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**SECTION 00 01 15**  
**LIST OF DRAWING SHEETS**

The drawings listed below accompanying this specification form a part of  
the contract.

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A311	ELEVATOR ENLARGED PLANS AND SECTIONS
A401	FOURTH FLOOR ENLARGED PLANS
A402	FIFTH FLOOR ENLARGED PLANS
A403	ENLARGED TOILET PLANS AND ACCESSORIES
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E500C	ELECTRICAL - FIFTH FLOOR - NEW WORK - LIGHTING - AREA C
E501A	ELECTRICAL - FIFTH FLOOR - NEW WORK - POWER AND SPECIAL SYSTEMS - AREA A
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- - - END - - -

**SECTION 01 00 00  
GENERAL REQUIREMENTS**

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**SECTION 01 00 00  
GENERAL REQUIREMENTS**

**1.1 SAFETY REQUIREMENTS**

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

**1.2 GENERAL INTENTION**

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for renovations to Operating Rooms on 4<sup>th</sup> and 5<sup>th</sup> Floors of Building 2 as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer.
- C. Offices of RPA Design, PC and Charlotte Engineers, LLP, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. Before placement and installation of work subject to tests by testing laboratory retained by Contractor, the Contractor shall notify the Contracting Officer Representative in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the Contracting Officer Representative.

- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

### **1.3 STATEMENT OF BID ITEM(S)**

- A. ITEM I, GENERAL CONSTRUCTION: Work includes general construction, alterations, necessary removal of existing structures and construction and certain other items.

ITEM II, Electrical Work: Work includes all labor, material, equipment and supervision to perform the required electrical construction work on this project.

ITEM III, Mechanical Work: Work includes all labor, material, equipment and supervision to perform the required Mechanical construction work on this project.

- B. ALTERNATE NO.1: Delete all work associated with the renovation of the old O.R. area, southeast wing of Level 4 as shown on Drawing G-005.

### **1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

- A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense,.

### **1.5 CONSTRUCTION SECURITY REQUIREMENTS**

- A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

- B. Security Procedures:



1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officer's representative for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".

2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
  - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
  - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

#### E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only.

#### **1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the

Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

- D. Working space and space available for storing materials shall be as determined by the Contracting Officer's Representative.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by Contracting Officer's Representative where required by limited working space.
  - 1. Do not store materials and equipment in other than assigned areas.
  - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
  - 3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- G. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The scope and sequencing of the work is outlined on Drawing PH101.

To insure such executions, Contractor shall furnish the Contracting Officer's Representative with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the Contracting Officer's Representative two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Contracting Officer's Representative and Contractor as illustrated on the contract documents.

H. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:

1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will

be required to respond to an alarm from Contractor's employee or watchman.

I. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Contracting Officer's Representative.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of Contracting Officer's Representative. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY for additional requirements.
2. Contractor shall submit a request to interrupt any such services to Contracting Officer's Representative, in writing, 7 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption

- will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the Contracting Officer's Representative.
  5. In case of a contract construction emergency, service will be interrupted on approval of Contracting Officer's Representative. Such approval will be confirmed in writing as soon as practical.
  6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- J. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- K. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.

- L. Coordinate the work for this contract with other construction operations as directed by Contracting Officer's Representative. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

## **1.7 ALTERATIONS**

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the Contracting Officer's Representative of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:
1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.
  2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
  3. Shall note any discrepancies between drawings and existing conditions at site.
  4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and Contracting Officer's Representative.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of Contracting Officer's Representative, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of



this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and Contracting Officer's Representative together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
  2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
  3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

## **1.8 DISPOSAL AND RETENTION**

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are // identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by Contracting Officer's Representative.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

## **1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS**

- A. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.
- B. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Requirements. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the

permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:

- Designating areas for equipment maintenance and repair;
- Providing waste receptacles at convenient locations and provide regular collection of wastes;
- Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

#### **1.10 RESTORATION**

A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the Contracting Officer's Representative. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the Contracting Officer's Representative before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and

quality to that of original existing construction, except as otherwise shown or specified.

- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

#### **1.11 AS-BUILT DRAWINGS**

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the Contracting Officer's Representative review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the

Contracting Officer's Representative within 15 calendar days after each completed phase and after the acceptance of the project by the Contracting Officer's Representative.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### **1.12 USE OF ROADWAYS**

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the Contracting Officer's Representative, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

#### **1.13 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT**

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:
  - 1. Permission to use each unit or system must be given by Contracting Officer's Representative in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the

Contracting Officer's Representative will withdraw permission for use of the equipment.

2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations*. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater

heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.

- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.
- D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor's expense.

#### **1.14 TEMPORARY USE OF EXISTING ELEVATORS**

- A. Contractor shall provide a dedicated Construction elevator for the transport of materials and personnel on the exterior of the building at a location to be determined and approved by COR, for the duration of the work.
- B. Use of existing service elevator for handling building materials and Contractor's personnel will be permitted on a limited basis during erection of the new construction elevator, subject to following provisions:
  - 1. Contractor makes all arrangements with the Contracting Officer's Representative for use of elevators. The Contracting Officer's Representative will ascertain that elevators are in proper condition. Personnel for operating elevators will not be provided by the Department of Veterans Affairs.
  - 2. Contractor covers and provides maximum protection of following elevator components:
    - a. Entrance jambs, heads soffits and threshold plates.

- b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
  - c. Finish flooring.
3. Government will accept hoisting ropes of elevator and rope of each speed governor if they are worn under normal operation. However, if these ropes are damaged by action of foreign matter such as sand, lime, grit, stones, etc., during temporary use, they shall be removed and replaced by new hoisting ropes at the contractors expense.
  4. If brake lining of elevators are excessively worn or damaged during temporary use, they shall be removed and replaced by new brake lining at the contractors expense.
  5. All parts of main controller, starter, relay panel, selector, etc., worn or damaged during temporary use shall be removed and replaced with new parts at the contractors expense, if recommended by elevator inspector after elevator is released by Contractor.
  6. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by Contracting Officer.

#### **1.15 TEMPORARY TOILETS**

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by Contracting Officer's Representative, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.



**1.16 AVAILABILITY AND USE OF UTILITY SERVICES**

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
  - 1. Obtain heat by connecting to Medical Center heating distribution system.
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
  - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting

devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

F. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at Contracting Officer's Representative's discretion) of use of water from Medical Center's system.

G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished and paid by the Contractor at Contractor's expense.

#### **1.17 NEW TELEPHONE EQUIPMENT**

The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

#### **1.18 TESTS**

- A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected

outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.

- B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
- E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonable period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.

- F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

#### **1.19 INSTRUCTIONS**

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the Contracting Officer's Representative coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the

operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the Contracting Officer's Representative and shall be considered concluded only when the Contracting Officer's Representative is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the Contracting Officer's Representative, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

#### **1.20 GOVERNMENT-FURNISHED PROPERTY**

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C. Storage space for equipment will be provided by the Government and the Contractor shall be prepared to unload and store such equipment therein upon its receipt at the Medical Center.
- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment

furnished by Government. Arrangements will then be made by the Government for delivery of equipment.

1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.

E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.

F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.

G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

#### **1.21 RELOCATED EQUIPMENT**

A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items

indicated by symbol "R" or otherwise shown to be relocated by the Contractor.

- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the Contracting Officer's Representative.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, at the main whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

#### **1.22 PHOTOGRAPHIC DOCUMENTATION**

- A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones including electronic indexing, navigation, storage and remote access to the documentation, as per these specifications. The commercial photographer or the subcontractor used for this work shall meet the following qualifications:
  - 1. Demonstrable minimum experience of three (3) years in operation providing documentation and advanced indexing/navigation systems including a representative portfolio of construction projects of similar type, size, duration and complexity as the Project.

2. Demonstrable ability to service projects throughout North America, which shall be demonstrated by a representative portfolio of active projects of similar type, size, duration and complexity as the Project.

B. Photographic documentation elements:

1. Each digital image shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) capable of producing 200x250mm (8 x 10 inch) prints with a minimum of 2272 x 1704 pixels and 400x500mm (16 x 20 inch) prints with a minimum 2592 x 1944 pixels.
2. Indexing and navigation system shall utilize actual AUTOCAD construction drawings, making such drawings interactive on an on-line interface. For all documentation referenced herein, indexing and navigation must be organized by both time (date-stamped) and location throughout the project.
3. Documentation shall combine indexing and navigation system with inspection-grade digital photography designed to capture actual conditions throughout construction and at critical milestones. Documentation shall be accessible on-line through use of an internet connection. Documentation shall allow for secure multiple-user access, simultaneously, on-line.
4. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every thirty (30) calendar days ("Progressions"). Progression documentation shall track interior construction of the building. Interior Progressions shall track interior improvements beginning when stud work commences and continuing until Project completion.
5. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet rock or dry wall installation. This process shall include all finished systems located in the walls and



- ceilings of all buildings at the Project. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
6. As-built finished conditions of the interior of each building including floors, ceilings and walls shall be documented at certificate of occupancy or equivalent, or just prior to occupancy, or both, as directed by the Contracting Officer's Representative. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
  7. Miscellaneous events that occur during any Contractor site visit, or events captured by the Department of Veterans Affairs independently, shall be dated, labeled and inserted into a Section in the navigation structure entitled "Slideshows," allowing this information to be stored in the same "place" as the formal scope.
  8. Customizable project-specific digital photographic documentation of other details or milestones. Indexing and navigation accomplished through interactive architectural plans.
  9. Regular (8 max) interior progressions of all walls of the entire project to begin at time of substantial framed or as directed by the Contracting Officer's Representative through to completion.
  10. In event a greater or lesser number of images than specified above are required by the Contracting Officer's Representative, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

- C. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.
- D. Coordination of photo shoots is accomplished through Contracting Officer's Representative. Contractor shall also attend construction team meetings as necessary. Contractor's operations team shall provide regular updates regarding the status of the documentation, including photo shoots concluded, the availability of new Progressions or Exact-Built viewable on-line and anticipated future shoot dates.
- E. Contractor shall provide all on-line domain/web hosting, security measures, and redundant server back-up of the documentation.
- F. Contractor shall provide technical support related to using the system or service.
- G. Upon completion of the project, final copies of the documentation (the "Permanent Record") with the indexing and navigation system embedded (and active) shall be provided in an electronic media format, typically a DVD or external hard-drive. Permanent Record shall have Building Information Modeling (BIM) interface capabilities. On-line access terminates upon delivery of the Permanent Record.

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**SECTION 01 32 16.15**  
**PROJECT SCHEDULES**

**PART 1- GENERAL**

**1.1 DESCRIPTION:**

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

**1.2 CONTRACTOR'S REPRESENTATIVE:**

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

**1.3 COMPUTER PRODUCED SCHEDULES**

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDF format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible

for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.

- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

#### **1.4 THE COMPLETE PROJECT SCHEDULE SUBMITTAL**

- A. Within 21 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the

final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 21 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
  - 1. Notify the Contractor concerning his actions, opinions, and objections.
  - 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.
- F. The Complete Project Schedule shall contain approximately 10 work activities/events.

#### **1.5 WORK ACTIVITY/EVENT COST DATA**

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work

activity/event cost data will not be acceptable, except on VA issued contract changes.

- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

#### **1.6 PROJECT SCHEDULE REQUIREMENTS**

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
  - 1. Show activities/events as:
    - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
    - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
    - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
    - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
    - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.

2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
  3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
  4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
  5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
  2. The planned number of shifts per day.
  3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data

required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

#### **1.7 PAYMENT TO THE CONTRACTOR:**

- A. Monthly, the contractor shall submit an application and certificate for payment using VA Form 10-6001a or the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

#### **1.8 PAYMENT AND PROGRESS REPORTING**

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
  - 1. Actual start and/or finish dates for updated/completed activities/events.
  - 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
  - 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
  - 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
  - 5. Completion percentage for all completed and partially completed activities/events.



6. Logic and duration revisions required by this section of the specifications.
  7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
  - C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**
  - D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor

should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

#### **1.9 RESPONSIBILITY FOR COMPLETION**

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
  - 1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
  - 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
  - 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

#### **1.10 CHANGES TO THE SCHEDULE**

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
  - 1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
  - 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.

3. The schedule does not represent the actual prosecution and progress of the project.
  4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
  - C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
  - D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
  - E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

#### **1.11 ADJUSTMENT OF CONTRACT COMPLETION**

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.

- B. Actual delays in activities/events which, according to the computer- produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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**SECTION 01 33 23**  
**SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL REQUIREMENTS.
- 1-2. For the purposes of this contract, samples (including laboratory samples to be tested), test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Shop drawings and product data submittals shall be transmitted in an electronic format (PDF) using Submittal Exchange or equal (a web based services designed specifically for transmitting and tract submittals, RFI's, and other documents between construction team members.
  - A. The electronic submittal process is not intended for color samples, color charts, or physical material samples.
  - B. Procedures:
    1. Submittal Preparation-Contractor may use any or all of the following options:
      - a. Subcontractors and Suppliers provide electronic (PDF) submittals to the Contractor via the Submittal Exchange (or equal) website.
      - b. Subcontractors and Suppliers provide paper submittals to the General Contractor who electronically scans and converts file to a PDF format.
    2. Contractor shall review and apply electronic stamp certifying that the submittal complies with the requirements of the Contract Documents including verification of manufacturer/product, dimensions and coordination of information with other parts of the work.
    3. Contractor shall transmit each transmittal to the Contracting Officer Representative using the Submittal Exchange (or equal) website ([www.submittalexchange.com](http://www.submittalexchange.com)) or equal.
    4. Contracting Officer Representative and or Architect and Engineer's review comments will be made available on the Submittal Exchange (or

equal) website for downloading. Contractor will receive email notice of completed review.

5. Distribution of reviewed submittals to subcontractors and suppliers is the responsibility of the Contractor.

6. Submit paper copies of the reviewed submittals at project close-out for record keeping purposes in accordance with Section 01 77 00 - Closeout Submittals.

7. Costs/Fees of Submittal Exchange (or equal) to be included in the General Contractor's proposal/Contract amount.

a. For pricing information please contact Michael Boyle at  
Submittal Exchange: [Michael.boyle@oracle.com](mailto:Michael.boyle@oracle.com) or (515) 631-6528

- 1-4. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-5. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1-6. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by the Contracting Officer Representative.
- 1-7. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall

refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.

- 1-8. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL REQUIREMENTS.
- 1-9. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-10. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
  - A. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail or electronic mail and shall contain the list of items, name of Medical Center name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.

2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
  3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
  2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.
  3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
  4. Contractor shall send a copy of transmittal letter to both Contracting Officer Representative and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
  5. Contractor shall forward a copy of transmittal letter to Contracting Officer's Representative simultaneously with submission to a commercial testing laboratory.
  6. Laboratory test reports shall be sent directly to Contracting Officer's Representative for appropriate action.
  7. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.



8. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Contracting Officer Representative at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
  1. For each drawing required, submit one legible photographic paper or vellum reproducible.
  2. Reproducible shall be full size.
  3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.

- 1-11. Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to:

RPA Design, PC  
5960 Fairview Road, Suite 500  
Charlotte, NC 28210

- 1-12. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the Contracting Officer's Representative.

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**SECTION 01 35 26  
SAFETY REQUIREMENTS**

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**SECTION 01 35 26**  
**SAFETY REQUIREMENTS**

**1.1 APPLICABLE PUBLICATIONS:**

- A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.
- B. American Society of Safety Engineers (ASSE):
  - A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning
  - A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites
  - A10.38-2013.....Basic Elements of an Employer's Program to Provide a Safe and Healthful Work Environment  
American National Standard Construction and Demolition Operations
- C. American Society for Testing and Materials (ASTM):
  - E84-2013.....Surface Burning Characteristics of Building Materials
- D. The Facilities Guidelines Institute (FGI):
  - FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities
- E. National Fire Protection Association (NFPA):
  - 10-2013.....Standard for Portable Fire Extinguishers
  - 30-2012.....Flammable and Combustible Liquids Code
  - 51B-2014.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work
  - 70-2014.....National Electrical Code
  - 70B-2013.....Recommended Practice for Electrical Equipment Maintenance
  - 70E-2012 .....Standard for Electrical Safety in the Workplace
  - 99-2012.....Health Care Facilities Code
  - 241-2013.....Standard for Safeguarding Construction, Alteration, and Demolition Operations
- F. The Joint Commission (TJC)
  - TJC Manual .....Comprehensive Accreditation and Certification Manual
- G. U.S. Nuclear Regulatory Commission
  - 10 CFR 20 .....Standards for Protection Against Radiation

## H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General  
Industry

29 CFR 1926 .....Safety and Health Regulations for Construction  
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

## I. VHA Directive 2005-007

**1.2 DEFINITIONS:**

- A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).
- B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.
- C. High Visibility Accident. Any mishap which may generate publicity or high visibility.
- D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even though provided by a physician or registered personnel.
- E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:
  - 1. Death, regardless of the time between the injury and death, or the length of the illness;
  - 2. Days away from work (any time lost after day of injury/illness onset);
  - 3. Restricted work;
  - 4. Transfer to another job;
  - 5. Medical treatment beyond first aid;
  - 6. Loss of consciousness; or
  - 7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

**1.3 REGULATORY REQUIREMENTS:**

- A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Facility Safety Officer or Contracting Officer Representative.

**1.4 ACCIDENT PREVENTION PLAN (APP):**

- A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.
- B. The APP shall be prepared as follows:
1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
  2. Address both the Prime Contractors and the subcontractors work operations.
  3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
  4. Address all the elements/sub-elements and in order as follows:
    - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:

- 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
  - 2) Plan approver (company/corporate officers authorized to obligate the company);
  - 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
- b. **BACKGROUND INFORMATION.** List the following:
- 1) Contractor;
  - 2) Contract number;
  - 3) Project name;
  - 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).
- c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.
- d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:
- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
  - 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
  - 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;
  - 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
  - 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
  - 6) Lines of authority;

- 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;
- e. SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:
  - 1) Identification of subcontractors and suppliers (if known);
  - 2) Safety responsibilities of subcontractors and suppliers.
- f. TRAINING.**
  - 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
  - 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.
  - 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
  - 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)
- g. SAFETY AND HEALTH INSPECTIONS.**
  - 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
  - 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)
- h. ACCIDENT INVESTIGATION & REPORTING.** The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the Facility Safety Officer or Contracting Officer Representative:



- 1) Exposure data (man-hours worked);
- 2) Accident investigations, reports, and logs.

**i. PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response ;
- 2) Contingency for severe weather;
- 3) Fire Prevention ;
- 4) Medical Support;
- 5) Posting of emergency telephone numbers;
- 6) Prevention of alcohol and drug abuse;
- 7) Site sanitation (housekeeping, drinking water, toilets);
- 8) Night operations and lighting ;
- 9) Hazard communication program;
- 10) Welding/Cutting "Hot" work ;
- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
- 12) General Electrical Safety
- 13) Hazardous energy control (Machine LOTO);
- 14) Site-Specific Fall Protection & Prevention;
- 15) Excavation/trenching;
- 16) Asbestos abatement;
- 17) Lead abatement;
- 18) Crane Critical lift;
- 19) Respiratory protection;
- 20) Health hazard control program;
- 21) Radiation Safety Program;
- 22) Abrasive blasting;
- 23) Heat/Cold Stress Monitoring;
- 24) Crystalline Silica Monitoring (Assessment);
- 25) Demolition plan (to include engineering survey);
- 26) Formwork and shoring erection and removal;
- 27) PreCast Concrete.

C. Submit the APP to the Facility Safety Officer or Contracting Officer Representative for review for compliance with contract requirements in

accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

- D. Once accepted by the Facility Safety Officer or Contracting Officer Representative, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.
- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the project superintendent, project overall designated OSHA Competent Person, and facility Safety Officer, Contracting Officer Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

#### **1.5 ACTIVITY HAZARD ANALYSES (AHAS):**

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)
- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Facility Safety Officer or Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
  - 1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall

- protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
    - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
    - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
  3. Submit AHAs to the Facility Safety Officer or Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
  4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
  5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Facility Safety Officer or Contracting Officer Representative.

**1.6 PRECONSTRUCTION CONFERENCE:**

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

**1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):**

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.
- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

#### **1.8 TRAINING:**

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.
- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.
- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.

- E. Submit training records associated with the above training requirements to the Facility Safety Officer or Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Contracting Officer Representative that individuals have undergone contractor's safety briefing.
- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

#### **1.9 INSPECTIONS:**

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to Facility Safety Officer or Contracting Officer Representative.

#### **1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:**

- A. Notify the Facility Safety Officer or Contracting Officer Representative as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment

used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Facility Safety Officer or Contracting Officer Representative determine whether a government investigation will be conducted.

- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Facility Safety Officer or Contracting Officer Representative within 5 calendar days of the accident. The Facility Safety Officer or Contracting Officer Representative will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Facility Safety Officer or Contracting Officer Representative monthly.
- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Facility Safety Officer or Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Facility Safety Officer or Contracting Officer Representative as requested.

#### **1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):**

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.
- B. Mandatory PPE includes:
  - 1. Hard Hats - unless written authorization is given by the Facility Safety Officer or Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
  - 2. Safety glasses - unless written authorization is given by the Facility Safety Officer or Contracting Officer Representative

appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.

3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Facility Safety Officer or Contracting Officer Representative.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

#### **1.12 INFECTION CONTROL**

- A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.
- B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Facility Safety Officer or Contracting Officer Representative before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the Facility Safety Officer or Contracting Officer Representative. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class II**, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:

1. Class I requirements:

- a. During Construction Work:

- 1) Notify the Facility Safety Officer or Contracting Officer Representative
    - 2) Execute work by methods to minimize raising dust from construction operations.



- 3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.
- b. Upon Completion:
  - 1) Clean work area upon completion of task
  - 2) Notify the Facility Safety Officer or Contracting Officer Representative.
- 2. Class II requirements:
  - a. During Construction Work:
    - 1) Notify the Facility Safety Officer or Contracting Officer Representative
    - 2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.
    - 3) Water mist work surfaces to control dust while cutting.
    - 4) Seal unused doors with duct tape.
    - 5) Block off and seal air vents.
    - 6) Remove or isolate HVAC system in areas where work is being performed.
  - b. Upon Completion:
    - 1) Wipe work surfaces with cleaner/disinfectant.
    - 2) Contain construction waste before transport in tightly covered containers.
    - 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
    - 4) Upon completion, restore HVAC system where work was performed
    - 5) Notify the Facility Safety Officer or Contracting Officer Representative

### **1.13 TUBERCULOSIS SCREENING**

- A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.

1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

#### **1.14 FIRE SAFETY**

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Facility Safety Officer or Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.
- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Temporary Construction Partitions:
  1. Install and maintain temporary construction partitions to provide smoke-tight separations between the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations.

- At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
2. Install temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
  3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
  - F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Facility Safety Officer or Contracting Officer Representative.
  - G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Facility Safety Officer or Contracting Officer Representative.
  - H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
  - I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
  - K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.
  - L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Facility Safety Officer or Contracting Officer Representative. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Contracting Officer Representative.

- M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Facility Safety Officer or Contracting Officer Representative.
- N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Facility Safety Officer. Obtain permits from Facility Safety Officer at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Facility Safety Officer or Contracting Officer Representative.
- P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

#### **1.15 ELECTRICAL**

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29 CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.
- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.
- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition ( refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Facility Safety Officer or Contracting Officer Representative with

approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.

1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
  2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
  3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the Facility Safety Officer or Contracting Officer Representative.
- D.** Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the Facility Safety Officer or Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
- E.** Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

#### **1.16 FALL PROTECTION**

- A.** The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities,

systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.

1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
4. Fall protection while using a ladder will be governed by the OSHA requirements.

#### **1.17 SCAFFOLDS AND OTHER WORK PLATFORMS**

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
  1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
  2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
  3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
  4. Emergency descent devices shall not be used as working platforms.
- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:
  1. The Competent Person's name and signature;
  2. Dates of initial and last inspections.

- E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

#### **1.18 CRANES**

- A. All crane work shall comply with 29 CFR 1926 Subpart CC.
- B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date of November 10, 2014.
- C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.
- D. Crane operators shall not carry loads
  - 1. over the general public or VAMC personnel
  - 2. over any occupied building unless
    - a. the top two floors are vacated
    - b. or overhead protection with a design live load of 300 psf is provided

#### **1.19 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)**

- A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

#### **1.20 WELDING AND CUTTING**

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with or Facility Safety Officer. Obtain permits from Facility Safety Officer at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

**1.23 LADDERS**

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
  - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
  - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.
- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

**1.24 FLOOR & WALL OPENINGS**

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.
- B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements. Skylights located in floors or roofs are considered floor or roof hole/openings.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
  - 1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
  - 2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must



be made aware of the meaning for color coding and equivalent methods.

3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.

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**SECTION 01 42 19**  
**REFERENCE STANDARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

**1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)**

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

**1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)**

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS

Office of Construction & Facilities Management

Facilities Quality Service (00CFM1A)

425 Eye Street N.W, (sixth floor)

Washington, DC 20001

Telephone Numbers: (202) 632-5249 or (202) 632-5178

Between 9:00 AM - 3:00 PM

**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. <a href="http://www.aluminum.org">http://www.aluminum.org</a>
AABC	Associated Air Balance Council <a href="http://www.aabchq.com">http://www.aabchq.com</a>
AAMA	American Architectural Manufacturer's Association <a href="http://www.aamanet.org">http://www.aamanet.org</a>
AAN	American Nursery and Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
AASHTO	American Association of State Highway and Transportation Officials <a href="http://www.aashto.org">http://www.aashto.org</a>
AATCC	American Association of Textile Chemists and Colorists <a href="http://www.aatcc.org">http://www.aatcc.org</a>
ACGIH	American Conference of Governmental Industrial Hygienists <a href="http://www.acgih.org">http://www.acgih.org</a>
ACI	American Concrete Institute <a href="http://www.aci-int.net">http://www.aci-int.net</a>
ACPA	American Concrete Pipe Association <a href="http://www.concrete-pipe.org">http://www.concrete-pipe.org</a>
ACPPA	American Concrete Pressure Pipe Association <a href="http://www.acppa.org">http://www.acppa.org</a>
ADC	Air Diffusion Council <a href="http://flexibleduct.org">http://flexibleduct.org</a>
AGA	American Gas Association <a href="http://www.aga.org">http://www.aga.org</a>
AGC	Associated General Contractors of America <a href="http://www.agc.org">http://www.agc.org</a>
AGMA	American Gear Manufacturers Association, Inc. <a href="http://www.agma.org">http://www.agma.org</a>
AHAM	Association of Home Appliance Manufacturers <a href="http://www.aham.org">http://www.aham.org</a>
AISC	American Institute of Steel Construction <a href="http://www.aisc.org">http://www.aisc.org</a>
AISI	American Iron and Steel Institute <a href="http://www.steel.org">http://www.steel.org</a>
AITC	American Institute of Timber Construction <a href="http://www.aitc-glulam.org">http://www.aitc-glulam.org</a>
AMCA	Air Movement and Control Association, Inc. <a href="http://www.amca.org">http://www.amca.org</a>
ANLA	American Nursery & Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>

ANSI	American National Standards Institute, Inc. <a href="http://www.ansi.org">http://www.ansi.org</a>
APA	The Engineered Wood Association <a href="http://www.apawood.org">http://www.apawood.org</a>
ARI	Air-Conditioning and Refrigeration Institute <a href="http://www.ari.org">http://www.ari.org</a>
ASAE	American Society of Agricultural Engineers <a href="http://www.asae.org">http://www.asae.org</a>
ASCE	American Society of Civil Engineers <a href="http://www.asce.org">http://www.asce.org</a>
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers <a href="http://www.ashrae.org">http://www.ashrae.org</a>
ASME	American Society of Mechanical Engineers <a href="http://www.asme.org">http://www.asme.org</a>
ASSE	American Society of Sanitary Engineering <a href="http://www.asse-plumbing.org">http://www.asse-plumbing.org</a>
ASTM	American Society for Testing and Materials <a href="http://www.astm.org">http://www.astm.org</a>
AWI	Architectural Woodwork Institute <a href="http://www.awinet.org">http://www.awinet.org</a>
AWS	American Welding Society <a href="http://www.aws.org">http://www.aws.org</a>
AWWA	American Water Works Association <a href="http://www.awwa.org">http://www.awwa.org</a>
BHMA	Builders Hardware Manufacturers Association <a href="http://www.buildershardware.com">http://www.buildershardware.com</a>
BIA	Brick Institute of America <a href="http://www.bia.org">http://www.bia.org</a>
CAGI	Compressed Air and Gas Institute <a href="http://www.cagi.org">http://www.cagi.org</a>
CGA	Compressed Gas Association, Inc. <a href="http://www.cganet.com">http://www.cganet.com</a>
CI	The Chlorine Institute, Inc. <a href="http://www.chlorineinstitute.org">http://www.chlorineinstitute.org</a>
CISCA	Ceilings and Interior Systems Construction Association <a href="http://www.cisca.org">http://www.cisca.org</a>
CISPI	Cast Iron Soil Pipe Institute <a href="http://www.cispi.org">http://www.cispi.org</a>
CLFMI	Chain Link Fence Manufacturers Institute <a href="http://www.chainlinkinfo.org">http://www.chainlinkinfo.org</a>

CPMB Concrete Plant Manufacturers Bureau  
<http://www.cpmc.org>

CRA California Redwood Association  
<http://www.calredwood.org>

CRSI Concrete Reinforcing Steel Institute  
<http://www.crsi.org>

CTI Cooling Technology Institute  
<http://www.cti.org>

DHI Door and Hardware Institute  
<http://www.dhi.org>

EGSA Electrical Generating Systems Association  
<http://www.egsa.org>

EEI Edison Electric Institute  
<http://www.eei.org>

EPA Environmental Protection Agency  
<http://www.epa.gov>

ETL ETL Testing Laboratories, Inc.  
<http://www.etl.com>

FAA Federal Aviation Administration  
<http://www.faa.gov>

FCC Federal Communications Commission  
<http://www.fcc.gov>

FPS The Forest Products Society  
<http://www.forestprod.org>

GANNA Glass Association of North America  
<http://www.cssinfo.com/info/ganna.html/>

FM Factory Mutual Insurance  
<http://www.fmglobal.com>

GA Gypsum Association  
<http://www.gypsum.org>

GSA General Services Administration  
<http://www.gsa.gov>

HI Hydraulic Institute  
<http://www.pumps.org>

HPVA Hardwood Plywood & Veneer Association  
<http://www.hpva.org>

ICBO International Conference of Building Officials  
<http://www.icbo.org>

ICEA Insulated Cable Engineers Association Inc.  
<http://www.icea.net>

\ICAC Institute of Clean Air Companies  
<http://www.icac.com>

IEEE Institute of Electrical and Electronics Engineers  
<http://www.ieee.org/>

IMSA International Municipal Signal Association  
<http://www.imsasafety.org>

IPCEA Insulated Power Cable Engineers Association

NBMA Metal Buildings Manufacturers Association  
<http://www.mbma.com>

MSS Manufacturers Standardization Society of the Valve and Fittings Industry Inc.  
<http://www.mss-hq.com>

NAAMM National Association of Architectural Metal Manufacturers  
<http://www.naamm.org>

NAPHCC Plumbing-Heating-Cooling Contractors Association  
<http://www.phccweb.org.org>

NBS National Bureau of Standards  
 See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors  
<http://www.nationboard.org>

NEC National Electric Code  
 See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association  
<http://www.nema.org>

NFPA National Fire Protection Association  
<http://www.nfpa.org>

NHLA National Hardwood Lumber Association  
<http://www.natlhardwood.org>

NIH National Institute of Health  
<http://www.nih.gov>

NIST National Institute of Standards and Technology  
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.  
<http://www.nelma.org>

NPA National Particleboard Association  
 18928 Premiere Court  
 Gaithersburg, MD 20879  
 (301) 670-0604

NSF National Sanitation Foundation  
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association  
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration  
 Department of Labor  
<http://www.osha.gov>

PCA Portland Cement Association  
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute  
<http://www.pci.org>

PPI The Plastic Pipe Institute  
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.  
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute  
<http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute  
<http://www.rfci.com>

RIS Redwood Inspection Service  
 See - CRA

RMA Rubber Manufacturers Association, Inc.  
<http://www.rma.org>

SCMA Southern Cypress Manufacturers Association  
<http://www.cypressinfo.org>

SDI Steel Door Institute  
<http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance  
<http://www.igmaonline.org>

SJI Steel Joist Institute  
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors  
 National Association, Inc.  
<http://www.smacna.org>

SSPC The Society for Protective Coatings  
<http://www.sspc.org>

STI Steel Tank Institute  
<http://www.steeltank.com>

SWI Steel Window Institute  
<http://www.steelwindows.com>

TCA Tile Council of America, Inc.  
<http://www.tileusa.com>



TEMA      Tubular Exchange Manufacturers Association  
<http://www.tema.org>

TPI        Truss Plate Institute, Inc.  
583 D'Onofrio Drive; Suite 200  
Madison, WI 53719  
(608) 833-5900

UBC        The Uniform Building Code  
See ICBO

UL         Underwriters' Laboratories Incorporated  
<http://www.ul.com>

ULC        Underwriters' Laboratories of Canada  
<http://www.ulc.ca>

WCLIB     West Coast Lumber Inspection Bureau  
6980 SW Varns Road, P.O. Box 23145  
Portland, OR 97223  
(503) 639-0651

WRCLA     Western Red Cedar Lumber Association  
P.O. Box 120786  
New Brighton, MN 55112  
(612) 633-4334

WWPA      Western Wood Products Association  
<http://www.wwpa.org>

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**SECTION 01 45 29**  
**TESTING LABORATORY SERVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by Contractor.

**1.2 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
  - T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates
  - T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
  - T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
  - T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
  - T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
  - T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
  - 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
  - A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
  - A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products
  - A416/A416M-10.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete

A490-12.....Standard Specification for Heat Treated Steel  
Structural Bolts, 150 ksi Minimum Tensile  
Strength

C31/C31M-10.....Standard Practice for Making and Curing Concrete  
Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of  
Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength of  
Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine  
and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight),  
Yield, and Air Content (Gravimetric) of Concrete

C140-12.....Standard Test Methods for Sampling and Testing  
Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic  
Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed  
Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly  
Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight  
Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural  
Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and  
Construction Evaluation of Mortars for Plain and  
Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing  
Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly  
Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete  
and Concrete Aggregates for Use in Construction  
and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength of  
Masonry Prisms

D422-63(2007).....Standard Test Method for Particle-Size Analysis  
of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction  
Characteristics of Soil Using Standard Effort

D1140-00(2006).....Standard Test Methods for Amount of Material in  
Soils Finer than No. 200 Sieve

D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under  
Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity  
and Density of Compacted Bituminous Mixtures  
Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit Weight  
of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction  
Characteristics of Soil Using Modified Effort  
(56,000ft lbf/ft<sup>3</sup> (2,700 KNm/m<sup>3</sup>))

D2166-06.....Standard Test Method for Unconfined Compressive  
Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit Weight  
of Soil in Place by the Rubber Balloon Method

D2216-10.....Standard Test Methods for Laboratory  
Determination of Water (Moisture) Content of  
Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and  
Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements  
for Agencies Testing and Inspecting Road and  
Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for  
Agencies Engaged in Testing and/or Inspection  
of Soil and Rock as used in Engineering Design  
and Construction

D6938-10.....Standard Test Method for In-Place Density and  
Water Content of Soil and Soil-Aggregate by  
Nuclear Methods (Shallow Depth)

E94-04(2010).....Standard Guide for Radiographic Examination

E164-08.....Standard Practice for Contact Ultrasonic Testing  
of Weldments

E329-11c.....Standard Specification for Agencies Engaged in  
Construction Inspection, Testing, or Special  
Inspection

E543-09.....Standard Specification for Agencies Performing  
Non-Destructive Testing

E605-93(R2011).....Standard Test Methods for Thickness and Density  
of Sprayed Fire Resistive Material (SFRM)  
Applied to Structural Members

E709-08.....Standard Guide for Magnetic Particle Examination

E1155-96(R2008).....Determining FF Floor Flatness and FL Floor  
Levelness Numbers

E. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

### **1.3 REQUIREMENTS:**

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

### **PART 2 - PRODUCTS (NOT USED)**

### **PART 3 - EXECUTION**

#### **3.1 CONCRETE:**

- A. Batch Plant Inspection and Materials Testing:
  - 1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.
  - 2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.

3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m<sup>3</sup> (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m<sup>3</sup> (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m<sup>3</sup> (100 cubic yards) at random. For

- pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
  7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
  8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
  9. Verify that specified mixing has been accomplished.
  10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
  11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
  12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
  13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
  14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
  15. Observe preparations for placement of concrete:
    - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    - b. Inspect preparation of construction, expansion, and isolation joints.
  16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
  17. Observe concrete mixing:



- a. Monitor and record amount of water added at project site.
  - b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
- a. Perform Floor Tolerance Measurements  $F_F$  and  $F_L$  in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
  - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
  - c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall  $F_F$  and  $F_L$  values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
- a. Grouting under base plates.
  - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
- 1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows:  
Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
  - 2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
  - 3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
    - a. Cylinder identification number and date cast.
    - b. Specific location at which test samples were taken.
    - c. Type of concrete, slump, and percent air.
    - d. Compressive strength of concrete in MPa (psi).
    - e. Weight of lightweight structural concrete in  $\text{kg/m}^3$  (pounds per cubic feet).
    - f. Weather conditions during placing.
    - g. Temperature of concrete in each test cylinder when test cylinder was molded.
    - h. Maximum and minimum ambient temperature during placing.
    - i. Ambient temperature when concrete sample in test cylinder was taken.
    - j. Date delivered to laboratory and date tested.

**3.2 REINFORCEMENT:**

- A. Review mill test reports furnished by Contractor.
- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

**3.3 MASONRY:**

- A. Mortar Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C780.
    - b. Obtain samples during or immediately after discharge from batch mixer.
    - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
    - d. Test one sample at 7 days and 2 samples at 28 days.
  - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
  - 1. Laboratory compressive strength test:
    - a. Comply with ASTM C1019.
    - b. Test one sample at 7 days and 2 samples at 28 days.
    - c. Perform test for each 230 m<sup>2</sup> (2500 square feet) of masonry.
- C. Masonry Unit Tests:
  - 1. Laboratory Compressive Strength Test:
    - a. Comply with ASTM C140.
    - b. Test 3 samples for each 460 m<sup>2</sup> (5000 square feet) of wall area.
- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m<sup>2</sup> (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

**3.4 STRUCTURAL STEEL:**

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:
  - 1. Review design and shop detail drawings for size, length, type and location of all welds to be made.

2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
3. Approve welder qualifications by certification or retesting.
4. Approve procedure for control of distortion and shrinkage stresses.
5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.

C. Fabrication and Erection:

1. Weld Inspection:

- a. Inspect welding equipment for capacity, maintenance and working condition.
- b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
- c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
- d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
- e. Measure 25 percent of fillet welds.
- f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
  - 1) 20 percent of all shear plate fillet welds at random, final pass only.
  - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
  - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
  - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
  - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
- g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
- h. Verify that correction of rejected welds are made in accordance with AWS D1.1.
- i. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.

2. Bolt Inspection:

- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
  - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
  - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.
  - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to COR.

### **3.5 STEEL DECKING:**

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to COR.

### **3.6 SHEAR CONNECTOR STUDS:**

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.

- C. Submit inspection reports, certification, and instances of noncompliance to COR.

### 3.7 SPRAYED-ON FIREPROOFING:

- A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
- B. Obtain a copy of approved submittals from COR.
- C. Use approved installation in test areas as criteria for inspection of work.
- D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.
- E. Location of test areas for field tests as follows:
1. Thickness: Select one bay per floor, or one bay for each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
  2. Density: Take density determinations from each floor, or one test from each 930 m<sup>2</sup> (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.
- F. Submit inspection reports, certification, and instances of noncompliance to COR.

### 3.8 TYPE OF TEST:

#### Approximate Number of Tests Required

A. Concrete:	
Making and Curing Concrete Test Cylinders (ASTM C31)	<u>50</u>
Compressive Strength, Test Cylinders (ASTM C39)	<u>50</u>
Concrete Slump Test (ASTM C143)	<u>50</u>
Concrete Air Content Test (ASTM C173)	<u>50</u>
B. Structural Steel:	
Ultrasonic Testing of Welds (ASTM E164)	<u>10</u>
C. Sprayed-On Fireproofing:	
Thickness and Density Tests (ASTM E605)	<u>40</u>
D. Inspection:	
Technical Personnel (Man-days)	<u>3</u>

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**SECTION 01 57 19**  
**TEMPORARY ENVIRONMENTAL CONTROLS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
  - 1. Adversely effect human health or welfare,
  - 2. Unfavorably alter ecological balances of importance to human life,
  - 3. Effect other species of importance to humankind, or;
  - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
  - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
  - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
  - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
  - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
  - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
  - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

**1.2 QUALITY CONTROL**

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

**1.3 REFERENCES**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):  
33 CFR 328.....Definitions

**1.4 SUBMITTALS**

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
  - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the COR to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than twenty (20) days after the meeting, the Contractor shall prepare and submit to the COR and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
    - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
    - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
    - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
    - d. Description of the Contractor's environmental protection personnel training program.
    - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.



- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
  - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
  - h. Permits, licenses, and the location of the solid waste disposal area.
  - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
  - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
  - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

#### **1.5 PROTECTION OF ENVIRONMENTAL RESOURCES**

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
  - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
  - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
  - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
  - a. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.

7. Manage and control spoil areas on Government property to limit spoil to areas on the Environmental Protection Plan and prevent erosion of soil or sediment from entering nearby water courses or lakes.
  8. Protect adjacent areas from despoilment by temporary excavations and embankments.
  9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
  10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
  11. Handle discarded materials other than those included in the solid waste category as directed by the COR.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds/settling basins allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
  2. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of North Carolina and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all

- times, including weekends, holidays, and hours when work is not in progress.
2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
  3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
  4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00p.m unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
  - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95

GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	N/A
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
  - c. Provide soundproof housings or enclosures for noise-producing machinery.
  - d. Use efficient silencers on equipment air intakes.
  - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
  - f. Line hoppers and storage bins with sound deadening material.
  - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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**SECTION 01 58 16**  
**TEMPORARY INTERIOR SIGNAGE**

**PART 1 GENERAL****DESCRIPTION**

This section specifies temporary interior signs.

**PART 2 PRODUCTS****2.1 TEMPORARY SIGNS**

- A. Fabricate from 50 Kg (110 pound) mat finish white paper.
- B. Cut to 100 mm (4-inch) wide by 300 mm (12 inch) long size tag.
- C. Punch 3 mm (1/8-inch) diameter hole centered on 100 mm (4-inch) dimension of tag. Edge of Hole spaced approximately 13 mm (1/2-inch) from one end on tag.
- D. Reinforce hole on both sides with gummed cloth washer or other suitable material capable of preventing tie pulling through paper edge.
- E. Ties: Steel wire 0.3 mm (0.0120-inch) thick, attach to tag with twist tie, leaving 150 mm (6-inch) long free ends.

**PART 3 EXECUTION****3.1 INSTALLATION**

- A. Install temporary signs attached to room door frame or room door knob, lever, or pull for doors on corridor openings.
- B. Mark on signs with felt tip marker having approximately 3 mm (1/8-inch) wide stroke for clearly legible numbers or letters.
- C. Identify room with numbers as designated on floor plans.

**3.2 LOCATION**

- A. Install on doors that have room, corridor, and space numbers shown.
- B. Doors that do not require signs are as follows:
  - 1. Corridor barrier doors (cross-corridor) in corridor with same number.
  - 2. Folding doors or partitions.
  - 3. Toilet or bathroom doors within and between rooms.
  - 4. Communicating doors in partitions between rooms with corridor entrance doors.
  - 5. Closet doors within rooms.
- C. Replace missing, damaged, or illegible signs.

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- C. Replace missing, damaged, or illegible signs.

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**SECTION 01 74 19**  
**CONSTRUCTION WASTE MANAGEMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills and incinerators shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Soil.
  - 2. Inerts (eg, concrete, masonry and asphalt).
  - 3. Clean dimensional wood and palette wood.
  - 4. Green waste (biodegradable landscaping materials).
  - 5. Engineered wood products (plywood, particle board and I-joists, etc).
  - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
  - 7. Cardboard, paper and packaging.
  - 8. Bitumen roofing materials.
  - 9. Plastics (eg, ABS, PVC).
  - 10. Carpet and/or pad.
  - 11. Gypsum board.
  - 12. Insulation.
  - 13. Paint.
  - 14. Fluorescent lamps.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS
- B. Section 02 41 00, DEMOLITION.

### 1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
  2. Packaging used for construction products.
  3. Poor planning and/or layout.
  4. Construction error.
  5. Over ordering.
  6. Weather damage.
  7. Contamination.
  8. Mishandling.
  9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.cwm.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.
- I. A continuous Job-to-Date electronic spreadsheet that tabulates waste Generated, Waste Diverted from Landfills and Incinerators, and Waste disposed of in Landfills and Incinerators shall be kept.

#### **1.4 TERMINOLOGY**

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the

purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
  - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

#### **1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
  - 1. Procedures to be used for debris management.
  - 2. Techniques to be used to minimize waste generation.
  - 3. Analysis of the estimated job site waste to be generated:
    - a. List of each material and quantity to be salvaged, reused, recycled.
    - b. List of each material and quantity proposed to be taken to a landfill.
  - 4. Detailed description of the Means/Methods to be used for material handling.
    - a. On site: Material separation, storage, protection where applicable.
    - b. Off site: Transportation means and destination. Include list of materials.
      - 1) Description of materials to be site-separated and self-hauled to designated facilities.
      - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
    - c. The names and locations of mixed debris reuse and recycling facilities or sites.
    - d. The names and locations of trash disposal landfill facilities or sites.
    - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. A Spreadsheet shall be submitted every month with the Contractor's Certificate and Application for Payment. It should indicate on an ongoing basis, line items for each material, including weigh, date and end use or destination of the material indicated. The Monthly summary of construction and demolition debris diversion will quantify all materials generated at the work site , percentage of quantity disposed of and percentage of quantity diverted from disposal through recycling.

**1.6 RECORDS**

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration.

**PART 2 - PRODUCTS****2.1 MATERIALS**

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

**PART 3 - EXECUTION****3.1 COLLECTION**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

**3.2 DISPOSAL**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

**3.3 REPORT**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.

C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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**SECTION 02 41 00  
DEMOLITION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies demolition and removal of utilities and other structures.

**1.2 RELATED WORK:**

- A. Safety Requirements: GENERAL REQUIREMENTS Article, ACCIDENT PREVENTION.
- B. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

**1.3 PROTECTION:**

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- D. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- E. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Contracting Officer Representative. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as

required. Repairs, reinforcement, or replacement must have Contracting Officer Representative's approval.

- G. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

#### **1.4 UTILITY SERVICES:**

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

#### **PART 2 - PRODUCTS (NOT USED)**

#### **PART 3 - EXECUTION**

##### **3.1 DEMOLITION:**

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
  - 1. As required for installation of new utility service lines.
  - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Contracting Officer's Representative. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- D. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Contracting Officer

Representative. When Utility lines are encountered that are not indicated on the drawings, the Contracting Officer Representative shall be notified within 24 hours of encountering utility and prior to further work.

**3.2 CLEAN-UP:**

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Contracting Officer's Representative. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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**SECTION 02 82 11**  
**TRADITIONAL ASBESTOS ABATEMENT**

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## PART 1 - GENERAL

**1.1 SUMMARY OF THE WORK****1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS**

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

**1.1.2 EXTENT OF WORK**

- A. Below is a brief description of the estimated quantities of asbestos containing materials to be abated. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as to the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.
- B. Removal, clean-up and disposal of asbestos containing materials (ACM) and asbestos/waste contaminated elements in an appropriate regulated area for the following approximate quantities;
  - (500) linear feet of  $\leq 2$ " diameter pipe insulation concealed in wall cavities, pipe chases or above ceilings;
  - (500) linear feet of 2" - 6" diameter pipe insulation concealed in wall cavities, pipe chases or above ceilings;
  - (150) fittings 2" - 6" in diameter concealed in wall cavities, pipe chases or above ceilings;
  - (8,900) square feet of exposed 12" X 12" asbestos floor tile and associated mastics, glues and adhesives;
  - (30) each of 12 square feet of transite-type asbestos heat shields in heat convector units (total approximate quantity 600 square feet);
  - (75) each of doors and door frames that are assumed to contain asbestos material.

**1.1.3 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING.
- B. Section 02 41 00, DEMOLITION.
- C. Division 09, FINISHES
- D. Division 22, PLUMBING.



- E. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- F. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION
- G. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- H. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING / Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING / Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING / Section 22 11 00, FACILITY WATER DISTRIBUTION / Section 22 13 00, FACILITY SANITARY SEWERAGE / Section 22 13 23, SANITARY WASTE INTERCEPTORS / Section 22 14 00, FACILITY STORM DRAINAGE / Section 22 66 00, CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 23 11 23, FACILITY NATURAL-GAS PIPING.
- I. Section 23 21 13, HYDRONIC PIPING / Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
- J. Section 23 31 00, HVAC DUCTS AND CASINGS / Section 23 37 00, AIR OUTLETS AND INLETS.

#### **1.1.4 TASKS**

The work tasks are summarized briefly as follows:

- A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, regulated area preparations, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.
- B. Abatement activities including removal, lockdown encapsulation, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
- C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

#### **1.1.5 CONTRACTORS USE OF PREMISES**

- A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with all applicable Federal, State and Local regulations and requirements.
- B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedures. VA Design and Construction Procedures drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings and/or the specifications shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings: Contractor shall coordinate the work hours for abatement activities, use of corridors, stairs and elevators with VA representative prior to work.

## 1.2 VARIATIONS IN QUANTITY

The quantities and locations of ACM as indicated on the drawings and/or specifications and the extent of work included in this section are estimated which are limited by the physical constraints imposed by occupancy of the buildings and accessibility to ACM. Accordingly, minor variations (+/- 10%) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the Contractor shall provide unit prices for newly discovered ACM and those prices shall be used for additional work required under the contract.

## 1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer; their field representative; (the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and/or new installation work and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as it is practicable. The Contractor shall not resume any asbestos removal and/or new installation work activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions and/or new installation work activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as practical. The Contractor shall immediately stop asbestos removal/disturbance and/or new installation work activities and initiate fiber reduction activities:

- A. Airborne PCM analysis results equal to or greater than 0.01 f/cc above background air samples outside a regulated area;
- B. breach or break in regulated area containment barrier(s);
- C. less than -0.02" WCG pressure in the regulated area;
- D. serious injury/death at the site;
- E. fire/safety emergency at the site;
- F. respiratory protection system failure;
- G. power failure or loss of wetting agent; or
- H. any visible emissions observed outside the regulated area.

## 1.4 DEFINITIONS

### 1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in

nature and not completely descriptive of the requirements indicated therein.

#### 1.4.2 GLOSSARY

**Abatement** - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition, and renovation activities related to asbestos containing materials (ACM).

**Aerosol** - Solid or liquid particulate suspended in air.

**Adequately wet** - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

**Aggressive method** - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

**Aggressive sampling** - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

**AHERA** - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

**Aircell** - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

**Air monitoring** - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air. For personal samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis. NIOSH Method 7402 can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

**Air sample filter** - The filter used to collect fibers that are then counted. The filter is made of mixed cellulose ester (MCE) membrane for PCM (Phase Contrast Microscopy) and has a pore size of 0.8 microns and for TEM (Transmission Electron Microscopy) a 0.45 micron pore size MCE membrane.

**Amended water** - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

**Asbestos** - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

**Asbestos Hazard Abatement Plan (AHAP)** - Asbestos work procedures required to be submitted by the Contractor before work begins.

**Asbestos-containing material (ACM)** - Any material containing more than one percent of asbestos.

**Asbestos contaminated elements (ACE)** - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

**Asbestos-contaminated soil (ACS)** - Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

**Asbestos-containing waste (ACW) material** - Asbestos-containing material or asbestos contaminated objects requiring disposal.

**Asbestos Project Monitor** - Some states require that any person conducting asbestos abatement clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

**Asbestos waste decontamination facility** - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

**Authorized person** - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

**Authorized visitor** - Any person approved by the VA; the Contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA).

**Barrier** - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.

**Containment Barrier** - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

**Critical Barrier** - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

**Primary Barrier** - Plastic barriers placed over critical barriers and exposed directly to abatement work.

**Secondary Barrier** - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

**Breathing zone** - The hemisphere forward of the shoulders with a radius of about 6 - 9 inches from the worker's nose.

**Bridging encapsulant** - An encapsulant that forms a layer on the surface of the ACM.

**Building/facility owner** - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

**Bulk testing** - The collection and analysis of suspect asbestos containing materials in accordance with EPA AHERA protocol and as adopted by OSHA 29 CFR 1926.1101.

**Certified Industrial Hygienist (CIH)** - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

**Class I asbestos work** - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

**Class II asbestos work** - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

**Clean room/Changing room** - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

**Clearance sample** - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).

**Closely resemble** - The major workplace conditions that have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

**Competent person** - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

**Contractor's Professional Industrial Hygienist (CPIH/CIH)** - The asbestos abatement Contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may be a certified industrial hygienist (CIH). Contractor's CPIH/CIH shall be accredited as a Supervising Air Monitor by the State of North Carolina. All accredited Air Monitor's shall work under the direct supervision of a State of North Carolina accredited Supervising Air Monitor.

**Count** - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

**Crawl space** - An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

**Decontamination area/unit** - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

**Demolition** - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

**VA Total** - means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

**Disposal bag** - Typically 6 mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

**Disturbance** - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

**Drum** - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

**Employee exposure** - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

**Encapsulant** - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

**Encapsulation** - Treating ACM with an encapsulant.

**Enclosure** - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

**Equipment room** - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

**Fiber** - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

**Fibers per cubic centimeter (f/cc)** - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

**Filter** - Media used in respirators, vacuums, or other machines to remove particulate from air.

**Firestopping** - Material used to close the open parts of a structure in order to prevent a fire from spreading.

**Friable asbestos containing material** - Any material containing more than one (1) percent of asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

**Glovebag** - Not more than a 60 x 60 inch impervious 6-mil plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled. Glovebag use is typically not used on piping, fittings and valves that exceed 150 degrees Fahrenheit.

**High efficiency particulate air (HEPA) filter** - An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

**HEPA vacuum** - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

**Homogeneous area** - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

**HVAC** - Heating, Ventilation and Air Conditioning

**Industrial hygienist (IH)** - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

**Industrial hygienist technician (IH Technician)** - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. North Carolina requires that an industrial hygienist technician conducting asbestos abatement air sampling, clearance inspection and clearance air sampling be licensed as an accredited Supervising Air Monitor or and accredited Air Monitor working under the supervision of a Supervising Air Monitor.

**Intact** - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

**Lockdown** - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

**National Emission Standards for Hazardous Air Pollutants (NESHAP)** - EPA's rule to control emissions of asbestos to the environment (40 CFR part 61, Subpart M).

**Negative initial exposure assessment** - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL.

**Negative pressure** - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

**Negative pressure respirator** - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

**Non-friable ACM** - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

**Organic vapor cartridge** - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

**Outside air** - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

**Owner/operator** - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

**Penetrating encapsulant** - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

**Personal sampling/monitoring** - Representative air samples obtained in the breathing zone for one or more workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure in fibers per cubic centimeter (f/cc) of air.

**Permissible exposure limit (PEL)** - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the eight (8) hour time weighted average PEL is 0.1 fibers per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit is 1.0 fibers per cubic centimeter (1 f/cc).

**Personal protective equipment (PPE)** - equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, gloves, fall protection, safety shoes/boots, hard hats, safety glasses, and respirators.

**Pipe tunnel/Chases/Wall Cavities** - An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system and plumbing systems in the building are routed to allow the pipes to access heating elements and plumbing fixtures. These areas may contain asbestos pipe insulation, asbestos fittings, Transite-type heat shields, asbestos contaminated plaster or gypsum-board type walls and/or ceilings, fireproofing or asbestos-contaminated soil.

**Polarized light microscopy (PLM)** - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

**Polyethylene sheeting** - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, flame retardant per NFPA 241.

**Positive/negative fit check** - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator respectively.

**Presumed ACM (PACM)** - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (k)(5).

**Professional IH** - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has

formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH) or Contractor's PIH (CPIH/CIH). Professional IH shall be accredited as a Supervising Air Monitor by the State of North Carolina. All accredited Air Monitor's shall work under the direct supervision of a State of North Carolina accredited Supervising Air Monitor.

**Project designer** - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5) and is accredited by the State of North Carolina.

**Assigned protection factor** - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

**Qualitative fit test (QLFT)** - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

**Quantitative fit test (QNFT)** - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

**Regulated area** - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

**Regulated ACM (RACM)** - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

**Removal** - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including renovation and demolition operations.

**Renovation** - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

**Repair** - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

**Shower room** - The portion of the PDF where personnel shower before leaving the regulated area.

**Supplied air respirator (SAR)** - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-1989.

**Surfacing ACM** - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

**Surfactant** - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

**Thermal system ACM** - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.



**Transmission electron microscopy (TEM)** - A microscopy method that can identify and count asbestos fibers.

**VA Professional Industrial Hygienist (VPIH/CIH)** - The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH, and shall work under the direction of a Certified Industrial Hygienist (CIH) who is accredited in the State of North Carolina for Asbestos.

**VA Representative** - The VA official responsible for on-going project work.

**Visible emissions** - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

**Waste/Equipment decontamination facility (W/EDF)** - The area in which equipment is decontaminated before removal from the regulated area.

**Waste generator** - Any owner or operator whose act or process produces asbestos-containing waste material.

**Waste shipment record** - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

**Wet cleaning** - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

#### 1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses may be subject to change.

- |                      |            |            |           |                       |
|----------------------|------------|------------|-----------|-----------------------|
| A. VA                | Department | of         | Veterans  | Affairs               |
| 810                  | Vermont    |            | Avenue,   | NW                    |
| Washington, DC 20420 |            |            |           |                       |
| B. AIHA              | American   | Industrial | Hygiene   | Association           |
| 2700                 | Prosperity | Avenue,    | Suite     | 250                   |
| Fairfax,             |            | VA         |           | 22031                 |
| 703-849-8888         |            |            |           |                       |
| C. ANSI              | American   | National   | Standards | Institute             |
| 1430                 |            |            |           | Broadway              |
| New                  | York,      |            | NY        | 10018                 |
| 212-354-3300         |            |            |           |                       |
| D. ASTM              | American   | Society    | for       | Testing and Materials |
| 1916                 |            |            | Race      | St.                   |
| Philadelphia,        |            |            | PA        | 19103                 |
| 215-299-5400         |            |            |           |                       |
| E. CFR               | Code       | of         | Federal   | Regulations           |
| Government           |            |            | Printing  | Office                |
| Washington, DC 20420 |            |            |           |                       |
| F. CGA               | Compressed |            | Gas       | Association           |
| 1235                 | Jefferson  |            | Davis     | Highway               |
| Arlington,           |            | VA         |           | 22202                 |
| 703-979-0900         |            |            |           |                       |

- G. CS Commercial Standard of the National Institute of Standards and Technology (NIST)  
U. S. Department of Commerce  
Government Printing Office  
Washington, DC 20420
- H. EPA Environmental Protection Agency  
401 M St., SW  
Washington, DC 20460  
202-382-3949
- I. MIL-STD Military Standards/Standardization Division  
Office of the Assistant Secretary of Defense  
Washington, DC 20420
- J. NIST National Institute for Standards and Technology  
U. S. Department of Commerce  
Gaithersburg, MD 20234  
301-921-1000
- K. NEC National Electrical Code (by NFPA)
- L. NEMA National Electrical Manufacturer's Association  
2101 L Street, N.W.  
Washington, DC 20037
- M. NFPA National Fire Protection Association  
1 Batterymarch Park  
P.O. Box 9101  
Quincy, MA 02269-9101  
800-344-3555
- N. NIOSH National Institutes for Occupational Safety and Health  
4676 Columbia Parkway  
Cincinnati, OH 45226  
513-533-8236
- O. OSHA Occupational Safety and Health Administration  
U.S. Department of Labor  
Government Printing Office  
Washington, DC 20402
- P. UL Underwriters Laboratory  
333 Pfingsten Rd.  
Northbrook, IL 60062  
312-272-8800

## 1.5 APPLICABLE CODES AND REGULATIONS

### 1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS

- A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.

- B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.
- C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.

#### **1.5.2 ASBESTOS ABATEMENT CONTRACTOR RESPONSIBILITY**

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE) including respiratory protection including respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with this specification and OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

#### **1.5.3 FEDERAL REQUIREMENTS**

Federal requirements which govern asbestos abatement include, but are not limited to, the following regulations.

- A. Occupational Safety and Health Administration (OSHA)
  - 1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
  - 2. Title 29 CFR 1910 Subpart I - Personal Protective Equipment
  - 3. Title 29 CFR 1910.134 - Respiratory Protection
  - 4. Title 29 CFR 1926 - Construction Industry Standards
  - 5. Title 29 CFR 1910.1020 - Access to Employee Exposure and Medical Records
  - 6. Title 29 CFR 1910.1200 - Hazard Communication
  - 7. Title 29 CFR 1910 Subpart K - Medical and First Aid
- B. Environmental Protection Agency (EPA):
  - 1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
  - 2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)
- C. Department of Transportation (DOT)
  - Title 49 CFR 100 - 185 - Transportation

#### **1.5.4 STATE REQUIREMENTS**

State requirements that apply to the asbestos abatement work, disposal, clearance, etc., include, but are not limited to, the following:

North Carolina Asbestos Hazard Management  
Program Rules as adopted by 15A NCAC  
19C.0600

North Carolina Occupational Safety and Health Standards for the Construction Industry, 29 CFR Part 1926 as adopted by T13 NCAC 07F.0201

North Carolina General Statutes, Chapter 95, 97, 130

North Carolina Asbestos Abatement Guidelines and Policies Construction Manual, Section 204.3.d

NESHAPS Notification to Health Hazards Control Unit, NCDHHS-Division of Public Health, 1912 Mail Service Center, Raleigh, NC 27699-1912 (Phone: 919-707-5950)

#### **1.5.5 LOCAL REQUIREMENTS (OMIT)**

#### **1.5.6 STANDARDS**

- A. Standards which govern asbestos abatement activities include, but are not limited to, the following:
  - 1. American National Standards Institute (ANSI) Z9.2-79 - Fundamentals Governing the Design and Operation of Local Exhaust Systems and ANSI Z88.2 - Practices for Respiratory Protection.
  - 2. Underwriters Laboratories (UL) 586-90 - UL Standard for Safety of HEPA Filter Units, 7th Edition.
- B. Standards which govern encapsulation work include, but are not limited to the following:
  - 1. American Society for Testing and Materials (ASTM)
- C. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:
  - 1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
  - 2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
  - 3. NFPA 101 - Life Safety Code

#### **1.5.7 EPA GUIDANCE DOCUMENTS**

- A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.
- B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
- C. Asbestos Waste Management Guidance EPA 530-SW-85-007
- D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
- E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

#### **1.5.8 NOTICES**

- A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:

NESHAPS Notification to Health Hazards Control Unit, NCDHHS-Division of Public Health, 1912 Mail Service Center, Raleigh, NC 27699-1912 (Phone: 919-707-5950). Send written NESHAPS Notification at least ten (10) working days in advance of work.

- B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification are given to EPA, State, and Local authorities.

#### 1.5.9 PERMITS/LICENSES

- A. The Contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

#### 1.5.10 POSTING AND FILING OF REGULATIONS

- A. Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each in the clean room at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

#### 1.5.11 VA RESPONSIBILITIES

Prior to commencement of work:

- A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**
- B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

#### 1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS

- A. An Emergency Action Plan shall be developed prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a);(b).
- B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
- C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
- D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls,

confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.

- E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
  - 1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
  - 2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.
- F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
- G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen (OSHA 29 CFR 1910.1030) training shall also be verified for those personnel required to provide first aid/CPR.
- H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; power failure; and negative pressure failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

#### **1.5.13 PRE-CONSTRUCTION MEETING**

Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPCIH) or their authorized representative to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

- A. Proof of Contractor licensing in North Carolina.
- B. Proof the Competent Person(s) is trained and accredited and approved for working in the State of North Carolina. Verification of the experience of the Competent Person(s) shall also be presented.
- C. A list of all workers who will participate in the project, including experience and verification of training and accreditation in the State of North Carolina.
- D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
- E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
- F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
- G. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project.

1. Regulated area preparation procedures;
2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
3. Decontamination area set-up/layout and decontamination procedures for employees;
4. Abatement methods/procedures and equipment to be used;
5. Personal protective equipment to be used;
- H. At this meeting the Contractor shall provide all submittals as required.
- I. Procedures for handling, packaging and disposal of asbestos waste.
- J. Emergency Action Plan and Contingency Plan Procedures.

## 1.6 PROJECT COORDINATION

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

### 1.6.1 PERSONNEL

- A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.
- B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; social security number; qualifications; North Carolina accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.
- C. Minimum qualifications for Contractor and assigned personnel are:
  1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of federal (and state as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable North Carolina; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.
  2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
  3. The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on

- five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation. The CPIH/CIH shall be accredited as a Supervising Air Monitor in the State of North Carolina.
4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State of North Carolina accreditation/license.

All personnel should be in compliance with OSHA construction safety training as applicable and submit certification.

## **1.7 RESPIRATORY PROTECTION**

### **1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM**

The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.Subpart I;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program. Respirator selection shall protect workers at or below 0.01 f/cc inside the facepiece, based on the OSHA, ANSI, or NIOSH assigned protection factors, whichever is most protective of the worker. Respirator selection shall also protect workers at or below the current OSHA Permissible Exposure Limit (PEL) and the American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Values (TLVs) for all other exposures to chemical, biological or physical agents.

### **1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR**

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

### **1.7.3 SELECTION AND USE OF RESPIRATORS**

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.



**1.7.4 MINIMUM RESPIRATORY PROTECTION**

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or below 0.5 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this specification. Abatement personnel must have a respirator for their exclusive use.

**1.7.5 MEDICAL WRITTEN OPINION**

No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

**1.7.6 RESPIRATOR FIT TEST**

All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPRs which have been put into a motor/blower failure mode.

**1.7.7 RESPIRATOR FIT CHECK**

The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from entering the regulated work area until resolution of the problem.

**1.7.8 MAINTENANCE AND CARE OF RESPIRATORS**

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and Care of Respirators.

**1.7.9 SUPPLIED AIR SYSTEMS**

If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry". The competent person on site will be responsible for the supplied air system to ensure the safety of the worker.

**1.8 WORKER PROTECTION****1.8.1 TRAINING OF ABATEMENT PERSONNEL**

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training

shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Current State of North Carolina accreditation proof must be submitted for each person working at the site.

#### **1.8.2 MEDICAL EXAMINATIONS**

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

#### **1.8.3 REGULATED AREA ENTRY PROCEDURE**

The Competent Person shall ensure that each time the workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

#### **1.8.4 DECONTAMINATION PROCEDURE**

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

- A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
- B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers while showering. The following procedure is required as a minimum:
  1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
  2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
  3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.
- C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!)**
- D. Shower and wash body completely with soap and water. Rinse thoroughly.
- E. Rinse shower room walls and floor to drain prior to exiting.

F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

#### **1.8.5 REGULATED AREA REQUIREMENTS**

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

### **1.9 DECONTAMINATION FACILITIES**

#### **1.9.1 DESCRIPTION**

Provide each regulated area with separate personnel decontamination facilities (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF.

#### **1.9.2 GENERAL REQUIREMENTS**

All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6 mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

#### **1.9.3 TEMPORARY FACILITIES TO THE PDF AND W/EDF**

The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped with GFCI protection for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70°F throughout the PDF and W/EDF.

#### **1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)**

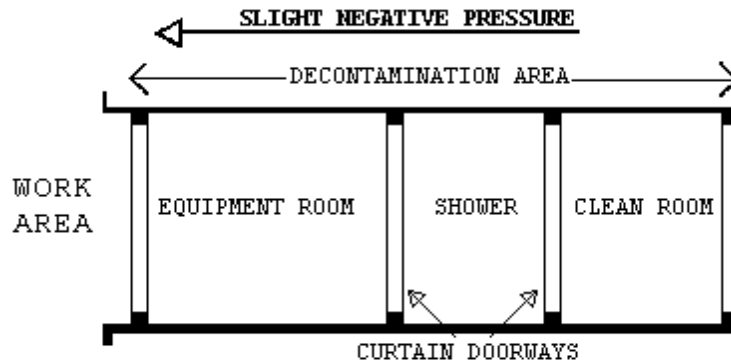
The Competent Person shall provide a PDF consisting of shower room that is contiguous to a clean room and equipment room that is connected to the regulated area. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as

necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 3 foot wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females/Males required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards or approved equivalent at both entry points to the PDF so that no opposite female/male can enter or exit the PDF during their stay in the PDF.
2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp

wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. Provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.

4. The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6 mil opaque fire retardant poly.



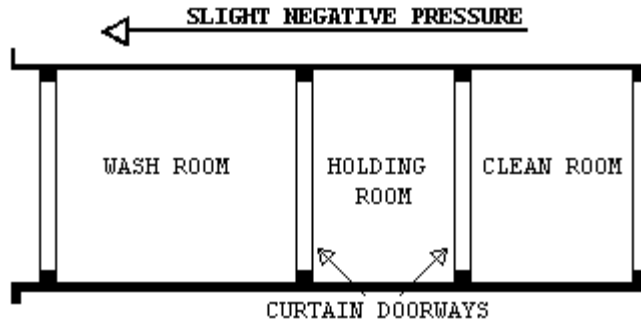
#### 1.9.5 WASTE/EQUIPMENT DECONTAMINATION FACILITY (W/EDF)

The Competent Person shall provide an W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be HEPA vacuumed and wet wiped down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 2" x 4" wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 2" x 4" wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.
4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding

room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6 mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.

5. The W/EDF shall be as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



#### 1.9.6 WASTE/EQUIPMENT DECONTAMINATION PROCEDURES

At the washdown station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the washdown station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, HEPA vacuum and wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel will not be required to wear PPE if personal exposure data indicates that airborne fiber levels are less than or equal to 0.01 f/cc above background levels. At no time shall personnel from the clean side be allowed to enter the Wash Room.

## PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

### 2.1 MATERIALS AND EQUIPMENT

#### 2.1.1 GENERAL REQUIREMENTS

Prior to the start of work, the Contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

- A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
- B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the

- regulated area until abatement and successful final clearance testing is complete.
- C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
  - D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
  - E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mil shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
  - F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape, furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
  - G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.
  - H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.
  - I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.
  - J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
  - K. Disposal bags - 2 layers of 6 mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
  - L. The VA shall be provided an advance copy of the MSDS (now referred to as Safety Data Sheets) as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-start meeting submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
  - M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.
  - N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

## **2.2 MONITORING, INSPECTION AND TESTING**

### **2.2.1 GENERAL**

- A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the employee exposure to asbestos must not exceed 0.1 fiber per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples inside the building but outside of the regulated area to satisfy OSHA requirements and these specifications. Additional inspection and testing requirements are also indicated in other parts of this specification.
- B. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor at no additional cost to the VA.
- C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control



on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

### **2.2.2 SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT**

- A. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring analysis is to be done utilizing PCM or TEM analysis, as appropriate. The VPIH/CIH will perform the following tasks:
  1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
  2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
  3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
  4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of conflicts, interpret data, etc.
  5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
  6. Task 6: Issue certificate of decontamination for each regulated area and project report.
- B. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.
- C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and new construction work and to accept or reject a regulated area or building as decontaminated.

### **2.2.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH**

The Contractor's CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures that could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis and be accredited by the State of

North Carolina as an Air Monitor working under the supervision of a Supervising Air Monitor. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor or Abatement Worker and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation on substantially similar projects in size and scope. The analytic laboratory used by the Contractor to analyze the samples shall successfully participate in the AIHA asbestos PAT Program and shall be approved by the VA prior to start of the project. A daily log shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for air personal monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two (2) personal samples per shift shall be collected and a minimum of three (3) area sample per regulated area where abatement is taking place, one (1) sample per shift in the clean room area and one (1) sample per day in the general location of the HEPA exhaust discharge air shall be collected on a daily basis. The CPIH/CIH or their representative shall collect and analyze a minimum of three (3) area air samples inside the building but outside and adjacent to the regulated work area, on a daily basis. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

### **2.3 ASBESTOS HAZARD ABATEMENT PLAN**

The Contractor shall have established an Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of this project and the specifications. The AHAP shall be submitted for review and approval to the VA prior to the start of any abatement work. The minimum topics and areas to be covered by the AHAPs are:

- A. Minimum Personnel Qualifications
- B. Emergency Action Plan/Contingency Plans and Arrangements
- C. Security and Safety Procedures
- D. Respiratory Protection/Personal Protective Equipment Program and Training
- E. Medical Surveillance Program and Recordkeeping
- F. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area

- G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
- H. Negative Pressure Systems Requirements
- I. Monitoring, Inspections, and Testing
- J. Removal Procedures for ACM
- K. OMIT
- L. Lockdown Encapsulation Procedures for ACM
- M. Disposal of ACM waste/equipment and North Carolina Asbestos Waste Shipment Record
- N. Regulated Area Decontamination/Clean-up
- O. Regulated Area Visual and Air Clearance
- P. Project Completion/Closeout

## 2.4 SUBMITTALS

### 2.4.1 PRE-START MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

- A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
- B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
- C. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.
- D. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
  - 1. Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
  - 2. Waste water filtration system, shower system, containment barriers.
  - 3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, and fire extinguishers.
  - 4. Respirators, protective clothing, personal protective equipment.
  - 5. Fire safety equipment to be used in the regulated area.
- E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.
- F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.
- G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f)

and Appendix A. Area or clearance air monitoring shall be conducted in accordance with EPA AHERA protocols.

- H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
  - 1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
  - 2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
  - 3. List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including and of the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.
- I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.
  - 1. CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; medical opinion; and current respirator fit test.
  - 2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
  - 3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
- J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAPs incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and standard operating procedures; and copies of monitoring results of the five referenced projects listed and analytical method(s) used.
- K. Rented equipment must be decontaminated prior to returning to the rental agency.

- L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all MSDS (now SDS) and application instructions.

#### **2.4.2 SUBMITTALS DURING ABATEMENT**

- A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breaching, equipment failures, emergencies, and any cause for stopping work; and representative air monitoring and results/TWA's/EL's. Submit this information daily to the VPIH/CIH.
- B. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.
  - 1. Removal of any poly barriers.
  - 2. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.
  - 3. Packaging and removal of ACM waste from regulated area.
  - 4. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

#### **2.4.3 SUBMITTALS AT COMPLETION OF ABATEMENT**

The CPIH/CIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples must be submitted. The VA Representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

### **2.5 ENCAPSULANTS**

#### **2.5.1 TYPES OF ENCAPSULANTS**

- A. The following types of encapsulants, if used, must comply with performance requirements as stated in paragraph 2.6.2:
  - 1. Removal encapsulant - used as a wetting agent to remove ACM.
  - 2. OMIT
  - 3. OMIT
  - 4. Lockdown encapsulant - seals microscopic fibers on surfaces after ACM removal.

#### **2.5.2 PERFORMANCE REQUIREMENTS**

Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:

- A. General Requirements for all Encapsulants:
  - 1. ASTM E84: Flame spread of 25; smoke emission of 50.

2. University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.
3. ASTM C732: Accelerated Aging Test; Life Expectancy - 20 years.
4. ASTM E96: Permeability - minimum of 0.4 perms.

B. OMIT

C. Lockdown Encapsulants:

1. ASTM E119: Fire resistance - 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
2. ASTM E736: Bond Strength - 48 kPa (100 lbs/ft<sup>2</sup>) (test compatibility with cementitious and fibrous fireproofing).
3. In certain situations, encapsulants may have to be applied to hot pipes/equipment. The encapsulant must be able to withstand high temperatures without cracking or off-gassing any noxious vapors during application.

### 2.5.3 CERTIFICATES OF COMPLIANCE

The Contractor shall submit to the VA representative certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

## PART 3 - EXECUTION

### 3.1 REGULATED AREA PREPARATIONS

#### 3.1.1 SITE SECURITY

- A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.
- B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the VA Contracting Officer or VA Representative using the most expeditious means.
- C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
- D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which may result in a flame hazard, fire retardant poly sheeting must be used.

- E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.
- F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.
- G. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police should be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

#### **3.1.2. SIGNAGE AND POWER MANAGEMENT**

- A. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed the PEL. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.
- B. Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.
- C. Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.

#### **3.1.3 NEGATIVE PRESSURE FILTRATION SYSTEM**

The Contractor shall provide enough HEPA negative air machines to effect  $> - 0.02''$  WCG pressure. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to effect  $> - 0.02''$  WCG pressure. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area. NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50% efficiency. The Contractor shall consider this in their determination of number of units needed to provide  $> - 0.02''$  WCG pressure. The Contractor shall use double the

number of machines, based on their calculations, or submit proof their machines operate at stated capacities, at a 2" pressure drop across the filters. Contractor shall increase negative pressure and make-up air as necessary to insure that mastic removers remain at or below the applicable OSHA PEL and/or ACGIH TLV, whichever is most protective of workers. Contractor shall also insure that building occupants are not subjected to unacceptable odors as a result of mastic remover use.

#### **3.1.3.1 DESIGN AND LAYOUT**

- A. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
  - 1. Method of supplying power to the units and designation/location of the panels.
  - 2. Description of testing method(s) for correct air volume and pressure differential.
  - 3. If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.

#### **3.1.3.2 NEGATIVE AIR MACHINES (HEPA UNITS)**

- A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet must be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.
- B. Negative Air Machine Fan: The rating capacity of the fan must indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.
- C. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97%. Testing shall have been done in accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.
- D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter.



Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 µm or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 µm or larger. Pre-filters shall be installed either on or in the intake opening of the NAM and the second stage filter must be held in place with a special housing or clamps.

- E. Negative Air Machine Instrumentation: Each unit must be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit must have an elapsed time meter to show total hours of operation.
- F. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout must be provided to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.
- G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriters Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.
- H. It is essential that replacement HEPA filters be tested using an "in-line" testing method, to ensure the seal around the periphery was not damaged during replacement. Damage to the outer HEPA filter seal could allow contaminated air to bypass the HEPA filter and be discharged to an inappropriate location. Contractor will provide written documentation of test results for negative air machine units with HEPA filters changed by the Contractor or documentation when changed and tested by the Contractor filters

#### **3.1.3.3 PRESSURE DIFFERENTIAL**

The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of - 0.02" water column gauge. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(e)(5)(i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.

#### **3.1.3.4 MONITORING**

The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the project log and shall indicate at least -0.02" water column gauge for the duration of the project.

**3.1.3.5 AUXILIARY GENERATOR**

If the building is occupied during abatement, provide an auxiliary gasoline/diesel generator located outside the building in an area protected from the weather. In the event of a power failure of the general power grid and the VAMC emergency power grid, the generator must automatically start and supply power to a minimum of 50% of the negative air machines in operation. If power interruption occurs, immediately stop all gross asbestos removal work and implement fiber reduction practices such as misting air with garden type sprayer.

**3.1.3.6 SUPPLEMENTAL MAKE-UP AIR INLETS**

Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, HEPA filtered openings in the plastic sheeting to allow outside air to flow into the regulated area through the HEPA filters. Auxiliary makeup air inlets must be located as far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which will seal in the event of failure of the negative pressure system.

**3.1.3.7 TESTING THE SYSTEM**

The negative pressure system must be tested before any ACM is disturbed in any way. After the regulated area has been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Verification and documentation of adequate negative pressure differential across each barrier must be done at the start of each work shift.

**3.1.3.8 DEMONSTRATION OF THE NEGATIVE PRESSURE FILTRATION SYSTEM**

The demonstration of the operation of the negative pressure system to the VA shall include, but not be limited to, the following:

- A. Plastic barriers and sheeting move lightly in toward the regulated area.
- B. Curtains of the decontamination units move in toward regulated area.
- C. There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
- D. Use smoke tubes to demonstrate air is moving across all areas in which work is to be done. Use a differential pressure gauge to indicate a negative pressure of at least -0.02" across every barrier separating the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.

### **3.1.3.9 USE OF THE NEGATIVE PRESSURE FILTRATION SYSTEM DURING ABATEMENT OPERATIONS**

- A. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining a minimum of 4 actual air changes per hour at a negative pressure differential of -0.02" water column gauge, for the duration of the work until a final visual clearance and final air clearance has been successfully completed.  
No negative air units shall be shut down at any time unless authorized by the VA Contracting Officer, verbally and in writing.
- B. Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.
- C. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.
- D. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been successfully completed for that regulated area.

### **3.1.3.10 DISMANTLING THE SYSTEM**

After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units may be shut down. The unit exterior surfaces shall have been completely decontaminated; pre-filters are not to be removed and the units inlet/outlet sealed with 2 layers of 6 mil poly immediately after shut down. No filter removal shall occur at the VA site following successful completion of site clearance. OSHA/EPA/DOT asbestos labels shall be attached to the units.

