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# **SPECIFICATIONS**

**(Divisions 01-14)**

**VA SAN FRANCISCO MEDICAL CENTER**

**Building 24**

**Mental Health Care and Sleep Lab Units**

## **VOLUME 1**

**PROJECT NO. 662-607**

**Submission 100%**

**Addendum 1**

**February 10, 2017**



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DEPARTMENT OF VETERANS AFFAIRS						
VA MASTER SPECIFICATIONS						
VOLUME 1						
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33 40 00	Storm Drainage Utilities	11-05	01-11	03-11	10-15	03-16
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**SECTION 01 00 00  
GENERAL REQUIREMENTS**

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**SECTION 01 00 00**  
**GENERAL REQUIREMENTS**

**1.1 GENERAL INTENTION**

- A. Contractor shall furnish all labor and materials needed to perform all demolition, replacement, testing, installation, finishes and commissioning required by this scope located at the San Francisco Veterans Affairs Medical Center as required by specifications.
- B. Visits to the site by bidders may be made only by appointment with the Contracting Officer for the project.
- C. This project is to take no longer than 455 calendar days from notice to proceed. This project will be phased and temporary electrical and control feeds will be necessary to keep the system operational, the contractor shall reflect this in his proposal.
- D. The contractor will dispose of all equipment components demolished or replaced as part of this project.
- E. The contractor will be obligated to re-route all conduit and feeds as necessary to complete the installation as shown on attached diagrams for the newbuilding. All utility outages shall occur at night or over the weekends and should be priced that way.
- F. Contractor shall perform work and have deliveries scheduled to the site to minimize traffic disruptions to the facility during contract work hours. The Contractor shall coordinate deliveries and activities to avoid having vehicles queuing and/or idling.
- G. All crane lifts must be completed over weekends and must be coordinated through the COR.
- H. Construction documents are included and are considered part of the scope requirements.
- I. The Contractor shall provide independent third party testing, inspection and laboratory services and submit each qualification and certification to the COR and Architect/Engineer of Record for approval. The contractor shall provide independent third party services for all testing, inspection, and laboratory service as required in the drawings and

specifications. The contractor shall provide the COR a minimum of 10 days' notice before each testing and inspection activities to allow the A/E of record an opportunity to observe.

- J. The Contractor shall provide professional underground utility location services to maps all existing utilities running through the project site. Prior to starting ground disturbing activity, the Contractor shall prepare and submit to the COR for approval a plan which documents all located utilities and proposed demolition/relocation of utilities to complete excavation work.
- K. The contractor shall also hire a qualified Professional Archeologist to monitor the site during excavation activities. The Archeologist shall provide a written observation report after all excavation activities are complete of the observed work.
- L. The Contractor shall maintain pedestrian safety while working in front of Building 8 and Building 212. The contractor shall develop and post signage for pedestrian detour routes, construct barriers providing pedestrians protection from all construction and vehicle hazards, and post signage to warn drivers and encourage slower/safer speeds. The contractor shall be responsible for providing all equipment and material for such pedestrian/vehicle detours signage and barriers. All detour routes shall be ADA accessible.
- M. The contractor shall employ Tier 4 engines, natural gas engines, or the equivalent retrofitted construction equipment to achieve Tier 4 engine emission standards.

**Scope:**

This project includes, but not limited to, the partial demolition of Building 20, site improvement, and the construction of a new facility to support mental healthcare and sleep lab studies (Building 24). The project will require the partial demolition of Building 20, which is a single story building approximately 3,000 square feet, before the construction of Building 24. The new Building 24 is a two-story building with approximately 10,000 square feet, a mechanical penthouse, and an elevator. The new Building 24 will house four separate sleep study rooms, mental health exam rooms, and administrative spaces. "New Synthetic turf" as indicated on drawing C-3.0 should be considered

future installation by others per A-1.2; contractor to restore existing where disturbed and erosion control to be provided where potential for sediment to enter new/existing storm drains from project impacts. The contractor shall follow the 100% CD [addendum 1] drawings and specifications for this construction project. During the construction of building 24, the contractor shall protect the existing buildings and historical structures from any damage from ongoing construction. The contractor hours of work for Building 24 construction activities are from 8:00am until 5:00pm unless authorized by the COR to work outside those hours on special circumstances.

- N. Offices of Advance Design Consultants, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- O. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the COR in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the COR.
- P. All employees of general contractor and subcontractors shall comply with VA's security program and obtain a VA ID badge from VA police. See paragraph 1.35 below for ID badge process. Along with ID Badges all workers must be able to speak and understand English during construction. Construction areas as defined by the contract documents will be keyed to a construction core when Notice to Proceed is issued. Access to non-construction areas is limited to public areas only. Access needed outside of construction area (i.e., mechanical rooms) will be provided by COR or his/her representative upon written or verbal request. Requests shall be made a minimum of 24 hours in advance.
- Q. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.

R. Training:

1. Beginning July 31, 2005, all employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and /or other relevant competency training, as determined by VA CP with input from the ICRA team.
2. In addition to the 10-hours OSHA training, VA will provide site-specific training as determined by VA Competent Person with input from the VA's Infection Control Risk Assessment team. Coordination of this required training will be accomplished through the COR. This briefing shall include information on the construction limits, SFVAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of SFVAMC equipment, etc. All contractors, subcontractors, and vendors must receive this training in order to work at our facility. Failure to receive this training may cause debarment of contractor's staff until such training is accomplished.
3. Submit training records of all such employees for approval before the start of work.

**1.2 STATEMENT OF BID ITEM(S)**

- A. ITEM I, See Scope.
- B. ITEM II, ITEM I plus include additional work detailed in addendum 2 which covers the demolition of all building 20, the upgrade of interior finishes and all work associated with creating additional rooms on second floor.

**1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

- A. AFTER AWARD OF CONTRACT, 1 set of specifications and drawings will be furnished.
- B. Requests for additional sets of drawings will be made by the Contractor's at their own expense.

**1.4 CONSTRUCTION SECURITY REQUIREMENTS**

- A. Security Plan:
  1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
  2. The General Contractor is responsible for assuring that all subcontractors working on the project and their employees also comply with these regulations.
- B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.
5. Contractor shall adhere to all security standards regarding VA data. The C&A requirements do not apply, and a Security Accreditation Package is not required.

C. Guards: N/A

-- NOT USED --

D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the COR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Generally, locking hardware used here must be Class 1 and ADA compliant. Where key locks are required, these locks must conform to the lock cylinders currently in use here; this means that the locks must accept our Best 7-pin interchangeable cores. The industry nomenclature for this would be:

"I/C small format 7 pin core".

1. Door locks used throughout this installation are of two types: cylindrical and mortise. Cylindrical locks are preferred because

they cost less, break down less often, and require a simpler door preparation. In addition, they leave a stronger door after they have been installed.

2. Exit hardware used on this station must also accept the Best cylinders mentioned above. Additionally, it should be surface mounted, and not mortise style. Vertical locking rods, when used, must also be surface mounted. Internal rods are prone to breakage and require door removal to repair.
3. We have found some brands of locks, exit hardware and door closers have proven more trouble-free than others. Following is a list of acceptable locks and functions:

Office Lock: Schlage ND53BD-626-RHO.

Function: Lock is always open on inside, locked by button on inside.

Storeroom Lock: Schlage ND80BD-626-RHO.

Function: always locked on outside, always open inside, key retracts Bolt.

Privacy Lock: Schlage ND40BD-626-RHO.

Function: Bathroom lock. Button locks from inside, coin or screwdriver unlocks. It cannot be left unlocked upon leaving room.

Passage Set: Schlage ND10S-626-RHO.

Function: Passage. Two levers, always unlocked.

Classroom Lock: Schlage ND70BD-626-RHO

Function: always open inside, Key lock and unlock outside.

4. For exit hardware, Von Duprin 99 series, surface mounted. Generally, storeroom function preferred; when hardware needs to be left unlocked it can be dogged down.
5. Occasionally we install mechanical combination locks. They are: Simplex Kaba lock, P/N# 1021B-26D-41. This number ensures that the lock will comply with our 7-pin small format Best cylinders.

6. If we must use mortise locks, we require the Schlage L-series with lever handles, in brushed chrome finish (626). I can supply part numbers and other information upon request.
7. For door closers, I would recommend LCN heavy-duty.

F. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
4. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
5. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
6. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
7. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
8. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
  - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
  - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

G. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before

the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.

2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

### 1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

E84-2015.....Surface Burning Characteristics of Building  
Materials

2. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2015.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding,  
Cutting and Other Hot Work

70-2014.....National Electrical Code

241-2013.....Standard for Safeguarding Construction,  
Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, SFVAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of SFVAMC equipment, etc. Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.



- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Construction Partitions:
1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
  2. Install one-hour temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
  3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. The Contractor shall inspect daily and document in the daily logs. The Contractor shall report findings and corrective actions weekly to COR.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241.
- L. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.
- M. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.
- N. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR.
- O. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR and obtain permits from facility Safety through COR at least 48 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- P. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR.
- Q. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- R. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

- S. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.
- T. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.
- U. Above Ceiling Permit: Contractors are restricted from working above ceiling without the required Above Ceiling Permit. This required when working above any ceilings in the Medical Center outside of contained construction areas.
- V. Temporary Electrical: Contractors are not allowed to use power supplied VA unless approved by COR. If approved, use and installations shall be in accordance with 29 CFR 1926, NFPA 241 and NFPA 70. At no time will VA approve temporary power connection from a critical electrical circuit.

#### **1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the COR. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the COR and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the COR, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the

Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

- D. Working space and space available for storing materials shall be as shown on the drawings or as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct. Execute work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear of construction materials, debris, standing construction equipment and vehicles at all times.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.
  - 1. Do not store materials and equipment in other than assigned areas.
  - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than four work days. Provide unobstructed access to Medical Center areas required to remain in operation.
  - 3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- G. Construction Safety Rounds: VA will perform Construction Safety Rounds weekly. Contractor superintendent or Contractor's Competent Person will be present during these safety inspections. COR will identify the date and time of these weekly inspections.
- H. Phasing: To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to

insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COR and Contractor.

- I. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.
  
- J. When a building is turned over to Contractor, Contractor shall accept entire responsibility therefore.
  1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
  2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
  
- K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.
  1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements.

2. Contractor shall submit a request to interrupt any such services to COR, in writing, 7 DAYS in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
  3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
  4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
  5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
  6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
  2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

3. The contractor shall be responsible for maintaining pedestrian safety. While working in front of and in between Building 8 and Building 212, the contractor shall schedule such activities to minimize impact, develop/post signage for pedestrian detour routes, construct barriers providing pedestrians protection from all construction and vehicle hazards, and post signage to warn drivers and encourage slower/safer speeds. The contractor shall be responsible for providing all equipment and material for such pedestrian/vehicle detours signage and barriers. All detour routes shall be ADA accessible.

N. Coordinate the work for this contract with other construction operations, and issues should be brought to the attention of the COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

O. Noise: The contractor shall coordinate construction activity such that outside noise levels do not exceed 55 dBA Ldn. In the event the contractor cannot reduce noise by phasing or utilizing alternate equipment and methods, the contractor shall install temporary acoustic attenuating features/barriers in the "line of sight" between the noise source and receptor.

P. CONTRACT WORK HOURS and FEDERAL HOLIDAYS:

Standard daily contract work hours at the San Francisco VA Medical Center (SFVAMC) are from 8:00 AM to 5:00 PM, Pacific Standard Time (PST), Monday through Friday, with the exception of Federal Holidays. The contractor shall submit to the Contracting Officer (CO) for approval, in writing, a notice of its desire to work during any period/hours other than the standard. Notice shall include a detailed description of the type of work to be performed and its location. These "non-standard" hours are referred to as "WHEN Hours" (Weekend-Holiday-Evening-Night). The notice requesting work during WHEN hours shall be submitted not less than three (3) working days prior to each period of work scheduled at times other than normal duty hours to include Federal holidays. Contractors are reminded that patients are generally asleep after 10:00 PM PST. Therefore, approval is subject to the availability of the COR, the type of work to be performed, the specific hours requested, and the anticipated noise level that will be generated by contractor activity. Under no circumstance will the contractor proceed

without express written approval of the Contracting Officer. When weekend work is approved by the COR, work shall be limited to 8 am to 5 pm construction period weekends, any time out side of that window will be considered evening or night work and will require its own approval.

1. Work Phasing/Scheduling: Contractor shall work closely with the COR in developing a work schedule for contract performance. Simultaneous or transitional work on/between multiple facilities may be required. Advance coordination by the contractor is critical and required. Note, Concurrent work performance is anticipated on all line items for this project.
2. The work to be performed on this project will include occupied areas; however arrangements may be made so that the particular area may be blocked off during performance of work if feasible. The contractor shall notify the COR of intent to start work in any specific assigned area. The contractor shall coordinate the work of all activities whereby both the Government and the contractor can continue operations with the least possible interference and inconvenience.
3. The contractor is required to have a minimum of crews for work covered by this contract, and provide additional crew(s) as the work justifies. Each crew shall be capable of operating simultaneously and independently of the other crew(s).
4. The following is a list of Federal Holidays observed by all Federal Installations:

New Year's Day, January 1  
Martin Luther King, Jr, 3rd Monday in January  
Washington's Birthday, 3rd Monday in February  
Memorial Day, Last Monday in May  
Independence Day, July 4  
Labor Day, 1st Monday in September  
Columbus Day, 2nd Monday in September  
Veterans Day, November 11  
Thanksgiving Day, 4th Thursday in November  
Christmas Day, December 25

NOTE: Any of the above holidays falling on a Saturday will be observed on the preceding Friday; holidays falling on a Sunday will be observed on the following Monday. Also included is any date specifically declared by the President of the United States of America as a National Holiday.



5. No deliveries of construction equipment, materials, HVAC equipment, dumpsters (or pick up of dumpsters), cranes, concrete trucks, etc. before 8:00 am on the weekdays and weekends. Exception will be for oversize loads that require delivery before a certain time due to permitting conditions, and shall require a minimum of 3 days' notice to the COR prior to arrival at SFVAMC. No contractor vehicles, delivery vehicle, cranes, concrete trucks, hauling trucks, etc will be staged within 500 yards of the SFVAMC prior to driving onto SFVAMC grounds.

#### **1.7 ALTERATIONS**

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:
  
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR and/or Supply Representative to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly.
  
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
  - 1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
  
- D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

E. Construction Barriers:

1. Barrier must be erected as a complete continuous system. The system is to extend from the floor to above the ceiling to complete an actual airless barrier.

F. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

G. Disposal and Retention: Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items which remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. The Contractor shall store and protect such items identified by the COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be

either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

#### **1.8 INFECTION PREVENTION MEASURES**

- A. Implement the requirements of SFVAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
  - 1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:
  - 1. The COR and SFVAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
  - 2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.

- D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures when required by infection control professional or COR. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
  2. Do not perform dust producing tasks within occupied areas without the approval of the COR. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
    - a. Provide dust proof fire-rated temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the COR and Medical Center.
    - b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.
    - c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
    - d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall

utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.

- e. The contractor shall not haul debris through patient-care areas without prior approval of the COR. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
- f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
- g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
- h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

#### E. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

### 1.9 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government

shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
4. PCB Transformers and Capacitors: The Contractor shall be responsible for disposal of the Polychlorinated Biphenyl (PCB) transformers and capacitors. The transformers and capacitors shall be taken out of service and handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department of Transportation (DOT) as outlined in Code of Federal Regulation (CFR), Titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers and capacitors for disposal, the "originator" copy of the Uniform Hazardous Waste Manifest (EPA Form 8700-22), along with the Uniform Hazardous Waste Manifest Continuation Sheet (EPA Form 8700-22A) shall be returned to the Contracting Officer who will annotate the contract file and transmit the Manifest to the Medical Center's Chief.
  - a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:
    - 40 CFR 261.....Identification and Listing of Hazardous Waste
    - 40 CFR 262.....Standards Applicable to Generators of Hazardous Waste
    - 40 CFR 263.....Standards Applicable to Transporters of Hazardous Waste
    - 40 CFR 761.....PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions
    - 49 CFR 172.....Hazardous Material tables and Hazardous Material Communications Regulations
    - 49 CFR 173.....Shippers - General Requirements for Shipments and Packaging
    - 49 CRR 173.....Subpart A General

49 CFR 173.....Subpart B Preparation of Hazardous Material for  
Transportation

49 CFR 173.....Subpart J Other Regulated Material; Definitions  
and Preparation

TSCA.....Compliance Program Policy Nos. 6-PCB-6 and  
6-PCB-7

#### **1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS**

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work sites, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the COR.

1. Removal of shrubs, trees, or any vegetation cover shall be conducted outside the breeding season for local birds and bats. Contractor shall coordinate to such vegetation clearing activity to occur between September 1st and January 31st.
2. In the event that vegetation clearing activity is required between February 1st and August 31st (breeding season), the contractor shall be responsible for providing a qualified biologist to conduct a survey within 150 feet of all areas where vegetation is to be removed. The biologist survey for native nesting birds and bats shall within 14 days of the planned date for removal of vegetation. The biologist shall determine the time period that the results will remain valid, based on the seasonal timing.

If no active nest or roosts are found, no further action is required. If an active nest or roost is discovered in the areas to be cleared, or within 150 feet of such activities, the vegetation clearing activity shall be postponed for at least 2 weeks or until a wildlife biologist has determined that the young have left the nest or roost, the nest or roost is vacated, and there is no evidence of second nesting attempts.

- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the COR may have the necessary work performed and charge the cost to the Contractor.
- C. For additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

#### **1.11 RESTORATION**

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.



- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance of Section 00 72 00, GENERAL CONDITIONS.

#### **1.12 PHYSICAL DATA**

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.
  - 1. The indications of physical conditions on the drawings and in the specifications are the result of site investigations by ENGEO CORP., San Francisco, CA.
- B. Subsurface conditions have been developed by core borings and test pits. Logs of subsurface exploration are shown diagrammatically on drawings.
- C. A copy of the soil report will be made available for inspection by bidders upon request to the Engineering Officer at the VA Medical Center, and shall be considered part of the contract documents.
- C. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

#### **1.13 PROFESSIONAL SURVEYING SERVICES**

- A. A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

- B. A third party, professional underground utility survey shall be equipped with and capable of using the latest detection technology (e.g., ground penetrating radar). If warranted, the surveyor shall utilize underground-radar-detection technology and professionals in this field to map out existing underground utilities that potentially impact the design of new or renovated utilities. Underground utilities are to include storm sewer, sanitary sewer, water gas, communication, fiber optic, electrical, fuel, irrigation, and chilled water and steam lines.

#### **1.14 LAYOUT OF WORK**

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.
- B. Establish and plainly mark center lines for each building and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure, roads, and parking lots are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:

1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.
- D. During progress of work, and particularly as work progresses from floor to floor, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the COR before any major items of concrete work are placed. In addition, Contractor shall also furnish to the COR certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.
1. Lines of each building.
  2. Elevations of bottoms of footings and tops of floors of each building.
  3. Lines and elevations of sewers and of all outside distribution systems.
  4. Lines of elevations of all swales and interment areas.
  5. Lines and elevations of roads, streets, and parking lots.
- E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COR.
- F. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

#### **1.15 AS-BUILT DRAWINGS**

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR'S review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### 1.16 USE OF ROADWAYS

A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

The contractor shall only use a combination of the three haul truck routes identified below for construction-related activities:

1) From points North of SFVAMC: U.S. 101 → SR 1 (Veterans Blvd/Park Presidio Blvd) → Geary Blvd → Point Lobos Ave → 42nd Ave or 43rd Ave.

2) From points South of SFVAMC: I-280 → SR 1 (Junipero Serra Blvd/19th Ave/Crossover Dr/Park Presidio Blvd) → Geary Blvd → Point Lobos Ave → 42nd Ave or 43rd Ave;

Alternatively, U.S. 101 (Bayshore Freeway/Central Freeway) → Mission St → U.S. 101 (Van Ness Ave) → Geary Blvd → Point Lobos Ave → 42nd Ave or 43rd Ave.

3) From points East of SFVAMC: I-80 → U.S. 101 (Central Freeway) → Mission Street → U.S. 101 (Van Ness Ave) → Geary Blvd → Point Lobos Ave → 42nd Ave or 43rd Ave.

Use of alternative public routes not listed above is discouraged, and shall submitted to the COR for approval.

B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.

- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

#### **1.17 PRECONSTRUCTION RISK ASSESSMENT**

For every construction project, the Contractor and the COR are required to perform a Pre-Construction Risk Assessment (PCRA). The contractor must submit the PCRA within 15 days from issuance of the Notice to Proceed.

#### **1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT**

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
1. Permission to use each unit or system must be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR will withdraw permission for use of the equipment.
  2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
  3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
  4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
  5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
  6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in

temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.

- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

#### **1.19 TEMPORARY USE OF EXISTING ELEVATORS: N/A**

-- NOT USED --

#### **1.20 TEMPORARY USE OF NEW ELEVATORS**

- A. The Contractor and his personnel shall be permitted use of new elevator(s) subject to the following provisions:
  - 1. Contractor shall make arrangements with the COR for use of elevator(s). Contractor may obtain elevator(s) for exclusive use.
  - 2. Prior to the use of elevator(s), the Contractor shall have the elevator(s) inspected and accepted by an ASME accredited, certified elevator safety inspector. The acceptance report shall be submitted to the COR.
  - 3. Submit to the COR the schedule and procedures for maintaining equipment. Indicate the day or days of the week and total hours required for maintenance. A report shall be submitted to the COR monthly indicating the type of maintenance conducted, hours used, and any repairs made to the elevator(s).
  - 4. The Contractor shall be responsible for enforcing the maintenance procedures.
  - 5. During temporary use of elevator(s) all repairs, equipment replacement and cost of maintenance shall be the responsibility of the Contractor.
  - 6. Personnel for operating elevator(s) shall not be provided by the Department of Veterans Affairs.

7. Contractor shall cover and provide maximum protection of the entire elevator(s) installation.
8. The Contractor shall arrange for the elevator company to perform operation of the elevator(s) so that an ASME accredited, certified elevator safety inspector can evaluate the equipment. The Contractor shall be responsible for any costs of the elevator company.
9. All elevator(s) parts worn or damaged during temporary use shall be removed and replaced with new parts. This shall be determined by an ASME accredited certified elevator safety inspector after temporary use and before acceptance by the Government. Submit report to the COR for approval.
10. Elevator shall be tested as required by the testing section of the elevator(s) specifications before acceptance by the Department of Veterans Affairs.

#### **1.21 TEMPORARY TOILETS**

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies, all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.
- B. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Medical Center or COR. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

#### **1.22 AVAILABILITY AND USE OF UTILITY SERVICES**

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters

required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.

- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
  - 1. Obtain heat by connecting to Medical Center heating distribution system.
    - a. Steam is available at no cost to Contractor.
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
  - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
  - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
  - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR's discretion) of use of water from Medical Center's system.
- G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of



boiler, burner, or control devices shall be furnished by the Contractor at Contractor's expense.

#### **1.23 NEW TELEPHONE EQUIPMENT**

- A. The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

#### **1.24 TESTS**

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

## 1.25 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs

reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

#### **1.26 GOVERNMENT-FURNISHED PROPERTY**

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C. Contractor shall be prepared to receive this equipment from Government and store or place such equipment not less than 90 days before Completion Date of project.
- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
  - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
  - 2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.

- F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.
- G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

#### **1.27 RELOCATED EQUIPMENT OR ITEMS**

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated by symbol "R" or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing equipment, required to be relocated.
- F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

#### **1.28 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT**

- A. Contractor shall complete approximately 400 square feet of space in building accessible from ground level without use of elevators for

storage of certain materials and equipment by Department of Veterans Affairs.

1. Provide such space with adequate light, ventilation and heat in season and lock for adequate security. Contractor shall also install and connect portion of nearest specified fire protection system including all apparatus for instant use to provide water for adequate fire protection of storage space.
2. Storage space shall be turned over to Contracting Officer ninety days prior to Completion Date of the buildings involved.
3. Forward two sets of drawings to Contracting Officer through the COR 120 days prior to Completion Date of building; drawings shall indicate those areas which will be made available to Department of Veterans Affairs for temporary storage.
4. All cost for utility services for such storage space shall be borne by Contractor until entire building is turned over for occupancy.

- B. "Completion Date" shall mean that date as established by Contracting Officer upon which Contractor will turn over entire project or portions thereof to the Government.

#### **1.29 CONSTRUCTION SIGN**

- A. Provide a Construction Sign where directed by the Contracting Officer or COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.
- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.
- C. Maintain sign and remove it when directed by the COR.

#### **1.30 FINAL ELEVATION DIGITAL IMAGES**

- A. A minimum of four (4) images of each elevation shall be taken with a minimum 6 MP camera, by a professional photographer with different

settings to allow the COR to select the image to be printed. All images are provided to the COR on a CD.

- B. Photographs shall be taken upon completion, including landscaping. They shall be taken on a clear sunny day to obtain sufficient detail to show depth and to provide clear, sharp pictures. Pictures shall be 400 mm x 500 mm (16 by 20 inches), printed on regular weight paper, matte finish archival grade photographic paper and produced by a RA4 process from the digital image with a minimum 300 PPI. Identifying data shall be carried on label affixed to back of photograph without damage to photograph and shall be similar to that provided for final construction photographs.
- C. Furnish six (6) 400 mm x 500 mm (16 by 20 inch) color prints of the following buildings constructed under this project (elevations as selected by the COR from the images taken above). Photographs shall be artistically composed showing full front elevations. All images shall become property of the Government. Each of the selected six prints shall be place in a frame with a minimum of 2 inches of appropriate matting as a border. Provide a selection of a minimum of 3 different frames from which the SRE will select one style to frame all six prints. Photographs with frames shall be delivered to the COR in boxes suitable for shipping.

#### **1.31 HISTORIC PRESERVATION**

- A. Prior to mobilization and within 30 days of NTP, the contractor shall submit for approval a qualified archeologist. A qualified archeologist is defined as an individual actively practicing as a professional archeologist in the state of California and currently listed in the Register of Professional Archaeologist. In the event of "Inadvertent Discoveries" of archaeological deposits, the contractor shall immediately stop all ground disturbances within 50 feet of the discovery, the location marked for avoidance, and notify the COR as stated below.

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

The qualified archaeologist will recommend to SFVAMC and SHPO whether the discovery is NRHP eligible by evaluating it in accordance with 36 CRF 60.4. If SFVAMC finds that the archaeological resource is eligible for the NRHP, and if the SHPO concurs or does not comment within 7 days, the contractor will seek to avoid the historic property. If it cannot avoid the resource, the contractor and qualified archaeologist will prepare and implement a data recovery plan submitted to SFVAMC. The SHPO will be afforded the opportunity to review reports describing the evaluation, findings of effect, and proposed treatment of inadvertent discoveries.

- B. Prior to mobilization, and within 30 days of NTP, the contractor shall conduct a pre-construction survey with the COR to document the existing conditions. Buildings within a 50-foot radius of the project's construction limits shall be surveyed, photographed, and document fixtures and finishes susceptible to damage. Activities that utilize large construction equipment or generate large vibrations shall be documented in the daily logs (e.g., driving piles, dynamic compaction, vibrating rolling compactor, etc.). Identified fixtures and finishes susceptible to damage shall be resurveyed with the COR daily at the completion of the activity. The contractor shall be responsible for repairing and restoring damaged items to their pre-existing condition.
- C. When excavations are made adjacent to historic structures (e.g., Building 8), and risk of structural damage is present, the contractor shall monitor the ground surface and the building for indications of structural settlement or movement. In the event there is any indication of movement, the Contractor shall immediately stop all ground disturbance activities and notify the COR verbally, and then with a written follow up. The Contractor will be required to re-submit a shoring plan prepared by a registered Professional Engineer which addresses any deficiencies and a plan to correct any damages as a result of the earth disturbing activities.

#### **1.32 PARKING**

There will be no parking space on site available to the contractor for staging, container, debris box, or any motor vehicle.

The Contractor's employees shall not use visitor, patient, or employee parking. The contractor is encouraged to establish carpool/vanpools or alternate commuting programs and incentives to limit parking demand.

### 1.33 I.D. BADGES

All workers are required to obtain a time-limited I. D. badge from the VA Police Service located on the ground floor of Building 203. This badge must be worn at all times when workers are on site.

### 1.34 RADIOLOGY AND BIO SAFETY: N/A

-- NOT USED --

### 1.35 CONSTRUCTION SCHEDULE

- A. The Contractor shall develop a Construction Schedule demonstrating fulfillment of contract requirements, shall keep the schedule up-to-date as required in this Article, and shall utilize the schedule for coordinating and monitoring work under the Contract (including activities of subcontractors, vendors, and suppliers). The schedule shall be prepared in the format of a Gantt or Bar Chart, utilizing Microsoft Project or similar computer application, subject to approval by the COR.
- B. Within 10 calendar days after receipt of Notice to Proceed, the Contractor shall submit a complete Construction Schedule for review by the Contracting Officer under provisions of Section 01340, SAMPLES AND SHOP DRAWINGS. Submit three copies on sheets of paper 750 mm by 1050 mm (30 by 42 inches). Within 10 calendar days of receipt of the Construction Schedule, the Contracting Officer or his representative will return the submittal with any comments or objections, and if appropriate, schedule a meeting with the Contractor for joint review, correction, or adjustment of the schedule. Within 14 calendar days after the later of the return of the submittal or the joint review meeting, the Contractor shall revise and submit three copies of the revised schedule for the Contracting Officer's approval.
- C. The Construction Schedule shall show construction activities in sufficient detail to monitor work progress, to support application and certificates for payment, and to coordinate submittal review, inspection, and other activities of the COR and their consultants. As a minimum, it will contain the level of detail shown in the Sample Construction Schedule Drawing CS-1, which is a sample only, derived from



a different project and not to be used as is for this project. Activities shall be identified by trade and nature of task, and shall show durations for the activity from allowable early-start and late-start to early-finish and late-finish, with graphic distinctions between these durations made by color or pattern.

- D. The Contractor shall update the Construction Schedule on a monthly basis, and shall submit an updated schedule with each payment request. Monthly job progress meetings shall be held on dates mutually agreed to by the Contracting Officer, or his representative, and the Contractor. An updated schedule shall be furnished by the Contractor to the VA at least three working days prior to the meeting. At the meeting, job progress will be reviewed to verify: actual start or finish dates for activities completed or in progress; remaining duration required to complete activities in progress or scheduled to start; and percentage complete for activities in progress. Any changes required to the schedule due to discrepancies between actual job progress and the schedule shall be reported by the Contractor, reviewed, and submitted for approval to the Contracting Officer. Any corrective actions in terms of increased manpower, shift hours, work days, or other measures necessary to maintain phasing or contract completion dates shall be reported by the Contractor, reviewed, and included in proposed schedule changes.
- E. Contractor shall install and post the construction signs at the entrance to the construction area. Sign shall include the Contractor name, telephone number.

#### **1.36 DAILY LOGS**

- A. Permit and Daily Construction check list
- B. Workers present and work taking place during day at project. Egress routes for construction workers shall be inspected daily and documented in the daily logs. The Contractor shall report findings and corrective actions weekly to the COR.

#### **1.37 TB TESTING REQUIREMENTS**

- A. The contractor shall be responsible for providing written documentation that all of his employees and subcontractor employees that will be working within the identified areas of the Medical Center have a PPD tuberculin skin test (TST Testing) for the purpose of Tuberculosis screening within the last 12 months prior to starting work at the San

Francisco VA Medical Center. The contractor shall insure that those individuals keep current annual test results throughout the duration of the project. The contractor is responsible to insure these documents are kept current and are readily available for review upon request. The Contractor shall provide this written document to the Contracting officer (CO) or Contracting Officer's Representative (COR) naming their employees or subcontractor employees, the date they were tested and the PPD Skin Test results. Documentation of where the test was performed is also required. If the employee has never had a PPD Skin Test then a two-step skin test or an FDA approved Quantiferon blood test is required.

- B. If the employee or the subcontractor employee test results are positive or their PPD Skin Test has been found to be positive in the past, the contractor is required to also state in writing if the employee was treated for latent Tuberculosis with INH. If the employee is a new PPD Skin Test Converter, a Chest X-Ray is required with proper documented results. The identified areas at SFBVAMC that require these documented tests and results as part of the contract are:

**Buildings 1 (Ground Floor only), Buildings 8, 200, 203, and 208.**

### **1.38 CONSTRUCTION AND DEMOLITION DEBRIS MANAGEMENT**

This project requires compliance with the City of San Francisco's Ordinance # 27-06 for managing construction and demolition debris, where at least 65% can be reused/recycled and diverted away from the landfill. Compliance with this City Ordinance can be accomplished through using a registered transporter and registered facility for managing the construction/demolition debris. For more information, check out the following websites listed below:

**Link to General website:**

[http://www.sfenvironment.org/our\\_programs/interests.html?ssi=3&ti=5&ii=125](http://www.sfenvironment.org/our_programs/interests.html?ssi=3&ti=5&ii=125)

**The link to the City Ordinance:**

<http://www.sfenvironment.org/downloads/library/ondemolitionordinancefinal.pdf>

**Link to "registered transporter":**

[http://www.sfenvironment.org/downloads/library/cd\\_registered\\_transporters\\_102008.pdf](http://www.sfenvironment.org/downloads/library/cd_registered_transporters_102008.pdf)

Link to "registered facility":

[http://www.sfenvironment.org/downloads/library/registeredfacilities052108.p  
df](http://www.sfenvironment.org/downloads/library/registeredfacilities052108.pdf)

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**SECTION 01 33 23****SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES****PART 1 - GENERAL**

- 1.1 Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1.2 For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1.3 Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1.4 Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for the procurement of contract required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1.5 Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.
- 1.6 Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1.7 The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional

submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

1.8 Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

1.9 Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.

A. Submit samples required by Section 09 06 00 SCHEDULE FOR FINISHES in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.

B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.

1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.

2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.

3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.
1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.
  2. Certificates shall also set forth a list of comparable projects upon which the laboratory has performed similar functions during past five years.
  3. Samples and laboratory tests shall be sent directly to approved commercial testing laboratory.
  4. Contractor shall forward a copy of transmittal letter to both Resident Engineer and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
  5. Laboratory test reports shall be sent directly to Resident Engineer for appropriate action.
  6. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall also certify on test report.
  7. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in

technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by the Contractor will be discarded after completion of the contract.

F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.

1. For each drawing required, submit one legible photographic paper or vellum reproducible.
2. Reproducible shall be full size.
3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.

1.9.1 Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to VA.

1.9.2 At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the Resident Engineer.

## **PART 2 - PRODUCT**

2.1 BASIS OF SPECIFICATION IS SUBMITTAL EXCHANGE WEBSITE SYSTEM FOR ELECTRONIC CONSTRUCTION SUBMITTALS ([WWW.SUBMITTALEXCHANGE.COM](http://WWW.SUBMITTALEXCHANGE.COM)) OR EQUAL.

SUBSTITUTION MAY BE CONSIDERED IF SUBMITTED PRIOR TO BID DATE FOR PRE-APPROVAL. PRODUCT REQUIREMENTS:

- A. Contractor shall furnish access to an independently hosted, web-based system for automated tracking, storage, and distribution of contract submittals, Requests For Information, and other contract related documents. FTP sites, email exchanges, and server-based systems hosted from inside a contractor's office will not be considered acceptable.
- B. Utilize 256-bit SSL encryption and hosted at SSAE 16 compliant data centers.
- C. Minimum five years documented experience of use on comparable commercial construction projects. "Comparable commercial construction projects" shall be defined as documented use on a minimum of five hundred governmental, public entity, or private sector projects each of \$1 million construction value or greater.
- D. Minimum five years documented 99.5% website uptime.
- E. Unlimited individual user accounts and system access for all project subcontractors, general contractor, owner staff, architect, design consultant, and sub-consultants, with no additional fees for those parties to access the system.
- F. Separate locations for owner, architect, design consultant, and sub-consultant review comments with contractors restricted from viewing comments until final review or release by owner or primary design consultant.
- G. Full version histories and dates of exchanges automatically tracked and available for viewing, searching, and reporting in a linear log format compatible with AIA G712.
- H. Functionality to group submittals as required packages and apply forms and review comments to entire package simultaneously.
- I. Functionality for integrated online PDF viewing and review, including graphical markups and stamps, for owner, architect, design consultants, sub-consultants, and general contractor without need for additional software purchase.
- J. Automatic, configurable email notifications for each project team member for new and reviewed submittals and other items.
- K. Automatic, configurable email reminders of past due items.
- L. Customized, automated PDF form generation for submittals, RFIs, and other documents matching standard templates used by owner, design



consultants, sub-consultants, and general contractor. Documentation and demonstration of automatic form generation using each entity's template must be submitted as part of any substitution request.

- M. Prior to project start, system vendor shall create submittal log with all required items from project manual or submittal register. Owner or primary design consultant shall have full control over required items list and access to edit, add, or remove items during project.
- N. System vendor shall provide minimum one-hour live web meeting training sessions to contractors, design consultants, sub-consultants, and owners staff prior to project start.
- O. System vendor shall make available minimum thirty-minute live web meeting training sessions for subcontractors at least twice weekly for the entire duration of the project.
- P. System vendor shall provide access for owner, design consultants, sub-consultants, general contractor, and subcontractors to live technical support by phone and email minimum of 7 AM to 6 PM CST on standard business days at no additional cost.
- Q. Allowance for scanning and printing services provided by local third-party reprographic vendor to assist with obtaining documents electronically and online print ordering.
- R. At completion of project closeout, system vendor shall provide minimum of four archival discs that include all documents and tracking logs, or the ability to download this information from the live website in a single complete archive package.

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**SECTION 01 42 19**  
**REFERENCE STANDARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

**1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)**

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

**1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)**

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS

Office of Construction & Facilities Management

Facilities Quality Service (00CFM1A)

811 Vermont Avenue, NW - Room 462

Washington, DC 20420

Telephone Numbers: (202) 461-8217 or (202) 461-8292

Between 9:00 AM - 3:00 PM

**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.  
<http://www.aluminum.org>

AABC Associated Air Balance Council  
<http://www.aabchg.com>

AAMA American Architectural Manufacturer's Association  
<http://www.aamanet.org>

AAN American Nursery and Landscape Association  
<http://www.anla.org>

AATCC American Association of Textile Chemists and Colorists  
<http://www.aatcc.org>

ACGIH American Conference of Governmental Industrial Hygienists  
<http://www.acgih.org>

ACI American Concrete Institute  
<http://www.aci-int.net>

ACPA American Concrete Pipe Association  
<http://www.concrete-pipe.org>

ACPPA American Concrete Pressure Pipe Association  
<http://www.acppa.org>

ADC Air Diffusion Council  
<http://flexibleduct.org>

AGA American Gas Association  
<http://www.aga.org>

AGC Associated General Contractors of America  
<http://www.agc.org>

AISC American Institute of Steel Construction  
<http://www.aisc.org>

AISI American Iron and Steel Institute  
<http://www.steel.org>

AMCA Air Movement and Control Association, Inc.  
<http://www.amca.org>

ANSI American National Standards Institute, Inc.  
<http://www.ansi.org>

ARI Air-Conditioning and Refrigeration Institute  
<http://www.ari.org>

ASCE American Society of Civil Engineers  
<http://www.asce.org>

ASHRAE American Society of Heating, Refrigerating, and  
Air-Conditioning Engineers  
<http://www.ashrae.org>

ASME American Society of Mechanical Engineers  
<http://www.asme.org>

ASSE American Society of Sanitary Engineering  
<http://www.asse-plumbing.org>

ASTM American Society for Testing and Materials  
<http://www.astm.org>

AWS American Welding Society  
<http://www.aws.org>

AWWA American Water Works Association  
<http://www.awwa.org>

BHMA Builders Hardware Manufacturers Association  
<http://www.buildershardware.com>

CAGI Compressed Air and Gas Institute  
<http://www.cagi.org>

CGA Compressed Gas Association, Inc.  
<http://www.cganet.com>

CI The Chlorine Institute, Inc.  
<http://www.chlorineinstitute.org>

CISCA Ceilings and Interior Systems Construction Association  
<http://www.cisca.org>

CISPI Cast Iron Soil Pipe Institute  
<http://www.cispi.org>

CPMB Concrete Plant Manufacturers Bureau  
<http://www.cpmc.org>

CRSI Concrete Reinforcing Steel Institute  
<http://www.crsi.org>

CTI Cooling Technology Institute  
<http://www.cti.org>

DHI Door and Hardware Institute  
<http://www.dhi.org>

EGSA Electrical Generating Systems Association  
<http://www.egsa.org>

EEI Edison Electric Institute  
<http://www.eei.org>

EPA Environmental Protection Agency  
<http://www.epa.gov>

ETL ETL Testing Laboratories, Inc.  
<http://www.etl.com>

FCC Federal Communications Commission  
<http://www.fcc.gov>

GANNA	Glass Association of North America <a href="http://www.cssinfo.com/info/gana.html/">http://www.cssinfo.com/info/gana.html/</a>
FM	Factory Mutual Insurance <a href="http://www.fmglobal.com">http://www.fmglobal.com</a>
GA	Gypsum Association <a href="http://www.gypsum.org">http://www.gypsum.org</a>
GSA	General Services Administration <a href="http://www.gsa.gov">http://www.gsa.gov</a>
HI	Hydraulic Institute <a href="http://www.pumps.org">http://www.pumps.org</a>
ICBO	International Conference of Building Officials <a href="http://www.icbo.org">http://www.icbo.org</a>
ICEA	Insulated Cable Engineers Association Inc. <a href="http://www.icea.net">http://www.icea.net</a>
ICAC	Institute of Clean Air Companies <a href="http://www.icac.com">http://www.icac.com</a>
IEEE	Institute of Electrical and Electronics Engineers <a href="http://www.ieee.org/">http://www.ieee.org/</a>
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association <a href="http://www.mbma.com">http://www.mbma.com</a>
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. <a href="http://www.mss-hq.com">http://www.mss-hq.com</a>
NAAMM	National Association of Architectural Metal Manufacturers <a href="http://www.naamm.org">http://www.naamm.org</a>
NAPHCC	Plumbing-Heating-Cooling Contractors Association <a href="http://www.phccweb.org.org">http://www.phccweb.org.org</a>
NBS	National Bureau of Standards See - NIST
NBBPVI	National Board of Boiler and Pressure Vessel Inspectors <a href="http://www.nationboard.org">http://www.nationboard.org</a>
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association <a href="http://www.nema.org">http://www.nema.org</a>
NFPA	National Fire Protection Association <a href="http://www.nfpa.org">http://www.nfpa.org</a>
NIH	National Institute of Health <a href="http://www.nih.gov">http://www.nih.gov</a>

NIST National Institute of Standards and Technology  
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.  
<http://www.nelma.org>

NSF National Sanitation Foundation  
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association  
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration  
Department of Labor  
<http://www.osha.gov>

PCA Portland Cement Association  
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute  
<http://www.pci.org>

PPI The Plastic Pipe Institute  
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.  
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute  
<http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute  
<http://www.rfci.com>

RMA Rubber Manufacturers Association, Inc.  
<http://www.rma.org>

SDI Steel Door Institute  
<http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance  
<http://www.igmaonline.org>

SJI Steel Joist Institute  
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors  
National Association, Inc.  
<http://www.smacna.org>

SSPC The Society for Protective Coatings  
<http://www.sspc.org>

STI Steel Tank Institute  
<http://www.steeltank.com>

SWI Steel Window Institute  
<http://www.steelwindows.com>

TCA      Tile Council of America, Inc.  
<http://www.tileusa.com>

TEMA      Tubular Exchange Manufacturers Association  
<http://www.tema.org>

TPI      Truss Plate Institute, Inc.  
583 D'Onofrio Drive; Suite 200  
Madison, WI 53719  
(608) 833-5900

UBC      The Uniform Building Code  
See ICBO

UL      Underwriters' Laboratories Incorporated  
<http://www.ul.com>

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**SECTION 01 45 29**  
**TESTING LABORATORY SERVICES**

**PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

**1.2 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- T27-06.....Sieve Analysis of Fine and Coarse Aggregates
  - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
  - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
  - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
  - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
  - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
- 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
- A325-06.....Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
  - A370-07.....Definitions for Mechanical Testing of Steel Products
  - A416/A416M-06.....Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
  - A490-06.....Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
  - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
  - C33-03.....Concrete Aggregates



C39/C39M-05.....Compressive Strength of Cylindrical Concrete  
Specimens

C109/C109M-05.....Compressive Strength of Hydraulic Cement Mortars

C138-07.....Unit Weight, Yield, and Air Content  
(Gravimetric) of Concrete

C140-07.....Sampling and Testing Concrete Masonry Units and  
Related Units

C143/C143M-05.....Slump of Hydraulic Cement Concrete

C172-07.....Sampling Freshly Mixed Concrete

C173-07.....Air Content of freshly Mixed Concrete by the  
Volumetric Method

C330-05.....Lightweight Aggregates for Structural Concrete

C567-05.....Density Structural Lightweight Concrete

C780-07.....Pre-construction and Construction Evaluation of  
Mortars for Plain and Reinforced Unit Masonry

C1019-08.....Sampling and Testing Grout

C1064/C1064M-05.....Freshly Mixed Portland Cement Concrete

C1077-06.....Laboratories Testing Concrete and Concrete  
Aggregates for Use in Construction and Criteria  
for Laboratory Evaluation

C1314-07.....Compressive Strength of Masonry Prisms

D698-07.....Laboratory Compaction Characteristics of Soil  
Using Standard Effort

D1143-07.....Piles Under Static Axial Compressive Load

D1188-07.....Bulk Specific Gravity and Density of Compacted  
Bituminous Mixtures Using Paraffin-Coated  
Specimens

D1556-07.....Density and Unit Weight of Soil in Place by the  
Sand-Cone Method

D1557-07.....Laboratory Compaction Characteristics of Soil  
Using Modified Effort

D2166-06.....Unconfined Compressive Strength of Cohesive Soil

D2167-94(R2001).....Density and Unit Weight of Soil in Place by the  
Rubber Balloon Method

D2216-05.....Laboratory Determination of Water (Moisture)  
Content of Soil and Rock by Mass

D2922-05.....Density of soil and Soil-Aggregate in Place by  
Nuclear Methods (Shallow Depth)

D2974-07.....Moisture, Ash, and Organic Matter of Peat and  
Other Organic Soils

D3666-(2002).....Minimum Requirements for Agencies Testing and  
Inspection Bituminous Paving Materials  
D3740-07.....Minimum Requirements for Agencies Engaged in the  
Testing and Inspecting Road and Paving Material  
E94-04.....Radiographic Testing  
E164-03.....Ultrasonic Contact Examination of Weldments  
E329-07.....Agencies Engaged in Construction Inspection  
and/or Testing  
E543-06.....Agencies Performing Non-Destructive Testing  
E605-93(R2006).....Thickness and Density of Sprayed Fire-Resistive  
Material (SFRM) Applied to Structural Members  
E709-(2001).....Guide for Magnetic Particle Examination  
E1155-96(R2008).....Determining FF Floor Flatness and FL Floor  
Levelness Numbers

E. American Welding Society (AWS):

D1.1-07.....Structural Welding Code-Steel

### **1.3 REQUIREMENTS:**

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

**PART 2 - PRODUCTS (NOT USED)****PART 3 - EXECUTION****3.1 EARTHWORK:**

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the Resident Engineer regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
  2. Provide part time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
  3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with AASHTO T99/T180, Method A or ASTM D698, D1557, Method A or ASTM D698 or ASTM D1557.
  2. Make field density tests in accordance with the primary testing method following ASTM D2922 or AASHTO T238 wherever possible. Field density tests utilizing ASTM D1556, AASHTO T191, or ASTM D2167 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the Resident Engineer before the tests are conducted.
    - a. Building Slab Subgrade: At least one test of subgrade for every 185 m<sup>2</sup> (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test

for every 185 m<sup>2</sup> (2000 square feet) of overlaying building slab, but in no case fewer than three tests.

- b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
  - c. Pavement Subgrade: One test for each 335 m<sup>2</sup> (400 square yards), but in no case fewer than two tests.
  - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
  - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
  - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to Resident Engineer. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- D. Testing Materials: Test suitability of on-site and off-site borrow as directed by Resident Engineer.

### **3.2 SITE WORK CONCRETE:**

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

### **3.4 CONCRETE:**

- A. Batch Plant Inspection and Materials Testing:
- 1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Resident Engineer with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by Resident Engineer.
  - 2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Resident Engineer.
  - 3. Sample and test mix ingredients as necessary to insure compliance with specifications.
  - 4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever

a sieve analysis is made, and when it appears there has been a change in the aggregate.

5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m<sup>3</sup> (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by Resident Engineer make three cylinders for each 80 m<sup>3</sup> (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m<sup>3</sup> (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m<sup>3</sup> (100 cubic yards) at random. For

- pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
  7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
  8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
  9. Verify that specified mixing has been accomplished.
  10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
    - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
    - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
  11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
  12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
  13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
  14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
  15. Observe preparations for placement of concrete:
    - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
    - b. Inspect preparation of construction, expansion, and isolation joints.
  16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.

17. Observe concrete mixing:
    - a. Monitor and record amount of water added at project site.
    - b. Observe minimum and maximum mixing times.
  18. Measure concrete flatwork for levelness and flatness as follows:
    - a. Perform Floor Tolerance Measurements  $F_F$  and  $F_L$  in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
    - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
    - c. Provide the Contractor and the Resident Engineer with the results of all profile tests, including a running tabulation of the overall  $F_F$  and  $F_L$  values for all slabs installed to date, within 72 hours after each slab installation.
  19. Other inspections:
    - a. Grouting under base plates.
    - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Resident Engineer. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
  2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
  3. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
    - a. Cylinder identification number and date cast.
    - b. Specific location at which test samples were taken.
    - c. Type of concrete, slump, and percent air.
    - d. Compressive strength of concrete in MPa (psi).
    - e. Weight of lightweight structural concrete in  $\text{kg/m}^3$  (pounds per cubic feet).
    - f. Weather conditions during placing.
    - g. Temperature of concrete in each test cylinder when test cylinder was molded.
    - h. Maximum and minimum ambient temperature during placing.

- i. Ambient temperature when concrete sample in test cylinder was taken.
- j. Date delivered to laboratory and date tested.

**3.5 REINFORCEMENT:**

- A. Review mill test reports furnished by Contractor. B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

**3.6 STRUCTURAL STEEL:**

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:
  - 1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
  - 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
  - 3. Approve welder qualifications by certification or retesting.
  - 4. Approve procedure for control of distortion and shrinkage stresses.
  - 5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.
- C. Fabrication and Erection:
  - 1. Weld Inspection:
    - a. Inspect welding equipment for capacity, maintenance and working condition.
    - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
    - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
    - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
    - e. Measure 25 percent of fillet welds.
    - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
      - 1) 20 percent of all shear plate fillet welds at random, final pass only.



- 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
  - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
  - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
  - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.
  - g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
  - h. Verify that correction of rejected welds are made in accordance with AWS D1.1.
  - i. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
  - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
  - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
  - e. Snug Tight Connections: Inspect 10 percent of connections verifying that plies of connected elements have been brought into snug contact.

- f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

**3.6 STEEL DECKING:**

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

**3.7 SHEAR CONNECTOR STUDS:**

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

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**SECTION 01 57 19**  
**TEMPORARY ENVIRONMENTAL CONTROLS**

**EP-1. DESCRIPTION**

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
  2. Unfavorably alter ecological balances of importance to human life,
  3. Effect other species of importance to humankind, or;
  4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
  2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
  3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
  4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
  5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
  6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

**EP-2. QUALITY CONTROL**

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

**EP-3. REFERENCES**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):  
33 CFR 328.....Definitions

**EP-4. SUBMITTALS**

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
  - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Resident Engineer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Resident Engineer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
    - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
    - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
    - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
    - d. Description of the Contractor's environmental protection personnel training program.
    - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
  - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
  - h. Permits, licenses, and the location of the solid waste disposal area.
  - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
  - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
  - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

**EP-5. PROTECTION OF ENVIRONMENTAL RESOURCES**

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the Resident Engineer. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
  - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
  - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
  - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
  - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodates runoff. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
  - b. Reuse or conserve the collected topsoil sediment as directed by the Resident Engineer. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
  - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and

- permanent erosion and sedimentation control features shown. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage borrow areas on and off Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
  7. Manage and control spoil areas on and off Government property to limit spoil to areas shown and prevent erosion of soil or sediment from entering nearby water courses or lakes.
  8. Protect adjacent areas from despoilment by temporary excavations and embankments.
  9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
  10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
  11. Handle discarded materials other than those included in the solid waste category as directed by the Resident Engineer.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
  2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
  3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning



construction operations, list species that require specific attention along with measures for their protection.

- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of California Air Pollution Statue, Rule, or Regulation and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
  2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
  3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
  4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00p.m unless otherwise permitted by local ordinance or the Resident Engineer. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70

Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

SPEC WRITER NOTE: Insert additional information as needed when unique to a particular VA Medical Center site.

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75		
SCAPERS	80		
GRADERS	75	JACK HAMMERS	75
TRUCKS	75		
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75		
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
- c. Provide soundproof housings or enclosures for noise-producing machinery.
- d. Use efficient silencers on equipment air intakes.
- e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
- f. Line hoppers and storage bins with sound deadening material.
- g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the

property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face.

Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.

- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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**SECTION 01 74 19  
CONSTRUCTION WASTE MANAGEMENT**

**PART 1 - GENERAL**

This project requires compliance with the City of San Francisco's Ordinance #27-06 for managing construction and demolition debris, where at least 65% can be reused/recycled and diverted away from the landfill. Compliance with this City Ordinance can be accomplished through using a registered transporter and registered facility for managing the construction/demolition debris. For more information, check out the following websites listed below:

**Link to General website:**

[http://www.sfenvironment.org/our\\_programs/interests.html?ssi=3&ti=5&ii=125](http://www.sfenvironment.org/our_programs/interests.html?ssi=3&ti=5&ii=125)

**The link to the City Ordinance:**

<http://www.sfenvironment.org/downloads/library/ondemolitionordinancefinal.pdf>

**Link to "registered transporter":**

<http://www.sfenvironment.org/downloads/library/registeredfacilities052108.pdf>

**1.1 DESCRIPTION**

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Soil.
  - 2. Inerts (eg, concrete, masonry and asphalt).
  - 3. Clean dimensional wood and palette wood.
  - 4. Green waste (biodegradable landscaping materials).

5. Engineered wood products (plywood, particle board and I-joists, etc).
6. Metal products (eg, steel, wire, beverage containers, copper, etc).
7. Cardboard, paper and packaging.
8. Bitumen roofing materials.
9. Plastics (eg, ABS, PVC).
10. Carpet and/or pad.
11. Gypsum board.
12. Insulation.
13. Paint.
14. Fluorescent lamps.

## **1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.

## **1.3 QUALITY ASSURANCE**

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
  1. Excess or unusable construction materials.
  2. Packaging used for construction products.
  3. Poor planning and/or layout.
  4. Construction error.
  5. Over ordering.
  6. Weather damage.
  7. Contamination.
  8. Mishandling.
  9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to reuse and recycle new materials to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling,

reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.

- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

#### **1.4 TERMINOLOGY**

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.

- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
  - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

**1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
  - 1. Procedures to be used for debris management.
  - 2. Techniques to be used to minimize waste generation.
  - 3. Analysis of the estimated job site waste to be generated:
    - a. List of each material and quantity to be salvaged, reused, recycled.
    - b. List of each material and quantity proposed to be taken to a landfill.
  - 4. Detailed description of the Means/Methods to be used for material handling.
    - a. On site: Material separation, storage, protection where applicable.
    - b. Off site: Transportation means and destination. Include list of materials.
      - 1) Description of materials to be site-separated and self-hauled to designated facilities.
      - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
    - c. The names and locations of mixed debris reuse and recycling facilities or sites.
    - d. The names and locations of trash disposal landfill facilities or sites.
    - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

**1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.



**B. U.S. Green Building Council (USGBC):**

LEED Green Building Rating System for New Construction

**1.7 RECORDS**

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

**PART 2 - PRODUCTS****2.1 MATERIALS**

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

**PART 3 - EXECUTION****3.1 COLLECTION**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

**3.2 DISPOSAL**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

**3.3 REPORT**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed,

transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.

- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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**SECTION 01 91 00****GENERAL COMMISSIONING REQUIREMENTS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 7, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 7, Division 8, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup,

control system calibration, testing and balancing, performance testing and training. Commissioning during the construction, and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
  2. Verify and document proper integrated performance of equipment and systems.
  3. Verify that Operations & Maintenance documentation is complete.
  4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
  5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
  6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

## **1.2 CONTRACTUAL RELATIONSHIPS**

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the Resident Engineer as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer and the Resident Engineer.
- B. In this structure, only two contract parties are recognized and communications on contractual issues are strictly limited to VA Resident Engineer and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the Resident Engineer and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the Resident Engineer.

- C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc) is essential to the success of the Commissioning effort.
- D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and Resident Engineer. Thus, the procedures outlined in this specification must be executed within the following limitations:
1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
  2. Commissioning Issues identified by the Commissioning Agent will be delivered to the Resident Engineer and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
  3. In the event that any Commissioning Issues and suggested resolutions are deemed by the Resident Engineer to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or Resident Engineer will issue an official directive to this effect.
  4. All parties to the Commissioning Process shall be individually responsible for alerting the Resident Engineer of any issues that they deem to constitute a potential contract change prior to acting on these issues.
  5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or Resident

Engineer, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

### 1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 07 08 00 FACILITY EXTERIOR CLOSURE COMMISSIONING.
- C. Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.
- D. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
- E. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.
- F. Section 27 08 00 COMMISSIONING OF COMMUNICATIONS SYSTEMS.
- G. Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.
- H. Section 31 08 00 COMMISSIONING OF UTILITIES.

### 1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. The commissioning activities have been developed to support the United States Green Building Council (USGBC) LEED™ rating program and to support delivery of project performance in accordance with the VA requirements developed for the project.
  - 1. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" and the prerequisite of "Fundamental Building Systems Commissioning."
  - 2. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" requirements for the "Enhanced Building System Commissioning" credit.
  - 3. Activities and documentation for the LEED™ section on "Measurement and Verification" requirements for the Measurement and Verification credit.

### 1.5 DEFINITIONS

- A. Architect: Includes Architect identified in the Contract for Construction between the Department of Veterans Affairs and Contractor, plus consultant/design professionals responsible for design of fire suppression, plumbing, HVAC, controls for HVAC systems, electrical,

communications, electronic safety and security, as well as other related systems.

- B. CxA: Commissioning Agent.
- C. Commissioning Plan: a document that is an overall plan that outlines the commissioning process, commissioning team responsibilities, schedule for commissioning activities, and commissioning documents.
- D. Commissioning Issue: a condition in the installation or function of a component, piece of equipment or system that affects the system operations, maintenance, and/or repair.
- E. Commissioning Observation: a condition in the installation or function of a component, piece of equipment or system that may not be in compliance with the Contract Documents, or may not be in compliance with the manufacturer's installation instruction, or may not be in compliance with generally accepted industry standards.
- F. Systems Functional Performance Test: a test, or tests, of the dynamic function and operation of equipment and systems using manual (direct observation) or monitoring methods. Systems Functional Performance Testing is the dynamic testing of systems (rather than just components) under full operation (e.g., the chiller pump is tested interactively with the chiller functions to see if the pump ramps up and down to maintain the differential pressure setpoint). Systems are tested under various modes, such as during low cooling or heating loads, high loads, component failures, unoccupied, varying outside air temperatures, fire alarm, power failure, etc. The systems are run through all the control system's sequences of operation and components are verified to be responding as the sequences state. Traditional air or water test and balancing (TAB) is not Systems Functional Performance Testing, in the commissioning sense of the word. TAB's primary work is setting up the system flows and pressures as specified, while System Functional Performance Testing is verifying that the system has already been set up properly and is functioning in accordance with the Construction Documents. The Commissioning Agent develops the Systems Functional Performance Test Procedures in a sequential written form, coordinates, witnesses, and documents the actual testing. Systems Functional Performance Testing is performed by the Contractor. Systems Functional Performance Tests are performed after startups, control systems are complete and operational, TAB functions and Pre-Functional Checklists are complete.



- G. System: A system is defined as the entire set of components, equipment, and subsystems which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one component of an entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam supply, chilled water supply, refrigerant supply, hot water supply, controls and electrical service, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of the fuel supply, combustion air, controls, steam, feedwater supply, condensate return and other related components.
- H. Pre-Functional Checklist: a list of items provided by the Commissioning Agent to the Contractor that require inspection and elementary component tests conducted to verify proper installation of equipment. Pre-Functional Checklists are primarily static inspections and procedures to prepare the equipment or system for initial operation (e.g., belt tension, oil levels OK, labels affixed, gages in place, sensors calibrated, etc.). However, some Pre-Functional Checklist items entail simple testing of the function of a component, a piece of equipment or system (such as measuring the voltage imbalance on a three-phase pump motor of a chiller system). The term "Pre-Functional" refers to before Systems Functional Performance Testing. Pre-Functional Checklists augment and are combined with the manufacturer's startup checklist and the Contractor's Quality Control checklists.
- I. Seasonal Functional Performance Testing: a test or tests that are deferred until the system will experience conditions closer to their design conditions.
- J. VA: Includes the Contracting Officer, Resident Engineer, or other authorized representative of the Department of Veterans Affairs.
- K. TAB: Testing, Adjusting, and Balancing.

#### **1.6 SYSTEMS TO BE COMMISSIONED**

- A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems will be commissioned as part of this project:

1. Facility exterior closure (Division 7 and Division 8)
  - a. Roofs (Asphalt shingles, slate shingles, wood shingles, clay roof tiles, built-up bituminous, modified bituminous, EPDM, PVC, fluid-applied, sprayed polyurethane, flashing & sheet metal, metal roofing, roof specialties, and roof accessories)
  - b. Exterior Insulation and Finish Systems (EIFS)
  - c. Curtain Wall Systems (Mullions, glazing, and sealing)
  - d. Exterior Doors (Revolving, glass leaf, emergency exit, and service)
  - e. Exterior Windows (Aluminum, steel, glazing, storm)
  - f. Louvers and Vents
  - g. Sealants (Caulking, mechanical seals, and wind and vapor barriers)
2. Fire Suppression (Division 21)
  - a. Fire Protection System (Fire pump, jockey pump, fire pump automatic transfer switch/controller, Wet-pipe fire suppression, Dry-pipe fire suppression, Pre-action fire suppression, dry system air compressors and motors, and clean agent fire suppression).
3. Plumbing (Division 22)
  - a. Domestic Hot Water systems (Domestic water heaters, steam-to-hot water converters, hot water circulating pumps and motors, controls, combustion burners/fans/motors).
  - b. Domestic Water Booster Pumps (Controls, piping, compression tanks, pumps, motors, and Variable Speed Drives).
  - c. Sewage Ejection Pumps (Sump level controls, pump alternator, alarms and alarm panel, pumps and motors).
4. HVAC (Division 23)
  - a. Air Handling Systems (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
  - b. Heating Hot Water Systems (Boilers, controls, instrumentation and gages, flues, heating water pumps and motors, Variable Speed Drives, mixing valves).

- c. Condensate Return Systems (Condensate receivers and transfer pumps, motors, controls, pump alternator, alarms and instrumentation, deaerators, boiler feed pumps and motors, safeties).
  - d. Chilled Water Systems (Chilled water pumps and motors, Variable Speed Drives, chiller motor/compressor, controls, instrumentation and safeties, isolation valves, blending valves, side stream water cleaners/scrubbers/filters).
  - e. Condenser Water Systems for Chillers (Condenser water pumps and motors, Variable Speed Drives, cooling tower fans, cooling tower sump level controls, open-circuit water treatment system, water treatment injection pumps and motors, water treatment controls, cooling tower basin heaters and controls, side stream water cleaners/scrubbers/filters, tower bypass valves).
  - f. Exhaust Fans (Fan, motor, Variable Speed Drives, controls and safeties).
  - g. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit controller hardware and software, all sequences of operation, system accuracy and response time).
5. Electrical (Division 26)
- a. Utility Service Entrance Switchgear (Fuses and circuit breaker settings, metering, mimic diagram, gages, and controls).
  - b. Normal Power Distribution Systems (Grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
  - c. Life Safety Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
  - d. Critical Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).
  - e. Essential Equipment Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).

- f. Lighting Controls (Control system hardware and software, scene settings, zone settings, occupancy sensor interface, and unoccupied cycle control).
- g. Uninterruptible Power Supply Systems and UPS Power Distribution Systems (Battery chargers, static and dynamic power generators - i.e. inverters, MG sets, metering and controls, system power displays, and distribution panel circuit breakers).
- 6. Communications (Division 27)
  - a. Facility Telecommunications and Data Distribution Systems.
- 7. Electronic Safety and Security (Division 28)
  - a. Fire Detection and Alarm (Master panel and software, addressable units - i.e. pull stations, flow detectors, heat detectors, etc., controls and alarm functions, horns/bells/door releases and other output devices, and fire command center functions - stairwell communications, stairwell pressurization fan start, mechanical systems shutdowns).
- 8. Site Utility Systems (Division 31)
  - a. Sanitary Sewage Lift Stations (Lift station sump or tank level controls, pump alternator, alarms and alarm panel, pumps and motors).
  - . Storm Drainage Pump Systems (Sump level controls, pump alternator, alarms and alarm panel, pumps and motors).

#### **1.7 COMMISSIONING TEAM**

##### **A. Members Appointed by Contractor:**

- 1. Contractor: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
- 2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

##### **B. Members Appointed by VA:**

- 1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to

implement the commissioning process. The VA will engage the CxA under a separate contract.

2. Representatives of the facility user and operation and maintenance personnel.
3. Architect and engineering design professionals.

#### **1.8 VA'S COMMISSIONING RESPONSIBILITIES**

- A. Appoint an individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
  1. Coordination meetings.
  2. Training in operation and maintenance of systems, subsystems, and equipment.
  3. Testing meetings.
  4. Witness and assist in Systems Functional Performance Testing.
  5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

#### **1.9 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES**

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
  1. Participate in commissioning coordination meetings.
  2. Conduct operation and maintenance training sessions in accordance with approved training plans.

3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

#### **1.10 COMMISSIONING AGENT'S RESPONSIBILITIES**

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance

- training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
  - F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
  - G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
  - H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
  - I. Witness selected systems startups.
  - J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
  - K. Witness and document Systems Functional Performance Testing.
  - L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
  - M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.
  - N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
  - O. Prepare commissioning Field Observation Reports.
  - P. Prepare the Final Commissioning Report.
  - Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for

recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.

- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

#### **1.11 COMMISSIONING DOCUMENTATION**

- A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
  2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
  3. Identification of systems and equipment to be commissioned.
  4. Schedule of Commissioning Coordination meetings.
  5. Identification of items that must be completed before the next operation can proceed.
  6. Description of responsibilities of commissioning team members.
  7. Description of observations to be made.
  8. Description of requirements for operation and maintenance training.
  9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
  10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
  11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
  12. Preliminary Systems Functional Performance Test procedures.
- B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and



interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. Name and identification code of tested system.
2. Test number.
3. Time and date of test.
4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
5. Dated signatures of the person performing test and of the witness, if applicable.
6. Individuals present for test.
7. Observations and Issues.
8. Issue number, if any, generated as the result of test.

- C. Pre-Functional Checklists: The Commissioning Agent will prepare *Pre-Functional Checklists*. *Pre-Functional Checklists shall be completed* and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check *Pre-Functional Checklists* to verify accuracy and readiness for testing. Inaccurate or incomplete *Pre-Functional Checklists* shall be returned to the Contractor for correction and resubmission.
- D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The

documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.

F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating an Commissioning Issues Log Entry:

- a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
- b. Assign a descriptive title for the issue.
- c. Identify date and time of the issue.
- d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
- e. Identify system, subsystem, and equipment to which the issue applies.
- f. Identify location of system, subsystem, and equipment.
- g. Include information that may be helpful in diagnosing or evaluating the issue.
- h. Note recommended corrective action.
- i. Identify commissioning team member responsible for corrective action.
- j. Identify expected date of correction.
- k. Identify person that identified the issue.

2. Documenting Issue Resolution:

- a. Log date correction is completed or the issue is resolved.
- b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.

- c. Identify changes to the Contract Documents that may require action.
  - d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
  - e. Identify person(s) who corrected or resolved the issue.
  - f. Identify person(s) verifying the issue resolution.
- G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:
- 1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
  - 2. Commissioning plan.
  - 3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
  - 4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
  - 5. Commissioning Issues Log.
  - 6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.
- H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.
  2. Completed Systems Functional Performance Test Procedures for off season test(s).
  3. Documentation that unresolved system performance issues have been resolved.
  4. Updated Commissioning Issues Log, including status of unresolved issues.
  5. Identification of potential Warranty Claims to be corrected by the Contractor.
- I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
  2. Reference to Final Commissioning Plan.
  3. Reference to Final Commissioning Report.
  4. Approved Operation and Maintenance Data as submitted by the Contractor.

#### **1.12 SUBMITTALS**

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:
1. The Commissioning Team: A list of commissioning team members by organization.
  2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
  3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.

4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
  5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
  6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
  7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.

- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Resident Engineer with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
  - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
  - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

#### **1.13 COMMISSIONING PROCESS**

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.
- C. Within 30 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning

Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

#### **1.14 QUALITY ASSURANCE**

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

#### **1.15 COORDINATION**

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor will work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.

- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.
- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

## **PART 2 - PRODUCTS**

### **2.1 TEST EQUIPMENT**

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and when dropped or damaged. Calibration tags shall be affixed or certificates readily available.



**PART 3 - EXECUTION****3.1 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS**

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
  - a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
  - b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
  - a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
  - b. The full startup plan shall at a minimum consist of the following items:
    - 1) The Pre-Functional Checklists.
    - 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
    - 3) The manufacturer's normally used field checkout sheets.

a) The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.

b) The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

### 3. Sensor and Actuator Calibration

a. All field installed temperature, relative humidity, CO<sub>2</sub> and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.

b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.

### 4. Execution of Equipment Startup

a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.

b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.

c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.

d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

### **3.2 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP**

A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.
- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

### **3.3 PHASED COMMISSIONING**

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

### **3.4 TRENDING AND ALARMS**

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
  - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
  - 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from

the operator or maintenance personnel within a normal work shift, and not immediate action.

3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.
- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Resident Engineer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:
  1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the Resident Engineer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the Resident Engineer, prior to the execution of Systems Functional Performance Testing.

2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
OA Temperature	AI	15 Min	24 hours	3 days	N/A		

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
RA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Humidity	AI	15 Min	24 hours	3 days	P	>60% RH	10 min
Mixed Air Temp	AI	None	None	None	N/A		
SA Temp	AI	15 Min	24 hours	3 days	C	±5°F from SP	10 min
Supply Fan Speed	AI	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AI	15 Min	24 hours	3 days	N/A		
RA Pre-Filter Status	AI	None	None	None	N/A		
OA Pre-Filter Status	AI	None	None	None	N/A		
After Filter Status	AI	None	None	None	N/A		
SA Flow	AI	15 Min	24 hours	3 days	C	±10% from SP	10 min
OA Supply Temp	AI	15 Min	24 hours	3 days	P	±5°F from SP	10 min
RA Supply Temp	AI	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
RA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
Initial UVC Intensity (%)	AI	None	None	None	N/A		
Duct Pressure	AI	15 Min	24 hours	3 days	C	±25% from SP	6 min
CO2 Level	AI	15 Min	24 hours	3 days	P	±10% from SP	10 min
Supply Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Return Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 Min
High Static Status	DI	COV	24 hours	3 days	P	True	1 min
Fire Alarm Status	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 1	DI	COV	24 hours	3 days	C	True	10 min
Freeze Stat Level 2	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 3	DI	COV	24 hours	3 days	P	True	1 min
Fire/Smoke Damper Status	DI	COV	24 hours	3 days	P	Closed	1 min
Emergency AHU Shutdown	DI	COV	24 hours	3 days	P	True	1 min
Exhaust Fan #1 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan #2 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan #3 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
OA Alarm	DI	COV	24 hours	3 days	C	True	10 min
High Static Alarm	DI	COV	24 hours	3 days	C	True	10 min
UVC Emitter Alarm	DI	COV	24 hours	3 days	P	True	10 min
CO2 Alarm	DI	COV	24 hours	3 days	P	True	10 min
Power Failure	DI	COV	24 hours	3 days	P	True	1 min
Supply Fan Speed	AO	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AO	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AO	15 Min	24 hours	3 days	N/A		

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Supply Fan S/S	DO	COV	24 hours	3 days	N/A		
Return Fan S/S	DO	COV	24 hours	3 days	N/A		
Fire/Smoke Dampers	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
AHU Energy	Calc	1 Hour	30 day	N/A	N/A		

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Air Flow	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Local Set-point	AI	15 Min	12 hours	3 days	M	±10°F from SP	60 min
Space Humidity	AI	15 Min	12 hours	3 days	P	> 60% RH	5 min
Unoccupied Override	DI	COV	12 hours	3 days	M	N/A	12 Hours
Refrigerator Alarm	DI	COV	12 hours	3 days	C	N/A	10 min



Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Damper Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		

4-Pipe Fan Coil Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Pre-Filter Status	AI	None	None	None	M	> SP	1 hour
Water Sensor	DI	COV	12 hours	3 days	M	N/A	30 Min
Cooling Coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Fan Coil ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

<b>2-Pipe Fan Coil Unit Trending and Alarms</b>							
<b>Point</b>	<b>Type</b>	<b>Trend Interval</b>	<b>Operational Trend Duration</b>	<b>Testing Trend Duration</b>	<b>Alarm Type</b>	<b>Alarm Range</b>	<b>Alarm Delay</b>
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Pre-Filter Status	AI	None	None	None	M	> SP	1 hour
Water Sensor	DI	COV	12 hours	3 days	M	N/A	30 Min
Cooling Coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Fan Coil ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

<b>Unit Heater Trending and Alarms</b>							
<b>Point</b>	<b>Type</b>	<b>Trend Interval</b>	<b>Operational Trend Duration</b>	<b>Testing Trend Duration</b>	<b>Alarm Type</b>	<b>Alarm Range</b>	<b>Alarm Delay</b>
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Heating Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Unit Heater ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Domestic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Domestic HW Setpoint WH-1	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Setpoint WH-2	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	C	> 135 °F	10 Min
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	P	±5°F from SP	10 Min
Dom. Circ. Pump #1 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #2 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Dom. Circ. Pump #2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Domestic HW Start/Stop	DO	COV	12 Hours	3 days	N/A		

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
System HWS Temperature	AI	15 min	12 hours	3 days	C	±5°F from SP	10 Min
System HWR Temperature	AI	15 min	12 hours	3 days	M	±15°F from SP	300 Min
HX-1 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
HX-2 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Leaving Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
System Flow (GPM)	AI	15 min	12 hours	3 days	N/A		
System Differential Pressure	AI	15 min	12 hours	3 days	P	±10% from SP	8 Min
				3 days			
HW Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 1 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 2 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station Bypass Valve Position	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HW Pump 2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HWR #1 Valve	DO	COV	12 Hours	3 days	N/A		

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
HWR #2 Valve	DO	COV	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Chiller 1 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 1 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 2 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Decoupler Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Secondary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Primary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Secondary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Secondary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min
Chiller 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 2 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 2 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 2 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min

Chilled Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Refrigerant Detector	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Exhaust Fan Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Emergency Shutdown	DI	COV	12 Hours	3 days	P	True	1 Min
Primary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Chiller 2 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 2 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Refrigerant Exhaust Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		

Condenser Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Chiller 1 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 °F	10 Min
Cooling Tower 2 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 °F	10 Min
Condenser Water Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Condenser Water Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Outdoor Air Wet Bulb	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Cooling Tower 1 Basin Heat	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 1 Heat Trace	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min



Condenser Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Cooling Tower 2 Basin Heat	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Heat Trace	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Chiller 2 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Chiller 1 Condenser Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		



Hot Water Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Outside Air Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Hot Water Supply Temperature	AI	15 Minutes	12 Hours	3 days	P	±5 °F from SP	10 Min
Hot Water Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	C	±5% from SP	10 Min
Lead Boiler	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 1 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 1 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 2 Enable	DI	COV	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Boiler 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 2 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 2 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Combustion Dampers Open	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Secondary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Secondary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Primary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Hot Water System Enable	DO	COV	12 Hours	3 days	N/A		
Combustion Dampers Command	DO	COV	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the Resident Engineer and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative

constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

### 3.5 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.
- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about

equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

- D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:
1. System and equipment or component name(s)
  2. Equipment location and ID number
  3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment.
  4. Date
  5. Project name
  6. Participating parties
  7. A copy of the specification section describing the test requirements
  8. A copy of the specific sequence of operations or other specified parameters being verified
  9. Formulas used in any calculations
  10. Required pretest field measurements
  11. Instructions for setting up the test.
  12. Special cautions, alarm limits, etc.
  13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
  14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
  15. A section for comments.
  16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe

performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.

1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.



- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.
- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance

Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.

- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

### **3.6 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS**

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.
- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.
1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
  2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
  3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
  4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
    - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the

Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.

- b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.
5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
- a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
  - b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
  - c. The Commissioning Agent will document the resolution process.
  - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.
- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing

defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
3. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
4. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

### **3.7 DEFERRED TESTING**

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests

shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

### **3.8 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS**

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Resident Engineer, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:
1. Review the Contract Documents.
  2. Review installed systems, subsystems, and equipment.
  3. Review instructor qualifications.
  4. Review instructional methods and procedures.
  5. Review training module outlines and contents.
  6. Review course materials (including operation and maintenance manuals).
  7. Review and discuss locations and other facilities required for instruction.

8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
  9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
  2. Qualification Data: Submit qualifications for facilitator and/or instructor.
  3. Attendance Record: For each training module, submit list of participants and length of instruction time.
  4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
  5. Demonstration and Training Videotapes: Submit two copies within seven days of end of each training module.
    - a. Identification: On each copy, provide an applied label with the following information:
      - 1) Name of Project.
      - 2) Name and address of photographer
      - 3) Name of Contractor.
      - 4) Date videotape was recorded.
      - 5) Description of vantage point, indicating location, direction (by compass point), and elevation or story of construction.
  6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.
- D. QUALITY ASSURANCE
1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program

similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.

