

SECTION 101113
WRITING SURFACES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies writing surfaces and related items.
- B. Boards may be either factory or field assembled.
- C. Where shown, assemble both writing surfaces and tackboards into a single unit.

1.2 RELATED WORK

Color of aluminum anodic coating writing surface: Selected from manufacturer's samples.

1.3 QUALITY ASSURANCE

Boards shall be the products of one manufacturer.

1.4 SUBMITTALS

- A. Submit in accordance with Section 013323, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.
- C. Manufacturer's Literature and Data:
 - 1. Writing Surfaces.
- D. Samples:
 - 1. Writing surface, 300 by 300 mm (six by six inches), each color, mounted on backing.
 - 2. Integrally colored anodized aluminum, 300 mm (six inch) length.
 - 3. Each accessory (after approval, may be used in the work).

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual
 - AMP 501.....Finishes for Aluminum
- C. American National Standards (ANSI):
 - Z97.1-04.....Safety Glazing Materials Used in Buildings -
Safety Performance Specifications and Methods of
Test
- D. American Society for Testing and Materials (ASTM):

B221/B221M-06.....Aluminum and Aluminum Alloy Extruded Bars, Rods,
Wire, Shapes and Tubes

C1036-06.....Flat Glass

C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass

F104-03.....Nonmetallic Gasket Materials

E. Composite Panel Association (CPA):

A208.1-06.....Particleboard

A135.4-04.....Basic Hardboard

PART 2 - PRODUCTS

2.1 WRITING SURFACE

Boards shall consist of a writing surface, snap on aluminum frame, trough, mullions, display rail and accessories, grounds and other items specified and shown.

2.2 FABRICATION

A. Materials:

1. Aluminum, extruded: ASTM B221.
2. Backing: Hardboard, AHBA A135.4 or particleboard, CPA A208.1.

B. Components:

1. Writing Surface: Factory assembly consisting of face sheet of 24 gauge sheet steel with porcelain enamel chalkboard texture finish conforming to PEI S-100, laminated to a hardboard or particleboard backing, 9 mm to 13 mm (3/8 to 1/2-inch) thick, and a 0.13 mm (0.005-inch) thick aluminum foil back sheet laminated to back-face.
2. Frames (Trim): Extruded aluminum, 1.5 mm (0.060-inch) thick, snap-on type, approximate face width 44 mm (1-3/4 inch), depth and configuration as required to return to wall and engage clips.
3. Trough: Extruded aluminum, 2.34 mm (0.092-inch) thick, not less than 75 mm (3-inch) projection from writing surface with grooved top surface, closed ends and return to wall surface at underside. Design to be snap-on type with concealed fasteners.
4. Accessories: Fabricate from aluminum with holders from spring steel. Design to suit display rail.
5. Mullions: Snap-on type, same material and face width as frames, designed to finish flush with frame.
6. Grounds: Continuous zinc-coated (galvanized) steel or extruded aluminum members designed to support the chalkboard writing surface and clips for snap-on frames, map rail and chalk tray.

7. Clips: Manufacturer's standard as required to support frame, mullions, display rail, and chalk trough.
- C. Writing Surfaces 3660 mm (12 feet) or less in length shall be in one piece. Larger units shall have one joint at center. Joints shall have metal spline, with faces in same plane and edges shall touch along entire length.
- D. Finish exposed aluminum surfaces as follows:
 1. AA 45 chemically etched medium matte, with clear anodic coating Class II Architectural, 0.4 mils thick (AA-M12C22A32).
 2. AA 45 chemically etched medium matte, with integrally colored anodic coating, Class II Architectural, 0.4 mils thick (AA-M12C22A32, of color to match approved sample).

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install units in accordance with the manufacturer's installation instructions, use concealed fasteners.
- B. Inspect surfaces and related construction to receive units. Partitions shall have reinforcing to receive fasteners. Verify type and placement of reinforcement.
- C. Do not proceed with the installation until reinforcement is in place and surfaces are flat.
- D. Assemble units as specified by the manufacturer.

3.2 INSTALLATION OF WRITING SURFACE

- A. Mount writing surface with adhesive and blocking pads spaced 16 inches on center each way.
- B. Grounds designed to receive clips for snap-on trim shall be continuous and be secured 300 mm (12 inches) on center. Space clips 300 mm (12 inches) on center.
- C. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

- - - E N D - - -