## **3.1.4 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA**

### **3.1.4.1 GENERAL**

Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated as a result of the work, Contractor shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 3.1.4.8; FIRESTOPPING.

**3.1.4.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA**

Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area.

**3.1.4.3 CONTROLLING ACCESS TO THE REGULATED AREA**

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

**3.1.4.4 CRITICAL BARRIERS**

Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6 mil fire retardant poly and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat must be shut off any objects covered with poly.

**3.1.4.5 PRIMARY BARRIERS**

A. Cover the regulated area with two layers of 6 mil fire retardant poly on the ceramic and exposed concrete floors and two layers of 4 mil, fire retardant poly on the walls, unless otherwise directed in writing by the VA representative. Floor layers must form a right angle with the wall and turn up the wall at least 12". Seams must overlap at least 24" and must be spray glued and taped. Install sheeting so that layers can be removed independently from each other.

B. OMIT

**3.1.4.6 OMIT****3.1.4.7 EXTENSION OF THE REGULATED AREA**

If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area

shall be included in the regulated area and constructed as per this section. Decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

#### **3.1.4.8 FIRESTOPPING**

- A. Through penetrations caused by cables, cable trays, pipes, sleeves, conduits, etc. must be firestopped with a fire-rated firestop system providing an air tight seal.
- B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The Contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
- C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

#### **3.1.5 SANITARY FACILITIES**

The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

#### **3.1.6 PERSONAL PROTECTIVE EQUIPMENT**

Provide whole body clothing, head coverings, gloves and foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

#### **3.1.7 PRE-CLEANING**

The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. All workers performing pre-cleaning activities must don appropriate personal protective equipment (PPE), as specified throughout this document and as approved in the Contractor's work plan. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.

Pre-clean all surfaces within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. Carpeting will be disposed of prior to abatement if in the regulated area. If ACM floor

tile is attached to the carpet while the Contractor is removing the carpet that section of the carpet will be disposed of as asbestos waste.

Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

### **3.1.8 PRE-ABATEMENT ACTIVITIES**

#### **3.1.8.1 PRE-ABATEMENT MEETING**

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

#### **3.1.8.2 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS**

- A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
- B. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP(s), especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.
- C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.
- D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos

abatement work in accordance with this specification and all applicable regulations.

### 3.1.8.3 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor will:

- A. Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.
- B. The VA Representative, the Contractor, and the VPIH/CIH must be aware of VA A/E Quality Alert 07/09 indicating the failure to identify asbestos in the areas listed as well as common issues when preparing specifications and contract documents. This is especially critical when demolition is planned, because AHERA surveys are non-destructive, and ACM may remain undetected. A NESHAPS (destructive) ACM inspection should be conducted on all building structures that will be demolished. Ensure the following areas are inspected on the project: lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside utility chases/walls; transite piping/ductwork/sheets; behind radiators; lab fume hoods; transite lab countertops; roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawlspaces (previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; and steam line trench coverings.
- C. Ensure that all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area have been cleaned and removed or properly protected from contamination.
- D. If present and required, remove and dispose of carpeting from floors in the regulated area.
- E. Inspect existing firestopping in the regulated area. Correct as needed.

## 3.2 REMOVAL OF ACM

### 3.2.1 WETTING ACM

- A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP regulation and OSHA's "wet methods" for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.
- B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.

- C. Removal Encapsulant: When authorized by VA, provide a removal encapsulant designed specifically for the removal of ACM. The material must, when used, result in adequate wetting of the ACM and retard fiber release during removal.

### 3.2.2 OMIT

### 3.2.3 WET REMOVAL OF ACM

- A. Adequately and thoroughly wet the ACM to be removed prior to removal with amended water or when authorized by VA, removal encapsulant to reduce/prevent fiber release to the air. Adequate time must be allowed for the amended water or removal encapsulant to saturate the ACM on concealed Thermal System Insulation. Abatement personnel must not disturb dry ACM. Floor tile abatement and transite-type heat shield abatement for heat convectors shall be performed while lightly misting the surfaces with amended water. Do not allow significant water accumulation on floors. Contractor shall remove floor tile and transite-type heat shields intact to the extent feasible using hand tools. Contractor shall use approved mastic and adhesive remover to remove all mastics, glues and adhesives beneath floor tile and dispose of as asbestos waste. Contractor shall increase HEPA equipped air exchange rate as necessary to insure that solvent exposure concentrations are less than 1% of the lower explosive limit and below applicable OSHA Permissible Exposure Limits (PEL) and ACGIH TLV, whichever is most protective of the worker. Fire doors and frames are assumed positive and shall be wetted and removed intact to the extent feasible. Contractor and VA shall retain option to perform PLM analysis on fire doors and doorframes to determine if asbestos is present. If fire doors and doorframes are negative for asbestos, contractor shall remove doors and doorframes as scheduled in Architectural Demolition Plans. Contractor shall provide credit to VA if fire doors and doorframes do not require asbestos abatement and disposal. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The Thermal System Insulation material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Note: Negative pressure glovebag removal procedures within the regulated area are acceptable for Thermal System Insulation to minimize amended water leakage that may seep through the floors. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering on Thermal System Insulation that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except when authorized in writing by the VPIH/CIH and VA when a greater safety hazard (e.g., electricity) is present.**
- B. If ACM does not wet well with amended water due to composition, coating or jacketing, remove as follows or within a negative pressure glovebag within the regulated work area:
  - 1. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.



2. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material, while still wet into disposal bags. Twist the bag neck tightly, bend over (gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of the bag of any residue and move to washdown station adjacent to W/EDF.
3. OMIT
4. OMIT
5. Thermal System Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant. Allow time to saturate the material to the substrate. Cut bands holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag. Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6" from the point it contacts the ACM.

#### **3.2.4 OMIT**

#### **3.2.5 OMIT**

### **3.3 LOCKDOWN ENCAPSULATION**

#### **3.3.1 GENERAL**

Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, the Contractor shall encapsulate all surfaces with an approved lockdown encapsulant.

#### **3.3.2 DELIVERY AND STORAGE**

Deliver materials to the job site in original, new and unopened containers bearing the manufacturer's name and label as well as the following information: name of material, manufacturer's stock number, date of manufacture, thinning instructions, application instructions and the MSDS (now SDS) for the material.

#### **3.3.3 WORKER PROTECTION**

Before beginning work with any material for which an MSDS (now SDS) has been submitted, provide workers with any required personal protective equipment. The required personal protective equipment shall be used whenever exposure to the material might occur. In addition to OSHA/specification requirements for respiratory protection, a paint pre-filter and an organic vapor cartridge, at a minimum, shall used in addition to the HEPA filter when an organic solvent based encapsulant or mastic/adhesive remover is used. The CPIH/CIH shall be responsible for provision of adequate respiratory protection. Note: Flammable and combustible encapsulants shall not be used, unless authorized in writing by the VA.

#### **3.3.4 ENCAPSULATION OF SCRATCH COAT PLASTER OR PIPING**

- A. Apply two coats of lockdown encapsulant to the piping after all ACM has been removed. Apply in strict accordance with the manufacturer's instructions. Any deviation from the instructions must be approved by the VA's representative in writing prior to commencing the work.
- B. Apply the lockdown encapsulant with an airless sprayer at a pressure and using a nozzle orifice as recommended by the manufacturer. Apply the first coat while the pipe and/or fittings and appurtenances are still damp from the asbestos removal process, after passing the visual inspection. If the surface has been allowed to dry, wet wipe or HEPA vacuum prior to spraying with encapsulant. Apply a second coat over the first coat in strict conformance with the manufacturer's instructions. Color the lockdown encapsulant and contrast the color in the second coat so that visual confirmation of completeness and uniform coverage of each coat is possible. Adhere to the manufacturer's instructions for coloring. At the completion of the encapsulation, the surface must be a uniform third color produced by the mixture.

#### **3.3.5 SEALING EXPOSED EDGES**

Seal edges of ACM exposed by removal work which is inaccessible, such as a sleeve, wall penetration, etc., with two coats of bridging encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the bridging encapsulant. Apply in accordance with 3.3.4 (B).

### **3.4 DISPOSAL OF ACM WASTE MATERIALS**

#### **3.4.1 GENERAL**

Dispose of waste ACM and debris that is packaged in accordance with these specifications, State of North Carolina, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be also be disposed of at an approved asbestos landfill.

#### **3.4.2 PROCEDURES**

- A. The VA must be notified at least 24 hours in advance of any waste removed from the containment.
- B. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures in this specification. Waste shall be double-bagged and wetted with amended water prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goose necked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be covered at all times when not in use. NESHAP signs must be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.

- C. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Sealed waste bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second waste bag and sealed, which then must also be wet wiped and/or HEPA vacuumed.
- D. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

### **3.5 PROJECT DECONTAMINATION**

#### **3.5.1 GENERAL**

- A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.
- B. OMIT
- C. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

#### **3.5.2 REGULATED AREA CLEARANCE**

Clearance air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

#### **3.5.3 WORK DESCRIPTION**

Decontamination includes the clearance air testing in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

#### **3.5.4 PRE-DECONTAMINATION CONDITIONS**

- A. Before decontamination starts, all ACM waste from the regulated area shall be collected and removed, and the loose 6 mil layer of poly removed while being adequately wetted with amended water and disposed of along with any gross debris generated by the work.
- B. At the start of decontamination, the following shall be in place:
  - 1. Primary barriers consisting of 2 layers of 6 mil poly on the ceramic and concrete floors and 2 layers of 4 mil poly on the walls.
  - 2. Critical barriers consisting of 2 layers of 6 mil poly which is the sole barrier between the regulated area and openings to the rest of the building or outside.
  - 4. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

#### **3.5.5 FIRST CLEANING**

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as asbestos

contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

#### **3.5.6 PRE-CLEARANCE INSPECTION AND TESTING**

The CPIH/CIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

#### **3.5.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES**

With the express written permission of the VA's representative, perform lockdown encapsulation of all surfaces from which asbestos was abated in accordance with the procedures in this specification. Negative pressure shall be maintained in the regulated area during the lockdown application.

### **3.6 FINAL VISUAL INSPECTION AND AIR CLEARANCE TESTING**

#### **3.6.1 GENERAL**

Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH starting after the final cleaning.

#### **3.6.2 FINAL VISUAL INSPECTION**

Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, mastic, glues, adhesives, dust or any other suspect material is detected, the final cleaning shall be repeated at no cost to the VA. Dust/material samples may be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

#### **3.6.3 FINAL AIR CLEARANCE TESTING**

- A. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final clearance testing. Air samples will be collected and analyzed in accordance with procedures for AHERA in this specification. If work is less than 260 lf/160 sf/35 cf, 5 PCM samples shall be collected for clearance and a minimum of one field blank. If work is equal to or more than 260 lf/160 sf/35 cf, AHERA TEM sampling shall be performed for clearance. TEM analysis shall be done in substantial accordance with procedures for

EPA AHERA in this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. **All Additional inspection and testing costs will be borne by the Contractor.**

- B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

#### **3.6.4 FINAL AIR CLEARANCE PROCEDURES**

- A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured by the AHERA PCM protocol, or 70 AHERA asbestos structures per square millimeter (s/mm<sup>2</sup>) and 0.01 asbestos structures per cubic centimeter (s/cc) of air by AHERA TEM analysis. No averaging of results will be used for this project. All air samples shall be at or below 70 s/mm<sup>2</sup> and 0.01 s/cc to satisfy project final clearance requirements.
- B. Air Monitoring and Final Clearance Sampling: To determine if the airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:
  - 1. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
  - 2. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques. Samples will be collected on 0.8μ MCE filters for PCM analysis and 0.45μ MCE filters for TEM. A minimum of 1200 Liters of air using calibrated pumps shall be collected for TEM clearance samples. Before pumps are started, initiate aggressive air mixing sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.
  - 3. OMIT
  - 4. OMIT

#### **3.6.5 CLEARANCE SAMPLING USING PCM - LESS THAN 260LF/160SF:**

- A. The VPIH/CIH will perform clearance samples as indicated by the specification.
- B. The NIOSH 7400 PCM method will be used for clearance sampling with a minimum collection volume of 3,600 Liters of air. A minimum of 5 PCM clearance samples shall be collected. All samples must be equal to or less than 0.01 f/cc to clear the regulated area.
- C. OMIT

#### **3.6.6 CLEARANCE SAMPLING USING TEM - EQUAL TO OR MORE THAN 260LF/160SF: TEM**

- A. Clearance requires 13 samples be collected; 5 inside the regulated area; 5 outside the regulated area; and 3 field blanks.
- B. The TEM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 13 clearance samples shall be collected. All samples must be equal to or less than

70 AHERA structures per square millimeter (s/mm<sup>2</sup>) and 0.01 s/cc by AHERA TEM to satisfy project clearance criteria.

### **3.6.7 LABORATORY TESTING OF PCM CLEARANCE SAMPLES**

The services of an AIHA accredited laboratory will be employed by the VA to perform analysis for the PCM air samples. The accredited laboratory shall be successfully participating in the AIHA Proficiency Analytical Testing (PAT) program. Samples will be sent daily by the VPIH/CIH so that verbal/faxed reports can be received within 24 hours. A complete record, certified by the laboratory, of all air monitoring tests and results will be furnished to the VA's representative and the Contractor.

### **3.6.8 LABORATORY TESTING OF TEM SAMPLES**

Samples shall be sent by the VPIH/CIH to a NIST/NVLAP accredited laboratory for analysis by TEM. The laboratory shall be successfully participating in the NIST/NVLAP Airborne Asbestos Analysis (TEM) program. Verbal/faxed results from the laboratory shall be available within 24 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor.

### **3.6.9 LABORATORY TESTING OF BULK SAMPLES**

Samples shall be sent by the VPIH/CIH or CPIH/CIH to a NIST/NVLAP accredited laboratory for analysis by PLM or TEM. The laboratory shall be successfully participating in the NIST/NVLAP Bulk Asbestos Analysis (PLM) program. Verbal/faxed results from the laboratory shall be available within 24 hours after receipt of the samples. A complete record, certified by the laboratory, of all PLM or TEM results shall be furnished to the VA's representative and the Contractor.

## **3.7 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE**

### **3.7.1 COMPLETION OF ABATEMENT WORK**

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

- A. Remove all equipment and materials from the project area.
- B. Dispose of all packaged ACM waste as required.
- C. Repair or replace all interior finishes damaged during the abatement work, as required.
- D. Fulfill other project closeout requirements as required in this specification.

### **3.7.2 CERTIFICATE OF COMPLETION BY CONTRACTOR**

The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

**3.7.3 WORK SHIFTS**

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday -Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

**3.7.4 RE-INSULATION**

If required as part of the contract, replace all asbestos containing insulation/fire-proofing with suitable non-asbestos material. Provide MSDS's (now SDS) for all replacement materials in advance of installation for VA approval. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

**ATTACHMENT #1****CERTIFICATE OF COMPLETION**

DATE: \_\_\_\_\_ VA Project #: \_\_\_\_\_

PROJECT NAME: \_\_\_\_\_ Abatement Contractor: \_\_\_\_\_

VAMC/ADDRESS: \_\_\_\_\_

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):  
which took place from        /        /        to        /        /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.

7. That all abatement work was done in accordance with OSHA requirements and the manufacturer's recommendations.

CPIH/CIH Signature/Date:\_\_\_\_\_

CPIH/CIH Print Name:\_\_\_\_\_

Abatement Contractor Signature/Date:\_\_\_\_\_

Abatement Contractor Print Name:\_\_\_\_\_



**ATTACHMENT #2****CERTIFICATE OF WORKER'S ACKNOWLEDGMENT**

PROJECT NAME: \_\_\_\_\_ DATE: \_\_\_\_\_

PROJECT ADDRESS: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME: \_\_\_\_\_

**WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.**

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

**RESPIRATORY PROTECTION:** I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

**TRAINING COURSE:** I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

**MEDICAL EXAMINATION:** I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature: \_\_\_\_\_

Printed Name: \_\_\_\_\_

Social Security Number: \_\_\_\_\_

Witness: \_\_\_\_\_

ATTACHMENT #3

**AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION**

VA PROJECT NAME AND NUMBER: \_\_\_\_\_

VA MEDICAL FACILITY: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME AND ADDRESS: \_\_\_\_\_

1. I verify that the following individual

Name: \_\_\_\_\_ Social Security Number: \_\_\_\_\_

who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

Address: \_\_\_\_\_

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of CPIH/CIH: \_\_\_\_\_

Signature of Contractor: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of Contractor: \_\_\_\_\_

**ATTACHMENT #4****ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS**

VA Project Location: \_\_\_\_\_

VA Project #: \_\_\_\_\_

VA Project Description: \_\_\_\_\_

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature\_\_\_\_\_Date\_\_\_\_\_

Abatement Contractor Competent Person(s)\_\_\_\_\_Date\_\_\_\_\_

- - END- - - -



**SECTION 03 30 00  
CAST-IN-PLACE CONCRETE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

**1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:**

- A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by Resident Engineer. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

**1.4 TOLERANCES:**

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and -6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:
1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.

2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

#### **1.5 REGULATORY REQUIREMENTS:**

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

#### **1.6 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
  1. Reinforcing Steel.
  2. Cement.
- D. Manufacturer's Certificates:
  1. Abrasive aggregate.
  2. Lightweight aggregate for structural concrete.
  3. Air-entraining admixture.
  4. Chemical admixtures, including chloride ion content.
  5. Waterproof paper for curing concrete.
  6. Liquid membrane-forming compounds for curing concrete.
  7. Non-shrinking grout.
  8. Liquid hardener.
  9. Waterstops.
  10. Expansion joint filler.
  11. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement, fly ash, ratio curves, concrete mix ingredients, and admixtures.
- G. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for flat slab/flat plate portions, prepared by a registered Professional Engineer. As a minimum, include timing of form

stripping, reshoring, number of floors to be re-shored and timing of re-shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by Resident Engineer (see FORMWORK) or Contractor.

- H. Test reports on splitting tensile strength ( $F_{ct}$ ) of lightweight concrete.

#### **1.7 DELIVERY, STORAGE, AND HANDLING:**

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

#### **1.8 PRE-CONCRETE CONFERENCE:**

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
  - 1. Submittals.
  - 2. Coordination of work.
  - 3. Availability of material.
  - 4. Concrete mix design including admixtures.
  - 5. Methods of placing, finishing, and curing.
  - 6. Finish criteria required to obtain required flatness and levelness.
  - 7. Timing of floor finish measurements.
  - 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; Resident Engineer; Consulting Engineer; Contractor retained testing laboratories for concrete testing and finish ( $F$ -number) verification.

- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

#### 1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary
  - 211.1-91(R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
  - 211.2-98(R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete
  - 214R-11.....Guide to Evaluation of Strength Test Results of Concrete
  - 301-10.....Standard Practice for Structural Concrete
  - 304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete
  - 305.1-06.....Specification for Hot Weather Concreting
  - 306.1-90(R2002).....Standard Specification for Cold Weather Concreting
  - 308.1-11.....Specification for Curing Concrete
  - 309R-05.....Guide for Consolidation of Concrete
  - 318-11.....Building Code Requirements for Structural Concrete and Commentary
  - 347-04.....Guide to Formwork for Concrete
  - SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
- A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
  - A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
  - A615/A615M-09.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement



A820-11.....Standard Specification for Steel Fibers for  
Fiber Reinforced Concrete

C31/C31M-10.....Standard Practice for Making and Curing  
Concrete Test Specimens in the field

C33/C33M-11A.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength  
of Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10.....Standard Test Method for Slump of Hydraulic  
Cement Concrete

C150-11.....Standard Specification for Portland Cement

C172-10.....Standard Practice for Sampling Freshly Mixed  
Concrete

C173-10.....Standard Test Method for Air Content of Freshly  
Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing  
Concrete Test Specimens in the Laboratory

C231-10.....Standard Test Method for Air Content of Freshly  
Mixed Concrete by the Pressure Method

C260-10.....Standard Specification for Air Entraining  
Admixtures for Concrete

C330-09.....Standard Specification for Lightweight  
Aggregates for Structural Concrete

C494/C494M-11.....Standard Specification for Chemical Admixtures  
for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw  
or Calcined Natural Pozzolan for Use in  
Concrete

C881/C881M-10.....Standard Specification for Epoxy Resin Base  
Bonding Systems for Concrete

C1107/1107M-11.....Standard Specification for Packaged Dry,  
Hydraulic-Cement Grout (Non-shrink)

D1751-04(R2008).....Standard Specification for Preformed Expansion  
Joint Filler for Concrete Paving and Structural  
Construction (Non-extruding and Resilient  
Bituminous Types)

D4263-83(2012).....Standard Test Method for Indicating Moisture in  
Concrete by the Plastic Sheet Method.

E1155-96(R2008).....Standard Test Method for Determining  $F_F$  Floor Flatness and  $F_L$  Floor Levelness Numbers  
 F1869-11.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. U. S. Department of Commerce Product Standard (PS):

PS 1.....Construction and Industrial Plywood

PS 20.....American Softwood Lumber

H. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

CRD C513.....Rubber Waterstops

CRD C572.....Polyvinyl Chloride Waterstops

**PART 2 - PRODUCTS:**

**2.1 FORMS:**

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.
- D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.
- E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.
- F. Form Lining:
  - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
  - 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.

3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

G. Concrete products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Concrete Penetrating Liquid	79 percent biobased material
Concrete form Release Agent	87 percent biobased material
Concrete Sealer	11 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

- H. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

## 2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
  2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
  3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor

of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150  $\mu$ m (No. 100) sieve.

F. Mixing Water: Fresh, clean, and potable.

G. Admixtures:

1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.

2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.

3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.

4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.

5. Air Entraining Admixture: ASTM C260.

6. Microsilica: Use only with prior review and acceptance of the Resident Engineer. Use only in conjunction with high range water reducer.

7. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.

8. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.

9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

H. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil)

I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.

J. Welded Wire Fabric: ASTM A185.

K. Reinforcing Bars to be Welded: ASTM A706.

L. Galvanized Reinforcing Bars: ASTM A767.

M. Epoxy Coated Reinforcing Bars: ASTM A775.

- N. Cold Drawn Steel Wire: ASTM A82.
- O. Reinforcement for Concrete Fireproofing: 100 mm x 100 mm x 3.4 mm diameter (4 x 4-W1.4 x W1.4) welded wire fabric, secured in place to hold mesh 20 mm (3/4 inch) away from steel. Mesh at steel columns shall be wired to No. 10 (No. 3) vertical corner steel bars.
- P. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m<sup>2</sup> (1.5 pounds per square yard), or square mesh at .6Kg/m<sup>2</sup> (1.17 pounds per square yard).
- Q. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- R. Expansion Joint Filler: ASTM D1751.
- S. Sheet Materials for Curing Concrete: ASTM C171.
- T. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- U. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- V. Liquid Hardener and Dustproofer: Fluosilicate solution of magnesium fluosilicate or zinc fluosilicate. Magnesium and zinc may be used separately or in combination as recommended by manufacturer. Use only on exposed slab. Do not use where floor is covered with resilient flooring, paint or other finish coating.
- W. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous siliconate solution concrete surface.
  - 1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
  - 2. MVE 15-Year Warranty:
    - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or

moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.

X. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.

Y. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

Z. Adhesive Binder: ASTM C881.

AA. Waterstops:

1. Polyvinyl Chloride Waterstop: CRD C572.
2. Rubber Waterstops: CRD C513.
3. Bentonite Waterstop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durometer and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

BB. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

CC. Fibers:

1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and  $0.9 \text{ kg/m}^3$  (1.5 lb. per cubic yard). Product shall have a UL rating.
  2. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate  $18 \text{ kg/m}^3$  (30 lb. per cubic yard).
- DD. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.
- EE. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.
- FF. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

### 2.3 CONCRETE MIXES:

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
  2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per  $\text{m}^3$  (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement ratio, and consistency of each cylinder in terms of slump. include dry unit weight of lightweight structural concrete.
  3. Prepare a curve showing relationship between water-cement ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
  4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify Resident Engineer immediately when change in source is anticipated.

1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Resident Engineer or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. Resident Engineer may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons.



**TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE**

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) <sup>1,3</sup>	375 (630)	0.45	385 (650)	0.40
30 (4000) <sup>1,3</sup>	325 (550)	0.55	340 (570)	0.50
25 (3000) <sup>1,3</sup>	280 (470)	0.65	290 (490)	0.55
25 (3000) <sup>1,2</sup>	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

**TABLE II - MAXIMUM SLUMP, MM (INCHES)\***

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall

arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT  
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

**TABLE IV  
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE**

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C  $\pm$  1.7 degrees C (73.4  $\pm$  3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.
- J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete,

concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).

- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.
- L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, Resident Engineer may require any one or any combination of the following corrective actions, at no additional cost to the Government:
  - 1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
  - 2. Require additional curing and protection.
  - 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Resident Engineer may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
  - 4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
  - 5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Resident Engineer.

#### **2.4 BATCHING AND MIXING:**

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted.

Mixing process and equipment must be approved by Resident Engineer. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the Resident Engineer for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise Resident Engineer.

### **PART 3 - EXECUTION**

#### **3.1 FORMWORK:**

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
  1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse.
  2. Provide forms for concrete footings unless Resident Engineer determines forms are not necessary.
  3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
  1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.

2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
  3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than  $1/270$  of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.
- F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
  2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge

boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
3. Do not install sleeves in beams, joists or columns except where shown or permitted by Resident Engineer. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the Resident Engineer, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

**3.2 PLACING REINFORCEMENT:**

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
  - 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
  - 2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
  - 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
  - 1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
  - 2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
    - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
    - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.

- c. Contractor retained testing agency shall test a minimum of three splices, for compliance, locations selected by Resident Engineer.
- 3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength ( $f_y$ ) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
  - a. Initial qualification: In the presence of Resident Engineer, make three test mechanical splices of each bar size proposed to be spliced. Contractor retained testing laboratory will perform load test.
  - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Contractor retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Resident Engineer.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

### **3.3 VAPOR BARRIER:**

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
  - 1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
  - 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
  - 3. Patch punctures and tears.

### **3.4 SLABS RECEIVING RESILIENT COVERING**

- A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869.



Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.

- B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:

1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
2. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
  - a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
  - b. Spray apply Sealer at the rate of 20 m<sup>2</sup> (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
  - c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

### **3.5 CONSTRUCTION JOINTS:**

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Resident Engineer.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.

- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

### **3.6 EXPANSION JOINTS AND CONTRACTION JOINTS:**

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

### **3.7 PLACING CONCRETE:**

- A. Preparation:
  - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
  - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
  - 3. Have forms and reinforcement inspected and approved by Resident Engineer before depositing concrete.
  - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
  - 1. Preparing surface for applied topping:
    - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
    - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
    - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of Resident Engineer.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
  2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
  3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
  4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
  5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
  6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
  7. Concrete on metal deck:
    - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.

- 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.

1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

### **3.8 HOT WEATHER:**

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

### **3.9 COLD WEATHER:**

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

### **3.10 PROTECTION AND CURING:**

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not

covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m<sup>2</sup>/L (400 square feet per gallon) on steel troweled surfaces and 7.5m<sup>2</sup>/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

### **3.11 REMOVAL OF FORMS:**

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
  1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
  2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure

that newly unsupported portions of structure are not subjected to heavy construction or material loading.

- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

### **3.12 CONCRETE SURFACE PREPARATION:**

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.
- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

### 3.13 CONCRETE FINISHES:

#### A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by Resident Engineer, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
  - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
  - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600  $\mu\text{m}$  (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
  - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
  - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2  $\text{m}^2$  (2 square feet) in each 93  $\text{m}^2$  (1000 square feet) of textured surface.

#### B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to

- establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Resident Engineer and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Resident Engineer determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
  3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
  4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
  5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
  6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.



7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Resident Engineer from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
  - a. Areas covered with carpeting, or not specified otherwise in b. below:
    - 1) Slab on Grade:
 

a) Specified overall value	F <sub>F</sub> 25/F <sub>L</sub> 20
b) Minimum local value	F <sub>F</sub> 17/F <sub>L</sub> 15
    - 2) Level suspended slabs (shored until after testing) and topping slabs:
 

a) Specified overall value	FF 25/FL 20
b) Minimum local value	FF 17/FL 15

- 3) Unshored suspended slabs:
    - a) Specified overall value FF 25
    - b) Minimum local value FF 17
  - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
  - b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
    - 1) Slab on grade:
      - a) Specified overall value FF 36/FL 20
      - b) Minimum local value FF 24/FL 15
    - 2) Level suspended slabs (shored until after testing) and topping slabs
      - a) Specified overall value FF 30/FL 20
      - b) Minimum local value FF 24/FL 15
    - 3) Unshored suspended slabs:
      - a) Specified overall value FF 30
      - b) Minimum local value FF 24
    - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
  - c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
  - d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.
12. Measurements
- a. Contractor retained testing laboratory will take measurements as directed by Resident Engineer, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately

assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by contractor retained testing laboratory.

- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.
13. Acceptance/ Rejection:
- a. If individual slab section measures less than either of specified minimum local  $F_F/F_L$  numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
  - b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall  $F_F/F_L$  numbers, then whole slab shall be rejected and remedial measures shall be required.
14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by Resident Engineer, until a slab finish constructed within specified tolerances is accepted.

### **3.14 SURFACE TREATMENTS:**

- A. Use on exposed concrete floors and concrete floors to receive carpeting.
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m<sup>2</sup> (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub

treated surface with abrasive brick and water to slightly expose abrasive aggregate.

### **3.15 APPLIED TOPPING:**

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

### **3.16 RESURFACING FLOORS:**

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

### **3.17 RETAINING WALLS:**

- A. Use air-entrained concrete.
- B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.
- C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.
- D. Place porous backfill as shown.

### **3.18 PRECAST CONCRETE ITEMS:**

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

- - - E N D - - -

**SECTION 04 20 00  
UNIT MASONRY**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section Includes: Concrete masonry unit (CMU) assemblies for:
  - 1. Interior walls and partitions.

**1.2 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. American Concrete Institute (ACI):
  - 1. 315-99 - Details and Detailing of Concrete Reinforcement.
  - 2. 530.1/ASCE 6/TMS 602-13 - Specification for Masonry Structures.
- C. ASTM International (ASTM):
  - 1. A615/A615M-15a<sup>1</sup> - Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
  - 2. A951/A951M-14 - Steel Wire for Masonry Joint Reinforcement.
  - 3. A1064/A1064M-15 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
  - 4. C90-14 - Load-Bearing Concrete Masonry Units.
  - 5. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.
- D. American Welding Society (AWS):
  - 1. D1.4/D1.4M-11 - Structural Welding Code - Reinforcing Steel
- E. Federal Specifications (Fed. Spec.):
  - 1. FF-S-107C(2) - Screws, Tapping and Drive.

**1.3 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
  - 1. Fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies.
  - 2. Special masonry shapes, profiles, and placement.
  - 3. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
- C. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Installation instructions.
- D. Samples:

1. Face brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
  2. Ceramic Glazed Facing Brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
  3. Concrete masonry units, when exposed in finish work.
  4. Anchors and Ties: Each type.
  5. Joint Reinforcing: 1200 mm (48 inches) long each type.
  6. Glazed Structural Facing Tile: Clipped panels (triplicate) of four wall units with base units, showing color range, each color and texture.
- E. Sustainable Construction Submittals:
1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- F. Certificates: Certify products comply with specifications.
1. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
- G. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.

#### **1.4 QUALITY ASSURANCE**

- A. Welders and Welding Procedures Qualifications: AWS D1.4/D1.4M.

#### **1.5 DELIVERY**

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

#### **1.6 STORAGE AND HANDLING**

- A. Store products above grade, protected from contamination.
- B. Protect products from damage during handling and construction operations.

#### **1.7 FIELD CONDITIONS**

- A. Hot and Cold Weather Requirements: Comply with ACI 530.1/ASCE 6/TMS 602.

## 1.8 WARRANTY

SPEC WRITER NOTE: Always retain construction warranty. FAR includes Contractor's one year labor and material warranty.

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

## PART 2 - PRODUCTS

### 2.1 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.

### 2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer.
- C. Sustainable Construction Requirements:
  - 1. Concrete Masonry Unit
  - 2. Steel Recycled Content: 30 percent total recycled content, minimum.

### 2.3 UNIT MASONRY PRODUCTS

- A. Concrete Masonry Units (CMU):
  - 1. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
    - a. Unit Weight: Normal weight.
    - b. Fire rated units for fire rated partitions.
  - 2. Sizes: Modular, 200 mm by 400 mm (8 inches by 16 inches) nominal face dimension; thickness as indicated on drawings.
  - 3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.
  - 4. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (1 inch) minimum radius rounded vertical exterior corners (bullnose units).
  - 5. Customized Units:
    - a. Sound-Absorbing Units:
      - 1) Vertical slots in face to core areas.
      - 2) Acoustical absorption insert: Mineral fiber and metal septum, providing unit with NRC rating of 0.70.

b. Split-Face Units:

1) Split-Rib Units: Rib shapes as indicated on drawings on exposed faces.

2) Ground Face Units: Ground finish on exposed faces.

c. Glazed Face Units: Facing conform to ASTM C744.

## 2.4 ANCHORS, TIES, AND REINFORCEMENT

A. Steel Reinforcing Bars: ASTM A615/A615M; Grade 60, deformed bars.

B. Joint Reinforcement:

1. Form from wire complying with ASTM A951/A951M.
2. Hot dipped galvanized after fabrication.
3. Width of joint reinforcement 40 mm (1.6 inches) less than nominal thickness of masonry wall or partition.
4. Cross wires welded to longitudinal wires.
5. Joint reinforcement minimum 3000 mm (10 feet) long, factory cut.
6. Joint reinforcement with crimp formed drip is not acceptable.
7. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
8. Ladder Design:
  - a. Longitudinal wires deformed 4 mm (0.16 inch).
  - b. Cross wires 2.6 mm (0.10 inch).
9. Trussed Design:
  - a. Longitudinal and cross wires minimum 4 mm (0.16 inch nominal) diameter.
  - b. Longitudinal wires deformed.
10. Multiple Wythes and Cavity Wall Ties:
  - a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.
  - b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe minimum 75 mm (3 inches) spaced 400 mm on center (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).

C. Individual Ties:

1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to rectangular shape minimum 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch)



of each face of wall. Ties that are crimped to form drip are not acceptable.

D. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A1064/A1064M, W0.5, 2 mm, (0.08 inch) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (0.12 inch) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

SPEC WRITER NOTE: Corrugated wall ties are only recommended for use in residential construction.

E. Corrugated Wall Tie:

1. Form from 1.5 mm (0.06 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths to extend minimum 100 mm (4 inches) into joints of masonry plus 38 mm (1-1/2 inch) turn-up.
2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.

F. Adjustable Steel Column Anchor:

1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.
2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend minimum 75 mm (3 inches) into joints of masonry.

G. Adjustable Steel Beam Anchor:

1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
2. Flange hook minimum 38 mm (1 1/2 inches) long.
3. Length to embed in masonry minimum 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.
4. Bend masonry end minimum 40 mm (1 1/2 inches).

H. Ridge Wall Anchors:

1. Form from galvanized steel minimum 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
2. Other lengths as indicated on drawings.

## 2.5 ACCESSORIES

SPEC WRITER NOTE: Use shear keys for control joints in CMU walls.

### A. Shear Keys:

1. Solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with durometer hardness of approximately 80 when tested according to ASTM D2240, and minimum shear strength of 3.5 MPa (500 psi).
2. Shear Key Dimensions: Nominal 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

### B. Weeps:

1. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
2. Weep Tubing: Round, polyethylene, 9 mm (3/8 inch) diameter, 100 mm (4 inches) long.
3. Weep Hole: Flexible PVC louvered configuration with rectangular closure strip at top.

### C. Cavity Drain Material: Open mesh polyester sheets or strips to prevent mortar droppings from clogging the cavity.

### D. Preformed Compressible Joint Filler:

1. Thickness and depth to fill joint.
2. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
3. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

### E. Box Board:

1. Mineral Fiber Board: ASTM C612, Class 1.
2. 25 mm (1 inch) thickness.
3. Other spacing material having similar characteristics is acceptable subject to Contracting Officer's Representative's approval.

### F. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

### G. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.

- 2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
- 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.
- H. Welding Materials: AWS D1.4/D1.4M, type to suit application.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION - GENERAL**

- A. Install products according to manufacturer's instructions and approved submittal drawings.
  - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- C. Wall Openings:
  - 1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
  - 2. When items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
  - 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
  - 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
  - 3. Finish joints in exterior face masonry work with jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
  - 4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- E. Partition Height:
  - 1. Extend partitions minimum 100 mm (4 inches) above suspended ceiling or to overhead construction where no ceiling occurs.
  - 2. Extend following partitions to overhead construction.
    - a. Full height partitions, and fire partitions and smoke partitions indicated on drawings.
    - b. Both walls at expansion joints.
    - c. Corridor walls.

- d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
- e. Walls at refrigerator space.
- f. Reinforced masonry partitions.
- 3. Extend finished masonry partitions minimum 100 mm (4 inches) above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:
- F. Wall, Furring, and Partition Units:
  - 1. Lay out field units to provide one-half running bond, unless indicated otherwise.
  - 2. Align head joints of alternate vertical courses.
  - 3. At sides of openings, balance head joints in each course on vertical center lines of openings.
  - 4. Minimum Masonry Unit Length: 100 mm (4 inches).
  - 5. On interior partitions provide 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
  - 6. Use minimum 100 mm (4 inches) nominal thick masonry for free standing furring, unless indicated otherwise.
  - 7. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.
- G. Use minimum 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless indicated otherwise.
- H. Before connecting new masonry with previously laid masonry, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- I. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.
- J. Chases:
  - 1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
  - 2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.
  - 3. Fill recess chases after installation of conduit, with mortar and finish flush.

4. When pipes or conduits, or both occur in hollow masonry unit partitions retain minimum one web of hollow masonry units.
- K. Wetting and Wetting Test:
1. Test and wet brick and clay tile according to BIA TN 11B.
  2. Do not wet concrete masonry units or glazed structural facing tile before laying.
- L. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.
- M. Construct formwork to conform to shape, line and dimensions indicated on drawings. Make sufficiently tight to prevent mortar, grout, or concrete leakage. Brace, tie and support formwork as required to maintain position and shape during construction and curing of reinforced masonry.
- N. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other reasonable temporary construction loads.
- O. Minimum Curing Times Before Removing Shores and Forms:
1. Girders and Beams: 10 days.
  2. Slabs: 7 days.
  3. Reinforced Masonry Soffits: 7 days.

### **3.2 INSTALLATION - ANCHORAGE**

- A. Anchorage of Abutting Masonry:
1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (24 inches) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
  2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
  3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
  4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with adjustable wall ties. Extend ties minimum 100 mm (4 inches) into joints of new masonry. Fasten

ties to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

B. Masonry Furring:

1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with adjustable wall ties or dovetail anchors.
2. Space at maximum 400 mm (16 inches) on center in both directions.

C. Anchorage to Steel Beams or Columns:

1. Use adjustable beam anchors on each flange.
2. At columns weld steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

### 3.3 INSTALLATION - REINFORCEMENT

A. Joint Reinforcement:

1. Install joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing is acceptable in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry.
5. Wherever brick masonry is backed up with stacked bond masonry, install multiple wythe joint reinforcement in every two courses of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:

1. Install reinforcing bars in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated on drawings.
2. Bond Beams:
  - a. Form Bond beams of load-bearing concrete masonry units filled with grout and reinforced with two No. 15m (No. 5) reinforcing bars unless shown otherwise. Do not cut reinforcement.

- b. Brake bond beams only at expansion joints and at control joints, if shown.
- 3. Stack Bond:
  - a. Locate additional joint reinforcement in vertical and horizontal joints as indicated on drawings.
  - b. Anchor vertical reinforcement into foundation or wall or bond beam below.
  - c. Provide temporary bracing for walls over 8 feet tall until permanent horizontal bracing is completed.
- 4. Grout openings:
  - a. Leave cleanout holes in double wythe walls during construction by omitting units at base of one side of wall.
  - b. Locate 75 mm by 75 mm (3 inches. by 3 inches.) min. cleanout holes at location of vertical reinforcement.
  - c. Keep grout space clean of mortar accumulation and debris. Clean as work progresses and immediately before grouting.

#### **3.4 INSTALLATION - BRICK EXPANSION AND CMU CONTROL JOINTS**

- A. Provide brick expansion joint (EJ) and CMU control joints (CJ) where indicated on drawings.
- B. Keep joint free of mortar and other debris.
- C. Joints Occur In Masonry Walls:
  - 1. Install preformed compressible joint filler in brick wythe.
  - 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on both sides of shear key.
- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint. Interrupt joint reinforcement at expansion and control joints.
- E. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

SPEC WRITER NOTE: Verify drawings clearly differentiate EJ, CJ, building expansion joint, and seismic joints.

#### **3.5 INSTALLATION - BUILDING EXPANSION AND SEISMIC JOINTS**

- A. Keep expansion and seismic joints open and free of mortar. Remove mortar and other debris.

- B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Fill opening in exposed face of expansion and seismic joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

### **3.6 INSTALLATION - ISOLATION JOINT**

- A. Where full height walls and partitions lie parallel or perpendicular to and under structural beams and shelf angles, provide minimum 9 mm (3/8 inch) separation between walls and partitions and bottom of beams and shelf angles.
- B. Insert continuous full width strip of non-combustible type compressible joint filler.
- C. Fill opening in exposed face of isolation joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

### **3.7 INSTALLATION - CONCRETE MASONRY UNITS**

- A. Types and Uses:
  - 1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Provide solid concrete masonry units, where full units cannot be installed, or where needed for anchorage of accessories.
  - 2. Provide solid load-bearing concrete masonry units or grout cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
  - 3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
  - 4. Do not install brick jambs in exposed finish work.
  - 5. Install concrete building brick only as filler in backup material where not exposed.
  - 6. Construct fire resistance in fire rated partitions meeting fire ratings indicated on drawings.
  - 7. Where lead-lined concrete masonry unit partitions terminate below underside of overhead floor or roof deck, fill remaining open space between top of partition and underside of overhead floor or roof deck, with standard concrete masonry units of same thickness as lead lined units.
- B. Laying:



1. Lay concrete masonry units with 9 mm (3/8 inch) joints, with a bond overlap of minimum 1/4 of unit length, except where stack bond is indicated on drawings.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill voids with mortar or grout.
7. Provide 6 mm (1/4 inch) open joint for sealant between existing construction, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings minimum 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge masonry against steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes indicated on drawings.
12. At time of placement, ensure steel reinforcement is free of loose rust, mud, oil, and other contamination capable of affecting bond.
13. Place steel reinforcement at spacing indicated on drawings before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place vertically by centering clips, caging devices, tie wire, or other approved methods.
16. Support vertical bars near each end and at maximum 192 bar diameter on center.
17. Splice reinforcement or attach reinforcement to dowels by placing in contact and securing with wire ties.
18. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
19. Grout cells of concrete masonry units, containing reinforcing bars, solid as specified.
20. Install cavity and joint reinforcement as masonry work progresses.

21. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

C. Waterproofing Parging:

1. Parge earth side of concrete masonry unit basement walls with mortar applied in two coats, each coat 6 mm (1/4 inch) thick.
2. Clean wall surfaces to receive parging of dirt, oil, or grease, and moisten before application of first coat.
3. Roughen first coat when partially set, permit to hardened for 24 hours, and moisten before application of second coat.
4. Keep second coat damp for minimum 48 hours.
5. Thicken parging and round to form a cove at the junction of outside wall face and footing.

### 3.8 POINTING

- A. Fill joints with pointing mortar using rubber float trowel to apply mortar solidly into raked joints.
- B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
- C. Tool exposed joints to smooth concave joint.
- D. At joints with existing work, match existing joint.

### 3.9 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of maximum 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
4. Verify reinforcing bars are installed as indicated on drawings.

B. Placing:

1. Place grout in grout space in lifts as specified.
2. Consolidate each grout lift after free water has disappeared but before plasticity is lost.
3. Do not slush with mortar or use mortar with grout.
4. Interruptions:
  - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inches) below top of last masonry course.
  - b. Grout from dam to dam on high lift method.

- c. Longitudinal run of masonry may be stopped off only by raking back one-half masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:

- 1. Consolidate by puddling with grout stick during and immediately after placing.
- 2. Grout cores of concrete masonry units containing reinforcing bars solid as masonry work progresses.

D. Low Lift Method:

- 1. Construct masonry to 1.5 m (5 feet) maximum height before grouting.
- 2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:

- 1. Do not pour grout until masonry wall has cured minimum of 4 hours.
- 2. Place grout in 1.5 m (5 feet) maximum lifts.
- 3. Exception:
  - a. Where following conditions are met, place grout in 3.86 m (12.67 feet) maximum lifts.
  - b. Masonry has cured minimum of 4 hours.
  - c. Grout slump is maintained between 250 and 275 mm (10 and 11 inches).
  - d. No intermediate reinforced bond beams are placed between top and bottom of grout lift.
- 4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into preceding lift.

### 3.10 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on drawings or approved submittal drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at spacing indicated on drawings. Support and secure vertical bars against displacement. Install horizontal reinforcement as masonry work progresses. Where vertical bars are shown in close proximity, provide clear distance between bars of minimum one bar diameter or 25 mm (1 inch), whichever is greater.

SPEC WRITER NOTE: Delete the following paragraph if not applicable to project.

- C. For columns, piers and pilasters, maintain clear distance between vertical bars as indicated on drawings, minimum 1.5 bar diameters or 38 mm (1-1/2 inches), whichever is greater. Provide lateral ties as indicated on drawings.
- D. Splice reinforcement bars only where indicated on drawings, unless approved by Contracting Officer's Representative. Provide lapped splices. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- E. Provide minimum lap as indicated on approved submittal drawings, or if not indicated, minimum 48 bar diameters.
- F. Embed metal ties in mortar joints as work progresses, with minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- G. Embed prefabricated horizontal joint reinforcement as work progresses, with minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement minimum 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- H. Anchoring: Anchor reinforced masonry work to supporting structure as indicated on drawings.
- I. Anchor reinforced masonry walls at intersections with non-reinforced masonry.

### **3.11 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY**

- A. Do not wet concrete masonry units (CMU).
- B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to distance behind face equal to thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed 9 mm (3/8 inch) joint widths.
- C. Where solid CMU units are shown, lay with full mortar head and bed joints.
- D. Walls:
  - 1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below,

unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.

2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
3. Where horizontally reinforced beams (bond beams) are indicated on drawings, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under bond beam courses over cores or cells of non-reinforced vertical cells, or provide units with solid bottoms.

E. Grouting:

1. Use fine grout for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use coarse grout for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At Contractor's option, use either low-lift or high-lift grouting techniques.

F. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 sq. mm (8 sq. inches) in vertical cores to be grouted.
2. Place vertical reinforcement before grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 feet) height, or if bond beam occurs below 1.5 m (5 feet) height, stop pour 38 mm (1-1/2 inches) below top of bond beam.
4. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap

at corners and intersections as indicated on drawings. Place grout in bond beam course before filling vertical cores above bond beam.

### 3.12 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within tolerances according to ACI 530.1/ASCE 6/TMS 602 and as follows:
- B. Maximum variation from plumb:
  - 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
  - 2. In 6000 mm (20 feet) - 9 mm (3/8 inch).
  - 3. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
  - 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
  - 2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
  - 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
  - 2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
  - 1. Minus 6 mm (1/4 inch).
  - 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
  - 1. Accurate to minus 0 mm (0 inch).
  - 2. Plus 6 mm (1/4 inch).

### 3.13 CLEANING AND REPAIR

- A. General:
  - 1. Clean exposed masonry surfaces on completion.
  - 2. Protect adjoining construction materials and landscaping during cleaning operations.
  - 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
  - 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Concrete Masonry Units:
  - 1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
  - 2. Allow mud to dry before brushing.

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**SECTION 05 12 00  
STRUCTURAL STEEL FRAMING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

A. Section Includes:

1. Structural steel shapes, plates, and bars.
2. Structural pipe.
3. Bolts, nuts, and washers.

**1.2 RELATED REQUIREMENTS**

- A. Materials Testing And Inspection During Construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Steel Decking: Section 05 31 00, STEEL DECKING.
- C. Fireproofing: Section 07 81 00, APPLIED FIREPROOFING.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. American Institute of Steel Construction (AISC):
1. AISC Manual - Steel Construction Manual, 14th Ed.
  2. 303-10 - Code of Structural Steel Buildings and Bridges.
  3. 360-10: Specification for Structural Steel Buildings.
- C. The American Society of Mechanical Engineers (ASME):
1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.
- D. American Welding Society (AWS):
1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
- E. ASTM International (ASTM):
1. A6/A6M-14 - General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
  2. A36/A36M-14 - Carbon Structural Steel.
  3. A53/A53M-12 - Pipe, Steel, Black and Hot-Dip, Zinc-Coated, Welded and Seamless.
  4. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
  5. A242/A242M-13 - High-Strength Low-Alloy Structural Steel.
  6. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.

7. A307-14 - Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.
  8. A325-14 - Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength.
  9. A490-14a - Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength.
  10. A500/A500M-13 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
  11. A501/A501M-14 - Hot-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
  12. A572/A572M-15 - High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
  13. A992/A992M-15 - Structural Shapes.
  14. F2329/F2329M-15 - Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy steel Bolts, Screws, washers, Nuts, and Special Threaded Fasteners.
- F. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.
- G. Military Specifications (Mil. Spec.):
1. MIL-P-21035 - Paint, High Zinc Dust Content, Galvanizing, Repair.
- H. Occupational Safety and Health Administration (OSHA):
1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
  2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.
- I. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
1. Specification for Structural Joints Using ASTM A325 or A490 Bolts.

#### **1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
  1. Show size, configuration, and fabrication and installation details.
- C. Sustainable Construction Submittals:
  1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- D. Test Reports: Certify products comply with specifications.
  1. Welders' qualifying tests.
- E. Certificates: Certify each product complies with specifications.



1. Structural steel.
  2. Steel connections.
  3. Welding materials.
  4. Shop coat primer paint.
- F. Qualifications: Substantiate qualifications comply with specifications.
1. Fabricator with project experience list.
  2. Installer with project experience list.
  3. Welders and welding procedures.
- G. Delegated Design Drawings and Calculations: Signed and sealed by responsible Architect/Engineer.
1. Connection calculations.
- H. Record Surveys: Signed and sealed by responsible surveyor or engineer.

#### **1.5 QUALITY ASSURANCE**

- A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.
1. Regularly fabricates specified products.
  2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.
    - a. Project Experience List: Provide contact names and addresses for completed projects.
- B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.
1. Regularly installs specified products.
  2. Installed specified products with satisfactory service on five similar installations for minimum five years.
    - a. Project Experience List: Provide contact names and addresses for completed projects.
- C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.
- D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

#### **1.6 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

**PART 2 - PRODUCTS****2.1 SYSTEM PERFORMANCE**

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where project is located.
- B. Design structural steel framing connections complying with specified performance:
  - 1. Load Capacity: Resist loads indicated on drawings or Resist full capacity of supported framing member if load is not supplied. Account for connection and member loads and eccentricities.
    - a. Request additional design criteria when necessary to complete connection design.
  - 2. Configuration: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with details shown on drawings, supplementing where necessary. The details shown on drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Contracting Officer Representative of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Contracting Officer's Representative. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

**2.2 MATERIALS**

- A. W-Shapes:
  - 1. ASTM A992/A992M.
  - 2. ASTM A572/A572M; Grade 50.
  - 3. ASTM A529; Grade 50.
- B. Channel and Angles:
  - 1. ASTM A36/A36M.
  - 2. ASTM A572/A572M; Grade 50.
  - 3. ASTM A529; Grade 50.

## C. Plates and Bars:

1. ASTM A36/A36M.
2. ASTM A572/A572M; Grade 50.
3. ASTM A529; Grade 50.

## D. Hollow Structural Sections:

1. ASTM A500/A500M.
2. ASTM A501/A501M.

## E. Structural Pipe: ASTM A53/A53M, Grade B.

## F. Bolts, Nuts and Washers: Galvanized for galvanized framing and plain finish for other framing.

1. High-strength bolts, including nuts and washers: ASTM A490.
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.

## G. Welding Materials: AWS D1.1, type to suit application.

**2.3 PRODUCTS - GENERAL**

## A. Sustainable Construction Requirements:

1. Steel Recycled Content: 30 percent total recycled content, minimum.
2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
  - a. Paints and coatings.

**2.4 FABRICATION**

## A. Fabricate structural steel according to Chapter M, AISC 360.

## B. Shop and Field Connections:

1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

**2.5 FINISHES**

- A. Shop Priming:
  - 1. Prime paint structural steel according to AISC 303, Section 6.
    - a. Interstitial Space Structural Steel: Prime paint, unless indicated to receive sprayed on fireproofing.
- B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.
- C. Do not paint:
  - 1. Surfaces within 50 mm (2 inches) of field welded joints.
  - 2. Surfaces indicated to be encased in concrete.
  - 3. Surfaces receiving sprayed on fireproofing.
  - 4. Beam top flanges receiving shear connector studs applied.
- D. Structural Steel Galvanizing: ASTM A123/A123M, hot dipped, after fabrication. Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.
  - 1. Galvanize structural steel framing installed at exterior locations.
- E. Bolts, Nuts, and Washers Galvanizing: ASTM F2329, hot-dipped.

**2.6 ACCESSORIES**

- A. General: Shop paint steel according to AISC 303, Section 6.
- B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.
- C. Galvanizing Repair Paint: MPI No. 18.

**PART 3 - EXECUTION****3.1 ERECTION**

- A. Erect structural steel according to AISC 303 and AISC 360.
- B. Set structural steel accurately at locations and elevations indicated on drawings.
- C. Maintain erection tolerances of structural steel within AISC 303 requirements.
  - 1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.
- D. Weld and bolt connections as specified for shop connections.

**3.2 FIELD PAINTING**

- A. After welding, clean and prime weld areas to match adjacent finish.
- B. Touch-up primer damaged by construction operations.

- C. Apply galvanizing repair paint to galvanized coatings damaged by construction operations.
- D. Finish Painting: As specified in Section 09 91 00, PAINTING.

### 3.3 FIELD QUALITY CONTROL

- A. Record Survey:
  - 1. Engage registered land surveyor or registered civil engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform survey.
  - 2. Measure and record structural steel framing plumbness, level, and alignment after completing bolting and welding and before installation of work supported by structural steel.
  - 3. Identify deviations from allowable tolerances specified in AISC Manual.

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**SECTION 05 31 00  
STEEL DECKING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

A. Section Includes:

1. Single pan fluted metal form deck supporting concrete fill as roof substrate.
2. Corrugated metal form deck supporting concrete fill as roof substrate.
3. Single pan fluted metal roof deck as roof substrate.
4. Acoustic metal roof deck as roof substrate.

**1.2 RELATED REQUIREMENTS**

- A. Structural Steel Shapes: Section 05 21 00, STRUCTURAL STEEL FRAMING.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.

B. American Welding Society (AWS):

1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
2. D1.3/D1.3M-08 - Structural Welding Code - Sheet Steel.

C. ASTM International (ASTM):

1. A36/A36M-14 - Carbon Structural Steel.
2. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
3. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
4. C423-09a - Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
5. E119-15 - Fire Tests of Building Construction and Materials.

D. Military Specifications (Mil. Spec.):

1. MIL-P-21035B - Paint, High Zinc Dust Content, Galvanizing Repair.

E. Steel Deck Institute (SDI):

1. No. 31-07 - Design Manual for Composite Deck, Form Decks, and Roof Decks.

F. UL LLC (UL):

1. Listed - Online Certifications Directory.
2. 580-13 - Tests for Uplift Resistance of Roof Assemblies.

**1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
  - 1. Show layout, connections to supporting members, anchorage, sump pans, accessories, deck openings and reinforcements.
  - 2. Show similar information necessary for completing installation as shown and specified, including supplementary framing, ridge and valley plates, cant strips, cut openings, special jointing or other accessories.
  - 3. Show welding, side lap, closure, deck reinforcing and closure reinforcing details.
  - 4. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Show steel decking section properties and structural characteristics.
- D. Sustainable Construction Submittals:
  - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Certificates: Certify each product complies with specifications.
  - 1. Fire Resistance Product Listing: For each metal deck type and thickness supporting concrete slab or fill.
  - 2. Show steel decking is UL Listed for specified application.
- F. Qualifications: Substantiate qualifications comply with specifications.
  - 1. Welders and welding procedures.
- G. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

**1.5 QUALITY ASSURANCE**

- A. Welders and Welding Procedures Qualifications: AWS D1.3/D1.3M.

**1.6 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."



**PART 2 - PRODUCTS****2.1 SYSTEM PERFORMANCE**

- A. Design steel decking and accessories according to AISI S100.
  - 1. Wind Uplift Resistance and Corner Conditions:
    - a. Eave Overhang: 2.1 kPa (45 psf), minimum.
    - b. Other Roof Areas: 1.4 kPa (30 psf), minimum.
  - 2. Wind Uplift Resistance and Corner Conditions: UL 580, Class 60.
  - 3. Wind Uplift Resistance and Corner Conditions: FM 1-28; Class 1-60.
  - 4. Fire Resistance: ASTM E119; as component of 1 hour rated roof assembly.
  - 5. Design side and end closures and attachment to supporting steel to safely support wet weight of concrete and construction loads.
    - a. Cantilever Closure Deflection: 3 mm (1/8 inch), maximum.

**2.2 MATERIALS**

- A. Galvanized Steel Sheet: ASTM A653/A653M; G90 coating.
- B. Painted Steel Sheet: ASTM A1008/A1008M, Grade C or D, shop primed.
- C. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.
- D. Steel Shapes: ASTM A36/A36M.
- E. Acoustic Deck: Cellular deck profile, SDI Publication No. 31.
- F. Acoustic Insulation: Manufacturer's standard mineral fiber type, profile matching deck flute profile.

**2.3 PRODUCTS - GENERAL**

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Sustainable Construction Requirements:
  - 1. Steel Recycled Content: 30 percent total recycled content, minimum.

**2.4 METAL ROOF DECK**

- A. Metal Roof Deck: // UL Listed // FM Global approved // as metal roof deck panels.
  - 1. Steel decking of the type, depth, thickness, and section properties as shown.
- B. Metal Form Deck - Type 1: Single pan fluted units as permanent form for reinforced concrete slabs.
  - 1. Depth and Thickness: As indicated on drawings.
  - 2. Material: Galvanized sheet steel.

- C. Metal Form Deck - Type 2: Corrugated deck units as permanent form for reinforced concrete slabs.
  - 1. Depth and Thickness: As indicated on drawings.
  - 2. Material: Galvanized sheet steel.
- D. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces as permanent support for superimposed loads.
  - 1. Deck Style:
    - a. Wide Rib (Type B) deck.
  - 2. Depth and Thickness: As indicated on drawings.
  - 3. Material: Galvanized sheet steel.
- E. Do not use steel deck for hanging supports of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.
- F. Include integral system for steel decking units used for interstitial levels.
  - 1. Provide system suitable for simple point of attachment for light duty hanger devices.
  - 2. Provide system suitable to allow for flexibility for attaching hangers for support of suspended ceilings, electrical, plumbing, heating, or air conditioning items, weight not to exceed 50 kg/m<sup>2</sup> (10 psf).
  - 3. Provide a minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm (24 inches) on centers transversely.
  - 4. Maximum allowable load suspended from any hanger: 23 kg (50 pounds).
  - 5. System consisting of fold-down type hanger tabs or lip hanger is acceptable.

## 2.5 FABRICATION

- A. Fabricate steel decking in sufficient lengths to extend over 3 or more supports, except for interstitial levels.
  - 1. Cut metal deck units to proper length in shop.
- B. Fabricate accessories required to complete installation of steel decking.
  - 1. Exposed to View: Fabricate from sheet steel matching metal decking.
  - 2. Concealed from View: Fabricate from galvanized sheet steel.
- C. Sheet Metal Accessories:
  - 1. Metal Cover Plates: For end-abutting decking, to close gaps at changes in deck direction, columns, walls and openings.
    - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.

2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges.
  - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
3. Metal Closure Strips: For openings between decking and other construction. Form to configurations required to provide tight-fitting closures at open ends of flutes and sides of decking.
  - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
4. Ridge and Valley Plates: Minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 1/24 (1/2 inch per foot).
  - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the drawings. Fabricate cant strips with minimum 125 mm (5 inch) face width.
  - a. Sheet Steel: Minimum 0.8 mm (0.03 inch) thick.
6. Seat Angles for Deck: Provide where beam does not frame into column.
7. Sump Pans for Roof Drains: Fabricated from single piece galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain. Provide sump pans of adequate size to receive roof drains and with bearing flanges minimum 75 mm (3 inches) wide. Recess pans minimum 38 mm (1-1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Drain holes will be field cut.
  - a. Sheet Steel: Minimum 1.7 mm (0.06 inch) thick.

## **2.6 FINISHES**

- A. Shop prime painted sheet steel with two coats of primer.

## **2.7 ACCESSORIES**

- A. Primer: Manufacturer's standard primer compatible with finish painting specified in Section 09 91 00, PAINTING.
- B. Welding Materials: AWS D1.1, type to suit application.
- C. Galvanizing Repair Paint: MPI No. 18.
- D. Touch-Up Paint: Match shop finish.

## **PART 3 - EXECUTION**

### **3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

- C. Remove contaminates from structural steel surfaces where steel decking will be welded.
- D. Verify structural steel framing installation is completed, plumbed, and aligned with temporary bracing installed where required.
- E. Coordinate with structural steel erector to prevent overloading of structural members when placing steel decking for installation.

### 3.2 ERECTION

- A. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace deck units that become damaged after erection and before casting concrete at no cost additional to the Government.
- B. Place steel decking at right angles to supporting members with ends located over supports.
- C. Lap end joints 50 mm (2 inches), minimum.
- D. Fluted Form Deck Fastening:
  - 1. Fasten form deck to steel supporting members by welding.
    - a. Welds: 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength.
    - b. Weld Spacing: Maximum 300 mm (12 inches) on center with minimum two welds per unit at each support.
    - c. Where two units abut, fasten each unit individually to supporting steel framework.
  - 2. End Closure Fastening: Tack weld or self-tapping No. 8 or larger machine screws at 900 mm (3 feet) on center.
    - a. Longitudinal End Closure Fastening: Tack weld only.
  - 3. Weld side laps of adjacent decking units.
    - a. Fastener Locations: Mid-span and maximum 900 mm (3 feet) on center.
- E. Corrugated Form Deck Fastening:
  - 1. Weld end laps of corrugated form deck units in valley of side lap and at middle of sheet.
    - a. Weld Spacing: Maximum 380 mm (15 inches) on center.
  - 2. Weld corrugated deck to intermediate supports in X-pattern. Weld in valley of side laps on every other support and in valley of center corrugation on remaining support.
    - a. Weld Spacing: Maximum 760 mm (30 inches) on center.
- F. Roof Deck Fastening:
  - 1. Fasten decking to steel supporting members by welding.

- a. Welds: 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength.
    - b. Weld Spacing: Maximum 300 mm (12 inches) on center at every support. Use closer spacing where required for lateral force resistance by diaphragm action.
  2. Fasten split or partial decking panels to structure in every valley.
  3. Fasten decking to each supporting member at ribs where side laps occur.
    - a. Power driven fasteners is acceptable in lieu of welding if strength equivalent to welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.
  4. Mechanically fasten decking side laps with self-tapping No. 8 or larger machine screws.
    - a. Fastener Locations: Mid-span and maximum 900 mm (3 feet) on center.
  5. Provide additional fastening necessary to comply with UL Listing for specified performance.
- G. Cutting and Fitting:
1. Field cut steel decking to accommodate columns and other penetrating items.
  2. Cut openings located and dimensioned on Structural Drawings.
  3. Coordinate openings for other penetrations shown on approved submittal drawings but not shown on Structural Drawings.
    - a. Cut and reinforce required opening.
  4. Make cuts neat and trim using metal saw, drill or punch-out device. Cutting with torches is prohibited.
  5. Do not make cuts in the metal deck that are not shown on the approved metal decking submittal drawings.
    - a. When additional openings are required, submit scaled drawing, locating required opening and other openings and supports in immediate area.
    - b. Do not cut the opening until drawing is approved by Contracting Officer's Representative.
    - c. Provide additional reinforcing and framing required for opening.
    - d. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected steel decking.

6. Opening Reinforcement: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work.
- H. Touch up damaged factory finishes.
1. Apply galvanizing repair paint to damaged galvanized surfaces.
  2. Apply touch up paint to damaged shop painted surfaces.

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**SECTION 05 50 00  
METAL FABRICATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
  - 1. Support for Wall and Ceiling Mounted Items: (SD055000-01, SD055000-02, SD102113-01, SD102600-01, SD123100-01 & SD123100-02)
  - 2. Frames:
  - 3. Guards
  - 4. Gratings
  - 5. Plate Door Sill
  - 6. Safety Nosings
  - 7. Ladders
  - 8. Railings:
  - 9. Catwalks and Platforms
  - 10. Trap Doors with Ceiling Hatch

**1.2 RELATED WORK**

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Prime and finish painting: Section 09 91 00, PAINTING.
- D. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Floor plate
Trap door	Wheel guards
Ceiling hatch	Sidewalk Access door
Manhole Covers	Safety nosing

- C. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
  2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
  3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
1. Anodized finish as specified.
  2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

#### **1.4 QUALITY ASSURANCE**

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - B18.6.1-97.....Wood Screws
  - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
  - A36/A36M-12.....Structural Steel
  - A47-99(R2009).....Malleable Iron Castings
  - A48-03(R2012).....Gray Iron Castings
  - A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated  
Welded and Seamless



- A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
- A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
- A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
- A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
- A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain
- A786/A786M-09.....Rolled Steel Floor Plate
- B221-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- B456-11.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- B632-08.....Aluminum-Alloy Rolled Tread Plate
- C1107-13.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- D3656-13.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
- F436-11.....Hardened Steel Washers
- F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head Cap Screws and Studs for General Use
- F593-13.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
- D1.1-10.....Structural Welding Code Steel
- D1.2-08.....Structural Welding Code Aluminum
- D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
- AMP 521-01.....Pipe Railing Manual
- AMP 500-06.....Metal Finishes Manual
- MBG 531-09.....Metal Bar Grating Manual
- MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:

SP 1-04.....No. 1, Solvent Cleaning  
 SP 2-04.....No. 2, Hand Tool Cleaning  
 SP 3-04.....No. 3, Power Tool Cleaning

G. Federal Specifications (Fed. Spec):

RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

## **PART 2 - PRODUCTS**

### **2.1 DESIGN CRITERIA**

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.
- D. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms: 500 kg/m<sup>2</sup> (100 pounds per square foot).

### **2.2 MATERIALS**

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A240, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
  - 1. Steel ASTM A786.
  - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
  - 1. Galvanized for exterior locations.
  - 2. Type S, Grade A unless specified otherwise.
  - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:
  - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
  - 2. Form channel within turned pyramid shaped clamping ridges on each side.
  - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be

- given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
  5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

L. Insect Screening: ASTM D3656.

### **2.3 HARDWARE**

#### **A. Rough Hardware:**

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

#### **B. Fasteners:**

1. Bolts with Nuts:
  - a. ASME B18.2.2.
  - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
  - c. ASTM F468 for nonferrous bolts.
  - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

### **2.4 FABRICATION GENERAL**

#### **A. Material**

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

#### **B. Size:**

1. Size and thickness of members as shown.

2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

#### C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

#### D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

## E. Workmanship

### 1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

### 2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.

### 3. Joining:

- a. Miter or butt members at corners.
- b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

### 4. Anchors:

- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10

inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

- a. Accurately cut, machine and fit joints, corners, copes, and miters.
- b. Fit removable members to be easily removed.
- c. Design and construct field connections in the most practical place for appearance and ease of installation.
- d. Fit pieces together as required.
- e. Fabricate connections for ease of assembly and disassembly without use of special tools.
- f. Joints firm when assembled.
- g. Conceal joining, fitting and welding on exposed work as far as practical.
- h. Do not show rivets and screws prominently on the exposed face.
- i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
  - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
  - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
  - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
  - d. Painted: AA-C22R10.
3. Steel and Iron: NAAMM AMP 504.
  - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
  - b. Surfaces exposed in the finished work:
    - 1) Finish smooth rough surfaces and remove projections.
    - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
  - c. Shop Prime Painting:

1) Surfaces of Ferrous metal:

- a) Items not specified to have other coatings.
- b) Galvanized surfaces specified to have prime paint.
- c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
- d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
- e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

G. Protection:

- 1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
- 2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

## 2.5 SUPPORTS

A. General:

- 1. Fabricate ASTM A36 structural steel shapes as shown.
- 2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
- 3. Field connections may be welded or bolted.

B. For Ceiling Hung Toilet Stall:

- 1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
- 2. Make provision for installation of stud bolts in lower flange of channel.
- 3. Provide a continuous steel angle at wall and channel braces spaced as shown.
- 4. Use threaded rod hangers.
- 5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.

## C. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

## D. For Trapeze Bars:

1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
3. Fabricate concealed components of structural steel shapes unless shown otherwise.
4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
  - a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.
  - b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.

## E. For Intravenous Track and Cubical Curtain Track:

1. Fabricate assembly of steel angle as shown.
2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.
3. Provide pipe sleeve welded to angle.

## F. Supports at Ceiling for Radiographic (x-ray) Equipment:

1. Fabricate hangers braces, and track of modular channel units assembly as shown.
2. Fabricate steel plates for anchor to structure above.



3. Drill bent plates for bolting at mid height at concrete beams.
- G. For Operating Room Light:
  1. Fabricate as shown to suit equipment furnished.
  2. Drill leveling plate for light fixture bolts.
- H. Supports in Orthopedic Brace Shop:
  1. Fabricate from 25 mm (one inch) steel pipe, fasten to steel angles above and extend to a point 150 mm (6 inches) below finished ceiling.
  2. Lower end of the pipe shall have a standard pipe thread.
  3. Provide an escutcheon plate at ceiling.
- I. Supports for Accordion Partition Tracks, Exercise Equipment, and Items at Various Conditions at Suspended Ceilings:
  1. Fabricate of structural steel shapes as shown.
  2. Drill for anchor bolts of suspended item.
- J. Supports for Communion Rail Posts in Chapel:
  1. Fabricate one steel plate support for each post as shown.
  2. Drill for fasteners.

## **2.6 FRAMES**

- A. Elevator Entrance Wall Opening.
  1. Fabricate of channel shapes, plates, and angles as shown.
  2. Weld or bolt head to jamb as shown.
  3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
    - a. Provide holes for anchors.
    - b. Weld head to jamb members.
- B. Channel Door Frames:
  1. Fabricate of structural steel channels of size shown.
  2. Miter and weld frames at corners.
  3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.
  4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as

shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb.

Provide pipe spacers at holes welded to channel.

5. Where closure plates are shown, continuously weld them to the channel flanges.
6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.
  - a. Cut a slot in the lock jamb to receive the lock bolt.
  - b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.

C. Frames for Breech Opening:

1. Fabricate from steel channels, or combination of steel plates and angles to size and contour shown.
2. Weld strap anchors on back of frame at not over 600 mm (2 feet) on centers for concrete or masonry openings.

D. Frames for Lead Lined Doors:

1. Obtain accurate dimensions and templates from suppliers of lead lined doors, finish hardware, and hollow steel door frames.
2. Fabricate as shown for use in connection with lead lined doors.
3. Deliver assembled frames with removable shipping spreaders at top and bottom.
4. Extend angles at jambs from floor to structural slab above. At floors of interstitial spaces, terminate jamb sections and provide anchors as shown.
5. Continuously weld plates and reinforcements to frame members and head members of angle frames between jambs.
6. Weld strap anchors, not over 600 mm (24 inches) on centers, to the back of angles for embedment in masonry or concrete unless shown otherwise.

7. Type 15 Door Frames:

- a. Structural steel angle frames with plate or bar full height to heads. Extend reinforcing at hinge cutouts two inches beyond cutout.
- b. Fabricate top anchorage to beam side at mid height.

- c. Weld clip angles to both legs of angle at top and bottom.
- d. Drill clips and plates, at top and bottom for anchoring jamb angles with two 9 mm (3/8 inch) expansion bolts at each location.
- e. Cut rabbet for pivot hinges and lock strike.

## 2.7 GUARDS

- A. Wall Corner Guards:
  - 1. Fabricate from steel angles and furnish with anchors as shown.
  - 2. Continuously weld anchor to angle.
- B. Guard Angles for Overhead Doors:
  - 1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
  - 2. Weld filler piece across head of opening to jamb angles.
  - 3. Make provisions for fasteners and anchorage.
- C. Channel Guard at Loading Platform:
  - 1. Fabricate from steel channel of size shown.
  - 2. Weld anchors to channels as shown.
  - 3. Drill channel for bumper anchor bolts.
- D. Edge Guard Angles for Openings in slabs.
  - 1. Fabricate from steel angles of sizes and with anchorage shown.
  - 2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
  - 3. Miter or butt angles at corners and weld.
  - 4. Use one anchor near end and three feet on centers between end anchors.
- E. Wheel Guards:
  - 1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
  - 2. Provide corner type, with flanges for bolting to walls.

## 2.8 GRATINGS

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.

- D. Fabricate in sections not to exceed 2.3 m<sup>2</sup> (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
  - 1. Fabricate intermediate supporting members from "T's" or angles.
  - 2. Locate intermediate supports to support grating section edges.
  - 3. Fabricate frame to finish flush with top of grating.
  - 4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
  - 5. Butt or miter, and weld angle frame at corners.
- G. Steel Bar Gratings:
  - 1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
  - 2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
  - 3. Interior gratings: Prime paint unless specified galvanized.
- H. Aluminum Bar Gratings:
  - 1. Fabricate grating and frame assembly from aluminum as shown in accordance with Metal Bar Grating Manual.
  - 2. Use 25 x 5 mm (1 x 3/16 inch) minimum size bearing bars.
  - 3. Mill finish unless specified otherwise.
- I. Plank Gratings:
  - 1. Conform to Fed. Spec. RR-G-1602.
  - 2. Manufacturers standard widths, lengths and side channels to meet live load requirements.
  - 3. Galvanize exterior steel gratings ASTM A123, G-90 after fabrication.
  - 4. Fabricate interior steel gratings from galvanized steel sheet, ASTM A525, where bearing on concrete or masonry.
  - 5. Fabricate other interior grating from steel sheet and finish with shop prime paint. Prime painted galvanized sheet may be used.
- J. Cast Iron Gratings:
  - 1. Fabricate gratings to support a live load of 23940 Pa (500 pounds per square foot).
  - 2. Fabricate gratings and frames for gutter type drains from cast-iron conforming to ASTM A48.
  - 3. Fabricate gratings in section not longer than 1200 mm (4 feet) or over 90 kg (200 pounds) and fit so as to be readily removable.

**2.10 PLATE DOOR SILL**

- A. Fabricate of checkered plate as detailed.
  - 1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
  - 2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
- B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

**2.11 SAFETY NOSINGS**

- A. Fed. Spec. RR-T-650, Type C.
  - 1. Aluminum: Class 2, Style 2.
  - 2. Cast iron: Class 4.
- B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.
- C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
- D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
- E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
- F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.
- G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

**2.12 LADDERS**

- A. Steel Ladders:
  - 1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
  - 2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
  - 3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
  - 4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.

5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

B. Aluminum Ladders:

1. Fixed-rail type, constructed of structural aluminum, with mill finish.
2. Fabricate side rails and rungs of size and design shown, with the rungs shouldered and headed into and welded to the rails.
3. Where shown fabrication side rails curved, twisted and formed into gooseneck.
4. Fabricate angle brackets at top and bottom and intermediate brackets where shown. Drill for bolting.

C. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

## 2.13 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
  - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
  - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
  - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. // Base plates are not required on pipe sleeves where ornamental railings occur. //

6. Interior Post Anchors:

- a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
- b. Weld or thread flanged fitting to posts at base.
- c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
- d. Provide sliding flange base plate on posts secured with set screws.
- e. Weld flange base plate to removable posts set in sleeves.

C. Handrails:

- 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
- 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

D. Steel Pipe Railings:

- 1. Fabricate of steel pipe with welded joints.
- 2. Number and space of rails as shown.
- 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
- 4. Form handrail brackets from malleable iron.
- 5. Fabricate removable sections with posts at end of section.

6. Removable Rails:

- a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
- b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
- c. Continuously weld brackets to post.
- d. Provide slotted bolt holes in rail bracket.
- e. Weld bolt heads flush with top of rail.
- f. Weld flanged fitting to post where posts are installed in sleeves.

7. Opening Guard Rails:

- a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
- b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.

c. Fabricate rails for floor openings for anchorage in sleeves.

8. Gates:

- a. Fabricate from steel pipe as specified for railings.
- b. Fabricate gate fittings from either malleable iron or wrought steel.
- c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
- d. Provide suitable stops, so that gate will swing as shown.

9. Chains:

- a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot) and with boat type snap hook on one end, and through type eye bolt on other end.
- b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.
- c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.
- d. Galvanize chain and bolts after fabrication.

E. Aluminum Railings:

- 1. Fabricate from extruded aluminum.
- 2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
- 3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
- 4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
- 5. Fabricate brackets of extruded or wrought aluminum as shown.
- 6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

F. Stainless Steel Railings:

- 1. Fabricate from 38 mm (1-1/2 inches) outside diameter stainless steel tubing, ASTM A269, having a wall thickness of 1.6 mm (0.065 inch).
- 2. Join sections by an internal connector to form hairline joints where field assembled.
- 3. Fabricate with continuous welded connections.
- 4. Fabricate brackets of stainless steel to design shown.



5. Fabricate stainless steel sleeves at least 150 mm (6 inches) deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of post.

#### **2.14 TRAP DOOR AND FRAMES WITH CEILING HATCH**

- A. Design to support a live load as specified.
- B. Frames:
  1. Fabricate steel angle frame to set in concrete slabs and design to set flush with finished concrete slab or curb. If not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles.
  2. Miter steel angles at corners and weld together.
  3. Weld steel bar stops to vertical leg of frame, to support doors flush with the top of the frame.
  4. Weld steel strap anchors on each side not over 600 mm (24 inches) on center to the backs of the frames. If not shown use 6 x 50 x 200 mm (1/4 x 2 x 8 inch) long straps with 50 mm (2 inch bent) ends.
  5. Form frames from steel angles with welded corners for reinforcing and bracing of well lining and support of ceiling hatch.
- C. Covers:
  1. Use 6 mm (1/4 inch) thick steel floor plate.
  2. Where double leaf covers are shown, reinforce at meeting edges.
  3. Use wrought steel hinges with fixed brass pins.
    - a. Weld to cover.
    - b. Secure to frame with machine screws.
  4. Where ladders occur, install hinges on the side opposite the ladder.
  5. Provide two bar type drop handles, flush with cover when closed for each leaf.
- D. Well Lining:
  1. Fabricate well linings, for access through concrete floor slabs and suspended ceilings, from hatch to ceiling hatch or ceiling openings.
  2. Use steel sheet and shapes of size and thickness as shown. If not shown use 1.5 mm (0.0598 inch) thick steel sheet.
  3. If not shown use 50 x 50 x 6 mm (2 x 2 x 1/4 inch) angle braces from ceiling level on each side angled at 45 degrees to structure above.
  4. Use 25 x 25 x 3 mm (1 x 1 x 1/8 inch) angle bottom flange trim welded to well lining where no ceiling hatch occurs.
- E. Ceiling Hatch:

1. Construct hatch with "T" or angle frame designed to support edge of ceiling and hatch, weld to well lining.
  2. Form hatch panels of 3 mm (1/8 inch) steel, 5 mm (3/16 inch) aluminum or 1 mm (0.0359 inch) thick steel of pan type construction with 25 mm (one inch) of mineral fiber insulation between.
  3. Use counter balance device, hinges, latch, hangers and other accessories required for installation and operation of hatch with not over 90 N (20 pounds) of force.
  4. Fabricate panels flush and reinforced to remain flat.
  5. Locate hatch panel flush with frame.
- F. Finish with baked on prime coat.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  1. Provide temporary bracing for such items until concrete or masonry is set.
  2. Place in accordance with setting drawings and instructions.
  3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
  1. Design and finish as specified for shop welding.
  2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

H. Secure escutcheon plate with set screw.

### 3.2 INSTALLATION OF SUPPORTS

#### A. Anchorage to structure.

1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
2. Secure supports to concrete inserts by bolting or continuous welding as shown.
3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
4. Secure steel plate or hat channels to studs as detailed.

#### B. Ceiling Hung Toilet Stalls:

1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

#### C. Supports for Wall Mounted items:

1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.
4. Locate supports where required for items shown.

#### D. Support at Ceiling for X-ray Tube Stand and Radiographic Equipment:

1. Bolt modular steel channel frames to hangers as shown, anchored to structure above.
2. Fasten frames with modular channel manufacturers fittings, bolts, and nuts. Space modular channel supports and hangers as shown and as required to suit equipment furnished.

3. Install closure plates in channels at ceiling where channel opening is visible. Coordinate and cut plates to fit tight against equipment anchors after equipment anchors are installed.

