

## **NLR Belt Guard/ Pump coupler Covers Project SOW**

This project consists of the custom fabrication and installation of 118 Fan Belt and Pump Coupler Covers located in various buildings at the North Little Rock Ft. Roots facility as well as the Little Rock JLM Facility. All supplies and needed support for this installation will be provided by the contractor as part of this contract.

- The Contractor is to custom fabricate and install 78 fan belt/ Pump coupler covers to completely cover the rotating assembly and shaft to within 3/8" maximum opening to meet OSHA standards. The size of the covers will vary greatly and each cover will require custom fit to each fan or pump. The guard will be constructed of 18 Gauge sheet metal and attached to the fans with 1"X1"X3/16" Angle iron brackets. An expanded metal window of 8" X 8" in size will be installed on the fan belt guards to facilitate inspection of the fan belts. A full length piano hinge will be included to facilitate access to the belts for maintenance. The cover shall be painted with high gloss paint and shall be "Safety Yellow" in color.
- All material, supplies and installation work will be supplied by the contractor.
- Effort will be coordinated with the VA HVAC shop. Some of this work can occur during normal work hours and some will be required to be accomplished after hours/weekends.
- It is the contractor's responsibility to contact the COR at appropriate points for inspection by the HVAC shop.
- The contractor will provide a project schedule to include a Pre-final inspection.
- Any issues discovered during inspections will be noted by the COR and sent to the Contractor for comment and correction as appropriate.
- It is the contractor's responsibility to inspect the project area and systems in regard to the SOW. The contractor is not responsible for areas outside this SOW or pre-existing conditions that were not apparent on pre-award inspection.
- All ICRA requirements shall be followed and coordinated through the COR.



















