

**PARKING GARAGE
DEPARTMENT OF VETERANS AFFAIRS
WILKES-BARRE, PENNSYLVANIA
PROJECT NUMBER 693-222**

**VOLUME 2
DIVISIONS 2 through 14
DIVISIONS 31 through 33
TECHNICAL SPECIFICATIONS**

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SECTION 033000 CAST-IN-PLACE CONCRETE

PART 1 – GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Refer to Division 01 for requirements.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by COR. For all other applicable testing, refer to Division 01.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and - 10 mm (-3/8 inch).

D. 1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 – ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 – Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

- A. Submit in accordance with Division 01 requirements.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
 - 1. Reinforcing Steel.
 - 2. Cement.
- D. Manufacturer's Certificates:
 - 1. Abrasive aggregate.

3. Air-entraining admixture.
 4. Chemical admixtures, including chloride ion content.
 5. Waterproof paper for curing concrete.
 6. Liquid membrane-forming compounds for curing concrete.
 7. Non-shrinking grout.
 9. Waterstops.
 10. Expansion joint filler.
 11. Adhesive binder.
 - E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology and copy of report of latest CCRL, Inspection of Laboratory.
 - F. Test Report for Concrete Mix Designs: Trial mixes including water-cement fly ash ratio curves, concrete mix ingredients, and admixtures.
- 1.7 DELIVERY, STORAGE, AND HANDLING:
- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
 - B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
 - C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.
- 1.8 PRE-CONCRETE CONFERENCE:
- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
 - B. Agenda: Includes but is not limited to:
 1. Submittals.
 2. Coordination of work.
 3. Availability of material.
 4. Concrete mix design including admixtures.
 5. Methods of placing, finishing, and curing.
 6. Finish criteria required to obtain required levelness.
 7. Timing of floor finish measurements.
 8. Material inspection and testing.
 - C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; admixture manufacturers; COR; Consulting Engineer; testing laboratories for concrete testing.
 - D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.
- 1.9 MOCK-UP:
- A. In addition to the other specified samples and tests, construct a mock-up using the materials, reinforcing, forming system and construction methods proposed for use in exposed architectural concrete.
 - B. Construct the mock-up with at least a 2.5 m by 2.5 m (8 feet by 8 feet) exposed surface and suitable foundations. Include the following where applicable: Control joints, reglets, recesses or other typical architectural details.

- C. Before casting the mock-up, submit full detailed Shop Drawings of the mock-up formwork for review by the Architect. Perform all necessary preliminary tests to ensure that concrete used for the mock-up will exactly match the approved sample in color and texture.
- D. Perform the surface treatment proposed for use on one or more areas not less than 300 mm by 300 mm (1 foot by 1 foot) on the back side of the mock-up to establish the texture of finish required by the Architect. Repeat as required until a sample satisfactory to the Architect has been obtained.
- E. Treat the finished front surface of the mock-up to produce a uniform appearance similar in every respect to the approved sample area.
- F. The completed mock-up shall be inspected by the Architect. Failure of the mock-up to match the approved sample will require the construction of further mock-ups until approval is obtained. Remove rejected mock-ups immediately.
- G. Maintain the approved mock-ups in good condition at the job site until all architectural concrete surfaces have been completed and approved by the Architect. Remove the mock-up from the site after completion of the above.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 117-10..... Specifications for Tolerances for Concrete Construction and Materials and Commentary
 - 211.1-91(R2009) Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98(R2004) Standard Practice for Selecting Proportions for Structural Lightweight Concrete
 - 214R-11 Guide to Evaluation of Strength Test Results of Concrete
 - 301-10..... Standard Practice for Structural Concrete
 - 304R-00(R2009)..... Guide for Measuring, Mixing, Transporting, and Placing Concrete
 - 305.1-06..... Specification for Hot Weather Concreting
 - 306.1-90(R2002) Standard Specification for Cold Weather Concreting
 - 308.1-11 Specification for Curing Concrete
 - 309R-05 Guide for Consolidation of Concrete
 - 318-11 Building Code Requirements for Structural Concrete and Commentary
 - 347-04..... Guide to Formwork for Concrete
 - SP-66-04..... ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
 - A135.4-2004..... Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
 - A82/A82M-07 Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
 - A185/185M-07..... Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
 - A615/A615M-09 Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A653M-11	Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process
A706/A706M-09	Standard Specification for Low Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
A767/A767M-09	Standard Specification for Zinc Coated (Galvanized) Steel Bars for Concrete Reinforcement
A775/A775M-07	Standard Specification for Epoxy Coated Reinforcing Steel Bars
A820-11	Standard Specification for Steel Fibers for Fiber Reinforced Concrete
A996/A996M-09	Standard Specification for Rail Steel and Axle Steel Deformed Bars for Concrete Reinforcement
C31/C31M-10	Standard Practice for Making and Curing Concrete Test Specimens in the field
C33/C33M-11A	Standard Specification for Concrete Aggregates
C39/C39M-12	Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
C94/C94M-12	Standard Specification for Ready Mixed Concrete
C143/C143M-10	Standard Test Method for Slump of Hydraulic Cement Concrete
C150-11	Standard Specification for Portland Cement
C171-07	Standard Specification for Sheet Materials for Curing Concrete
C172-10	Standard Practice for Sampling Freshly Mixed Concrete
C173-10	Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
C192/C192M-07	Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
C231-10	Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
C260-10	Standard Specification for Air Entraining Admixtures for Concrete
C309-11	Standard Specification for Liquid Membrane Forming Compounds for Curing Concrete
C330-09	Standard Specification for Lightweight Aggregates for Structural Concrete
C494/C494M-11	Standard Specification for Chemical Admixtures for Concrete
C618-12	Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
C666/C666M-03(R2008)	Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing
C881/C881M-10	Standard Specification for Epoxy Resin Base Bonding Systems for Concrete
C1107/1107M-11	Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)
C1315-11	Standard Specification for Liquid Membrane Forming Compounds Having Special Properties for Curing and Sealing Concrete

- D6-95(R2011)..... Standard Test Method for Loss on Heating of Oil and Asphaltic Compounds
- D297-93(R2006)..... Standard Methods for Rubber Products Chemical Analysis
- D412—06AE2 Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension
- D1751-04(R2008)..... Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
- D4263-83(2012) Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.
- D4397-10 Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
- E1155-96(R2008)..... Standard Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers
- F1869-11 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.
- E. American Welding Society (AWS):
 - D1.4/D1.4M-11 Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
 - Handbook 2008
- G. National Cooperative Highway Research Program (NCHRP):
 - Report On..... Concrete Sealers for the Protection of Bridge Structures
- H. U. S. Department of Commerce Product Standard (PS):
 - PS 1 Construction and Industrial Plywood
 - PS 20 American Softwood Lumber
- I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:
 - CRD C513..... Rubber Waterstops
 - CRD C572..... Polyvinyl Chloride Waterstops

PART 2 – PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- F. Form Lining:
 - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
 - 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
 - 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.
- G. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.

- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
 - 1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
 - 2. Coarse aggregate for applied topping shall be Size 7.
 - 3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 μ m (No. 100) sieve.
- F. Mixing Water: Fresh, clean, and potable.
- G. Admixtures:
 - 1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 - 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 - 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 - 4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 - 5. Air Entraining Admixture: ASTM C260.
- COR7. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
- 8. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
- 9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- H. Vapor Barrier: ASTM D4397, //0.25 mm (10 mil)//0.38 mm (15 mil).
- I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- J. Welded Wire Fabric: ASTM A185.
- K. Reinforcing Bars to be Welded: ASTM A706.
- L. Galvanized Reinforcing Bars: ASTM A767.
- M. Epoxy Coated Reinforcing Bars: ASTM A775.
- Q. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- R. Expansion Joint Filler: ASTM D1751.
- S. Sheet Materials for Curing Concrete: ASTM C171.
- T. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- U. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- X. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway

Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.

Y. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under a 450 mm x 900 mm (18 inch by 36 inch) base plate.

Z. Adhesive Binder: ASTM C881.

AA. Waterstops:

1. Polyvinyl Chloride Waterstop: CRD C572.
2. Rubber Waterstops: CRD C513.
3. Bentonite Waterstop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durometer and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

BB. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

CC. Fibers:

1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m^3 (1.5 lb. per cubic yard). Product shall have a UL rating.
2. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate 18 kg/m^3 (30 lb. per cubic yard).

DD. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

EE. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

FF. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

2.3 CONCRETE MIXES:

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m^3 (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement -fly ash ratio, and consistency of each cylinder in terms of slump.

3. Prepare a curve showing relationship between water-cement -fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify COR immediately when change in source is anticipated.
 1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of COR or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. COR may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement // and fly ash // and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
4. Determined by Laboratory in accordance with ACI 211.1.
- E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)*

Type of Construction	Normal Weight Concrete	
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Reinforced Footings and Substructure Walls	75mm (3 inches)	
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches). This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Determine air content by either ASTM C173 or ASTM C231.

TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.
- L. Enforcing Strength Requirements: Test during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, COR may require any one or any combination of the following corrective actions, at no additional cost to the Government:
1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 2. Require additional curing and protection.

3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, COR may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, COR may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by COR. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

CORCORPART 3 – EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and COR approves their reuse.
 2. Provide forms for concrete footings unless COR determines forms are not necessary.
 3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than 1/270 of free span of member.

- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.
- F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
 - 1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
 - 2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
 - 1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
 - 2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
 - 3. Do not install sleeves in beams, joists or columns except where shown or permitted by COR. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the COR, and require no structural changes, at no additional cost to the Government.
 - 4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
 - 5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.
- I. Construction Tolerances:
 - 1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances.

Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.

2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Use epoxy-coated tie wire with epoxy-coated reinforcing. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
 2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
 1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
 - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
 - c. Testing agency shall test a minimum of three splices, for compliance, locations selected by COR.
 3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of COR, make three test mechanical splices of each bar size proposed to be spliced. Testing laboratory will perform load test.

- b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by COR.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER:

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
 - 1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
 - 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
 - 3. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

- A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.
- B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:
 - 1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
 - 2. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
 - a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
 - b. Spray apply Sealer at the rate of 20 m² (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
 - c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by COR.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in

girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.

- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.
- E. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.
- C. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be tooled to the indicated depth after the surface has been finished. Protect joints from intrusion of foreign matter.

3.7 PLACING CONCRETE:

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by COR before depositing concrete.
 - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
 - 1. Preparing surface for applied topping:
 - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
 - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
 - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of COR.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
 - 1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.

2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
 6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
 2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.10 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete

not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by CORCOR.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
 2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.

3.12 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed

slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES:

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by COR, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
 - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 μm (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
 - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
 - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m^2 (2 square feet) in each 93 m^2 (1000 square feet) of textured surface.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to COR and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless COR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types

- of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
 4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
 5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
 6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
 7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
 8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
 9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
 10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by COR from sample panel.
 11. Broom Finish for Flatwork in Parking and Drive Areas: Apply a broom finish to all driving and parking areas, ramps, and elsewhere as indicated
 - a. Bullfloat immediately after screeding. Complete before any excess moisture or bleed water is present on surface (ACI 302.1R, Article 7.2.3). Use of power-propelled rotary trowelling machines with float blades shall be prohibited.
 - b. After excess moisture or bleed water has disappeared and concrete has stiffened sufficiently to allow operation, give slab surface a coarse straight broom transverse finish scored 1/4 inch deep texture by drawing steel bristle broom across surface perpendicular to main traffic route. Texture shall be as accepted

by Architect from sample panels. Coordinate with Traffic Topping manufacturer and applicator as to acceptability.

- c. Finishing Tolerance: Bullfloated floor finish tolerance per ACI 117 section 4.5.7. If required, more stringent tolerances shall be used to assure that the slabs drain freely to floor drains. In addition, floor surface shall not vary more than $\pm 3/4$ " from elevation noted on Drawings.
 - d. Before installation of flatwork and after submittal, review, and approval of concrete mix design, Contractor shall fabricate one or more acceptable test panels simulating finishing techniques and final appearance to be expected and used on Project. Test panels shall be minimum of 15 ft. in area cast to thickness of typical parking and drive area wearing surface in Project. (Maximum thickness of test panels need not exceed 6 inches.) Test panels shall be cast from concrete supplied by similar concrete batch used for this project. Contractor shall finish panels following requirements of items a, b, and c above. Architect may reject finished panels, in which case Contractor shall repeat procedure until Architect acceptance is obtained. Accepted test panels shall be cured in accordance with specifications and may be incorporated into Project. Accepted test panels shall serve as basis for acceptance/rejection of final finished surfaces of all flatwork.
 - e. Finish all concrete slabs including toppings and washes to proper elevations to insure that all surface water will drain freely to floor drains, and that no puddle areas exist. Contractor shall bear cost of any corrections to provide for this positive drainage requirement.
 - f. The Contractor shall arrange for and wet all slabs with water for the purpose of detecting any defects in the concrete that would result in leaks and/or inadequate drainage. Slab surfaces shall be wetted until water flows freely to drains. No finished spaces shall be sealed or insulated or ceilings installed until drainage test has been completed on the slab above and reviewed by the Architect for acceptance.
 - 1) Repair low spots, puddles, or bird baths with an area not less than four square feet of standing water with a visible sheen, isolated by drying concrete and smaller low spots that do not dry within 12 hours.
 - 2) Rout and seal leaking joints that are usually located at expansion joints, control joints, or construction joints. These leaking joints are located by water observed on the underside of the slabs and opposite faces of walls. If the expansion joint is not installed at the time of the flood test, this area shall be tested after it is installed.
 - 3) Rout and seal cracks that are located when water is observed on the underside of the slab. Cracks may also be observed on the top surface of the slab when the concrete slabs are drying and the cracks are highlighted with moisture.
12. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by COR, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

- A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.

- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m² (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 APPLIED TOPPING:

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.16 RESURFACING FLOORS:

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

3.17 RETAINING WALLS:

- A. Use air-entrained concrete.
- B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.
- C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.
- D. Place porous backfill as shown.

3.18 PRECAST CONCRETE ITEMS:

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

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SECTION 034133 PRECAST STRUCTURAL PRETENSIONED CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies precast prestressed concrete construction including design not shown, fabrication, erection, and other related items including bearing pads and anchorage.
- B. Precast prestressed concrete includes double tees, beams and spandrels, columns, step units and wall panels.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Refer to Division 01.
- B. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Sealants and Caulking: Section 07 90 20, GARAGE WATERPROOFING SYSTEMS .
- D. Architectural Precast Concrete Panels: Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE.
- E. Repair of abraded galvanized and painted surfaces: Section 09 91 23, PAINTING.

1.3 QUALITY ASSURANCE:

- A. Manufacturer Qualifications: Precast concrete manufacturing plant shall be certified by Prestressed Concrete Institute, Plant Certification Program, prior to start of production.
- B. In lieu of above qualification, contractor shall meet and pay for following requirements:
 - 1. Retain an independent testing or consulting firm approved by COR.
 - 2. This firm shall inspect precast plant at two-week intervals during production and issue a report, certified by a registered Professional Engineer verifying that materials, methods, products and quality control meet all requirements of specifications and drawings. When report indicates to the contrary, COR may reject any or all products produced during period of noncompliance with above requirements.
- C. Precast concrete work shall be performed by firms that have demonstrated capability, subject to approval, to produce and erect type of work specified.
- D. Precast concrete manufacturer shall have on staff or shall retain a qualified registered Professional Structural Engineer to certify precast concrete conforms in all aspects to requirements of ACI 318.

- E. Erector Qualifications: Regularly engaged for at least 5 years in erection of precast structural concrete similar to requirements of this project.
- F. Requirements of Regulatory Agencies: Local codes plus applicable specifications, standards and codes are a part of these specifications.

1.4 SUBMITTALS:

- A. Refer to Division 01 for SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Erection Drawings:
 - a. Plans and/or elevations locating and defining material furnished by manufacturer.
 - b. Sections and details showing connections, cast-in items and their relation to structure.
 - c. Description of all loose, cast-in and field hardware.
 - d. Field installed anchor location drawings.
 - e. Erection sequences and handling requirements.
 - f. Dead, live and other applicable loads used in design.
 - 2. Production drawings:
 - a. Elevation view of each member.
 - b. Sections and details to indicate quantities and position of reinforcing steel, anchors, inserts, and essential embedded hardware.
 - c. Lifting and erection inserts.
 - d. Dimensions and finishes.
 - e. Prestress for strand and concrete strengths.
 - f. Estimated cambers.
 - g. Method of transportation.
- C. Product Design Criteria:
 - 1. Loadings for design:
 - a. Initial handling and erection stresses.
 - b. Dead and live loads as specified on contract drawings.
 - c. Other loads specified for member where they are applicable.
 - d. Deflection of precast members shall be limited as follows:
 - 1) Vertical Live Load - $\text{Span}/360$
 - 2) Wind Load - $0.0025 \times \text{Floor to Floor Height}$

- e. Design shall provide for thermal movements of completed structure.
 - 2. Design calculations of products shall be performed by a registered Professional Engineer experienced in precast prestressed concrete design.
 - 3. Design shall be in accordance with applicable codes, ACI 318 and the PCI Design Handbook.
 - 4. Details for waterproof joints between precast members.
 - D. Mix Designs: Submit proposed concrete mix designs and appropriate test data as specified in Part 2 of this section.
 - E. Permissible Design Deviations:
 - 1. Design connections according to the conceptual details shown in the contract documents.
 - 2. Design deviations will be permitted only after COR's written approval of manufacturer's proposed design supported by complete design calculations and drawings.
 - 3. Design deviations shall provide an installation equivalent to basic intent without incurring additional cost to the Government.
 - F. Test Reports: Concrete and other material.
- 1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:
- A. Delivery and Handling:
 - 1. Lift and support precast concrete members during manufacturing, stockpiling, transporting and erection operations only at lifting or supporting points, or both, as shown on contract and shop drawings, and with approved lifting devices. Lifting devices shall have a minimum safety factor of 4. Exterior lifting hardware shall have a minimum safety factor of 5.
 - 2. Transportation, site handling, and erection shall be performed with acceptable equipment and methods, and by qualified personnel.
 - B. Storage:
 - 1. Store all units off ground.
 - 2. Place stored units so that identification marks are discernible.
 - 3. Separate stacked members by battens across full width of each bearing point.
 - 4. Stack so that lifting devices are accessible and undamaged.
 - 5. Do not use upper members of stacked tier as storage area for shorter member or heavy equipment.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced.

Publications are referenced in text by basic designation only.

- B. American Society for Testing and Materials (ASTM):

A36/A36M-08	Standard Specifications for Carbon Structural Steel
A82-07.....	Standard Specifications for Steel Wire, Plain, for Concrete Reinforcement
A123/A123M-09	Standard Specifications for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A153/A153M-09	Standard Specifications for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
A185-07.....	Standard Specifications for Steel Welded Wire, Fabric, Plain, for Concrete Reinforcement
A307-10.....	Standard Specifications for Carbon Steel Bolts and Studs
A325-10.....	Standard Specifications for Structural Bolts, Steel, Heat Treated
A416/A416M-10	Standard Specifications for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
A615/A615M-09	Standard Specifications for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
A706/A706M-09	Standard Specifications for Low-Allow Steel Deformed and Plain Bars for Concrete Reinforcement
A767/A767M-09	Standard Specifications for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
A775/A775M-03(R2008).....	Standard Specifications for Epoxy-Coated Reinforcing Steel Bars
C33-03	Standard Specifications for Concrete Aggregates
C88-05	Standard Test Method for Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate
C150-07	Standard Specifications for Portland Cement
C260-10	Standard Specifications for Air-Entraining Admixtures for Concrete

- C330-05 Standard Specifications for Lightweight Aggregates for
Structural Concrete
- C494/C494M-10 Standard Specification for Chemical Admixtures for
Concrete
- C. American Concrete Institute (ACI):
 - 117-10 Standard Specifications for Tolerances for Concrete
Construction and Materials
 - 318-08 Building Code Requirements for Structural Concrete and
Commentary
- D. Prestressed Concrete Institute (PCI):
 - MNL-116-99 Manual for Quality Control for Plants and Production of
Precast Concrete Products Fourth Edition
 - MNL-127-99 Erector's Manual: Standards and Guidelines for the
Erection of Precast Concrete Products
- F. American Welding Society (AWS):
 - D1.1/D1.1M-10 Structural Welding Code - Steel
 - D1.4-11 Structural Welding Code - Reinforcing Steel

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Portland Cement: ASTM C150, Type I or III.
- B. Aggregates: ASTM C33, Coarse and Fine.
- C. Air-entraining Admixture: ASTM C260.
- D. Chemical Admixtures: ASTM C494.
- E. Mixing Water: Fresh, clean, and potable.
- F. Reinforcing Steel: ASTM A615M, Grade 400 MPa (ASTM A615, Grade 60), deformed.
- G. Weldable Reinforcing Steel: ASTM A706M, Grade 400 MPa, (ASTM A706 Grade 60).
- H. Galvanized Reinforcing Steel: ASTM A767M, Grade 400 MPa, (ASTM A767, Grade 60)
Class II, hot-dipped galvanized after fabrication and bending.
- I. Epoxy-Coated Reinforcing Steel: ASTM A775M, Grade 400 MPa, (ASTM A775, Grade
60).
- J. Anchor Bolts: ASTM A307, low-carbon steel bolts, regular hexagon nuts and carbon
steel washers, galvanized.

- K. High-Strength Threaded Fasteners: Heavy hexagon structural bolts, heavy hexagon bolts, and hardened washers complying with ASTM A325, galvanized.
- L. Welded Wire Fabric: ASTM A185.
- M. Wire Reinforcement: ASTM A82.
- N. Prestressing Steel: ASTM A416, Grade 250K or 270K, uncoated, 7-wire, stress-relieved strand.
- O. Anchors and Inserts: ASTM A36 structural steel plates and shapes, ASTM A153 or ASTM A123 hot dipped galvanized finish.
- P. Non-metallic Shrinkage-Resistant Grout: Proprietary pre-mixed, non-metallic, non-corrosive, non-staining product containing selected silica sands, Portland cement, shrinkage compensating agents, plasticizing and water reducing agents, complying with CRD-C-621. Minimum cube strength of 62 MPa (9000 psi) at 28 days when placed at flowable consistency.
- Q. Bearing Pads:
 - 1. Elastomeric Pads: Vulcanized, chloroprene elastomeric compound, molded to size or cut from a molded sheet, 50-60 shore A durometer.
 - 2. Laminated Fabric-Rubber Pads: Preformed, unused synthetic fibers and new, unvulcanized rubber. Surface hardness of 70-80 shore A durometer.
 - 4. Sliding Pads: Manufactured assembly with Polytetrafluoroethylene (PTFE) surface, with glass fiber reinforcing as required for service load bearing stress. Combine with elastomeric base where required for full contact bearing.
 - 5. Plastic: Multi-monomer plastic strips, non-leaching and able to support construction loads with no visible overall expansion.
- R. Welded Studs: AWS D1.1.
- S. Welded Rebar: AWS D1.4.
- T. Caulking and Sealants: Specified under Section 07 90 20, GARAGE WATERPROOFING SYSTEMS.
- U. Accessories: Provide clips, hangers, and other accessories required for installation of project units and for support of subsequent construction or finishes.

2.2 CONCRETE MIXES:

- A. Normal-Weight Concrete:
 - 1. Compressive Strength: 35 MPa (5000 psi) minimum at 28 days.
 - 2. Release Strength: 25 MPa (3500 psi) minimum at transfer of prestress.

- D. Do not use calcium chloride, chloride ions or other salts.

2.3 FABRICATION:

- A. Fabrication Procedures: PCI MNL-116.
- B. Fabrication Tolerances: PC MNL-116 and ACI 117 for reinforcing steel placement.
- C. Finishes:
 - 1. Standard Underside: Resulting from casting against approved forms using good industry practice in cleaning of forms, design of concrete mix, placing and curing. Small surface holes caused by air bubbles, normal color variations, normal form joint marks, and minor chips and spalls will be tolerated, but no major or unsightly imperfections, honeycomb, or other defects will be permitted.
 - 2. Standard Top: Result of vibrating screed and additional hand finishing at projections. Normal color variations, minor indentations, minor chips and spalls will be permitted. No major imperfections, honeycomb, or defects will be permitted.
 - 3. Exposed Vertical Ends: Strands shall be recessed and the ends of member will receive sacked finish.
- D. Supports for Reinforcement: Provide supports for reinforcement including bolsters, chairs, spacers and other devices for spacing, supporting and fastening reinforcing, complying with CRSI recommendations. For exposed-to-view concrete surfaces, shear legs of supports are in contact with forms, provide supports with legs that are plastic protected or stainless steel protected.
- E. Use epoxy coated reinforcing whenever concrete cover is less than 50 mm (2 inches) for top surfaces exposed to deicing salts, brackish water or salt spray, such as in parking garage decks.
- F. Openings: Primarily on thin sections, factory fabricate those openings 250 mm (10 inches) round or square or larger as shown on drawings. Locate and field drill or cut other openings where no contact is made with prestressing or reinforcing steel after precast prestressed products have been erected. Opening shall be approved by COR before drilling or cutting.
- G. Patching: Patching will be acceptable providing structural adequacy of product and appearance are not impaired.
- H. Defective Work: Precast concrete units which do not conform to specified requirements, including strength, tolerances, and finishes, shall be removed and replaced with precast concrete units that meet the requirements of this section. Contractor is also responsible

for cost of corrections to other work affected by or resulting from corrections to precast concrete work.

- I. Fasteners: Cast in galvanized hardware such structural inserts, bolts and plates as required by drawings.

PART 3 - EXECUTION

3.1 ERECTION:

- A. Site Access: Provide suitable access to building, proper drainage, and firm, level bearing for hauling and erection equipment to operate under their own power.
- B. Preparation:
 - 1. Provide true, level surfaces on field placed bearing walls and other field placed supporting members.
 - 2. Place and accurately align anchor bolts, plates or dowels in column footings, grade beams and other field placed support members.
 - 3. Shoring required for composite beams and slab shall have a minimum load factor of 1.5 times (dead load plus construction loads).
- C. Installation: Installation of precast prestressed concrete shall be performed by the fabricator or a competent erector in accordance with PCI MNL-127. Lift members with suitable lifting devices at points provided by manufacturer. Temporary shoring and bracing, when necessary, shall comply with manufacturer's recommendations.
- D. Alignment: Align and level precast members as required by the approved shop drawings. Level out variations between adjacent members by jacking, loading, or any other feasible method as recommended by the manufacturer and acceptable to COR. Individual pieces are considered plumb, level, and aligned if the error does not exceed 1:500 excluding structural deformation caused by loads.

3.2 FIELD WELDING:

- A. Field welding is to be done by qualified welders using equipment and materials compatible to base material in accordance with AWS D1.1 and AWS D1.4.
- B. Field coat with galvanized paint specified under Division 09, PAINTING and HIGH PERFORMANCE COATINGS for all welded connections.

3.3 ATTACHMENTS:

Do not use powder-actuated or air-driven fasteners or drill the precast units for surface attachment of accessory items unless otherwise accepted by the precast manufacturer.

3.4 INSPECTION AND ACCEPTANCE:

Final inspection and acceptance of erected precast prestressed concrete shall be made
by COR to verify conformance with drawings and specifications.

E N D SECTION 034133

SECTION 034500 PRECAST ARCHITECTURAL CONCRETE

PART 1 – GENERAL

1.1 DESCRIPTION

This section includes the performance criteria, materials, production, and erection of architectural precast concrete cladding and load bearing units. The work performed under this section includes all labor, material, equipment, related services, and supervision required for the manufacture and erection of the architectural precast concrete work shown on the contract drawings.

1.2 RELATED WORK

- A. Materials testing and inspection during construction: Refer to Division 01.
- B. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Precast pre-stressed structural building elements: Section 03 41 33, PRECAST STRUCTURAL PRETENSIONED CONCRETE.
- E. Sealants and Caulking: Section 07 90 20, GARAGE WATERPROOFING SYSTEMS.
- F. Repair of abraded galvanized and painted surfaces: Section 09 91 23, PAINTING.

1.3 QUALITY ASSURANCE

- A. Fabricator Qualifications: A firm that complies with PCI MNL 117 and the following requirements and is experienced in producing units similar to those indicated for this Project and with a record of successful in-service performance:
 - 1. Assumes responsibility for engineering units to comply with performance requirements. A Comprehensive Engineering Analysis shall be performed by a qualified professional engineer who is legally qualified to practice in the Commonwealth of Pennsylvania and who is experienced in providing engineering services of the kind indicated.
 - 2. Participates in PCI's Plant Certification program at the time of bidding and is designated a PCI-certified plant for Group A, Category A1- Architectural Cladding and Load Bearing Units.
 - 3. Has sufficient production capacity to produce required units without delaying the work.
- B. Erector Qualifications:
 - 1. A precast concrete erector Qualified by the Precast/Prestressed Concrete Institute (PCI) prior to beginning work at the project site. Submit a current Certificate of Compliance furnished by PCI designating qualification in Category A (Architectural Systems) for non-load-bearing members Category S2 (Complex Structural Systems) for load-bearing members.
 - 2. An erector with a minimum of 2 years of experience who has completed architectural precast concrete work similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance and who meets the following requirements:
 - a. Retains a PCI Certified Field Auditor, at erector's expense, to conduct a field audit of a project in the same category as this Project prior to start of erection. Submits Erectors Post Audit Declaration.
 - b. The basis of the audit is the PCI MNL 127.

- C. Quality-Control Standard: For manufacturing procedures and testing requirements, quality-control recommendations, and dimensional tolerances for types of units required, comply with PCI MNL 117.
- D. Sample Panels: After sample approval and before fabricating units, produce a minimum of two sample panels approximately 1.5 sq. m. (16 sq. ft.) in size for review by COR. Incorporate full scale details of architectural features, finishes, textures, and transitions in the sample panels. Approved sample panel may be used for mockup and range sample.
 - 1. Locate panels where indicated or, if not indicated, as directed by COR.
 - 2. Damage part of an exposed-face surface for each finish, color, and texture, and demonstrate adequacy of repair techniques proposed for repair of surface blemishes.
 - 3. After acceptance of repair technique, maintain one sample panel at the manufacturer's plant and one at the project site in an undisturbed condition as a standard for judging the completed work.
 - 4. When back face of precast concrete unit is to be exposed, show samples of the workmanship, color, and texture of the backup concrete as well as the facing.
 - 5. Demolish and remove sample panels only when directed.
- E. Range Samples: After sample panel approval and before production of units, produce a minimum of three samples, approximately 1.5 sq. m. (16 sq. ft.) in size, representing anticipated range of color and texture on project's units. Following range sample acceptance by the COR, maintain samples at the manufacturer's plant as color and texture acceptability reference.
- F. Mockups: After sample approval but before production of units, construct full sized mockups to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution. Mockup to be representative of the finished work in all respects including glass, aluminum framing, sealants and architectural precast concrete complete with all anchors, connections, flashings, and joint fillers as accepted on the final shop drawings. Build mockups to comply with the following requirements, using materials indicated for the completed work:
 - 1. Build mockups in the location and of the size indicated or, if not indicated, as directed by COR.
 - 2. Notify COR in advance of dates and times when mockups will be constructed.
 - 3. Obtain COR's approval of mockups before starting fabrication.
 - 4. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
 - 5. Demolish and remove mockups when directed.
- G. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01, GENERAL REQUIREMENTS.

1.4 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide units and connections capable of withstanding: the design criteria specified on the drawings, self weights and weights of materials supported or attached, for the conditions indicated.
 - 1. Design Standards: Comply with ACI 318 (ACI 318M) and the design recommendations of PCI MNL 120, applicable to types of units indicated.
 - 2. Limit deflection of precast members as follows:
 - Vertical live load – $\text{Span} / 360$.
 - Wind load – Floor to floor height times 0.0025.
 - 3. Design for handling, transportation and erection stresses.

4. Parking Garage Vehicular Impact Loads: Design spandrel units acting as vehicular barrier for passenger cars to resist a single load of 26.7 kN (6,000 lbs) service load and 44.5 kN (10,000 lbs) ultimate load applied horizontally in any direction, with anchorages or attachments capable of transferring this load to the structure. For design of these units, assume the load to act at a height of 460 mm (18 inches) above the floor or ramp surface on an area not to exceed 0.09 sq. m. (1 sq. ft.).
- B. Design framing system and connections to maintain clearances at openings, to allow for fabrication and construction tolerances, to accommodate live load deflection, shrinkage and creep of primary building structure, and other building movements.
- C. Thermal Movements: Provide for in-plane thermal movements resulting from annual ambient temperature changes of 27 deg C (80 deg F). Use other values, greater or smaller, whenever justified by climatic conditions at the project site.
- D. Calculated Fire-Test-Response Characteristics: Where indicated, provide units whose fire resistance has been calculated according to PCI MNL 124, and is acceptable to authorities having jurisdiction.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated. Retain quality control records and certificates of compliance for 5 years or period of warranty, whichever is greater.
- B. Design Mixes: For each concrete mix along with compressive strength and water-absorption tests.
- C. Shop (Erection) Drawings: Detail fabrication and installation of units.
 1. Indicate member locations with distinctive marks that match marks placed on the panels. Provide plans, elevations, dimensions, corner details, shapes, cross sections and relationships to adjacent materials.
 2. Indicate aesthetic intent including joints, reveals, and extent and location of each surface finish.
 3. Indicate separate face and backup mix locations, and thicknesses. Indicate locations, extent and treatment of dry joints if two-stage casting is proposed.
 4. Indicate welded connections by AWS standard symbols. Detail loose and cast-in hardware, and connections.
 5. Indicate locations, tolerances and details of anchorage devices to be embedded in or attached to structure or other construction.
 6. Indicate sequence of erection.
 8. Design Modifications:

If design modifications are necessary to meet the performance requirements and field conditions, submit design calculations and drawings. Do not adversely affect the appearance, durability or strength of units when modifying details or materials and maintain the general design concept.
- D. Comprehensive Engineering Analysis: Provide calculations signed and sealed by the qualified professional engineer responsible for the product design. Show governing panel types, connections, and types of reinforcement, including special reinforcement. Indicate design criteria and loads. Indicate the location, type, magnitude and direction of all imposed loadings from the precast system to the building structural frame.
- E. Samples: Design reference samples for initial verification of design intent, approximately 300 by 300 by 50 mm (12 by 12 by 2 inches), representative of finishes, color, and textures of exposed surfaces of units.
- F. Welding Certificates: Copies of certificates for welding procedure specifications (WPS) and personnel.

- G. Qualification Data for fabricator and professional engineer: List of completed projects with project names and addresses, names and addresses of CORs and owners, and other information specified.
- H. Material Test Reports: From a qualified testing agency indicating and interpreting test results of the following for compliance with requirements indicated:
 - 1. Concrete strengths and mix designs.
- I. Material Certificates: Signed by manufacturers certifying that each of the following items complies with requirements.
 - 1. Concrete materials.
 - 2. Reinforcing materials and prestressing tendons.
 - 3. Admixtures.
 - 4. Bearing pads.
 - 5. Structural-steel shapes and hollow structural sections.
 - 7. Anchors.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Product handling requirements of PCI MNL 117 shall be followed at the plant and project site.
- B. Deliver all units to the project site in such quantities and at such times to assure compliance with the agreed project schedule and proper setting sequence so as to limit unloading units temporarily on the ground.
- C. Lift and support units only at designated points shown on the Shop Drawings.
- D. Furnish loose connection hardware and anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, templates, instructions, and directions, as required, for installation.

1.7 WARRANTY

- A. Warranty of precast concrete work, including anchorage, joint treatment and related components to be free from defects in materials and workmanship, including cracking and spalling.
- B. After erection, completed work will be weathertight, subject to terms of Article "Warranty of Construction" FAR clause 52.246-21, except warranty period is extended to five years.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A27/A27M-10..... Steel Castings, Carbon, for General Application
 - A36/A36M-08..... Carbon Structural Steel
 - A47/A47M-99(R2009)..... Ferritic Malleable Iron Castings
 - A82-07..... Steel Wire, Plain, for Concrete Reinforcement
 - A108-07..... Steel Bar, Carbon and Alloy, Cold-Finished
 - A123/A123M-09..... Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A153/A153M-09..... Zinc Coating (Hot-Dip) on Iron and Steel Hardware
 - A167-99(R2009)..... Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A184/A184M-06..... Fabricated Deformed Steel Bar Mats for Concrete Reinforcement

A185-07	Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
A276-10	Stainless Steel Bars and Shapes
A283/A283M-03(R2007) .	Low and Intermediate Tensile Strength Carbon Steel Plates
A307-10	Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
A325/A325M-10	Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
A416/A416M-10	Steel strand, Uncoated Seven-Wire for Prestressed Concrete
A490/A490M-10	Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength
A496-07	Steel Wire, Deformed, for Concrete Reinforcement
A497-07	Steel Welded Wire Reinforcement, Deformed, for Concrete
A500-10	Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
A563/A563M-07	Carbon and Alloy Steel Nuts
A572/A572M-07	High-Strength Low-Alloy Columbium-Vanadium Structural Steel
A615/A615M-09	Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
A666-10	Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
A675/A675M-03(R2009) .	Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties
A706/A706M-09	Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
A767/A767M-09	Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
A775/A775M-07	Epoxy-Coated Steel Reinforcing Bars
A780-09	Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
A884/A884M-06	Epoxy-Coated Steel Wire and Welded Wire Fabric for Reinforcement
A934/A934M-07	Epoxy-Coated Prefabricated Steel Reinforcing Bars
B227-10	Hard-Drawn Copper-Clad Steel Wire
B633-07	Electrodeposited Coatings of Zinc on Iron and Steel
C33-11	Concrete Aggregates
C40-04	Organic Impurities in Fine Aggregate for Concrete
C150-09	Portland Cement
C260-10	Air-Entraining Admixtures for Concrete
C330-09	Lightweight Aggregates for Structural Concrete
C373-88(R2006)	Test Method for Water Absorption, Bulk Density, Apparent Porosity, and Apparent Specific Gravity of Fired Whiteware Products
C494/C494M-10	Chemical Admixtures for Concrete
C618-08	Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Concrete
C881/C881M-10	for Epoxy-Resin-Base Bonding Systems for Concrete
C979-10	Pigments for Integrally Colored Concrete
C989-10	Ground Granulated Blast-Furnace Slag for Use in Concrete and Mortars

- C1017/C1017M-07 Chemical Admixtures for Use in Producing Flowing Concrete
- C1107-08..... Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- C1218/C1218M-99(R2008) Test Method for Water-Soluble Chloride in Mortar and Concrete
- C1240-10..... Silica Fume Used in Cementitious Mixtures
- D412-06..... Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension
- D2240-05(R2010) Test Method for Rubber Property—Durometer Hardness
- F436/F436M-10 Hardened Steel Washers
- F568M-07 Carbon and Alloy Steel Externally Threaded Metric Fasteners
- F593-02(R2008) Stainless Steel Bolts, Hex Cap Screws, and Studs
- F844-07 Washers, Steel, Plain (Flat), Unhardened for General Use
- C. American Concrete Institute (ACI):
 - ACI 211.1-91(R2009)..... Selecting Proportions for Normal, Heavyweight and Mass Concrete (Reapproved 2002)
 - ACI 318-11 Building Code Requirements for Structural Concrete
- D. American Association of State Highway and Transportation Officials
 - AASHTO LFRD-2010 LRFD Bridge Design Specifications, U.S., 3rd Edition
 - AASHTO M251-06..... Elastomeric Bearings
- E. Precast/Prestressed Concrete Institute (PCI):
 - MNL-117-96..... Quality Control for Plants and Production of Architectural Precast Concrete Products
 - MNL-120-04..... Design Handbook – Precast and Prestressed Concrete
 - MNL-124-08..... Design for Fire Resistance of Precast Prestressed Concrete.
 - MNL-127-99..... Erector's Manual - Standards and Guidelines for the Erection of Precast Concrete Products
 - MNL-135-00..... Tolerance Manual for Precast and Prestressed Concrete Construction
 - TR-6-03 Interim Guidelines for the Use of Self-Consolidating Concrete
- F. Military Specifications (MIL. Spec):
 - MIL-C882E-89 Cloth, Duck, Cotton or Cotton-Polyester Blend Synthetic Rubber, Impregnated, and Laminated, Oil Resistant.
- G. Structural Steel Painting Council (SSPC):
 - SSPC-Paint 20 (2002) Zinc-Rich Primers (Type I, Inorganic, and Type II, Organic).

PART 2 - PRODUCTS

2.1 MOLD MATERIALS

- A. Molds: Rigid, dimensionally stable, nonabsorptive material, warp and buckle free, that will provide continuous and true precast concrete surfaces within fabrication tolerances indicated; non-reactive with concrete and suitable for producing required finishes:
 - 1. Mold-Release Agent: Commercially produced liquid-release agent that will not bond with, stain or adversely affect precast concrete surfaces and will not impair subsequent surface or joint treatments of precast concrete.
- B. Form Liners: Units of face design, texture, arrangement, and configuration indicated. Provide solid backing and form supports to ensure that form liners remain in place during concrete placement. Use with manufacturer's recommended liquid-release agent that will not bond with, stain, or adversely affect precast concrete surfaces and will not impair subsequent surface or joint treatments of precast concrete.

2.2 REINFORCING MATERIALS

- A. Reinforcing Steel: ASTM A615/A615M, Grade 60 (Grade 420), deformed.
- B. Weldable Reinforcing Bars: ASTM A706/A706M, deformed.
 - 1. Galvanized Reinforcing Bars: ASTM A767/A767M, Class II zinc coated, hot-dip galvanized and chromate wash treated after fabrication and bending.
 - 2. Epoxy-Coated Reinforcing Bars: ASTM A775/A775M or ASTM A934/A934M.
 - 3. Steel Bar Mats: ASTM A184/A184M, assembled with clips.
 - a. Plain-Steel Welded Wire Reinforcement: ASTM A185, fabricated from as-drawn galvanized and chromate wash treated steel wire into flat sheets.
 - b. Deformed-Steel Welded Wire Reinforcement: ASTM A497, flat sheet.
- C. Epoxy-Coated-Steel Welded Wire Reinforcement: ASTM A884/A884M Class A coated, plain on flat sheet, Type 1 bendable coating.
- D. Prestressing Strand: ASTM A416/A416M, Grade 270 (Grade 1860), uncoated, 7-wire, low-relaxation strand.
- E. Supports: Suspend reinforcement from back of mold or use bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place according to PCI MNL 117.

2.3 CONCRETE MATERIALS

- A. Portland Cement: ASTM C150, Type I or III.
 - 1. For surfaces exposed to view in finished structure, use gray or white, same type, brand, and mill source throughout the precast concrete production.
 - 2. Standard gray Portland cement may be used for non-exposed backup concrete.
- B. Supplementary Cementitious Materials for unexposed surfaces (backup concrete) only.
 - 1. Fly Ash Admixture: ASTM C618, Class C or F with maximum loss on ignition of 3 percent.
 - 2. Metakaolin Admixture: ASTM C618, Class N.
 - 3. Silica Fume Admixture: ASTM C1240 with optional chemical and physical requirement.
 - 4. Ground Granulated Blast-Furnace Slag: ASTM C989, Grade 100 or 120.
- C. Normal-Weight Aggregates: Except as modified by PCI MNL 117, ASTM C33, with coarse aggregates complying with Class 5S. Provide and stockpile fine and coarse aggregates for each type of exposed finish from a single source (pit or quarry) for entire project.
- D. Unexposed Surface (Backup) Concrete Aggregates: ASTM C33 or C330.
- E. Admixtures: Admixtures containing calcium chloride, or more than 0.15 percent chloride ions or other salts by weight of admixture are not permitted.
 - 1. Coloring Admixture: ASTM C979, synthetic or natural mineral-oxide pigments or colored water-reducing admixtures, temperature stable and non-fading.
 - 2. Air Entraining Admixture: ASTM C260, certified by manufacturer to be compatible with other required admixtures.
 - 3. Water-Reducing Admixture: ASTM C494/C494M, Type A.
 - 4. Retarding Admixture: ASTM C494/C494M, Type B.
 - 5. Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type D.
 - 6. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
 - 7. High-Range, Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type G.
 - 8. Plasticizing Admixture for Flowable Concrete: ASTM C1017/C1017M.
- F. Water: Potable; free from deleterious material that may affect color stability, setting, or strength of concrete and complying with chemical limits of PCI MNL 117.

2.4 STEEL CONNECTION MATERIALS

- A. Carbon-Steel Shapes and Plates: ASTM A36/A36M except silicon (Si) content in the range of 0 to 0.03% or 0.15 to 0.25% for materials to be galvanized. Steel with chemistry conforming to the formula $Si + 2.5P \leq 0.09$ is also acceptable.
- B. Carbon-Steel Headed Studs: ASTM A108, Grades 1018 through 1020, cold finished and bearing the minimum mechanical properties for studs as indicated under PCI MNL 117, Table 3.2.3.; AWS D1.1, Type A or B, with arc shields.
- C. Carbon-Steel Plate: ASTM A283/A283M.
- D. Malleable Iron Castings: ASTM A47/A47M, Grade 32510.
- E. Carbon-Steel Castings: ASTM A27/A27M, Grade U-60-30 (Grade 415-205).
- F. High-Strength, Low-Alloy Structural Steel: ASTM A572/A572M except silicon (Si) content in the range of 0 to 0.03% or 0.15 to 0.25% for materials to be galvanized. Steel with chemistry conforming to the formula $Si + 2.5P \leq 0.09$ is also acceptable.
- G. Carbon-Steel Structural Tubing: ASTM A500, Grade B.
- H. Wrought Carbon-Steel Bars: ASTM A675/A675M, Grade 65 (Grade 450).
- I. Deformed-Steel Wire or Bar Anchors: ASTM A496 or ASTM A706/A706M.
- J. Carbon-Steel Bolts and Studs: ASTM A307, Grade A (ASTM F568M, Property Class 4.6) carbon-steel, hex-head bolts and studs; carbon-steel nuts (ASTM A563/A563M, Grade A); and flat, unhardened steel washers (ASTM F844).
- K. High-Strength Bolts and Nuts: ASTM A325/A325M or ASTM A490/A490M, Type 1, heavy hex steel structural bolts, heavy hex carbon-steel nuts, (ASTM A563/A563M) and hardened carbon-steel washers (ASTM F436/F436M).
- L. Finish: For exterior steel items and items indicated for galvanizing, apply zinc coating by hot-dip process according to ASTM A123/A123M, after fabrication, or ASTM A153/A153M, as applicable electrodeposition according to ASTM B633, SC 3, Type 1.
 - 1. Galvanizing Repair Paint: High-zinc-dust-content paint with dry film containing not less than 94 percent zinc dust by weight, and complying with SSPC-Paint 20.
- M. Welding Electrodes: Comply with AWS standards.

2.5 STAINLESS-STEEL CONNECTION MATERIALS

- A. Stainless-Steel Plate: ASTM A666, Type 304, of grade suitable for application.
- B. Stainless-Steel Bolts and Studs: ASTM F593, alloy 304 or 316, hex-head bolts and studs; stainless-steel nuts; and flat, stainless steel washers. Lubricate threaded parts of stainless steel bolts with an anti-seize thread lubricant during assembly.
- C. Stainless-Steel Headed Studs: ASTM A276 and bearing the minimum mechanical properties for studs as indicated under PCI MNL 117, Table 3.2.3.

2.6 BEARING PADS AND OTHER ACCESSORIES

- A. Provide bearing pads for units as follows:
 - 1. Elastomeric Pads: AASHTO M251, plain, vulcanized, 100 percent polychloroprene (neoprene) elastomer, molded to size or cut from a molded sheet, 50 to 70 Shore A durometer according to ASTM D2240, minimum tensile strength 15.5 MPa (2250 psi) per ASTM D412.
 - 2. Random-Oriented, Fiber-Reinforced Elastomeric Pads: Preformed, randomly oriented synthetic fibers set in elastomer. Surface hardness of 70 to 90 Shore A durometer according to ASTM D2240. Capable of supporting a compressive stress of 20.7 MPa (3000 psi) with no cracking, splitting or delaminating in the internal portions of the pad. Test one specimen for each 200 pads used in the project.

3. Cotton-Duck-Fabric-Reinforced Elastomeric Pads: Preformed, horizontally layered cotton-duck fabric bonded to an elastomer. Surface hardness of 80 to 100 Shore A durometer according to ASTM D2240. Conforming to Division II, Section 18.10.2 of AASHTO LFRD, or MIL-C-882E.
4. Frictionless Pads: Tetrafluoroethylene (teflon), glass-fiber reinforced, bonded to stainless or mild-steel plates, of type required for in-service stress.
5. High-Density Plastic: Multimer, nonleaching, plastic strip.
- B. Reglets: Stainless steel, ASTM A167, Type 302 felt or fiber filled or cover face opening of slots.
- C. Vents and Weeps: Polyvinyl chloride plastic tubing, 9.5 mm (3/8-inch) or 4.7 mm (3/16-inch) inside diameter.
- D. Accessories: Provide clips, hangers, plastic or steel shims, and other accessories required to install units.

2.7 GROUT MATERIALS

- A. Sand-Cement Grout: Portland Cement, ASTM C150, Type I, and clean, natural sand, ASTM C144, or ASTM C404. Mix at ratio of 1 part cement to 2-1/2 parts sand, by volume, with minimum water required for placement and hydration.
- B. Nonmetallic, Nonshrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, portland cement, shrinkage-compensating agents, plasticizing and water-reducing agents, complying with ASTM C1107, Grade A for drypack and Grades B and C for flowable grout and of a consistency suitable for application within a 30-minute working time.
- C. Epoxy-resin grout: Two-component mineral-filled epoxy-resin: ASTM C881 of type, grade, and class to suit requirements.

2.8 CONCRETE MIXES

- A. Prepare design mixes to match COR's sample for each type of concrete required.
 1. Limit use of fly ash and granulated blast-furnace slag to 20 percent replacement of Portland cement by weight; metakaolin and silica fume to 10 percent of Portland cement by weight.
- B. Design mixes shall be prepared by a qualified independent testing agency or by qualified precast plant personnel at fabricator's option.
- C. Limit water-soluble chloride ions to the maximum percentage by weight of cement permitted by ACI 318 (ACI 318M) or PCI MNL 117 when tested in accordance with ASTM C1218/C1218M.
- D. Proportion mixes by either laboratory trial batch or field test data methods according to ACI 211.1, with materials to be used on project, to provide normal-weight concrete with the following properties:
 1. Compressive Strength (28 Days): 34.5 MPa (5000 psi).
 2. Maximum Water-Cementitious Materials Ratio: 0.45.
 3. Release Strength at Transfer of Prestress: 24.1 MPa (3500 psi).
- E. Water Absorption: 6 percent by weight or 14 percent by volume, tested according to PCI MNL 117.
- F. Add air-entraining admixture at manufacturer's prescribed rate to result in concrete at point of placement having an air content complying with PCI MNL 117.
- G. When included in design mixes, add other admixtures to concrete mixes according to manufacturer's written instructions.

2.9 MOLD FABRICATION

- A. Molds: Accurately construct and maintain molds, mortar tight, within fabrication tolerances and of sufficient strength to withstand pressures due to concrete-placement and vibration operations and temperature changes and for prestressing and detensioning operations.
 - 1. Form joints are not permitted on faces exposed to view in the finished work.
 - 2. Edge and Corner Treatment: Uniformly chamfered.
 - 3. Coat contact surfaces of molds with release agent before reinforcement is placed. Avoid contamination of reinforcement and prestressing tendons by release agent.

2.10 FABRICATION

- A. Cast-in Anchors, Inserts, Plates, Angles, and Other Anchorage Hardware: Fabricate anchorage hardware with sufficient anchorage and embedment to comply with design requirements. Accurately position for attachment of loose hardware and secure in place during precasting operations. Locate anchorage hardware where it does not affect position of main reinforcement or concrete placement.
Weld headed studs and deformed bar anchors used for anchorage.
- B. Furnish loose hardware items including steel plates, clip angles, seat angles, anchors, dowels, cramps, hangers, and other hardware shapes for securing units to supporting and adjacent construction.
- C. Cast-in reglets, slots, holes, and other accessories in units as indicated.
- D. Cast-in openings larger than 250 mm (10 inches) in any dimension. Do not drill or cut openings or reinforcing without approval of COR.
- E. Reinforcement: Comply with recommendations in PCI MNL 117 for fabrication, placing, and supporting reinforcement.
 - 1. Place reinforcing steel and prestressing strand to maintain at least 19 mm (3/4 inch) minimum concrete cover. Increase cover requirements for reinforcing steel to 38 mm (1-1/2 inches) when units are exposed to corrosive environment or severe exposure conditions. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position while placing concrete.
 - 2. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh spacing and wire tie laps, where required by design. Offset laps of adjoining widths to prevent continuous laps in either direction.
- F. Prestress tendons for units by pretensioning methods. Comply with PCI MNL 117.
 - 1. Protect strand ends and anchorages with bituminous, zinc-rich or epoxy paint to prevent corrosion and rust spots.
- G. Mix concrete according to PCI MNL 117 and requirements in this Section. After concrete batching, no additional water may be added.
 - 1. Use single design mix throughout the entire thickness of panel.
- H. Place concrete in a continuous operation to prevent seams or planes of weakness from forming in precast concrete units. Comply with requirements in PCI MNL 117.
 - 1. Place backup concrete to ensure bond with face mix concrete.
 - 2. Place self-consolidating concrete without vibration in accordance with PCI TR-6.
- I. Identify pickup points of units and orientation in structure with permanent markings, complying with markings indicated on Shop Drawings. Imprint or permanently mark casting date on each unit on a surface that will not show in finished structure.
- J. Cure concrete, according to requirements in PCI MNL 117, by moisture retention without heat or by accelerated heat curing using low-pressure live steam or radiant heat and moisture.
- K. Repair damaged units to meet acceptability requirements of PCI MNL 117 and the COR.

2.11 FABRICATION TOLERANCES

- A. Fabricate units straight and true to size and shape with exposed edges and corners precise and true so each finished unit complies with PCI MNL 117 product tolerances as well as position tolerances for cast-in items.
 - 1. Additional Position Tolerances: For cast-in items measured from datum line location, as indicated on Shop Drawings.
 - a. Location of Bearing Surface from End of Member: Plus or Minus 6 mm (1/4 inch).
 - b. Position of Sleeve: Plus or Minus 13 mm (1/2 inch).
- B. Fabricate architectural trim units such as sills, lintels, coping, cornices, bollards, benches, planters, and pavers, with tolerances meeting PCI MNL 135.

2.12 FINISHES

- A. Panel faces shall be free of joint marks, grain, and other obvious defects. Corners, including false joints shall be uniform, straight and sharp. Finish exposed-face surfaces of units to match approved //design reference sample panels mockups and as follows:
 - 1. PCI's "Architectural Precast Concrete –Color and Texture Selection Guide," of plate numbers indicated.
 - 2. As-Cast Surface Finish: Provide surfaces free of excessive air voids, sand streaks, and honeycombs.
 - 3. Textured-Surface Finish: Impart by form liners to provide surfaces free of excessive air voids, sand streaks, and honeycombs, with uniform color and texture.
 - 4. Bushhammer Finish: Use power and hand tools to remove matrix and fracture coarse aggregates.
 - 5. Exposed Aggregate Finish: Use chemical retarding agents applied to concrete forms and washing and brushing procedures to expose aggregate and surrounding matrix surfaces after form removal.
 - 6. Abrasive-Blast Finish: Use abrasive grit, equipment, application techniques, and cleaning procedures to expose aggregate and surrounding matrix surfaces.
 - 7. Acid-Etched Finish: Use acid and hot-water solution, equipment, application techniques, and cleaning procedures to expose aggregate and surrounding matrix surfaces. Protect hardware, connections and insulation from acid attack.
 - 8. Honed Finish: Use continuous mechanical abrasion with fine grit, followed by filling and rubbing procedures.
 - 9. Polished Finish: Use continuous mechanical abrasion with fine grit, followed by filling and rubbing procedures.
 - 10. Sand-Embedment Finish: Use selected stones placed in a sand bed in bottom of mold, with sand removed after curing.
- B. Finish exposed top, bottom and back surfaces of units exposed to view to match face-surface finish.
- C. Finish unexposed surfaces of units by smooth steel-trowel or float finish.

2.17 SOURCE QUALITY CONTROL

- A. Quality-Control Testing: Test and inspect precast concrete according to PCI MNL 117 requirements respectively and referenced in Division 01. If using self-consolidating concrete also test and inspect according to PCI TR-6.
- B. Testing: If there is evidence that the concrete strength of precast concrete units may be deficient, Precaster will employ an independent testing agency to obtain, prepare, and test

cores drilled from hardened concrete to determine compressive strength according to PCI MNL 117:

1. Test results will be made in writing on the same day that tests are performed, with copies to COR, Contractor, and precast concrete fabricator. Test reports will include the following required information:
 - a. Identification mark and type of precast concrete units represented by core tests; design compressive strength; type of break; compressive strength at breaks, corrected for length-diameter ratio; and direction of applied load to core in relation to horizontal plane of concrete as placed.
- C. Defective or Damaged Work: Units that do not comply with acceptability requirements, including concrete strength, manufacturing tolerances, and color and texture range are unacceptable. Chipped, spalled or cored units may be repaired, if repaired units match the visual mock-up. The COR reserves the right to reject any unit if it does not match the accepted samples and visual mock-up. Replace unacceptable units with precast concrete units that comply with requirements.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Deliver anchorage devices that are embedded in or attached to the building structural frame or foundation before start of such work. Provide locations, setting diagrams, and templates for the proper installation of each anchorage device.
- B. Examine supporting structural frame or foundation and conditions for compliance with requirements for installation tolerances, true and level bearing surfaces, and other conditions affecting performance. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. Do not install units until supporting cast-in place concrete building structural framing has attained minimum allowable design strength or other structure is structurally ready to receive loads from precast.

3.2 ERECTION

- A. Erect level, plumb and square within the specified allowable tolerances. Provide temporary supports and bracing as required to maintain position, stability, and alignment of units until permanent connections are completed.
 1. Install temporary steel or plastic spacing shims or bearing pads as precast concrete units are being erected. Tack weld steel shims to each other to prevent shims from separating.
 2. Maintain horizontal and vertical joint alignment and uniform joint width as erection progresses.
 3. Remove projecting lifting devices and use sand-cement grout to fill voids within recessed lifting devices flush with surface of adjacent precast concrete surfaces when recess is exposed.
 4. Unless otherwise shown provide for uniform joint widths of 19mm (3/4 inch).
- B. Connect units in position by bolting, welding, grouting, or as otherwise indicated on approved Erection Drawings. Remove temporary shims, wedges, and spacers as soon as practical after connecting and/or grouting are completed.
 1. Disruption of roof flashing continuity by connections is not permitted; concealment within roof insulation is acceptable.
 2. Welding: Comply with applicable requirements for welding.

- a. Protect units and bearing pads from damage by field welding or cutting operations and provide noncombustible shields as required.
 - b. Welds not specified shall be continuous fillet welds, using not less than the minimum fillet as specified by AWS.
 - c. Clean weld affected metal surfaces and apply a minimum 100 μm (0.004 inch) thick coat of galvanized repair paint to galvanized surfaces in conformance with ASTM A780.
 - d. Visually inspect all welds critical to precast connections. Visually check all welds for completion and remove, reweld or repair all defective welds.
3. At bolted connections, use lock washers, tack welding, or other acceptable means to prevent loosening of nuts after final adjustment.
 - a. Where slotted connections are used, verify bolt position and tightness. For sliding connections, properly secure bolt but allow bolt to move within connection slot. For friction connection apply specified bolt torque and check 25 percent of bolts at random by calibrated torque wrench.
4. Grouting Connections: Grout connections where required or indicated. Retain grout in place until hard enough to support itself. Pack spaces with stiff grout material, tamping until voids are completely filled. Place grout to finish smooth, level, and plumb with adjacent concrete surfaces. Promptly remove grout material from exposed surfaces before it affects finishes or hardens.
- C. Attachments: Upon approval of COR, precast pre-stressed products may be drilled or "shot" for fasteners or small openings. Provided reinforcing or pre-stressing steel is not damaged or cut.
 1. Should spalling occur, repair according to this specification section.
- D. Venting and Weeps: Where precast concrete panels form the outer wythe of cavity wall construction, vent the cavity wall.
 1. Use polyvinyl chloride plastic tubing to vent the cavity.
 2. Place plastic vent tubes "tilted down and out" in horizontal and vertical joints.
 3. Space vent tubes in accordance with shop drawings, but not less than two vents per panel or approximately 1220 mm (4 feet) on centers.
- E. Setting: Where shown, fill joints with specified cement mortar and reference other Division 03 specification sections.
 1. Clean surfaces forming beds and other joints for precast concrete panels of dust, dirt, and other foreign matter, and wet thoroughly to prevent suction before precast concrete elements are set.
 2. Set precast element level and true to line with uniform joints filled completely with mortar.
Rake out joints 25 mm (1-inch) deep for pointing or sealants.
Joints required to have only sealant: Kept free of mortar for full depth.
 3. Keep exposed faces of precast concrete elements free of mortar.
 4. Remove wedges, spacers, or other appliances which are likely to cause staining from joints.
 5. Where parging is shown, parge back of elements solid with mortar. Apply parging without skips or holidays.
- F. Pointing: Wash and brush clean, leaving joints free from loose mortar, dust and other foreign material.
 1. Carefully point with a slightly concave joint.
 2. Mortar for pointing as specified. Use same material and color sand used in fabrication of precast concrete elements where specified.

- G. Sealing of Joints: Where shown and where required to make work watertight: clean, dry and seal joints between precast concrete elements and between precast elements and adjoining materials as specified in Section 07 92 00, JOINT SEALANTS.

3.3 ERECTION TOLERANCES

- A. Erect units level, plumb, square, true, and in alignment without exceeding the erection tolerances of PCI MNL 117, Appendix I.

3.4 FIELD QUALITY CONTROL

- A. Refer to Division 01 General Requirements for Testing Lab instructions.
- B. Testing agency will report test results promptly and in writing to Contractor and COR.
- C. Repair or remove and replace work that does not comply with specified requirements.
- D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

3.5 REPAIRS

- A. Repairs will be permitted provided structural adequacy of units and appearance are not impaired.
- B. Mix patching materials and repair units so cured patches blend with color, texture, and uniformity of adjacent exposed surfaces and show no apparent line of demarcation between original and repaired work, when viewed in typical daylight illumination from a distance of 6 m (20 feet).
- C. Prepare and repair damaged galvanized coatings with galvanizing repair paint according to ASTM A780.
- D. Remove and replace damaged units when repairs do not meet requirements.

3.6 CLEANING

- A. Clean all surfaces of precast concrete to be exposed to view, as necessary, prior to shipping.
- B. Clean mortar, plaster, fireproofing, weld slag, and any other deleterious material from concrete surfaces and adjacent materials immediately.
- C. Clean exposed surfaces of precast concrete units after erection and completion of joint treatment to remove weld marks, other markings, dirt, and stains.
 - 1. Perform cleaning procedures, if necessary, according to precast concrete fabricator's recommendations. Clean soiled precast concrete surfaces with detergent and water, using stiff fiber brushes and sponges, and rinse with clean water. Protect other work from staining or damage due to cleaning operations.
 - 2. Do not use cleaning materials or processes that could change the appearance of exposed concrete finishes or damage adjacent materials.

END OF SECTION 034500

SECTION 051200 STRUCTURAL STEEL FRAMING

PART 1 – GENERAL

1.1 DESCRIPTION:

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Refer to Division 01 for TESTING LABORATORY SERVICES instructions.
- B. Painting: DIVISION 9, PAINTING and HIGH PERFORMANCE COATINGS.

1.3 QUALITY ASSURANCE:

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Std fabrication plant.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the COR.

1.4 TOLERANCES:

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by AISC 303, Sections 6 and 7, Code of Standard Practice for Buildings and Bridges, except as follows:

- A. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

1.5 DESIGN:

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the COR of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the COR. Submit structural calculations prepared and sealed by a qualified engineer registered in the Commonwealth of Pennsylvania. Submit calculations for review before preparation of detail drawings.

1.6 REGULATORY REQUIREMENTS:

- A. AISC 360: Specification for Structural Steel Buildings

B. AISC 303: Code of Standard Practice for Steel Buildings and Bridges.

1.7 SUBMITTALS:

- A. Submit SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES in accordance with Division 01 General Requirements.
- B. Certificates:
 - 1. Structural steel.
 - 2. Steel for all connections.
 - 3. Welding materials.
 - 4. Shop coat primer paint.
- C. Test Reports:
 - 1. Welders' qualifying tests.
- D. Design Calculations and Drawings:
 - 1. Connection calculations, if required.
- E. Record Surveys.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
 - 1. AISC 360-10 Specification for Structural Steel Buildings
 - 3. AISC 303-10 Code of Standard Practice for Steel Buildings and Bridges
- C. American National Standards Institute (ANSI):
 - B18.22.1-65(R2008) Plain Washers
 - B18.22M-81(R2000) Metric Plain Washers
- D. American Society for Testing and Materials (ASTM):
 - A6/A6M-11 Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
 - A36/A36M-08 Standard Specification for Carbon Structural Steel
 - A53/A53M-10 Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless
 - A123/A123M-09 Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A242/A242M-04(R2009) Standard Specification for High-Strength Low-Alloy Structural Steel
 - A283/A283M-03(R2007) Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates
 - A307-10 Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength
 - A325-10 Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A490-12 Standard Specification for Heat-Treated Steel Structural Bolts 150 ksi Minimum Tensile Strength
 - A500/A500M-10a Standard Specification for Cold Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
 - A501-07 Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

- A572/A572M-07 Standard Specification for High-Strength Low-Alloy
Columbium-Vanadium Structural Steel
- A992/A992M-11 Standard Specification for Structural Steel Shapes
- E. American Welding Society (AWS):
 - D1.1/D1.1M-10 Structural Welding Code-Steel
- F. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
Specification for Structural Joints Using ASTM A325 or A490 Bolts
- G. Military Specifications (Mil. Spec.):
 - MIL-P-21035 Paint, High Zinc Dust Content, Galvanizing, Repair
- H. Occupational Safety and Health Administration (OSHA):
 - 29 CFR Part 1926-2001 Safety Standards for Steel Erection

PART 2 – PRODUCTS

2.1 MATERIALS:

- A. Structural Steel: ASTM A992.
- B. Structural Tubing: ASTM A500, Grade B.
- D. Steel Pipe: ASTM A53, Grade B.
- E. Bolts, Nuts and Washers:
 - 1. High-strength bolts, including nuts and washers: ASTM A325 or A490.
 - 2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
 - 3. Plain washers, other than those in contact with high-strength bolt heads and nuts:
ANSI Standard B18.22.1.
- F. Zinc Coating: ASTM A123.
- G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

PART 3 – EXECUTION

3.1 CONNECTIONS (SHOP AND FIELD):

- A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
- B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than 70% of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

3.2 FABRICATION:

Fabrication in accordance with Chapter M, AISC 360.