E. Ceiling Support for Operating Light:

1. Anchor support to structure above as shown.
2. Set leveling plate as shown level with ceiling.
3. Secure operating light to leveling plate in accordance with light manufacturer's requirements.

F. Supports for intravenous (IV) Track and Cubicle Curtain Track:

1. Install assembly where shown after ceiling suspension grid is installed.
2. Drill angle for bolt and weld nut to angle prior to installation of tile.

G. Support for cantilever grab bars:

1. Locate channels or tube in partition for support as shown, and extend full height from floor to underside of structural slab above.
2. Anchor at top and bottom with angle clips bolted to channels or tube with two, 9 mm (3/8 inch) diameter bolts.
3. Anchor to floors and overhead construction with two 9 mm (3/8 inch) diameter bolts.
4. Fasten clips to concrete with expansion bolts, and to steel with machine bolts or welds.

H. Supports for Trapeze Bars:

1. Secure plates to overhead construction with fasteners as shown.
2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
  - a. Install closure plates in channel between eye bolts.
  - b. Install eyebolts in channel.

I. Support for Communion Rail Posts:

1. Anchor steel plate supports for posts as shown.
2. Use four bolts per plate, locate two at top and two at bottom.
3. Use lag bolts.

### 3.3 FRAMES FOR LEAD LINED DOORS

- A. Secure jamb angle clips and plates, at top and bottom with two, 9 mm (3/8 inch) expansion bolts to concrete.

- B. Secure 150 x 90 x 13 mm (6 x 3-1/2 x 1/2 inch) angle to steel framing for anchorage when expansion bolts to concrete is not possible.
- C. Secure clips by welding to steel.
- D. At interstitial spaces, anchor jamb angles as shown.

#### **3.4 DOOR FRAMES**

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

#### **3.5 OTHER FRAMES**

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

#### **3.6 GUARDS**

- A. Steel Angle Corner Guards:
  - 1. Build into masonry as the work progress.
  - 2. Set into formwork before concrete is placed.
  - 3. Set angles flush with edge of opening and finish floor or wall or as shown.
  - 4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.
  - 5. Install Guard Angles at Edges of Trench, Stairwell, and Openings in Slab.
- B. Channel Guard at Top Edge of Concrete Platforms:
  - 1. Install in formwork before concrete is placed.
  - 2. Set channel flush with top of the platform.
- C. Wheel Guards:
  - 1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
  - 2. Anchor to walls as shown, expansion bolt if not shown.

**3.7 GRATINGS**

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

**3.8 PLATE DOOR SILL**

- A. Install after roofing base flashing and counter flashing work is completed.
- B. Set in sealant and bolt to curb.

**3.9 SAFETY NOSINGS**

- A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
  - 1. Exterior concrete steps.
  - 2. Door sills of areaway entrances curbs.
  - 3. Exposed edges of curbs of door sills at transformer and service rooms.
  - 4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.
- B. Install flush with horizontal and vertical surfaces.
- C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
- D. Extend nosings full width of door openings.
- E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

**3.10 LADDERS**

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
  - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.

2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.

C. Ladder Rungs:

1. Set ladder rungs into formwork before concrete is placed.
2. Set step portion of rung 150 mm (6 inches) from wall.
3. Space rungs approximately 300 mm (12 inches) on centers.
4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

### 3.11 RAILINGS

A. Steel Posts:

1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:

1. Install pipe sleeves in concrete formwork.
2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

C. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
  - a. Anchor steel plate to concrete or solid masonry with expansion bolts.

- b. Anchor steel plate to hollow masonry with toggle bolts.
- 2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

D. Removable Rails:

- 1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
- 2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.

E. Gates:

- 1. Hang gate to swing as shown.
- 2. Bolt gate hinges to jamb post with clamp on or through bolts.

F. Chains:

- 1. Eye bolt chains to pipe posts.
- 2. Eye bolt anchoring at walls.
  - a. Expansion bolt to concrete or solid masonry.
  - b. Toggle bolt to hollow masonry of frame wall installed support.

G. Handrails:

- 1. Anchor brackets for metal handrails as detailed.
- 2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
- 3. Expansion bolt to concrete or solid masonry.
- 4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

### **3.12 CATWALK AND PLATFORMS**

- A. Expansion bolt members to concrete unless shown otherwise.
- B. Bolt or weld structural components together including ladders and stairs to support system.
- C. Weld railings to structural framing.
- D. Bolt or weld walk surface to structural framing.
- E. Smooth field welds and spot prime damaged prime paint surface.
- F. Fasten removable members with stainless steel fasteners.

### **3.13 STEEL COMPONENTS FOR MILLWORK ITEMS**

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

### **3.14 CLEAN AND ADJUSTING**

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame



and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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**SECTION 05 51 00**  
**METAL STAIRS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies steel stairs with railings.
- B. Types:
  - 1. Closed riser stairs with concrete filled treads and platforms.
  - 2. Industrial stairs: Closed and open riser stairs.

**1.2 RELATED WORK:**

- A. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Wall handrails and railings for other than steel stairs:  
Section 05 50 00, METAL FABRICATIONS.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.
- C. Fabrication qualifications.
- D. Installer qualifications.
- E. Calculations.
- F. Welding qualifications.

**1.4 QUALITY ASSURANCE:**

- A. Fabricator: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit fabricator qualifications.
- B. Installer: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit installer qualifications.
- C. Calculations: Provide professionally prepared calculations and certification of performance of this work, signed and sealed by a Professional Engineer registered in the state where the work is located. Perform structural design of the stair including supports for the metal stair frame. Indicate how Design Criteria as specified have been incorporated into the design.
- D. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M and AWS D1.3/D1.3M.

**1.5 APPLICATION PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.
- B. American Society of Mechanical Engineers (ASME):
- B18.2.1-12.....Square, Hex, Heavy Hex, and Askew Head Bolts  
and Hex, Heavy Hex, Hex Flange, Lobed Head, and  
Lag Screws (Inch Series)
  - B18.2.3.8M-81(R2005)....Metric Heavy Lag Screws
  - B18.6.1-81(R2008).....Wood Screws (Inch Series)
  - B18.6.3-13.....Machine Screws, Tapping Screws, and Metallic  
Drive Screws (Inch Series)
  - B18.6.5M-10.....Metric Thread Forming and Thread Cutting  
Tapping Screws
  - B18.6.7M-10.....Metric Machine Screws
  - B18.22M-81(R2010).....Metric Plain Washers
  - B18.21.1-09.....Washers: Helical Spring-Lock, Tooth Lock, and  
Plain Washer (Inch Series)
- B. ASTM International (ASTM):
- A36/A36M-14.....Structural Steel
  - A47/A47M-99 (R2014).....Ferritic Malleable Iron Castings
  - A48/A48M-03(R2012).....Gray Iron Castings
  - A53/A53M-12.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated  
Welded and Seamless
  - A123/A123M-13.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products
  - A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel  
Hardware
  - A307-14.....Carbon Steel Bolts, Studs and Threaded Rod  
60,000 PSI Tensile Strength
  - A653/A653M-13.....Steel Sheet, Zinc Coated (Galvanized) or Zinc  
Alloy Coated (Galvannealed) by the Hot-Dip  
Process
  - A786/A786M-05(R2009)....Rolled Steel Floor Plates
  - A1008/A1008M-13.....Steel, Sheet, Cold-Rolled, Carbon, Structural,  
High-Strength, Low-Alloy
  - A1011/A1011M-14.....Steel, Sheet and Strip, Strip, Hot-Rolled  
Carbon, Structural, High-Strength, Low-Alloy

## C. American Welding Society (AWS):

D1.1/D1.1M-10.....Structural Welding Code-Steel

D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel

D. The National Association of Architectural Metal Manufacturers (NAAMM)  
Manuals:

MBG 531-09.....Metal Bar Gratings

AMP521-01.....Pipe Railing Manual, Including Round Tube

## E. American Iron and Steel Institute (AISI):

S100-12.....Design of Cold-Formed Steel Structural Members

## F. National Fire Protection Association (NFPA):

101-15.....Life Safety Code

## G. Society for Protective Coatings (SSPC):

Paint 25(1997; E 2004)..Zinc Oxide, Alkyd, Linseed Oil Primer for Use  
Over Hand Cleaned Steel, Type I and Type II

## SPEC WRITER NOTES:

1. Verify that detail of stairs is shown on construction documents.
2. See NAAMM stair manual.

**PART 2 - PRODUCTS****2.1 DESIGN CRITERIA:**

- A. Design stairs to support live load of 4.79 kN/sq. m (100 lbf/ sq. ft.) and a concentrated load of 1.33 kN (300 lbf) applied on an area of 2580 sq. mm (4 sq. in.).
  1. Uniform and concentrated loads need not be assumed to act concurrently.
  2. Provide stair framing capable of withstanding stresses resulting from railing loads in addition to the loads specified above. Limit deflection of treads, platforms, and framing members to L/360 or 6.4 mm (1/4 inch), whichever is less.
- B. Provide structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.
- C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.
- D. Design handrails and top rails of guards to support uniform load of not 0.73 kN/m (50 lbf/ft.) applied in any direction and a concentrated load of 0.89 kN (200 lbf) applied in any direction. Uniform and concentrated loads need not be assumed to act concurrently.

- E. Infill of guards to support concentrated load of 0.22 kN (50 lbf) applied horizontally on an area of 0.093 sq. m (1 sq. ft.).
- F. Design fire stairs to conform to NFPA 101.

## **2.2 MATERIALS:**

- A. Steel Pipe: ASTM A53/A53M, Standard Weight, zinc coated.
- B. Steel Grating: Metal bar type grating NAAMM BG.
- C. Sheet Steel: ASTM A1008/A1008M.
- D. Structural Steel: ASTM A36/A36M.
- E. Steel Floor Plate: ASTM A786/A786M.
- F. Steel Decking: Form from zinc coated steel conforming to ASTM A653/A653M, with properties conforming to AISI S100 Specification for the Design of Cold-Formed Steel Structural Members.
- G. Steel Plate: ASTM A1011/A1011M.
- H. Iron Castings: ASTM A48/A48M, Class 30.
- I. Malleable Iron Castings: ASTM A47/A47M.

## **2.3 FABRICATION GENERAL:**

- A. Fasteners:
  - 1. Conceal bolts and screws wherever possible.
  - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
  - 3. Galvanized zinc-coated fasteners in accordance with ASTM A153/A153M and used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.
  - 4. Standard/regular hexagon-head bolts and nuts be conforming to ASTM A307, Grade A.
  - 5. Square-head lag bolts conforming to ASME B18.2.3.8M, ASME B18.2.1.
  - 6. Machine screws cadmium-plated steel conforming to ASME B18.6.7M, ASME B18.6.3.
  - 7. Wood screws, flat-head carbon steel conforming to ASME B18.6.5M, ASME B18.6.1.
  - 8. Plain washers, round, general-assembly-grade, carbon steel conforming to ASME B18.22M, ASME B18.21.1.
  - 9. Lockwashers helical spring, carbon steel conforming to ASME B18.2.1, ASME B18.2.3.8M.
- B. Welding:
  - 1. Structural steel, AWS D1.1/D1.1M, and sheet steel, AWS D1.3/D1.3M.

2. Where possible, locate welds on unexposed side.
  3. Grind exposed welds smooth and true to contour of welded member.
  4. Remove welding splatter.
- C. Remove sharp edges and burrs.
- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
- E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
- F. Shop Prime Painting: Shop prime steelwork with red oxide primer in accordance with SSPC Paint 25.
1. Hot dip galvanize steelwork as indicated in accordance with ASTM A123/A123M. Touch up abraded surfaces and cut ends of galvanized members with zinc-dust, zinc-oxide primer, or an approved galvanizing repair compound.
- G. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges. Ease exposed edges to a radius of approximately 0.8 mm (1/32 inch), and bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.
- H. Continuously weld corners and seams in accordance with the recommendations of AWS D1.1/D1.1M. Grind smooth exposed welds and flush to match and blend with adjoining surfaces.
- I. Form exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use Phillips flathead (countersunk) screws or bolts.
- J. Provide and coordinate anchorage of the type indicated with the supporting structure. Fabricate anchoring devices, space as indicated and required to provide adequate support for the intended use of the work.
- K. Use hot-rolled steel bars for work fabricated for bar stock unless work is indicated or specified as fabricated from cold-finished or cold-rolled stock.

#### **2.4 RAILINGS:**

- A. Fabricate railings, including handrails, from steel pipe.
1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.

2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.

- B. Return ends of handrail to wall and close free end.
- C. Provide standard terminal castings where fastened to newel.
- D. Space intermediate posts not over 1828 mm (6 feet) on center between end post or newel post.
- E. Fabricate handrail brackets from cast malleable iron.
- F. Provide standard terminal fittings at ends of post and rails.

#### **2.5 CLOSED RISER STAIRS:**

- A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
- B. Fabricate pans for treads and platforms, and risers from sheet steel.
- C. Form risers with sanitary cove.
- D. Fabricate stringers, headers, and other supporting members from structural steel.
- E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

#### **2.6 INDUSTRIAL STAIRS:**

- A. Provide treads, platforms, railings, stringers and other supporting members as shown.
- B. Treads and platforms of checkered steel floor plate:
  - 1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
  - 2. Support tread and platforms with angles welded to plate.
  - 3. Do not leave exposed fasteners on top of treads or platform surfaces.
- C. Treads and platforms of steel grating:
  - 1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM MBG 531-09.
  - 2. Provide end-banding bars, except where carrier angle are used at tread ends.
  - 3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
  - 4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
  - 5. Provide toe plates on platforms where shown.



**PART 3 - EXECUTION****3.1 STAIR INSTALLATION:**

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill gap between the stringer and surrounding wall. Weld and apply primer, ready to accept paint finish.

**3.2 RAILING INSTALLATION:**

- A. Install standard terminal fittings at ends of posts and rails.
- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3658 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3658 mm (1/8-inch in 12 feet).

**3.3 FIELD PRIME PAINTING:**

- A. Touch-up abraded areas with same primer paint used for shop priming.
- B. Touch up abraded galvanized areas.

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**SECTION 07 21 13  
THERMAL INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

**1.2 RELATED WORK**

- A. Safing insulation: Section 07 84 00, FIRESTOPPING.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .
- B. Manufacturer's Literature and Data:
  - 1. Insulation, each type used
  - 2. Adhesive, each type used.
  - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

**1.4 STORAGE AND HANDLING:**

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

**1.5 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C270-08.....Mortar for Unit Masonry
  - C516-08.....Vermiculite Loose Fill Thermal Insulation
  - C549-06.....Perlite Loose Fill Insulation
  - C552-07.....Cellular Glass Thermal Insulation.
  - C553-08.....Mineral Fiber Blanket Thermal Insulation for  
Commercial and Industrial Applications
  - C578-08.....Rigid, Cellular Polystyrene Thermal Insulation
  - C591-08.....Unfaced Preformed Rigid Cellular  
Polyisocynurate Thermal Insulation
  - C612-04.....Mineral Fiber Block and Board Thermal  
Insulation

C665-06.....Mineral Fiber Blanket Thermal Insulation for  
Light Frame Construction and Manufactured  
Housing

C728-05.....Perlite Thermal Insulation Board

C954-07.....Steel Drill Screws for the Application of  
Gypsum Panel Products or Metal Plaster Base to  
Steel Studs From 0.033 (0.84 mm) inch to 0.112  
inch (2.84 mm) in thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the  
Application of Gypsum Panel Products or Metal  
Plaster Bases to Wood Studs or Steel Studs

D312-00(R2006).....Asphalt Used in Roofing

E84-08.....Surface Burning Characteristics of Building  
Materials

F1667-05.....Driven Fasteners: Nails, Spikes and Staples.

## **PART 2 - PRODUCTS**

### **2.1 INSULATION - GENERAL:**

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

## **2.2 PERIMETER INSULATION IN CONTACT WITH SOIL:**

- A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.
- B. Cellular Glass Block: ASTM C552, Type I or IV.

## **2.3 EXTERIOR FRAMING OR FURRING INSULATION:**

- A. Batt or Blanket: Optional.
- B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.
- C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

## **2.4 ACOUSTICAL INSULATION:**

- B. Thickness as shown; of widths and lengths to fit tight against framing.

## **2.5 FASTENERS:**

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

## **2.6 ADHESIVE:**

- A. As recommended by the manufacturer of the insulation.
- B. Asphalt: ASTM D312, Type III or IV.
- C. Mortar: ASTM C270, Type 0.

**2.7 TAPE:**

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

**PART 3 - EXECUTION****3.1 INSTALLATION - GENERAL**

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

**3.2 PERIMETER INSULATION:**

- A. Vertical insulation:
  - 1. Fill joints of insulation with same material used for bonding.
  - 2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
  - 3. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
- B. Horizontal insulation under concrete floor slab:
  - 1. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
  - 2. Extend insulation from foundation walls towards center of building not less than 600 mm (24 inches) or as shown.

**3.3 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:**

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.

**3.7 ACOUSTICAL INSULATION:**

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.

- - - E N D - - -





**SECTION 07 60 00  
FLASHING AND SHEET METAL**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, and drainage specialties are specified in this section.

**1.2 RELATED WORK**

- A. Flashing components of factory finished roofing and wall systems:  
Division 07 roofing and wall system sections.
- B. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- C. Integral flashing components of manufactured roof specialties and accessories or equipment: Division 23 HVAC sections.
- D. Paint materials and application: Section 09 91 00, PAINTING.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
  - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
  - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
  - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
  - ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):

- AAMA 620.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural  
Aluminum
- AAMA 621.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural  
Hot Dipped Galvanized (HDG) and Zinc-Aluminum  
Coated Steel Substrates
- E. ASTM International (ASTM):
- A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet, and Strip
- A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc  
Alloy Coated (Galvanized) by the Hot- Dip  
Process
- B32-08.....Solder Metal
- B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate
- B370-12.....Copper Sheet and Strip for Building  
Construction
- D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in  
Roofing and Waterproofing
- D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-  
Tension
- D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective  
Coatings for Metal
- D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and  
Chlorinated Poly (Vinyl Chloride) (CPVC)  
Compounds
- D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
- D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-06.....Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
- A-A-1925A.....Shield, Expansion; (Nail Anchors)
- UU-B-790A.....Building Paper, Vegetable Fiber

- I. International Code Commission (ICC): International Building Code, Current Edition.

#### 1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
  2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
  3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
  4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.
- B. Wind Design Standard: Fabricate and install copings, roof-edge flashings tested per ANSI/SPRI ES-1 to resist design pressure indicated on Drawings.

#### 1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
1. Flashings
  2. Copings
  3. Gravel Stop-Fascia
  4. Gutter and Conductors
  5. Expansion joints
  6. Fascia-cant
- C. Manufacturer's Literature and Data: For all specified items, including:
1. Two-piece counterflashing
  2. Thru wall flashing
  3. Expansion joint cover, each type
  4. Nonreinforced, elastomeric sheeting
  5. Copper clad stainless steel
  6. Polyethylene coated copper

- 7. Bituminous coated copper
- 8. Copper covered paper
- 9. Fascia-cant
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

## **PART 2 - PRODUCTS**

### **2.1 FLASHING AND SHEET METAL MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Aluminum Sheet: ASTM B209, alloy 3003-H14.
- C. Galvanized Sheet: ASTM, A653.
- D. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

### **2.2 FLASHING ACCESSORIES**

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m<sup>2</sup>( 6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
  - 1. Use stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
  - 2. Nails:
    - a. Minimum diameter for aluminum nails 3 mm (0.105 inch).
    - b. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
    - c. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
  - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
  - 4. Expansion Shields: Fed Spec A-A-1925A.

- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

### **2.3 SHEET METAL THICKNESS**

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
  - 1. Stainless steel: 0.25 mm (0.010 inch) thick.
  - 2. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
  - 1. Stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

### **2.4 FABRICATION, GENERAL**

- A. Jointing:
  - 1. In general, stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
  - 2. Jointing of stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
  - 3. Joints shall conform to following requirements:
    - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
    - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
    - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
  - 4. Flat and lap joints shall be made in direction of flow.
  - 5. Soldering:
    - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of stainless steel.
    - b. Wire brush to produce a bright surface before soldering lead coated copper.
    - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
    - d. Completely remove acid and flux after soldering is completed.
- B. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

C. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel.

D. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

E. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge

strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.

3. All metal roof edges shall meet requirements of IBC, current edition.

F. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

## 2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
  1. Stainless Steel: Finish No. 2B or 2D.
  2. Aluminum:
    - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
    - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
    - c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
    - d. Mill finish.
  3. Steel and Galvanized Steel:
    - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
    - b. Manufacturer's finish:
      - 1) Baked on prime coat over a phosphate coating.
      - 2) Baked-on prime and finish coat over a phosphate coating.
      - 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

## 2.6 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
  1. Use stainless steel thickness specified unless specified otherwise.

2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use 0.5 mm (0.018 inch) stainless steel.
3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
4. Use stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
  1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
  2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
  3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
    - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
    - b. Allow for loose fit around and into the pipe.
  4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
    - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
    - b. Allow for loose fit around pipe.

## 2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
  1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
  2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
  3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.



4. Manufactured assemblies may be used.
  5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
  6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
1. Back edge turned up and fabricate to lock into reglet in concrete.
  2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
  2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
  2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
  3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.
- F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
  2. Fabricate 100 mm (4 inch) over lap at end.
  3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.

4. Use stainless steel bolt on draw band tightening assembly.
  5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.
- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

#### **A. General:**

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.

9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
  - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
  - b. Paint dissimilar metal with a coat of bituminous paint.
  - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
  - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
  - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

### **3.3 BASE FLASHING**

- A. Install where roof membrane type base flashing is not used and where shown.
  1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.

2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
  3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
  4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

### **3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. General:
1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
  2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
  3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
  4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
  5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
  6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:
1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.

2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
  - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
    - 1) Locate fasteners in masonry mortar joints.
    - 2) Use screws to sheet metal or wood.
  - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
  - a. Secure with draw band tight against pipe.
  - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
  - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
  1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
  2. Surface applied type receiver:
    - a. Secure to face construction in accordance, with manufacturers instructions.
    - b. Completely fill space at the top edge of receiver with sealant.
  3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

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**SECTION 07 81 00  
APPLIED FIREPROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies mineral fiber and cementitious coverings to provide fire resistance to interior structural steel members including columns, beams, and decking. Refer to drawings for UL assembly numbers.

**1.2 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Manufacturer's complete and detailed application instructions and specifications.
  - 2. Manufacturer's repair and patching instructions.
- C. Certificates:
  - 1. Certificate from testing laboratory attesting fireproofing material and application method meet the specified fire ratings.
    - a. List thickness and density of material required to meet fire ratings.
    - b. Accompanied by complete test report and test record.
  - 2. Manufacturer's certificate indicating sprayed-on fireproofing material supplied under the Contract is same within manufacturing tolerance as fireproofing material tested.
- D. Miscellaneous:
  - 1. Manufacturer's written approval of surfaces to receive sprayed-on fireproofing.
  - 2. Manufacturer's written approval of completed installation.
  - 3. Manufacturer's written approval of the applicators of fireproofing material.

**1.3 PRODUCT DELIVERY, STORAGE AND HANDLING**

- A. Deliver to job-site in sealed containers marked and labeled to show manufacturer's name and brand and certification of compliance with the specified requirements.
- B. Remove damaged containers from the site.
- C. Store the materials off the ground, under cover, away from damp surfaces.
- D. Keep dry until ready for use.

- E. Remove materials that have been exposed to water before installation from the site.

#### **1.4 QUALITY CONTROL**

- A. Test for fire endurance in accordance with ASTM E119, for fire rating specified, in a nationally recognized laboratory.
- B. Manufacturer's inspection and approval of surfaces to receive fireproofing as specified under paragraph Examination.
- C. Manufacturer's approval of fireproofing applications.
- D. Manufacturer's approval of completed installation.
- E. Manufacturer's representative shall observe and advise at the commencement of application, and shall visit the site as required thereafter for the purpose of ascertaining proper application.
- F. Pre-Application Test Area.
  - 1. Apply a test area consisting of a typical overhead fireproofing installation, including not less than 4.5 m (15 feet) of beam and deck.
    - a. Apply to one column.
    - b. Apply for the hourly ratings used.
  - 2. Install in location selected by the COR, for approval by the representative of the fireproofing material manufacturer and by the Government.
  - 3. Perform Bond test on painted steel in accordance with ASTM E736.
  - 4. Do not proceed in other areas until installation of test area has been completed and approved.
  - 5. Keep approved installation area open for observation as criteria for sprayed-on fireproofing.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C841-03(R2008).....Installation of Interior Lathing and Furring
  - C847-10.....Metal Lath
  - E84-10.....Surface Burning Characteristics of Building Materials
  - E119-10.....Fire Tests of Building Construction and Materials



- E605-93(R2006).....Thickness and Density of Sprayed Fire-Resistive  
Materials Applied to Structural Members
- E736-00(R2006).....Cohesion/Adhesion of Sprayed Fire-Resistive  
Materials Applied to Structural Members
- E759-92(R2005).....The Effect of Deflection on Sprayed Fire-  
Resistive Material Applied to Structural  
Members
- E760-92(R2005).....Impact on Bonding of Sprayed Fire-Resistive  
Material Applied to Structural Members
- E761-92(R2005).....Compressive Strength of Fire-Resistive Material  
Applied to Structural Members
- E859-93(R2006).....Air Erosion of Sprayed Fire-Resistive Materials  
Applied to Structural Members
- E937-93(R2005).....Corrosion of Steel by Sprayed Fire-Resistive  
Material Applied to Structural Members
- E1042-02(R2008).....Acoustically, Absorptive Materials Applied by  
Trowel or Spray.
- G21-09.....Determining Resistance of Synthetic Polymeric  
Materials to Fungi
- C. Underwriters Laboratories, Inc. (UL):  
Fire Resistance Directory...Latest Edition including Supplements
- D. Warnock Hersey (WH):  
Certification Listings..Latest Edition
- E. Factory Mutual System (FM):  
Approval Guide.....Latest Edition including Supplements

## **PART 2 - PRODUCTS**

### **2.1 SPRAYED-ON FIREPROOFING**

- A. ASTM E1042, Class (a), Category A.
  - 1. Type I, factory mixed cementitious materials with approved aggregate.
  - 2. Type II, factory mixed mineral fiber with integral inorganic binders minimum 240 kg/m<sup>3</sup> (15 lb/ft<sup>3</sup>) density per ASTM E605 test unless specified otherwise. Use in areas that are completely encased.
- B. Materials containing asbestos are not permitted.
- C. Fireproofing characteristics when applied in the thickness and density required to achieve the fire-rating specified.

	Characteristic	Test	Results
1.	Deflection	ASTM E759	No cracking, spalling, or delamination when backing to which it is applied has a deflection up to 1/120 in 3m (10 ft.)
2.	Corrosion-Resistance	ASTM E937	No promotion of corrosion of steel.
3.	Bond Impact	ASTM E760	No cracking, spalling, or delamination.
4.	Cohesion/Adhesion (Bond Strength)	ASTM E736	Minimum cohesive/adhesive strength of 9.57 kPa (200 lbf/ft <sup>2</sup> ) for protected areas. 19.15 kPa (400 lbf/ft <sup>2</sup> ) for exposed areas.
5.	Air Erosion	ASTM E859	Maximum gain weight of the collecting filter 0.27gm/m <sup>2</sup> (0.025 gm/ft <sup>2</sup> ).
6.	Compressive Strength	ASTM E761	Minimum compressive strength 48 kPa (1000psf).
7.	Surface Burning Characteristics with adhesive and sealer to be used	ASTM E84	Flame spread 25 or less smoke developed 50 or less
8.	Fungi Resistance	ASTM G21	Resistance to mold growth when inoculated with aspergillus niger (28 days for general application)

## 2.2 ADHESIVE

- A. Bonding adhesive for Type II (fibrous) materials as recommended and supplied by the fireproofing material manufacturer.
- B. Adhesive may be an integral part of the material or applied separately to surface receiving fireproofing material.

## 2.3 SEALER

- A. Sealer for Type II (fibrous) material as recommended and supplied by the fireproofing material manufacturer.
- B. Surface burning characteristics as specified for fireproofing material.
- C. Fungus resistant.
- D. Sealer may be an integral part of the material or applied separately to the exposed surface. When applied separately use contrasting color pigmented sealer, white preferred.

## 2.4 WATER

- A. Clean, fresh, and free from organic and mineral impurities.

- B. pH of 6.9 to 7.1.

## **2.5 MECHANICAL BOND MATERIAL**

- A. Expanded Metal Lath: ASTM C847, minimum weight of 0.92 kg/m<sup>2</sup> (1.7 pounds per square yard).
- B. Fasteners: ASTM C841.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Verify surfaces to receive fireproofing are clean and free of dust, soot, oil, grease, water soluble materials or any foreign substance which would prevent adhesion of the fireproofing material.
- B. Verify hangers, inserts and clips are installed before the application of fireproofing material.
- C. Verify ductwork, piping, and other obstructing material and equipment is not installed that will interfere with fireproofing installation.
- D. Verify concrete work on steel decking and concrete encased steel is completed.
- E. Verify temperature and enclosure conditions are required by fireproofing material manufacturer.

### **3.2 APPLICATION**

- A. Do not start application until written approval has been obtained from manufacturer of fireproofing materials that surfaces have been inspected by the manufacturer or his representative, and are suitable to receive sprayed-on fireproofing.
- B. Coordinate application of fireproofing material with other trades.
- C. Application of Metal Lath:
  - 1. Apply to beam and columns having painted surfaces which fail ASTM E736 Bond Test requirements in pre-application test area.
  - 2. Apply to beam flanges 300 mm (12-inches) or more in width.
  - 3. Apply to column flanges 400 mm (16-inches) or more in width.
  - 4. Apply to beam or column web 400 mm (16-inches) or more in depth.
  - 5. Tack weld or mechanically fasten on maximum of 300 mm (12-inch) center.
  - 6. Lap and tie lath member in accordance with ASTM C841.
- D. Mix and apply in accordance with manufacturer's instructions.
  - 1. Mechanically control material and water ratios.
  - 2. Apply adhesive and sealer, when not an integral part of the materials, in accordance with the manufacturer's instructions.

3. Apply to density and thickness indicated in UL Fire Resistance Directory, FM Approval Guide, or WH Certification Listings unless specified otherwise. Test in accordance with ASTM E119.
4. Minimum applied dry density per cubic meter (cubic foot) for the underside of the walk on deck (interstitial) hung purl in or beam and steel deck, columns in interstitial spaces and mechanical equipment rooms shall be as follows:
  - a. Type I - 240 kg/m<sup>3</sup> (15 lb/ft<sup>3</sup>).
  - b. Type II - 350 kg/m<sup>3</sup> (22 lb/ft<sup>3</sup>).
- E. Application shall be completed in one area, inspected and approved by COR before removal of application equipment and proceeding with further work.

### **3.3 FIELD TESTS**

- A. Tests of applied material will be performed by VA retained Testing Laboratory. See Section 01 45 29, TESTING LABORATORY SERVICES.
- B. COR will select area to be tested in specific bays on each floor using a geometric grid pattern.
- C. Test for thickness and density in accordance with ASTM E605. Areas showing thickness less than that required as a result of fire endurance test will be rejected.
- D. Areas showing less than required fireproofing characteristics will be rejected on the following field tests.
  1. Test for cohesion/adhesion: ASTM E736.
  2. Test for bond impact strength: ASTM E760.

### **3.3 PATCHING AND REPAIRING**

- A. Inspect after mechanical, electrical and other trades have completed work in contact with fireproofing material, but before sprayed material is covered by subsequent construction.
- B. Perform corrective measures in accordance with fireproofing material Manufacturer's recommendations.
  1. Respray areas requiring additional fireproofing material to provide the required thickness, and replace dislodged or removed material.
  2. Spray material for patching by machine directly on point to be patched, or into a container and then hand apply.
  3. Hand mixing of material is not permitted.
- C. Repair:
  1. Respray all test and rejected areas.

2. Patch fireproofing material which is removed or disturbed after approval.

D. Perform final inspection of sprayed areas after patching and repair.

### 3.5 SCHEDULE

A. Apply fireproofing material in interior structural steel members and on underside of interior steel floor and roof decks, except on following surfaces:

1. Structural steel and underside of steel decks in elevator machine rooms.
2. Steel members in elevator hoist ways.
3. Areas used as air handling plenums.
4. Steel to be encased in concrete or designated to receive other type of fireproofing.

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**SECTION 07 84 00  
FIRESTOPPING**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

**1.2 RELATED WORK**

- A. Expansion and seismic joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
- B. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING
- C. Sealants and application: Section 07 92 00, JOINT SEALANTS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

**1.5 WARRANTY**

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

**1.6 QUALITY ASSURANCE**

FM, UL, or WH or other approved laboratory tested products will be acceptable.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - E84-07.....Surface Burning Characteristics of Building Materials
  - E814-06.....Fire Tests of Through-Penetration Fire Stops
- C. Factory Mutual Engineering and Research Corporation (FM):
  - Annual Issue Approval Guide Building Materials
- D. Underwriters Laboratories, Inc. (UL):
  - Annual Issue Building Materials Directory
  - Annual Issue Fire Resistance Directory
  - 1479-03.....Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
  - Annual Issue Certification Listings

**PART 2 - PRODUCTS****2.1 FIRESTOP SYSTEMS**

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m<sup>2</sup> (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
  - 1. Contain no flammable or toxic solvents.
  - 2. Have no dangerous or flammable out gassing during the drying or curing of products.



3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
  4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
1. Classified for use with the particular type of penetrating material used.
  2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
  3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

## **2.2 SMOKE STOPPING IN SMOKE PARTITIONS**

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

**3.2 PREPARATION**

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

**3.3 INSTALLATION**

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

**3.4 CLEAN-UP AND ACCEPTANCE OF WORK**

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the Contracting Officer Representative.
- C. Clean up spills of liquid type materials.

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**SECTION 07 92 00**  
**JOINT SEALANTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

**1.2 RELATED WORK:**

- A. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- B. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.
- C. Mechanical Work: Section 21 05 00, COMMON WORK RESULTS FOR FIRE SUPPRESSION; Section 22 05 00, COMMON WORK RESULTS FOR PLUMBING; Section 23 05 00, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.3 QUALITY CONTROL:**

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
  - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
  - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
  - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
  - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
  - 1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer's Representative.
  - 2. Conduct field tests for each application indicated below:
    - a. Each type of elastomeric sealant and joint substrate indicated.
    - b. Each type of non-elastomeric sealant and joint substrate indicated.
  - 3. Notify Contracting Officer's Representative seven days in advance of dates and times when test joints will be erected.
  - 4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.
- F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:
  - 1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this section.

#### **1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
  - 1. Caulking compound
  - 2. Primers
  - 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

#### **1.5 PROJECT CONDITIONS:**

- A. Environmental Limitations:
  - 1. Do not proceed with installation of joint sealants under following conditions:

- a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
  - b. When joint substrates are wet.
- B. Joint-Width Conditions:
  - 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
  - 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

#### **1.6 DELIVERY, HANDLING, AND STORAGE:**

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 5° C (40° F) or less than 32° C (90° F).

#### **1.7 DEFINITIONS:**

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

#### **1.8 WARRANTY:**

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

#### **1.9 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

## B. American Society for Testing and Materials (ASTM):

- C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
- C612-04.....Mineral Fiber Block and Board Thermal Insulation.
- C717-07.....Standard Terminology of Building Seals and Sealants.
- C834-05.....Latex Sealants.
- C919-02.....Use of Sealants in Acoustical Applications.
- C920-05.....Elastomeric Joint Sealants.
- C1021-08.....Laboratories Engaged in Testing of Building Sealants.
- C1193-05.....Standard Guide for Use of Joint Sealants.
- C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.
- D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.
- E84-08.....Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).  
The Professionals' Guide**PART 2 - PRODUCTS****2.1 SEALANTS:**

## A. S-1:

- 1. ASTM C920, polyurethane or polysulfide.
- 2. Type M.
- 3. Class 25.
- 4. Grade NS.
- 5. Shore A hardness of 20-40

## B. S-2:

- 1. ASTM C920, polyurethane or polysulfide.
- 2. Type M.
- 3. Class 25.
- 4. Grade P.
- 5. Shore A hardness of 25-40.

## C. S-3:

- 1. ASTM C920, polyurethane or polysulfide.
- 2. Type S.

3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

D. S-4:

1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

E. S-5:

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade P.
5. Shore hardness of 15-45.

F. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

G. S-7:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

H. S-8:

1. ASTM C920, silicone, acetoxycure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

## I. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

## J. S-10:

1. ASTM C920, coal tar extended fuel resistance polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 15-20.

## K. S-11:

1. ASTM C920 polyurethane.
2. Type M/S.
3. Class 25.
4. Grade P/NS.
5. Shore A hardness of 35 to 50.

## L. S-12:

1. ASTM C920, polyurethane.
2. Type M/S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade P/NS.
5. Shore A hardness of 25 to 50.

**2.2 CAULKING COMPOUND:**

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

**2.3 COLOR:**

- A. Sealants used with unpainted concrete shall match color of adjacent concrete.
- B. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- C. Caulking shall be light gray or white, unless specified otherwise.

**2.4 JOINT SEALANT BACKING:**

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers,



and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
  - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

## **2.5 FILLER:**

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

## **2.6 PRIMER:**

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

## **2.7 CLEANERS-NON POUROUS SURFACES:**

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

# **PART 3 - EXECUTION**

## **3.1 INSPECTION:**

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

## **3.2 PREPARATIONS:**

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.

- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
  - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
  - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
  - 3. Remove laitance and form-release agents from concrete.
  - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
    - a. Metal.
    - b. Glass.
    - c. Porcelain enamel.
    - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
  - 1. Do not leave gaps between ends of sealant backings.
  - 2. Do not stretch, twist, puncture, or tear sealant backings.
  - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
  - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
  - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

**3.3 BACKING INSTALLATION:**

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

**3.4 SEALANT DEPTHS AND GEOMETRY:**

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

**3.5 INSTALLATION:**

- A. General:
  - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
  - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
  - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
  - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
  - 5. Avoid dropping or smearing compound on adjacent surfaces.
  - 6. Fill joints solidly with compound and finish compound smooth.
  - 7. Tool joints to concave surface unless shown or specified otherwise.
  - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
  - 9. Apply compounds with nozzle size to fit joint width.
  - 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.

- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
  - 1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
  - 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
  - 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
  - 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
  - 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

### **3.6 FIELD QUALITY CONTROL:**

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
  - 1. Extent of Testing: Test completed elastomeric sealant joints as follows:
    - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
    - b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
  - 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
  - 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.

3. Whether sealants filled joint cavities and are free from voids.
  4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
  - E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
  - F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

### **3.7 CLEANING:**

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

### **3.8 LOCATIONS:**

- A. Exterior Building Joints, Horizontal and Vertical:
  1. Metal to Metal: Type S-1, S-2
  2. Metal to Masonry or Stone: Type S-1
  3. Masonry to Masonry or Stone: Type S-1
  4. Stone to Stone: Type S-1
  5. Cast Stone to Cast Stone: Type S-1
  6. Threshold Setting Bed: Type S-1, S-3, S-4
  7. Masonry Expansion and Control Joints: Type S-6
  8. Wood to Masonry: Type S-1
- B. Metal Reglets and Flashings:
  1. Flashings to Wall: Type S-6
  2. Metal to Metal: Type S-6
- C. Sanitary Joints:

1. Walls to Plumbing Fixtures: Type S-9
  2. Counter Tops to Walls: Type S-9
  3. Pipe Penetrations: Type S-9
- D. Horizontal Traffic Joints:
1. Concrete Paving, Unit Pavers: Type S-11 or S-12
  2. Garage/Parking Decks: Type S-10
- E. High Temperature Joints over 204 degrees C (400 degrees F):
1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8
- F. Interior Caulking:
1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2 and C-3.
  2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1, C-2 and C-3.
  3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2 and C-3.
  4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1, C-2 and C-3.
  5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1, C-2 and C-3.
  6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
  7. Concealed Acoustic Sealant Type S-4, C-1, C-2 and C-3.

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**SECTION 07 95 13**  
**EXPANSION JOINT COVER ASSEMBLIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies wall and ceiling seismic and building expansion joint assemblies.
- B. Types of assemblies:
  - Metal Plate Cover
  - Elastomeric Joint Covers
  - Preformed Elastomeric Sealant Joint

**1.2 QUALITY ASSURANCE**

- A. Project Conditions:
  - 1. Check actual locations of walls and other construction, to which work must fit, by accurate field measurements before fabrication.
  - 2. Show recorded measurements on final shop drawings.
- B. Fire tests performed by Factory Mutual, Underwriters Laboratories, Inc., Warnock Hersey or other approved independent testing laboratory.

**1.3 DELIVERY STORAGE AND HANDLING**

- A. Take care in handling of materials so as not to injure finished surface and components.
- B. Store materials under cover in a dry and clean location off the ground.
- C. Remove materials which are damaged or otherwise not suitable for installation from job site and replace with acceptable materials.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Submit copies of manufacturer's current literature and data for each item specified.
  - 2. Clearly indicate movement capability of cover assemblies and suitability of material used in exterior seals for ultraviolet exposure.
- C. Certificates: Material test reports from approved independent testing laboratory indicating and interpreting test results relative to compliance of fire-rated expansion joint assemblies with requirements specified.
- D. Shop Drawings:

1. Showing full extent of expansion joint cover assemblies; include large-scale details indicating profiles of each type of expansion joint cover assembly, splice joints between sections, joiners with other type assemblies, special end conditions, anchorages, fasteners, and relationship to adjoining work and finishes.
2. Include description of materials and finishes and installation instructions.

E. Samples:

1. Samples of each type and color of metal finish on metal of same thickness and alloy used in work.
2. Samples of each type and color of flexible seal used in work.

### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed form part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- |                       |  |
|-----------------------|--|
| A36/A36M-05.....      | Structural Steel   |
| A167-99 (R2004).....  | Stainless and Heat-Resisting Chromium-Nickel<br>Steel Plate, Sheet, and Strip        |
| A283/A283M-03.....    | Low and Intermediate Tensile Strength Carbon<br>Steel Plates                         |
| A786/A786M-05.....    | Rolled Steel Floor Plates  |
| B36/B36M-06.....      | Brass, Plate, Sheet, Strip, and Rolled Bar   |
| B121-01(R2006).....   | Leaded Brass Plate, Sheet, Strip and Rolled Bar                                      |
| B209M-06.....         | Aluminum and Aluminum-Alloy Sheet and Plate<br>(Metric)                              |
| B221M-06.....         | Aluminum and Aluminum-Alloy Extruded Bars,<br>Rods, Wire, Shapes, and Tubes (Metric) |
| B455-05.....          | Copper-Zinc Lead Alloy (Leaded Brass) Extruded<br>Shapes                             |
| C864-05.....          | Dense Elastomeric Compression Seal Gaskets,<br>Setting Blocks, and Spacers           |
| C920-05.....          | Elastomeric Joint Sealants   |
| D1187-97 (R2002)..... | Asphalt Base Emulsions for Use as Protective<br>Coatings for Metal                   |
| D2287-96 (R2001)..... | Non-rigid Vinyl Chloride Polymer and Copolymer<br>Molding and Extrusion Compounds    |



- E119-07.....Fire Tests of Building Construction and  
Materials
- E814-06.....Fire Tests of Through-Penetration Fire Stops
- C. Federal Specifications (Fed. Spec):
  - TT-P-645B.....Primer, Paint, Zinc-Molybdate, Alkyd Type
- D. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual.
- E. National Fire Protection Association (NFPA):
  - 251-05.....Tests of Fire Endurance of Building  
Construction and Materials
- F. Underwriters Laboratories Inc. (UL):
  - 263-03.....Fire Tests of Building Construction and  
Materials

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum:
  - 1. Extruded: ASTM B221, alloy 6063-T5.
  - 2. Plate and Sheet: ASTM B209, alloy 6061-T6.
- B. Elastomeric Sealant:
  - 1. ASTM C920, polyurethane.
  - 2. Type.
  - 3. Class 25.
  - 4. Grade P or NS.
  - 5. Shore A hardness 25, unless specified otherwise.
- C. Thermoplastic Rubber:
  - 1. ASTM C864.
  - 2. Dense Neoprene or other material standard with expansion joint  
manufacturers having the same physical properties.
- D. Accessories:
  - 1. Manufacturer's standard anchors, fasteners, set screws, spaces,  
flexible secondary water stops or seals and filler materials, drain  
tubes, adhesive and other accessories as indicated or required for  
complete installations.

### **2.2 FABRICATION**

- A. General:
  - 1. Provide expansion joint cover assemblies of design, basic profile,  
materials and operation indicated required to accommodate joint size

variations in adjacent surfaces, and as required for anticipated structural movement.

2. Deliver to job site ready for use and fabricated in as large sections and assemblies as practical. Assemblies identical to submitted and reviewed shop drawings, samples and certificates.
3. Furnish units in longest practicable lengths to minimize number of end joints. Provide mitered corners where joint changes directions or abuts other materials.
4. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.
5. Seal Strip factory - formed and bonded to metal frames and anchor members.
6. Compression Seals: Prefabricate from thermoplastic rubber or dense neoprene to sizes and approximate profiles shown.

B. Interior Wall Joint Cover Assemblies:

1. Surface Mounted Metal Cover Plates:
  - a. Concealed frame for fastening to wall on one sides of joint.
  - b. Extend cover to lap each side of joint and to permit free movement on one side.
  - c. Provide concealed attachment of cover t frame cover in close contact with adjacent finish wall surfaces.
  - d. Use angle cover plates at intersection of walls.
  - e. Use smooth surface cover plates matching floor plates.
  - f. Use expansion fire inserts in fire rated walls, rated same as hour rating of wall.

C. Ceiling and Soffit Assemblies:

1. Variable movement vinyl insert in metal frame on both sides of joint.
2. Designed for flush mounting with no exposed fasteners.
3. Vinyl insert locked into metal frame.
4. Vinyl and metal finish as specified shall be selected by Archiect from manufacturer's full palette.
5. Vinyl insert semi rigid either flush face or accordion shape as showed to span joint width without sagging.

- D. Preformed Sealant Joint: Factory installed elastomeric sealant between extruded aluminum angle frame both sides.

1. Elastomeric Sealant: Two part polyurethane sealant with movement capability of +/- 25% of joint width per ASTM-C-920, Type M, Grade P, Class 25, Shore A hardness of 25+/-5.
2. Frame: Extruded Aluminum: Clear anodized.

### **2.3 METAL FINISHES**

#### **A. General:**

1. Apply finishes in factory after products are fabricated.
2. Protect finishes on exposed surfaces with protective covering before shipment.

#### **B. Aluminum Finishes:**

1. Finish letters and numbers for anodized aluminum are in accordance with the NAAMM AMP 501, Aluminum Association's Designation System).
  - a. Clear anodized finish: AA-C22A41 Chemically etched medium matte, clear anodic coating, Class I Architectural, 0.7 - mil thick.

## **PART 3 EXECUTION**

### **3.1 EXAMINATION**

- A. Manufacturer's representative shall make a thorough examination of surfaces receiving work of this section.
- B. Before starting installation, notify prime contractor of defects which would affect satisfactory completion of work.

### **3.2 PREPARATION**

- A. Verify measurements and dimensions at job site and cooperate in coordination and scheduling of work with work of related trades.
- B. Give particular attention to installation of items embedded in concrete and masonry so as not to delay job progress.
- C. Provide templates to related trade for location of support and anchorage items.

### **3.3 INSTALLATION**

- A. Install in accordance with manufacturers installation instructions unless specified otherwise.
- B. Provide anchorage devices and fasteners for securing expansion joint assemblies to in-place construction including threaded fasteners with drilled-in fasteners for masonry and concrete where anchoring members are not embedded in concrete. Provide metal fasteners of type and size to suit type of construction indicated and provide for secure attachment of expansion joint cover assemblies.
- C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.

- D. Install joint cover assemblies in true alignment and proper relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.
- E. Allow for thermal expansion and contraction of metal to avoid buckling.
- F. Material and method of grouting floor frames set in prepared recesses in accordance with manufacturer's instructions.
- G. Locate wall, ceiling and soffit covers in continuous contact with adjacent surfaces. Securely attach in place with required accessories.
- H. Locate anchors at interval recommended by manufacturer, but not less than 75 mm (3-inches) from each ends, and, not more than 600 mm (24-inches) on centers.
- I. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.
- J. Cut and fit ends to produce joints that will accommodate thermal expansion and contraction of metal to avoid buckling of frames or plates.
- K. Flush Metal Cover Plates:
  - 1. Secure flexible filler between frames so that it will compress and expand.
  - 2. Adhere flexible filler materials to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.
- L. Waterstops:
  - 1. Install in conjunction with floor joints and where shown, run continuously to prevent water damage to finish spaces.
  - 2. Provide seal with frame to prevent water leakage.
  - 3. Provide outlet tubes from waterstops to drain to prevent damage to finish spaces.
- M. Fire Barriers:
  - 1. Install in compliance with tested assembly.
  - 2. Install in floors and in fire rated walls.
  - 3. Use fire barrier sealant or caulk supplied with system.
- N. Installation of Extruded Thermoplastic Rubber or Seals:
  - 1. For straight sections, provide preformed seals in continuous lengths.
  - 2. Vulcanize or heat-seal field splice joints to provide watertight joints using manufacturer's recommended procedures.
- O. Installation of Preformed Elastomeric Sealant Joint:

1. Locate joint directly over joints in wall or floor substrates.
2. Full length shall be fastened to substrate using a construction adhesive.
3. Install flush or slightly below finish material.

**3.4 PROTECTION**

- A. Take proper precautions to protect the expansion joint covers from damage after they are in place.
- B. Cover floor joints with plywood where wheel traffic occurs.

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**SECTION 08 11 13  
HOLLOW METAL FRAMES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies steel frames and related components.
- B. Terms relating to steel frames as defined in ANSI A123.1 and as specified.

**1.2 RELATED WORK**

- A. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- B. Glazing: Section 08 80 00, GLAZING.
- C. Lead Lining: Section 13 49 00 RADIATION PROTECTION.

**1.3 TESTING**

An independent testing laboratory shall perform testing.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fire rated frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements.

**1.5 SHIPMENT**

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

**1.6 STORAGE AND HANDLING**

- A. Store frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
  - A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)

## D. Steel Door Institute (SDI):

113-01.....Thermal Transmittance of Steel Door and Frame  
Assemblies

128-1997.....Acoustical Performance for Steel Door and Frame  
Assemblies

A250.8-03.....Standard Steel Doors and Frames

## E. American Society for Testing and Materials (ASTM):

A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet, and Strip

A568/568-M-07.....Steel, Sheet, Carbon, and High-Strength, Low-  
alloy, Hot-Rolled and Cold-Rolled

A1008-08.....Steel, sheet, Cold-Rolled, Carbon, Structural,  
High Strength Low Alloy and High Strength Low  
Alloy with Improved Formability

B209/209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate

B221/221M-08.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Profiles and Tubes

D1621-04.....Compressive Properties of Rigid Cellular  
Plastics

D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl Coated Glass Yarns

E90-04.....Laboratory Measurement of Airborne Sound  
Transmission Loss of Building Partitions

F. The National Association Architectural Metal Manufacturers (NAAMM):  
Metal Finishes Manual (1988 Edition)

## G. National Fire Protection Association (NFPA):

80-09.....Fire Doors and Fire Windows

## H. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

## I. Intertek Testing Services (ITS):

Certifications Listings...Latest Edition

## J. Factory Mutual System (FM):

Approval Guide

**PART 2 - PRODUCTS****2.1 MATERIALS**

A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.

B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.

- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- D. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- E. Aluminum Sheet: ASTM B209/209M.
- F. Aluminum, Extruded: ASTM B221/221M.
- G. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

## 2.2 METAL FRAMES

### A. General:

1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for labeled fire rated doors and windows.
  - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
  - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
3. Frames for doors specified to have automatic door operators; service window: minimum 1.7 mm (0.067 inch) thick.
4. Base-bid: Fully welded frames.

### B. Reinforcement and Covers:

1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements.

### C. Terminated Stops: SDI A250.8. See locations on door frame elevations.

### D. Glazed Openings:

- a. Integral stop on exterior, corridor, or secure side of door.
- b. Design rabbet width and depth to receive glazing material or panel shown or specified.

### F. Frame Anchors:

1. Floor anchors:
  - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
  - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch)



clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.

- c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
  - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
2. Jamb anchors:
- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
  - b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
  - c. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
  - d. Anchors for frames set in prepared openings:
    - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
    - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
    - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
  - e. Anchors for observation windows and other continuous frames set in stud partitions.
    - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
    - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
  - f. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

### 2.3 SHOP PAINTING

SDI A250.8.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Plumb, align and brace frames securely until permanent anchors are set.
  - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
  - 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
  - 3. Protect frame from accidental abuse.
  - 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
  - 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
  - 1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
  - 2. Power actuated drive pins may be used to secure frame anchors to concrete floors.
- C. Jamb Anchors:
  - 1. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
  - 2. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
- D. Install anchors for labeled fire rated doors to provide rating as required.

**3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE**

Install doors and hardware as specified in Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00, WOOD DOORS, Section 08 71 00, DOOR HARDWARE.

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**SECTION 08 14 00  
INTERIOR WOOD DOORS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies interior, pre-finished, flush doors.
- B. Section includes fire rated doors and smoke doors.

**1.2 RELATED WORK**

- A. Metal door frames: Section 08 11 13, HOLLOW METAL FRAMES.
- B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- C. Installation of doors and hardware: Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- D. Lead Lining: Section 13 49 00, RADIATION PROTECTION.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
  - 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
  - 1. Show every door in project and schedule location in building.
  - 2. Indicate type, grade, finish and size; include detail of glazing and pertinent details.
  - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:
  - 1. Labeled fire rated doors showing conformance with NFPA 80.
- E. Laboratory Test Reports:
  - 1. Screw holding capacity test report in accordance with WDMA T.M.10.
  - 2. Split resistance test report in accordance with WDMA T.M.5.
  - 3. Cycle/Slam test report in accordance with WDMA T.M.7.
  - 4. Hinge-Loading test report in accordance with WDMA T.M.8.

**1.4 WARRANTY**

A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:

1. For interior doors, manufacturer's warranty for lifetime of original installation.

**1.5 DELIVERY AND STORAGE**

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, J-1 Job Site Information.
- C. Label package for door opening where used.

**1.6 APPLICABLE PUBLICATIONS**

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. Window and Door Manufacturers Association (WDMA):
- I.S.1-A-04.....Architectural Wood Flush Doors
  - I.S.4-07A.....Water-Repellent Preservative Non-Pressure Treatment for Millwork
  - I.S.6A-01.....Architectural Wood Stile and Rail Doors
  - T.M.5-90.....Split Resistance Test Method
  - T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
  - T.M.7-08.....Cycle-Slam Test Method
  - T.M.8-08.....Hinge Loading Test Method
  - T.M.10-08.....Screwholding Test Method
- C. National Fire Protection Association (NFPA):
- 80-07.....Protection of Buildings from Exterior Fire
  - 252-08.....Fire Tests of Door Assemblies
- D. ASTM International (ASTM):
- E90-04.....Laboratory Measurements of Airborne Sound Transmission Loss

**PART 2 - PRODUCTS****2.1 FLUSH DOORS**

- A. General:
1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
  2. Adhesive: Type II

3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.

B. Face Veneer:

1. In accordance with WDMA I.S.1-A.
2. One species throughout the project unless scheduled or otherwise shown.
3. Veneer special shall be cherry.
4. For transparent finishes: Premium grade, plain sliced cherry.
  - a. A grade face veneer standard optional.
  - b. AA grade face veneer
  - c. Match face veneers for doors for uniform effect of color and grain at joints.
  - d. Door edges shall be same species as door face veneer except maple may be used for stile face veneer on birch doors.
  - e. In existing buildings, where doors are required to have transparent finish, use wood species and grade of face veneers to match adjacent existing doors
5. For painted finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay. Do not use Lauan.
6. Factory sand doors for finishing.

C. Fire rated wood doors:

1. Fire Performance Rating: See Door Schedule.
2. Labels:
  - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
  - b. Metal labels with raised or incised markings.
3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
  - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
  - b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
  - c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.

4. Additional Hardware Reinforcement:

- a. Provide fire rated doors with hardware reinforcement blocking.
- b. Size of lock blocks as required to secure hardware specified.
- c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
- d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
- e. Mineral material similar to core is not acceptable.

5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.

6. Provide steel frame approved for use in labeled doors for vision panels.

7. Provide steel astragal on pair of doors.

F. Smoke Barrier Doors:

- 1. For glazed openings use steel frames approved for use in labeled doors.
- 2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.

**2.2 PREFINISH, PREFIT OPTION**

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
  - 1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
  - 2. Use stain required to produce the finish specified in Interior Finish Schedule on drawings.

**2.4 IDENTIFICATION MARK:**

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
  - 1. An identification mark or a separate certification including name of inspection organization.
  - 2. Identification of standards for door, including glue type.

3. Identification of veneer and quality certification.
4. Identification of preservative treatment for stile and rail doors.

## **2.5 SEALING:**

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

## **PART 3 - EXECUTION**

### **3.1 DOOR PREPARATION**

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
  1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
  2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness undercut where shown.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.
- I. Apply a steel astragal to meeting stile of active leaf of pair of doors or double egress smoke doors.

### **3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE**

Install doors and hardware as specified in Section, INSTALLATION OF DOORS AND HARDWARE.

### **3.3 DOOR PROTECTION**

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.



C. Maintain covering in good condition until removal is approved by Contracting Officer's Representative.

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**SECTION 08 31 13  
ACCESS DOORS AND FRAMES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies access doors or panels.

**1.2 RELATED WORK:**

A. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.

**1.3 SUBMITTALS:**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: Access doors, each type, showing construction, location and installation details.

C. Manufacturer's Literature and Data: Access doors, each type.

**1.4 APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R-2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip

A1008-07.....Steel Sheet, Cold-Rolled, Carbon, Structural,  
High Strength Low-Alloy

C. American Welding Society (AWS):

D1.3-98.....Structural Welding Code Sheet Steel

D. National Fire Protection Association (NFPA):

80-06.....Fire Doors and Windows

E. The National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500 Series.....Metal Finishes Manual

F. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

**PART 2 - PRODUCTS**

**2.1 FABRICATION, GENERAL**

A. Fabricate components to be straight, square, flat and in same plane where required.

1. Slightly round exposed edges and without burrs, snags and sharp edges.

2. Exposed welds continuous and ground smooth.

3. Weld in accordance with AWS D1.3.

- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.
- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

## **2.2 ACCESS DOORS, FIRE RATED:**

- A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).
- B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.
- C. Door Panel: Form of 0.9 mm (0.0359 inch) thick steel sheet, insulated sandwich type construction.
- D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
  - 1. Weld exposed joints in flange and grind smooth.
  - 2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.
- E. Automatic Closing Device: Provide automatic closing device for door.
- F. Hinge: Continuous steel hinge with stainless steel pin.
- G. Lock:
  - 1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.
  - 2. Provide latch release device operable from inside of door. Mortise case in door.

## **2.3 ACCESS DOORS, FLUSH PANEL:**

- A. Door Panel:
  - 1. Form of 1.9 mm (0.0747 inch) thick steel sheet.
  - 2. Reinforce to maintain flat surface.
- B. Frame:
  - 1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed.

2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.

C. Hinge:

1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:

1. Flush, screwdriver operated cam lock.

**2.4 FINISH:**

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.
- C. Stainless Steel: No. 4 for exposed surfaces.
- D. Color to be selected by Architect from manufacturer's full palette.

**2.5 SIZE:**

Minimum 600 mm (24 inches) square door unless otherwise shown.

**PART 3 - EXECUTION**

**3.1 LOCATION:**

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
- B. Use fire rated doors in fire rated partitions and ceilings.
- C. Use flush panels in partitions and gypsum board or plaster ceilings, except lay-in acoustical panel ceilings or upward access acoustical tile ceilings.

**3.2 INSTALLATION, GENERAL:**

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

**3.3 ANCHORAGE:**

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.
- C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

**3.4 ADJUSTMENT:**

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

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**SECTION 08 71 00**  
**DOOR HARDWARE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Door hardware and related items necessary for complete installation and operation of doors.

**1.2 RELATED WORK**

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS; Section 08 11 13, HOLLOW METAL FRAMES; Section 08 71 13, AUTOMATIC DOOR OPERATORS.
- C. Painting: Section 09 91 00, PAINTING.
- D. Electrical: Division 26, ELECTRICAL.

**1.3 GENERAL**

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, if possible, except as otherwise specified:
  - 1. Mortise locksets.
  - 2. Hinges for hollow metal and wood doors.
  - 3. Surface applied overhead door closers.
  - 4. Exit devices.
  - 5. Floor closers.

**1.4 WARRANTY**

- A. Automatic door operators shall be subject to the terms of FAR Clause 52.24-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
1. Locks, latchsets, and panic hardware: 5 years.
  2. Door closers and continuous hinges: 10 years.

**1.5 MAINTENANCE MANUALS**

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware.

**1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23 plus 2 copies to the VAMC Locksmith (VISN Locksmith if the VAMC does not have a locksmith).
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

- C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and

certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

#### **1.7 DELIVERY AND MARKING**

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Contracting Officer's Representative for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Contracting Officer's Representative's office until all other similar items have been installed in project, at which time the Contracting Officer's Representative will deliver items on file to Contractor for installation in predetermined locations on the project.

#### **1.8 PREINSTALLATION MEETING**

- A. Convene a pre-installation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
  - 1. Inspection of door hardware.
  - 2. Job and surface readiness.
  - 3. Coordination with other work.
  - 4. Protection of hardware surfaces.
  - 5. Substrate surface protection.
  - 6. Installation.
  - 7. Adjusting.
  - 8. Repair.
  - 9. Field quality control.
  - 10. Cleaning.

#### **1.9 INSTRUCTIONS**

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.



### 1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
- F883-04.....Padlocks
- E2180-07.....Standard Test Method for Determining the  
Activity of Incorporated Antimicrobial Agent(s)  
In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
- A156.1-06.....Butts and Hinges
- A156.2-03.....Bored and Pre-assembled Locks and Latches
- A156.3-08.....Exit Devices, Coordinators, and Auto Flush  
Bolts
- A156.4-08.....Door Controls (Closers)
- A156.5-01.....Auxiliary Locks and Associated Products
- A156.6-05.....Architectural Door Trim
- A156.8-05.....Door Controls-Overhead Stops and Holders
- A156.12-05 .....Interconnected Locks and Latches
- A156.13-05.....Mortise Locks and Latches Series 1000
- A156.14-07 .....Sliding and Folding Door Hardware
- A156.15-06.....Release Devices-Closer Holder, Electromagnetic  
and Electromechanical
- A156.16-08.....Auxiliary Hardware
- A156.17-04 .....Self-Closing Hinges and Pivots
- A156.18-06.....Materials and Finishes
- A156.20-06 .....Strap and Tee Hinges, and Hasps
- A156.21-09.....Thresholds
- A156.22-05.....Door Gasketing and Edge Seal Systems
- A156.23-04.....Electromagnetic Locks
- A156.24-03.....Delayed Egress Locking Systems
- A156.25-07 .....Electrified Locking Devices
- A156.26-06.....Continuous Hinges
- A156.28-07 .....Master Keying Systems
- A156.29-07 .....Exit Locks and Alarms

A156.30-03 .....High Security Cylinders

A156.31-07 .....Electric Strikes and Frame Mounted Actuators

A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Fire Windows

101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):

Building Materials Directory (2008)

## **PART 2 - PRODUCTS**

### **2.1 BUTT HINGES**

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:

1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide.

Hinges for exterior outswing doors shall have non-removable pins.

Hinges for exterior fire-rated doors shall be of stainless steel material.

2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide.

Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:

1. Doors up to 1210 mm (4 feet) high: 2 hinges.

2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.

3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.

4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.

5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).

6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).

7. Provide heavy-weight hinges where specified.

8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

## **2.2 CONTINUOUS HINGES**

A. ANSI/BHMA A156.26, Grade 1-600.

1. Listed under Category N in BHMA's "Certified Product Directory."

B. General: Minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete

C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends entire length of hinge.

1. Base Metal for Exterior Hinges: Stainless steel.

2. Base Metal for Interior Hinges: Stainless steel.

3. Base Metal for Hinges for Fire-Rated Assemblies: Stainless steel.

4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.

5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.

6. Provide with manufacturer's cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.

7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.

8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer's adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

## **2.3 DOOR CLOSING DEVICES**

A. Closing devices shall be products of one manufacturer.

## **2.4 OVERHEAD CLOSERS**

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:

1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
2. Where specified, closer shall have hold-open feature.
3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 1/2" (38mm) minimum piston diameter.

## **2.5 COMBINATION CLOSER - HOLDER**

- A. Conform to ANSI A156.15; combination closer-holder with built-in electronic release.
- B. Combination closer-holder shall have the following features:
  - 1. Control door closing and latching sequence by hydraulic action.
  - 2. Wiring for 24V DC current. Current draw shall not exceed 0.16 amperes.
  - 3. Combination closer-holder type:
    - a. At doors with 90-110° hold-open point: Single lever arm with slide track closing action, and adjustable hydraulic back-check. Provide tracks with spring-cushion stop assemblies to avoid the necessity of a separate wall or floor stop. Provide with double egress arm where required.
    - b. At doors with over 110° to 175° hold-open point: Single or double lever arm and adjustable hydraulic back-check. Provide with long arms where required for deep frame reveals.
  - 4. Spring power for closing force shall conform to ANSI A156.4 and have 50% spring power adjustment.
  - 5. Size closers per manufacturer's printed catalog recommendations.
  - 6. Hold open mechanism shall hold door open between 85 degrees and 175 degrees depending on wall and frame conditions. Mount device to provide maximum door opening permitted by building construction or equipment.
  - 7. Electronic release shall release door when signaled by smoke detector. Smoke detectors shall not be incorporated as an integral part of door holders. Smoke detectors are specified in the ELECTRICAL Section.
  - 8. All closers to have full covers.
  - 9. All closers shall have a 1 ½" minimum piston diameter and an adjustable back check position valve.

## **2.6 DOOR STOPS**

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.

- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.
- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

## **2.7 OVERHEAD DOOR STOPS AND HOLDERS**

- A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

## **2.8 LOCKS AND LATCHES**

- A. Mortise Locksets only.
- B. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not

less than seven pins. Cylinders for all locksets shall be small format removable core type. Cylinder Cams shall be of the 2-screw type 80-109, 80-037, 80-035 or approved equal. Cylinder shall be furnished with construction removable cores and construction master keys. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.

- C. In addition to above requirements, locks and latches shall comply with following requirements:
1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series ML2000, Grade 1, Newport Trim stainless steel finish. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching "Rhodes" by Schlage. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
  2. Mortise Lock Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Mortise Locksets shall be series ML2000 Grade I Newport Trim stainless steel finish. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Provide lever design matching "Rhodes" by Schlage.

Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)

3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.
4. Privacy locks in non-mental-health patient rooms shall have an inside thumbturn for privacy and an outside thumbturn for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware (see HW-2B).

## **2.9 ELECTRIC STRIKES**

- A. ANSI/ BHMA A156.31 Grade 1.
- B. General: Use fail-secure electric strikes at fire-rated doors.

## **2.10 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING**

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates and door edging as specified below:
  1. Kick plates, mop plates and armor plates of metal, Type J100 series.
  2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
  3. Kick plates and/or mop plates are not required on following door sides:
    - a. Armor plate side of doors;
    - b. Exterior side of exterior doors;
    - c. Closet side of closet doors;
    - d. Both sides of aluminum entrance doors.
  4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm



(35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.

5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

## **2.11 EXIT DEVICES**

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.

- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.
- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

#### **2.12 FLUSH BOLTS (LEVER EXTENSION)**

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

#### **2.13 COORDINATORS**

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

#### **2.14 THRESHOLDS**

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors

coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.

- B. For thresholds at elevators entrances see other sections of specifications.
- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) from frame face.

#### **2.15 WEATHERSTRIPS (FOR EXTERIOR DOORS)**

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length ( $0.000774\text{m}^3/\text{s/m}$ ).

#### **2.16 MISCELLANEOUS HARDWARE**

- A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E76213, conforming to ANSI A156.5. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.
- B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur. Provide cylinders to operate locking devices where specified for following partitions and doors:
  - 1. Wicket door (in roll-up door assemblies).
  - 2. Fire-rated access doors-Engineer's key set.
- C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

#### **2.17 FINISHES**

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

B. 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.

C. Miscellaneous Finishes:

1. Hinges --exterior doors: 630.
2. Hinges --interior doors: 630.
3. Pivots: Match door trim.
4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
5. Thresholds: Mill finish aluminum.
6. Cover plates for floor hinges and pivots: 630.
7. Other primed steel hardware: 600.
8. Locksets: 626.

D. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag<sup>+</sup>). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

## 2.18 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

## PART 3 - EXECUTION

### 3.1 HARDWARE HEIGHTS

A. Locate hardware on doors at heights specified below, with all hand-operated hardware centered within 864 mm (34 inches) to 1200 mm (48 inches), unless otherwise noted:

B. Hardware Heights from Finished Floor:

1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
3. Deadlocks centerline of strike 1219 mm (48 inches).

4. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

### 3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)

- C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.
- D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by Contracting Officer's Representative. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

- F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.
- G. After locks have been installed; show in presence of Contracting Officer's Representative that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the biting list. Also a copy of the invoice shall be sent to the Contracting Officer's Representative for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

### **3.3 FINAL INSPECTION**

- A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
  - 1. Re-adjust hardware.
  - 2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
  - 3. Identify items that have deteriorated or failed.
  - 4. Submit written report identifying problems.

### **3.4 DEMONSTRATION**

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

### **3.5 HARDWARE SETS**

- A. The following is a general listing of the Door Assembly requirements and is not intended for use as a final door submittal. Any items of hardware required by established standards or practices, or to meet federal building codes shall be furnished whether or not specifically called out in the following listed groups.
- A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.

**ELECTRIC HARDWARE ABBREVIATIONS LEGEND:**

ADO = Automatic Door Operator  
 EMCH = Electro-Mechanical Closer-Holder  
 MHO = Magnetic Hold-Open (wall- or floor-mounted)

**SECURITY HARDWARE ABBREVIATIONS LEGEND:**

AC = Access Control Device (Card reader, biometric reader, keypad, etc.)  
 ADO = Automatic Door Operator  
 DEML = Delayed Egress Magnetic Lock  
 DEPH = Delayed Egress Panic Exit Device  
 DPS = Door Position Switch (Door or Alarm Contact)  
 EL = Electric Lock or Electric Lever Exit Device  
 PB = Push-button Combination Lock (stand-alone)  
 RR = Remote Release Button  
 ELR = Electric Latch Retraction Exit Device  
 REX = Request-to-Exit Switch in Latching Device Inside Trim

**INTERIOR SINGLE DOORS**HW-1Each Door to Have:NON-RATED

1	Continuous Hinge	
1	Door Pull w/ Plate	J401 x J302
1	Push Plate	J302
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

HW-1AEach Door to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
	X HOSPITAL TIPS @ INSWING DOORS
1 Latchset	F01
1 Closer	C02011/C02021
	x INSTALL OUTSIDE ROOM
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
1 Set Seals	R0Y164

HW-1BEach Door to Have:NON-RATED/RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL
	X SWING-CLEAR X ADJUSTA-SCREWS
1 Hospital Latch	F01 x PADDLES POINTING DOWN
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Overhead Stop	C01541-ADJUSTABLE
1 Set Seals	R0Y164

NO CLOSER REQUIRED DUE TO EXEMPTION FOR PATIENT ROOM DOORS.

HW-1C

THIS SET NOT USED.



HW-1DEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X SWING-CLEAR X ADJUSTA-SCREWS
1	Hospital Latch	F01 x PADDLES POINTING DOWN
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Mop Plate	J103
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Stop	C01541-ADJUSTABLE
3	Silencers	L03011

HW-1EEach Door to Have:RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X SWING-CLEAR X ADJUSTA-SCREWS
1	Hospital Latch	F01 x PADDLES POINTING DOWN
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Wall Stop (@ Inswing Doors)	L02101 CONVEX
1	Set Self-Adhesive Seals	R0Y154

HW-1FEach Door to Have:NON-RATED

1	Continuous Hinge	
1	Latchset	F04
1	Kick Plate	J102
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011

HW-1GEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Latchset	F01
1	Kick Plate	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Wall Stop	L02101 CONVEX
3	Silencers	L03011
1	Coat Hook	L03121

HW-1HEach Dwarf Door to Have:NON-RATED

1	Gate Spring Pivot Hinge	K13311
1	Door Bolt	L04151
1	Wall Stop	L02101 CONVEX
2	Silencers	L03021

HW-1JEach [MHO] Door to Have:RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Latchset	F01
1	Closer	C02011/C02021
1	Heavy-Duty Armor Plate	J101 x 3.175 MM (0.125 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Magnetic Holder	C00011 TRI-VOLTAGE
1	Set Self-Adhesive Seals	R0Y154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

HW-1KEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL
		X ADJUSTA-SCREWS
1	Hospital Latch	F01 x PADDLES POINTING DOWN
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Stop	C01541-ADJUSTABLE
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-1LEach Door to Have:NON-RATED

1	Continuous Hinge	
1	Latchset	F04
1	Kick Plate	J102
1	Wall Stop	L02101 CONVEX
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-1MEach Door to Have:NON-RATED

1	Floor Closer	C06011
2	Push Plates	J302
2	Kick Plates	J102
2	Edge Guard (@ Wood Doors)	J209M / J212 (VERIFY)
1	Overhead Stop	C01541-ADJUSTABLE

HW-1NEach Door to Have:NON-RATED

1	Continuous Hinge	
1	Door Pull w/ Plate	J401 x J302
1	Push Plate	J302
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

HW-1PEach Lead-Lined Door to Have:NON-RATED

1	Floor Closer	C6062
2	Push Plates	J302 8" x 16"
2	Kick Plates	J102
2	Edge Guard (@ Wood Doors)	J209M / J212 (VERIFY)
1	Overhead Stop	C01541-ADJUSTABLE

HW-1QEach Door to Have:RATED/NON-RATED

1	Continuous Hinge	
1	Latchset	F04
1	Kick Plate	J102
1	Closer (@ rated doors)	C02011/C02021
1	Wall Stop	L02101 CONVEX
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-1REach Door to Have:RATED/NON-RATED

1	Continuous Hinge	
1	Latchset	F04
1	Kick Plate	J102
1	Closer (@ rated doors)	C02011/C02021
1	Wall Stop	L02101 CONVEX
1	Set Self-Adhesive Seals	R0Y154

HW-2Each Door to Have:RATED/NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Keyed Privacy Indicator Lock	F13 x OCCUPANCY INDICATOR
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Floor Stop	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-2AEach [ADO] Door to Have:RATED/NON-RATED

1	Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 8-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1	Keyed Privacy Indicator Lock	F13 x OCCUPANCY INDICATOR
1	Electric Strike	E09391 (FAIL-SECURE), 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Set Self-Adhesive Seals	R0Y154

AUTOMATIC DOOR OPERATOR AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

HW-2BEach Door to Have:NON-RATED

1	Center Pivot Set	C07042
1	Privacy Lock	F02-MOD x THUMBTURN BOTH SIDES X OCCUPANCY INDICATOR
1	Rescue Stop	A1882
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Wall Stop	L02101 CONVEX

HW-2CEach Door to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Privacy Lock	F02-MOD X OCCUPANCY INDICATOR
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Wall Stop	L02101 CONVEX
3 Silencers	L03011

HW-2DEach Door to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Privacy Lock	F02-MOD X OCCUPANCY INDICATOR
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Wall Stop	L02101 CONVEX
1 Set Self-Adhesive Seals	R0Y154

STONE THRESHOLD BY OTHER TRADES.

HW-2EEach Door to Have:RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Hospital Privacy Latch	F02-MOD x TURNPIECE BOTH SIDES
1 Closer	C02011/C02021
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1 Mop Plate (@ Inswing Doors)	J103
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Overhead Stop	C01541-ADJUSTABLE
1 Set Self-Adhesive Seals	R0Y154

STONE THRESHOLD BY OTHER TRADES.



HW-2FEach Door to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Privacy Lock	F02-MOD X OCCUPANCY INDICATOR
1 Wall Stop	L02101 CONVEX
3 Silencers	L03011
1 Coat Hook	L03121

HW-2GEach Door to Have:RATED/NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Keyed Privacy Indicator Lock	F13 x OCCUPANCY INDICATOR
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Floor Stop	L02121 x 3 FASTENERS
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Set Self-Adhesive Seals	R0Y154
STONE THRESHOLD BY OTHER TRADES.	

HW-2HEach Door to Have:NON-RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Hospital Privacy Latch	F02-MOD x TURNPIECE BOTH SIDES X OCCUPANCY INDICATOR
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Overhead Stop	C01541-ADJUSTABLE
3 Silencers	L03011
STONE THRESHOLD BY OTHER TRADES.	

HW-2JEach Door to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Privacy Lock	F02-MOD X OCCUPANCY INDICATOR
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Wall Stop	L02101 CONVEX
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Set Self-Adhesive Seals	R0Y154

STONE THRESHOLD BY OTHER TRADES.

HW-2KEach Door to Have:NON-RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Hospital Privacy Latch	F02-MOD x TURNPIECE BOTH SIDES X OCCUPANCY INDICATOR
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Overhead Stop	C01541-ADJUSTABLE
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Set Self-Adhesive Seals	R0Y154

STONE THRESHOLD BY OTHER TRADES.

HW-3Each Door to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Office Lock	F04
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-3AEach Door to Have:NON-RATED

THIS SET NOT USED.

HW-3BEach Door to Have:NON-RATED/RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Office Lock	F04
1 Closer	C02011/C02021
1 Floor Stop	L02121 x 3 FASTENERS
1 Door Viewer	L03221 - 190° (VIEW INTO CORRIDOR)
1 Set Self-Adhesive Seals	R0Y154

OMIT VIEWER IF DOOR PROVIDED WITH VISION LITE.

HW-3C

THIS SET NOT USED.

HW-3DEach Door to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Office Lock	F04
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-3EEach Door to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Office Lock	F04
1 Floor Stop	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154
1 Coat Hook	L03121

OMIT COAT HOOK WHERE GLASS LITE PREVENTS INSTALLATION.

HW-3FEach Door to Have:RATED/NON-RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Office Lock	F04
1 Closer	CO2011/CO2021 @ RATED DOOR
1 Kick Plate	J102
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-3GEach Door to Have:NON-RATED

	QUANTITY & TYPE AS REQUIRED
Hinges	
1 Office Lock	F04
1 Floor Stop	L02121 x 3 FASTENERS
1 Coat Hook	L03121
1 Door Viewer (Mental Health Only)	L03221 - 190° (VIEW INTO CORRIDOR)
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

OMIT VIEWER IF DOOR PROVIDED WITH VISION LITE.  
OMIT COAT HOOK WHERE GLASS LITE PREVENTS INSTALLATION.

HW-3HEach Door to Have:RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Office Lock	F04
1 Closer	CO2011/CO2021
1 Kick Plate	J102
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Floor Stop	L02121 x 3 FASTENERS
1 Sets Self-Adhesive Seals	R0Y154

HW-3JEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Office Lock	F04
1	Kick Plate	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
1	Set Sound/Light Seals	R0Y264/R0Y255

HW-4Each Door to Have:NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Classroom Lock	F08
1	Overhead Stop	C04541
3	Silencers	L03011

HW-4AEach [ADO] Door to Have:RATED

1	Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1	Classroom Lock	F08
1	Electric Strike	E09311 (FAIL-SECURE), 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103 @ TOILET ROOMS ONLY
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

AUTOMATIC DOOR OPERATOR AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

POWER TRANSFER FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

HW-4BEach Door to Have:NON-RATED/RATED

1	Continuous Hinge	
1	Public Restroom Lock	F09
1	Closer	C02011/C02021
1	Closer	CO2051/CO2061
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop (@ Outswing Doors)	L02121 x 3 FASTENERS
1	Wall Stop (@ Inswing Doors)	L02101 CONVEX
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

PROVIDE NON-HOLD-OPEN CLOSER AT TOILET ROOMS.

STONE THRESHOLD BY OTHER TRADES.

