REVIEWED BY:</b>	
<b>REVIEW DATES:</b>	July 28, 2016

<b>PROJECT ENGINEER:</b>	Khalid Nagidi
<b>COR:</b>	Khalid Nagidi
<b>PROJECT CSO:</b>	Khalid Nagidi

ACTIVITY	Type of Construction Project Activity (circle your task): defined by the amount of dust generated, duration of activity and amount of shared HVAC systems			
TYPE A	TYPE B	TYPE C	TYPE D	
Inspection Non-invasive	Small scale Short duration	Moderate/high dust Demolition/removal of building components	Major demolition	
<ul style="list-style-type: none"><li>Removal of ceiling tiles for visual inspection <b>only</b></li><li>Painting, but <b>not</b> sanding</li><li>Wall covering</li><li>Electrical trim work</li><li>Minor plumbing</li><li>No cutting of walls</li><li>No dust generation</li></ul>	<ul style="list-style-type: none"><li>Installation of telephone and computer cabling</li><li>Access to chase spaces</li><li>Cutting of walls or ceiling where dust migration can be controlled</li></ul>	<ul style="list-style-type: none"><li>Sanding of walls for painting or wall covering</li><li>Removal of floor coverings, ceiling tiles, casework</li><li>New wall construction</li><li>Duct or electrical work above ceilings</li><li><b>Any activity which cannot be completed in a single work shift</b></li></ul>	<ul style="list-style-type: none"><li>Requires consecutive work shifts</li><li>Heavy demolition</li><li>Removal of cabling system</li><li>New construction</li></ul>	

RISK	Patient Risk Groups (circle your risk area) If more than one risk group will affected select the higher risk group			
LOW RISK	MEDIUM RISK	HIGH RISK	HIGHEST RISK	
<ul style="list-style-type: none"><li>• Office areas</li><li>• Classrooms</li><li>• Meeting rooms</li><li>• Atrium</li><li>• Elevators</li><li>• Warehouse</li><li>• Laundry</li><li>• Chapel</li></ul>	<ul style="list-style-type: none"><li>• Cardiology</li><li>• Internal medicine</li><li>• EKG</li><li>• GI lab</li><li>• Nuclear medicine</li><li>• Physical medicine and rehabilitation (PT, OT, KT)</li><li>• Radiology</li><li>• CT scan</li><li>• MRI</li><li>• Respiratory therapy</li><li>• Bronch lab</li><li>• Urology</li><li>• Primary Care</li><li>• Eye clinic</li><li>• Domiciliary</li><li>• In-Patient Psychiatry</li></ul>	<ul style="list-style-type: none"><li>• Emergency Room</li><li>• Laboratory</li><li>• Ward EG</li><li>• Pharmacy</li><li>• PACU</li><li>• NHCU</li><li>• Surgery clinic</li><li>• Wound clinic</li><li>• Dental</li><li>• ENT clinic</li></ul>	<ul style="list-style-type: none"><li>• Ward CG</li><li>• Ward C1</li><li>• SPD</li><li>• ICU</li><li>• PCU</li><li>• OR</li><li>• Hem/Onc Clinic</li><li>• Chemotherapy</li></ul>	

Infection Control Matrix (circle your class)-Class of Precautions for Construction Projects by Patients Risks					
		ACTIVITY			
		TYPE A	TYPE B	TYPE C	TYPE D
RISK	LOW RISK	I	II	II	III/IV
	MEDIUM RISK	I	II	III	IV
	HIGH RISK	I	II	III/IV	IV
	HIGHEST RISK	II	III/IV	III/IV	IV

Class I or II work order tasks may be performed without formal infection control risk assessment.

**Class III or IV must have Infection Control Risk Assessment Call your Infection Control Practitioner. Remember to always:**

- Use methods to minimize dust from project: water misting work surfaces, sealing air vents, barriers, dust walk-off mats,
- Clean the area (wet mop or HEPA vacuumed) before leaving project and HVAC barriers removed.
- Send a copy of this worksheet must be forwarded to the Infection Control Office

#### DESCRIPTION OF REQUIRED INFECTION CONTROL PRECAUTIONS BY CLASS:

	DURING PROJECT	UPON COMPLETION OF PROJECT
<b>Class I</b>	1) Execute work by methods to minimize raising dust from construction operations; <ul style="list-style-type: none"> <li>• Immediately replace a ceiling tile displaced for visual inspection</li> </ul>	
<b>Class II</b>	1) Provide active means to prevent airborne dust from dispersing into the atmosphere; 2) Water mist work surfaces to control dust while cutting; 3) Seal unused doors with duct tape 4) Block off and seal air vents; 5) Place dust mat at entrance and exit of work area 6) Remove or isolate HVAC system in areas where work is being performed.	1) Wipe work surfaces with disinfectant 2) Contain construction waste before transport in tightly covered container; 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area 4) Remove isolation HVAC in areas where work is being performed.
<b>Class III</b>	1) Remove and isolate HVAC system in areas where work is being done to prevent contamination of the duct system; 2) Complete critical barriers, i.e. sheetrock, plywood, plastic to seal area from non work area or implement control cube method (cart, with plastic covering and seal connection to worksite with HEPA vacuum or vacuuming prior to exit) before construction begins. 3) Maintain negative air pressure within work site utilizing HEPA equipped filtration units; 4) Contain construction waste before transport in tightly covered containers; 5) Cover transport receptacles or carts. Tape covering unless solid lid is utilized.	1) Do not remove barriers from work area until completed project is inspected by the Safety Department and Infection Control Department and thoroughly cleaned by the Environmental Services Department; 2) Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction; 3) Vacuum work area with filtered vacuums; 4) Wet mop area with disinfectant; 5) Remove isolation of HVAC system in areas where work is being performed.
<b>Class IV</b>	1) Remove or isolate HVAC system in areas where work is being done to prevent contamination of duct system; 2) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart, with plastic covering and seal connection to work site with HEPA vacuum or vacuuming prior to exit) before construction begins.	1) Remove barrier material carefully to minimize spreading of dirt and debris associated with construction;

	<ul style="list-style-type: none"><li>3) Maintain negative pressure within worksite utilizing HEPA equipped filtration units;</li><li>4) Seal holes, pipes, conduits and punctures appropriately;</li><li>5) Construct ante-room and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving the worksite or they can wear cloth paper coveralls that are removed each time they leave the work site.</li><li>6) All personnel entering the work site are required to wear shoe covers. Shoe covers must be changed each time worker exits the work area;</li><li>7) Do not remove barriers from work area until completed project is inspected by the Safety Department and Infection Control Department and thoroughly cleaned by the Environmental Services Department.</li></ul>	
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---End---

**SECTION 01 42 19  
REFERENCE STANDARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

**1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)**

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

**1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)**

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS  
Office of Construction & Facilities Management  
Facilities Quality Service (00CFM1A)  
425 Eye Street N.W, (sixth floor)  
Washington, DC 20001  
Telephone Numbers: (202) 632-5249 or (202) 632-5178  
Between 9:00 AM - 3:00 PM



**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. <a href="http://www.aluminum.org">http://www.aluminum.org</a>
AABC	Associated Air Balance Council <a href="http://www.aabchg.com">http://www.aabchg.com</a>
AAMA	American Architectural Manufacturer's Association <a href="http://www.aamanet.org">http://www.aamanet.org</a>
AAN	American Nursery and Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
AASHTO	American Association of State Highway and Transportation Officials <a href="http://www.aashto.org">http://www.aashto.org</a>
AATCC	American Association of Textile Chemists and Colorists <a href="http://www.aatcc.org">http://www.aatcc.org</a>
ACGIH	American Conference of Governmental Industrial Hygienists <a href="http://www.acgih.org">http://www.acgih.org</a>
ACI	American Concrete Institute <a href="http://www.aci-int.net">http://www.aci-int.net</a>
ACPA	American Concrete Pipe Association <a href="http://www.concrete-pipe.org">http://www.concrete-pipe.org</a>
ACPPA	American Concrete Pressure Pipe Association <a href="http://www.acppa.org">http://www.acppa.org</a>
ADC	Air Diffusion Council <a href="http://flexibleduct.org">http://flexibleduct.org</a>
AGA	American Gas Association <a href="http://www.aga.org">http://www.aga.org</a>

AGC	Associated General Contractors of America <a href="http://www.agc.org">http://www.agc.org</a>
AGMA	American Gear Manufacturers Association, Inc. <a href="http://www.agma.org">http://www.agma.org</a>
AHAM	Association of Home Appliance Manufacturers <a href="http://www.aham.org">http://www.aham.org</a>
AIA	American Institute of Architects <a href="http://www.aia.org">http://www.aia.org</a>
AISC	American Institute of Steel Construction <a href="http://www.aisc.org">http://www.aisc.org</a>
AISI	American Iron and Steel Institute <a href="http://www.steel.org">http://www.steel.org</a>
AITC	American Institute of Timber Construction <a href="http://www.aitc-glulam.org">http://www.aitc-glulam.org</a>
AMCA	Air Movement and Control Association, Inc. <a href="http://www.amca.org">http://www.amca.org</a>
ANLA	American Nursery & Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
ANSI	American National Standards Institute, Inc. <a href="http://www.ansi.org">http://www.ansi.org</a>
APA	The Engineered Wood Association <a href="http://www.apawood.org">http://www.apawood.org</a>
ARI	Air-Conditioning and Refrigeration Institute <a href="http://www.ari.org">http://www.ari.org</a>
ASAE	American Society of Agricultural Engineers <a href="http://www.asae.org">http://www.asae.org</a>
ASCE	American Society of Civil Engineers <a href="http://www.asce.org">http://www.asce.org</a>

ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers <a href="http://www.ashrae.org">http://www.ashrae.org</a>
ASME	American Society of Mechanical Engineers <a href="http://www.asme.org">http://www.asme.org</a>
ASSE	American Society of Sanitary Engineering <a href="http://www.asse-plumbing.org">http://www.asse-plumbing.org</a>
ASTM	American Society for Testing and Materials <a href="http://www.astm.org">http://www.astm.org</a>
AWI	Architectural Woodwork Institute <a href="http://www.awinet.org">http://www.awinet.org</a>
AWS	American Welding Society <a href="http://www.aws.org">http://www.aws.org</a>
AWWA	American Water Works Association <a href="http://www.awwa.org">http://www.awwa.org</a>
BHMA	Builders Hardware Manufacturers Association <a href="http://www.buildershardware.com">http://www.buildershardware.com</a>
BIA	Brick Institute of America <a href="http://www.bia.org">http://www.bia.org</a>
CAGI	Compressed Air and Gas Institute <a href="http://www.cagi.org">http://www.cagi.org</a>
CGA	Compressed Gas Association, Inc. <a href="http://www.cganet.com">http://www.cganet.com</a>
CI	The Chlorine Institute, Inc. <a href="http://www.chlorineinstitute.org">http://www.chlorineinstitute.org</a>
CISCA	Ceilings and Interior Systems Construction Association <a href="http://www.cisca.org">http://www.cisca.org</a>
CISPI	Cast Iron Soil Pipe Institute <a href="http://www.cispi.org">http://www.cispi.org</a>

CLFMI	Chain Link Fence Manufacturers Institute <a href="http://www.chainlinkinfo.org">http://www.chainlinkinfo.org</a>
CPMB	Concrete Plant Manufacturers Bureau <a href="http://www.cpm.org">http://www.cpm.org</a>
CRA	California Redwood Association <a href="http://www.calredwood.org">http://www.calredwood.org</a>
CRSI	Concrete Reinforcing Steel Institute <a href="http://www.crsi.org">http://www.crsi.org</a>
CTI	Cooling Technology Institute <a href="http://www.cti.org">http://www.cti.org</a>
DHI	Door and Hardware Institute <a href="http://www.dhi.org">http://www.dhi.org</a>
EGSA	Electrical Generating Systems Association <a href="http://www.egsa.org">http://www.egsa.org</a>
EEI	Edison Electric Institute <a href="http://www.eei.org">http://www.eei.org</a>
EPA	Environmental Protection Agency <a href="http://www.epa.gov">http://www.epa.gov</a>
ETL	ETL Testing Laboratories, Inc. <a href="http://www.etl.com">http://www.etl.com</a>
FAA	Federal Aviation Administration <a href="http://www.faa.gov">http://www.faa.gov</a>
FCC	Federal Communications Commission <a href="http://www.fcc.gov">http://www.fcc.gov</a>
FPS	The Forest Products Society <a href="http://www.forestprod.org">http://www.forestprod.org</a>
GANA	Glass Association of North America <a href="http://www.cssinfo.com/info/gana.html/">http://www.cssinfo.com/info/gana.html/</a>
FM	Factory Mutual Insurance <a href="http://www.fmglobal.com">http://www.fmglobal.com</a>

GA	Gypsum Association <a href="http://www.gypsum.org">http://www.gypsum.org</a>
GSA	General Services Administration <a href="http://www.gsa.gov">http://www.gsa.gov</a>
HI	Hydraulic Institute <a href="http://www.pumps.org">http://www.pumps.org</a>
HPVA	Hardwood Plywood & Veneer Association <a href="http://www.hpva.org">http://www.hpva.org</a>
ICBO	International Conference of Building Officials <a href="http://www.icbo.org">http://www.icbo.org</a>
ICEA	Insulated Cable Engineers Association Inc. <a href="http://www.icea.net">http://www.icea.net</a>
\ICAC	Institute of Clean Air Companies <a href="http://www.icac.com">http://www.icac.com</a>
IEEE	Institute of Electrical and Electronics Engineers <a href="http://www.ieee.org">http://www.ieee.org</a>
IMSA	International Municipal Signal Association <a href="http://www.imsasafety.org">http://www.imsasafety.org</a>
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association <a href="http://www.mbma.com">http://www.mbma.com</a>
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. <a href="http://www.mss-hq.com">http://www.mss-hq.com</a>
NAAMM	National Association of Architectural Metal Manufacturers <a href="http://www.naamm.org">http://www.naamm.org</a>
NAPHCC	Plumbing-Heating-Cooling Contractors Association <a href="http://www.phccweb.org.org">http://www.phccweb.org.org</a>
NBS	National Bureau of Standards See - NIST

NBBPVI     National Board of Boiler and Pressure Vessel Inspectors  
<http://www.nationboard.org>

NEC        National Electric Code  
See - NFPA National Fire Protection Association

NEMA       National Electrical Manufacturers Association  
<http://www.nema.org>

NFPA       National Fire Protection Association  
<http://www.nfpa.org>

NHLA       National Hardwood Lumber Association  
<http://www.natlhardwood.org>

NIH        National Institute of Health  
<http://www.nih.gov>

NIST       National Institute of Standards and Technology  
<http://www.nist.gov>

NLMA       Northeastern Lumber Manufacturers Association, Inc.  
<http://www.nelma.org>

NPA        National Particleboard Association  
18928 Premiere Court  
Gaithersburg, MD 20879  
(301) 670-0604

NSF        National Sanitation Foundation  
<http://www.nsf.org>

NWWDA     Window and Door Manufacturers Association  
<http://www.nwwda.org>

OSHA       Occupational Safety and Health Administration  
Department of Labor  
<http://www.osha.gov>

PCA        Portland Cement Association  
<http://www.portcement.org>

PCI	Precast Prestressed Concrete Institute <a href="http://www.pci.org">http://www.pci.org</a>
PPI	The Plastic Pipe Institute <a href="http://www.plasticpipe.org">http://www.plasticpipe.org</a>
PEI	Porcelain Enamel Institute, Inc. <a href="http://www.porcelainenamel.com">http://www.porcelainenamel.com</a>
PTI	Post-Tensioning Institute <a href="http://www.post-tensioning.org">http://www.post-tensioning.org</a>
RFCI	The Resilient Floor Covering Institute <a href="http://www.rfci.com">http://www.rfci.com</a>
RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. <a href="http://www.rma.org">http://www.rma.org</a>
SCMA	Southern Cypress Manufacturers Association <a href="http://www.cypressinfo.org">http://www.cypressinfo.org</a>
SDI	Steel Door Institute <a href="http://www.steeldoor.org">http://www.steeldoor.org</a>
SOI	Secretary of the Interior  <a href="http://www.cr.nps.gov/local-law/arch_stnds_8_2.htm">http://www.cr.nps.gov/local-law/arch_stnds_8_2.htm</a>
IGMA	Insulating Glass Manufacturers Alliance <a href="http://www.igmaonline.org">http://www.igmaonline.org</a>
SJI	Steel Joist Institute <a href="http://www.steeljoist.org">http://www.steeljoist.org</a>
SMACNA	Sheet Metal and Air-Conditioning Contractors National Association, Inc. <a href="http://www.smacna.org">http://www.smacna.org</a>
SSPC	The Society for Protective Coatings <a href="http://www.sspc.org">http://www.sspc.org</a>

STI        Steel Tank Institute  
<http://www.steeltank.com>

SWI        Steel Window Institute  
<http://www.steelwindows.com>

TCA        Tile Council of America, Inc.  
<http://www.tileusa.com>

TEMA       Tubular Exchange Manufacturers Association  
<http://www.tema.org>

TPI        Truss Plate Institute, Inc.  
583 D'Onofrio Drive; Suite 200  
Madison, WI 53719  
(608) 833-5900

UBC        The Uniform Building Code  
See ICBO

UL         Underwriters' Laboratories Incorporated  
<http://www.ul.com>

ULC        Underwriters' Laboratories of Canada  
<http://www.ulc.ca>

WCLIB      West Coast Lumber Inspection Bureau  
6980 SW Varns Road, P.O. Box 23145  
Portland, OR 97223  
(503) 639-0651

WRCLA      Western Red Cedar Lumber Association  
P.O. Box 120786  
New Brighton, MN 55112  
(612) 633-4334

WWPA       Western Wood Products Association  
<http://www.wwpa.org>

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**SECTION 01 74 19**  
**CONSTRUCTION WASTE MANAGEMENT**

**PART 1 – GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Clean dimensional wood and palette wood.
  - 2. Engineered wood products (plywood, particle board and I-joists, etc).
  - 3. Metal products (eg, steel, wire, beverage containers, copper, etc).
  - 4. Cardboard, paper and packaging.
  - 5. Paint.

**1.2 RELATED WORK:**

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

**1.3 QUALITY ASSURANCE:**

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
  - 1. Excess or unusable construction materials.
  - 2. Packaging used for construction products.
  - 3. Poor planning and/or layout.
  - 4. Construction error.
  - 5. Over ordering.
  - 6. Weather damage.
  - 7. Contamination.
  - 8. Mishandling.
  - 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.

- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.cwm.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

#### **1.4 TERMINOLOGY:**

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- G. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- H. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- I. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
  - 1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  - 2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.
- J. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating

procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.

- K. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- L. Return: To give back reusable items or unused products to vendors for credit.
- M. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- N. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- O. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- P. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

### **1.5 SUBMITTALS:**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
  - 1. Procedures to be used for debris management.
  - 2. Techniques to be used to minimize waste generation.
  - 3. Analysis of the estimated job site waste to be generated:
    - a. List of each material and quantity to be salvaged, reused, recycled.
    - b. List of each material and quantity proposed to be taken to a landfill.
  - 4. Detailed description of the Means/Methods to be used for material handling.
    - a. On site: Material separation, storage, protection where applicable.
    - b. Off site: Transportation means and destination. Include list of materials.
      - 1) Description of materials to be site-separated and self-hauled to designated facilities.
      - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
    - c. The names and locations of mixed debris reuse and recycling facilities or sites.
    - d. The names and locations of trash disposal landfill facilities or sites.
    - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

### **1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):  
LEED Green Building Rating System for New Construction

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS:**

- A. List of each material and quantity to be salvaged, recycled, and reused.

- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

### **PART 3 - EXECUTION**

#### **3.1 COLLECTION:**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, and federal regulations. Any PCB containing ballasts, if any, shall be placed in a suitable container and shall remain the property of the owner. All other ballasts and light bulbs shall be properly disposed of by the contractor.

#### **3.2 DISPOSAL:**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

#### **3.3 REPORT:**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, and invoices. Include the net total costs for each disposal.

**END OF SECTION 01 7419**

**SECTION 05 12 00  
STRUCTURAL STEEL FRAMING**

**PART 1 - GENERAL****1.1 SUMMARY****A. Section Includes:**

1. Structural steel shapes, plates, and bars.
2. Structural pipe.
3. Bolts, nuts, and washers.

**1.2 RELATED REQUIREMENTS**

- A. Metal Fabrications: Section 05 50 00
- B. Painting: Section 09 91 00

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. American Institute of Steel Construction (AISC):
  1. AISC Manual - Steel Construction Manual, 14th Ed.
  2. 303-10 - Code of Structural Steel Buildings and Bridges.
  3. 360-10: Specification for Structural Steel Buildings.
- C. The American Society of Mechanical Engineers (ASME):
  1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.
- D. American Welding Society (AWS):
  1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
- E. ASTM International (ASTM):
  1. A6/A6M-14 - General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
  2. A36/A36M-14 - Carbon Structural Steel.
  3. A53/A53M-12 - Pipe, Steel, Black and Hot-Dip, Zinc-Coated, Welded and Seamless.
  4. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
  5. A242/A242M-13 - High-Strength Low-Alloy Structural Steel.
  6. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.
  7. A307-14 - Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.
  8. A325-14 - Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength.

9. A490-14a - Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength.
  10. A500/A500M-13 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
  11. A501/A501M-14 - Hot-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
  12. A572/A572M-15 - High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
  13. A992/A992M-15 - Structural Shapes.
  14. F2329/F2329M-15 - Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy steel Bolts, Screws, washers, Nuts, and Special Threaded Fasteners.
- F. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.
- G. Military Specifications (Mil. Spec.):
1. MIL-P-21035 - Paint, High Zinc Dust Content, Galvanizing, Repair.
- H. Occupational Safety and Health Administration (OSHA):
1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
  2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.
- I. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
1. Specification for Structural Joints Using ASTM A325 or A490 Bolts.

#### **1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Show size, configuration, and fabrication and installation details.
- C. Test Reports: Certify products comply with specifications.
1. Welders' qualifying tests.
- D. Certificates: Certify each product complies with specifications.
1. Structural steel.
  2. Steel connections.
  3. Welding materials.
  4. Shop coat primer paint.
- E. Qualifications: Substantiate qualifications comply with specifications.
1. Fabricator.
  2. Installer.

3. Welders and welding procedures.
- F. Delegated Design Drawings and Calculations: Signed and sealed by responsible Architect/Engineer.
  1. Connection calculations.
- G. Record Surveys: Signed and sealed by responsible surveyor or engineer.

#### **1.5 QUALITY ASSURANCE**

- A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.
  1. Regularly fabricates specified products.
  2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.
- B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.
  1. Regularly installs specified products.
  2. Installed specified products with satisfactory service on five similar installations for minimum five years.
- C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.
- D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

#### **1.6 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

### **PART 2 - PRODUCTS**

#### **2.1 SYSTEM PERFORMANCE**

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where project is located.
- B. Design structural steel framing connections complying with specified performance:
  1. Load Capacity: Resist loads indicated on drawings. Account for connection and member loads and eccentricities.
    - a. Request additional design criteria when necessary to complete connection design.
  2. Configuration: Design and detail all connections for each member size, steel grade and connection type to resist the loads and



reactions indicated on the drawings or specified herein. Use details consistent with details shown on drawings, supplementing where necessary. The details shown on drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Contracting Officer Representative of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Contracting Officer's Representative. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

## **2.2 MATERIALS**

### **A. W-Shapes:**

1. ASTM A992/A992M.
2. ASTM A572/A572M; Grade 50.
3. ASTM A529; Grade 50.

### **B. Channel and Angles:**

1. ASTM A36/A36M.
2. ASTM A572/A572M; Grade 50.
3. ASTM A529; Grade 50.

### **C. Plates and Bars:**

1. ASTM A36.
2. ASTM A572; Grade 50.
3. ASTM A529; Grade 50.

### **D. Hollow Structural Sections:**

1. ASTM A500.
2. ASTM A501.

### **E. Structural Pipe: ASTM A53/, Grade B.**

### **F. Bolts, Nuts and Washers: Galvanized for galvanized framing and plain finish for other framing.**

1. High-strength bolts, including nuts and washers: ASTM A325.
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.

### **G. Welding Materials: AWS D1.1, type to suit application.**

**2.3 PRODUCTS - GENERAL****A. Sustainable Construction Requirements:**

1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13,

**2.4 FABRICATION****A. Fabricate structural steel according to Chapter M, AISC 360.****B. Shop and Field Connections:**

1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

**2.5 FINISHES****A. Shop Priming:**

1. Prime paint structural steel according to AISC 303, Section 6.
  - a. Interstitial Space Structural Steel: Prime paint, unless indicated to receive sprayed on fireproofing.

**B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.****C. Do not paint:**

1. Surfaces within 50 mm (2 inches) of field welded joints.
2. Surfaces indicated to be encased in concrete.
3. Surfaces receiving sprayed on fireproofing.
4. Beam top flanges receiving shear connector studs applied.

**D. Structural Steel Galvanizing: ASTM A123/A123M, hot dipped, after fabrication. Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.**

1. Galvanize structural steel framing installed at exterior locations.

**E. Bolts, Nuts, and Washers Galvanizing: ASTM F2329, hot-dipped.**

**2.6 ACCESSORIES**

- A. General: Shop paint steel according to AISC 303, Section 6.
- B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.
- C. Galvanizing Repair Paint: MPI No. 18.

**PART 3 - EXECUTION****3.1 ERECTION**

- A. Erect structural steel according to AISC 303 and AISC 360.
- B. Set structural steel accurately at locations and elevations indicated on drawings.
- C. Maintain erection tolerances of structural steel within AISC 303 requirements.
  - 1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.
- D. Weld and bolt connections as specified for shop connections.

**3.2 FIELD PAINTING**

- A. After welding, clean and prime weld areas to match adjacent finish.
- B. Touch-up primer damaged by construction operations.
- C. Apply galvanizing repair paint to galvanized coatings damaged by construction operations.
- D. Finish Painting: As specified in Section 09 91 00, PAINTING.

**3.3 FIELD QUALITY CONTROL**

- A. Record Survey:
  - 1. Engage registered land surveyor or registered civil engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform survey.
  - 2. Measure and record structural steel framing plumbness, level, and alignment after completing bolting and welding and before installation of work supported by structural steel.
  - 3. Identify deviations from allowable tolerances specified in AISC Manual.