2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. COORDINATION

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. INSTRUCTION PROGRAM

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
  - a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
  - b. Intrusion detection systems.
  - c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.
  - d. Medical equipment, including medical gas equipment and piping.
  - e. Laboratory equipment, including laboratory air and vacuum equipment and piping.
  - f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
  - g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
  - h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.

- i. switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
  - j. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
  - K. Lighting equipment and controls.
  - l. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
  - m. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.
- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
- 1. Basis of System Design, Operational Requirements, and Criteria:  
Include the following:
    - a. System, subsystem, and equipment descriptions.
    - b. Performance and design criteria if Contractor is delegated design responsibility.
    - c. Operating standards.
    - d. Regulatory requirements.
    - e. Equipment function.
    - f. Operating characteristics.
    - g. Limiting conditions.
    - h. Performance curves.
  - 2. Documentation: Review the following items in detail:
    - a. Emergency manuals.
    - b. Operations manuals.
    - c. Maintenance manuals.
    - d. Project Record Documents.
    - e. Identification systems.
    - f. Warranties and bonds.
    - g. Maintenance service agreements and similar continuing commitments.
  - 3. Emergencies: Include the following, as applicable:
    - a. Instructions on meaning of warnings, trouble indications, and error messages.



- b. Instructions on stopping.
  - c. Shutdown instructions for each type of emergency.
  - d. Operating instructions for conditions outside of normal operating limits.
  - e. Sequences for electric or electronic systems.
  - f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
- a. Startup procedures.
  - b. Equipment or system break-in procedures.
  - c. Routine and normal operating instructions.
  - d. Regulation and control procedures.
  - e. Control sequences.
  - f. Safety procedures.
  - g. Instructions on stopping.
  - h. Normal shutdown instructions.
  - i. Operating procedures for emergencies.
  - j. Operating procedures for system, subsystem, or equipment failure.
  - k. Seasonal and weekend operating instructions.
  - l. Required sequences for electric or electronic systems.
  - m. Special operating instructions and procedures.
5. Adjustments: Include the following:
- a. Alignments.
  - b. Checking adjustments.
  - c. Noise and vibration adjustments.
  - d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:
- a. Diagnostic instructions.
  - b. Test and inspection procedures.
7. Maintenance: Include the following:
- a. Inspection procedures.
  - b. Types of cleaning agents to be used and methods of cleaning.
  - c. List of cleaning agents and methods of cleaning detrimental to product.
  - d. Procedures for routine cleaning
  - e. Procedures for preventive maintenance.
  - f. Procedures for routine maintenance.
  - g. Instruction on use of special tools.
8. Repairs: Include the following:

- a. Diagnosis instructions.
- b. Repair instructions.
- c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
- d. Instructions for identifying parts and components.
- e. Review of spare parts needed for operation and maintenance.

H. Training Execution:

1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
2. Instruction:
  - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
  - b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
    - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
    - 2) The VA will furnish an instructor to describe VA's operational philosophy.
    - 3) The VA will furnish the Contractor with names and positions of participants.
3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of **an oral, or a written**, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

## I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

----- END -----

**SECTION 02 41 00**  
**DEMOLITION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

**1.2 RELATED WORK:**

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: T-35 Triple Wide Trailer.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Asbestos Removal: Section 02 82 13.41, ASBESTOS ABATEMENT for TOTAL DEMOLITION PROJECT.
- F. Lead Paint: Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
- G. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- H. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.
- I. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

**1.3 PROTECTION:**

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide

- overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
  - F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
    - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
    - 2. Maintain at least one stairway in each structure in usable condition to highest remaining floor. Keep stairway free of obstructions and debris until that level of structure has been removed.
    - 3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
    - 4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
  - G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
  - H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
  - I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

**1.4 UTILITY SERVICES:**

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

**PART 2 - PRODUCTS (NOT USED)****PART 3 - EXECUTION****3.1 DEMOLITION:**

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
  - 1. As required for installation of new utility service lines.
  - 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer.

When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

**3.2 CLEAN-UP:**

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

- - - E N D - - -

**SECTION 02 82 13.41****ASBESTOS ABATEMENT FOR TOTAL DEMOLITION PROJECTS**

1. These specifications provide general guidance to personnel related to designing/implementing and executing the work required for a demolition project. Each demolition project will be a unique situation and therefore must be tailored for that project. This specification incorporates current regulatory requirements and current best abatement practices, procedures and technology. The Architect/Engineer and/or the Industrial Hygiene consultants may provide additional specification additions or deletions to this specification that, in their professional judgment, will ensure a safe and effective approach to a specific abatement project while maintaining compliance with applicable regulations and VA policy. Any changes must be clearly marked on/attached to this document prior to finalization of the specification so that the changes will be adequately considered in the review process by the VA.
2. These specifications are to be used in conjunction with asbestos abatement contractor selection criteria; special instructions package; and general construction provisions.
3. Paragraphs that are not preceded by a number code are indented as instructions to the specifications writer and identified by the notation "Spec Writer Notes". These paragraphs must be deleted from the final document.
4. Within the text of the specifications, there may be optional procedures which the specification writer could include in the final specification. Procedures which are not chosen must be deleted by the specification writer. Optional text is shown by the notation.
5. The specification writer, VPIH/CIH, CPIH/CIH, and A/E must be aware of and read the AEQA 10-95 since it details common errors in specification and contract documents for asbestos project. This would be especially helpful if a survey is being conducted prior to an abatement project. A full AHERA survey of the facility would be needed prior to renovation activities, however, if demolition of the facility is planned, a NESHAP survey of the facility would need to be performed.
6. Other issues that may have a significant impact on the total demolition project is the presence of perchloric acid hoods/systems, lead based paint, and/or soil contamination present in the VA. These issues will have to be addressed prior to the demolition work beginning. The requirements for dealing with these items must be detailed in this or a separate specification. These potential issues must be addressed/evaluated prior to the demolitions or any other issues particular to that VA building.



**EPA NESHAP - REGULATED ASBESTOS CONTAINING MATERIALS (RACM)**

EPA requires in their NESHAP Standard at 40 CFR Part 61 - Subpart M that all RACM be removed from a facility undergoing renovation/demolition. If total demolition is being done, the building and everything in it will be affected. EPA considers friable asbestos; Category I and Category II material that is or will become friable to be RACM. Therefore, a thorough inspection is required under NESHAP to inspect for and evaluate all asbestos in a building to determine if it is or will become RACM. If the facility has a current inspection, as required by the VA, and the inspection is considered adequate for total demolition of the building, that inspection may be used. The adequacy of previous asbestos inspection(s) is to be determined by the EPA/State certified Project Designer. However, the total demolition of the building will open walls, chases, etc. that may have hidden asbestos. There may be a need for an intrusive/partial intrusive survey to determine locations of hidden asbestos.

ACM - Any material containing more than 1% asbestos as determined by using the method specified in EPA 40 CFR part 763, Subpart E, Appendix E, Section 1, Polarized Light Microscopy.

Demolition - means the wrecking or taking out of any load supporting structural member of a facility together with any related handling operations or the intentional burning of a facility.

VA Total Demolition - means a building or a substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Friable asbestos is defined as: any material containing more than 1% asbestos as determined by polarized light microscopy (PLM) that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure. This definition would include any pipe, tank, boiler or fittings containing asbestos from any thermal system insulation or any surfacing application of asbestos for fireproofing, acoustical or decoration purpose.

Category I non-friable ACM is defined as: packings, gaskets, resilient floor coverings, and asphalt roofing materials containing more than 1% asbestos.

Category I non-friable materials in good condition which are still flexible/bendable can typically stay with the building if a demolition is done, including implosion. Floor tile and roofing materials are examples of Category I materials. In the VA buildings, they are usually in excellent condition and can remain with the building during demolition. If the Building demolition materials are going to be recycled, the Category I materials must be removed from the building prior to demolition activities. If these materials are rendered friable during the demolition, they must be removed prior to the demolition work affecting them.

Category II non-friable material is defined as: any material, excluding Category I, containing more than 1% asbestos.

By definition, Category II materials are not resilient. Transite is a typical Category II material. Any Category material that is, or will become friable during demolition, must be removed prior to demolition activities. Therefore, most any Category II material such as transite materials must be removed prior to demolition.

The above mentioned inspection must locate, classify, and document the NESHAP status of each ACM. Any ACM that is considered RACM must be removed prior to demolition.

**SECTION 02 82 13.41**  
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## PART 1 - GENERAL

### 1.1 SUMMARY OF THE WORK

#### 1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions, Asbestos Abatement, Demolition, Accident Prevention (FAR 52.236-13) and other Division 01, GENERAL REQUIREMENTS specifications, shall apply to the work of this section. Prevailing wage requirements pursuant to the Davis-Bacon Act shall apply to this work. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, coordination with other work and the phasing of the work. In the event the Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply.

Any actions taken by the Abatement Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Abatement Contractor.

#### 1.1.2 EXTENT OF WORK

- A. This work will be asbestos abatement prior to the total demolition of the facility as indicated by the scope of work. RACM discovered during total demolition is also within the scope of this specification. The extent of the abatement is for informational purposes only and is based on the best information available at the time of the specification preparation. The Abatement Contractor shall satisfy themselves as to the extent of the work. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.
- B. Removal, clean-up and disposal of regulated asbestos containing materials (RACM) and asbestos contaminated elements shall be conducted in approved regulated areas in all areas prior to the beginning of demolition. Any RACM discovered during demolition activity shall be cause for stopping the work. The Demolition Contractor's personnel shall attend an on-site training session related to the types of asbestos at the site and shall not disturb the ACM if found during their work.  
No abatement work shall begin in any area unless the Abatement Contractor/Competent Person/VA Representative agreed that all asbestos work requirements as stipulated in the specification have been met. Attachment #4 must be filled out for each abatement area.

#### 1.1.3 RELATED WORK

- A. Section 02 82 13.41, ASBESTOS ABATEMENT FOR TOTAL DEMOLITION PROJECTS.

#### 1.1.4 TASKS

The work tasks are summarized briefly as follows:

- A. Asbestos abatement of RACM as required by EPA NESHAP prior to demolition. An EPA/State certified Project Designer must provide a site-specific specification for the asbestos abatement.

- B. Asbestos abatement and clean-up of the asbestos containing debris as indicated in the scope of work. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, work-site preparation/isolation, accident prevention, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.
- C. Demolition activities including demolition, clean-up and disposal of building materials, record keeping, security, monitoring, and inspections conducted in accordance with all applicable laws and this specification. A Demolition Plan, developed by a Professional Engineer, meeting the requirements of 29 CFR 1926.850(a) must be provided.

#### 1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES

- A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.
- B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedure. VA Design and Construction Procedure drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action.

#### 1.2 STOP ABATEMENT ORDER

- A. If the Contracting Officer; their field representative; (the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as it is practical. The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

- A. Airborne PCM analysis results equal to or greater than 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
- B. Breach or break in regulated area containment barrier(s);
- C. Less than -0.02" WCG pressure in the regulated area;
- D. Serious injury/death at the site;
- E. Fire/safety emergency at the site;
- F. Respiratory protection system failure;
- G. Power failure or loss of wetting agent; or
- H. Any visible emissions observed outside the regulated area.

### 1.3 DEFINITIONS

#### 1.3.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

#### 1.3.2 GLOSSARY:

**Abatement** - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition and renovation activities related to asbestos containing materials (ACM).

**Aerosol** - Solid or liquid particulate suspended in air.

**Adequately wet** - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

**Aggressive method** - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

**Aggressive sampling** - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

**AHERA** - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

**Aircell** - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

**Air monitoring** - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air. For personal samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis. NIOSH Method 7402 can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

**Air sample filter** - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

**Amended water** - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

**Asbestos** - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.



**Asbestos Hazard Abatement Plan (AHAP)** - Asbestos work procedures required to be submitted by the contractor before work begins.

**Asbestos-containing material (ACM)** - Any material containing more than one percent of asbestos.

**Asbestos contaminated elements (ACE)** - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

**Asbestos-contaminated soil (ACS)** - Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

**Asbestos-containing waste (ACW) material** - Asbestos-containing material or asbestos contaminated objects requiring disposal.

**Asbestos Project Monitor** - Some states require that any person conducting asbestos abatement clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

**Asbestos waste decontamination facility** - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

**Authorized person** - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

**Authorized visitor** - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA0..

**Barrier** - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.

**Containment Barrier** - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

**Critical Barrier** - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

**Primary Barrier** - Plastic barriers placed over critical barriers and exposed directly to abatement work.

**Secondary Barrier** - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

**Breathing zone** - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

**Bridging encapsulant** - An encapsulant that forms a layer on the surface of the ACM.

**Building/facility owner** - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

**Bulk testing** - The collection and analysis of suspect asbestos containing materials.

**Certified Industrial Hygienist (CIH)** - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

**Class I asbestos work** - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

**Class II asbestos work** - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but

is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.  
**Clean room/Changing room** - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

**Clearance sample** - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).

**Closely resemble** - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

**Competent person** - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

**Contractor's Professional Industrial Hygienist (CPIH/CIH)** - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may be a certified industrial hygienist (CIH).

**Count** - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

**Crawl space** - An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

**Decontamination area/unit** - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

**Demolition** - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

**VA Total** - means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

**Disposal bag** - Typically 6 mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

**Disturbance** - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

**Drum** - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

**Employee exposure** - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

**Encapsulant** - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

**Encapsulation** - Treating ACM with an encapsulant.

**Enclosure** - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

**Equipment room** - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

**Fiber** - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

**Fibers per cubic centimeter (f/cc)** - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

**Filter** - Media used in respirators, vacuums, or other machines to remove particulate from air.

**Firestopping** - Material used to close the open parts of a structure in order to prevent a fire from spreading.

**Friable asbestos containing material** - Any material containing more than one (1) percent or asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

**Glovebag** - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

**High efficiency particulate air (HEPA) filter** - An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

**HEPA vacuum** - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

**Homogeneous area** - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

**HVAC** - Heating, Ventilation and Air Conditioning

**Industrial hygienist (IH)** - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

**Industrial hygienist technician (IH Technician)** - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

**Intact** - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

**Lockdown** - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

**National Emission Standards for Hazardous Air Pollutants (NESHAP)** - EPA's rule to control emissions of asbestos to the environment (40 CFR Part 61, Subpart M).

**Negative initial exposure assessment** - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that

employee exposure during an operation is expected to be consistently below the PEL.

**Negative pressure** - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

**Negative pressure respirator** - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

**Non-friable ACM** - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

**Organic vapor cartridge** - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

**Outside air** - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

**Owner/operator** - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

**Penetrating encapsulant** - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

**Personal sampling/monitoring** - Representative air samples obtained in the breathing zone for one or workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

**Personal protective equipment (PPE)** - equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, and respirators.

**Permissible exposure limit (PEL)** - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the eight (8) hour time weighted average PEL is 0.1 fibers per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit is 1.0 fibers per cubic centimeter (1 f/cc).

**Pipe tunnel** - An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, or asbestos-contaminated soil.

**Polarized light microscopy (PLM)** - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

**Polyethylene sheeting** - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, flame retardant per NFPA 241.

**Positive/negative fit check** - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator respectively.

**Presumed ACM (PACM)** - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (b).

**Professional IH** - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on

management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH) or Contractor's PIH (CPIH/CIH).

**Project designer** - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B) (5).

**Assigned Protection factor** - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

**Qualitative fit test (QLFT)** - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

**Quantitative fit test (QNFT)** - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

**Regulated area** - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

**Regulated ACM (RACM)** - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

**Removal** - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

**Renovation** - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

**Repair** - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

**Shower room** - The portion of the PDF where personnel shower before leaving the regulated area.

**Supplied air respirator (SAR)** - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-1989.

**Surfacing ACM** - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

**Surfactant** - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

**Thermal system ACM** - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

**Transmission electron microscopy (TEM)** - A microscopy method that can identify and count asbestos fibers.

**VA Professional Industrial Hygienist (VPIH/CIH)** - The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH, and may be a Certified Industrial Hygienist (CIH).

**VA Representative** - The VA official responsible for on-going project work.  
**Visible emissions** - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

**Waste/Equipment decontamination facility (W/EDF)** - The area in which equipment is decontaminated before removal from the regulated area.

**Waste generator** - Any owner or operator whose act or process produces asbestos-containing waste material.

**Waste shipment record** - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

**Wet cleaning** - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

### 1.3.3 REFERENCED STANDARDS ORGANIZATIONS:

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses may be subject to change.

- A. VA Department of Veterans Affairs  
810 Vermont Avenue, NW  
Washington, DC 20420
- B. CFR Code of Federal Regulations  
Government Printing Office  
Washington, DC 20420
- C. EPA Environmental Protection Agency  
401 M St., SW  
Washington, DC 20460  
202-382-3949
- D. MIL-STD Military Standards/Standardization Division  
Office of the Assistant Secretary of Defense  
Washington, DC 20420
- E. NEC National Electrical Code (by NFPA)
- F. NEMA National Electrical Manufacturer's Association  
2101 L Street, N.W.  
Washington, DC 20037
- G. NFPA National Fire Protection Association  
1 Batterymarch Park  
P.O. Box 9101  
Quincy, MA 02269-9101  
800-344-3555
- H. OSHA Occupational Safety and Health Administration  
U.S. Department of Labor  
Government Printing Office  
Washington, DC 20402
- I. DOT Department of Transportation  
Washington, DC 20590

#### **1.4 APPLICABLE CODES AND REGULATIONS**

##### **1.4.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS:**

- A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.
- B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specification exists, the most stringent requirement(s) shall be utilized.
- C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the Abatement Contractor's office area/clean room.

##### **1.4.2 ABATEMENT CONTRACTOR RESPONSIBILITY:**

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE) including respiratory protection including respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

##### **1.4.3 FEDERAL REQUIREMENTS:**

Federal requirements which govern various aspects of asbestos abatement include, but are not limited to, the following regulations:

- A. Occupational Safety and Health Administration (OSHA)
  - 1. Title 29 CFR 1926 - Construction Standard Requirements - Demolition Work
  - 2. Title 29 CFR 1910.38(a); (b) - Emergency Action Plan
  - 3. Title 29 CFR 1910.132 - Personal Protective Equipment
  - 4. Title 29 CFR 1910.20 - Access to Employee Exposure and Medical Records
  - 5. Title 29 CFR 1910.1200 - Hazard Communication
  - 6. Title 29 CFR 1910.151 - Medical and First Aid
- B. Environmental Protection Agency (EPA)
  - 1. Title 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
  - 2. Title 40 CFR 763 - Asbestos Hazard Emergency Response Act (AHERA) and Asbestos School Hazard Abatement Reauthorization Act (ASHARA).

**1.4.6 PERMITS/LICENSES:**

The Abatement Contractor shall apply for and have on-site all required permits and licenses to perform abatement work as required by Federal, State, and Local regulations.

**1.4.7 POSTING AND FILING OF REGULATIONS:**

Maintain one (1) copy of all applicable federal, state, and local regulations. The regulations will be kept in the Abatement Contractor's office for access. If required, the Contractor shall comply with all applicable State licensing requirements.

**1.4.8 VA RESPONSIBILITIES:**

Prior to commencement of work:

- A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment, and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**
- B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

**1.4.9 SITE SECURITY**

- A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.
- B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the VA Contracting Officer or VA Representative using the most expeditious means.
- C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
- D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which may result in a flame hazard, fire retardant poly sheeting must be used.
- E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect



adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.

- F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.
- G. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police should be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

#### **1.4.10 EMERGENCY ACTION PLAN AND ARRANGEMENTS**

- A. An Emergency Action Plan shall be developed by prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a); (b).
- B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
- C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
- D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.
- E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
  - 1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
  - 2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.
- F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
- G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.
- H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

**1.4.11 ACCIDENT PREVENTION**

- A. The Abatement Contractor shall provide and maintain a work environment and procedures which will safeguard the public and VA staff personnel, property, materials, supplies, and equipment which may be adjacent to the Abatement Contractor's regulated areas. The Abatement Contractor will avoid interruptions of VA operations so the project will be completed on schedule.
- B. While performing abatement activities, the Abatement Contractor shall provide all/any required safety barricades, signs, and signal lights. The Abatement Contractor shall comply with all applicable standards related to abatement operations as mandated by OSHA/EPA/State Standards. The Abatement Contractor shall provide a copy of and comply with the pertinent provisions of the latest version of the U.S. Army Corps of Engineers Safety and Health Requirements Manual, EM 385-1-1.
- C. Whenever the Contracting Officer (CO) becomes aware of any noncompliance with these requirements or any condition which poses a serious or imminent danger to the health or safety of the public or VA patients/personnel, the CO shall notify the Abatement Contractor's Competent Person orally, with written confirmation and request immediate corrective action(s) be taken to abate the noncompliant condition. This notice, when delivered to the Abatement Contractor or the Contractor's representative, shall be deemed sufficient notice of noncompliance and that corrective action is required. The Abatement Contractor shall take corrective action immediately upon receipt of the oral/written notice.  
If the Abatement Contractor fails or refuse to promptly take corrective action, the CO has the option to issue an order to stop all or part of the work until correction actions have been taken. The Abatement Contractor shall have no entitlement to any equitable adjustment of the contract price or extension of the performance schedule based on any stop work order issued under this clause.
- D. The Abatement Contractor shall include the provisions of 1.4.11 in any subcontractor agreement.
- E. The Abatement Contractor shall submit a written plan for implementing 1.4.11. The plan shall include an analysis of any significant hazards to life, limb, and property inherent to abatement work and a plan for controlling these hazards.
- F. The Resident Engineer or other designated VA employee, if designated by the CO, shall serve as the Safety Officer and has authority to enforce the Accident Prevention requirements.

**1.4.12 PRE-CONSTRUCTION MEETING**

Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPCIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

- A. Proof of Contractor licensing.
- B. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.

- C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
- D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
- E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
- F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
- G. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project.
  - 1. Regulated area preparation procedures;
  - 2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
  - 3. Decontamination area set-up/layout and decontamination procedures for employees;
  - 4. Abatement methods/procedures and equipment to be used; and
  - 5. Personal protective equipment to be used.
- H. At this meeting the Contractor shall provide all submittals as required.
- I. Procedures for handling, packaging and disposal of asbestos waste.
- J. Emergency Action Plan and Contingency Plan Procedures.

## **1.5 ABATEMENT PROJECT COORDINATION**

Following are the minimum personnel necessary for coordination of the abatement work.

### **1.5.1 PERSONNEL**

- A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.
- B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; social security number; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.
- C. Minimum qualifications for Contractor and assigned personnel are:
  - 1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of federal (and state as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.

2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
3. The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

All personnel should be in compliance with OSHA construction safety training as applicable and submit certification.

## **1.6 WORKER PROTECTION**

### **1.6.1 TRAINING OF ABATEMENT PERSONNEL**

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site. The OSHA Construction Safety 10 Hour course shall be required for all on-site contractors' personnel.

### **1.6.2 PERSONAL PROTECTIVE EQUIPMENT**

Provide, at a minimum, steel toe boots, hard hats, safety glasses, protective clothing, respiratory protection and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). A copy of the hazard assessment shall be provided to the VPIH. The Competent Person and CPIH shall ensure the provision of and the integrity of personal protective equipment worn for the duration of the project.

## **1.7 RESPIRATORY PROTECTION**

### **1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM**

The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.Subpart I;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c) (1) (i - ix) - Respiratory Protection Program.

#### **1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR**

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

#### **1.7.3 SELECTION AND USE OF RESPIRATORS**

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

#### **1.7.4 MINIMUM RESPIRATORY PROTECTION**

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or below 0.5 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

#### **1.7.5 MEDICAL WRITTEN OPINION**

No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

#### **1.7.6 RESPIRATOR FIT TEST**

All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPR's which have been put into a motor/blower failure mode

#### **1.7.7 RESPIRATOR FIT CHECK**

The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from wearing a respirator inside the regulated area until resolution of the problem.

**1.7.8 MAINTENANCE AND CARE OF RESPIRATORS:**

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and care of respirators.

**1.7.9 SUPPLIED AIR SYSTEMS**

If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry". The competent person on site will be responsible for the supplied air system to ensure the safety of the worker.

**1.8 WORKER PROTECTION****1.8.1 MEDICAL EXAMINATIONS**

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m) (4) shall be provided for each person and shall include in the medical opinion the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

**1.8.2 PROTECTIVE CLOTHING**

Provide boots, booties, hard hats, goggles, clothing, respirators and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). Provide all personnel entering the regulated area with disposable full body coveralls, disposable head covering, and 18 inch boot coverings. The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Provide plastic/rubber disposable gloves for hand protection. Cloth type gloves may be worn under plastic/rubber gloves, but cannot be used alone. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle. Worker protection shall meet the most stringent requirement.

**1.8.3 REGULATED AREA ENTRY PROCEDURE**

The Competent Person shall ensure that each time workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

**1.8.4 DECONTAMINATION PROCEDURE**

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

- A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
- B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers while showering. The following procedure is required as a minimum:
  - 1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
  - 2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
  - 3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.
- C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!)**.
- D. Shower and wash body completely with soap and water. Rinse thoroughly.
- E. Rinse shower room walls and floor to drain prior to exiting.
- F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

### 1.8.5 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

## 1.9 DECONTAMINATION FACILITIES

### 1.9.1 DESCRIPTION

Provide each regulated area with separate personnel (PDF) and equipment/waste decontamination facilities (EWDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the EWDF. Separate shower facilities must be provided for males/females as per OSHA requirements. See drawings for minimum requirements of each and OSHA 29 CFR 1926.1101, Appendix F.

### 1.9.2 GENERAL REQUIREMENTS

All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6 mil opaque fire retardant

polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

### **1.9.3 TEMPORARY FACILITIES TO THE PDF AND EWDF**

The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped with GFCI protection for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70°F throughout the PDF and W/EDF.

### **1.9.3 PERSONNEL DECONTAMINATION FACILITY (PDF)**

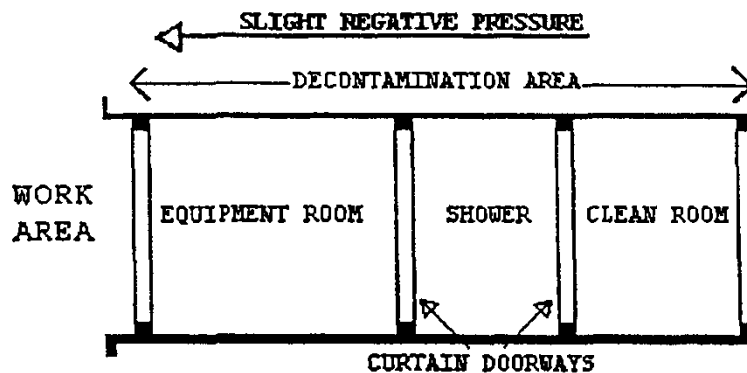
The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room which is connected to the regulated area. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.
2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean



room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.

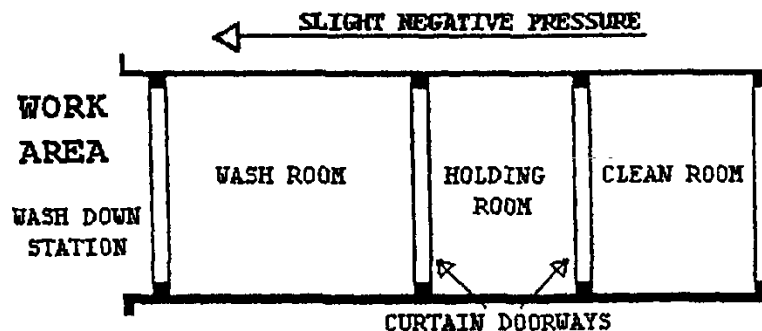
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.
4. The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6 mil opaque fire retardant poly.



**1.9.5 EQUIPMENT/WASTE DECONTAMINATION FACILITY (EWDF)**

The Competent Person shall provide a W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.
4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6 mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.
5. The W/EDF shall be as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



**1.9.6 EQUIPMENT/WASTE DECONTAMINATION PROCEDURES:**

At the wash down station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the wash down station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel will not be required to wear PPE. At no time shall personnel from the clean side be allowed to enter the Wash Room.

**PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT****2.1 MATERIALS AND EQUIPMENT****2.21.1 GENERAL REQUIREMENTS (ALL ABATEMENT PROJECTS)**

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

- A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
- B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.
- C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
- D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
- E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mil, unless otherwise specified by the VA or more stringent State requirement(s). For floors and all other uses, sheeting of at least 6-mil shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
- F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
- G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.
- H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.
- I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and

scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.

- J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
- K. Disposal bags - 2 layers of 6 mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
- L. The VA shall be provided an advance copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-project submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
- M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k) (7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.
- N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

#### **2.1.2 NEGATIVE PRESSURE FILTRATION SYSTEM**

The Contractor shall provide enough HEPA negative air machines to continuously maintain a pressure differential of -0.02" water column gauge. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to continuously maintain a pressure differential of -0.02" WCG. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area.

NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50% efficiency. The contractor shall consider this in their determination of number of units needed to continuously maintain a pressure differential of -0.02" water column gauge. The contractor shall use 8 air changes per hour or double the number of machines, based on their calculations, or submit proof their machines operate at stated capacities, at a 2" pressure drop across the filters.

#### **2.1.3 DESIGN AND LAYOUT**

- A. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
  - 1. Method of supplying power to the units and designation/location of the panels.
  - 2. Description of testing method(s) for correct air volume and pressure differential.

3. If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.

#### **2.1.4 NEGATIVE AIR MACHINES (HEPA UNITS)**

- A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet must be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.
- B. Negative Air Machine Fan: The rating capacity of the fan must indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.
- C. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97%. Testing shall have been done in accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.
- D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10  $\mu$ m or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5  $\mu$ m or larger. Pre-filters shall be installed either on or in the intake opening of the negative air machine and the second stage filter must be held in place with a special housing or clamps.
- E. Negative Air Machine Instrumentation: Each unit must be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit must have an elapsed time meter to show total hours of operation.
- F. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout must be provided to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.
- G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriters Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.

- H. It is essential that replacement HEPA filters be tested using an "in-line" testing method, to ensure the seal around the periphery was not damaged during replacement. Damage to the outer HEPA filter seal could allow contaminated air to bypass the HEPA filter and be discharged to an inappropriate location. Contractor will provide written documentation of test results for negative air machine units with HEPA filters changed by the contractor or documentation when changed and tested by the contractor filters.

#### **2.1.5 PRESSURE DIFFERENTIAL**

The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of -0.02" water column gauge. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(e) (5) (i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.

#### **2.1.6 MONITORING**

The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the project log and shall indicate at least -0.02" water column gauge for the duration of the project.

#### **2.1.7 AUXILIARY GENERATOR**

If the building is occupied during abatement, provide an auxiliary gasoline/diesel generator located outside the building in an area protected from the weather. In the event of a power failure of the general power grid and the VAMC emergency power grid, the generator must automatically start and supply power to a minimum of 50% of the negative air machines in operation

#### **2.1.8 SUPPLEMENTAL MAKE-UP AIR INLETS**

Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, openings in the plastic sheeting to allow outside air to flow into the regulated area. Auxiliary makeup air inlets must be located as far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which will seal in the event of failure of the negative pressure system.

#### **2.1.9 TESTING THE SYSTEM**

The negative pressure system must be tested before any ACM is disturbed in any way. After the regulated area has been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Verification and documentation of adequate negative pressure differential across each barrier must be done at the start of each work shift.

#### **2.1.10 DEMONSTRATION OF THE NEGATIVE AIR PRESSURE SYSTEM**

The demonstration of the operation of the negative pressure system to the VA shall include, but not be limited to, the following:

- A. Plastic barriers and sheeting move lightly in toward the regulated area.
- B. Curtains of the decontamination units move in toward regulated area.
- C. There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
- D. Use smoke tubes to demonstrate air is moving across all areas in which work is to be done. Use a differential pressure gauge to indicate a negative pressure of at least -0.02" across every barrier separating the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.

#### **2.1.11 USE OF SYSTEM DURING ABATEMENT OPERATIONS**

- A. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining 4 actual air changes per hour at a negative pressure differential of -0.02" water column gauge, for the duration of the work until a final visual clearance and final air clearance has been successfully completed.  
No negative air units shall be shut down at any time unless authorized by the VA Contracting Officer, verbally and in writing.
- B. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.
- C. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been successfully completed for that regulated area.

#### **2.1.12 DISMANTLING THE SYSTEM**

After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units may be shut down. The unit exterior surfaces shall have been completely decontaminated; pre-filters are not to be removed and the units inlet/outlet sealed with 2 layers of 6 mil poly immediately after shut down. No filter removal shall occur at the VA site following successful completion of site clearance. OSHA/EPA/DOT asbestos shall be attached to the units.

### **2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA**

#### **2.2.1 GENERAL**

Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated as a result of the work, shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.8; FIRESTOPPING.

**2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA**

Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area

**2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA**

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

**2.2.4 CRITICAL BARRIERS**

Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6 mil fire retardant poly and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat must be shut off any objects covered with poly.

**2.2.5 PRIMARY BARRIERS**

- A. Cover the regulated area with two layers of 6 mil fire retardant poly on the floors and two layers of 4 mil, fire retardant poly on the walls, unless otherwise directed in writing by the VA representative. Floor layers must form a right angle with the wall and turn up the wall at least 300 mm (12"). Seams must overlap at least 1800 mm (6') and must be spray glued and taped. Install sheeting so that layers can be removed independently from each other. Carpeting shall be covered with three layers of 6 mil poly. Corrugated cardboard sheets must be placed between the bottom and middle layers of poly. Mechanically support and seal with duct tape and glue all wall layers.
- B. Elevator doors must be covered with 2 layers of 6 mil fire retardant poly. The elevator door must be in a positively pressurized area outside the clean room of the PDF.
- C. If stairs and ramps are covered with 6 mil plastic, two layers must be used. Provide 19 mm (3/4") exterior grade plywood treads held in place with duct tape/glue on the plastic. Do not cover rungs or rails with any isolation materials.

**2.2.6 SECONDARY BARRIERS**

A loose layer of 6 mil poly shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work and at a minimum once per work day.



### **2.2.7 EXTENSION OF THE REGULATED AREA**

If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

### **2.2.8 FIRESTOPPING**

- A. Through penetrations caused by cables, cable trays, pipes, sleeves, conduits, etc. must be firestopped with a fire-rated firestop system providing an air tight seal.
- B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
- C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed

## **2.3 MONITORING, INSPECTION AND TESTING**

### **2.3.1 GENERAL**

- A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the Employee exposure to asbestos must not exceed 0.1 fibers per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.
- B. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial

results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.

- C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

### **2.3.2 SCOPE OF SERVICES OF THE VPIH CONSULTANT**

- A. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:
  1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
  2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
  3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
  4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of conflicts, interpret data, etc.
  5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
  6. Task 6: Issue certificate of decontamination for each regulated area and project report.
- B. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.
- C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement

work and to accept or reject a regulated area or building as decontaminated..

D. All air sampling and analysis data will be recorded on VA Form 10-0018.

### **2.3.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH**

The Contractor's CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor or Abatement Worker and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation on substantially similar projects in size and scope. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log, shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for air personal monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

### **2.4 ASBESTOS HAZARD ABATEMENT PLAN**

The Contractor shall have established Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of this project and the specifications. The AHAP(s) shall be submitted for review and approval to the VA prior to the start

of any abatement work. The minimum topics and areas to be covered by the AHAP(s) are:

- A. Minimum Personnel Qualifications.
- B. Contingency Plans and Arrangements.
- C. Security and Safety Procedures.
- D. Respiratory Protection/Personal Protective Equipment Program and Training.
- E. Medical Surveillance Program and Recordkeeping.
- F. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area.
- G. Decontamination Facilities and Entry/Exit Procedures (PDF and EWDF).
- H. Negative Pressure Systems Requirements.
- I. Monitoring, Inspections, and Testing.
- J. Removal Procedures for RACM and ACE.
- K. Removal Procedures for RACM discovered during building demolition shall be provided as per NESHAP.
- L. Removal of Contaminated Soil (if applicable).
- M. Abatement of crawlspaces and/or pipe tunnels if they exist within the facility.
- N. Disposal of RACM and ACE as per NESHAP; OSHA; and DOT for friable asbestos including NESHAP/DOT shipping papers example. Disposal requirements for non-friable waste, as per OSHA requirements.
- O. Regulated Area Decontamination/Clean-up.
- P. Regulated Area Visual and Air Clearance, if required.
- Q. Project Completion/Closeout.

## **2.5 SUBMITTALS**

### **2.5.1 PRE-CONSTRUCTION MEETING SUBMITTALS**

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

- A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
- B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
- C. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.
- D. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
  - 1. Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
  - 2. Waste water filtration system, shower system, containment barriers.
  - 3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, and fire extinguishers.
  - 4. Respirators, protective clothing, personal protective equipment.
  - 5. Fire safety equipment to be used in the regulated area.

- E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.
- F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.
- G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. And area or clearance air monitoring in accordance with EPA AHERA protocols.
- H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
  - 1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
  - 2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
  - 3. List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including and of the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.
- I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.
  - 1. CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of AHAP(s) developed; medical opinion; and current respirator fit test.
  - 2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
  - 3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion

(asbestos surveillance and respirator use); and current respirator fit test.

- J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAP(s) incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IHs familiar with your air monitoring and AHAP(s); and copies of monitoring results of the five referenced projects listed and analytical method(s) used.
- K. Rented equipment must be decontaminated prior to returning to the rental agency.
- L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all MSDS and application instructions.

#### **2.5.2 SUBMITTALS DURING ABATEMENT**

- A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; representative air monitoring and results/TWA's/EL's. Submit this information daily to the VPIH/CIH.
- B. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work:
  - 1. Inspection and approval of the regulated area preparation prior to start of work and daily during work.
  - 2. Removal of any poly barriers.
  - 3. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.
  - 4. Packaging and removal of ACM waste from regulated area.
  - 5. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

#### **2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT**

The CPIH/CIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples must be submitted. The VA Representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

**PART 3 - EXECUTION****3.1 PRE-ABATEMENT ACTIVITIES****3.1.1 PRE-ABATEMENT MEETING**

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

**3.1.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS**

- A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
- B. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.
- C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.
- D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

**3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS**

- A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
- B. Upon completion of all preparatory work, the CPIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH and may require that upon satisfactory inspection, the abatement contractor's employees perform all major aspects of the approved AHAP, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory

operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.

- C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.
- D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the abatement contractor in writing to proceed with the asbestos abatement work in accordance with this specification.

### **3.2 REGULATED AREA PREPARATIONS**

- A. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed the PEL. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.
- B. Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.
- C. Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.
- D. The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.
- E. The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention. The Contractor shall be responsible for hot water provision to the shower(s).
- F. The Contractor shall not allow unauthorized persons into the regulated area without the written permission of the VPIH.

### **3.3 CONTAINMENT COVERINGS FOR THE REGULATED AREA**

#### **3.3.1 GENERAL**

Seal off the perimeter of the regulated area to completely isolate the abatement project and to contain all airborne asbestos contamination created by the abatement activities. Should the adjacent area past the regulated area become contaminated due to improper work activities, the abatement contractor shall suspend work inside the regulated area, continue wetting, and clean the adjacent areas in accordance with procedures described in these specifications. Any and all costs associated with the adjacent area cleanup shall not be borne by the VA.

#### **3.3.2 PREPARATION PRIOR TO SEALING OFF**



Place all materials, equipment and supplies necessary to isolate the regulated area inside the regulated area. Remove all movable material/equipment as described above and secure all unmovable material/equipment as described above. Properly secured material/equipment shall be considered to be outside the regulated area.

### **3.3.3 CONTROLLING ACCESS TO THE REGULATED AREA**

Access to the regulated area shall be permitted only through the PDF. All other means of access shall be closed off by proper sealing and DANGER signs posted on the clean side of the regulated area where it is adjacent to or within view of any occupiable area. An opaque visual barrier of at least 4 mil poly shall be provided so that the abatement work is not visible to any building occupants. If the area adjacent to the regulated area is accessible to the public, construct a solid barrier on the public side of the sheeting for protection and isolation of the project. The barrier shall be constructed with nominal 2" x 4" (50mm x 100mm) wood or metal studs 16" (400mm) on centers, securely anchored to prevent movement and covered with a minimum of 1/2" (12.5mm) plywood. Provide an appropriate number of OSHA DANGER signs for each visual and physical barrier. Any alternative method must be given a written approval by the VA's representative.

### **3.3.4 CRITICAL BARRIERS**

The regulated area must be completely separated from the adjacent areas, and the outside by at least 2 layers of 6 mil, fire retardant poly and duct tape/spray adhesive. Individually seal all supply and exhaust ventilation openings, lighting fixtures, clocks, doorways, windows, convectors, speakers, and other openings into the regulated area with 2 layers of 6 mil fire retardant poly, and taped securely in place with duct tape/spray adhesive. Critical barriers must remain in place until all work and clearances have been completed. Light fixtures shall not be operational during abatement. Auxiliary lighting shall be provided. If needed, provide plywood squares 6" x 6" x 3/8" (150mm x 150mm x 18mm) held in place with one 6d smooth masonry/galvanized nail driven through the center of the plywood square and duct tape on the poly so as to clamp the poly to the wall/surface. Locate plywood squares at each end, corner, and 4' (1200mm) maximum on centers.

### **3.3.5 PRIMARY/SECONDARY BARRIERS**

- A. Floors: Cover the floor of the regulated area with at least two layers of 6 mil, fire retardant poly, turning up the walls at least 12" (300mm). The poly must form a right angle at the floor-wall juncture so there is no radius which can be stepped on, possibly causing detachment of the poly. Spray glue and duct tape must both be used for floor seams. Floor seams must overlap a minimum of 6 feet (1800mm) or be at right angles to each other. The top sheet of poly must be able to be removed independently of the bottom layer. A third loose layer of 6 mil poly shall be used in the area of removal and periodically picked up to reduce contamination of the initial layers.
- B. Walls: All walls in the regulated area, including critical barriers, shall be covered with 2 layers of 4 mil fire retardant poly, mechanically supported and sealed with duct tape and/or spray glue. Tape all joints, including the floor-wall joint, with duct tape/spray glue. All wall joints must overlap at least 6 feet (1800mm).

NOTE: The VA or State requirements may require the use of 6 mil poly.

- C. Stairs and Ramps: Stairs or ramps covered in poly must be provided with 3/4" (36mm) exterior grade plywood treads securely held in place over the poly. Do not cover stairs or ramps with unsecured poly. Do not cover rungs or rails with any protective materials.

### 3.3.6 EXTENSION OF THE REGULATED AREA

If the regulated area barrier is breached in any manner that could allow the passage of asbestos fibers or debris, the Competent Person shall immediately stop work, continue wetting, and proceed to extend the regulated area to enclose the affected area as per procedures described in this specification. If the affected area cannot be enclosed, decontamination measures and cleanup shall start immediately. All personnel shall be isolated from the affected area until decontamination/cleanup is completed as verified by visual inspection and air monitoring. Air monitoring at completion must indicate background levels.

## 3.4 REMOVAL OF RACM AND ACE

### 3.4.1 WETTING MATERIALS

- A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP regulation for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.
- B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.

### 3.4.2 WET REMOVAL OF ACM OTHER THAN AMOSITE

- A. Adequately and thoroughly wet the ACM to be removed prior to removal to reduce/prevent fiber release to the air. Adequate time must be allowed for the amended water to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except in the case of electrical hazards or a greater safety issue is possible!**
- B. If ACM does not wet well with amended water due to coating or jacketing, remove as follows:
  - 1. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.
  - 2. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material, while still wet into

- disposal bags. Twist the bag neck tightly, bend over (gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of the bag of any residue and move to washdown station adjacent to W/EDF.
3. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for saturation to the substrate. Do not oversaturate causing excess dripping. Scrape material from substrate. Remove material in manageable quantities and control falling to staging or floor. If the falling distance is over 20 feet (6 meters), use a drop chute to contain material through descent. Remove residue remaining on the scratch coat after scraping is done using a stiff bristle hand brush. If a removal encapsulant is used, remove residue completely before the encapsulant dries. Periodically re-wet the substrate with amended water as needed to prevent drying of the material before the residue is removed from the substrate.
  4. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate the material. Do not oversaturate causing excess dripping. If the surface has been painted or otherwise coated, cut small holes as needed and apply amended water or removal encapsulant from above. Cut saturated wire lath into 2' x 6' (50mm x 150mm) sections and cut hanger wires. Roll up complete with ACM, cover in burlap and hand place in disposal bag. Do not drop to floor. After removal of lath/ACM, remove any overspray on decking and structure using stiff bristle nylon brushes. Depending on hardness of overspray, scrapers may be needed for removal.
  5. Pipe/Tank/Vessel/Boiler Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant. Allow time to saturate the material to the substrate. Cut bands holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag. Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6" from the point it contacts the ACM.

#### **3.4.3 WET REMOVAL OF AMOSITE**

- A. The following areas shown on drawings indicate locations of amosite ACM which will require local exhaust ventilation and collection as described below, in addition to wet removal. Provide specific description/locations/drawings.
- B. Provide local exhaust ventilation and collection systems to assure collection of amosite fibers at the point of generation. A 300 mm (12") flexible rigid non-collapsing duct shall be located no more than 600 mm (2') from any scraping/brushing activity. Primary filters must be replaced every 30 minutes on the negative air machines. Each scraping/brushing activity must have a negative air machine devoted to it. For pre-molded pipe insulation or cutting wire lathe attach a 1200 mm (4') square flared end piece on the intake of the duct. Support the duct horizontally at a point 600 mm (2') below the work to effect capture. One

person in the crew shall be assigned to operate the duct collection system on a continual basis.

- C. Amosite does not wet well with amended water. Submit full information/documentation on the wetting agent proposed prior to start for review and approval by the VA Representative. Insure that the material is worked on in small sections and is thoroughly and continuously wetted. Package as soon as possible while wet. Remove as required.

#### **3.4.4 REMOVAL OF RACM CONTAMINATED SOIL AND OTHER SPECIAL PROCEDURES:**

- A. Removal of contaminated soil:

When working on soil contamination, pick up all visible asbestos debris using wet methods if possible after set-up of PDF, EWDF, negative air systems as required. Perform work and decontaminate/clean-up; and complete work as required in these specifications.

#### **3.4.5 GLOVEBAG REMOVAL PROCEDURES**

GENERAL: All applicable OSHA requirements and the VA 01570 Specification for glovebag removal shall be followed. The Contractor's AHAP for glovebag removal shall minimally meet the above requirements.

### **3.5 DISPOSAL OF RACM AND ACE WASTE MATERIALS**

#### **3.5.1 GENERAL**

The VA must be notified at least 24 hours in advance of any waste removed from the containment. Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

#### **3.5.2 PROCEDURES**

- A. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures in this specification. Waste shall be double-bagged prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goose necked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be covered at all times when not in use. NESHAP signs must be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.
- B. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second bag.
- C. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

- D. The VA will be notified of any waste removed from the containment prior to 24 hours.

### **3.6 PROJECT DECONTAMINATION**

#### **3.6.1 GENERAL**

The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.

#### **3.6.2 REGULATED AREA CLEARANCE**

Air testing and other requirements which must be met before release of the Abatement Contractor are specified in Final Testing Procedures.

#### **3.6.3 WORK DESCRIPTION**

Decontamination includes the cleaning and clearance of the air in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and EWDF facilities, and negative pressure systems.

#### **3.6.4 PRE-DECONTAMINATION CONDITIONS**

- A. Before decontamination starts, all ACM and ACE from the regulated area shall be removed, all waste collected and removed, and the secondary barrier of poly removed and disposed of along with any gross debris generated by the work.
- B. At the start of decontamination, the following shall be in place:
  - 1. Primary barriers consisting of two layers of 6 mil poly on the floor and on the walls.
  - 2. Critical barriers consisting of two layers of 6 mil poly which is the sole barrier between the regulated area and the rest of the building or outside.
  - 3. Critical barrier poly over lighting fixtures, clocks, HVAC openings, doorways, windows, convectors, speakers and other openings in the regulated area.
  - 4. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

#### **3.6.5 CLEANING**

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

### **3.7 VISUAL INSPECTION AND AIR CLEARANCE TESTING**

#### **3.7.1 GENERAL**

Notify the VA representative 24 hours in advance for the performance of the visual inspection and air clearance testing, if required. The visual

inspection and air clearance testing, if needed, will be performed by the VPIH after the CPIH has performed final air clearance testing, if needed.

### **3.7.2 VISUAL INSPECTION**

The CPIH/CIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

### **3.7.3 AIR CLEARANCE TESTING**

- A. Since the areas will not be re-occupied by personnel after the completion of the abatement, air clearance testing is not required under OSHA/EPA AHERA. States may have rules for clearance testing that might require testing. Consult State rules for the facility and perform clearance testing if needed. After an acceptable visual inspection by the VPIH and VA Representative, the VPIH will perform the final testing. If the release criteria are not met, the Abatement Contractor shall repeat the final cleaning and continue decontamination procedures. Additional inspection and testing will be done at the expense of the Abatement Contractor.
- B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

### **3.7.4 AIR CLEARANCE PROCEDURES**

- A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc, as measured by PCM methods, if required.
- B. Final Clearance Sampling: If required, the VPIH will secure samples and analyze them according to the NIOSH 7400 method. Samples must be confirmed at an AIHA accredited laboratory if samples are analyzed on-site.

### **3.7.5 CLEARANCE SAMPLING USING PCM**

- A. If required, and after the CPIH/CIH has provided clearance monitoring, the VPIH will perform background, adjacent area, and regulated area samples during construction, and clearance samples as directed by the VA Representative.
- B. The NIOSH 7400 method will be used for clearance sampling with a minimum collection volume based on a fiber density of 100 to 1300 fibers/sq.mm, (0.79 - 10.2 fibers/field) and a minimum detection limit of 0.005 f/cc or less.

## **3.8 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE**

### **3.8.1 COMPLETION OF ABATEMENT WORK**

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet

ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

- A. Remove all equipment and materials from the project area.
- B. Dispose of all packaged ACM waste as required.
- C. Repair or replace all interior finishes damaged during the abatement work, as required.
- D. Fulfill other project closeout requirements as required in this specification.

### **3.8.2 CERTIFICATE OF COMPLETION BY CONTRACTOR**

The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

### **3.8.3 WORK SHIFTS**

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday -Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

**ATTACHMENT #1****CERTIFICATE OF COMPLETION**

DATE: \_\_\_\_\_ VA Project #: \_\_\_\_\_  
 PROJECT NAME: \_\_\_\_\_ Abatement Contractor: \_\_\_\_\_  
 VAMC/ADDRESS: \_\_\_\_\_

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):  
 which took place from        /        /        to        /        /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all abatement work was done in accordance with OSHA requirements and the manufacturer's recommendations.

CPIH/CIH

Signature/Date: \_\_\_\_\_  
 \_\_\_\_\_

CPIH/CIH

Print

Name: \_\_\_\_\_  
 \_\_\_\_\_

Abatement

Contractor

Signature/Date: \_\_\_\_\_  
 \_\_\_\_\_

Abatement

Contractor

Print

Name: \_\_\_\_\_  
 \_\_\_\_\_



**ATTACHMENT #2****CERTIFICATE OF WORKER'S ACKNOWLEDGMENT**

PROJECT NAME: \_\_\_\_\_ DATE: \_\_\_\_\_

PROJECT ADDRESS: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME: \_\_\_\_\_

**WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.**

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history,

occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:\_\_\_\_\_

Printed Name:\_\_\_\_\_

Social Security Number:\_\_\_\_\_

Witness:\_\_\_\_\_

**ATTACHMENT #3****AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION**

VA PROJECT NAME AND NUMBER: \_\_\_\_\_

VA MEDICAL FACILITY: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME AND ADDRESS: \_\_\_\_\_

## 1. I verify that the following individual

Name: \_\_\_\_\_ Social Security Number: \_\_\_\_\_

who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m) (n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

Address: \_\_\_\_\_

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of CPIH/CIH: \_\_\_\_\_

Signature of Contractor: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of Contractor: \_\_\_\_\_

**ATTACHMENT #4****ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS**

VA Project Location: \_\_\_\_\_

VA Project #: \_\_\_\_\_

VA Project Description: \_\_\_\_\_

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature \_\_\_\_\_ Date \_\_\_\_\_

Abatement Contractor Competent Person(s) \_\_\_\_\_ Date \_\_\_\_\_

- - END- - - -

**SECTION 02 82 13.41****ASBESTOS ABATEMENT FOR TOTAL DEMOLITION PROJECTS**

1. These specifications provide general guidance to personnel related to designing/implementing and executing the work required for a demolition project. Each demolition project will be a unique situation and therefore must be tailored for that project. This specification incorporates current regulatory requirements and current best abatement practices, procedures and technology. The Architect/Engineer and/or the Industrial Hygiene consultants may provide additional specification additions or deletions to this specification that, in their professional judgment, will ensure a safe and effective approach to a specific abatement project while maintaining compliance with applicable regulations and VA policy. Any changes must be clearly marked on/attached to this document prior to finalization of the specification so that the changes will be adequately considered in the review process by the VA.
2. These specifications are to be used in conjunction with asbestos abatement contractor selection criteria; special instructions package; and general construction provisions.
3. Paragraphs that are not preceded by a number code are indented as instructions to the specifications writer and identified by the notation "Spec Writer Notes". These paragraphs must be deleted from the final document.
4. Within the text of the specifications, there may be optional procedures which the specification writer could include in the final specification. Procedures which are not chosen must be deleted by the specification writer. Optional text is shown by the notation.
5. The specification writer, VPIH/CIH, CPIH/CIH, and A/E must be aware of and read the AEQA 10-95 since it details common errors in specification and contract documents for asbestos project. This would be especially helpful if a survey is being conducted prior to an abatement project. A full AHERA survey of the facility would be needed prior to renovation activities, however, if demolition of the facility is planned, a NESHAP survey of the facility would need to be performed.
6. Other issues that may have a significant impact on the total demolition project is the presence of perchloric acid hoods/systems, lead based paint, and/or soil contamination present in the VA. These issues will have to be addressed prior to the demolition work beginning. The requirements for dealing with these items must be detailed in this or a separate specification. These potential issues must be addressed/evaluated prior to the demolitions or any other issues particular to that VA building.

**EPA NESHAP - REGULATED ASBESTOS CONTAINING MATERIALS (RACM)**

EPA requires in their NESHAP Standard at 40 CFR Part 61 - Subpart M that all RACM be removed from a facility undergoing renovation/demolition. If total demolition is being done, the building and everything in it will be affected. EPA considers friable asbestos; Category I and Category II material that is or will become friable to be RACM. Therefore, a thorough inspection is required under NESHAP to inspect for and evaluate all asbestos in a building to determine if it is or will become RACM. If the facility has a current inspection, as required by the VA, and the inspection is considered adequate for total demolition of the building, that inspection may be used. The adequacy of previous asbestos inspection(s) is to be determined by the EPA/State certified Project Designer. However, the total demolition of the building will open walls, chases, etc. that may have hidden asbestos. There may be a need for an intrusive/partial intrusive survey to determine locations of hidden asbestos.

ACM - Any material containing more than 1% asbestos as determined by using the method specified in EPA 40 CFR part 763, Subpart E, Appendix E, Section 1, Polarized Light Microscopy.

Demolition - means the wrecking or taking out of any load supporting structural member of a facility together with any related handling operations or the intentional burning of a facility.

VA Total Demolition - means a building or a substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Friable asbestos is defined as: any material containing more than 1% asbestos as determined by polarized light microscopy (PLM) that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure. This definition would include any pipe, tank, boiler or fittings containing asbestos from any thermal system insulation or any surfacing application of asbestos for fireproofing, acoustical or decoration purpose.

Category I non-friable ACM is defined as: packings, gaskets, resilient floor coverings, and asphalt roofing materials containing more than 1% asbestos.

Category I non-friable materials in good condition which are still flexible/bendable can typically stay with the building if a demolition is done, including implosion. Floor tile and roofing materials are examples of Category I materials. In the VA buildings, they are usually in excellent condition and can remain with the building during demolition. If the Building demolition materials are going to be recycled, the Category I materials must be removed from the building prior to demolition activities. If these materials are rendered friable during the demolition, they must be removed prior to the demolition work affecting them.

Category II non-friable material is defined as: any material, excluding Category I, containing more than 1% asbestos.

By definition, Category II materials are not resilient. Transite is a typical Category II material. Any Category material that is, or will become friable during demolition, must be removed prior to demolition activities. Therefore, most any Category II material such as transite materials must be removed prior to demolition.

The above mentioned inspection must locate, classify, and document the NESHAP status of each ACM. Any ACM that is considered RACM must be removed prior to demolition.

**SECTION 02 82 13.41**  
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## PART 1 - GENERAL

### 1.1 SUMMARY OF THE WORK

#### 1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions, Asbestos Abatement, Demolition, Accident Prevention (FAR 52.236-13) and other Division 01, GENERAL REQUIREMENTS specifications, shall apply to the work of this section. Prevailing wage requirements pursuant to the Davis-Bacon Act shall apply to this work. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, coordination with other work and the phasing of the work. In the event the Abatement Contractor discovers a conflict in the contract documents and/or requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply.

Any actions taken by the Abatement Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Abatement Contractor.

#### 1.1.2 EXTENT OF WORK

- A. This work will be asbestos abatement prior to the total demolition of the facility as indicated by the scope of work. RACM discovered during total demolition is also within the scope of this specification. The extent of the abatement is for informational purposes only and is based on the best information available at the time of the specification preparation. The Abatement Contractor shall satisfy themselves as to the extent of the work. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.
- B. Removal, clean-up and disposal of regulated asbestos containing materials (RACM) and asbestos contaminated elements shall be conducted in approved regulated areas in all areas prior to the beginning of demolition. Any RACM discovered during demolition activity shall be cause for stopping the work. The Demolition Contractor's personnel shall attend an on-site training session related to the types of asbestos at the site and shall not disturb the ACM if found during their work.  
No abatement work shall begin in any area unless the Abatement Contractor/Competent Person/VA Representative agreed that all asbestos work requirements as stipulated in the specification have been met. Attachment #4 must be filled out for each abatement area.

#### 1.1.3 RELATED WORK

- A. Section 02 82 13.41, ASBESTOS ABATEMENT FOR TOTAL DEMOLITION PROJECTS.

#### 1.1.4 TASKS

The work tasks are summarized briefly as follows:

- A. Asbestos abatement of RACM as required by EPA NESHAP prior to demolition. An EPA/State certified Project Designer must provide a site-specific specification for the asbestos abatement.

- B. Asbestos abatement and clean-up of the asbestos containing debris as indicated in the scope of work. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, work-site preparation/isolation, accident prevention, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.
- C. Demolition activities including demolition, clean-up and disposal of building materials, record keeping, security, monitoring, and inspections conducted in accordance with all applicable laws and this specification. A Demolition Plan, developed by a Professional Engineer, meeting the requirements of 29 CFR 1926.850(a) must be provided.

#### **1.1.5 ABATEMENT CONTRACTOR USE OF PREMISES**

- A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.
- B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedure. VA Design and Construction Procedure drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action.

#### **1.2 STOP ABATEMENT ORDER**

- A. If the Contracting Officer; their field representative; (the facility Safety Officer/Manager or their designee, or the VA Professional Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as it is practical. The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

- A. Airborne PCM analysis results equal to or greater than 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
- B. Breach or break in regulated area containment barrier(s);
- C. Less than -0.02" WCG pressure in the regulated area;
- D. Serious injury/death at the site;
- E. Fire/safety emergency at the site;
- F. Respiratory protection system failure;
- G. Power failure or loss of wetting agent; or
- H. Any visible emissions observed outside the regulated area.

### 1.3 DEFINITIONS

#### 1.3.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

#### 1.3.2 GLOSSARY:

**Abatement** - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition and renovation activities related to asbestos containing materials (ACM).

**Aerosol** - Solid or liquid particulate suspended in air.

**Adequately wet** - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

**Aggressive method** - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

**Aggressive sampling** - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

**AHERA** - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

**Aircell** - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

**Air monitoring** - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air. For personal samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis. NIOSH Method 7402 can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

**Air sample filter** - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

**Amended water** - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

**Asbestos** - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

**Asbestos Hazard Abatement Plan (AHAP)** - Asbestos work procedures required to be submitted by the contractor before work begins.

**Asbestos-containing material (ACM)** - Any material containing more than one percent of asbestos.

**Asbestos contaminated elements (ACE)** - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

**Asbestos-contaminated soil (ACS)** - Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

**Asbestos-containing waste (ACW) material** - Asbestos-containing material or asbestos contaminated objects requiring disposal.

**Asbestos Project Monitor** - Some states require that any person conducting asbestos abatement clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

**Asbestos waste decontamination facility** - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

**Authorized person** - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

**Authorized visitor** - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA0..

**Barrier** - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.

**Containment Barrier** - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

**Critical Barrier** - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

**Primary Barrier** - Plastic barriers placed over critical barriers and exposed directly to abatement work.

**Secondary Barrier** - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

**Breathing zone** - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

**Bridging encapsulant** - An encapsulant that forms a layer on the surface of the ACM.

**Building/facility owner** - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

**Bulk testing** - The collection and analysis of suspect asbestos containing materials.

**Certified Industrial Hygienist (CIH)** - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

**Class I asbestos work** - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

**Class II asbestos work** - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but

is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.  
**Clean room/Changing room** - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

**Clearance sample** - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).

**Closely resemble** - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

**Competent person** - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

**Contractor's Professional Industrial Hygienist (CPIH/CIH)** - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may be a certified industrial hygienist (CIH).

**Count** - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

**Crawl space** - An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

**Decontamination area/unit** - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

**Demolition** - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

**VA Total** - means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

**Disposal bag** - Typically 6 mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

**Disturbance** - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

**Drum** - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

**Employee exposure** - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

**Encapsulant** - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

**Encapsulation** - Treating ACM with an encapsulant.

**Enclosure** - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

**Equipment room** - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

**Fiber** - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

**Fibers per cubic centimeter (f/cc)** - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

**Filter** - Media used in respirators, vacuums, or other machines to remove particulate from air.

**Firestopping** - Material used to close the open parts of a structure in order to prevent a fire from spreading.

**Friable asbestos containing material** - Any material containing more than one (1) percent or asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

**Glovebag** - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

**High efficiency particulate air (HEPA) filter** - An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

**HEPA vacuum** - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

**Homogeneous area** - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

**HVAC** - Heating, Ventilation and Air Conditioning

**Industrial hygienist (IH)** - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

**Industrial hygienist technician (IH Technician)** - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

**Intact** - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

**Lockdown** - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

**National Emission Standards for Hazardous Air Pollutants (NESHAP)** - EPA's rule to control emissions of asbestos to the environment (40 CFR Part 61, Subpart M).

**Negative initial exposure assessment** - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that



employee exposure during an operation is expected to be consistently below the PEL.

**Negative pressure** - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

**Negative pressure respirator** - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

**Non-friable ACM** - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

**Organic vapor cartridge** - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

**Outside air** - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

**Owner/operator** - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

**Penetrating encapsulant** - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

**Personal sampling/monitoring** - Representative air samples obtained in the breathing zone for one or workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

**Personal protective equipment (PPE)** - equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, and respirators.

**Permissible exposure limit (PEL)** - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the eight (8) hour time weighted average PEL is 0.1 fibers per cubic centimeter (0.1 f/cc) of air and the 30-minute Excursion Limit is 1.0 fibers per cubic centimeter (1 f/cc).

**Pipe tunnel** - An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, or asbestos-contaminated soil.

**Polarized light microscopy (PLM)** - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

**Polyethylene sheeting** - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, flame retardant per NFPA 241.

**Positive/negative fit check** - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator respectively.

**Presumed ACM (PACM)** - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (b).

**Professional IH** - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on

management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH) or Contractor's PIH (CPIH/CIH).

**Project designer** - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B) (5).

**Assigned Protection factor** - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

**Qualitative fit test (QLFT)** - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

**Quantitative fit test (QNFT)** - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

**Regulated area** - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

**Regulated ACM (RACM)** - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

**Removal** - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

**Renovation** - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

**Repair** - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

**Shower room** - The portion of the PDF where personnel shower before leaving the regulated area.

**Supplied air respirator (SAR)** - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-1989.

**Surfacing ACM** - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

**Surfactant** - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

**Thermal system ACM** - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

**Transmission electron microscopy (TEM)** - A microscopy method that can identify and count asbestos fibers.

**VA Professional Industrial Hygienist (VPIH/CIH)** - The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH, and may be a Certified Industrial Hygienist (CIH).

**VA Representative** - The VA official responsible for on-going project work.  
**Visible emissions** - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

**Waste/Equipment decontamination facility (W/EDF)** - The area in which equipment is decontaminated before removal from the regulated area.

**Waste generator** - Any owner or operator whose act or process produces asbestos-containing waste material.

**Waste shipment record** - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

**Wet cleaning** - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

### 1.3.3 REFERENCED STANDARDS ORGANIZATIONS:

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses may be subject to change.

- A. VA Department of Veterans Affairs  
810 Vermont Avenue, NW  
Washington, DC 20420
- B. CFR Code of Federal Regulations  
Government Printing Office  
Washington, DC 20420
- C. EPA Environmental Protection Agency  
401 M St., SW  
Washington, DC 20460  
202-382-3949
- D. MIL-STD Military Standards/Standardization Division  
Office of the Assistant Secretary of Defense  
Washington, DC 20420
- E. NEC National Electrical Code (by NFPA)
- F. NEMA National Electrical Manufacturer's Association  
2101 L Street, N.W.  
Washington, DC 20037
- G. NFPA National Fire Protection Association  
1 Batterymarch Park  
P.O. Box 9101  
Quincy, MA 02269-9101  
800-344-3555
- H. OSHA Occupational Safety and Health Administration  
U.S. Department of Labor  
Government Printing Office  
Washington, DC 20402
- I. DOT Department of Transportation  
Washington, DC 20590

#### **1.4 APPLICABLE CODES AND REGULATIONS**

##### **1.4.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS:**

- A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.
- B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specification exists, the most stringent requirement(s) shall be utilized.
- C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the Abatement Contractor's office area/clean room.

##### **1.4.2 ABATEMENT CONTRACTOR RESPONSIBILITY:**

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE) including respiratory protection including respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

##### **1.4.3 FEDERAL REQUIREMENTS:**

Federal requirements which govern various aspects of asbestos abatement include, but are not limited to, the following regulations:

- A. Occupational Safety and Health Administration (OSHA)
  - 1. Title 29 CFR 1926 - Construction Standard Requirements - Demolition Work
  - 2. Title 29 CFR 1910.38(a); (b) - Emergency Action Plan
  - 3. Title 29 CFR 1910.132 - Personal Protective Equipment
  - 4. Title 29 CFR 1910.20 - Access to Employee Exposure and Medical Records
  - 5. Title 29 CFR 1910.1200 - Hazard Communication
  - 6. Title 29 CFR 1910.151 - Medical and First Aid
- B. Environmental Protection Agency (EPA)
  - 1. Title 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
  - 2. Title 40 CFR 763 - Asbestos Hazard Emergency Response Act (AHERA) and Asbestos School Hazard Abatement Reauthorization Act (ASHARA).

**1.4.6 PERMITS/LICENSES:**

The Abatement Contractor shall apply for and have on-site all required permits and licenses to perform abatement work as required by Federal, State, and Local regulations.

**1.4.7 POSTING AND FILING OF REGULATIONS:**

Maintain one (1) copy of all applicable federal, state, and local regulations. The regulations will be kept in the Abatement Contractor's office for access. If required, the Contractor shall comply with all applicable State licensing requirements.

**1.4.8 VA RESPONSIBILITIES:**

Prior to commencement of work:

- A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment, and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**
- B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

**1.4.9 SITE SECURITY**

- A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.
- B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the VA Contracting Officer or VA Representative using the most expeditious means.
- C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
- D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which may result in a flame hazard, fire retardant poly sheeting must be used.
- E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress and protect

adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.

- F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.
- G. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police should be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

#### **1.4.10 EMERGENCY ACTION PLAN AND ARRANGEMENTS**

- A. An Emergency Action Plan shall be developed by prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a); (b).
- B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
- C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
- D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for response to emergency situations shall be developed and employee training in procedures shall be provided.
- E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
  - 1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
  - 2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.
- F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
- G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.
- H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

**1.4.11 ACCIDENT PREVENTION**

- A. The Abatement Contractor shall provide and maintain a work environment and procedures which will safeguard the public and VA staff personnel, property, materials, supplies, and equipment which may be adjacent to the Abatement Contractor's regulated areas. The Abatement Contractor will avoid interruptions of VA operations so the project will be completed on schedule.
- B. While performing abatement activities, the Abatement Contractor shall provide all/any required safety barricades, signs, and signal lights. The Abatement Contractor shall comply with all applicable standards related to abatement operations as mandated by OSHA/EPA/State Standards. The Abatement Contractor shall provide a copy of and comply with the pertinent provisions of the latest version of the U.S. Army Corps of Engineers Safety and Health Requirements Manual, EM 385-1-1.
- C. Whenever the Contracting Officer (CO) becomes aware of any noncompliance with these requirements or any condition which poses a serious or imminent danger to the health or safety of the public or VA patients/personnel, the CO shall notify the Abatement Contractor's Competent Person orally, with written confirmation and request immediate corrective action(s) be taken to abate the noncompliant condition. This notice, when delivered to the Abatement Contractor or the Contractor's representative, shall be deemed sufficient notice of noncompliance and that corrective action is required. The Abatement Contractor shall take corrective action immediately upon receipt of the oral/written notice.  
If the Abatement Contractor fails or refuse to promptly take corrective action, the CO has the option to issue an order to stop all or part of the work until correction actions have been taken. The Abatement Contractor shall have no entitlement to any equitable adjustment of the contract price or extension of the performance schedule based on any stop work order issued under this clause.
- D. The Abatement Contractor shall include the provisions of 1.4.11 in any subcontractor agreement.
- E. The Abatement Contractor shall submit a written plan for implementing 1.4.11. The plan shall include an analysis of any significant hazards to life, limb, and property inherent to abatement work and a plan for controlling these hazards.
- F. The Resident Engineer or other designated VA employee, if designated by the CO, shall serve as the Safety Officer and has authority to enforce the Accident Prevention requirements.

**1.4.12 PRE-CONSTRUCTION MEETING**

Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPCIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

- A. Proof of Contractor licensing.
- B. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.

- C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
- D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
- E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
- F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
- G. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project.
  - 1. Regulated area preparation procedures;
  - 2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
  - 3. Decontamination area set-up/layout and decontamination procedures for employees;
  - 4. Abatement methods/procedures and equipment to be used; and
  - 5. Personal protective equipment to be used.
- H. At this meeting the Contractor shall provide all submittals as required.
- I. Procedures for handling, packaging and disposal of asbestos waste.
- J. Emergency Action Plan and Contingency Plan Procedures.

## **1.5 ABATEMENT PROJECT COORDINATION**

Following are the minimum personnel necessary for coordination of the abatement work.

### **1.5.1 PERSONNEL**

- A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.
- B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; social security number; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.
- C. Minimum qualifications for Contractor and assigned personnel are:
  - 1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of federal (and state as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.



2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
  3. The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.
  4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.
- All personnel should be in compliance with OSHA construction safety training as applicable and submit certification.

## **1.6 WORKER PROTECTION**

### **1.6.1 TRAINING OF ABATEMENT PERSONNEL**

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site. The OSHA Construction Safety 10 Hour course shall be required for all on-site contractors' personnel.

### **1.6.2 PERSONAL PROTECTIVE EQUIPMENT**

Provide, at a minimum, steel toe boots, hard hats, safety glasses, protective clothing, respiratory protection and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). A copy of the hazard assessment shall be provided to the VPIH. The Competent Person and CPIH shall ensure the provision of and the integrity of personal protective equipment worn for the duration of the project.

## **1.7 RESPIRATORY PROTECTION**

### **1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM**

The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.Subpart I;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c) (1) (i - ix) - Respiratory Protection Program.

#### **1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR**

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

#### **1.7.3 SELECTION AND USE OF RESPIRATORS**

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

#### **1.7.4 MINIMUM RESPIRATORY PROTECTION**

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or below 0.5 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

#### **1.7.5 MEDICAL WRITTEN OPINION**

No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

#### **1.7.6 RESPIRATOR FIT TEST**

All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPR's which have been put into a motor/blower failure mode

#### **1.7.7 RESPIRATOR FIT CHECK**

The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from wearing a respirator inside the regulated area until resolution of the problem.

**1.7.8 MAINTENANCE AND CARE OF RESPIRATORS:**

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and care of respirators.

**1.7.9 SUPPLIED AIR SYSTEMS**

If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry". The competent person on site will be responsible for the supplied air system to ensure the safety of the worker.

**1.8 WORKER PROTECTION****1.8.1 MEDICAL EXAMINATIONS**

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m) (4) shall be provided for each person and shall include in the medical opinion the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

**1.8.2 PROTECTIVE CLOTHING**

Provide boots, booties, hard hats, goggles, clothing, respirators and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). Provide all personnel entering the regulated area with disposable full body coveralls, disposable head covering, and 18 inch boot coverings. The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Provide plastic/rubber disposable gloves for hand protection. Cloth type gloves may be worn under plastic/rubber gloves, but cannot be used alone. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle. Worker protection shall meet the most stringent requirement.

**1.8.3 REGULATED AREA ENTRY PROCEDURE**

The Competent Person shall ensure that each time workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

**1.8.4 DECONTAMINATION PROCEDURE**

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

- A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
- B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers while showering. The following procedure is required as a minimum:
  - 1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
  - 2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
  - 3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.
- C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!)**.
- D. Shower and wash body completely with soap and water. Rinse thoroughly.
- E. Rinse shower room walls and floor to drain prior to exiting.
- F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

### 1.8.5 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

## 1.9 DECONTAMINATION FACILITIES

### 1.9.1 DESCRIPTION

Provide each regulated area with separate personnel (PDF) and equipment/waste decontamination facilities (EWDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the EWDF. Separate shower facilities must be provided for males/females as per OSHA requirements. See drawings for minimum requirements of each and OSHA 29 CFR 1926.1101, Appendix F.

### 1.9.2 GENERAL REQUIREMENTS

All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6 mil opaque fire retardant

polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

### **1.9.3 TEMPORARY FACILITIES TO THE PDF AND EWDF**

The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped with GFCI protection for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70°F throughout the PDF and W/EDF.

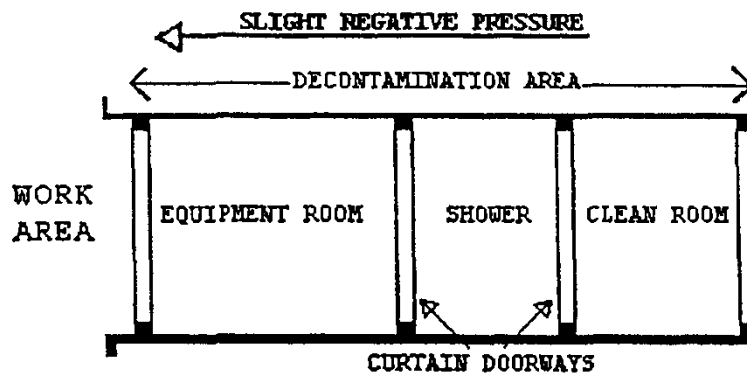
### **1.9.3 PERSONNEL DECONTAMINATION FACILITY (PDF)**

The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room which is connected to the regulated area. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.
2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean

room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.

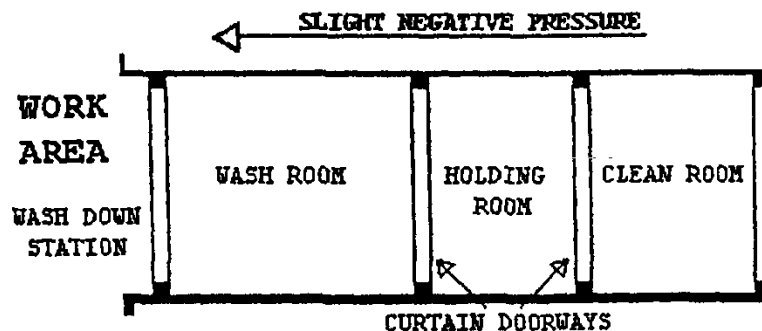
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change. Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.
4. The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6 mil opaque fire retardant poly.



### 1.9.5 EQUIPMENT/WASTE DECONTAMINATION FACILITY (EWDF)

The Competent Person shall provide a W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.
4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be constructed of 2 layers of 6 mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.
5. The W/EDF shall be as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



**1.9.6 EQUIPMENT/WASTE DECONTAMINATION PROCEDURES:**

At the wash down station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the wash down station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel will not be required to wear PPE. At no time shall personnel from the clean side be allowed to enter the Wash Room.

**PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT****2.1 MATERIALS AND EQUIPMENT****2.21.1 GENERAL REQUIREMENTS (ALL ABATEMENT PROJECTS)**

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

- A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
- B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.
- C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
- D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
- E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mil, unless otherwise specified by the VA or more stringent State requirement(s). For floors and all other uses, sheeting of at least 6-mil shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
- F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
- G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.
- H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.
- I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and



scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.

- J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
- K. Disposal bags - 2 layers of 6 mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
- L. The VA shall be provided an advance copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-project submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
- M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k) (7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.
- N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

#### **2.1.2 NEGATIVE PRESSURE FILTRATION SYSTEM**

The Contractor shall provide enough HEPA negative air machines to continuously maintain a pressure differential of -0.02" water column gauge. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to continuously maintain a pressure differential of -0.02" WCG. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area.

NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50% efficiency. The contractor shall consider this in their determination of number of units needed to continuously maintain a pressure differential of -0.02" water column gauge. The contractor shall use 8 air changes per hour or double the number of machines, based on their calculations, or submit proof their machines operate at stated capacities, at a 2" pressure drop across the filters.

