

VA251-12-B-0206  
Project 583-12-159

## **UPGRADE VAVs to DIGITAL CONTROL**

Roudebush VA Medical Center  
1481 West 10<sup>th</sup> Street  
Indianapolis, IN 46201

### **Project Specifications**

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February 23, 2012

**PROJECT 583-12-159**  
**Upgrade VAVs to Digital Control**

**TABLE OF CONTENTS**

SECTION #		DATE
00 01 15	Drawing List	4-29
01 00 00	General Requirements	04-11
01 33 23	Shop Drawings, Product Data, and Samples	11-08
23 05 11	Common Work Results for HVAC and Steam Generation	11-09
23 05 41	Noise and Vibration Control for HVAC Piping and Equipment	11-10
23 05 93	Testing, Adjusting, and Balancing for HVAC	
23 09 23	DDC for HVAC	04-11
23 34 00	HVAC Fans	11-09
26 05 11	Requirements for Electrical Installations	09-10

**SECTION 00 01 15**  
**LIST OF DRAWINGS**

The drawings listed below accompanying this specification form a part of the contract. Drawings marked "FOR REFERENCE ONLY" are As-Built drawings from various projects and are intended to represent a general layout of equipment only. FIELD VERIFICATION WILL BE REQUIRED.

<b>Drawing No.</b>	<b>Title</b>
G101	COVER
A101	BASE KEY PLAN - Sub-Basement
A102	BASE KEY PLAN - Basement
A103	BASE KEY PLAN - 1 <sup>st</sup> Floor
A104	BASE KEY PLAN - 2 <sup>nd</sup> Floor
A105	BASE KEY PLAN - 3 <sup>rd</sup> Floor
A106	BASE KEY PLAN - 4 <sup>th</sup> Floor
A107	BASE KEY PLAN - 5 <sup>th</sup> Floor
A108	BASE KEY PLAN - 6 <sup>th</sup> Floor
A109	BASE KEY PLAN - 7 <sup>th</sup> Floor
A110	BASE KEY PLAN - 8 <sup>th</sup> Floor
A111	BASE KEY PLAN - 9 <sup>th</sup> Floor
A112	BASE KEY PLAN - 10 <sup>th</sup> Floor
A113	BASE KEY PLAN - 11 <sup>th</sup> Floor
H1.0	BASEMENT HVAC PLAN - Area "A"
H1.1	BASEMENT HVAC PLAN - Area "B"
H1.2	BASEMENT HVAC PLAN - Area "B Option 5"
H1.3	BASEMENT HVAC PLAN - Area "C"
H1.4	BASEMENT HVAC PLAN - Area "D"
H1.5	BASEMENT HVAC PLAN - Area "E"
H1.6	BASEMENT HVAC PLAN - Area "F"
H1.7	BASEMENT HVAC PIPING PLAN - Area "F"
H1.8	BASEMENT HVAC PIPING PLAN - Area "E"
H1.9	BASEMENT HVAC PIPING PLAN - Area "D"
H1.10	BASEMENT HVAC PIPING PLAN - Area "C"
H1.11	BASEMENT HVAC PIPING PLAN - Area "B"
H1.12	NOT USED
H1.13	¾" SCALE BASEMENT MECHANICAL ROOM PLAN - Area "B"
H1.14	¾" SCALE BASEMENT MECHANICAL ROOM PLAN - Area "A"
H2.0	FIRST FLOOR HVAC PLAN - Area "A"
H2.1	FIRST FLOOR HVAC PLAN - Area "B"
H2.2	FIRST FLOOR HVAC PLAN - Area "C"
H2.3	FIRST FLOOR HVAC PLAN - Area "D"
H2.4	FIRST FLOOR HVAC PLAN - Area "F"
H2.5	FIRST FLOOR HVAC PLAN - Area "E"
H2.5A	FIRST FLOOR HVAC PIPING PLAN - Area "F"
H2.6	NOT USED
H2.7	FIRST FLOOR HVAC PIPING PLAN - Area "D"
H2.8	FIRST FLOOR HVAC PIPING PLAN - Area "C"
H2.9	FIRST FLOOR HVAC PIPING PLAN - Area "B"
H2.10	FIRST FLOOR HVAC PIPING PLAN - Area "A"
H3.0	SECOND FLOOR HVAC PLAN - Area "F"
H3.1	SECOND FLOOR HVAC PLAN - Area "E"
H3.2	SECOND FLOOR HVAC PLAN - Area "B"
H3.3	SECOND FLOOR HVAC PLAN - Area "A"

H3.4	¼" SCALE SECOND FLOOR MECHANICAL ROOM PLAN - Area "F"
H3.5	SECOND FLOOR HVAC PIPING PLAN - Area "E"
H3.6	SECOND FLOOR HVAC PIPING PLAN - Area "B"
H3.7	SECOND FLOOR HVAC PIPING PLAN - Area "A"
H4.0	THIRD FLOOR HVAC PLAN - Area "F"
H4.1	THIRD FLOOR HVAC PLAN - Area "E"
H4.2	THIRD FLOOR HVAC PLAN - Area "A"
H4.3	THIRD FLOOR HVAC PLAN - Area "B"
H4.4	THIRD FLOOR HVAC PIPING PLAN - Area "F"
H4.5	THIRD FLOOR HVAC PIPING PLAN - Area "E"
H4.6	THIRD FLOOR HVAC PIPING PLAN - Area "A"
H5.0	FOURTH FLOOR HVAC PLAN - Area "B"
H5.1	FOURTH FLOOR HVAC PLAN - Area "A"
H5.2	FOURTH FLOOR HVAC PLAN - Area "F"
H5.3	FOURTH FLOOR HVAC PLAN - Area "E - Alternate #3"
H5.4	FOURTH FLOOR HVAC PLAN - Area "E"
H5.5	FOURTH FLOOR HVAC PIPING PLAN - Area "F"
H5.6	FOURTH FLOOR HVAC PIPING PLAN - Area "E - Alternate #3"
H5.7	FOURTH FLOOR HVAC PIPING PLAN - Area "E"
H5.8	FOURTH FLOOR HVAC PIPING PLAN - Area "B"
H5.9	FOURTH FLOOR HVAC PIPING PLAN - Area "A"
H6.0	NOT USED
H6.1	NOT USED
H6.2	FIFTH FLOOR HVAC PLAN - Area "F"
H6.3	FIFTH FLOOR HVAC PLAN - Area "E"
H6.4	NOT USED
H6.5	FIFTH FLOOR HVAC PLAN - Area "A"
H6.6	¼" SCALE FIFTH FLOOR MECHANICAL ROOM PLAN - Area "B"
H6.7	FIFTH FLOOR HVAC PIPING PLAN - Area "F"
H6.8	FIFTH FLOOR HVAC PIPING PLAN - Area "E - Alternate #3"
H6.9	FIFTH FLOOR HVAC PIPING PLAN - Area "E"
H6.10	FIFTH FLOOR HVAC PIPING PLAN - Area "A"
H6.11	FIFTH FLOOR HVAC PLAN - Area "F"
H6.12	FIFTH FLOOR HVAC PLAN - Area "E"
H7.0	NOT USED
H7.1	NOT USED
H7.2	SIXTH FLOOR HVAC PLAN - Area "A"
H7.3	SIXTH FLOOR HVAC PIPING PLAN - Area "A"
H7.4	SIXTH FLOOR HVAC PLAN - Area "F"
H7.5	SIXTH FLOOR HVAC PLAN - Area "E"
H8.0	NOT USED
H8.1	SEVENTH FLOOR HVAC PLAN - Area "A"
H8.2	SEVENTH FLOOR HVAC PIPING PLAN - Area "A"
H8.3	SEVENTH FLOOR HVAC PLAN - Area "F"
H9.0	EIGHTH FLOOR HVAC PLAN - Area "A"
H10.0	ELEVATOR PENTHOUSE HVAC PLAN
H10.0	NINTH FLOOR HVAC PIPING PLAN - Area "A"
H11.1 & H12.2	HVAC EQUIPMENT SCHEDULES
H11.2	EXISTING AC-6 MODIFICATIONS