- - E N D - -

**SECTION 05 50 00  
METAL FABRICATIONS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
  - 1. Gratings
  - 2. Loose Lintels

**1.2 RELATED WORK**

- A. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Prime and finish painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Floor plate
Safety nosing	Wheel guards
Ceiling hatch	

- C. Shop Drawings:
  - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
  - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
  - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
  - 1. Anodized finish as specified.
  - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

#### 1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - B18.6.1-97.....Wood Screws
  - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
  - A36/A36M-12.....Structural Steel
  - A47-99(R2009).....Malleable Iron Castings
  - A48-03(R2012).....Gray Iron Castings
  - A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated  
Welded and Seamless
  - A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products
  - A240/A240M-14.....Standard Specification for Chromium and  
Chromium-Nickel Stainless Steel Plate, Sheet  
and Strip for Pressure Vessels and for General  
Applications.
  - A269-10.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
  - A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI  
Tensile Strength
  - A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain
  - A786/A786M-09.....Rolled Steel Floor Plate
  - B221-13.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Shapes, and Tubes

- B456-11.....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
- B632-08.....Aluminum-Alloy Rolled Tread Plate
- C1107-13.....Packaged Dry, Hydraulic-Cement Grout  
(Nonshrink)
- D3656-13.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
- F436-11.....Hardened Steel Washers
- F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head  
Cap Screws and Studs for General Use
- F593-13.....Stainless Steel Bolts, Hex Cap Screws, and  
Studs
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
- D1.1-10.....Structural Welding Code Steel
- D1.2-08.....Structural Welding Code Aluminum
- D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
- AMP 521-01.....Pipe Railing Manual
- AMP 500-06.....Metal Finishes Manual
- MBG 531-09.....Metal Bar Grating Manual
- MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective  
Coatings:
- SP 1-04.....No. 1, Solvent Cleaning
- SP 2-04.....No. 2, Hand Tool Cleaning
- SP 3-04.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
- RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

## **PART 2 - PRODUCTS**

### **2.1 DESIGN CRITERIA**

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms:  
500 kg/m<sup>2</sup> (100 pounds per square foot). Use 2,500 kg (500 pounds) for concentrated loads.

### **2.2 MATERIALS**

- A. Structural Steel: ASTM A36.

- B. Stainless Steel: ASTM A240, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
  - 1. Steel ASTM A786.
  - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
  - 1. Galvanized for exterior locations.
  - 2. Type S, Grade A unless specified otherwise.
  - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:
  - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
  - 2. Form channel within turned pyramid shaped clamping ridges on each side.
  - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
  - 4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
  - 5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.
- K. Grout: ASTM C1107, pourable type.

### 2.3 HARDWARE

- A. Rough Hardware:
  - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.

2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:

- a. ASME B18.2.2.
- b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
- c. ASTM F468 for nonferrous bolts.
- d. ASTM F593 for stainless steel.

2. Screws: ASME B18.6.1.

3. Washers: ASTM F436, type to suit material and anchorage.

4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

## 2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.



7. Use stainless steel connectors for removable members machine screws or bolts.

#### D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self-drilling and tapping screws or bolts.

#### E. Workmanship

##### 1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

##### 2. Welding:

- a. Weld in accordance with AWS.
  - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
  - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
  - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
  - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
  - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
  - b. Fit removable members to be easily removed.
  - c. Design and construct field connections in the most practical place for appearance and ease of installation.
  - d. Fit pieces together as required.
  - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
  - f. Joints firm when assembled.
  - g. Conceal joining, fitting and welding on exposed work as far as practical.
  - h. Do not show rivets and screws prominently on the exposed face.
  - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

## F. Finish:

1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
  - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
  - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
  - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
  - d. Painted: AA-C22R10.
3. Steel and Iron: NAAMM AMP 504.
  - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
  - b. Surfaces exposed in the finished work:
    - 1) Finish smooth rough surfaces and remove projections.
    - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
  - c. Shop Prime Painting:
    - 1) Surfaces of Ferrous metal:
      - a) Items not specified to have other coatings.
      - b) Galvanized surfaces specified to have prime paint.
      - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
      - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
      - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
    - 2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

## G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

## 2.5 SUPPORTS

### A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

### B. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

### C. For Trapeze Bars:

1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
3. Fabricate concealed components of structural steel shapes unless shown otherwise.
4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
  - a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.
  - b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.

## 2.6 FRAMES

### A. Frames for Breech Opening:

1. Fabricate from steel channels, or combination of steel plates and angles to size and contour shown.
2. Weld strap anchors on back of frame at not over 600 mm (2 feet) on centers for concrete or masonry openings.

## **2.7 GUARDS**

### **A. Wall Corner Guards:**

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

### **B. Guard Angles for Overhead Doors:**

1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
2. Weld filler piece across head of opening to jamb angles.
3. Make provisions for fasteners and anchorage.

### **C. Channel Guard at Loading Platform:**

1. Fabricate from steel channel of size shown.
2. Weld anchors to channels as shown.
3. Drill channel for bumper anchor bolts.

### **D. Edge Guard Angles for Openings in slabs.**

1. Fabricate from steel angles of sizes and with anchorage shown.
2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
3. Miter or butt angles at corners and weld.
4. Use one anchor near end and three feet on centers between end anchors.

### **E. Wheel Guards:**

1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
2. Provide corner type, with flanges for bolting to walls.

## **2.8 COVERS AND FRAMES FOR PITS AND TRENCHES**

### **A. Fabricate covers to support live loads specified.**

### **B. Galvanized steel members after fabrication in accordance with ASTM A123, G-90 coating.**

### **C. Steel Covers:**

1. Use 6 mm (1/4 inch) thick floor plate for covers unless otherwise shown. Use gratings where shown as specified in paragraph GRATINGS. Use smooth floor plate unless noted otherwise.

2. Provide clearance at all sides to permit easy removal of covers.
3. Make cutouts within 6 mm (1/4 inch) of penetration for passage of pipes and ducts.
4. Drill covers for flat head countersunk screws.
5. Make cover sections not to exceed 2.3 m<sup>2</sup> (25 square feet) in area and 90 kg (200 pounds) in weight.
6. Fabricate trench cover sections not be over 900 mm (3 feet) long and if width of trench is more than 900 mm (3 feet) or over, equip one end of each section with an angle or "T" bar stiffener to support adjoining plate.
7. Use two, 13 mm (1/2 inch) diameter steel bar flush drop handles for each cover section.

D. Steel Frames:

1. Form frame from structural steel angles as shown. Where not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles for frame openings over 1200 mm (4 feet) long and 50 x 50 x 6 mm (2 ix 2 x 1/4 inch) for frame openings less than 1200 mm (4 feet).
2. Fabricate intermediate supporting members from steel "T's" or angles; located to support cover section edges.
3. Where covers are required use steel border bars at frames so that top of cover will be flush with frame and finish floor.
4. Weld steel strap anchors to frame. Space straps not over 600 mm (24 inches) o.c., not shown otherwise between end anchors. Use 6 x 25 x 200 mm (1/4 x 1 x 8 inches) with 50 mm (2 inch) bent ends strap anchors unless shown otherwise.
5. Drill and tap frames for screw anchors where plate covers occur.

## 2.9 GRATINGS

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m<sup>2</sup> (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
  1. Fabricate intermediate supporting members from "T's" or angles.

2. Locate intermediate supports to support grating section edges.
3. Fabricate frame to finish flush with top of grating.
4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
5. Butt or miter, and weld angle frame at corners.

G. Steel Bar Gratings:

1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
3. Interior gratings: Prime paint unless specified galvanized.
4. Use serrated bars for interior gratings.
3. Fabricate gratings in section not longer than 1200 mm (4 feet) or over 90 kg (200 pounds) and fit so as to be readily removable.

**2.10 PLATE DOOR SILL**

- A. Fabricate of checkered plate as detailed.
1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
  2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
- B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

**2.11 SAFETY NOSINGS**

- A. Fed. Spec. RR-T-650, Type C.
1. Aluminum: Class 2, Style 2.
  2. Cast iron: Class 4.
- B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.
- C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
- D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
- E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
- F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.

## 2.12 LADDERS

### A. Steel Ladders:

1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
5. Galvanize ladders after fabrication, ASTM A123, G-90.

### B. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

## 2.13 RAILINGS

- ### A. In addition to the dead load design railing assembly to support live load specified.

### B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
  - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
  - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
  - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.



## 6. Interior Post Anchors:

- a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
- b. Weld or thread flanged fitting to posts at base.
- c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
- d. Provide sliding flange base plate on posts secured with set screws.
- e. Weld flange base plate to removable posts set in sleeves.

## C. Handrails:

1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

## D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.
5. Fabricate removable sections with posts at end of section.

## 6. Removable Rails:

- a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
- b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
- c. Continuously weld brackets to post.
- d. Provide slotted bolt holes in rail bracket.
- e. Weld bolt heads flush with top of rail.
- f. Weld flanged fitting to post where posts are installed in sleeves.

## 7. Opening Guard Rails:

- a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.

- b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
  - c. Fabricate rails for floor openings for anchorage in sleeves.
8. Gates:
- a. Fabricate from steel pipe as specified for railings.
  - b. Fabricate gate fittings from either malleable iron or wrought steel.
  - c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
  - d. Provide suitable stops, so that gate will swing as shown.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  - 1. Provide temporary bracing for such items until concrete or masonry is set.
  - 2. Place in accordance with setting drawings and instructions.
  - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
  - 1. Design and finish as specified for shop welding.
  - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

### 3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
  - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
  - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
  - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
  - 4. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
  - 1. Locate center of support at anchorage point of supported item.
  - 2. Locate support at top and bottom of wall hung cabinets.
  - 3. Locate support at top of floor cabinets and shelving installed against walls.
  - 4. Locate supports where required for items shown.
- c. Supports for Trapeze Bars:
  - 1. Secure plates to overhead construction with fasteners as shown.
  - 2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
  - 3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
    - a. Install closure plates in channel between eye bolts.
    - b. Install eyebolts in channel.

### 3.3 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

### 3.4 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.

C. Set in formwork before concrete is placed.

### 3.5 GUARDS

#### A. Steel Angle Corner Guards:

1. Build into masonry as the work progress.
2. Set into formwork before concrete is placed.
3. Set angles flush with edge of opening and finish floor or wall or as shown.
4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.
5. Install Guard Angles at Edges of // Trench // Stairwell // Openings in Slab // Dock Leveler // Overhead Doors where shown.

#### B. Channel Guard at Top Edge of Concrete Platforms:

1. Install in formwork before concrete is placed.
2. Set channel flush with top of the platform.

#### C. Wheel Guards:

1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
2. Anchor to walls as shown, expansion bolt if not shown.

### 3.6 GRATINGS

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

### 3.7 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

### 3.8 PLATE DOOR SILL

- A. Install after roofing base flashing and counter flashing work is completed.

- B. Set in sealant and bolt to curb.

### **3.9 SAFETY NOSINGS**

- A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
  - 1. Exterior concrete steps.
  - 2. Door sills of areaway entrances curbs.
  - 3. Exposed edges of curbs of door sills at transformer and service rooms.
  - 4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.
- B. Install flush with horizontal and vertical surfaces.
- C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
- D. Extend nosings full width of door openings.
- E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

### **3.10 LADDERS**

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
  - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
  - 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.
- C. Ladder Rungs:
  - 1. Set ladder rungs into formwork before concrete is placed. // Build ladder rungs into masonry as the work progresses. //
  - 2. Set step portion of rung 150 mm (6 inches) from wall.
  - 3. Space rungs approximately 300 mm (12 inches) on centers.
  - 4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

### **3.11 RAILINGS**

- A. Steel Posts:
  - 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
  - 2. Install sleeves in concrete formwork.

3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
  - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
  - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

C. Removable Rails:

1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing.  
Do not grout posts.

D. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

### 3.12 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as

recommended by the metal manufacture and protected from damage until completion of the project.

- - - E N D - - -

**SECTION 07 01 50.19  
PREPARATION FOR RE-ROOFING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

A. Section Includes:

1. Roofing membrane and selective roofing system component removal for new roof membrane installation.
2. Existing roofing membrane preparation for new roofing membrane system installation.

B. Existing Roofing System: EPDM System components include:

1. Roof insulation and drainage board.
2. Roofing membrane.
3. Cover board.
4. Vapor retarder.
5. Substrate board.

**1.2 RELATED REQUIREMENTS**

- A. Sheet Metal Counterflashing: Section 07 60 00, SHEET METAL FLASHING AND TRIM.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
1. FX-1-01(R2006) Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
- C. American Society for Nondestructive Testing (ASNT):
1. SNT-TC-1A - Personnel Qualification and Certification for Nondestructive Testing.
- D. ASTM International (ASTM):
1. C208-12 - Cellulosic Fiber Insulating Board.
  2. C578-15 - Rigid, Cellular Polystyrene Thermal Insulation.
  3. C728-15 - Perlite Thermal Insulation Board.
  4. C1177/C1177M-13 - Glass Mat Gypsum Substrate for Use as Sheathing.
  5. C1153-97(2003)e1 - Location of Wet Insulation in Roofing Systems Using Infrared Imaging.
  6. C1278/C1278M-07a(2015) - Fiber-Reinforced Gypsum Panel.
  7. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.



E. U.S. Department of Commerce National Institute of Standards and Technology (NIST):

1. DOC PS 1-09 - Structural Plywood.
2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.

#### 1.4 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting minimum 30 days before beginning Work of this section.

SPEC WRITER NOTE: Edit participant list to ensure entities influencing outcome attend.

1. Required Participants:

- a. Contracting Officer's Representative.
- b. // Architect/Engineer. //
- c. // Inspection and Testing Agency. //
- d. Contractor.
- e. Installer.

SPEC WRITER NOTE: Include manufacturer's representative when work affects existing warranted roof.

- f. // Manufacturer's field representative. //
- g. Other installers responsible for adjacent and intersecting work, including mechanical and electrical equipment installers.

SPEC WRITER NOTE: Edit meeting agenda to incorporate project specific topics.

2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.

- a. Removal and installation schedule.
- b. Removal and installation sequence.
- c. Preparatory work.
- d. Protection before, during, and after installation.
- e. Removal and installation.
- f. Temporary roofing including daily terminations.
- g. Transitions and connections to other work.
- h. Inspecting and testing.
- i. Other items affecting successful completion.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

#### 1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
  1. Show size, configuration, and installation details.
- C. Manufacturer's Literature and Data:
  1. Description of each product.
  2. Description of temporary roof system and components.
  3. List of patching materials.
  4. Recover board fastening requirements.
  5. Temporary roofing installation instructions and // removal instructions. // preparation instructions to receive new roofing. //

SPEC WRITER NOTE: Retain paragraph below  
when existing roof is under warranty.

6. Existing roofing warrantor's instructions.
- D. Photographs: Document existing conditions potentially affected by roofing operations before work begins.

SPEC WRITER NOTE: Include field  
inspection report only when existing roof  
is under warranty.

- E. Field Inspection Reports:
  1. Certify warrantor inspected completed roofing and existing warranty remains in effect.

SPEC WRITER NOTE: Retain paragraph below  
if Infrared Roof Moisture Survey is  
conducted as specified in Part 3 for  
partial roof replacement.

- F. Infrared Roof Moisture Survey Report.

#### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
  1. Same installer as // Section 07 51 00, BUILT-UP BITUMINOUS ROOFING  
// Section 07 51 00.11, BUILT-UP BITUMINOUS ROOFING, HOT-APPLIED //  
Section 07 51 00.13, BUILT-UP BITUMINOUS ROOFING, COLD-APPLIED //  
Section 07 52 16, STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS

MEMBRANE ROOFING, HOT APPLIED // Section 07 52 16.13,  
STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE, ROOFING,  
COLD APPLIED // Section 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER  
ROOFING // Section 07 54 16, ETHYLENE INTERPOLYMER (KEE) ROOFING //  
Section 07 54 19, POLYVINYL-CHLORIDE (PVC) ROOFING // Section  
07 54 23, THERMOPLASTIC POLYOLEFIN (TPO) ROOFING // Section  
07 56 00, FLUID-APPLIED ROOFING // 07 57 13, SPRAYED POLYURETHANE  
FOAM ROOFING //.

2. Licensed to perform asbestos abatement in Project jurisdiction when removal of asbestos-containing material is required.
3. Approved by existing roofing system warrantor when work affects existing roofing system under warranty.

#### 1.7 FIELD CONDITIONS

- A. Building Occupancy: Perform work to minimize disruption to normal building operations.

SPEC WRITER NOTE: Retain subparagraph below only when impaired deck areas exist and building will be occupied during work.

1. Verify occupants are evacuated from affected building areas when working on structurally impaired roof decking above occupied areas.
2. Provide notice minimum 72 hours before beginning activities affecting normal building operations.

- B. Existing Roofing Available Information:

1. The following are available for Contractor reference:

SPEC WRITER NOTES:

1. Retain three subparagraphs below if applicable.
2. If roof moisture survey results are not available, include testing specified in Part 3.

- a. Roof moisture survey.
  - b. Test cores analysis.
  - c. Construction drawings and project manual.
2. Examine available information before beginning work of this section.

SPEC WRITER NOTE: Insert section number and title of Division 07 roofing section used for roof replacement.

- C. Weather Limitations: Proceed with reroofing preparation only during dry weather conditions as specified for new roofing installation in Section // Section 07 51 00, BUILT-UP BITUMINOUS ROOFING // Section 07 51 00.11, BUILT-UP BITUMINOUS ROOFING, HOT-APPLIED // Section 07 51 00.13, BUILT-UP BITUMINOUS ROOFING, COLD-APPLIED // Section 07 52 16, STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE ROOFING, HOT APPLIED // Section 07 52 16.13, STYRENE-BUTADIENE-STYRENE MODIFIED BITUMINOUS MEMBRANE, ROOFING, COLD APPLIED // Section 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING // Section 07 54 16, ETHYLENE INTERPOLYMER (KEE) ROOFING // Section 07 54 19, POLYVINYL-CHLORIDE (PVC) ROOFING // Section 07 54 23, THERMOPLASTIC POLYOLEFIN (TPO) ROOFING // Section 07 56 00, FLUID-APPLIED ROOFING // Section 07 57 13, SPRAYED POLYURETHANE FOAM ROOFING //.
1. Remove only as much roofing in one day as can be made watertight in same day.

SPEC WRITER NOTE: Retain paragraph below when no known hazardous materials exist.

- D. Hazardous materials are not expected in existing roofing system.
1. Known hazardous materials were removed before start of work.
  2. Do not disturb suspected hazardous materials. When discovered, notify Contracting Officer's Representative.
  3. Hazardous materials discovered during execution of the work will be removed by Government as work of a separate contract.

SPEC WRITER NOTE: Retain paragraph below when hazardous materials exist.

- E. Hazardous Materials are known to exist in existing roofing system.
1. See Section 02 82 13.21, ASBESTOS ROOFING ABATEMENT for hazardous material removal and disposal.
  2. Coordinate reroofing preparation with asbestos roofing abatement to prevent water from entering existing roofing system and building.

SPEC WRITER NOTE: Ensure report of hazardous material is available or attached.

3. Hazardous material report is // attached at the end of this section  
// available in \_\_\_\_\_ // for review and use.

## **1.8 WARRANTY**

SPEC WRITER NOTE: Always retain construction warranty. FAR includes Contractor's one year labor and material warranty.

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

SPEC WRITER NOTE: Retain this article if portions of existing roof still under warranty are to remain or if an adjoining existing roof is under warranty.

- B. Existing Warranties: Perform work to maintain existing roofing warranty in effect.
1. Notify warrantor before beginning, and upon completion of reroofing.
  2. Obtain warrantor's instructions for maintaining existing warranty.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

SPEC WRITER NOTE: Retain first paragraph below when patching and retaining portions of existing roofing system.

- A. Patching Materials: Match existing roofing system materials.
- B. Plywood Sheathing: See Section 06 10 00, ROUGH CARPENTRY.
- C. Metal Flashing: See Section 07 60 00, SHEET METAL FLASHING AND TRIM.
- D. Temporary Protection Materials:
1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
  2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
  3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.
- E. Temporary Roofing System Materials: Contractor's option.
- F. Recover Board: One of the following:

SPEC WRITER NOTE: Retain one of paragraphs below when new roofing is installed over existing roofing.

1. Insulation: See Section 07 22 00, ROOF AND DECK INSULATION.
  2. Fiber Board: ASTM C208, Type II, fiber board; 13 mm (1/2 inch) thick.
  3. Glass Mat Gypsum Board: ASTM C1177/C1177M, water-resistant; // 6 mm (1/4 inch) // 13 mm (1/2 inch) // Type X, 16 mm (5/8 inch) // thick.
  4. Fiber Reinforced Gypsum Board: ASTM C1278/C1278M, water-resistant; // 6 mm (1/4 inch) // 10 mm (3/8 inch) // 13 mm (1/2 inch) // 16 mm (5/8 inch) // thick.
  5. Perlite: ASTM C728; // 3 mm (1/2 inch) // 19 mm (3/4 inch) // 25 mm (1 inch) // thick.
- G. Fasteners: Type and size required by roof membrane manufacturer to resist wind uplift.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

SPEC WRITER NOTE: Where partial removals are indicated, it is advisable to perform moisture testing to confirm extent.

- A. Infrared Roof Moisture Survey: Ground-based, walk-over type performed according to ASTM C1153.
1. Record the entire survey on DVD and provide one copy to Contracting Officer's Representative with report.
  2. Include in report thermograms of suspect areas and corresponding daytime photos of same locations.
  3. Conduct inspection by NDT test technician certified to at least Level 2 in Thermal/Infrared test method according to ASNT SNT-TC-1A.
  4. Mark out roof areas determined to be wet to indicate // minimum // areas to be removed.

#### **3.2 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing roofing system indicated to remain.
1. Cover roof membrane with temporary protection materials without impeding drainage.
  2. Limit traffic and material storage to protected areas.

3. Maintain temporary protection until replacement roofing is completed.
- C. Protect existing construction and completed work from damage.
- D. Ensure temporary protection materials are available for immediate use in case of unexpected rain.
- E. Ensure roof drainage remains functional.
  1. Keep drainage systems clear of debris.
  2. Prevent water from entering building and existing roofing system.
- F. Coordinate rooftop utilities remaining active during roofing work with Contacting Officer's Representative.

### **3.3 RE-ROOFING PREPARATION - GENERAL**

- A. Notify Contacting Officer's Representative of planned operations, daily.
  1. Identify location and extent of roofing removal.
  2. Request authorization to proceed.

### **3.4 ROOFING MEMBRANE AND SELECTIVE ROOFING SYSTEM COMPONENT REMOVAL**

- A. Remove existing roofing membrane, only, in locations and to extent indicated on drawings.
- B. Visually inspect roof insulation, for moisture immediately after roof membrane removal.
  1. Coordinate with Contracting Officer's Representative to observe inspections.
  2. Identify wet roofing areas to the COR.
  3. Mark roofing system removal locations and extents.
- C. Remove wet roofing system components.
  1. Remove or cut-off roofing system fasteners when removals expose structural roof deck.
- D. Patch selective roofing system removals immediately after inspection and repair.
- E. Install patching materials to match existing roofing system.
- F. Patch roofing membrane to maintain building watertight, unless new roofing membrane is installed same day as removal and repair.

### **3.5 DECK PREPARATION**

- A. Inspect structural roof deck after roofing system removal.
- B. Concrete Roof Decks:
  1. Visually confirm concrete roof deck is dry.
- C. Steel Roof Decks:

1. Visually inspect structural roof deck installation and fasteners.
  - a. Notify Contracting Officer's Representative of unsuitable conditions and inadequate fastenings potentially affecting roof system performance.

### **3.6 FIELD QUALITY CONTROL**

- A. Existing Roofing System Warrantor Services:
  1. Inspect reroofing preparation and roofing installation to verify compliance with existing warranty conditions.
  2. Submit reports of field inspections, and supplemental instructions issued during inspections.

### **3.7 DISPOSAL**

- A. Collect waste materials in containers.
- B. Remove waste materials from project site, regularly, to prevent accumulation.
- C. Legally dispose of waste materials.

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**SECTION 07 53 23**  
**ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING**

**PART 1 - GENERAL****1.1 SUMMARY****A. Section Includes:**

1. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered to insulated concrete and metal roof decks.
2. Fire rated roof system.

**1.2 RELATED REQUIREMENTS**

- A. Preparation of Existing Membrane Roofs and Repair Areas: Section 07 01 50.19, PREPARATION FOR REROOFING.
- B. Substrate Board, Vapor Retarder, Roof Insulation, and Cover Board: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Roof Membrane Color: Match Existing Black EPDM.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
  1. FX-1-01(R2006) - Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
  2. RP-4 2013 - Wind Design Standard for Ballasted Single-ply Roofing Systems.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
  1. 7-10 - Minimum Design Loads For Buildings and Other Structures.
- D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
  1. 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- E. ASTM International (ASTM):
  1. A276/A276M-15 - Stainless Steel Bars and Shapes.
  2. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
  3. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
  4. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
  5. C140/C140M-15 - Sampling and Testing Concrete Masonry Units and Related Units.
  6. C936/C936M-15 - Solid Concrete Interlocking Paving Units.

7. C1371-15 - Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers.
8. C1549-09(2014) - Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer.
9. D751-06(2011) - Coated Fabrics.
10. D1248-12 - Polyethylene Plastics Extrusion Materials for Wire and Cable.
11. D1876-08(2015)e1 - Peel Resistance of Adhesives (T-Peel Test).
12. D2103-15 - Polyethylene Film and Sheeting.
13. D2240-05(2010) - Rubber Property-Durometer Hardness.
14. D3884-09(2013)e1 - Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method).
15. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.
16. D4586/D4586M-07(2012)e1 - Asphalt Roof Cement, Asbestos-Free.
17. D4637/D4637M-14e1 - EPDM Sheet Used In Single-Ply Roof Membrane.
18. E96/E96M-15 - Water Vapor Transmission of Materials.
19. E408-99(2015) - Total Normal Emittance of Surfaces Using Inspection-Meter Techniques.
20. E1918-06(2015) - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
21. E1980-11 - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
22. G21-15 - Resistance of Synthetic Polymeric Materials to Fungi.
- F. Cool Roof Rating Council (CRRC):
  1. 1-15 - Product Rating Program.
- G. Federal Specifications (Fed. Spec.):
  1. UU-B-790A - Building Paper, Vegetable Fiber: (Kraft, Waterproofed, Water Repellent and Fire Resistant).
- H. Florida Department of Business and Professional Regulation (FL):
  1. Approved - Product Approval.
- I. National Roofing Contractors Association (NRCA):
  1. Manual-15 - The NRCA Roofing Manual: Membrane Roof Systems.
- J. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog.
- K. UL LLC (UL):
  1. 580-06 - Tests for Uplift Resistance of Roof Assemblies.
  2. 1897-15 - Uplift Tests for Roof Covering Systems.

