

**Project Number 926-NRM17-15**

**Renovate Maintenance Building**

**at the**

**Beverly National Cemetery**

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**SECTION 01 00 02**

**GENERAL REQUIREMENTS**

**1.1 GENERAL INTENTION**

- A. Contractor shall furnish all tools, labor, materials, equipment, services, and professional design services to perform work at the **Beverly National Cemetery** as required by the work scope, drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Cemetery Director.
- C. All Testing Laboratory services will be retained and paid for by the Contractor. Contractor shall submit testing lab certifications for approval. Agency must be certified in the testing they are to perform. However, the Department of Veterans Affairs may elect to retain its own Testing Laboratory for any purpose. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COR.
- D. All employees of general contractor and subcontractors shall comply with security requirements as established by the COR. They shall be restricted from unauthorized access.
- E. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.
- F. Training:
  - 1. All employees of general contractor or subcontractors shall, at the minimum, have successfully completed the 10-hour OSHA certified Construction Safety course and/or other relevant competency training, as determined by VA COR.
  - 2. Submit OSHA training records of all employees for approval before the start of work.

**1.2 STATEMENT OF BID ITEM(S) AND SCOPE OF WORK**

- A. General

1. Contractor is strongly encouraged to survey the project area prior to bidding to adequately understand the full scope of work and all requirements. Contractor is required to submit any questions or clarifications prior to bid. A bid submitted will be taken as agreement that the work shall be performed to meet the requirements herein based on the existing conditions in the field.

2. This numbered requirement only applies to work items specifically noted as DESIGN BUILD ELEMENTS below. The contractor shall engage the services of a professional design firm which specializes in the work contained in this project. Contractor shall submit this firm for approval complete with qualifications prior to the start of construction. Contractor and this professional design firm shall submit design drawings. Design drawings shall be: scaled drawings, Final construction documents, stamped and sealed by a professional engineer in the state where the work is to take place, submitted full size (30x42") and in electronic format (pdf) to both the Project Engineer and the Cemetery Director.

3. This numbered requirement only applies to work items specifically noted as DESIGN BUILD ELEMENTS below. The contractor shall submit submittals including shop drawings and any required details to the COR for review and approval prior to fabrication/installation. Prior to submission to the COR, contractor shall have all submittals reviewed, signed and sealed by a professional engineer in the state where work is to take place, and stamped approved by this professional design firm. Submittals approved by the owner (VA/NCA) are required prior to starting on the corresponding work.

4. This project involves the renovation of a historic structure. As such, contractor shall be made aware that new work shall match the size and appearance to the largest extent practical to maintain this historical quality of the building.

B. Specific Work Items.

1. Maintenance Building (approximately 75'x30'):

aa. Develop and submit for approval a mold abatement plan for the entire building, signed by a certified industrial hygienist.

Assume for bidding purposes that the building has mold throughout. Survey for more information and to determine full

extent of the work. Contractor shall then abate all mold in the building. This is to be coordinated with other work such as the structural brick repair and roofing work such that the completed project is a building which is free of mold.

a. Demolish entire roof including sheathing, eaves, and flashing. Check structural framing below sheathing once removed and advise of any issues. Remove organics and trim back trees. See 926-NRM17-15-002, details 1-3 for more information. Install new sheathing and roofing; EPDM where low pitched and asphalt shingle in higher pitched area. Install new wood eaves to match existing. Install new aluminum flashing, in dark bronze color to match the new gutters. Remove existing gutters and supports. Building has a combination of aluminum gutters and copper gutters. Install new dark bronze colored aluminum gutters (5" size) to replace all gutter locations. All new products shall match existing colors.

b. Demolish all existing wood framed windows and replace with new. There are 10 total windows. Sizes vary; verify in field. New windows shall match existing in color and appearance, and shall be aluminum. See drawings for pictures of several windows for reference. Note 2 windows along the east side of the building have difficult access due to close proximity to a fence. Note windows have interior manual locks, but new windows can be inoperable.

c. Demolish existing exterior doors, frames and replace with new aluminum doors, frames, and hardware. There are 3 single doors and 1 double door. Existing doors, frames have lead paint which shall be abated as part of the demolition of the door. Replace thresholds. Verify dimensions in the field. See drawings for pictures of several doors for reference, such as 926-NRM17-15-002, detail 1.

d. Demolish existing garage doors and frames. There are 4 garage doors and all are approximately 10'x10'. Verify sizes in field. Existing garage doors and frames have lead paint which shall be abated as part of the demolition of the garage doors. Install new manually operated aluminum garage doors and frames. Note one garage door has a window air conditioning unit which shall be demolished. Note garage doors are spring-load operated and care

should be taken in their demolition to avoid damage to persons or building. New garage doors shall match existing in appearance, window configuration and color to the largest extent possible.

e. DEDUCT ALTERNATE No. 1. DESIGN BUILD ELEMENT. Demolish and reinstall structural brick wall on the entire north side of the building. This north side includes a chimney. Contractor shall design the replacement to include temporary support of the existing building such that no adverse effects are caused. See 926-NRM17-15-003, details 1-2 for pictures of portions of this work. Detail, survey and remove and reinstall any work installed on the wall as required for new work. This existing work includes but is not limited to: electrical feeds, electrical service, mechanical piping, existing light wallpack.

f. Exterior lighting. Run new circuit to all exterior fixtures. Install a new photocell on this circuit such that the new fixtures only run when it is dark. New conduit on the exterior shall be rigid; new conduit on the interior shall be EMT. See specifications for more in depth requirements. Demolish all existing circuits and conduit, typical.

(1 location) Existing modern wallpack fixture to be removed and reinstalled as needed for the work in f. above. Demolish circuit and photocell.

(2 locations) Install two (2) new LED wallpack light fixtures. Fixtures shall be minimum: 70W consumption, 375W equivalent output, 5000K temperature, 6000 Lumens, outdoor rated, waterproof, and UL listed. Locations are to be generally above the garage doors shown on drawing 926-NRM17-15-002 detail 1. Coordinate exact locations with COR.

(1 location) Rework existing light fixture shown in 926-NRM17-15-003 detail 4. Install new bulb holder, bulb, and wiring within the fixture. Repaired fixture performance to be minimum 70W consumption, 375W equivalent output, 5000K temperature, 6000 Lumens, outdoor rated, waterproof, and UL listed.

(2 locations) Rework existing light fixture shown in 926-NRM17-15-003 detail 5. Install new bulb holder and wiring within the fixture. Repaired fixture performance to be minimum 70W consumption, 375W equivalent output, 5000K temperature, 6000 Lumens, outdoor rated, waterproof, and UL listed.

Interior renovation General Notes which apply to the entire building: (items g. through o.)

g. DESIGN BUILD ITEM.

Unless specifically noted otherwise, demolish entire existing building heating system including wall radiators, piping, pumps, compressors, and fans. Demolish single garage door hung window unit air conditioner. Patch holes as necessary in interior or exterior walls, ceilings. Contractor shall survey existing mechanical system to determine full extent of demolition.

Contractor shall provide a design drawing floor plan showing the demolition and new mechanical plan. Install new unit heaters in each room and throughout the building to provide heat. New unit heaters shall be sized to maintain automatic temperature control of 65F in each room and zone given an exterior temperature of 15F. Provide new circuits for all unit heaters, combining circuits where acceptable per electrical design build drawings.

h. DESIGN BUILD ITEM.

Survey and trace all feeds and circuits for the panel shown in 926-NRM17-15-001, detail 2. Provide single line drawing as submittal to show existing work, and another single line drawing showing new work. Provide updated panel schedule in field and on drawings. Design and install new life safety lighting including exit signage. This panel feeds all circuits discussed in this project. This project includes the removal of ALL existing circuits, and the installation of new circuits in conduit to all electrical installations. Design per NEC and all applicable codes and the project specifications. Reuse existing panel, replacing and or changing breakers where necessary given the design build electrical solution. At the existing panel, install



a new ground conductor to the exterior and install a ground rod. Demolish old grounding. Unless specifically noted otherwise, demolish entire existing building electrical system including but not limited to outlets, switches, conduit, cabling and lighting. The main electrical panel is to be protected in place and reused. Run new interior circuits in EMT conduit to a newly designed electrical plan which feeds all existing outlet locations, light locations, switch locations, unit heaters, instant hot water heaters, any existing equipment not shown for demolition, and any other work required in this project. Exterior conduit shall be rigid; see specifications for more clarification and requirements. Conduit may be installed surface-mounted or concealed throughout the building. Install weather proof GFI receptacles in both Garage Bay areas. New lights are to be LED fixtures (bulbs protected and enclosed) and lighting to be designed to provide ample light per contractor's design build professional engineer. Contractor shall provide a design drawing floor plan showing the demolition and new electrical plans.

j. DESIGN BUILD ITEM

Survey all existing plumbing systems. Contractor shall provide a design drawing floor plan showing the demolition and new plumbing plans. The new plumbing fixtures required are in the restroom (described below) and a new service sink and floor standing eyewash in the southern Garage Bay room. Demolish and replace with new the (2) existing through wall spigots. Design per all applicable codes and project specifications, and for all required piping, connections and insulation. Work shall include the full demolition of all existing plumbing back to the service entry, or to the existing floor drain or connection. Demolish existing water heater. New work shall be run throughout building as necessary for the new plumbing fixtures required herein. New plumbing fixtures shall be provided with on-demand hot water heaters. Design and install a new water service backflow preventer.

k. Demolish plaster or gypsum wallboard on all walls and ceilings in all locations except where noted otherwise in this document. All existing plaster and gypsum wallboard required lead paint

abatement per specifications. Replace all existing plaster or gypsum wallboard walls with new gypsum wallboard, and paint. Many existing walls are lead painted brick or concrete block which will only require the abatement of the lead paint; the abated brick or concrete block is an acceptable finish.

L. Demolish (4) interior doors and frames which are lead painted. Abate lead paint per specifications. Install (4) new interior doors and frames. Verify opening sizes in field.

m. Demolish and remove all trash, materials, wood storage carpentry, and unnecessary components throughout the building. Take care as many of these items are covered in lead paint. Incorporate into your asbestos and lead paint abatement plans.

n. Prior to final inspection, professionally clean entire building including floors, walls, ceilings and existing and new work.

o. Protect and reinstall fire extinguishers.

SPECIFIC ROOM WORK DESCRIPTIONS (Items p. through v.)

For work described in room names below, reference rough floorplan on drawing 926-NRM17-15-003, detail 6. Note room names are not necessarily indicative of the room's contents. Note also that often this work is described in more detail in the GENERAL NOTES above or elsewhere in this contract.

p. Restroom. Work includes demolition and removal of wall finishes which are lead paint throughout. Work includes full demolition, and then installation of new furnishings and fixtures as follows: Vanity including mirror and shelf, towel dispenser, toilet paper dispenser, trash can. Install new electric unit heater. Demolish existing plumbing fixtures including sink, urinal, shower and toilet. Demolish existing piping and all related work. Install new sink, toilet, and shower. Install new vinyl composition tile flooring.

q. Boiler (room). See general notes.

r. Office (room). Protect and keep existing walls, ceiling and floor finishes.

s. Chemicals (room). Abate asbestos flooring and mastic. Remove and abate lead painted walls and ceiling and replace with new drywall and paint. Where existing walls are brick or concrete block, abated brick or concrete block shall be an acceptable finish. Install new vinyl composition tile flooring.

t. Morgue (room). Abate asbestos flooring and mastic. Remove and abate lead painted walls and ceiling and replace with new drywall and paint. Where existing walls are brick or concrete block, abated brick or concrete block shall be an acceptable finish. Install new vinyl composition tile flooring.

u. Garage Bays (north section to include the walkway between the Garage Bays). Demolish ceiling and leave open. Ceiling requires lead abatement. Demolish all furniture, equipment, and materials. Coordinate with COR to verify if any items can remain. Demolish the committal shelter materials. Utilize and install the existing approximately 15' flagpole in place of the POW memorial flagpole currently on the site. Coordinate location with COR. Provide a foundation design signed/sealed by a professional engineer. Foundation shall be subsurface, and composed of reinforced concrete.

v. Garage Bay (south section). Demolish ceiling and leave open. Ceiling requires lead abatement. Demolish all furniture, equipment, and materials. Coordinate with COR to verify if any items can remain.

### **1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

- A. Contractor is responsible to download and produce copies of drawings for their use.

### **1.4 CONSTRUCTION SECURITY REQUIREMENTS**

- A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.

2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the site without following the procedures approved by the COR. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the COR so that appropriate arrangements can be provided for the Cemetery employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the COR.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the COR.

C. Guards: NOT USED

D. Key Control: NOT USED

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the COR upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of COR.

5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify COR immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in a specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
  - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
  - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.

**1.5 FIRE SAFETY**

A. Applicable Publications: Publications listed below form part of this Article to the extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):
 

E84-2009a	Surface Burning Characteristics of Building Materials
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2. National Fire Protection Association (NFPA):
 

10-2010	Standard for Portable Fire Extinguishers
30-2008	Flammable and Combustible Liquids Code
51B-2009	Standard for Fire Prevention During Welding, Cutting and Other Hot Work
70-2008	National Electrical Code
241-2009	Standard for Safeguarding Construction, Alteration, and Demolition Operations
3. Occupational Safety and Health Administration (OSHA):
 

29 CFR 1926	Safety and Health Regulations for Construction
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B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic

status reports, and submit to COR/Cemetery Director for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Prior to any worker for the contractor or subcontractor's beginning work, they shall undergo a safety briefing provided by the General Contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of NCA equipment, etc. Documentation shall be provided to the COR that individuals have undergone the Contractor's safety briefing.

- C. Site and Building Access: Maintain free and unobstructed access to emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Construction Partitions: NOT USED
- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR/Cemetery Director.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COR.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR. All existing or temporary fire protection systems (fire alarms) located in construction areas shall be tested as coordinated with the Cemetery. Parameters for the testing and results

of any tests performed shall be recorded by the Cemetery and copies provided to the COR.

- L. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR.
- M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR.
- N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR.
- O. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- P. Dispose of waste and debris in accordance with NFPA 241. Remove from the site weekly.
- Q. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

#### **1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the COR. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage trailers, office trailers) and utilities may be erected by the Contractor only with the approval of the COR and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work.
- C. The Contractor shall, under regulations prescribed by the COR, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the COR. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

- D. Working space and space available for storing materials shall be as determined by the COR with agreement of the Cemetery. Contractor parking will be only in areas and on roadways designated and agreed to by the COR in agreement of the Cemetery.
- E. Workmen are subject to rules of the Cemetery applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Cemetery as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others.
  - 1. Do not store materials and equipment in other than assigned areas.
  - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by the Cemetery in quantities sufficient for not more than two work days. Provide unobstructed access to the Cemetery areas required to remain in operation.
  - 3. Where access by Cemetery personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements. All such actions shall be coordinated with the Utility Company involved:
    - a. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- G. Phasing: To insure such executions, the Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, the Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to the Cemetery Director, COR and Contractor.
- H. The Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Cemetery are not affected.



- K. Utilities Services: Maintain existing utility services for the Cemetery at all times.
- L. Abandoned Lines: NOT USED
- M. To minimize interference of construction activities with flow of Cemetery traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
  2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.
- N. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.
- O. Coordination of Construction with Cemetery Director: The burial activities at a National Cemetery shall take precedence over construction activities. The Contractor must cooperate and coordinate with the Cemetery Director, through the COR, in arranging construction schedule to cause the least possible interference with Cemetery activities in actual burial areas. Construction noise during the committal services shall not disturb the service. Trucks and workmen shall not pass through the service area during this period.
1. The Contractor is required to discontinue his work sufficiently in advance of Easter Sunday, Mother's Day, Father's Day, Memorial Day, Veteran's Day and/or Federal holidays, to permit him to clean up all areas of operation adjacent to existing burial plots before these dates.
  2. Cleaning up shall include the removal of all equipment, tools, materials and debris and leaving the areas in a clean, neat condition.
- P. Dignity Clause:
1. Every action by contractor personnel at a national cemetery must be performed with the special care, reverence, dignity, and respect that acknowledges the cemetery as the final resting place that commemorates the service and sacrifice that service members,

Veterans and their families made for our Nation. Critically important is the awareness required of the Contractor employees of the remains buried in the grounds where the work is performed. The utmost care must be given to these remains and the headstones and flat grave markers that mark those gravesites and memorialize the service of individuals.

2. Contractors cannot walk, stand, lean, sit or jump on headstones or markers. Nor can they drive over them. Contractor personnel should use tools approved by the Contracting Officer Representative (COR), such as shovels, pry bars or pinch bars to lift flat markers out of the ground; pick axes are not an acceptable tool.

#### **1.7 ALTERATIONS**

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR of buildings, areas in which alterations occur, areas which are anticipated routes of access, and furnish a signed report, to the Contracting Officer. This report shall list:
  3. Shall note any discrepancies between drawings and existing conditions at site.
  4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by the Contractor with new items in accordance with specifications which will be furnished by the Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions present compared with conditions of same as noted in first condition survey report.
  1. Re-survey report shall also list any damage caused by the Contractor to such flooring and other surfaces, despite protection measures; and, will form the basis for determining extent of repair work

required of the Contractor to restore damage caused by the Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.

#### **1.8 ENVIRONMENTAL CONTROLS**

NOT USED

#### **1.9 DISPOSAL AND RETENTION**

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are described as such in the scope of work above. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from the Cemetery.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

#### **1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS**

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall

trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the COR.

- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the COR may have the necessary work performed and charge the cost to the Contractor.

#### **1.11 RESTORATION**

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, water/irrigation or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, landscape stone, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At the Contractor's own expense, the Contractor shall immediately restore to service and repair any damage caused by the Contractor's workmen to existing installations and improvements.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

## **1.12 PHYSICAL DATA**

NOT USED

## **1.13 PROFESSIONAL SURVEYING SERVICES**

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

## **1.14 LAYOUT OF WORK**

- A. The Contractor shall lay out the work by contracting with a professional surveying company, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at the Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the COR. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the COR until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the COR may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

**(FAR 52.236-17)**

- B. Establish and plainly mark center lines for each building and/or addition to each existing building, lines for each gravesite control monument, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, roads, parking lots, gravesite control monuments, are in accordance with lines and elevations developed by the professional surveying company discussed above.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper

alignment, orientation, and grade of all major features of work. The Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:

1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.

D. During progress of work, the Contractor shall have lines, grades, locations and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any major items or concrete work are placed. In addition, furnish to the COR certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.

1. Lines of each building and/or addition.
2. Elevations of bottoms of footings and tops of floors of each building and/or addition.
3. Lines and elevations of sewers and of all outside distribution systems.
4. Lines of grave plot documentation.
5. Lines of elevations of all swales and interment areas.
6. Lines and elevations of roads, streets and parking lots.
7. Lines and elevations and location of top of pre-placed crypts within their respective plots.
8. Lines and elevations of grade over pre-placed crypts.
9. Northing/Easting coordinate locations, and elevation, depth below finished grade of all water, sanitary, storm, gas and irrigation structures, directional fittings, control wire and lines.
10. Northing/Easting coordinate locations, and elevation for each gravesite grid monument.

E. Upon completion of the work, the Contractor shall furnish the COR with reproducible scaled drawings, in AutoCAD format, pdf format and in full size 42x30" hard copy, showing the finished grade on the grid developed for constructing the work. These drawings shall bear the seal of the registered land surveyor or registered civil engineer. These drawings shall show all new work and provide a scaled record of the entire

project area including all improvements, monuments, and items contained both on the existing site and included in this scope of work.

- F. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

#### **1.15 AS-BUILT DRAWINGS**

- A. The Contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, which will include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR's review, as often as requested.
- C. The Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### **1.16 USE OF ROADWAYS**

- A. For hauling, use only established public roads and designated permanent roads on Cemetery property and, or where authorized by the COR, such existing or Contractor constructed and/or modified temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed or modified by the Contractor at the Contractor's expense following approved plans that include: construction, operation, maintenance and restoration. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, the Contractor may construct them immediately to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at the time set for completion of such buildings or parts thereof.

#### **1.17 COR'S FIELD OFFICE**

NOT USED

#### **1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT**

NOT USED

#### **1.19 TEMPORARY TOILETS**

- A. Provide for use of all Contractor's workers ample temporary sanitary toilet accommodations with suitable sewer and water connections, or when approved by COR provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.
- B. Contractor may have for use of the Contractor's workmen, such toilet accommodations as may be assigned to the Contractor by the Cemetery. The Contractor shall keep such places clean and be responsible for any damage done thereto by the Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive the Contractor of the privilege to use such toilets.

#### **1.21 NEW TELEPHONE EQUIPMENT**

NOT USED

#### **1.23 INSTRUCTIONS**

- A. The Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals



must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: the Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system; shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

#### **1.25 RELOCATED EQUIPMENT AND ITEMS**

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated by symbol "R", stated herein these specifications, or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.
- C. Suitably cap existing service lines, such as water, drain, gas, air, and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.

- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

**1.29 FINAL ELEVATION PHOTOGRAPHS (NOT USED)**

**1.30 HISTORIC PRESERVATION**

- A. Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

**1.31 PROJECT HEALTH AND SAFETY PLAN**

- A. Prior to commencing any construction, the Contractor shall submit a site specific Project Health and Safety Plan (PHSP). At a minimum, the PHSP shall cover the following topics:
  1. Organizational structure (including Responsible Persons)
  2. Site Characterization and Job Hazard Identification
  3. Site Control and Security
  4. Training
  5. PPE
  6. Heat Stress
  7. Spill Containment
  8. Decontamination
  9. Emergency Response
  10. Trench Safety

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**SECTION 01 23 00  
ALTERNATES**

**PART 1 - GENERAL**

**1.1 STIPULATIONS**

A. Project drawings and general provisions of the Contract, including but not limited to all; General and Supplementary Conditions, and all related specification sections shall apply to this section.

**1.2 SUMMARY**

A. This Section includes administrative and procedural requirements for alternates.

**1.3 DEFINITIONS**

A. Definition below expands the definition found in "Instructions to Bidders," and assumes the normal bidding situation applies, with contractors stating alternate amounts requested on the Bid Form. It also assumes that Government will decide to accept or reject alternates before signing the Owner/Contractor Agreement and that bidding requirements stipulate terms under which Government will accept or reject alternates.

B. Alternate: An amount proposed by bidders and stated on the Bid Form for certain work defined in the Bidding Requirements that may be added or deducted to the Base Bid amount if the Government decides to accept a corresponding change either in the amount of construction to be completed or in the products, materials, equipment, systems, or installation methods described in the Contract Documents.

1. The cost for each alternate is the net addition or deduction as stipulated to the Contract Sum to incorporate any alternates into the work. No other adjustments or modifications shall be made to the Contract Sum.

**1.4 PROCEDURES**

A. Coordination: Modify or adjust affected adjacent work as necessary to completely integrate all work of any alternate into Project.

1. Include as part of each alternate, miscellaneous devices, accessory objects, appurtenances labor and similar items incidental to or required for the complete performance, installation and scopes of services in accordance with the requirements of all related specification sections whether or not specifically indicated as part of alternate.

B. Notification: Immediately following award of the Contract, notify each party involved, in writing, of the status of each alternate. Indicate if alternates have been accepted, rejected, or deferred for later consideration. Include a complete description of negotiated modifications to alternates.

C. Execute accepted alternates under the same conditions as other work of the Contract.

D. Schedule: A Schedule of Alternates is included at the end of this Section. Specification Sections referenced in the related document

paragraph herein contain all requirements for scopes of work necessary to achieve the work described under each alternate.

**PART 2 - PRODUCTS (Not Used)**

**PART 3 - EXECUTION**

**3.1 SCHEDULE OF DEDUCT ALTERNATES**

1. Deduct Alternate No. 1: Proposal price shall include all base bid work including specifications and drawings, less ONLY the following work items:

1. Specification 010002, 1.2, B, 1, e. (Design and Build a solution to reinstall the brick structural wall.)

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**SECTION 01 33 23**  
**SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples including laboratory samples to be tested, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals including any laboratory samples to be tested will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer (hired by contractor), and action thereon will be taken by COR on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall

refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.

- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
  - A. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Cemetery, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.

2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Cemetery, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
  3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
  2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
  3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
  4. Contractor shall send a copy of transmittal letter to both COR and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
  - 4b. Contractor shall forward a copy of transmittal letter to COR simultaneously with submission to a commercial testing laboratory.
  5. Laboratory test reports shall be sent directly to COR for appropriate action.
  6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
  7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.

- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
  2. Reproducible shall be full size.
  3. Each drawing shall have marked thereon, proper descriptive title, including Cemetery location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to the



contractor's hired Architect-Engineering firm (also discussed in these specifications as Professional Design firm).

1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COR.

1-12. Samples for approval shall be sent to COR. Coordinate address for shipment with the COR.

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**SECTION 01 42 19  
REFERENCE STANDARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings. The reference standards herein are included in this contract and work performed shall be in compliance with them. For example, concrete work on this project shall be performed in compliance with ACI standards.

**1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)**

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

**1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)**

- A. The specifications and standards cited in this solicitation can be examined at the following location:
- United States Department of Veteran Affairs  
Technical Information Library  
<http://www.cfm.va.gov/til/>

**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

- A. The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association, Inc.  
<http://www.aluminum.org>

AABC Associated Air Balance Council  
<http://www.aabchq.com>

AADM American Association of Automatic Door Manufacturers  
<http://www.aaadm.com>

AATC American Association of Textile Chemists and Colorist  
<http://www.aatcc.org>

AAMA American Architectural Manufacturer's Association  
<http://www.aamanet.org>

AAN American Nursery and Landscape Association  
<http://www.anla.org>

AASHTO American Association of State Highway and Transportation  
Officials  
<http://www.transportation.org/Pages/default.aspx>

ACGIH American Conference of Governmental Industrial Hygienists  
<http://www.acgih.org>

ACI American Concrete Institute  
<http://www.aci-int.net>

ACPA American Concrete Pipe Association  
<http://www.concrete-pipe.org>

ACPPA American Concrete Pressure Pipe Association  
<http://www.acppa.org>

ADA American with Disabilities Act  
<http://www.access-board.gov/guidelines-and-standards/buildings-and-sites/about-the-ada-standards/background/adaag>

ADC Air Diffusion Council  
<http://flexibleduct.org>

AGA American Gas Association  
<http://www.aga.org>

AGC Associated General Contractors of America  
<http://www.agc.org>

AHA American Hardboard Association  
<http://www.domensino.com/AHA/>

AIHA American National Standards Institute/American Industrial Hygiene  
Association  
<http://www.aiha.org/Pages/default.aspx>

AISC	American Institute of Steel Construction <a href="http://www.aisc.org">http://www.aisc.org</a>
AISI	American Iron and Steel Institute <a href="http://www.steel.org">http://www.steel.org</a>
AITC	American Institute of Timber Construction <a href="http://www.aitc-glulam.org">http://www.aitc-glulam.org</a>
ALI	Automotive Lift Institute <a href="http://www.autolift.org/">http://www.autolift.org/</a>
AMCA	Air Movement and Control Association <a href="http://www.amca.org/">http://www.amca.org/</a>
ANLA	American Nursery & Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
ANSI	American National Standards Institute, Inc. <a href="http://www.ansi.org">http://www.ansi.org</a>
APA	Architectural Precast Association <a href="http://www.archprecast.org/">http://www.archprecast.org/</a>
APA	The Engineered Wood Association <a href="http://www.apawood.org">http://www.apawood.org</a>
ARI	Air-Conditioning and Refrigeration Institute <a href="http://www.lightindustries.com/ARI/">http://www.lightindustries.com/ARI/</a>
ARMA	Asphalt Roofing Manufacturers Association <a href="http://www.asphaltroofing.org/">http://www.asphaltroofing.org/</a>
ASAE	American Society of Agricultural Engineers <a href="http://www.asabe.org">http://www.asabe.org</a>
ASCE	American Society of Civil Engineers <a href="http://www.asce.org">http://www.asce.org</a>
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers <a href="http://www.ashrae.org">http://www.ashrae.org</a>
ASME	American Society of Mechanical Engineers <a href="http://www.asme.org">http://www.asme.org</a>
ASSE	American Society of Sanitary Engineering <a href="http://www.asse-plumbing.org">http://www.asse-plumbing.org</a>
ASTM	American Society for Testing and Materials <a href="http://www.astm.org">http://www.astm.org</a>
AWI	Architectural Woodwork Institute <a href="http://www.awinet.org">http://www.awinet.org</a>

AWS	American Welding Society <a href="http://www.aws.org">http://www.aws.org</a>
AWPA	American Wood Protection Association <a href="http://www.awpa.com">http://www.awpa.com</a>
AWWA	American Water Works Association <a href="http://www.awwa.org">http://www.awwa.org</a>
BHMA	Builders Hardware Manufacturers Association <a href="http://www.buildershardware.com">http://www.buildershardware.com</a>
BIA	The Brick Industry Association <a href="http://www.bia.org">http://www.bia.org</a>
CAGI	Compressed Air and Gas Institute <a href="http://www.cagi.org">http://www.cagi.org</a>
CARB	California Environmental Protection Agency Air Resources Board <a href="http://arb.ca.gov/hompage.html/">http://arb.ca.gov/hompage.html/</a>
CFR	Code of Federal Regulations <a href="http://www.gpo.gov/fdsys/browse/collectionCfr.action?collectionCode=CFR">http://www.gpo.gov/fdsys/browse/collectionCfr.action?collectionCode=CFR</a>
CGA	Compressed Gas Association, Inc. <a href="http://www.cganet.com">http://www.cganet.com</a>
CID	Commercial Item Description <a href="http://www.gsa.gov/portal/content/100847">http://www.gsa.gov/portal/content/100847</a>
CISCA	Ceilings and Interior Systems Construction Association <a href="http://www.cisca.org">http://www.cisca.org</a>
CISPI	Cast Iron Soil Pipe Institute <a href="http://www.cispi.org">http://www.cispi.org</a>
CLFMI	Chain Link Fence Manufacturers Institute <a href="http://www.chainlinkinfo.org">http://www.chainlinkinfo.org</a>
CPA	Composite Panel Association <a href="http://www.compositepanel.org/">http://www.compositepanel.org/</a>
CRA	California Redwood Association <a href="http://www.calredwood.org">http://www.calredwood.org</a>
CRI	Carpet and Rug Institute <a href="http://www.carpet-rug.com">http://www.carpet-rug.com</a>
CRRC	Cool Roof Rating System <a href="http://coolroofs.org/">http://coolroofs.org/</a>
CRSI	Concrete Reinforcing Steel Institute <a href="http://www.crsi.org">http://www.crsi.org</a>

CSI Cast Stone Institute  
<http://www.caststone.org>

DASMA Door and Access Systems Manufacturers Association  
<http://www.dasma.com/>

DHI Door and Hardware Institute  
<http://www.dhi.org>

DOE U.S. Department of Energy  
<http://www.energy.gov/>

EEI Edison Electric Institute  
<http://www.eei.org>

EGSA Electrical Generating Systems Association  
<http://www.egsa.org>

EIMA Exterior Insulation Manufacturers Association  
<http://www.eima.com/>

EPA Environmental Protection Agency  
<http://www.epa.gov>

ETL ETL Testing Laboratories, Inc.  
<http://www.envirotestinglabs.com/>

FCC Federal Communications Commission  
<http://www.fcc.gov>

FHA Federal Highway Administration  
<http://www.fhwa.dot.gov/>

FM FM Global  
<http://www.fmglobal.com>

FPS The Forest Products Society  
<http://www.forestprod.org>

FSC Forest Stewardship Council  
<http://www.fscus.org>

GA Gypsum Association  
<http://www.gypsum.org>

GANA Glass Association of North America  
<http://www.glasswebsite.com>

GBI Green Building Initiative  
<http://www.thegbi.org/>

GS Green Seal  
<http://www.greenseal.org>

GSA General Services Administration  
<http://www.gsa.gov>

HI Hydraulic Institute  
<http://www.pumps.org>

HPVA Hardwood Plywood & Veneer Association  
<http://www.hpva.org>

ICC The International Code Council  
<http://www.iccsafe.org/Pages/default.aspx>

ICEA Insulated Cable Engineers Association Inc.  
<http://www.icea.net>

IEEE Institute of Electrical and Electronics Engineers  
<http://www.ieee.org/>

IGMA Insulating Glass Manufacturers Alliance  
<http://www.igmaonline.org>

ITS Intertek Training Services  
<http://www.intertek.com/>

MBMA Metal Buildings Manufacturers Association  
<http://www.mbma.com>

MHI Material Handling Industry of America  
<http://www.mhi.org/>

MIA Marble Institute of America  
<http://www.marble-institute.com/>

MIC Masonry Industry Council

MPI Master Painters Institute  
<http://www.mpi.net/>

MSJC Masonry Standards Joint Committee  
<http://www.masonrysociety.org/msjc/>

NAAMM National Association of Architectural Metal Manufacturers  
<http://www.naamm.org>

NAPHCC Plumbing-Heating-Cooling Contractors Association  
<http://www.phccweb.org/>

NBS National Bureau of Standards  
See - NIST

NEC National Electric Code  
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association  
<http://www.nema.org>

NFPA National Fire Protection Association  
<http://www.nfpa.org>

NFRC National Fenestration Rating Council  
<http://www.nfrc.org/>

NHLA National Hardwood Lumber Association  
<http://www.natlhardwood.org>

NIH National Institute of Health  
<http://www.nih.gov>

NIOSH The National Institute for Occupational Safety and Health  
<http://www.cdc.gov/niosh/>

NIST National Institute of Standards and Technology  
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.  
<http://www.nelma.org>

NPA National Particleboard Association  
18928 Premiere Court  
Gaithersburg, MD 20879  
(301) 670-0604

NPCA National Precast Concrete Association  
<http://www.precast.org>

NRCA National Roofing Contractors Association  
<http://www.nrca.net>

NSF National Sanitation Foundation  
<http://www.nsf.org>

NSF NSF International  
<http://www.nsf.org/>

NTMA National Terrazzo and Mosaic Association  
<http://ntma.com/>

NWWDA Window and Door Manufacturers Association  
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration  
Department of Labor  
<http://www.osha.gov>

PCA Portland Cement Association  
<http://www.cement.org/>

PCI Precast Prestressed Concrete Institute  
<http://www.pci.org>

PPI The Plastic Pipe Institute  
<http://www.plasticpipe.org>



PEI Porcelain Enamel Institute, Inc.  
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute  
<http://www.post-tensioning.org>

RCSC Research Council of Structural Connections  
<http://www.boltcouncil.org/>

RFCI The Resilient Floor Covering Institute  
<http://www.rfci.com>

RIS Redwood Inspection Service  
See - CRA

RMA Rubber Manufacturers Association, Inc.  
<http://www.rma.org>

SCAQMD South Coast Air Quality Management District  
<http://www.aqmd.gov>

SCMA Southern Cypress Manufacturers Association  
<http://www.cypressinfo.org>

SDI Steel Deck Institute  
<http://www.sdi.org>

SDI Steel Door Institute  
<http://www.steeldoor.org>

SEI Structural Engineering Institute  
<http://www.asce.org/SEI/>

SJI Steel Joist Institute  
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors  
National Association, Inc.  
<http://www.smacna.org>

SPRI Single Ply Roofing Industry  
<http://www.spri.org>

SSPC The Society for Protective Coatings  
<http://www.sspc.org>

STI Steel Tank Institute  
<http://www.steeltank.com>

SWI Steel Window Institute  
<http://www.steelwindows.com>

SWRI Sealant Waterproofing and Restoration Institute  
<http://www.swrionline.org/>

TCNA Tile Council of North America, Inc.  
<http://www.tileusa.com>

TPI Truss Plate Institute, Inc.  
<http://www.tpinst.org/>

UL Underwriters' Laboratories Incorporated  
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada  
<http://www.ulc.ca>

USDA U.S. Department of Agriculture  
<http://www.usda.gov>

USGBC U.S. Green Building Council  
<http://www.usgbc.org>

WCLIB West Coast Lumber Inspection Bureau  
<http://www.wclib.org/>

WDMA Window and Door Manufacturers Association  
<https://www.wdma.com/>

WH Warnock Hersey  
<http://www.intertek.com/marks/wh/>

WRCLA Western Red Cedar Lumber Association  
<http://www.wrcla.org/>

WWPA Western Wood Products Association  
<http://www2.wwpa.org/>

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**SECTION 01 45 29  
TESTING LABORATORY SERVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor. Refer to Section 01 00 02, GENERAL REQUIREMENTS, for additional information.

**1.2 RELATED DOCUMENTS**

- A. Section 01 00 02, GENERAL REQUIREMENTS.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- |                |  |
|----------------|--|
| T27-11         | Sieve Analysis of Fine and Coarse Aggregates   |
| T96-02(R2006)  | Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine |
| T99-10         | The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop         |
| T104-99(R2007) | Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate                                       |
| T180-10        | Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop             |
| T191-02(R2006) | Density of Soil In-Place by the Sand-Cone Method   |
- C. American Society for Testing and Materials (ASTM):
- |          |   |
|----------|---|
| A325-10  | Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength |
| A370-12a | Definitions for Mechanical Testing of Steel Products                        |
| A490-12  | Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength       |

C31/C31M-12	Making and Curing Concrete Test Specimens in the Field
C33/C33M-13	Concrete Aggregates
C39/C39M-12	Compressive Strength of Cylindrical Concrete Specimens
C109/C109M-12	Compressive Strength of Hydraulic Cement Mortars
C138/C138M-12a	Unit Weight, Yield, and Air Content (Gravimetric) of Concrete
C140-13	Sampling and Testing Concrete Masonry Units and Related Units
C143/C143M-12	Slump of Hydraulic Cement Concrete
C172/C172M-10	Sampling Freshly Mixed Concrete
C173/C173M-12	Air Content of freshly Mixed Concrete by the Volumetric Method
C330/C330M-09	Lightweight Aggregates for Structural Concrete
C567/C567M-11	Density Structural Lightweight Concrete
C780-12a	Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C1019-11	Sampling and Testing Grout
C1064/C1064M-12	Freshly Mixed Hydraulic Cement Concrete
C1077-13	Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Laboratory Evaluation
C1314-12	Compressive Strength of Masonry Prisms
C1364-10b	Architectural Cast Stone
D698-12	Laboratory Compaction Characteristics of Soil Using Standard Effort
D1143/D1143M-07	Deep Foundations Under Static Axial Compressive Load
D1188-07	Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Paraffin-Coated Specimens
D1556-07	Density and Unit Weight of Soil in Place by the Sand-Cone Method
D1557-12	Laboratory Compaction Characteristics of Soil Using Modified Effort

D2166-06	Unconfined Compressive Strength of Cohesive Soil
D2167-08	Density and Unit Weight of Soil in Place by the Rubber Balloon Method
D2216-10	Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
D2974-07	Moisture, Ash, and Organic Matter of Peat and Other Organic Soils
D3666-11	Minimum Requirements for Agencies Testing and Inspection Bituminous Paving Materials
D3740-12a	Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock
E94-04(2010)	Radiographic Examination
E164-08	Contact Ultrasonic Testing of Weldments
E329-11c	Agencies Engaged in Construction Inspection, Testing, or Special Inspection
E543-13	Agencies Performing Nondestructive Testing
E709-08	Guide for Magnetic Particle Testing
E1155-96(2008)	Determining FF Floor Flatness and FL Floor Levelness Numbers

D. American Welding Society (AWS):

D1.1-07	Structural Welding Code-Steel
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**1.4 REQUIREMENTS**

A. Accreditation Requirements: Testing Laboratory retained and paid for by Contractor must be accredited by one or more of the National Voluntary Laboratory Accreditation Program (NVLAP) programs acceptable in the geographic region for the project. Submit for approval to the RE/COR a copy of the Certificate of Accreditation and Scope of Accreditation. For testing laboratories that have not yet obtained accreditation by a NVLAP program, submit an acknowledgement letter from one of the laboratory accreditation authorities indicating that the application for accreditation has been received and the accreditation process has started, and submit to the RE/COR for approval, certified statements, signed by an official of the testing laboratory attesting that the proposed laboratory, meets or conforms to the ASTM standards listed below as appropriate to the testing field.

1. Laboratories engaged in testing of construction materials must meet the requirements of ASTM E329.

2. Laboratories engaged in testing of concrete and concrete aggregates must meet the requirements of ASTM C1077.
  3. Laboratories engaged in testing of bituminous paving materials must meet the requirements of ASTM D3666.
  4. Laboratories engaged in testing of soil and rock, as used in engineering design and construction, must meet the requirements of ASTM D3740.
  5. Laboratories engaged in inspection and testing of steel, stainless steel, and related alloys will be evaluated according to ASTM A880.
  6. Laboratories engaged in non-destructive testing (NDT) must meet the requirements of ASTM E543.
  7. Laboratories engaged in Hazardous Materials Testing must meet the requirements of OSHA and EPA.
- B. Inspection and Testing: Testing laboratory to inspect materials and workmanship and perform tests described herein and additional tests requested by RE/COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory must direct attention of RE/COR to such failure.
- C. Written Reports: Testing laboratory to submit test reports to RE/COR, Contractor within 24 hours after each test is completed unless other arrangements are agreed to in writing by the RE/COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to RE/COR immediately of any irregularity.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 EARTHWORK**

- A. General: The Testing Laboratory is to provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed is as identified herein including, but not be limited to, the following:
1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the RE/COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where

- unsuitable results are observed, witness excavation of unsuitable material and recommend to RE/COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
2. Provide full time observation of fill placement and compaction and field density testing in building areas and provide full time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
  3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with one of the following standards: // AASHTO // T99/T180 // Method A // // ASTM // D698 // D1557 // Method A // ASTM D698 and/or ASTM D1557.
  2. Make field density tests in accordance with the primary testing method following either ASTM D2922 or AASHTO T238. Field density tests utilizing one of ASTM D1556, AASHTO T191, or ASTM D2167. Should the testing laboratory propose these alternative methods, they must provide satisfactory explanation to the RE/COR before the tests are conducted.
    - a. Building Slab Subgrade: At least one test of subgrade for every 185 m<sup>2</sup> (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m<sup>2</sup> (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
    - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
    - c. Pavement Subgrade: One test for each 335 m<sup>2</sup> (400 square yards), but in no case fewer than two tests.
    - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
    - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
    - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and

approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to RE/COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

- C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by RE/COR.

### **3.2 FOUNDATION PILES [NOT USED]**

### **3.3 LANDSCAPING**

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
  - 1. Test for organic material by using ASTM D2974.
  - 2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
  - 3. Test for moisture absorption capacity.
- B. Submit laboratory test report of topsoil to RE/COR.
- C. Submit recommendations for soil amendments, from a regional soil conservation service or cooperative extension, to bring soil into compliance with minimum parameters in these specifications.

### **3.4 ASPHALT CONCRETE PAVING**

- A. Aggregate Base Course:
  - 1. Determine maximum density and optimum moisture content for aggregate base material in accordance with one of the following: // AASHTO T180, Method D // ASTM D1557, Method D //.
  - 2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with either AASHTO T191 or ASTM D1556.
  - 3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.
- B. Asphalt Concrete:
  - 1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for



- gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
  3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

### **3.5 SITE WORK CONCRETE**

- A. Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

### **3.6 CONCRETE**

- A. Batch Plant Inspection and Materials Testing:
  1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of RE/COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by RE/COR.
  2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to RE/COR.
  3. Sample and test mix ingredients as necessary to insure compliance with specifications.
  4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
  5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.
- B. Field Inspection and Materials Testing:
  1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
  2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the

- Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m<sup>3</sup> (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. RE/COR may require additional cylinders to be molded and cured under job conditions.
  4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
  5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m<sup>3</sup> (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m<sup>3</sup> (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
  6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
  7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
  8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
  9. Verify that specified mixing has been accomplished.
  10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.

- b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
  - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
  - b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
17. Observe concrete mixing:
  - a. Monitor and record amount of water added at project site.
  - b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
  - a. Perform Floor Tolerance Measurements  $F_F$  and  $F_L$  in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
  - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
  - c. Provide the Contractor and the RE/COR with the results of all profile tests, including a running tabulation of the overall  $F_F$  and  $F_L$  values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
  - a. Grouting under base plates.

- b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:

1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by RE/COR. Compile laboratory test reports as follows: Compressive strength test to be the result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it must be discarded and strength of spare cylinder to be used.
2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to RE/COR. In test report, indicate the following information:
  - a. Cylinder identification number and date cast.
  - b. Specific location at which test samples were taken.
  - c. Type of concrete, slump, and percent air.
  - d. Compressive strength of concrete in MPa (psi).
  - e. Weight of lightweight structural concrete in  $\text{kg/m}^3$  (pounds per cubic feet).
  - f. Weather conditions during placing.
  - g. Temperature of concrete in each test cylinder when test cylinder was molded.
  - h. Maximum and minimum ambient temperature during placing.
  - i. Ambient temperature when concrete sample in test cylinder was taken.
  - j. Date delivered to laboratory and date tested.

### **3.7 REINFORCEMENT**

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report must include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

**3.8 PRESTRESSED CONCRETE**

- A. Inspection at Plant: Forms, placement and concrete cover of reinforcing steel and tendons, placement and finishing of concrete, and tensioning of tendons.
- B. Concrete Testing: Test concrete including materials for concrete required in Article, CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Test tendons for conformance with ASTM A416 and furnish report to RE/COR.
- D. Inspect members to insure that specification requirements for curing and finishes have been met.

**3.9 ARCHITECTURAL CAST STONE**

- A. Perform testing according to ASTM C1364 or verify compliance by reviewing previous test results of same product.
- B. Inspect the plant to verify that specification requirements for curing and finishes have been met.

**3.10 MASONRY**

- A. Mortar Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C780.
    - b. Obtain samples during or immediately after discharge from batch mixer.
    - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
    - d. Test one sample at 7 days and 2 samples at 28 days.
  - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C1019.
    - b. Test one sample at 7 days and 2 samples at 28 days.
    - c. Perform test for each 230 m<sup>2</sup> (2500 square feet) of masonry.
- C. Masonry Unit Tests:
  - 1. Laboratory Compressive Strength Test:
    - a. Comply with ASTM C140.
    - b. Test 3 samples for each 460 m<sup>2</sup> (5000 square feet) of wall area.
- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m<sup>2</sup> (5000 square feet) of wall area.

Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

E. Field Inspection and Materials Testing:

1. Verify the following prior to grouting:

- a. Grout space is clean.
- b. Type, spacing, and placement of reinforcement, connectors, and anchors comply with the contract requirements.

**3.11 STRUCTURAL STEEL [NOT USED]**

**3.12 STEEL DECKING [NOT USED]**

**3.13 SHEAR CONNECTOR STUDS [NOT USED]**

- - - E N D - - -

**SECTION 01 57 19**  
**TEMPORARY ENVIRONMENTAL CONTROLS**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, and solid waste, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
  - 1. Adversely effect human health or welfare.
  - 2. Unfavorably alter ecological balances of importance to human life.
  - 3. Affect other species of importance to humankind.
  - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.

**1.2 DEFINITIONS OF POLLUTANTS**

- A. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
- B. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
- C. Sediment: Soil and other debris that has been eroded and transported by runoff water.
- D. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from project construction activities.
- E. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "waters of the United States" and require a permit to discharge water from the governing agency.
- F. Rubbish: Combustible and noncombustible wastes such as, but not limited to, paper, plastic, metal and plastic containers and cans, boxes, metal and lumber scrap.
- G. Sanitary Wastes: Domestic Sanitary Sewage.

**1.3 QUALITY CONTROL**

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, ordinances and note any corrective action taken.

**1.4 REFERENCES**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. U.S. National Archives and Records Administration (NARA):  
33 CFR 328 Definitions, Waters of the United States.
- C. Federal Environmental Regulatory Requirements: Comply with applicable regulations. The following is for Contractor's information only:
  1. Storm water permits; refer to The Office of Wastewater Management, NPDES Storm Water Program: <http://www.epa.gov/npdes/stormwater>
  2. Dredge and fill (Section 404) permits; refer to U.S. EPA Office of Wetlands, Oceans, and Watersheds (OWOW): <http://www.epa.gov/owow/>
  3. RCRA hazardous and non-hazardous solid waste requirements; refer to EPA's Office of Solid Waste and Emergency Response:  
<http://www.epa.gov/epaoswer/osw/laws-reg.htm>
  4. Oil spill requirements for construction activities; refer to EPA Oil Program web site: <http://www.epa.gov/oilspill/>
  5. Hazardous substances (Superfund Liability) requirements for construction activities; refer to EPA's Superfund website:  
<http://www.epa.gov/superfund/index.htm>
  6. Polychlorinated Biphenyl (PCB) waste requirements; refer to EPA's Polychlorinated Biphenyl (PCB) Homepage: <http://www.epa.gov/pcb/>
  7. Air quality requirements for construction activities; refer to EPA'S Air Program Mobile Sources Page:  
<http://www.epa.gov/ebtpages/airmobilesources.html>
  8. Asbestos requirements for construction activities; refer to EPA's Asbestos Management and Regulatory Requirements Website:  
<http://www.epa.gov/fedsite/cd/asbestos.html>
  9. National Environmental Policy Act (NEPA) requirements for construction activities
  10. Endangered Species Act; refer to The US Fish and Wildlife Service Endangered Species Program: <http://endangered.fws.gov/>



11. National Historic Preservation Act

C. State and Local Environmental Regulatory Requirements: Comply with applicable regulations. The following is for Contractor's information only:

1. State Office/Department of Environmental Quality.
2. Local Office/Department of Environmental Quality.
3. The Construction Industry Compliance Assistance Center:  
<http://www.cicacenter.org/index.cfm>
4. The National Environmental Compliance Assistance Clearinghouse:  
<http://cfpub.epa.gov/clearinghouse/>

#### **1.5 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.
- B. Biobased Material: For products designated by the USDA's BioPreferred® program, provide products that meet or exceed USDA recommendations for biobased content, subject to the products compliance with performance requirements in this Section. For more information regarding the product categories covered by the BioPreferred® program, visit <http://www.biopREFERRED.gov>.

#### **1.6 SUBMITTALS**

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the Contractor shall furnish the following:
  1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, meet with the Resident Engineer/Contracting Officer's Representative (RE/COR) to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, prepare and submit to the RE/COR for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
    - a. Name(s) and qualifications of person(s) within the Contractor's organization who is (are) responsible for:
      - 1) Ensuring adherence to the Environmental Protection Plan.
      - 2) Manifesting hazardous waste to be removed from the site.
      - 3) Training the Contractor's environmental protection personnel.
    - b. Description of the Contractor's environmental protection personnel training program.

- c. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
  - d. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
  - e. Procedures to provide environmental protection that complies with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
  - f. Permits, licenses, and the location of the solid waste disposal area.
  - g. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and/or mandated state agency, and the Department of Veterans Affairs.
  - h. Environmental Monitoring Plans for the job site including land, water, air, and noise.
  - i. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of construction limits or protected areas. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Within 20 days after the date of its submittal, the RE/COR shall approve the Contractor's Comprehensive Environmental Protection Plan, or respond with an explanation for its rejection and resubmittal.
- C. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

**1.7 PROTECTION OF ENVIRONMENTAL RESOURCES**

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract and after the project is complete, based upon leaving the site that has yet to mature of hydroseeding. Confine construction activities to areas defined by construction limits, the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, land forms, wetlands or wetland buffers without prior approval from the RE/COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or dictated by special emergency use.
  - 1. Work Area Limits: Prior to any construction, mark/fence/protect the areas that require work to be performed under this contract. Prior to construction, mark/fence/protect monuments, works of art, and any other markers to remain. Convey to all personnel the purpose of marking and protecting all marked and protected objects.
  - 2. Protection of Specific Regulated Elements: Wetlands and wetland buffers and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved protective techniques.
    - a. Protect trees and shrubs to remain on site to protect from damage per contract details.
    - b. All damage to existing trees and shrubs shall be immediately repaired by trimming, cleaning, and painting with antiseptic tree paint.
    - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
  - 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas only as needed to use to work the area to be developed. Form earthwork to final grade as shown as quickly as possible to minimize potential erosion damage. Immediately protect side slopes and back slopes upon completion of

- rough grading or clearing with appropriate material as defined in the Sediment and Erosion Control Plan.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, check dams and berms to retard and divert runoff from the construction site to protected drainage areas as intended under paragraph 208 of the Clean Water Act.
    - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 10 year storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, that drain from the surface of the basin.
    - b. Reuse or conserve the collected topsoil sediment as directed by the RE/COR. Topsoil use and requirements are specified in Section 31 20 11, EARTH MOVING short form.
    - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
  5. Erosion and Sedimentation Control Devices: Construct or install all temporary and permanent erosion and sedimentation control features to avoid violating water quality in accordance with federal and state regulations. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, straw waddles, fiber rolls, until permanent drainage and erosion control facilities are completed and operative.
  6. Manage and control borrow and spoil areas on or off Government property (coordinate with COR) to minimize erosion and to prevent soil and/or sediment from entering nearby water courses or lakes.
  7. Protect adjacent areas from despoilment by temporary excavations and embankments.
  8. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
  9. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.