H12.0 & H1.12	BASEMENT HVAC PIPING PLAN - Area "B"
H12.1	GENERAL NOTES, SYMBOLS & ABBREVIATIONS
H12.2	HVAC EQUIPMENT SCHEDULES
H12.3	BASEMENT AND SUB-BASEMENT PLANS - HVAC
H12.4	ROOF PLAN AND MISCELLANEOUS HVAC
H12.5 & H11.3	BASEMENT AND SUB-BASEMENT PLANS - PIPING
H14.0	MECHANICAL PLAN - BASEMENT, UNIT A
H14.1	MECHANICAL PLAN - BLDG 1 AUDITORIUM
H14.2	MECHANICAL PLAN - BASEMENT, UNIT B
H14.2	MECHANICAL PLAN - BASEMENT, UNIT B
H14.3	NOT USED
H14.4	BASEMENT HVAC PLAN - Area "G"
H14.5	BASEMENT HVAC PLAN - Areas "A" and "J" Alternate
H14.6	BASEMENT HVAC PLAN - Areas "A" and "J"
H14.7	BASEMENT HVAC PLAN - Area "H" Alternate
H14.8	BASEMENT HVAC PLAN - Area "H"
H15.0	NOT USED
H16.0	MECHANICAL PLAN - FIRST FLOOR, UNIT A
H16.1	MECHANICAL PLAN - FIRST FLOOR, UNIT A
H16.2	MECHANICAL PLAN - FIRST FLOOR, UNIT B
H16.3	MECHANICAL PLAN - FIRST FLOOR, UNIT B
H16.4	FIRST FLOOR HVAC PLAN - Areas "A" and "J"
H16.5	FIRST FLOOR HVAC PLAN - Area "H"
H16.5	FIRST FLOOR HVAC PLAN - Area "G"
H17.0	NOT USED
H17.1	NOT USED
H17.2	NOT USED
H17.3	NOT USED
H17.4	MECHANICAL PLAN - SECOND FLOOR, UNIT A
H17.5	MECHANICAL PLAN - SECOND FLOOR, UNIT A
H17.6	NOT USED
H17.7	MECHANICAL PLAN - SECOND FLOOR, UNIT B
H17.8	SECOND FLOOR HVAC PLAN - Areas "A" and "J"
H29.0	SECOND FLOOR HVAC PLAN - Area "I"
H17.10	SECOND FLOOR HVAC PLAN - Area "H"
H18.0	MECHANICAL PLAN - THIRD FLOOR, UNIT A
H18.1	MECHANICAL PLAN - THIRD FLOOR, UNIT A
H18.2	MECHANICAL PLAN - THIRD FLOOR, UNIT B
H18.3	MECHANICAL PLAN - THIRD FLOOR, UNIT B
H18.4	THIRD FLOOR HVAC PLAN - Areas "A" and "J"
H18.5	THIRD FLOOR HVAC PLAN - Area "H"
H19.0	MECHANICAL PLAN - FOURTH FLOOR, UNIT B
H19.1	MECHANICAL PLAN - FOURTH FLOOR, UNIT A
H19.2	MECHANICAL PLAN - FOURTH FLOOR, UNIT A
H19.3	MECHANICAL PLAN - FOURTH FLOOR, UNIT B
H19.4	MECHANICAL PLAN - FOURTH FLOOR, UNIT G
H19.5	FOURTH FLOOR HVAC PLAN - Areas "A" and "J"
H19.6	FOURTH FLOOR HVAC PLAN - Area "H"
H20.0	MECHANICAL PLAN - FIFTH FLOOR, UNIT A
H20.1	MECHANICAL PLAN - FIFTH FLOOR, UNIT B
H20.2	MECHANICAL PLAN - FIFTH FLOOR, UNIT B

H14.0	MECHANICAL PLAN - FIFTH FLOOR, UNIT A
H21.0	MECHANICAL PLAN - SIXTH FLOOR, UNIT B
H21.1	MECHANICAL PLAN - SIXTH FLOOR, UNIT B
H21.2	MECHANICAL PLAN - SIXTH FLOOR, UNIT A
H22.0	MECHANICAL PLAN - SEVENTH FLOOR, UNIT B
H22.1	MECHANICAL PLAN - SEVENTH FLOOR, UNIT A
H22.2	MECHANICAL PLAN - SEVENTH FLOOR, UNIT A
H22.3	MECHANICAL PLAN - SEVENTH FLOOR, UNIT H
H23.0	HVAC REMODEL - EIGHTH FLOOR, UNIT A, West Wing
H24.0 & H25.0	MECHANICAL PLAN - EIGHTH & NINTH FLOOR, UNIT B
H24.1 & H25.1	MECHANICAL PLAN - EIGHTH & NINTH FLOOR, UNIT B
H24.2	MECHANICAL PLAN - EIGHTH FLOOR, UNIT A
H24.3	MECHANICAL PLAN - EIGHTH FLOOR, UNIT A
H25.0	NOT USED
H25.1	NOT USED
H25.2	MECHANICAL PLAN - NINTH FLOOR, UNIT A
H25.3	MECHANICAL PLAN - NINTH FLOOR, UNIT A
H25.4	NINTH FLOOR HVAC PLAN - Area "H"
H25.5	NINTH FLOOR HVAC PLAN - Area "G" Alternate
H25.6	NINTH FLOOR HVAC PLAN - Area "G"
H26.0	NOT USED
H27.0	BASEMENT HVAC PLAN
H28.0	FIRST FLOOR HVAC PLAN - UNIT C and UNIT A WEST
H29.0	NOT USED
H29.0	SECOND FLOOR HVAC PLAN - UNIT C and UNIT A WEST
H30.0	THIRD FLOOR HVAC PLAN - UNIT C and UNIT A WEST
H31.0	FOURTH FLOOR HVAC PLAN - UNIT C and UNIT A WEST
H32.0	FIFTH FLOOR HVAC PLAN - Area "I"
H32.1	FIFTH FLOOR HVAC PLAN - UNIT C and UNIT A WEST
H33.0	SIXTH FLOOR HVAC PLAN - UNIT C and UNIT A WEST
H34.0	SEVENTH FLOOR HVAC PLAN - UNIT C and UNIT A WEST
H35.0	"D" WING ROOF HVAC PLAN
H36.0	SEVENTH FLOOR HVAC PLAN - Area "A"
H37.0	SEVENTH FLOOR HVAC PLAN - Area "B"
H38.0	EIGHTH FLOOR HVAC PLAN - Area "A"
H39.0	EIGHTH FLOOR HVAC PLAN - Area "B"
H40.0	SEVENTH FLOOR HVAC PIPING PLAN - Area "A"
H41.0	SEVENTH FLOOR HVAC PIPING PLAN - Area "B"

H42.0 EIGHTH FLOOR HVAC PIPING PLAN - Area "A"

H42.0 SEVENTH FLOOR HVAC PIPING PLAN - Area "B"

**SECTION 01 00 00**  
**GENERAL REQUIREMENTS**

**1.1 GENERAL INTENTION**

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for Upgrade AVs for Digital Controls, Project 583-12-159 as required in Statement of Work and specifications.
- B. Visits to the site by Bidders may be made during the scheduled site visit.
- C. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- D. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) shall maintain a presence at the work site whenever the general or subcontractors are present.
- E. Training:
  - 1. All employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and at least one competent person shall have the 30-hour OSHA certified Construction Safety course and/or other relevant competency training, as determined by VA COTR with input from the ICRA team.
  - 2. Submit training records of all such employees for approval before the start of work.