- L. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
  - 1. DOC PS 1-09 - Structural Plywood.
  - 2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.

#### **1.4 DELETED**

#### **1.5 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Minimum fastener pull out resistance.
  - 3. Installation instructions.
  - 4. Warranty.
- C. Certificates: Certify products comply with specifications.
  - 1. Fire and windstorm classification.
- D. Qualifications: Substantiate qualifications comply with specifications.
  - 1. Installer, including supervisors.
  - 2. Manufacturer's field representative.

#### **1.6 QUALITY ASSURANCE**

- A. Installer Qualifications:
  - 1. Approved by roofing system manufacturer as installer for roofing system with specified warranty.
  - 2. Regularly installs specified products.
  - 3. Installed specified products with satisfactory service on five similar installations for minimum five years.
  - 4. Employs full-time supervisors experienced installing specified system and able to communicate with Contracting Officer's Representative and installer's personnel.
- B. Manufacturer's Field Representative:
  - 1. Manufacturer's full-time technical employee or independent roofing inspector.
  - 2. Individual certified by Roof Consultants Institute as Registered Roof Observer.

#### **1.7 DELIVERY**

- A. Deliver products in manufacturer's original sealed packaging.

- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

#### **1.8 STORAGE AND HANDLING**

- A. Comply with NRCA Manual storage and handling requirements.
- B. Store products indoors in dry, weathertight facility.
- C. Store adhesives according to manufacturer's instructions.
- D. Protect products from damage during handling and construction operations.
- E. Products stored on the roof deck must not cause permanent deck deflection.

#### **1.9 FIELD CONDITIONS**

- A. Environment:
  - 1. Product Temperature: Minimum 4 degrees C (40 degrees F) and rising before installation.
  - 2. Weather Limitations: Install roofing only during dry current and forecasted weather conditions.

#### **1.10 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer.
  - 1. Warranty Period: 10 years.

### **PART 2 - PRODUCTS**

#### **2.1 SYSTEM DESCRIPTION**

- A. Roofing System: Adhered roofing membrane, base flashing, roof insulation, fasteners, cover boards, substrate boards, vapor retarders and walkway pads.

#### **2.2 NOT USED**

#### **2.3 PRODUCTS - GENERAL**

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide roof system components from one manufacturer.

**2.4 EPDM ROOFING MEMBRANE**

A. EPDM Sheet: ASTM D4637/D4637M, Type I - non-reinforced.

1. Thickness: // 1.5 mm (60 mils) // 2.54 mm (100 mils) //.

2. Color: Match existing.

B. Additional Properties:

PROPERTY	TEST METHOD	REQUIREMENT
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96/E96M	Minimum 8 ng/Pa/s/sq. m (0.14 perms) Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.

1. Use fire retardant membrane when not protected by ballast or pavers. Verify for UL or approval.

**2.5 MEMBRANE ACCESSORY MATERIALS**

A. Sheet roofing manufacturer's specified products.

B. Flashing Sheet: Manufacturer's standard; same material, and color as roofing membrane.

1. Self-curing EPDM flashing adaptable to irregular shapes and surfaces.

2. Minimum Thickness: 1.5 mm (0.060 inch).

C. Factory Formed Flashings: Inside and outside corners, pipe boots, and other special flashing shapes to minimize field fabrication.

D. Splice Adhesive or Tape: Manufacturer's standard for roofing membrane and flashing sheet.

E. Splice Lap Sealant: Liquid EPDM rubber for exposed lap edge.

F. Bonding Adhesive: Manufacturer's standard, water or solvent based, to suit substrates.

G. Termination Bars: Manufacturer's standard, stainless steel or aluminum, 25 mm wide by 3 mm thick (1 inch wide by 1/8 inch thick) factory drilled for fasteners.

H. Battens: Manufacturer's standard, galvanized or galvanized steel, 25 mm wide by 1.3 mm thick (1 inch wide by 0.05 inch thick), factory punched for fasteners.

I. Pipe Compression Clamp:

1. Stainless steel drawband.
2. Worm drive clamp device.
- J. Fasteners: Manufacturer's standard coated steel with metal or plastic plates, to suit application.
- K. Fastener Sealer: One part elastomeric adhesive sealant.
- L. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
- M. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- N. Asphalt Roof Cement: ASTM D4586/D4586M.

## **2.6 WALKWAY PADS**

- A. Manufacturer's standard, slip resistant, approximately 450 mm by 450 mm (30 by 30 inches) square and 5 mm (3/16 inch) thick with rounded corners.

## **2.7 ACCESSORIES**

- A. Temporary Protection Materials:
  1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
  2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
  3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.

# **PART 3 - EXECUTION**

## **3.1 EXAMINATION**

- A. Notify COR for examination of substrate suitability for product installation with roofing installer.
  1. Verify roof penetrations are complete, secured against movement, and firestopped.
  2. Verify roof deck is clean, dry, and ready to receive roofing system.
- B. Correct unsatisfactory conditions before beginning roofing work.

## **3.2 PREPARATION**

- A. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates, only.
- B. Existing Membrane Roofs and Repair Areas:
  1. Comply with Section 07 01 50.19 PREPARATION FOR REROOFING.

### 3.3 TEMPORARY PROTECTION

- A. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
- B. Install temporary cap flashing over top of base flashings where permanent flashings are not in place to protect against water intrusion into roofing system. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Temporarily seal exposed insulation surfaces within roofing membrane.
  - 1. Apply temporary seal and water cut off by extending roofing membrane beyond insulation and securely embedding edge of the roofing membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant. Weight roofing membrane edge with sandbags, to prevent displacement; space sandbags maximum 2400 mm (8 feet) on center.
  - 2. Direct water away from work. Provide drainage, preventing water accumulation.
  - 3. Check daily to ensure temporary seal remains watertight. Reseal open areas and weight down.
- D. Before the work resumes, cut off and discard portions of roof membrane in contact with temporary seal.
  - 1. Cut minimum 150 mm (6 inches) back from sealed edges and surfaces.
- E. Remove sandbags and store for reuse.

### 3.4 INSTALLATION, GENERAL

- A. Install products according to manufacturer's instructions.
  - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with NRCA Manual installation requirements.
- C. Do not allow membrane and flashing to contact surfaces contaminated with asphalt, coal tar, oil, grease, or other substances incompatible with EPDM.

### 3.5 ROOFING INSTALLATION

- A. Install membrane perpendicular to long dimension of insulation boards.
- B. Begin membrane installation at roof low point and work towards high point. Lap membrane shingled in water flow direction.
- C. Position membrane free of buckles and wrinkles.



- D. Roll membrane out; inspect for defects as membrane is unrolled. Remove defective areas:
1. Allow 30 minutes for membrane to relax before proceeding.
  2. Lap edges and ends minimum 75 mm (3 inches). Clean lap surfaces.
  3. Install seam adhesive or tape, unless furnished with factory applied adhesive strips. Apply pressure to develop full adhesion.
  4. Check seams to ensure continuous adhesion and correct defects.
  5. Finish seam edges with beveled bead of lap sealant.
  6. Finish seams same day as membrane is installed.
  7. Anchor membrane perimeter to roof deck and parapet wall as indicated on drawings.
- E. Membrane Perimeter Anchorage:
1. Install batten with fasteners at perimeter of each roof area, curb flashing, expansion joints and similar penetrations on top of roof membrane as indicated on drawings.
  2. Mechanical Fastening:
    - a. Space fasteners maximum 300 mm (12 inches) on center, starting 25 mm (1 inch) from ends.
    - b. When battens are cut, round edge and corners before installing.
    - c. Set fasteners in lap sealant and cover fastener head with fastener sealer, including batten.
    - d. Stop batten where batten interferes with drainage. Space ends of batten 150 mm (6 inch) apart.
    - e. Cover batten with 225 mm (9 inch) wide strip of flashing sheet. Seal laps with lap seam adhesive and finish edges with lap sealant.
    - f. At // gravel stops // fascia-cants // turn roofing membrane down over front edge of blocking, cant, or nailer. Secure roofing membrane to vertical portion of nailer; with fasteners spaced maximum 150 mm (6 inches) on centers.
    - g. At parapet walls intersecting building walls and curbs, secure roofing membrane to structural deck with fasteners 150 mm (6 inches) on center or as shown in NRCA Manual.
- F. Adhered System Installation:
1. Apply bonding adhesive in quantities required by roofing membrane manufacturer.

2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of substrate with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's instructions, roll roofing membrane into adhesive minimizing voids and wrinkles.
4. Repeat for other half of sheet.
5. Cut voids and wrinkles to lay flat. Clean and patch cut area.

### **3.6 FLASHING INSTALLATION**

- A. Install flashings on same day as roofing membrane is installed. When flashing cannot be completely installed in one day, complete installation until flashing is watertight and provide temporary covers or seals.
- B. Flashing Roof Drains:
  1. Install roof drain flashing according to roofing membrane manufacturer's instructions.
    - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
    - b. Do not allow roof cement to contact EPDM roofing membrane.
    - c. Adhere roofing membrane to metal flashing with bonding adhesive.
  2. Turn metal drain flashing and roofing membrane down into drain body. Install clamping ring and strainer.
- C. Installing Base Flashing and Pipe Flashing:
  1. Install flashing sheet to pipes, walls and curbs to minimum 200 mm (8 inches) height above roof surfaces and extend roofing manufacturer's standard lap dimension onto roofing membranes.
    - a. Adhere flashing with bonding adhesive.
    - b. Form inside and outside corners of flashing sheet according to NRCA Manual. Form pipe flashing according to NRCA Manual.
    - c. Lap ends roofing manufacturer's standard dimension.
    - d. Adhesively splice flashing sheets together, and adhesively splice flashing sheets to roofing membranes. Finish exposed edges with lap sealant.
  2. Anchor top of flashing to walls and curbs with fasteners spaced maximum 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
  3. Apply sealant to top edge of flashing.

D. Repairs to Membrane and Flashings:

1. Remove sections of roofing membrane or flashing sheet that are creased, wrinkled, or fishmouthed.
2. Cover removed areas, cuts and damaged areas with patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice patch to roofing membrane or flashing sheet. Finish edge of lap with lap sealant.

**3.7 WALKWAY PAD INSTALLATION**

- A. Clean membrane where pads are applied.
- B. Adhere pads to membrane with splicing cement.
- C. Layout with minimum 25 mm (1 inch) and maximum 50 mm (2 inch) space between pads.

**3.8 FIELD QUALITY CONTROL**

- A. Field Tests:
  1. Examine and probe roofing membrane and flashing seams in presence of Contracting Officer's Representative and Manufacturer's field representative.
  2. Probe seams to detect marginal bonds, voids, skips, and fishmouths.
  3. Repair areas where where marginal bond, voids, and skips occur.
  4. Repair fishmouths and wrinkles by cutting to lay flat. Install patch over cut area extending 100 mm (4 inches) beyond cut.

**3.9 CLEANING**

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed roofing surfaces. Remove contaminants and stains.

**3.10 PROTECTION**

- A. Protect roofing system from traffic and construction operations.
  1. Protect roofing system when used for subsequent work platform, materials storage, or staging.
  2. Distribute scaffolding loads to exert maximum 50 percent roofing system materials compressive strength.
- B. Loose lay temporary insulation board overlaid with plywood or OSB.
  1. Weight boards to secure against wind uplift.
- C. Remove protection when no longer required.
- D. Repair damage.

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**SECTION 09 91 00  
PAINTING**

**PART 1-GENERAL****1.1 DESCRIPTION**

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

**1.2 RELATED WORK**

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 - SPECIAL CONSTRUCTION, Division 14 - CONVEYING EQUIPMENT, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Before work is started, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Manufacturers' Certificates indicating compliance with specified requirements:
  - 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
  - 2. High temperature aluminum paint.
  - 3. Epoxy coating.
  - 4. Intumescent clear coating or fire retardant paint.

5. Plastic floor coating.

#### 1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
  1. Name of manufacturer.
  2. Product type.
  3. Batch number.
  4. Instructions for use.
  5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
  1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):  
ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical  
Substances and Physical Agents and Biological  
Exposure Indices (BEIs)  
ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and  
Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):  
A13.1-07.....Scheme for the Identification of Piping Systems
- G. Master Painters Institute (MPI):  
No. 47-12.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)  
No. 50-12.....Interior Latex Primer Sealer  
No. 108-12.....High Build Epoxy Coating, Low Gloss (EC)  
No. 139-12.....Interior High Performance Latex, MPI Gloss Level 3  
(LL)

**PART 2 - PRODUCTS****2.1 MATERIALS**

- A. Identity markers options:
  - 1. Pressure sensitive vinyl markers.
  - 2. Snap-on coil plastic markers.
- B. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- C. Interior Latex Primer Sealer: MPI 50.
- D. High Build Epoxy Coating: MPI 98.
- E. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.

**2.2 PAINT PROPERTIES**

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

**2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE**

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
  - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
  - 2. Lead-Base Paint:
    - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
    - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
    - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
  - 3. Asbestos: Materials shall not contain asbestos.
  - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
  - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
  - 6. Use high performance acrylic paints in place of alkyd paints, where possible.

7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

### **PART 3 - EXECUTION**

#### **3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
  1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
  1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.
    - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
  2. Maintain interior temperatures until paint dries hard.
  3. Do no exterior painting when it is windy and dusty.
  4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
  5. Apply only on clean, dry and frost free surfaces except as follows:
    - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
    - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.

#### **3.2 SURFACE PREPARATION**

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
  1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
  2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.

3. See other sections of specifications for specified surface conditions and prime coat.
4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
  - a. This includes flat head countersunk screws used for permanent anchors.
  - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

D. Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

### 3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.



- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

### **3.4 APPLICATION**

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
  - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
  - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### **3.5 PRIME PAINTING**

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.

- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Metals except boilers, incinerator stacks, and engine exhaust pipes:
  - 1. Steel and iron: MPI 95 (Fast Drying Metal Primer) 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
- E. Gypsum Board:
  - 1. Surfaces scheduled to have MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).
  - 2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
  - 3. Surfaces scheduled to receive vinyl coated fabric wallcovering: Use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat).

### 3.6 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified on Drawings.
- B. Metal Work:
  - 1. Apply to exposed surfaces.
  - 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
  - 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
    - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
- C. Gypsum Board:
  - 1. One coat of MPI 45 (Interior Primer Sealer)
  - 2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
  - 3. One coat of MPI 45 (Interior Primer Sealer) plus two coats of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).

### 3.7 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.

- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Sand or dull glossy surfaces prior to painting.
- I. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

### **3.8 PAINT COLOR**

- A. Color and gloss of finish coats is specified on Drawings.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  - 1. Color of priming coat: Lighter than body coat.
  - 2. Color of body coat: Lighter than finish coat.
  - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
  - 1. Paint to match color of casework where casework has a paint finish.
  - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

### **3.9 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE**

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.

- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
  2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
    - a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
    - b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
    - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
    - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
    - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
    - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
1. Interior Locations:
    - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
      - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
      - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
      - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.

**3.10 IDENTITY PAINTING SCHEDULE**

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
1. Legend may be identified using 2.1 G options or by stencil applications.
  2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
  3. Locate Legends clearly visible from operating position.
  4. Use arrow to indicate direction of flow.
  5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
    - a. High Pressure - 414 kPa (60 psig) and above.
    - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
    - c. Low Pressure - 103 kPa (14 psig) and below.
    - d. Add Fuel oil grade numbers.
  6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____*
Medium Pressure Steam		Yellow	Black	M. P. Stm _____*

Medium Pressure Condensate Return	Yellow	Black	M.P. Ret _____*	
Low Pressure Steam	Yellow	Black	L.P. Stm _____*	
Low Pressure Condensate Return	Yellow	Black	L.P. Ret _____*	
High Temperature Water Supply	Yellow	Black	H. Temp Wtr Sup	
High Temperature Water Return	Yellow	Black	H. Temp Wtr Ret	
Hot Water Heating Supply	Yellow	Black	H. W. Htg Sup	
Hot Water Heating Return	Yellow	Black	H. W. Htg Ret	
Gravity Condensate Return	Yellow	Black	Gravity Cond Ret	
Pumped Condensate Return	Yellow	Black	Pumped Cond Ret	
Vacuum Condensate Return	Yellow	Black	Vac Cond Ret	
Fuel Oil - Grade	Brown	White	Fuel Oil-Grade ____*	
(Diesel Fuel included under Fuel Oil)				
Boiler Water Sampling	Yellow	Black	Sample	
Chemical Feed	Yellow	Black	Chem Feed	
Continuous Blow-Down	Yellow	Black	Cont. B D	
Pumped Condensate	Black		Pump Cond	
Pump Recirculating	Yellow	Black	Pump-Recirc.	
Vent Line	Yellow	Black	Vent	
Alkali	Yellow	Black	Alk	
Bleach	Yellow	Black	Bleach	
Detergent	Yellow	Black	Det	
Liquid Supply	Yellow	Black	Liq Sup	
Reuse Water	Yellow	Black	Reuse Wtr	
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste

Vent	Yellow	Black	Acid Vent
Atmospheric Vent	Green	White	ATV
Silver Recovery	Green	White	Silver Rec
Oral Evacuation	Green	White	Oral Evac
Fuel Gas	Yellow	Black	Gas
Fire Protection Water			
Sprinkler	Red	White	Auto Spr
Standpipe	Red	White	Stand
Sprinkler	Red	White	Drain

Hot Water Supply Domestic/Solar Water	H.W. Sup Dom/SW
Hot Water Return Domestic/Solar Water	H.W. Ret Dom/SW

8. See Sections for methods of identification, legends, and abbreviations of the following:

- a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
- c. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
- e. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.

**B. Fire and Smoke Partitions:**

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable. Verify labeling requirements with COTR.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

**3.11 PROTECTION CLEAN UP, AND TOUCH-UP**

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

**APPENDIX**

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections, especially Section 09 06 00, SCHEDULE FOR FINISHES and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating    Abbreviation

Acrylic Emulsion    AE (MPI 10 - flat/MPI 11 - semigloss/MPI 119 - gloss)

Alkyd Flat    Ak (MPI 49)

Alkyd Gloss Enamel    G (MPI 48)

Alkyd Semigloss Enamel    SG (MPI 47)

Aluminum Paint    AP (MPI 1)

Cementitious Paint    CEP (TT-P-1411)

Exterior Latex    EL??(MPI 10 / 11 / 119)??

Exterior Oil    EO (MPI 9 - gloss/MPI 8 - flat/MPI 94 - semigloss)

Epoxy Coating    EC (MPI 77 - walls, floors/MPI 108 - CMU, concrete)

Fire Retardant Paint    FR (MPI 67)

Fire Retardant Coating (Clear)    FC (MPI 66, intumescent type)

Floor Enamel    FE (MPI 27 - gloss/MPI 59 - eggshell)

Heat Resistant Paint    HR (MPI 22)

Latex Emulsion    LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6

Latex Flat    LF (MPI 138)

Latex Gloss    LG (MPI 114)

Latex Semigloss    SG (MPI 141)

Latex Low Luster    LL (MPI 139)

Plastic Floor Coating    PL

Polyurethane Varnish    PV (MPI 31 - gloss/MPI 71 - flat)

Rubber Paint    RF (CID-A-A-3120 - Paint for Swimming Pools (RF)).

Water Paint, Cement    WPC (CID-A-A-1555 - Water Paint, Powder).

Wood Stain    WS (MPI 90)

Verify abbreviations used in the following coating sections:

Section 09 96 59, HIGH-BUILD GLAZED COATINGS    GC

Section 09 94 19, MULTICOLOR INTERIOR FINISHING    MC

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**SECTION 13 05 41**  
**SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS**

**PART 1 - GENERAL****1.1 DESCRIPTION:**

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013, <http://www.cfm.va.gov/til/etc/seismic.pdf>.
- C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
  - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
  - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
  - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
  - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

**1.2 RELATED WORK:**

- 23 21 13 - Hydronic Piping
- 23 21 23 - Hydronic Pumps
- 23 22 13 - Steam and Condensate Heating Piping
- 23 31 00 - HVAC Ducts and Casings
- 23 34 00 - HVAC Fans
- 23 72 00 - Air-to-Air Energy Recovery Equipment
- 23 73 00 - Indoor Central-Station Air-Handling Units

**1.3 QUALITY CONTROL:****A. Shop-Drawing Preparation:**

1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

**B. Coordination:**

1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

**C. Seismic Certification:**

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

**1.4 SUBMITTALS:****A. Submit a coordinated set of equipment anchorage drawings prior to installation including:**

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

**B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:**

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).

3. Pipe contents.
  4. Structural framing.
  5. Location of all gravity load pipe supports and spacing requirements.
  6. Numerical value of gravity load reactions.
  7. Location of all seismic bracing.
  8. Numerical value of applied seismic brace loads.
  9. Type of connection (Vertical support, vertical support with seismic brace etc.).
  10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.
- C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
  2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
  3. Maximum spacing of hangers and bracing.
  4. Seal of registered structural engineer responsible for design.
- D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

#### **1.5 APPLICABLE PUBLICATIONS:**

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 355.2-07.....Qualification for Post-Installed Mechanical  
Anchors in Concrete and Commentary
- C. American Institute of Steel Construction (AISC):
- Load and Resistance Factor Design, Volume 1, Second Edition
- D. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Standard Specification for Carbon Structural  
Steel
- A53/A53M-10.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated, Welded and Seamless

- A307-10.....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.
- A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
- A325M-09.....Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric]
- A490-10.....Standard Specification for Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
- A490M-10.....Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric]
- A500/A500M-10.....Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
- A501-07.....Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
- A615/A615M-09.....Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
- A992/A992M-06.....Standard Specification for Steel for Structural Shapes for Use in Building Framing
- A996/A996M-09.....Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
- E488-96(R2003).....Standard Test Method for Strength of Anchors in Concrete and Masonry Element
- E. American Society of Civil Engineers (ASCE 7) Latest Edition.
- F. International Building Code (IBC) Latest Edition
- G. VA Seismic Design Requirements, H-18-8, August 2013
- H. National Uniform Seismic Installation Guidelines (NUSIG)
- I. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems, 1998 Edition and Addendum

#### **1.6 REGULATORY REQUIREMENT:**

- A. IBC Latest Edition.
- B. Exceptions: The seismic restraint of the following items may be omitted:
1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
  2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.

3. Gas and medical piping less than 2 ½ inches inside diameter.
4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.
6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

## **PART 2 - PRODUCTS**

### **2.1 STEEL:**

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A325.

### **2.2 CAST-IN-PLACE CONCRETE:**

- A. Concrete: 28 day strength,  $f'c = 30$  MPa (4,000 psi)
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

## **PART 3 - EXECUTION**

### **3.1 CONSTRUCTION, GENERAL:**

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
  1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.

2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

### **3.2 EQUIPMENT RESTRAINT AND BRACING:**

- A. See drawings for equipment to be restrained or braced.

### **3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS**

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
  1. Design criteria:
    - a. Piping resiliently supported: Restrain to support 120 -percent of the weight of the systems and components and contents.
    - b. Piping not resiliently supported: Restrain to support 60 -percent of the weight of the system components and contents.
  2. Provide seismic restraints according to one of the following options:
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

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**SECTION 21 05 11  
COMMON WORK RESULTS FOR FIRE SUPPRESSION**

**PART 1 - GENERAL****1.1 DESCRIPTION**

A. The requirements of this Section apply to all sections of Division 21.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Concrete and Grout: Section 03 30 53, CAST-IN-PLACE CONCRETE.
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 07 92 00, JOINT SEALANTS.
- F. Section 09 91 00, PAINTING.
- G. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- H. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

**1.3 QUALITY ASSURANCE**

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
6. Asbestos products or equipment or materials containing asbestos shall not be used.



- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Contracting Officers Representative (COR) prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- C. Guaranty: In GENERAL CONDITIONS.
- D. Supports for sprinkler piping shall be in conformance with NFPA 13.
- E. Supports for standpipe shall be in conformance with NFPA 14.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Equipment and materials identification.
  - 2. Fire-stopping materials.
  - 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 4. Wall, floor, and ceiling plates.
- C. Coordination Drawings: Provide detailed layout drawings of all piping systems.
- D. Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A36/A36M-2001.....Carbon Structural Steel
  - A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R  
(2002)
  - E84-2003.....Standard Test Method for Burning Characteristics  
of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building  
Construction and Materials

C. National Fire Protection Association (NFPA):

90A-96.....Installation of Air Conditioning and Ventilating  
Systems

101-12.....Life Safety Code

**PART 2 - PRODUCTS**

**2.1 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

**2.4 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as valves, etc.
- C. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- D. Valve Tags and Lists:
  - 1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

**2.5 FIRESTOPPING**

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

**2.6 GALVANIZED REPAIR COMPOUND**

Mil. Spec. DOD-P-21035B, paint form.

**2.7 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, above basement. Except in mechanical rooms, connect sleeve with floor plate.
- F. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- G. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- H. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

**2.8 TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

**2.9 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.
- C. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- E. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
  3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- F. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- G. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 STARTUP AND TEMPORARY OPERATION**

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.3 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.

- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

#### **3.4 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 21 13 13**  
**WET-PIPE SPRINKLER SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Design, installation and testing shall be in accordance with NFPA 13.
- B. The scope includes the modification of the existing sprinkler system in the mechanical space due to replacement of the air handling units and piping as indicated on the drawings and as further required by these specifications.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 09 91 00, PAINTING.
- C. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION
- D. Section 28 31 00, FIRE DETECTION AND ALARM.

**1.3 DESIGN CRITERIA**

- A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.
  - 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
  - 2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:
    - a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
    - b. **Ordinary Hazard Group 1 Occupancies:** Laboratories, **Mechanical Equipment Rooms**, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, and Repair Shops.



- c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
- 3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
- 4. Water Supply: Base water supply on a flow test of:
  - a. Location: BASEMENT OF BUILDING 1
  - B. Suction pressure: 45 psi
  - e. Discharge pressure: 180 psi
  - f. Flow: 1,000 gpm)
  - g. Date: October 28, 2013
- 5. Zoning:
  - a. For each sprinkler zone provide a control valve, flow switch, and a test and drain assembly with pressure gauge. For buildings greater than two stories, provide a check valve at each control valve.
  - b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.
- 6. Provide seismic protection in accordance with NFPA 13. Contractor shall submit load calculations for sizing of sway bracing for systems that are required to be protected against damage from earthquakes.

#### 1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase

or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:

1. Qualifications:

- a. Provide a copy of the installing contractors fire sprinkler and state contractor's license.
- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
- c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.

3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.