#### **2.1.3 DESIGN AND LAYOUT**

- A. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
  - 1. Method of supplying power to the units and designation/location of the panels.
  - 2. Description of testing method(s) for correct air volume and pressure differential.

3. If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.

#### **2.1.4 NEGATIVE AIR MACHINES (HEPA UNITS)**

- A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet must be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.
- B. Negative Air Machine Fan: The rating capacity of the fan must indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.
- C. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97%. Testing shall have been done in accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.
- D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10  $\mu$ m or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5  $\mu$ m or larger. Pre-filters shall be installed either on or in the intake opening of the negative air machine and the second stage filter must be held in place with a special housing or clamps.
- E. Negative Air Machine Instrumentation: Each unit must be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit must have an elapsed time meter to show total hours of operation.
- F. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout must be provided to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.
- G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriters Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.

- H. It is essential that replacement HEPA filters be tested using an "in-line" testing method, to ensure the seal around the periphery was not damaged during replacement. Damage to the outer HEPA filter seal could allow contaminated air to bypass the HEPA filter and be discharged to an inappropriate location. Contractor will provide written documentation of test results for negative air machine units with HEPA filters changed by the contractor or documentation when changed and tested by the contractor filters.

#### **2.1.5 PRESSURE DIFFERENTIAL**

The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of -0.02" water column gauge. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(e) (5) (i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.

#### **2.1.6 MONITORING**

The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the project log and shall indicate at least -0.02" water column gauge for the duration of the project.

#### **2.1.7 AUXILIARY GENERATOR**

If the building is occupied during abatement, provide an auxiliary gasoline/diesel generator located outside the building in an area protected from the weather. In the event of a power failure of the general power grid and the VAMC emergency power grid, the generator must automatically start and supply power to a minimum of 50% of the negative air machines in operation

#### **2.1.8 SUPPLEMENTAL MAKE-UP AIR INLETS**

Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, openings in the plastic sheeting to allow outside air to flow into the regulated area. Auxiliary makeup air inlets must be located as far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which will seal in the event of failure of the negative pressure system.

#### **2.1.9 TESTING THE SYSTEM**

The negative pressure system must be tested before any ACM is disturbed in any way. After the regulated area has been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Verification and documentation of adequate negative pressure differential across each barrier must be done at the start of each work shift.

#### **2.1.10 DEMONSTRATION OF THE NEGATIVE AIR PRESSURE SYSTEM**

The demonstration of the operation of the negative pressure system to the VA shall include, but not be limited to, the following:

- A. Plastic barriers and sheeting move lightly in toward the regulated area.
- B. Curtains of the decontamination units move in toward regulated area.
- C. There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
- D. Use smoke tubes to demonstrate air is moving across all areas in which work is to be done. Use a differential pressure gauge to indicate a negative pressure of at least -0.02" across every barrier separating the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.

#### **2.1.11 USE OF SYSTEM DURING ABATEMENT OPERATIONS**

- A. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining 4 actual air changes per hour at a negative pressure differential of -0.02" water column gauge, for the duration of the work until a final visual clearance and final air clearance has been successfully completed.  
No negative air units shall be shut down at any time unless authorized by the VA Contracting Officer, verbally and in writing.
- B. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.
- C. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been successfully completed for that regulated area.

#### **2.1.12 DISMANTLING THE SYSTEM**

After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units may be shut down. The unit exterior surfaces shall have been completely decontaminated; pre-filters are not to be removed and the units inlet/outlet sealed with 2 layers of 6 mil poly immediately after shut down. No filter removal shall occur at the VA site following successful completion of site clearance. OSHA/EPA/DOT asbestos shall be attached to the units.

### **2.2 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA**

#### **2.2.1 GENERAL**

Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated as a result of the work, shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 2.2.8; FIRESTOPPING.

**2.2.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA**

Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area

**2.2.3 CONTROLLING ACCESS TO THE REGULATED AREA**

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

**2.2.4 CRITICAL BARRIERS**

Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6 mil fire retardant poly and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat must be shut off any objects covered with poly.

**2.2.5 PRIMARY BARRIERS**

- A. Cover the regulated area with two layers of 6 mil fire retardant poly on the floors and two layers of 4 mil, fire retardant poly on the walls, unless otherwise directed in writing by the VA representative. Floor layers must form a right angle with the wall and turn up the wall at least 300 mm (12"). Seams must overlap at least 1800 mm (6') and must be spray glued and taped. Install sheeting so that layers can be removed independently from each other. Carpeting shall be covered with three layers of 6 mil poly. Corrugated cardboard sheets must be placed between the bottom and middle layers of poly. Mechanically support and seal with duct tape and glue all wall layers.
- B. Elevator doors must be covered with 2 layers of 6 mil fire retardant poly. The elevator door must be in a positively pressurized area outside the clean room of the PDF.
- C. If stairs and ramps are covered with 6 mil plastic, two layers must be used. Provide 19 mm (3/4") exterior grade plywood treads held in place with duct tape/glue on the plastic. Do not cover rungs or rails with any isolation materials.

**2.2.6 SECONDARY BARRIERS**

A loose layer of 6 mil poly shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work and at a minimum once per work day.

### **2.2.7 EXTENSION OF THE REGULATED AREA**

If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

### **2.2.8 FIRESTOPPING**

- A. Through penetrations caused by cables, cable trays, pipes, sleeves, conduits, etc. must be firestopped with a fire-rated firestop system providing an air tight seal.
- B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
- C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed

## **2.3 MONITORING, INSPECTION AND TESTING**

### **2.3.1 GENERAL**

- A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the Employee exposure to asbestos must not exceed 0.1 fibers per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.
- B. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial

results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.

- C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

### **2.3.2 SCOPE OF SERVICES OF THE VPIH CONSULTANT**

- A. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:
  1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
  2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
  3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
  4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of conflicts, interpret data, etc.
  5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
  6. Task 6: Issue certificate of decontamination for each regulated area and project report.
- B. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.
- C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement

work and to accept or reject a regulated area or building as decontaminated..

D. All air sampling and analysis data will be recorded on VA Form 10-0018.

### **2.3.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH**

The Contractor's CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor or Abatement Worker and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation on substantially similar projects in size and scope. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log, shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for air personal monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

### **2.4 ASBESTOS HAZARD ABATEMENT PLAN**

The Contractor shall have established Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of this project and the specifications. The AHAP(s) shall be submitted for review and approval to the VA prior to the start



of any abatement work. The minimum topics and areas to be covered by the AHAP(s) are:

- A. Minimum Personnel Qualifications.
- B. Contingency Plans and Arrangements.
- C. Security and Safety Procedures.
- D. Respiratory Protection/Personal Protective Equipment Program and Training.
- E. Medical Surveillance Program and Recordkeeping.
- F. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area.
- G. Decontamination Facilities and Entry/Exit Procedures (PDF and EWDF).
- H. Negative Pressure Systems Requirements.
- I. Monitoring, Inspections, and Testing.
- J. Removal Procedures for RACM and ACE.
- K. Removal Procedures for RACM discovered during building demolition shall be provided as per NESHAP.
- L. Removal of Contaminated Soil (if applicable).
- M. Abatement of crawlspaces and/or pipe tunnels if they exist within the facility.
- N. Disposal of RACM and ACE as per NESHAP; OSHA; and DOT for friable asbestos including NESHAP/DOT shipping papers example. Disposal requirements for non-friable waste, as per OSHA requirements.
- O. Regulated Area Decontamination/Clean-up.
- P. Regulated Area Visual and Air Clearance, if required.
- Q. Project Completion/Closeout.

## **2.5 SUBMITTALS**

### **2.5.1 PRE-CONSTRUCTION MEETING SUBMITTALS**

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

- A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
- B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
- C. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.
- D. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
  - 1. Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
  - 2. Waste water filtration system, shower system, containment barriers.
  - 3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, and fire extinguishers.
  - 4. Respirators, protective clothing, personal protective equipment.
  - 5. Fire safety equipment to be used in the regulated area.

- E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.
- F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.
- G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. And area or clearance air monitoring in accordance with EPA AHERA protocols.
- H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
  - 1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date
  - 2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
  - 3. List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including and of the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.
- I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.
  - 1. CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of AHAP(s) developed; medical opinion; and current respirator fit test.
  - 2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
  - 3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion

(asbestos surveillance and respirator use); and current respirator fit test.

- J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAP(s) incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IHs familiar with your air monitoring and AHAP(s); and copies of monitoring results of the five referenced projects listed and analytical method(s) used.
- K. Rented equipment must be decontaminated prior to returning to the rental agency.
- L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all MSDS and application instructions.

#### **2.5.2 SUBMITTALS DURING ABATEMENT**

- A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following: purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; representative air monitoring and results/TWA's/EL's. Submit this information daily to the VPIH/CIH.
- B. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work:
  - 1. Inspection and approval of the regulated area preparation prior to start of work and daily during work.
  - 2. Removal of any poly barriers.
  - 3. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.
  - 4. Packaging and removal of ACM waste from regulated area.
  - 5. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

#### **2.5.3 SUBMITTALS AT COMPLETION OF ABATEMENT**

The CPIH/CIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples must be submitted. The VA Representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

**PART 3 - EXECUTION****3.1 PRE-ABATEMENT ACTIVITIES****3.1.1 PRE-ABATEMENT MEETING**

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

**3.1.2 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS**

- A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
- B. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.
- C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.
- D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

**3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS**

- A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
- B. Upon completion of all preparatory work, the CPIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH and may require that upon satisfactory inspection, the abatement contractor's employees perform all major aspects of the approved AHAP, especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory

operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.

- C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.
- D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the abatement contractor in writing to proceed with the asbestos abatement work in accordance with this specification.

### **3.2 REGULATED AREA PREPARATIONS**

- A. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed the PEL. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.
- B. Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.
- C. Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.
- D. The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.
- E. The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention. The Contractor shall be responsible for hot water provision to the shower(s).
- F. The Contractor shall not allow unauthorized persons into the regulated area without the written permission of the VPIH.

### **3.3 CONTAINMENT COVERINGS FOR THE REGULATED AREA**

#### **3.3.1 GENERAL**

Seal off the perimeter of the regulated area to completely isolate the abatement project and to contain all airborne asbestos contamination created by the abatement activities. Should the adjacent area past the regulated area become contaminated due to improper work activities, the abatement contractor shall suspend work inside the regulated area, continue wetting, and clean the adjacent areas in accordance with procedures described in these specifications. Any and all costs associated with the adjacent area cleanup shall not be borne by the VA.

#### **3.3.2 PREPARATION PRIOR TO SEALING OFF**

Place all materials, equipment and supplies necessary to isolate the regulated area inside the regulated area. Remove all movable material/equipment as described above and secure all unmovable material/equipment as described above. Properly secured material/equipment shall be considered to be outside the regulated area.

### **3.3.3 CONTROLLING ACCESS TO THE REGULATED AREA**

Access to the regulated area shall be permitted only through the PDF. All other means of access shall be closed off by proper sealing and DANGER signs posted on the clean side of the regulated area where it is adjacent to or within view of any occupiable area. An opaque visual barrier of at least 4 mil poly shall be provided so that the abatement work is not visible to any building occupants. If the area adjacent to the regulated area is accessible to the public, construct a solid barrier on the public side of the sheeting for protection and isolation of the project. The barrier shall be constructed with nominal 2" x 4" (50mm x 100mm) wood or metal studs 16" (400mm) on centers, securely anchored to prevent movement and covered with a minimum of 1/2" (12.5mm) plywood. Provide an appropriate number of OSHA DANGER signs for each visual and physical barrier. Any alternative method must be given a written approval by the VA's representative.

### **3.3.4 CRITICAL BARRIERS**

The regulated area must be completely separated from the adjacent areas, and the outside by at least 2 layers of 6 mil, fire retardant poly and duct tape/spray adhesive. Individually seal all supply and exhaust ventilation openings, lighting fixtures, clocks, doorways, windows, convectors, speakers, and other openings into the regulated area with 2 layers of 6 mil fire retardant poly, and taped securely in place with duct tape/spray adhesive. Critical barriers must remain in place until all work and clearances have been completed. Light fixtures shall not be operational during abatement. Auxiliary lighting shall be provided. If needed, provide plywood squares 6" x 6" x 3/8" (150mm x 150mm x 18mm) held in place with one 6d smooth masonry/galvanized nail driven through the center of the plywood square and duct tape on the poly so as to clamp the poly to the wall/surface. Locate plywood squares at each end, corner, and 4' (1200mm) maximum on centers.

### **3.3.5 PRIMARY/SECONDARY BARRIERS**

- A. Floors: Cover the floor of the regulated area with at least two layers of 6 mil, fire retardant poly, turning up the walls at least 12" (300mm). The poly must form a right angle at the floor-wall juncture so there is no radius which can be stepped on, possibly causing detachment of the poly. Spray glue and duct tape must both be used for floor seams. Floor seams must overlap a minimum of 6 feet (1800mm) or be at right angles to each other. The top sheet of poly must be able to be removed independently of the bottom layer. A third loose layer of 6 mil poly shall be used in the area of removal and periodically picked up to reduce contamination of the initial layers.
- B. Walls: All walls in the regulated area, including critical barriers, shall be covered with 2 layers of 4 mil fire retardant poly, mechanically supported and sealed with duct tape and/or spray glue. Tape all joints, including the floor-wall joint, with duct tape/spray glue. All wall joints must overlap at least 6 feet (1800mm).

NOTE: The VA or State requirements may require the use of 6 mil poly.

- C. Stairs and Ramps: Stairs or ramps covered in poly must be provided with 3/4" (36mm) exterior grade plywood treads securely held in place over the poly. Do not cover stairs or ramps with unsecured poly. Do not cover rungs or rails with any protective materials.

### 3.3.6 EXTENSION OF THE REGULATED AREA

If the regulated area barrier is breached in any manner that could allow the passage of asbestos fibers or debris, the Competent Person shall immediately stop work, continue wetting, and proceed to extend the regulated area to enclose the affected area as per procedures described in this specification. If the affected area cannot be enclosed, decontamination measures and cleanup shall start immediately. All personnel shall be isolated from the affected area until decontamination/cleanup is completed as verified by visual inspection and air monitoring. Air monitoring at completion must indicate background levels.

## 3.4 REMOVAL OF RACM AND ACE

### 3.4.1 WETTING MATERIALS

- A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP regulation for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.
- B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.

### 3.4.2 WET REMOVAL OF ACM OTHER THAN AMOSITE

- A. Adequately and thoroughly wet the ACM to be removed prior to removal to reduce/prevent fiber release to the air. Adequate time must be allowed for the amended water to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except in the case of electrical hazards or a greater safety issue is possible!**
- B. If ACM does not wet well with amended water due to coating or jacketing, remove as follows:
  - 1. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.
  - 2. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material, while still wet into

- disposal bags. Twist the bag neck tightly, bend over (gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of the bag of any residue and move to washdown station adjacent to W/EDF.
3. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for saturation to the substrate. Do not oversaturate causing excess dripping. Scrape material from substrate. Remove material in manageable quantities and control falling to staging or floor. If the falling distance is over 20 feet (6 meters), use a drop chute to contain material through descent. Remove residue remaining on the scratch coat after scraping is done using a stiff bristle hand brush. If a removal encapsulant is used, remove residue completely before the encapsulant dries. Periodically re-wet the substrate with amended water as needed to prevent drying of the material before the residue is removed from the substrate.
  4. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate the material. Do not oversaturate causing excess dripping. If the surface has been painted or otherwise coated, cut small holes as needed and apply amended water or removal encapsulant from above. Cut saturated wire lath into 2' x 6' (50mm x 150mm) sections and cut hanger wires. Roll up complete with ACM, cover in burlap and hand place in disposal bag. Do not drop to floor. After removal of lath/ACM, remove any overspray on decking and structure using stiff bristle nylon brushes. Depending on hardness of overspray, scrapers may be needed for removal.
  5. Pipe/Tank/Vessel/Boiler Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant. Allow time to saturate the material to the substrate. Cut bands holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag. Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6" from the point it contacts the ACM.

#### **3.4.3 WET REMOVAL OF AMOSITE**

- A. The following areas shown on drawings indicate locations of amosite ACM which will require local exhaust ventilation and collection as described below, in addition to wet removal. Provide specific description/locations/drawings.
- B. Provide local exhaust ventilation and collection systems to assure collection of amosite fibers at the point of generation. A 300 mm (12") flexible rigid non-collapsing duct shall be located no more than 600 mm (2') from any scraping/brushing activity. Primary filters must be replaced every 30 minutes on the negative air machines. Each scraping/brushing activity must have a negative air machine devoted to it. For pre-molded pipe insulation or cutting wire lathe attach a 1200 mm (4') square flared end piece on the intake of the duct. Support the duct horizontally at a point 600 mm (2') below the work to effect capture. One



person in the crew shall be assigned to operate the duct collection system on a continual basis.

- C. Amosite does not wet well with amended water. Submit full information/documentation on the wetting agent proposed prior to start for review and approval by the VA Representative. Insure that the material is worked on in small sections and is thoroughly and continuously wetted. Package as soon as possible while wet. Remove as required.

#### **3.4.4 REMOVAL OF RACM CONTAMINATED SOIL AND OTHER SPECIAL PROCEDURES:**

- A. Removal of contaminated soil:

When working on soil contamination, pick up all visible asbestos debris using wet methods if possible after set-up of PDF, EWDF, negative air systems as required. Perform work and decontaminate/clean-up; and complete work as required in these specifications.

#### **3.4.5 GLOVEBAG REMOVAL PROCEDURES**

GENERAL: All applicable OSHA requirements and the VA 01570 Specification for glovebag removal shall be followed. The Contractor's AHAP for glovebag removal shall minimally meet the above requirements.

### **3.5 DISPOSAL OF RACM AND ACE WASTE MATERIALS**

#### **3.5.1 GENERAL**

The VA must be notified at least 24 hours in advance of any waste removed from the containment. Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

#### **3.5.2 PROCEDURES**

- A. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures in this specification. Waste shall be double-bagged prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goose necked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be covered at all times when not in use. NESHAP signs must be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.
- B. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Bags shall be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second bag.
- C. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

- D. The VA will be notified of any waste removed from the containment prior to 24 hours.

### **3.6 PROJECT DECONTAMINATION**

#### **3.6.1 GENERAL**

The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.

#### **3.6.2 REGULATED AREA CLEARANCE**

Air testing and other requirements which must be met before release of the Abatement Contractor are specified in Final Testing Procedures.

#### **3.6.3 WORK DESCRIPTION**

Decontamination includes the cleaning and clearance of the air in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and EWDF facilities, and negative pressure systems.

#### **3.6.4 PRE-DECONTAMINATION CONDITIONS**

- A. Before decontamination starts, all ACM and ACE from the regulated area shall be removed, all waste collected and removed, and the secondary barrier of poly removed and disposed of along with any gross debris generated by the work.
- B. At the start of decontamination, the following shall be in place:
  - 1. Primary barriers consisting of two layers of 6 mil poly on the floor and on the walls.
  - 2. Critical barriers consisting of two layers of 6 mil poly which is the sole barrier between the regulated area and the rest of the building or outside.
  - 3. Critical barrier poly over lighting fixtures, clocks, HVAC openings, doorways, windows, convectors, speakers and other openings in the regulated area.
  - 4. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

#### **3.6.5 CLEANING**

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

### **3.7 VISUAL INSPECTION AND AIR CLEARANCE TESTING**

#### **3.7.1 GENERAL**

Notify the VA representative 24 hours in advance for the performance of the visual inspection and air clearance testing, if required. The visual

inspection and air clearance testing, if needed, will be performed by the VPIH after the CPIH has performed final air clearance testing, if needed.

### **3.7.2 VISUAL INSPECTION**

The CPIH/CIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

### **3.7.3 AIR CLEARANCE TESTING**

- A. Since the areas will not be re-occupied by personnel after the completion of the abatement, air clearance testing is not required under OSHA/EPA AHERA. States may have rules for clearance testing that might require testing. Consult State rules for the facility and perform clearance testing if needed. After an acceptable visual inspection by the VPIH and VA Representative, the VPIH will perform the final testing. If the release criteria are not met, the Abatement Contractor shall repeat the final cleaning and continue decontamination procedures. Additional inspection and testing will be done at the expense of the Abatement Contractor.
- B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

### **3.7.4 AIR CLEARANCE PROCEDURES**

- A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc, as measured by PCM methods, if required.
- B. Final Clearance Sampling: If required, the VPIH will secure samples and analyze them according to the NIOSH 7400 method. Samples must be confirmed at an AIHA accredited laboratory if samples are analyzed on-site.

### **3.7.5 CLEARANCE SAMPLING USING PCM**

- A. If required, and after the CPIH/CIH has provided clearance monitoring, the VPIH will perform background, adjacent area, and regulated area samples during construction, and clearance samples as directed by the VA Representative.
- B. The NIOSH 7400 method will be used for clearance sampling with a minimum collection volume based on a fiber density of 100 to 1300 fibers/sq.mm, (0.79 - 10.2 fibers/field) and a minimum detection limit of 0.005 f/cc or less.

## **3.8 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE**

### **3.8.1 COMPLETION OF ABATEMENT WORK**

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet

ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

- A. Remove all equipment and materials from the project area.
- B. Dispose of all packaged ACM waste as required.
- C. Repair or replace all interior finishes damaged during the abatement work, as required.
- D. Fulfill other project closeout requirements as required in this specification.

### **3.8.2 CERTIFICATE OF COMPLETION BY CONTRACTOR**

The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

### **3.8.3 WORK SHIFTS**

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday -Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

**ATTACHMENT #1****CERTIFICATE OF COMPLETION**

DATE: \_\_\_\_\_ VA Project #: \_\_\_\_\_  
 PROJECT NAME: \_\_\_\_\_ Abatement Contractor: \_\_\_\_\_  
 VAMC/ADDRESS: \_\_\_\_\_

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):  
 which took place from        /        /        to        /        /
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all abatement work was done in accordance with OSHA requirements and the manufacturer's recommendations.

CPIH/CIH

Signature/Date: \_\_\_\_\_  
 \_\_\_\_\_

CPIH/CIH

Print

Name: \_\_\_\_\_  
 \_\_\_\_\_

Abatement

Contractor

Signature/Date: \_\_\_\_\_  
 \_\_\_\_\_

Abatement

Contractor

Print

Name: \_\_\_\_\_  
 \_\_\_\_\_

**ATTACHMENT #2****CERTIFICATE OF WORKER'S ACKNOWLEDGMENT**

PROJECT NAME: \_\_\_\_\_ DATE: \_\_\_\_\_

PROJECT ADDRESS: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME: \_\_\_\_\_

**WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.**

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history,

occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature:\_\_\_\_\_

Printed Name:\_\_\_\_\_

Social Security Number:\_\_\_\_\_

Witness:\_\_\_\_\_

**ATTACHMENT #3****AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION**

VA PROJECT NAME AND NUMBER: \_\_\_\_\_

VA MEDICAL FACILITY: \_\_\_\_\_

ABATEMENT CONTRACTOR'S NAME AND ADDRESS: \_\_\_\_\_

## 1. I verify that the following individual

Name: \_\_\_\_\_ Social Security Number: \_\_\_\_\_

who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m) (n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

Address: \_\_\_\_\_

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of CPIH/CIH: \_\_\_\_\_

Signature of Contractor: \_\_\_\_\_ Date: \_\_\_\_\_

Printed Name of Contractor: \_\_\_\_\_



**ATTACHMENT #4****ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS**

VA Project Location: \_\_\_\_\_

VA Project #: \_\_\_\_\_

VA Project Description: \_\_\_\_\_

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature \_\_\_\_\_ Date \_\_\_\_\_

Abatement Contractor Competent Person(s) \_\_\_\_\_ Date \_\_\_\_\_

- - END- - - -

**SECTION 03 30 00  
CAST-IN-PLACE CONCRETE**

**PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

**1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:**

- A. Testing agency retained and reimbursed by the Contractor and approved by Resident Engineer.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

**1.4 TOLERANCES:**

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:
  - 1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.

2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

**1.5 REGULATORY REQUIREMENTS:**

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

**1.6 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
  1. Reinforcing Steel.
  2. Cement.
- D. Manufacturer's Certificates:
  1. Abrasive aggregate.
  2. Lightweight aggregate for structural concrete.
  3. Air-entraining admixture.
  4. Chemical admixtures, including chloride ion content.
  5. Waterproof paper for curing concrete.
  6. Liquid membrane-forming compounds for curing concrete.
  7. Non-shrinking grout.
  8. Liquid hardener.
  9. Waterstops.
  10. Expansion joint filler.
  11. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology and copy of report of latest CCRL, Inspection of Laboratory.
- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement, fly ash, ratio curves, concrete mix ingredients, and admixtures.
- G. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for flat slab/flat plate portions, prepared by a registered Professional Engineer. As a minimum, include timing of form stripping, reshoring, number of floors to be re-shored and timing of re-

shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by Resident Engineer (see FORMWORK) or Contractor.

#### **1.7 DELIVERY, STORAGE, AND HANDLING:**

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

#### **1.8 PRE-CONCRETE CONFERENCE:**

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
  - 1. Submittals.
  - 2. Coordination of work.
  - 3. Availability of material.
  - 4. Concrete mix design including admixtures.
  - 5. Methods of placing, finishing, and curing.
  - 6. Finish criteria required to obtain required flatness and levelness.
  - 7. Timing of floor finish measurements.
  - 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; Resident Engineer; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

#### **1.9 MOCK-UP:**

- A. In addition to the other specified samples and tests, construct a mock-up using the materials, reinforcing, forming system and construction methods proposed for use in exposed architectural concrete.

- B. Construct the mock-up with at least a 2.5 m by 2.5 m (8 feet by 8 feet) exposed surface and suitable foundations. Include the following where applicable: Control joints, reglets, recesses or other typical architectural details.
- C. Before casting the mock-up, submit full detailed Shop Drawings of the mock-up formwork for review by the Architect. Perform all necessary preliminary tests to ensure that concrete used for the mock-up will exactly match the approved sample in color and texture.
- D. Perform the surface treatment proposed for use on one or more areas not less than 300 mm by 300 mm (1 foot by 1 foot) on the back side of the mock-up to establish the texture of finish required by the Architect. Repeat as required until a sample satisfactory to the Architect has been obtained.
- E. Treat the finished front surface of the mock-up to produce a uniform appearance similar in every respect to the approved sample area.
- F. The completed mock-up shall be inspected by the Architect. Failure of the mock-up to match the approved sample will require the construction of further mock-ups until approval is obtained. Remove rejected mock-ups immediately.
- G. Maintain the approved mock-ups in good condition at the job site until all architectural concrete surfaces have been completed and approved by the Architect. Remove the mock-up from the site after completion of the above.

#### **1.10 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
  - 117-06.....Tolerances for Concrete Construction and Materials
  - 211.1-02.....Selecting Proportions for Normal, Heavyweight, and Mass Concrete
  - 211.2-04.....Selecting Proportions for Structural Lightweight Concrete
  - 214R-02.....Evaluation of Strength Test Results of Concrete
  - 301-05.....Structural Concrete
  - 304R-2000.....Guide for Measuring, Mixing, Transporting, and Placing Concrete
  - 305R-06.....Hot Weather Concreting
  - 306R-(2002).....Cold Weather Concreting

- 308R-(2001).....Standard Practice for Curing Concrete
- 309R-05.....Guide for Consolidation of Concrete
- 31808.....Building Code Requirements for Reinforced  
Concrete and Commentary
- 347R-04.....Guide to Formwork for Concrete
- SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association  
(ANSI/AHA):
- A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Steel Wire, Plain, for Concrete Reinforcement
- A185/185M-07.....Steel Welded Wire Fabric, Plain, for Concrete  
Reinforcement
- A615/A615M-08.....Deformed and Plain Billet-Steel Bars for  
Concrete Reinforcement
- A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-  
Iron Alloy-Coated (Galvannealed) by the Hot-Dip  
Process
- A706/A706M-06.....Low-Alloy Steel Deformed and Plain Bars for  
Concrete Reinforcement
- A767/A767M-05.....Zinc-Coated (Galvanized) Steel Bars for Concrete  
Reinforcement
- A775/A775M-07.....Epoxy-Coated Reinforcing Steel Bars
- A820-06.....Steel Fibers for Fiber-Reinforced Concrete
- A996/A996M-06.....Rail-Steel and Axle-Steel Deformed Bars for  
Concrete Reinforcement
- C31/C31M-08.....Making and Curing Concrete Test Specimens in the  
field
- C33-07.....Concrete Aggregates
- C39/C39M-05.....Compressive Strength of Cylindrical Concrete  
Specimens
- C94/C94M-07.....Ready-Mixed Concrete
- C143/C143M-05.....Slump of Hydraulic Cement Concrete
- C150-07.....Portland Cement
- C171-07.....Sheet Materials for Curing Concrete
- C172-07.....Sampling Freshly Mixed Concrete
- C173-07.....Air Content of Freshly Mixed Concrete by the  
Volumetric Method
- C192/C192M-07.....Making and Curing Concrete Test Specimens in the  
Laboratory

- C231-08.....Air Content of Freshly Mixed Concrete by the  
Pressure Method
- C260-06.....Air-Entraining Admixtures for Concrete
- C309-07.....Liquid Membrane-Forming Compounds for Curing  
Concrete
- C330-05.....Lightweight Aggregates for Structural Concrete
- C494/C494M-08.....Chemical Admixtures for Concrete
- C496-06.....Splitting Tensile Strength of Cylindrical  
Concrete Specimens
- C567-05.....Density of Structural Lightweight Concrete
- C618-08.....Coal Fly Ash and Raw or Calcined Natural  
Pozzolan for Use as a Mineral Admixture in  
Concrete
- C666/C666M-03.....Resistance of Concrete to Rapid Freezing and  
Thawing
- C881/C881M-02.....Epoxy-Resin-Base Bonding Systems for Concrete
- C1107/1107M-07.....Packaged Dry, Hydraulic-Cement Grout (Non-  
shrink)
- C1315-08.....Liquid Membrane-Forming Compounds Having Special  
Properties for Curing and Sealing Concrete
- D6-95(R2006).....Loss on Heating of Oil and Asphaltic Compounds
- D297-93(R2006).....Rubber Products-Chemical Analysis
- D1751-04.....Preformed Expansion Joint Filler for Concrete  
Paving and Structural Construction (Non-  
extruding and Resilient Bituminous Types)
- D4397-02.....Polyethylene Sheeting for Construction,  
Industrial and Agricultural Applications
- E1155-96(R2008).....Determining  $F_F$  Floor Flatness and  $F_L$  Floor  
Levelness Numbers
- E. American Welding Society (AWS):
- D1.4-05.....Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
- Handbook 2008

## **PART 2 - PRODUCTS:**

### **2.1 FORMS:**

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.

- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.
- D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.
- E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.
- F. Form Lining:
  - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
  - 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
  - 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.
- G. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.
- H. Test reports on splitting tensile strength (Fct) of lightweight concrete.

## 2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
  - 1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
  - 2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
  - 3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of



slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

- D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.
- E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150  $\mu$ m (No. 100) sieve.
- F. Mixing Water: Fresh, clean, and potable.
- G. Admixtures:
1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
  2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
  3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
  4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
  5. Air Entraining Admixture: ASTM C260.
  6. Microsilica: Use only with prior review and acceptance of the Resident Engineer. Use only in conjunction with high range water reducer.
  7. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
  8. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
  9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- H. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).
- I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- J. Welded Wire Fabric: ASTM A185.

- K. Reinforcing Bars to be Welded: ASTM A706.
- L. Galvanized Reinforcing Bars: ASTM A767.
- M. Epoxy Coated Reinforcing Bars: ASTM A775.
- N. Cold Drawn Steel Wire: ASTM A82.
- O. Reinforcement for Concrete Fireproofing: 100 mm x 100 mm x 3.4 mm diameter (4 x 4-W1.4 x W1.4) welded wire fabric, secured in place to hold mesh 20 mm (3/4 inch) away from steel. Mesh at steel columns shall be wired to No. 10 (No. 3) vertical corner steel bars.
- P. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m<sup>2</sup> (1.5 pounds per square yard), or square mesh at .6Kg/m<sup>2</sup> (1.17 pounds per square yard).
- Q. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- R. Expansion Joint Filler: ASTM D1751.
- S. Sheet Materials for Curing Concrete: ASTM C171.
- T. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- U. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- V. Liquid Hardener and Dustproofer: Fluosilicate solution of magnesium fluosilicate or zinc fluosilicate. Magnesium and zinc may be used separately or in combination as recommended by manufacturer.
- W. Moisture Vapor Emissions (MVE) & Alkalinity Control Sealer: 100% active colorless aqueous siliconate solution concrete surface treatment applied the day of the concrete pour in lieu of other curing methods for all concrete slabs receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, carpet, epoxy coatings and overlays .

ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.

**MVE 15-Year Warranty**

When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer

manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminants for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminants.

X. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

Y. Adhesive Binder: ASTM C881.

1. Polyvinyl Chloride Waterstop: CRD C572.
2. Rubber Waterstops: CRD C513.
3. Bentonite Water Stop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).
5. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m<sup>3</sup> (1.5 lb. per cubic yard). Product shall have a UL rating.
6. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate 18 kg/m<sup>3</sup> (30 lb. per cubic yard).
7. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.
8. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.
9. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

**2.3 CONCRETE MIXES:**

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
  2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m<sup>3</sup> (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement-fly ash ratio, and consistency of each cylinder in terms of slump.
  3. Prepare a curve showing relationship between water-cement-fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
  4. If the field experience method is used, submit complete standard deviation analysis.
- B. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Resident Engineer or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. Resident Engineer may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- C. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Fly ash may be substituted for up to 20 percent of the minimum cement factor at option of Contractor, except fly ash may not be used in concrete designated as architectural concrete.

**TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE**

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m <sup>3</sup> (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) <sup>1,3</sup>	375 (630)	0.45	385 (650)	0.40
30 (4000) <sup>1,3</sup>	325 (550)	0.55	340 (570)	0.50

25 (3000) <sup>1,3</sup>	280 (470)	0.65	290 (490)	0.55
25 (3000) <sup>1,2</sup>	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of  $f'c$ . For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of  $f'c$ .
2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
- \* Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

**TABLE II - MAXIMUM SLUMP, MM (INCHES)\***

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

- \* Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- F. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT  
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

**TABLE IV  
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE**

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- G. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- H. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C  $\pm$  1.7 degrees C (73.4  $\pm$  3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.
- I. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- J. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. Air content as shown in Table III or Table IV.
- K. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi)

below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, Resident Engineer may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Resident Engineer may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Resident Engineer.

#### **2.4 BATCHING AND MIXING:**

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by Resident Engineer. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the Resident Engineer for consultation during batching, mixing, and

placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality.

Representative shall assist and advise Resident Engineer.

### **PART 3 - EXECUTION**

#### **3.1 FORMWORK:**

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
  - 1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse.
  - 2. Provide forms for concrete footings unless Resident Engineer determines forms are not necessary.
  - 3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
  - 1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
  - 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
  - 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than  $1/270$  of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along



edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.

- F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
  - 1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
  - 2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
  - 1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
  - 2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
  - 3. Do not install sleeves in beams, joists or columns except where shown or permitted by Resident Engineer. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the Resident Engineer, and require no structural changes, at no additional cost to the Government.

4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

**3.2 PLACING REINFORCEMENT:**

- A. General: Details of concrete reinforcement in accordance with ACI 318 and ACI 315, unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
  1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 315. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
  2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
  3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.

- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
  2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength ( $f_y$ ) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
    - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
    - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
    - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by Resident Engineer.
  3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength ( $f_y$ ) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
    - a. Initial qualification: In the presence of Resident Engineer, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
    - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Resident Engineer.

- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

### **3.3 VAPOR BARRIER:**

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
  - 1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
  - 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
  - 3. Patch punctures and tears.

### **3.4 MOISTURE VAPOR EMISSIONS & ALKALINITY CONTROL SEALER:**

- A. Sealer is applied on the day of the concrete pour or as as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, carpet, epoxy coatings and overlays.
- B. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
  - 1. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
  - 2. Spray apply Sealer at the rate of 20 m<sup>2</sup> (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
  - 3. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

### **3.5 CONSTRUCTION JOINTS:**

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Resident Engineer.

- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

### **3.6 EXPANSION JOINTS:**

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.

### **3.7 PLACING CONCRETE:**

- A. Preparation:
  - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
  - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
  - 3. Have forms and reinforcement inspected and approved by Resident Engineer before depositing concrete.
  - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
  - 1. Preparing surface for applied topping:
    - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
    - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
    - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by

scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete subject to approval of Resident Engineer.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
  - 1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
  - 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
  - 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
  - 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
  - 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after it's initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
  - 6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
  - 7. Concrete on metal deck:
    - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
      - 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.

- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
  2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

### **3.8 HOT WEATHER:**

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

### **3.9 COLD WEATHER:**

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

### **3.10 PROTECTION AND CURING:**

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage  $10\text{m}^2/\text{L}$  (400 square feet per gallon) on steel troweled surfaces and  $7.5\text{m}^2/\text{L}$  (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

### **3.11 REMOVAL OF FORMS:**

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
  1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
  2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.



**3.12 CONCRETE SURFACE PREPARATION:**

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.
- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

**3.13 CONCRETE FINISHES:**

- A. Vertical and Overhead Surface Finishes:
  - 1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
  - 2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by Resident Engineer, and by rubbing lightly with a

fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.

3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
  - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
  - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600  $\mu\text{m}$  (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
  - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
  - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2  $\text{m}^2$  (2 square feet) in each 93  $\text{m}^2$  (1000 square feet) of textured surface.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Resident Engineer and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Resident Engineer determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard

- screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
  4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
  5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
  6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
  7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
  8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
  9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other

interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.

10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Resident Engineer from sample panel.
11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:

- a. Areas covered with carpeting, or not specified otherwise in b. below:

Slab on Grade:

Specified overall value                      F<sub>F</sub> 25/F<sub>L</sub> 20

Minimum local value                         F<sub>F</sub> 17/F<sub>L</sub> 15

Level suspended slabs (shored until after testing) and topping slabs:

Specified overall value                      FF 25/FL 20

Minimum local value                         FF 17/FL 15

Unshored suspended slabs:

Specified overall value                      FF 25

Minimum local value                         FF 17

Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

- b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:

Slab on grade:

Specified overall value                      FF 36/FL 20

Minimum local value                         FF 24/FL 15

Level suspended slabs (shored until after testing) and topping slabs

Specified overall value                      FF 30/FL 20

Minimum local value                         FF 24/FL 15

Unshored suspended slabs:

Specified overall value                      FF 30

Minimum local value                         FF 24

Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

- c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
- d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

## 12. Measurements

- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by Resident Engineer, to verify compliance with  $F_F$ ,  $F_L$ , and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
- b. Contractor not experienced in using  $F_F$  and  $F_L$  criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

## 13. Acceptance/ Rejection:

- a. If individual slab section measures less than either of specified minimum local  $F_F/F_L$  numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
- b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall

$F_F/F_L$  numbers, then whole slab shall be rejected and remedial measures shall be required.

14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by Resident Engineer, until a slab finish constructed within specified tolerances is accepted.

### **3.14 SURFACE TREATMENTS:**

- A. Use on exposed concrete floors and concrete floors to receive carpeting.
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m<sup>2</sup> (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

### **3.15 APPLIED TOPPING:**

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

### **3.16 RETAINING WALLS:**

- A. Use air-entrained concrete.
- B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.
- C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.
- D. Place porous backfill as shown.

**3.17 PRECAST CONCRETE ITEMS:**

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

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**SECTION 03 52 00  
LIGHTWEIGHT CONCRETE ROOF INSULATION**

**PART 1 - GENERAL****1.1 DESCRIPTION**

Section specifies insulating concrete placed on a prepared structural deck and integral insulating board composite construction.

**1.2 RELATED WORK**

A. Roof decks: Section 05 31 00 Steel Decking.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of material.
  - 2. Specifications for mixing, placing, curing and protection of insulating concrete.
  - 3. Interstitial deck: Test specimens reports.
- C. Certificates: Aggregate or foam manufacturer's written certification that applicator has equipment and training to provide a satisfactory installation.

**1.4 DELIVERY, STORAGE AND HANDLING**

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact.
- B. Store in dry and watertight facilities. Do not store materials on ground.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
  - 305R-99.....Hot Weather Concreting
  - 306R-(R97).....Cold Weather Concreting
  - 308-(R97).....Curing Concrete
  - 523-06.....Guide for Cast-in-Place Low-Density Concrete
- C. American Society for Testing and Materials (ASTM):
  - A82-02.....Steel Wire, Plain, for Concrete Reinforcement
  - A185-97.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
  - C150-05.....Portland Cement
  - C260-06.....Air-Entraining Admixtures for Concrete



C309-06.....	Liquid Membrane Forming Compounds for Curing Concrete
C332-99.....	Lightweight Aggregates for Insulating Concrete
C495-91.....	Compressive Strength of Lightweight Insulating Concrete
C578-07.....	Rigid Cellular Polystyrene Thermal Insulation
C665-06.....	Mineral Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
C796-04.....	Foaming Agents For Use in Producing Cellular Concrete Using Preformed Foam
C869-91(R99).....	Foaming Agents Used in Making Preformed Foam for Cellular Concrete

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Portland cement: ASTM C150, Type I or Type III.
- B. Lightweight Aggregate: Vermiculite or Perlite conforming to ASTM C332, Group I.
- C. Foaming Agent: ASTM C869.
- D. Air-Entrainment Agent:
  - 1. ASTM C260 type recommended by the aggregate manufacturer.
  - 2. Admixtures with chloride salts or regenerated foam types not acceptable.
- E. Water: Clean and potable, free from impurities detrimental to the concrete.
- F. Insulation and Control Joint Filler:
  - 1. Control Joint Filler: Glass fiber or similar vapor permeable highly compressible material which will compress to one-half its thickness under a load of 172 kPa (25 psi) or less.
  - 2. Insulation: ASTM C665, unfaced for relief vents.
  - 3. Insulation Board:
    - a. Polystyrene: ASTM C578, Type I.
    - b. Board with evenly distributed holes or slots for bonding; approximately 3 percent open area.
- G. Wire Mesh Reinforcing
  - 1. Hexagonal Mesh: Fabricated of ASTM A82, galvanized steel wire 0.9 mm (0.0359-inch) diameter twisted to form 50 mm (2-inch) hexagons with W0.5 galvanized steel wire woven into mesh spaced 200 mm (18-inches) apart.

2. Welded wire fabric: ASTM A185, 102 x 204 mm (4 by 8-inches) - W1.2/W05 - or 50 x 50 mm (2 by 2-inches) - W05/W0.5.

H. Admixtures:

1. Air Entraining: ASTM C260, Type recommended by the aggregate manufacturer. Admixtures with chloride salts or pregenerated foam types are not acceptable for vermiculite or perlite concrete.
2. Accelerating, Retarding, and Water Reducing: ASTM C494, Type as recommended by insulating concrete manufacturer.

- I. Concrete Sealer: ASTM C309, Type 2, white, pigmented, curing, sealing, hardening and dustproofing concrete, and compatible with latex paint or acrylic paint, not acting as a bond breaker for the paint.

## 2.2 MIXES AND MIXING

### Roof Deck

- A. Mix insulating concrete in accordance with ACI 523.1R or manufacturer's printed specifications where more demanding.
- B. Place in accordance with chapter 5 of ACI 523.1R, or manufacturer's specifications where more demanding.
  1. Cold Weather Concreting: ACI 306R and ACI 523.1R. Remove and replace frozen concrete.
  2. Hot Weather Concreting ACI 305R.
  3. Place insulating concrete to not less than 90 mm (3-1/2 inches) over the top of the steel deck crests.
  4. Smooth the placed material to a uniform finish following the screeding operation.
  5. Free surface of loose material, finish smooth to receive sealer.
- C. Design Mix:
  1. Compressive strength: Minimum 862 kPa (125 psi) when tested in accordance with ASTM C495 except do not oven dry cellular concrete samples.
  2. Dry density: Maximum 450 Kg/cubic meter (28 pcf).
- D. Vermiculite or Perlite aggregate mix.
  1. Mix proportions as recommended by aggregate manufacturer for specified strength and density.
  2. Approximate proportions:
    - a. Ratio of 0.17 cubic meter (6 cubic feet) of aggregate to 42 Kg (94 pounds) of Portland cement.
    - b. Air entraining agent approximately 8 Kg (0.11 pound) per 95 L (25 gallons) of water.
    - c. Slump approximately 70 mm (2.7 inches).
    - d. Water to assure uniform and consistent mix.

E. Cellular concrete mix:

1. Mix proportions as recommended by foam manufacture for specified strength and cast density.
2. Preformed foam concentrate diluted at approximately 40 parts water to one part concentrate.

**Interstitial Deck**

A. Compressive Strength:

Minimum 1550 kPa (225 psi). Test in accordance with ASTM C495.

B. Dry density when tested in accordance with ASTM C495.

600Kg/m<sup>3</sup> (36 pcf).

450Kg/m<sup>3</sup> (28 pcf).

C. Vermiculite or Perlite aggregate mix.

1. Mix proportions as recommended by aggregate manufacturer for specified strength and density.
2. Approximate proportions: Ratio of 0.12 m<sup>3</sup> (4 cubic feet) of aggregate to 42 Kg (94 pounds) of Portland cement with air entraining agent.

D. Cellular concrete mix:

UL design No.P902 for cellular concrete.

**PART 3 - EXECUTION**

**3.1 INSPECTION**

- A. Clean deck of debris, oil, or other contaminants that will prevent bond.
- B. Do not start until curbs, sleeves, edge venting, or other penetration forms are completed.

**3.2 PLACING INSULATING CONCRETE**

- A. Place in accordance with ACI 523.1R or manufacturer's specifications where more demanding.
- B. Cold Weather Concreting: ACI 306R.  
Remove and replace frozen concrete.
- C. Hot Weather Concreting: ACI 305R.
- D. Place reinforcement as required for fire rating and for seismic areas.
  1. Lap the edges of the reinforcement 150 mm (6-inches) and the ends 150 mm (6-inches).
  2. Locate at midheight of insulating concrete.
  3. Place reinforcement without attachment approximately 13mm (1/2 inch) above steel deck crests in insulating concrete.
- E. Place for thickness and profiles shown.
- F. Place concrete not less than 50 mm (2-inches), or more than 200 mm (8-inches) in thickness.
- G. Slope insulating concrete uniformly, 1 in 50 (1/4-inch per foot) minimum, to drains or scuppers.

- H. Depressions that create ponding are not acceptable.
- I. Leave surface free of loose material and finish to receive roofing material specified.
- J. Roof relief Vents for Vermiculite or Perlite Concrete:
  - 1. Under roof relief vents, remove insulating concrete to structural deck and fill with ASTM C665 insulating material.
  - 2. Coordinate with roofing and sheet metal work to space vents minimum 152 mm (6-inches) in diameter, a maximum distance of 9 m (30 feet) from adjacent vent and from vented edge.
- K. Control Joints For Perlite Concrete:
  - 1. Install minimum 25 mm (1-inch) wide control joint through thickness of perlite concrete around perimeter of roof deck and at junction of roof penetrations.
  - 2. Fill control joints with control joint filler specified.

### **3.3 PLACING INSULATION BOARD FOR COMPOSITE CONSTRUCTION**

- A. Coat concrete roof deck with a slurry of the insulating concrete, minimum 3 mm (1/8-inch) thick.
- B. Fill the corrugations of metal decking with insulating concrete to a minimum depth of 3 mm (1/8-inch) over top of flutes.
- C. Set insulation boards to key into slurry. Install insulation in a stair stepped configuration to form base for slope-to-drain capability.
- D. Place for thickness and profiles shown. Thickness of concrete over insulation board not less than 2 inches.

### **3.4 CURING, PROTECTION AND TESTING**

- A. Roof Deck: Cure in accordance with ACI 308, or manufacturer's specification where more demanding.
- B. Interstitial Deck: Cure in accordance with ACI 523.1R or manufacturer's specification where more demanding.
- C. Interstitial Deck: After curing for not less than 30 days, for vermiculite and perlite concrete, apply on e coat of sealer at approximate rate of 3m<sup>2</sup>/litre (125 square feet per gallon to insulating concrete in accordance with sealer manufacturer's specification.
- D. Do not permit traffic on insulating concrete for 72 hours after placing.

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**0SECTION 05 12 00**  
**STRUCTURAL STEEL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.
- C. Steel Decking: Section 05 31 00, STEEL DECKING.
- D. Composite Steel Deck: Section 05 36 00, COMPOSITE METAL DECKING.

**1.3 QUALITY ASSURANCE:**

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified fabrication plant.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the Resident Engineer.

**1.4 TOLERANCES:**

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by Section 7, Code of Standard Practice for Buildings and Bridges, and by Standard Mill Practice - General Information (AISC ASD Manual, Ninth Edition, Page 1-145, except as follows:

- A. Elevation tolerance for column splice points at time member is erected is 10 mm (3/8 inch).
- B. Elevation tolerance for top surface of steel beams and girders at connections to columns at time floor is erected is 13 mm (1/2 inch).
- C. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

**1.5 DESIGN:**

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the

required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Resident Engineer of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Resident Engineer. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

#### **1.6 REGULATORY REQUIREMENTS:**

- A. AISC: Specification for Structural Steel Buildings - Allowable Stress Design.
- B. AISC: Code of Standard Practice for Steel Buildings and Bridges.

#### **1.7 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete
- C. Certificates:
  - 1. Structural steel.
  - 2. Steel for all connections.
  - 3. Welding materials.
  - 4. Shop coat primer paint.
- D. Test Reports:
  - 1. Welders' qualifying tests.
- E. Design Calculations and Drawings:
  - 1. Connection calculations, if required.
- F. Record Surveys.

#### **1.8 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
  - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Ninth Edition, 1989)
  - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Second Edition, 1995)
  - 3. Code of Standard Practice for Steel Buildings and Bridges (March 2000).
- C. American National Standards Institute (ANSI):
  - B18.22.1-98.....Plain Washers

B18.22M-00.....Metric Plain Washers

D. American Society for Testing and Materials (ASTM):

A6/A6M-02.....Standard Specification for General Requirements  
for Rolled Structural Steel Bars, Plates, Shapes,  
and Sheet Piling

A36/A36M-01.....Standard Specification for Carbon Structural  
Steel

A53/A53M-01.....Standard Specification for Pipe, Steel, Black and  
Hot-Dipped, Zinc-Coated Welded and Seamless

A123/A123M-02.....Standard Specification for Zinc (Hot-Dip  
Galvanized) Coatings on Iron and Steel Products

A242/A242M-01.....Standard Specification for High-Strength Low-  
Alloy Structural Steel

A283/A283M-00.....Standard Specification for Low and Intermediate  
Tensile Strength Carbon Steel Plates

A307-00.....Standard Specification for Carbon Steel Bolts and  
Studs, 60,000 psi Tensile Strength

A325-02.....Standard Specification for Structural Bolts,  
Steel, Heat Treated, 120/105 ksi Minimum Tensile  
Strength

A490-02.....Standard Specification for Heat-Treated Steel  
Structural Bolts 150 ksi Minimum Tensile Strength

A500-01.....Standard Specification for Cold Formed Welded and  
Seamless Carbon Steel Structural Tubing in Rounds  
and Shapes

A501-01.....Standard Specification for Hot-Formed Welded and  
Seamless Carbon Steel Structural Tubing

A572/A572M-01.....Standard Specification for High-Strength  
Low-Alloy Columbium-Vanadium Structural Steel

A992/A992M-02.....Standard Specification for Structural Steel  
Shapes

E. American Welding Society (AWS):

D1.1-02.....Structural Welding Code-Steel

F. Research Council on Structural Connections (RCSC) of The Engineering  
Foundation:

Specification for Structural Joints Using ASTM A325 or A490 Bolts

G. Military Specifications (Mil. Spec.):

MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing,  
Repair

H. Occupational Safety and Health Administration (OSHA):



29 CFR Part 1926-2001...Safety Standards for Steel Erection

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS:**

- A. Structural Steel: ASTM A36, Grade 50 A992.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53, Grade B.
- E. Bolts, Nuts and Washers:
  - 1. High-strength bolts, including nuts and washers: ASTM A490.
  - 2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
  - 3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.
- F. Zinc Coating: ASTM A123.
- G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

## **PART 3 - EXECUTION**

### **3.1 CONNECTIONS (SHOP AND FIELD):**

- A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
- B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than proof load given in Specification for Structural Joints Using ASTM A325 or A490 Bolts. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators or the turn-of-the-nut method. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

### **3.2 FABRICATION:**

Fabrication in accordance with Chapter M, Specification for Steel Buildings - Allowable Stress Design and Plastic Design.

### **3.3 SHOP PAINTING:**

- A. General: Shop paint steel with primer in accordance with Section 6, Code of Standard Practice for Steel Buildings and Bridges.
- B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
- C. Do not apply paint to following:
  - 1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
  - 2. Surfaces which will be encased in concrete.
  - 3. Surfaces which will receive sprayed on fireproofing.
  - 4. Top flange of members which will have shear connector studs applied.

- D. Structural steel in the interstitial space that does not receive sprayed on fireproofing shall be painted with primer in accordance with general requirement of shop painting.
- E. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication):  
Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

**3.4 ERECTION:**

- A. General: Erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.
- B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.

**3.5 FIELD PAINTING:**

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

**3.6 SURVEY:**

Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to Resident Engineer for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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**SECTION 05 31 00  
STEEL DECKING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies material and services required for installation of steel decking as shown and specified.

**1.2 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Finish Painting: Section 09 91 00, PAINTING.

**1.3 DESIGN REQUIREMENTS:**

- A. Design steel decking in accordance with AISI publication, "Specification for the Design of Cold-formed Steel Structural Members" except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and similar information necessary for completing installation as shown and specified, including supplementary framing, sump pans, ridge and valley plates, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics.
- D. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".
- E. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

**1.5 QUALITY ASSURANCE:**

- A. Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.
- B. FM Listing: Provide metal roof deck units which have been evaluated by Factory Mutual Global and are listed in "Factory Mutual Research Approval Guide" for "Class 1" fire rated construction.

**1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A36/A36M-08.....Standard Specification for Carbon Structural Steel
  - A611-97.....Standard Specification for Structural Steel (SS), Sheet, Carbon, Cold-Rolled
  - A653/A653M-08.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
  - C423-08.....Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
- C. American Institute of Steel Construction (AISC):
  - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (ninth Edition, 1989)
  - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)
- D. American Iron and Steel Institute (AISI):
  - 1. Specification and Commentary for the Design of Cold-Formed Steel Structural Members
- E. American Welding Society (AWS):
  - D1.3-08.....Structural Welding Code - Sheet Steel
- F. Factory Mutual (FM Global):
  - 1. Loss Prevention Data Sheet 1-28: Wind Loads to Roof Systems and Roof Deck Securement
  - 2. Factory Mutual Research Approval Guide (2002)
- G. Military Specifications (Mil. Spec.)
  - MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

**PART 2 - PRODUCTS****2.1 MATERIALS:**

- A. Steel Decking: ASTM A653, Structural Quality.
- B. Galvanizing: ASTM A653, G60.
- C. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- D. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.
- E. Miscellaneous Steel Shapes: ASTM A36.
- F. Welding Electrode: E60XX minimum.
- G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
  - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
  - 2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
  - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
  - 4. Ridge and Valley Plates: Provide 1.3 mm (18 gauge), minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 40 mm per meter (1/2 inch per foot).
  - 5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the Drawings. Fabricate cant strips from 1 mm (20 gauge) metal with a minimum 125 mm (5 inch) face width.
  - 6. Seat Angles for Deck: Provide where a beam does not frame into a column.
  - 7. Sump Pans for Roof Drains: Fabricated from single piece of minimum 1.9 mm (14 gauge) galvanized sheet steel with level bottoms and

sloping sides to direct water flow to drain, unless otherwise shown. Provide sump pans of adequate size to receive roof drains and with bearing flanges not less than 75 mm (3 inches) wide. Recess pans not less than 38 mm (1 1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Holes for drains will be cut in the field.

## **2.2 REQUIREMENTS:**

- A. Provide steel decking of the type, depth, gauge, and section properties as shown.
- B. Metal Form Deck - Type 1: Single pan fluted units utilized as a permanent form for reinforced concrete slabs. Comply with the depth and gauge requirements as shown on the Contract Documents.
  - 1. Finish: Galvanized G-60.
- C. Metal Form Deck - Type 2: Corrugated deck units used as a permanent form for reinforced concrete slabs. Comply with the depth and minimum gauge requirements as shown on the Contract Documents.
  - 3. Finish: Galvanized.
- D. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces utilized to act as a permanent support for all superimposed loads. Comply with the depth and minimum gauge requirements as shown on the Contract Documents.
  - 1. Wide Rib (Type B) deck.
  - 2. Finish: Galvanized G-60.
- E. Do not use steel deck for hanging supports for any type or kind of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.
- F. Steel decking units used for interstitial levels shall include an integral system.
  - 1. System to provide a simple point of attachment for light duty hanger devices.
  - 2. System to allow for flexibility for attaching hangers for support of suspended ceilings, electrical, plumbing, heating, or air conditioning items, weight not to exceed 50 kg/m<sup>2</sup> (10 psf).
  - 3. System shall provide for a minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm (24 inches) on centers transversely.
  - 4. Maximum load suspended from any hanger is 23 kg (50 pounds).
  - 5. System consisting of fold-down type hanger tabs or lip hanger is acceptable.

**PART 3 - EXECUTION****3.1 ERECTION:**

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Provide steel decking in sufficient lengths to extend over 3 or more spans, except for interstitial levels.
- E. Place steel decking units at right angles to supporting members. End laps of sheets of roof deck shall be a minimum of 50 mm (2 inches) and shall occur over supports.
- F. Fastening Deck Units:
  - 1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
  - 2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
  - 3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.
  - 4. Fasten roof deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. at every support, and at closer spacing where required for lateral force resistance by diaphragm action. Attach split or partial panels to the structure in every valley. In addition, secure deck to each supporting member in ribs where side laps occur. Power driven fasteners may be used in lieu of welding for roof deck if strength equivalent to the welding specified above is provided. Submit test data and design calculations verifying equivalent design strength.



5. Mechanically fasten side laps of adjacent roof deck units with spans greater than 1524 mm (5 feet) between supports, at intervals not exceeding 915 mm (3 feet) o.c., or midspan, whichever is closer, using self-tapping No. 8 or larger machine screws.
  6. Provide any additional fastening necessary to comply with the requirements of Underwriters Laboratories and/or Factory Mutual to achieve the required ratings.
  7. Uplift Loading: Install and anchor roof deck units to resist gross uplift loading of 2.1 kPa (45 psf) at eave overhang and 1.4 kPa (30 psf) for other roof areas.
  8. Weld end laps of corrugated form deck units in valley of side lap and at middle of sheet (maximum spacing of welds is 380 mm (15 inches)).
  9. Weld corrugated deck to intermediate supports in an X pattern. Weld in valley of side laps on every other support and in the valley of the center corrugation on the remaining supports (maximum spacing of welds is 760 mm (30 inches)).
- G. Cutting and Fitting:
1. Cut all metal deck units to proper length in the shop prior to shipping.
  2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the Structural Drawings.
  3. Other penetrations shown on the approved metal deck shop drawings but not shown on the Structural Drawings are to be located, cut and reinforced by the trade requiring the opening.
  4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
  5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Resident Engineer. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.
  6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work shown.

**3.2 WELDING:**

Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.3.

**3.3 FIELD REPAIR:**

1. Areas scarred during erection.
2. Welds to be thoroughly cleaned and touched-up. Touch-up paint for zinc-coated units shall be zinc rich galvanizing repair paint. Touch-up paint for shop painted units of same type used for shop painting.

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**SECTION 05 36 00  
COMPOSITE METAL DECKING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies material and services required for installation of composite steel decking including shear connector studs and miscellaneous closures required to prepare deck for concrete placement as shown and specified.

**1.2 RELATED WORK:**

Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

**1.3 DESIGN REQUIREMENTS:**

- A. Design steel decking in accordance with American Iron And Steel Institute publication "Specifications for the Design of Cold Formed Steel Structural Members", except as otherwise shown or specified.
- B. Design all elements with the latest published version of applicable codes.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing decking unit layout, connections to supporting members, and information necessary to complete the installation as shown and specified, including supplementary framing, cant strips, cut openings, special jointing or other accessories. Show welding, side lap, closure, deck reinforcing and closure reinforcing details. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data: Showing steel decking section properties and specifying structural characteristics as specified herein.
- D. Manufacturer's written recommendations for:
  - 1. Shape of decking section to be used.
  - 2. Cleaning of steel decking prior to concrete placement.
- E. Test Report - Establishing structural characteristics of composite concrete and steel decking system.
- F. Test Report - Stud base qualification.
- G. Welding power setting recommendation by shear stud manufacturer.

- H. Shear Stud Layouts: Submit drawings showing the number, pattern, spacing and configuration of the shear studs for each beam and girder.
- I. Certification: For each type and gauge of metal deck supporting concrete slab or fill, furnish certification of the specified fire ratings. Certify that the units supplied are U.L. listed as a "Steel Floor and Form Unit".

**1.5 QUALITY ASSURANCE:**

Underwriters' Label: Provide metal floor deck units listed in Underwriters' Laboratories "Fire Resistance Directory", with each deck unit bearing the UL label and marking for specific system detailed.

**1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Refer to the latest edition of all referenced Standards and codes.
- B. American Iron and Steel Institute (AISI):  
Specification and Commentary for the Design of Cold-Formed Steel Structural Members (Latest Edition).
- C. American Society of Testing and Materials (ASTM):  
A36/A36M.....Standard Specification for Carbon Structural Steel  
A108.....Standard Specification for Steel Bars, Carbon, Cold Finished, Standard Quality  
A653/A653M.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process
- D. American Institute of Steel Construction (AISC):
  - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Latest Edition)
  - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition)
- E. American Welding Society (AWS):  
D1.1.....Structural Welding Code - Steel  
D1.3.....Structural Welding Code - Sheet Steel
- E. Military Specifications (Mil. Spec.):  
MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

**PART 2 - PRODUCTS****2.1 MATERIALS:**

- A. Steel Decking and all Flashings: ASTM A653, Structural Quality suitable for shear stud weld-through techniques.
- B. Galvanizing: ASTM A653, G60.
- C. Shear connector studs: ASTM A108, Grades 1015-1020, yield 350 Mpa (50,000 psi) minimum, tensile strength - 400 Mpa (60,000 psi) minimum, reduction of area 50 percent minimum. Studs of uniform diameter; heads shall be concentric and normal to shaft; stud, after welding free from any substance or defect which would interfere with its function as a shear connector. Studs shall not be painted or galvanized. Size of studs shall be as shown on drawings. Studs manufactured by a company normally engaged in the manufacture of shear studs and can furnish equipment suitable for weld-through installation of shear studs.
- D. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035B.
- E. Miscellaneous Steel Shapes: ASTM A36.
- F. Welding Electrode: E60XX minimum.
- G. Sheet Metal Accessories: ASTM A653, galvanized, unless noted otherwise. Provide accessories of every kind required to complete the installation of metal decking in the system shown. Finish sheet metal items to match deck including, but not limited to, the following items:
  - 1. Metal Cover Plates: For end-abutting deck units, to close gaps at changes in deck direction, columns, walls and openings. Same quality as deck units but not less than 1.3 mm (18 gauge) sheet steel.
  - 2. Continuous sheet metal edging: at openings and concrete slab edges. Same quality as deck units but not less than 1.3 mm (18 gauge) steel. Side and end closures supporting concrete and their attachment to supporting steel shall be designed by the manufacturer to safely support the wet weight of concrete and construction loads. The deflection of cantilever closures shall be limited to 3 mm (1/8 inch) maximum.
  - 3. Metal Closure Strips: For openings between decking and other construction, of not less than 1.3 mm (18 gauge) sheet steel of the same quality as the deck units. Form to the configuration required to provide tight-fitting closures at open ends of flutes and sides of decking.
  - 4. Seat angles for deck: Where a beam does not frame into a column.

**2.2 REQUIREMENTS:**

- A. Steel decking depth, gage, and section properties to be as shown.  
Provide edges of deck with vertical interlocking male and female lip providing for a positive mechanical connection.
- B. Fabricate deck units with integral embossments to provide mechanical bond with concrete slab. In combination with concrete slab, capable of supporting total design loads on spans shown.
- C. Steel decking capable of safely supporting total, normal construction service loads without damage to decking unit.
- D. Steel decking units shall include an integral system which provides a simple point of attachment for light duty hanger devices for flexibility for attaching hangers for support of acoustical, lathing, plumbing, heating, air conditioning and electrical items. System shall provide for minimum spacing pattern of 300 mm (12 inches) on centers longitudinally and 600 mm or 900 mm (24 or 36 inches) on centers transversely. Suspension system shall be capable of safely supporting a maximum allowable load of 45 kg (100 pounds) concentrated at any one hanger attachment point. System may consist of fold-down type hanger tabs or a lip hanger.

**PART 3 - EXECUTION****3.1 ERECTION:**

- A. Do not start installation of metal decking until corresponding steel framework has been plumbed, aligned and completed and until temporary shoring, where required, has been installed. Remove any oil, dirt, paint, ice, water and rust from steel surfaces to which metal decking will be welded.
- B. Coordinate and cooperate with structural steel erector in locating decking bundles to prevent overloading of structural members.
- C. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace any deck units that become damaged after erection and prior to casting concrete at no cost to the Government.
- D. Erect steel deck in accordance with manufacturer's printed instructions.
- E. Ship steel deck units to project in standard widths and cut to proper length.
- F. Provide steel decking in sufficient lengths to extend over 3 or more spans, except where structural steel layout does not permit.
- G. Place steel decking units on supporting steel framework and adjust to final position before being permanently fastening. Bring each unit to proper bearing on supporting beams. Place deck units in straight

alignment for entire length of run of flutes and with close registration of flutes of one unit with those of abutting unit. Maximum space between ends of abutting units is 13 mm (1/2 inch). If space exceeds 13 mm (1/2 inch), install closure plates at no additional cost to Government.

H. Ceiling hanger loops, if used, must be flattened or removed to obtain bearing of units on structural steel.

I. Fastening Deck Units:

1. Fasten floor deck units to steel supporting members by not less than 16 mm (5/8 inch) diameter puddle welds or elongated welds of equal strength, spaced not more than 305 mm (12 inches) o.c. with a minimum of two welds per unit at each support. Where two units abut, fasten each unit individually to the supporting steel framework.
2. Tack weld or use self-tapping No. 8 or larger machine screws at 915 mm (3 feet) o.c. for fastening end closures. Only use welds to attach longitudinal end closures.
3. Weld side laps of adjacent floor deck units that span more than 1524 mm (5 feet). Fasten at midspan or 915 mm (3 feet) o.c., whichever is smaller.

J. Welding to conform to AWS D1.3 and done by competent experienced welding mechanics.

K. Areas scarred during erection and welds shall be thoroughly cleaned and touched-up with zinc rich galvanizing repair paint. Paint touch-up is not required for welds or scars that are to be in direct contact with concrete.

L. Provide metal concrete stops at edges of deck as required.

M. Cutting and Fitting:

1. Cut all metal deck units to proper length in the shop prior to shipping.
2. Field cutting by the metal deck erector is restricted to bevel cuts, notching to fit around columns and similar items, and cutting openings that are located and dimensioned on the structural drawings.
3. Other penetrations shown on the approved metal deck shop drawings but not shown on the structural drawings are to be located, cut and reinforced by the trade requiring the opening.
4. Make all cuts neat and trim using a metal saw, drill or punchout device; cutting with torches is expressly prohibited.
5. Do not make any cuts in the metal deck that are not shown on the approved metal deck drawings. If an additional opening not shown on the approved shop drawings is required, submit a sketch, to scale, locating the required new opening and any other openings and supports



in the immediate area. Do not cut the opening until the sketch has been reviewed and accepted by the Resident Engineer. Provide any additional reinforcing or framing required for the opening at no cost to the Government. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected metal deck.

6. Reinforcement at Openings: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking and support of other work shown.

N. Installation of shear connector studs through previously installed metal deck to conform to AWS D1.1, Section 7, except all studs will be installed with automatically timed welding equipment and as specified below:

1. Do not place reinforcing steel temperature mesh or other materials and equipment which will interfere with stud installation on steel deck until shear connector studs are installed.
2. Steel deck sheets shall be free of oil, rust, dirt, and paint. Release water in deck's valley so that it does not become entrapped between deck and beam. Surface to which stud is to be welded shall be clean and dry.
3. Rest metal deck tightly upon top flange of structural member with bottom of deck rib in full contact with top of beam flange.
4. Weld studs only through a single thickness of deck. Place decking so that a butt joint is obtained. Place studs directly over beam web, where one row of studs are required.
5. Ferrules specially developed for the weld-through technique must be used. Ferrules shall be appropriate for size of studs used and be removed after welding.
6. Submit report of successful test program for stud base qualification as required by AWS D1.1, Appendix K.

### 3.2 CLEANING:

Clean deck in accordance with manufacturer's recommendation before concrete placement.

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**SECTION 05 40 00  
COLD-FORMED METAL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:

1. Exterior load-bearing steel stud walls.
2. Interior load-bearing steel stud walls.
3. Exterior non-load-bearing steel stud curtain wall.

**1.2 RELATED WORK:**

- A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- C. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

**1.3 DESIGN REQUIREMENTS:**

- A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.
- B. Structural Performance: Engineer, fabricate and erect cold-formed metal framing with the minimum physical and structural properties indicated.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.
- C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.

**1.5 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

## B. American Iron and Steel Institute (AISI):

Specification and Commentary for the Design of Cold-Formed Steel  
Structural Members (1996)

## C. American Society of Testing and Materials (ASTM):

A36/A36M(REV. A)-2003...Standard Specifications for Carbon Structural  
Steel

A123/A123M-2002.....Standard Specifications for Zinc (Hot-Dip  
Galvanized) Coatings on Iron and Steel Products

A153/A153M-2003.....Standard Specifications for Zinc Coating (Hot-  
Dip) on Iron and Steel Hardware

A307-2002.....Standard Specifications for Carbon Steel Bolts  
and Studs

A653/A653M-2003.....Standard Specifications for Steel Sheet, Zinc-  
Coated (Galvanized) or Zinc-Iron Alloy-Coated  
(Galvannealed) by the Hot-Dip Process

C955-2003.....Standard Specifications for Load-Bearing  
(Transverse and Axial) Steel Studs, Runners  
(Tracks), and Bracing or Bridging for Screw  
Application of Gypsum Panel Products and Metal  
Plaster Bases

C1107-2002.....Standard Specifications for Packaged Dry,  
Hydraulic-Cement Grout (Non-shrink)

E488-96(Reapproved 2003)Standard Test Methods for Strength of Anchors  
in Concrete and Masonry Elements

E1190-95(Reapproved 2000)Standard Test Methods for Strength of Power-  
Actuated Fasteners Installed in Structural  
Members

## D. American Welding Society (AWS):

D1.3-(98).....Structural Welding Code-Sheet Steel

## E. Military Specifications (Mil. Spec.):

MIL-P-21035B(Reinst. Notice 2) Paint, High Zinc Dust Content,  
Galvanizing Repair

**PART 2 - PRODUCTS****2.1 MATERIALS:**

- A. Sheet Steel for joists, studs and accessories 16 gage and heavier: ASTM A653, structural steel, zinc coated G60 with a yield of 340 MPa (50 ksi) minimum.
- B. Sheet Steel for joists, studs and accessories 18 gage and lighter: ASTM A653, structural steel, zinc coated G60, with a yield of 230 MPa (33 ksi) minimum.
- C. Galvanizing Repair Paint: MIL-P-21035B.
- D. Nonmetallic, Non-shrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, Portland cement, shrinkage-compensating agents, plasticizing and water-reducing agents, complying with ASTM C1107, with fluid consistency and a 30 minute working time.

**2.2 WALL FRAMING:**

- A. Steel Studs: Manufacturer's standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the structural drawings.

**2.3 FRAMING ACCESSORIES:**

- A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).
- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:
  - 1. Supplementary framing.
  - 2. Bracing, bridging, and solid blocking.
  - 3. Web stiffeners.
  - 4. Gusset plates.
  - 5. Deflection track and vertical slide clips.
  - 6. Stud kickers and girts.
  - 7. Joist hangers and end closures.
  - 8. Reinforcement plates.

**2.4 ANCHORS, CLIPS, AND FASTENERS:**

- A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.
- B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.
- C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.
- D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.
- E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

**2.5 REQUIREMENTS:**

- A. Welding in accordance with AWS D1.3
- B. Furnish members and accessories by one manufacturer only.

**PART 3 - EXECUTION****3.1 FABRICATION:**

- A. Framing components may be preassembled into panels. Panels shall be square with components attached.
  - B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.
  - C. Hold members in place until fastened.
  - D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.
- 1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.

2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.

E. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

### **3.2 ERECTION:**

- A. Handle and lift prefabricated panels in a manner as to not distort any member.
- B. Securely anchor tracks to supports as shown.
- C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.
- D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.
- E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.
- F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.
- G. Install headers in all openings that are larger than the stud spacing in that wall.
- H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.
- I. Studs in one piece for their entire length, splices will not be permitted.
- J. Provide a load distribution member at top track where joist is not located directly over bearing stud.
- K. Provide joist bridging and web stiffeners at reaction points where shown.
- L. Provide end blocking where joist ends are not restrained from rotation.
- M. Provide an additional joist under parallel partitions, unless otherwise shown, when partition length exceeds one-half joist span and when floor and roof openings interrupt one or more spanning members.

- N. Provide temporary bracing and leave in place until framing is permanently stabilized.
- O. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.
- P. Fasten reinforcement plate over web penetrations that exceed size of manufacturer's standard punched openings.

### **3.3 TOLERANCES:**

- A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
- B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.
- C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.
- D. Prefabricated panels shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

### **3.4 FIELD REPAIR:**

Touch-up damaged galvanizing with galvanizing repair paint.

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**SECTION 05 50 00  
METAL FABRICATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
  - 1. Support for Wall and Ceiling Mounted Items:
  - 2. Guards
  - 3. Gratings
  - 4. Railings

**1.2 RELATED WORK**

- A. Prime and finish painting: Section 09 91 00, PAINTING.
- B. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Wall Guards and Railings
- C. Shop Drawings:
  - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
  - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
  - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
  - 1. Anodized finish as specified.
  - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

**1.4 QUALITY ASSURANCE**

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.



- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
  - A36/A36M-05.....Structural Steel
  - A47-99(R2004).....Malleable Iron Castings
  - A48-03.....Gray Iron Castings
  - A53-06.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated  
Welded and Seamless
  - A123-02.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products
  - A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip
  - A269-07.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
  - A307-07.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength
  - A312/A312M-06.....Seamless, Welded, and Heavily Cold Worked  
Austenitic Stainless Steel Pipes
  - A391/A391M-01.....Grade 80 Alloy Steel Chain
  - A653/A653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-  
Iron Alloy Coated (Galvannealed) by the Hot-Dip  
Process
  - A786/A786M-05.....Rolled Steel Floor Plate
  - B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes
  - B456-03.....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
  - B632-02.....Aluminum-Alloy Rolled Tread Plate
  - C1107-07.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)

- F436-07.....Hardened Steel Washers
- F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for  
General Use
- F593-02.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-05.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
  - D1.1-04.....Structural Welding Code Steel
  - D1.2-03.....Structural Welding Code Aluminum
  - D1.3-98.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
  - AMP521-01.....Pipe Railing Manual
  - AMP 500-505-1988.....Metal Finishes Manual
  - MBG 531-00.....Metal Bar Grating Manual
  - MBG 532-00.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC):
  - SP 1-05.....No. 1, Solvent Cleaning
  - SP 2-05.....No. 2, Hand Tool Cleaning
  - SP 3-05.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
  - RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

## **PART 2 - PRODUCTS**

### **2.1 DESIGN CRITERIA**

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

### **2.2 MATERIALS**

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified.  
For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Steel Pipe: ASTM A53.
  - 1. Galvanized for exterior locations.
  - 2. Type S, Grade A unless specified otherwise.
  - 3. NPS (inside diameter) as shown.
- E. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- F. Malleable Iron Castings: A47.
- G. Primer Paint: As specified in Section 09 91 00, PAINTING.
- H. Stainless Steel Tubing: ASTM A269, type 302 or 304.

**I. Modular Channel Units:**

1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
2. Form channel with in turned pyramid shaped clamping ridges on each side.
3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

**2.3 HARDWARE****A. Rough Hardware:**

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

**B. Fasteners:**

1. Bolts with Nuts:
  - a. ASME B18.2.2.
  - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
  - c. ASTM F468 for nonferrous bolts.
  - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

**2.4 FABRICATION GENERAL****A. Material**

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

**B. Size:**

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
  - b. Furnish members in longest lengths commercially available within the limits shown and specified.
  - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
  - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
  - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
  - f. Prepare members for the installation and fitting of hardware.
  - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
  - h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
- a. Weld in accordance with AWS.
  - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
  - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
  - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
  - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
  - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
  - b. Fit removable members to be easily removed.

- c. Design and construct field connections in the most practical place for appearance and ease of installation.
- d. Fit pieces together as required.
- e. Fabricate connections for ease of assembly and disassembly without use of special tools.
- f. Joints firm when assembled.
- g. Conceal joining, fitting and welding on exposed work as far as practical.
- h. Do not show rivets and screws prominently on the exposed face.
- i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

- 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
- 2. Aluminum: NAAMM AMP 501.
  - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
  - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
  - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
  - d. Painted: AA-C22R10.
- 3. Steel and Iron: NAAMM AMP 504.
  - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
  - b. Surfaces exposed in the finished work:
    - 1) Finish smooth rough surfaces and remove projections.
    - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
  - c. Shop Prime Painting:
    - 1) Surfaces of Ferrous metal:
      - a) Items not specified to have other coatings.
      - b) Galvanized surfaces specified to have prime paint.
      - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
      - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.

e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

## 2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

## 2.6 FRAMES

A. Elevator Entrance Wall Opening.

1. Fabricate of channel shapes, plates, and angles as shown.
2. Weld or bolt head to jamb as shown.
3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
  - a. Provide holes for anchors.
  - b. Weld head to jamb members.