**1.2 STATEMENT OF BID ITEMS**

A. ITEM I:

The Contractor shall furnish all labor, materials, tools, equipment, permits, and supervision necessary to accomplish the work as provided for in the Contract documents, Plans and Specifications, summary of which is provided below:

Provide and install all necessary equipment and services to upgrade the hospital-wide pneumatically-controlled VAV and Fan Coil systems to Direct Digital Control using the existing open protocol Johnson Facility Explorer Building Automation System at the VA Roudebush Center in Indianapolis, Indiana.

This project includes the replacement of all pneumatic actuators and controls for the entire hospital VAV / FCU system, and perform air and water balance on the affected systems.

Bid shall include complete controls integration into existing York Chiller Plant and integration into the existing Johnson Controls Facility Explorer (FX) building management system. The portion of this project required for the computerized building management control systems upgrades is sole sourced and shall be subcontracted as part of the total bid amount with ConServ Inc., 9855 Crosspoint Blvd., Suite 110, Indianapolis, IN 46256. No other subcontractor will be accepted for this portion of work.



Approximately 1,140 VAV boxes with reheat coils and approximately 380 fan coil units are involved in the scope of this project. Data networking and 120v electricity service will be within 50 feet of any unit to be converted, on average. Each occupied space shall be fitted with individual room sensor or thermostatic control back to the Facility Explorer network.

Energy Conservation is a large part of the justification for this project thus energy efficiency is of high importance.

The following functionalities shall be enabled as part of this project:

#### **Ventilation**

Minimum damper position correctly set (Designed OA/total air).  
Linkage between outside air economizer cycle and the discharge air control.

Provide CO2 control at 800 PPM above the outside PPM for the controlled zones on mixed air systems.

VAV box minimum cooling CFM set to 40% of the maximum.

#### **Static pressure control**

Static pressure summer set point between 1 to 1.5" W.C.

Winter static pressure set point 20% less than summer.

Continuous static pressure set point adjustment (Last VAV box cntrl).

VAV Box reheat CFM fixed at 50% of the maximum.

#### **Discharge air control**

Seasonally set the discharge air set point (55 summer/ 65 winter)

Automatic discharge air set point control based on system demand (CFM vs PPM)

OA free cooling control integrated into the discharge air control sequence.

#### **VAV terminal unit (VAV box)**

Configure maximum CFM as set by the original design criteria.

Configure cooling minimum CFM equal to 40% of the maximum.

Reheat CFM is fixed at 50% of the maximum.

Configure proper set point management, (occupied/non occ, seasonal).

VAV box shall be occupancy controlled.

Supply air, outside air, and return air shall be tracked by the DDC control system and integrated with the control operations to provide minimum ventilation air required. The controller shall monitor damper position, airflow, and temperature requirements in order to maintain proper system static pressure. When there are no zone airflow requests, (when zone dampers are throttling closed below 90% open and the actual airflow is within 95% of the airflow setpoint),

the duct static pressure setpoint shall be incrementally lowered by 0.10" H2O at a frequency of 10 minutes until the supply fan VFD has reached its lowest operating speed limit, defined as either the minimum speed to provide the necessary airflow to meet the setpoints or approximately 5% above the field-observed stall speed of the operating fan, whichever is the higher speed. As the airflow requests increase, when at least one zone damper is greater than 99% open and the actual airflow rate is less than 90% of the setpoint and the space temperature setpoint is not met, the control system shall incrementally increase static pressure by 0.10" H2O at a frequency of 10 minutes until the setpoints are satisfied or the duct static pressure has reached its maximum.

Systems not covered by the above functional definitions shall operate in a manner consistent with the existing sequence of operations. Contractor shall verify and document existing sequences on all equipment prior to conversion.

Exceptions may be granted on certain design goals as stated above when existing ductwork or air handling design criteria prevent their implementation. These criteria may be modified or waived on a case by case basis at the sole discretion of the VA.

Contractor shall perform the following during installation:

- I. *Network Controllers (NC) and Digital Control Module Replacement (DCM) and conversion to existing Johnson Controls Facility Explorer Building Management system:*

**NC-2:** This NC is located in BLDG-A Basement mechanical room. This is an NCM350 with approximately 7 DCM's and 3 AHU Controllers, all of which shall be replaced.

**NC-4:** This NC is located in BLDG-A, 4<sup>th</sup> floor mechanical room. This is an NCM350 with approximately 5 DCM's and 2 AHU Controllers, all of which shall be replaced.

**NC-5:** This NC is located in BLDG-A 6th floor mechanical room. This is an NCM350 with approximately 3 DCM's, all of which shall be replaced.

**NC-7** This NC is located in BLDG-B Basement mechanical room. This is an NCM350 with approximately 4 DCM's and 4 AHU Controllers, all of which shall be replaced.

**NC-8:** This NC is located in BLDG-D Basement mechanical room. This is an NCM350 with approximately 4 DCM's and 1 AHU Controllers, all of which shall be replaced.

**NC-9:** This NC is located in BLDG-A 5th floor mechanical room. This is an NCM350 with approximately 6 DCM's and 6 AHU Controllers, all of which shall be replaced.

**NC-11:** This NC is located in BLDG-A 6th floor mechanical room. This is an NCM350 with approximately 3 DCM's all of which shall be replaced.

**All design and specification of above listed equipment shall be at the direction of ConServ, Inc., the controls integration contractor.**

- II. Convert all facility Variable Air Volume (VAV) boxes and Fan Coil Units from pneumatic to DDC with new Facility Explorer controllers.

This includes all communication wiring as required, programming, installation and commissioning. Room-level sensors shall be installed in all occupied spaces and shall be controlled by the central Facility Explorer BMS.

This also includes demolition of pneumatic system devices that will no longer be used. Devices removed shall become property of the Contractor, and shall be disposed of in accordance with all applicable local, state and Federal law.

- III. Control Interface Graphics Generation:  
Create standard graphics for terminal equipment such as VAV and fan coil units as well as TSI room pressurization controls on existing Building Management System (BMS) display.
- IV. Global Programming Language (GPL):  
Upload and evaluate existing GPL prior to removal of NC.  
Recreate GPL routines in new supervisory controllers.
- V. *Alarms, Trends and Schedules:*  
*Work with VA Controls expert and VA engineering to define and setup alarm points, trend logs and scheduling as required, at the discretion of the VA.*
- VI. *Warranty:*  
*Labor and material will be covered on the parts of the system that are replaced as part of this upgrade. A minimum of 12 months warranty on all parts and workmanship, to include labor, is required.*
- VII. *Engineered Control Drawings:*  
*Control drawings shall be designed and engineered specifically for this project. They will be consolidated with drawings from other projects to provide one package.*
- VIII. *Schedule and Phasing:*

Within 20 calendar days after receipt of Notice to Proceed the Contractor shall submit a detailed Work Plan and Phasing Schedule document for approval by VA Contracting Officer and COR.