4. Calculation Sheets:

- a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 13.
- b. Submit calculations of loads for sizing of sway bracing in accordance with NFPA 13.

5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID

- No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.
6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In addition, submittals shall include, but not be limited to, the following:
- a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
    - 1) One full size (or size as directed by the COR) printed copy.
    - 2) One complete set in electronic pdf format.
    - 3) One complete set in AutoCAD format or a format as directed by the COR.
  - b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
  - c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.
  - d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.
  - e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and

mount in an accessible location adjacent to the riser or as directed by the COR.

#### **1.5 QUALITY ASSURANCE**

- A. Installer Reliability: The installer shall possess a valid State of New York contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
  - 13-13.....Installation of Sprinkler Systems
  - 25-14.....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
  - 101-15.....Life Safety Code
  - 170-15.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
  - Fire Protection Equipment Directory (2011)
- D. Factory Mutual Engineering Corporation (FM):
  - Approval Guide

### **PART 2 - PRODUCTS**

#### **2.1 PIPING & FITTINGS**

- A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.
  - 1. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.
- B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.

1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
2. Piping sizes 50 mm (2 inches) and smaller shall be black steel Schedule 40 with threaded end connections.
3. Piping sizes 65 mm (2 ½ inches) and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
4. Use nonferrous piping in MRI Scanning Rooms.
5. Plastic piping shall not be permitted except for drain piping.
6. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter of 1-inch and a maximum length of 6-feet.

## 2.2 VALVES

- A. General:
  1. Valves shall be in accordance with NFPA 13.
  2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.
- C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.
- D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

## 2.3 NOT USED

## 2.4 SPRINKLERS

- A. Provide FM approved quick response sprinklers in all areas, except that standard response sprinklers shall be provided in freezers, refrigerators, elevator hoistways, elevator machine rooms, and generator rooms.
- B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated and sprinklers in generator rooms shall be no less than high temperature rated.
- C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above

finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

## **2.5 SPRINKLER CABINET**

- A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each type of sprinkler in accordance with NFPA 13. Locate adjacent to the riser.
- B. Provide a list of sprinklers installed in the property in the cabinet. The list shall include the following:
  - 1. Manufacturer, model, orifice, deflector type, thermal sensitivity, and pressure for each type of sprinkler in the cabinet.
  - 2. General description of where each sprinkler is used.
  - 3. Quantity of each type present in the cabinet.
  - 4. Issue or revision date of list.

## **2.6 SPRINKLER SYSTEM SIGNAGE**

Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

## **2.7 SWITCHES:**

- A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

## **2.8 GAUGES**

Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

## **2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING**

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

## **2.10 WALL, FLOOR AND CEILING PLATES**

Provide chrome plated steel escutcheon plates.

**2.11 NOT USED****2.12 VALVE TAGS**

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, and seismic bracing shall be installed accordance with NFPA 13.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.

- F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.
- G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.
- J. Clearances: For systems requiring seismic protection, piping that passes through floors or walls shall have penetrations sized 50 mm (2 inches) nominally larger than the penetrating pipe for pipe sizes 25 mm (1 inch) to 90 mm (3 ½ inches) and 100 mm (4 inches) nominally larger for penetrating pipe sizes 100 mm (4 inches) and larger.
- K. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- L. Where dry pendent sprinklers are used for freezers or similar spaces and they are connected to the wet pipe system, provide an EPDM boot around the dry pendent sprinkler on the heated side and securely seal to the pipe and freezer to prevent condensation from entering the freezer.
- M. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.
- N. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).
- O. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.



- P. MRI Suite: Provide no more than one penetration of the MRI shield enclosure.
- Q. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of paint to match adjacent surfaces, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings and in crawl spaces is not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.
- R. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:
1. Identification Signs:
    - a. Provide signage for each control valve, drain valve, sprinkler cabinet, and inspector's test.
    - b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with COR. Where existing nomenclature does not exist, the Tag Identification shall include no less than the following: (FP-B-F/SZ-#) Fire Protection, Building Number, Floor Number/Smoke Zone (if applicable), and Valve Number. (E.g., FP-500-1E-001) Fire Protection, Building 500, First Floor East, Number 001.)
  2. Instruction/Information Signs:
    - a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
    - b. Provide signage indicating the number and location of low point drains.
  3. Hydraulic Placards:
    - a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.
- S. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

- T. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least one week prior to the planned interruption.

### **3.2 INSPECTION AND TEST**

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test

### **3.3 INSTRUCTIONS**

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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**SECTION 23 05 11  
COMMON WORK RESULTS FOR HVAC**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.
  - 3. COR: Contracting Officer's Representative.

**1.2 RELATED WORK**

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 05 50 00, METAL FABRICATIONS
- E. Section 09 91 00, PAINTING
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- H. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- I. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- J. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- K. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- L. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUITS and CABLES.
- M. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

**1.3 QUALITY ASSURANCE**

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
  2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
  2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the COR.
  4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Layout Drawings:
  - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
  - 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
  - 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
  - 4. In addition, for HVAC systems, provide details of the following:
    - a. Mechanical equipment rooms.
    - b. Hangers, inserts, supports, and bracing.
    - c. Pipe sleeves.

- d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
  - 2. Submit electric motor data and variable speed drive data with the driven equipment.
  - 3. Equipment and materials identification.
  - 4. Fire-stopping materials.
  - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):  
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):  
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):  
IP-20-2007.....Specifications for Drives Using Classical  
V-Belts and Sheaves  
IP-21-2009.....Specifications for Drives Using Double-V  
(Hexagonal) Belts  
IP-22-2007.....Specifications for Drives Using Narrow V-Belts  
and Sheaves



- E. Air Movement and Control Association (AMCA):  
410-96.....Recommended Safety Practices for Air Moving  
Devices
- F. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code (BPVC):  
Section I-2007.....Power Boilers  
Section IX-2007.....Welding and Brazing Qualifications  
Code for Pressure Piping:  
B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):  
A36/A36M-08.....Standard Specification for Carbon Structural  
Steel  
A575-96(2007).....Standard Specification for Steel Bars, Carbon,  
Merchant Quality, M-Grades  
E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building Materials  
E119-09c.....Standard Test Methods for Fire Tests of  
Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and  
Manufacture, Selection, Application, and  
Installation  
SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application  
SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -  
Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):  
MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):  
31-06.....Standard for Installation of Oil-Burning  
Equipment  
54-09.....National Fuel Gas Code  
70-08.....National Electrical Code  
85-07.....Boiler and Combustion Systems Hazards Code  
90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems  
101-09.....Life Safety Code

**1.6 DELIVERY, STORAGE AND HANDLING****A. Protection of Equipment:**

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

**B. Cleanliness of Piping and Equipment Systems:**

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

**1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING**

- A. Building Operation: Government employees will be continuously operating and managing all facilities that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am

in the appropriate off-season. Provide at least one week advance notice to the COR.

- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

## 2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

## 2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
1. Material: Pressed steel, or close grained cast iron.
  2. Bore: Fixed or bushing type for securing to shaft with keys.
  3. Balanced: Statically and dynamically.
  4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
1. Fixed-pitch drive as follows:
    - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
    - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
  2. Provide fixed-pitch drives for drives larger than those listed above.
  3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by

adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

#### **2.4 DRIVE GUARDS**

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

#### **2.5 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

#### **2.6 ELECTRIC MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper

connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

## **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
  - 1. Suitable for variable torque load.
  - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input line reactors (3% impedance) on incoming power line. Provide output line reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

## **2.8 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING. //
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

## **2.9 FIRESTOPPING**

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

## **2.10 GALVANIZED REPAIR COMPOUND**

Mil. Spec. DOD-P-21035B, paint form.

## **2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
  - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.

2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
  2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Attachment to existing structure: Support from existing floor/roof frame.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.



## I. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping.  
Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
  - a. Standard clevis hanger: Type 1; provide locknut.
  - b. Riser clamps: Type 8.
  - c. Wall brackets: Types 31, 32 or 33.
  - d. Roller supports: Type 41, 43, 44 and 46.
  - e. Saddle support: Type 36, 37 or 38.
  - f. Turnbuckle: Types 13 or 15. Preinsulate.
  - g. U-bolt clamp: Type 24.
  - h. Copper Tube:
    - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
    - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
    - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
    - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
  - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. High and Medium Pressure Steam (MSS SP-58):
  - a. Provide eye rod or Type 17 eye nut near the upper attachment.
  - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

- J. Seismic Restraint of Piping and Ductwork: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Comply with MSS SP-127.

## 2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight

with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

### **2.13 DUCT PENETRATIONS**

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

### **2.14 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

### **2.15 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

**2.16 ASBESTOS**

Materials containing asbestos are not permitted.

**PART 3 - EXECUTION****3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Cut holes through concrete and masonry by rotary core drill.  
Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
  - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
  - 3. Do not penetrate membrane waterproofing.

- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Work in Existing Building:
  - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- L. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).
- M. Inaccessible Equipment:
  1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use.

Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
  - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
  - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
  - 4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.



**3.5 MECHANICAL DEMOLITION**

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications.

Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### 3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gauges and thermometers.
    - j. Glass.
    - k. Name plates.
  - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
  - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
  - 6. Paint shall withstand the following temperatures without peeling or discoloration:
    - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.

- b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
- 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.7 IDENTIFICATION SIGNS**

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.8 MOTOR AND DRIVE ALIGNMENT**

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### **3.9 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

**3.10 NOT USED****3.11 STARTUP AND TEMPORARY OPERATION**

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

**3.12 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

**3.13 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS, and Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

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**SECTION 23 05 12  
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT**

**PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

**1.2 RELATED WORK:**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- E. Section 26 24 19, MOTOR-CONTROL CENTERS.
- F. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Provide documentation to demonstrate compliance with drawings and specifications.
  - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
  - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the COR:
  - 1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

**1.4 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. National Electrical Manufacturers Association (NEMA):
  - MG 1-2006 Rev. 1 2009 ..Motors and Generators
  - MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for  
Selection, Installation and Use of Electric  
Motors and Generators
- C. National Fire Protection Association (NFPA):
  - 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
  - 112-04.....Standard Test Procedure for Polyphase Induction  
Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning  
Engineers (ASHRAE):
  - 90.1-2007.....Energy Standard for Buildings Except Low-Rise  
Residential Buildings

## PART 2 - PRODUCTS

### 2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors,  
NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall  
conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR  
STARTERS; and Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS  
AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring,  
conduit, and devices necessary for the proper connection, protection  
and operation of the systems. Provide premium efficiency type motors as  
scheduled. Unless otherwise specified for a particular application, use  
electric motors with the following requirements.
- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split  
phase or permanent split capacitor (PSC) type. Provide capacitor-start  
type for hard starting applications.
  - 1. Contractor's Option - Electrically Commutated motor (EC Type): Motor  
shall be brushless DC type specifically designed for applications  
with heavy duty ball bearings and electronic commutation. The motor  
shall be speed controllable down to 20% of full speed and 85%  
efficient at all speeds.
- D. Voltage ratings shall be as follows:
  - 1. Single phase:
    - a. Motors connected to 120-volt systems: 115 volts.

- b. Motors connected to 208-volt systems: 200 volts.
- c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
- 2. Three phase:
  - a. Motors connected to 208-volt systems: 200 volts.
  - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
  - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
  - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
  - e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
- E. Number of phases shall be as follows:
  - 1. Motors, less than 373 W (1/2 HP): Single phase.
  - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
  - 3. Exceptions:
    - a. Hermetically sealed motors.
    - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- F. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- I. Motor Enclosures:
  - 1. Shall be the NEMA types as specified and/or shown on the drawings.
  - 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, totally enclosed type.
  - 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
- J. Special Requirements:



1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
  - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
  - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
  - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

#### 3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
- D. All test data shall be compiled into a report form for each motor and provided to the contracting officer or their representative.

### **3.3 STARTUP AND TESTING**

- A. The COR observe startup and contractor testing of all equipment. Coordinate the startup and contractor testing schedules. Provide a minimum of 7 days prior notice.

### **3.4 NOT USED**

### **3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for two hours to instruct VA personnel in operation and maintenance of units.

- - - E N D - - -

**SECTION 23 05 41  
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL****1.1 DESCRIPTION**

Noise criteria, seismic restraints for equipment, vibration tolerance and vibration isolation for HVAC and plumbing work.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. Section 23 31 00, HVAC DUCTS and CASINGS.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
  - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Shops	50

- 2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
- 3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
- 4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

- C. Seismic Restraint Requirements:

1. Equipment:
  - a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such mechanical equipment shall be properly supported to resist a horizontal force of 20 percent of the weight of the equipment furnished.
  - b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 50 percent of the weight of the equipment furnished.
2. Piping: Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
3. Ductwork: Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.
- D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

#### 1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Vibration isolators:
    - a. Floor mountings
    - b. Hangers
    - c. Snubbers
    - d. Thrust restraints
  2. Bases.
  3. Seismic restraint provisions and bolting.
  4. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.
- D. Seismic Requirements: Submittals are required for all equipment anchors, supports and seismic restraints. Submittals shall include

weights, dimensions, standard connections, and manufacturer's certification that all specified equipment will withstand seismic Lateral Force requirements as shown on drawings.

### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
  - 2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
  - A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
  - A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
  - D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):
  - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):
  - 29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
  - ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
  - 001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):
  - 2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):
  - H-18-8 2010.....Seismic Design Requirements.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by

isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

## **2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS**

- A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
- B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
- C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

## **2.3 VIBRATION ISOLATORS**

- A. Floor Mountings:
  - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
  - 2. Captive Spring Mount for Seismic Restraint (Type SS):
    - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.

- b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
  3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
  4. Seismic Pad (Type DS): Pads shall be neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
  3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
  4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.



5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
  6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed  $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

## 2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum

of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).

- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

## **2.5 SOUND ATTENUATING UNITS**

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

#### **A. Vibration Isolation:**

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.

6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

### 3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

- - - E N D - - -

## SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
<b>REFRIGERATION MACHINES</b>															
ABSORPTION	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL	B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:															
ALL	---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
<b>COMPRESSORS AND VACUUM PUMPS</b>															
UP THROUGH 1-1/2 HP	---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:															
500 - 750 RPM	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
<b>PUMPS</b>															
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
<b>ROOF FANS</b>																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
<b>CENTRIFUGAL FANS</b>																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

**NOTES:**

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.



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**SECTION 23 05 93  
TESTING, ADJUSTING, AND BALANCING FOR HVAC**

**PART 1 - GENERAL****1.1 DESCRIPTION**

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes // chilled water, // condenser water, // heating hot water // and glycol-water systems. //
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION:
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- F. Section 23 31 00, HVAC DUCTS AND CASINGS

**1.3 QUALITY ASSURANCE**

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, and Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION.
- B. Qualifications:
1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
  2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
  3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.
    - d. Shall provide final markings of settings of all HVAC adjustment devices.
    - e. Permanently mark location of duct test ports.
  5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
  2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
    - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.

- b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
  - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
  - d. Minimum outside air: 0 percent to plus 10 percent.
  - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
  - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
  - g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
  - h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR) and one hydronic system (pumps and three coils) as follows:
- a. When field TAB work begins.
  - b. During each partial final inspection and the final inspection for the project if requested by VA.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COR, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  - 1. Design Review Report within 90 days for conventional design projects and within 60 days for design-build projects // after the system layout on air and water side is completed by the Contractor.
  - 2. Systems inspection report on equipment and installation for conformance with design.
  - 3. Duct Air Leakage Test Report.
  - 4. Systems Readiness Report.

5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
  6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
- 2011 .....HVAC Applications ASHRAE Handbook, Chapter 38,  
Testing, Adjusting, and Balancing and Chapter  
48, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
- 2002.....AABC National Standards for Total System  
Balance
- D. National Environmental Balancing Bureau (NEBB):
- 7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting,  
Balancing of Environmental Systems
- 2nd Edition 2006 .....Procedural Standards for the Measurement of  
Sound and Vibration
- 3<sup>rd</sup> Edition 2009 .....Procedural Standards for Whole Building Systems  
Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA):
- 3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

#### **PART 2 - PRODUCTS**

##### **2.1 PLUGS**

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

##### **2.2 INSULATION REPAIR MATERIAL**

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

**3.2 DESIGN REVIEW REPORT**

The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

**3.3 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

**3.4 DUCT AIR LEAKAGE TEST REPORT**

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

**3.5 SYSTEM READINESS REPORT**

- A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

**3.6 TAB REPORTS**

- A. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
- B. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- C. Do not proceed with the remaining systems until intermediate report is approved by the COR.

**3.7 TAB PROCEDURES**

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre-construction air and water flow rate. Return existing areas outside the work area to pre constructed conditions.
- D. Allow adequate time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units and fans.
  - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
  - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
  - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
  - 4. Record final measurements for air handling equipment performance data sheets.



- F. Water Balance and Equipment Test: Include circulating pumps, convertors, and coils:
1. Adjust flow rates for equipment. Set coils to values on equipment submittals, if different from values on contract drawings.
  2. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

### 3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

### 3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
1. Take readings in the mechanical rooms. The COR may designate the specific area to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to 2011 ASHRAE Handbook, "HVAC Applications", Chapter 48, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:

- a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
- b. Measure octave band sound pressure levels with specified equipment "off."
- c. Measure octave band sound pressure levels with specified equipment "on."
- d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
    - a. Perform steps 1.a. thru 1.d., as above.
    - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
  - E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.
  - F. Test readings for sound testing could go higher than 15 percent if determination is made by the COR based on the recorded sound data.

### 3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

### 3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation.

All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

### **3.12 PHASING**

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

- - E N D - - -

**SECTION 23 07 11  
HVAC AND BOILER PLANT INSULATION**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
  - 1. HVAC piping, ductwork and equipment.
- B. Definitions
  - 1. ASJ: All service jacket, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  - 4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
  - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, and pipe basements are not considered finished areas.
  - 6. FSK: Foil-scrim-kraft facing.
  - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F) and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F).
  - 8. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  - 10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watt per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
  - 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permance of 0.1 perms and vapor barriers shall have a maximum published permance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. FWPD: Feedwater pump discharge.
25. FWPS: Feedwater pump suction.
26. CTPD: Condensate transfer pump discharge.
27. CTPS: Condensate transfer pump suction.
28. VR: Vacuum condensate return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
31. FOS: Fuel oil supply.
32. FOR: Fuel oil return.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.
39. GCR: Chilled glycol-water return.
40. RS: Refrigerant suction.
41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## 1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- D. Section 23 21 13, HYDRONIC PIPING.
- E. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

### 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

**4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

**4.3.3.2** Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

**4.3.3.3** Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5\* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and

- condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
    - a. Insulation materials: Specify each type used and state surface burning characteristics.
    - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
    - c. Insulation accessory materials: Each type used.
    - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
    - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
  2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
  3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

#### **1.5 STORAGE AND HANDLING OF MATERIAL**

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed



instructions of manufacturers of adhesives, mastics and finishing cements.

#### 1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe Insulation

- C552-07.....Standard Specification for Cellular Glass  
Thermal Insulation
- C553-08.....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)
- C612-10.....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building  
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C  
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of  
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting  
Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design,  
and Manufacture

## **PART 2 - PRODUCTS**

### **2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (3 pcf), k = 0.037 (0.26) at 75 degrees F, external insulation for temperatures up to 450 degrees F with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf), k = 0.045 (0.31) at 75 degrees F, for use at temperatures up to 450 degrees F with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 75 degrees F, for use at temperatures up to 450 degrees F with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

### **2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

### **2.3 RIGID CELLULAR PHENOLIC FOAM**

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

### **2.4 CELLULAR GLASS CLOSED-CELL**

- A. Comply with Standard ASTM C177, C518, density 120 kg/m<sup>3</sup> (7.5 pcf) nominal, k = 0.033 (0.29) at 24~~0~~ degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

**2.5 NOT USED****2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

ASTM C177, C518,  $k = 0.039$  (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

**2.7 NOT USED****2.8 NOT USED****2.9 INSULATION FACINGS AND JACKETS**

- A. Vapor Retarder, higher strength with low water permeance  $\leq 0.02$  or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

**2.10 REMOVABLE INSULATION JACKETS****A. Insulation and Jacket:**

1. Non-Asbestos Glass mat, type E needled fiber.
2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.
5. Thickness: 1.5", 16.5 oz/sq.yd.

**2.11 PIPE COVERING PROTECTION SADDLES**

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass.

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be cellular glass. Insulation at supports shall have same thickness as adjacent insulation.

**2.12 ADHESIVE, MASTIC, CEMENT**

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

### **2.13 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

### **2.14 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

### **2.15 NOT USED**

### **2.16 FLAME AND SMOKE**

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

## **PART 3 - EXECUTION**

### **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for

- application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
1. Internally insulated ductwork and air handling units.
  2. Relief air ducts (Economizer cycle exhaust air).
  3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
  4. Equipment: Expansion tanks, flash tanks, hot water pumps.

5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Provide vapor barrier jackets over insulation as follows:
  1. All piping and ductwork exposed to outdoor weather.
  2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature.

### 3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
  1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
  2. Plain board:
    - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
    - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating



and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.

- c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
  - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct // unlined air handling units // and afterfilter housing.
  - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
  - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
  - d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
  - a. Convertors.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units,

coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
  - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
  - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
  - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
  - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).

2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
  - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING and Section 33 63 00, STEAM ENERGY DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
  - a. 75 mm (3 inches) thick for hot water piping.
  - b. As scheduled at the end of this section for chilled water piping.
  - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
4. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.

F. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats

- of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
    - a. Use proper size material. Do not stretch or strain insulation.
    - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
    - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
  3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
  4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
  5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
  6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
    - a. Chilled water pumps
    - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
    - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
    - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
  7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

### **3.3 APPLICATION -BOILER PLANT, PIPE, VALVES, STRAINERS AND FITTINGS:**

- A. Temperature range 120 to 230 degrees C (251 to 450 degrees F);

1. Application; Steam service 110 kpa (16 psig nominal) and higher, high pressure condensate to trap assembly, boiler bottom blowoff from boiler to blowoff valve closest to boiler.
2. Insulation and Jacket:
  - a. Calcium silicate for piping from zero to 1800 mm (6 feet) above boiler room floor, feedwater heater mezzanine floor or access platform and any floors or platforms on which tanks or pumps are located.
  - b. Mineral fiber for remaining locations.
  - c. ASJ with PVC premolded fitting coverings.
  - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on atomizing steam and condensate lines at boilers and burners.
3. Thickness:

<b>Nominal Thickness Of Calcium Silicate Insulation (Boiler Plant)</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	125 (5)
25 to 38 (1-1/4 to 1-1/2)	125 (5)
38 (1-1/2) and above	150 (6)

- B. Temperature range 100 to 121 degrees C (211 to 250 degrees F):
1. Application: Steam service 103 kpa (15 psig) and below, trap assembly discharge piping, boiler feedwater from feedwater heater to boiler feed pump recirculation, feedwater heater overflow, heated oil from oil heater to burners.
  2. Insulation and Jacket:
    - a. Calcium silicate for piping from zero to 1800 mm (0 to 6 feet) above boiler room floor, feedwater heater mezzanine floor and access platform, and any floors or access platforms on which tanks or pumps are located.
    - b. Mineral Fiber or rigid closed cell phenolic foam for remaining locations.
    - c. ASJ with PVC premolded fitting coverings.
    - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on condensate lines at boilers and burners.

## 3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	50 (2)
25 to 38 (1-1/4 to 1-1/2)	50 (2)
38 (1-1/2) and above	75 (3)

## 4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	38 (1.5)
25 to 38 (1-1/4 to 1-1/2)	38 (1.5)
38 (1-1/2) and above	75(3)

## C. Temperature range 32 to 99 degrees C (90 to 211 degrees F):

1. Application: Pumped condensate, vacuum heating return, gravity and pumped heating returns, condensate transfer, condensate transfer pump recirculation, heated oil system to heaters and returns from burners, condensate return from convertors and heated water storage tanks.
2. Insulation Jacket:
  - a. Calcium silicate for piping from zero to 1800 mm (six feet above boiler room floor, feedwater heater mezzanine floor and access platform and any floor or access platform on which tanks or pumps are located.
  - b. Mineral fiber or rigid closed-cell phenolic foam for remaining locations.
  - c. ASJ with PVC premolded fitting coverings.
3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	38 (1.5)
25 to 38 (1-1/4 to 1-1/2)	50(2)
38 (1-1/2) and above	75 (3)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	19 (0.75)
25 to 38 (1-1/4 to 1-1/2)	19 (0.75)
38 (1-1/2) and above	25 (1)

D. Protective insulation to prevent personnel injury:

1. Application: Piping from zero to 1800 mm (6 feet) above all floors and access platforms including continuous blowoff, feedwater and boiler water sample, blowoff tank vent, flash tank vents and condensater tank vent, shot-type chemical feed, fire tube boiler bottom blowoff after valves, valve by-passes.
2. Insulation thickness: 25 mm (1 inch).
3. Insulation and jacket: Calcium silicate with ASJ except provide aluminum jacket on piping at boilers within 1800 mm (6 feet) of floor. Use PVC premolded fitting coverings when all service jacket is utilized.

E. Installation:

1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on 300 mm (12 inch) centers.
3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
4. Terminate insulation and jacket hard and tight at anchor points.
5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.
6. On calcium silicate, mineral fiber and rigid closed-cell phenolic foam systems, insulated flanged fittings, strainers and valves with

- sections of pipe insulation cut, fitted and arranged neatly and firmly wired in place. Fill all cracks, voids and coat outer surface with insulating cement. Install jacket. Provide similar construction on welded and threaded fittings on calcium silicate systems or use premolded fitting insulation.
7. On mineral fiber systems, insulate welded and threaded fittings more than 50 mm (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
  8. Insulate fittings 50 mm (2 inches) and smaller with mastic finishing material and cover with jacket.
  9. Insulate valve bonnet up to valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.
  10. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless steel bands 300 mm (12 inches) on center or aluminum screws on 200 mm (4 inch) centers.
  11. Do not insulate basket removal flanges on strainers.

### 3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)



100-121 degrees C (212-250 degrees F)  (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F)  (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C (100-211 degrees F)  (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-94 degrees C (100-200 degrees F)  (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F)  (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F)  (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed- Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
4-16 degrees C (40-60 degrees F)  (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed- Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F)  (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

- - - E N D - - -

**SECTION 23 09 23  
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

**PART 1 - GENERAL****1.1 DESCRIPTION**

A. Provide direct-digital controls as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Use of existing hardware that meets this specification is acceptable. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall be native BACnet. All controllers, devices and components shall be listed and certified by BACnet Testing Laboratories for the requirements of this specification. All new workstations, controller, devices and components shall be accessible using the existing Siemens Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.

a. If shown on the drawings, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.

b. If shown on the drawings, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.

2. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.

3. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
  4. The controls shall be compatible with the existing Siemens Desigo control system. Its server is located in SL06 and remotely accessed from the Engineering Control Center located in the ECC, room NG15.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
  2. Flow switches.
  3. Flow meters.
  4. Sensor wells and sockets in piping.
  5. Terminal unit controllers.
- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
2. Terminal units' velocity sensors
3. Variable frequency drives.

## E. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Boiler interlock wiring	23	23	23	26
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Laboratory Environmental Controls	23 09 23	23 09 23	23 09 23	26
Fume hood controls	23 09 23	23 09 23	23 09 23	26
Medical gas panels	23	23	26	26
Laboratory Air Valves	23	23	23 09 23	N/A
Computer Room A/C Unit field-mounted controls	23	23	16	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS)	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished	23 09 23	23 09 23	23 09 23	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
with equipment)				
Cooling Tower Vibration Switches	23	23	23 09 23	23 09 23
Cooling Tower Level Control Devices	23	23	23 09 23	23 09 23
Cooling Tower makeup water control devices	23	23	23 09 23	23 09 23
Starters, HOA switches	23	23	N/A	26

F. This facility's existing direct-digital control systems is the Siemens Desigo product. The Siemens server is located in SL06 and remotely accessed from room NG15. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its server prior to beginning work.

1. Upgrade the existing direct-digital control system's server/workstation (ECC), as necessary, to accommodate the new work. The workstation shall include all properties and services required to maintain ASHRAE Standard 135 BACnet B-AWS Profile. The upgraded ECC shall continue to communicate with the existing direct-digital control system's devices currently served by the Siemens ECC. The upgraded ECC shall communicate directly with the new native-BACnet devices without the use of a gateway. Where indicated on the drawings or other areas of this specification, provide programming converting the existing non-BACnet devices, objects and services to ASHRAE Standard 135 BACnet-complaint BIBBs. The contractor shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

a. The performance requirement for the combined system of new native-BACnet and legacy Siemens: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm

management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.

G. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. Siemens is the control system integrator and shall be responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/ verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The General Contractor of this project may directly hire the Control System Integrator (Siemens) in a contract separate from the contract procuring the controls contractor. It is not required that the General Contractor hire the Controls System Integrator directly, due to the limited size and scope of the controls work. If the General Contractor chooses to use Siemens as the controls contractor, then the Control System Integrator work and the Controls Contractor sections of this specification would apply to Siemens.
2. The controls contractor shall coordinate all work with the Control System Integrator. The controls contractor shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area of control through an Ethernet connection provided by the Control System Integrator.
3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
4. Responsibility Table:

Item/Task	Control system contractor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	

Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

H. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, thermal comfort ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Light-switch-operated toilet exhaust
2. Vestibule heater
3. Exterior stair heater
4. Attic heating and ventilation
5. Mechanical or electrical room heating and ventilation.

I The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

## 1.2 RELATED WORK

- A. Section 21 05 11, Common Work Results for Fire Suppression.
- B. Section 23 21 13, Hydronic Piping.



- C. Section 23 22 13, Steam and Condensate Heating Piping.
- D. Section 23 31 00, HVAC Ducts and Casings.
- E. Section 23 36 00, Air Terminal Units.
- F. Section 23 74 13, Custom, Outdoor, Central-Station Air-Handling Units.
- G. Section 26 05 11, Requirements for Electrical Installations.
- H. Section 26 05 19, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- I. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- J. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- K. Section 26 09 23, Lighting Controls.
- L. Section 27 15 00, Communications Horizontal Cabling
- M. Section 28 31 00, Fire Detection and Alarm.

### 1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may sue different LAN technologies.
- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.

- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-

OVS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

- CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- FF. GIF: Abbreviation of Graphic interchange format.
- GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

- NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.
- OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- TT. Operating system (OS): Software, which controls the execution of computer application programs.
- UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.

AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

#### **1.4 QUALITY ASSURANCE**

##### **A. Criteria:**

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity. All controls hardware and software shall be reviewed by the Control System Integrator to ensure compatibility.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use. Controls shall be of all the same brand except where gateways are shown on the drawings.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide

evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.

6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

### 1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.

5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ( $\pm 1^{\circ}\text{F}$ )
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [ $\pm 2^{\circ}\text{F}$ ]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [ $\pm 3^{\circ}\text{F}$ ]
Water temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Relative humidity	$\pm 2\%$ RH
Water flow	$\pm 1\%$ of reading
Air flow (terminal)	$\pm 10\%$ of reading
Air flow (measuring stations)	$\pm 5\%$ of reading
Carbon Monoxide (CO)	$\pm 5\%$ of reading
Carbon Dioxide (CO <sub>2</sub> )	$\pm 50$ ppm
Air pressure (ducts)	$\pm 25$ Pa [ $\pm 0.1$ "w.c.]
Air pressure (space)	$\pm 0.3$ Pa [ $\pm 0.001$ "w.c.]
Water pressure	$\pm 2\%$ of full scale *Note 1
Electrical Power	$\pm 0.5\%$ of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:



Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	$\pm 50$ Pa ( $\pm 0.2$ in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	$\pm 3$ Pa ( $\pm 0.01$ in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	$\pm 10\%$ of full scale	
Space Temperature	$\pm 1.0^{\circ}\text{C}$ ( $\pm 2.0^{\circ}\text{F}$ )	
Duct Temperature	$\pm 1.5^{\circ}\text{C}$ ( $\pm 3^{\circ}\text{F}$ )	
Humidity	$\pm 5\%$ RH	
Fluid Pressure	$\pm 10$ kPa ( $\pm 1.5$ psi)	0-1 MPa (1-150 psi)
Fluid Pressure	$\pm 250$ Pa ( $\pm 1.0$ in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

#### 1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.
- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

**1.7 SUBMITTALS**

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
  - 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
  - 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
  - 3. Control dampers and control valves schedule, including the size and pressure drop.
  - 4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
  - 5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
  - 6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
  - 7. Color prints of proposed graphics with a list of points for display.
  - 8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.

9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
  10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
  11. Riser diagrams of wiring between central control unit and all control panels.
  12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
  13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
  14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
  2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
  3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
  4. Provide a "red line" update of the owner's control system riser diagram, to include wiring path, wiring type, electrical panel board number and crk breaker number, UPS information (if applicable), location and model number of BCs and ACCs, and buss type.
- F. Operation and Maintenance (O/M) Manuals):

1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
  - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
  - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
  - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
  - d. Complete troubleshooting procedures and guidelines for all systems.
  - e. Complete operating instructions for all systems.
  - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
  - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
  - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to Resident Engineer prior to final inspection.

#### **1.8 INSTRUCTIONS**

1. A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. First Phase: Formal instructions to the VA facilities personnel for a total of 4 hours, given in multiple training sessions (each no longer than two hours in length), conducted sometime between the completed installation

and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.

2. deleted
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

#### **1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)**

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

#### **1.10 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):  
Standard 135-10.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):  
B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.  
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):  
B32-08.....Standard Specification for Solder Metal  
B88-09.....Standard Specifications for Seamless Copper Water Tube  
B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)  
B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service

D2737-03.....Standard Specification for Polyethylene (PE)  
Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency  
Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-11.....Information Technology-Telecommunications and  
Information Exchange between Systems-Local and  
Metropolitan Area Networks- Specific  
Requirements-Part 3: Carrier Sense Multiple  
Access with Collision Detection (CSMA/CD)  
Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-11.....National Electric Code  
90A-09.....Standard for Installation of Air-Conditioning  
and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-10.....Tests for Flammability of Plastic Materials for  
Parts and Devices and Appliances  
294-10.....Access Control System Units  
486A/486B-10.....Wire Connectors  
555S-11.....Standard for Smoke Dampers  
916-10.....Energy Management Equipment  
1076-10.....Proprietary Burglar Alarm Units and Systems

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

### **2.2 CONTROLS SYSTEM ARCHITECTURE**

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor. All HVAC controllers shall be of the Siemens Desigo line.
3. The networks shall, at minimum, comprise, as necessary, the following:

- a. A fixed ECC and a portable operator's terminal.
  - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
  - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
  - d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
  - e. Addressable elements, sensors, transducers and end devices.
  - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
  - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec, except communication speed of 10 Mb/sec is acceptable at the Application Specific Controller (ASC) level, however the communication media will maintain the 100 Mb/sec rating. Refer to paragraphs 2.8 and 2.9 for the definitions and appropriate controller applications.
  2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations. They may also utilize digital wireless technologies as appropriate to the application, where hard-wiring is not practical, and if approved by the VA.
  3. All necessary telephone lines, ISDN lines and Internet Service Provider services and connections will be provided by the VA.
- D. Third Party Interfaces (only where indicated on the drawings or specifications):
1. The contractor shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.

2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Utilize the existing Siemens data storage server to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip the Siemens server with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. The server shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

### 2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.



2. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
  1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
  2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- D. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- E. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

#### **2.4 ENGINEERING CONTROL CENTER (ECC)**

- A. The existing ECC is the Siemens Desigo (B-AWS) rack-mounted server located in SL06.
- B. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.

#### **2.5 NOT USED**

#### **2.6 NOT USED**

#### **2.7 NETWORK AND DEVICE NAMING CONVENTION**

- A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.

2. The network numbers are thus formed as follows: "Net #" = "FFN" where:

a. FF = Facility code (see below)

b. N = 00-99 This allows up to 100 networks per facility or building

#### B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows:

"Dev #" = "FFNDD" where

a. FF and N are as above and

b. DD = 00-99, this allows up to 100 devices per network.

2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.

3. Facility code assignments:

4. 000-400 Building/facility number

5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

#### C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.

1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a

basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object\_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

## 2.8 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
  2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
  3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
  4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
  5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
  6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

## 2.9 CONTROLLERS

- A. General. Shall be Siemens Desigo product. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the

performance specified in the Part 1 Article on "System Performance." Use at least one B-BC for each project, more if needed to achieve the scope and the performance required. Use B-AACs at air handling units, portions of plants, and the like. Each of these controllers shall meet the following requirements.

1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
4. Controllers that perform scheduling shall have a real-time clock.
5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
  - a. assume a predetermined failure mode, and
  - b. generate an alarm notification.
6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
7. Communication.
  - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
  - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.

9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
  10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
  11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
  12. Provide an uninterruptable power supply for B-AAC level controllers. The power supply shall provide continuous power during power interruptions up to 10 minutes duration.
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed, such as VAVs, FCUs, Chilled Beams, and similar. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
  2. Each B-ASC will contain sufficient I/O capacity to control the target system.
  3. Communication.
    - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers. Controller shall have two Ethernet ports to allow daisy chain of B-ASC controllers.
    - b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
  4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-

- removable, modular terminal strips or to a termination card connected by a ribbon cable.
5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
  6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
  7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
  - a. Two position (on-off, slow-fast) control.
  - b. Proportional control.

- c. Proportional plus integral (PI) control.
  - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
  - e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
- a. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the electric demand likely to be used during successive time intervals. If the forecast demand indicates that electricity usage will likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting by resetting the HVAC system set points to reduce load while maintaining indoor air quality.
  - b. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature falls below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the

economizer cycle and return to minimum outdoor air operation at any time.

- c. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
- d. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.
- e. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
  - 1) Time, day.
  - 2) Commands such as on, off, auto.
  - 3) Time delays between successive commands.
  - 4) Manual overriding of each schedule.



- 5) Allow operator intervention.
- f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- g. Remote Communications: The system shall have the ability to send notifications in the event of an alarm to the ECC, cell phone text messaging, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using web-based communications. Remote access shall allow the operator to function the same as local access.
- h. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

## **2.10 NOT USED**

## **2.11 SENSORS (AIR, WATER AND STEAM)**

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.

- a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
  - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
  - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
    - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
    - 2) Psychiatric patient room sensor: sensor shall be flush with wall, shall not include an override switch, numerical temperature display on sensor cover, shall not include a communication port and shall not allow in-space User set-point adjustment. Setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Provide a stainless steel cover plate with an insulated back and security screws.
  - d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
  - e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
  - f. Wire: Twisted, shielded-pair cable.
  - g. Output Signal: 4-20 ma.
2. Humidity Sensors: Bulk polymer sensing element type.
- a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of  $\pm 2$  to  $\pm 5$  percent RH, including hysteresis, linearity, and repeatability.
  - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
  - c. 4-20 ma continuous output signal.

- C. Static Pressure Sensors: Non-directional, temperature compensated.
  - 1. 4-20 ma output signal.
  - 2. 0 to 5 inches wg for duct static pressure range.
  - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. not used
- E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.
  - 1. Performance characteristics:
    - a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
    - b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
    - c. Nominal range (turn down ratio): 10 to 1.
    - d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). // Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier //.
    - e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
    - f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
    - g. RFI effect - flow meter shall not be affected by RFI.
    - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- F. Steam Flow Sensor/Transmitter:

1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
  - a. Ambient conditions, -40°C to 80°C (-40°F to 175°F).
  - b. Process conditions, 900 kPa (125 psig) saturated steam.
  - c. Turn down ratio, 20 to 1.
  - d. Output signal, 4-20 ma DC.
  - e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
    - 1) Ambient conditions, -20°C to 50°C (0°F-120°F), 0 95 percent non-condensing RH.
    - 2) Power supply, 120 VAC, 60 hertz or 24 VDC.
    - 3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.
  - f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.

G. Flow switches:

1. Shall be either paddle or differential pressure type.
  - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
  - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

- H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

## 2.12 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.

2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
  3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
  4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
  5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
  6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC and B-ASC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00.

Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

## **2.13 THERMOSTATS AND HUMIDISTATS**

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have standard finish, setpoint range and temperature display, and external adjustment:
  - 1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
    - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
    - b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
    - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
    - d. Battery replacement without program loss.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

## **2.14 FINAL CONTROL ELEMENTS AND OPERATORS**

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop, capable of withstanding 8" wg differential pressure at 2,000 fpm approach velocity.
1. Leakage: Maximum leakage in closed position shall not exceed 6 CFM per square foot at 4" wg differential pressure for outside air and exhaust dampers and 40 CFM/sq. ft. at 2" wg differential pressure for other dampers and a 2,000 fpm approach velocity.
  2. Frame shall be stainless steel channel with seals as required to meet leakage criteria.
  3. Blades shall be aluminum, 200 mm (8 inch) maximum width, with stainless steel blade end seals and flexible synthetic blade edge seals.
  4. Bearing shall be nylon, bronze sleeve or ball type.
  5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
  6. Maximum air velocity and pressure drop through free area of the dampers:
    - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
    - b. Duct mounted damper: 600 meter per minute (2000 fpm).
    - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
  2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
  3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.

4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
  5. Flow characteristics:
    - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
    - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
    - c. Two-way 2-position valves shall be ball, gate or butterfly type.
  6. Maximum pressure drop:
    - a. Two position steam control: 20 percent of inlet gauge pressure.
    - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
    - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
  7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:
1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
    - a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
  2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.



- a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

4. See drawings for required control operation.

## **2.15 AIR FLOW CONTROL**

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

- a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
- c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).

3. Electronics Panel:

- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
- b. Electronics Panel shall be A/C powered 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
- c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
- d. Electronics Panel shall have the following:
  - 1) Minimum of 12-bit A/D conversion.
  - 2) Field adjustable digital primary output offset and gain.
  - 3) Airflow analog output scaling of 100 to 10,000 FPM.
  - 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
  - 5) Analog output resolution (full scale output) of 0.025%.
- e. All readings shall be in // I.P. // S.I. // units.

4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than  $\pm 2.0\%$  error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within  $\pm 0.25\%$ .
- D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:
1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
  2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
  3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
  4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure

- during abnormal operating conditions. High-limit switches shall be manually-reset.
- E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.
- F. Airflow Synchronization:
1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of  $\pm 10\%$ . In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
  2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. General:
1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to the COR for resolution before proceeding for installation.
  2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
  3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.

4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

B. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Sections 26 05 11 and 26 05 19. Install digital communication cables in conduit and cable trays in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
  - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
  - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long.

Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.

- c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
- d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
- 6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
- 7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
- 8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
  - 1. Temperature Sensors:
    - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
    - b. Calibrate sensors to accuracy specified, if not factory calibrated.
    - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
    - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
    - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
    - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
    - g. All pipe mounted temperature sensors shall be installed in wells.



- b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity:  
100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC and B-ASC controllers.
  2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
  1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
  2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
  3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
  4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
  5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

### **3.2 SYSTEM VALIDATION AND DEMONSTRATION**

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
  1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the



- system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
  - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
  - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
  - c. Demonstrate the software ability to edit the control program off-line.
  - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
  - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.

- f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
- g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
- h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
- i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

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**SECTION 23 21 13  
HYDRONIC PIPING**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Water piping to connect HVAC equipment, including the following:
  - 1. Chilled water, heating hot water and drain piping.
  - 2. Glycol-water piping.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for piping.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- E. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- F. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

**1.3 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
  - 2. Pipe and tubing, with specification, class or type, and schedule.
  - 3. Pipe fittings, including miscellaneous adapters and special fittings.
  - 4. Flanges, gaskets and bolting.
  - 5. Valves of all types.

6. Strainers.
  7. Flexible connectors for water service.
  8. Pipe alignment guides.
  9. Expansion joints.
  10. Expansion compensators.
  11. All specified hydronic system components.
  12. Water flow measuring devices.
  13. Gages.
  14. Thermometers and test wells.
  15. Electric heat tracing systems.
  16. Seismic bracing details for piping.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
1. Heat Exchangers (Water to Water)
  2. Air separators.
  3. Expansion tanks.
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. As-Built Piping Diagrams: Record piping as-built conditions with colored pencil on the contract piping drawings on the mechanical contractor's set and the general contractor's as-built drawings. Drawings to be updated at the end of every shift. Provide final set to the COR.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.
- B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
- B16.4-06.....Gray Iron Threaded FittingsB16.18-01       Cast  
Copper Alloy Solder joint Pressure fittings
- B16.23-02.....Cast Copper Alloy Solder joint Drainage  
fittings
- B40.100-05.....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc./Fluid Controls Institute  
(ANSI/FCI):

70-2-2006.....Control Valve Seat Leakage

D. American Society of Mechanical Engineers (ASME):

B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings

B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and  
300

B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and  
250)

B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½  
through NPS 24 Metric/Inch Standard

B16.9-07.....Factory Made Wrought Butt Welding Fittings

B16.11-05.....Forged Fittings, Socket Welding and Threaded

B16.18-01.....Cast Copper Alloy Solder Joint Pressure  
Fittings

B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure  
Fittings.

B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings

B16.39-06.....Malleable Iron Threaded Pipe Unions

B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings

B31.1-08.....Power Piping

E. American Society for Testing and Materials (ASTM):

A47/A47M-99 (2004).....Ferritic Malleable Iron Castings

A53/A53M-07.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated, Welded and  
Seamless

A106/A106M-08.....Standard Specification for Seamless Carbon  
Steel Pipe for High-Temperature Service

A126-04.....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings

A183-03 ..... Standard Specification for Carbon Steel Track  
Bolts and Nuts

A216/A216M-08 ..... Standard Specification for Steel Castings,  
Carbon, Suitable for Fusion Welding, for High  
Temperature Service

A234/A234M-07 .....	Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
A307-07 .....	Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A536-84 (2004) .....	Standard Specification for Ductile Iron Castings
A615/A615M-08 .....	Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
A653/A 653M-08 .....	Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process
B32-08 .....	Standard Specification for Solder Metal
B62-02 .....	Standard Specification for Composition Bronze or Ounce Metal Castings
B88-03 .....	Standard Specification for Seamless Copper Water Tube
B209-07 .....	Aluminum and Aluminum Alloy Sheet and Plate
C177-04 .....	Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus
C552-07 .....	Cellular Glass Thermal Insulation
D3350-08 .....	Polyethylene Plastics Pipe and Fittings Materials
C591-08 .....	Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
D1784-08 .....	Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound
D1785-06 .....	Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120
D2241-05 .....	Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)
F439-06 .....	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
F441/F441M-02 .....	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

- F477-08 ..... Elastomeric Seals Gaskets) for Joining Plastic  
Pipe
- F. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Grey Iron Fittings for Water
- C203-02.....Coal Tar Protective Coatings and Linings for  
Steel Water Pipe Lines Enamel and Tape Hot  
Applied
- G. American Welding Society (AWS):
- B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
- CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EMJA-2003.....Expansion Joint Manufacturer's Association  
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:
- SP-67-02a.....Butterfly Valves
- SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded  
Ends
- SP-71-05.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends
- SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
- SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends
- SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder  
Joint, Grooved and Flared Ends
- SP-125-00.....Gray Iron and Ductile Iron In-line, Spring  
Loaded, Center-Guided Check Valves
- L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

## **1.6 SPARE PARTS**

- A. None

## **PART 2 - PRODUCTS**

### **2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR  
HVAC and STEAM GENERATION.

### **2.2 PIPE AND TUBING**

- A. Chilled Water, Condenser Water, Heating Hot Water, and Glycol-Water,  
and Vent Piping:



1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.

B. deleted

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M.

2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.

D. Pipe supports, including insulation shields, for above ground piping:

Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

### **2.3 FITTINGS FOR STEEL PIPE**

A. 50 mm (2 inches) and Smaller: Screwed or welded joints.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.

2. Forged steel, socket welding or threaded: ASME B16.11.

3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.

4. Unions: ASME B16.39.

5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.

2. Welding flanges and bolting: ASME B16.5:

a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).

1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.

b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

### **2.4 FITTINGS FOR COPPER TUBING**

A. Joints:

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
  2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

## **2.5 NOT USED**

## **2.6 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves may be used in lieu of dielectric unions.

## **2.7 SCREWED JOINTS**

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

## **2.8 VALVES**

- A. Triple Duty Valves are not permitted.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
  1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working

- pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
    - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
    - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
    - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
      - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
      - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
      - 3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
        - a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
        - b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- E. Globe and Angle Valves
1. Globe Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
  - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
2. Angle Valves:
  - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
  - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.
- F. Check Valves
  1. Swing Check Valves:
    - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
    - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
  2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
    - a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
    - b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.
- G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
  1. Globe style valve.
  2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
  3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

**2.9 WATER FLOW MEASURING DEVICES**

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC, paragraph 2.11.E.
- F. Flow Measuring Device Identification:
  - 1. Metal tag attached by chain to the device.
  - 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).

**2.10 STRAINERS**

- A. Y Type.
  - 1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

**2.11 NOT USED****2.12 NOT USED****2.13 HYDRONIC SYSTEM COMPONENTS**

- A. Heat Exchanger (Water to Water): Shell and tube type, U-bend removable tube bundle, heating fluid in shell, heated fluid in tubes, equipped with support cradles.
  - 1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
  - 2. Tube fouling factor: TEMA Standards, but not less than 0.001.
  - 3. Materials:

- a. Shell: Steel.
  - b. Tube sheet and tube supports: Steel or brass.
  - c. Tubes: 20 mm (3/4 inch) OD copper.
  - d. Head or bonnet: Cast iron or steel.
  4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Plate and Frame Heat Exchanger:
1. Fixed frame with bolted removable corrugated channel plate assembly, ASME code stamped for 150 psig working pressure.
  2. Corrugated channel plates shall be type 316 or 304 stainless steel.
  3. Channel plate ports to be double gasketed to prevent mixing or cross-contamination of hot side and cold side fluids. Gaskets to be EPPM.
  4. Channel plate carrying bars to be carbon steel with zinc yellow chromate finish.
  5. Fixed frame plates and moveable pressure plates to be corrosion resistant epoxy painted carbon steel.
  6. Piping connections 2" and smaller to be carbon steel NPT tappings. Piping connections 4" and larger to be stud port design to accept ANSI flange connections. Connection ports to be integral to the frame or pressure plate.
  7. Finished units to be provided with OSHA required, formed aluminum splash guards to enclose exterior channel plate and gasket surfaces.
  8. Provide two sets of replacement gaskets and provide one set of wrenches for disassembly of plate type heat exchangers.
  9. Performance: As scheduled on drawings.
- C. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of converters, pumps, and other components supported on a welded steel frame. Refer to Section 23 22 13, STEAM and STEAM CONDENSATE HEATING PIPING, for additional requirements
- D. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.
- E. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom

blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.

- F. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
- G. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
1. Horizontal tank: Provide cradle supports and following accessories:
    - a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.
    - b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
  2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.
- H. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).

- I. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- J. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

#### **2.14 NOT USED**

#### **2.15 GAGES, PRESSURE AND COMPOUND**

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
  - 1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

#### **2.16 PRESSURE/TEMPERATURE TEST PROVISIONS**

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, norel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Resident Engineer:
  - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
  - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
  - 3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.



**2.17 THERMOMETERS**

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
  - 1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
  - 2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

**2.18 FIRESTOPPING MATERIAL**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between

adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Water treatment pot feeders and condenser water treatment systems.
  - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

### 3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality

Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Deleted
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

### **3.3 NOT USED**

### **3.4 SEISMIC BRACING ABOVEGROUND PIPING**

Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

### **3.5 LEAK TESTING ABOVEGROUND PIPING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer. Tests may be either of those below, or a combination, as approved by the Resident Engineer.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

### **3.6 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
  - 1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove

- any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Resident Engineer.
2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
  3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

**3.7 NOT USED****3.8 NOT USED****3.9 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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**RORSECTION 23 21 23  
HYDRONIC PUMPS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- G. Section 23 21 13, HYDRONIC PIPING.
- H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
  2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
  3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve

- end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
  5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
  6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
  7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
  8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
- C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Pumps and accessories.
  2. Motors and drives.
  3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

- B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

- C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... Safety Standard for Mechanical Power  
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,  
Class 25, 125, 250 and 800

- D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze  
or Ounce Metal Castings

- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, General Requirements.

### 1.6 DEFINITIONS

- A. Capacity: Gallons per minute (GPM) of the fluid pumped.
- B. Head: Total dynamic head in feet of the fluid pumped.
- C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.



**1.7 SPARE MATERIALS**

- A. Furnish one spare seal and casing gasket for each pump to the COR.

**PART 2 - PRODUCTS****2.1 CENTRIFUGAL PUMPS, BRONZE FITTED**

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
  - a. Balance: Rotating parts, statically and dynamically.
  - b. Construction: To permit servicing without breaking piping or motor connections.
  - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
  - d. Heating pumps shall be suitable for handling water to 225°F.
  - e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
  - f. Pump Connections: Flanged.
  - g. Pump shall be factory tested.

