

**DEPARTMENT OF VETERANS AFFAIRS
 VHA MASTER SPECIFICATIONS**

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Replace HVAC
Building 9
VAMC Providence, RI

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SECTION 00 01 15
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of
the contract.

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<u>GENERAL</u>	
GI-001	TITLE SHEET
GI-002	ABBREVIATIONS, MATERIAL LEGEND, SYMBOL LEGEND, AND GENERAL NOTES
<u>CIVIL</u>	
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ES-004	BUILDING 9 ELECTRICAL DETAILS
ES-101	BUILDING 9 LIGHTING PLANS
ES-102	BUILDING 9 POWER PLANS

- - - END - - -

SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

- A. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- B. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.
- C. Training:
 - 1. All employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and or other relevant competency training, as determined by the VA CP with input from the Construction Safety Committee of VAMC Providence.
 - 2. Submit training records of all such employees for approval before the start of work.

1.2 STATEMENT OF BID ITEMS

- A. ITEM I, GENERAL CONSTRUCTION BASE BID: Work includes selective demolition, general construction, alterations, and exterior site work as required for the complete replacement of mechanical HVAC systems in building 9, VAMC Providence RI, project number 650-10-110 as indicated in the Contract Documents.

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, A single CD-ROM of the contract documents in pdf format will be furnished.
- B. Additional sets of drawings may be made by the Contractor, at Contractor's expense, from the CD-ROM furnished by the Contracting Officer.

1.4 CONSTRUCTION SECURITY REQUIREMENTS

- A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 day's notice to obtain approval of the Contracting Officer so that security and escort arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Project Manager for the purpose of security inspections of every area of project including tool boxes and parked machines and for the purpose of taking any emergency action.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".

2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only. Parking in designated patient parking is strictly prohibited as is parking on grass.

1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

E84-2008.....Surface Burning Characteristics of Building
Materials

2. National Fire Protection Association (NFPA):

10-2006.....Standard for Portable Fire Extinguishers

30-2007.....Flammable and Combustible Liquids Code

51B-2003.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2007.....National Electrical Code

241-2004.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Project Manager for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the VA Project Engineer (COTR) that individuals have undergone contractor's safety briefing.

- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposed overall length, separate by 3m (10 feet).
- E. Temporary Construction Partitions:
 - 1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, $\frac{3}{4}$ hour fire/smoke rated doors with self-closing devices.
 - 2. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Project Manager.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Project Manager.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

- K. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Project Manager. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Project Manager.
- L. Smoke Detectors: Prevent accidental operation. Comply with Providence VAMC procedures for preventing false fire alarms (Specification Section 00 72 00, Appendix A).
- M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Project Manager. Obtain permits from Project Manager at least 48 hours in advance
- N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Project Manager.
- O. Smoking: Smoking is prohibited in, and adjacent to, construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking areas.
- P. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- Q. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in performance of the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Workmen are subject to rules of Medical Center applicable to their conduct.
- E. Execute work so as to interfere as little as possible with normal functioning of the Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by the VA Project Engineer (COTR) where required by limited working space.
 - 1. Do not store materials and equipment in other than assigned areas.
 - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.
- F. Phasing: To insure such executions, Contractor shall furnish the Project Manager with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific areas of site, building or portion thereof. In addition, Contractor shall notify the Project Manager two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, Project Manager and Contractor.
- G. All Buildings will be unoccupied during performance of work. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.
- H. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by the Project Manager.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of Project Manager. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval.

2. Contractor shall submit a request to interrupt any such services to Project Manager, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time that such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the Project Manager.
 5. In case of a contract construction emergency, service will be interrupted on approval of Project Manager. Such approval will be confirmed in writing as soon as practical.
- I. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- J. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
- K. Coordinate the work for this contract with other construction operations as directed by Project Manager. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the Project Manager of areas of buildings in which alterations occur and areas which are anticipated routes of access, and

furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.
 3. Shall note any discrepancies between drawings and existing conditions at site.
 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and Project Manager.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of Project Manager to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and Project Manager together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.

2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines as specified in these contract documents. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to Project Manager for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
 1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:
 1. The Project Manager and VAMC Infection Control personnel will review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the

location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.

2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.

D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by VA Project Engineer (COTR). Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
2. Do not perform dust producing tasks within occupied areas without the approval of the Project Manager. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
 - a. Provide dust proof one-hour fire-rated temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the Project Manager and Medical Center.
 - b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other pre-filter to

extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

- c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
- d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
- e. The contractor shall not haul debris through patient-care areas without prior approval of the Project Manager and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
- f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
- g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
- h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

E. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes, but is not limited to, walls, ceilings, cabinets, furniture (built-in or free standing), partitions, and flooring.

1.9 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by the VA Project Engineer (COTR).
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site which are not to be removed and which do not unreasonably interfere with the work required under this contract.

- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

1.11 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the VA Project Engineer (COTR). Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the VA Project Engineer (COTR) before it is disturbed. Materials and workmanship used in restoring work shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to

contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.12 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which shall be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the VA Project Engineer (COTR)'s review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the VA Project Engineer (COTR) within 15 calendar days after each completed phase and after the acceptance of the project by the VA Project Engineer (COTR).
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.13 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property.

1.14 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
 - 1. Permission to use each unit or system must be given by Project Manager. If the equipment is not installed and maintained in accordance with the following provisions, the Project Manager will withdraw permission for use of the equipment.
 - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be

correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.

3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.15 TEMPORARY USE OF EXISTING ELEVATORS

- A. Use of existing elevators for handling building materials and Contractor's personnel will be permitted subject to following provisions:
1. Contractor makes all arrangements with the Project Manager for use of elevators. The Project Manager will ascertain that elevators are in proper condition. Contractor may use elevator No. 1 in Building No. 1 for daily use.
 2. Contractor covers and provides maximum protection of following elevator components:

- a. Entrance jambs, heads soffits and threshold plates.
 - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
 - c. Finish flooring.
3. Place elevator in condition equal, less normal wear, to that existing at time it was placed in service of Contractor as approved by Contracting Officer.

1.16 TEMPORARY TOILETS

- A. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Medical Center. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

1.17 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any

temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:

1. Obtain heat by connecting to Medical Center heating distribution system.

- a. Steam is available at no cost to Contractor.

E. Electricity (for Construction and Testing): Furnish all temporary electric services.

1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.

F. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
2. Maintain connections, pipe, fittings and fixtures and conserve water use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at Project Manager's discretion) of use of water from Medical Center's system.

1.18 TESTS

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feed water, condensate and other related components.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.19 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the Project Manager coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All

necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the VA Project Engineer (COTR) and shall be considered concluded only when the VA Project Engineer (COTR) is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the VA Project Engineer (COTR), does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.20 HISTORIC PRESERVATION

- A. Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the VA Project Engineer (COTR) verbally, and then with a written follow up.

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS - DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COTR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COTR, within 10 days of bid acceptance. The qualification proposal shall include:
1. The name and address of the proposed consultant.
 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.

- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COTR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of

a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
1. Notify the Contractor concerning his actions, opinions, and objections.
 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint

review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

- E. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.
- F. The Complete Project Schedule shall contain approximately 200 work activities/events.

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.

- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
1. Show activities/events as:
 - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
 - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
 2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COTR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.

4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
 5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
 2. The planned number of shifts per day.
 3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COTR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COTR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of

all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.

- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COTR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COTR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
1. Actual start and/or finish dates for updated/completed activities/events.
 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
 5. Completion percentage for all completed and partially completed activities/events.
 6. Logic and duration revisions required by this section of the specifications.
 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and VA Project Engineer (COTR) for

the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the VA Project Engineer (COTR). After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the VA Project Engineer (COTR) within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**

- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:

1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COTR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 3. The schedule does not represent the actual prosecution and progress of the project.
 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.

- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COTR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the

provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91).
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, if requested by the Contracting Officer, then in turn reviewed by the VA COTR, and final acceptance will be by the Contracting Officer.
- 1-6. Contractor shall sequentially number the electronic submittal by division. The Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional

submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88).

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs, and if requested by the Contracting Office and the Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. If the Contractor is unable to scan large file submittals electronically, upon Contracting Officer approval, submittals may be submitted by Contractor and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit physical samples as required in quadruplicate. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when sent via electronic method and signed by Contractor. The Contractor must have a PDF writer program to electronically sign material submittals. Submittals other than material submittals, such as shop drawings, coordination of trade drawings, etc., shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.

2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
- C. If electronic submittals or samples have been disapproved, resubmit new electronic submittals or samples within five (5) working days after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- D. Approved samples will be kept on file by the VA COTR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- E. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.

4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer or VA COTR, as requested by the Contracting Officer, under one cover.
- 1-10. Material samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to
- Dewberry Goodkind, Inc.
280 Summer Street, 10th Floor
Boston MA 02210
- 1-11. At the time of transmittal to the Architect-Engineer, if requested by the Contracting Officer, the Contractor shall also send an electronic copy of the submittal directly to the VA COTR and the Contracting Officer.
- 1-12. Samples for review sent to Architect-Engineer, as requested by the Contracting Officer, shall be marked "Contract 650-10-110 Submittal Number _____"

- - - E N D - - -

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Project Submittal Status Log

Project Title: *Alpha*
Notice To Proceed (NTP): *Numeric*

Project #: *Numeric*
Duration: *--- Calendar Days*

Review Action

- A ➡ Approved ☞ 4 Subject to compliance and execution with the contract requirements.
 X ➡ Accepted ☞ 3 Generally conforms to the contract requirements make corrections noted.
 R ➡ Rejected ☞ 8 ☹ Not in conformance with exceptions noted.
 R&R ➡ Revise & Resubmit ☞ 7 ☹ Incomplete to perform a coherent evaluation with exceptions noted.

Sec	Description	#	Expected	Issued	Rev'd	Action	Res'd	Ret'd	Action	Comments
Div 00/01	General Requirements									
01 00 00	General Requirements	1								Phasing Schedule
01 32 16 15	Project Schedules (Small Projects – Design/Bid/Build	2								
01 33 23	Shop Drawings, Product Data, and Samples	3								
01 42 19	Reference Standards	4								
01 57 19	Temporary Environmental Controls	5								
01 74 19	Construction Waste Management	6								
01 91 00	General Commissioning Requirements	7								
Div 02	Existing Conditions									
02 41 00	Demolition	8								
02 82 11	Asbestos Abatement	9								
02 85 00	Infection Control	10								
Div 03	Concrete									
03 30 00	Cast-in-Place Concrete	11								
Div 04	Mortar, Grout & Masonry									
04 05 13	Masonry Mortaring	12								
04 05 16	Masonry Grouting	13								
04 20 00	Unit Masonry	14								

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Sec	Description	#	Expected	Issued	Rev'd	Action	Res'd	Ret'd	Action	Comments
Div 05	Metals									
05 50 00	Metal Fabrications	15								
05 51 00	Metal Stairs	16								
Div 06	Wood, Plastics and Composites									
06 10 00	Rough Carpentry	17								
Div 07	Thermal and Moisture Protection									
07 21 23	Loose-Fill Insulation	18								
07 60 00	Flashing and Sheetmetal	19								
07 84 00	Firestopping	20								
07 92 00	Joint Sealants	21								
Div 08	Openings									
08 11 13	Hollow Metal Doors and Frames	22								
08 31 13	Access Doors and Frames	23								
08 71 00	Door Hardware	24								
08 90 00	Louvers and vents	25								
Div 09	Finishes									
09 26 00	Veneer Plastering	26								
09 29 00	Gypsum Board	27								
09 51 00	Acoustical Ceilings	28								
09 91 00	Painting	29								
Div 10	Specialties									
10 22 13	Wire Mesh Partitions	30								

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Sec	Description	#	Expected	Issued	Rev'd	Action	Res'd	Ret'd	Action	Comments
Div 13	Special Construction									
13 05 41	Seismic Restraint Requirements for non structural Components	31								
Div 21	Fire Suppression									
21 05 11	Common Work Results for Fire Suppression	32								
21 13 13	Wet Pipe Sprinkler Systems	33								
Div 22	Plumbing									
22 05 11	Common Work Results for Plumbing	34								
22 05 23	General-Duty Valves For Plumbing Piping	35								
22 07 11	Plumbing Insulation	36								
22 01 00	Facility Water Distribution	37								
Div 23	HVAC									
23 05 11	Common Work Results for HVAC and Steam Generation	38								
23 05 41	Noise and Vibration Control for HVAC Piping and Equipment	39								
23 05 93	Testing, Adjusting, and Balancing for HVAC	40								
23 07 11	HVAC, Plumbing, and Boiler Plant Insulation	41								
23 08 00	Commissioning of HVAC	42								
23 09 23	Direct-Digital Control System for HVAC	43								
23 21 13	Hydronic Piping	44								
23 21 23	Hydronic Pumps	45								
23 22 13	Steam and Condensate Heating Piping	46								
23 22 23	Steam Condensate Pumps	47								

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Sec	Description	#	Expected	Issued	Rev'd	Action	Res'd	Ret'd	Action	Comments
23 25 00	HVAC Water Treatment	48								
23 31 00	HVAC Ducts and Casings	49								
23 34 00	HVAC Fans	50								
23 36 00	Air Terminal Units	51								
23 37 00	Air Outlets and Inlets	52								
23 40 00	HVAC Air Cleaning Devices	53								
23 64 00	Packaged Water Chillers	54								
23 72 00	Air-to-Air Energy Recovery Equipment	55								
23 74 13	Packaged, Outdoor, Central-Station Air-Handling Units	56								
23 82 16	Air Coils	57								
Div 26	Electrical									
26 05 11	Requirements for Electrical Installations	58								
26 05 21	Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below)	59								
26 05 26	Grounding and Bonding for Electrical Systems	60								
26 05 33	Raceway and Boxes for Electrical Systems	61								
26 05 41	Underground Electrical Construction	62								
26 27 26	Wiring Devices	63								
26 29 11	Motor Starters	64								
26 29 21	Disconnect Switches	65								
26 51 00	Interior Lighting	66								
Div 28	Electronic Safety And Security									
28 31 00	Fire Detection and Alarm	67								

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Sec	Description	#	Expected	Issued	Rev'd	Action	Res'd	Ret'd	Action	Comments
Div 32	Exterior Improvements									
32 05 23	Cement and Concrete for Exterior Improvements	68								
32 12 16	Asphalt Paving	69								
32 16 40	Granite Curb	70								
32 17 23	Pavement Markings	71								
32 31 13	Chain Link Fences and Gates	72								
32 39 14	Metal Pipe Bollards	73								
Div 33	Utilities									
33 30 00	Sanitary Sewerage Utilities	74								

Remarks – Conditions

Samples are not required for submitted products that correspond to the specified manufacturer's products
 Submittals shall conform to the requirements of Section 01 33 23 meeting the requirements of the submitted Section
 Submittals returned shall be resubmitted with "all" required corrections within 10 calendar days from the review date
 Substitution of specified elements shall be identified ("D" – Deviation) and subject to the requirements of Section 01 33 23

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
811 Vermont Avenue, NW - Room 462
Washington, DC 20420

Telephone Numbers: (202) 461-8217 or (202) 461-8292

Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchg.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADC	Air Diffusion Council http://flexibleduct.org

AGA	American Gas Association http://www.aga.org
AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org
AITC	American Institute of Timber Construction http://www.aitc-glulam.org
AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org

ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com
CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org

CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmc.org
CRA	California Redwood Association http://www.calredwood.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.etl.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/

FM	Factory Mutual Insurance http://www.fmglobal.com
GA	Gypsum Association http://www.gypsum.org
GSA	General Services Administration http://www.gsa.gov
HI	Hydraulic Institute http://www.pumps.org
HPVA	Hardwood Plywood & Veneer Association http://www.hpva.org
ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
\ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org/
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association http://www.mbma.com
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org

NAPHCC Plumbing-Heating-Cooling Contractors Association
<http://www.phccweb.org.org>

NBS National Bureau of Standards
See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors
<http://www.nationboard.org>

NEC National Electric Code
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association
<http://www.nema.org>

NFPA National Fire Protection Association
<http://www.nfpa.org>

NHLA National Hardwood Lumber Association
<http://www.natlhardwood.org>

NIH National Institute of Health
<http://www.nih.gov>

NIST National Institute of Standards and Technology
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.
<http://www.nelma.org>

NPA National Particleboard Association
18928 Premiere Court
Gaithersburg, MD 20879
(301) 670-0604

NSF National Sanitation Foundation
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association
<http://www.nwwda.org>

OSHA	Occupational Safety and Health Administration Department of Labor http://www.osha.gov
PCA	Portland Cement Association http://www.portcement.org
PCI	Precast Prestressed Concrete Institute http://www.pci.org
PPI	The Plastic Pipe Institute http://www.plasticpipe.org
PEI	Porcelain Enamel Institute, Inc. http://www.porcelainenamel.com
PTI	Post-Tensioning Institute http://www.post-tensioning.org
RFCI	The Resilient Floor Covering Institute http://www.rfci.com
RIS	Redwood Inspection Service See - CRA
RMA	Rubber Manufacturers Association, Inc. http://www.rma.org
SCMA	Southern Cypress Manufacturers Association http://www.cypressinfo.org
SDI	Steel Door Institute http://www.steeldoor.org
IGMA	Insulating Glass Manufacturers Alliance http://www.igmaonline.org
SJI	Steel Joist Institute http://www.steeljoist.org

SMACNA Sheet Metal and Air-Conditioning Contractors
 National Association, Inc.
 <http://www.smacna.org>

SSPC The Society for Protective Coatings
 <http://www.sspc.org>

STI Steel Tank Institute
 <http://www.steeltank.com>

SWI Steel Window Institute
 <http://www.steelwindows.com>

TCA Tile Council of America, Inc.
 <http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association
 <http://www.tema.org>

TPI Truss Plate Institute, Inc.
 583 D'Onofrio Drive; Suite 200
 Madison, WI 53719
 (608) 833-5900

UBC The Uniform Building Code
 See ICBO

UL Underwriters' Laboratories Incorporated
 <http://www.ul.com>

ULC Underwriters' Laboratories of Canada
 <http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau
 6980 SW Varns Road, P.O. Box 23145
 Portland, OR 97223
 (503) 639-0651

WRCLA Western Red Cedar Lumber Association
 P.O. Box 120786

New Brighton, MN 55112
(612) 633-4334

WWPA Western Wood Products Association
<http://www.wwpa.org>

- - - E N D - - -

SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely affect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.

6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
7. Sanitary Wastes:
 - a. Sewage: Domestic sanitary sewage and human and animal waste.
 - b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the VA Project Engineer (COTR) to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the VA Project Engineer (COTR) and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.

- d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
 - f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments material storage areas, structures, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period

of this contract. Confine activities to areas defined by the specifications and drawings.

- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the VA Project Engineer (COTR). Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
 2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
 4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the

runoff of a local 2 (design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.

- b. Reuse or conserve the collected topsoil sediment as directed by the VA Project Engineer (COTR). Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
 6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
 7. Manage and control spoil areas on Government property to limit spoil to areas to and prevent erosion of soil or sediment from entering nearby water courses or lakes.
 8. Protect adjacent areas from despoilment by temporary excavations and embankments.
 9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 11. Handle discarded materials other than those included in the solid waste category as directed by the VA Project Engineer (COTR).

- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Rhode Island Air Pollution Statute, Rule, or Regulation and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type,

light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.

3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the VA Project Engineer (COTR). Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00p.m unless otherwise permitted by local ordinance or the VA Project Engineer (COTR). Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
 - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	JACK HAMMERS	75
TRUCKS	75		

PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
 - c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the VA Project Engineer (COTR) noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the VA Project Engineer (COTR). Cleaning shall include off the station disposal of all

items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 62 35
RECYCLED / RECOVERED MATERIALS

PART 1 - GENERAL

This section covers the requirements of the EPA's Comprehensive Procurement Guide (CPG) Program. The CPG program is part of EPA's continuing effort to promote the use of materials recovered from solid waste. Buying recycled-content products ensures that the materials collected in recycling programs will be used again in the manufacture of new products. The CPG program is authorized by Congress under Section 6002 of the Resource Conservation and Recovery Act (RCRA) and Executive Order 13148. EPA is required to designate products that are or can be made with recovered materials, and to recommend practices for buying these products. Once a product is designated, procuring agencies are required to purchase it with the highest recovered material content level practicable.

1.1 REFERENCES

Section 6002 of the Resource Conservation and Recovery Act (RCRA)
Executive Order 13148, Greening the Government Through Leadership in
Environmental Management
40 CFR 247, Comprehensive Procurement Guideline for Products Containing
Recovered Materials.

1.2 OBJECTIVES

It is the Providence VA's procurement policy to acquire, in a cost effective manner, items containing the highest percentage of recycled and recovered materials practicable, consistent with maintaining a satisfactory level of competition without adversely affecting performance requirements or exposing suppliers' employees to undue hazards from the recovered materials. A key component of the CPG program is EPA's list of designated products and the accompanying recycled-content recommendations. EPA has already designated or is proposing to designate the products listed below. They are grouped into eight categories:

[Construction Products](#)

[Landscaping Products](#)

[Nonpaper Office Products](#)

[Paper and Paper Products](#)

[Park and Recreation Products](#)

[Transportation Products](#)

Vehicular Products

Miscellaneous Products

The above CPG list is located at the following URL:

<http://www.epa.gov/cpg/products.htm>

The Contractor shall make all reasonable efforts to use recycled and recovered materials in providing the EPA designated products and in otherwise utilizing recycled and recovered materials in the execution of the contracted work.

1.3 EPA ITEMS INCORPORATED INTO THE WORK

It is the responsibility of the Architectural Engineering (AE) firm performing the design to be aware of current EPA requirements and to determine the suitability of an EPA designated item in the work. Level of competition, delivery time, performance requirements, and price should all be considered in making the determination.

These items, when incorporated into the work under this contract, shall contain at least the specified percentage of recycled or recovered materials unless adequate justification (non-availability) for non-use is provided. When a designated item is specified as an option to a non-designated item, the designated item requirements apply only if the designated item is used in the work.

1.4 EPA PROPOSED ITEMS IN THE WORK

Products other than those designated by EPA are still being researched and are being considered for future Comprehensive Procurement Guideline (CPG) designation. It is recommended that these items, when incorporated in the work under this contract, contain the highest practicable percentage of recycled or recovered materials, provided specified requirements are also met.

1.5 EPA LISTED ITEMS USED IN CONDUCT OF THE WORK BUT NOT INCORPORATED IN THE WORK

There are many products listed in 40 CFR 247 which have been designated or proposed by EPA to include recycled or recovered materials that may be used by the Contractor in performing the work but will not be incorporated into the work. These products include office products, temporary traffic control products, and pallets. It is recommended that these non-construction products, when used in the conduct of the work, contain the highest

practicable percentage of recycled or recovered materials and that these products be recycled when no longer needed.

1.6 RECORDKEEPING AND DOCUMENTATION

It is the responsibility of the Contractor to provide the Providence VA submittals outlining the individual products and quantities that have been used on the project which meet the CPG guidance outlined in the preceding sections. These submittals shall be prepared on a quarterly basis throughout the term of the contract and submitted to the COR for inclusion in the contract records and documentation.

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SECTION 01 74 19
CONSTRUCTION AND DEMOLITION WASTE MANAGEMENT

PART 1 - GENERAL

This section covers the requirements for management of non-hazardous building construction and demolition waste materials. Under the Sustainable Building requirements of Executive Order (EO) 13423, Federal agencies are directed to recycle or salvage at least 50 percent construction, demolition, and clearing waste, excluding soil, where markets or on-site recycling opportunities exist.

1.1 RELATED WORK

- A. Section 02 41 00, DEMOLITION
- B. Section 00 72 00, GENERAL CONDITIONS, ARTICLE, ACCIDENT PREVENTION
- C. Section 01 00 00, GENERAL REQUIREMENTS
- D. Section 02 28 11, ASBESTOS ABATEMENT

1.2 GOVERNMENT POLICY

- A. Contractor shall maximize use of source reduction and recycling procedures outlined in ASTM D5834.
- B. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators and facilitate their recycling.
- C. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling and any revenues or savings obtained from salvage or recycling shall accrue to the Contractor.
- D. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by federal, state and local regulations.

1.3 INTENT AND WASTE MANAGEMENT GOALS

- A. The Providence VAMC's waste management goals include increased recycling and conservation of materials. Construction and Demolition Wastes have been identified as a particular target for reuse and recycling, for several reasons:
 - C&D debris typically represents a large volume of material;
 - Many of the waste streams generated during building demolition and construction projects are highly recyclable at reasonable prices;

- B. The Providence VAMC has determined that reducing, to the maximum extent practicable, the amount of waste disposed of in this project is a high priority. The Contractor and subcontractors shall take steps to generate the least amount of waste possible by minimizing waste due to error, poor planning, breakage, mishandling, contamination, or other factors.
- C. Of the inevitable waste that is generated, as many of the waste materials as economically feasible shall be segregated for reuse, salvage, or recycling, or recycled as mixed debris. In no case shall material be disposed of in a landfill or incinerator where an approved and less costly recycling or reuse alternative exists. Waste disposal in landfills and incinerators shall be minimized and shall be considered the alternative of last resort.
- D. With regard to these goals the Contractor shall develop, for the Owner's review and approval, a Waste Management Plan for this Project as described in Section 1.4.

1.4 DRAFT WASTE MANAGEMENT PLAN

- A. Within 14 calendar days after receipt of Notice of Award of Bid, and prior to any waste removal, the Contractor shall submit a Draft Waste Management Plan to the Architect & Engineering Firm and/or VA Project Engineer (COTR). The Draft Waste Management Plan shall contain, as a minimum:
 - 1. A written analysis of the project wastes expected to be generated, by type and approximate quantity.
 - 2. Disposal options: - The name of all landfill(s) and/or incinerator(s) proposed for trash disposal, the respective tipping fee(s) for each of these disposal options including transportation costs, and the projected cost of disposing of all Project waste in the landfill(s).
 - 3. Alternatives to Landfill Disposal/Incineration: - A list of each material proposed to be salvaged, reused, or recycled during the course of the Project, the proposed end use or market for each material, the respective tipping fees for each end use or market (including transportation costs), and the estimated net cost savings or cost increase resulting from recycling each material (versus landfilling or other disposal), taking into account revenue from the

sale of recycled or salvaged materials and tipping fees saved due to diversion of materials.

4. The Draft Waste Management Plan shall include, at a minimum, the materials included in Section 1.5 that are required to be reused or recycled.

B. Following the submittal of the Draft Waste Management Plan, the VA Project Engineer (COTR) and Architect & Engineering Firm will review the plan and consider the proposed recycling and waste disposal alternatives. The Owner and/or Architect may suggest alternatives to the proposed disposal options in order to increase recycling, reduce costs, or both.

1.5 MATERIALS FOR WHICH RECYCLING IS REQUIRED

A. The Providence VAMC requires that, as a minimum, the following materials must be considered for recycling, salvage, or reuse during this project:

Asphalt

Concrete, concrete block, concrete masonry units (CMU), slump stone (decorative concrete block), and rocks

Asphalt Concrete

Brick

Paper, including bond, newsprint, cardboard, mixed paper, packing materials, and packaging

Cement Fiber Products, including shingles, panels, siding

Paint

Rigid Foam

Glass

Plastics

Carpet and Pad

Beverage Containers

Insulation

Gypsum Wallboard

Porcelain Plumbing Fixtures

Fluorescent Light Tubes, per 40 CFR 173.164(e) regulations

Green materials (i.e. tree trimmings and land clearing debris).

Metals including, but not limited to, stud trim, ductwork, piping, reinforcing steel (rebar), roofing, other trim, steel, iron, galvanized

sheet steel, stainless steel, aluminum, copper, zinc, lead, brass, and bronze. (ferrous and non-ferrous).

Soils

Wood, including clean dimensional wood, pallet wood, plywood, oriented strand board (OSB), particle board

Furnishings

1.6 RESOURCES FOR DEVELOPMENT OF WASTE MANAGEMENT PLAN

The following source may be useful in developing the Draft Waste Management Plan:

1. *The Whole Building Design Guide*: - Has a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable materials from construction projects. The URL for the website is: <http://www.wbdg.org>

1.7 FINAL WASTE MANAGEMENT PLAN

- A. Once VAMC Providence has considered the draft Waste Management Plan and made appropriate suggested modifications, the Contractor shall submit, within 14 Calendar days of receiving such suggested modifications, a Final Waste Management Plan, incorporating VAMC Providence's input.

The Final Waste Management Plan shall contain the following:

1. Analysis of the proposed jobsite wastes to be generated, including types and approximate quantities.
2. Disposal options: - The name of all landfill(s) and/or incinerator(s) proposed for trash disposal, the respective tipping fee(s) for each of these disposal options including transportation costs, and the projected cost of disposing of all Project waste in the landfill(s)
3. Alternatives to Land-filling: - A list of the waste materials from the Project that will be separated for reuse, salvage, or recycling.
4. Markets: - A list of the market(s) or other on-site or off-site end use(s) that will be used for each material that will be separated for reuse, salvage, or recycling.
5. Materials Handling Procedures: - A description of the means to be employed in separating and recycling the materials identified in item (3) above consistent with requirements for acceptance by designated facilities, including the means by which such materials will be protected from contamination.

6. Transportation: - A description of the means of transportation of the recyclable materials (whether materials will be site-separated and hauled to designated markets, or whether mixed materials will be collected by a hauler and removed from the site and later separated for recycling).
7. Cost of Reuse, Salvage, or Recycling: - An estimate of the cost, including separation, transportation, and marketing, to reuse, salvage, or recycle the materials identified in item (3) above.
8. Meetings: - A description of the regular meetings to be held to address waste management.

1.8 WASTE MANAGEMENT PLAN IMPLEMENTATION

- A. Manager: - The Contractor shall designate a specific party (or parties) responsible for instructing workers in recycling and overseeing and documenting results of the Waste Management Plan for the Project.
- B. Distribution: - The Contractor shall distribute copies of the Waste Management Plan to the Job Site Foreman, each Subcontractor, the Owner, and the Architect.
- C. Instruction: - The Contractor or his designated waste manager shall provide on-site instruction regarding appropriate separation, handling, and recycling, salvage, reuse, and/or return methods to be used by all involved parties at the appropriate stages of the Project.
- D. Separation facilities: - As appropriate during each stage of the Project, the Contractor shall lay out and label a specific area(s) to facilitate separation of materials for potential recycling, salvage, reuse, and return. Recycling and waste bin areas are to be kept neat and clean and clearly marked in order to avoid contamination of materials.

1.9 REPORTING REQUIRED AT TIME OF INVOICING

- A. Application for Progress Payments: - The Contractor shall submit with each Application for Progress Payment a Summary of Waste generated by the Project. Failure to submit this information shall render the Application for Payment incomplete and shall delay Progress Payment. The Summary shall be submitted on a form acceptable to the Owner and shall contain the following information:
 1. The amount (in tons) of material land-filled from the Project, the identity of the landfill, the total amount of tipping fees paid,

transportation costs (if separate) and the total disposal cost.
Include manifests, weight tickets, receipt, and invoices.

2. For each material recycled, reused, or salvaged from the Project, the amount (in tons or cubic yards), the date removed from the jobsite, the receiving party, the transportation cost, the amount of any money paid or received for the recycled or salvaged material, and the net total cost or savings of salvage or recycling each material. Attach manifests, weight tickets, receipts, and invoices.

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SECTION 01 91 00
GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 23, series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 23, series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction, and post-occupancy

phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 2. Verify and document proper integrated performance of equipment and systems.
 3. Verify that Operations & Maintenance documentation is complete.
 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
 6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.
- G. The Commissioning Agent, both the firm and individual designated as the Commissioning Agent, shall be certified by at least one of the following entities: the National Environmental Balancing Bureau (NEBB), the Associated Air Balance Council Commissioning Group (AABC), and the Building Commissioning Association (BCA). Certification(s) shall be valid and active. Proof of certification(s) shall be submitted to the Contracting Officer and the VA Project Engineer (COTR) three (3) calendar days after the Notice to Proceed.

1.2 CONTRACTUAL RELATIONSHIPS

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the VA Project Engineer (COTR) as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.
- B. In this structure, only two contract parties are recognized and communications on contractual issues are strictly limited to VA Project

Engineer (COTR) and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the VA Project Engineer (COTR) and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the VA Project Engineer (COTR).

- C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc) is essential to the success of the Commissioning effort.
- D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and VA Project Engineer (COTR). Thus, the procedures outlined in this specification must be executed within the following limitations:
 - 1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
 - 2. Commissioning Issues identified by the Commissioning Agent will be delivered to the VA Project Engineer (COTR) and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
 - 3. In the event that any Commissioning Issues and suggested resolutions are deemed by the VA Project Engineer (COTR) to require either an official interpretation of the construction documents or require a

- modification of the contract documents, the Contracting will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the VA Project Engineer (COTR) of any issues that they deem to constitute a potential contract change prior to acting on these issues.
 5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer, with appropriate technical guidance from the VA Project Engineer (COTR) and Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 DEFINITIONS

- A. Architect: Includes Architect identified in the Contract for Construction between the Department of Veterans Affairs and Contractor, plus consultant/design professionals responsible for design of fire suppression, plumbing, HVAC, controls for HVAC systems, electrical, communications, electronic safety and security, as well as other related systems.
- B. CxA: Commissioning Agent.
- C. Commissioning Plan: a document that is an overall plan that outlines the commissioning process, commissioning team responsibilities, schedule for commissioning activities, and commissioning documents.
- D. Commissioning Issue: a condition in the installation or function of a component, piece of equipment or system that affects the system operations, maintenance, and/or repair.
- E. Commissioning Observation: a condition in the installation or function of a component, piece of equipment or system that may not be in compliance with the Contract Documents, or may not be in compliance

with the manufacturer's installation instruction, or may not be in compliance with generally accepted industry standards.

- F. Systems Functional Performance Test: a test, or tests, of the dynamic function and operation of equipment and systems using manual (direct observation) or monitoring methods. Systems Functional Performance Testing is the dynamic testing of systems (rather than just components) under full operation (e.g., the chiller pump is tested interactively with the chiller functions to see if the pump ramps up and down to maintain the differential pressure setpoint). Systems are tested under various modes, such as during low cooling or heating loads, high loads, component failures, unoccupied, varying outside air temperatures, fire alarm, power failure, etc. The systems are run through all the control system's sequences of operation and components are verified to be responding as the sequences state. Traditional air or water test and balancing (TAB) is not Systems Functional Performance Testing, in the commissioning sense of the word. TAB's primary work is setting up the system flows and pressures as specified, while System Functional Performance Testing is verifying that the system has already been set up properly and is functioning in accordance with the Construction Documents. The Commissioning Agent develops the Systems Functional Performance Test Procedures in a sequential written form, coordinates, witnesses, and documents the actual testing. Systems Functional Performance Testing is performed by the Contractor. Systems Functional Performance Tests are performed after startups, control systems are complete and operational, TAB functions and Pre-Functional Checklists are complete.
- G. System: A system is defined as the entire set of components, equipment, and subsystems which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one component of an entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam supply, chilled water supply, refrigerant supply, hot water supply, controls and electrical service, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of the fuel supply, combustion

air, controls, steam, feedwater supply, condensate return and other related components.

- H. Pre-Functional Checklist: a list of items provided by the Commissioning Agent to the Contractor that require inspection and elementary component tests conducted to verify proper installation of equipment. Pre-Functional Checklists are primarily static inspections and procedures to prepare the equipment or system for initial operation (e.g., belt tension, oil levels OK, labels affixed, gages in place, sensors calibrated, etc.). However, some Pre-Functional Checklist items entail simple testing of the function of a component, a piece of equipment or system (such as measuring the voltage imbalance on a three-phase pump motor of a chiller system). The term "Pre-Functional" refers to before Systems Functional Performance Testing. Pre-Functional Checklists augment and are combined with the manufacturer's startup checklist and the Contractor's Quality Control checklists.
- I. Seasonal Functional Performance Testing: a test or tests that are deferred until the system will experience conditions closer to their design conditions.
- J. VA: Includes the Contracting Officer, VA Project Engineer (COTR), or other authorized representative of the Department of Veterans Affairs.
- K. TAB: Testing, Adjusting, and Balancing.

1.6 SYSTEMS TO BE COMMISSIONED

- A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following systems will be commissioned as part of this project:
 - 1. HVAC (Division 23)
 - a. Air Handling Systems (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
 - b. Dehumidification Systems (Energy recovery devices - such as enthalpy wheels, fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves,

- filters, dampers, safeties, controls, gages, and vibration isolation).
- c. Heating Hot Water Systems (Boilers, controls, instrumentation and gages, flues, heating water pumps and motors, Variable Speed Drives, mixing valves).
 - d. Condensate Return Systems (Condensate receivers and transfer pumps, motors, controls, pump alternator, alarms and instrumentation, deaerators, boiler feed pumps and motors, safeties).
 - e. Chilled Water Systems (Chilled water pumps and motors, Variable Speed Drives, chiller motor/compressor, controls, instrumentation and safeties, isolation valves, blending valves, side stream water cleaners/scrubbers/filters).
 - f. Condenser Water Systems for Chillers (Condenser water pumps and motors, Variable Speed Drives, cooling tower fans, cooling tower sump level controls, open-circuit water treatment system, water treatment injection pumps and motors, water treatment controls, cooling tower basin heaters and controls, side stream water cleaners/scrubbers/filters, tower bypass valves).
 - g. Exhaust Fans (Fan, motor, Variable Speed Drives, controls and safeties).
 - h. Steam System (Boilers, controls, gages and instrumentation, safety relief valves, combustion burners/fans/motors, fuel delivery pumps and motors, flues).
 - i. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit controller hardware and software, all sequences of operation, system accuracy and response time).
 - j. Laboratory Exhaust Systems (Fume hoods, pressure controls, system alarms, fans, motors, and Variable Speed Drives).
 - k. Laboratory Ventilation Systems (Supply air terminal units and controls, pressure controls and alarms, fans, motors, and Variable Speed Drives).
 - l. Room Pressurization Equipment (Pressure sensors, terminal units/dampers, and controls and alarms).