HW-4CEach Door to Have:NON-RATED/RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Hospital Utility Lock	F09 x PADDLES POINTING DOWN
1 Key Cylinder	TYPE AS REQUIRED
1 Closer	C02011/C02021
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Overhead Stop	C01541-ADJUSTABLE
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
1 Set Seals	R0Y164

HW-4DEach Door to Have:RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Classroom Lock	F08
1 Closer	C02011/C02021
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1 Mop Plate (@ Inswing Doors)	J103
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Floor Stop (@ Outswing Doors)	L02121 x 3 FASTENERS
1 Wall Stop (@ Inswing Doors)	L02101 CONVEX
1 Set Self-Adhesive Seals	R0Y154



HW-4EEach Door to Have:NON-RATED/RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Utility Lock	F09
1 Closer (@ rated doors)	C02011/C02021
1 Closer (@ non-rated doors)	CO2051/CO2061
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-4FEach Door to Have:RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Utility Lock	F09
1 Closer	C02011/C02021
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Floor Stop (@ Outswing Doors)	L02121 x 3 FASTENERS
1 Wall Stop (@ Inswing Doors)	L02101 CONVEX
1 Set Self-Adhesive Seals	R0Y154

HW-4GEach Door to Have:RATED/NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Utility Lock	F09
1 Closer (@ Rated Doors)	C02011/C02021
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-4HEach [MHO] Door to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Classroom Lock	F08
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Magnetic Holder	C00011 TRI-VOLTAGE
1 Set Self-Adhesive Seals	R0Y154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

HW-4JEach Door to Have:RATED/NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Utility Lock	F09
1 Closer (@ Rated Doors)	C02011/C02021
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-4KEach Door to Have:NON-RATED/RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Utility Lock	F09
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Floor Stop	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-4LEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Classroom Lock	F08
1	Kick Plate	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
1	Set Sound/Light Seals	R0Y264/R0Y255

HW-4MEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Classroom Hospital Lock	F08 x PADDLES POINTING DOWN
1	Heavy-Duty Armor Plate	J101 x 3.175 MM (0.125 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-4NEach Door to Have:RATED/NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Utility Lock	F09
1	Closer (@ rated doors)	C02011/C02021
1	Kick Plate	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-4PEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL
		X ADJUSTA-SCREWS
1	Classroom Hospital Lock	F08 x PADDLES POINTING DOWN
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Stop	C01541-ADJUSTABLE
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-4QEach Door to Have:NON-RATED

1	Pivot Set	C07162 x 454KG (1000 LBS) WEIGHT CAPACITY
1	Intermediate Pivot	C07311
1	Utility Hospital Lock	F09 x LEAD-LINED x PADDLES POINTING DOWN
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Stop	C01541-ADJUSTABLE
1	Set Self-Adhesive Seal	R0Y154

HW-4REach [ADO] Door to Have:RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1	Classroom Lock	F08
1	Electric Strike	E09311 (FAIL-SECURE), 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103 @ TOILET ROOMS ONLY
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Set Self-Adhesive Seals	R0Y154

AT TOILET ROOMS, OMIT METAL THRESHOLD; STONE THRESHOLD BY OTHER TRADES.  
AUTOMATIC DOOR OPERATOR AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

POWER TRANSFER FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

HW-4SEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Classroom Lock	F08
1	Heavy-Duty Armor Plate	J101 x 3.175 MM (0.125 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-4TEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Classroom Hospital Lock	F08 x PADDLES POINTING DOWN
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Stop	C01541-ADJUSTABLE
1	Set Self-Adhesive Seals	R0Y154

HW-4UEach Door to Have:NON-RATED/RATED

1	Continuous Hinge	
1	Public Restroom Lock	F09
1	Closer	C02011/C02021
1	Closer	CO2051/CO2061
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop (@ Outswing Doors)	L02121 x 3 FASTENERS
1	Wall Stop (@ Inswing Doors)	L02101 CONVEX
1	Set Self-Adhesive Seals	R0Y154

PROVIDE NON-HOLD-OPEN CLOSER AT TOILET ROOMS.

STONE THRESHOLD BY OTHER TRADES.

HW-4VEach Lead-Lined Door to Have:NON-RATED

1	Pivot Set	C07162 x 454KG (1000 LBS) WEIGHT CAPACITY
1	Intermediate Pivot	CO7311
1	Utility Hospital Lock	F09 x LEAD-LINED x PADDLES POINTING DOWN
1	Closer	CO2011/CO2021 x METAL LEAD-LINED COVER
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Holder-Stop	C01541-ADJUSTABLE
1	Set Self-Adhesive Seal	R0Y154

HW-4XEach [ADO] Lead-Lined Door to Have:NON-RATED

1	Pivot Set	C07162 x 454KG (1000 LBS) WEIGHT CAPACITY
1	Intermediate Transfer Pivot	CO7311 x 4 WIRE TRANSFER
1	Utility Hospital Lock	F09 x LEAD-LINED x PADDLES POINTING DOWN
1	Electric Unlatch Strike	E09321
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Stop	C01541-ADJUSTABLE
1	Set Self-Adhesive Seal	R0Y154

POWER TRANSFER PIVOT IS FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

AUTO DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13.

HW-4YEach [ADO] Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1	Utility Hospital Lock	F09 x PADDLES POINTING DOWN
1	Electric Unlatch Strike	E09321
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Overhead Stop	C01541-ADJUSTABLE
1	Set Self-Adhesive Seals	R0Y154

POWER TRANSFER PIVOT IS FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

AUTOMATIC DOOR OPERATOR AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

HW-5Each Door to Have:RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Storeroom Lock	F07
1	Closer	C02011/C02021
1	Kick Plate	J102 (@ STORAGE, EVM, & HAC ROOMS ONLY)
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-5A

THIS SET NOT USED.

HW-5BEach Door to Have:RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Storeroom Lock	F07
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-5C

THIS SET NOT USED.

HW-5DEach Door to Have:NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Storeroom Lock	F07
1	Kick Plate	J102 (@ STORAGE, EVM, & HAC ROOMS ONLY)
1	Floor Stop (@ Inswing Doors)	L02121 x 3 FASTENERS
1	Wall Stop (@ Outswing Doors)	L02101 CONVEX
3	Silencers	L03011



HW-5EEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Storeroom Lock	F13-MOD x RIGID OUTSIDE LEVER x KEY RETRACTS DEADBOLT AND LATCHBOLT
1	Armor Plate	J101 x 3.125 MM (0.125 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-5FEach Door to Have:RATED/NON-RATEDProvide Lead-Lined CompatibleHardware Where Required

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Storeroom Lock	F07
1	Closer (@ Rated Doors)	C02011/C02021
1	Heavy-Duty Armor Plate	J101 x 3.175 MM (0.125 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-5GEach Door to Have:NON-RATED/RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Storeroom Lock	F07
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-5HEach Dutch Door to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Dutch Door Bolt	L04161-4" @ Top Leaf
1 Storeroom Lock	F07 @ Bottom Leaf
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS @ Bottom Leaf
1 Wall Stop	L02101 @ Bottom Leaf
1 Set Self-Adhesive Seals	R0Y154

HW-5JEach Door to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Storeroom Lock	F07
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-5KEach Door to Have:RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Storeroom Lock	F07
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-5LEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Security Storeroom Lock	F13-MOD x RIGID OUTSIDE LEVER x KEY RETRACTS DEADBOLT AND LATCHBOLT
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-6Each Door to Have:RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Exit Device	TYPE 1 F13 LEVER
1	Key Cylinder	TYPE AS REQUIRED
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-6AEach Door to Have:RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL
	X HOSPITAL TIP X ADJUSTA-SCREWS
1 Exit Device	TYPE 1 F08 LEVER
1 Key Cylinder	TYPE AS REQUIRED
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Floor Stop	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154/R0Y155

HW-6BEach [MHO] Door to Have:RATED

1 Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL
	X ADJUSTA-SCREWS
1 Exit Device	TYPE 1 F08 LEVER
1 Key Cylinder	TYPE AS REQUIRED
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Magnetic Holder	C00011 TRI-VOLTAGE
1 Set Self-Adhesive Seals	R0Y154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

HW-6CEach Door to Have:NON-RATED/RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Exit Device	TYPE 1 F08 LEVER
1	Key Cylinder	TYPE AS REQUIRED
1	Closer	C02021
1	Kick Plate	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-6DEach [ADO] Integrated Door to Have:RATED

1	Key Cylinder	TYPE AS REQUIRED
ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES		
AUTO DOOR OPERATOR AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.		

HW-6EEach Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Exit Device	TYPE 1 F08 LEVER
1	Key Cylinder	TYPE AS REQUIRED
1	Kick Plate	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-6FEach [ADO] Door to Have:NON-RATED/RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 8-THRUWIRE TRANSFER X IN-HINGE ACCESS PANELS
1	Elec. Exit Device	TYPE 1 F08 LEVER (E04)
1	Key Cylinder	TYPE AS REQUIRED
1	Power Supply	BY EXIT DEVICE MFR. FOR E04 FUNCTION
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

POWER TRANSFER **SHARED BY ELECTRIC PANIC AND** RE-ACTIVATION SENSOR WIRING  
(RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).  
AUTO DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13.

HW-6GEach Door to Have:NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Exit Device	TYPE 1 F13 LEVER
1	Key Cylinder	TYPE AS REQUIRED
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-7Each Motorized Roll-up Door to Have:NON-RATED

1 Key Cylinder (for keyswitch) TYPE AS REQUIRED  
BALANCE OF HARDWARE BY SECTION 08 33 00, COILING DOORS AND GRILLES

HW-7AEach Special Door to Have:NON-RATED

1 Padlock TYPE AS REQUIRED PER 08 71 00 2.27.  
 BALANCE OF HARDWARE BY DOOR MANUFACTURER.

HW-7BEach RF Shielded Door to Have:NON-RATED

1 Pivot Set	C07162 x 454KG (1000 LBS) WEIGHT CAPACITY
1 Intermediate Pivot	C07311
1 Utility Hospital Lock	F09 x LEAD-LINED x PADDLES POINTING DOWN
1 Key Cylinder	TYPE AS REQUIRED
1 Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
2 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1 Overhead Stop	C01541-ADJUSTABLE
1 Set Self-Adhesive Seal	R0Y154

**INTERIOR PAIRS OF DOORS**HW-8Each [MHO] Pair Integrated Doors to Have:RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-8AEach Aluminum Storefront Pair to Have:NON-RATED

2 Floor Closers	C06041
2 Intermediate Pivots	C07321
2 Push/Pull Bar Sets	J505 - 305 MM (12 INCH) CENTER-TO-CENTER PULL
2 Overhead Stops	C01541-ADJUSTABLE

HW-8BEach Pair to Have:NON-RATED

2	Continuous Hinge	
2	Push Plate	J304 8" x 16"
2	Hospital Grip	J401
2	Kick Plate	J102
2	Mop Plate (@ Inswing Doors)	J103
2	Closer	C02011/C02021
2	Floor Stop	L02121 x 3 FASTENERS
2	Silencers	L03011

HW-8CEach Double-Acting Pair to Have:NON-RATED

2	Double-Acting Floor Closers	C06011
4	Push Plates	J304 8" x 16"
4	Heavy-Duty Armor Plates	J101 x 3.175 MM (0.125 INCH) THICKNESS
4	Edge Guard (@ Wood Doors)	J209P / J212 (VERIFY)
2	Overhead Holders	C01511-ADJUSTABLE

HW-8DEach [ADO] Aluminum Storefront Pair to Have:NON-RATED

2	Pivot Sets	C07162
2	Intermediate Transfer Pivots	C07321 x 4-WIRES
2	Intermediate Pivots	C07321
2	Push/Pull Bar Sets	J505 - 305 MM (12 INCH) CENTER-TO-CENTER PULL
2	Overhead Stops	C01541-ADJUSTABLE

AUTO DOOR OPERATORS, CONTROLS, AND REACTIVATION SENSORS BY SECTION 08 71 13.11.

POWER TRANSFERS FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.



HW-8EEach [ADO] Pair to Have:NON-RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFERS X IN-HINGE ACCESS PANEL
2	Push Plate	J304 8" x 16"
2	Hospital Grip	J401
2	Kick Plate	J102
2	Mop Plate (@ Inswing Doors)	J103
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stop	L02121 x 3 FASTENERS
2	Silencers	L03011

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

POWER TRANSFERS FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

HW-8FEach [ADO] Pair to Have:NON-RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFERS X IN-HINGE ACCESS PANEL
2	Push Plate	J304 8" x 16"
2	Hospital Grip	J401
2	Kick Plate	J102
2	Mop Plate (@ Inswing Doors)	J103
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2	Auto Door Bottoms	R0Y346 - HEAVY DUTY
2	Set Self-Adhesive Seals	R0Y154

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

POWER TRANSFERS FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

HW-9

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HW-10Each Pair to Have:RATED

2 Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Classroom Lock	F08
1 Coordinator	TYPE 21A
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Closers	C02011/C02021
2 Heavy-Duty Armor Plates	J101 x 3.175 MM (0.125 INCH) THICKNESS
2 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2 Floor Stops	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2 Auto Door Bottoms	R0Y346 - HEAVY DUTY
2 Set Self-Adhesive Seals	R0Y154

INSTALL LOCK TRIM PROTECTOR BAR ON PUSH SIDE OF ACTIVE LEAF TO PROTECT  
LEVER TRIM.

HW-10AEach [ADO] Pair to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 8-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS X 4-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Classroom Lock	F08
1	Electric Unlatch Strike	E09321 (FAIL SECURE)
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2	Auto Door Bottoms	R0Y346 - HEAVY DUTY
2	Set Self-Adhesive Seals	R0Y154
AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.		
POWER TRANSFER <b>SHARED BY ELECTRIC STRIKE AND</b> RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).		

HW-10BEach Pair to Have:NON-RATED/RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Classroom Hospital Lock	F08 x PADDLES POINTING DOWN
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
1	Closers (@ rated doors)	C02011/C02021
2	Heavy-Duty Armor Plates	J101 x 3.175 MM (0.125 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS

INSTALL LOCK TRIM PROTECTOR BAR ON PUSH SIDE OF ACTIVE LEAF TO PROTECT  
LEVER TRIM.

HW-10CEach Pair to Have:NON-RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Utility Lock	F09
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Kick Plates	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-10DEach Pair to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Classroom Lock	F08
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Kick Plates	J102
2 Floor Stops	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-10EEach Lead Lined Pair to Have:NON-RATED

2 Pivot Sets	C07162 x 454KG (1000 LBS) WEIGHT CAPACITY
2 Intermediate Pivots	CO7311
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT x LEAD-LINED
1 Classroom Lock	F08 x LEAD-LINED x PADDLES POINTING DOWN
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS X LEAD-LINED
2 Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
4 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2 Floor Stops	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-10FEach Pair to Have:NON-RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL
		X ADJUSTA-SCREWS
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Classroom Hospital Lock	F08 x PADDLES POINTING DOWN
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Heavy-Duty Armor Plates	J101 x 3.175 MM (0.125 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

INSTALL LOCK TRIM PROTECTOR BAR ON PUSH SIDE OF ACTIVE LEAF TO PROTECT  
LEVER TRIM.

HW-10GEach Pair to Have:NON-RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Classroom Lock	F08
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Heavy-Duty Armor Plates	J101 x 3.175 MM (0.125 INCH) THICKNESS
1	Lock Trim Protector Bar	R111LPB-630 (ROCKWOOD), OR EQUAL
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

INSTALL LOCK TRIM PROTECTOR BAR ON PUSH SIDE OF ACTIVE LEAF TO PROTECT  
LEVER TRIM.

HW-10HEach [ADO] Pair to Have:RATED/NON-RATED\*\*Provide Lead-Lined Components Where Required

2	Bottom Pivots	C07162 LESS TOP PIVOT x 454KG (1000 LBS) WEIGHT CAPACITY
1	Intermediate Pivot	C07311 (MIDDLE OF ACTIVE LEAF)
1	Intermediate Transfer Pivot	C07311 x 4 WIRE TRANSFER (MIDDLE OF INACTIVE LEAF)
2	Intermediate Transfer Pivot	C07311 x 4 WIRE TRANSFER (NEAR TOP OF EACH LEAF)
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT X LEAD-LINED**
1	Hospital Utility Lock	F09 x PADDLES POINTING DOWN X LEAD- LINED**
1	Electric Unlatch Strike	E09321 (FAIL SECURE) (LEAD-LINED)**
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS X LEAD- LINED**
2	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
4	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Overhead Stops	C01541-ADJUSTABLE
1	Set Self-Adhesive Seals	R0Y154

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

POWER TRANSFER PIVOTS NEAR TOP OF EACH DOOR FOR RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).



HW-10JEach [ADO] Pair to Have:RATED/NON-RATED

1 Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 8-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1 Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Classroom Hospital Lock	F08 x PADDLES POINTING DOWN
1 Electric Unlatch Strike	E09321 (FAIL-SECURE)
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1 Coordinator	TYPE 21A
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2 Overhead Stops	C01541-ADJUSTABLE
1 Set Self-Adhesive Seals	R0Y154

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

POWER TRANSFERS **SHARED BY ELECTRIC STRIKE AND** RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

\*AT WOOD PAIRS RATED 45-MINUTES OR MORE, PROVIDE ELECTRIC STRIKE 310-2-3/4 (FOLGER ADAM OR EQUAL) IN LIEU OF SPECIFIC UNLATCH STRIKE.

HW-10KEach [ADO] Pair to Have:RATED/NON-RATED

1 Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 8-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1 Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Classroom Lock	F08
1 Electric Unlatch Strike	E09321 (FAIL-SECURE)
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1 Coordinator	TYPE 21A
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2 Floor Stops	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

POWER TRANSFER **SHARED BY ELECTRIC STRIKE AND** RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).

\*AT WOOD PAIRS RATED 45-MINUTES OR MORE, PROVIDE ELECTRIC STRIKE 310-2-3/4 (FOLGER ADAM OR EQUAL) IN LIEU OF SPECIFIC UNLATCH STRIKE.

HW-10LEach Pair to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Classroom Lock	F08
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Kick Plates	J102
2 Floor Stops	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-10MEach Pair to Have:NON-RATED

2 Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Utility Lock	F09
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Kick Plates	J102
2 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2 Floor Stops	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-11Each Pair to Have:RATED/NR

Hinges	QUANTITY & TYPE AS REQUIRED
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Storeroom Lock	F07
1 Coordinator	TYPE 21A
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Closers	C02011/C02021
2 Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2 Floor Stops	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-11AEach Pair to Have:NON-RATED

2 Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1 Set Auto Flush Bolts	TYPE 25
1 Security Storeroom Lock	F13-MOD x RIGID OUTSIDE LEVER x KEY RETRACTS DEADBOLT AND LATCHBOLT
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2 Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2 Floor Stops	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-11BEach Pair to Have:RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Set Auto Flush Bolts	TYPE 25
1	Storeroom Lock	F07
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-11CEach Pair to Have:RATED/NR

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Storeroom Lock	F07
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2	Floor Stops	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2	Auto Door Bottoms	R0Y346 - HEAVY DUTY
2	Set Self-Adhesive Seals	R0Y154

HW-12Each Pair to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Exit Device	TYPE 7 or 8 F01
1 Exit Device	TYPE 7 or 8 F08 LEVER
1 Key Cylinder	TYPE AS REQUIRED
1 Set Meeting Stile Astragals	R0Y834
2 Closers	C02011/C02021
2 Floor Stops	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-12AEach [MHO] Pair Integrated Doors to Have:RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-12BEach [ADO] Pair Integrated Doors to Have:RATED

1 Key Cylinder TYPE AS REQUIRED

BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

HW-12CEach [MHO] Pair Integrated Double Egress Doors to Have: RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-12DEach [ADO] Pair Integrated Double Egress Doors to Have: RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.

HW-12EEach Pair to Have:RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X HOSPITAL TIP X ADJUSTA-SCREWS
1	Exit Device	TYPE 7 or 8 F01
1	Exit Device	TYPE 7 or 8 F08 LEVER
1	Key Cylinder	TYPE AS REQUIRED
1	Set Meeting Stile Astragals	R0Y834
2	Closers	C02011/C02021
2	Kick Plates	J102
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
2	Door Bottom	R0Y434 x NYLON BRUSH INSERT
2	Set Self-Adhesive Seals	R0Y154

HW-12FEach Pair to Have:RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Exit Device	TYPE 7 or 8 F01
1	Exit Device	TYPE 7 or 8 F08 LEVER
1	Key Cylinder	TYPE AS REQUIRED
1	Set Meeting Stile Astragals	R0Y834
2	Closers	C02021
2	Floor Stops	L02121 x 3 FASTENERS
2	Door Bottom	R0Y434 x NYLON BRUSH INSERT
2	Sets Self-Adhesive Seals	R0Y154

HW-12GEach Pair to Have:NON-RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Exit Device	TYPE 7 or 8 F01
1	Exit Device	TYPE 7 or 8 F08 LEVER
1	Key Cylinder	TYPE AS REQUIRED
1	Set Meeting Stile Astragals	R0Y834
2	Closers	C02051/C02071
2	Kick Plates	J102
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
2	Auto Door Bottoms	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-12HEach [ADO] Pair to Have:NON-RATED

2	Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 8-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1	Elec. Exit Device	TYPE 7 or 8 F01 (E04)
1	Elec. Exit Device	TYPE 7 or 8 F08 LEVER (E04)
1	Key Cylinder	TYPE AS REQUIRED
1	Power Supply	BY EXIT DEVICE MFR. FOR E04 FUNCTION
1	Set Meeting Stile Astragals	R0Y834
2	Kick Plates	J102
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
2	Auto Door Bottoms	R0Y346 -HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154
POWER TRANSFERS <b>SHARED BY ELECTRIC PANIC AND</b> RE-ACTIVATION SENSOR WIRING (RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13). AUTO DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13.		



HW-12JEach Pair to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Exit Device	TYPE 7 or 8 F01
1 Exit Device	TYPE 7 or 8 F13 LEVER
1 Key Cylinder	TYPE AS REQUIRED
1 Set Meeting Stile Astragals	R0Y834
2 Closers	C02011/C02021
2 Floor Stops	L02121 x 3 FASTENERS
2 Auto Door Bottoms	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-13Each [ADO] Bi-Parting Automatic Pair to Have:NON-RATED

ALL HARDWARE BY SECTION 08 71 13.

**EXTERIOR SINGLE DOORS**HW-E1Each Door to Have:NON-RATED

1 Continuous Hinge	
1 Entry Lock	F11
1 Latch Protector (outswing dr)	
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Floor Stop	L02121 x 3 FASTNERS
1 Threshold (outswing door)	J32120 x SILICONE GASKET
1 Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1 Door Sweep	R0Y416
1 Set Frame Seals	R0Y164
1 Drip	R0Y976

HW-E2Each Door to Have:NON-RATED

1	Continuous Hinge	
1	Classroom Lock	F05
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

HW-E3Each Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Storeroom Lock	F13-MOD x RIGID OUTSIDE LEVER x KEY RETRACTS DEADBOLT AND LATCHBOLT
1	Latch Protector (outswing dr)	
1	Closer	C02011/C02021
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Armor Plate	J101 x 3.125 MM (0.125 INCH) THICKNESS
1	Overhead Holder	C01511-ADJUSTABLE
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

HW-E4Each Door to Have:NON-RATED

1	Continuous Hinge	
1	Anti-Vandal Pull	
1	Exit Device	TYPE 1 F03 LESS TRIM
1	Latch Protector (outswing dr.)	
1	Key Cylinder	TYPE AS REQUIRED
1	Closer	C02011
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTNERS
1	Threshold	J32120 x SILICONE GASKET
1	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

HW-E5Each Roll-up Door to Have:NON-RATED

1	Padlock or 2 Cylinders	TYPE AS REQUIRED
---	------------------------	------------------

BALANCE OF HARDWARE BY SECTION 08 33 00, COILING DOORS AND GRILLES

**EXTERIOR PAIRS OF DOORS**HW-E6Each Pair to Have:NON-RATED

2	Continuous Hinge	
1	Set Auto Flush Bolts	TYPE 25
1	Dust Proof Strike	L04021
1	Entry Lock	F11
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
1	Coordinator	TYPE 21A
2	Closer	C02011/C02021
2	Kick Plate	J102
2	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
2	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

HW-E7Each Pair to Have:NON-RATED

2	Continuous Hinge	
1	Set Auto Flush Bolts	TYPE 25
1	Dust Proof Strike	L04021
1	Classroom Lock	F05
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
1	Coordinator	TYPE 21A
2	Closer	C02011/C02021
2	Kick Plate	J102
2	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
2	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

HW-E8Each Pair to Have:NON-RATED

2	Continuous Hinge	
1	Set Auto Flush Bolts	TYPE 25
1	Dust Proof Strike	L04021
1	Storeroom Lock	F13-MOD x RIGID OUTSIDE LEVER x KEY RETRACTS DEADBOLT AND LATCHBOLT
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
1	Coordinator	TYPE 21A
2	Closer	C02011/C02021
2	Armor Plate	J101 x 3.125 MM (0.125 INCH) THICKNESS
2	Floor Stop	L02121 x 3 FASTNERS
1	Threshold (outswing door)	J32120 x SILICONE GASKET
1	Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
2	Door Sweep	R0Y416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

HW-E9Each Door to Have:NON-RATED

2	Continuous Hinge	
1	Exit Device	TYPE 8 F01
1	Exit Device	TYPE 8 F12 LESS PULL
1	Key Cylinder	TYPE AS REQUIRED
2	Latch Protectors (outswing dr.)	
1	Set Meeting Stile Astragals	R0Y834
2	Closer	C02011
2	Kick Plate	J102
2	Floor Stop	L02121 x (3) FASTNERS
1	Threshold	J32120 x SILICONE GASKET
2	Door Sweep	R0416
1	Set Frame Seals	R0Y164
1	Drip	R0Y976

HW-E10

Each Sliding Door to Have:

NON-RATED

- |   |                                |  |
|---|--------------------------------|--|
| 1 | Set Track Hardware             | TYPE REQUIRED FOR DOOR MATERIAL, WEIGHT,<br>AND MOUNTING DETAILS (COMPLETE WITH<br>TRACK, TRACK BRACKETS, HANGERS, GUIDES,<br>BUMPERS, AND INTERNAL TRACK STOPS) |
| 2 | Pulls                          | TYPE AS REQUIRED   |
| 1 | Sliding Door Lock              | E8281/E8291 (SLIDING DOOR LOCK)  |
| 2 | Cylinder (for sliding dr lock) | TYPE AS REQUIRED   |

## EXTERIOR SINGLE GATES

HW-G1

Each Traffic Gate to Have:

NON-RATED

Spring Hinge TYPE REQUIRED X STAINLESS STEEL

BALANCE OF HARDWARE BY SECTION 32 31 53, PERIMETER SECURITY FENCES AND GATES

HW-G2

Each Gate to Have:

NON-RATED

- |   |                        |  |
|---|------------------------|--|
| 2 | Weldable Gate Hinges   | A8181 (3 KNUCKLE) X 5 INCHES X WELDED OR<br>FASTENED X SHEAR HINGE<br>LEAVES TO FIT GATE MEMBERS |
| 1 | Weldable Lock Box      |  |
| 1 | Utility Lock           | F09 X NON-FERROUS LOCK CASE  |
| 1 | Stainless Steel Closer | C52011/C22021  |

BALANCE OF HARDWARE BY SECTION 32 31 53, PERIMETER SECURITY FENCES AND GATES

HW-G3Each Gate to Have:NON-RATED

2 Weldable Gate Hinges A8181 (3 KNUCKLE) X 5 INCHES X WELDED OR  
FASTENED X SHEAR HINGE LEAVES TO FIT  
GATE MEMBERS

1 Weldable Lock Box

1 Storeroom Lock F13-MOD x RIGID OUTSIDE LEVER x KEY  
RETRACTS DEADBOLT AND LATCHBOLT

1 Stainless Steel Closer C52011/C22021

BALANCE OF HARDWARE BY SECTION 32 31 53, PERIMETER SECURITY FENCES AND  
GATES

HW-G4Each Gate to Have:NON-RATED

2 Weldable Gate Hinges A8181 (3 KNUCKLE) X 5 INCHES X WELDED OR  
FASTENED X SHEAR HINGE LEAVES TO FIT  
GATE MEMBERS

1 Weldable Panic Box

1 Anti-Vandal Pull

1 Rim Panic Device TYPE 1 F03 LESS TRIM

1 Cylinder TYPE AS REQUIRED

1 Stainless Steel Closer C52011/C22021

BALANCE OF HARDWARE BY SECTION 32 31 53, PERIMETER SECURITY FENCES AND  
GATES

HW-G5Each Rolling or Swing-Up Gate to Have:NON-RATED

1 Padlock or 2 Cylinders TYPE AS REQUIRED

BALANCE OF HARDWARE BY SECTION 32 31 53, PERIMETER SECURITY FENCES AND  
GATES





HW-G8Each Pair Gates to Have:NON-RATED

4	Weldable Gate Hinges	A8181 (3 KNUCKLE) X 5 INCHES X WELDED OR FASTENED X SHEAR HINGE LEAVES TO FIT GATE MEMBERS
2	Padlockable Cane Bolts	
2	Padlocks	TYPE AS REQUIRED
1	Weldable Lock Box	
1	Storeroom Lock	F13-MOD x RIGID OUTSIDE LEVER x KEY RETRACTS DEADBOLT AND LATCHBOLT
2	Stainless Steel Closer	C52011/C22021

BALANCE OF HARDWARE BY SECTION 32 31 53, PERIMETER SECURITY FENCES AND GATES. INSTALL CANE BOLTS ON PULL SIDE OF EACH LEAF. ACTIVE LEAF CANE BOLT TO HAVE STRIKE IN OPEN POSITION ONLY. INACTIVE LEAF CANE BOLT TO HAVE STRIKES IN BOTH OPEN AND CLOSED POSITIONS.

HW-G9Each Pair Gates to Have:NON-RATED

2	Weldable Gate Hinges	A8181 (3 KNUCKLE) X 5 INCHES X WELDED OR FASTENED X SHEAR HINGE LEAVES TO FIT GATE MEMBERS
2	Weldable Panic Boxes	
1	Anti-Vandal Pull	
1	Rim Panic Device	TYPE 1 F01
1	Rim Panic Device	TYPE 1 F03 LESS TRIM
1	Cylinder	TYPE AS REQUIRED
2	Stainless Steel Closer	C52011/C22021

BALANCE OF HARDWARE AND FIXED MULLION BY SECTION 32 31 53, PERIMETER SECURITY FENCES AND GATES.

HW-G10Each Rolling or Swing-Up Gate to Have:NON-RATED

1 Padlock or 2 Cylinders TYPE AS REQUIRED  
 BALANCE OF HARDWARE BY SECTION 32 31 53, PERIMETER SECURITY FENCES AND  
 GATES.

**RESIDENTIAL UNIT SINGLE DOORS**HW-R1Each Door to Have:NON-RATED/RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Guestroom Card Lock	BY OTHER SECTION.
1 Closer (@ Rated Doors)	C02011
1 Floor Stop	L02121 x 3 FASTENERS
2 Door Viewers	L03221 - 190°
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-R1AEach Door to Have:NON-RATED

1 Continuous Hinge	
1 Guestroom Card Lock	BY OTHER SECTION.
1 Latch Protector (@ O/S Drs)	
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Floor Stop (@ I/S Doors)	L02121 x 3 FASTENERS
1 Overhead Stop (@ O/S Doors)	C01541-ADJUSTABLE
1 Threshold (outswing door)	J32120 x SILICONE GASKET
1 Threshold (inswing door)	ALUMINUM, PER ARCHITECTURAL DETAIL
1 Door Sweep	R0Y416
1 Set Frame Seals	R0Y164
1 Drip	R0Y976

HW-R2Each Door to Have:NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Latchset	F75
1	Base Stop	L02031 x 3 FASTENERS
3	Silencers	L03011

HW-R2AEach Door to Have:NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Door Pull w/Plate	J401 x J302
1	Push Plate	J302
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

HW-R2BEach Door to Have:NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Latchset	F75
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-R2CEach Door to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Door Pull w/Plate	J401 x J302
1 Push Plate	J302
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Closer	C02011/C02021
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

HW-R3Each Door to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Privacy	F76B
1 Base Stop	L02031 x 3 FASTENERS
1 Coat Hook	L03121
3 Silencers	L03011

HW-R3AEach Door to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Privacy	F76B
1 Base Stop	L02031 x 3 FASTENERS
1 Coat Hook	L03121
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

AT TOILET ROOMS, OMIT METAL THRESHOLD; STONE THRESHOLD BY OTHER TRADES.

HW-R4Each Door to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Classroom Lock	F84
1 Closer	C02011/C02021
1 Base Stop	L02031 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154

HW-R5

THIS HARDWARE SET LEFT INTENTIONALLY BLANK AT THIS TIME.

**RESIDENTIAL UNIT PAIRS OF DOORS**HW-R6

THIS HARDWARE SET LEFT INTENTIONALLY BLANK AT THIS TIME.

HW-R7Each Pair to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
2 Dummy Sets	
2 Roller Latches	E09091 x MORTISE STRIKE
2 Base Stops	L02031 x 3 FASTENERS
2 Silencers	L03011

HW-R7AEach Door to Have:NON-RATED/RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1 Guestroom Card Lock	BY OTHER SECTION.
1 Coordinator	TYPE 21A
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Closer (@ Rated Doors)	C02011
2 Floor Stop	L02121 x 3 FASTENERS
2 Door Viewers	L03221 - 190°
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

## SECURITY HARDWARE ABBREVIATIONS LEGEND:

AC = Access Control Device (Card reader, biometric reader, keypad, etc.)

ADO = Automatic Door Operator

DEML = Delayed Egress Magnetic Lock

DEPH = Delayed Egress Panic Exit Device

DPS = Door Position Switch (Door or Alarm Contact)

EL = Electric Lock or Electric Lever Exit Device

PB = Push-button Combination Lock (stand-alone)

RR = Remote Release Button

ELR = Electric Latch Retraction Exit Device

REX = Request-to-Exit Switch in Latching Device Inside Trim

**INTERIOR SINGLE SECURITY DOORS**HW-SH-1

THIS HARDWARE SET LEFT INTENTIONALLY BLANK AT THIS TIME.

HW-SH-2

Each Door to Have:

NON RATED

1	Continuous Hinge	
1	Door Pull w/ Plate	J401 x J302
1	Lock	DETENTION TYPE LOCK
1	Strike/Keeper	AS REQUIRED
1	Overhead Stop	C01541-ADJUSTABLE X SEC. TORX
1	Door Position Switch	

HW-SH-3Each [AC, EL, REX, DPS] Door to Have:RATED/NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Transfer Hinge	4-WIRE TYPE AS REQUIRED
1 Electrified Lock	F07 (E01-REX, E06) 24VDC
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1 Closer	C02011/C02021
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154
1 Alarm Contact	
120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.	
CARD READER BY DIVISION 28.	

HW-SH-3ATHIS SET NOT USED.



HW-SH-3BEach [PB] Door to Have:RATED

1	Continuous Hinge	
1	Push-button Combination Lock	N3 - A156.13 F07 G1 E06
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-SH-3CEach [PB] Door to Have:NON-RATED/RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL
		X ADJUSTA-SCREWS
1	Push-button Combination Lock	N3 - A156.13 F07 G1 E06
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-SH-3DEach [AC, EL, REX, DPS] Door to Have:RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS X 4-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1	Electrified Lock	F07 (E01-REX, E06) 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154
1	Alarm Contact	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.  
CARD READER BY DIVISION 28.

HW-SH-3EEach [AC, EL, REX, DPS] Door to Have:RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Transfer Hinge	4-WIRE TYPE AS REQUIRED
1	Electrified Occupancy Indicator Lock	F13-MODIFIED (E01-REX, E06) 24VDC X OCCUPANCY INDICATOR X KEY RETRACTS LATCHBOLT AND DEADBOLT X INTERNAL DEADBOLT MONITOR SWITCH
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Closer	C02011/C02021
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 mm width (2-1/4 inches)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154
1	Alarm Contact	

INTERNAL DEADBOLT MONITOR SWITCH SHUNTS ACCESS CONTROL DEVICE WHEN DEADBOLT IS THROWN.

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-SH-3F

Each [AC, RR, EL, REX, DPS] Door to Have:

RATED

- |   |                           |   |
|---|---------------------------|---|
| 1 | Continuous Transfer Hinge | x INTEGRAL HINGE GUARD CHANNEL<br>X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFER x<br>IN-HINGE ACCESS PANEL             |
| 1 | Electrified Lock          | F13-MOD x RIGID OUTSIDE LEVER X NO INSIDE<br>TURN X KEY RETRACTS LATCHBOLT AND<br>DEADBOLT (E01-REX, E06) 24VDC |
| 1 | Power Supply              | REGULATED, FILTERED, 24VDC, AMPERAGE<br>AS REQUIRED   |
| 1 | Closer                    | C02011/C02021   |
| 1 | Armor Plate               | J101 x 1.275 MM (0.050 INCH) THICKNESS  |
| 1 | Edge Guard (@ Wood Doors) | J208M / J211 (VERIFY), CUT: HARDWARE  |
| 1 | Floor Stop                | L02121 x 3 FASTENERS  |
| 1 | Set Self-Adhesive Seals   | R0Y154  |
| 1 | Alarm Contact             |   |

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-SH-3GEach [AC, RR, EL, REX, DPS] Door to Have:RATED

1	Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFER x IN-HINGE ACCESS PANEL
1	Electrified Lock	F13-MOD x RIGID OUTSIDE LEVER X NO INSIDE TURN X KEY RETRACTS LATCHBOLT AND DEADBOLT (E01-REX, E06) 24VDC
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
1	Set Self-Adhesive Seals	R0Y154
1	Alarm Contact	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-SH-3HEach [AC, EL, REX, DPS] Door to Have:NON-RATED/RATED

- |   |                           |   |
|---|---------------------------|---|
| 1 | Continuous Transfer Hinge | x 4-THRUWIRE TRANSFER x<br>IN-HINGE ACCESS PANEL  |
| 1 | Electrified Lock          | F13-MOD x RIGID OUTSIDE LEVER X KEY<br>RETRACTS LATCHBOLT AND DEADBOLT (E01-<br>REX, E06) 24VDC |
| 1 | Power Supply              | REGULATED, FILTERED, 24VDC, AMPERAGE<br>AS REQUIRED   |
| 1 | Closer                    | C02011/C02021   |
| 1 | Kick Plate                | J102  |
| 1 | Floor Stop                | L02121 x 3 FASTENERS  |
| 1 | Set Self-Adhesive Seals   | R0Y154  |
| 1 | Door Viewer               | L03221 - 190°   |
| 1 | Alarm Contact             |   |

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-SH-4Each [AC, EL, REX, DPS] Integrated Door to Have:RATED

- |   |              |                  |
|---|--------------|------------------|
| 1 | Key Cylinder | TYPE AS REQUIRED |
|---|--------------|------------------|
- BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-SH-4AEach [ADO, AC, ELR, REX, DPS] Integrated Door to Have:RATED

- |   |              |                  |
|---|--------------|------------------|
| 1 | Key Cylinder | TYPE AS REQUIRED |
|---|--------------|------------------|
- BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-SH-4BEach [ADO, AC, EL, REX, DPS] Door to Have:RATED

1	Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 12-THRUWIRE TRANSFER X IN-HINGE ACCESS PANEL
1	Electrified Exit Device	TYPE 1 (E01-REX, E06) F13 LEVER
1	Key Cylinder	TYPE AS REQUIRED
1	Power Supply	TYPE REQUIRED BY PANIC MANUFACTURER X ADO BOARD
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

POWER TRANSFER **SHARED BY ELECTRIC PANIC AND** RE-ACTIVATION SENSOR WIRING  
(RE-ACTIVATION SENSORS PROVIDED BY SECTION 08 71 13).  
AUTOMATIC DOOR OPERATOR AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR  
OPERATORS.

HW-SH-5

THIS HARDWARE SET LEFT INTENTIONALLY BLANK AT THIS TIME.

HW-SH-6

THIS HARDWARE SET LEFT INTENTIONALLY BLANK AT THIS TIME.

**INTERIOR PAIRS OF SECURITY DOORS**HW-SH-7

THIS HARDWARE SET LEFT INTENTIONALLY BLANK AT THIS TIME.

HW-SH-8

THIS HARDWARE SET LEFT INTENTIONALLY BLANK AT THIS TIME.

HW-SH-9Each [AC, EL, REX, DPS] Pair to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
1 Transfer Hinge	4-WIRE TYPE AS REQUIRED
1 Set Auto Flush Bolts	TYPE 25
1 Dust Proof Strike	L04021
1 Electrified Lock	F07 (E01-REX, E06) 24VDC
1 Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1 Coordinator	TYPE 21A
1 Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2 Closers	C02011/C02021
2 Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2 Floor Stops	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154
2 Alarm Contacts	

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.  
CARD READER BY DIVISION 28.

HW-SH-9AEach [PB] Pair to Have:RATED

2	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Set Auto Flush Bolts	TYPE 25
1	Dust Proof Strike	L04021
1	Push-button Combination Lock	N3 - A156.13 F07 G1 E06
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-SH-10Each [AC, EL, REX, DPS] Pair Integrated Doors to Have:RATED

1 Key Cylinder TYPE AS REQUIRED

BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-SH-10AEach [AC, ADO, EL, REX, DPS] Pair Integrated Doors to Have:RATED

1 Key Cylinder TYPE AS REQUIRED

BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES.

AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR OPERATORS.



**EXTERIOR SINGLE SECURITY DOORS**HW-SH-12Each [AC, ELR, REX, DPS] Integrated Door to Have:NON-RATED

1 Key Cylinder

TYPE AS REQUIRED

BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

**MENTAL HEALTH AREAS**HW-MH1Each Door to Have:NON-RATED/RATED

1 Continuous Hinge

x INTEGRAL HINGE GUARD CHANNEL

X HOSPITAL TIP X ADJUSTA-SCREWS

1 Passage Latch

F01 x LESS TRIM

1 Set Anti-Ligature Trim

1 Armor Plate

J101 x 1.275 MM (0.050 INCH) THICKNESS

1 Edge Guard (@ Wood Doors)

J208M / J211 (VERIFY), CUT: HARDWARE

1 Floor Stop

L02121 x 3 FASTENERS

1 Set Seals

R0Y164

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

NO CLOSER REQUIRED DUE TO EXEMPTION FOR PATIENT ROOM DOORS.

HW-MH1AEach Door to Have:RATED

Hinges	QUANTITY & TYPE AS REQUIRED
	X HOSPITAL TIPS
1 Passage Latch	F01 x LESS TRIM
1 Set Anti-Ligature Trim	
1 Closer	C02011/C02021
	x INSTALL OUTSIDE ROOM
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Floor Stop	L02121 x 3 FASTENERS
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
1 Set Seals	R0Y164

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

HW-MH1BEach Door to Have:RATED/NON-RATED

1 Continuous Hinge	x HOSPITAL TIP
1 Passage Latch	F01 x LESS TRIM
1 Set Anti-Ligature Trim	
1 Kick Plate	J102
1 Closer (@ rated doors)	C02011/C02021
1 Wall Stop	L02101 CONVEX
1 Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
2 Sets Self-Adhesive Seals	R0Y154

INSTALL CLOSER OUTSIDE ROOM.

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

HW-MH2Each Door to Have:NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED x HOSPITAL TIP
1 Keyed Privacy Lock	F12-MOD x TURNPIECE BOTH SIDES x LESS TRIM
1 Set Anti-Ligature Trim	
2 Anti-Ligature Thumbturns	
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Floor Stop	L02121 x 3 FASTENERS
1 Auto Door Bottom	R0Y346 - HEAVY DUTY
1 Set Seals	R0Y164
PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS. STONE THRESHOLD BY OTHER TRADES.	

HW-MH2AEach Door to Have:RATED/NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED x HOSPITAL TIP
1 Keyed Privacy Indicator Lock	F13 x OCCUPANCY INDICATOR x LESS TRIM
1 Set Anti-Ligature Trim	
1 Anti-Ligature Thumbturn	
1 Closer	C02011/C02021
1 Kick Plate	J102
1 Mop Plate (@ Inswing Doors)	J103
1 Floor Stop	L02121 x 3 FASTENERS
1 Set Self-Adhesive Seals	R0Y154
INSTALL CLOSER OUTSIDE ROOM PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS. STONE THRESHOLD BY OTHER TRADES.	

HW-MH3Each Door to Have:NON-RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X HOSPITAL TIP X ADJUSTA-SCREWS
1	Classroom Lock	F05 x LESS TRIM
1	Set Anti-Ligature Trim	CH (Accurate Lock), or equal
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Mop Plate	J103
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

HW-MH3AEach Door to Have:RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X HOSPITAL TIP X ADJUSTA-SCREWS
1	Classroom Lock	F05 x LESS TRIM
1	Set Anti-Ligature Trim	CH (Accurate Lock), or equal
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

INSTALL CLOSER OUTSIDE ROOM.

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

HW-MH4Each [AC, RR, EL, REX, DPS] Door to Have:RATED

1	Continuous Transfer Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS x 4-THRUWIRE TRANSFER x IN-HINGE ACCESS PANEL
1	Electrified Lock	F07 (E01-REX, E06) 24VDC x LESS TRIM
1	Set Anti-Ligature Trim	
1	Power Supply	REGULATED, FILTERED, 24VDC, AMPERAGE AS REQUIRED
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Stretcher Plate	J101
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Door Viewer	L03221 - 190° (VIEW INTO WAITING ROOM)
1	Door Viewer	L03221 - 190° (VIEW INTO TREATMENT AREA)
1	Set Self-Adhesive Seals	R0Y154
1	Alarm Contact	1078-G (G.E. SECURITY), OR EQUAL

OMIT DOOR VIEWERS AT DOORS WITH VISION LITES.

INSTALL DOOR CLOSER ON WAITING ROOM SIDE.

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

120VAC POWER, CONDUIT, AND WIRING BY DIVISION 26.

CARD READER BY DIVISION 28.

HW-MH4AEach Door to Have:RATED

- |   |                           |   |
|---|---------------------------|---|
| 1 | Continuous Hinge          | x INTEGRAL HINGE GUARD CHANNEL<br>X HOSPITAL TIP X ADJUSTA-SCREWS |
| 1 | Lock                      | F08 x LESS TRIM   |
| 1 | Set Anti-Ligature Trim    |   |
| 1 | Armor Plate               | J101 x 1.275 MM (0.050 INCH) THICKNESS                            |
| 1 | Edge Guard (@ Wood Doors) | J208M / J211 (VERIFY), CUT: HARDWARE                              |
| 1 | Floor Stop                | L02121 x 3 FASTENERS  |
| 1 | Threshold                 | J32300 x 57 MM WIDTH (2-1/4 INCHES)                               |
| 1 | Auto Door Bottom          | R0Y346 - HEAVY DUTY   |
| 1 | Set Seals                 | R0Y164  |

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

NO CLOSER REQUIRED DUE TO EXEMPTION FOR PATIENT ROOM DOORS.

HW-MH5Each Door to Have:RATED/NON-RATED

- |   |                           |   |
|---|---------------------------|---|
| 1 | Continuous Hinge          | x INTEGRAL HINGE GUARD CHANNEL<br>X HOSPITAL TIP X ADJUSTA-SCREWS |
| 2 | Anti-Ligature Pulls       |   |
| 1 | Deadlatch                 | F30 LESS TRIM BOTH SIDES  |
| 1 | Armor Plate               | J101 x 1.275 MM (0.050 INCH) THICKNESS                            |
| 1 | Edge Guard (@ Wood Doors) | J208M / J211 (VERIFY), CUT: HARDWARE                              |
| 1 | Floor Stop                | L02121 x 3 FASTENERS  |
| 1 | Threshold                 | J32300 x 57 MM WIDTH (2-1/4 INCHES)                               |
| 1 | Auto Door Bottom          | R0Y346 - HEAVY DUTY   |
| 1 | Set Seals                 | R0Y164  |

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

NO CLOSER REQUIRED AT RATED DOORS DUE TO EXEMPTION FOR PATIENT ROOM DOORS.

HW-MH5AEach Door to Have:RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X HOSPITAL TIP X ADJUSTA-SCREWS
2	Anti-Ligature Pulls	
1	Deadlatch	F30 LESS TRIM BOTH SIDES
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Floor Stop	L02121 x 3 FASTENERS
3	Silencers	L03011

STONE THRESHOLD BY OTHER TRADES.

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

HW-MH6Each Pair to Have:RATED/NON-RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X HOSPITAL TIP X ADJUSTA-SCREWS
2	Anti-Ligature Pulls (act. 1f)	
2	Manual Flush Bolts	L04251/L04261 (VERIFY)
1	Dust Proof Strike	L04021
1	Deadlatch	F30 LESS TRIM BOTH SIDES
1	Overlapping Astragal	R0Y634 x R0Y154 x THRU-BOLTS
2	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
2	Auto Door Bottom	R0Y336 - HEAVY DUTY
1	Set Seals	R0Y164

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

HW-MH6AEach Pair to Have:NON-RATED/RATED

2	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL
		X HOSPITAL TIP X ADJUSTA-SCREWS
2	Manual Flush Bolts	L04251/L04261 (VERIFY)
1	Dust Proof Strike	L04021
1	Passage Latch	F01 x LESS TRIM
1	Set Anti-Ligature Trim	
1	Overlapping Astragal	R0Y634 x R0Y154 x THRU-BOLTS
2	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stop	L02121 x 3 FASTENERS
1	Set Seals	R0Y164

PROVIDE SECURITY FASTENERS FOR ALL HARDWARE ITEMS.

NO CLOSER REQUIRED DUE TO EXEMPTION FOR PATIENT ROOM DOORS.

- - - E N D - - -



**SECTION 08 71 13**  
**AUTOMATIC DOOR OPERATORS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies equipment, controls and accessories for automatic operation of swing doors.

**1.2 RELATED WORK**

- A. Door hardware; Section 08 71 00, DOOR HARDWARE.
- B. Glass and glazing of doors and frames; Section 08 80 00, GLAZING.
- C. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.

**1.3 QUALITY ASSURANCE**

- A. Automatic door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.
- B. One type of automatic door equipment shall be used throughout the building.
- C. Equipment installer shall have specialized experience and shall be approved by the manufacturer.

**1.4 WARRANTY**

- A. Automatic door operators shall be subject to the terms of the "Warranty of Construction" FAR Clause 52.246-21.

**1.5 MAINTENANCE MANUALS**

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on automatic door operators.

**1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.
- C. Shop Drawings:
  - 1. Showing location of controls and safety devices in relationship to each automatically operated door.
  - 2. Showing layout, profiles, product components, including anchorage, accessories, as applicable.

3. Submit templates, wiring diagrams, fabrication details and other information to coordinate the proper installation of the automatic door operators.

D. Submit in writing to Contracting Officer's Representative that items listed in Article 1.3 are in compliance.

#### **1.7 DESIGN CRITERIA**

- A. As a minimum automatic door equipment shall comply with the requirements of BHMA 156.10. Except as otherwise noted on drawings, provide operators which will move the doors from the fully closed to fully opened position in five seconds maximum time interval, when speed adjustment is at maximum setting.
- B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.
- C. Electrical Wiring, Connections and Equipment: Provide all motor, starter, controls, associated devices, and interconnecting wiring required for the installation. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

#### **1.8 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Builders Hardware Manufacturers Association, Inc. (BHMA):  
A156.10-05.....Power Operated Pedestrian Doors (BHMA 1601)
- C. National Fire Protection Association (NFPA):  
101-09.....Life Safety Code
- D. Underwriters Laboratory (UL):  
325-10.....Door, Drapery, Gate, Louver, and Window  
Operators and Systems

#### **1.9 DELIVERY AND STORAGE**

- A. Delivery shall be in factory's original, unopened, undamaged container with identification labels attached.

### **PART 2 - PRODUCTS**

#### **2.1 SWING DOOR OPERATORS**

- A. General: Swing door operators shall be of institutional type, door panel size 600 mm to 1250 mm (2'-0" to 5'-0") width, weight not to exceed 300 kg (600 pounds), electric operated for overhead mounting within the header or transom. Furnish metal mounting supports, brackets

and other accessories necessary for the installation of operators at the head of the door frames. The motor on automatic door operator shall be provided with an interlock so that the motor will not operate when doors are electrically locked from opening.

- B. Operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall be capable of recycling doors instantaneously to full open position from any point in the closing cycle when control switch is activated. Operators shall, when automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.
- C. Operator, enclosed in housing, shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power, or controlled by hydraulic closer in electro-hydraulic operators. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:
  - 1. Operator Housing: Housing shall be a minimum of 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems. All structural sections shall have a minimum thickness of 3.2 mm (0.125 inch) and be fabricated of a minimum of 6063-T5 aluminum alloy.
  - 2. Power Operator: Completely assembled and sealed unit which shall include gear drive transmission, mechanical spring and bearings, all located in aluminum case and filled with special lubricant for extreme temperature conditions. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.
  - 3. Connecting hardware shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing. Door shall not pivot on shaft of operator.
  - 4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching

of power operator. All connecting harnesses shall have interlocking plugs.

## **2.2 MICROPROCESSOR CONTROLS**

- A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1-30 seconds), LED indications for sensor input signals and operator status and power assist close options. Control shall be capable of receiving activation signals from any device with normally open dry contact output. All activation modes shall provide fully adjustable opening speed:
- B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and stops the opening direction of the door if an obstruction is sensed. The motor shall include a recycle feature that reopens the door if an obstruction is sensed at any point during the closing cycle. The control shall include a standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated in the architectural drawings.

## **2.3 POWER UNITS**

Each power unit shall be self-contained, electric operated and independent of the door operator. Capacity and size of power circuits shall be in accordance with automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

## **2.4 DOOR CONTROLS**

- A. Opening and closing actions of doors shall be actuated by controls and safety devices specified, and conform to ANSI 156.10. Controls shall cause doors to open instantly when control device is actuated; hold doors in open positions; then, cause doors to close, unless safety device or reactivated control interrupts operation.
- B. Manual Controls:
  - 1. Push Plate Wall Switch: Recess type, stainless steel push plate minimum 100 mm by 100 mm (four-inch by four-inch), with 13 mm (1/2-inch) high letters "To Operate Door--Push" engraved on face of plate.

## **2.5 SAFETY DEVICES**

- A. General: Area over which doors swing or slide shall be a safety section and anyone standing in path of door's movement shall be protected by a safety device.

- B. Each swing door shall have installed on the pull side a presence sensor to detect any person standing in the door swing path and prevent the door from opening.
- C. Time delay switches shall be adjustable between 3 to 60 seconds and shall control closing cycle of doors.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment, in finish work.
- B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All equipment, including time delay switches, shall be accessible for maintenance and adjustment.
- C. Operators shall be adjusted and must function properly for the type of traffic (pedestrians, carts, stretchers and wheelchairs) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.
- D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the Contracting Officer Representative.

#### **3.2 INSTRUCTIONS**

- A. Following the installation and final adjustments of the door operators, the installer shall fully instruct VA personnel for 2 hours on the operating, servicing and safety requirements for the swing automatic door operators.
- B. Coordinate instruction to VA personnel with VA Contracting Officer Representative.

- - - E N D - - -



**SECTION 08 80 00  
GLAZING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

**1.2 RELATED WORK**

A. Factory glazed by manufacturer in following units:

1. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

B. Lead Lining: 13 49 00 RADIATION PROTECTION.

**1.3 LABELS**

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass is approved by Contracting Officer Representative.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
  - a. Tempered glass.
  - b. Laminated glass or have certificate for panes without permanent label.
  - c. Organic coated glass.

**1.4 PERFORMANCE REQUIREMENTS**

A. Glass Thickness:

1. Limit glass deflection to 1/200 or flexure limit of glass, whichever is less, with full recovery of glazing materials.
2. Test in accordance with ASTM E 330.
3. Thicknesses listed are minimums. Coordinate thicknesses with framing system manufacturers.

**1.5 SUBMITTALS**

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- C. Manufacturer's Literature and Data:
  - 1. Glass, each kind required.
  - 2. Elastic compound for metal sash glazing.
  - 3. Glazing cushion.
  - 4. Sealing compound.
- D. Samples:
  - 1. Size: 150 mm by 150 mm (6 inches by 6 inches).
- E. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

#### **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

#### **1.7 PROJECT CONDITIONS**

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

#### **1.8 WARRANTY**

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21.

#### **1.9 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):



Z97.1-04.....Safety Glazing Material Used in Building -  
Safety Performance Specifications and Methods  
of Test.

C. American Society for Testing and Materials (ASTM):

C1363-05.....Thermal Performance of Building Assemblies, by  
Means of A Hot Box Apparatus

C542-05.....Lock-Strip Gaskets.

C716-06.....Installing Lock-Strip Gaskets and Infill  
Glazing Materials.

C864-05.....Dense Elastomeric Compression Seal Gaskets,  
Setting Blocks, and Spacers.

C920-05.....Elastomeric Joint Sealants.

C1036-06.....Flat Glass.

C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass.

C1172-03.....Laminated Architectural Flat Glass.

C1349-04.....Architectural Flat Glass Clad Polycarbonate.

C1376-03.....Pyrolytic and Vacuum Deposition Coatings on  
Flat Glass.

D635-06.....Rate of Burning and/or Extent and Time of  
Burning of Self-Supporting Plastic in a  
Horizontal Position.

D4802-07.....Poly (Methyl Methacrylate) Acrylic Plastic  
Sheet.

E84-08.....Surface Burning Characteristics of Building  
Materials.

E330-02.....Structural Performance of Exterior Windows,  
Curtain Walls, and Doors by Uniform Static Air  
Pressure Difference.

E2190-08.....Insulating Glass Unit

D. Commercial Item Description (CID):

A-A-59502.....Plastic Sheet, Polycarbonate

E. Code of Federal Regulations (CFR):

16 CFR 1201 - Safety Standard for Architectural Glazing Materials;  
1977, with 1984 Revision.

F. National Fire Protection Association (NFPA):

80-08.....Fire Doors and Windows.

G. National Fenestration Rating Council (NFRC):

Certified Products Directory (Latest Edition).

H. Safety Glazing Certification Council (SGCC):

Certified Products Directory (Issued Semi-Annually).

I. Underwriters Laboratories, Inc. (UL):

752-06.....Bullet-Resisting Equipment.

J. Unified Facilities Criteria (UFC):

4-010-01-2007.....DOD Minimum Antiterrorism Standards for  
Buildings

**PART 2 - PRODUCT**

**2.1 GLASS**

A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.
2. Thickness, as indicated.

**2.2 HEAT-TREATED GLASS**

A. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

**2.3 GLAZING ACCESSORIES**

A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.

B. Setting Blocks: ASTM C864:

1. Channel shape; having 6 mm (1/4 inch) internal depth.
2. Shore a hardness of 80 to 90 Durometer.
3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

## D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

## E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

## F. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

## G. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

## H. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

## I. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.

1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

## J. Color:

1. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

**PART 3 - EXECUTION****3.1 EXAMINATION**

## A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.

## B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do

not proceed with installation until unsatisfactory conditions have been corrected.

### **3.2 PREPARATION**

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

### **3.3 INSTALLATION - GENERAL**

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.

### **3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)**

- A. Cut glazing tape spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

### **3.5 REPLACEMENT AND CLEANING**

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Contracting Officer Representative.

- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

### **3.6 PROTECTION**

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

### **3.7 GLAZING SCHEDULE**

- A. The schedule below shall apply to all glazing unless otherwise noted on drawings.
- B. Tempered Glass:
  - 1. Install in full and half glazed doors unless indicated otherwise.
  - 2. Use clear tempered glass on interior doors and windows where indicated.
- C. Clear Glass:
  - 1. Interior observation windows not specified otherwise.

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**SECTION 09 05 16**  
**SUBSURFACE PREPARATION FOR FLOOR FINISHES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies subsurface preparation requirements for areas to receive the installation of applied and resinous flooring. This section includes removal of existing floor coverings, floor leveling and repair as required.

**1.2 RELATED WORK**

- A. Section 07 92 00, JOINT SEALANTS.
- B. Section 09 65 16, RESILIENT SHEET FLOORING, Section 09 65 19, RESILIENT TILE FLOORING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.
- B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
- C. Product Data:
  - 1. Moisture remediation system
  - 2. Underlayment Primer
  - 3. Cementitious Self-Leveling Underlayment
  - 4. Cementitious Trowel-Applied Underlayment (Not suitable for resinous floor finishes)
- D. Test Data:
  - 1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer's technical representative.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

<b>D638-10</b> (2010)	Test Method for Tensile Properties of Plastics
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<b>D4259-88</b> (2012)	Standard Practice for Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance.
<b>C109/C109M-12</b> (2012)	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens) Modified Air Cure Only
<b>D7234-12</b> (2012)	Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.
<b>E96/E96M - 12</b> (2012)	Standard Test Methods for Water Vapor Transmission of Materials
<b>F710-11</b> (2011)	Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
<b>F1869-11</b> (2011)	Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
<b>F2170-11</b> (2011)	Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes
<b>C348-08</b> (2008)	Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
<b>C191-13</b> (2013)	Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle

## **PART 2 - PRODUCTS**

### **2.1 MOISTURE REMEDIATION COATING**

#### **A. System Descriptions:**

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

#### **B. Products:** Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

#### **C. System Components:** Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:

##### **1. Liquid applied coating:**

- a. Resin: epoxy.
- b. Formulation Description: Multiple component high solids.
- c. Application: Per manufacturer's written installation requirements.
- d. Thickness: minimum 10 mils



D. Material Vapor Permeance: Application shall achieve a permeance rating of less than 0.1 perm in accordance with ASTM E96/E96M.

E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

## 2.2 CEMENTITIOUS SELF-LEVELING UNDERLAYMENT

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	1.9X10 <sup>5</sup> psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufacture's Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

A.

### System Descriptions:

1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.

C. System Characteristics:

1. Wearing Surface: smooth
2. Thickness: Per architectural drawings, ranging from feathered edge to 1", per application. Applications greater than 1" require additional 3/8" aggregate to mix or as recommended by manufacturer.

D. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.

E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109/C109M.

F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM C348

G. Dry Time: Underlayment shall receive the application of resinous flooring in 3-7 days.

H. Primer: compatible and as recommended by manufacturer for use over intended substrate

I. System Components: Manufacturer's standard components that are compatible with each other and as follows:

1. Primer:

- a. Resin: copolymer
- b. Formulation Description: single component ready to use.
- c. Application Method: Squeegee and medium nap roller.  
All puddles shall be removed, and material shall be allowed to dry, 1-2 hours at 70F/21C.
- d. Number of Coats: (1) one.

2. Grout Resurfacing Base:

- a. Formulation Description: Single component, cementitious self-leveling high-early and high-ultimate strength grout.
- b. Application Method: colloidal mix pump, cam rake, spike roll.
  - 1) Thickness of Coats: Per architectural scope, 1" lifts.
  - 2) Number of Coats: More than one if needed.
- c. Aggregates: for applications greater than 1inch, require additional 3/8" aggregate to mix.

Property	Test	Value
Compressive Strength	ASTM C109/C109M	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

**2.3 CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT(NOT SUITABLE FOR RESINOUS FLOOR FINISHES)**

- A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- B. Compressive Strength: Minimum 4000 psi in 28 days
- C. Trowel-applied underlayment shall not contain silica quartz (sand).
- D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

**PART 3 - EXECUTION**

**3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.

- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.
- C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

### **3.2 SURFACE PREPARATION**

- A. Existing concrete slabs with existing floor coverings:
  - 1. Conduct visual observation of existing floor covering for adhesion, water damage, alkaline deposits, and other defects.
  - 2. Remove existing floor covering and adhesives. Comply with local, state and federal regulations and the RFCI Recommended Work Practices for Removal of Resilient Floor Coverings, as applicable to the floor covering being removed.
- B. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.
- C. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.
- D. Prepare concrete substrates per ASTM D4259 as follows:
  - 1. Dry abrasive blasting.
  - 2. Wet abrasive blasting.
  - 3. Vacuum-assisted abrasive blasting.
  - 4. Centrifugal-shot abrasive blasting.
  - 5. Comply with manufacturer's written instructions.
- E. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.
- F. Verify that concrete substrates are dry.
- G. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.
- H. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufacture's formal and project specific written recommendation.
- I. Provide a written report showing test placement and results.

- J. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer's instructions.
- K. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer's technical representative.
- L. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4" deviation in 10'. As required, install underlayment to achieve required tolerance.
- M. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

### **3.3 MOISTURE REMEDIATION COATING:**

- A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.
- B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM D4259.
- C. Mix and apply moisture remediation coating in accordance with manufacturer's instructions.

### **3.4 CEMENTITIOUS UNDERLAYMENT:**

- A. Install cementitious self-leveling underlayment as required to correct surface defects, floor flatness or levelness corrections to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.
- B. Mix and apply in accordance with manufacturer's instructions.

### **3.5 PROTECTION**

- A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, tempered hardwood, or other suitable protection course

### **3.6 FIELD QUALITY CONTROL**

- A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

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**SECTION 09 22 16**  
**NON-STRUCTURAL METAL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board or other building boards.

**1.2 RELATED WORK**

- A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- B. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS Section 09 29 00, GYPSUM BOARD.

**1.3 TERMINOLOGY**

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Studs, runners and accessories.
  - 2. Hanger inserts.
  - 3. Channels (Rolled steel).
  - 4. Furring channels.
  - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
  - 1. Typical ceiling suspension system.
  - 2. Typical metal stud and furring construction system including details around openings and corner details.
  - 3. Typical shaft wall assembly
  - 4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.
- D. Test Results: Fire rating test designation, each fire rating required for each assembly.

**1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

In accordance with the requirements of ASTM C754.

## 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- A123-09.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
  - A653/A653M-09.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
  - A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
  - C11-09.....Terminology Relating to Gypsum and Related Building Materials and Systems
  - C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
  - C636-08.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
  - C645-08.....Non-Structural Steel Framing Members
  - C754-08.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
  - C841-03(R2008).....Installation of Interior Lathing and Furring
  - C954-07.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
  - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
  - E580-08.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

## PART 2 - PRODUCTS

### 2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

### 2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).

- 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
  - 1. Conform to rated wall construction.
  - 2. C-H Studs.
  - 3. E Studs.
  - 4. J Runners.
  - 5. Steel Jamb-Strut.

### **2.3 FURRING CHANNELS**

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
  - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
  - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:
  - 1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
  - 2. Web furring depth to suit thickness of insulation with slotted perforations.
- D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

### **2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES**

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items,

designed to support twice the hanger loads imposed and the type of hanger used.

F. Tie Wire and Hanger Wire:

1. ASTM A641, soft temper, Class 1 coating.
2. Gage (diameter) as specified in ASTM C754 or ASTM C841.

G. Attachments for Wall Furring:

1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.

H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

## **2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)**

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION CRITERIA**

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

### **3.2 INSTALLING STUDS**

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.
- F. At existing plaster ceilings and where shown, studs may terminate at ceiling as shown.



## G. Openings:

1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

## H. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

## I. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

## J. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

## K. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

**3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY**

## A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

## B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

## C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.

2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
  3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
  4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
  5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
  6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.
- D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

### **3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES**

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

### **3.5 INSTALLING SHAFT WALL SYSTEM**

- A. Conform to UL Design, as indicated on drawings.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:
  1. Provide necessary liner fillers and shims to conform to label frame requirements.
  2. Frame openings cut within a liner panel with E studs around perimeter.

3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

F. Elevator Shafts:

1. Frame elevator door frames with 0.87 mm (0.0341-inch) thick J strut or J stud jambs having 75 mm (three-inch) long legs on the shaft side.
2. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
3. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

### 3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
  1. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
  1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
  2. Furnish for installation under Division 3, CONCRETE.
  3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
  1. Use pull down tabs when available.
  2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.
- E. Existing concrete construction exposed or concrete on steel decking:
  1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
  2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists.
- F. Steel decking without concrete topping:
  1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
  2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.

- G. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
1. Install only for ceilings to receive screw attached gypsum board.
  2. Install in accordance with ASTM C636.
    - a. Install main runners spaced 1200 mm (48 inches) on center.
    - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
    - c. Install wall track channel at perimeter.
- H. Installing Ceiling Bracing System:
1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
  2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
  3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

### 3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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**SECTION 09 29 00  
GYPSUM BOARD**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies installation and finishing of gypsum board.

**1.2 RELATED WORK**

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.
- C. Lay in gypsum board ceiling panels: Section 09 51 00, ACOUSTICAL CEILING.
- D. Lead Lining: 13 49 00 RADIATION PROTECTION.

**1.3 TERMINOLOGY**

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Cornerbead and edge trim.
  - 2. Finishing materials.
  - 3. Laminating adhesive.
  - 4. Gypsum board, each type.
- C. Shop Drawings:
  - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
  - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
  - 3. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:
  - 1. Cornerbead.
  - 2. Edge trim.
  - 3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

**1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

In accordance with the requirements of ASTM C840.

**1.6 ENVIRONMENTAL CONDITIONS**

In accordance with the requirements of ASTM C840.

**1.7 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
  - C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
  - C840-08.....Application and Finishing of Gypsum Board
  - C919-08.....Sealants in Acoustical Applications
  - C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
  - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
  - C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
  - C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
  - C1658-06.....Glass Mat Gypsum Panels
  - C1396-06.....Gypsum Board
  - E84-08.....Surface Burning Characteristics of Building Materials
- C. Underwriters Laboratories Inc. (UL):
- Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
- Latest Editions.....Certification Listings

**PART 2 - PRODUCTS**

**2.1 GYPSUM BOARD**

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.

- B. Coreboard or Shaft Wall Liner Panels.
  - 1. ASTM C1396, Type X.
  - 2. ASTM C1658: Glass Mat Gypsum Panels,
  - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.

## **2.2 ACCESSORIES**

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

## **2.3 FASTENERS**

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

## **2.4 FINISHING MATERIALS AND LAMINATING ADHESIVE**

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

## **PART 3 - EXECUTION**

### **3.1 GYPSUM BOARD HEIGHTS**

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
  - 1. Two sides of partitions:
    - a. Fire rated partitions.
    - b. Smoke partitions.
    - c. Sound rated partitions.
    - d. Full height partitions shown (FHP).
  - 2. One side of partitions or furring:
    - a. Inside of exterior wall furring or stud construction.

- b. Room side of room without suspended ceilings.
  - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
- 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
  - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
  - 2. At ceiling of suspended gypsum board ceilings.
  - 3. At existing ceilings.

### **3.2 INSTALLING GYPSUM BOARD**

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- C. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- D. Bring gypsum board into contact, but do not force into place.
- E. Ceilings:
  - 1. For single-ply construction, use perpendicular application.
  - 2. For two-ply assemblies:
    - a. Use perpendicular application.
    - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- F. Walls (Except Shaft Walls):
  - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
  - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
  - 3. Stagger screws on abutting edges or ends.
  - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to



- minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
  6. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
  7. Control Joints ASTM C840 and as follows:
    - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
    - b. Not required for wall lengths less than 9000 mm (30 feet).
    - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- G. Accessories:
1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
  2. Install in one piece, without the limits of the longest commercially available lengths.
  3. Corner Beads:
    - a. Install at all vertical and horizontal external corners and where shown.
    - b. Use screws only. Do not use crimping tool.
  4. Edge Trim (casings Beads):
    - a. At both sides of expansion and control joints unless shown otherwise.
    - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
    - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
    - d. Where shown.

### 3.3 CAVITY SHAFT WALL

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
- B. Conform to UL Design as listed on drawings.
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.

1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
2. Stagger joints top and bottom in adjacent panels.
3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.

D. Gypsum Board:

1. Two hour wall:
  - a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
  - b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
  - c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
2. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.

- E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

### 3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 5 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
  1. Gypsum board is fastened and held close to framing or furring.
  2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non-decorated smoke barrier, fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated, and sound rated construction. Sanding is not required of non-decorated surfaces.

### 3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.

- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction fire protection equivalent to the fire rated construction.

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**SECTION 09 51 00**  
**ACOUSTICAL CEILINGS**

**PART 1- GENERAL**

**1.1 DESCRIPTION**

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.

**1.2 RELATED WORK**

- A. Color, pattern, and location of each type of acoustical unit: See reflected ceiling plans and finish documents.

**1.3 SUBMITTAL**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Acoustical units, each type, with label indicating conformance to specification requirements, including units specified to match existing.
- C. Manufacturer's Literature and Data:
  - 1. Ceiling suspension system, each type, showing complete details of installation, including suspension system specified to match existing and upward access system details for concealed grid systems.
  - 2. Acoustical units, each type
  - 3. Runners designed for snap-in attachment of metal pans.
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

**1.4 DEFINITIONS**

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A641/A641M-09.....Zinc-coated (Galvanized) Carbon Steel Wire
  - A653/A653M-11.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process

C423-09.....	Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
C634-11.....	Standard Terminology Relating to Environmental Acoustics
C635-13.....	Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
C636-13.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-13.....	Surface Burning Characteristics of Building Materials
E119-12.....	Fire Tests of Building Construction and Materials
E413-10.....	Classification for Rating Sound Insulation.
E580-11.....	Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264-08e1.....	Classification for Acoustical Ceiling Products

## **PART 2- PRODUCTS**

### **2.1 METAL SUSPENSION SYSTEM**

- A. ASTM C635, heavy-duty system, except as otherwise specified.
  - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
    - a. Galvanized cold-rolled steel, bonderized.
    - b. Extruded aluminum.
    - c. Fire resistant plastic (glass fiber) having a flame spread and smoke developed rating of not more than 25 when tested in accordance with ASTM E84.
  - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
  - 3. Use aluminum suspension in kitchens and aluminum or fire resistant plastic in toilets adjacent to shower areas, hydrotherapy, and swimming pools.
- B. Exposed grid suspension system for support of lay-in panels:
  - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
  - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.

3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in interior finish specifications.
- C. Concealed grid suspension system for support of mineral base acoustical tile:
1. Concealed grid upward access suspension system to provide an initial opening of 300 mm by 600 mm (12 by 24 inches) and for removal of adjacent runners and tile without the use of special tools, and without damage to suspension system and acoustical tile.
  2. Minimum flange width of 22 mm (7/8 inch) except for access hook and angle.
  3. Minimum flange width of 11 mm (7/16 inch) for access hook and angle.
- D. Suspension system for support of Metal Type V, VI, and VII tiles:  
Concealed grid type having runners designed for the snap-in attachment of metal tile (pans).

## **2.2 PERIMETER SEAL**

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

## **2.3 WIRE**

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

## **2.4 ANCHORS AND INSERTS**

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
  1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
  2. Nailing type option for wood forms:
    - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
    - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.

3. Flush ceiling insert type:

- a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
- b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
- c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.

C. Clips:

1. Galvanized steel.
2. Designed to clamp to steel beam or bar joists, or secure framing member together.
3. Designed to rigidly secure framing members together.
4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Tile Splines: ASTM C635.

**2.5 CARRYING CHANNELS FOR SECONDARY FRAMING**

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

**2.6 ADHESIVE**

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m<sup>2</sup> (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

**2.7 ACOUSTICAL UNITS**

A. General:

1. ASTM E1264, weighing 3.6 kg/m<sup>2</sup> (3/4 psf) minimum for mineral fiber panels or tile.
2. Class A Flame Spread: ASTM 84



3. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
4. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
5. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in finish specifications. Colored units integrally colored throughout.
6. Lay-in panels: Sizes as shown, with square edges and reveal edges.
7. Tile for concealed grid upward access system: Optional 300 by 300 or 300 by 600 mm (12 by 12 or 12 by 24 inch) size.
  - a. Cross score 300 by 600 mm (12 by 24 inch) tile to simulate 300 by 300 mm (12 by 12 inch) tile edges.
  - b. Provide tile with beveled and square edges and joints as required to suit suspension and access system.
- B. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.
- C. Type IV Units - Mineral base with membrane-faced overlay, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Apply over the paint coat on the face of the unit a poly (vinyl) chloride overspray having a flame spread index of 25 or less when tested in accordance with ASTM E84.
- D. Type XX-A Units - Perforated Ceramic Units for Wet Service.
  1. Conform to requirements of Part 2 - Article "ACOUSTICAL UNITS," subparagraphs Paragraph A, 1, 2, 3, 4, 5 and 6.
  2. Formulated of mineral wool material and fired in a kiln to produce a stable panel which is totally unaffected by moisture even when submerged in water.
  3. No damage when subjected to 10 cycles of steam at 135 °C (275 °F) and cooling to 10 °C (50 °F).
  4. Minimum of 16 mm (5/8 inch) thick.
  5. Not affected when immersed in five percent chlorine solution, except for paint finish.

## 2.9 ACCESS IDENTIFICATION

- A. Markers:
  1. Use colored markers with pressure sensitive adhesive on one side.

2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:
 

Color.....	Service
Red.....	Sprinkler System: Valves and Controls
Green.....	Domestic Water: Valves and Controls
Yellow.....	Chilled Water and Heating Water
Orange.....	Ductwork: Fire Dampers
Blue.....	Ductwork: Dampers and Controls
Black.....	Gas: Laboratory, Medical, Air and Vacuum

### **PART 3 EXECUTION**

#### **3.1 CEILING TREATMENT**

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
  1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
  2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal:
  1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
  2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.
- E. Existing ceiling:
  1. Where extension of existing ceilings occur, match existing.
  2. Where acoustical units are salvaged and reinstalled or joined, use salvaged units within a space. Do not mix new and salvaged units within a space which results in contrast between old and new acoustic units.
  3. Comply with specifications for new acoustical units for new units required to match appearance of existing units.

### 3.2 CEILING SUSPENSION SYSTEM INSTALLATION

#### A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m<sup>2</sup> (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Use main runners not less than 1200 mm (48 inches) in length.
7. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

#### B. Anchorage to Structure:

##### 1. Concrete:

- a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
- b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

##### 2. Steel:

- a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
  - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.
  - (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
- b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.

- c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.

B. Direct Hung Suspension System:

- 1. As illustrated in ASTM C635.
- 2. Support main runners by hanger wires attached directly to the structure overhead.
- 3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.

C. Indirect Hung Suspension System:

- 1. As illustrated in ASTM C635.
- 2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
- 3. Support main runners by specially designed clips attached to carrying channels.

D. Seismic Ceiling Bracing System:

- 1. Construct system in accordance with ASTM E580.
- 2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner or carrying channels of suspended ceiling at bottom.

### 3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
  - 1. Install tile to lay level and in full contact with exposed grid.
  - 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Tile in concealed grid upward access suspension system:
  - 1. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
  - 2. Make corners and arises full, and without worn or broken places.

3. Locate acoustical units providing access as specified under Article, ACCESS.

D. Markers:

1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
2. Attach colored markers to exposed grid on opposite sides of the units providing access.
3. Attach marker on exposed ceiling surface of upward access acoustical unit.

**3.5 CLEAN-UP AND COMPLETION**

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

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**SECTION 09 65 13**  
**RESILIENT BASE AND ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the installation of vinyl or rubber base and resilient stair treads with sheet rubber flooring on landings.

**1.2 RELATED WORK**

- A. Color and style: See interior finish specifications.
- B. Integral base with sheet flooring: Section 09 65 16, RESILIENT SHEET FLOORING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Base and stair material manufacturer's recommendations for adhesives.
  - 3. Application and installation instructions.
- C. Samples:
  - 1. Base: 150 mm (6 inches) long, each type and color.
  - 2. Resilient Stair Treads: 150 mm (6 inches) long.
  - 3. Sheet Rubber Flooring: 300 mm (6 inches) square.
  - 4. Adhesive: Literature indicating each type.

**1.4 DELIVERY**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

**1.5 STORAGE**

- A. Store materials in weather tight and dry storage facility.
- B. Protect material from damage by handling and construction operations before, during, and after installation.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - F1344-04.....Rubber Floor Tile
  - F1859-04.....Rubber Sheet Floor Covering without Backing

F1860-04.....Rubber Sheet Floor Covering with Backing

F1861-02.....Resilient Wall Base

C. Federal Specifications (Fed. Spec.):

RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

Use only products by the same manufacturer and from the same production run.

### **2.2 RESILIENT BASE**

- A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4-inches) high, Type TP Rubber, Thermoplastics, Group 2-layered with molded top. Style B-cove.
- B. Use only one type of base throughout.

### **2.3 RESILIENT TREADS**

- A. Fed. Spec. RR-T-650, Composition A, Type 2, 5 mm (3/16 inch) thick on wear surface tapering to 3 mm (1/8 inch) thick at riser end.
- B. Nosing shape to conform to sub-tread nosing shape.

### **2.4 SHEET RUBBER FLOORING**

- A. ASTM F1344, F1859 or F1860, 900 mm (36 inches) wide, 3 mm (1/8 inch) thick, smooth face, material by the same manufacturer as the rubber.
- B. Use rubber flooring made with a minimum of 90% consumer rubber where possible.

### **2.5 PRIMER (FOR CONCRETE FLOORS)**

As recommended by the adhesive and tile manufacturer.

### **2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

Provide products with latex or polyvinyl acetate resins in the mix.

### **2.7 ADHESIVES**

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

## **PART 3 - EXECUTION**

### **3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.



### 3.2 INSTALLATION REQUIREMENTS

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the Contracting Officer Representative.
- B. Submit proposed installation deviation from this specification to the Contracting Officer Representative indicating the differences in the method of installation.
- C. The Contracting Officer Representative reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

### 3.3 PREPARATION

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.
- H. Preparation of existing installation:
  - 1. Remove existing base and stair treads including adhesive.
  - 2. Do not use solvents to remove adhesives.
  - 3. Prepare substrate as specified.

### 3.4 BASE INSTALLATION

- A. Location:
  - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, and where other equipment occurs.
  - 2. Extend base scheduled for room into adjacent closet, alcoves, and around columns unless otherwise noted.
- B. Application:
  - 1. Apply adhesive uniformly with no bare spots.
  - 2. Set base with joints aligned and butted to touch for entire height.
  - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
    - a. Short pieces to save material will not be permitted.
    - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.