10. Handle discarded materials other than those included in the solid waste category as directed by the RE/COR.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in sediment basins prior to entering retention/detention ponds, allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
  2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
  3. Monitor water areas, wetlands and wetland buffers affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list protected species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials from asphaltic batch plants if onsite, or other onsite material processing operations at all times, including weekends, holidays, and hours when work is not in progress.
  2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the

project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, or other methods are permitted to control particulates in the work area as approved in the Environmental Protection Plan.

3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Noise Control: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer/COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between the hours permitted by the RE/COR. Reference other specification sections for cemetery operations hours. Repetitive impact noise on the property shall not exceed the following Decibel A-scale (dBA) limitations:

Time Duration of Impact Noise	Sound Level in dBA
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
  - a. Maintain maximum permissible construction equipment noise levels as measured with an A-scale decibel measuring device at 15 m (50 feet) (dBA):

CATEGORY OF EQUIPMENT			
EARTHMOVING		MATERIALS HANDLING	
EQUIPMENT STYLE	SOUND LEVEL dBA	EQUIPMENT STYLE	SOUND LEVEL dBA
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75

TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	95
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Provide soundproof housings or enclosures for noise-producing machinery.
  - c. Use efficient silencers on equipment air intakes.
  - d. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
  - e. Line hoppers and storage bins with sound deadening material.
  - f. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 75 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighted sound level of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the Resident Engineer/COR noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition as approved by the RE/COR. The site shall be left meeting the requirements of the local and state

environmental requirements associated with the (SWPPP) Storm Water Pollution Protection Plan as submitted. Cleaning shall include off-cemetery disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations, clearing, logging and general construction in accordance with state and local regulations and the contract.

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**SECTION 01 74 19**  
**CONSTRUCTION WASTE MANAGEMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Soil.
  - 2. Inerts (eg, concrete, masonry and asphalt).
  - 3. Clean dimensional wood and palette wood.
  - 4. Green waste (biodegradable landscaping materials).
  - 5. Engineered wood products (plywood, particle board and I-joists, etc).
  - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
  - 7. Cardboard, paper and packaging.
  - 8. Bitumen roofing materials.
  - 9. Plastics (eg, ABS, PVC).
  - 10. Carpet and/or pad.
  - 11. Gypsum board.
  - 12. Insulation.
  - 13. Paint.
  - 14. Fluorescent lamps.

**1.3 QUALITY ASSURANCE**

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed

to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:

1. Excess or unusable construction materials.
  2. Packaging used for construction products.
  3. Poor planning and/or layout.
  4. Construction error.
  5. Over ordering.
  6. Weather damage.
  7. Contamination.
  8. Mishandling.
  9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

#### 1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.

1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

#### **1.5 SUBMITTALS**

- A. Prior to final invoice, location of facility where concrete materials were taken for recycling; along with weight tickets indicating amount of material recycled.

### **PART 2 - PRODUCTS**

#### **2.1 MATERIALS**

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

**PART 3 - EXECUTION**

**3.1 COLLECTION**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

**3.2 DISPOSAL**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

**3.3 REPORT**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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**SECTION 02 41 10  
DEMOLITION AND SITE CLEARING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies all site preparation work, demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

**1.2 RELATED WORK**

- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.  
C. Disconnecting utility services prior to demolition: Section 01 00 02, GENERAL REQUIREMENTS.  
D. Reserved items that are to remain the property of the Government: Section 01 00 02, GENERAL REQUIREMENTS.

**1.3 PROTECTION**

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.  
B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 02, GENERAL REQUIREMENTS.  
C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.  
D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.  
E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.  
F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:

1. No wall or part of wall shall be permitted to fall outwardly from structures.
  2. Maintain at least one stairway in each structure in usable condition to highest remaining floor. Keep stairway free of obstructions and debris until that level of structure has been removed.
  3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
  4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, survey the site and examine the drawings and specifications to determine the extent of the work. Take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Cemetery; any damaged items shall be repaired or replaced as approved by the Resident Engineer/Contracting Officer's Representative (RE/COR). Coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. Ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have RE/COR's approval.

#### **1.4 UTILITY SERVICES**

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

#### **PART 2 - PRODUCTS (NOT USED)**

#### **PART 3 - EXECUTION**

##### **3.1 SITE CLEARING**

- A. General: Remove trees, shrubs, grass, and other vegetation, pavements, improvements, or obstructions, as required, to permit installation of new construction. Remove similar items elsewhere on site or premises

as specifically indicated. Removal includes digging out and off-site disposal of stumps and roots.

1. Cut minor roots and branches of trees indicated to remain in a clean and careful manner where such roots and branches obstruct installation of new construction.
- B. Erosion Control: Provide erosion control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways. Install silt fence and inlet protection as shown and as per requirements of the SWPPP, prior to any soil disturbance activities. Provide temporary seeding as required by the SWPPP.
- C. Maintain site controls in accordance with Storm Water Pollution Prevention Plan and repair as directed by COTR to sustain compliance with SPDES permit. Maintain all records as required by the SWPPP. Perform inspections as required by the SWPPP.
- D. Topsoil - On-site: Topsoil is defined as friable clay loam surface soil found in a depth of not less than 150 mm (6 inches). Satisfactory topsoil is reasonably free and/or screened of subsoil, clay lumps, stones, and other objects over 25 mm (1 inch) in diameter, and without weeds, roots, and other objectionable material.
1. Strip topsoil to whatever depths encountered in a manner to prevent intermingling with underlying subsoil or other objectionable material. Remove heavy growths of grass from areas before stripping.
    - a. Where existing trees are indicated to remain, leave existing topsoil in place within drip lines to prevent damage to root system.
  2. Stockpile topsoil in storage piles in areas indicated or directed. Construct storage piles to provide free drainage of surface water. Cover storage piles to prevent wind erosion in accordance with the Storm Water Pollution Prevention Plan. Refer to Division 2 Section 32 90 00, "Planting" for soil amendments required prior to spreading topsoil.
    - a. Stockpile shall be contained with erosion and sediment controls (silt fence) and stabilized if undisturbed in accordance with the Storm Water Pollution Prevention Plan.
  3. Dispose of unsuitable or excess topsoil as specified for disposal of waste material only after approval of the Architect.



- E. Clearing and Grubbing: Clear site of trees, shrubs, and other vegetation, except for those indicated to be left standing.
  - 1. Completely remove stumps, roots, and other debris protruding through ground surface.
  - 2. Use only hand methods for grubbing inside drip line of trees indicated to remain.
  - 3. Fill depressions caused by clearing and grubbing operations with satisfactory soil material, unless further excavation or earthwork is indicated.
    - a. Place fill material in horizontal layers not exceeding 150 mm (6 inches) loose depth, and thoroughly compact each layer to a density equal to adjacent original ground.
- F. Removal of Improvements: Remove existing above-grade and below-grade improvements as indicated and as necessary to facilitate new construction.
- G. Abandonment or removal of certain underground pipe or conduits may be indicated on mechanical or electrical drawings and is included under work of related Division 15 and 16 Sections. Removing abandoned underground piping or conduits interfering with construction is included under this Section, except as indicated to be abandoned in-place.
- H. Continue maintenance of erosion controls in compliance with the Storm Water Pollution Prevention Plan until the work is completed and the threat of erosion is gone by either around surface stabilizer or lawn "grow-in" is at 85% complete. Temporary erosion control devices shall not be removed until the area is certified as being stabilized by the Qualified Inspector.

### 3.2 DEMOLITION

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
  - 1. As required for installation of new utility service lines.
  - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Cemetery Property to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the RE/COR. Break up concrete slabs below grade

that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500 mm (5 feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications. Burning is not permitted on the property.
- E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the RE/COR. When Utility lines are encountered that are not indicated on the drawings, the RE/COR shall be notified prior to further work in that area.

### **3.2 CLEAN-UP**

- A. On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to RE/COR. Clean-up shall include off the Cemetery Property disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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**SECTION 02 82 13.19  
ASBESTOS FLOOR TILE AND MASTIC ABATEMENT**

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ASBESTOS FLOOR TILE AND MASTIC ABATEMENT SPECIFICATIONS

**PART 1 - GENERAL**

**1.1 SUMMARY OF THE WORK**

**1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS**

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

**1.1.2 EXTENT OF WORK**

- A. Contractor shall reference project specifications and drawings for locations and extent of work. The Contractor shall satisfy himself as the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.

**1.1.3 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING.
- B. Section 02 41 00, DEMOLITION.
- C. Division 09, FINISHES.

**1.1.4 TASKS**

The work tasks are summarized briefly as follows:

- A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, regulated area preparations, emergency procedures arrangements, and Asbestos Hazard Abatement Plans for asbestos abatement work.
- B. Abatement activities including removal, encapsulation, enclosure, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
- C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

#### 1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES

- A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.
- B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design Construction Procedure. VA Design Construction Procedure drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

#### 1.2 VARIATIONS IN QUANTITY

The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimated which are limited by the physical constraints imposed by occupancy of the buildings and accessibility to ACM. Accordingly, minor variations (+/- 5%) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the contractor shall provide unit prices for newly discovered ACM and those prices shall be used for additional work required under the contractor.

#### 1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer; their field representative; (the facility Safety Officer/Manager or their designee, or the Contractor's Professional Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as it is practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as practical. The



Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

- A. Airborne PCM analysis results equal to or greater than 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
- B. breach or break in regulated area containment barrier(s);
- C. less than -0.02" WCG pressure in the regulated area;
- D. serious injury/death at the site;
- E. fire/safety emergency at the site;
- F. respiratory protection system failure;
- G. power failure or loss of wetting agent; or
- H. any visible emissions observed outside the regulated area.

#### 1.4 DEFINITIONS

##### 1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

##### 1.4.2 GLOSSARY

**Abatement** - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition, and renovation activities related to asbestos containing materials (ACM).

**Aerosol** - Solid or liquid particulate suspended in air.

**Adequately wet** - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

**Aggressive method** - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

**Aggressive sampling** - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

**AHERA** - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

**Aircell** - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

**Air monitoring** - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air. For personal samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis. NIOSH Method 7402 can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

**Air sample filter** - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

**Amended water** - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

**Asbestos** - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

**Asbestos Hazard Abatement Plan (AHAP)** - Asbestos work procedures required to be submitted by the contractor before work begins.

**Asbestos-containing material (ACM)** - Any material containing more than one percent of asbestos.

**Asbestos contaminated elements (ACE)** - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

**Asbestos-contaminated soil (ACS)** - Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

**Asbestos-containing waste (ACW) material** - Asbestos-containing material or asbestos contaminated objects requiring disposal.

**Asbestos Project Monitor** - Some states require that any person conducting asbestos abatement clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

**Asbestos waste decontamination facility** - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

**Authorized person** - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

**Authorized visitor** - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA0..

**Barrier** - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.

**Containment Barrier** - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

**Critical Barrier** - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

**Primary Barrier** - Plastic barriers placed over critical barriers and exposed directly to abatement work.

**Secondary Barrier** - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

**Breathing zone** - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

**Bridging encapsulant** - An encapsulant that forms a layer on the surface of the ACM.

**Building/facility owner** - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

**Bulk testing** - The collection and analysis of suspect asbestos containing materials.

**Certified Industrial Hygienist (CIH)** - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

**Class I asbestos work** - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

**Class II asbestos work** - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

**Clean room/Changing room** - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

**Clearance sample** - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).

**Closely resemble** - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

**Competent person** - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

**Contractor's Professional Industrial Hygienist (CPIH/CIH)** - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may be a certified industrial hygienist (CIH).

**Count** - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

**Crawlspace** - An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

**Decontamination area/unit** - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

**Demolition** - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

**VA Total** - means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

**Disposal bag** - Typically 6 mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

**Disturbance** - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

**Drum** - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

**Employee exposure** - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

**Encapsulant** - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

**Encapsulation** - Treating ACM with an encapsulant.

**Enclosure** - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

**Equipment room** - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

**Fiber** - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

**Fibers per cubic centimeter (f/cc)** - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

**Filter** - Media used in respirators, vacuums, or other machines to remove particulate from air.

**Firestopping** - Material used to close the open parts of a structure in order to prevent a fire from spreading.

**Friable asbestos containing material** - Any material containing more than one (1) percent or asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

**Glovebag** - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

**High efficiency particulate air (HEPA) filter** - An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

**HEPA vacuum** - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

**Homogeneous area** - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

**HVAC** - Heating, Ventilation and Air Conditioning

**Industrial hygienist (IH)** - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

**Industrial hygienist technician (IH Technician)** - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

**Intact** - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

**Lockdown** - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

**National Emission Standards for Hazardous Air Pollutants (NESHAP)** - EPA's rule to control emissions of asbestos to the environment (40 CFR Part 61, Subpart M).

**Negative initial exposure assessment** - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PELs.

**Negative pressure** - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

**Negative pressure respirator** - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

**Non-friable ACM** - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

**Organic vapor cartridge** - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

**Outside air** - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

**Owner/operator** - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

**Penetrating encapsulant** - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

**Personal protective equipment (PPE)** - equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, and respirators.

**Personal sampling/monitoring** - Representative air samples obtained in the breathing zone for one or workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

**Permissible exposure limit (PEL)** - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the eight (8) hour time weighted average PEL is 0.1 fibers per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit is 1.0 fibers per cubic centimeter (1 f/cc).

**Pipe Tunnel** - An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, or asbestos-contaminated soil.

**Polarized light microscopy (PLM)** - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

**Polyethylene sheeting** - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, flame retardant per NFPA 241.

**Positive/negative fit check** - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator respectively.

**Presumed ACM (PACM)** - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building

owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (b).

**Professional IH** - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH shall be the Contractor's PIH (CPIH/CIH).

**Project designer** - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).

**Assigned Protection factor** - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

**Qualitative fit test (QLFT)** - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

**Quantitative fit test (QNFT)** - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

**Regulated area** - An area established by the employer to demarcate where Class I, II, and III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

**Regulated ACM (RACM)** - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

**Removal** - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

**Renovation** - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

**Repair** - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

**Shower room** - The portion of the PDF where personnel shower before leaving the regulated area.

**Supplied air respirator (SAR)** - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-1989.

**Surfacing ACM** - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

**Surfactant** - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

**Thermal system ACM** - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

**Transmission electron microscopy (TEM)** - A microscopy method that can identify and count asbestos fibers.

**VA Representative** - The VA official responsible for on-going project work.

**Visible emissions** - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

**Waste/Equipment decontamination facility (W/EDF)** - The area in which equipment is decontaminated before removal from the regulated area.

**Waste generator** - Any owner or operator whose act or process produces asbestos-containing waste material.

**Waste shipment record** - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

**Wet cleaning** - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

#### 1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses may be subject to change.

- A. VA Department of Veterans Affairs  
810 Vermont Avenue, NW  
Washington, DC 20420
- B. AIHA American Industrial Hygiene Association  
2700 Prosperity Avenue, Suite 250  
Fairfax, VA 22031  
703-849-8888
- C. ANSI American National Standards Institute  
1430 Broadway  
New York, NY 10018  
212-354-3300
- D. ASTM American Society for Testing and Materials  
1916 Race St.  
Philadelphia, PA 19103  
215-299-5400
- E. CFR Code of Federal Regulations  
Government Printing Office  
Washington, DC 20420
- F. CGA Compressed Gas Association  
1235 Jefferson Davis Highway  
Arlington, VA 22202  
703-979-0900
- G. CS Commercial Standard of the National Institute of Standards and Technology (NIST)  
U. S. Department of Commerce

Government Printing Office  
Washington, DC 20420

- H. EPA Environmental Protection Agency  
401 M St., SW  
Washington, DC 20460  
202-382-3949
- I. MIL-STD Military Standards/Standardization Division  
Office of the Assistant Secretary of Defense  
Washington, DC 20420
- I. NEC National Electrical Code (by NFPA)
- J. NEMA National Electrical Manufacturer's Association  
2101 L Street, NW  
Washington, DC 20037
- K. NFPA National Fire Protection Association  
1 Batterymarch Park  
P.O. Box 9101  
Quincy, MA 02269-9101  
800-344-3555
- L. NIOSH National Institutes for Occupational Safety and Health  
4676 Columbia Parkway  
Cincinnati, OH 45226  
513-533-8236
- M. OSHA Occupational Safety and Health Administration  
U.S. Department of Labor  
Government Printing Office  
Washington, DC 20402
- N. UL Underwriters Laboratory  
333 Pfingsten Rd.  
Northbrook, IL 60062  
312-272-8800

## **1.5 APPLICABLE CODES AND REGULATIONS**

### **1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS**

- A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.
- B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.
- C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.



**1.5.2 CONTRACTOR RESPONSIBILITY**

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE) including respiratory protection including respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

**1.5.3 FEDERAL REQUIREMENTS**

Federal requirements which govern some aspect of asbestos abatement include, but are not limited to, the following regulations.

- A. Occupational Safety and Health Administration (OSHA)
  - 1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
  - 2. Title 29 CFR 1910.132 - Personal Protective Equipment
    - 3. Title 29 CFR 1910.134 - Respiratory Protection
  - 4. Title 29 CFR 1926 - Construction Industry Standards
  - 5. Title 29 CFR 1910.20 - Access to Employee Exposure and Medical Records
  - 6. Title 29 CFR 1910.1200 - Hazard Communication
  - 7. Title 29 CFR 1910.151 - Medical and First Aid
- B. Environmental Protection Agency (EPA)
  - 1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
  - 2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)
- C. Department of Transportation (DOT)
  - Title 49 CFR 100 - 185 - Transportation

**1.5.4 STATE REQUIREMENTS**

State requirements that apply to the asbestos abatement work, disposal, clearance, etc., shall be followed by the Contractor.

**1.5.5 LOCAL REQUIREMENTS**

If local requirements are more stringent than federal or state standards, the local standards are to be followed by the Contractor.

**1.5.6 STANDARDS**

- A. Standards which govern asbestos abatement activities include, but are not limited to, the following:
  - 1. American National Standards Institute (ANSI) Z9.2-79 - Fundamentals Governing the Design and Operation of Local Exhaust Systems Z88.2 - Practices for Respiratory Protection.
  - 2. Underwriters Laboratories (UL) 586-90 - UL Standard for Safety of HEPA filter Units, 7th Edition.
- B. Standards which govern encapsulation work include, but are not limited to, the following:

1. American Society for Testing and Materials (ASTM)
- C. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:
  1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
  2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
  3. NFPA 101 - Life Safety Code

#### **1.5.7 EPA GUIDANCE DOCUMENTS**

- A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.
- B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
- C. Asbestos Waste Management Guidance EPA 530-SW-85-007
- D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
- E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

#### **1.5.8 NOTICES**

- A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:
- B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification are given to EPA, State, and Local authorities.

#### **1.5.9 PERMITS/LICENSES**

- A. The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

#### **1.5.10 POSTING AND FILING OF REGULATIONS**

- A. Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

#### **1.5.11 VA RESPONSIBILITIES**

NA

#### **1.5.12 SITE SECURITY**

- A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.
- B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent person shall immediately notify the VA.

- C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
- D. Access to the regulated area shall be through of a critical barrier doorway. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed.
- E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.
- F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.
- G. The regulated area shall be locked during non-working hours and secured by VA security guards.

#### **1.5.13 EMERGENCY ACTION PLAN AND ARRANGEMENTS**

- A. An Emergency Action Plan shall be developed prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a);(b).
- B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
- C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
- D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.
- E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
  - 1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
  - 2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.
- F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
- G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires

medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.

- H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the Asbestos Hazard Abatement Plans during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

#### **1.5.14 PRE-CONSTRUCTION MEETING**

Prior to commencing the work, the Contractor shall meet with the Contractor's Certified Industrial Hygienist (VPCIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

- A. Proof of Contractor licensing.
- B. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.
- C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
- D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
- E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
- F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
- G. A copy of the Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project.
  - 1. Regulated area preparation procedures;
  - 2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
  - 3. Decontamination area set-up/layout and decontamination procedures for employees;
  - 4. Abatement methods/procedures and equipment to be used;
  - 5. Personal protective equipment to be used;
- H. At this meeting the Contractor shall provide all submittals as required.
- I. Procedures for handling, packaging and disposal of asbestos waste.
- J. Emergency Action Plan and Contingency Plan Procedures.

#### **1.6 PROJECT COORDINATION**

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

##### **1.6.1 PERSONNEL**

- A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional

Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.

- B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; social security number; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.
- C. Minimum qualifications for Contractor and assigned personnel are:
1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of federal (and state as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive Asbestos Hazard Abatement Plans for asbestos work; and has adequate materials, equipment and supplies to perform the work.
  2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
  3. The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete Asbestos Hazard Abatement Plan for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
  4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the Asbestos Hazard Abatement Plans of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; and has certificate of training/current refresher and State accreditation/license.

All personnel should be in compliance with OSHA construction safety training as applicable and submit certification.

## **1.7 RESPIRATORY PROTECTION**

### **1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM**

The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.Subpart I;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

### **1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR**

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

### **1.7.3 SELECTION AND USE OF RESPIRATORS**

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

### **1.7.4 MINIMUM RESPIRATORY PROTECTION**

Minimum respiratory protection shall be a half face, HEPA filtered, air purifying respirator when fiber levels are maintained consistently at or below 0.1 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

### **1.7.5 MEDICAL WRITTEN OPINION**

No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

### **1.7.6 RESPIRATOR FIT TEST**

All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPRs which have been put into a motor/blower failure mode.

### **1.7.7 RESPIRATOR FIT CHECK**

The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any

situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from wearing a respirator inside the regulated area until resolution of the problem.

#### **1.7.8 MAINTENANCE AND CARE OF RESPIRATORS**

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and Care of Respirators.

#### **1.7.9 SUPPLIED AIR SYSTEMS**

If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry". The competent person on site will be responsible for the supplied air system to ensure the safety of the worker.

### **1.8 WORKER PROTECTION**

#### **1.8.1 TRAINING OF ABATEMENT PERSONNEL**

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

#### **1.8.2 MEDICAL EXAMINATIONS**

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

#### **1.8.3 PERSONAL PROTECTIVE EQUIPMENT**

Provide whole body clothing, head coverings, foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle. Worker protection shall meet the most stringent requirements.

**1.8.4 REGULATED AREA ENTRY PROCEDURE**

The Competent Person shall ensure that each time workers enter the regulated area they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

**1.8.5 DECONTAMINATION PROCEDURE**

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

- A. When exiting the regulated area, remove all disposable PPE and dispose of in a disposal bag provided in the regulated area.
- B. Carefully decontaminate and clean the respirator. Put in a clean container/bag.

**1.8.6 REGULATED AREA REQUIREMENTS**

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for Class I regulated areas at 29 CFR 1926.1101 (e) are met applicable to Class II work. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

**1.9 DECONTAMINATION FACILITIES:****1.9.1 DESCRIPTION:**

Provide each regulated area with separate personnel decontamination facilities (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF.

**1.9.2 GENERAL REQUIREMENTS**

All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6 mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

**1.9.3 TEMPORARY FACILITIES TO THE PDF AND W/EDF**

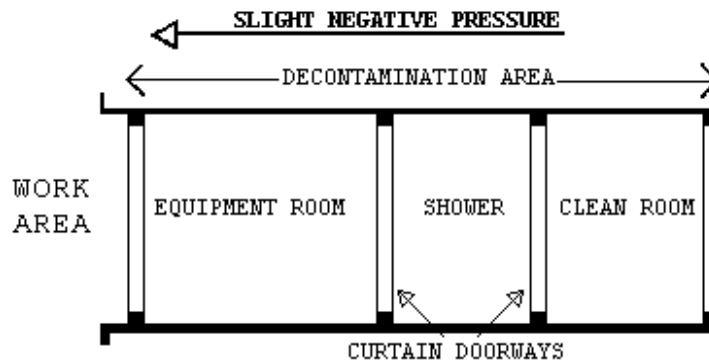


The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141 (d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped with GFCI protection for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70°F throughout the PDF and W/EDF.

#### **1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)**

1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.
2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.

3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.
4. The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6 mil opaque fire retardant poly.

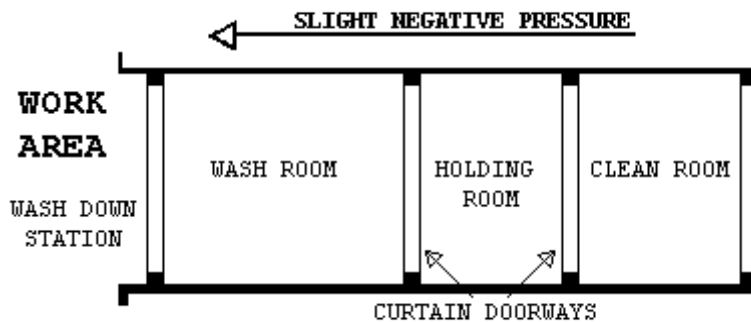


#### 1.9.5 WASTE/EQUIPMENT DECONTAMINATION FACILITY (W/EDF)

The Competent Person shall provide an W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room

- using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.
4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6 mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.
  5. The W/EDF shall be as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



#### 1.9.6 WASTE/EQUIPMENT DECONTAMINATION PROCEDURES:

At the washdown station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the washdown station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel will not be required to wear PPE. At no time shall personnel from the clean side be allowed to enter the Wash Room.

## PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

### 2.1 MATERIALS AND EQUIPMENT

#### 2.1.1 GENERAL REQUIREMENTS (ALL ABATEMENT PROJECTS)

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not

start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

- A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
- B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.
- C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
- D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
- E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mil shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
- F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
- G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.
- H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.
- I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.
- J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
- K. Disposal bags - 2 layers of 6 mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
- L. The VA shall be provided an advance copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-project submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
- M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.
- N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment

issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

#### **2.1.2 NEGATIVE PRESSURE FILTRATION SYSTEM**

The Contractor shall provide enough HEPA negative air machines to continuously maintain a pressure differential of -0.02" water column gauge (WCG). The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to continuously maintain a pressure differential of -0.02" WCG. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area.

NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50% efficiency. The contractor shall consider this in their determination of number of units needed to continuously maintain a pressure differential of -0.02" WCG. The contractor shall use 8 air changes per hour or double the number of machines, based on their calculations, or submit proof their machines operate at stated capacities, at a 2" pressure drop across the filters.

#### **2.1.3 DESIGN AND LAYOUT**

- A. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
  1. Method of supplying power to the units and designation/location of the panels.
  2. Description of testing method(s) for correct air volume and pressure differential.
  3. If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.

#### **2.1.4 NEGATIVE AIR MACHINES (HEPA UNITS)**

- A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet must be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.
- B. Negative Air Machine Fan: The rating capacity of the fan must indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.
- C. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer

to have an efficiency of not less than 99.97%. Testing shall have been done in accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.

- D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 micron or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 micron or larger. Pre-filters shall be installed either on or in the intake opening of the NAM and the second stage filter must be held in place with a special housing or clamps.
- E. Negative Air Machine Instrumentation: Each unit must be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit must have an elapsed time meter to show total hours of operation.
- F. Negative Air Machine Safety and Warning Devices: An electrical/mechanical lockout must be provided to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.
- G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriters Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.
- H. It is essential that replacement HEPA filters be tested using an "in-line" testing method, to ensure the seal around the periphery was not damaged during replacement. Damage to the outer HEPA filter seal could allow contaminated air to bypass the HEPA filter and be discharged to an inappropriate location. Contractor will provide written documentation of test results for negative air machine units with HEPA filters changed by the contractor or documentation when changed and tested by the contractor filters.

#### **2.1.5 PRESSURE DIFFERENTIAL**

The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of  $-0.02$ " water column gauge. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(e)(5)(i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.

**2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA****2.2.1 GENERAL**

- A. Using critical barriers, seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated as a result of the work, shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 3.1.4.8; FIRESTOPPING.
- B. Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area.

**2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA**

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

**2.2.4 CRITICAL BARRIERS**

Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6 mil fire retardant poly and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat must be shut off any objects covered with poly.

**2.2.5 SECONDARY BARRIERS:**

A loose layer of 6 mil poly shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work and at a minimum once per work day.

**2.2.6 EXTENSION OF THE REGULATED AREA**

If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

### **2.2.7 FIRESTOPPING**

- A. Through penetrations caused by cables, cable trays, pipes, sleeves, conduits, etc. must be firestopped with a fire-rated firestop system providing an air tight seal.
- B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
- C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

### **2.3 MONITORING, INSPECTION AND TESTING**

#### **2.3.1 GENERAL**

- A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the Employee exposure to asbestos must not exceed 0.1 fibers per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.
- B. The Contractor shall employ an independent industrial hygienist (VPIH/CIH) consultant to perform various services. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the Contractor.
- C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH/CIH with review and approval of the



VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

### **2.3.2 SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT**

- A. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:
1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
  2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
  3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
  4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of conflicts, interpret data, etc.
  5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
  6. Task 6: Issue certificate of decontamination for each regulated area and project report.
- B. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.
- C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

### **2.3.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH**

The Contractor's CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and

area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor (or Abatement Worker) and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation on substantially similar projects in size and scope. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for air personal monitoring for asbestos in 29 CFR 1926.1101 (f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

#### **2.4 ASBESTOS HAZARD ABATEMENT PLAN**

The Contractor shall have established Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of this project and the specifications. The AHAP(s) shall be submitted for review and approval to the VA prior to the start of any abatement work. This plan shall be signed by the contractor's CPIH/CIH. The minimum topics and areas to be covered by the AHAP(s) are:

- A. Minimum Personnel Qualifications
- B. Emergency Action Plan/Contingency Plans and Arrangements
- C. Security and Safety Procedures
- D. Respiratory Protection/Personal Protective Equipment Program and Training
- E. Medical Surveillance Program and Recordkeeping
- F. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area
- G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
- H. Negative Pressure Systems Requirements
- I. Monitoring, Inspections, and Testing

- J. Removal Procedures for ACM
- K. Removal of Contaminated Soil (if applicable)
- L. Encapsulation Procedures for ACM
- M. Disposal of ACM waste/equipment
- N. Regulated Area Decontamination/Clean-up
- O. Regulated Area Visual and Air Clearance
- P. Project Completion/Closeout

## 2.5 SUBMITTALS

### 2.5.1 PRE-START MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

- A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
- B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
- C. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.
- D. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
  1. Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
  2. Waste water filtration system, shower system, containment barriers.
  3. Encapsulants, surfactants, hand held sprayers, airless sprayers, and fire extinguishers.
  4. Respirators, protective clothing, personal protective equipment.
  5. Fire safety equipment to be used in the regulated area.
- E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.
- F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.
- G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. And area or clearance air monitoring in accordance with EPA AHERA protocols.
- H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.

1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; and Completion Date
  2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
  3. List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including and of the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.
- I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.
1. CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of AHAP(s) developed; medical opinion; and current respirator fit test.
  2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
  3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
- J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of the AHAP incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and Asbestos Hazard Abatement Plans; copies of monitoring results of the five referenced projects listed and analytical method(s) used.
- K. Rented equipment must be decontaminated prior to returning to the rental agency.
- L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all MSDS, and application instructions.

### **2.5.2 SUBMITTALS DURING ABATEMENT**

- A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; representative air monitoring and results/TWAs/ELs. Submit this information daily to the VPIH/CIH.
- B. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.
  - 1. Removal of any poly barriers.
  - 2. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.
  - 3. Packaging and removal of ACM waste from regulated area.
  - 4. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

### **2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT**

The CPIH/CIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples must be submitted. The VA Representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

## **PART 3 - EXECUTION**

### **3.1 PRE-ABATEMENT ACTIVITIES**

#### **3.1.1 PRE-ABATEMENT MEETING**

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

### 3.1.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor will:

- A. Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.
- B. The VA Representative, the Contractor, and the VPIH/CIH must be aware of AEQA 10-95 indicating the failure to identify asbestos in the areas listed as well as common issues when preparing specifications and contract documents. This is especially critical when demolition is planned, because AHERA surveys are non-destructive, and ACM may remain undetected. A NESHAPS (destructive) ACM inspection should be conducted on all building structures that will be demolished. Ensure the following areas are inspected on the project: Lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside utility chases/walls; transite piping/ductwork/sheets; behind radiators; lab fume hoods; transite lab countertops; roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawl spaces( previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; and steam line trench coverings.
- C. Ensure that all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area have been cleaned and removed or properly protected from contamination.
- D. If present and required, remove and dispose of carpeting from floors in the regulated area. If ACM floor tile is attached to the carpet while the Contractor is removing the carpet that section of the carpet will be disposed of as asbestos waste.
- E. Inspect existing firestopping in the regulated area. Correct as needed.

### 3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

- A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
- B. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.
- C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.
- D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

## **3.2 REGULATED AREA PREPARATIONS**

### **3.2.1 OSHA DANGER SIGNS**

Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed the PEL. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.

### **3.2.2 CONTROLLING ACCESS TO THE REGULATED AREA**

Access to the regulated area is allowed only through the personnel decontamination facility (PDF), if required. All other means of access shall be eliminated and OSHA Danger demarcation signs posted as required by OSHA. If the regulated area is adjacent to or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly sheeting to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid

### **3.2.3 SHUT DOWN - LOCK OUT ELECTRICAL**

Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code requirements and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.

### **3.2.4 SHUT DOWN - LOCK OUT HVAC**

Shut down and lock out/tag out heating, cooling, and air conditioning system (**HVAC**) components that are in, supply or pass through the regulated area.

Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil poly disposal bags for disposal as asbestos waste.

### **3.2.5 SANITARY FACILITIES**

The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

### **3.2.6 WATER FOR ABATEMENT**

The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

### **3.2.7 PREPARATION PRIOR TO SEALING OFF**

Place all tools, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. Remove all

uncontaminated removable furniture, equipment and/or supplies from the regulated area before commencing work, or completely cover with 2 layers of 6-mil fire retardant poly sheeting and secure with duct tape. Lock out and tag out any HVAC systems in the regulated area.

### **3.2.8 CRITICAL BARRIERS**

Completely separate any openings into the regulated area from adjacent areas using fire retardant poly at least 6 mils thick and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects in the regulated area. Heat must be shut off any objects covered with poly

### **3.2.9 FLOOR BARRIERS**

If floor removal is not being done, all floors in the regulated area shall be covered with 2 layers of 6 mil fire retardant poly and brought up the wall 12 inches

### **3.2.10 PRE-CLEANING MOVABLE OBJECTS**

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.

Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location.

### **3.2.11 PRE-CLEANING FIXED OBJECTS**

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area

Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After pre-cleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

### **3.2.12 PRE-CLEANING SURFACES IN THE REGULATED AREA**

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area



Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

### **3.2.13 EXTENSION OF THE REGULATED AREA**

If the regulated area barrier is breached in any manner that could allow the passage of asbestos fibers or debris, the Competent Person shall immediately stop work, continue wetting, and proceed to extend the regulated area to enclose the affected area as per procedures described in this specification. If the affected area cannot be enclosed, decontamination measures and cleanup shall start immediately. All personnel shall be isolated from the affected area until decontamination/cleanup is completed as verified by visual inspection and air monitoring. Air monitoring at completion must indicate background levels.

### **3.3 REMOVAL OF CLASS II FLOORING, ROOFING, AND TRANSITE MATERIALS:**

#### **3.3.1 GENERAL**

All applicable requirements of OSHA, EPA, and DOT shall be followed during Class II work. Keep materials intact; do not disturb; wet while working with it; wrap as soon as possible with 2 layers of 6 mil plastic for disposal.

#### **3.3.2 REMOVAL OF FLOORING MATERIALS:**

- A. All requirements of OSHA Flooring agreement provisions shall be followed:
  1. The Contractor shall provide enough HEPA negative air machines to effect  $> - 0.02''$  WCG pressure. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area. The contractor shall use double the number of machines, based on their calculations, or submit proof their machines operate at stated capacities, at a 2" pressure drop across the filters.
  2. Flooring shall be removed intact, as much as possible. Do not rip or tear flooring.
  3. Mechanical chipping or sanding is not allowed.
  4. Flooring shall be removed with an infra-red heating unit operated by trained personnel following the manufacturer's instructions.
  5. Wet clean and HEPA vacuum the floor before and after removal of flooring.
  6. Place a 6 mil poly layer 4' by 10' adjacent to the regulated area for use as a decontaminated area. All waste must be contained in the regulated area.
  7. Package all waste in 6 mil poly lined fiberboard drums.

#### **3.3.3 REMOVAL OF MASTIC**

- A. All chemical mastic removers must be low in volatile organic compound (VOC) content, have a flash point greater than 200° Fahrenheit, contain no chlorinated solvents, and comply with California Air Resources Board (CARB) thresholds for VOCs (effective January 1, 2010).
- B. A negative air machine as required under flooring removal shall be provided.

- C. Follow all manufacturers' instructions in the use of the mastic removal material.
- D. Package all waste in 6 mil poly lined fiberboard drums.
- E. Prior to application of any liquid material, check the floor for penetrations and seal before removing mastic.

### **3.4 DISPOSAL OF CLASS II WASTE MATERIAL:**

#### **3.4.1 GENERAL**

Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

### **3.5 PROJECT DECONTAMINATION**

#### **3.5.1 GENERAL**

- A. The VA must be notified at least 24 hours in advance of any waste removed from the containment,
- B. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.
- C. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.
- D. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

#### **3.5.2 REGULATED AREA CLEARANCE**

Air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

#### **3.5.3 WORK DESCRIPTION**

Decontamination includes the clearance air testing in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

#### **3.5.4 PRE-DECONTAMINATION CONDITIONS**

- A. Before decontamination starts, all ACM waste from the regulated area shall be removed, all waste collected and removed, and the secondary barrier of poly removed and disposed of along with any gross debris generated by the work.
- B. At the start of decontamination, the following shall be in place:
  1. Critical barriers over all openings consisting of two layers of 6 mil poly which is the sole barrier between the regulated area and the rest of the building or outside.
  2. Decontamination facilities, if required for personnel and equipment in operating condition.

### 3.5.5 CLEANING:

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

## 3.6 VISUAL INSPECTION AND AIR CLEARANCE TESTING

### 3.6.1 GENERAL

Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH after the final cleaning.

### 3.6.2 VISUAL INSPECTION

Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no cost to the VA. Dust/material samples may be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

### 3.6.3 AIR CLEARANCE TESTING

- A. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final clearance testing. Air samples will be collected and analyzed in accordance with procedures for AHERA in this specification. If work is less than 260 lf/160 sf/35 cf, 5 PCM samples shall be collected for clearance and a minimum of one field blank. If work is equal to or more than 260 lf/160 sf/35 cf, AHERA TEM sampling shall be performed for clearance. TEM analysis shall be done in accordance with procedures for EPA AHERA in this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. **All Additional inspection and testing costs will be borne by the Contractor.**
- B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

### 3.6.4 FINAL AIR CLEARANCE PROCEDURES

- A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured by the AHERA PCM protocol, or 70 AHERA structures per square millimeter (s/mm<sup>2</sup>) by AHERA TEM.

- B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:
1. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
  2. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques except where soil is not encapsulated or enclosed. Samples will be collected on 0.8 $\mu$  MCE filters for PCM analysis and 0.45 $\mu$  Polycarbonate filters for TEM. A minimum of 1200 Liters of using calibrated pumps shall be collected for clearance samples. Before pumps are started, initiate aggressive air mixing sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.

### **3.7 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE**

#### **3.7.1 COMPLETION OF ABATEMENT WORK**

- A. After thorough decontamination, complete asbestos abatement work upon meeting the regulated area clearance criteria and fulfilling the following:
1. Remove all equipment, materials, and debris from the project area.
  2. Package and dispose of all asbestos waste as required.
  3. Repair or replace all interior finishes damaged during the abatement work.
  4. Fulfill other project closeout requirements as specified elsewhere in this specification.

#### **3.7.2 CERTIFICATE OF COMPLETION BY CONTRACTOR**

The CPIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

#### **3.7.3 WORK SHIFTS**

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday - Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

**ATTACHMENT #1**

**CERTIFICATE OF COMPLETION**

DATE: \_\_\_\_\_ VA Project #: \_\_\_\_\_

PROJECT NAME: \_\_\_\_\_ Abatement Contractor: \_\_\_\_\_

VAMC/ADDRESS: \_\_\_\_\_

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):  
which took place from        /        /        to        /        /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all abatement work was done in accordance with OSHA requirements and the manufacturer's recommendations.

CPIH/CIH Signature/Date: \_\_\_\_\_

CPIH/CIH Print Name: \_\_\_\_\_

Abatement Contractor Signature/Date: \_\_\_\_\_

Abatement Contractor Print Name: \_\_\_\_\_

**ATTACHMENT #2**

**CERTIFICATE OF WORKER'S ACKNOWLEDGMENT**

PROJECT NAME: \_\_\_\_\_ DATE: \_\_\_\_\_

PROJECT ADDRESS: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME: \_\_\_\_\_

**WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.**

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature: \_\_\_\_\_

Printed Name: \_\_\_\_\_

Social Security Number: \_\_\_\_\_

Witness: \_\_\_\_\_

**ATTACHMENT #3**

**AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION**

VA PROJECT NAME AND NUMBER: \_\_\_\_\_

VA MEDICAL FACILITY: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME AND ADDRESS: \_\_\_\_\_

1. I verify that the following individual

Name: \_\_\_\_\_ Social Security Number: \_\_\_\_\_

who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

Address: \_\_\_\_\_

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of CPIH/CIH: \_\_\_\_\_

Signature of Contractor: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of Contractor: \_\_\_\_\_

**ATTACHMENT #4**

**ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS**

VA Project Location: \_\_\_\_\_

VA Project #: \_\_\_\_\_

VA Project Description: \_\_\_\_\_

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature \_\_\_\_\_ Date \_\_\_\_\_

Abatement Contractor Competent Person(s) \_\_\_\_\_ Date \_\_\_\_\_

- - END- - - -



**SECTION 02 83 33.13  
LEAD-BASED PAINT REMOVAL AND DISPOSAL**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies abatement and disposal of lead-based paint (LBP) and controls needed to limit occupational and environmental exposure to lead hazards.

**1.2 RELATED WORK**

- A. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.  
 B. Section 02 41 00, DEMOLITION.  
 C. Section 09 91 00, PAINTING.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

- B. Code of Federal Regulations (CFR):

CFR 29 Part 1910	Occupational Safety and Health Standards
CFR 29 Part 1926	Safety and Health Regulations for Construction
CFR 40 Part 148	Hazardous Waste Injection Restrictions
CFR 40 Part 260	Hazardous Waste Management System: General
CFR 40 Part 261	Identification and Listing of Hazardous Waste
CFR 40 Part 262	Standards Applicable to Generators of Hazardous Waste
CFR 40 Part 263	Standards Applicable to Transporters of Hazardous Waste
CFR 40 Part 264	Standards for Owners and Operations of Hazardous Waste Treatment, Storage, and Disposal Facilities
CFR 40 Part 265	Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
CFR 40 Part 745	Lead-based Paint Renovation Repair & Painting Rule (RRP)
CFR 40 Part 268	Land Disposal Restrictions
CFR 49 Part 172	Hazardous Material Table, Special Provisions, Hazardous Material Communications, Emergency Response Information, and Training Requirements

- CFR 49 Part 178 Specifications for Packaging
- C. National Fire Protection Association (NFPA):  
 NFPA 701-2009 Methods of Fire Test for Flame-Resistant  
 Textiles and Films
- D. National Institute for Occupational Safety and Health (NIOSH):  
 NIOSH/OSHA Booklet 3142 Lead in Construction
- E. Underwriters Laboratories (UL):  
 UL 586-2008 High-Efficiency, Particulate, Air Filter Units
- F. American National Standards Institute/AIHA:  
 Z9.2-2012 Fundamentals Governing the Design and Operation  
 of Local Exhaust Systems

#### 1.4 DEFINITIONS

- A. Action Level: Employee exposure, without regard to use of respirations, to an airborne concentration of lead of 30 micrograms per cubic meter of air averaged over an 8-hour period. As used in this section, "30 micrograms per cubic meter of air" refers to the action level.
- B. Area Monitoring: Sampling of lead concentrations within the lead control area and inside the physical boundaries which is representative of the airborne lead concentrations which may reach the breathing zone of personnel potentially exposed to lead.
- C. Physical Boundary: Area physically roped or partitioned off around an enclosed lead control area to limit unauthorized entry of personnel. As used in this section, "inside boundary" means the same as "outside lead control area."
- D. Certified Industrial Hygienist (CIH): As used in this section, refers to an Industrial Hygienist employed by the Contractor and is certified by the American Board of Industrial Hygiene in comprehensive practice.
- E. Change Rooms and Shower Facilities: Rooms within the designated physical boundary around the lead control area equipped with separate storage facilities for clean protective work clothing and equipment and for street clothes which prevent cross-contamination.
- F. Competent Person: A person capable of identifying lead hazards in the work area and is authorized by the contractor to take corrective action.
- G. Decontamination Room: Room for removal of contaminated personal protective equipment (PPE).
- H. EPA/State Certified Renovator: Where the EPA RRP Rule applies, the individual assigned to the job who is responsible for "RRP Rule

Compliance" (see definition). These responsibilities include training of non-certified renovation workers, providing EPA Renovate Right brochure, performing paint testing, ensuring proper work area preparation, and ensuring use of cleaning verification card to confirm work areas are clean after renovations.

- I. EPA/State Certified Firm: Where the EPA RRP rule applies, the certification provided by the EPA/State to a firm performing renovation, repair, and painting work in pre-1978 housing and child-occupied facilities.
- J. Eight-Hour Time Weighted Average (TWA): Airborne concentration of lead averaged over an 8-hour workday to which an employee is exposed.
- K. High Efficiency Particulate Air (HEPA) Filter Equipment: HEPA filtered vacuuming equipment with a UL 586 filter system capable of collecting and retaining lead-contaminated paint dust. A high efficiency particulate filter means 99.97 percent efficient against 0.3 micron size particles.
- L. Lead: Metallic lead, inorganic lead compounds, and organic lead soaps. Excluded from this definition are other organic lead compounds.
- M. Lead Control Area: An enclosed area or structure with full containment to prevent the spread of lead dust, paint chips, or debris of lead-containing paint removal operations. The lead control area is isolated by physical boundaries to prevent entry of unauthorized personnel.
- N. Lead Permissible Exposure Limit (PEL): Fifty micrograms per cubic meter of air as an 8-hour time weighted average as determined by 29 CFR 1910.1025. Determine the PEL by the following formula, if an employee is exposed for more than 8 hours in a work day.  $PEL \text{ (micrograms/cubic meter of air)} = 400/\text{number of hours worked per day}$
- O. Personnel Monitoring: Sampling of lead concentrations within the breathing zone of an employee to determine the 8-hour time weighted average concentration in accordance with 29 CFR 1910.1025. Samples must be representative of the employee's work tasks. Consider breathing zone as an area within a hemisphere, forward of the shoulders, with a radius of 150 mm to 225 mm (6 to 9 inches) and the center at the nose or mouth of an employee.
- P. Prohibited Work Practices: Where the EPA RRP Rule applies, open-flame burning/torching, heat guns above 1100°F, power tools or abrasive/sand blasting without a containment system equipped with a HEPA vacuum.

- Q. RRP Rule Compliance: The EPA Renovation Repair, and Painting Rule applies to major maintenance and repair activities that disturb lead-based paint in pre-1978 target housing and child-occupied facilities. Major maintenance and repair activities are defined as more than 6 square feet of painted surface disturbance per room for interior work, more than 20 square feet of disturbance for exterior work, and any window replacement

#### 1.5 QUALITY ASSURANCE

- A. Before exposure to lead-contaminated dust, provide workers with a comprehensive medical examination as required by 29 CFR 1926.62 (i) (1) (i) and (ii). The examination is not required if adequate records show that employees have been examined as required by 29 CFR 1926.62(i) without the last year.
- B. Medical Records: Maintain complete and accurate medical records of employees in accordance with 29 CFR 1910.20.
- C. CIH Responsibilities: The Contractor must employ a Certified Industrial Hygienist who will be responsible for the following:
1. Certify Training.
  2. Review and approve lead-containing paint removal plan for conformance to the applicable referenced standards.
  3. Inspect lead-containing paint removal work for conformance with the approved plan.
  4. Direct monitoring.
  5. Ensure work is performed in strict accordance with specifications at all times.
  6. Ensure hazardous exposure to personnel and to the environment is adequately controlled, at all times.
- D. Training: Train each employee performing paint removal, disposal, and air sampling operations prior to the time of initial job assignment, in accordance with 29 CFR 1926.62, as well as EPA RRP Rule, where applicable.
- E. Training Certification: Submit certificates signed and dated by the CIH and by each employee stating that the employee has received training.
- F. Respiratory Protection Program:
1. Furnish each employee required to wear a negative pressure respirator or other appropriate type with a respirator fit test at the time of initial fitting and at least annually thereafter as required by 29 CFR 1926.62.

2. Establish and implement a respiratory protection program as required by 29 CFR 1910.134, 29 CFR 1910.1025, and 29 CFR 1926.62.
- G. Hazard Communication Program: Establish and implement a Hazard Communication Program as required by 29 CFR 1910.1200.
- H. Hazardous Waste Management: The Hazardous Waste Management plan must comply with applicable requirements of Federal, State, and local hazardous waste regulations and address:
1. Identification of hazardous wastes associated with the work.
  2. Estimated quantities of wastes to be generated and disposed of.
  3. Names and qualifications of each contractor that will be transporting, storing, treating, and disposing of the wastes. Include the facility location and a 24-hour point of contact.
  4. Names and qualifications (experience and training) of personnel who will be working on-site with hazardous wastes.
  5. List of waste handling equipment to be used in performing the work, to include cleaning, volume reduction, and transport equipment.
  6. Spill prevention, containment, and cleanup contingency measures to be implemented.
  7. Work plan and schedule for waste containment, removal and disposal. Wastes must be cleaned and containerized daily.
  8. Cost for hazardous waste disposal according to this plan.
  9. Personnel training in accordance with 40 CFR Part 265.16.
- I. Safety and Health Compliance:
1. In addition to the detailed requirements of this specification, comply with laws, ordinances, rules, and regulations of federal, state, and local authorities regarding removing, handling, storing, transporting, and disposing of lead waste materials. Comply with the applicable requirements of the current issue of 29 CFR 1910.1025 and 1926.62, as well as 40 CFR Part 260 through 265. Submit matters regarding interpretation of standards to the Contracting Officer for resolution before starting work.
  2. Where specification requirements and the referenced documents vary, the most stringent requirements apply.
  3. Follow all local laws, ordinances, criteria, rules and regulations regarding removing, handling, storing, transporting, and disposing of lead-contaminated materials.
- J. Pre-Construction Conference: Along with the CIH, meet with the Contracting Officer to discuss in detail the lead-containing paint

removal work plan, including work procedures and precautions for the work plan.

#### 1.6 SUBMITTALS

- A. Submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Catalog Data:
  1. Vacuum filters.
  2. Respirators.
- C. Instructions: Paint removal materials. Include applicable material safety data sheets.
- D. Statements Certifications and Statements:
  1. Qualifications of CIH: Submit name, address, and telephone number of the CIH selected to perform responsibilities in paragraph entitled "CIH Responsibilities." Provide previous experience of the CIH. Submit proper documentation that the Industrial Hygienist is certified by the American Board of Industrial Hygiene in comprehensive practice, including certification number and date of certification/re-certification.
  2. Testing Laboratory: Submit the name, address, and telephone number of the testing laboratory selected to perform the monitoring, testing, and reporting of airborne concentrations of lead. Provide proper documentation that persons performing the analysis have been judged proficient by successful participation within the last year in the National Institute for Occupational Safety and Health (NIOSH) Proficiency Analytical Testing (PAT) Program. The laboratory must be accredited by the American Industrial Hygiene Association (AIHA). Provide AIHA documentation along with date of accreditation/re-accreditation.
  3. Lead-Containing Paint Removal Plan:
    - a. Submit a detailed job-specific plan of the work procedures to be used in the removal of lead-containing paint. The plan must include a sketch showing the location, size, and details of lead control areas, location and details of decontamination rooms, change rooms, shower facilities, and mechanical ventilation system.
    - b. Include in the plan, eating, drinking, smoking and restroom procedures, interface of trades, sequencing of lead related work, collected wastewater and paint debris disposal plan, air sampling

plan, respirators, protective equipment, and a detailed description of the method of containment of the operation to ensure that airborne lead concentrations of 30 micrograms per cubic meter of air are not exceeded outside of the lead control area.

- c. Include air sampling, training and strategy, sampling methodology, frequency, duration of sampling, and qualifications of air monitoring personnel in the air sampling portion on the plan.
- 4. Field Test Reports: Monitoring Results: Submit monitoring results to the Contracting Officer within 3 working days, signed by the testing laboratory employee performing the air monitoring, the employee that analyzed the sample, and the CIH.
- 5. Records:
  - a. Completed and signed hazardous waste manifest from treatment or disposal facility.
  - b. Certification of Medical Examinations.
  - c. Employee training certification.
  - d. Respirator fit test certifications.
  - e. Where the EPA RRP Rule applies, the Certified Renovator will keep on-site and provide the following: Renovator and Firm Certifications, results of any paint testing, proof of occupant pre-renovation education, non-certified worker training records, and confirmation of work practice requirement compliance.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- A. Paint Removal Products: Submit applicable Material Safety Data Sheets/Safety Data Sheets for paint removal products used in paint removal work. Use the least toxic product, suitable for the job and acceptable to the Certified Industrial Hygienist.