- m. HVAC Water Treatment Systems (Closed circuits - including shot feeders and final water analysis, open circuits - including water analysis, chemical/biocide tanks, injection piping, chemical/biocide pumps and motors, controls, water meter, and automatic blowdown).
- 2. Electrical (Division 26)
 - a. Essential Equipment Power Distribution Systems (Automatic transfer on loss of normal power, grounding tests, coordination study review, major circuit breaker settings, meters and gages, and controls).

1.7 COMMISSIONING TEAM

A. Members Appointed by Contractor:

- 1. Contractor: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
- 2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.

B. Members Appointed by VA:

- 1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
- 2. Representatives of the facility user and operation and maintenance personnel.
- 3. Architect and engineering design professionals.

1.8 VA'S COMMISSIONING RESPONSIBILITIES

- A. Appoint an individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:

1. Coordination meetings.
 2. Training in operation and maintenance of systems, subsystems, and equipment.
 3. Testing meetings.
 4. Witness and assist in Systems Functional Performance Testing.
 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.9 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
1. Participate in commissioning coordination meetings.
 2. Conduct operation and maintenance training sessions in accordance with approved training plans.
 3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
 4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
 5. Review and comment on commissioning documentation.
 6. Participate in meetings to coordinate Systems Functional Performance Testing.

7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.10 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility

for maintenance and component replacement or repair, and for general conformance with the Construction Documents.

- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.
- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.
- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.11 COMMISSIONING DOCUMENTATION

- A. Commissioning Agent's Certification(s): Commissioning Agent shall submit evidence of valid and current certification(s), as required in Section 1.1(G), to the Contracting Officer.

- B. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
 2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
 3. Identification of systems and equipment to be commissioned.
 4. Schedule of Commissioning Coordination meetings.
 5. Identification of items that must be completed before the next operation can proceed.
 6. Description of responsibilities of commissioning team members.
 7. Description of observations to be made.
 8. Description of requirements for operation and maintenance training.
 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
 10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
 12. Preliminary Systems Functional Performance Test procedures.
- C. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode

of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:

1. Name and identification code of tested system.
2. Test number.
3. Time and date of test.
4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
5. Dated signatures of the person performing test and of the witness, if applicable.
6. Individuals present for test.
7. Observations and Issues.
8. Issue number, if any, generated as the result of test.

- D. Pre-Functional Checklists: The Commissioning Agent will prepare *Pre-Functional Checklists*. *Pre-Functional Checklists shall be completed* and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check *Pre-Functional Checklists* to verify accuracy and readiness for testing. Inaccurate or incomplete *Pre-Functional Checklists* shall be returned to the Contractor for correction and resubmission.
- E. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- F. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.

G. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating an Commissioning Issues Log Entry:

- a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
- b. Assign a descriptive title for the issue.
- c. Identify date and time of the issue.
- d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
- e. Identify system, subsystem, and equipment to which the issue applies.
- f. Identify location of system, subsystem, and equipment.
- g. Include information that may be helpful in diagnosing or evaluating the issue.
- h. Note recommended corrective action.
- i. Identify commissioning team member responsible for corrective action.
- j. Identify expected date of correction.
- k. Identify person that identified the issue.

2. Documenting Issue Resolution:

- a. Log date correction is completed or the issue is resolved.
- b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
- c. Identify changes to the Contract Documents that may require action.
- d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
- e. Identify person(s) who corrected or resolved the issue.

f. Identify person(s) verifying the issue resolution.

H. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5. Commissioning Issues Log.
6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.

I. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).

3. Documentation that unresolved system performance issues have been resolved.
 4. Updated Commissioning Issues Log, including status of unresolved issues.
 5. Identification of potential Warranty Claims to be corrected by the Contractor.
- J. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
 2. Reference to Final Commissioning Plan.
 3. Reference to Final Commissioning Report.
 4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.12 SUBMITTALS

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:
1. The Commissioning Team: A list of commissioning team members by organization.
 2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
 3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
 4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.

5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
 6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
 7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.

- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Project Engineer (COTR) with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
 - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
 - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.13 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 60 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.
- C. Within 90 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CR) to be responsible for commissioning related tasks.

The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.14 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.15 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor will work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As

construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.

- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.
- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and when dropped or damaged. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.
 - a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.
 - b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.
2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.
 - a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.
 - b. The full startup plan shall at a minimum consist of the following items:
 - 1) The Pre-Functional Checklists.
 - 2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.
 - 3) The manufacturer's normally used field checkout sheets.

- a) The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
- b) The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

3. Sensor and Actuator Calibration

- a. All field installed temperature, relative humidity, CO₂ and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
- b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.

4. Execution of Equipment Startup

- a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
- b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
- c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
- d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.2 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.

- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.
- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.3 PHASED COMMISSIONING

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.4 TRENDING AND ALARMS

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
 - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
 - 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from

the operator or maintenance personnel within a normal work shift, and not immediate action.

3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.

- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the VA Project Engineer (COTR) and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the VA Project Engineer (COTR). Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed

by the VA Project Engineer (COTR), prior to the execution of Systems Functional Performance Testing.

2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Dual-Path Air Handling Unit Trending and Alarms
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Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
OA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Humidity	AI	15 Min	24 hours	3 days	P	>60% RH	10 min
Mixed Air Temp	AI	None	None	None	N/A		
SA Temp	AI	15 Min	24 hours	3 days	C	±5°F from SP	10 min
Supply Fan Speed	AI	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AI	15 Min	24 hours	3 days	N/A		
RA Pre-Filter Status	AI	None	None	None	N/A		
OA Pre-Filter Status	AI	None	None	None	N/A		
After Filter Status	AI	None	None	None	N/A		
SA Flow	AI	15 Min	24 hours	3 days	C	±10% from SP	10 min
OA Supply Temp	AI	15 Min	24 hours	3 days	P	±5°F from SP	10 min
RA Supply Temp	AI	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
RA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
Initial UVC Intensity (%)	AI	None	None	None	N/A		
Duct Pressure	AI	15 Min	24 hours	3 days	C	±25% from SP	6 min
CO2 Level	AI	15 Min	24 hours	3 days	P	±10% from SP	10 min
Supply Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Return Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 Min
High Static Status	DI	COV	24 hours	3 days	P	True	1 min
Fire Alarm Status	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 1	DI	COV	24 hours	3 days	C	True	10 min
Freeze Stat Level 2	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 3	DI	COV	24 hours	3 days	P	True	1 min
Fire/Smoke Damper Status	DI	COV	24 hours	3 days	P	Closed	1 min
Emergency AHU Shutdown	DI	COV	24 hours	3 days	P	True	1 min
Exhaust Fan #1 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan #2 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan #3 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
OA Alarm	DI	COV	24 hours	3 days	C	True	10 min
High Static Alarm	DI	COV	24 hours	3 days	C	True	10 min
UVC Emitter Alarm	DI	COV	24 hours	3 days	P	True	10 min
CO2 Alarm	DI	COV	24 hours	3 days	P	True	10 min
Power Failure	DI	COV	24 hours	3 days	P	True	1 min
Supply Fan Speed	AO	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AO	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AO	15 Min	24 hours	3 days	N/A		

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Supply Fan S/S	DO	COV	24 hours	3 days	N/A		
Return Fan S/S	DO	COV	24 hours	3 days	N/A		
Fire/Smoke Dampers	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
AHU Energy	Calc	1 Hour	30 day	N/A	N/A		

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Air Flow	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Local Set-point	AI	15 Min	12 hours	3 days	M	±10°F from SP	60 min
Space Humidity	AI	15 Min	12 hours	3 days	P	> 60% RH	5 min

Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Unoccupied Override	DI	COV	12 hours	3 days	M	N/A	12 Hours
Refrigerator Alarm	DI	COV	12 hours	3 days	C	N/A	10 min
Damper Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		

4-Pipe Fan Coil Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Pre-Filter Status	AI	None	None	None	M	> SP	1 hour
Water Sensor	DI	COV	12 hours	3 days	M	N/A	30 Min
Cooling Coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Fan Coil ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

2-Pipe Fan Coil Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Pre-Filter Status	AI	None	None	None	M	> SP	1 hour
Water Sensor	DI	COV	12 hours	3 days	M	N/A	30 Min
Cooling Coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Fan Coil ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Unit Heater Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Minutes	12 hours	3 days	P	±5°F from SP	10 min
Heating Valve Position	AO	15 Minutes	12 hours	3 days	N/A		
Unit Heater ON/OFF	DO	COV	12 hours	3 days	M	Status <> Command	30 min

Steam and Condensate Pumps Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Steam Flow (LB/HR)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Pump Run Hours	AI	15 Minutes	12 hours	3 days	N/A		
Water Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Electric Meter (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		
Irrigation Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Chilled Water Flow (TONS)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Flow (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
High Water Level Alarm	DI	COV	12 hours	3 days	C	True	5 Min
Condensate Pump Start/Stop	DO	COV	12 hours	3 days	P	Status <> Command	10 min

Domestic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Domestic HW Setpoint WH-1	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Setpoint WH-2	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	C	> 135 °F	10 Min

Domestic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	P	±5°F from SP	10 Min
Dom. Circ. Pump #1 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #2 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Dom. Circ. Pump #2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Domestic HW Start/Stop	DO	COV	12 Hours	3 days	N/A		

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
System HWS Temperature	AI	15 min	12 hours	3 days	C	±5°F from SP	10 Min
System HWR Temperature	AI	15 min	12 hours	3 days	M	±15°F from SP	300 Min
HX-1 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Leaving Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
System Flow (GPM)	AI	15 min	12 hours	3 days	N/A		
System Differential Pressure	AI	15 min	12 hours	3 days	P	±10% from SP	8 Min

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
				3 days			
HW Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 1 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 2 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station Bypass Valve Position	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HW Pump 2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HWR #1 Valve	DO	COV	12 Hours	3 days	N/A		
HWR #2 Valve	DO	COV	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms

Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Chiller 1 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 1 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 2 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Decoupler Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Secondary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Primary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Primary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Secondary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Secondary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min
Chiller 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 2 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 2 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 2 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Detector	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Exhaust Fan Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Emergency Shutdown	DI	COV	12 Hours	3 days	P	True	1 Min
Primary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Primary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Chiller 2 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 2 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Refrigerant Exhaust Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		

Condenser Water System Trending and Alarms
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Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Chiller 1 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 °F	10 Min
Cooling Tower 2 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 °F	10 Min
Condenser Water Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Condenser Water Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Outdoor Air Wet Bulb	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Cooling Tower 1 Basin Heat	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 1 Heat Trace	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Cooling Tower 2 Basin Heat	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Heat Trace	DI	COV	12 Hours	3 days	N/A		

Condenser Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Chiller 1 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Chiller 2 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Chiller 1 Condenser Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		
Cooling Tower 2 Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

Steam Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Boiler 1 Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 1 Steam Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 2 Steam Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
System Steam Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Boiler 1 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 1 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 1 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Low Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 1 High Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 1 Feed Pump	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 2 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 2 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		

Steam Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Boiler 2 Low Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 2 High Water Alarm	DI	COV	12 Hours	3 days	C	True	5 Min
Boiler 2 Feed Pump	DI	COV	12 Hours	3 days	N/A		
Combustion Damper Status	DI	COV	12 Hours	3 days	P	Status <> Command	5 min
Condensate Recovery Pump Status	DI	COV	12 Hours	3 days	P	Status <> Command	5 min
Boiler 1 Feed Pump Start / Stop	DO	COV	12 Hours	3 days	N/A		
Boiler 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Combustion Damper Command	DO	COV	12 Hours	3 days	N/A		
Condensate Recovery Pump Start / Stop	DO	COV	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Outside Air Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		

Hot Water Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Boiler 2 Fire Signal	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Entering Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 2 Leaving Water Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Hot Water Supply Temperature	AI	15 Minutes	12 Hours	3 days	P	±5 °F from SP	10 Min
Hot Water Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	C	±5% from SP	10 Min
Lead Boiler	AI	15 Minutes	12 Hours	3 days	N/A		
Boiler 1 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 1 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 1 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 1 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Boiler 2 Enable	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Boiler 2 Isolation Valve	DI	COV	12 Hours	3 days	N/A		
Boiler 2 on Fuel Oil	DI	COV	12 Hours	3 days	N/A		
Boiler 2 Alarm	DI	COV	12 Hours	3 days	C	True	1 Min
Combustion Dampers Open	DI	COV	12 Hours	3 days	P	Status <> Command	10 min

Hot Water Boiler System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Primary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Secondary Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Secondary Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	10 min
Primary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Primary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 VFD Speed	AO	COV	12 Hours	3 days	N/A		
Hot Water System Enable	DO	COV	12 Hours	3 days	N/A		
Combustion Dampers Command	DO	COV	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the VA Project Engineer (COTR) and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

3.5 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.

- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.
- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.
- D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms

developed by the Commissioning Agent will include, but not be limited to, the following information:

1. System and equipment or component name(s)
 2. Equipment location and ID number
 3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment.
 4. Date
 5. Project name
 6. Participating parties
 7. A copy of the specification section describing the test requirements
 8. A copy of the specific sequence of operations or other specified parameters being verified
 9. Formulas used in any calculations
 10. Required pretest field measurements
 11. Instructions for setting up the test.
 12. Special cautions, alarm limits, etc.
 13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
 14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.
1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
 2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading

in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.

3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
 4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
 5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance

Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.

- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.
- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.6 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.
- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.
 - 1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
 - 2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
 - 3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
 - 4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.

- b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.
- 5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
 - a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
 - b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
 - c. The Commissioning Agent will document the resolution process.
 - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.
- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
 2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
 3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
 4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
 5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.
- E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.7 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen

Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.8 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's VA Project Engineer (COTR), VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:
1. Review the Contract Documents.
 2. Review installed systems, subsystems, and equipment.
 3. Review instructor qualifications.
 4. Review instructional methods and procedures.
 5. Review training module outlines and contents.
 6. Review course materials (including operation and maintenance manuals).
 7. Review and discuss locations and other facilities required for instruction.
 8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.

9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:

1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
2. Qualification Data: Submit qualifications for facilitator and/or instructor.
3. Attendance Record: For each training module, submit list of participants and length of instruction time.
4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
5. Demonstration and Training Videotapes: Submit two copies within seven days of end of each training module.
 - a. Identification: On each copy, provide an applied label with the following information:
 - 1) Name of Project.
 - 2) Name and address of photographer
 - 3) Name of Contractor.
 - 4) Date videotape was recorded.
 - 5) Description of vantage point, indicating location, direction (by compass point), and elevation or story of construction.
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. QUALITY ASSURANCE

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project,

and whose work has resulted in training or education with a record of successful learning performance.

2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. COORDINATION

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. INSTRUCTION PROGRAM

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
 - a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
 - b. Intrusion detection systems.
 - c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.
 - d. Medical equipment, including medical gas equipment and piping.
 - e. Laboratory equipment, including laboratory air and vacuum equipment and piping.
 - f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
 - g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
 - h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.

- i. switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
 - j. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
 - k. Lighting equipment and controls.
 - l. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
 - m. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.
- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
- 1. Basis of System Design, Operational Requirements, and Criteria:
Include the following:
 - a. System, subsystem, and equipment descriptions.
 - b. Performance and design criteria if Contractor is delegated design responsibility.
 - c. Operating standards.
 - d. Regulatory requirements.
 - e. Equipment function.
 - f. Operating characteristics.
 - g. Limiting conditions.
 - h. Performance curves.
 - 2. Documentation: Review the following items in detail:
 - a. Emergency manuals.
 - b. Operations manuals.
 - c. Maintenance manuals.
 - d. Project Record Documents.
 - e. Identification systems.
 - f. Warranties and bonds.
 - g. Maintenance service agreements and similar continuing commitments.
 - 3. Emergencies: Include the following, as applicable:

- a. Instructions on meaning of warnings, trouble indications, and error messages.
 - b. Instructions on stopping.
 - c. Shutdown instructions for each type of emergency.
 - d. Operating instructions for conditions outside of normal operating limits.
 - e. Sequences for electric or electronic systems.
 - f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
- a. Startup procedures.
 - b. Equipment or system break-in procedures.
 - c. Routine and normal operating instructions.
 - d. Regulation and control procedures.
 - e. Control sequences.
 - f. Safety procedures.
 - g. Instructions on stopping.
 - h. Normal shutdown instructions.
 - i. Operating procedures for emergencies.
 - j. Operating procedures for system, subsystem, or equipment failure.
 - k. Seasonal and weekend operating instructions.
 - l. Required sequences for electric or electronic systems.
 - m. Special operating instructions and procedures.
5. Adjustments: Include the following:
- a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:
- a. Diagnostic instructions.
 - b. Test and inspection procedures.
7. Maintenance: Include the following:
- a. Inspection procedures.
 - b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.
 - d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.

- f. Procedures for routine maintenance.
- g. Instruction on use of special tools.
- 8. Repairs: Include the following:
 - a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.

H. Training Execution:

- 1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
- 2. Instruction:
 - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
 - b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
 - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
 - 2) The VA will furnish an instructor to describe VA's operational philosophy.
 - 3) The VA will furnish the Contractor with names and positions of participants.
- 3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.

4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of **an oral, or a written**, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

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SECTION 02 41 00
DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies selective demolition and removal of portions of buildings, and debris as shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 11, EARTH MOVING.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Asbestos Removal: Section 02 82 11, ASBESTOS ABATEMENT.
- F. Not used.
- G. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- H. Construction Waste Management: Section 07 74 19, CONSTRUCTION WASTE MANAGEMENT.
- I. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES. Section 02 85 00, INFECTION CONTROL.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.

- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
 - 1. No wall or part of wall shall be permitted to fall outwardly from structures.
 - 2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.

- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.
- J. Remove all equipment, devices, wiring, conduit, and other material that are inactive or inoperable. Do not abandon materials or equipment in place.
- K. Terminate all utilities at their point of connection.
- L. Contractor to conduct non-destructive testing (e.g., GPR) of building slabs, perimeter beams and walls before coring through the structure, as required to identify and avoid existing utility lines.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Selectively demolish and remove buildings and structures, including all appurtenances related or connected thereto, as required for installation of new work.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. Remove and legally dispose of all materials, other than earth to remain as part of project work. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. The removal of hazardous material shall be referred to Hazardous Materials specifications.

- D. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.
- E. Remove all equipment, devices, wiring, conduit, and other material that are inactive or inoperable. Do not abandon materials or equipment in place.
- F. Terminate all utilities at their point of connection.
- G. Contractor to conduct non-destructive testing (e.g., GPR) of building slabs and walls before coring through the structure, to identify and avoid existing utility lines.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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**SECTION 028211
ASBESTOS ABATEMENT**

PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of contract, including general and supplementary conditions and other Division 1000 specifications, apply to the work of this section. The contract documents show the work of the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during work, coordination with other work and phasing of work. In the event the Asbestos Abatement Contractor discovers an ambiguity or conflict in or between the contract documents and related requirements and codes, that issue must be immediately brought to the attention of the Contracting Officer for resolution. Any action taken without obtaining such guidance from the Contracting Officer shall be the sole risk and responsibility of the Abatement Contractor.

1.1.2 EXTENT OF WORK

- A. Below is a brief description of the estimated quantities of asbestos and asbestos-containing materials to be removed. This data is provided for informational purposes only, and is based on the best information available at the time of specification preparation. Nothing in this section may be interpreted as limiting the scope of work otherwise required by this contract and related documents.
- B. Removal and disposal of asbestos contaminated materials (ACM) and asbestos contaminated elements (ACE) with full containment in the following approximate quantities as shown on Drawing HM-100:

Building 9 - Basement - Crawlspace - Drawing HM-100

- Remove 82 tons of asbestos-contaminated soil from the 3,250 SF dirt floor Crawlspace in Building 9 to a depth of approximately 6" under negative pressure containment. Dispose of the removed soil as asbestos waste.
- At the completion of soil removal, and prior to air clearance sampling, apply 3 coats of penetrating encapsulant to the 3,250 SF dirt floor of the Crawlspace in Building 9. Apply the first coat of encapsulant diluted 1:1 with water at a rate of 50 SF of soil per gallon of encapsulant. Apply the second coat of encapsulant at full strength at a rate of 100 SF of soil per gallon of encapsulant. Apply the third coat of encapsulant at full strength at a rate of 100 SF of soil per gallon of encapsulant.

1.1.3 NOT USED

1.1.4 NOT USED

1.1.5 CONTRACTORS USE OF PREMISES

- A. Cooperate fully with the VA representative to minimize conflicts and to facilitate the VA safe and smooth usage of buildings. Perform the work in accordance with specifications, drawings, and phasing plan.
- B. Use existing facilities in partially occupied building strictly within the limits shown in contract documents and the approved pre-abatement plan of action. Asbestos Abatement drawings of partially occupied buildings show the limits of containment, the placement of the decontamination facilities for people and for equipment, the temporary location of bagged waste material, the path of transportation of contaminated waste to the outside, the temporary waste storage areas and the loading facilities for each containment area and for each building. Variations from the arrangements shown on drawings shall be secured in writing from VA through the pre-abatement plan of action. The following limitations of use apply to existing facilities shown on drawings:

1.2 VARIATION IN QUANTITIES

The quantities and location of ACM and ACE indicated on the drawings and the extent of work included in this section are only best estimates which are limited by the physical constraints imposed by occupancy of the buildings. Accordingly, minor variations of plus or minus 10% of the estimated quantities of ACM and ACE within the limits of containment for each abatement stage are considered as having no impact on contract price and time of this contract. Locations of ACM and ACE different than indicated on drawings but within the limits of containment are considered as having no impact on contract price and time of this contract. Where additional asbestos abatement work is required beyond the above variations, the contract price and time will be adjusted under provisions of applicable clause in the contract. Additional or reduced abatement work beyond the variations stated will be a basis for adjustment of the contract price. Bidders are responsible for field verifying all supplied quantities for abatement.

1.3 STOP ASBESTOS REMOVAL

- A. If the Contracting Officer or his field representative presents a written stop asbestos removal order, immediately stop all asbestos removal and initiate fiber reduction activities. Do not resume asbestos removal until authorized in writing by VA. A stop asbestos removal order will be issued at any time VA determines abatement conditions are not within specifications requirements. Stoppage will continue until conditions have been corrected. Standby time and cost required for corrective action is at contractor's expense. The occurrence of the following

events shall be reported in writing to the VA representative and shall require the contractor to immediately stop asbestos removal and initiate fiber reduction activities.

- B. Excessive airborne fibers outside containment area (0.01 f/cc or greater, or levels that are statistically greater than pre-abatement).
- C. Break in either the primary or secondary containment barriers.
- D. Loss of negative air pressure (At or below 0.01 inches of water).
- E. Serious worker injury within the containment area which necessitates interruption of the normal decontamination procedures.
- F. Presence of a fire and safety emergency.
- G. Respiratory protection system failure.
- H. Power failure.
- I. Excessive airborne fibers inside containment area (0.5 f/cc or greater when wet methods are employed).

1.4 DEFINITIONS

1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent that they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated thereon.

1.4.2 GLOSSARY

Abatement: A general term used to refer to the various processes used to control asbestos materials in buildings. Three alternative methods for ACM and/or ACE abatement are removal, encapsulation and enclosure.

ACE: Asbestos Contaminated Elements.

ACM: Asbestos Contaminated Material.

ACS: Asbestos contaminated soil.

Aerosol: Solid or liquid particles, suspended in air.

Aggressive Sampling: EPA defined clearance sampling method using air moving equipment such as fans and leaf blowers to stir the air.

AHERA: Asbestos Hazard Emergency Response Act. Asbestos regulations issued by EPA in 1987.

Air Cell: Type of pipe or duct insulation comprised of corrugated cardboard which frequently contains asbestos combined with cellulose or refractory binders.

Air Monitoring: The process of collecting and analyzing air samples to determine the number of fibers present per cubic centimeter of air. This overall monitoring procedure is also called Air Testing, or Testing.

Air Sample Collection Filter: Membrane filter used to collect fibers/particulates which are counted and/or analyzed. Membrane is usually made of mixed cellulose material for PCM, (phase contrast microscopy) and polycarbonate or mixed cellulose for TEM (transmission electron microscopy).

Amended Water: Water to which a surfactant has been added.

Asbestos: The general name for a group of fibrous mineral form including but not limited to chrysotile, amosite, crocidolite, anthophyllite, actinolite and tremolite.

Asbestos Waste Decontamination Facility: Airlock system consisting of drum/bag washing facilities and temporary storage area for cleaned containers. Used as exit for waste and equipment leaving the abatement area. May be used in an emergency to evacuate personnel.

Asbestos-Containing Material (ACM): Any material containing more than 1% (one percent) by weight of asbestos of any type or mixture.

Asbestos Contaminated Elements (ACE): Building elements such as ceilings, walls, lights and ductwork that are contaminated by asbestos.

Asbestos-Containing Waste Material: Materials removed from an abatement area which is or is suspected of being contaminated with an asbestos-containing material.

Authorized Visitor: Any person approved by VA, the contractor or any government agency which has proven jurisdiction over asbestos-related work.

Barrier: Any surface that seals the work area to inhibit the movement of fibers. Containment Barrier - An airtight barrier, consisting of walls, floors and/or ceilings of sealed plastic sheeting, surrounding and sealing the outer perimeter of the work area. Critical Barrier - The barrier responsible for isolation of the work area from adjacent spaces, typically constructed of polyethylene sheeting secured in place at penetrations such as doors, windows or any other opening into the work area. Primary Barrier - Barriers assembled over critical barrier and exposed directly to decontamination work. Secondary Barrier - Any additional sheeting to collect and provide protection from debris during abatement.

Breathing Zone: A hemisphere forward of the shoulders with a radius of approximately 6 to 9 inches.

Bridging Encapsulant: An encapsulant that forms a discrete layer on the surface of an asbestos matrix.

Bulk Test: The collection and analysis of samples of suspected asbestos materials. A small amount, or bulk, of the material is physically removed from the structure and placed in a rigid airtight container for transportation to an accredited lab for analysis.

Changing Area: Normally the first chamber of the personnel decontamination facilities, i.e., the "clean room".

Class I asbestos work: Means activities involving the removal of TSI and surfacing ACM and PACM.

Class II asbestos work: Means activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles and construction mastic

Class III asbestos work: Means repairs and maintenance operation, where "ACM", including TSI and surfacing ACM and PACM, is likely to be disturbed.

Class IV asbestos work: Means maintenance and custodial activities during which employees contact but do not disturb ACM or PACM and activities to clean up dust, waste and debris resulting from Class I, II, and III activities.

Clearance Sample: An area sample taken to a certain airborne fiber levels after removal clean-up and final inspection have been completed. Performed by the VA's I.H. consultant (VPIH).

Competent Person: one who is capable of identifying existing asbestos hazards in the work place and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measure to eliminate them, as specified in 29 CFR 1926.32(f):in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR part 763) for supervisor, or its equivalent and, for Class III and Class IV work, who is trained in a manner consistent with EPA requirements for training of local education agency maintenance and custodial staff as set forth at 40 CFR 763.92(a)(2).

Consultant: The owner's representative. For this project it is EnviroMed Services, Inc., 470 Murdock Ave, Meriden, CT 06450

Count: Refers to "Fiber Count," or the average number of asbestos fibers greater than five micrometers in length per cubic centimeter of air.

C.P.I.H.: Asbestos Abatement Contractor's Industrial Hygienist.

I.H. must meet qualification requirements of P.I.H.

Demolition: The removal of any building component, system, finish or assembly of a facility. Wrecking or taking out of any load-supporting structural member of a facility together with any related handling operations or the intentional burning of any facility. Standards for demolition involving ACM are as defined in NESHAPs 40 CFR 61.145.

Disposal Bag: Six mil thick, air-liquid leak proof plastic bag used for transporting asbestos waste from abatement areas to disposal site. Each is labeled in accordance with OSHA A regulations.

DOH: Rhode Island Department of Health, 3 Capitol Hill, Providence, Rhode Island 02908

Drum: A rigid, impermeable container made of cardboard, metal or plastic which can be sealed in an air and watertight manner.

Encapsulant: A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents release of fibers.

Encapsulation: Treatment of ACM with an encapsulant.

Enclosure: The construction of an air-tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers into the air.

Entrance Port: A name sometimes used for the main entrance airlock in an OSHA defined negative air containment area.

EDF: Equipment Decontamination Facility.

Excursion Limit: 1 fiber per cubic centimeter of air (1 f/cc) as averaged over a sampling period of (30) minutes.

f/cc: Abbreviation for fibers per cubic centimeter of air and standard measurement units used to measure the level of asbestos contamination in the air.

Filter: A media component used in respirators or other equipment to remove solid or liquid particles from the air.

Fire-stop: Material used to close open parts of a structure and prevent the spread of fire.

Friable Asbestos Containing Material (FACM): Material that contain more than 1.0% asbestos by weight, which can be crumbled, pulverized, or reduced to powder by hand pressure when dry.

Glove-bag: A sack (typically constructed of 6 mil transparent polyethylene or polyvinyl chloride plastic) with two inward projecting long sleeve gloves, which are designed to enclose an object from which an ACM is to be removed.

High-Efficiency Particulate Air (HEPA) Filter: A filter which

removes from the air 99.97% or more of monodisperse dioctyl phthalate (DOP) particles having a mean diameter of 0.3 micrometer.

HEPA Filter Vacuum Cleaner: High efficiency particulate (absolute) vacuum collection equipment with a HEPA filter system capable of collecting and retaining asbestos fibers.

Industrial Hygienist (I.H.): A person with a college degree in engineering, chemistry, physics, medicine or related physical and biological science and a competence in Industrial Hygiene acquired through special studies and training. Meets all definition requirements of the American Industrial Hygiene Association (AIHA).

I. H. Technician: A person working under the supervision of the I.H. with special training, experience, certifications and licenses required for the industrial hygiene work assigned to perform. Requires a minimum experience as I. H. technician on three projects of similar size and complexity to this project.

Lock-Back: Encapsulation of all surfaces involved in abatement at the conclusion of ACM removal and before removal of primary barriers.

MCEF: Mixed cellulose ester filter.

Negative Pressure: Air pressure lower than surrounding areas, created by exhausting air from a sealed space (work area).

Negative Pressure Respirator: A respirator in which the air pressure inside the respiratory-inlet covering is positive during exhalation in relation to the air pressure of the outside atmosphere and negative during inhalation in relation to the air pressure of the outside atmosphere.

Negative Pressure System: A local exhaust system, utilizing HEPA filtration capable of maintaining a negative pressure inside the work area and a constant air flow from adjacent areas into the work area and exhausting that air outdoors.

NESHAP: National Emission Standards for Hazardous Air Pollutants.

Non-Friable Asbestos-Containing Material (NF-ACM): Material that contains more than 1% (one percent) asbestos by weight but cannot be crumbled, pulverized, or reduced to powder by hand pressure when dry. Non-friable asbestos materials can release asbestos fibers when power tools such as grinders, drills, sanders, etc. are used on them.

OV: Organic vapor.

PAPR: Powered Air-Purifying Respirator.

PCM: Abbreviation for phase contrast microscopy. Phase contrast microscopy utilizes a light microscope for the purpose of

counting fibers. Reference NIOSH 7400 Method.

PDF: Personnel Decontamination Facilities.

PEL: Permissible Exposure Limits (PELS) i.e. 0.1 fibers per cubic centimeter of air as an eight (8) hour time-weighted average (TWA)

Penetrating Encapsulant: Encapsulant that is absorbed by the asbestos matrix without leaving a discrete surface layer.

Personal Air Sampling: Air sample collected with a special battery-powered portable pump unit which is fitted on the body of the monitored person. The collection device (filter cassette) is located within the individual's breathing zone.

Personal Monitoring: Sampling of the asbestos fiber concentrations within the breathing zone of a person.

Plastic Sheeting: Barrier material not as strong as polyethylene.

PLM: Abbreviation for polarized light microscopy with dispersion staining utilizing light microscopy and refractive indices to identify type of asbestos present.

Polyethylene Sheeting: Strong plastic barrier material usually transparent and made flame-resistant in compliance with NFPA 241.

Positive/Negative Pressure Fit Test: A negative-pressure respirator fit check, performed by placing the palm of one hand over the exhalation valve and exhaling (positive pressure) and feeling for face piece -to-face fit leakage or, covering the filters cartridges with the palms of the hand and inhaling (negative pressure) while feeling for face piece -to-face fit leakage.

Pressure Differential System: System which restricts airflow from adjacent areas into work area and continuously refilters air from the HEPA filtration machine. Minimal exhaust ventilation is utilized by maintaining a pressure differential of 0.02" of water.

P.I.H.: Professional (Qualified) I.H. who meets all the definition requirements of AIHA and OSHA of a "Competent Person" under 29 CFR 1926.1101(b), has completed at least three specialized courses on asbestos abatement, supervision and management in EPA endorsed training programs, and formal training in respiratory protection and waste disposal, and has a minimum experience of five (5) projects of similar complexity with this project of which at least three (3) projects serving as the supervisory I.H. licensed when required by state or local law.

Protection Factor: The ratio of the ambient concentration of an airborne substance to the concentration of the substance inside the respirator at the breathing zone of the wearer. The protection factor is a measure of the degree of protection

provided by a respirator.

QNFT: Quantitative fit test.

Removal: Means removal of ACM and ACE. Accomplished with tools such as scrapers, chisels and nylon brushes.

Removal Encapsulant: A penetrating encapsulant specifically designed for removal of ACM rather than encapsulation.

Renovation: Alteration of a facility or one or more facility components in any way, including the striping or removal of ACM from a facility component. Standards for renovation involving ACM are as defined in NESHAPs 40 CFR 61.145.

Respirator: A device designed to protect the wearer from the inhalation of harmful atmospheres.

Respiratory Protection Program Coordinator (RPPC): Individual who is authorized and responsible for all aspects of the contractor's respiratory protection program (RPP).

RPP: Respiratory Protection Program.

RPPC: Respiratory Protection Program Coordinator.

SAR: Supplied Air Respirator.

SCBA: Self-contained breathing apparatus.

Sealant: Another name for encapsulating material. This term also refers to the approved coating which is used to cover brown-coat ceilings after asbestos surfaces have been removed.

Sealed Work Area: Refers to the work area after containment barriers and decontamination facilities have been erected and a negative pressure air system installed.

Showers: Shower stalls installed in the Personnel Decontamination Facilities and used as part of the decontamination process required for every person leaving the sealed work areas. Also used in the Equipment Decontamination Facilities to wash disposal bags.

S.O.P.: Standard Operating Procedures required to be submitted by contractor.

Station Sample or Area Sample: Refers to air samples collected at a specific spot, or station, with high-volume air pumps.

Surfactant: A chemical wetting agent added to water to improve penetration, thus reducing the quantity of water required for a given operation or area.

TEM: Abbreviation for transmission electron microscopy. TEM is used for the purpose of fiber counting and has the analytical capacity of identifying asbestos fibers.

Testing: One of two types of testing done in relation to asbestos bulk and air testing.

VA Representative: VA official responsible for on-going project work. For Central Office projects, the R/E is the representative and has the authority to delegate the abatement responsibilities to the V.P.I.H. For station level work, any official or V.P.I.H. in charge of the project is the representative.

VAT: Vinyl asbestos floor tile.

Visible Emissions: Any emission containing particulate asbestos material that are visually detectable without the aid of instruments. This does not include condensed uncombined water vapor.

V.P.I.H.: Department of Veterans Affairs retained Industrial Hygienist.

Wet Cleaning: The process of thoroughly eliminating asbestos contamination from building surfaces and objects by using cloths, mops, or other cleaning utensils which have been dampened with amended water or diluted removal encapsulant.

Wetting Agent: See Surfactant.

Work Area: Area where asbestos related work or removal operations are performed which is defined and isolated to prevent the spread of asbestos dust, fibers or debris, and the entry of unauthorized personnel. Work area is a Regulated Area as defined by OSHA regulation 29 CFR 1926.1101. Also called containment area.

Worker Decontamination Facility (WDF): Another name for the main entrance/exit airlock system consisting of clean/change room, shower facilities, and equipment (dirty room). Intended to be used exclusively for worker access to/from abatement area.