3.3 SHOP PAINTING:

- A. General: Shop paint steel with primer in accordance with AISC 303, Section 6.
- B. Shop paint for steel surfaces is specified in Section 09 91 23, PAINTING and 09 96 00 HIGH PERFORMANCE COATINGS.
- C. Do not apply paint to following:

1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
 2. Surfaces which will be encased in concrete.
 3. Surfaces which will receive sprayed on fireproofing.
 4. Top flange of members which will have shear connector studs applied.
- D. Structural steel in the interstitial space that does not receive sprayed on fireproofing shall be painted with primer in accordance with general requirement of shop painting.
- E. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication): Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

3.4 ERECTION:

- A. General: Erection in accordance with AISC 303, Section 7B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with AISC 303, Section 7.

3.5 FIELD PAINTING:

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 23, PAINTING and 09 96 00 HIGH PERFORMANCE COATINGS.

3.6 SURVEY:

Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to COR for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

E N D OF SECTION 051200

SECTION 055000 METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items: (SD055000-01, SD055000-02, SD102113-01, SD102600-01, SD123100-01 & SD123100-02)
 - 2. Frames:
 - 3. Guards
 - 4. Gratings
 - 5. Loose Lintels
 - 6. Shelf Angles
 - 7. Plate Door Sill
 - 8. Safety Nosings
 - 9. Ladders
 - 10. Railings:
 - 11. Screened Access Doors

1.2 RELATED WORK

- A. Roof Ladders: Section 07 72 00, ROOF ACCESSORIES.
- B. Colors, finishes, and textures: Section 09 91 23, SCHEDULE FOR FINISHES.
- C. Prime and finish painting: Section 09 91 23, PAINTING.
- D. Prime and finish painting exposed to exterior: Section 09 96 00, HIGH PERFORMANCE COATINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Floor plate
Trap door	Wheel guards

Ceiling hatch	Sidewalk Access door
Manhole Covers	Safety nosing

C. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:

1. Anodized finish as specified.
2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced.
The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
B18.6.1-97..... Wood Screws
B18.2.2-87(R2005)..... Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
A36/A36M-12 Structural Steel

- A47-99(R2009)..... Malleable Iron Castings
- A48-03(R2012)..... Gray Iron Castings
- A53-12..... Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded
and Seamless
- A123-12..... Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel
Products
- A240/A240M-14 Standard Specification for Chromium and Chromium-
Nickel Stainless Steel Plate, Sheet and Strip for Pressure
Vessels and for General Applications.
- A269-10..... Seamless and Welded Austenitic Stainless Steel Tubing
for General Service
- A307-12..... Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
- A391/A391M-07(R2012)..... Grade 80 Alloy Steel Chain
- A786/A786M-09 Rolled Steel Floor Plate
- B221-13..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire,
Shapes, and Tubes
- B456-11..... Electrodeposited Coatings of Copper Plus Nickel Plus
Chromium and Nickel Plus Chromium
- B632-08..... Aluminum-Alloy Rolled Tread Plate
- C1107-13 Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- D3656-13 Insect Screening and Louver Cloth Woven from Vinyl-
Coated Glass Yarns
- F436-11 Hardened Steel Washers
- F468-06(R2012) Nonferrous Bolts, Hex Cap Screws, Socket Head Cap
Screws and Studs for General Use
- F593-13..... Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-11 Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
 - D1.1-10 Structural Welding Code Steel
 - D1.2-08 Structural Welding Code Aluminum
 - D1.3-08 Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)

- AMP 521-01 Pipe Railing Manual
- AMP 500-06 Metal Finishes Manual
- MBG 531-09 Metal Bar Grating Manual
- MBG 532-09 Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
 - SP 1-04 No. 1, Solvent Cleaning
 - SP 2-04 No. 2, Hand Tool Cleaning
 - SP 3-04 No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
 - RR-T-650E Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A240, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
 - 1. Steel ASTM A786.
 - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.
 - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:

1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel within turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

L. Insect Screening: ASTM D3656.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.

4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.

3. Joining:

- a. Miter or butt members at corners.

- b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
- 4. Anchors:
 - a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
 - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- 5. Cutting and Fitting:
 - a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
 - 1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
 - 2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.

- c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
 - d. Painted: AA-C22R10.
- 3. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.
 - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
 - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
 - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
 - 2) Non ferrous metals: Comply with MAAMM-500 series.
- 4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

- 1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
- 2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

- 1. Fabricate ASTM A36 structural steel shapes as shown.
- 2. Use clip angles or make provisions for welding hangers and braces to overhead construction.

3. Field connections may be welded or bolted.

C. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

2.6 FRAMES

A. Elevator Entrance Wall Opening.

1. Fabricate of channel shapes, plates, and angles as shown.
2. Weld or bolt head to jamb as shown.
3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
 - a. Provide holes for anchors.
 - b. Weld head to jamb members.

B. Channel Door Frames:

1. Fabricate of structural steel channels of size shown.
2. Miter and weld frames at corners.
3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.
4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb. Provide pipe spacers at holes welded to channel.

5. Where closure plates are shown, continuously weld them to the channel flanges.
6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.
 - a. Cut a slot in the lock jamb to receive the lock bolt.
 - b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.

2.7 GUARDS

A. Wall Corner Guards:

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

B. Guard Angles for Overhead Doors:

1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
2. Weld filler piece across head of opening to jamb angles.
3. Make provisions for fasteners and anchorage.

C. Channel Guard at Loading Platform:

1. Fabricate from steel channel of size shown.
2. Weld anchors to channels as shown.
3. Drill channel for bumper anchor bolts.

D. Edge Guard Angles for Openings in slabs.

1. Fabricate from steel angles of sizes and with anchorage shown.
2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
3. Miter or butt angles at corners and weld.
4. Use one anchor near end and three feet on centers between end anchors.

E. Wheel Guards:

1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
2. Provide corner type, with flanges for bolting to walls.

2.8 GRATINGS

- ### A. Fabricate gratings to support live loads specified and a concentrated load as specified.

- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
 - 1. Fabricate intermediate supporting members from "T's" or angles.
 - 2. Locate intermediate supports to support grating section edges.
 - 3. Fabricate frame to finish flush with top of grating.
 - 4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
 - 5. Butt or miter, and weld angle frame at corners.
- G. Steel Bar Gratings:
 - 1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
 - 2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
 - 3. Interior gratings: Prime paint unless specified galvanized.

2.9 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 - 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 - 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.

- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:
 - 1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
 - 2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.10 SHELF ANGLES

- A. Fabricate from steel angles of size shown.
- B. Fabricate angles with horizontal slotted holes for 19 mm (3/4 inch) bolts spaced at not over 900 mm (3 feet) on centers and within 300 mm (12 inches) of ends.
- C. Provide adjustable malleable iron inserts for embedded in concrete framing.

2.11 SAFETY NOSINGS

- A. Fed. Spec. RR-T-650, Type C.
 - 1. Aluminum: Class 2, Style 2.
 - 2. Cast iron: Class 4.
- B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.
- C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
- D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
- E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
- F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.
- G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

2.12 LADDERS

A. Steel Ladders:

1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

B. Aluminum Ladders:

1. Fixed-rail type, constructed of structural aluminum, with mill finish.
2. Fabricate side rails and rungs of size and design shown, with the rungs shouldered and headed into and welded to the rails.
3. Where shown fabrication side rails curved, twisted and formed into gooseneck.
4. Fabricate angle brackets at top and bottom and intermediate brackets where shown. Drill for bolting.

C. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.13 RAILINGS

A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.

- b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts. // Base plates are not required on pipe sleeves where ornamental railings occur. //
- 6. Interior Post Anchors:
 - a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
 - b. Weld or thread flanged fitting to posts at base.
 - c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
 - d. Provide sliding flange base plate on posts secured with set screws.
 - e. Weld flange base plate to removable posts set in sleeves.
- C. Handrails:
 - 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 - 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- D. Steel Pipe Railings:
 - 1. Fabricate of steel pipe with welded joints.
 - 2. Number and space of rails as shown.
 - 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
 - 4. Form handrail brackets from malleable iron.
 - 5. Fabricate removable sections with posts at end of section.
 - 6. Removable Rails:
 - a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
 - b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
 - c. Continuously weld brackets to post.
 - d. Provide slotted bolt holes in rail bracket.

- e. Weld bolt heads flush with top of rail.
- f. Weld flanged fitting to post where posts are installed in sleeves.
- 7. Opening Guard Rails:
 - a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
 - b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
 - c. Fabricate rails for floor openings for anchorage in sleeves.
- 8. Gates:
 - a. Fabricate from steel pipe as specified for railings.
 - b. Fabricate gate fittings from either malleable iron or wrought steel.
 - c. Hang each gate on suitable spring hinges of clamp on or through bolted type.
Use bronze hinges for exterior gates.
 - d. Provide suitable stops, so that gate will swing as shown.
 - e. Provide padlock eyes where shown.
- 9. Chains:
 - a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot) and with boat type snap hook on one end, and through type eye bolt on other end.
 - b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.
 - c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.
 - d. Galvanize chain and bolts after fabrication.
- E. Aluminum Railings:
 - 1. Fabricate from extruded aluminum.
 - 2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
 - 3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
 - 4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
 - 5. Fabricate brackets of extruded or wrought aluminum as shown.

6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

F. Stainless Steel Railings:

1. Fabricate from 38 mm (1-1/2 inches) outside diameter stainless steel tubing, ASTM A269, having a wall thickness of 1.6 mm (0.065 inch).
2. Join sections by an internal connector to form hairline joints where field assembled.
3. Fabricate with continuous welded connections.
4. Fabricate brackets of stainless steel to design shown.
5. Fabricate stainless steel sleeves at least 150 mm (6 inches) deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of post.

G. Ornamental Railings.

2.14 SCREENED ACCESS DOORS AND FRAMES

A. Galvanized ASTM A123, G-90 after fabrication.

B. Wall frame:

1. Fabricate frame from steel angles or channels as shown.
2. Continuously weld 38 x 13 mm (1-1/2 x 1/2 inch) steel channel door stop to angle frame. Cut out lock strike opening in channel.
3. Miter and weld channel frame at corners. Reinforce corner with 3 mm (1/8 inch) plate angle.
4. Reinforce channel frame with 3 x 150 mm (1/8 x 6 inch) long steel plate at channel back to cutout for latch. Cutout lock strike opening in channel face. Drill and tap for hinge anchorage.
5. Drill jambs for 6 mm (1/4 inch) bolt anchors at top and bottom and not over 450 mm (18 inches) between top and bottom.
6. Fabricate frame for door to sit flush with face of frame.

C. Doors

1. Fabricate door using steel channel frame with 3 mm (1/8 inch) angle plate reinforcing at corners.
2. Miter and weld corners.
3. Fabricate lock box of 1.6 mm (1/16 inch) plate and weld to channel surround.
4. Provide wire mesh constructed of 3.5 mm (0.135 inch) diameter galvanized steel wire crimped and woven into 38 mm (1-1/2 inch) diamond mesh pattern. Fasten the

- wire mesh to door frames by bending the ends of each strand of wire over through channel clinched and welded to channel door frame.
- 5. Weld steel plate back-bands to channel door frame at hinge stiles only.
- 6. Screen on doors in exterior walls.
 - a. Fabricate rewirable frame for screen from either extruded or tubular aluminum.
 - b. Design to allow for removing or replacement frame and screening or adjoining items without damage.
 - c. Use aluminum insect screening specified.
 - d. Use stainless steel fasteners for securing screen to door.
- D. Hardware:
 - 1. Install hinged door to fixed frame with two 63 mm (2-1/2 inch) brass or bronze hinges.
 - 2. Install lock or latch specified in Section 08 71 00, DOOR HARDWARE in lockbox.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 - 1. Design and finish as specified for shop welding.
 - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.

G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

A. Anchorage to structure.

1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
2. Secure supports to concrete inserts by bolting or continuous welding as shown.
3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
4. Secure steel plate or hat channels to studs as detailed.

B. Supports for Wall Mounted items:

1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.
4. Locate supports where required for items shown.

3.3 GRATINGS

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

3.4 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.5 SHELF ANGLES

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.
- B. Provide expansion space at end of members.

3.6 SAFETY NOSINGS

- A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
 - 1. Exterior concrete steps.
 - 2. Door sills of areaway entrances curbs.
 - 3. Exposed edges of curbs of door sills at transformer and service rooms.
 - 4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.
- B. Install flush with horizontal and vertical surfaces.
- C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
- D. Extend nosings full width of door openings.
- E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

3.7 LADDERS

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
 - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
 - 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.
- C. Ladder Rungs:
 - 1. Set ladder rungs into formwork before concrete is placed. // Build ladder rungs into masonry as the work progresses. //
 - 2. Set step portion of rung 150 mm (6 inches) from wall.
 - 3. Space rungs approximately 300 mm (12 inches) on centers.
 - 4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.8 RAILINGS

A. Steel Posts:

1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS-on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:

1. Install pipe sleeves in concrete formwork.
2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.

C. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

D. Gates:

1. Hang gate to swing as shown.
2. Bolt gate hinges to jamb post with clamp on or through bolts.

E. Chains:

1. Eye bolt chains to pipe posts.

2. Eye bolt anchoring at walls.
 - a. Expansion bolt to concrete or solid masonry.
 - b. Toggle bolt to hollow masonry of frame wall installed support.

F. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.9 SCREENED ACCESS DOOR

- A. Set frame in opening so that clearance at jambs is equal and secure with expansion bolts.
- B. Use shims at bolts to prevent deformation of frame members in prepared openings.
- C. Set frame in mortar bed and build in anchors as the masonry work progresses.
- D. Grout jambs solid with mortar.
- E. Secure insect screen to inside of door with stainless steel fasteners on doors in exterior walls.

3.10 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.11 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

E N D OF SECTION 055000

SECTION 061000 ROUGH CARPENTRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Framing with dimension lumber.
2. Rooftop equipment bases and support curbs.
3. Wood blocking, cants, and nailers.
4. Wood furring and grounds.
5. Sheathing
6. Plywood backing panels.
7. Fire-retardant blocking and Plywood

1.3 DEFINITIONS

- A. Exposed Framing: Framing not concealed by other construction.
- B. Dimension Lumber: Lumber of 2 inches nominal or greater but less than 5 inches nominal in least dimension.
- C. Lumber grading agencies, and the abbreviations used to reference them, include the following:
 1. NeLMA: Northeastern Lumber Manufacturers' Association.
 2. NLGA: National Lumber Grades Authority.
 3. RIS: Redwood Inspection Service.
 4. SPIB: The Southern Pine Inspection Bureau.
 5. WCLIB: West Coast Lumber Inspection Bureau.
 6. WWPA: Western Wood Products Association.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
 1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with

requirements. Indicate type of preservative used and net amount of preservative retained.

2. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.
3. Include copies of warranties from chemical treatment manufacturers for each type of treatment.
4. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.

1.5 INFORMATIONAL SUBMITTALS

- A. Material Certificates: For dimension lumber specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values approved by the ALSC Board of Review.
- B. Evaluation Reports: For the following, from ICC-ES:
 1. Wood-preservative-treated wood.
 2. Fire-retardant-treated wood.
 3. Power-driven fasteners.
 4. Powder-actuated fasteners.
 5. Expansion anchors.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: For testing agency providing classification marking for fire-retardant treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber flat with spacers beneath and between each bundle to provide air circulation. Protect lumber from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, provide lumber that complies with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Provide lumber graded by an

agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.

1. Factory mark each piece of lumber with grade stamp of grading agency.
 2. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry lumber.
 3. Provide dressed lumber, S4S, unless otherwise indicated.
- B. Maximum Moisture Content of Lumber: 15 percent for 2-inch nominal thickness or less, 19 percent for more than 2-inch nominal thickness unless otherwise indicated.

2.2 WOOD-PRESERVATIVE-TREATED LUMBER

- A. Preservative Treatment by Pressure Process: AWWA U1; Use Category UC2 for interior construction not in contact with the ground, Use Category UC3b for exterior construction not in contact with the ground, and Use Category UC4a for items in contact with the ground.
1. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium.
 2. For exposed items indicated to receive a stained or natural finish, use chemical formulations that do not require incising, contain colorants, bleed through, or otherwise adversely affect finishes.
- B. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or that does not comply with requirements for untreated material.
- C. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.
- D. Application: Treat items indicated on Drawings.

2.3 FIRE-RETARDANT-TREATED MATERIALS

- A. General: Where fire-retardant-treated materials are indicated, use materials complying with requirements in this article, that are acceptable to authorities having jurisdiction, and with fire-test-response characteristics specified as determined by testing identical products per test method indicated by a qualified testing agency.
- B. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Products with a flame spread index of 25 or less when tested according to ASTM E 84.
1. Use treatment that does not promote corrosion of metal fasteners.
 2. Exterior Type: Treated materials shall comply with requirements specified above for fire-retardant-treated lumber and plywood by pressure process after being subjected to accelerated weathering according to ASTM D 2898. Use for exterior locations and where indicated.

3. Interior Type: Treated materials shall have a moisture content of 28 percent or less when tested according to ASTM D 3201 at 92 percent relative humidity. Use where exterior type is not indicated.
- C. Identify fire-retardant-treated wood with appropriate classification marking of qualified testing agency.
- D. Application: Treat all rough carpentry blocking & plywood where indicated on the construction documents.

2.4 DIMENSION LUMBER FRAMING

- A. Non-Load-Bearing Interior Partitions: Construction, Stud, or No. 3 grade, any species.

2.5 MISCELLANEOUS LUMBER

General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:

1. Blocking.
2. Nailers.
3. Rooftop equipment bases and support curbs.
4. Cants.
5. Furring.
6. Grounds.
- B. For items of dimension lumber size, provide Standard, Stud, or No. 3 grade lumber of any species.
- C. For concealed boards, provide lumber with 15 percent maximum moisture content and any of the following species and grades:
 1. Mixed southern pine; No. 2 grade; SPIB.
 2. Hem-fir or hem-fir (north); Standard or No. 3 Common grade; NLGA, WCLIB, or WHPA.
 3. Eastern softwoods; No. 2 Common grade; NeLMA.
 4. Northern species; No. 2 Common grade; NLGA.
- D. For blocking not used for attachment of other construction, Utility, Stud, or No. 3 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose.
- E. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work.
- F. For furring strips for installing plywood or hardboard paneling, select boards with no knots capable of producing bent-over nails and damage to paneling.

2.6 PLYWOOD BACKING PANELS

- A. Electrical, Phone and Data Equipment Backing Panels: DOC PS 1, fire-retardant treated, in thickness indicated or, if not indicated, not less than 1/2-inch nominal thickness.

2.7 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
 - 1. Where rough carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153 or Type 304 stainless steel.
- B. Nails, Brads, and Staples: ASTM F 1667.
- C. Power-Driven Fasteners: NES NER-272.
- D. Wood Screws: ASME B18.6.1.
- E. Lag Bolts: ASME B18.2.1.
- F. Bolts: Steel bolts complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers.
- G. Expansion Anchors: Anchor bolt and sleeve assembly of material indicated below with capability to sustain, without failure, a load equal to six times the load imposed when installed in unit masonry assemblies and equal to four times the load imposed when installed in concrete as determined by testing per ASTM E 488 conducted by a qualified independent testing and inspecting agency.
 - 1. Material: Carbon-steel components, zinc plated to comply with ASTM B 633, Class Fe/Zn 5.
 - 2. Material: Stainless steel with bolts and nuts complying with ASTM F 593 and ASTM F 594, Alloy Group 1 or 2.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set rough carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry to other construction; scribe and cope as needed for accurate fit. Locate furring, nailers, blocking, grounds, and similar supports to comply with requirements for attaching other construction.
- B. Framing Standard: Comply with AF&PA's WCD 1, "Details for Conventional Wood Frame Construction," unless otherwise indicated.

- C. Install plywood backing panels by fastening to studs or masonry; coordinate locations with utilities requiring backing panels. Install fire-retardant treated plywood backing panels with classification marking of testing agency exposed to view.
- D. Shear Wall Panels: Install shear wall panels to comply with manufacturer's written instructions.
- E. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, tv brackets, trim, and other equipment shown on the drawings as Owner furnished equipment.
- F. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.
- G. Comply with AWWA M4 for applying field treatment to cut surfaces of preservative-treated lumber.
 - 1. Use inorganic boron for items that are continuously protected from liquid water.
 - 2. Use copper naphthenate for items not continuously protected from liquid water.
- H. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
 - 1. NES NER-272 for power-driven fasteners.
 - 2. Table 2304.9.1, "Fastening Schedule," in ICC's International Building Code.
- I. Use steel common nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood. Drive nails snug but do not countersink nail heads unless otherwise indicated.

3.2 WOOD GROUND, SLEEPER, BLOCKING, AND NAILER INSTALLATION

- A. Install where indicated and where required for screeding or attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.
- B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces unless otherwise indicated.
- C. Provide permanent grounds of dressed, pressure-preservative-treated, key-beveled lumber not less than 1-1/2 inches wide and of thickness required to bring face of ground to exact thickness of finish material. Remove temporary grounds when no longer required.

3.3 WOOD FURRING INSTALLATION

- A. Install level and plumb with closure strips at edges and openings. Shim with wood as required for tolerance of finish work.

- B. Furring to Receive Plywood or Hardboard Paneling: Install 1-by-3-inch nominal-size furring as indicated..

3.4 PROTECTION

- A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.
- B. Protect rough carpentry from weather. If, despite protection, rough carpentry becomes sufficiently wet that moisture content exceeds that specified, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

END OF SECTION 061000

SECTION 071110 - COMPOSITE SHEET WATERPROOFING

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Below-grade wall waterproofing.
 - 2. Protection / Drainage course
 - 3. Perforated drain pipe
 - 4. Geotextile fabric
 - 5. Below-grade rigid insulation board
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Division 3 Section "Cast-in-Place Concrete" for concrete placement, curing, and finishing.

1.3 PERFORMANCE REQUIREMENTS

- A. General: Provide waterproofing that prevents the passage of liquid water under hydrostatic pressure and complies with requirements as demonstrated by testing performed by an independent testing agency of manufacturer's current sheet membrane.

1.4 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. Product Data including manufacturer's printed instructions for evaluating, preparing, and treating substrate, technical data, and tested physical and performance properties.
- C. Shop Drawings showing locations and extent of waterproofing, including details for substrate joints and cracks, sheet flashings, penetrations, tie-ins with adjoining construction, and other termination conditions. Also, drawing showing drain pipe layout plan and elevations indicating discharge methods and outlet locations.

D. Samples: For the following products:

1. 12 by 12 inch square of waterproofing sheet material.
2. 12 by 12 inch square of insulation board material.
3. 12 by 12 inch square of drainage course material.
4. 12 by 12 inch square of geotextile fabric material.

E. Product test reports from a qualified independent testing agency evidencing compliance of waterproofing with requirements and other physical properties reported by manufacturer based on comprehensive testing of products according to current standard test methods within previous 5 years.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an Installer who has completed waterproofing similar to that indicated for this Project. Installer to submit certificate signed by waterproofing manufacturer.
- B. Single-Source Responsibility: Obtain waterproofing materials from a single manufacturer regularly engaged in manufacturing waterproofing.
- C. Mockups: Apply waterproofing to 100 sq. ft. of wall to demonstrate quality of materials and execution of work.
1. If architect determines mockup does not comply with requirements, reapply materials until mockup is approved.
 2. Approved mockup may become part of the completed WORK.
- D. Preinstallation Conference: Conduct conference at Project site to comply with requirements of Division 1 Section "Project Meetings."
1. Before installing waterproofing, conduct a combined meeting with Owner, Architect, Manufacturers Representative and other concerned entities.
 2. Review requirements for waterproofing, including surface preparation specified under other Sections, substrate condition and pretreatment, minimum curing period, forecasted weather conditions, special details and sheet flashings, installation procedures, inspection and testing procedures, and protection and repairs.
 3. Notify participants at least 7 days before conference.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to Project site in original packages with seals unbroken, labeled with manufacturer's name, product, date of manufacture, and directions for storage.
- B. Store materials in their original undamaged packages in a clean, dry, protected location and within temperature range required by waterproofing manufacturer. Protect stored materials from direct sunlight.

1.7 PROJECT CONDITIONS

- A. Environmental Conditions: Apply waterproofing within range of ambient and substrate temperatures recommended by waterproofing manufacturer. Do not apply waterproofing to a damp or wet substrate.
 - 1. Do not apply waterproofing in snow, rain, fog, or mist.
- B. Maintain adequate ventilation during preparation and application of waterproofing materials.

1.8 WARRANTY

- A. General Warranty: The special warranty specified in this Article shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by the Contractor under requirements of the Contract Documents.
- B. Special Manufacturers Warranty: Written warranty, signed by waterproofing manufacturer agreeing to replace waterproofing material that does not comply with requirements or that does not remain watertight during specified warranty period.
 - 1. Warranty Period: Five years after date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Products: Subject to compliance with requirements, manufacturers offering products that may be incorporated in the Work include, but are not limited to, the following:
 - 1. Rubberized-Asphalt Composite Sheet:
 - a. CCW MiraDRI 860/861; Carlisle Corporation, Carlisle Coatings & Waterproofing Inc.
 - b. Bituthene 3000; Grace: W.R. Grace & Co.
 - c. Sealtight MEL-ROL: W.R. Meadows Inc.

2.2 SELF-ADHERING COMPOSITE SHEET

- A. Rubberized-Asphalt Composite Sheet: 60-mil- thick self-adhering sheet consisting of 56 mils of rubberized asphalt laminated to a 4-mil- thick polyethylene film with release liner on adhesive side.
 - 1. Sheet Type: Composite sheet formulated for use with primer or surface conditioner meeting VOC limits of authorities having jurisdiction.

2. Physical Properties: Provide waterproofing complying with the following:

- a. Tensile Strength: 250 psi minimum; ASTM D 412, Die C, modified.
- b. Ultimate Elongation: 300 percent minimum; ASTM D 412, Die C, modified.
- c. Pliability: No cracks when bent 180 degrees over a 1-inch mandrel at minus 25 deg F; ASTM D 146.
- d. Puncture Resistance: 40 lbf minimum; ASTM E 154.
- e. Water Absorption: 0.15 percent weight-gain maximum after 48-hour immersion at 70 deg F; ASTM D 570.

2.3 AUXILIARY MATERIALS

- A. General: Furnish auxiliary materials recommended by waterproofing manufacturer for intended use and compatible with waterproofing sheet membrane.
- B. Primer: Liquid primer recommended by manufacturer of sheet waterproofing material for substrate.
- C. Sheet Flashing: Self-adhering, rubberized-asphalt composite sheet of same material, construction, and thickness as waterproofing sheet membrane.
- D. Protection / Drainage Course: As follows:
 1. High-performance, high-strength, three dimensional high-impact polystyrene drainage core, bonded to a non-woven filter fabric on the drainage face and a polymeric sheet adhered to the back side of the core.
 - a. Core: thickness; Nominal .40 inch ; ASTM D 1777
 - b. Fabric: grab tensile strength; 100 lb.; ASTM D 4632.
 - c. Core: compressive strength; 15,000 lbs. per sq. ft.; ASTM D 1621.
 - d. Core: flow rate installed vertically; 12.5 gpm per sq. ft.; ASTM D 4716.
- E. Geotextile Fabric: As follows:
 1. Woven monofilament filtration fabric.
 - a. Flow rate: 18 gpm per sq. ft.; ASTM D 4491.
 - b. Tensile strength: 370 x 250; ASTM D 4632.
- F. Termination Bar: As recommended by Waterproofing manufacturer.
- G. Drain Pipe: Perforated (PVC) Poly Vinyl Chloride sewer and drain pipe and fittings.

- a. Complies with ASTM D 2729.
- H. Cap Flashing: Embedded flashing extending outbound concealing top termination of waterproofing assembly. Buried and covered by controlled earth backfill.
 - 1. EPDM: Ethylene Propylene Diene Terpolymer synthetic rubber. Flexible 40 mil elastomeric rubber membrane.
 - a. EPDM Flashing, flexible membrane:
 - 1) Carlisle Pre-Kleened EPDM; Carlisle Coatings & Waterproofing, Incorporated.
 - 2) Firestone Flashgard Thru-Wall Flashing; Firestone Building Products Co.
 - 2. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by the flashing manufacturer for bonding flashing sheets to each other and to substrates.
- I. Extruded-Polystyrene Insulation Board: Rigid, square-edged, cellular extruded polystyrene thermal insulation formed from polystyrene base resin by an extrusion process using hydrochlorofluorocarbons as blowing agent to comply with ASTM C 578 for Type IV, compressive strength minimum 25 lbs. psi.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions under which waterproofing systems will be applied, with Installer present, for compliance with Manufacturers requirements. Do not proceed with installation until unsatisfactory conditions have been corrected.
 - 1. Do not proceed with installation until after minimum concrete curing period recommended by waterproofing manufacturer.
 - 2. Verify substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263.
 - 3. Notify Architect in writing of anticipated problems using waterproofing over substrate.

3.2 SURFACE PREPARATION

- A. Clean, prepare, and treat substrate according to manufacturer's written instructions. Provide clean, dust-free, and dry substrate for waterproofing application.
- B. Remove grease, oil, form release agents, paints, and other penetrating contaminants from concrete.
- C. Remove fins, ridges, mortar, and other projections and fill honeycomb, aggregate pockets, holes, and other voids.

- D. Prepare, fill, prime, and treat joints and cracks in substrate. Remove dust and dirt from joints and cracks according to ASTM D 4258.
 - 1. Install membrane strip and center over construction and control joints and cracks exceeding a width of 1/16 inch.
- E. Inside Corners: Prepare, prime, and treat inside corners according to waterproofing manufacturer's written instructions.
 - 1. Install membrane strip centered over vertical inside corners. Install 3/4-inch fillets of liquid membrane on horizontal inside corners and as follows:
 - a. At footing-to-wall intersections, install membrane strip centered over corner.
- F. Outside Corners: Prepare and treat outside corners according to waterproofing manufacturer's written instructions.
 - 1. Install strip of membrane 12 inches wide, centered over corner.
- G. Prepare, treat, and seal vertical and horizontal surfaces at terminations and penetrations through waterproofing and at drains and protrusions according to waterproofing manufacturer's written instructions.
 - 1. At expansion joints and discontinuous deck-to-wall or deck-to-deck joints, bridge and cover with sheet membrane strips.

3.3 SELF-ADHERING COMPOSITE SHEET APPLICATION

- A. Install self-adhering composite sheet according to waterproofing manufacturer's written instructions.
- B. Apply primer to substrate at required rate and allow to dry. Limit priming to areas that will be covered by waterproofing membrane in same day. Reprime areas exposed for more than 24 hours.
- C. Apply and firmly adhere sheet membrane over area to receive waterproofing. Accurately align sheets and maintain uniform 2-1/2-inch- minimum lap widths and end laps. Overlap and seal seams and stagger end laps to ensure watertight installation.
 - 1. When ambient and substrate temperatures exceed 40 deg F, install manufacturer's standard rubberized-asphalt composite sheet.
- D. Apply continuous sheet membrane over membrane strips bridging each type of joint to dimensions indicated or required by manufacturer.
- E. Seal exposed edges of membrane terminations not concealed by counterflashings or ending in reglets with mastic or sealant. Top edges, vertically and horizontally, to be

sealed by installation of Waterproofing manufacturers mechanically fastened termination bar and concealed by cap flashing membrane.

- F. Install sheet membrane and auxiliary materials to tie in adjacent waterproofing.
- G. Repair tears, voids, and lapped seams in waterproofing not meeting requirements. Slit and flatten fishmouths and blisters. Patch with sheet membrane extending 6 inches beyond repaired areas in all directions.

3.4 PROTECTION / DRAINAGE COURSE INSTALLATION

- A. Install protection / drainage course over waterproofing membrane according to waterproofing manufacturer's written instructions.

3.5 CAP FLASHING INSTALLATION

- A. Extend EPDM flexible flashing from a point a minimum of 12-inches below the top edge of the waterproofing membrane, extending vertically up the outboard face of the drainage/protection course, continuing horizontally a minimum of 1¼" into the bottom masonry veneer mortar joint. Provide a minimum 1¼" overlap and adhere to wall cavity vapor retarder material using flashing manufacturer's approved tape. Cap flashing material to conceal top exposed edge of Waterproofing assembly. Adhere flashing material to outboard face of drainage/protection course using flashing manufacturer's approved adhesive or tape. Seal laps between lengths of flashing with lap sealant, over lap min. 4".

3.6 DRAIN PIPE INSTALLATION

- A. Install drain pipe with perforations on top according to pipe manufacturer's written instructions. Top of pipe to align with top of concrete footing, setting on a minimum of 2" deep clean approved granular backfill. Cover perforated top half of pipe with geotextile fabric. Install clean approved granular backfill covering pipe a minimum of 12" on top and outboard side. Granular backfill to be wrapped with geotextile fabric.
- B. Pipe to drain to finished grade by means of sloped pipe discharges at specific site locations or pumping.

3.7 EXTRUDED-POLYSTYRENE INSULATION BOARD INSTALLATION

- A. Install insulation board over waterproofing membrane according to insulation manufacturer's written instructions. Insulation board to be covered with protection / drainage course.

3.8 PROTECTING AND CLEANING

- A. Protect waterproofing from damage and wear during application and remainder of construction period, according to manufacturer's written instructions.

- B. Where insulation board is being used in conjunction with waterproofing assembly, protect installed insulation from damage due to ultraviolet light exposure, physical abuse, and other causes. Provide temporary coverings where insulation will be subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.
- C. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 071110

SECTION 071113 BITUMINOUS DAMPPROOFING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials and workmanship for bituminous dampproofing on concrete and masonry surfaces.

1.2 SUBMITTALS:

- A. Submit in accordance with Division 01, General Requirements.
- B. Manufacturer's Literature and Data:
 - 1. Product description.
 - 2. Application instructions.

1.3 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D226-09 Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
 - D449-03(R2008)..... Asphalt Used in Dampproofing and Waterproofing
 - D1227-95(R2007)..... Emulsified Asphalt Used as a Protective Coating for Roofing

PART 2 - PRODUCTS

2.1 ASPHALT EMULSION (COLD APPLIED):

ASTM D1227, Type III (spray grade)

PART 3 - EXECUTION

3.1 SURFACE PREPARATION:

- A. Surfaces to receive dampproofing shall be clean and smooth.
- B. Remove foreign matter, loose particles of mortar or other cementitious droppings.
- C. Clean and wash soil or dirt particles from surface.
- D. Remove free water; surfaces may remain damp.

3.2 APPLICATION:

- A. Comply with Manufacturer written instructions for methods and rates of dampproofing application, cleaning and installation of any protection course.

- B. Apply each coat at the rate of not less than 1 L/m^2 (2-1/2 gallons per 100 square feet)
and allow not less than 24 hours drying time after application.

3.3 LOCATION:

- A. Apply to surfaces where shown.
- B. Apply to exterior surface of inner wythe of masonry cavity walls where shown.
Coordinate application with masonry work.

E N D OF SECTION 071113

SECTION 072100 BUILDING INSULATION

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings, Division 0 - Bidding and Contract Requirements and Division 1 General Requirements apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Insulation under slabs-on-grade.
 - 2. Cavity wall insulation.
 - 3. Concealed building insulation.
 - 4. Safing insulation.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Division 7 Section "Through-Penetration Firestop Systems" for safing insulation.
 - 2. Division 7 Section "EPDM Single-Ply Membrane Roofing" for insulation specified as part of roofing construction.

1.3 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. Product Data for each type of insulation product specified.
- C. Product test reports from and based on tests performed by a qualified independent testing agency evidencing compliance of insulation products with specified requirements including those for thermal resistance, fire-test-response characteristics, water-vapor transmission, water absorption, and other properties, based on comprehensive testing of current products.
- D. Research or evaluation reports of the model code organization acceptable to authorities having jurisdiction that evidence compliance of foam-plastic insulations with building code in effect for Project.

1.4 QUALITY ASSURANCE

- A. Single-Source Responsibility for Insulation Products: Obtain each type of building insulation from a single source with resources to provide products complying with requirements indicated without delaying the Work.
- B. Fire-Test-Response Characteristics: Provide insulation and related materials with the fire-test-response characteristics indicated on Drawings or specified elsewhere in this Section as determined by testing identical products per test method indicated below by UL or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify materials with appropriate markings of applicable testing and inspecting agency.
 - 1. Surface-Burning Characteristics: ASTM E 84.
 - 2. Fire-Resistance Ratings: ASTM E 119.
 - 3. Combustion Characteristics: ASTM E 136.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Protect insulation materials from physical damage and from deterioration by moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.
- B. Protect plastic insulation as follows:
 - 1. Do not expose to sunlight, except to extent necessary for period of installation and concealment.
 - 2. Protect against ignition at all times. Do not deliver plastic insulating materials to Project site before installation time.
 - 3. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering insulation products that may be incorporated in the work include, but are not limited to, the following:
 - 1. Extruded-Polystyrene Board Insulation: (Cavity Wall)
 - a. Amoco Foam Products Company.
 - b. Dow Chemical Co.
 - c. UC Industries, Inc.; Owens-Corning Co.
 - 2. Polyisocyanurate Board Insulation: (Roof Insulation)
 - a. Johns Manville
 - b. NRG Barriers, Inc.

3. Glass-Fiber Insulation:

- a. CertainTeed Corporation.
- b. Knauf Fiber Glass GmbH.
- c. Owens-Corning Fiberglas Corporation.
- d. Schuller International, Inc.

2.2 INSULATING MATERIALS

- A. General: Provide insulating materials that comply with requirements and with referenced standards.
- B. Extruded-Polystyrene Board Insulation: Rigid, cellular polystyrene thermal insulation formed from polystyrene base resin by an extrusion process using hydrochlorofluorocarbons as blowing agent to comply with ASTM C 578 for type and with other requirements indicated below:
 1. Type IV, 1.60-lb/cu. ft. minimum density, unless otherwise indicated.
 2. Surface-Burning Characteristics: Maximum flame-spread and smoke-developed indices of 75 and 450, respectively.
 3. Recycled Content: Not less than 50 percent blend of postconsumer and recovered polystyrene resins.
- C. Polyisocyanurate Board Insulation: Rigid, cellular polyisocyanurate thermal insulation with core formed by using hydrochlorofluorocarbons as blowing agent and faced on both sides with aluminum foil to comply with referenced standards and with other requirements indicated below:
 1. Federal Standard: FS HH-I-1972/1, Class 1 (nonreinforced core) or 2 (reinforced core).
 2. ASTM Standard: ASTM C 1289, Type I, Class 1 or 2.
 3. Surface-Burning Characteristics: Maximum flame-spread and smoke-developed indices of 75 and 450, respectively, based on tests performed on unfaced core on thicknesses up to 4 inches.
 4. Thermal Resistivity: 7.2 deg F x h x sq. ft./Btu x in. at 75 deg F.
- D. Unfaced, Flexible Glass-Fiber Sound Attenuation Insulation combining glass fibers with thermosetting resin binders to comply with ASTM C 665, Type I; or with ASTM E 136, Type I.

2.3 SAFING INSULATION AND ACCESSORIES

- A. Slag-Wool-Fiber Board Safing Insulation: Semirigid boards designed for use as fire stop at openings between edge of slab and exterior wall panels, produced by combining slag-wool fibers with thermosetting resin binders to comply with ASTM C612, Type IA and IB; nominal density of 4 lb/cu. Ft.; passing ASTM E 136 for combustion characteristics; thermal resistivity of 4 deg F x h x sq. ft./BTU x in. at 75 deg F.

- B. Caulking Compound: Material approved by manufacturer of safing insulation for sealing joint between foil backing of safing insulation and edge of concrete floor slab against penetration of smoke.
- C. Safing Clips: Galvanized steel safing clips approved by manufacturer of saving insulation for holding safing insulation in place.

2.4 VAPOR RETARDERS

- A. Polyethylene Vapor Retarder: ASTM D 4397, Class A, 10 mils thick, with maximum permeance rating of 0.13 perm.
- B. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor retarder manufacturer for sealing joints and penetrations in vapor retarder.
- C. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Reinforced-Polyethylene Vapor Retarders:
 - a. DURA-SKRIM 6WW; Raven Industries, Inc.
 - b. Griffolyn T-65; Reef Industries, Inc., Griffolyn Div.

2.5 AUXILIARY INSULATING MATERIALS

- A. Adhesive for Bonding Insulation: Product with demonstrated capability to bond insulation securely to substrates indicated without damaging insulation and substrates.

2.6 INSULATION FASTENERS

- A. Adhesively Attached, Spindle-Type Anchors: Plate welded to projecting spindle; capable of holding insulation, of thickness indicated, securely in position indicated with self-locking washer in place; and complying with the following requirements:
 - 1. Plate: Perforated galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - 2. Spindle: Copper-coated low carbon steel, fully annealed, 0.105 inches in diameter, length to suit depth of insulation indicated.
- B. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick galvanized steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 1-1/2 inches square or in diameter.
 - 1. Where spindles will be exposed to human contact after installation, protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap.

- C. Anchor Adhesive: Product with demonstrated capability to bond insulation anchors securely to substrates indicated without damaging insulation, fasteners, and substrates.
- D. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Adhesively Attached, Spindle-Type Anchors:
 - a. TACTOO Insul-Hangers; AGM Industries, Inc.
 - b. Spindle Type Gemco Hangers; Gemco.
 - 2. Insulation-Retaining Washers:
 - a. RC150; AGM Industries, Inc.
 - b. SC150; AGM Industries, Inc.
 - c. Dome-Cap; Gemco.
 - d. R-150; Gemco.
 - e. S-150; Gemco.
 - 3. Anchor Adhesives:
 - a. TACTOO Adhesive; AGM Industries, Inc.
 - b. Tuff Bond Hanger Adhesive; Gemco.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements of Sections in which substrates and related work are specified and to determine if other conditions affecting performance of insulation are satisfactory. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of substances harmful to insulations or vapor retarders, including removing projections capable of puncturing vapor retarders or that interfere with insulation attachment.

3.3 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and application indicated.
- B. Install insulation that is undamaged, dry, unsoiled, and has not been exposed at any time to ice and snow.

- C. Extend insulation in thickness indicated to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- D. Apply single layer of insulation to produce thickness indicated, unless multiple layers are otherwise shown or required to make up total thickness.

3.4 INSTALLATION OF PERIMETER AND UNDER-SLAB INSULATION

- A. On vertical surfaces, set units in adhesive applied according to manufacturer's written instructions. Use adhesive recommended by insulation manufacturer.
- B. Protect below-grade insulation on vertical surfaces from damage during backfilling by applying protection board. Set in adhesive according to written instructions of insulation manufacturer.

3.5 NOT USED

3.6 INSTALLATION OF GENERAL BUILDING INSULATION

- A. Apply insulation units to substrates by method indicated, complying with manufacturer's written instructions. If no specific method is indicated, bond units to substrate with adhesive or use mechanical anchorage to provide permanent placement and support of units.
- B. Seal joints between closed-cell (nonbreathing) insulation units by applying adhesive, mastic, or sealant to edges of each unit to form a tight seal as units are shoved into place. Fill voids in completed installation with adhesive, mastic, or sealant as recommended by insulation manufacturer.
- C. Set vapor-retarder-faced units with vapor retarder to warm side of construction, unless otherwise indicated. Do not obstruct ventilation spaces, except for firestopping.
 - 1. Tape joints and ruptures in vapor retarder, and seal each continuous area of insulation to surrounding construction to ensure airtight installation.
- D. Set reflective, foil-faced units with not less than 0.75-inch air space in front of foil as indicated.
- E. Install mineral-fiber blankets in cavities formed by framing members according to the following requirements:
 - 1. Use blanket widths and lengths that fill cavities formed by framing members. Where more than one length is required to fill cavity, provide lengths that will produce a snug fit between ends.
 - 2. Place blankets in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.

3.7 NOT USED

3.8 INSTALLATION OF VAPOR RETARDERS

- A. General: Extend vapor retarder to extremities of areas to be protected from vapor transmission. Secure in place with adhesives or other anchorage system as indicated. Extend vapor retarder to cover miscellaneous voids in insulated substrates, including those filled with loose-fiber insulation.
- B. Seal vertical joints in vapor retarders over framing by lapping not less than 2 wall studs. Fasten vapor retarders to framing at top, end, and bottom edges; at perimeter of wall openings; and at lap joints. Space fasteners 16 inches o.c.
- C. Seal overlapping joints in vapor retarders with adhesives or vapor-retarder tape according to vapor retarder manufacturer's instructions. Seal butt joints and fastener penetrations with vapor-retarder tape. Locate all joints over framing members or other solid substrates.
- D. Firmly attach vapor retarders to substrates with mechanical fasteners or adhesives as recommended by vapor retarder manufacturer.
- E. Seal joints caused by pipes, conduits, electrical boxes, and similar items penetrating vapor retarders with vapor-retarder tape to create an airtight seal between penetrating objects and vapor retarder.
- F. Repair any tears or punctures in vapor retarders immediately before concealment by other work. Cover with vapor-retarder tape or another layer of vapor retarder.

3.9 PROTECTION

- A. General: Protect installed insulation and vapor retarders from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

END OF SECTION 072100

SECTION 075323 - EPDM MEMBRANE ROOFING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Adhered membrane-roofing system.
 - 2. Roof insulation
- B. Related sections include the following:
 - 1. Division 6 Section "Rough Carpentry" for wood nailers, curbs, and blocking.
 - 2. Division 7 Section "Sheet Metal Flashing and Trim" for flashings and counterflashing.
 - 3. Division 7 Section "Joint Sealants".
 - 4. Division 22 Section "Plumbing Specialties" for roof drains.

1.3 SUBMITTALS

- A. General: Submit the following.
- B. Product data, installation instructions, and general recommendations from manufacturer of single-ply membrane system for types of roofing required. Include data substantiating that materials comply with requirements.
- C. Pre-roofing conference records.
- D. Test data for pullout resistance of fastening system.
- E. Certification that materials comply with local VOC limitations.

1.4 QUALITY ASSURANCE

- A. Manufacturer: Obtain primary single-ply membrane roofing from a single manufacturer. Provide secondary materials as recommended by manufacturer of primary materials.
- B. Installer: Engage an experienced Installer that has specialized in installing roofing systems similar to those required for this Project. Installer must be licensed by manufacturer of primary roofing material.

1. Work associated with single-ply membrane roofing, including (but not limited to) insulation, flashing, and membrane sheet joint sealers, is to be performed by Installer of this Work.
- C. Manufacturer's Technical Representative Qualifications: An authorized full-time employee representative of manufacturer experienced in the installation and maintenance of the specified roofing system and qualified to determine Installer's compliance with the requirements of this Project.
- D. Testing Agency Qualifications: An independent testing agency with the experience and capability to conduct the testing and inspection indicated, as documented according to ASTM E 548.
1. Inspection personnel shall be certified as a Registered Roof Observer by the Roof Consultants Institute, and shall be experienced in the installation and maintenance of the specified roofing system and qualified to determine Installer's compliance with the requirements of this Project.
- E. Preinstallation Conference: Conduct conference at Project site. Comply with requirements in Division 1 Section "Project Management and Coordination." Review methods and procedures related to roofing system including, but not limited to, the following:
1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing including installers of roof accessories and roof-mounted equipment.
 2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
 3. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
 5. Review structural loading limitations of roof deck during and after roofing.
 6. Review flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect roofing system.
 7. Review governing regulations and requirements for insurance and certificates if applicable.
 8. Review temporary protection requirements for roofing system during and after installation.
 9. Review roof observation and repair procedures after roofing installation.
- F. UL Listing: Provide labeled materials that have been tested and listed by UL in "Building Materials Directory" or by other nationally recognized testing laboratory for Class A rated materials/system.
1. The complete installation, including flashing, spacing of fasteners, etc..., shall comply with all FMRC Class 1 fire rated system requirements.

1.5 PROJECT CONDITIONS

- A. Weather: Proceed with roofing work when existing and forecasted weather conditions permit work to be performed in accordance with manufacturers' recommendations and warranty requirements.
- B. Substrate Conditions: Do not begin roofing installation until substrates have been inspected and are determined to be in satisfactory condition.

1.6 WARRANTY

- A. Manufacturer's Warranty: Submit executed copy of single-ply membrane manufacturer's "Limited Service Warranty" agreement including flashing endorsement, signed by an authorized representative of manufacturer. Provide form that was published with product literature as of date of Contract Documents.
- B. Warranty Period: 20 years from date of Substantial Completion.
- C. Manufacturer will provide, at no cost to owner, the following services in Years 2, 5, 10 and 15:
 - 1. Inspection by a Technical Service Representative and delivery of a written inspection report documenting roof conditions.
 - 2. Preventative maintenance and necessary repairs, including splits, tears, or breaks in the roof membrane system and flashings which threaten the integrity of the roof system and are not exempt from coverage due to neglect, negligence, vandalism, or other exclusion.
 - 3. General rooftop housekeeping and clean-up, subject to limits, but generally including removal of incidental debris.
- D. Special Project Warranty: Submit roofing Installer's warranty, on warranty form at end of this Section, signed by Installer, covering Work of this Section, including all components of roofing system such as roofing membrane, base flashing, roof insulation, fasteners, cover boards, substrate, and walkway products, for the following warranty period:
 - 1. Warranty Period: Two years from date of Substantial Completion.
- E. The warranty shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and will be in addition to and run concurrent with other warranties made by the Contractor under requirements of the Contract Documents.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Performance: Provide roofing materials identified to be of generic type indicated and tested to show compliance with required performances.
- B. Compatibility: Provide products recommended by manufacturers to be fully

compatible with indicated substrates. Provide separation materials as required to eliminate contact between incompatible materials.

2.2 EPDM MEMBRANE

- A. General: Ethylene propylene diene monomers formed into uniform, flexible sheets, complying with ASTM D 4637, Type 1.
 - 1. Thickness: 90 mils, fabric backed
 - 2. Exposed Face Color: White
- B. Fully adhered EPDM Membrane: Manufacturer's standard installation.
- C. Available Products: Subject to compliance with requirements, products that may be incorporated in the work include, but not necessarily limited to, the following:
 - 1. Carlisle Syntec Systems
 - 2. Firestone Building Products
 - 3. Versico Roofing Systems

2.3 AUXILIARY MATERIALS

- A. Sheet Seaming System: Manufacturer's standard materials for sealing lapped joints, including edge sealer to cover exposed spliced edges as recommended by membrane manufacturer.
- B. Flashing Accessories: Types recommended by membrane manufacturer, including adhesive tapes, flashing cements, and sealants.
- C. Flashing Material: Manufacturer's standard system compatible with single-ply membrane.
- D. Slip Sheet: Type recommended by membrane manufacturer for protecting membrane from incompatible substrates.
- E. Membrane Adhesive: As recommended by membrane manufacturer for particular substrate and project conditions, formulated to withstand minimum 60-psf uplift force.
 - 1. Provide adhesives that comply with local requirements limiting amounts of volatile organic compounds.

2.4 INSULATING MATERIALS

- A. General: Provide insulating materials to comply with requirements indicated for materials and with referenced standards in sizes to fit applications indicated, selected from manufacturer's standard thickness', widths, and lengths.
 - 1. Provide tapered boards where indicated for sloping to drain. Fabricate with a taper of 1/4" per foot, unless otherwise indicated.

- B. Polyisocyanurate Board Insulation: Rigid, cellular polyisocyanurate thermal insulation with core formed by using hydrochlorofluorocarbons as blowing agent, to comply with referenced standards and with other requirements indicated below:
 - 1. Federal Standard: FS HH-I-1972/1, Class 1 (nonreinforced core) or 2 (reinforced core).
 - 2. ASTM Standard: ASTM C 1289, Type I, Class 1 or 2.
 - 3. Surface-Burning Characteristics: Maximum flame-spread and smoke-developed indices of 75 and 450, respectively, based on tests performed on unfaced core on thicknesses up to 4 inches.
 - 4. Thermal Resistivity: $7.2 \text{ deg F} \times \text{h} \times \text{sq. ft./Btu} \times \text{in.}$ at 75 deg F. Provide insulation in minimum thickness as required to achieve an insulating value of R-20.

2.5 AUXILIARY INSULATION MATERIALS

- A. Adhesive for Bonding Insulation: Type recommended by insulation manufacturer and complying with fire-resistance requirements.
- B. Mastic Sealer: Type recommended by insulation manufacturer for bonding edge joints and filling voids.
- C. Mechanical Anchors: Corrosion-resistant type as recommended by insulation manufacturer for deck type and complying with fire and insurance wind-uplift rating requirements.
 - 1. Provide system tested and approved for I-72 wind-uplift rating.

PART 3 - EXECUTION

3.1 PREPARING SUBSTRATE

- A. General: Comply with manufacturers' instructions to prepare substrate to receive single-ply membrane system.
 - 1. Verify that penetrations and blocking are in place and secured and that roof drains are properly clamped into position.
- B. Clean substrate of dust, debris, and other substances detrimental to single-ply system installation. Remove sharp projections.
- C. Install flashings, and accessory items as shown and as recommended by manufacturer.
- D. Prime substrate where recommended by manufacturer of materials being installed.
- E. Prevent compounds from entering and clogging drains and conductors and from spilling or migrating onto surfaces of other work.

3.2 INSTALLING INSULATION

- A. General: Extend insulation full thickness in two layers, or in multiple layers over entire surface to be insulated, cutting and fitting tightly around obstructions. Form crickets, saddles, and tapered areas with additional material as shown and as required for proper drainage or membrane.
 - 1. Stagger joints in one direction for each course. For multiple layers, stagger joints in both directions between courses with no gaps, to form a complete thermal envelope. Insulation shall be no less than 4" thick in any area on the roof.
 - 2. Provide tapered units to suit drainage pattern indicated.
- B. Do not install more insulation in a day than can be covered with membrane before end of day or before start of inclement weather.
- C. Set insulation units on substrate with mechanical fasteners or spot adhesives and cover immediately with loose membrane for installation.
- D. Provide protection sheet between insulation and membrane when recommended by membrane manufacturer.
- E. Perimeter and Corner Attachment: Decrease spacing of fasteners for a distance of 16' around the perimeter of the building and at the corners.
 - 1. Any whole or partial insulation board which is located within the perimeter or at corners must have increased fasteners applied over the entire board, including any portion of the board that falls outside the perimeter or corner.
 - 2. At roof perimeter, a 50% increase in insulation fasteners is required (1.5 times as many fasteners as required in the main field of the roof).
 - 3. At roof corners, a 75% increase in insulation fasteners is required (1.75 times as many fasteners).

3.3 INSTALLATION, GENERAL

- A. Install roofing system in accordance with manufacturer's recommendations.
- B. Install roofing membrane, base flashings, and component materials in compliance with requirements in FMG 4450 and FMG 4470 as part of a membrane roofing system as as listed in FMG's "Approval Guide" for fire/windstorm classification indicated. Comply with recommendations in FMG Loss Prevention Data Sheet 1-49.
- C. Install roofing system in accordance with the following NRCA Manual Plates and NRCA recommendations; modify as required to comply with requirements of FMG references above:
 - 1. Base Flashing at Parapet Wall: Plates BUR-1 and BUR-1S. Install single ply CSPE flashing in lieu of multiple ply flashing.
 - 2. Perimeter Edge, Raised: Plates BUR- and BUR-2S.
 - 3. Gutter at Draining Edge: Plates BUR-22 and BUR-22S.

4. Curb Detail at Rooftop HVAC Units, Premanufactured: Plates BUR-12 and BUR-12S.
5. Curb Detail at Rooftop HVAC Units, Job-Built, Wood: Plates BUR-13 and BUR-13S.
6. Curb Detail at Skylight, Roof Hatch, and Smoke Vents: Plates 14 and 14S
7. Penetration, Structural Member: Plates BUR-14 and BUR-14S.
8. Penetration, Sheet Metal Enclosure: Plates 15 and 15S
9. Penetration, Stack Flashing: Plates BUR-17 and BUR-17S.
10. Penetration, Pocket: Plates BUR-19 and BUR-19S.
11. Roof Drain: Plates BUR-20 and BUR-22S.

3.4 INSTALLING MEMBRANE

- A. Install EPDM sheet over area to receive roofing according to roofing system manufacturer's written instructions. Unroll sheet and allow to relax for a minimum of 30 minutes.
- B. Accurately align sheets and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- E. Bonding Adhesive: Apply bonding adhesive to substrate and underside of roofing membrane at rate required by manufacturer and allow to partially dry before installing roofing membrane. Do not apply bonding adhesive to splice area of roofing membrane.
- D. Spread sealant or mastic bed over deck drain flange at deck drains and securely seal roofing sheet in place with clamping ring.
- E. Mechanically or adhesively fasten roofing membrane securely at terminations, penetrations, and perimeter of roofing.
- F. Apply roofing membrane with side laps shingled with slope of roof deck.
- G. Adhesive Seam Installation: Clean both faces of splice areas, apply splicing cement, and firmly roll side and end laps of overlapping roofing membranes according to manufacturer's written instructions to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of roofing membrane terminations.
 1. Apply a continuous bead of in-seam sealant before closing splice if required by membrane roofing system manufacturer.
- H. Repair tears, voids, and lapped seams in roofing that does not meet requirements.

3.5 FLASHING INSTALLATION

- A. Install sheet flashings and performed flashing accessories and adhere to substrates according to roofing system manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of flashing sheet at required rate and allow to partially dry. Do not apply bonding adhesive to

seam area of flashing.

- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing as recommended by manufacturer.
- D. Clean splice areas, apply splicing cement, and firmly roll side and end laps of overlapping sheets according to manufacturer's written instructions to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of sheet flashing termination's.
- E. Terminate and seal top of sheet flashings.
- F. Terminate and seal top of sheet flashings and mechanically anchor to substrate through termination bars.

3.6 FIELD QUALITY CONTROL

- A. Manufacturer's Technical Representative: Contractor will engage a qualified manufacturer's technical representative acceptable to Owner for a minimum of one (1) full-time day per 40 hour work week on site to perform roof tests and inspections and to prepare test reports.
- B. Testing Agency: Contractor will engage a qualified independent testing and inspecting agency acceptable to Owner for a minimum of one (1) full-time day per 40 hour work week on site to perform roof tests and inspections and to prepare test reports.
- C. Test Cuts: Before flood coating and surfacing built-up roofing membrane, test specimens will be removed to evaluate problems observed during quality-assurance inspections of roofing membrane as follows:
 - 1. Approximate quantities of components within roofing membrane will be determined according to ASTM D 3617.
 - 2. Test specimens will be examined for interply voids according to ASTM D 3617 and to comply with criteria established in Appendix 3 of ARMA/NRCA's "Quality Control Guidelines for the Application of Built-up Roofing."
- D. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion and submit report to Architect.
 - 1. Notify Architect or Owner 48 hours in advance of date and time of inspection.
- E. Repair or remove and replace components of roofing system where test results or inspections indicate that they do not comply with specified requirements.
- F. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.7 PROTECTING ROOFING

- A. After completing roofing (including associated work), institute appropriate procedures for surveillance and protection of roofing during remainder of construction period. At the end of the construction period, or at a time when remaining construction will in no

way affect or endanger roofing, make a final inspection of roofing and prepare a written report to Owner, describing nature and extent of deterioration or damage found.

- B. Repair or replace (as required) deteriorated or defective work found at the time of final inspection to a condition free of damage and deterioration at the time of Substantial Completion and according to the requirements of the specified warranty.

END OF SECTION

SECTION 076200 SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes sheet metal flashing and trim in the following categories:
 - 1. Roof drain flashing.
 - 2. Exposed trim and fasciae.
 - 3. Metal flashing.
 - 4. Reglets.
 - 5. Roof expansion joint covers.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Division 4 Section "Unit Masonry" for through-wall flashing and other integral masonry flashings specified as part of masonry work.
 - 2. Division 5 Section "Expansion Joint Cover Assemblies" for metal expansion-joint covers.
 - 3. Division 7 Section "Joint Sealants" for elastomeric sealants.
 - 4. Division 7 Section EPDM Single Ply Membrane Roofing for flashing and roofing accessories installed integral with roofing membrane as part of roofing-system work.

1.3 PERFORMANCE REQUIREMENTS

- A. General: Install sheet metal flashing and trim to withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failing.
- B. Fabricate and install flashings at roof edges to comply with recommendations of FM Loss Prevention Data Sheet 1-49 for the following wind zone:
 - 1. Wind Zone 2: Wind pressures of 31 to 45 psf.

1.4 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. Product Data including manufacturer's material and finish data, installation instructions, and general recommendations for each specified flashing material and fabricated product.

- C. Shop Drawings of each item specified showing layout, profiles, methods of joining, and anchorage details.
- D. Samples of sheet metal flashing, trim, and accessory items, in the specified finish. Where finish involves normal color and texture variations, include Sample sets composed of 2 or more units showing the full range of variations expected.
 - 1. 8-inch- square Samples of specified sheet materials to be exposed as finished surfaces.
 - 2. 12-inch- long Samples of factory-fabricated products exposed as finished Work. Provide complete with specified factory finish.
- E. Qualification data for firms and persons specified in the "Quality Assurance" Article to demonstrate their capabilities and experience.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experience Installer who has completed sheet metal flashing and trim work similar in material, design, and extent to that indicated for this Project and with a record of successful in-service performance.

1.6 PROJECT CONDITIONS

- A. Coordinate Work of this Section with interfacing and adjoining Work for proper sequencing of each installation. Ensure best possible weather resistance, durability of Work, and protection of materials and finishes.

PART 2 - PRODUCTS

2.1 METALS

- A. Aluminum: Alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated and with not less than the strength and durability of alloy and temper designated below:
 - 1. Anodized Finish: Apply the following coil-anodized finish:
 - a. Class I, Clear Anodic Finish: AA-M12C22A41 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.
- B. Galvanized Steel Sheet (for work not exposed to view): ASTM A 526, G 90, commercial quality, or ASTM A 527, G 90, lock-forming quality, hot-dip galvanized steel sheet with 0.20 percent copper, mill phosphatized where indicated for painting; not less than 0.0396 inch thick, unless otherwise indicated.
- C. Aluminum-Zinc Alloy-Coated Steel Sheet (for work not exposed to view): ASTM A 792, Class AZ-50 coating, Grade 40 or to suit project conditions, with 55 percent aluminum, not less than 0.0396 inch thick, unless otherwise indicated.

2.2 REGLETS

- A. General: Units of type, material, and profile indicated, formed to provide secure interlocking of separate reglet and counterflashing pieces and compatible with flashing indicated.
- B. Masonry Type: Provide with offset top flange for embedment in masonry mortar joint.
- C. Surface-mounted Type: Provide with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, with channel for sealant at top edge.
- D. Flexible Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where Drawings show reglet without metal counterflashing.
- E. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of the counterflashing lower edge.
 - 1. Material: Aluminum, 0.024 inch thick.
- F. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated in the Work include, but are not limited to, the following:
 - 1. Fry Reglet Corporation.
 - 2. Hickman: W.P. Hickman Co.
 - 3. Keystone Flashing Company.

2.3 MISCELLANEOUS MATERIALS AND ACCESSORIES

- A. Solder: ASTM B 32, Grade Sn50, used with rosin flux.
- B. Fasteners: Same metal as sheet metal flashing or other noncorrosive metal as recommended by sheet metal manufacturer. Match finish of exposed heads with material being fastened.
- C. Asphalt Mastic: SSPC-Paint 12, solvent-type asphalt mastic, nominally free of sulfur and containing no asbestos fibers, compounded for 15-mil dry film thickness per coat.
- D. Mastic Sealant: Polyisobutylene; nonhardening, nonskinning, nondrying, nonmigrating sealant.
- E. Elastomeric Sealant: Generic type recommended by sheet metal manufacturer and fabricator of components being sealed and complying with requirements for joint sealants as specified in Division 7 Section "Joint Sealants."
- F. Epoxy Seam Sealer: 2-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior and interior nonmoving joints, including riveted joints.

- G. Adhesives: Type recommended by flashing sheet metal manufacturer for waterproof and weather-resistant seaming and adhesive application of flashing sheet metal.
- H. Paper Slip Sheet: 5-lb/square red rosin, sized building paper conforming to FS UU-B-790, Type I, Style 1b.
- I. Polyethylene Underlayment: ASTM D 4397, minimum 6-mil- thick black polyethylene film, resistant to decay when tested according to ASTM E 154.
- J. Metal Accessories: Provide sheet metal clips, straps, anchoring devices, and similar accessory units as required for installation of Work, matching or compatible with material being installed; noncorrosive; size and thickness required for performance.
- K. Roofing Cement: ASTM D 4586, Type I, asbestos free, asphalt based.

2.4 FABRICATION, GENERAL

- A. Sheet Metal Fabrication Standard: Fabricate sheet metal flashing and trim to comply with recommendations of SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of the item indicated.
- B. Comply with details shown to fabricate sheet metal flashing and trim that fit substrates and result in waterproof and weather-resistant performance once installed. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
- C. Form exposed sheet metal Work that is without excessive oil canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems.
- D. Seams: Fabricate nonmoving seams in aluminum with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
- E. Expansion Provisions: Space movement joints at maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped or bayonet-type expansion provisions in Work cannot be used or would not be sufficiently weatherproof and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).
- F. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.
- G. Separate metal from noncompatible metal or corrosive substrates by coating concealed surfaces at locations of contact with asphalt mastic or other permanent separation as recommended by manufacturer.
- H. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of sheet metal exposed to public view.

- I. Fabricate cleats and attachment devices from same material as sheet metal component being anchored or from compatible, noncorrosive metal recommended by sheet metal manufacturer.
 1. Size: As recommended by SMACNA manual or sheet metal manufacturer for application but never less than thickness of metal being secured.

