

SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Air terminal units, air flow control valves.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air Terminal Units: Submit test data.
 - 2. Air flow control valves.
- C. Samples: Provide one typical air terminal unit for approval by the Resident Engineer. This unit will be returned to the Contractor after all similar units have been shipped and deemed acceptable at the job site.
- D. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (ARI):
880-98.....Air Terminals
- C. National Fire Protection Association (NFPA):
90A-02.....Standard for the Installation of Air
Conditioning and Ventilating Systems
70-05.....National Electrical Code
- D. Underwriters Laboratories, Inc. (UL):
181-05.....Standard for Factory-Made Air Ducts and Air
Connectors
1995-05.....Heating and Cooling Equipment

1.6 GUARANTY

In accordance with Section 00 72 00, GENERAL CONDITIONS.

PART 2 - PRODUCTS**2.1 AIR TERMINAL UNITS (BOXES)**

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single or dual duct applications, as indicated. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assume factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- B. Rating and Performance Certification: ARI Industry Standard 880.
1. Maximum pressure drop: As shown on the drawings.
 2. Maximum room sound levels: Not to exceed criteria stated in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT unless shown otherwise on drawings. Provide terminal sound attenuators where necessary to comply with the noise criteria. Sound tests and correction of deficiencies is specified in Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

- C. Casing: Unit casing shall be constructed of galvanized steel not lighter than 0.85 mm (22 gauge) or aluminum sheet not lighter than 1 mm (0.040 IN). Provide hanger brackets for attachment of supports.
1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion. Insulation shall consist of 13mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Comply with UL Standard 181 for erosion. Surfaces, including all edges, shall be faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving surgery areas.
 2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
 3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 747 pa (3 IN WG), with all outlets sealed shut and inlets fully open.
 4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet. No lining material is permitted in connectors serving surgery areas.
- D. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance. The dampers and other internal or external devices for boxes serving surgery area shall be of stainless steel or aluminum:
1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1kPa (4-inch WG).

- E. Provide multi-point velocity pressure sensors with external pressure taps.
 - 1. Provide direct reading air flow rate table pasted to box.
- F. Provide static pressure tubes.
- G. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.
- H. Provide sound attenuators where scheduled. Attenuators to be as specified in Section 23 31 00, HVAC DUCTS AND CASINGS.
- I. Heating coils for air terminal units: ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
 - 1. Capacity: As indicated, based on scheduled entering water temperature.
 - 2. Headers: Copper or Brass.
 - 3. Fins: Aluminum, maximum 315 fins per meter (8 fins per IN).
 - 4. Tubes: Copper, arrange for counter-flow of heating water.
 - 5. Water velocity: 2.4 m/s (8 FPS) maximum with head loss not greater than indicated.
 - 6. Provide vent and drain connection at high and low point, respectively of each coil.
 - 7. Coils shall be guaranteed to drain.
- J. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units.
- K. Fan powered terminal units:
 - 1. Fan assembly: Forward curved centrifugal direct drive blower with multi-speed permanent split capacitor motor or adjustable speed controller.
 - a. Motor: Integral thermal overload protection.
 - 1) 115 V single phase.
 - 208 V single phase.
 - b. Motor assembly: Completely isolated from cabinet with rubber vibration mounts.
 - 2. Provide non-fused disconnect on each terminal unit.
- L. Terminal Sound Attenuators: Construction shall be similar to sound attenuators in Section 23 31 00, HVAC DUCTS AND CASINGS.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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