- h. Performance: As scheduled on the Contract Drawings.
5. Variable Speed Pumps:
- a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
  - b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
  - c. Pump operation and speed control shall be as shown on the drawings.
- B. In-Line Type, Base Mounted End Suction or Double Suction Type:
- 1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
  - 2. Casing Wear Rings: Bronze.
  - 3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
  - 4. Casing Vent: Manual brass cock at high point.
  - 5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
  - 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
  - 7. Shaft: Steel, AISI Type 1045 or stainless steel.
  - 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
  - 9. Shaft Sleeve: Bronze or stainless steel.
  - 10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
  - 11. Base Mounted Pumps:
    - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.

- b. Impeller Wear Rings: Bronze.
  - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
  - d. Bearings (Double-Suction pumps): Regreaseable ball or roller type. Provide lip seal and slinger outboard of each bearing.
  - e. Base: Cast iron or fabricated steel for common mounting to a concrete base.
12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:
- a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
  - b. Provide adjustable foot support for suction piping.
  - c. Strainer free area: Not less than five times the suction piping.
  - d. Provide disposable start-up strainer.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

#### **3.2 START-UP**

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.

- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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**SECTION 23 22 13**  
**STEAM AND CONDENSATE HEATING PIPING**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Steam, condensate and vent piping inside buildings.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 07 11, HVAC, - AND BOILER PLANT INSULATION.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
  - 2. Pipe and tubing, with specification, class or type, and schedule.
  - 3. Pipe fittings, including miscellaneous adapters and special fittings.
  - 4. Flanges, gaskets and bolting.
  - 5. Valves of all types.
  - 6. Strainers.
  - 7. Pipe alignment guides.
  - 8. Expansion joints.
  - 9. Expansion compensators.
  - 10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
  - 11. All specified steam system components.
  - 12. Gages.
  - 13. Thermometers and test wells.
  - 14. Electric heat tracing systems.
  - 15. Seismic bracing details for piping.

- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
1. Heat Exchangers (Steam-to-Hot Water).
  2. Flash tanks.
- D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
  - B16.4-2006.....Gray Iron Threaded Fittings
- C. American Society of Mechanical Engineers (ASME):
- B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
  - B16.3-2006.....Malleable Iron Threaded Fittings
  - B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
  - B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
  - B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with  
Pipe Threads
  - B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings
  - B16.23-2002.....Cast Copper Alloy Solder Joint Drainage  
Fittings
  - B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings, Class 150, 300, 400, 600, 900, 1500  
and 2500
  - B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes  
150, 250, and 300
  - B31.1-2007.....Power Piping
  - B31.9-2008.....Building Services Piping
  - B40.100-2005.....Pressure Gauges and Gauge Attachments
  - Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels,  
Division 1
- D. American Society for Testing and Materials (ASTM):
- A47-99.....Ferritic Malleable Iron Castings

- A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,  
Welded and Seamless
- A106-2008.....Seamless Carbon Steel Pipe for High-Temperature  
Service
- A126-2004.....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings
- A181-2006.....Carbon Steel Forgings, for General-Purpose  
Piping
- A183-2003 ..... Carbon Steel Track Bolts and Nuts
- A216-2008 ..... Standard Specification for Steel Castings,  
Carbon, Suitable for Fusion Welding, for High  
Temperature Service
- A285-01 ..... Pressure Vessel Plates, Carbon Steel, Low-and-  
Intermediate-Tensile Strength
- A307-2007 ..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength
- A516-2006 ..... Pressure Vessel Plates, Carbon Steel, for  
Moderate-and- Lower Temperature Service
- A536-84(2004)e1 ..... Standard Specification for Ductile Iron Castings
- B32-2008 ..... Solder Metal
- B61-2008 ..... Steam or Valve Bronze Castings
- B62-2009 ..... Composition Bronze or Ounce Metal Castings
- B88-2003 ..... Seamless Copper Water Tube
- F439-06 ..... Socket-Type Chlorinated Poly (Vinyl Chloride)  
(CPVC) Plastic Pipe Fittings, Schedule 80
- F441-02(2008) ..... Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic  
Pipe, Schedules 40 and 80
- E. American Welding Society (AWS):
- A5.8-2004.....Filler Metals for Brazing and Braze Welding
- B2.1-00.....Welding Procedure and Performance  
Qualifications
- F. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:
- SP-67-95.....Butterfly Valves
- SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded  
Ends



SP-71-97.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends

SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends  
for General Service

SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded  
Ends

SP-80-97.....Bronze Gate, Globe, Angle and Check Valves

SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard  
Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving  
Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

**PART 2 - PRODUCTS**

**2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR  
HVAC AND STEAM GENERATION.

**2.2 PIPE AND TUBING**

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,  
Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. Concealed above ceiling, in wall or chase: Copper water tube ASTM  
B88, Type K, hard drawn.

2. All other locations: Copper water tube ASTM B88, Type K, hard drawn;  
or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B  
Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,  
Seamless; Schedule 40, galvanized.

**2.3 FITTINGS FOR STEEL PIPE**

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting  
piping.

2. Forged steel, socket welding or threaded: ASME B16.11.

3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron,  
ASME B16.4, may be used in lieu of malleable iron, except for steam  
and steam condensate piping. Provide 300 pound malleable iron, ASME

- B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.
  5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
  2. Welding flanges and bolting: ASME B16.5:
    - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
    - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

## 2.4 FITTINGS FOR COPPER TUBING

- A. Solder Joint:
1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

## 2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

- D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass gate valves // or dielectric nipples // may be used in lieu of dielectric unions.

## 2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

## 2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
  - 1. Gate Valves:
    - a. Flanged, outside screw and yoke.
      - 1) Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
      - 2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- E. Globe and Angle Valves:
  - 1. Globe Valves:
    - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
    - b. 65 mm (2 1/2 inches) and larger:
      - 1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
      - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

## 2. Angle Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger:
  - 1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

## F. Swing Check Valves

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
2. 65 mm (2-1/2 inches) and Larger:
  - a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

## 2.8 STRAINERS

- A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.
  1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
  2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.
- C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
  1. 50 mm (2 inches) and smaller: Cast iron or bronze.
  2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
- D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:

1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

## 2.9 PIPE ALIGNMENT

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

## 2.10 STEAM SYSTEM COMPONENTS

- A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
  2. Tube fouling factor: TEMA Standards, but not less than  $0.00018 \text{ m}^2\text{K/W}$  ( $0.001 \text{ ft}^2\text{hrF/Btu}$ ).
  3. Materials:
    - a. Shell: Steel.
    - b. Tube sheet and tube supports: Steel or brass.
    - c. Tubes: 20 mm (3/4 inch) OD copper.
    - d. Head or bonnet: Cast iron or steel.
  4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of heat exchangers, pumps, and other components supported on a welded steel frame.
- C. Steam Pressure Reducing Valves in PRV Stations:
1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
  2. Service: Provide controlled reduced pressure to steam piping systems.

3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).
4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.
  - a. Pressure rating for high pressure steam: Not less than 1034 kPa (150 psig) saturated steam.
  - b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.
- D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.
- E. Steam PRV for Individual Equipment: Cast steel, screwed or flanged ends, rated 861 kPa (125 psig), or 20% above the working pressure, whichever is greater. Single-seated, pilot operated, spring loaded, adjustable range, all parts replaceable.
- F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.
- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
  1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
    - a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
    - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.

2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping, (4 bolt raised face flange). Mechanism: stainless steel or corrosion resistant alloy rated for the pressure upstream of the PRV supplying the system.
  3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
  4. Valves and seats: Suitable hardened corrosion resistant alloy.
  6. Floats: Stainless steel.
  7. Inverted bucket traps: Not allowed due to potential for superheated steam.
- H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.
- I. Steam Humidifiers:
1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
  2. Steam separator: Stainless steel or cast iron.
  3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
    - a. Duct section height exceeds 900 mm (36 inches).
    - b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
    - b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
    - d. If within 3000 mm (10 feet) upstream of after-filter.

## 2.11 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear

glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.
- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30" HG to 30 psig)	0 to 415 kPa (60 psig)

## 2.12 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Provide one each of the following test items to the Resident Engineer:
1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
  2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
  3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

## PART 3 - EXECUTION

### 3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.



- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- J. Where copper piping is connected to steel piping, provide dielectric connections.

- K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

### **3.2 PIPE JOINTS**

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

### **3.3 STEAM TRAP PIPING**

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

### **3.4 SEISMIC BRACING**

- A. Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

### **3.5 LEAK TESTING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Resident Engineer in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment

(convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

### **3.6 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

### **3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -

**SECTION 23 31 00  
HVAC DUCTS AND CASINGS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
  - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
- B. Definitions:
  - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
  - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
  - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
  - 4. Exposed Duct: Exposed to view in a finished room.

**1.2 RELATED WORK**

- A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- B. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- F. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- G. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- H. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- I. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- J. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- K. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rectangular ducts:
    - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access doors.
  - 2. Round and flat oval duct construction details:
    - a. Manufacturer's details for duct fittings.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access sections.
    - e. Installation instructions.
  - 3. Volume dampers, back draft dampers.
  - 4. Upper hanger attachments.
  - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
  - 6. Sound attenuators, including pressure drop and acoustic performance.
  - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
  - 8. Flexible connections.
  - 9. Instrument test fittings.
  - 10 Details and design analysis of alternate or optional duct systems.
  - 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 - Common Work Results for HVAC and Steam Generation.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
- ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
- A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
- A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
- E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
- 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
- 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
- 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
- 6th Edition - 2003.....Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
- 181-08.....Factory-Made Air Ducts and Air Connectors
- 555-06 .....Standard for Fire Dampers
- 555S-06 .....Standard for Smoke Dampers

**PART 2 - PRODUCTS****2.1 DUCT MATERIALS AND SEALANTS**

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Optional Duct Materials:
  - 1. Grease Duct: Double wall factory-built grease duct, UL labeled and complying with NFPA 96 may be furnished in lieu of specified materials for kitchen and grill hood exhaust duct. Installation and accessories shall comply with the manufacturers catalog data. Outer jacket of exposed ductwork shall be stainless steel. Square and rectangular duct shown on the drawings will have to be converted to equivalent round size.
- D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
  - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
  - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
  - 3. Gaskets in Flanged Joints: Soft neoprene.
- E. Approved factory made joints may be used.

**2.2 DUCT CONSTRUCTION AND INSTALLATION**

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
  - B. Duct Pressure Classification:
    - 0 to 50 mm (2 inch)
    - > 50 mm to 75 mm (2 inch to 3 inch)
    - > 75 mm to 100 mm (3 inch to 4 inch)
- As shown on the floor plans. If not shown on plans, use 2 inch to 3 inch

duct class.

- C. Seal Class: All ductwork shall receive Class A Seal
- D. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
  - 1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
  - 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
  - 3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
    - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
    - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
  - 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the COR.
- E. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- F. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

### **2.3 NOT USED**

### **2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS**

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
  - 1. Each duct mounted coil and humidifier.



2. Each fire damper (for link service), smoke damper and automatic control damper.
3. Each duct mounted smoke detector.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
  1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
  2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

**2.5 NOT USED****2.6 NOT USED****2.7 NOT USED****2.8 NOT USED****2.9 NOT USED****2.10 NOT USED****2.11 NOT USED****2.12 PREFABRICATED ROOF CURBS**

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

**2.13 FIRESTOPPING MATERIAL**

Refer to Section 07 84 00, FIRESTOPPING.

**2.14 SEISMIC RESTRAINT FOR DUCTWORK**

Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

**2.15 DUCT MOUNTED THERMOMETER (AIR)**

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
  1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.

2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

#### **2.16 DUCT MOUNTED TEMPERATURE SENSOR (AIR)**

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

#### **2.17 INSTRUMENT TEST FITTINGS**

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

#### **2.18 NOT USED**

#### **2.19 NOT USED**

#### **2.20 NOT USED**

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
  1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
  2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
  3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.

4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the COR.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
  1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
  2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
  3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
  4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

### **3.2 DUCT LEAKAGE TESTS AND REPAIR**

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the COR on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COR.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

**3.3 DUCTWORK EXPOSED TO WIND VELOCITY**

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of\_\_145\_\_km/h (\_90\_mph).

**3.4 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

**3.5 OPERATING AND PERFORMANCE TESTS**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

**SECTION 23 40 00****HVAC AIR CLEANING DEVICES****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- C. NOT USED

**1.3 QUALITY ASSURANCE**

- A. Air Filter Performance Report for Extended Surface Filters:
  - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to COR, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 500 fpm will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
  - 2. Government Option: The Government at its option may take one of the filters for each different type submitted and run an independent test to determine if the filter meets the requirements of this specification. When the filter meets the requirements, the Government will pay for the test. When the filter does not meet the

specification requirements, the manufacturer will be required to pay for the test and replace the filters with filters that will perform as required by the specifications.

3. Guarantee Performance: The manufacturer shall supply ASHRAE 52.2 test reports on each filter type submitted. Any filter supplied will be required to maintain the minimum efficiency shown on the ASHRAE Standard 52.2 report throughout the time the filter is in service. Within the first 6-12 weeks of service a filter may be pulled out of service and sent to an independent laboratory for ASHRAE Standard 52.2 testing for initial efficiency only. If this filter fails to meet the minimum level of efficiency shown in the previously submitted reports, the filter manufacturer/distributor shall take back all filters and refund the owner all monies paid for the filters, cost of installation, cost of freight and cost of testing.
- B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.
- C. Comply with UL Standard 900 for flame test.
- D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, and UL classification.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Extended surface filters.
  2. Holding frames. Identify locations.
  3. Side access housings. Identify locations, verify insulated doors.
  4. HEPA filters.
  5. Magnehelic gages.
  6. NOT USED
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Field test results for HEPA filters as per paragraph 2.3.E.3.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):  
52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):  
NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):  
900;Revision 15 July 2009      Test Performance of Air Filter Units

**PART 2 - PRODUCTS****2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED**

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the COR.
- B. The COR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

**2.2 EXTENDED SURFACE AIR FILTERS**

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL listed and approved conforming to UL Standard 900.
- C. HVAC Filter Types:



HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	2-inch Throwaway
11	11-A	After-Filter	1 to 3 Microns	12-inch Rigid Cartridge or 22" bag
13	13-A	After-Filter	0.3 to 1 Microns	12-inch Rigid Cartridge or 22" bag
14	14-A	After-Filter	0.3 to 1 Microns	12-inch Rigid Cartridge or 22" bag

### 2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic, self supporting welded wire support grid, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The welded wire support grid shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.
- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500

Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.31

C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

**2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2):**

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.
- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter
- C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.), Cartridge	197	197	197
Gross Media Area (Sq. Ft.), Bag	71	71	71
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12

Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	1.5	1.5	1.5
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance, maximum (inches w.g.)			
Cartridge	0.34	0.32	0.26
Bag	0.45	0.40	0.28

**2.5 NOT USED****2.6 NOT USED****2.7 FILTER HOUSINGS/SUPPORT FRAMES****A. Side Servicing Housings (HVAC Grade)**

1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. //Where installed outdoors, the housing shall be weatherproof and suitable for rooftop/outdoor installation.// The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2" deep prefilter, a 6" or 12" deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-

- efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.
3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within  $\pm 3\%$  at 0.6" w.g.
  4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

**2.8 NOT USED****2.9 NOT USED****2.10 NOT USED****2.11 INSTRUMENTATION**

- A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage). Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.
- B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
- C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
- D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

**2.12 HVAC EQUIPMENT FACTORY FILTERS**

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
- B. Cleanable filters are not permitted.
- C. Automatic Roll Type filters are not permitted.

**2.13 FILTER RETURN GRILLES**

Refer to Section 23 37 00 AIR OUTLETS AND INLETS.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Install supports, filters and gages in accordance with manufacturer's instructions.

**3.2 START-UP AND TEMPORARY USE**

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the COR.

**3.3 NOT USED**

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**SECTION 23 72 00**  
**AIR-TO-AIR ENERGY RECOVERY EQUIPMENT**

**PART 1 - GENERAL****1.1 DESCRIPTION**

This Section specifies rotary air-to-air heat exchangers.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic requirements for non-structural equipment.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for sheet metal ducts and fittings.
- E. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for filters used before heat recovery coils.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.
- G. Section 23 05 93, TESTING, ADJUSTING and BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, GUARANTEE in specification Section 00 72 00, GENERAL CONDITIONS.
- B. Refer to specification Section 01 00 00, GENERAL REQUIREMENTS for performance tests and instructions to VA personnel.
- C. Refer to paragraph QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Performance Criteria: Heat recovery equipment shall be provided by a manufacturer who has been manufacturing such equipment and the equipment has a good track record for at least 10 years.
- E. Performance Test: In accordance with PART 3.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rotary Heat Exchanger
- C. Certificate: Submit, simultaneously with shop drawings, an evidence of satisfactory service of the equipment on three similar installations.

- D. Submit type, size, arrangement and performance details. Present application ratings in the form of tables, charts or curves.
- E. Provide a sample of the wheel and transfer media.
- F. Provide installation, operating and maintenance instructions, in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (AHRI)  
AHRI 1060-2005.....Performance Rating of Air-to-Air Heat Exchangers  
for Energy Recovery Ventilation Equipment
- C. American Society of Heating, Refrigeration and Air Conditioning  
Engineers (ASHRAE):
  - 52.1-92.....Gravimetric and Dust-Spot Procedures for Testing  
Air-Cleaning Devices Used in General Ventilation  
for Removing Particulate Matter
  - 52.2-07.....Method of Testing General Ventilation Air-  
Cleaning Devices for Removal Efficiency by  
Particle Size
  - 84-08.....Method of Testing Air-to-Air Heat/Energy  
Exchangers
- D. American Society for Testing and materials (ASTM)
  - D635-10.....Standard Test Method for Rate of Burning and/or  
Extent and Time of Burning of Plastics in a  
Horizontal Position
  - E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- E. American Society of Civil Engineers (ASCE)  
ASCE 7-10.....Minimum Design Loads for Buildings and Other  
Structures
- F. Underwriters Laboratories, Inc (UL)
  - 1812-2009.....Standard for Ducted Heat Recovery Ventilators
  - 1815-2009.....Standard for Nonducted Heat Recovery Ventilators

#### **PART 2 - PRODUCTS**

##### **2.1 ROTARY AIR-TO-AIR HEAT EXCHANGER:**

- A. Exchanger Rotor or Wheel: Aluminum transfer media with a flame spread rating of 0 and smoke developed rating of 5 and less, and independently tested in accordance with ASTM standard E-84. Rotor media shall be independently tested in accordance with ASHRAE Standard 84-91. It shall

allow laminar flow (but not radial) when operating within published operating airflow ranges and prevent leakage, bypassing and cross contamination by cross flow within wheel. The enthalpy heat transfer media shall be the industry standard depth of 200 mm and the transfer media shall allow passage of 900 micrometers particles without fouling or clogging. Include latent heat transfer by treating the media with non-degrading desiccant that is bacteriostatic, non-corroding and non-toxic. No asbestos material will be allowed. The rotor media shall be provided in segments to allow for field erection or replacement of one section of media at a time without side access. Wheel shall not condense water directly or require a condensate drain for summer or winter operation. Performance rating shall be in accordance with AHRI Standard 1060-01.

- B. Rotor: Aluminum segmented wheel strengthened with radial spokes impregnated with non-migrating, water-selected, 3A molecular-sieve desiccant coating.
  - 1. Solid Size for media to pass: 900 micrometers.
- C. Casings shall be designed and manufactured so as to allow a maximum rotor deflection of 1/32 inch, as measured at the outer radius, during maximum rated airflow condition and shall be sealed on periphery of rotor as well as on duct divider and purge section. The seals shall be of a maintenance free "non-contact" type with a 4-pass labyrinth "turbine" for optimum performance and designed to eliminate wear and excessive drag. The seals shall be adjustable and set to within 0.05 inch of the rotor surface and must be bolted to the frame with stainless steel hardware to eliminate seal movement. The seal system shall withstand a pressure difference up to 12 in. W.C.
- D. Wheel shall be supported by ball or roller bearings and belt driven by two standard "B" section V-belts riding in a groove in the rotor rim and a fractional horsepower, totally enclosed, NEMA Standard motor through a close coupled positively lubricated speed reducer, or gear/chain speed reduction. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
  - 1. Variable-speed exchanger wheels shall have exchanger wheel speed and leaving-air temperature controlled by means of a variable-speed motor controller. The speed shall be controlled as noted in paragraph G below. Operation shall be from 115v, 60 Hz power. System shall be capable of operating the rotor from 1/4 rpm to 20 rpm while maintaining adequate torque at any point of operation to rotate wheel.



2. The rotation detector shall be accomplished through the temperature controller. A proximity sensor and target shall provide the contact for the controller used to provide RPM readout and wheel stoppage alarm contacts.
- E. An automatic, factory-fabricated, field-adjustable purge unit shall limit exhaust air carry-over to less than 1.0 percent of rated volume. Purge shall be effective when static pressure difference between supply and exhaust is 125 Pa (one-half, inch wg) or greater, and it shall have provision for restriction or adjustment to limit purge air volume to not over five percent of rated air flow when a static pressure difference up to 2.5 kPa (10 inch wg) exists.
- F. Unit shall be constructed of aluminum to insure rigidity and stability. The spokes shall be made of extruded aluminum with an "I" beam shape to limit deflection of the rotor to 1/32 inch for the maximum rated airflow. The rim joint shall connect the spoke ends and the rim ends together in such a way that the heat transfer media can be installed under field conditions without any media deformation or misfits causing future problems. The rims shall be made of two extruded aluminum sections -- one inner rim and one outer rim with grooves for the twin "V" belts, and guide flanges for securing the media.
- G. Variable frequency controller shall be supplied by the unit manufacturer, factory or field mounted and wired, permitting input of field connected 4-20 mA or 1-10-V control signal.
- H. The temperature controller shall be of the same brand as the building automation controls per specification 230923, and shall monitor entering and leaving temperatures for the exhaust and supply air to control the energy recovery wheel speed and operation per the sequence of operations indicated on the drawings or in specifications. Adjustable set points shall be for the heating mode discharge temperature, summer/winter change over and for wheel frost control to vary rotor speed and maintain exhaust temperature above freezing and air differential temperature above set point. When exhaust-air temperature is less than outdoor-air temperature, the rotor shall be at maximum speed.
- I. Filters: MERV 8, 2-inch throw-away type. Refer to Section 23 40 00 HVAC Air Cleaning Devices.

## **2.2 BYPASS DAMPERS**

- A. Provide a ducted bypass and modulating dampers to direct air around the wheel. Reference section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC, paragraph 2.14, for damper specifications.
- B. Bypass shall be sized for the design of the air handling unit air flow rate.

- C. Bypass shall be constructed of the same insulated, double-wall construction as the air handler casing.

### **2.3 AIR FILTERS**

Air Filters: Disposable air filters, with a MERV rating of 8, shall be provided standard on all air entering sides of air-to-air heat exchangers and as indicated on the drawings. Comply with requirements in specification Section 23 40 00, HVAC AIR CLEANING DEVICES.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Follow the equipment manufacturer's instructions for handling and installation, and configuring ductwork for makeup and exhaust air streams for maximum efficiency.
- B. Rotary Air-to-Air Exchanger: Adjust seals and purge as recommended by the manufacturer. Verify correct installation of controls.
- C. Seal ductwork tightly to avoid air leakage.
- D. Install units with adequate spacing and access for cleaning and maintenance as well as servicing filters.
- E. Brace heat recovery equipment installed in projects in the Seismic area according to specification Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

### **3.2 FIELD QUALITY CONTROL**

- A. Operational Test: Perform tests as per manufacturer's written instructions for proper and safe operation of the heat recovery system.
  - 1. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 2. Adjust seals and purge.
  - 3. Test and adjust controls and safeties.
- B. Replace damaged and malfunctioning controls and equipment.
- C. Set initial temperature and humidity set points. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Prepare test and inspection reports to the COR in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

### **3.3 NOT USED**

### **3.4 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for two hours to instruct VA personnel in operation and maintenance of units.

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**SECTION 23 73 00  
INDOOR CENTRAL-STATION AIR-HANDLING UNITS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Air handling units including integral components specified herein. This section of the work includes the design, fabrication, testing, cleaning and packaging, shipment, final assembly and installation of custom field assembled air handling units under the direct supervision of the unit manufacturer.
- B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of multiple plenum fans with direct-drive, coils, filters, and other necessary equipment to perform the following functions of circulating, cleaning, heating, cooling, humidifying, and dehumidifying of air. Design capacities of units shall be as scheduled on the drawings.

**1.2 RELATED WORK**

- A. Seismic restraints for equipment: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- E. Piping and valves: Section 23 21 13, HYDRONIC PIPING.
- F. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.
- G. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.
- H. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- I. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- J. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

K. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

L. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

### 1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Air Handling Units Certification

1. Air Handling Units with Plenum Fans:

a. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430, AHRI 260, AMCA 99, NFPA 70 and NFPA 90A.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.

2. Select the fan operating point as follows:

a. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.

4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.

E. Air Handling Units shall be factory-fabricated, field assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1. The manufacturer shall submit a unit assembly plan prior to beginning unit fabrication.

2. The contractor shall provide a full time on-site construction supervisor during the entire unit assembly process. The supervisor shall manage the unit assembly and provide a lead contact for project meetings, owner / engineer / construction manager relations and answer questions from associated trades. This supervisor shall be factory trained and certified for site building of the air handler.

3. Unit manufacturer shall be responsible for conducting all specified field tests. Manufacturer shall provide testing equipment and instrumentation as needed for testing.