Schedule shall be defined such that work performed in occupied spaces within the Medical Center shall minimize disruption to patients and staff. Whenever possible, work shall be scheduled outside of the normal 7 AM to 5 PM weekday working hours.

Existing HVAC systems in the Medical Center shall remain operational during the control upgrade process. Contractor shall notify VA COR 48 hours in advance of any required system shutdown.

**PERIOD OF PERFORMANCE:**

270 calendar days from receipt of Notice to Proceed for Base Bid Item I.

### **1.3 SPECIFICATIONS FOR CONTRACTOR**

AFTER AWARD OF CONTRACT, electronic set of specifications will be furnished.

### **1.4 CONSTRUCTION SECURITY REQUIREMENTS**

**A. Security Plan:**

1. The security plan defines both physical and administrative security procedures that shall remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

**B. Security Procedures:**

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 working days' notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

**C. Key Control:**

1. The General Contractor shall provide duplicate keys and lock combinations to the COTR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation.

**D. Document Control:**

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".

Sensitive Information - VA sensitive information is all Department data, on any storage media or in any form or format, which requires protection due to the risk of harm that could result from inadvertent or deliberate disclosure, alteration, or destruction of the information. The term includes information whose improper use or disclosure could adversely affect the ability of an agency to accomplish its mission, proprietary information, records about individuals requiring protection under various confidentiality

- provisions such as the Privacy Act and the HIPAA Privacy rule, and information that can be withheld under the Freedom of Information Act. Examples of VA sensitive information include the following: individually- identifiable medical, benefits, and personnel information; financial, budgetary, research, quality assurance; confidential commercial, critical infrastructure, investigatory, and law enforcement information; information that is confidential and privileged in litigation such as information protected by the deliberative process privilege, attorney work-product privilege, and the attorney client privilege; and other information which, if released, could result in violation of law or harm or unfairness to any individual or group, or could adversely affect the national interest or the conduct of federal programs.
2. The General Contractor is responsible for safekeeping of project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
  3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
  4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
  5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed.
  6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
  7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
    - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
    - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.
- E. Motor Vehicle Restrictions
1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
  2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

## **1.5 FIRE SAFETY**

- A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.
1. American Society for Testing and Materials (ASTM):  
E84-2009.....Surface Burning Characteristics of Building Materials
  2. National Fire Protection Association (NFPA):  
10-2010.....Standard for Portable Fire Extinguishers  
30-2008.....Flammable and Combustible Liquids Code  
51B-2009.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2011.....National Electrical Code  
241-2009.....Standard for Safeguarding Construction,  
Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

- B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submits to COTR for review for compliance with contract requirements. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, and use of VAMC equipment. Documentation shall be provided to the COTR that individuals have undergone contractor's safety briefing.
- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COTR.
- G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COTR.
- H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- J. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article 1.5, OPERATIONS AND STORAGE AREAS, and coordinate with COTR. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COTR.
- K. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COTR.
- L. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COTR.
- M. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- N. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

- O. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.
- P. If required, submit documentation to the COTR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

#### **1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the COTR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COTR where required by limited working space.
  - 1. Do not store materials and equipment in other than assigned areas.
  - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
  - 3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
  - 4. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut where directed by COTR. All such actions shall be coordinated with the Utility Company involved whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water,

sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

- G. Phasing: To insure such executions, Contractor shall furnish the COTR with a schedule of approximate dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COTR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such dates to insure accomplishment of this work in successive phases mutually agreeable to COTR and Contractor.
- H. Buildings will be occupied during performance of work.
  - 1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.
  - 2. Immediate areas of alterations will be vacated only when no alternative means of performing work in the space is possible, such as alteration of workday hours or weekend work.
- I. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COTR.
  - 1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COTR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the COTR's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS for additional requirements.
  - 2. Contractor shall submit a request to interrupt any such services to COTR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
  - 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
  - 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COTR.



5. In case of a contract construction emergency, service will be interrupted on approval of COTR. Such approval will be confirmed in writing as soon as practical.
6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- J. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- K. Coordinate the work for this contract with other construction operations as directed by COTR.

#### **1.7 ALTERATIONS**

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COTR of areas in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by the Contractor to the Contracting Officer. This report shall list by rooms and spaces:
  1. The existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, required by drawings to be either reused or relocated, or both.
  2. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COTR.
- B. Re-Survey: Thirty calendar days before expected partial or final inspection date, the Contractor and COTR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- C. Protection: Provide the following protective measures:
  1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
  2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
  3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

## **1.8 INFECTION PREVENTION MEASURES**

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.
  - 1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COTR. Contractor shall blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
  - 2. Do not perform dust producing tasks within occupied areas without the approval of the COTR. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
    - a. Provide dust proof temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the COTR and Medical Center ICRA Team.
    - b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.
    - c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
    - d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
    - e. The contractor shall not haul debris through patient-care areas without prior approval of the COTR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, transported through

occupied areas shall be made free from dust and moisture by vacuuming and wipe down.

- f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
  - g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
  - h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.
- C. Final Cleanup:
- 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
  - 2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, .
  - 3. All new air ducts shall be cleaned prior to final inspection.

#### **1.9 DISPOSAL AND RETENTION**

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
- 1. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
  - 2. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

#### **1.10 RESTORATION**

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COTR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COTR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, .) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, ., of utility services or of fire protection systems and communications systems (including

telephone) which are indicated on reference drawings and which are not scheduled for discontinuance or abandonment.

- D. Expense of repairs to such utilities and systems not shown on reference drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) or "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

#### **1.11 LAYOUT OF WORK**

- A. The Contractor shall lay out the work from Government established base lines and bench marks and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

#### **1.12 AS-BUILT DRAWINGS**

- A. The contractor shall maintain two full size sets of as-built drawings which shall be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COTR's review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the COTR within 15 calendar days after each completed phase and after the acceptance of the project by the COTR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### **1.13 USE OF ROADWAYS**

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COTR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well constructed bridges.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

#### **1.14 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT**

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
  - 1. Permission to use each unit or system must be given by COTR. If the equipment is not installed and maintained in accordance with the following provisions, the COTR will withdraw permission for use of the equipment.

2. Electrical installations used by the equipment shall be completed in accordance with the specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
  3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
  4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze up damage.
  5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
  6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feed water heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

#### **1.15 TEMPORARY USE OF EXISTING ELEVATORS**

- A. Use of existing elevators for handling building materials and Contractor's personnel will be permitted subject to following provisions:
1. Contractor makes all arrangements with the COTR for use of elevators. The COTR will ascertain that elevators are in proper condition. Contractor may use specified elevators for special nonrecurring time intervals when permission is granted. Personnel for operating elevators will not be provided by the Department of Veterans Affairs.
  2. Contractor covers and provides maximum protection of following elevator components:
    - a. Entrance jambs, heads soffits and threshold plates.
    - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
    - c. Finish flooring.
  3. Government will accept hoisting ropes of elevator and rope of each speed governor if they are worn under normal operation. However, if these ropes are damaged by action of foreign matter such as sand, lime, grit, stones, during temporary use, they shall be removed and replaced by new hoisting ropes.
  4. If brake lining of elevators are excessively worn or damaged during temporary use, they shall be removed and replaced by new brake lining.