1.4.3 REFERENCED STANDARDS ORGANIZATIONS

- A. The following acronym or abbreviations as referenced in contract documents are defined to mean the associated names. Both names and addresses are subject to change, and are believed to be, but are not assured to be, accurate and up-to-date as of date of contract documents.
- B. VA Department of Veterans Affairs
810 Vermont Avenue, N.W.; Washington, DC 20420
- C. AIHA American Industrial Hygiene Assoc.
2700 Prosperity Ave., Suite 250
Fairfax, VA 22031
- D. ANSI American National Standards Institute
1430 Broadway; New York, NY 10018

- E. ASTM American Society for Testing and Materials
1916 Race St.; Philadelphia, PA 19103
- F. CFR Code of Federal Regulations
Available from Government Printing Office;
Washington, DC 20420 (usually first published in
Federal Register)
- G. CGA Compressed Gas Association
1235 Jefferson Davis Highway
Arlington, VA 22202
- H. CS Commercial Standard of NBS (U.S. Dept. of
Commerce)
Government Printing Office; Washington, DC 20402
- I. EPA Environmental Protection Agency
401 M St., S.W.; Washington, DC 20460
- J. MIL-STD Military Standard/Standardization Division
Office of the Assistant secretary of Defense; Washington 25, DC
- K. MSHA Mine Safety and Health Administration
(Respiratory Protection Division)
Ballston Tower #3
Department of Labor; Arlington, VA 22203
- L. NIST National Institute of Standards and Technology
(U.S. Dept. of Commerce)
Gaithersburg, MD 20234
- M. NEC National Electrical Code (by NFPA)
- N. NEMA National Electrical Manufacturers Association
2101 L Street, N.W.; Washington, DC 20037
- O. NFPA National Fire Protection Association
Battery March Park, Quincy, MA 02269
- P. NIOSH National Institute of Occupational Safety and Health
4676 Columbia Parkway; Cincinnati, OH 45226
- Q. OSHA Occupational Safety and Health Administration
(U.S. Dept. of Labor)
Government Printing Office; Washington, DC 20402
- R. UL Underwriters Laboratories
333 Pfingsten Rd.; Northbrook, IL 60062
- S. USA United States Army - Army Chemical Corps.
Department of Defense

1.5 CODES AND REGULATIONS

1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS AND STANDARDS

Except to the extent that more stringent requirements are written

directly into the contract documents, all applicable code, regulations, and standards have the same force and effect (and are made a part of the contract documents by reference) as if copied directly into the contract documents, or as if published copies are bound herewith.

1.5.2 CONTRACTOR RESPONSIBILITY

The Asbestos Abatement Contractor shall assume full responsibility and liability for the compliance with all applicable Federal, State, and local regulations pertaining to work practices, hauling and disposal of ACM and ACE, and protection of workers, visitors to the site, and persons occupying areas adjacent to the site. Contractor is responsible for providing medical examination and maintaining medical records of personnel as required by the applicable Federal, State, and local regulations. Contractor shall hold the VA and VPIH consultants harmless for failure to comply with any applicable work, hauling, disposal, safety, health or other on the part of himself, his employees, or his subcontractors. Contractor incurs all costs of the CPIH including all sampling/analytical costs for sampling to comply with OSHA regulation. The Abatement Contractor shall be licensed by the State of Rhode Island Department of Health.

- a. Air sampling shall be conducted by the Contractor, to assure that workers are using appropriate respiratory protection in accordance with OSHA Standard 1910.1001 and 1926.1101.
- b. Documentation of air sampling results must be recorded at the work-site within twenty-four (24) hours and be available for review until the job is complete. Upon completion of the job, these are to be forwarded to the building owner and their representative for inclusion with project records.
- c. Documentation of sample analysis must include as a minimum: samples identification; total samples duration; sample flow rate; total air volume; total fibers counted (with work sheets); total fields counted; and field blank counts. Analytical results must include calculation of detection limits as given in Appendix G of Environmental Protection Agency Publication EPA 560/5-85-024, June 1985, Guidance for Controlling Friable Asbestos-Containing Materials in Building: of any typical environmental conditions.
- d. Air monitoring schemes, and inspections shall be conducted by a qualified Project Monitor. This professional must be knowledgeable and responsible for evaluation of worker protection equipment and procedures.
- e. Air sampling analysis must be performed by individuals trained in the National Institute for Occupational Safety and Health (NIOSH) 582 course on Asbestos Air Sampling and Analysis and be a proficient participant in the NIOSH Proficiency Analytical Testing (PAT) Program for Asbestos. Documentation of individual air sampling analysis qualifications must be provided to the Owner and Consultant.

- f. The abatement contractor shall ensure that no employee is exposed to an airborne concentration of asbestos in excess of 0.1 f/cc as an eight (8) hour time-weighted average (TWA). Also; no employee shall be exposed to an air born concentration of asbestos in excess of 1.0 f/cc as averaged over a sampling period of 30 minutes (Excursion Limit).
- g. The employer shall ensure that all asbestos work performed under this project is supervised by a competent person.
- h. It shall be the responsibility of the abatement contractor that a competent person conducts an exposure assessment immediately before or at the initiation of the operation to ascertain expected exposures during that operation or workplace.

1.5.3 FEDERAL REQUIREMENTS

- A. Federal requirements which govern asbestos abatement work or hauling and disposal of asbestos waste materials include but are not limited to the following regulations.
- B. U.S. Department of Labor, Occupational Safety and Health Administration, (OSHA):
 - 1. (Occupational Exposure to) Asbestos, Tremolite, Anthophyllite, and Actinolite; Final Rules Title 29, Part 1926, Section 1101 of the Code of Federal Regulations and Respiratory Protection Title 29, Part 1910, Section 134 of the Code of Federal Regulation s Construction Industry Title 29, and Section 103, Part 1926, of the Code of Federal Regulations.
 - 2. National Emissions Standards for Hazardous Air Pollutants (NESHAP), Section 112 of the Clean Air Act; and those asbestos standards contained in Title 40 Code of Federal Regulations, Part 61, Subpart M.
 - 3. Asbestos Hazard Emergency Response Act (AHERA), Public Law 99-519, and Title II, Sec. 201, et.seq., of the Toxic Substances Control Act, 15 USC 2601.
 - 4. Access to Employee Exposure and Medical Records Title 29, Part 1910, Section 2 of the Code of Federal Regulations.
 - 5. Hazard Communication Title 29, Part 1910, Section 1200 of the Code of Federal Regulation.
 - 6. Specification for Accident Prevention Signs and Tags Title 29, Part 1910, Section 145 of the Code of Federal Regulations.
- C. U.S. Environmental Protection Agency (EPA):
 - 1. Asbestos Abatement Projects Rule 40 CFR Part 762 CPTS 62044, FRL 2843-9 Federal Register, Vol. 50 No. 134, July 12, 1985 P28530-28540.
 - 2. Regulation for Asbestos, Title 40, Part 61, Sub-part A of the Code of Federal Regulations.

1.5.4 STATE REQUIREMENTS

State Requirements which govern asbestos abatement work or hauling and disposal of asbestos waste materials include but are not limited to the following:

1. State of Rhode Island Department of Health Code R23-24.5-ASB.
2. All asbestos containing waste shall be adequately wetted with an amended water solution and be placed in leak tight containers.
3. All leak tight containers shall be labeled in accordance with OSHA 29 CFR 1926.1101 and EPA 40 CFR Part 61.152 as appropriate.
4. Disposal of asbestos waste shall be at an authorized asbestos disposal facility. If the authorized asbestos disposal site is located within Rhode Island, written authorization for disposal shall be obtained from the Rhode Island Department of Environmental Management, Office of Waste Management.
5. Isolate work areas with other areas of the building by erecting critical and posting signs. Coordinate all the abatement activities with the VA. The abatement and cleanup/wrap-up operation must be conducted under the negative pressure and the abatement crew must use personal protective equipment (ppe-grade C). The abatement contractor shall follow all the local, state, and federal fire rules and regulations during this abatement project. Seal off all the penetrations and/or openings to the horizontal and vertical surfaces within the containment using two layers of six (6) mil thick polyethylene sheeting. The facility heating, ventilating and air conditioning (HVAC) systems within the asbestos abatement work area shall be shut down, locked out and isolated to prevent contamination of and fiber dispersal to other areas of the facility. Use two layers of six (6) mil thick polyethylene sheeting to erect negative pressure enclosures. Use ground fault circuit interrupters (GFCIs) for the power. High efficiency particulate air (HEPA) filtering device and wet cleaning technique shall be utilized throughout the project. Use amended water. Filtered air from HEPA filtration devices shall be exhausted to areas outside the building which are not near any intake for the building ventilation system. All asbestos containing waste shall be adequately wet with amended water prior to disposal.

1.5.5 LOCAL REQUIREMENTS

Abide by all local requirements if these requirements are more stringent than state and federal which govern asbestos abatement work or hauling and disposal of asbestos waste materials but are not limited to the following.

1.5.6 STANDARDS

- A. Standard which govern asbestos abatement work or hauling and disposal of asbestos waste materials include but are not limited

to the following:

1. American National Standards Institute (ANSI)
Z9.2-79 Fundamental Governing the Design and Operation of Loca l Exhaust Systems Z88.
2. Practices for Respiratory Protection
- A. Underwriters Laboratories (UL)
586-90 UL Standard for Safety High-Efficiency, Particulate Air Filters Units, Seventh Edition

- B. Standards which govern encapsulation work include but are not limited to the following:

American Society for Testing and Materials (ASTM)

- C. Standards which govern the fire and safety in the asbestos containment areas:

National Fire Protection Association (NFPA)

1. NFPA 241 - Standard for Safeguarding Construction, Alteration and Demolition Operations
2. NFPA 701 - Standard Methods of Fire Tests for Flame -Resistant Textiles and Film
3. NFPA 101 - Life Safety Code

1.5.7 EPA GUIDANCE DOCUMENTS

- A. EPA guidance documents which discuss asbestos abatement work or hauling and disposal of asbestos waste materials are listed below. These documents are made part of this section by reference. EPA maintains an information number (800)334-8571 and publications can be ordered from (800)424 -9065 (554-1404 in Washington, DC).
- B. Guidance for Controlling Asbestos -Containing Materials in Buildings (Purple Book) EPA 560/5-85-024.
- C. Asbestos Waste Management Guidance. EPA 530-SW-85-007.
- D. A Guide to Respiratory Protection for the Asbestos Abatement Industry, EPA-560-OPTS-86-001.
- E. (TS 799) 20T July 1990 Guide to Managing Asbestos in Place.

1.5.8 NOTICES

- A. Submit notification to the VA for the facility's records, Rhode Island Department of Health, and the local fire department at least ten (10) working days before work commences on the project

1.5.9 PERMITS

Permits: An annual "Industrial waste hauler permit" specifically for asbestos-containing materials (ACM), is required for transporting asbestos waste to a disposal site.

1.5.10 LICENSES

Maintain current licenses as required by applicable state or local jurisdictions for the removal, transporting, disposal or other regulated activity relative to the work of this contract.

1.5.11 POSTING AND FILING OF REGULATIONS

Maintain two (2) copies of applicable federal, state and location regulations. Post one copy of each at the job site where workers will have ready, easy and daily exposure to the text. Keep on file in contractor's office one copy of each.

1.6 PROJECT COORDINATION

Minimum administrative and supervisory requirements necessary for coordination of work on the project are personnel, contingency arrangements and security.

1.6.1 PERSONNEL

- A. Administrative and Supervisory Personnel: Shall consist of a qualified general superintendent, C.P.I.H. and I.H. technicians, and appropriate number of qualified or competent foremen required to complete abatement within contract time.
- B. Non-Supervisory Personnel: Laborers employed for abatement shall meet the minimum qualifications criteria described in paragraph C below. Supervisors and laborers will comply with each component of the OSHA Asbestos Standard, 29 CFR 1926.1101.
- C. Minimum qualifications: Abatement Construction Company and assigned personnel for this project shall meet the following minimum requirements:
 1. The Abatement Construction Company: Has completed within the last 3 years, 3 asbestos abatement projects of comparable complexity and dollar value with this project; has not been penalized for major violations of asbestos regulations in the last 3 years; carries liability insurance for asbestos abatement work; is licensed in the state in which this project is located; and has available equipment, materials and supplies in adequate quantity, capacity and number to perform the work of this project. The Abatement Construction Company shall provide explanation of default(s) on any asbestos abatement project in the last 3 years (Refer to Article 1.14, SUBMITTALS, paragraph 1.14.1.H).
 2. Superintendent and Foremen: The superintendent and Foremen must meet federal, state, and local requirements for training and licensing for asbestos abatement.
 3. Contractor Professional I.H. (C.P.I.H.) has 5 years of experience

monitoring and supervising abatement construction, has participated as senior I.H. in 5 abatement projects, 3 of which are of comparable complexity and dollar value with this project, has developed at least one complete written standard operating procedure for abatement and has trained abatement workers for 3 years. Has successfully completed the EPA AHERA courses for Supervisors and Workers. Has certification and license where required by state or local government.

4. Laborers: Have Specialized training in asbestos abatement which meets state and local requirements, and meet (as a minimum) the training required by AHERA (see Sec 206 of the Toxic Substances Control Act).

1.6.1a PERSONAL PROTECTION

- a Prior to commencement of work, the workers who will be required to enter the work area or handle containerized asbestos - containing materials must have received adequate training in the following areas:
 1. Health hazards of asbestos
 2. Physical characteristics of asbestos
 3. Personal protective equipment
 4. Medical monitoring requirements
 5. Air monitoring procedures
 6. Asbestos abatement work practices
 7. Personal hygiene
 8. Safety hazards
 9. Emergency evacuation procedures
 10. Contractor must document training by providing date of training, training institution, course outline, and names and qualifications of instructors.
- b Respiratory protection shall meet the requirements of OSHA as presented in 29 CFR 1910.134 titled "Respiratory Protection" and CFR 1910.1001 and 1926.1101 titled "Asbestos".
- c The employer shall select and provide at no cost to the employee respirators which will provide adequate protection to the employee as specified by Section 1910.1001(g) Table D -1 and Section 1926.1101(h) Table D-4.
- d Any feasible combination of engineering controls, work practices, and personal protective equipment and devices, may be used to reduce personnel exposure to asbestos, upon approval in writing of the Consultant (EnviroMed Services, Inc.) and the State of Rhode Island Department of Health.
- e Proof that the average airborne concentrations of asbestos fibers a contractor employee or any other person in containment will confront will not exceed the allowable limits for the protection factor of various types of respiratory devices must be determined by personal sampling by the contractor or his subcontractor, by applying sound scientific and/or engineering principles. An acceptable method would be through measuring exposures under all the various conditions that will be encountered by collecting

personal samples of airborne asbestos within the affected person's breathing zone. Results of such sampling shall be maintained at the Work Site and posted within 24 hours of sampling.

- f All individuals entering the Work Area shall wear prescribed protective clothing and respirators until the asbestos removal areas have passed clearance tests.
- g Respiratory protection shall be worn by all persons potentially exposed to asbestos from the initiation of the asbestos abatement project until all areas have been given clearance. Clearance shall be obtained by visual inspection and air monitoring conducted by the VPIH.
- h Where Type "C" Respirators are required, compressed air systems shall be designed to provide air volumes and pressure to accommodate respirator manufacturer's specifications. The compressed air system shall have a receiver of adequate capacity to allow escape of all respirator wearers from contaminated areas in the event of compressor failure. Compressors must meet the requirements of 29 CFR 1910.134 (d). The standard requires alarms to indicate compressor failure and over heating and, it shall have a high temperature and carbon monoxide alarm.
- i Protective Clothing - Special clothing such as coveralls or similar whole body clothing, head coverings, gloves, and foot coverings shall be provided and worn by personnel in work areas where concentration of asbestos fibers in the air may exceed the permissible ceiling established by OSHA. The protective clothing and foot-wear shall be left in the Contaminated Equipment Room until the end of the asbestos abatement work, at which time all such items shall be thoroughly cleaned of all asbestos-containing material. Disposable type asbestos protective clothing, when used, shall be disposed of as asbestos contaminated waste.
- j Provide and post, in the Clean Room, the decontamination and work procedures to be followed by workers, as described in Section 110.0 of these specifications.

1.6.1b WORKER PROTECTION PROCEDURES

- a Each worker and authorized visitor without exception shall, upon entering the job site: remove street clothes in the Clean Change Room and put on a NIOSH -approved respirator with HEPA filters, and clean protective clothing before entering the Equipment Room or the Work Area, except that workers intending to wear previously-worn protective clothing stored in the equipment room shall enter the Equipment Room wearing only respirators.
- b Each time they leave the Work Area, each worker and authorized visitor shall: vacuum gross contamination from clothing before leaving the Work Area; proceed to the Equipment Room and remove all protective clothing except the respirator; still wearing the respirator proceed to the showers; thoroughly shampoo and wash themselves; clean the outside of the respirator with soap and water while showering; the respirator is worn until the worker

enters the clean room. After showering, the individual proceeds to the Clean Room, where they remove the respirator.

- c Following showering and drying off, each worker and authorized visitor shall go directly to the Clean Change Room and dress in street clothes at the end of each day's work, or before eating, smoking or drinking. Before re-entering the Work Area from the Clean Change Room, each worker and authorized visitor shall put on a clean respirator with new filters and shall dress in new clean protective clothing, except that workers intending to re-wear protective clothing stored in the Equipment Room shall enter the Equipment Room wearing only clean respirators.
- d Contaminated work footwear shall be stored in the Equipment Room when not in use in the Work Area. Upon completion of asbestos abatement, dispose of footwear as contaminated waste or clean thoroughly inside and out using soap and water before removing from Work Area or from equipment and access areas. Store contaminated protective clothing in the Equipment Room for reuse or place in receptacles for disposal with other asbestos contaminated materials.
- e Workers shall not eat, drink, smoke, or chew gum or tobacco while in the Work Area.
- f Workers shall be fully protected with respirators and protective clothing immediately prior to the first disturbance of asbestos containing or contaminated materials and until final clean-up is completed.

1.6.2 CONTINGENCY PLANS AND ARRANGEMENTS

Prepare a contingency plan for emergencies including fire, accident, failure of power, failure of negative air system, failure of supplied air system or any other event that may require modification of standard operating procedures during abatement. Include specific procedures to ensure safe exiting and to provide medical attention in the event of an emergency. Post the telephone numbers and locations of emergency services including fire, ambulance, doctor, hospital, police, power company and telephone company in the clean room of F personnel decontamination facilities. Notify all these emergency services as to the danger of entering the containment area, and invite them to participate in an informal training program by the qualified I.H. on relevant aspects of asbestos abatement. Provide assistance on developing contingency plans for responding safely and efficiently to any emergency during abatement. Provide and clearly indicate the location of approved fire extinguishers for every 10,000 sq. ft. and train the asbestos crew on the use of the equipment.

