

SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.
- B. The Contractor shall retain and reimburse a laboratory to perform said duties; or to obtain a certification from the authorized representative of the State; or to obtain certification from the asphalt paving producer. Certificate of compliance shall cover quality and gradation of aggregate base, quality and grades of asphalt course materials, and that the job-mixture meets or exceeds the State requirements.

1.2 RELATED WORK

- A. Subgrade Preparation: Paragraph 3.3 and 31 20 11 EARTH MOVING (SHORT FORM).

1.3 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown in the contract documents.

1.4 SUBMITTALS

- A. Provide the following information to COR prior to start of work:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 - 3. Job-mix formula.
- C. Certifications:
 - 1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.

- 2. Asphalt cement certificate of conformance to State Highway Department requirements.
- 3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.

1.5 APPLICABLE PUBLICATIONS

- A. Ohio Department of Transportation "Construction & Material Specifications", 2016 Edition (ODOT C&MS)
 - 304.....Aggregate Base
 - 407.....Bituminous Tack Coat
 - 408.....Bituminous Prime Coat
 - 400.....Asphalt Concrete Pavement

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA COR

2.2 AGGREGATES ASPHALT PAVING

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm(1-1/2").
- C. Base aggregate maximum size:
 - 1. Base course over 152mm(6") thick: 38mm(1-1/2");
 - 2. Other base courses: 19mm(3/4").
- D. Asphaltic base course:
 - 1. Maximum particle size not to exceed 25.4mm(1").
 - 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

Sieve Sizes	Percentage Passing
19mm(3/4")	100
9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65

2.4mm(No. 8 mesh)	37 to 50
600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALT PAVEMENT

- A. Mixture Designation: Item 441 Asphalt Concrete Surface, Type 1 (448), Medium Traffic PG 64-22 and Item 441 Asphalt Concrete Intermediate Course, Type 2 (448), Medium Traffic PG 64-22
Conform to ODOT C&MS section 400
- B. Conform to ODOT C&MS section 400, except as modified herein:
 - 1. Scrap Asphalt Shingles are not allowed in bituminous course pavements.
 - 2. Waste Incinerator Ash (WIA) will not be allowed in bituminous course pavements.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
 - 1. Temperature leaving the plant: 290 degrees F minimum, 320 degrees F maximum.
 - 2. Temperature at time of placing: 280 degrees F minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA COR. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required)
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations.
- C. Receipt of asphaltic concrete materials:
 - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 280 degrees F.
 - 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 50 degrees F, not during fog, rain, or other unsuitable conditions.
- D. Spreading:
 - 1. Spread material in a manner that requires the least handling.
 - 2. Where thickness of finished paving will be 3" or less, spread in one layer.
- E. Rolling:
 - 1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations identified in the contract documents.
 - 2. Roll in at least two directions until no roller marks are visible.
 - 3. Finished paving smoothness tolerance:

- a. No depressions which will retain standing water.
- b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.7 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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