B. Channel Door Frames:

1. Fabricate of structural steel channels of size shown.
2. Miter and weld frames at corners.

3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.
4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb. Provide pipe spacers at holes welded to channel.
5. Where closure plates are shown, continuously weld them to the channel flanges.
6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.
  - a. Cut a slot in the lock jamb to receive the lock bolt.
  - b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.

## 2.7 GUARDS

### A. Wall Corner Guards:

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

## 2.8 RAILINGS

### A. In addition to the dead load design railing assembly to support live load specified.

### B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
  - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.



- b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
  - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
6. Interior Post Anchors:
- a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
  - b. Weld or thread flanged fitting to posts at base.
  - c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
  - d. Provide sliding flange base plate on posts secured with set screws.
  - e. Weld flange base plate to removable posts set in sleeves.
- C. Handrails:
- 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
  - 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- D. Steel Pipe Railings:
- 1. Fabricate of steel pipe with welded joints.
  - 2. Number and space of rails as shown.
  - 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
  - 4. Form handrail brackets from malleable iron.
  - 5. Fabricate removable sections with posts at end of section.
6. Removable Rails:
- a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
  - b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
  - c. Continuously weld brackets to post.
  - d. Provide slotted bolt holes in rail bracket.
  - e. Weld bolt heads flush with top of rail.
  - f. Weld flanged fitting to post where posts are installed in sleeves.
7. Opening Guard Rails:

- a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
  - b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
  - c. Fabricate rails for floor openings for anchorage in sleeves.
- E. Aluminum Railings:
- 1. Fabricate from extruded aluminum.
  - 2. Use tubular posts not less than 3 mm (0.125 inch) wall thickness for exterior railings.
  - 3. Punch intermediate rails and bottom of top rails for passage of posts and machine to a close fit.
  - 4. Where shown use extruded channel sections for top rail with 13 mm (1/2 inch) thick top cover plates and closed ends.
  - 5. Fabricate brackets of extruded or wrought aluminum as shown.
  - 6. Fabricate stainless pipe sleeves with closed bottom at least six inches deep having internal dimensions at least 13 mm (1/2 inch) greater than external dimensions of posts where set in concrete.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  - 1. Provide temporary bracing for such items until concrete or masonry is set.
  - 2. Place in accordance with setting drawings and instructions.
  - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
  - 1. Design and finish as specified for shop welding.
  - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.

- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

### **3.2 INSTALLATION OF SUPPORTS**

- A. Anchorage to structure.
  - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
  - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
  - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
  - 4. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
  - 1. Locate center of support at anchorage point of supported item.
  - 2. Locate support at top and bottom of wall hung cabinets.
  - 3. Locate support at top of floor cabinets and shelving installed against walls.
  - 4. Locate supports where required for items shown.

### **3.3 GUARDS**

- A. Steel Angle Corner Guards:
  - 1. Build into masonry as the work progress.
  - 2. Set into formwork before concrete is placed.
  - 3. Set angles flush with edge of opening and finish floor or wall or as shown.
  - 4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.
  - 5. Install Guard Angles at Edges of Stairwell where shown.

### **3.4 RAILINGS**

- A. Steel Posts:
  - 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
  - 2. Install sleeves in concrete formwork.
  - 3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.

4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
  5. Secure sliding flanged fittings to posts at base with set screws.
  6. Secure fixed flanged fittings to concrete with expansion bolts.
  7. Secure posts to steel with welds.
- B. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:
1. Install pipe sleeves in concrete formwork.
  2. Set posts in sleeve and pour grout to surface on exterior locations and to within 6 mm (1/4 inch) of surface for interior locations except to where posts are required to be removable.
  3. Apply beveled bead of urethane sealant over sleeve at post perimeter for exterior posts and flush with surface for interior posts as specified in Section 07 92 00, JOINT SEALANTS.
- C. Anchor to Walls:
1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
    - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
    - b. Anchor steel plate to hollow masonry with toggle bolts.
  2. Anchor flanged fitting with toggle bolt to steel support in frame walls.
- D. Removable Rails:
1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
  2. Rest rail posts in sleeves where not part of a continuous railing. Do not grout posts.
- E. Chains:
1. Eye bolt chains to pipe posts.
  2. Eye bolt anchoring at walls.
    - a. Expansion bolt to concrete or solid masonry.
    - b. Toggle bolt to hollow masonry of frame wall installed support.
- F. Handrails:
1. Anchor brackets for metal handrails as detailed.
  2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
  3. Expansion bolt to concrete or solid masonry.

4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

### **3.5 CLEAN AND ADJUSTING**

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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**SECTION 05 51 00**  
**METAL STAIRS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies steel stairs with railings.
- B. Types:
  - 1. Closed riser stairs with concrete filled treads and platforms.
  - 2. Industrial stairs: Closed and open riser stairs.

**1.2 RELATED WORK**

- A. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Wall handrails and railings for other than steel stairs: Section 05 50 00, METAL FABRICATIONS.
- C. Requirements for shop painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

**1.4 APPLICATION PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.
- B. American Society for Testing and Materials (ASTM):
  - A36/A36M-05.....Structural Steel
  - A47-99 (R2004).....Ferritic Malleable Iron Castings
  - A48-03.....Gray Iron Castings
  - A53-06.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated  
Welded and Seamless
  - A307-07.....Carbon Steel Bolts and Studs, 60000 psi Tensile  
Strength
  - A653/653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc  
Alloy Coated (Galvannealed) by the Hot-Dip  
Process
  - A563-07.....Carbon and Alloy Steel Nuts
  - A1008-07.....Steel, Sheet, Cold-Rolled, Carbon, Structural,  
High-Strength, Low-Alloy
  - A786/A786M-00.....Rolled Steel Floor Plates
  - A1011-04.....Steel, Sheet and Strip, Strip, Hot-Rolled  
Carbon, Structural, High-Strength, Low-Alloy

- C. American Welding Society (AWS):
  - D1.1-04.....Structural Welding Code-Steel
  - D1.3-98.....Structural Welding Code-Sheet Steel
- D. The National Association of Architectural Metal Manufacturers (NAAMM)
  - Manuals:
  - Metal Bar Gratings (ANSI/NAAMM MBG 531-00)
  - AMP521-01.....Pipe Railing Manual, Including Round Tube
- E. American Iron and Steel Institute (AISI):
  - 2001.....Design of Cold-Formed Steel Structural Members

## **PART 2 - PRODUCTS**

### **2.1 DESIGN CRITERIA**

- A. Design stairs to support a live load of 500 kg/m<sup>2</sup> (100 pounds per square foot).
- B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.
- C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.
- D. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

### **2.2 MATERIALS**

- A. Steel Pipe: ASTM A53, Standard Weight, zinc coated.
- B. Steel Grating: Metal bar type grating NAAMM BG.
- C. Sheet Steel: ASTM A1008.
- D. Structural Steel: ASTM A36.
- E. Steel Floor Plate: ASTM 786.
- F. Steel Decking: Form from zinc coated steel conforming to ASTM A446, with properties conforming to AISI Specification for the Design of Cold-Formed Steel Structural Members.
- G. Steel Plate: ASTM A1011.
- H. Iron Castings: ASTM A48, Class 30.
- I. Malleable Iron Castings: ASTM A47.

### **2.3 FABRICATION GENERAL**

- A. Fasteners:
  - 1. Conceal bolts and screws wherever possible.
  - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
- B. Welding:
  - 1. Structural steel, AWS D1.1 and sheet steel, AWS D1.3.
  - 2. Where possible, locate welds on unexposed side.

- 3. Grind exposed welds smooth and true to contour of welded member.
- 4. Remove welding splatter.
- C. Remove sharp edges and burrs.
- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
- E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
- F. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.

## **2.4 RAILINGS**

- A. Fabricate railings, including handrails, from steel pipe with flush.
  - 1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
  - 2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.
- B. Return ends of handrail to wall and close free end.
- C. Provide standard terminal castings where fastened to newel.
- D. Space intermediate posts not over six feet on center between end post.
- E. Fabricate handrail brackets from cast malleable iron.
- F. Provide standard terminal fittings at ends of post and rails.

## **2.5 CLOSED RISER STAIRS**

- A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
- B. Fabricate pans for treads and platforms, and risers from sheet steel.
- C. Form risers with sanitary cove.
- D. Fabricate stringers, headers, and other supporting members from structural steel.
- E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

## **2.6 INDUSTRIAL STAIRS**

- A. Provide treads, platforms, railings, stringers and other supporting members as shown.
- B. Treads and platforms of checkered steel floor plate:
  - 1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
  - 2. Support tread and platforms with angles welded to plate.
  - 3. Do not leave exposed fasteners on top of treads or platform surfaces.
  - 4. Provide flat sheet steel risers for stairs with steel plate treads where shown.



C. Treads and platforms of steel grating:

1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM Metal Bar Grating Manuals.
2. Provide end banding bars, except where carrier angle are used at tread ends.
3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
5. Provide toe plates on platforms where shown.

**PART 3 - EXECUTION**

**3.1 STAIR INSTALLATION**

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill any gap between the stringer and surrounding shaft wall. Weld and finish with prime and paint finish of adjoining steel.

**3.2 RAILING INSTALLATION**

- A. Install standard terminal fittings at ends of posts and rails.
- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

**3.3 FIELD PRIME PAINTING**

- A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.
- B. Touch-up abraded areas with same primer paint used for shop priming.
- C. Touch up abraded galvanized areas with zinc rich paint as specified in section 09 91 00, PAINTING.

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**SECTION 06 10 00  
ROUGH CARPENTRY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

**1.2 RELATED WORK:**

- A. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- B. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.
- C. Cement board sheathing: Section 06 16 63, CEMENTITIOUS SHEATHING.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

**1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:**

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

**1.5 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):  
National Design Specification for Wood Construction  
NDS-05.....Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):  
A190.1-02.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):  
B18.2.1A-96(R2005).....Square and Hex Bolts and Screws  
B18.2.2-87(R2005).....Square and Hex Nuts  
B18.6.1-81 (R97).....Wood Screws

- B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws  
and Metallic Drive Screws
- E. American Plywood Association (APA):
- E30-03.....Engineered Wood Construction Guide
- F. American Society for Testing And Materials (ASTM):
- A47-99(R2004).....Ferritic Malleable Iron Castings
- A48-03.....Gray Iron Castings
- A653/A653M-07.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-  
Iron Alloy Coated (Galvannealed) by the Hot Dip  
Process
- C954-04.....Steel Drill Screws for the Application of Gypsum  
Board or Metal Plaster Bases to Steel Studs from  
0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in  
thickness
- C1002-04.....Steel Self-Piercing Tapping Screws for the  
Application of Gypsum Panel Products or Metal  
Plaster Bases to Wood Studs or Metal Studs
- D143-94(R2004).....Small Clear Specimens of Timber, Method of  
Testing
- D1760-01.....Pressure Treatment of Timber Products
- D2559-04.....Adhesives for Structural Laminated Wood Products  
for Use Under Exterior (Wet Use) Exposure  
Conditions
- D3498-03.....Adhesives for Field-Gluing Plywood to Lumber  
Framing for Floor Systems
- F844-07.....Washers, Steel, Plan (Flat) Unhardened for  
General Use
- F1667-05.....Nails, Spikes, and Staples
- G. Federal Specifications (Fed. Spec.):
- MM-L-736C.....Lumber; Hardwood
- H. Commercial Item Description (CID):
- A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self  
Threading Anchors)
- I. Military Specification (Mil. Spec.):
- MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- J. Truss Plate Institute (TPI):
- TPI-85.....Metal Plate Connected Wood Trusses
- K. U.S. Department of Commerce Product Standard (PS)
- PS 1-95.....Construction and Industrial Plywood
- PS 20-05.....American Softwood Lumber Standard

**PART 2 - PRODUCTS****2.1 LUMBER:**

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
  - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
  - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
  - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
  - 2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
  - 3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
  - 4. Board Sub-flooring: Shiplap edge, 25 mm (1 inch) thick, not less than 200 mm (8 inches) wide.
- D. Sizes:
  - 1. Conforming to Prod. Std., PS20.
  - 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
  - 1. At time of delivery and maintained at the site.
  - 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
  - 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Fire Retardant Treatment:
  - 1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
  - 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- G. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

## 2.2 PLYWOOD

- A. Comply with Prod. Std., PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
  1. APA rated Exposure 1 or Exterior; panel grade CD or better.
  2. Wall sheathing:
    - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
    - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
  3. Roof sheathing:
    - a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 400 mm (16 inches) on center unless specified otherwise.
    - b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.
- D. Subflooring:
  1. Under finish wood flooring or underlayment:
    - a. APA Rated sheathing, Exposure 1. panel grade CD.
    - b. Minimum 15 mm (19/32 inch) thick with span rating 32/16 or greater for supports at 400 mm (16 inches) on center and 18.25 mm (23/32 inch) thick with span rating 48/24 for supports at 600 mm (24 inches) on center.

2. Combination subflooring-underlayment under resilient flooring or carpet:
  - a. APA Rated Stud-I-Floor Exterior or Exposure 1, T and G.
  - b. Minimum 15 mm (19/32 inch) thick or greater, span rating 16, for supports at 400 mm (16 inches) on center; 18 mm (23/32 inch) thick or greater, span rating 24, for supports at 600 mm (24 inches) on center.
  - c. Minimum 19 mm (3/4-inch) thick or greater, span rating 32, for supports at 810 mm (32 inches) on center; 28 mm (1-1/8 inch) thick, span rating 48 for supports at 1200 mm (48 inches) on center.

E. Underlayment:

1. APA rated Exposure 1 or Exterior, panel grade C-C Plugged.
2. Minimum 6 mm (1/4 inch) thick or greater over plywood subflooring and 9 mm (3/8 inch) thick or greater over board subflooring, unless otherwise shown.

### 2.3 STRUCTURAL-USE PANELS

A. Comply with APA.

- B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.

C. Wall and Roof Sheathing:

1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 400 mm (16 inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.

D. Subflooring:

1. Under finish wood flooring or underlayment:
  - a. APA rated sheathing panels, durability classification of Exposure 1 or Exterior.
  - b. Span Rating of 24/16 or greater for supports 400 mm (16 inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.
2. Under resilient floor or carpet.
  - a. APA rated combination subfloor-underlayment grade panels, durability classification of Exposure 1 or Exterior T and G.
  - b. Span Rating of 16 or greater for supports 300 mm (16 inches) on center and 24 or greater for supports 600 mm (24 inches) on center.

E. Underlayment:

1. APA rated Exposure 1.

2. Minimum 6 mm (1/4 inch) thick or greater over subfloor.

F. Wood "I" Beam Members:

1. Size and Shape as shown.
2. Cambered and marked "Top up".
3. Plywood webs: PS-1, minimum 9 mm (3/8 inch) thick, unless shown otherwise.
4. Flanges: Kiln dried stress rated dense lumber minimum 38 mm (1-1/2 inch) thick, width as shown.
5. Plywood web fitted into flanges and joined with ASTM D2559 adhesive to form "I" beam section unless shown otherwise.

G. Laminated Veneer Lumber (LVL):

1. Bonded jointed wood veneers with ASTM D2559 adhesive.
2. Scarf jointed wood veneers with grain of wood parallel.
3. Size as shown.

**2.4 ROUGH HARDWARE AND ADHESIVES:**

A. Anchor Bolts:

1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
  - a. Common: Type I, Style 10.
  - b. Concrete: Type I, Style 11.
  - c. Barbed: Type I, Style 26.
  - d. Underlayment: Type I, Style 25.
  - e. Masonry: Type I, Style 27.

- f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

F. Framing and Timber Connectors:

1. Fabricate of ASTM A446, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
2. Framing Angles: Angle designed with bendable legs to provide three way anchors.
3. Straps:
  - a. Designed to provide wind and seismic ties with sizes as shown or specified.
  - b. Strap ties not less than 32 mm (1-1/4 inches) wide.
  - c. Punched for fastener.
4. Metal Bridging:
  - a. Optional to wood bridging.
  - b. V shape deformed strap with not less than 2 nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
  - c. Not less than 19 mm by 125 mm (3/4 by 5 inches) bendable nailing flange on ends.
  - d. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
5. Joist Hangers:
  - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
  - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
6. Timber Connectors: Fabricated of steel to shapes shown.
7. Joist Ties: Mild steel flats, 5 by 32 mm (3/16 by 1-1/4 inch size with ends bent about 30 degrees from horizontal, and extending at least 400 mm (16 inches) onto framing. Punch each end for three spikes.
8. Wall Anchors for Joists and Rafters:
  - a. Mild steel strap, 5 by 32 mm (3/16 by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 by 130 mm (3/8 by 5 inch) pin through strap end built into masonry.
  - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.



- c. Strap not less than 100 mm (4 inches) embedded end.
- 9. Joint Plates:
  - a. Steel plate punched for nails.
  - b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
  - c. Size for axial eccentricity, and fastener loads.
- G. Adhesives:
  - 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
  - 2. For structural laminated Wood: ASTM D2559.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:**

- A. Conform to applicable requirements of the following:
  - 1. AFPA National Design Specification for Wood Construction for timber connectors.
  - 2. AITC Timber Construction Manual for heavy timber construction.
  - 3. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
  - 4. APA for installation of plywood or structural use panels.
  - 5. ASTM F 499 for wood underlayment.
  - 6. TPI for metal plate connected wood trusses.
- B. Fasteners:
  - 1. Nails.
    - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
    - b. Use special nails with framing connectors.
    - c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
    - d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
    - e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
    - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
    - g. Nailing Schedule; Using Common Nails:
      - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor

- 2) Bridging to joist, toe nail each end two-8d
  - 3) Ledger strip to beam or girder three-16d under each joint.
  - 4) Subflooring or Sheathing:
    - a) 150 mm (6 inch) wide or less to each joist face nail two-8d.
    - b) Subflooring, more than 150 mm (6 inches) wide, to each stud or joint, face nail three-8d.
    - c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 150 mm (6 inches) on center and at intermediate supports 250 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 300 mm (12 inches) at supported edges and 500 mm (20 inches) o.c. at intermediate supports.
  - 5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 400 mm (16 inches) on center.
  - 6) Top plate to stud, end nail two-16d.
  - 7) Stud to sole plate, toe nail or framing anchor. Four-8d
  - 8) Doubled studs, face nail 16d at 600 mm (24 inches) on center.
  - 9) Built-up corner studs 16d at 600 mm (24 inches) (24 inches) on center.
  - 10) Doubled top plates, face nails 16d at 400 mm (16 inches) on center.
  - 11) Top plates, laps, and intersections, face nail two-16d.
  - 12) Continuous header, two pieces 16d at 400 mm (16 inches) on center along each edge.
  - 13) Ceiling joists to plate, toenail three-8d or framing anchor.
  - 14) Continuous header to stud, four 16d.
  - 15) Ceiling joists, laps over partitions, face nail three-16d or framing anchor.
  - 16) Ceiling joists, to parallel rafters, face nail three-16d.
  - 17) Rafter to plate, toe nail three-8d. or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three-8d.
  - 18) Built-up girders and beams 20d at 800 mm (32 inches) on center along each edge.
2. Bolts:
- a. Fit bolt heads and nuts bearing on wood with washers.
  - b. Countersink bolt heads flush with the surface of nailers.
  - c. Embed in concrete and solid masonry or use expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.

- d. Use toggle bolts to hollow masonry or sheet metal.
- e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
- 3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
  - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
  - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
- 4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
- 5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
- 6. Screws to Join Wood:
  - a. Where shown or option to nails.
  - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
  - c. Spaced same as nails.
- 7. Installation of Timber Connectors:
  - a. Conform to applicable requirements of the NFPA National Design Specification for Wood Construction.
  - b. Fit wood to connectors and drill holes for fasteners so wood is not split.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
  - 1. Space anchor bolts 1200 mm (4 feet) on centers between ends and within 150 mm (6 inches) of end. Stagger bolts from side to side on plates over 175 mm (7 inches) in width.
  - 2. Use shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
  - 3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
  - 1. Install furring, blocking, nailers, and grounds where shown.
  - 2. Use longest lengths practicable.
  - 3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
  - 4. Layers of Blocking or Plates:

- a. Stagger end joints between upper and lower pieces.
  - b. Nail at ends and not over 600 mm (24 inches) between ends.
  - c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.
5. Fabricate roof edge vent strips with 6 mm by 6 mm (1/4 inch by 1/4 inch) notches, 100 mm (4 inches) on center, aligned to allow for venting of insulating concrete.
  6. Unless otherwise shown, use wall furring 25 mm by 75 mm (1 inch by 3 inch) continuous wood strips installed plumb on walls, using wood shims where necessary so face of furring forms a true, even plane. Space furring not over 400 mm (16 inches) on centers, butt joints over bearings and rigidly secure in place. Anchor furring on 400 mm (16 inches) centers.
- F. Floor and Ceiling Framing:
1. Set with crown edge up.
  2. Keep framing at least 50 mm (2 inches) away from chimneys.
  3. Bear on not less than 100 mm (4 inches) on concrete and masonry, and 38 mm (1-1/2 inches) on wood and metal unless shown otherwise.
  4. Support joist, trimmer joists, headers, and beams framing into carrying members at same relative levels on joist hangers unless shown otherwise.
  5. Lap and spike wood joists together at bearing, or butt end-to-end with scab ties at joint and spike to plates. Scab tie lengths not less than 200 mm (8 inches) lap on joist ends. Install wood I beam joists as shown.
  6. Frame openings with headers and trimmer joist. Double headers carrying more than two tail joists and trimmer joists supporting headers carrying more than one tail joist unless otherwise shown.
  7. Drive nails through headers into joists using two nails for 50 mm by 150 mm (2 inch by 6 inch); three nails for 50 mm by 200 mm (2 inch by 8 inch) and four nails for 50 mm by 250 mm (2 inch by 10 inch) and over in size.
  8. Install nearest joist to double headers and spike joist to both header members before trimmer joist is installed and secured together.
  9. Doubled joists under partitions parallel with floor joists. Fire cut joists built into masonry or concrete.
  10. Where joists run perpendicular to masonry or concrete, anchor every third joist to masonry or concrete with one metal wall anchor.

Securely spike anchors with three nails to side of joist near its bottom.

11. Anchor joists running parallel with masonry or concrete walls to walls with steel flats spaced not over 1800 mm (6 feet) apart. Extend steel flats over at least three joists and into masonry 100 mm (4 inches) with ends turned 50 mm (2 inches); bolt to concrete. Set top of flats flush with top of joists, and securely nail steel flats to each joist.
12. Hook ties at steel framing over top flange of steel members.
13. Nonbearing partitions running parallel with ceiling joists, install solid 50 mm (2 inch) thick bridging same depth as ceiling joists cut to fit snug between joists for securing top plate of partitions. Securely spike bridging to joists. Space 1200 mm (4 feet) on center.
14. Where ceramic tile finish floors are set in Portland cement mortar, nail continuous 50 mm by 75 mm (2 inches by 3 inches) ledgers to sides of joists to support subflooring flush with top of joist.

G. Bridging:

1. Use 25 mm by 75 mm (1 inch by 3 inch) lumber with ends beveled for slope. Option: Metal bridging may be used for wood bridging.
2. Install one row of bridging for joist spans over 2400 mm (8 feet), but less than 4800 mm (16 feet) long; install two rows for spans over 4800 mm (16 feet) long.
3. Install an extra row of bridging between trimmer and next two joists if header is more than 600 mm (2 feet) from end of trimmer or from regular row of bridging.
4. Secure with two nails at ends.
5. Leave bottom ends loose until after subflooring or roof sheathing is installed.
6. Install single row of bridging at centerline of span and two rows at the third points of span unless otherwise shown.

H. Roof Framing:

1. Set rafters with crown edge up.
2. Form a true plane at tops of rafters.
3. Spike to wall plate and to ceiling joists except when secured with framing connectors.
4. Frame openings in roof with headers and trimmer rafters. Double headers carrying more than one rafter unless shown otherwise.
5. Install 50 mm by 100 mm (2 inch by 4 inch) strut between roof rafters and ceiling joists at 1200 mm (4 feet) on center unless shown otherwise.

## I. Partition and Wall Framing:

1. Use 50 mm by 100 mm (2 inch by 4 inch) studs spaced 400 mm (16 inches) on centers; unless shown otherwise.
2. Install double studs at openings and triple studs at corners.
3. Installation of sole plate:
  - a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one near ends of piece and at intermediate intervals of not more than 1200 mm (4 feet) or with power actuated drive pins with threaded ends of suitable type and size, spaced 600 mm (2 feet) on center unless shown otherwise.
  - b. Nail plates to wood framing through subfloor as specified in nailing schedule.
4. Headers or Lintels:
  - a. Make headers for openings of two pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.
  - b. Support ends of headers on top of stud cut for height of opening. Spike cut stud to adjacent stud. Spike adjacent stud to header.
5. Use double top plates, with members lapped at least 610 mm (2-feet) spiked together.
6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
7. Use single sill plates at bottom of opening unless shown otherwise. Toe nail to end stud, face nail to intermediate studs.
8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2400mm (8 feet) in accordance with NFPA Manual for House Framing.
9. Install corner bracing when plywood or structured use panel sheathing is not used.
  - a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two nails.
  - b. Use 25 mm by 100 mm (1 inch by 4 inch) corner bracing.

## J. Rough Bucks:

1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.

4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

K. Subflooring, if required:

1. Subflooring may be either boards, structural-use panels, or plywood.
2. Lay board subflooring diagonally, with close joints. Stagger end joints and make joints over supports. Bear each board on at least three supports.
3. Provide a clearance of approximately 13 mm (1/2 inch) at masonry or concrete at walls.
4. Apply plywood and structural-use panel subflooring with face grain or long dimension at right angles to the supports, with edges 6 mm (1/4 inch) apart at side joints, and 3 mm (1/8 inch) apart at end joints.
5. Combination subfloor-underlayment:
  - a. Space edges 3 mm (1/8 inch) apart.
  - b. Provide a clearance of 6 mm (1/4 inch) at masonry on concrete at walls.
6. Stagger panel end joints and make over support.

L. Underlayment:

1. Where finish flooring of different thickness is used in adjoining areas, use underlayment of thickness required to bring finish flooring surfaces into same plane.
2. Apply to dry, level, securely nailed, clean, wood subfloor without any projections.
3. Fasten to subfloor as specified in ASTM F499.
4. Plywood and particle underlayment may be glue-nailed to subfloor.
5. Butt underlayment panels to a light contact with a 1 mm (1/32 inch) space between plywood or hardboard underlayment panels and walls, and approximately 9 mm (3/8 inch) between particleboard underlayment panels and walls.
6. Stagger underlayment panel end joints with respect to each other and offset joints with respect to joints in the subfloor at least 50 mm (2 inches).
7. After installation, avoid traffic on underlayment and damage to its finish surface.

M. Sheathing:

1. Use plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.

4. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.

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**SECTION 06 16 63  
CEMENTITIOUS SHEATHING**

**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies cement board sheathing applied to frame wall construction, ready to receive subsequent finishes.

**1.2 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

1. Cement board panels, 200 mm by 200 mm (8 inches by 8 inches), minimum size.
2. Fasteners, each type used.
3. Reinforcing tape for joints 300 mm (12 inches) long.
4. Water barrier backing, 300 mm (12 inches) square.

C. Product Data:

1. Cement board sheathing.
2. Reinforcing tape.
3. Fasteners.

**1.3 DELIVERY AND STORAGE**

A. Deliver materials in containers with labels legible and intact.

B. Store materials so as to prevent damage or contamination.

**1.4 APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

A108.11-1999.....Interior Installation of Cementitious Backer Units

A118.9-1999.....Cementitious Backer Units

C. American Society for Testing and Materials (ASTM):

C954-04.....Steel Drill Screws for the Application of  
Gypsum Panel Products or Metal Plaster Bases to  
Steel Studs from 0.033 in. (0.84 mm) to 0.112  
in. (2.84 mm) in Thickness.

D226-06.....Asphalt-Saturated Organic Felt Used in Roofing  
and Waterproofing.

D4586-07.....Asphalt Roof Cement, Asbestos-Free

D. Federal Specifications (FS):

UU-B-790.....Building Paper, Vegetable Fiber INT AMD 1  
(Kraft, Waterproofed, Water Repellant and Fire  
Resistant)

## **PART 2 - PRODUCTS**

### **2.1 CEMENT BOARD SHEATHING**

A. Conform to ANSI A118.9, except physical property requirements defined  
in Table 1 changed to not less than the minimum values stated below.

B. Property Minimum Average Value

1. Water Absorption by Weight, ASTM D1037	20 percent maximum
2. Flame Spread	5
3. Smoke Density	0
4. Thickness	13 mm (1/2 inch)
5. Minimum Width	800 mm (32 inches)
6. Flexural Strength wet and dry	6895 kpa (1000 psi)
7. Fastener Holding wet and dry	33 kpa (125 pounds)

### **2.2 ACCESSORY MATERIALS**

A. Steel Drill Screws: ASTM C954. Modified for flat head. Bugle head not  
acceptable.

B. Organic Felt: ASTM D226, Type II, 13.6 kg (30 lb).

C. Roof Cement: ASTM D4586

D. Joint Reinforcing Tape:

1. Minimum 100 mm (4-inches) wide open mesh alkali resistant.

2. Glass fiber mesh polymer coated as recommended by Cement Board manufacturer.

E. Water Barrier: FS UU-B-790. Type I (Barrier paper), Grade D (Water-vapor permeable). Other products meeting or exceeding the Federal specification for a water barrier with water vapor permeability are acceptable.

### **PART 3 - EXECUTION**

#### **3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Do not install units when temperature is below 4.5 degrees Celsius (40 degrees F).
- B. Do not install joint reinforcing tape when temperature is below 10 degrees Celsius (50 degrees F).

#### **3.2 INSTALLATION**

- A. Remove wrapping and separate to allow air circulation for not less than seven days before installation.
- B. Installing Water Barrier over Framing Members:
  - 1. Apply roof cement or tape to framing members sufficient to adhere and support water barrier.
  - 2. Use either organic felt or water barrier.
  - 3. Apply barrier shingle fashion with horizontal joints lapped not less than 50 mm (2 inches). Lap end joints over framing, not less than 100 mm (4 inches) cemented together with roof cement, stagger end joints.
  - 4. Do not leave over 300 mm (12-inch) wide strip exposed when work is stopped.
  - 5. Coordinate with installation of flashing to lap water barrier over flashing. Install weeps every 600 mm (24 inches) or as detailed, directly above flashing. Provide for clear exit of water to exterior.
  - 6. Repair torn or cut barrier with barrier patch spanning framing space cemented to surface along top and side edges.
- C. Installing Cement Board Units:
  - 1. Apply cement board sheathing immediately over water barrier in accordance with ANSI A108.11, with rounded edges and rough side to exterior, except as specified otherwise.

2. Secure units to framing members with screws spaced not more than 200 mm (8 inches) on center and not closer than 13 mm (1/2-inch) from the edge of the unit.
  3. Install screws so that the screw heads do not penetrate the surface of unit.
  4. Install 13 mm (1/2-inch) wide horizontal control joints at floors and vertical control joints not over 4.87 m (16 feet) on center unless shown otherwise, maintain alignment.
  5. Stop units at edges of building expansion joints.
  6. Minimum bearing over framing members: 19 mm (3/4-inch.)
- D. Joint and Surface Treatment: Apply joint reinforcing tape over joints, exposed edges, and corners using adhesive recommended by manufacturer.
- E. Leave surface flush and ready to receive subsequent finishes.

### **3.3 PROTECTION AND REPAIR**

- A. Protect board with temporary coverings against moisture until subsequent finish is applied.
- B. Patch and repair damaged surface prior to application of subsequent finish.
1. Fill cracks.
  2. Replace loose, spalling or missing joint finish.
  3. Replace broken or damaged boards.

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**SECTION 06 20 00  
FINISH CARPENTRY**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies exterior and interior millwork.
- B. Items specified.
  - Counter Shelf
  - Counter or Work Tops
  - Mounting Strips, Shelves, and Rods
  - Thru-Wall Counter or Pass Thru Counter.

**1.2 RELATED WORK**

- A. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.
- B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- C. Wood doors: Section 08 14 00, WOOD DOORS.
- D. Stock Casework: Section 12 32 00, MANUFACTURED WOOD CASEWORK.
- E. Other Countertops: Division 11, EQUIPMENT and Division 12, FURNISHINGS.
- F. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
  - 2. Show construction and installation.
- C. Samples:
  - 1. Plastic laminate finished plywood or particleboard, 150 mm by 150 mm (six by six inches).
  - 2. Solid polymer (ie. Corian), 150 mm by 150 mm (six by six inches) sample in specified gloss.
    - a. Cut sample and seam together for representation of inconspicuous seam.
    - b. Indicate full range of color and pattern variation.
- D. Certificates:
  - 1. Indicating preservative treatment or fire retardant treatment of materials to meet the requirements specified.
  - 2. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.

F. Manufacturer's literature and data:

1. Finish hardware
2. Sinks with fittings
3. Electrical components

**1.4 DELIVERY, STORAGE AND HANDLING**

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by Resident Engineer. Store at a minimum temperature of 21°C (70°F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
  - A36/A36M-08.....Structural Steel
  - A53-07.....Pipe, Steel, Black and Hot-Dipped Zinc Coated,  
Welded and Seamless
  - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel  
Plate, Sheet, and Strip
  - B26/B26M-09.....Aluminum-Alloy Sand Castings
  - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Profiles, and Tubes
  - E84-09.....Surface Burning Characteristics of Building  
Materials
- C. American Hardboard Association (AHA):
  - A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
  - A156.9-03.....Cabinet Hardware
  - A156.11-04.....Cabinet Locks
  - A156.16-02.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
  - HP1-09.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
  - A208.1-99.....Wood Particleboard
- G. American Wood-Preservers' Association (AWPA):
  - AWPA C1-03.....All Timber Products - Preservative Treatment by  
Pressure Processes

## H. Architectural Woodwork Institute (AWI):

AWI-99.....Architectural Woodwork Quality Standards and  
Quality Certification Program

## I. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High-Pressure Decorative Laminates

## J. U.S. Department of Commerce, Product Standard (PS):

PS20-05.....American Softwood Lumber Standard

## K. Military Specification (Mil. Spec):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

## L. Federal Specifications (Fed. Spec.):

A-A-1922A.....Shield Expansion

A-A-1936.....Contact Adhesive

FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle

FF-S-111D(1).....Screw, Wood

MM-L-736(C).....Lumber, Hardwood

**PART 2 - PRODUCTS****2.1 LUMBER**

## A. Grading and Marking:

1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.

## B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
2. Millwork, standing and running trim, and rails: Actual size as shown or specified.

## C. Hardwood: MM-L-736, species as specified for each item.

## D. Softwood: PS-20, exposed to view appearance grades:

1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
2. Use Prime for painted or opaque finish.

## E. Use edge grain Wood members exposed to weather.

**2.2 PLYWOOD**

## A. Softwood Plywood:



1. Prod. Std.
  2. Grading and Marking:
    - a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
    - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
  3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
  4. Plastic Laminate Plywood Cores:
    - a. Exterior Type, and species group.
    - b. Veneer Grade: A-C.
  5. Shelving Plywood:
    - a. Interior Type, any species group.
    - b. Veneer Grade: A-B or B-C.
  6. Other: As specified for item.
- B. Hardwood Plywood:
1. HPVA: HP.1
  2. Species of face veneer shall be as shown or as specified in connection with each particular item.
  3. Inside of Building:
    - a. Use Type II (interior) A grade veneer for transparent finish.
    - b. Use Type II (interior) Sound Grade veneer for paint finish.

## **2.3 PARTICLEBOARD**

- A. NPA A208.1
- B. Plastic Laminate Particleboard Cores:
1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
  2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.
- C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

## **2.4 PLASTIC LAMINATE**

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.
- C. Cabinet Interiors including Shelving: Both of following options to comply with NEMA, CLS as a minimum.
1. Plastic laminate clad plywood or particle board.

D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.

E. Post Forming Fabrication, Decorative Surfaces: Post forming, Type HGP.

## **2.5 SOLID SURFACE**

Solid surface is defined as nonporous, homogeneous material maintaining the same composition throughout the part with a composition of acrylic polymer, aluminum trihydrate filler and pigment.

## **2.6 BUILDING BOARD (HARDBOARD)**

A. ANSI/AHA A135.4, 6 mm (1/4 inch) thick unless specified otherwise.

B. Perforated hardboard (Pegboard): Type 1, Tempered perforated 6 mm (1/4 inch) diameter holes, on 25 mm (1 inch) centers each way, smooth surface one side.

C. Wall paneling at gas chain rack: Type 1, tempered, Fire Retardant treated, smooth surface on side.

## **2.7 ADHESIVE / SEALANT**

A. For Plastic Laminate: Fed. Spec. A-A-1936.

B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.

C. For Exterior Millwork: Unextended melamine resin, phenol resin, or resorcinol resin.

D. For Solid Polymer: Manufacturer's standard one- or two-part adhesive kit to create inconspicuous, nonporous joints.

E. For Solid Polymer: Manufacturer's standard mildew-resistant, UL-listed silicone sealant in colors matching components.

## **2.8 STAINLESS STEEL**

ASTM A167, Type 302 or 304.

## **2.9 ALUMINUM CAST**

ASTM B26

## **2.10 ALUMINUM EXTRUDED**

ASTM B221

## **2.11 HARDWARE**

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.

2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.

3. Fasteners:

a. Bolts with Nuts: FF-N-836.

b. Expansion Bolts: A-A-1922A.

c. Screws: Fed. Spec. FF-S-111.

**B. Finish Hardware**

**1. Cabinet Hardware: ANSI A156.9.**

- a. Door/Drawer Pulls: B02011. Door in seismic zones: B03182.
- b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
- c. Sliding Door Tracks: B07063.
- d. Adjustable Shelf Standards: B4061 with shelf rest B04083.
- e. Concealed Hinges: B1601, minimum 110 degree opening.
- f. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
- g. Cabinet Door Catch: B0371 or B03172.
- h. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.

**2. Cabinet Locks: ANSI A156.11.**

- a. Drawers and Hinged Door: E07262.
- b. Sliding Door: E07162.

**3. Auxiliary Hardware: ANSI A156.16.**

- a. Shelf Bracket: B04041, japanned or enameled finish.
- b. Combination Garment rod and Shelf Support: B04051 japanned or enamel finish.
- c. Closet Bar: L03131 chrome finish of required length unless otherwise specified on drawings for Patient Rooms.
- d. Handrail Brackets: L03081 or L03101.
  - 1) Cast Aluminum, satin polished finish.
  - 2) Cast Malleable Iron, japanned or enamel finish.

**4. Steel Channel Frame and Leg supports for Counter top. Fabricated under Section 05 50 00, METAL FABRICATIONS.**

**2.12 MOISTURE CONTENT**

**A. Moisture content of lumber and millwork at time of delivery to site.**

- 1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
- 2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
- 3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

**2.13 FIRE RETARDANT TREATMENT**

- A. Where wood members and plywood are specified to be fire retardant treated, the treatment shall be in accordance with Mil. Spec. MIL-L19140.

- B. Treatment and performance inspection shall be by an independent and qualified testing agency that establishes performance ratings.
- C. Each piece of treated material shall bear identification of the testing agency and shall indicate performance in accordance with such rating of flame spread and smoke developed.
- D. Treat wood for maximum flame spread of 25 and smoke developed of 25.
- E. Fire Resistant Softwood Plywood:
  - 1. Use Grade A, Exterior, plywood for treatment.
  - 2. Meet the following requirements when tested in accordance with ASTM E84.
    - a. Flame spread: 0 to 25.
    - b. Smoke developed: 100 maximum
- F. Fire Resistant Hardwood Plywood:
  - 1. Core: Fire retardant treated softwood plywood.
  - 2. Hardwood face and back veneers untreated,
  - 3. Factory seal panel edges, to prevent loss of fire retardant salts.

#### **2.14 PRESERVATIVE TREATMENT**

Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWP Standards.

- B. Use Grade A, exterior plywood for treatment.

#### **2.15 ACOUSTICAL PANEL**

- A. Performance criteria:
  - 1. NRC 19 mm (3/4 inch) adhesive mounting direct to substrate.
  - 2. Composite flame spread: ASTM E84, 25 or less.
  - 3. Smoke developed: ASTM E84, 140 or less.
- B. Glass fiber panel covered with fabric.
  - 1. Glass fiber panel one inch thick minimum, self supporting of density required for minimum NRC.
  - 2. Fabric covering treated to resist stains and soil, bonded directly to the glass fiber panel face, flat bonded directly to the glass fiber panel face, flat wrinkle-free surface.
- C. Adhesive: As recommended by panel manufacturers.

#### **2.16 FABRICATION**

- A. General:
  - 1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
  - 2. Finish woodwork shall be free from pitch pockets.
  - 3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.

4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
  5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
  6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
  7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
  8. Plastic Laminate Work:
    - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
    - b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.
    - c. Provide plastic backing sheet on underside of countertops, vanity tops, thru-wall counter including back splashes and end splashes of countertops.
    - d. Use backing sheet on concealed large panel surface when decorative face does not occur.
- B. Mounting Strips, Shelves and Rods:
1. Cut mounting strips from 25 mm by 100 mm (1 by 4 inches) softwood stock, with exposed edge slightly rounded.
  2. Cut wood shelf from softwood 1 inch stock, of width shown, exposed edge slightly rounded. Option: Use 19 mm (3/4 inch) thick plywood with 19 mm (3/4 inch) softwood edge nosing on exposed edge, slightly rounded.
  3. Plastic laminate covered, 19 mm (3/4 inch) thick plywood or particle board core with edges and ends having plastic molded edge strips. Size, finish and number as shown.
  4. Rod or Closet Bar: L03131. Combination Garment and Shelf Support, intermediate support for closet bar: B04051 for rods over 1800 mm (6 feet) long unless otherwise specified on drawings for Patient Rooms.
- C. Counter or Work Tops:
1. Fabrication with plastic laminate over 32 mm (1-1/4 inch) thick core unless shown otherwise.
    - a. Use decorative laminate for exposed edges of tops 38 mm (1-1/2 inches) wide and on back splash and end splash. Use plastic or metal edges for top edges less than 38 mm (1-1/2 inches) wide.
    - b. Assemble back splash and end splash to counter top.
    - c. Use one piece counters for straight runs.

- d. Miter corners for field joints with overlapping blocking on underside of joint.
- 2. Fabrication with Solid polymer - Shop assembly
  - 1. Fabricate components to greatest extent practical to sizes and shapes indicated, in accordance with approved shop drawings and manufacturer's printed instructions and technical bulletins.
  - 2. Form joints between components using manufacturer's standard joint adhesive without conspicuous joints.
    - a. Reinforce with strip of solid polymer material, 2" wide.
  - 3. Provide factory cutouts for plumbing fittings and bath accessories as indicated on the drawings.
  - 4. Rout and finish component edges with clean, sharp returns.
    - a. Rout cutouts, radii and contours to template.
    - b. Smooth edges.
    - c. Repair or reject defective and inaccurate work.
- D. Thru-Wall Counter or Pass Thru Counter.
  - 1. Fabricate counter as shown. Return hardwood edge to metal frame at ends. Fabricate to join other counters where shown.
  - 2. Cut to fit metal frame profile.
  - 3. Fabricate to receive sliding pass window track when shown.
  - 4. Use angle and fabricated shelf bracket supports.

### **PART 3 - EXECUTION**

#### **3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain work areas and storage areas to a minimum temperature of 21°C (70°F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

#### **3.2 INSTALLATION**

- A. General:
  - 1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
  - 2. Secure trim with fine finishing nails, screws, or glue as required.
  - 3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.

4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
6. Plumb and level items unless shown otherwise.
7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
8. Exterior Work: Joints shall be close fitted, metered, tongue and grooved, rebated, or lapped to exclude water and made up in thick white lead paste in oil.

B. Shelves:

1. Install mounting strip at back wall and end wall for shelves in closets where shown secured with toggle bolts at each end and not over 600 mm (24 inch) centers between ends.
    - a. Nail Shelf to mounting strip at ends and to back wall strip at not over 900 mm (36 inches) on center.
    - b. Install metal bracket, ANSI A156.16, B04041, not over 1200 mm (4 feet) centers when shelves exceed 1800 mm (6 feet) in length.
    - c. Install metal bracket, ANSI A156.16, B04051, not over 1200 mm (4 feet) on centers where shelf length exceeds 1800 mm (6 feet) in length with metal rods, clothes hanger bars ANSI A156.16, L03131, of required length, full length of shelf.
  2. Install vertical slotted shelf standards, ANSI A156.9, B04103 to studs with toggle bolts through each fastener opening. Double slotted shelf standards may be used where adjacent shelves terminate.
    - a. Install brackets ANSI A156.9, B04113, providing supports for shelf not over 900 mm (36 inches) on center and within 13 mm (1/2 inch) of shelf end unless shown otherwise.
    - b. Install shelves on brackets so front edge is restrained by bracket.
- C. Install with butt joints in straight runs and miter at corners.
- D. Repair or replace damaged work which cannot be repaired to architect's satisfaction.

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**SECTION 07 21 13  
THERMAL INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

**1.2 RELATED WORK**

- A. Insulating concrete systems: Section 03 52 00, LIGHTWEIGHT CONCRETE ROOF INSULATION.
- B. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Insulation for prefabricated metal buildings: Section 13 34 19, METAL BUILDING SYSTEMS.
- D. Safing insulation: Section 07 84 00, FIRESTOPPING.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Insulation, each type used
  - 2. Adhesive, each type used.
  - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

**1.4 STORAGE AND HANDLING:**

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

**1.5 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C270-08.....Mortar for Unit Masonry
  - C516-08.....Vermiculite Loose Fill Thermal Insulation
  - C549-06.....Perlite Loose Fill Insulation
  - C552-07.....Cellular Glass Thermal Insulation.



C553-08.....	Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
C578-08.....	Rigid, Cellular Polystyrene Thermal Insulation
C591-08.....	Unfaced Preformed Rigid Cellular Polyisocynurate Thermal Insulation
C612-04.....	Mineral Fiber Block and Board Thermal Insulation
C665-06.....	Mineral Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
C728-05.....	Perlite Thermal Insulation Board
C954-07.....	Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness
C1002-07.....	Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
D312-00(R2006).....	Asphalt Used in Roofing
E84-08.....	Surface Burning Characteristics of Building Materials
F1667-05.....	Driven Fasteners: Nails, Spikes and Staples.

## **PART 2 - PRODUCTS**

### **2.1 INSULATION - GENERAL:**

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Expanded Polystyrene Board (EPS)	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

## **2.2 MASONRY CAVITY WALL INSULATION:**

- A. Mineral Fiber Board: ASTM C612, Type II, faced with a vapor retarder having a perm rating of not more than 0.5.
- B. Polystyrene Board: ASTM C578, Type X.
- C. Perlite Board: ASTM C728.
- D. Cellular Glass Block: ASTM C552, Type I or IV.

## **2.3 PERIMETER INSULATION IN CONTACT WITH SOIL:**

- A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.
- B. Cellular Glass Block: ASTM C552, Type I or IV.

## **2.4 EXTERIOR FRAMING OR FURRING INSULATION:**

- A. Batt or Blanket: Optional.
- B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.
- C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

## **2.5 ACOUSTICAL INSULATION:**

- A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).
- B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- C. Thickness as shown; of widths and lengths to fit tight against framing.

## **2.6 SOUND DEADENING BOARD:**

- A. Mineral Fiber Board: ASTM C612, Type IB, 13 mm (1/2 inch thick).

B. Perlite Board: ASTM C728, 13 mm (1/2 inch thick).

**2.7 RIGID INSULATION:**

A. On the inside face of exterior walls, spandrel beams, floors, bottom of slabs, and where shown.

B. Mineral Fiber Board: ASTM C612, Type IB or 2.

C. Perlite Board: ASTM C728.

D. Cellular Glass Block: ASTM C552, Type I.

**2.8 MASONRY FILL INSULATION:**

A. Vermiculite Insulation: ASTM C516, Type II.

B. Perlite Insulation: ASTM C549, Type IV.

**2.9 FASTENERS:**

A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.

B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.

C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

**2.10 ADHESIVE:**

A. As recommended by the manufacturer of the insulation.

B. Asphalt: ASTM D312, Type III or IV.

C. Mortar: ASTM C270, Type 0.

**2.11 TAPE:**

A. Pressure sensitive adhesive on one face.

B. Perm rating of not more than 0.50.

**PART 3 - EXECUTION**

**3.1 INSTALLATION - GENERAL**

A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.

B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.

C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.

D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

**3.2 MASONRY CAVITY WALLS:**

- A. Mount insulation on exterior faces of inner wythes of masonry cavity walls and brick faced concrete walls. Fill joints with same material used for bonding.
- B. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
- C. Bond mineral fiberboard, polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive as recommended by insulation manufacturer.
- D. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.

**3.3 PERIMETER INSULATION:**

- A. Vertical insulation:
  - 1. Fill joints of insulation with same material used for bonding.
  - 2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
  - 3. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
- B. Horizontal insulation under concrete floor slab:
  - 1. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
  - 2. Extend insulation from foundation walls towards center of building not less than 600 mm (24 inches) or as shown.

**3.4 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:**

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.
- D. Fasten blanket insulation between wood studs or framing with nails or staples through flanged edges on face of stud. Space fastenings not more than 150 mm (six inches) apart.

- E. Roof Rafter Insulation or Floor Joist Insulation: Place mineral fiber blankets between framing to provide not less than a 50 mm (two inch) air space between insulation and roof sheathing or subfloor.
- F. Ceiling Insulation and Soffit Insulation:
1. Fasten blanket insulation between wood framing or joist with nails or staples through flanged edges of insulation.
  2. At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing. Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.
  3. In areas where suspended ceilings adjoin areas without suspended ceilings, install either blanket, batt, or mineral fiberboard extending from the suspended ceiling to underside of deck or slab above. Secure in place to prevent collapse or separation of hung blanket, batt, or board insulation and maintain in vertical position. Secure blanket or batt with continuous cleats to structure above.

**3.5 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS:**

- A. On the interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to the face of studs for interior wall finish where shown.
- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.
- C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.
- D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.
- E. Floor insulation:
1. Bond insulation to concrete floors in attic by coating surfaces with hot steep asphalt applied at rate of not less than 11.5 Kg per m<sup>2</sup> (25 lbs/100 sq. ft.), and firmly bed insulation therein.
  2. When applied in more than one layer, bed succeeding layers in hot steep asphalt applied at the rate of not less than 11.5 Kg per m<sup>2</sup> per m<sup>2</sup> lbs/100 sq. ft.).

3. Contractors option: Insulation may be installed with nonflammable adhesive in accordance with the manufacturer's printed instructions when a separate vapor retarder is used.

### **3.6 MASONRY FILL INSULATION:**

- A. Pour fill insulation in cavity or voids of masonry units from tops of walls, or from sill where windows or other openings occur.
- B. Pour in lifts of not more than 6 m (20 feet).

### **3.7 ACOUSTICAL INSULATION:**

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.
- E. Where semirigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.
- F. Where sound deadening board is shown, secure with adhesive to masonry or concrete walls and with screws to metal or wood framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

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**SECTION 07 24 00**  
**EXTERIOR INSULATION AND FINISH SYSTEMS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

Exterior Finish Systems specified in this section consist of a Direct Exterior Finish Systems (DEFS), simulated synthetic stucco finish all of which are applied over cement board sheathing.

**1.2 RELATED WORK**

A. Cement Board: Section 06 16 63, CEMENTITIOUS SHEATHING.

**1.3 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

Two 300 mm (one-foot) square samples of the exterior system finish over substrate identical to the proposed installation in thickness, color, texture. insulation and workmanship.

C. Test Reports and Manufacturer's Literature

1. Manufacturer's literature and instructions for installation of the system. Include manufacturer's recommended details for corner treatment, sills, soffits, dentils, quoins, lintels, openings and other special applications.
2. Summary of test results by the Exterior Finish System manufacturer to substantiate compliance with the specified performance requirements. Furnish complete test reports as required.
3. Statement by Exterior Finish System manufacturer that all components of the system proposed for use on this project are approved by that manufacturer.
4. Statement by the Installer of the Exterior Finish System that they are experienced with the installation, having done at least three (3) projects using this system and can furnish names and locations of these projects if required.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in unopened packages with manufacturer's labels intact, legible and grade seals unbroken.
- B. Store and handle in strict compliance with manufacturer's instructions. Protect from damage.
- C. Remove from premises any damaged or deteriorated material.



**1.5 ENVIRONMENTAL CONDITIONS**

Unless a higher temperature is required by the system manufacturer, the ambient air temperature shall be 7 degrees Celsius (45 degrees F) or greater and rising at the time of installation of the system and shall be predicted to remain at 7 degrees Celsius (45 degrees F) or greater for at least 24 hours after installation.

**1.6 WARRANTY**

Exterior Finish system shall be warranted against water leakage past the weather resistive barrier and other defects in materials and workmanship, and shall be subject to the terms of Article "Warranty of Construction", FAR clause 52.246-21, except that the warranty period shall be ten years.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- B117-07.....Operating Salt Spray (Fog) Apparatus
  - C67-07.....Sampling and Testing Brick and Structural Clay  
Tile
  - C177-04.....Steady-State Heat Flux measurements and Thermal  
Transmission Properties by Means of the  
Guarded-Hot-Plate Apparatus
  - C297-04.....Flatwise Tensile Strength of Sandwich  
Constructions
  - C578-07.....Rigid, Cellular Polystyrene Thermal Insulation
  - C666-03.....Resistance of Concrete to Rapid Freezing and  
Thawing
  - C920-05.....Elastomeric Joint Sealants
  - D968-05 (R2007).....Abrasion Resistance of Organic Coatings by  
Falling Abrasive
  - D2794-93 (R2004).....Resistance of Organic Coatings to the Effects  
of Rapid Deformation (Impact)
  - E84-07.....Surface Burning Characteristics of Building  
Materials
  - E96-05.....Water Vapor Transmission of Materials
  - E108-07.....Fire Tests of Roof Coverings

- E330-02.....Structural Performance of Exterior Windows,  
Curtain Walls, and Doors by Uniform Static Air  
Pressure Difference
- E331-00.....Water Penetration of Exterior Windows, Curtain  
Walls, and Doors by Uniform Static Air Pressure  
Difference
- G90-05.....Accelerated Outdoor Weathering of Nonmetallic  
Materials Using Concentrated Natural Sunlight
- C. Exterior Insulation Manufacturers Association (EIMA)
- 101.86-1992.....Resistance of Exterior Insulation and Finish  
Systems to the Effects of Rapid Deformation  
(Impact)

## **PART 2 PRODUCTS**

### **2.1 SYNTHETIC STUCCO**

- A. Description: Reinforced cement board joints, synthetic stucco base coat and simulated stucco finish coat applied directly to the cement board.
- B. Joint Reinforcement:
1. Reinforcing tape: Minimum 100 mm (4 inch) wide, polymer coated, open mesh glass fiber tape.
  2. Tape embedding material: Ready-to-mix Portland cement mortar base coat containing dry latex polymers.
- C. Accessories:
- Trim, control joints and corner beads as recommended by Exterior Finish System manufacturer.
- D. Stucco finish:
1. Base coat: Ready-to-mix, Portland cement mortar containing dry latex polymers.
  2. Finish coat: Pre-colored, ready-mixed, polymeric coating.

## 3. Performance requirements:

<u>Property</u>	<u>As Required Test Method</u>	<u>Requirement</u>
Surface Burning Characteristics	ASTM E 84	Class A
Abrasion Resistance	ASTM D 968	500 liters of light smoothing. No loss of film integrity.
Bond Strength (with cement board)	ASTM C 297	50 psi
Salt Spray Resistance	ASTM B 117	300 hours exposure. No deleterious effects
Freeze/Thaw Resistance (with cement board)	ASTM C 666 proc. B	100 Cycles. No deterioration, no delamination
Accelerated Weathering	ASTM G 90	2000 hours. No deterioration
Rapid Deformation	ASTM D2794	No cracking or impact failure

E. Sealant: ASTM C 920, material having a minimum joint movement of 50% with 100% recovery. Type, grade and use shall be as recommended by the sealant manufacturer.

### 2.3 EXTERIOR INSULATION AND FINISH SYSTEM SUBJECT TO FINAL DESIGN DETAILS

- A. Description: composite wall panels made up of a natural stone veneer reinforced with an aluminum honeycomb backing. The stone veneer can be almost any stone, including granite, marble, limestone and sandstone.
1. Tough, durable panels resist up to 60 times more impact than solid 3 cm thick granite. The aluminum honeycomb-reinforced panels keep the beauty of natural stone and eliminate its fragile, brittle properties.
  2. Panels have been subjected to, and has passed numerous independent severe structural tests following accelerated aging, large-scale fire tests, large missile impact tests and simulated dynamic hurricane loading.
  3. System is impervious to water penetration. The fiber-reinforced epoxy skin, directly behind the stone, provides a moisture barrier.

**B. Product Data**

1. Average Panel Weight: 3.3-lbs./sq. ft. (16-kg/sq. m.)
2. Standard Panel Thickness: 15/16" (24 mm) & 9/16" (14 mm)
3. Standard Panel Size: 4'- 0" x 8'- 0" (1.2 m. x 2.4 m.); Maximum Panel Size: 5'- 0" x 10'- 0" (1.5 m. x 3.0 m.) with Limited availability
4. Tolerance for Thickness, Length, Width & Squareness:  $\pm 1/16"$  (1.6 mm)

**2.4 PARAPET****A. TPO Roofing – Single Ply Roof System**

Membrane formulations are reinforced with a polyester fabric and manufactured using an ultraviolet-resistant thermoplastic polyolefin formulation. TPO comes in several thicknesses. It is designed for use in mechanically fastened and adhered roofing applications in new, re-roof and re-cover roof constructions. It is fire and chemical resistant and contains UV inhibitors for added longevity.

B. Performance Requirements: TEST	TEST METHOD	REQUIREMENT
Flame Spread (Test samples shall include base coat, fabric, finish mounted on non-combustible substrate)	ASTM E84	Flame spread of 25 or less. Smoke developed rating 450 or less.
Full Scale Wall Fire Test	ASTM E108	No significant surface flaming or propagation of vertical or lateral flames
Impact Resistance (Sample shall be cured. Finish, base coat and fabric over 25mm (1 inch) insulation typical of project application)	EIMA 101.86 (Hemispherical Head Test)	//Standard Impact Resistance// 2.83 to 5.54J (25-49 inch-lbs) Medium Impact Resistance// 5.65 to 10.1J 50-89 inch lbs
		High Impact Resistance// 10.2 to 17J (90-150 inch-lbs) Ultra High Impact Resistance// Over 17.1J (Over 150 inch-lbs.) - No broken reinforcing fabric
Structural Performance (Test panels 1200 mm x 1200 mm (4 feet by 4 feet) typical of project application)	ASTM E330	No permanent deformation, delamination or deterioration for positive and negative pressures as required.
Water Penetration	ASTM E331	No Water penetration
Abrasion Resistance	ASTM D968	500 liters of sand-slight smoothing - no loss of film integrity
Accelerated Weathering	ASTM G90	2000 hours. No deterioration
Salt Spray Resistance	ASTM B117	Withstand 300 hours. No deleterious effects.
Water Vapor	ASTM E96	Not more than 18 grains an hour per square foot.
Absorption-Freeze-Thaw (Pre-weighed 100 mm x 200 mm (4" by 8") specimens; 25 mm (1") insulation, faced with finish coat cured and stored in air; tested with edges and back open.)	ASTM C67 50 Cycles: 20 hrs. at - 9 deg C ; 4-hr. thaw in water	After 50 cycles - Total weight gain of not more than 6.2 grams. No checking splitting, or cracking.

- C. Adhesive: Manufacturers standard product including primer as required compatible with sheathing.
- D. Insulation:
  - 1. Thermal Resistance: Thermal resistance (R-value), as indicated, measured by ASTM C177.
  - 2. Insulating Material: ASTM C578, as recommended by EIFS manufacturer and treated to be compatible with EIFS components. Age insulation a minimum of 6 weeks prior to installation.
  - 3. Provide Type I Molded Expanded Polystyrene (MEPS) insulation board for Type PB systems, in sizes as required except no larger than 600 mm X 1200 mm (24 X 48 inches) boards, and not more than 100 mm (4 inches) in thickness.
- E. Create a means of drainage between the insulation board and cement board sheathing.
- F. All penetrations and terminations shall be flashed.
- G. Mechanical Anchors: As recommended by the EIFS manufacturer.
- H. Accessories: Conform to the recommendations of the EIFS manufacturer, including trim, edging, anchors, expansion joints, and other items required for proper installation of the EIFS. All metal items and fasteners to be corrosion resistant.
- I. Reinforcing Fabric: Balanced, open weave, glass fiber fabric made from twisted multi-end strands specifically treated for compatibility with the other materials of the system. Minimum weight 4.3 oz/sq. yd.
- J. Base Coat: For PB system, manufacturer's standard product. Minimum thickness of 1-1/2 times reinforcing fabric thickness but not less than 2.4 mm (3/32 inches) wet thickness.
- K. Finish Coat: For PB system, manufacturer's standard product. Minimum thickness 1.6 mm (1/16 inch), complying with Performance Requirements in paragraph B.
- L. Sealant: ASTM C 920; material having a minimum joint movement of 50% with 100% recovery. Type, grade and use shall be as recommended by the sealant manufacturer. When required, primer, bond breaker and backer rods shall be non-staining as recommended by the sealant manufacturer. Do not use absorptive materials as backer rods.

**PART 3 EXECUTION****3.1 INSPECTION**

Examine substrate, opening supports and conditions under which this work is to be performed. Notify Resident Engineer in writing of conditions detrimental to the proper completion of this work. Do not proceed with work until unsatisfactory conditions have been corrected.

**3.2 CONTROL JOINTS**

- A. See drawings for location of building control joints and surface control joints. Install surface control joints as follows:
- B. Direct Exterior Finish: Install at 6 meters (20 feet) o.c. maximum in either direction, unless otherwise specified on drawings. Erect the continuous vertical joints first at building expansion joints, intersection of dissimilar substrates or finishing materials where concentrated stresses or movement is anticipated. Leave a 13 mm (1/2") minimum continuous gap between board panels to receive control joint.
- C. Unit Finish: Install at 5 meters (16 feet) o.c. maximum in either direction, or at a lesser spacing as recommended by tile and brick manufacturer, erecting the continuous vertical joints first. Leave at 13 mm (1/2") minimum, continuous gap between board panels to receive control joint or sealant backer and sealant.

**3.3 SEALANTS:**

- A. Apply according to manufacturer's recommendations and the following:
- B. Direct Exterior Finish System/Unit Finish: Caulk all intersections of cement board with windows, doors, control joints, other openings and locations as shown on drawings. Do not caulk locations intended for water drainage.

**3.4 ACCESSORIES:**

Install according to manufacturer's recommendation.

**3.5 FINISH:****A. EXTERIOR INSULATION AND FINISH SYSTEM:**

- 1. Insulation Board: Place horizontally from level base line. Stagger vertical joints and interlock at corners. Butt joints tightly. Provide flush surfaces at joints. Offset insulation board joints from joints in sheathing by at least 200 mm (8 inches). Do not align joints with corners of doors, windows and other openings. Do not leave insulation board exposed longer than recommended by insulation manufacturer.

2. Adhesive: Apply directly to entire back surface of the insulation board as recommended by the system manufacturer and immediately apply to cement board substrate. Apply firm pressure over entire board to ensure uniform contact and level surface. Allow adhesive to cure for a minimum of 24 hours before sanding.
3. Mechanical Fasteners: Fasten with manufacturer's standard anchors, spaced as recommended by manufacturer, but not more than 600 mm (2 feet) horizontally and vertically.
4. Sanding: Sand entire surface of insulation before application of base coat to improve bonding of basecoat, level high joints and remove dirt and weathering damage. Do not pre-fill low areas with basecoat.
5. Base Coat and Reinforcing Fabric: Trowel apply to the insulation a uniform thickness of base coat as recommended by the system manufacturer but not less than 1-1/2 times the reinforcing fabric thickness with a minimum of 2.4 mm (3/32 inch). Install reinforcing fabric in accordance with manufacturer's instructions. Provide diagonal reinforcement at opening corners, backwrapping, and any other reinforcement recommended by EIFS manufacturer. The fabric shall not be visible beneath the surface of the basecoat after installation. Cure the basecoat for a minimum of 24 hours before application of the finish coat.
6. Finish: Inspect basecoat for damage or defects and repair prior to application of finish coat. Trowel apply finish coat according to manufacturer's recommendations but a minimum of 1.6 mm (1/16 inch). Texture finish as required. Provide finish surfaces that are plumb and plane with no greater deviation than 1:500 (1/4 inch in 10 feet).

### **3.6 CLEAN UP:**

Upon completion, remove all scaffolding, equipment, materials and debris from site. Remove all temporary protection installed to facilitate installation of system.

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**SECTION 07 30 10**  
**SELF-ADHERING RUBBERIZED ASPHALT MOISTURE BARRIER**

**PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies a self-adhering sheet membrane used as a moisture barrier for rain-screen wall systems.

**1.2 MANUFACTURER'S QUALIFICATIONS:**

A. Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and will be based upon submission by Contractor that:

1. Manufacturer regularly and presently manufactures bituminous sheet waterproofing as one of its principal products.
2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.
3. Manufacturer's product submitted has been in satisfactory and efficient operation on three similar installations for at least three years.
4. Submit list of installations, include name and location of project and name of owner.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Bituminous (rubberized asphalt) sheet.
  2. Printed installation instructions for conditions specified.

**1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:**

- A. Deliver materials to job in manufacturer's original unopened container.
- B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

**1.5 ENVIRONMENTAL REQUIREMENTS:**

Ambient Surface and Material Temperature: Not less than 4 degrees C (40 degrees F), during application of waterproofing.

**1.6 WARRANTY:**

Warrant bituminous sheet waterproofing installation against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period is ten (10) years.

**1.7 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - UU-B-790A.....Building Paper, Vegetable Fiber: (Kraft, Water-INT AMD 1 Proof, Water Repellent and Fire Resistant)
- C. American Society for Testing and Materials (ASTM):
  - D41-05.....Asphalt Primer Used in Roofing, Dampproofing and Waterproofing
  - D2822-05.....Asphalt Roof Cement
  - D6380-03.....Asphalt Roll Roofing (Organic Felt)

**PART 2 - PRODUCTS****2.1 SELF-ADHERING RUBBERIZED ASPHALT MOISTURE BARRIER:**

- A. Material: Cold applied, self-adhering membrane composed of a high strength polyethylene film coated on one side with a layer of rubberized asphalt adhesive and interwound with a disposable release sheet. Sheet reinforced with fibers at manufacturer's option.
- B. Thickness of Sheet: 1.0 mm (40 mils).

**PART 3 - EXECUTION****3.1 PREPARATION:**

- A. Surface Preparation:
  - 1. Do not install underlayment on wet or frozen substrates.
  - 2. Install when surface temperature of substrate is a minimum of 40 degrees F (5 degrees C) and rising.
  - 3. Remove dust, dirt, and loose materials from wall substrate.

**3.2 APPLICATION:**

- A. Self-Adhering Sheet Membrane Installation:
  - 1. Remove release sheet prior to application.

2. Lay bituminous sheet from low point to high point so that laps shed water.
3. Treat expansion, construction and control joints and evident working cracks as expansion joints. Apply bituminous sheet in double thickness over joint by first applying a strip of bituminous sheet not less than 200 mm (8 inches) wide, centered over joint.
4. Lap seams not less than 50 mm (2 inches).
5. Lay succeeding sheet with laps, and roll or press into place.
6. Repair misaligned or inadequately lapped seams in accordance with manufacturer's instructions.
7. Seal seams and terminations in accordance with sheet manufacturer's instructions.

B. Corner Treatment:

1. At inside and outside corners apply double cover using an initial strip not less than 280 mm (11 inches) wide, centered along axis of corner.
2. Cover each strip completely by the regular application of bituminous sheet.

C. Projection Treatment:

1. Apply a double layer of bituminous sheet around pipes and similar projections at least 150 mm (6 inches) wide.

**3.3 PATCHING:**

Repair tears, punctures, air blisters, and inadequately lapped seams, in accordance with manufacturer's instructions before protection course is applied.

**3.4 INSPECTION:**

Do not cover waterproofed surfaces by other materials until work is approved by Resident Engineer.

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**SECTION 07 42 13  
EXPOSED FASTENER METAL WALL PANEL**

**PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies material required for installation of a metal wall panel with exposed metal fasteners, used as wall finish at the backside of the parapets, as shown and specified.

**1.2 RELATED WORK:**

Section 07 52 00, Cold-applied modified bituminous membrane roofing;  
Section 09 29 00, Gypsum Board.

**1.3 DESIGN REQUIREMENTS:**

A. Not used.

**1.4 SUBMITTALS:**

A. Manufacturer's Literature and Data.  
B. Sample of panel.

**1.5 QUALITY ASSURANCE:**

Source: provide metal panel assembly and accessories from a single manufacturer

**1.6 APPLICABLE PUBLICATIONS:**

A. American Society of Testing and Materials (ASTM):  
A 653.....Specification for steel sheet, galvanized by the  
hot dip process

**PART 2 - PRODUCTS****2.1 MATERIALS:**

- A. Corrugated-profile, Exposed fastener metal panels.
  - 1. Panel width: 24 inches
  - 2. Rib height: ½ inch
  - 3. Nominal metal thickness: 26 gage.
  - 4. Panel surface: smooth
  - 5. Exterior finish: Unpainted exposed galvanized.
- B. Panel Accessories: Trim and closure pieces to match panel finish.
- C. Panel Fasteners: Self-tapping screws recommended by metal panel manufacturer.
  - 1. Long life fasteners with neoprene gaskets.

**2.2 REQUIREMENTS:**

- A. Fabricate panels in continuous lengths for full length of parapet walls.
- B. Finishes, general: provide a factory-applied finish as specified.

**PART 3 - EXECUTION**

**3.1 ERECTION:**

- A. Do not start installation of metal paneling until main roof system has been installed.
- B. Do not start installation of metal paneling until exterior sheathing and horizontal metal nailers at backside of parapet walls have been installed.  
and support of other work shown.

**3.2 CLEANING:**

- A. Clean metal panels as recommended by the panel manufacturer.

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**SECTION 07 52 00**  
**COLD-APPLIED MODIFIED BITUMINOUS MEMBRANE ROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies modified bituminous sheet roofing and base flashing installed on new construction with granular or coated surface.

**1.2 RELATED WORK:**

- A. Wood cants, blocking and wood edge strips: Section 06 10 00, ROUGH CARPENTRY.
- B. Sheet metal components: Section 07 60 00, FLASHING AND SHEET METAL.
- C. Miscellaneous items: Section 07 71 00, ROOF SPECIALTIES/ Section 07 72 00, ROOF ACCESSORIES.
- D. Insulating Concrete Systems: Section 03 52 00, LIGHTWEIGHT CONCRETE ROOF INSULATION.

**1.3 QUALITY CONTROL:**

- A. Supervision of work by persons those are knowledgeable and experienced in roofing.
- B. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to modified bituminous sheet roofing for storage, handling and application.
- C. Applicator licensed by manufacturer.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Modified bituminous sheet roofing.
  - 2. Roofing cement.
- C. Samples:
  - 1. Modified bituminous sheet roofing.
- D. Warranty: As specified.

**1.5 DELIVERY, STORAGE AND MARKING:**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer or seller.
- B. Keep materials dry, and store in dry, weathertight facilities or under canvas tarps. Use of polyethylene or plastic tarps to cover materials is not permitted:
  - 1. Store above ground or deck level on wood pallets. Cover ground under pallet stored materials with plastic tarp.



2. Store rolled materials on end. Do not store materials on top of rolled materials.
- C. Protect from damage from handling, weather and construction operations before, during, and after installation.

## 1.6 WARRANTY:

Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend warranty period to two years from acceptance of facility from the contractor.

### 1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
- UU-B-790A.....Building Paper, Vegetable Fiber: (Kraft, INT AMD 1 Waterproofed, Water Repellent And Fire Resistant)
- C. American Society for Testing and Materials (ASTM):
- C90-06.....Load Bearing Concrete Masonry Units.
- D41-05.....Asphalt Primer Used in Roofing, Dampproofing and Waterproofing
- D226-06.....Asphalt-Saturated Organic Felt Used in Roofing Waterproofing
- D312-00.....Asphalt Used in Roofing
- D3617-07.....Sampling and Analysis of New Built-up Roof Membranes
- D4586-07.....Asphalt Roof Cement, Asbestos Free
- D4897-01.....Asphalt Coated Glass Fiber Venting Base Sheet Used in Roofing
- D6162-00.....Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using a Combination of Polyester and Glass Fiber Reinforcements
- D6163-00.....Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using Glass Fiber Reinforcements
- D6164-05.....Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using Polyester Reinforcements
- D. Factory Mutual Engineering and Research Corporation (FM):
- Annual issue.....Approval Guide Building Materials.
- E. Underwriters Laboratories, Inc. (UL):

Annual issue.....Building Materials Directory

Annual issue.....Fire Resistance Directory

F. Warnock Hersey (WH):

Annual issue.....Certification Listings

G. National Roofing Contractors Association (NRCA):

The NRCA Roofing and Waterproofing Manual - Fifth Edition.

## **PART 2 - PRODUCTS**

### **2.1 ASPHALT MATERIALS:**

- A. Asphalt: ASTM D312, Type III or IV for roof membrane.
- B. Base Sheet: A fiberglass reinforced, asphalt coated sheet with a polyolefin film backing, having a minimum weight of 20 lb/sq. The sheet shall be a venting type compatible for installation over lightweight concrete roof insulation.
- C. Roof Cement: Compatible with roof system.
- D. Modified Bitumen Membrane Assembly:
  - 1. A cold-applied applied membrane consisting of 2 plies of a reinforced, Styrene-Butadiene-Styrene (SBS) modified asphalt material fabricated in sheet form, secured to a prepared substrate. Sheet Reinforcement shall be glass fiber, polypropylene, or polyester fabric or felt, at manufacturers' option.
  - 2. Modified Bitumen Base: ASTM D5147; minimum thickness: 2.2 mm (87 mils). Reinforcement: fiberglass mat or other meeting the performance and dimensional stability criteria.
  - 3. Modified Bitumen Finish sheet: ASTM D5147; use mineral granular surfaced top sheet minimum thickness: 2.2 mm (87 mils). Granular color: white.
  - 4. Provide the sheet with a release sheet to prevent bonding of the sheet to itself.

### **2.2 ROOF WALKWAY:**

- A. Prefabricated asphalt plank consisting of a homogeneous core of asphalt, plasticizers and inert fillers, bonded by heat and pressure between two saturated and coated sheets of felt:
  - 1. Top side of plank surfaced with ceramic granules.
  - 2. Size: Minimum 13 mm (1/2-inch) thick, manufacturer's standard size, but not less than 600 mm (24 inches) in least dimension and 600 mm (24 inches) in length.

### **2.3 FASTENERS:**

- A. Nails for securing built-up flashing and base sheets to wood nailers and deck:

1. Zinc coated steel roofing nails with minimum head diameter of 10 mm (3/8-inch) through metal discs at least one inch across.
  2. Nails with an integral flat cap at least 24 mm (15/16-inch) across.
- B. Nails for Securing Built-up Flashing to Masonry:
1. Hardened steel nails through metal discs at least 25 mm (one inch) in diameter.
  2. One piece nails with an integral flat cap at least 24 mm (15/16-inch) across.
- C. Nails for Securing Venting Base Sheet to Insulating Concrete:
1. Self-clinching type of galvanized steel having an integral flat cap at least 25 mm (1-inch) across.
  2. Nail holding power of not less than 27 Kg (60 pounds) when pulled from approximate 400 Kg/m<sup>3</sup> (26 pound per cubic foot) dense concrete.

### **PART 3 - EXECUTION**

#### **3.1 GENERAL:**

- A. General: Sweep or vacuum all surfaces, removing all loose aggregate and foreign substances prior to commencement of roofing. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless system is protected.
- B. Phased construction is not permitted. The complete installation of roofing system is required in the same day except for area where temporary protection is required when work is stopped. Complete installation includes pavers and ballast for ballasted systems.
- C. Entire roof deck construction of section of the building shall be completed before roofing work is begun:
1. Install curbs, blocking, edge strips, cants, and other components where insulation, roofing and base flashing is attached to, in place ready to receive insulation and roofing.
  2. Coordinate roof operations with roof insulation and sheet metal work so that insulation and flashings are installed concurrently to permit continuous roofing operations.
- D. Apply dry roofing materials.
- E. Dry out surfaces, including the flutes of metal deck that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates.
- F. Except for temporary protection, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, ice, fog or frost) is present in any amount in or on the materials to be covered or installed:

1. Do not apply materials when the temperature is below 10°C (50 degrees F).
  2. Do not apply materials to substrate having temperature of 10°C (50 degrees F) or less.
- G. Phased construction is not permitted. Complete roofing membrane in the same day, including insulation, base flashings, and stripping except for the area where temporary protection is required when work is stopped.
- H. Temporary Protection:
1. Install temporary protection consisting of glaze coats and water cut offs at the end of day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
  2. Glaze coat exposed surfaces of felts to seal within the bitumen coating. Do not leave felt surfaces or edges exposed.
  3. Install temporary cap flashing over the top of base flashings where permanent flashings are not in place to provide complete protection against moisture entering the roof system through or behind the base flashing. Securely anchor in place to prevent blow off and damage by construction activities.
  4. Provide for removal of water or drainage of water away from the work.
  5. Provide temporary protection for roofing by means of duckboard walkways, plywood platforms, or other materials, as approved by Resident Engineer, for roof areas that are to remain intact, and that are subject to foot traffic and damage. Provide notches in sleepers to permit free drainage.
- 3.2 SURFACE PREPARATION:
- A. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
- B. Remove projections that might damage materials.
- C. Concrete Decks, except Insulating Concrete:
1. Test concrete decks for moisture prior to application of roofing materials. Heat bitumen as specified and pour approximately one pint of bitumen on surface to which roofing materials are to be applied. If bitumen foams upon contact with the deck or if after bitumen has cooled and bitumen is stripped from deck leaving no residue, the deck is not dry enough for application of prime coat or roofing.
  2. Prime concrete decks, including precast units, with primer as specified. Keep primer back four inches from joints in precast units.
  3. Allow primer to dry before application of bitumen.
- D. Insulating Concrete:
1. Allow to dry out for at least five days after installation before the placement of materials.