C. Form corners and end stops as follows:

1. Score back of outside corner.
2. Score face of inside corner and notch cove.

D. Roll base for complete adhesion.

### **3.5 STAIR TREAD INSTALLATION**

A. Prepare surfaces to receive the treads in accordance with applicable portions of paragraph, preparation.

B. Layout of Treads.

1. No joints will be accepted in treads.,
2. Set full treads on intermediate and floor landings.

C. Application:

1. Apply adhesive uniformly with no bare spots.
2. Roll and pound treads to assure adhesion.

### **3.6 RUBBER INSTALLATION.**

A. Prepare surfaces to receive sheet and tile rubber in accordance with applicable portions of paragraph, preparation.

B. Layout of Sheet and Tile Rubber:

1. Use minimum number of joints compatible with material direction and symmetrical joint location.
2. Where sheet and tile rubber intersect vertical stair members, other sheets, stair treads, and other resilient materials at the floor landings, material shall touch for the entire length within 5 mils (0.005 inch).
3. Install sheet and tile rubber on floors and intermediate landings where resilient stair treads are installed; center joint with other flooring material under doors.

C. Application:

1. Apply adhesive uniformly with no bare spots.
2. Roll sheet rubber to assure adhesion.

### **3.7 CLEANING AND PROTECTION**

A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.

B. Keep traffic off resilient material for at least 72 hours after installation.

C. Clean and polish materials in the following order:

1. After two weeks, scrub resilient base, sheet rubber and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
2. Do not polish tread and sheet and tile rubber materials.

- D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the Contracting Officer Representative.
- E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

- - - E N D - - -



**SECTION 09 65 16  
RESILIENT SHEET FLOORING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This Section specifies the installation of sheet flooring with backing and integral cove base.
- B. Grades of resilient sheet vinyl floor covering without backing having vinyl plastic wearlayer with backing.
- C. Installation of sheet flooring including following:
  - 1. Heat welded seams.
  - 2. Integral cove base: Installed at intersection of floor and vertical surfaces.

**1.2 RELATED WORK**

- A. Color, pattern and texture: See finish documents.
- B. Resilient base over base of lockers, equipment and casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- C. Unbacked vinyl (homogenous) sheet flooring with welded seams: Section 09 65 16, RESILIENT SHEET FLOORING.

**1.3 QUALITY CONTROL-QUALIFICATIONS:**

- A. The Contracting Officer shall approve products or service of proposed manufacturer, suppliers, and installers, and the Contractor shall submit certification that:
  - 1. Heat welded seaming is manufacturer's prescribed method of installation.
  - 2. Installer is approved by manufacturer of materials and has technical qualifications, experience, trained personnel, and facilities to install specified items.
  - 3. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project. Submit list of installations.
- B. The sheet vinyl floor coverings shall meet fire performance characteristics as determined by testing products, per ASTM test method, indicated below by Underwriters Laboratories, Inc. (UL) or another recognized testing and inspecting agency acceptable to authorities having jurisdiction.
  - 1. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
  - 2. Smoke Density: Less than 450 per ASTM E662.

- C. The floor covering manufacturer shall certify that products supplied for installation comply with local regulations controlling use of volatile organic compounds (VOC's).

#### **1.4 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit following:
- B. Manufacturer's Literature and Data:
  - 1. Description of resilient material and accessories to be provided.
  - 2. Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment.
  - 3. Application and installation instructions.
- C. Samples:
  - 1. Sheet material, 38 mm by 300 mm (1-1/2 inch by 12 inch), of each color and pattern with a welded seam using proposed welding rod 300 mm (12 inches) square for each type, pattern and color.
  - 2. Cap strip and fillet strip, 300 mm (12 inches) for integral base.
  - 3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
  - 4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
  - 5. Edge strips: 150 mm (6 inches) long each type.
  - 6. Adhesive, underlayment and primer: Pint container, each type.

#### **1.5 PROJECT CONDITIONS**

- A. Maintain temperature of floor materials and room, where work occurs, above 18 ° C (65 °F) and below 38 °C (100 °F) for 48 hours before, during and for 48 hours after installation. After above period, room temperature shall not fall below 13 °C (55 °F).
- B. Construction in or near areas to receive flooring work shall be complete, dry and cured. Do not install resilient flooring over slabs until they have been cured and are sufficiently dry to achieve a bond with adhesive. Follow flooring manufacturer's recommendations for bond and moisture testing. Submit test results to designer when complete.
- C. Building shall be permanently enclosed. Schedule construction so that floor receives no construction traffic when completed.

#### **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.

- B. Deliver sheet flooring full width roll, completely enclosed in factory wrap, clearly marked with the manufacturer's number, type and color, production run number and manufacture date.
- C. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation. Store sheet flooring on end with ambient temperatures maintained as recommended by manufacturer.
- D. Store sheet flooring on end.

#### **1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society For Testing Materials (ASTM):
  - E648-06.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Energy Source.
  - E662-06.....Specific Optical Density of Smoke Generated by Solid Materials.
  - E1907-06.....Evaluating Moisture Conditions of Concrete Floors to Receive Resilient Floor Coverings
  - F2170-11.....Determining relative humidity in concrete floor slabs using the situ probes.
  - F710-05.....Practice for Preparing Concrete Floors and Other Monolithic Floors to Receive Resilient Flooring.
  - F1303-04.....Sheet Vinyl Floor Covering with Backing.
  - F1913-04.....Sheet Vinyl Flooring without Backing
- C. Resilient Floor Covering Institute (RFCI):
  - Recommended Work Practices for Removal of Resilient Floor Coverings.

#### **1.8 SCHEDULING**

Interior finish work such as plastering, drywall finishing, concrete, terrazzo, ceiling work, and painting work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed. Heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

#### **1.9 WARRANTY:**

Submit written warranty, in accordance with FAR clause 52.246-21, Warranty of Construction requirements except that warranty period shall be extended to include two (2) years.

**PART 2 - PRODUCTS****2.1 SHEET VINYL FLOOR COVERINGS**

- A. Sheet Vinyl Floor Coverings: Smooth face, minimum thickness nominal 2 mm (0.08 inch). Sheet flooring shall conform to ASTM F1913 and material requirements specified in ASTM F1303, Type II, Grade 1, backing classification not applicable. Foam backed sheet flooring is not acceptable.
- B. Size: Provide maximum size sheet vinyl material produced by manufacturer to provide minimum number of joints. Minimum size width acceptable - 1200 mm (48 inches).
- C. Each color and pattern of sheet flooring shall be of same production run.

**2.2 WELDING ROD:**

Product of floor covering manufacturer in color shall match field color of sheet vinyl covering. Unless otherwise noted on finish documents.

**2.3 APPLICATION MATERIALS AND ACCESSORIES**

- A. Floor and Base Adhesive: Type recommended by sheet flooring material manufacturer for conditions of use.
- B. Mastic Underlayment (for concrete floors): Provide products with latex or polyvinyl acetate resins in mix. Condition to be corrected shall determine type of underlayment selected for use.
- C. Base Accessories:
  - 1. Fillet Strip: 19 mm (3/4 inch) radius fillet strip compatible with resilient sheet material.
  - 2. Cap Strip: Extruded flanged zero edge vinyl reducer strip approximately 25 mm (one inch) exposed height with 13 mm (1/2 inch) flange.

**2.4 SHEET FLOORING**

- A. ASTM F1303, Type II, Grade 1, except for backing requirements. Foam backed sheet flooring is not acceptable.
- B. Minimum nominal thickness 2 mm (0.08 inch); 1800 mm (6 ft) minimum width.
- C. Critical Radiant Flux: 0.45 watts per sq.cm or more, Class I, per ASTM E648.
- D. Smoke density: less than 450 per ASTM E662.
- E. Color and pattern of sheet flooring of the same production run.

**2.5 ADHESIVES**

Water resistant type recommended by the sheet flooring manufacturer for the conditions of use.



**2.6 BASE CAP STRIP AND COVE STRIP**

- A. Extruded vinyl compatible with the sheet flooring.
- B. Cap strip "J" shape with feathered edge flange approximately 25 mm (one inch) wide; top designed to receive sheet flooring with 13 mm (1/2 inch) flange lapping top of flooring
- C. Cove strip 70 mm (2-3/4 inch) radius.

**2.7 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

Provide cementitious products with latex or polyvinyl acetate resins in the mix.

**2.8 PRIMER (FOR CONCRETE SUBFLOORS)**

As recommended by the adhesive or sheet flooring manufacturer.

**2.9 EDGE STRIPS**

- A. Extruded aluminum, mill finish, mechanically cleaned.
- B. 28 mm (1-1/8 inch) wide, 6 mm (1/4 inch) thick, bevel one edge to 3 mm (1/8 inch) thick.
- C. Drill and counter sink edge strips for flat head screws. Space holes near ends and approximately 225 mm (9 inches) on center in between.

**2.10 SEALANT**

- A. As specified in Section 07 92 00, JOINT SEALANTS.
- B. Compatible with sheet flooring.

**PART 3 - EXECUTION****3.1 PROJECT CONDITIONS**

- A. Maintain temperature of sheet flooring above 36 °C (65 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where sheet flooring work occurs above 36 °C (65 °F), for 48 hours, before installation and during installation.
- C. After installation, maintain temperature at or above 36 °C (65 °F.)
- D. Building is permanently enclosed.
- E. Wet construction in or near areas to receive sheet flooring is complete, dry and cured.

**3.2 SUBFLOOR PREPARATION**

- A. Concrete Subfloors: Verify that concrete slabs comply with ASTM F710.
  - 1. Installer shall examine surfaces on which resilient sheet flooring is to be installed, and shall advise Contractor, in writing, of areas which are unacceptable for installation of flooring material. Installer shall advise Contractor which methods are to be used to correct conditions that will impair proper installation. Installation shall not proceed until unsatisfactory conditions have been corrected.

2. Slab substrates dry, free of curing compounds, sealers, hardeners, and other materials which would interfere with bonding of adhesive. Determine adhesion and dryness characteristics by performing bond and moisture tests recommended by Resilient Floor Covering Institute recommendations in manual RFCI-MRP.
- B. Broom or vacuum clean substrates to be covered by sheet vinyl floor coverings immediately before installation. Following cleaning, examine substrates to determine if there is visually any evidence of moisture, alkaline salts, carbonation, or dust.
- C. Primer: If recommended by flooring manufacturer, prior to application of adhesive, apply concrete slab primer in accordance with manufacturer's directions.
- D. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints or debris.
- E. Fill cracks, joints, depressions, and other irregularities in concrete with leveling compound.
  1. Do not use adhesive for filling or leveling purposes.
  2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
  3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- F. Clean floor of oil, paint, magic marker, indelible ink, construction markings, dust and deleterious substances. Leave floor dry and cured free of residue from existing curing or cleaning agents.
- G. Concrete Subfloor Testing:  
Determine adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MPR.
- H. Preparation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives.
- I. Remove existing resilient flooring and adhesive completely in accordance with Resilient Floor Covering Institute recommendations in manual RFCI-WP. Solvents shall not be used.

### **3.2 INSTALLATION OF FLOORING**

- A. Install work in strict compliance with manufacturer's instructions and approved layout drawings.
- B. Maintain uniformity of sheet vinyl floor covering direction and avoid cross seams.
- C. Arrange for a minimum number of seams and place them in inconspicuous and low traffic areas, but in no case less than 150 mm (6 inches) away from parallel joints in flooring substrates.

- D. Match edges of resilient floor coverings for color shading and pattern at seams.
- E. Where resilient sheet flooring abuts other flooring material floors shall finish level.
- F. Extend sheet vinyl floor coverings into toe spaces, door reveals, closets, and similar openings.
- G. Inform the Contracting Officer Representative of conflicts between this section and the manufacturer's instructions or recommendations for auxiliary materials, or installation methods, before proceeding.
- H. Install sheet in full coverage adhesives.
  - 1. Air pockets or loose edges will not be accepted.
  - 2. Trim sheet materials to touch in the length of intersection at pipes and vertical projections; seal joints at pipe with waterproof cement or sealant.
- I. Keep joints to a minimum; avoid small filler pieces or strips.
- J. Follow manufacturer's recommendations for seams at butt joints. Do not leave any open joints that would be readily visible from a standing position.
- K. Follow manufacturer's recommendations regarding pattern match, if applicable.
- L. Installation of Edge Strips:
  - 1. Locate edge strips under center lines of doors unless otherwise indicated.
  - 2. Set aluminum strips in adhesive, anchor with lead anchors and stainless steel Phillips screws.
- M. Integral Cove Base Installation:
  - 1. Set preformed fillet strip to receive base.
  - 2. Install the base with adhesive, terminate expose edge with the cap strip.
  - 3. Form internal and external corners to the geometric shape generated by the cove at either straight or radius corners.
  - 4. Solvent weld joints as specified for the flooring. Seal cap strip to wall with an adhesive type sealant.
  - 5. Unless otherwise specified or shown where sheet flooring is scheduled, provide integral base at intersection of floor and vertical surfaces. Provide sheet flooring and base scheduled for room on floors and walls under and behind areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.

**3.3 INSTALLATION OF INTEGRAL COVED BASE**

- A. Set preformed cove to receive base. Install base material with adhesive and terminate exposed edge with cap strip. See finish documents for height of integral base.
- B. Internal and external corners shall be formed to geometric shape generated by cove at either square or radius corners.

**3.4 WELDING**

- A. Heat weld all joints of flooring and base using equipment and procedures recommended by flooring manufacturer.
- B. Welding shall consist of routing joint, inserting a welding rod into routed space, and terminally fusing into a homogeneous joint.
- C. Upon completion of welding, surface across joint shall finish flush, free from voids, and recessed or raised areas.
- D. Fusion of Material: Joint shall be fused a minimum of 65 percent through thickness of material, and after welding shall meet specified characteristics for flooring.

**3.5 CLEANING**

- A. Clean small adhesive marks during application of sheet flooring and base before adhesive sets, excessive adhesive smearing will not be accepted.
- B. Remove visible adhesive and other surface blemishes using methods and cleaner recommended by floor covering manufacturers.
- C. Clean and polish materials per flooring manufacturer's written recommendations.
- D. Vacuum floor thoroughly.
- E. Do not wash floor until after period recommended by floor covering manufacturer and then prepare in accordance with manufacturer's recommendations.
- F. Upon completion, Contracting Officer Representative shall inspect floor and base to ascertain that work was done in accordance with manufacturer's printed instructions.
- G. Perform initial maintenance according to flooring manufacturer's written recommendations.

**3.6 PROTECTION:**

- A. Protect installed flooring as recommended by flooring manufacturer against damage from rolling loads, other trades, or placement of fixtures and furnishings.
- B. Keep traffic off sheet flooring for 24 hours after installation.
- C. Where construction traffic is anticipated, cover sheet flooring with reinforced kraft paper properly secured and maintained until removal is authorized by the Contracting Officer Representative.

D. Where protective materials are removed and immediately prior to acceptance, repair any damage, re-clean sheet flooring, lightly re-apply polish and buff floor.

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**SECTION 09 65 19**  
**RESILIENT TILE FLOORING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, rubber tile flooring, and accessories.

**1.2 RELATED WORK**

- A. Color and pattern and location in room finish schedule: See finish documents.
- B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers and polish.
  - 3. Application and installation instructions.
- C. Samples:
  - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
  - 2. Edge Strips: 150 mm (6 inches) long, each type.
  - 3. Feature Strips: 150 mm (6 inches) long.
- D. Shop Drawings:
  - 1. Layout of patterns shown on the drawings and per finish documents.
  - 2. Edge strip locations showing types and detail cross sections.
- E. Test Reports:
  - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
  - 2. Tested per ASTM F510.

**1.4 DELIVERY**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

**1.5 STORAGE**

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

## 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - D4078-02.....Water Emulsion Floor Finish
  - E648-08.....Critical Radiant Flux of Floor Covering Systems  
Using a Radiant Energy Source
  - E662-06.....Specific Optical Density of Smoke Generated by  
Solid Materials
  - E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness  
Numbers
  - F510-93 (R 2004).....Resistance to Abrasion of Resilient Floor  
Coverings Using an Abrader with a Grit Feed  
Method
  - F2170-11.....Determining relative humidity in concrete floor  
slabs using the situ probes.
  - F710-08.....Preparing Concrete Floors to Receive Resilient  
Flooring
  - F1066-04.....Vinyl Composition Floor Tile
  - F1344-04.....Rubber Floor Tile
  - F1700-04.....Solid Vinyl Floor Tile
- C. Resilient Floor Covering Institute (RFCI):
  - IP #2.....Installation Practice for Vinyl Composition Tile  
(VCT)
- D. Federal Specifications (Fed. Spec.):
  - SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl  
Composition

## PART 2 - PRODUCTS

### 2.1 GENERAL

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.
- D. Smoke density: Less than 450 per ASTM E662.

### 2.2 VINYL COMPOSITION TILE

- A. ASTM F1066, Composition 1, Class 2 (through pattern), 300 mm (12 inches) square, 3 mm (1/8 inch) thick.



- B. Color and pattern uniformly distributed throughout thickness.

### **2.3 SOLID VINYL-TILE**

- A. ASTM F1700, 300 mm (12 by 12 inches) square, 3 mm (1/8 inch) thick, homogenous throughout.
- B. Color and Pattern uniformly distributed throughout thickness.
- C. Where solid vinyl tiles are specified, seek products with recycled content.

### **2.4 RUBBER TILE**

- A. ASTM F1344, Class 1, homogenous rubber tile, B, through mottled, 300 mm (12 inches) square, 3 mm (1/8 inch) thick.
- B. Color and pattern uniformly distributed throughout tile.
- C. Molded pattern wearing surface base thickness 3 mm (1/8 inch) thick.
- D. Where rubber tile is used provide tiles with a minimum of 90% post consumer rubber.

### **2.5 ADHESIVES**

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

### **2.6 PRIMER (FOR CONCRETE SUBFLOORS)**

As recommended by the adhesive and tile manufacturer.

### **2.7 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

### **2.8 POLISH AND CLEANERS**

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.

### **2.9 EDGE STRIPS**

- A. 28 mm (1-1/8 inch) wide unless shown otherwise.
- B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.
- C. Extruded aluminum, mill finish, mechanically cleaned:
  - 1. Drill and counter sink edge strip for flat head screws.
  - 2. Space holes near ends and approximately 225 mm (9 inches) on center between.
- D. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

**2.10 SCREWS**

Stainless steel flat head screw.

**2.11 FEATURE STRIPS**

- A. Use same material as floor tile.
- B. Sizes and shapes as shown.

**PART 3 - EXECUTION****3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

**3.2 SUBFLOOR PREPARATION**

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:  
FF30/FL20
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
  - 1. Do not use adhesive for filling or leveling purposes.
  - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
  - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, magic marker, indelible ink, construction markings, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:  
Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.

- H. Preparation of existing installation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives.
- I. Caulk and seal floor material around all door frames except where carpet is installed.

### 3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.
- C. Tile Layout:
  - 1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
  - 2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
  - 3. Place tile pattern in the same direction; do not alternate tiles unless directed per manufacturer.
- D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.
- E. Application:
  - 1. Apply adhesive uniformly with no bare spots.
    - a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
    - b. More than 5 percent of the joints not touching will not be accepted.
  - 2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
  - 3. The Contracting Officer Representative may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.
  - 4. Do not install full tiles across saw cut joints or expansion joints.
- F. Installation of Edge Strips:
  - 1. Locate edge strips under center line of doors unless otherwise shown.
  - 2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
  - 3. Where tile edge is exposed, butt edge strip to touch along tile edge.
  - 4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

### 3.4 CLEANING AND PROTECTION

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean and polish materials in the following order:
  - 1. For the first two weeks sweep and damp mopped only.
  - 2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
  - 3. Apply polish to the floors in accordance with the polish manufacturer's instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by Contracting Officer Representative. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by Contracting Officer Representative.
- E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors in accordance with manufacturer's specifications.

### 3.5 LOCATION

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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**SECTION 09 91 00**  
**PAINTING**

**PART 1-GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

**1.2 RELATED WORK**

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 - SPECIAL CONSTRUCTION, Division 14 - CONVEYING EQUIPMENT, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: See interior finish specifications.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
  - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
  - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).

3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
  - a. Federal Specification Number or manufacturers name and product number of paints used.
  - b. Specification code number specified in See finish documents.
  - c. Product type and color.
  - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
  1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
  2. High temperature aluminum paint.
  3. Epoxy coating.

#### **1.4 DELIVERY AND STORAGE**

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
  1. Name of manufacturer.
  2. Product type.
  3. Batch number.
  4. Instructions for use.
  5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
  1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

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## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Plastic Tape:
  - 1. Pigmented vinyl plastic film in colors as specified.
  - 2. Pressure sensitive adhesive back.
  - 3. Widths as shown.
- B. Identity markers options:
  - 1. Pressure sensitive vinyl markers.
  - 2. Snap-on coil plastic markers.
- C. Exterior Alkyd Wood Primer: MPI 5.
- D. Exterior Alkyd, Flat (EO): MPI 8.
- E. Exterior Alkyd Enamel (EO): MPI 9.
- F. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.
- G. Knot Sealer: MPI 36.
- H. Interior Primer Sealer: MPI 45.
- I. Interior Enamel Undercoat: MPI 46.
- J. Interior Alkyd, Semi-Gloss (AK): MPI 47
- K. Interior Latex Primer Sealer: MPI 50.
- L. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- M. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- N. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
- O. Wood Filler Paste: MPI 91.
- P. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- Q. Fast Drying Metal Primer: MPI 95.
- R. Epoxy Anti-Corrosive Metal Primer: MPI 101.
- S. Interior latex, Gloss (LE) and (LG): MPI 114.

### **2.2 PAINT PROPERTIES**

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

### **2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE**

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
  - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.



2. Lead-Base Paint:

- a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
  - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
3. Asbestos: Materials shall not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints, where possible.
7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

**PART 3 - EXECUTION**

**3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.
    - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
  2. Maintain interior temperatures until paint dries hard.
  3. Do no exterior painting when it is windy and dusty or raining.
  4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
  5. Apply only on clean, dry and frost free surfaces except as follows:

- a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
  - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
- a. Apply in clean areas and in still air.
  - b. Before varnishing vacuum and dust area.
  - c. Immediately before varnishing wipe down surfaces with a tack rag.

### **3.2 SURFACE PREPARATION**

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
  - 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
  - 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
  - 3. See other sections of specifications for specified surface conditions and prime coat.
  - 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
  - 1. Sand to a smooth even surface and then dust off.
  - 2. Sand surfaces showing raised grain smooth between each coat.
  - 3. Wipe surface with a tack rag prior to applying finish.
  - 4. Surface painted with an opaque finish:
    - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
    - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
  - 5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
  - 6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.

7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
  - a. Thin filler in accordance with manufacturer's instructions for application.
  - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
  - a. This includes flat head countersunk screws used for permanent anchors.
  - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar. Do not fill weep holes. Finish is to match adjacent surfaces.
5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.

6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

F. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

### 3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

### 3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between applications of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Contracting Officer Representative.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.

- G. Do not spray paint in existing occupied spaces unless approved by Contracting Officer Representative, except in spaces sealed from existing occupied spaces.
  - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
  - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### 3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
  - 1. Use same kind of primer specified for exposed face surface.
    - a. Exterior wood: MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent (WS)) is scheduled.
    - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
    - c. Transparent finishes as specified under Transparent Finishes on Wood except Floors.
  - 2. Apply two coats of sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
  - 3. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
  - 1. Steel and iron: MPI 95 (Fast Drying Metal Primer) finish is specified.

G. Gypsum Board and Hardboard:

1. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) and MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
2. Surfaces scheduled to receive vinyl coated fabric wallcovering: Use MPI 45 (Interior Primer Sealer), MPI 46 (Interior Enamel Undercoat).

### 3.6 EXTERIOR FINISHES

A. Apply following finish coats where specified.

B. Wood:

1. Do not apply finish coats on surfaces concealed after installation, top and bottom edges of wood doors and sash, or on edges of wood framed insect screens.
2. Two coats of MPI 10 Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex, Semi-Gloss (AE)) on exposed surfaces.

### 3.7 INTERIOR FINISHES

A. Apply following finish coats over prime coats in spaces or on surfaces specified in the finish documents

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
  - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.

C. Gypsum Board:

1. One coat of MPI 45 (Interior Primer Sealer)m MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 52 (Interior Latex, MPI Gloss level 3 (LE)).
2. One coat of MPI 45 (Interior Primer Sealer) and MPI 46 (Interior Enamel Undercoat)

D. Wood:

1. Sanding:

- a. Use 220-grit sandpaper.
- b. Sand sealers and varnish between coats.
- c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.

2. Sealers:

- a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.

- b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
  - c. Sand as specified.
- 3. Paint Finish:
  - a. One coat of MPI 45 (Interior Primer Sealer) and MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 54 (Interior Latex, Semi-Gloss (LE)).
- E. Miscellaneous:
  - 1. Apply where specified in finish documents.

### **3.8 REFINISHING EXISTING PAINTED SURFACES**

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss) and MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)).
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

### **3.9 PAINT COLOR**

- A. Color and gloss of finish coats is specified in finish documents.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  - 1. Color of priming coat: Lighter than body coat.
  - 2. Color of body coat: Lighter than finish coat.
  - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:

1. Paint to match color of casework where casework has a paint finish.
2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

**3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE**

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in the FINISH SCHEDULE on the drawings paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
  1. Paint items having no color specified in interiors finish specifications to match surrounding surfaces.
  2. Paint colors in interior finishes specifications, except for following:
    - a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
    - b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
    - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system



(bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).

- d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
  - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
  - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Interior Locations:
    - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
      - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
      - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
      - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
    - b. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO)), MPI 8(Exterior Alkyd, Flat (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
  - 2. Other exposed locations:
    - a. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)).

### **3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING**

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
  - 1. Painting and finishing of new and existing work including colors and gloss of finish selected as shown in interior finishes specifications.
  - 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
  - 3. Painting of ferrous metal and galvanized metal.
  - 4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space except shingles.
  - 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:

1. Prefinished items:
  - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
  - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
2. Finished surfaces:
  - a. Hardware except ferrous metal.
  - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
  - c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
  - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
  - b. Inside walls or other spaces behind access doors or panels.
  - c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
  - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
  - b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
  - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
  - b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
  - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
  - b. Gas Storage Racks.
  - c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.

14. Ceilings, walls, and columns in pipe basements.

15. Wood Shingles.

### 3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
1. Legend may be identified using 2.1 G options or by stencil applications.
  2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (20 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
  3. Locate Legends clearly visible from operating position.
  4. Use arrow to indicate direction of flow.
  5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
    - a. High Pressure - 414 kPa (60 psig) and above.
    - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
    - c. Low Pressure - 103 kPa (14 psig) and below.
    - d. Add Fuel oil grade numbers.
  6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*

High Pressure Condensate Return	Yellow	Black	H.P. Ret ____*
Medium Pressure Steam	Yellow	Black	M. P. Stm ____*
Medium Pressure Condensate Return	Yellow	Black	M.P. Ret ____*
Low Pressure Steam	Yellow	Black	L.P. Stm ____*
Low Pressure Condensate Return	Yellow	Black	L.P. Ret ____*
High Temperature Water Supply	Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return	Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply	Yellow	Black	H. W. Htg Sup
Hot Water Heating Return	Yellow	Black	H. W. Htg Ret
Gravity Condensate Return	Yellow	Black	Gravity Cond Ret
Pumped Condensate Return	Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return	Yellow	Black	Vac Cond Ret
Fuel Oil - Grade	Green	White	Fuel Oil-Grade ____*
Boiler Water Sampling	Yellow	Black	Sample
Chemical Feed	Yellow	Black	Chem Feed
Continuous Blow-Down	Yellow	Black	Cont. B D
Pumped Condensate	Black		Pump Cond
Pump Recirculating	Yellow	Black	Pump-Recirc.
Vent Line	Yellow	Black	Vent
Alkali	Yellow	Black	Alk
Bleach	Yellow	Black	Bleach
Detergent	Yellow	Black	Det
Liquid Supply	Yellow	Black	Liq Sup
Reuse Water	Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	C.W. Dom
Hot Water (Domestic)			
Supply	White	Yellow	H.W. Dom
Return	White	Yellow	H.W. Dom Ret
Tempered Water	White	Yellow	Temp. Wtr
Ice Water			
Supply	White	Green	Ice Wtr
Return	White	Green	Ice Wtr Ret
Reagent Grade Water		Green	RG
Reverse Osmosis		Green	RO
Sanitary Waste		Green	San Waste
Sanitary Vent		Green	San Vent
Storm Drainage		Green	St Drain
Pump Drainage		Green	Pump Disch
Chemical Resistant Pipe			

Waste	Yellow	Black	Acid Waste
Vent	Yellow	Black	Acid Vent
Atmospheric Vent	Green	White	ATV
Silver Recovery	Green	White	Silver Rec
Oral Evacuation	Green	White	Oral Evac
Fuel Gas	Yellow	Black	Gas
Fire Protection Water			
Sprinkler	Red	White	Auto Spr
Standpipe	Red	White	Stand
Sprinkler	Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000 and 25000.

8. See Divisions 21, 22, 23, 26, 27 and 28 for methods of identification, legends, and abbreviations.

**B. Fire and Smoke Partitions:**

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

**C. Identify columns in pipe basements and interstitial space:**

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
  - a. Use black on concrete columns.
  - b. Use white or contrasting color on steel columns.

**3.14 PROTECTION CLEAN UP, AND TOUCH-UP**

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

**APPENDIX**

Coordinate the following abbreviations used in Section 09 91 00, PAINTING, with other Sections and other COATING SECTIONS listed. Use the same abbreviation and terms consistently.

Paint or coating    Abbreviation

Alkyd Flat    Ak (MPI 49)

Alkyd Semigloss Enamel    SG (MPI 47)

Exterior Oil            EO (MPI 9 - gloss/MPI 8 - flat/MPI 94 - semigloss)

Epoxy Coating            EC (MPI 77 - walls, floors/MPI 108 - CMU, concrete)

Floor Enamel            FE (MPI 27 - gloss)

Latex Emulsion            LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6)

Latex Gloss LG (MPI 114)

Latex Semigloss    SG (MPI 141)

Plastic Floor Coating    PL

Wood Stain    WS (MPI 90)

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**SECTION 099600  
HIGH-PERFORMANCE COATINGS**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section includes surface preparation and application of high-performance coating systems, on existing surfaces including masonry CMU and wall board substrates such as GWB.
  - 1. Interior Substrates:
    - a. Concrete, vertical surfaces.
    - b. Clay masonry.
    - c. Concrete masonry units (CMU).
    - d. Wall board substrates.

**1.2 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include preparation requirements and application instructions.
- B. LEED Submittals:
  - 1. Product Data for Credit EQ 4.2: For interior coatings, documentation including printed statement of VOC content.
  - 2. Laboratory Test Reports for Credit EQ 4: For interior coatings, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Samples: For each type of coating system and in each color and gloss of topcoat indicated.
- D. Product List: For each product indicated, include printout of current manufactures product data sheets.

**1.3 MAINTENANCE MATERIAL SUBMITTALS**

- A. Furnish extra materials, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

**1.4 QUALITY ASSURANCE**

- A. Mockups: Apply mockups of each coating system indicated to verify preliminary selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Architect will select one surface to represent surfaces and conditions for application of each coating system specified in Part 3.
    - a. Wall and Ceiling Surfaces: Provide samples of at least 100 sq. ft. (9 sq. m).
    - b. Other Items: Architect will designate items or areas required.
  2. Final approval of color selections will be based on mockups.
    - a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Architect at no added cost to Owner.
- B. Manufacturer Field Technical Service Representatives: Resinous flooring manufacture shall retain the services of Field Technical Service Representatives who are trained specifically on installing the system to be used on the project.
1. Field Technical Services Representatives shall be employed by the system manufacture to assist in the quality assurance and quality control process of the installation and shall be available to perform field problem solving issues with the installer.

## **PART 2 - PRODUCTS**

### **2.1 MANUFACTURERS**

- A. Products: Subject to compliance with requirements, provide Stonhard, Stonglaze VSR. Contact Kevin J. Reusch 603-860-1890.

### **2.2 HIGH-PERFORMANCE COATINGS, GENERAL**

- A. Material Compatibility:
1. Provide materials for use within each coating system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
  2. For each coat in a coating system, provide products recommended in writing by manufacturers of topcoat for use in coating system and on substrate indicated.
  3. Provide products of same manufacturer for each coat in a coating system.
- B. VOC Content: Products shall comply with VOC limits of authorities having jurisdiction.
1. Flat Paints and Coatings: 50 g/L.
  2. Nonflat Paints and Coatings: 150 g/L.

- 3. Primers, Sealers: 200 g/L.
  - C. Low-Emitting Materials: Interior coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
  - D. Colors: As selected by Architect from manufacturer's full range.
- 2.3

#### **EPOXY COATINGS**

Primer: HT Primer for metal substrates

Primer 180 for wallboard/sheetrock substrates

Undercoat(s): VSR Basecoat/Stonglaze E4

- 1. Resin: Epoxy.
- 2. Type: Pigmented
- 3. Formulation Description: 100% high solids.
- 4. Number of coats: One (1): 6 mils DFT

Topcoats: VSR Topcoat/Stonglaze E4

- 1. Resin: Epoxy.
- 2. Type: Pigmented.
- 3. Formulation Description: 100% high solids
- 4. Number of Coats: One (1): 6 mils DFT

Note: Components listed above are the basis of design intent; all bids will be compared to this standard including resin chemistry, color, wearing surface, thickness, and installation procedures, including number of coats. Contractor shall be required to comply with all the requirements of the Specifications and all of the components required by the Specifications, whether or not such products are specifically listed above.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
  - 1. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
    - a. Concrete: 12 percent.
    - b. Masonry (Clay and CMU): 12 percent.
    - c. Wood: 15 percent.

- d. Gypsum Board: 12 percent.
- B. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
  - 1. Any wall board surface must be finished to a level 1, 2, or 3 drywall finishes with an appropriate spackle compound.
- C. Proceed with coating application only after unsatisfactory conditions have been corrected.
  - 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

### **3.2 PREPARATION**

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates indicated.
- B. Clean substrates of substances that could impair bond of coatings, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
  - 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce coating systems indicated.

### **3.3 APPLICATION**

- A. Apply high-performance coatings according to manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual."
- B. Apply coatings to produce surface films without cloudiness, spotting, holidays, laps, brush marks, runs, sags, ropiness, or other surface imperfections. Produce sharp glass lines and color breaks.

### **3.4 CLEANING AND PROTECTION**

- A. Protect work of other trades against damage from coating operation. Correct damage by cleaning, repairing, replacing, and recoating, as approved by Architect, and leave in an undamaged condition.
- B. At completion of construction activities of other trades, touch up and restore damaged or defaced coated surfaces.

- - END - -

**SECTION 10 21 23  
CUBICLE CURTAIN TRACKS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies cubicle curtain track (C.C.T.).

**1.2 RELATED WORK**

Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
  - One clip anchor for fastening track to grid system of acoustical ceilings.
  - One curtain carrier.
- C. Shop Drawings: Showing layout of tracks and method of anchorage.
- D. Manufacturer's Literature and Data:
  - Cubicle curtain track.

**1.4 DELIVERY, STORAGE AND HANDLING**

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
- B. Store in dry and protected location. Store so as to not bend or warp the tracks.
- C. Do not open packages until contents are needed for installation, unless verification inspection is required.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
  - B456-03(R2009).....Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual

## **PART 2 - PRODUCTS**

### **2.1 CUBICLE CURTAIN TRACKS**

- A. Surface mounted:
  - 1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.
- B. Curtain Carriers: Nylon or delrin carriers, with either nylon or delrin wheels on metal, delrin, or nylon axles. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers may have moulded on delrin hooks. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.
- C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.
- D. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.
- E. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.

### **2.2 FASTENERS**

- A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.
- B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized (except in high moisture areas use stainless steel).
- C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

### **2.3 FINISHES**

- A. Aluminum: Finish numbers for aluminum specified are in accordance with The Aluminum Association's Designation System. AA-C22A31 finish. Chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mils thick.

**2.4 FABRICATION**

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.
- E. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.
- F. Remove damaged or defective components and replace with new components or repair to the original condition.

**3.2 ACCEPTANCE**

- A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.
- B. Carrier units shall operate smoothly and easily over the full range of travel.

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**SECTION 10 26 00  
WALL AND DOOR PROTECTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies wall guards (crash rails or bumper guards), handrail/wall guard combinations, corner guards and door/door frame protectors and high impact wall covering.

**1.2 RELATED WORK**

- A. Structural steel corner guards: Section 05 50 00, METAL FABRICATIONS.
- B. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- C. Color and texture of aluminum and resilient material: See interior finish specifications.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Handrail/Wall Guard Combinations.
  - 2. Wall Guards.
  - 3. Corner Guards.
  - 4. Door/Door Frame Protectors.
  - 5. High Impact Wall covering.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

- B221-07.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes
- D256-06.....Impact Resistance of Plastics
- D635-06.....Rate of Burning and/or Extent and Time of  
Burning of Self-Supporting Plastics in a  
Horizontal Position
- E84-07.....Surface Burning Characteristics of Building  
Materials
- C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual
- D. National Fire Protection Association (NFPA):  
80-06.....Standard for Fire Doors and Windows
- E. Society of American Automotive Engineers (SAE):  
J 1545-05.....Instrumental Color Difference Measurement for  
Exterior Finishes.
- F. Underwriters Laboratories Inc. (UL):  
Annual Issue.....Building Materials Directory

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6. Aluminum alloy used for colored anodizing coating shall be as required to produce specified color.
- B. Resilient Material:
1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
    - a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
    - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
    - c. Rated self extinguishing when tested in accordance with ASTM D635.
    - d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
    - e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.
    - f. Same finish on exposed surfaces.

### **2.2 CORNER GUARDS**

- A. Resilient, Shock-Absorbing Corner Guards: Surface mounted type of 30 mm (1-1/4 inch radius) 6 mm 1/4-inch corner).

1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Design retainer used for flush mounted type to act as a stop for adjacent wall finish material. Provide appropriate mounting hardware, cushions and base plates as required.
2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.

### **2.3 WALL GUARDS AND HANDRAILS**

#### **A. Resilient Wall Guards and Handrails:**

1. Handrail/Wall Guard Combination: Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
2. Wall Guards (Crash Rails): Snap-on covers of resilient material, minimum 2.8 mm (0.110-inch) thick, shall be free-floated over 50 mm (two-inch) wide aluminum retainer clips, minimum 2.3 mm (0.090-inch) thick, anchored to wall at maximum 600 mm (24 inches) on center, supporting a continuous aluminum retainer, minimum 1.6 mm (0.062-inch) thick; or, shall be free-floated over a continuous extruded aluminum retainer, minimum 2.3 (0.090-inch) thick anchored to wall at maximum 600 mm (24 inches) on center.
3. Provide handrails and wall guards (crash rails) with prefabricated and closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards (crash rails). Screw or bolt closure caps to aluminum retainer.

### **2.4 DOOR AND DOOR FRAME PROTECTION**

- A. Fabricate door and door frame protection items from vinyl acrylic or polyvinyl chloride resilient material, minimum 1.5 mm (0.060-inch) thick, for doors and 0.9 mm (0.035-inch) thick for door frames, as shown.
- B. Coordinate door and door frame protection material requirements with door and frame suppliers to insure fit for all components, and color as specified.
- C. Provide adhesive as recommended by resilient material manufacturer.

### **2.5 FASTENERS AND ANCHORS**

- A. Provide fasteners and anchors as required for each specific type of installation.

- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

## **2.6 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in finish documents.

## **PART 3 - INSTALLATION**

### **3.1 RESILIENT CORNER GUARDS**

Install corner guards on walls in accordance with manufacturer's instructions.

### **3.2 RESILIENT HANDRAIL WALL GUARD COMBINATIONS AND RESILIENT WALL GUARDS (CRASH RAIL)**

Secure guards to walls with brackets and fasteners in accordance with manufacturer's details and instructions.

### **3.3 DOOR AND DOOR FRAME PROTECTION**

- A. Surfaces to receive protection shall be clean, smooth and free of obstructions.
- B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturers specific instructions.
- C. Apply with adhesive in controlled environment according to manufacture's recommendations.
- D. Protection installed on fire rated doors and frames shall be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

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**SECTION 10 28 00**  
**TOILET, BATH, AND LAUNDRY ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.
- B. Items Specified:
  - 1. Grab Bars.
  - 2. Clothes hooks, robe or coat.
  - 3. Metal framed mirror.
  - 4. Mop racks.
- B. This section also specifies custom fabricated items used in toilets and related spaces.

**1.2 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Each product specified.
  - 2. Metal framed mirrors, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
  - 3. Grab bars, showing design and each different type of anchorage.
  - 4. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.
- C. Samples:
  - 1. One of each type of accessory specified.
  - 2. After approval, samples may be used in the work.
- D. Manufacturer's Literature and Data:
  - 1. All accessories specified.
  - 2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
  - 3. Show working operations of spindle for toilet tissue dispensers.
  - 4. Mop racks.
- E. Manufacturer's Certificates:
  - 1. Anodized finish as specified.

**1.3 QUALITY ASSURANCE**

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.

- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

#### **1.4 PACKAGING AND DELIVERY**

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.
- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

#### **1.5 STORAGE**

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
  - A176-99(R2004).....Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip
  - A269-07.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
  - A312/A312M-06.....Seamless and Welded Austenitic Stainless Steel Pipes
  - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
  - B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - B456-03.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
  - C1036-06.....Flat Glass
  - C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass

- D635-06.....Rate of Burning and/or Extent and Time of  
Burning of Self Supporting Plastics in a  
Horizontal Position
- F446-85 (R2004).....Consumer Safety Specification for Grab Bars and  
Accessories Installed in the Bathing Area.
- A269-07.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
- D3453-01.....Flexible Cellular Materials - Urethane for  
Furniture and Automotive Cushioning, Bedding,  
and Similar Applications
- D3690-02.....Vinyl-Coated and Urethane-Coated Upholstery  
Fabrics
- C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual  
AMP 500-505-88.....Metal Finishes Manual and Finishes for Stainless  
Steel
- D. American Welding Society (AWS):  
D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless  
Steel Piping and Tubing
- E. Federal Specifications (Fed. Specs.):  
A-A-3002.....Mirrors, Glass  
FF-S-107C (2).....Screw, Tapping and Drive  
FF-S-107C.....Screw, Tapping and Drive.  
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail  
Specification

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.
- B. Stainless Steel:
1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
  2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
- C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
- E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.
- F. Glass:
1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.

- 2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
- 3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).
- G. Foam Rubber: ASTM D3453, Grade BD, Type 2.
- H. Vinyl Covering: ASTM D3690, Vinyl coated fabric, Class A.
- I. Plywood: PS1, Grade CD.

## **2.2 FASTENERS**

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
  - 1. ASME B18.6.4.
  - 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

## **2.3 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
  - 1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick.
- C. AA-M32 Mechanical finish, medium satin.
  - 1. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
  - 2. Stainless Steel: NAAMM AMP 503, finish number 4.
  - 3. Ferrous Metal:
    - a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.
    - b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.

## **2.4 FABRICATION - GENERAL**

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.



- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements as required.
- K. Round and deburr edges of sheets to remove sharp edges.

## **2.5 GRAB BARS**

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of stainless steel:
  - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Bars:
  - 1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
    - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
    - b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.
  - 2. Fabricate in one continuous piece with ends turned toward walls.
- E. Flange for Concealed Mounting:
  - 1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
  - 2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.
- F. Back Plates:
  - 1. Minimum 2.65 mm (0.1046 inch) thick metal.
  - 2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
  - 3. Furnish spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on toilet partitions.

## **2.6 CLOTHES HOOKS-ROBE OR COAT**

- A. Fabricate hook units either of chromium plated brass with a satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.

- B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

## **2.7 METAL FRAMED MIRRORS**

- A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 302 or 304.
- B. Mirror Glass:
  - 1. Minimum 6 mm (1/4 inch) thick.
  - 2. Set mirror in a protective vinyl glazing tape.
- C. Frames:
  - 1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
  - 2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.
  - 3. Filler:
    - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
    - b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
- D. Back Plate:
  - 1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
  - 2. Use set screw type theft resistant concealed fastening system for mounting mirrors.
- E. Mounting Bracket:
  - 1. Designed to support mirror tight to wall.
  - 2. Designed to retain mirror with concealed set screw fastenings.

## **2.10 MOP RACKS**

- A. Minimum 1.0M (40 inches) long with five holders.
- B. Clamps:
  - 1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
  - 2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.
- C. Support:

1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
  2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.
- D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.
- E. Finish on stainless Steel: AMP 503-No. 4.

### **PART 3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Before starting work notify Contracting Officer's Representative in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the Contracting Officer's Representative the exact location of accessories.

#### **3.2 INSTALLATION**

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

#### **3.3 CLEANING**

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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**SECTION 10 44 13**  
**FIRE EXTINGUISHER CABINETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section covers recessed fire extinguisher cabinets.

**1.2 RELATED WORK**

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

**1.4 APPLICATION PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):  
D4802-02.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

**PART 2 - PRODUCTS**

**2.1 FIRE EXTINGUISHER CABINET**

- A. Type 1: Semi-recessed type with 2 1/2" outside exposure, vertical duo door, design equal to 2409-6R by Larson Manufacturing Company.
- B. Type 2: Recessed type with flat trim, vertical duo door, design equal to 2409-R2 by Larson Manufacturing Company.

**2.2 FABRICATION**

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
  - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
  - 2. Design doors to open 180 degrees.
  - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

**2.3 FINISH**

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

**PART 3 - EXECUTION**

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.

B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

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**SECTION 13 05 41**  
**SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013, <http://www.cfm.va.gov/til/etc/seismic.pdf>.
- C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
  - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
  - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
  - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
  - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

**1.2 RELATED WORK:**

- A. Section 14 24 00 ELECTRIC HYDRAULIC ELEVATOR

**1.3 QUALITY CONTROL:**

- A. Shop-Drawing Preparation:
  - 1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.

2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the Contracting Officer Representative.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

C. Seismic Certification:

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

#### 1.4 SUBMITTALS:

A. Submit a coordinated set of equipment anchorage drawings prior to installation including:

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
3. Pipe contents.
4. Structural framing.
5. Location of all gravity load pipe supports and spacing requirements.
6. Numerical value of gravity load reactions.
7. Location of all seismic bracing.
8. Numerical value of applied seismic brace loads.



A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.

B. American Concrete Institute (ACI):

355.2-07.....Qualification for Post-Installed Mechanical Anchors in Concrete and Commentary

C. American Institute of Steel Construction (AISC):

Load and Resistance Factor Design, Volume 1, Second Edition

D. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Standard Specification for Carbon Structural Steel

A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A307-10.....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.

A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

A325M-09.....Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric]

- A490-10.....Standard Specification for Heat-Treated Steel  
Structural Bolts, 150 ksi Minimum Tensile  
Strength
- A490M-10.....Standard Specification for High-Strength Steel  
Bolts, Classes 10.9 and 10.9.3, for Structural  
Steel Joints [Metric]
- A500/A500M-10.....Standard Specification for Cold-Formed Welded  
and Seamless Carbon Steel Structural Tubing in  
Rounds and Shapes
- A501-07.....Specification for Hot-Formed Welded and Seamless  
Carbon Steel Structural Tubing
- A615/A615M-09.....Standard Specification for Deformed and Plain  
Billet-Steel Bars for Concrete Reinforcement
- A992/A992M-06.....Standard Specification for Steel for Structural  
Shapes for Use in Building Framing
- A996/A996M-09.....Standard Specification for Rail-Steel and Axel-  
Steel Deformed Bars for Concrete  
Reinforcement
- E488-96(R2003).....Standard Test Method for Strength of Anchors in  
Concrete and Masonry Element
- E. American Society of Civil Engineers (ASCE 7) Latest Edition.
- F. International Building Code (IBC) Latest Edition
- G. VA Seismic Design Requirements, H-18-8, August 2013
- H. National Uniform Seismic Installation Guidelines (NUSIG)
- I. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems,  
1998 Edition and Addendum

#### **1.6 REGULATORY REQUIREMENT:**

- A. IBC Latest Edition.
- B. Exceptions: The seismic restraint of the following items may be omitted:
1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
  2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
  3. Gas and medical piping less than 2 ½ inches inside diameter.
  4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
  5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.

6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

## **PART 2 - PRODUCTS**

### **2.1 STEEL:**

- A. Structural Steel: ASTM A992.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A325 or A490.

### **2.2 CAST-IN-PLACE CONCRETE:**

- A. Concrete: 28 day strength,  $f'c = 25 \text{ MPa}$  (3,000 psi).
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

## **PART 3 - EXECUTION**

### **3.1 CONSTRUCTION, GENERAL:**

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
  1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
  2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

### **3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS**

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
  - 1. Design criteria:
    - a. Piping resiliently supported: Restrain to support 120 percent of the weight of the systems and components and contents.
    - b. Piping not resiliently supported: Restrain to support 60 percent of the weight of the system components and contents.
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

### **3.4 PARTITIONS**

- A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.
- B. Properly anchor masonry walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

### **3.5 CEILINGS AND LIGHTING FIXTURES**

- A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.
- B. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING.

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**SECTION 13 49 00  
RADIATION PROTECTION**

**PART 1 - GENERAL**

**1.1 SUMMARY**

A. Section Includes:

1. Radiation protection with lead materials and lead lined products where indicated on drawings.

**1.2 RELATED REQUIREMENTS**

- A. Wood Veneer Finish for Doors: Section 08 14 00, INTERIOR WOOD DOORS.
- B. Steel Door Frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- C. Hardware for Doors: Section 08 71 00, DOOR HARDWARE.
- D. Installation of Doors and Hardware: Section 08 11 13, HOLLOW METAL FRAMES, Section 08 14 00, INTERIOR WOOD DOORS, Section 08 71 00, DOOR HARDWARE.
- E. Joint treatment of Lead-Lined Gypsum Board: Section 09 29 00, GYPSUM BOARD.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
  1. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
  2. C90-14 - Loadbearing Concrete Masonry Units.
  3. C1002-14 - Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.
  4. C1396/C1396M-14a - Gypsum Board.
  5. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.
- C. Federal Specifications (Fed. Spec.):
  1. QQ-L-201F(2)-65 - Lead Sheet.
- D. National Council on Radiation Protection & Measurements (NCRP):
  1. Report No. 102-89 - Medical X-Ray, Electron Beam and Gamma-Ray Protection for Energies Up to 50 MeV (Equipment Design, Performance and Use).
  2. Report No. 147-04 - Structural Shielding Design for Medical X-Ray Imaging Facilities.
- E. National Institute of Standards and Technology (NIST):

1. PS 1-09 - Structural Plywood.

#### **1.4 PREINSTALLATION MEETINGS**

- A. Conduct preinstallation meeting minimum 30 days before beginning Work of this section.
  1. Required Participants:
    - a. Contracting Officer's Representative.
    - b. Architect/Engineer.
    - c. Contractor.
    - d. Installer.
    - e. Manufacturer's field representative.
    - f. Other installers responsible for adjacent and intersecting work, including installer.

#### **1.5 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
  1. Show size, configuration, and fabrication and installation details.
  2. Show type, location, and thickness of radiation protection.
- C. Manufacturer's Literature and Data:
  1. Description of each product.
  2. Installation instructions.
  3. Warranty.
- D. Samples:
  1. Gypsum Wallboard: 300 mm (12 inches) square.
  2. Bottom corner section of lead lined door: 300 mm (12 inches) square showing bottom and side edge strips.
- E. Test Reports: Certify each product complies with specifications.
  1. Lead control windows.
  2. Lead lined wood doors.
  3. Hardware.
  4. Lead lined door frames.
  5. Thresholds.
- F. Qualifications: Substantiate qualifications comply with specifications.
  1. Manufacturer with project experience list.
- G. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.
- H. Operation and Maintenance Data:

1. Care instructions for each exposed finish product.
2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.

#### **1.6 QUALITY ASSURANCE**

##### **A. Manufacturer Qualifications:**

1. Regularly manufactures specified products.
2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
  - a. Project Experience List: Provide contact names and addresses for completed projects.
3. Approval by Contracting Officer is required for product or service of proposed manufacturer and suppliers, and will be based upon submission by Contractor of certification that:
4. Manufacturer regularly and presently manufactures lead radiation shielding as specified as one of its principal products.

#### **1.7 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant lead lined doors against material and manufacturing defects.
  1. Defects Include: Warp or twist exceeding 6 mm (1/4 inch) in any face dimension of door (including full diagonal), measured minimum six months after doors have been hung and finished.
  2. Warranty Period: Two years.

### **PART 2 - PRODUCTS**

#### **2.1 MATERIALS**

- A. Lead Sheet: Fed. Spec. QQ-L-201, Grade C, thickness as indicated on drawings.
- B. Lead Lined Gypsum Wallboard:
  1. Gypsum Wallboard: ASTM C1396/C1396M, Type X, 16 mm (5/8 inch) thick.
  2. Factory bond sheet lead to one side of wallboard.
  3. Apply sheet lead in thicknesses shown, unpierced and in one piece.
- C. Lead Lined Plywood Panels:
  1. Plywood Panels: NIST PS 1, Grade A-A interior type, 9 mm (3/8 inch) thick.
  2. Factory bond sheet lead to one side of plywood.

3. Apply sheet lead in thicknesses shown, unpierced and in one piece.
  4. Make each panel in one piece and of width to fully sustain its own weight without requiring intermediate nailing between joints.
- D. Stainless Steel: ASTM A240/A240M, Type 304.
- E. Lead Lined Thresholds:
1. Stainless steel thresholds over lead lining as detailed.
- F. Fasteners:
1. Cadmium or chromium plated steel screws for securing lead louvers.
  2. Standard Steel Drill Screws: ASTM C1002, with lead washers for application of lead lined sheet materials to metal studs.
  3. Nails:
    - a. Use barbed lead head nails for application of lead lined materials to wood furring strips.
    - b. Length: Sufficient to penetrate furring strips minimum 25 mm (1 inch).
    - c. Cast-Lead Head Thickness: Equal protection of penetrated lead shielding.
- G. Lead Discs Thickness: Equal protection of fastener penetrated lead shielding, diameter 25 mm (1 inch) larger than fastener.

## 2.2 PRODUCTS - GENERAL

- A. Radiation Shielding Products: Conform to applicable requirements of NCRP Report No. 147 and NCRP Report No. 102.
- B. General: Provide lead lining for items occurring within partitions matching radiation protection equivalent to adjacent partitions including:
1. Doors and door frames and related glazing.
  2. Lead control windows.
- C. Lead Glass: Clear, thickness as required for equivalent lead protection.
- D. Lead Control Windows: Cast lead, rigid, single unit type without joints, with or without voice passage as shown and with lead stop beads and lead glass.
- E. Signs: As scheduled in this section.
1. Heavy white paper or cardboard.
  2. Height of lettering and number minimum 3 mm (1/8 inch).
  3. Fill in blank spaces on signs with millimeter thickness of lead as installed and total mm thickness of lead equivalent (determined by



VA Physicist) and height of radiation protection above finished floor where required.

4. Provide manufacturer's standard stainless steel frame with clear acrylic plastic cover, 3 mm (1/8 inch) thick over sign, to hold card size 100 mm by 150 mm (4 inches by 6 inches).

F. Lead Lined Wood Doors:

1. Refer to Section 08 14 00, INTERIOR WOOD DOORS for quality standards, finishing, installation and related requirements.
2. Flush veneered construction.
3. Construct doors of two separate solid wood cores with a single sheet of lead lining through center.
4. Construct doors with filler strips, crossbanding, face veneers and hardwood edge strips, bonded under heavy pressure.
5. Extend sheet lead lining to door edges.
6. Fasten wood cores together with countersunk steel bolts through lead with bolt heads and nuts covered with poured lead, or with poured lead dowels.
7. Locate bolts or dowels 38 mm (1-1/2 inches) from door edges, and maximum 200 mm (8 inches) on center in both directions over door area.
8. Finish face of dowels and lead covering of bolt heads and nuts flush with wood cores.
9. Edge Strips:
  - a. Same species of wood as face veneer.
  - b. Minimum 38 mm (1-1/2 inches) at top edge and 63 mm (2-1/2 inches) at bottom edge.
  - c. Glue strips to cores before face veneer is applied.
  - d. Extend vertical edge strips full height of door and bevel 3 mm (1/8 inch) for each 50 mm (2 inches) of door thickness.
  - e. Coat top and bottom edges of doors to receive transparent finish two coats of water resistant sealer before shipment.
  - f. For door to Deep Therapy, provide lead strip on all four edges of door.
10. Crossbanding of Hardwood:
  - a. 2 mm (0.08 inch) thick minimum with minimum of 1 mm (0.04 inch) thick face veneer, after sanding.
11. Face Veneers and Finish: Refer to Section 08 14 00, INTERIOR WOOD DOORS.

12. Secure glass panels with hardwood stops of same species as face veneer. Glue stops to doors on corridor side and fasten with countersunk oval head screws on room side. Finish edge of stop flush with face veneer.

13. Clearance between Doors and Frames and Floors:

- a. Jambs and Heads: A maximum 3 mm (1/8 inch) clearance.
- b. Bottom of door to finish floor: Maximum 19 mm (3/4 inch) clearance.

G. Hardware:

- 1. Hardware for doors is specified in Section 08 71 00, DOOR HARDWARE.
- 2. Stagger bolts to door pulls on plates which penetrate lead lining relative to opposite plate and recess on side of door opposite pull.
- 3. Provide lead plugs or discs over recessed nut ends of bolts, unless otherwise shown.
- 4. Countersink nut ends of bolts for surface applied hinges, door closures, and automatic door operators and covered with lead lined 1.5 mm (0.06 inch) stainless steel pans.
- 5. Provide round head screws with dull chromium plated finish to secure stainless steel pans.
- 6. Provide mortises for flush bolts, floor hinge arms, and top pivots with sheet lead on both sides. Enclose floor boxes of floor hinges with sheet lead at sides and bottom.
- 7. Recess lock and latch cases at mill and line with lead butted tightly to lead in door.
- 8. Protection and installation of doors and hardware as specified in Section, 08 11 13, HOLLOW METAL FRAMES, 08 14 00, INTERIOR WOOD DOORS, 08 71 00, DOOR HARDWARE.

H. Lead Lining of Frames:

- 1. Line or cover steel frames, stops for doors, and corner type control windows with sheet lead with sheet lead free of waves, lumps and wrinkles with as few joints as possible.
- 2. Fabricate joints in sheet lead to obtain radiation protection equivalent to adjacent sheet lead. Finish joints smooth and neat.
- 3. Structural steel frames and metal door frames for lead lined doors are specified in Section 05 50 00, METAL FABRICATIONS and Section 08 11 13, HOLLOW METAL FRAMES respectively.

I. Thresholds:

1. Fit thresholds around cover plates of floor hinges. Enclose box of floor hinge with lead lining.
2. Provide stainless steel expansion bolt fasteners as indicated on drawings.

### **2.3 ACCESSORIES**

- A. Asphalt Emulsion: ASTM D1187/D1187M.

## **PART 3 - EXECUTION**

### **3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.

### **3.2 INSTALLATION OF FLOOR LEAD**

- A. Concrete floor slabs:
  1. Verify concrete has cured minimum 90 days.
  2. Thoroughly clean concrete substrate.
  3. Fill voids, grid projections, to produce smooth surface, free of defects capable of damaging lead.
  4. Apply two coats of asphalt-base emulsion.
- B. Install lead sheet on substrate.
  1. Lap sheets joints minimum 38 mm (1-1/2 inches).
  2. Apply two coats of asphalt-base emulsion.
- C. Protect coating and lead sheets from damage until concrete fill and floor topping are installed.
- D. Lead lined concrete masonry partitions:
  1. Place continuous lead strip under partitions with 50 mm (2 inch) projection on radiation protected room side.
  2. Overlap sheet lead on floors on lead strips minimum 38 mm (1-1/2 inches).
- E. Lead lined lath or panels: Lap sheet lead on floors with lead wall lining minimum 38 mm (1-1/2 inches).
- F. Where lead lined thresholds are not required, continue lead strips under partitions across door opening and extend strip 300 mm (12 inches) outside of partition and 300 mm (12 inches) beyond both jambs of door openings.
- G. For Existing Floors:
  1. Lay lead sheets with butt joints.
  2. Lay lead strip 38 mm (1-1/2 inches) wide and of same thickness as floor lead centered under full length of each butt joint.

3. Lay strips in concrete fill as shown, to same clearances provided in existing floor so top of strip will be level with existing floor.

### **3.3 INSTALLATION OF LEAD LINED PLYWOOD PANELS**

- A. Apply panels vertically over metal studs as indicated on drawings. Predrill or drill pilot holes for screws to prevent deforming lead shielding and to prevent distorting panel.
- B. Lead Lined Panels: Butt jointed with joints placed over supports and with lead linings placed next to supports.
- C. Lead laps at corners and around frames openings constructed with panels having lead extensions or with sheet lead strips matching panel lead thickness.

### **3.4 INSTALLATION OF LEAD LINED GYPSUM WALLBOARD PANELS**

- A. Apply lead lined gypsum wallboard to metal studs as indicated on drawings.
- B. Predrill or drill pilot holes for nails or screws necessary to prevent deforming fastener and lead shielding and to prevent distorting wallboard.
- C. Apply wallboard vertically with lead linings placed next to supports.
- D. Install sheet lead strips behind joints in same thickness used for wallboard.
  1. Lead Strips: 45 mm (1-3/4 inches) wide.
  2. Lead Angles at Corners: 45 mm by 45 mm (1-3/4 by 1-3/4 inch).
  3. Secure the lead strips to supports at outer edges of strips.
- E. Wallboard:
  1. Fasten to supports using screws and lead washers or discs at maximum 250 mm (10 inches) on centers.
  2. Make provisions for connection with lead lined door frames and for cutouts for vision panels.
  3. Joint treatment of lead lined gypsum board panels and fastening depressions as specified in Section 09 29 00, GYPSUM BOARD.

### **3.5 INSTALLATION OF SUPPLEMENTAL LEAD SHIELDING**

- A. Line or cover penetrations of wall lead, pipe chases, columns fasteners and other interruptions with sheet lead.
  1. Install sheet lead free of waves, lumps and wrinkles and with as few joints as possible.
  2. Joints in sheet lead to provide radiation protection equivalent to adjacent sheet lead.

3. Finish joints smooth and neat.

- B. Provide lead shielding for spaces around outlet boxes, junction boxes, film illuminators, and pipes, to achieve radiation protection equaling radiation protection specified for adjacent wall surface.

### 3.6 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
1. Lead radiation shielding will be tested after radiation producing equipment is installed.
  2. Additional testing required due to correction and replacement of defective work will be done by Government at Contractor's expense.

### 3.7 SIGNAGE SCHEDULE

- A. Install signs on each wall of each room, maximum 300 mm (12 inches) above accessible ceilings, centered along length of each wall.
1. Space signs maximum 6000 mm (20 feet) on center.
  2. Fasten signs with screws at each corner of sign.
- B. X-Ray lettered as follows:

THE PARTITIONS, THE DOORS AND THE SHIELD OF THIS ROOM HAVE BEEN PROTECTED WITH SHEET LEAD OF \_\_\_\_\_ mm THICKNESS PROVIDING A TOTAL LEAD EQUIVALENT PROTECTION OF \_\_\_\_ mm.

- C. // Radiographic Room // Radiographic and Fluoroscopic Room // Special Procedures Room // and for each // Fluoroscopic Room // Cystoscopic Room // Protected with sheet lead and lettered as follows:

SURFACES OF THIS ROOM HAVE BEEN PROTECTED WITH SHEET LEAD OF THE FOLLOWING THICKNESS // TO A HEIGHT OF 2100 mm (7 feet) ABOVE FLOOR SLAB //:		
COMPONENT	TOTAL LEAD	
	LEAD THICKNESS	EQUIVALENT PROTECTION
DOORS // FRAME //	_____ mm	_____ mm
PARTITIONS	_____ mm	_____ mm
FLOORS	_____ mm	_____ mm

- D. For rooms with unprotected partitions, insulated partitions, or protected partitions that are protected differently, such as darkrooms, lettered as following:

THIS PARTITION HAS BEEN PROTECTED // FULL HEIGHT // TO HEIGHT  
OF \_\_\_\_\_ FEET // WITH SHEET LEAD OF \_\_\_\_\_ mm THICKNESS,  
PROVIDING A TOTAL LEAD EQUIVALENT PROTECTION OF \_\_\_\_\_ mm.

- E. For unprotected rooms with protected doors, lettered as following:

THIS DOOR HAS BEEN PROTECTED WITH SHEET LEAD OF \_\_\_\_\_ mm  
THICKNESS, PROVIDING A TOTAL LEAD EQUIVALENT PROTECTION  
OF \_\_\_\_\_ mm.

- - - E N D - - -

**SECTION 14 24 00**  
**ELECTRIC HYDRAULIC ELEVATOR**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the engineering, furnishing, and installation of the complete electric hydraulic elevator system as described herein and as indicated on the contract drawings.
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Service/Passenger Elevator S-(TBD) shall be oil hydraulic, microprocessor control system, and power operated two speed side opening car and hoistway doors. Elevator shall have Class "C3" loading.

ELEVATOR SCHEDULE	
Elevator Number	To be determined by Medical Center
Overall Platform Size	9'-4" L x 6'-0" W
Clear Inside Platform	8'-4" L x 5'-6" W
Rated Load - kg (lb)	5000
Contract Speed - m/s (fpm)	125
Total Travel - m (ft)	11'-0"
Floors Served	2
Number of Openings	2
Entrance Type & Size	Front Opening/Side Position/ 4'-0" W
Plunger Size	Holeless, Double Plunger System, 4" Diameter

**1.2 RELATED WORK**

- A. Section 01 33 23 SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.

- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- E. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- H. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Requirements for installing the over-current protective devices to ensure proper equipment and personnel protection.
- I. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- J. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.

### **1.3 QUALIFICATIONS**

- A. Approval by the Contracting Officer is required for products or services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of a certificate stating the following:
  - 1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
  - 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
  - 3. Elevator Mechanic (Installer) shall have passed a Mechanic Examination approved by the U.S. Department of Labor and have technical qualifications of at least five years of experience in the elevator industry or 10,000 hours of field experience working in the elevator industry with technical update training. Apprentices shall be actively pursuing Certified Elevator Mechanic status. Certification shall be submitted for all workers employed in this capacity.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall



render services within two hours of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.

- C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and do not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
- D. Equipment within a group of electric hydraulic elevators shall be the product of the same manufacturer.
- E. The Contractor shall provide and install safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
- F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS D1.1 to perform the type of work required. Certificates shall be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the VAMC safety department. Request permit one day in advance.
- G. Electrical work shall be performed by a Licensed Master Electrician and Licensed Journeymen Electricians as requirements by NEC. Certificates shall be submitted for all workers employed in this capacity.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
  - J-C-30B.....Cable and Wire, Electrical (Power, Fixed Installation)
  - J-C-580.....Cord, Flexible, and Wire, Fixture
  - W-S-610.....- Splice Connectors
  - W-C-596F.....Connector, Plug, Electrical; Connector, Receptacle, Electrical

- W-F-406E.....Fittings for Cable, Power, Electrical and  
Conduit, Metal, Flexible
- HH-I-558C.....Insulation, Blankets, Thermal (Mineral Fiber,  
Industrial Type)
- W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick-Wall  
and Thin-wall EMT Type)
- RR-W-410.....Wire Rope and Strand
- TT-E-489J.....Enamel, Alkyd, Gloss, Low VOC Content
- QQ-S-766.....Steel, Stainless and Heat Resisting, Alloys,  
Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
- A17.1.....Safety Code for Elevators and Escalators
- A17.2.....Inspectors Manual for Electric Elevators and  
Escalators
- E. National Fire Protection Association:
- NFPA 13.....Standard for the Installation of Sprinkler  
Systems
- NFPA 70.....National Electrical Code (NEC)
- NFPA 72.....National Fire Alarm and Signaling Code
- NFPA 101.....Life Safety Code
- NFPA 252.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):
- A1008/A1008M-09.....Steel, Sheet, Cold Rolled, Carbon, Structural,  
High-Strength Low-Alloy and High Strength Low-  
Alloy with Improved Formability
- E1042-02.....Acoustically Absorptive Materials Applied by Trowel  
or Spray
- G. Manufacturer's Standardization Society of the Valve and Fittings  
Industry (MSS):
- SP-58.....Pipe Hangers and Supports
- H. Society of Automotive Engineers, Inc. (SAE):
- J517-91.....Hydraulic Hose, Standard
- I. Gages:
- For Sheet and Plate: U.S. Standard (USS)
- For Wires: American Wire Gauge (AWG)
- J. American Welding Society (AWS):
- D1.1.....Structured Welding Code - Steel

- K. National Electrical Manufacturers Association (NEMA):  
LD-3.....High-Pressure Decorative Laminates
- L. Underwriter's Laboratories (UL):  
486A.....Safety Wire Connectors for Copper Conductors  
797.....Safety Electrical Metallic Tubing
- M. Institute of Electrical and Electronic Engineers (IEEE)
- N. Regulatory Standards:  
VA Barrier Free Design Handbook H-18-13  
VA Seismic Design Manual H-18-8

### 1.5 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Contracting Officer.
- C. Shop Drawings:
  - 1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
    - a. Complete layout showing location of storage tank/pump assembly, controller, piping layout, outside diameter of cylinder/plunger assembly, size of car platform, car frame members, and support assembly.
    - b. Car, guide rails, brackets, buffers, and other components located in hoistway.
    - c. Rail bracket spacing and maximum vertical forces on guide rails in accordance with H-18-8 for Seismic Risk Zone 2 or greater.
    - d. Reaction at points of support and buffer impact loads.
    - e. Weight of principal parts.
    - f. Top and bottom clearances and over travel of the car.
    - g. Location of main line switch/shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machine room.

2. Drawings of hoistway entrances and doors showing details of construction and method of fastening to the structural members of the building.
  - a. If drywall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
  - b. Sill details including sill support.
- D. Samples:
  1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
  2. One each of baked enamel, 75 mm x 125 mm (3 in. x 5 in.).
  3. One each of color floor covering.
  4. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
  5. One each car and hoistway Braille plate sample.
  6. One each car and hall button sample.
  7. One each car and hall lantern/position indicator sample.
  8. One each wall and ceiling material finish sample.
  9. One each car lighting sample.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:
  1. Storage tank/pump assembly.
  2. Pump and motor, HP and RPM rating, Voltage, Starting and Full Load Ampere, Number of phases, and Gallons per minute.
  3. Controller.
  4. Starters and Overload Current Protection Devices.
  5. Car Safety Device; Rupture Valve and Manual Shut Off Valves.
  6. Electric Door Operator; HP, RPM, Voltage, and Ampere rating of motor.
  7. Hoistway Door Interlocks.
  8. Car Buffers; maximum and minimum rated load, maximum rated striking speed and stroke.
  9. Cab Ventilation Unit; HP rating and CFM rating.
- F. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.
- G. Complete dimensioned detail of vibration isolating foundations for storage tank/pump assembly.
- H. Dimensioned drawings showing details of:

1. All signal and operating fixtures.
  2. Car slide guides/roller guides.
  3. Hoistway door tracks, hangers, and sills.
  4. Door operator, infrared curtain units.
- I. Cut sheets or drawings showing details of controllers and supervisory panels.
- J. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

#### **1.6 WIRING DIAGRAMS**

- A. Provide three complete sets of paper and one electronic set of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the Contracting Officer Representative.
- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the Contracting Officer Representative within thirty (30) days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
  2. System logic description.
  3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
  4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

#### **1.7 ADDITIONAL EQUIPMENT**

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment

by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Representative (COR).

#### **1.8 TOOL CABINET**

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

#### **1.9 PERFORMANCE STANDARDS**

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
  - 1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than five (5) percent.
  - 2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per ft/s/s and the maximum acceleration and retardation shall not exceed 0.2G per ft/s/s.
  - 3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. Passenger/Service door operators shall open the car door and hoistway door at 2.5-feet per second and close at 1-foot per second. Freight door operators shall open and close at 1-foot per second.
- C. Floor level stopping accuracy shall be within 3 mm (.125 in.) above or below the floor, regardless of load condition.
- D. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- E. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
- F. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

**1.10 warranty**

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and run concurrent with the guarantee period of service.
- B. During warranty period if a device is not functioning properly in accordance with specification requirements, more maintenance than the contract requires keeping device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

**1.11 POWER SUPPLY**

- A. For power supply in each machine room, see Specification 26 05 19, Electrical specifications, and Electrical drawings.
- B. Main Line Disconnect Switch/Shunt Trip Circuit Breaker for each controller shall be located inside the machine room at the strike side of the machine room door and lockable in the "Off" position.
- C. Surge Suppressors to protect the elevator equipment.

**1.12 EMERGENCY POWER SUPPLY**

- A. Emergency power supply, its starting means, transfer switch for transfer of elevator supply from normal to emergency power, two pair of conductors in a conduit from an auxiliary contact on the transfer switch (open or close contacts as required by Controller Manufacturer) to terminals in the group elevator controller and other related work shall be provided by the Electrical Contractor.
- B. Upon loss of normal power supply there shall be a delay before transferring to emergency power of 10 seconds minimum to 45 seconds maximum, the delay shall be accomplished through an adjustable timing device.
- C. Prior to the return of normal power an adjustable timed circuit shall be activated that will cause all cars to remain at a floor if already there or stop and remain at the next floor if in flight. Actual transfer of power from emergency power to normal building power shall take place after all cars are stopped at a floor with their doors open.

- D. Car lighting circuits shall be connected to the emergency power panel.

### **1.13 ELEVATOR MACHINE ROOM AND MACHINE SPACE**

- A. Provide a machine room that meets the requirements of ASME A17.1, IBC, and NEC.
- B. Provide stairs and landing for access to the machine room. The landing shall be large enough to accommodate full opening of the door plus 24 in.
- C. Locate the light switch on the lock side of the door inside the machine room.
- D. Locate sprinkler pipes to provide seven (7) feet head clearance. Do not locate sprinkler heads, heat detectors, and smoke detectors directly over elevator equipment.

### **1.14 HOISTWAY LIGHTING**

- A. Provide lighting with 3-way switches at the top and bottom of the hoistway accessible from elevator hoistway entrance prior to entering the pit or stepping onto the car top.
- B. Lighting shall illuminate top of elevator cab when it is at the top floor and the pit when at the bottom floor.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Fed. Spec. QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with a suitable material.
- B. Where cold rolled steel is specified it shall be low-carbon steel rolled to stretcher level standard flatness, complying with ASTM A109.

### **2.2 MANUFACTURED PRODUCTS**

- A. Materials, devices, and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. The elevator equipment, including controllers, door operators, and supervisory system shall be the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system.
- B. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled



unit. Components shall be compatible with each other and with the total assembly for the intended service.

- C. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- D. If key operated switches are furnished in conjunction with component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose.

### **2.3 CONDUIT AND WIREWAY**

- A. Install electrical conductors, except traveling cables, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than .75 inch or electrical metallic tubing smaller than .50 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be installed in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than .375 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.
- B. All conduits terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used.
- D. Connect motors or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

### **2.4 CONDUCTORS**

- A. Conductors shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple

conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.

- B. Provide all conduit and wiring between machine room, hoistway, and fixtures.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductors is not given, voltage and amperes shall not exceed limits set by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Elevator Contractor may, at his option, make these terminal connections on #10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

## **2.5 TRAVELING CABLES**

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid

strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.

- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable, five (5) pair shielded wires for card reader, one (1) RG-6 Ethernet cable for Wi-Fi, and two (2) pair 14 gauge wires for power as needed.
- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth may be installed from the hoistway suspension point to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

## **2.6 CONTROLLER AND SUPERVISORY PANEL**

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a steel frame in a NEMA Type 1 General Purpose Enclosure. Cabinet shall be securely attached to the building structure.
- B. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.
- C. Controller shall be provided with wiring and components for additional future travel if required.

## **2.7 MICROPROCESSOR CONTROL SYSTEM**

- A. Provide a microprocessor control system with absolute position/speed feedback to control dispatching, signal functions, door operation, and pump motor control. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval. Provide closed transition SCR soft start.

1. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals, wiring diagrams, and tools necessary for adjusting, maintenance, repair, and testing of equipment to the VA for use by the VA's designated Elevator Maintenance Service Provider.
- B. Provide a low oil control feature which shall shut off the motor and pump and return the elevator to the lowest landing. Upon reaching the lowest landing, doors will open automatically allowing passengers to leave the elevator, and then doors shall close. All control buttons, except the door open button, alarm bell button, and the call for help button shall be made ineffective.

## **2.8 EMERGENCY POWER OPERATION**

- A. The control system for Elevator(s) shall provide for the operation of at least one car per elevator group on emergency power upon failure of the normal power supply.
- B. Auxiliary equipment on elevator controllers, wiring between associated elevator controllers and wiring between elevator controllers and remote selector panel as required to permit the elevators to operate as detailed, shall be provided by the Elevator Contractor.
- C. Upon loss of normal power supply there shall be a delay before transferring to emergency power of 10 seconds minimum to 45 seconds maximum, the delay shall be accomplished through an adjustable timing device.
- D. Prior to the return of normal power an adjustable timer circuit shall activate that will cause all cars to remain at a floor if already there or stop and remain at the next floor if in flight. Actual transfer of power from auxiliary power to normal building power shall take place after all cars are stopped at a floor with their doors open.

## **2.9 MACHINE ROOM MONITOR**

- A. Provide a monitor in machine room. Provide one keyboard for each monitor.
- B. The monitor shall contain indicators to provide the following information:
  1. The floor where each elevator is currently located.
  2. The direction that each elevator is currently traveling or is scheduled to travel.
  3. The location and direction of currently registered hall calls.
  4. Elevators that are currently out of service.

5. Elevators that are currently bypassing hall calls.
6. Elevators that are currently engaged in passenger transfers.
7. Operations program under which entire group is currently operating.
8. Zone divisions of the entire group.
9. Door positions.
10. Status indication for cars on independent service, car top inspection, stop switch activated, alarm activated, fire service, and earthquake protection activated, etc.

C. The maintenance terminal shall be suitable for all troubleshooting procedures related to the specific type microprocessor installed on this project.

#### **2.10 FIREFIGHTER'S SERVICE**

- A. Provide Firefighter's Service.
1. Main Floor: 4<sup>th</sup> Floor of Building 2.
  2. Alternate Floor: 5<sup>th</sup> Floor of Building 2.
  3. Verify main and alternate floors with Contract Officer's Representative.

#### **2.11 INDEPENDENT SERVICE**

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

#### **2.12 MEDICAL EMERGENCY SERVICE**

- A. Provisions shall be made for calling elevator(s) to any floor served by the elevator on an emergency basis, operating independently from the dispatch signals and landing call signals.
- B. Install card reader/key switch in the floor landing push button fixture above the push buttons.
- C. Provide a call registered light indicator adjacent to card reader/key switch. The card reader/key switch at the landings and in the car shall only be operable by authorized personnel with a valid VA ID badge/key.
- D. When card reader/key switch is activated at any floor, the call register light indicator shall illuminate at the call floor and inside

the elevator only. The elevator control system shall instantly select an elevator to respond to the medical emergency call. Immediately upon selection, all car calls shall be cancelled. If car is traveling away from the medical emergency call, it shall slow down and stop at the nearest floor, maintain closed doors, reverse direction and proceed nonstop to the medical emergency call floor. If the car is traveling toward the medical emergency call floor, it shall proceed to that floor nonstop. If at the time of selection it is slowing down for a stop, the car shall stop, maintain doors closed, and start immediately toward the medical emergency floor.

- E. Arriving at the medical emergency floor, the car shall remain with doors open for 30 seconds. After this interval has expired and the car has not been placed on medical emergency operation inside the car, the car shall automatically return to normal service.
- F. Provide an LED illuminated indicator light next to the Medical Emergency card reader/key switch the same size as the Fire Service indicator.
  - 1. Locate a "Medical Emergency" card reader/key switch above call buttons in the main car operating panel for selecting medical emergency service. Activation of the card reader will allow the car to accept a car call for any floor, close doors, and proceed nonstop to the floor desired.
  - 2. After medical emergency call has been completed the elevator shall return to normal operation after an adjustable time of 30 to 90 seconds has expired.
- G. In the center of the rear cab panel provide a back lighted "MEDICAL EMERGENCY" LED illuminated display that shall flash on and off continuously when the car is assigned to this operation and until it is restored to normal service. "MEDICAL EMERGENCY" indicator shall be a photographic negative type 1830 mm (72 in.) to center above the floor, 152 mm (6 in.) wide X 76 mm (3 in.) high, with 12 mm (.50 in.) high letters legible only when illuminated.
- H. If the car being operated on "Independent Service", the medical emergency service indicator lights in the car operating panel and rear wall shall be illuminated, buzzer shall sound, and the "Audio Voice" system shall direct the attendant to return the car to automatic operation.

- I. If the car is out of service and unable to answer medical emergency calls, the call register light shall not illuminate.
- J. Each card reader/key switch shall have its identity legible and indelible engraved in faceplates. All lettering shall be 6 mm (.25 in.) high, filled with black paint.
- K. When Phase I fire recall is activated it shall over-ride elevators on medical emergency service and return them to the main or alternate fire service recall floor. When the fire emergency floor has been identified the attendants may complete their medical emergency run on Phase II firefighter's operation if life safety is not affected.

## **2.13 SEISMIC REQUIREMENTS**

- A. Meet the requirements of VA Seismic Design Manual H-18-8.