## **PART 3 - EXECUTION**

### **3.1 PROTECTION**

- A. Notification: Notify the Contracting Officer 14 days prior to the start of any paint removal work.
- B. Lead Control Area Requirements:
  - 1. Establish a lead control area by completely enclosing with containment screens in the area or structure where lead-containing paint removal operations will be performed.

2. Contain removal operations by the use of a negative pressure full containment system with at least one change room and with HEPA filtered exhaust.
- C. Protection of Existing Work to Remain: Perform paint removal work without damage or contamination of adjacent areas. Where existing work is damaged or contaminated, restore work to its original condition.
  - D. Boundary Requirements: Provide physical boundaries around the lead control area by roping off the area [designated on the drawings] and appropriate signage, or providing curtains, portable partitions or other enclosures to ensure that airborne concentrations of lead will not reach 30 micrograms per cubic meter of air outside of the lead control area.
  - E. Heating, Ventilating and Air Conditioning (HVAC) Systems: Shut down, lock out, and isolate HVAC systems that supply, exhaust, or pass through the lead control areas. Seal intake and exhaust vents in the lead control area with 6-mil plastic sheet and tape. Seal seams in HVAC components that pass through the lead control area.
  - F. Change Room and Shower Facilities: Provide clean change rooms and shower facilities within the physical boundary around the designated lead control area in accordance with requirements of 29 CFR 1926.62.
  - G. Mechanical Ventilation System:
    1. Use adequate ventilation to control personnel exposure to lead in accordance with 29 CFR 1926.57.
    2. To the extent feasible, use fixed local exhaust ventilation connected to HEPA filters or other collection systems, approved by the industrial hygienist. Design, construct, install, and maintain local exhaust ventilation in accordance with ANSI Z9.2.
    3. If air from exhaust ventilation is re-circulated into the work place, the system must have a high efficiency filter with reliable back-up filter and controls to monitor the concentration of lead in the return air and to bypass the recirculation system automatically if it fails. Air may be re-circulated only where exhaust to the outside is not feasible.
  - H. Personnel Protection: Personnel must wear and use protective clothing and equipment as specified herein. Eating, smoking, or drinking is not permitted in the lead control area. No one will be permitted in the lead control area unless they have been given appropriate training and protective equipment.



- I. Warning Signs: Provide warning signs at approaches to lead control areas. Locate signs at such a distance that personnel may read the sign and take the necessary precautions before entering the area. Signs must comply with the requirements of 29 CFR 1926.62 when the PEL is reached or exceeded.
- J. Where the EPA RRP Rule applies, the Certified Renovator will document that the area has been prepared in accordance with the RRP rule.

### 3.2 WORK PROCEDURES

- A. Perform removal of lead-containing paint in accordance with approved lead-containing paint removal plan. Use procedures and equipment required to limit occupational and environmental exposure to lead when lead-containing paint is removed in accordance with 29 CFR 1926.62 and EPA RRP Rule (where applicable), except as specified herein. Dispose of removed paint chips and associated waste in compliance with Environmental Protection Agency (EPA), federal, state, and local requirements.
- B. Personnel Exiting Procedures:
  - 1. Whenever personnel exit the lead-controlled area, they must perform the following procedures and cannot leave the work place wearing any clothing or equipment worn during the work day:
    - a. Vacuum themselves off.
    - b. Remove protective clothing in the decontamination room, and place them in an approved impermeable disposal bag.
    - c. Shower.
    - d. Change to clean clothes prior to leaving the physical boundary designated around the lead-contaminated job site.
- C. Monitoring: Monitor airborne concentrations of lead in accordance with 29 CFR 1910.1025 and as specified herein. Perform air monitoring, testing, and reporting by a CIH or an Industrial Hygiene (IH) Technician who is under the direction of the CIH:
  - 1. The CIH or the IH Technician under the direction of the CIH must be on the job site directing the monitoring, and inspecting the lead-containing paint removal work to ensure that the requirements of the Contract have been satisfied during the entire lead-containing paint removal operation.
  - 2. Take personal air monitoring samples for each lead-related task on employees who are anticipated to have the greatest risk of exposure as determined by the CIH. In addition, take air monitoring samples

on at least 25 percent of the work crew or a minimum of two employees, whichever is greater, during each work shift.

3. Submit results of air monitoring samples, signed by the CIH, within 24 hours after the air samples are taken. Notify the Contracting Officer immediately of exposure to lead at or in excess of the action level of 30 micrograms per cubic meter of air outside of the lead control area.

D. Monitoring During Paint Removal Work:

1. Perform personal and area monitoring during the entire paint removal operation. Sufficient area monitoring must be conducted at the physical boundary to ensure unprotected personnel are not exposed above 30 micrograms per cubic meter of air at all times. Stop work if the outside boundary lead levels are at or exceed 30 micrograms per cubic meter of air; the CIH must immediately correct the condition(s) causing the increased levels and notify the Contracting Officer immediately.
2. The CIH must review the sampling data collected on that day to determine if condition(s) requires any further change in work methods. Resume removal work when approval is given by the CIH. Contractor must control the lead level outside of the work boundary to less than 30 micrograms per cubic meter of air at all times. As a minimum, conduct area monitoring daily on each shift in which lead paint removal operations are performed in areas immediately adjacent to the lead control area.
3. For outdoor operations, at least one sample on each shift must be taken on the downwind side of the lead control area. If adjacent areas are contaminated, clean and visually inspect contaminated areas. CIH must certify that the area has been cleaned of lead contamination.
4. Submit results of air monitoring samples, signed by the CIH, within 24 hours after the air samples are taken. Notify the Contracting Officer immediately of exposure to lead at or in excess of the action level of 30 micrograms per cubic meter of air outside of the lead control area.

**3.3 LEAD-CONTAINING PAINT REMOVAL**

- A. Remove paint within the areas designated on the drawings in order to completely expose the substrate. Take whatever precautions are necessary to minimize damage to the underlying substrate.

- B. Indoor Lead Paint Removal: Select paint removal processes to minimize contamination of work areas with lead-contaminated dust or other lead-contaminated debris/waste. This paint removal process should be described in the lead-containing paint removal plan. Perform wet manual sanding and scraping to the maximum extent feasible.
- C. Mechanical Paint Removal and Blast Cleaning: Perform mechanical paint removal and blast cleaning in lead control areas using negative pressure full containments with HEPA filtered exhaust. Collect paint residue and spent grit (used abrasive) from blasting operations for disposal in accordance with EPA, state and local requirements.
- D. Outside Lead Paint Removal: Select removal processes to minimize contamination of work areas with lead-contaminated dust or other lead-contaminated debris/waste. This paint removal process should be described in the lead-containing paint removal plan. Perform wet manual sanding and scraping to the maximum extent feasible.

#### **3.4 SURFACE PREPARATIONS**

- A. Avoid flash rusting or other deterioration of the substrate. Provide surface preparations for painting in accordance with Section 09 91 00, PAINTING.

#### **3.5 CLEANUP AND DISPOSAL**

- A. Cleanup: Maintain surfaces of the lead control area free of accumulations of paint chips and dust. Restrict the spread of dust and debris; prevent dust from being re-distributed over the work area. Do not dry sweep or use compressed air to clean up the area. At the end of each shift and when the paint removal operation has been completed, clean the area of visible lead paint contamination by vacuuming with a HEPA filtered vacuum cleaner and wet mopping the area. Where the EPA RRP Rule applies, the Certified Renovator will perform the cleaning verification process.
- B. Certification: The CIH must certify in writing that the inside and outside the lead control area air monitoring samples are less than 30 micrograms per cubic meter of air, the respiratory protection for the employees was adequate, the work procedures were performed in accordance with 29 CFR 1926.62, and that there were no visible accumulations of lead-contaminated paint and dust on the worksite. Do not remove the lead control area or roped-off boundary and warning signs prior to the Contracting Officer's receipt of the CIH's certification. Re-clean areas showing dust or residual paint chips.

- C. Testing of Lead-Containing Paint Residue and Used Abrasive Where indicated or when directed by the Contracting Officer, test lead containing paint residue and used abrasive in accordance with 40 CFR 261 for hazardous waste.
- D. Disposal:
1. Collect lead-contaminated waste, scrap, debris, bags, containers, equipment, and lead-contaminated clothing, which may produce airborne concentrations of lead particles.
  2. Store removed paint, lead-contaminated clothing and equipment, and lead-contaminated dust and cleaning debris into U.S. Department of Transportation (49 CFR 178) approved 55-gallon drums. Properly label each drum to identify the type of waste (49 CFR 172) and the date lead-contaminated wastes were first put into the drum. Obtain and complete the Uniform Hazardous Waste Manifest forms. Comply with land disposal restriction notification requirements as required by 40 CFR 268:
    - a. At least 14 days prior to delivery, arrange for job site inspection of the drums and manifests by PWC Hazardous Waste Storage Facility personnel.
    - b. As necessary, make lot deliveries of hazardous wastes to the PWC Hazardous Waste Storage Facility to ensure that drums do not remain on the jobsite longer than 90 calendar days from the date affixed to each drum.
    - c. Collect lead-contaminated waste, scrap, debris, bags, containers, equipment, and lead-contaminated clothing which may produce airborne concentrations of lead particles. Label the containers in accordance with 29 CFR 1926.62, as well as EPA and DOT requirements. Dispose of lead-contaminated waste material at an EPA or state approved hazardous waste treatment, storage, or disposal facility off Government property.
    - d. Store waste materials in U.S. Department of Transportation (49 CFR 178) approved 55-gallon drums. Properly label each drum to identify the type of waste (49 CFR 172) and the date the drum was filled. The Contracting Officer or an authorized representative will assign an area for interim storage of waste-containing drums. Do not store hazardous waste drums in interim storage longer than 90 calendar days from the date affixed to each drum.

- e. Handle, store, transport, and dispose lead or lead-contaminated waste in accordance with 40 CFR 260, 40 CFR 261, 40 CFR 262, 40 CFR 263, 40 CFR 264, and 40 CFR 265. Comply with land disposal restriction notification requirements as required by 40 CFR 268.
- E. Disposal Documentation Submit written evidence that the hazardous waste treatment, storage, or disposal facility (TSD) is approved for lead disposal by the EPA and state or local regulatory agencies. Submit one copy of the completed manifest, signed and dated by the initial transporter in accordance with 40 CFR 262.

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**SECTION 03 30 00**

**CAST-IN-PLACE CONCRETE**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section specifies cast-in place concrete for concrete repairs of thickness exceeding three inches, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes, for the following:
  - 1. Slabs-on-grade including concrete sidewalks.
  - 2. Concrete foundations.

**1.3 DEFINITIONS**

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash and other pozzolans, ground granulated blast-furnace slag, and silica fume; subject to compliance with requirements.

**1.4 SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

1. Indicate amounts of mixing water to be withheld for later addition at Project site.
- C. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.
- D. Formwork Shop Drawings: Prepared by or under the supervision of a qualified professional engineer detailing fabrication, assembly, and support of formwork.
  1. Shoring and Reshoring: Indicate proposed schedule and sequence of stripping formwork, shoring removal, and installing and removing reshoring.
- E. Material Certificates: For each of the following, signed by manufacturers:
  1. Cementitious materials.
  2. Admixtures, including compatibility certification.
  3. Form materials and form-release agents.
  4. Steel reinforcement and accessories.
  5. Fiber reinforcement.
  6. Floor and slab treatments.
  7. Bonding agents.
  8. Semirigid joint filler.
  9. Joint-filler strips.

#### **1.5 QUALITY ASSURANCE**

- A. Installer Qualifications: A qualified installer who employs on Project personnel qualified as ACI-certified Flatwork Technician and Finisher and a supervisor who is an ACI-certified Concrete Flatwork Technician.
- B. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.
  1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
- C. Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1077 and ASTM E 329 for testing indicated, as documented according to ASTM E 548.
  1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-01 or an equivalent certification program.

2. Personnel performing laboratory tests shall be ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician - Grade I. Testing Agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician - Grade II.
- D. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from one source, and obtain admixtures through one source from a single manufacturer.
- E. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
1. ACI 301, "Specification for Structural Concrete," Sections 1 through 5.
  2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."
- F. Concrete Testing Service: Engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.
- G. For the purposes of this Specification, all concrete within the parking areas is considered to be "exposed to public view".
- H. The Contractor shall keep the following references at the project site:
1. ACI 301 (latest edition) "Specification for Structural Concrete for Buildings".
  2. ACI 305R "Hot Weather Concreting".
  3. ACI 306.1 "Cold Weather Concreting".

## **1.6 DELIVERY, STORAGE, AND HANDLING**

- A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage. Avoid damaging coatings on steel reinforcement.

## **PART 2 - PRODUCTS**

### **2.1 FORM-FACING MATERIALS**

- A. Smooth-Formed Finished Concrete: Form-facing panels that will provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.
1. Plywood, metal, or other approved panel materials.



- B. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- C. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch, minimum.
- D. Rustication Strips: Wood, metal, PVC, or rubber strips, kerfed for ease of form removal.
- E. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.
  - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
- F. Form Ties: Factory-fabricated, removable or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
  - 1. Furnish units that will leave no corrodible metal closer than 1 inch to the plane of exposed concrete surface.
  - 2. Furnish ties that, when removed, will leave holes no larger than 1 inch in diameter in concrete surface.
  - 3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

## **2.2 STEEL REINFORCEMENT**

- A. Reinforcing Bars: ASTM A 615/A 615M, Grade 60, deformed.
- B. Low-Alloy-Steel Reinforcing Bars: ASTM A 706/A 706M, Grade 60 or 80, deformed.
- C. Galvanized Reinforcing Bars: ASTM A 615/A 615M, Grade 60, deformed bars, ASTM A 767/A 767M, Class II zinc coated after fabrication and bending.
- D. Epoxy-Coated Reinforcing Bars: ASTM A 615/A 615M, Grade 60, deformed bars, ASTM A 775/A 775M or ASTM A 934/A 934M, epoxy coated, with less than 2 percent damaged coating in each 12-inch bar length.
- E. Deformed-Steel Wire: ASTM A 496.
- F. Epoxy-Coated Wire: ASTM A 884/A 884M, Class A, Type 1 coated, deformed-steel wire, with less than 2 percent damaged coating in each 12-inch wire length.
- G. Deformed-Steel Welded Wire Reinforcement: ASTM A 497, flat sheet.

- H. Galvanized-Steel Welded Wire Reinforcement: ASTM A 185, plain, fabricated from galvanized steel wire into flat sheets.
- I. Epoxy-Coated Welded Wire Reinforcement: ASTM A 884/A 884M, Class A coated, Type 1, deformed steel.

### **2.3 REINFORCEMENT ACCESSORIES**

- A. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60, plain-steel bars, cut bars true to length with ends square and free of burrs.
- B. Epoxy-Coated Joint Dowel Bars: ASTM A 615/A 615M, Grade 60, plain-steel bars, ASTM A 775/A 775M epoxy coated.
- C. Epoxy Repair Coating: Liquid, two-part, epoxy repair coating; compatible with epoxy coating on reinforcement and complying with ASTM A 775/A 775M.
- D. Zinc Repair Material: ASTM A 780, zinc-based solder, paint containing zinc dust, or sprayed zinc.
- E. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:
  - 1. For concrete surfaces exposed to view where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.
  - 2. For epoxy-coated reinforcement, use epoxy-coated or other dielectric-polymer-coated wire bar supports.
  - 3. For zinc-coated reinforcement, use galvanized wire or dielectric-polymer-coated wire bar supports.

### **2.4 CONCRETE MATERIALS**

- A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:
  - 1. Portland Cement: ASTM C 150, Type I. Use one brand of cement throughout Project unless otherwise acceptable to Architect. When permitted, supplement with the following:
    - a. Fly Ash: ASTM C 618, Class F.
    - b. Ground Granulated Blast-Furnace Slag: ASTM C 989, Grade 100 or 120.
  - 2. See Paragraph 2.10.B. for limitation of use for supplementary cementitious materials.

- B. Normal-Weight Aggregates: ASTM C 33, Class 3S coarse aggregate or better, graded. Provide aggregates from a single source.
  - 1. Maximum Coarse-Aggregate Size: 3/4 inch nominal.
  - 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- C. Water: ASTM C 94/C 94M and potable.

## 2.5 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C 260.
- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
  - 1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
  - 2. Retarding Admixture: ASTM C 494/C 494M, Type B.
  - 3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
  - 4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
  - 5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
  - 6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.
- C. Non-Set-Accelerating Calcium Nitrite Corrosion-Inhibiting Admixture: Commercially formulated, non-set-accelerating, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete.
  - 1. Available Products:
    - a. Grace Construction Products, W. R. Grace & Co.; DCI-S.
    - b. OR approved equal.
  - 2. Add three (3) gallons per cu. yd. of concrete in cast-in-place application as required.
- D. Silica Fume:
  - 1. Add 35 lbs./cu. yd. of concrete for cast-in-place application as required. Use of dry silica fume product is not acceptable unless approved in writing by the Architect.
  - 2. Silica Fume shall come from the same source throughout the project.
  - 3. Subject to compliance with requirements, provide one of the following products:

- a. "Force 10,000", W.R. Grace and Co.
- b. "Eucon MSA", Euclid Chemical Co.
- c. "Sikacrete 950DP", Sika Corp.

## 2.6 FIBER REINFORCEMENT

- A. Synthetic Fiber: Monofilament or fibrillated polypropylene fibers engineered and designed for use in concrete pavement, complying with ASTM C 1116, Type III, 1/2 to 1-1/2 inches long.

1. Available Products:

a. Monofilament Fibers:

- 1) Axim Concrete Technologies; Fibrasol IIP.
- 2) Euclid Chemical Company (The); Fiberstrand 100.
- 3) FORTA Corporation; Forta Mighty Mono.
- 4) Grace Construction Products, W. R. Grace & Co.; Grace MicroFiber.
- 5) Metalcrete Industries; Polystrand 1000.
- 6) SI Concrete Systems; Fibermesh 150.

b. Fibrillated Fibers:

- 1) Axim Concrete Technologies; Fibrasol F.
- 2) Euclid Chemical Company (The); Fiberstrand F.
- 3) FORTA Corporation; Forta Econo-Net.
- 4) Grace Construction Products, W. R. Grace & Co.; Grace Fibers.
- 5) SI Concrete Systems; Fibermesh.

## 2.7 VAPOR RETARDERS

- A. Plastic Vapor Retarder: ASTM E 1745, Class C, or polyethylene sheet, ASTM D 4397, not less than 10 mils thick. Include manufacturer's recommended adhesive or pressure-sensitive joint tape.

1. Available Products:

- a. Fortifiber Corporation; Moistop Plus.
- b. Raven Industries Inc.; Dura Skrim 6.
- c. Reef Industries, Inc.; Griffolyn Type-65.
- d. Stego Industries, LLC; Stego Wrap, 10 mils.

- B. Bituminous Vapor Retarder: 110-mil- thick, semiflexible, 7-ply sheet membrane consisting of reinforced core and carrier sheet with fortified asphalt layers, protective weathercoating, and removable plastic release liner. Furnish manufacturer's accessories including bonding asphalt, pointing mastics, and self-adhering joint tape.

1. Product: Meadows, W. R., Inc.; Premoulded Membrane Vapor Seal.

2. Water-Vapor Permeance: 0.00 grains/h x sq. ft. x inches Hg; ASTM E 154.
3. Tensile Strength: 140 lbf/in.; ASTM E 154.
4. Puncture Resistance: 90 lbf; ASTM E 154.

## 2.8 CURING MATERIALS

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
  1. Available Products:
    - a. Axim Concrete Technologies; Cimfilm.
    - b. Burke by Edoco; BurkeFilm.
    - c. ChemMasters; Spray-Film.
    - d. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior Company; Aquafilm.
    - e. Dayton Superior Corporation; Sure Film.
    - f. Euclid Chemical Company (The); Eucobar.
    - g. Kaufman Products, Inc.; Vapor Aid.
    - h. Lambert Corporation; Lambco Skin.
    - i. L&M Construction Chemicals, Inc.; E-Con.
    - j. MBT Protection and Repair, Div. of ChemRex; Confilm.
    - k. Meadows, W. R., Inc.; Sealtight Evapre.
    - l. Metalcrete Industries; Waterhold.
    - m. Nox-Crete Products Group, Kinsman Corporation; Monofilm.
    - n. Sika Corporation, Inc.; SikaFilm.
    - o. Symons Corporation, a Dayton Superior Company; Finishing Aid.
    - p. Unitex; Pro-Film.
    - q. US Mix Products Company; US Spec Monofilm ER.
    - r. Vexcon Chemicals, Inc.; Certi-Vex EnvioAssist.
- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. when dry.
- C. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.
- D. Water: Potable.

## 2.9 RELATED MATERIALS

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber or ASTM D 1752, cork or self-expanding cork.
- B. Semirigid Joint Filler: Two-component, semirigid, 100 percent solids, epoxy resin with a Type A shore durometer hardness of 80 or aromatic polyurea with a Type A shore durometer hardness range of 90 to 95 per ASTM D 2240.

- C. Bonding Agent: ASTM C 1059, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- D. Epoxy Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to suit requirements, and as follows:
  - 1. Types I and II, non-load bearing or IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.
- E. Reglets: Fabricate reglets of not less than 0.0217-inch- thick, galvanized steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.

## **2.10 CONCRETE MIXTURES, GENERAL**

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.
  - 1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
  - 1. Fly Ash: 25 percent.
  - 2. Combined Fly Ash and Pozzolan: 25 percent.
  - 3. Ground Granulated Blast-Furnace Slag: 50 percent.
  - 4. Combined Fly Ash or Pozzolan and Ground Granulated Blast-Furnace Slag: 50 percent portland cement minimum, with fly ash or pozzolan not exceeding 25 percent.
  - 5. Silica Fume: 10 percent.
  - 6. Combined Fly Ash, Pozzolans, and Silica Fume: 35 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
  - 7. Combined Fly Ash or Pozzolans, Ground Granulated Blast-Furnace Slag, and Silica Fume: 50 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
- C. Limit water-soluble, chloride-ion content in hardened concrete to 0.06 percent for prestressed or post-tensioned concrete and 0.15 percent for mildly reinforced concrete, by weight of cement.
- D. Admixtures: Use admixtures according to manufacturer's written instructions.
  - 1. Use water-reducing, high-range water-reducing, or plasticizing admixture in concrete, as required, for placement and workability.

2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
3. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a water-cementitious materials ratio below 0.50.
4. Use corrosion-inhibiting admixture in concrete mixtures where indicated.

#### **2.11 CONCRETE MIXTURES FOR BUILDING ELEMENTS**

- A. Refer to the specifications and drawings.

#### **2.12 FABRICATING REINFORCEMENT**

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

#### **2.13 CONCRETE MIXING**

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M and ASTM C 1116, and furnish batch ticket information.
  1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

### **PART 3 - EXECUTION**

#### **3.1 FORMWORK**

- A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.
- B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Limit concrete surface irregularities, designated by ACI 347R as abrupt or gradual, as follows:
  1. Class A, 1/8 inch for smooth-formed finished surfaces.
  2. Class C, 1/2 inch for rough-formed finished surfaces.

- D. Construct forms tight enough to prevent loss of concrete mortar.
- E. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
  - 1. Install keyways, reglets, recesses, and the like, for easy removal.
  - 2. Do not use rust-stained steel form-facing material.
- F. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
- G. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.
- H. Chamfer exterior corners and edges of permanently exposed concrete.
- I. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.
- J. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- K. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- L. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.
- M. Do not use earth cuts as concrete formworks. Put simply, no earthen forms permitted.

### **3.2 EMBEDDED ITEMS**

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 1. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC's "Code of Standard Practice for Steel Buildings and Bridges."
  - 2. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls,



where flashing is shown at lintels, shelf angles, and other conditions.

3. Install dovetail anchor slots in concrete structures as indicated.

### **3.3 REMOVING AND REUSING FORMS**

- A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F for 24 hours after placing concrete, if concrete is hard enough to not be damaged by form-removal operations and curing and protection operations are maintained.
  1. Leave formwork for beam soffits, joists, slabs, and other structural elements that supports weight of concrete in place until concrete has achieved at least 70 percent of its 28-day design compressive strength.
  2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.
- B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

### **3.4 VAPOR RETARDERS**

- A. Plastic Vapor Retarders: Place, protect, and repair vapor retarders according to ASTM E 1643 and manufacturer's written instructions.
  1. Lap joints 6 inches and seal with manufacturer's recommended tape.
- B. Bituminous Vapor Retarders: Place, protect, and repair vapor retarders according to manufacturer's written instructions.

### **3.5 STEEL REINFORCEMENT**

- A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
  1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that would reduce bond to concrete.

- C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.
  - 1. Weld reinforcing bars according to AWS D1.4, where indicated.
- D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- E. Install welded wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.
- F. Epoxy-Coated Reinforcement: Repair cut and damaged epoxy coatings with epoxy repair coating according to ASTM D 3963/D 3963M. Use epoxy-coated steel wire ties to fasten epoxy-coated steel reinforcement.
- G. Zinc-Coated Reinforcement: Repair cut and damaged zinc coatings with zinc repair material according to ASTM A 780. Use galvanized steel wire ties to fasten zinc-coated steel reinforcement.

### **3.6 JOINTS**

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
  - 1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints, unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.
  - 2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches into concrete.
  - 3. Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
  - 4. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
  - 5. Space vertical joints in walls as indicated in the Drawings but not more than 20 ft. o.c. Locate joints beside piers integral with walls, near corners, and in concealed locations where possible.
  - 6. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.

- C. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.

### 3.7 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
- B. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.
- C. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.
  - 1. Deposit concrete in horizontal layers of depth to not exceed formwork design pressures and in a manner to avoid inclined construction joints.
  - 2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
  - 3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- D. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
  - 1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
  - 2. Maintain reinforcement in position on chairs during concrete placement.
  - 3. Screed slab surfaces with a straightedge and strike off to correct elevations.
  - 4. Slope surfaces uniformly to drains where required.
  - 5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.
- E. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.

1. When average high and low temperature is expected to fall below 40 deg F for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.

F. Hot-Weather Placement: Comply with ACI 305 and as follows:

1. Maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

### **3.8 FINISHING FORMED SURFACES**

A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.

1. Apply to concrete surfaces not exposed to public view.

B. Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.

1. Apply to concrete surfaces exposed to public view, to receive a rubbed finish, to be covered with a coating or covering material applied directly to concrete and as indicated.

C. Rubbed Finish: Apply the following to smooth-formed finished as-cast concrete where indicated:

1. Smooth-Rubbed Finish: Not later than one day after form removal, moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture. Do not apply cement grout other than that created by the rubbing process.
2. Grout-Cleaned Finish: Wet concrete surfaces and apply grout of a consistency of thick paint to coat surfaces and fill small holes. Mix one part portland cement to one and one-half parts fine sand

with a 1:1 mixture of bonding admixture and water. Add white portland cement in amounts determined by trial patches so color of dry grout will match adjacent surfaces. Scrub grout into voids and remove excess grout. When grout whitens, rub surface with clean burlap and keep surface damp by fog spray for at least 36 hours.

3. Cork-Floated Finish: Wet concrete surfaces and apply a stiff grout. Mix one part portland cement and one part fine sand with a 1:1 mixture of bonding agent and water. Add white portland cement in amounts determined by trial patches so color of dry grout will match adjacent surfaces. Compress grout into voids by grinding surface. In a swirling motion, finish surface with a cork float.
  
- D. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces, unless otherwise indicated.

### **3.9 FINISHING FLOORS AND SLABS**

- A. General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
  
- B. Scratch Finish: While still plastic, texture concrete surface that has been screeded and bull-floated or darbied. Use stiff brushes, brooms, or rakes to produce a profile amplitude of 1/4 inch in 1 direction.
  1. Apply scratch finish to surfaces indicated and to receive concrete floor toppings.
  
- C. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.
  1. Apply float finish to surfaces indicated to receive trowel finish and to be covered with fluid-applied or sheet waterproofing, built-up or membrane roofing, or sand-bed terrazzo.
  
- D. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
  1. Apply a trowel finish to surfaces indicated exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry

tile set over a cleavage membrane, paint, or another thin-film-finish coating system.

2. Finish and measure surface so gap at any point between concrete surface and an unlevelled, freestanding, 10-foot-long straightedge resting on 2 high spots and placed anywhere on the surface does not exceed 1/4 inch
- E. Trowel and Fine-Broom Finish: Apply a first trowel finish to surfaces indicated where ceramic or quarry tile is to be installed by either thickset or thin-set method. While concrete is still plastic, slightly scarify surface with a fine broom.
1. Comply with flatness and levelness tolerances for trowel finished floor surfaces.
- F. Broom Finish for Flatwork in Parking and Drive Areas: Apply a broom finish to all driving and parking areas, ramps, and elsewhere as indicated.
1. Bullfloat immediately after screeding. Complete before any excess moisture or bleed water is present on surface (ACI 302.1R, Article 7.2.3). Use of power-propelled rotary finisher shall be prohibited.
  2. After excess moisture or bleed water has disappeared and concrete has stiffened sufficiently to allow operation, give slab surface a coarse straight broom transverse finish scored 1/4 inch deep texture by drawing steel bristle broom across surface perpendicular to main traffic route. Texture shall be as accepted by Architect from sample panels. Coordinate with Traffic Topping manufacturer and applicator as to acceptability.
  3. Finishing Tolerance: Bullfloated floor finish tolerance per ACI 117 section 4.5.7. If required, more stringent tolerances shall be used to assure that the slabs drain freely to floor drains.
  4. Before installation of flatwork and after submittal, review, and approval of concrete mix design, Contractor shall fabricate one or more acceptable test panels simulating finishing techniques and final appearance to be expected and used on Project. Contractor shall finish panels following requirements of items 1, 2 and 3 above. Architect may reject finished panels, in which case Contractor shall repeat procedure until Architect acceptance is obtained. Accepted test panels shall be cured in accordance with specifications and may be incorporated into Project. Accepted test panels shall serve as basis for acceptance/rejection of final finished surfaces of all flatwork.
  5. Finish all concrete slabs to proper elevations to insure that all surface water will drain freely to floor drains, and that no puddle areas exist. Contractor shall bear cost of any corrections to provide for this positive drainage requirement.
  6. The Contractor shall arrange for and wet all slabs with water for the purpose of detecting any defects in the concrete that would result in leaks and/or inadequate drainage. Slab surfaces shall be wetted until water flows freely to drains. No finished spaces shall be sealed or insulated or ceilings installed until drainage

test has been completed on the slab above and reviewed by the Architect for acceptance.

- a. Repair low spots, puddles, or bird baths with an area not less than four square feet of standing water with a visible sheen, isolated by drying concrete and smaller low spots that do not dry within 12 hours.
- b. Rout and seal leaking joints that are usually located at expansion joints, control joints, or construction joints. These leaking joints are located by water observed on the underside of the slabs and opposite faces of walls. If the expansion joint is not installed at the time of the flood test, this area shall be tested after it is installed.
- c. Rout and seal cracks that are located when water is observed on the underside of the slab. Cracks may also be observed on the top surface of the slab when the concrete slabs are drying and the cracks are highlighted with moisture.

### **3.10 MISCELLANEOUS CONCRETE ITEMS**

- A. Filling In: Fill in holes and openings left in concrete structures, unless otherwise indicated, after work of other trades is in place. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.

### **3.11 CONCRETE PROTECTING AND CURING**

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 for hot-weather protection during curing.
- B. Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
- C. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for the remainder of the curing period.

- D. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.
- E. Cure concrete according to ACI 308.1, by one or a combination of the methods shown below. Use moisture curing, moisture-retaining cover curing, or a combination thereof under normal weather conditions. Use of curing compounds shall be allowed only in excessive hot or cold weather conditions subject to the approval of the Engineer.
  - 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
    - a. Water.
    - b. Continuous water-fog spray.
    - c. Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.
  - 2. Moisture-Retaining Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
    - a. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive floor coverings.
    - b. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive penetrating liquid floor treatments.
    - c. Cure concrete surfaces to receive floor coverings with either a moisture-retaining cover or a curing compound that the manufacturer certifies will not interfere with bonding of floor covering used on Project.

### **3.13 FIELD QUALITY CONTROL**

- A. Testing and Inspecting: Engage a qualified testing and inspecting agency to perform tests and inspections and submit test reports.
- A. Inspections:
  - 1. Steel reinforcement placement.
  - 2. Steel reinforcement welding.



3. Headed bolts and studs.
4. Verification of use of required design mixture.
5. Concrete placement, including conveying and depositing.
6. Curing procedures and maintenance of curing temperature.
7. Verification of concrete strength before removal of shores and forms from beams and slabs.

B. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:

1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. yd., plus one set for each additional 50 cu. yd. or fraction thereof.
  - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
2. Slump: ASTM C 143/C 143M; one test at point of placement for each truck of concrete. Reduce frequency of tests when concrete tests results were consistently within acceptable range upon approval from Engineer.
3. Air Content: ASTM C 231, pressure method, for normal-weight concrete; one test for each truck of concrete. Reduce frequency of tests when concrete tests results were consistently within acceptable range upon approval from Engineer.
4. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.
5. Unit Weight: ASTM C 567, fresh unit weight of concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
6. Compression Test Specimens: ASTM C 31/C 31M; choose either 6"x12" specimens (two cylinders per set) or 4"x8" specimens (three cylinders per set) for standard cylinder testing., Test minimum 3 sets of standard cylinders for each composite sample. Mold and store cylinders for laboratory-cured test specimens for 28-day strength testing. Field-cured cylinders shall be maintained at the site under conditions identical to concrete represented by them.
  - a. Cast and field-cure 1 set of standard cylinder specimens for each composite sample.
  - b. Cast and laboratory-cure 2 sets of standard cylinder specimens for each composite sample.
7. Compressive-Strength Tests: ASTM C 39/C 39M.
  - a. Test 1 set of field-cured specimens at 7 days, and 1 set of laboratory-cured specimens at 28 days. Retain 1 set of

laboratory-cured specimens in reserve for later testing if required.

- b. A compressive-strength test shall be the average compressive strength from a set of specimens obtained from same composite sample and tested at age indicated.
8. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
9. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
10. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
11. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
12. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
13. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
14. Correct deficiencies in the Work that test reports and inspections indicate does not comply with the Contract Documents.

END OF SECTION 03 30 00

**SECTION 04 05 13  
MASONRY MORTARING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies mortar materials and mixes.

**1.2 RELATED WORK:**

- A. Mortar Color: Submit to COR for approval.

**1.3 TESTING LABORATORY-CONTRACTOR RETAINED**

- A. Engage a commercial testing laboratory approved by Resident Engineer to perform tests specified below.
- B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to Resident Engineer.

**1.4 TESTS**

- A. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
- B. Mortar:
  - 1. Test for compressive strength and water retention; ASTM C270.
  - 2. Mortar compressive strengths 28 days as follows:
    - Type M: Minimum 17230 kPa (2500 psi) at 28 days.
    - Type S: Minimum 12400 kPa (1800 psi) at 28 days.
    - Type N: Minimum 5170 kPa (750 psi) at 28 days.
- C. Cement:
  - 1. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
  - 2. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
- D. Sand: Test for deleterious substances, organic impurities, soundness and grading.

**1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
  - 1. Testing laboratory's facilities and qualifications of its technical personnel.
  - 2. Indicating that following items meet specifications:

- a. Portland cement.
  - b. Masonry cement.
  - c. Mortar cement.
  - d. Hydrated lime.
  - e. Fine aggregate (sand).
  - f. Color admixture.
- C. Laboratory Test Reports:
- 1. Mortar, each type.
  - 2. Admixtures.
- D. Manufacturer's Literature and Data:
- 1. Cement, each kind.
  - 2. Hydrated lime.
  - 3. Admixtures.
  - 4. Liquid acrylic resin.

#### 1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

#### 1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C40-11.....Organic Impurities in Fine Aggregates for  
Concrete
  - C91-12.....Masonry Cement
  - C109-11.....Compressive Strength of Hydraulic Cement  
Mortars (Using 2-in. or 50-MM Cube Specimens)
  - C144-04.....Aggregate for Masonry Mortar
  - C150-12.....Portland Cement
  - C207-06(2011).....Hydrated Lime for Masonry Purposes
  - C270-12.....Mortar for Unit Masonry
  - C595-13.....Blended Hydraulic Cement
  - C780-10.....Preconstruction and Construction Evaluation of  
Mortars for Plain and Reinforced Unit Masonry
  - C979-10.....Pigments for Integrally Colored Concrete

C1329-12.....Mortar Cement

**PART 2 - PRODUCTS**

**2.1 HYDRATED LIME**

ASTM C207, Type S.

**2.2 AGGREGATE FOR MASONRY MORTAR**

A. ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.
2. White plastering sand meeting sieve analysis for mortar joints for pointing and laying of structural facing tile units except that 100 percent passes No. 8 sieve, and not more than 5 percent retained on No. 16 sieve.

B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

**2.3 BLENDED HYDRAULIC CEMENT**

ASTM C595, Type IS, IP.

**2.4 MASONRY CEMENT**

A. ASTM C91. Type N, S, or M.

B. Use white masonry cement whenever white mortar is specified.

**2.5 MORTAR CEMENT**

ASTM C1329, Type N, S or M.

**2.6 PORTLAND CEMENT**

A. ASTM C150, Type I.

B. Use white Portland cement wherever white mortar is specified.

**2.7 LIQUID ACRYLIC RESIN**

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

**2.8 WATER**

Potable, free of substances that are detrimental to mortar, masonry, and metal.

**2.9 POINTING MORTAR**

A. For Cast Stone or Precast Concrete: Proportion by volume; One part white Portland cement, two parts white sand, and 1/5 part hydrated lime.

B. Pointing Mortar for Glazed Structural Facing Tile:

1. Proportion by volume: One part white Portland cement, two parts of graded white sand passing Number 50 sieve, and 1/8 part hydrated lime.

2. Pointing mortar in shower: Add aluminum tri-stearate, calcium stearate, or ammonium stearate in amount of two percent of weight of cement used.

#### **2.10 MASONRY MORTAR**

- A. Conform to ASTM C270.
- B. Admixtures:
  1. Do not use mortar admixtures, except color admixtures if approved by Resident Engineer.
  2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
  3. Do not use antifreeze compounds.
- C. Colored Mortar:
  1. Maintain uniform mortar color for exposed work throughout.
  2. Match mortar color in approved sample or mock-up.
  3. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise. Submit to COR for approval.
- D. Color Admixtures:
  1. Proportion as specified by manufacturer.
  2. For color, reference submitted/approved products.

#### **2.11 COLOR ADMIXTURE**

- A. Pigments: ASTM C979.
- B. Use mineral pigments only. Organic pigments are not acceptable.
- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

### **PART 3 - EXECUTION**

#### **3.1 MIXING**

- A. Mix in a mechanically operated mortar mixer.
  1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:

1. Re-tempered by adding water to restore to proper consistency and workability.
2. Discard mortar that has reached its initial set or has not been used within two hours.

E. Pointing Mortar:

1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
3. Add water to bring mortar to a workable consistency prior to application.

**3.2 MORTAR USE LOCATION**

- A. Use Type M mortar for precast concrete panels, and waterproof parging below grade. Use Type M mortar for all repair of storm sewer inlets included in this project.
- B. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered), masonry below grade, masonry solar screens, and setting cast stone and engineered reinforced unit masonry work.
- C. For brick veneer over frame back up walls, use Type N portland cement-lime mortar or Type S masonry cement or mortar cement mortar.
- D. Use Type N mortar for other masonry work, except as otherwise specified.
- E. Use Type N mortar for tuck pointing work.
- F. Use pointing mortar for items specified.

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**SECTION 04 05 31  
MASONRY TUCK POINTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies requirements for tuck pointing of existing masonry and stone work.

**1.2 RELATED WORK**

Mortars: Section 04 05 13, MASONRY MORTARING.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C67-09.....Brick and Structural Clay Tile, Sampling and Testing
  - C216-12.....Facing Brick (Solid Masonry Units Made From Clay or Shale)
  - C270-10.....Mortar for Unit Masonry
- C. International Masonry Institute: Recommended Practices and Guide Specifications for Cold Weather Masonry Construction.

**PART 2 - PRODUCTS**

**2.1 TUCK POINTING MORTAR**

As per appendix X3 of ASTM C270.

**2.2 REPLACEMENT MASONRY UNITS**

- A. Face Brick:
  - 1. ASTM C216, Grade SW, Type FBS. Brick shall be classified slightly efflorescent or better when tested in accordance with ASTM C67.
  - 2. Face brick shall match facing brick of the existing building(s) that is being tuck pointed.
- B. Other Units to match existing.

**PART 3 - EXECUTION**

**3.1 CUT OUT OF EXISTING MORTAR JOINTS**

- A. Cut out existing mortar joints (both bed and head joints) and remove by means of a toothing chisel or a special pointer's grinder, to a uniform depth of to 19 mm (3/4-inch), or until sound mortar is reached. Take care to not damage edges of existing masonry units to remain.



- B. Remove dust and debris from the joints by brushing, blowing with air or rinsing with water. Do not rinse when temperature is below freezing.

### **3.2 JOB CONDITIONS**

- A. Protection: Protect newly pointed joints from rain, until pointed joints are sufficiently hard enough to prevent damage.
- B. Cold Weather Protection:
  - 1. Tuck pointing may be performed in freezing weather when methods of protection are utilized.
  - 2. Comply with applicable sections of "Recommended Practices for Cold Weather Construction" as published by International Masonry Industry All Weather Council.
  - 3. Existing surfaces at temperatures to prevent mortar from freezing or causing other damage to mortar.

### **3.3 INSTALLATION OF TUCK POINTING MORTAR**

- A. Immediately prior to application of mortar, dampen joints to be tuck pointed. Prior to application of pointing mortar, allow masonry units to absorb surface water.
- B. Tightly pack mortar into joints in thin layers, approximately 6 mm (1/4-inch) thick maximum.
- C. Allow layer to become "thumbprint hard" before applying next layer.
- D. Pack final layer flush with surfaces of masonry units. When mortar becomes "thumbprint hard", tool joints.

### **3.4 TOOLING OF JOINTS**

- A. Tool joints with a jointing tool to produce a smooth, compacted, concaved joint.
- B. Tool joints in patch work with a jointing tool to match the existing surrounding joints.

### **3.5 REPLACEMENT OF MASONRY UNITS**

- A. Cut out mortar joints surrounding masonry units that are to be removed and replaced.
  - 1. Units removed may be broken and removed, providing surrounding units to remain are not damaged.
  - 2. Once the units are removed, carefully chisel out the old mortar and remove dust and debris.
  - 3. If units are located in exterior wythe of a cavity or veneer wall, exercise care to prevent debris falling into cavity.
- B. Dampen surfaces of the surrounding units before new units are placed.

1. Allow existing masonry to absorb surface moisture prior to starting installation of the new replacement units.
2. Butter contact surfaces of existing masonry and new replacement masonry units with mortar.
3. Center replacement masonry units in opening and press into position.
4. Remove excess mortar with a trowel.
5. Point around replacement masonry units to ensure full head and bed joints.
6. When mortar becomes "thumbprint hard", tool joints.

**3.6 CLEANING**

- A. Clean exposed masonry surfaces on completion.
- B. Remove mortar droppings and other foreign substances from wall surfaces.
- C. First wet surfaces with clean water, then wash down with a solution of soapless detergent specially prepared for cleaning brick.
- D. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
- E. Free clean surfaces from traces of detergent, foreign streaks or stains. Protect materials during cleaning operations including adjoining construction.
- F. Use of muratic acid for cleaning is prohibited.

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**SECTION 04 20 00  
UNIT MASONRY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies requirements for construction of masonry unit walls.

**1.2 RELATED WORK**

- A. Mortars and Grouts: Section 04 05 13, MASONRY MORTARING.  
B. Color and Texture of Masonry Units: Submit for approval. Match existing.

**1.3 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.  
B. Samples:  
1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.  
2. Concrete masonry units, when exposed in finish work.  
3. Anchors, and ties, one each and joint reinforcing 305 mm (12 inches) long.  
C. Shop Drawings:  
1. Indicate special masonry shapes.  
2. Indicate reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.  
3. Submit shop drawings for fabrication, bending, and placement of reinforcing bars prepared in accordance with ACI 315.  
D. Certificates:  
1. Submit certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.  
2. Indicate that the following items meet specification requirements:  
a. Face brick.  
b. Solid and load-bearing concrete masonry units.

3. Identify testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

E. Manufacturer's Literature and Data:

1. Anchors, ties, and reinforcement.
2. Shear keys.
3. Reinforcing bars.

**1.5 SAMPLE PANEL**

- A. Before starting masonry, lay up a sample panel in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA).
  1. Use masonry units from random cubes of units delivered on site.
  2. Include reinforcing, ties, and anchors.
- B. Use sample panels approved by RE/COR for standard of workmanship of new masonry work.
- C. Use sample panel to test cleaning methods.
- D. Sample Panel Size: Minimum 1220mm x 1220mm (4' x 4').

**1.6 WARRANTY**

- A. Warranty exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period to be five years.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Society for Testing and Materials (ASTM):
 

A615/A615M-12	Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
A675/A675M-03 (2009)	Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties
A951/A951M-11	Steel Wire for Masonry Joint Reinforcement
C67-12	Sampling and Testing Brick and Structural Clay Tile
C90-12	Load bearing Concrete Masonry Units
C216-12a	Facing Brick (Solid Masonry Units Made From Clay or Shale)
C476-10	Grout for Masonry

- C612-10 Mineral Fiber Block and Board Thermal  
Insulation
- D1056-07 Flexible Cellular Materials - Sponge or  
Expanded Rubber
- C. American Welding Society (AWS):
- D1.4/D1.4M-11 Structural Welding Code - Reinforcing Steel
- D. Brick Industry Association - Technical Notes on Brick Construction  
(BIA):
- 11-2001 Brick Masonry, Part I
- 11A-1988 Brick Masonry, Part II
- 11B-1988 Brick Masonry, Part III Execution  
for Brick Masonry Engineered Brick Masonry,  
Part IV
- 11D-1988 Brick Masonry Engineered Brick Masonry, Part IV  
continued
- 11E-1991 Brick Masonry, Part V
- E. Masonry Industry Council:  
Hot and Cold Weather Masonry Construction Manual, 1999
- F. Masonry Standards Joint Committee; Specifications for Masonry  
Structures (TMS 602-11/ACI 530.1-11/ASCE 6-11) (MSJC)
- G. American Concrete Institute (ACI):  
SP-66(2004) ACI Detailing Manual

### **1.8 PRE-INSTALLATION CONFERENCE**

- A. Convene a meeting on site, after submittals are received and approved but before any work, to review drawings and specifications, submittals, schedule, manufacturer instructions, site logistics and pertinent matters of coordination, temporary protection, governing regulations, tests and inspections; participants to include RE/COR and all parties whose work is effected or related to the work of this section.

## **PART 2 - PRODUCTS**

### **2.1 BRICK**

- A. Face Brick:
1. ASTM C216, Grade SW, Type FBS.
  2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.
  3. Size:
    - a. Modular.

**2.2 CONCRETE MASONRY UNITS**

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.

1. Unit Weight: Normal weight. Design and submit for approval.
2. Sizes: Modular.

**2.3 REINFORCEMENT**

A. Steel Reinforcing Bars: ASTM A615, deformed bars, 420 MPa (Grade 60) for bars No. 10 to No. 57 (No. 3 to No. 18), except as otherwise indicated.

B. Joint Reinforcement:

1. Form from wire complying with ASTM A951.
2. Galvanized after fabrication.
3. Width of joint reinforcement 40 mm (1 5/8-inches) less than nominal width of masonry wall or partition.
4. Cross wires welded to longitudinal wires.
5. Joint reinforcing at least 3000 mm (10 feet) in length.
6. Joint reinforcing in rolls is not acceptable.
7. Joint reinforcing that is crimped to form drip is not acceptable.
8. Maximum spacing of cross wires 400 mm (16 inches) to longitudinal wires.
9. Ladder Design:
  - a. Longitudinal wires deformed 4 mm (0.16 inch) diameter wire.
  - b. Cross wires 2.6 mm (0.10 inch) diameter.
10. Trussed Design:
  - a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
  - b. Longitudinal wires deformed.

**2.4 ANCHORS, TIES, AND REINFORCEMENT**

A. Adjustable Veneer Anchor for Frame Walls:

1. Two piece, adjustable anchor and tie.
2. Anchor and tie may be either type; use only one type throughout.
3. Loop Type:
  - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
  - b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the

anchor and be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer.

4. Angle Type:

- a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
- B. Rigid Anchors: Fabricate from steel bars bent to configuration indicated.

**2.5 PREFORMED COMPRESSIBLE JOINT FILLER**

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1.
- C. Non-Combustible Type: ASTM C612, Type V, 1800 degrees F.

**2.6 ACCESSORIES**

- A. Weeps: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
- B. Mesh Weep/Vent: Free-draining mesh; made from polyethylene strands, of length required to extend from exterior face of stone to cavity behind, in color selected from manufacturer's standard.
- C. Cavity Drain Material: Recycled polyester/polyethylene mesh trapezoidal shaped to maintain cavity air flow and drainage while suspending mortar droppings at unequal heights.
- D. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells with loops for holding reinforcing bars in center of cells. Units are formed from 0.148-inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.
- E. Masonry Cleaner:
  - 1. Detergent type cleaner selected for each type of masonry used.
  - 2. Acid cleaners are not acceptable.
  - 3. Use soap-less type specially prepared for cleaning brick or concrete masonry as appropriate.

**PART 3 - EXECUTION**

**3.1 JOB CONDITIONS**

- A. Protection:
  - 1. Cover tops of walls with non-staining waterproof covering, when work is not in progress; secure to prevent wind blow off.

2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

### 3.2 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:
- B. Maximum variation from plumb:
  1. In 3,000 mm (10 feet) - 6 mm (1/4 inch).
  2. In 6,000 mm (20 feet) - 10 mm (3/8 inch).
- C. Maximum variation from level:
  1. In any bay or up to 6,000 mm (20 feet) - 6 mm (1/4 inch).
  2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
  1. In any bay or up to 6,000 mm (20 feet) - 13 mm (1/2 inch).
  2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
  1. Minus 6 mm (1/4 inch).
  2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
  1. Accurate to minus 0 mm (0 inch).
  2. Plus 6 mm (1/4 inch).

### 3.3 INSTALLATION GENERAL

- A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- B. Anchor masonry as specified in Paragraph, ANCHORAGE.
- C. Wall Openings:
  1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
  2. If items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:



1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
2. Tool while mortar is soft enough to be compressed into joints and not raked out.
3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
4. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Lintels:

1. Lintels are not required for openings less than 1,000 mm (3 feet 4 inches) wide that have hollow metal frames.
2. Openings 610 mm (2 feet 0 inches) wide to 1600 m (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units filled with grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Use steel lintels, for openings over 1600 m (5 feet 4 inches) wide, and brick masonry unless shown otherwise.
4. Provide length for minimum bearing of 100 mm (4 inches) at ends.

F. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.

G. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.

H. Wetting and Wetting Test:

1. Test and wet brick in accordance with BIA 11B.
2. Do not wet concrete masonry units before laying.

### 3.4 ANCHORAGE

A. Veneer to Frame or Masonry Walls:

1. Use adjustable veneer anchors.
2. Fasten anchor to stud through sheathing with self-drilling and tapping screw, one at each end of loop type anchor. In masonry backup stagger ties in alternate courses.
3. Space anchors not more than 400 mm (16 inches) on center vertically at each stud or 600 mm (24 inches) maximum horizontally.

### 3.5 REINFORCEMENT

#### A. Joint Reinforcement:

1. Use as joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing may be used instead of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Brick veneer over frame backing walls does not require joint reinforcement.

#### B. Steel Reinforcing Bars:

1. Install in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for lintels and bond beam horizontal reinforcement. Install in wall cavities of reinforced masonry walls where shown.

### 3.6 BRICK EXPANSION AND CMU CONTROL JOINTS

A. Provide brick expansion (BEJ) and CMU control (CJ) joints where shown on drawings.

B. Keep joint free of mortar and other debris.

C. Where joints occur in masonry walls:

1. Install preformed compressible joint filler in brick wythe.
2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on each side of shear key unless otherwise specified.
3. Install filler, backer rod, and sealant on exposed faces.

D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.

E. Interrupt steel joint reinforcement at expansion and control joints unless otherwise shown.

F. Fill opening in exposed face of expansion and control joints with sealant.

### 3.7 BUILDING EXPANSION AND SEISMIC JOINTS

A. Keep joint free of mortar. Remove mortar and other debris.

B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.

C. Where joints are on exposed faces, provide depth for backer rod and sealant.

### 3.8 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
  - 1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond of existing building on alterations and additions.
  - 2. Maintain bond pattern throughout.
  - 3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.
  - 4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
  - 5. Lay exposed brickwork joints symmetrical about center lines of openings.
  - 6. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
  - 7. Lay brick for sills with wash and drip.
  - 8. Build solid brickwork as required for anchorage of items.
- C. Joints:
  - 1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
  - 2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
- D. Weep Holes:
  - 1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.
  - 2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
  - 3. Install cavity drain material.
- E. Cavity Type Exterior Walls:
  - 1. Keep air space clean of mortar accumulations and debris.
    - a. Clean cavity by use of hard rubber, wood or metal channel strips having soft material on sides contacting wythes.
    - b. Lift strips with wires before placing next courses of horizontal joint reinforcement or individual ties or adjustable cavity wall ties.