**1.4. SUBMITTALS:**

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil, etc).
  2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
  3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
  4. Provide fan curves showing cubic feet per minute, static pressure, efficiency, and horsepower for design point of operation and at maximum design cubic feet per minute.
  5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

6. Submit step by step assembly instructions as part of the unit submittals. The assembly instructions shall detail each step of the assembly process along with the required field issues needed to maintain unit quality.
7. Submit letter of certification from the manufacturer that the supervisor performing oversight of the air handler rigging and assembly has been trained and competent to perform this work.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
  1. Units shall be shipped in pieces and built on site.
  2. Provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections. The pieces shall fit through a 36" wide by 84" door opening (approximate).
  3. Each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
  4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. The contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):  
410-01.....Standard for Forced-Circulation Air-Heating and  
Air-Cooling Coils  
430-09.....Central Station Air Handling Units
- C. Air Movement and Control Association International, Inc. (AMCA):  
210-07.....Laboratory Methods of Testing Fans for Rating
- D. American Society of Heating, Refrigerating and Air-conditioning  
Engineers, Inc. (ASHRAE):  
170-2008.....Ventilation of Health Care Facilities
- E. American Society for Testing and Materials (ASTM):  
ASTM B117-07a.....Standard Practice for Operating Salt Spray  
(Fog) Apparatus  
ASTM D1654-08.....Standard Test Method for Evaluation of Painted  
or Coated Specimens Subjected to Corrosive  
Environments  
ASTM D1735-08.....Standard Practice for Testing Water Resistance  
of Coatings Using Water Fog Apparatus  
ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by  
Tape Test
- F. Military Specifications (Mil. Spec.):  
MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing  
Repair (Metric)
- G. National Fire Protection Association (NFPA):  
NFPA 90A.....Standard for Installation of Air Conditioning  
and Ventilating Systems, 2009
- H. Energy Policy Act of 2005 (P.L.109-58)

## **PART 2 - PRODUCTS**

### **2.1 AIR HANDLING UNITS**

- A. General:
1. Air Handling Unit shall be fabricated from insulated, solid double-wall aluminum material (panels, bases, supports, safing, etc.) to reduce overall unit weight and minimize facility maintenance requirements without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2.
  2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future



- overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the field in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. The manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
  4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
  5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
  6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 8 inch WG or higher.

7. Provide safing between internal components and unit casing to prevent air bypass. Safing material shall match unit interior. All seams or voids between safing, components and unit casing shall be caulked and sealed airtight.
8. Provide hygienic unit design with interior suitable for washing down. The use of support members framed within the unit casing which will allow for trapping of debris between the supports and casing will not be allowed. Unit insulation must be completely encapsulated.

B. Base:

1. Provide a heavy duty aluminum or stainless steel base for supporting all major AHU components. The base shall be designed to distribute loads properly to a suitable mounting surface and be braced to support internal components without sagging, pulsating or oil canning.
2. Provide a neoprene pad under the base of the air handler.
3. AHUs shall be completely self-supporting for installation on supports as shown on drawings.
4. The unit base shall be provided with sloped sumps in areas as indicated on the drawings. Sumps to be welded and guaranteed waterproof to serve as a drain pan to prevent building water damage from the unit. Sump to be double-sloped (min. 1/4" per foot) towards units drains to positively remove condensate from the unit. The base floor shall be minimum 3/16" thick aluminum plate welded at all joints and to structural members. Floor material shall have smooth surface. The base floor shall be designed for a minimum live load of 100 pounds per square foot throughout the unit without permanent deformation or crushing of internal insulation. The base floor is to be supported with adequate stiffening members to prevent oil canning. Caulking, gaskets and mechanical fasteners to guarantee seals and water tightness of joints will not be acceptable.
5. Base shipping splits shall be provided as needed based on unit rigging limitations. Shipping splits shall be designed with a raised flange for connecting of base sections. The raised flange shall allow the base sections to be bolted together and maintain a minimum of 2" deep sump. Base joining methods that require field welding are not acceptable.

6. The underneath side of the base pan and base perimeter shall be insulated with minimum 2" thick 1.5-pcf high density polyisocyanurate foam insulation to form a vapor barrier.
7. Each section of the unit base shall contain a minimum 1" NPT drain to facilitate system washdown, maintenance and condensate removal. Areas in the base where potential standing water cannot be removed through drains or weep holes are not acceptable. Clean out drains shall be provided with removable caps of non-corrosive material.
8. All equipment within air handling unit shall be provided with a minimum 2" high base to raise equipment off unit floor for housekeeping. Equipment mounted directly on unit floor is unacceptable.
9. Supply air openings to be framed with 2" high water dam continuously welded to the pan to allow proper duct connections and to prevent moisture from entering the openings. Framed openings shall be provided with removable aluminum or 304 stainless steel grating designed and fabricated for a live load of 100 pounds per square foot. Galvanized or painted steel grating will not be accepted.
10. All unit base service openings shall be framed with a minimum 2" high water dam continuously welded to the floor. All pipe and electric conduit chases with openings to building or elements shall be covered with thin gage aluminum or 304 stainless steel. Penetrations by contractors shall be sealed by the respective contractor.
11. Fastening to floor plate or joining of unit sections to be accomplished by bolting through gasketed joints above the floor line or continuously welding. Fasteners which penetrate base floor plate are not acceptable.

C. Casing:

1. General: Air handling unit casing shall be built up from the unit base or floor with panels. The unit manufacturer shall be the manufacturer of the panel system. Panels shall be load bearing and capable of forming the enclosure without additional structural members. Panels shall be joined together with independent joining member and fastened with closed end aluminum rivets or stainless steel fasteners. Plated fasteners will not be accepted. AHU casing shall be constructed as solid double wall, aluminum insulated panels without any perforations, integral of or attached to a structural

- frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:
    - a. All panels shall be double wall all-aluminum construction with minimum 0.040" exterior and interior skin thicknesses. Interior finish to be smooth, mill finish; exterior finish to be a low-reflective textured mill finish. Each panel shall contain an integral frame or be properly supported by a structural framing system. Panel shall have continuous tight seal at the interior and exterior skins completely encapsulating the insulation.
    - b. The minimum panel thickness shall be 2-1/2" thick with 3-pcf high density polyisocyanurate foam insulation. The panel R value shall be a minimum of 12 or greater.
    - c. Thickness of the panel skin, core density, rib structural frame spacing shall be regulated to eliminate panel pulsation and restrict the maximum deflection to 1/200 of any span at design load of 1-1/2 times the design positive or negative pressure.
  3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
  4. Casing system shall be guaranteed to assure the owner that system capacity, performance, and cleanliness standards specified are not compromised. Leakage to be guaranteed at no more than 1/2% of the design volume at 1-1/2 times the design operating pressure or 30 CFM, whichever is greater.
  5. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 2 inch thick with same double wall construction as the unit casing. Doors shall be a minimum of 24 inches wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 6 feet. Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, humidifier, coil section shall include a minimum 10 inch x 10 inch thermopane safety glass window.
    - a. Hinges: Each access door shall be mounted with a corrosion-resistant continuous piano hinge and shall have a least two (2) non-corrosive handles operable from either side, designed for

door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 100 lb weight hung on latch side of door.

- b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 45 degrees further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 8 inch WG.
  - c. Gaskets: Two continuous closed cell neoprene, UV-resistant, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
  - d. Provide 1" dia. test ports with screwed caps on casing upstream and downstream of all coils and filters for pressure and temperature measurement.
6. All ductwork penetrations through unit enclosure shall be provided with framed openings of size and arrangement as indicated on drawing. Openings to be provided with flanged duct connections of same material as casing interior extending a minimum of 4" from surface of unit casing. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations through the unit casings shall be provided by the unit manufacturer and be properly sealed prior to leaving the factory (where applicable) or by an authorized factory advisor. Penetrations sealed by simply caulking around extension are not acceptable. All field penetrations, where approved by factory advisor, shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

7. Provide an aluminum rail along the ceiling to assist with fan motor removal. Rail shall be sized and fastened for the weight of a fan/motor assembly.
8. Provide a thermal break at the section joint immediately downstream of the cooling coil.

D. Outdoor Air Section:

1. Outside air shall be admitted and exhaust air shall be discharged through storm-proof, extruded aluminum louvers, minimum 4" deep with drainable head and drainable aluminum blades, aluminum birdscreen and insect screen, and aluminum weather hoods.
2. Louver shall have AMCA certified air performance and water penetration ratings.
3. Outside air intake shall be sized for a maximum velocity of 800 fpm. Exhaust air discharge shall be sized for a maximum velocity of 800 fpm.

E. PLENUM FANS - Multiple Fans in an Array:

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Fan wheels shall be non-overloading, airfoil type. Hubs shall be straight bored, keyed and set screwed to the shaft. Shafts are to be solid steel sized for first critical speed of at least 1.25 times the maximum speed for the class for class I and II fans and 1.42 times the maximum speed for class for class III and IV fans.
3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan

- assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
4. The multiple plenum fans shall be driven by a single variable speed drive, one on the supply fan array and a second on the exhaust fan array, which shall be provided by the manufacturer of the air handling unit. The variable speed drive shall field mounted on the air handling unit. Reference Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
  5. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted.
  6. Fan shall be provided with wire mesh protective wheel enclosure and heavy gauge wire inlet screen.
  7. Fan shall be cleaned, prime coated and provided with two coats of enamel final coat.
  8. Bearings are to be heavy duty, grease lubricated, anti-friction, self-aligning, pillow block type and selected for minimum average bearing life (AFBMA L-50) in excess of 200,000 hours at the maximum class RPM. All bearings shall be equipped with regreasable Zerk fittings and lubrication lines extended to accessible location on fan housing for easy access for lubrication.
  9. Fan Accessories
    - a. Fan Isolation: Provide an actuator-controlled damper to isolate the fan not in operation due to failure.
    - b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.
- F. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):
- Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in

variable frequency drive applications. Drive to be provided by the manufacturer of the air handling unit. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for additional motor and drive specifications.

G. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.

1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.

2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing and include hinged double wall access doors. Filter frame racks shall be stainless steel. Filter housings shall be constructed in accordance with side service requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

H. Cooling Coil Section (Chilled Water): Coils shall be individually supported by an aluminum or stainless steel rack system. Coils shall be side removable for future replacement thru the access doors or removable panels. Stacked coils are not acceptable. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Each coil shall include a sloped, positive-draining stainless steel condensate pan assembly. Drain pan to be constructed from minimum 18 gauge 304 stainless steel material. Coils shall set above the condensate pan for ease of removal. Intermediate condensate drain pan shall be minimum 1-1/2" deep; extending at least 3" upstream and at least 12" downstream of the coil face. Each drain pan shall be individually piped down to the bottom pan; lower drain pan to be provided with a drain connection of sufficient size to remove condensate extended to the unit exterior for connection by others. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.

I. Heating Coil Section (40% Propylene Glycol Solution): Coils shall be individually supported by an all-aluminum rack system to assure proper



anchoring of coil and future maintenance. Coils shall be side removable for future replacement thru the access doors or removable panels. Stacked coils are not acceptable. Each coil shall be removable without disturbing adjacent coil. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.

- J. Humidifier: Coordinate the humidification requirements with section 23 22 13 Steam and Condensate Heating Piping. Provide air-handling unit-mounted panel type, steam dispersion humidifier designed for short absorption distribution of size, arrangement, and capacity as required for air handling system indicated on drawings and as stated in these specifications. Multiple dispersion tube type distribution will not be acceptable. Humidifier panel to be selected with maximum face velocity of 650 fpm, 24" absorption distance, and provided with a stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.

K. Discharge Section:

Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

L. Dampers:

1. Dampers shall be low leakage, opposed blade design capable of withstanding 8" wg differential pressure at 2,000 fpm approach velocity. Leakage rate not to exceed 6 CFM per ft.<sup>2</sup> at 4" wg differential pressure and 2,000 fpm approach velocity.
2. Damper frames shall be made of extruded aluminum. Damper blades shall be extruded aluminum airfoil shape to withstand high velocities and static pressures. Dampers shall be provided with stainless steel blade end seals and flexible synthetic blade edge seals.
3. Damper actuators, if provided by the air handling unit manufacturer, shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Actuators for dampers with modulating control to be provided with pilot positioners.

- M. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.

1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, humidifier and any section over 12 inch wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
2. Install LED bulb with lumen output comparable to a 100 watt incandescent bulb, or as required to provide sufficient light to inspect each accessible section.
3. Provide a convenience duplex receptacle on the unit.
4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Unit manufacturer shall be responsible for the complete installation of the air handling unit and shall conform with ARI 435.
- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Vacuum the interior of air handling units clean prior to operation.
- C. Leakage and test requirements for air handling units meet the requirements of paragraph 2.1.C.5 of this specification and as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class ( $C_L$ ) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- D. Heating coil to be filled with 35% or 40% solution of propylene glycol, as determined by the COR.
- D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

**3.2 STARTUP SERVICES**

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

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**SECTION 23 82 16**  
**AIR COILS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

Heating and cooling coils for air handling unit and duct applications

**1.2 RELATED WORK**

- A. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS
- D. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):  
Directory of Certified Applied Air Conditioning Products  
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating Coils
- C. American Society for Testing and Materials (ASTM):  
B75/75M-02.....Standard Specifications for Seamless Copper Tube
- D. National Fire Protection Association (NFPA):  
70-11.....National Electric Code

E. National Electric Manufacturers Association (NEMA):

250-11.....Enclosures for Electrical Equipment (1,000 Volts  
Maximum)

F. Underwriters Laboratories, Inc. (UL):

1996-09.....Electric Duct Heaters

## **PART 2 - PRODUCTS**

### **2.1 HEATING AND COOLING COILS**

A. Conform to ASTM B75 and AHRI 410.

B. Tubes: Minimum 0.035 inch wall thickness, 0.625 inch tube diameter;  
Seamless copper tubing.

C. Fins: 0.0095 inch aluminum or copper fins, mechanically bonded or  
soldered or helically wound around tubing. Fin spacing not to exceed 11  
fins per inch.

D. Headers: Non-ferrous metal.

E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.

F. Coil Casing: 16 gage 304 stainless steel tube supports at 48 inch  
maximum spacing. Construct casing to eliminate air bypass and moisture  
carry-over. Provide duct connection flanges.

G. Pressures PSIG:

Pressure	Water Coil (psig)
Test	250
Working	200

H. Protection: Unless protected by the coil casing, provide cardboard,  
plywood, or plastic material at the factory to protect tube and finned  
surfaces during shipping and construction activities.

I. Vents and Drain: 1/2" dia. MPT drain and vent connections extended  
through coil casing.

J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-  
STATION AIR-HANDLING UNITS.

### **2.2 REHEAT COILS, DUCT MOUNTED**

The coils shall be continuous circuit booster type for steam or hot  
water as shown on drawings. Use the same coil material as listed in  
Paragraphs 2.1.

### **2.3 WATER COILS, INCLUDING GLYCOL-WATER**

A. Use the same coil material as listed in Paragraphs 2.1.

B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:

1. Cooling, all types.

2. Heating or preheat.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

**3.2 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative to instruct VA personnel in operation and maintenance of units as required per specification 23 73 00 INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

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**SECTION 26 05 11**  
**REQUIREMENTS FOR ELECTRICAL INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

**1.2 MINIMUM REQUIREMENTS**

- A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

**1.3 TEST STANDARDS**

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered



if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

**B. Definitions:**

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
  - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
  - b. Are periodically inspected by a NRTL.
  - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

**1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)**

A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

**B. Product Qualification:**

1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

#### **1.6 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  1. Components of an assembled unit need not be products of the same manufacturer.
  2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  3. Components shall be compatible with each other and with the total assembly for the intended service.
  4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
  1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of 15 working days prior to the manufacturer's performing the factory tests.

2. Four copies of certified test reports shall be furnished to the COR two weeks prior to final inspection and not more than 90 days after completion of the tests.
3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

#### **1.7 VARIATIONS FROM CONTRACT REQUIREMENTS**

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

#### **1.8 MATERIALS AND EQUIPMENT PROTECTION**

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
  1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
  2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
  3. Damaged equipment shall be repaired or replaced, as determined by the COR.
  4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
  5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### **1.9 WORK PERFORMANCE**

- A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.

- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
  2. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
  3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

#### **1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
  2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles

such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- E. The use of shared neutrals in lighting and receptacle branch circuits is prohibited.

#### **1.11 EQUIPMENT IDENTIFICATION**

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm<sup>2</sup>), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.
- D. Each receptacle, switch and junction box provided or altered under this contract shall be labeled with the corresponding panel name and circuit

breaker number. All labeling shall be typewritten using a label maker and shall be permanently affixed to each faceplate. Handwritten labels are not acceptable.

#### 1.12 SUBMITTALS

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
  - 1. Mark the submittals, "SUBMITTED UNDER SECTION\_\_\_\_\_".
  - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  - 3. Submit each section separately.
- E. The submittals shall include the following:
  - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
  - 2. not used
  - 3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  - 4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.
- F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
  - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
  - b. A control sequence describing start-up, operation, and shutdown.
  - c. Description of the function of each principal item of equipment.
  - d. Installation instructions.
  - e. Safety precautions for operation and maintenance.
  - f. Diagrams and illustrations.
  - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
  - h. Performance data.
  - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
  - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:

1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

#### **1.13 SINGULAR NUMBER**

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

#### **1.14 NOT USED**

#### **1.15 ACCEPTANCE CHECKS AND TESTS**

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

#### **1.16 WARRANTY**

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.



**1.17 INSTRUCTION**

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

**PART 2 - PRODUCTS (NOT USED)****PART 3 - EXECUTION (NOT USED)**

---END---

**SECTION 26 05 19**  
**LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

**1.5 SUBMITTALS**

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Submit the following data for approval:
      - 1) Electrical ratings and insulation type for each conductor and cable.
      - 2) Splicing materials and pulling lubricant.
  2. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

#### 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
  - D2301-10.....Standard Specification for Vinyl Chloride  
Plastic Pressure-Sensitive Electrical  
Insulating Tape
  - D2304-10.....Test Method for Thermal Endurance of Rigid  
Electrical Insulating Materials
  - D3005-10.....Low-Temperature Resistant Vinyl Chloride  
Plastic Pressure-Sensitive Electrical  
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
  - WC 70-09.....Power Cables Rated 2000 Volts or Less for the  
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
  - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
  - 44-10.....Thermoset-Insulated Wires and Cables
  - 83-08.....Thermoplastic-Insulated Wires and Cables
  - 467-07.....Grounding and Bonding Equipment
  - 486A-486B-03.....Wire Connectors
  - 486C-04.....Splicing Wire Connectors
  - 486D-05.....Sealed Wire Connector Systems
  - 486E-09.....Equipment Wiring Terminals for Use with  
Aluminum and/or Copper Conductors
  - 493-07.....Thermoplastic-Insulated Underground Feeder and  
Branch Circuit Cables
  - 514B-04.....Conduit, Tubing, and Cable Fittings

**PART 2 - PRODUCTS****2.1 CONDUCTORS AND CABLES**

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
  2. No. 12 AWG and larger: Stranded.
  3. No. 14 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
  4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.
- D. Direct Burial Cable: UF or USE cable.
- E. Color Code:
1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
  2. No. 8 AWG and larger: Color-coded using one of the following methods:
    - a. Solid color insulation or solid color coating.
    - b. Stripes, bands, or hash marks of color specified.
    - c. Color using 19 mm (0.75 inches) wide tape.
  4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
  5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.

7. Color code for isolated power system wiring shall be in accordance with the NEC.

## **2.2 SPLICES**

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
  1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
  2. The integral insulator shall have a skirt to completely cover the stripped conductors.
  3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
  1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
  2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
  3. Splice and insulation shall be product of the same manufacturer.
  4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.
- D. Above Ground Splices for 250 kcmil and Larger:
  1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
  2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
  3. Splice and insulation shall be product of the same manufacturer.
- E. Underground Splices for No. 10 AWG and Smaller:
  1. Solderless, screw-on, reusable pressure cable type, with integral insulation. Listed for wet locations, and approved for copper and aluminum conductors.
  2. The integral insulator shall have a skirt to completely cover the stripped conductors.

3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

F. Underground Splices for No. 8 AWG and Larger:

1. Mechanical type, of high conductivity and corrosion-resistant material. Listed for wet locations, and approved for copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.

G. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

## **2.3 CONNECTORS AND TERMINATIONS**

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

## **2.4 CONTROL WIRING**

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

## **2.5 WIRE LUBRICATING COMPOUND**

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.

- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
  - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
  - 2. Use nonmetallic pull ropes.
  - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
  - 4. All conductors in a single conduit shall be pulled simultaneously.
  - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.
- L. The use of shared neutrals in lighting and receptacle branch circuits is prohibited.

### **3.2 NOT USED**

### **3.3 SPLICE AND TERMINATION INSTALLATION**

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.

- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

### **3.4 CONDUCTOR IDENTIFICATION**

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

### **3.5 FEEDER CONDUCTOR IDENTIFICATION**

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

### **3.6 EXISTING CONDUCTORS**

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

### **3.7 CONTROL WIRING INSTALLATION**

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

### **3.8 CONTROL WIRING IDENTIFICATION**

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

### **3.9 NOT USED**

### **3.10 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
  - 1. Visual Inspection and Tests: Inspect physical condition.



## 2. Electrical tests:

- a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
- b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
- c. Perform phase rotation test on all three-phase circuits.

---END---

**SECTION 26 05 26**  
**GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:  
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:  
Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- K. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

**1.3 QUALITY ASSURANCE**

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
  - 1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
  - 2. Test Reports:
    - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.
  - 3. Certifications:
    - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

## 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
- B1-13.....Standard Specification for Hard-Drawn Copper Wire
  - B3-13.....Standard Specification for Soft or Annealed Copper Wire
  - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
- 81-12.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
- 70-17.....National Electrical Code (NEC)
  - 70E-15.....National Electrical Safety Code
  - 99-15.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
- 44-14 .....Thermoset-Insulated Wires and Cables
  - 83-14 .....Thermoplastic-Insulated Wires and Cables
  - 467-13 .....Grounding and Bonding Equipment

## PART 2 - PRODUCTS

### 2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.
- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

## **2.2 NOT USED**

## **2.3 NOT USED**

## **2.4 GROUND CONNECTIONS**

### **A. Above Grade:**

1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

## **2.5 EQUIPMENT RACK AND CABINET GROUND BARS**

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

## **2.6 GROUND TERMINAL BLOCKS**

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

## **2.7 GROUNDING BUS BAR**

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.
- B. System Grounding:
  - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
  - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

**3.2 INACCESSIBLE GROUNDING CONNECTIONS**

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

**3.3 NOT USED****3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS**

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):
  - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
  - 2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.
- C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:
  - 1. Connect the equipment grounding conductors to the ground bus.
  - 2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

**3.5 RACEWAY**

- A. Conduit Systems:
  - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.

2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
  3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
  4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.
- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
  2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Wireway Systems:
1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
  2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
  3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
  4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to

the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

### **3.6 NOT USED**

### **3.7 CORROSION INHIBITORS**

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.8 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

---END---

**SECTION 26 05 33**  
**RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Conduits bracing.
- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- I. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- J. Section 31 20 00, EARTHWORK: Bedding of conduits.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.



**1.4 SUBMITTALS**

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Size and location of main feeders.
- b. Size and location of panels and pull-boxes.
- c. Layout of required conduit penetrations through structural elements.
- d. Submit the following data for approval:
  - 1) Raceway types and sizes.
  - 2) Conduit bodies, connectors and fittings.
  - 3) Junction and pull boxes, types and sizes.

2. Certifications: Two weeks prior to final inspection, submit the following:

- a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

**1.5 APPLICABLE PUBLICATIONS**

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

C80.1-05.....Electrical Rigid Steel Conduit  
C80.3-05.....Steel Electrical Metal Tubing  
C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit  
5-11.....Surface Metal Raceway and Fittings  
6-07.....Electrical Rigid Metal Conduit - Steel  
50-95.....Enclosures for Electrical Equipment  
360-13.....Liquid-Tight Flexible Steel Conduit

- 467-13.....Grounding and Bonding Equipment
- 514A-13.....Metallic Outlet Boxes
- 514B-12.....Conduit, Tubing, and Cable Fittings
- 514C-07.....Nonmetallic Outlet Boxes, Flush-Device Boxes  
and Covers
- 651-11.....Schedule 40 and 80 Rigid PVC Conduit and  
Fittings
- 651A-11.....Type EB and A Rigid PVC Conduit and HDPE  
Conduit
- 797-07.....Electrical Metallic Tubing
- 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
  - TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and  
Conduit
  - TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and  
Tubing
  - FB1-12.....Fittings, Cast Metal Boxes and Conduit Bodies  
for Conduit, Electrical Metallic Tubing and  
Cable
  - FB2.10-13.....Selection and Installation Guidelines for  
Fittings for use with Non-Flexible Conduit or  
Tubing (Rigid Metal Conduit, Intermediate  
Metallic Conduit, and Electrical Metallic  
Tubing)
  - FB2.20-12.....Selection and Installation Guidelines for  
Fittings for use with Flexible Electrical  
Conduit and Cable
- F. American Iron and Steel Institute (AISI):
  - S100-2007.....North American Specification for the Design of  
Cold-Formed Steel Structural Members

## **PART 2 - PRODUCTS**

### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than (3/4")  
unless otherwise shown. Where permitted by the NEC, 13 mm (0.5-inch)  
flexible conduit may be used for tap connections to recessed lighting  
fixtures.
- B. Conduit:
  - 1. Size: In accordance with the NEC, but not less than 13 mm (3/4").

2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.
  3. Rigid aluminum: Shall conform to UL 6A and ANSI C80.5.
  4. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
  5. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
  6. Flexible Metal Conduit: Shall conform to UL 1.
  7. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
  8. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
  9. Surface Metal Raceway: Shall conform to UL 5.
- C. Conduit Fittings:
1. Rigid Steel and Intermediate Metallic Conduit Fittings:
    - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
    - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
    - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
    - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
    - e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
    - f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Rigid Aluminum Conduit Fittings:
  - a. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4% copper are prohibited.
  - b. Locknuts and Bushings: As specified for rigid steel and IMC conduit.
  - c. Set Screw Fittings: Not permitted for use with aluminum conduit.
3. Electrical Metallic Tubing Fittings:
  - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Setscrew Couplings and Connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.
  - d. Indent-type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible Metal Conduit Fittings:
  - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp-type, with insulated throat.
5. Liquid-tight Flexible Metal Conduit Fittings:
  - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
7. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
8. Expansion and Deflection Couplings:
  - a. Conform to UL 467 and UL 514B.

- b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
  - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  - 3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
  - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
  - 2. Rustproof cast metal where required by the NEC or shown on drawings.
  - 3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.
- F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

## **PART 3 - EXECUTION**

### **3.1 PENETRATIONS**

- A. Cutting or Holes:
- 1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.

2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

### **3.2 INSTALLATION, GENERAL**

- A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.
- B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.
- C. Install conduit as follows:
  - 1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
  - 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
  - 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
  - 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
  - 5. Cut conduits square, ream, remove burrs, and draw up tight.
  - 6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
  - 7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
  - 8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.

9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
  10. Conduit installations under fume and vent hoods are prohibited.
  11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
  12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
  13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
  14. Do not use aluminum conduits in wet locations.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.
  2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
  3. Bending of conduits with a pipe tee or vise is prohibited.
- E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
  2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

### **3.3 CONCEALED WORK INSTALLATION**

- A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
  2. Align and run conduit in direct lines.
  3. Install conduit through concrete beams only:
    - a. Where shown on the structural drawings.
    - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
  4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
    - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.