## **2.14 PUMP, MOTOR, AND VALVE ASSEMBLY**

- A. Provide pump assembly for the control of the elevator self-contained in a unit fabricated of structural steel. The unit shall consist of a hydraulic fluid pump, AC motor, oil control valves, muffler, piping, and fittings installed below the tank or in the tank.
- B. Enclose V-belt power unit on four open sides with not less than 16 gauge steel removable panel sections. Provide a 50 mm (2 in.) minimum, 100mm (4 in.) maximum air space between the top of the panels and bottom of tank. Line panels on the interior side with one-inch rigid acoustical insulation board. Install expanded metal sheave/belt guard that can be easily removed with hand tools for servicing and inspection.
- C. Control valves shall be electronically controlled. Hydraulic fluid flow shall be controlled to insure speed variation of not more than five (5) percent under all load conditions in either direction of travel.
- D. Pump shall be designed for hydraulic elevator service, having a steady discharge without pulsation to give smooth and quiet operation. Pump output shall be capable of lifting elevator car with rated capacity, with a speed variation of no more than five (5) percent between no load and full load. Hydraulic fluid by-pass shall discharge directly into storage tank.
- E. Provide motor specifically designed for elevator service, synchronous speed not in excess of 1800 RPM, not to exceed nameplate full load current by more than 10%, and rated 120 starts per hour without exceeding a rise of 40 degrees C.

- F. Provide isolation units of rubber to prevent transmission of pump and motor vibration to the building.

## **2.15 HYDRAULIC SYSTEM**

- A. Construct the storage tank of sheet steel, welded construction, and a steel cover with means for filling, a minimum one-inch protected vent opening, and a valved drain connection. Tank shall be sized to pass through machine room door as shown on drawings. Provide marked gauge to monitor hydraulic fluid level. Tank shall be sized to hold volume of hydraulic fluid required to lift elevator to stop ring, plus a reserve of not less than ten gallons. Provide a baffle in the bottom of the tank to prevent entry of any sediment or foreign particles into hydraulic system. Baffle shall also minimize aeration of hydraulic fluid. Permissible minimum hydraulic fluid level shall be clearly indicated. Hydraulic fluid shall be of good grade to assure free flow when cool, and have minimum flash point of 380-400 degrees F. Provide initial supply of hydraulic fluid for operation of elevator.
  - 1. Provide a means to maintain the fluid viscosity in the reservoir, pump, and control valve at a recommended operating temperature.
  - 2. Provide a data plate on the tank framing indicating the characteristics of the hydraulic fluid used.
- B. Furnish and install connections between the storage tank, pump, muffler, operating valves, and cylinder complete with necessary valves, pipe supports, and fittings. Pipe shall be minimum schedule 40 steel with threaded, flanged, or welded mechanical couplings. Size of pipe and couplings between cylinder and pumping unit shall be such that fluid pressure loss is limited to 10 percent.
- C. Do not subject valves, piping, and fittings to working pressure greater than those recommended by the manufacturer.
- D. Support all horizontal piping. Place hangers or supports within 305 mm (12 in.) on each side of every change of direction of pipe line and space supports not over 3.0 meters (10 ft) apart. Secure vertical runs properly with iron clamps at sufficiently close intervals to carry weight of pipe and contents. Provide supports under pipe to floor.
  - 1. Provide all piping from machine room to hoistway, including necessary supports or hangers. If remote piping is underground or in damp inaccessible areas, install hydraulic piping thru PVC sleeve.



- E. Install pipe sleeves where pipes pass through walls or floors. Set sleeves during construction. After installation of piping, equip the sleeves with snug fitting inner liner of fire rated insulation.
- F. Install blowout-proof, non-hammering, oil-hydraulic muffler in the hydraulic fluid supply pressure line near power unit in machine room. Design muffler to reduce to a minimum any pulsation or noises that may be transmitted through the hydraulic fluid into the hoistway.
- G. Locate the manual lowering valve, easily accessible, properly identified, and not concealed within the storage tank. Mark the operating handle in red.
- H. Provide an automatic shut-off valve in the oil supply line at the cylinder inlet. Weld inlet pipe to cylinder, threaded to receive shut-off valve. Activate the automatic shut-off valve when there is more than a ten percent increase in high speed in the down direction. When activated, this device shall immediately stop the descent of the elevator, and hold the elevator until it is lowered by use of the manual lowering feature of the valve. Arrange the manual lowering feature of the automatic shut-off valve to limit the maximum descending speed of the elevator to 15 fpm. The exposed adjustments of the automatic shut-off valve shall have their means of adjustment sealed after being set to their correct position.
- I. Provide external tank shut-off valve to isolate hydraulic fluid during maintenance operations.
- J. Provide shut-off valves in the pit near the cylinder and in the machine room capable of withstanding 150 percent of design operating pressure. Each manual valve shall have an attached handle.
- K. Provide oil-tight drip pan for assembled pumping unit, including storage tank. Pan shall be not less than 16 gauge sheet steel, with one-inch sides.
- L. Components of the hydraulic system shall be factory certified to withstand pressure equal to twice the calculated working pressure.

## **2.16 HYDRAULIC PLUNGER ASSEMBLY**

- A. Cylinder and plunger shall be sized to lift gross load the height specified. Factory test the plunger assembly at a pressure equal to twice the calculated working pressure, for strength and to insure freedom from leakage. Provide bottom of cylinder head with internal guide bearing and top of cylinder head with removable packing gland. Victaulic type packing gland head is not permitted.

1. Provide a bleeder valve located below the cylinder flange to release air or other gases from the system.
  2. Equip cylinder with drip ring below the packing gland to collect leakage of hydraulic fluid.
  3. Bolt the cylinder mounting brackets to footing channels that support the buffers.
- B. Install a flexible tubing scavenger line with an electrically operated pump between the piston drip ring and oil storage tank. Scavenger line, pump and strainers shall operate independently of hydraulic fluid pressure. Equip scavenger pump with a water float designed to prevent operation of the pump should the pit flood and designed to be manually reset. Secure pump and reservoir to the pit channels.
- C. Plunger shall be heavy seamless steel tubing, turned smooth and true to within plus or minus .38 mm (0.015 in.) tolerance and no diameter change greater than .07 mm (0.003in.) per-inch of length. Where plunger is multi-piece construction, machine the joints to assure perfectly matching surfaces.
1. Secure plunger to underside of platform supporting beams with fastenings capable of supporting four times the weight of the plunger. The platen plate shall incorporate piston to car vibration isolation.
  2. Provide a stop ring welded or screwed to the bottom of plunger that shall prevent the plunger from leaving its cylinder.
  3. Isolate plunger head from the platen plate to prevent corrosion or electrolysis.
  4. Protect plunger, repair or replace if gouged, nicked or scored.

#### **2.17 HYDRAULIC CYLINDER CASING AND WELL HOLE**

- A. The casing shall be iron or steel not less than 0.375-inch thick, at least 15.2 mm (6 in.) larger in diameter than the cylinder. Close the bottom with 15.2 mm (6 in.) of concrete.
- B. Provide PVC casing liner to fit inside steel casing. Fabricate liner with watertight bottom and a top flange gasket to seal plunger flange and form a complete, watertight, electrically non-conductive encasement of the entire unit.
- C. Provide suitable well hole to accommodate casing. Coordinate the drilling of well hole and setting of the cylinder with construction of concrete pit. Provide watertight joint between the casing and the pit floor at bottom of pit.

- D. Base bid on drilling hole in dirt, sand, rock, gravel, loam, boulders, hardpan, water, or other obstacles. Include the removal of all dirt and debris.

#### **2.18 CAR BUFFERS**

- A. Provide a minimum of two spring buffers for each elevator. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on elevator. Buffers shall have a permanently attached metal plate indicating its stroke and load rating. Buffer anchorage shall not puncture pit waterproofing.
- B. Furnish pipe stanchions and struts as required to properly support the buffer.

#### **2.19 CAR GUIDES**

- A. Install on car frame four adjustable roller guides, each assembled on a substantial metal base, to permit individual alignment to the guide rails.
- B. Each guide shall consist of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. Secure the roller guides at top and bottom on each side of car frame and counterweight frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers, and if required, beveled washers.
- C. Provide sheet metal guards to protect rollers on top of car and counterweight.
- D. Minimum diameter of car rollers shall be 150 mm (6 in.) unless the six wheel roller guide is used. The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.
- E. Equip car with an auxiliary guiding device for each guide shoe/roller which shall prevent the car from leaving the rails in the event that the normal guides fail. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is

fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

F. Alternate Guide Shoes for service and freight elevators:

1. Provide each shoe with renewable non-metallic gibs of durable material having low coefficient of friction and long-wearing qualities, when operated on guide rails receiving infrequent, light applications of rail lubricant. Gibs containing graphite or other solid lubricants are not acceptable.
2. Flexible guide shoes of approved design, other than swivel type, may be used provided they are self-aligning on all three faces of the guide rails.
3. Provide spring take-up in car guide shoes for side play between rails.

## **2.20 GUIDE RAILS, SUPPORTS, AND FASTENINGS**

- A. Guide rails for car shall be planed steel T-sections and weigh // 27.5 kg/m (18.5 lb/ft).
- B. Securely fasten guide rails to the brackets or other supports by heavy duty steel rail clips.
- C. Provide car rail brackets of sufficient size and design to insure substantial rigidity to prevent spreading or distortion of rails under any condition.
- D. Guide rails shall extend from channels on pit floor to within 76 mm (3 in.) of the underside of the concrete slab or grating at top of hoistway with a maximum deviation of 3.2 mm (.125 in.) from plumb in all directions. Provide a minimum of 19 mm (.75 in.) clearance between bottom of rails and top of pit channels.
- E. Guide rail anchorages in pit shall be made in a manner that will not reduce effectiveness of the pit waterproofing.
- F. In the event inserts or bond blocks are required for the attachment of guide rails, the Contractor shall furnish such inserts or bond blocks and shall install them in the forms before the concrete is poured. Use inserts or bond blocks only in concrete or block work where steel framing is not available for support of guide rails. Expansion-type bolting for guide rail brackets will not be permitted.

- G. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T-section with two field coats of manufacturer's standard enamel.

#### **2.21 NORMAL AND FINAL TERMINAL STOPPING DEVICES**

- A. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
  - 1. Switches shall function with any load up to and including 100 percent of rated elevator capacity at any speed obtained in normal operation.
  - 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- B. Mount final terminal stopping switches in the hoistway.
  - 1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
  - 2. Switches shall be independent of other stopping devices.
  - 3. Switches, when opened, shall remove power from pump motor and control valves preventing operation of car in either direction.

#### **2.22 CROSSHEAD DATA PLATE AND CODE DATA PLATE**

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead.
- B. Permanently attach a Code Data Plate, in plain view, to the controller.

#### **2.23 WORKMAN'S LIGHTS AND OUTLETS**

- A. Provide duplex GFCI protected type receptacles and lamp, with guards on top of elevator car and beneath platform. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type rated for 15 amperes and 125 volts.

#### **2.24 TOP-OF-CAR OPERATING DEVICE**

- A. Provide a cartop operating device.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (.25 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop switch, push to stop/pull to run.
- E. Provide permanent identification for the operation of all components in the device.

- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

#### **2.25 LEVELING DEVICE**

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (.125 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (.125 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape or steel tape with magnets. Submit design for approval.

#### **2.26 EMERGENCY STOP SWITCHES**

- A. Provide an emergency stop switch, push to stop/pull to run, for each top-of-car device, pit, machine spaces, service panel and firefighter's control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

#### **2.27 MAIN CAR OPERATING PANEL**

- A. Locate the main car operating panel in the car enclosure on the front return panel for passenger/service elevators and the front of the side wall for freight elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One piece front faceplate with edges beveled 15 degrees or swing return panel shall have the firefighter's service panel recessed into the upper section and the service operation panel recessed into the lower section fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology and tactile symbols on the faceplate shall be on square or rectangular plates recessed into the faceplate with its surface

flush with the surface of the faceplate. Use 6 mm (.25 in.) letters to identify all devices in the faceplate. The handicapped markings with contrasting background shall be 12mm (.50 in.) high raised .030 inch on the plate. Surface mounted plates are not acceptable.

- D. The upper section shall contain the following items in order listed from top to bottom:
1. Elevator number, 12.5 mm (.50 in.) high with black paint for contrast.
  2. Capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
  3. LED illuminated digital car position indicator with direction arrows.
  4. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
  5. Firefighter's Emergency Operation Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
  6. Firefighter's Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
  7. Medical Emergency card reader/key switch marked "MEDICAL EMERGENCY" with two positions labeled "ON" and "OFF" and Medical Emergency Indicator Light located next to the card reader/key switch shall be round with a minimum diameter of 25 mm (1 in.). Instruction for Medical Emergency operation shall be engraved below the card reader/key switch and light.
  8. Key operated Independent Service Switch.
  9. Provide a Door Hold Button on the faceplate next to the Independent Service Key Switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button.

10. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (.50 in.) high in the face of the call button.
  11. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb.
    - a. Rear Door Open and Rear Door Close buttons shall be located below the Front Door Open and Front Door Close buttons. They shall have "REAR OPEN" and "REAR CLOSE" legibly and indelibly identified by letters in the face of the respective button.
  12. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices. Provide audible signaling devices including the necessary wiring.
  13. Emergency Help push button shall activate two way communications by Auto Dial telephone system that is compatible with the VAMC's telephone system. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (.50 in.) high letters.
- E. The service operation panel, in the lower section shall contain the following items:
1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
  2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "ACCESS ENABLE" with its two positions marked "ON" and "OFF".
  3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
  4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".



5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "PUSH TO STOP" and "PULL TO RUN".

#### **2.28 CAR POSITION INDICATOR**

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 63 mm (2.5 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

#### **2.29 AUDIO VOICE SYSTEM**

- A. Provide digitized audio voice system. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice system shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.

#### **2.30 AUTO DIAL TELEPHONE SYSTEM**

- A. Furnish and install a complete ADA compliant auto dial telephone that is compatible with the VAMC's telephone system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with two numbers.
- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol signage and Braille adjacent to button mounted integral with car operating panels.

- E. The auto dial system may be located in the main or auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- F. Each elevator shall have individual phone numbers.
- G. If the operator ends the call, the passenger shall be able to redial the telephone immediately.

## **2.31 CORRIDOR OPERATING DEVICES**

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (.125 in.) thick flat stainless steel with all edges beveled 15 degrees.
- B. Corridor push button faceplates shall be sized to accommodate corridor pictograph on faceplate. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. All terminology and tactile symbols on the faceplate shall be raised .030 inch with contrasting background, on square or rectangular plates recessed into the faceplate with its surface flush with the surface of the faceplate. The handicapped markings with contrasting background shall be 12mm (0.5 in.) high raised .030 inch on the plate, square or rectangular in shape. Use 6 mm (.25 in.) letters to identify all other devices in the faceplate. Surface mounted plates are not acceptable.
- F. Provide one risers of landing call buttons for each elevator or group of elevators as shown on contract drawings.
- G. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- H. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (.50 in.) high in the face of each button. Provide a corresponding Braille plate on the left side of each button.
- I. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if

closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

- J. Provide emergency power indicator light, medical emergency card reader/key switch and indicator light, fire service recall key switch and indicator light, fire recall instruction, communication failure light, audible enunciator, and reset key switch in a separate fixture at the designated main floor.
- K. Submit design of hall pushbutton fixtures for approval.

## **2.32 DIGITAL CORRIDOR LANTERN/POSITION INDICATOR**

- A. Provide elevator with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor in healthcare facilities. For non-healthcare facilities provide combination fixtures only at main and alternate fire recall floors. Provide each terminal landing with "UP" or "DOWN", minimum 63 mm (2.5 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel. Corridor lanterns shall not be illuminated when a car passes a floor without stopping. Each lantern shall be equipped with an audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.
- B. Install alpha-numeric digital position indicator between the arrival lanterns. Indicator faceplate shall be stainless steel. Numerals shall be not less than 63 mm (2.5 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.

## **2.33 HOISTWAY ACCESS**

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Elevators with side slide doors, mount the access key switch 1830 mm (6 ft) above the corridor floor in the wall next to the strike jamb.

- B. Exposed portion of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions.
- C. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position.
- D. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose at the VA Medical Center.
- E. Arrange the hoistway switch to initiate and maintain movement of the car. When the elevator is operated in the down direction from the top terminal landing, limit the zone of travel to a distance not greater than the top of the car crosshead level with the top floor. Submit design and location of access switches for approval.
- F. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators.

#### **2.34 HOISTWAY ENTRANCES: SERVICE ELEVATORS**

- A. Provide complete entrances with sills, sill supports, hangers, hanger supports, tracks, angle struts, unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.
- B. Provide one piece extruded nickel silver sills grooved for door guides and recessed for fascia plates. Sills shall have overall height of not less than 19 mm (.75 in.) set true, straight, and level, with hoistway edges plumb over each other, and top surfaces flush with finished floor. Hoistway entrance frames and sills shall be grouted solid full length after installation.
- C. Construct hanger supports of not less than 4.5 mm (.1875 in.) thick steel plate, and bolted to strut angles.
- D. Structural steel angles 76 mm x 76 mm x 9 mm (3 in. x 3 in. x .375 in.) shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 in.) on center and at each end with two bolts.
- E. Provide jambs and head soffits, of not less than 14-gauge stainless steel. Jambs and head soffits shall be bolted/welded construction and provided with three anchors each side. Side jambs shall be curved. Radius of curvature shall be 89 mm (3.5 in.). Head jamb shall be square, and shall overhang corridor face of side jambs by 6 mm (.25 in.). Rigidly fasten jambs and head soffits to building structure and

grouted solid. After installation, protect jambs and head soffits to prevent damage to finish during construction.

- F. Provide raised numerals or letters on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- G. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.
- H. Provide service entrances with two speed side opening horizontal sliding doors.
  - 1. Door panels shall be flush hollow metal construction, not less than 32 mm (1.25 in.) thick, consisting of one continuous piece 16-gauge stainless steel on corridor side wrapped around the leading edge. Separate two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Top and bottom of door panels shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be a minimum of 1.0 mm (0.04 in.) in thickness and of the hat section type.
  - 2. Hang doors on two-point suspension hangers having sealed ball bearing sheaves not less than 76 mm (3 in.) in diameter, made of non-metallic sound-reducing material. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (.015625 in.) clearance. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks. Do not use hangers that are constructed integrally with the door panels.
  - 3. Provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib at the bottom of door panel.
  - 4. Reinforce each door panel for interlock mechanism, drive assembly, and closer. Provide relating devices to transmit motion from one door panel to the other.
  - 5. One door panel for each entrance shall bear a BOCA label, Underwriters' label or labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to the COR.

6. Fasten sight guard of 14-gauge stainless steel, extending full height of panel, to leading edge of fast speed panel of two-speed doors.
- I. Provide 14-gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be three (3) inches wider than door opening of elevator and reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide shear guards beveled back to and fastened to the wall.
- J. Equip each hoistway door with an electrical/mechanical interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position.
- K. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2 or equivalent.

#### **2.35 CAR FRAME: SERVICE ELEVATORS**

- A. Car frame shall be constructed of channel stiles, crosshead, gussetts, and braces securely bolted and/or welded. The entire assembly shall be constructed to withstand unequal loading of platform. Car frame members shall be constructed to relieve the car enclosure of all strains.

#### **2.36 CAR PLATFORM: SERVICE ELEVATORS**

- A. Construct the car platform to meet the requirements of class loading specified. The platform shall be designed to withstand the forces developed under the loading conditions specified. Provide car entrances with extruded nickel silver sill or better with machined or extruded guide grooves. Cover underside and all exposed edges of wood filled platform with sheet metal of not less than 27-gauge, with all exposed joints and edges folded under. Fire resistant paint is not acceptable. Platform shall have flexible composition flooring not less than 3 mm (.125 in.) thick. Adhesive material shall be type recommended by manufacturer of flooring. Lay flooring flush with threshold plate and base.
- B. Provide a platform guard (toe guard) of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1.25 in.).

- C. Isolate the platform from the car frame by approved rubber pads or other equally effective means.
- D. Provide adjustable diagonal brace rods to hold platform firmly within car suspension frame.
- E. Balance car front to back and side to side. Provide balancing frame and weights, properly located, to achieve the required true balance.
- F. Provide a bonding wire between frame and platform.

## **2.37 CAR ENCLOSURE: SERVICE ELEVATORS**

- A. Car enclosure shall have a dome height inside the cab of 2440 mm (8 ft).
- B. Securely fasten car enclosure to platform by through bolts located at intervals of not more than 457 mm (18 in.) running through an angle at the base of panels to underside of platform.
- C. Front return wall panel, entrance columns, entrance head-jamb, and transom shall be 14-gauge stainless steel. Transom shall be full width of cab. Side and rear walls shall be constructed of 14-gauge cold rolled steel. Coat exterior of walls with mastic sound insulation material approximately 2.5 mm (.09375 in.) thick followed by a prime coat of paint.
- D. Side and rear walls of service elevators, up to the center line of the top handrail, shall be covered with stainless steel. Side and rear walls to the ceiling shall be covered with high pressure plastic laminate panels applied directly to the cab walls or raised panels //. Submit a method of fastening panels to steel walls.
- E. Construct canopy of not less than 12-gauge steel.
- F. Provide car top railings.
- G. Provide a hinged top emergency exit cover. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a exit switch to prevent operation of the elevator when the emergency exit is open.
- H. Provide duplex, GFCI protected receptacle in car. Locate flush-mounted receptacle on the centerline of the main car operating panel, 150 mm (6 in.) above the car floor.
- I. Lighting for service elevators:
  - 1. Provide car with indirect LED lamps mounted front to rear in lighting coves along each side of the cab ceiling, no hanging ceiling.

2. Equip the lighting cove with asymmetrical reflectors having specular finish. Maintain a minimum light level of 50-foot candles 914 mm (36 in.) above finished floor at the car operating panels.
  3. Enclose the entire vertical space between the light trough outer edge and the cab canopy with approved opaque white or clear lumicite sheeting. Lumicite sheeting shall be removable for cleaning and re-lamping.
- J. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan with rated air displacement of 250 cfm and 400 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in the service panel.
- K. Provide car enclosure with two sets of handrails with centerlines 750 mm and 1050 mm (30 in. and 42 in.) above the car floor.
1. Locate handrails 38 mm (1.50 in.) from cab wall. Install handrails on side and rear walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.
  2. Provide service elevators with flat stock handrails with the ends at the entrance turned back to the wall.
- L. Provide service car with two-speed side opening horizontal sliding doors constructed the same as hoistway doors.
- M. Provide one set of protective pads for service elevator of sufficient length to completely cover two sides, rear walls and front return of cab interior. Pads shall consist of a minimum of 6 mm (.25 in.) thick glass fiber insulation securely sewn between flame resistant vinyl coated coverings. Color of the covering shall be approved by the Contracting Officer Representative. Provide stainless steel pad buttons or hooks, spaced at intervals of not more than 150 mm (18 in.) to adequately support pads.

## **2.38 POWER DOOR OPERATORS: SERVICE ELEVATORS**

- A. Provide a high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide microprocessor door control with circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall



be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to door operator/motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. Closing speed of the doors shall be .305 m (1 ft) per second. Reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, and stopping of the doors at extremes of travel.

- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car.
- C. Car and hoistway doors shall be manually operable in an emergency without disconnecting the power door operating equipment unless the car is outside the unlocking zone.
  - 1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
  - 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, except during firefighter's operation.
- D. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. Do not provide door nudging.
  - 1. If an obstruction of the doors should not activate the photo-electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.
- E. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open.

Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

### **PART 3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Examine work of other trades on which the work of this Specification depends. Report defects to the Contracting Officer Representative in writing that may affect the work of elevator contractor.
- B. Examine elevator hoistway openings for plumb, level, in line, and that elevator pit is proper size, waterproofed and drained with necessary access door, and ladder.
- C. Examine machine room for proper illumination, heating, ventilation, electrical equipment, and beams are correctly located complete with access stairs and door.
- D. If the Elevator Contractor requires changes in size or location of trolley beams or their supports and trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the Contracting officer, and include additional cost in their bid.
- E. Work required prior to the completion of the elevator installation:
  - 1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
  - 2. Provide light and GFCI outlets in the elevator pit and machine room.
  - 3. Furnish electric power for testing and adjusting elevator equipment.
  - 4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
  - 5. Supply power for cab lighting and ventilation from an emergency **power panel specified in Division 26, ELECTRICAL.**
  - 6. Machine room enclosed and protected from moisture, with self-closing, self-locking door and access stairs.
  - 7. Provide fire extinguisher in machine room.
- F. Provide to General Contractor for installation; inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

#### **3.2 ARRANGEMENT OF EQUIPMENT**

- A. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hoisting machine.

**3.3 WORKMANSHIP, INSTALLATION, AND PROTECTION**

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.
- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.
- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original new condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- F. Hoist cables that are exposed to accidental contact in the machine room and pit shall be completely enclosed with 16-gauge sheet metal or expanded metal guards.
- G. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact.

**3.4 CLEANING**

- A. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster, dust, and other debris.
- B. Clean machine room and equipment.
- C. Perform hoistway clean down.
- D. Prior to final acceptance remove protective coverings from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

**3.5 PAINTING AND FINISHING**

- A. All equipment, except specified as architectural finish, shall be painted one coat of approved color, conforming to manufacturer's standard.
- B. Hoist machine, motor, shall be factory painted with manufacturer's standard finish and color.

- C. Controller, sheave, car frame and platform, counterweight, beams, rails and buffers except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory primer coat or approved equal.
- D. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascia or walls within door restrictor areas. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- E. Elevator pump/motor machine, controller, main line switch/shunt trip circuit breaker, bolster channel, and cross head of car shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.
- F. Hoistway Entrances of Service Elevators:
  - 1. Door panels shall be given rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel.
  - 2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.
- G. Elevator Cabs for Service Elevators:
  - 1. Interior and exterior steel surfaces shall be given rust resistant treatment before finish is applied.
  - 2. Interior steel surfaces shall be factory finished with one coat of paint of approved color.
  - 3. Give exterior faces of car doors one finish coat of paint of approved color.

### **3.6 PRE-TESTS AND TESTS**

- A. Pre-test the elevators and related equipment in the presence of the Contracting Officer Representative or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by Contracting Officer Representative.
  - 1. Procedure outlined in the Inspectors Manual for Hydraulic Elevators, ASME A17.2 shall apply.

- a. Final test shall be conducted in the presence of and witnessed by a third party ASME QEI-1 Certified Elevator Inspector, contracted by the VA.
  - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
- 2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, oil pressure gauge, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
- B. Inspection of workmanship, equipment furnished, and installation for compliance with specification.
- C. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at every floor, in either direction of travel, for not less than five or more than ten seconds per floor.
- D. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load and no load in the elevator. Speed shall be determined by certified tachometer. The actual measured speed of the elevator with all loads in either direction shall be within five (5) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
- E. Temperature Rise Test: The temperature rise of the pump motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within 5 degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
- F. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car and with contract load in car in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (.125 in.) of level with landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall

automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (.125 in.) of level with the landing floor regardless of change in load.

- G. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.
- H. Overload Devices: Test all overload current protection devices in the system at final inspection.
- I. Limit Stops:
  - 1. The position of the car when stopped by each of the normal limit switches with no load and with contract load in the car shall be accurately measured.
  - 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
- J. Working Pressure: Verify working pressure of the hydraulic system by pressure gauge placed in the system line. Take readings with no load and full load in car.
- K. Test automatic shut-off valve for proper operation.
- L. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- M. Performance of the Elevator supervisory system shall be witnessed and approved by the elevator inspector and a representative of the Contracting Officer Representative.
- N. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
- O. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by

the elevator inspector and the representative of the Contracting Officer Representative.

### **3.7 INSTRUCTION OF VA PERSONNEL**

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour work day. Instruction shall commence after completion of all work and at the time and place directed by the Contracting Officer Representative.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the Contracting Officer Representative in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrams of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, electronic devices, and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

### **3.8 INSPECTION AND MAINTENANCE SERVICE: GUARANTEE PERIOD OF SERVICE**

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the Contracting Officer Representative. This maintenance service shall run concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanics and Apprentices.
- B. This contract will cover full maintenance including emergency call back service, inspections and servicing the elevators listed in the schedule of elevator. The Elevator Contractor shall be required to perform the following:
  - 1. Bi-weekly systematic examination of equipment.

2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in like new condition and proper working order.
  3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
  4. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, and signal system shall be cleaned, lubricated and adjusted.
  5. Guide rails and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
  6. Maintain the performance standards set forth in this specification.
  7. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
  8. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the Contracting Officer Representative or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the Contracting Officer Representative.



- F. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all bi-weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1.

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**SECTION 21 13 13**  
**WET-PIPE SPRINKLER SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Design, installation and testing shall be in accordance with NFPA 13.
- B. The design and installation of a hydraulically calculated automatic wet-pipe system complete and ready for operation, for all portions of Building scope, including the penthouse, elevator machine rooms, elevator pits.
- C. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 07 84 00, FIRESTOPPING.
- C. Section 09 91 00, PAINTING.
- D. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.
- E. Section 28 31 00, FIRE DETECTION AND ALARM.

**1.3 DESIGN CRITERIA**

- A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.
  - 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
  - 2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:

- a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
  - b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, and Repair Shops.
  - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Water Supply: Base water supply on a flow test of:
- a. Location Fire Pump
5. Zoning:
- a. For each sprinkler zone provide a control valve, flow switch, and a test and drain assembly with pressure gauge. For buildings greater than two stories, provide a check valve at each control valve.
  - b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.
6. Provide seismic protection in accordance with NFPA 13. Contractor shall submit load calculations for sizing of sway bracing for systems that are required to be protected against damage from earthquakes.

#### **1.4 SUBMITTALS**

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be

accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:

1. Qualifications:

- a. Provide a copy of the installing contractors fire sprinkler contractor's license.
- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
- c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.

3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.

4. Calculation Sheets:

- a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 13.
- b. Submit calculations of loads for sizing of sway bracing in accordance with NFPA 13.

5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID

- No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.
6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In addition, submittals shall include, but not be limited to, the following:
    - a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
      - 1) One full size (or size as directed by the COR) printed copy.
      - 2) One complete set in electronic pdf format.
      - 3) One complete set in AutoCAD format or a format as directed by the COR.
    - b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
    - c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.
    - d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.
    - e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and

mount in an accessible location adjacent to the riser or as directed by the COR.

### **1.5 QUALITY ASSURANCE**

- A. Installer Reliability: The installer shall possess a valid State of (North Carolina) fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
  - 13-13.....Installation of Sprinkler Systems
  - 25-14.....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
  - 101-15.....Life Safety Code
  - 170-15.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
  - Fire Protection Equipment Directory (2011)
- D. Factory Mutual Engineering Corporation (FM):
  - Approval Guide

## **PART 2 - PRODUCTS**

### **2.1 PIPING & FITTINGS**

- A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.
  - 1. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.
- B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.

1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
2. Piping sizes 50 mm (2 inches) and smaller shall be black steel Schedule 40 with threaded end connections.
3. Piping sizes 65 mm (2 ½ inches) and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
4. Use nonferrous piping in MRI Scanning Rooms.
5. Plastic piping shall not be permitted.
6. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter of 1-inch and a maximum length of 6-feet.

## **2.2 VALVES**

- A. General:
  1. Valves shall be in accordance with NFPA 13.
  2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.
- C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.
- D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

## **2.4 SPRINKLERS**

- A. All sprinklers shall be FM approved quick response except "institutional" type sprinklers shall be permitted to be UL Listed quick response. Provide FM approved quick response sprinklers in all areas, except that standard response sprinklers shall be provided in freezers, refrigerators, elevator hoistways, elevator machine rooms, and generator rooms.



- B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated and sprinklers in generator rooms shall be no less than high temperature rated.
- C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

## **2.5 SPRINKLER CABINET**

- A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each type of sprinkler in accordance with NFPA 13. Locate adjacent to the riser.
- B. Provide a list of sprinklers installed in the property in the cabinet. The list shall include the following:
  1. Manufacturer, model, orifice, deflector type, thermal sensitivity, and pressure for each type of sprinkler in the cabinet.
  2. General description of where each sprinkler is used.
  3. Quantity of each type present in the cabinet.
  4. Issue or revision date of list.

## **2.6 SPRINKLER SYSTEM SIGNAGE**

Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

## **2.7 SWITCHES:**

- A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Alarm Pressure Switches: Activation by any flow of water equal to or in excess of the discharge from one sprinkler. The alarm pressure switch shall be UL Listed or Factory Mutual Approved for the application in

which it is used. Activation of the alarm pressure switch shall cause an alarm on the fire alarm system control unit.

- D. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

## **2.8 GAUGES**

Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

## **2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING**

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

## **2.10 WALL, FLOOR AND CEILING PLATES**

Provide chrome plated steel escutcheon plates.

## **2.11 VALVE TAGS**

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

# **PART 3 - EXECUTION**

## **3.1 INSTALLATION**

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, and seismic bracing shall be installed accordance with NFPA 13.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.

- D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.
- G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.
- J. Clearances: For systems requiring seismic protection, piping that passes through floors or walls shall have penetrations sized 50 mm (2 inches) nominally larger than the penetrating pipe for pipe sizes 25 mm (1 inch) to 90 mm (3 ½ inches) and 100 mm (4 inches) nominally larger for penetrating pipe sizes 100 mm (4 inches) and larger.
- K. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- L. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.

- M. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- N. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of paint to match adjacent surfaces, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings and in crawl spaces is not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.
- O. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:
  - 1. Identification Signs:
    - a. Provide signage for each control valve, drain valve, sprinkler cabinet, and inspector's test.
    - b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with COR. Where existing nomenclature does not exist, the Tag Identification shall include no less than the following: (FP-B-F/SZ-#) Fire Protection, Building Number, Floor Number/Smoke Zone (if applicable), and Valve Number. (E.g., FP-500-1E-001) Fire Protection, Building 500, First Floor East, Number 001.)
  - 2. Instruction/Information Signs:
    - a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
    - b. Provide signage indicating the number and location of low point drains.
  - 3. Hydraulic Placards:
    - a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.

- S. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.
- T. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least one week prior to the planned interruption.

### **3.2 INSPECTION AND TEST**

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test

### **3.3 INSTRUCTIONS**

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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**SECTION 22 05 11**  
**COMMON WORK RESULTS FOR PLUMBING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
- C. Abbreviations/Acronyms:
  - 1. ABS: Acrylonitrile Butadiene Styrene
  - 2. AC: Alternating Current
  - 3. ACR: Air Conditioning and Refrigeration
  - 4. AI: Analog Input
  - 5. AISI: American Iron and Steel Institute
  - 6. AO: Analog Output
  - 7. AWG: American Wire Gauge
  - 8. BACnet: Building Automation and Control Network
  - 9. BAg: Silver-Copper-Zinc Brazing Alloy
  - 10. BAS: Building Automation System
  - 11. BCuP: Silver-Copper-Phosphorus Brazing Alloy
  - 12. BSG: Borosilicate Glass Pipe
  - 13. CDA: Copper Development Association
  - 14. C: Celsius
  - 15. CLR: Color
  - 16. CO: Carbon Monoxide
  - 17. COR: Contracting Officer's Representative
  - 18. CPVC: Chlorinated Polyvinyl Chloride
  - 19. CR: Chloroprene
  - 20. CRS: Corrosion Resistant Steel
  - 21. CWP: Cold Working Pressure
  - 22. CxA: Commissioning Agent
  - 23. db(A): Decibels (A weighted)
  - 24. DDC: Direct Digital Control
  - 25. DI: Digital Input
  - 26. DISS: Diameter Index Safety System
  - 27. DO: Digital Output
  - 28. DVD: Digital Video Disc
  - 29. DN: Diameter Nominal

- 30. DWV: Drainage, Waste and Vent
- 31. ECC: Engineering Control Center
- 32. EPDM: Ethylene Propylene Diene Monomer
- 33. EPT: Ethylene Propylene Terpolymer
- 34. ETO: Ethylene Oxide
- 35. F: Fahrenheit
- 36. FAR: Federal Acquisition Regulations
- 37. FD: Floor Drain
- 38. FED: Federal
- 39. FG: Fiberglass
- 40. FNPT: Female National Pipe Thread
- 41. FPM: Fluoroelastomer Polymer
- 42. GPM: Gallons Per Minute
- 43. HDPE: High Density Polyethylene
- 44. Hg: Mercury
- 45. HOA: Hands-Off-Automatic
- 46. HP: Horsepower
- 47. HVE: High Volume Evacuation
- 48. ID: Inside Diameter
- 49. IPS: Iron Pipe Size
- 50. Kg: Kilogram
- 51. kPa: Kilopascal
- 52. lb: Pound
- 53. L/s: Liters Per Second
- 54. L/min: Liters Per Minute
- 55. MAWP: Maximum Allowable Working Pressure
- 56. MAX: Maximum
- 57. MED: Medical
- 58. m: Meter
- 59. MFG: Manufacturer
- 60. mg: Milligram
- 61. mg/L: Milligrams per Liter
- 62. ml: Milliliter
- 63. mm: Millimeter
- 64. MIN: Minimum
- 65. NF: Oil Free Dry (Nitrogen)
- 66. NPTF: National Pipe Thread Female
- 67. NPS: Nominal Pipe Size



- 68. NPT: Nominal Pipe Thread
- 69. OD: Outside Diameter
- 70. OSD: Open Sight Drain
- 71. OS&Y: Outside Stem and Yoke
- 72. OXY: Oxygen
- 73. PBPU: Prefabricated Bedside Patient Units
- 74. PH: Power of Hydrogen
- 75. PLC: Programmable Logic Controllers
- 76. PP: Polypropylene
- 77. PPM: Parts per Million
- 78. PSIG: Pounds per Square Inch
- 79. PTFE: Polytetrafluoroethylene
- 80. PVC: Polyvinyl Chloride
- 81. PVDF: Polyvinylidene Fluoride
- 82. RAD: Radians
- 83. RO: Reverse Osmosis
- 84. RPM: Revolutions Per Minute
- 85. RTRP: Reinforced Thermosetting Resin Pipe
- 86. SCFM: Standard Cubic Feet Per Minute
- 87. SDI: Silt Density Index
- 88. SPEC: Specification
- 89. SPS: Sterile Processing Services
- 90. STD: Standard
- 91. SUS: Saybolt Universal Second
- 92. SWP: Steam Working Pressure
- 93. TEFC: Totally Enclosed Fan-Cooled
- 94. TFE: Tetrafluoroethylene
- 95. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
- 96. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
- 97. T/P: Temperature and Pressure
- 98. USDA: U.S. Department of Agriculture
- 99. V: Volt
- 100. VAC: Vacuum
- 101. VA: Veterans Administration
- 102. VAMC: Veterans Administration Medical Center
- 103. VAC: Voltage in Alternating Current
- 104. WAGD: Waste Anesthesia Gas Disposal
- 105. WOG: Water, Oil, Gas

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 05 50 00, METAL FABRICATIONS.
- E. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- F. Section 07 84 00, FIRESTOPPING.
- G. Section 07 92 00, JOINT SEALANTS.
- H. Section 09 91 00, PAINTING.
- I. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- J. Section 22 07 11, PLUMBING INSULATION.
- K. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- L. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - ASME Boiler and Pressure Vessel Code -
  - BPVC Section IX-2013....Welding, Brazing, and Fusing Qualifications
  - B31.1-2012.....Power Piping
- C. American Society for Testing and Materials (ASTM):
  - A36/A36M-2012.....Standard Specification for Carbon Structural Steel
  - A575-96(R2013)e1.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
  - E84-2013a.....Standard Test Method for Surface Burning Characteristics of Building Materials
  - E119-2012a.....Standard Test Methods for Fire Tests of Building Construction and Materials
  - F1760-01(R2011).....Standard Specification for Coextruded Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic Pipe Having Reprocessed-Recycled Content
- D. International Code Council, (ICC):
  - IBC-2012.....International Building Code
  - IPC-2012.....International Plumbing Code

- E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
  - SP-58-2009.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation
  - SP-69-2003.....Pipe Hangers and Supports - Selection and Application
- F. Military Specifications (MIL):
  - P-21035B.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)
- G. National Electrical Manufacturers Association (NEMA):
  - MG 1-2011.....Motors and Generators
- H. National Fire Protection Association (NFPA):
  - 51B-2014.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work
  - 54-2012.....National Fuel Gas Code
  - 70-2014.....National Electrical Code (NEC)
- I. NSF International (NSF):
  - 5-2012.....Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment
  - 14-2012.....Plastic Piping System Components and Related Materials
  - 61-2012.....Drinking Water System Components - Health Effects
  - 372-2011.....Drinking Water System Components - Lead Content
- J. Department of Veterans Affairs (VA):
  - PG-18-10.....Plumbing Design Manual
  - PG-18-13-2011.....Barrier Free Design Guide

#### **1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.

- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Installing Contractor shall provide lists of previous installations for selected items of equipment. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
  - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
  - 2. Equipment and materials identification.
  - 3. Firestopping materials.
  - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 5. Wall, floor, and ceiling plates.
- H. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- I. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, controls, piping, pumps, valves and other items. All valves, trap primer valves, water hammer

arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

J. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment. Include complete list indicating all components of the systems with diagrams of the internal wiring for each item of equipment.
2. Include listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

## 1.5 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names,

- mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
  5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
  8. Asbestos products or equipment or materials containing asbestos shall not be used.
  9. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
  2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
  3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
  4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
  2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution.
  3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
  4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five

- projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
5. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or additional time to the Government.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall". Reference to the "code official" or "owner" shall be interpreted to mean the COR.
- G. Cleanliness of Piping and Equipment Systems:
1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
  2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
  3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
  4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

#### **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Protection of Equipment:
1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
  2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
  3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.



4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

#### **1.7 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version \_\_\_\_ provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

### **PART 2 - PRODUCTS**

#### **2.1 MATERIALS FOR VARIOUS SERVICES**

#### **2.2 FACTORY-ASSEMBLED PRODUCTS**

- A. Standardization of components shall be maximized to reduce spare part requirements.

- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

### **2.3 COMPATIBILITY OF RELATED EQUIPMENT**

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

### **2.4 SAFETY GUARDS**

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 8 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

### **2.5 LIFTING ATTACHMENTS**

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## 2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

### A. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
  - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
  - b. Other wiring at boilers and water heaters, and to control panels, shall be NFPA 70 designation THWN.
  - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1.

C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act (EPACT), revised 2005. Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.

D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).

- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

## **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- B. Motors shall be premium efficient type, "invertor duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor sheaves shall be fixed pitch.
- C. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

## **2.8 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with local VAMC shops. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 7 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, etc. shall be identified.

C. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.

D. Valve Tags and Lists:

1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list shall be mounted in picture frames for mounting to a wall. COR shall instruct contractor where frames shall be mounted.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling or access door.

## **2.9 FIRESTOPPING**

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

## **2.10 GALVANIZED REPAIR COMPOUND**

A. Mil. Spec. DOD-P-21035B, paint.

## **2.11 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

A. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

B. For Attachment to Concrete Construction:

1. Concrete insert: Type 18, MSS SP-58.

2. Self-drilling expansion shields and machine bolt expansion anchors:  
Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
- C. For Attachment to Steel Construction: MSS SP-58.
1. Welded attachment: Type 22.
  2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- D. For Attachment to Wood Construction: Wood screws or lag bolts.
- E. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- G. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
    - a. Standard clevis hanger: Type 1; provide locknut.
    - b. Riser clamps: Type 8.
    - c. Wall brackets: Types 31, 32 or 33.
    - d. Roller supports: Type 41, 43, 44 and 46.

- e. Saddle support: Type 36, 37 or 38.
- f. Turnbuckle: Types 13 or 15.
- g. U-bolt clamp: Type 24.
- h. Copper Tube:
  - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
  - 2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
  - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
  - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
- 2. Plumbing Piping (Other Than General Types):
  - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
  - b. Chrome plated piping: Chrome plated supports.
  - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
  - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- H. Pre-insulated Calcium Silicate Shields:
  - 1. Provide 360 degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
  - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
  - 3. Shield thickness shall match the pipe insulation.
  - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.

- a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
  - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

## **2.12 PIPE PENETRATIONS**

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
  - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
  - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except



where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.

- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

### **2.13 TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

### **2.14 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening

to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

## **2.15 ASBESTOS**

- A. Materials containing asbestos are not permitted.

## **PART 3 - EXECUTION**

### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

F. Cutting Holes:

1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided.

H. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

I. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

J. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided.

Servicing shall not require dismantling adjacent equipment or pipe work.

- K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.
- L. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.
- M. Work in Existing Building:
  - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- N. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- O. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- P. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.
- Q. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
  - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans,

pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are not allowed in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

### 3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.
- E. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves,

anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

### **3.5 LUBRICATION**

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

### **3.6 PLUMBING SYSTEMS DEMOLITION**

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards including NFPA 51B. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate. Coordinate with the COR and Infection Control.

### **3.7 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
  2. The following Material and Equipment shall NOT be painted:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.



- f. Lubrication devices and grease fittings.
  - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
  - h. Valve stems and rotating shafts.
  - i. Pressure gages and thermometers.
  - j. Glass.
  - k. Name plates.
3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
  4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
  5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
  6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

### **3.8 IDENTIFICATION SIGNS**

- A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.9 STARTUP AND TEMPORARY OPERATION**

- A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

**3.10 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

**3.11 OPERATION AND MAINTENANCE MANUALS**

- A. All new and temporary equipment and all elements of each assembly shall be included.
- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.
- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

**3.13 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - - E N D - - -



**SECTION 22 05 12**  
**GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the general motor requirements for plumbing equipment and applies to all sections of Division 22.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Bearing Manufacturers Association (ABMA):  
 ABMA 9-1990 (R2008).....Load Ratings and Fatigue Life for Ball Bearings
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):  
 841-2009.....IEEE Standard for Petroleum and Chemical  
   Industry-Premium-Efficiency, Severe-Duty,  
   Totally Enclosed Fan-Cooled (TEFC) Squirrel  
   Cage Induction Motors--Up to and Including 370  
   kW (500 HP)
- D. International Code Council (ICC):  
 IPC-2012.....International Plumbing Code
- E. National Electrical Manufacturers Association (NEMA):  
 MG 1-2011.....Motors and Generators  
 MG 2-2001 (R2007).....Safety Standard for Construction and Guide for  
   Selection, Installation and Use of Electric  
   Motors and Generators  
 250-2008.....Enclosures for Electrical Equipment (1000 Volts  
   Maximum)
- F. National Fire Protection Association (NFPA):  
 70-2011.....National Electrical Code (NEC)

#### 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT", with applicable paragraph identification.
- C. Shop Drawings:
  - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
  - 2. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
  - 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- D. Operating and Maintenance Manuals: Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Certification: Two weeks prior to final inspection, unless otherwise noted, the following certification shall be submitted to the Contracting Officer's Representative (COR).
  - 1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

#### 1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA

recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

## **PART 2 - PRODUCTS**

### **2.1 MOTORS**

- A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.
- B. For severe duty totally enclosed motors, IEEE 841 shall apply.
- C. Voltage ratings shall be as follows:
  - 1. Single phase:
    - a. Motors connected to 120-volt systems: 115 volts.
    - b. Motors connected to 208-volt systems: 200 volts.
    - c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
  - 2. Three phase:
    - a. Motors connected to 208-volt systems: 200 volts.
    - b. Motors, less than 74.6 kW (100 HP), connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
    - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
    - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
    - e. Motors connected to high voltage systems: Shall conform to NEMA MG 1 Standards for connection to the nominal system voltage shown on the drawings.
- D. Number of phases shall be as follows:
  - 1. Motors, less than 373 W (1/2 HP): Single phase.
  - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
  - 3. Exceptions:
    - a. Hermetically sealed motors.
    - b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- E. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

F. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration and running torque without exceeding nameplate ratings or considering service factor.

G. Motor Enclosures:

1. Shall be the NEMA types shown on the drawings for the motors.
2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.

H. Electrical Design Requirements:

1. Motors shall be continuous duty.
2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (144 degrees F).
4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable Voltage or Adjustable Frequency Controls, or both, or NEMA MG 1, Part 31, Definite Purpose Inverter Fed Polyphase Motors.

I. Mechanical Design Requirements:

1. Bearings shall be rated for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hour rating. A minimum fatigue life of 40,000 hours is required for VFD drives.



2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
  3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
  4. Grease fittings, if provided, shall be Alemite type or equivalent.
  5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
  6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
  7. Noise level shall meet the requirements of the application.
  8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
  9. All external fasteners shall be corrosion resistant.
  10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
  11. Winding thermostats, when specified shall be normally closed, connected in series.
  12. Grounding provisions shall be in the main terminal box.
- J. Additional requirements for specific motors, as indicated in other sections, shall also apply.
- K. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 W (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 W (1 HP) or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%

2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

L. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.
- B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

#### **3.2 FIELD TESTS**

Megger all motors after installation, before start-up. All shall test free from grounds.

- - - E N D - - -

**SECTION 22 05 19**  
**METERS AND GAGES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for water meters and gages primarily used for troubleshooting the system and to indicate system performance.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - B40.100-2013.....Pressure Gauges and Gauge Attachments
  - B40.200-2008.....Thermometers, Direct Reading and Remote Reading
- C. American Water Works Association (AWWA):
  - C700-2009.....Standard for Cold Water Meters, Displacement Type, Bronze Main Case
  - C701-2012.....Cold Water Meters-Turbine Type, for Customer Service
  - C702-2010.....Cold Water Meters - Compound Type
  - C706-2010.....Direct-Reading, Remote-Registration Systems for Cold-Water Meters
- D. Institute of Electrical and Electronics Engineers (IEEE):
  - C2-2012.....National Electrical Safety Code (NESC)
- E. International Code Council (ICC):
  - IPC-2012.....International Plumbing Code
- F. National Fire Protection Association (NFPA):
  - 70-2011.....National Electrical Code (NEC)
- G. NSF International (NSF):
  - 61-2012.....Drinking Water System Components - Health Effects

372-2011.....Drinking Water System Components - Lead Content

#### **1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 19, METERS AND GAGES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Water Meter.
  - 2. Pressure Gages.
  - 3. Thermometers.
  - 4. Product certificates for each type of meter and gage.
  - 5. BACnet communication protocol.
- D. Operations and Maintenance manual shall include:
  - 1. System Description.
  - 2. Major assembly block diagrams.
  - 3. Troubleshooting and preventive maintenance guidelines.
  - 4. Spare parts information.
- E. Shop Drawings shall include the following: One line, wiring and terminal diagrams including terminals identified, protocol or communication modules, and Ethernet connections.

#### **1.5 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit copies of complete operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder per the requirements of Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. A list of

recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

## **PART 2 - PRODUCTS**

### **2.8 PRESSURE GAGES FOR WATER AND SEWAGE USAGE**

- A. ASME B40.100 all metal case 115 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1380 kPa (0 to 200 psig) gage.
- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psig.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.
- H. The pressure gage for water domestic use shall conform to NSF 61 and NSF 372.

### **2.9 THERMOMETERS**

- A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 175 mm (7 inches) high, 4 degrees C to 100 degrees C (40 degrees F to 212 degrees F). Thermometers shall comply with ASME B40.200.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. Test plugs shall be installed on the inlet and outlet pipes of all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gages shall be installed where indicated on the drawings and at the following locations:
  - 1. Building water service entrance into building.
  - 2. Inlet and outlet of each pressure reducing valve.

3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.
- E. Water meter installation shall conform to AWWA C700, AWWA C701, and AWWA C702. Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein. New materials shall be provided.
- F. Remote readout register shall be mounted at the location indicated on the drawings or as directed by the COR.
- G. Thermometers shall be installed on the water heater inlet and outlet piping, thermostatic mixing valve outlet piping, and the hot water circulation pump inlet piping.
- H. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### **3.2 FIELD QUALITY CONTROL**

- A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

- - - E N D - - -

**SECTION 22 05 23**  
**GENERAL-DUTY VALVES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):  
A112.14.1-2003.....Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):  
1001-2008.....Performance Requirements for Atmospheric Type  
Vacuum Breakers  
1003-2009.....Performance Requirements for Water Pressure  
Reducing Valves for Domestic Water Distribution  
Systems  
1011-2004.....Performance Requirements for Hose Connection  
Vacuum Breakers  
1013-2011.....Performance Requirements for Reduced Pressure  
Principle Backflow Preventers and Reduced  
Pressure Principle Fire Protection Backflow  
Preventers  
1015-2011.....Performance Requirements for Double Check  
Backflow Prevention Assemblies and Double Check  
Fire Protection Backflow Prevention Assemblies  
1017-2009.....Performance Requirements for Temperature  
Actuated Mixing Valves for Hot Water  
Distribution Systems  
1020-2004.....Performance Requirements for Pressure Vacuum  
Breaker Assembly

- 1035-2008.....Performance Requirements for Laboratory Faucet  
Backflow Preventers
- 1069-2005.....Performance Requirements for Automatic  
Temperature Control Mixing Valves
- 1070-2004.....Performance Requirements for Water Temperature  
Limiting Devices
- 1071-2012.....Performance Requirements for Temperature  
Actuated Mixing Valves for Plumbed Emergency  
Equipment
- D. American Society for Testing and Materials (ASTM):
- A126-2004(R2009).....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings
- A276-2013a.....Standard Specification for Stainless Steel Bars  
and Shapes
- A536-1984(R2009).....Standard Specification for Ductile Iron  
Castings
- B62-2009.....Standard Specification for Composition Bronze  
or Ounce Metal Castings
- B584-2013.....Standard Specification for Copper Alloy Sand  
Castings for General Applications
- E. International Code Council (ICC):
- IPC-2012.....International Plumbing Code
- F. Manufacturers Standardization Society of the Valve and Fittings  
Industry, Inc. (MSS):
- SP-25-2008.....Standard Marking Systems for Valves, Fittings,  
Flanges and Unions
- SP-67-2011.....Butterfly Valves
- SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded  
Ends
- SP-71-2011.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends
- SP-80-2013.....Bronze Gate, Globe, Angle, and Check Valves
- SP-85-2011.....Gray Iron Globe & Angle Valves, Flanged and  
Threaded Ends
- SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder  
Joint, Grooved and Flared Ends



A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Ball Valves.
2. Gate Valves.
3. Butterfly Valves.
4. Balancing Valves.
5. Check Valves.
6. Globe Valves.
7. Water Pressure Reducing Valves and Connections.
8. Backwater Valves.
9. Backflow Preventers.
10. Thermostatic Mixing Valves.

D. Test and Balance reports for balancing valves.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
4. Piping diagrams of thermostatic mixing valves to be installed.

#### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Valves shall be prepared for shipping as follows:
  1. Protect internal parts against rust and corrosion.
  2. Protect threads, flange faces, grooves, and weld ends.
  3. Set angle, gate, and globe valves closed to prevent rattling.
  4. Set ball and plug valves open to minimize exposure of functional surfaces.
  5. Set butterfly valves closed or slightly open.
  6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
  1. Maintain valve end protection.
  2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

### **PART 2 - PRODUCTS**

#### **2.1 VALVES, GENERAL**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.
- F. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all

performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

## 2.2 SHUT-OFF VALVES

### A. Cold, Hot and Re-circulating Hot Water:

1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.
3. 100 mm DN100 (4 inches) and larger:
  - a. Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A126, grey iron with bolted bonnet, flanged ends, bronze trim, and positive-seal resilient solid wedge disc. The gate valve shall be gear operated for sizes under 200 mm or DN200 (8 inches) and crank operated for sizes 200 mm or DN200 (8 inches) and above.
  - b. Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.
  - c. Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be epoxy coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated

ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated.

- B. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

### **2.3 BALANCING VALVES**

- A. Hot Water Re-circulating, 75 mm or DN75 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
- B. Larger than 75 mm or DN75 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 861 kPa (125 psig) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1200 kPa (175 psig) at 121 degrees C (250 degrees F).

### **2.4 CHECK VALVES**

- A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.
- B. 100 mm or DN100 (4 inches) and larger:
  - 1. Check valves shall be Class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A126, bolted bonnet, flanged ends, bronze trim.

2. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

## **2.5 GLOBE VALVES**

- A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.
- B. Larger than 75 mm or DN75 (3 inches): Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

## **2.6 WATER PRESSURE REDUCING VALVE AND CONNECTIONS**

- A. 75 mm or DN75 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The pressure reducing valve shall meet ASSE 1003. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. 100 mm or DN100 (4 inches) and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1380 kPa (200 psig). The valve shall have a large elastomer diaphragm for sensitive response. The pressure reducing valve shall meet ASSE 1003.
- C. The regulator shall have a tap for pressure gauge.
- D. The regulator shall have a temperature rating of 100 degrees C (212 degrees F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9 kPa (+/- 1 psig).
- E. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.

- F. Connections Valves and Strainers: Shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the inlet and outlet of the valve.

## **2.8 BACKFLOW PREVENTERS**

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).
- B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.
1. Deionizers.
  2. Sterilizers.
  3. Stills.
  4. Dialysis, Deionized or Reverse Osmosis Water Systems.
  5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
  6. Water service entrance from loop system.
  7. Dental equipment.
  8. Power washer.
  9. Medical equipment.
  10. Process equipment.
  11. Autopsy, on each hot and cold water outlet at each table or sink.
  12. Reclaimed water systems.

- C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.
1. Hose bibs and sinks with threaded outlets.
  2. Disposers.
  3. Showers (telephone/handheld type).
- D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:
1. Hose bibbs and wall hydrants.
- E. The pressure vacuum breaker shall be ASSE listed 1020. The main body shall be brass. The disc and O-ring seal shall be the elastomer type. The valve seat and disc float shall be the thermoplastic type. Tee handle or lever handle shut-off ball valves. Test cocks for testing and draining where freezing conditions occur. All materials shall be suitable for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Pressure vacuum breakers shall be installed in the following locations requiring continuous pressure and no backpressure including equipment with submerged inlet connections:
1. Lawn Irrigation.
- F. The laboratory faucet vacuum breaker shall be ASSE listed 1035. The main body shall be cast brass. Dual check valves with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to laboratory faucets for non-continuous pressure applications.

**2.10 THERMOSTATIC MIXING VALVES**

- A. Thermostatic Mixing Valves shall comply with the following general performance requirements:
1. Shall meet ASSE requirements for water temperature control.
  2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
  3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
  4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
  5. Valve finish shall be chrome plated in exposed areas.
  6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.
  7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
  8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.
  9. Provide mixing valves with integral check valves with screens and stop valves.
- B. Water Temperature Limiting Devices:
1. Application: Single plumbing fixture point-of-use such as sinks or lavatories.
  2. Standard: ASSE 1070.
  3. Pressure Rating: 861 kPa (125 psig).
  4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
  5. Connections: Threaded union, compression or soldered inlets and outlet.
  6. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.2 gpm maximum.



C. Temperature Activated Mixing Valves:

1. Application: Emergency eye/face/drench shower equipment.
2. Standard: ASSE 1071.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 24-30 degrees C (75-85 degrees F).
5. Connections: Soldered or threaded union inlets and outlet.
6. Thermometers shall be provided to indicate mixed water temperature.
7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

**3.2 INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
- F. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
  1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
- G. Install pressure gages on outlet of backflow preventers.
- H. Do not install bypass piping around backflow preventers.
- I. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
  1. Install thermometers if specified.
  2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### **3.3 LABELING AND IDENTIFYING**

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
  1. Calibrated balancing valves.
  2. Master, thermostatic, water mixing valves.
  3. Manifold, thermostatic, water-mixing-valve assemblies.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

### **3.4 ADJUSTING**

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.
- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment

devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.

- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.
- D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

### **3.6 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - E N D - - -



**SECTION 22 07 11  
PLUMBING INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for the following:
  - 1. Plumbing piping and equipment.
- B. Definitions:
  - 1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
  - 4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
  - 5. Concealed: Piping above ceilings and in chases, and pipe spaces.
  - 6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, crawl spaces and pipe basements are not considered finished areas.
  - 7. FSK: Foil-scrim-Kraft facing.
  - 8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
  - 9. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  - 10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watts per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.

11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
13. HWR: Hot water recirculating.
14. CW: Cold water.
15. SW: Soft water.
16. HW: Hot water.
17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## 1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Hot and cold water piping.
- F. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

## 1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B209-2014.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
  - C411-2011.....Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation
  - C449-2007 (R2013).....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C450-2008 (R2014).....Standard Practice for Fabrication of Thermal  
Insulating Fitting Covers for NPS Piping, and  
Vessel Lagging

Adjunct to C450.....Compilation of Tables that Provide Recommended  
Dimensions for Prefab and Field Thermal  
Insulating Covers, etc.

C533-2013.....Standard Specification for Calcium Silicate  
Block and Pipe Thermal Insulation

C534/C534M-2014.....Standard Specification for Preformed Flexible  
Elastomeric Cellular Thermal Insulation in  
Sheet and Tubular Form

C547-2015.....Standard Specification for Mineral Fiber Pipe  
Insulation

C552-2014.....Standard Specification for Cellular Glass  
Thermal Insulation

C553-2013.....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications

C591-2013.....Standard Specification for Unfaced Preformed  
Rigid Cellular Polyisocyanurate Thermal  
Insulation

C680-2014.....Standard Practice for Estimate of the Heat Gain  
or Loss and the Surface Temperatures of  
Insulated Flat, Cylindrical, and Spherical  
Systems by Use of Computer Programs

C612-2014.....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation

C1126-2014.....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation

C1136-2012.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation

C1710-2011.....Standard Guide for Installation of Flexible  
Closed Cell Preformed Insulation in Tube and  
Sheet Form

D1668/D1668M-1997a (2014)e1 Standard Specification for Glass Fabrics  
(Woven and Treated) for Roofing and  
Waterproofing

- E84-2015a.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- E2231-2015.....Standard Practice for Specimen Preparation and  
Mounting of Pipe and Duct Insulation to Assess  
Surface Burning Characteristics
- C. Federal Specifications (Fed. Spec.):
- L-P-535E-1979.....Plastic Sheet (Sheeting): Plastic Strip; Poly  
(Vinyl Chloride) and Poly (Vinyl Chloride -  
Vinyl Acetate), Rigid.
- D. International Code Council, (ICC):
- IMC-2012.....International Mechanical Code
- E. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-1990....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (2)-1987...Adhesive, Flexible Unicellular-Plastic Thermal  
Insulation
- MIL-PRF-19565C (1)-1988.Coating Compounds, Thermal Insulation, Fire-and  
Water-Resistant, Vapor-Barrier
- MIL-C-20079H-1987.....Cloth, Glass; Tape, Textile Glass; and Thread,  
Glass and Wire-Reinforced Glass
- F. National Fire Protection Association (NFPA):
- 90A-2015.....Standard for the Installation of Air-  
Conditioning and Ventilating Systems
- G. Underwriters Laboratories, Inc (UL):
- 723-2008 (R2013).....Standard for Test for Surface Burning  
Characteristics of Building Materials
- 1887-2004 (R2013).....Standard for Fire Test of Plastic Sprinkler  
Pipe for Visible Flame and Smoke  
Characteristics
- H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available  
from NAIMA with free download; <http://www.pipeinsulation.net>

#### 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in  
accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND  
SAMPLES.
- B. Information and material submitted under this section shall be marked  
"SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION", with  
applicable paragraph identification.



C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

D. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
  - a. Insulation materials: Specify each type used and state surface burning characteristics.
  - b. Insulation facings and jackets: Each type used and state surface burning characteristics.
  - c. Insulation accessory materials: Each type used.
  - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
  - e. Make reference to applicable specification paragraph numbers for coordination.
  - f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

E. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
3. Each accessory material: Minimum 120 ml (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

## **1.5 QUALITY ASSURANCE**

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:
 

**4.3.3.1** Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in

which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.

4.3.3.3 Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).

4.3.11.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.11.2.6.8 Smoke detectors shall not be required to meet the provisions of Section 4.3.

2. Test methods: ASTM E84, UL 723, and ASTM E2231.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

## **1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in

electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

#### **1.7 STORAGE AND HANDLING OF MATERIAL**

- A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

### **PART 2 - PRODUCTS**

#### **2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (nominal 3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).

- B. ASTM C553 (Blanket, Flexible) Type I, (nominal 2 pcf),  $k = 0.04$  (0.27) / at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F).
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1,  $k = 0.037$  (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (446 degrees F) with an all service vapor retarder jacket (ASJ) and with polyvinyl chloride (PVC) premolded fitting covering.

#### **2.4 CELLULAR GLASS CLOSED-CELL**

- A. Comply with Standard ASTM C552, density 120 kg/m<sup>3</sup> (7.5 pcf) nominal,  $k = 0.033$  (0.29) at 24 degrees C (75 degrees F).
- B. Pipe insulation for use at process temperatures below ambient air to 482 degrees C (900 degrees F) with or without all service vapor retarder jacket (ASJ).
- C. Pipe insulation for use at process temperatures for pipe and tube below ambient air temperatures or where condensation control is necessary are to be installed with a vapor retarder/barrier system of with or without all service vapor retarder sealed jacket (ASJ) system. Without ASJ shall require all longitudinal and circumferential joints to be vapor sealed with vapor barrier mastic.
- D. Cellular glass thermal insulation intended for use on surfaces operating at temperatures between -268 and 482 degrees C (-450 and 900 degrees F). It is possible that special fabrication or techniques for pipe insulation, or both, shall be required for application in the temperature range from 121 to 427 degrees C (250 to 800 degrees F).

#### **2.5 POLYISOCYANURATE CLOSED-CELL RIGID**

- A. Preformed (fabricated) pipe insulation, ASTM C591, Type IV,  $K=0.027(0.19)$  at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with PVC premolded fitting covers.
- B. Equipment and duct insulation, ASTM C591, Type IV,  $K=0.027(0.19)$  at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

#### **2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

- A. ASTM C534/C534M,  $k = 0.039$  (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (199 degrees F). Under

high humidity exposures for condensation control an external vapor retarder/barrier jacket is required. Consult ASTM C1710.

## 2.7 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II.
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Surface Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m <sup>3</sup> (lb/ ft <sup>3</sup> )	240 (15)	352 (22)
Thermal conductivity: Min W/ m K (Btu in/h ft <sup>2</sup> degrees F)@ mean temperature of 93 degrees C (199 degrees F)	0.065 (0.45)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

## 2.8 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.
- B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.

- D. Except for flexible elastomeric cellular thermal insulation (not for high humidity exposures), field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Except for cellular glass thermal insulation, when all longitudinal and circumferential joints are vapor sealed with a vapor barrier mastic or caulking, vapor barrier jackets may not be provided. For aesthetic and physical abuse applications, exterior jacketing is recommended. Otherwise field applied vapor barrier jackets shall be provided, in addition to the applicable specified facings and jackets, on all exterior piping as well as on interior piping. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- F. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.
- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an

internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

## **2.9 PIPE COVERING PROTECTION SADDLES**

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

<b>Nominal Pipe Size and Accessories Material (Insert Blocks)</b>	
<b>Nominal Pipe Size mm (inches)</b>	<b>Insert Blocks mm (inches)</b>
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C (300 degrees F)), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

## **2.10 ADHESIVE, MASTIC, CEMENT**

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

- C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

#### **2.11 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.
- E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

#### **2.12 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F)



and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

### **2.13 FIRESTOPPING MATERIAL**

A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

### **2.14 FLAME AND SMOKE**

A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

## **PART 3 - EXECUTION**

### **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).
- D. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- E. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate

vapor barrier sealant. Bio-based materials shall be utilized when possible.

- F. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer coating (caution about coating's maximum temperature limit) or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Plumbing work not to be insulated unless otherwise noted:
  - 1. Piping and valves of fire protection system.
  - 2. Chromium plated brass piping.
  - 3. Water piping in contact with earth.
  - 4. Distilled water piping.
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- L. Firestop Pipe insulation:
  - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
  - 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
    - a. Pipe risers through floors
    - b. Pipe chase walls and floors

- c. Smoke partitions
  - d. Fire partitions
  - e. Hourly rated walls
- M. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (3/4 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipe insulations. Provide freeze protection for cold water make-up piping and equipment where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- N. Provide vapor barrier systems as follows:
- 1. All piping exposed to outdoor weather.
- O. Provide metal jackets over insulation as follows:
- 1. All plumbing piping exposed to outdoor weather.
  - 2. Piping exposed in building, within 1829 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets except for cold pipe or tubing applications. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
  - 3. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.
- P. Provide PVC jackets over insulation as follows:
- 1. Piping exposed in building, within 1829 mm (6 feet) of the floor, on piping that is not precluded in previous sections.
  - 2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

### **3.2 INSULATION INSTALLATION**

- A. Mineral Fiber Board:
- 1. Vapor retarder faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. (Bio-based materials shall be utilized when possible.) Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.

2. Plain unfaced board:
  - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
  - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowelled to a smooth finish.
  - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with vapor retarder ASJ or FSK. Seal all facings, laps, and termination points and do not use staples or other attachments that may puncture ASJ or FSK.
  - a. Water filter, chemical feeder pot or tank.
  - b. Pneumatic, cold storage water and surge tanks.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with unsealed ASJ or FSK.
  - a. Domestic water heaters and hot water storage tanks (not factory insulated).
  - b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.
- B. Molded Mineral Fiber Pipe and Tubing Covering:
  1. Fit insulation to pipe, aligning all longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation except for cold piping. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide cellar glass inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

2. Contractor's options for fitting, flange and valve insulation:

- a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 15 degrees C (60 degrees F) or more.
- b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts surface temperature of above 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Provide mitered preformed insulation of the same type as the installed straight pipe insulation for pipe temperatures below 4 degrees C (40 degrees F). Secure first layer of mineral fiber insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
- c. Factory preformed, ASTM C547 or fabricated mitered sections, joined with adhesive or (hot only) wired in place. (Bio-based materials shall be utilized when possible.) For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
- d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground piping: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
  - a. 75 mm (3 inches) thick for hot water piping.
  - b. As scheduled at the end of this section for chilled water piping.
  - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.

- d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
  - e. Underground insulation shall be inspected and approved by the COR as follows:
    - 1) Insulation in place before coating.
    - 2) After coating.
  - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
  - g. All piping up to 482 degrees C (900 degrees F) requiring protection from physical heavy contact/abuse including in mechanical rooms and exposures to the public.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ.
- D. Polyisocyanurate Closed-Cell Rigid Insulation:
- 1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping and equipment for temperature up to 149 degree C (300 degree F).
  - 2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.
  - 3. Install insulation with all joints tightly butted (except expansion joints in hot applications). Provide insulation contractions joints for very cold process temperatures.
  - 4. If insulation thickness exceeds 65 mm (2-1/2 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
  - 5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Stainless steel banding shall be used for cold applications to attach PVC or metal jacketing.
  - 6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/

- fitting. Use of polyurethane or polyisocyanurate spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape. Bio-based materials shall be utilized when possible.
  8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints). Bio-based materials shall be utilized when possible.
  9. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph "Quality Assurance". Refer to paragraph "General Requirements" for items not to be insulated.
  10. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.
- E. Flexible Elastomeric Cellular Thermal Insulation: To be used only with trap primer tubing or where pipe penetrates a concrete floor.
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer. External vapor barrier jacketing may be required for expected or anticipated high humidity exposures. See ASTM C1710.
  2. Pipe and tubing insulation:
    - a. Use proper size material. Do not stretch or strain insulation.
    - b. To avoid undue compression of insulation, use supports as recommended by the elastomeric insulation manufacturer.  
Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
    - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Bio-based materials shall be utilized when possible.
  3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
  4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

## F. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.

<b>Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)</b>				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 8)	Greater than 200 (8)
93-260 degrees C (199-500 degrees F)(HPS, HPR)	100(4)	125(5)	150(6)	Greater than 150(6)

2. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

**3.4 PIPE INSULATION SCHEDULE**

A. Provide insulation for piping systems as scheduled below:

<b>Insulation Thickness Millimeters (Inches)</b>					
		<b>Nominal Pipe Size Millimeters (Inches)</b>			
<b>Operating Temperature Range/Service</b>	<b>Insulation Material</b>	<b>Less than 25 (1)</b>	<b>25 - 32 (1 - 1¼)</b>	<b>38 - 75 (1½ - 3)</b>	<b>100 (4) and Greater</b>
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Polyiso- cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C	Cellular Glass	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)



(100-140 degrees F) (Domestic Hot Water Supply and Return)	Thermal				
4-15 degrees C (40-60 degrees F) (//Ice water piping//	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
4-15 degrees C (40-60 degrees F) (//Ice water piping//	Polyiso- cyanurate Closed-Cell Rigid(Exterior Locations only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
(4-15 degrees C (40-60 degrees F) (//Ice water piping//)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
4-15 degrees C (40-60 degrees F) (//Ice water piping//	Cellular Glass Thermal	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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**SECTION 22 13 00**  
**FACILITY SANITARY AND VENT PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 92 00, JOINT SEALANTS: Sealant products.
- E. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- G. Section 22 07 11, PLUMBING INSULATION.
- H. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS
- I. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - A13.1-2007.....Scheme for the Identification of Piping Systems
  - A112.36.2M-1991(R 2012).Cleanouts
  - A112.6.3-2001 (R2007)...Standard for Floor and Trench Drains
  - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
  - B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings
  - B16.4-2011.....Standard for Grey Iron Threaded Fittings
    - Classes 125 and 250
  - B16.15-2013.....Cast Copper Alloy Threaded Fittings, Classes
    - 125 and 250
  - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure
    - Fittings
  - B16.21-2011.....Nonmetallic Flat Gaskets for Pipe Flanges

- B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings
- B16.23-2011.....Cast Copper Alloy Solder Joint Drainage  
Fittings: DWV
- B16.24-2001 (R2006).....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings
- B16.29-2012.....Wrought Copper and Wrought Copper Alloy Solder-  
Joint Drainage Fittings: DWV
- B16.39-2009.....Malleable Iron Threaded Pipe Unions Classes  
150, 250, and 300
- B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts  
and Hex, Heavy Hex, Hex Flange, Lobed Head, and  
Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
- 1001-2008.....Performance Requirements for Atmospheric Type  
Vacuum Breakers
- 1018-2001.....Performance Requirements for Trap Seal Primer  
Valves - Potable Water Supplied
- 1044-2001.....Performance Requirements for Trap Seal Primer  
Devices - Drainage Types and Electronic Design  
Types
- 1079-2012.....Performance Requirements for Dielectric Pipe  
Unions
- D. American Society for Testing and Materials (ASTM):
- A53/A53M-2012.....Standard Specification for Pipe, Steel, Black  
And Hot-Dipped, Zinc-coated, Welded and  
Seamless
- A74-2013a.....Standard Specification for Cast Iron Soil Pipe  
and Fittings
- A888-2013a.....Standard Specification for Hubless Cast Iron  
Soil Pipe and Fittings for Sanitary and Storm  
Drain, Waste, and Vent Piping Applications
- B32-2008.....Standard Specification for Solder Metal
- B43-2009.....Standard Specification for Seamless Red Brass  
Pipe, Standard Sizes
- B75-2011.....Standard Specification for Seamless Copper Tube
- B88-2009.....Standard Specification for Seamless Copper  
Water Tube

B306-2013.....	Standard Specification for Copper Drainage Tube (DWV)
B584-2013.....	Standard Specification for Copper Alloy Sand Castings for General Applications
B687-1999 (R 2011).....	Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
B813-2010.....	Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
B828-2002 (R 2010).....	Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings
C564-2012.....	Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
D1785-2012.....	Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
D2321-2011.....	Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
D2564-2012.....	Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
D2665-2012.....	Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
D2855-1996 (R 2010).....	Standard Practice for Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings
D5926-2011.....	Standard Specification for Poly(Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
F402-2005 (R 2012).....	Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings
F477-2010.....	Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
F1545-1997 (R 2009).....	Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges

- E. Cast Iron Soil Pipe Institute (CISPI):
  - 2006.....Cast Iron Soil Pipe and Fittings Handbook
  - 301-2012.....Standard Specification for Hubless Cast Iron  
Soil Pipe and Fittings for Sanitary and Storm  
Drain, Waste, and Vent Piping Applications
  - 310-2012.....Specification for Coupling for Use in  
Connection with Hubless Cast Iron Soil Pipe and  
Fittings for Sanitary and Storm Drain, Waste,  
and Vent Piping Applications
- F. Copper Development Association, Inc. (CDA):
  - A4015.....Copper Tube Handbook
- G. International Code Council (ICC):
  - IPC-2012.....International Plumbing Code
- H. Manufacturers Standardization Society (MSS):
  - SP-123-2013.....Non-Ferrous Threaded and Solder-Joint Unions  
for Use With Copper Water Tube
- I. National Fire Protection Association (NFPA):
  - 70-2014.....National Electrical Code (NEC)
- J. Plumbing and Drainage Institute (PDI):
  - WH-201 (R 2010).....Water Hammer Arrestors Standard
- K. Underwriters' Laboratories, Inc. (UL):
  - 508-99 (R2013).....Standard For Industrial Control Equipment

#### **1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Piping.
  - 2. Floor Drains.
  - 3. Cleanouts.
  - 4. Trap Seal Protection.
  - 5. Penetration Sleeves.

- 6. Pipe Fittings.
- 7. Traps.
- 8. Exposed Piping and Fittings.

D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

#### **1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- B. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

### **PART 2 - PRODUCTS**

#### **2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

- A. Cast iron waste, drain, and vent pipe and fittings.
  - 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
    - a. Pipe buried in or in contact with earth.
    - b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
    - c. Interior waste and vent piping above grade.
  - 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).

3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

## 2.2 PUMP DISCHARGE PIPING

A. Galvanized steel pump discharge pipe and fittings:

1. Galvanized steel pipe shall be Schedule 40 weight class conforming to ASTM A53/A53M, with square cut grooved or threaded ends to match joining method.
2. Fittings shall be Class 125, gray-iron threaded fittings conforming to ASME B16.4.
3. Unions shall be Class 150 hexagonal-stock body with ball and socket, metal to metal, bronze seating surface, malleable iron conforming to ASME B16.39 with female threaded ends.
4. Flanges shall be Class 125 cast iron conforming to ASME B16.1.
  - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
  - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.

B. Copper pump discharge pipe and fittings:

1. Copper tube shall be hard drawn Type L conforming to ASTM B88.
2. Fittings shall be wrought copper conforming to ASME B16.22 with solder joint ends.



3. Unions shall be copper alloy, hexagonal stock body with ball and socket, metal to metal seating surface conforming to MSS SP-123 with female solder-joint or threaded ends.
4. Flanges shall be Class 150, cast copper conforming to ASME B16.24 with solder-joint end.
  - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
  - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
5. Solder shall be lead free, water flushable flux conforming to ASTM B32 and ASTM B813.

### **2.3 EXPOSED WASTE PIPING**

- A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
  1. The Pipe shall meet ASTM B43, regular weight.
  2. The Fittings shall conform to ASME B16.15.
  3. Nipples shall conform to ASTM B687, Chromium-plated.
  4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 0991 00, PAINTING.

### **2.4 SPECIALTY PIPE FITTINGS**

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
  1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.

2. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

## 2.5 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

## **2.6 FLOOR DRAINS**

- A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a .45 kg (16-ounce) soft copper flashing membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.
- B. Reference drawing P-001 Floor drain schedule - (FD-A)  
medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type D floor drain shall have a cast iron body with flange for membrane type flooring, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel bronze or satin bronze strainer with 100 mm (4 inch) flange for toilet rooms, showers and kitchens.

**2.7 TRAPS**

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

**2.8 PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS**

- A. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 861 kPa (125 psig) and conforming to standard ASSE 1018.
1. The inlet and outlet connections shall be 15 mm or DN15 (NPS 1/2 inch)
  2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
  3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
  4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
  5. The manifold shall be omitted when serving only one trap.
  6. Reference drawing P-001, Trap Primer Schedule.

**2.9 PENETRATION SLEEVES**

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

**PART 3 - EXECUTION****3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- M. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### 3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
  - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

### 3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### 3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
  - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  - 2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
  - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
  - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
  - 5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.
- E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
  - 1. Solid or split unplated cast iron.
  - 2. All plates shall be provided with set screws.
  - 3. Height adjustable clevis type pipe hangers.
  - 4. Adjustable floor rests and base flanges shall be steel.
  - 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  - 6. Riser clamps shall be malleable iron or steel.
  - 7. Rollers shall be cast iron.
  - 8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- G. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

H. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

I. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

J. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

### 3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
  1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
  2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
  3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all



p-traps shall be inspected for leaks and any leaks found shall be corrected.