1.6.3 SECURITY

Provide a security system at the entrance of a containment area with guard and log book during working hours to ensure that every entry to the containment will be logged-in and that only properly trained and outfitted workers will be allowed to enter. Entrance

will be allowed also to any authorized VA Representatives and inspectors from regulatory agencies if properly fitted with protective clothing and respirators. Working area will be locked during non-working hours and protected by regular VA Medical Center guard.

1.7 RESPIRATORY PROTECTION

1.7.1 GENERAL: Provide respiratory protection in accordance with OSHA regulations 29 CFR 1910, Section 1001, 29 CFR 1910.134 and 29 CFR 1926.1101.SPEC.

1.8 (Reserved)

1.9 DECONTAMINATION FACILITIES

1.9.1 DESCRIPTION

Provide each work area with separate personnel and equipment decontamination facilities. Ensure that the PDF are the only means of ingress and egress for the work area and that all equipment, bagged waste material and other material exit the work area only through the equipment decontamination facilities (EDF). See drawings for minimum requirements of each arrangement and OSHA regulation 29 CFR 1926.1101, Appendix F.

1.9.2 GENERAL REQUIREMENTS

All persons entering and exiting the work area shall follow the entry and exit procedures required by the applicable regulations and these specifications. Process all equipment and material exiting the work area through the EDF and decontaminate as required by the specifications. Construct walls and ceilings of PDF and EDF airtight with at least 6 mil flame-resistant polyethylene sheeting and attach to existing building components or to a temporary framework. Use a minimum of two layers of 6 mil clear flame-resistant polyethylene to cover floor under PDF. Construct doors from overlapping flame-resistant polyethylene sheets so that they overlap adjacent surfaces. Weigh sheets at bottom so that they quickly close after release. Put arrows on sheets showing direction of overlap and travel. If building is partially occupied construct solid barrier on the public site to protect sheeting. When a pressure differential system is selected and approved by VA Representative, PDF and EDF openings will be of rigid construction such as plywood or sheet rock with a rigid rubber flanged door to restrict air flow into work area from adjacent areas. Construct rigid enclosures as indicated on drawings.

1.9.3 PERSONNEL DECONTAMINATION FACILITIES (PDF)

- A. Provide a PDF consisting of serial arrangement of change room, showers room and equipment room. Provide adequately sized PDF to accommodate the number of employees scheduled for the project. The center chamber of the three chamber PDF shall be fitted with as many portable walk through shower stalls as necessary so that all employees will be able to go through the entire

decontamination procedure within 15 minutes. Construct PDF of opaque or colored flame -resistant polyethylene for privacy. Construct PDF so that it will not allow for parallel routes of exit without showering.

- B. Changing Room of PDF: The changing room of the PDF must be physically and visually separated from the rest of the building for the purpose of worker changing into protective clothing or dressing into street clothing. Construct using 6 mil minimum thickness polyethylene sheeting to provide an airtight room. Provide a minimum of two, three foot wide flapped doorways constructed from sheet polyethylene. One doorway shall be from the outside and one from the shower. Maintain floor of this room dry and clean at all times. Do not allow overflow from shower into this room. Damp wipe all surfaces twice after each shift change with a disinfectant solution. Provide in this room adequate supply of disposable or recyclable bath towels and protective clothing. Provide 1 storage lockers per employee, benches for employees to sit on and all other components indicated on the drawings. Provide a portable Type "ABC fire extinguisher in this room as per NFPA Standard 10. Require all persons to remove all street clothes in this room, dress in disposable or recyclable protective clothes,,and respiratory protection equipment. Ensure that any person entering this room will do so either from the outside with street clothes or from the showers completely naked and thoroughly washed. If a female is required to enter or exit the work area make all necessary provisions to ensure her privacy throughout the decontamination process.
- C. Showers Room of PDF: The showers room of the PDF provides a completely water tight operational compartment to be used for transit of all persons entering the work area from the changing room, or for showering by all persons headed out of the work area after undressing in the equipment room. Construct each stall and shower walls so that water running down the walls will drip into the pan. Install a freely draining smooth wooden floor on top of shower pan. Separate this room from the rest of the building and the adjacent tool and changing rooms with air tight walls fabricated of a minimum 6 mil flame -resistant polyethylene. Provide splash proof entrances to changing and equipment rooms with two doors arranged as follows:
1. At each entrance to the shower room, construct door frame from 2x4 lumber with 1-1/2" jambs and 1-1/2" head and sill. Attach to the frame two overlapping flaps of rubber roofing material, fastened at the head and jambs. Overlap flaps at least 6" in a direction that presents a shingle-like configuration to the water stream from the shower. overlap sill by 1-1/2" minimum. Arrange so that any air movement from the work area will cause the flaps to seal against the door frame. At one foot toward shower from each entrance to the shower room construct a second 2x4 door head. Attach to this head a one piece flap of rubber roofing material fastened at the top, overlapping onto each side of shower unit by 1 -1/2" minimum and stopping 1" clear of floor. Provide shower heads and controls, temporary cold and hot water and drainage, soap dish and continuous supply of soap and

maintain sanitary conditions. Arrange controls so that a single individual can shower without assistance. Provide flexible hoses, shower head, hose bib and all other items shown on drawings. Pump waste water to drain or storage for use as amended water. If pumped to drain, provide 20 micron and 5 micron waste water filters in line to drain. Change filters daily. Locate filters inside shower so that water lost during filter changes drains into shower pan. Hose down all surfaces of the showers room after each shift and clean debris from the shower pan. Dispose of residue as asbestos contaminated waste.

- D. Equipment Room of PDF: The equipment room of the PDF provides a completely airtight compartment to be used to store work equipment, reusable footwear and warm clothing and as a transit and change station. Separate this room from the work area by a minimum 3' wide flap door of 6 mil flame-resistant polyethylene sheeting. Separate this room from the shower room, the work area and other rooms with airtight walls and ceiling constructed of a minimum 6 mil flame-resistant polyethylene sheeting. If the airborne asbestos level in the work area is expected to be higher than .5 f/cc (i.e., dry removal operations), add an intermediate cleaning space between the rooms by double flaps fabricated from +/- 1/16" thick single ply rubber roofing material either EPDM (ethylene-propylene diene monomer) or Neoprene.
- E. Clean Room: Provide a clean room to isolate the Holding Room from the building exterior. Construct Clean Room of 2x4 wood framing and flame-resistant polyethylene sheeting, at least 6 mil in thickness and located to provide access to the Holding Room from the building exterior. Separate this room from the exterior by a single flap of 6 mil flame-resistant polyethylene sheeting. When a pressure differential system is selected, a rigid enclosure separation between the EDF clean room and adjacent areas will be constructed.

1.9.4 EQUIPMENT DECONTAMINATION FACILITIES (EDF)

- A. Provide an EDF consisting of a serial arrangement of wash room, holding room and clean room for removal of equipment and material from work area. Do not allow entry or exit of people through EDF for other than emergencies. Clean debris and residue from inside EDF on a daily basis. Wipe down or hose down all surfaces after each shift and clean shower pan from debris.
- B. Wash Down Station: Provide an enclosed shower unit located in work area just outside wash Room as an equipment, bag and container cleaning station.
- C. Wash Room: Provide wash room for cleaning of bagged or containerized asbestos-containing waste materials passed from the work area. Construct wash room of 2x4 wood framing and flame-resistant polyethylene sheeting, at least 6 mil in thickness. Locate room so that packaged materials, after being wiped clean can be passed to the Holding Room. Separate this room from the work area by a single flap of 6 mil polyethylene sheeting.

- D. Holding Room: Provide Holding Room as a drop location for bagged asbestos-containing materials passed from the Wash Room. Construct Holding Room of 2x4 wood framing and flame-resistant polyethylene sheeting, at least 6 mil in thickness and located so that bagged materials cannot be passed from the Wash Room through the Holding Room to the Clean Room. Separate this room from the adjacent rooms by double flaps fabricated from +/- 1/16 inch thick single ply rubber roofing material either EDPM(ethylene-propylene diene monomer) or Neoprene.
- E. Clean Room: Provide a clean room to isolate the Holding Room from the building exterior. Construct Clean Room of 2x4 wood framing and polyethylene sheeting, at least 6 mil thickness and located to provide access to the Holding Room from the building exterior. Separate this room from the exterior by a single flap of 6 mil polyethylene sheeting. When a pressure differential system is selected, a rigid enclosure separation between the EDF clean room and adjacent areas will be constructed.

1.9.5 TEMPORARY UTILITIES TO PDF AND EDF

Provide temporary water service connection to the PDF and the EDF. Provide backflow protection at the point of connection to the VA system. Hot water may be secured from the building hot water system if authorized in writing by the representative and provided that backflow protection will be installed at the point of connection. Water supply must be properly pressure and temperature balanced at shower discharge. Provide temporary electric power with ground fault protection and overhead wiring throughout the PDF and the EDF. Provide sub-panel for all temporary power in changing room. Provide lighting to reach 50 foot candles throughout PDF and EDF. Provide temporary heat to maintain 70°F throughout PDF and EDF except that shower of PDF shall be maintained at 75°F.

1.9.6 EQUIPMENT DECONTAMINATION PROCEDURES

At washdown station, thoroughly wet-clean contaminated equipment and/or sealed polyethylene bags and pass into wash room. When passing equipment and/or containers into the wash room, close all doorways of the EDF, other than the doorway between the washdown station and the wash room. Keep all outside personnel clear of the EDF. Once inside the washroom, wet-clean the bags and/or equipment. When cleaning is complete pass items into Holding Room. Close all doorways except the doorway between the holding room and the clean room. Workers from the building exterior shall enter Holding Room area and remove decontaminated equipment and/or containers for disposal. Require these workers to wear full protective clothing and appropriate respiratory protection. At no time is a worker from an uncontaminated area allowed to enter the enclosure when a removal worker is inside.

1.10 NEGATIVE PRESSURE FILTRATION SYSTEMS

Asbestos Contractor shall provide enough HEPA filtered negative air units to completely exchange the work air 4 times/hour. For

dry removals increase room air changes to 6. Contractor shall demonstrate the number of units needed per work area for 4 room air changes by calculating the volume flow rate (cfm) delivered by each unit under 2 inches pressure drop across filters. Provide at least one standby unit in the event of a machine failure or emergency such as contamination in surrounding non-work area. When a pressure differential system is selected provide enough HEPA filtration units to filter and recirculate the air in the work area at a rate of 4 room air changes per hour.

1.10.1 SUBMITTALS

Before start of work submit design of negative air system if different than the one shown on drawings. Submittal shall include number, location and size of HEPA units, points of exhaust, projected air flow within work area, anticipated pressure differential and supporting calculations for sizing. In all cases, submit the following:

- A. Manufacturer's product data on the HEPA units.
- B. Methods of supplying adequate power to the units and designation of panels supplying power.
- C. Description of testing methods for correct airflow and pressure differential and manufacturer's product data on pressure differential monitor.
- D. If auxiliary power supply is to be provided for the HEPA units, provide schematic diagram of auxiliary power supply and manufacturer's data on generator and switch.

1.10.2 NEGATIVE AIR MACHINES (HEPA UNITS)

(See Appendix J, EPA 560/5 -85-024, Guidance for Controlling Asbestos-Containing Materials in Buildings)

1.10.3 PRESSURE DIFFERENTIAL

Provide a fully operational negative air system within the work area continuously maintaining a pressure differential across work area enclosures of -0.02 inches of water. Demonstrate to the VA Representative the pressure differential by use of a pressure differential meter or a manometer, before disturbance of any asbestos containing materials. This pressure differential will be used for either negative air system or pressure differential system.

1.10.4 MONITORING

Continuously monitor and record the pressure differential between the work area and the building outside of the work area with a monitoring device incorporating a strip chart recorder. Make the strip chart record part of the project log.

1.10.5 AUXILIARY GENERATOR

For all partially occupied buildings during abatement construction, provide auxiliary gas line or diesel powered generator located outside of the building in a location protected

from the weather. Arrange so that if a power failure occurs the generator automatically starts and supplies power to a minimum of 50% of the negative air machines in operation.

1.10.6 SUPPLEMENTAL MAKE-UP AIR INLETS

Provide air flow through the work space in location approved by the VA Representative by making openings in the plastic sheeting to allow air from outside the building into the work area. Locate auxiliary make-up air inlets as far as possible from the exhaust unit (e.g., on an opposite wall), off the floor (preferably near the ceiling), and away from barriers that separate the work area from occupied clean areas. Cover with flaps to repeat automatically if the negative pressure system should shut down for any reason. Spray flap and around opening with spray adhesive so that flap seals if it closes.

1.10.7 TESTING THE SYSTEM

Test negative pressure system before any ACM is wetted or removed. After the work area has been prepared, the decontamination facility set up, and the exhaust unit(s) installed, start the unit(s) (one at a time). Demonstrate operation and testing of negative pressure system to the VA Representative.

1.10.8 DEMONSTRATION OF NEGATIVE AIR SYSTEM OPERATION

- A. Demonstrate the operation of the negative pressure system to the VA Representative to include, but not be limited to the following:
 - 1. Demonstrate pressure differential system will maintain -0.02" of water.
 - 2. Emergency shut-off will operate in case of fire.

1.10.9 USE OF SYSTEM DURING ABATEMENT OPERATIONS

- A. Start exhaust units before beginning work (before any ACM is disturbed). After abatement work has begun, run units continually to maintain a constant negative pressure until decontamination of the work area is complete. Do not turn off units at the end of the work shift or when abatement operations temporarily stop.
- B. Do not shut down negative air system during abatement operations procedures, unless authorized by the VA Representative in writing.
- C. Start abatement work at a location farthest from the exhaust units and proceed toward them. If an electric power failure occurs, immediately stop all removal work and do not resume until power is restored and all exhaust units are operating again.
- D. At completion of abatement work, allow exhaust units to run as specified under this section, to remove airborne fibers that may have been generated during abatement work and cleanup and to purge the work area with clean make-up air. Units may be required to run after decontamination, if dry or only partially wetted

asbestos material was encountered during any abatement work.

1.10.10 DISMANTLING THE SYSTEM

When a final inspection and the results of the final air tests indicate that the area has been decontaminated, exhaust units may be removed from the work area. Before removal from the work area, remove and properly dispose of pre -filters, and seal intake to the machine with 6 mil flame -resistant polyethylene bag to prevent environmental contamination from the pre-filters.

1.11 CONTAINMENT BARRIERS AND COVERINGS OF WORK AREA

1.11.1 GENERAL

Seal off perimeter of work area to completely isolate abatement areas and to contain all airborne asbestos contamination created by abatement work. Cover all surfaces of the work area to protect them from cross contamination, to facilitate more efficient clean-up, and to protect the finishes from the asbestos abatement work. Should the area beyond the seal off limits become contaminated as a consequence of the work, clean those areas in accordance with procedures described in this section at no additional cost to the Government. Provide fire-stopping and identify all fire barrier penetrations due to abatement work as specified in Article 1.11.8, FIRESTOPPING.

1.11.2 PREPARATION PRIOR TO SEALING OFF

Place all tools, scaffolding, staging, etc. necessary for the work in the area to be isolated prior to erection of temporary plastic sheeting enclosure. Remove all uncontaminated removable furniture, equipment, and/or supplies from the work area before commencing work, or completely cover with two layers of flame-resistant polyethylene sheeting, at least 6 mil in thickness, securely taped in place with duct tape. Such furniture and equipment shall be considered outside the work area unless covering plastic or seal is breached. Disable ventilating systems or any other system bringing air into or out of the work area. Disable system utilizing positive means that will prevent accidental premature restarting of equipment, i.e., disconnecting wires, removing circuit breakers, lockable switch.

1.11.3 CONTROL ACCESS TO WORK AREA

Permit access to the work area only through the personnel decontamination facilities(PDF). All other means of access shall be closed off and sealed and warning signs displayed on the clean side of the sealed access. Where the work area is immediately adjacent to or within view of occupied areas, provide a visual barrier of opaque flame-resistant polyethylene sheeting at least 4 mil in thickness so that the work procedures are not visible to building occupants. Where the area adjacent to the work area is accessible to the public, construct a sturdy barrier able to withstand the negative pressure as specified. Post asbestos warning signs.

1.11.4 CRITICAL BARRIERS

Completely separate the work area from other portion of the building, and the outside by flame-resistant sheet plastic barriers at least 6 mil in thickness, or by sealing with duct tape. Individually seal all ventilation openings (supply and exhaust), lighting fixtures, clocks, doorways, windows, convectors and speakers, and other openings into the work area with duct tape alone or with flame-resistant polyethylene sheeting at least 6 mil in thickness, taped securely in place with duct tape. Maintain seal until all work including project decontamination is completed. Take care in sealing off lighting fixtures to avoid melting or burning of sheeting. Provide flame-resistant sheet plastic barriers at least 6 mil in thickness as required to completely seal openings from the work area into adjacent areas. Seal the perimeter of all sheet plastic barriers with duct tape or spray cement.

1.11.5 PRIMARY BARRIERS

- A. Clean all contaminated furniture, equipment and supplies with HEPA vacuum cleaner or wet cleaning, as specified in this Section, prior to being moved or covered. See drawings for areas requiring this work. Clean all surfaces in work area with HEPA vacuum or by wet wiping prior to the installation of any sheet plastic.
- B. Enclose work areas with two layers of plastic sheeting on floor and two layers on walls, or as otherwise directed on the contract drawings or in writing by the VA Representative. Cover floor of work area with 2 individual layers of clear flame-resistant polyethylene sheeting, each at least 6 mil in thickness, turned up walls at least 12 inches to form a sharp right angle bend at junction of floor and wall so that there is no radius which could be stepped on causing the wall attachment to be pulled loose. Both spray-glue and duct tape all seams in floor covering. Locate seams in top layer six feet from, or at right angles to, seams in bottom layer. Install sheeting so that top layer can be removed independently of bottom layer. Cover carpeting with three layers of flame-resistant polyethylene sheeting at least 6 mil in thickness. Place corrugated cardboard sheets between the top and middle layers of flame-resistant polyethylene. Remove all electrical and mechanical items, such as lighting fixtures, clocks, diffusers, registers, escutcheon plates, etc., which cover any part of the surface to be worked on with the work. Cover all walls in work area including critical sheet plastic barriers with two layers of flame-resistant polyethylene sheeting, at least 4 mil in thickness, mechanically supported and sealed with duct tape or spray-glue in the same manner as "Critical Barrier" sheet plastic barriers. Tape all joints including the joining with the floor covering with duct tape or as otherwise indicated on the contract documents.
- C. Elevator: Cover walls, floor and ceiling of elevator with 2 layers of 6 mil flame-resistant polyethylene. Arrange entry to work area so that elevator door is in a positively pressurized space outside the clean room of the decontamination unit. At

completion of work elevator hall be cleaned per this section.