2.5 SHEET METAL FABRICATIONS

- A. General: Fabricate sheet metal items in thickness or weight needed to comply with performance requirements but not less than that listed below for each application and metal.
- B. Roof Drain Flashing: Fabricate from the following material:
 1. Lead-coated Copper: 12 oz./sq. ft.
- C. Exposed Trim and Fasciae: Fabricate from the following material:
 1. Aluminum: 0.050 inch thick.
- D. Base Flashing: Fabricate from the following material:
 1. Aluminum: 0.040 inch thick.
- E. Scuppers & Counterflashing: Fabricate from the following material:
 1. Aluminum: 0.0320 inch thick.
- F. Flashing Receivers: Fabricate from the following material:
 1. Aluminum: 0.0320 inch thick.
- G. Drip Edges: Fabricate from the following material:
 1. Aluminum: 0.0320 inch thick.
- H. Eave Flashing: Fabricate from the following material:
 1. Aluminum: 0.0320 inch thick.
- I. Equipment Support Flashing: Fabricate from the following material:
 1. Lead-coated Copper: 16 oz./sq. ft.
- J. Overhead-Piping Safety Pans: Fabricate from the following material:
 1. Galvanized Steel: 0.0396 inch thick.
- K. Roof Penetration Flashing: Fabricate from the following material:
 1. Lead-coated Copper: 16 oz./sq. ft.

- L. Roof Expansion Joint Cover: Fabricate from the following material:
 - 1. Aluminum: 0.040 inch thick.
- M. Roof-to-Wall Expansion Joint Cover: Fabricate from the following material:

PART 3 - EXECUTION

5.1 EXAMINATION

- A. Examine substrates and conditions under which sheet metal flashing and trim are to be installed and verify that Work may properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.

5.2 INSTALLATION

- A. General: Unless otherwise indicated, install sheet metal flashing and trim to comply with performance requirements, manufacturer's installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Anchor units of Work securely in place by methods indicated, providing for thermal expansion of metal units; conceal fasteners where possible, and set units true to line and level as indicated. Install Work with laps, joints, and seams that will be permanently watertight and weatherproof.
- B. Install exposed sheet metal Work that is without excessive oil canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
- C. Roof-Edge Flashings: Secure metal flashings at roof edges according to FM Loss Prevention Data Sheet 1-49 for specified wind zone.
- D. Expansion Provisions: Provide for thermal expansion of exposed sheet metal Work. Space movement joints at maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped or bayonet-type expansion provisions in Work cannot be used or would not be sufficiently weatherproof and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).
- E. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-terminated edges of sheets to be soldered to a width of 1-1/2 inches, except where pre-terminated surface would show in finished Work.
 - 1. Do not solder the following metals:
 - a. Aluminum.
 - b. Coil-coated galvanized steel sheet.

2. Do not use torches for soldering. Heat surfaces to receive solder and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
- F. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate elastomeric sealant to comply with SMACNA standards. Fill joint with sealant and form metal to completely conceal sealant.
1. Use joint adhesive for nonmoving joints specified not to be soldered.
- G. Seams: Fabricate nonmoving seams in aluminum with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
- H. Separations: Separate metal from noncompatible metal or corrosive substrates by coating concealed surfaces, at locations of contact, with asphalt mastic or other permanent separation as recommended by manufacturer.
1. Underlayment: Where installing stainless steel or aluminum directly on cementitious or wood substrates, install a slip sheet of red-rosin paper and a course of polyethylene underlayment.
 2. Bed flanges of Work in a thick coat of roofing cement where required for waterproof performance.
- I. Install reglets to receive counterflashing according to the following requirements:
1. Where reglets are shown in masonry, furnish reglets for installation under Division 4 Section "Unit Masonry."
- J. Counterflashings: Coordinate installation of counterflashings with installation of assemblies to be protected by counterflashing. Install counterflashings in reglets or receivers. Secure in a waterproof manner by means of snap-in installation and sealant, lead wedges and sealant, interlocking folded seam, or blind rivets and sealant. Lap counterflashing joints a minimum of 2 inches and bed with sealant.
- K. Roof Drainage System: Install drainage items fabricated from sheet metal, with straps, adhesives and anchors recommended by SMACNA's Manual or the manufacturer, to drain roof in the most efficient manner. Coordinate roof drain flashing installation with roof drainage system installation. Coordinate flashing and sheet metal items for steep-sloped roofs with roofing installation.
- L. Overhead-Piping Safety Pans: Suspend pans from pipe and install drain line to plumbing waste or drain line.
- M. Equipment Support Flashing: Coordinate equipment support flashing installation with roofing and equipment installation. Weld or seal flashing to equipment support member.
- N. Roof Penetration Flashing: Coordinate roof penetration flashing installation with roofing and installation of items penetrating roof.
1. Turn lead flashing down inside vent piping, being careful not to block vent piping with flashing.

2. Seal and clamp flashing to pipes penetrating roof, other than lead flashing on vent piping.

5.3 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces, removing substances that might cause corrosion of metal or deterioration of finishes.
- B. Provide final protection and maintain conditions that ensure sheet metal flashing and trim Work during construction is without damage or deterioration other than natural weathering at the time of Substantial Completion.

END OF SECTION 076200

SECTION 077200 ROOF ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Roof hatches.
- B. Related Sections include the following:
 - 1. Division 6 Section "Rough Carpentry" for wood cants, and wood nailers.
 - 2. Division 7 Section "Sheet Metal Flashing and Trim" for shop- and field-fabricated metal flashing and counterflashing, fasciae, and miscellaneous sheet metal trim and accessories.
 - 3. Division 7 Section "EPDM Single-Ply Membrane System."

1.3 SUBMITTALS

- A. Product Data: For each type of roof accessory indicated. Include construction details, materials, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Show fabrication and installation details. Indicate dimensions, weights, loadings, required clearances, method of field assembly, and components. Include plans, elevations, sections, details, and attachments to other work.
- C. Coordination Drawings: Roof plans, drawn to scale, and coordinating penetrations and roof-mounted items. Show the following:
 - 1. Size and location of roof accessories specified in this Section.
 - 2. Method of attaching roof accessories to roof or building structure.
- D. Samples: For each type of exposed finish.

1.4 QUALITY ASSURANCE

- A. Standards: Comply with the following:
 - 1. SMACNA's "Architectural Sheet Metal Manual" details for fabrication of units, including flanges and cap flashing to coordinate with type of roofing indicated.

2. NRCA's "Roofing and Waterproofing Manual" details for installing units.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Bilco Company
 2. Babcock-Davis Hatchways, Inc.
 3. J. L. Industries, Inc.
 4. Metallic Products Corporation.
 5. Milcor, Inc.
 6. Wasco Products, Inc.

2.2 MATERIALS, GENERAL

- A. Aluminum Sheet: ASTM B 209 for alclad alloy 3003H14 or alloy and temper required to suit forming operations, with mill finish, unless otherwise indicated.
- B. Insulation: Manufacturer's standard rigid or semirigid glass-fiber board.
- C. Wood Nailers: Softwood lumber, pressure treated with waterborne preservatives for aboveground use, complying with AWPA C2; not less than 1-1/2 inches thick.
- D. Fasteners: Same metal as metals being fastened, or nonmagnetic stainless steel or other noncorrosive metal as recommended by manufacturer. Match finish of exposed fasteners with finish of material being fastened.
 1. Where removing exterior exposed fasteners affords access to building, provide nonremovable fastener heads.
- E. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, or PVC; or flat design of foam rubber, sponge neoprene, or cork.
- F. Bituminous Coating: SSPC-Paint 12, solvent-type bituminous mastic, nominally free of sulfur and containing no asbestos fibers, compounded for 15-mil dry film thickness per coating.
- G. Mastic Sealant: Polyisobutylene; nonhardening, nonskinning, nondrying, nonmigrating sealant.
- H. Elastomeric Sealant: Generic type recommended by unit manufacturer that is compatible with joint surfaces; ASTM C 920, Type S, Grade NS, Class 25, and Uses NT, G, A, and, as applicable to joint substrates indicated, O.

- I. Roofing Cement: ASTM D 4586, nonasbestos, fibrated asphalt cement designed for trowel application or other adhesive compatible with roofing system.

2.3 ROOF HATCHES

- A. General: Fabricate units to withstand 40-lbf/sq. ft. external and 20-lbf/sq. ft. internal loading pressure. Frame with minimum 9-inch high, integral-curb, double-wall construction with 1-1/2-inch insulation, formed cants and cap flashing (roofing counterflashing), with welded or sealed mechanical corner joints. Provide double-wall cover (lid) construction with 1-inch thick insulation core. Provide gasketing and equip with corrosion-resistant or hot-dip galvanized hardware including pintle hinges, hold-open devices, interior padlock hasps, and both interior and exterior latch handles.
 1. Type: Single-leaf personnel access, 36 by 36 inches.
- B. Ladder Safety Post: Manufacturer's standard ladder safety post. Post to lock in place on full extension. Provide release mechanism to return post to closed position.
- C. Material: Aluminum, sheets and extrusions.
 1. Finish: Mill aluminum.

2.4 STEEL LADDERS

- A. General:
 1. Comply with ANSI A14.3 unless otherwise indicated.
 2. For elevator pit ladders, comply with ASME A17.1.
- B. Steel Ladders:
 1. Space siderails 16 inches apart unless otherwise indicated.
 2. Siderails: Continuous, 1/2-by-3-inch steel flat bars, with eased edges.
 3. Rungs: 1-inch diameter steel bars.
 4. Fit rungs in centerline of siderails; plug-weld and grind smooth on outer rail faces.
 5. Provide nonslip surfaces on top of each rung, either by coating rung with aluminum-oxide granules set in epoxy-resin adhesive or by using a type of manufactured rung filled with aluminum-oxide grout.
 6. Support each ladder at top and bottom and not more than 60 inches o.c. with welded or bolted steel brackets.
 7. Galvanize exterior ladders, including brackets and fasteners.
 8. Prime exterior ladders, including brackets and fasteners, with zinc-rich primer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with manufacturer's written instructions. Coordinate installation of roof accessories with installation of roof deck, roof insulation, flashing, roofing membranes, penetrations, equipment, and other construction involving roof accessories to ensure that each element of the Work performs properly and that combined elements are waterproof and weathertight. Anchor roof accessories securely to supporting structural substrates so they are capable of withstanding lateral and thermal stresses, and inward and outward loading pressures.
- B. Install roof accessory items according to construction details of NRCA's "Roofing and Waterproofing Manual," unless otherwise indicated.
- C. Separation: Separate metal from incompatible metal or corrosive substrates, including wood, by coating concealed surfaces, at locations of contact, with bituminous coating or providing other permanent separation.
- D. Flange Seals: Unless otherwise indicated, set flanges of accessory units in a thick bed of roofing cement to form a seal.
- E. Cap Flashing: Where required as component of accessory, install cap flashing to provide waterproof overlap with roofing or roof flashing (as counterflashing). Seal overlap with thick bead of mastic sealant.
- F. Operational Units: Test-operate units with operable components. Clean and lubricate joints and hardware. Adjust for proper operation.

3.2 CLEANING AND PROTECTION

- A. Clean exposed surfaces according to manufacturer's written instructions. Touch up damaged metal coatings.

END OF SECTION 077200

SECTION 078410 THROUGH-PENETRATION FIRESTOP SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes through-penetration firestop systems for penetrations of duct, cable, cable tray, conduit, piping, electrical busways and raceways through the following fire-resistance-rated assemblies, including both empty openings and openings containing penetrating items:
 - 1. Floors.
 - 2. Roofs.
 - 3. Walls and partitions.
 - 4. Openings between structurally separate sections of wall or floors.
 - 5. Gaps between the top of walls and ceilings or roof assemblies.
 - 6. Expansion joints in walls and floors.
 - 7. Openings and penetrations in fire-rated partitions or walls containing fire doors.
 - 8. Openings around structural members which penetrate floors or walls.
- B. Related Sections include the following:
 - 1. Division 3 Section "Cast-in-Place Concrete" for construction of openings in concrete slabs and walls.
 - 2. Division 14 Section "Hydraulic Elevator"
 - 3. Division 25 Sections specifying duct and piping penetrations.
 - 4. Division 26 Sections specifying cable and conduit penetrations.

1.3 DEFINITIONS

- A. Firestopping: Material or combination of materials used to retain integrity of fire-rated construction by maintaining an effective barrier against the spread of flame, smoke, water and hot gases through penetrations in fire rated wall and floor assemblies.

1.4 PERFORMANCE REQUIREMENTS

- A. General: For the following constructions, provide through-penetration firestop systems that are produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gases, and maintain original fire-resistance rating of assembly penetrated.

1. Fire-resistance-rated non-load-bearing walls, including partitions, with fire-protection-rated openings.
 2. Fire-resistance-rated floor assemblies.
- B. F-Rated Systems: Provide through-penetration firestop systems with F-ratings indicated, as determined per ASTM E 814, but not less than that equaling or exceeding fire-resistance rating of constructions penetrated.
- C. For through-penetration firestop systems exposed to view, traffic, moisture, and physical damage, provide products that after curing do not deteriorate when exposed to these conditions both during and after construction.
1. For piping penetrations for plumbing, provide moisture-resistant through-penetration firestop systems.
 2. For floor penetrations with annular spaces exceeding 4 inches (100 mm) in width and exposed to possible loading and traffic, provide firestop systems capable of supporting floor loads involved either by installing floor plates or by other means.
 3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.
- D. For through-penetration firestop systems exposed to view, provide products with flame-spread ratings of less than 25 and smoke-developed ratings of less than 450, as determined per ASTM E 84.

1.5 SUBMITTALS

- A. Product Data: Manufacturer's specifications and technical data for each material including the composition and limitations, documentation of UL firestop systems to be used and manufacturer's installation instructions to comply with Division 1 Section "Submittals".
- B. Shop Drawings: For each through-penetration firestop system, show each kind of construction condition penetrated, relationships to adjoining construction, and kind of penetrating item. Include firestop design designation of testing and inspecting agency acceptable to authorities having jurisdiction that evidences compliance with requirements for each condition indicated.
1. Submit documentation, including illustrations, from a qualified testing and inspecting agency that is applicable to each through-penetration firestop system configuration for construction and penetrating items.
- C. Qualification Data: For firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
- D. Product Certificates: Signed by manufacturers of through-penetration firestop system products certifying that products furnished comply with requirements.

- E. Product Test Reports: From a qualified testing agency indicating through-penetration firestop system complies with requirements, based on comprehensive testing of current products.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed through-penetration firestop systems similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
 - 1. A manufacturer's representative shall be on-site during initial installation of firestop systems to train appropriate contractor personnel in proper selection and installation procedures. Training shall be performed to comply with manufacturer's published recommendations.
- B. Source Limitations: Obtain through-penetration firestop systems, for each kind of penetration and construction condition indicated, from a single manufacturer.
- C. Fire-Test-Response Characteristics: Provide through-penetration firestop systems that comply with the following requirements and those specified in "Performance Requirements" Article:
 - 1. Firestopping tests are performed by a qualified testing and inspecting agency. A qualified testing and inspecting agency is UL, or another agency performing testing and follow-up inspection services for firestop systems acceptable to authorities having jurisdiction.
 - 2. Through-penetration firestop systems are identical to those tested per ASTM E 814. Provide rated systems complying with the following requirements:
 - a. Through-penetration firestop system products bear classification marking of qualified testing and inspecting agency.
 - b. Through-penetration firestop systems correspond to those indicated by reference to through-penetration firestop system designations listed by the following:
 - 1) UL in "Fire Resistance Directory."
- D. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Meetings."

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver through-penetration firestop system products to Project site in original, unopened containers or packages with intact and legible manufacturers' labels identifying product and manufacturer; date of manufacture; lot number; shelf life, if applicable; qualified testing and inspecting agency's classification marking applicable to Project; curing time; and mixing instructions for multicomponent materials.

- B. Store and handle materials for through-penetration firestop systems to prevent their deterioration or damage due to moisture, temperature changes, contaminants, or other causes.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install through-penetration firestop systems when ambient or substrate temperatures are outside limits permitted by through-penetration firestop system manufacturers or when substrates are wet due to rain, frost, condensation, or other causes.
- B. Ventilate through-penetration firestop systems per manufacturer's written instructions by natural means or, where this is inadequate, forced-air circulation.

PART 2 - PRODUCTS

2.1 PRODUCTS AND MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering through-penetration fire stop systems that may be included in the work include, but are not limited to the following:
 - 1. Specified Technologies, Inc., Somerville, NJ.
 - 2. 3M Fire Protection Products, St. Paul, MN.
 - 3. Tremco Sealants & Coatings, Beechwood, OH.
 - 4. Nelson Firestop Products, Tulsa, OK.
- B. Available Products: Subject to compliance with requirements, through-penetration firestop systems that may be incorporated into the Work include, but are not limited to, those systems indicated in the Through-Penetration Firestop System Schedule at the end of Part 3.
- C. Use only firestop products that have been tested in accordance with ASTM E 814 (UL 1479), ASTM E-119 (UL 263), ASTM E 84 (UL 723), and UL 2079.

2.2 FIRESTOPPING, GENERAL

- A. Compatibility: Provide through-penetration firestop systems that are compatible with one another, with the substrates forming openings, and with the items, if any, penetrating through-penetration firestop systems, under conditions of service and application, as demonstrated by through-penetration firestop system manufacturer based on testing and field experience.
- B. Accessories: Provide components for each through-penetration firestop system that are needed to install fill materials and to comply with "Performance Requirements" Article. Use only components specified by through-penetration firestop system manufacturer and approved by the qualified testing and inspecting agency for firestop systems indicated. Accessories include, but are not limited to, the following items:
 - 1. Permanent forming/damming/backing materials, including the following:

- a. Slag-/rock-wool-fiber or fiberglass insulation.
 - b. Sealants used in combination with other forming/damming/backing materials to prevent leakage of fill materials in liquid state.
 - c. Fillers for sealants.
2. Temporary forming materials.
 3. Substrate primers.

2.3 FILL MATERIALS

- A. General: Provide through-penetration firestop systems containing the types of fill materials indicated in the Through-Penetration Firestop System Schedule at the end of Part 3 by reference to the types of materials described in this Article. Fill materials are those referred to in directories of the referenced testing and inspecting agencies as fill, void, or cavity materials.
- B. Latex Sealants: Single-component latex formulations that after cure do not re-emulsify during exposure to moisture.
- C. Intumescent Putties: Nonhardening dielectric, water-resistant putties containing no solvents, inorganic fibers, or silicone compounds.
- D. Intumescent Wrap Strips: Single-component intumescent elastomeric sheets with aluminum foil on one side.
- E. Mortars: Prepackaged, dry mixes consisting of a blend of inorganic binders, hydraulic cement, fillers, and lightweight aggregate formulated for mixing with water at Project site to form a nonshrinking, homogeneous mortar.
- F. Pillows/Bags: Reusable, heat-expanding pillows/bags consisting of glass-fiber cloth cases filled with a combination of mineral-fiber, water-insoluble expansion agents and fire-retardant additives.
- G. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.
- H. Silicone Sealants: Moisture-curing, single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below:
 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces and nonsag formulation for openings in vertical and other surfaces requiring a nonslumping, gunnable sealant, unless indicated firestop system limits use to nonsag grade for both opening conditions.

2.4 MIXING

- A. For those products requiring mixing before application, comply with through-penetration firestop system manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other items or procedures needed

to produce products of uniform quality with optimum performance characteristics for application indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Verification of Conditions: Verify penetrations are properly sized and in suitable condition for application of materials.
- B. Surface Cleaning: Clean out openings immediately before installing through-penetration firestop systems to comply with written recommendations of firestop system manufacturer and the following requirements:
 - 1. Remove from surfaces of opening substrates and from penetrating items foreign materials that could interfere with adhesion of through-penetration firestop systems.
 - 2. Clean opening substrates and penetrating items to produce clean, sound surfaces capable of developing optimum bond with through-penetration firestop systems. Remove loose particles remaining from cleaning operation.
- C. Priming: Prime substrates where recommended in writing by through-penetration firestop system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- D. Masking Tape: Use masking tape to prevent through-penetration firestop systems from contacting adjoining surfaces that will remain exposed on completion of Work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestop system materials. Remove tape as soon as possible without disturbing firestop system's seal with substrates.

3.3 THROUGH-PENETRATION FIRESTOP SYSTEM INSTALLATION

- A. General: Install through-penetration firestop systems to comply with "Performance Requirements" Article and firestop system manufacturer's written installation instructions and published drawings for products and applications indicated.
- B. Install forming/damming/backing materials and other accessories of types required to support fill materials during their application and in the position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.

1. After installing fill materials, remove combustible forming materials and other accessories not indicated as permanent components of firestop systems.
- C. Install fill materials for firestop systems by proven techniques to produce the following results:
1. Fill voids and cavities formed by openings, forming materials, accessories, and penetrating items as required to achieve fire-resistance ratings indicated.
 2. Apply materials so they contact and adhere to substrates formed by openings and penetrating items.
 3. For fill materials that will remain exposed after completing Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

3.4 IDENTIFICATION

- A. Identify through-penetration firestop systems with pressure-sensitive, self-adhesive, preprinted vinyl labels. Attach labels permanently to surfaces of penetrated construction on both sides of each firestop system installation where labels will be visible to anyone seeking to remove penetrating items or firestop systems. Include the following information on labels:
1. The words: "Warning--Through-Penetration Firestop System--Do Not Disturb. Notify Building Management of Any Damage."
 2. Contractor's name, address, and phone number.
 3. Through-penetration firestop system designation of applicable testing and inspecting agency.
 4. Date of installation.
 5. Through-penetration firestop system manufacturer's name.
 6. Installer's name.

3.5 CLEANING AND PROTECTION

- A. Clean off excess fill materials adjacent to openings as Work progresses by methods and with cleaning materials that are approved in writing by through-penetration firestop system manufacturers and that do not damage materials in which openings occur.
- B. Provide final protection and maintain conditions during and after installation that ensure through-penetration firestop systems are without damage or deterioration at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated through-penetration firestop systems immediately and install new materials to produce through-penetration firestop systems complying with specified requirements.

3.6 THROUGH-PENETRATION FIRESTOP SYSTEM SCHEDULE

- A. Where UL-classified systems are indicated, they refer to the alpha-alpha-numeric designations listed in UL's "Fire Resistance Directory" under product Category XHEZ.
- B. Firestop Systems with No Penetrating Items FS-1: Comply with the following:

1. Available UL-Classified Systems: W-J-0003
 2. Type of Fill Materials: One or more of the following:
 - a. Latex sealant.
 - b. Silicone sealant.
 - c. Intumescent putty.
 - d. Mortar.
- C. Firestop Systems for Metallic Pipes, Conduit, or Tubing FS-2: Comply with the following:
1. Available UL-Classified Systems: W-J1025.
 2. Type of Fill Materials: One or more of the following:
 - a. Latex sealant.
 - b. Silicone sealant.
 - c. Intumescent putty.
 - d. Mortar.
- D. Firestop Systems for Nonmetallic Pipe, Conduit, or Tubing FS-3: Comply with the following:
1. Available UL-Classified Systems: W-J2013.
 2. Type of Fill Materials: One or more of the following:
 - a. Latex sealant.
 - b. Silicone sealant.
 - c. Intumescent putty.
 - d. Intumescent wrap strips.
 - e. Firestop device.
- E. Firestop Systems for Electrical Cables FS-4: Comply with the following:
1. Available UL-Classified Systems: W-J-3017.
 2. Type of Fill Materials: One or more of the following:
 - a. Latex sealant.
 - b. Silicone sealant.
 - c. Intumescent putty.
 - d. Silicone foam.
- F. Firestop Systems for Insulated Pipes FS-5: Comply with the following:
1. Available UL-Classified Systems: W-J5007.
 2. Type of Fill Materials: One or more of the following:
 - a. Latex sealant.
 - b. Intumescent putty.
 - c. Silicone foam.
 - d. Intumescent wrap strips.

- G. Firestop Systems for Miscellaneous Mechanical Penetrations FS-6: Comply with the following:
 - 1. Available UL-Classified Systems: W-J-7001.
 - 2. Type of Fill Materials: One or both of the following:
 - a. Latex sealant.
 - b. Mortar.

- H. Firestop Systems for Groupings of Penetrations FS-7: Comply with the following:
 - 1. Available UL-Classified Systems: C-AJ-8015.
 - 2. Type of Fill Materials: One or more of the following:
 - a. Latex sealant.
 - b. Mortar.
 - c. Intumescent wrap strips.
 - d. Firestop device.
 - e. Intumescent composite sheet.

END OF SECTION 078410

SECTION 07 90 20
GARAGE WATERPROOFING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes the following:
 - 1. Protective concrete sealer system.
 - 2. Elastomeric traffic deck coating system.
 - 3. Vertical membrane system
 - 4. Slab and deck control joint sealant system.
 - 5. Structural expansion joint system.
 - 6. Architectural building joint sealing system

1.2 RELATED WORK

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this section.
- B. Related Sections include the following:
 - 1. Division 3 Section "Cast-in-place Concrete".
 - 2. Division 3 Sections "Architectural and Structural Precast Concrete Plant Cast".
 - 3. Division 7 Section "Joint Sealants".
 - 4. Division 9 Section "Painting".

1.3 SUBMITTALS

- A. General: Submit the following in accordance with the Conditions of the Contract and Division 1 Specification sections.
- B. Product Data: For each product indicated.
- C. A detailed statement describing the deck waterproofing system to be installed, as well as the installation methods to be employed, shall be submitted for approval prior to installation. Literature, details, samples, shop drawings, warranties, etc., shall be included in the submittal as requested.
- D. A manufacturer's written acceptance and approval of the intended system applicator shall be required.
- E. Qualification Data: For Installer and testing agency.
- F. Sealant, Waterproofing, and Restoration Institute (SWRI) Validation Certificate: For each sealant specified to be validated by SWRI's Sealant Validation Program.

G. Product Test Reports: Based on comprehensive testing of product formulations performed by a qualified testing agency, indicating that products comply with requirements.

H. Warranties: Special warranties specified in this Section.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized Installer who is approved or licensed for installation of waterproofing systems required for this Project.

B. Source Limitations: Obtain each type of product through one source from a single manufacturer.

C. A site inspection shall be made by applicator prior to commencing installation of the system for purposes of reviewing related conditions affecting performance requirements of this specification.

D. All products described in this section must be used with adequate ventilation and personal protection. Refer to the Material Safety Data Sheet which accompanies each product shipment for detailed health and safety information prior to use.

E. At Architect's option, Testing Agency shall take one core from each trial section per Section 3.3.C to test for sealer effectiveness in accordance with ASTM C642. Such cores will then serve as "base cores" for which the remainder of sealer application will be tested. At Architect's direction, additional cores shall be taken randomly for testing comparison with the "base cores".

F. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.

1. Use ASTM C 1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
2. Submit not fewer than eight pieces of each type of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.

5. Testing will not be required if joint-sealant manufacturers submit joint preparation data that are based on previous testing of current sealant products for adhesion to, and compatibility with, joint substrates and other materials matching those submitted.
- G. Product Testing: Obtain test results for "Product Test Reports" Paragraph in "Submittals" Article from a qualified testing agency based on testing current sealant formulations within a 36-month period preceding the commencement of the Work.
1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated, as documented according to ASTM E 548.
 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C 920, and where applicable, to other standard test methods.
 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C 920 for adhesion and cohesion under cyclic movement, adhesion-in-peel, and indentation hardness.
 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- H. Mockups: Build mockups incorporating products, as follows, to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution:
1. Joint sealants in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this Section.
 2. Joint sealants - Provide two 4' long mockups for each joint sealant and each substrate.
 3. Deck coating systems - Provide two 4'x4' mockups for each deck coating system and each substrate.
 4. Vertical membrane system – 100 sf for each type
 5. Structural expansion joint system – 6 lf for each type, including transition details.
 6. Expansion joint nosing material - Provide two mockups of size required for adhesion testing for each nosing material and each substrate.

- I. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, deck coating, and expansion joint nosing material, field test their adhesion to substrates as follows:
 - 1. Locate field test mockup where indicated or, if not indicated, as directed by Architect.
 - 2. Conduct field tests for each application indicated below:
 - a. Each type of elastomeric sealant indicated and the applicable joint substrates.
 - b. Each type of nonelastomeric sealant indicated and the applicable joint substrates.
 - c. Each type of deck coating indicated and the applicable substrates.
 - d. Each type of expansion joint nosing material indicated and the applicable substrates.
 - 3. Notify Architect seven days in advance of dates and times when tests will be performed.
 - 4. Arrange for tests to take place with product manufacturer's technical representative present.
 - 5. Refer to Field Quality Control under Part 3 for additional requirements.
- J. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Meetings."

1.5 PERFORMANCE REQUIREMENTS

- A. Provide products that establish and maintain watertight and airtight continuous waterproofing system without staining or deteriorating joint substrates.

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Apply waterproofing systems within the range of ambient and substrate temperatures recommended in writing by manufacturer. Do not apply waterproofing systems to damp or wet substrates, when temperatures are below 40 deg F (5 deg C), when relative humidity exceeds 85 percent, or when temperatures are less than 5 deg F (3 deg C) above dew point.
- B. Do not proceed with installation of waterproofing systems under the following conditions:

1. Do not apply waterproofing systems in snow, rain, fog, or mist, or when such weather conditions are imminent during the application and curing period. Apply only when frost-free conditions occur throughout the depth of substrate.
 2. Contaminants capable of interfering with adhesion have not yet been removed from substrates.
 3. Where conditions exist that do not meet the manufacturer's requirements for applications indicated.
 4. Where conditions exist that can cause off gassing of the waterproofing systems.
- C. Do not install waterproofing systems until items that penetrate the waterproofing have been installed.

1.7 WARRANTY

- A. The system manufacturer and the approved applicator shall furnish a written performance joint warranty that, subject to certain specific exclusions as described in such joint warranty, the system provided will be free of defects related to workmanship or material deficiency. The following conditions shall be specifically covered under the joint warranty:
1. Cohesive or adhesive failure of materials.
 2. Weathering deficiencies resulting in failure of the system to provide its intended function.
 3. Abrasion or tear failure of the system resulting from normal traffic use. (Abrasive maintenance equipment, truck and construction traffic are not normal traffic use and related problems are exempted from the warranty.)
 4. Joint Warranty Period: Refer to Section 1.7.C.1 below for joint warranty period requirements, with the exception of concrete sealer.
- B. The system manufacturer and the approved applicator shall submit to the Owner for approval a detailed joint warranty statement consistent with the terms of this specification prior to construction. The approved joint warranty shall represent the sole warranty statement and warrant obligation for the project relating to this trade. Where an apparent conflict is found to exist with respect to the warranty language of this section and the detailed warranty statement, the more stringent warranty requirement shall supersede and control.
- C. Special Manufacturer and Installer Joint Warranty: Manufacturer's standard form in which the Manufacturer and Installer jointly agree to furnish and repair or replace the

product(s) that do not comply with performance and other requirements specified in this Section within specified warranty period.

1. Joint Warranty Period for all products listed in Part 2 of this Section, unless noted otherwise: Five years from date of Substantial Completion.

D. Special joint warranty specified in this article exclude deterioration or failure from the following:

1. Movement caused by structural settlement or errors attributable to design or construction resulting in stresses exceeding the manufacturer's written specifications for elongation and compression.
2. Disintegration from natural causes exceeding design specifications.
3. Mechanical damage caused by individuals, tools, or other outside agents.
4. Changes in appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products listed in other Part 2 articles.

2.2 MATERIALS, GENERAL

- A. Compatibility: Provide waterproofing systems including backings, and other related materials that are compatible with one another and with substrates under conditions of service and application, as demonstrated by the system manufacturer, based on testing and field experience.
- B. VOC Content of Interior Sealants: Provide sealants and sealant primers for use inside the weatherproofing system that comply with the following limits for VOC content when calculated according to 40 CFR 59, Part 59, Subpart D (EPA Method 24):
 1. Architectural Sealants: 250 g/L.
 2. Sealant Primers for Nonporous Substrates: 250 g/L.
 3. Sealant Primers for Porous Substrates: 775 g/L.
- C. Protective Concrete Sealer System:
 1. Acceptable concrete sealers are listed below. Application rates and solids content shall be in accordance with certified test results on the NCHRP 244 performance criteria.

2. Four Inch Cube Tests: 75% effective in reducing water absorption when compared to an untreated control sample.
 3. Southern Exposure Tests: 90% effective in reducing chloride ion content when compared to an untreated control sample.
 4. The following materials are approved for usage under this section:
 - a. 40% Solids Content:
 - 1) "Iso-Flex 618 – 40 VOC", LymTal International Inc.
 - 2) "Protectosil Chem-Trete BSM 40D", Evonik Industries.
 - 3) "MasterProtect H 440" or "MasterProtectH 440 HZ", BASF Building Systems.
 - 4) "Euco-Guard S40" or "Baracade Silane 40", Euclid Chemical.
 - 5) "Sealmaster 40%", Kelmar Waterproofing Systems, Technical Barrier System, Inc.
 - 6) "Loxon 40% VOC Silane", Sherwin Williams.
 - 7) "Klere-Seal 940-S VOC", Pecora Corporation.
 - 8) "Penseal 244-40-S" or "Powerseal 40-W VOC", Vexcon Chemicals, Inc
 5. Apply Sealer to the following locations:
 - a. Slab-on-grade and supported levels within the parking deck.
 - b. Concrete approach drives within the construction limits.
- D. Elastomeric Traffic Deck Coating:
1. Traffic deck coating systems specified herein shall be complete systems of compatible materials. Components of systems shall include a base membrane, a traffic topping and all sealants, primers, flashing, aggregates and miscellaneous materials as required by the manufacturer to complete the system.
 2. Traffic deck coating systems shall meet the following slip resistance requirements:
 - a. Coefficient of friction not less than 0.85 when tested under wet conditions.
 - b. Variation in slip resistance test results not greater than 0.10.
 - c. Refer to Field Quality Control under Part 3 for additional requirements.
 3. The following deck coating systems are approved for usage under this section:
 - a. Urethane Systems:

- 1) The following materials are approved for usage under this section, subject to compliance with requirements:
 - a) "Autogard FC", Neogard, Division of Jones-Blair.
 - b) "Iso-Flex 750U", LymTal International Inc.
 - c) "MasterSeal Traffic 2500", BASF Building Systems.
 - d) "Sikalastic 710/715" or "Sikalastic 720/745", Sika Corporation.
 - e) "Pecora-Deck 800", Pecora Corporation.
 - f) "Qualideck Vehicular Traffic Bearing Membrane System", Advanced Polymer Technology Corporation.
- 2) Application rates for medium and heavy duty systems: rates are for bidding purposes and are to be confirmed in the field using a 100 sf mockup.
 - a) Primer: 0.33 gal. minimum per 100 sf (300 sq. ft. maximum per gal.)
 - b) Polyurethane base coat: 1.33 gal. minimum per 100 sf (75 sq. ft. maximum per gal.)
 - c) Polyurethane wear coat: 0.5 gal. minimum per 100 sf (200 sq. ft. maximum per gal.)
 - d) Broadcast aggregate into wear coat: 15 lbs. minimum per 100 sq. ft. to excess
 - e) 2nd Polyurethane wear coat (*for heavy duty systems*): 0.75 gal. minimum per 100 sf (133 sq. ft. maximum per gal.)
 - f) 2nd Broadcast aggregate into wear coat (*for heavy duty systems*): 15 lbs. minimum per 100 sq. ft. to excess
 - g) Polyurethane seal coat: 0.75 gal. minimum per 100 sf (133 sq. ft. maximum per gal.).
- 3) Use medium-duty system for stalls and heavy-duty system for the drive and turning lanes. Average coating thickness exclusive of aggregate:
 - a) Medium duty system: 46 dry mils
 - b) Heavy duty system: 58 dry mils
- 4) Use aromatic top coat on lower tiers and 100% aliphatic top coat on top tier.

5) Apply Urethane System to the following areas:

- a) At areas over occupied spaces, conditioned spaces, rooms with equipment and as shown on the Drawings.

E. Slab and Deck Control Joint Sealant System:

1. Sealants specified under this section shall be a complete system of compatible materials designed to produce waterproof, traffic-bearing control joint seals as detailed in the drawings. Primers, backer rods and related miscellaneous materials shall be used as recommended by the manufacturer.
2. All materials specified herein shall be unmodified polyurethanes containing no adulterants and shall meet the standards defined in federal specification ASTM C920, Type M or S, Class 25, self-leveling and non-sag sealants.
3. The following materials are approved for usage under this section:
 - a. Sealant for Horizontal (Non-Cove) Joints:
 - 1) "Iso-Flex 880GB/881/830", LymTal International Inc.
 - 2) "Dynatred", Pecora Corporation.
 - 3) "MasterSeal SL 2", BASF Building Systems.
 - 4) "THC900/THC901" or "Vulkem 45 SSL", Tremco, Inc.
 - 5) "Sikaflex-2C SL", Sika Corporation.
 - b. Sealant for Vertical and Cove joints:
 - 1) "Iso-Flex 881/830", LymTal International Inc.
 - 2) "Dymeric 240FC", Tremco, Inc.
 - 3) "Sikaflex-2C NS", Sika Corporation.
 - 4) "Dynatrol II", Pecora Corporation.
 - 5) "MasterSeal NP 2", BASF Building Systems.
4. Apply Sealant System to all joints as noted on Drawings

F. Structural Expansion Joint Sealing Systems:

1. The expansion joint sealing system shall be a complete system of compatible materials designed to produce waterproof, traffic bearing expansion joint seals as detailed on Drawings.
 - a. Nosing, traffic plates, blockout fillers, bond breakers, primers and miscellaneous materials required for installation shall be recommended by the system manufacturer.
2. Premolded Expansion Joint System.

- a. The following premolded sealant systems are used singularly or in combination as detailed on the drawings and are approved for usage under this section:
 - 1) "Iso-Flex Factory Molded Textured Expansion Joint Sealing System", LymTal International Inc.
 - 2) "Dynaspan Expansion Joint System", Pecora Corporation.
 - 3) "PPT Series Premold Textured Sealing System", MM Systems Corporation.
 - 4) "Wabo UreFlex Expansion Joint System", Watson Bowman Acme, BASF The Chemical Company.
 - 5) "MS Series Premold Expansion Joint System", Balco, Inc.
 - b. Approved factory molded urethane expansion joint sealing systems shall meet the following requirements:
 - 1) The urethane expansion joint seal shall be factory molded off site, in the sealant manufacturer's facility. No exceptions to this requirement will be considered.
 - 2) The seal shall have low modulus, high elongation properties (Durometer, Shore A: 30+/- 5).
 - 3) Seal edges shall be abraded by power wire brushing in the factory prior to shipping.
 - 4) The system shall include the use of polymeric nosing consisting of a hard, polymeric compound designed to adhere the seal into place and protect against concrete edge spalling. The compound shall be a two-component polymer designed for rapid cure with higher durometer than the factory molded seal.
 - c. Use the premolded expansion joint system at joints between the garage superstructure and the stairs/elevator towers at all tiers and as shown on the Drawings.
3. Ribbed Extruded Elastomeric Expansion Joint System.
 - a. The following extruded elastomeric seal systems are used singularly or in combination as detailed on the drawings and are approved for usage under this section:

- 1) "Thermaflex TCR Series Expansion Joint Sealing System", Emseal Corporation.
 - 2) "ZB Series Expansion Joint System", C/S Group.
 - 3) "MM LokCrete Membrane System", MM Systems Corporation.
 - 4) "Iso-Flex J30L Winged Expansion Joint System", LymTal International, Inc.
 - 5) "Wabo ME Series Expansion Joint System", Watson Bowman Acme, BASF The Chemical Company.
 - 6) "CS Series Chambered Seal System", Balco, Inc.
 - 7) "Polycrete CR Series Membrane System", Erie Metal Specialties.
 - 8) "Vulkem WF Series Vehicular Expansion Joints", Tremco, Inc.
- b. Approved extruded elastomeric expansion joint sealing systems shall meet the following requirements:
- 1) The expansion joint seal shall be heavy-duty, impact absorbing extruded rubber membrane gland with ribbed and perforated flanges capable of resisting heavy duty traffic.
 - 2) The exposed surface shall be non-metallic, skid resistant and resistant to ultra-violet rays and chemicals.
 - 3) Seal gland shall be heat weldable to ensure continuity of seal throughout.
 - 4) The polyurethane elastomeric concrete nosing shall be reinforced with compatible aggregates for compressive strength and abrasion-resistance while preserving its flexibility during joint movements.
 - 5) The elastomeric gland shall be fully embedded in the concrete nosing thereby encapsulating the perforated flanges and creating watertight seal throughout.
 - 6) Joint Seal Directional Changes - At all changes in direction provide seals with factory heat welded splices such as 90° corners, tees and crosses. The seal shall extend a minimum of 2'-0" in each direction from the factory splice. Only straight, butt splice connections shall be allowed on the jobsite following manufacturers written instructions. All factory and field fused connections shall incorporate bonding of

the complete seal profile. This includes fusing of all internal and external web configurations.

- c. Use ribbed extruded elastomeric expansion joint system at the transition joint between slab-on-grade and structural slab at the ground tier and as shown on the Drawings.
- 4. Bolt-Down, Extruded Elastomeric Seal Expansion Joint System.
 - a. The following extruded elastomeric seal systems are used singularly or in combination as detailed on the drawings and are approved for usage under this section:
 - 1) "Wabo Elastoflex Expansion Joint System", Watson Bowman Acme, BASF The Chemical Company.
 - 2) "MM Elastelok Membrane System", MM Systems Corporation.
 - 3) "Iso-Flex Dura-Block System", LymTal International, Inc.
 - 4) "RB Series Heavy-Duty Rubber Block System", Balco, Inc.
 - b. Approved bolt-down extruded elastomeric expansion joint sealing systems shall meet the following requirements:
 - 1) The expansion joint seal shall be heavy duty, shock absorbing steel reinforced anchor block capable of resisting heavy duty traffic. No exceptions to this requirement will be considered.
 - 2) The exposed surface shall be non-metallic, skid resistant and resistant to ultra-violet rays and chemicals.
 - 3) Seal gland shall be heat weldable to ensure continuity of seal throughout.
 - 4) The elastomeric seal shall be mechanically bolted down to the concrete surface beneath using epoxy anchors over a continuous, full width bedding compound creating watertight seal throughout.
 - 5) Joint Seal Directional Changes - At all changes in direction provide seals with factory heat welded splices such as 90° corners, tees and crosses. The seal shall extend a minimum of 2'-0" in each direction from the factory splice. Only straight, butt splice connections shall be allowed on the jobsite following manufacturers written instructions. All factory and field fused connections shall incorporate bonding of

the complete seal profile. This includes fusing of all internal and external web configurations.

- c. Use bolt-down extruded expansion joint system strictly at joints within the garage superstructure at the top tier where the joints would be exposed to snow plows and as shown on the Drawings.

G. ARCHITECTURAL BUILDING JOINT SEALING SYSTEM

1. The expansion joint sealing system shall be a complete system of compatible materials designed to produce waterproof joint seals as detailed on Drawings.
 - a. Bond breakers, primers and miscellaneous materials required for installation shall be recommended by the system manufacturer.
2. Expansion Joint Sealing System.
 - a. The following joint sealing systems are used singularly or in combination as detailed on the drawings and are approved for usage under this section:
 - 1) "Colorseal Joint Sealing System", Emseal Joint Systems Ltd.
 - 2) "Evazote Phyzite System", Capital Services.
 - 3) "Everlastic Wide Joint Seal", Williams Products, Inc.
 - 4) "MM Color Joint/ESS or SIF Series", MM Systems Corporation.
 - 5) "Wabo WeatherSeal Colorable Expansion Joint System", Watson Bowman Acme, BASF The Chemical Company.
 - 6) "BCSW Series Pre-compressed Seal System", Balco Inc.
 - 7) "CS Series Foam Seal System", Erie Metal Specialties.
 - 8) "VF Series Expansion Joint System", C/S Group.

2.3 JOINT-SEALANT BACKING

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C 1330, as approved in writing by joint-sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance, select from the following types:
 1. Type C (closed-cell material with a surface skin).
 2. Type O (open-cell material)

3. Type B (bicellular material with a surface skin)

- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D 1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to **minus 26 deg F (minus 32 deg C)**. Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and to otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 GENERAL

- A. All work shall be installed in strict accordance with system manufacturer's recommendations employing trained installers utilizing proper tools and equipment and working under the direct supervision of a technically competent and experienced supervisor. An authorized technical representative shall attend a pre-installation conference, be present for the first day of installation and provide a minimum of three field inspection reports to the Architect during the duration of the installation.
- B. All surfaces related to work under this section shall be inspected by the applicator prior to commencing work. Any conditions discovered which render the substrate unsuitable shall be reported and satisfactorily corrected prior to installation of the specified system.
- C. Coordinate and verify that related work items meet the following requirements:

1. All surfaces shall be clean, dry and of sound substrate at time of application. Surfaces shall be provided free of voids, ridges and sharp projections.
2. Concrete surface finishes shall be subject to approval of the applicator.
3. Concrete surfaces shall be water cured or cured with a compatible curing compound as recommended by the manufacturer.
4. Concrete surfaces shall have cured for an acceptable period as recommended by the system manufacturer for the various components of the applicable system.

D. Environmental Conditions:

1. System application shall be at temperatures as recommended by the system manufacturer.
2. The deck surface shall be dry at time of application according to ASTM D4263, Standard Test Method for Indicating Moisture in Concrete.
3. Provide adequate ventilation in accordance with system manufacturer's recommendations during installation of the deck waterproofing system.

E. Protect all work areas from traffic until fully cured.

3.2 EXAMINATION

- A. Examine joints indicated to receive waterproofing system, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting product performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.3 PROTECTIVE CONCRETE SEALER SYSTEM

- A. Clean surfaces to be treated in accordance with the system manufacturer's recommendations. Acceptable methods include sweeping, blowing, vacuuming, pressure washing, water blasting, acid etching, sand blasting, or shot blasting as required to remove all laitance and surface contaminants to insure proper penetration and/or adhesion of the sealer.
- B. Seal all joints prior to general surface treatment.
- C. Select and install a test section prior to general application to verify installation procedures, application rates, adhesion, penetration and condition of the finished surface.
- D. Concrete sealer shall be applied in accordance with system manufacturer's recommendation at the same rates and solids contents as tested against the criteria established in NCHRP 244.

- E. Materials shall be applied by pressure sprayer, spray bar or roller.
- F. Application rate shall be 125 sq. ft. per gallon based on a 40% silane sealer.
- G. Unsatisfactory results rejected under Section 1.4.E shall be grounds for rejection of sealer and sealer application or sealer reapplication using an approved product shall be completed at no additional cost to the Owner.
- H. Sealer shall not be applied until concrete has fully cured but no earlier than 14 days after concrete has been poured. Striping shall not be placed until full cure of concrete sealer (generally, 14 days @ 70 degrees or higher) or bituminous pavement (generally, 30 days @ 45 degrees or higher) has been obtained.

3.4 ELASTOMERIC TRAFFIC DECK COATING SYSTEM

- A. All traffic deck coatings are to be applied to acceptable clean, dry, sound substrates. Clean surfaces to be treated in accordance with the system manufacturer's recommendations. Acceptable methods include sweeping, blowing, vacuuming, pressure washing, water blasting, acid etching, sand blasting, or shot blasting as required to remove all laitance and surface contaminants to insure proper adhesion of the deck coating.
- B. Select and install a test area prior to general application to establish procedures, verify adhesion and acceptable appearance.
- C. Surface preparation shall produce a surface profile matching CSP 4, 5 or 6 per ICRI 03732, as required to meet the requirements of the selected deck coating. Sweep and vacuum roughened surface to remove debris followed by low-pressure water cleaning. Coordinate surface preparation with the surface preparation for the corrosion-inhibiting treatment, as applicable.
- D. Notify Architect 7 days prior to completion of the surface preparation. Meet with the Architect and manufacturer's representative to review surface preparation, joint preparation, adhesion test results, and crack preparation, as applicable. All joint and crack preparation shall be included in the cost of the traffic deck coating system.
 - 1. Seal all underlying control and construction joints.
 - 2. Cracks greater than 1/16"
 - a. All static cracks shall be routed (V-groove) and gravity fed with a polymer sealer. Fill cracks with oven-dried sand before applying the polymer sealer per the manufacturer's requirements. After application of the polymer sealer, broadcast dry silica sand to refusal evenly over the crack.

- b. All dynamic cracks shall be routed (U-groove) and receive bond breaker and sealant as detailed.
 - 3. Detail all joints and cracks, including cracks less than 1/16", with liquid flashing a distance of 3" on each side of the joint/crack to yield a total thickness of 30 dry mils. All dynamic cracks and joints, cracks and joints 1" and wider, and all precast double tee joints shall receive reinforcing fabric embedded in the liquid flashing detail strip. The reinforcing fabric shall be compatible with the selected deck coating system and shall prevent the deck coating system from cracking due to thermal and dynamic movement of the crack or joint. However, the reinforced detail strip is not expected to prevent cracking of the deck coating system if there are structural deficiencies that causes excessive movement, such as broken double tee connections.
 - E. Other detailing work including sealing around drains, penetrations, curb, column and wall bases, etc., shall be accomplished in accordance with system manufacturer's recommendations prior to general application.
 - F. Provide a grid system marked on the deck surface to designate the area for which a container of material must be used evenly applied to obtain the desired average dry mil film thickness. A wet mil gauge shall also be used to randomly verify that mil thickness at application is consistent with system manufacturer's recommendations.
 - G. Broadcast clean, dry silica aggregate into top coats to provide a skid resistant surface as recommended by system manufacturer.
 - H. Application shall be by squeegee, roller and power sprayer.
 - I. Install the Elastomeric Traffic Deck Coatings in accordance with a "wear-rated" heavy and medium duty system per Section 2.2.D.
- 3.5 SLAB AND DECK CONTROL JOINT SEALANT SYSTEM
- A. All sealants are to be applied to clean, dry, sound substrates. Follow system manufacturer's recommendations for cleaning and preparation of joints. Tooled control joints provided by the Goldblatt Groover #06-314-M7 shall be prepared by grinding with V- shaped wheel prior to sealing.
 - B. Select and install a test section prior to general application to verify adhesion and acceptable appearance.
 - C. Backer rods, bond breakers and primers shall be used in accordance with system manufacturer's recommendations.

- D. Care shall be taken to completely fill joints without overflowing the joint or smearing adjacent surfaces.
- E. Exposed joints shall be filled with sealant and tooled to a slightly recessed configuration to avoid direct contact with wheel traffic.
- F. Sealant shall not be applied until after concrete curing procedures has been completed (normally at least 7 days after concrete has been poured).

3.6 STRUCTURAL EXPANSION JOINT SEALING SYSTEM

- A. General:
 - 1. Submit product data of expansion joint system to be used.
 - 2. Coordinate expansion joint system with other related work before installation of such work.
 - 3. Provide 6-inch vertical return upwards at column or wall termination as applicable.
- B. Installation of the Factory Molded Textured Expansion Joint Seal System
 - 1. Bed and affix the traffic plate on one side of the joint and allow it to move on the other side by placing a bond breaker over the bedding on the free side.
 - 2. Place and adhere the factory molded seal in the joint recess in accordance with procedures recommended by the system manufacturer, taking care to make the surface flush with the riding surface of the adjacent deck.
- C. Installation of the Ribbed and Perforated Elastomeric Expansion Joint System.
 - 1. Provide blockouts in the concrete surface, of sufficient width and depth to receive the specified system, to be formed at the expansion joint by the concrete contractor.
 - 2. Layout the extruded gland at maximum length possible and set the gap dimension according to the manufacturer's recommended installation temperature. Embed glands fully in the polymeric concrete nosing including perforations.
 - 3. Fill concrete blockouts with approved polymeric nosing material flush to the top of the extruded gland and the driving surface.
 - 4. Install secondary seal where applicable.
- D. Installation of the Bolt-Down Elastomeric Expansion Joint System.

1. Provide blockouts in the concrete surface, of sufficient width and depth to receive the specified system, to be formed at the expansion joint by the concrete contractor.
2. Install the anchor bolts at proper spacing and set the gap dimension according to the manufacturer's recommended installation temperature. Seal all gaps including boltholes using heat weldable sealing gland.
3. Fill concrete blockouts with approved polymeric nosing material flush to the top of the metal edge anchor strips and the driving surface.

3.7 ARCHITECTURAL BUILDING JOINT SEALING SYSTEM

A. General:

1. Submit product data of expansion joint sealing system to be used.
2. Coordinate expansion joint sealing system with other related work before installation of such work.

B. Installation of the Architectural Building Joint Sealing System

1. Place and adhere the joint sealing system in the joints in accordance with procedures recommended by the system manufacturer, taking care to make the surface flush with the surface of the adjacent structure.

3.8 FIELD QUALITY CONTROL

A. Joint Sealant Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:

1. Extent of Testing: Test mockups and completed elastomeric sealant joints as follows:
 - a. Perform 2 tests for each mockup.
 - b. Perform 10 tests for the first 1000 feet (300 m) of joint length for each type of elastomeric sealant and joint substrate.
 - c. Perform 1 test for each 1000 feet (300 m) of joint length thereafter or 1 test per each floor.
2. Test Method: ASTM C 1193, Appendix X1.1.
 - a. As appropriate for type of joint-sealant application indicated, test joint sealants according to one of the following:
 - 1) Method A, Field-Applied Sealant Joint Hand Pull Tab
 - 2) Method B, Exposed Surface Finish Hand Pull Tab
 - 3) Method C, Field-Applied Sealant Joint Hand Pull Flap

- 4) Method D, Water Immersion.
 - b. For joints with dissimilar substrates, verify adhesion to each substrate separately; do this by extending cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
 3. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field-adhesion-test log.
 4. Inspect tested joints and report on the following:
 - a. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 - b. Whether sealants filled joint cavities and are free of voids.
 - c. Whether sealant dimensions and configurations comply with specified requirements.
 5. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
 6. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.
- B. Deck Coating Field-Adhesion Testing: Field test deck coating adhesion to substrates as follows:
1. Extent of Testing: Test mockups and completed deck coatings as follows:
 - a. Perform 2 tests for each mockup.
 - b. Perform 6 tests for the first 10,000 square feet of deck coating for each type of deck coating and substrate.
 - c. Perform 1 test for each 10,000 square feet of deck coating thereafter, but not less than 1 test per floor.
 2. Test Method: ASTM D 7234.

3. Inspect deck coating for bubbles, voids, aggregate distribution, and for application complying with specified requirements. Record results in a field-adhesion-test log.
 4. Inspect deck coating preparation, installation, and testing. Record results in a log and report on the following:
 - a. Dates when surface preparation was performed.
 - b. Type of surface preparation.
 - c. If surface contaminants such as engine oil were present on the slab prior to surface preparation and cleaning.
 - d. If surface contaminants remain on the slab after surface preparation and cleaning.
 - e. Relative humidity of the slabs prior to application of deck coatings.
 - f. Time, date, temperature, precipitation, relative humidity, and sun exposure when deck coatings were installed. Note if conditions changed during the installation.
 - g. Type of materials used for deck coating installation and wait times between each application.
 - h. Deck coating dry mil thickness and if the thickness complies with specified requirements.
 - i. Test dates, test locations, and adhesion results (whether deck coating failed to adhere to substrates or tore cohesively).
 - j. Names of persons who performed surface preparation, who performed relative humidity testing, who installed deck coatings, and who performed adhesion tests.
 5. Repair deck coatings pulled from test area by applying new deck coating following same procedures used originally. Ensure that original surfaces are clean and that new deck coating overlaps original deck coating.
- C. Deck Coating Slip Resistance Testing: Field test deck coating slip resistance as follows:
1. Extent of Testing: Test mockups and completed deck coatings as follows:
 - a. Perform 2 tests for each mockup.
 - b. Perform 6 tests for the first 10,000 square feet of deck coating for each type of deck coating.

- c. Perform 1 test for each 10,000 square feet of deck coating thereafter, but not less than 1 test per floor.
 2. Test Method: ASTM F 1679 under wet conditions.
 3. Inspect deck coating for variations in aggregate distribution. Locate tests at areas with high density of aggregate and with low density of aggregate. Record results in a log and report on the following:
 - a. Test dates, test locations, and slip resistance results.
 - b. Names of person who performed tests.
 - c. Approximate area (square feet) of deck coating that exhibits a low density of aggregate, an average density of aggregate, and a high density of aggregate.
 4. Repair deck coatings pulled from test area by applying new deck coating following same procedures used originally. Ensure that original surfaces are clean and that new deck coating overlaps original deck coating.
- D. Expansion Joint Nosing Material Field-Adhesion Testing: Field test nosing material adhesion to substrates as follows:
1. Extent of Testing: Test mockups as follows:
 - a. Perform 2 tests for each mockup.
 2. Test Method: ASTM D 7234.
 3. Inspect nosing material preparation, installation, and testing. Record results in a log and report on the following:
 - a. Dates when surface preparation was performed.
 - b. Type of surface preparation.
 - c. If surface contaminants such as engine oil were present on the slab prior to surface preparation and cleaning.
 - d. If surface contaminants remain on the slab after surface preparation and cleaning.
 - e. Relative humidity of the slabs prior to application of nosing material.
 - f. Time, date, temperature, precipitation, relative humidity, and sun exposure when expansion joints were installed. Note if conditions changed during the installation.
 - g. Type of materials used for nosing material installation and wait times between each application.

- h. Test dates, test locations, and adhesion results (whether nosing material failed to adhere to substrates or tore cohesively).
 - i. Names of persons who performed surface preparation, who performed relative humidity testing, who installed nosing material, and who performed adhesion tests.
 - 4. Remove nosing material mockup after testing and prepare the substrate for installation of the expansion joint. Repair the substrate if necessary.
- E. Evaluation of Field Test Results: Products not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove products that fail to adhere to substrates during testing or to comply with other requirements. Reapply mockups and retest until test results prove products comply with indicated requirements. Do not use products that fail to adhere to substrates during testing.

3.9 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.10 PROTECTION

- A. Protect waterproofing systems during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so systems are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated products immediately so installations with repaired areas are indistinguishable from original work.

E N D OF SECTION 079020

SECTION 079200 - JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes:

1. Exterior sealants.
2. Exterior EIFS sealants.
3. Exterior and interior traffic sealants.
4. Interior sealants.
5. Interior food contact sealants.
6. Interior sanitary sealants.
7. Exterior and interior water immersed sealants.
8. Metal lap joint sealants.
9. Threshold and sheet metal bedding sealants.
10. Joint accessories.
11. Security sealants.

- B. Related Sections include the following:

1. Division 3 Section "03 30 00" for concrete control and expansion joint fillers and gaskets.
2. Division 7 Section "Through Penetration Firestop System" for building joint-sealant systems.
3. Division 8 Section "Glazing" for glazing sealants.

1.3 SUBMITTALS

- A. Shop Drawing:

1. Submit a Sealant Schedule, and related details, indicating specific installation and interface between sealants and building materials for each type of joint sealant and joint backing material used in this specification. Use SAME reference designations as indicated in this Specification for preparation of the Joint Sealant Schedule in Part 3.6. Submittals are subject to the requirements of Division 1 Specification Section "Submittals."

- B. Product Data:

1. For each joint-sealant product indicated.

C. Samples:

1. Submit standard cured color samples and charts for each sealant type illustrating full range of standard and custom colors.

D. Manufacturer's Certificate:

1. Signed by manufacturers of joint sealants certifying that products furnished comply with requirements and are suitable for the use indicated.
2. For manufacturer's products that include the phrase, "but are not limited to the following," the Contractor shall be responsible to provide certification that the submittal product complies with the specified product. This certification is subject to the requirements of Division 1 Specification Section "Submittals," Part 1, Definitions.

E. Qualifications Data:

1. For firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified. Provide SWRI (Sealant, Waterproofing and Restoration Institute) Validation Certificate.

F. Compatibility and Adhesion from sealant manufacturer indicating the following:

1. Building materials forming joint and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
3. Preconstruction Compatibility and Adhesion Field Test for each sealant and building material.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data:

1. Submit recommended inspection intervals.
2. Submit instructions for repairing and replacing failed sealed joints.

1.5 QUALITY ASSURANCE

1. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project. Provide SWRI (Sealant, Waterproofing and Restoration Institute) Validation Certificate.

- B. Source Limitations: Obtain each kind of joint sealant from single source from single manufacturer.
- C. Mockups: Install sealant in mockups of assemblies specified in other Sections that are indicated to receive joint sealants specified in this Section. Use materials and installation methods specified in this Section.
- D. Preinstallation Conference: Conduct conference at Project site.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials to Project site in original unopened containers or bundles with labels indicating manufacturer, product name and designation, color, expiration date, pot life, curing time and mixing instructions for multicomponent materials.
- B. Store and handle materials in compliance with manufacturer's written instructions to prevent their deterioration or damage due to moisture, high or low temperatures, contaminants or other causes.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer.
 - 2. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 40 deg F.
 - 3. When joint substrates are wet.
- B. Joint-Width Conditions: Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions: Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.8 WARRANTY

- A. General Warranty: Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Special Installer's Warranty: Written warranty, signed by Installer agreeing to repair or replace elastomeric joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.

1. Warranty Period: Two years from date of Substantial Completion.
- C. Special warranties specified in this Article exclude deterioration or failure of elastomeric joint sealants from the following:
1. Movement of the structure resulting in stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression caused by structural settlement or errors attributable to design or construction.
 2. Disintegration of joint substrates from natural causes exceeding design specifications.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience for the following sealant types:
1. Multi-component sealants cure by chemical reaction. Cure times are predictable depending on atmospheric temperature. Silicone sealant cure is not affected by temperature, however, frost and moisture at bond line will impair adhesion.
 2. Single component sealants cure by reaction with moisture. Cure times will vary depending on atmospheric humidity and temperature.
 3. Fast cure (FC) sealants provide lesser cure times than corresponding standard cure products. Longer cure times will permit more accumulation of dust and other air-borne contamination on surface of sealant, potentially causing apparent color change.
 4. Sealant Types are M – Multi-Component and S – Single Component.
 5. Sealant Grades are P – Pourable or Self-Leveling used for horizontal traffic joints and NS – Non-Sag or Gunnable used for vertical and non-traffic joints.
 6. Sealant Classes are 25, 50, and 100/50 (extension/compression) representing movement capability in percent of joint width. Joint movement is based on the relative percentage of installed width. Design to a minimum of 4 times anticipated movement to accommodate design tolerances and expected movement based on coefficient of thermal expansion.
 7. Sealant Uses are T – Traffic, NT – Non-Traffic, I – Immersion, M – Mortar, A – Aluminum, and O – Other. Use O includes color anodized aluminum, metals other than aluminum, painted surfaces, brick, stone, tile, and wood for example.
 8. Immersion rated sealant applications require primer.
- B. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
1. Architectural Sealants: 250 g/L.
 2. Sealant Primers for Nonporous Substrates: 250 g/L.

3. Sealant Primers for Porous Substrates: 775 g/L.

- C. Stain-Test-Response Characteristics: Where sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.
- D. Suitability for Contact with Food: Where sealants are indicated for joints that will come in repeated contact with food; provide products that comply with 21 CFR 177.2600.
- E. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range of standard and custom colors.

2.2 URETHANE SEALANT TYPES – For exterior or interior use.

- A. **U1** - Multi-Component, Non-Sag, Urethane: ASTM C920, Type M, Grade NS, Class 50; Uses NT. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Pecora Corporation; Dynatrol II.
 - 2. Polymeric Systems, Inc.; PSI-270.
 - 3. Tremco, Inc.; Dymeric 240 FC.
- B. **U2** - Multi-Component, Traffic-Grade Urethane: ASTM C920, Type M, Grade NS, Class 50; Uses T, Subject to compliance with requirements, products that may be incorporated in the Work include, but are not limited to, the following:
 - 1. Polymeric Systems, Inc.; PSI-270
 - 2. Tremco, Inc.; Dymeric 240 FC.
- C. **U3** - Single-Component, Non-Sag Urethane: ASTM C920, Type S, Grade NS, Class 100/50, Uses NT. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Sika Corporation, Construction Products Division; Sikaflex-15LM.
 - 2. Tremco, Inc.; Dymonic FC
- D. **U4** - Single-Component, Non-Sag Urethane: ASTM C920, Type S, Grade NS, Class 25, Uses NT. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Pecora Corporation; Dynatrol I-XL.
 - 2. Sika Corporation, Construction Products Division; Sikaflex-1a.
 - 3. Tremco, Inc.; Dymonic or Fulkem 116.
- E. **U5** - Single-Component, Pourable, Traffic-Grade Urethane: ASTM C920, Type S, Grade P, Class 25, Uses T. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Pecora Corporation; Urexpan NR-201.

2. Tremco, Inc; Vulkem 45SSL.
3. Sika Corporation, Construction Products Division; Sikaflex-1CSL.

F. **U6** - Immersible, Single Component, Pourable, Traffic-Grade Urethane: ASTM C 920, Type S, Grade P, Class 25, Uses T and I. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to the following:

1. Sika Corporation, Construction Products Division; Sikaflex-1CSL.
2. Tremco, Inc.; Vulkem 45 SSL.

G. **U7** - Immersible, Multicomponent, Pourable, Traffic-Grade, Urethane Joint Sealant: ASTM C920. Type M, Grade P, Class 25, for Use T and I. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:

1. LymTal International, Inc.; Iso-Flex 880GB.
2. May National Associates, Inc.; Bondaflex PUR 2 SL.
3. Tremco, Inc.; Vulkem 245

2.3 SILICONE SEALANT TYPES – For exterior or interior use.

A. **S1** - Single-Component, Non-Staining, Non-Sag, Neutral-Curing Silicone: ASTM C920, Type S, Grade NS, Class 50, Uses NT. Subject to compliance with requirements, products that may be incorporated into the work include, but are not limited to the following:

1. Dow Corning Corporation; 756SMS, 791, 795 or 995.
2. Tremco, Inc.; Spectrem 3.
3. Pecora Corporation; 864, 895 or 898.