5. All parts of main controller, starter, relay panel, selector, worn or damaged during temporary use shall be removed and replaced with new parts, if recommended by elevator inspector after elevator is released by Contractor.
6. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by Contracting Officer.

#### **1.16 AVAILABILITY AND USE OF UTILITY SERVICES**

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.

#### **1.17 TESTS**

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, . Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

#### **1.18 INSTRUCTIONS**

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COTR coincidental with the delivery of the equipment to the job site. Manuals shall be

complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COTR and shall be considered concluded only when the COTR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COTR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

#### **1.19 RELOCATED EQUIPMENT**

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COTR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

#### **1.20 SAFETY SIGN**

- A. Provide a Safety Sign where directed by COTR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100

mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.

- B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.
- C. Maintain sign and remove it when directed by COTR.

#### **1.21 SPECIAL NOTES**

Parking at the Roudebush VA Medical Center is extremely limited. All Contractor and sub contractor personnel should arrange to park off-site and utilize ride-sharing or shuttle bus services. Shuttle buses operate regularly between two satellite lots operated by the VA, and may be used by Contractor and sub contractor employees, provided permission is authorized by Police Services and COTR. All VA regulations must be observed for any personnel using VA parking areas.



## SECTION 01 33 23

### SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1.1 Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION and, SPECIAL NOTES in GENERAL CONDITIONS.
- 1.2 For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1.3 Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1.4 Forward submittals in sufficient time to permit proper consideration and approval action by Government. Allow sufficient time for submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1.5 Submittals will be reviewed for compliance with contract requirements by COTR, and action thereon will be taken by COTR on behalf of the Contracting Officer.
- 1.6 Upon receipt of submittals, COTR will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1.7 The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefore by Contracting Officer, Prior to providing any additional submittals, a request for proposal will be forwarded to the Contractor by the Contracting Officer and a modification to the contract issued after successful negotiations of a mutually agreeable price. No equitable adjustment in price will be allowed if the contractor proceeds without written authorization by the Contracting Officer in the form of a fully executed contract modification
- 1.8 Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and COTR assumes no responsibility for checking schedules or layout drawings for exact sizes,

exact numbers and detailed positioning of items.

- 1.9 Submittals must be submitted by Contractor only and can be shipped prepaid or submitted by email. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
- A. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    - 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
    - 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
    - 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
    - 4. Submission by emailing shall be also acceptable.
  - C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
    - 1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
    - 2. Certificates shall also set forth a list of comparable projects for which the laboratory has performed similar functions during past three years.
    - 3. Samples and laboratory tests shall be sent directly to an approved commercial testing laboratory.
    - 4. Contractor shall send a copy of transmittal letter to both COTR with submission of material to a commercial testing laboratory.
    - 5. Contractor shall forward a copy of transmittal letter to COTR simultaneously with submission to a commercial testing laboratory.
    - 6. Laboratory test reports shall be sent directly to COTR for appropriate action.
    - 7. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results.

When tests show that the material meets specification requirements, the laboratory shall so certify on test report.

8. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.

- D. If submittal samples have been disapproved, resubmit new samples within 7 calendar days after receipt of notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the COTR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
  - 1. For each drawing required, submit one legible photographic paper or vellum reproducible.
  - 2. Reproducible shall be full size.
  - 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  - 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  - 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  - 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  - 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.

1.10 Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval by mail or by emailing to

Timothy Flynn, COR  
Engineering (Building 5)  
Roudebush VA Medical Center  
1481 West 10<sup>th</sup> Street  
Indianapolis, IN 46202  
Email: Timothy.Flynn@va.gov  
Telephone: 317-988-4521

## SECTION 23 05 11

### COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

#### PART 1 - GENERAL

##### 1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. COTR: Contracting Officer's Technical Representative.

##### 1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.

##### 1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC or steam boiler plant construction, as applicable.
- B. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions.
  - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  - 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Contracting Officers Technical Representative (COTR).
  - 4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  - 5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  - 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
  - 7. Asbestos products or equipment or materials containing asbestos

shall not be used.

E. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the specifications to the COTR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the COTR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and project specifications to the COTR for resolution.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.
- F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- G. Samples: Samples will not be required, except for insulation or where materials offered differ from specification requirements. Samples shall be accompanied by full description of characteristics different from specification. The Government, at the Government's expense, will perform evaluation and testing if necessary. The Contractor may submit samples of additional material at the Contractor's option; however, if additional samples of materials are submitted later, pursuant to Government request, adjustment in contract price and time will be made

as provided under Article 1.7, Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

H. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
4. In addition, for HVAC systems, provide details of the following:
  - a. Mechanical equipment rooms.
  - b. Hangers, inserts, supports, and bracing.
  - c. Pipe sleeves.
  - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COTR.
2. Submit electric motor data and variable speed drive data with the driven equipment.
3. Equipment and materials identification.
4. Fire-stopping materials.
5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
6. Wall, floor, and ceiling plates.

J. HVAC Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article 1.17, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (ARI):  
430-99                                      Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):  
B31.1-2004                                      Power Piping

- D. American Society of Mechanical Engineers (ASME):
  - Boiler and Pressure Vessel Code (BPVC):
  - Section I-2007                      Power Boilers
  - Section IX-2007                      Welding and Brazing Qualifications
  - Code for Pressure Piping:
  - B31.1-2004                      Power Piping, with Amendments
- E. American Society for Testing and Materials (ASTM):
  - A36/A36M-05                      Carbon Structural Steel
  - A575-96(2002)                      Steel Bars, Carbon, Merchant Quality, M-Grades
  - R                      (2002)
  - E84-07                      Standard Test Method for Burning
  - Characteristics of                      Building Materials
  - E119-07                      Standard Test Method for Fire Tests of Building
  - Construction and Materials
- F. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
  - SP-58-2002                      Pipe Hangers and Supports-Materials, Design and
  - Manufacture
  - SP 69-2003                      Pipe Hangers and Supports-Selection and
  - Application
  - SP 127-2001                      Bracing for Piping Systems, Seismic - Wind -
  - Dynamic, Design, Selection, Application
- G. National Electrical Manufacturers Association (NEMA):
  - MG-1-2006                      Motors and Generators
- H. National Fire Protection Association (NFPA):
  - 31-06                      Standard for Installation of Oil-Burning
  - Equipment
  - 70-08                      National Electrical Code
  - 85-07                      Boiler and Combustion Systems Hazard Code
  - 90A-02                      Installation of Air Conditioning and
  - Ventilating Systems
  - 101-06                      Life Safety Code

## **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Protection of Equipment:
  1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
  2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COTR. Such repair or replacement shall be at no additional cost to the Government.
  3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
  4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
  1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
  2. Piping systems shall be flushed, blown or pigged as necessary to

- deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
  4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
  5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

#### **1.7 JOB CONDITIONS - WORK IN FUNCTIONING FACILITIES**

- A. Existing Building Heating: In general, buildings affected by the Work are heated by steam generated at a campus central plant and distributed via underground piping to local mechanical spaces. Government employees will be continuously operating and managing all plant facilities, including temporary facilities, that serve the steam and condensate requirements of the buildings.
- B. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COTR during periods when the steam demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am (Monday through Friday) during the non-heating season. Provide at least one week advance notice to the COTR.
- C. Scheduling and Phasing of Work: Comply with all requirements shown on drawings or specified. All work scheduling shall be subject to review and approval of VA.
- D. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.
- E. Temporary Facilities: Refer to Article 3.2, TEMPORARY PIPING AND EQUIPMENT in this section.