2. If rain occurs during or at end of drying period or during installation of roofing, allow additional drying time before the placement of the roofing materials.

### **3.3 INSTALLATION OF ROOF MEMBRANE:**

#### **A. General:**

1. Where cants occur at vertical surfaces, cut off roofing sheets two inches above top of cant strips, except at prefabricated curbs, scuttles and other roof accessories having integral cants, extend membrane over cant and up vertical surface to top of curb or nailer as shown.
2. Where fascia-cant occurs at roof edges, extend membrane beyond outside cant face and cut off at outside after base flashing is installed.
3. Where reglet occurs at vertical surfaces, extend plies roofing sheets up into reglet the full depth of the reglet.

- B. Install modified bitumen base and finish membrane per manufacturer's recommendation. Application of roofing membrane components shall immediately follow application of base sheet as a continuous operation.

### **3.4 BASE FLASHING:**

- A. Provide built-up base flashing over cants and as necessary to make work watertight.
- B. Prime vertical surfaces of masonry and concrete with asphalt primer except where vented base sheet is required to provide edge venting.
- C. Apply flashing on top of roofing, up face of cant and up the face of the vertical surface, at least 200 mm (eight inches) above the roofing but not more than 350 mm (14 inches) above the roofing, generally full height beneath counter flashing or top of curb flashing.
1. Where venting base sheet is used with insulating concrete, do not seal edges of venting base sheet with bitumen; allow for venting.
- D. Use two plies of modified bituminous sheet.
1. Extend the first ply 100 mm (four inches) out on the roofing, and the second ply 75 mm (three inches) beyond the first ply. Lap ends 75 mm (three inches) with joints broken 450 mm (18 inches) in each ply. Use smooth surface modified bituminous sheet for first ply.
  2. Use granular surfaced modified bitumen cap sheet.
- E. Except at metal fascia cants, secure top edge of base flashing with nails on a line approximately 25 mm (one inch) below top edge, spaced not more than 200 mm (eight inches) on center.
1. Cover nail heads with roof cement.
  2. Cover the top of the base flashing with counterflashing as specified in Section 07 60 00, FLASHING AND SHEET METAL. At the fascia cants

secure the top edge of the flashing with fascia compression clamp as specified in Section 07 60 00, FLASHING AND SHEET METAL.

### **3.5 STRIPPING:**

- A. Coordinate to set flanges of metal flashing in roof cement on top sheet of the modified bituminous roofing and mailing to blocking with Section 07 60 00, FLASHING AND SHEET METAL.
- B. Cover that portion of the horizontal flanges of metal base flashings, gravel stops, and other flanges extending out onto the roofing with modified bituminous sheet.
- C. Extend the sheet out on the roofing 150 mm six inches beyond the edge of the metal flange. Cut edge to fit tight against vertical members of flange.
- D. Prime flange before stripping, embed sheet in compatible roofing cement.

### **3.6 ROOF WALKWAYS**

- A. Install roof walkways where shown. Walkways may be concrete masonry units or prefabricated asphalt plank.
- B. Butt concrete masonry units within 25 mm (one-inch) and set in hot bitumen.
- C. When prefabricated asphalt plank is used. Set the planks in compatible roofing cement.

### **3.7 CUTOUTS AND EXAMINATION ON NEW ROOFS:**

- A. Make one cutout for each 400 m<sup>2</sup> (4300 square feet) of roof area or fraction thereof and for each days work in accordance with ASTM D3617.
- B. Alternately cut one specimen 300 mm x 300 mm (12 inches by 12 inches) and then cut one sample 100 mm x 1000 mm (4 inches by 40 inches) including the insulation down to the vapor retarder. Do not cut insulating concrete.
- C. Cuts shall be made in the presence of the Resident Engineer, at the locations directed by the Resident Engineer.
- D. Immediately restore and repair areas of test cuts as specified with new materials.
- E. Include comments and evaluation on moisture found in membrane and insulation, presence of foreign material, voids, and lack of bond between sheets and insulation plies in inspection report.
- F. If examination shows that roofing does not conform to specifications, rectify the deficiency to insure a roof equal to that specified.
  - 1. Remedial measures required at no additional cost to the Government.
  - 2. Moisture, voids, and lack of adhesion found in roof system require removal and replacement.

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**SECTION 07 60 00  
FLASHING AND SHEET METAL**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

**1.2 RELATED WORK**

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Membrane base flashings and stripping: Section 07 51 00, BUILT-UP BITUMINOUS ROOFING and Section 07 51 00.13 Built-Up Bituminous Roofing, Cold-Applied.
- C. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- E. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES, Section 07 72 00, ROOF ACCESSORIES, Division 22, PLUMBING sections and Division 23 HVAC sections.
- F. Paint materials and application: Section 09 91 00, PAINTING.
- G. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE.

**1.3 APPLICABLE PUBLICATIONS.**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
  - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
  - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick



- AA-C22A44.....Chemically etched medium matte with  
electrolytically deposited metallic compound,  
integrally colored coating Class I Architectural,  
0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute  
(ANSI/SPRI):
- ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with  
Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
- AAMA 620.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural  
Aluminum
- AAMA 621.....Voluntary Specification for High Performance  
Organic Coatings on Coil Coated Architectural Hot  
Dipped Galvanized (HDG) and Zinc-Aluminum Coated  
Steel Substrates
- E. ASTM International (ASTM):
- A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel  
Plate, Sheet, and Strip
- A653/A653M-09.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy  
Coated (Galvanized) by the Hot- Dip Process
- B32-08.....Solder Metal
- B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
- D173-03.....Bitumen-Saturated Cotton Fabrics Used in Roofing  
and Waterproofing
- D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-  
Tension
- D1187-97(R2002).....Asphalt Base Emulsions for Use as Protective  
Coatings for Metal
- D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and  
Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
- D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
- D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-06.....Metal Finishes Manual

## H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

## I. International Code Commission (ICC): International Building Code, Current Edition

**1.4 PERFORMANCE REQUIREMENTS**

## A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.

2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.

## B. Wind Design Standard: Fabricate and install copings tested per ANSI/SPRI ES-1 to resist design pressure indicated on Drawings.

**1.5 SUBMITTALS**

## A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

## B. Shop Drawings: For all specified items, including:

1. Flashings
2. Copings
3. Downspouts and Conductors
4. Splashpans

## C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
2. Nonreinforced, elastomeric sheeting

## D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

**PART 2 - PRODUCTS****2.1 FLASHING AND SHEET METAL MATERIALS**

## A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.

## B. Aluminum Sheet: ASTM B209, alloy 3003-H14.

## C. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile

strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheetting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

## 2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m<sup>2</sup>( 6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
  - 1. Use galvanized steel or stainless steel for galvanized steel.
  - 2. Nails:
    - a. Minimum diameter for aluminum nails 3 mm (0.105 inch).
    - b. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
    - c. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
  - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
  - 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

## 2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
  - 1. Stainless steel: 0.25 mm (0.010 inch) thick.
  - 1. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
  - 1. Stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of steel is specified with each item.

**2.4 FABRICATION, GENERAL****A. Jointing:**

1. In general, stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
  - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
  - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
  - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Edges of bituminous coated copper, nonreinforced elastomeric sheeting shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
6. Soldering:
  - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of stainless steel.
  - b. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
  - c. Completely remove acid and flux after soldering is completed.

**B. Cleats:**

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

**C. Edge Strips or Continuous Cleats:**

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.

2. Except as otherwise specified, fabricate edge strips or minimum 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1.6 mm (0.0625 inch) thick aluminum.

D. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

E. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

## 2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
  1. Aluminum:
    - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick as specified on drawings.
    - b. Mill finish.

2. Steel and Galvanized Steel:

- a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
- b. Manufacturer's finish:
  - 1) Baked on prime coat over a phosphate coating.
  - 2) Baked-on prime and finish coat over a phosphate coating.
  - 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

**2.6 THROUGH-WALL FLASHINGS**

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
  1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
  2. Fabricate so keying nests at overlaps.
- B. Window Sill Flashing:
  1. Use stainless steel plane flat sheet, or nonreinforced elastomeric sheeting.
  2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
  3. Turn up back edge as shown.
  4. Form exposed portion with drip as specified or receiver.
- C. Door Sill Flashing:
  1. Where concealed, use 0.5 mm (0.018 inch) thick stainless steel.
  2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use 0.6 mm (0.024 inch) stainless steel.
  3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

**2.7 BASE FLASHING**

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
  1. Use stainless steel, thickness specified unless specified otherwise.
  2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use 0.5 mm (0.018 inch) stainless steel.

3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
4. Use stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
  1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
  2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
  3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
    - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
    - b. Allow for loose fit around and into the pipe.
  4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
    - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
    - b. Allow for loose fit around pipe.

## **2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. Either stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
  1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
  2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
  3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
  4. Manufactured assemblies may be used.

5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

C. One-piece Counterflashing:

1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counterflashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.



5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.
- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

## 2.9 BITUMEN STOPS

- A. Fabricate bitumen stops for bituminous roofing edges for use with formed sheet metal gravel stops, pipe penetrations, and other penetrations through roof deck without a curb.
- B. Fabricate with 19 mm (3/4 inch) vertical legs and 75 mm (3 inch) horizontal legs.
- C. When used with gravel stop or metal base flashing use same metal for bitumen stop in thickness specified for concealed locations.

## 2.10 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of stainless steel in sections approximately 3000 mm (10 feet) long [with 19 mm (3/4 inch) wide flat locked seams]. Thickness: 0.6 mm (0.025 inch) thick.
- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.
- D. Conductor Heads:
  1. Fabricate of same material as conductor.
  2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
  3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
  4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
  5. Extend wall edge not less than 25 mm (one inch) above front edge.
  6. Solder joints for water tight assembly.
  7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

**2.11 SPLASHPANS**

- A. Fabricate splashpans from the following:
  - 1. 1.25 mm (0.050 inch) thick aluminum.
- B. Fabricate in accordance with Architectural Sheet Metal Manual Plate 35 with not less than two ribs as shown in alternate section.

**2.12 REGLETS**

- A. Fabricate reglets of one of the following materials:
  - 3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
  - 4. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

**2.13 EXHAUST PIPE OR FLUE OR STACK FLASHING**

- A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.
- B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.
  - 1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.
  - 2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.
  - 3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.
  - 4. Option: Collar may be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.

- C. Fabricate sleeve base flashing with roof flange of stainless steel.
  - 1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
  - 2. Extend sleeve around collar up to top of collar.
  - 3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
  - 4. Fabricate interior diameter 50 mm (2 inch) greater than collar.
- D. Fabricate hood counter flashing from same material and thickness as sleeve.
  - 1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.
  - 2. Hem bottom edge of hood 13 mm (1/2 inch).
  - 3. Provide a 50 mm (2 inch) deep drawband.
- E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

## **2.14 SCUPPERS**

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.
- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
- F. Fabricate gravel stop bar of 25 mm x 25 mm (one by one inch) angle strip soldered to bottom of scupper.
- G. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- H. Solder joints watertight.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. General:
  - 1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication,

ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.

2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
  - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.

- b. Paint dissimilar metal with a coat of bituminous paint.
  - c. Apply an approved caulking material between aluminum and dissimilar metal.
- 15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
  - 16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
  - 17. Bitumen Stops:
    - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
    - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

### 3.2 THROUGH-WALL FLASHING

#### A. General:

- 1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
- 2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
- 3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
- 4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
- 5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
- 6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
- 7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
- 8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
- 9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.

10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
  - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
  - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed.  
Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur):  
Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
  1. Install near line of finish floors over shelf angles or where shown.
  2. Turn up against sheathing.
  3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
  4. At concrete backing, extend flashing into reglet as specified.
  5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

### **3.3 BASE FLASHING**

- A. Install where roof membrane type base flashing is not used and where shown.
  1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
  2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
  3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
  4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

### **3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. General:
  1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.

2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
  - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
    - 1) Locate fasteners in masonry mortar joints.
    - 2) Use screws to sheet metal or wood.
  - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
  - a. Secure with draw band tight against pipe.
  - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
  - c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:
  - a. Secure to face construction in accordance, with manufacturers instructions.
  - b. Completely fill space at the top edge of receiver with sealant.
3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.



- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

### 3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints of each section of reglet and securely hold in position until concrete or mortar are hardened:
  - 1. Coordinate reglets for anchorage into concrete with formwork construction.
  - 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

### 3.6 COPINGS

- A. General:
  - 1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
  - 2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
  - 3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.
- B. Aluminum Coping:
  - 1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
  - 2. Install joint covers, centered at each joint, and securely lock in place.

### 3.7 EXHAUST PIPE OR STACK FLASHING

- A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.
- B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.

- C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge not sleeve:
  - 1. Install insect screen to fit between bottom edge of hood and side of sleeve.
  - 2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

### **3.8 CONDUCTORS (DOWNSPOUTS)**

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.
- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

### **3.9 SPLASH PANS**

- A. Install where downspouts discharge on low slope roofs unless shown otherwise.
- B. Set in roof cement prior to pour coat installation or sealant compatible with single ply roofing membrane.

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**SECTION 07 65 26**  
**SELF-ADHERING SHEET FLASHING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section provides for a flexible rubberized asphalt, adhesive-based, self-sealing flashing tape.

**1.2 MANUFACTURER'S QUALIFICATIONS:**

A. Approval by Contracting Officer is required of products and services of proposed manufacturers, and installers, and will be based upon submission by Contractor that:

1. Manufacturer regularly and presently manufactures bituminous sheet waterproofing as one of its principal products.
2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.
3. Manufacturer's product submitted has been in satisfactory and efficient operation on three similar installations for at least three years.
4. Submit list of installations, include name and location of project and name of owner.

**1.3 SUBMITTALS:**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Samples of Flashing.
2. Printed Product data sheets, details and installation procedures.

**1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:**

A. Deliver materials to job in manufacturer's original unopened container.

B. Do not store material in areas where temperature is lower than 10 degrees C (50 degrees F,) or where prolonged temperature is above 32 degrees C (90 degrees F).

**1.5 ENVIRONMENTAL REQUIREMENTS:**

Ambient Surface and Material Temperature: Not less than 4 degrees C (40 degrees F), during application of waterproofing.

**1.6 WARRANTY:**

Warrant bituminous sheet waterproofing installation against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period is five (5) years.

**1.7 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - UU-B-790A.....Building Paper, Vegetable Fiber: (Kraft, Water-INT AMD 1                      Proof, Water Repellent and Fire Resistant)
- C. American Society for Testing and Materials (ASTM):
  - E2112.....Standard Practice for Installation of Exterior Windows, Doors, and Skylights
  - D412.....Test method for Vulcanized Rubber - Tension
  - D3652.....Standard Test Method for Thickness of Pressure Sensitive Tapes

**PART 2 - PRODUCTS****2.1 MATERIALS:**

- A. Flashing Description: 0.5 mm of a black colored rubberized asphalt adhesive integrally bonded to 0.1 mm of cross-laminated polyethylene film. Membrane shall be interleaved with silicone-coated release paper until installed.
- B. Thickness: minimum 0.6 mm (25 mil) thick membrane.
- C. Performance requirements: Meets or exceeds the requirements set forth in ASTM E2112 for Flashing Exterior Windows and Doors

**PART 3 - EXECUTION****3.1 PREPARATION:**

- A. Surface Preparation:
  - 1. Do not install underlayment on wet or frozen substrates.
  - 2. Install when surface temperature of substrate is a minimum of 40 degrees F (5 degrees C) and rising.
  - 3. Remove dust, dirt, and loose materials from wall substrate.

**3.2 APPLICATION:**

- A. General: Install flashing to dry surfaces at air and surface temperatures of -4°C (25°F) and above in accordance with manufacturer's recommendations at locations indicated on Construction Documents. Primer is not requires for most wood substrates including plywood and OSB provided they are clean and dry. On concrete, masonry, and gypsum sheathing, apply manufacturer's recommended Primer prior to flashing.
- B. Flexible Wall Flashing:
1. Precut pieces of flashing to easily handled lengths for each location.
  2. Remove silicone-coated release paper and position flashing carefully before placing it against the surface.
  3. When properly positioned, place against surface by pressing firmly into place by hand roller. Fully adhere flashing to substrate to prevent water from migrating under flashing.
  4. Overlap adjacent pieces 50 mm (2 in.) and roll all seams with a steel hand roller.
  5. Trim bottom edge 13 mm (1/2 in.) back from exposed face of the wall. Flashing shall not be permanently exposed to sunlight.
  6. At heads, sills and all flashing terminations turn up ends a minimum of 50 mm (2 in.) and make careful folds to form an end dam, with the seams sealed.
  7. Do not expose flashing membrane to sunlight for more than one hundred and twenty days prior to enclosure.
- C. Accessories: When required by dirty or dusty site conditions or by surfaces having irregular or rough texture, apply manufacturer's recommended Primer by brush or roller at the rate recommended by manufacturer, prior to flashing installation. Allow the primer to dry completely before flashing application.

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**SECTION 07 71 00  
ROOF SPECIALTIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies equipment supports on the roof.

**1.2 RELATED WORK**

- A. General insulation: Section 07 21 13, THERMAL INSULATION.
- B. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
- C. American Society for Testing and Material (ASTM):
  - A653/A653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process
  - B209/209M-02.....Aluminum and Aluminum Alloy-Sheet and Plate



B221/221M-02.....Aluminum-Alloy Extruded Bars, Rods, Wire,  
Shapes, and Tubes  
C612-00.....Mineral Fiber Block and Board Thermal Insulation  
D1187-97.....Asphalt-Base Emulsions for Use as Protective  
Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual

E. American Architectural Manufacturers Association (AAMA):  
605-98.....High Performance Organic Coatings on  
Architectural Extrusions and Panels.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.

### **2.3 EQUIPMENT SUPPORTS**

- A. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized steel.
- B. Form exterior curb with integral base, and deck closures for curbs installed on steel decking.
- C. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
- D. Fabricate curb with a minimum height of 200 mm (8 inches) above roof surface.
- E. Attach preservative treated wood nailers to top of curb. Use 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 300 mm (12 inches) on equipment support curbs.
- F. Make size of supports suit size of equipment furnished, with height as shown on drawings, but not less than 200 mm (8 inches) above roof surface.

### **2.4 FINISH**

- A. In accordance with NAAMM Amp 500 Series.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install roof specialties where shown.

- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
  - b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
  - d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).
- F. Equipment Supports: Do not anchor to insulating concrete or metal deck. Anchor only to building structure as per manufacturers recommendations.

### 3.2 PROTECTION OF ALUMINUM

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

### 3.3 PROTECTION

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 72 00  
ROOF ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies copings, gravel stops, fascias, and expansion joints.

**1.2 RELATED WORK**

- A Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- C. General insulation: Section 07 21 13, THERMAL INSULATION
- D. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Material (ASTM):
  - B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate
  - B221/221M-07.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

C612-04.....Mineral Fiber Block and Board Thermal Insulation  
 D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective  
 Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):  
 AMP 500-505-88.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):  
 605-98.....High Performance Organic Coatings on  
 Architectural Extrusions and Panels.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Insulation: ASTM C612, Class 1 or 2.
- E. Asphalt Coating: ASTM D 1187, Type I, quick setting.

### **2.2 COPINGS**

- A. Fabricate of aluminum not less than 2 -mm (0.08 inch) thick
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
- F. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- G. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- H. Finish: Anodized as specified.

### **2.3 FINISH**

- A. In accordance with NAAMM Amp 500-505.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated where indicated on drawings.
- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class II, Architectural, 0.4 mils thick, where indicated on drawings.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install roof accessories where shown.

- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- F. Aluminum Coping:
  - 1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
  - 2. Center joint gutter bar and covers at joints and securely lock in place.
  - 3. When snap-on system is used insure front and back edges are locked in place.

### **3.2 PROTECTION OF ALUMINUM**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

### **3.3 ADJUSTING**

Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

### **3.4 PROTECTION**

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 84 00  
FIRESTOPPING**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

**1.2 RELATED WORK**

- A. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING
- B. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- C. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

**1.5 WARRANTY**

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

**1.6 QUALITY ASSURANCE**

FM, UL, or WH or other approved laboratory tested products will be acceptable.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.



## B. American Society for Testing and Materials (ASTM):

E84-07.....Surface Burning Characteristics of Building  
Materials

E814-06.....Fire Tests of Through-Penetration Fire Stops

## C. Factory Mutual Engineering and Research Corporation (FM):

Annual Issue Approval Guide Building Materials

## D. Underwriters Laboratories, Inc. (UL):

Annual Issue Building Materials Directory

Annual Issue Fire Resistance Directory

1479-03.....Fire Tests of Through-Penetration Firestops

## E. Warnock Hersey (WH):

Annual Issue Certification Listings

**PART 2 - PRODUCTS****2.1 FIRESTOP SYSTEMS**

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m<sup>2</sup> (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
  - 1. Contain no flammable or toxic solvents.
  - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
  - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
  - 4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
  - 1. Classified for use with the particular type of penetrating material used.
  - 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
  - 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

## **2.2 SMOKE STOPPING IN SMOKE PARTITIONS**

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

### **3.2 PREPARATION**

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

**3.3 INSTALLATION**

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

**3.4 CLEAN-UP AND ACCEPTANCE OF WORK**

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the Resident Engineer.
- C. Clean up spills of liquid type materials.

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**SECTION 07 92 00  
JOINT SEALANTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

**1.2 RELATED WORK:**

- A. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- B. Glazing: Section 08 80 00, GLAZING.
- C. Glazed aluminum curtain wall: Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
- D. Sound rated gypsum partitions/sound sealants: Section 09 29 00, GYPSUM BOARD.
- E. Mechanical Work: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.3 QUALITY CONTROL:**

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
  - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
  - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
  - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
  - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
  2. Conduct field tests for each application indicated below:
    - a. Each type of elastomeric sealant and joint substrate indicated.
    - b. Each type of non-elastomeric sealant and joint substrate indicated.
  3. Notify Resident Engineer seven days in advance of dates and times when test joints will be erected.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.
- F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
1. Caulking compound
  2. Primers
  3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

**1.5 PROJECT CONDITIONS:**

- A. Environmental Limitations:
1. Do not proceed with installation of joint sealants under following conditions:
    - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
    - b. When joint substrates are wet.
- B. Joint-Width Conditions:

1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

**1.6 DELIVERY, HANDLING, AND STORAGE:**

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 5° C (40° F) or less than 32° C (90° F).

**1.7 DEFINITIONS:**

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

**1.8 WARRANTY:**

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

**1.9 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
  - C612-04.....Mineral Fiber Block and Board Thermal Insulation.

C717-07.....Standard Terminology of Building Seals and Sealants.

C834-05.....Latex Sealants.

C919-02.....Use of Sealants in Acoustical Applications.

C920-05.....Elastomeric Joint Sealants.

C1021-08.....Laboratories Engaged in Testing of Building Sealants.

C1193-05.....Standard Guide for Use of Joint Sealants.

C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.

D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.

E84-08.....Surface Burning Characteristics of Building Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).  
The Professionals' Guide

## **PART 2 - PRODUCTS**

### **2.1 SEALANTS:**

#### **A. S-1:**

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

#### **B. S-2:**

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

#### **C. S-3:**

1. ASTM C920, polyurethane or polysulfide.
2. Type S.
3. Class 25, joint movement range of plus or minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-25.
6. Minimum elongation of 700 percent.

## D. S-4:

1. ASTM C920 polyurethane or polysulfide.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-40.

## E. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

## F. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

**2.2 CAULKING COMPOUND:**

- A. C-1: ASTM C834, acrylic latex.
- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

**2.3 COLOR:**

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

**2.4 JOINT SEALANT BACKING:**

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.



- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
  - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

**2.5 FILLER:**

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

**2.6 PRIMER:**

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

**2.7 CLEANERS-NON POUROUS SURFACES:**

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

**PART 3 - EXECUTION****3.1 INSPECTION:**

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

**3.2 PREPARATIONS:**

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer

paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
  - a. Concrete.
  - b. Masonry.
  - c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
  - a. Metal.
  - b. Glass.
  - c. Porcelain enamel.
  - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
  1. Do not leave gaps between ends of sealant backings.
  2. Do not stretch, twist, puncture, or tear sealant backings.
  3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
  1. Apply primer prior to installation of back-up rod or bond breaker tape.
  2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

### **3.3 BACKING INSTALLATION:**

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.

- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

#### **3.4 SEALANT DEPTHS AND GEOMETRY:**

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

#### **3.5 INSTALLATION:**

- A. General:
  - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
  - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
  - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
  - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
  - 5. Avoid dropping or smearing compound on adjacent surfaces.
  - 6. Fill joints solidly with compound and finish compound smooth.
  - 7. Tool joints to concave surface unless shown or specified otherwise.
  - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
  - 9. Apply compounds with nozzle size to fit joint width.
  - 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
  2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
  3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
  4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
  5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

### **3.6 FIELD QUALITY CONTROL:**

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
    - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
    - b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
  - B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
  - C. Inspect tested joints and report on following:
    1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
    2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
    3. Whether sealants filled joint cavities and are free from voids.

4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

### **3.7 CLEANING:**

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

### **3.8 LOCATIONS:**

- A. Exterior Building Joints, Horizontal and Vertical:
  1. Metal to Metal: Type S-1, S-2
  2. Metal to Masonry or Stone: Type S-1
  3. Masonry to Masonry or Stone: Type S-1
  4. Stone to Stone: Type S-1
  5. Cast Stone to Cast Stone: Type S-1
  6. Threshold Setting Bed: Type S-1, S-3, S-4
  7. Masonry Expansion and Control Joints: Type S-6
  8. Wood to Masonry: Type S-1
- B. Metal Reglets and Flashings:
  1. Flashings to Wall: Type S-6
  2. Metal to Metal: Type S-6
- C. Sanitary Joints:
  1. Walls to Plumbing Fixtures: Type S-9

2. Counter Tops to Walls: Type S-9

3. Pipe Penetrations: Type S-9

F. Interior Caulking:

1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2.

2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1, C-2.

3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2.

4. Exposed Isolation Joints at Top of Full Height Walls: Types C-1, C-2.

5. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.

6. Concealed Acoustic Sealant Type S-4, C-1, C-2.

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**SECTION 08 11 13  
HOLLOW METAL DOORS AND FRAMES**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

**1.2 RELATED WORK**

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Door Hardware: Section 08 71 00, DOOR HARDWARE.

**1.3 TESTING**

An independent testing laboratory shall perform testing.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
  - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements and temperature rise rating for stairwell doors. Submit proof of temperature rating .

**1.5 SHIPMENT**

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

**1.6 STORAGE AND HANDLING**

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - L-S-125B.....Screening, Insect, Nonmetallic



## C. Door and Hardware Institute (DHI):

A115 Series.....Steel Door and Frame Preparation for Hardware,  
Series A115.1 through A115.17 (Dates Vary)

## D. Steel Door Institute (SDI):

113-01.....Thermal Transmittance of Steel Door and Frame  
Assemblies

128-1997.....Acoustical Performance for Steel Door and Frame  
Assemblies

A250.8-03.....Standard Steel Doors and Frames

## E. American Society for Testing and Materials (ASTM):

A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet, and Strip

A568/568-M-07.....Steel, Sheet, Carbon, and High-Strength, Low-  
alloy, Hot-Rolled and Cold-Rolled

A1008-08.....Steel, sheet, Cold-Rolled, Carbon, Structural,  
High Strength Low Alloy and High Strength Low  
Alloy with Improved Formability

B209/209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate

B221/221M-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Profiles and Tubes

D1621-04.....Compressive Properties of Rigid Cellular Plastics

E90-04.....Laboratory Measurement of Airborne Sound  
Transmission Loss of Building Partitions

## F. The National Association Architectural Metal Manufacturers (NAAMM):

Metal Finishes Manual (1988 Edition)

## G. National Fire Protection Association (NFPA):

80-09.....Fire Doors and Fire Windows

## H. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

## I. Intertek Testing Services (ITS):

Certifications Listings...Latest Edition

**PART 2 - PRODUCTS****2.1 MATERIALS**

A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.

B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.

C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting  
members and sleeves from zinc coated steel.

D. Aluminum Sheet: ASTM B209/209M.

E. Aluminum, Extruded: ASTM B221/221M.

F. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

## **2.2 FABRICATION GENERAL**

### **A. GENERAL:**

1. Follow SDI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per SDI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
2. Close top edge of exterior doors flush and seal to prevent water intrusion.
3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.

B. Standard Duty Doors: SDI A250.8, Level 1, Model 2 of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.

C. Heavy Duty Doors: SDI A250.8, Level 2, Model 2 of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.

D. Extra Heavy Duty Doors: SDI A250.8, Level 3, Model 2 of size and design shown. Core construction Types d or f, for interior doors, and Types b, c, e, or f, for exterior doors. Use for stairwell doors and security doors.

### **E. Fire Rated Doors (Labeled):**

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

## 2.3 METAL FRAMES

### A. General:

1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors and windows.
  - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
  - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.
4. Knocked-down frames are not acceptable.

### B. Reinforcement and Covers:

1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.
3. Where concealed door closers are installed within the head of the door frames, prepare frames for closers and provide 1 mm (0.042 inch) thick steel removable stop sections for access to concealed face plates and control valves, except when cover plates are furnished with closer.

### C. Terminated Stops: SDI A250.8.

### D. Glazed Openings and Panel Opening :

- a. Integral stop on exterior, corridor, or secure side of door.
- b. Design rabbet width and depth to receive glazing material or panel shown or specified.

### E. Two piece frames:

- a. One piece unequal leg finished rough buck sub-frames as shown, drilled for anchor bolts.
- b. Unequal leg finished frames formed to fit subframes and secured to subframe legs with countersunk, flat head screws, spaced 300 mm (12 inches) on center at head and jambs on each side.
- c. Preassemble at factory for alignment.

### F. Frame Anchors:

1. Floor anchors:

- a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
  - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
  - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
  - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
2. Jamb anchors:
- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
  - b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
  - c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
    - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
    - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
  - d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
  - e. Anchors for frames set in prepared openings:
    - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
    - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
    - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.

- f. Anchors for observation windows and other continuous frames set in stud partitions.
  - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
  - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
- g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

#### **2.4 TRANSOM PANELS**

- A. Fabricate panels as specified for flush doors.
- B. Fabricate bottom edge with rabbet stop to fit top of door where no transom bar occurs.

#### **2.5 LOUVERS**

- A. General:
  - 1. Sight proof type with stationary blades the full thickness of the door.
  - 2. Design lightproof louvers to exclude passage of light but permit free ventilation.
  - 3. Provide insect screen and wire guards at exterior doors, except where doors are located below completely enclosed areaways, the wire guard is not required.
- B. Fabrication:
  - 1. Steel louvers 0.8 mm (0.032 inch) thick for interior doors, and 1.3 mm (0.053 inch) inch thick for exterior doors.
  - 2. Fabricate louvers as complete units. Install in prepared cutouts in doors.
  - 3. Weld stationary blades to frames. Weld louvers into door openings.

#### **2.6 SHOP PAINTING**

SDI A250.8.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Plumb, align and brace frames securely until permanent anchors are set.
  - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
  - 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
  - 3. Protect frame from accidental abuse.

4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

**B. Floor Anchors:**

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

**C. Jamb Anchors:**

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

- D. Install anchors for labeled fire rated doors to provide rating as required.**

- E. Overhead Bracing (Lead Lined Frames):** Where jamb extensions extend to structure above, anchor clip angles with not less than two, 9 mm (3/8 inch) expansion bolts or power actuated drive pins to concrete slab. Weld to steel overhead members.

**3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE**

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00, WOOD DOORS Section 08 71 00, DOOR HARDWARE .

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**SECTION 08 14 00**  
**INTERIOR WOOD DOORS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies interior flush doors and stile and rail doors with prefinish, prefit option.
- B. Section includes fire rated doors.

**1.2 RELATED WORK**

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- C. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- D. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- E. Glazing: Section 08 80 00, GLAZING.
- F. Metal louvers: Section 08 90 00, LOUVERS AND VENTS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
  - 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
  - 1. Show every door in project and schedule location in building.
  - 2. Indicate type, grade, finish and size; include detail of glazing, louvers, sound gasketing and pertinent details.
  - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:
  - 1. Labeled fire rated doors showing conformance with NFPA 80.
- E. Laboratory Test Reports:
  - 1. Screw holding capacity test report in accordance with WDMA T.M.10.
  - 2. Split resistance test report in accordance with WDMA T.M.5.



3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

#### **1.4 WARRANTY**

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
  1. For interior doors, manufacturer's warranty for lifetime of original installation.

#### **1.5 DELIVERY AND STORAGE**

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, J-1 Job Site Information.
- C. Label package for door opening where used.

#### **1.6 APPLICABLE PUBLICATIONS**

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. Window and Door Manufacturers Association (WDMA):
  - I.S.1-A-04.....Architectural Wood Flush Doors
  - I.S.4-07A.....Water-Repellent Preservative Non-Pressure Treatment for Millwork
  - I.S.6A-01.....Architectural Wood Stile and Rail Doors
  - T.M.5-90.....Split Resistance Test Method
  - T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
  - T.M.7-08.....Cycle-Slam Test Method
  - T.M.8-08.....Hinge Loading Test Method
  - T.M.10-08.....Screwholding Test Method
- C. National Fire Protection Association (NFPA):
  - 80-07.....Protection of Buildings from Exterior Fire
  - 252-08.....Fire Tests of Door Assemblies

### **PART 2 - PRODUCTS**

#### **2.1 FLUSH DOORS**

- A. General:
  1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
  2. Adhesive: Type II
  3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.
- B. Face Veneer:

1. In accordance with WDMA I.S.1-A.
  2. One species throughout the project unless scheduled or otherwise shown.
  3. For transparent finishes: white Birch.
    - a. A grade face veneer standard optional.
    - b. AA grade face veneer
    - c. Match face veneers for doors for uniform effect of color and grain at joints.
    - d. Door edges shall be same species as door face veneer.
- C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
1. Solid Wood of same species as face veneer, except maple may be used on birch doors.
  2. Glazing:
    - a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.
    - b. Use stainless steel or dull chrome plated brass screws for exterior doors.
  3. Wood Louvers:
    - a. Door manufacturer's standard product, fabricated of solid wood sections.
    - b. Wood Slats: Not less than 5 mm (3/16 inch) thick.
    - c. Stiles routed out to receive slats.
    - d. Secure louvers in prepared cutouts with wood stops.
- D. Fire rated wood doors:
1. Fire Performance Rating:
    - a. "B" label, 1-1/2 hours.
    - b. "C" label, 3/4 hour.
    - c. 20 minute where specified,
  2. Labels:
    - a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
    - b. Metal labels with raised or incised markings.
  3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:

- a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
  - b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
  - c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
4. Additional Hardware Reinforcement:
    - a. Provide fire rated doors with hardware reinforcement blocking.
    - b. Size of lock blocks as required to secure hardware specified.
    - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
    - d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
    - e. Mineral material similar to core is not acceptable.
  5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
  6. Provide steel frame approved for use in labeled doors for vision panels.
  7. Provide steel astragal on pair of doors.

## **2.2. PREFINISH, PREFIT OPTION**

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
  1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
  2. Use stain when required to produce the finish specified on drawings.

## **2.3 IDENTIFICATION MARK:**

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:

1. An identification mark or a separate certification including name of inspection organization.
2. Identification of standards for door, including glue type.
3. Identification of veneer and quality certification.
4. Identification of preservative treatment for stile and rail doors.

#### **2.4 SEALING:**

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

### **PART 3 - EXECUTION**

#### **3.1 DOOR PREPARATION**

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
  1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
  2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness undercut where shown.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.
- I. Apply a steel astragal to meeting stile of active leaf of pair of doors or double egress smoke doors.

#### **3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE**

Install doors and hardware as specified in this Section.

#### **3.3 DOOR PROTECTION**

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.

- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by Resident Engineer.

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**SECTION 08 31 13  
ACCESS DOORS AND FRAMES**

**PART 1 - GENERAL****1.1 DESCRIPTION:**

Section specifies access doors or panels.

**1.2 RELATED WORK:**

- A. Wire mesh and screen access doors: Section 05 50 00, METAL FABRICATIONS.
- B. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.
- C. Access doors in acoustical ceilings: Section 09 51 00, ACOUSTICAL CEILINGS.
- D. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R-2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
  - A1008-07.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy
- C. American Welding Society (AWS):
  - D1.3-98.....Structural Welding Code Sheet Steel
- D. National Fire Protection Association (NFPA):
  - 80-06.....Fire Doors and Windows
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
- F. Underwriters Laboratories, Inc. (UL):
  - Fire Resistance Directory

**PART 2 - PRODUCTS****2.1 FABRICATION, GENERAL**

- A. Fabricate components to be straight, square, flat and in same plane where required.
  - 1. Slightly round exposed edges and without burrs, snags and sharp edges.
  - 2. Exposed welds continuous and ground smooth.
  - 3. Weld in accordance with AWS D1.3.
- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.
- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

**2.2 ACCESS DOORS, FIRE RATED:**

- A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).
- B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.
- C. Door Panel: Form of 0.9 mm (0.0359 inch) thick steel sheet, insulated sandwich type construction.
- D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
  - 1. Weld exposed joints in flange and grind smooth.
  - 2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.
  - 3. Provide expanded galvanized metal lath perimeter wings when installed in plaster except veneer plaster.
- E. Automatic Closing Device: Provide automatic closing device for door.
- F. Hinge: Continuous steel hinge with stainless steel pin.
- G. Lock:
  - 1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.

2. Provide latch release device operable from inside of door. Mortise case in door.

### **2.3 ACCESS DOORS, FLUSH PANEL:**

#### **A. Door Panel:**

1. Form of 1.9 mm (0.0747 inch) thick steel sheet.
2. Reinforce to maintain flat surface.

#### **B. Frame:**

1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed.
2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.
4. Provide expanded galvanized metal lath perimeter wings when installed in plaster except veneer plaster. .

#### **C. Hinge:**

1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

#### **D. Lock:**

1. Flush, screwdriver operated cam lock.
2. Provide tamper proof screws (spanner head locks) for access panels in Psychiatric Areas.

### **2.4 ACCESS DOOR, RECESSED PANEL:**

#### **A. Door Panel:**

1. Form of 1.2 mm (0.0478 inch) thick steel sheet to form a 25 mm (one inch) deep recessed pan to accommodate the installation of acoustical units or other materials where shown in walls and ceiling.
2. Reinforce as required to prevent sagging.

#### **B. Frame:**

1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit installation in suspension system of ceiling or wall framing.
2. Extend sides of frame to protect edge of acoustical units when panel is in open position.
3. Provide shims, bushings, clips and other devices necessary for installation.



- C. Hinge: Continuous steel hinge with stainless steel pin or concealed hinge.
- D. Lock:
  - 1. Flush screwdriver operated cam lock.
  - 2. Provide sleeve of plastic or stainless steel grommet to protect hole made in acoustical unit for screwdriver access to lock.
  - 3. Provide tamper proof screws (spanner head locks) for access panels in Bedroom and Sleep Lab Areas.

**2.5 FINISH:**

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.

**2.6 SIZE:**

Minimum 600 mm (24 inches) square door unless otherwise shown or required to suit opening in suspension system of ceiling.

**PART 3 - EXECUTION****3.1 LOCATION:**

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
- B. Use fire rated doors in fire rated partitions and ceilings.
- C. Use flush panels in partitions and gypsum board or plaster ceilings, except lay-in acoustical panel ceilings or upward access acoustical tile ceilings.

**3.2 INSTALLATION, GENERAL:**

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

**3.3 ANCHORAGE:**

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.
- C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

**3.4 ADJUSTMENT:**

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

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**SECTION 08 41 13**  
**ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS**

**PART 1 - GENERAL****1.1 DESCRIPTION:**

This section specifies aluminum entrance work including storefront construction, hung doors, and other components to make a complete assembly.

**1.2 RELATED WORK:**

- A. Glass and Glazing: Section 08 80 00, GLAZING.
- B. Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Automatic Door Operators: Section 08 71 13, AUTOMATIC DOOR OPERATORS.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: (1/2 full scale) showing construction, anchorage, reinforcement, and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Doors, each type.
  - 2. Entrance and Storefront construction.
- D. Samples:
  - 1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges, door closer reinforcement, internal reinforcement and insulation, of flush panel door.
- E. Manufacturer's Certificates:
  - 1. Stating that aluminum has been given specified thickness of anodizing.
  - 2. Indicating manufacturer's qualifications specified.

**1.4 QUALITY ASSURANCE:**

- A. Approval by Contracting Officer is required of products of proposed manufacturer, or supplier, and will be based upon submission by Contractor certification.
- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.

**1.5 DELIVERY, STORAGE AND HANDLING:**

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.

- B. Store aluminum entrance and storefront material in weather-tight and dry storage facility.
- C. Protect from damage from handling, weather and construction operations before, during and after installation.

#### **1.6 APPLICABLE PUBLICATIONS:**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B209-06.....Aluminum and Aluminum-Alloy Sheet and Plate
  - B221-05.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - E283-04.....Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
  - E331-00.....Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference
  - F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
  - F593-04.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- C. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
- D. American Architectural Manufacturer's Association (AAMA):
  - 2604-05.....High Performance Organic Coatings on Architectural Aluminum Extrusions and Panels
- E. American Welding Society (AWS):
  - D1.2-03.....Structural Welding Code Aluminum

#### **1.7 PERFORMANCE REQUIREMENTS:**

- A. Shapes and thickness of framing members shall be sufficient to withstand a design wind load of not less than [1.4] kilopascals ([30]) pounds per square foot) of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) nominal thickness.

- B. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed  $2.63 \times 10^{-5}$  cm per square meter (0.06 cubic feet per minute per square foot) of fixed area at a test pressure of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.
- C. Water Penetration: When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS:**

- A. Aluminum, ASTM B209 and B221:
  - 1. Alloy 6063 temper T5 for doors, door frames, fixed glass sidelights storefronts.
  - 2. Alloy 6061 temper T6 for guide tracks for sliding doors and other extruded structural members.
  - 3. For color anodized finish, use aluminum alloy as required to produce specified color.
- B. Fasteners:
  - 1. Aluminum: ASTM F468, Alloy 2024.
  - 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.

### **2.2 FABRICATION:**

- A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.
- B. Accurately form metal parts and accurately fit and rigidly assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.
- C. Make welds in aluminum in accordance with the recommended practice AWA D1.2. Use electrodes and methods recommended by the manufacturers of the metals and alloys being welded. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side. Clean welded joints of welding flux and dress exposed and contact surfaces.
- D. Make provisions in doors and frames to receive the specified hardware and accessories. Coordinate schedule and template for hardware specified under Section 08 71 00, DOOR HARDWARE. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.

- E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

### **2.3 PROTECTION OF ALUMINUM:**

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by any of the following:
  - 1. Coat the dissimilar metal with two coats of heavy-bodied alkali resistant bituminous paint.
  - 2. Place caulking compound, or non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
  - 3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

### **2.4 FRAMES:**

- A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.
- B. Provide integral stops and glass rebates and applied snap-on type trim.
- C. Use concealed screws, bolts and other fasteners. Secure cover boxes to frames in back of all lock strike cutouts.
- D. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

### **2.5 STILE AND RAIL DOORS:**

- A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 250 mm (10 inches) wide.
- B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds. Form glass rebates integrally with stiles and rails. Glazing beads may be formed integrally with stiles and rails or applied type secured with fasteners at 150 mm (six inches) on centers.
- C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that may develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.

- D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

## **2.6 REINFORCEMENT FOR BUILDERS HARDWARE:**

- A. Fabricate from stainless steel plates.
- B. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.
- C. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.
- D. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

## **2.7 COLUMN COVERS AND TRIM**

- A. Fabricate column covers and trim shown from 1.5 mm (0.0625 inch) thick sheet aluminum of longest available lengths.
- B. Use concealed fasteners.
- C. Provide aluminum stiffener and other supporting members shown or as required to maintain the integrity of the components.

## **2.8 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
  - 1. Clear Finish: Chemically etched medium matte, with clear anodic coating, Class I Architectural, 7 mils thick.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION:**

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2400 mm (eight feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.
- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Use aluminum clips for internal connections of adjoining frame sections.
- C. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices

located in the floor, until after the masonry or concrete work is completed.

D. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

**3.2 ADJUSTING:**

After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to insure proper performance.

**3.3 PROTECTION, CLEANING AND REPAIRING:**

Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse.

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**SECTION 08 44 13**  
**GLAZED ALUMINUM CURTAIN WALLS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies glazed aluminum curtain wall system.
  - 1. Thermally isolated, pressure equalized on interior.
  - 2. Type: Unit and Mullion system to include following:
    - a. Glass and Glass Spandrel Panels.
    - b. Integral reinforcing.
    - c. Closures, trim, subsills and flashings.
    - d. Column covers.
    - e. Fasteners, anchors, and related reinforcement.

**1.2 RELATED WORK**

- A. Structural steel: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Miscellaneous metal members: Section 05 50 00, METAL FABRICATIONS.
- C. Firestopping between curtain wall and structure: Section 07 84 00, FIRESTOPPING.
- D. Sheet metal flashing and trim: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Aluminum and glass hinged entry doors and storefront construction: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- F. Aluminum windows: Section 08 51 13, ALUMINUM WINDOWS.
  - 1. Glazing: Section 08 80 00, GLAZING.
  - 2. Louvers and wall vents: Section 08 90 00, LOUVERS AND VENTS.

**1.3 QUALITY ASSURANCE**

- A. Qualifications:
  - 1. Approval is required of products or service of proposed manufacturer, suppliers and installers, and will be based upon submission by Contractor of certification that:
    - a. Manufacturers Qualifications: Manufacturer with five (5) years continuous documented experience in design, fabrication, and installation of glazed aluminum curtain wall systems of type and size specified for this project.
    - b. Installer: Manufacturer approved in writing. Continuously installed glazed aluminum curtain walls systems for previous five (5) years.
    - c. Manufacturer shall provide technical field representation at project site, as a minimum, at start of project, during middle, towards end of project, and during field testing of field mockup panel.
    - d. Testing Laboratory: Contractor retained. Engage an AAMA accredited commercial testing laboratory to perform tests specified. Submit

information regarding testing laboratory's facilities and qualifications of technical personnel to perform testing specified in this section.

- e. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of glazed aluminum curtain wall system. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, one another, and adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, or in-service performance.

- 1) Do not modify intended aesthetic effects. If modifications are proposed, submit comprehensive explanatory data for review.

- f. Qualification of Welders:

- 1) Welding shall be performed by certified welders qualified in accordance with AWS D1.2, using procedures, materials, and equipment of the type required for this work.

B. Mockup

- 1. Construct, at job site, full size typical wall unit which incorporates horizontal and vertical joints, framing, window units, panels, glazing, sealants, and other accessories as detailed and specified. Mock-up wall unit location, size and design shall be as indicated. Orient mockup to be facing full sun when constructed.
- 2. Performance Test
  - a. Conduct performance test after approval of visual aspects has been obtained. Finished work shall match approved mock-up.
  - b. Refer to Performance Requirements and Field Quality Control Articles, included hereinafter, for testing requirements.
- 3. Approved Mock-up
  - a. After completion and approval of test results of job site mockup, as directed, approved mock-up panel shall be used as minimum standard of comparison for entire curtain wall system.

C. Pre-Installation Conference

- 1. Prior to starting installation of glazed curtain wall system schedule conference with Contracting Officer to ensure following:
  - a. Clear understanding of drawings and specifications.
  - b. Onsite inspection and acceptance of structural and pertinent structural details relating to curtain wall system.

- c. Coordination of work of various trades involved in providing system. Conference shall be attended by Contractor; personnel directly responsible for installation of curtain wall system, flashing and sheet metal work, firestopping system and curtain wall manufacturer and their Technical Field Representatives. Conflicts shall be resolved and confirmed in writing.

#### 1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Product Data:
  - 1. Manufacturer's standard details and fabrication methods.
  - 2. Data on finishing, components, and accessories.
  - 3. Instructions: Submit descriptive literature, detail specifications, available performance test data and instructions for installation, and adjustments.
  - 4. Recommendations for maintenance and cleaning of exterior surfaces.
- C. Shop Drawings:
  - 1. Show elevations of glazed curtain wall system at 1:50 (1/4 inch) scale, metal gages, details of construction, methods of anchorage, glazing details, and details of installation.
  - 2. Submit for curtain wall system, accessories. Tentative approval of drawings shall be received before fabrication of mock-up. Final approval of drawings shall be deferred pending approval of mock-up and accessories. Drawings shall indicate in detail all system parts including elevations, full size sections, framing, jointing, panels, types and thickness of metal anchorage details, flashing and coping details, field connections, weep and drainage system, finishes, sealing methods, glazing, glass sizes and details, firestopping insulation materials, and erection details.
  - 3. Operation and Maintenance Manuals
    - a. Submit cleaning and maintenance instructions.
- D. Samples:
  - 1. Submit pairs of samples of each specified color and finish on 300 mm (12-inch) long section by width of each tubular, or extruded shape section or 300 mm by 300 mm (12-inch by 12-inch) wide sections of sheet shapes.
  - 2. Submit corner section of framing members showing fasteners, panels, glazing methods, glazing materials, and weather-stripping. Submit one sample minimum 300 mm by 300 mm (12 inches by 12 inches). In lieu of submitting separate samples for corner section, intermediate section,

and panel, one composite sample incorporating all components and features listed may be submitted.

3. Where normal color variations are anticipated, include 2 or more units in set indicating extreme limits of color variations.

E. Glass:

1. Specified in Section 08 80 00, GLAZING.

F. Quality Control Submittals:

1. Design Data:

- a. Submit structural and thermal calculations for complete wall assembly. Structural calculations and design shop drawings shall be signed and sealed by a structural engineer registered in state in which project is to be located.

2. Factory Test Reports:

- a. Test Reports: Provide certified test reports, for each of following listed tests, from a qualified independent testing laboratory showing that glazed aluminum curtain wall system assembly has been tested in accordance with specified test procedures and complies with performance characteristics as indicated by manufacturer's testing procedures. Manufacturer shall submit appropriate testing numbers for specific tests indicated below.
  - 1) Deflection and structural tests.
  - 2) Water penetration tests.
  - 3) Air infiltration tests.
  - 4) Delamination tests.
  - 5) Thermal conductance tests.
  - 6) Submit factory tests required except that where a curtain wall system or component of similar type, size, and design as specified for this project has been previously tested within last year, under conditions specified herein, resulting test reports may be submitted in lieu of listed testing.

G. Manufacturer's Certificates:

1. Submit Certificates of Compliance, with specification requirements, for the following:
  - a. Metal extrusions.
  - b. Metal accessories.
  - c. Stating that aluminum has been given specified thickness of anodizing or organic coating finish.
  - d. Indicating manufacturer's and installer's meet qualifications as specified.

- e. Submit list of equivalent size installations, for both manufacturer and installer, which have had satisfactory and efficient operation.

H. Manufacturer's Field Reports:

- 1. Submit field reports of manufacturer's field representative observations of curtain wall installation indicating observations made during inspection at beginning of project, during middle of installation and at conclusion of project. Indicate results of field testing of mockup field panel, and any directions given Contractor for corrective action.

**1.5 DELIVERY, STORAGE AND HANDLING**

- A. Refer to AAMA CW 10 for care and handling of architectural aluminum from shop to site.
- B. Prior to packaging for shipment from factory, mark wall components to correspond with shop and erection drawings and their placement location and erection.
- C. Prior to shipment from factory, place knocked-down lineal members in cardboard containers and cover finished surfaces of members with protective covering of adhesive paper, waterproof tape, or strippable plastic. Do not cover metal surfaces that will be in contact with sealants after installation.
- D. Inspect materials delivered to site for damage; unload and store with ventilation, free from heavy dust, not subject to combustion products or sources of water, and shall permit easy access for inspection and handling. Sealing and caulking compounds, including handling, shall be in accordance with requirements of Section 07 92 00 JOINT SEALANTS.

**1.6 PROJECT CONDITIONS**

Field Measurements: Where glazed aluminum curtain wall systems are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying Work.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
  - MCWM-1-89.....Metal Curtain Wall Manual
  - CW 10-04.....Care and Handling of Architectural Aluminum from Shop to Site

- CW 11-85.....Design Windloads for Buildings and Boundary Layer  
Wind Tunnel Testing
- CW 13-85.....Structural Sealant Glazing Systems (A Design  
Guide)
- CWG 1-89.....Installation of Aluminum Curtain Walls
- TIR A1-04.....Sound Control for Aluminum Curtain Walls and  
Windows
- TIR A4-97.....Recommended Guide Lines for Reflective Insulating  
Glass
- TIR A8-04.....Structural Performance of Poured and Debridged  
Framing Systems
- TIR A9-91.....Metal Curtain Wall Fasteners
- TIR A11-96.....Maximum Allowable Deflection of Framing Systems  
for Building Cladding Components of Design Wind  
Loads
- 101-I.S.2/A440-05.....Windows, Doors and Unit Skylights
- 501-05.....Methods of Test for Exterior Walls
- 503-03.....Field Testing of Metal Storefronts, Curtain walls  
and Sloped Glazing Systems
- 605-98.....High Performance Organic Coatings on Architectural  
Extrusions and Panels
- 1503-98.....Thermal Transmission and Condensation Resistance  
of Windows, Doors and Glazed Wall Sections
- C. American National Standards Institute (ANSI):
- Z97.1-04.....Glazing Materials Used in Buildings, Safety  
Performance Specifications and Methods of Test
- D. American Society of Civil Engineers (ASCE):
- 7-02-2003.....Minimum Design Loads for Buildings and Other  
Structures
- E. American Society for Testing and Materials (ASTM):
- A36/A36M-05.....Structural Steel
- A123-02.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products
- A193-05.....Alloy-Steel and Stainless Steel Bolting Materials  
for High Temperature Service
- A307-04.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile  
Strength
- B209-04.....Aluminum and Aluminum Alloy Sheet and Plate
- B211-03.....Aluminum and Aluminum Alloy Bar, Rod, Wire

- B221/B221M-05.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire, Shapes and Tubes
- B316/B316M-02.....Aluminum and Aluminum Alloy Rivet and Cold-  
Heading, Wire, and Rods
- C578-05.....Rigid Cellular Polystyrene Thermal Insulation
- C612-04.....Mineral Fiber Block and Board Thermal Insulation
- C920-05.....Elastomeric Joint Sealants
- C794-93.....Standard Test Method for Adhesion-In-Peel of  
Elastomeric Joint Sealants.
- C1363-05.....Thermal Performance of Building Materials and  
Envelope Assemblies by Means of a Hot Box  
Apparatus
- D1037-99.....Evaluating the Properties of Wood-Base Fibers and  
Particle Panel Materials
- E84-05.....Surface Burning Characteristics of Building  
Materials
- E90-04.....Laboratory Measurement of Airborne Sound  
Transmission Loss of Building Partitions and  
Elements
- E283-04.....Determining Rate of Air Leakage Through Exterior  
Windows, Curtain Walls, and Doors under Specified  
Pressure Difference Across this Specification
- E330-02.....Structural Performance of Exterior Windows,  
Curtain Walls, and Doors by Uniform Static Air  
Pressure Difference
- E331-00.....Water Penetration of Exterior Windows, Curtain  
Walls, and Doors By Uniform Static Air Pressure  
Difference
- E413-04.....Classification for Rating Sound Insulation
- E783-02.....Test Method for Field Measurement of Air Leakage  
Through Installed Exterior Windows and Doors.
- E1105-00.....Field Determination of Water Penetration of  
Installed Exterior Windows, Curtain Walls, and  
Doors By Uniform or Cyclic Static Air Pressure  
Differences
- F. American Welding Society, Inc. (AWS):
- D1.2-03.....Structural Welding Code-Aluminum
- G. Consumer Product Safety Commission (CPSC):
- 16 CFR 1201.....Architectural Glazing Standards and Related  
Material



**H. Federal Specifications (FS):**

TT-P-645B-90.....Primer, Paint, Zinc-Molybdate, Alkyd Type

**I. Glass Association of North America (GANA):**

01.....Glazing Manual (1997 Edition).

02.....Sealant Manual (1990 Edition).

03.....Laminated Glass Design Guide (2000 Edition).

04.....Tempered Glass Engineering Standard Manual (2001 Edition).

**J. Military Specifications (MIL):**

MIL-C-18480.....(Rev. B) Coating Compound, Bituminous Solvent,  
Coal Tar Base

**K. National Association of Architectural Metal Manufacturers (NAAMM):**

500 Series (1988).....Metal Finishes Manual.

**L. Steel Structures Painting Council (SSPC)**

Paint 25-97 (2004).....Red Iron Oxide Raw Linseed Oil and Alkyd Primer  
(Without Lead and Chromate Pigments)

**1.8 WARRANTY**

A. Submit manufacturer's written warranty for materials, installation and weathertightness, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to five (5) years from date of final acceptance of project by Government.

**PART 2 - PRODUCTS****2.1 SYSTEM DESCRIPTION****A. Design Requirements:**

1. Curtain Wall System: Tubular aluminum sections, framing, factory prefinished, glass, spandrel infill; related flashings, anchorage and attachment devices.
2. System Assembly: Site assembled.
3. No curtain wall framing member shall deflect, in a direction normal to plane of wall, more than 1/175 of its clear span or 20 mm (3/4 inch), whichever is less, when designed in accordance with requirements of TIR All and tested in accordance with ASTM E330, except that when a gypsum wallboard surface will be affected, deflection shall not exceed 1/360 of span. No framing member shall have a permanent deformation in excess of 0.2 percent of its clear span when tested in accordance with ASTM E330 for a minimum test period of 10 seconds at 1.5 times design wind pressures indicated as part of structural drawing wind load requirements. No glass breakage, damage to fasteners, hardware or accessories shall be permitted due to deformation stated above:

- a. Provide system complete with framing, mullions, trim, fasteners, anchors, accessories, concealed auxiliary members, and attachment devices for securing wall to structure as specified or indicated. Unless noted otherwise, comply with MCWM-1.
  - b. Curtain wall system components shall be furnished by one manufacturer or fabricator; however, all components need not be products of same manufacturer.
  - c. Fully coordinate system accessories directly incorporated, and adjacent to contiguous related work and insure materials compatibility, deflection limitations, thermal movements, and clearances and tolerances as indicated or specified.
  - d. Provide system with adequate allowances for expansion and contraction of components and fastenings to prevent buckling damage, joint seal failure, glass breakage, undue stress on fastenings or other detrimental effects. For design purposes, base provisions for thermal movement on assumed ambient temperature range of from -18 degrees C to 49 degrees C (0 degrees F to 120 degrees F).
  - e. Provide wall system to accommodate tolerances in building frame and other contiguous work as indicated or specified.
- B. Performance Requirements:
1. System shall meet or exceed all performance requirements specified.
  2. Curtain wall components shall have been tested in accordance with requirements below and shall meet performance requirements specified:
  3. System Design: Design and size components to withstand dead loads and live loads caused by positive and negative wind loads acting normal to plane of wall as measured in accordance with ASTM E330.
  4. Seismic Loads: Design and size components to withstand seismic loads and sway displacement per engineering design.
  5. Water Penetration:
    - a. No water penetration shall occur when wall is tested in accordance with ASTM E331 at a differential static test pressure of 20 percent of inward acting design wind pressure as indicated on structural drawings, but not less than 479 Pa (10 psf).
    - b. Make provision in wall construction for adequate drainage to outside of water leakage or condensation that occurs within outer face of wall. Leave drainage and weep openings in members and wall open during test.
  6. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783
    - a. Static-Air-Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.

- b. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq ft) of surface maximum.
- 7. Deflections Test: ASTM E330, Procedure B:
  - a. No member shall deflect in a direction parallel to plane of wall, when carrying its full design load, more than an amount which will reduce edge cover or glass bite below 75 percent of design dimension. No member after deflection under full design load, shall have a clearance between itself and top of panel, glass, sash, or other part immediately below it less than 3 mm (1/8 inch); clearance between member and an operable window or door shall be minimum 1.5 mm (1/16 inch).
- 8. Delamination Test:
  - a. Adhesively bonded metal-faced panels shall show no evidence of delamination, warpage or other deterioration or damage when subjected to the six "Accelerated Aging Cycles" specified in ASTM D1037.
- 9. Thermal Conductance Tests: ASTM C236.
  - a. The thermal transmittance of opaque panels shall not exceed a U-value, Btu/hr/sq ft/ degree F, as required and indicated on contract drawings for exterior wall system, when tested in accordance with ASTM C236. Average calculated thermal transmittance of complete wall assembly including panels, windows, and all other components shall not exceed a U-value of .5 MAX.

## 2.2 MATERIALS

- A. Extruded Aluminum Framing Members: ASTM B221M; 6063-T5 extruded aluminum for non-structural components or 6063-T6 extruded aluminum for structural members; temper and alloy as recommended by manufacturer.
- B. Sheet Aluminum: ASTM B209M; 6065-T5 temper and alloy as recommended by manufacturer.
  - 1. Formed flashing and closures: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
  - 2. Extruded sill members: Minimum 1.58 mm (0.062 inch) thick aluminum, in finish as selected.
- C. Steel Sections: ASTM A36M.
- D. Primer: TS TT-P-645; red, for shop application and field touch-up.
- E. Fasteners:
  - 1. For Exterior Cap Retainers: ASTM A193 B8 300 series, stainless steel screws.
  - 2. For Framework Connections: ASTM B211M 2024-T4 aluminum, ASTM A193 B8 300 series, stainless steel, and ASTM B316 aluminum rivets, as required by connection.

3. For Anchoring Glazed Aluminum Curtain Wall to Support Structure: ASTM A307 zinc plated steel fasteners.

F. Shims: Metal or plastic.

G. Joint Sealants and Accessories:

1. In accordance with requirements specified in Section 07 92 00, JOINT SEALANTS.
2. Structural Flush Glazed Joints: High performance silicone sealant applied in accordance with manufacturer's recommendations.
3. Non-structural Flush Glazed Joints and Weather Seal Joints: Silicone sealants applied in accordance with manufacturer's recommendations.
4. Structural silicone sealant performance requirements: ASTM C920.
  - a. Hardness: Type A, 30 durometer.
  - b. Ultimate Tensile Strength: 1172 kPa (170 psi).
  - c. Tensile at 150% Elongation: 55 kPa (80 psi).
  - d. Joint Movement Capability after 14 Day Cure: +/- 50%.
  - e. Peel Strength aluminum, after 21 Day Cure: 599 g/mm (34 pounds per inch).
5. Structural silicone shall not be used to support dead weight of vertical glass or panels.
6. Comply with recommendations of sealant manufacturer for specific sealant selections.
7. Provide only sealants that have been tested per ASTM C794 to exhibit adequate adhesion to samples of glass and metal equivalent to those required for project.
8. Exposed metal to metal joints: Silicone sealant selected from manufacturer's standard colors.

H. Glazing Materials:

1. As specified under Section 08 80 00, GLAZING.
2. Glazing Gaskets:
  - a. Exterior: Continuous EPDM gaskets at each glass and spandrel panel.
  - b. Interior: Continuous, closed cell PVC foam sealant tape, sealed at corners.
3. Glass Sizes and Clearances:
  - a. Accommodate up to 25 mm (1 inch) glazing.
  - b. Sizes indicated are nominal. Verify actual sizes required by measuring frames. Coordinate dimensions for glass and glass holding members to meet applicable minimum clearances as recommended by glass manufacturer. Do not nip glass to remove flares or to reduce oversized dimensions. All cutting shall occur in factory.
4. Glass Setting Materials:

- a. Provide head bead and drive wedge required for glass installation to suit curtain wall system in accordance with manufacture's recommendations.
  - b. If used in psychiatric facilities, the glass shall be retained in the framing system in such a manner that it can withstand lateral forces in excess of force required to break the glass. Plastic clips for holding glass are not permitted.
- I. Firestopping: Refer to Section 07 84 00, FIRESTOPPING for requirements.

### **2.3 FABRICATION**

- A. Curtain wall components shall be of materials and thickness indicated or specified. Details indicated are representative of required design and profiles. Maintain sightlines indicated on drawings. Unless specifically indicated or specified otherwise, methods of fabrication and assembly shall be at discretion of curtain wall manufacturer. Perform fitting and assembling of components in shop to maximum extent practicable. Anchorage devices shall permit adjustment in three directions. There shall be no exposed fasteners.
- B. Joints: Joints exceeding +1.5 mm (+1/16") shall be mechanically fastened.
- C. Ventilation and Drainage: Direct water leakage to exterior by means of concealed drainage system and weeps. Flashings and other materials used internally shall be nonstaining, noncorrosive, and nonbleeding.
- D. Protection and Treatment of Metals:
  - 1. Remove from metal surfaces lubricants used in fabrication and clean off other extraneous material before leaving shop.
  - 2. Provide protection against galvanic action wherever dissimilar metals are in contact, except in case of aluminum in permanent contact with galvanized steel, zinc, stainless steel, or relatively small areas of white bronze. Paint contact surfaces with one coat bituminous paint conforming to MIL-C-18480 or apply appropriate caulking material or nonabsorptive, noncorrosive, and nonstaining tape or gasket between contact surfaces.
- E. Metal sills and Closures: Fabricate accessories, spandrel panels, trim closures of sizes and shapes indicated from similar materials and finish as specified for wall system.
- F. Concealed Interior Mullion Reinforcing: ASTM A36M steel shapes as required for strength and mullion size limitations, hot dip galvanized after fabrication in accordance with ASTM A123.

### **2.4 PROTECTION**

- A. Provide protection for aluminum against galvanic action, wherever dissimilar materials are in contact, by painting contact surfaces of

dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on one side.

## **2.5 METAL FINISHES**

- A. In accordance with NAAMM AMP500 series.
- B. Anodized Aluminum, finish as specified on design drawings:
  - 1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class 1 Architectural, 0.7-mil thick. OR
  - 2. AA-C22A44 Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class 1 Architectural, 0.7-mil thick finish. Dyes will not be accepted.
- D. Shop and Touch-Up Primer for Steel Components: SSPC Paint 25 red oxide. E. Touch-Up Primer for galvanized Steel Surfaces: SSPC Paint 20 zinc rich. F. Concealed Steel Items: Galvanized in accordance with ASTM A123 to 610 Primed with iron oxide paint.
- G. Apply one coat of bituminous paint to concealed aluminum and steel surfaces in contact with cementitious or dissimilar materials.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Prior to installation of glazed curtain wall system, arrange for representative(s) of manufacturer to examine structure and substrate to determine that they are properly prepared, and ready to receive glazed curtain wall work included herein.
- B. Verifying Conditions and Adjacent Surfaces: After establishment of lines and grades and prior to system installation examine supporting structural elements. Verify governing dimensions, including floor elevations, floor to floor heights, minimum clearances between curtain wall and structural frames, and other permissible dimensional tolerances in building frame.

### **3.2 PREPARATION**

- A. Take field dimensions and examine condition of substrates, supports, and other conditions under which work of this section is to be performed to verify that work may properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.
- B. Contact between aluminum and dissimilar metals shall receive a protective coating of asphaltic paint for prevention of electrolytic action and corrosion.

### **3.3 INSTALLATION**

- A. Installation and erection of glazed curtain wall system and all components shall be in accordance with written directions of curtain wall

manufacturer. Match profiles, sizes, and spacing indicated on approved shop drawings.

- B. Bench Marks and Reference Points: Establish and permanently mark bench marks for elevations and building line offsets for alignment at convenient points on each floor level. Should any error or discrepancy be discovered in location of marks, stop erection work in that area until discrepancies have been corrected.
- C. Ensure that drainage system operates properly in accord with AAMA 501 procedures.
- D. Do not proceed with structural silicone work when metal temperature is below 0 degrees C (32 degrees F).
- E. Isolate between aluminum and dissimilar metals with protective coating or plastic strip to prevent electrolytic corrosion.
- F. Install glazed aluminum curtain wall system so as to maintain a virtually flat face cap, with no visible bowing.
- G. Install entire system so that fasteners are not visible.
- H. Tolerances:
  - 1. Maximum variation from plane or location shown on approved shop drawings: 3 mm per 3600 mm (1/8 inch per 12 feet) of length up to not more than 13 mm (1/2 inch) in any total length.
  - 2. Maximum offset from true alignment between two identical members abutting end to end in line: 0.8 mm (1/32 inch).
  - 3. Sealant Space Between Curtain Wall Mullion and Adjacent Construction: Maximum of 19 mm (3/4 inch) and minimum of 6 mm (1/4 inch).
- I. Glass:
  - 1. Refer to Section 08 80 00, GLAZING, and drawing for glass types. Install in accordance with manufacturer's recommendations as modified herein.
  - 2. Before installing glass, inspect sash and frames to receive glass for defects such as dimensional variations, glass clearances, open joints, or other conditions that will prevent satisfactory glass installation. Do not proceed with installation until defects have been corrected.
  - 3. Clean sealing surfaces at perimeter of glass and sealing surfaces of rebates and stop beads before applying glazing compound, sealing compound, glazing tape, or gaskets. Use only approved solvents and cleaning agents recommended by compound or gasket manufacturer. All sashes shall be designed for outside glazing. Provide continuous snap in glazing beads to suit glass as specified.
  - 4. Insulating and tempered glass, and glass of other types that exceed 100 united inches in size: Provide void space at head and jamb to allow

glass to expand or move without exuding sealant. Perimeter frames and ventilator sections shall have glazing rebates providing an unobstructed glazing surface 19 mm (3/4 inch) in height. Glazing rebate surfaces must be sloped to shed water.

5. Provide adequate means to weep incidental water and condensation away from sealed edges of insulated glass units and out of wall system. Weeping of lock-strip gaskets should be in accordance with recommendation of glass manufacturer.

J. Metal Copings:

1. Refer to Section 07 60 00, FLASHING AND SHEET METAL for requirements of metal copings when they are not a part of glazed curtain wall system work.
2. Coordinate curtain wall installation with metal coping detail on contract drawings. Provide watertight seal to meet criteria set forth in this section regarding air and water penetration.

### 3.4 CLEANING

- A. Install curtain wall frame and associated metal to avoid soiling or smudging finish.
- B. Clean metal surfaces promptly after installation, exercising care to avoid damage to coatings.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.
- D. Follow recommendations of manufacturer in selection of cleaning agents. Do not use cleaning agents containing ammonia or other compounds that might damage finished metal surfaces.
- E. Replace cracked, broken, and defective glass with new glass at no additional cost to Government. Just prior to final acceptance of curtain wall system clean glass surfaces on both sides, remove labels, paint spots, compounds, and other defacements, and clean metal fixed panels. Remove and replace components that cannot be cleaned successfully.

### 3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage an AAMA accredited commercial qualified independent testing and inspecting agency to perform field quality-control tests specified, and to prepare test reports: Submit information regarding testing laboratory's facilities and qualifications of technical personnel to Contracting Officer for approval.
- B. Conduct field check test for water leakage on designated wall areas after erection to comply with MCWM-1. Conduct test on two wall areas, two bays wide by two stories high where directed. Conduct test and take necessary remedial action as directed by Contracting Officer.
- C. Test Specimen:



1. Test specimen shall include curtain wall assembly and construction. Test chamber shall be affixed to exterior side of test specimen and test shall be conducted using positive static air pressure.
  2. Test specimens shall be selected by Contracting Officer after curtain wall system has been installed in accordance with contract drawings and specification.
- D. Sealant Adhesion Tests: Test installed sealant, in presence of sealant manufacturer's field representative, in a minimum of two areas and as follows:
1. Test structural silicone sealant according to field adhesion test method described in AAMA CW 13, "Structural Sealant Glazing Systems (A Design Guide)."
  2. Test weatherseal sealant as recommended in writing by sealant manufacturer.
- E. Air Infiltration: Test glazed aluminum curtain wall system according to AAMA 503, which requires testing according to ASTM E783.
1. Field air leakage testing is not required for continuous curtain wall systems.
  2. Static-Air-Pressure Differential: 75 Pa (1.57 lbf/sq. ft.) minimum.
  3. Air Leakage: 0.03 L/s per sq. m (0.06 cfm/sq. ft.) of surface maximum.
- F. Water Penetration: Test glazed aluminum curtain wall system for compliance with requirements according to AAMA 503, which requires testing according to ASTM E1105.
1. Uniform Static-Air-Pressure Difference: 20 percent of positive design wind load, but not less than 479 Pa (10 psf). No uncontrolled water shall be present.
- G. Retesting:
1. Should system fail field test, system may be modified or repaired, and retested.
  2. Should system fail second field test, system may be additionally modified or repaired, and retested.
  3. All modifications and repairs made to tested areas shall be recorded, and same modifications and repairs made to all system and adjacent construction on project.
  4. Should second test fail, Contracting Officer may require testing of additional areas of the curtain wall.
- H. Rejection:
1. Failure of any of specimens to meet test requirements of third test shall be cause for rejection of wall system and adjacent construction on project.

**3.8 PROTECTION**

- A. After installation, protect windows, and other exposed surfaces from disfiguration, contamination, contact with harmful materials, and from other construction hazards that will interfere with their operation, or damage their appearance or finish. Protection methods shall be in accordance with recommendations of product manufacturers or of respective trade association. Remove paper or tape factory applied protection immediately after installation. Clean surfaces of mortar, plaster, paint, smears of sealants, and other foreign matter to present neat appearance and prevent fouling of operation. In addition, wash with a stiff fiber brush, soap and water, and thoroughly rinse. Where surfaces become stained or discolored, clean or restore finish in accordance with recommendations of product manufacturer or respective trade association.

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**SECTION 08 51 13  
ALUMINUM WINDOWS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Aluminum windows of type and size shown, complete with hardware, related components and accessories.
- B. Types:
  - 1. Fixed

**1.2 DEFINITIONS**

- A. Accessories: Mullions, staff beads, casings, closures, trim, moldings, panning systems, sub-sills, clips anchors, fasteners, weather-stripping, mechanical operators, and other necessary components required for fabrication and installation of window units.
- B. Uncontrolled Water: Water not drained to the exterior, or water appearing on the room side of the window.

**1.3 RELATED WORK**

- A. Steel subframes: Section 05 50 00, METAL FABRICATIONS.
- B. Storefront: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Glazing: Section 08 80 00, GLAZING.

**1.4 DELIVERY, STORAGE AND HANDLING**

- A. Protect windows from damage during handling and construction operations before, during and after installation.
- B. Store windows under cover, setting upright.
- C. Do not stack windows flat.
- D. Do not lay building materials or equipment on windows.

**1.5 QUALITY ASSURANCE**

- A. Approval by contracting officer is required of products or service of proposed manufacturers and installers.
- B. Approval will be based on submission of certification by Contractor that:
  - 1. Manufacturer regularly and presently manufactures the specified windows as one of its principal products.
  - 2. Installer has technical qualifications, experience, trained personnel and facilities to install specified items.
- C. Provide each type of window produced from one source of manufacture.
- D. Quality Certified Labels or certificate:

1. Architectural Aluminum Manufacturers Association, "AAMA label" affixed to each window indicating compliance with specification.
2. Certificates in lieu of label with copy of recent test report (not more than 4 years old) from an independent testing laboratory and certificate signed by window manufacturer stating that windows provided comply with specified requirements and AAMA 101/I.S.2 for type of window specified.

#### **1.6 SUBMITTAL**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  1. Minimum of 1/2 full scale types of windows on project.
  2. Identifying parts of window units by name and kind of metal or material, show construction, locking systems, mechanical operators, trim, installation and anchorages.
  3. Include glazing details and standards for factory glazed units.
- C. Manufacturer's Literature and Data:

Window.
- D. Certificates:
  1. Certificates as specified in paragraph QUALITY ASSURANCE.
  2. Indicating manufacturers and installers qualifications.
  3. Manufacturer's Certification that windows delivered to project are identical to windows tested.
- E. Test Reports:

Copies of test reports as specified in paragraph QUALITY ASSURANCE.
- F. Samples: Provide 150 mm (six-inch) length samples showing finishes, specified.

#### **1.7 WARRANTY**

Warrant windows against malfunctions due to defects in thermal breaks, hardware, materials and workmanship, subject to the terms of Article "WARRANTY OF CONSTRUCTION", FAR clause 52.246-21, except provide 10 year warranty period.

#### **1.8 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE)

- 90.1-07.....Energy Standard of Buildings
- C. American Architectural Manufacturers Association (AAMA):
- 101/I.S.2/A440-08.....Windows, Doors, and Unit Skylights
- 505-09.....Dry Shrinkage and Composite Performance Thermal  
Cycling Test Procedures
- 2605-05.....Superior Performing Organic Coatings on  
Architectural Aluminum Extrusions and Panels
- TIR-A8-08.....Structural Performance of Poured and Debridged  
Framing Systems
- D. American Society for Testing and Materials (ASTM):
- A653/A653M-09.....Steel Sheet, Zinc Coated (Galvanized), Zinc-  
Iron Alloy-Coated (Galvannealed) by the Hot-dip  
Process
- E 90-09.....Test Method for Laboratory Measurement of  
Airborne Sound Transmission Loss of Building  
Partitions
- E. National Fenestration Rating Council (NFRC):
- NFRC 100-10.....Determining Fenestration Product U-Factors
- NFRC 200-10.....Determining Fenestration Product Solar Heat  
Gain Coefficient and Visible Transmittance at  
Normal Incidence
- F. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-06.....Metal Finishes Manual

## **PART 2- PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum Extrusions; Sheet and Plate: AAMA 101/I.S.2.
- B. Sheet Steel, Galvanized: ASTM A653; G90 galvanized coating.
- C. Weather-strips: AAMA 101/I.S.2; except leaf type weather-stripping is not permitted.
- D. Fasteners: AAMA 101/I.S.2. Screws, bolts, nuts, rivets and other fastening devices to be non-magnetic stainless steel.
1. Fasteners to be concealed when window is closed. Where wall thickness is less than 3 mm (0.125 inch) thick, provide backup plates or similar reinforcements for fasteners.
  2. Stainless steel self tapping screws may be used to secure Venetian blind hanger clips, vent guide blocks, friction adjuster, and limit opening device.