- b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
  - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (0.75-inch) of concrete around the conduits.
- 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.
- B. Above Furred or Suspended Ceilings and in Walls:
  - 1. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the same system is prohibited.
  - 2. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the same system is prohibited.
  - 3. Align and run conduit parallel or perpendicular to the building lines.
  - 4. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
  - 5. Tightening set screws with pliers is prohibited.
  - 6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

### 3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- G. Surface Metal Raceways: Use only where shown on drawings.



**H. Painting:**

1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 V safety orange.  
Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating.  
Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

**3.5 DIRECT BURIAL INSTALLATION**

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

**3.6 HAZARDOUS LOCATIONS**

- A. Use rigid steel conduit only.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

**3.7 WET OR DAMP LOCATIONS**

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

**3.8 MOTORS AND VIBRATING EQUIPMENT**

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere,

water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.

- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

### **3.9 EXPANSION JOINTS**

- A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.
- C. Install expansion and deflection couplings where shown.

### **3.10 CONDUIT SUPPORTS**

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  - 2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
    - b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).

- c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### **3.11 BOX INSTALLATION**

- A. Boxes for Concealed Conduits:
  - 1. Flush-mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- I. On all branch circuit junction box covers, identify the circuits with black marker.

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**SECTION 26 24 16  
PANELBOARDS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of panelboards.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:  
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:  
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:  
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit six hard copies or one electronic copy of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
  2. Manuals:
    - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
      - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
      - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
  - a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
  - b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
  - IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
  - PB 1-11.....Panelboards
  - 250-08.....Enclosures for Electrical Equipment (1,000V Maximum)
- D. National Fire Protection Association (NFPA):
  - 70-11.....National Electrical Code (NEC)
  - 70E-12.....Standard for Electrical Safety in the Workplace
- E. Underwriters Laboratories, Inc. (UL):
  - 50-95.....Enclosures for Electrical Equipment
  - 67-09.....Panelboards
  - 489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

### **PART 2 - PRODUCTS**

#### **2.1 GENERAL REQUIREMENTS**

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 100% rated, mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 25,000 A symmetrical for 277/480 V panelboards.
- J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.
- K. Series-rated panelboards are not permitted.

## **2.2 ENCLOSURES AND TRIMS**

### **A. Enclosures:**

- 1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
- 2. Enclosures shall not have ventilating openings.
- 3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
- 4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
- 5. Include removable inner dead front cover, independent of the panelboard cover.

### **B. Trims:**

- 1. Hinged "door-in-door" type.



2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

### **2.3 MOLDED CASE CIRCUIT BREAKERS**

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.
- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
  1. 120/208 V Panelboard: 22,000 A symmetrical.
  2. 120/240 V Panelboard: 22,000 A symmetrical.
  3. 277/480 V Panelboard: 25,000 A symmetrical.
- D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x.
- E. Circuit breaker features shall be as follows:
  1. A rugged, integral housing of molded insulating material.
  2. Silver alloy contacts.
  3. Arc quenchers and phase barriers for each pole.
  4. Quick-make, quick-break, operating mechanisms.
  5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
  6. Electrically and mechanically trip free.
  7. An operating handle which indicates closed, tripped, and open positions.
  8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
  9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line

currents), or other accessory devices or functions shall be provided where shown on the drawings.

10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Use of remanufactured, refurbished or off brands are prohibited. Provide new type written panel directory.

#### **2.4 SURGE PROTECTIVE DEVICES**

- A. Where shown on the drawings, furnish panelboards with integral surge protective devices. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards. Upon completion of the project, the contractor shall provide 2 new typewritten directories for any existing panelboards in which new equipment was fed from.
- D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
- E. Provide blank cover for each unused circuit breaker mounting space.
- F. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

#### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
  1. Visual Inspection and Tests:
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.
    - c. Verify appropriate anchorage and required area clearances.

- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.

### **3.3 FOLLOW-UP VERIFICATION**

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

**SECTION 26 29 11**  
**MOTOR CONTROLLERS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise, shall meet this specification and all related specifications.
- C. **The VSMCs for air handling unit supply and exhaust fans shall be supplied by with the air handling unit.**

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:  
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:  
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:  
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit six hard copies or one electronic copy of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
  - 1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.

## 2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
    - 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
    - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
    - 3) Elementary schematic diagrams shall be provided for clarity of operation.
    - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
  - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
  - b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

## 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
  - 519-92.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems
  - C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
- C. International Code Council (ICC):
  - IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):

- ICS 1-08.....Industrial Control and Systems: General Requirements
- ICS 1.1-09.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control
- ICS 2-05.....Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 Volts
- ICS 4-05.....Industrial Control and Systems: Terminal Blocks
- ICS 6-06.....Industrial Control and Systems: Enclosures
- ICS 7-06.....Industrial Control and Systems: Adjustable-Speed Drives
- ICS 7.1-06.....Safety Standards for Construction and Guide for Selection, Installation, and Operation of Adjustable-Speed Drive Systems
- MG 1 Part 31.....Inverter Fed Polyphase Motor Standards
- E. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories Inc. (UL):
- 508A-07.....Industrial Control Panels
- 508C-07.....Power Conversion Equipment
- UL 1449-06.....Surge Protective Devices

## **PART 2 - PRODUCTS**

### **2.1 MOTOR CONTROLLERS**

- A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.
- B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.
- C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with motor circuit protector disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.
1. Motor Circuit Protectors:
- a. Magnetic trip only.
- b. Bolt-on type with a minimum interrupting rating as indicated on the drawings.

- c. Equipped with automatic, adjustable magnetic trip. Magnetic trip shall be adjustable up to 1300% of the motor full load amperes.

D. Enclosures:

1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.
2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.

E. Motor control circuits:

1. Shall operate at not more than 120 Volts.
2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
4. Incorporate primary and secondary overcurrent protection for the control power transformers.

F. Overload relays:

1. Thermal type. Devices shall be NEMA type.
2. One for each pole.
3. External overload relay reset pushbutton on the door of each motor controller enclosure.
4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
5. Thermal overload relays shall be tamperproof, not affected by vibration, manual reset, sensitive to single-phasing, and shall have selectable trip classes of 10, 20 and 30.

G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.

H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with

transient protection. Time-delay relay is not required where H-O-A switch is not required.

- I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.
- J. Provide red (RUN) and green (STOP) pilot lights.
- K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.
- L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

## **2.2 MANUAL MOTOR CONTROLLERS**

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor controllers shall have the following features:
  - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
  - 2. Units shall include thermal overload relays, on-off operator, red pilot light, normally open auxiliary contacts.
- C. Fractional horsepower manual motor controllers shall have the following features:
  - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
  - 2. Units shall include thermal overload relays, red pilot light, and toggle operator.

## **2.3 MAGNETIC MOTOR CONTROLLERS**

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.
- C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip



controllers with 120 VAC coils and individual control transformer unless otherwise noted.

#### **2.4 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC)**

- A. VSMC shall be in accordance with applicable portions of 2.1 above.
- B. VSMC shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.
- C. VSMC shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- D. VSMC shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.
- E. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.
- F. The displacement power factor of the VSMC shall not be less than 95 percent under any speed or load condition.
- G. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519.
- H. Operating and Design Conditions:
  - 1. Elevation: 500 feet Above Mean Sea Level (AMSL)
  - 2. Temperatures: Maximum +90°F Minimum -10°F
  - 3. Relative Humidity: 95%
  - 4. VSMC Location: Air conditioned space
- I. VSMC shall have the following features:
  - 1. Isolated power for control circuits.
  - 2. Manually resettable overload protection for each phase.
  - 3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
  - 4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.

5. Control input circuitry that will accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source, and BACnet communication for control and monitoring.
6. Automatic frequency adjustment from 1 Hz to 300 Hz.
7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VSMC shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
  - a. Incorrect phase sequence.
  - b. Single phasing.
  - c. Overvoltage in excess of 10 percent.
  - d. Undervoltage in excess of 15 percent.
  - e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition.)
  - f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
  - g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
8. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
9. Bidirectional Autospeed Search: Capable of starting VSMC into rotating loads, spinning in either direction and returning motor to set speed in proper direction, without causing damage to VSMC, motor, or load.
- J. VSMC shall include an input circuit breaker which will disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.
- K. VSMC shall include a 5% line reactor and a RFI/EMI filter.
- L. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.
- M. VSMC shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.

1. Typical control functions shall include but not be limited to:
  - a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.
  - b. NORMAL-BYPASS.
  - c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
2. Typical monitoring functions shall include but not be limited to:
  - a. Output frequency (Hz).
  - b. Motor speed and status (run, stop, fault).
  - c. Output voltage and current.
3. Typical fault and alarm functions shall include but not be limited to:
  - a. Loss of input signal, under- and over-voltage, inverter overcurrent, motor overload, critical frequency rejection with selectable and adjustable deadbands, instantaneous line-to-line and line-to-ground overcurrent, loss-of-phase, reverse-phase, and short circuit.
  - b. System protection indicators indicating that the system has shutdown and will not automatically restart.
- N. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.
- O. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- P. Network communications ports: BACnet/IP connectivity to control systems specified in other specification sections, including but not limited to Divisions 22 and 23, and 23 09 23.
- Q. Communications protocols: As required for communications with control systems specified in other specification sections, including but not limited to Divisions 22 and 23, and 23 09 23.
- R. Bypass controller: Provide contactor-style bypass, arranged to bypass the inverter.
  1. Inverter Output Contactor and Bypass Contactor: Load-break NEMA-rated contactor.
  2. Motor overload relays.
  3. HAND-OFF-AUTOMATIC bypass control.
- S. Bypass operation: Transfers motor between inverter output and bypass circuit, manually, automatically, or both. VSMC shall be capable of

stable operation (starting, stopping, and running), and control by fire alarm and detection systems, with motor completely disconnected from the inverter output. Transfer between inverter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.

- T. Inverter Isolating Switch: Provide non-load-break switch arranged to isolate inverter and permit safe troubleshooting and testing of the inverter, both energized and de-energized, while motor is operating in bypass mode. Include padlockable, door-mounted handle mechanism.
- U. VSMC shall have a battery, lasting a minimum of 5 years, to maintain the date/time and fault history. All programming shall be maintained during a power loss.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Install manual motor controllers in flush enclosures in finished areas.
- C. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.
- D. Program variable speed motor controllers per the manufacturer's instructions and in coordination with other trades so that a complete and functional system is delivered.
- E. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a motor, notify Contracting Officers Representative (COR) before increasing settings.

#### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
  - 1. Visual Inspection and Tests:
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.

- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
- e. Verify overload relay ratings are correct.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.
- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
- h. Test all control and safety features of the motor controllers.
- i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

### **3.3 FOLLOW-UP VERIFICATION**

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

### **3.4 SPARE PARTS**

- A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

### **3.5 INSTRUCTION**

- A. Furnish the services of a factory-trained technician for one 2-hour training period for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR.

---END---

**SECTION 27 05 11  
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.
- B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

**1.2 MINIMUM REQUIREMENTS**

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

**1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)**

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
  - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
  - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

#### **1.4 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  - 1. Components of an assembled unit need not be products of the same manufacturer.
  - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
  - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
  - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Contracting Officers Representative (COR) a minimum of 15 working days prior to the manufacturers making the factory tests.
  - 2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.
  - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

#### **1.5 EQUIPMENT REQUIREMENTS**

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

**1.6 EQUIPMENT PROTECTION**

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
  - 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
  - 2. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
  - 3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
  - 4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

**1.7 WORK PERFORMANCE**

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

**1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.



2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

#### **1.9 EQUIPMENT IDENTIFICATION**

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

#### **1.10 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
  1. Mark the submittals, "SUBMITTED UNDER SECTION\_\_\_\_\_".
  2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  3. Submit each section separately.
- E. The submittals shall include the following:
  1. Information that confirms compliance with contract requirements.  
Include the manufacturer's name, model or catalog numbers, catalog

information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.

2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
  - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
  - b. A control sequence describing start-up, operation, and shutdown.
  - c. Description of the function of each principal item of equipment.
  - d. Installation and maintenance instructions.
  - e. Safety precautions.
  - f. Diagrams and illustrations.
  - g. Testing methods.
  - h. Performance data.

- i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
  - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
  - 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
  - 2. Each type of conduit and pathway coupling, bushing and termination fitting.
  - 3. Raceway and pathway hangers, clamps and supports.
  - 4. Duct sealing compound.
- I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

#### **1.11 SINGULAR NUMBER**

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

#### **1.12 TRAINING**

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.

- - - E N D - - -

**SECTION 27 05 26**  
**GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

**1.2 RELATED WORK**

- A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.
- B. Section 27 10 00, STRUCTURED CABLING: Low Voltage power and lighting wiring.
- C. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Requirements for a lightning protection system.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Contracting Officers Representative (COR):
  - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
  - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

#### 1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):

B1-2001.....Standard Specification for Hard-Drawn Copper  
Wire

B8-2004.....Standard Specification for Concentric-Lay-  
Stranded Copper Conductors, Hard, Medium-Hard,  
or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity,  
Ground Impedance, and Earth Surface Potentials  
of a Ground System

C. National Fire Protection Association (NFPA):

70-2005.....National Electrical Code (NEC)

D. Telecommunications Industry Association, (TIA)

J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and  
Bonding Requirements for Telecommunications

E. Underwriters Laboratories, Inc. (UL):

44-2005 .....Thermoset-Insulated Wires and Cables

83-2003 .....Thermoplastic-Insulated Wires and Cables

467-2004 .....Grounding and Bonding Equipment

486A-486B-2003 .....Wire Connectors

## **PART 2 - PRODUCTS**

### **2.1 GROUNDING AND BONDING CONDUCTORS**

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm<sup>2</sup> (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.
- D. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm<sup>2</sup> (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

## **2.2 SPLICES AND TERMINATION COMPONENTS**

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

## **2.3 GROUND CONNECTIONS**

- A. Above Grade:
  - 1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
  - 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
  - 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.
- B. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

## **2.4 GROUND TERMINAL BLOCKS**

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

## **2.5 SPlice CASE GROUND ACCESSORIES**

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm<sup>2</sup> (6 AWG) insulated ground wire with shield bonding connectors.

# **PART 3 - EXECUTION**

## **3.1 GENERAL**

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. System Grounding:
  - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.

2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
  3. Isolation transformers and isolated power systems shall not be system grounded.
- C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

### **3.2 INACCESSIBLE GROUNDING CONNECTIONS**

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

### **3.3 SECONDARY EQUIPMENT AND CIRCUITS**

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
  2. Provide a supplemental ground electrode and bond to the grounding electrode system.
- C. Conduit Systems:
1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
  2. Non-metallic conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
  3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.
- D. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

E. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.

F. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

### **3.4 CORROSION INHIBITORS**

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.5 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

### **3.6 NOT USED**

### **3.7 NOT USED**

### **3.8 COMMUNICATIONS CABLE GROUNDING**

- A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.
  1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
  2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding



and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

### **3.9 COMMUNICATIONS CABLE TRAY SYSTEMS:**

- A. Bond the metallic structures of one cable tray in each tray run following the same path to provide 100 percent electrical continuity throughout this cable tray systems as follows:
  - 1. Splice plates provided by the cable tray manufacturer can be used for providing a ground bonding connection between cable tray sections when the resistance across a bolted connection is 10 milliohms or less. The Subcontractor shall verify this loss by testing across one splice plate connection in the presence of the Contractor.
  - 2. Install a 16 mm<sup>2</sup> (6 AWG) bonding jumper across each cable tray splice or junction where splice plates cannot be used.
  - 3. When cable tray terminations to cable rack, install 16 mm<sup>2</sup> (6 AWG) bonding jumper between cable tray and cable rack pan.

### **3.10 COMMUNICATIONS RACEWAY GROUNDING**

- A. Conduit: Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.
- B. Wireway: use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.
- C. Cable Tray Systems: Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

- - - E N D - - -

**SECTION 27 05 33  
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- B. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- C. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

**1.3 SUBMITTALS**

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
  - 1. Size and location of panels and pull boxes
  - 2. Layout of required conduit penetrations through structural elements.
  - 3. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Certification: Prior to final inspection, deliver to the Contracting Officers Representative (COR) four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

referenced. Publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):

70-05.....National Electrical Code (NEC)

C. Underwriters Laboratories, Inc. (UL):

1-03.....Flexible Metal Conduit

5-01.....Surface Metal Raceway and Fittings

6-03.....Rigid Metal Conduit

50-03.....Enclosures for Electrical Equipment

360-03.....Liquid-Tight Flexible Steel Conduit

467-01.....Grounding and Bonding Equipment

514A-01.....Metallic Outlet Boxes

514B-02.....Fittings for Cable and Conduit

514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes  
and Covers

651-02.....Schedule 40 and 80 Rigid PVC Conduit

651A-03.....Type EB and A Rigid PVC Conduit and HDPE  
Conduit

797-03.....Electrical Metallic Tubing

1242-00.....Intermediate Metal Conduit

D. National Electrical Manufacturers Association (NEMA):

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and  
Tubing

FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies  
for Conduit, Electrical Metallic Tubing and  
Cable

## **PART 2 - PRODUCTS**

### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
  2. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.

3. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
4. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
5. Flexible galvanized steel conduit: Shall Conform to UL 1.
6. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:

1. Rigid steel and IMC conduit fittings:
  - a. Fittings shall meet the requirements of UL 514B and ANSI/NEMA FB1.
  - b. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
  - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
  - d. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
  - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
  - f. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel

boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Rigid aluminum conduit fittings:
  - a. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
  - b. Locknuts and bushings: As specified for rigid steel and IMC conduit.
  - c. Set screw fittings: Not permitted for use with aluminum conduit.
3. Electrical metallic tubing fittings:
  - a. Fittings shall meet the requirements of UL 514B and ANSI/NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
  - d. Indent type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
  - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp type, with insulated throat.
  - c. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
5. Liquid-tight flexible metal conduit fittings:

- a. Fittings shall meet the requirements of UL 514B and ANSI/NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
  - d. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
6. Surface metal raceway fittings: As recommended by the raceway manufacturer.
7. Expansion and deflection couplings:
- a. Conform to UL 467 and UL 514B.
  - b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
  2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
  4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.

2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
  3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
  4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown.

### **PART 3 - EXECUTION**

#### **3.1 PENETRATIONS**

- A. Cutting or Holes:
1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COR prior to drilling through structural sections.
  2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COR as required by limited working space.
- B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

#### **3.2 INSTALLATION, GENERAL**

- A. Install conduit as follows:
1. In complete runs before pulling in cables or wires.
  2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.

3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
  4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
  5. Mechanically continuous.
  6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
  7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
  8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
  9. Conduit installations under fume and vent hoods are prohibited.
  10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
  11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
  12. Do not use aluminum conduits in wet locations.
  13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.
- B. Conduit Bends:
1. Make bends with standard conduit bending machines.
  2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
  3. Bending of conduits with a pipe tee or vise is prohibited.
- C. Layout and Homeruns:
1. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

### **3.3 CONCEALED WORK INSTALLATION**

- A. In Concrete:
1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.



2. Align and run conduit in direct lines.
  3. Install conduit through concrete beams only when the following occurs:
    - a. Where shown on the structural drawings.
    - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
  4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
    - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
    - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
    - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
  5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.
- B. Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 volts:
    - a. Rigid steel or rigid aluminum.
    - b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
  2. Conduit for conductors 600 volts and below:
    - a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
  3. Align and run conduit parallel or perpendicular to the building lines.
  4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.

5. Tightening set screws with pliers is prohibited.

### **3.4 EXPOSED WORK INSTALLATION**

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for conductors above 600 volts:
  1. Rigid steel or rigid aluminum.
  2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
- C. Conduit for Conductors 600 volts and below:
  1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
  1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
  2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

### **3.5 EXPANSION JOINTS**

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible

conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.

C. Install expansion and deflection couplings where shown.

### **3.6 CONDUIT SUPPORTS, INSTALLATION**

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  - 2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
    - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
    - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.

- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### **3.7 BOX INSTALLATION**

- A. Boxes for Concealed Conduits:
  - 1. Flush mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

### **3.8 COMMUNICATION SYSTEM CONDUIT**

- A. Install the communication raceway system as shown on drawings.
- B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.

- I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

- J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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**SECTION 28 31 00  
FIRE DETECTION AND ALARM**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.
- B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the Contracting Officers Representative (COR) or his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.
- C. Fire alarm signals:
1. System shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated.
- D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit.

**1.2 SCOPE**

- A. A fully addressable fire alarm system as an extension of an existing Edwards (EST) addressable fire alarm system shall be designed and installed in accordance with the specifications and drawings. Device

location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.

- B. All existing obsolete fire alarm equipment, wiring, devices and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.
- C. Existing fire alarm bells, chimes, door holders, 120VAC duct smoke detectors, valve tamper switches and waterflow/pressure switches may be reused only as specifically indicated on the drawings and provided the equipment:
  - 1. Meets this specification section
  - 2. Is UL listed or FM approved
  - 3. Is compatible with new equipment being installed
  - 4. Is verified as operable through contractor testing and inspection
  - 5. Is warranted as new by the contractor.
- D. Existing 120 VAC duct smoke detectors, waterflow/pressure switches, and valve tamper switches reused by the Contractor shall be equipped with an addressable interface device compatible with the new equipment being installed.
- E. Existing reused equipment shall be covered as new equipment under the Warranty specified herein.
- F. Basic Performance:
  - 1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
  - 2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
  - 3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
  - 4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
  - 5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.

6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

### **1.3 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.
- C. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements common to more than one section in Division 28.
- D. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- E. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.
- F. Section 28 05 28.33 - CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.
- G. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- H. Section 28 08 00, COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning - systems readiness checklists, and training.

### **1.4 SUBMITTALS**

- A. General: Submit electronically in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Drawings:
  - 1. Prepare drawings using AutoCAD Release 14 software and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer's Technical Representative (COR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
  - 2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways



and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only devices connected and incorporated into final system shall be on these floor plans. Do not show any removed devices on floor plans. Show all interfaces for all fire safety functions.

3. Riser diagrams: Provide, for entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COR 3 sets of as-built drawings and one set of the as-built drawing computer files (using AutoCAD 2007 or later). As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
  - a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
  - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.

- c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
  - d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
  - e. Complete listing of all digitized voice messages.
  - f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
  - g. Include information indicating who will provide emergency service and perform post contract maintenance.
  - h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
  - i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
  - j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
  - k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.
2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COR.
- a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
  - b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.

- c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
- d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
- e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:

- 1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
- 2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
- 3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

**1.5 WARRANTY**

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

**1.6 NOT USED**

**1.7 APPLICABLE PUBLICATIONS**

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the

basic designation only and the latest editions of these publications shall be applicable.

B. National Fire Protection Association (NFPA):

NFPA 13 Standard for the Installation of Sprinkler Systems, 2010 edition

NFPA 14 Standard for the Installation of Standpipes and Hose Systems, 2010 edition

NFPA 20 Standard for the Installation of Stationary Pumps for Fire Protection, 2010 edition

NFPA 70 National Electrical Code (NEC), 2010 edition

NFPA 72 National Fire Alarm Code, 2010 edition

NFPA 90A Standard for the Installation of Air Conditioning and Ventilating Systems, 2009 edition

NFPA 101 Life Safety Code, 2009 edition

C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011

E. American National Standards Institute (ANSI):

S3.41 Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008

F. International Code Council, International Building Code (IBC), 2009 edition

## **PART 2 - PRODUCTS**

### **2.1 EQUIPMENT AND MATERIALS, GENERAL**

A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

### **2.2 CONDUIT, BOXES, AND WIRE**

A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:

1. All new conduits shall be installed in accordance with NFPA 70.
2. Conduit fill shall not exceed 40 percent of interior cross sectional area.

3. All new conduits shall be 3/4 inch (19 mm) minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
2. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COR.

**2.4 NOT USED**

**2.5 VOICE COMMUNICATION SYSTEM (VCS)**

A. General:

1. The existing VCS shall be reprogrammed as required to accommodate the modifications to the system.

## **2.6 ALARM NOTIFICATION APPLIANCES**

### **A. Speakers:**

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

### **B. Strobes:**

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

## **2.7 ALARM INITIATING DEVICES**

### **A. Manual Fire Alarm Stations:**

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

**B. Smoke Detectors:**

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

**C. Heat Detectors:**

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
2. Detectors shall have a minimum smooth ceiling rating of 2,500 square feet (230 square meters).
3. Ordinary temperature (135 degrees F (57 degrees C)) heat detectors shall be utilized in elevator shafts and elevator mechanical rooms. Intermediate temperature rated (200 degrees F (93 degrees C)) heat detectors shall be utilized in all other areas.
4. Provide a remote indicator lamp, key test station and identification nameplate (e.g. "Heat Detector - Elevator P-\_\_\_\_\_) for each elevator group. Locate key test station in plain view on elevator machine room wall.

**D. Water Flow and Pressure Switches:**

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

## **2.8 SUPERVISORY DEVICES**

### **A. Duct Smoke Detectors:**

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

### **B. Sprinkler and Standpipe System Supervisory Switches:**

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added.



Connect tamper switches for all control valves shown on the approved shop drawings.

4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.
6. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.

## **2.9 ADDRESS REPORTING INTERFACE DEVICE**

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Shall be mounted in weatherproof housings if mounted exterior to a building.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION:**

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.

- C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- D. All existing accessible fire alarm conduit not reused shall be removed.
- E. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used. Mounting surfaces shall be cut and patched in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.
- F. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COR.
- G. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.
- H. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.
- I. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.
- J. Where possible, locate water flow and pressure switches a minimum of 12 inches (300 mm) from a fitting that changes the direction of the flow and a minimum of 36 inches (900 mm) from a valve.
- K. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.
- L. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.
- M. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

### 3.2 TYPICAL OPERATION

- A. Activation of any manual pull station, water flow or pressure switch, heat detector, or smoke detector shall cause the following operations to occur:
  - 1. Operate the emergency voice communication system in the Building.  
For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.
  - 2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Building.
  - 3. Release only the magnetic door holders in the smoke zone after the alert signal.
  - 4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
  - 5. Unlock the electrically locked exit doors within the zone of alarm.
- B. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders in that smoke zone.
- C. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.
- D. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.
- E. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

### 3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COR.
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract

requirements. After the system has passed the initial test and been approved by the COR, the contractor may request a final inspection.

1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

### **3.4 FINAL INSPECTION AND ACCEPTANCE**

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.
- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

### **3.5 INSTRUCTION**

- A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
  1. One, 1-hour session to engineering staff after the completion of installation.

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