2. Lay the interior wythe of the masonry wall full height where dampproofing is required on cavity face. Coordinate to install dampproofing prior to laying outer wythe.
3. Insulated Cavity Type Exterior Walls:
  - a. Install the insulation against the cavity face of inner masonry wythe.
  - b. Place insulation between rows of ties or joint reinforcing or bond to masonry surface with a bonding agent as recommended by the manufacturer of the insulation.
  - c. Lay the outer masonry wythe up with an air space between insulation and masonry units.
4. Veneer Framed Walls:
  - a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
  - b. Keep air space clean of mortar accumulations and debris.

### 3.9 CONCRETE MASONRY UNITS

#### A. Kind and Users:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.

#### B. Laying:

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.

8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar.
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacing noted.
12. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.

### **3.10 GROUTING**

#### **A. Preparation:**

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.

#### **B. Placing:**

1. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
2. Interruptions: When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.

### **3.11 PLACING REINFORCEMENT**

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.
- C. Splice reinforcement bars where shown; do not splice at other places unless accepted by the RE/COR. Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- D. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.

- E. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- F. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- G. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.

### 3.12 CLEANING AND REPAIR

- A. General:
  - 1. Clean exposed masonry surfaces on completion.
  - 2. Protect adjoining construction materials and landscaping during cleaning operations.
  - 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
  - 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Brickwork:
  - 1. First wet surfaces with clean water; then wash down with a solution of soap-less detergent. Do not use muriatic acid.
  - 2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
  - 3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.
- C. Concrete Masonry Units:
  - 1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
  - 2. Allow mud to dry before brushing.

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**SECTION 05 50 00**  
**METAL FABRICATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified:
  - 1. Support for wall and ceiling mounted items.
  - 2. Loose Lintels.
  - 3. Shelf Angles.
  - 4. Handrails.

**1.2 RELATED WORK**

- A. Colors, finishes, and textures: match existing
- B. Prime and finish painting: Section 09 91 00, PAINTING.

**1.3 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS AND PRODUCT DATA.
- B. Shop Drawings:
  - 1. Indicate each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
  - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
  - 3. Provide templates and rough-in measurements as required.
- C. Manufacturer's Certificates:
  - 1. Anodized finish as specified.
  - 2. Live load designs as specified.
- D. Submit Design Calculations for specified live loads including dead loads prepared by professional engineer licensed in the location of their practice.
- E. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

**1.5 QUALITY ASSURANCE**

- A. Each manufactured product must meet or exceed the requirements specified, and be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type to be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

**1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Society of Mechanical Engineers (ASME):
  - B18.6.1-81(R2008)            Wood Screws
  - B18.2.2-10                    Nuts for General Applications
- C. American Society for Testing and Materials (ASTM):
  - A36/A36M-12                 Carbon Structural Steel
  - A123/A123M-12               Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
  - A307-12                       Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength
  - A500/A500M-10a               Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
  - A653/A653M-11                Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
  - C1107/C1107M-13               Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
  - E488-10                        Strength of Anchors in Concrete Elements
  - F436-11                         Hardened Steel Washers
- D. American Welding Society (AWS):
  - D1.1/D1.1M:2010               Structural Welding Code Steel
  - D1.2/D1.2M:2008               Structural Welding Code Aluminum
  - D1.3/D1.3M:2008               Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM):



AMP 500-06-2006                      Metal Finishes Manual

F. Structural Steel Painting Council (SSPC):

SSPC-SP 1	Solvent Cleaning
SSPC-SP 2	Hand Tool Cleaning
SSPC-SP 3	Power Tool Cleaning

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500.
- C. Primer Paint: As specified in Section 09 91 00, PAINTING.
- D. Modular Channel Units:
  - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
  - 2. Form channel with in-turned pyramid shaped clamping ridges on each side.
  - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
  - 4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A653, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
- E. Grout: ASTM C1107, pourable type.

**2.2 HARDWARE**

- A. Rough Hardware:
  - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
  - 2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal is used.
- B. Anchor Bolts: ASTM A307; same material, color, and finish as the metal to which applied when exposed.
- C. Expansion Anchors, Sleeve Anchors, Adhesive Anchors: Design values listed must be as tested according to ASTM E488.
- D. Lag Screws and Bolts: ASME B18.2.1, type and grade best suited for the purpose.

E. Toggle Bolts: ASME B18.2.1.

F. Bolts, Nuts, Studs and Rivets: ASME B18.2.2 or ASTM A307.

G. Washers: ASTM F436, type to suit material and anchorage.

### 2.3 FABRICATION

#### A. General:

1. Provide for items that do not form a part of the structural steel framework, such as lintels, sill angles, support framing for ceiling-mounted toilet partitions, miscellaneous mountings and frames.
2. Provide lintels fabricated from structural steel shapes over openings in masonry walls and partitions as required to support wall loads over openings. Provide with connections and fasteners, or welds.
3. Construct to have at least 200 mm 8 inches bearing on masonry at each end.
4. Provide angles and plates, ASTM A36, for embedment as indicated.
5. Galvanize embedded items exposed to the elements according to ASTM A123.

#### B. Material:

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

#### C. Size:

1. Size and thickness of members as shown, or to match existing.

#### D. Connections:

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punch or drill; burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.

6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable member's machine screws or bolts.

E. Fasteners and Anchors:

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self-drilling and tapping screws or bolts.

F. Workmanship:

1. General:
  - a. Fabricate items to design shown.
  - b. Furnish members in longest lengths commercially available within the limits shown and specified.
  - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
  - d. Provide holes, sinkages, and reinforcement shown and required for fasteners and anchorage items.
  - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
  - f. Prepare members for the installation and fitting of hardware.
  - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.

- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
- 2. Welding:
    - a. Weld in accordance with AWS standards as listed in article Applicable Publications.
  - 3. Joining:
    - a. Miter or butt members at corners.
    - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
  - 4. Anchors:
    - a. Provide as required.
  - 5. Cutting and Fitting:
    - a. Accurately cut, machine and fit joints, corners, copes, and miters.
    - b. Fit removable members to be easily removed.
    - c. Design and construct field connections in the most practical place for appearance and ease of installation.
    - d. Fit pieces together as required.
    - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
    - f. Joints firm when assembled.
    - g. Conceal joining, fitting and welding on exposed work as far as practical.
    - h. Do not show rivets and screws prominently on the exposed face.
    - i. Fabricate fit of components and the alignment of holes to eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- G. Finish:
- 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
  - 2. Steel and Iron: NAAMM AMP 504.
    - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
    - b. Surfaces exposed in the finished work:
      - 1) Finish smooth rough surfaces and remove projections.
      - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
    - c. Shop Prime Painting:

## 1) Surfaces of Ferrous Metal:

a) Provide as defined in SSPC-SP2 and SP3.

H. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

**2.4 SUPPORTS**

## A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

## B. For Ceiling Hung Toilet Stall:

1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
2. Make provision for installation of stud bolts in lower flange of channel.
3. Provide a continuous steel angle at wall and channel braces spaced as shown.
4. Use threaded rod hangers.
5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

**2.5 LOOSE LINTELS**

- A. Furnish lintels of sizes required.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.

**2.6 SHELF ANGLES**

- A. Fabricate from steel angles of size required.
- B. Attach shelf angle as required.

**2.7 HANDRAILS**

- A. Design Criteria: 900 N (200 pounds) in any direction at any point.
- B. Provide continuous welded joints, dressed smooth and flush.
- C. Standard flush fittings, designed to be welded, may be used.
- D. Exposed threads will not be approved.
- E. Form handrail brackets to size and design required.
- F. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are required.

- G. Make provisions for attaching handrail brackets to wall, posts, and handrail as required.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  - 1. Provide temporary bracing for such items until concrete or masonry is set.
  - 2. Place in accordance with setting drawings and instructions.
  - 3. Build strap anchors, into masonry as work progresses.
- C. Field weld in accordance with AWS.
  - 1. Design and finish as specified for shop welding.
  - 2. Use continuous weld unless specified otherwise.
- D. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- E. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

#### **3.2 INSTALLATION OF SUPPORTS**

- A. Anchorage to Structure:
  - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
  - 2. Secure supports to concrete inserts by bolting or continuous welding.
  - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts unless shown otherwise.
  - 4. Secure steel plate or hat channels to studs as detailed on shop drawings.
- B. Ceiling Hung Toilet Stalls:
  - 1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
  - 2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.

3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

**3.3 STEEL LINTELS**

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

**3.4 SHELF ANGLES**

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.
- B. Provide expansion space at end of members.

**3.5 STEEL COMPONENTS FOR MILLWORK ITEMS**

- A. Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

**3.6 CLEAN AND ADJUSTING**

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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**SECTION 06 10 00**  
**ROUGH CARPENTRY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies wood blocking, sheathing, furring, nailers, and rough hardware.

**1.2 RELATED WORK**

- A. NA

**1.3 PERFORMANCE REQUIREMENTS**

- B. Engineered Wood Products:

1. Provide products with no added urea formaldehyde; determine formaldehyde concentrations in air from wood products under test conditions of temperature and relative humidity in accordance with ASTM D6007 or E1333.
2. Bio-based Content:
  - a. Interior Panels: Engineered products designed specifically for interior applications and providing a surface that is impact-, scratch-, and wear-resistant and that does not absorb or retain moisture; provide minimum 55 percent bio-based content.
  - b. Structural Interior Panels: Engineered products designed for use in structural construction applications; provide minimum 89 percent bio-based content.
  - c. Structural Wall Panels: Engineered products designed for use in structural walls, curtain walls, floors and roofs; provide minimum 94 percent bio-based content.
3. VOC Emissions:
  - a. Provide low VOC products with Green Seal Certification to GS-36 and description of the basis for certification

**1.4 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.
- B. Biobased Material: For products designated by the USDA's BioPreferred® program, provide products that meet or exceed USDA recommendations for biobased content, subject to the products compliance with performance requirements in this Section. For more information regarding the product categories covered by the BioPreferred® program, visit <http://www.biopreferred.gov>.



**1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Provide documentation of conformance with performance requirements of this section.
- C. Prepare shop drawings showing framing connection details, fasteners, connections and dimensions.

**1.6 PRODUCT DELIVERY, STORAGE, AND HANDLING**

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Forest and Paper Association (AF&PA):  
Wood Structural Design Data
- C. American Lumber Standard Committee, Incorporated (ALSC):  
ALSC Board of Review
- D. American National Standards Institute (ANSI):  
ANSI A190.1-2012                      Structural Glued Laminated Timber
- E. American Plywood Association (APA):  
E30-2011                                      Engineered Wood Construction Guide
- F. American Society of Mechanical Engineers (ASME):  
B18.2.1-2012                                  Square, Hex, Heavy Hex and Askew Head Bolts and  
Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag  
Screws  
B18.2.2-2010                                  Hex Nuts for General Applications  
B18.6.1-81 (R2008)                          Wood Screws  
B18.6.4-98(R2005)                          Thread Forming and Thread Cutting Tapping  
Screws and Metallic Drive Screws

## G. American Society for Testing and Materials (ASTM):

A307-10	Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
C954-11	Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
C1002-07	Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
D6007-02	Determining Formaldehyde Concentration in Air from Wood Products Using a Small Scale Chamber
E1333-10	Determining Formaldehyde Concentrations in Air and Emission Rates from Wood Products Using a Large Chamber
F844-07a	Washers, Steel, Plain (Flat) Unhardened for General Use
F1667-11ae1	Nails, Spikes, and Staples

## H. American Wood Protection Association (AWPA)

## I. FM Global Group (FM):

FM 4435	Approval Standard for Edge Systems Used with Low Slope Roofing Systems
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## J. Green Seal (GS):

GS-36	(2013) Commercial Adhesives
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## K. South Coast Air Quality Management District (SCAQMD):

SCAQMD Rule 1168	(1989; R2005) Adhesive and Sealant Applications
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L. U.S. Department of Commerce/National Institute of Science and  
Technology:

PS 1-09	Structural Plywood
PS 20-10	American Softwood Lumber Standard

**PART 2 - PRODUCTS****2.1 LUMBER**

A. Unless otherwise specified, each piece of lumber to bear a grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and

- authority of the inspection organization, usage of authorized identification, and information included in the identification.
2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
  3. Design members and fastenings to conform to AITC Timber Construction Manual. Coordinate to show structural properties on drawings of load bearing structural members.
- B. Structural Members: Species and grade as listed in the AF&PA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
  2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
  3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- D. Sizes:
1. Conforming to Prod. Std. PS20.
  2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
1. At time of delivery and maintained at the site.
  2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
  3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Preservative Treatment:
1. Do not treat Heart Redwood and Western Red Cedar.
  2. Products containing chromium or arsenic will not be permitted.
  3. Provide products with waterborne or boron-based preservatives.
- G. Waterborne Wood Preservatives:
1. Treat wood products with waterborne wood preservatives listed in Section 4 of AWPA Standards U1, excluding those which contain arsenic and/or chromium.
  2. Pressure treatment of wood products must conform to the requirements of AWPA Standards U1 and T1.

3. Retention of preservatives as prescribed in AWPA Standard U1 for the following Use Categories (material conforming to a higher AWPA Use Category may be specified):
  - a. UC1: Interior construction - above ground, dry conditions.
  - b. UC2: Interior construction - above ground, damp conditions.
  - c. UC3A: Exterior construction - above ground, coated and with rapid water runoff.
  - d. UC3B: Exterior construction - above ground, uncoated or poor water runoff.
  - e. UC4A: General purpose soil or fresh water contact - heavy duty above ground.
  - f. UC4B: Heavy duty soil or fresh water contact - critical or difficult to replace components.
  - g. UC4C: Extreme duty soil or fresh water contact - critical structural components.
- H. Boron-based Preservatives: Impregnate lumber with preservative treatment conforming to AWPA Standard U1.
- I. Fire-retardant Treatment:
  1. Fire-retardant-treated wood products to be free of halogens, sulfates, ammonium phosphate and formaldehyde.
  2. Fire retardant treatment of wood products to conform to the requirements of AWPA Standard U1, Commodity Specification H and AWPA Standard T1, Section H.

## 2.2 PLYWOOD

- A. Comply with Prod. Std. PS 1 and APA E30.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
  1. APA rated Exposure 1 or Exterior; panel grade CD or better.
  2. Wall Sheathing:
    - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
    - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.

SPEC WRITER NOTES:

1. Verify with Structural Engineer for additional dead load requirements.

3. Roof Sheathing:

- a. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.

**2.3 ROUGH HARDWARE**

- A. Anchor Bolts: ASTM A307, size as indicated, complete with nuts and washers.
- B. Washers:
  1. ASTM F844.
  2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.
- C. Screws:
  1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
  2. Wood to Steel: ASTM C954, or ASTM C1002.
- D. Nails:
  1. ASTM F1667:
    - a. Common: Type I, Style 10.
    - b. Concrete: Type I, Style 11.
    - c. Barbed: Type I, Style 26.
    - d. Underlayment: Type I, Style 25.
    - e. Masonry: Type I, Style 27.

**2.4 BLOCKING**

- A. General: Provide miscellaneous lumber as indicated and lumber support or attachment for other construction, including the following:
  1. Blocking.
  2. Nailers.
  3. Furring.
- B. Provide Standard or No. 2 Grade lumber.

2.5 Rough Carpentry Products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Lumber	25 percent biobased material
plywood	55 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

**PART 3 - EXECUTION****3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS**

- A. Conform to applicable requirements of the following:
  - 1. Comply with APA standards for installation of plywood.
- B. Anchors in Masonry: Embed anchor bolts not less than 400 mm (15 inches) in masonry unit walls and provide each with a nut and a 50 mm (2 inch) diameter washer at bottom end. Fully grout bolts with mortar.
- C. Anchors in Concrete:
  - 1. Embed anchor bolts not less than 200 mm (8 inches) in poured concrete walls and provide each with a nut and a 50 mm (2 inch) diameter washer at bottom end.
  - 2. A bent end may be substituted for the nut and washer; bend to be not less than 90 degrees.
  - 3. Powder-actuated fasteners spaced 900 mm (3 feet) o.c. may be provided instead of bolts for single thickness plates on concrete.
- D. Sheathing:
  - 1. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
  - 2. Set nails not less than 9 mm (3/8 inch) from edges.
  - 3. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between studs to support edge or end joints of panels.
- E. Wood Roof Nailers, Edge Strips, Crickets, Curbs, and Cants: Provide sizes and configurations indicated or specified and anchored securely to continuous construction.
  - 1. Roof Edge Strips and Nailers: Provide at perimeter of roof, around openings through roof, and where roofs abut walls, curbs, and other vertical surfaces.
  - 2. Except where indicated otherwise, nailers to be 150 mm (6 inches) wide and the same thickness as the insulation. Anchor nailers securely to underlying construction.
  - 3. Anchor perimeter nailers in accordance with FM 4435. Provide strips grooved for edge venting; install at walls, curbs, and other vertical surfaces with a 6 to 12 mm (1/4 to 1/2 inch) air space.
  - 4. Crickets, Cants, and Curbs: Provide wood saddles or crickets, cant strips, curbs for scuttles and ventilators, and wood nailers bolted to tops of concrete or masonry curbs and at expansion joints, and at lumber and exterior plywood.

- F. Wood Blocking: Provide proper sizes and shapes at proper locations for the installation and attachment of wood and other finish materials, fixtures, equipment, and items indicated or specified.
- G. Wood Grounds: Provide for fastening wood trim, finish materials, and other items to plastered walls and ceilings. Install grounds in proper alignment and true with a 2400 mm (8 foot) straightedge.
- H. Wood Furring:
  - 1. Provide where shown and as necessary for facing materials specified.
  - 2. Except as shown otherwise, furring strips to be nominal one by 3, continuous, and spaced 400 mm (16 inches) o.c. Erect furring vertically or horizontally as necessary.
  - 3. Nail furring strips to masonry.
  - 4. Do not use wood plugs.
  - 5. Provide furring strips around openings, behind bases, and at angles and corners.
  - 6. Furring to be plumb, rigid, and level and shimmed as necessary to provide a true, even plane with surfaces suitable to receive the finish required.

### 3.2 PROTECTION

- A. Protect rough carpentry from weather.
- B. If rough carpentry becomes wet, apply EPA-registered borate treatment complying with EPA registered label.

- - - E N D - - -

**SECTION 07 22 00  
ROOF AND DECK INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Installation of roof and deck insulation, and vapor retarder on new construction ready to receive roofing or waterproof membrane.
- B. Repairs and alteration work to existing roof insulation.

**1.2 RELATED WORK**

- B. Wood blocking and edge strips: Section 06 10 00, ROUGH CARPENTRY.
- E. Sheet metal components: Section 07 60 00, FLASHING AND SHEET METAL.

**1.3 QUALITY CONTROL**

- A. Supervision of work by persons that are knowledgeable and experienced in roofing. See submittals for documentation of supervisor's qualification.
- B. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Asphalt materials, each type
  - 2. Roofing cement, each type
  - 3. Roof insulation, each type
  - 4. Fastening requirements
  - 5. Insulation span data for flutes of metal decks
- C. Samples:
  - 1. Roof insulation, each type
  - 2. Nails and fasteners, each type
- D. Certificates:
  - 1. Indicating type, thickness and thermal conductance of insulation. (Average thickness for tapered insulation).
  - 2. Indicating materials and method of application of insulation system on metal decks meet the requirements of Factory Mutual Research Corporation for Class 1 Insulated Steel Deck Roofs.
- E. Laboratory Test Reports: Thermal values of insulation products.
- F. Layout of tapered roof system showing units required.



- G. Documentation of supervisors training and experience showing knowledge of roofing procedures.

#### 1.5 DELIVERY, STORAGE AND MARKING

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer or seller.
- B. Keep materials dry, and store in dry, weather tight facilities or under canvas tarps. Use of polyethylene or plastic tarps to cover materials is not permitted. Store above ground or deck level on wood pallets. Cover ground under stored materials with plastic tarp.
1. Store rolled materials (felts, base sheets, paper) on end. Do not store materials on top of rolled material.
  2. Store foam insulation away from areas where welding is being performed and where contact with open flames is possible.
- C. Protect from damage from handling, weather and construction operations before, during, and after installation.

#### 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal  
Insulation Board
- D41-11.....Asphalt Primer Used in Roofing, Dampproofing,  
and Waterproofing
- D312-00(R2006).....Asphalt Used in Roofing
- D2178-04.....Asphalt Glass Felt Used in Roofing and  
Waterproofing
- D2822-05(R2011).....Asphalt Roof Cement
- D4897-01(2009).....Asphalt Coated Glass Fiber Venting Base Sheet
- C. Factory Mutual Global (FM):
- 4450-89.....Approved Standard for Class 1 Insulated Steel  
Deck Roofs
- D. National Roofing Contractors Association (NRCA):
- The NRCA Roofing and Waterproofing Manual - Fifth Edition (2009).
- E. Underwriters Laboratories, Inc. (UL):
- Fire Resistance Directory (2009)

**1.7 QUALITY ASSURANCE:**

- A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
- B. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
- C. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
- D. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

**1.8 PERFORMANCE REQUIREMENTS:**

1. Follow the recommendations of the National Roofing Contractors Association "Roofing and Waterproofing Manual" for design criteria and ASHRAE Standard 90.1. Minimum R value shall be 15.
2. Insure positive slope to drains occur; minimum of 1:50 (1/4 inch per foot) without any "gutters" (no slopes) between drains.
3. Insure drains are located at points of maximum deflection; such as at midspans and at bottom of slopes.
4. Do not use polystyrene insulation under bituminous roofing or waterproofing membrane.
5. Anchor insulation to the deck. No loose laid insulation.
6. Coordinate with electrical. Conduit is not to be run in the insulation.
7. Vapor retarders shall be considered for use over decks to receive insulation for heated buildings where the January average means temperature is below 4.5 C (40 F), the relative humidity is 60 percent or greater, and should always be specified for heated buildings where a high humidity condition is expected such as a kitchen, indoor swimming pool, or laundry. Use venting base sheet over all insulating concrete and poured gypsum decks to relieve possible vapor pressures that may occur. The venting base sheet also acts as a vapor retarder when insulation is solid mopped over the venting base sheet. As a general rule, follow NRCA procedures for determining if vapor retarders are required including venting and ASHRAE for calculations; however, under conditions of extreme humidity and cold weather conditions, the need for a vapor retarder is essential and calculations are necessary.

**PART 2 - PRODUCTS****2.1 ASPHALT MATERIALS**

- A. Primer: ASTM D41.
- B. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- C. Glass (Felt): ASTM D2178, Type IV, heavy duty ply sheet.
- D. Venting Asphalt Base Sheet: ASTM D4897, Type I or Type II.
- E. Roof Cement: ASTM D2822, Type I or Type II, asbestos free; or, D4586, Type I or Type II.

**2.2 INSULATION**

- A. Isocyanurate Board: ASTM C1289, Type I, Class 2 or Type III.
- B. Tapered Roof Insulation System Segments:
  - 1. Fabricate of mineral fiberboard, isocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections.
  - 2. Cut to provide high and low points with crickets and slopes as shown.
  - 3. Minimum thickness of tapered sections; 13 mm (1/2 inch), unless manufacturers allow taper to zero mm (inch).

**2.3 FASTENERS**

- A. Fasteners for securing insulation to steel decks:
  - 1. Conform to requirements of Factory Mutual Research Corporation for wind uplift.
  - 2. Self-drilling galvanized screws with 50 mm (two inch) diameter disk.
  - 3. Antibackout thread design.
  - 4. Have a pullout resistance of 14 kg (30 pounds) minimum.

**2.4 RECOVERED MATERIALS**

- A. Comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Plastic rigid foams: Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Rock wool material	75 percent recovered material

- B. The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. Do not apply roof insulation if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon.
- B. Entire roof deck construction of any section of the building shall be completed before insulation system work is begun. Curbs, blocking, edge strips, and other components which insulation, roofing and base flashing is attached to shall be in place ready to receive insulation and roofing. Coordinate roof insulation operations with roofing and sheet metal work so that insulation is installed to permit continuous roofing operations.
- C. Insulation system materials shall be dry and damage free when applied. Do not use broken insulation or insulation with damaged facings. Remove damaged insulation from the site immediately.
- D. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed. Apply materials only to dry substrates.
- E. Do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, fog, snow, ice) or frost is present in any amount in or on the materials when temperature is below 10 °C (50 °F). Do not apply materials to substrate having temperature of 10 °C (50 °F) or less.
- F. Phased construction is not permitted. The complete installation of all flashing, insulation, and roofing shall be completed in the same day except for the area where temporary protection is required when work is stopped.

**3.2 SURFACE PREPARATION**

- A. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
- B. Remove projections that might damage materials.
- C. Existing Roofs:
  - 1. At areas to be altered or repaired, remove loose insulation and wet insulation.
  - 2. Cut and remove existing insulation and vapor retarder for new work to be installed. Clean cut edges and install a temporary seal to cut surfaces. Use roof cement and one layer of 7 kg (15 pound) felt strip cut to extend 150 mm (6 inches) on each side of cut surface.

Bed strip in roof cement and cover strip with roof cement to completely embed the felt.

### **3.3 VAPOR RETARDER**

#### **A. General:**

1. Install a continuous vapor retarder on roof decks as determined by design.
2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
3. At all pipes, walls, and similar penetrations through vapor retarder, seal openings with roof cement to prevent moisture entry from below.
4. Mop felts solidly in place as specified.
5. Seal penetrations with roof cement.

### **3.4. INSULATION THICKNESS**

1. Thickness of roof insulation shown in specifications is nominal. Actual thickness shall provide the thermal resistance "R" value of not less than specified.
2. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
3. Tapered insulation shall be preformed and fabricated to the slopes indicated. 5. Use not less than two layers of insulation when insulation is 25 mm (one inch) or more in thickness unless specified otherwise.

### **3.5 INSTALLATION OF INSULATION**

- A. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer. Bed insulation layers in Type III or IV asphalt firmly pressed into the hot bitumen. Keep bitumen below surface of insulation to receive single ply rubber roofing.
- B. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- C. Cover all insulation installed on the same day by either:
  1. The roofing membrane as specified.
  2. Temporary protection as specified.

- D. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- E. Cut to fit tight against blocking or penetrations.
- F. Over Vapor Retarder: Lay insulation in hot bitumen as specified.
- G. Steel Deck:
  - 1. Material and method of application of insulation systems used on metal decks shall meet the requirements of Underwriters laboratories for Class A or Factory Mutual Research Corporation for Class I Insulated Steel Roof Deck.
  - 2. Mechanically anchor first layer of insulation to steel deck to conform to FM Class 1-60, Insulated Steel Roof Deck.
  - 3. Locate the long dimension edge joints to have solid bearing on top of deck ribs; do not cantilever over deck rib openings or flutes.

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**SECTION 07 31 13  
ASPHALT SHINGLES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies organic felt and fiberglass asphalt shingles.

**1.2 RELATED WORK**

- A. Color of shingles: Submit for approval. Match existing roof color.
- B. Counterflashing and flashing of roof projections: Section 07 60 00, FLASHING AND SHEET METAL.

**1.3 SUMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Shingles, each type, color and texture.
- C. Manufacturer's Literature and Data:
  - 1. Shingles, each type
  - 2. Installation instructions

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in manufacturer's unopened bundles or containers with the manufacturer's brand and name clearly marked thereon.
- B. Shingle bundle wrapping shall bear the label of Underwriters Laboratories, Inc.
- C. Store shingles in accordance with manufacturer's printed instructions. Store roll goods on end in an upright position.
- D. Keep materials dry, covered completely and protected from the weather.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - D226-09.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
  - D2178-04.....Asphalt Glass Felt used in Roofing and Waterproofing
  - D3018-10.....Class A Asphalt Shingles Surfaced with Mineral Granules
  - F1667-11.....Driven Fasteners: Nails, Spikes, and Staples
- C. Underwriter's Laboratories Inc. (UL):

UL790-04.....Fire Tests of Roof Covering

## **PART 2 - PRODUCTS**

### **2.1 SHINGLES**

- A. Class A: (Fire resistive), per UL790. ASTM D3018, Type I and ASTM 3462, square butt for a maximum exposure of 125 mm (5 inches), headlap minimum 50 mm (2 inches), wind resistant, self sealing. Minimum weight: 10.3 Kg/sqm (210 lbs/100sft).

### **2.2 ROOFING NAILS**

- A. ASTM F1667; Type I, Style 20, galvanized steel, deformed shanks, with heads 9.5 mm to 11 mm (3/8-inch to 7/16-inch) diameter.
- B. Use nails 32 mm (1-1/4 inches) long for shingles and 19 mm (3/4-inch long) for felt.

### **2.3 ROOFING FELT**

- A. Fiberglass Felt: ASTM D2178.
- B. Organic Felt: ASTM D226, TYPE 1.
- C. Modified bitumen; ASTM D 1970.

## **PART 3 EXECUTION**

### **3.1 PREPARATION**

- A. Roof surfaces shall be sound, reasonably smooth and free from defects which would interfere with roofing installation.
- B. Roof accessories, vent pipes and other projections through the roof must be in place and roof flashing installed or ready for installation before laying shingles.

### **3.2 LAYING**

- A. Lay felt under shingles over entire roof.
- B. Install asphalt felt underlayment, lapping a minimum of 100 mm (four inches) at ends, 50 mm (2 inches) at head and 300 mm (12 inches) over ridge. Extend felt 13 mm (1/2-inch) beyond edges of roof. Nail felt 125 mm (five inches) on centers along laps.
- C. At eaves, install strip of 41 Kg (90 pound) mineral surface roll roofing not less than 460 mm (18 inches) wide and starter course of roof shingles with tabs reversed. Both shall overhang lower edge of roof 13 mm (1/2-inch).
- D. Lay shingles with maximum exposure of 125 mm (5 inches). Nail shingles in accordance with manufacturer's published directions.



**3.3 METAL DRIP EDGES**

- A. At rakes, install metal drip edges made of stainless steel specified under Section 07 60 00, FLASHING AND SHEET METAL. Apply the metal drip edge directly over the underlayment along the rakes.
- B. Secure metal drip edges with compatible nails spaced not more than 250 mm (10 inches) on center along the inner edges.

**3.4 FLASHINGS**

Provide metal flashings specified under Section 07 60 00, FLASHING AND SHEET METAL at the intersections of roofs, adjoining walls, or projections through the deck such as chimneys and vent stacks. Give careful attention to the installation of all flashings.

**3.5 RIDGE**

- A. Bend each shingle lengthwise down center to provide equal exposure on each side of ridge. Beginning at one end of ridge, apply shingles with maximum 125 mm (5 inches) exposure.
- B. Secure each shingle with one nail on each side, 210 mm (8-1/2 inches) back from exposed end and one inch up from edge.

**3.6 VALLEY FLASHING**

- A. Install metal valley flashing shown and as specified under Section 07 60 00, FLASHING AND SHEET METAL.
- B. Secure valley flashing in accordance with shingle manufacturer's printed instructions.
- C. Expose flashing in open portion of valley a minimum of 125 mm (5 inches) and lap the shingles over the flashing a minimum of 125 mm (5 inches).

**3.7 ROOF ACCESSORIES**

- A. Install all existing accessories.
- B. Lap shingles over the accessories flashing a minimum of 125 mm (5 inches).

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**SECTION 07 53 23**  
**ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered to roof deck.

**1.2 RELATED WORK**

- A. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY.
- B. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Metal cap flashings, copings, fascias, and expansion joints: Section 07 60 00, FLASHING AND SHEET METAL.
- D. Roof hatches, equipment supports, dome type skylights, and gravity ventilators: Section 07 72 00, ROOF ACCESORIES.

**1.3 PERFORMANCE REQUIREMENTS**

- A. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.
- B. Roofing System Energy Performance Requirements: Provide a roofing system identical to components that that have been successfully tested by a qualified independent testing and inspecting agency to meet the following requirements:
1. Energy Performance, Energy Star: Provide roofing system that is listed on DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.
  2. Solar Reflectance Index: Not less than 78 when calculated according to ASTM E1980 based on testing identical products by a qualified testing agency.
  3. Energy Performance, Aged: Provide roofing system with minimum three-year aged solar reflectance not less than 0.55 when tested in accordance with ASTM C1549 or ASTM E1918, and in addition, a minimum three-year-aged thermal emittance of 0.75 when tested in accordance with ASTM C1371 or ASTM E408.

Where tested aged values are not available for proposed product, submit calculations to adjust initial solar reflectance to demonstrate compliance as indicated in ASHRAE 90.1-2010 Addendum f.

- Alternatively, provide roofing system with minimum three-year aged Solar Reflectance Index of not less than 64 when determined in accordance with the Solar Reflectance Index method in ASTM E1980 using a convection coefficient of 2.1 BTU/h-ft<sup>2</sup> (12 W/m<sup>2</sup>K).
- C. Wind Uplift Resistance: Provide complete roof system assembly rated and installed to resist wind loads calculated in accordance with ASCE 7 and validated by uplift resistance testing in accordance with Factory Mutual (FM) test procedures. Do not install non-rated systems. Submit licensed engineer's wind uplift calculations and substantiating data to validate any non-rated roof system. Base wind uplift measurements based on a design wind speed in accordance with ASCE 7 and/or other applicable building code requirements.
- D. Other Design and Construction Performance Requirements:
1. Slopes: do not use on slopes over 1:10 (one inch per foot) without providing gutters. Provide 1:50 (1/4 inch per foot) minimum to drains without any "gutters" (no slopes between drains). Slope crickets double the roof slope or minimum 1/2-inch per foot. No exception to minimum slope.
  2. Coordinate with plumbing requirements for roof drains and drain locations at low points and mid span where maximum deflection occurs. Do not put drain at columns or on slopes. Coordinate with insulation to provide "sumps" at drains.
  3. Coordinate details and systems used to provide code required fire rated roofing system. Do not use unsurfaced membranes over combustible insulation on decks.
  4. Use adhered system.
  5. Coordinate with section 07 22 00, roof and deck insulation for roof insulation under the membrane.
  6. Do not use over polystyrene, urethane, or wood fiberboard insulation under the membrane.
  7. Do not use over bituminous materials where direct contact occurs, including grease, oil, or other substances not compatible with epdm. Use a thin layer of insulation, slip sheet or separator sheet depending upon method of attachment.
  8. Terminate base flashings not less than 200 mm (8 inches) above roof surface including curb for building expansion joints.
  9. Do not put expansion joints at roof surface level.

10. Do not use "pitch pocket" or "sealant pocket" instead of base flashings and cap flashings.
11. Do not use pipe boots that do not provide less than 100 mm (4 inch) height above roof.
12. Specify the use of 3" seam tape for all fully adhered applications.
13. Specify reinforced epdm for mechanically attached assemblies.

#### **1.4 QUALITY ASSURANCE**

- A. Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.
- B. Pre-Roofing Meeting:
  1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and RE/COR.
  2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
  3. Inspect roof deck at this time to:
    - a. Verify that work of other trades which penetrates roof deck is completed.
    - b. Determine adequacy of deck anchorage, presence of foreign material, moisture and un-level surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
    - c. Examine samples and installation instructions of manufacturer.
    - d. Perform pull out test of fasteners; refer to Part 3 of this section.
- C. Energy Performance: Provide roofing system that is listed on DOE's Energy Star Roof Products Qualified Product List for "low-slope" roof products.

#### **1.5 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

- B. Biobased Material: For products designated by the USDA's BioPreferred® program, provide products that meet or exceed USDA recommendations for biobased content, subject to the products compliance with performance requirements in this Section. For more information regarding the product categories covered by the BioPreferred® program, visit <http://www.biopreferred.gov>.

#### **1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Applicators approval certification by manufacturer.
- C. Shop Drawings:
1. Sheet membrane layout.
  2. Fastener pattern, layout, and spacing requirements.
  3. Termination details.
- D. Manufacturers installation instructions revised for project.
- E. Samples:
1. Sheet membrane: One 150 mm (6 inch) square piece.
  2. Sheet flashing: One 150 mm (6 inch) square piece.
  3. Fasteners: Two, each type.
  4. Welded seam: Two 300 mm (12 inch) square samples of welded seams to represent quality of field welded seams.
- F. Warranty:
1. Contractor shall furnish warranties required per section 1.10 below.

#### **1.7 DELIVERY, STORAGE AND HANDLING**

- A. Deliver, store, and handle materials as specified by manufacturer.
- B. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

#### **1.8 ENVIRONMENTAL REQUIREMENTS**

- A. Do not install EPDM sheet roofing during high winds or inclement weather, or when there is ice, frost, moisture, or visible dampness on the substrate surface, or when condensation develops on surfaces during application. Unless recommended otherwise by the EPDM sheet manufacturer and approved by the RE/COR, do not install EPDM sheet when air temperature is below 4 degrees C 40 degrees F or within 3 degrees C 5 degrees F of the dew point. Follow manufacturer's printed instructions for installation during cold weather conditions.

**1.9 SEQUENCING**

- A. Coordinate the work with other trades to ensure that components which are to be secured to or stripped into the roofing system are available and that permanent flashing and counterflashing are installed as the work progresses. Ensure temporary protection measures are in place to preclude moisture intrusion or damage to installed materials. Application of roofing must immediately follow application of insulation as a continuous operation. Coordinate roofing operations with insulation work so that all roof insulation applied each day is covered with roof membrane installation the same day.

**1.10 WARRANTY**

- A. Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years. In addition, contractor shall furnish a manufacturer's warranty for a period of twenty years.

**1.11 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
- |               |   |
|---------------|---|
| ASCE/SEI-7-10 | Minimum Design Loads for Buildings and Other Structures |
|---------------|---|
- C. American Society for Testing and Materials (ASTM):
- |                 |  |
|-----------------|--|
| A167-99(2009)   | Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip                        |
| B209-10         | Aluminum and Aluminum-Alloy Sheet and Plate  |
| C1371-04a       | Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers        |
| C1549-09        | Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer |
| D2103-10        | Polyethylene Film and Sheeting   |
| D4637/D4637M-13 | EPDM Sheet Used in Single-Ply Roof Membrane  |
| E408-71         | Total Normal Emittance of Surfaces Using Inspection-Meter Techniques                             |

- E1918-06 Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field
- E1980-11 Calculating Solar Reflectance of Index of Horizontal and Low-Sloped Opaque Surfaces
- D. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE):
- ASHRAE 90.1-2010 Energy Standard for Buildings Except Low-Rise Residential Buildings, Appendix f
- E. Cool Roof Rating Council:
- CRRC-1 Product Rating Program, [www.coolroofs.org](http://www.coolroofs.org)
- F. FM Approvals: RoofNav Approved Roofing Assemblies and Products:
- 4470-12 Approved Standard for Class 1 Roof Coverings
- 1-28-09 Loss Prevention Data Sheet: Design Wind Loads.
- 1-29-09 Loss Prevention Data Sheet: Above-Deck Roof Components
- 1-49-09 Loss Prevention Data Sheet: Perimeter Flashing
- G. National Roofing Contractors Association (NRCA):
- 2013 Edition The NRCA Roofing and Waterproofing Manual
- H. U.S. Environmental Protection Agency (EPA):
- EPA 600/R13/116-02 Method for the Determination of Asbestos in Bulk Building Materials
- I. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, [www.biopreferred.gov](http://www.biopreferred.gov)
- J. U.S. Department of Energy (DoE): Roof Products Qualified Product List, [www.energystar.gov](http://www.energystar.gov)

## **PART 2 - PRODUCTS**

### **2.1 EPDM SHEET ROOFING**

- A. Conform to ASTM D4637, Type I, white color.
- B. Thickness:
1. Use 2 mm (60 mil) thick sheet for adhered system.
- C. Pipe Boots:
1. Molded EDPM designed for flashing of round penetrations, 200 mm (8 inch) minimum height.
  2. Color same as roof membrane.

### **2.2 EPDM FLASHING SHEET**

- A. Conform to ASTM D4637, Type I, unreinforced.
- B. Partially cured or cured.

### 2.3 MISCELLANEOUS ROOFING MEMBRANE MATERIALS

- A. Sheet roofing manufacturers specified products.
- B. Seam Tape: Double-sided synthetic rubber tape, minimum 0.76 mm 0.03 inch thick, minimum 75 mm (3 inch) wide. The roof membrane manufacturer must supply seam tape recommended by the manufacturer's printed data for forming watertight bond of EPDM sheet materials to each other for the application specified and conditions encountered. 150 mm (6 inch) wide tape is required for seam seals along lines of mechanical attachment of membrane.
- C. Splice Adhesive: For roofing and flashing sheet; low volatile organic compound (VOC).
- D. Lap Sealant: Manufacturer's standard single component sealant.
- E. Bonding Adhesives: Manufacturer's standard bonding adhesive; low volatile organic compound (VOC).
- F. Fastener Sealer: Manufacturer's approved sealer.
- G. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- H. Water Cutoff Mastic/Water Block: As supplied by the roof membrane manufacturer and recommended by the manufacturer's printed data.

### 2.4 FASTENERS

- A. Fasteners: Factory coated steel fasteners and metal or plastic plates, complying with FM approvals 4470 and designed for fastening membrane to substrate and acceptable to roofing system manufacturer.
- B. Pipe Compression Clamp or Drawband:
  - 1. Stainless steel or cadmium plated steel drawband.
  - 2. Worm drive clamp device.
- C. Surface Mounted Base Flashing Clamp Strip (Termination Bar):
  - 1. Stainless steel strip, ASTM A167, Type 302 or 304, dead soft temper, minimum 0.5 mm (0.018-inch) thick.
  - 2. Aluminum strip: ASTM B209 24 mm (.094-inch) thick.
  - 3. For exposed location, form strips with 6 mm (1/4 inch) wide top edge bent out 45 degrees (for sealant) from 40 mm (1-1/2 inch) wide material; 2400 mm (8 feet) maximum length with slotted 6 mm x 10 mm (1/4 by 3/8-inch) holes punched at 200 mm (8 inch) centers, centered between bend and bottom edges.
  - 4. For locations covered by cap flashings, form strips 30 mm (1-1/4 inch) wide, 2400 mm (8 feet) maximum length with slotted holes 6 mm



x 10 mm (1/4 by 3/8 inch) punched at 200 mm (8 inch) centers, centered on strip width.

## **2.5 VAPOR RETARDER**

A. Polyethylene Film: ASTM D2103, 0.2 mm (6 mils) thick.

## **2.6 FLEXIBLE TUBING**

A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.

B. Diameter approximately 1-1/2 times joint width.

## **2.7 WALKWAY PADS**

A. Rubber walkway pad approximately 450 mm x 450 mm (30 by 30 inches) square or manufacturer's standard size with rounded corners.

B. Approximately 13 mm (1/2 inch) thick.

C. Ultraviolet light stabilized.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

A. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected.

B. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed.

C. Apply materials only to dry substrates.

D. Do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.

1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.

2. Do not apply materials when the temperature is below 4°C (40 degrees F).

### **3.2 PREPARATION**

A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions.

B. Prevent material from entering and clogging roof drains and conductors, and from spilling or migrating onto surfaces of other construction.

### **3.3 ADHERED ROOFING MEMBRANE INSTALLATION**

A. Install membrane roofing over area to receive roofing according to manufacturer's written instructions. Unroll roofing membrane and allow it to relax before installing.

- B. Accurately align roofing membrane and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- C. Bonding Adhesive: Apply bonding adhesive to substrate and underside of roofing membrane at a rate required by roofing manufacturer' and allow to partially dry before installing membrane. Do not apply bonding adhesive to splice area of membrane roofing.
- D. Apply roofing membrane with side laps located in the direction of the slope of the roof deck.
- E. Field form seams, or lap splices, with seam tape in accordance with membrane manufacturer's printed instructions and as specified. Clean and prime mating surfaces in the seam area. After primer has dried or set in accordance with membrane manufacturer's instructions, apply seam tape to bottom membrane and roll with a 75 mm to 100 mm (3 inch to 4 inch) wide smooth silicone or steel hand roller, or other manufacturer approved rolling device, to ensure full contact and adhesion of tape to bottom membrane. Tape end laps must be minimum 25 mm (1 inch). Roll top membrane into position to check for proper overlap and alignment. Remove release paper from top of seam tape and form seam splice. Ensure top membrane contact with seam tape as release paper is removed. Roll the closed seam with a smooth silicone or steel hand roller, rolling first across the width of the seam then along the entire length, being careful not to damage the membrane. Seal lap edge with water cutoff.
- F. Repair tears, voids, and lapped seams in roofing that does not meet the quality requirements stated in this specification and the manufacturer's written standards.
- G. Spread sealant or mastic bead over deck drain flange at deck drains, and securely seal roofing membrane in place with clamping ring.

#### **3.4 BASE FLASHING INSTALLATION**

- A. Install sheet flashing and preformed flashing accessories and adhere to substrate according to membrane roofing manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate and allow to partially dry. Do not apply bonding adhesive to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.
- D. Clean splice areas, apply splicing cement, and firmly roll side at end laps of overlapping sheets to ensure a watertight seam installation.

Apply lap sealant and seal exposed edges of sheet flashing terminations.

- E. Terminate and seal top of sheet flashing and mechanically anchor to substrate through termination bars.

**3.5 WALKWAY PADS**

- A. Clean membrane where pads are applied.
- B. Adhere pads to membrane with splicing cement.
- C. Allow not less than 1 inch break between pads and 2 inch maximum break.

**3.6 FIELD QUALITY CONTROL**

- A. Arrange for roofing system manufacturer's personnel to inspect roofing installation upon completion.
- B. Hire a qualified testing lab agency to test the installed decking and system for adherence per the manufacturer's guidance. Contractor shall have the manufacturer's technical representative present for these tests.
- C. Notify RE/COR 48 hours prior to schedule inspection.
- D. Remove or replace repair areas of roofing where test results or inspections indicate failure to comply with specified requirements and manufacturer's recommended installation requirements.

- - - E N D - - -

**SECTION 07 60 00  
FLASHING AND SHEET METAL**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

**1.2 RELATED WORK**

NA

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. Aluminum Association (AA):

AA-C22A41	Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
AA-C22A42	Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
AA-C22A44	Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish

C. American Architectural Manufacturers Association (AAMA):

AAMA 620	High Performance Organic Coatings on Coil Coated Architectural Aluminum
AAMA 621	High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

D. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI ES-1-03	Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
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E. ASTM International (ASTM):

A167-99(R2009)	Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
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- |                 |   |
|-----------------|---|
| A653/A653M-09   | Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot-Dip Process |
| B32-08          | Solder Metal  |
| B209-10         | Aluminum and Aluminum-Alloy Sheet and Plate   |
| B370-09         | Copper Sheet and Strip for Building Construction  |
| D173-03         | Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing                            |
| D412-06         | Vulcanized Rubber and Thermoplastic Elastomers-Tension  |
| D1187-97(R2002) | Asphalt Base Emulsions for Use as Protective Coatings for Metal                               |
| D3656-07        | Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns                         |
| D4586-07        | Asphalt Roof Cement, Asbestos Free  |
- F. FM Approvals: RoofNav Approved Roofing Assemblies and Products:
- |         |  |
|---------|--|
| 1-49-09 | Loss Prevention Data Sheet: Perimeter Flashing |
|---------|--|
- G. International Code Commission (ICC):  
International Building Code, Current Edition
- H. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-06 Metal Finishes Manual
- I. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual 2012

#### 1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
  2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
  3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
  4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

- B. Wind Design Standard: Fabricate and install copings, roof-edge flashings tested per ANSI/SPRI ES-1.

#### **1.5 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

#### **1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
1. Flashings.
  2. Gutter and Conductors.
  3. Expansion joints.
  4. Fascia-cant.
- C. Manufacturer's Literature and Data: For all specified items, including:
1. Two-piece counterflashing.
  2. Thru wall flashing.
  3. Non-reinforced, elastomeric sheeting.
  4. Copper clad stainless steel.
  5. Polyethylene coated copper.
  6. Bituminous coated copper.
  7. Fascia-cant.
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

#### **1.7 PRE-INSTALLATION CONFERENCE**

- A. Convene a meeting on site, after submittals are received and approved but before any work, to review drawings and specifications, submittals, schedule, manufacturer instructions, site logistics and pertinent matters of coordination, temporary protection, governing regulations, tests and inspections; participants to include RE/COR and all parties whose work is effected or related to the work of this section.

### **PART 2 - PRODUCTS**

#### **2.1 FLASHING AND SHEET METAL MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Copper ASTM B370, cold-rolled temper.

- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m<sup>2</sup> (3 oz/sf); bituminous coating weight not less than 2 kg/m<sup>2</sup> (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Provide crimped exposed fabric surface.
- D. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m<sup>2</sup> (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.
- E. Aluminum Sheet: ASTM B209, Alloy 3003-H14 except alloy used for color anodized aluminum to be as required to produce specified color. Alloy required to produce specified color must have the same structural properties as Alloy 3003-H14.
- F. Galvanized Sheet: ASTM A653.
- G. Non-reinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick.
  1. Tensile Strength: Minimum 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412.
  2. No cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

## 2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Sheathing paper, weighing minimum 141 g m<sup>2</sup>(3 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
  1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
  2. Nails:
    - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
    - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
    - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.

- d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
- 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

### **2.3 SHEET METAL THICKNESS**

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
  - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
  - 2. Stainless steel: 0.25 mm (0.010 inch) thick.
  - 3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
  - 4. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
  - 1. Copper: 0.4 Kg (16 oz).
  - 2. Stainless steel: 0.4 mm (0.015 inch).
  - 3. Copper clad stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

### **2.4 FABRICATION, GENERAL**

- A. Jointing:
  - 1. Lock and solder copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints.
  - 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick to be done by lapping, riveting and soldering.
  - 3. Provide joints conforming to following requirements:
    - a. Finish flat-lock joints not less than 19 mm (3/4 inch) wide.
    - b. Finish lap joints subject to stress not less than 25 mm (one inch) wide; soldered and riveted.
    - c. Finish unsoldered lap joints not less than 100 mm (4 inches) wide.
  - 4. Make flat and lap joints in direction of flow.
  - 5. Edges of bituminous coated copper, non-reinforced elastomeric sheeting and polyethylene coated copper to be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
  - 6. Soldering:



- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
  - b. Wire brush to produce a bright surface before soldering lead coated copper.
  - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
  - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
  2. Space joints as shown or as specified.
  3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
  4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
  5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
  6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
  2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
  3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
  4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.

2. Except as otherwise specified, fabricate edge strips of minimum 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) thick stainless steel, 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1 Kg (32 oz.) copper 0.8 mm (0.031 inch) thick stainless steel 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Turn up edges of flashings concealed in masonry joints and opposite drain side 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges must meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

**2.5 FINISHES**

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.

**2.6 THROUGH-WALL FLASHINGS**

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
  - 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
  - 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
  - 1. Use copper, stainless steel, or copper clad stainless steel.
  - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
  - 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
  - 1. Use same metal and thickness as counter flashing.
  - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
  - 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
  - 1. Use plan flat sheet of stainless steel.
  - 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
  - 1. Use copper, stainless steel, copper clad stainless steel plane flat sheet, or non-reinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
  - 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
  - 3. Turn up back edge as shown.
  - 4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:

1. Where concealed, use 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

#### **2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. Use copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
  1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
  2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
  3. Two-piece, lock in type flashing may be used instead of one piece counter-flashing.
  4. Manufactured assemblies may be used.
  5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
  6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
  1. Back edge turned up and fabricate to lock into reglet in concrete.
  2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
  1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
  2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
  1. Use at existing or new surfaces where flashing cannot be inserted in vertical surface.

2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

## 2.8 HANGING GUTTERS

- A. Fabricate gutters of not less than the following:
  1. 0.5 Kg (20 oz.) copper.
  2. 0.6 mm (0.025 inch) thick stainless steel.
  3. 0.8 mm (0.032 inch) thick aluminum.
- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- C. Provide building side of gutter not less than 38 mm (1 1/2 inches) higher than exterior side.
- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- E. Gutter Spacers:
  1. Fabricate of same material and thickness as gutter.
  2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
  3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
  4. Rivet and solder to gutter except rivet and seal to aluminum.
- F. Outlet Tubes:
  1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
  2. Lock and solder longitudinal seam except use sealant instead of solder with aluminum.
  3. Solder tube to gutter. Seal aluminum tube to gutter and rivet to gutter.

4. Fabricate basket strainers of same material as gutters.

G. Gutter Brackets:

1. Fabricate of same metal as gutter. Use the following:
  - a. 6 by 25 mm (1/4 by 1 inch) copper.
  - b. 3 by 40 mm (1/8 by 1 1/2 inch) stainless steel.
  - c. 6 by 25 mm (1/4 by 1 inch) aluminum.
2. Fabricate to gutter profile.
3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

**2.9 CONDUCTORS (DOWNSPOUTS)**

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long with 19 mm (3/4 inch) wide flat locked seams.
  1. Fabricate open face channel shape with hemmed longitudinal edges.
- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum instead of solder. Lap upper section to the inside, of the lower piece.
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (1 inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.

**2.10 REGLETS**

- A. Fabricate reglets of one of the following materials:
  1. 0.4 Kg (16 ounce) copper.
  2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
  3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.

- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

##### A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Anchor sheet metal flashing and trim and other components of the work securely in place with provisions for thermal and structural movement. Use fasteners, solder, welding rods, protective coatings, separators, sealants and other miscellaneous items as required, to complete flashing and trim assemblies.
4. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
5. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
6. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
7. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
8. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nails not over 100 mm (4 inches) on center unless specified otherwise.
9. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.

10. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
11. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
12. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
13. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
14. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
15. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
  - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
  - b. Paint dissimilar metal with a coat of bituminous paint.
  - c. Apply an approved caulking material between aluminum and dissimilar metal.
16. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
17. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

### **3.2 THROUGH-WALL FLASHING**

#### **A. General:**

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.



4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
  5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
  6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
  7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
  8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
  9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound.
  10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
  11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
  12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
  13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
  14. Continue flashing around columns:
    - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
    - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1-1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where Concrete is Exposed:  
Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur):  
Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).

- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
  2. Turn up against sheathing.
  3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
  4. At concrete backing, extend flashing into reglet as specified.
  5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
  2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
  3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- G. Window Sill Flashing:
1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
  2. Turn back edge up to terminate under window frame.
  3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.
- H. Door Sill Flashing:
1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
  2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
  3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.
- I. Flashing at Masonry, Stone, or Precast Concrete Copings:

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

### **3.3 BASE FLASHING**

- A. Install where roof membrane type base flashing is not used and where shown.
  1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
  2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
  3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
  4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

### **3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. General:
  1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
  2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
  3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
  4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
  5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.

6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:
1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
  2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
  3. Where flashing is surface mounted on flat surfaces.
    - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
      - 1) Locate fasteners in masonry mortar joints.
      - 2) Use screws to sheet metal or wood.
    - b. Fill joint at top with sealant.
  4. Where flashing or hood is mounted on pipe.
    - a. Secure with draw band tight against pipe.
    - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
    - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
  2. Surface applied type receiver:
    - a. Secure to face construction in accordance, with manufacturer's instructions.
    - b. Completely fill space at the top edge of receiver with sealant.
  3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

### 3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.

- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints of each section of reglet and securely hold in position until concrete or mortar are hardened:
  - 1. Coordinate reglets for anchorage into concrete with formwork construction.
  - 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

### 3.6 HANGING GUTTERS

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
  - 1. For copper or copper clad stainless steel gutters use brass or bronze brackets.
  - 2. For stainless steel gutters use stainless steel brackets.
  - 3. For aluminum gutters use aluminum brackets or stainless steel brackets.
  - 4. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
  - 1. Locate expansion joints midway between outlet tubes.
  - 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
  - 3. Install a cover plate over the space at expansion joint.
  - 4. Fasten cover plates to gutter section on one side of expansion joint only.
  - 5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

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**SECTION 07 84 00**  
**FIRESTOPPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Tested and listed firestopping systems, combination of materials, or devices to form an effective barrier against the spread of flame, smoke and gases, and maintain the integrity of fire resistance rated walls, partitions, floors, and ceiling-floor assemblies, including through-penetrations and construction joints and gaps.
1. Through-penetrations include the annular space around pipes, tubes, conduit, wires, cables and vents.
  2. Construction joints include those used to accommodate expansion, contraction, wind, or seismic movement; firestopping material cannot interfere with the required movement of the joint.
  3. Gaps requiring firestopping include gaps between the top of the fire-rated walls and the roof or floor deck above and at the intersection of shaft assemblies and adjoining fire resistance rated assemblies.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

**1.2 RELATED WORK**

NA

**1.3 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit detail drawings including manufacturer's descriptive data, typical details conforming to UL Fire Resistance or other details certified by another nationally recognized testing laboratory, installation instructions or UL listing details for a firestopping assembly instead of fire-test data or report. For those firestop applications for which no UL tested system is available through a manufacturer, submit a manufacturer's engineering judgment, derived from similar UL system designs or other tests, for review and approval prior to installation. Submittal must indicate the firestopping material to be provided for each type of application; when more than a

total of 5 penetrations and/or construction joints are to receive firestopping, provide drawings that indicate location, "F", "T" and "L" ratings, and type of application.

- C. Submit certificates attesting that firestopping material complies with the specified requirements. For all intumescent firestop materials used in through penetration systems, manufacturer must provide certification from UL of passing the "Aging and Environmental Exposure Testing" portion of UL 1479.
- D. Submit manufacturer's representative certification stating that firestopping work has been inspected and found to be applied according to the manufacturer's recommendations and the specified requirements. Manufacturer's representative must be a direct employee of the manufacturer (not a distributor or an agent) and be qualified to perform the specified inspections and certify the firestopping installation.

#### **1.5 DELIVERY AND STORAGE**

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

#### **1.6 WARRANTY**

- A. Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

#### **1.7 QUALITY ASSURANCE**

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.

#### **1.8 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Society for Testing and Materials (ASTM):
 

E84-12c	Surface Burning Characteristics of Building Materials
E814-11a	Fire Tests of Penetration Firestop Systems
E2174-10ae1	On-Site Inspection of Installed Fire Stops

E2393-10a                    On-Site Inspection of Installed Fire Resistive  
 Joint Systems and Perimeter Fire Barriers

C. FM Global (FM):

Annual Issue                    Approval Guide Building Materials

D. Underwriters Laboratories, Inc. (UL):

Annual Issue                    Building Materials Directory

Annual Issue                    Fire Resistance Directory

1479                              Fire Tests of Through-Penetration Firestops

E. Warnock Hersey (WH):

Annual Issue                    Certification Listings

**1.9 SEQUENCING**

- A. Coordinate the specified work with other trades.
- B. Apply firestopping materials, at penetrations of pipes and ducts, prior to insulating, unless insulation meets requirements specified for firestopping.
- C. Apply firestopping materials at building joints and construction gaps, prior to completion of enclosing walls or assemblies.
- D. Locate and install cast-in-place firestop devices in place before concrete placement. Install pipe, conduit or cable bundles through cast-in-place device after concrete placement but before area is concealed or made inaccessible.
- E. Inspect and receive approval for firestop material prior to final completion and enclosing of any assemblies that may conceal installed firestop.

**PART 2 - PRODUCTS**

**2.1 FIRESTOP SYSTEMS**

- A. Use factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating must maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m<sup>2</sup> (16 sq. in.) in overall cross sectional area.



- C. Products requiring heat activation that seal an opening by its intumescence must exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Provide firestop sealants used for firestopping or smoke sealing with the following properties:
  - 1. Contain no flammable or toxic solvents.
  - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
  - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
  - 4. When used in exposed areas, firestop sealant can be sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Provide firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials with following properties:
  - 1. Classified for use with the particular type of penetrating material used.
  - 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
  - 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Provide products with maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. Provide products FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials must be asbestos free.

## **2.2 SMOKE STOPPING IN SMOKE PARTITIONS**

- A. Use silicone sealant in smoke partitions.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants must have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

**PART 3 - EXECUTION****3.1 EXAMINATION**

- A. Submit product data and installation instructions, as required by article, submittals, after an on-site examination of areas to receive firestopping.

**3.2 PREPARATION**

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (6 inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

**3.3 INSTALLATION**

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

**3.4 INSPECTIONS**

- A. Manufacturer's technical representative to inspect all firestopping in accordance to ASTM standards for firestop inspection, and document inspection results; ASTM E2174 and E2393.

**3.5 CLEAN-UP AND ACCEPTANCE OF WORK**

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the RE/COR; RE/COR inspection does not supersede requirement for inspection by manufacturer's representative or requirements of local jurisdiction.
- C. Clean up spills of liquid type materials.

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**SECTION 08 33 00**  
**COILING DOORS AND GRILLES**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section Includes:
1. Coiling doors.
  2. Coiling door and grille combination.

**1.2 RELATED REQUIREMENTS**

- A. Electric Devices and Wiring: DIVISION 26, ELECTRICAL.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
1. A36/A36M-14 - Carbon Structural Steel.
  2. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
  3. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
  4. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
  5. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
  6. B221 -14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
  7. B221M -13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
  8. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.
- C. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.
  2. No. 76 - Primer, Alkyd, Quick Dry, for Metal.
- D. National Association of Architectural Metal Manufacturers (NAAMM):
1. AMP 500-06 - Metal Finishes Manual.
- E. National Electrical Manufacturers Association (NEMA):
1. ICS 1-00(R2015) - Industrial Control and Systems General Requirements.
  2. ICS 2-00(R2008) - Controllers, Contactors and Overload Relays Rated 600 V.
  3. ICS 6-93(R20011) - Industrial Control and Systems Enclosures.
  4. ST 20-14 - Dry Type Transformers for General Applications.

- F. National Fire Protection Association (NFPA):
  - 1. 70-14 - National Electrical Code.
  - 2. 80-16 - Fire Doors and Other Opening Protectives.

**1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
  - 1. Show size, configuration, and fabrication and installation details.
  - 2. Wiring diagrams for motors and controls, including wiring diagram for door, and grille, showing electrical interlock of motor with manually operated dead lock, and electrical rough-in.
- C. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Installation instructions.
- D. Sustainable Construction Submittals:
  - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
  - 2. Low Pollutant-Emitting Materials:
    - a. Show volatile organic compound types and quantities.
- E. Certificates: Indicate each product complies with specifications.
  - 1. Indicate oversize fire doors and hardware that are identical in design, material, and construction to doors complying with specified performance.
- F. Operation and Maintenance Data:
  - 1. Care instructions for each exposed finish product.
  - 2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.
  - 3. Parts list.

**1.5 DELIVERY**

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

**1.6 STORAGE AND HANDLING**

- A. Store products indoors in dry, weathertight facility.

- B. Protect products from damage during handling and construction operations.

#### **1.7 FIELD CONDITIONS**

- A. Field Measurements: Verify field conditions affecting overhead coiling door and grille prior to fabrication and installation. Show field measurements on Submittal Drawings.
  - 1. Coordinate field measurement and fabrication schedule to avoid delay.

#### **1.8 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant coiling doors, and grilles against material and manufacturing defects.
  - 1. Warranty Period: Two years.

### **PART 2 - PRODUCTS**

#### **2.1 SYSTEM DESCRIPTION**

- A. Coiling doors, and grilles, spring counter balanced, overhead type, inside face mounted with guides at jambs set back at adequate distance to provide clear opening.
- B. Where doors, and grilles exceeding 7.4 sq. m (80 sq. ft.) are indicated as manually operated, provide design, fabrication, and installation permitting future electric motor operation.
- C. Configure coiling door and grille combinations with grille located on interior or room side of opening.

#### **2.2 SYSTEM PERFORMANCE**

- A. Design coiling doors, and grilles complying with specified performance:
  - 1. Operation Cycles: 20,000 minimum.

#### **2.3 MATERIALS**

- A. Sheet Steel: A653/A653M; G90 galvanized coating.
- B. Structural Steel: ASTM A36/A36M.
- C. Stainless Steel: ASTM A240/A240M, Type 302 or 304.
- D. Aluminum, Plate and Sheet: ASTM B209M (ASTM B209).
- E. Aluminum, Extrusions: ASTM B221M (ASTM B221), alloy 6063-T5.

#### **2.4 PRODUCTS - GENERAL**

- A. Provide coiling doors, and grilles from one manufacturer.

B. Sustainable Construction Requirements:

1. Steel Recycled Content: 30 percent total recycled content, minimum.
2. Stainless Steel Recycled Content: 70 percent total recycled content, minimum.
3. Aluminum Recycled Content: 80 total recycled content, minimum.

**2.5 COILING DOORS AND GRILLES**

A. Doors: Interlocking slats of, galvanized steel in manufacturer's standard profile, except exterior door slat profile to be flat.

1. Slat Thickness: As required to resist specified loads.
  - a. Galvanized Steel: Minimum thickness:
    - 1) Doors less than 4500 mm (15 feet) wide: 0.75 mm (0.030 inch).
    - 2) Doors from 4530 mm (15 feet 1 inch) to 6300 mm (21 feet) wide: 0.90 mm (0.036 inch).
    - 3) Doors wider than 6330 mm (21 feet): 1.2 mm (0.048 inch).
  - b. Aluminum: Minimum thickness:
    - 1) Doors less than 4500 mm (15 feet) wide: 1 mm (0.040 inch).
    - 2) Doors from 4530 mm (15 feet 1 inch) to 6300 mm (21 feet) wide: 1.45 mm (0.057 inch).
    - 3) Doors wider than 6330 mm (21 feet): 1.65 mm (0.064 inch).
2. Bottom Rail: Two continuous angles of galvanized steel, minimum 3 mm (0.125 inch) thick, to receive safety device.

B. Grilles: Rods and links of galvanized steel.

1. Horizontal Rods: Minimum 8 mm (5/16 inch) diameter spaced maximum 50 mm (2 inches) on center.
2. Links: Hinged vertical links connecting rods and spaced maximum 225 mm (9 inches) on center.
3. Bottom Rail: Tubular.

C. Hoods: Formed to fit contour of end brackets.

1. Material:
  - a. Sheet Steel: Minimum 0.6 mm (0.0239 inch) thick.
  - b. Aluminum Sheet: Minimum 1 mm (0.040 inch) thick.
2. Reinforce at top and bottom edges with rolled beads, rods or angles. Provide intermediate supporting brackets for hoods greater than 3600 mm (12 feet) long.
3. Fasten hood to brackets with screws or bolts and provide for fastening to wall with bolts.

D. Counterbalance Assembly:

1. Design door and grille to coil on barrel supported at end of opening on brackets, counterbalanced by helical springs. Counterbalance minimum 80 percent of door and grille weight at any position.
  2. Barrel: Steel pipe or commercial welded steel tubing of proper diameter and thickness for door and grille size, to limit deflection with door and grille rolled up, not to exceed 1 in 400 (0.03 inch per foot) of span. Close barrel ends with cast iron plugs, machined to fit the opening.
  3. Spring: Oil-tempered, helically wound spring rotating on grease-sealed ball bearing or roller bearing units, capable of producing sufficient torque to ensure easy operation of door and grille from any position, and adjustable from exterior of counterbalance assembly without removing hood or motor operator.
- E. Brackets: Steel plate forming end closure and support for hood and end of barrel assembly.
1. Screw end of barrel or shaft into bracket hubs fabricated of cast iron or steel. Equip bracket hubs or barrel plugs with pre-lubricated ball bearings, shielded or sealed.
- F. Guides: Standard formed sections or angles of steel.
1. Thickness: Minimum 5 mm (3/16 inch).
  2. Profile: Channel of sufficient depth to retain door and grille in place under the horizontal pressure specified, and prevent ends of door and grille from slipping out of guides. Flare guides at top to facilitate door and grille installation.
  3. Provide stops to limit door and grille travel above top of guides.
  4. Provide aluminum guides with replaceable wear strips to prevent metal to metal contact.
  5. Provide mounting brackets for closure between guides and jambs.
- G. Locking:
1. Cylinder Locks: Accept standard screw in cylinders, to be supplied as part of this contract.
  2. Manually Operated Doors and Grilles: Provide manufacturer's standard cylinder dead locking device on the inside at each door jamb, key operated from exterior and interior by turn knob.
  3. Electrically Operated Doors and Grilles: Provide manufacturer's standard cylinder dead locking device on inside, key operated from both sides, interlocked with motor to prevent motor from operating when locks are activated.

## 2.6 ELECTRIC MOTOR OPERATORS

- A. Provide operators complete with electric motor, machine cut reduction gears, steel chain and sprockets, magnetic brake, overload protection, brackets, push button controls, limit switches, magnetic reversing contactor, and other accessories necessary for proper operation including emergency manual operator.
- B. Design:
  - 1. Design operator so motor can be removed without disturbing limit-switch timing and without affecting emergency manual operators.
  - 2. Make provision for emergency manual operation by chain-gear mechanism.
  - 3. Arrange emergency manual operating mechanism so it can be immediately put into and out of operation from floor with electrical or mechanical device to disconnect motor from operating mechanism when emergency manual operating mechanism is engaged without affecting limit switch timing, in case of electrical power failure.
  - 4. Provide interlock with motor to prevent motor from operating when manual locks are activated.
- C. Motors: NEMA MG1; TENV open drip-proof, maximum 3600 rpm.
  - 1. Power Characteristics: as recommended by manufacturer.
  - 2. Single-phase motors: Maximum one starting contact without commutation.
  - 3. High starting torque, reversible type, of sufficient horsepower and torque output to operate door and grille in both directions from any position, and produce door and grille travel speed of 200 mm/s (8 inches/sec.), minimum, and 300 mm/s (12 inches/sec.), maximum, without exceeding rated capacity.
- D. Controls: NEMA ICS 1 and NEMA ICS 2.
  - 1. Enclosures: NEMA ICS 6, Type 12 or Type 4, except contractor enclosures may be Type 1.
  - 2. Provide each motor with an enclosed, across-the-line type, magnetic reversing contactor, thermal overload protection, solenoid operated brake, limit switches, and remote control switches at locations shown.
  - 3. Provide key activated switches on exterior requiring constant pressure to operate.



4. Provide three-button type, push button switch on interior, unless noted to be key activated, with buttons marked, OPEN, CLOSE, and STOP.
  - a. Type: Fully guarded to prevent accidental operation.
  - b. OPEN and STOP Buttons: Momentary contact type.
  - c. CLOSE Button: Constant contact type.
  - d. When the door or grille is in motion, pressing STOP button causes door or grille to stop instantly and remain in stop position. From stop position, pressing OPEN or CLOSE buttons will operate door or grille.
5. Provide field adjustable, limit switches to automatically stop doors and grilles at fully open and closed positions. Locate limit switches to be readily accessible for adjustment.
6. Safety device:
  - a. Provide fail safe safety device at bottom bar of electrically operated doors and grilles to immediately stop, reverse, and fully open doors and grilles upon contacting obstruction.
  - b. Upon safety device and control system failure, immediately stop, reverse, and fully open doors and grilles and lock out electrical controls. Permit continued manual operation until electrical controls are repaired.
  - c. Do not use safety device as limit switch.
  - d. Safety Device Connecting Cable to Motor: Flexible "Type SO" with spring loaded automatic take up reel or equivalent device, as required for proper doors and grilles operation.
7. Transformer: NEMA ST 20.
  - a. Control transformer in power circuits as required to reduce Voltage on control circuits to 120 Volts or less.
8. Electrical Components: Comply with NFPA 70.
  - a. Hazardous Locations: UL Listed for specific hazard indicated on drawings.

## 2.7 MANUAL OPERATORS

- A. Push-Up Operation:
  1. Provide one lifting handle on both sides of door and grille and counterbalance for easy operation while raising or lowering doors and grilles by hand.
  2. Opening and Closing Force: Maximum 111 N (25 lbf.).

3. Provide pull-down straps or pole hooks on bottom rail of doors and grilles over 2100 mm (7 feet) high.

B. Hand Chain Operation:

1. Galvanized, endless chain operating over sprocket and extending to within 900 mm (3 feet) of floor.
2. Obtain reduction through permanently lubricated gearing connected by roller chain and sprocket drive.
3. Opening and Closing Force: Maximum 111 N (25 lbf.).

C. Crank Operation:

1. Locate crank approximately 854 mm (34 inches) above floor.
2. Connect vertical shaft, gear box, and gears to doors and grilles.
3. Opening and Closing Force: Maximum 111 N (25 lbf.).

## 2.8 FIRE-RATED DOORS

- A. Provide doors complete with hardware, accessories, and automatic closing device required by NFPA 80. Provide UL label indicating fire rating.
- B. Equip fire-rated doors with an automatic closing mechanism actuated by fusible links to release at 54 degrees C (130 degrees F).
- C. Design doors to be closed by auxiliary spring in barrel which does not operate during normal operation and when activated will not affect adjustment of counterbalance spring.
  1. Control door descent by an oscillating governor to prevent impact when contacting floor.
  2. Maintain closing pressure on door until release device is reset.
- D. Provide handles for push up operation.

## 2.9 FINISHES

- A. Steel:
  1. Clean steel surfaces of scale, rust, oil, and grease.
  2. Apply light colored shop prime paint after fabrication.
    - a. Non-Galvanized Steel: Treat to ensure maximum paint adhesion, and apply corrosion inhibitive primer.
    - b. Galvanized Steel: Apply phosphate treatment and corrosion inhibitive primer.
- B. Stainless Steel: NAAMM AMP 500.
  1. Mill finish on concealed surfaces.
  2. Blend welds to match adjacent finish.
- C. Aluminum: NAAMM AMP 500.

1. Mill finish, as fabricated.
2. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.

#### **2.10 ACCESSORIES**

- A. Galvanizing Repair Paint: MPI No. 18.
- B. Alkyd Metal Primer: MPI No. 76.
- C. Barrier Coating: ASTM D1187/1187M.
- D. Touch-Up Paint: Match shop finish.

### **PART 3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

#### **3.2 INSTALLATION - GENERAL**

- A. Install products according to manufacturer's instructions and approved submittal drawings under direct supervision of manufacturer's representative or trained personnel.
  1. Install fire-rated doors to comply with NFPA 80.

#### **3.3 COILING DOOR AND GRILLE INSTALLATION**

- A. Locate anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories accurately.
- B. Securely attach guides to adjoining construction with minimum 9 mm (3/8 inch) diameter bolts, spaced maximum 600 mm (24 inches) on center.
- C. Locate control switches where shown.
  1. Locate control switches minimum 1500 mm (5 feet) above floor line, so operating personnel have complete view of door and grille.
- D. Install electric devices and wiring as specified in DIVISION 26, ELECTRICAL.
- E. Isolate aluminum in contact with dissimilar metal, concrete and masonry by painting with coat of bituminous paint.
- F. Paint aluminum in contact with wood or other absorptive materials with barrier coating.
- G. Touch up damaged factory finishes.
- H. Lubricate and adjust units to operate freely.
- I. Touch up damaged factory finishes.
  1. Galvanized Surfaces: Apply galvanizing repair paint.
  2. Primed Surfaces: Apply touch up paint.

**3.4 FIELD QUALITY CONTROL**

- A. Field Tests: Test fire-rated door closing and reset device after test is successfully completed.

**3.5 CLEANING**

- A. Clean exposed doors and grilles surfaces. Remove contaminants and stains.
- B. Polish exposed stainless steel surfaces.

**3.6 PROTECTION**

- A. Protect coiling doors and grilles from construction operations.
- B. Remove protective materials immediately before acceptance.
- C. Repair damage.

- - E N D - -

**SECTION 08 41 13**  
**ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies aluminum entrance work including storefront construction, hung doors, and other components to make a complete assembly.

**1.2 RELATED WORK**

- A. Glass and Glazing: Section 08 80 00, GLAZING.  
B. Hardware: Section 08 71 00, DOOR HARDWARE.  
C. Texture and color of finish: Submit for approval.

**1.3 PERFORMANCE REQUIREMENTS**

- A. Delegated Design: Design aluminum-framed systems, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Accessible Entrances: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC/ANSI A117.1.
- C. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E330 as follows:
1. When tested at positive and negative wind-load design pressures, systems do not evidence deflection exceeding specified limits.
  2. When tested at 150 percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
  3. When tested at 150 percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
- D. Shapes and thickness of framing members sufficient to withstand a design wind load of not less than 1.4 kilopascals (30 pounds per square foot) of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit).
- E. Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) nominal thickness.

- F. Air Infiltration: When tested in accordance with ASTM E283, air infiltration not to exceed  $2.63 \times 10^{-5}$  cm per square meter (0.06 cubic feet per minute per square foot) of fixed area at a test pressure of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.
- G. Water Penetration: When tested in accordance with ASTM E331, there must be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.

#### **1.4 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

#### **1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Provide 1/2 scale drawings showing construction, anchorage, reinforcement, and installation details.
  - 1. Must be prepared qualified engineer; structural analysis data and shop drawings to be signed and sealed by professional engineer.
  - 2. For entrance doors, include hardware schedule and indicate operating hardware types and locations.
- C. Delegated-Design Submittal: For aluminum-framed systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- D. Manufacturer's Literature and Data:
  - 1. Doors and Windows, each type.
  - 2. Entrance and Storefront construction.
- E. Samples:
  - 1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges, door closer reinforcement, internal reinforcement, and insulation, of flush panel door.
- F. Manufacturer's Certificates:
  - 1. State that aluminum has been given specified thickness of anodizing.
  - 2. Indicate manufacturer's qualifications specified.
  - 3. Submit written certification, signed by entrance and storefront system manufacturer, attesting that the entrance and storefront system installed conforms to the requirements specified in the

"Performance Requirements" article and that the manufacturer's standard system has been tested in accordance with specified tests, meeting all specified requirements.

**1.6 QUALITY ASSURANCE**

- A. Approval by Contracting Officer is required of products of proposed manufacturer, or supplier, and will be based upon submission by Contractor certification.
- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.
- C. Pre-Installation Conference: Convene a meeting on site, after submittals are received and approved but before any work, to review drawings and specifications, submittals, schedule, manufacturer instructions, site logistics and pertinent matters of coordination, temporary protection, governing regulations, tests and inspections; participants to include RE/COR and all parties whose work is effected or related to the work of this section.

**1.7 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.
- B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.
- C. Protect from damage from handling, weather and construction operations before, during and after installation.

**1.8 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Architectural Manufacturer's Association (AAMA):  
2605-11                      High Performance Organic Coatings on  
    Architectural Extrusions and Panels
- C. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series              Metal Finishes Manual
- D. American National Standards Institute (ANSI):  
ICC/ANSI A117.1-03              Guideline for Accessible and Usable Buildings  
    and Facilities-Providing Accessibility and  
    Usability for Physically Handicapped People

## E. American Society for Testing and Materials (ASTM):

A36/A36M-12	Carbon Structural Steel
A123/A123M-12	Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A153/A153M-09	Zinc Coating (Hot Dip) on Iron and Steel Hardware
A1008/A1008M-12a	Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
A1011/A1011M-12b	Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
B209-10	Aluminum and Aluminum-Alloy Sheet and Plate
B221-13	Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
E283-04(2012)	Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
E330-02(2010)	Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
E331-00(2009)	Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference
F468-12	Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws, and Studs for General Use
F593-13	Stainless Steel Bolts, Hex Cap Screws, and Studs

**PART 2 - PRODUCTS****2.1 MATERIALS GENERAL**

- A. Aluminum, ASTM B209 and B221: Alloy and temper recommended by manufacturer for type of use and finish indicated.
- B. Steel Reinforcement:
  - 1. Structural Shapes, Plates, and Bars: ASTM A36.
  - 2. Cold-Rolled Sheet and Strip: ASTM A1008.
  - 3. Hot-Rolled Sheet and Strip: ASTM A1011.



- C. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled. //
- D. Fasteners:
  - 1. Aluminum: ASTM F468, Alloy 2024.
  - 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.
- E. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts, complying with ASTM A123 or ASTM A153.

## 2.2 DOORS

- A. Manufacturers standard glazed doors for manual swing.
- B. Doors: 44 mm (1-3/4 inches) overall thickness with minimum 3 mm (0.125 inch) thick extruded aluminum tubular rail and style member.
- C. Door Design: 89 mm (3-1/2 inch) wide style
- D. Glazing Stops and Gaskets: Square, snap on, extruded aluminum stops and preformed gaskets.
- E. Provide non-removable stops on outside of door.

## 2.3 PROTECTION OF ALUMINUM

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:
  - 1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
  - 2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
  - 3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

## 2.4 FRAMES

- A. Fabricate window and transom frames with a minimum of 3 mm (0.125 inch) thick extruded aluminum.
- B. Provide integral stops and glass rebates and applied snap-on type trim.
- C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.
- D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

## 2.5 FABRICATION

- A. Form aluminum shapes before finishing.
- B. Weld in concealed locations to minimize distortion or discoloration of finish.
- C. Framing Members: Fabricate with the following characteristics:
  - 1. Sharp, straight profiles free of defects and deformations.

2. Accurately fitted joints with ends coped or mitered.
3. Physical or thermal isolation of glazing from framing members.
4. Allow for thermal expansion between all system materials.
5. Conceal all fasteners and anchors.

#### **2.6 REINFORCEMENT FOR BUILDERS HARDWARE**

- A. Fabricate from stainless steel plates.
- B. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.
- C. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.
- D. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

#### **2.7 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Finish exposed aluminum surfaces as follows:
  1. Anodized Aluminum:
    - a. Finish in accordance with AMP 501 letters and numbers.
    - b. Clear anodized Finish: AA-C22A41 Medium matte, clear anodic coating, Class 1 Architectural, 0.7 mils thick.
    - c. Colored anodized Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 0.7 mils thick.
      - 1) Dyes not accepted.
  2. Coated Aluminum:
    - a. Variation of more than 50 percent of maximum shade range approved will not be accepted in a single window or in adjacent windows and mullions on a continuous series.
    - b. AMP 501 and 505.
    - c. Fluorocarbon Finish: AAMA 2605, superior performing organic coating.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.
- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing; anchor frames with stainless

steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable.

- C. Use aluminum clips for internal connections of adjoining frame sections.
- D. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.
- E. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or applying sealant or tape, or by installing nonconductive spacers as recommended by manufacturer for this purpose.
- F. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- G. Set continuous sill members and flashing in full sealant bed.
- H. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

### **3.2 ADJUSTING**

- A. After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to insure proper performance.

### **3.3 PROTECTION, CLEANING AND REPAIRING**

- A. Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse.

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**SECTION 08 51 13**  
**ALUMINUM WINDOWS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Aluminum windows of type and size shown, complete with hardware, related components and accessories.
- B. Types:
  - 1. Projected.
  - 2. Fixed.

**1.2 DEFINITIONS**

- A. Accessories: Mullions, staff beads, casings, closures, trim, moldings, panning systems, sub-sills, clips anchors, fasteners, weather-stripping, insect screens and other necessary components required for fabrication and installation of window units.
- B. Uncontrolled Water: Water not drained to the exterior, or water appearing on the room side of the window.

**1.3 RELATED WORK**

- A. Steel Sub-frames: Section 05 50 00, METAL FABRICATIONS.
- B. Storefront: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Glazing: Section 08 80 00, GLAZING.
- D. Color of finish: Submit for approval.

**1.4 DELIVERY, STORAGE, AND HANDLING**

- A. Protect windows from damage during handling and construction operations before, during and after installation.
- B. Store windows under cover, setting upright.
- C. Do not stack windows flat.
- D. Do not lay building materials or equipment on windows.

**1.5 QUALITY ASSURANCE**

- A. Approval by contracting officer is required of products or service of proposed manufacturers and installers.
- B. Approval will be based on submission of certification by Contractor that:
  - 1. Manufacturer regularly and presently manufactures the specified windows as one of its principal products.
  - 2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.
- C. Provide each type of window produced from one source of manufacture.

D. Quality Certified Labels or Certificate:

1. Architectural Aluminum Manufacturers Association, "AAMA label" affixed to each window indicating that identical windows have been tested and meet the requirements specified herein for conformance to AAMA/WDMA/CSA 101/I.S.2/A440 including test size, and minimum condensation resistance factor (CRF).
2. Certificates instead of label with copy of recent test report (not more than 4 years old) from an independent testing laboratory and certificate signed by window manufacturer stating that windows provided comply with specified requirements and AAMA 101/I.S.2 for type of window specified.

E. Energy Efficiency:

1. Thermal Transmittance: Provide windows and curtain walls with a U-factor maximum in accordance with NFRC 100.
2. U-Value: Design build firm selects suitable Btu/sq. ft. x h x degree F (W/sq. m x K).
3. Solar Heat-Gain Coefficient: Provide windows with a whole-window SHGC maximum of [to be selected by Design build firm] determined according to NFRC 200 procedures.
4. Visible Light Transmittance: Percent to be selected by Design build firm.
5. Exterior Reflectivity: To be selected by Design build firm.
6. Color of Tint: To be selected by Design build firm.

F. Energy Efficiency: Provide ENERGY STAR labeled products as appropriate to climate zone.

G. Pre-Installation Conference: Convene a meeting on site, after submittals are received and approved but before any work, to review drawings and specifications, submittals, schedule, manufacturer instructions, site logistics and pertinent matters of coordination, temporary protection, governing regulations, tests and inspections; participants to include RE/COR and all parties whose work is effected or related to the work of this section.

**1.6 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

**1.7 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Provide drawings that indicate elevations of windows, full-size sections, thickness and gages of metal, fastenings, proposed method of anchoring, size and spacing of anchors, details of construction, method of glazing, details of operating hardware, mullion details, method and materials for weather-stripping, material and method of attaching sub-frames, stools, casings, sills, trim, installation details, and other related items.
2. Include glazing details and standards for factory glazed units.

C. Manufacturer's Literature and Data:

1. Window.
2. Sash locks, keepers, and key.

D. Certificates:

1. Provide certificates as specified in paragraph QUALITY ASSURANCE.
2. Indicate manufacturers and installers qualifications.
3. Include Manufacturer's Certification that windows delivered to project are identical to windows tested.

E. Test Reports:

1. Copies of test reports as specified in paragraph QUALITY ASSURANCE.

F. Samples: Provide 150 mm (six-inch) length samples showing finishes, specified.

G. Submit documentation for Energy Star qualifications for products provided under work of this Section.

**1.8 WARRANTY**

- A. Warrant windows against malfunctions due to defects in thermal breaks, hardware, materials and workmanship, subject to the terms of Article "WARRANTY OF CONSTRUCTION", FAR clause 52.246-21, except provide 10 year warranty period.

**1.9 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

C. American Architectural Manufacturers Association (AAMA):

- |                   |   |
|-------------------|---|
| 101/I.S.2/A440-08 | Windows, Doors, and Unit Skylights                                      |
| 505-09            | Dry Shrinkage and Composite Performance Thermal Cycling Test Procedures |

2605-05 Superior Performing Organic Coatings on  
Architectural Aluminum Extrusions and Panels

D. American Society for Testing and Materials (ASTM):

A653/A653M-11 Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-dip Process

E. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series Metal Finishes Manual

F. National Fenestration Rating Council (NFRC):

NFRC 100-10 Determining Fenestration Product U-Factors

NFRC 200-10 Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

G. U.S. Department of Energy (DoE): [www.energystar.gov](http://www.energystar.gov)

## **PART 2- PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum Extrusions; Sheet and Plate: AAMA 101/I.S.2.
- B. Sheet Steel, Galvanized: ASTM A653; G90 galvanized coating.
- C. Weather-strips: AAMA 101/I.S.2; except leaf type weather-stripping is not permitted.
- D. Fasteners: AAMA 101/I.S.2.; provide non-magnetic stainless steel screws, bolts, nuts, rivets and other fastening devices.
- E. Weatherstrips: AAMA 101/I.S.2.
- F. Hardware:
  - 1. Locks: Two position locking bolts or cam type tamperproof custodial locks with a single point control located not higher than five feet from floor level. Locate locking devices in the vent side rail. Fastenings for locks and keepers must be concealed or non-removable.
  - 2. Locking Device Strikes: Locate strikes in frame jamb. Strikes must be adjustable for locking tension. Fabricate strikes from Type 304 stainless steel or white bronze.
  - 3. Fabricate hinges of noncorrosive metal. Hinges may be fully concealed when window is closed or semi-concealed with exposed knuckles. Surface mounted hinges will not be accepted.
  - 4. Guide Blocks: Fabricate guide blocks of injection molded nylon. Install guide block fully concealed in vent/frame sill.

**2.2 FABRICATION**

- A. Fabrication to exceed or meet requirements of Physical Load Tests, Air Infiltration Test, and Water Resistance Test of AAMA 101/I.S.2.
- B. Thermal-Break Construction:
  - 1. Manufacturer's Standard.
- C. Mullions: AAMA 101.
- D. Sub-sills and Stools:
  - 1. Fabricate to shapes shown of not less than 2 mm (0.080 inch) thick extruded aluminum.
  - 2. One piece full length of opening with concealed anchors.
  - 3. Sills turned up back edge not less than 6 mm (1/4 inch). Front edge provide with drip.
  - 4. Sill back edge behind face of window frame. Do not extend to interior surface or bridge thermal breaks.
  - 5. Do not perforate for anchorage, clip screws, or other requirements.

**2.3 PROJECTED WINDOWS**

- A. AAMA 101/I.S.2; Type AP-CW65 or AP-AW65.
- B. AAMA certified product to the AAMA 101/I.S.2. standard.
- C. Operation:
  - 1. Upper Ventilators: Project-out and slide down from top.
  - 2. Hopper Vents: Project-in from top and slide up from bottom.

**2.4 FIXED WINDOWS**

- A. AAMA 101/I.S.2; Type F-AW65.
- B. AAMA certified product to the AAMA 101/I.S.2. standard.

**2.5 FORCED ENTRY RESISTANCE WINDOWS**

- A. In addition to meeting the requirements of AAMA/WDMA/CSA 101/I.S.2/A440, windows designated for resistance to forced entry must conform to the requirements of AAMA 1302.5.

**2.6 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Finish exposed aluminum surfaces as follows:
  - 1. Anodized Aluminum:
    - a. Finish in accordance with AMP 501 letters and numbers.
    - b. Clear anodized Finish: AA-C22A41 Medium matte, clear anodic coating, Class 1 Architectural, 0.7 mils thick.
    - c. Colored anodized Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte,



integrally colored coating, Class 1 Architectural, 0.7 mils thick.

1) Dyes not accepted.

2. Coated Aluminum:

a. Variation of more than 50 percent of maximum shade range approved will not be accepted in a single window or in adjacent windows and mullions on a continuous series.

b. AMP 501 and 505.

c. Fluorocarbon Finish: AAMA 2605, superior performing organic coating.

3. Steel: AMP 504.

4. Stainless steel: AMP 503.

a. Concealed: 2B or 2D.

b. Exposed: No. 4 unless specified otherwise.

C. Hardware: Finish hardware exposed when window is in the closed position; match window color.

**PART 3 - EXECUTION**

**3.1 PROTECTION (DISSIMILAR MATERIALS)**

A. AAMA 101/I.S.2.

**3.2 INSTALLATION, GENERAL**

A. Install window units in accordance with manufacturer's specifications and recommendations for installation of window units, hardware, operators and other components of work.

B. Set windows plumb, level, true, and in alignment; without warp or rack of frames or sash.

C. Anchor windows on four sides with anchor clips or fin trim.

1. Do not allow anchor clips to bridge thermal breaks.

2. Use separate clips for each side of thermal breaks.

3. Make connections to allow for thermal and other movements.

4. Do not allow building load to bear on windows.

5. Use manufacturer's standard clips at corners and not over 600 mm (24 inches) on center.

6. Where fin trim anchorage is shown build into adjacent construction, anchoring at corners and not over 600 mm (24 inches) on center.

D. Sills and Stools:

1. Set in bed of mortar or other compound to fully support, true to line shown.

2. Do not extend sill to inside window surface or past thermal break.

3. Leave space for sealants at ends and to window frame unless shown otherwise.

E. Replacement Windows:

1. Do not remove existing windows until new replacement is available, ready for immediate installation.
2. Remove existing work carefully; avoid damage to existing work to remain.
3. Perform all other operations as necessary to prepare openings for proper installation and operation of new units.
4. Do not leave openings uncovered at end of working day, during precipitation or temperatures below 16 degrees C (60 degrees F.)

**3.3 MULLIONS CLOSURES, TRIM, AND PANNING**

- A. Cut mullion full height of opening and anchor directly to window frame on each side.
- B. Closures, Trim, and Panning: Provide external corners mitered and internal corners coped, fitted with hairline, tightly-closed joints.
- C. Secure to concrete or solid masonry with expansion bolts, expansion rivets, split shank drive bolts, or powder actuated drive pins.
- D. Toggle bolt to hollow masonry units; screw to wood or metal.
- E. Fasten except for strap anchors, near ends and corners and at intervals not more than 300 mm (12 inches) between.
- F. Seal units following installation to provide weathertight system.

**3.4 ADJUST AND CLEAN**

- A. Clean aluminum surfaces promptly after installation of windows, exercising care to avoid damage to protective coatings and finishes.
- B. Remove excess glazing and sealant compounds, dirt, and other substances.
- C. Lubricate hardware and moving parts.
- D. Clean glass promptly after installation of windows. Remove glazing and sealant compound, dirt and other substances.
- E. Except when a window is being adjusted or tested, keep locked in the closed position during the progress of work on the project.

- - - E N D - - -

**SECTION 08 71 00  
DOOR HARDWARE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Door hardware and related items necessary for complete installation and operation of doors.

**1.2 RELATED WORK**

- A. Caulking: Section 07 92 00, JOINT SEALANTS.
- B. Application of Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES // Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS
- C. Finishes: submit for approval.
- D. Painting: Section 09 91 00, PAINTING.
- E. Electrical: Division 26, ELECTRICAL.

**1.3 GENERAL**

- A. All hardware must comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. Instead of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Make hardware for application on metal and wood doors and frames to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items to be of the same manufacturer, if possible, except as otherwise specified:
  - 1. Mortise locksets.
  - 2. Hinges for hollow metal and wood doors.
  - 3. Surface applied overhead door closers.
  - 4. Exit devices.

**1.4 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

**1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

- C. Samples and Manufacturers' Literature:
  - 1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association must be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
  - 2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.
- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates must be accompanied by copies of reports as referenced. The testing must have been conducted in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

**1.6 DELIVERY AND MARKING**

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to RE/COR for reference purposes. Tag must identify items by Project Specification number and manufacturer's catalog number. These items will remain on file in RE/COR's office until all other similar items have been installed in project, at which time the RE/COR will deliver items on file to Contractor for installation in predetermined locations on the project.

**1.7 INSTRUCTIONS**

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters "HW" followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Keying: Key cylinders into existing \_\_\_\_\_ // Great // Grand Master Key System //. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Provide // 6 // 7 // pin type cylinders. Keying information will be furnished at a later date by the RE/COR.
- C. Keying: Establish a new Great Grandmaster key for this project. Provide removable core type key system as previously described. The manufacturer must furnish code pattern listings so keys may be reproduced by code. Design the new key system with the capacity to relock the existing station and also provide for 25 percent expansion capability beyond this requirement. Submit a keying chart for approval showing proposed keying layout and listing expansion capacity.
1. Keying information will be furnished to the Contractor by the RE/COR.
  2. Supply information regarding key control of cylinder locks to manufacturers of equipment having cylinder type locks. Notify RE/COR immediately when and to whom keys or keying information is supplied. Return all such keys to the RE/COR.

**1.8 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
- |           |   |
|-----------|---|
| A156.1-13 | Butts and Hinges                          |
| A156.2-11 | Bored and Pre-assembled Locks and Latches |
| A156.3-01 | Exit Devices                              |
| A156.4-08 | Door Controls (Closers)                   |
| A156.5-10 | Auxiliary Locks and Associated Products   |
| A156.6-10 | Architectural Door Trim                   |

- |            |  |
|------------|--|
| A156.8-10  | Door Controls-Overhead Stops and Holders                             |
| A156.13-12 | Mortise Locks and Latches  |
| A156.15-11 | Release Devices-Closer Holder, Electromagnetic and Electromechanical |
| A156.16-02 | American National Standard for Auxiliary Hardware                    |
| A156.18-12 | Materials and Finishes   |
| A156.21-09 | Thresholds   |
| A156.22-12 | Door Gasketing and Edge Seal Systems                                 |
| A156.23-10 | Electromagnetic Locks  |
| A156.24-12 | Delayed Egress Locking Systems                                       |
| A156.26-12 | Continuous Hinges  |
| A156.31-01 | Electric Strikes and Frame Mounted Actuators                         |
- C. American Society for Testing and Materials (ASTM):
- |         |          |
|---------|----------|
| F883-09 | Padlocks |
|---------|----------|
- D. Builders Hardware Manufacturers Association (BHMA):
- Certified Products Directory 2014
- E. National Fire Protection Association (NFPA):
- |        |                             |
|--------|-----------------------------|
| 80-13  | Fire Doors and Fire Windows |
| 101-12 | Life Safety Code            |
- F. Underwriters Laboratories, Inc. (UL):
- Building Materials Directory

## **PART 2 - PRODUCTS**

### **2.1 BUTT HINGES**

- A. ANSI A156.1. Provide the following types of butt hinges for the types of doors listed, except where otherwise specified:
1. Exterior Doors: Type A2112 for doors 900 mm (3 feet) wide or less and Type A2111 for doors over 900 mm (3 feet) wide. Provide hinges for exterior doors with non-removable pins.
  2. Interior Doors: Type 8112 for doors 900 mm (3 feet) wide or less and Type A8111 for doors over 900 mm (3 feet) wide.
- B. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

### **2.2 CONTINUOUS HINGES**

- A. Continuous, Gear-Type Hinges: Extruded-aluminum, pin-less, geared hinge leaves; joined by a continuous extruded-aluminum channel cap; with concealed, self-lubricating thrust bearings.

B. ANSI/BHMA A156.26, Grade 1-600.

1. Listed under Category N in BHMA's "Certified Product Directory."

### **2.3 DOOR CLOSING DEVICES**

A. Provide closing devices of one manufacturer.

### **2.4 OVERHEAD CLOSERS**

A. Conform to ANSI A156.4, Grade 1 and the following:

1. 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
2. Hold-open feature, where specified.
3. Size Requirements: Size closers in accordance with manufacturer's recommendations or provide multi-size closers, sizes 1 through 6.
4. Material of closer must be cast aluminum.
5. Steel or malleable iron arm and brackets.
6. Provide with full size cover.
7. Adjustable hydraulic back-check and separate valves for closing and latching speed.

### **2.5 DOOR STOPS**

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Substitute floor stops Type L02141 or L02161 as appropriate, when wall bumpers would not provide an effective door stop.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161.
- F. Provide stop Type L02011 or L02181, as applicable for exterior doors.
- G. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- H. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.

### **2.6 FLOOR DOOR HOLDERS**

- A. Conform to ANSI Standard A156.16. Provide extension strikes for Types L01301 and L01311 holders where necessary.

## 2.7 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over must have beveled fronts. Lock cylinders must have not less than // six pins // seven pins //. Cylinders for all locksets to be removable core type. // Provide cylinders with construction removable cores and construction master keys. // Cylinder to be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Lever or lockset must not require disassembly to remove core from lockset. All locksets or latches on double doors with fire label to have latch bolt with 19 mm (3/4 inch) throw. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.
- B. In addition, locks and latches must comply with following requirements:
1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13; Series 1000, minimum Grade 2. Locks and latchsets to be furnished with curved lip strike and wrought box. Lock function F02 to be furnished with emergency tools/keys for emergency entrance. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
  2. Cylindrical Lock and Latch Sets: Levers must meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets to be series 4000 Grade I. Knobs for series 4000 lock and latch sets to have 57 mm (2-1/4 inch) diameters. Where two turn pieces are specified for lock F76, turn piece on inside knob must lock and unlock inside knob, and turn piece on outside knob must unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
  3. Auxiliary locks specified under hardware sets must conform to ANSI A156.5.

## 2.8 ELECTROMAGNETIC LOCKS

- A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate



attached to door. Listed under Category E in BHMA's "Certified Product Directory."

1. Type: Full exterior or full interior, as required by application indicated.
  2. Strength Ranking: 1000 lbf
  3. Inductive Kickback Peak Voltage: Not more than 53V.
  4. Residual Magnetism: Not more than 0 lbf to separate door from magnet.
- B. Delayed-Egress Locks: BHMA A156.24. Listed under Category G in BHMA's "Certified Product Directory".
1. Means of Egress Doors: Lock releases within 15 seconds after applying a force not more than 15 lbf for not more than 3 seconds, as required by NFPA 101.
  2. Security Grade: Activated from secure side of door by initiating device.
  3. Movement Grade: Activated by door movement as initiating device.
  4. Lock housing must not project more than 4-inches (101mm) from the underside of the frame head stop.

## 2.9 ELECTRIC STRIKES

- A. ANSI/ BHMA A156.31 Grade 1.
- B. General: Use fail-secure electric strikes at fire-rated doors.

## 2.10 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	10 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	1 key

## 2.11 KICK-MOP PLATES

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates and door edging as specified below:
  1. Kick-mop plates and armor plates to be metal, Type J100 series, color as required.

2. Provide kick-mop plates for both sides of each new door, except where noted as not required. Kick-mop plates to be 200 mm (8 inches) high. On push side of doors where jamb stop extends to floor, make combination kick-mop plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors to have plates 25 mm (1 inch) less than width of each door. Extend all other combination kick-mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick mop plates to butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
3. Kick-mop plates are not required on following door sides:
  - a. Exterior side of exterior doors;
  - b. Closet side of closet doors;
  - c. Storage side of doors to or from storage spaces; and
  - d. Both sides of aluminum entrance doors.

#### **2.12 EXIT DEVICES**

- A. Conform to ANSI Standard A156.3, Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim to have lever handles similar to locksets, unless otherwise specified.
- B. Exit devices for fire doors must comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

#### **2.13 FLUSH BOLTS (LEVER EXTENSION)**

- A. Conform to ANSI A156.16, Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors. Modify flush bolts to fit stiles of aluminum doors on double-acting doors.
- B. Face plates for cylindrical strikes to be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- C. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.

#### **2.14 DOOR PULLS WITH PLATES**

- A. Conform to ANSI A156.6. Pull plate 90 mm by 350 mm (3-1/2 inches by 14 inches), unless otherwise specified. Cut plates of door pulls for cylinders, or turn pieces where required.

#### **2.15 PUSH PLATES**

- A. Conform to ANSI A156.6. Metal, Type J302, 200 mm (8 inches) wide by 350 mm (14 inches) high. Provide plastic Type J302 plates 100 mm (4 inches wide by 350 mm (14 inches) high) where push plates are specified for

doors with stiles less than 200 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

#### **2.16 COMBINATION PUSH AND PULL PLATES**

- A. Conform to ANSI 156.6, Type J303; stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), rounded top and bottom edges. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Mount pull in down direction.

#### **2.17 THRESHOLDS**

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, install thresholds in a bed of sealant with machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.

#### **2.18 WEATHERSTRIPS (FOR EXTERIOR DOORS)**

- A. Conform to ANSI A156.22. Air leakage must not to exceed 0.50 CFM per foot of crack length (0.000774m<sup>3</sup>/s/m).

#### **2.19 PADLOCKS FOR VARIOUS DOORS, GATES AND HATCHES**

- A. ASTM F883, size 50 mm (2 inch) wide chain; furnish extended shackles as required by job conditions. Provide padlocks, with key cylinders, for each door in following areas as noted.
- B. Key padlocks as follows:
  1. Chain Link Fence Gates.
  2. Roof Access and Scuttles: Engineer's set.

#### **2.20 FINISHES**

- A. Exposed surfaces of hardware to have ANSI A156.18 finishes as specified below. Provide finishes on all hinges, pivots, closers, thresholds, etc. as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: Surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
  1. Hinges - Exterior Doors: 626 or 630.
  2. Hinges - Interior Doors: 652 at rated doors or 626.

3. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
  4. Thresholds: Mill finish aluminum.
  5. Other primed steel hardware: 652.
- D. Hardware Finishes for Existing Buildings: Match finishes of hardware in except where otherwise specified.

### 2.21 BASE METALS

- A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

## PART 3 - EXECUTION

### 3.1 HARDWARE HEIGHTS

- A. For all buildings locate hardware on doors at heights specified below unless otherwise noted:
- B. Hardware Heights from Finished Floor:
1. Exit devices centerline of strike (where applicable): 1000 mm (40-5/16 inches).
  2. Locksets and latch sets centerline of strike: 1000 mm (40-5/16 inches).
  3. Deadlocks centerline of strike: 1200 mm (48 inches).
  4. Centerline of door pulls: 1000 mm (40 inches).
  5. Push plates and push-pull: 1250 mm (50 inches) to top of plate.
  6. Push-pull latch: 1000 mm (40-5/16 inches) to centerline of strike.
  7. Centerline of deadlock strike: 840 mm (33 inches) when used with push-pull latch.
  8. Locate other hardware at standard commercial heights.
  9. Locate push and pull plates to prevent conflict with other hardware.

### 3.2 INSTALLATION

- A. Equip and mount closer devices, including those with hold-open features, to provide maximum door opening permitted by building construction or equipment. Closers to be mounted regular arm. Where closers are mounted on doors, mount with sex nuts and bolts; foot fastened to frame with machine screws.
- B. Substitute parallel arm or top jamb mounting for regular arm mounting where the following conditions occur:

1. Where door swing, in full open position, would be limited to less than 90 degrees due to partition construction and closer location.
2. Where door to room opens outward into corridor.
3. Where exterior doors open outward.

C. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

- D. Provide hinge leaves sufficiently wide to allow doors to swing clear of door frame trim.
- E. Where new hinges are specified for new doors in existing frames or existing doors in new frames, provide sizes of new hinges matching sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by RE/COR. Existing hinges cannot be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

F. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

- G. Fastenings: Suitable size and type to suit with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather must be of nonferrous metal.

H. After locks have been installed; show in presence of RE/COR that keys operate their respective locks in accordance with keying requirements. (Send keys, Master Key level and above by Registered Mail to the Cemetery Director along with the bitting list. Also send a copy of the invoice to the RE/COR for the records.) Installation of locks which do not meet specified keying requirements will be considered sufficient justification for rejection and replacement of all locks installed on project.

### **3.3 FINAL INSPECTION**

- A. Installer to provide letter to RE/COR that upon completion, installer has visited the Project and has accomplished the following:
1. Re-adjust hardware.
  2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
  3. Identify items that have deteriorated or failed.
  4. Submit written report identifying problems.