B. **S2** - Single Component, Non-Sag, Neutral-Curing Silicone: ASTM C920, Type S, Grade NS, Class 100/50, Uses NT. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to the following:

1. Dow Corning Corporation; 790
2. Pecora Corporation; 301NS, 311NS.
3. Tremco, Inc.; Spectrem 1.

C. **S3** - Single Component, Non-Sag, Neutral-Curing Silicone: ASTM C920, Type S, Grade NS, Class 50, Uses NT. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to the following:

1. Dow Corning Corporation; 791, 795 or 995.
2. Pecora Corporation; 864, 895 or 898.
3. Tremco, Inc.; Spectrem 2, Proglaze SSG.

D. **S-4** - Single Component, Field-Tintable, Non-Sag, Neutral-Curing Silicone: ASTM C920, Type S, Grade NS, Class 50, Uses NT. Subject to compliance with

requirements, products that may be incorporated into the Work include, but are not limited to the following:

- a. Pecora Corporation; 890 FTS.
 - b. Tremco, Inc.; Spectrem 4TS.
- E. **S5** - Mildew-resistant, Single Component, Acid-Curing Silicone: ASTM C920, Type S, Grade NS, Class 25, uses NT. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to the following:
1. BASF Building Systems; Omniplus
 2. Dow Corning Corporation; 786 Mildew Resistant.
 3. Tremco, Inc.; Tremsil 200 Sanitary.

2.4 LATEX SEALANT TYPES – For Interior Use Only

- A. **L1** – Acrylic Latex or Siliconized Acrylic Latex, ASTM C834, Type OP, Grade NF. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to the following:
1. BASF Building Systems; Sonolac.
 2. Pecora Corporation; AC-20+.
 3. Tremco, Inc.; Tremflex 834.
- B. **L2** - Acoustical Joint Sealant for Exposed and Concealed Joints: ASTM C1311 Manufacturer's standard Non-sag, paintable, no staining latex sealant complying with ASTM C 834. Product effectively reduces airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E90. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to the following:
1. Tremco, Inc.; Acoustical Sealant.
 2. Pecora Corporation; AC-20 FTR, AIS-919.
 3. USG Corporation; SHEETROCK Acoustical Sealant.

2.5 SOLVENT-RELEASE-CURING-JOINT SEALANTS:

- A. **B1** - Butyl-Rubber-Based Joint Sealant: ASTM C 1311. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to the following.
1. Tremco, Inc.; Tremco Butyl Sealant.
 2. Bostik, Inc.; Chem-Calk 300.
 3. Pecora Corporation; BC-158.

2.6 PREFORMED JOINT SEALANTS – For exterior or interior applications per manufacturer's standards.

- A. **PF1** - Preformed Silicone Joint Sealants: Manufacturer's standard sealant consisting of procured low-modulus silicone extrusion, in sizes to fit joint widths indicated, combined with a neutral-curing silicone sealant for bonding extrusions to substrates. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to the following:

1. Dow Corning Corporation; 123 Silicone Seal
2. Pecora Corporation; Sil-Span
3. Tremco, Inc.; Simple Seal.

- B. **PF2** - Preformed Foam Joint Sealant: Manufacturer's standard preformed, precompressed, open-cell foam sealant manufactured from urethane foam with minimum density of 10 lb/cu.ft. (160 kg/cu.m) and impregnated with a nondrying, water-repellent agent. Factory produce in precompressed sizes in roll or stick form to fit joint widths indicated; coated on one side with a pressure-sensitive adhesive and covered with protective wrapping. Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to the following:

1. Tremco, Inc.; illbruk illmod 600.
2. EMSEAL Joint Systems, Ltd.; Emseal 25V.
3. School International, Inc.; Sealtite, Sealtite 50N.

2.7 JOINT SEALANT BACKING

- A. General: Provide sealant backings of material that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASATM C 1330, of type indicated below and size and density to control sealant depth and otherwise contribute to producing optimum sealant performance, paired to the sealant type. List the type on the Sealant Schedule.

1. **Type C**: Closed-cell material with a surface skin.
2. **Type O**: Open-cell material.
 - a. Bostik, Inc.
 - b. Pecora Corporation
 - c. Tremco, Inc.

2.8 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.

- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant back materials, free of oil residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
 - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
 - 2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining from above cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include, but are not limited to, the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - d. Exterior insulation and finish systems.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include, but are not limited to, the following:

- a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install sealant backings of type indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques to comply with the following and at the same time backings are installed:
 - 1. Place sealants so they directly contact and fully wet joint substrates.
 - 2. Completely fill recesses in each joint configuration.
 - 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.

1. Remove excess sealant from surfaces adjacent to joints.
2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
3. Provide concave joint profile per Figure 8A in ASTM C 1193, unless otherwise indicated.
4. Provide flush joint profile where indicated per Figure 8B in ASTM C1193.
5. Provide recessed joint configuration of recess depth and at locations indicated per Figure 8C in ASTM C 1193.

a. Use masking tape to protect surfaces adjacent to recessed tooled joints.

G. Installation of Preformed Silicone-Sealant System: Comply with the following requirements:

1. Apply masking tape to each side of joint, outside of area to be covered by sealant system.
2. Apply silicone sealant to each side of joint to produce a bead of size complying with preformed silicone-sealant system manufacturer's written instructions and covering a bonding area of not less than 3/8 inch (10 mm). Hold edge of sealant bead 1/4 inch (6 mm) inside masking tape.
3. Within 10 minutes of sealant application, press silicone extrusion into sealant to wet extrusion and substrate. Use a roller to apply consistent pressure and ensure uniform contact between sealant and both extrusion and substrate.
4. Complete installation of sealant system in horizontal joints before installing in vertical joints. Lap vertical joints over horizontal joints. At ends of joints, cut silicone extrusion with a razor knife.

H. Installation of Preformed Foam Sealants: Install each length of sealant immediately after removing protective wrapping. Do not pull or stretch material. Produce seal continuity at ends, turns, and intersections of joints. For applications at low ambient temperatures, apply heat to sealant in compliance with sealant manufacturer's written instructions.

I. Acoustical Sealant Installation: At sound-rated assemblies and elsewhere as indicated, seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations.

3.4 CLEANING

A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.6 JOINT-SEALANT SCHEDULE

Sealant types should be selected from the available listed products in Part 2 of this specification section. These sealants shall be indicated on the submittal schedule, using the same reference designation as indicated in Part 1.3.A. of this specification section.

- A. Exterior or Interior Sealant Joints

- 1. Applications:

- a. Control and expansion joints in cast-in-place concrete.
 - b. Joints between [architectural] [structural] precast concrete units.
 - c. Control and expansion joints in unit masonry.
 - d. Control and expansion joints in stone masonry.
 - e. Butt joints between metal panels.
 - f. Joints between different materials listed above.
 - g. Perimeter joints between materials listed above and frames of doors, windows, storefronts, louvers and similar openings.
 - h. Control and expansion joints in soffits and overhead surfaces.

- 2. Other exterior joints in vertical surfaces and non-traffic horizontal surfaces for which no other sealant is specified

- B. NOT USED.

- C. Interior Sanitary Sealant Joints.

- 1. Applications:

- a. Joints in toilet room and bathroom counter tops.
 - b. Joints between plumbing fixtures and adjacent materials.
 - c. Joints between locker room lockers and adjacent materials.
 - d. Joints between food service equipment and surrounding construction.
 - e. Other interior joints in wet areas where needed to limit mold and mildew growth.

- D. Immersed Sealant Joints.

- 1. Applications:

- a. Joints in fountains and water features.
- b. Joints in swimming pools.
- c. Joints in vertical and horizontal surfaces of other potable water storage structures.

E. Metal Lap and Bedding Sealant Joints.

1. Applications:

- a. Concealed lap and hook joints in sheet metal flashing and trim.
- b. Bedding joints under metal thresholds and saddles.
- c. Bedding joints between sheet metal flashing and other materials.

F. Preformed Joint Sealants:

1. Applications:

- a. Control and expansion joints in cast-in-place concrete.
- b. Joints between [architectural] [structural] precast concrete units.
- c. Control and expansion joints in unit masonry.
- d. Control and expansion joints in stone masonry.
- e. Butt joints between metal panels.
- f. Joints between different materials listed above.
- g. Perimeter joints between materials listed above and frames of doors, windows, storefronts, louvers and similar openings.
- h. Control and expansion joints in soffits and overhead surfaces.
- i. Other exterior joints in vertical surfaces and non-traffic horizontal surfaces for which no other sealant is specified.
- j. Joints between EIFS and other materials.

END OF SECTION 079200

SECTION 081100 STEEL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Standard hollow-metal steel doors.
 - 2. Standard hollow-metal steel frames.
 - 3. Borrow-lite frames and transom frames.
 - 4. Fire-rated door and frame assemblies.
- B. Related Sections include the following:
 - 1. Division 3 Sections "Precast Concrete" for building anchors into and grouting standard steel frames in wall construction.
 - 2. Division 8 Section "Glazing" for glazed lites in standard steel doors and frames.
 - 3. Division 8 Sections for "Door Hardware" for standard steel doors.
 - 4. Division 9 Section "Painting" for field painting standard steel doors and frames.

1.3 DEFINITIONS

- A. Minimum Thickness: Minimum thickness of base metal without coatings.

1.4 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, core descriptions, label compliance, fire-resistance and temperature-rise ratings, and finishes for each type of steel door and frame specified.
- B. Shop Drawings: In addition to requirements below, provide a schedule of standard steel doors and frames using same reference numbers for details and openings as those on Drawings:
 - 1. Elevations of each door design.
 - 2. Details of doors, including vertical and horizontal edge details.
 - 3. Frame details for each frame type, including dimensioned profiles.
 - 4. Details and locations of reinforcement and preparations for hardware.
 - 5. Details of each different wall opening condition.

6. Details of anchorages, accessories, joints, and connections.
7. Details of glazing frames and stops showing glazing.
8. Details of conduit and preparations for electrified door hardware and controls.
9. Details of removable transoms and supports.

C. Samples for Initial Selection: For units with factory-applied color finishes.

1. For each type of exposed finish required, prepared on Samples of not less than 3 by 5 inches.

D. Oversize Construction Certification: For standard steel door assemblies required to be fire rated and exceeding limitations of labeled assemblies; include statement that doors comply with requirements of design, materials, and construction but have not been subjected to fire test.

E. Product Test Reports: Based on evaluation of comprehensive fire tests performed by a qualified testing agency, for each type of standard steel door and frame.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: An employer of workers trained and approved by manufacturer.

B. Testing Agency Qualifications: An independent agency qualified according to ASTM E 329 for testing indicated, as documented according to ASTM E 548.

C. Source Limitations: Obtain standard steel doors and frames through one source from a single manufacturer.

D. Fire-Rated Door and Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated.

1. Test Pressure: Test according to NFPA 252 or UL 10C. After 5 minutes into the test, the neutral pressure level in furnace shall be established at 40 inches (1000 mm) or less above the sill.
2. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a testing agency acceptable to authorities having jurisdiction that doors comply with standard construction requirements for tested and labeled fire-protection-rated door assemblies except for size.
3. Temperature-Rise Rating: At exit enclosures, provide doors that have a temperature-rise rating of 450 deg F (250 deg C) maximum in 30 minutes of fire exposure.

E. Smoke-Control Door Assemblies: Comply with NFPA 105 or UL 1784.

F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Management and Coordination."

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver doors and frames palletized, wrapped, or crated to provide protection during transit and Project-site storage. Do not use nonvented plastic.
 - 1. Provide additional protection to prevent damage to finish of factory-finished doors and frames.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store doors and frames under cover at Project site. Place units in a vertical position with heads up, spaced by blocking, on minimum 4-inch- (102-mm-) high wood blocking. Avoid using nonvented plastic or canvas shelters that could create a humidity chamber.
 - 1. If wrappers on doors become wet, remove cartons immediately. Provide minimum 1/4-inch (6-mm) space between each stacked door to permit air circulation.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Verify openings by field measurements before fabrication and indicate measurements on Shop Drawings.
 - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish opening dimensions and proceed with fabricating standard steel frames without field measurements. Coordinate wall construction to ensure that actual opening dimensions correspond to established dimensions.

1.8 COORDINATION

- A. Coordinate installation of anchorages for standard steel frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Amweld Building Products, LLC.
2. Ceco Door Products. (**Trio-E Series – Basis of Design**)
3. CURRIES Company.
4. Republic Builders Products Company.
5. Steelcraft.

2.2 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- B. Hot-Rolled Steel Sheet: ASTM A 1011/A 1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- C. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with minimum A60 (ZF120) zinc-iron-alloy (galvannealed) coating designation.
- D. Electrolytic Zinc-Coated Steel Sheet: ASTM A 591/A 591M, Commercial Steel (CS), Class B coating; mill phosphatized.
- E. Supports and Anchors: After fabricating, galvanize units to be built into exterior walls according to ASTM A 153/A 153M, Class B.
- F. Inserts, Bolts, and Fasteners: Provide items to be built into exterior walls, hot-dip galvanized according to ASTM A 153/A 153M.
- G. Powder-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching standard steel door frames of type indicated.
- H. Grout: Comply with Division 4 Section "Unit Masonry Assemblies."
- I. Grout: Comply with ASTM C 476, with a slump of 4 inches (102 mm) for standard steel door frames built into concrete or masonry, as measured according to ASTM C 143/C 143M.
- J. Mineral-Fiber Insulation: ASTM C 665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool with 6- to 12-lb/cu. ft. (96- to 192-kg/cu. m) density; with maximum flame-spread and smoke-developed indexes of 25 and 50 respectively; passing ASTM E 136 for combustion characteristics.
- K. Glazing: Comply with requirements in Division 8 Section "Glazing."
- L. Bituminous Coating: Cold-applied asphalt mastic, SSPC-Paint 12, compounded for 15-mil (0.4-mm) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

2.3 STANDARD STEEL DOORS

- A. General: Provide doors of design indicated, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces, unless otherwise indicated. Comply with ANSI A250.8.
1. Design: Flush Panel.
 2. Core Construction: Manufacturer's standard kraft-paper honeycomb, polystyrene, polyurethane, mineral-board, or vertical steel-stiffener core that produces doors complying with ANSI A250.8.
 - a. Fire Door Core: As required to provide fire-protection and temperature-rise ratings indicated.
 - b. Thermal-Rated (Insulated) Doors: Where indicated, provide doors fabricated with thermal-resistance value (R-value) of not less than 4.0 deg F x h x sq. ft./Btu (0.704 K x sq. m/W) when tested according to ASTM C 1363. Injected polyurethane foam core has superior insulation characteristics with U-factor of .29 (Cecco Door Products -Trio-E Series, Basis of Design)
 - 1) Locations: Exterior doors and interior doors where indicated.
 3. Vertical Edges for Single-Acting Doors: Beveled edge
 - a. Beveled Edge: 1/8 inch in 2 inches (3 mm in 50 mm).
 4. Vertical Edges for Double-Acting Doors: Round vertical edges with 2-1/8-inch (54-mm) radius.
 5. Top and Bottom Edges: Closed with flush or inverted 0.042-inch- (1.0-mm-) thick end closures or channels of same material as face sheets.
 6. Tolerances: Comply with SDI 117, "Manufacturing Tolerances for Standard Steel Doors and Frames."
- B. Exterior Doors: Face sheets fabricated from galvaneal steel sheet. Provide doors complying with requirements indicated below by referencing ANSI A250.8 for level and model and ANSI A250.4 for physical-endurance level:
1. Level 3 and Physical Performance Level A (Extra Heavy Duty), Model 3 (Seamless). 16 Gage
 2. Construct doors with vertical steel stiffeners spaced 6" on center. Tack weld rib ends together and to top and bottom channels. Spot weld ribs to door face sheets at 6" on center.
- C. Interior Doors: Face sheets fabricated from cold-rolled steel sheet, unless otherwise indicated to comply with exterior door requirements. Provide doors complying with requirements indicated below by referencing ANSI A250.8 for level and model and ANSI A250.4 for physical-endurance level:
1. Level 2 and Physical Performance Level B (Heavy Duty), Model 2 (Seamless). 18 Gage.

- D. Hardware Reinforcement: Fabricate reinforcement plates from same material as door face sheets to comply with the following minimum sizes:
 - 1. Hinges: Minimum 7 gage mortised for 4 ½" or 5" longer than hinge, secured by not less than 6 spot welds. Drilled and tapped for fasteners in accordance with ANSI A156.7. Alternately, provide 14 gauge continuous hinge rail.
 - 2. Pivots: Minimum 0.167 inch (4.2 mm) thick by 1-1/2 inches (38 mm) wide by 6 inches (152 mm) longer than hinge, secured by not less than 6 spot welds.
 - 3. Lock Face, Closers, and Concealed Holders: Minimum 0.067 inch (1.7 mm) thick.
 - 4. All Other Surface-Mounted Hardware: Minimum 0.067 inch (1.7 mm) thick.
- E. Fabricate concealed stiffeners and hardware reinforcement from either cold- or hot-rolled steel sheet.

2.4 STANDARD STEEL FRAMES

- A. General: Comply with ANSI A250.8 and with details indicated for type and profile.
- B. Exterior Frames: Fabricated from metallic-coated steel sheet.
 - 1. Fabricate frames with mitered or coped and welded face corners and seamless face joints. Galvanealed steel finish.
 - 2. Frames shall be thermally-broken
 - 3. Frames for Level 3 Steel Doors: 14 gauge.
- C. Interior Frames: Fabricated from cold-rolled steel sheet, unless otherwise indicated to comply with exterior frame requirements.
 - 1. Fabricate frames with mitered or coped and welded face corners and seamless face joints.
 - 2. Frames for Level 2 Steel Doors: 16 gauge.
 - 3. Frames for Wood Doors: 16 gauge
 - 4. Frames for Borrowed Lights: 16 gauge.
- D. Hardware Reinforcement: Fabricate reinforcement plates from same material as frames to comply with the following minimum sizes:
 - 1. Hinges: Minimum 7 gage mortised for 4 ½" or 5" longer than hinge, secured by not less than 6 spot welds. Drilled and tapped for fasteners in accordance with ANSI A156.7. Alternately, provide 14 gauge continuous hinge rail.
 - 2. Pivots: Minimum 0.167 inch (4.2 mm) thick by 1-1/2 inches (38 mm) wide by 6 inches (152 mm) longer than hinge, secured by not less than 6 spot welds.
 - 3. Lock Face, Closers, and Concealed Holders: Minimum 0.067 inch (1.7 mm) thick.
 - 4. All Other Surface-Mounted Hardware: Minimum 0.067 inch (1.7 mm) thick.
- E. Supports and Anchors: Fabricated from electrolytic zinc-coated or metallic-coated steel sheet.

F. Jamb Anchors:

1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, not less than 0.042 inch (1.0 mm) thick, with corrugated or perforated straps not less than 2 inches (50 mm) wide by 10 inches (250 mm) long; or wire anchors not less than 0.177 inch (4.5 mm) thick.
2. Stud-Wall Type: Designed to engage stud, welded to back of frames; not less than 0.042 inch (1.0 mm) thick.
3. Compression Type for Slip-on Frames: Adjustable compression anchors.
4. Postinstalled Expansion Type for In-Place Concrete or Masonry: Minimum 3/8-inch- (9.5-mm-) diameter bolts with expansion shields or inserts. Provide pipe spacer from frame to wall, with throat reinforcement plate, welded to frame at each anchor location.

G. Floor Anchors: Formed from same material as frames, not less than 0.042 inch (1.0 mm) thick, and as follows:

1. Monolithic Concrete Slabs: Clip-type anchors, with two holes to receive fasteners.
2. Separate Topping Concrete Slabs: Adjustable-type anchors with extension clips, allowing not less than 2-inch (50-mm) height adjustment. Terminate bottom of frames at finish floor surface.

H. Fabricate concealed stiffeners and hardware reinforcement from either cold- or hot-rolled steel sheet.

I. Plaster Guards: Formed from same material as frames, not less than 0.016-inch (0.4-mm) thick.

2.5 STOPS AND MOLDINGS

- A. Moldings for Glazed Lites in Doors: Minimum 0.032 inch (0.8 mm) thick, fabricated from same material as door face sheet in which they are installed.
- B. Fixed Frame Moldings: Formed integral with standard steel frames, minimum 5/8 inch (16 mm) high, unless otherwise indicated.
- C. Loose Stops for Glazed Lites in Frames: Minimum 0.032 inch (0.8 mm) thick, fabricated from same material as frames in which they are installed.

2.6 FABRICATION

- A. General: Fabricate standard steel doors and frames to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.
- B. Standard Steel Doors:

1. Exterior Doors: Provide weep-hole openings in bottom of exterior doors to permit moisture to escape. Provide flush top caps and seal joints in top edges of doors against water penetration. Thresholds at exterior doors shall also be thermally broken (by Pemko or approved equal)
 2. Glazed Lites: Factory cut openings in doors.
- C. Standard Steel Frames: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
1. Welded Frames: Weld flush face joints continuously; grind, fill, dress, and make smooth, flush, and invisible.
 2. Sidelight and Transom Frames: Provide closed tubular members with no visible face seams or joints; fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
 3. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners, unless otherwise indicated.
 4. Plaster Guards: Weld guards to frame at back of hardware mortises in frames installed in concrete or masonry.
 5. Where installed in masonry, leave vertical mullions in frames open at top for grouting.
 6. Floor Anchors: Weld anchors to bottom of jambs and mullions with at least four spot welds per anchor.
 7. Jamb Anchors: Provide number and spacing of anchors as follows:
 - a. Masonry Type: Locate anchors not more than 18 inches (457 mm) from top and bottom of frame. Space anchors not more than 32 inches (813 mm) o.c. and as follows:
 - 1) Two anchors per jamb up to 60 inches (1524 mm) in height.
 - 2) Three anchors per jamb from 60 to 90 inches (1524 to 2286 mm) in height.
 - 3) Four anchors per jamb from 90 to 120 inches (2286 to 3048 mm) in height.
 - 4) Four anchors per jamb plus 1 additional anchor per jamb for each 24 inches (610 mm) or fraction thereof more than 120 inches (3048 mm) in height.
 - b. Stud-Wall Type: Locate anchors not more than 18 inches (457 mm) from top and bottom of frame. Space anchors not more than 32 inches (813 mm) o.c. and as follows:
 - 1) Three anchors per jamb up to 60 inches (1524 mm) in height.
 - 2) Four anchors per jamb from 60 to 90 inches (1524 to 2286 mm) in height.
 - 3) Five anchors per jamb from 90 to 96 inches (2286 to 2438 mm) in height.
 - 4) Five anchors per jamb plus 1 additional anchor per jamb for each 24 inches (610 mm) or fraction thereof more than 96 inches (2438 mm) in height.

- 5) Two anchors per head for frames more than 42 inches (1066 mm) wide and mounted in metal-stud partitions.
 - c. Compression Type: Not less than two anchors in each jamb.
 - d. Postinstalled Expansion Type: Locate anchors not more than 6 inches (152 mm) from top and bottom of frame. Space anchors not more than 26 inches (660 mm) o.c.
- 8. Door Silencers: Except on weather-stripped doors, drill stops to receive door silencers as follows. Provide plastic plugs to keep holes clear during construction.
 - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
 - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- D. Hardware Preparation: Factory prepare standard steel doors and frames to receive templated mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping, according to the Door Hardware Schedule and templates furnished as specified in Division 8 Section "Door Hardware."
 - 1. Reinforce doors and frames to receive nontemplated mortised and surface-mounted door hardware.
 - 2. Comply with applicable requirements in ANSI A250.6 and ANSI/DHI A115 Series specifications for door and frame preparation for hardware. Locate hardware as indicated on Shop Drawings or, if not indicated, according to ANSI A250.8.
- E. Stops and Moldings: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with butted or mitered hairline joints.
 - 1. Single Glazed Lites: Provide fixed stops and moldings welded on secure side of door or frame.
 - 2. Multiple Glazed Lites: Provide fixed and removable stops and moldings such that each glazed lite is capable of being removed independently.
 - 3. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames.
 - 4. Provide loose stops and moldings on inside of doors and frames.
 - 5. Coordinate rabbet width between fixed and removable stops with type of glazing and type of installation indicated.

2.7 STEEL FINISHES

- A. General: Comply with ANSI A250.10 "Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames" for recommendations for applying and designating finishes.
 - 1. Finish standard steel door and frames after assembly.
- B. Metallic-Coated Steel Surface Preparation: Clean surfaces with nonpetroleum solvent so surfaces are free of oil and other contaminants. After cleaning, apply a conversion

coating suited to the organic coating to be applied over it. Clean welds, mechanical connections, and abraded areas, and apply galvanizing repair paint specified below to comply with ASTM A 780.

1. Galvanizing Repair Paint: High-zinc-dust-content paint for reglvanizing welds in steel, complying with SSPC-Paint 20.
- C. Steel Surface Preparation: Clean surfaces to comply with SSPC-SP 1, "Solvent Cleaning"; remove dirt, oil, grease, or other contaminants that could impair paint bond. Remove mill scale and rust, if present, from uncoated steel; comply with SSPC-SP 3, "Power Tool Cleaning," or SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
- D. Factory Priming for Field-Painted Finish: Apply shop primer specified below immediately after surface preparation and pretreatment. Apply a smooth coat of even consistency to provide a uniform dry film thickness of not less than 0.7 mils (0.018 mm).
 1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with ANSI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; compatible with substrate and field-applied finish paint system indicated; and providing a sound foundation for field-applied topcoats despite prolonged exposure.
 2. Apply electrostatically primer coat on all exterior doors prior to arrival at the site.
 3. All frames and doors shall be painted prior to installation of glass inserts in order to eliminate exposed unpainted finishes visible through the glass.
- E. All exterior steel doors and hollow metal frames shall be Galvaneal Steel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of standard steel doors and frames.
 1. Examine roughing-in for embedded and built-in anchors to verify actual locations of standard steel frame connections before frame installation.
 2. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory.

- B. Prior to installation and with installation spreaders in place, adjust and securely brace standard steel door frames for squareness, alignment, twist, and plumb to the following tolerances:
 - 1. Squareness: Plus or minus 1/16 inch (1.6 mm), measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - 2. Alignment: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a horizontal line parallel to plane of wall.
 - 3. Twist: Plus or minus 1/16 inch (1.6 mm), measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - 4. Plumbness: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a perpendicular line from head to floor.
- C. Drill and tap doors and frames to receive nontemplated mortised and surface-mounted door hardware.

3.3 INSTALLATION

- A. General: Provide doors and frames of sizes, thicknesses, and designs indicated. Install standard steel doors and frames plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions.
- B. Standard Steel Frames: Install standard steel frames for doors and other openings, of size and profile indicated. Comply with SDI 105.
 - 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.
 - a. At fire-protection-rated openings, install frames according to NFPA 80.
 - b. Where frames are fabricated in sections due to shipping or handling limitations, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces.
 - c. Install frames with removable glazing stops located on secure side of opening.
 - d. Install door silencers in frames before grouting.
 - e. Remove temporary braces necessary for installation only after frames have been properly set and secured.
 - f. Check plumb, squareness, and twist of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
 - g. Apply bituminous coating to backs of frames that are filled with mortar, grout, and plaster containing antifreezing agents.
 - 2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor and secure with postinstalled expansion anchors.
 - a. Floor anchors may be set with powder-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.

3. Metal-Stud Partitions: Solidly pack mineral-fiber insulation behind frames.
 4. Not Used.
 5. Concrete Walls: Solidly fill space between frames and concrete with grout. Install grout in lifts and take precautions, including bracing frames, to ensure that frames are not deformed or damaged by grout forces.
 6. In-Place Concrete or Masonry Construction: Secure frames in place with postinstalled expansion anchors. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
 7. Not Used.
 8. Ceiling Struts: Extend struts vertically from top of frame at each jamb to supporting construction above, unless frame is anchored to masonry or to other structural support at each jamb. Bend top of struts to provide flush contact for securing to supporting construction above. Provide adjustable wedged or bolted anchorage to frame jamb members.
 9. Installation Tolerances: Adjust standard steel door frames for squareness, alignment, twist, and plumb to the following tolerances:
 - a. Squareness: Plus or minus 1/16 inch (1.6 mm), measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - b. Alignment: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a horizontal line parallel to plane of wall.
 - c. Twist: Plus or minus 1/16 inch (1.6 mm), measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - d. Plumbness: Plus or minus 1/16 inch (1.6 mm), measured at jambs at floor.
- C. Standard Steel Doors: Fit hollow-metal doors accurately in frames, within clearances specified below. Shim as necessary.
1. Non-Fire-Rated Standard Steel Doors:
 - a. Jambs and Head: 1/8 inch (3 mm) plus or minus 1/16 inch (1.6 mm).
 - b. Between Edges of Pairs of Doors: 1/8 inch (3 mm) plus or minus 1/16 inch (1.6 mm).
 - c. Between Bottom of Door and Top of Threshold: Maximum 3/8 inch (9.5 mm).
 - d. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 3/4 inch (19 mm).
 2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.
 3. Smoke-Control Doors: Install doors according to NFPA 105.
- D. Glazing: Comply with installation requirements in Division 8 Section "Glazing" and with standard steel door and frame manufacturer's written instructions.
1. Secure stops with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches (230 mm) o.c., and not more than 2 inches (50 mm) o.c. from each corner.

3.4 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including standard steel doors or frames that are warped, bowed, or otherwise unacceptable.
- B. Clean grout and other bonding material off standard steel doors and frames immediately after installation.
- C. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying primer.
- D. Galvannealed Surfaces: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.

END OF SECTION 081110

SECTION 087100 – DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes commercial door hardware for the following:
 - 1. Swinging doors.
 - 2. Other doors to the extent indicated.
- B. Door hardware includes, but is not necessarily limited to, the following:
 - 1. Mechanical door hardware.
 - 2. Electromechanical door hardware.
 - 3. Cylinders specified for doors in other sections.
- C. Related Sections:
 - 1. Division 08 Section "Hollow Metal Doors and Frames".
- D. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.
 - 1. ANSI A117.1 - Accessible and Usable Buildings and Facilities.
 - 2. ICC/IBC - International Building Code.
 - 3. NFPA 70 - National Electrical Code.
 - 4. NFPA 80 - Fire Doors and Windows.
 - 5. NFPA 101 - Life Safety Code.
 - 6. NFPA 105 - Installation of Smoke Door Assemblies.
 - 7. State Building Codes, Local Amendments.
- E. Standards: All hardware specified herein shall comply with the following industry standards:
 - 1. ANSI/BHMA Certified Product Standards - A156 Series
 - 2. UL10C – Positive Pressure Fire Tests of Door Assemblies

1.3 SUBMITTALS

- A. Product Data: Manufacturer's product data sheets including installation details, material descriptions, dimensions of individual components and profiles, operational descriptions and finishes.

- B. Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of door hardware, as well as procedures and diagrams. Coordinate the final Door Hardware Schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
1. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule."
 2. Organization: Organize the Door Hardware Schedule into door hardware sets indicating complete designations of every item required for each door or opening. Organize door hardware sets in same order as in the Door Hardware Sets at the end of Part 3. Submittals that do not follow the same format and order as the Door Hardware Sets will be rejected and subject to resubmission.
 3. Content: Include the following information:
 - a. Type, style, function, size, label, hand, and finish of each door hardware item.
 - b. Manufacturer of each item.
 - c. Fastenings and other pertinent information.
 - d. Location of door hardware set, cross-referenced to Drawings, both on floor plans and in door and frame schedule.
 - e. Explanation of abbreviations, symbols, and codes contained in schedule.
 - f. Mounting locations for door hardware.
 - g. Door and frame sizes and materials.
 - h. Warranty information for each product.
 4. Submittal Sequence: Submit the final Door Hardware Schedule at earliest possible date, particularly where approval of the Door Hardware Schedule must precede fabrication of other work that is critical in the Project construction schedule. Include Product Data, Samples, Shop Drawings of other work affected by door hardware, and other information essential to the coordinated review of the Door Hardware Schedule.
- C. Shop Drawings: Details of electrified access control hardware indicating the following:
1. Wiring Diagrams: Upon receipt of approved schedules, submit detailed system wiring diagrams for power, signaling, monitoring, communication, and control of the access control system electrified hardware. Differentiate between manufacturer-installed and field-installed wiring. Include the following:
 - a. Elevation diagram of each unique access controlled opening showing location and interconnection of major system components with respect to their placement in the respective door openings.
 - b. Complete (risers, point-to-point) access control system block wiring diagrams.
 - c. Wiring instructions for each electronic component scheduled herein.
 2. Electrical Coordination: Coordinate with related sections the voltages and wiring details required at electrically controlled and operated hardware openings.

- D. Keying Schedule: After a keying meeting with the owner has taken place prepare a separate keying schedule detailing final instructions. Submit the keying schedule in electronic format. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner must approve submitted keying schedule prior to the ordering of permanent cylinders/cores.
- E. Informational Submittals:
 - 1. Product Test Reports: Indicating compliance with cycle testing requirements, based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified independent testing agency.
- F. Operating and Maintenance Manuals: Provide manufacturers operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Submittals.

1.4 QUALITY ASSURANCE

- A. Manufacturers Qualifications: Engage qualified manufacturers with a minimum 5 years of documented experience in producing hardware and equipment similar to that indicated for this Project and that have a proven record of successful in-service performance.
- B. Installer Qualifications: A minimum 3 years documented experience installing both standard and electrified door hardware similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- C. Door Hardware Supplier Qualifications: Experienced commercial door hardware distributors with a minimum 5 years documented experience supplying both mechanical and electromechanical hardware installations comparable in material, design, and extent to that indicated for this Project. Supplier recognized as a factory direct distributor by the manufacturers of the primary materials with a warehousing facility in Project's vicinity. Supplier to have on staff a certified Architectural Hardware Consultant (AHC) available during the course of the Work to consult with Contractor, Architect, and Owner concerning both standard and electromechanical door hardware and keying.
- D. Source Limitations: Obtain each type and variety of door hardware specified in this section from a single source unless otherwise indicated.
 - 1. Electrified modifications or enhancements made to a source manufacturer's product line by a secondary or third party source will not be accepted.
 - 2. Provide electromechanical door hardware from the same manufacturer as mechanical door hardware, unless otherwise indicated.
- E. Each unit to bear third party permanent label demonstrating compliance with the referenced standards.

- F. Keying Conference: Conduct conference to comply with requirements in Division 01 Section "Project Meetings." Keying conference to incorporate the following criteria into the final keying schedule document:
 - 1. Function of building, purpose of each area and degree of security required.
 - 2. Plans for existing and future key system expansion.
 - 3. Requirements for key control storage and software.
 - 4. Installation of permanent keys, cylinder cores and software.
 - 5. Address and requirements for delivery of keys.
- G. Pre-Submittal Conference: Conduct coordination conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier(s), Installer(s), and Contractor(s) to review proper methods and the procedures for receiving, handling, and installing door hardware.
 - 1. Prior to installation of door hardware, conduct a project specific training meeting to instruct the installing contractors' personnel on the proper installation and adjustment of their respective products. Product training to be attended by installers of door hardware (including electromechanical hardware) for aluminum, hollow metal and wood doors. Training will include the use of installation manuals, hardware schedules, templates and physical product samples as required.
 - 2. Inspect and discuss electrical roughing-in, power supply connections, and other preparatory work performed by other trades.
 - 3. Review sequence of operation narratives for each unique access controlled opening.
 - 4. Review and finalize construction schedule and verify availability of materials.
 - 5. Review the required inspecting, testing, commissioning, and demonstration procedures
- H. At completion of installation, provide written documentation that components were applied to manufacturer's instructions and recommendations and according to approved schedule.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up and shelving for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.
- B. Tag each item or package separately with identification related to the final Door Hardware Schedule, and include basic installation instructions with each item or package.
- C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".

1.6 COORDINATION

- A. Templates: Obtain and distribute to the parties involved templates for doors, frames, and other work specified to be factory prepared for installing standard and electrified hardware. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing hardware to comply with indicated requirements.
- B. Door Hardware and Electrical Connections: Coordinate the layout and installation of scheduled electrified door hardware and related access control equipment with required connections to source power junction boxes, low voltage power supplies, detection and monitoring hardware, and fire and detection alarm systems.
- C. Door and Frame Preparation: Doors and corresponding frames are to be prepared, reinforced and pre-wired (if applicable) to receive the installation of the specified electrified, monitoring, signaling and access control system hardware without additional in-field modifications.

1.7 WARRANTY

- A. General Warranty: Reference Division 01, General Requirements. Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Warranty Period: Written warranty, executed by manufacturer(s), agreeing to repair or replace components of standard and electrified door hardware that fails in materials or workmanship within specified warranty period after final acceptance by the Owner. Failures include, but are not limited to, the following:
 - 1. Structural failures including excessive deflection, cracking, or breakage.
 - 2. Faulty operation of the hardware.
 - 3. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 4. Electrical component defects and failures within the systems operation.
- C. Standard Warranty Period: One year from date of Substantial Completion, unless otherwise indicated.
- D. Special Warranty Periods:
 - 1. Seven years for heavy duty cylindrical (bored) locks and latches.
 - 2. Five years for exit hardware.
 - 3. Twenty five years for manual surface door closer bodies.
 - 4. Two years for electromechanical door hardware.

1.8 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

- A. General: Provide door hardware for each door to comply with requirements in Door Hardware Sets and each referenced section that products are to be supplied under.
- B. Designations: Requirements for quantity, item, size, finish or color, grade, function, and other distinctive qualities of each type of door hardware are indicated in the Door Hardware Sets at the end of Part 3. Products are identified by using door hardware designations, as follows:
- C. Named Manufacturer's Products: Product designation and manufacturer are listed for each door hardware type required for the purpose of establishing requirements. Manufacturers' names are abbreviated in the Door Hardware Schedule.
- D. Substitutions: Requests for substitution and product approval for inclusive mechanical and electromechanical door hardware in compliance with the specifications must be submitted in writing and in accordance with the procedures and time frames outlined in Division 01, Substitution Procedures. Approval of requests is at the discretion of the architect, owner, and their designated consultants.

2.2 HANGING DEVICES

- A. Hinges: ANSI/BHMA A156.1 certified butt hinges with number of hinge knuckles as specified in the Door Hardware Sets.
 - 1. Quantity: Provide the following hinge quantity, unless otherwise indicated:
 - a. Two Hinges: For doors with heights up to 60 inches.
 - b. Three Hinges: For doors with heights 61 to 90 inches.
 - c. Four Hinges: For doors with heights 91 to 120 inches.
 - d. For doors with heights more than 120 inches, provide 4 hinges, plus 1 hinge for every 30 inches of door height greater than 120 inches.
 - 2. Hinge Size: Provide the following, unless otherwise indicated, with hinge widths sized for door thickness and clearances required:
 - a. Widths up to 3'0": 4-1/2" standard or heavy weight as specified.
 - b. Sizes from 3'1" to 4'0": 5" standard or heavy weight as specified.
 - 3. Hinge Weight and Base Material: Unless otherwise indicated, provide the following:

- a. Exterior Doors: Heavy weight, non-ferrous, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate standard weight.
 - b. Interior Doors: Standard weight, steel, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate heavy weight.
- 4. Hinge Options: Comply with the following where indicated in the Hardware Sets or on Drawings:
 - a. Non-removable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while door is closed; for the all out-swinging lockable doors.
- 5. Acceptable Manufacturers:
 - a. Hager Companies (HA).
 - b. McKinney Products (MK).
 - c. Stanley Hardware (ST).
- B. Continuous Geared Hinges: ANSI/BHMA A156.26 Grade 1-600 certified continuous geared hinge. with minimum 0.120-inch thick extruded 6060 T6 aluminum alloy hinge leaves and a minimum overall width of 4 inches. Hinges are non-handed, reversible and fabricated to template screw locations. Factory trim hinges to suit door height and prepare for electrical cut-outs.
 - 1. Acceptable Manufacturers:
 - a. Bommer Industries (BO).
 - b. McKinney Products (MK).
 - c. Pemko Manufacturing (PE).

2.3 POWER TRANSFER DEVICES

- A. Electrified Quick Connect Transfer Hinges: Provide electrified transfer hinges with Molex™ standardized plug connectors and sufficient number of concealed wires (up to 12) to accommodate the electrified functions specified in the Door Hardware Sets. Connectors plug directly to through-door wiring harnesses for connection to electric locking devices and power supplies. Wire nut connections are not acceptable.
 - 1. Acceptable Manufacturers:
 - a. Hager Companies (HA) - ETW-QC (# wires) Option.
 - b. McKinney Products (MK) - QC (# wires) Option.
 - c. Stanley Hardware (ST) – C Option.
- B. Concealed Quick Connect Electric Power Transfers: Provide concealed wiring pathway housing mortised into the door and frame for low voltage electrified door hardware. Furnish with Molex™ standardized plug connectors and sufficient number of concealed wires (up to 12) to accommodate the electrified functions specified in the Door Hardware Sets. Connectors plug directly to through-door wiring harnesses for

connection to electric locking devices and power supplies. Wire nut connections are not acceptable.

1. Acceptable Manufacturers:

- a. Pemko Manufacturing (PE) – EL-CEPT Series.
- b. Securitron (SU) - EL-CEPT Series.
- c. Stanley Hardware (ST) EPT-12C Series.

- C. Electric Door Wire Harnesses: Provide electric/data transfer wiring harnesses with standardized plug connectors to accommodate up to twelve (12) wires. Connectors plug directly to through-door wiring harnesses for connection to electric locking devices and power supplies. Provide sufficient number and type of concealed wires to accommodate electric function of specified hardware. Provide a connector for through-door electronic locking devices and from hinge to junction box above the opening. Wire nut connections are not acceptable. Determine the length required for each electrified hardware component for the door type, size and construction, minimum of two per electrified opening.

1. Provide one each of the following tools as part of the base bid contract:

- a. McKinney Products (MK) - Electrical Connecting Kit: QC-R001.
- b. McKinney Products (MK) - Connector Hand Tool: QC-R003.

2. Acceptable Manufacturers:

- a. McKinney Products (MK) – QC-C Series.
- b. Stanley Hardware (ST) – WH Series.

2.4 DOOR OPERATING TRIM

- A. Door Push Plates and Pulls: ANSI/BHMA A156.6 certified door pushes and pulls of type and design specified in the Hardware Sets. Coordinate and provide proper width and height as required where conflicting hardware dictates.

1. Push/Pull Plates: Minimum .050 inch thick, size as indicated in hardware sets, with beveled edges, secured with exposed screws unless otherwise indicated.
2. Offset Pull Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door and offset of 90 degrees unless otherwise indicated.
3. Fasteners: Provide manufacturer's designated fastener type as indicated in Hardware Sets.

4. Acceptable Manufacturers:

- a. Rockwood Manufacturing (RO).

2.5 CYLINDERS AND KEYING

- A. General: Cylinder manufacturer to have minimum (10) years experience designing secured master key systems and have on record a published security keying system policy.
- B. Source Limitations: Obtain each type of keyed cylinder and keys from the same source manufacturer as locksets and exit devices, unless otherwise indicated.
 - 1. Acceptable Manufacturers:
 - a. Schlage (SC).
 - b. No Substitution.
- C. Cylinders: Original manufacturer cylinders complying with the following:
 - 1. Mortise Type: Threaded cylinders with rings and cams to suit hardware application.
 - 2. Rim Type: Cylinders with back plate, flat-type vertical or horizontal tailpiece, and raised trim ring.
 - 3. Bored-Lock Type: Cylinders with tailpieces to suit locks.
 - 4. Mortise and rim cylinder collars to be solid and recessed to allow the cylinder face to be flush and be free spinning with matching finishes.
 - 5. Keyway: Match Facility Standard.
- D. Permanent Cores: Manufacturer's standard; finish face to match lockset; complying with the following:
 - 1. Removable Cores: Core insert, removable by use of a special key, and for use with only the core manufacturer's cylinder and door hardware. Provide removable core (small or large format) as specified in Hardware Sets.
- E. Security Cylinders: ANSI/BHMA A156.5, Grade 1, patented security cylinders and keys able to be used together under the same facility master or grandmaster key system. Cylinders are to be factory keyed.
 - 1. Acceptable Manufacturers:
 - a. Schlage Lock (SC) - Primus.
 - b. No Substitution.
- F. Keying System: Each type of lock and cylinders to be factory keyed.
 - 1. Conduct specified "Keying Conference" to define and document keying system instructions and requirements.
 - 2. Furnish factory cut, nickel-silver large bow permanently inscribed with a visual key control number as directed by Owner.
 - 3. Existing System: Key locks to Owner's existing system.
- G. Key Quantity: Provide the following minimum number of keys:
 - 1. Change Keys per Cylinder: Two (2)
 - 2. Master Keys (per Master Key Level/Group): Five (5).

3. Construction Keys (where required): Ten (10).
- H. Construction Keying: Provide construction master keyed cylinders.
- I. Key Registration List (Bitting List):
 1. Provide keying transcript list to Owner's representative in the proper format for importing into key control software.
 2. Provide transcript list in writing or electronic file as directed by the Owner.
- J. Key Control Cabinet: Provide a key control system including envelopes, labels, and tags with self-locking key clips, receipt forms, 3-way visible card index, temporary markers, permanent markers, and standard metal cabinet. Key control cabinet shall have expansion capacity of 150% of the number of locks required for the project.
 1. Acceptable Manufacturers:
 - a. Lund Equipment (LU).
 - b. MMF Industries (MM).
 - c. Telkee (TK).
- K. Key Control Software: Provide one network version of "Key Wizard" branded key management software package that includes one year of technical support and upgrades to software at no charge. Provide factory key system formatted for importing into "Key Wizard" software.

2.6 MECHANICAL LOCKS AND LATCHING DEVICES

- A. Cylindrical Locksets, Grade 1 (Heavy Duty): ANSI/BHMA A156.2, Series 4000, Grade 1 certified.
 1. Furnish with solid cast levers, standard 2 3/4" backset, and 1/2" (3/4" at rated paired openings) throw brass or stainless steel latchbolt.
 2. Locks are to be non-handed and fully field reversible.
 3. Extended cycle test: Locks to have been cycle tested in ordinance with ANSI/BHMA 156.2 requirements to 2 million cycles.
 4. Acceptable Manufacturers:
 - a. Sargent Manufacturing (SA) – 10 Line.
 - b. Schlage (SC) – ND Series.

2.7 ELECTROMECHANICAL LOCKING DEVICES

- A. Electromechanical Cylindrical Locksets, Grade 1 (Heavy Duty): Subject to same compliance standards and requirements as mechanical cylindrical locksets, electrified locksets to be of type and design as specified below.

1. Electrified Lock Options: Where indicated in the Hardware Sets, provide electrified options including: outside door lock/unlock trim control, latchbolt and lock/unlock status monitoring, and request-to-exit signaling. Unless otherwise indicated, provide electrified locksets standard as fail secure.
2. Acceptable Manufacturers:
 - a. Sargent Manufacturing (SA) - 10G70/71 Series.
 - b. Schlage (SC) - ND DEL/DEU Series.

2.8 LOCK AND LATCH STRIKES

- A. Strikes: Provide manufacturer's standard strike with strike box for each latch or lock bolt, with curved lip extended to protect frame, finished to match door hardware set, unless otherwise indicated, and as follows:
 1. Flat-Lip Strikes: For locks with three-piece antifriction latchbolts, as recommended by manufacturer.
 2. Extra-Long-Lip Strikes: For locks used on frames with applied wood casing trim.
 3. Aluminum-Frame Strike Box: Provide manufacturer's special strike box fabricated for aluminum framing.
 4. Double-lipped strikes: For locks at double acting doors. Furnish with retractable stop for rescue hardware applications.
- B. Standards: Comply with the following:
 1. Strikes for Mortise Locks and Latches: BHMA A156.13.
 2. Strikes for Bored Locks and Latches: BHMA A156.2.
 3. Strikes for Auxiliary Deadlocks: BHMA A156.5.
 4. Dustproof Strikes: BHMA A156.16.

2.9 ELECTROMAGNETIC LOCKING DEVICES

- A. Surface Electromagnetic Locks (Heavy Duty): Electromagnetic locks to be surface mounted type conforming to ANSI A156.23, Grade 1 with minimum holding force strength of 1,100 pounds. Locks to be capable of either 12 or 24 voltage and be UL listed for use on fire rated door assemblies. Locks are to have an integrated door position switch and lock bond sensor. Locks are to have integrated motion sensor and/or security camera as indicated in the hardware sets. Provide mounting accessories as needed to suit opening conditions. Power supply to be by the same manufacturer as the lock with combined products having a lifetime replacement warranty.
 1. Acceptable Manufacturers:
 - a. Securitron (SU) – M680 Series.

2.10 CONVENTIONAL EXIT DEVICES

- A. General Requirements: All exit devices specified herein shall meet or exceed the following criteria:
1. At doors not requiring a fire rating, provide devices complying with NFPA 101 and listed and labeled for "Panic Hardware" according to UL305. Provide proper fasteners as required by manufacturer including sex nuts and bolts at openings specified in the Hardware Sets.
 2. Where exit devices are required on fire rated doors, provide devices complying with NFPA 80 and with UL labeling indicating "Fire Exit Hardware". Provide devices with the proper fasteners for installation as tested and listed by UL. Consult manufacturer's catalog and template book for specific requirements.
 3. Except on fire rated doors, provide exit devices with hex key dogging device to hold the pushbar and latch in a retracted position. Provide optional keyed cylinder dogging on devices where specified in Hardware Sets.
 4. Devices must fit flat against the door face with no gap that permits unauthorized dogging of the push bar. The addition of filler strips is required in any case where the door light extends behind the device as in a full glass configuration.
 5. Electromechanical Options: Subject to same compliance standards and requirements as mechanical exit devices, electrified devices to be of type and design as specified in hardware sets. Include any specific controllers when conventional power supplies are not sufficient to provide the proper inrush current.
 6. Lever Operating Trim: Where exit devices require lever trim, furnish manufacturer's heavy duty escutcheon trim with threaded studs for thru-bolts.
 - a. Lock Trim Design: As indicated in Hardware Sets, provide finishes and designs to match that of the specified locksets.
 - b. Where function of exit device requires a cylinder, provide a cylinder (Rim or Mortise) as specified in Hardware Sets.
 7. Vertical Rod Exit Devices: Provide and install interior surface and concealed vertical rod exit devices as Less Bottom Rod (LBR) unless otherwise indicated. Provide dust proof strikes where thermal pins are required to project into the floor.
 8. Dummy Push Bar: Nonfunctioning push bar matching functional push bar.
 9. Rail Sizing: Provide exit device rails factory sized for proper door width application.
 10. Through Bolt Installation: For exit devices and trim as indicated in Door Hardware Sets.
- B. Conventional Push Rail Exit Devices (Heavy Duty): ANSI/BHMA A156.3, Grade 1 certified panic and fire exit hardware devices furnished in the functions specified in the Hardware Sets. Exit device latch to be stainless steel, pullman type, with deadlock feature.

1. Acceptable Manufacturers:

- a. Corbin Russwin Hardware (RU) - ED4000 / ED5000 Series.
- b. Sargent Manufacturing (SA) - 80 Series.
- c. Von Duprin (VD) - 35A/98 XP Series.

C. Tube Steel Removable Mullions: ANSI/BHMA A156.3 removable steel mullions with malleable-iron top and bottom retainers and a primed paint finish.

- 1. Provide keyed removable feature where specified in the Hardware Sets.
- 2. Provide stabilizers and mounting brackets as required.
- 3. Provide electrical quick connection wiring options as specified in the hardware sets.
- 4. Acceptable Manufacturers:
 - a. Corbin Russwin Hardware (RU) - 700/900 Series.
 - b. Sargent Manufacturing (SA) - 980S Series.
 - c. Von Duprin (VD) - 9954 Series.

2.11 DOOR CLOSERS

A. All door closers specified herein shall meet or exceed the following criteria:

- 1. General: Door closers to be from one manufacturer, matching in design and style, with the same type door preparations and templates regardless of application or spring size. Closers to be non-handed with full sized covers including installation and adjusting information on inside of cover.
- 2. Standards: Closers to comply with UL-10C for Positive Pressure Fire Test and be U.L. listed for use of fire rated doors.
- 3. Cycle Testing: Provide closers which have surpassed 15 million cycles in a test witnessed and verified by UL.
- 4. Size of Units: Comply with manufacturer's written recommendations for sizing of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Where closers are indicated for doors required to be accessible to the physically handicapped, provide units complying with ANSI ICC/A117.1.
- 5. Closer Arms: Provide heavy duty, forged steel closer arms unless otherwise indicated in Hardware Sets.
- 6. Closers shall not be installed on exterior or corridor side of doors; where possible install closers on door for optimum aesthetics.
- 7. Closer Accessories: Provide door closer accessories including custom templates, special mounting brackets, spacers and drop plates, and through-bolt and security type fasteners as required for proper installation.

- B. Door Closers, Surface Mounted (Heavy Duty): ANSI/BHMA A156.4, Grade 1 surface mounted, heavy duty door closers with complete spring power adjustment, sizes 1 thru 6; and fully operational adjustable according to door size, frequency of use, and opening force. Closers to be rack and pinion type, one piece cast iron or aluminum alloy body construction, with adjustable backcheck and separate non-critical valves for closing sweep and latch speed control. Provide non-handed units standard.

1. Acceptable Manufacturers:

- a. Corbin Russwin Hardware (RU) – DC6000 Series.
- b. Sargent Manufacturing (SA) - 351 Series.
- c. Norton Door Controls (NO) - 7500 Series.

2.12 ARCHITECTURAL TRIM

A. Door Protective Trim

- 1. General: Door protective trim units to be of type and design as specified below or in the Hardware Sets.
- 2. Size: Fabricate protection plates (kick, armor, or mop) not more than 2" less than door width (LDW) on stop side of single doors and 1" LDW on stop side of pairs of doors, and not more than 1" less than door width on pull side. Coordinate and provide proper width and height as required where conflicting hardware dictates. Height to be as specified in the Hardware Sets.
- 3. Protection Plates: ANSI/BHMA A156.6 certified protection plates (kick, armor, or mop), fabricated from the following:
 - a. Stainless Steel: 300 grade, .050-inch thick.
- 4. Options and fasteners: Provide manufacturer's designated fastener type as specified in the Hardware Sets. Provide countersunk screw holes.
- 5. Acceptable Manufacturers:
 - a. Rockwood Manufacturing (RO).

2.13 DOOR STOPS AND HOLDERS

- A. General: Door stops and holders to be of type and design as specified below or in the Hardware Sets.
- B. Door Stops and Bumpers: ANSI/BHMA A156.16, Grade 1 certified door stops and wall bumpers. Provide wall bumpers, either convex or concave types with anchorage as indicated, unless floor or other types of door stops are specified in Hardware Sets. Do not mount floor stops where they will impede traffic. Where floor or wall bumpers are not appropriate, provide overhead type stops and holders.
 - 1. Acceptable Manufacturers:

a. Rockwood Manufacturing (RO).

- C. Overhead Door Stops and Holders: ANSI/BHMA A156.6, Grade 1 certified overhead stops and holders to be surface or concealed types as indicated in Hardware Sets. Track, slide, arm and jamb bracket to be constructed of extruded bronze and shock absorber spring of heavy tempered steel. Provide non-handed design with mounting brackets as required for proper operation and function.

1. Acceptable Manufacturers:

a. Rixson Door Controls (RF).

2.14 ARCHITECTURAL SEALS

- A. General: Thresholds, weatherstripping, and gasket seals to be of type and design as specified below or in the Hardware Sets. Provide continuous weatherstrip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated. At exterior applications provide non-corrosive fasteners and elsewhere where indicated.
- B. Smoke Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for smoke control ratings indicated, based on testing according to UL 1784.
1. Provide smoke labeled perimeter gasketing at all smoke labeled openings.
- C. Fire Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to UL-10C.
1. Provide intumescent seals as indicated to meet UL10C Standard for Positive Pressure Fire Tests of Door Assemblies, and UBC 7-2, Fire Tests of Door Assemblies.
- D. Sound-Rated Gasketing: Assemblies that are listed and labeled by a testing and inspecting agency, for sound ratings indicated.
- E. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.
- F. Acceptable Manufacturers:
1. National Guard Products (NG).
2. Pemko Manufacturing (PE).
3. Reese Enterprises, Inc. (RS).

2.15 ELECTRONIC ACCESSORIES

- A. Push-Button Switches: Industrial grade momentary or alternate contact, back-lighted push buttons with stainless-steel switch enclosures. 12/24 VDC bi-color illumination suitable for either flush or surface mounting.
 - 1. Acceptable Manufacturers:
 - a. Securitron (SU) - PB Series.
- B. Door Position Switches: Door position magnetic reed contact switches specifically designed for use in commercial door applications. On recessed models the contact and magnetic housing snap-lock into a 1" diameter hole. Surface mounted models include wide gap distance design complete with armored flex cabling. Provide SPDT, N/O switches with optional Rare Earth Magnet installation on steel doors with flush top channels.
 - 1. Acceptable Manufacturers:
 - a. Sargent Manufacturing (SA) – 3280 Series.
 - b. Securitron (SU) - DPS Series.
- C. Power Supplies: Provide Nationally Recognized Testing Laboratory Listed 12VDC or 24VDC (field selectable) filtered and regulated power supplies. Include battery backup option with integral battery charging capability in addition to operating the DC load in event of line voltage failure. Provide the least number of units, at the appropriate amperage level, sufficient to exceed the required total draw for the specified electrified hardware and access control equipment.
 - 1. Acceptable Manufacturers:
 - a. Corbin Russwin Hardware (RU) – 782.
 - b. Sargent Manufacturing (SA) – 3500 Series.
 - c. Securitron (SU) - BPS Series.

2.16 FABRICATION

- A. Fasteners: Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. Provide screws according to manufacturers recognized installation standards for application intended.

2.17 FINISHES

- A. Standard: Designations used in the Hardware Sets and elsewhere indicate hardware finishes complying with ANSI/BHMA A156.18, including coordination with traditional U.S. finishes indicated by certain manufacturers for their products.
- B. Provide quality of finish, including thickness of plating or coating (if any), composition, hardness, and other qualities complying with manufacturer's standards, but in no case less than specified by referenced standards for the applicable units of hardware.

- C. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine scheduled openings, with Installer present, for compliance with requirements for installation tolerances, labeled fire door assembly construction, wall and floor construction, and other conditions affecting performance.
- B. Notify architect of any discrepancies or conflicts between the door schedule, door types, drawings and scheduled hardware. Proceed only after such discrepancies or conflicts have been resolved in writing.

3.2 PREPARATION

- A. Hollow Metal Doors and Frames: Comply with ANSI/DHI A115 series.
- B. Wood Doors: Comply with ANSI/DHI A115-W series.

3.3 INSTALLATION

- A. Install each item of mechanical and electromechanical hardware and access control equipment to comply with manufacturer's written instructions and according to specifications.
 - 1. Installers are to be trained and certified by the manufacturer on the proper installation and adjustment of fire, life safety, and security products including: hanging devices; locking devices; closing devices; and seals.
- B. Mounting Heights: Mount door hardware units at heights indicated in following applicable publications, unless specifically indicated or required to comply with governing regulations:
 - 1. Standard Steel Doors and Frames: DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
 - 2. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
 - 3. Where indicated to comply with accessibility requirements, comply with ANSI A117.1 "Accessibility Guidelines for Buildings and Facilities."
 - 4. Provide blocking in drywall partitions where wall stops or other wall mounted hardware is located.
- C. Retrofitting: Install door hardware to comply with manufacturer's published templates and written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work

specified in Division 9 Sections. Do not install surface-mounted items until finishes have been completed on substrates involved.

- D. Thresholds: Set thresholds for exterior and acoustical doors in full bed of sealant complying with requirements specified in Division 7 Section "Joint Sealants."
- E. Storage: Provide a secure lock up for hardware delivered to the project but not yet installed. Control the handling and installation of hardware items so that the completion of the work will not be delayed by hardware losses before and after installation.

3.4 FIELD QUALITY CONTROL

- A. Field Inspection: Supplier will perform a final inspection of installed door hardware and state in report whether work complies with or deviates from requirements, including whether door hardware is properly installed, operating and adjusted.

3.5 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.

3.6 CLEANING AND PROTECTION

- A. Protect all hardware stored on construction site in a covered and dry place. Protect exposed hardware installed on doors during the construction phase. Install any and all hardware at the latest possible time frame.
- B. Clean adjacent surfaces soiled by door hardware installation.
- C. Clean operating items as necessary to restore proper finish. Provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of owner occupancy.

3.7 DEMONSTRATION

- A. Instruct Owner's maintenance personnel to adjust, operate, and maintain mechanical and electromechanical door hardware.

3.8 DOOR HARDWARE SCHEDULE

- A. The hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted

items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.

B. Manufacturer's Abbreviations:

1. MK - McKinney
2. PE - Pemko
3. SA - Sargent
4. SC - Schlage
5. SU - Securitron
6. HS - HES
7. RO - Rockwood
8. RF - Rixson
9. NO - Norton
10. LU - Lund Equipment Co., Inc
11. OT - By Others

Hardware Schedule

Set: 1.0

2	Continuous Hinge w/PT	CFM SLF-HD1 PT x Length Required		PE
1	Removable Mullion	L980A x LAR	US28	SA
1	Exit Device (exit only)	CPC LD SG 55 56 8810	US32D	SA
1	Exit Device (rim, nightlatch)	CPC LD 55 56 8804	US32D	SA
2	Housing	As Required	626	SC
2	Cylinder	20-740	626	SC
2	Pull	RM3331-36 Mtg-Type 12XHD	US32D-MS	RO
2	Door Closer	CPS7500	600 x 689	NO
1	Threshold	273x224AFGT MSES25SS x Length Required		PE
2	Sweep	3452CNB x Length Required		PE
2	Door Wire Harness	QC-C3**** x Length / Type as Required)		MK
2	Frame Wire Harness	QC-C1500P		MK
1	Card Reader	By Security Vendor	BLK	HD
1	Wiring Diagram	WD-SYSPK (Elevations and Point to Point)		SA
2	Electric Power Transfer	EL-CEPT		SU
2	Position Switch	DPS-M / W-BK		SU
1	Power Supply	BPS (Size & Type as Required)		SU

Notes: Gasketing provided by aluminum door/frame supplier.

Electronic Operation: Free egress at all times. Presenting valid credential to card reader, provided by security vendor, retracts latch bolts allowing entry. Entry also possible via key override. Request to exit switches, incorporated in exit device push pads, signals an authorized egress. Door position switches monitor doors status. Fail Secure.

Set: 2.0

3	Hinge	TA2714	US26D	MK
1	Storeroom Lock	SF SG 10G04 LL	US26D	SA
1	Cylinder	20-740	626	SC
1	Door Closer	7500	689	NO
1	Kick Plate	K1050 10" high 4BE CSK	US32D	RO
1	Door Stop	403 (or) 441CU (As Required Per Condition)	US26D	RO
1	Gasketing	S88D (Head & Jambs)		PE

END OF SECTION 087100

SECTION 088000 GENERAL GLAZING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes glazing for the following products and applications, including those specified in other Sections where glazing requirements are specified by reference to this Section:
 - 1. Windows.
 - 2. Doors.
 - 3. Interior borrowed lites.
- B. Related Sections include the following:
 - 1. Division 8 Section "Steel Doors and Frames."
 - 2. Division 8 Section "Fire-Rated Glass"

1.3 DEFINITIONS

- A. Glass Manufacturers: Firms that produce primary glass or fabricated glass as defined in referenced glazing publications.
- B. Glazing Fabricators: Firms that produce fabricated glass products from primary glass as defined in referenced glazing publications.
- C. Glass Thicknesses: Indicated by thickness designations in millimeters according to ASTM C 1036.
- D. Interspace: Space between lites of an insulating-glass unit that contains dehydrated air or a specified gas.
- E. Deterioration of Coated Glass: Defects developed from normal use that are attributed to the fabricating process and not to causes other than glass breakage and practices for maintaining and cleaning coated glass contrary to fabricator's written instructions. Defects include peeling, cracking, and other indications of deterioration in metallic coating.
- F. Deterioration of Laminated Glass: Defects developed from normal use that are attributed to the fabricating process and not to causes other than glass breakage and

practices for maintaining and cleaning laminated glass contrary to fabricator's written instructions. Defects include edge separation, delamination materially obstructing vision through glass, and blemishes exceeding those allowed by referenced laminated-glass standard.

- G. Deterioration of Insulating Glass: Failure of the hermetic seal under normal use that is attributed to the fabricating process and not to causes other than glass breakage and practices for maintaining and cleaning insulating glass contrary to fabricator's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide glazing systems capable of withstanding normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Glass Design: Glass thicknesses indicated are minimums and are for detailing only. Confirm glass thicknesses by analyzing Project loads and in-service conditions. Provide glass lites for various size openings in nominal thicknesses indicated, but not less than thicknesses and in strengths (annealed or heat treated) required to meet or exceed the following criteria:
 - 1. Glass Thicknesses: Select minimum glass thicknesses to comply with ASTM E 1300 and ICC's International Building Code, applicable edition, according to the following requirements:
 - a. Specified Design Wind Loads: Determine design wind loads applicable to Project from basic wind speed indicated in miles per hour at 33 feet above grade, according to ASCE 7, "Minimum Design Loads for Buildings and Other Structures": Section 6.4.2, "Analytic Procedure," based on mean roof heights above grade indicated on Drawings.
 - 1) Wind Design Data: As indicated on the Drawings.
 - 2) Basic Wind Speed: 90 mph
 - 3) Importance Factor: 1.15
 - 4) Exposure Category: C
 - b. Specified Design Snow Loads: As indicated on Drawings, but not less than snow loads applicable to Project, required by ASCE 7, "Minimum Design Loads for Buildings and Other Structures": Section 7, "Snow Loads".
 - c. Probability of Breakage for Vertical Glazing: 8 lites per 1000 for lites set vertically or not more than 15 degrees off vertical and under wind action.
 - 1) Load Duration: 60 seconds or less.