4. Final Tests: Either one of the following tests may be used.
  - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
  - b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

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**SECTION 22 14 29**  
**SUMP PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Sump pumps. See schedule on Drawings for pump capacity and head.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- E. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI)/Hydraulic Institute (HI):
  - 1.1-1.2-2014.....Rotodynamic Centrifugal Pumps for Nomenclature and Definitions
  - 1.3-2013.....Rotodynamic Centrifugal Pumps for Design and Application
  - 1.4-2014.....Rotodynamic Centrifugal Pumps for Manuals Describing Installation, Operation, and Maintenance
- C. ASTM International (ASTM):
  - A48/A48M-2003 (R2012)...Standard Specification for Gray Iron Castings
  - A532/A532M-2010 (R2014).Standard Specification for Abrasion-Resistant Cast Irons
  - B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications
- D. National Electrical Manufacturers Association (NEMA):
  - ICS 6-1993 (R2001, R2006)      Industrial Control and Systems: Enclosures
  - 250-2014.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- E. Underwriters' Laboratories, Inc. (UL):
  - 508-1999 (R2013).....Standards for Industrial Control Equipment

#### 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 14 29, SUMP PUMPS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Pump:
    - a. Manufacturer and model.
    - b. Operating speed (rpm).
    - c. Capacity.
    - d. Characteristic performance curves.
  - 2. Electric Motor:
    - a. Manufacturer.
    - b. Speed.
    - c. Current Characteristics and W (HP).
    - d. Efficiency.
  - 3. Control panel.
  - 4. Sensors.
- D. Certified copies of all the factory and construction site test data sheets and reports.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
  - 1. Include complete list which indicates all components of the system.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance, and troubleshooting.

#### 1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more

information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CADD version provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

### **PART 2 - PRODUCTS**

#### **2.1 SUMP PUMP**

- A. Centrifugal, vertical, submersible pump and motor, designed for 82 degrees C (140 degrees F) maximum water service. Driver shall be electric motor. Support shall be rigid type. Provide perforated,

suction strainer. Systems may include one, two, or more pumps with alternator as required by Contract Documents. Pump shall be capable of continuous duty cycle.

1. Pump housings may be cast iron, bronze, aluminum or stainless steel.

Cast iron and aluminum housings for submersible pumps shall be epoxy coated. Bio-based materials shall be utilized when possible.

B. Impeller: Statically and dynamically balanced, keyed and secured to shaft, bronze ASTM B584.

C. Shaft: Stainless steel or other approved corrosion-resisting metal.

D. Bearings: As required to hold shaft alignment, anti-friction type for thrust permanently lubricated. Bio-based materials shall be utilized when possible.

E. Seal: Mechanical.

F. Motor: Maximum 40 degrees C (104 degrees F) ambient temperature rise above the maximum fluid temperature being pumped, drip-proof hermitically sealed, lifting eye, capacitor start type, voltage and phase as shown in schedule on Electrical drawings conforming to NEMA Type 1. Size the motor capacity to operate pump without overloading the motor at any point on the pump curve. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

G. Starting Switch: Manually-operated, tumbler type, as specified in Section 26 29 11, MOTOR CONTROLLERS.

H. Automatic Control and Level Alarm: Furnish a control panel in a NEMA 1 enclosure for indoors or in a NEMA 4X enclosure for outdoors. The controls shall be suitable for operation with the electrical characteristics listed on the Electrical drawings. The control panel shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm. The level control system shall include sensors in the sump that detect the level of the liquid. The pump is also connected to a control which has the ability to prevent oil from being pumped. The same unit shall activate an alarm when oil is detected. The sensors may be float type switches, ultrasonic level sensors, or transducers. The high water alarm shall have a red beacon light at the control panel and a buzzer, horn, or bell. The alarm shall have a silencing switch. Provide auxiliary contacts for remote communication with, and alarm monitoring to, the BAS using a BACnet compatible open-protocol type interface to DDC Controls System.

1. The circuitry of the control panel shall include:
  - a. Power switch to turn on/off the automatic control mechanism
  - b. HOA switches to manually override automatic control mechanism
  - c. Run lights to indicate when pumps are powered up
  - d. Level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels
  - e. Magnetic motor contactors
  - f. Disconnect/breaker for each pump
  - g. Automatic motor overload protection
  - h. Wiring terminal block
  - i. Dead front
  - j. Auxiliary contacts
  - k. Control circuit protection
  - l. Fused control step down transformer
2. Sensors that detect the level of water in the sump shall be so arranged as to allow the accumulation of enough volume of liquid below the normal on-level that the pump will run for a minimum cycle time as recommended by the pump manufacturer. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.
3. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system shall still function. Each power supply is to be wired in its own conduit.
4. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.
- I. Sump: Sump shall be sized to allow an adequate volume of water to accumulate for a minimum one minute cycle of pump operation.
- J. Provide a check and ball valve in the discharge of each pump. Refer to Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.
- K. Removal/Disconnect System: In a system utilizing a submersible pump, where sump depth, pump size, or other conditions make removal of the pump unusually difficult or unsafe, a manufacturer's removal/disconnect system shall be provided. The system shall consist of a discharge

fitting mounted on vertical guide rails attached to the sump or quick connect pipe fitting connection to piping. The pump shall be fitted with an adapter fitting that easily connects to/disconnects from the discharge fitting as the pump is raised from or lowered into the sump. The discharge piping shall connect to the discharge fitting so that it is disconnected without workers entering the pit. Where the sump depth is greater than five feet or other conditions exist to make the removal of the pump difficult or hazardous, the system shall include a rail guided quick disconnect apparatus to allow the pump to be pulled up out of the sump.

L. Reference drawing P-001, Pump Schedule.

### **PART 3 - EXECUTION**

#### **3.1 STARTUP AND TESTING**

- A. Pump installation to comply with ANSI/HI 1.4 for sump pumps.
- B. Leak Test: Charge piping system and test for leaks. Test until there are no leaks. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- C. The tests shall include system capacity and all control and alarm functions.
- D. When any defects are detected, correct defects and repeat test.

#### **3.3 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

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**SECTION 22 40 00  
PLUMBING FIXTURES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.
- E. Section 08 31 13, ACCESS DOORS AND FRAMES: Flush panel access doors.
- F. Section 10 21 13, TOILET COMPARTMENTS: Through bolts.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- H. 22 13 00, FACILITY SANITARY AND VENT PIPING.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The American Society of Mechanical Engineers (ASME):
  - A112.6.1M-1997 (R2012)..Supports for Off-the-Floor Plumbing Fixtures  
for Public Use
  - A112.19.1-2013.....Enameled Cast Iron and Enameled Steel Plumbing  
Fixtures
  - A112.19.2-2013.....Ceramic Plumbing Fixtures
  - A112.19.3-2008.....Stainless Steel Plumbing Fixtures
- C. American Society for Testing and Materials (ASTM):
  - A276-2013a.....Standard Specification for Stainless Steel Bars  
and Shapes
  - B584-2008.....Standard Specification for Copper Alloy Sand  
Castings for General Applications
- D. CSA Group:
  - B45.4-2008 (R2013).....Stainless Steel Plumbing Fixtures
- E. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500-2006.....Metal Finishes Manual

- F. American Society of Sanitary Engineering (ASSE):  
1016-2011.....Automatic Compensating Valves for Individual  
Showers and Tub/Shower Combinations
- G. NSF International (NSF):  
14-2013.....Plastics Piping System Components and Related  
Materials  
61-2013.....Drinking Water System Components - Health  
Effects  
372-2011.....Drinking Water System Components - Lead Content
- H. American with Disabilities Act (A.D.A)
- I. International Code Council (ICC):  
IPC-2015.....International Plumbing Code

## 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, connections, and capacity.
- D. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

## 1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

## 1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in

electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in AutoCAD version, provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61.
- B. Plastic pipe, fittings, and solvent cement shall not be used on this project.

## 2.2 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
  - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
  - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

## 2.3 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in solid-surface, wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to the COR.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Mental Health Area: Provide stainless steel drain guard for all lavatories not installed in casework.

## 2.4 ESCUTCHEONS

- A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

## 2.5 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing. **Aerators are prohibited.**
- B. Flow Control Restrictor:
  - 1. Capable of restricting flow from 32 ml/s to 95 ml/s (0.5 gpm to 1.5 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks and 174 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) or as specified.

2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psig and 80 psig).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

## **2.6 CARRIERS**

- A. ASME A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME A112.6.1M, lavatory, chair carrier for thin wall construction concealed arm support. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

## **2.7 WATER CLOSETS**

- A. Reference drawing P-001, Fixture Connection Schedule.

## **2.10 LAVATORIES**

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 0.25 percent lead content by dry weight. Faucet flow rates shall be 3.9 L/m (1.5 gpm) for private lavatories and either 1.9 L/m (0.5 gpm) or 1.0 liter (0.25 gallons) per cycle for public lavatories.

Faucet: Solid cast brass construction, vandal resistant, heavy-duty single lever handle, center set. Control shall be washerless ceramic disc cartridge type. Provide laminar flow control device, adjustable hot water limit stop, and vandal proof screws. Flow shall be limited to 5.7 L/m (1.5 gpm).

2. Drain: Cast or wrought brass with flat grid strainer offset tailpiece, chrome plated. Provide cover per A.D.A 4-19.4.
3. Stops: Angle type, see paragraph "Stops". Provide cover per A.D.A 4-19.4.

4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extensions to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall. Provide cover per A.D.A 4-19.4.
5. Reference drawing P-001, Fixture Connection Schedule.

## 2.11 SINKS

- A. Reference drawing P-001, Fixture Connection Schedule.
- B. (P-520) Sink (Surgeon's Scrub-Up, Sensor Control) approximately 711 mm by 559 mm (28 inches by 22 inches) by 305 mm (12 inches) deep, first quality vitreous china. Centrally locate single hole in slab for gooseneck spout. Escutcheons shall be either copper alloy or CRS. Support sink with heavy-duty stainless steel brackets with stainless steel leveling screws and ASME A112.6.1M, Type I, chair carriers. Set rim of sink 914 mm (36 inches) above finished floor.
  1. Operation: Provide thermostatic valve to supply a water temperature of 35 degrees C (95 degrees F). Equip scrub sink with an infrared photocell sensor to control water flow automatically. Breaking the light beam shall activate the water flow. Provide unlimited flow time with flow stopping when user moves away from light beam. Provide laminar flow control device. Provide recessed steel control box with chrome-plated bronze or stainless steel access cover for solenoid and transformer.
  2. Valve: Type T/P combination temperature and pressure balancing with chrome plated metal lever type operating handle and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (104 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 8.3 l/m (2.2 gpm) (at 45 psig) pressure drop.
  3. Gooseneck Spout: Provide gooseneck spout and laminar flow device. Spout and trim shall be cast or wrought copper alloy and be chrome plated with smooth bright finish.
  4. Drain: Strainer with bright finish.

5. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap, adjustable with connected elbow and nipple to the wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish.

#### **2.14 EMERGENCY FIXTURES**

- A. (P-708) Emergency Eye and Face Wash (Wall Mounted): CRS, wall mounted, foot pedal control. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Pedal shall be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor shall be complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon. Provide with thermostatic mixing
- B. Reference drawing P-001, Fixture Connection Schedule.

#### **2.15 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES**

- A. (P-802) Hose Bibb (Combination Faucet, Wall Mounted to Concealed Supply Pipes: Cast or wrought copper alloy, combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipes. Provide faucet without top or bottom brace and with 19 mm (3/4 inch) hose coupling threads on spout, integral stops and vacuum breaker. Design valves with valve disc arranged to eliminate rotation on seat. Four-arm handles on faucets shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.
- B. Reference drawing P-001, Fixture Connection Schedule.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.

- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Aerators are prohibited on lavatories and sinks.
- J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost or additional time to the Government.
- K. All hot water fixtures are to be connected to the existing building hot water system with as short of a branch supply as possible off of the hot water main. Each hot water fixture shall be provided with a thermostatic mixing valve, blending the hot water temperature meeting the facility distribution temperature. Complete installation, method and use of materials shall comply with the VA standards as related to the particular standard so being used at this facility.

### **3.2 CLEANING**

- A. At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

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**SECTION 22 62 00**  
**VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and waste anesthesia gas disposal systems (WAGD). Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment for a complete and operational system. Match existing station inlet terminal connections.
- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99, Gas and Vacuum Systems.
- C. All necessary connections to owner furnished equipment shall be made as indicated on the contract documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.
- D. Electrical power and control wiring for vacuum pump(s), WAGD Producer(s), ceiling columns, alarms wiring from equipment to alarm panels, and modular accessories associated with the system(s) shall be included.
- E. Pressure testing, cross connection testing and final testing per NFPA 99 shall be performed.
- F. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.

- E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- G. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT: Electric motors.
- H. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and healthcare gases and vacuum alarms.
- I. SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and healthcare gas piping and equipment.
- J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with BAS.
- K. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Control wiring.
- L. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- M. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.

### 1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - A13.1-2007 (R2013).....Scheme for the Identification of Piping Systems
  - B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250
  - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
  - B16.50-2013.....Wrought Copper and Copper Alloy Braze-Joint Pressure Fittings
  - B40.100-2013..... Pressure Gauges and Gauge Attachments
  - ASME Boiler and Pressure Code -
  - BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
  - 6000 Series-2012.....Professional Qualifications Standard for Medical Gas Systems Personnel
- D. American Society for Testing and Materials (ASTM):
  - B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

- B687-1999 (2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- B819-2000 (R2011).....Standard Specification for Seamless Copper Tube for Medical Gas Systems
- D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- E. American Welding Society (AWS):
- A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and Braze Welding
- B2.2/B2.2M-2010.....Specification for Brazing Procedure and Performance Qualification
- F. Compressed Gas Association (CGA):
- P-9-2008.....The Inert Gases: Argon, Nitrogen, and Helium
- G. Manufacturing Standardization Society (MSS):
- SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends For General Service
- SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- H. National Electrical Manufacturers Association (NEMA):
- ICS 6-1993 (R2001, R2006) Industrial Control and Systems Enclosures
- I. National Fire Protection Association (NFPA):
- 70-2014.....National Electrical Code
- 99-2015.....Health Care Facilities Code

#### 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.

2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
3. Piping.
4. Valves.
5. Inlet and outlet cocks
6. Valve cabinets.
7. Gages.
8. Station inlets, and rough in assemblies.
9. Ceiling services.
10. Alarm controls and panels.
11. Vacuum switches.
12. Vacuum bottle brackets.
13. Vacuum pump systems (Provide certified pump test data at startup):
  - a. Pumps: Manufacturer and model.
  - b. Pump performance curves.
  - c. Pump operating speed (RPM).
  - d. Capacity: Free air exhaust from 65 and 80 kPa (19 and 24 inches Hg) gage vacuum (L/s) (SCFM).
  - e. Capacity: Expanded air capacity at 65 and 80 kPa (19 and 24 inches Hg) gage vacuum (L/s) (SCFM).
  - f. Type of bearing in pump.
  - g. Type of lubrication.
  - h. Type and adjustment of drive.
  - i. Electric motors: Manufacturer, frame and type.
  - j. Speed of motors (RPM).
  - k. Current characteristics and horsepower of motors.
  - l. Receiver capacity and rating.
  - m. Silencers: Manufacturer, type and model.
- D. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation.
- E. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification. Certification shall be submitted to COR.
- F. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify

themselves from supplying any equipment which shall be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

#### **1.5 QUALITY ASSURANCE**

- A. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.11.10 "Qualification of Installers" and hold medical gas endorsements as under ASSE Standard Series 6000. The Contractor shall, on company letterhead, furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.
- B. Equipment Installer: The equipment installer shall provide documentation proving that the personnel installing the equipment meet the standards set by ASSE Standard Series 6000. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names, phone numbers, and addresses of referenced projects. The equipment installer shall perform the following coordination functions:
  - 1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.
  - 2. Coordinate and field verify with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
  - 3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.

4. The contractor shall coordinate with the Medical Vacuum System.  
Verifier to deliver a complete, operational, and tested medical gas installation ready for owner's use.
- C. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names, phone numbers, and addresses where the product is installed shall be submitted for verification.
- D. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meets the standards set by ASSE Standard Series 6000. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a third party testing company independent of the installing and general contractor.
- E. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.
- F. The testing agency's detailed procedure shall be followed in the testing of this project and submitted to COR 10 working days prior to testing. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.
- G. Installation and Startup: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the COR and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative at no additional cost or time to the Government.
- H. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing

agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits allowed by this specification.

- I. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

#### **1.6 MAINTENANCE SUPPORT**

- A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The medical vacuum equipment manufacturer shall provide factory direct preventative maintenance contract. The medical vacuum equipment manufacturer shall provide formal maintenance training courses. See paragraph "Demonstration and Training" for additional requirements for training. Servicer shall be no more than 100 miles away, be capable of responding within 4 hours, and provide certified personnel to perform all work.

#### **1.7 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner shall be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set

at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL PRODUCT REQUIREMENTS**

- A. A single Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum and WAGD sources.

### **2.2 PIPING**

- A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with ASME B16.50. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8M/A5.8, Classification BCuP, greater than 538 degrees C (1000 degrees F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.
- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (Teflon) tape.
- D. Use only copper or stainless steel pipes for discharge from vacuum product (exhaust pipes).
- E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.
- F. Piping identification labels shall be applied at time of installation in accordance with NFPA 99. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.



G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:

1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

### **2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING**

A. Finished Room: Use iron pipe size (IPS) chrome plated brass or stainless steel piping for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: ASTM B43, standard weight.
2. Fittings: Fittings shall comply with ASME B16.15 cast bronze threaded fittings with chrome finish (125 and 250 psig Classes).
3. Nipples: Nipples shall comply with ASTM B687, chromium-plated.
4. Unions: Unions shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and greater shall be flange type with approved gaskets.
5. Valves: Valves shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish.

### **2.4 VALVES**

A. Ball: Ball valves shall be in line, other than zone valves in cabinets.

1. 65 mm or DN65 (2-1/2 inches) and less: Ball valves shall be bronze/brass body, MSS SP-72 and MSS SP-110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, Teflon seat seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle.

2. 75 mm or DN75 to 100 mm or DN100 (3 to 4 inches): Ball valves shall be bronze/ brass body, MSS SP-72 and MSS SP-110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, Teflon seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle.

B. Check:

1. 75 mm or DN75 (3 inches) and less: Check valves shall be brass and bronze body, straight through design for minimum pressure drop, spring loaded, self-aligning with Teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into body, 2758 kPa (400 psig) WOG minimum working pressure.
2. 100 mm or DN100 (4 inches) and greater: Check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1035 kPa (150 psig) WSP with flow direction arrow permanently cast into body.

- C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable Teflon seat seals, Teflon stem seal, 4138 kPa (600 psig) WOG, cold, non-shock gas working pressure or vacuum service to 100 kPa (29.5 inches Hg), blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3.2 mm (1/8 inch) NPT gauge port shall be provided for a 50 mm (2 inch) diameter monitoring gauge downstream of the shut-off valve. Zone valves shall be securely attached to the cabinet and provided with type "K" copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE
Evacuation (Waste Gas)	White letters on violet background	VIOLET

## 2.5 VALVE CABINETS

- A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.
- B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording shall be approved by the COR or VA facility.
- C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or 0.85 mm (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gauge shall be inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown on the contract documents, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

## 2.6 GAGES

- A. Vacuum Gages:
  - 1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ASME B40.100, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to 100 kPa (0 to

29.5 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Dual scale gages shall be installed for vacuum system.

2. For vacuum service upstream of main shut-off valve: A 40 mm (1-1/2 inches) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to 100 kPa (0 to 29.5 inches Hg). Dual scale gages shall be provided for vacuum system.

## **2.7 STATION INLETS**

### **A. Vacuum Station Inlets:**

1. Station inlets shall be brass, stainless steel, or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure. Threaded DISS connector shall be per CGA standards
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to structure and provide each with a capped stub length of 7 mm (1/4 inch) 10 mm outside diameter (3/8 inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch valve with non-interchangeable safety keying with color coded gas service identification.
6. Rough-in kits and test plugs for PBPU shall be furnished under this specification but installed by manufacturer of PBPU before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

## **2.8 STATION INLET ROUGH-IN**

- A. Station inlet rough in shall be flush mounted, and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.

- B. The modular cover plate shall be constructed from die cast plate, two piece 0.85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for one handed, single thrust mounting and one handed fingertip release of secondary equipment.
- C. Cover Plate for PBPU shall be one piece with construction and material as indicated for modular cover plate.
- D. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background
EVACUATION (Waste Gas)	White letters on violet background

## 2.9 CEILING SERVICES

- A. Column accessories: Each utility column shall be equipped with flush type quick coupler vacuum service station inlets as specified under paragraph "Station Inlets". The following inlets, mounted on the utility column shall be provided: three medical vacuum and one anesthesia evacuation.
- B. Ceiling Mounted Station Inlets shall be equipped as specified under paragraph "Station Inlets". The station inlets shall be flush mount on ceiling and provide with hose tubing drops and retractors. Male thread DISS connection shall be extended through ceiling plate.
1. Hoses: Conductive, neoprene tubing hoses, color coded for appropriate service shall be capable of, dropping to within 1425 mm (4 feet 8 inches) from floor, with upper end of hose having female DISS connection with nut, easily finger tightened to ceiling inlet, and lower end of hose having DISS connection quick. Color coding for hoses is as follows:

SERVICE	HOSE COLOR
VACUUM	White
EVACUATION (Waste Gas)	Violet

2. Rough-in shall be standard metal single gang, interchangeable, sectional or one piece, securely anchored to ceiling runner channels. Ceiling plate shall be die cast plate, 0.85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal. Identification plate shall be attached as specified in paragraph "Station Inlet Rough-In" to ceiling plate and attached adjacent to each inlet.
3. Hose retractor kit: The hose retractor kits shall be chrome plated, spring loaded assembly. Hose clamps shall have stainless steel sash chain; to automatically withdraw hose assembly a minimum of 508 mm (20 inches) from fully extended position of 1425 mm (4 feet 8 inches) to 1930 mm (6 feet 4 inches) above finished floor.

#### **2.10 VACUUM SWITCHES**

- A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

#### **2.11 VACUUM BOTTLE BRACKET**

- A. Vacuum bottle bracket shall be single plate of one piece, 0.85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal or aluminum, finish matching cover of adjoining vacuum inlet. All components shall be of same material as plate and assembly and anchored securely to structure. The bracket shall be provided and plastic vacuum bottle holder for each vacuum wall inlet.

#### **2.12 MEDICAL VACUUM SYSTEMS**

- A. Provide a complete medical vacuum package, complying with NFPA 99 in all respects, as specified and scheduled in the contract documents. All components shall be factory packaged (pre-wired and pre-piped), on a steel base, or tank mounted. All package piping shall be type "L" or type "K" rigid copper. Provide discharge separator/silencer.
- B. All components shall be duplex and valved (or check valved as permitted NFPA 99) to allow service to any component without interrupting vacuum service to the facility during any maintenance operation or any condition of single fault failure. The design load shall be met with the largest single unit out of service. Each pump exhaust shall be isolated by a union fitting permitting capping for service removal.

- C. A complete and operational plant (source equipment) shall be furnished consisting of pumps, receiver and controls capable of providing the scheduled capacity with one pump out of service. All capacities shall be indicated in SCFM at 483 mm (19 inches Hg) and 600 mm (24 inches Hg).
- D. System shall be completely factory assembled, requiring only interconnection between modules on site. Systems requiring on site assembly other than interconnection are prohibited (replacement of components removed for shipping is permitted).
- E. Motor and Starter: Maximum 40 degrees C (104 degrees °F) ambient temperature rise, close coupled to a NEMA rated, High Efficiency, TEFC motor with a service factor of 1.15, ball bearings, for operation with current, voltage, phase and cycle specified in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT. Motor shall be of such capacity that brake horsepower required by driver equipment at normal rated capacity will not exceed nameplate rating of the motor. Provide each motor with automatic, fully enclosed, magnetic starter.
- F. Each pump shall include inlet and outlet flex connectors supplied by the medical vacuum equipment manufacturer.
- G. Programmable Logic Controllers (PLC) or Direct Digital Controls (DDC) can be used to implement operating logic. Controls shall have integral memory and EPROM backup. Controls shall control the automatic alternation lead-lag of the vacuum pumps with provisions for simultaneous operation if required, and automatic activation of reserve or lag unit if required. A lag alarm on control cabinet and contacts for the master alarm shall be provided.
- H. The complete control system and all electrical components shall be NEMA ICS 6, Type 12 and UL labeled. The control system shall provide:
  - 1. Automatic lead/lag sequencing including self adjusting minimum run timers which adaptively optimize the number of pump starts based on demand.
  - 2. Circuit breaker disconnects for each vacuum pump with external operators. Units with fuses instead of circuit breakers in motor circuit are prohibited. The control system shall include an automatic minimum run time adjustment to automatically adjust run time based on demand.
  - 3. Full voltage motor starters with overload protection.
  - 4. Redundant 120 volt control circuit transformers.

5. Visual and audible reserve unit alarm with isolated contacts for remote alarms and audio cancel.
  6. Control cabinet shall have lighted HOA selector switches
  7. Panel mounted vacuum gauge, external visual lights indicating on/off status, audible and visual signals for thermal overload, oil discharge filter differential pressure or back pressure alarm, and alarm silence button.
  8. Contacts for external oil discharge filter differential pressure or back pressure alarm
  9. If silence has been pressed, audible and visual signal would be reactivated upon second alarm condition. Alarm shall be reset upon correction of original signal.
  10. Runtime hour-meter for each pump.
- I. The medical vacuum pumps shall be non-contacting claw style rotary design. The internal construction shall be friction free and require no sealants. Each medical vacuum pump shall be air-cooled and continuous duty rated. Each medical vacuum pump shall be provided with a single lubricated gearbox requiring an oil change not more often than 5,000 operating hours. Each medical vacuum pump shall be equipped with an exhaust silencer. Each medical vacuum pump shall be equipped with a high vacuum shutdown, a high temperature shutdown, a remote alarm at the BAS and local alarms. The lubricant supplied shall be inert with oxygen and the medical vacuum pump shall be factory cleaned for oxygen service.
- J. The complete medical vacuum system and all electrical components shall be factory tested prior to shipment by the medical vacuum equipment manufacturer.
1. Claw: A non-contacting claw style rotary pumps shall be provided. Internal construction is friction free and rotors are non-contacting. Air end is oil free and requires no sealants. Each pump is air cooled and continuous duty rated. Pump is provided with a single lubricated gearbox requiring lubricant change not more often than 5,000 operating hours. Pump is provided with exhaust silencer. Pumps shall be equipped with high vacuum shutdown, high temperature shutdown, and visual and audible alarms per NFPA 99. Lubricant supplied shall be inert with oxygen. Pump shall be provided with vacuum modulated variable speed drive to control vacuum level at 175 mm (7 inches Hg).



2. The complete WAGD system and all electrical components shall be factory pretested prior to shipment.

K. Controls:

1. Automatic: Adjustable, vacuum operated, automatic, electric switch to start and stop motor at receiver vacuum indicated. Provide heavy duty alternator, automatic, operating on a timed basis, to alternate the pumps by time forced alternation.
2. Control panel: Housed in a NEMA ICS 6, Type 12, listed, dust proof enclosure; prewired to include all specified electrical, electronic and electro pneumatic devices. Include wiring diagrams and operating descriptions in the cabinet. Include the following:
  - a. Circuit breakers for each control and motor circuit.
  - b. Hand off automatic selector switch for each pump.
  - c. Hour meter for each pump.
  - d. Control circuit transformers.
  - e. One magnetic motor starter for each pump.
  - f. Provide panel with external visual (lights, red for running, green for off) and audible (horn/buzzer) signals. The signals provided include:
    - 1) Pump in operation (visual only).
    - 2) Thermal overload shutdown (visual and audible).
    - 3) Oil discharge filter differential pressure or back pressure alarm (visual), with contacts for external signal. Wire to master alarm panel.
    - 4) Cancel button, which shall silence an audible alarm, reactivate should a second alarm occur while the horn is silenced, and reset automatically upon correction of the original signal.

- L. Receiver Tank: The receiver tank shall be welded galvanized steel, in compliance with ASME Section VIII, 850 kPa (125 psig) working pressure stamped and certified. The receiver tank shall be equipped with vacuum gage and gage glass. The receiver tank shall be of sufficient capacity to ensure practical on/off operation of pumps.

- M. Bio-Hazard Safety Statement: "BIOHAZARD CAUTION: Fluid and waste material inside vacuum pipelines and vacuum equipment may be contaminated with blood and other potentially infectious material. Construction and service personnel shall use proper PERSONAL PROTECTIVE

EQUIPMENT and practice UNIVERSAL PRECAUTIONS when opening or servicing vacuum systems."

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.4. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.11.10. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.11.5.
- B. Contractor shall furnish 100 mm (4 inches) high concrete housekeeping pads. The contractor shall furnish inertia bases in lieu of housekeeping pads where the equipment installed is not factory isolated by the manufacturer. Anchor bolts shall be cast into bases
- C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly to prevent infiltration of any foreign matter.
- E. Piping shall be cut square and accurately with a tube cutter (sawing is prohibited) to measurements determined at place of installation. The tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used.
- F. Piping shall be supported with pipe trays or hangers at intervals as shown on the contract drawings or as defined in NFPA 99. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is prohibited as an isolation material.
- G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.
- H. Piping exposed to physical damage shall be protected.

- I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.4.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.
- J. Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluoroethylene (such as Teflon) tape. Liquid sealants are prohibited.
- K. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.
- L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF per NFPA 99.
- M. Ceiling column assembly shall be supported from heavy sub-mounting castings and furnished with the unit as part of rough in. Ceiling columns shall be anchored with 15 mm (1/2 inch) diameter bolts attached to angle iron frame supported from structural ceiling.
- N. Two 25 mm (1 inch) minimum conduits shall be provided from ceiling column assembly to the adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, and for connection to signal cabling network.
- O. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.
- P. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ASME A13.1.
- Q. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.
- R. Penetrations:
  - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances

- between raceways and openings with the fire stopping material shall be completely filled and sealed.
2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
  - S. A vacuum gage 40 mm (1-1/2 inch) diameter shall be installed in line downstream of each valve located in a zone valve cabinet.
  - T. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.
  - U. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 6.1 m (20 feet) of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC.
  - V. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow.
  - W. Provide and install insulation with a heat shield to guard against burns. Insulation materials shall be as recommended by the pump manufacturer. Complete exhaust piping system, interior and exterior shall be protected and waterproofed as necessary.

### **3.2 INSTALLER TESTING**

- A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;
  1. That all brazing was conducted by brazers qualified to ASSE Standard Series 6000 and holding current medical gas endorsements.

2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.4.5).
  3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
  4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
  5. That after installation of all devices, the pipeline was proven leak free for 24 hours at a pressure 20 percent above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2. 6)
  6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
  7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.
- B. Four originals of the affidavit, shall be distributed; (2) to the COR, (1) to the general contractor, and (1) to the verifier ([www.mgpho.org](http://www.mgpho.org)).

### 3.3 VERIFIER TESTING

- A. Prior to handing over the systems to VAMC, the contractor shall retain a verifier acceptable to the engineer of record and VA who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company on company letterhead which contains at least the following:
1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of \$1 Million per occurrence, and general aggregate liability in the minimum amount of \$1 Million, valid and in force when the project is to be verified. General liability insurance alone is not acceptable.
  2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to,

- or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report.
3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
  4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
  5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.
  6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
  7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
  8. The flow from each outlet when tested to a procedure per NFPA 99 5.1.12.3.10.
  9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
  10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
  11. Statement that all local signals function as required under NFPA 99 5.1.3.5.8 and as per the relevant NFPA 99 sections relating to the sources.
  12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
  13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
  14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.

15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
  16. The concentration of each component of NFPA 99 Table 5.1.12.3.11 in the medical air after 24 hours of operation of the medical air source.
  17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
  18. A statement that all valves and alarms are accurately labeled as to zone of control.
- B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with NFPA 99 and the procedures set forth in pre-qualification documentation.
- C. Verify that the systems, as installed, meet or exceed the requirements of NFPA 99, this specification, and that the systems operate as required.
- D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of 100 mps (3.5 fpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9. Retest until all tests pass at no additional time or cost to the Government.
- E. Inlet flow test:
1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
  2. Needle valve vacuum inlets shall draw no less than 1.0 SCFM with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 10 kPa (3 inches Hg).
  3. Vacuum inlets shall draw no less than 85 Lpm (3.0 SCFM) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 50 kPa (15 inches Hg).
  4. Anesthesia evacuation inlets shall draw no less than 1 L/mm (1.0 SCFM) at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 50 kPa (15 inches Hg).

**3.4 CONNECTION TO EXISTING VACUUM SYSTEM**

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. per NFPA 99. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/or maintenance.
- B. Double shut-off valves shall be installed at the connection of new line to existing line.
- C. Time for shutdown of the existing vacuum system shall be coordinated at least 10 work days prior to shutdown with the COR and VA Medical Center.
- D. Prior to any work being done, new pipeline shall be checked for particulate or other forms of contamination per NFPA 99.
- E. Ensure that the correct type of pipe tubing and fittings are being used.
- F. A spot check of the existing pipelines shall be made in the facility to determine the level of cleanness present.
- G. The tie-in shall be made as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- H. After the tie-in is made and allowed to cool, slowly bleed the source vacuum back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- I. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the inlet. After the inlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required NFPA 99 tests after connection.

**3.6 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

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**SECTION 22 63 00**  
**GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Central Laboratory and Healthcare Gas Systems: Consisting of oxygen, nitrous oxide, nitrogen, carbon dioxide, and medical compressed air services; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, ceiling services, gages, alarms including low voltage wiring, nitrogen control panels, cylinder manifolds, air compressors, electric motors and starters, air dryers, filters, pressure regulators, dew point monitor, carbon monoxide monitor and all necessary parts, accessories, connections and equipment. Match existing station outlet and inlet terminal connections.
- B. Nitrous Oxide and Nitrogen Systems: Ready for connection to cylinders, but not including cylinders.
- C. Laboratory and healthcare gas system alarm wiring from equipment to alarm panels.
- D. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- G. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT: Electric motors.
- H. SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Vacuum Piping and Equipment.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with BAS.

J. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Control wiring.

K. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

L. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.

### 1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

A13.1-2007 (R2013).....Scheme for the Identification of Piping Systems

B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes  
125 and 250

B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings

B16.50-2013.....Wrought Copper and Copper Alloy Braze-Joint  
Pressure Fittings

B40.100-2013.....Pressure Gauges and Gauge Attachments

ASME Boiler and Pressure Vessel Code -

BPVC Section VIII-2015..Rules for Construction of Pressure Vessels,  
Division I

BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications

C. American Society of Sanitary Engineers (ASSE):

6000 Series-2012.....Professional Qualifications Standard for  
Medical Gas Systems Personnel

D. American Society for Testing and Materials (ASTM):

B43-2014.....Standard Specification for Seamless Red Brass  
Pipe, Standard Sizes

B687-1999 (2011).....Standard Specification for Brass, Copper, and  
Chromium-Plated Pipe Nipples

B819-2000 (R2011).....Standard Specification for Seamless Copper Tube  
for Medical Gas Systems

D1785-2012.....Standard Specification for Poly (Vinyl  
Chloride) (PVC) Plastic Pipe, Schedules 40, 80,  
and 120

E. American Welding Society (AWS):

A5.8M/A5.8-2011.....Specification for Filler Metals for Brazing and  
Braze Welding

- B2.2/B2.2M-2010.....Specification for Brazing Procedure and  
Performance Qualification
- F. Compressed Gas Association (CGA):
- C-9-2013.....Standard Color Marking of Compressed Gas  
Containers for Medical Use
- G-4.1-2009.....Cleaning Equipment for Oxygen Service
- G-10.1-2008.....Commodity Specification for Nitrogen
- P-9-2008.....The Inert Gases: Argon, Nitrogen, and Helium
- V-1-2013.....Standard for Compressed Gas Cylinder Valve  
Outlet and Inlet Connections
- G. Manufacturing Standardization Society (MSS):
- SP-72-2010a.....Ball Valves With Flanged or Butt-Welding Ends  
For General Service
- SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder  
Joint, Grooved and Flared Ends
- H. National Electrical Manufacturers Association (NEMA):
- ICS 6-1993 (R2001, R2006)      Industrial Control and Systems Enclosures
- I. National Fire Protection Association (NFPA):
- 99-2015.....Health Care Facilities Code

#### **1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Piping.
  2. Valves.
  3. Inlet and outlet cocks
  4. Valve cabinets.
  5. Gages.
  6. Station outlets and rough-in assemblies.
  7. Ceiling services.
  8. Alarm controls and panels.

9. Pressure Switches.
10. Nitrogen control panels.
11. Manifolds.
12. Air compressor systems (Provide certified medical compressor test data at startup.):
  - a. Compressors: Manufacturer and model.
  - b. Characteristic performance curves.
  - c. Compressor operating speed (RPM).
  - d. Capacity: Free air delivered at indicated pressure (L/s) (SCFM).
  - e. Type of bearing in compressor.
  - f. Type of lubrication.
  - g. Type and adjustment of drive.
  - h. Electric motors: Manufacturer, frame and type.
  - i. Speed of motors (RPM).
  - j. Current characteristics and horsepower of motors.
  - k. Receiver capacity and rating.
  - l. Air silencer: Manufacturer, type and model.
  - m. Air filters: Manufacturer, type, model and capacity.
  - n. Pressure regulators: Manufacturer and capacity.
  - o. Dew point monitor: Manufacturer, type and model.
  - p. Air dryers: Manufacturer, type, model and capacity (L/s) (SCFM).
  - q. Carbon monoxide monitor manufacturer, type and model.
  - r. Aftercoolers.
- D. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99, current edition. Outlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation.
- E. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification. Certification shall be submitted to COR.

#### **1.5 QUALITY ASSURANCE**

- A. Materials and Installation: In accordance with NFPA 99, current edition and as specified.
- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names, phone numbers, and addresses of referenced projects. Installers shall meet the qualifications of ASSE Standard Series 6000.

- C. Equipment Supplier: Provide evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names, phone numbers, and addresses where the product is installed.
- D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ASSE Standard Series 6000. Such testing shall be performed by a party other than the installing contractor.
- E. Provide the names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which shall be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.
- G. Certification: Provide COR documentation 10 working days prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits allowed by this specification.
- H. "Hot taps" are prohibited for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are prohibited.
- I. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more

information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD, also include inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

### **PART 2 - PRODUCTS**

#### **2.1 PIPING AND FITTINGS**

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with ASME B16.50. Size designated reflecting

nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".

- B. Brazing Alloy: AWS A5.8M/A5.8, Classification BCuP, greater than 538 degrees C (1000 degrees F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.
- C. Threaded Joints: Polytetrafluoroethylene (Teflon) tape.
- D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80.
- E. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint in accordance with NFPA 99, current edition, paragraph 5.1.10.6.1.
- F. Apply piping identification labels at the time of installation in accordance with NFPA 99, current edition. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
  - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
  - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
  - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
  - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

## **2.2 EXPOSED LABORATORY AND HEALTHCARE GASES PIPING**

- A. Finished Room: Use iron pipe size (IPS) chrome plated brass or stainless steel piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
  - 1. Pipe: ASTM B43, standard weight.
  - 2. Fittings: Fittings shall comply with ASME B16.15 cast bronze threaded fittings with chrome finish (125 and 250 psig Classes).
  - 3. Nipples: Nipples shall comply with ASTM B687, chromium-plated.

4. Unions: Unions shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and greater shall be flange type with approved gaskets.
5. Valves: Valves shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish.

### 2.3 VALVES

- A. Ball: In-line, other than zone valves in cabinets:
  1. 75 mm (3 inches) and smaller: Bronze/ brass body, MSS SP-72, MSS SP-110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, Teflon seat seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.
  2. 75 to 100 mm (3 to 4 inches): Bronze/ brass body, MSS SP-72 MSS SP-110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full port, three piece, double seal, Teflon seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.
- B. Check:
  1. 75 mm (3 inches) and smaller: Bronze/brass body, straight through design for minimum pressure drop, spring loaded, self-aligning with Teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 2758 kPa (400 psig) WOG minimum working pressure.
  2. 100 mm (4 inches) and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 1035 kPa (150 psig) WSP.
- C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable Teflon seat seals, Teflon stem seal, 4138 kPa (600 psig) WOG, cold, non-shock gas working pressure service to 100 kPa (29 inches Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 3.2 mm (1/8 inch) NPT gauge port for a 50 mm (2 inch) diameter monitoring gauge downstream of



the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type "K" copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
NITROUS OXIDE	White letters on blue background	BLUE
NITROGEN	White letters on black background	BLACK
MEDICAL AIR	Black letters on yellow background	YELLOW
CARBON DIOXIDE	Black or white letters on gray background	GRAY

#### 2.4 VALVE CABINETS

- A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet 1375 mm (4 feet 6 inches) above finished floor.
- B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."
- C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or 0.85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with

any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.

- D. Cabinets and isolation valves shall be located and piped as shown on drawings, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

## 2.5 GAGES

- A. Pressure Gages: Includes gages temporarily supplied for testing purposes.
  1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, nitrogen and oxygen, accurate to within 2 percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
  2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1 to 690 kPa (1 to 100 psig) for air service , and 1 to 2050 kPa (1 to 297 psig) for nitrogen service .

## 2.6 STATION OUTLETS

- A. For all services: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet securely to outlet rough-in to prevent floating, and provide each outlet with a capped stub length of 6 mm (1/4-inch) (10 mm (3/8-inch) outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjustable to compensate for variations in plaster or cover thickness. Rough-in kits and test plugs for PBPU are furnished under this specification but installed by manufacturer of PBPU before initial tests specified herein. Install

outlet completion kits (valve body and face plate) for the remainder of required tests.

## 2.7 STATION OUTLET ROUGH-IN

- A. Anchor flush mounted rough-in securely to unit or wall construction.
- B. Modular Cover Plate: Die cast back plate, two-piece 0.85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, with mounting flanges on all four sides, secured to rough-in with stainless steel or chromium plated countersunk screws.
- C. Cover Plate for PBPU: One-piece with construction and material as indicated for modular cover plate.
- D. Provide permanent, metal or plastic, identification plates securely fastened at each outlet and inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
OXYGEN	White letters on green background and vice versa
NITROUS OXIDE	White letters on blue background
NITROGEN	White letters on black background
MEDICAL AIR	Black letters on yellow
CARBON DIOXIDE	White letters on gray background

## 2.8 CEILING SERVICES

- A. Column Accessories:
  - 1. Equip each utility column with flush type quick coupler gas service station outlets, except nitrogen outlets shall be DISS, as specified under paragraph "Station Outlets". Provide the following outlets, mounted on the utility column: two oxygen, one nitrous oxide, one nitrogen, one medical air, and one carbon dioxide, unless otherwise noted.
  - 2. Provide one 48 mm by 75 mm (1-7/8 inches by 3 inches) blank and face plate for future installation of mass spectrometer inlet tubing and wiring.
  - 3. Provide spacing to allow for future installation of up to three monitoring receptacles.

4. Provide four single, NEMA 5-20R, hospital grade receptacles rated at 20 amps, 125 volts, 2 pole, 3 wire; two grounding receptacles. Coordinate with Section 26 27 26, WIRING DEVICES.

5. Equip column with four I.V. hooks.

6. Provide one 48 mm by 75 mm (1-7/8 inches x 3 inches) blank face plate for computer connection.

B. Articulating Utility Column:

1. Pendant: Articulating arm and head constructed of lightweight aluminum alloy castings enclosed in high impact, flame retardant (UL 94 V-0) dress shrouds. Arm shall have a minimum of 508 mm (20 inch) vertical range of motion and a horizontal swing of 5.67 RAD (330 degrees), adjustable in .26 RAD (15 degree) increments. Head shall have a minimum rotation of 5.76 RAD (330 degrees) adjustable in .26 RAD (15 degree) increments. Minimum reach of the arm from ceiling pivot to head pivot is 889 mm (37 inches). The total reach of the pendant with head perpendicular to the arm axis is 1450 mm (57 inches). Vertical motion shall be achieved by 93 watts (1/8 hp) induction motor. Driven linear motion is by hand control contained in housing. Pneumatic driven unit shall consist of a pneumatic cylinder, duplex regulating valve, pressure gauge, filter, pressure relief valve, master control valve and lubricator/muffler. The entire vertical motor mechanism within unit shall be furnished and pre-installed. The weight capacity of head shelf shall be 79 kg (175 pounds) of weight mounted onto integral shelf or 57 kg (125 pounds) if the optional monitor mount is used. Nitrogen control system shall be integral with the unit with internal regulators mounted in the dispensing head. Factory assembled and tested. Provide with complete protective cover for the duration of construction.
2. Ceiling Support: Provide manufacturers standard anchoring device for pendant. Provide all required hardware to support pendant from the building structure.

- C. Retractable Utility Column: Column: Upper section for rigid mounting at drop-ceiling level, and counter-balanced telescoping lower section capable of being extended and retracted minimum 450 mm (18 inches). Provide fail-proof stops to prevent the underside from extending lower than 1675 mm (5 feet 6 inches) above finished floor. Equip with combination handle and release lever to allow the lower telescoping section to be positively locked in any position from fully extended to

fully retracted. Construct vertical sections with 1 mm (20 gage) stainless steel and bottom plate with 1.9 mm (14 gage) stainless steel. Welded seams shall be ground smooth for seamless appearance. Except for the escutcheon which may be extruded aluminum, exposed surfaces shall be NAAMM Number 4 satin finish stainless steel. Provide access panels to allow inspection of interior column fittings. Nitrogen control system shall be integral with the unit with internal regulators mounted in the dispensing head. Factory assembled and tested. Provide with complete protective cover for the duration of construction.

- D. Ceiling Mounted Station Outlets: As specified under paragraph "Station 2. Rough-in: Standard metal single gang, interchangeable, sectional or one piece, securely anchored to ceiling runner channels; ceiling

## **2.10 ALARMS**

- A. Provide all low voltage control wiring, including wiring from alarm relay interface control cabinet to BAS, required for complete, proper functioning system, in conformance with Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- B. Local Alarm Functions: Provide individual local air compressor malfunction alarms at each compressor system main control panel.
  - 1. Compressor Malfunction Alarm: Each compressor system receiving any of the following individual signals and sends a single combined "compressor malfunction alarm" signal to master alarm panel.
    - a. Thermal Malfunction Alarm: Functions when discharge air temperature exceeds 177 degrees C (350 degrees F), shutting down affected compressor.
    - b. Lead Compressor Fails to Start: Functions when lead compressor fails to start when actuated, causing lag pump to start.
    - c. Lag Compressor In Use: Functions when the primary or lead compressor is incapable of satisfying the demand. When three or more compressors are part of the system, the lag compressor in use alarm shall energize when the last compressor has been signaled to start.
    - d. High Water Level in Receiver (liquid ring or water-cooled units).
    - e. High Water Level in Separator (if so required) (liquid ring unit).

2. Desiccant Air Dryer Malfunction Alarm: Dryer receives the following individual signals and sends a single consolidated dryer malfunction alarm signal to master alarm panel.
  - a. Dew Point Alarm: Functions when line pressure dew point rises above 4 degrees C (40 degrees F) at 380 kPa (55 psig).
3. Vacuum Pump Malfunction Alarm: Pump system receives the following individual signals and sends a single consolidated pump malfunction alarm signal to master alarm panel.
  - a. High Temperature Shut down Alarm: Functions when exhaust air temperature exceeds 104 degrees C (220 degrees F), shutting down affected pump.
  - b. Lead Pump Fails to Start Alarm: Functions when lead pump fails to start when actuated causing lag pump to start.
  - c. Lag Pump In Use Alarm: Functions when the primary or lead vacuum pump is incapable of satisfying the demand. When three or more vacuum pumps are part of the system, the lag pump in use alarm shall energize when the last vacuum pump has been signaled to start.
4. Waste Anesthetic Gas Disposal (WAGD) Lag In Use Alarm: Provide when a central WAGD system is used. The signal shall be manually reset.
5. Instrument Air Dew Point High: Functions when the line pressure dew point is greater than -30 degrees C (-22 degrees F).
- C. Master Alarm Functions: Provide the following individual alarms at the master alarm panel.
  1. Oxygen Alarms:
    - a. Liquid oxygen low level alarm: Functions when stored liquid oxygen reaches a predetermined minimum level.
    - b. Reserve switchover alarm: Functions when, or just before, reserve oxygen supply goes in operation.
    - c. Reserve low supply alarm: Functions when contents of cylinder reserve oxygen supply are reduced to one day's average supply; switch and contacts at the bulk tank control panel.
    - d. Reserve low pressure alarm: Functions when the gas pressure available in the liquid reserve oxygen supply is reduced below the pressure required to function properly.
    - e. Low pressure alarm: Functions when system pressure downstream of the main shutoff valve drops below 275 kPa (40 psig),  $\pm 14$  kPa ( $\pm 2$  psig); operated by pressure switch or transmitters.

- f. High pressure alarm: functions when system pressure downstream of main shutoff valve increases above 413 kPa (60 psig),  $\pm 14$  kPa ( $\pm 2$  psig) set points; operated by pressure switches or transmitters.
  - g. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.
2. Nitrous Oxide Alarms:
- a. Reserve switchover alarm: Functions when, or just before, secondary or reserve nitrous oxide supply goes in operation.
  - b. Pressure alarms: Functions when system pressure downstream of main shutoff valve drops below 275 kPa (40 psig),  $\pm 14$  kPa ( $\pm 2$  psig) or increases above 413 kPa (60 psig),  $\pm 14$  kPa ( $\pm 2$  psig) set points; operated by pressure switches or transmitters.
  - c. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.
3. Nitrogen Alarms:
- a. Reserve switchover alarm: Functions when, or just before, secondary or reserve nitrogen supply goes in operation.
  - b. Pressure alarms: Functions when system pressure downstream of main shutoff valve drops below 1310 kPa (190 psig),  $\pm 14$  kPa ( $\pm 2$  psig) or increases above 1517 kPa (220 psig),  $\pm 14$  kPa ( $\pm 2$  psig) set points; operated by pressure switches or transmitters.
  - c. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.
4. Carbon Dioxide Alarms:
- a. Reserve Switchover Alarm: Functions when, or just before, secondary or reserve carbon dioxide supply goes in operation.
  - b. Pressure Alarms: Functions when system pressure downstream of main shutoff valve drops below 275 kPa (40 psig),  $\pm 14$  kPa ( $\pm 2$  psig) or increases above 413 kPa (60 psig),  $\pm 14$  kPa ( $\pm 2$  psig) set points; operated by pressure switches or transmitters.
  - c. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.

#### 5. Compressed Air Alarms:

- a. Medical air dew point high alarm: Functions when the line pressure dew point rises above 2 degrees C (35 degrees F) at 380 kPa (55 psig).
- b. Carbon Monoxide Alarm: Functions when the carbon monoxide levels rise above 10 parts per million; receives signal from the carbon monoxide monitor.
- c. Main Bank Filter Set Alarm: Functions when the pressure drop across filter set increases more than 14 kPa (2 psig) over that when filters are clean and new; operates by differential pressure switch or transmitters.
- d. Desiccant Prefilter Alarm: Functions when pressure across the filter increases more than 21 kPa (3 psig) over that when filters are clean and new; operates by pressure differential switch.
- e. Desiccant Post Filter Alarm: Functions when pressure drop across filter increases more than 21 kPa (3 psig) over that when filters are clean and new; operates by pressure differential switch.
- f. Desiccant Dryer Malfunction Alarm: Functions on any combination of failure of tower cycling and/or pressure dew point rise above 60 degrees C at 690 kPa (140 degrees F at 100 psig).
- g. Aftercooler High temperature Alarm: Functions when aftercooler discharge air temperature exceeds 38 degrees C (100 degrees F).
- h. Pressure Abnormal Alarm: Functions when system pressure downstream of main shutoff valve drops below 550 kPa (80 psig) ( $\pm$  gage or increases above 830 kPa (120 psig) ( $\pm 14$  kPa ( $\pm 2$  psig) set points; operated by pressure switch.
- i. Compressor Malfunction Alarm: Functions when compressor system control panel signals compressor thermal malfunction alarm, lead compressor fails to start alarm or high water level in receiver or separator (if so required) receives signal from system control panel.

#### D. Alarm Functions:

1. Oxygen, nitrous oxide, carbon dioxide and compressed air alarms:  
Pressure alarms: Functions when pressure in branch drops below 275 kPa (40 psig),  $\pm 14$  kPa ( $\pm 2$  psig) or increases above 414 kPa (60 psig),  $\pm 14$  kPa ( $\pm 2$  psig) set points; operated by pressure switches or transmitters.



2. Nitrogen alarms: Pressure alarms: Functions when pressure in branch drops below 1310 kPa (190 psig),  $\pm 14$  kPa ( $\pm 2$  psig) or increases above 1517 kPa (220 psig),  $\pm 14$  kPa ( $\pm 2$  psig) set points; operated by pressure switches or transmitters.
3. Vacuum alarms: Low vacuum alarm: Functions when vacuum in branch drops below 40 kPa (12 inches Hg); operated by vacuum switch.
4. Vacuum alarms:
  - a. Low vacuum alarm: Function when system vacuum upstream of main shutoff valve drops below 40 kPa (12 inches Hg); operated by vacuum switch.
  - b. Filter differential pressure/back pressure alarm: Functions when discharge oil filter differential rises to set level, or when back pressure is sensed; receives signal from pump control panel.
  - c. Laboratory vacuum pump malfunction.
5. Waste Anesthetic Gas Disposal (WAGD) low alarm: Functions when WAGD vacuum level or flow is below effective operating limits.

E. Alarm Panels:

1. General: Modular design, easily serviced and maintained; alarms operate on alternating current (AC) low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting oxygen, nitrogen, nitrous oxide and carbon dioxide, compressed air and vacuum services, as required.
2. Box: Flush mounted, sectional or one piece, corrosion resistant. Size box to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50 percent of the number of provided alarm points.
3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.
4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.

5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.

6. Controls:

- a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
- b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.
- c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.

F. Alarm Relay Interface Control Cabinet: Design cabinet to transfer the closed circuit alarm signals through relays to a set of terminals for monitoring signals at the BAS without interrupting the closed circuit system. Constructed of 1.9 mm (14 gage) steel, conforming with NEMA ICS 6, Type 1, enclosures. Provide both normally open and normally closed contacts for output signals, with number of circuits required for full alarm capability at the BAS. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for compatibility.

G. Alarm Network Communication: Network communications board shall be installed in local alarm and connected to the facility's Ethernet. Local alarm modules shall send information to the master alarm and the data can be downloaded thru the computer connected to the facility's Ethernet. Master alarm displays the message, sounds its alarm and saves the information in an event log. This event log shall be downloaded to a computer file for tracking data and troubleshooting.

H. All alarm network and relay interface work shall comply with NFPA 99, current edition.

## **2.11 PRESSURE SWITCHES**

A. General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range; switches activate when indicated by alarm

requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

## **2.12 NITROGEN CONTROL PANEL (NCP)**

- A. General: For nitrogen service, consisting of a line pressure control regulator, outlet line pressure gage, DISS service outlet, and supply valve, assembled and rigidly mounted in a roughing-in assembly, and provided with a metal cover plate. Panel shall be designed to deliver 10 L/s (20 SCFM) at 1538 kPa (223 psig). Unit may be recessed wall mounted or integral with the articulating arm or column with individual regulators for each outlet.
- B. Manifold Assembly: Mounted to a steel support bracket, factory assembled and tested, ready for installation in the roughing-in assembly.
  - 1. Supply valve, bronze bodied, double seal, full flow, ball type, designed for working pressure in excess of 1700 kPa (300) psig, with chrome plated brass ball which seals in both directions, requiring only a quarter turn of the knob from open to closed position.
  - 2. Line pressure control regulator, self-relieving, diaphragm type, with high-flow precision adjustment and working pressure in excess of 1700 kPa (250 psig).
  - 3. Line pressure gage, to monitor the gas outlet line pressure, calibrated from 0 to 2070 kPa (0 to 300 psig) in increments of 100 kPa (10 psig).
  - 4. Nitrogen service outlet, DISS type as specified under paragraph "Station Outlets", with a self-sealing dust plug, having a working pressure of 1700 kPa (250 psig) maximum.
  - 5. Two 145 mm (5-3/4 inch) lengths of 10 mm (3/8 inch) outside diameter type "K" copper tubing for connection to gas service supply line and to remote outlet line.
- C. Roughing-In Assembly: Designed for recessed installation, consisting of a prime painted steel fabricated back box with mounting flanges on all four sides, with provisions to securely anchor the back box to wall construction. Equip with a crossover "U" tube to facilitate testing of the nitrogen system prior to the manifold installation, and a plaster shield to prevent dust or other foreign matter from contaminating internal parts prior to final assembly.
- D. Cover plate Assembly: Chromed cast metal or NAAMM Number 4 satin finished stainless steel panel with provisions for line pressure

gage(s), nitrogen outlet, regulator and supply valve knobs, attaching directly to the roughing-in assembly by means of four Number 6 - 32 by 40 mm (1-1/2 inch) long mounting screws, with plaster adjustments up to 20 mm (3/4 inch).

#### **2.14 AIR COMPRESSOR SYSTEMS**

- A. System Design: The medical air system shall be of a modular base mounted design consisting of duplex compressor, dryer/control, and an air receiver. Each unit shall be fully compliant with the latest edition of NFPA 99.
- B. Compressors: Continuous duty rated "oil-less" type with permanently lubricated, sealed bearings. Single stage design, air cooled, reciprocating type with corrosion resistant reed type valves with stainless steel reeds. Both the compression rings and rider rings shall be made from a long life, fluororesin material designed for continuous duty operation. The crankshaft shall be constructed of a durable nodular graphite cast iron and designed to be fully supported on both ends by heavy duty ball bearings permanently lubricated and sealed. The crankcase shall be constructed of gray cast iron. Maximum heat dissipation shall be achieved through cast aluminum alloy cylinders treated for optimum corrosion and wear resistance. Cylinder sleeves shall not be required. Additionally, heat transmission from the piston wall to the piston pin needle bearing shall be minimized by an insulated "heat cut" piston pin. The connecting rod shall be of a one piece design for maximum reliability. Bio-based materials shall be utilized when possible.
- C. Intake Piping: Provide a pre-piped intake manifold with one inlet air filter with threaded opening for remote intake connection. Isolate filter housing from the intake manifold with a braided 304 stainless steel flex connector.
- D. Discharge Piping: Provide an integral air cooled aftercooler designed for a maximum approach temperature of -11 degrees C (12 degrees F) complete with moisture separator and timed automatic solenoid drain valve with a manual drain value by-pass. Provide each cylinder head with a pre-wired high discharge air temperature shutdown switch. Include a flex connector, safety relief valve, and check valve. The compressor discharge line the piping shall be of ASTM B819 copper tubing, brass, and/or stainless steel. The discharge flex connector shall be braided 304 stainless steel, brass or bronze.

- E. Isolation System: Isolate the compressor and monitor from the main compressor module base by means of a four point, heavy duty, spring isolation system for a minimum of 95 percent isolation efficiency.
- F. Dryer/Control: The dryer/control shall include a NEMA 12, U.L. labeled control system, duplexed desiccant drying system, duplexed final line filters, duplexed final line regulators, and combination dew point/CO monitor. All of the above shall be pre-wired and pre-piped in accordance with NFPA 99 and include valving to allow complete air receiver by-pass, as well as air sampling port.
- G. Dryer: Size each desiccant dryer for the peak calculated demand and capable of producing -12 degrees C (10 degrees F) pressure dew point. Dryer purge flow shall be minimized through an on-demand purge saving control system. Include a mounted prefilter rated for 0.01 micron with automatic drain and element change indicator on the inlet of each dryer.
- H. Control System: Mounted and pre-wired control system shall be NEMA 12 and U.L. labeled. This control system shall provide automatic lead/lag sequencing with circuit breaker disconnects for each compressor with external operators, one non-fused main disconnect with external operators, full voltage motor magnetic starters with overload protection, redundant 120V control circuit transformers, visual and audible reserve unit alarm with isolated contacts for remote alarm, hand-off-auto (HOA) lighted selector switches, automatic alternation of both compressors with provisions for simultaneous operation if required, automatic activation of reserve unit if required, visual alarm indication for high discharge air temperature shutdown with isolated contacts for remote alarm, and duplexed run time hour meters.
- I. Final Line Filters and Regulators: Fully duplexed final line filters rated for 0.01 micron with element change indicators shall be factory mounted and pre-piped, along with duplexed factory mounted and pre-piped final line regulators and duplex safety relief valves.
- J. Dew Point Hygrometer/CO Monitor: Mounted, pre-piped and wired, combination dew point hygrometer/CO monitor shall be of the ceramic type with integral chemical type CO sensor. System accuracy shall be  $\pm$  1 degree C (2 degrees F) for dew point and 2 mg/L (2 PPM) (at 10 PPM) for carbon monoxide. Dew point alarm shall be factory set at 4 degrees C (40 degrees F) per NFPA 99, and the CO alarm shall be factory set at 10 mg/L (10 PPM). Both set points shall be field adjustable.

- K. Air Receiver: Vertical air receiver, galvanized, ASME Coded, National Board Certified, rated for minimum 1035 kPa (150 psig) design pressure and includes a sight gauge glass as well as a timed automatic solenoid drain valve. Provide three valve bypass on supply.
- L. Example of an acceptable product and manufacturer: Beacon Medical Products "Lifeline Medical Air Systems".

## **2.15 PRESSURE REGULATORS**

- A. For 690 kPa (100 psig) regulator, provide duplex in parallel, valve for maintenance shut-down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.
  - 1. For systems 5 L/s (10 SCFM) and below: Brass or bronze body and trim, reduced pressure range 170 to 850 kPa (25 to 123 psig) adjustable, spring type, diaphragm operated, relieving. Delivered pressure shall vary not more than 1.0 kPa (0.15 psig) for each 10 kPa (1.5 psig) variation in inlet pressure.

## **2.16 EMERGENCY LOW PRESSURE OXYGEN INLET**

- A. The Low Pressure Emergency Oxygen Inlet provides an inlet for connecting a temporary auxiliary source of oxygen to the oxygen pipeline system for emergency or maintenance situations per NFPA 99.
- B. The inlet consist of a 25 mm (1 inch) ball valve, pressure gauge and a 15 mm x 25 mm (1/2 inch x 1 inch) NPTF connection housed in a weather tight enclosure. The enclosure is labeled "Emergency Low Pressure Gaseous Oxygen Inlet", and includes a padlock staple to prevent tampering or unauthorized access. The enclosure is suitable for recess mounting on the exterior of the building being served. The enclosure is 1.9 mm (14 gauge), cold rolled steel with a primer coat of paint. The Emergency Oxygen Inlet is connected at a point downstream of the main supply line shutoff valve.
- C. Check valves are provided for installation in the emergency supply line and in the main supply line between the main line shutoff valve and the emergency supply line connection per by NFPA 99. Check valves have a cast bronze body and straight through design for minimum pressure drop.
- D. The check valves for sizes under 75 mm (3 inch) are soft seated, bubble tight, self-aligning, and spring loaded, and ball type check valves. 75 mm (3 inch) check valves are hard seated, spring loaded, self-aligning ball type checks with cone seats (3 inch valves may not be "bubble tight"). Check valves shall be fast acting type.

- E. A relief valve is provided for installation in the emergency supply line per NFPA 99. The relief valve has a brass body, single seat design, and is cleaned for oxygen use. It automatically reseats to provide a "bubble tight" seal after discharging excess gas. Pre-set at 520 kPa (75 psig).

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. In accordance with NFPA 99. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.
- B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly to prevent infiltration of any foreign matter.
- D. Cut piping square and accurately with a tube cutter (sawing is prohibited) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.
- E. Spacing of hangers: NFPA 99.
- F. Rigidly support valves and other equipment to prevent strain on tube or joints.
- G. While being brazed, joints shall be continuously purged with oil free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- H. Do not bend tubing. Use fittings.
- I. Support ceiling column assembly from heavy sub-mounting castings furnished with the unit as part of roughing-in. Anchor with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling, unless otherwise indicated.
- J. Provide two 25 mm (1 inch) minimum conduits from ceiling column assembly to adjacent corridor, one for mass spectrometer tubing and

wiring and one for monitor wiring, for connection to signal cabling network.

- K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.
- L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ASME A13.1.
- M. Pipe compressor intake to a source of clean ambient air as indicated in NFPA 99.
- N. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- O. Penetrations:
  - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.
  - 2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- P. Provide 40 mm (1-1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.
- Q. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

### **3.2 STARTUP AND TESTING**

- A. Initial Tests: Blow down and high and low pressure leakage tests as required by NFPA 99 with documentation.
- B. Laboratory and/or healthcare testing agency shall perform the following:
  - 1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with NFPA 99 and the procedures set forth in pre-qualification documentation.



2. Verify that the systems, as installed, meet or exceed the requirements of NFPA 99, this specification, and that the systems operate as required.
3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of 100 liters per minute (3.5 SCFM). Filter shall show no discoloration, and shall accrue no more than 0.1 mg (0.0000035 ounces) of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests shall in no case exceed variation as specified in paragraph, "Maximum Allowable Variation". Perform test with the use of an inert gas as described in CGA P-9.
5. Outlet and inlet flow test:
  - a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
  - b. Oxygen, nitrous oxide and air outlets shall deliver 100 Lpm (3.5 SCFM) with a pressure drop of no more than 34 kPa (5 psig), and static pressure of 345 kPa (50 psig).
  - c. Nitrogen outlets shall deliver 565 Lpm (20 SCFM) with a pressure drop of no more than 34 kPa (5 psig), and static pressure of 1448 kPa (210 psig).
  - d. Needle valve air outlets shall deliver 1.5 SCFM with a pressure drop of no more than five psig, and static pressure of 345 kPa (50 psig).
6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests shall in no case exceed variation as specified in paragraph "Maximum Allowable Variation". Allowable concentrations are below the following:

Dew point, air	4 degrees C (40 degrees F) pressure
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	dew point at 690 kPa (100 psig)
Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	500 mg/L (ppm)
Gaseous hydrocarbons as methane, air	25 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:

- a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
- b. Make analysis with instruments designed to measure the specific gas dispensed.
- c. Allowable concentrations are within the following:

Oxygen	>=97% plus oxygen
Nitrous oxide	>=99% plus nitrous oxide
Nitrogen	>=99% plus nitrogen
Medical air	19.5% to 23.5% oxygen
Carbon Dioxide	99% plus carbon dioxide

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	2 degrees C (35 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

- C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to startup and testing.

**3.3 CONNECTION TO EXISTING MEDICAL GAS SYSTEM:**

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. per NFPA 99. If problems are present, the COR would notify the

facility of the results. The facility would then make the necessary repairs and/or maintenance prior to connecting to new system.

- B. Install shut-off valve at the connection of new line to existing line.
- C. Time for shutdown of the existing laboratory and healthcare system shall be coordinated at least 10 work days prior to shutdown with the COR and VA Medical Center.
- D. Shut off all oxygen zone valves and gas riser valves if the section to be connected cannot be totally isolated from the remainder of the system.
- E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination per NFPA 99, current edition.
- F. Ensure that the correct type of pipe tubing and fittings are being used.
- G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.
- H. Reduce the pressure to zero and make the tie-in as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required NFPA 99 tests after connection.

### **3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

- - - E N D - - -

**SECTION 23 05 11  
COMMON WORK RESULTS FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- C. Section 05 50 00, METAL FABRICATIONS
- D. Section 07 84 00, FIRESTOPPING
- E. Section 07 92 00, JOINT SEALANTS
- F. Section 09 91 00, PAINTING
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- H. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- I. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- J. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- K. Section 23 08 11, DEMONSTRATION and TESTS FOR BOILER PLANT.
- L. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- M. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUITS and CABLES.

**1.3 QUALITY ASSURANCE**

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Contract Officer Representative.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Contract Officer Representative for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Contract Officer Representative at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- H. Layout Drawings:
  - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas.
  - 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
  - 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
  - 4. In addition, for HVAC systems, provide details of the following:
    - a. Mechanical equipment rooms.
    - c. Hangers, inserts, supports, and bracing.
    - d. Pipe sleeves.
    - e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

- I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Contract Officer Representative.
  - 2. Submit electric motor data and variable speed drive data with the driven equipment.
  - 3. Equipment and materials identification.
  - 4. Fire-stopping materials.
  - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 6. Wall, floor, and ceiling plates.
- J. HVAC Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
  - 430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
  - B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
  - IP-20-2007.....Specifications for Drives Using Classical  
V-Belts and Sheaves
  - IP-21-2009.....Specifications for Drives Using Double-V  
(Hexagonal) Belts
  - IP-22-2007.....Specifications for Drives Using Narrow V-Belts  
and Sheaves



- E. Air Movement and Control Association (AMCA):
  - 410-96.....Recommended Safety Practices for Air Moving  
Devices
- F. American Society of Mechanical Engineers (ASME):
  - Boiler and Pressure Vessel Code (BPVC):
  - Section I-2007.....Power Boilers
  - Section IX-2007.....Welding and Brazing Qualifications
  - Code for Pressure Piping:
  - B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):
  - A36/A36M-08.....Standard Specification for Carbon Structural  
Steel
  - A575-96(2007).....Standard Specification for Steel Bars, Carbon,  
Merchant Quality, M-Grades
  - E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
  - E119-09c.....Standard Test Methods for Fire Tests of  
Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:
  - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and  
Manufacture, Selection, Application, and  
Installation
  - SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application
  - SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -  
Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):
  - MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):
  - 31-06.....Standard for Installation of Oil-Burning  
Equipment
  - 54-09.....National Fuel Gas Code
  - 70-08.....National Electrical Code
  - 85-07.....Boiler and Combustion Systems Hazards Code
  - 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
  - 101-09.....Life Safety Code

**1.6 DELIVERY, STORAGE AND HANDLING****A. Protection of Equipment:**

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Contract Officer Representative. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

**B. Cleanliness of Piping and Equipment Systems:**

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

**1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING**

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Contract Officer

Representative during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Contract Officer Representative.

- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

## **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

## **2.3 BELT DRIVES**

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
  - 1. Material: Pressed steel, or close grained cast iron.
  - 2. Bore: Fixed or bushing type for securing to shaft with keys.
  - 3. Balanced: Statically and dynamically.
  - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
  - 1. Provide adjustable-pitch or fixed-pitch drive as follows:
    - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
    - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.

2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

#### **2.4 DRIVE GUARDS**

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

#### **2.5 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

#### **2.6 ELECTRIC MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, and Section 26 05 19,

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

## **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- B. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- C. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- D. Controller shall be provided with the following operating features and accessories:
  - 1. Suitable for variable torque load.
  - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input filters on incoming power line. Provide output line reactors on line between drive and motor where the distance between the breaker and motor exceeds 50 feet.

## **2.8 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

## **2.9 FIRESTOPPING**

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

## **2.10 GALVANIZED REPAIR COMPOUND**

Mil. Spec. DOD-P-21035B, paint form.

## **2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
  - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.

2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Contract Officer Representative for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Contract Officer Representative for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
  2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- G. Attachment to existing structure: Support from existing floor/roof frame.
- H. Attachment to Wood Construction: Wood screws or lag bolts.
- I. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- J. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm



(1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

K. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping.  
Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
  - a. Standard clevis hanger: Type 1; provide locknut.
  - b. Riser clamps: Type 8.
  - c. Wall brackets: Types 31, 32 or 33.
  - d. Roller supports: Type 41, 43, 44 and 46.
  - e. Saddle support: Type 36, 37 or 38.
  - f. Turnbuckle: Types 13 or 15. Preinsulate.
  - g. U-bolt clamp: Type 24.
  - h. Copper Tube:
    - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
    - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
    - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
    - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
  - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. High and Medium Pressure Steam (MSS SP-58):
  - a. Provide eye rod or Type 17 eye nut near the upper attachment.
  - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.

c. Piping with Vertical Expansion and Contraction:

- 1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
- 2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

SPEC WRITER NOTE: Include below for pipe sizes larger than (50 mm) 2-inches.

L. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
  - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
  - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

## 2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.

2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Contract Officer Representative.
  - D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
  - E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
  - F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
  - G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
  - H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
  - I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
  - J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

### **2.13 DUCT PENETRATIONS**

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

#### **2.14 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the Contract Officer Representative, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Contract Officer Representative.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

#### **2.15 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

#### **2.16 ASBESTOS**

Materials containing asbestos are not permitted.

### **PART 3 - EXECUTION**

#### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate

proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Contract Officer Representative where working area space is limited.
  - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Contract Officer Representative. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Contract Officer Representative for approval.
  - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes

interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

I. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Contract Officer Representative. Damaged or defective items in the opinion of the Contract Officer Representative, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

J. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

K. Install steam piping expansion joints as per manufacturer's recommendations.

L. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Contract Officer Representative. Locate openings that will least effect structural

slabs, columns, ribs or beams. Refer to the Contract Officer Representative for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Contract Officer Representative's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

- M. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.
- N. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).
- O. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

**3.3 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Contract Officer Representative for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

**3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Contract Officer Representative.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.



- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
  - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
  - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

### **3.5 MECHANICAL DEMOLITION**

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Contract Officer Representative. Such access shall be provided without

additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Contract Officer Representative and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.
- E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

### 3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gauges and thermometers.
    - j. Glass.
    - k. Name plates.
  - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
  - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
  - 6. Paint shall withstand the following temperatures without peeling or discoloration:
    - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
    - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.

7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.7 IDENTIFICATION SIGNS**

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.8 MOTOR AND DRIVE ALIGNMENT**

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### **3.9 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Contract Officer Representative in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

### **3.10 STARTUP AND TEMPORARY OPERATION**

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00,

GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

**3.11 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Contract Officer Representative.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

**3.12 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 05 12**  
**GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

**1.2 RELATED WORK:**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- B. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
  - 1. Provide documentation to demonstrate compliance with drawings and specifications.
  - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
  - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Contract Officer Representative:
  - 1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

**1.4 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. National Electrical Manufacturers Association (NEMA):
  - MG 1-2006 Rev. 1 2009 ..Motors and Generators
  - MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for  
Selection, Installation and Use of Electric  
Motors and Generators
- C. National Fire Protection Association (NFPA):
  - 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
  - 112-04.....Standard Test Procedure for Polyphase Induction  
Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning  
Engineers (ASHRAE):
  - 90.1-2007.....Energy Standard for Buildings Except Low-Rise  
Residential Buildings

## **PART 2 - PRODUCTS**

### **2.1 MOTORS:**

- A. For alternating current, fractional and integral horsepower motors,  
NEMA Publications MG 1 and MG 2 shall apply.
- B. Provide all electrical wiring, conduit, and devices necessary for the  
proper connection, protection and operation of the systems. Provide  
premium efficiency type motors as scheduled. Unless otherwise specified  
for a particular application, use electric motors with the following  
requirements.
- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split  
phase or permanent split capacitor (PSC) type. Provide capacitor-start  
type for hard starting applications.
  - 1. Contractor's Option - Electrically Commutated motor (EC Type):  
Motor shall be brushless DC type specifically designed for  
applications with heavy duty ball bearings and electronic  
commutation. The motor shall be speed controllable down to 20% of  
full speed and 85% efficient at all speeds.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
  - 1. Two Speed Motors: Each two-speed motor shall have two separate  
windings. Provide a time- delay (20 seconds minimum) relay for  
switching from high to low speed.
- E. Voltage ratings shall be as follows:
  - 1. Single phase:

- a. Motors connected to 120-volt systems: 115 volts.
  - b. Motors connected to 208-volt systems: 200 volts.
  - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
- 2. Three phase:
  - a. Motors connected to 208-volt systems: 200 volts.
  - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
  - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
  - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
  - e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
- F. Number of phases shall be as follows:
  - 1. Motors, less than 373 W (1/2 HP): Single phase.
  - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
  - 3. Exceptions:
    - a. Hermetically sealed motors.
    - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- I. Motor Enclosures:
  - 1. Shall be the NEMA types as specified and/or shown on the drawings.
  - 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:



- a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
- b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
- c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
  2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
  3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
    - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
    - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
    - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
  4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
  5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

**PART 3 - EXECUTION****3.1 INSTALLATION:**

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

**3.2 FIELD TESTS**

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
- D. All test data shall be compiled into a report form for each motor and provided to the contracting officer or their representative.

**3.3 STARTUP AND TESTING**

- A. The Commissioning Agent will observe startup and contractor testing of all equipment. Coordinate the startup and contractor testing schedules with Contract Officer Representative and Commissioning Agent. Provide a minimum of 7 days prior notice.

**3.4 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

- - - E N D - - -

**SECTION 23 05 41**  
**NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Noise criteria, seismic restraints for equipment, vibration tolerance and vibration isolation for HVAC and plumbing work.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. Section 23 31 00, HVAC DUCTS and CASINGS.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
  - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Bathrooms and Toilet Rooms	40
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Examination Rooms	35
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Operating Rooms	40
Patient Rooms	35
Treatment Rooms	35
X-Ray and General Work Rooms	40

- 2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.

3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

C. Seismic Restraint Requirements:

1. Equipment:

- a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such mechanical equipment shall be properly supported to resist a horizontal force of 50 percent of the weight of the equipment furnished.
- b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 100 percent of the weight of the equipment furnished.

2. Piping: Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

3. Ductwork: Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.

D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

#### 1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Vibration isolators:

- a. Floor mountings
- b. Hangers
- c. Snubbers
- d. Thrust restraints
- 2. Bases.
- 3. Seismic restraint provisions and bolting.
- 4. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.
- D. Seismic Requirements: Submittals are required for all equipment anchors, supports and seismic restraints. Submittals shall include weights, dimensions, standard connections, and manufacturer's certification that all specified equipment will withstand seismic Lateral Force requirements as shown on drawings.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):  
2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):  
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products  
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength  
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):  
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):  
ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.

- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):  
001-2008.....Seismic Restraint Manual: Guidelines for  
Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):  
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):  
H-18-8 2010.....Seismic Design Requirements.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL REQUIREMENTS**

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

### **2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS**

- A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
- B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
- C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

## 2.3 VIBRATION ISOLATORS

### A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
3. Captive Spring Mount for Seismic Restraint (Type SS):
  - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
  - b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
6. Seismic Pad (Type DS): Pads shall be natural rubber / neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

### B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.



2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
  3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
  4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
  5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
  6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed  $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

#### **2.4 BASES**

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base

dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

## **2.5 SOUND ATTENUATING UNITS**

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

#### **A. Vibration Isolation:**

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be

- isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
  4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
  5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
  6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

### 3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

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**SELECTION GUIDE FOR VIBRATION ISOLATORS**

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
<b>REFRIGERATION MACHINES</b>															
ABSORPTION	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL	B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:															
ALL	---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
<b>COMPRESSORS AND VACUUM PUMPS</b>															
UP THROUGH 1-1/2 HP	---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:															
500 - 750 RPM	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
<b>PUMPS</b>															
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
<b>ROOF FANS</b>																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
<b>CENTRIFUGAL FANS</b>																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

**NOTES:**

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.



**SECTION 23 05 93**  
**TESTING, ADJUSTING, AND BALANCING FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes chilled water, heating hot water and glycol-water systems.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION:
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

H. Section 23 31 00, HVAC DUCTS AND CASINGS G. Section 23 36 00, AIR  
TERMINAL UNITS:

I. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration  
Equipment.

### **1.3 QUALITY ASSURANCE**

A. Refer to Articles, Quality Assurance and Submittals, in Section  
23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Contract Officer Representative and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Contract Officer Representative and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the

TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Contract Officer Representative. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.
    - d. Shall provide final markings of settings of all HVAC adjustment devices.
    - e. Permanently mark location of duct test ports.
  5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
  2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.

- a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
- b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
- c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
- d. Minimum outside air: 0 percent to plus 10 percent.
- e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
- f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
- g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
- h. Chilled water coils: Minus 0 percent to plus 5 percent.
- 3. Systems shall be adjusted for energy efficient operation as described in PART 3.
- 4. Typical TAB procedures and results shall be demonstrated to the Contract Officer Representative for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Contract Officer Representative) and one hydronic system (pumps and three coils) as follows:
  - a. When field TAB work begins.
  - b. During each partial final inspection and the final inspection for the project if requested by VA.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the Contract Officer Representative staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  - 1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.

2. Systems inspection report on equipment and installation for conformance with design.
  3. Duct Air Leakage Test Report.
  4. Systems Readiness Report.
  5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
  6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
- 2011 .....HVAC Applications ASHRAE Handbook, Chapter 38, Testing, Adjusting, and Balancing and Chapter 48, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
- 2002.....AABC National Standards for Total System Balance
- D. National Environmental Balancing Bureau (NEBB):
- 7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
- 2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration
- 3<sup>rd</sup> Edition 2009 .....Procedural Standards for Whole Building Systems Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
- 3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

### **PART 2 - PRODUCTS**

#### **2.1 PLUGS**

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

**2.2 INSULATION REPAIR MATERIAL**

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

**3.2 DESIGN REVIEW REPORT**

The TAB Specialist shall review the Contract Plans and specifications and advise the Contract Officer Representative of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

**3.3 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

**3.4 DUCT AIR LEAKAGE TEST REPORT**

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

**3.5 SYSTEM READINESS REPORT**

- A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as

indicated on drawings. Submit report of findings to Contract Officer Representative.

- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Contract Officer Representative.

### **3.6 TAB REPORTS**

- A. Submit an intermediate report for 25 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Contract Officer Representative if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Contract Officer Representative.

### **3.7 TAB PROCEDURES**

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre construction air and water flow rate and for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.
- D. Allow 14 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.
1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
  2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
  3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
  4. Variable air volume (VAV) systems:
    - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
    - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
    - c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
  5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
  2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.



3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

### **3.8 VIBRATION TESTING**

- A. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Contract Officer Representative. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Contract Officer Representative.