3. Attach locking and hold-open devices to windows with concealed fasteners. Provide reinforcing plates where wall thickness is less than 3 mm (0.125 inch) thick.

E. Weather-strips: AAMA 101/I.S.2.

## **2.2 THERMAL AND CONDENSATION PERFORMANCE**

A. Condensation Resistance Factor (CRF): Minimum CRF of C 50.

B. Thermal Transmittance:

1. Maximum U value class for insulating glass windows: 35 (U=0.35), measured at the glass.

C. Solar Heat Gain Coefficient (SHGC): less than or equal to 0.30.

## **2.3 FABRICATION**

A. Fabrication to exceed or meet requirements of Physical Load Tests, Air Infiltration Test, and Water Resistance Test of AAMA 101/I.S.2.

B. Glazing:

1. Factory or field glazing optional.
2. Glaze in accordance with Section 08 80 00, GLAZING.
3. Windows reglazable without dismantling sash framing.
4. Design rabbet to suit glass thickness and glazing method specified. Increase rabbet depths for plastic glazing when used; minimum, depth of 25 mm (1-inch).
5. Glaze from interior except where not accessible.
6. Provide removable fin type glazing beads.

C. Trim:

1. Trim includes casings, closures, and panning.
2. Fabricate to shapes shown of aluminum not less than 1.6 mm (0.062 inch) thick
3. Extruded or formed sections, straight, true, and smooth on exposed surfaces.
4. Exposed external corners mitered and internal corners coped; fitted with hairline joints.
5. Reinforce 1.6 mm (0.062 inch) thick members with not less than 3 mm (1/8-inch) thick aluminum.
6. Except for strap anchors, provide reinforcing for fastening near ends and at intervals not more than 305 mm (12 inches) between ends.
7. Design to allow unrestricted expansion and contraction of members and window frames.
8. Secure to window frames with machine screws or expansion rivets.

9. Exposed screws, fasteners or pop rivets are not acceptable on exterior of the casing or trim cover system.

D. Thermal-Break Construction:

1. Manufacturer's Standard.
2. Low conductance thermal barrier.
3. Capable of structurally holding sash in position and together.
4. All Thermal Break Assemblies (Pour & Debridge, Insulbar or others) shall be tested as per AAMA TIR A8 and AAMA 505 for Dry Shrinkage and Composite Performance.
5. Location of thermal barrier and design of window shall be such that, in closed position, outside air shall not come in direct contact with interior frame of the window.

E. Mullions: AAMA 101.

F. Subsills and Stools:

1. Fabricate to shapes shown of not less than 2 mm (0.080 inch) thick extruded aluminum.
2. One piece full length of opening with concealed anchors.
3. Sills turned up back edge not less than 6 mm (1/4 inch). Front edge provide with drip.
4. Sill back edge behind face of window frame. Do not extend to interior surface or bridge thermal breaks.
5. Do not perforate for anchorage, clip screws, or other requirements.

## **2.4 FIXED WINDOWS**

- A. AAMA 101/I.S.2; Type as specified on design drawings.
- B. AAMA certified product to the AAMA 101/I.S.2. - 97 standard.

## **2.5 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Finish aluminum frame with with factory baked, powder coating finish
- C. Hardware: Finish hardware exposed when window is in the closed position: Match window color.

## **PART 3 - EXECUTION**

### **3.1 PROTECTION (DISSIMILAR MATERIALS): AAMA 101/I.S.2.**

### **3.2 INSTALLATION, GENERAL**

- A. Install window units in accordance with manufacturer's specifications and recommendations for installation of window units, hardware, operators and other components of work.
- B. Where type, size or spacing of fastenings for securing window accessories or equipment to building construction is not shown or



specified, use expansion or toggle bolts or screws, as best suited to construction material.

1. Provide bolts or screws minimum 6 mm (1/4-inch) in diameter.
  2. Sized and spaced to resist the tensile and shear loads imposed.
  3. Do not use exposed fasteners on exterior, except when unavoidable for application of hardware.
  4. Provide non-magnetic stainless steel Phillips flat-head machine screws for exposed fasteners, where required, or special tamper-proof fasteners.
  5. Locate fasteners to not disturb the thermal break construction of windows.
- C. Set windows plumb, level, true, and in alignment; without warp or rack of frames or sash.
- D. Anchor windows on four sides with anchor clips or fin trim.
1. Do not allow anchor clips to bridge thermal breaks.
  2. Use separate clips for each side of thermal breaks.
  3. Make connections to allow for thermal and other movements.
  4. Do not allow building load to bear on windows.
  5. Use manufacturer's standard clips at corners and not over 600 mm (24 inches) on center.
  6. Where fin trim anchorage is shown build into adjacent construction, anchoring at corners and not over 600 mm (24 inches) on center.

### **3.3 MULLIONS CLOSURES, TRIM, AND PANNING**

- A. Cut mullion full height of opening and anchor directly to window frame on each side.
- B. Closures, Trim, and Panning: External corners mitered and internal corners coped, fitted with hairline, tightly closed joints.
- C. Secure to concrete or solid masonry with expansion bolts, expansion rivets, split shank drive bolts, or powder actuated drive pins.
- D. Toggle bolt to hollow masonry units. Screwed to wood or metal.
- E. Fasten except for strap anchors, near ends and corners and at intervals not more than 300 mm (12 inches) between.
- F. Seal units following installation to provide weathertight system.

### **3.4 ADJUST AND CLEAN**

- A. Adjust ventilating sash and hardware to provide tight fit at contact points, and at weather-stripping for smooth operation and weathertight closure.

- B. Clean aluminum surfaces promptly after installation of windows, exercising care to avoid damage to protective coatings and finishes.
- C. Remove excess glazing and sealant compounds, dirt, and other substances.
- D. Lubricate hardware and moving parts.
- E. Clean glass promptly after installation of windows. Remove glazing and sealant compound, dirt and other substances.
- F. Except when a window is being adjusted or tested, keep locked in the closed position during the progress of work on the project.

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**SECTION 08 71 00**  
**DOOR HARDWARE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Door hardware and related items necessary for complete installation and operation of doors.

**1.2 RELATED WORK**

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS, Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS, Section 08 71 13, AUTOMATIC DOOR OPERATORS
- C. Painting: Section 09 91 00, PAINTING.
- D. Electrical: Division 26, ELECTRICAL.

**1.3 GENERAL**

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, if possible, except as otherwise specified:
1. Mortise locksets.
  2. Hinges for hollow metal and wood doors.
  3. Surface applied overhead door closers.
  4. Exit devices.
  5. Floor closers.

**1.4 WARRANTY**

- A. Automatic door operators shall be subject to the terms of FAR Clause 52.24-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
1. Locks, latchsets, and panic hardware: 5 years.
  2. Door closers and continuous hinges: 10 years.

**1.5 MAINTENANCE MANUALS**

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware.

**1.6 SUBMITTALS**

- A. Samples and Manufacturers' Literature:
1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
  2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

**1.7 DELIVERY AND MARKING**

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

**1.8 PREINSTALLATION MEETING**

- A. Convene a pre-installation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
1. Inspection of door hardware.
  2. Job and surface readiness.
  3. Coordination with other work.
  4. Protection of hardware surfaces.

5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

## **1.9 INSTRUCTIONS**

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

## **PART 2 - PRODUCTS**

### **2.1 DOOR CLOSING DEVICES**

- A. Closing devices shall be products of one manufacturer for each type specified.

### **2.2 OVERHEAD CLOSERS**

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
  1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
  2. Where specified, closer shall have hold-open feature.
  3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
  4. Material of closer body shall be forged or cast.
  5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
  6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
  7. Closers shall have full size metal cover; plastic covers will not be accepted.
  8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
  9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit

plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.

10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

### **2.3 LOCKS AND LATCHES**

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than six pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.
- B. Generally, locking hardware used here must be Class 1 and ADA compliant. Where key locks are required, these locks must conform to the lock cylinders currently in use here; this means that the locks must accept our Best 7-pin interchangeable cores. The industry nomenclature for this would be:  
  
"I/C small format 7 pin core".
- C. Door locks used throughout this installation are of two types: cylindrical and mortise. Cylindrical locks are preferred because they cost less, break down less often, and require a simpler door preparation. In addition, they leave a stronger door after they have been installed.

- D. Exit hardware used on this station must also accept the Best cylinders mentioned above. Additionally, it should be surface mounted, and not mortise style. Vertical locking rods, when used, must also be surface mounted. Internal rods are prone to breakage and require door removal to repair.
- E. We have found some brands of locks, exit hardware and door closers have proven more trouble-free than others. Following is a list of acceptable locks and functions:
- Office Lock:** Schlage ND53BD-626-RHO.  
Function: Lock is always open on inside, locked by button on inside.
- Storeroom Lock:** Schlage ND80BD-626-RHO.  
Function: always locked on outside, always open inside, key retracts bolt.
- Privacy Lock:** Schlage ND40BD-626-RHO.  
Function: Bathroom lock. Button locks from inside, coin or screwdriver unlocks. It cannot be left unlocked upon leaving room.
- Passage Set:** Schlage ND10S-626-RHO.  
Function: Passage. Two levers, always unlocked.
- Classroom Lock:** Schlage ND70BD-626-RHO  
Function: always open inside, Key lock and unlock outside.
- F. For exit hardware, Von Duprin 99 series, surface mounted. Generally, storeroom function preferred; when hardware needs to be left unlocked it can be dogged down.
- G. Occasionally we install mechanical combination locks. They are:  
Simplex Kaba lock, P/N# 1021B-26D-41. This number ensures that the lock will comply with our 7-pin small format Best cylinders.
- H. Mortise locks: Schlage L-series with lever handles, in brushed chrome finish (626). VA to supply part numbers and other information upon request.
- I. Door closers: LCN heavy-duty.
- J. "Off-brand" locks and hardware- Falcon, General Lock, residential locks, etc. are not acceptable. Repairing inexpensive locks and stocking parts for them is uneconomical and time-consuming.

## 2.4 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For



field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.

- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces except where otherwise specified.

## 2.5 BASE METALS

- A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
630	Stainless steel

## 2.6 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates and door edging as specified below:
  - 1. Kick plates, mop plates and armor plates of metal, Type J100 series.
  - 2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
  - 3. Kick plates and/or mop plates are not required on following door sides:
    - a. Armor plate side of doors;
    - b. Exterior side of exterior doors;
    - c. Closet side of closet doors;
    - d. Both sides of aluminum entrance doors.
  - 4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less

- than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
  6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

## **2.7 DOOR PULLS**

- A. Conform to ANSI A156.6. Pull plate 90 mm by 350 mm (3-1/2 inches by 14 inches), unless otherwise specified. Cut plates of door pulls for cylinders, or turn pieces where required.

## **2.8 DOOR STOPS**

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to

concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.

- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.
- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

## **2.9 PUSH PLATES**

- A. Conform to ANSI A156.6. Metal, Type J302, 200 mm (8 inches) wide by 350 mm (14 inches) high. Provide metal Type J300 plates 100 mm (4 inches wide by 350 mm (14 inches) high) where push plates are specified for doors with stiles less than 200 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

## **2.10 COMBINATION PUSH AND PULL PLATES**

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

## **2.11 COORDINATORS**

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type

coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

## **2.12 THRESHOLDS**

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with  $\frac{1}{4}$ -20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.
- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) from frame face.

## **2.13 WEATHERSTRIPS (FOR EXTERIOR DOORS)**

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length ( $0.000774\text{m}^3/\text{s/m}$ ).

## **PART 3 - EXECUTION**

### **3.1 HARDWARE HEIGHTS**

- A. For new buildings locate hardware on doors at heights specified below, with all hand-operated hardware centered within 864 mm (34 inches) to 1200 mm (48 inches), unless otherwise noted:
- B. Hardware Heights from Finished Floor:
  - 1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
  - 2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
  - 3. Deadlocks centerline of strike 1219 mm (48 inches).
  - 4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
  - 5. Centerline of door pulls to be 1016 mm (40 inches).
  - 6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
  - 7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
  - 8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

**3.2 INSTALLATION**

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors, except security bedroom, bathroom and anteroom doors which shall have closer installed parallel arm on exterior side of doors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

**3.3 FINAL INSPECTION**

- A. Installer to provide letter to VA COTR that upon completion, installer has visited the Project and has accomplished the following:
1. Re-adjust hardware.
  2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
  3. Identify items that have deteriorated or failed.
  4. Submit written report identifying problems.

**3.4 DEMONSTRATION**

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

**3.5 HARDWARE SETS**

- A. These will be provided with the 100% CD drawing submittal in accordance with VA Standards.

**APPENDICES**

- 1. San Francisco VA Med Center Specification Guideline; Manufacturers and Products, Door Hardware, 2010**

**SECTION 08 71 13**  
**AUTOMATIC DOOR OPERATORS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies equipment, controls and accessories for automatic operation of swing and sliding doors.

**1.2 RELATED WORK**

- A. Aluminum frames entrance work; Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- B. Door hardware; Section 08 71 00, DOOR HARDWARE.
- C. Glass and glazing of doors and frames; Section 08 80 00, GLAZING.
- D. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.
- E. Section 28 31 00, FIRE DETECTION AND ALARM.

**1.3 QUALITY ASSURANCE**

- A. Automatic door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.
- B. One type of automatic door equipment shall be used throughout the building.
- C. Equipment installer shall have specialized experience and shall be approved by the manufacturer.

**1.4 WARRANTY**

- A. Automatic door operators shall be subject to the terms of the "Warranty of Construction" Article of Section 00 72 00, GENERAL CONDITIONS, except that the Warranty period shall be two years in lieu of one year.

**1.5 MAINTENANCE MANUALS**

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on automatic door operators.

**1.6 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.
- C. Shop Drawings:
  - 1. Showing location of controls and safety devices in relationship to each automatically operated door.

2. Showing layout, profiles, product components, including anchorage, accessories, as applicable.
  3. Submit templates, wiring diagrams, fabrication details and other information to coordinate the proper installation of the automatic door operators.
- D. Submit in writing to Resident Engineer that items listed in Article 1.3 are in compliance.

#### **1.7 DESIGN CRITERIA**

- A. As a minimum automatic door equipment shall comply with the requirements of BHMA 156.10. Except as otherwise noted on drawings, provide operators which will move the doors from the fully closed to fully opened position in five seconds maximum time interval, when speed adjustment is at maximum setting.
- B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.
- C. Electrical Wiring, Connections and Equipment: Provide all motor, starter, controls, associated devices, and interconnecting wiring required for the installation. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

#### **1.8 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Builders Hardware Manufacturers Association, Inc. (BHMA):  
A156.10-05.....Power Operated Pedestrian Doors (BHMA 1601)
- C. National Fire Protection Association (NFPA):  
101-09.....Life Safety Code
- D. Underwriters Laboratory (UL):  
325-10.....Door, Drapery, Gate, Louver, and Window  
Operators and Systems

#### **1.9 DELIVERY AND STORAGE**

- A. Delivery shall be in factory's original, unopened, undamaged container with identification labels attached.

### **PART 2 - PRODUCTS**

#### **2.1 SWING DOOR OPERATORS**

- A. General: Swing door operators shall be of institutional type, door panel size 600 mm to 1250 mm (2'-0" to 5'-0") width, weight not to exceed 300 kg (600 pounds), electric operated for overhead mounting

within the header or transom. Furnish metal mounting supports, brackets and other accessories necessary for the installation of operators at the head of the door frames. The motor on automatic door operator shall be provided with an interlock so that the motor will not operate when doors are electrically locked from opening.

- B. Operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall be capable of recycling doors instantaneously to full open position from any point in the closing cycle when control switch is activated. Operators shall, when automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.
- C. Operator, enclosed in housing, shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power, or controlled by hydraulic closer in electro-hydraulic operators. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:
  - 1. Operator Housing: Housing shall be a minimum of 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems. All structural sections shall have a minimum thickness of 3.2 mm (0.125 inch) and be fabricated of a minimum of 6063-T5 aluminum alloy.
  - 2. Power Operator: Completely assembled and sealed unit which shall include gear drive transmission, mechanical spring and bearings, all located in aluminum case and filled with special lubricant for extreme temperature conditions. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.
  - 3. Connecting hardware shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing. Door shall not pivot on shaft of operator.
  - 4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching



of power operator. All connecting harnesses shall have interlocking plugs.

## **2.2 MICROPROCESSOR CONTROLS**

- A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1-30 seconds), LED indications for sensor input signals and operator status and power assist close options. Control shall be capable of receiving activation signals from any device with normally open dry contact output. All activation modes shall provide fully adjustable opening speed:
- B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and stops the opening direction of the door if an obstruction is sensed. The motor shall include a recycle feature that reopens the door if an obstruction is sensed at any point during the closing cycle. The control shall include a standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated in the architectural drawings.

## **2.3 SLIDING DOOR OPERATORS**

- A. General: Sliding doors shall have electric operators, conforming to BHMA A156.10 and the following requirements as applicable. Assembly shall be single or bi-parting sliding doors as shown on drawings.
- B. Door Operation: Doors shall be opened by electric motor pulling door from closed to open position and shall stop door by electrically reducing voltage and stalling door against mechanical stop. System shall permit manual control of door in event of power failure. Opening and closing speeds shall be adjustable. In compliance with NFPA-101, all door panels shall allow "breakout" to the full open position to provide instant egress at any point in the door's movement.
- C. Operators: Completely assembled and sealed electromechanical operating unit, all located in cast aluminum housing and filled with special lubricant for extreme conditions. Attached to transmission system shall be a minimum 1/8 Hp "DC" shunt-wound permanent magnet motor with sealed ball bearings. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement. Operators shall have adjustable opening and closing cycle. Housing shall be minimum 6063T-5 alloy aluminum not less than .005 mm (125 inch) minimum thickness, 150 mm by 200 mm (6 inch wide by 8 inch high).

- D. Sliding Door Hardware Guide Rollers, Door Carrier: Top door carriers shall ride on steel or delrin rollers incorporating sealed bearings with each door having two support rollers and one anti-rise roller. Each roller shall have a minimum of 9 mm (3/8-inch) of vertical adjustment with positive mechanical locks. Each door shall also include two urethane covered oil impregnated bearing bottom rollers attached with 5 mm (3/16-inch) thick formed steel guide brackets. Each door carrier supporting a door leaf shall include a vertical steel reinforcing member to prevent sagging when door is swung under breakaway conditions. All carbon steel brackets and fittings shall be plated for corrosion resistance.
- E. Locking Hardware: Do not provide any locking hardware at interior doors not requiring physical security. Provide doors with flush concealed vertical rod panic hardware integrated into the doors where physical security is required and free egress is required at all times. Provide doors with manufacturers' standard hookbolt lock (keyed both sides) where physical security is required and free egress is not required at all times. At doors with access control devices (card readers, etc.), provide doors with electronic deadbolt locking to prevent the doors from manually sliding open.
- F. Door Closers: Provide all breakout or swing-out panels with door closers concealed in the top rail of the door.

#### **2.4 POWER UNITS**

Each power unit shall be self-contained, electric operated and independent of the door operator. Capacity and size of power circuits shall be in accordance with automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

#### **2.5 DOOR CONTROLS**

- A. Opening and closing actions of doors shall be actuated by controls and safety devices specified, and conform to ANSI 156.10. Controls shall cause doors to open instantly when control device is actuated; hold doors in open positions; then, cause doors to close, unless safety device or reactivated control interrupts operation.
- B. Manual Controls:
1. Push Plate Wall Switch: Recess type, stainless steel push plate minimum 100 mm by 100 mm (four-inch by four-inch), with 13 mm (1/2-inch) high letters "To Operate Door--Push" engraved on face of plate.

- C. Motion Detector: The motion detector may be surface mounted or concealed, to provide a signal to actuate the door operator, and monitor the immediate zone, to detect intrusion by persons, carts or similar objects. The zone which the detector monitors shall be 1500 mm (five feet) deep and 1500 mm (five feet) across, plus or minus 150 mm (six inches) on all dimensions. The maximum response time shall be no less than 25 milliseconds. Unit shall be designed to operate on 24 volts AC. The control shall not be affected by cleaning material, solvents, dust, dirt and outdoor weather conditions.

## **2.6 SAFETY DEVICES**

- A. General: Area over which doors swing or slide shall be a safety section and anyone standing in path of door's movement shall be protected by a safety device.
- B. At sliding doors, provide two photoelectric beams mounted at heights of 600 mm (24 inches) and 1200 mm (48 inches) in the door frame on sliding doors. Provide overhead safety presence sensors at door head on each side of the opening. Beams shall parallel door openings to prevent doors from closing when anyone is in the center of the door or doors. When beams are activated, doors shall recycle to full open position. Actuation shall include a motion detector mounted on each side of the door for detection of traffic in each direction.
- C. Each swing door shall have installed on the pull side a presence sensor to detect any person standing in the door swing path and prevent the door from opening.
- D. Time delay switches shall be adjustable between 3 to 60 seconds and shall control closing cycle of doors.
- E. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment, in finish work.
- B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All

equipment, including time delay switches, shall be accessible for maintenance and adjustment.

- C. Operators shall be adjusted and must function properly for the type of traffic (pedestrians, carts, stretchers and wheelchairs) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.
- D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the Resident Engineer.

### **3.2 INSTRUCTIONS**

- A. Following the installation and final adjustments of the door operators, the installer shall fully instruct VA personnel for 2 hours on the operating, servicing and safety requirements for the swing and sliding automatic door operators.
- B. Coordinate instruction to VA personnel with VA Resident Engineer.

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**SECTION 08 80 00  
GLAZING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

**1.2 RELATED WORK**

A. Factory glazed by manufacturer in following units:

1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
2. Mirrors: Section 10 28 00, TOILET and BATH ACCESSORIES.
3. Section 08 41 13, ALUMINUM FRAMED ENTRANCES AND STOREFRONTS.
4. Section 08 44 13, GLAZED ALUMINUM CURTAIN WALLS.
5. Section 08 51 13, ALUMINUM WINDOWS.

**1.3 LABELS**

A. Temporary labels:

1. Provide temporary label on each light of glass and plastic material identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass and plastic material is approved by Resident Engineer.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
  - a. Tempered glass.
  - b. Laminated glass or have certificate for panes without permanent label.

**1.4 PERFORMANCE REQUIREMENTS**

A. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

#### **1.5 SUBMITTALS**

**A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.**

**B. Manufacturer's Certificates:**

1. Certificates stating that tempered glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
2. Certificate on shading coefficient.
3. Certificate on "R" value when value is specified.

**C. Warranty:** Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.

**D. Manufacturer's Literature and Data:**

1. Glass, each kind required.
2. Insulating glass units.
3. Sealing compound.
4. Plastic glazing material, each type required.

**E. Samples:**

1. Size: 150 mm by 150 mm (6 inches by 6 inches).
2. Tinted glass.

**F. Preconstruction Adhesion and Compatibility Test Report:** Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

#### **1.6 DELIVERY, STORAGE AND HANDLING**

- A. Delivery:** Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage:** Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling:** Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling shall comply with Manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
  2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
  3. Temporary protections: The glass front and polycarbonate back of glazing shall be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces shall be approved and applied by manufacturer.
  4. Edge protection: To cushion and protect glass clad, polycarbonate, and Noviflex edges from contamination or foreign matter, the four edges shall be sealed the depth of glazing with continuous standard-thickness Santoprene tape. Alternatively, continuous channel shaped extrusion of Santoprene shall be used, with flanges extending into face sides of glazing.
  5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 C, during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

#### **1.7 PROJECT CONDITIONS**

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.



**1.8 WARRANTY**

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
1. Insulating glass units to remain sealed for 10 years.
  2. Laminated glass units to remain laminated for 5 years.

**1.9 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
- Z97.1-04.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test.
- C. American Society for Testing and Materials (ASTM):
- C1363-05.....Thermal Performance of Building Assemblies, by Means of A Hot Box Apparatus
- C542-05.....Lock-Strip Gaskets.
- C716-06.....Installing Lock-Strip Gaskets and Infill Glazing Materials.
- C794-06.....Adhesion-in-Peel of Elastomeric Joint Sealants.
- C864-05.....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
- C920-08.....Elastomeric Joint Sealants.
- C964-07.....Standard Guide for Lock-Strip Gasket Glazing.
- C1036-06.....Flat Glass.
- C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.
- C1172-09.....Laminated Architectural Flat Glass.
- C1376-10.....Pyrolytic and Vacuum Deposition Coatings on Flat Glass.
- D635-06.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastic in a Horizontal Position.
- E84-09.....Surface Burning Characteristics of Building Materials.
- E1300-09.....Determining Load Resistance of Glass in Buildings.
- E2190-08.....Insulating Glass Unit
- D. Code of Federal Regulations (CFR):

16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 1977, with 1984 Revision.

- E National Fire Protection Association (NFPA):  
80-08.....Fire Doors and Windows.
- F National Fenestration Rating Council (NFRC)
- G Safety Glazing Certification Council (SGCC)2009:  
Certified Products Directory (Issued Semi-Annually).
- H. Unified Facilities Criteria (UFC):  
4-010-01-2007.....DOD Minimum Antiterrorism Standards for Buildings
- I. Glass Association of North America (GANA):  
Glazing Manual (Latest Edition)  
Sealant Manual (2008)
- J. American Society of Civil Engineers (ASCE):  
ASCE 7-10.....Wind Load Provisions

## **PART 2 - PRODUCT**

### **2.1 GLASS**

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
  - 1. ASTM C1036, Type I, Class 1, Quality q3.
  - 2. Thickness, 6 mm (1/4 inch) or as indicated.
- C. Clear Tempered Glass:
  - 1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
  - 2. Thickness, 6 mm (1/4 inch) or as indicated.

### **2.2 COATED GLASS**

- A. Spandrel Glass:
  - 1. ASTM C1048, Kind HS, Condition B, Type I.
  - 2. Thickness, 6 mm (1/4 inch).
- B. Reflective Tempered Glass:
  - 1. ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with reflective metallic coating, having nominal values of 25 percent day light, 30 percent solar, and 7.9 percent ultraviolet transmittance within three percent plus or minus.
  - 2. Thickness, 6 mm (1/4 inch).
- C. Low-E Tempered and Untempered Glass:
  - 1. ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with low emissivity pyrolytic coating having an E of 0.15.
  - 2. Apply coating to second surface of insulating glass units.
  - 3. Thickness, 4.8 mm (3/16 inch) or as indicated.

**2.3 LAMINATED GLASS, WHERE SPECIFIED ON DRAWINGS**

- A. Two or more lites of glass bonded with an interlayer material for use in building glazing
- B. Colored Interlayer:
  - 1. Use color interlayer ultraviolet light color stabilization.
  - 2. Option: Use colored interlayer with clear glass in lieu of tinted glass and clear interlayer.
  - 3. Option: Use white interlayer with clear glass in lieu of obscure glass and clear interlayer.
  - 4. The interlayer assembly shall have uniform color presenting same appearance as tinted glass assembly.
- C. Use 1.5 mm (0.060 inch) thick interlayer for:
  - 1. Horizontal or Sloped glazing.
  - 2. Acoustical glazing.
  - 3. Heat strengthened or fully tempered glass assemblies.
- D. Use min. 0.75 mm (0.030 inch) thick interlayer for vertical glazing where 1.5 mm (0.060 inch) interlayer is not otherwise shown or required.

**2.4 LAMINATED GLAZING ASSEMBLIES**

- A. Clear Glazing:
  - 1. Both panes clear glass ASTM C1036, Type I, Class 1, Quality q3.
  - 2. Thickness: Each pane, 3 mm (1/8 inch) thick or as indicated.
- B. Clear Tempered Glazing:
  - 1. Both panes ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
  - 2. Thickness: Each pane 4.8 mm (3/16 inch) thick or as indicated.

**2.5 GLAZING ACCESSORIES, IF REQUIRED**

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
  - 1. Channel shape; having 6 mm (1/4 inch) internal depth.
  - 2. Shore a hardness of 80 to 90 Durometer.
  - 3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
  - 4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.

5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.

G. Glazing Points (Sprigs): Pure zinc stock, thin, flat, triangular or diamond shaped pieces, 6 mm (1/4 inch) minimum size.

H. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

I. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

J. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

K. Structural Sealant: ASTM C920, silicone acetoxycure:

1. Type S.
2. Class 25.
3. Grade NS.
4. Shore a hardness of 25 to 30 Durometer.

L. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.

1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
2. Designed for dry glazing.

M. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

- N. Smoke Removal Unit Targets: Adhesive targets affixed to glass to identify glass units intended for removal for smoke control. Comply with requirements of local Fire Department.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.

- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.

- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

**3.2 PREPARATION**

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

**3.3 INSTALLATION - GENERAL**

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Laminated Glass:
  - 1. Tape edges to seal interlayer and protect from glazing sealants.
  - 2. Do not use putty or glazing compounds.
- H. Insulating Glass Units:
  - 1. Glaze in compliance with glass manufacturer's written instructions.
  - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
  - 3. Do not use putty or glazing compounds.
  - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
  - 5. Install with tape or gunnable sealant in wood sash.

**3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)**

- A. Cut glazing tape or spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

**3.5 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)**

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line.
- G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

**3.6 INSTALLATION - WET METHOD (SEALANT AND SEALANT)**

- A. Place setting blocks at 1/4 points and install glazing pane or unit.
- B. Install removable stops with glazing centered in space by inserting spacer shims both sides at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- C. Fill gaps between glazing and stops with sealant to depth of bite on glazing, but not more than 9 mm (3/8 inch) below sight line to ensure full contact with glazing and continue the air and vapor seal.
- D. Apply sealant to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

**3.7 INSTALLATION - EXTERIOR BUTT GLAZED METHOD (SEALANT ONLY)**

- A. Temporarily brace glass in position for duration of glazing process. Mask edges of glass at adjoining glass edges and between glass edges and framing members.
- B. Temporarily secure a small diameter non-adhering foamed rod on back side of joint.
- C. Apply sealant to open side of joint in continuous operation; thoroughly fill the joint without displacing the foam rod. Tool the sealant surface smooth to concave profile.

- D. Permit sealant to cure then remove foam backer rod. Apply sealant to opposite side, tool smooth to concave profile.
- E. Remove masking tape.

### **3.8 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)**

- A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
- D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line.
- F. Trim protruding tape edge.

### **3.9 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND)**

- A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 600 mm (24 inch) centers, kept 6 mm (1/4 inch) below sight line.
- B. Locate and secure glazing pane using glazers or spring wire and clips.
- C. Fill gaps between glazing and stops with glazing compound until flush with

### **3.10 REPLACEMENT AND CLEANING**

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

### **3.11 PROTECTION**

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

### **3.12 GLAZING SCHEDULE**

- A. Fire Resistant Glass:
  - 1. Install clear wire glass in interior fire rated or labeled doors and windows.
  - 2. Install clear wire glass in exterior windows and doors indicated to receive wire glass.



4. Use Fire Resistant Glass without wire mesh where indicated on drawings.

B. Tempered Glass:

1. Install in full and half glazed doors unless indicated otherwise.
2. Install in storefront, windows, and door sidelights adjacent to doors.
3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.
4. Use SEU clear tempered insulating glass on storefronts and sidelights.
5. Use SEU tinted tempered and clear tempered insulating glass on storefront and sidelights.
6. Use SEU Low E tempered and clear glass, G-41, on storefront and sidelights.
7. Use SEU reflective tempered and clear tempered glass on storefront and sidelights.
8. Use tinted tempered glass in exterior pane and clear tempered glass in interior pane unless specified otherwise of insulating glass units adjacent to door.
9. Use clear tempered glass in exterior and interior panes unless specified otherwise at insulating glass units adjacent to door.

C. Clear Glass:

1. Interior observation windows not specified otherwise.
2. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.

D. Tinted Glass: Exterior pane of dual glazed windows not receiving tinted tempered glass.

E. Insulating Glass:

1. Install SEU clear tempered glass in windows, interior pane of dual glazed windows, storefronts, curtain walls, adjacent to entrances or walks.
2. Install SEU clear glass in windows, interior pane of dual glazed windows, storefronts, curtain walls, not adjacent to entrances or walks.
3. Install SEU tinted tempered and clear tempered glass in storefronts, curtain walls adjacent to entrances or walks.

F. Laminated Glass: Install as specified in doors, observation windows and interior pane of dual glazed windows where indicated.

1. Provide laminated glass for all windows in Bedrooms and Sleep Lab Rooms. Laminated glass shall be 5/16-in thick (min. 1.5 mm interlayer).
  2. If laminated glass is required for double glazed windows, provide it for interior panes only.
- G. Spandrel Glass: Install specified spandrel glazing where indicated.

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**SECTION 08 90 00**  
**LOUVERS AND VENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies fixed and operable wall louvers, door louvers and wall vents.

**1.2 RELATED WORK**

A. Louvers in steel doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

**1.3 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

Each type, showing material, finish, size of members, operating devices, method of assembly, and installation and anchorage details.

C. Manufacturer's Literature and Data:

Each type of louver and vent.

**1.4 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):

Approved Product List - November 2007

C. American Society for Testing and Materials (ASTM):

A167-99(R2004).....Stainless and Heat-Resisting Chromium - Nickel  
Steel Plate, Sheet, and Strip

A1008/A1008M REV A-07...Steel, Sheet, Carbon, Cold Rolled, Structural,  
and High Strength Low-Alloy with Improved  
Formability

B209/B209M-07.....Aluminum and Aluminum Alloy, Sheet and Plate

B221-06.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes

B221M-07.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire Shapes, and Tubes

D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-505 (1988).....Metal Finishes Manual

E. National Fire Protection Association (NFPA):

90A-02.....Installation of Air Conditioning and Ventilating  
Systems

F. American Architectural Manufacturers Association (AAMA):

605-98.....High Performance Organic Coatings on  
Architectural Extrusions and Panels

G. Air Movement and Control Association, Inc. (AMCA):

500-L-99.....Testing Louvers

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Stainless Steel: ASTM A167, Type 302B.
- C. Carbon Steel: ASTM A1008/A1008M.
- D. Aluminum, Plate and Sheet: ASTM B209/B209M.
- E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.
  - 1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
  - 2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.
- F. Inorganic Zinc Primer: MPI No. 19.

### **2.2 EXTERIOR WALL LOUVERS**

- A. General:
  - 1. Provide fixed and operable type louvers of size and design shown.
  - 2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
  - 3. Furnish louvers with sill extension or separate sill as shown.
  - 4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.
- B. Performance Characteristics:
  - 1. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.
- C. Aluminum Louvers:
  - 1. General: Frames, blades, and mullions (sliding interlocking type); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be standard type and have reinforcing bosses.
  - 2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.

3. Louvers, operable: Louver frame opening sizes, single louver sizes and mullion requirements shall be as specified for fixed louvers.
  - a. Blades: Attach blades to frame with aluminum pivot pins through nylon bearings. Fasten each blade to stainless steel operation arms that are connected to minimum 3 mm (1/8-inch) thick stainless steel operating bar arranged for simultaneous operation of blades.

### **2.3 CLOSURE ANGLES AND CLOSURE PLATES**

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

### **2.4 WIRE GUARDS**

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 2 mm (0.081-inch) thick extruded or sheet aluminum designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire in 13 mm (1/2-inch) square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

### **2.5 EXTERIOR DOOR LOUVERS**

- A. Fabricate of 1.6 mm (0.063-inch) thick extruded aluminum. Miter frames at corners and join by concealed corner brackets.
- B. Equip louvers on outside with wire guards, except omit wire guards for louvers in doors located completely below enclosed areaways.

### **2.6 INTERIOR DOOR LOUVERS**

- A. Fabricate louvers for interior doors 1.6 mm (0.063-inch) thick extruded aluminum.
- B. Make louvers sight-proof type with stationary blades, except where light-proof louvers are required.

**2.7 WALL VENTS**

- A. Fabricate exterior wall vents from either 4.7 mm (0.187-inch) thick aluminum plate of 6 mm (1/4-inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4-inch) openings.
- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4-inch by 3/16-inch) top and bottom bars screwed to grille.
- C. Vent Frames In Masonry: Fabricate of 45 mm x 30 mm x 5 mm (1-3/4 inch by 1-1/4 inch by 3/16-inch) steel angles bolted with 6 mm (1/4-inch) diameter expansion bolts at jambs.

**2.8 AIR INTAKE VENTS**

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. Provide 0.8 mm (0.032-inch) thick aluminum sleeves where shown.

**2.10 FINISH**

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers, Air Intake Vents or Wire Guards:
  - 1. Anodized finish
    - a. AA-M1X Mill finish, as fabricated.
    - b. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7 mils thick.
- C. Aluminum Wall Vents: Sand blasted satin finish.
- D. Stainless Steel: Mechanical finish No. 4 in accordance with NAAMM Metal Finishes Manual.
- E. Sheet Steel: Baked-on or oven dried shop prime coat.
  - 1. Paint interior surfaces of lightproof louvers with two additional finish shop coats of baked-on flat black enamel.
  - 2. Finish painting of exposed surfaces of shop primed louvers is specified in Section 09 91 00, PAINTING.
- F. Steel: Surfaces of steel work, for which no other finish is specified, shall be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

**2.11 PROTECTION**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers and vents in masonry walls during progress of the work. If wall louvers and vents are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

**3.2 CLEANING AND ADJUSTING**

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

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**SECTION 09 05 16**  
**SUBSURFACE PREPARATION FOR FLOOR FINISHES**

**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies subsurface preparation requirements for areas to receive the installation of applied and resinous flooring. This section includes testing concrete for moisture and pH, remedial floor coating for concrete floor slabs having unsatisfactory moisture or pH conditions, floor leveling and repair as required.

**1.2 RELATED WORK**

- A. Section 07 92 00, JOINT SEALANTS.
- B. Section 09 65 16, RESILIENT SHEET FLOORING
- C. Section 09 65 19, RESILIENT TILE FLOORING
- D. Section 09 68 00, CARPETING

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.
- B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
- C. Product Data:
  - 1. Moisture remediation system
  - 2. Underlayment Primer
  - 3. Cementitious Self-Leveling Underlayment
  - 4. Cementitious Trowel-Applied Underlayment
- D. Test Data:
  - 1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer's technical representative.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

<b>D638-10</b> (2010)	Test Method for Tensile Properties of Plastics
<b>D4259-88</b> (2012)	Standard Practice for Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance.
<b>C109/C109M</b> -12 (2012)	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens) Modified Air Cure Only
<b>D7234-12</b> (2012)	Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.
<b>E96/E96M -</b> <b>12</b> (2012)	Standard Test Methods for Water Vapor Transmission of Materials
<b>F710-11</b> (2011)	Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
<b>F1869-11</b> (2011)	Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
<b>F2170-11</b> (2011)	Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

## PART 2 - PRODUCTS

### 2.1 MOISTURE REMEDIATION COATING

#### A. System Descriptions:

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

#### B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

#### C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:

1. Liquid applied coating:
  - a. Resin: epoxy.
  - b. Formulation Description: Multiple component high solids.
  - c. Application: Per manufacturer's written installation requirements.
  - d. Thickness: minimum 10 mils

#### D. Material Vapor Permeance: Application shall achieve a permeance rating of less than 0.1 perm in accordance with ASTM E96/E96M.

E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

## 2.2 CEMENTITIOUS SELF-LEVELING UNDERLAYMENT

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	1.9X10 <sup>5</sup> psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufacture's Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

A.

### System Descriptions:

1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.
- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.
- C. System Characteristics:
1. Wearing Surface: smooth
  2. Thickness: Per architectural drawings, ranging from feathered edge to 1", per application. Applications greater than 1" require additional 3/8" aggregate to mix or as recommended by manufacturer.
- D. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109/C109M.
- F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM C348
- G. Dry Time: Underlayment shall receive the application of //moisture insensitive tile in 6 hours, // floor coverings in 16 hours, // and resinous flooring in 3-7 days. //
- H. Primer: compatible and as recommended by manufacturer for use over intended substrate

I. System Components: Manufacturer's standard components that are compatible with each other and as follows:

1. Primer:

- a. Resin: copolymer
- b. Formulation Description: single component ready to use.
- c. Application Method: Squeegee and medium nap roller.  
All puddles shall be removed, and material shall be allowed to dry, 1-2 hours at 70F/21C.
- d. Number of Coats: (1) one.

2. Grout Resurfacing Base:

- a. Formulation Description: Single component, cementitious self-leveling high-early and high-ultimate strength grout.
- b. Application Method: colloidal mix pump, cam rake, spike roll.
  - 1) Thickness of Coats: Per architectural scope, 1" lifts.
  - 2) Number of Coats: More than one if needed.
- c. Aggregates: for applications greater than 1inch, require additional 3/8" aggregate to mix.

2.3

Property	Test	Value
Compressive Strength	ASTM C109/C109M	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

**CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT (NOT SUITABLE FOR RESINOUS FLOOR FINISHES)**

- A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- B. Compressive Strength: Minimum 4000 psi in 28 days
- C. Trowel-applied underlayment shall not contain silica quartz (sand).
- D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

**PART 3 - EXECUTION**

**3.1 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.

- C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

### **3.2 SURFACE PREPARATION**

- A. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.
- B. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.
- C. Prepare concrete substrates per ASTM D4259 as follows:
  - 1. Dry abrasive blasting.
  - 2. Wet abrasive blasting.
  - 3. Vacuum-assisted abrasive blasting.
  - 4. Centrifugal-shot abrasive blasting.
  - 5. Comply with manufacturer's written instructions.
- D. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.
- E. Verify that concrete substrates are dry.
- F. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.
- G. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufacture's formal and project specific written recommendation.
- H. Provide a written report showing test placement and results.
- I. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer's instructions.
- J. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer's technical representative.
- K. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4" deviation in 10'. As required, install underlayment to achieve required tolerance.

- L. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

### **3.3 MOISTURE REMEDIATION COATING:**

- A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.
- B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM D4259.
- C. Mix and apply moisture remediation coating in accordance with manufacturer's instructions.

### **3.4 CEMENTITIOUS UNDERLAYMENT:**

- A. Install cementitious self-leveling underlayment as required to floor flatness or levelness corrections to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering.
- B. Mix and apply in accordance with manufacturer's instructions.

### **3.5 PROTECTION**

- A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, tempered hardwood, or other suitable protection course

### **3.6 FIELD QUALITY CONTROL**

- A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

- - - E N D - - -

**SECTION 09 22 16**  
**NON-STRUCTURAL METAL FRAMING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

**1.2 RELATED WORK**

- A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.
- B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- C. Pull down tabs in steel decking: Section 05 36 00, COMPOSITE METAL DECKING.
- D. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS, Section 09 29 00, GYPSUM BOARD.

**1.3 TERMINOLOGY**

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Studs, runners and accessories.
  - 2. Hanger inserts.
  - 3. Channels (Rolled steel).
  - 4. Furring channels.
  - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
  - 1. Typical ceiling suspension system.
  - 2. Typical metal stud and furring construction system including details around openings and corner details.
  - 3. Typical shaft wall assembly



4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

#### **1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

In accordance with the requirements of ASTM C754.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- A123-09.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
  - A653/A653M-09.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
  - A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
  - C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems
  - C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
  - C636-06.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
  - C645-09.....Non-Structural Steel Framing Members
  - C754-09.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
  - C841-03(R2008).....Installation of Interior Lathing and Furring
  - C954-07.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
  - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
  - E580-09.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

**PART 2 - PRODUCTS****2.1 PROTECTIVE COATING**

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

**2.2 STEEL STUDS AND RUNNERS (TRACK)**

- A. ASTM C645, modified for thickness specified and sizes as shown.
  - 1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
  - 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
  - 1. Conform to rated wall construction.
  - 2. C-H Studs.
  - 3. E Studs.
  - 4. J Runners.
  - 5. Steel Jamb-Strut.

**2.3 FURRING CHANNELS**

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
  - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
  - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:
  - 1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
  - 2. Web furring depth to suit thickness of insulation with slotted perforations.
- D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

**2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES**

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.

- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
  - 1. ASTM A641, soft temper, Class 1 coating.
  - 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:
  - 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION CRITERIA**

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

#### **3.2 INSTALLING STUDS**

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.
- F. Openings:
  - 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.

2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

G. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

H. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

I. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

J. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

**3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY**

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.

4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
  5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
  6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.
- D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

### **3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES**

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, toilet stall partitions, urinal screens, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

### **3.5 INSTALLING SHAFT WALL SYSTEM**

- A. Conform to UL Design No. U438 for two-hour fire rating. Provide one hour fire rating Shaft wall as indicated on drawings.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:
  1. Provide necessary liner fillers and shims to conform to label frame requirements.
  2. Frame openings cut within a liner panel with E studs around perimeter.
  3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.
- F. Elevator Shafts:
  1. Frame elevator door frames with 0.87 mm (0.0341-inch) thick J strut or J stud jambs having 75 mm (three-inch) long legs on the shaft side.

2. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
3. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

### **3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS**

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
  1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
  2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
  1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
  2. Furnish for installation under Division 3, CONCRETE.
  3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
  1. Use pull down tabs when available.
  2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.
- E. Steel decking without concrete topping:
  1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
  2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.
- F. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
  1. Install only for ceilings to receive screw attached gypsum board.
  2. Install in accordance with ASTM C636.
    - a. Install main runners spaced 1200 mm (48 inches) on center.
    - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
    - c. Install wall track channel at perimeter.
- G. Installing Ceiling Bracing System:

1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

### 3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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**SECTION 09 24 00**  
**PORTLAND CEMENT PLASTERING**

**PART 1 GENERAL****1.1 DESCRIPTION**

This section specifies lathing and Portland cement based plaster (stucco).

**1.2 RELATED WORK**

- A. Steel framing members for attachment of plaster bases: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.

**1.3 TERMINOLOGY**

- A. Definitions and description of terms shall be in accordance with ASTM C11, C841, and C926 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, and bar joists.
- C. Self-furring Lath: Metal plastering bases having dimples or crimps designed to hold the plane of the back of the lath 6 to 10 mm (1/4 to 3/8 inch) away from the plane of the solid backing.
- D. Solid Backing or Solid Bases: Concrete, masonry, sheathing, rigid insulation, and similar materials to which plaster is directly applied.
- E. Wet Areas: Areas of a building where cyclic or continuous exposure to very humid or wet conditions, or in which a dew point condition may occur in the plaster. Dew point conditions occur frequently in such areas as laundries, natatoriums, cart and dish washing spaces, hydrotherapy, kitchens, bathing or shower rooms and similar areas.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Accessories for plaster, each type.
  2. Metal plastering bases, each type.
  3. Fasteners.
  4. Bonding compounds, including application instructions.
  5. Admixtures, including mixing and application instructions.
- C. Samples:
- Accessories for plaster, each type, not less than 150 mm (6 inches) long.
- Panel showing finish coat 12 by 12 (inches).



**1.5 PROJECT CONDITIONS**

- A. Maintain work areas for interior work at a temperature of not less than 4°C (40°F) for not less than 48 hours prior to application of plaster, during application of plaster and until plaster is completely dry.
- B. Exterior plaster shall not be applied when the ambient temperature is less than 4°C (40°F).
- C. Plaster shall not be applied to frozen surfaces or surfaces containing frost.
- D. Frozen materials shall not be used in the mix.
- E. Plaster coats shall be protected against freezing for a period of not less than 24 hours after application.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing And Materials (ASTM):
  - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
  - A641-03.....Zinc-Coated (Galvanized) Carbon Steel Wire
  - C11-07.....Terminology Relating to Gypsum and Related Building Materials and Systems.
  - C91-05.....Masonry Cement
  - C150-07.....Portland Cement
  - C207-06.....Hydrated Lime for Masonry Purposes
  - C260-06.....Air Entraining Admixtures for Concrete.
  - C841-03.....Installation of Interior Lathing and Furring
  - C847-06.....Metal Lath
  - C897-05.....Aggregate for Job-Mixed Portland Cement Based Plasters
  - C926-06.....Application of Portland Cement-Based Plaster
  - C933-07.....Welded Wire Lath
  - C979-05.....Pigments for Integrally Colored Concrete
  - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
- C. Commercial Item Description (CID):
  - A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self-Threading Anchors)
- D. Federal Specifications (Fed Spec.):

UU-B-790A.....Building Paper, Vegetable Fiber (Kraft,  
Waterproofed, Water Repellent and Fire  
Resistant)

## **PART 2 - PRODUCTS**

### **2.1 METAL PLASTERING BASES**

#### **A. Expanded Metal Lath:**

1. ASTM C847, zinc-coated (galvanized) except as modified by ASTM C841 and this specification. Self furring where applied over solid backing.
2. Flat diamond mesh weighing not less than 1.8 kg/m<sup>2</sup> (3.4 pounds per square yard).
3. Stucco Mesh: Flat expanded diamond mesh pattern, with openings approximately 38 by 75 mm (1-1/2 by 3 inches), weighing not less than 1.9 kg/ m<sup>2</sup> (3.6 pounds per square yard), with backing as specified.

#### **B. Wire Lath:**

1. Zinc coated (Galvanized).
2. Welded Wire Lath: ASTM C933, with backing as specified.
3. Self furring where applied over solid backing.

#### **C. Building Paper Backing for Metal Plastering Bases:**

1. Backing attached to lath as specified in ASTM C933.
2. Vapor Permeable Backing: Fed. Spec. UU-B-790, Type I, Grade D.
3. Water Resistant Backing: Fed. Spec. UU-B-790, Type I, Grade B.

### **2.2 ACCESSORIES FOR CEMENT PLASTER (STUCCO)**

- A. ASTM C841, except fabricate from zinc alloy.
- B. Control Joints: ASTM C841, zinc.

### **2.3 FASTENERS**

- A. Tie, wire, screws, clips, and other fasteners ASTM C841, except as otherwise specified.
- B. Fasteners for securing metal plastering bases shall have heads, or be through washers large enough to engage two strands of the metal plastering base.
- C. For fire rated construction; type and size as used in fire rated test.
- D. Screws: ASTM C1002.
- E. Expansion Shields: CID A-A-55615, of the Type and Class applicable.

### **2.4 CEMENT**

- A. Portland: ASTM C150, Type I.
- B. Masonry: ASTM C91. Lime where added, ASTM C207, Type S.
- C. White where required for white finish coat.

### **2.5 LIME**

- A. ASTM C206, Type S.

B. ASTM C207, Type S.

## **2.6 AGGREGATES (SAND)**

A. ASTM C897, graded as required to suit texture of finish specified.

B. White where white finish coat is specified.

## **2.7 BONDING AGENT**

ASTM C932.

## **2.8 FACTORY PREPARED FINISH COAT FOR CEMENT PLASTER (STUCCO)**

A. Factory prepared dry blend of materials, integrally colored, designed for exterior finish coat application.

B. Pigments: ASTM C979, lime proof mineral oxide.

C. Not more than 35 percent, by weight of all ingredients (cement, aggregate, hydrated lime, admixture and coloring pigment) shall pass a number 100 sieve.

## **2.9 ADMIXTURES**

Air Entrainment: ASTM C260.

# **PART 3 - EXECUTION**

## **3.1 METAL PLASTERING BASES (LATH) LOCATIONS**

A. Where plaster is required on solid concrete or masonry bases, metal plastering bases are not required, unless shown on the drawings. Where shown use wire lath or stucco mesh.

B. On ceiling or soffit framing use flat diamond mesh lath.

C. On interior wall framing:

1. Use flat diamond mesh lath.

2. Use lath with water resistant backing in wet areas.

D. Over steel columns, use self-furring flat diamond mesh lath.

E. Where metal plastering bases are used as a base for exterior cement plaster over wall sheathing, use wire lath or stucco mesh with water resistant backing.

## **3.2 APPLYING METAL PLASTERING BASES**

A. In accordance with ASTM C841, except as otherwise specified or shown.

B. Form true surfaces, straight or in fair curves where shown, without sags or buckles and with long dimension of lath at right angles to direction of supports.

C. Lath for ceiling or soffit construction shall terminate at casing bead (floating angle construction) at perimeter angles between walls and ceilings or soffits.

D. Lath with backing shall be applied to produce a paper to paper and metal to metal lap at ends and sides of adjacent sheets, whether full sheets or less than full sheets are used:

1. Backing shall be lapped 50 mm (2 inches) for both horizontal and vertical laps.
  2. Horizontal laps shall be ship lap fashion to conduct water to the outside and over flashing or waterproofing.
- E. Metal plastering bases shall not be continuous through expansion and control joints, but shall be stopped at each side.
- F. Attach metal lath directly to masonry and concrete with hardened nails, power actuated drive pins or other approved fasteners. Fasteners shall be located at the dimples or crimps only.
- G. Wood plugs are not acceptable.

### **3.3 INSTALLING PLASTERING ACCESSORIES**

- A. Install accessories in accordance with ASTM C841, except as otherwise specified.
1. Set plastering accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified for metal lath.
  2. Install in one piece, within the limits of the longest commercially available lengths.
- B. Corner Beads: Install at all vertical and horizontal external plaster corners, as required to establish grounds, and where shown.
- C. Strip Lath:
1. Install metal lath strips centered over joints between dissimilar materials, such as hollow tile, brick, concrete masonry units, concrete, and joints with metal lath on framing or furring, where both such surfaces are required to be plastered and are in contact with each other in same plane, except where expansion joints and casing beads are required.
  2. Wire tie or fasten strip lath to base along both edges at not over 150 mm (six inches) on centers.
- D. Casing Beads:
1. Install casing beads where shown and at following locations where plaster terminates to provide finish trim.
  2. Where plaster terminates against non-plastered surfaces such as masonry, concrete, and wood.
  3. Where plaster terminates against trim of steel frames and trim of other materials and equipment, except where trim overlaps plaster.
  4. Around perimeter of openings except where edge is covered by flanges. Locate to conform to dimensions shown on shop drawings.
  5. Where plaster for new walls or furring (vertical or horizontal) terminates against existing construction.
  6. Both sides of expansion and control joints unless shown otherwise.

7. Install casing bead at perimeter angles between walls and ceilings so as to provide floating angle (unrestrained) construction in accordance with ASTM C841.

E. Cornerites:

1. Install at interior corners of walls, partitions, and other vertical surfaces to be plastered, except where metal lath is carried around angle.
2. Fasten only as necessary to retain position during plastering.
3. Omit cornerites at junction of new plastered walls with existing plastered walls at locations where casing beads are specified.

F. Control Joints:

1. Where control joints are placed parallel to framing members, install joints within 100 mm (four inches) of the framing member.
2. Install control joints only to the edges of abutting sheets of lath so that the lath is not continuous or tied across the joint.
3. Joints shall extend the full width and height of the wall or length of soffit/ceiling plaster membrane.

### **3.4 SURFACE PREPARATION OF SOLID BASES**

- A. Surfaces that are to receive plaster shall be prepared and conditioned in accordance with ASTM C926, except as otherwise specified.

B. New surfaces of masonry and concrete:

1. Remove projections and clean concrete surface of form oil.
2. Fill depressions, holes, cracks and similar voids flush with Portland cement plaster to provide substrate within the tolerance specified in ASTM C926.
3. Use bonding agent.
4. Cover with self furring lath where required to keep the total plaster thickness as specified in Table 4 of ASTM C926.

C. Existing surfaces of concrete and masonry:

1. Clean surface of dirt and other foreign matter which will prevent bond.
2. Apply dash bond coat or bonding agent as specified herein.
3. Where existing surfaces have a coating such as paint or bituminous waterproofing apply metal plastering base as specified herein.

### **3.5 PORTLAND CEMENT BASED PLASTER**

- A. Provide portland cement based plaster where cement plaster (stucco) is shown and specified, and as follows:

1. Three coat work shall be used over all metal plastering bases, with or without solid backing.
2. Two coat work may only be used over solid bases meeting the requirements of Paragraph, SURFACE PREPARATION OF SOLID BASES.

- B. Proportion, mix and apply plaster in accordance with ASTM C926, except as otherwise specified.
1. Use air entrained plaster for all exterior work.
  2. Use coloring pigments for finish coat when integral color other than white is specified.
  3. Use white cement with white sand when white finish coat is specified.
  4. Factory prepared finish coat: Add water, mix, and apply as specified by manufacturer.
  5. Color shall be integral to material as specified on drawings.
  6. Heavy Dash Finish at exterior as defined on Elevation Finish Schedule, A-5.1.
    - a. Apply a first coat to produce complete color coverage.
    - b. Apply a second dash coat for texture depth and uniformity when first coat is dry, mortar to be of relatively stiff consistency.
    - c. Use relatively less atomizing air at the gun nozzle and lower water ratio of the plaster.

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**SECTION 09 29 00  
GYPSUM BOARD**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies installation and finishing of gypsum board.

**1.2 RELATED WORK**

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

**1.3 TERMINOLOGY**

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Cornerbead and edge trim.
  - 2. Finishing materials.
  - 3. Laminating adhesive.
  - 4. Gypsum board, each type.
- C. Shop Drawings:
  - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
  - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
  - 3. Typical shaft wall assembly.
  - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:
  - 1. Cornerbead.
  - 2. Edge trim.
  - 3. Control joints.



E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

**1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

In accordance with the requirements of ASTM C840.

**1.6 ENVIRONMENTAL CONDITIONS**

In accordance with the requirements of ASTM C840.

**1.7 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
  - C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
  - C840-08.....Application and Finishing of Gypsum Board
  - C919-08.....Sealants in Acoustical Applications
  - C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
  - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
  - C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
  - C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
  - C1658-06.....Glass Mat Gypsum Panels
  - C1396-06.....Gypsum Board
  - E84-08.....Surface Burning Characteristics of Building Materials
- C. Underwriters Laboratories Inc. (UL):
- Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
- Latest Editions.....Certification Listings
- E. ICC Evaluation Service, Inc:
- ER-1905 Ceiling Suspension Systems, latest edition

**PART 2 - PRODUCTS****2.1 GYPSUM BOARD**

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
  - 1. ASTM C1396, Type X.
  - 2. ASTM C1658: Glass Mat Gypsum Panels,
  - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.

**2.2 GYPSUM SHEATHING BOARD**

- A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
- B. ASTM C1177M, Type X.
- C. Long Edges: Square.

**2.3 ACCESSORIES**

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

**2.4 FASTENERS**

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

**2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE**

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

**PART 3 - EXECUTION****3.1 GYPSUM BOARD HEIGHTS**

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
  - 1. Two sides of partitions:
    - a. Fire rated partitions.
    - b. Smoke partitions.
    - c. Sound rated partitions.
    - d. Full height partitions shown (FHP).
  - 2. One side of partitions or furring:
    - a. Inside of exterior wall furring or stud construction.
    - b. Room side of room without suspended ceilings.
    - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
  - 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
  - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
  - 2. At ceiling of suspended gypsum board ceilings.
  - 3. At existing ceilings.

**3.2 INSTALLING GYPSUM BOARD**

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
  - 1. For single-ply construction, use perpendicular application.
  - 2. For two-ply assemblies:
    - a. Use perpendicular application.
    - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
  - 3. Direct Hung 640-C Drywall Ceiling
    - a. Use 650-ooC Furring cross Channel, 1-3/8" wide grid face.

## G. Walls (Except Shaft Walls):

1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
3. Stagger screws on abutting edges or ends.
4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
8. Installing Two Layer Assembly Over Sound Deadening Board:
  - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
  - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
9. Control Joints ASTM C840 and as follows:
  - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
  - b. Not required for wall lengths less than 9000 mm (30 feet).
  - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.

## H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:

1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
2. Coordinate for application of caulking or sealants to space prior to taping and finishing.

3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.

I. Electrical and Telecommunications Boxes:

1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
  - a. Install at all vertical and horizontal external corners and where shown.
  - b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
  - a. At both sides of expansion and control joints unless shown otherwise.
  - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
  - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
  - d. Where shown.

### **3.3 INSTALLING GYPSUM SHEATHING**

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

### **3.4 CAVITY SHAFT WALL**

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.

- B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR (Nonbearing for two-hour fire rating. Conform to FM WALL CONSTRUCTION 25-1/HR (Non-loadbearing) for one-hour fire rating where shown.
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
  - 1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
  - 2. Stagger joints top and bottom in adjacent panels.
- D. Gypsum Board:
  - 1. Two hour wall:
    - a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
    - b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
    - c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
  - 2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.
  - 3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.
- E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.
- F. Elevator Shafts:
  - 1. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
  - 2. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

### **3.5 FINISHING OF GYPSUM BOARD**

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 5 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
  - 1. Gypsum board is fastened and held close to framing or furring.
  - 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.

- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier, fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated and sound rated construction. Sanding is not required of non decorated surfaces.

### **3.6 REPAIRS**

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction.

### **3.7 UNACCESSIBLE CEILINGS**

At Mental Health and Behavioral Units, areas accessible to patients and not continuously observable by staff (e.g., bedrooms, day rooms), ceilings should be a solid material such as gypsum board. This will limit patient access. Access doors are needed to access electrical and mechanical equipment above the ceiling. These doors should be locked to prevent unauthorized access and secured to ceiling using tamper resistant fasteners.

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**SECTION 09 51 00  
ACOUSTICAL CEILINGS**

**PART 1- GENERAL****1.1 DESCRIPTION**

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

**1.2 RELATED WORK**

- A. Access doors in adhesive applied tile: Section 08 31 13, ACCESS DOORS AND FRAMES.

**1.3 SUBMITTAL**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - 1. Acoustical units, each type, with label indicating conformance to specification requirements.
  - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
  - 1. Ceiling suspension system, each type, showing complete details of installation
  - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

**1.4 DEFINITIONS**

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A641/A641M-03.....Zinc-coated (Galvanized) Carbon Steel Wire
  - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
  - C423-07.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
  - C634-02 (E2007).....Standard Terminology Relating to Environmental Acoustics
  - C635-04.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings



C636-06.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-07.....	Surface Burning Characteristics of Building Materials
E119-07.....	Fire Tests of Building Construction and Materials
E413-04.....	Classification for Rating Sound Insulation.
E580-06.....	Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264-(R2005).....	Classification for Acoustical Ceiling Products

## **PART 2- PRODUCTS**

### **2.1 METAL SUSPENSION SYSTEM**

- A. ASTM C635, heavy-duty system, except as otherwise specified.
  - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
    - a. Galvanized cold-rolled steel, bonderized.
    - b. Extruded aluminum.
    - c. Fire resistant plastic (glass fiber) having a flame spread and smoke developed rating of not more than 25 when tested in accordance with ASTM E84.
  - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
  - 3. Use aluminum suspension in kitchens and aluminum or fire resistant plastic in toilets adjacent to shower areas, hydrotherapy, and swimming pools.
- B. Exposed grid suspension system for support of lay-in panels:
  - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
  - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
  - 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise on drawings.

### **2.2 PERIMETER SEAL, IF REQUIRED ON DESIGN DRAWINGS**

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

**2.3 WIRE**

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

**2.4 ANCHORS AND INSERTS**

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
  - 1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
  - 2. Nailing type option for wood forms:
    - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
    - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
  - 3. Flush ceiling insert type:
    - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
    - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
    - c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.
- C. Clips:
  - 1. Galvanized steel.
  - 2. Designed to clamp to steel beam or bar joists, or secure framing member together.
  - 3. Designed to rigidly secure framing members together.
  - 4. Designed to sustain twice the loads imposed by hangers or items supported.

- D. Tile Splines: ASTM C635.

**2.5 CARRYING CHANNELS FOR SECONDARY FRAMING**

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

## 2.6 ADHESIVE

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m<sup>2</sup> (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

## 2.7 ACOUSTICAL UNITS

Basis of Design: USG Don, Climaplus Performance 2' x 2' Flat White, or equivalent

### A. General:

- 1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
- 2. ASTM E1264, weighing 3.6 kg/m<sup>2</sup> (3/4 psf) minimum for mineral fiber panels or tile.
- 3. Class A Flame Spread: ASTM 84
- 4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
- 5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
- 6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise on drawings.
- 7. Lay-in panels: Sizes as shown, 2' x 2' with square edges.

- B. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.

## 2.9 ACCESS IDENTIFICATION

### A. Markers:

- 1. Use colored markers with pressure sensitive adhesive on one side.
- 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.

- B. Use markers of the same diameter throughout building.

### C. Color Code: Use following color markers for service identification:

Color.....	Service
Red.....	Sprinkler System: Valves and Controls
Green.....	Domestic Water: Valves and Controls
Yellow.....	Chilled Water and Heating Water
Orange.....	Ductwork: Fire Dampers
Blue.....	Ductwork: Dampers and Controls

**PART 3 EXECUTION****3.1 CEILING TREATMENT**

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
  - 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
  - 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal (if required):
  - 1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
  - 2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

**3.2 CEILING SUSPENSION SYSTEM INSTALLATION**

- A. General:
  - 1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
  - 2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
  - 3. Support a maximum area of 1.48 m<sup>2</sup> (16 sf) of ceiling per hanger.
  - 4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
  - 5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
  - 6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
  - 7. Use main runners not less than 1200 mm (48 inches) in length.
  - 8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.
- B. Anchorage to Structure:
  - 1. Concrete:

- a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
  - b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.
2. Steel:
  - a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
    - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.
    - (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
  - b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
  - c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.
- B. Direct Hung Suspension System:
  1. As illustrated in ASTM C635.
  2. Support main runners by hanger wires attached directly to the structure overhead.
  3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- C. Indirect Hung Suspension System:
  1. As illustrated in ASTM C635.
  2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
  3. Support main runners by specially designed clips attached to carrying channels.
- D. Seismic Ceiling Bracing System:

1. Construct system in accordance with ASTM E580.
2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner or carrying channels of suspended ceiling at bottom.

### **3.3 ACOUSTICAL UNIT INSTALLATION**

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
  1. Install tile to lay level and in full contact with exposed grid.
  2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Markers:
  1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
  2. Attach colored markers to exposed grid on opposite sides of the units providing access.
  3. Attach marker on exposed ceiling surface of upward access acoustical unit.

### **3.5 CLEAN-UP AND COMPLETION**

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

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**SECTION 09 65 13**  
**RESILIENT BASE AND ACCESSORIES**

**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies the installation of vinyl or rubber base and resilient stair tread tape.

**1.2 RELATED WORK**

- A. Integral base with sheet flooring: Section 09 65 16, RESILIENT SHEET FLOORING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Description of each product.
  2. Base and stair material manufacturer's recommendations for adhesives.
  3. Application and installation instructions.
- C. Samples:
1. Base: 150 mm (6 inches) long, each type and color.
  2. Adhesive: Literature indicating each type.

**1.4 DELIVERY**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

**1.5 STORAGE**

- A. Store materials in weather tight and dry storage facility.
- B. Protect material from damage by handling and construction operations before, during, and after installation.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- F1344-04.....Rubber Floor Tile
  - F1859-04.....Rubber Sheet Floor Covering without Backing
  - F1860-04.....Rubber Sheet Floor Covering with Backing
  - F1861-02.....Resilient Wall Base



**PART 2 - PRODUCTS****2.1 GENERAL**

Use only products by the same manufacturer and from the same production run.

**2.2 RESILIENT BASE**

- A. ASTM F1861, 6 inches high, Type TP Rubber, Thermoplastics, Group 2-layered with molded top. Style B-cove.
- B. Where carpet occurs, use Style A-straight.
- C. Use only one type of base throughout.

**2.3 RESILIENT STAIR TREAD TAPE**

- A. Visible tape shall be applied to stair nosing as specified on drawings. Tape shall be Photo luminescent Glow-in-the-Dark or "High Visibility" yellow.

**2.4 PRIMER (FOR CONCRETE FLOORS)**

As recommended by the adhesive and tile manufacturer.

**2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

Provide products with latex or polyvinyl acetate resins in the mix.

**2.6 ADHESIVES**

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

**PART 3 - EXECUTION****3.1 PROJECT CONDITIONS**

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

**3.2 INSTALLATION REQUIREMENTS**

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the Resident Engineer.
- B. Submit proposed installation deviation from this specification to the Resident Engineer indicating the differences in the method of installation.

- C. The Resident Engineer reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

### **3.3 PREPARATION**

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.
- H. Preparation of existing installation:
  - 1. Remove existing base and stair treads including adhesive.
  - 2. Do not use solvents to remove adhesives.
  - 3. Prepare substrate as specified.

### **3.4 BASE INSTALLATION**

- A. Location:
  - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, laboratory, pharmacy furniture island cabinets and where other equipment occurs.
  - 2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.
- B. Application:
  - 1. Apply adhesive uniformly with no bare spots.
  - 2. Set base with joints aligned and butted to touch for entire height.
  - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
    - a. Short pieces to save material will not be permitted.
    - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.
- C. Form corners and end stops as follows:
  - 1. Score back of outside corner.
  - 2. Score face of inside corner and notch cove.
- D. Roll base for complete adhesion.

### **3.5 STAIR TAPE INSTALLATION**

- A. Prepare surfaces to receive tape. Thoroughly clean all surfaces.
- B. Application:

1. Apply adhesive uniformly with no bare spots.
2. Roll tape evenly into position to assure adhesion.

### **3.6 CLEANING AND PROTECTION**

- A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.
- B. Keep traffic off resilient material for at least 72 hours after installation.
- C. Clean and polish materials in the following order:
  1. After two weeks, scrub resilient base with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
- D. When construction traffic is anticipated, cover materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the Resident Engineer.
- E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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**SECTION 09 65 19  
RESILIENT TILE FLOORING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies the installation of solid vinyl tile flooring, rubber tile, and accessories required for a complete installation.

**1.2 RELATED WORK:**

- A. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Description of each product.
  2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers, and polish.
  3. Application, installation and maintenance instructions.
- C. Samples:
1. Tile: Each type, color, thickness and finish.
  2. Edge Strips: Each type, color, thickness and finish.
- D. Shop Drawings:
1. Layout of patterns as shown on the construction documents.
  2. Edge strip locations showing types and detail cross sections.
- E. Test Reports:
1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory. Tested per ASTM F510/F510M.

**1.4 DELIVERY:**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation are not acceptable.

**1.5 STORAGE:**

- A. Store materials in a clean, dry, enclosed space off the ground, protected from harmful weather conditions and at temperature and humidity conditions recommended by the manufacturer. Protect adhesives from freezing. Store flooring, adhesives, and accessories in the spaces

where they will be installed for at least 48 hours before beginning installation.

#### **1.6 QUALITY ASSURANCE:**

A. Installer Qualifications: A company specializing in installation with minimum three (3) years' experience and employs experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program.

1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:

- a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
- b. Career long training.
- c. Manufacturer endorsed training.
- d. Fundamental journeyman skills certification.

B. Mockup: Build floor tile mockup to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Size: 9.3 sq. m (100 sq. ft.) for each type, color, and pattern.

Locations as indicated on construction documents.

2. Contracting Officer Representative (COR) approved mockup may become part of the completed Project if undisturbed at time of Substantial Completion.

C. Furnish product type materials from the same production run.

#### **1.7 WARRANTY:**

A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

#### **1.8 APPLICABLE PUBLICATIONS:**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

D2047-11.....Test Method for Static Coefficient of Friction  
of Polish-Coated Flooring Surfaces as Measured  
by the James Machine

D2240-05 (R2010).....Test Method for Rubber Property-Durometer  
Hardness

D4078-02 (R2008).....Water Emulsion Floor Finish

- E648-14c.....Critical Radiant Flux of Floor Covering Systems  
Using a Radiant Energy Source
- E662-14.....Specific Optical Density of Smoke Generated by  
Solid Materials
- E1155/E1155M-14.....Determining Floor Flatness and Floor Levelness  
Numbers
- F510/F510M-14.....Resistance to Abrasion of Resilient Floor  
Coverings Using an Abrader with a Grit Feed  
Method
- F710-11.....Preparing Concrete Floors to Receive Resilient  
Flooring
- F925-13.....Test Method for Resistance to Chemicals of  
Resilient Flooring
- F1066-04 (R2014).....Vinyl Composition Floor Tile
- F1344-12 (R2013).....Rubber Floor Tile
- F1700-13a.....Solid Vinyl Floor Tile
- F1869-11.....Test Method for Measuring Moisture Vapor  
Emission Rate of Concrete Subfloor Using  
Anhydrous Calcium Chloride
- F2170-11.....Test Method for Determining Relative Humidity  
in Concrete Floor Slabs Using in Situ Probes
- F2195-13.....Linoleum Floor Tile
- C. Code of Federal Regulation (CFR):
- 40 CFR 59.....Determination of Volatile Matter Content, Water  
Content, Density Volume Solids, and Weight  
Solids of Surface Coating
- D. International Standards and Training Alliance (INSTALL):

## **PART 2 - PRODUCTS**

### **2.1 PERFORMANCE REQUIREMENTS:**

- A. Provide adhesives, underlayment, primers, and polish recommended by resilient floor material manufacturer.
- B. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
- C. Smoke Density: Less than 450 per ASTM E662.
- D. Slip Resistance - Not less than 0.5 when tested with ASTM D2047.

### **2.2 RUBBER TILE:**

- A. Tile Standard: ASTM F1344, Class I-A, homogeneous rubber tile, solid color layer.

B. Hardness: Manufacturer's standard hardness.

C. Wearing Surface: Textured.

D. Thickness: 3.2 mm (0.125 inch).

E. Size: 610 x 610 mm (24 x 24 inches).

### **2.3 VINYL COMPOSITION TILE:**

A. Centiva - LVT, EE0795-C OR EQUIVALENT.

B. Color: To be determined by VA.

C. Surface: QU

D. Edge: SE

### **2.4 ADHESIVES:**

A. Provide water resistant type adhesive for flooring, base and accessories as recommended by the manufacturer to suit substrate conditions. VOC content to be less than the 50 grams/L when calculated according to 40 CFR 59 (EPA Method 24). Submit manufacturer's descriptive data, documentation stating physical characteristics, and mildew and germicidal characteristics.

### **2.5 PRIMER FOR CONCRETE SUBFLOORS:**

A. Provide in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

### **2.6 LEVELING COMPOUND FOR CONCRETE FLOORS:**

A. Provide cementitious products with latex or polyvinyl acetate resins in the mix in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

### **2.7 POLISH AND CLEANERS:**

A. Cleaners: As recommended in writing by floor tile manufacturer.

B. Polish: ASTM D4078.

### **2.8 MOULDING:**

A. Provide tapered mouldings of rubber and types as indicated on the construction documents for both edges and transitions of flooring materials specified. Provide vertical lip on moulding of maximum 6 mm (1/4 inch). Provide bevel change in level between 6 and 13 mm (1/4 and 1/2 inch) with a slope no greater than 1:2.

## **PART 3 - EXECUTION**

### **3.1 ENVIRONMENTAL REQUIREMENTS:**

A. Maintain flooring materials and areas to receive resilient flooring at a temperature above 20 degrees C (68 degrees F) for three (3) days before application, during application and two (2) days after application, unless otherwise directly by the flooring manufacturer for

the flooring being installed. Maintain a minimum temperature of 13 degrees C (55 degrees F) thereafter. Provide adequate ventilation to remove moisture from area and to comply with regulations limiting concentrations of hazardous vapors.

- B. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

### **3.2 SUBFLOOR TESTING AND PREPARATION:**

- A. Prepare and test surfaces to receive resilient tile and adhesive as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.
- B. Prepare concrete substrates in accordance with ASTM F710.

### **3.3 INSTALLATION:**

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance is not acceptable.
- C. Tile Layout:
  - 1. If layout is not shown on construction documents, lay tile symmetrically about center of room or space with joints aligned.
  - 2. Vary edge width as necessary to maintain full size tiles in the field, no edge tile to be less than 1/2 the field tile size, except where irregular shaped rooms make it impossible.
  - 3. Place tile pattern in the same direction; do not alternate tiles unless specifically indicated in the construction documents to the contrary.
- D. Application:
  - 1. Adhere floor tile to flooring substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.
  - 2. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.
  - 3. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.
  - 4. Roll tile floor with a minimum 45 kg (100 pound) roller.



E. Seal joints at pipes with sealants in accordance with Section 07 92 00, JOINT SEALANTS.

F. Installation of Edge Strips:

1. Locate edge strips under center line of doors unless otherwise shown on construction documents.
2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws.
3. Where tile edge is exposed, butt edge strip to touch along tile edge.
4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

### **3.4 CLEANING AND PROTECTION:**

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean flooring as recommended in accordance with manufacturer's printed maintenance instructions and within the recommended time frame. As required by the manufacturer, apply the recommended number of coats and type of polish and/or finish in accordance with manufacturer's written instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.
- E. When protective materials are removed and immediately prior to acceptance, replace damaged tile and mouldings, re-clean resilient materials.

### **3.5 LOCATION:**

- A. Unless otherwise indicated in construction documents, install tile flooring, under areas where casework and other equipment occur.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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**SECTION 09 68 00  
CARPETING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

**1.2 RELATED WORK**

A. Resilient wall base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

**1.3 QUALITY ASSURANCE**

A. Carpet installed by mechanics certified by the Floor Covering Installation Board.

B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

**1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Product Data:

1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
3. Manufacturer's certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.

C. Samples:

1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified on drawings.
2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.
3. Base Edge Strip (Molding): 150 mm (6 inches) long of each color specified.

D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

E. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

**1.5 DELIVERY AND STORAGE**

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.
- B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

**1.6 ENVIRONMENTAL REQUIREMENTS**

Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

**1.7 WARRANTY**

Carpet and installation subject to terms of "Warranty of Construction" FAR clause 52.246-21, except that warranty period is extended to two years.