### **PART 2 - PRODUCTS**

#### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  1. All components of an assembled unit need not be products of same manufacturer.
  2. Constituent parts that are alike shall be products of a single manufacturer.
  3. Components shall be compatible with each other and with the total assembly for intended service.
  4. Contractor shall guarantee performance of assemblies of components during the one year warranty period, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark,



model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

## **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

## **2.3 LIFTING ATTACHMENTS**

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## **2.4 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals.
- B. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking.
- C. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters permanently fastened to the equipment. Identify unit components such as coils, filters, and fans.
- D. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- E. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- F. Valve Tags and Lists:
  - 1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

## **2.5 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69.
- B. Attachment to Concrete Building Construction:
  - 1. Concrete insert: MSS SP-58, Type 18.
  - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COTR for each job condition.
  - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COTR for each job condition.
- C. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- D. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
  - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- E. Supports for Piping Systems:
  - 1. Select hangers sized to encircle insulation on insulated piping. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
  - 2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
    - a. Standard clevis hanger: Type 1; provide locknut.
    - b. Riser clamps: Type 8.
    - c. Wall brackets: Types 31, 32 or 33.
    - d. Roller supports: Type 41, 43, 44 and 46.
    - e. Saddle support: Type 36, 37 or 38.
    - f. Turnbuckle: Types 13 or 15. Preinsulate.
    - g. U-bolt clamp: Type 24.
    - h. Copper Tube:
      - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
      - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
      - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
    - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

3. High and Medium Pressure Steam (MSS SP-58):
  - a. Provide eye rod or Type 17 eye nut near the upper attachment.
  - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
  - c. Piping with Vertical Expansion and Contraction:
    - 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
    - 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required shall cover the hangers.

## **2.6 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COTR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

## **2.7 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COTR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COTR.
- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

## **2.8 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

## **2.9 ASBESTOS**

- A. Materials containing asbestos are not permitted.
- B. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- C. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- D. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- E. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COTR. Damaged or defective items in the opinion of the COTR, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

- F. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- G. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COTR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging

work.

### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COTR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
  - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
  - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Request structural drawings as needed. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

### **3.5 MECHANICAL DEMOLITION**

- A. Rigging access shall be provided by the Contractor after approval for structural integrity by the COTR. Such access shall be provided

without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and facility operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of facility operations. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### **3.6 CLEANING AND PAINTING**

- A. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gauges and thermometers.
    - j. Glass.
    - k. Name plates.
  - 3. Control and instrument panels shall be cleaned, damaged surfaces

- repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
  6. Paint shall withstand the following temperatures without peeling or discoloration:
    - a. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
  7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.7 STARTUP AND TEMPORARY OPERATION**

- A. Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article 1.13, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.8 OPERATING AND PERFORMANCE TESTS**

- A. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- B. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.



**SECTION 23 05 41**  
**NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section defines noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- C. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.

**1.3 QUALITY ASSURANCE**

- A. Refer to article 1.3, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
  - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25
Auditoriums, Theaters	35-40
Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50
Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Operating Rooms	40
Patient Rooms	35

Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.
1. Equipment:
  - a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such mechanical equipment shall be properly supported to resist a horizontal force of 20 percent of the weight of the equipment furnished.
  - b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 50 percent of the weight of the equipment furnished.
- D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Vibration isolators:
    - a. Floor mountings
    - b. Hangers
    - c. Snubbers
    - d. Thrust restraints
  2. Bases.

- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):  
2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):  
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products  
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength  
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):  
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):  
ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):  
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):  
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):  
H-18-8 2010.....Seismic Design Requirements.

#### **PART 2 - PRODUCTS**

##### **2.1 GENERAL REQUIREMENTS**

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

## 2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS

- A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
- B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
- C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

## 2.3 VIBRATION ISOLATORS

- A. Floor Mountings:
  - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
  - 2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
  - 3. Captive Spring Mount for Seismic Restraint (Type SS):
    - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
    - b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
  - 4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
  - 5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
  - 6. Seismic Pad (Type DS): Pads shall be natural rubber / neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
  - 1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.

2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
  3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
  4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
  6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed  $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

## 2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or

greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).

- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Vibration Isolation:
  - 1. No metal-to-metal contact will be permitted between fixed and floating parts.
  - 2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
  - 3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
  - 4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
  - 5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
  - 6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

#### **3.2 ADJUSTING**

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

# SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
ABSORPTION		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL		B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:																
ALL		---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP		---	D, L, W	0.8	----	D, L, W	0.8	---	D, L, W	1.5	---	D, L, W	1.5	---	D, L, W	---
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA

<i>EQUIPMENT</i>		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
<i>BASE MOUNTED</i>	<i>UP TO 10 HP</i>	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	<i>15 HP THRU 40 HP</i>	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	<i>50 HP &amp; OVER</i>	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
<i>ROOF FANS</i>																
<i>ABOVE OCCUPIED AREAS:</i>																
<i>5 HP &amp; OVER</i>		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
<i>CENTRIFUGAL FANS</i>																
<i>UP TO 50 HP:</i>																
<i>UP TO 200 RPM</i>		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
<i>201 - 300 RPM</i>		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
<i>301 - 500 RPM</i>		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
<i>501 RPM &amp; OVER</i>		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
<i>60 HP &amp; OVER:</i>																
<i>UP TO 300 RPM</i>		B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
<i>301 - 500 RPM</i>		B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
<i>501 RPM &amp; OVER</i>		B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5



<i>EQUIPMENT</i>	<i>ON GRADE</i>			<i>20FT FLOOR SPAN</i>			<i>30FT FLOOR SPAN</i>			<i>40FT FLOOR SPAN</i>			<i>50FT FLOOR SPAN</i>		
	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>
<b><i>COOLING TOWERS</i></b>															
<i>UP TO 500 RPM</i>	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
<i>501 RPM &amp; OVER</i>	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
<b><i>INTERNAL COMBUSTION ENGINES</i></b>															
<i>UP TO 25 HP</i>	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
<i>30 THRU 100 HP</i>	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
<i>125 HP &amp; OVER</i>	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
<b><i>AIR HANDLING UNIT PACKAGES</i></b>															
<i>SUSPENDED:</i>															
<i>UP THRU 5 HP</i>	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
<i>7-1/2 HP &amp; OVER:</i>															
<i>UP TO 500 RPM</i>	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
<i>501 RPM &amp; OVER</i>	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H, THR	0.8	---	H, THR	2.0
<i>FLOOR MOUNTED:</i>															
<i>UP THRU 5 HP</i>	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
<i>7-1/2 HP &amp; OVER:</i>															
<i>UP TO 500 RPM</i>	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
<i>501 RPM &amp; OVER</i>	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
<b><i>HEAT PUMPS</i></b>															
<i>ALL</i>	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA

<i>EQUIPMENT</i>	<i>ON GRADE</i>			<i>20FT FLOOR SPAN</i>			<i>30FT FLOOR SPAN</i>			<i>40FT FLOOR SPAN</i>			<i>50FT FLOOR SPAN</i>		
	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>	<i>BASE TYPE</i>	<i>ISOL TYPE</i>	<i>MIN DEFL</i>
<b>CONDENSING UNITS</b>															
<i>ALL</i>	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
<b>IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)</b>															
<i>UP THRU 50 HP:</i>															
<i>UP TO 300 RPM</i>	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
<i>301 - 500 RPM</i>	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
<i>501 - &amp; OVER</i>	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
<i>60 HP AND OVER:</i>															
<i>301 - 500 RPM</i>	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
<i>501 RPM &amp; OVER</i>	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

**NOTES:**

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

**SECTION 23 05 93**  
**TESTING, ADJUSTING, AND BALANCING FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
  - 1. Planning systematic TAB procedures.
  - 2. Design Review Report.
  - 3. Systems Inspection report.
  - 4. Duct Air Leakage test report.
  - 5. Systems Readiness Report.
  - 6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
  - 7. Vibration and sound measurements.
  - 8. Recording and reporting results.
- B. Definitions:
  - 1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
  - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
  - 3. AABC: Associated Air Balance Council.
  - 4. NEBB: National Environmental Balancing Bureau.
  - 5. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
  - 6. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- C. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
- D. Section 23 34 00, HVAC FANS

**1.3 QUALITY ASSURANCE**

- A. Refer to Article 3.1, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Qualifications:
  - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
  - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COTR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the three years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other

- related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COTR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the three years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
  4. TAB Specialist shall be identified by the General Contractor within 60 calendar days after receipt of the notice to proceed. The TAB specialist shall be coordinating, scheduling and reporting all TAB work and related activities and shall provide necessary information as required by the COTR. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.
    - d. Shall provide final markings of settings of all HVAC adjustment devices.
    - e. Permanently mark location of duct test ports.
  5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
  2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
    - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.

- b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
- c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
- d. Minimum outside air: 0 percent to plus 10 percent.
- e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
- f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
- g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
- h. Chilled water coils: Minus 0 percent to plus 5 percent.
- 3. Systems shall be adjusted for energy efficient operation as described in PART 3.
- 4. Typical TAB procedures and results shall be demonstrated to the COTR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COTR) and one hydronic system (pumps and three coils) as follows:
  - a. When field TAB work begins.
  - b. During each partial final inspection and the final inspection for the project if requested by VA.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 calendar days after receipt of the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COTR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  - 1. Systems inspection report on equipment and installation for conformance with design.
  - 2. Duct Air Leakage Test Report.
  - 3. Systems Readiness Report.
  - 4. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
  - 5. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
  - 2007 .....HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
  - 2002.....AABC National Standards for Total System Balance

- D. National Environmental Balancing Bureau (NEBB):
  - 7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
  - 2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration
  - 3<sup>rd</sup> Edition 2009 .....Procedural Standards for Whole Building Systems Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
  - 3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

## **PART 2 - PRODUCTS**

### **2.1 PLUGS**

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

### **2.2 INSULATION REPAIR MATERIAL**

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Refer to TAB Criteria in Article 1.3, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

### **3.2 DESIGN REVIEW REPORT**

The TAB Specialist shall review the Contract Plans and specifications and advise the COTR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

### **3.3 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

### **3.4 SYSTEM READINESS REPORT**

- A. The TAB Contractor shall measure existing air flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to COTR.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to COTR in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, that is required for TAB are installed. Provide a report to the COTR.

### **3.6 TAB REPORTS**

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the COTR if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the VA.
- D. Do not proceed with the remaining systems until intermediate report is approved by the COTR.

### **3.7 TAB PROCEDURES**

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.
- D. Allow 10 calendar days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.
  - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
  - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC
  - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
  - 4. Variable air volume (VAV) systems:
    - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
    - b. Maximum and minimum flow rates for air terminal units (ATU) are typically factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).

- c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
- 5. Record final measurements for air handling equipment performance data sheets.

### **3.8 MARKING OF SETTINGS**

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COTR.

### **3.9 IDENTIFICATION OF TEST PORTS**

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

### **3.10 PHASING**

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.



**SECTION 23 09 23**  
**DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

**1.1 SUBMITTALS**

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES
- B. Shop drawings shall provide details of the control valves schedule, including the size and pressure drop.

**2.1 FINAL CONTROL ELEMENTS AND OPERATORS**

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Damper and Valve Operators and Relays:
  - 1. Electric operator shall provide full modulating control of valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient closeoff torque.
    - a. Minimum valve closeoff pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
- C. Control Valves
  - 1. Flow characteristics:
    - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
    - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
    - c. Two-way 2-position valves shall be ball, gate or butterfly type.
  - 2. Maximum pressure drop:
    - a. Two position steam control: 20 percent of inlet gauge pressure.
    - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
    - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
  - 3. Two position water valves shall be line size.
  - 4. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).

**SECTION 23 34 00**  
**HVAC FANS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
  - 1. Testing and Rating: AMCA 210.
  - 2. Sound Rating: AMCA 300.
- E. Performance Criteria:
  - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
  - 2. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
    - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- F. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- G. Corrosion Protection:
  - 1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
  - 2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.
- H. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fan sections, motors and drives.
  - 2. Centrifugal fans, motors, drives, accessories and coatings.

- a. In-line centrifugal fans.
- b. Tubular Centrifugal Fans.
- c. Up-blast kitchen hood exhaust fans.
- d. Industrial fans.
- e. Utility fans and vent sets.
- 3. Prefabricated roof curbs.
- 4. Power roof and wall ventilators.
- 5. Centrifugal ceiling fans.
- 6. Propeller fans.
- 7. Packaged hood make-up air units.
- 8. Vane axial fans.
- 9. Tube-axial fans.
- 10. Air curtain units.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
  - 99-86.....Standards Handbook
  - 210-06.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating
  - 261-09.....Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually
  - 300-08.....Reverberant Room Method for Sound Testing of Fans
- C. American Society for Testing and Materials (ASTM):
  - B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
  - D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
  - D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
  - G152-06.....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials
  - G153-04.....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials
- D. National Fire Protection Association (NFPA):
  - NFPA 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
  - 37-07.....Air Curtains for Entrance Ways in Food and Food Service Establishments
- F. Underwriters Laboratories, Inc. (UL):
  - 181-2005.....Factory Made Air Ducts and Air Connectors

#### **1.6 EXTRA MATERIALS**

- A. Provide one additional set of belts for all belt-driven fans.

## **PART 2 - PRODUCTS**

### **2.1 CENTRIFUGAL FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
  - 1. DWD1 fans: Arrangement 3.
  - 2. SWS1 fans: Arrangement 1, 3, 9 or 10
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
  - 1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
  - 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
  - 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
  - 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
  - 5. Belts: Oil resistant, non-sparking and non-static.
  - 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
  - 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
  - 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
  - 9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box.
- E. Tubular Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C2 thru 2.2.C9 provide;
  - 1. Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- F. Industrial Fans: Use where scheduled or in lieu of centrifugal fans for low volume high static service. Construction specifications paragraphs A and C for centrifugal fans shall apply. Provide material handling flat blade type fan wheel.

- G. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.
- H. Spark Resistant/Explosion Proof Fans: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), provide AMCA construction option: A, B or C as indicated. Drive set shall be comprised of non-static belts for use in an explosive atmosphere. Motor shall be explosion proof type if located in air stream.