- d. Probability of Breakage for Sloped Glazing: For glass surfaces sloped more than 15 degrees from vertical, design glass for a probability of breakage not greater than 0.001.
 - e. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch, whichever is less.
 - f. Differential Shading: Design glass to resist thermal stresses induced by differential shading within individual glass lites.
 - g. Minimum Glass Thickness for Exterior Lites:
 - 1) Manufacturer's standard to meet wind load criteria, but not less than 6 mm.
- C. Thermal Movements: Provide glazing that allows for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures acting on glass framing members and glazing components. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
- 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
- D. Performance Characteristics: Provide glass with performance properties specified based on manufacturer's published test data, as determined according to procedures indicated below:
- 1. For monolithic-glass lites, properties are based on units with lites 6 mm thick.
 - 2. For insulating-glass units, properties are based on units with lites 6 mm thick and a nominal ½-inch-wide interspace.
 - 3. Center-of-Glass thermal and optical performance properties shall be based on data and calculations from the current LBNL Windows 5.2 computer program expressed as Btu/sq. ft. x h x deg F.
 - 4. Fenestration Performance: Performance values that take into account the total fenestration (Center-of-Glass and framing members) normally identified with building energy codes such as ASHRAE-IESNA 90.1 and the IECC. Values can also be tested and certified by the National Fenestration Rating Council (NFRC).

1.5 SUBMITTALS

- A. Product Data: For each glass product and glazing material indicated.
- B. Samples: Provide 12-inch-square samples of each glass product specified.
- C. Glazing Schedule: Use same designations indicated on Drawings for glazed openings in preparing a schedule listing glass types and thicknesses for each size opening and location.
- D. Product Certificates: Signed by manufacturers of glass and glazing products certifying that products furnished comply with requirements.
 - 1. For solar-control low-e-coated glass, provide documentation demonstrating that manufacturer of coated glass is certified by coating manufacturer.

- E. Qualification Data: For firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
- F. Adhesion and Compatibility Test Report: From glazing sealant manufacturer indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.
- G. Product Test Reports: From a qualified testing agency, indicating the specified products comply with requirements based on comprehensive testing of standard products. Provide product test reports for each glass product.
- H. Warranties: Special warranties specified in this Section.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed glazing similar in material, design, and extent to that indicated for Project and whose work has resulted in construction with a record of successful in-service performance.
- B. Source Limitations for Monolithic Float Glass: Obtain all monolithic float glass from one source from a single manufacturer.
- C. Source Limitations for Insulating Glass: Obtain all insulating-glass units from one source from a single fabricator using the same type of glass and other components for each type of unit indicated.
- D. Source Limitations for Laminated Glass: Obtain all laminated glass units from one source from a single fabricator using the same type of glass and other components for each type of unit indicated.
- E. Source Limitations for Glazing Accessories: Obtain all glazing accessories from one source from a single manufacturer for each product and installation method indicated.
- F. Safety Glass: Category II materials complying with testing requirements in 16 CFR 1201 and ANSI Z97.1.
 - 1. Subject to compliance with requirements, permanently mark safety glass with certification label of Safety Glazing Certification Council or another certification agency acceptable to authorities having jurisdiction.
- G. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below, unless more stringent requirements are indicated. Refer to the following publications for glazing terms not otherwise defined in this Section or in referenced standards.
 - 1. GANA Publications: GANA's "Glazing Manual", "Sealant Manual" and "Laminated Glass Design Guide."
 - 2. SIGMA Publications: SIGMA TM-3000, "Vertical Glazing Guidelines."

3. IGMA Publication for Insulating Glass: SIGNA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."
4. IGMA Publication for Sloped Glazing: IGMA TB-3001, "Guidelines for Sloped Glazing."

H. Preinstallation Conference: Conduct conference at Project site.

1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
2. Review temporary protection requirements for glazing during and after installation.

I. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of the following inspecting and testing agency:

1. Insulated Glass Certification Council (IGCC)

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials according to manufacturer's written instructions and as needed to prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
- B. For insulating-glass units that will be exposed to substantial altitude changes, comply with insulating-glass manufacturer's written recommendations for venting and sealing to avoid hermetic seal ruptures.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.

1.9 WARRANTY

- A. General Warranty: Special warranties specified in this Article shall not deprive Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Manufacturer's Special Warranty on Insulating Glass: Written warranty, made out to Owner and signed by insulating-glass fabricator agreeing to furnish replacements for insulating-glass units that deteriorate as defined in "Definitions" Article within specified warranty period indicated below.

1. Warranty Period: 10 years from date of Substantial Completion.
- C. Manufacturer's Special Warranty on Laminated Glass: Written warranty, made out to Owner and signed by laminated-glass fabricator agreeing to furnish replacements for laminated-glass units that deteriorate as defined in "Definitions" Article within specified warranty period indicated below
 1. Warranty Period: 5 years from date of Substantial Completion.
- D. Manufacturer's Special Warranty for Coated-Glass Products: Written warranty, made out to Owner and signed by coated-glass fabricator agreeing to furnish replacements for coated-glass that deteriorates as defined in "Definitions" Article within specified warranty period indicated below. Deterioration of coated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in coating.
 1. Warranty Period: 5 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GLASS PRODUCTS, GENERAL

- A. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass lites in thicknesses as needed to comply with requirements indicated.
 1. Minimum Glass Thickness for Exterior Lites: Not less than 6.0 mm.
- B. Strength: Where float glass is indicated, provide annealed float glass, Kind HS heat-treated float glass, or Kind FT heat-treated float glass as required by applicable glazing code.
- C. Windborne-Debris-Impact Resistance: Provide exterior glazing that passes basic-protection testing requirements in ASTM E 1996 for Wind Zone 3 when tested according to ASTM E 1886. Test specimens shall be no smaller in width and length than glazing indicated for use on the Project and shall be installed in same manner as glazing indicated for use on the Project.

2.2 MANUFACTURERS AND FABRICATION

- A. Available Products: Subject to compliance with requirements, manufacturers of products that may be incorporated into the Work include, but are not limited to, the following:
 1. Monolithic Float Glass
 - a. PPG Industries, Inc.
 - b. Guardian Industries, Inc.
 - c. Pilkington, Inc.

d. ACH (formerly Visteon).

B. Available Fabricators: Subject to compliance with requirements, fabricators of the products specified include, but are not limited to, the following:

1. J. E. Berkowitz, L.P. (800) 257-7827
2. Viracon, Inc.
3. Arch Aluminum, Inc.
4. Oldcastle Glass

2.3 MONOLITHIC FLOAT GLASS

A. Float Glass: ASTM C 1036, Type 1, Class 1 (clear), Class 2 (tinted) transparent glass, flat, Quality q3 (glazing select); class, kind and condition indicated.

2.4 HEAT-TREATED FLOAT GLASS

A. Heat-Treated Float Glass: ASTM C 1048; Type I; Class I (clear), Class 2 (tinted) transparent glass, flat, Quality q3 (glazing select); class, kind, and condition as required by the applicable glazing code.

B. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed, unless otherwise indicated.

1. Flatness Tolerances

- a. Roller-Wave or Ripple: Deviation from flatness at any peak shall be targeted not to exceed 0.003" as measured per peak to valley for ¼" (6 mm) thick glass.
- b. Bow and Warp: The bow and warp tolerances targeted shall not exceed 1/32" per linear foot.

2.5 INSULATING GLASS

A. Insulating Glass Units – General: Preassembled units consisting of sealed lites of glass separated by a dehydrated interspace, and complying with ASTM E 2190 for Class CBA units and with requirements specified in this Article.

1. Type IG-1 Insulated Glass: Insulated glass units consisting of two lites of clear, annealed glass, separated by a ½-inch sealed air space. Provide insulated units with low "E" coating. For use in the buildings perimeter openings primarily facing North and East. Refer to Schedules for applied use.

a. Basis-of-Design Product: Subject to compliance with requirements, provide units fabricated with "PPG Solarban 60 Clear" with the following characteristics or comparable product:

- 1) Ultra Violet: 18%
- 2) Visible Light Transmittance: 70%

- 3) Total Solar Energy Transmittance: 33%
- 4) Winter Night-time U Value: .29
- 5) Summer Day-time U Value: .28
- 6) Shading Co-efficient: .43
- 7) Solar Heat Gain Co-efficient: .38
- 8) Light to Solar Gain: 1.84

b. Insulating Glass Unit Make-up

- 1) Outboard Lite: "PPG Solarban 60 Clear", ¼-inch thick.
- 2) Low "E" coating on 2nd. surface.
- 3) ½-inch thick desiccant filled aluminum spacer.
- 4) Inboard Lite: ¼-inch thick clear glass.
- 5) Overall Thickness: 1-inch

2. Type IG-2 Insulated Glass: Insulated glass units consisting of two lites of clear, annealed glass, separated by a ½-inch sealed air space. Provide insulated units with low "E" coating. For use in the buildings perimeter openings primarily facing South and West. Refer to Schedules for applied use.

a. Basis-of-Design Product: Subject to compliance with requirements, provide "PPG Solarban 70 Clear" with the following characteristics or comparable product:

- 1) Ultra Violet: 4%
- 2) Visible Light Transmittance: 64%
- 3) Total Solar Energy Transmittance: 23%
- 4) Winter Night-time U Value: .28
- 5) Summer Day-time U Value: .27
- 6) Shading Co-efficient: .31
- 7) Solar Heat Gain Co-efficient: .27
- 8) Light to Solar Gain: 2.33

b. Insulating Glass Unit Make-up

- 1) Outboard Lite: "PPG Solarban 70 Clear", ¼-inch thick.
- 2) Low "E" coating on 2nd surface.
- 3) ½-inch thick desiccant filled aluminum spacer.
- 4) Inboard Lite: ¼-inch thick clear glass.
- 5) Overall Thickness: 1-inch.

2.6 GLAZING GASKETS

- A. Dense Compression Gaskets: Molded or extruded gaskets of material indicated below, complying with standards referenced with name of elastomer indicated below, and of profile and hardness required to maintain watertight seal:

1. Neoprene, ASTM C 864.
2. EPDM, ASTM C 864.
3. Silicone, ASTM C 1115.

4. Thermoplastic polyolefin rubber, ASTM C 1115.
5. Any material indicated above.

2.7 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tape: Preformed, butyl-based elastomeric tape with a solids content of 100 percent; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rods as recommended in writing by tape and glass manufacturers for application indicated; packaged on rolls with a release paper backing; and complying with ASTM C 1281 and AAMA 800.

2.8 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. VOC Content: For Sealants used inside weatherproofing system, not more than 250 g/L when calculated according to 40 CFR 59, subpart D.
- C. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- D. Setting Blocks: Elastomeric material with a Shore A durometer hardness of 85, plus or minus 5.
- E. Spacers: Elastomeric blocks or continuous extrusions with a Shore A durometer hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
- F. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).

2.9 FABRICATION OF GLASS AND OTHER GLAZING PRODUCTS

- A. Fabricate glass and other glazing products in sizes required to glaze openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing standard, to comply with system performance requirements.
- B. Clean-cut or flat-grind vertical edges of butt-glazed monolithic lites in a manner that produces square edges with slight kerfs at junctions with outdoor and indoor faces.
- C. Grind smooth and polish exposed glass edges and corners.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing glazing, with Installer present, for compliance with the following:
 - 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 - 2. Presence and functioning of weep system.
 - 3. Minimum required face or edge clearances.
 - 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Glazing channel dimensions, as indicated on Drawings, provide necessary bite on glass, minimum edge and face clearances, with reasonable tolerances. Adjust as required by Project conditions during installation.
- C. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.
- D. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Provide spacers for glass lites where the length plus width is larger than 50 inches as follows:
 - 1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
 - 2. Provide 1/8-inch minimum bite of spacers on glass.

- G. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.
- H. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.

3.4 GASKET GLAZING (DRY)

- A. Fabricate compression gaskets in lengths recommended by gasket manufacturer to fit openings exactly, with stretch allowance during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Center glass lites in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- D. Install gaskets so they protrude past face of glazing stops.

3.5 CLEANING AND PROTECTION

- A. Protect exterior glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels, and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations, including weld splatter. If, despite such protection, contaminating substances do come into contact with glass, remove them immediately as recommended by glass manufacturer.
- C. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for build-up of dirt, scum, alkaline deposits, or stains; remove as recommended by glass manufacturer.
- D. Remove and replace glass that is broken, chipped, cracked, abraded, or damaged in any way, including natural causes, accidents, and vandalism, during construction period.
- E. Wash glass on both exposed surfaces in each area of Project not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended by glass manufacturer.

END OF SECTION 088000

SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK

- A. Louvers in steel doors: Section 08 11 00, HOLLOW METAL DOORS AND FRAMES.

1.3 SUBMITTALS

- A. Submit in accordance with Division 01 General Requirements.

- B. Shop Drawings:

Each type, showing material, finish, size of members, operating devices, method of assembly, and installation and anchorage details.

- C. Manufacturer's Literature and Data:

Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced.

The publications are referenced in the text by the basic designation only.

- B. The Master Painters Institute (MPI):

Approved Product List – September 2011

- C. American Society for Testing and Materials (ASTM):

A167-99(R2009)..... Stainless and Heat-Resisting Chromium - Nickel Steel
Plate, Sheet, and Strip

A1008/A1008M-10..... Steel, Sheet, Carbon, Cold Rolled, Structural, and High
Strength Low-Alloy with Improved Formability

B209/B209M-03(R2007)..... Aluminum and Aluminum Alloy, Sheet and Plate

B221-08..... Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire,
Shapes, and Tubes

B221M-07..... Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire
Shapes, and Tubes

- D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06 Metal Finishes Manual

- E. National Fire Protection Association (NFPA):

90A-09..... Installation of Air Conditioning and Ventilating Systems

G. American Architectural Manufacturers Association (AAMA):

2605-11 High Performance Organic Coatings on Architectural
Extrusions and Panels

H. Air Movement and Control Association, Inc. (AMCA):

500-L-07 Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.

B. Stainless Steel: ASTM A167, Type 302B.

C. Carbon Steel: ASTM A1008/A1008M.

D. Aluminum, Plate and Sheet: ASTM B209/B209M.

E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.

2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.

F. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

A. General:

1. Provide fixed and operable type louvers of size and design shown.

2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.

3. Furnish louvers with sill extension or separate sill as shown.

4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.

B. Performance Characteristics:

1. Weather louvers shall have a minimum of _____ percent free area and shall pass _____ mm/s (fpm) free area velocity at a pressure drop not exceeding _____ mm

- (inch) water gage and carry not more than ____ g (ounces) of water per m² (square foot) of free area for 15 minutes when tested per AMCA Standard 500-L.
2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.
- C. Aluminum Louvers:
1. General: Frames, blades, sills and mullions (sliding interlocking type); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be standard or drainable // type and have reinforcing bosses.
 2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.
 3. Louvers, operable: Louver frame opening sizes, single louver sizes and mullion requirements shall be as specified for fixed louvers.
 - a. Blades: Attach blades to frame with aluminum pivot pins through nylon bearings. Fasten each blade to stainless steel operation arms that are connected to minimum 3 mm (1/8-inch) thick stainless steel operating bar handle arranged for simultaneous operation of blades.
 - b. Spring/chain operation: Exposed operator activated by spring attached to operating bar handle and mounted on frame. Control of louver shall be by pull chain of required length to be operable from floor. Provide pulleys and brackets as required.
 - c. Hand crank operation: Hand crank operator activated by case hardened gears concealed in aluminum housing. Operators shall be removable and located at jambs. Provide one right-handed operator for each louver.
 - d. Motor operation: Motor operated by approved electric motor. Motors shall be removable and located at jambs of louver. Connect motor operator lever arm to operating bar by means of stainless steel connecting rod.
 - e. Automatic operation: Louvers shall be complete with weights, pull chain, chain holder and brackets, cables, sheaves, spring, 70°C (160°F) fusible link, and other related items meeting requirements of NFPA 90A. Provide non-ferrous bearings and spindles of replaceable type. Control of louver shall be by pull chain of required length to be operable from floor. Louvers shall close automatically in case of fire.
- D. Stainless Steel Louvers: Form stainless steel louvers using 1.6 mm (0.063-inch) thick sheet for frames, blades, sills and mullions.

1. Louver shall have fixed 45 degree standard drainable blades with water baffle. Make overall frame size 13 mm (1/2-inch) less than opening, unless otherwise shown.
2. Single louver sections shall not exceed 1700 mm (66 inches) in width. For openings larger than 1700 mm (66 inches) wide, provide multiple sections not larger than 1700 mm (66 inches) wide separated by mullions.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 2 mm (0.081-inch) thick extruded or sheet aluminum 1.5 mm (0.059-inch) thick stainless steel designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire or 1.3 mm (0.05-inch) diameter stainless steel wire in 13 mm (1/2-inch) square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

2.5 EXTERIOR DOOR LOUVERS

- A. Fabricate of 1.6 mm (0.063-inch) thick extruded aluminum. Miter frames at corners and join by concealed corner brackets.
- B. Equip louvers on outside with wire guards, except omit wire guards for louvers in doors located completely below enclosed areaways.

2.6 INTERIOR DOOR LOUVERS

- A. Fabricate louvers for interior doors and partitions of 1.2 mm (0.0478-inch) thick steel or 1.6 mm (0.063-inch) thick extruded aluminum.
- B. Make louvers sight-proof type with stationary blades, except where light-proof louvers are required.

- C. Lightproof louvers shall have stationary blades and be designed to exclude passage of light but permit free ventilation.

2.7 WALL VENTS

- A. Fabricate exterior wall vents from either 4.7 mm (0.187-inch) thick aluminum plate of 6 mm (1/4-inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4-inch) openings.
- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4-inch by 3/16-inch) top and bottom bars screwed to grille.
- C. Vent Frames In Masonry: Fabricate of 45 mm x 30 mm x 5 mm (1-3/4 inch by 1-1/4 inch by 3/16-inch) steel angles bolted with 6 mm (1/4-inch) diameter expansion bolts at jambs.

2.8 AIR INTAKE VENTS

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. Provide aluminum closures where shown for inside face of dummy vents.
- C. Provide 0.8 m (0.032-inch) thick aluminum sleeves in cavity walls where shown.

2.10 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers, Air Intake Vents, Wire Guards:
 - 1. Anodized finish
 - a. AA-M1X Mill finish, as fabricated.
 - b. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7 mils thick.
 - c. AA-C22A42 Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick.
 - NOTE: AA-C22A44 Chemically etched medium matte, with electronically deposited metallic compound, Class I Architectural, 0.7 mils thick may be provided as an option for AA-C22A42 color anodic coating. Dyes will not be accepted.
 - 2. Organic Finish: AAMA 2605 (Fluorocarbon coating).
- C. Aluminum Wall Vents : Sand blasted satin finish.

- D. Stainless Steel: Mechanical finish No. 4 in accordance with NAAMM Metal Finishes Manual.
- E. Sheet Steel: Baked-on or oven dried shop prime coat.
 - 1. Paint interior surfaces of lightproof louvers with two additional finish shop coats of baked-on enamel.
 - 2. Finish painting of exposed surfaces of shop primed louvers is specified in Section 09 91 00, PAINTING.
 - 3. Color selection to be made by Architect from FULL RANGE of colors.
- F. Steel: Surfaces of steel work, for which no other finish is specified, shall be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

2.11 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. Strippable plastic coating on colored anodized organic finish is not approved.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may

be used, except for removal items and where members would be deformed or substrate damaged by their use.

- D. Generally, set wall louvers and vents in masonry walls during progress of the work. If wall louvers and vents are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

08 90 00 END

SECTION 096723 - RESINOUS FLOORING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Resinous flooring systems.
- B. Related Sections:
 - 1. Division 7 Section "Joint Sealants" for sealants installed at joints in resinous flooring systems.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include manufacturer's technical data, application instructions, and recommendations for each resinous flooring component required.
- B. Samples for Initial Selection: For each type of exposed finish required.
- C. Product Schedule: For resinous flooring.

1.4 INFORMATIONAL SUBMITTALS

- A. Installer Certificates: Signed by manufacturer certifying that installers comply with specified requirements.
- B. Material Certificates: For each resinous flooring component, from manufacturer.
- C. Material Test Reports: For each resinous flooring system.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For resinous flooring to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of flooring systems required for this Project.
 - 1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
- B. Source Limitations: Obtain primary resinous flooring materials, including primers, resins, hardening agents, grouting coats, and topcoats, from single source from single manufacturer. Provide secondary materials, including patching and fill material, joint sealant, and repair materials, of type and from source recommended by manufacturer of primary materials.
- C. Preinstallation Conference: Conduct conference at Project site.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original packages and containers, with seals unbroken, bearing manufacturer's labels indicating brand name and directions for storage and mixing with other components.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring application.
- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.
- C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application unless manufacturer recommends a longer period.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Stonehard, Inc.
 - 2. Sherwin-Williams Company; General Polymers, equal to Stonhard

2.2 MATERIALS

- A. VOC Content of Liquid-Applied Flooring Components: Not more than 100 g/L when calculated according to 40 CFR 59, Subpart D (EPA Method 24):

2.5 RESINOUS FLOORING (Elevator Lobby)

A. Resinous Flooring System

Stonclad UR Urethane mortar with PA7 Sealer as manufactured by Stonhard, Inc., Maple Shade, NJ, Phil Long, (717)961-1186, is a nominal 3/16"/5mm thick system comprised of a penetrating three component urethane primer, high performance, four-component troweled mortar consisting of urethane resin, curing agent, selected, graded aggregates and inorganic pigments, and a pigmented urethane finish topcoat sealer.

1. Acceptable Equivalents: Request for materials approvals for any products other than the specified product must be submitted to the architect no later than two weeks prior to project bid date. Any request after this date will not be accepted.
2. Available Products: Build up of Broadcast or liquid rich (slurry) type systems will not be accepted, and will result in a disqualification from bid.

B. System Characteristics:

1. Color and Pattern: Select from manufacturers standards
2. Wearing Surface: Texture Field verify.
3. Integral Cove Base: 4" (inches).
4. Overall System Thickness: Nominal 1/4" (inch).

C. System Components: Manufacturer's standard components that are compatible with each other and as follows:

Body Coat(s):

1. Resin: Urethane.
2. Formulation Description: 100 percent solids.
3. Application Method: Metal Trowel.
4. Thickness of Coats: 3/16".
5. Number of Coats: One.
6. Aggregates: Pigmented Blended aggregate.

Topcoat .

1. Resin: Urethane
2. Formulation Description: 100% high solids.
3. Type: pigmented.
4. Finish: Field verify for anti-slip texture.
5. Number of Coats: one.

2.6 ACCESSORIES

- D. Primer: Type recommended by manufacturer for substrate and body coats indicated. Formulation Description: Stonhard Standard Primer, 100% solids.
- E. Waterproofing Membrane: Type recommended by manufacturer for substrate and primer and body coats indicated.
- F. Patching and Fill Material: Resinous product of or approved by resinous flooring manufacturer and recommended by manufacturer for application indicated. Resinous based materials only. Cementitious or single component products not accepted.
- G. Joint Sealant: Type recommended or produced by resinous flooring manufacturer for type of service and joint condition indicated.

PART 3 - EXECUTION

3.1 PREPARATION

- A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry substrate for resinous flooring application.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
 - 1. Roughen concrete substrates as follows:
 - a. Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and recirculates the shot by vacuum pickup.
 - b. Comply with ASTM C 811 requirements unless manufacturer's written instructions are more stringent.
 - 2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written instructions.
 - 3. Verify that concrete substrates are dry and moisture-vapor emissions are within acceptable levels according to manufacturer's written instructions.
 - a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application of resinous flooring only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. of slab area in 24 hours.
 - b. Perform plastic sheet test, ASTM D 4263. Proceed with application only after testing indicates absence of moisture in substrates.
 - c. Perform relative humidity test using in situ probes, ASTM F 2170. Proceed with installation only after substrates have a maximum 75 percent relative humidity level measurement.

4. Alkalinity and Adhesion Testing: Verify that concrete substrates have pH within acceptable range. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.
- C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.
- D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.
- E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written instructions.

3.2 APPLICATION

- A. General: Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.
 1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.
 2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.
 3. At substrate expansion and isolation joints, comply with resinous flooring manufacturer's written instructions.
- B. Apply primer over prepared substrate at manufacturer's recommended spreading rate.
- C. Apply waterproofing membrane, where indicated, in manufacturer's recommended thickness.
 1. Apply waterproofing membrane to integral cove base substrates.
- D. Apply reinforcing membrane to substrate cracks.
- E. Integral Cove Base: Apply cove base mix to wall surfaces before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, troweling, sanding, and topcoating of cove base. Round internal and external corners.
 1. Integral Cove Base: 6 inches high.
- F. Apply self-leveling slurry body coats in thickness indicated for flooring system.
 1. Broadcast aggregates at rate recommended by manufacturer and, after resin is cured, remove excess aggregates to provide surface texture indicated.
- G. Apply grout coat, of type recommended by resinous flooring manufacturer, to fill voids in surface of final body coat and to produce wearing surface indicated.

- H. Apply topcoats in number indicated for flooring system and at spreading rates recommended in writing by manufacturer.

3.3 PROTECTION

- A. Protect resinous flooring from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by resinous flooring manufacturer.

3.4 JOINTS AND CRACKS

- A. Treat control joints to bridge potential cracks and to maintain monolithic protection.
- B. Treat cold joints and construction joints to bridge potential cracks and to maintain monolithic protection on horizontal and vertical surfaces as well as horizontal and vertical interfaces.
- C. Discontinue floor coating system at vertical and horizontal contraction and expansion joints by installing backer rod and compatible sealant after coating installation is completed. Provide sealant type recommended by manufacturer for traffic conditions and chemical exposures to be encountered.

END OF SECTION 096723

SECTION 099123 – PAINTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes surface preparation and field painting of exposed exterior and interior items and surfaces.
 - 1. Surface preparation, priming, and finish coats specified in this Section are in addition to shop priming and surface treatment specified in other Sections.
- B. Paint exposed surfaces, except where these Specifications indicate that the surface or material is not to be painted or is to remain natural. If an item or a surface is not specifically mentioned, paint the item or surface the same as similar adjacent materials or surfaces. If a color of finish is not indicated, Architect will supply a color selection.
 - 1. Painting includes field painting of exposed bare and covered pipes and ducts (including color coding), hangers, exposed steel and iron supports, and surfaces of mechanical and electrical equipment that do not have a factory-applied final finish.
- C. Do not paint prefinished items, concealed surfaces, finished metal surfaces, operating parts, and labels.
 - 1. Prefinished items include the following factory-finished components:
 - a. Architectural woodwork, if applicable.
 - b. Elevator entrance doors and frames.
 - c. Elevator equipment.
 - d. Louvers and Vents.
 - e. Parking control equipment.
 - f. Light fixtures.
 - 2. Concealed surfaces include walls or ceilings in the following generally inaccessible spaces:
 - a. Foundation spaces.
 - b. Furred areas.
 - c. Ceiling plenums.
 - d. Utility tunnels.
 - e. Pipe spaces.
 - f. Duct shafts.

- g. Elevator shafts.
 - 3. Finished metal surfaces include the following:
 - a. Anodized aluminum.
 - b. Stainless steel.
 - c. Chromium plate.
 - d. Copper and copper alloys.
 - e. Bronze and brass.
 - 4. Operating parts include moving parts of operating equipment and the following:
 - a. Valve and damper operators.
 - b. Linkages.
 - c. Sensing devices.
 - d. Motor and fan shafts.
 - 5. Labels: Do not paint over UL, FMG, or other code-required labels or equipment name, identification, performance rating, or nomenclature plates.
- D. Related Sections include the following:
- 1. Division 5 Sections for shop priming of metal substrates with primers specified in this Section.
 - 2. Division 5 Section "Structural Steel" for shop priming structural steel.
 - 3. Division 5 Section "Metal Fabrications" for shop priming ferrous metal.
 - 4. Division 8 Section "Steel Doors and Frames" for factory priming steel doors and frames.
 - 5. Division 9 Section "High Performance Coatings" for steel and/or metals exposed to the exterior.
 - 6. Division 32 Section "Pavement Markings" for traffic-marking paint.

1.3 DEFINITIONS

- A. General: Standard coating terms defined in ASTM D 16 apply to this Section.
- 1. Flat refers to a lusterless or matte finish with a gloss range below 15 when measured at an 85-degree meter.
 - 2. Eggshell refers to low-sheen finish with a gloss range between 20 and 35 when measured at a 60-degree meter.
 - 3. Semigloss refers to medium-sheen finish with a gloss range between 35 and 70 when measured at a 60-degree meter.
 - 4. Full gloss refers to high-sheen finish with a gloss range more than 70 when measured at a 60-degree meter.

1.4 SUBMITTALS

- A. Product Data: For each paint system indicated. Include porous fillers and primers.
- 1. Material List: An inclusive list of required coating materials. Indicate each material and cross-reference specific coating, finish system, and application.

- Identify each material by manufacturer's catalog number and general classification. Submit in same format as specification.
2. Manufacturer's Information: Manufacturer's technical information, including label analysis and instructions for handling, storing, and applying each coating material.
 3. Certification by the manufacturer that products supplied comply with local regulations controlling use of volatile organic compounds (VOC's).
- B. Colors: Match Architect's color selections.
- C. Samples for Verification: For each color and material to be applied, with texture to simulate actual conditions, on representative Samples of the actual substrate.
1. Submit 4 sets of samples of each final color and finish.
- D. Qualification Data: For firms and persons specified in the "Quality Assurance" Article to be demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
- E. Certifications:
1. Furnish a letter from the paint manufacturer or their factory representative certifying that the paint system proposed for this project are equal to or better than the specified systems in appearance and performance levels. Submit proof of equivalency for approval including generic type, descriptive information, VOC content, performance data, solids by volume, and recommended film thickness. Submittals not accompanied by this certification will be returned, "REJECTED."
- F. Coating Maintenance Manual: Upon conclusion of the project, the Contractor or paint manufacturer/supplier shall furnish a coating maintenance manual, such as Sherwin-Williams "Custodian Project Color and Product Information" report or equal. Manual shall include an Area Summary with finish schedule, Area Detail designating where each product/color/finish was used, product data pages, Material Safety Data Sheets, care and cleaning instructions, touch-up procedures, and color samples of each color and finish used.

1.5 QUALITY ASSURANCE

- A. Applicator Qualifications: A firm or individual experienced in applying paints and coatings similar in material, design, and extent to those indicated for this Project, whose work has resulted in applications with a record of successful in-service performance.
- B. Source Limitations: Obtain block fillers and primers for each coating system from the same manufacturer as the finish coats.
- C. Benchmark Samples (Mockups): Provide a full-coat benchmark finish sample for each type of coating and substrate required. Comply with procedures specified in PDCA P5. Duplicate finish of approved sample Submittals.
1. Architect will select one room or surface to represent surfaces and conditions for application of each type of coating and substrate.

- a. Provide mock up of first and second coats of block filler or primer for approval of application.
 - b. Wall Surfaces: Provide samples on at least 100 sq. ft.
 - c. Small Areas and Items: Architect will designate items or areas required.
- D. Apply benchmark samples, according to requirements for the completed Work, after permanent lighting and other environmental services have been activated. Provide required sheen, color, and texture on each surface. Where materials are being applied over previously painted surfaces, apply mock up samples and perform field testing to check for compatibility, adhesion, and film integrity of the new materials to existing painted surfaces. Report in writing any condition that may affect application, appearance, or performance of the specified coating system.
 - a. After finishes are accepted, Architect will use the room or surface to evaluate coating systems of a similar nature.
2. Final approval of colors will be from benchmark samples.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to Project site in manufacturer's original, unopened packages and containers bearing manufacturer's name and label and the following information:
 1. Product name or title of material.
 2. Product description (generic classification or binder type).
 3. Manufacturer's stock number and date of manufacture.
 4. Contents by volume, for pigment and vehicle constituents.
 5. Thinning instructions.
 6. Application instructions.
 7. Color name and number.
 8. VOC content.
- B. Store materials not in use in tightly covered containers in a well-ventilated area at a minimum ambient temperature of 45 deg F. Maintain storage containers in a clean condition, free of foreign materials and residue.
 1. Protect from freezing. Keep storage area neat and orderly. Remove oily rags and waste daily.
- C. Take necessary measures to ensure that workers and work areas are protected from fire and health hazards resulting from handling, mixing, and application.

1.7 PROJECT CONDITIONS

- A. Apply waterborne paints only when temperatures of surfaces to be painted and surrounding air are between 50 and 90 deg F.
- B. Apply solvent-thinned paints only when temperatures of surfaces to be painted and surrounding air are between 45 and 95 deg F.

- C. Do not apply paint in snow, rain, fog, or mist; or when relative humidity exceeds 85 percent; or at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

- 1. Painting may continue during inclement weather if surfaces and areas to be painted are enclosed and heated within temperature limits specified by manufacturer during application and drying periods.

1.8 EXTRA MATERIALS

- A. Furnish extra paint materials from the same production run as the materials applied and in the quantities described below. Package with protective covering for storage and identify with labels describing contents. Deliver left-over paint materials to Owner.

- 1. Quantity: Furnish Owner with extra paint materials in quantities indicated below:
 - a. Exterior: 2 gallons of each color applied.
 - b. Interior: 1 case of each color applied.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Products: Subject to compliance with requirements, provide products from one of the following manufacturers. Sherwin-Williams is the basis of design and establishes the standard of quality required.

- B. Manufacturers' Names:

- 1. Sherwin Williams. (SW)
- 2. Duron
- 3. MAB
- 4. Glidden

2.2 PAINT MATERIALS, GENERAL

- A. Material Compatibility: Provide block fillers, primers, and finish-coat materials that are compatible with one another and with the substrates indicated under conditions of service and application, as demonstrated by manufacturer based on testing and field experience. Each system should be from the same manufacturer.
- B. Material Quality: Provide manufacturer's best-quality paint material of the various coating types specified that are factory formulated and recommended by manufacturer for application indicated. Paint-material containers not displaying manufacturer's product identification will not be acceptable.

1. Proprietary Names: Use of manufacturer's proprietary product names to designate colors or materials is not intended to imply that products named are required to be used to the exclusion of equivalent products of other manufacturers. Furnish manufacturer's material data and certificates of performance for proposed substitutions.

C. Colors: Match Architect's samples.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Applicator present, for compliance with requirements for paint application. Comply with procedures specified in PDCA P4.
 1. Proceed with paint application only after unsatisfactory conditions have been corrected and surfaces receiving paint are thoroughly dry.
 2. Start of painting will be construed as Applicator's acceptance of surfaces and conditions within a particular area.
- B. Coordination of Work: Review other Sections in which primers are provided to ensure compatibility of the total system for various substrates. On request, furnish information on characteristics of finish materials to ensure use of compatible primers.
 1. Notify Architect about anticipated problems when using the materials specified over substrates primed by others.
- C. Where materials are being applied over previously painted surfaces, apply mock up samples and perform field testing to check for compatibility, adhesion, and film integrity of the new materials to existing painted surfaces. Report in writing any condition that may affect application, appearance, or performance of the specified coating system.

3.2 PREPARATION

- A. General: Remove hardware and hardware accessories, plates, machined surfaces, lighting fixtures, and similar items already installed that are not to be painted. If removal is impractical or impossible because of size or weight of the item, provide surface-applied protection before surface preparation and painting.
 1. After completing painting operations in each space or area, reinstall items removed using workers skilled in the trades involved.
- B. Cleaning: Before applying paint or other surface treatments, clean substrates of substances that could impair bond of the various coatings. Remove oil and grease before cleaning. All surfaces must be clean, dry, and free of all oil, grease, surface contaminants, and substances that could impair adhesion.

1. Schedule cleaning and painting so dust and other contaminants from the cleaning process will not fall on wet, newly painted surfaces.

C. Surface Preparation: Clean and prepare surfaces to be painted according to manufacturer's written instructions for each particular substrate condition and as specified.

1. Provide barrier coats over incompatible primers or remove and reprime.
2. Cementitious Materials: Prepare concrete, concrete unit masonry, cement plaster, and mineral-fiber-reinforced cement panel surfaces to be painted. Remove efflorescence, chalk, dust, dirt, grease, oils, and release agents. Roughen as required to remove glaze. If hardeners or sealers have been used to improve curing, use mechanical methods of surface preparation.
 - a. Use abrasive blast-cleaning methods if recommended by paint manufacturer.
 - b. Determine alkalinity and moisture content of surfaces by performing appropriate tests. If surfaces are sufficiently alkaline to cause the finish paint to blister and burn, correct this condition before application. Do not paint surfaces if moisture content exceeds that permitted in manufacturer's written instructions.
3. For Concrete Floors:
 - a. Surface must be clean, dry, and in sound condition. Remove stains, oil, dust, grease, dirt, rust, release agents, curing compounds and hardeners, salts, efflorescence, laitance, and other contaminants and foreign material to ensure adequate adhesion.
 - b. Follow recommendations as listed in the Sherwin Williams / General Polymers G-1 Surface Preparation Guide and ICRI Guideline #310-2-1997 for surface preparation.
 - c. Provide Concrete Surface Profile (CSP) as recommended by manufacturer for specified systems.
 - d. Determine alkalinity and moisture content of surfaces by performing appropriate tests. Document results in writing to GC and architect.
4. Wood: Clean surfaces of dirt, oil, and other foreign substances with scrapers, mineral spirits, and sandpaper, as required. Sand surfaces exposed to view smooth and dust off.
 - a. Scrape and clean small, dry, seasoned knots, and apply a thin coat of white shellac or other recommended knot sealer before applying primer. After priming, fill holes and imperfections in finish surfaces with putty or plastic wood filler. Sand smooth when dried.
 - b. Prime, stain, or seal wood to be painted immediately on delivery. Prime edges, ends, faces, undersides, and back sides of wood, including cabinets, counters, cases, and paneling.
 - c. If transparent finish is required, backprime with spar varnish.
 - d. Backprime paneling on interior partitions where masonry, plaster, or other wet wall construction occurs on back side.
 - e. Seal tops, bottoms, and cutouts of unprimed wood doors with a heavy coat of varnish or sealer immediately on delivery.
5. Ferrous Metals: Clean ungalvanized ferrous-metal surfaces that have not been shop coated; remove oil, grease, dirt, loose mill scale, and other foreign

substances. Use solvent or mechanical cleaning methods that comply with SSPC's recommendations.

- a. Power Tool Clean surfaces clean as recommended by paint system manufacturer and according to SSPC-SP3.
 - b. Treat bare and sandblasted or pickled clean metal with a metal treatment wash coat before priming.
 - c. Touch up bare areas and shop-applied prime coats that have been damaged. Wire-brush, clean with solvents recommended by paint manufacturer, and touch up with same primer as the shop coat.
6. Galvanized Surfaces: Clean galvanized surfaces with nonpetroleum-based solvents so surface is free of oil and surface contaminants. Remove pretreatment from galvanized sheet metal fabricated from coil stock by mechanical methods.
7. Interior Grilles, Louvers and Sprinkler Escutcheons shall be painted in the field to match adjacent material color. Contractor shall prep and prime factory finished items to receive new paint finish in the field.
- D. Material Preparation: Mix and prepare paint materials according to manufacturer's written instructions.
1. Maintain containers used in mixing and applying paint in a clean condition, free of foreign materials and residue.
 2. Stir material before application to produce a mixture of uniform density. Stir as required during application. Do not stir surface film into material. If necessary, remove surface film and strain material before using.
 3. Use only thinners approved by paint manufacturer and only within recommended limits.
- E. Tinting: Tint each undercoat a lighter shade to simplify identification of each coat when multiple coats of same material are applied. Tint undercoats to match the color of the finish coat, but provide sufficient differences in shade of undercoats to distinguish each separate coat.

3.3 APPLICATION

- A. General: Apply paint according to manufacturer's written instructions. Use applicators and techniques best suited for substrate and type of material being applied.
1. Paint colors, surface treatments, and finishes are indicated in the paint schedules.
 2. Do not paint over dirt, rust, scale, grease, moisture, scuffed surfaces, or conditions detrimental to formation of a durable paint film.
 3. Provide finish coats that are compatible with primers used.
 4. The term "exposed surfaces" includes areas visible when permanent or built-in fixtures, grilles, convactor covers, covers for finned-tube radiation, and similar components are in place. Extend coatings in these areas, as required, to maintain system integrity and provide desired protection.

5. Paint surfaces behind movable equipment and furniture the same as similar exposed surfaces. Before final installation of equipment, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
 6. Paint interior surfaces of ducts with a flat, nonspecular black paint where visible through registers or grilles.
 7. Paint back sides of access panels and removable or hinged covers to match exposed surfaces.
 8. Finish exterior doors on tops, bottoms, and side edges the same as exterior faces.
 9. Finish interior of wall and base cabinets and similar field-finished casework to match exterior.
 10. Sand lightly between each succeeding enamel or varnish coat.
- B. Scheduling Painting: Apply first coat to surfaces that have been cleaned, pretreated, or otherwise prepared for painting as soon as practicable after preparation and before subsequent surface deterioration.
1. The number of coats and film thickness required are the same regardless of application method. Do not apply succeeding coats until previous coat has cured as recommended by manufacturer. If sanding is required to produce a smooth, even surface according to manufacturer's written instructions, sand between applications.
 2. Omit primer over metal surfaces that have been shop primed and touchup painted.
 3. If undercoats, stains, or other conditions show through final coat of paint, apply additional coats until paint film is of uniform finish, color, and appearance. Give special attention to ensure that edges, corners, crevices, welds, and exposed fasteners receive a dry film thickness equivalent to that of flat surfaces.
 4. Allow sufficient time between successive coats to permit proper drying. Do not recoat surfaces until paint has dried to where it feels firm, and does not deform or feel sticky under moderate thumb pressure, and until application of another coat of paint does not cause undercoat to lift or lose adhesion.
- C. Application Procedures: Apply paints and coatings by brush, roller, spray, or other applicators according to manufacturer's written instructions.
1. Brushes: Use brushes best suited for type of material applied. Use brush of appropriate size for surface or item being painted.
 2. Rollers: Use rollers of carpet, velvet-back, or high-pile sheep's wool as recommended by manufacturer for material and texture required.
 3. Spray Equipment: Use airless spray equipment with orifice size as recommended by manufacturer for material and texture required.
- D. Minimum Coating Thickness: Apply paint materials no thinner than manufacturer's recommended spreading rate to achieve dry film thickness indicated. Provide total dry film thickness of the entire system as recommended by manufacturer.
- E. Mechanical and Electrical Work: Painting of mechanical and electrical work is limited to items exposed in equipment rooms and occupied spaces.
- F. Mechanical items to be painted include, but are not limited to, the following:

1. Exposed uninsulated metal piping.
2. Exposed uninsulated plastic piping.
3. Exposed pipe hangers and supports.
4. Tanks that do not have factory-applied final finishes.
5. Visible portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets.
6. Duct, equipment, and pipe insulation having "all-service jacket" or other paintable jacket material.
7. Mechanical equipment that is indicated to have a factory-primed finish for field painting.

G. Electrical items to be painted include, but are not limited to, the following:

1. Switchgear.
2. Panelboards.
3. Electrical equipment that is indicated to have a factory-primed finish for field painting.

H. All interior and exterior exposed gypsum wallboard, including any bulkheads and soffits to be painted.

I. All interior and exterior ferrous metal to be painted including any lintels, railings, grilles, and louvers (does not include factory or pre-finished items).

J. All hollow metal doors and frames, interior and exterior, to be painted.

K. Block Fillers: Apply block fillers to concrete masonry block at a rate to ensure complete coverage with pores filled.

L. Prime Coats: Before applying finish coats, apply a prime coat, as recommended by manufacturer, to material that is required to be painted or finished and that has not been prime coated by others. Recoat primed and sealed surfaces where evidence of suction spots or unsealed areas in first coat appears, to ensure a finish coat with no burn-through or other defects due to insufficient sealing.

M. Pigmented (Opaque) Finishes: Completely cover surfaces as necessary to provide a smooth, opaque surface of uniform finish, color, appearance, and coverage. Cloudiness, spotting, holidays, laps, brush marks, runs, sags, ropiness, or other surface imperfections will not be acceptable.

N. Transparent (Clear) Finishes: Use multiple coats to produce a glass-smooth surface film of even luster. Provide a finish free of laps, runs, cloudiness, color irregularity, brush marks, orange peel, nail holes, or other surface imperfections.

1. Provide satin finish for final coats.

O. Completed Work: Match approved samples for color, texture, and coverage. Remove, refinish, or repaint work not complying with requirements.

P. Marking and Identification: Fire walls, fire barriers, fire partitions, smoke barriers and smoke partitions or any other wall required to have protected openings or

penetrations shall be effectively and permanently identified with signs or stenciling. Such identification shall:

1. Be located in accessible concealed floor, floor-ceiling or attic spaces;
2. Be repeated at intervals not exceeding 30 feet measured horizontally along the wall or partition; and
3. Include lettering not less than 0.5 inch in height, incorporating the suggested wording: "FIRE AND/OR SMOKE BARRIER-PROTECT ALL OPENINGS," or other wording.
 - a. Exception: Walls in Group R-2 occupancies that do not have a removable decorative ceiling allowing access to the concealed space.

3.4 FIELD QUALITY CONTROL

A. Owner reserves the right to invoke the following test procedure at any time and as often as Owner deems necessary during the period when paint is being applied:

1. Owner will engage a qualified independent testing agency to sample paint material being used. Samples of material delivered to Project will be taken, identified, sealed, and certified in the presence of Contractor.
2. Testing agency will perform appropriate tests for the following characteristics as required by Owner:
 - a. Quantitative material analysis.
 - b. Abrasion resistance.
 - c. Apparent reflectivity.
 - d. Flexibility.
 - e. Washability.
 - f. Absorption.
 - g. Accelerated weathering.
 - h. Dry opacity.
 - i. Accelerated yellowness.
 - j. Recoating.
 - k. Skinning.
 - l. Color retention.
 - m. Alkali and mildew resistance.
3. Owner may direct Contractor to stop painting if test results show material being used does not comply with specified requirements. Contractor shall remove noncomplying paint from Project site, pay for testing, and repaint surfaces previously coated with the noncomplying paint. If necessary, Contractor may be required to remove noncomplying paint from previously painted surfaces if, on repainting with specified paint, the two coatings are incompatible.

B. Pre-installation Meetings:

1. Schedule a conference and inspection to be held on-site before field application of coating systems begins.
2. Conference shall be attended by Contractor, Owner's representative, Engineer, Construction Manager, coating applicators, and a representative of coating material manufacturer.
3. Topics to be discussed at meeting shall include:

- a. A review of Contract Documents and accepted shop drawings shall be made and deviations or differences shall be resolved.
 - b. Review items such as environmental conditions, surface conditions, surface preparation, application procedures, and protection following application.
 - c. Establish which areas on-site will be available for use as storage areas and working area
4. Pre-construction conference and inspection shall serve to clarify Contract Documents, application requirements and what work should be completed before coating application can begin.
5. Prepare and submit, to parties in attendance, a written report of pre-installation conference report shall be submitted with 3 days following conference.
6. Field Samples:
 - a. Provide a full coating system to the required sheen, color, texture, and recommended coverage rates. Simulate finished lighting conditions for reviewing in-place work.
7. The Architect, Construction Manager or Owners Representative will select one room, area, or combination of areas and surfaces and conditions for each type of coating and substrate to be coated. Apply coatings in this room, area, combination of areas and surfaces according to the schedule, or as specified. After finishes are accepted, this room, area or combination of areas and surfaces will serve as the standard of quality and for evaluation of coating systems of similar nature.
8. A manufacturer's representative shall be available upon request by the General Contractor or Painting subcontractor, to advise applicator on proper application technique and procedures.

3.5 CLEANING

- A. Cleanup: At the end of each workday, remove empty cans, rags, rubbish, and other discarded paint materials from Project site.
 1. After completing painting, clean glass and paint-spattered surfaces. Remove spattered paint by washing and scraping without scratching or damaging adjacent finished surfaces.

3.6 PROTECTION

- A. Protect work of other trades, whether being painted or not, against damage from painting. Correct damage by cleaning, repairing or replacing, and repainting, as approved by Architect.
- B. Provide "Wet Paint" signs to protect newly painted finishes. After completing painting operations, remove temporary protective wrappings provided by others to protect their work.
 1. After work of other trades is complete, touch up and restore damaged or defaced painted surfaces. Comply with procedures specified in PDCA P1.

3.7 EXTERIOR PAINT SCHEDULE

A. Ferrous Metal: Provide the following finish systems over exterior ferrous metal. Primer is not required on shop-primed items.

1. Semi-Gloss Acrylic-Enamel Finish: two finish coats over a rust-inhibitive primer.
 - a. Primer: Pro Industrial Pro-Cryl Universal Metal Primer, B66-310 series
 - b. 1st Coat: Waterbased Acrolon 100 Waterbased Urethane Gloss
 - c. 2nd Coat: Waterbased Acrolon 100 Waterbased Urethane Gloss

B. Galvanized Metal: Provide the following finish systems over exterior ferrous metal. Primer is not required on shop-primed items.

1. Semi-Gloss Acrylic-Enamel Finish: two finish coats over a rust-inhibitive primer.
 - a. Primer: Pro Industrial Pro-Cryl Universal Metal Primer, B66-310 series
 - b. 1st Coat: Waterbased Acrolon 100 Waterbased Urethane Gloss
 - c. 2nd Coat: Waterbased Acrolon 100 Waterbased Urethane Gloss

C. Poured Concrete/Masonry: Provide the following finish systems over exterior concrete/masonry.

1. Semi-Gloss Acrylic-Enamel Finish: two finish coats over a masonry primer.
 - a. Primer: Loxon Concrete & Masonry Primer, A24W8300
 - b. 1st Coat: A-100 Exterior 100% Acrylic Gloss, A8 series
 - c. 2nd Coat: A-100 Exterior 100% Acrylic Gloss, A8 series

3.8 INTERIOR PAINT SCHEDULE

A. Ferrous Metal: Provide the following finish systems over ferrous metal:

1. Semi-Gloss Finish: two finish coats over a primer.
 - a. Primer: Pro Industrial Pro-Cryl Universal Metal Primer, B66-310 series
 - b. 1st Coat: Waterbased Acrolon 100 Waterbased Urethane Gloss
 - c. 2nd Coat: Waterbased Acrolon 100 Waterbased Urethane Gloss

B. Galvanized Metal: Provide the following finish systems over galvanized metal:

1. Semi-Gloss Finish: two finish coats over a primer.

- a. Primer: Pro Industrial Pro-Cryl Universal Metal Primer, B66-310 series
- b. 1st Coat: Waterbased Acrolon 100 Waterbased Urethane Gloss
- c. 2nd Coat: Waterbased Acrolon 100 Waterbased Urethane Gloss

C. Poured Concrete/Masonry: Provide the following finish systems over interior concrete/masonry.

- 1. Semi-Gloss Acrylic-Enamel Finish: two finish coats over a masonry primer.
 - a. Primer: Loxon Concrete & Masonry Primer, A24W8300
 - b. 1st Coat: A-100 Exterior 100% Acrylic Gloss, A8 series
 - c. 2nd Coat: A-100 Exterior 100% Acrylic Gloss, A8 series

END OF SECTION 099123

SECTION 099600 – HIGH PERFORMANCE COATINGS

PART 1 - GENERAL

1.1 SUMMARY:

A. Section Includes:

1. Use high performance coating systems specified in this section to finish components listed, unless otherwise indicated. Without restricting volume or generality, work to be performed under this section may include, but is not limited to:
 - a. All exterior exposed ferrous metals, including but not limited to the following items exposed to the exterior: Structural steel and deck, miscellaneous metals, loose lintels, ladders, railings, and bollards.
 - b. Excludes the following ferrous metals where finishes are specified elsewhere: Hollow metal doors and frames, metal wall panels and metal soffit panels, standing seam metal roofs, pre-formed metal copings, louvers, and other ferrous metals which are specified with their own finish systems.

1.2 DEFINITIONS

- A. Terms Paint or Painting shall in a general sense have reference to sealers, primers, oil, alkyd, latex, polyurethane, epoxy, and enamel type coatings and application of these materials.
- B. Dry Film Thickness (DFT): Thickness, measured in mils, of a coat of paint in cured state.
- C. Conform to ASTM D16 for interpretation of terms used in this section.

1.3 SUBMITTALS

A. Product Data

1. Submit manufacturer's literature describing products to be provided, giving manufacturer's name, product name, and product line number for each material.
2. Submit technical data sheets for each coating, giving descriptive data, curing times, mixing, thinning, and application requirements.
 - a. Provide material analysis, including vehicle type and percentage by weight and by volume of vehicle, resin and pigment.
3. Submit manufacturer's Material Safety Data Sheets (MSDS) and other safety requirements.

B. Shop Drawings

1. Submit a complete list of products proposed for use, including identifying product names and catalog numbers:
 - a. Arrange in same format as Schedule of Paint Finishes below.
 - b. Include applicable manufacturer's data and recommendations.

C. Samples

1. Selection Samples
 - a. Submit color charts displaying manufacturer's full range of standard colors for initial selection by Architect-Engineer.
2. Verification Samples:
 - a. Submit 3 samples of each coating and color selected, showing bare, prepared surface and each successive coat.
 - b. Samples shall be submitted on hardboard or metal as appropriate to coating system. Label samples on back, identifying manufacturer, product name, and color number.
 - c. Sample Size: Not less than 12" x 12" (300 mm x 300 mm).

D. Quality Assurance Submittals

1. Installer Qualifications: Submit certification letter listing (5) jobs of similar in material and extent to those systems indicated for the project.
2. Test Reports
 - a. Provide certified test reports, prepared by an independent testing laboratory, confirming compliance with specified performance criteria.
3. Certificates
 - a. Coatings manufacturer shall certify that coating materials utilized are "non-lead" (less than 0.06% lead by weight in dried film) as defined in Part 1303 of Consumer Product Safety Act.
 - b. Provide certification that specialized equipment as may be required by manufacturer for proper application of coating materials shall be utilized for work of this Section.
 - c. Provide manufacturer's certification that products to be used comply with specified requirements and are suitable for intended application.
 - d. Submit listing of not less than 5 of applicator's most recent applications representing similar scope and complexity to Project requirements. List shall include information as follows:
 - 1) Project name and address
 - 2) Name of institution

- 3) Name of contractor
- 4) Name of engineer
- 5) Date of completion

4. Manufacturer's Instructions

- a. Submit manufacturer's installation procedures which shall be basis for accepting or rejecting actual installation procedures.

1.4 QUALITY ASSURANCE

A. Qualifications:

1. Provide products from a company specializing in manufacture of high performance coatings with a minimum of 10 years experience.
2. Applicator shall be trained in application techniques and procedures of coating materials and shall demonstrate a minimum of 2 years successful experience in such application.
 - a. Maintain, throughout duration of application, a crew of painters who are fully qualified to satisfy specified qualifications.
3. Single Source Responsibility: Contractor shall take great care to ensure that exposed metal surfaces in Natatorium are completely coated in accordance with these specifications. Failure to do so may result in rejection of work. It is imperative to coordinate painting of exposed metal before support steel, roof assembly, and erection are complete.
 - a. Materials shall be products of a single manufacturer or items standard with manufacturer of specified coating materials.
 - b. Provide secondary materials which are produced or are specifically recommended by coating system manufacturer to ensure compatibility of system.

B. Regulatory Requirements

1. Conform to applicable codes and ordinances for flame, fuel, smoke, and volatile organic compound (VOC) ratings requirements for finishes at time of application.

C. Pre-Installation Meetings

1. Schedule a conference and inspection to be held on-site before field application of coating systems begins.
2. Conference shall be attended by Contractor, Institution's representative, Engineer, coating applicators, and a representative of coating material manufacturer.
3. Topics to be discussed at meeting shall include:

- a. Review items such as environmental conditions, surface conditions, surface preparation, application procedures, and protection following application.
 - b. Establish which areas on-site will be available for use as storage areas and working area.
4. Field Samples
 - a. Provide a full coating system to the required sheen, color, texture, and recommended coverage rates. Simulate finished lighting conditions for reviewing in-place work.
5. A manufacturer's representative shall be available upon request by the General Contractor or Painting subcontractor, to advise applicator on proper application technique and procedures.

1.5 Delivery, Storage and Handling

A. Packing, Shipping, Handling, and Unloading

1. Deliver products in manufacturer's original unopened containers. Each container shall have manufacturer's label, intact and legible. Containers shall fully identify brand type, grade, class, and other qualifying information used to describe contents.
2. Include on label for each container:
 - a. Manufacturer's name
 - b. Type of paint
 - c. Manufacturer's stock number
 - d. Color name and number
 - e. Instructions for thinning, where applicable

B. Storage and Protection

1. Store materials in a protected area, away from construction activities. Restrict storage area to paint materials and related equipment.
2. Maintain temperature in area of storage between 40 degrees F (4 degrees C) and 110 degrees F (43 degrees C).
3. Comply with health and fire safety regulations.
4. Remove damaged materials from Site.

1.6 PROJECT CONDITIONS

A. Environmental Requirements

1. Apply coating materials under conditions as follows:

- a. Air temperature shall not be below 35 degrees F (2 degrees C) or above 110 degrees F (43 degrees C).
- b. Refer to specific product information sheets for minimum surface temperature requirements. Surface temperatures shall be at least 5°F (15°C) above dew point and in a rising mode.
- c. Relative humidity shall be no higher than 85%.
- d. For exterior spray application, wind velocity shall be less than 15 mph (25 kph).
- e. Atmosphere shall be relatively free of airborne dust.

1.7 SEQUENCING

A. Coordination

1. Perform work in proper sequence with work of other trades to avoid damage to finished work.
2. Where coatings are scheduled to be applied over shop applied coatings, coordinate work of such shop applied products to ensure compatibility with field applied coating systems.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. To define requirements for materials, size, and design, this specification lists specific products manufactured by Tnemec Company, Inc. Materials specified herein are cited as minimum standard of quality which will be acceptable. Sherwin Williams is an approved manufacturer.
- B. Materials specified herein shall not preclude consideration of equivalent or superior materials. Suggested equivalent materials or other substitutions shall be submitted to Engineer for consideration in compliance with substitution procedures in Section 01631 of this Project Manual.

2.2 EXTERIOR COATING MATERIALS

A. Tnemec - Series 27 - Primer Typoxy

1. Generic Type: Polyamide epoxy
2. Properties:
 - a. Solids by Vol: 58 +/- 2.0% (mixed)
 - b. VOC: (Unthinned): 3.01 – 3.13 lbs/gallon

B. Tnemec - Series 73 (semi-gloss) – Endura-Shield

1. Generic Type: Aliphatic acrylic polyurethane
2. Description: Clear coat used to both enhance finish and extend long-term weathering
 - a. Solids by Volume: 58.0 +/- 2.0% (mixed).
 - b. VOC: Unthinned: 2.94 – 3.41 lbs/gallon.

2.3 FINISHING

A. Surface Preparation

1. Clean surfaces of loose scale, rust, oil, dirt, and other foreign matter, immediately prior to priming. Surfaces to be coated shall be clean, dry, smooth and free from dust and foreign matter which will adversely affect adhesion or appearance.
2. Prior to application of primer, steel surfaces shall be prepared to receive coating system in compliance with manufacturer's recommendations and specifications of Steel Structures Painting Council as indicated in Schedule of Coating Systems below.

B. Shop Applied Coatings

1. Steel members shall be provided with one coat of primer as indicated in Schedule below.
2. Apply materials at film thickness specified by methods recommended by manufacturer in compliance with SSPC PA-1.
3. Allow each coat of paint to dry thoroughly before applying succeeding coats.
4. Make finish topcoats smooth, uniform in color, and free of laps, runs, dry spray, over-spray, and skipped or missed areas.
5. Environmental conditions shall be in compliance with coating manufacturer's printed instructions.

PART 3 – EXECUTION

3.1 EXAMINATION

A. Site Verification of Conditions

1. Examine areas and conditions under which application of coating systems shall be performed for conditions that will adversely affect execution, permanence, or quality of coating system application.
2. Correct conditions detrimental to timely and proper execution of Work.
3. Do not proceed until unsatisfactory conditions have been corrected.
4. Commencement of installation constitutes acceptance of conditions and responsibility for satisfactory performance.

3.2 PREPARATION

A. Protection

1. Take precautionary measures to prevent fire hazards and spontaneous combustion. Remove empty containers from Site.
2. Place cotton waste, cloths and hazardous materials in containers, and remove from Site daily.
3. Provide drop cloths, shields, and other protective equipment.
4. Protect elements surrounding work of this section from damage or disfiguration.
5. As Work proceeds, promptly remove spilled, splashed, or splattered materials from surfaces.
6. During application of coating materials, post Wet Paint signs.
7. During application of solvent-based materials, post No Smoking signs

B. Surface Preparation

1. General Requirements:
2. Shop Painting Inspection: Prior to application of primer, steel surfaces shall be prepared to receive coating system in compliance with the minimum requirements of SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
 - a. Verify cleaning operations to surfaces are to condition specified.
 - b. Verify conformance of paint to specification.
 - c. Check for thickness of each coating, final thickness and holidays.
 - d. Check touchup for final finish.
 - e. Prior to application of primer, surfaces shall be prepared to receive specified coating system in compliance with manufacturer's recommendations and specifications of Steel Structures Painting Council as indicated in Schedule below.
 - f. Clean surfaces of residual deposits of grease, scale, rust, oil, dirt, and other foreign matter, immediately prior to priming. Surfaces to be coated shall be clean, dry, smooth and free from dust and foreign matter which will adversely affect adhesion or appearance.
3. Ferrous Metal Surfaces
 - a. Surfaces shall be free of residual deposits of grease, rust, scale, dirt, dust, and oil.
 - b. For shop primed surfaces, sand and scrape to remove loose primer and rust. Feather edges to make touchup patches inconspicuous. Field welds and touchups shall be prepared to conform to original surface preparation standards as indicated in Schedule of Coating Systems below.
 - c. Shop applied prime coatings which are damaged during transportation, construction or installation shall be thoroughly cleaned and touched up in

field. Use repair procedures which insure complete protection of adjacent primer. Repair methods and equipment may include wire brushing, hand or power tool cleaning or dry air blast cleaning. In order to prevent injury to surrounding painted areas, blast cleaning may necessitate use of lower air pressure, small nozzle and abrasive particle sizes, short blast nozzle distance from surface, shielding and masking. If damage is too extensive to tough-up, item shall be re-cleaned and coated or painted.

- d. For surfaces not shop primed, surfaces shall be cleaned in compliance with specifications of Steel Structures Painting Council as indicated in Schedule of Coating Systems below.

3.3 APPLICATION

A. General Requirements

1. Apply coating systems in compliance with manufacturer's instructions and using application method best suited for obtaining full, uniform coverage of surfaces to coated.
 - a. Work shall be implemented in compliance with applicable sections of AWWA D102.
2. Apply primer, intermediate, and finish coats to comply with wet and dry film thickness and spreading rates for each type of material as recommended by manufacturer.
 - a. Application rates in excess of those recommended and fewer numbers of coats than specified shall not be accepted.
3. Number of coats specified shall be minimum number acceptable. Apply additional coats as needed to provide a smooth, even application.
 - a. Closely adhere to re-coat times recommended by manufacturer. Allow each coat to dry thoroughly before applying next coat. Provide adequate ventilation for tank interior to carry off solvents during drying phase.
 - b. Employ only application equipment that is clean, properly adjusted, and in good working order, and of type recommended by coating manufacturer.
 - c. After surface preparation, interior weld seams shall be brush applied.
4. Make edges of paint adjoining other materials or colors sharp and clean, without overlapping.

3.4 REPAIR/RESTORATION

- A. At completion of Work, touchup and restore finishes where damaged.
- B. Defects in Finished Surfaces

1. When stain, dirt, or undercoats show through final coat, correct defects and cover with additional coats until coating is of uniform finish, color, appearance and coverage.
- C. Touchup of minor damage shall be acceptable where result is not visibly different from surrounding surfaces. Where result is visibly different, either in color, sheen, or texture, recoat entire surface.

3.5 FIELD QUALITY CONTROL

D. Manufacturer's Field Service

1. Coatings manufacturer shall be available to provide on-site inspections, technical assistance, and guidance for application of coating system as needed.

3.6 CLEANING

- A. At completion of day's work, remove from Site rubbish and accumulated materials.
- B. Clean paint spots and other soiling from pre finished surfaces and surfaces with integral finish. Use solvents which will not damage finished surface.
- C. Leave storage area clean and in same condition indicated for equivalent spaces in Project.

3.7 PROTECTION

- A. Protect work against damage until fully cured. Provide signs identifying wet surfaces until surfaces are adequately cured.

3.8 WASTE MANAGEMENT

A. General Requirement

1. Place materials defined as hazardous or toxic waste in designated containers
2. Return solvent and oil soaked rags for contaminant recovery and laundering or for proper disposal
3. Do not dispose of paints or solvents by pouring on ground. Place in designated containers for proper disposal
4. Where paint recycling is available, collect waste paint by type and provide for delivery to recycling or collection facility.

B. Containment/Disposal Requirements

1. Surface Preparation Debris Containment

- a. When required by federal, state or local regulation, entire tank and structure shall be enclosed and surface preparation debris contained.
 - b. Refer to SSPC 61 Guide for Containing Debris Generated During Paint Removal Operations.
2. Disposal of Surface Preparation Debris
 - a. Refer to SSPC 71 Guide for the Disposal of Lead-Contaminated Surface Preparation Debris.
 - b. Surface preparation debris shall be disposed of in compliance with applicable federal, state and local regulations.
3. Containment/Disposal Costs
 - a. Painter shall be responsible for costs associated with containment and waste disposal that may result from execution of this Project.

3.9 SCHEDULE OF COATING SYSTEMS

*All coating thicknesses are expressed in dry film thickness (DFT).

- A. Ferrous metals. Shop primed; field applied finish coats or field applied system
 1. Surface Preparation: SSPC- SP6 Commercial Blast Cleaning.
 2. Primer/Shop Coat: Tnemec Series 90-97
 - a. Dry Film thickness: 2.5 to 3.5 mils
 3. First Coat: Tnemec Series 161
 - a. Dry Film Thickness: 2.0-3.0 mils
 4. Finish Coat: Tnemec Series 74
 - a. Dry Film Thickness: 2.0-3.0 mils
 5. Total Dry Film Thickness: 6.5 to 9.5 mils

END OF SECTION 099600

SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior signage for wayfinding and directional signs, code required signs, and miscellaneous interior signs.
- B. This section also specifies exterior medical center identification signs, building identification signs, parking and traffic signs.
- C. Installation of Government furnished dedication plaque and VA seal.

1.2 RELATED WORK

- A. Electrical: Related Electrical Specification Sections.
- B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.

1.3 MANUFACTURER'S QUALIFICATIONS

Sign manufacturer shall provide evidence that they regularly and presently manufactures signs similar to those specified in this section as one of their principal products.