**1.8 APPLICABLE PUBLICATIONS**

- A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):  
ANSI/NSF 140-07.....Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):  
AATCC 16-04.....Colorfastness to Light  
AATCC 129-05.....Colorfastness to Ozone in the Atmosphere under  
High Humidities  
AATCC 134-06.....Electric Static Propensity of Carpets  
AATCC 165-99.....Colorfastness to Crocking: Textile Floor  
Conerings-AATCC Crockmeter Method
- D. American Society for Testing and Materials (ASTM):  
ASTM D1335-05.....Tuft Bind of Pile Yarn Floor Coverings  
ASTM D3278-96 (R2004)...Flash Point of Liquids by Small Scale Closed-Cup  
Apparatus  
ASTM D5116-06.....Determinations of Organic Emissions from Indoor  
Materials/Products

ASTM D5252-05.....Operation of the Hexapod Tumble Drum Tester

ASTM D5417-05.....Operation of the Vettermann Drum Tester

ASTM E648-06.....Critical Radiant Flux of Floor-Covering Systems

Using a Radiant Heat Energy Source

E. The Carpet and Rug Institute (CRI):

CRI 104-02.....Installation of Commercial Carpet

## **PART 2 - PRODUCTS**

### **2.1 CARPET**

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
  - a. Broadloom; maximum width to minimum use
  - b. Patcraft Commercial Broadloom Product:  
Butterfly Effect, Style: Flutter Modular OR EQUIVALENT
3. Provide static control to permanently control static build upto less than 2.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height: Maximum 3.25 mm (0.10 inch).
5. Pile Fiber: Nylon with recycled content 25 percent minimum branded (federally registered trademark).
6. Pile Type: Level Loop.
7. Backing materials: Manufacturer's unitary backing designed for glue-down installation using recovered materials.
8. Appearance Retention Rating (ARR): Carpet shall be tested and have the minimum 3.5-4.0 Severe ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.
9. Tuft Bind: Minimum force of 40 N (10 lb) required to pull a tuft or loop free from carpet backing. Test per ASTM D1335.
10. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
11. Colorfastness to Ozone: Comply with AATCC 129, minimum rating of 4 on the AATCC color transfer chart.
12. Delamination Strength: Minimum of 440 N/m (2.5 lb/inch) between secondary backing.
13. Flammability and Critical Radiant Flux Requirements:
  - a. Test Carpet in accordance with ASTM E 648.
  - b. Class I: Not less than 0.45 watts per square centimeter.

- c. Class II: Not less than 0.22 watts per square centimeter.
- d. Carpet in corridors, exits and Medical Facilities: Class I.
- 14. Density: Average Pile Yarn Density (APYD):
  - a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
  - b. Other areas: Minimum APYD 4000.
- 15. VOC Limits: Use carpet and carpet adhesive that comply with the following limits for VOC content when tested according to ASTM D 5116:
  - a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.
  - b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
  - c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
  - d. Carpet, Styrene: 0.4 mg/sq.m x hr.
  - e. Adhesive, Total VOCs: 10.00 mg/sq.m x hr.
  - f. Adhesive, Formaldehyde: 0.05 mg/sq.m x hr.
  - g. Adhesive, 2-Ethyl-1-Hexanol: 3.00 mg/sq.m x hr.
- B. Shall meet platinum level of ANSI/NSF 140.

## **2.2 ADHESIVE AND CONCRETE PRIMER**

- A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.
- B. Seam Adhesives: Waterproof, non-flammable and non-staining.

## **2.3 SEAMING TAPE**

- A. Permanently resistant to carpet cleaning solutions, steam, and water.
- B. Recommended by carpet manufacturer.

## **2.4 EDGE STRIPS (MOLDING)**

- A. Metal:
  - 1. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.
  - 2. Floor flange not less than 38 mm (1-1/2 inches) wide, face not less than 16 mm (5/8 inch) wide.
- B. Vinyl Edge Strip:
  - 1. Beveled floor flange minimum 50 mm (2 inches) wide.
  - 2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
- C. Carpet Base Top Edge Strip:
  - 1. Vinyl "J" strip wall flange minimum of 38 mm (1-1/2 inches) wide with cap beveled from wall to finish flush with carpet being installed.

**2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

- A. Provide Portland cement bases polymer modifier with latex or polyvinyl acetate resin manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Determine the type of underlayment selected for use by condition to be corrected.

**PART 3 - EXECUTION****3.1 SURFACE PREPARATION**

- A. Examine surfaces on which carpeting is to be installed.
- B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents
- C. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- D. Fill cracks, joints depressions, and other irregularities in concrete with leveling compound.
  - 1. Do not use adhesive for filling or leveling purposes.
  - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
  - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- E. Test new concrete subfloor prior to adhesive application for moisture and surface alkalinity per CRI 104 Section 6.3.1 or per ASTM E1907.

**3.2 CARPET INSTALLTION**

- A. Do not install carpet until work of other trades including painting is complete and dry.
- B. Install in accordance with CRI 104 direct glue down installation.
  - 1. Relax carpet in accordance with Section 6.4.
  - 2. Comply with indoor air quality recommendations noted in Section 6.5.
  - 3. Maintain temperature in accordance with Section 15.3.
- C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.
- D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.
  - 1. Bind or seal cut edge of sheet carpet and replace flanges or plates.
  - 2. Use additional adhesive to secure carpets around pipes and other vertical projections.
- G. Broadloom Carpet:

1. Install per CRI 104, Section 8.
2. Lay broadloom carpet lengthwise in longest dimension of space, with minimum seams, uniformly spaced to provide a tight smooth finish, free from movement when subjected to traffic.
3. Use tape-seaming method to join sheet carpet edges. Do not leave visible seams.

### **3.3 EDGE STRIPS INSTALLATION**

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.
- C. Anchor vinyl edge strip to floor with adhesive apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.
- D. Carpet Base Top Edge Strip Installation:
  1. Place carpet molding at top edge of carpet where turned up as base.
  2. Install molding in accordance with manufacturer's instructions.

### **3.4 PROTECTION AND CLEANING**

- A. Remove waste, fasteners and other cuttings from carpet floors.
- B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.
- C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.
- D. Do not move furniture or equipment on unprotected carpeted surfaces.
- E. Just before final acceptance of work, remove protection and vacuum carpet clean.

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**SECTION 09 77 00**  
**SPECIAL WALL SURFACING (GLASS FIBER REINFORCED PLASTIC PANELING)**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Section Includes: Fiberglass reinforced plastic (FRP) paneling for wall surfaces, including trim accessories. Work includes: Wall Paneling including installation anchors and accessories.

**1.2 RELATED WORK**

- A. Section 09 29 00 - Gypsum Board  
B. Section 07 21 13 - Thermal Insulation  
C. Section 07 60 00 - Flashing and Sheet Metal  
D. Section 07 92 00 - Joint Sealant

**1.3 REFERENCES (INDUSTRY STANDARDS)**

- A. ASTM D2583 - Standard Test Method for Indentation Hardness of Rigid Plastics by Means of a Barcol Impressor.  
B. ASTM D5319 - Standard Specification for Glass-Fiber Reinforced Polyester Wall and Ceiling Panels.  
C. ASTM D5420 - Standard Test Method for Impact Resistance of Flat, Rigid Plastic Specimen by Means of a Striker Impacted by a Falling Weight (Gardner Impact).  
D. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials.

**1.4 QUALITY ASSURANCE**

- A. Test Reports: Submit independent laboratory certified test reports showing compliance with specified performance characteristics.  
B. Building Authority Acceptance: Submit documentation confirming Building Code Authority Acceptance.

**1.5 SUBMITTALS**

- A. Shop Drawings: Complete shop drawings shall be submitted for approval prior to fabrication, including elevations, and sections of each condition. Such drawings shall also include thickness, finish, indicate location and dimension of joints and fastener attachment.



- B. Product Data: Manufacturer's latest published literature describing each product selection.
- C. Certificates: Product certificates signed by manufacturer certifying materials comply with specified performance characteristics, criteria and physical requirements.
- D. Test and Evaluation Reports: Showing compliance with specified performance characteristics and physical properties.
- E. Manufacturer's Instructions: Manufacturer's Installation Guide for FRP.
- F. Samples:
  - 1. Selection and verification samples for finishes, colors and textures. Submit two samples of each type of panel, trim and fastener

#### **1.6 PERFORMANCE REQUIREMENTS**

- A. Surface-Burning Characteristics: Determined by testing identical products according to ASTM E84 by a testing agency acceptable to authorities having jurisdiction.
  - 1. Flame-Spread Index: 25 (Class A) or less.
  - 2. Smoke-Developed Index: 450 or less for wall class A.
- B. Scratch Resistance: ASTM D2583, Barcol Hardness of 45.
- C. Abrasion Resistance: Taber Abrasion Test using CS-17 abrasive wheels with 1000 g weight. Panels shall exhibit weight loss after 25 cycles of no more than 0.036 percent.
- D. Impact Strength: ASTM D5420, 4.0 in-lb/in (0.21 J showing no visible damage on finish side.

#### **1.7 WARRANTY**

- A. Warranty Period: Ten (10) years from Date of Substantial Completion that the panel will be free from defects in lamination or separation of panel components.
- B. Failures shall include, but not be limited to substantial defects in material and workmanship, rotting, rusting, corrosion, development of structural surface cracks, or requiring painting or refinishing.

#### **1.8 DELIVERY, STORAGE, AND HANDLING**

- A. Delivery: Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact. Package sheets on skids or pallets for shipment to Project site.
- B. Storage and Handling: Store materials protected from exposure to harmful weather conditions and at temperature and humidity conditions recommended by manufacturer. Store panels in a dry indoor location at

Project site. Remove any foreign matter from face of panel by using a soft bristle brush, avoiding abrasive action.

## **PART 2 - PRODUCTS**

### **2.1 SYSTEM DESCRIPTION**

A. General: Fiberglass reinforced plastic panels complying with ASTM D5319.

B. Basis of Design Product: Subject to compliance with requirements

### **2.2 MATERIALS**

A. Wall Panel Size: As indicated on drawings, 4 feet (1.2 m) by 8 feet (2.4 m).

### **2.3 ACCESSORIES**

Moldings, Trim and Caps: One-piece extruded polypropylene or PVC, configured to cover panel edges and corners.

### **2.4 RELATED MATERIALS**

A. Panel Sealant: [Single-component, mildew-resistant silicone] [Latex] [As recommended by panel manufacturer].

1. Sealant shall have a VOC content of 250 g/L or less.

B. Wall Protection Accessories: One-piece rubber accessories, configured to cover panel edges and corners.

### **2.5 FABRICATION**

Fabricate components on the structure intended to receive panels per manufacturer's installation instructions and with minimum clearances and shim spacing.

### **2.6 Source Quality Control**

Obtain fiberglass reinforced panels, moldings and other accessories from a single manufacturer.

## **PART 3 - EXECUTION**

A. General: Comply with manufacturer's product data, including product technical bulletins, and installation instructions in product catalogs and product packaging.

B. Verify that substrates previously installed under other sections are acceptable for product installation in accordance with FRP manufacturer's instructions.

1. Examine substrate surfaces to determine that corners are plumb and straight, that surfaces are smooth, sound and uniform, that nails or

screw fasteners are countersunk, and that joints and cracks are filled flush and smooth with adjoining surfaces.

2. Do not begin panel installation until substrate surfaces are in satisfactory condition.

### **3.2 PREPARATION**

- A. Clean substrates to remove substances that could impair bond of adhesive, including oil, grease, dirt, dust or other contamination.
- B. Condition panels by unpacking and placing in installation space no less than 24 hours before installation.
- C. Lay out paneling before beginning installation. Locate panel joints to provide equal panel widths at ends of walls and so that trimmed panels at corners are not less than 12 inches (300 mm) wide.
- D. Ambient Conditions:
  1. Do not begin installation until building is enclosed, permanent heating and cooling equipment is in operation, and residual moisture from plaster, concrete or terrazzo work has dissipated.
  2. During installation, and within 48 hours prior to installation, maintain ambient temperature and relative humidity within limits required by type of panel adhesive used and recommendation of panel adhesive manufacturer.

### **3.3 INSTALLATION**

- A. General: Comply with panel manufacturer's Installation Guide #6876.
- B. Cut and drill panels with carbide tipped saw blades or drill bits, or cut with snips.
- C. Install panels with manufacturer's recommended gap for panel field and corner joints.
  1. Pre-drill fastener holes in panels, 1/8 inch (3.2 mm) greater in diameter than fastener.
  2. Install panels in a full spread of adhesive. For trowel type and application of adhesive, follow adhesive manufacturer's recommendations.
- D. Install trim accessories with adhesive and nails or staples. Do not fasten through panels.
- E. Sealant:
  1. Fill grooves in trim accessories with sealant before installing panels and bed inside corner trim in a bead of sealant.

2. Remove excess sealant and smears as paneling is installed. Clean with solvent recommended by sealant manufacturer and then wipe with clean dry cloths.

### **3.4 CLEANING**

- A. Remove temporary coverings and protection of adjacent work areas.
- B. Repair or replace any installed products that have been damaged.
- C. Clean installed panels in accordance with manufacturer's instructions prior to Owner's acceptance.
- D. Remove and lawfully dispose of construction debris from Project site.

### **3.5 PROTECTION**

- A. Protect installed product and finish surfaces from damage during construction.

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**SECTION 09 91 00  
PAINTING**

**PART 1-GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes, , coatings specified, and striping or markers and identity markings.

**1.2 RELATED WORK**

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 - SPECIAL CONSTRUCTION, Division 14 - CONVEYING EQUIPMENT, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: per drawings
- D. Glazed wall surfacing or tile like coatings: Section 09 96 59, HIGH-BUILD GLAZED COATINGS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
  - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.

2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
  3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
  4. Attach labels to panel stating the following:
    - a. Federal Specification Number or manufacturers name and product number of paints used.
    - b. Product type and color.
    - c. Name of project.
  5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
  2. High temperature aluminum paint.

#### **1.4 DELIVERY AND STORAGE**

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
  2. Product type.
  3. Batch number.
  4. Instructions for use.
  5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

#### **1.5 MOCK-UP PANEL**

- A. Before starting application of water paint mixtures, apply paint as specified to an area, not to exceed 9 m<sup>2</sup> (100 ft<sup>2</sup>), selected by Resident Engineer.
- B. Finish and texture approved by Resident Engineer will be used as a standard of quality for remainder of work.

#### 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
  - ACGIH TLV-BKLT-2008.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
  - ACGIH TLV-DOC-2008.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
  - A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
  - D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
  - A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
  - A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
  - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
  - No. 1-07.....Aluminum Paint (AP)
  - No. 18-07.....Organic Zinc Rich Primer
  - No. 22-07.....Aluminum Paint, High Heat (up to 590° - 1100F) (HR)
  - No. 26-07.....Cementitious Galvanized Metal Primer
  - No. 31-07.....Polyurethane, Moisture Cured, Clear Gloss (PV)
  - No. 43-07.....Interior Satin Latex, MPI Gloss Level 4
  - No. 44-07.....Interior Low Sheen Latex, MPI Gloss Level 2
  - No. 45-07.....Interior Primer Sealer
  - No. 47-07.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
  - No. 49-07.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
  - No. 50-07.....Interior Latex Primer Sealer
  - No. 53-07.....Interior Latex, Flat, MPI Gloss Level 1 (LE)



- No. 54-07.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
- No. 95-07.....Fast Drying Metal Primer
- No. 98-07.....High Build Epoxy Coating
- No. 101-07.....Epoxy Anti-Corrosive Metal Primer
- No. 108-07.....High Build Epoxy Coating, Low Gloss (EC)
- No. 135-07.....Non-Cementitious Galvanized Primer
- H. Steel Structures Painting Council (SSPC):
  - SSPC SP 1-04 (R2004)....Solvent Cleaning
  - SSPC SP 2-04 (R2004)....Hand Tool Cleaning
  - SSPC SP 3-04 (R2004)....Power Tool Cleaning

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.
- B. Plastic Tape:
  - 1. Pigmented vinyl plastic film in colors as specified on drawings.
  - 2. Pressure sensitive adhesive back.
  - 3. Widths as shown.
- C. Identity markers options:
  - 1. Pressure sensitive vinyl markers.
  - 2. Snap-on coil plastic markers.
- D. Aluminum Paint (AP): MPI 1.
- E. Exterior Alkyd, Flat (EO): MPI 8.
- F. Exterior Latex, Flat (AE): MPI 10.
- G. Cementitious Galvanized Metal Primer: MPI 26.
- H. Interior Satin Latex: MPI 43.
- I. Interior Low Sheen Latex: MPI 44.
- J. Interior Primer Sealer: MPI 45.
- K. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- L. Interior Latex Primer Sealer: MPI 50.
- M. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- N. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- O. Fast Drying Metal Primer: MPI 95.
- P. High Build Epoxy Coating: MPI 98.
- Q. Epoxy Anti-Corrosive Metal Primer: MPI 101.
- R. Waterborne Galvanized Primer: MPI 134.
- S. Non-Cementitious Galvanized Primer: MPI 135.

**2.2 PAINT PROPERTIES**

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

**2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE**

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
  - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
  - 2. Lead-Base Paint:
    - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
    - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
    - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
  - 3. Asbestos: Materials shall not contain asbestos.
  - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
  - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
  - 6. Use high performance acrylic paints in place of alkyd paints, where possible.
  - 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

**PART 3 - EXECUTION****3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
  - a. Less than 3 degrees C (5 degrees F) above dew point.
  - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
  - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
  - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.

### 3.2 SURFACE PREPARATION

A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

B. General:

1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
3. See other sections of specifications for specified surface conditions and prime coat.
4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

## C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
  - a. This includes flat head countersunk screws used for permanent anchors.
  - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

## D. Zinc-Coated (Galvanized) Metal, Aluminum, Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

## E. Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar. Do not fill weep holes. Finish to match adjacent surfaces.

5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

F. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

### 3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

### 3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.

- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
  - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
  - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### 3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Metals except boilers, incinerator stacks, and engine exhaust pipes:
  - 1. Steel and iron: MPI 95 (Fast Drying Metal Primer) . Use MPI 101 (Cold Curing Epoxy Primer) where finish is specified.
  - 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) .
  - 3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
  - 7. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
  - 8. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).
- F. Gypsum Board:
  - 1. Surfaces scheduled to have MPI 53 (Interior Latex, Flat), or MPI Gloss Level 1 LE or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 per Finish Schedule on Drawings.
  - 2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) in shower and bathrooms.

G. Cement Plaster or stucco (Interior Surfaces of Ceilings and Walls):

1. MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) or MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) as specified on Drawings. Use two coats where substrate has aged less than six months.

H. Concrete Floors: MPI 60 (Interior/ Exterior Latex Porch & Floor Paint, Low Gloss).

### 3.6 EXTERIOR FINISHES

A. Apply following finish coats where specified on drawings.

B. Steel and Ferrous Metal:

1. Two coats of MPI 8 (Exterior Alkyd, Flat (EO)) or MPI 9 (Exterior Alkyd Enamel (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
2. One coat of MPI 22 (High Heat Resistant Coating (HR)) on surfaces over 94 degrees K (200 degrees F) and on surfaces of boiler stacks.

### 3.7 INTERIOR FINISHES

A. Apply following finish coats over prime coats in spaces or on surfaces specified on drawings.

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
  - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
  - b. Two coats of MPI 48 (Interior Alkyd Gloss (AK)).
  - c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.

C. Gypsum Board:

1. One coat of MPI 45 (Interior Primer Sealer) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)) as specified on drawings.

D. Masonry and Concrete Walls:

1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two coats MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).

E. Cement Board: One coat of MPI 114 (Interior Latex, Gloss (LE) and (LG)).

F. Concrete Floors: One coat of MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss (FE)).

G. Miscellaneous:

1. Apply where specified on drawings.
2. MPI 1 (Aluminum Paint): Two coats of aluminum paint.

H. Interstitial floor markings: One coat MPI 27 (Exterior/ Interior Alkyd Floor Enamel, Gloss (FE)) or MPI 59 ((Interior/ Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)) or MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss) .

### **3.8 REFINISHING EXISTING PAINTED SURFACES**

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Sand or dull glossy surfaces prior to painting.
- H. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

### **3.9 PAINT COLOR**

- A. Color and gloss of finish coats is specified on drawings.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  1. Color of priming coat: Lighter than body coat.
  2. Color of body coat: Lighter than finish coat.
  3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
  1. Paint to match color of casework where casework has a paint finish.
  2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

### **3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE**

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish



coats to materials and equipment if not factory finished in space scheduled to be finished.

- B. In spaces not scheduled to be finish painted, paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
  - 1. Paint items having no color to match surrounding surfaces.
  - 2. Paint colors as specified on drawings except for following:
    - a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
    - b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
    - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
    - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
    - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.

- f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
  - 1. Exterior Locations:
    - a. Apply two coats of MPI 8 (Exterior Alkyd, Flat (EO)) or MPI 94 (Exterior Alkyd, Semi-gloss (EO)) or MPI 9 (Exterior Alkyd Enamel (EO)) to the following ferrous metal items:  
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
    - b. Apply two coats of MPI 10 (Exterior Latex, Flat (AE)) or MPI 11 (Exterior Latex, Semi Gloss (AE)) or MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) to the following metal items:  
Galvanized and zinc-copper alloy metal.
  - 2. Interior Locations:
    - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
      - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
      - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
      - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
  - 3. Other exposed locations:
    - a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
    - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)) or MPI 11 (Exterior Latex Semi-Gloss (AE)) or MPI 119 (Exterior Latex, High Gloss (acrylic)(AE)) .

### **3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING**

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
  - 1. Painting and finishing of new work including colors and gloss of finish selected is specified in Finish Schedule.

2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
  3. Painting of ferrous metal and galvanized metal.
  4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space except shingles.
  5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
1. Prefinished items:
    - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
    - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
  2. Finished surfaces:
    - a. Hardware except ferrous metal.
    - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
    - c. Signs, fixtures, and other similar items integrally finished.
  3. Concealed surfaces:
    - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
    - b. Inside walls or other spaces behind access doors or panels.
    - c. Surfaces concealed behind permanently installed casework and equipment.
  4. Moving and operating parts:
    - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
    - b. Tracks for overhead or coiling doors, shutters, and grilles.
  5. Labels:
    - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
    - b. Identification plates, instruction plates, performance rating, and nomenclature.
  6. Galvanized metal:
    - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
    - b. Gas Storage Racks.
    - c. Except where specifically specified to be painted.

7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.

### 3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
  1. Legend may be identified using 2.1 G options or by stencil applications.
  2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
  3. Locate Legends clearly visible from operating position.
  4. Use arrow to indicate direction of flow.
  5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
    - a. High Pressure - 414 kPa (60 psig) and above.
    - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
    - c. Low Pressure - 103 kPa (14 psig) and below.
    - d. Add Fuel oil grade numbers.
  6. Legend name in full or in abbreviated form as follows:

	COLOR OF	COLOR OF	COLOR OF	LEGEND
PIPING	EXPOSED PIPING	BACKGROUND	LETTERS	ABBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret

Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
_____*				
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Green	White	Fuel Oil-Grade ____*
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Vent				
Atmospheric Vent		Green	White	ATV
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

**B. Fire and Smoke Partitions:**

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

**C. Identify columns in pipe basements and interstitial space:**

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
  - a. Use black on concrete columns.
  - b. Use white or contrasting color on steel columns.

**3.14 PROTECTION CLEAN UP, AND TOUCH-UP**

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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**SECTION 10 11 13  
MARKERBOARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies markerboards and related items.
- B. Boards may be either factory or field assembled.
- C. Where shown, assemble markerboards with tackboards into a single unit.

**1.2 RELATED WORK**

Color of aluminum anodic coating markerboard writing surface: White.

**1.3 QUALITY ASSURANCE**

Boards shall be the products of one manufacturer.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.
- C. Manufacturer's Literature and Data:
  - 1. Markerboard
- D. Samples:
  - 1. Markerboard writing surface, 300 by 300 mm (six by six inches), each color, mounted on backing.
  - 2. Integrally colored anodized aluminum, 300 mm (six inch) length.
  - 3. Each accessory (after approval, may be used in the work).

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
  - AMP 501.....Finishes for Aluminum
- C. American National Standards (ANSI):
  - Z97.1-04.....Safety Glazing Materials Used in Buildings -  
Safety Performance Specifications and Methods of  
Test
- D. American Society for Testing and Materials (ASTM):
  - B221/B221M-06.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire, Shapes and Tubes
  - C1036-06.....Flat Glass



C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass

F104-03.....Nonmetallic Gasket Materials

## **PART 2 - PRODUCTS**

### **2.1 MARKERBOARD**

Markerboards shall consist of a writing surface, snap on aluminum frame, marker trough, mullions, display rail and accessories, grounds and other items specified and shown.

### **2.2 FABRICATION**

#### **A. Materials:**

1. Aluminum, extruded: ASTM B221.
2. Backing: Hardboard, AHBA A135.4 or particleboard, CPA A208.1.

#### **B. Components:**

1. Writing Surface: Factory assembly consisting of face sheet of 24 gauge sheet steel with porcelain enamel board texture finish conforming to PEI S-100, laminated to a hardboard or particleboard backing, 9 mm to 13 mm (3/8 to 1/2-inch) thick, and a 0.13 mm (0.005-inch) thick aluminum foil back sheet laminated to back-face.
2. Frames (Trim): Extruded aluminum, 1.5 mm (0.060-inch) thick, snap-on type, approximate face width 44 mm (1-3/4 inch), depth and configuration as required to return to wall and engage clips.
3. Trough: Extruded aluminum, 2.34 mm (0.092-inch) thick, not less than 75 mm (3-inch) projection from writing surface with grooved top surface, closed ends and return to wall surface at underside. Design to be snap-on type with concealed fasteners.
4. Accessories: Fabricate from aluminum with holders from spring steel. Design to suit display rail. Furnish accessories as follows:
5. Mullions: Snap-on type, same material and face width as frames, designed to finish flush with frame.
6. Grounds: Continuous zinc-coated (galvanized) steel or extruded aluminum members designed to support the board writing surface and clips for snap-on frames, map rail and marker tray.
7. Clips: Manufacturer's standard as required to support frame, mullions, display rail, and trough.

#### **C. Boards 3660 mm (12 feet) or less in length shall be in one piece. Larger units shall have one joint at center. Joints shall have metal spline, with faces in same plane and edges shall touch along entire length.**

#### **D. Finish exposed aluminum surfaces as follows:**

1. AA 45 chemically etched medium matte, with clear anodic coating Class II Architectural, 0.4 mils thick (AA-M12C22A32).

**PART 3 - EXECUTION****3.1 INSTALLATION, GENERAL**

- A. Install units in accordance with the manufacturer's installation instructions, use concealed fasteners.
- B. Inspect surfaces and related construction to receive units. Partitions shall have reinforcing to receive fasteners. Verify type and placement of reinforcement.
- C. Do not proceed with the installation until reinforcement is in place and surfaces are flat.
- D. Assemble units as specified by the manufacturer.

**3.2 INSTALLATION OF MARKERBOARD**

- A. Mount board with adhesive and blocking pads spaced 16 inches on center each way.
- B. Grounds designed to receive clips for snap-on trim shall be continuous and be secured 300 mm (12 inches) on center. Space clips 300 mm (12 inches) on center.
- C. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

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**SECTION 10 11 23  
TACKBOARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies tackboards (bulletin boards)  
and glass door bulletin boards and related items.
- B. Boards may be either factory or field assembled.
- C. Where shown, assemble both markerboards and tackboards into a single unit.

**1.2 RELATED WORK**

Section 10 11 13 Markerboards.

**1.3 QUALITY ASSURANCE**

Boards shall be the products of one manufacturer.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.
- C. Manufacturer's Literature and Data:
  - 1. Bulletin board.
  - 2. Glass door bulletin board.
- D. Samples:
  - 1. Tackboard, 300 by 300 mm (six by six inches), each color, mounted on backing.
  - 2. Integrally colored anodized aluminum, 300 mm (six inch) length.
  - 3. Cork filled map rail, 300 mm (six inch) length.
  - 4. Each accessory (after approval, may be used in the work).

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
  - AMP 501.....Finishes for Aluminum
- C. American National Standards (ANSI):
  - Z97.1-04.....Safety Glazing Materials Used in Buildings -  
Safety Performance Specifications and Methods of  
Test

## D. American Society for Testing and Materials (ASTM):

B221/B221M-06.....Aluminum and Aluminum Alloy Extruded Bars, Rods,  
Wire, Shapes and Tubes

C1036-06.....Flat Glass

C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass

F104-03.....Nonmetallic Gasket Materials

## E. Composite Panel Association (CPA):

A208.1-06.....Particleboard

A135.4-04.....Basic Hardboard

**PART 2 - PRODUCTS****2.1 BULLETIN BOARD**

Bulletin board shall consist of a tackboard, snap on aluminum frame,  
grounds and other items specified and shown.

**2.2 GLASS DOOR BULLETIN BOARD**

Glass door bulletin board shall consist of a tackboard, aluminum tubular  
frame, sliding aluminum framed glazed doors and other items specified  
and shown.

**2.3 FABRICATION**

## A. Materials:

1. Aluminum, extruded: ASTM B221.
2. Cork: ASTM F104, Type II, mildew resistant, Class 2.
3. Backing: Hardboard, AHBA A135.4 or particleboard, CPA A208.1.

## B. Components:

1. Tackboard: Cork face, 6 mm (1/4-inch) thick factory laminated to a hardboard or particleboard backing of thickness required so that the face of the cork will be in the same plane as the face of the marker board writing surface, 6 mm to 9 mm (1/4 to 3/8-inch) thick.
2. Frames (Trim): Extruded aluminum, 1.5 mm (0.060-inch) thick, snap-on type, approximate face width 44 mm (1-3/4 inch), depth and configuration as required to return to wall and engage clips.
3. Display Rail: Snap-on type, same materials as frames, approximate face width one inch with 6 mm (1/4-inch) thick cork insert.
4. Mullions: Snap-on type, same material and face width as frames, designed to finish flush with frame.
5. Grounds: Continuous zinc-coated (galvanized) steel or extruded aluminum members designed to support the tackboard and clips for snap-on frames, and map rail.

6. Clips: Manufacturer's standard as required to support frame, mullions, and display rail,
  7. Tubular Frame (For glass door bulletin board): Extruded aluminum, 2.34 mm (0.092 inches) thick; tubular or open back in section, with flanges for concealed attachment, designed to support door hardware and tackboard.
- C. Bulletin boards 3660 mm (12 feet) or less in length shall be in one piece. Larger units shall have one joint at center. Joints shall have metal spline, with faces in same plane and edges shall touch along entire length.
- D. Finish exposed aluminum surfaces as follows:
1. AA 45 chemically etched medium matte, with clear anodic coating Class II Architectural, 0.4 mils thick (AA-M12C22A32).
  2. AA 45 chemically etched medium matte, with integrally colored anodic coating, Class II Architectural, 0.4 mils thick (AA-M12C22A32, of color to match approved sample).

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION, GENERAL**

- A. Install units in accordance with the manufacturer's installation instructions, use concealed fasteners.
- B. Inspect surfaces and related construction to receive units. Partitions shall have reinforcing to receive fasteners. Verify type and placement of reinforcement.
- C. Do not proceed with the installation until reinforcement is in place and surfaces are flat.
- D. Assemble units as specified by the manufacturer.

#### **3.2 INSTALLATION OF BULLETIN BOARD:**

- A. (Except glass door bulletin boards):
  1. Mount bulletin boards with adhesive and blocking pads spaced 16 inches on center each way.
  2. Grounds designed to receive clips for snap-on trim shall be continuous and be secured 300 mm (12 inches) on center. Space clips 300 mm (12 inches) on center.
  3. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

#### **3.3 INSTALLATION OF GLASS DOOR BULLETIN BOARDS**

- A. Glass door bulletin board units shall be factory assembled, except tackboard may be either field mounted or shop mounted on frame.
- B. Mounting bolts or screws shall be oval head of stainless steel or chromium plated steel or brass. Space fasteners 500 mm (20 inches) on

center, except not less than three fasteners each side, top and bottom.  
Heads of fasteners shall not show on the frame face.

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**SECTION 10 21 13  
TOILET COMPARTMENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies metal toilet partitions, and urinal screens.

**1.2 RELATED WORK**

- A. Overhead structural steel supports for ceiling hung pilasters: Section 05 50 00, METAL FABRICATIONS.
- B. Color of baked enamel finish: as specified on drawings.
- C. Grab bars and toilet tissue holders: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Prime coat of paint on 150 mm (six-inch) square of metal panel with baked enamel finish coat over half of panel.
- C. Manufacturer's Literature and Data: Specified items indicating all hardware and fittings, material, finish, and latching.
- D. Shop Drawings: Construction details at 1/2 scale, showing installation details, anchoring and leveling devices.
- E. Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):  
FF-B-575C.....Bolt, Hexagon and Square
- C. Code of Federal Regulations (CFR):  
40 CFR 247.....Comprehensive Procurement Guidelines for  
Products Containing Recovered Materials
- D. Commercial Item Descriptions (CID):  
A-A-1925.....Shield, Expansion (Nail Anchors)  
A-A-60003.....Partitions, Toilet, Complete



**PART 2 - PRODUCTS****2.1 FABRICATION**

- A. Fabricate to dimensions shown or specified.
- B. Toilet Enclosures:
  - 1. Type 1, S A (Floor supported).
  - 2. Reinforce panels shown to receive toilet tissue holders or grab bars.
  - 3. Upper pivots and lower hinges adjustable to hold doors open 30 degrees.
  - 4. Latching devices and hinges for handicap compartments shall comply with ADA requirements.
  - 5. Keeper:
    - a. U-slot to engage bar of throw latch.
    - b. Combined with rubber bumper stop.
  - 6. Wheelchair Toilets:
    - a. Upper pivots and lower hinges to hold out swinging doors in closed position.
    - b. Provide U-type doors pulls, approximately 100 mm (four inches) long on pull side.
  - 7. Finish:
    - a. Finish 1 (baked enamel) on steel doors, pilasters, and enclosure panels except those adjacent to urinals and as specified.
- C. Urinal Screens:
  - 1. Type III, Style D (wall hung), finish 3.
    - a. With integral flanges and continuous, full height wall anchor plate.
    - b. Option: Full height U-Type bracket.
    - c. Wall anchor plate drilled for 4 anchors on both sides of screen.
  - 2. Screen 600 mm (24 inches) wide and 1060 mm (42 inches high).

**2.2 FASTENERS**

- A. Partition Fasteners: CID A-A-60003.
- B. Use expansion bolts, CID A-A-60003, for anchoring to solid masonry or concrete.
- C. Use toggle bolts, CID A-A-60003, for anchoring to hollow masonry or stud framed walls.
- D. Use steel bolts FS-B-575, for anchoring pilasters to overhead steel supports.

**PART 3 - EXECUTION****3.1 INSTALLATION****A. General:**

1. Install in rigid manner, straight, plumb and with all horizontal lines level.
2. Conceal evidence of drilling, cutting and fitting in finish work.
3. Use hex-bolts for through-bolting.
4. Adjust hardware and leave in freely working order.
5. Clean finished surfaces and leave free of imperfections.

**B. Panels and Pilasters:**

1. Support panels, except urinal screens, and pilaster abutting building walls near top and bottom by stirrup supports secured to partitions with through-bolts.
2. Secure stirrups to walls with two suitable anchoring devices for each stirrup.
3. Secure panels to faces of pilaster near top and bottom with stirrup supports, through-bolted to panels and machine screwed to each pilaster.
4. Secure edges of panels to edges of pilasters near top and bottom with "U" shaped brackets.

**C. Urinal Screens:**

1. Anchor urinal screen flange to walls with minimum of four bolts both side of panel.
2. Space anchors at top and bottom and equally in between.

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**SECTION 10 21 23  
CUBICLE CURTAIN TRACKS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies cubicle curtain track (C.C.T.)

**1.2 RELATED WORK**

Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
  - One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
  - One clip anchor for fastening track to grid system of acoustical ceilings. One curtain carrier.
- C. Shop Drawings: Showing layout of tracks and method of anchorage.
- D. Manufacturer's Literature and Data:
  - Cubicle curtain track.

**1.4 DELIVERY, STORAGE AND HANDLING**

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
- B. Store in dry and protected location. Store so as to not bend or warp the tracks.
- C. Do not open packages until contents are needed for installation, unless verification inspection is required.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
  - B456-03.....Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual

**PART 2 - PRODUCTS****2.1 CUBICLE CURTAIN TRACKS****A. Surface mounted:**

1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.
2. Tubular Track (Suspended Type): Seamless drawn aluminum tubing, ASTM B221, alloy 6061 temper T6, 25 mm (one inch) outside diameter, not less than 1.5 mm (0.060 inch) wall thickness, slotted for interior carriers.

**B. Curtain Carriers:** Nylon or delrin carriers, with either nylon or delrin wheels on metal, delrin, or nylon axles. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers may have moulded on delrin hooks. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.**C. End Stop Connectors, Ceiling Flanges and Other Accessories:** Fabricate from the same material with the same finish as the tracks or from nylon.**D. Hangers and Fittings:** Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.**E. At end of each section of track, make provision for insertion and removal of carriers.** Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.**2.2 FASTENERS****A. Exposed Fasteners, Screws and Bolts:** Stainless steel or chromium/nickel plated brass.**B. Concealed Fasteners, Screws and Bolts:** Hot-dip galvanized (except in high moisture areas use stainless steel).**C. Metal Clips:** Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.**2.4 FINISHES****A. Aluminum:** Finish numbers for aluminum specified are in accordance with The Aluminum Association's Designation System. AA-C22A31 finish .

- B. Chrome/Nickel Plating: Satin or polished finish as specified, ASTM B546, minimum thickness of chromium plate as follows:
1. 0.2 mil on copper alloys.
  2. 0.4 mil on steel.

## **2.5 FABRICATION**

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.
- E. Install suspended track seven feet, three inches above the finished floor, with hangers spaced no more than four feet on center. At ceiling line, provide flange fittings secured to hangers with set screws. Secure track to walls with flanged fittings and to hangers with special fittings.
- F. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.
- G. Remove damaged or defective components and replace with new components or repair to the original condition.

### **3.2 ACCEPTANCE**

- A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.
- B. Carrier units shall operate smoothly and easily over the full range of travel.

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**SECTION 10 26 00**  
**WALL AND DOOR PROTECTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies corner guard protectors.

**1.2 RELATED WORK**

- A. Structural steel corner guards: Section 05 50 00, METAL FABRICATIONS.
- B. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Corner Guards.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
  - E84-07.....Surface Burning Characteristics of Building Materials
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500 Series.....Metal Finishes Manual
- D. National Fire Protection Association (NFPA):
  - 80-06.....Standard for Fire Doors and Windows
- E. Underwriters Laboratories Inc. (UL):
  - Annual Issue.....Building Materials Directory

**PART 2 - PRODUCTS****2.1 MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302B.
- B. Resilient Material:
  - 1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
    - a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
    - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
    - c. Rated self extinguishing when tested in accordance with ASTM D635.
    - d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
    - e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.
    - f. Same finish on exposed surfaces.

**2.2 CORNER GUARDS**

- A. Stainless Steel Corner Guards: Fabricate of 1.6 mm (0.0625-inch) thick stainless steel. Form guards of dimensions and to contour shown.
- B. Resilient, Shock-Absorbing Corner Guards: Surface mounted type of 30 mm (1-1/4 inch radius) formed to profile shown.
  - 1. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
  - 2. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.
  - 3. Flush mounted corner guards installed on any fire rated wall shall maintain the fire rating of the wall. Provide fire test of proposed corner guard system to verify compliance.
    - a. Where insulating materials are an integral part of the corner guard system, the insulating materials shall be provided by the manufacturer of the corner guard system.
    - b. All exposed metal in fire rated assemblies shall have a paintable finish.



**2.3 FASTENERS AND ANCHORS**

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

**2.4 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Stainless Steel: NAAMM finish Number 4.
- C. Resilient Material: Embossed texture and color in accordance with SAE J 1545

**PART 3 - INSTALLATION****3.1 STAINLESS STEEL CORNER GUARDS**

- A. Mount guards on external corners of interior walls, partitions and columns as shown.
- B. Where corner guards are installed on walls, partitions or columns finished with plaster or ceramic tile, anchor corner guards as shown on drawings. Provide continuous 16 gage perforated, galvanized Z-shape steel anchors welded to back edges of corner guards and wired to metal studs expansion bolted to concrete or masonry with four 9.5 mm (3/8-inch) diameter bolts, spaced 400 mm (16 inches) on centers. Coat back surfaces of corner guards, where shown, with a non-flammable, sound deadening material. Corner guards shall overlap finish plaster surfaces.
  - 1. Where corner guards are installed on gypsum board, clean surface and anchor guards with a neoprene solvent-type contact adhesive specifically manufactured for use on gypsum board construction. Remove excess adhesive from around edge of guard and allow to cure undisturbed for 24 hours.

**3.2 RESILIENT CORNER GUARDS**

Install corner guards on walls in accordance with manufacturer's instructions.

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**SECTION 10 28 00  
TOILET AND BATH ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies manufactured items usually used in toilets, baths, and at sinks in related spaces.
- B. Items Specified:
  - 1. Paper towel dispenser.
  - 2. Combination paper towel dispenser and disposal unit.
  - 3. Waste receptacles.
  - 4. Toilet tissue dispenser.
  - 5. Grab Bars.
  - 6. Shower curtain rods.
  - 7. Clothes hooks, robe or coat.
  - 8. Towel bars.
  - 9. Metal framed mirror.
  - 10. Soap dishes.
- C. This section also specifies custom fabricated items used in toilets and related spaces.

**1.2 RELATED WORK**

Shower curtain break away pendant chain hooks: Section 10 21 23,  
CUBICLE CURTAIN TRACKS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
  - 1. Each product specified.
  - 2. Paper towel dispenser and combination dispenser and disposal units.
  - 3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
  - 4. Shower Curtain rods, showing required length for each location.
  - 5. Grab bars, showing design and each different type of anchorage.
- C. Samples:
  - 1. One of each type of accessory specified.
  - 2. After approval, samples may be used in the work.
- D. Manufacturer's Literature and Data:
  - 1. All accessories specified.
  - 2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.

3. Show working operations of spindle for toilet tissue dispensers.

E. Manufacturer's Certificates:

1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, PhisoHex and solutions containing hexachlorophene.

2. Anodized finish as specified.

**1.4 QUALITY ASSURANCE**

A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

B. Each accessory type shall be the same and be made by the same manufacturer.

C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.

D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

**1.5 PACKAGING AND DELIVERY**

A. Pack accessories individually to protect finish.

B. Deliver accessories to the project only when installation work in rooms is ready to receive them.

C. Deliver inserts and rough-in frames to site at appropriate time for building-in.

D. Deliver products to site in sealed packages or containers; labeled for identification with manufacturer's name, brand, and contents.

**1.6 STORAGE**

A. Store products in weathertight and dry storage facility.

B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

**1.7 APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet and Strip.

A176-99(R2004).....Stainless and Heat-Resisting Chromium Steel  
Plate, Sheet, and Strip

- A269-07.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
- A312/A312M-06.....Seamless and Welded Austenitic Stainless Steel  
Pipes
- A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-  
Iron Alloy-Coated (Galvannealed) by the Hot-Dip  
Process
- B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,  
Wire, Shapes, and Tubes
- B456-03.....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
- C1036-06.....Flat Glass
- C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass
- D635-06.....Rate of Burning and/or Extent and Time of  
Burning of Self Supporting Plastics in a  
Horizontal Position
- F446-85 (R2004).....Consumer Safety Specification for Grab Bars and  
Accessories Installed in the Bathing Area.
- A269-07.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
- C. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual  
AMP 500-505-88.....Metal Finishes Manual and Finishes for Stainless  
Steel
- D. American Welding Society (AWS):  
D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless  
Steel Piping and Tubing
- E. Federal Specifications (Fed. Specs.):  
A-A-3002.....Mirrors, Glass  
FF-S-107C (2).....Screw, Tapping and Drive  
FF-S-107C.....Screw, Tapping and Drive.  
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail  
Specification

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.
- B. Stainless Steel:
  - 1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176  
where Type 430 is specified, 0.0299-inch thick unless otherwise  
specified.

- 2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
- C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
- E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.
- F. Glass:
  - 1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors.
  - 3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Bed Room Areas where mirrors are specified).
- G. Vinyl Covering: ASTM D3690, Vinyl coated fabric, Class A.
- H. Plywood: PS1, Grade CD.

## **2.2 FASTENERS**

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
  - 1. ASME B18.6.4.
  - 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

## **2.3 FINISH**

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
  - 1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick.
  - 2.
- C. AA-M32 Mechanical finish, medium satin.
  - 1. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
  - 2. Stainless Steel: NAAMM AMP 503, finish number 4.
  - 3. Ferrous Metal:
    - a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.
    - b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.

**2.4 FABRICATION - GENERAL**

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements as required.
- K. Round and deburr edges of sheets to remove sharp edges.

**2.5 PAPER TOWEL DISPENSERS**

- A. Semi Recessed (Bed Rooms/Sleep Lab Studies Only) or Surface mounted type (all other areas) with sloping top.
- B. Dispensing capacity for 300 sheets of single fold paper toweling.
- C. Fabricate of stainless steel, satin finish.
- D. Provide door with continuous hinge at bottom, and either spring tension cam lock or tumbler lock, keyed alike, at top and a refill sight slot in front.

**2.6 TOILET TISSUE DISPENSERS**

- A. Double roll surface mounted type.
- B. Mount on continuous backplate.
- C. Removable spindle ABS plastic or chrome plated plastic.
- D. Wood rollers are not acceptable.
- E. Safety type shall be used in all Bed Rooms.

**2.7 GRAB BARS, NON BARIATRIC**

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of either stainless steel, except use only one type throughout the project:
  - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Concealed mount, except grab bars mounted at floor, swing up and on metal toilet, shower, partitions.

**D. Bars:**

1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
  - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
  - b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.
2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
3. Continuous weld intermediate support to the grab bar.

**E. Flange for Concealed Mounting:**

1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.

**F. Flange for Exposed Mounting:**

1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
3. Where mounted on metal toilet, dressing, shower, partitions, provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.
4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.

G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.

**H. Back Plates:**

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
3. Furnish spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on metal partitions.

**2.8 GRAB BARS, BARIATRIC. LEVEL 2 SLEEP STUDY ROOMS AND CORRIDOR**

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of stainless steel, except use only one type throughout the project:

1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Concealed mount, except grab bars mounted at floor, swing up and on metal toilet, shower, partitions.
- D. Bars:
  1. Fabricate from 1-1/4 inch outside diameter tubing.
    - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
    - b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.
  2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
  3. Continuous weld intermediate support to the grab bar.
- E. Flange for Concealed Mounting:
  1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
  2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.
- F. Flange for Exposed Mounting:
  1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
  2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
  3. Where mounted on metal toilet, dressing, shower, partitions, provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.
  4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.
- G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.
- H. Back Plates:
  1. Minimum 2.65 mm (0.1046 inch) thick metal.
  2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
  3. Furnish spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on metal partitions.



**2.9 SHOWER CURTAIN RODS, IF REQUIRED**

- A. Stainless steel tubing, ASTM A569, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1 1/4 inch) outside diameter.
- B. Flanges, stainless steel rings, 66 mm (2 5/8 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide a set screw within the curvature of each flange for securing the rod.
- C. Intermediate support for rods over 1800 mm (six feet) long. Provide adjustable ceiling flanges with set screws, tubular hangers and stirrups.
- D. Shower curtain rods in Bed Rooms in Mental Health Care Units:
  - 1. Chrome plated plastic rods capable of supporting 22.6 Kg (50 pounds) before pulling free of wall flanges.

**2.10 CLOTHES HOOKS-TOWEL, ROBE OR COAT**

- A. Public/Staff Areas / Sleep Lab Toilet Areas
  - 1. Fabricate hook units, stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.
  - 2. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

**2.11 TOWEL BARS / RACKS**

- A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.
- B. Stainless steel
- C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.
- D. Finish of brackets or supports same as bar.

**2.12 METAL FRAMED MIRRORS**

- A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 302 or 304.
- B. Mirror Glass:
  - 1. Minimum 6 mm (1/4 inch) thick.
  - 2. Set mirror in a protective vinyl glazing tape.
- C. Frames:
  - 1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
  - 2. Use 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel.
  - 3. Filler:
    - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.

- b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.

D. Back Plate:

- 1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
- 2. Use set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:

- 1. Designed to support mirror tight to wall.
- 2. Designed to retain mirror with concealed set screw fastenings.

### **2.13 SOAP DISHES**

A. Fed. Spec. WW-P-541/8B, Type VI, Holder.

B. Class 2, Recessed:

- 1. One piece seamless shell and flange with provisions for concealed fasteners.
- 2. Fabricate from 0.8 mm (0.0329 inch) thick stainless steel.
- 3. Form surface of soap tray with raised ridges or patterned dimples to provide gripping surface for soap bar, or provide flush soap tray with a retaining lip. Plastic soap trays or tray inserts are not acceptable.

## **PART 3 - EXECUTION**

### **3.1 PREPARATION**

- A. Before starting work notify Resident Engineer in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the Resident Engineer the exact location of accessories.

### **3.2 INSTALLATION**

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.

- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

### **3.3 CLEANING**

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

- - - E N D - - -

**SECTION 10 44 13  
FIRE EXTINGUISHER CABINETS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

This section covers recessed fire extinguisher cabinets.

**1.2 RELATED WORK**

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

**1.4 APPLICATION PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):  
D4802-02.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

**PART 2 - PRODUCTS****2.1 FIRE EXTINGUISHER CABINET**

Recessed type with flat trim of size and design shown.

**2.2 FABRICATION**

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
  - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
  - 2. Design doors to open 180 degrees.
  - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

**2.3 FINISH**

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

**PART 3 - EXECUTION**

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
  - B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.
- - - E N D - - -

**SECTION 12 32 00  
MANUFACTURED WOOD CASEWORK**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies plastic laminate casework as detailed on the drawings, including related components and accessories required to form integral units. Wood casework items shown on the drawings, but not specified below shall be included as part of the work under this section, and applicable portions of the specification shall apply to these items. Each like item of casework shall be of the same design and by one manufacturer.
- B. Where shown, provide plastic laminate casework items as identified on drawings

**1.2 RELATED WORK**

- A. Custom Casework: Section 06 20 00, FINISH CARPENTRY.
- B. Lavatories and Plumbing in Casework: Section 22 40 00, PLUMBING FIXTURES.

**1.3 MANUFACTURER'S QUALIFICATIONS**

The fabrication of casework shall be by a manufacturer who produces casework similar to the casework specified and shown.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Sinks, trim and fittings.  
Locks for doors and drawers  
Adhesive cements
- C. Samples:  
Counter top, plastic laminate, 150 mm (six inch) square
- D. Shop Drawings (1/2 full size):
1. All casework, showing details of construction, including materials, hardware and accessories.
  2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.
  3. Fastenings and method of installation.
- E. Mock-Up: Where required for special casework and where four or more similar units are involved, submit a mock-up of a typical unit for approval by resident engineer.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99 (R2004).....Stainless and Heat-Resisting chromium-Nickel Steel Plate, Sheet and Strip
  - A1008-07.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
  - C1036-06.....Flat Glass
- C. Composite Panel Association (CPA):
  - A208.1-99.....Particleboard
- D. U.S. Department of Commerce Product Standards (Prod. Std):
  - PS1-95.....Construction And Industrial Plywood
- E. Hardwood, Plywood and Veneer Association (HPVA):
  - HP.1-04.....Hardwood and Decorative Plywood
- F. Architectural Woodwork Institute (AWI):
  - Architectural Woodwork Quality Standards, Guide Specifications Quality Certification Program - 1999
- G. American Society of Mechanical Engineers (ASME):
  - A112.18.1-05.....Plumbing Fixture Fittings
- H. National Electrical Manufacturers Association (NEMA):
  - LD3-05.....High Pressure Decorative Laminates
  - LD3.1-95.....Performance, Application Fabrication and Installations of High-Pressure Decorative Laminates
- I. Hardwood Plywood and Veneer Association
  - HP-1.....Hardwood and Decorative Plywood

**PART 2 - PRODUCTS****2.1 PLASTIC LAMINATE:**

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA, LD3.1 as a minimum.
  - 1. Plastic laminate clad plywood or particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.
- E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

**2.2 PLYWOOD, SOFTWOOD**

Prod. Std. PS1, five ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven ply for 31 mm (1 1/4 inch) thickness.

**2.3 PARTICLEBOARD**

CPA A208.1, Type 1, Grade 1-M-3.

**2.4 RUBBER OR VINYL BASE**

Straight (for carpet), cove (for resilient floor); 6 inch high, 3 mm (1/8 inch) thick, flexible to conform to irregularities in walls, partitions and floors.

**2.5 PLUMBING FIXTURES**

ASME A112.18.1, except die-cast zinc-alloy material is not acceptable.

**2.6 GLASS: ASTM C1036**

For Doors: Type I, Class 1, Quality q4.

**2.7 SHEET STEEL**

ASTM A1008.

**2.8 STAINLESS STEEL**

ASTM A167, with No. 4 finish.

**2.9 HARDWARE**

- A. Where pin tumbler locks are specified, disc tumbler lock "Duo A", with brass working parts and case, as manufactured by the Illinois Lock Company will be an acceptable substitute. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type service, such as Sleep Lab, Patients, and Administration. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.
- B. Marking of Locks and Keys:
  - 1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
  - 2. The key change number marked on the exposed face of lock, and also stamped on each key.
  - 3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.
- C. Hinged Doors:
  - 1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
  - 2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch)

- diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.
- D. Door Catches:
1. Friction or Magnetic type, fabricated with metal housing.
  2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.
- E. Locks:
1. Cylinder type pin tumbler.
  2. Equip doors and drawers where shown with locks.
- F. Drawer and Door Pulls:
- Doors and drawers shall have flush pulls, fabricated of either chromium plated brass, chromium plated steel, stainless steel, or anodized aluminum.
- G. Drawer Slides:
1. Full extension steel slides with nylon ball-bearing rollers.
  2. Slides shall have positive stop.
  3. Equip drawers with rubber bumpers.
- H. Sliding Doors:
1. Each door shall be supported by two ball bearing bronze or nylon rollers, or sheaves riding on a stainless steel track at top or bottom, and shall be restrained by a nylon or stainless steel guide at the opposite end.
  2. Plastic guides are not acceptable.
  3. Each door shall have rubber silencers set near top and bottom of each jamb.
- I. Shelf Standards (Except For Fixed Shelves):
- Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.
- J. Gate Bolt:
- Surface mounted barrel type with strike.

## 2.10 FABRICATION

- A. Casework shall be of the flush overlay or exposed face frame design per drawings and, except as otherwise specified, be of premium grade construction and of component thickness in conformance with AWI Quality Standards.
- B. Fabricate casework of plastic laminated covered plywood or particleboard as follows:



1. Where shown, doors, drawers, shelves and all semi-concealed surfaces shall be plastic laminated.
  2. Glazed doors shall have 5 mm (3/16 inch) thick glass, set in glazing compound.
  3. Sliding doors shall have stops to prohibit bypass and be removable without use of tools.
- C. Electrical fixtures, receptacles, wiring and junction boxes required for fixtures and receptacles:
1. Factory installed in casework.
  2. For electrical lighting fixtures, see drawings.
  3. For electric receptacles and lighting fixtures installed below or adjacent to wall cabinets or above counter tops, see electrical sections or specifications.
  4. Install wiring in built-in raceways and terminate at junction box mounted on rear of cabinet and counter.
  5. For final hook-up at junction box see electrical sections of specifications.
- D. Base:
1. Provide rubber or vinyl base with close, flush joints; set with adhesive.
  2. Remove adhesive from exposed surfaces.
  3. Install base at floor line after casework has been accurately leveled.
  4. Rub base to glossy finish.
- E. Countertops:
1. Countertops, splashbacks shall be plastic laminate factory glued to either a plywood (PS1), or particleboard (CPA A208.1) core.
  2. Countertops shall be 3/4 inch thick.
  3. Splashbacks shall be finished 19 mm (3/4 inch) thick and be secured to countertops with concealed metal fastenings and with contact surfaces set in waterproof adhesive.
  4. Provide cut-outs for plumbing trim where shown.
  5. Cover exposed edges of countertops, splashbacks with plastic.
- F. Sink bowls:
1. 18 gage stainless steel, of size and design shown.
  2. All interior corners of bowls shall be formed to manufacturer's standard radii.
  3. Sinks shall have rims with flanged edges overlapping tops to provide tight joints.
  4. Secure sink bowls with concealed fastenings.

5. For service lines from service fixtures, see other sections of specifications.
- G. Provide the following plumbing trim and fittings:
1. Faucets: ASME A112.18.1 Type I, compression type, countertop mounted, chromium plated brass, having two valves and with fixed spout in all patient rooms, swing spout as shown, orgooseneck spout as shown, elevated to clear handles in other specified areas.
  2. Fittings shall have an elongated escutcheon for spout and handles, replaceable valve seats and four arm or lever style indexed chromium plated brass or stainless steel handles; handles either with or without hood.
- H. Faucets:
1. ASME A112.18.1 Type I, compression type, splashback mounted, chromium plated brass, having two valves and with fixed spout in all patient rooms, swing spout as shown, or gooseneck spout as indicated on drawings.
  2. Fittings shall have exposed body union inlets and adjustable flanges.
  3. Valves shall have indexed chromium plated brass or stainless steel lever handles and replaceable valves seats; handles either with or without hood.
- I. Drain:
1. Cast or wrought brass or stainless steel with flat strainer.
  2. Surfaces of drains exposed from above shall have a chromium plated finish.
- J. Traps: Cast brass.
- K. Support Members for Tops of Tables:
1. Construct as detailed.
  2. Provide miscellaneous steel members and anchor as shown.
- L. Legs For Counters:
1. Fabricate legs for counters of 1.6 mm (0.0635 inch) thick, 38 mm (1-1/2 inch) square tubular stainless steel where shown.
  2. Secure legs to counter tops and provide legs at bottom with shoes not less than 25 mm (one inch) in height.
  3. Fabricate shoes of either stainless steel, aluminum or chromium plated brass.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Set casework in place; level, plumb and accurately scribe and secure to walls, and/or floors.

- B. The installation shall be complete including all trim and hardware.  
Leave the casework clean and free from defects.

**3.2 FASTENINGS**

- A. Fastenings for securing casework to adjoining construction shall be as detailed on the drawings or approved shop drawings.
- B. See Section 05 50 00, METAL FABRICATIONS for reinforcement of walls and partitions for casework anchorage.

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**SECTION 12 36 00  
COUNTERTOPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
  - 1. Sinks with traps and drains.
  - 2. Mechanical Service fixtures.
  - 3. Electrical Receptacles.

**1.2 RELATED WORK**

- A. DIVISION 22, PLUMBING.
- B. DIVISION 26, ELECTRICAL.

**1.3 SUBMITTALS**

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
  - 1. Show dimensions of section and method of assembly.
  - 2. Show details of construction at 1/2 scale.
- C. Samples:
  - 1. 150 mm (6 inch) square samples each top.
  - 2. Front edge, back splash, end splash and core with surface material and booking.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Hardboard Association (AHA):
  - A135.4-95.....Basic Hardboard
- C. Composite Panel Association (CPA):
  - A208.1-09.....Particleboard
- D. American Society of Mechanical Engineers (ASME):
  - A112.18.1-05.....Plumbing Supply Fittings
  - A112.1.2-04.....Air Gaps in Plumbing System
  - A112.19.3-08 (R2004).....Stainless Steel Plumbing Fixtures (Designed for Residential Use)
- E. American Society for Testing and Materials (ASTM):
  - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
  - A1008-09.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength, Low Alloy

- D256-06.....Pendulum Impact Resistance of Plastic
- D570-98 (R2005).....Water Absorption of Plastics
- D638-08.....Tensile Properties of Plastics
- D785-08.....Rockwell Hardness of Plastics and Electrical  
Insulating Materials
- D790-07.....Flexural Properties of Unreinforced and  
Reinforced Plastics and Electrical Insulating  
Materials
- D4690-99 (2005).....Urea-Formaldehyde Resin Adhesives
- G21-96 (R2002).....Determining Resistance of Synthetic Polymeric  
Materials to Fungi
- F. Federal Specifications (FS):
  - A-A-1936.....Adhesive, Contact, Neoprene Rubber
- G. U.S. Department of Commerce, Product Standards (PS):
  - PS 1-95.....Construction and Industrial Plywood
- H. National Electrical Manufacturers Association (NEMA):
  - LD 3-05.....High Pressure Decorative Laminates
  - LD 3.1-95.....Performance, Application, Fabrication, and  
Installation of High Pressure Decorative  
Laminates

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Plastic Laminate: NEMA LD 3.
  - 1. Concealed backing sheet Type BKL.
  - 2. Decorative surfaces:
    - a. Flat components: Type GP-HGL.
    - b. Post forming: Type PF-HGP.
  - 3. Chemical Resistant Surfaces
    - a. Flat components: Type GP-HGL.
    - b. Post forming: Type PF-HGP.
    - c. Resistance to reagents:
      - 1) Test with five 0.25 mil drops remaining on surface for 16 hours followed by washing off with tap water, then cleaned with liquid soap and water, dried with soft cotton cloth and then cleaned with naphtha.
      - 2) No change in color, surface texture, and original protectability remaining from test results of following reagents:
 

98% Acetic Acid	Butyl Alcohol	Acetone
90% Formic Acid--	Benzine	Chloroform

28% Ammonium Hydroxide	Xylene	Carbon Tetrachloride
Zinc Chloride (Sat.)	Toluene	Cresol
Sodium Carbonate (Sat.)	Gasoline	Ether
Calcium Hypochlorite (Sat.)	Kerosene	Cottonseed Oil
Sodium Chloride (Sat.)	Mineral Oil	40% Formaldehyde
Methyl Alcohol	Ethyl Acetate	Trichlorethylene
Ethyl Alcohol	Amyl Acetate	Monochlorobenzene

- 3) Superficial effects only: Slight color change, spot, or residue only with original protectability remaining from test results of following reagents:

77% Sulfuric Acid	37% Hydrochloric Acid	85% Phenol
33% Sulfuric Acid	20% Nitric Acid	Furfural
85% Phosphoric Acid	30% Nitric Acid	Dioxane

- 4) Minimum height of impact resistance: 300 mm (12 inches).

B. Molded Resin:

1. Non-glare epoxy resin or furan resin compounded and cured for minimum physical properties specified:

Flexural strength	70 MPa (10,000 psi)	ASTM D790
Rockwell hardness	105	ASTM D785
Water absorption, 14 hours (weight)	.01%	ASTM D570

2. Material of uniform mixture throughout.

C. Particleboard: CPA A208.1, Grade 2-M-2.

D. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.

E. Adhesive

1. For plastic laminate FS A-A-1936.
2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.
3. For Field Joints:
  - a. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.
  - b. Fungi resistant: ASTM G-21, rating of 0.
4. For Solid Polymer: Manufacturer's standard one- or two-part adhesive kit to create inconspicuous, nonporous joints.

## F. Fasteners:

1. Metals used for welding same metal as materials joined.
2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

## G. Solid Polymer Material:

1. Filled Methyl Methacrylic Polymer.
2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.
4. Color throughout with subtle veining through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products will be preferred.

## H. Laminar Flow Control Device

1. Smooth bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
2. Flow Control Restrictor:
  - a. Capable of restricting flow of 7.5 to 8.5 Lpm (2.0 to 2.2 gpm) for sinks provided in paragraph 2.2D.

- b. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 175 and 550 kPa (25 and 80 psi).
- c. Operates by expansion and contraction, eliminates mineral/sediment building up with self clearing action, and is capable of easy manual cleaning.

## 2.2 SINKS

### A. Molded Resin:

- 1. Cast or molded in one piece with interior corners 25 mm (one inch) minimum radius.
- 2. Minimum thickness of sides and ends 13 mm (1/2 inch), bottom 16 mm (5/8 inch).
- 3. Molded resin outlet for drain and standpipe overflow.
- 4. Provide clamping collar permitting connection to 38 mm (1-1/2 inch) or 50 mm (2 inch) waste outlet and trap, making sealed but not permanent connection.

### B. Stainless Steel:

- 1. ANSI/ASME A112.19.3, Type 304.
- 2. Self rim for plastic laminate or similar tops with concealed fasteners.
- 3. Flat rim for welded into stainless steel tops.
- 4. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
- 5. Apply fire resistant sound deadening material to underside.

### C. Stainless steel circular or oval shaped bowl.

### D. Sinks of Methyl Methacrylic Polymer:

- 1. Minimum 19 mm (3/4 inch) thick, cast into bowl shape with overflow to drain.
- 2. Provide for underhung installation to countertop.
- 3. Provide openings for drain.

## 2.3 TRAPS AND FITTINGS

### A. Material as specified in DIVISION 22, PLUMBING.

### B. For Molded Resin Sinks:

- 1. Chemical resisting P-traps and fittings for chemical waste service.
- 2. Provide traps with cleanout plug easily removable without tools.

### C. For Stainless Steel Sinks:

- 1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
- 2. Flat strainer, except where cup strainer or overflow standpipe specified.
  - a. Provide cup strainer in cabinet type 1B.



- b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
- 3. Exposed surface chromium plated finish.
- D. Plaster traps:
  - 1. Cast iron body with porcelain enamel exterior finish.
  - 2. 50 mm (2 inch) female threaded side inlet and outlet.
  - 3. Removable galvanized cage having integral baffles and replaceable brass screens.
  - 4. Removable gasketed cover.
  - 5. Minimum overall dimensions: 350 x 350 x 400 mm high (14 x 14 x 16 inches) with 175 mm (7 inch) water seal.
  - 6. Non-siphoning and easily accessible for cleaning.
- E. Air Gap Fittings: ASME A112.1.2.
- F. Methyl Methacrylic Polymer Sink Traps:
  - 1. Cast or wrought brass with flat grid strainer, off-set tail piece, adjustable 38 x 32 mm (1-1/2 x 1 1/4-inch) P trap.
  - 2. Chromium plated finish.

## **2.4 WATER FAUCETS**

- A. ASME A112.18.1.
  - 1. Cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
  - 2. Indexed lever handles either with or without head.
  - 3. Gooseneck minimum clearance above countertop of 190 mm (7-1/2 inches), bent 180 degrees for vertical discharge.
  - 4. Swing spouts elevated to clear handles.
  - 5. Exposed brass surfaces chromium plated.
  - 6. Cast combination hot and cold fixture with one piece body for multiple outlets.
  - 7. Adapter type connection which will permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.
- B. Laminar flow control device on spouts.
- C. Automatic Controlled Faucets.
  - 1. Infra-red photocell sensor and a solenoid valve to control water flow automatically.
  - 2. Breaking light beam activates water flow.
  - 3. Water stops when user moves away from light beam.
- D. Vanity or Lavatory Faucets in Methyl Methacrylic Polymer tops:
  - 1. Extra long center set single lever handle control.
  - 2. Cast or wrought copper alloy, vandal resistant.
  - 3. Stainless steel ball type with replaceable non-metallic seats, stainless steel lined sockets.

4. Handle always returning to the neutral position or cartridge body construction.
5. Provide laminar flow control device.

## 2.5 FIXTURE IDENTIFICATION

- A. Code fixtures with full view plastic index buttons.
- B. Use following colors and codes:

SERVICE	COLOR	CODE	COLOR OF LETTERS
Cold Water	Dark Green	CW	White
Hot Water	Red	HW	White

## 2.6 ELECTRICAL RECEPTACLES

- A. Hospital grade per electrical specifications.
- B. Curb Mounted Receptacles:
  1. NEMA 5-20R duplex in galvanized steel box.
  2. Chromium plated brass or steel face plate.
- C. Pedestal Mounted Receptacles:
  1. NEMA 5-20R duplex installed in double faces.
  2. Polished stainless steel or aluminum, or chromium plated brass pedestal.

## 2.7 COUNTERTOPS

- A. Fabricate in largest sections practicable.
- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
- D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).
- E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
  1. Not less than 19 mm (3/4 inch) thick.
  2. Height 100 mm (4 inches) unless noted otherwise.
  3. Laboratories and pharmacy heights or where fixtures or outlets occur: Not less than 150 mm (6 inches) unless noted otherwise.
  4. Fabricate epoxy splash back in maximum lengths practical of the same material.
- H. Drill or cutout for sinks, and penetrations.
  1. Accurately cut for size of penetration.
  2. Cutout for VL 81 photographic enlarger cabinet.

- a. Finish cutout to fit flush with vertical side of cabinet, allowing adjustable shelf to fit into cutout space of cabinet at counter top level. Finish cutout surface as an exposed edge.
  - b. Provide braces under enlarger space to support not less than 45 kg (100 pounds) centered on opening side along backsplash.
- I. Plastic Laminate Countertops:
  1. Fabricate plastic laminate on five-ply plywood or particleboard core 19 mm (3/4 inch) thick with plastic laminate backing sheet.
  2. Front edge over cabinets not less than 38 mm (1-1/2 inches) thick except where plastic "T" insert is used, not less than 19 mm (3/4 inch) thick.
  3. Exposed Surface and edges of decorative laminated plastic or laboratory chemical resistant surface.
    - a. Use chemical resistant surface on tops 6A, 6B, and 6C.
    - b. Use decorative surface tops when noted plastic laminate, for tops 10A, 10B and 10C.
- J. Molded Resin Tops:
  1. Molded resin with drip groove cut on underside of overhanging edge.
  2. Finish thickness of top minimum 25 mm (1 inch).
  3. Joints: Epoxy Type.
  4. Secure reagent shelves to counter tops with fasteners from underside and seal seam.
- K. Methyl Methacrylic Polymer Tops:
  1. Fabricate countertop of methyl methacrylic polymer cast sheet, 19 mm (3/4 inch) thick.
  2. Fabricate back splash and end splash to height shown.
  3. Fabricate skirt to depth shown.
  4. Fabricate with marine edge where sinks occur.
  5. Fabricate in one piece for full length from corner to corner up to 3600 mm (12 feet).
  6. Join pieces with adhesive sealant.
  7. Cut out countertop for lavatories, plumbing trim.
  8. Provide concealed fasteners and epoxy cement for anchorage of sinks to countertop.
- L. Counter Tops for Interchangeable Furniture: Counter tops, unless otherwise shown, are to be capable of vertical adjustment of 150 mm (6 inches). Fabricate tops, except CRS, in increments of units over which they fit with maximum length not to exceed 1950 mm (78 inches). Top section shall cover as many cabinet units as possible. Horizontal joints in counter tops at service strip and across depth of counter are to be watertight when in place but of a type that can be easily separated and

reset when counter top is moved up or down. Fabricate CRS tops in maximum lengths practicable, with field joints welded and ground smooth to match adjacent surfaces. Securely fasten to supporting rails with heavy metal fastening devices, or with screws, through pierced slots in such rails. Fabricate vertical splash back and reagent shelf in maximum length practicable of same material as working surface, except finish thickness shall be 19 mm (3/4 inch).

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
  - 1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
  - 2. Use round head bolts or screws.
  - 3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
  - 4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
- C. Rubber Moldings:
  - 1. Where shown install molding with butt joints in horizontal runs and mitered joints at corners where ceramic tile occurs omit molding.
  - 2. Fasten molding to wall and to splashbacks and splashends with adhesive.
- D. Sinks
  - 1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.
    - a. In laboratory and pharmacy fit stainless steel sink with overflow standpipe.
    - b. Install faucets and fittings on sink ledges with watertight seals where shown.
  - 2. Install molded resin sinks with epoxy compound to form watertight seal with underside of molded resin top.
    - a. Install sink with not less than two channel supports with threaded rods and nuts at each end, expansion bolted to molded resin top.
    - b. Design support for a twice the full sink weight.
    - c. Install with overflow standpipes.

3. Install methyl methacrylic polymer sinks in manufacturers recommended adhesive sealer or epoxy compound to underside of methyl methacrylic polymer countertop.

a. Bolt or screw to countertop to prevent separation of bowl and fracture of adhesive sealant joint.

b. Install drain and traps to sink.

E. Faucets, Fixtures, and Outlets:

1. Seal opening between fixture and top.

2. Secure to top with manufacturers standard fittings.

F. Electrical Outlets,

1. Set in cutouts with manufacturers' gasket sealing joint with top to prevent water leakage.

2. Install control unit and electric outlets where shown. Seal escutcheon plate at lap if on counter or top to prevent water leakage.

### **3.2 PROTECTION AND CLEANING**

A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.

B. Clean at completion of work.

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**SECTION 12 48 13**  
**ENTRANCE FLOOR GRID AND FRAMES**

**PART 1 - GENERAL**

**1. 1 DESCRIPTION**

This section includes the exterior entrance flooring systems consisting of a Floor Mat & Frame Assembly

**1.2 RELATED WORK:**

- A. Grouting frames into recess; refer to sections 03 30 00 "Cast-In-Place Concrete"

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop drawings in sufficient detail showing layout of mat and frame specified including details indicating construction relative to materials, direction of traffic, spline locations, profiles, anchors and accessories.
- C. Samples for verification purposes: Submit an assembled section of floor mat and frame members with selected tread insert showing each type of color for exposed floor mat, frame and accessories required.
- D. Maintenance data in the form of manufacturer's printed instructions for cleaning and maintaining floor mats.

**1.4 QUALITY ASSURANCE**

- A. Flammability in accordance with ASTM E648, Class 1, Critical Radiant Flux, minimum 0.45 watts/m<sup>2</sup>.
- B. Slip resistance in accordance with ASTM D-2047-96, Coefficient of Friction, minimum 0.60 for accessible routes.
- C. Standard rolling load performance is 350 lb./wheel with larger loading requirements as specified (load applied to a solid 5" x 2" wide polyurethane wheel, 1000 passes without damage).

**1.5 DELIVERY, STORAGE and HANDLING**

- A. Deliver materials to the project site ready for use and fabricated in as large sections and assemblies as practical, in unopened original factory packaging clearly labeled to identify manufacturer.

**1.6 PROJECT CONDITIONS**

- A. Field measurements: Check actual openings for mats by accurate field

measurements before fabrication. Record actual measurements on final shop drawings. Coordinate fabrication schedule with construction progress to avoid delay of work.

- B. For recess application coordinate frame installation with concrete construction to ensure recess and frame anchorage are accurate and that the base is level and flat. Defer frame installation until building enclosure is complete and related interior finish work is in progress.

## **PART 2 PRODUCTS**

### **2.1 MANUFACTURERS**

- A. Single Source Responsibility: Obtain floor mats and frames from one source of a single manufacturer.

### **2.2 MATERIALS**

- A. Aluminum - ASTM B 221, alloys 6063-T5, 6063-T6 for extrusions.
- B. Structural aluminum alloy 6063-T6 for rail connectors.
- C. Vinyl/Acrylic - High-impact PVC alloy.
- D. Flexible and prime PVC extrusions.
- E. Tread insert options - refer to section 2.05.

### **2.3 FLOOR ENTRANCE GRID/MAT**

- A. Entrance mats are designed for traffic crossing perpendicular to the rail.
- B. Splices in wider units (above 12') shall not be positioned in the middle of a door opening.
- C. **PediGrid G1DP or approved equivalent:** Exposed hinge rail connectors shall be extruded 6063-T6 aluminum complete with perforations for drainage. Tread rails shall be manufactured from high-impact vinyl/acrylic, complete with co-extruded soft-durometer cushions. Heavy-duty powder coat finish.

### **2.4 MAT FRAMES**

- A. **THFR- Threshold Frame** shall be supplied in 6063-T6 aluminum alloy. For surface/recess installations to provide a flush transition from the entryway door threshold to the mat surface. Heavy-duty powder coat finish. **Note:** Mill finish frames in contact with concrete to be primer coated.



**2.05 TREAD INSERT**

- A. **V - Vinyl** shall include a flexible dual durometer vinyl insert in any one of six standard colors as selected.

**PART 3 EXECUTION****3.1 EXAMINATION**

- A. Verification of conditions: Examine areas and conditions under which work is to be performed and identify conditions detrimental to proper or timely completion.
  - 1. Do not proceed until unsatisfactory conditions have been corrected.

**3.2 PREPARATION**

- A. Manufacturer shall offer assistance and guidance to provide a template of irregular shaped mat assemblies to ensure a proper installation.

**3.3 INSTALLATION**

- A. Install the work of this section in strict accordance with the manufacturer's recommendations.
- B. Set mat at height recommended by manufacturer for most effective cleaning action.
- C. Coordinate top of mat surface with bottom of doors that swing across to provide ample clearance between door and mat.

**3.4 CLEANING**

- A. It is important to the life cycle of the entrance mat that a maintenance schedule be developed which includes regular vacuuming and extraction that correctly matches the amount of traffic the mat incurs.

**3.5 PROTECTION**

- A. After completing required frame installation and concrete work, provide temporary filler of plywood or fiberboard in recess, and cover frames with plywood protective flooring. Maintain protection until construction traffic has ended and project is near time of substantial completion.
- B. Defer installation of floor mats until time of substantial completion of project.

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**SECTION 13 05 41**  
**SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
  - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
  - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
  - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
  - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

**1.2 RELATED WORK**

**1.3 QUALITY CONTROL:**

- A. Shop-Drawing Preparation:
  - 1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
  - 2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

**1.4 SUBMITTALS:**

- A. Submit a coordinated set of equipment anchorage drawings prior to installation including:
1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
  2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
  3. Numerical value of design seismic brace loads.
  4. For expansion bolts, include design load and capacity if different from those specified.
- B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:
1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
  2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
  3. Pipe contents.
  4. Structural framing.
  5. Location of all gravity load pipe supports and spacing requirements.
  6. Numerical value of gravity load reactions.
  7. Location of all seismic bracing.
  8. Numerical value of applied seismic brace loads.
  9. Type of connection (Vertical support, vertical support with seismic brace etc.).
  10. Seismic brace reaction type (tension or compression). Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.
- C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.

- 2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
- 3. Maximum spacing of hangers and bracing.
- 4. Seal of registered structural engineer responsible for design.
- D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

#### 1.5 APPLICABLE PUBLICATIONS:

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):  
355.2-07.....Qualification for Post-Installed Mechanical Anchors in Concrete and Commentary
- C. American Institute of Steel Construction (AISC):  
Load and Resistance Factor Design, Volume 1, Second Edition.
- D. American Society for Testing and Materials (ASTM):  
A36/A36M-05.....Standard Specification for Carbon Structural Steel.  
A53/A53M-07.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless.  
A307 (REV A-07).....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.  
A325-07.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength.  
A325M-05.....Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric].  
A490-06.....Standard Specification for Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength.  
A490M (REV A-04).....Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric].