### **3.9 SOUND TESTING**

- A. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- B. Sound reference levels, formulas and coefficients shall be according to 2011 ASHRAE Handbook, "HVAC Applications", Chapter 48, SOUND AND VIBRATION CONTROL.
- C. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Contract Officer Representative and the necessary sound tests shall be repeated.
- D. Test readings for sound testing could go higher than 15 percent if determination is made by the Contract Officer Representative based on the recorded sound data.

### **3.10 MARKING OF SETTINGS**

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be

restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Contract Officer Representative.

### **3.11 IDENTIFICATION OF TEST PORTS**

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

### **3.12 PHASING**

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

- - E N D - - -

**SECTION 23 07 11  
HVAC AND BOILER PLANT INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
1. HVAC piping, ductwork and equipment.
  3. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping and equipment and boiler plant piping, breeching and stacks and equipment after asbestos abatement.
- B. Definitions
1. ASJ: All service jacket, white finish facing or jacket.
  2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
  5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
  6. FSK: Foil-scrim-kraft facing.
  7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
  8. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watt per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
29. CPD: Condensate pump discharge.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.
39. GCR: Chilled glycol-water return.
40. RS: Refrigerant suction.
41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## **1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- H. Section 23 21 13, HYDRONIC PIPING.
- I. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

## **1.3 QUALITY ASSURANCE**

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

**4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

**4.3.3.2** Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

**4.3.3.3** Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

**4.3.3.3.1** In no case shall the test temperature be below 121°C (250°F).

**4.3.3.4** Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

**4.3.3.5\*** Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

**4.3.3.6** Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or

label giving the name of the manufacturer and description of the material.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
  - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
    - a. Insulation materials: Specify each type used and state surface burning characteristics.
    - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
    - c. Insulation accessory materials: Each type used.
    - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
    - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
  - 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
  - 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
  - 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

#### **1.5 STORAGE AND HANDLING OF MATERIAL**

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

## B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly  
(Vinyl Chloride) and Poly (Vinyl Chloride -  
Vinyl Acetate), Rigid.

## C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic  
Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and  
Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread,  
Glass and Wire-Reinforced Glass

## D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and  
Heat-Resisting Chromium-Nickel Steel Plate,  
Sheet, and Strip

B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface  
Performance of High-Temperature Thermal  
Insulation

C449-07.....Standard Specification for Mineral Fiber  
Hydraulic-Setting Thermal Insulating and  
Finishing Cement

C533-09.....Standard Specification for Calcium Silicate  
Block and Pipe Thermal Insulation

C534-08.....Standard Specification for Preformed Flexible  
Elastomeric Cellular Thermal Insulation in  
Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe  
Insulation

C552-07.....Standard Specification for Cellular Glass  
Thermal Insulation

C553-08.....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications



- C585-09.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)
- C612-10.....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building  
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C  
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of  
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 09/08
- G. Manufacturer's Standardization Society of the Valve and Fitting  
Industry (MSS):
- SP58-2009.....Pipe Hangers and Supports Materials, Design,  
and Manufacture

**PART 2 - PRODUCTS****2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

**2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

**2.3 RIGID CELLULAR PHENOLIC FOAM**

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

**2.4 CELLULAR GLASS CLOSED-CELL**

- A. Comply with Standard ASTM C177, C518, density 120 kg/m<sup>3</sup> (7.5 pcf) nominal, k = 0.033 (0.29) at 240 degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

**2.5 POLYISOCYANURATE CLOSED-CELL RIGID**

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.

- B. Equipment and duct insulation, ASTM C 591, type IV,  $K=0.027(0.19)$  at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

## 2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518,  $k = 0.039 (0.27)$  at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

## 2.7 DUCT WRAP FOR KITCHEN HOOD GREASE DUCTS

- A. Light weight, high temperature mineral fiber or ceramic fiber insulating material with low thermal conductivity  $K$  value of  $0.060 \text{ W/m}^2$  degrees C ( $0.417 \text{ Btu in/hr ft}^2$  degrees F) at mean temperature of 260 degrees C (500 degrees F).
- B. Material shall be fully encapsulated by UL classified aluminum foil and tested to ASTM E84 standard.
- C. Material shall be UL tested for internal grease fire to 1093 degrees C (2,000 degrees F) with zero clearance and for through-penetration firestop.
- D. Material shall be UL classified for 2 hour fire rating for grease duct enclosure, and meet NFPA 96 requirements for direct applied insulating material to grease ducts with zero clearance.
- E. Material flame spread and smoke developed ratings shall not be higher than 5, as per ASTM E 84/UL 723 Flammability Test.

## 2.8 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), $\text{Kg/m}^3$ (lb/ ft <sup>3</sup> )	232 (14.5)	288 (18)
Thermal conductivity:		

Min W/ m K (Btu in/h ft <sup>2</sup> degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics:		
Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

## 2.9 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance  $\leq 0.02$  or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork conveying fluids below ambient. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

#### 2.11 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

**2.12 ADHESIVE, MASTIC, CEMENT**

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

**2.13 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

**2.14 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F).

Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

#### **2.15 FIRESTOPPING MATERIAL**

Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

#### **2.16 FLAME AND SMOKE**

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

### **PART 3 - EXECUTION**

#### **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Contract Officer Representative for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Where removal of insulation of piping, ductwork and equipment is required to comply with Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT and Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT, such areas shall be reinsulated to comply with this specification.
- D. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- E. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

- F. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Insulate PRVs, flow meters, and steam traps.
- I. HVAC work not to be insulated:
  - 1. Internally insulated ductwork and air handling units.
  - 2. Relief air ducts (Economizer cycle exhaust air).
  - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
  - 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- M. Firestop Pipe and Duct insulation:
  - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.



2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
  - a. Pipe risers through floors
  - b. Pipe or duct chase walls and floors
  - c. Smoke partitions
  - d. Fire partitions
- N. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- O. Provide vapor barrier jackets over insulation as follows:
  1. All piping and ductwork exposed to outdoor weather.
  2. All interior piping and ducts conveying fluids below ambient air temperature.
- P. Provide metal jackets over insulation as follows:
  1. All piping and ducts exposed to outdoor weather.
  2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
  3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

### 3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
  1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
  2. Plain board:
    - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips

on flat surfaces. Use corner beads to protect edges of insulation.

- b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
  - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
  - d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
- 5. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
    - a. Chilled water pumps, water filter, chemical feeder pot or tank.
  - 6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
    - b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.

**B. Flexible Mineral Fiber Blanket:**

- 1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
- 2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
- 3. Concealed supply air ductwork.

- a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
  - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
- 4. Concealed return air duct:
  - b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
  - d. Concealed return air ductwork in other locations need not be insulated.
- 5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
- 6. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
- C. Molded Mineral Fiber Pipe and Tubing Covering:
  - 1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
  - 2. Contractor's options for fitting, flange and valve insulation:
    - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
    - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
    - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass

fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

- d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
- 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Rigid Cellular Phenolic Foam:

- 1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
- 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
- 3. Provide secure attachment facilities such as welding pins.
- 4. Apply insulation with joints tightly drawn together
- 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
- 6. Final installation shall be smooth, tight, neatly finished at all edges.
- 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
- 8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
- 9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
  - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

E. Cellular Glass Insulation:

- 1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
- 3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
- 4. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.

F. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 149 degree C (300 degree F).
2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.
8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.

10. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.
  11. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
  12. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.
- G. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
  2. Pipe and tubing insulation:
    - a. Use proper size material. Do not stretch or strain insulation.
    - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
    - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
  3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
  4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
  5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
  6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
    - a. Chilled water pumps
    - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).

- c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
- d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
- 7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

### 3.8 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR,	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

GH and GHR)					
38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
39-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso- cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed- Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed- Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC and GCR (where underground)	Polyiso- cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso- cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)



(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

- - - E N D - - -

**SECTION 23 09 23**  
**DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
  - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
  - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance,

Warranty, specified services and items required for complete and fully functional Controls Systems.

4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
  5. The control system shall accommodate 1 Engineering Control Center(s) and the control system shall accommodate 5 web-based Users simultaneously, and the access to the system should be limited only by operator password.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
  2. Flow switches.
  3. Flow meters.
  4. Sensor wells and sockets in piping.
  5. Terminal unit controllers.
- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in

writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
2. Terminal units' velocity sensors
3. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
4. The following systems have limited control (as individually noted below) from the ECC:
  - a. Constant temperature rooms: temperature out of acceptable range.
  - b. Medical gas systems (if not bottled at point of use): low pressure and status alarms.
  - c. Medical vacuum systems: high pressure and status alarms.
  - d. Medical compressed air systems: low pressure and status alarms.
  - e. Isolation rooms: pressure outside of acceptable limit alarms.

E. Responsibility Table:

<b>Work/Item/System</b>	<b>Furnish</b>	<b>Install</b>	<b>Low Voltage Wiring</b>	<b>Line Power</b>
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system	23 09 23	23 09 23	23 09 23	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
monitoring interfaces				
Chiller controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Medical gas panels	23	23	26	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS)	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

F. This facility's existing direct-digital control system is manufactured by Schneider Electric. Additional approved manufactures for controls for this project is Seimens. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

- a. The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.
- G. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.
1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.
  2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.
  3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include one portable operator terminal - laptop, one digital display unit, microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
  4. Responsibility Table:

Item/Task	Section	Control	VA
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	23 09 23 contactor	system integrator	
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

H. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, thermal comfort ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Light-switch-operated toilet exhaust
2. Vestibule heater
3. Exterior stair heater
4. Attic heating and ventilation
5. Mechanical or electrical room heating and ventilation.

I The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

## 1.2 RELATED WORK

K. Section 14 24 00, Hydraulic Elevators.

M. Section 21 05 11, Common Work Results for Fire Suppression.

S. Section 22 14 29, Sump Pumps.

AA. Section 22 62 00, Vacuum Systems for Laboratory and Healthcare Facilities.

CC. Section 22 63 00, Gas Systems for Laboratory and Healthcare Facilities.

EE. Section 23 21 13, Hydronic Piping.

FF. Section 23 22 13, Steam and Condensate Heating Piping.

GG. Section 23 31 00, HVAC Ducts and Casings.

HH. Section 23 36 00, Air Terminal Units.

LL. Section 23 64 00, Packaged Water Chillers.

NN. Section 23 74 13, Packaged, Outdoor, Central-Station Air-Handling Units.

UU. Section 26 05 11, Requirements for Electrical Installations.

VV. Section 26 05 26, Grounding and Bonding for Electrical Systems.

WW. Section 26 05 33, Raceway and Boxes for Electrical Systems.

XX. Section 26 09 23, Lighting Controls.

YY. Section 26 27 26, Wiring Devices.

ZZ. Section 27 15 00, Communications Horizontal Cabling

AAA. Section 28 31 00, Fire Detection and Alarm.

## **1.2 DEFINITION**

A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.

## **1.4 QUALITY ASSURANCE**

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.



3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

**1.5 PERFORMANCE**

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.

2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ( $\pm 1^{\circ}\text{F}$ )
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [ $\pm 2^{\circ}\text{F}$ ]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [ $\pm 3^{\circ}\text{F}$ ]
Water temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Relative humidity	$\pm 2\%$ RH
Water flow	$\pm 1\%$ of reading
Air flow (terminal)	$\pm 10\%$ of reading

Air flow (measuring stations)	±5% of reading
Carbon Monoxide (CO)	±5% of reading
Carbon Dioxide (CO <sub>2</sub> )	±50 ppm
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

#### 1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

#### 1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
7. Color prints of proposed graphics with a list of points for display.
8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.

10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
  11. Riser diagrams of wiring between central control unit and all control panels.
  12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
  13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
  14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
  2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
  3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
  2. Include the following documentation:
    - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.

- b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
  - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
  - d. Complete troubleshooting procedures and guidelines for all systems.
  - e. Complete operating instructions for all systems.
  - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
  - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
  - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to Contract officer representative prior to final inspection.

#### **1.8 INSTRUCTIONS**

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.
1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
  2. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.

3. Training shall be given by direct employees of the controls system subcontractor.

#### **1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)**

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

#### **1.10 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):  
Standard 135-10.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):  
B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.  
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):  
B32-08.....Standard Specification for Solder Metal  
B88-09.....Standard Specifications for Seamless Copper Water Tube  
B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)  
B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service  
D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- E. Federal Communication Commission (FCC):  
Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.
- F. Institute of Electrical and Electronic Engineers (IEEE):  
802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific

Requirements-Part 3: Carrier Sense Multiple  
Access with Collision Detection (CSMA/CD)  
Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

- 70-11.....National Electric Code
- 90A-09.....Standard for Installation of Air-Conditioning  
and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

- 94-10.....Tests for Flammability of Plastic Materials for  
Parts and Devices and Appliances
- 294-10.....Access Control System Units
- 486A/486B-10.....Wire Connectors
- 555S-11.....Standard for Smoke Dampers
- 916-10.....Energy Management Equipment
- 1076-10.....Proprietary Burglar Alarm Units and Systems

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

### **2.2 CONTROLS SYSTEM ARCHITECTURE**

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
  - a. A fixed ECC and a portable operator's terminal.
  - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
  - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.



- d. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
  - e. Addressable elements, sensors, transducers and end devices.
  - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
  - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
- 1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
  - 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
  - 3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.
- D. Third Party Interfaces:
- 1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
  - 2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.
- E. Servers:
- 1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
  - 2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.

3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

### **2.3 COMMUNICATION**

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
  1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
  2. The ARCNET data link / physical protocol may be used in new BACnet sub-networks in VA non-healthcare and non-lab (i.e., business and cemetery) facilities.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.

1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
  2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

#### **2.4 ENGINEERING CONTROL CENTER (ECC)**

- A. The ECC shall reside on a high-speed network with controllers as shown on system drawings. The ECC and each standard browser connected to server shall be able to access all system information.
- B. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.
- C. Hardware: ECC shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
1. ECC shall be commercial standard with supporting 32- or 64-bit hardware (as required by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 4GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, and 16 speed high density DVD-RW+/- optical drive.

- a. The hard drive shall be at the minimum 1 TB 7200 rpm SATA hard drive with 16 MB cache, and shall have sufficient memory to store:
  - 1) All required operator workstation software
  - 2) A DDC database at least twice the size of the delivered system database
  - 3) One year of trend data based on the points specified to be trended at their specified trend intervals.
- b. Real-time clock:
  - 1) Accuracy: Plus or minus 1 minute per month.
  - 2) Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.
  - 3) Clock shall function for one year without power.
  - 4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.
- c. Serial ports: Four USB ports and two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
- d. Parallel port: Enhanced.
- e. Sound card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.
- f. Color monitor: PC compatible, not less than 22 inches, LCD type, with a minimum resolution of 1280 by 1024 pixels, non-interlaced, and a maximum dot pitch of 0.28 mm.
- g. Keyboard: Minimum of 64 characters, standard ASCII character set based on ANSI INCITS 154.
- h. Mouse: Standard, compatible with installed software.
- i. Removable disk storage: Include the following, each with appropriate controller:
  - 1) Minimum 1 TB removable hard disk, maximum average access time of 10 ms.
- j. Network interface card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.

2. Cable modem: 42.88 MBit/s, DOCSIS 2.0 Certified, also backwards compatible with DOCSIS 1.1/1.0 standards. Provide Ethernet or USB connectivity.
3. Optical modem: full duplex link, for use on 10 GBase-R single-mode and multi-mode fiber with a XENPAK module.
4. Auto-dial modem: 56,600 bps, full duplex for asynchronous communications. With error detection, auto answer/autodial, and call-in-progress detection. Modem shall comply with requirements in ITU-T v.34, ITU-T v.42, ITU-T v.42 Appendix VI for error correction, and ITU-T v.42 BIS for data compression standards; and shall be suitable for operating on unconditioned voice-grade telephone lines complying with 47 CFR 68.
5. Audible Alarm: Manufacturer's standard.
6. Printers:
  - a. Provide a dedicated, minimum resolution 600 dpi, color laser printer, connected to the ECC through a USB interface.
    - 1) If a network printer is used instead of this dedicated printer, it shall have a 100Base-T interface with an RJ45 connection and shall have a firmware print spooler compatible with the Operating System print spooler.
    - 2) RAM: 512 MB, minimum.
    - 3) Printing Speed: Minimum twenty six pages per minute (color); minimum 30 pages per minute (black/white).
    - 4) Paper Handling: Automatic sheet feeder with 250-sheet x 8.5 inch x 11 inch paper cassette and with automatic feed.
  - b. Provide a dedicated black/white tractor-feed dot matrix printer for status/alarm message printing, minimum 10 characters per inch, minimum 160 characters per second, connected to the ECC through a USB interface.
    - 1) Paper: One box of 2000 sheets of 8-1/2x11 multi-fold type printer paper.
7. RS-232 ASCII Interface
  - a. ASCII interface shall allow RS-232 connections to be made between a meter or circuit monitor operating as the host PC and any equipment that will accept RS-232 ASCII command strings, such as local display panels, dial-up modems, and alarm transmitters.
  - b. Pager System Interface: Alarms shall be able to activate a pager system with customized message for each input alarm.

- c. Alarm System Interface: RS-232 output shall be capable of transmitting alarms from other monitoring and alarm systems to workstation software.
  - d. RS-232 output shall be capable of connection to a pager interface that can be used to call a paging system or service and send a signal to a portable pager. System shall allow an individual alphanumeric message per alarm input to be sent to paging system. This interface shall support both numeric and alphanumeric pagers.
  - e. Cables: provide Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
    - 1) NFPA 70, Type CMP.
    - 2) Flame Resistance: NFPA 262, Flame Test.
8. Self-contained uninterruptible power supply (UPS):
- a. Size: Provide a minimum of six hours of operation of ECC equipment, including two hours of alarm printer operation.
  - b. Batteries: Sealed, valve regulated, recombinant, lead calcium.
  - c. Accessories:
    - 1) Transient voltage suppression.
    - 2) Input-harmonics reduction.
    - 3) Rectifier/charger.
    - 4) Battery disconnect device.
    - 5) Static bypass transfer switch.
    - 6) Internal maintenance bypass/isolation switch.
    - 7) External maintenance bypass/isolation switch.
    - 8) Output isolation transformer.
    - 9) Remote UPS monitoring.
    - 10) Battery monitoring.
    - 11) Remote battery monitoring.
- D. ECC Software:
- 1. Provide for automatic system database save and restore on the ECC's hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management

- panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
  3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
  4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Acceptable operating systems are Windows XP, Windows System 7, Linux, and UNIX.
  5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.
  6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
  7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be

- furnished in a file format compatible with the graphics generation package program.
8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The operating system shall be Windows XP or better, and shall support the third party software.
  9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
  10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs, while concurrently on-line system alarms and monitoring information.
  11. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
  12. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partition able to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.
  13. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:



- a. Point database editing, storage and downloading of controller databases.
  - b. Scheduling and override of building environmental control systems.
  - c. Collection and analysis of historical data.
  - d. Alarm reporting, routing, messaging, and acknowledgement.
  - e. Definition and construction of dynamic color graphic displays.
  - f. Real-time graphical viewing and control of environment.
  - g. Scheduling trend reports.
  - h. Program editing.
  - i. Operating activity log and system security.
  - j. Transfer data to third party software.
14. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
- a. Dynamic color graphics and graphic control.
  - b. Alarm management.
  - c. Event scheduling.
  - d. Dynamic trend definition and presentation.
  - e. Program and database editing.
  - f. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.
15. Graphic Displays:
- a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
  - b. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not

- acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
- c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
  - d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
  - e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
  - f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.
  - g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.
16. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:
- a. A general list of all selected points in the network.
  - b. List of all points in the alarm.
  - c. List of all points in the override status.
  - d. List of all disabled points.
  - e. List of all points currently locked out.
  - f. List of user accounts and password access levels.
  - g. List of weekly schedules.
  - h. List of holiday programming.

- i. List of limits and dead bands.
  - j. Custom reports.
  - k. System diagnostic reports, including, list of digital controllers on the network.
  - l. List of programs.
17. ASHRAE Standard 147 Report: Provide a daily report that shows the operating condition of each chiller as recommended by ASHRAE Standard 147. At a minimum, this report shall include:
- a. Chilled water (or other secondary coolant) inlet and outlet temperature
  - b. Chilled water (or other secondary coolant) flow
  - c. Chilled water (or other secondary coolant) inlet and outlet pressures
  - d. Evaporator refrigerant pressure and temperature
  - e. Condenser refrigerant pressure and liquid temperature
  - f. Condenser water inlet and outlet temperatures
  - g. Condenser water flow
  - h. Refrigerant levels
  - i. Oil pressure and temperature
  - j. Oil level
  - k. Compressor refrigerant discharge temperature
  - l. Compressor refrigerant suction temperature
  - m. Addition of refrigerant
  - n. Addition of oil
  - o. Vibration levels or observation that vibration is not excessive
  - p. Motor amperes per phase
  - q. Motor volts per phase
  - r. PPM refrigerant monitor level
  - s. Purge exhaust time or discharge count
  - t. Ambient temperature (dry-bulb and wet-bulb)
  - u. Date and time logged
18. Electrical, Gas, and Weather Reports
- a. Electrical Meter Report: Provide a monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each building meter.
  - b. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.

- c. Gas Meter Report: Provide a monthly report showing the daily natural gas consumption for each meter. Provide an annual (12-month) report that shows the monthly consumption for each meter.
  - d. Weather Data Report: Provide a monthly report showing the daily minimum, maximum, and average outdoor air temperature, as well as the number of heating and cooling degree-days for each day. Provide an annual (12-month) report showing the minimum, maximum, and average outdoor air temperature for the month, as well as the number of heating and cooling degree-days for the month.
19. Scheduling and Override:
- a. Provide override access through menu selection from the graphical interface and through a function key.
  - b. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the ECC. The digital controllers shall ensure equipment time scheduling when the ECC is off-line. The ECC shall not be required to execute time scheduling. Provide the following spreadsheet graphics as a minimum:
    - 1) Weekly schedules.
    - 2) Zone schedules, minimum of 100 zones.
    - 3) Scheduling up to 365 days in advance.
    - 4) Scheduled reports to print at workstation.
20. Collection and Analysis of Historical Data:
- a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
  - b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.

- c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
  - d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.
21. Alarm Management:
- a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
  - b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.
  - c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.
  - d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.
  - e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.
22. Remote Communications: The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.

23. System Configuration:

- a. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.
- b. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

**2.6 BACNET PROTOCOL ANALYZER**

- A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

**2.7 NETWORK AND DEVICE NAMING CONVENTION**

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
  - a. FFF = Facility code (see below)
  - b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNDD" where
  - a. FFF and N are as above and
  - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a

single digit. In NO case shall the network number N and the device number D exceed 4 digits.

3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

#### C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object\_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

## 2.8 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
  1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.

2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

## 2.9 CONTROLLERS

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
  1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
  2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
  3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
  4. Controllers that perform scheduling shall have a real-time clock.
  5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
    - a. assume a predetermined failure mode, and
    - b. generate an alarm notification.



6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
  7. Communication.
    - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
    - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
  8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
  9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
  10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
  11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
  2. Each B-ASC will contain sufficient I/O capacity to control the target system.
  3. Communication.

- a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
  - b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
- 4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
- 5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
- 6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- 7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.
- C. Direct Digital Controller Software
  - 1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
  - 2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
  - 3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
  - 4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or,

- if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
    - a. Two position (on-off, slow-fast) control.
    - b. Proportional control.
    - c. Proportional plus integral (PI) control.
    - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
    - e. Automatic tuning of control loops.
  6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
  7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
    - a. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.

- b. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
- c. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.
- d. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
  - 1) Time, day.
  - 2) Commands such as on, off, auto.
  - 3) Time delays between successive commands.
  - 4) Manual overriding of each schedule.
  - 5) Allow operator intervention.

- f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- g. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
- h. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.
- 5) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.
- 6) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.

## **2.10 SPECIAL CONTROLLERS**

- C. Room Differential Pressure Controller: The differential pressure in laboratory rooms, operating rooms and isolation rooms shall be maintained by controlling the quantity of air exhausted from or supplied to the room. A sensor-controller shall measure and control the velocity of air flowing into or out of the room through a sampling tube installed in the wall separating the room from the adjacent space, and

display the value on its monitor. The sensor-controller shall meet the following as a minimum:

1. Operating range: -0.25 to +0.25 inches of water column
2. Resolution: 5 percent of reading
3. Accuracy: +/- 10 percent of reading +/- 0.005 inches of water column
4. Analog output: 0-10 VDC or 4-20 ma
5. Operating temperature range: 32°F-120°F

#### **2.11 SENSORS (AIR, WATER AND STEAM)**

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
  1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
    - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
    - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
    - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
      - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
      - 2) Psychiatric patient room sensor: sensor shall be flush with wall, shall not include an override switch, numerical temperature display on sensor cover, shall not include a communication port and shall not allow in-space User set-point adjustment. Setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Provide

- a stainless steel cover plate with an insulated back and security screws.
- d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
- e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
- f. Wire: Twisted, shielded-pair cable.
- g. Output Signal: 4-20 ma.
- 2. Humidity Sensors: Bulk polymer sensing element type.
  - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of  $\pm 2$  to  $\pm 5$  percent RH, including hysteresis, linearity, and repeatability.
  - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
  - c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
  - 1. 4-20 ma output signal.
  - 2. 0 to 5 inches wg for duct static pressure range.
  - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water flow sensors:
  - 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
    - a. Pipe size: 3 to 24 inches.
    - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
    - c. Mounting connection: 2 inch 150 PSI flange.
    - d. Sensor assembly: Design for expected water flow and pipe size.
    - e. Seal: Teflon (PTFE).
  - 2. Controller:
    - a. Integral to unit.
    - b. Locally display flow rate and total.
    - c. Output flow signal to BMCS: Digital pulse type.
  - 3. Performance:
    - a. Turndown: 20:1
    - b. Response time: Adjustable from 1 to 100 seconds.
    - c. Power: 24 volt DC

4. Install flow meters according to manufacturer's recommendations.

Where recommended by manufacturer because of mounting conditions, provide flow rectifier.

- E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.

1. Performance characteristics:

- a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
- b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
- c. Nominal range (turn down ratio): 10 to 1.
- d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet).
- e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
- f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
- g. RFI effect - flow meter shall not be affected by RFI.
- h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.

- G. Flow switches:

1. Shall be either paddle or differential pressure type.
  - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.



- b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

## 2.12 CONTROL CABLES

### A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
  2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
  3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
  4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
  5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
  6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted

Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

- C. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

## **2.13 THERMOSTATS AND HUMIDISTATS**

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have polished or brushed aluminum finish, setpoint range and temperature display and external adjustment:
  1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
    - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
    - b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
    - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
    - d. Battery replacement without program loss.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A

freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.

- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

#### **2.14 FINAL CONTROL ELEMENTS AND OPERATORS**

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
  - 1. Leakage: maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
  - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
  - 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
  - 4. Bearing shall be nylon, bronze sleeve or ball type.
  - 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
  - 6. Maximum air velocity and pressure drop through free area the dampers:
    - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
    - b. Duct mounted damper: 600 meter per minute (2000 fpm).
    - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).

- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
  2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
  3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
  4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
  5. Flow characteristics:
    - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
    - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
    - c. Two-way 2-position valves shall be ball, gate or butterfly type.
  6. Maximum pressure drop:
    - a. Two position steam control: 20 percent of inlet gauge pressure.
    - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
    - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
  7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:
1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure.

Provide multiple motors as required to achieve sufficient close-off torque.

- a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
3. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
  - a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
4. See drawings for required control operation.

#### **2.15 AIR FLOW CONTROL**

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.
- C. Air Flow Measuring Station -- Electronic Thermal Type:
  1. Air Flow Sensor Probe:
    - a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate

to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.
2. Air Flow Sensor Grid Array:
- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
  - b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
  - c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).
3. Electronics Panel:
- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
  - b. Electronics Panel shall be A/C powered 120 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
  - c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems

totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.

- d. Electronics Panel shall have the following:
  - 1) Minimum of 12-bit A/D conversion.
  - 2) Field adjustable digital primary output offset and gain.
  - 3) Airflow analog output scaling of 100 to 10,000 FPM.
  - 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
  - 5) Analog output resolution (full scale output) of 0.025%.
- e. All readings shall be in I.P. units.
- 4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than  $\pm 2.0\%$  error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within  $\pm 0.25\%$ .
- D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:
  - 1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.

2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
  3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
  4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.
- E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.
- F. Airflow Synchronization:
1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of  $\pm 10\%$ . In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
  2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.



**PART 3 - EXECUTION****3.1 INSTALLATION****A. General:**

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Contract officer representative for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

**B. Electrical Wiring Installation:**

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical

specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.

5. Install all system components in accordance with local Building Code and National Electric Code.
    - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
    - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
    - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
    - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
  6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
  7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
  8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
1. Temperature Sensors:
    - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
    - b. Calibrate sensors to accuracy specified, if not factory calibrated.
    - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.

- d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
  - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
  - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
  - g. All pipe mounted temperature sensors shall be installed in wells.
  - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
  - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
- a. Install duct static pressure sensor tips facing directly downstream of airflow.
  - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
  - c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
  - b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
  - c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
- a. Install flow switch according to manufacturer's written instructions.

- b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
  - c. Assure correct flow direction and alignment.
  - d. Mount in horizontal piping-flow switch on top of the pipe.
- D. Installation of network:
  - 1. Ethernet:
    - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
  - 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
  - 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
  - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
  - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
  - 4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
  - 5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

### **3.2 SYSTEM VALIDATION AND DEMONSTRATION**

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

#### C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
5. Witnessed demonstration of ECC functions shall consist of:
  - a. Running each specified report.
  - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
  - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
  - d. Execute digital and analog commands in graphic mode.

- e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
- f. Demonstrate EMS performance via trend logs and command trace.
- g. Demonstrate scan, update, and alarm responsiveness.
- h. Demonstrate spreadsheet/curve plot software, and its integration with database.
- i. Demonstrate on-line user guide, and help function and mail facility.
- j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
- k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
- l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

**SECTION 23 21 13**  
**HYDRONIC PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Water piping to connect HVAC equipment, including the following:
  - 1. Chilled water, condenser water, heating hot water and drain piping.
  - 2. Extension of domestic water make-up piping.
  - 3. Glycol-water piping.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- H. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION:  
General mechanical requirements and items, which are common to more than one section of Division 23.
- I. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- J. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- O. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

**1.3 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
  - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pipe and equipment supports.
  - 2. Pipe and tubing, with specification, class or type, and schedule.

3. Pipe fittings, including miscellaneous adapters and special fittings.
  4. Flanges, gaskets and bolting.
  5. Grooved joint couplings and fittings.
  6. Valves of all types.
  7. Strainers.
  8. Flexible connectors for water service.
  9. Pipe alignment guides.
  10. Expansion joints.
  11. Expansion compensators.
  12. All specified hydronic system components.
  13. Water flow measuring devices.
  14. Gages.
  15. Thermometers and test wells.
  16. Electric heat tracing systems.
  17. Seismic bracing details for piping.
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
  2. One complete set of reproducible drawings.
  3. One complete set of drawings in electronic Autocad and pdf format.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.
- B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
- B16.4-06.....Gray Iron Threaded Fittings B16.18-01 Cast  
Copper Alloy Solder joint Pressure fittings



- B16.23-02.....Cast Copper Alloy Solder joint Drainage fittings
- B40.100-05.....Pressure Gauges and Gauge Attachments
- C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):
- 70-2-2006.....Control Valve Seat Leakage
- D. American Society of Mechanical Engineers (ASME):
- B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
- B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and 300
- B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and 250)
- B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24 Metric/Inch Standard
- B16.9-07.....Factory Made Wrought Butt Welding Fittings
- B16.11-05.....Forged Fittings, Socket Welding and Threaded
- B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings
- B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure Fittings.
- B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged Fittings
- B16.39-06.....Malleable Iron Threaded Pipe Unions
- B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings
- B31.1-08.....Power Piping
- E. American Society for Testing and Materials (ASTM):
- A47/A47M-99 (2004).....Ferritic Malleable Iron Castings
- A53/A53M-07.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- A106/A106M-08.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
- A126-04.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
- A183-03 ..... Standard Specification for Carbon Steel Track Bolts and Nuts

A216/A216M-08 .....	Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
A234/A234M-07 .....	Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
A307-07 .....	Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A536-84 (2004) .....	Standard Specification for Ductile Iron Castings
A615/A615M-08 .....	Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
A653/A 653M-08 .....	Steel Sheet, Zinc-Coated (Galvanized) or Zinc- Iron Alloy Coated (Galvannealed) By the Hot-Dip Process
B32-08 .....	Standard Specification for Solder Metal
B62-02 .....	Standard Specification for Composition Bronze or Ounce Metal Castings
B88-03 .....	Standard Specification for Seamless Copper Water Tube
B209-07 .....	Aluminum and Aluminum Alloy Sheet and Plate
C177-04 .....	Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus
C478-09 .....	Precast Reinforced Concrete Manhole Sections
C533-07 .....	Calcium Silicate Block and Pipe Thermal Insulation
C552-07 .....	Cellular Glass Thermal Insulation
D3350-08 .....	Polyethylene Plastics Pipe and Fittings Materials
C591-08 .....	Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
D1784-08 .....	Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound
D1785-06 .....	Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120
D2241-05 .....	Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)

- F439-06 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,  
Schedule 80
- F441/F441M-02 ..... Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules  
40 and 80
- F477-08 ..... Elastomeric Seals Gaskets) for Joining Plastic  
Pipe
- F. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Grey Iron Fittings for Water
- C203-02.....Coal Tar Protective Coatings and Linings for  
Steel Water Pipe Lines Enamel and Tape Hot  
Applied
- G. American Welding Society (AWS):
- B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
- CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EMJA-2003.....Expansion Joint Manufacturer's Association  
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:
- SP-67-02a.....Butterfly Valves
- SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded  
Ends
- SP-71-05.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends
- SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
- SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends
- SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder  
Joint, Grooved and Flared Ends
- SP-125-00.....Gray Iron and Ductile Iron In-line, Spring  
Loaded, Center-Guided Check Valves
- K. National Sanitation Foundation/American National Standards Institute,  
Inc. (NSF/ANSI):
- 14-06.....Plastic Piping System Components and Related  
Materials

50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs  
and other Recreational Water Facilities -  
Evaluation criteria for materials, components,  
products, equipment and systems for use at  
recreational water facilities

61-2008.....Drinking Water System Components - Health  
Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

## **1.6 SPARE PARTS**

A. For mechanical pressed sealed fittings provide tools required for each  
pipe size used at the facility.

## **PART 2 - PRODUCTS**

### **2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR  
HVAC and STEAM GENERATION.

### **2.2 PIPE AND TUBING**

A. Chilled Water, Heating Hot Water, and Glycol-Water, and Vent Piping:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
3. Chilled water and glycol-water shall be construction of the steel  
material.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard  
drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M, or  
schedule 40 PVC plastic piping.
2. From fan coil or other terminal units: Copper water tube, ASTM B88,  
Type L for runouts and Type M for mains.

E. Pipe supports, including insulation shields, for above ground piping:  
Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

### **2.3 FITTINGS FOR STEEL PIPE**

A. 50 mm (2 inches) and Smaller: Screwed or welded joints.

1. Butt welding: ASME B16.9 with same wall thickness as connecting  
piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron,  
ASME B16.4, may be used in lieu of malleable iron. Bushing reduction  
of a single pipe size, or use of close nipples, is not acceptable.

4. Unions: ASME B16.39.
5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
  1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
  2. Welding flanges and bolting: ASME B16.5:
    - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
    - 1) Contractor's option: Convuluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
    - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.
  1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
  2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
  3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

## **2.4 FITTINGS FOR COPPER TUBING**

- A. Joints:

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

## **2.5 FITTINGS FOR PLASTIC PIPING**

- A. Schedule 40, socket type for solvent welding.
- B. Schedule 40 PVC drain piping: Drainage pattern.
- C. Chemical feed piping for condenser water treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

## **2.6 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

## **2.7 SCREWED JOINTS**

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

## **2.8 VALVES**

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
  - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
  - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
  - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
    - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
    - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
    - 3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):

- a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
- b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

#### E. Globe and Angle Valves

##### 1. Globe Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

##### 2. Angle Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

#### F. Check Valves

##### 1. Swing Check Valves:

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
- b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

##### 2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

- a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

#### G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.

- 1. Ball or Globe style valve.



2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
  3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
  2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
  3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.

## 2.9 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

F. Flow Measuring Device Identification:

1. Metal tag attached by chain to the device.
2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).

G. Portable Water Flow Indicating Meters:

1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1205 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
2. Bleed and equalizing valves.
3. Vent and drain hose and two 3000 mm (10 feet) lengths of hose with quick disconnect connections.
4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
5. Provide one portable meter for each range of differential pressure required for the installed flow devices.

H. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

## 2.10 STRAINERS

A. Basket or Y Type.

1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.

B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

## 2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.

2. Working pressures and temperatures shall be as follows:

- a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
- b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).

3. Provide ductile iron retaining rings and control units.

B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

## 2.12 EXPANSION JOINTS

A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

C. Bellows - Internally Pressurized Type:

- 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
- 2. Internal stainless steel sleeve entire length of bellows.
- 3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
- 4. Welded ends.
- 5. Design shall conform to standards of EJMA and ASME B31.1.
- 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
- 7. Integral external cover.

D. Bellows - Externally Pressurized Type:

- 1. Multiple corrugations of Type 304 stainless steel.
- 2. Internal and external guide integral with joint.
- 3. Design for external pressurization of bellows to eliminate squirm.
- 4. Welded ends.
- 5. Conform to the standards of EJMA and ASME B31.1.
- 6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
- 7. Integral external cover and internal sleeve.

E. Expansion Compensators:

1. Corrugated bellows, externally pressurized, stainless steel or bronze.
2. Internal guides and anti-torque devices.
3. Threaded ends.
4. External shroud.
5. Conform to standards of EJMA.

F. Expansion Joint (Contractor's Option): 2415 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to 75 mm (3 inch).

G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

## 2.13 HYDRONIC SYSTEM COMPONENTS

G. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.

1. Horizontal tank: Provide cradle supports and following accessories:
  - a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of

tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.

- b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
- 2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.
- H. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
- I. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.

#### **2.15 GAGES, PRESSURE AND COMPOUND**

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
  - 1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

#### **2.16 PRESSURE/TEMPERATURE TEST PROVISIONS**

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nardel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to the Contract officer representative:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

#### **2.17 THERMOMETERS**

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
  1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
  2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

#### **2.18 FIRESTOPPING MATERIAL**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

### **PART 3 - EXECUTION**

#### **3.1 GENERAL**

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Water treatment pot feeders and condenser water treatment systems.
  - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

### **3.2 PIPE JOINTS**

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

### **3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)**

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other



devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

#### **3.4 LEAK TESTING ABOVEGROUND PIPING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Contract officer representative. Tests may be either of those below, or a combination, as approved by the Contract officer representative.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

#### **3.5 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals.
  - 1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Contract officer representative.
  - 2. Cleaning: Circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint

compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.

3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

### **3.6 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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**RORSECTION 23 21 23**  
**HYDRONIC PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- F. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- G. Section 23 21 13, HYDRONIC PIPING.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
  2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
  3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select

- pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
  5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
  6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
  7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
  8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
- C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Pumps and accessories.
  2. Motors and drives.
  3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

- B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

- C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... Safety Standard for Mechanical Power  
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,  
Class 25, 125, 250 and 800

- D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze  
or Ounce Metal Castings

- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, General Requirements.

### 1.6 DEFINITIONS

- A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.
- B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

- C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

#### **1.7 SPARE MATERIALS**

- A. Furnish one spare seal and casing gasket for each pump to the Project Manager.

### **PART 2 - PRODUCTS**

#### **2.1 CENTRIFUGAL PUMPS, BRONZE FITTED**

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
  - a. Balance: Rotating parts, statically and dynamically.
  - b. Construction: To permit servicing without breaking piping or motor connections.
  - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
  - d. Heating pumps shall be suitable for handling water to 225°F.

- e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
- f. Pump Connections: Flanged.
- g. Pump shall be factory tested.
- h. Performance: As scheduled on the Contract Drawings.

5. Variable Speed Pumps:

- a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
  - b. Variable Speed Motor Controllers: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
  - c. Pump operation and speed control shall be as shown on the drawings.
- B. In-Line Type, Base Mounted End Suction or Double Suction Type:
- 1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
  - 2. Casing Wear Rings: Bronze.
  - 3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
  - 4. Casing Vent: Manual brass cock at high point.
  - 5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
  - 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
  - 7. Shaft: Steel, AISI Type 1045 or stainless steel.
  - 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
  - 9. Shaft Sleeve: Bronze or stainless steel.

10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

11. Base Mounted Pumps:

- a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
- b. Impeller Wear Rings: Bronze.
- c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
- d. Bearings (Double-Suction pumps): Regreaseable ball or roller type.

Provide lip seal and slinger outboard of each bearing.

- e. Base: Cast iron or fabricated steel for common mounting to a concrete base.

12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:

- a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
- b. Provide adjustable foot support for suction piping.
- c. Strainer free area: Not less than five times the suction piping.
- d. Provide disposable start-up strainer.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.



- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

### 3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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**SECTION 23 22 13**  
**STEAM AND CONDENSATE HEATING PIPING**

**PART 1 - GENERAL**

**1.1 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Section 23 07 11, HVAC, - AND BOILER PLANT INSULATION.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

**1.2 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Pipe and equipment supports.
  - 2. Pipe and tubing, with specification, class or type, and schedule.
  - 3. Pipe fittings, including miscellaneous adapters and special fittings.
  - 4. Flanges, gaskets and bolting.
  - 5. Valves of all types.
  - 6. Strainers.
  - 7. Pipe alignment guides.
  - 8. Expansion joints.
  - 9. Expansion compensators.
  - 10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
  - 11. All specified steam system components.
  - 12. Gages.
  - 13. Thermometers and test wells.
  - 14. Electric heat tracing systems.
  - 15. Seismic bracing details for piping.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
  - 1. Heat Exchangers (Steam-to-Hot Water).
  - 2. Flash tanks.
- D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

- E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
  2. One set of reproducible drawings.

#### 1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
- B16.4-2006.....Gray Iron Threaded Fittings
- C. American Society of Mechanical Engineers (ASME):
- B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
- B16.3-2006.....Malleable Iron Threaded Fittings
- B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
- B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
- B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with  
Pipe Threads
- B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings
- B16.23-2002.....Cast Copper Alloy Solder Joint Drainage  
Fittings
- B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings, Class 150, 300, 400, 600, 900, 1500  
and 2500
- B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes  
150, 250, and 300
- B31.1-2007.....Power Piping
- B31.9-2008.....Building Services Piping
- B40.100-2005.....Pressure Gauges and Gauge Attachments
- Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels,  
Division 1
- D. American Society for Testing and Materials (ASTM):
- A47-99.....Ferritic Malleable Iron Castings

- A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,  
Welded and Seamless
- A106-2008.....Seamless Carbon Steel Pipe for High-Temperature  
Service
- A126-2004.....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings
- A181-2006.....Carbon Steel Forgings, for General-Purpose  
Piping
- A183-2003 ..... Carbon Steel Track Bolts and Nuts
- A216-2008 ..... Standard Specification for Steel Castings,  
Carbon, Suitable for Fusion Welding, for High  
Temperature Service
- A285-01 ..... Pressure Vessel Plates, Carbon Steel, Low-and-  
Intermediate-Tensile Strength
- A307-2007 ..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength
- A516-2006 ..... Pressure Vessel Plates, Carbon Steel, for  
Moderate-and- Lower Temperature Service
- A536-84(2004)e1 ..... Standard Specification for Ductile Iron Castings
- B32-2008 ..... Solder Metal
- B61-2008 ..... Steam or Valve Bronze Castings
- B62-2009 ..... Composition Bronze or Ounce Metal Castings
- B88-2003 ..... Seamless Copper Water Tube
- F439-06 ..... Socket-Type Chlorinated Poly (Vinyl Chloride)  
(CPVC) Plastic Pipe Fittings, Schedule 80
- F441-02(2008) ..... Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic  
Pipe, Schedules 40 and 80
- E. American Welding Society (AWS):
- A5.8-2004.....Filler Metals for Brazing and Braze Welding
- B2.1-00.....Welding Procedure and Performance  
Qualifications
- F. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:
- SP-67-95.....Butterfly Valves
- SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded  
Ends
- SP-71-97.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends

SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends  
for General Service

SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded  
Ends

SP-80-97.....Bronze Gate, Globe, Angle and Check Valves

SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and  
Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard  
Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving  
Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

## **PART 2 - PRODUCTS**

### **2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR  
HVAC AND STEAM GENERATION.

### **2.2 PIPE AND TUBING**

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,  
Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. Concealed above ceiling, in wall or chase: Copper water tube ASTM  
B88, Type K, hard drawn.

2. All other locations: Copper water tube ASTM B88, Type K, hard drawn;  
or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B  
Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,  
Seamless; Schedule 40, galvanized.

### **2.3 FITTINGS FOR STEEL PIPE**

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting  
piping.

2. Forged steel, socket welding or threaded: ASME B16.11.

3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron,  
ASME B16.4, may be used in lieu of malleable iron, except for steam  
and steam condensate piping. Provide 300 pound malleable iron, ASME  
B16.3 for steam and steam condensate piping. Cast iron fittings or  
piping is not acceptable for steam and steam condensate piping.

Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.

4. Unions: ASME B16.39.
5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
  1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
  2. Welding flanges and bolting: ASME B16.5:
    - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
    - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

#### **2.4 FITTINGS FOR COPPER TUBING**

- A. Solder Joint:
  1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

#### **2.5 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.

- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass gate valves may be used in lieu of dielectric unions.

## 2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

## 2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
  - 1. Gate Valves:
    - a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
    - b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
      - 1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
      - 2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- E. Globe and Angle Valves:
  - 1. Globe Valves:
    - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
    - b. 65 mm (2 1/2 inches) and larger:
      - 1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
      - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

## 2. Angle Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2 1/2 inches) and larger:
  - 1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

## F. Swing Check Valves

1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
2. 65 mm (2-1/2 inches) and Larger:
  - a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

## 2.8 STRAINERS

- A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.
  1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
  2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.
- C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
  1. 50 mm (2 inches) and smaller: Cast iron or bronze.
  2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
- D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:



1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

## **2.9 PIPE ALIGNMENT**

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

## **2.10 EXPANSION JOINTS**

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Minimum Service Requirements:
1. Pressure Containment:
    - a. Steam Service 35-200 kPa (5-30 psig): Rated 345 kPa (50 psig) at 148 degrees C (298 degrees F).
    - b. Steam Service 214-850 kPa (31-125 psig): Rated 1025 kPa (150 psig) at 186 degrees C (366 degrees F).
    - c. Steam Service 869-1025 kPa (126-150 psig): Rated 1375 kPa (200 psig) at 194 degrees C (382 degrees F).
    - d. Condensate Service: Rated 690 kPa (100 psig) at 154 degrees C (310 degrees F).
  2. Number of Full Reverse Cycles without failure: Minimum 1000.
  3. Movement: As shown on drawings plus recommended safety factor of manufacturer.
- C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- D. Bellows - Internally Pressurized Type:
1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
  2. Internal stainless steel sleeve entire length of bellows.
  3. External cast iron equalizing rings for services exceeding 340 kPa (50 psig).
  4. Welded ends.

5. Design shall conform to standards of EJMA and ASME B31.1.
6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
7. Integral external cover.

E. Bellows - Externally Pressurized Type:

1. Multiple corrugations of Type 304 stainless steel.
2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.1.
6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

- F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

## 2.11 FLEXIBLE BALL JOINTS

- A. Design and Fabrication: One piece component construction, fabricated from steel with welded ends, designed for a working steam pressure of 1720 kPa (250 psig) and a temperature of 232 degrees C (450 degrees F). Each joint shall provide for 360 degrees rotation in addition to a minimum angular flexible movement of 30 degrees for sizes 6 mm (1/4 inch) to 150 mm (6 inch) inclusive, and 15 degrees for sizes 65 mm (2-1/2 inches) to 750 mm (30 inches). Joints through 350 mm (14 inches) shall have forged pressure retaining members; while size 400 mm (16 inches) through 760 mm (30 inches) shall be of one piece construction.

B. Material:

1. Cast or forged steel pressure containing parts and bolting in accordance with Section II of the ASME Boiler Code or ASME B31.1. Retainer may be ductile iron ASTM A536, Grade 65-45-12, or ASME Section II SA 515, Grade 70.
2. Gaskets: Steam pressure molded composition design for a temperature range of from minus 10 degrees C (50 degrees F) to plus 274 degrees C (525 degrees F).

C. Certificates: Submit qualifications of ball joints in accordance with the following test data:

1. Low pressure leakage test: 41 kPa (6psig) saturated steam for 60 days.
2. Flex cycling: 800 Flex cycles at 3445 kPa (500 psig) saturated steam.
3. Thermal cycling: 100 saturated steam pressure cycles from atmospheric pressure to operating pressure and back to atmospheric pressure.
4. Environmental shock tests: Forward certificate from a recognized test laboratory, that ball joints of the type submitted has passed shock testing in accordance with Mil. Spec MIL-S-901.
5. Vibration: 170 hours on each of three mutually perpendicular axis at 25 to 125 Hz; 1.3 mm to 2.5 mm (0.05 inch to 0.1 inch) double amplitude on a single ball joint and 3 ball joint off set.

## **2.12 STEAM SYSTEM COMPONENTS**

C. Steam Pressure Reducing Valves in PRV Stations:

1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
2. Service: Provide controlled reduced pressure to steam piping systems.
3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).
4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.
  - a. Pressure rating for high pressure steam: Not less than 1034 kPa (150 psig) saturated steam.
  - b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.
5. Select pressure reducing valves to develop less than 85 dbA at 1500 mm (5 feet) elevation above adjacent floor, and 1500 mm (5 feet) distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.

- D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.
- E. Steam PRV for Individual Equipment: Cast steel or bronze body, screwed or flanged ends, rated 861 kPa (125 psig), or 20% about the working pressure, whichever is greater. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.
- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
  - 1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
    - a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
    - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
  - 2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping, (4 bolt raised face flange). For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy rated for the pressure upstream of the PRV supplying the system.
  - 3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
  - 4. Valves and seats: Suitable hardened corrosion resistant alloy.
  - 6. Floats: Stainless steel.
  - 7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

# I. Steam Humidifiers:

1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
2. Steam separator: Stainless steel or cast iron.
3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
  - a. Duct section height exceeds 900 mm (36 inches).
  - b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
  - b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
  - d. If within 3000 mm (10 feet) upstream of after-filter.

## 2.13 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.
- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30" HG to 30 psig)	0 to 415 kPa (60 psig)

**2.14 PRESSURE/TEMPERATURE TEST PROVISIONS**

- A. Provide one each of the following test items to the Contract officer representative:
  - 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
  - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
  - 3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

**2.15 FIRESTOPPING MATERIAL**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam,

condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- J. Where copper piping is connected to steel piping, provide dielectric connections.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

### **3.2 PIPE JOINTS**

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality

Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

### **3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)**

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

### **3.4 STEAM TRAP PIPING**

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

### **3.5 LEAK TESTING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Contract officer representative in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.



- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

### **3.6 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

### **3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION**

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

- - - E N D - - -

**SECTION 23 31 00  
HVAC DUCTS AND CASINGS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
  - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
  - 2. Exhaust duct with HEPA filters for Negative Pressure Isolation Room.
- B. Definitions:
  - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
  - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
  - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
  - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

**1.2 RELATED WORK**

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- D. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- E. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- F. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- G. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- I. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.

- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rectangular ducts:
    - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access doors.
  - 2. Round and flat oval duct construction details:
    - a. Manufacturer's details for duct fittings.
    - b. Duct liner.
    - c. Sealants and gaskets.
    - d. Access sections.
    - e. Installation instructions.
  - 3. Volume dampers, back draft dampers.
  - 4. Upper hanger attachments.
  - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
  - 6. Sound attenuators, including pressure drop and acoustic performance.
  - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
  - 8. Flexible connections.
  - 9. Instrument test fittings.
  - 10 Details and design analysis of alternate or optional duct systems.
  - 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 - Common Work Results for HVAC and Steam Generation.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society of Civil Engineers (ASCE):
- ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
- A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
- A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
- E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
- 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
- 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
- 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
- 6th Edition - 2003.....Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
- 181-08.....Factory-Made Air Ducts and Air Connectors
- 555-06 .....Standard for Fire Dampers
- 555S-06 .....Standard for Smoke Dampers

## **PART 2 - PRODUCTS**

## 2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- D. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
  - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
  - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
  - 3. Gaskets in Flanged Joints: Soft neoprene.
- E. Approved factory made joints may be used.

## 2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
  - 0 to 50 mm (2 inch)
  - > 50 mm to 75 mm (2 inch to 3 inch)
  - > 75 mm to 100 mm (3 inch to 4 inch)
 Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Operating Room/Cystoscopy Room Supply Air and Isolation Rooms/Ante Rooms: All supply air ductwork on the downstream side of the terminal shall be fabricated from welded stainless steel, including all components of the air distribution system up to and including the supply air outlet.
- F. Provide a welded stainless steel duct section for housing the duct-mounted terminal humidifiers. Ductwork shall be at least 3 feet long on the upstream side and 6 feet long on the downstream side. Slope the ductwork against the direction of airflow and provide drain connections.

- L. Duct for Negative Pressure Up to 750 Pa (3 inch W.G.): Provide for exhaust duct between HEPA filters and exhaust fan inlet including systems for Autopsy Suite exhaust.
1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
  2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.
- M. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
  2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
  3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
    - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
    - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
  4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Contract officer representative.
- O. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide

by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

- P. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- Q. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

#### **2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS**

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
  - 1. Each duct mounted coil and humidifier.
  - 2. Each fire damper (for link service), smoke damper and automatic control damper.
  - 3. Each duct mounted smoke detector.
  - 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
  - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
  - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

#### **2.5 FIRE DAMPERS**

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
  - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.

2. Submit manufacturer's installation instructions conforming to UL rating test.

## **2.6 SMOKE DAMPERS**

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
  1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
  2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
  3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
  4. Shafts: Galvanized steel.
  5. Bearings: Nylon, bronze sleeve or ball type.
  6. Hardware: Zinc plated.
  7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

## **2.7 COMBINATION FIRE AND SMOKE DAMPERS**

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

## **2.8 FIRE DOORS**

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.



## 2.9 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
  - 1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
  - 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
  - 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

## 2.10 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

**2.11 SOUND ATTENUATING UNITS**

- A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0,6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.
- B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.
- C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.
- D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.
- E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

**2.12 PREFABRICATED ROOF CURBS**

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

**2.13 FIRESTOPPING MATERIAL**

Refer to Section 07 84 00, FIRESTOPPING.

**2.14 DUCT MOUNTED THERMOMETER (AIR)**

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
  - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.

2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

#### **2.15 DUCT MOUNTED TEMPERATURE SENSOR (AIR)**

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

#### **2.16 INSTRUMENT TEST FITTINGS**

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

#### **2.17 AIR FLOW CONTROL VALVES (AFCV)**

Refer to Section 23 36 00 / 23 82 00, AIR TERMINAL UNITS / CONVECTION HEATING and COOLING UNITS.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
  1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
  2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
  3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.

4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Contract officer representative. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Contract officer representative.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
  1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
  2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
  3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.

4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Contract officer representative. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

### **3.2 DUCT LEAKAGE TESTS AND REPAIR**

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Contract officer representative and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Contract officer representative and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Contract officer representative.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

**3.4 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

**3.5 OPERATING AND PERFORMANCE TESTS**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

**SECTION 23 34 00**  
**HVAC FANS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
  - 1. Testing and Rating: AMCA 210.
  - 2. Sound Rating: AMCA 300.
- E. Performance Criteria:
  - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
  - 2. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
    - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- F. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- G. Corrosion Protection:
  - 1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats,

corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.

2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

H. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
  1. Fan sections, motors and drives.
  2. Centrifugal fans, motors, drives, accessories and coatings.
  - e. Utility fans and vent sets.
  3. Prefabricated roof curbs.
  4. Power roof and wall ventilators.
  5. Centrifugal ceiling fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):  
99-86.....Standards Handbook



- 210-06.....Laboratory Methods of Testing Fans for  
Aerodynamic Performance Rating
- 261-09.....Directory of Products Licensed to bear the AMCA  
Certified Ratings Seal - Published Annually
- 300-08.....Reverberant Room Method for Sound Testing of  
Fans
- C. American Society for Testing and Materials (ASTM):
- B117-07a.....Standard Practice for Operating Salt Spray  
(Fog) Apparatus
- D1735-08.....Standard Practice for Testing Water Resistance  
of Coatings Using Water Fog Apparatus
- D3359-08.....Standard Test Methods for Measuring Adhesion by  
Tape Test
- G152-06.....Standard Practice for Operating Open Flame  
Carbon Arc Light Apparatus for Exposure of Non-  
Metallic Materials
- G153-04.....Standard Practice for Operating Enclosed Carbon  
Arc Light Apparatus for Exposure of Non-  
Metallic Materials
- D. National Fire Protection Association (NFPA):
- NFPA 96-08.....Standard for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
- 37-07.....Air Curtains for Entrance Ways in Food and Food  
Service Establishments
- F. Underwriters Laboratories, Inc. (UL):
- 181-2005.....Factory Made Air Ducts and Air Connectors

#### **1.6 EXTRA MATERIALS**

- A. Provide one additional set of belts for all belt-driven fans.

### **PART 2 - PRODUCTS**

#### **2.1 CENTRIFUGAL FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
1. DWD1 fans: Arrangement 3.
  2. SWS1 fans: Arrangement 1, 3, 9 or 10,

C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.

1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
5. Belts: Oil resistant, non-sparking and non-static.
6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for controller/motor combination requirements.

G. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.

- H. Spark Resistant/Explosion Proof Fans: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), provide AMCA construction option: A, B or C as indicated. Drive set shall be comprised of non-static belts for use in an explosive atmosphere. Motor shall be explosion proof type if located in air stream.

## **2.2 POWER ROOF VENTILATOR**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.
- E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.

### **3.2 PRE-OPERATION MAINTENANCE**

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

### **3.3 START-UP AND INSTRUCTIONS**

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.

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**SECTION 23 36 00**  
**AIR TERMINAL UNITS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

Air terminal units, air flow control valves.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Section 23 31 00, HVAC DUCTS and CASINGS.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Air Terminal Units: Submit test data.
  - 2. Air flow control valves.
- C. Samples: Provide one typical air terminal unit for approval by the Contract officer representative. This unit will be returned to the Contractor after all similar units have been shipped and deemed acceptable at the job site.
- D. Certificates:
  - 1. Compliance with paragraph, QUALITY ASSURANCE.
  - 2. Compliance with specified standards.
- E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
  - 880-08.....Air Terminals Addendum to ARI 888-98
  - incorporated into standard posted 15<sup>th</sup> December
  - 2002

- C. National Fire Protection Association (NFPA):  
90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- D. Underwriters Laboratories, Inc. (UL):  
181-08.....Standard for Factory-Made Air Ducts and Air  
Connectors
- E. American Society for Testing and Materials (ASTM):  
C 665-06.....Standard Specification for Mineral-Fiber  
Blanket Thermal Insulation for Light Frame  
Construction and Manufactured Housing

## 1.6 GUARANTY

- A. In accordance with the GENERAL REQUIREMENTS

## PART 2 - PRODUCTS

## 2.1 GENERAL

- A. Coils:
1. Surgical Suite AHU: Provide copper fins and copper coils for all hot water reheat coils serving surgical suite.
  2. All Air-Handling Units: Provide aluminum fins and copper coils for all hot water reheat coils.
  3. Water Heating Coils:
    - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
    - b. Capacity: As indicated, based on scheduled entering water temperature.
    - c. Headers: Copper or Brass.
    - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
    - e. Tubes: Copper, arrange for counter-flow of heating water.
    - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
    - g. Provide vent and drain connection at high and low point, respectively of each coil.
    - h. Coils shall be guaranteed to drain.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.
- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.

D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.

E. Terminal Sound Attenuators: See Section 23 31 00 HVAC DUCTS and CASINGS.

## **2.2 AIR TERMINAL UNITS (BOXES)**

A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.

B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM) with the exception of operating rooms and Cystoscopy rooms, which shall be served by a single air terminal unit at a maximum of 1,250 Liters/second (3,000 CFM).

C. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Air terminal units serving the operating rooms and Cystoscopy rooms shall be fabricated without lining. Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.

2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are

- no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.
  4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet. Octopus connectors and flexible connectors are not permitted in the Surgical Suite.
- D. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).
- E. Provide multi-point velocity pressure sensors with external pressure taps.
1. Provide direct reading air flow rate table pasted to box.
- F. Provide static pressure tubes.
- G. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.



D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

### **3.2 OPERATIONAL TEST**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

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**SECTION 23 37 00**  
**AIR OUTLETS AND INLETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Air intake/exhaust hoods.
  - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
  - 1062 GRD-84.....Certification, Rating, and Test Manual 4<sup>th</sup> Edition
- C. American Society of Civil Engineers (ASCE):
  - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):
  - A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
  - B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts  
and Connectors

**PART 2 - PRODUCTS**

**2.2 EQUIPMENT SUPPORTS**

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION,  
Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11,  
COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

**2.3 AIR OUTLETS AND INLETS**

A. Materials:

1. Steel or aluminum except that all supply air outlets installed in operating rooms and Cystoscopy rooms (see Article 2.3C.3) shall be stainless steel. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
  - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
  - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
  - c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and

opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

3. Operating Room Air Distribution Devices:

- a. Devices shall consist of a non-aspirating perforated panel center air supply providing downward airflow over the operating table and fixed nonadjustable multiple slot perimeter panels surrounding the operating table area to provide an air curtain which shall be projected outward from the operating table area at not less than a five degree angle nor more than a 15 degree angle. Velocity of air distribution at operating table height shall not exceed 12 m/min (40 feet per minute) for the center supply or 15 m/min (50 feet per minute) for the air curtain. Perforated pressure plates shall be provided over the perimeter and center air distribution faces to equalize pressure and airflow throughout the system.
- b. All components of the system inside the operating room shall be fabricated of 1.0 mm (20 Gauge) thick 18-8 stainless steel (ASTM A167), No. 4 finish, and outside the operating room shall be of the manufacturer's standard aluminum finish. All distribution components and pressure plates shall be attached to the face panels at both the perimeter and center. The face panels shall be retained with 1/4 turn fasteners. Plenums shall be supplied by the manufacturer and shall be sized to permit them to be easily wiped out by hand with germicidal solution for sterilization purposes and all horizontal corners of the plenums shall have a minimum radius of 20 mm (3/4 inch). Connecting elbows shall be radialized and be sized to permit manual sterilization of the plenums.

4. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.

- a. Margin: Flat, 30 mm (1-1/4 inches) wide.
- b. Bar spacing: 20 mm (3/4 inch) maximum.
- c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.

5. Supply Grilles: Same as registers but without the opposed blade damper.

DESIGNER'S NOTE:

1. Drum Louvers are typically provided in high bay/Long throw applications.

- C. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
3. Perforated Face Type: To match supply units.
4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
5. Linear Type: To match supply units.
6. Door Grilles: Are furnished with the doors.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Contract officer representative. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

#### **3.2 INTAKE/ EXHAUST HOODS EXPOSED TO WIND VELOCITY**

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of 145 km/h (90 mph)

#### **3.3 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

#### **3.4 OPERATING AND PERFORMANCE TESTS**

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

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**SECTION 23 64 00**  
**PACKAGED WATER CHILLERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Scroll air-cooled chillers complete with accessories.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 21 23, HYDRONIC PUMPS.
- E. Section 23 31 00, HVAC DUCTS and CASINGS
- F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

**1.3 DEFINITION**

- A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.
- C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

**1.4 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, and comply with the following.
- B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.
- C. Comply with AHRI requirements for testing and certification of the chillers.
- D. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard
- E. Refer to ASHRAE Standard 15, Safety Standard for Refrigeration System, for refrigerant vapor detectors and monitor.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):

- 370-01.....Sound Rating of Large Outdoor Refrigerating and  
Air-Conditioning Equipment
- 495-1999 (R2002).....Refrigerant Liquid Receivers
- 550/590-03.....Standard for Water Chilling Packages Using the  
Vapor Compression Cycle
- 560-00.....Absorption Water Chilling and Water Heating  
Packages
- 575-94.....Methods for Measuring Machinery Sound within  
Equipment Space
- C. American Society of Heating, Refrigerating, and Air-Conditioning  
Engineers (ASHRAE):
- ANSI/ASHRAE-15-2007....Safety Standard for Mechanical Refrigeration  
Systems
- GDL 3-1996.....Guidelines for Reducing Emission of Halogenated  
Refrigerants in Refrigeration and Air-  
Conditioning Equipment and Systems
- D. American Society of Mechanical Engineers (ASME):
- 2007 .....ASME Boiler and Pressure Vessel Code, Section  
VIII, "Pressure Vessels - Division 1"
- E. American Society of Testing Materials (ASTM):
- C 534/ C 534M-2008.....Preformed, Flexible Elastomeric Cellular Thermal  
Insulation in Sheet and Tubular Form
- C 612-04.....Mineral-fiber Block and Board Thermal Insulation
- F. National Electrical Manufacturing Association (NEMA):
- 250-2008.....Enclosures for Electrical Equipment (1000 Volts  
Maximum)
- G. National Fire Protection Association (NFPA):
- 70-2008.....National Electrical Code
- H. Underwriters Laboratories, Inc. (UL):
- 1995-2005..... Heating and Cooling Equipment

#### 1.6 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data.
1. Scroll water chillers, including motor starters, control panels, and vibration isolators, and remote condenser data shall include the following:
    - a. Rated capacity.
    - b. Pressure drop.
    - c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590/Standard.

- d. Refrigerant
- e. Fan performance (Air-Cooled Chillers only.)
- f. Accessories.
- g. Installation instructions.
- h. Start up procedures.
- i. Wiring diagrams, including factory-installed and field-installed wiring.
- j. Sound/Noise data report. Manufacturer shall provide sound ratings.  
Noise warning labels shall be posted on equipment.
- C. Maintenance and operating manuals for each piece of equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- D. Run test report for all chillers.
- E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.
- F. Provide seismic restraints for refrigeration equipment to withstand seismic forces.

## **PART 2 - PRODUCTS**

### **2. SCROLL AIR-COOLED WATER CHILLERS**

- A. General: Factory-assembled and-tested scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of two compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than two independent refrigerant circuits shall be provided. Chiller shall be capable of operating one of the following refrigerants: HCFC-134a or HCFC-410a.
- B. Performance: Provide the capacity as shown on the drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the drawings.
- C. Capacity of a single air-cooled chiller shall not exceed 250 Tons (Standard AHRI Conditions).
- D. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.
- E. Acoustics: Sound pressure levels shall not exceed the following specified levels. The manufacturer shall provide sound treatment if



required to comply with the specified maximum levels. Testing shall be in accordance with AHRI requirements.

OCTAVE BAND								Overall
63	125	250	500	1000	2000	4000	8000	dB(A)
//								//

- G. Compressor (Scroll Type): Three dimensional, positive-displacement, hermetically sealed design, with suction and discharge valves, crankcase oil heater and suction strainer. Compressor shall be mounted on vibration isolators. Rotating parts shall be factory balanced. Lubrication system shall consist of reversible, positive displacement pump, strainer, oil level sight glass, and oil charging valve. Capacity control shall be by on-off compressor cycling of single and multiple compressors hot gas bypass.
- H. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, hot-gas muffler, compressor suction and discharge shutoff valves, replaceable-core filter drier, sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.
- I. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.
- J. Condenser:
1. Air-cooled integral condenser as shown on the drawings and specified hereinafter.
  2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. For corrosion protection, see Paragraph 2.7 below. Condenser coils shall be factory air tested at 3105 kPa (450 psig). Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and three-phase thermal overload protection. Unit shall start -18°C (0°F) with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.

- K. Evaporator: Braze plate and frame type heat exchanger design. Braze plate evaporator shall be constructed of stainless steel with copper brazing material. The evaporator shall be designed for a minimum of 1.5 times the working pressure produced by the water system, but not less than 10,350 kPa (150 psig). Refrigerant side working pressure shall comply with ASHRAE Standard 15. Evaporator for packaged air-cooled chiller units designed for outdoor installation shall be protected against freeze-up in ambient temperature down to -30 degrees C (-20 degrees F) by a resistance heater cable under insulation with thermostat set to operate below 3 degrees C (37 degrees F) ambient.
- L. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 20 mm (0.75 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.
- M. Refrigerant Receiver: Provide a liquid receiver for chiller units when system refrigerant charge exceeds 80 percent of condenser refrigerant volume. Liquid receivers shall be horizontal-type, designed, fitted, and rated in conformance with AHRI 495. Receiver shall be constructed and tested in conformance with Section VIII D1 of the ASME Boiler and Pressure Vessel Code. Each receiver shall have a storage capacity not less than 20 percent in excess of that required for fully charged system. Each receiver shall be equipped with inlet, outlet drop pipes, drain plug, purging valve, and relief devices as required by ASHRAE Standard 15.
- N. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 3R enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.
1. Following shall display as a minimum on the panel:
- a. Date and time.
  - b. Outdoor air temperature.
  - c. Operating and alarm status.
  - d. Entering and leaving water temperature-chilled water.
  - e. Operating set points-temperature and pressure.
  - f. Refrigerant temperature and pressure.
  - g. Operating hours.
  - h. Number of starts.
  - i. Current limit set point.

- j. Maximum motor amperage (percent).
- 2. Control Functions:
  - a. Manual or automatic startup and shutdown time schedule.
  - b. Condenser water temperature.
  - c. Entering and leaving chilled water temperature and control set points.
  - d. Automatic lead-lag switch.
- 3. Safety Functions: Following conditions shall shut down the chiller and require manual reset to start:
  - a. Loss of chilled water flow.
  - c. Low chilled water temperature.
  - d. Compressor motor current-overload protection.
  - e. Freeze protection (for air-cooled chillers).
  - f. Starter fault.
  - g. High or low oil pressure.
  - h. Recycling pumpdown.
- O. The chiller control panel shall provide leaving chilled water temperature reset based on outdoor air temperature
- P. Provide contacts for remote start/stop, alarm for abnormal operation or shutdown, and for Engineering Control Center (ECC).
- R. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.
- S. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and the electrical specification Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Starting torque of motors shall be suitable for driven machines.

## 2.5 CONDENSERS

- A. Air-Cooled Condensers: Suitable for remote installation in a weather-protected casing. For multiple compressors chiller units, provide a separate air-cooled condenser to match the compressor:
  - 1. Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. See Paragraph 2.7 below for corrosion protection
  - 2. Fans shall be either housed-centrifugal or plenum or propeller type as best suited for application, directly connected to motor shaft or indirectly connected to motor by means of a V-belt drive. Fans shall be statically and dynamically balanced.

3. Discharge air from each air-cooled condenser in vertical direction either directly from fan casing or by means of supplementary wind deflectors.
4. Condenser Controls: Provide head pressure controls for operation of the system down to 5 degrees C (40 degrees F) by cycling the fans.

## **2.6 REFRIGERANT MONITORING AND SAFETY EQUIPMENT**

- A. General: Provide refrigerant monitoring sensor/alarm system and safety equipment as specified here. Refrigerant sensor and alarm system shall comply with ASHRAE Standard 15. The refrigerant monitoring system will be provided by the chiller manufacturer and shall be interfaced with the DDC control system.
- B. Refrigerant monitor shall continuously display the specific gas (refrigerant used) concentration; shall be capable of indicating, alarming and shutting down equipment; and automatically activating ventilation system. On leak detection by refrigerant sensor(s), the following shall occur:
  1. Activate machinery (chiller) room ventilation.
  2. Activate visual and audio alarm inside and outside of machinery room, with beacon light(s) and horn sounds equipment room and outside equipment room door(s). Shut down combustion process where combustion equipment is employed in the machinery room.
  3. Notify Engineering Control Center (ECC) of the alarm condition.
- C. Refrigerant monitor shall be capable of detecting concentration of 1 part per million (ppm) for low-level detection and for insuring the safety of operators. It shall be supplied factory-calibrated for the apparent refrigerant.
- D. Monitor design and construction shall be compatible with temperature, humidity, barometric pressure, and voltage fluctuations of the machinery room operating environment.

## **2.7 CORROSION PROTECTION**

- B. Exposed Outdoor Cabinet: Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance (ASTM D4587)

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes

before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

### **3.2 EQUIPMENT INSTALLATION**

- A. Install chiller on concrete base with isolation pads or vibration isolators.
  - 1. Anchor chiller to concrete base according to manufacturer's written instructions.
  - 2. Charge the chiller with refrigerant, if not factory charged.
  - 3. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
  - 4. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.
- B. Install refrigerant monitoring and safety equipment in accordance with ASHRAE Standard 15.
- C. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.
- D. Piping Connections:
  - 1. Make piping connections to the chiller for chilled water, condenser water, and other connections as necessary for proper operation and maintenance of the equipment.
  - 2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.

### **3.3 STARTUP AND TESTING**

- A. Engage manufacturer's factory-trained representative to perform startup and testing service.
- B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.
- C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the VA that the equipment operate and perform as intended.
  - 1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
  - 2. Check bearing lubrication and oil levels.
  - 3. Verify proper motor rotation.
  - 4. Verify pumps associated with chillers are installed and operational.
  - 5. Verify thermometers and gages are installed.

6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
  7. Operate chiller for run-in-period in accordance with the manufacturer's instruction and observe its performance.
  8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
  9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
  10. Prepare a written report outlining the results of tests and inspections, and submit it to the VA.
- D. Engage manufacturer's certified factory trained representative to provide training for 8 hours for the VA maintenance and operational personnel to adjust, operate and maintain equipment, including self-contained breathing apparatus.

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**SECTION 23 74 13**  
**PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof top air handling units including integral components specified herein.
- B. Definitions: Roof Top Air Handling Unit(Roof Top Units, RTU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping and duct insulation.
- C. Section 23 34 00, HVAC FANS: Return and exhaust fans.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: HVAC controls.
- F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing, adjusting and balancing of air and water flows.
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT: Types of motors.

**1.3 QUALITY ASSURANCE**

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Air Handling Units Certification
  - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
  - 2. Air Handling Units with Plenum Fans:
    - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
    - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.

C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
3. Select the fan operating point as follows:
  - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
  - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.

E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

#### **1.4 SUBMITTALS:**

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish a complete submission for all roof top units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for RTUs shall include fans, drives, motors, coils, humidifiers, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc) and rigging points.
2. Submittal drawings of section or component only, will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; if the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data



- shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
3. Submit sound power levels in each octave band for fan and at entrance and discharge of RTUs at scheduled conditions. Include sound attenuator capacities and itemized internal component attenuation. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
  4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute) and 110 percent of design static pressure.
  5. Submit total fan static pressure, external static pressure, for RTU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- F. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
  2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
  3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
  4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one

piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
  - 260-01.....Sound Rating of Ducted Air Moving and Conditioning Equipment
  - 410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
  - 430-09.....Standard for Central Station Air Handling Units
  - AHRI-DCAACP.....Directory of Certified Applied Air Conditioning Products
- C. Air Moving and Conditioning Association (AMCA):
  - 210-07.....Laboratory Methods of Testing Fans for Rating
- D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
  - 9-90 (R2008).....Load Ratings and Fatigue life for Ball Bearings
- E. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
  - 51-2007.....Laboratory Methods of Testing Fans for Rating
- F. American Society for Testing and Materials (ASTM):
  - A653/653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
  - B117-07a.....Salt Spray (Fog) Testing
  - C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
  - D1654-08.....Standard Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
  - D1735-08.....Water Resistance of Coatings Using Water Fog Apparatus
  - D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
  - E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
- G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
  - 9-90.....Load Ratings and Fatigue life for Ball Bearings

H. Military Specifications (Mil. Spec.):

DOD-P-21035A-2003.....Paint, High Zinc Dust Content, Galvanizing  
Repair

I. National Fire Protection Association (NFPA):

NFPA 90A.....Standard for Installation of Air Conditioning  
and Ventilating Systems, 2009

J. Energy Policy Act of 2005 (P.L.109-58)

**PART 2 - PRODUCTS**

**2.1 ROOF TOP AIR HANDLING UNITS**

A. General:

1. Roof top units (RTU) shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing is specified in paragraph 2.1.C. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units may be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.
2. The contractor and the RTU manufacturer shall be responsible for insuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. RTUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The RTU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the

drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If a local representative cannot be provided, the manufacturer shall provide a factory representative.

5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.

7. Corrosion Protection:

a. Coil Treatment: Epoxy Immersion Coating-Electrically Deposited:

The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil.

Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:

- 1) Salt Spray Resistance (Minimum 6,000 Hours)
- 2) Humidity Resistance (Minimum 1,000 Hours)
- 3) Water Immersion (Minimum 260 Hours)
- 4) Cross-Hatch Adhesion (Minimum 4B-5B Rating)
- 5) Impact Resistance (Up to 160 Inch/Pound)

- b. Casing Surfaces (Exterior and Interior): All exposed and accessible exterior and interior metal surfaces shall be protected

with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) and 500 hours UV resistance (ASTM D4587).

B. Base:

1. Provide a heavy duty steel base for supporting all major RTU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability.
2. RTUs shall be completely self supporting for installation on /steel support pedestals.
3. The RTU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: RTU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet salt-spray test as specified in paragraph 2.1.C.10. All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction will be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel panels, minimum 51 mm (2 inches) thick, constructed of minimum 1.3 mm (18 gauge) outer skin and 1.0 mm (20 gauge) solid or perforated inner skin. to limit wall, roof and floor deflection to not exceed an L/240 ratio when the unit casing is pressurized to ( $\pm 1245$  Pa ( $\pm 5$  in. w.g.)). Deflection shall be measured at the midpoint of the panel height. Total housing leakage shall not exceed 1% of rated cfm when the unit casing is pressurized to  $\pm 5$  in. w.g. ( $\pm 1245$  Pa). The outer (skin) and inner panels shall be solid.
3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Insulation: Insulation shall be injected CFC free foam encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, and  $48 \text{ kg/m}^3$  ( $3.0 \text{ lb/ft}^3$ ) density with a total thermal resistance (R-value) of approximately  $2.3 \text{ m.K/W}$  ( $13.0 \text{ hr-ft}^2 \text{ }^\circ\text{F/BTU}$ ).

Units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke generation requirements. Also, refer to specification Section 23 07 11, HVAC and BOILER PLANT INSULATION.

Table 2.1.C.4

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation	Foam
Thickness	50 mm (2 inch) Minimum
Density	48 kg/m <sup>3</sup> (3.0 lb/ft <sup>3</sup> ) Minimum
Total R Value	2.3 m <sup>2</sup> .K/W (13.0 ft <sup>2</sup> .°F.hr/Btu) Minimum

5. The thickness of insulation, mode of application, and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
7. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
  - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.
  - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside.

Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).

- c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
- 8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.
- 9. Roof of the unit shall be sloped to have a minimum pitch of 1/4 inch per foot. The roof shall overhang the side panels by a minimum of three inches to prevent precipitation drainage from streaming down the unit side panels.
- 10. Casing finished shall meet ASTM B117, 500-hour salt spray test, using 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no sign of blistering, wrinkling, or cracking, no loss of adhesion, and the specimen shall show no sign of rust creepage beyond 1/8-inch on either side of scratch mark.
- D. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
- E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double wall construction, Type 304 stainless steel and have a minimum of 50 mm (2

inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of type 304 stainless steel with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil or backward inclined or forward curved type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B(10) life of not less than 40,000 hours and an L(50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable



filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

G. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications.
2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

H. Plenum Fans - Single and/or Multiple Fans in an Array

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC. The fan wheel shall meet or exceed guidelines in AMCA 801-92 for dynamic balancing requirements. The complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
5. Fan Accessories
  - a. Fan Isolation: Provide an automatic back draft damper to isolate the fan not in operation due to failure.
  - b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.
6. Fan Motor, Drive and Mounting Assembly: Fan Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications.
- J. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 cfm per square foot) at 250 Pa (1 inch water gage) and 2.8 cubic meters/min/square meter (9 cfm per square foot) at 995 Pa (4 inches water gage) Electronic damper operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- K. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or

removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. For air handling units serving surgical suites, provide copper fins for all coils. Refer to Drawings for additional coil requirements.

1. Water Coils, Including Glycol-Water.

2. Integral Face and Bypass Steam Coils: Provide integral vertical face and bypass dampers. Electric damper operators shall be furnished and mounted by the RTU manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

L. Humidifier: Provide humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.

M. Sound Attenuators: Refer to Drawings, and Section 23 31 00, HVAC DUCTS AND CASINGS, for additional unit mounted sound attenuator requirements. RTU sound attenuators shall be factory installed as an integral part of RTU.

N. Discharge Section: Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

O. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.

1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.

2. Install compatible 100 watt bulb in each light fixture.

3. Provide a convenience duplex weatherproof receptacle next to the light switch.

4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Install roof top unit in conformance with ARI 435.
- B. Assemble roof top unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035A. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air-handling units clean prior to operation.
- C. Leakage and test requirements for roof top units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C<sub>L</sub>) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- D. Seal and/or fill all openings between the casing and RTU components and utility connections to prevent air leakage or bypass.

**3.2 STARTUP SERVICES**

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

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