1.4 SUBMITTALS

- A. Submit in accordance with Division 01, General Requirements.
- B. Samples: Sign panels and frames, with letters and symbols, each type. Submit 2 sets. One set of samples will be retained by COR, other returned to Contractor.
 - 1. Sign Panel, 200 mm x 250 mm (8 inches x 10 inches), with letters.
 - 2. Color samples of each color, 150 mm x 150 mm (6 inches x 6 inches. Show anticipated range of color and texture.
 - 3. Sample of typeface, arrow and symbols in a typical full size layout.
- C. Manufacturer's Literature:
 - 1. Showing the methods and procedures proposed for the concealed anchorage of the signage system to each surface type.
 - 2. Manufacturer's printed specifications, anchorage details, installation and maintenance instructions.
- D. Samples: Sign location plan, showing location, type and total number of signs required.
- E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.

- F. Full size layout patterns for dimensional letters.

1.5 DELIVERY AND STORAGE

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-07..... Aluminum and Aluminum-Alloy Sheet and Plate
 - B221-08..... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and tubes.
- C. Federal Specifications (Fed Spec):
 - MIL-PRF-8184F..... Plastic Sheet, Acrylic, Modified.
 - MIL-P-46144C..... Plastic Sheet, Polycarbonate

1.7 MINIMUM SIGN REQUIREMENTS

- A. Permanent Rooms and Spaces:
 - 1. Tactile and Braille Characters, raised minimum 0.793 mm (1/32 in). Characters shall be accompanied by Grade 2 Braille.
 - 2. Type Styles: Characters shall be uppercase, Helvetica Medium, Helvetica Medium Condensed and Helvetica Regular.
 - 3. Character Height: Minimum 16 mm (5/8 in) high, Maximum 50 mm (2 in).
 - 4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 150 mm (6 in) high.
 - 5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.

6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.

B. Overhead Signs:

1. Type Styles: As shown. Characters shall have a width-to-height ratio between 3:5 and 1:1. Characters shall have a stroke width-to-height ratio of between 1:5 and 1:10.
2. Character Height: minimum 75 mm (3 in) high for overhead signs. As shown, for directional signs.
3. Finish and Contrast: Same as for signs of permanent rooms and spaces.
4. Mounting Location and Height: As shown.

1.8 COLORS AND FINISHES:

- A. Selection by Architect from full range of colors. Submit color charts.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Signs shall be Scotchlite, reflectorized sheeting, reverse silk screened, all in accordance with sign schedule noted on the Drawings.
1. Signs shall be aluminum sheet alloy, minimum 0.080 in. thick, for the type of use and finish indicated, and with not less than the strength and durability properties specified in ASTM B209 for 5005-H15.
 2. Scotchlite shall be roller applied 3M Engineer Grade Scotchlite 3290 reflective sheeting.
- B. Signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale drawings for dimensions. Contractor to verify and be responsible for all dimensions and conditions shown by these drawings. COR to be notified of any discrepancy in drawing, in field directions or conditions, and/or of any changes required for all such construction details.
- E. The Sign Contractor, by commencing work of this section, assumes overall responsibility, as part of his warranty of work, to assure that assemblies, components and parts shown or required within the work of the section, comply with the Contract Documents. The Contractor shall further warrant: That all components, specified or

required to satisfactorily complete the installation are compatible with each other and with conditions of installations.

2.2 PRODUCTS

A. Aluminum:

1. Sheet and Plate: ASTM B209.
2. Extrusions and Tubing: ASTM B221.

B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.

C. Polycarbonate: MIL-P-46144C; Type I, class 1.

D. Vinyl: 0.1 mm thick machine cut, having a pressure sensitive adhesive and integral colors.

E. Electrical Signs:

1. General: Furnish and install all lighting, electrical components, fixtures and lamps ready for use in accordance with the sign type drawings, details and specifications.
2. Refer to Electrical Specifications Section, Division 26, ELECTRICAL, to verify line voltages for sign locations that require electrical signs.
3. Quality Control: Installed electrical components and sign installations are to bear the label and certification of Underwriter's Laboratories, Inc., and are to comply with National Electrical Code as well as applicable federal, state and local codes for installation techniques, fabrication methods and general product safety.
4. Ballast and Lighting Fixtures: See Electrical Specifications.

G. Steel: See Section 05 12 00, STRUCTURAL STEEL FRAMING.

2.3 SIGN STANDARDS

A. Topography:

1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps as indicated in Sign Message Schedule.
2. Arrow: See graphic standards in drawings.
3. Letter spacing: See graphic standards on drawings.
4. Letter spacing: See graphic standards on drawings.
5. All text, arrows, and symbols to be provided in size, colors, typefaces and letter spacing shown. Text shall be a true, clean, accurate reproduction of typeface(s) shown. Text shown in drawings are for layout purposes only; final text for signs is listed in Sign Message Schedule.

- B. Project Colors and Finishes: Submit color chart of full range of materials and colors.

2.4 SIGN TYPES

A. General:

1. The interior sign system is comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.

a. IN indicates a component construction based sign.

1. The exterior sign system shall be comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
2. EI designation indicates exterior internally illuminated sign.
3. EN designation indicates exterior non-illuminated sign.

B. Interchangeable Component System:

1. Sign Type Families: 03, 04, 05, 06, 07, 08, 09 10, 11 12, 13, 14, 15, 16 and 17.
2. Interior sign system capable of being arranged in a variety of configurations with a minimum of attachments, devices and connectors.
 - a. Interchangeable nature of the system shall allow for changes of graphic components of the installed sign, without changing sign in its entirety.
 - b. Component Sign System is comprised of the following primary components:
 - 1) Rail Back utilizing horizontal rails, spaced to allow for uniform, modular sizing of sign types.
 - 2) Rail Insert mounted to back of Copy Panels to allow for attachment to Rail Back.
 - 3) Copy Panels, made of a variety of materials to allow for different graphic needs.
 - 4) End Caps which interlock to Rail Back to enclose and secure changeable Copy Panels.
 - 5) Joiners and Accent Joiners connect separate Rail Backs together.
 - 6) Top Accent Bars which provide decorative trim cap that encloses the top of sign or can connect the sign to a Type 03 Room Number Sign.
 - c. Rail Back, Rail Insert and End Caps in anodized extruded aluminum to allow for tight tolerances and consistent quality of fit and finish.

- d. Signs in system shall be convertible in the field to allow for enlargement from one size to another in height and width through use of Joiners or Accent Joiners, which connect Rail Back panels together blindly, providing a butt joint between Copy Panels. Accent Joiners shall connect Rail Backs together with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
 - e. Sign configurations shall vary in width from 225 mm (9 inches) to 2050 mm (80 inches), and have height dimensions of 50 mm (2 inches), 75 mm (3 inches), 150 mm (6 inches), 225 mm (9 inches) and 300 mm (12 inches). Height shall be increased beyond 300 mm (12 inches), by repeating height module in full or in part.
- 3. Rail Back functions as internal structural member of sign using 6063T5 extruded aluminum and anodized black.
 - a. Shall accept an extruded aluminum or plastic insert on one sign or on both sides, depending upon sign type.
 - b. Shall be convertible in field to allow for connection to other Rail Back panels, so that additive changes can be made to sign unit.
 - c. Rail shall allow for a variety of mounting devices including wall mounting for screw-on applications, using pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
- 4. Rail Insert functions as a mounting device for Copy Panels on to the Rail Back. The Rail Insert mounts to the back of the Copy Panel with adhesive suitable for use with the particular copy insert material.
 - a. Shall allow Copy Panels to slide or snap into the horizontal Rail Back for ease of changeability.
 - b. Shall mount to the back of the Copy Panel with adhesive suitable for use with particular Copy Panel material.
- 5. Copy Panels shall accept various forms of copy and graphics, and attaches to the Rail Back with the Rail Insert. Copy Panels shall be either ABS plastic with integral color or an acrylic lacquer finish; photo polymer; or, acrylic.
 - a. Interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
 - b. Cleanable without use of special chemicals or cleaning solutions.
 - c. Copy Insert Materials.

- 1) ABS Inserts - 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process. Pressure bonded to extruded Rail Insert using adhesive. Background color is either integral or painted in acrylic lacquer. ABS inserts finished in a chromium industries #HM335RA texture pattern to prevent glare.
- 2) Photo polymer Inserts - 3 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive. Background color is painted in acrylic enamel.
- 3) Changeable Paper/ Insert Holder - Extruded insert holder with integral Rail Insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish. Inserts into holder are paper with a clear 0.7 mm (.030 inches) textured cover. Background color is painted in acrylic lacquer.
- 4) Acrylic - 2 mm (.080 inches) non-glare acrylic. Pressure bonded to extruded Rail Insert using adhesive. Background color is painted in acrylic lacquer or acrylic enamel.
- 5) Extruded 6063T5 aluminum with a black anodized finish Insert Holder with integral Rail Insert for connection with Structural Back Panel to hold a 0.7 mm (.030 inches) textured polycarbonate insert and a Sliding Tile which mounts in the Inset Holder and slides horizontally.
- 6) End Caps - Extruded using 6063T5 aluminum with a black anodized. End Caps interlock with Rail Back with clips to form an integral unit, enclosing and securing the changeable Copy Panels, without requiring tools for assembly.
 - a) Shall be interchangeable to either end of sign and to other signs in the system of equal height.
 - b) Mechanical fasteners can be added to the End Caps that will secure it to Rail Back to make sign tamper resistant.
- 7) Joiners - Extruded using 6063T5 aluminum with a black anodized finish. Rail Joiners connect Rail Backs together blindly, providing a butt joint between Copy Inserts.
- 8) Accent Joiners - Extruded using 6063T5 aluminum with a mirror polished finish. Joiner shall connect Rail Backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent Copy Panel surfaces.

- 9) Top Accent Rail - Extruded using 6063T5 aluminum with a mirror polished finish. Rail shall provide 3 mm (.125 inches) high decorative trim cap, which butts flush to adjacent Copy Panel and encloses top of Rail Back and Copy Panel.

10) Typography

- a) Vinyl First Surface Copy (non-tactile) - Applied Vinyl copy.
- b) Subsurface Copy Inserts - Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied Vinyl copy. Face shall be back sprayed with paint and laminated to an extruded aluminum carrier insert.
- c) Integral Tactile Copy Inserts - phenolic photo polymer etched with 2.3 mm (.0937 inches) raised copy.
- d) Silk-screened First Surface Copy (non-tactile) - Injection molded or extruded ABS plastic or aluminum insert with first surface applied enamel silk-screened copy.

C. Sign Type Family 01, 02.01 thru 02.05, 08, 09 and 20:

- 1. All text and graphics are to be first surface silk-screened.
- 2. IN-01.12 & IN-01.13: Refer to Sign Type 03 specification for tactile and Braille portion of sign.
- 3. IN-02.4: All text and graphics are to be first surface vinyl letters.
- 4. IN-01.1: Preparation of artwork for reproduction of "fire and emergency evacuation maps" is by manufacturer.

D. Sign Type Families 03:

- 1. Tactile sign is to be made from a material that provides for letters, numbers and Braille to be integral with sign plaque material such as: photosensitive polyamide resin, etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
- 2. Numbers, letters and Braille to be raised 0.793 mm (.0312 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
- 3. Braille dots are to conform with standard dimensions for literary Braille; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c)

- Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
4. Entire assembly is painted in specified color. After painting, apply white or other specified color to surface of the numbers and letters. Entire sign is to have a protective clear coat sealant applied.
 5. Complete sign is to have an eggshell finish (11 to 19 degree on a 60 degree glossmeter).
- E. Sign Type Family 04 and 11:
1. All text and graphics are to be first surface applied vinyl letters.
 2. IN-04: When a Type IN-04 is to be mounted under a Type IN03, a connecting Accent Joiner is to be used to create a singular integrated sign.
- F. Sign Type 05:
1. Text if added to Copy Insert module to be first surface applied vinyl letters.
- G. Sign Type Family 06 and 07:
1. A11 text and graphics are to be first surface applied vinyl letters except for under sliding tile.
 2. Protect text, which is covered by sliding tile, so tile does not wear away letters.
- H. Sign Type Family 10:
1. Pocket depth is to be 0.3 mm (.0150 inches).
- I. Sign Type Family 12 and 13:
1. A11 text and graphics are to be first surface applied vinyl letters.
 2. IN-12: Provide felt, cork or similar material on bottom of desk mounting bracket to protect counter surfaces.
- J. Sign Type Family 14, 15, and 16:
1. A11 text and graphics are to be first surface applied vinyl letters.
 2. IN-14.06: When added to top of IN-14.01, IN-14.04, or IN-14.05 a connecting Accent Joiner is to be used to create a singular integrated sign.
 3. Ceiling mounted signs required mounting hardware on the sign that allows for sign disconnection, removal and reinstallation and reconnection.
- K. Sign Type Family 17:
1. A11 text and graphics are to be first surface applied vinyl letters.
 2. IN-17: Directory constructed using elements of the Component System.

L. Sign Type Family 18:

1. A11 text and graphics are to be first surface applied stylus cut vinyl letters.
2. Provide in specified typeface, color and spacing, with each message or message group on a single quick release backing sheet.

M. Sign Type Family 19:

1. Dimensional letters are mill or laser cut acrylic in the size and thickness noted in the drawings.
2. Draft of letters is perpendicular to letters face.
3. All corners such as where a letter stem and bar intersect are to be square so the letter form is accurately reproduced.
4. Paint letters with acrylic polyurethane in specified color and finish.

N. Sign Type Family (See Specialty Signs Section) 21:

1. IN-21.01: 57 mm (2.25 inches) polished aluminum tube mounted to weighted 356 mm (14 inches) diameter polished aluminum base. Sign bracket to hold a 6 mm (.25 inches) sign plaque.
2. IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with Copy Panel attached to front and back.
3. IN-21.03 & 21.04: IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with hinged locking glass door. Black felt covered changeable letter board or tan vinyl impregnated cork tack surface as background within case.

O. Sign Type Family 22:

1. IN-22.01: Extruded aluminum clip anodized black containing rollers to pinch and release paper. End caps are black plastic.
2. IN-22.02: Patient Information holder constructed of 18 gauge formed sheet metal painted in specified color. Polished aluminum connecting rods and buttons. Button covers for mounting screws are to permanently attach and securely conceal screws.

2.5 FABRICATION

- A. Design components to allow for expansion and contraction for a minimum material temperature range of 56 °C (100 °F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Use concealed fasteners whenever and wherever possible.
- C. Shop fabricate so far as practicable. Joints fastened flush to conceal reinforcement, or welded where thickness or section permits.
- D. Contact surfaces of connected members be true. Assembled so joints will be tight and practically unnoticeable, without use of filling compound.
- E. Signs shall have fine, even texture and be flat and sound. Lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern. Plane surfaces be smooth flat and without oil-canning, free of rack and twist. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Level or straighten wrought work. Members shall have sharp lines and angles and smooth surfaces.
- G. Extruded members to be free from extrusion marks. Square turns and corners sharp, curves true.
- H. Drill holes for bolts and screws. Conceal fastenings where possible. Exposed ends and edges mill smooth, with corners slightly rounded. Form joints exposed to weather to exclude water.
- I. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Edge joints tightly mitered to give appearance of solid material.
- J. All painted surfaces properly primed. Finish coating of paint to have complete coverage with no light or thin applications allowing substrate or primer to show. Finished surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.
- K. Movable parts, including hardware, are be cleaned and adjusted to operate as designed without binding or deformation of members. Doors and covers centered in opening or frame. All contact surfaces fit tight and even without forcing or warping components.

- L. Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- M. No signs are to be manufactured until final sign message schedule and location review has been completed by the COR & forwarded to contractor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Protect products against damage during field handling and installation. Protect adjacent existing and newly placed construction, landscaping and finishes as necessary to prevent damage during installation. Paint and touch up any exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- B. Mount signs in proper alignment, level and plumb according to the sign location plan and the dimensions given on elevation and sign location drawings. Where otherwise not dimensioned, signs shall be installed where best suited to provide a consistent appearance throughout the project. When exact position, angle, height or location is in doubt, contact COR for clarification.
- C. Contractor shall be responsible for all signs that are damaged, lost or stolen while materials are on the job site and up until the completion and final acceptance of the job.
- D. Remove or correct signs or installation work COR determines as unsafe or as an unsafe condition.
- E. At completion of sign installation, clean exposed sign surfaces. Clean and repair any adjoining surfaces and landscaping that became soiled or damaged as a result of installation of signs.
- F. Locate signs as shown on the Sign Location Plans.
- G. Certain signs may be installed on glass. A blank glass back up is required to be placed on opposite side of glass exactly behind sign being installed. This blank glass back up is to be the same size as sign being installed.
- H. Contractor will be responsible for verifying that behind each sign location there are no utility lines that will be affected by installation of signs. Any damage during installation of signs to utilities will be the sole responsibility of the Contractor to correct and repair.
- I. Furnish inserts and anchoring devices which must be set in concrete or other material for installation of signs. Provide setting drawings, templates, instructions and directions for installation of anchorage devices which may involve other trades.

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Wilkes-Barre, Pennsylvania

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- - - 10 14 00 END - - -

SECTION 11 12 00
PARKING CONTROL EQUIPMENT

PART 1 GENERAL:

1.1 DESCRIPTION:

- A. Section Includes:
 - 1. Automatic Barrier Gates.
 - 2. Vehicle Detectors.

1.2 RELATED WORK:

- A. Asphaltic paving: Section 32 12 16, ASPHALT PAVING.
- C. Concrete paving and foundation work: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Conduit placement, raceway and boxes for equipment, communications, safety and security: DIVISION 26 - ELECTRICAL and DIVISION 28 – ELECTRONIC SAFETY AND SECURITY.
- F. Structured cabling and power supply to disconnect, junction box, in gate arm unit: DIVISION 26 – ELECTRICAL and DIVISION 28 – ELECTRONIC SAFETY AND SECURITY.
- G. Electrical characteristics and wiring connections: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATION and Section 26 27 26, WIRING DEVICES.

1.3 QUALITY CONTROL:

- A. Qualifications:
 - 1. Approval by Contracting Officer is required of products or service of proposed manufacturer, suppliers, and installers, and will be based upon submission by Contractor of certification that:
 - a. Installer: Approved by manufacturer of materials and has technical qualifications, experience, trained personnel and facilities to install specified items.
 - b. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project, for three years. Submit list of installations.
 - 2. Maintenance Proximity: Installer shall maintain a place of business with maintenance facilities not more than two (2) hours normal travel time from project site.
 - 3. UL and NEMA Compliance: Provide internal electrical components required as part of parking control equipment that are listed by UL and comply with applicable NEMA standards.
 - 4. Single-Source Responsibility: Obtain parking control equipment from one source and from a single manufacturer.

1.4 SUBMITTALS:

- A. In accordance with Division 01 – General Requirements, and submit the following:
 - 1. Manufacturer's Literature and Data:
 - a. Description of parking control equipment material and accessories to be provided.
 - b. Provide data on operating equipment, characteristics and limitations, and operating temperature ranges.
 - 2. Samples:

- a. Submit two samples of access cards and security program, illustrating size, and coding method.
3. Shop Drawings and Certificates: Indicate plan layout of equipment access lanes, mounting bolt dimensions, conduit and outlet locations, power requirements, and conformation of building electrical requirements. Provide Contractor with mounting bolt template in time for installation.
4. Wiring Diagrams: Detailing wiring for parking control equipment operator, signal, and control systems differentiating clearly between manufacturer-installed wiring and field-installed wiring.
 - a. Show locations of connections to electrical service provided as a unit of work under other Divisions.
5. Maintenance Data: For parking control equipment components for inclusion in Operating and Maintenance Manuals, include the following:
 - a. Maintenance Instructions: Provide manufacturer's instructions for maintenance of parking control equipment.
 - 1) Include recommended methods and frequency for maintaining equipment in optimum operating condition under anticipated traffic and use conditions.
 - 2) Include precautions against materials and methods that may be detrimental to finishes and performance.
 - 3) Lubrication Schedule and Information: Provide lubrication and periodic maintenance requirement schedules including parts list and parts numbers.
6. Operation Data: Provide operating data for operating equipment, including clock timer, changing security access code, and any other pertinent information required for Government operation.
7. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
- B. In accordance with Division 01, GENERAL REQUIREMENTS, submit following at project closeout: Warranty-Guaranty.
- C. In accordance with Division 01, GENERAL REQUIREMENTS, submit following at project closeout:
 1. Project Record Documents: Record actual locations of concealed conduit and vehicle detection activators.

1.5 REGULATORY REQUIREMENTS:

- A. Conform to applicable NFPA code for fire/ambulance emergency vehicle access.
- B. Products Requiring Electrical Connection: Listed and classified by UL testing firm acceptable to authority having jurisdiction as suitable for purpose specified and indicated.

1.6 PROJECT CONDITIONS:

- A. Coordinate placement of conduit, accessories, and power wiring to operating equipment.
- B. Sequence installation to ensure utility connections are achieved in an orderly and expeditious manner.

1.7 DELIVERY, STORAGE AND HANDLING:

- A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.

- B. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing Materials (ASTM):
 - A153/A153M-09 Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware.
 - A500-10..... Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes.
 - A653/A653M-10 Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) by the Hot-Dip Process, Structural (Physical) Quality.
- C. National Electrical Manufacturers Association (NEMA):
 - MG 1-09(R2010) Motors and Generators.
- D. National Fire Protection Association (NFPA):
 - 70-11 National Electrical Code.
- E. Underwriters Laboratories Inc. (UL):
 - Electrical Appliance and Utilization Equipment Directory.

1.9 SYSTEM DESCRIPTION:

- A. Parking Control System: Automatic operation at entrance and exit.
- B. Design: Protect against interference or damage by lightning or other electrical influence; include fuse, over-voltage protection, flash-over protection, and line filter.
- C. Entry – Automatic Gate Arm Control: Electrically operated upon detection of vehicle by sensing loop buried in pavement. Activate automatic arm reversing switch if an obstacle is sensed in downward motion.
- D. Exit – Automatic Gate Arm Control: Electrically operated upon detection of vehicle by sensing loop buried in pavement. Activate automatic arm reversing switch if an obstacle is sensed in the downward motion. //

1.10 WARRANTY

- A. Submit manufacturer's written warranty for materials and installation in accordance with FAR clause 52.246-21.
 - 1. Warranty: Cover keeping equipment operational.
 - 2. Final Acceptance: Requirement for final acceptance shall be continued acceptable use of parking control equipment without a breakdown or stoppage for a period of fifteen (15) calendar days after final acceptance of project by Government.

PART 2 PRODUCTS

2.1 MATERIALS:

- A. Iron and Steel Hardware: ASTM A153; Zinc coating (hot-dip) on iron and steel hardware.
- B. Steel: ASTM A653/A653M; Galvanized to G90.

- C. Structural tubing in rounds and shapes: A500; Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes.
- D. Wood: Clear fir.

2.2 AUTOMATIC GATE:

- A. Provide UL approved automatic barrier gate parking access-control system.
- B. Cabinet: 1.9 mm, (0.075 inch) minimum cold-rolled steel sheet cabinet, welded and weather tight seams, reinforced internally with welded steel angle framing, thermally insulated to permit heater to maintain cabinet temperature to equipment operating minimum, flush access doors and panels, tamper proof hardware, weather tight gaskets, master keyed locks; furnish two (2) keys for each gate, keyed alike. Conceal mounting bolts inside units:
 - 1. Finish cabinet, interior and exterior, with manufacturer's standard white baked enamel finish over primer system. Color as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Arm Control: Mechanism to raise and lower arm by instant reversing electric motor, enclosed speed reducer operated by self contained, plug-in replaceable controller. Design mechanism with slip clutch to prevent breakage if arm is forced, and to permit manual operation if required. Arm movement to stop and start at reduced speed. Components of zinc coated steel.
- D. Electrical Components: Self-contained, plug-in, replaceable components. Include wiring for control units, zinc plated connection box, grounded convenience outlet, switch for automatic or manual operation, switch to disconnect power unit, thermostatically controlled minimum 250 Watt heater strip with control switch and preset thermostat, and thermal protection disconnect for motor.

2.3 ELECTRICAL CHARACTERISTICS AND COMPONENTS:

- A. Electrical Characteristics:
 - 1. Provide 1/2 hp rated load amperes.)
 - 2. Provide 115 volts AC, single phase, 60 Hz.
 - 3. Provide //____// amperes maximum // fuse size // circuit breaker size // overcurrent protection //. (//____// minimum circuit capacity.)
 - 4. Provide //____// percent minimum power factor at rated load.
 - 5. Refer to Section 26 27 26, WIRING DEVICES: Electrical connections.
- B. Motor: Divisions 26 – ELECTRICAL and 28 – ELECTRONIC SAFETY AND SECURITY; Instant reversing motor for operation of gate arm. Refer to Section 11 05 12.
- C. Controls: Transmit power to gate arm drive shaft through a harmonic acting crank and connecting rod. Fabricate cranks, rod, and drive shaft of galvanized solid bar steel.
- D. Wiring Terminations: Provide terminal lugs to match branch circuit conductor quantities, sizes, and materials indicated. Enclose terminal lugs in terminal box sized to NFPA 70.
- E. Disconnect Switch: Factory mount disconnect switch in control panel on equipment and refer to provisions of Division 26 - ELECTRICAL.

2.4 ARM AND SUPPORT:

- A. Gate Arm: Fabricate gate arm of nominal 25 mm (1 inch) thick, length as indicated, of Wood , two-piece arm, articulating arm with internal counterbalance, (with safety rubber

bottom edge and automatic instant reversing arm mechanism that stops downward motion of gates if arm strikes an object, and returning arm immediately to upward position. Equip mechanism with a 0 to 60 second variable time reset device.).

1. Finish with manufacturer's standard coating system with black diagonal stripes on traffic side face.
- B. Arm Clamp: Cast metal, quick change clamp and hub bracket, to permit rapid replacement of arm without fitting or drilling. Provide breakaway feature to ensure clean break if arm is struck.
- C. End support post required for gate arm of 4.3 m (14 feet) or longer.
- D. End Support Post: 50 mm (2 inch) square steel tubular section; 1940 mm (37 inches) high, 3.4 mm, (0.135 inch) minimum wall thickness; with alignment bracket, closed cap and baseplate.
- E. Padlocking Feature: To lock gate arm in either open or closed position, if required.

2.6 VEHICLE DETECTION:

- A. Vehicle Detection: For use in temperature range of -40 to 71 °C; ((-40 to 160) °F) to consist of detector unit in conjunction with sensing loop to activate card control and/or barrier gate when vehicle enters or exits.
- B. Loop Wire: 14 gage, XHWN or THWN copper; loop size of 1 200 X 1 800 mm. ((48 X 72) inches.)
- C. Loop Groove Fill: Same material as pavement.

2.7 FINISHES:

- A. Gate Arm: Two coat enamel with reflective black and yellow diagonal stripes both sides of arm.
- B. Gate Posts and Cabinets: Baked enamel on steel, color as selected from full color range.

PART 3 EXECUTION

3.1 EXAMINATION:

- A. Verification of existing conditions before starting work:
 1. Prior to beginning installation, examine areas to receive parking control equipment. Verify that critical dimensions are correct and that conditions are acceptable:
 - a. Do not proceed with installation of parking control equipment until unsatisfactory conditions have been corrected.
- B. Verify that anchor bolts and pavement are ready to receive work and dimensions are as indicated on shop drawings.
- C. Verify that electric power is available and of correct characteristics.

3.2 PREPARATION

Provide templates for anchor bolts and other items encased in concrete or below finished surfaces in sufficient time so as not to delay work.

3.3 INSTALLATION

- A. Install parking control system and components in accordance with manufacturer's instructions and placement drawings.
- B. Cut grooves in pavement surface, install vehicle detection loops and lead-in wires, and fill grooves with loop filler.
- C. Install internal electrical wiring, conduit, junction boxes, transformers, circuit breakers, and auxiliary components required.

3.4 ADJUSTING

- A. Prior to final acceptance of project adjust system components for smooth operation.
- B. Fit and adjust hardware for ease of operation.
 - 1. Lubricate hardware and other moving parts.
 - 2. Readjust parking control system and components at completion of project.

3.5 CLEANING

- A. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings. Touch up damaged shop-applied finishes as required to restore damaged areas.
- B. Follow recommendations of manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.

3.6 FIELD QUALITY CONTROL

- A. Tests:
 - 1. Test operating functions in accordance with manufacturer's printed checklist.
 - 2. Correct defects revealed by tests. Retest corrected areas until functions are operating properly.

3.7 DEMONSTRATION, TESTING AND ACCEPTANCE

- A. Instruct Owner's personnel in proper operation and maintenance of parking control equipment. Train personnel in procedures to follow in event of operational failures or malfunctions.
- B. Acceptance: At completion of project, and as a condition of acceptance, parking control equipment and systems shall be operated for a period of 15 consecutive calendar days without breakdown.

3.8 PROTECTION:

- A. Protect parking control equipment finished surfaces from damage during installation, and after completion of work until final inspection and acceptance.

3.9 LISTED ACCEPTABLE MANUFACTURERS FOR PARKING CONTROL EQUIPMENT:

American Parking Equipment Inc.
535 Oxford Street
Etobicoke, Toronto, Ontario M8Y 1E5
(800) 565-4666.

Amano Parking Systems (Headquarters)
140 Harrison Avenue
Roseland, NJ 07068
(800) 367-6649

Amano Parking Systems (Factory)
130 Commerce Boulevard
Loveland, OH 45140
(513) 697-9000

Delta Scientific Corporation
24901 West Avenue Stanford
Valencia, CA 91335
(800) 521-9330

Federal APD
24700 Crestview Court
Farmington Hills, MI 48335
(800) 521-9330

Magnetic Automation Corporation
1715 Independence Blvd., Suite. B-7
Sarasota, FL 34234
(941) 351-7116

Parking Products, Inc.
2517 Wyandotte Road
Willow Grove, PA 19090
(215) 657-7500

END OF SECTION 111200

SECTION 13 05 41 SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

PART 1 – GENERAL

1.1 DESCRIPTION:

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013, <http://www.cfm.va.gov/til/etc/seismic.pdf>.
- C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
 - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
 - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
 - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
 - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

1.2 RELATED WORK:

- A. Division 03, CONCRETE
- B. Division 14, HYDRAULIC ELEVATORS
- B. Division 22, PLUMBING
- C. Division 23, HEATING VENTILATION AND AIR CONDITION
- D. Division 26, ELECTRICAL

1.3 QUALITY CONTROL:

- A. Shop-Drawing Preparation: In accordance with Division 01, GENERAL REQUIREMENTS and as follows:
 - 1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
 - 2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.
- B. Coordination:
 - 1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
 - 2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.
- C. Seismic Certification:

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

1.4 SUBMITTALS:

- A. Submit a coordinated set of equipment anchorage drawings prior to installation including:
 - 1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
 - 2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
 - 3. Numerical value of design seismic brace loads.
 - 4. For expansion bolts, include design load and capacity if different from those specified.
- B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:
 - 1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
 - 2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
 - 3. Pipe contents.
 - 4. Structural framing.
 - 5. Location of all gravity load pipe supports and spacing requirements.

6. Numerical value of gravity load reactions.
 7. Location of all seismic bracing.
 8. Numerical value of applied seismic brace loads.
 9. Type of connection (Vertical support, vertical support with seismic brace etc.).
 10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.
- C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
 2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
 3. Maximum spacing of hangers and bracing.
 4. Seal of registered structural engineer responsible for design.
- D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

1.5 APPLICABLE PUBLICATIONS:

- A. The Publications listed below, latest edition (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 355.2-07 Qualification for Post-Installed Mechanical Anchors in Concrete
and Commentary
- C. American Institute of Steel Construction (AISC):
- Load and Resistance Factor Design, Volume 1, Second Edition
- D. American Society for Testing and Materials (ASTM):
- A36/A36M-08 Standard Specification for Carbon Structural Steel
- A53/A53M-10 Standard Specification for Pipe, Steel, Black and Hot-Dipped,
Zinc-Coated, Welded and Seamless
- A307-10 Standard Specification for Carbon Steel Bolts and Studs; 60,000
PSI Tensile Strength.
- A325-10 Standard Specification for Structural Bolts, Steel, Heat Treated,
120/105 ksi Minimum Tensile Strength

- A325M-09..... Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric]
- A490-10..... Standard Specification for Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
- A490M-10..... Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric]
- A500/A500M-10 Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
- A501-07 Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
- A615/A615M-09 Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
- A992/A992M-06 Standard Specification for Steel for Structural Shapes for Use in Building Framing
- A996/A996M-09 Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
- E488-96(R2003)..... Standard Test Method for Strength of Anchors in Concrete and Masonry Element
- E. American Society of Civil Engineers (ASCE 7) Latest Edition.
- F. International Building Code (IBC) Latest Edition
- G. VA Seismic Design Requirements, H-18-8, August 2013
- H. National Uniform Seismic Installation Guidelines (NUSIG)
- I. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems, 1998 Edition and Addendum

1.6 REGULATORY REQUIREMENT:

- A. It is the intent of this specification to keep all mechanical building system components and flexible piping in place during a seismic event, except as allowed to be omitted as listed below.
- B. All such systems must be installed in strict accordance with assigned seismic design category, assigned building risk category and assigned site class as defined in the IBC and ASCE 7, latest editions, all as determined by the Structural Engineer of record.
- C. Exceptions: The seismic restraint of the following items may be omitted:
1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
 2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.

3. Gas and medical piping less than 2 ½ inches inside diameter.
4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.
6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

PART 2 – PRODUCTS

2.1 STEEL:

- A. Structural Steel: ASTM A36 // A36M // A992 //.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM // A307 // A325 // A325M // A490 // A490M //.

2.2 CAST-IN-PLACE CONCRETE:

- A. Concrete: Refer to Division 3 – CONCRETE.
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed and in accordance with Division 3 – CONCRETE specifications.

PART 3 – EXECUTION

3.1 CONSTRUCTION, GENERAL:

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:

1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

3.2 EQUIPMENT RESTRAINT AND BRACING:

- A. Submit shop drawings for equipment to be restrained or braced.

3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
 1. Design criteria:
 - a. Piping resiliently supported: Restrain to support // 120 // -percent of the weight of the systems and components and contents.
 - b. Piping not resiliently supported: Restrain to support // 60 // -percent of the weight of the system components and contents.
 - //2. Provide seismic restraints according to applicable codes and regulations.
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

3.4 PARTITIONS

- A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.
- B. Properly anchor concrete walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

- C. Seismic bracing for partitions shall comply with the requirements of VA Seismic Design Requirements Section 4.0 of H-18-8.

3.5 CEILINGS AND LIGHTING FIXTURES

- A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.
- B. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING. Seismic bracing for ceilings and lighting fixtures shall comply with the requirements of VA Seismic Design Requirements Section 4.0 of H-18-8.

3.6 FACADES AND GLAZING

- A. Do not install concrete unit filler walls in a manner that can restrain the lateral deflection of the building frame. Provide a gap with adequately sized resilient filler to separate the structural frame from the non-structural filler wall.
- B. Tie veneers, if applicable, to a separate wall that is independent of the steel frame as shown on construction drawings to ensure strength against applicable seismic forces at the project location.
- C. Install attachments to structure for all façade materials as shown on construction drawings to ensure strength against applicable seismic forces at the project location, and accommodate applicable seismic forces.

3.7 STORAGE RACKS, CABINETS, AND BOOKCASES

- A. Install storage racks to withstand earthquake forces and anchored to the floor or laterally braced from the top to the structural elements.

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SECTION 14 24 00

HYDRAULIC ELEVATORS

PART 1 – GENERAL

1.1 DESCRIPTION

- A. This section specifies the engineering, furnishing, and installation of the complete electric hydraulic elevator system as described herein and as indicated on the contract drawings.
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Two Passenger Elevators shall be oil hydraulic type with microprocessor based control, four-stop automatic operation single car selective collective automatic operation and power-operated two-speed center opening car and hoistway doors. Elevators shall have Class "A" loading.

1.2 RELATED WORK

- A. DIVISION 01 – GENERAL REQUIREMENTS, and conditions regulations FAR 52.236-21 and notes from VAAR 852.236-91 as applicable to project.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 volts and below): Low Voltage power and lighting wiring.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- G. DIVISION 26, ELECTRICAL and DIVISION 28, ELECTRONIC SAFETY – for system protective device study requirements for installing the over-current protective devices to ensure proper equipment and personnel protection.
- H. DIVISION 26, ELECTRICAL: Low voltage transformers.
- I. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- J. DIVISION 26, ELECTRICAL: Surge suppressors installed in panelboards.
- K. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.

L. VA Barrier Free Design Handbook (H-18-13)

1.3 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products or services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of a certificate stating the following:
1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status.

Certificates are required for all workers employed in this capacity.
 4. Elevator contractor shall submit a list of two or more prior VA ancillary facility installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying traffic and material handling demands.

Provide a list of facilities that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the VA Centers and the names and telephone numbers of the Center Administrators.
- B. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and does not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
- C. All hydraulic elevators shall be the product of the same manufacturer.
- D. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
- E. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS D1.1 to perform the type of work required. VAMC shall require welding certificates be submitted for all workers employed in this capacity. A welding or hot work permit is

required for each day and shall be obtained from the COTR of safety department.

Request permit one day in advance.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
 - J-C-30B..... Cable and Wire, Electrical (Power, Fixed Installation)
 - W-C-596F..... Connector, Plug, Electrical; Connector, Receptacle, Electrical
 - W-F-406E..... Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible
 - HH-I-558C..... Insulation, Blankets, Thermal (Mineral Fiber, Industrial Type)
 - W-F-408E..... Fittings for Conduit, Metal, Rigid (Thick- Wall and Thin-wall (EMT) Type)
 - RR-W-410 Wire Rope and Strand
 - TT-E-489J Enamel, Alkyd, Gloss, Low VOC Content
 - QQ-S-766 Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
 - A17.1..... Safety Code for Elevators and Escalators
 - A17.2..... Inspectors Manual for Electric Elevators and Escalators
- E. National Fire Protection Association:
 - NFPA 13.....Standard for the Installation of Sprinkler Systems
 - NFPA 70.....National Electrical Code (NEC)
 - NFPA 72.....National Fire Alarm and Signaling Code
 - NFPA 101.....Life Safety Code
 - NFPA 252.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):

- A1008/A1008M-09 Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy and High Strength Low-Alloy with Improved Farability
- E1042-02..... Acoustically Absorptive Materials Applied by Trowel or Spray

G. Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS):

- SP-58 Pipe Hangers and Supports

H. Society of Automotive Engineers, Inc. (SAE)

- J517-91 Hydraulic Hose, Standard

I. Gages:

- For Sheet and Plate: U.S. Standard (USS)
- For Wires: American Wire Gauge (AWG)

J. American Welding Society (AWS):

- D1.1 Structured Welding Code – Steel

K. National Electrical Manufacturers Association (NEMA):

- LD-3 High-Pressure Decorative Laminates

L. Underwriter's Laboratories (UL):

- 486A..... Safety Wire Connectors for Copper Conductors
- 797 Safety Electrical Metallic Tubing

M. Institute of Electrical and Electronic Engineers (IEEE)

N. Regulatory Standards:

- Uniform Federal Accessibility Standards
- Americans with Disabilities Act

1.5 SUBMITTALS

- A. Submit in accordance with Division 01 – GENERAL REQUIREMENTS and below documentation.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Contracting Officer.
- C. Shop Drawings:

1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
 - a. Complete layout showing location of storage tank/pump assembly, controller, piping layout, outside diameter of cylinder/plunger assembly, size of car platform, car frame members, and support assembly.
 - b. Car, guide rails, brackets, buffers, and other components located in hoistway.
 - c. Rail bracket spacing and maximum vertical forces on guide rails in accordance with ASME A17.1 Section 2.23 and Section 8.4.8 for Seismic Risk Zone 2 or greater.
 - d. Reactions at points of supports and buffer impact loads.
 - e. Weights of principal parts.
 - f. Top and bottom clearances and over travel of the car.
 - g. Location of shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machine room.
 2. Drawings of hoistway entrances and doors showing details of construction and method of fastening to the structural members of the building.
 - a. If drywall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
 - b. Sill details including sill support.
- D. Samples:
1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
 2. One each of color vinyl floor tile.
 3. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
 4. One each car and hoistway Braille plate sample.
 5. One each car and hall button sample.
 6. One each car and hall lantern/position indicator sample.
 7. One each wall and ceiling material finish sample.
 8. One each car lighting sample.
 9. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made as provided in Section 00 72 00, GENERAL CONDITIONS.

- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:
 - 1. Storage tank/pump assembly.
 - 2. Pump and motor, HP and RPM rating, Voltage, Starting and Full Load Ampere, Number of phases, and Gallons per minute.
 - 3. Controller
 - 4. Starters and Overload Current Protection Devices.
 - 5. Car Safety Device; Rupture Valve and Manual Shut Off Valves.
 - 6. Electric Door Operator; HP rating and RPM of motor.
 - 7. Hoistway Door Interlocks.
 - 8. Car Buffers; maximum and minimum rated load, maximum rated striking speed and stroke.
 - 9. Cab Ventilation Unit; HP rating and CFM rating.
 - F. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.
 - G. Complete dimensioned detail of vibration isolating foundations for storage tank/pump assembly.
 - H. Dimensioned drawings showing details of:
 - 1. All signal and operating fixtures.
 - 2. Car slide guides/roller guides.
 - 3. Hoistway door tracks, hangers, and sills.
 - 4. Door operator, infrared curtain units.
 - I. Cuts or drawings showing details of controllers and supervisory panels.
 - J. Furnish certificates as required under: Paragraph "QUALIFICATIONS".
- 1.6 WIRING DIAGRAMS
- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the COR.
 - B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the COR within 30 days of final acceptance.

C. Provide the following information relating to the specific type of microprocessor controls installed:

1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
2. System logic description.
3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

1.7 ADDITIONAL EQUIPMENT

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Special equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Technical Representative.

1.8 TOOL CABINET

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

1.9 PERFORMANCE STANDARDS

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
 1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than five (5) percent.
 2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.

3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
- C. Pressure: Fluid system components shall be designed and factory tested for 500 psi operating pressure.
- D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
- E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- F. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
- G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

1.10 WARRANTY

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Technical Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Fed. Spec. QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with a suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

2.2 MANUFACTURED PRODUCTS

- A. Materials, devices and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of one manufacturer.
- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
 - 1. Individual components of assembled units shall be products of the same manufacturers.
 - 2. Parts which are alike shall be the product of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, amperes and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.
- E. The elevator equipment, including controllers, door operators, and supervisory system shall be non-proprietary, the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.

- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
- G. If the elevator equipment to be installed is not known to the COR, the Contractor shall submit drawings in triplicate for approval to the COR, Contracting Officer, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

2.3 CAPACITY, SIZE, SPEED, AND TRAVEL

- A. Each direct-plunger elevator shall have the capacity to lift the live load, including the weight of entire car and plunger, at the speed specified in the following schedule:

ELEVATOR SCHEDULE (per Elevator Cab, U.N.)	
Two Elevators	Identical cabs
Overall Platform Size	See Drawings
Rated Load - kg(lb)	4000 lbs
Contract Speed - m/s(fpm)	200 fpm
Total Travel - m/s(fpm)	34'-0"
Number of Stops	4
Number of Openings	1 per stop
Entrance Type & Size	Center opening, 42" w x 84" h
Plunger Size	As recommended by elevator mfr.

2.4 POWER SUPPLY

- A. For power supply in each machine room see Specification 260521, ELECTRICAL SPECIFICATION and Electrical drawings.
- B. It shall be the electrical contractor's responsibility to supply the labor and materials for the installation of the following:
1. Feeders from the power source indicated on the drawings to each elevator controller.
 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
 3. Provide Surge Suppressors to protect the elevator equipment.

- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

2.5 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be used in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.
- B. All conduit terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motors or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.
- E. Conduit, junction boxes, outlet boxes, etc., shall be sized for future travel requirements.

2.6 CONDUCTORS

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring

except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.

- B. Provide all necessary conduit and wiring between machine room and hoistway.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductors is not given, voltage and amperes shall not exceed limits prescribed by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Elevator Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

2.7 TRAVELING CABLES

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.

- C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14 gauge wires for CCTV power as needed.
- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

2.8 CONTROLLER AND SUPERVISORY PANEL

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a mean to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to insure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying highly inductive currents shall be provided with arc shields or suppressors.
- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.
- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.
- E. Controller shall be provided with wiring and components for additional future travel of two floors and approximate 23 feet of travel.

2.9 MICROPROCESSOR CONTROL SYSTEM

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape and electronic motor starter to control the pump motor and signal functions in accordance with these specifications. Across the line and wye-delta starters are not acceptable. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.
 - 1. All controllers shall be non-proprietary.
 - 2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
 - 3. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals and wiring diagrams to the VA Medical Center's designated Elevator Maintenance Service Provider.
 - 4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
- B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in a metal cabinet with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure.
- C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.
- D. Modules shall be of the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
- E. Each device, module and fuse (with volt and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
- F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs

which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.

- G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
- H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.
- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.
- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible location within the controller cabinet.
Terminal blocks using pierce through serrated washers shall not be used.

2.10A AUXILIARY POWER OPERATION

- A. The control system for both elevators shall provide for the operation of at least one car per elevator bank on auxiliary power upon failure of the normal power supply.
- B. Auxiliary power supply, its starting means, transfer switch for transfer of elevator supply from normal to auxiliary power, two pair of conductors in a conduit from an auxiliary contact on the transfer switch (open or close contacts as required by Controller Manufacturer) to terminals in the group elevator controller and other related work shall be provided by the Electrical Contractor.
- C. Auxiliary equipment on elevator controllers, wiring between associated elevator controllers and wiring between elevator controllers and remote selector panel as required to permit the elevators to operate as detailed, shall be provided by the Elevator Contractor.

D. Upon loss of normal power supply there shall be a delay before transferring to auxiliary power of 10 seconds minimum to 45 seconds maximum, the delay shall be accomplished through an adjustable timing device. Following this adjustable delay the associated elevators shall function as follows:

1. Selector switch, Automatic position:
 - a. Not more than one elevator at a time shall be automatically selected and returned to the third floor as the designated default floor, at normal speed, cycle its car and hoistway doors and shut down, with "Door Open" button remaining operable.
 - b. As each elevator reaches the designated floor and shuts down, another elevator shall start and return to the designated floor.
 - c. Elevators that have been manually removed from automatic service and are on independent service, fire service or medical emergency shall receive an automatic return signal. Elevators on inspection service or out of service shall not receive a signal.
 - d. When an elevator is given a signal to return and it is unable to start its movement to the designated floor within 30 seconds it shall be by-passed. When an elevator is by-passed, the other elevator shall start and return.
 - e. This process shall continue until both elevators have returned to the designated floor and shut down.
 - f. Any elevator or elevators by-passed on initial return signal shall be signaled again.
 - g. When both cars have returned to designated floor, one elevator in shall be designated for automatic operation. Individual cars shall restart at 5 second intervals.
2. Selector switch, Manual operation:
 - a. Selector switch shall be mechanically and electrically interlocked to prevent the selection of more than one elevator from operating on auxiliary power.
 - b. The selector switch shall have positions marked with the number of each elevator controlled. It shall also have a position marked "Automatic". When the selector switch is set to the automatic position, the medical emergency service car, shall operate on auxiliary power operation, or if none, the last car arriving at the designated floor and be capable of functioning under all design features.

- c. Change in selection of elevators shall be by means of the selection switch and shall occur only when the previous selected elevator is stopped at the designated floor.
 - d. The selector switch shall be locked out of operation when the system is in the normal mode of operation.
 - e. Locate the selector switch above the hall push button station at the designated level in a NEMA 1B flush type enclosure furnished with a brushed finish stainless steel hinged door and frame. The door shall contain a tumbler type lock furnished with four keys. The enclosure faceplate shall be identified "Auxiliary Power Control" with 13 mm (1/2 in.) engraved letters filled with black paint.
- 3. The inside of the selector panel shall be brushed finish stainless steel with each device identified with 3 mm (1/8 in.) engraving filled with black paint. The panel shall contain:
 - a. Selector switches for selecting the elevators shall be toggle type or rotary key switch.
 - b. Pilot lights to indicate normal mode of operation, auxiliary power service available, and which elevator or elevators in each group is connected to auxiliary service.
 - c. A lamp test circuit consisting of a momentary contact push button to test all pilot lights in the circuit.
 - d. Provide a permanently mounted, easy to read, instruction plate which shall include operating instructions for auxiliary power service and instructions for lamp test circuits.
- E. Prior to the return of normal power an adjustable timed circuit shall be activated that will cause all cars to remain at a floor if already there or stop and remain at the next floor if in flight. Actual transfer of power from auxiliary power to normal building power shall take place after all cars are stopped at a floor with their doors open.
- F. Car lighting circuits shall be connected to the auxiliary power panel.

2.10B EMERGENCY RESCUE OPERATION

- A. Provide a power source to send the elevator to the lowest landing by activating the down valves. After the elevator has leveled at the lowest landing, provide power to open the car and hoistway doors automatically. After a predetermined time the car and hoistway doors shall close. Power shall stay applied to the door open button so the doors can be

opened from the inside of the elevator. The elevator shall remain shut down at the bottom landing until normal power is restored. Install a sign on the controller indicating that the power is applied to the down valve and door operator during loss of normal power.

2.11B SINGLE CAR SELECTIVE COLLECTIVE AUTOMATIC OPERATION

- A. Provide single car selective collective automatic operation for both elevators.
- B. Operate car without attendant from push buttons inside the car and located at each floor adjacent to the elevator entrance. When car is available, automatically start car and dispatch it to the floor corresponding to registered car or hall call. Once car starts, it shall respond to registered calls in direction of travel in the order floors are reached. Do not reverse car directions until all car calls have been answered or until all hall calls ahead of car and corresponding to direction of car travel have been answered. Slow car and stop automatically at floors corresponding to registered calls, in the order in which they are approached in either direction of travel. As slowdown is initiated, automatically cancel the hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer. Illuminate appropriate push button to indicate call registration. Extinguish light when call is answered.
- C. When all calls in the system have been satisfied, the elevator shall shut down at the last landing served with the car and hoistway doors closed. Registration of a call at the landing where the car is parked shall automatically open the car and hoistway doors. Provide a predetermined time delay to permit passengers entering the parked car to register the call of their choice and establish direction of travel before the system can respond to landing calls registered to the same time above or below the parked car.
- D. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevator. Provide an illuminated signal in the controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- E. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.

2.12 FIREFIGHTERS' SERVICE

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.
- B. Smoke Detectors:

1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby, top of hoistway, and machine room shall be provided by others.
 - a. Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.
 - b. Top of hoistway smoke detectors shall activate fire recall and the top of hoistway motorized vent.
 - c. Elevator or group of elevators serving separate isolated areas of the same floor shall have an independent smoke detection system.
 - d. Machine room smoke detectors shall activate fire recall for each and every elevator with equipment located in that machine room.
 - e. Hoistway ventilation, provided by others, located at the top of hoistway for elevators that penetrate more than three floors and meets the requirements of ASME A17.1 Section 2.1.4 and IBC Section 3004. The vent shall stay closed under power. When the top of hoistway smoke detector is activated, the power is removed from the vent and the vent shall open. When the smoke detector is reset, the vent shall close by power.

2.13 MEDICAL EMERGENCY SERVICE

- A. Provisions shall be made for calling either elevator on "Medical Emergency" operating independently from the dispatch signals and landing call signals. Provide a two-position, key-operated, momentary contact, spring return switch at the third floor (designated floor).
- B. Install key switch in the floor landing push button fixture above the push buttons.
- C. Landing key switches shall be momentary pressure-spring return to "OFF" position. Provide a call registered light indicator adjacent to key switch. The landing key switch and the "Medical Emergency" key switch in the car shall not be operable by keys used for any other purpose in the hospital.
- D. When switch is activated at any floor, the call register light indicator shall illuminate at that floor only, and the elevator supervisory control system shall instantly select the nearest available elevator in service to respond to the medical emergency call. Immediately upon selection, all car calls within that car shall be cancelled. Transfer any landing calls which had previously been assigned that car to another car. If the selected car is traveling away from the medical emergency call, it shall slow down and stop at the

nearest floor, maintain closed doors, reverse direction and proceed nonstop to the medical emergency call floor. If the selected car is traveling toward the medical emergency call floor, it shall proceed to that floor nonstop. If at the time of selection it is slowing down for a stop, the car shall stop, maintain doors closed, and start immediately toward the medical emergency floor.

- E. Arriving at the medical emergency floor, the car shall remain with doors open for 30 seconds. After this interval has expired and the car has not been placed on medical emergency operation from within the car, the car shall automatically return to normal service.
 - 1. Locate a "Medical Emergency" key switch in the upper section of each main car operating panel for selecting medical emergency service. Activation of the key switch will allow the car to accept a car call for any floor, close doors, and proceed nonstop to the floor desired. The return of the key switch to normal position will restore the car to normal service. The key shall be removable only in the off position.
- F. Any car in the group which is in group service may be selected. Additional medical emergency calls, as they are registered in the system, shall cause additional cars to respond as described below, always on the basis of one medical emergency call per car.
- G. Provide an LED illuminated indicator light next to the Medical Emergency key switch the same size as the Fire Service indicator. In the center of the rear cab panel provide a back lighted "MEDICAL EMERGENCY" LED illuminated display that shall flash on and off continuously when the car is assigned to this operation and until it is restored to normal service. "MEDICAL EMERGENCY" indicator shall be a photographic negative type 1830 mm (72 in.) to center above the floor, 152 mm (6 in.) wide X 76 mm (3 in.) high, with 12 mm (1/2 in.) high letters legible only when illuminated.
- H. All of the key switches in the "Medical Emergency" system for each and every elevator shall operate from the same key. The medical emergency call service key shall not operate any other key switch in the elevator system, nor shall any other key required by the elevator system be able to operate the medical emergency call service switches.
- I. Should all the cars be operating on "Independent Service", the medical emergency service indicator lights in the car operating panel and rear wall shall be illuminated, buzzer shall sound, and the "Audio Voice" system shall direct the attendant to return the car to automatic operation.

- J. Should all the cars be out of service and unable to answer medical emergency calls, the call register light shall not illuminate.
- K. Each switch faceplate shall have legible indelible legends engraved or etched to indicate its identity and positions. All letters in faceplates shall be 6 mm (1/4 in.) high, filled with black paint.
- L. When Phase I fire recall is activated it shall over-ride elevators on medical emergency service and return them to the main or alternate fire service recall floor. When the fire emergency floor has been identified the attendants may complete their medical emergency run on Phase II firefighters' operation if life safety is not affected.
- M. Provide four (4) keys for each "Medical Emergency" key cylinder furnished.

2.15 PUMP UNIT ASSEMBLY

- A. Completely integrate the pump unit for the control of the elevator and self-contain in a unit fabricated of structural steel. The unit shall consist of a hydraulic fluid pump driven by an induction motor together with oil control valves, piping, etc. Enclose unit on four open sides of the power unit frame with not less than 16 gauge steel removable panel sections. Provide a minimum 50 mm (2 in.) air space between the top of the panels and bottom of tank. Line panels on the interior side with one-inch rigid acoustical insulation board.
- B. Control valves shall be electronically controlled. Hydraulic fluid flow shall be controlled to insure speed variation of not more than five (5) percent under all load conditions.
- C. Hydraulic system working pressure shall not exceed 500 psi under any load condition.
- D. Pump shall be positive displacement, rotary screw type, specifically designed for hydraulic elevator service, having a steady discharge without pulsation to give smooth and quiet operation. Pump output shall be capable of lifting elevator car with rated capacity, with a speed variation of no more than five (5) percent between no load and full load. Pump shall operate under flooded suction in an accurately machined case with the clearance required to assure maximum efficiency. Hydraulic fluid by-pass shall discharge directly into storage tank.
- E. Motor shall be squirrel-cage, drip proof, ball bearing, and induction type, with a synchronous speed not in excess of 1800 RPM. Design motor specifically for elevator service, not to exceed nameplate full load current by more than 10% and be continuously rated 120 starts per hour without exceeding a rise of 40 degrees C. Include closed transition SCR soft start.

- F. Connect motor and pump with multiple V-belt. Size belts and sheaves for duty involved and design to prevent any metallic contact between motor and pump shaft. Provide isolation units of rubber in shear to prevent transmission of pump and motor vibration to the building. Install expanded metal sheave guard that can be easily removed for servicing and inspection.
- G. Hydraulic equipment may be installed within the oil storage tank if applicable for elevator size, speed, and duty rating.
- H. Design motor, pump, tank, and piping to accommodate future travel, if specified.

2.16 HYDRAULIC SYSTEM

- A. Construct the storage tank of sheet steel, welded construction, and a steel cover with suitable means for filling, a minimum one-inch protected vent opening, an overflow connection, and a valve drain connection. Tank shall act as a storage tank only, and sized to pass through machine room door as shown on drawings. Provide marked gauge to monitor hydraulic fluid level. Tank shall be of capacity to hold volume of hydraulic fluid required to lift elevator to top terminal landing, plus a reserve of not less than ten gallons. Provide a baffle in the bottom of the tank to prevent entry of any sediment or foreign particles into hydraulic system. Baffle shall also minimize aeration of hydraulic fluid. Permissible minimum hydraulic fluid level shall be clearly indicated. Hydraulic fluid shall be of good grade to assure free flow when cool, and have minimum flash point of 400 degrees F. Provide initial supply of hydraulic fluid for operation of elevator.
 - 1. Thermostatically control the viscosity of the hydraulic fluid with thermal cooling unit or chilled water heat exchanger and temperature thermostat to maintain the fluid temperature in the reservoir, pump and valves at a constant operating viscosity.
 - 2. Provide a data plate on the tank framing indicating the characteristics of the hydraulic fluid used.
- B. Furnish and install connections between the storage tank, pump, muffler, operating valves, and cylinder complete with necessary valves, pipe supports, and fittings. All connections between the discharge side of the pump, check valve, muffler, cylinder, lowering valves shall be of schedule 40 steel with threaded, flanged, or welded mechanical couplings. Size of pipe and couplings between cylinder and pumping unit shall be such that fluid pressure loss is limited to 10 percent.
- C. Do not subject valves, piping, and fittings to working pressure greater than those recommended by the manufacturer.

- D. Support all horizontal piping. Place hangers or supports within 305 mm (12 in.) on each side of every change of direction of pipe line and space supports not over 3.0 meters (10 ft) apart. Secure vertical runs properly with iron clamps at sufficiently close intervals to carry weight of pipe and contents. Provide supports under pipe to floor.
 - 1. Provide all piping from machine room to hoistway, including necessary supports or hangers. If remote piping is underground or in damp inaccessible areas, install hydraulic piping thru PVC sleeve pipe.
- E. Install pipe sleeves where pipes pass through walls or floors. Set sleeves during construction. After installation of piping, equip the sleeves with snug fitting inner liner of either glass or mineral wool insulation.
- F. Install blowout-proof, non-hammering, oil-hydraulic muffler in the hydraulic fluid supply pressure line near power unit in machine room. Design muffler to reduce to a minimum any pulsation or noises that may be transmitted through the hydraulic fluid into the hoistway.
- G. Arrange control valves to operate so hydraulic fluid flow will be controlled in positive and gradual manner to insure smooth starting and stopping of elevator.
- H. Provide safety check valve between cylinder and pump connection which will hold elevator with specified load at any point when pump stops or pressure drops below minimum operating levels.
- I. Provide an automatic shut-off valve in the oil supply line at the cylinder inlet. Weld pipe protruding from cylinder at inlet and thread to receive shut-off valve. Activate the automatic shut-off valve when there is more than a ten percent increase in high speed in the down direction. When activated, this device shall immediately stop the descent of the elevator, and hold the elevator until it is lowered by use of the manual lowering feature of the valve. Arrange the manual lowering feature of the automatic shut-off valve to limit the maximum descending speed of the elevator to 15 fpm. The exposed adjustments of the automatic shut-off valve shall have their means of adjustment sealed after being set to their correct position.
- J. Provide external tank shut-off valve to isolate hydraulic fluid during maintenance operations.
- K. Provide all pump relief and other auxiliary valves to comply with the requirements of the ASME A17.1 Section 3.19 and to insure smooth, safe, and satisfactory operation of elevator.

- L. Furnish and adjust by-pass and relief valve in accordance with ASME A17.1 Rule 3.19.4.2.
- M. Install check valve to hold the elevator car with rated load at any point when the pump stops.
- N. Provide shut-off valves in the pit near the cylinder and in the machine room capable of withstanding 150 percent of design operating pressure. Each manual valve shall have an attached handle.
- O. Conveniently locate the manual lowering valve, easily accessible, and properly identified with a red arrow and not concealed within the storage tank. Mark the operating handle in red.
- P. Provide a low oil control feature which shall shut off the motor and pump and return the elevator to the lowest landing. Upon reaching the lowest landing, doors will open automatically allowing passengers to leave the car. Then doors shall close. All control buttons, except the door open button, shall be made ineffective.
- Q. Provide oil-tight drip pan for assembled pumping unit, including storage tank. Pan shall be not less than 16 gauge sheet steel, with one-inch sides.
- R. The entire hydraulic system, including muffler, shall be tested to withstand a pressure equal to twice the calculated working pressure.
Submit certification that test has been performed.

2.17 HYDRAULIC PLUNGER ASSEMBLY

- A. Design cylinder and plunger in accordance with ASME A17.1. It shall be of sufficient size to lift gross load the height specified including future travel. Factory test at a pressure equal to twice the calculated working pressure, for strength and to insure freedom from leakage. Provide bottom of cylinder head with internal guide bearing and top of cylinder head with removable packing gland. Packing gland shall permit ready replacement of packing. Victaulic type packing gland head will not be permitted.
 - 1. Provide a bleeder valve located below the cylinder flange to release air or other gases from the system.
 - 2. Equip cylinder with drip ring below the packing gland to collect leakage of hydraulic fluid.
 - 3. Bolt the cylinder mounting brackets to continuous footing channels that also support the rails and buffers.

- B. Install a flexible tubing scavenger line with an electrically operated pump between the piston drip ring and oil storage tank. Scavenger line, pump and strainers shall operate independently of hydraulic fluid pressure. Equip scavenger pump with a water float designed to prevent operation of the pump should the pit flood and designed to be manually reset. Strap the pump and reservoir to the pit channels.
- C. Plunger shall be heavy seamless steel tubing, turned smooth and true to within plus or minus .38 mm (0.015 in.) tolerance and no diameter change greater than .07 mm (0.003in.) per-inch of length. Grind the plunger surface to a fine polish finish, 12 micro-inches or finer. Where plunger is multi-piece construction, machine the joints to assure perfectly matching surfaces. No tool marks shall be visible.
 - 1. Secure plunger to underside of platform supporting beams with fastenings capable of supporting four times the weight of the plunger. The platen plate shall incorporate piston car vibration isolator as herein specified.
 - 2. Provide a stop ring welded or screwed to the bottom of plunger that shall prevent the plunger from leaving its cylinder. For plunger units that include future travel, locate the stop ring to permit only the actual travel and required runby.
 - 3. Isolate plunger head from the platen plate to prevent corrosion or electrolysis.
 - 4. Carefully protect plunger and replace if gouged, nicked or scored.
 - 5. If conditions beneath the pit floor are not adequate to support the total loading of the elevator, install reinforcing members in the pit floor.
- D. Before installation, clean entire cylinder wall of all traces of oil, grease, moisture, dirt and scale.

2.18 HYDRAULIC CYLINDER CASING

- A. The casing shall be iron or steel not less than 0.375-inch thick, at least 15.2 mm (6 in.) larger in diameter than the cylinder. The Elevator Contractor shall demonstrate to the COR that the casing has been accurately set, positioned, and plumbed to accept the plunger assembly. Close the bottom with a minimum of 15.2 mm (6 in.) of concrete.
- B. Provide PVC casing liner to fit inside steel casing. Fabricate from schedule 80 PVC pipe with watertight bottom and a top flange gasket to seal plunger flange and form a complete, watertight, electrically non-conductive encasement of the entire unit.
- C. Provide suitable well hole to accommodate casing. Coordinate the drilling of well hole and setting of the cylinder with construction of concrete pit. Provide watertight joint between the casing and the pit floor at bottom of pit.

- D. Base bid on drilling hole in dirt, sand, rock, gravel, loam, boulders, hardpan, water, or other obstacles. Include the removal of all dirt and debris.

2.19 CAR BUFFERS

- A. Provide a minimum of two spring buffers for each elevator that meet the requirements of ASME A17.1 Section 3.22. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on elevator. Every installed buffer shall have a permanently attached metal plate indicating its stroke and load rating. Buffer anchorage shall not puncture pit waterproofing.
- B. Design and install buffers to provide minimum car runby required by ASME A17.1 Rule 3.4.2.
- C. Furnish pipe stanchions and struts as required to properly support the buffer.

2.20 CAR GUIDES

- A. Install on car frame four flexible sliding swivel guide shoes or adjustable roller guides, each assembled on a substantial metal base, to permit individual self-alignment to the guide rails.
- B. Guide Shoes:
 - 1. Provide each shoe with renewable non-metallic gibs of durable material having low coefficient of friction and long-wearing qualities, when operated on guide rails receiving infrequent, light applications of rail lubricant. Gibs containing graphite or other solid lubricants are not acceptable.
 - 2. Flexible guide shoes of approved design, other than swivel type, may be used provided they are self-aligning on all three faces of the guide rails.
 - 3. Provide spring take-up in car guide shoes for side play between rails.
- C. Roller Guides:
 - 1. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. The wheels shall be of ample diameter and shall run on three-machine finished dry rail surfaces. Secure the roller guides at top and bottom on each side of car frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers and if required, beveled washers.
 - 2. Provide sheet metal guards to protect wheels on top of car.