- A500/A500M-07.....Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes.
- A501-07.....Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing.
- A615/A615M-07.....Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
- A992/A992M (REV A-06)...Standard Specification for Steel for Structural Shapes for Use in Building Framing.
- A996/A996M (REV A-06)...Standard Specification for Rail-Steel and Axel-Steel Deformed Bars for Concrete Reinforcement.
- E488-96(R2003).....Standard Test Method for Strength of Anchors in Concrete and Masonry Elements.
- D. International Building Code (IBC) 2006 Edition.
- E. VA Seismic Design Requirements, H-18-8, July 2010.
- F. National Uniform Seismic Installation Guidelines (NUSIG).
- G. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):Seismic Restraint Manual - Guidelines for Mechanical Systems, 3rd edition 2008, ANSI/SMACNA 001-2008 and Addendum.

#### **1.6 REGULATORY REQUIREMENT:**

- A. IBC 2003.
- B. Exceptions: The seismic restraint of the following items may be omitted:
1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
  2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
  3. Gas and medical piping less than 2 ½ inches inside diameter.
  4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
  5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.
  6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
  7. All electrical conduits, less than 2 ½ inches inside diameter.
  8. All rectangular air handling ducts less than six square feet in cross sectional area.
  9. All round air handling ducts less than 28 inches in diameter.

10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

## **PART 2 - PRODUCTS**

### **2.1 STEEL:**

- A. Structural Steel: ASTM A36, A36M, A992.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM, A307, A325, A325M, A490, A490M.

### **2.2 CAST-IN-PLACE CONCRETE:**

- A. Concrete: 28 day strength,  $f'c = 30$  MPa (4,000 psi)
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

## **PART 3 - EXECUTION**

### **3.1 CONSTRUCTION, GENERAL:**

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
  1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
  2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

### **3.2 EQUIPMENT RESTRAINT AND BRACING:**

- A. See drawings for equipment to be restrained or braced.

### **3.3 MECHANICAL DUCTWORK AND PIPING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS**

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.

- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
  - 1. Design criteria:
    - a. Piping resiliently supported: Restrain to support 120 -percent of the weight of the systems and components and contents.
    - b. Piping not resiliently supported: Restrain to support 60 -percent of the weight of the system components and contents.
  - 2. Provide seismic restraints according to one of the following options:
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

### **3.4 PARTITIONS**

- A. In buildings with flexible structural frames, anchor partitions to only structural element, such as a floor slab, and separate such partition by a physical gap from all other structural elements.
- B. Properly anchor masonry walls to the structure for restraint, so as to carry lateral loads imposed due to earthquake along with their own weight and other lateral forces.

### **3.5 CEILINGS AND LIGHTING FIXTURES**

- A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.
- B. Independently support and laterally brace all lighting fixtures. Refer to applicable portion of lighting specification, Section 26 51 00, INTERIOR LIGHTING.

### **3.6 FACADES AND GLAZING**

- A. Do not install concrete masonry unit filler walls in a manner that can restrain the lateral deflection of the building frame. Provide a gap with adequately sized resilient filler to separate the structural frame from the non-structural filler wall.
- B. Tie brick veneers to a separate wall that is independent of the steel frame as shown on construction drawings to ensure strength against applicable seismic forces at the project location.
- C. Install attachments to structure for all façade materials as shown on construction drawings to ensure strength against applicable seismic forces at the project location.



**3.7 STORAGE RACKS, CABINETS, AND BOOKCASES**

- A. Install storage racks to withstand earthquake forces and anchored to the floor or laterally braced from the top to the structural elements.
- B. Anchor medical supply cabinets to the floor or walls and equip them with properly engaged, lockable latches.
- C. Anchor filing cabinets that are more than 2 drawers high to the floor or walls, and equip all drawers with properly engaged, lockable latches.
- D. Anchor bookcases that are more than 30 inches high to the floor or walls, and equip any doors with properly engaged, lockable latches.

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**SECTION 14 24 00  
HYDRAULIC ELEVATORS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the, engineering, furnishing and installation of the complete electro-hydraulic elevator system as described herein and shown on the drawings.
- B. Electric passenger elevators No. P-1 shall be oil hydraulic type with microprocessor based control, single car selective collective automatic two stop collective automatic operation with car leveling device, signal system, power-operated single-speed center opening car and hoistway doors. Elevators shall have Class "A" loading.

**1.2 QUALITY CONTROL**

- A. Qualifications:
  - 1. Approval by the Contracting Officer is required of products or services of proposed manufacturer, suppliers, and installers and will be contingent upon submission by Contractor of a certificate stating the following:
    - a. Manufacturer is currently and regularly engaged in manufacturing of elevator equipment as one of his principal products.
    - b. Installer has technical qualifications of at least three years of successful experience, trained supervisory and installation personnel, and facilities to install elevator equipment specified herein.
    - c. Contractor shall submit a list of two or more prior hospital installations where all the elevator equipment the contractor proposes to furnish on this project has performed satisfactorily together under conditions of normal use. The list shall include projects that have been in operation for a period of not less than two years preceding the date of these specifications; include the name and addresses of the Medical Center and the Medical Center Administrators.
  - 2. All hydraulic elevators shall be the product of the same manufacturer.
  - 3. Approval of manufacturer's equipment will be contingent upon his having a permanent and satisfactory maintenance service branch which shall render services within two hours of receipt of notification. Manufacturer shall submit the names and address of his authorized branch or service department which will render service to this installation, together with certification that the quantity and

quality of replacement parts stock on hand is sufficient to warranty continued operation of the elevator installation.

4. Approval will not be given to any Elevator Contractor and/or manufacturer who has established on prior projects, either Government, municipal, or commercial, a record for unsatisfactory elevator installations, or has repeatedly failed to complete contracts awarded to him within the contract time, or has not the requisite record of satisfactorily performing elevator installations of similar type and magnitude.

### 1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. Federal Specifications (Fed. Spec.):
- J-C-30B(1).....Cable and Wire, Electrical (Power, Fixed Installation)
- J-C-580B(1).....Cord, Electrical and Wire, Electrical (0 to 600-Volt Service)
- W-C-596/12F.....Connector, Receptacle, Electrical, General Purpose, Duplex, Hospital Grade Grounding, 2 Pole, 3 Wire, 15 Amperes, 125 Volts, 50/60 Hertz
- W-F-406D.....Fittings for Cable, Power, Electrical and Conduit, Metal Flexible
- W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick-Wall and Thin-Wall (EMT) Type)
- W-S-610E.....Splice Connectors
- FF-S-325.....Shield, Expansion; Nail Expansion; and Nail, Drive
- QQ-S-766D.....Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip
- L-P-508H.....Plastic Sheet, Laminated, Decorative and Non-Decorative (Style "D" Type I Class 25 Plastic Laminate)
- TT-E-489.....Enamel, Alkyd, Gloss, Low Voc Content
- WW-C-566C.....Conduit, Metal, Flexible
- C. American Society for Testing and Materials (ASTM):
- A1008/A1008M-02.....Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy and High Strength Low-Alloy with Improved Formation
- C612-00a.....Mineral Fiber Block and Board Thermal Insulation

E1042-92(1997)e1.....Acoustically Absorptive Materials Applied by  
Trowel or Spray

- D. Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS):  
SP-58-1993.....Pipe Hangers and Supports
- F. American Society of Mechanical Engineers (ASME):  
A17.1-2000.....Safety Code for Elevators and Escalators  
A17.2-2001.....Inspectors Manual for Elevators and Escalators
- G. National Fire Protection Association (NFPA):  
70-2002 or current code. National Electric Code  
252-2003.....Fire Test of Door Assemblies
- H. Society of Automotive Engineers, Inc. (SAE)  
J517-91.....Hydraulic Hose, Standard; April 1991
- I. Gages:  
For Sheet and Plate: U.S. Standard (USS)  
For Wires: American Wire Gauge (AWG)
- J. American Welding Society (AWS):  
D1.1-2002.....Structured Welding Code - Steel
- K. National Electrical Manufacturers' Association (NEMA):  
LD3-2000.....High-Pressure Decorative Laminates
- L. Underwriter's Laboratories (UL):  
486A-97 Ninth Edition...Wire Connectors and Soldering Lugs for Use with  
Copper Conductors  
797-83.....High Safety Electrical Metallic Tubing
- M. Regulatory Standards:  
A Specification 16721 Fire Alarm - Local Building System  
VA Barrier Free Design Handbook (H-08-13)  
Uniform Federal Accessibility Standards - 1988  
Americans with Disabilities Act - 1991

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Complete scaled and dimensioned layout of each elevator installation in plan, elevation, and section.
- C. Complete layout showing location of storage tank; pump; controller; selectors and supervisory panels; outside diameter of cylinder; plunger; piping layout and working pressure; clearance of car at top and bottom of hoistway when car makes normal stops at terminals, and clearance of car at bottom of hoistway when buffers are fully compressed; car platform; size of car frame members; support assembly and weights of principal parts.

- D. Complete drawings of hoistway entrances and doors showing details of construction, and method of fastening to structural members of building.
  - 1. If dry-wall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
- E. Drawing showing methods of fastening conduit or duct systems, fixture boxes, fascia plates, intermediate supports, rail brackets, and hoistway construction.
- F. Complete drawings of elevator car enclosure, showing dimensioned details of construction, location of car equipment, fastenings to platform, car lighting, ventilation, ceiling framing and top exit:
  - 1. Dimensioned drawings showing details of guide shoes.
- G. Dimensioned drawings showing details of all signal and car equipment and fixtures.
- H. Complete drawings showing details of jack unit.
- I. Dimensioned drawings and description of power door operator and photo-electric devices.
- J. Dimensioned drawings and description of hoistway door hangers.
- K. Cuts of drawings of hydraulic fluid scavenger pump system.
- L. Complete dimensioned hydraulic fluid storage tank and jack unit.
- M. Samples (One each):
  - 1. Stainless steel plate, 75 mm by 125 mm (3-inches by 5-inches.)
  - 2. Baked enamel plate, 75 mm by 125 mm (3-inches by 5-inches.)
  - 3. Color vinyl floor tile, .31 mm (12-inch square.)
  - 4. Protection pads, 75 mm by 125 mm (3-inches by 5-inches.)
  - 5. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. In case such samples are furnished pursuant to request, adjustment in contract price and time will be made.
- N. Materials Data: Submit the name of manufacturer and type or style designation of the following for approval:
  - 1. Controllers.
  - 2. Size of hydraulic power unit.
  - 3. H.P. and R.P.M. of hydraulic power unit motor.
  - 4. Electric control valves, including capacity range.
  - 5. Electric power and power door operator.
  - 6. Hoistway door interlocks and electric contacts.
  - 7. Stroke, certified maximum and minimum loads and maximum striking speed of car buffers.
  - 8. HP and CFM rating on cab ventilation unit.

**1.5 WIRING DIAGRAMS**

- A. Provide three (3) sets field wiring and straight line wiring diagrams showing all electrical circuits of all elevator equipment in the hoistway, as well as the machine room. One (1) set of diagrams shall be framed under plastic or on pivoted hardboards coated with an approved plastic sealer, and mounted in each elevator machine room as directed by Resident Engineer. In the event field modifications are found necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection.
- B. Diagrams shall be delivered to the Resident Engineer within 30 days of final acceptance.

**1.6 ADDITIONAL EQUIPMENT**

- A. Furnish and install any additional equipment required to operate specified equipment manufactured or contemplated for this installation.
- B. Special equipment not required by specification, but manufactured by elevator contractor, which would improve the operation as a whole, may be installed on or in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer.

**1.7 TOOL CABINET**

Provide a metal tool cabinet, having two shelves and a hinged door. cabinet size shall be approximately 1200 mm (48 inches) high, 450 mm (18 inches) wide, 375 mm (15 inches) deep and shall contain not less than 213.4 cubic cm (7 cubic feet) of storage.

**1.8 PERFORMANCE STANDARDS**

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
  - 1. Contract speed shall mean speed in the UP direction with full capacity load in the car. Speed variation under any load condition, regardless of direction, shall be no more than ten (10) percent.
  - 2. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door opening time:
  - 1. Door opening shall be not more than 0.6 m/s (2 feet/second) maximum for Elevators No. P 1.
  - 2. Door closing time shall be 0.3 m/s (1 feet/second) minimum for Elevators No. P 1.
- C. Cycle time shall be measured from the time the doors starts to close until the car has reached the next floor level, with the car stopped within the level allowance of plus or minus 3 mm (1/8 inch). Cycle time

shall be not more than 5 minutes for Elevator No. P 1. The measured floor-to-floor time interval shall be accomplished without re-leveling, and with advance door opening action.

D. Pressure: Fluid system components shall be designed and factory tested for 500 p.s.i. maximum operating pressure shall be 500 p.s.i.

E. Floor Accuracy

1. Accuracy shall be maximum 3 mm (1/8 inch) above or below the floor, regardless of load condition.

## **1.9 WARRANTY**

A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. Warranty shall commence upon final inspection and completion of performance test and upon full acceptance of the installation and shall concur with the length of the maintenance contract.

B. If it becomes evident during warranty period that any device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Fed. Spec. QQ-S-766, Class 302 or 304, Condition A with Number 4 finish (150 grit) on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During erection, protect all stainless steel surfaces with a suitable material.

B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

### **2.2 MANUFACTURED PRODUCTS**

A. Materials, devices and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items.



- B. When two or more units of same class of materials, devices or equipment are required, these units shall be products of one manufacturer.
- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
  - 1. All components of an assembled unit shall be products of same manufacturer.
  - 2. Parts which are alike shall be the product of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Welding: Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publication AWS D1.1 to perform type of work required.
- E. Motor nameplates shall state manufacturer's name, rated horsepower, speed, volts, amperes and other characteristics required by NEMA standards, and shall be securely attached to the item of equipment in a conspicuous location.
- F. Where key-operated switches or key-operated cylinder locks are furnished in conjunction with any component of the elevator installation, four keys for each individual switch or lock shall be furnished. Barrel keys are not acceptable. Attach each key to a tag bearing a stamped or etched legend identifying its purpose. Engrave tags and imprint "Property of U.S. Government" on reverse side.

### 2.3 CAPACITY, SPEED AND TRAVEL

- A. Each direct-plunger elevator shall have the capacity to lift the live load exclusive of the weight of entire car and plunger, as specified in the following schedule.

ELEVATOR SCHEDULE	
Elevator Number	P-1
Overall Platform Size	8' - 0" x 6' - 3"
Rated Load - kg (pounds)	4,000
Rated Speed - fpm	150 feet per minute MAX 80 feet per minute MIN
Total Travel - m/s (fpm)	15 feet
Number of Stops	2

ELEVATOR SCHEDULE	
Number of Openings	2
Entrance Type & Size	Center Opening, 4' - 0"

- B. Actual elevator speed shall not vary more than 10 percent above nor more than 10 percent below specified speed.

#### 2.4 POWER SUPPLY

- A. For power supply in each machine room see specification Division 26, ELECTRICAL and electrical drawings.
- B. It shall be the electrical contractor's responsibility to supply the labor and materials for the installation of the following:
1. A feeder from the power source indicated on the drawings to each hydraulic controller.
  2. Shunt Trip Circuit Breaker for each controller located at the strike side of the machine room door. Shall be lockable in the "Off" position.
  3. Auxiliary circuits for hydraulic signal and control systems as indicated on the drawings, from the indicated source to each hydraulic controller. The hydraulic controller, the elevator contractor shall supply and install motor and power and signal wiring from the controller to the machine.

#### 2.5 CONDUIT PER NEC

- A. All conduit terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushing. Install a steel locknut under the bushing if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- B. Do not use set screws or indentations as a means of attachment or connection. Use compression fittings.
- C. Conduit size: 19mm (1/2") minimum.
- D. Flexible metal conduit not less than 9.5 mm (3/8-inch) electrical trade size may be used, not exceeding 457 mm (18 inches) in length, for short connections between risers and limit switches, interlocks, and for other applications permitted by the NEC. Flexible heavy-duty service cord, type S.O., may be used between fixed car wiring and switches on car doors for safety edges and light ray devices.

- E. Provide terminal boxes for the conduit and wiring connections to the pump motor.

## **2.6 CONDUCTORS**

- A. Unless otherwise specified, conductors, exclusive of traveling cables, shall be stranded or solid coated annealed copper in accordance with Fed. Spec. J-C-30 for either Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, either single conductor cable in accordance with Fed. Spec. J-C-580 for Type TF, or multiple conductor cable, may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color coding or other suitable identification for each conductor. Conductors for control boards shall be in accordance with NEC. Permit no joints or splices in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. All wiring must test free from short circuits or grounds. Insulation resistance between individual external conductors and between conductors and ground shall be not less than one megohm.
- C. Where size of conductors is not given, capacity shall be such that maximum current shall not exceed limits prescribed by NEC.
- D. Provide equipment grounding. Ground conduits, supports, controller enclosures, motors, platform and car frames, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green, insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- E. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Fed. Spec. W-S-610. The Contractor may, at his option, make these terminal connections on No. 10 or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

## **2.7 TRAVELING CABLES**

- A. Traveling cables from junction box on car to junction box in hoistway or directly to controller shall consist of flexible traveling cables conforming with requirements of NEC. Equip junction boxes in hoistway and on car with terminal blocks. Provide all connections to terminal blocks with either terminal eyelet connections or pressure wire connectors of the clamp type that meet UL 486A requirements from

stranded wire. Terminal blocks shall have permanent indelible identifying numbers for each connection. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending or twisting producing distortion of cable shall not be allowed.

- B. Provide 10 percent, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded traveling cable wires for the auto dial phone system in each elevator car. Cable shall extend from auto dial phone system in car directly to controller or from junction box in hoistway to controller.
- D. For type and location of hoistway lighting and intercom junction boxes, see contract drawings.

## **2.8 CONTROLLERS**

- A. Compartment: Securely mount all assemblies, power supplies, chassis switches, relays, etc., on a substantial, self supporting steel frame. Completely enclose equipment with covers. Provide means to prevent overheating.
- B. Wiring: Controller wiring shall be neatly arranged, readily accessible, easily traced and securely fastened in place. Identify all spare conductors to controller.
- C. Identify each device and fuse (ampere rating) on panels by name, letter, or standard symbol, in an approved indelible and legible manner on device or panel. Coordinate identification markings with identical markings or wiring diagrams.
- D. Provide solid state components and printed circuit boards to control the hydraulic machine or signal functions. If this option is exercised, complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval prior to manufacture. Incorporate the following features into the design:
  - 1. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Notch modules so as to prevent insertion of the modules in the inverted position.
  - 2. Light emitting diode (LEDS) may be used for visual monitoring of individual modules.
  - 3. Components shall have interlocking circuits to assure fail-safe operation and to prevent unwarranted elevator movement in case any component fails to function properly.

4. Submit method of wire wrappings for point to point wire connections on the mounting racks for approval.
5. Modules shall be of the type that plug into pre-wired mounting racks. No field wiring or alteration shall be necessary in order to replace defective modules.
6. Any field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. Any changes to individual modules shall be performed at the factory.
7. Fabricate module boards from non-conductive, non-corrosive material which is of sufficient strength so as to support all components mounted thereon without warping. Space mounting racks sufficiently apart to prevent accidental contact between individual modules.
8. All logic symbols and circuitry designations shall be in accordance with ASME Standards.
9. Design solid state components to operate at a maximum of 40 degrees C (104 degrees F).
10. Bring wiring connections for operating circuits and for external control circuits to terminal blocks mounted in an accessible location within the controller cabinet. Terminal blocks using pierce-through serrated washers shall not be acceptable.

## **2.9 MICROPROCESSOR CONTROL SYSTEM**

The Contractor shall, provide solid state components and printed circuit boards to control the hoisting machine and signal functions in accordance with these specifications. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.

## **2.10 HYDRAULIC JACK UNIT**

- A. Design cylinder and plunger in accordance with ASME A17.1. It shall be of sufficient size to lift gross load the height specified. Factory test at a pressure equal to twice the calculated working pressure, for strength and to insure freedom from leakage. Provide bottom of cylinder head with internal guide bearing and top of cylinder head with removable packing gland. Packing gland shall permit ready replacement of packing. Victualic type packing gland head will not be permitted.
  1. Provide a bleeder valve located below the cylinder flange on the jack unit to release air or other gases from the system.
  2. Equip cylinder with drip ring below the packing gland to collect leakage of hydraulic fluid.
  3. Bolt the jack unit mounting brackets to continuous footing channels that also support the rails and buffers.

- B. Install a copper tubing scavenger line with a electrically operated pump between the piston drip ring and oil storage tank. Scavenger line, pump and strainers shall operate independently of hydraulic fluid pressure. Equip scavenger pump with a water float designed to prevent operation of the pump, should the pit flood. Also, design to be manually reset. Strap the pump and reservoir to the pit floor.
- C. Plunger shall be heavy seamless steel tubing, turned smooth and true to within plus or minus .38 mm (0.015-inches) tolerance and no diameter change greater than .07 mm (0.003-inches per-inch) of length. Ground the plunger surface to a fine polish finish, 12 micro-inches or finer. Where plunger is multi-piece construction, machine turn the joints to assure perfectly matching surfaces. No tool marks shall be visible.
  - 1. Secure plunger to underside of platform supporting beams with fastenings capable of supporting four times the weight of the plunger. The platen shall incorporate piston car vibration isolator as, hereinafter, specified.
  - 2. Provide a stop ring electrically welded or screwed to the bottom of plunger to positively prevent plunger from leaving its cylinder.
  - 3. Isolate plunger head from the platen to prevent corrosion or electrolysis.
  - 4. Carefully protect plunger and replace if gouged, nicked or scored.
  - 5. If conditions beneath the pit floor are not adequate to support the total loading of the elevator, install reinforcing members in the pit floor.
- D. Before installation, clean entire cylinder wall of all traces of oil, grease, moisture, dirt and scale.

#### **2.11 HYDRAULIC JACK UNIT CASING**

- A. The casing shall be iron or steel not less than 0.375-inch thick, at least 15.2 mm (six-inches) larger in diameter than the cylinder. The Elevator Contractor shall demonstrate to the Resident Engineer that the casing has been accurately set, positioned, and plumbed to accept jack unit. Close the bottom with a minimum of 15.2 mm (6-inches) of concrete. Fill space between casing and cylinder and tamp with washed, dry sand after cylinder has been accurately located. After setting, the top of the casing shall be sealed.
- B. Provide PVC casing liner to fit inside steel casing. Fabricate from schedule 80 PVC pipe with watertight bottom and a top flange gasketed to seal to plunger flange and to form a complete, watertight, electrically non-conductive encasement of the entire unit. Provide two one-inch diameter PVC filler elbows and caps at the top of the casing liner. Fill space between jack unit and casing liner with a petroleum-based

corrosion preventive by pouring into one filler (both caps removed) until oil is visible in both fillers. Cap both tubes.

- C. Provide suitable well hole to accommodate casing. Coordinate the drilling of jack hole and setting cylinder with construction of concrete pit. Provide watertight joint between the casing and the pit floor at bottom of pit.
- D. Base bid on drilling hole in dirt, sand, rock, gravel, loam, boulders, hardpan, water, or other obstacles. Include the removal of all dirt and debris.

## **2.12 PUMP UNIT ASSEMBLY**

- A. Completely integrate the pump unit for the control of the elevator and self-contain in a unit fabricated of structural steel. The unit shall consist of a hydraulic fluid pump driven by an induction motor together with oil control valves, piping, etc. Do not install hydraulic equipment within the storage tank. Completely enclose unit on four open sides of the power unit frame with not less than 16 gauge steel removable panel sections. Fully line panel sections on the interior with one-inch rigid board, mineral or glass fiber, or equivalent acoustical insulation.
- B. Design hydraulic system so that working pressure does not exceed 400 p.s.i. under any loading condition.
- C. Pump shall be positive-displacement, rotary screw type, specially designed for hydraulic elevator service, having a steady discharge without pulsation to give smooth and quiet operation. Pump output shall be capable of lifting elevator car with rated capacity, with a speed variation of no more than ten percent between no load and full load. Pump shall operate under flooded suction in an accurately machined case with the clearance required to assure maximum efficiency. Hydraulic fluid by-pass shall discharge directly into storage tank.
- D. Submersible pump unit not acceptable.
- E. Motor shall be squirrel-cage, drip proof, ball bearing, induction type, with a synchronous speed not in excess of 1800 RPM. Design motor specifically for elevator service, not to exceed nameplate full load current by more than 10% and be continuously rated 120 starts per hour without exceeding a rise of 40 degrees C. Include closed transition SCR soft start.
- F. Connect motor and pump with multiple V-belt. Size belts and sheaves for duty involved and design to prevent any metallic contact between motor and pump shaft. Provide isolation units of rubber in shear to prevent transmission of pump and motor vibration to the building. Install expanded metal sheave guard that can be easily removed for servicing and inspection.

**2.13 HYDRAULIC SYSTEM**

- A. Construct the storage tank of sheet steel, welded construction, and a steel cover. Suitable means for filling, a minimum one-inch protected vent opening, an overflow connection, and a valved drain connection. Tank shall act as a storage tank only, and sized to pass through machine room door as shown on drawings. Provide marked gauge to meter hydraulic fluid level. Tank shall be of capacity to hold volume of hydraulic fluid required to lift elevator to top terminal landing, plus a reserve of not less than ten gallons. Provide a baffle in the bottom of the tank to prevent entry of any sediment or foreign particles into hydraulic system. Baffle shall also minimize aeration of hydraulic fluid. Permissible minimum hydraulic fluid level shall be clearly indicated. Hydraulic fluid shall be of good grade to assure free flow when cool, and have minimum flash point of 400 degrees F. Provide initial supply of hydraulic fluid for operation of elevator.
1. Thermostatically control the viscosity of the hydraulic fluid with thermal cooling unit and temperature thermostat to maintain the fluid temperature in the reservoir, pump and valves at a constant operating viscosity.
  2. Provide a data plate on the tank framing indicating the characteristics of the hydraulic fluid used.
- B. Furnish and install connections between the storage tank, pump, muffler, operating valves, and cylinder complete with necessary valves, pipe supports, and fittings. All connections between the discharge side of the pump, check valve, muffler, cylinder, lowering valves shall be of schedule 40 steel with screw, flanged, welded, or approved flexible or mechanical couplings. Size of pipe and couplings between cylinder and pumping unit shall be such that fluid pressure loss is limited to 10 percent.
- C. Do not subject valves, piping, and fittings to working pressure greater than those recommended by the manufacturer.
- D. Support all horizontal piping. Place hangers or supports within 3 mm (12 inches) on each side of every change of direction of pipe line and space supports not over 3.0 meters (10 feet) apart. Secure vertical runs properly with iron clamps at sufficiently close intervals to carry weight of pipe and contents. Provide supports under pipe to floor.
1. Provide all piping from remote machine room to hoistway, including necessary supports or hangers. If remote piping is underground or in damp, inaccessible areas, install hydraulic piping thru PVC sleeve pipe.



- E. Install pipe sleeves where pipes pass through walls or floors. Set sleeves during construction. After installation of piping, equip the sleeves with snug fitting inner liner of either glass or mineral wool insulation.
- F. Install blowout-proof, non-hammering, oil-hydraulic muffler in the hydraulic fluid supply pressure line near power unit in machine room. Design muffler to reduce to a minimum any pulsation or noises that may be transmitted through the hydraulic fluid into the hoistway.
- G. Solenoid operate and arrange control valves so hydraulic fluid flow will be controlled in positive and gradual manner to insure smooth starting and stopping of elevator.
- H. Provide safety check valve between cylinder and flexible pump connection which will hold elevator with specified load at any point when pump stops or pressure drops below minimum operating levels.
- I. Provide an automatic shut-off valve in the oil supply line at the cylinder inlet. Weld pipe protruding from cylinder at inlet and thread to receive shut-off valve. Activate the automatic shut-off valve when there is a ten percent drop in no-load operating pressure. When activated, this device shall immediately stop the descent of the elevator, and hold the elevator until it is lowered by use of the manual lowering feature of the valve. Arrange the manual lowering feature of the automatic shut-off valve to limit the maximum descending speed of the elevator to 15 FPM. The exposed adjustments of the automatic shut-off valve shall have their means of adjustment sealed after being set to their correct position.
- J. Provide external tank shut-off valve to isolate hydraulic fluid during maintenance operations.
- K. Provide all pump relief and other auxiliary valves to comply with the requirements of the Code and to insure smooth, safe, and satisfactory operation of elevator.
- L. Furnish and adjust by-pass and relief valve in accordance with Rule 3.19.4.2 of ASME A17.1.
- M. Install check valve to hold the elevator car with rated load at any point when the pump stops.
- N. Provide a shut-off valve in the pit near the jack and in the machine room capable of withstanding 150 percent of design operating pressure. Manual valve shall have handle attached to the valve.
- O. Conveniently locate the manual lowering valve, easily accessible, and properly identified with a red arrow and not concealed within the storage tank. Mark the operating handle in red.

- P. Provide a low oil control feature which shall shut off the motor and pump and return the elevator to the lowest landing. Upon reaching the lowest landing, doors will open automatically allowing passengers to leave the car. Then doors shall close. All control buttons, except the door open button, shall be made ineffective.
- Q. Provide oil-tight drip pan for assembled pumping unit, including storage tank. Pan shall be not less than 16 gauge sheet steel, with one-inch sides.
- R. The entire hydraulic system, including muffler, shall be tested to withstand a pressure equal to twice the calculated working pressure. Submit certification that test has been performed.

#### **2.14 GUIDE RAILS**

- A. Guide rails shall be planed steel, standard T-Section, securely fastened to building structure with steel brackets by means of bolts and heavy duty steel rail clips. Rails shall weigh not less than 15 pounds per foot and have suitable size and weight for the application. Rails shall conform with ASME A17.1, and located so that the entire car assembly is in true balance with the guide rails.
- B. Support guide rails by brackets at each floor. Where fastenings are over 4.3 meters (14 feet) apart, reinforce rails with 2.3 mm (9 inch) channel backing, or approved equal, to secure the rigidity required for elevator capacity, platform size and method of loading.
- C. Locate all joints so as not to interfere with supporting clamps and brackets. Design shims used to secure rail alignment so that they remain in position, even though the fastening bolts may be loosened.
- D. Extend guide rails from channels on pit floor to within three-inches of the underside of the concrete slab at the top of the hoistway with a maximum deviation of 1/8 inch from plumb in all directions. Provide a minimum of 3/4-inch clearance between bottom of rails and top of channels.
- E. Guide rail anchorages in pit shall be made in a manner that will not reduce the effectiveness of the pit waterproofing.
- F. Clean guide rails of any signs of rust or abrasion, and file to remove all rough edges prior to final inspection. File all guide rail joints to assure perfectly matching surfaces.
- G. For attachment of guide rails in concrete or brick, where steel framing is not available, install approved inserts or bond blocks.

#### **2.15 CAR GUIDES**

- A. Install on car frame four adjustable roller guides /, each assembled on a substantial metal base, to permit individual self-alignment to the guide rails.

**B. Roller Guides**

1. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. The wheels shall be of ample diameter and shall run on three-machine finished dry rail surfaces. Secure the roller guides at top and bottom on each side of car frame and counterweight frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers and if required, beveled washers.
2. Provide sheet metal guards to protect wheels on top of car.
3. Minimum diameter of car rollers shall not be less than 152 mm (6 inches). The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced

**2.16 CROSSHEAD DATA PLATE**

Permanently attach a non-corrosive metal data plate to car crosshead. Data plate shall bear information required by Rule 2.16.3 and 2.20.2.1 of ASME A17.1. Etch or stamp such information on plate.

**2.17 CAR BUFFERS**

- A. Provide a minimum of two spring buffers for each car, in accordance with Rule 3.22 of ASME A17.1. Securely fasten buffers and supports to the pit channels, and in the alignment with striker plates on car. Permanently fasten to each buffer a metal plate showing stroke and loading rating. Buffer anchorage shall not puncture pit waterproofing.
- B. Design and install buffers to provide minimum car runby required by Rule 3.4.2 of ASME A17.1.
- C. Furnish pipe stanchions and struts, as required, to properly support the buffer.

**2.18 NORMAL AND FINAL TERMINAL STOPPING DEVICES**

- A. Mount normal stopping switch on car or in hoistway to slow speed of car and bring it to an automatic stop level with the terminal landings.
  1. Switch shall function with any load up to and including 125 percent of rated elevator capacity at any speed obtained in normal operation.
  2. Switch, when opened, shall permit operation of car in reverse direction.
  3. No normal stopping device, other than one mounted on car and activated by cams in hoistway, or mounted in hoistway and activated by cams on car, shall be permitted.

- B. Mount final terminal stopping switches in the hoistway.
  - 1. Switches shall be positively opened by car, should the car travel beyond the normal stopping switches.
  - 2. Switches shall be independent of other stopping devices.
  - 3. Switches, when opened, shall remove power from hoist motor, apply hoist machine brake, and prevent operation of car in either direction.
- C. After final stopping switches have been adjusted, through bolt switches to guide rail.

#### **2.19 TOP-OF-CAR OPERATING DEVICE**

- A. The device shall conform to ASME A17.1 and the following:
  - 1. Activate the device by a toggle switch mounted in the device. The switch shall have the "ON" and "OFF" positions permanently marked on the faceplate with 1/4-inch letters.
  - 2. Accomplish movement of the elevator by the continuous pressure on a direction button and a safety button.
  - 3. Provide an emergency stop toggle type switch as per ASME.
  - 4. Provide permanent identifications for the operation of all components in the device.
  - 5. Permanently attach the device to the elevator crosshead, on the side of the elevator which is nearest to the hoistway door opening.

#### **2.20 WORKMAN'S LIGHTS AND OUTLETS**

- A. Provide duplex GFCI protected type receptacles and lamp, with wire guards on top of elevator car and beneath platform.
- B. The receptacles shall be in accordance with Fed. Spec. W-C-596/12D for Type D7, 2-pole, 3-wire grounded type rated for 15 amperes and 125 volts.

#### **2.21 CAR LEVELING DEVICE**

- A. Provide car leveling device for elevator which shall automatically bring car to within 3 mm (1/8-inch) of exact level with floor landing regardless of load in car or direction of travel.
- B. When the car is traveling in the up direction, the car shall level up to the floor; and when the car is traveling in the down direction, the car shall level down to the floor. The car shall at all times level into the floor and shall not stop above or below the floor and level back.
- C. One-way leveling, augmented with an anti-creep device, shall not be acceptable.

#### **2.22 EMERGENCY STOP SWITCHES**

- A. Provide each top-of-car device, pit, etc., with emergency stop toggle switches. Mount stop switch on top-of-car in a common fixture with the

top-of-car operating device and stop switch in the pit adjacent to pit access door or at top of pit ladder.

- B. Each stop switch shall be red in color and shall have its "Identity" and "STOP" and "RUN" positions legibly and indelibly identified.

### **2.23 OPERATING DEVICE FACEPLATES**

- A. Fabricate faceplates for all elevator operating and signal devices from not less than 3 mm (1/8-inch) thick flat stainless steel, with all edges beveled at least 15 degrees. Install all faceplates flush with surface upon which they are mounted.
- B. Corridor push button faceplates shall be at least 65 mm (2 1/2-inches) wide by 200 mm (8 inches) high. The centerline of all corridor pushbutton fixtures shall be 1 meter (3 feet 6 inches) above the corridor floor.
- C. Fasten all car and corridor operating device and signal device faceplates with non-corrosive white metal spanner head or bristol head tamperproof screws.
- D. Design car and corridor pushbutton faceplates so that pressure on pushbuttons are independent of pressure on pushbutton contacts.
- E. Engraved legends or raised numerals in faceplates shall have lettering 1/4 inch high filled with black paint.

### **2.24 OPERATING DEVICES AT HOISTWAY LANDINGS**

- A. Each button shall contain an integral registration light, which shall illuminate upon registration of a car call, and extinguish when that call is answered.
- B. Provide a single riser of landing call buttons. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Each button shall contain an integral registration light which shall illuminate upon registration of a call and extinguish when the call is answered. If a landing button is operated while the car and hoistway doors are closing at the floor, the doors shall stop and reopen and remain open for a normal passenger transfer time.

### **2.25 ELEVATOR CAR OPERATING PANELS**

- A. Locate main car operating panel in car enclosure so that the highest passenger use device shall be no more than 1200 mm (4 feet) above the finished floor. Locate the alarm bell button at the bottom of the panel with the centerline no less than 875 mm (35 inches) above the finished floor.
  - 1. All terminology on main car operating panel and auxiliary panel shall be engraved. Use 6 mm (1/4 inch) or larger letters for all passenger use devices in main and auxiliary car operating panels. Use 3 mm (1/8

- inch) letters to identify all other devices in lower section of the main car operating panel.
- a. Phase II firefighters' operating instructions
  - b. Unique car number
  - c. "No Smoking"
  - d. Car capacity in pounds
  - e. Medical emergency operation
- B. Main car operating panel with stationary front return panel.
1. The control panel shall contain:
    - a. A complete set of raised or flush illuminated pushbuttons with a minimum diameter of 25.4 mm (1 inch). Buttons shall have the floor designation indelibly marked on their face using 13 mm (1/2 inch) characters. The button illumination shall extinguish when the car reverses its travel. As the car stops for a floor, that corresponding button shall be extinguished.
    - b. Emergency stop key switch (red in color) with markings to show "RUN" and "STOP". Emergency stop switch shall be key operated.
      - 1) Connect emergency signal alarm bell button to a 150 mm (6 inch) vibrating bell located on top of car. Furnish and install bell including the necessary wiring and auxiliary devices.
    - c. Emergency signal alarm bell button (red in color). Illuminate button when actuated.
    - d. Two position key operated independent service transfer switch marked "INDEPENDENT SERVICE" with two positions marked "ON" and "OFF".
    - e. A three position key operated fire service switch marked "FIRE OPERATION" with three positions marked "OFF, HOLD and ON".
    - f. A red translucent light jewel with a visual graphic per ASME A17.1 which shall illuminate when required on fire service operation. It shall be marked "FIRE SERVICE".
    - g. An audible signal system for fire service operation.
    - h. A button marked "CALL CANCEL" for fire service operation.
    - i. Door "OPEN" and door "CLOSE" buttons located below the car buttons. locate the door "OPEN" button adjacent to the car door entrance column. For rear openings provide rear door "OPEN" and "CLOSE" buttons for full selective door operation.
    - j. Emergency "Push to Call" button for two way communication with auto dial system. "Push to Call" button or adjacent light jewel shall illuminate and flash when call is acknowledged. Button shall match floor pushbutton design. Provide "Push to Call" button, tactile symbol and Braille adjacent to button mounted integral

with car front return panel Engrave "Push To Talk" in 6 mm(1/4 inch) letters over button.

k. Medical emergency service light jewel and buzzer.

## **2.26 TWO-STOP COLLECTIVE AUTOMATIC OPERATION**

- A. Provide two-stop collective automatic operation for passenger elevator P- 1.
- B. Design system so that when the car is standing at either terminal landing, pressure on car button for the other terminal landing shall automatically dispatch car to that landing. Pressure of landing button at either terminal landing shall call car automatically to that landing. If a landing call is registered while the car is making its trip, that call shall remain registered until the car responds to that call. If no car calls are registered, car shall start automatically and respond to registered hall calls. Provide time limit relay arranged to hold car at landing at which it has stopped for predetermined time after car stops. After all car and hall calls have been answered, car shall remain parked at landing where last used with car and hoistway doors closed, until another call is registered.
- C. Pressing the landing button at floor at which car is parked shall automatically open car and hoistway doors. In normal operations, the starting of the car shall be contingent upon establishment of hoistway door interlock and car door circuits.

## **2.27 SINGLE CAR SELECTIVE COLLECTIVE AUTOMATIC OPERATION**

- A. Provide selective collective automatic operation for passenger elevators P- 1.
- B. Design system so that upon registration of one or more landing calls, car shall start automatically, provided hoistway door interlock circuits and car door circuits are established, and shall stop at the first floor reached for which a car or landing call has been registered which corresponds to the direction in which the car is traveling. Car shall stop at floors for which car and/or landing calls have been registered, in natural order in which floors are reached by car, without regard to sequence in which the calls have been registered, provided a call for a given floor has been registered sufficiently in advance of arrival at that floor to permit stop to be made. Arrange operation so that if no car calls have been registered and the car starts up in response to several "DOWN" landing calls, car shall travel to highest "DOWN" call first and then reverse to collect other "DOWN" calls. Collect "UP" landing calls in the same manner, when the car starts down in response to "UP" calls by first stopping for lowest "UP" landing call. If while car is traveling in the up direction, "DOWN" landing calls are

registered, the car shall make no response to the "DOWN" landing calls. However, "DOWN" calls shall remain registered and after highest "UP" call has been satisfied, car shall automatically proceed to the highest "DOWN" call and shall then collect "DOWN" calls as, hereinbefore, specified. Likewise, when the car is traveling down, no response shall be made to "UP" landing calls, but such "UP" calls shall remain registered and shall be answered by the car on its next up trip. Provide an adjustable time limit relay to hold car at landing for predetermined time after the car stops.

- C. When all calls in the system have been satisfied, the elevator shall shut down at the last landing served with the car and hoistway doors closed. Registration of a call at the landing where the car is parked shall automatically open the car and hoistway doors.

## **2.28 DUPLEX SELECTIVE COLLECTIVE AUTOMATIC OPERATION**

- A. Provide duplex selective collective automatic operation for passenger elevators P-1.
- B. Locate a single riser of pushbuttons between the cars. Cross-connect the pushbutton stations to allow either car to respond to hall calls, as specified.
- C. Design system so that on operation of one or more dispatch buttons within the car, car shall start automatically, provided hoistway door interlock and car door contact circuits have been established and shall stop at the first floor reached for which a call has been registered. Stops shall be made in the natural order in which floors are reached, irrespective of sequence in which calls have been registered, provided call is registered sufficiently in advance of arrival of car at that particular floor to permit stop to be made. During this operation the cars shall also respond to calls registered at the landings; but only one car shall respond to any one landing call and it shall be the car nearest to the call which is set to travel in the corresponding direction of the registered call.
- D. Arrange the system so that normally one car shall be parked at the main landing and the other car at the last landing served. Both cars shall park with their doors closed. The car parked at the main landing shall be considered the "parked" car and the other car shall be considered the "free" car. Should both cars complete their calls at the main landing, the car which arrived first shall be considered the "free" car. An idle "free" car shall respond to any landing call registered either above or below the floor at which it is standing. When the "free" car is responding to car or landing calls, the "parked" car shall automatically start up in response to an "UP" call registered below and "UP" traveling



"free" car, or "UP" or "DOWN" call registered above a "DOWN" traveling "free" car. Either car shall always respond to its own car calls. If the "parked" car shall leave the main landing for any reason, it shall assume the duties of the "free" car and the "free" car shall proceed, upon completion of its calls, to the main landing to become the "parked" car.

- E. If a car is taken out of service for any reason, or fails to respond to a landing call within a predetermined adjustable time limit of (approximately 40 to 180 seconds), all calls shall be transferred to the other car which shall then function as a single car selective collective elevator until the "out-of-service" car is returned to the system.
- F. Provide a time relay which shall hold the car and hoistway doors open for an adjustable predetermined time to give passengers time to leave or enter the car.
- G. A landing call registered from the landing at which either the "parked" car or "free" car is parked shall automatically open car and hoistway doors. Provide sufficient time delay to allow entering passengers to register a car call and establish direction before that car can respond to other landing calls registered at the same time.
- H. If the system has landing calls in registration continuously without interruption for an adjustable predetermined period of 30 to 90 seconds, the "parked" car shall automatically start up to assist the "free" car in answering calls.

## **2.29 FIRE SERVICE**

- A. Provide Fire Service as per ASME A17.1.
- B. Smoke Detectors:
  - 1. Smoke detection devices in each elevator lobby, top of hoistway, and machine room, provided by General Contractor. Furnish and install the smoke detection devices, together with all necessary conduit, wiring, relay, etc., required between the Fire Alarm System and the junction box of the elevator lobby control panel, under "FIRE ALARM SYSTEMS". All necessary connections from the elevator lobby control panel to the elevator control system in the machine room shall be furnished and installed under this section of the specification.
  - 2. Upon activation of an elevator lobby, top of hoistway, and machine room smoke detection device, transmit a signal to the building fire alarm control console. Transmit an "Alarm" signal from the console to the elevators, which shall activate the "Fire Service" Phase I operation. The "Alarm" signal received from any elevator lobby, top of hoistway, or machine room smoke detection device, except that device located in the main lobby shall activate the same sequence of

operation activated by the "Fire Service" key operated switch in the main lobby control panel. Together the "Alarm" signal received from the smoke detection device, located in the main landing lobby, shall activate the same sequence of operation activated by sending the elevator to the designated alternate floor.

3. When an "Alarm" signal initiates Phase I operation, momentary movement of the "Fire Service" key in the lobby control panel to the "ON" position shall be required to return elevators to automatic operation if "Alarm" signal is cleared.

## **2.30 AUXILIARY POWER OPERATION (NOT REQUIRED)**

### **2.31 MEDICAL EMERGENCY SWITCH**

- A. Make provisions for calling elevator 1 to the 1, 2 floors on an emergency basis operating independently from the dispatch signals and landing call signals. Provide a two-position, key-operated, momentary contact, spring return switch at the 1, 2 floors.
- B. Install key switch in a steel wall box with a flush stainless steel face plate located immediately above the landing call button fixture, or mounted in the floor landing pushbutton fixture box, above the pushbuttons.
- C. Landing key switches shall be momentary pressure-spring return to "OFF" position. Provide a call register light jewel adjacent to key switch. The landing key switch and the "MEDICAL EMERGENCY" key switch in the car shall not be operable by any other key which will operate any other lock or device used for any other purpose in the hospital.
- D. When switch is activated at any floor, the call registered light jewel shall illuminate at the floor only, and the elevator group supervisory control system shall instantly select an available elevator in group service to respond to the medical emergency call. Immediately upon selection, all car calls within that car shall be cancelled. Further, any landing calls which had previously been assigned that car shall be transferred to another car. If the selected car is traveling away from the medical emergency call, it shall slow down and stop at the nearest floor, maintain closed doors reverse direction and proceed nonstop to the medical emergency call floor. If the selected car is traveling toward the medical emergency call floor, it shall proceed to that floor nonstop unless, at the time of selection, it happened to be slowing down for a stop, in which event the car shall stop, maintain doors closed, and start immediately toward the medical emergency floor.
- E. Arriving at the medical emergency floor, the car shall remain with doors open for an adjustable time interval in the range of 10 to 30 seconds. After this interval has expired and the car has not been placed on

medical emergency operation from within the car, the car shall automatically return to normal service.

1. Locate a medical emergency key switch in the upper section of the main car operating station for selecting medical emergency service. Upon activation of the key switch, it will allow the car to accept a car call for any floor, close doors, and proceed nonstop to the floor desired. The return of the key switch to normal position will restore the car to normal service. Key shall be removable in the off position only.
- F. Remove any car selected to respond to a medical emergency call from group service and that car will accept no additional calls, emergency or otherwise, until it has completed the total medical emergency function.
- G. Any car in the group which is in group service may be selected. Additional medical emergency calls, as they are registered in the system, shall cause additional cars to respond as described below, always on the basis of one medical emergency call per car.
- H. Provide in the top section of the main car operating panel and in the center of the rear cab panel (approximately 1800 mm (6 feet) above the floor) back lighted "MEDICAL EMERGENCY" indicators which shall flash on and off continuously when the car is assigned to this operation and until it is restored to normal service. These "MEDICAL EMERGENCY" indications shall be photographic negative type with 6 mm (1/4-inch) high letters and legible only when illuminated.
- I. All of the key switches in the "MEDICAL EMERGENCY SERVICE SYSTEM" for all elevators shall operate from the same key. The medical emergency call service key shall not operate any other key switch in the elevator system, nor shall any other key required by the elevator system be able to operate the medical emergency call service switches.
- J. Should all the cars be operating on independent service, the medical emergency service light jewel in the car operating panel shall be illuminated and buzzer shall sound directing the attendant to return the car to automatic operation.
  1. Install an engraved data plate on the car operating panel with instructions for the attendant to follow when the service is activated.
- K. Should all the cars be out of service and unable to answer emergency call, the call registered light shall not illuminate.
- L. Exposed position of each switch faceplate shall have legible indelible legends engraved or etched to indicate its "IDENTITY" and "POSITIONS". All letters in faceplates shall be not less than 6 mm (1/4 inch) high, filled with black paint.

- M. Fire Service elevators on medical service shall remain on medical service, complete medical service and then go back to Automatic and return to main or alternate fire service floor.
- N. Provide twenty (20) keys for the type of cylinder furnished.

#### **2.32 CAR POSITION INDICATOR**

- A. Provide an alpha-numeric LED digital position indicator in each main car operating panel, consisting of numerals and arrows not less than 50 mm (2 inch) high, to indicate position of car and direction of car travel. Indicator faceplate shall be stainless steel. Provide L.E.D. or L.C.D. illumination. Locate position indicator in the main car operating panel. When no direction has been established, neither arrow shall be illuminated.
- B. Provide an audible signal to momentarily sound as the car is stopping at, or passing a floor. It shall be no less than 20dB with a frequency no higher than 1500 Hz.

#### **2.33 CORRIDOR POSITION INDICATOR**

- A. Provide alpha-numeric digital L.E.D. position indicators directly over hoistway landing entranceways at each floor at main landing and designated alternate fire response floor. Indicator cover plates shall consist of faceplates of stainless steel. Numerals shall be not less than 50 mm (2 inches) high. Cover plates shall be readily removable for relamping. In addition to the row of numerals, each indicator shall have a "WHITE" up arrow and a "RED" down arrow. When car is standing at landing with no direction established, arrows shall not be illuminated. Each corridor position indicator shall be equipped with a clearly audible gong which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping.

#### **2.34 CORRIDOR LANTERNS**

- A. Provide each car entrance with a digital corridor lantern mounted over the hoistway entrances at all floors except main and alternate fire response floors. Provide each terminal landing with a single "UP" or "DOWN" 50mm (2 inch) arrow lantern and each intermediate landing with "UP" and "DOWN" lanterns. Each lens shall be illuminated with L.E.D. illumination of proper intensity, so shielded to illuminate individual lens only. Connect lanterns to signal, in advance of approach and direction of stopping car whether or not corridor button has been operated at the floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping. Each lantern shall be equipped with a clearly audible

electronic tone which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal.

### **2.35 HOISTWAY ACCESS SWITCHES**

- A. Provide hoistway access switch for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. When center opening doors are specified, mount the access key switch six feet above the corridor alongside the jamb. The exposed portion of each access switch or its faceplate shall have legible, indelible legends to indicate identity and "UP", "DOWN", and "OFF" positions. Design and location of access switches shall be submitted for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in "OFF" position. Barrel keys not acceptable. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose in the hospital. Arrange the hoistway switch to initiate and maintain movement of the car. When the car is moved down from the top terminal landing, limit the zone of travel to a distance not greater than the height of the car crosshead.
- B. Provide emergency keyway for all hoistway entrances.

### **2.36 HOISTWAY ENTRANCES FOR PASSENGERS ELEVATORS**

- A. Provide entrances of metal construction using cold rolled steel, except door frames which shall be of stainless steel. Complete entrances with sills, hanger supports, hangers, tracks, angle struts, unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.
- B. Provide one piece extruded nickel silver aluminum sills with non-slip wearing surface, grooved for door guides and recessed for fascia plates. Sills shall have an overall height of not less than 19 mm (3/4 inch), thickness of not less than 3 mm (1/8 inch), and set true, straight and level, with hoistway edges plumb over each other, and top surfaces flush with finished floor. Grout sills full length after installation.
- C. Construct hanger supports of not less than 4.5 mm (3/16 inch) thick steel plate, and bolted to strut angles.
- D. Structural steel angles, 3-inches by 3-inches by 3/8-inch) minimum shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 inch) O.C. and at each end with two bolts.

- E. Provide jambs and head soffits, of not less than 14 gauge stainless steel, for entrances. Jambs and head soffits shall be combination buck and jamb welded construction, and provided with three tile anchors each side. Side jambs shall be curved type. Radius of curvature shall be about 90 mm (3 1/2-inches). Head jamb shall be square type, and shall overhang corridor face of side jambs by 6 mm (1/4 inch). Rigidly fasten jambs and head soffits to building structure. Provide jambs and head soffits with oiled paper covering suitably taped at factory, or other suitable type of protective covering. After installation, protect jambs and head soffits with wood framing to prevent damage to finish. Solidly grout jambs.
- F. If drywall is used for hoistway construction, submit method of anchoring jambs to front hoistway walls for approval.
- G. Provide hoistway entrance with flush center opening hoistway doors Elevators No. P-1. Door panels shall be not less than 16 gauge sheet steel, flush type construction, and not less than 35 mm (1 1/2-inches) thick. Top and bottom of door panels shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 0.04-inch in thickness and of the hat section type. At bottom of each panel, provide two accurately fitted removable laminated phenolic or other approved material, guides with fire stops. Reinforce each door panel for hangers, interlock mechanism, power door operator and closer. One door panel of each entrance shall bear a BOCA label, Underwriters' label, or, in lieu of this, other labels may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to Contracting Officer. Fasten sight guard of 16 gauge minimum metal, extending full height of panel, to leading edge of each panel of center opening doors. Door finish shall be stainless steel.
- H. Provide rubber bumpers at top and bottom of strike jambs and/or struts for stopping door panels at limits of travel in opening and closing directions. Provide continuous rubber astragal bumper strip of tongue and groove construction on center opening doors.
- I. Provide 14 gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be the same width as the door opening of elevator and adequately reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide suitable toe guard and dust cover beveled back to wall and adequately fastened. Provide cover plate the width of the door opening on hanger pockets..

- J. Provide hangers for hoistway door panels and have means to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide with reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustment. The hanger shall be of the two-point suspension type, consisting of nylon or other non-metallic tired sheaves fitted with dustproof, grease packed ball or roller bearings mounted on a malleable iron or steel bracket. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped so as to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks. Fit each hanger sheave with a felt, or similar material, wiper to provide a light lubricating film between the sheave and hanger track.
- K. Do not use hangers that are constructed integrally with the door panels.
- L. Provide raised numerals for all openings, with a centerline of 50 mm (2 inches) high, located on each side of entrance frame, at a height of 1500 mm (5-feet) above the landing sill. The numerals shall also contain Braille.
- M. Provide unique car number on every elevator entrance at designated level, minimum 75 mm (3 inches) in height.

#### **2.37 ELECTRIC POWER DOOR OPERATORS, PASSENGER ELEVATORS**

- A. Provide a high-speed, heavy duty, direct-current or alternating-current, master-type, door operator to automatically open the car and hoistway doors simultaneously when the car is leveling, and automatically close the doors simultaneously at the expiration of the door-open timing. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a maximum speed of not less than two feet per second. The closing speed of the doors shall be one foot per second. A reversal of direction of the doors from the closing to opening operation initiated by the infrared curtain unit reopening device, or the door "OPEN" button, shall be accomplished within no more than 38 mm (1 1/2-inches) maximum of door movement. Particular emphasis is to be

placed on obtaining quiet interlock and door operation, and smooth, fast, dynamic braking for door reversals and stopping of the doors reversals, and stopping of the door extremes of travel. Construct all levers, operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings. Use electric power to open and close the doors.

- B. Design the door operator so that in case of interruption or failure of the electric power from any cause, it shall permit emergency manual operation of both the car door and the hoistway door from within the car, at door zone only, outside of door zone, doors are restricted to 100 mm (4 inch) opening.
  - 1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
  - 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than predetermined adjustable interval of 20 to 45 seconds by the interruption or failure of the infrared curtain unit door control shall be rendered inoperative and the doors shall close at reduced speed while a nudging buzzer located on the car shall sound.
  - 1. If an obstruction in the sill should not activate the infrared curtain unit door control device and prevent the doors from closing for more than a predetermined adjustable interval of 45 to 90 seconds, the doors shall reverse to the fully open position and reestablish the closing cycle.
- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and, if the doors are closing, they shall stop, reverse and reopen. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.
- E. **Hydraulic elevators shall be provided with energizing to the down valve to bring the elevator to the bottom floor and maintain an energized door open button.**

## 2.38 ELECTRIC INTERLOCKS

- A. Equip each hoistway door with true interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position as defined by ASME A17.1. Interlock shall



prevent opening of hoistway door from corridor side, unless car is at rest at landing, is operating in leveling zone at landing, or hoistway access switch is used.

- B. Hoistway door interlock shall not be accepted, unless it has successfully met requirements of Rule 2.12.6 of ASME A17.1. Securely fasten approved devices to the car, and arrange to operate the interlocks without objectionable noise, shock or jar.
- C. Equip car doors with electric contact which prevents operation of car until doors are closed as defined in ASME A17.1 unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted, unless it has successfully met requirements of Rule 2.13 of ASME A17.1.
- D. Wiring installed from the hoistway riser to each door interlock shall be NEC type (SF-2), or equivalent.
  - 1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers, or asbestos braid jackets.
- E. Provide devices, either mechanical or electrical, which shall prevent operation of the elevator in event an accident to or defective door operator equipment has permitted an independent car or hoistway door panel to remain in the "unclosed" or "unlocked" position.

#### **2.39 CAR FRAME**

Car frame shall conform with requirements of ASME A17.1, and constructed of steel plates and structural shapes securely riveted, bolted, or welded together. No iron casting will be permitted. The entire assembly shall be rugged construction, and amply braced to withstand unequal loading of platform. Car frame members shall be such as to relieve the car enclosure of all strains. Balance car front to back and side to side. Provide balancing weights and frames, properly located, to achieve the required true balance.

#### **2.40 CAR PLATFORM FOR PASSENGER ELEVATORS**

- A. Construct the car platform so as to comply with all the requirements of ASME A17.1. Provide car entrances with extruded nickel silver sill or better with machined or extruded guide grooves. Cover underside and all exposed edges of wood filled platform with black sheet iron of not less than 27 gauge, with all exposed joints and edges folded under. Fire resistant paint is not acceptable. Platform shall have flexible vinyl composition tile flooring not less than 3 mm (1/8 inch) thick. For color, see drawings. Adhesive material shall be type recommended by manufacturer of tile. Lay tile flush with threshold plate and coved base. Equip platform with 533 mm (21 inch deep sheet-steel toe-guard

apron of not less than 12 gauge at hoistway entrance side. Extend at least three-inches beyond each side of entrance jamb. Securely brace toe-guard apron to car construction, and bevel bottom edge at not less than 60 degree angle nor more than 75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4-inches).

- B. Provide sound and vibration isolator of neoprene or other resilient material in compression, which will resist oil and aging, in conjunction with platform steel platen. Provide buffer strike plates securely fastened to car frame plank or bolster.
- C. Provide grounding connection between piston and underside of platform or car frame.

#### **2.41 CAR ENCLOSURE FOR PASSENGER ELEVATORS**

- A. Car enclosure for passenger elevators shall have a minimum dome height inside the cab of 2440 mm (8 feet).
- B. Securely fasten car enclosure to platform by through bolts located at intervals of not more than 457 mm (18 inches), running through an angle at the base of panels to underside of platform. Provide 6 mm (1/4 inch) bolts with nuts and lock washers.
- C. Front return wall panel, entrance columns, rear corner columns, entrance head, jamb and transom shall be 14 gauge stainless steel. Side and rear wall panels 1220 mm (48 inches) from finished floor to top of panel shall be 14 gauge stainless steel. Side and rear panels from 1220 mm (48 inches) above finished floor up to and including the canopy shall be 14 gauge cold rolled steel covered with high pressure plastic laminate. Apply the plastic laminate to a minimum thickness of 15 mm (5/8 inch) particle board that meets ASME and Federal requirements. Submit a method of fastening particle board to steel. This particle board shall be one piece on back and sides. It shall be flush with the face of the bottom section of the stainless steel. Plastic laminate shall comply with Federal Spec. L-P-508, Style Type 1, Class 1. Color is specified on drawings. Interior shall be flush panel construction with angles welded on exterior to insure adequate rigidity. Coat exterior of panels with mastic sound insulation material approximately 2.5 mm (3/32-inch) thick followed by a prime coat. Mastic material shall conform to ASTM E1042. Stainless steel wainscot and wall panels above shall be radius "vee" joint with ends of panels turned to exterior and bolted together.
  - 1. Face side and rear wall panels above the stainless steel wainscot with high pressure plastic laminate. Smooth and flush all joints with no ragged or broken edges. Plastic laminate shall comply with NEMA LD3, textured finish, general purpose type, grade designation GP 50,

0.050-inch thickness, except with a minimum wear resistance of 1200 cycles, and backer sheet, grade designation BK 20, .51 mm (0.020-inch) thickness..

- D. Provide a hinged top emergency exit to conform to ASME A17.1. Exit shall be unobstructed when open, and shall have a mechanical and electrical stop. Provide contacts to prevent operation of the elevator when the emergency exit is open.
- E. Locate car position indicator in main car operating panel.
- F. Provide duplex, GFCI protected type receptacle in car. Locate flush-mounted receptacle on the centerline of the main car operating panel, 6-inches above the car floor. The receptacle shall be in accordance with Fed. Spec. W-C-596, 2-pole, 3-wire grounded type rated for 15 amperes and 125 volts. Receptacle face plate stainless steel, and if removable, fasten with white metal tamperproof spanner head or bristol head screws. Receptacle shall permit current to flow only while a standard plug is in the proper position in the receptacle.
- G. Construct canopy of not less than 12 gauge steel.
- H. Provide car lighting with indirect fluorescent, lamps mounted above lighting coves along each side of cab, front to back. Ballasts for fluorescent fixtures shall be rapid starting type, UL Class P with a power factor not less than 90 percent. Sound ratings shall be "A", except for ballast sizes which are not available with "A" ratings as standard products of any manufacturer. Such ballast shall have the quietest ratings available. Equip the fluorescent fixtures with a symmetrical reflector having specular ALZAK (or equal) finish. Maintain light level at a minimum 20 foot candles. Enclose the entire vertical space between the light trough outer edge and the cab canopy with approved clear plastic sheeting. Install the plastic sheets so that they are removable for cleaning and relamping.
- I. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed type unit, capable of rated free delivery air displacement of approximately 380 and 700 cfm at respective speed. Mount unit on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over exhaust end of blower. Provide a 3-position switch to control the unit in main car operating panel.
- J. Car enclosure base shall be of 14-gauge stainless steel, 150 mm (6 inches) high. Provide straight type base at front return sides, and rear of car. Vertical face of base at sides and rear shall be flush with, or recessed behind, the wainscot directly above the base. Base shall be not

less than 14 gauge. There shall be no exposed fastenings in base. Provide a series of baffled openings around the base of the enclosure which shall provide a minimum area of 450 square mm (18 square inches) and a maximum area of 610 square mm (24 square inches).

- K. Provide car enclosure with double handrails of solid stainless steel, not less than 75 mm (3 inches) wide by 9 mm (3/8 inch) thick. Locate handrails approximately 38 mm (1 1/2-inches) from cab wall. Install handrails on two sides and rear. Curve ends of handrails to wainscoting. Conceal all handrail fastenings, and handrails shall be removable from inside the car enclosure. The centerlines of the handrails shall be 75 mm and 1050 mm (30 and 42 inches) above the car floor.
- L. Provide car entrance with single speed center opening horizontal sliding car doors, of same type as hoistway doors for Elevators No. P-1. Construct door panels to be flush hollow metal construction, not less than 25 mm (1 inch) thick, consisting of not less than one piece continuous 16 gauge stainless steel on car side face and leading and trailing edges. Separate the two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Hang doors on two-point suspension hangers having ball-bearing sheaves not less than 75 mm (3 inches) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust roller shall be capable of being locked in position after adjustment to a maximum of 0.015-inch clearance. Provide two non-metallic gibs on each door panel. Gibs shall be replaceable without removal of door panel.
- M. Provide a permanently attached stainless steel capacity plate on elevator. Capacity plate shall be conspicuously located on the front return panel containing the main car-operating panel. Plate shall show the rated load of the elevator in pounds, with engraved or cast letters not less than 6 mm (1/4 inch) high. Fill engraved letters with black paint. The capacity may be engraved in the main car-operating panel faceplate, in lieu of a separate capacity plate.
- N. Provide an emergency car lighting system on each car, consisting of a rechargeable battery, charger, controls, and light fixture. The system shall automatically provide emergency light in the car upon failure or abnormal interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured four feet above the car floor, and

approximately one foot in front of the car operating panel, for a period of not less than four hours. The emergency light shall be located in the main car operating panel.

- O. A constant pressure switch that automatically returns to the "OFF" position when released, and a pilot light, for the periodic testing of battery and lamps, shall be provided.

#### **2.42 AUTO DIAL PHONE SYSTEM**

- A. Furnish and install a complete intercommunication system, as part of this work.
- B. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- C. An auto dial system shall be provided for each elevator. The auto dial, when activated by the "PUSH TO TALK" button, shall automatically dial to the 24 hour area.
- D. Each elevator shall have an individual phone number.

#### **2.44 SEISMIC REQUIREMENTS**

- A. Support and maintain pump unit, controller, selector, rails, rail brackets, conduit, buffers, piping, scavenger pumps and jack unit assembly in place as to effectively prevent any part from sliding, rotating or overturning or jumping under conditions imposed by seismic forces not less than that required to produce an acceleration of gravity horizontally and  $\frac{1}{2}$  gravity vertically acting simultaneously. Design the total system to continue operation without interruption under specified seismic acceleration, as outlined in H-18-8.
- B. Support all vertical conduit systems within the hoistway at points above the center of gravity of riser. Provide lateral guides at regular intervals.
- C. Provide hydraulic equipment mounted on vibration isolators with seismic restraints.
- D. Bolt controller and selector panels to the floor and provide with sway braces at top. Secure all electrical components within the panels to the panel frame. Fit doors and hinged panels with positive locking latches.
- E. Car guide rail brackets and rail clip bolts shall be guarded against snagging below the hoistway junction box on the side of the rail adjacent to the point of suspension of the traveling cables.
- F. Provide car guide rails with at least one intermediate bracket between brackets located at each floor so that bracket spacing does not exceed 2400 mm (8 feet). If intermediate brackets cannot be installed because of lack of structural support, reinforce rails with 225 mm (9 inch) channel or approved equal backing.

- G. Size guide rails no less than 15 pounds per foot.
- H. The stresses in parts of structural members made of steel shall not exceed 88 percent of the minimum elastic strength of the material used in the fastenings.
- I. Provide car enclosure ceiling panels and fluorescent tubes with latching devices that shall restrain the panels and fluorescent tubes. Devices shall be readily removable for cleaning or replacing panels and re-lamping.
- J. Submittals are required for all equipment anchors, supports, restraints and detectors. Submittals shall include weights, dimensions, center of gravity, standard connections, calculations, manufacturer's recommendations, behavior problems (vibration, thermal, expansion, etc.,) so that design can be properly reviewed.

### **PART 3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Examine work of other trades on which the work of this Section depends. Report defects to Resident Engineer in writing which may affect the work of this trade or equipment operation, dimensions from site for preparation of shop drawings.
- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder, guard.
- C. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access door.
- D. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- E. Ensure the following preparatory work, provided under other Sections, has been properly completed to receive the elevator work:
  - 1. Supply of electric feeder wires to the terminals of the elevator control panel, including shunt trip circuit breaker. Provision of hoistway outlets for car light and for light in the pit and outlets in machine room for light. Furnishing of electric power for testing and adjusting elevator equipment.
  - 2. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
  - 3. Supply of power for emergency cab lighting and ventilation from a power panel specified in Division 26, ELECTRICAL and fed by building emergency circuits.

- 4. Machine room enclosed and protected from moisture, with self closing, self locking door.
- 5. Provide fire extinguisher in machine room.
- F. Supply in ample time for installation by other trades, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

### **3.2 INSTALLATION**

- A. Perform work with competent mechanics skilled in this work and under the direct control and supervision of the elevator manufacturer's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes, and standards, to provide a quiet, smooth operating installation, free from side sway, oscillation or vibration.
- D. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- E. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.
- F. Grout sills and hoistway entrance frames.

### **3.3 CLEANING**

Prior to final acceptance, remove protection from finished or ornamental surfaces, and clean and polish surfaces with due regard to type of material.

### **3.4 SPACE CONDITIONS**

- A. Attention is called to overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators, must be arranged for and obtained by the Contractor, subject to approval of Contracting Officer. Include cost of such changes in bid, and form a part of the contract. Provide proper, satisfactory code legal installation of equipment as a whole, including all construction, accessories and devices in connection with elevator, mechanical and electrical work specified herein.
- B. Where concrete beams, floor slabs or other building construction protrude more than 50 mm (2 inches) into hoistway, bevel all top surfaces of said projections 20 gauge steel to an angle of at least seventy-five degrees with the horizontal.

**3.5 ARRANGEMENT OF EQUIPMENT**

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC.
- B. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement, without dismantling or removing other equipment in same machine room.
- C. Where applicable, locate controller near and visible to its respective pump unit.

**3.6 WORKMANSHIP AND PROTECTION**

- A. All installations shall be made in a first class, neat and skillful manner by mechanics experienced in the trade involved. Mechanically and electrically correct all details of the installation. All materials and equipment shall be new, and without imperfections.
- B. Include recesses, cutouts, slots, holes, patching, grouting, refinishing and the like, to accommodate installation of equipment in the elevator contractor's work. Core drill all new holes in concrete.
- C. No structural members shall be cut or altered. Restore work in place, which has been damaged or defaced, equal to original condition.
- D. Finish work shall be straight, level and plumb, with true, sharp surfaces and lines. Protect all machinery and equipment against dirt, water or mechanical injury. Thoroughly clean all work at final completion, and deliver in perfect unblemished condition.
- E. Grease gun fittings shall be pressure relief type.
- F. Completely enclose selector cables or tapes, which are exposed to accidental contact in the machine room with 16 gauge sheet metal or expanded metal guards.
- G. Guard exposed gears, sprockets, selector drums, etc. from accidental contact, in accordance with Rule 2.10.1 of ASME A17.1.

**3.7 PAINTING AND FINISHING**

- A. Elevator equipment shall be factory painted with manufacturer's standard finish and color.
  - 1. Elevator pump unit, controllers, and crossheads of cars shall be identified by 100 mm (4 inch) high numerals and letters located as directed. Color of numbers shall contrast with color surfaces to which they are applied.
  - 2. Surface (except contact surfaces of working parts) of elevator items, such as, controllers, car frame, underside of platforms, guide rails, rail brackets, all uncoated ferrous metal items and hydraulic piping shall be given approved prime coat.
  - 3. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease oil, cement, plaster,



and other debris. All equipment, except that which is otherwise specified to have factory finish, shall then be given two coats of paint of approved color.

4. Paint floor designation numbers not less than 100 mm (4 inches) high, on hoistway doors, fascias or walls as required by Rule 100.7 of ASME A17.1. The color of the paint used shall contrast with the color of the surfaces to which it is applied.

B. Hoistway entrances of passenger elevators:

1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked on primer and one factory finish coat of baked on enamel, unless stainless steel.
2. Fascia plates, toe guards, dust covers, hanger covers and other metal work, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given approved prime coat in the shop, and one field coat of paint of approved color.

C. Elevator cabs for passenger elevators:

1. Interior and exterior steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.
2. Factory finish interior steel surfaces with one coat of baked on enamel or proxylin lacquer.
3. Give exterior faces of car doors one finish coat of oil base paint of medium gray color.

### **3.8 PRE-TESTS AND TEST**

- A. Pre-test as per specifications, the elevators and related equipment, in the presence of the Resident Engineer. Test for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by the Resident Engineer's Representative. Test elevators as specified in the presence of, and under the direction of, the Resident Engineer's Representative. Procedure outlined in the "Inspectors' Manual for Hydraulic Elevators ASME A17.2 shall apply.
- B. Upon completion of elevator installation, conduct operating and car testing for approval of Contracting Officer. Furnish test instruments and materials, including properly marked test weights, voltmeters, amp probe, sound level meter, centigrade thermometers, light meter, stop watch, MEGGER, pressure gauges, direct reading tachometer for making tests and a means of two-way communication. Conduct tests in the presence of, and witnessed by, a QEI certified elevator inspector.

- C. Speed Load Runs: Speed test with no load, 50 percent load, and contract load shall be made in both directions, before the full load run test and after the full load test.
- D. Full Load Run Test: Subject the elevator to a test for a period of one hour continuous run, with specified full load in the car. During test run, stop the car at all floors in both directions of travel, for a standing period of not less than eight nor more than twelve seconds per floor. Elevator starting, stopping, acceleration and deceleration shall remain consistent during the test.
- E. Temperature Rise Test: Test motors during Full Load Run Test to demonstrate that the temperature rise under operating conditions in the building will not exceed 40 degrees C, above ambient, when measured with a thermometer or other approved means. Do not make full load run tests until constant temperatures are reached on all such pieces of equipment.
- F. For installations where microprocessor controls are used:
  - 1. A diagnostic testing device, maintenance terminal or approved means of diagnostic and maintenance suitable for all trouble shooting procedures related to the specific type microprocessor controls installed on this project, shall be provided. This diagnostic testing device or maintenance terminal shall conform to the following:
    - a. The diagnostic testing device or maintenance terminal shall become the property of the Veteran's Administration.
    - b. The diagnostic testing device or maintenance terminal shall be demonstrated and tested during the final testing of the elevator installation.
    - c. A series of not less than ten simulated malfunctions shall be diagnosed properly by the device.
    - d. A period of at least four hours shall be dedicated to the instruction of its use to a representative of the Department of Veterans Affairs designated by the Resident Engineer.
    - e. The diagnostic testing device shall be programmed specifically for this job and this job only.
    - f. The device shall not require recalibration or reconfiguration and shall be functional for the life of the equipment specified herein.
- G. Car Leveling Test: Test elevator car leveling device for accuracy of leveling at all floors with no load, 50 percent load, and full load in car, in both directions of travel before and after temperature test. Accuracy of floor leveling, as specified, shall be within plus or minus 3 mm (1/8 inch) of level with any landing floor for which the stop has been initiated (with a definite range of distance in advance of the

landing), regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel, and shall maintain the car floor within plus or minus 3 mm (1/8 inch) of level with the landing floor regardless of change in load.

- H. Setting of the Car-Door Contacts: Measure the position of the car door at which the car may be started. The distance from full closure shall not exceed that required by ASME A17.1. This test shall be made with the hoistway doors closed, or the hoistway door contact inoperative.
- I. Setting of Interlocks: Measure the position of the hoistway door at which the car may be started. And shall not exceed ASME A17.1 requirements.
- J. Overload Devices: Test all overload current protection devices in the system at final inspection.
- K. Operating and Signal Systems: Operate the car by the operating devices provided. The operation, signals, and automatic floor leveling shall function in accordance with the requirements specified. Starting, stopping and leveling shall be smooth and comfortable, without bumps or jars.
- L. Working Pressure: Verify working pressure of the hydraulic system by pressure gauges placed in the system line. Take readings in the machine room with no load, 50 percent load, balanced load and full load in car.
- M. Test automatic shutoff valve for proper operation.
- N. Insulation Resistance: Elevator's complete wiring system shall be free from short circuits and grounds; and the insulation resistance for the system shall be determined by use of MEGGER.
- O. Evidence of malfunction in any tested system or parts of equipment or component part thereof that occurs during, or as a result of, the tests, shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
- P. If any equipment fails test requirements and a reinspection is required, the Contractor shall be responsible for the cost of reinspection including salaries, transportation expenses and other expenses incurred by the representatives of the Contracting Officer.

### **3.9 INSTRUCTION OF PERSONNEL**

- A. Provide competent instructors to train Veteran's Administration personnel in care and operation of all parts of equipment. Instruction on hydraulic elevator installation shall be given during regular working hours. Instruction shall commence upon completion of all work required and upon initial operation before final acceptance of work. Instructors shall be qualified representatives, possessing complete knowledge of equipment.

- B. Instructors shall be available for one 8-hour working day minimum, with instruction period directed by the Resident Engineer.
- C. In addition to oral instruction, written instructions in triplicate relative to care and operation of all parts of equipment shall be furnished and delivered to the Resident Engineer in independently bound folders. Video cassette recording will also be acceptable. Written instructions shall include complete, correct and legible wiring diagrams, nomenclature sheets of all electrical apparatus, including location of each device, complete and comprehensive sequence of operations, complete parts lists with descriptive literature and identification, diagrammatic cuts of equipment and parts, etc. Information shall also include electrical operating characteristics of all circuits, fields, relays, timers and electronic devices, as well as RPM values and related characteristics for all rotating equipment. Provide any supplementary instructions for adjustment and care of new equipment as may become necessary due to changes, modifications and/or replacement of equipment or its operation, under requirements of paragraph entitled, "Warranty of Construction".

### **3.10 INSPECTIONS AND MAINTENANCE**

- A. Furnish complete maintenance and inspection service on entire elevator installation for a period of (1) one year after completion and acceptance of the elevator installation by the Resident Engineer. This maintenance service shall begin concurrently with the warranty. Maintenance work shall be performed by skilled elevator personnel directly employed and supervised by the same company that furnished and installed the elevator equipment specified herein.
- B. The maintenance service shall include the following:
  - 1. Bi-weekly systematic examination of equipment.
  - 2. Cleaning, lubricating, adjusting, repairing and replacing of all parts as necessary to keep the equipment in first class condition and proper working order.
  - 3. Furnishing all lubricant, cleaning materials and parts required.
  - 4. The performance standards set forth in this specification, including flight time, cycle time, and door times shall be maintained at all times.
  - 5. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
  - 6. Maintain smooth starting and stopping and accurate leveling at all times.

- C. Maintenance service shall not include the performance of any work required as a result of improper use, accidents, or negligence for which the contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service which shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency trouble develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the Resident Engineer or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the Resident Engineer.
- F. The contractor shall maintain a log in the machine room. The log shall list the date and time of all weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.

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