### **3.4 HARDWARE SETS**

- A. Following sets of hardware correspond to required hardware for installation. Where hardware set for a single door is specified for a pair of doors; equip each leaf of such pair of doors with set noted. Disregard hardware sets listed in specifications but not applicable to the project. **USE HARDWARE SET HW 15 FOR BOTH RESTROOMS DOOR REPLACEMENT. USE HARDWARE SET HW 12 FOR THE DOUBLE DOOR REPLACEMENT.**

<b>HARDWARE SETS - ADMINISTRATION BUILDING</b>	
<p><u>HW 1</u> (Public Entrance and Exit)</p> <p>Lockset (F04)</p> <p>Power Operator</p> <p>Continuous Hinge or Pivots</p> <p>Magnetic Lock</p> <p>Normal Daytime Operation: Power operated doors (swinging or horizontal sliding) Door activated by motion sensor on interior and exterior</p> <p>After Hours Operation: Power operated doors (swinging or horizontal sliding) Door activated from exterior by card reader or remote release Door activated by motion sensor on interior</p>	<p><u>HW 2</u> (Telecom Rms, Elect Closets and IT Service Closets)</p> <p>Lockset (F07)</p> <p>Card Reader</p> <p>Continuous Hinge</p> <p>Flush Bolts</p> <p>Mortise Lock</p> <p>Operation at all Times: Outside lever always rigid Latchbolt released by key outside and lever inside</p>
<p><u>HW 3</u> (Lobby to Building Interior)</p> <p>Lockset (F04)</p> <p>Card Reader</p> <p>Closer</p> <p>Continuous Hinge</p> <p>Electric Strike</p> <p>Flush Bolts</p> <p>Mortise Lock</p> <p>Operation at all Times: Outside lever always rigid Card reader releases electric strike Inside lever retracts latchbolt at all times</p>	<p><u>HW 4</u> (Records Stor Closet, incl FAX)</p> <p>Lockset (F07)</p> <p>Card Reader</p> <p>Closer</p> <p>Continuous Hinge</p> <p>Electric Strike</p> <p>Flush Bolts</p> <p>Mortise Lock</p> <p>Operation at all Times: Outside lever always rigid Card reader releases electric strike Inside lever retracts latchbolt at all times</p>

<b>HARDWARE SETS - MAINTENANCE/STORAGE BUILDING</b>	
<p><u>HW 5</u> (Pedestrian Entrance) Lockset (F04) Closer Continuous Hinge Mortise Lock</p> <p>Operation at all Times: Outside lever rigid when locked by mechanical device Outside lever free when unlocked by mechanical device Inside lever retracts latchbolt at all times</p>	<p><u>HW 6</u> (Vehicular Entrance) Manual (push button) on interior</p> <p>Operation at all Times: Push button activate motorized door operator or provides access to manual operator</p> <p>Remainder of hardware by overhead door manufacturer</p>
<p><u>HW 7</u> (Equip and Supply Stor Rms) Lockset (F07) Closer Continuous Hinge Flush Bolts Mortise Lock</p> <p>Operation at all Times: Outside lever always rigid Latchbolt released from outside by combination lock Inside lever retracts latchbolt at all times</p>	<p><u>HW 8</u> (Telecom Rms and Elect Closets from Corridor) Lockset (F07) Continuous Hinge Flush Bolts Mortise Lock</p> <p>Operation at all Times: Outside lever always rigid Latchbolt released by key outside and lever inside</p>

<b>HARDWARE SETS - PUBLIC INFORMATION CENTER</b>	
<p><u>HW 9</u> (Public Entrance and Exit) Lockset (F04) Power Operator Continuous Hinge or Pivots Magnetic Lock</p> <p>Normal Daytime Operation: Power operated doors (swinging or horizontal sliding) Door activated by motion sensor on interior and exterior</p> <p>After Hours Operation: Power operated doors (swinging or horizontal sliding) Door activated from exterior by card reader or remote release Door activated by motion sensor on interior</p>	<p><u>HW 10</u> (Telecom Rms and Elect Closets) Lockset (F07) Continuous Hinge Flush Bolts Mortise Lock</p> <p>Operation at all Times: Outside lever always rigid Latchbolt released by key outside and lever inside</p>



<b>HARDWARE SETS - MISCELLANEOUS</b>	
<u>HW 11</u> (Office) Lockset (F04) Cylinder Butts as required Stop Silencers	<u>HW 12</u> (Storage) Lockset (F07) Cylinder Butts as required Stop Silencers
<u>HW 13</u> (Toilet - Privacy) Lockset (F19) with accessible thumbturn Cylinder Butts as required Stop Silencers Mop Plate (Interior)	<u>HW 14</u> (Exterior Entry - Single) Lockset (F12) Cylinder Closer Butts as required Stop Threshold Weatherstrip Door Bottom Seal Lock Guard Silencer
<u>HW 15</u> (Exterior Toilet - Single) Lockset (F04) Cylinder Butts as required Closer Door pull Push plate Closer Stop Threshold Weatherstrip Door Bottom Seal Silencers Mop Plate (Interior)	<u>HW 16</u> (Exterior Service - Pair) Lockset (F07) Cylinder Butts as required Flushbolts Dustproof Strike and Plate Stop Threshold Weatherstripping Astragal Door Bottom Seals Head Rain Drip Lockguard Silencers
<u>HW 17</u> (Corridor) Lockset (F05) Butts as required Stop Silencers	<u>HW 18</u> (Communications) Lockset (F14) Cylinder Butts as required Closer Stop Silencers

<b>HARDWARE SETS - MISCELLANEOUS</b>	
<p><u>HW 19</u> (Exterior Storage)</p> Lockset (F07) Cylinder Butts as required Stop Threshold Weatherstripping Door Bottom Seal Lockguard Silencers	<p><u>HW 20</u> (Service Pair)</p> Lockset (F07) Cylinder Butts as required Flushbolt Dustproof Strike and Plate Stop Threshold Silencers
<p><u>HW 21</u> (Exterior Entry Pair)</p> Lockset (F04) Cylinder Butts as required Flushbolts Dustproof Strike and Plate Stop Threshold Weatherstripping Astragal Door Bottom Seals Head Rain Drip Lock Guard Silencers	<p><u>HW 22</u> (Wire Mesh Doors)</p> 2 Cylinders
<p><u>HW 23</u> (Overhead Doors)</p> 2 Padlocks (Keyed to building master key system) Remainder of hardware by overhead door manufacturer	<p><u>HW 24</u> (Exterior Entry Aluminum/Glass - Single)</p> Geared Hinge Closer Deadlock Cylinder Accessible Thumb-turn Exit Device Push Pull Threshold Remainder of hardware and weatherstripping by door manufacturer

<b>HARDWARE SETS - MISCELLANEOUS</b>	
HW 25 (Exterior Entry Aluminum/Glass Pair) Geared Hinges Closers Deadlocks (Floor Mount) Exit Device Cylinders Pulls Threshold Remainder of Hardware and weatherstripping by door manufacturer	

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**SECTION 08 80 00  
GLAZING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies glass, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

**1.2 RELATED WORK**

- A. Factory glazed by manufacturer in following units:
1. Section 08 41 13, ALUMINUM-FRAMED ENTRANCED AND STOREFRONTS
  3. Section 08 51 13, ALUMINUM WINDOWS
  4. Color of spandrel glass: submit for approval.

**1.3 LABELS**

- A. Temporary Labels:
1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness. Identify coated side of glass units.
  2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
  3. Temporary labels must remain intact until glass is approved by RE/COR.
- B. Permanent Labels:
1. Locate in corner for each pane.
  2. Label in accordance with SGCC (Safety Glass Certification Council) label requirements.
    - a. Tempered glass.
    - b. Laminated glass.

**1.4 PERFORMANCE REQUIREMENTS**

- A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing must withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing

system; deflections beyond specified limits; or other defects in construction.

- B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.
  - 1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.
  - 2. Design Wind Pressures: In accordance with ASCE 7
  - 3. Wind Design Data: In accordance with ASCE 7
  - 4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than the structural capacity of the glazing unit, the threshold at which frame engagement is no longer safely assured, 1/100 times the short-side length, or 0.75 inch (19 mm) whichever is less.
- D. Building Enclosure Vapor Retarder and Air Barrier:
  - 1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
  - 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

#### **1.5 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

#### **1.6 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
  - 1. Provide certificate stating that fire-protective and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements.
  - 2. Certify solar heat gain coefficient when value is specified.
  - 3. Certify "R" value when value is specified.
- C. Warranty: Submit sample warranty, conforming to "Warranty" Article in this Section.
- D. Manufacturer's Literature and Data:
  - 1. Glass, each kind required.
  - 2. Insulating glass units.

3. Glazing accessories, each type.

E. Samples:

1. Size: 300 mm by 300 mm (12 by 12 inches).

2. All glazing types specified for the project.

F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

**1.7 DELIVERY, STORAGE, AND HANDLING**

A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.

B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.

C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

**1.8 PROJECT CONDITIONS**

A. Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

**1.9 WARRANTY**

A. Warranty: Conform to terms of "Warranty" Article, FAR clause 52.246-21, except extend warranty period for the following:

1. Insulating glass units to remain sealed and free of obstruction of vision by dust, moisture, or film on interior surfaces of glass for 10 years.

2. Laminated glass units to remain visibly clear without edge separation, delamination affecting vision, and blemishes for 5 years.

3. Coated glass units to remain visibly clear without peeling, cracking, or discoloration for 10 years.

**1.10 APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. American Society of Civil Engineers/Structural Engineering Institute  
(ASCE):

ASCE/SEI 7-2010 Minimum Design Loads for Buildings and Other  
Structures

C. American Society for Testing and Materials (ASTM):

C542-05(2011) Lock-Strip Gaskets  
C716-06(2011) Installing Lock-Strip Gaskets and Infill  
Glazing Materials  
C864-05(2011) Dense Elastomeric Compression Seal Gaskets,  
Setting Blocks, and Spacers  
C920-11 Elastomeric Joint Sealants  
C1036-06-11e1 Flat Glass  
C1048-12e1 Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass  
C1172-09e1 Laminated Architectural Flat Glass  
E1300-12ae1 Determining Load Resistance of Glass in  
Buildings  
E1886-05 Performance of Exterior Windows, Curtain Walls,  
Doors, and Impact Protective Systems Impacted  
by Missile(s) and Exposed to Cyclic Pressure  
Differentials  
E1996-12a Performance of Exterior Windows, Curtain Walls,  
Doors, and Impact Protective Systems Impacted  
by Windborne Debris in Hurricanes  
E2190-10 Insulating Glass Unit

D. Glass Association of North America (GANA):

Glazing Manual (2009)  
Laminated Glazing Manual (2009)  
Sealant Manual (2009)  
Protective Glazing Manual (2011)

E. International Code Council (ICC):

International Building Code IBC), adopted  
edition applicable to project

F. National Fenestration Rating Council (NFRC)

G. Safety Glazing Certification Council (SGCC):

Certified Products Directory (Issued Semi-  
Annually)

H. Sealant, Waterproofing, and Restoration Institute (SWRI):

## Product Validation Program

**PART 2 - PRODUCT****2.1 GLASS PRODUCTS**

- A. Provide minimum thickness stated and as additionally required to meet performance requirements.
  - 1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise indicated.
- B. Obtain glass units from single source from single manufacturer for each glass type.
- C. Clear Annealed Float Glass: ASTM C1036, Type I, Class 1, Quality q3.
- D. Low-emissivity-coated glass: ASTM C1036, Type I, Class 2, Quality q3.

**2.2 HEAT-TREATED GLASS**

- A. Roller Wave Limits for Heat-Treated Glass: Orient all roller wave distortion parallel to bottom surface of glazing, and provide units complying with the following limitations:
  - 1. Measurement Parallel to Line: Maximum peak to valley 0.127 mm (0.005 inch).
  - 2. Measurement Perpendicular to Line: Maximum 0.0254 mm (0.001 inch).
  - 3. Bow/Warp: Maximum 50 percent of bow and warp allowed by ASTM C1048.
- B. Clear Heat-Strengthened Float Glass: ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.
- C. Clear Tempered Float Glass: ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.

**2.3 COATED GLASS**

- A. Ceramic Coated Spandrel Glass: ASTM C1048, Kind HS or FT, Condition B, Type I, Quality q3 with ceramic coating applied over and fused into glass surface.

**2.4 LAMINATED GLASS**

- A. Laminated Glass: ASTM C1172. Two or more lites of glass bonded with polyvinyl butyral, ionomeric polymer, or cast-in-place and cured-transparent-resin interlayer complying with interlayer manufacturer's written instructions.
- B. Interlayer: Use min. 0.75 mm (0.030 inch) thick interlayer for vertical glazing unless otherwise shown.
- C. Interlayer: Use 1.5 mm (0.060 inch) thick interlayer for:
  - 1. Horizontal or sloped glazing.
  - 2. Acoustical glazing.
  - 3. Assemblies requiring heat strengthened or fully tempered glass.



D. Interlayer: Use 2.28 mm (0.090 inch) thick interlayer where required to meet performance requirements.

E. Interlayer Color: Clear, unless otherwise shown.

## 2.5 INSULATING GLASS UNITS

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

B. Assemble units using glass types specified.

## 2.6 GLAZING ACCESSORIES

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Provide accessories approved by manufacturer for application and compatible with related materials. Provide ferrous metal accessories exposed in the finished work, with a finish that will not corrode or stain while in service.

B. Setting Blocks: ASTM C864:

1. Channel shape; having 6 mm (1/4 inch) internal depth.
2. Shore A hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.

3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- F. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- G. Glazing Sealants: ASTM C920, silicone neutral cure:
1. Type S.
  2. Class 25 or 50 as recommended by manufacturer for application.
  3. Grade NS.
  4. Shore A hardness of 25 to 30 Durometer.
  5. SWRI validated.
- H. Structural Sealant: ASTM C920, silicone acetoxy cure:
1. Type S.
  2. Class 25.
  3. Grade NS.
  4. Shore a hardness of 25 to 30 Durometer.
- I. Color - Glazing Compounds, Gaskets, and Sealants:
1. Match color of the finished aluminum and be non-staining, when in contact with aluminum.
  2. Provide black, gray, or neutral color, when in contact with other exposed and prefinished materials (unpainted).

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Verification of Conditions:
1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
  2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Do not proceed with installation until above conditions have been verified or corrected, at no additional cost to government.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

#### **3.2 PREPARATION**

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

- C. Shop-fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

### **3.3 INSTALLATION - GENERAL**

- A. Install in accordance with GANA Glazing Manual and GANA Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet performance requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Laminated glass and insulating glass units containing laminated glass must be glazed with minimum 12 mm (1/2 inch) bite and continuous bead of structural silicone sealant attaching the inner lite of glass to the frame or mullions.
- G. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- H. Laminated Glass:
  - 1. Tape edges to seal interlayer and protect from glazing sealants.
  - 2. Do not use putty or glazing compounds.
- I. Insulating Glass Units:
  - 1. Glaze in compliance with glass manufacturer's written instructions.
  - 2. When glazing gaskets are used, provide in sufficient size and depth to cover glass seal or metal channel frame completely.
  - 3. Do not use putty or glazing compounds.
  - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
  - 5. Install with tape or gunnable sealant in wood sash.

### **3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)**

- A. Cut glazing tape or spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

### **3.5 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)**

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

### **3.6 INSTALLATION - WET METHOD (SEALANT AND SEALANT)**

- A. Place setting blocks at 1/4 points and install glazing pane or unit.
- B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- C. Fill gaps between glazing and stops with sealant to depth of bite on glazing, but not more than 9 mm (3/8 inch) below sight line to ensure full contact with glazing and continue the air and vapor seal.
- D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

**3.7 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)**

- A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
- D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line.
- F. Trim protruding tape edge.

**3.8 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND)**

- A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 600 mm (24 inch) centers, kept 6 mm (1/4 inch) below sight line.
- B. Locate and secure glazing pane using spring wire or clips.
- C. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

**3.9 INSTALLATION - REGLAZING HISTORIC FRAMING**

- A. Steel Windows: For glazing with glazing beads: ASTM C920.
- B. Wood Sash: For glazing with glazing beads: Tape or ASTM C920, gunnable sealant.
- C. Lock-strip Gaskets: Follow ASTM C716 for installation.

**3.10 REPLACEMENT AND CLEANING**

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

**3.11 PROTECTION**

- A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

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**SECTION 09 65 19**  
**RESILIENT TILE FLOORING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the installation of vinyl composition tile flooring and accessories.

**1.2 RELATED WORK**

- A. Color and pattern and location in room finish schedule: Submit for approval.
- B. Resilient Base: Modify existing base to accept new flooring as necessary.

**1.3 PERFORMANCE REQUIREMENTS**

- A. VOC Emissions:
  - 1. Provide low VOC products with Green Seal Certification to GS-36 and description of the basis for certification.
- B. Finish Flooring: Provide Floor Score certification.

**1.4 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements. .
- B. Biobased Material: For products designated by the USDA's BioPreferred® program, provide products that meet or exceed USDA recommendations for biobased content, subject to the products compliance with performance requirements in this Section. For more information regarding the product categories covered by the BioPreferred® program, visit <http://www.biopreferred.gov>.

**1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Provide documentation of conformance with performance requirements of this section.
- C. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Resilient material manufacturers' recommendations for adhesives, underlayment, primers and polish.
  - 3. Application and installation instructions.
- D. Samples:
  - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.

2. Edge Strips: 150 mm (6 inches) long, each type.

3. Feature Strips: 150 mm (6 inches) long.

E. Shop Drawings:

1. Layout of patterns.

2. Edge strip locations showing types and detail cross sections.

F. Test Reports:

1. Abrasion Resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.

2. Tested per ASTM F510.

**1.6 DELIVERY**

A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.

B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

**1.7 STORAGE**

A. Store materials in weathertight and dry storage facility.

B. Protect from damage from handling, water, and temperature.

**1.8 APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. American Society for Testing and Materials (ASTM):

D4078-02(2008)	Water Emulsion Floor Finish
E648-10e1	Critical Radiant Flux of Floor Covering Systems Using a Radiant Energy Source
E662-13b	Specific Optical Density of Smoke Generated by Solid Materials
E1155-96(2008)	Determining Floor Flatness and Floor Levelness Numbers
F510-93(2008)	Resistance to Abrasion of Resilient Floor Coverings Using an Abrader with a Grit Feed Method
F710-11	Preparing Concrete Floors to Receive Resilient Flooring
F1066-04(2010)e1	Vinyl Composition Floor Tile
F1344-12e1	Rubber Floor Tile

F1700-13a	Solid Vinyl Floor Tile
F1869-11	Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
F2170-11	Determining Relative Humidity in Concrete Floor Slabs using In-situ Probes

C. Green Seal (GS):

GS-36(2000) Commercial Adhesives

D. South Coast Air Quality Management District (SCAQMD)

E. Resilient Floor Covering Institute (RFCI):

Recommended Work Practices for Removal of Resilient Floor Coverings

**PART 2 - PRODUCTS**

**2.1 GENERAL**

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
- D. Smoke Density: Less than 450 per ASTM E662.

**2.2 VINYL COMPOSITION TILE**

- A. ASTM F1066, Composition 1, Class 2 (through pattern), asbestos-free, 300 mm (12 inches) square, 3 mm (1/8 inch) thick.
- B. Color and pattern uniformly distributed throughout thickness.

**2.5 ADHESIVES**

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.

**2.6 PRIMER (FOR CONCRETE SUBFLOORS)**

- A. As recommended by the adhesive and tile manufacturer.

**2.7 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

**2.8 POLISH AND CLEANERS**

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.



**2.9 EDGE STRIPS**

- A. Provide 28 mm (1-1/8 inch) wide unless shown otherwise.
- B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.
- C. Extruded aluminum, mill finish, mechanically cleaned:
  - 1. Drill and counter sink edge strip for flat head screws.
  - 2. Space holes near ends and approximately 225 mm (9 inches) on center between.
- D. Resilient Edge Strip or Reducer Strip: Solid vinyl.

**2.10 SCREWS**

- A. Stainless steel flat head screw.

**2.11 FEATURE STRIPS**

- A. Use same material as floor tile.
- B. Sizes and shapes as shown.

**PART 3 - EXECUTION****3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

**3.2 SUBFLOOR PREPARATION**

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155; overall value not to exceed FF30/FL20.
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
  - 1. Do not use adhesive for filling or leveling purposes.
  - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
  - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.

- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Moisture Testing: Perform moisture and pH test as recommended by the flooring and adhesive manufacturers. Perform test locations starting on the deepest part of the concrete structure. Proceed with installation only after concrete substrates meet or exceed the manufacturer's requirements. In the absence of specific guidance from the flooring or adhesive manufacturer the following requirements are to be met:
  - 1. Perform moisture vapor emission tests in accordance with ASTM F1869. Proceed with installation only after substrates have a maximum moisture-vapor-emission rate of 1.36 kg of water/92.9 sq. m (31lb of water/1000 sq. ft.) in 24 hours.
  - 2. Perform concrete internal relative humidity testing using situ probes in accordance with ASTM F2170. Proceed with installation only after concrete reaches maximum 75 percent relative humidity level measurement.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.
- H. Preparation of existing installation includes the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives.

### **3.3 INSTALLATION**

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line of shade or pattern variance will not be accepted.
- C. Tile Layout:
  - 1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
  - 2. Do not provide tile less than 150 mm (6 inches) and of equal width at walls.
  - 3. Place tile pattern in the same direction; do not alternate tiles.

D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.

E. Application:

1. Apply adhesive uniformly without open cracks, voids, raising and puckering at joint, or other surface imperfections.
  - a. Conform to manufacturer's instructions for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
  - b. More than 5 percent of the joints not touching will not be accepted.
2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
3. The RE/COR may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.

F. Installation of Edge Strips:

1. Locate edge strips under center line of doors unless otherwise shown.
2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
3. Where tile edge is exposed, butt edge strip to touch along tile edge.
4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

### **3.4 CLEANING AND PROTECTION**

A. Follow manufacturer's instructions for cleaning and protection during the construction period.

### **3.5 LOCATION**

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

- - - E N D - - -

**SECTION 09 91 00**  
**PAINTING**

**PART 1-GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies field and shop painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, and coatings specified.

**1.2 RELATED WORK**

- A. NA

**1.3 SUSTAINABILITY REQUIREMENTS**

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.
- B. Biobased Material: For products designated by the USDA's BioPreferred® program, provide products that meet or exceed USDA recommendations for biobased content, subject to the products compliance with performance requirements in this Section. For more information regarding the product categories covered by the BioPreferred® program, visit <http://www.biopreferred.gov>.

**1.4 REGULATORY REQUIREMENTS FOR RECYCLED CONTENT**

- A. Products and Materials with Post-Consumer Content and Recovered Materials Content:
  - 1. Contractor is obligated by contract to satisfy Federal mandates for procurement of products and materials meeting recommendations for post-consumer content and recovered materials content; the list of designated product categories with recommendations has been compiled by the EPA - refer to <http://www.epa.gov/wastes/consERVE/tools/cpg/products/>.
  - 2. Materials or products specified by this section may be obligated to satisfy this Federal mandate and Comprehensive Procurement Guidelines program.
  - 3. The EPA website also provides tools such as a Product Supplier Directory search engine and product resource guides.

**1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

1. Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

C. Samples:

1. After painters' materials have been approved and before work is started submit samples showing each type of finish and color specified.
2. Samples to show color: Composition board, 150 by 150 (6 inch by 6 inch).
3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.

D. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.
4. Intumescent clear coating or fire retardant paint.
5. Plastic floor coating.

**1.6 DELIVERY AND STORAGE**

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
  2. Product type.
  3. Batch number.
  4. Instructions for use.

5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

#### 1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
- |                     |   |
|---------------------|---|
| ACGIH TLV-BKLT-2009 | Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs) |
| ACGIH TLV-DOC-2009  | Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)                      |
- C. Master Painters Institute (MPI):
- |           |  |
|-----------|--|
| No. 4-13  | Interior/ Exterior Latex Block Filler          |
| No. 5-13  | Exterior Alkyd Wood Primer                     |
| No. 7-13  | Exterior Oil Wood Primer                       |
| No. 8-13  | Exterior Alkyd, Flat MPI Gloss Level 1 (EO)    |
| No. 9-13  | Exterior Alkyd Enamel MPI Gloss Level 6 (EO)   |
| No. 10-13 | Exterior Latex, Flat (AE)                      |
| No. 11-13 | Exterior Latex, Semi-Gloss (AE)                |
| No. 31-13 | Polyurethane, Moisture Cured, Clear Gloss (PV) |
| No. 36-13 | Knot Sealer                                    |
| No. 43-13 | Interior Satin Latex, MPI Gloss Level 4        |
| No. 44-13 | Interior Low Sheen Latex, MPI Gloss Level 2    |
| No. 45-13 | Interior Primer Sealer                         |
| No. 46-13 | Interior Enamel Undercoat                      |

No. 47-13	Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 48-13	Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
No. 50-13	Interior Latex Primer Sealer
No. 51-13	Interior Alkyd, Eggshell, MPI Gloss Level 3
No. 52-13	Interior Latex, MPI Gloss Level 3 (LE)
No. 53-13	Interior Latex, Flat, MPI Gloss Level 1 (LE)
No. 54-13	Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 60-13	Interior/Exterior Latex Porch & Floor Paint, Low Gloss
No. 68-13	Interior/ Exterior Latex Porch & Floor Paint, Gloss
No. 71-13	Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 90-13	Interior Wood Stain, Semi-Transparent (WS)
No. 94-13	Exterior Alkyd, Semi-Gloss (EO)
No. 95-13	Fast Drying Metal Primer
No. 114-13	Interior Latex, Gloss (LE) and (LG)
No. 119-13	Exterior Latex, High Gloss (acrylic) (AE)
No. 134-13	Primer, Galvanized, Water Based
No. 138-13	Interior High Performance Latex, MPI Gloss Level 2 (LF)
No. 139-13	Interior High Performance Latex, MPI Gloss Level 3 (LL)
No. 140-13	Interior High Performance Latex, MPI Gloss Level 4
No. 141-13	Interior High Performance Latex (SG) MPI Gloss Level 5

D. Steel Structures Painting Council (SSPC):

SSPC SP 1-04	Solvent Cleaning
SSPC SP 2-04	Hand Tool Cleaning
SSPC SP 3-04	Power Tool Cleaning

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Wood Sealer: Thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- B. Plastic Tape:
1. Pigmented vinyl plastic film in colors as specified.

- 2. Pressure sensitive adhesive back.
- 3. Widths as shown.
- C. Interior/Exterior Latex Block Filler: MPI 4.
- D. Exterior Alkyd Wood Primer: MPI 5.
- E. Exterior Oil Wood Primer: MPI 7.
- F. Exterior Alkyd, Flat (EO): MPI 8.
- G. Exterior Alkyd Enamel (EO): MPI 9.
- H. Exterior Latex, Flat (AE): MPI 10.
- I. Exterior Latex, Semi-Gloss (AE): MPI 11.
- J. Polyurethane, Clear Gloss: MPI 31.
- K. Knot Sealer: MPI 36.
- L. Interior Satin Latex: MPI 43.
- M. Interior Low Sheen Latex: MPI 44.
- N. Interior Primer Sealer: MPI 45.
- O. Interior Enamel Undercoat: MPI 46.
- P. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- Q. Interior Latex Primer Sealer: MPI 50.
- R. Interior Alkyd, Eggshell: MPI 51
- S. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
- T. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- U. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- V. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.
- W. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
- X. Polyurethane, Moisture Cured, Clear, Flat (PV): MPI 71.
- Y. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
- Z. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- AA. Fast Drying Metal Primer: MPI 95.
- BB. Interior latex, Gloss (LE) and (LG): MPI 114.
- CC. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
- DD. Waterborne Galvanized Primer: MPI 134.
- EE. Interior High Performance Latex, MPI Gloss Level 2(LF): MPI 138.
- FF. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
- GG. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
- HH. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

## 2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.



- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

### 2.3 REGULATORY REQUIREMENTS

- A. Paint materials must conform to the restrictions of the local Environmental and Toxic Control jurisdiction or the requirements of this section, whichever is most stringent.
1. Lead-Based Paint:
    - a. Lead based paint is not permitted to be used.
  2. Asbestos: Materials must not contain asbestos.
  3. Chromate, Cadmium, Mercury, and Silica: Materials must not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
  4. Human Carcinogens: Materials must not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
  5. Use high performance acrylic paints in place of alkyd paints, where possible.
  6. VOC content for solvent-based paints must not exceed specified performance requirement; aromatic hydro carbons contained in solvent-based paints must not exceed one percent by weight.

## PART 3 - EXECUTION

### 3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.
- B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.
    - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer.

2. Do not exceed application conditions recommended by the manufacturer.
3. Maintain interior temperatures until paint dries hard.
4. Do no exterior painting when it is windy and dusty.
5. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
6. Apply only on clean, dry and frost free surfaces except as follows:
  - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
  - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
7. Varnishing:
  - a. Apply in clean areas and in still air.
  - b. Before varnishing vacuum and dust area.
  - c. Immediately before varnishing wipe down surfaces with a tack rag.

### **3.2 SURFACE PREPARATION**

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
  1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
  2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
  3. See other sections of specifications for specified surface conditions and prime coat.
  4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
  1. Sand to a smooth even surface and then dust off.
  2. Sand surfaces showing raised grain smooth between each coat.

3. Wipe surface with a tack rag prior to applying finish.
  4. Surface painted with an opaque finish:
    - a. Coat knots, sap and pitch streaks with Knot Sealer before applying paint.
    - b. Apply two coats of Knot Sealer over large knots.
  5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
  6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
  7. Fill open grained wood such as oak, walnut, ash and mahogany with Wood Filler Paste, colored to match wood color.
    - a. Thin filler in accordance with manufacturer's instructions for application.
    - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- D. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
  2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
  3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
    - a. This includes flat head countersunk screws used for permanent anchors.
    - b. Do not fill screws of item intended for removal such as glazing beads.

4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
  5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- E. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
  2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with Organic Zinc Rich Coating. Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) depending on finish coat compatibility.
- F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
  2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
  3. Remove loose mortar in masonry work.
  4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar.
  5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
  6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.
- G. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
  2. Remove dust, dirt, and other deterrents to paint adhesion.
  3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch

holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

### **3.3 PAINT PREPARATION**

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

### **3.4 APPLICATION**

- A. All conduit used on this project is to be shop painted prior to delivery to the project site. Limited touch up in the field will be permitted by the VA. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by RE/COR.
- E. Finish surfaces to show solid even color, free from runs, lumps, brush marks, laps, holidays, or other defects.
- F. Apply by brush or roller, except as otherwise specified. No spray painting will be permitted at the project location.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### **3.5 PRIME PAINTING**

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.

- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel. Apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
  - 1. Use same kind of primer specified for exposed face surface.
    - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where Interior Wood Stain, Semi-Transparent (WS) is scheduled.
    - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
    - c. Transparent finishes as specified under Transparent Finishes on Wood.
  - 2. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
  - 3. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
- F. Metals:
  - 1. Steel and Iron: MPI 95 (Fast Drying Metal Primer).
  - 2. Zinc-coated Steel and Iron: MPI 134 (Waterborne Galvanized Primer).
  - 3. Machinery Not Factory Finished: MPI 9 (Exterior Alkyd Enamel (EO)).
- G. Gypsum Board or and Hardboard or:
  - 1. Surfaces scheduled to have or MPI 10 (Exterior Latex, Flat (AE)) or MPI 11 (Exterior Latex, Semi-Gloss (AE)) or MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or or or MPI 53 (Interior Latex, Flat) or, MPI Gloss Level 1 (LE)) or MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use or MPI 10 (Exterior Latex, Flat (AE)) or MPI 11

- (Exterior Latex, Semi-Gloss (AE)) or MPI 119 (Exterior Latex, High Gloss (acrylic)(AE)) or or MPI 53 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively or.
2. Primer: MPI 50(Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
- H. Gypsum Plaster and Veneer Plaster:
1. MPI 45 (Interior Primer Sealer), except use MPI 50 (Interior Latex Primer Sealer) when an alkyd flat finish is specified.
  2. Surfaces scheduled to have MPI 10 (Exterior Latex, Flat (AE)) or MPI 11 (Exterior Latex, Semi-Gloss (AE)) or MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or or or MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE)) or MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)) or finish: Use MPI 10 (Exterior Latex, Flat (AE)) or MPI 11 (Exterior Latex, Semi-Gloss (AE)) or MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or or MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE)) or MPI 52 Latex, MPI Gloss Level 3 (LE)) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)) or respectively.
- I. Concrete Masonry Units except glazed or integrally colored and decorative units:
1. MPI 4 (Block Filler) on interior surfaces.
- J. Cement Plaster or stucco or Concrete Masonry, Brick Masonry or and Cement board or Interior Surfaces of Ceilings and Walls:
1. orMPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE)) or MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)) or except use two coats where substrate has aged less than six months.

### 3.6 EXTERIOR FINISHES

- A. Apply following finish coats where specified.
- B. Steel and Ferrous Metal, or Including Tern or:
  1. Two coats of MPI 8 (Exterior Alkyd, Flat (EO)) or MPI 9 (Exterior Alkyd Enamel (EO)) or MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on

exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).

- C. Machinery without factory finish except for primer: One coat MPI 8 (Exterior Alkyd, Flat (EO)) or MPI 9 (Exterior Alkyd Enamel (EO)) or MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) or.

### 3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified.

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
  - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
  - b. Two coats of or MPI 48 (Interior Alkyd Gloss (AK)) or MPI 51 (Interior Alkyd, Eggshell (AK)).
  - c. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).

C. Gypsum Board:

1. One coat of or MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) or plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
3. One coat of or MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) or plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).
4. One coat of or MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) or plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).

D. Plaster:

1. One coat of MPI 50 (Interior Latex Primer Sealer).
2. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK).
3. One coat of MPI 50 (Interior Latex Primer Sealer).

E. Masonry and Concrete Walls:

1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.



2. Two coats of or MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) or MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)) or.

F. Wood:

1. Sanding:
  - a. Use 220-grit sandpaper.
  - b. Sand sealers and varnish between coats.
  - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
2. Sealers:
  - a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
  - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
  - c. Sand as specified.
3. Paint Finish:
  - a. One coat of or MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) or plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) (SG).
  - b. One coat of MPI 45 Interior Primer Sealer.
  - c. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).
4. Transparent Finishes on Wood Except Floors.
  - a. Natural Finish:
    - 1) One coat of sealer as written in 2.1 E.
    - 2) Two coats of orMPI 71 Polyurethane, Moisture Cured, Clear Flat (PV)or Polyurethane, Moisture Cured, Clear Gloss (PV) orMPI 31 Polyurethane, Moisture Cured, Clear Gloss (PV)or.
  - b. Stain Finish:
    - 1) One coat of MPI 90 Interior Wood Stain, Semi-Transparent (WS).
    - 2) Use wood stain of type and color required to achieve finish specified. Do not use varnish type stains.
    - 3) One coat of sealer as written in 2.1 E.
    - 4) Two coats of orMPI 71 Polyurethane, Moisture Cured, Clear Flat (PV)or MPI 31 Polyurethane Moisture Cured, Clear Gloss (PV)or.

c. Varnish Finish:

- 1) One coat of sealer as written in 2.1 E.
- 2) Two coats of or MPI 71 Polyurethane, Moisture Cured, Clear Flat (PV) or MPI 31 Polyurethane Moisture Cured, Clear Gloss (PV) or.

**3.8 REFINISHING EXISTING PAINTED SURFACES**

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non-compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of or Polyurethane, Moisture Cured, Clear Gloss or Polyurethane, Moisture Cured, Clear Flat (PV) or.
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with Knot Sealer before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

**3.9 PAINT COLOR**

- A. Color and gloss of finish coats is by COR.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  1. Color of priming coat: Lighter than body coat.
  2. Color of body coat: Lighter than finish coat.
  3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
  - 1. Paint to match color of casework where casework has a paint finish.
  - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

**3.10 PROTECTION CLEAN UP, AND TOUCH-UP**

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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**APPENDIX**

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections. Use the same abbreviation and terms consistently.

Paint or coating	Abbreviation
Acrylic Emulsion	AE (MPI 10 - flat/MPI 11 - semigloss/MPI 119 - gloss)
Alkyd Gloss Enamel	G (MPI 48)
Alkyd Semigloss Enamel	SG (MPI 47)
Aluminum Paint	AP)
Cementitious Paint	CEP (TT-P-1411)
Exterior Latex	EL?? (MPI 10 / 11 / 119)
Exterior Oil	EO (MPI 9 - gloss/MPI 8 - flat/MPI 94 - semigloss)
Fire Retardant Paint	FR
Fire Retardant Coating (Clear)	FC (intumescent type)
Heat Resistant Paint	HR
Latex Emulsion	LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6
Latex Flat	LF (MPI 138)
Latex Gloss	LG (MPI 114)
Latex Semigloss	SG (MPI 141)
Latex Low Luster	LL (MPI 139)
Plastic Floor Coating	PL
Polyurethane Varnish	PV
Rubber Paint	RF (CID-A-A-3120 - Paint for Swimming Pools (RF))
Water Paint, Cement	WPC (CID-A-A-1555 - Water Paint, Powder).
Wood Stain	WS

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**SECTION 22 05 11**  
**COMMON WORK RESULTS FOR PLUMBING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 22.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- D. Excavation and Backfill: Section 31 20 11, EARTH MOVING.
- E. Concrete and Grout: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Section 09 91 00, PAINTING.
- N. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

**1.3 QUALITY ASSURANCE**

- A. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years.
  - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 100 miles of the project.
  - 3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  - 4. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer (RE)/Contracting Officers Technical Representative (COTR).
  - 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  - 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  - 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on

- equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the RE/COTR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the RE/COTR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the RE/COTR at least two weeks prior to commencing installation of any item.
  2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract drawings to the RE/COTR for resolution.
- E. Plumbing Systems: International Plumbing Code.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable "Group" number.

- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Submit electric motor data and variable speed drive data with the driven equipment.
  - 2. Equipment and materials identification.
  - 3. Fire-stopping materials.
  - 4. Hangers, inserts, supports and bracing.
  - 5. Wall, floor, and ceiling plates.
- F. Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 02, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.

#### **1.5 DELIVERY, STORAGE AND HANDLING**

- A. Protection of Equipment:
  - 1. Equipment and material placed on the job site shall remain in the custody of the Contractor until final acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
  - 2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the RE/COTR. Such repair or replacement shall be at no additional cost to the Government.
  - 3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
  - 4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
  - 1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.

2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code (BPVC):  
SEC IX-2007.....Welding and Brazing Qualifications
- C. American Society for Testing and Materials (ASTM):  
A36/A36M-08.....Carbon Structural Steel  
A575-96(2007).....Steel Bars, Carbon, Merchant Quality, M-Grades  
E84-09.....Standard Test Method for Burning Characteristics  
of Building Materials  
E119-08a.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:  
SP-58-2002.....Pipe Hangers and Supports-Materials, Design and  
Manufacture  
SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application
- E. National Electrical Manufacturers Association (NEMA):  
MG1-2007.....Motors and Generators
- F. International Plumbing Code (IPC):  
IPC-2009.....International Plumbing Code

#### **PART 2 - PRODUCTS**

##### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  1. All components of an assembled unit need not be products of same manufacturer.
  2. Constituent parts that are alike shall be products of a single manufacturer.
  3. Components shall be compatible with each other and with the total assembly for intended service.



4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

## **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational building that conforms to contract requirements.

## **2.4 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## **2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient motors as scheduled. Unless otherwise specified for a particular application use electric motors with the following requirements.
- B. Special Requirements:
  1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
  2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
  3. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

4. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 2005 (EPACT). Motors not specified as "high efficiency" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- F. Rating: Continuous duty at 100 percent capacity in an ambient temperature of 40 degrees centigrade (104 degrees F); minimum horsepower as shown on drawings; maximum horsepower in normal operation not to exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame.

## **2.6 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be energy efficient type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, nor shall be affected from other devices on the AC power system.

## **2.7 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Valve Tags and Lists:
  - 1. Plumbing: Provide for all valves (Fixture stops not included).
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 4. Provide detailed plan of the building indicating the location and valve number for each valve.

## **2.8 FIRESTOPPING**

Provide where required to meet all codes.

## **2.9 GALVANIZED REPAIR COMPOUND**

Green Seal Standard GC-03, paint form.

## **2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Suspended equipment support and restraints may be designed and installed in accordance with the National Uniform Seismic Installation Guidelines (NUSIG). Submittals based on either the NUSIG guidelines or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. Support of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the RE/COTR in all cases.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69.
- C. For Attachment to Concrete Construction:
  - 1. Concrete insert: Type 18, MSS SP-58.
  - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the RE/COTR for each job condition.
  - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the RE/COTR for each job condition.

- D. For Attachment to Steel Construction: MSS SP-58.
1. Welded attachment: Type 22.
  2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41mm by 41mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands.
- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports. Provide Type 40 insulation shield at all other types of supports and hangers including those for preinsulated piping.
1. General Types (MSS SP-58):
    - a. Standard clevis hanger: Type 1; provide locknut.
    - b. Wall brackets: Types 31, 32 or 33.
    - c. Roller supports: Type 41, 43, 44 and 46.
    - d. Saddle support: Type 36, 37 or 38.
    - e. Turnbuckle: Types 13 or 15. preinsulate
    - f. U-bolt clamp: Type 24.
    - g. Copper Tube:
      - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
      - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
      - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      - 4) Insulated Lines: Provide pre-insulated shields sized for copper tube.

- h. Supports for plastic piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
  - i. Spring Supports (Expansion and contraction of vertical piping):
    - 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
    - 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
2. Plumbing Piping:
- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
  - b. Chrome plated piping: Chrome plated supports.

### 2.11 PIPE PENETRATIONS

- A. Install sleeves during construction.
- B. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of RE/COTR.
- C. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- D. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- E. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms.
- F. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- G. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- H. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

**2.13 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

**2.14 ASBESTOS**

Materials containing asbestos are not permitted.

**PART 3 - EXECUTION****3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment, access provisions, and work of all trades. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities.  
Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Cut holes through concrete and masonry by rotary core drill.  
Pneumatic hammer, impact electric, and hand or manual hammer type

- drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
  3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the RE/COTR. Damaged or defective items in the opinion of the RE/COTR shall be replaced.
  2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water, chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- J. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 02, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  2. As specified in Section 01 00 02, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service

- pipng at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the RE/COTR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the RE/COTR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After RE/COTR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- L. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- M. Inaccessible Equipment:
1. Where the RE/COTR determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend



the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the RE/COTR.

- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. Plumbing horizontal and vertical pipe supports, refer to the International Plumbing Code.
- E. Overhead Supports:
  1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
- F. Floor Supports:
  1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating conditions without excessive displacement or structural failure.
  2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

### **3.5 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation, and field-check all devices for proper lubrication.

### **3.6 MECHANICAL DEMOLITION**

- A. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts,

and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- B. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### **3.7 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the facilities for beneficial use by the Government, the facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gauges and thermometers.
    - j. Glass.
    - k. Name plates.
  - 3. Control and instrument panels shall be cleaned; damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.

4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.8 IDENTIFICATION SIGNS**

- A. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- B. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.9 STARTUP AND TEMPORARY OPERATION**

Startup equipment as described in manufacturer's instructions. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 02, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.10 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 02, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the RE/COTR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

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**SECTION 22 11 00  
FACILITY WATER DISTRIBUTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 02, GENERAL REQUIREMENTS (Minor NCA Projects).
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 07 92 00, JOINT SEALANTS.
- E. Section 09 91 00, PAINTING.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- G. Section 23 07 11, HVAC AND PLUMBING INSULATION.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - A13.1-2007 (R2013).....Scheme for Identification of Piping Systems
  - B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300
  - B16.9-2012.....Factory-Made Wrought Buttwelding Fittings
  - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
  - B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings
  - B16.15-2013 .....Cast Copper Alloy Threaded Fittings: Classes 125 and 250
  - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure Fittings
  - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
  - B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
  - B16.51-2013.....Copper and Copper Alloy Press-Connect Fittings
  - ASME Boiler and Pressure Vessel Code -

- BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
- 1010-2004.....Performance Requirements for Water Hammer Arresters
- D. American Society for Testing and Materials (ASTM):
- A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable Iron Castings
- A53/A53M-2012.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- A183-2014.....Standard Specification for Carbon Steel Track Bolts and Nuts
- A269/A269M-2014e1.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service
- A312/A312M-2015.....Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
- A403/A403M-2014.....Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings
- A536-1984 (R2014).....Standard Specification for Ductile Iron Castings
- A733-2013.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
- B32-2008 (R2014).....Standard Specification for Solder Metal
- B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes
- B61-2008 (R2013).....Standard Specification for Steam or Valve Bronze Castings
- B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings
- B75/B75M-2011.....Standard Specification for Seamless Copper Tube
- B88-2014.....Standard Specification for Seamless Copper Water Tube
- B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications

- B687-1999 (R2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- C919-2012.....Standard Practice for Use of Sealants in Acoustical Applications
- D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- D2000-2012.....Standard Classification System for Rubber Products in Automotive Applications
- D2564-2012.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems
- D2657-2007.....Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings
- D2855-1996 (R2010).....Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
- D4101-2014.....Standard Specification for Polypropylene Injection and Extrusion Materials
- E1120-2008.....Standard Specification for Liquid Chlorine
- E1229-2008.....Standard Specification for Calcium Hypochlorite
- F2389-2010.....Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems
- F2620-2013.....Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings
- F2769-2014.....Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems
- E. American Water Works Association (AWWA):
- C110-2012.....Ductile-Iron and Gray-Iron Fittings
- C151-2009.....Ductile Iron Pipe, Centrifugally Cast
- C153-2011.....Ductile-Iron Compact Fittings
- C203-2008.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied
- C213-2007.....Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines

- C651-2014.....Disinfecting Water Mains
- F. American Welding Society (AWS):
  - A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and Braze Welding
- G. International Code Council (ICC):
  - IPC-2015.....International Plumbing Code
- H. Manufacturers Specification Society (MSS):
  - SP-58-2009.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation
  - SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service
  - SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- I. NSF International (NSF):
  - 14-2015.....Plastics Piping System Components and Related Materials
  - 61-2014a.....Drinking Water System Components - Health Effects
  - 372-2011.....Drinking Water System Components - Lead Content
- J. Plumbing and Drainage Institute (PDI):
  - PDI-WH 201-2010.....Water Hammer Arrestors
- K. Department of Veterans Affairs:
  - H-18-8-2013.....Seismic Design Handbook

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. All items listed in Part 2 - Products.

- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

#### **1.5 QUALITY ASSURANCE**

- A. A certificate shall be submitted prior to welding of steel piping showing the Welder's certification. The certificate shall be current and no more than one year old. Welder's qualifications shall be in accordance with ASME BPVC Section IX.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.

#### **1.6 SPARE PARTS**

- A. For mechanical press-connect fittings; provide tools required for each pipe size used at the facility.

#### **1.7 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be submitted hard copy in 3 ring binder and electronic via pdf format. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation



shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided hard copy in full size drawings and also electronic via pdf format. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

### **2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS**

- A. From inside face of exterior wall to a distance of approximately 1500 mm (5 feet) outside of building and underground inside building, material to be the same for the size specified inside the building.

- B. 75 mm (3 inch) Diameter and Greater: Ductile iron, AWWA C151, 2413 kPa (350 psig) pressure class, exterior bituminous coating, and cement lined. Bio-based materials shall be utilized when possible. Provide flanged and anchored connection to interior piping.
- C. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings are as specified in paragraph "Above Ground (Interior) Water Piping". Use brazing alloys, AWS A5.8M/A5.8, Classification BCuP.
- D. Flexible Expansion Joint: Ductile iron with ball joints rated for 1725 kPa (250 psig) working pressure conforming to AWWA C153, capable of deflecting a minimum of 20 degrees in each direction. Flexible expansion joint size shall match the pipe size it is connected to and shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of AWWA C213 and shall be factory tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to AWWA C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene. The flexible expansion fitting shall not expand or exert an axial thrust under internal water pressure. Provide piping joint restraints at each mechanical joint end connection and piping restraints at the penetration of the building wall. The restraints shall be provided to address the developed thrust at the change of piping direction.

### **2.3 ABOVE GROUND (INTERIOR) WATER PIPING**

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless steel, ASTM A312, schedule 40 shall be used.
- B. Fittings for Copper Tube:
  - 1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
  - 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kPa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing,

- with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, NSF 61 approved, 50 mm (2 inch) size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.
  4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
  5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.
- C. Fittings for Stainless Steel:
1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ASME B16.9.
  2. Grooved fittings, stainless steel, Type 316, Schedule 40, conforming to ASTM A403/A403M. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, 4138 kPa (600 psig), ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
- D. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.
- E. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.
- F. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BA<sub>g</sub> series for copper to steel joints.
- G. Re-agent Grade Water Piping:
1. Reverse Osmosis (RO) Water Piping:

- a. Low Pressure Feed, Reject and Recycle Piping: Less than or equal to 520 kPa (75 psig): ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
- b. RO Product Tubing From Each Membrane Housing: ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
- c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.
- d. High Pressure Reject and Recycle Piping: Greater than 520 kPa (75 psig): ASTM A269/A269M, Type 304 schedule 10 stainless steel with butt welded joints.
- e. High Pressure Control and Pressure Gage Tubing: 6895 kPa (1000 psig) burst nylon.

#### **2.4 EXPOSED WATER PIPING**

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
  - 1. Pipe: ASTM B43, standard weight.
  - 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
  - 3. Nipples: ASTM B687, Chromium-plated.
  - 4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms: Chrome plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

#### **2.5 TRAP PRIMER WATER PIPING**

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ASME B16.18 Solder joints.
- C. Solder: ASTM B32 alloy type Sb5. Provide non-corrosive flux.

#### **2.6 WATERPOOFING**

- A. Provide at points where pipes pass through membrane waterproofed floors or walls in contact with earth.
- B. Floors: Provide cast iron stack sleeve with flashing device and an underdeck clamp. After stack is passed through sleeve, provide a waterproofed caulked joint at top hub.
- C. Walls: Design build a solution

**2.7 STRAINERS**

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

**2.8 DIELECTRIC FITTINGS**

- A. Provide dielectric couplings or unions between pipes of dissimilar metals.

**2.9 STERILIZATION CHEMICALS**

- A. Hypochlorite: ASTM E1120.
- B. Liquid Chlorine: ASTM E1229.

**2.10 WATER HAMMER ARRESTER**

- A. Closed copper tube chamber with permanently sealed 413 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010. Access shall be provided where devices are concealed within partitions or above ceilings. Size and install in accordance PDI-WH 201 requirements. Provide water hammer arrestors at:
  - 1. All solenoid valves.
  - 2. All groups of two or more flush valves.
  - 3. All quick opening or closing valves.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. General: Comply with the International Plumbing Code and the following:
  - 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
  - 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.

3. All pipe runs shall be laid out to avoid interference with other work/trades.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
  - a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
  - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
  - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
    - 1) Solid or split un-plated cast iron.
    - 2) All plates shall be provided with set screws.
    - 3) Pipe Hangers: Height adjustable clevis type.
    - 4) Adjustable Floor Rests and Base Flanges: Steel.
    - 5) Concrete Inserts: "Universal" or continuous slotted type.
    - 6) Hanger Rods: Mild, low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
    - 7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
    - 8) Rollers: Cast iron.
    - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
    - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.