3. Minimum diameter of car rollers shall be 150 mm (6 in.) unless the six wheel roller type is used. The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.
- D. Equip car with an auxiliary guiding device for each guide shoe which shall prevent the car from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

2.21 GUIDE RAILS, SUPPORTS, AND FASTENINGS

- A. Guide rails shall conform to ASME A17.1 Section 2.23.
- B. Guide rails for car shall be planed steel T-sections and weigh 27.5 kg/m (18.5 lb/ft).
- C. Securely fasten guide rails to the brackets or other supports by heavy duty steel rail clips.
- D. Provide necessary car rail brackets of sufficient size and design to secure substantial rigidity to prevent spreading or distortion of rails under any condition.
 1. Slotted or oversized holes shall be fitted with flat washers and shall conform to ASME A17.1 Rule 2.23.10.3.
 2. Where fastenings are over 4.2 m (14 ft) apart, rails shall be reinforced with 228 mm (9 in.) channel or approved equal backing to secure the rigidity required.
- E. Rail joints and fishplates shall be in accordance with ASME A17.1 Rule 2.23.7. Rail joints shall not interfere with clamps and brackets. Design rail alignment shims to remain in place if fastenings become loose.
- F. Guide rails shall extend from channels on pit floor to within 76 mm (3 in.) of the underside of the concrete slab or grating at top of hoistway with a maximum deviation of 3.2 mm (1/8 in.) from plumb in all directions. Provide a minimum of 19 mm (3/4 in.) clearance between bottom of rails and top of pit channels.
- G. Guide rail anchorages in pit shall be made in a manner that will not reduce effectiveness of the pit waterproofing.

- H. In the event inserts or bond blocks are required for the attachment of guide rails, the Contractor shall furnish such inserts or bond blocks and shall install them in the forms before the concrete is poured. Use inserts or bond blocks only in concrete or block work where steel framing is not available for support of guide rails. Expansion-type bolting for guide rail brackets will not be permitted.
- I. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T-section with two field coats of manufacturer's standard enamel.

2.22 NORMAL AND FINAL TERMINAL STOPPING DEVICES

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
 - 1. Switches shall function with any load up to and including 100 percent of rated elevator capacity at any speed obtained in normal operation.
 - 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.
 - 1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
 - 2. Switches shall be independent of other stopping devices.
 - 3. Switches, when opened, shall remove power from pump motor and control valves preventing operation of car in either direction.
- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

2.23 CROSSHEAD DATA PLATE AND CODE DATA PLATE

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead. Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

2.24 WORKMAN'S LIGHTS AND OUTLETS

- A. Provide duplex GFCI protected type receptacles and lamp, with guards on top of elevator car and beneath platform.
- B. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type rated for 15 amperes and 125 volts.

2.25 TOP-OF-CAR OPERATING DEVICE

- A. Provide a cartop operating device that meets the requirements of ASME A17.1 Section 2.26.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.
- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

2.26 CAR LEVELING DEVICE

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

2.27 EMERGENCY STOP SWITCHES

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

2.28 MAIN CAR OPERATING PANEL

- A. Locate the main car operating panel in the car enclosure on the front return panel for passenger/service elevators and the front of the side wall for freight elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished

floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.

- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- D. The upper section shall contain the following items in order listed from top to bottom:
 - 1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
 - 2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
 - 3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
 - 4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
 - 5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
 - 6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
 - 7. Medical Emergency switch marked "MEDICAL EMERGENCY" with two positions labeled "ON" and "OFF" and Medical Emergency Indicator Light located next to the

- key switch shall be round with a minimum diameter of 25 mm (1 in.). Instruction for Medical Emergency operation shall be engraved below the key switch and light.
8. Independent Service switch, see Section 2.30 for detailed description.
 9. Provide a Door Hold button on the faceplate next to the independent service key switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button. Door Hold button is not ADA required and Braille is not needed.
 10. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.
 11. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.
 12. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.
 13. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
 14. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- E. The service operation panel, in the lower section shall contain the following items:

1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "PULL TO STOP" and "PUSH TO RUN".

2.29 AUXILIARY CAR OPERATING PANEL

- A. Provide an auxiliary car operating panel in the front return panel opposite the main car operating panel between the handrails immediately adjacent to the front entrance column strike jamb. The auxiliary car operating panel shall contain only those controls essential to passenger (public) operation. The auxiliary car operating panel faceplate shall match the main car operating panel faceplate in material and general design. Secure the faceplate with stainless steel tamperproof screws.

1. Mount door "OPEN" and door "CLOSE" buttons closest the door jamb and mount the red alarm button no lower than 875 mm (35 in.) above the finished floor. The Door Open button shall be located closest to the door jamb as required by ADA.
2. Complete set of round car call push buttons, minimum diameter 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call button shall be legibly and indelibly identified by a floor number and/or letter not less than 12 mm (1/2 in.) high in the face of the call button corresponding to the numbers of the main car operating buttons. Install buttons in a vertical stack on front mounted panel up to six floors and horizontally for side mounted panel.
3. Cross-connect all buttons in the auxiliary car operating panels to their corresponding buttons in the main car operating panel. Registration of a car call shall cause the corresponding button to illuminate in the main and auxiliary car operating panel.
4. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be

LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters. Install emergency telephone system in the auxiliary car operating panel.

5. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.30 INDEPENDENT SERVICE

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

2.31 CAR POSITION INDICATOR

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

2.32 AUDIO VOICE SYSTEM

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice announcer units shall be the product of a

manufacturer of established reputation. Provide manufacturer literature and list of voice messages.

1. Fire Service Message
2. Medical Emergency Service Message
3. "Please do not block doors."
4. Provide special messages as directed by COR.

2.33 AUTO DIAL TELEPHONE SYSTEM

- A. Furnish and install a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.
- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- F. Each elevator shall have an individual phone number.
- G. If the operator ends the call, the phone shall be able to redial immediately.

2.34 CORRIDOR OPERATING DEVICE FACEPLATES

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.

- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.35 CORRIDOR OPERATING DEVICES

- A. Provide one risers of landing call buttons located the third level.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Two or more risers of landing call buttons, if specified, shall be cross-connected so that either "UP" or "DOWN" buttons at a floor shall be capable of registering a call to that floor for the entire elevator group. Registration of a landing call shall illuminate "UP" or "DOWN" buttons simultaneously, and upon satisfaction of that call, both buttons shall be extinguished simultaneously.
- F. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

2.36 CORRIDOR LANTERN/POSITION INDICATOR

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping. Each lantern shall be equipped with a clearly audible electronic

chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.

- B. Provide alpha-numeric digital position indicators directly over hoistway landing entranceways between the arrival lanterns at each and every floor. Indicator faceplate shall be stainless steel. Numerals shall be not less than 50 mm (2 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.
- C. Provide LED illumination in each compartment to indicate the position and direction the car is traveling by illuminating the proper alpha-numeric symbol. When the car is standing at a landing without direction established, arrows shall not be illuminated.

2.37 HOISTWAY ACCESS SWITCHES

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Elevators with center opening doors, mount the access key switch 1830 mm (6 ft) above the corridor floor next to the hoistway entrance jamb. Exposed portions of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose in the VA Medical Center. When the car is moved down from the top terminal landing, limit the zone of travel to a distance not greater than the top of the crosshead level with the top floor.
- B. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators and locked door release system (key access) for freight elevators.

2.38 HOISTWAY ENTRANCES

- A. Provide entrances of metal construction using cold rolled steel. Door frames shall be constructed of stainless steel. Complete entrances with sills, hanger supports, hangers, tracks, angle struts, unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.
- B. Provide one piece extruded stainless steel sills with non-slip wearing surface, grooved for door guides and recessed for fascia plates. Sills shall have overall height of not less

than 19 mm (3/4 in.) set true, straight, and level, with hoistway edges plumb over each other, and top surfaces flush with finished floor. Grout the sills full length after installation.

- C. Construct hanger supports of not less than 4.5 mm (3/16 in.) thick steel plate, and bolted to strut angles.
- D. Structural steel angles 76 mm x 76 mm x 9 mm (3 in. x 3 in. x 3/8 in.) shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 in.) on center and at each end with two bolts.
- E. Provide jambs and head soffits, of not less than 14-gauge stainless steel, for entrances. Jambs and head soffits shall be bolted or welded construction, and provided with three anchors each side. Side jambs shall be curved type. Radius of curvature shall be 89 mm (3 1/2 in.). Head jamb shall be square type, and shall overhang corridor face of side jambs by 6 mm (1/4 in.). Rigidly fasten jambs and head soffits to building structure. Provide jambs with protective covering. After installation, protect jambs and head soffits to prevent damage to finish during construction. Solidly grout jambs.
- F. Provide 14-gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be the same width as the door opening of elevator and adequately reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide shear guards beveled back to and fastened to the wall. G. Provide hoistway entrance with flush two-speed center opening hoistway doors for both elevators. Door panels shall be not less than 16-gauge stainless steel, flush type construction, and not less than 32 mm (1 1/4 in.) thick. Wrap stainless steel around the leading and trailing edges of the door panel. Top and bottom of door panels shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 1.0 mm (0.04 in.) in thickness and of the hat section type. At bottom of each and every panel, provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib. Reinforce each door panel for hangers, interlock mechanism, drive assembly, and closer. One door panel for each entrance shall bear a BOCA label, Underwriters' label, or in lieu of this, labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to the COTR. Fasten sight guard of 14-gauge stainless steel, extending full height of panel, to leading edge of fast speed panel of two-speed doors each panel of center opening doors.

- H. Provide hangers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on malleable iron or steel brackets. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.
- I. Do not use hangers that are constructed integrally with the door panels.
- J. Provide raised numerals on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- K. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

2.39 ELECTRIC INTERLOCKS

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.
- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.
- C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2, or equivalent.

1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.

- D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

2.40 CAR FRAME

- A. Car frame shall conform to the requirements of ASME A17.1 Section 2.15, constructed of steel plates and structural shapes securely riveted, bolted, or welded together. Iron casting shall not be permitted. The entire assembly shall be rugged construction, and amply braced to withstand unequal loading of platform. Car frame members shall be constructed to relieve the car enclosure of all strains. Balance car front to back and side to side. Provide balancing weights and frames, properly located, to achieve the required true balance.
- B. Provide a bonding wire between frame and plunger.

2.41 CAR PLATFORM

- A. Construct the car platform to comply with all the requirements of ASME A17.1 Section 2.15.5. The platform shall be designed to withstand the forces developed under the loading conditions specified. Provide car entrances with extruded aluminum or nickel silver sill or better with machined or extruded guide grooves. Cover underside and all exposed edges of wood filled platform with sheet metal of not less than 27-gauge, with all exposed joints and edges folded under. Fire resistant paint is not acceptable. Platform shall have flexible composition flooring not less than 3 mm (1/8 in.) thick. For color, see Section 09 06 00, SCHEDULE FOR FINISHES. Adhesive material shall be type recommended by manufacturer of flooring. Lay flooring flush with threshold plate and base.
- B. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).

- C. Isolate the platform from the car frame by approved rubber pads or other equally effective means.
- D. Provide adjustable diagonal brace rods to hold platform firmly within car suspension frame.
- E. Provide a bonding wire between frame and platform.

2.42 CAR ENCLOSURE

- A. Car enclosure shall have a dome height inside the cab of 2440 mm (8 ft).
- B. Securely fasten car enclosure to platform by through bolts located at intervals of not more than 457 mm (18 in.) running through an angle at the base of panels to underside of platform. Provide 6 mm (1/4 in.) bolts with nuts and lock washers.
- C. Car enclosure base shall be of 14-gauge stainless steel, 152 mm (6 in.) high. Provide straight type base at front return sides. Vertical face of base at sides and rear shall be flush with, or recessed behind the wainscot directly above the base. There shall be no exposed fastenings in base. Provide natural ventilation openings divided equally between the bottom and top of the car enclosure that shall provide a minimum 3.5 percent of the inside car floor area.
- D. Construct canopy of not less than 12-gauge steel.
- E. Car top railings shall meet the requirements of ASME A17.1 Rules 2.14.1.7 and 2.10.2.
- F. Front return wall panel, entrance columns, rear corner columns, entrance head-jamb and transom shall be 14-gauge stainless steel full height of car. Side and rear walls from top of base to top of panel shall be constructed of 14-gauge cold rolled steel. Side and rear walls up to 1220 mm (48 in.) above finished floor shall be covered with stainless steel. Side and rear walls from 1220 (48 in.) to the ceiling shall be covered with stainless steel. Apply directly to the cab walls or to 13 mm (1/2 in.) plywood/particle board that meets requirements of ASTM E 84, UL 723, or CAN/ULC-S102.2, whichever is applicable. Submit a method of fastening plywood/particle board to steel walls. It shall be flush with the face of the bottom section of the stainless steel. Plastic laminate shall comply with Federal Specification L-P-508, Style Type 1, and Class 1. Color is specified in Section 09 06 00, SCHEDULE FOR FINISHES, Interior shall be flush panel construction with angles welded on exterior to insure adequate rigidity. Coat exterior of panels with mastic sound insulation material approximately 2.5 mm (3/32 in.) thick followed by a prime coat of paint. Mastic material shall conform to ASTM E1042.

1. Smooth and flush all joints with no ragged or broken edges. Plastic laminate shall comply with NEMA LD-3, textured finish, general purpose type, grade designation GP 50, and 0.050 in. thickness, except with a minimum wear resistance of 1200 cycles, and backer sheet, grade designation BK 20, and 0.020 in. thickness.
- G. Provide a hinged top emergency exit cover. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a code approved exit switch to prevent operation of the elevator when the emergency exit is open.
- H. Provide duplex, GFCI protected type receptacle in car. Locate flush-mounted receptacle on the centerline of the main car operating panel, 150 mm (6 in.) above the car floor.
- I. Lighting for passenger elevators:
 1. Provide stainless steel hanging ceiling frame. Construct frame of 1/8 in. x 1 1/2 in. x 1 1/2 in. "T" and "L" sections, divide ceiling into six panels.
 2. Provide fluorescent or LED illuminated car light fixtures above the ceiling panels. See Specification 265100, Interior Lighting for fixture and ballast type. Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above the finished floor.
- J. Lighting for service elevators:
 1. Provide car lighting with indirect fluorescent or LED lamps mounted in lighting coves along each side of the cab ceiling, front to back. See Specification 265100, Interior Lighting for fixture and ballast type. Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above the finished floor.
 2. Equip the lighting cove with asymmetrical reflectors having specular ALZAK (or equal) finish. Maintain a minimum light level of 50-foot candles 914 mm (36 in.) above finished floor at the car operating panels.
 3. Enclose the entire vertical space between the light trough outer edge and the cab canopy with approved opaque white or clear lumicite sheeting. Install the lumicite sheeting so that it is removable for cleaning and re-lamping.
- K. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan, capable of rated free delivery air displacement of approximately 380 and 700 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in service panel.
- L. Provide car enclosure with two sets of stainless steel handrails.

1. 75 mm (3 in.) wide x 9 mm (3/8 in.) thick flatstock located with centerlines 750 mm and 1050 mm (30 in. and 42 in.) above the car floor.
 2. Locate handrails approximately 38 mm (1 1/2 in.) from cab wall. Install handrails on // two side and rear walls // two sides //. Curve ends of handrails to walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.
- M. Provide car entrance with two-speed center opening horizontal sliding car doors, of same type as hoistway doors for both elevators. Construct door panels to be flush hollow metal construction, not less than 32 mm (1 1/4 in.) thick, consisting of one continuous piece 16-gauge stainless steel on car side face, leading and trailing edges. Separate two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (1/64 in.) clearance. Provide two laminated phenolic gibs on each door panel. Gibs shall be replaceable without removal of door panel. Provide door drive assembly, restrictor, gate switch, header, track, arms, and all related door hardware.

2.43 POWER DOOR OPERATORS

- A. Provide a high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. The closing speed of the doors shall be .3 m (1 ft) per second. A reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door

reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings. Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be spring loaded sill mounted type.

- B. Design the door operator so that in case of interruption or failure of the electric power from any cause, it shall permit emergency manual operation of the car door and hoistway door from within the car, only in the door zone. Out of door zone, doors are restricted to 100 mm (4 in.) opening.
 - 1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
 - 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. Do not provide door nudging.
 - 1. If an obstruction of the doors should not activate the photo-electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.
- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

PART 3 – EXECUTION

3.1 PREPARATION

- A. Examine work of other trades on which the work of this Section depends. Report defects to the COR in writing which may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.

- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder and guard.
- C. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access stairs and door.
- D. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- E. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Elevator Contractor requires changes in size or location of trolley beams, or their supports, trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the Contracting officer and include cost in their bid. Where applicable, locate controller near and visible to its respective hydraulic pump unit. Work required prior to the completion of the elevator installation:
 - 1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
 - 2. Provide light and GFCI outlets in the elevator pit and machine room.
 - 3. Furnish electric power for testing and adjusting elevator equipment.
 - 4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
 - 5. Supply power for cab lighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.
 - 6. Machine room enclosed and protected from moisture, with self closing, self locking door and access stairs.
 - 7. Provide fire extinguisher in machine room.
- F. Supply for installation, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

3.2 SPACE CONDITIONS

- A. Attention is called to overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and obtained by the

Contractor, subject to approval by COR. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.

- B. Where concrete beams, floor slabs or other building construction protrude more than 50 mm (2 in.) into hoistway; bevel all top surfaces of projections to an angle of 75 degrees with the horizontal.

3.3 INSTALLATION

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.
- D. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- F. Grout sills and hoistway entrance frames.

3.4 ARRANGEMENT OF EQUIPMENT

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hydraulic pump unit.

3.5 WORKMANSHIP AND PROTECTION

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.
- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.

- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- F. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

3.6 CLEANING

- A. Clean machine room and equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance, remove protective covering from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

3.7 PAINTING AND FINISHING

- A. Hydraulic pump assembly shall be factory painted with manufacturer's standard finish and color.
- B. Controllers, car frames and platforms, beams, rails and buffers, except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.
- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.
- D. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- E. Elevator pump units, controllers, main line shunt trip circuit breakers, bolster channels, and cross heads of cars shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.

F. Hoistway Entrances:

1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel. Provide color chart of full range of colors for Architect to select color.
2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.

H. Elevator Cabs:

1. Interior and exterior steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.
2. Interior steel surfaces shall be factory finished with one coat of baked on enamel or proxylin lacquer. Provide color chart of full range of colors for Architect to select color.
3. Give exterior faces of car doors one finish coat of paint of medium gray color.

I3.8 PRE-TESTS AND TESTS

- A. Pre-test the elevators and related equipment in the presence of the COR or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by COR.

1. Procedure outlined in the Inspectors Manual for Hydraulic Elevators, ASME A17.2 shall apply.
 - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
 - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, oil pressure gauge, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
3. If during the inspection process the Inspector determines the need, the following instruments shall be available within a four-hour period: Megohm meter, vibration meter, sound meter, and a light meter.

- B. Inspection of workmanship, equipment furnished, and installation for compliance with specification.
- C. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- D. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load and no load in the elevator. Speed shall be determined by certified tachometer. The actual measured speed of the elevator with all loads in either direction shall be within five (5) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
- E. Temperature Rise Test: The temperature rise of the pump motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within 5 degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
- F. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car and with contract load in car in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
- G. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.
- H. Safety Devices Tests: Safety devices shall be tested as required by ASME A17.1 Section 8.10.
- I. Overload Devices: Test all overload current protection devices in the system at final inspection.

J. Limit Stops:

1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.

K. Working Pressure: Verify working pressure of the hydraulic system by pressure gauge placed in the system line. Take readings with no load and full load in car.

L. Test automatic shut-off valve for proper operation.

M. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.

N. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.

O. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.

P. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the COR.

Q. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.

R. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the COR.

3.9 INSTRUCTION OF VA PERSONNEL

A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour work day. Instruction shall commence after completion of all work and at the time and place directed by the COR.

- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the COR in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the COR. This maintenance service shall run concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanic and Apprentices employed and supervised by the company that is providing guaranteed period of service on the elevator equipment specified herein.
- B. This contract will cover full maintenance including emergency call back service, inspections and servicing the elevators listed in the schedule of elevator. The Elevator Contractor shall be required to perform the following:
 - 1. Bi-weekly systematic examination of equipment.
 - 2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.
 - 3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
 - 4. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, and signal system shall be cleaned, lubricated and adjusted.

5. Guide rails and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
6. Maintain the performance standards set forth in this specification.
7. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
8. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the COR or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the COR.
- F. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all bi-weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

E N D OF SECTION 142400

31 20 00
EARTHWORK

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK:

- A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:
1. Site preparation.
 2. Excavation.
 3. Underpinning.
 4. Filling and backfilling.
 5. Grading.
 6. Soil Disposal.
 7. Clean Up.

1.2 DEFINITIONS:

- A. Unsuitable Materials:
1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM D1557.
 2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
 3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from // reference borings and // design requirements, excavate to acceptable strata subject to Resident Engineer's approval.
- B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.
- C. Trench Earthwork: Trenchwork required for utility lines.

- D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.
- E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D6938.
- F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
- G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
- H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the Resident Engineer. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
- I. Authorized additional excavation: Removal of additional material authorized by the Resident Engineer based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
- J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
- K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
- O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
- P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.

- Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be limited to items like vehicles, equipment, appliances, building materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.
- R. Contaminated soils: Soil that contains contaminants as defined and determined by the Resident Engineer or the Government's testing agency.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.
- D. Erosion Control: Section 32 90 00, PLANTING.
- E. Paving sub-grade requirements: Section 32 12 16, ASPHALT PAVING.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and man-made obstructions. No changes in the Contract Sum or the Contract Time will be authorized for rock excavation or removal of obstructions within the contracted excavation.
 - 1. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.
 - a. 24 inches outside of concrete forms other than at footings.
 - b. 12 inches outside of concrete forms at footings.
 - c. 6 inches outside of minimum required dimensions of concrete cast against grade.
 - d. 6 inches beneath bottom of concrete slabs-on-grade.
 - e. 6 inches beneath pipe in trenches, and the greater of 24 inches wider than pipe or 42 inches wide.

- B. Rock Excavation:

1. Trenches and Pits: Removal and disposal of solid, homogenous, interlocking crystalline material with firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be excavated with a late-model, track-mounted hydraulic excavator; equipped with a 1050 mm (42 inch) wide, short-tip-radius rock bucket; rated at not less than 103 kW (138 hp) flywheel power with bucket-curling force of not less than 125 kN (28,090 lbf) and stick-crowd force of not less than 84.5 kN (19,000 lbf); measured according to SAE J-1179. Trenches in excess of 3000 mm (10 feet) wide and pits in excess of 9000 mm (30 feet) in either length or width are classified as open excavation.
 2. Open Excavation: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be dislodged and excavated with a late-model, track-mounted loader; rated at not less than 157 kW (210 hp) flywheel power and developing a minimum of 216 kN (48,510 lbf) breakout force; measured according to SAE J-732.
 3. Other types of materials classified as rock are unstratified masses, conglomerated deposits and boulders of rock material exceeding 0.76 m³ (1 cubic yard) for open excavation, or 0.57 m³ (3/4 cubic yard) for footing and trench excavation that cannot be removed by rock excavating equipment equivalent to the above in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted.
 4. Blasting: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be removed with conventional methods may not be performed by blasting.
 5. Definitions of rock and guidelines for equipment are presented for general information purposes only. The Contractor is expected to use the information presented in the Geotechnical Engineering Report to evaluate the extent and competency of the rock and to determine both quantity estimations and removal equipment and efforts.
- 1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:
- A. Measurement: The unit of measurement for excavation and borrow will be the cubic yard, computed by the average end area method from cross sections taken before and after the excavation and borrow operations, including the excavation for ditches, gutters,

and channel changes, when the material is acceptably utilized or disposed of as herein specified. Quantities should be computed by a Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. The measurement will not include the volume of subgrade material or other material used for purposes other than directed. The volume of overburden stripped from borrow pits and the volume of excavation for ditches to drain borrow pits, unless used as borrow material, will not be measured for payment. The measurement will not include the volume of any excavation performed prior to taking of elevations and measurements of the undisturbed grade.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
 - 1. Certification of rock quantities excavated.
 - 2. Excavation method.
 - 3. Labor.
 - 4. Equipment.
 - 5. Land Surveyor's or Civil Engineer's name and official registration stamp.
 - 6. Plot plan showing elevation.
- C. Furnish to Resident Engineer:
 - 1. Contactor shall furnish resumes with all personnel involved in the project including Project Manager, Superintendent, and on-site Engineer. Project Manager and Superintendent should have at least 3 years of experience on projects of similar size.
 - 2. Soil samples.
 - a. Classification in accordance with ASTM D2487 for each on-site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - b. Laboratory compaction curve in accordance with ASTM // D698 // D1557 // // AASHTO // T 99 // T 180 for each on site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - c. Test reports for compliance with ASTM D2940 requirements for subbase material.
 - d. Pre-excavation photographs and videotape in the vicinity of the existing structures to document existing site features, including surfaces finishes, cracks,

or other structural blemishes that might be misconstrued as damage caused by earthwork operations.

- e. The Contractor shall submit a scale plan daily that defines the location, limits, and depths of the area excavated.
- 3. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T99-10..... Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
 - T180-10..... Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb) Rammer and a 457 mm (18 inch) Drop
- C. American Society for Testing and Materials (ASTM):
 - C33-03 Concrete Aggregate
 - D448-08 Standard Classification for Sizes of Aggregate for Road and Bridge Construction
 - D698-07e1 Standard Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft. lbf/ft³ (600 kN m/m³))
 - D1140-00 Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve
 - D1556-07 Standard Test Method for Density and Unit Weight of Soil in Place by the Sand Cone Method
 - D1557-09 Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft³ (2700 kN m/m³))

D2167-08 Standard Test Method for Density and Unit Weight of Soil
in Place by the Rubber Balloon Method

D2487-11 Standard Classification of Soils for Engineering Purposes
(Unified Soil Classification System)

D2940-09 Standard Specifications for Graded Aggregate Material for
Bases or Subbases for Highways or Airports

D6938-10 Standard Test Method for In-Place Density and Water
Content of Soil and Soil-Aggregate by Nuclear Methods
(Shallow Depth)

D. Society of Automotive Engineers (SAE):

J732-07 Specification Definitions - Loaders

J1179-08 Hydraulic Excavator and Backhoe Digging Forces

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.
- B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.
- C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75-μm (No. 200) sieve, per ASTM D2940.
- D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75-μm (No. 200) sieve.
- E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent

passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.

F. Granular Fill:

1. Under concrete slab, - granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C 33 with a maximum of 3 percent by weight passing ASTM D 1140, //75 micrometers (No. 200) sieve//, //or// //37.5 mm (1-1/2 inches)// and no more than 2 percent by weight passing the //4.75 mm (No. 4)// size sieve// //or coarse aggregate Size 57, 67, or 77//.
2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D2940.

SPEC WRITER NOTE: Include regional requirements for applicable environmental testing of soils to ensure contaminated soils are not imported to the site. The following requirement is that for the State of Virginia.

- G. Requirements for Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than //100// parts per million (ppm) of total hydrocarbons (TPH) and less than //10// ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method 5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site.
- H. Buried Warning and Identification Tape: //Polyethylene plastic// //and// //metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic// warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3-inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service)

LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:

Red:	Electric
Yellow:	Gas, Oil, Dangerous Materials
Orange:	Telephone and Other Communications
Blue:	Water Systems
Green:	Sewer Systems
White:	Steam Systems
Gray:	Compressed Air

- I. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.
- J. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m (3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.
- K. Detection Wire for Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from areas within 4500 mm (15 feet) of new construction and 2250 mm (7.5 feet) of utility

lines when removal is approved in advance by Resident Engineer. Remove materials from Medical Center. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in construction area. Immediately repair damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Do not store building materials closer to trees and shrubs, that are to remain, than farthest extension of their limbs.

- D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by Resident Engineer. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.
- E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from Medical Center.
- F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.
1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally, grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.

2. Locations of existing and proposed elevations indicated on plans, except spot elevations, are from a site survey that measured spot elevations and subsequently generated existing contours and spot elevations. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify Resident Engineer of any differences between existing elevations shown on plans and those encountered on site by Surveyor/Engineer described above. Notify Resident Engineer of any differences between existing or constructed grades, as compared to those shown on the plans.
 3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.
 4. Finish grading is specified in Section 32 90 00, PLANTING.
- G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.
- 3.2 EXCAVATION:
- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the Resident Engineer, banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities.
1. Design of the temporary support of excavation system is the responsibility of the Contractor. The Contractor shall submit a Shoring and Sheet piling plan for approval 15 days prior to starting work. Submit drawings and calculations, certified by a registered professional engineer, describing the methods for shoring and sheet piling of excavations. Shoring, including sheet piling, shall be furnished and installed as necessary to protect workmen, banks, adjacent paving, structures, and utilities. Shoring, bracing, and sheet piling shall be removed as excavations are backfilled, in a manner to prevent caving.
 2. Construction of the support of excavation system shall not interfere with the permanent structure and may begin only after a review by the Resident Engineer.

3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
 4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall underpin the existing foundation, per Section 3.3 under disturbed foundations, as directed by Resident Engineer, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.
 5. The Contractor is required to hire a Professional Geotechnical Engineer to provide inspection of excavations and soil/groundwater conditions throughout construction. The Geotechnical Engineer shall be responsible for performing pre-construction and periodic site visits throughout construction to assess site conditions. The Geotechnical Engineer shall update the excavation, sheeting and dewatering plans as construction progresses to reflect changing conditions and shall submit an updated plan if necessary. A written report shall be submitted, at least monthly, informing the Contractor and Resident Engineer of the status of the plan and an accounting of the Contractor's adherence to the plan addressing any present or potential problems. The Geotechnical Engineer shall be available to meet with the Resident Engineer at any time throughout the contract duration.
- B. Excavation Drainage: Operate pumping equipment and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. Approval by the Resident Engineer is also required before placement of the permanent work on all subgrades. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 0.9 m (3 feet) below the working level.

Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly. Measure and record performance of dewatering system at same time each day by use of observation wells or piezometers installed in conjunction with the dewatering system.

- C. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the Resident Engineer.
- D. Blasting: Blasting will not be permitted.
- E. Proofrolling:
 - 1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
 - 2. Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. Following the compaction procedures, proof-rolling should be performed using a steel-drum, vibratory roller, having a minimum static weight of 10 tons, or with a loaded, tandem-axle dump truck under the direction of a qualified Geotechnical Engineer. Proof-rolling and compaction procedures are necessary to compact and verify the integrity of the upper zones of the soils and allow for a uniform distribution of loads. Any loose or unstable areas encountered during proof-rolling and compaction should be compacted in place or removed and replaced with structural fill, as outlined in the Geotechnical Report prepared for this project. In areas of the site where a cut or removal of soil is necessary to achieve the required soil subgrade elevation, proof-rolling of the surface may be waived until the proposed subgrade elevation is achieved. Maintain subgrade until succeeding operation has been accomplished.
- F. Building Earthwork:
 - 1. Excavation shall be accomplished as required by drawings and specifications.
 - 2. Excavate foundation excavations to solid undisturbed subgrade.

3. Remove loose or soft materials to a solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete poured separately from the footings.
5. Do not tamp earth for backfilling in footing bottoms, except as specified.
6. Slope grades to direct water away from excavations and to prevent ponding.
7. Capillary water barrier (granular fill) under concrete floor and area-way slabs on grade shall be placed directly on the subgrade and shall be compacted with a minimum of two passes of a hand-operated plate-type vibratory compactor.
8. Ensure that footing subgrades have been inspected and approved by the Resident Engineer prior to concrete placement.

G. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
 - c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - d. Length of open trench in advance of piping laying shall not be greater than is authorized by Resident Engineer.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the

frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

- g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:
 - 1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
 - 2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.
 - 3) Clean, coarse-grained sand classified for bedding and backfill 0as indicated.
 - 4) Clean, coarsely graded natural gravel, crushed stone or a combination thereof identified as indicated. Maximum particle size shall not exceed 75 mm (3 inches).
- 2. Sanitary and storm sewer trenches:
 - a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
 - 1) Bed bottom quadrant of pipe on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150

- mm (6 inches) loose thickness. 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
- 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
- c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
- d. Use granular fill for bedding where rock or rocky materials are excavated.
- e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
- f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
- g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

- 1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
 - 2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.
 - 3) Clean, coarse-grained sand classified for bedding and backfill as indicated.
 - 4) Clean, coarsely graded natural gravel, crushed stone or a combination thereof identified as indicated. Maximum particle size shall not exceed 75 mm (3 inches).
- H. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by Resident Engineer as unsuitable, and replace with acceptable material. When unsuitable material is encountered and removed, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.
1. Site Grading:
 - a. Provide a smooth transition between adjacent existing grades and new grades.
 - b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
 - c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
 - 1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).

2) Walks: Plus or minus 13 mm (1/2 inch).

3) Pavements: Plus or minus 13 mm (1/2 inch).

d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedge.

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, foundation drainage, and pipes coming in contact with backfill have been installed and work inspected and approved by Resident Engineer.
- B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.
- C. Compaction: Compact with approved tamping rollers, sheepfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of Resident Engineer. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:

- 1. Fills, Embankments, and Backfill

- a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with ASTM D1557, 95 percent.
 - b. Curbs, curbs and gutters, ASTM D1557, 95 percent.
 - c. Under Sidewalks, scarify and recompact top 150 mm (6 inches) below subgrade and compact each layer of backfill or fill material in accordance with ASTM D1557, 95 percent.
 - d. Landscaped areas, top 400 mm (16 inches), ASTM D1557, 85 percent.
 - e. Landscaped areas, below 400 mm (16 inches) of finished grade, ASTM D1557, 90 percent.
- 2. Natural Ground (Cut or Existing)
 - a. Under building slabs, steps and paved areas, top 150 mm (6 inches), ASTM D1557, 95 percent.
 - b. Curbs, curbs and gutters, top 150 mm (6 inches), ASTM D1557, 95 percent.
 - c. Under sidewalks, top 150 mm (6 inches), ASTM D1557, 95 percent.
- D. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas selected by the Contractor. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.
- E. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the Resident Engineer sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor

shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).
- D. Finish grade earth floors in pipe basements to a level, uniform slope and leave clean.
- E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.
- F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.
- G. Finish subgrade in a condition acceptable to Resident Engineer at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
- H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets

with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.6 CLEAN UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove all debris, rubbish, and excess material from Medical Center.

END OF SECTION 312000

SECTION 31 23 19
DEWATERING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies performance of dewatering required to lower and control ground water table levels and hydrostatic pressures to permit excavation, backfill, and construction to be performed in the dry. Control of surface water shall be considered as part of the work under this specification.

1.2 SUMMARY:

- A. The work to be completed by the Contractor includes, but is not necessarily limited to the following:
 - 1. Implementation of the Erosion and Sedimentation Control Plan.
 - 2. Dewater excavations, including seepage and precipitation.
- B. The Contractor shall be responsible for providing all materials, equipment, labor, and services necessary for care of water and erosion control. Excavation work shall not begin before the Erosion and Sedimentation Control Plan is in place.

1.3 REQUIREMENT:

- A. Dewatering system shall be of sufficient size and capacity necessary to lower and maintain ground water table to an elevation at least 300 mm (1 foot) below lowest foundation subgrade or bottom of pipe trench and to allow material to be excavated and concrete placed, in a reasonably dry condition. Materials to be removed shall be sufficiently dry to permit excavation to grades shown and to stabilize excavation slopes where sheeting is not required. Operate dewatering system continuously until backfill work has been completed.
- B. Reduce hydrostatic head below any excavation to the extent that water level in the construction area is a minimum of 300 mm (1 foot) below prevailing excavation surface.
- C. Prevent loss of fines, seepage, boils, quick conditions or softening of foundation strata.
- D. Maintain stability of sides and bottom of excavation.
- E. Construction operations are performed in the dry.
- F. Control of surface and subsurface water is part of dewatering requirements. Maintain adequate control so that:
 - 1. The stability of excavated and constructed slopes are not adversely affected by saturated soil, including water entering prepared subbase and subgrades where underlying materials are not free draining or are subject to swelling or freeze-thaw action.
 - 2. Erosion is controlled.
 - 3. Flooding of excavations or damage to structures does not occur.
 - 4. Surface water drains away from excavations.

5. Excavations are protected from becoming wet from surface water, or insure excavations are dry before additional work is undertaken.

- G. Permitting Requirements: The contractor shall comply with and obtain the required State and County permits where the work is performed.

1.4 RELATED WORK:

- A. Materials testing and inspection during construction: Division 01, GENERAL REQUIREMENTS.
- B. Safety Requirements: Division 01, GENERAL REQUIREMENTS.
- C. Submittal requirements as specified in Division 01, GENERAL REQUIREMENTS.
- D. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Division 01, GENERAL REQUIREMENTS.
- E. Subsurface Investigation: Section 31 20 00, EARTHWORK..
- F. Excavation, backfilling, site grade and utilities: Section 31 20 00, EARTHWORK.

1.5 SUBMITTALS:

- A. Submit in accordance with Division 01, GENERAL REQUIREMENTS and as follows:
- B. Drawings and Design Data:
 1. Submit drawings and data showing the method to be employed in dewatering excavated areas 30 days before commencement of excavation.
 2. Material shall include: location, depth and size of wellpoints, headers, sumps, ditches, size and location of discharge lines, capacities of pumps and standby units, and detailed description of dewatering methods to be employed to convey the water from site to adequate disposal.
 3. Include a written report outlining control procedures to be adopted if dewatering problem arises.
 4. Capacities of pumps, prime movers, and standby equipment.
 5. Design calculations proving adequacy of system and selected equipment. The dewatering system shall be designed using accepted and professional methods of design and engineering consistent with the best modern practice. The dewatering system shall include the deep wells, wellpoints, and other equipment, appurtenances, and related earthwork necessary to perform the function.
 6. Detailed description of dewatering procedure and maintenance method.
 7. Materials submitted shall be in a format acceptable for inclusion in required permit applications to any and all regulatory agencies for which permits for discharge water from the dewatering system are required due to the discharge reaching regulated bodies of water.
- C. Inspection Reports.
- D. All required permits.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Install a dewatering system to lower and control ground surface water in order to permit excavation, construction of structure, and placement of backfill materials to be performed under dry conditions. Make the dewatering system adequate to pre-drain the water-bearing strata above and below the bottom of structure foundations, utilities and other excavations.
- B. In addition, reduce hydrostatic pressure head in water-bearing strata below structure foundations, utility lines, and other excavations, to extent that water levels in construction area are a minimum of 300 mm (1 foot) below prevailing excavation surface at all times.

3.2 OPERATION:

- A. Prior to any excavation below the ground water table, place system into operation to lower water table as required and operate it continuously 24 hours a day, 7 days a week until utilities and structures have been satisfactorily constructed, which includes the placement of backfill materials and dewatering is no longer required.
- B. Place an adequate weight of backfill material to prevent buoyancy prior to discontinuing operation of the system.

3.3 WATER DISPOSAL:

- A. Dispose of water removed from the excavations in such a manner as:
 - 1. Will not endanger portions of work under construction or completed.
 - 2. Will cause no inconvenience to Government or to others working near site.
 - 3. Will comply with the stipulations of required permits for disposal of water.
 - 4. Will Control Runoff: The Contractor shall be responsible for control of runoff in all work areas including but not limited to: excavations, access roads, parking areas, laydown, and staging areas. The Contractor shall provide, operate, and maintain all ditches, basins, sumps, culverts, site grading, and pumping facilities to divert, collect, and remove all water from the work areas. All water shall be removed from the immediate work areas and shall be disposed of in accordance with applicable permits.
- B. Excavation Dewatering:
 - 1. The Contractor shall be responsible for providing all facilities required to divert, collect, control, and remove water from all construction work areas and excavations.
 - 2. Drainage features shall have sufficient capacity to avoid flooding of work areas.
 - 3. Drainage features shall be so arranged and altered as required to avoid degradation of the final excavated surface(s).
 - 4. The Contractor shall utilize all necessary erosion and sediment control measures as described herein to avoid construction related degradation of the natural water quality.

- C. Dewatering equipment shall be provided to remove and dispose of all surface and ground water entering excavations, trenches, or other parts of the work during construction. Each excavation shall be kept dry during subgrade preparation and continually thereafter until the structure to be built, or the pipe to be installed therein, is completed to the extent that no damage from hydrostatic pressure, flotation, or other cause will result.

3.4 STANDBY EQUIPMENT:

Provide complete standby equipment, installed and available for immediate operation, as may be required to adequately maintain de-watering on a continuous basis and in the event that all or any part of the system may become inadequate or fail.

3.5 CORRECTIVE ACTION:

If dewatering requirements are not satisfied due to inadequacy or failure of the dewatering system (loosening of the foundation strata, or instability of slopes, or damage to foundations or structures), perform work necessary for reinstatement of foundation soil and damaged structure or damages to work in place resulting from such inadequacy or failure by Contractor, at no additional cost to Government.

3.6 DAMAGES:

Immediately repair damages to adjacent facilities caused by dewatering operations.

3.7 REMOVAL:

Insure compliance with all conditions of regulating permits and provide such information to the COR. Obtain written approval from COR before discontinuing operation of dewatering system.

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SECTION 316326
DRILLED CAISSONS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies excavation and concrete required for construction of foundation caissons.

1.2 DEFINITIONS

Satisfactory Bearing Material: 10 tsf and is assumed to occur at bottom of caisson elevations shown.

1.3 RELATED WORK

- A. Materials testing and inspection during construction: Division 01, GENERAL REQUIREMENTS.
- B. Safety requirements and blasting operations: Division 01, GENERAL REQUIREMENTS.
- C. Subsurface Investigation: Section 31 20 00, EARTHWORK.
- D. Earth excavation: Section 31 20 00, EARTHWORK.
- E. Concrete, including materials and mixes: Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.4 CONTRACT BASIS

- A. Contract price for caissons will be based upon total length for each type of caisson shown including rock socket and number of caisson load tests indicated in the Contract Documents. Length of caissons will be measured from bottom elevation to top elevation of the caisson. The diameter of the caisson is defined as the minimum diameter of the shaft.
 - 1. Adjustment of contract price shall be based upon total length of each type of caisson placed and not on the length of individual caissons. When the total length of each type of completed caisson is greater or less than the length shown due to unsuitable soils or design modifications by the COR, contract price adjustment will be made in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.
 - 2. Contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL

CONDITIONS as applicable, when artificial materials that are not shown are encountered.

1.5 CLASSIFICATION OF EXCAVATION

All caisson excavation shall be unclassified including rock sockets.

1.7 TOLERANCES

Install caissons with not more than the lesser of 1/24th of caisson shaft diameter or 75 mm (3 inches) from design center location. Caissons shall not be out of plumb more than 25 mm (1 inch) in 3000 mm (10 feet) for the full depth. Cross sections of shafts and rock sockets shall not be less than design dimensions.

1.8 SUBMITTALS

- A. Submit in accordance with Division 01, GENERAL REQUIREMENTS and as follows:
- B. Before beginning work, submit a detailed location plan and description of the proposed method of caisson installation, all of which shall be subject to the review and approval of the COR.
- C. Shop Drawings shall comply with ACI 315 "Manual of Standard Practice for Detailing Reinforced Concrete Structures". Furnish shop drawings prepared by a Professional Engineer licensed in the Commonwealth of Pennsylvania for the detailing, fabricating, bending, and placing of concrete reinforcement.
- D. Submit a detailed plan showing load test arrangement, location, and Contractor's qualifications and results for review and approval by the COR.
- E. Reports:
 - 1. Caisson record: Data as specified.
 - 2. Soil Testing Agency Reports shall be issued showing material type and allowable bearing capacity at bottom of shaft within 24 hours after testing and observing each caisson.
 - 3. Certified, "Caisson Field Record" for each caisson recording actual elevation of bottom, elevation of rock (if applicable), final centerline location of top, variation of shaft from plumb, , result of all tests and observations performed, material type and actual allowable bearing capacity of bottom, depth of socket into rock, levelness of bottom, seepage of water, still water level (if allowed to flood), elevation (top and bottom) of lining left in place, variation of shaft diameter (from those shown), and evidence of seams, voids or channels below bottom.

- F. Certificates: Contractor's qualifications as specified: Experienced specialty piling subcontractor having a minimum of 5 years successful experience installing Work of the same type required for this project. Employ only skilled tradesmen who are thoroughly experienced with the materials and equipment to be used in the Work.
- G. Pile Load Testing:
1. A schedule and sequencing plan for pile testing and installation.
 2. Pile Load Test Work Plan:
 - a. At least two weeks before commencing pile load testing work, the Contractor shall submit a pile load test work plan describing the equipment, apparatus, procedures, and schedule for testing ACP's in accordance with ASTM D1143, ASTM D3689 or ASTM D3966 and as specified herein, to verify the design pile capacity. The work plan shall also include the proposed instrumentation of the test pile indicating depth, location, and details of the pile.
 - b. As part of the Pile Load Test Work Plan, submit shop drawings and other information describing the loading and test monitoring arrangement for pile load tests, including the following:
 - 1) Structural design of the test load support/reaction frame.
 - 2) Details of equipment and apparatus to be used for the monitoring load and pile movements.
 - 3) Data on testing and measuring equipment including required jack, load cell and/or gauge calibrations.
 - 4) Sample field data recording sheets or examples of automated data acquisition records proposed for recording load test data.
- H. Independent Testing and Inspection Agency: The Contractor shall retain an Independent Testing and Inspection Agency (Agency) to document, monitor, and observe load test, probe pile, test pile, and production pile work. This Agency shall submit field reports and test results required for pile load tests, pile installations, and grout testing and inspection. They shall submit a pile installation report for each pile no later than three days after the installation is complete.
- I. Qualification Data: For Installer, Land Surveyor, and Testing and Inspection Agency.
- J. Upon completion of caisson installations, the Contractor shall submit five copies of drawings indicating actual in-place pile locations. The Contractor shall pay for all surveying costs. Drawings must be submitted prior to beginning any pile cap or mat

installation. One electronic copy of the drawings shall be submitted in AutoCAD DWG format on CD-ROM.

- K. Record drawings at Project closeout according to Division 01 Section "Closeout Procedures."

1.9 QUALITY CONTROL

- A. Contractor's Quality Control Responsibilities: Contractor is solely responsible for quality control of the Work.
- B. A Quality Control Program shall be submitted by the Contractor at least two weeks prior to the commencement of work. The implementation of a Contractor Quality Control Program does not relieve the Contractor from the responsibility to provide work in accordance with the Contract Documents, applicable codes, regulations, and Governing Authorities.
- C. Contractor's Independent Testing and Inspection Agency (Agency): The Contractor shall retain at his own expense, the services of a qualified Independent Testing and Inspection Agency, licensed in the state of the project, to provide testing and inspection services during the installation of all foundation piling involved in this Work. This firm shall also provide consultation services to the Contractor if problems are encountered during the execution of the Work. The Agency shall be primarily concerned with the testing and construction methods which will result in finished foundation piling of the required quality and strength. The Agency shall also be concerned with preventing settlement and/or damage to surrounding structures, roads, utilities, embankments, etc., both within the property lines and on adjoining properties during the construction.
- D. The Agency shall be experienced in the testing and installation of caisson foundations. It shall have been involved in at least 8 different caisson projects in the last 5 years, and shall have experience in recommending, testing, and specifying caissons for similar subsurface conditions.
- E. Survey Work: The Contractor shall engage a qualified land surveyor or professional engineer to perform surveys, layouts, and measurements for caissons. The surveyor shall record actual measurements of each caisson's location, shaft diameter, bottom and top elevations, deviations from specified tolerances, and other specified data.
- F. Contractor's Grout Mix Designer: The Contractor shall employ, at his own expense, a testing laboratory to design grout mixes, conduct tests and submit reports for the design mixes. The Grout Mix Designer shall be qualified according to ASTM C1077 and

ASTM E329 to perform material evaluation tests and to design concrete mixes, as documented according to ASTM E548.

G. Welding Standards: Qualify procedures and personnel according to the following:

1. AWS D1.1
2. AWS D1.4

H. Regulatory Requirements: Comply with applicable requirements of the laws, codes, ordinances and regulations of Federal, State and Municipal authorities having jurisdiction. Obtain necessary approvals from all such authorities.

1.10 QUALITY ASSURANCE

- A. The Owner shall retain the services of a Geotechnical Consultant (Consultant) to provide general observation of all pile operations and to provide technical advice to the Owner with regard to pile operations and performance.
- B. The Consultant shall have been involved in at least 8 different caisson installation projects in the last 5 years, and shall have experience in recommending, testing, and specifying caissons for similar subsurface conditions.

1.11 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-08 Standard Specification for Carbon Structural Steel
 - A283/A283M-03(2007) Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates
 - A615/A615M-09b Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
 - A929/A929M-01(2007) Standard Specification for Steel Sheet, Metallic Coated by the Hot Dip Process for Corrugated Steel Pipe
 - A996/A996M-09b Standard Specification for Rail Steel and Axle Steel Deformed and Bars for Concrete Reinforcement
 - C33-11a Standard Specification for Concrete Aggregates
 - C94/C94M-12 Standard Specification for Ready Mixed Concrete
 - C150-C50M-11 Standard Specification for Portland Cement
 - C494/C494M-11 Standard Specification for Chemical Admixtures for Concrete

- C618-12 Standard Specification for Coal Fly Ash and Raw or
Calcined Natural Pozzolan for Use in Concrete
- C989-C989M-11 Standard Specification for Slag Cement for Use in
Concrete and Mortars
- C1017/C1017M-07 Standard Specification for Chemical Admixtures for Use in
Producing Flowing Concrete
- D1143-81(1994)e1 Standard Test Method for Piles Under Static Axial
Compressive Load
- D3689-90(1995) Standard Test Method for Individual Piles Under Static
Axial Tensile Load
- D3966-90(1995) Standard Test Method for Piles Under Lateral Loads
- C. American Concrete Institute (ACI):
 - 211.1-91 (2009) Standard Practice for Selecting Proportions for Normal,
Heavyweight and Mass Concrete
 - 301-10 Specifications for Structural Concrete
 - 315-99 Details and Detailing of Concrete Reinforcement
- D. American Welding Society (AWS):
 - D1.1/D1.DM (2010) Structural Welding Code – Steel
 - D1.4 (1998) Structural Welding Code – Reinforcing Steel

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Steel Reinforcement: ASTM A615/A615M, or 996, Grade 60, deformed.
- B. Portland Cement: ASTM C150, Type I or II.
- C. Fly Ash/Slag:
 - 1. Fly Ash Admixture: ASTM C618, Class C or F.
 - 2. Ground Granulated Blast-Furnace Slag: ASTM C989, Grade 100 or 120.
- D. Normal-Weight Aggregate: ASTM C33, uniformly graded, 19 mm (3/4-inch) maximum aggregate size.
- E. Water: Potable, complying with ASTM C94/C94M requirements.
- F. Admixtures: Certified by manufacturer to contain not more than 0.1 percent water-soluble chloride ions by mass of cementitious material and to be compatible with other

admixtures and cementitious materials. Do not use admixtures containing calcium chloride.

1. Water-Reducing Admixture: ASTM C494, Type A.
 2. Water-Reducing and Retarding Admixture: ASTM C494, Type D.
 3. High-Range, Water-Reducing Admixture: ASTM C494, Type G.
 4. Plasticizing and Retarding Admixture: ASTM C1017, Type II.
- G. Steel Casings: All casing shall meet ASTM A283, Grade C; or ASTM A36, carbon-steel plate, with joints full-penetration welded according to AWS D1.1, or ASTM A929/A929M, steel sheet, zinc coated corrugated steel. The Contractor shall design shells to withstand drilling forces and earth pressures and reinforce the bottom cutting edge as required for proper drilling and sealing of the shells into the rock. The cutting edge shall be capable of coring through at least 3000 mm (10 ft) of broken or solid rock. A minimum of 2% out of roundness of the diameter shall be considered in the design of the shell. All seams shall be welded and watertight
- H. Concrete Mix: Prepare design mixes according to ACI 211.1 and ACI 301 for each type and strength of concrete determined by either laboratory trial mix or field test data bases. Use a qualified testing agency for preparing and reporting proposed mix designs for laboratory trial mix basis. Proportion mixes according to ACI 211.1 and ACI 301 to provide normal-weight concrete with the following properties:
1. Compressive Strength (28 Days): 34.5 MPa (5000 psi).
 2. Minimum Slump: Capable of maintaining a slump of 125 mm (5 inches) plus or minus 25 mm (1 inch).
 3. Do not air entrain concrete for caissons
 4. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
 5. Concrete-mix design adjustments may be considered if characteristics of materials, project conditions, weather, test results, or other circumstances warrant.
- Resubmission and approval of proposed changes to concrete-mix proportions is the responsibility of the Contractor.
- I. Concrete Mixing: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M, and furnish batch ticket information. Do not add water to concrete mix after mixing, unless a procedure per ACI 301 is submitted to and approved by the COR. Maintain concrete temperature less than 32 degree Celsius (90 degree Fahrenheit).

PART 3 - EXECUTION

3.1 GENERAL

- A. Size: Minimum sizes and types of caissons are shown. Proposal to use caissons of sizes and types different from those shown may be accepted if submitted in writing to COR for approval and provided the following conditions are met:
 - 1. Least dimension of caisson is equal to or greater than least dimension shown.
 - 2. If volume of caisson as constructed is greater than that shown, bearing area at base is increased so that additional weight is distributed to bearing material at no more than 20 ksf.
 - 3. Entire caisson receives full lateral support from surrounding material.
- B. Changes: Requests for change in size or type of caisson from those shown shall be accompanied by calculations and other documentation necessary to show that proposed changes will meet load requirements. Do not proceed with changes before receiving written approval from COR.
- C. Temporary Steel Casings: Install casings for protection of workers and inspection personnel, for prevention of cave-ins or displacement of earth walls, and for retention of ground water.
- D. Defective Casings: Do not install buckled, distorted or otherwise damaged casings. Replace casings damaged or disturbed during construction, casings that are not mud-tight or otherwise not in accordance with drawings or specifications, at no additional cost to the Government.
- E. Survey: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Division 01, GENERAL REQUIREMENTS, shall establish lines and levels and stake caisson locations.

3.2 EXCAVATION

- A. Excavation and construction methods shall result in minimum disturbance of surrounding material and full lateral support of caissons by surrounding material.
- B. Remove boulders and rock in caissons such as rock seams underlain with soil seams, sloping rock or rock otherwise unsatisfactory for bearing.
- C. If materials with satisfactory bearing strength occur at elevations higher or lower than those shown, place bottom of caissons at higher or lower elevations, subject to approval of COR.
- D. Test Drilling: Percussion drill one test hole, 50 mm (2 inches) in diameter to depth equal to twice caisson diameter, but not less than 1800 mm (6 feet) deep, in bottom of each

caisson which has been excavated to rock to determine if rock seams are underlain by soil seams or voids.

- E. Excavate caissons to dimensions and required bearing strata or elevations shown on contract drawings. Maintain sidewall stability during drilling. Excavate holes for closely spaced caissons, and those occurring in fragile strata, only after adjacent holes are filled with concrete and allowed to set. The excavation shall be accomplished by hand or machine excavation as required. Caisson drilling equipment shall have the minimum torque capacity and downward force capacity for the contract site conditions. Bottoms of caissons shall be cleaned of loose or soft materials and leveled. If bottoms are sloping rock, excavate to a level plane or step with maximum step height less than 1/4 the width or diameter of the bearing area. All material removed from the caisson holes shall be removed from the ground around the casing before concrete placement is started and shall be disposed of by the Contractor off site in areas submitted to and approved by the Engineer.
- F. Excavations for utilities, support of excavations, or other purposes shall be kept a minimum distance of two shaft diameters away from the outer edge of the caisson.

3.3 PLACING CONCRETE

- A. Before placing concrete, the tip of the caisson shall be observed and approved by a qualified testing agency registered and licensed in the state. The testing agency shall be retained by the Contractor and approved by the COR. The shaft shall be inspected, cleared of mud, water, loose material and debris.
- B. Place concrete using a down pipe to direct flow of concrete. Except in presence of water, concrete may fall freely up to a maximum height of 9.14 meters (30 feet) provided the concrete does not hit the sides of the caisson. Use tremie pipe or pump if distance is greater than 9.14 meters (30 feet).
- C. Withdraw casings, as concrete is deposited, maintaining top surface of concrete constantly at least 1800 mm (6 feet) above lower end of casings. Place concrete to form a monolithic cylindrical shaft having full lateral support from surrounding undisturbed materials. Strike finished top surface of concrete to true plane at required elevation.
- D. Concrete placement in each caisson shall be one continuous operation. If placing operation has to be stopped, leave surface approximately level. If concrete has hardened, clean surface and slush with a 1 to 1 cement-sand grout before placing operation is resumed. Concrete pours shall not begin within one hour of darkness. In the

event that this type of continuous sequential operation cannot be performed, the Contractor shall submit for approval by the COR a method of securing the open excavation. The Contractor shall not leave excavations open overnight without receiving prior written approval from the COR.

- E. When water is present, control water level to within 50 mm (2 inches) of bottom of the caisson by pumping. If impossible or impractical to control water, secure written permission from COR to place concrete through water by means of a watertight tremie.
 - 1. When placing concrete under water, discharge end of tremie shall be submerged in fresh concrete and shaft of tremie maintained full of concrete to point above water level.
 - 2. Increase cement content of concrete required to be placed in water by one sack per cubic yard of concrete.

3.4 CAISSON RECORD

- A. For each caisson placed and before superstructure framing is placed, submit to COR for approval a certified report recording following information prepared by Registered Professional Land Surveyor or Registered Civil Engineer.
- B. Caisson number, length, and bearing material.
- C. Location.
- D. Concrete and steel reinforcement properties.
- E. Plumbness.
- F. Dates:
 - 1. Excavation completed.
 - 2. Concrete placed.
- G. Diameters:
 - 1. Top of shaft.
 - 2. Bottom of shaft.
 - 3. Rock socket.
- H. Elevations:
 - 1. Top of ground.
 - 2. Top of concrete.
 - 3. Top of rock.
 - 4. Bottom of caisson.

3.5 CLEAN UP:

- A. All debris from excavation of objectionable material, removal of obstructions, and any material not to remain as part of the construction are to be removed and disposed of by the Contractor in a legal manner at no additional cost to the Owner.
- B. The site shall be cleaned at frequent intervals and no material shall be stored on the site in a manner, which would obstruct the easy access of equipment and personnel.

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SECTION 32 05 23

CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes the following:
 - 1. Subbase for concrete pavements.
 - 2. Curbs, gutters, and wheel stops.
 - 3. Pedestrian pavement: sidewalks, wheelchair curb ramps, steps.
 - 4. Vehicular pavement: driveways.

1.2 RELATED WORK

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this section.
- B. Related Sections include the following:
 - 1. Division 1, GENERAL REQUIREMENTS for "Testing Laboratory Services".
 - 2. Division 3 Section "Cast-in-place Concrete".
 - 3. Division 3 Section "Earthwork".
 - 4. Division 3 Section "Architectural and Structural Precast Concrete Plant Cast".
 - 5. Division 7 Section "Joint Sealants".

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - 1. M147-65-UL-04 - Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses.
 - 2. M233-86 - Boiled Linseed Oil Mixture for Treatment of Portland Cement Concrete.
- C. American Concrete Institute (ACI):
 - 1. 305R-10 - Guide to Hot Weather Concreting.
 - 2. 306R-10 - Guide to Cold Weather Concreting.
- D. American National Standards Institute (ANSI):
 - 1. B101.3 - Wet DOCF of Common Hard Surface Floor Materials (Including Action and Limit Thresholds for the Suitable Assessment of the Measured Values).
- E. ASTM International (ASTM):
 - 1. A615/A615M-16 - Deformed and Plain Carbon Steel Bars for Concrete Reinforcement.

2. A996/A996M-15 - Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement.
3. A1064/A1064M-16 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
4. C33/C33M-16 - Concrete Aggregates.
5. C94/C94M-16 - Ready Mixed Concrete.
6. C143/C143M-15a - Slump of Hydraulic Cement Concrete.
7. C150/C150M-16 - Portland Cement.
8. C171-16 - Sheet Materials for Curing Concrete.
9. C260/C260M-10a - Air Entraining Admixtures for Concrete.
10. C309-11 - Liquid Membrane Forming Compounds for Curing Concrete.
11. C494/C494M-15a - Chemical Admixtures for Concrete.
12. C618-15 - Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete.
13. C979/C979M-16 - Pigments for Integrally Colored Concrete.
14. C989/C989M-14 - Slag Cement for Use in Concrete and Mortars.
15. C1240-15 - Silica Fume Used in Cementitious Mixtures.
16. D1751-04(2013)e1 - Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
17. D5893/D5893M-10 - Cold Applied, Single Component, Chemically Curing Silicone Joint Sealant for Portland Cement Concrete Pavements.
18. D6690-15 - Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements.

1.4 SUBMITTALS

- A. General: Submit the following in accordance with the Conditions of the Contract and Division 1 Specification sections.
- B. Submittal Drawings:
 1. Show size, configuration, and fabrication and installation details.
 2. Show reinforcing.
 3. Include jointing plan for concrete pavements, curbs and gutters.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
- D. Samples:

1. Exposed Aggregate Concrete Panel: 0.4 sq. m by 50 mm (4 sq. ft. by 2 inches) thick, 2 required, each color and finish.
 - E. Test reports: Certify products comply with specifications.
 1. Concrete materials.
 2. Select subbase materials.
 3. Field test reports.
 - F. Certificates: Certify products comply with specifications.
 1. Expansion joint filler.
 2. Reinforcement.
 3. Curing materials.
 4. Concrete protective coating.
 - G. Qualifications: Substantiate qualifications comply with specifications.
 1. Installer with project experience list.
 2. Land surveyor.
 - H. Concrete mix design.
 - I. Select subbase job-mix design.
 - J. Proposed hot and cold weather concreting methods.
 - K. Land surveyor's construction staking notes, before placing concrete.
 1. Identify discrepancies between field conditions and Drawings.
- 1.5 QUALITY ASSURANCE
- A. Installer Qualifications:
 1. Regularly installs specified products.
 2. Installed specified products with satisfactory service on five similar installations.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
 - B. Land Surveyor: Professional land surveyor or engineer registered to provide land surveys in jurisdiction where project is located.
 - C. Preconstruction Testing:
 1. Engage independent testing laboratory to perform tests and submit reports.
 - a. Deliver samples to laboratory in number and quantity required for testing.
 2. Concrete mix design.
 3. Select subbase job-mix design. Report the following:
 - a. Material sources.

- b. Gradation.
- c. Plasticity index.
- d. Liquid limit.
- e. Laboratory compaction curves indicating maximum density at optimum moisture content.

1.6 DELIVERY

- A. Deliver steel reinforcement to prevent damage.
- B. Before installation, return or dispose of distorted or damaged steel reinforcement.
- C. Bulk Products: Deliver bulk products away from buildings, utilities, pavement, and existing turf and planted areas. Maintain dry bulk product storage away from contaminants.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Hot Weather Concreting Procedures: ACI 305R.
- B. Cold Weather Concreting Procedures: ACI 306R.
 - 1. Use non-corrosive, non-chloride accelerator admixture.
 - 2. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 CONCRETE MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I or II.
- B. Pozzolans:
 - 1. Fly Ash: ASTM C618, Class C or F including supplementary optional physical requirements.
 - 2. Slag: ASTM C989/C989M; Grade 100.
 - 3. Silica Fume: ASTM C1240.
- C. Coarse Aggregate: ASTM C33/C33M.
- D. Fine Aggregate: ASTM C33/C33M.
- E. Mixing Water: Fresh, clean, and potable.

- F. Air-Entraining Admixture: ASTM C260/C260M.
- G. Chemical Admixtures: ASTM C494/C494M.
- H. Reinforcing Steel: ASTM A615/A615M.
- I. Expansion Joint Filler: ASTM D1751.
- J. Sheet Materials for Curing Concrete: ASTM C171.
- K. Color Pigment: ASTM C979/C979M, colored and white powder pigments.

2.2 SELECT SUBBASE

- A. Subbase: AASHTO M147; Grade A.
 - 1. Select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials.

SUBBASE GRADING REQUIREMENTS							
Sieve Size		Percentage Passing by Mass					
		Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100
0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

- B. Other Acceptable Gradations: Materials within three to five percent, plus or minus, of specified gradation, or as recommended by the geotechnical engineer and approved by the Contracting Officer's Representative.

2.3 FORMS

- A. Forms: Wood, plywood, metal, or other materials, approved by Contracting Officer's Representative, of grade or type suitable to obtain type of finish specified.
 - 1. Plywood: Exterior grade, free of defects and patches on contact surface.
 - 2. Lumber: Sound, grade-marked, S4S stress graded softwood, minimum 50 mm (2 inches) thick, free from warp, twist, loose knots, splits, or other defects.
 - 3. Form Coating: As recommended by Architect/Engineer.
- B. Provide forms suitable in cross-section, depth, and strength to resist springing during depositing and consolidating concrete.
 - 1. Do not use forms varying from straight line more than 3 mm in 3000 mm (1/8 inch in 10 feet), horizontally and vertically.

- C. Provide flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

- A. Concrete curing materials, conform to one of the following:
1. Burlap: Minimum 233 g/sq. m (7 ounces/sq. yd.) dry.
 2. Sheet Materials for Curing Concrete: ASTM C171.
 3. Curing Compound: ASTM C309.

2.5 CONCRETE MIXES

- A. Design concrete mixes according to ASTM C94/C94M, Option C.
B. Concrete Type: Air-entrained. See Table I.

TABLE I - CONCRETE TYPES					
Concrete Type	Minimum 28 Day Compressive Strength f'c MPa (psi)	Non-Air-Entrained		Air-Entrained	
		Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio	Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio
A	35 (5000)1,3	375 (630)	0.45	385 (650)	0.40
B	30 (4000)1,3	325 (550)	0.55	340 (570)	0.50
C	25 (3000)1,3	280 (470)	0.65	290 (490)	0.55
D	25 (3000)1,2	300 (500)	*	310 (520)	*
Footnotes:					
1. If trial mixes are used, achieve compressive strength 8.3 MPa (1,200 psi) in excess of f'c. For concrete strengths greater than 35 MPa (5,000 psi), achieve compressive strength 9.7 MPa (1,400 psi) in excess of f'c.					
2. For Concrete Exposed to High Sulfate Content Soils: Maximum water cement ratio is 0.44.					
3. Laboratory Determined according to ACI 211.1 for normal weight concrete.					

- C. Maximum Slump: ASTM C143/C143M. See Table II.