- D. Stairs and Ramps: Where stairs or ramps are covered with plastic, provide 3/4" exterior grade plywood treads securely held in place, over plastic. Do not cover stairs or ramps with unsecured sheet plastic. Do not cover rungs or rails with any type of protective materials.

1.11.6 SECONDARY BARRIERS

Secondary layer of plastic as a drop cloth to protect the primary layer from debris generated by the asbestos abatement work is specified elsewhere in this section.

1.11.7 EXTENSION OF WORK AREA

If the enclosure barrier is breached in any manner that could allow the passage of asbestos debris or airborne fibers, then where possible, add affected area to the work area. Enclose it as required by this Section of the specification and decontaminate it as described elsewhere in this section. If contaminated area cannot be added to work area, decontamination measures shall start immediately after contamination is discovered and work will stop in work area. Decontamination procedures will continue until exposure returns to background levels.

1.11.8 FIRESTOPPING

- A. Through penetrations firestopping - firestop penetrations through wall and ceilings caused by cables, cable trays, pipes, sleeves, with a fire-rated through penetration firestop system offering an air tight seal.
- B. Foams or other products that are in violation of the fire codes by not offering a fire rating equal to the wall or ceiling penetrated, or if used as a temporary sealing measure, shall be brought to the attention of the VA Representative. The contractor shall list all areas of penetration, type of sealant used, or whether location is fire rated or not. If a penetration or opening is caused or discovered due to abatement work, the situation shall be brought to the immediate attention of the VA Representative for a determination. All walls and floor/ceiling shall be considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
- C. All visible openings whether or not caused by a penetration shall be reported by the contractor to the V.A Representative for a sealant system determination. Firestops shall be ASTM E814 and U.L. 1479 tested for that particular size opening, penetrant and fire rating.

1.12 MONITORING, INSPECTION AND TESTING

1.12.1 GENERAL

- A. Perform throughout abatement work monitoring, inspection and testing inside the work area in accordance with OSHA requirements and these specifications. The C.P.I.H. shall periodically inspect

and oversee the performance of the Contractor I.H. Technician as recommended by the V.P.I.H. The I.H. Technician shall continuously inspect and monitor condition inside the work area to ensure compliance with these specifications. In addition, the C.P.I.H. shall personally manage air sample collection, analysis and evaluation for personnel and work area samples to satisfy OSHA requirements. Additional inspection and testing requirements are specified in other parts of this section.

- B. VA will employ an independent industrial hygienist (V.P.I.H.) consultant to perform various services on behalf of VA. The V.P.I.H. consultant will manage the necessary monitoring, inspection, testing and other support services including the fire and safety integrity of existing areas and systems affected by the abatement work and to ensure that VA patients, employees and visitors will not be adversely impacted, and that the abatement work proceeds in accordance with these specifications and the abated areas or abated buildings have been successfully decontaminated. The work of the V.P.I.H. consultant in no way relieves the abatement contractor from his responsibility to perform his work in accordance with contract documents, to perform continuous inspection, monitoring and testing for the safety of his employees, and to perform other such services as specified in this section. The cost of the VA, V.P.I.H. consultant and his services will be borne by VA except for repeated final inspection and testing that may be required due to unsatisfactory initial results. These repeated final inspections and testing, if required, will be paid for by the contractor.
- C. Asbestos contractor may request confirmation of above results. This request must be in writing and submitted to the VA representative. Cost for the confirmation of results will be borne by the contractor for both the collection and analysis of samples and for the time delay that may result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH with review and approval by the V.P.I.H. An agreement between the two I.H.'s will be reached on the exact details of the confirmation effort in writing including such things as number of samples, location, collection, quality control on site, analytical laboratory, interpretation of results and follow-up action. This written agreement shall be co-signed by both I.H.'s and delivered to the VA Representative.

1.12.2 OUTLINE SCOPE OF SERVICES OF THE V.P.I.H. CONSULTANT

- A. The purpose of the work of the V.P.I.H. consultant is to: Assure quality, resolve problems, and prevent the spread of contamination beyond the work area. In addition, the consultants work include performance of final inspection and testing to determine whether a space or a building has been adequately decontaminated. All air monitoring is to be done utilizing PCM with an option to utilize TEM after approval from the VA Representative. The V.P.I.H. consultant will perform the following tasks:
1. TASK 1: Establish background levels outside of containment a day before abatement work will start. This will include taking

background samples (at least 5) and retaining samples for possible TEM analysis.

2. TASK 2: Perform continuous air monitoring, inspection and testing outside the work area during actual abatement work to detect any faults in the work area isolation and any adverse impact of surroundings from work area activities.
 3. TASK 3: Perform unannounced site visits to spot check overall compliance of work with contract documents. These visits may include any inspection, monitoring and testing inside and outside the work area and all aspects of operation except personnel monitoring.
 4. TASK 4: Provide support to the VA Representative such as evaluation of submittals from the abatement contractor, resolution of unforeseen developments in abatement work, etc.
 5. TASK 5: Perform, in the presence of the VA Representative, final inspection and testing of a decontaminated area or building at the conclusion of the abatement and clean-up work to certify compliance with the VA decontamination standards.
 6. TASK 6: Issue certificate of decontamination for each area or building and project report.
- B. All data, inspection results and testing results generated by the VPIH consultant will be available to the contractor for information and consideration. Contractor shall provide cooperation and support to the V.P.I.H. consultant for efficient and smooth performance of their work.
- C. Monitoring and inspection results of the V.P.I.H. consultant will be used by VA to issue any stop removal orders to the contractor during abatement work and to accept or reject area or a building as decontaminated. The V.P.I.H. consultant will make available to the contractor the plan for sample collection and analysis for continuous monitoring outside the work areas and the plan of final inspection and testing for each space or building prior to executing each plan. Plan will include location for samples, name and qualification of person taking samples, whether on site analysis and/or lab analysis will be utilized, methodology of analysis, lab information and qualifications of on-site analyst.

1.12.3 MONITORING, INSPECTION AND TESTING BY ABATEMENT CONTRACTOR

The C.P.I.H. is responsible for managing all monitoring, inspection and testing required by these specifications. The analytical laboratory that will be used by the contractor to analyze the samples shall be AIHA P.A.T. accredited. Keep a daily log of personnel and area samples taken and analyzed and make such log available to the VA Representative. Log shall contain information on the person sampled, the date of sample collection the time of sample start and finish, flow rate, sample volume and fibers/cc. Log shall also contain information on area samples showing location of sample, date sample was taken, start and finish times for sample, flow rate, volume and fibers/cc. An Asbestos Analyst Registry (AIHA) registered microscopist is

required if on-site analysis is to be performed. In addition to the continuous monitoring required, the C.P.I.H. will perform inspection and testing at the final stages of abatement for each work area or building as specified elsewhere in this section. Air samples collected for clearance monitoring must be submitted on VA Form 10-0018.

1.13 STANDARD OPERATING PROCEDURES (SOP)

- A. Asbestos Contractor shall have established a standard operating procedures (SOP) in printed form and loose-leaf folder consisting of simplified text, diagrams, sketches and pictures that establish and explain clearly the ways and procedures to be followed during all phases of work by his employees. The SOP must be modified as necessary to address any specific requirements of the project and shall be submitted for review and approval prior to the start of any abatement work. The minimum topics and areas to be covered by the SOP are as follows.
- B. Minimum Personnel Qualifications.
- C. Contingency Plans and Arrangements.
- D. Security and Fire and Safety in the Workplace.
- E. Respiratory Protection Systems and Training.
- F. Worker Protection, Medical Examinations, Recordkeeping, Protective Clothing, Entering and Exiting Procedures.
- G. Work Area Limitations.
- H. Decontamination Facilities, PDE and EDF.
- I. Negative Pressure Systems.
- J. Containment Barriers and Coverings of Work Area.
- K. Monitoring, Inspection and Testing.
- L. Removal of ACM and ACE.
- M. Removal of Contaminated Soil.
- N. Glovebag Application.
- O. Enclosure of ACM.
- P. Encapsulation of ACM.
- Q. Project Close-out.
- R. Project Decontamination.
- S. Work Area Clearance.
- T. Disposal of ACM and ACE Waste

1.14 SUBMITTALS

1.14.1 PRE-CONSTRUCTION SUBMITTALS

- A. Submit to the VA Representative a minimum of 14 days prior to the pre-construction meeting the following for review and approval. Conformance to these requirements is a prerequisite for the pre-construction meeting of this project:
- B. Detailed work schedule for the entire project reflecting contract documents and the phasing and schedule requirements from the CPM chart.
- C. Staff organization chart showing all persons to be employed in what capacity. Their identification and qualifications, the "Certificate of Worker's Training" and the "Affidavit of Medical Surveillance and Respiratory Protection". Provide evidence of qualifications, training and licensing.

- D. Tailored made standard operating procedure for this project prepared by the C.P.I.H., dated and signed.
- E. The specifics of the material and equipment to be used for this project with brand names, model numbers, performance characteristics, pictures or diagrams, and number available, for the following:
1. Air supply system, negative pressure air units, HEPA vacuum, air monitoring pumps and calibration devices, pressure differential monitor/recorder/and emergency power systems.
 2. Waste water filtration system, shower stall and containment barriers.
 3. Encapsulant sprayers, low pressure water sprayers, bridging encapsulant, glove-bags, removal tools and fire extinguishers.
 4. Respirators and protective clothing.
 5. Fire and Safety equipment to be used in the abatement areas.
- F. Name, location and phone number of the landfill, proof that landfill is approved for ACM disposal, the type of trucks for waste transportation, and if a waste disposal sub-contractor will be used, provide name, permits for disposal if applicable, address and phone number of sub-contractor.
- G. Completed Rhode Island Health Department Form ASB-22 - 10 working day Notification of Asbestos Abatement Project. Written notice of the asbestos abatement activity to the Providence Fire Department in compliance with 23-28.4-6.1. Abatement Plan for the project approved by the State of Rhode Island Department of Health in compliance with R23-24.5-ASB Part C.
- H. Name, location and qualification of the analytical laboratory to be used for the analysis of samples required to meet OSHA regulations 29 CFR 1926. If on-site analysis is performed, provide VA a copy of the Asbestos Analyst Registration (AIHA) of the microscopist who performed the work.
- I. Qualifications Verification: Submit the following evidence of qualifications. Ensure that all references are current and verifiable by phone numbers provided and documentation submitted.
1. Abatement Construction Company:
 - a. Project Experience. Submit the following information for projects completed within last 3 years, 3 of which are of comparable complexity and dollar value):

Project Type	Abatement	Duration	Reference Name	Final Date
Name (Pipe, Sprayed /Cost and Phone No. Clearance Completed on Soil)				
 - b. Submit the following information for project(s) halted by owner, A/E or I.H. consultant in last 3 years:

Project Name	Reason for Action	Date	Reference Name and Phone Number
<p>c. List all violations of asbestos abatement regulations, including citations, penalties, damages paid, and legal actions taken against the company in last 3 years. Provide full references for easy verification.</p> <p>d. List, with full explanations, default(s) on any asbestos abatement project within the last 3 years.</p> <p>2. Personnel</p> <p>Provide a resume; address each item specifically and completely, provide references, phone numbers, copies of certificates, etc. Provide an affidavit signed by C.P.I.H. stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101 and the company follows a medical surveillance program and recordkeeping in accordance with regulations. Provide name and phone number of medical doctor utilized.</p> <p>a. C.P.I.H.: Name, years of abatement experience, list of projects participated (information similar to H.I. above) certificates of courses of specialized asbestos training (must include certificate showing completion of AHERA training), professional affiliations, number of workers trained, samples of training material developed, samples of standard operating procedures developed and samples of articles published. Medical certificate, licenses and permits.</p> <p>b. Superintendent and Foremen: Number, Name, social security number, years of abatement experience, years of abatement experience as superintendent and as foreman, list of projects (information similar to H.I. above) as superintendent, as foreman and as laborer, certificate of courses of specialized training (must include certificate showing completion of AHERA training), and maximum number of laborers supervised in anyone project. Medical certificate and licenses.</p> <p>c. Laborers: Name, social security number, years of abatement experience, certificates of training courses in asbestos abatement (must include certificate showing completion of AHERA training) and respiratory protection, qualitative/quantitative fit test (y,n), state certification.</p> <p>J. ENCAPSULANT REQUIREMENTS</p> <p>1. Submit, before start of work, manufacturer's technical data for surfactants and all types of encapsulants - removal encapsulants, penetrating encapsulants, bridging encapsulants and lock-back encapsulants. Provide installation instructions with specific project requirements noted and certification of the installer.</p> <p>2. Submit certification and data substantiating testing and compliance with the performance requirements stated in Article</p> <p>3. Submit material safety data sheets for each encapsulant in</p>			

accordance with OSHA Standard 29 CFR 1910.1200.

4. Submit certification from manufacturer that wetting product will wet ACM as required by NESHAPs 40 CFR 61, Subpart M.

1.14.2 SUBMITTALS DURING ABATEMENT

- A. Maintain a daily log at the job site documenting the dates and times of the following: Meetings, purpose, attendees and brief discussion; all persons entering/exiting work area; special or unusual events, such as barrier breaching, equipment failures, emergencies and any cause for stop of work; air monitoring tests and test results; submit complete daily log to the VA Representative.
- B. The C.P.I.H. shall document the following events during abatement and submit to the VA Representative:
 1. Inspection of work area preparation prior to start of abatement and daily during work.
 2. Removal of any polyethylene barriers.
 3. Inspection and testing by the C.P.I.H. prior to the lock-back encapsulation.
 4. Removal and disposal of waste material from work area.
 5. Decontamination of equipment. Provide list of item.
 6. Disposal of ACM and ACE Waste Materials: Submit copies of all manifests and landfill receipts to the VA Representative on a weekly basis.

1.14.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The C.P.I.H. shall submit to the VA Representative an asbestos report consisting of the daily log book and the documentation of events during abatement including the original disposal manifests signed by operator of licensed landfill. The project report shall include a certificate of completion in accordance with attachment #1, dated and signed by the C.P.I.H. All certificates and original disposal manifests are due to the VA Representative office within 30 (thirty) days after completion of abatement work. All clearance and perimeter samples must be submitted on VA Form 10-0018. The VA Representative will forward the abatement report to the Medical Center after completion of the project.

PART 2 - PRODUCTS AND MATERIAL

2.1 MATERIAL AND EQUIPMENT

2.1.1 PREPARATION

- A. Prior to the start of the work, contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the project. Do not start work unless the following items have been delivered on site and the C.P.I.H. has submitted verification to the VA Representative to this effect:
- B. Flame-resistant polyethylene sheeting 4 and 6 mil in clear, opaque and black shades, moisture resistant duct tape capable to

continuously sealing polyethylene through project abatement duration, lumber, drywall and plywood for enclosure, posters, signs and notices.

- C. Installation and plumbing hardware, shower stalls, hoses, drain pans, sump pumps and water storage drums or waste water filters.
- D. Negative pressure units to provide 4 air changes per hour in work area plus two reserve units able to replace any malfunctioning HEPA unit without delay, HEPA vacuum cleaners, high and low volume air pumps and loaded filter cassettes for air monitoring, supply air system, air lines, differential pressure gage and stripchart stock.
- E. Scrapers, brushes, brooms, staple guns, shovels, ladders and scaffolds of suitable height and length, water hose to reach all areas, airless spray equipment, and other hand tools, electric cords, electric power with ground fault interruption; and auxiliary generators.
- F. Impermeable drums and 6 mil polyethylene bags for asbestos containing waste; spray adhesive free of methylene chloride to seal seams on polyethylene material; and penetrating encapsulants.
- G. Respirators, disposable and recyclable protective clothing, goggles, gloves and footwear.

2.1.2 PACKAGING OF MATERIALS AND EQUIPMENT

Deliver materials to the job site in their original packaging or containers. Store all materials away from damage, weather, and contamination. Protect polyethylene from cold exposure. Do not store flammable material inside buildings. Inspect material regularly for damage, deterioration or contamination. Discard any damaged material. Discard ACM per these specifications. Do not block or hinder use of buildings by patients, employees and visitors of VA in partially occupied buildings by placing material in any unauthorized place.

2.2 **ENCAPSULANTS**

2.2.1 TYPES OF ENCAPSULANTS

- A. The following four types of encapsulants must comply with performance requirements stated in paragraph 2.2.2.
- B. Removal Encapsulant: Used as a wetting agent to remove ACM.
- C. Bridging Encapsulant: Provides a tough, durable surface coating on ACM.
- D. Penetrating Encapsulant: Penetrate the ACM in excess of one-half inch, encapsulating all asbestos fibers.
- E. Lock-down Encapsulant: Seals or "locks -down" minute asbestos fibers left on surface in spaces from which ACM has been removed.

2.2.2 PERFORMANCE REQUIREMENTS

- A. Encapsulants shall meet the latest requirements of the Environmental Protection Agency(EPA), shall not contain toxic or hazardous substances, no solvents, and shall comply with the following performance requirements.
- B. General(for all encapsulants):
 - 1. ASTM E84: Flame Spread of 25, smoke emission of 50.
 - 2. Univ. of Pittsburgh Protocol: Combustion Toxicity, Zero Mortality.
 - 3. ASTM C732, Accelerated Aging Test: Life Expectancy - 20 years.
 - 4. ASTM E96: Permeability - Minimum of 0.4 perms.
- C. Bridging and Penetrating Encapsulants:
 - 1. ASTM E736: Cohesion/Adhesion Test - 50 lbs/ft.
 - 2. ASTM E119: Fire Resistance - 3 hours(Classified by UL for use over fibrous and cementitious sprayed fireproofing).
 - 3. ASTM D2794, Gardner Impact Test: Impact Resistance - Minimum 43 in/lb.
 - 4. ASTM D522, Mandrel Bend Test: Flexibility - no rupture or cracking.
- D. Lock-Down Encapsulants:
 - 1. ASTM E119: Fire Resistance - 3 hours(Tested with fireproofing over encapsulant applied directly to steel member).
 - 2. ASTM E736: Bond Strength - 100 lbs/ft(Test compatibility with cementitious and fibrous fire-proofing).
 - 3. In certain situations, it may become necessary to apply the Lock-Down Encapsulant to "hot" steam lines or equipment. Therefore, the encapsulant must withstand high temperatures without cracking or delaminating and not off-gassing any noxious fumes during application. Also, it must comply with all other performance requirements of the standard Lock-Down Encapsulants.

2.2.3 CERTIFICATES OF COMPLIANCE

Abatement contractor shall submit to the VA Representative the test results and certificates from manufacturer substantiating compliance with Performance Requirements for encapsulants when installed according to manufacturer recommendations.