## **2.2 POWER ROOF VENTILATOR**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.
- E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.
- F. Up-blast Type: Top discharge exhaust, motor out of air stream. For kitchen hood exhaust applications, provide grease trough on base and threaded drain. The mounting height of the kitchen up-blast exhaust fan shall be in compliance with NFPA 96. (Provide vented curb extension if required to maintain required clearances.)

## **2.3 POWER WALL VENTILATOR**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades.
- C. Construction: Steel or aluminum, completely weatherproof, for wall mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.

## **2.4 PACKAGED HOOD MAKE-UP AIR UNITS**

- A. Curb mounted air supply unit complete with centrifugal blower and filters.
  - 1. Housing: Galvanized steel with baffled air intake for weather protection and with duct adapter.
  - 2. Blower: Ball bearing utility type with vibration mounts to isolate blower, motor and drive.
  - 3. Prefabricated roof curb: As specified in paragraph 2.3 of this section.
  - 4. Filters: Provide four 2" MERV 8 disposable filters

- B. Provide easy access to motor and drive.

## **2.5 CENTRIFUGAL CEILING FANS (SMALL CABINET FAN)**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Steel housing, baked enamel finish, direct connected fan assembly, attached grille. Provide gravity back draft assembly, aluminum wall cap and bird or insect screen.
- C. Acoustical Lining: 12.5 mm (1/2 inch) thick mineral fiber, dark finish. Comply with UL 181 for erosion.
- D. Motor: Shaded pole or permanent split capacitor, sleeve bearings, supported by steel brackets in combination with rubber isolators.
- E. Ceiling Grille, (Where indicated): White plastic egg crate design, 80 percent free area.
- F. Control: Provide solid state speed control (located at unit) for final air balancing.

## **2.6 PROPELLER FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Belt-driven or direct-driven fans as indicated on drawings.
- C. Square steel panel, deep drawn venturi, arc welded to support arms and fan/motor support brackets, baked enamel finish. Provide wall collar for thru-wall installations.
- D. Motor, Motor Base and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Motor shall be totally enclosed type.
- E. Wire Safety Guards: Provide on exposed inlet and outlet.

## **2.7 VANE AXIAL FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. The requirements for AMCA listing and seal are waived.
- B. Fan Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- C. Impeller: Heat treated cast aluminum alloy incorporating airfoil blades. Impellers shall be balanced statically and dynamically prior to installation on the shaft and as an integral unit prior to shipment.
- D. Variable Pitch Type: Pitch of all blades shall be continuously and simultaneously adjustable throughout the complete pitch range while the impeller is operating at full speed. Blade pitch adjustment shall be accomplished by a factory furnished, mounted, adjusted and tested pneumatic operator with positive positioner relay. Signal pressure shall be 100 kPa (15 psig) and operating pressure shall be 450 kPa to 550 kPa (65 to 80 psig).
- E. Fan Drive: Direct drive or belt drive as scheduled, arrangement 4, with motor located inside fan housing on discharge side of impeller, NEMA C motor mounting, bearings B-10 with average operating life of 200,000 hours, motor wiring leads and bearing lubrication lines extended to outside of housing. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for motor specifications.

## **2.8 AIR CURTAIN UNITS**

- A. Manufacturer's standard, high velocity, non-recirculating type with demonstrated performance in effectively preventing entry of dust and insects and effectively stopping inflow of air due to winds of 24 km/h (15 mph) velocity. AMCA seal is waived. Units for kitchens or food storage shall comply with NSF 37.
- B. Casing: Sheet metal or polycarbonate plastic. Provide internal or external vibration isolation to effectively prevent transmission of vibration and noise from units to building structure. Units shall completely house all parts and have manufacturer's standard finish coating.
- C. Fans: Ruggedly constructed, statically and dynamically balanced. Noise level shall not exceed 77 dBA measured at 1.5 m (5 feet) distance.
- D. Air Discharge Outlet Nozzle: Cover full width of door opening. Fan discharge ducts, plenum, flow control vanes and nozzles shall provide a uniform distribution of air over entire length of door. Provide adjustable volume and directional control.
- E. Heating Coil: Provide steam heating coil. Maximum discharge air temperature shall be 49 degrees C (120 degrees F).
- F. Controls: Provide on-off door operated switch. The "on-off" switch circuit shall close to start fan motors when door starts to open and open when the door reaches closed position. A local disconnect switch for each fan motor shall be provided and shall be mounted to be accessible without use of ladder.
- G. Motors: Fan motors shall be of type suitable for service conditions, sealed ball bearings, resilient mounting and automatic thermal overload switch.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

### **3.2 PRE-OPERATION MAINTENANCE**

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

### **3.3 START-UP AND INSTRUCTIONS**

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

**SECTION 26 05 11**  
**REQUIREMENTS FOR ELECTRICAL INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications. Capacities and ratings of motors, transformers, cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the utility's system shall conform to the utility's requirements. Coordinate fuses, circuit breakers and relays with the utility's system, and obtain utility approval for sizes and settings of these devices.
- D. Wiring ampacities specified are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

**1.2 MINIMUM REQUIREMENTS**

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

**1.3 TEST STANDARDS**

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:
  - 1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
  - 2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
  - 3. Certified; equipment or product which:



- a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
- b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
- c. Bears a label, tag, or other record of certification.
- 4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

#### **1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)**

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
  - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
  - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

#### **1.5 APPLICABLE PUBLICATIONS**

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

#### **1.6 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  - 1. Components of an assembled unit need not be products of the same manufacturer.
  - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
  - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
  - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COTR a minimum of 15 working days prior to the manufacturers making the factory tests.
  - 2. Four copies of certified test reports containing all test data shall be furnished to the COTR prior to final inspection and not more than 90 calendar days after completion of the tests.
  - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

### **1.7 EQUIPMENT REQUIREMENTS**

Where variations from the contract requirements are requested in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall including additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

### **1.8 EQUIPMENT PROTECTION**

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
  - 1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
  - 2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
  - 3. Damaged equipment shall be, as determined by the COTR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
  - 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
  - 5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

### **1.9 WORK PERFORMANCE**

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
  - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools) while working on energized systems in accordance with NFPA 70E.
  - 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
  - 3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the COTR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
  - 4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COTR.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article 1.5, OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

#### **1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations of replaced equipment.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
  - 2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

#### **1.11 EQUIPMENT IDENTIFICATION**

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm<sup>2</sup>), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

#### **1.12 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION \_\_\_\_\_".
  2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  3. Submit each section separately.
- E. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
  3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  4. Parts list which shall include those replacement parts recommended by the equipment manufacturer.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
  2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
  3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
  4. The manuals shall include:
    - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
    - b. A control sequence describing start-up, operation, and shutdown.
    - c. Description of the function of each principal item of equipment.
    - d. Installation instructions.
    - e. Safety precautions for operation and maintenance.
    - f. Diagrams and illustrations.
    - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
    - h. Performance data.
    - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
    - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.

- H. After approval and prior to installation, furnish the COTR with one sample of each of the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
  2. Each type of conduit coupling, bushing and termination fitting.
  3. Conduit hangers, clamps and supports.
  4. Duct sealing compound.
  5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

**1.13 SINGULAR NUMBER**

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation.

**1.14 ACCEPTANCE CHECKS AND TESTS**

The contractor shall furnish the instruments, materials and labor for field tests.

**1.15 TRAINING**

- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the COTR at least 30 calendar days prior to the planned training.