TABLE II - MAXIMUM SLUMP	
APPLICATION	MAXIMUM SLUMP
Curb & Gutter	75 mm (3 inches)
Pedestrian Pavement	75 mm (3 inches)
Vehicular Pavement	50 mm (2 inches) Machine Finished 100 mm (4 inches) Hand Finished
Equipment Pad	75 to 100 mm (3 to 4 inches)

2.6 ACCESSORIES

- A. Equipment and Tools: Obtain Contracting Officer's Representative's, approval of equipment and tools needed for handling materials and performing work before work begins.
- B. Maintain equipment and tools in satisfactory working condition.

C. Sealants:

1. Concrete Paving Expansion Joints: ASTM D5893/D5893M, Type SL, single component, self-leveling, silicone joint sealant.
2. Concrete Paving Joints: ASTM D6690, Type IV, hot-applied, single component joint sealant.

D. Concrete Protective Coating: AASHTO M233 linseed oil mixture.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Prepare, construct, and finish subgrade. See Section 31 20 00, EARTHWORK.
- D. Maintain subgrade in smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE

A. Placing:

1. Place subbase material on prepared subgrade in uniform layer to required contour and grades, and to maximum 200 mm (8 inches) loose depth.
2. When required compacted thickness exceeds 150 mm (6 inches), place subbase material in equal thickness layers.
3. When subbase elevation is 13 mm (1/2 inch) or more below required grade, excavate subbase minimum 75 mm (3 inches) deep. Place and compact subbase to required grade.

B. Compaction:

1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
2. Maintain subbase at optimum moisture content for compaction.
3. Compact each subbase layer to minimum 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.

C. Subbase Tolerances:

1. Variation from Indicated Grade: Maximum 9 mm (3/8 inch).
2. Variation from Indicated Thickness: Maximum 13 mm (1/2 inch).

D. Protection:

1. Protect subbase from damage until concrete is placed.

2. Reconstruct damaged subbase before placing concrete.

3.3 SETTING FORMS

A. Form Substrate:

1. Compact form substrate to uniformly support forms along entire length.
2. Correct substrate imperfections and variations by cutting, filling, and compacting.

B. Form Setting:

1. Set forms to indicated line and grade with tight joints. Rigidly brace forms preventing movement.
2. Remove forms when removal will not damage concrete and when required for finishing.
3. Clean and oil forms before each use.
4. Correct forms, when required, immediately before placing concrete.

C. Land Surveyor: Establish control, alignment, and grade.

1. Notify Contracting Officer's Representative immediately when discrepancies exist between field conditions and drawings.
2. Correct discrepancies greater than 25 mm (1 inch) before placing concrete.

D. Form Tolerances:

1. Variation from Indicated Line: Maximum 6 mm (1/4 inch).
2. Variation from Indicated Grade: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).

3.4 PLACING REINFORCEMENT

- A. Keep reinforcement clean from contamination preventing concrete bond.
- B. Install reinforcement shown on drawings.
- C. Support and securely tie reinforcing steel to prevent displacement during concrete placement.
- D. Obtain Contracting Officer's Representative's reinforcement placement approval before placing concrete.

3.5 JOINTS - GENERAL

- A. Place joints, where shown on approved submittal Drawings.
 1. Conform to details shown.
 2. Install joints perpendicular to finished concrete surface.
- B. Make joints straight and continuous from edge to edge of pavement.

3.6 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on approved submittal Drawings.
- B. Place transverse construction joints of type shown, where indicated, and whenever concrete placement is suspended for more than 30 minutes.
- C. Provide butt-type joint with dowels in curb and gutter at planned joint locations.
- D. Provide keyed joints with tie bars when joint occurs in middle third of planned curb and gutter joint interval.

3.7 CONTRACTION JOINTS

- A. Tool or cut joints to width, depth, and radius edge shown on drawings using grooving tool, jointer, or saw.
- B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to curb and gutter cross sections.
 - 1. Keep plates in place until concrete can hold its shape.
- C. Finish joint edges with edging tool.
- D. Score pedestrian pavement with grooving tool or jointer.

3.8 EXPANSION JOINTS

- A. Form expansion joints with expansion joint filler of thickness shown on drawings.
 - 1. Locate joints around perimeter of structures and features abutting site work concrete.
 - 2. Create complete, uniform separation between structure and site work concrete.
- B. Extend expansion joint material full depth of concrete with top edge of joint filler below finished concrete surface where sealant is indicated on Drawings.
- C. Cut and shape material matching cross section.
- D. Anchor with approved devices to prevent displacing during placing and finishing operations.
- E. Round joint edges with edging tool.

3.9 PLACING CONCRETE - GENERAL

- A. Preparation before Placing Concrete:
 - 1. Obtain Contracting Officer's Representative approval.
 - 2. Remove debris and other foreign material.
 - 3. Uniformly moisten substrate, without standing water.

- B. Convey concrete from mixer to final location without segregation or loss of ingredients.
Deposit concrete to minimize handling.
 - C. During placement, consolidate concrete by spading or vibrating to minimize voids, honeycomb, and rock pockets.
 - 1. Vibrate concrete against forms and along joints.
 - 2. Avoid excess vibration and handling causing segregation.
 - D. Place concrete continuously between joints without bulkheads.
 - E. Install construction joint in concrete placement suspended for more than 30 minutes.
 - F. Replace concrete with cracks, chips, bird baths, and other defects to nearest joints, approved by Contracting Officer's Representative.
- 3.10 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS
- A. Place concrete in one layer conforming to cross section shown on Drawings after consolidating and finishing.
 - B. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.
 - C. Strike concrete surface to proper section ready for consolidation.
 - D. Consolidate concrete by tamping and spading or with approved mechanical finishing equipment.
 - E. Finish concrete surface with wood or metal float.
 - F. Construct concrete pads and pavements with sufficient slope to drain, preventing standing water.
- 3.11 PLACING CONCRETE FOR VEHICULAR PAVEMENT
- A. Deposit concrete as close as possible to its final position.
 - B. Place concrete continuously between construction joints without cold joints.
 - C. Strike and consolidate concrete with finishing machine, vibrating screed, or by hand-finishing.
 - D. Finish concrete surface to elevation and crown shown on drawings.
 - E. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.
 - F. Obtain Contracting Officer's Representative's approval before placing adjacent lanes.
 - G. Curb-Forming Machines: Curb-forming machines for constructing curbs and gutter will be approved based on trial use on the project. When equipment produces unsatisfactory

results, discontinue use of the equipment at any time during construction and accomplish work by hand method construction. Remove unsatisfactory work and reconstruct full length between regularly scheduled joints. Dispose of removed portions off the project site.

3.12 FORM REMOVAL

- A. Keep forms in place minimum 12 hours after concrete placement. Remove forms without damaging concrete.
- B. Do not use bars or heavy tools against concrete to remove forms. Repair damage concrete found after form removal.

3.13 CONCRETE FINISHING - GENERAL

- A. Follow operation sequence below, unless otherwise indicated on Drawings:
 - 1. Consolidating, floating, striking, troweling, texturing, and joint edging.
- B. Use edging tool with 6 mm (1/4 inch) radius, unless otherwise shown on Drawings.
- C. Keep finishing equipment and tools clean and suitable for use.

3.14 CONCRETE FINISHING - PEDESTRIAN PAVEMENT

- A. Sidewalks, Wheelchair Curb Ramps:
 - 1. Finish concrete surfaces with metal float, troweled smooth, and finished with a broom moistened with clear water.
 - 2. Finish slab edges and formed transverse joints with edger.
 - 3. Broom surfaces transverse to traffic direction.
 - a. Use brooming to eliminate flat surface produced by edger.
 - b. Produce uniform corrugations, maximum 1.5 mm (1/16 inch) deep profile.
 - 4. Provide surface uniform in color and free of surface blemishes, form marks, and tool marks.
 - 5. Paving Tolerances:
 - a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).
 - b. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).
 - 6. Replace paving within joint boundary when paving exceeds specified tolerances.
- B. Step Treads, Risers and Sidewalls: Finish as specified for pedestrian pavement, except as follows:
 - 1. Remove riser forms sequentially, starting with top riser.

2. Rub riser face with wood or concrete rubbing block and water. Remove blemishes, form marks, and tool marks. Use outside edger to round nosing; use inside edger to finish bottom of riser.
3. Apply uniform brush finish to treads, risers, and sidewall.
 - a. Apply stiff brush finish to treads to provide slip resistant surface complying with ANSI B101.3.
4. Step Tolerance:
 - a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).

3.15 CONCRETE FINISHING - VEHICULAR PAVEMENT

- A. Align finish surfaces where new and existing pavements abut.
- B. Longitudinally float pavement surface to profile and grade indicated on drawings.
- C. Straighten surface removing irregularities and maintaining specified tolerances while concrete is plastic.
- D. Finish pavement edges and joints with edging tool.
- E. Broom finish concrete surface after bleed water dissipates and before concrete hardens.
 1. Broom surface transverse to traffic direction.
 - a. Use brooming to eliminate flat surface produced by edger.
 - b. Produce uniform corrugations, maximum 3 mm (1/8 inch) deep profile.
- F. Pavement Tolerances:
 1. Variation from Indicated Plane: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet) tested parallel and perpendicular to traffic direction at maximum 1500 mm (5 feet) intervals.
 2. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).
- G. Replace paving within joint boundary when paving exceeds specified tolerances.

3.16 CONCRETE FINISHING - CURBS AND GUTTERS

- A. Round edges of gutter and top of curb with edging tool.
- B. Gutter and Curb Top:
 1. Float surfaces and finish with smooth wood or metal float until true to grade and section and uniform color.
 2. Finish surfaces, while still plastic, longitudinally with bristle brush.
- C. Curb Face:

1. Remove curb form and immediately rub curb face with wood or concrete rubbing block removing blemishes, form marks, and tool marks and providing uniform color.
 2. Brush curb face, while still plastic, matching gutter and curb top.
 - D. Curb and Gutter Tolerances:
 1. Variation from Indicated Plane and Grade:
 - a. Gutter: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
 - b. Curb Top and Face: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet).
 - E. Replace curbs and gutters within joint boundary when curbs and gutters exceed specified tolerances.
 - F. Correct depressions causing standing water.
- 3.17 CONCRETE FINISHING - EQUIPMENT PADS
- A. Strike pad surface to elevation shown on Drawings.
 - B. Provide smooth, dense float finish, free from depressions or irregularities.
 - C. Finish pad edges with edger.
 - D. After removing forms, rub pad edge faces with wood or concrete rubbing block, removing blemishes, form marks, and tool marks and providing uniform color.
 - E. Pad Tolerances:
 1. Variation from Indicated Plane: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
 2. Variation from Indicated Elevation: Maximum 6 mm (1/4 inch).
 3. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).
 - F. Replace pads when pads exceed specified tolerances.
- 3.18 SPECIAL FINISHES
- A. Exposed Aggregate Finish:
 1. Prepare concrete base 10 to 13 mm (3/8 to 1/2 inch) lower than the finish grade.
 2. Scatter aggregate over concrete base surface and embed by use of hand float, straight edge, or darby.
 3. Apply concrete mix and mark off surface as indicated on Drawings with surface joints at least 10 mm (3/8 inch) deep. Level off finish to a true surface and compact with wood float, working as little as possible so that coarse material will remain at the top. Before finish has set, treat top surface with cement retarding material. When body of concrete finish has set, remove retarded surface film by wire brushes and fine water spray to remove mortar from top of colored aggregate. Continue washing

and brushing until flush water runs clear and no noticeable cement film left on the aggregate.

3.19 CONCRETE CURING

A. Concrete Protection:

1. Protect unhardened concrete from rain and flowing water.
2. Provide sufficient curing and protection materials available and ready for use before concrete placement begins.
3. Protect concrete to prevent pavement cracking from ambient temperature changes during curing period.
 - a. Replace pavement damaged by curing method allowing concrete cracking.
 - b. Employ another curing method as directed by Contracting Officer's Representative.

B. Cure concrete for minimum 7 days by one of the following methods appropriate to weather conditions preventing moisture loss and rapid temperature change:

1. Burlap Mat: Provide minimum two layers kept saturated with water during curing period. Overlap Mats at least 150 mm (6 inches).
2. Sheet Materials:
 - a. Wet exposed concrete surface with fine water spray and cover with sheet materials.
 - b. Overlap sheets minimum 300 mm (12 inches).
 - c. Securely anchor sheet materials preventing displacement.
3. Curing Compound:
 - a. Protect joints indicated to receive sealants preventing contamination from curing compound.
 - b. Insert moistened paper or fiber rope into joint or cover joint with waterproof paper.
 - c. Apply curing compound before concrete dries.
 - d. Apply curing compound in two coats at right angles to each other.
 - e. Application Rate: Maximum 5 sq. m/L (200 sq. ft./gallon), both coats.
 - f. Immediately reapply curing compound to surfaces damaged during curing period.

3.20 CONCRETE PROTECTIVE COATING

- A. Apply protective coating of linseed oil mixture to exposed-to-view concrete surfaces, drainage structures, and features that project through, into, or against concrete exterior improvements to protect the concrete against deicing materials.
- B. Complete backfilling and curing operation before applying protective coating.
- C. Dry and thoroughly clean concrete before each application.
- D. Apply two coats, with maximum coverage of 11 sq. m/L (50 sq. yds./gal.); first coat, and maximum 16 sq. m/L (70 sq. yds./gal.); second coat, except apply commercially prepared mixture according to manufacturer's instructions.
- E. Protect coated surfaces from vehicular and pedestrian traffic until dry.
- F. Do not heat protective coating, and do not expose protective coating to open flame, sparks, or fire adjacent to open containers or applicators. Do not apply material at temperatures lower than 10 degrees C (50 degrees F).

3.21 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 - 1. Compaction.
 - a. Pavement subgrade.
 - b. Curb, gutter, and sidewalk.
 - 2. Concrete:
 - a. Delivery samples.
 - b. Field samples.
 - 3. Slip Resistance: Steps and pedestrian paving.

3.22 CLEANING

- A. After completing curing:
 - 1. Remove burlap and sheet curing materials.
 - 2. Sweep concrete clean, removing foreign matter from the joints.
 - 3. Seal joints as specified.

3.23 PROTECTION

- A. Protect exterior improvements from traffic and construction operations.
 - 1. Prohibit traffic on paving for minimum seven days after placement, or longer as directed by Contracting Officer's Representative.

- B. Remove protective materials immediately before acceptance.
- C. Repair damage.
 - 1. Replace concrete containing excessive cracking, fractures, spalling, and other defects within joint boundary, when directed by Contracting Officer's Representative, and at no additional cost to the Government.

END OF SECTION 320523

SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this section.
- B. Related Sections include the following:
 - 1. Division 1, GENERAL REQUIREMENTS for "Testing Laboratory Services".
 - 2. Division 3 Section "Earthwork".
 - 3. Division 3 Section "Pavement Markings".

1.3 INSPECTION OF PLANT AND EQUIPMENT

- A. The Resident Engineer shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

- A. The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Division 01, GENERAL REQUIREMENTS and furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.

3. Job-mix formula.
- C. Certifications:
 1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
 2. Asphalt cement certificate of conformance to State Highway Department requirements.
 3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.
- D. One copy of State Highway Department Specifications.
- E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA Resident Engineer or VA Contracting Officer.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm (1-1/2").
- C. Base aggregate maximum size:
 1. Base course over 152mm (6") thick: 38mm(1-1/2");
 2. Other base courses: 19mm (3/4").
- D. Asphaltic base course:
 1. Maximum particle size not to exceed 25.4mm (1").
 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

Sieve Sizes

Percentage Passing

19mm(3/4")	100
9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65
2.4mm(No. 8 mesh)	37 to 50
600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

- ### A.
- Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- ### B.
- Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

- #### A.
- The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- #### A.
- Provide hot plant-mixed asphaltic concrete paving materials.
1. Temperature leaving the plant: 143 degrees C (290 degrees F) minimum, 160 degrees C (320 degrees F) maximum.
 2. Temperature at time of placing: 138 degrees C (280 degrees F) minimum.

3.3 SUBGRADE

- #### A.
- Shape to line and grade and compact with self-propelled rollers.

- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA Resident Engineer or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required).
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base.
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.

C. Receipt of asphaltic concrete materials:

1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.

D. Spreading:

1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.
- C. When sealing new asphalt paving wait an entire year to allow for the expansion and contraction of a year's cycle of both warm and cool temperatures. This allows for the asphalt's oils to properly cure and begin oxidation before applying a seal coat.
- D. When seal coating in less than a year apply two coats, spray applied. This application method is preferred for less than a year application when there is still plenty of asphalt cement present for the seal coat to bond to.

3.7 PROTECTION

- A. Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

- A. Remove all debris, rubbish, and excess material from the work area.

END OF SECTION 321216

SECTION 32 17 23
PAVEMENT MARKINGS

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall consist of furnishing and applying paint and reflective glass beads on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the COR. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

1.2 SUBMITTALS

- A. In accordance with Division 01, GENERAL REQUIREMENTS, and furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.
- B. Paint.
- C. Reflective Glass Beads

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - TT-B-1325CBeads (Glass Spheres); Retro-Reflective
 - TT-P-1952DPaint, Traffic Black, and Airfield Marking, Waterborne
- C. Master Painters Institute (MPI):
 - Approved Product List - 2010

PART 2 - PRODUCTS

2.1 PAINT

Paint for marking pavement (parking garage and zone marking) shall conform to MPI No. 97, color as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 18 L (5 gallons). A certificate shall accompany each batch of paint stating compliance with the applicable publication.

2.2 REFLECTIVE GLASS BEADS

Beads shall conform to Fed. Spec. TT-B-1325C, Type I, Gradation A. When used in regions of high humidity, coat beads with silicone or other suitable waterproofing material to assure free flow. Furnish the glass beads in containers suitable for handling and strong enough to prevent loss during shipment. A certificate shall accompany each batch of beads stating compliance with this section.

2.3 PAINT APPLICATOR

Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual control to apply continuous lines of varying length and marking widths as shown. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. If the equipment does not have a glass bead dispenser, use a separate piece of equipment. Adjust and synchronize the equipment with the paint applicator so that the reflective beads are distributed uniformly on the paint lines within ten seconds without any waste. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

2.4 SANDBLASTING EQUIPMENT

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than $0.08 \text{ m}^3/\text{s}$ (150 cfm) of air at a pressure of not less than 625 kPa (90 psi) at each nozzle used.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.
- B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the COR. The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the COR has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

3.2 APPLICATION

Apply uniformly painted and reflective pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 10°C

(50

°F) and less than 35

inch). Disperse reflective glass beads evenly on the wet paint at a rate of 720 g/L (6 pounds per gallon) of paint. Apply paint in one coat. At the direction of the COR, markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, faulty distribution of beads, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

3.3 PROTECTION

Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

3.4 DETAIL PAVEMENT MARKING

Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Show the International Handicapped Symbol at indicated parking spaces. Color shall be as shown. Apply paint for the symbol using a suitable template that will provide a pavement marking with true, sharp edges and ends. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

3.5 TEMPORARY PAVEMENT MARKING

When shown or directed by the COR, apply Temporary Pavement Markings of the color(s), width(s) and length(s) shown or directed. After the temporary marking has served its purpose and

when so ordered by the COR, remove temporary marking by carefully controlled sandblasting, approved grinding equipment, or other approved method so that the surface to which the marking was applied will not be damaged. As an option, an approved preformed pressure sensitive, reflective, adhesive tape type of temporary pavement marking of the required color(s), width(s) and length(s) may be furnished and used in lieu of temporary painted and reflective marking. The Contractor shall be fully responsible for the continued durability and effectiveness of such marking during the period for which its use is required. Remove any unsatisfactory tape type marking and replace with painted and reflective markings at no additional cost to the Government.

3.6 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 90 00
PLANTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Plants, soils, edging, turf, and landscape materials.

1.2 RELATED REQUIREMENTS

A. None.

1.3 DEFINITIONS

- A. Pesticide: Any substance or mixture of substances, including biological control agents, that may prevent, destroy, repel, or mitigate pests and is specifically labeled for use by U.S. Environmental Protection Agency (EPA). Also, any substance used as plant regulator, defoliant, disinfectant, or biocide.
- B. Planter Bed: An area containing one or combination of following plant types: shrubs, vines, wildflowers, annuals, perennials, ground cover, // and mulch topdressing // excluding turf. Trees may also be found in planter beds.
- C. Stand of Turf: 95 percent of established species.

1.4 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute (ANSI):
 1. Z60.1-2014 - Nursery Stock.
- C. American Society for Testing and Materials (ASTM):
 1. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 2. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 3. C33/C33M-16-Concrete Aggregates.
 4. C136/C136M-14 - Sieve Analysis of Fine and Coarse Aggregates.
 5. C602-13a - Agricultural Liming Materials.
 6. D977-13e1 - Emulsified Asphalt.
 7. D5268-13 - Topsoil Used for Landscaping Purposes.
- D. Hortus Third: Concise Dictionary of Plants Cultivated in United States and Canada.

E. Tree Care Industry Association (TCIA):

1. A300P1-2008 - Tree Care Operations - Trees, Shrubs and Other Woody Plant Maintenance Standard Practices (Pruning).
2. Z133.1-2012 - Arboricultural Operations - Safety Requirements.

F. Turfgrass Producers International (TPI):

1. 2006 Guideline Specifications to Turfgrass Sodding.

G. United States Department of Agriculture (USDA):

1. DOA SSIR 42-2014 - Soil Survey Laboratory Methods Manual.
2. Handbook No. 60 - Diagnosis and Improvement of Saline and Alkali Soils.

1.5 PREINSTALLATION MEETINGS

A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.

1. Required Participants:

- a. Contracting Officer's Representative.
- b. Architect/Engineer.
- c. Contractor.
- d. Installer.

2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.

- a. Inspection of planting materials.
- b. Installation schedule.
- c. Installation sequence.
- d. Preparatory work.
- e. Protection before, during, and after installation.
- f. Installation.
- g. Inspecting.
- h. Environmental procedures.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.6 SUBMITTALS

A. Submittal Procedures: Division 01, GENERAL REQUIREMENTS.

B. Manufacturer's Literature and Data:

1. Description of each product.

2. Photographs: Color photographs of each plant species showing actual size and condition of plants to be provided with measuring device included for scale. Where more than 20 plants are required of any species, submit minimum three photographs of average, best, and worst quality plant to be provided. Include on each photograph, plant full scientific name, size, and source nursery.
 3. Installation instructions.
 4. Warranty.
- C. Samples:
1. Trees and Shrubs: Full sized of each variety and size. Deliver samples to project site and maintain samples for duration of construction period.
 2. Organic and Compost Mulch: 1 L. (1 quart) sealed plastic bag of each required mulch, including label with percentage weight of each material and source representing material to be provided. Samples to match color, texture, and composition of installed material.
 3. Mineral Mulch: 1.0 kg (2 lb.) sealed plastic bag of mulch, including label with source. Samples to match color, texture, and composition of installed material.
 4. Filter Fabric: 300 by 300 mm (12 by 12 inches).
 5. Edging Materials and Accessories: Manufacturer's standard sizes.
 6. Tree Wrap: Width of panel by 300 mm (12 inches).
- D. Sustainable Construction Submittals:
1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 2. Biobased Content:
 - a. Show type and quantity for each product.
- E. Test reports: Certify products comply with specifications.
- F. Certificates: Certify products comply with specifications.
1. Plant Materials: Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease.
 2. Seed and Turf Materials: Notarized certificate of product analysis.
- G. Qualifications: Substantiate qualifications comply with specifications.
1. Installer, including supervisor with project experience list.
- H. Operation and Maintenance Data:
1. Care instructions for each plant material.

1.7 QUALITY ASSURANCE

A. Installer Qualifications:

1. Regularly installs specified products.
2. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
3. Member in good standing of either Professional Landcare Network or American Nursery and Landscape Association.
4. Field supervisor certified in one of the following categories from Professional Landcare Network and submit one copy of certificate to Contracting Officer's Representative:
 - a. Certified Landscape Technician (CLT) - Exterior, with installation specialty areas, designated CLT-Exterior.
 - b. Certified Landscape Technician (CLT) - Interior, designated CLT-Interior.
 - c. Certified Ornamental Landscape Professional, designated COLP.

B. Licensed Arborist required to submit one copy of license to Contracting Officer's Representative.

C. Independent or university laboratory, recognized by State Department of Agriculture, with experience and capability to conduct testing indicated and that specializes in types of tests to be performed.

D. Measure plants according to ANSI Z60.1. Pruning to obtain required sizes will not be permitted.

E. Contracting Officer's Representative may review plant materials either at place of growth or project site before planting for compliance with requirements. Contracting Officer's Representative retains right to inspect trees and shrubs to determine if any unacceptable conditions exist and to reject any trees or shrubs at any time during Project. All rejected trees and shrubs must be immediately removed from Project site.

1. Submit plant material source information to Contracting Officer's Representative seven (7) days in advance of delivery to Project site.

F. Material Test Reports: For existing native surface topsoil and imported topsoil:

1. For each unamended soil type, provide soil analysis and written report by qualified soil-testing laboratory stating percentages of organic matter; gradation of sand, silt,

and clay content; cation exchange capacity; deleterious material; pH; and mineral and plant-nutrient content of soil.

2. Comply with USDA's Handbook No. 60 testing methods and written recommendations.
3. Soil-testing laboratory to oversee soil sampling; with depth, location, and number of samples to be taken per instructions from Contracting Officer's Representative.
Take minimum three (3) representative samples from varied locations for each soil to be used or amended for planting purposes.
4. Report suitability of tested soil for plant growth.
5. Based on test results, state recommendations for soil treatments and soil amendments to be incorporated. State recommendations in weight per 92.9 sq. m (1000 sq. ft.) or volume per 0.76 cu. m (1 cu. yd.) for nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory planting soil suitable for healthy, viable plants.
6. Report presence of problem salts, minerals, or heavy metals, including aluminum, arsenic, barium, cadmium, chromium, cobalt, lead, lithium, and vanadium. If such problem materials are present, provide additional recommendations for corrective action.

1.8 DELIVERY

- A. Deliver packaged products in manufacturer's original sealed packaging.
- B. Bulk Products:
 1. Deliver bulk products away from buildings, utilities, pavement, and existing turf and planted areas. Maintain dry bulk product storage away from contaminants.
 2. Install erosion control materials to prevent erosion or displacement of bulk products.
- C. Apply antidesiccant to trees and shrubs according to manufacturer's instructions to protect during digging, handling, and transportation.
 1. For deciduous trees or shrubs in full leaf, spray with antidesiccant at nursery before transporting and again two weeks after planting.
- D. Wrap trees and shrubs with tree wrap according to manufacturer's instructions to protect from wind and other damage during digging, handling, and transportation.
- E. Deliver bare-root stock plants freshly dug with root system packed in wet straw, hay, or similar material.

- F. Deliver branched plants with branches tied and exposed branches covered with material that allows air circulation. Prevent damage to branches, trunks, root systems, and root balls and desiccation of leaves.
- G. Use of equipment such as "tree spades" is permitted provided plant balls are sized according to ANSI Z60.1 and tops are protected from damage.

1.9 STORAGE AND HANDLING

- A. Store bulbs, corms, and tubers in dry location at 16 to 18 degrees C (60 to 65 degrees F) until planting.
- B. Store seeds and other packaged materials in dry locations away from contaminants.
- C. Plant Storage and Protection: Store and protect plants not planted on day of arrival at Project site as follows:
 - 1. Shade and protect plants in outdoor storage areas from wind and direct sunlight until planted.
 - 2. Heel-in bare root plants.
 - 3. Protect balled and burlapped plants from freezing or drying out by covering balls or roots with moist burlap, sawdust, wood chips, shredded bark, peat moss, or other approved material. Provide covering that allows air circulation.
 - 4. Keep plants in moist condition until planted by watering with fine mist spray.
 - 5. Do not store plant materials directly on concrete or bituminous surfaces.
- D. Topsoil: Before stockpiling topsoil, eradicate on site undesirable growing vegetation. Clear and grub existing vegetation three to four weeks before stockpiling existing topsoil.
- E. Root Control Barrier and Weed Control Fabric: Store materials in site in enclosures or under protective covering in dry location out of direct sunlight. Do not store materials directly on ground.
- F. Handling: Do not drop or dump plants from vehicles. Avoid damaging plants being moved from nursery or storage area to planting site. Handle balled and burlapped plants carefully to avoid damaging or breaking earth ball or root structure. Do not handle plants by trunk or stem. Remove damaged plants from Project site.

1.10 FIELD CONDITIONS

- A. Environment:
 - 1. Coordinate installation of planting materials during optimal planting seasons for each type of plant material required.

2. Planting Dates:
 - a. Deciduous Material: From April 15 to June 15 for spring planting and from September 15 to October 31 for fall planting.
 - b. Evergreen Material: From April 15 to June 15 for spring // summer // planting and from September 15 to October 31 for fall planting.
 3. Restrictions: Do not plant when ground is frozen, snow covered, muddy, or when air temperature exceeds 32 degrees C (90 degrees F).
 - B. Weather Limitations: Install plantings only during current and forecasted weather conditions that are comply with plant requirements. Apply associated products in compliance with manufacturers' instructions.
- 1.11 WARRANTY
- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
 - B. Manufacturer's Warranty: Warrant plantings and against material defects.
 1. Warranty Period: Two years.
 2. Plant and Turf Warranty Periods will begin from date of // planting completion // Substantial Completion // Government acceptance of project or phase for beneficial use and occupancy //.
 3. Contracting Officer's Representative will reinspect plants and turf at end of Warranty Period. Replace any dead, missing, or defective plant material and turf immediately. Warranty Period will end on date of this inspection provided Contractor has complied with warranty work required by this specification. Comply with following requirements:
 - a. Replace any plants more than 25 percent dead, missing or defective plant material before final inspection.
 - b. Only one replacement of each plant will be required except when losses or replacements are due to failure to comply with these requirements.
 - c. Complete remedial measures directed by Contracting Officer's Representative to ensure plant and turf survival.
 - d. Repair damage caused while making plant or turf replacements.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Provide each product from one source or manufacturer.

B. Sustainable Construction Requirements:

1. Select products with recycled content to achieve overall Project recycled content requirement.
 - a. Fertilizer.
 - b. Weed control fabric.
 - c. Root control barrier.
2. Steel Recycled Content: 30 percent total recycled content, minimum.
3. Aluminum Recycled Content: 80 percent total recycled content, minimum.
4. Biobased Content:
 - a. Organic Mulch: 100 percent.
 - b. Peat: 100 percent.

2.2 PLANT MATERIALS

- A. Plant Materials: ANSI Z60.1, conforming to varieties specified and be true to scientific name as listed in Hortus Third. Well-branched, well-formed, sound, vigorous, healthy planting stock free from disease, sunscald, windburn, abrasion, and harmful insects or insect eggs and having healthy, normal, and undamaged root system.
1. Trees-Deciduous and Evergreen: Single trunked with single leader, unless otherwise indicated; symmetrically developed deciduous trees and shrubs of uniform habit of growth; straight boles or stems; free from objectionable disfigurements; evergreen trees and shrubs with well-developed symmetrical tops, with typical spread of branches for each particular species or variety. Trees with damaged, crooked, or multiple leaders; tight vertical branches where bark is squeezed between two branches or between branch and trunk; crossing trunks; cut-off limbs more than 19 mm (3/4 inch) in diameter; or with stem girdling roots will be rejected.
 2. Ground Cover and Vine Plants: Provide number and length of runners for size specified on drawings, together with proper age for grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Provide plants grown under climatic conditions similar to those in locality of project. Spray all plants budding into leaf or having soft growth with an anti-desiccant at nursery before digging.

3. Provide plants of sizes indicated, measured before pruning with branches in normal position. Plants larger in size than specified is acceptable with approval of Contracting Officer's Representative, with no change in contract price. When larger plants are used, increase ball of earth or spread of roots according to ANSI Z60.1.
 4. Provide nursery grown plant material conforming to requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in manner that will not cause damage to branches, shape, and future development after planting.
 5. Balled and burlapped (B&B) plant ball sizes and ratios will conform to ANSI Z60.1, consisting of firm, natural balls of soil wrapped firmly with burlap or strong cloth and tied.
 6. Bare root (BR) plants to have root system substantially intact, but with earth carefully removed. Cover roots with thick coating of mud by "puddling" after plants are dug.
 7. Container grown plants to have sufficient root growth to hold earth intact when removed from containers, but not be root bound.
 8. Make substitutions only when plant (or alternates as specified) is not obtainable and Contracting Officer's Representative authorizes change order providing for use of nearest equivalent obtainable size or variety of plant with same essential characteristics and an equitable adjustment of contract price.
 9. Existing plants to be relocated: Ball sizes to conform to requirements for collected plants in ANSI Z60.1, and plants dug, handled, and replanted according to applicable articles of this Section.
 10. Only plants grown in nursery are permitted.
- B. Label plants with durable, waterproof labels in weather-resistant ink. Provide labels stating correct botanical and common plant name and variety and size as specified in list of required plants. Groups of plants may be labeled by tagging one plant. Labels to be legible for minimum 60 days after delivery to planting site.

2.3 SEED

- A. Grass Seed: State-certified seed of latest season's crop delivered in original sealed packages, bearing producer's guaranteed analysis for percentages of mixtures, purity, germination, weed seed content, and inert material. Label in conformance with AMS Seed Act and applicable state seed laws. Wet, moldy, or otherwise damaged seed will

not be acceptable. Field mixes will be acceptable when field mix is performed on site in presence of Contracting Officer's Representative.

2.4 TURF SELECTIONS

A. Grasses for Cool Regions:

1. Bentgrasses: Redtop (*Agrostis alba*) and Colonial (*Agrostis tenuis*).
2. Bluegrasses: Kentucky (*Poa pratensis*), Rough-stalked (*Poa trivialis*) and Canada (*Poa compressa*).
3. Fescue: Red (*Festuca rubra*), Meadow (*Festuca pratensis*) and Tall (*Festuca arundinacea*).
4. Ryegrasses: Perennial (*Lolium perenne*).

B. Grasses for Warm Regions:

1. Bermuda grass (*Cynodon dactylon*).
2. Carpetgrass (*Axonopus affinis*).
3. Centipedegrass (*Eremochloaophioides*).
4. St. Augustinegrass (*Stenotaphrum secundatum*).
5. Zoysiagrass (*Zoysia matrella*).

2.5 SPRIGS

- ### A. Sod Sprigs: Healthy living stems, stolons, or rhizomes and attached roots of locally adapted grass without adhering soil, including two to three nodes and from 100 to 150 mm (4 to 6 inches) long. Obtain from heavy, dense certified sod classified as TPI GSS. // Obtain sprigs from designated area on project site. // Provide sprigs grown under climatic conditions similar to those of project site. Coordinate harvesting and planting to prevent sun exposure for more than 30 minutes before covering and moistening. Sprigs containing weeds or other detrimental material or that are heat damaged will be rejected.

2.6 PLANTING SOILS

- ### A. Planting Soil: Evaluate soil for use as topsoil according to ASTM D5268. From 5 to 10 percent organic matter as determined by topsoil composition tests of Organic Carbon, 6A, Chemical Analysis Method described in USDA DOA SSIR 42. Maximum particle size, 19 mm (3/4 inch), with maximum 3 percent retained on 6 mm (1/4 inch) screen. Mix topsoil with following soil amendments as recommended by soils analysis.

- B. Existing Planting Soil: Existing, native surface topsoil formed under natural conditions retained during excavation process and stockpiled on-site. Verify suitability of native surface topsoil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.
 - 1. Supplement with planting soil when quantities are insufficient.
 - 2. Mix existing, native surface topsoil with soil amendments as recommended by soils analysis.
- C. Imported Planting Soil: Imported topsoil or manufactured topsoil from off-site sources are acceptable if sufficient topsoil is not available on site to meet specified depth. At least 10 days before topsoil delivery, notify Contracting Officer's Representative of topsoil sources. Obtain imported topsoil displaced from naturally well-drained construction or mining sites where topsoil is at least 100 mm (4 inches) deep. Topsoil from agricultural land, bogs, or marshes will be rejected.

2.7 INORGANIC SOIL AMENDMENTS

- A. Lime: Commercial grade hydrated limestone containing calcium carbonate equivalent (CCE) specified in ASTM C602 of minimum 80 percent.
- B. Sulfur: 100 percent elemental.
- C. Iron Sulfate: 100 percent elemental.
- D. Aluminum Sulfate: Commercial grade.
- E. Perlite: Horticultural grade.
- F. Agricultural Gypsum: Coarsely ground from recycled scrap gypsum board comprised of calcium sulfate dehydrate 91 percent, calcium 22 percent, sulfur 17 percent, minimum 96 percent passing through 850 micrometers 20 mesh screen, 100 percent passing through 970 micrometers 16 mesh screen.
- G. Coarse Sand: ASTM C33/C33M, clean and free of materials harmful to plants.
- H. Vermiculite: Horticultural grade for planters.
- I. Diatomaceous Earth: Calcined, 90 percent silica, with approximately 140 percent water absorption capacity by weight.
- J. Zeolites: Mineral clinoptilolite with at least 60 percent water absorption by weight.

2.8 PLANT FERTILIZERS

- A. Soil Test: Evaluate existing soil conditions and requirements before fertilizer selection and application to minimize use of all fertilizers and chemical products. Obtain approval

of Contracting Officer's Representative for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions before application. Apply products during favorable weather and site conditions according to manufacturer's instructions and warranty requirements. Fertilizers to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer applicable to specific areas as required for Project conditions and application. Provide commercial grade plant and turf fertilizers, free flowing, uniform in composition and conforms to applicable state and federal regulations.

- B. Fertilizer for groundcover, wildflowers, and grasses is not acceptable. Provide fertilizer for trees, plants, and shrubs as recommended by plant supplier, except synthetic chemical fertilizers are not acceptable. Fertilizers containing petrochemical additives or that have been treated with pesticides or herbicides are not acceptable.
- C. Granular Fertilizer: Organic, granular controlled release fertilizer containing minimum percentages, by weight, of plant food nutrients.
 - 1. Composition: Nitrogen, phosphorous, potassium, sulfur, and iron in amounts recommended in soil reports from qualified soil-testing laboratory.
- D. Fertilizer Tablets: Organic plant tablets composed of tightly compressed fertilizer chips, insoluble in water, to provide continuous release of nutrients for minimum 24 months and containing following minimum percentages, by weight, of plant food nutrients:
 - 1. Nutrient Composition: 20 percent available nitrogen, 20 percent available phosphorous, and 5 percent available potassium.

2.9 WEED CONTROL FABRIC

- A. Roll Type Polypropylene or Polyester Mats: Woven, needle punched, or non-woven fabric treated for protection against deterioration due to ultraviolet radiation. Minimum 99 percent opaque to prevent photosynthesis and seed germination, fabric allows air, water, and nutrients to pass through to plant roots.
 - 1. Minimum weight: 0.11 kg per square meter (5 ounces per square yard).
 - 2. Minimum thickness: 0.50 mm (20 mils).

2.10 ANTIDESICCANT

- A. Antidesiccant: An emulsion specifically manufactured for agricultural use that will provide protective film over plant surfaces permeable enough to permit transpiration.

2.11 EROSION CONTROL

- A. Erosion Control Blankets: 70 percent agricultural straw and 30 percent coconut fiber matrix stitched with degradable nettings, designed to degrade within 12 months.
- B. Erosion Control Fabric: Knitted construction of polypropylene yarn with uniform mesh openings 19 to 25 mm (3/4 to 1 inch) square with strips of biodegradable paper. Minimum filler paper strip life of six months.
- C. Erosion Control Net: Heavy, twisted jute mesh weighing approximately 605 grams per meter (1.22 pounds per linear yard) and 1200 mm (4 feet) wide with mesh openings approximately 25 mm (1 inch) square.
- D. Erosion Control Material Anchors: As recommended by erosion control material manufacturer.

2.12 ROOT CONTROL BARRIER

- A. Root Control Barrier: Flexible and permeable geotextile fabric with permanently attached time-release nodules. Pre-formed // round, tapered cylinder // linear // barrier with integral vertical root deflecting ribs constructed of ultraviolet resistant polypropylene material.

2.13 STAKING AND GUYING MATERIALS

- A. Staking Material:
 - 1. Tree Support Stakes: Rough sawn hardwood free of knots, rot, cross grain, bark, long slivers, or other defects that impair strength. Minimum // 50 mm (2 inches) square // 64 mm (2-1/2 inches) diameter // by 2.4 m (8 feet) long, pointed at one end.
 - 2. Ground Stakes: 50 mm (2 inches) square by 0.91 m (3 feet) long wood or plastic, pointed at one end.
- B. Guying Material:
 - 1. Guying Wire: ASTM A580/A580M, galvanized steel wire.
 - 2. Guying Cable: Minimum five-strand, 5 mm (3/16 inch) galvanized steel cable.
- C. Hose Chafing Guards: New or used 2 ply 19 mm (3/4 inch) reinforced rubber or plastic hose, black or dark green, all of same color.
- D. Flags: White surveyor's plastic tape 150 mm (6 inches) long, fastened to guying wires or cables.

- E. Turnbuckles: Galvanized or cadmium-plated steel with minimum 75 mm (3 inch) long openings fitted with screw eyes and galvanized or cadmium-plated steel eye bolts with 25 mm (1 inch) diameter eyes and 38 mm (1-1/2 inches) minimum screw length.

2.14 TREE WRAP

- A. Crinkled Paper Tree Wrap: Two thicknesses of crinkled paper cemented together with layer of bituminous material. Minimum 100 mm (4 inches) wide with stretch factor of 33 1/3 percent. Tie with lightly tarred medium or coarse sisal yarn twine.
- B. Tree Shelters: Extruded, translucent, twin walled polypropylene protection board sheets, 3 mm (1/8 inch) thick, 1800 mm (6 feet) long, utilized for short trunk trees 75 mm (3 inch) caliper or less.
- C. Synthetic Fabric Tree Wrap: White, breathable polypropylene fabric in 75 mm (3 inch) wide rolls.
- D. Tape: Bio-degradable tape suitable for nursery use to secure tree wrap which degrades in sunlight maximum 2 years after installation.

2.15 TACKIFIERS AND ADHESIVES

- A. Nonasphalt Tackifier: Colloidal liquid fixative recommended by fiber mulch manufacturer for hydroseeding.
- B. Asphalt emulsion: ASTM D977, Grade SS-1.

2.16 WATER

- A. Water: Source approved by Contracting Officer's Representative and suitable quality for irrigation, containing no elements toxic to plant life, including acids, alkalis, salts, chemical pollutants, and organic matter. Use collected storm water or graywater when available.

2.17 PESTICIDES

- A. Consider IPM (Integrated Pest Management) practices to minimize use of all pesticides and chemical products. Obtain Contracting Officer's Representative's approval for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions before application. Apply products during favorable weather and site conditions according to manufacturer's instructions and warranty requirements.

2.18 FINISHES

A. Steel Paint Finish:

1. Powder-Coat Finish: Manufacturer's standard two-coat finish system consisting of following:
 - a. One coat primer.
 - b. One coat thermosetting topcoat.
 - c. Dry-film Thickness: 0.05 mm (2 mils) minimum.
 - d. Color: submit full range of available colors.

B. Aluminum Anodized Finish: NAAMM AMP 500.

1. Color Anodized Finish: AA-C22A32 or AA-C22A34; Class II Architectural, 0.01 mm (0.4 mil) thick.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to receive plants for compliance with requirements and conditions affecting installation and performance.

1. Verify that no materials that would inhibit plant growth are present in planting area. If such materials are present, remove soil and contaminants as directed by Contracting Officer's Representative and provide new planting soil.
2. Do not mix or place soils and soil amendments in frozen, wet, or muddy conditions.
3. Suspend soil spreading, grading, and tilling operations if soil moisture becomes excessive. Resume soil preparations when moisture content returns to acceptable level.
4. If soil is excessively dry, not workable, and too dusty, moisten uniformly.
5. Special conditions may exist that warrant variance in specified planting dates or conditions. Submit written request to Contracting Officer's Representative stating special conditions and proposed variance.

B. Proceed with planting operations only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- #### A. Protect existing and proposed landscape features, elements, and site construction and completed work from damage. Protect trees, vegetation, and other designated features by erecting high-visibility, reusable construction fencing. Locate fence no closer to trees

than drip line. Plan equipment and vehicle access to minimize and confine soil disturbance and compaction to areas indicated on drawings.

- B. Install erosion control materials at all areas inside or outside limits of construction that are disturbed by planting operations. Provide erosion control and seeding with native plant species to protect slopes.
- C. Stake out approved plant material locations and planter bed outlines on project site before digging plant pits or beds. Contracting Officer's Representative reserves right to adjust plant material locations to meet field conditions. Do not plant closer than 900 mm (36 inches) to building wall, pavement edge, and other similar structures. Provide on-site locations for excavated rock, soil, and vegetation.

3.3 PLANT BED PREPARATION

- A. Verify location of underground utilities before excavation. Protect existing adjacent turf before excavations are made. Do not disturb topsoil and vegetation in areas outside those indicated on Drawings. Where planting beds occur in existing turf areas, remove turf to depth that will ensure removal of entire root system. Measure depth of plant pits from finished grade. Provide depth of plant pit excavation and relation of top of root ball and finish grade as indicated on drawings. Install plant materials as specified in Article 3.8. Do not plant trees within 3 m (10 feet) of any utility lines or building walls.
- B. For newly graded subgrades, loosen subgrade to minimum 150 mm (6 inches) deep. Remove stones larger than 50 mm (2 inches) in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Government's property.
 - 1. Apply fertilizer, lime, and soil amendments directly to subgrade before loosening, at rates recommended by soils analysis.
 - 2. Spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
 - 3. Spread planting soil 100 mm (4 inches) deep but minimum required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
 - a. Spread approximately 1/2 thickness of planting soil over loosened subgrade. Mix thoroughly into top 50 mm (2 inches) of subgrade. Spread remainder of planting soil.
 - b. Reduce elevation of planting soil to allow for soil thickness of sod.

- C. Finish grade planting areas to smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 13 mm (1/2 inch) of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in immediate future.

3.4 GROUND COVER AND PLANT INSTALLATION

- A. Place ground cover and plants, not including trees, shrubs, and vines, 300 mm (12 inches) in even rows and with triangular spacing.
- B. Use prepared soil mixture for backfill.
- C. Place so roots are in natural position.
- D. Do not remove plants from flats or containers until immediately before planting. Plant at depth to sufficiently cover all roots. Start watering areas planted as required by temperature and wind conditions. Water plants at sufficient rate to ensure thorough wetting of soil to 150 mm (6 inches) deep without runoff or puddling. Smooth planting areas after planting to provide even, smooth finish.
- E. Plant ground cover in areas to receive erosion control materials through material after erosion control materials are in place.

3.5 TREE, SHRUB, AND VINE PLANTING

- A. Move plant materials only by supporting root ball. Set plants on hand compacted layer of prepared backfill soil mixture 150 mm (6 inches) thick and hold plumb in center of pit until soil has been tamped firmly around root ball.
- B. Set plant materials in relation to surrounding finish grade 25 to 50 mm (1 to 2 inches) above depth at which they were grown in nursery, collecting field, or container. Replace plant material whose root balls are cracked or damaged either before or during planting process.
- C. Place backfill soil mixture on previously scarified subsoil to completely surround root balls and bring to smooth and even surface, blending into existing areas.
- D. Balled and Burlapped Stock: Backfill with prepared soil mixture to approximately half ball depth then tamp and water. Carefully remove or fold back excess burlap and tying materials from top to minimum 1/3 depth from top of root ball. Tamp and complete backfill, place mulch topdressing, and water. Remove wires and non-biodegradable materials from plant pit before backfilling.

3.6 MECHANIZED TREE SPADE PLANTING

- A. At designated locations and with approved equipment, trees may be planted by mechanized tree spade. Tree spade is not acceptable for moving trees that are larger than maximum size of similar field-grown, balled-and-burlapped root-ball diameter recommended by ANSI Z60.1, or that are larger than manufacturer's recommended maximum size for tree spade to be used, whichever is smaller.
- B. For tree extraction, center trunk in tree spade and move tree and solid root ball.
- C. Cut any exposed roots with sharp instruments.
- D. Excavate planting hole with same tree spade used to extract and move tree.
- E. If possible, place trees with same orientation as at location from which they were extracted.

3.7 TREE WRAP

- A. Wrap deciduous tree trunks immediately after planting. Wrap tree trunks 40 mm (1-1/2 inches) or greater in caliper with specified material beginning at base and extending to lowest branches. Remove tree wrap after one year. Securely tie crinkled paper wrap with twine at top and bottom and at maximum 450 mm (18 inch) intervals.

3.8 TREE AND SHRUB PRUNING

- A. Pruning: Performed by trained and experience personnel according to TCIA A300P1.
- B. Remove dead and broken branches. Prune only to correct structural defects.
- C. Retain typical growth shape of individual plants with as much height and spread as practical. Do not central leader on trees. Make cuts with sharp instruments. Do not flush cut with trunk or adjacent branches. Collars to remain in place.
- D. Do not apply tree wound dressing to cuts.

3.9 STAKING AND GUYING

- A. Staking: Stake plants with number of stakes indicated on drawings with double strand of guy wire. Attach guy wire at half tree trunk height but maximum 1.5 m (5 feet) high. Drive stakes to depth of 0.80 to 0.91 m (2-1/2 to 3 feet) into the ground outside plant pit. Do not injure root ball. Install hose chafer guards where wire is in contact with tree trunk.
- B. Guying: Guy plants as indicated on drawings. Attach guying cable around tree trunk at 0.785 rad (45 degrees) at half tree trunk height. Install hose chafer guards where cable is in contact with tree trunk. Anchor guys to ground stakes. Fasten flags to each guying cable at 2/3 of the distance above ground level.

3.10 ROOT CONTROL BARRIER INSTALLATION

- A. At trees planted within 1200 mm (48 inches) of paving, walls, curbs, and walkways, install root control barrier, unless otherwise shown on Drawings.
- B. Install geotextile fabric in soil for vertical application with appropriate holding device to ensure fabric position. For vertical and horizontal application, provide minimum 50 mm (2 inch) soil cover over top edge. Extend fabric minimum 450 mm (18 inches) beyond structure area to be protected to prevent root growth around fabric edges.
- C. Install cylindrical polypropylene barrier minimum 25 mm (1 inch) above finished grade to prevent root growth over barrier. Backfill outside barrier with 19 to 25 mm (3/4 to 1 inch) of gravel for minimum 50 mm (2 inches). For linear application, use device recommended by barrier manufacturer to connect two pieces.

3.11 MULCH INSTALLATION

- A. Provide specified mulch over entire planting bed surfaces and individual plant surfaces, including earth mount watering basin around plants, to 75 mm (3 inches) depth after plant installation and before watering. Do not place mulch in crowns of shrubs. Place mulch minimum 50 to 75 mm (2 to 3 inches) away from tree or shrub trunks. Place mulch on all weed control fabric.

3.12 EDGING INSTALLATION

- A. Uniformly edge beds of plants to provide clear cut division line between planted area and adjacent lawn. Construct bed shapes as indicated on drawings.
- B. Natural Cut Edging: Provide uniform 'V' cut with one vertical side adjacent to turf areas 125 mm (5 inches) deep and second side angled 250 mm (10 inches) toward center of plant bed for clear cut division line between plant bed and adjacent lawn.

3.13 SODDING

- A. Place sod maximum 36 hours after initial harvesting according to TPI GSS, except as modified herein.
- B. For slopes 2 to 1 and greater, lay sod with long edge perpendicular to contour. For V-ditches and flat bottomed ditches, lay sod with long edge perpendicular to water flow. On sloped areas, start sodding at bottom of slope.
- C. Finishing: After sodding, blend edges of sodded area smoothly into surrounding area. Eliminate air pockets and provide true and even surface. Trim frayed areas and patch holes and missing areas with sod.

- D. Rolling: Immediately after sodding, firm entire area, except slopes in excess of 3:1, with roller maximum 134 kg (90 lbs.) for each foot of roller width.
- E. Watering: Start watering sodded areas as required by daily temperature and wind conditions. Water at rate sufficient to ensure thorough wetting of soil to minimum 150 mm (6 inches) deep. Prevent run-off, puddling, and wilting. Do not drive watering trucks over turf areas, unless otherwise directed. Prevent watering of other adjacent areas or plant materials.

3.14 SEEDING

- A. Broadcast and Drop Seeding: Uniformly broadcast seed at rate as indicated on design drawings. Use broadcast or drop seeders. Sow one-half seed in one direction and sow remainder at right angles to first sowing. Cover seed uniformly to maximum 6 mm (1/4 inch) deep in clay soils and 13 mm (1/2 inch) deep in sandy soils by means of spike-tooth harrow, cultipacker, raking, or other approved device.
- B. Rolling: Immediately after seeding, firm entire area, except for slopes in excess of 3 to 1, with roller not exceeding 130 kg/m (90 lb./ft.) of roller width.

3.15 HYDROSEEDING

- A. Mix water with wood cellulose fiber, paper fiber, or recycled paper at rate of 11.2 kg per 100 square meters (1,000 lb. per acre) dry weight. Add seed and fertilizer to fiber and water and mix to produce homogeneous slurry.
 - 1. Broadcast seed mixture at rate as indicated on design drawings.
 - 2. Hydraulically spray slurry to form uniformly impregnated grass seed cover. Spread with one application with no second application of mulch.

3.16 TURF RENOVATION

- A. General: Restore to original condition existing turf areas damaged during turf installation and construction operations. Keep at least one paved pedestrian access route and one paved vehicular access route to each building clean at all times. Clean other paving when work in adjacent areas is complete.

3.17 PLANT MAINTENANCE

- A. Frequency: Begin maintenance immediately after plants have been installed. Inspect plants at least once week and perform required maintenance promptly.
- B. Promotion of Plant Growth and Vigor: Water, prune, fertilize, mulch, eradicate weeds, and perform other operations necessary to promote plant growth and vigor.

- C. Planter Beds: Weed, fertilize, and irrigate planter beds and keep pest free, pruned, and mulch levels maintained. Do not permit planter beds encroach into turf areas. Maintain edging breaks between turf areas and planter beds. Fertilize plant materials to promote healthy growth without encouraging excessive top foliar growth. Remove noxious weeds common to area from planter beds by mechanical means.
 - D. Shrubs: In addition to planter bed maintenance requirements, selectively prune and shape shrubs for health and safety when following conditions exist:
 - 1. Remove growth in front of windows, over entrance ways or walks, and any growth which will obstruct vision at street intersections or of security personnel.
 - 2. Remove dead, damaged, or diseased branches or limbs where shrub growth obstructs pedestrian walkways, where shrub growth is growing against or over structures, and where shrub growth permits concealment of unauthorized persons.
 - 3. Properly dispose of all pruning debris.
 - E. Trees: Adjust stakes, ties, guy supports // and turnbuckles // and water, fertilize, control pests, mulch, and prune for health and safety // and provide fall leaf cleanup //.
 - 1. Fertilize trees to promote healthy plant growth without encouraging excessive top foliar growth. Inspect and adjust stakes, ties, guy supports // and turnbuckles // to avoid girdling and promote natural development.
 - 2. Selectively prune all trees within project boundaries, regardless of caliper, for safety and health reasons, including, but not limited to, removal of dead and broken branches and correction of structural defects. Prune trees according to their natural growth characteristics leaving trees well shaped and balanced.
 - 3. All pruning, including palm tree pruning, must be by or in presence of certified member of International Society of Arboriculture and according to TCIA Z133.1.
 - 4. Properly dispose of all pruning debris.
- 3.18 SLOPE EROSION CONTROL MAINTENANCE
- A. Provide slope erosion control maintenance to prevent undermining of all slopes in newly landscaped areas. Maintenance tasks include immediate repairs to weak spots in sloped areas to intercept and direct water flow to prevent development of large gullies and slope erosion.
 - 1. Fill eroded areas with amended topsoil and replant with same plant species.
 - 2. Reinstall erosion control materials damaged due to slope erosion.

3.19 REMOVAL OF DYING OR DEAD PLANTS

- A. Remove dead and dying plants and provide new plants immediately upon commencement of specified planting season and replace stakes, guys, mulch, and eroded earth mound water basins. No additional correction period will be required for replacement plants beyond original warranty period. Plants will be considered dead or dying as follows:
 - 1. Tree: Main leader died back or minimum 20 percent of crown died.
 - 2. Shrub and Ground Cover: Minimum 20 percent of plant died.
 - 3. Determination: Scrape on maximum 2 mm (1/16 inch) square branch area to determine dying plant material cause and provide recommendations for replacement.

3.20 TURF MAINTENANCE

- A. Mow turf to uniform finished height measured from soil. Perform mowing in manner that prevents scalping, rutting, bruising, uneven and rough cutting. Before mowing, remove and dispose of all rubbish, debris, trash, leaves, rocks, paper, and limbs or branches on turf areas. Sweep or vacuum clean adjacent paved areas.
- B. Apply fertilizer in manner that promotes health, growth, vigor, color and appearance of cultivated turf areas. Determine method of application, fertilizer type and frequencies by results of laboratory soil analysis. Apply fertilizer by approved methods and according to manufacturer's instructions.
- C. Watering: Perform irrigation in manner that promotes health, growth, color, and appearance of cultivated vegetation, complying with Federal, State, and local water agency and authority directives. Prevent overwatering, water run-off, erosion, and ponding due to excessive quantities or rate of application.

3.21 CLEANING

- A. Remove and legally dispose of all excess soil and planting debris.

3.22 PROTECTION

- A. Protect plants from traffic and construction operations.
- B. Provide temporary fences or enclosures and signage, at planted areas. Maintain fences and enclosures during maintenance period.
- C. Remove protective materials immediately before acceptance.
- D. Repair damage.

END OFSECTION 329000

SECTION 33 40 00
STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTHWORK.
- B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Materials and Testing Report Submittals: Division 01, GENERAL REQUIREMENTS.
- D. Erosion and Sediment Control: Division 01, GENERAL REQUIREMENTS. Provide protection, operate temporary facilities and conduct construction in ways and by methods that comply with environmental regulations, and minimize the possibility that air, waterways, and subsoil might be contaminated or polluted or that other undesirable effects might result. Avoid using tools and equipment that produce harmful noise.
- E. Abbreviations
- F. HDPE: High-density polyethylene
- G. PE: Polyethylene

1.3 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Handle manholes and stormwater inlets according to manufacturer's written rigging instructions.

1.4 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model

number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.5 SUBMITTALS

- A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced.

The publications are referenced in the text by the basic designation only.

- B. American Society for Testing and Materials (ASTM):

C14-07 Non-reinforced Concrete Sewer, Storm Drain, and Culvert Pipe

C33/C33M-08 Concrete Aggregates

C76-11 Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe

C443-10 Joints for Concrete Pipe and Manholes, Using Rubber Gaskets

C478-09 Precast Reinforced Concrete Manhole Sections

C990-09 Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

C1479-10 Installation of Precast Concrete Sewer, Storm Drain, and Culvert Pipe Using Standard Installations

D3350-10 Polyethylene Plastics Pipe and Fittings Materials

- C. American Association of State Highway and Transportation Officials (AASHTO):

M198-10 Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

M252-09 Corrugated Polyethylene Drainage Pipe

M294-10 Corrugated Polyethylene Pipe, 12 to 60 In. (300 to 1500 mm) Diameter

- D. American Society of Mechanical Engineers (ASME):

A112.6.3-2001 Floor and Trench Drains

1.7 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of // one year // two years // from final acceptance. Further, the Contractor will furnish all manufacturers' and suppliers' written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.

The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PE PIPE AND FITTINGS

- A. Corrugated PE pipe and fittings, NPS 12 to NPS 60 (DN 300 to DN 1500); ASTM F714, SDR 21 for pipes 3 to 24 inches (300 to 600 mm) // with smooth waterway for coupling joints. Pipe shall be produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class 335434C.

1. Water tight joints shall be made using a PVC or PE coupling and rubber gaskets as recommended by the pipe manufacturer. Rubber gaskets shall conform to ASTM F477. Soil tight joints shall conform to requirements in AASHTO HB-17, Division II, for soil tightness and shall be as recommended by the manufacturer.

2.3 CONCRETE PIPE AND FITTINGS

- A. Non-Reinforced-Concrete sewer pipe and fittings shall be ASTM C14, Class 1, with bell-and-spigot ends and gasketed joints with ASTM C443 rubber gaskets.
- B. Reinforced-Concrete sewer pipe and fittings shall be ASTM C76 or ASTM C655.
1. Bell-and-spigot ends and gasketed joints with ASTM C443 rubber gaskets.
 2. Class I: Wall A

2.4 MANHOLES AND CATCH BASINS

- A. Standard Precast Concrete Manholes:

1. Description: ASTM C478 (ASTM C478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.
2. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.
3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
4. Base Section: 6 inch (150 mm) minimum thickness for floor slab and 4-inch (102 mm) minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
5. Riser Sections: 4 inch (102 mm) minimum thickness, and lengths to provide depth indicated.
6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.
7. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
9. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps or FRP ladder, width of 16 inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.
10. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Manhole Frames and Covers:

1. Description: Ferrous; 24 inch (610 mm) ID by 7 to 9 inch (175 to 225 mm) riser with 4 inch (102 mm) minimum width flange and 26-inch (600 mm) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
2. Material: ASTM A536, Grade 60-40-18 ductile.

2.5 CONCRETE FOR MANHOLES AND CATCH BASINS

- A. General:** Cast-in-place concrete according to ACI 318, ACI 350/350R, and the following:
1. Cement: ASTM C150, Type II.
 2. Fine Aggregate: ASTM C33, sand.
 3. Coarse Aggregate: ASTM C33, crushed gravel.
 4. Water: Potable.

B. Concrete Design Mix: 4000 psi (27.6 MPa) minimum, compressive strength in 28 days.

1. Reinforcing Fabric: ASTM A185, steel, welded wire fabric, plain.

2. Reinforcing Bars: ASTM A615, Grade 60 (420 MPa) deformed steel.

C. Manhole Channels and Benches: Channels shall be the main line pipe material. Include benches in all manholes and catch basins.

1. Channels: Main line pipe material or concrete invert. Height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope. Invert Slope: Same slope as the main line pipe. Bench to be concrete, sloped to drain into channel. Minimum of 6-inch slope from main line pipe to wall sides.

2.6 PIPE OUTLETS

A. Head walls: Cast in-place reinforced concrete, with apron and tapered sides.

B. Riprap basins: Broken, irregularly sized and shaped, graded stone as indicated on design drawings.

C. Filter Stone: NSSGA's "Quarried Stone for Erosion and Sediment Control," No. FS-2, No. 4 screen opening, average-size graded stone.

2.7 HEADWALLS

A. Headwalls: Cast in-place concrete with a minimum compressive strength of 3000 psi (20 MPa) at 28 days.

2.8 FLARED END SECTIONS

A. Flared End Sections: Sections shall be of standard design fabricated from zinc-coated steel sheets conforming to requirements of ASTM A929.

2.9 WARNING TAPE

A. Standard, 4-Mil polyethylene 3 inch (76 mm) wide tape // detectable // non-detectable // type, purple with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

PART 3 - EXECUTION

3.1 PIPE BEDDING

A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions

for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.2 PIPING INSTALLATION

- A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping with minimum cover as shown on the Drawings.
- C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
 - 2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
 - 3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
 - 4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
 - 5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
 - 6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
 - 7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.
- D. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.

- E. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- F. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- G. Install gravity-flow, nonpressure drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow.
 - 2. Install PE corrugated sewer piping according to ASTM D2321 with gasketed joints.
 - 3. Install non-reinforced-concrete sewer piping according to ASTM C1479.

3.3 REGRADING

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.4 MANHOLE INSTALLATION

- A. Install manholes, complete with appurtenances and accessories indicated. Install precast concrete manhole sections with sealants according to ASTM C891.
- B. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops a minimum 3 inches (76 mm) above finished surface elsewhere unless otherwise indicated.
- C. Circular Structures:
 - 1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
 - 2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust

the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.

3. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.

D. Rectangular Structures:

1. Precast concrete structures shall be placed on an 8 inch (200 mm) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on an 8 inch (200 mm) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.
2. Do not build structures when air temperature is 32 deg F (0 deg C), or below.
3. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
 - a. Forming directly in concrete base of structure.
 - b. Building up with brick and mortar.
4. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1 to 12 or more than 1 to 6. Bottom slab and benches shall be concrete.
5. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.
6. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
7. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade. Install an 8 inch (203 mm) thick, by 12 inch (300 mm) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.5 CATCH BASIN INSTALLATION

- A. Construct catch basins to sizes and shapes indicated.
- B. Set frames and grates to elevations indicated.

3.6 STORMWATER INLET INSTALLATION

- A. Construct inlet head walls, aprons, and sides of reinforced concrete.
- B. Construct riprap of broken stone.
- C. Install outlets that spill onto grade, anchored with concrete.
- D. Install outlets that spill onto grade, with flared end sections that match pipe.
- E. Construct energy dissipaters at outlets.

3.7 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

- A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:
 - 1. Close open ends of piping with at least 8 inch (203 mm) thick, brick masonry bulkheads.
 - 2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.
- B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:
 - 1. Remove manhole or structure and close open ends of remaining piping.
 - 2. Remove top of manhole or structure down to at least 36 inches (915 mm) below final grade. Fill to within 12 inches (300 mm) of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.
- C. Backfill to grade according to Division 31 Section EARTHWORK.

3.8 IDENTIFICATION

- A. Install green warning tape directly over piping and at outside edge of underground structures.

3.9 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.

1. Submit separate reports for each system inspection.
 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 4. Reinspect and repeat procedure until results are satisfactory.
- 3.10 TESTING OF STORM SEWERS:
- A. Submit separate report for each test.
 - B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 1. Do not enclose, cover, or put into service before inspection and approval.
 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
 4. Submit separate report for each test.
 5. Air test gravity sewers. Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conforms to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.
 6. Test force-main storm drainage piping. Perform hydrostatic test after thrust blocks, supports, and anchors have hardened. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than // 150 psi (1035 kPa) // Insert value //.
 - a. Ductile iron Piping: Test according to AWWA C600, "Hydraulic Testing" Section.
 - b. PVC Piping: Test according to AWWA M23, "Testing and Maintenance" Chapter.

- C. Leaks and loss in test pressure constitute defects that must be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.11 CLEANING

- A. Clean interior of piping of dirt and superfluous materials. Flush with water.

END OF SECTION 334000