- 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
  - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
  7. Penetrations:
    - a. Fire-stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire-stopping materials.
    - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
    - c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.
  8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. The tubing shall be fully inserted into the fitting and the tubing marked at the shoulder of the fitting. The fitting alignment shall be checked against the mark on the tubing to assure the tubing is fully engaged (inserted) in the fitting. Ensure the tube is

- completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.
- B. Domestic Water piping shall conform to the following:
1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
  2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

### 3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.
- C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 1380 kPa (200 psig) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.
- E. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

### 3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.



**3.4 DEMONSTRATION AND TRAINING**

A. Provide training at final inspection. Coordinate with COR.

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**SECTION 22 13 00  
FACILITY SANITARY AND VENT PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 02, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- D. Section 07 92 00, JOINT SEALANTS: Sealant products.
- E. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- G. Section 23 07 11, HVAC AND PLUMBING INSULATION.
- H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
- I. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - A13.1-2007.....Scheme for the Identification of Piping Systems
  - A112.36.2M-1991(R 2012).Cleanouts
  - A112.6.3-2001(R2007)....Standard for Floor and Trench Drains
  - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
  - B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings
  
  - B16.4 2011.....Standard for Grey Iron Threaded Fittings  
Classes 125 and 250
  
  - B16.15-2013.....Cast Copper Alloy Threaded Fittings, Classes  
125 and 250
  - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure  
Fittings

- B16.21-2011.....Nonmetallic Flat Gaskets for Pipe Flanges
- B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings
- B16.23-2011.....Cast Copper Alloy Solder Joint Drainage  
Fittings: DWV
- B16.24-2001 (R2006).....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings
- B16.29-2012.....Wrought Copper and Wrought Copper Alloy Solder-  
Joint Drainage Fittings: DWV
- B16.39-2009.....Malleable Iron Threaded Pipe Unions Classes  
150, 250, and 300
- B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts  
and Hex, Heavy Hex, Hex Flange, Lobed Head, and  
Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
- 1001-2008.....Performance Requirements for Atmospheric Type  
Vacuum Breakers
- 1018-2001.....Performance Requirements for Trap Seal Primer  
Valves - Potable Water Supplied
- 1044-2001.....Performance Requirements for Trap Seal Primer  
Devices - Drainage Types and Electronic Design  
Types
- 1079-2012.....Performance Requirements for Dielectric Pipe  
Unions
- D. American Society for Testing and Materials (ASTM):
- A53/A53M-2012.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-coated, Welded and  
Seamless
- A74-2013a.....Standard Specification for Cast Iron Soil Pipe  
and Fittings
- A888-2013a.....Standard Specification for Hubless Cast Iron  
Soil Pipe and Fittings for Sanitary and Storm  
Drain, Waste, and Vent Piping Applications
- B32-2008.....Standard Specification for Solder Metal
- B43-2009.....Standard Specification for Seamless Red Brass  
Pipe, Standard Sizes
- B75-2011.....Standard Specification for Seamless Copper Tube

- B88-2009.....Standard Specification for Seamless Copper  
Water Tube
- B306-2013.....Standard Specification for Copper Drainage Tube  
(DWV)
- B584-2013.....Standard Specification for Copper Alloy Sand  
Castings for General Applications
- B687-1999 (R 2011).....Standard Specification for Brass, Copper, and  
Chromium-Plated Pipe Nipples
- B813-2010.....Standard Specification for Liquid and Paste  
Fluxes for Soldering of Copper and Copper Alloy  
Tube
- B828-2002 (R 2010).....Standard Practice for Making Capillary Joints  
by Soldering of Copper and Copper Alloy Tube  
and Fittings
- C564-2012.....Standard Specification for Rubber Gaskets for  
Cast Iron Soil Pipe and Fittings
- D1785-2012.....Standard Specification for Poly(Vinyl Chloride)  
(PVC) Plastic Pipe, Schedules 40, 80, and 120
- D2321-2011.....Standard Practice for Underground Installation  
of Thermoplastic Pipe for Sewers and Other  
Gravity-Flow Applications
- D2564-2012.....Standard Specification for Solvent Cements for  
Poly(Vinyl Chloride) (PVC) Plastic Piping  
Systems
- D2665-2012.....Standard Specification for Poly(Vinyl Chloride)  
(PVC) Plastic Drain, Waste, and Vent Pipe and  
Fittings
- D2855-1996 (R 2010).....Standard Practice for Making Solvent-Cemented  
Joints with Poly(Vinyl Chloride) (PVC) Pipe and  
Fittings
- D5926-2011.....Standard Specification for Poly(Vinyl Chloride)  
(PVC) Gaskets for Drain, Waste, and Vent (DWV),  
Sewer, Sanitary, and Storm Plumbing Systems
- F402-2005 (R 2012).....Standard Practice for Safe Handling of Solvent  
Cements, Primers, and Cleaners Used for Joining  
Thermoplastic Pipe and Fittings

- F477-2010.....Standard Specification for Elastomeric Seals  
(Gaskets) for Joining Plastic Pipe
- F1545-1997 (R 2009).....Standard Specification for Plastic-Lined  
Ferrous Metal Pipe, Fittings, and Flanges
- E. Cast Iron Soil Pipe Institute (CISPI):
  - 2006.....Cast Iron Soil Pipe and Fittings Handbook
  - 301-2012.....Standard Specification for Hubless Cast Iron  
Soil Pipe and Fittings for Sanitary and Storm  
Drain, Waste, and Vent Piping Applications
  - 310-2012.....Specification for Coupling for Use in  
Connection with Hubless Cast Iron Soil Pipe and  
Fittings for Sanitary and Storm Drain, Waste,  
and Vent Piping Applications
- F. Copper Development Association, Inc. (CDA):
  - A4015.....Copper Tube Handbook
- G. International Code Council (ICC):
  - IPC-2015.....International Plumbing Code
- H. Manufacturers Standardization Society (MSS):
  - SP-123-2013.....Non-Ferrous Threaded and Solder-Joint Unions  
for Use with Copper Water Tube I.
- I. National Fire Protection Association (NFPA):
  - 70-2014.....National Electrical Code (NEC)
- J. Plumbing and Drainage Institute (PDI):
  - WH-201 (R 2010).....Water Hammer Arrestors Standard
- K. Underwriters' Laboratories, Inc. (UL):
  - 508-99 (R2013).....Standard for Industrial Control Equipment

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Piping.
  2. Floor Drains.
  3. Cleanouts.
  4. Trap Seal Protection
  5. Penetration Sleeves.
  6. Pipe Fittings
  7. Traps.
  8. Exposed Piping and Fittings
- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain shall be submitted.

### **1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- B. Guaranty: Warranty of Construction, FAR clause 52.246-21.

### **1.6 AS-BUILT DOCUMENTATION**

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided in full size hard copy drawings and also electronically in pdf format. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- B. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

## **PART 2 - PRODUCTS**

### **2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

- A. Cast iron waste, drain, and vent pipe and fittings.

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
  - a. Pipe buried in or in contact with earth.
  - b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
  - c. Interior waste and vent piping above grade.
2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

SPEC WRITER NOTE: Do not use PVC in areas where the waste water temperature exceeds 60

□C (140□F). R

Plumbing Design Manual for direction on the use of PVC products. Consider the use of materials utilizing more sustainable products with recycled content.

C. //Polyvinyl Chloride (PVC)

1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the waste temperature is below 60 degrees C (140 degrees F).
2. PVC piping and fittings shall NOT be used for the following applications:

- a. Waste collected from steam condensate drains.
  - b. Spaces such as mechanical equipment rooms, kitchens, Sterile Processing Services, sterilizer areas, and areas designated for sleep.
  - c. Vertical waste and soil stacks serving more than two floors.
  - d. Exposed in mechanical equipment rooms.
  - e. Exposed inside of ceiling return plenums.
3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be solid core sewer piping conforming to ASTM D2665, sewer and drain series with ends for solvent cemented joints.
  4. Fittings: PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.//

## **2.2 PUMP DISCHARGE PIPING**

- A. Galvanized steel pump discharge pipe and fittings:
  1. Galvanized steel pipe shall be Schedule 40 weight class conforming to ASTM A53/A53M, with square cut grooved or threaded ends to match joining method.
  2. Fittings shall be Class 125, gray-iron threaded fittings conforming to ASME B16.4.3.
  3. Unions shall be Class 150 hexagonal-stock body with ball and socket, metal to metal, bronze seating surface, malleable iron conforming to ASME B16.39 with female threaded ends.
  4. Flanges shall be Class 125 cast iron conforming to ASME B16.1.
    - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
    - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
- B. Copper pump discharge pipe and fittings:
  1. Copper tube shall be hard drawn Type L conforming to ASTM B88.
  2. Fittings shall be //cast copper alloy conforming to ASME B16.18// or //wrought copper conforming to ASME B16.22// with solder joint ends.
  3. Unions shall be copper alloy, hexagonal stock body with ball and socket, metal to metal seating surface conforming to MSS SP-123 with female //solder-joint// or //threaded ends//.
  4. Flanges shall be Class 150, cast copper conforming to ASME B16.24 with solder-joint end.



- a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
  - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
5. Solder shall be lead free, water flushable flux conforming to ASTM B32 and ASTM B813.

### 2.3 EXPOSED WASTE PIPING

- A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
  - 1. Pipe: The pipe shall meet ASTM B43, regular weight.
  - 2. Fittings: The fittings shall conform to //ASME B16.15///ASTM D2665//.
  - 3. Nipples: Nipples shall conform to ASTM B687, Chromium-plated.
  - 4. Unions: Unions shall be brass or bronze with chrome finish. Unions 65 mm (2 1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

### 2.4 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
  - 1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
  - 2. //For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F477 or ASTM D5926.//

3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

## **2.5 CLEANOUTS**

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every

building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

SPEC WRITER NOTE: Do not modify any of the Floor Drain Types listed below. Floor drain types may be removed if they are not used in the project. If the need arises, you may add another Floor Drain Type to the bottom of the list and number it alphabetically. E.g. Type Z (FD-Z). See Veterans Affairs Plumbing Design Manual for specific application of floor drain types.

## 2.6 FLOOR DRAINS

- A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening is prohibited. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a // .45 kg (16-ounce) soft copper // // 1.1 to 1.8 Kg (2.5 to 4 lbs.) // flashing

membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.

- B. Type B (FD-B) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom for large debris. The grate shall be square, 175 mm (7 inches) minimum.

SPEC WRITER NOTE: See standard detail  
SD221300-03.DWG available at  
<http://www.cfm.va.gov/til/sDetail.asp>.

- C. Type C (FD-C) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty nickel bronze adjustable strainer with round or square grate of 150 mm (6 inches) width or diameter minimum for toilet rooms, showers and kitchens. // Grate shall have vandal-proof screws. //

SPEC WRITER NOTE: See standard detail  
SD221300-04.DWG available at  
<http://www.cfm.va.gov/til/sDetail.asp>.

- D. Type G (FD-G) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type G floor drain shall have a cast iron body, shallow type with double drainage flange and removable, perforated aluminum sediment bucket. The type G drain shall have all interior and exposed exterior surfaces coated with acid resistant porcelain enamel finish. The floor drain shall have a clamping device. The frame and grate shall be nickel bronze. The grate shall be approximately 200 mm (8 inches) in diameter. The space between body of drain and basket shall be sufficient for free flow of waste water.

- E. Type M (FD-M) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type M floor drain shall have a cast iron body, nickel bronze adjustable funnel strainer and clamping device. Funnel strainer shall consist of a perforated floor level square or round grate and funnel extension for indirect waste. Cut-out grate below funnel. Minimum dimensions as follows:

1. Area of strainer and collar - 23,000 square mm (36 square inches).

2. 2. Height of funnel - 95 mm (3 3/4 inches).
  3. 3. Diameter of lower portion of funnel - 50 mm (2 inches).
  4. 4. Diameter of top portion of funnel - 100 mm (4 inches).
  5. 5. Provide paper collars for construction purposes.
- F. Type S (FD-S) floor sink shall comply with ASME A112.6.3. The type S floor sink shall be constructed from Type 304 stainless steel and shall be 300 mm (12 inches) square, and 200 mm (8 inches deep). The interior surface shall be polished. The double drainage flange shall be provided with weep holes, internal dome strainer, and heavy duty non-tilting loose set grate. A clamping device shall be provided.
- G. Type W (FD-W) Open Sight Drains (OSDs) for clear water wastes only:
1. 1. OSD's shall be the cast iron open hub type.
  2. 2. A cast iron drain standpipe shall be utilized for equipment with a high rate of discharge.

## **2.7 TRAPS**

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are prohibited on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

## **2.8 PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS**

- A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.
1. The controller shall have a 24-hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12-hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
  2. The cabinet shall be recessed mounting with a stainless steel cover.
  3. The solenoid valve shall have a brass body, suitable for potable water service, normally closed, 861 kPa (125 psig) rated, 24VAC.
  4. The control wiring shall be copper in accordance with the National Electric Code (NFPA 70), Article 725 and not less than 18 gauge. All

- wiring shall be in conduit and in accordance with Division 26 of the specifications.
5. The vacuum breaker shall conform to ASSE 1001.
- B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 861 kPa (125 psig) and conforming to ASSE Standard 1018.
1. The inlet and outlet connections shall be 15 mm or DN15 (NPS 1/2 inch)
  2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
  3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
  4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
  5. The manifold shall be omitted when serving only one trap.

SPEC WRITER NOTE: See standard detail  
SD220511-01.DWG available at  
<http://www.cfm.va.gov/til/sDetail.asp>.

## 2.9 PENETRATION SLEEVES

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

## PART 3 - EXECUTION

### 3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- M. //Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.//
- N. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### **3.2 JOINT CONSTRUCTION**

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
  - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. //For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.//

### **3.3 SPECIALTY PIPE FITTINGS**

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### **3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES**

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated



copper hanger rods, hangers and accessories may be used with copper tubing.

- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
  - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  - 2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
  - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
  - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
  - 5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.
- E. //The maximum spacing for plastic pipe shall be 1.22 m (4 feet).//
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
  - 1. Solid or split unplated cast iron.
  - 2. All plates shall be provided with set screws.
  - 3. Height adjustable clevis type pipe hangers.
  - 4. Adjustable floor rests and base flanges shall be steel.
  - 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  - 6. Riser clamps shall be malleable iron or steel.
  - 7. Rollers shall be cast iron.
  - 8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1

m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
  - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
  - 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

SPEC WRITER NOTE: coordinate all roof penetrations with architectural design details.

- K. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

SPEC WRITER NOTE: System testing shall be coordinated with project commissioning requirements.

### 3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
  - 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or

- pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
  3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
  4. Final Tests: Either one of the following tests may be used.
    - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
    - b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

### **3.6 //COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.//

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**SECTION 22 40 00  
PLUMBING FIXTURES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 02, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 13 00, FACILITY SANITARY AND VENT PIPING.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Architectural Barriers Act (ABA) Standards (2015)
- C. The American Society of Mechanical Engineers (ASME):
  - A112.6.1M-1997 (R2012)..Supports for Off-the-Floor Plumbing Fixtures  
for Public Use
  - A112.18.1-2011.....Plumbing supply fittings
  - A112.18.3-(R2012).....Backflow Protection Devices and Systems in  
Plumbing Fixture Fittings
  - A112.19.1-2013.....Enameled Cast Iron and Enameled Steel Plumbing  
Fixtures
  - A112.19.2-2013.....Ceramic Plumbing Fixtures
  - A112.19.3-2008.....Stainless Steel Plumbing Fixtures
  - A112.19.5-2011.....Flush Valves and Spuds for Water Closets,  
Urinals, and Tanks
- D. American Society of Sanitary Engineering (ASSE):
  - 1001-2008.....Atmospheric Type Vacuum Breakers
  - 1002-2008.....Anti-Siphon Fill Valves for Water Closet Tanks
  - 1011-2004.....Hose-Connection Vacuum Breakers

- 1014-2005.....Backflow Prevention Devices for Hand-Held Showers
- 1016-2011.....Automatic Compensating Valves for Individual Showers and Tub/Shower Combinations
- 1019-2011.....Wall Hydrant with Backflow Protection and Freeze Resistance
- 1037-90.....Pressurized Flushing Devices (Flushometer) for Plumbing Fixtures
- E. American Society for Testing and Materials (ASTM):
  - A276-2013a.....Standard Specification for Stainless Steel Bars and Shapes
  - B584-2008.....Standard Specification for Copper Alloy Sand Castings for General Applications
- F. CSA Group:
  - B45.4-2008 (R2013).....Stainless Steel Plumbing Fixtures
- G. International Code Council (ICC):
  - IPC-2015.....International Plumbing Code
- H. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500-2006.....Metal Finishes Manual
- I. NSF International (NSF):
  - 14-2013.....Plastics Piping System Components and Related Materials
  - 61-2013.....Drinking Water System Components - Health Effects
  - 372-2011.....Drinking Water System Components - Lead Content
- J. Underwriters Laboratories, Inc. (UL):
  - 1951-2011.....Standard for Electric Plumbing Accessories

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights,

materials, applications, standard compliance, model numbers, size, and capacity.

- D. Operating Instructions: Comply with requirements in Section 01 00 02, GENERAL REQUIREMENTS.

#### **1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopREFERRED.gov>.
- B. Guaranty: Warranty of Construction, FAR clause 52.246-21.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD, and hard copy inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided in electronic format. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

### **2.2 STAINLESS STEEL**

- A. Corrosion-resistant Steel (CRS):
  - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
  - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. **Die-cast zinc alloy products are prohibited.**

### **2.3 STOPS**

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in solid-surface, wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to the COR.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

#### 2.4 ESCUTCHEONS

- A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

#### 2.5 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing. **Aerators are prohibited.**
- B. Flow Control Restrictor:
  - 1. Capable of restricting flow from 32 ml/s to 95 ml/s (0.5 gpm to 1.5 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 174 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
  - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psig and 80 psig).
  - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

#### 2.6 CARRIERS

- A. ASME A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME A112.6.1M, lavatory. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

#### 2.7 WATER CLOSETS

- A. (P-101) Water Closet (Floor Mounted, ASME A112.19.2, Figure 6)-office and industrial, elongated bowl, siphon jet 6 L (1.6 gallons) per flush,



floor outlet. Top of seat shall be 435 mm to 438 mm (17-1/8 inches to 17-1/4 inches) above finished floor.

1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Floor flange fittings-cast iron; Gasket-wax; bolts with chromium plated cap nuts and washers.
3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, non-hold open ADA approved side oscillating handle, top spud connection, adjustable tailpiece, one-inch IPS screwdriver back check angle stop with vandal resistant cap, high back pressure vacuum breaker, solid-ring pipe support, and sweat solder adapter with cover tube and cast set screw wall flange. Set centerline of inlet 292 mm (11-1/2 inches) above seat. Seat bumpers shall be integral part of flush valve. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM B584 Alloy classification for semi-red brass.

## **2.8 URINALS**

- A. (P-201) Urinal (Wall Hung, ASME A112.19.2) bowl with integral flush distribution, wall to front of flare 343 mm (13.5 inches) minimum. Wall hung with integral trap, siphon jet flushing action 4 L (1.0 gallons) per flush with 50 mm (2 inches) back outlet and 20 mm (3/4 inch) top inlet spud.
  1. Support urinal with chair carrier and install with rim 600 mm (24 inches) above finished floor.
  2. Flushing Device: Large chloramines resistant diaphragm, semi-red brass body, exposed flush valve non-hold open, water saver design, solid-ring pipe support, and 20 mm (3/4 inch) capped screwdriver angle stop valve. Set centerline of inlet 292 mm (11-1/2 inches) above urinal. Valve body, cover, tailpiece, and control stop shall be in conformance with ASTM alloy classification for semi-red brass.

## **2.9 LAVATORIES**

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.

- B. Brass components in contact with water shall contain no more than 0.25 percent lead content by dry weight. Faucet flow rates shall be 3.9 L/m (1.5 gpm) for private lavatories and either 1.9 L/m (0.5 gpm) or 1.0 liter (0.25 gallons) per cycle for public lavatories.
- C. (P-401) Lavatory (Single Lever Handle Control ASME A112.19.2) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Punching for faucet on 102 mm (4 inches) centers. Set with rim 864 mm (34 inches) above finished floor.
1. Faucet: Solid cast brass construction, vandal resistant, heavy-duty single lever handle, center set. Control shall be washerless ceramic disc cartridge type. Provide laminar flow control device, adjustable hot water limit stop, and vandal proof screws. Flow shall be limited to 5.7 L/m (1.5 gpm).
  2. Drain: Cast or wrought brass with flat grid strainer offset tailpiece, chrome plated. Provide cover per A.D.A 4-19.4.
  3. Stops: Angle type, see paragraph "Stops". Provide cover per A.D.A 4-19.4.
  4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extensions to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall. Provide cover per A.D.A 4-19.4.

## 2.10 SINKS

- A. Dimensions for sinks are specified, length by width (distance from wall) and depth.
- B. (P-501) Service Sink (Regular, ASME A112.19.1) service sink, class 1, single bowl, acid resistant enameled cast iron, approximately 610 mm by 508 mm (24 inches by 20 inches) with a 229 to 305 mm (9 to 12 inches) raised back without faucet holes. Equip sink with CRS rim guard, and mounted on trap standard. Set sinks rim 711 mm (28 inches) above finished floor.
1. Faucet: Part B, Type II, solid brass construction, 9.5 L/m (2.5 gpm) combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, integral check/stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and

top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.

2. Drain: Grid.
3. Trap: Trap standard, painted outside and enameled inside with acid-resistant enamel, drain through adjoining wall.

#### **2.11 DISPENSER, DRINKING WATER**

- A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.
- B. (P-604) Electric Water Cooler (Mechanically Cooled, Wall Hung, Self-contained, Wheelchair) bubbler style, 30 l/h (8 gph) minimum capacity, lead free. Top shall be CRS anti-splash design. Cabinet, CRS, satin finish, approximately 457 mm by 457 mm by 635 mm (18 inches by 18 inches by 25 inches) high with mounting plate. Set bubbler 914 mm (36 inches) above finished floor. Unit shall be push bar operated with front and side bar and automatic stream regulator. All trim polished chrome plated.
- C. (P-606) Drinking Fountain (Exterior Wall Hung, Freezeproof, Surface Mounted) cabinet, CRS, with stainless steel receptor, 18 gage, type 304 with satin finish and shall be complete with hanger and bottom cover plate. Unit dimensions, 305 mm (12 inches) wide by 286 mm (11 1/4 inches) front to back by 241 mm (9 1/2 inches) high including a 45 mm (1-3/4 inches) high splash back. Lead free.
  1. Provide frost-proof self-closing, drain back valve assembly with automatic stream height control and an 86 mm (3 3/8 inch) high bubbler.
  2. Provide 38 mm (1 1/2 inches) cast brass P-trap mounted in pipe space, with opening to accept drain back from the frost-proof valve assembly.
  3. All exposed accessories shall be chrome plated. Set receptor rim 1067 mm (42 inches) above grade.

#### **2.12 SHOWER BATH FIXTURE**

- A. (P-701) Shower Bath Fixture (Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve):

1. Shower Installation: Wall mounted detachable spray assembly, 600 mm (24 inch) wall bar, elevated vacuum breaker, supply elbow and flange and valve. All external trim, chrome plated metal.
2. Shower Head Assembly: Metallic shower head with flow control to limit discharge to 9.5 l/m (2.5 gpm), 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.
3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever type operating handle adjustable for rough-in variations and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, vacuum breaker and temperature limit stops. Set stops for a maximum temperature of 50 degrees C (122 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 9.5 l/m (2.5 gpm) at 310 kPa (45 psig) pressure drop.

### **2.13 EMERGENCY FIXTURES**

- A. (P-706) Emergency Shower:
  1. Shower Head: Polished chrome plated, 203 mm (8 inches) in diameter.
  2. Installation: Head shall be 2134 mm (84 inches) above floor.
  3. Valves: Stay-open ball type, chrome plated, operated by a 610 mm (24 inches) stainless steel pull-rod with triangle handle. Pull-down opens valve push-up closes valve. Provide with thermostatic mixing valve to provide 75.7 L/m (20 gpm) of tepid water from 30 to 35 degrees C (85 to 95 degrees F).
  4. Provide with signage to easily locate fixture.
- B. (P-709) Emergency Eye and Face Wash (Pedestal Mounted): CRS receptor, pedestal mounted, hand operated. Mount eye and face wash spray heads 1067 (42 inches) above finished floor through floor waste connection and P-trap. Paint pedestal same color as room interior. Provide with thermostatic mixing valve to provide tepid water from 30 to 35 degrees C (85 to 95 degrees F). Flow rate shall be 11.4 L/m (3 gpm).

**2.14 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES**

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 19 mm (3/4 inch) hose thread on spout; 19 mm (3/4 inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 457 mm (18 inches) nor more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.
- B. (P-802) Hose Bibb (Combination Faucet, Wall Mounted to Exposed Supply Pipes): Cast or wrought copper alloy, combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipes. Provide faucet without top or bottom brace and with 19 mm (3/4 inch) hose coupling threads on spout, integral stops and vacuum breaker. Design valves with valve disc arranged to eliminate rotation on seat. Four-arm handles on faucets shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.
- C. (P-805) Lawn Faucet: Freezeless. Shall be brass with detachable wheel or T-handle, straight or angle body, and be of compression type 19 mm (3/4 inch) hose threaded on spout; 19 mm (3/4 inch) pipe threaded on inlet. Finish may be rough; except handle may be painted. Set not less than 457 mm (18 inches) or more than 914 mm (36 inches) above roof. Provide integral vacuum breaker.
- D. (P-808) Washing Machine Supply and Drain Units: Fabricate of 16-gage steel with highly corrosion resistant epoxy finish. Unit to have 51 mm (2 inches) drain connection, 13 mm (1/2 inch) combination MPT brass sweat connection, ball type shut-off valve, 51 mm (2 inches) cast brass P-trap and duplex electric grounding receptacle and dryer outlet. Size 229 mm by 375 mm (9 inches by 14 3/4 inches) rough wall opening 203 mm by 330 mm by 92 mm (8 inches by 13 inches by 3 5/8 inches). Centerline of box shall be 1118 mm (44 inches) above finished floor.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Through Bolts: For free standing marble and metal stud partitions.
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Aerators are prohibited on lavatories and sinks.
- J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost or additional time to the Government.

**3.2 CLEANING**

- A. At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

**3.3 WATERLESS URINAL**

- A. Manufacturer shall provide an operating manual and onsite training for the proper care and maintenance of the urinals.

**3.4 DEMONSTRATION AND TRAINING**

- A. Coordinate with COR and perform training on installations at final inspection.

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**SECTION 23 05 11  
COMMON WORK RESULTS FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.
  - 3. RE/COTR: Resident Engineer/Contracting Officer's Technical Representative.

**1.2 RELATED WORK**

- A. Section 01 00 02, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Section 07 92 00, JOINT SEALANTS.
- F. Section 09 91 00, PAINTING.
- G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS
- H. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- I. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in institutional HVAC construction.
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
  - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.



2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Contracting Officers Technical Representative (RE/COTR).
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located reasonably close to the site.

- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME Section IX, "Welding and Brazing Qualifications".
  2. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- H. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the RE/COTR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the RE/COTR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
  2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract drawings to the RE/COTR for resolution.
  3. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and

properly integrated their equipment and controls to provide a complete and efficient installation.

- E. Upon request by RE/COTR, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.
- F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Submit belt drive with the driven equipment.
  - 2. Submit electric motor data and variable speed drive data with the driven equipment.
  - 3. Equipment and materials identification.
  - 4. Fire-stopping materials.
  - 5. Hangers, inserts, supports and bracing.
  - 6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 02, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
- I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (ARI):  
430-99 (R2002).....Central Station Air-Handling Units
- C. Rubber Manufacturers Association (ANSI/RMA):  
IP-20-2007.....Drives Using Classical V-Belts and Sheaves
- D. Air Movement and Control Association (AMCA):  
410-96.....Recommended Safety Practices for Air Moving  
Devices
- E. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code (BPVC):  
Section IX-2007.....Welding and Brazing Qualifications
- F. American Society for Testing and Materials (ASTM):  
A36/A36M-08.....Carbon Structural Steel

- A575-96(2007).....Steel Bars, Carbon, Merchant Quality, M-Grades
- E84-09.....Standard Test Method for Burning Characteristics  
of Building Materials
- E119-08a.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- G. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:
- SP-58-2002.....Pipe Hangers and Supports-Materials, Design and  
Manufacture
- SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application
- SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -  
Dynamic, Design, Selection, Application
- H. National Electrical Manufacturers Association (NEMA):
- MG 1-2006.....Motors and Generators
- I. National Fire Protection Association (NFPA):
- 70-08.....National Electrical Code
- 90A-09.....Installation of Air Conditioning and Ventilating  
Systems
- 101-09.....Life Safety Code

#### **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Protection of Equipment:
1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
  2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the RE/COTR. Such repair or replacement shall be at no additional cost to the Government.
  3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
  4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.

2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  1. All components of an assembled unit need not be products of same manufacturer.
  2. Constituent parts that are alike shall be products of a single manufacturer.
  3. Components shall be compatible with each other and with the total assembly for intended service.
  4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

### **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

### **2.3 BELT DRIVES**

- A. Drive Types, Based on ARI 435:
  1. Provide adjustable-pitch or fixed-pitch drive as follows:
    - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
    - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
  2. Provide fixed-pitch drives for drives larger than those listed above.
  3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by

adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

#### **2.4 DRIVE GUARDS**

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

#### **2.5 LIFTING ATTACHMENTS**

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

#### **2.6 ELECTRIC MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient motors as scheduled. Unless otherwise specified for a particular application use electric motors with the following requirements.
- B. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- C. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- D. Rating: Continuous duty at 100 percent capacity in an ambient temperature of 40 degrees centigrade (104 degrees F); minimum horsepower as shown on drawings; maximum horsepower in normal operation not to exceed nameplate rating without service factor.
- E. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
  2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
  3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
    - a. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
  4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
  5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- F. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency" shall comply with EPACT.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

#### **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be energy efficient type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable

frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, etc., nor shall be affected from other devices on the AC power system.

#### **2.10 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

#### **2.11 FIRESTOPPING**

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING INSULATION, for firestop pipe and duct insulation.

#### **2.12 GALVANIZED REPAIR COMPOUND**

- A. Green Seal Standard GC-03, paint form.

#### **2.13 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.



B. Supports for Roof Mounted Items:

1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.

C. Pipe Supports: Comply with MSS SP-58-2002. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69-2003. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.

D. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58-2002, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer for each job condition.

E. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58-2002, Type 22.
2. Beam clamps: MSS SP-58-2002, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.

F. Attachment to Metal Pan or Deck: As required for materials specified.

G. Attachment to Wood Construction: Wood screws or lag bolts.

H. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58-2002. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).

2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

J. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.

#### **2.14 PIPE PENETRATIONS**

- A. Install sleeves during construction.
- B. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of RE/COTR.
- C. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- D. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- E. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for.
- F. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- G. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- H. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

**2.15 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the RE/COTR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

**2.16 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

**2.17 ASBESTOS**

- A. Materials containing asbestos are not permitted.

**PART 3 - EXECUTION****3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
  2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
  3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
  2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or

staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

L. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 02, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 02, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
4. Contractor shall maintain HVAC either existing, new, or temporary to the existing buildings during the project. Extended shutdowns (over one hour in length) which impact the controlled temperature/humidity of the buildings will not be tolerated by the end user. Coordinate all shutdowns with COR. Contractor shall take all necessary steps to minimize disruptions to the end user and buildings.

M. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

N. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

**3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 apply.

**3.3 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to RE/COTR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

**3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the RE/COTR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69-2003. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
- F. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

### **3.5 MECHANICAL DEMOLITION**

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the RE/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit

debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Cemetery, and Contractor shall follow all directives of the RE/COTR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### **3.6 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.



- e. Control valves and thermostatic elements.
  - f. Lubrication devices and grease fittings.
  - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
  - h. Valve stems and rotating shafts.
  - i. Pressure gauges and thermometers.
  - j. Glass.
  - k. Name plates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
  4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  5. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.7 IDENTIFICATION SIGNS**

- A. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size and performance.
- B. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.8 MOTOR AND DRIVE ALIGNMENT**

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### **3.9 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation, and field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices.
- C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

### **3.10 STARTUP AND TEMPORARY OPERATION**

- A. Startup equipment per manufacturer's instructions. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 02, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

**3.11 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 02, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the RE/COTR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

- - - E N D - - -

**SECTION 23 07 11**  
**HVAC AND PLUMBING INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
1. HVAC piping, ductwork and equipment.
  2. Plumbing piping and equipment.
- B. Definitions
1. ASJ: All service jacket, white finish facing or jacket.
  2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  4. Concealed: Ductwork and piping above ceilings and in chases and pipe spaces.
  5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical, and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases unfinished attics, crawl spaces and pipe basements are not considered finished areas.
  6. FSK: Foil-scrim-kraft facing.
  7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC and plumbing equipment or piping handling media above 41 degrees C (105 degrees F)
  8. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watt per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. R: Pump recirculation.
13. CW: Cold water.
14. SW: Soft water.
15. HW: Hot water.
16. CH: Chilled water supply.
17. CHR: Chilled water return.
18. RS: Refrigerant suction.
19. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

### 1.2 RELATED WORK

- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- G. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

### 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Criteria:
  1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4:
    - a. 4.3.3.1 - Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.2 or 4.3.3.1.3, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.
    - b. 4.3.3.1.1 - Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

- c. 4.3.3.1.2 - The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.
- d. 4.3.3.1.3 - Smoke detectors required by 6.4.4 shall not be required to meet flame spread index or smoke developed index requirements.
- e. 4.3.3.2 - Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:
  - (1)UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors
  - (2)UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors
- f. 4.3.3.3 - Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.
- g. 4.3.3.3.1 - In no case shall the test temperature be below 121°C (250°F).
- h. 4.3.3.4 - Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.
- i. 4.3.3.5 - Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.
- j. 4.3.3.6 - Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.
- k. 4.3.10.2.6 - Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.
- l. 4.3.10.2.6.1 - Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible

- and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.
- m. 4.3.10.2.6.2 - Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.
  - n. 4.3.10.2.6.3 - Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.
  - o. 4.3.10.2.6.4 - Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.
  - p. 4.3.10.2.6.5 - Loudspeakers and recessed lighting fixtures, including their assemblies and accessories, shall be permitted in the ceiling cavity plenum where listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a peak heat release rate of 100 kW or less when tested in accordance with UL 2043, Standard for Safety Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-Handling Spaces.
  - q. 4.3.10.2.6.6 - Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.
  - r. 4.3.10.2.6.7 - Smoke detectors shall not be required to meet the provisions of this section.
  - s. 5.4.6.4 - Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and

where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

- 1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides
  - 2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, Standard Methods of Tests of Fire Endurance of Building Construction and Materials
2. Test methods: ASTM E84, UL 723, or NFPA 255.
  3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
  4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.
- D. Contractor shall have their contracted HVAC professional engineering designer review the following and incorporate the following notes into the design:

*This specification has links connected to other documents in VA "Technical Information Library (TIL)." These links provide the designer with easy access to these documents while editing this specification. These links must be deleted before the specification is finalized for a particular project. To delete these links make sure macros are installed on your system, and if not do the following:*

- a. *Click on Tools.*
- b. *Go to Macro and click on Security.*
- c. *Check the Medium Security Level.*

- d. Close the specification, if open.
- e. Open the specification (again) and follow the prompts on the screen.
- f. Click on Enable Macros when first prompt appears.
- g. Delete the links only if specification is ready to be included in the project.
- h. Coordinate VA standard details with this spec Section and show details on H and P drawings as applicable:
  - 1. 23 07 11-01 Fire Protection for Ceiling Outlets

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
    - a. Insulation materials: Specify each type used and state surface burning characteristics.
    - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
    - c. Insulation accessory materials: Each type used.
    - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
    - e. Make reference to applicable specification paragraph numbers for coordination.

#### **1.5 STORAGE AND HANDLING OF MATERIAL**

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.



- B. Federal Specifications (Fed. Spec.):
- L-P-535E (3)-99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (2)-91.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
- MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
- A167-04.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
- C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-07.....Standard Specification for Mineral Fiber pipe Insulation
- C552-07.....Standard Specification for Cellular Glass Thermal Insulation
- C553-08.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C585-90.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (2004)

- C612-04.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136-08.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-09.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-08.....Standard Test Method for Fire Tests of Building Construction and Materials
- E136-09.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-08.....Installation of Air Conditioning and Ventilating Systems
- 101-08.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08
- G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):
- SP58-2002.....Pipe Hangers and Supports Materials, Design, and Manufacture

## **PART 2 - PRODUCTS**

### **2.1 MINERAL FIBER**

- A. ASTM C612 (Board, Block), Class 1 or 2,  $k = 0.037$  Watt per meter, per degree C (0.26), external insulation for temperatures up to 204 degrees C (400 degrees F).

- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf), k = 0.045 (0.31), for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) for use at temperatures 230 degrees C (450 degrees F).

## **2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

## **2.3 RIGID CELLULAR PHENOLIC FOAM**

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15), for temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15), for temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, vapor retarder and all service jacket.

## **2.4 CELLULAR GLASS CLOSED-CELL**

- A. Comply with Standard ASTM C177, C518, density 120 kg/m<sup>3</sup> (7.5 pcf) nominal, k = 0.033 (0.29) at 0 degrees C (75 degrees F).
- B. Pipe insulation for temperatures up to 200 degrees C (400 degrees F).

## **2.5 POLYISOCYANURATE CLOSED-CELL RIGID**

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19), for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service jacket vapor retarder with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV, K=0.027(0.19), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

## **2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

- A. ASTM C177, C518, k = 0.039 Watt per meter, per degree C (0.27), at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

## **2.7 INSULATION FACINGS AND JACKETS**

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets.

Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 5 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 100 mm (4 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 20 mm (0.75 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.
- H. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch)

corrugations or 0.8 mm (0.032 inches) thick with no corrugations.  
System shall be weatherproof if used for outside service.

## 2.8 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]) cellular glass. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

## 2.9 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

## 2.10 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with tin-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or stainless steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

- D. Bands: 20 mm (3/4 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

#### **2.11 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

#### **2.12 FIRESTOPPING MATERIAL**

- A. Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

#### **2.13 FLAME AND SMOKE**

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

### **PART 3 - EXECUTION**

#### **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
  - 1. Internally insulated ductwork and air handling units.
  - 2. Relief air ducts (Economizer cycle exhaust air).
  - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
  - 4. Equipment: Expansion tanks and hot water pumps.
  - 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Plumbing work not to be insulated:
  - 1. Piping and valves of fire protection system.
  - 2. Chromium plated brass piping.

3. Water piping in contact with earth.
  4. Piping in pipe basement serving wall hydrants.
  5. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- L. Firestop Pipe and Duct insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
  2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
    - a. Pipe risers through floors
    - b. Pipe or duct chase walls and floors
    - c. Smoke partitions
    - d. Fire partitions
- M. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75 inches) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for chilled water piping as required per codes and specifications.
- N. Provide metal jackets over insulation as follows:
1. All piping and ducts exposed to outdoor weather.
  2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
  3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.



### 3.2 INSULATION INSTALLATION

#### A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
  - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
  - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
  - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
  - d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
  - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct, unlined air handling units, and after filter housing.
  - b. 40 mm (1-1/2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.

- c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
  - 4. Supply air duct in the warehouse and in the laundry: 25 mm (one inch) thick insulation faced with ASJ.
  - 5. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.
    - a. Chilled water pumps, water filter, chemical feeder pot or tank.
    - b. Pneumatic, cold storage water and surge tanks.
  - 6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
    - a. Air separators.
    - b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.
    - c. Domestic water heaters and hot water storage tanks (not factory insulated).
- B. Flexible Mineral Fiber Blanket:
- 1. Adhere insulation to metal with 100 mm (4 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
  - 2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
  - 3. Concealed supply air ductwork.
    - a. Above ceilings at a roof level: 50 mm (2 inch) thick insulation faced with FSK.
    - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
  - 4. Concealed return air duct above ceilings at a roof level, unconditioned areas, and in chases with external wall; 40 mm (1-1/2 inch) thick, insulation faced with FSK. Concealed return air ductwork in other locations need not be insulated.

5. Return air duct in interstitial spaces: 40 mm (1-1/2 inch thick insulation faced with FSK.
6. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
  - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
  - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
  - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
  - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in table below, for piping above ground:

Note: Insulate vent piping for PRV safety valves, receivers and flash tanks to protect personnel.

Nominal Thickness of Molded Mineral Fiber Insulation
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Nominal Pipe Size, millimeters (inches):	25 (1) & below	32- 75 (1-1/4-3)
a. Domestic hot water supply and return	15 (0.5)	20(0.75)

D. Rigid Cellular Phenolic Foam (Contractor shall only use cellular glass, polyisocyanurate or phenolic closed cell insulation for chilled water piping system.)

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in table below, for piping above ground:

Note: Insulate vents for PRV safety valves, receivers and flash tanks to protect personnel.

Nominal Thickness of Rigid Closed-Cell Phenolic Foam Insulation			
Nominal Pipe Size millimeters (inches):	25 (1) & below	32-75 (1 1/4-3)	100-150 (4-6)
1. 4-16 degrees C (40-60 degrees F), CH, CHR, GC, and GCR.	20 (0.75)	20 (0.75)	25 (1)
a. Run outs to Fan Coil Units .	15 (0.5)	--	--
b. Ice Water Piping	15 (0.5)	20 (0.75)	25 (1)
1. 10 degrees C (50 degrees F) and less, RS for DX refrigerants.	15 (0.5)	20 (0.75)	--
2. Domestic hot water supply and return.	15 (0.5)	15 (0.5)	20 (0.75)

8. Condensation control insulation: Minimum 20 mm (0.75 inch) thick for all pipe sizes.

a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

b. Plumbing piping as follows:

- 1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
- 2) Waste piping from electric water coolers and icemakers to drainage system.
- 3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from fixture (including trap) to main vertical waste pipe.
- 4) Cold water piping.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as tabulated below for chilled water and refrigerant piping.

Nominal Thickness of Cellular Glass Insulation		
Millimeters (inches)	Thru 38 (1 1/2)	50- 150 (2-6)
1. 4-16 degrees C (40-60 degrees F) (CH and CHR pipe chase and underground)	50 (2.0)	80 (3.0)
2. 4-16 degrees C (40-60 degrees F) (CH and CHR)	40 (1.5)	50 (2.0)

2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.

a. 75 mm (3 inches) thick for hot water piping.

b. As tabulated above for chilled water piping.

c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.

- d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
  - e. Underground insulation shall be inspected and approved by the Resident Engineer as follows:
    - 1) Insulation in place before coating.
    - 2) After coating.
  - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.

SPEC WRITER NOTES:

- F. Polyisocyanurate Closed-Cell Rigid Insulation (Note that Polyisocyanurate insulation thickness exceeding 38 mm (1.5 inches) does not meet 25/50 flame/smoke rating.)
- 1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for piping, equipment and ductwork for temperature up to 149 degree C (300 degree F) provided insulation thickness requirement does not exceed 38 mm (1.5 inches).
  - 2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.
  - 3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
  - 4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
  - 5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
  - 6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting

- insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape.
  8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
  9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
  10. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
  11. Minimum thickness in millimeter (inches) specified in table below, for piping:

Nominal Thickness of Polyisocyanurate Rigid Insulation		
Nominal Pipe Size	25(1)	32-75
millimeters(inches):	& below	(1 1/4-3)
1. 4-16 degrees C (40-60 degrees F), CH, CHR, GC and GCR for relative humidity up to 80 percent or underground location	25 (1.00)	25 (1.0)
a. Run outs to fan coil units	20 (0.75)	25 (1.)
b. Ice water piping	25 (1.00)	25 (1.0)
2. 4-16 degrees C(40-60 degrees F) CH, CHR, GC and GCR for relative humidity 80 to 90 percent or higher	40 (1.50)	40 (1.5)
a. Run out to fan coils units	40 (1.5)	40 (1.5)

Nominal Thickness of Polyisocyanurate Rigid Insulation		
b. Ice water piping	40 (1.5)	40 (1.5)
3. 10 degrees C (50 degrees F) and less, RS for DX refrigerants	20 (0.75)	25 (1.0)
4. Domestic hot water supply and return	15 (0.5)	20 (0.74)

12. Condensation control insulation: Minimum 20 mm (0.75 inch) thick for all pipe sizes.

a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

b. Plumbing piping as follows:

- 1) Body of roof and overflow drains and horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
- 2) Waste piping from electric water coolers to drainage system.
- 3) Waste piping located above basement floor from ice making and air handling units, from fixture (including trap) to main vertical waste pipe.
- 4) Cold Water Piping.

G. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.

2. Pipe and tubing insulation:

- a. Use proper size material. Do not stretch or strain insulation.
- b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply



it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in table below for piping above ground:

Nominal Thickness of Flexible Elastomeric Cellular Insulation		
Nominal Pipe Size millimeters (inches)	25 (1) & below	32-75 (1 1/4-3)
1. 4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR)	25 (1.0)	40 (1.5)
a. Runouts to fan coil units, cooling coil condensate piping	20 (0.75)	40 (1.5)
b. Ice water piping, RS for DX refrigeration	25 (1.0)	40 (1.5)
2. Domestic hot water supply and return	15 (0.50)	20 (0.75)

5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
  - a. Chilled water pumps
  - b. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.

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**SECTION 23 82 39  
UNIT HEATERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Cabinet unit heaters with centrifugal fans and electric-resistance heating coils.
- B. Propeller unit heaters with electric-resistance heating coils.
- C. Wall and ceiling heaters with propeller fans and electric-resistance heating coils.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

**1.3 QUALITY ASSURANCE**

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- B. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each type of product indicated.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturer's Association (NEMA):  
70-2008.....National Electrical Code
- C. Underwriters Laboratories (UL):  
UL 499.....Electric Heating Appliances

**PART 2 - PRODUCTS**

**2.1 CABINET UNIT HEATERS**

- A. Cabinet: Steel with baked-enamel finish in color selected by Architect.
  - 1. Vertical Unit, Exposed Front Panels: Minimum 1.35-mm (0.0528-inch) thick, sheet steel, removable panels with channel-formed edges secured with tamperproof cam fasteners.

2. Horizontal Unit, Exposed Bottom Panels: Minimum 1.35-mm (0.0528-inch) sheet steel, removable panels secured with tamperproof cam fasteners and safety chain.
  3. Recessing Flanges: Steel, finished to match cabinet.
  4. Control Access Door: Key operated.
  5. Base: Minimum 1.35-mm (0.0528-inch) thick steel, finished to match cabinet, 100 mm (4 inches) high with leveling bolts.
- B. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and hum, mounted in ceramic inserts in a galvanized-steel housing; with fuses in terminal box for overcurrent protection and limit controls for high-temperature protection. Terminate elements in stainless-steel machine-staked terminals secured with stainless-steel hardware.
- C. Fan and Motor Board: Removable.
1. Fan: Forward curved, double width, centrifugal; directly connected to motor. Thermoplastic or painted-steel wheels, and aluminum, painted-steel, or galvanized-steel fan scrolls.
  2. Motor: Permanently lubricated, multispeed; resiliently mounted on motor board. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
  3. Wiring Terminations: Connect motor to chassis wiring with plug connection.
- D. Basic Unit Controls:
1. Control voltage transformer.
  2. Wall-mounting thermostat with automatic temperature control and fan speed control.

## 2.2 PROPELLER UNIT HEATERS

- A. Description: An assembly including casing, coil, fan, and motor in horizontal discharge configuration with adjustable discharge louvers.
- B. Cabinet: Removable panels for maintenance access to controls.
- C. Cabinet Finish: Manufacturer's standard baked enamel applied to factory-assembled and -tested propeller unit heater before shipping.
- D. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.
- E. Electric-Resistance Heating Elements: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in steel or corrosion-resistant metallic sheath with fins no closer than 4 mm (0.16 inch). Element ends shall be

enclosed in terminal box. Fin surface temperature shall not exceed 288 deg C (550 deg F) at any point during normal operation.

1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters.

2. Wiring Terminations: Stainless-steel or corrosion-resistant material.

F. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.

G. Fan Motors: Comply with requirements in Section 23 05 12 General Motor Requirements for HVAC Equipment.

Permanently lubricated, explosion proof, multispeed, variable speed.

H. Control Devices:

1. Wall-mounting thermostat with automatic temperature control and fan speed control.

### **2.3 WALL AND CEILING HEATERS**

A. Description: An assembly including chassis, electric heating coil, fan, motor, and controls.

B. Cabinet:

1. Front Panel: Stamped-steel louver, with removable panels fastened with tamperproof fasteners.

2. Finish: Baked enamel over baked-on primer with color selected by Architect, applied to factory-assembled and -tested wall and ceiling heaters before shipping.

C. Surface-Mounting Cabinet Enclosure: Steel with finish to match cabinet.

D. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and hum, embedded in magnesium oxide refractory and sealed in corrosion-resistant metallic sheath. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware, and limit controls for high temperature protection. Provide integral circuit breaker for overcurrent protection.

E. Fan: Aluminum propeller directly connected to motor.

1. Motor: Permanently lubricated, multispeed. Comply with requirements in Section 23 05 12 General Motor Requirements for HVAC Equipment.

F. Controls: Wall-mounting thermostat with automatic temperature control and fan speed control.

G. Electrical Connection: Factory wire motors and controls for a single field connection with disconnect switch.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

A. Examine areas to receive unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance.

B. Examine roughing-in for electrical connections to verify actual locations before unit heater installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### **3.2 INSTALLATION**

A. Install wall boxes in finished wall assembly; seal and weatherproof.

B. Install cabinet unit heaters to comply with NFPA 90A.

C. Install propeller unit heaters level and plumb.

D. Suspend cabinet unit heaters from structure with elastomeric hangers.

E. Suspend propeller unit heaters from structure with all-thread hanger rods and elastomeric hangers.

#### **3.3 CONNECTIONS**

A. Ground electric convection heating units according to Section 26 05 26 Grounding and Bonding for Electrical Systems.

B. Connect wiring according to Section 26 05 21 Low-Voltage Electrical Power Conductors and Cables.

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**SECTION 26 05 11**  
**REQUIREMENTS FOR ELECTRICAL INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, switchgear, panelboards, and other items and arrangements for the specified items are shown on drawings.
- C. Electrical service entrance equipment (arrangements for temporary and permanent connections to the power company's system) shall conform to the power company's requirements. Coordinate fuses, circuit breakers and relays with the power company's system, and obtain power company approval for sizes and settings of these devices.
- D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

**1.2 MINIMUM REQUIREMENTS**

- A. References to the National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

**1.3 TEST STANDARDS**

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:

1. Listed; equipment or device of a kind mentioned which:
  - a. Is published by a nationally recognized laboratory which makes periodic inspection of production of such equipment.
  - b. States that such equipment meets nationally recognized standards or has been tested and found safe for use in a specified manner.
2. Labeled; equipment or device is when:
  - a. It embodies a valid label, symbol, or other identifying mark of a nationally recognized testing laboratory such as Underwriters Laboratories, Inc.
  - b. The laboratory makes periodic inspections of the production of such equipment.
  - c. The labeling indicates compliance with nationally recognized standards or tests to determine safe use in a specified manner.
3. Certified; equipment or product is which:
  - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
  - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
  - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

#### **1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)**

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
  1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
  2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

### 1.5 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  - 1. Components of an assembled unit need not be products of the same manufacturer.
  - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
  - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
  - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COTR/Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.
  - 2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
  - 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

### 1.6 EQUIPMENT REQUIREMENTS

- A. Where variations from the contract requirements are requested in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

### 1.7 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
  - 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected



- against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
2. Damaged equipment shall be, as determined by the COTR/Resident Engineer, placed in first class operating condition or be returned to the source of supply for repair or replacement.
  3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
  4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### **1.8 WORK PERFORMANCE**

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
  1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
  2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
  3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the COTR/Resident Engineer. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times.
- E. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions.
- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

**1.9 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
  - 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

**1.10 EQUIPMENT IDENTIFICATION**

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as panelboards, cabinets, motor controllers (starters), safety switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear, control devices and other significant equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

**1.11 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or

assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION\_\_\_\_\_".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
4. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit per specifications.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.

4. The manuals shall include:
  - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
  - b. A control sequence describing start-up, operation, and shutdown.
  - c. Description of the function of each principal item of equipment.
  - d. Installation and maintenance instructions.
  - e. Safety precautions.
  - f. Diagrams and illustrations.
  - g. Testing methods.
  - h. Performance data.
  - i. Lubrication schedule including type, grade, temperature range, and frequency.
  - j. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
  - k. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the COTR/Resident Engineer with one sample of each of the following:
  1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
  2. Each type of conduit coupling, bushing and termination fitting.
  3. Conduit hangers, clamps and supports.
  4. Duct sealing compound.
  5. Each type of receptacle, toggle switch, outlet box, manual motor starter, device plate, engraved nameplate, wire and cable splicing and terminating material and single pole molded case circuit breaker.
  6. Each type of light fixture specified in Section 26 51 00, INTERIOR LIGHTING or shown on the drawings.

#### **1.12 SINGULAR NUMBER**

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

**1.13 PCB EQUIPMENT**

- A. This project requires the removal, transport and disposal of electrical equipment containing Polychlorinated Biphenyl (PCB) in accordance with the Federal Toxic Substances Control Act (TSCA).
- B. The equipment for removal is shown on the drawings.
- C. The selective demolition shall be in accordance with specifications.

**1.14 TRAINING**

- A. Training shall be provided in accordance with specifications.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the COTR/Resident Engineer at least 30 days prior to the planned training.

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**SECTION 26 05 21**  
**LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

**1.2 RELATED WORK**

- A. Excavation and backfill for cables that are installed in conduit: Section 31 20 00, EARTH MOVING.
- B. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- C. General electrical requirements that are common to more than one section in Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- D. Conduits for cables and wiring: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

**1.3 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Showing each cable type and rating.
  2. Certificates: Two weeks prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):  
D2301-04.....Standard Specification for Vinyl Chloride  
Plastic Pressure Sensitive Electrical Insulating  
Tape
- C. Federal Specifications (Fed. Spec.):  
A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed  
Installation)
- C. National Fire Protection Association (NFPA):

- 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
  - 44-02.....Thermoset-Insulated Wires and Cables
  - 83-03.....Thermoplastic-Insulated Wires and Cables
  - 467-01.....Electrical Grounding and Bonding Equipment
  - 486A-01.....Wire Connectors and Soldering Lugs for Use with  
Copper Conductors
  - 486C-02.....Splicing Wire Connectors
  - 486D-02.....Insulated Wire Connector Systems for Underground  
Use or in Damp or Wet Locations
  - 486E-00.....Equipment Wiring Terminals for Use with Aluminum  
and/or Copper Conductors
  - 493-01.....Thermoplastic-Insulated Underground Feeder and  
Branch Circuit Cable
  - 514B-02.....Fittings for Cable and Conduit
  - 1479-03.....Fire Tests of Through-Penetration Fire Stops

**PART 2 - PRODUCTS**

**2.1 CABLE AND WIRE (POWER AND LIGHTING)**

- A. Cable and Wire shall be in accordance with Fed. Spec. A-A-59544, except as hereinafter specified.
- B. Single Conductor:
  - 1. Shall be annealed copper.
  - 2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
  - 3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.
- C. Insulation:
  - 1. THW, XHHW, or dual rated THHN-THWN shall be in accordance with UL 44, and 83.
  - 2. Direct burial: UF or USE shall be in accordance with UL 493.
  - 3. Isolated power system wiring: Type XHHW with a dielectric constant of 3.5 or less.
- D. Color Code:
  - 1. Secondary service, feeder and branch circuit conductors shall be color coded as follows:

208/120 volt	Phase	480/277 volt
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *

* or white with colored (other than green) tracer.
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- a. The lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding unique and distinct (i.e. pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Field coordinate for a final color coding with the COTR/Resident Engineer.
2. Use solid color compound or solid color coating for No. 12 AWG and No. 10 AWG branch circuit conductors and neutral sizes.
3. Phase conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
  - a. Solid color compound or solid color coating.
  - b. Stripes, bands, or hash marks of color specified above.
  - c. Color as specified using 19 mm (3/4 inch) wide tape. Apply tape in half overlapping turns for a minimum of 75 mm (3 inches) for terminal points, and in junction boxes, pull boxes, troughs, manholes, and handholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Color code for isolated power system wiring shall be in accordance with the NEC.

## 2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E and NEC.
- B. Branch circuits (No. 10 AWG and smaller):
  1. Connectors: Solderless, screw-on, reusable pressure cable type, 600 volt, 105 degree C with integral insulation, approved for copper and aluminum conductors.
  2. The integral insulator shall have a skirt to completely cover the stripped wires.
  3. The number, size, and combination of conductors, as listed on the manufacturers packaging shall be strictly complied with.
- C. Feeder Circuits:
  1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material.
  2. Field installed compression connectors for cable sizes 250 kcmil and larger shall have not less than two clamping elements or compression indents per wire.



3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Insulate with not less than that of the conductor level that is being joined.
4. Plastic electrical insulating tape: ASTM D2304 shall apply, flame retardant, cold and weather resistant.

### **2.3 CONTROL WIRING**

- A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

### **2.4 WIRE LUBRICATING COMPOUND**

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

### **2.5 FIREPROOFING TAPE**

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

### **2.6 WARNING TAPE**

- A. The tape shall be standard, 76 mm (3 inch) wide, 4-Mil polyethylene non-detectable type.
- B. The tape shall be red with black letters indicating "CAUTION BURIED ELECTRIC LINE BELOW".

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION, GENERAL**

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems, except where direct burial or HCF Type AC cables are used.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull boxes, manholes, or handholes.

- D. Wires of different systems (i.e. 120V, 277V) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panelboards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- G. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
  - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
  - 2. Use ropes made of nonmetallic material for pulling feeders.
  - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COTR/Resident Engineer.
  - 4. Pull in multiple cables together in a single conduit.
- I. No more than (3) single-phase branch circuits shall be installed in any one conduit.
- J. The wires shall be derated in accordance with NEC Article 310. Neutral wires, under conditions defined by the NEC, shall be considered current-carrying conductors.

### **3.2 INSTALLATION IN MANHOLES**

- A. Install and support cables in manholes on the steel racks with porcelain or equal insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
  - 1. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.
  - 2. Use tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (one inch) into each duct.
  - 3. Secure the tape in place by a random wrap of glass cloth tape.

### **3.3 SPLICE INSTALLATION**

- A. Splices and terminations shall be mechanically and electrically secure.

- B. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

#### **3.4 CONTROL AND SIGNAL WIRING INSTALLATION**

- A. Unless otherwise specified in other sections install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
- D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

#### **3.5 CONTROL AND SIGNAL SYSTEM IDENTIFICATION**

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

#### **3.6 FEEDER IDENTIFICATION**

- A. In each interior pulbox and junction box, install metal tags on each circuit cables and wires to clearly designate their circuit identification and voltage.
- B. In each manhole and handhole, provide tags of the embossed brass type, showing the cable type and voltage rating. Attach the tags to the cables with slip-free plastic cable lacing units.

#### **3.7 DIRECT BURIAL CABLE INSTALLATION**

- A. Tops of the cables:
  - 1. Below the finished grade: Minimum 600 mm (24 inches) unless greater depth is shown.
  - 2. Below road and other pavement surfaces: In conduit as specified, minimum 750 mm (30 inches) unless greater depth is shown.
  - 3. Do not install direct burial cables under railroad tracks.

- B. Under road and paved surfaces: Install cables in concrete encased galvanized steel rigid conduits. Size as shown on plans, but not less than 50 mm (two inch) trade size with bushings at each end of each conduit run. Provide size/quantity of conduits required to accommodate cables plus one spare, unless more spares are indicated on drawings.
- C. Work with extreme care near existing ducts, conduits, cables and other utilities to prevent any damage.
- D. Cut the trenches neatly and uniformly:
  - 1. Excavating and backfilling is specified in Section 31 20 00, EARTH MOVING.
  - 2. Place a 75 mm (3 inch) layer of sand in the trenches before installing the cables.
  - 3. Place a 75 mm (three inch) layer of sand over the installed cables.
  - 4. Install continuous horizontal, 25 mm by 200 mm (1 inch by 8 inch) preservative impregnated wood planking 75 mm (three inches) above the cables before backfilling.
- E. Provide horizontal slack in the cables for contraction during cold weather.
- F. Install the cables in continuous lengths. Splices within cable runs will not be accepted.
- G. Connections and terminations shall be submersible type designed for the cables being installed.
- H. Warning tape shall be continuously placed 300 mm (12 inches) above the buried cables.

### **3.8 EXISTING WIRING**

- A. Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

### **3.9 FIELD TESTING**

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices such as fixtures, motors, or appliances.
- B. Tests shall be performed by megger and conductors shall test free from short-circuits and grounds.
- C. Test conductor phase-to-phase and phase-to-ground.
- D. The Contractor shall furnish the instruments, materials, and labor for these tests.

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**SECTION 26 05 26**  
**GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies general grounding and bonding requirements of electrical equipment operations and to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- C. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Requirements for a lightning protection system.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR/Resident Engineer:
  - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
  - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

#### 1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. American Society for Testing and Materials (ASTM):
  - B1-2001.....Standard Specification for Hard-Drawn Copper Wire
  - B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
  - 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
- C. National Fire Protection Association (NFPA):
  - 70-2008.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
  - 44-2005 .....Thermoset-Insulated Wires and Cables
  - 83-2003 .....Thermoplastic-Insulated Wires and Cables
  - 467-2004 .....Grounding and Bonding Equipment
  - 486A-486B-2003 .....Wire Connectors

### PART 2 - PRODUCTS

#### 2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm<sup>2</sup> (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm<sup>2</sup> (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Isolated Power System: Type XHHW-2 insulation with a dielectric constant of 3.5 or less.
- D. Electrical System Grounding: Conductor sizes shall not be less than what is shown on the drawings and not less than required by the NEC, whichever is greater.

**2.2 GROUND RODS**

- A. Copper clad steel, 19 mm (3/4 inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance.

**2.3 SPLICES AND TERMINATION COMPONENTS**

- A. Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

**2.4 GROUND CONNECTIONS**

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
  - 1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
  - 2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
  - 3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

**2.5 EQUIPMENT RACK AND CABINET GROUND BARS**

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x 3/4 inch).

**2.6 GROUND TERMINAL BLOCKS**

- A. At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

**2.7 SPLICE CASE GROUND ACCESSORIES**

- A. Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm<sup>2</sup> (6 AWG) insulated ground wire with shield bonding connectors.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. System Grounding:
  - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
  - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

3. Isolation transformers and isolated power systems shall not be system grounded.

C. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

### 3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

### 3.3 SECONDARY EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water and gas pipe systems, building steel, and supplemental or made electrodes. Jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
2. Provide a supplemental ground electrode and bond to the grounding electrode system.

C. Service Disconnect (Separate Individual Enclosure): Provide a ground bar bolted to the enclosure with lugs for connecting the various grounding conductors.

D. Switchgear, Switchboards, Unit Substations, and Motor Control Centers:

1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
3. Connect metallic conduits, which terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.

E. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide



a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system or to the ground bar at the service equipment.

F. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. All conduit systems shall contain an equipment grounding conductor, except that non-metallic feeder conduits which carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment need not contain an equipment grounding conductor.
3. Conduit containing only a grounding conductor, and which is provided for mechanical protection of the conductor, shall be bonded to that conductor at the entrance and exit from the conduit.

G. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

H. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes.
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
3. Provide ground bars in panelboards, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.

I. Motors and Starters: Provide lugs in motor terminal box and starter housing or motor control center compartment to terminate equipment grounding conductors.

J. Receptacles shall not be grounded through their mounting screws. Ground with a jumper from the receptacle green ground terminal to the device box ground screw and the branch circuit equipment grounding conductor.

K. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

L. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

M. Raised Floors: Provide bonding of all raised floor components.

### **3.4 CORROSION INHIBITORS**

- A. When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.5 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

### **3.6 LIGHTNING PROTECTION SYSTEM**

- A. Bond the lightning protection system to the electrical grounding electrode system.

### **3.7 ELECTRICAL ROOM GROUNDING**

- A. Building Earth Ground Busbars: Provide ground busbar hardware at each electrical room and connect to pigtail extensions of the building grounding ring.

### **3.8 WIREWAY GROUNDING**

- A. Ground and Bond Metallic Wireway Systems as follows:
  1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm<sup>2</sup> (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
  2. Install insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
  3. Use insulated 16 mm<sup>2</sup> (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.

### **3.9 GROUND RESISTANCE**

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance

measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the COTR/Resident Engineer prior to backfilling. The Contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

### **3.10 GROUND ROD INSTALLATION**

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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**SECTION 26 05 33**  
**RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Bedding of conduits: Section 31 20 11, EARTH MOVING SHORT FORM.
- C. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- D. Fabrications for the deflection of water away from the building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- G. General electrical requirements and items that is common to more than one section of Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- H. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

**1.3 SUBMITTALS**

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
  - 1. Size and location of main feeders;
  - 2. Size and location of panels and pull boxes
  - 3. Layout of required conduit penetrations through structural elements.
  - 4. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Certification: Prior to final inspection, deliver to the COTR/Resident Engineer four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- B. National Fire Protection Association (NFPA):
  - 70-08.....National Electrical Code (NEC)
- C. Underwriters Laboratories, Inc. (UL):
  - 1-05.....Flexible Metal Conduit
  - 5-04.....Surface Metal Raceway and Fittings
  - 6-07.....Rigid Metal Conduit
  - 50-07.....Enclosures for Electrical Equipment
  - 360-09.....Liquid-Tight Flexible Steel Conduit
  - 467-07.....Grounding and Bonding Equipment
  - 514A-04.....Metallic Outlet Boxes
  - 514B-04.....Fittings for Cable and Conduit
  - 514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and  
Covers
  - 651-05.....Schedule 40 and 80 Rigid PVC Conduit
  - 651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
  - 797-07.....Electrical Metallic Tubing
  - 1242-06.....Intermediate Metal Conduit
- D. National Electrical Manufacturers Association (NEMA):
  - TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and  
Tubing
  - FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies  
for Conduit, Electrical Metallic Tubing and  
Cable

## **PART 2 - PRODUCTS**

### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than (3/4 inch) unless otherwise shown. Where permitted by the NEC, (3/4 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
  - 1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1. Paint for exterior protection (submit for approval). Color selected by VA.
  - 7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
- C. Conduit Fittings:
  - 1. Rigid steel conduit fittings:
    - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
    - b. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable.
    - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.

- d. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
  - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
  - f. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
6. Direct burial plastic conduit fittings:
- a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
  - b. As recommended by the conduit manufacturer.
8. Expansion and deflection couplings:
- a. Conform to UL 467 and UL 514B.
  - b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
  - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  - 3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1 1/2 by 1 1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
  - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.
  2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
  3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
  4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown
- G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape non-detectable type, red with black letters, and imprinted with "CAUTION BURIED ELECTRIC LINE BELOW".

### **PART 3 - EXECUTION**

#### **3.1 PENETRATIONS**

- A. Cutting or Holes:
1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COTR/Resident Engineer prior to drilling through structural sections.
  2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COTR/Resident Engineer as required by limited working space.
- B. Fire Stop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight.

#### **3.2 INSTALLATION, GENERAL**

- A. In accordance with UL, NEC, as shown, and as hereinafter specified.
- B. Install conduit as follows:
1. In complete runs before pulling in cables or wires.
  2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
  3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.

4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically and electrically continuous.
6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

C. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

D. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR/Resident Engineer.

### 3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
  - a. Where shown on the structural drawings.
  - b. As approved by the Resident Engineer/COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.



4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
    - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
    - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
    - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
  5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.
- B. Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 volts:
    - a. Rigid steel.
  2. Conduit for conductors 600 volts and below:
    - a. Rigid steel. Different type conduits mixed indiscriminately in the same system is prohibited.
  3. Align and run conduit parallel or perpendicular to the building lines.
  4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
  5. Tightening set screws with pliers is prohibited.

### 3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for conductors above 600 volts:
  1. Rigid steel.
- C. Conduit for Conductors 600 volts and below:
  1. Rigid steel.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- H. Painting:
  1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
  2. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high

black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

### **3.5 DIRECT BURIAL INSTALLATION**

- A. Exterior routing of Lighting Systems and Other Branch circuits (600 Volt and Less, and 1500 mm (5 feet) from the buildings):
1. Conduit: Thick wall PVC or high density PE, unless otherwise shown.
  2. Mark conduit at uniform intervals to show the kind of material, direct burial type, and the UL approval label.
  3. Install conduit fittings and terminations as recommended by the conduit manufacturer.
  4. Tops of conduits shall be as follows unless otherwise shown:
    - a. Not less than 600 mm (24 inches) below finished grade.
    - b. Not less than 750 mm (30 inches) below road and other paved surfaces.
  5. Work with extreme care near existing ducts, conduits, cables, and other utilities to avoid damaging them.
  6. Excavation for conduit bedding and back-filling of trenches is specified.
    - a. Cut the trenches neatly and uniformly.
    - b. Do not kink the conduits.
  7. Seal conduits, including spare conduits, at building entrances and at outdoor terminations for equipment with a suitable compound that prevents the entrance of moisture and gases.
  8. Where metal conduit is shown, install threaded heavy wall rigid steel galvanized conduit or type A20 rigid steel galvanized conduit coated with .5 mm (20 mil) bonded PVC, or rigid steel, PVC coated or standard coated with bituminous asphaltic compound.
  9. Warning tape shall be continuously placed 300 mm (12 inches) above conduits or electric lines.
- B. Exterior routing of lighting systems and other branch circuits (600 volts and less-under buildings slab on grade to 1500 mm (5 feet) from the building):
1. Pre-coated rigid galvanized steel conduit in accordance with the requirements of Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

### **3.6 HAZARDOUS LOCATIONS**

- A. Use rigid steel conduit only, notwithstanding requirements otherwise specified in this or other sections of these specifications.

- B. Install UL approved sealing fittings, that prevent passage of explosive vapors, in hazardous areas equipped with explosive proof lighting fixtures, switches, and receptacles, as required by the NEC.

### **3.7 WET OR DAMP LOCATIONS**

- A. Unless otherwise shown, use conduits of rigid steel.
- B. Provide sealing fittings, to prevent passage of water vapor, where conduits pass from warm to cold locations, i.e., (refrigerated spaces, constant temperature rooms, air conditioned spaces building exterior walls, roofs) or similar spaces.
- C. Unless otherwise shown, use rigid steel within 1500 mm (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall include an outer factory coating of .5 mm (20 mil) bonded PVC or field coat with asphaltum before installation. After installation, completely coat damaged areas of coating.

### **3.8 MOTORS AND VIBRATING EQUIPMENT**

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Provide liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside (air stream) of HVAC units, and locations subject to seepage or dripping of oil, grease or water. Provide a green ground wire with flexible metal conduit.

### **3.9 EXPANSION JOINTS**

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
- C. Install expansion and deflection couplings where shown.
- D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 375 mm (15 inches) of slack flexible conduit. Flexible conduit shall have a copper green ground bonding jumper installed.

### 3.10 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  - 2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
    - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
    - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### 3.11 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
  - 1. Flush mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.

- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum 600 mm (24 inch), center-to-center lateral spacing shall be maintained between boxes.)
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 100 mm (4 inches) square by 55 mm (2 1/8 inches) deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".
- G. On all Branch Circuit junction box covers, identify the circuits with black marker.

- - - E N D - - -

**SECTION 26 05 41**  
**UNDERGROUND ELECTRICAL CONSTRUCTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation and connection of handholes and ducts to form a complete underground raceway system.
- B. "Duct" and "conduit", and "rigid metal conduit" and "rigid steel conduit" are used interchangeably in this specification and have the same meaning.

**1.2 RELATED WORK**

- A. Section 31 20 11, EARTH MOVING (SHORT FORM): Trenching, backfill and compaction.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings and boxes for raceway systems.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Include handholes, duct materials, and hardware. Proposed deviations from details on the drawings shall be clearly marked on the submittals.
  - 3. If necessary to locate ducts or handholes at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and submit four copies to the COTR/Resident Engineer for approval prior to construction.
- C. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COTR/Resident Engineer:
  - 1. Certification that the materials are in accordance with the drawings and specifications.

2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

#### 1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. American Concrete Institute (ACI):  
 Building Code Requirements for Structural Concrete  
 318/318M-2005.....Building Code Requirements for Structural  
   Concrete & Commentary  
 SP-66-04.....ACI Detailing Manual
- B. American Society for Testing and Materials (ASTM):  
 C478/C478M 2009(b).....Standard Specification for Precast Reinforced  
   Concrete Manhole Sections  
 C990 REV A 2008 .....Standard Specification for joints concrete  
   pipe, Manholes and Precast Box using performed  
   flexible Joint sealants.
- C. Institute of Electrical and Electronic Engineers (IEEE):  
 C2-2002 .....National Electrical Safety Code
- D. National Electrical Manufacturers Association (NEMA):  
 RNI 2005.....Polyvinyl Chloride (PVC) Externally Coated  
   Galvanized Rigid Steel Conduit and Intermediate  
   Metal Conduit  
 TC 2 2003.....Electrical Polyvinyl Chloride (PVC) Tubing And  
   Conduit  
 TC 3-2004.....PVC Fittings for Use With Rigid PVC Conduit And  
   Tubing  
 TC 6 & 8 2003.....PVC Plastic Utilities Duct For Underground  
   Installations  
 TC 9-2004.....Fittings For PVC Plastic Utilities Duct For  
   Underground Installation
- E. National Fire Protection Association (NFPA):  
 70 2008.....National Electrical Code (NEC)
- F. Underwriters Laboratories, Inc. (UL):  
 6-2007.....Electrical Rigid Metal Conduit-Steel  
 467-2007.....Standard for Grounding and Bonding Equipment

- 651-2005.....Standard for Schedule 40 and 80 Rigid PVC  
Conduit and Fittings
- 651A-2000.....Type EB and A Rigid PVC Conduit and HDPE  
Conduit, (RTRC)
- 651B-2007.....Continuous Length HDPE Conduit
- G. U.S. General Services Administration (GSA):
- SS-S-210A-1981.....Sealing Compound, Preformed Plastic for  
Expansion joints And Pipe Joints

## **PART 2 - PRODUCTS**

### **2.1 FIBERGLASS HANDHOLES**

- A. Shall be matched die molded of dark green fiberglass with approximate dimensions of 810 mm (32 inches) high, top surface of 1090 by 950 mm (43 by 37½ inches), and top opening of 810 by 660 mm (32 by 26 inches). When buried, the unit shall be capable of supporting an ultimate downward load of 2955 kg (6500 pounds) distributed over a 150 by 150 mm (6 by 6 inch) area imposed anywhere on the cover surface. Unit shall have precut 150 by 150 mm (6 by 6 inches) cable entrance at the center bottom of each side. A fiberglass weatherproof cover with nonskid surface shall be provided for each handhole. Covers shall be capable of being locked into position.

### **2.2 DUCTS**

- A. Number and sizes shall be as shown on drawings.
- B. Ducts (concrete encased):
1. Plastic Duct:
    - a. NEMA TC6 & 8 and TC9 plastic utilities duct, UL 651 and 651A Schedule 40 PVC .
    - b. Duct shall be suitable for use with 90 degree C rated conductors.
  2. Conduit Spacers: Prefabricated plastic.
- C. Ducts (direct burial):
1. Plastic duct:
    - a. NEMA TC2 and TC3
    - b. UL 651, 651A and 651B, Schedule 80 PVC or HDPE.
    - c. Duct shall be suitable for use with 75 degree C rated conductors.
  2. Rigid metal conduit, PVC-coated: UL6 and NEMA RN1 galvanized rigid steel, threaded type, coated with PVC sheath bonded to the galvanized exterior surface, nominal 1 mm (0.040 inch) thick.



**2.3 GROUNDING**

- A. Rods: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS and UL 467
- B. Ground Wire: Stranded bare copper 16 mm<sup>2</sup> (6 AWG) minimum.

**2.4 WARNING TAPE:**

- A. Standard 4-mil polyethylene 76 mm (3 inch) wide tape, detectable type, red with black letters, imprinted with "CAUTION BURIED ELECTRIC CABLE BELOW".

**2.5 PULL ROPE:**

- A. Plastic with 890N (200 pound) minimum tensile strength.

**PART 3 - EXECUTION****3.1 HANDHOLE CONSTRUCTION AND INSTALLATION**

- A. General Requirements:
  - 1. Locate handholes at the approximate locations shown on the drawings with due consideration given to the location of other utilities, grades, and paving.
- B. Access for Handholes: Make the top of frames and covers flush with finished grade.

**3.2 TRENCHING**

- A. Refer to Section 31 20 11 EARTH MOVING (SHORT FORM) for trenching backfilling, and compaction.
- B. Work with extreme care near existing ducts, conduits, cables, and other utilities to avoid damaging them.
- C. Cut the trenches neatly and uniformly.
- D. For Concrete Encased Ducts:
  - 1. After excavation of the trench, stakes shall be driven in the bottom of the trench at 1200 mm (4 foot) intervals to establish the grade and route of the duct bank.
  - 2. Pitch the trenches uniformly towards manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts towards buildings wherever possible.
  - 3. The walls of the trench may be used to form the side walls of the duct bank provided that the soil is self-supporting and that concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
  - 4. After the concrete encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, with appropriate warning tape attached.

- E. Conduits to be installed under existing paved areas, roads, and railroad tracks that are not to be disturbed shall be jacked into place. Conduits shall be PVC-coated rigid metal.

### 3.3 DUCT INSTALLATION

#### A. General Requirements:

1. Ducts shall be in accordance with the NEC and IEEE C2, as shown on the drawings, and as specified.
2. Slope ducts to drain towards handholes, and away from building and equipment entrances. Pitch not less than 100 mm (4 inches) in 30 M (100 feet).
3. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be PVC-coated galvanized rigid steel, and shall extend a minimum of 1500 mm (5 feet) outside of building foundation.
4. Stub-ups, sweeps, and risers to equipment mounted on outdoor concrete slabs shall be PVC-coated galvanized rigid steel, and shall extend a minimum of 1500 mm (5 feet) away from edge of slab.
5. Install insulated grounding bushings on the terminations.
6. PVC-coated rigid steel conduits shall be coupled to the ducts with suitable adapters, and the whole encased with 75 mm (3 inches) of concrete.
7. PVC coated rigid steel conduit turns of direction for all duct lines shall have minimum 1200 mm (4 feet) radius in the horizontal and vertical directions. PVC conduit sweeps for all duct lines shall have a minimum 12000 mm (40 feet) radius in the horizontal and 1200 mm (4 feet) in the vertical directions. Where a 12000 mm (40 feet) radius is not possible, horizontal turns of direction shall be rigid steel.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 75 mm (3 inches) above bottom of trench during the concrete pour. Spacer spacing shall not exceed 1500 mm (5 feet).
9. Duct lines shall be installed no less than 300 mm (12 inches) from other utility systems, such as water, sewer, and chilled water.
10. Clearances between individual ducts:
  - a. For like services, not less than 75 mm (3 inches).
  - b. For power and signal services, not less than 150 mm (6 inches).
  - c. Provide plastic spacers to maintain clearances.

- d. Provide nonferrous tie wires to prevent displacement of the ducts during pouring of concrete. Tie wires shall not act as substitute for spacers.
  - 11. Duct lines shall terminate as shown on the drawings. All ducts shall be fitted with end bells.
  - 12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to insure maximum strength and rigidity of the duct bank.
  - 13. Keep ducts clean of earth, sand, or gravel during construction, and seal with tapered plugs upon completion of each portion of the work.
  - 14. Duct Bank Markers:
    - a. Duct bank markers, where required, shall be located at the ends of duct banks except at handholes at approximately every 60 meter (200 feet) along the duct run and at each change in direction of the duct run. Markers shall be placed 600 mm (2 feet) to the right of the duct bank, facing the longitudinal axis of the run in the direction of the electrical load.
    - b. The letter "D" with two arrows shall be impressed or cast on top of the marker. One arrow shall be located below the letter and shall point toward the ducts. Second arrow shall be located adjacent to the letter and shall point in a direction parallel to the ducts. The letter and arrow adjacent to it shall each be approximately 75 mm (2 inches) long. The letter and arrows shall be V-shaped, and shall have a width of stroke at least 6 mm (1/4 inch) at the top and a depth of 6 mm (1/4 inch).
    - c. In paved areas, the top of the duct markers shall be flush with the finished surface of the paving.
    - d. Where the duct bank changes direction, the arrow located adjacent to the letter shall be cast or impressed with an angle in the arrow the same as the angular change of the duct bank.
- D. Concrete-Encased and Direct Burial Duct and Conduit Identification:  
Place continuous strip of warning tape approximately 300 mm (12 inches) above ducts or conduits before backfilling trenches. Warning tape shall be preprinted with proper identification.

- E. Spare Ducts and Conduits: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.
- F. Duct and Conduit Cleaning:
1. Upon completion of the duct bank installation or installation of direct buried ducts, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the line. The mandrel shall be not less than 3600 mm (12 inches) long, and shall have a diameter not less than 13 mm (1/2 inch) less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than the diameter of the duct.
  2. Mandrel pulls shall be witnessed by the COTR/Resident Engineer.
- G. Duct and Conduit Sealing: Seal the ducts and conduits at building entrances, and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of moisture and gases.
- H. Connections to Existing Manholes: For duct bank connections to existing structures, break the structure wall out to the dimensions required and preserve steel in the structure wall. Cut steel and extend into the duct bank envelope. Chip the perimeter surface of the duct bank opening to form a key or flared surface, providing a positive connection with the duct bank envelope.
- I. Connections to Existing Ducts: Where connections to existing duct banks are indicated, excavate around the duct banks as necessary. Cut off the duct banks and remove loose concrete from the conduits before installing new concrete-encased ducts. Provide a reinforced concrete collar, poured monolithically with the new duct bank, to take the shear at the joint of the duct banks.
- J. Partially Completed Duct Banks: During construction wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable conduit plugs. Fit concrete envelope of a partially completed duct bank with reinforcing steel extending a minimum of 600 mm (2 feet) back into the envelope and a minimum of 600 mm (2 feet) beyond the end of the envelope. Provide one No. 4 bar in each corner, 75 mm (3 inches) from the edge of the envelope. Secure corner bars with two No. 3 ties,

spaced approximately 300 mm (1 foot) apart. Restrain reinforcing assembly from moving during pouring of concrete.

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**SECTION 26 27 26**  
**WIRING DEVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation and connection of wiring devices.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.
- C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the Resident Engineer/COTR: Technical data sheets and information for ordering replacement units.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer/COTR: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

- B. National Fire Protection Association (NFPA):
  - 70-08.....National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):
  - WD 1-99.....General Color Requirements for Wiring Devices
  - WD 6-02 .....Wiring Devices - Dimensional Requirements
- D. Underwriter's Laboratories, Inc. (UL):
  - 5-07.....Surface Metal Raceways and Fittings
  - 20-08.....General-Use Snap Switches
  - 231-08.....Power Outlets
  - 467-07.....Grounding and Bonding Equipment
  - 498-08.....Attachment Plugs and Receptacles
  - 943-08.....Ground-Fault Circuit-Interrupters

## **PART 2 - PRODUCTS**

### **2.1 RECEPTACLES**

- A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
  - 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
  - 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Heavy duty, specification grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD 6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
  - 1. Bodies shall be ivory in color.
  - 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The remaining receptacle shall be unswitched.
  - 3. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, heavy duty, specification grade, suitable for mounting in a standard outlet box.
    - a. Ground fault interrupter shall consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.

- C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or cemetery grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.
- E. TVSS Receptacles. Shall comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 1449, with integral TVSS in line to ground, line to neutral, and neutral to ground.
  - 1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 volts and minimum single transient pulse energy dissipation of 240 J, according to IEEE C62.41.2 and IEEE C62.45.
  - 2. Active TVSS Indication: Visual and audible, with light visible in face of device to indicate device is "active" or "no longer in service."
- F. Cable Reel Receptacles:
  - 1. Reel shall have a heavy-duty spring motor, with self-contained rewind power and non-sparking ratchet assembly, a 4-way roller and adjustable cable stop, and a safety chain. Reel shall lock when desired cable has been payed out, and unlock and retract when cable is pulled to release lock.
  - 2. Reel shall be provided with minimum 12 meter (40 foot) cable rated for 20A or as specified elsewhere with required phase conductors, neutral, and equipment grounding conductor. Provide device with NEMA configuration or two NEMA 5-20R GFCI receptacles based on code requirements.

## 2.2 TOGGLE SWITCHES

- A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.
  - 1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.
  - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plasters ears and provisions for back wiring with



separate metal wiring clamps and side wiring with captively held binding screws.

3. Ratings:

- a. 120 volt circuits: 20 amperes at 120-277 volts AC.
- b. 277 volt circuits: 20 amperes at 120-277 volts AC.

**2.3 MANUAL DIMMING CONTROL**

- A. slide dimmer with on/off control, single-pole or three-way as shown on plans. Faceplates shall be ivory in color unless otherwise specified.
- B. Manual dimming controls shall be fully compatible with electronic dimming ballasts and approved by the ballast manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.

**2.4 WALL PLATES**

- A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.
- C. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.
- D. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- E. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.

**2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES**

- A. Assemblies shall conform to the requirements of NFPA 70 and UL 5.
- B. Shall have the following features:
  1. Enclosures:
    - a. Thickness of steel shall be not less than 1mm (0.040 inch) steel for base and cover. Nominal dimension shall be 1-1/2 by 40mm by 70mm (2-3/4 inches) with inside cross sectional area not less than 2250mm (3.5 square inches). The enclosures shall be thoroughly cleaned, phosphatized and painted at the factory with primer and the manufacturer's standard baked enamel or lacquer finish.
  2. Receptacles shall be duplex, heavy duty specification grade. See paragraph 'RECEPTACLES' in this section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
  3. Unless otherwise shown on drawings, spacing of the receptacles along the strip shall be 600mm (24 inches) on centers.
  4. Wires within the assemblies shall be not less than No. 12 AWG copper, with 600 volt ratings.

5. Installation fittings shall be designed for the strips being installed including bends, offsets, device brackets, inside couplings, wire clips, and elbows.
6. Bond the strips to the conduit systems for their branch supply circuits.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.
- C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
- D. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- E. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
- F. Install wall switches 1200mm (48 inches) above floor, OFF position down.
- G. Install wall dimmers 1200mm (48 inches) above floor; derate ganged dimmers as instructed by manufacturer; do not use common neutral.
- H. Install convenience receptacles 450mm (18 inches) above floor, and 152mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- I. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.
- J. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.

K. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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**SECTION 26 51 00  
INTERIOR LIGHTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies the furnishing, installation and connection of the interior lighting systems. *All new lighting to be installed as part of this project shall be LED bulbs and fixtures. Any references below to other bulb or fixture types is provided to establish a minimum acceptable quality standard to be used in the selection of LED bulbs and fixtures.*

**1.2 RELATED WORK**

- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product Data: For each type of lighting fixture (luminaire) designated, submit the following information.
1. Material and construction details include information on housing, optics system and lens/diffuser.
  2. Physical dimensions and description.
  3. Wiring schematic and connection diagram.
  4. Installation details.
  5. Energy efficiency data.
  6. Photometric data based on laboratory tests complying with IESNA Lighting Measurements, testing and calculation guides.
  7. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours) and color temperature (degrees Kelvin).

8. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts and total harmonic distortion (THD).

C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the Resident Engineer/COTR.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the Resident Engineer/COTR:
  - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

#### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
  - C62.41-02.....Guide on the Surge Environment in Low Voltage (1000V and less) AC Power Circuits
- C. National Fire Protection Association (NFPA):
  - 70-08.....National Electrical Code (NEC)
  - 101-09.....Life Safety Code
- D. National Electrical Manufacturer's Association (NEMA):
  - C78.138-98 .....Electric Lamps - 250-Watt, 70 Watt, M85 Metal-Halide Lamps
  - C78.43-07 .....Standard for Electric Lamps - Single-Ended Metal-Halide Lamps
  - C78.81-05 .....Electric Lamps - Double-capped Fluorescent Lamps Dimensional and Electrical Characteristics
  - C78.901-05.....Electric Lamps - Single Base Fluorescent Lamps Dimensional and Electrical Characteristics
  - C82.1-04.....Ballasts for Fluorescent Lamps - Specifications
  - C82.2-02.....Method of Measurement of Fluorescent Lamp Ballasts
  - C82.4-02.....Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps
  - C82.11-02.....High Frequency Fluorescent Lamp Ballasts
- E. Underwriters Laboratories, Inc. (UL):

496-08.....	Safety Lampholders
542-05.....	Lampholders, Starters, and Starter Holders for Fluorescent Lamps
844-06.....	Electric Lighting Fixtures for Use in Hazardous (Classified) Locations
924-06.....	Emergency Lighting and Power Equipment
935-01.....	Fluorescent-Lamp Ballasts
1029-94.....	High-Intensity-Discharge Lamp Ballasts
1029A-06.....	Ignitors and Related Auxiliaries for HID Lamp Ballasts
1598-08.....	Luminaires
1574-04.....	Standard for Track Lighting Systems
2108-04.....	Standard for Low-Voltage Lighting Systems
8750-08.....	Light Emitting Diode (LED) Light Sources for Use in Lighting Products

- F. Federal Communications Commission (FCC):  
Code of Federal Regulations (CFR), Title 47, Part 18

## **PART 2 - PRODUCTS**

### **2.1 LIGHTING FIXTURES (LUMINAIRES)**

- A. Shall be in accordance with NFPA 70 and UL 1598, as shown on drawings, and as specified.
- B. Sheet Metal:
1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
  2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
  3. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
  4. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, latches shall function easily by finger action without the use of tools.
- C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.
- D. Lamp Sockets:
1. Porcelain or approved equal.
- E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.

F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

G. Metal Finishes:

1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
3. Exterior finishes shall be as shown on the drawings.

H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

I. Light Transmitting Components for Fixtures:

1. Shall be 100 percent virgin acrylic.
2. Flat lens panels shall have not less than 3.2mm (1/8 inch) of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.
3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction of the lens without distortion or cracking.

J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Group areas as defined in NFPA 70, and shall comply with UL 844.

K. Fixtures shall be provided with ballast integral to the fixture.

Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures (not the lamp). Fixtures shall be designed for lamps as specified.

## **2.2 BALLASTS**

A. Ballasts for LED fixtures: Multi-tap voltage (120- 480v) electromagnetic ballast for lamps. Comply with ANSI C82.4 and UL 1029. Include the following features unless otherwise indicated:

1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.

2. Minimum Starting Temperature: Minus 30 deg C (Minus 22 deg F) for single-lamp ballasts.
3. Rated Ambient Operating Temperature: 40 deg C (104 deg F).
4. Open-circuit operation that will not reduce average life.
5. Low-Noise Ballasts: Manufacturers' standard epoxy-encapsulated models designed to minimize audible fixture noise.

## **2.5 LAMPS**

- A. LED.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Align, mount and level the lighting fixtures uniformly.
- C. Lighting Fixture Supports:
  1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
  2. Shall maintain the fixture positions after cleaning and relamping.
  3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
  4. Hardware for recessed fixtures:
    - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
    - b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
  5. Hardware for surface mounting fixtures to suspended ceilings:
    - a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 6mm (1/4 inch) secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.



- b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 6mm (1/4 inch) studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 6mm (1/4 inch) toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.//
- E. Furnish and install the specified lamps for all lighting fixtures installed and all existing lighting fixtures reinstalled under this project.
- F. Coordinate between the electrical and ceiling trades to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.
- G. Bond lighting fixtures and metal accessories to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. Exercise electronic dimming ballasts over full range of dimming capability by operating the control devices(s) in the presence of the Resident Engineer/COTR. Observe for visually detectable flicker over full dimming range.
- I. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless a lesser period is specifically recommended by lamp manufacturer. Replace any lamps and ballasts which fail during burn-in.
- J. At completion of project, relamp/reballast fixtures which have failed lamps/ballasts. Clean fixtures, lenses, diffusers and louvers that have accumulated dust/dirt/fingerprints during construction. Replace damaged lenses, diffusers and louvers with new.

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**SECTION 26 56 00**  
**EXTERIOR LIGHTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of exterior luminaries, controls, poles and supports.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground handholes and conduits.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  2. Include electrical ratings, dimensions, mounting, details, materials, required clearances, terminations, wiring and connection diagrams, photometric data, ballasts, poles, luminaries, lamps and controls.
- C. Manuals: Two weeks prior to final inspection, submit four copies of operating and maintenance manuals to the RESIDENT ENGINEER/COTR. Include technical data sheets, wiring and connection diagrams, and information for ordering replacement parts.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer/COTR:
1. Certification that the materials are in accordance with the drawings and specifications.

2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

#### 1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- A. Aluminum Association Inc. (AA):  
AAH35.1-2006 .....Alloy and Temper Designation Systems for  
Aluminum
- B. American Association of State Highway and Transportation Officials  
(AASHTO):  
LTS-4-2006.....Structural Supports for Highway Signs,  
Luminaries and Traffic Signals
- C. American Concrete Institute (ACI):  
318-2008 .....Building Code Requirements for Structural  
Concrete
- D. American National Standards Institute (ANSI):  
IEEE C57.12-2006.....General Requirements For Liquid-Immersed  
Distribution, Power, and Regulating  
Transformers
- E. American Society for Testing and Materials (ASTM):  
A123/A123M-2009 .....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products  
A153/A153M-2009.....Zinc Coating (Hot-Dip) on Iron and Steel  
Hardware - AASHTO No.: M232  
B108-03a-2008 .....Aluminum-Alloy Permanent Mold Castings  
D3487-2008.....Mineral Insulating Oil Used in Electrical  
Apparatus  
AC 150/5345-43E-1995....Specification for Obstruction Lighting  
Equipment
- G. Illuminating Engineering Society of North America (IESNA)  
HB-9-2000.....Lighting Handbook  
RP-8-2000 (R-2005).....Roadway Lighting
- H. National Electrical Manufacturers Association (NEMA):  
C81.61-2005 .....Electrical Lamp Bases

- ICS 2-2008 .....Industrial Control and Systems Controllers,  
 Contactors and Overload Relays Rated 600 Volts
- ICS 6-2006 .....Industrial Control and Systems Enclosures
- I. National Fire Protection Association (NFPA):
- 70-2008 .....National Electrical Code (NEC)
- J. Underwriters Laboratories, Inc. (UL):
- 496-2008 .....Edison-Base Lamp holders
- 773-1995.....Plug-in, Locking Type Photo controls, for Use  
 with Area Lighting
- 773A-2006 .....Non-industrial Photoelectric Switches for  
 Lighting Control
- 1598-2008 .....Luminaries

### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Store in accordance with manufacturer's instructions.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS AND EQUIPMENT**

- A. Materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

### **2.4 LUMINAIRES**

- A. UL 1598 and NEMA C136.17. Luminaries shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat and safe cleaning and relamping.
- B. IESNA HB-9 and RP-8 light distribution pattern types shall be as shown on the drawings.
- C. Incorporate ballasts in the luminaire housing except where otherwise shown on the drawings.
- D. Lenses shall be frame-mounted heat-resistant, borosilicate glass, prismatic refractors. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging resistant resilient gaskets to seal and cushion lenses and refractors in luminary doors.
- F. Pre-wire internal components to terminal strips at the factory.
- G. Bracket mounted luminaries shall have leveling provisions and clamp type adjustable slip-fitters with locking screws.
- H. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.
- I. IESNA Cutoff Category: semi cutoff.

**2.5 LAMPS**

- A. Install the proper lamps in every luminaire installed and every luminaire relocated or reinstalled.
- B. Lamps to be general-service, outdoor lighting types.
- C. LED as shown on the drawings and specifications.
- D. Mercury vapor, high pressure sodium, and any other high intensity discharge lamps shall not be used.

**2.6 HIGH INTENSITY DISCHARGE BALLASTS**

- A. For low voltage systems, the ballasts shall be the high efficiency, high power factor, copper-wound constant wattage type and shall meet the requirements of UL 1029 and NEMA C82.4.
  - 1. Ballasts shall operate the discharge lamp of the type, wattage, and voltage shown on the drawings.
  - 2. Ballasts shall have individual overcurrent protection (inline fuse holder) as recommended by the ballast manufacturer.
  - 3. Ballasts shall be capable of providing reliable starting of the lamps at minus 30 degrees C.
  - 4. Open-circuit operation shall not reduce the average life.
- B. For series systems, the ballasts shall be the high efficiency, high power factor, copper wound constant current type.
  - 1. Provide each ballast with a film type lamp failure protector to prevent excessive secondary voltage.
  - 2. Provide ballasts to operate the discharge lamp of the type, wattage, and voltage shown on the drawings.
  - 3. Ballasts shall be capable of providing reliable starting of the lamps at minus 30 degrees C.
- C. Locate protective devices for ballasts to be accessible if the devices are not integral with ballasts.
- D. Each ballast shall operate not more than one lamp except where otherwise shown on the drawings.

**2.7 LIGHTING CONTACTORS**

NEMA ICS 2, electrically held contactors. Rate contactors as indicated. Provide in NEMA 4 enclosure conforming to NEMA ICS 6. Contactors shall have silver alloy double-break contacts and coil clearing contacts for mechanically held contactor] and shall require no arcing contacts. Provide contactors with hand-off-automatic selector switch.

**2.8 CONTROLS**

- A. Each Lighting System:

1. Shall be controlled the following method:
  - a. A photocell to act as the pilot device. The photocell shall be the type which fails safe to the closed position meeting UL 773 or 773A.
2. Mount and connect photocells.
3. Photocells shall have the following features:
  - a. Quick-response, cadmium-sulfide type.
  - b. A 15 to 30 second, built-in time delay to prevent response to momentary lightning flashes, car headlights or cloud movements.
  - c. Energizes the system when the north sky light decreases to approximately 1.5 foot candles, and maintains the system energized until the north sky light increases to approximately 3 to 5 foot candles.

## **2.9 EXISTING LIGHTING SYSTEMS**

- A. For modifications or additions to existing lighting systems, the new components shall be compatible with the existing systems.
- B. New poles and luminaries shall have approximately the same configurations and dimensions as the existing poles and luminaries except where otherwise shown on the drawings.

## **2.10 AUXILIARY EQUIPMENT**

- A. Parallel-Type Systems: Shall be supplied power as shown on the drawings.
- B. Series Type Systems:
  1. Provide components specifically for constant-current series type lighting systems.
  2. Constant-Current Transformers:
    - a. Self-cooled by natural convection, liquid-immersed, fully automatic, outdoor type.
    - b. Liquid shall be oil conforming to ASTM D3487, except where otherwise shown.
    - c. Temperature rises shall not exceed the following ANSI C57.12. test values for the respective insulation systems:
      - 1) Standard, 55 degrees C by resistance and 65 degrees C hottest spot.
      - 2) Thermally upgraded, 65 degrees C by resistance and 80 degrees C hottest spot.
    - d. Core Coil Assemblies:

- 1) Braced to withstand the stresses caused by the maximum current available under all conditions and rough handling during shipment.
  - 2) Cores, silicon steel.
  - 3) Coils, continuous windings without splices except for taps.
  - e. Bring primary and secondary leads out through wet-process, porcelain bushings, pressure-tight. Terminals shall be suitable for the specific cables being connected to them.
  - f. Shall have capacitors for power factor improvement. The value of power factor under the percent of full load rating shall be as shown on the drawings.
  - g. Shall regulate the secondary current within one percent over the entire load rating range while the primary voltage remains within five percent of the rated voltage.
  - h. Operation of the transformers shall not be adversely affected while the transformers are mounted five degrees off of perpendicular.
  - i. Provide tanks and covers of steel to meet NEMA and ANSI requirements; which are cleaned, phosphatized and painted at the factory with primer and the manufacturer's standard extremely durable finish.
  - j. Sound levels shall not exceed 45 db.
  - k. Standard ANSI features and accessories including a pressure relief device, ground pad, lifting provisions and diagrammatic nameplate.
  - l. Dimensions and configurations shall conform to the spaces designated for installations.
  - m. Install the transformers so they will have adequate air circulation for heat removal.
3. Controllers:
- a. Oil-immersed, rated-load-interrupter, outdoor type with heavy duty, silver-alloy contacts.
  - b. Oil, ASTM D3487.
  - c. Operate at 120 volts, 60 Hz.
  - d. Have an auxiliary hand lever for manual operation during emergencies.
  - e. The depth below the oil surface of the contacts shall be not less than the depth of the switch mechanism.

- f. Bring leads out through wet-process, porcelain bushings, pressure-tight. Terminals shall be suitable for the specific cables being connected to them.
  - g. Provide steel tanks and covers, thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard durable finish.
  - h. Dimensions and configurations shall conform to the spaces designed for installations.
4. Provide protective relays to de-energize the control circuits for the controllers and thereby de-energize the series lighting load circuits when open circuit faults occur in the series lighting load circuits.
  5. Transformer, equipment enclosure, lightning arresters, primary and secondary protection shall be provided.
  6. Disconnecting Devices: Watertight, submersible types suitable for the cables being installed and for use in outdoor lighting systems.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer's recommendations.
- B. Photocell Switch Aiming: Aim switch according to manufacturer's recommendations. Mount switch on or beside each luminaire when switch is provided in cast weatherproof aluminum housing with swivel arm.

#### **3.2 GROUNDING**

- A. Ground noncurrent-carrying parts of equipment including metal poles, luminaries, mounting arms, brackets, and metallic enclosures as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding a conductor is connected to a metal other than copper, provide specially treated or lined connectors suitable and listed for this purpose.

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**SECTION 31 20 11  
EARTH MOVING (SHORT FORM)**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

**1.2 DEFINITIONS**

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proof rolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trench work throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in any of the following: // AASHTO // T99 // T180 // Method A. // ASTM // D698 // D1557 // Method A. //

D. The term fill means fill or backfill as appropriate.

**1.3 RELATED WORK**

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

**1.4 CLASSIFICATION OF EXCAVATION**

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

B. Classified Excavation: Removal and disposal of all material not defined as rock.

C. Rock Excavation:

1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 m<sup>3</sup> (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
3. Boulders or other detached stones each having a volume of 0.4 m<sup>3</sup> (1/2 cubic yard) or more.

**1.5 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION**

- A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 02, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:
1. 300 mm (12 inches) outside of the perimeter of formed footings.
  2. 600 mm (24 inches) outside the face of concrete work for which forms are required, except for footings.
  3. 150 mm (6 inches) below the bottom of pipe and not more than the pipe diameter plus 600 mm (24 inches) in width for pipe trenches.
  4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).

**1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
1. Certification of rock quantities excavated.
  2. Excavation method.
  3. Labor.
  4. Equipment.
  5. Land Surveyor's or Civil Engineer's name and official registration stamp.
  6. Plot plan showing elevations.
- C. Furnish to Resident Engineer, soil samples, suitable for laboratory tests, of proposed off site or on site fill material.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):

- 2004.....American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):
- T99-01 (R2004).....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
- T180-01 (2004).....Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop
- D. American Society for Testing and Materials (ASTM):
- D698-07.....Laboratory Compaction Characteristics of Soil Using Standard Effort
- D1557-07.....Laboratory Compaction Characteristics of Soil Using Modified Effort
- E. Standard Specifications of (Insert name of local state) State Department of Transportation, latest revision.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m<sup>3</sup> (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
1. Under concrete slab, crushed stone or gravel graded from 25 mm (1 inch) to 4.75 mm (No. 4).
  2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- E. Sod: Comparable species with existing turf. Use State Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 19 mm to 32 mm (3/4 inch to 1 1/4 inches) excluding top growth. There shall be no broken pads and torn or uneven ends.

## **PART 3 - EXECUTION**

### **3.1 SITE PREPARATION**

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the Resident Engineer. Work includes removal

of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Cemetery Property.

- B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left. Cemetery Projects: do not leave material within the burial profile up to 2400 mm (8 feet) below finished grade.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7'-6") of utility lines if such removal is approved in advance by the Resident Engineer. Remove materials from the Cemetery Property. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlapped in accordance with the latest issue of the, "American Standard for Nursery Stock", of the American Association of Nurserymen, Inc. Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semi-annually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus and 5 percent potash. Maintain plants moved to permanent positions as specified for plants in temporary locations until the conclusion of the contract. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs, that are to remain, than the farthest extension of their limbs.
- D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the Resident Engineer. Eliminate foreign

material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m<sup>3</sup> (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.

1. Cemetery Projects: Recommend that the top soil be tested for chemicals, pesticides and fertilizers if topsoil is to be removed from lands formerly utilized as farmland, to verify suitability for use as topsoil in the cemetery where new lawn areas are to be established.
2. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Cemetery Property.

E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

### **3.2 EXCAVATION**

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
  1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
  2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by Resident Engineer, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.
- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. Approval by

the Resident Engineer is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the Resident Engineer should be contacted to consider the use of flowable fill.

- C. Blasting: Blasting shall be permitted only when authorized by the Resident Engineer. Blasting shall be done with explosives of such quantity and power, and fired in such sequence and locations as to not injure personnel, damage or crack rock against which concrete is to be placed, damage property, or damage existing work or other portions of new work. The Contractor shall be responsible for damage caused by blasting operations.
- D. Building Earthwork:
  - 1. Excavation shall be accomplished as required by drawings and specifications.
  - 2. Excavate foundation excavations to solid undisturbed subgrade.
  - 3. Remove loose or soft material to solid bottom.
  - 4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete, poured separately from the footings.
  - 5. Do not tamp earth for backfilling in footing bottoms, except as specified.
- E. Trench Earthwork:
  - 1. Utility trenches (except sanitary and storm sewer):
    - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
    - b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
    - c. Support piping on undisturbed earth unless a mechanical support is shown.
    - d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the Resident Engineer.
  - 2. Sanitary and storm sewer trenches:
    - a. Trench width below a point 150 mm (6 inches) above top of the pipe shall be 600 mm (24 inches) for up to and including 300 mm (12 inches) diameter and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench

above that level shall be as necessary for sheeting and bracing and proper performance of the work.

- b. The bottom quadrant of the pipe shall be bedded on undisturbed soil or granular fill.
    - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
    - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one-sixth of pipe diameter below the pipe of 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
  - c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
  - d. Use granular fill for bedding where rock or rocky materials are excavated.
- F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials, that are determined by the Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. Testing of the soil shall be performed by the contractor's Testing Laboratory. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL REQUIREMENTS as applicable. Adjustments to be based on meters (yardage) in cut section only.
- G. Finished elevation of subgrade shall be as follows:
- 1. Pavement Areas - bottom of the pavement or base course as applicable.
  - 2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

### **3.3 FILLING AND BACKFILLING**

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in

contact with backfill have been installed, and inspected and approved by Resident Engineer.

- B. Proof-rolling Existing Subgrade: Proof-roll with a fully loaded dump truck. Make a minimum of one pass in each direction. Remove unstable uncompactable material and replace with granular fill material completed to mix requirements specified.
- C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the Resident Engineer. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer until there is no evidence of further compaction and to not less than 95 percent of the maximum density determined in accordance with any of the following test methods: // AASHTO // T99 // T180 // Method A // ASTM // D698 // D1557 Method A //.

#### 3.4 GRADING

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 1800 mm (6 feet).
- D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the Resident Engineer at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the



subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.

- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

### 3.5 LAWN AREAS

- A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by Resident Engineer before seeding or sodding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.
- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m<sup>2</sup> (25 pounds per 1000 square feet).
- D. Seeding: Seed at a rate of 2 kg/100 m<sup>2</sup> (4 pounds per 1000 square feet) and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 225 kg/m (150 pounds per foot) of roller width.
- E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 225 kg/m (150 pounds per foot) of the roller width to improve contact of sod with the soil.
- F. Watering: The Resident Engineer is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a

sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. Resident Engineer will be responsible for sod after installation and acceptance.

### **3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL**

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Cemetery property.
  - 1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Cemetery property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

### **3.6 CLEAN-UP**

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Cemetery Property.

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