2.3 RECYCLABLE PROTECTIVE CLOTHING

- A. Provide recyclable protective clothing such as UNIFORM-SERVE or equal, if cost effective or as required by federal, state and local regulations to reduce or eliminate hazardous waste.
- B. Recyclable clothing or coveralls shall have fully closable openings, integral hood, and integral elastic bands at the wrists, waist, hood, and ankles. Provide separate foot covering compatible with recyclable clothing.
- C. Laundering of asbestos-contaminated clothing shall be done by provider of recyclable wear or by local facility approved by recyclable clothing provider. Laundered recyclable clothing shall meet the minimum degree of cleanliness required by OSHA and EPA.
- D. Recyclable clothing shall be placed in 6 mil disposal bags. Loaded disposal bags shall be washed off and placed in a second disposal bag. This second disposal bag shall be placed in a labeled container for return to laundry. Verify disposal and

return procedure with recyclable clothing service.

PART 3 - EXECUTION

3.1 PRE-ABATEMENT ACTIVITIES

3.1.1 PRE-ABATEMENT MEETING

The VA Representative upon receipt, review and substantial approval of all pre-abatement submittals and upon verification by the C.P.I.H. that all material and equipment required for the project are on site, will arrange for a pre-abatement meeting between the abatement contractor, the C.P.I.H., superintendent and foremen and the VA Representatives and the V.P.I.H. consultants. The purpose of the meeting is discuss any aspects of the submittals needing clarification or amplification and to discuss any aspects of the project execution and the sequence of operation. The abatement contractor and his employees shall be prepared to provide any supplemental evidence and information to the VA Representative pertaining to any aspects of the submittals or the material and equipment. upon satisfactory resolution of any outstanding items or question, the VA Representative will issue a written order to proceed to the abatement contractor. No abatement work of any kind describe in the following provisions of these specifications shall be initiated prior to the written order to proceed.

3.1.2 PRE-ABATEMENT INSPECTION AND PREPARATIONS

- A. Before any work begins on the containment barriers, the contractor will:
 - 1. Conduct a space -by-space inspection with an authorized VA Representative, and prepare a written inventory of all existing damage in those spaces where asbestos removal work will occur. Still or video photography may be used to supplement this written damage inventory. Document will be signed and certified as accurate by both parties.
 - 2. Ensure that all furniture, machinery, equipment, curtains, drapes, blinds and other movable objects which VA/and/or the abatement contractor is bound to remove from the work area have been removed or protected.
 - 3. Ensure that all furniture, machinery, equipment, curtains, drapes, blinds and other movable objects which the contractor is bound to remove from the work area have been removed or protected.
 - 4. The contractor will notify the VA Representative on systems that need to be shut down at least ten days in advance. The VA Representative shall coordinate shutdown with contractor and VA Facility. VA Facility shall perform and monitor shutdown as required by contractor.
- a. Shutdown and seal off all heating, cooling, ventilating or other air handling system serving the work area. The environment of the

work area shall be completely isolated from all other air flows in the building. The V.A. representative will monitor shutdown.

- b. Shut down all electrical circuits which pose a potential hazard on the job. Exact electrical arrangements will be tailored to the particular space and systems involved. All electrical circuits will be turned off at the box outside the removal area, not just the wall switch. Potential for electrical shock is a major threat to life in a work area where large amounts of water will be sprayed on ceilings, conduits, lighting fixtures and other electrical items. Electrical lines which are used to power work lights and equipment will conform to all electrical safety standards and will be protected by a ground fault interrupter.
5. Firestopping(or lack thereof) in a building to be abated must be inspected by the contractor to determine if existing firestopping is in good condition, air-tight and have a fire-rating equal to the walls or floors penetrated. Any discrepancies and violations to the safety codes shall be reported to the contracting officer and resolved before abatement commences.

3.1.3 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

- A. Perform all preparatory work for the first work area in accordance with the approved detailed work schedule. Execute the preparatory work in accordance with this specification.
- B. Upon completion of all preparatory work the C.P.I.H. will inspect the work and systems and will notify the VA Representative when such work is in accordance with these specifications. The VA Representative may inspect the work and the systems with the VPIH consultant and may require that upon satisfactory inspection the contractor's employees perform all major aspects of the approved SOP. The operating systems for the negative pressure air system(s) shall be demonstrated for performance.
- C. C.P.I.H. shall document the pre-abatement activities described above and deliver a copy of to the VA Representative.
- D. Upon satisfactory inspection of the installation and systems and satisfactory demonstration of operations the VA Representative will notify the contractor in writing to proceed with abatement work.

3.2 REMOVAL OF ACM AND ACE

3.2.1 WETTING MATERIALS

- A. Adequately wet and remove all ACM as follows:
 1. Spray wetting agent on ACM. Perforate outer covering of any ACM which has been painted and/or jacketed in order to allow penetration of amended water or wetting agent, or where necessary, carefully strip away while simultaneously spraying wetting agent on the ACM to minimize dispersal of asbestos fibers into the air.
 2. After wetting, seal all ACM waste in leak-tight containers while wet. For waste material not fitting into containers without

additional breaking, put material into leak-tight wrapping.

3. Label containers and wrapped material using warning labels as specified by OSHA 29 CFR 1910.1001 or 1926.1101.
4. For ACM being transported off the facility site, label ACM waste containers and wrapped material with the name of the waste generator and the location where the waste was generated.

3.2.2 SECONDARY BARRIER AND WALKWAYS

- A. Install as a drop cloth a 6 mil flame -resistant plastic sheeting at the beginning of each work shift in areas where removal work is to be carried out during the shift. Completely cover floors and any walls within 10 feet from work. Secure secondary barrier with duct tape so that debris will not get behind it. Debris must be removed at the end of each shift. Remove secondary barrier at end of each shift or as work in an area is completed. Keep material on sheet continuously wet. Fold plastic toward center of sheet and pack in disposable bags for disposal.
- B. Install walkways with 6 mil flame -resistant black plastic sheeting between active removal areas and decontamination facilities (PDF and EDF) to protect primary layer from track material. Install walkways at the beginning of, and remove at the end of each work shift.

3.2.3 WET REMOVAL OF ACM OTHER THAN AMOSITE

- A. If ACM does not wet well with amended water because it is coated or thick, remove as follows:
 1. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.
 2. Remove saturated ACM in small sections from all areas. Do not allow material to dry out. As it is removed, simultaneously pack material while still wet into disposal bags. Twist neck of bags, bend over and seal with minimum three wrap of duct tape. Clean outside and move to washdown station adjacent to the material decontamination facility.
 3. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for materials to saturate to substrate. Do not over saturate causing excess dripping. Scrape materials from substrate. Remove materials in manageable quantities and control the descent to staging or floor below. If over 20 feet use drop chute to contain material through descent. Remove residue remaining on scratch coat after scraping using stiff nylon bristled hand brush. If a removal encapsulant is used remove residue completely before encapsulant dries. Re-wet if substrate dries before complete removal of residue.
 4. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate material. Do not over saturate to cause excess dripping. If surface of material has been painted or otherwise coated cut small holes as required and apply amended water or removal encapsulant from above. Cut wire lath into 2' X 6' sections and cut hanger wires. Roll up complete with ACM and hand place in disposal bag. Do not drop on floor. After removal of lath and ACM, remove any overspray on decking and structure

above using stiff nylon bristled brush. Depending on hardness of overspray scrapers may be necessary to remove overspray.

5. Pipe Insulation: Remove outer layer of wrap while spraying amended water in order to saturate ACM. Spray with a fine mist of amended water or removal encapsulant. Allow time to saturate material to substrate. Cut bands holding preformed pipe insulation, slit jackets at seams, remove and hand-place in a disposal bag. Remove job molded fitting insulation in chunks and hand place in a disposal bag. Do not drop on floor. Remove any residue on pipe or fitting with stiff bristle nylon hand brush or scraper/wire brush. In locations where pipe fitting insulation is removed from pipe with straight runs insulated with fibrous glass or other non-asbestos containing fibrous material, remove fibrous material 6" from the point where it contacts the ACM.

3.2.5 REMOVAL OF ACM/DIRT FLOORS AND OTHER SPECIAL PROCEDURES

A. MAJOR ABATEMENT ON DIRT FLOORS:

When working on dirt floors, remove all visible asbestos debris using wet methods after set-up of PDF, W/EDF, negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil (ACS) shall be removed and encapsulated.

1. Remove ACS as shown on drawings to a minimum depth of 6" using wet methods. After wetting with amended water to minimize dust, vacuum soil with vac loader directly into lined disposal dumpster. The CPH/CIH shall closely monitor work conditions and take appropriate action to protect workers from over exposure to asbestos and heat stress. The minimum number of air changes per hour shall be six using negative air machines. Use special vacuum truck equipped with HEPA filtration to remove soil.
2. At the completion of soil removal, and prior to air clearance sampling, apply 3 coats of penetrating encapsulant to the dirt floor of the crawlspace. Apply the first coat of encapsulant diluted 1:1 with water at a rate of 50 SF of soil per gallon of encapsulant. Apply the second coat of encapsulant at full strength at a rate of 100 SF of soil per gallon of encapsulant. Apply the third coat of encapsulant at full strength at a rate of 100 SF of soil per gallon of encapsulant.

3.3 ENCLOSURE OF ACM

- A. Provide enclosure of ACM in accordance with these specifications. The work includes:

3.3.1 MONITORING OF ENCLOSURE WORK

The C.P.I.H. shall closely monitor and supervise the enclosure work to ensure protection of the workers and prevention of asbestos contamination of environment. Secure the area where the work is performed against unauthorized entry and erect warning signs and temporary barricades. At the conclusion of the work the C.P.I.H. will perform a final inspection and testing to determine satisfactory completion in accordance with these specifications and notify the VA Representative when results are

satisfactory. VA may use their V.P.I.H. consultant to perform a confirmation final inspection and testing. When the area will be found acceptable to the VA Representative the warning signs and temporary barricade will be removed and the area will be released as decontaminated.

3.3.2 ENCAPSULATION OF ARCHITECTURAL FINISH

- A. Provide encapsulation where shown on the drawings and in accordance with these specifications.

3.3.3 DELIVERY AND STORAGE

- A. Deliver materials to the job site in original, new and unopened packages and containers bearing manufacturer's name and label, and following information:
 - 1. Name or title of material
 - 2. Manufacturers stock number and date of manufacture
 - 3. Manufacturer's name
 - 4. Thinning instructions
 - 5. Application instructions
- B. Deliver materials together with a copy of the OSHA Material Safety Data Sheet for the material. MSDS shall be received and reviewed prior to approval of materials to be used.

3.3.4 QUALITY ASSURANCE

Install spray-on materials by a firm and personnel approved by the manufacturer of the primary materials. Submit written Performance Warranty, executed by the manufacturer and co-signed by the contractor, agreeing to repair/replace spray-on work which has cracked, fallen from substrate, or otherwise deteriorated to a condition where it would not perform effectively for its intended purposes due substantially to defective materials or workmanship and not due to abuse by occupants, improper maintenance, non-foreseeable ambient exposures or other causes beyond anticipated conditions and manufacturer's/contractor's control.

3.3.5 ACCEPTABLE ENCAPSULANTS

- A. Penetrating and bridging encapsulants shall be rated acceptable when tested under the performance requirements specified in paragraph 2.2.2 of this specification.
- B. Prior to applying any encapsulating material, the C.P.I.H. shall ensure application of the sealer will not cause the base material to fail and allow the sealed material to fall of its own weight or separate from the substrate. Do not commence application of encapsulating materials until all removal work required within the work area has been completed. Before beginning work with any material for which a Material Safety Data Sheet has been submitted, provide workers with the required protective equipment. Require that appropriate protective equipment be used at all times. Solvent and/or silicate based encapsulants that are considered toxic and/or combustible shall not be used within a confined area, unless no other water based non-toxic product is

available and specific permission is received by the VA Representative. Provide worker protection, respiratory protection, complete enclosure of work area and decontamination facilities as per specifications in this specification.

- C. Examine existing conditions to determine if the friable asbestos material to be encapsulated remains sufficiently bonded to receive the encapsulation process and if process will effectively prevent release of asbestos fibers from the material. If the existing asbestos material is loose and deteriorated, immediately notify the VA Representative that removal of friable asbestos material must be accomplished before encapsulation. In all cases concerning encapsulation, a sample ACM section shall be treated with the encapsulant for visual and physical performance to serve as a standard for the entire room or project. ASTM E736 -86 adhesive-cohesive test may be performed at the discretion of the VA Representative.
- D. Comply with all manufacturer's instructions for particular conditions of installation in each case. Consult with manufacturer's technical representative for conditions not covered. Encapsulate all surfaces in full compliance with manufacturer's procedures. At completion of encapsulation and before removal of work area enclosures and negative pressure system, decontaminated space in accordance with requirements specified elsewhere in this specification. At completion of work submit manufacturer's record of inspection of completed work and Manufacturer's Performance Guarantee executed by both manufacturer and contractor.

3.4 NOT USED

3.5 LOCK-BACK ENCAPSULATION

3.5.1 GENERAL

Lock-back encapsulant is an integral part of ACM removal. At the conclusion of ACM removal and before removal of the primary barriers as specified, elsewhere in this section, all surface shall be encapsulated with a lock-back encapsulant. The extent of work for lock-back encapsulation is described elsewhere in this section.

3.5.2 DELIVERY AND STORAGE

Deliver materials to the job site in original, new and unopened packages and containers bearing manufacturer's name and label, and following information: Name or title of material, manufacturer's stock number, and date of manufacture, manufacturer's name, thinning instructions, application instruction. Deliver materials together with a copy of the OSHA Material Safety Data Sheet for the material.

3.5.3 WORKER PROTECTION

Before beginning work with any material for which a Material Safety Data Sheet has been submitted provide workers with the

required protective equipment. Require that appropriate protective equipment be used at all times. In addition to protective breathing equipment required by OSHA requirements or by this specification, use painting pre-filters on respirators to protect the dust filters.

3.5.4 SCRATCH COAT PLASTER OR PIPING

- A. Apply encapsulant to the scratch coat plaster or piping after all ACM has been removed. Apply in strict accordance with the manufacturer's printed instructions for use of the encapsulant as an asbestos post removal lock -back encapsulant. Any deviations from such printed instructions must be approved by the VA Representative in writing prior to commencing work.
- B. Apply encapsulant with an airless spray gun air pressure and nozzle orifice as recommended by the encapsulant manufacturer. Any encapsulant used as a post removal or lock -down coating must first have been tested for compatibility with the proposed spray-back fireproofing or acoustical re-spray in accordance with the asbestos encapsulants performance requirements specified herein. Encapsulant for this purpose must be effective for application over surfaces that are either damp or dry. Apply in strict adherence to manufacturer's instructions.

3.5.5 SEALING EXPOSED EDGES

Seal edges of ACM exposed by removals up to an inaccessible port such as sleeves and wall penetrations. A penetrating encapsulant should first be applied to exposed pipe insulation and followed by a bridging encapsulant if new insulation is to butt or be in contact with existing. Bridging encapsulant must be able to withstand current pipe temperature without delaminating or corroding. Encapsulant to be of a color other than clear. If new insulation does not butt up against existing then apply high-temperature mastic encapsulant in a bull nose fashion to create a continuous seal from pipe lagging to exposed pipe.

3.6 DISPOSAL OF ACM AND ACE WASTE MATERIAL

3.6.1 GENERAL

Dispose friable ACM and debris which is packaged in accordance with these specifications at the approved landfill. Dispose of non-friable ACM in accordance with the applicable regulations. Ensure ACM transport vehicles are properly marked per NESH APs requirements.

- a Any disposal of asbestos materials and asbestos waste must be authorized by the RI Department of Environmental Management, Office of Waste Management.

Toxic or Hazardous Waste Disposal." The first step in obtaining authorization is to contact the office in writing with detailed information relating to the quantities, types, sources, generator and hauler of asbestos wastes to be disposed of. The Office of Waste Management will provide assistance by contacting and making

arrangements with a landfill owner and/ or operator for disposal. Authorization will be given if it can be assured that the asbestos waste will be handled and disposed of in accordance with the following requirements:

3.6.1a GENERATOR AND/OR HAULER REQUIREMENTS

1. The asbestos materials must be packaged in impermeable dust tight containers (i.e., heavy duty six (6) mil plastic bags or sealed fiber pack drums).
2. All containers must be labeled in large legible letters:

**DANGER
CONTAINS ASBESTOS FIBERS
AVOID CREATING DUST
CANCER AND LUNG DISEASE HAZARD
and the following:**

**RQ HAZARDOUS
SUBSTANCE,
SOLID, NOS.,
ORM-E, NA 9188
(ASBESTOS)
and the following:**

**VA HOSPITAL
PROVIDENCE, RHODE ISLAND**

**Contractor Name: _____
ACCUMULATION DATE: _____**

3. The landfill accepting the wastes must be notified before shipping for schedule to insure that adequate personnel and apparatus are available at the time of disposal.
4. The asbestos materials must be delivered in separate shipments. It must not be transported with any other material. Authorization, if granted, will be given to the owner and/or operator of the landfill disposing of the asbestos materials. This authorization will specify the landfill, the generator and the hauler of the waste, the quantity, source, and type of asbestos waste to be disposed of and any other information or requirements deemed necessary. A copy will be sent to all concerned parties, including officials of municipalities in which the asbestos originates and is disposed. No asbestos shall be disposed of until everyone concerned has received a copy of the authorization.
- b All applicable rules and regulations as required by the Department of Labor's Occupational Safety and Health Standards and the United States Environmental Protection Agency's Regulations on National Emission Standards for Hazardous Air Pollutants shall be followed. The Contractor must provide the VPIH with a certificate showing the quantity of asbestos - containing material removed from the site has been received at the dump site. After full compliance with all above requirements

is established the contractor will be released from the project.

- c The contractor is expected to conduct a proper clean -up of the work area the first time, and not rely on returning for subsequent cleanings to pass the visual inspection and air sampling necessary to resume occupancy of the space.
- d Any costs associated with the contractor's failure to complete the job and/or failure to clean up the first time, such as the Project Monitor's time and laboratory expenses, will be borne by the contractor alone.

3.6.2 PROCEDURES

- A. Carefully load containerized waste on sealed trucks for transport. Ensure that unauthorized persons do not have access to the material outside of the work area. Take bags from the work area directly through the EDF process to a sealed truck. Double bagged material may be transported in open trucks only if they are first loaded in sealed drums. Label drums with same warning labels as bags. Dispose drums as contaminated, do not attempt to empty them for reuse.
- B. Advise the sanitary landfill operator, at least twenty-four hours in advance of transport, of the quantity of material to be delivered. At the burial site, sealed plastic bags may be carefully dumped from the truck. If bags are broken or damaged, leave in the truck and decontaminate entire truck and contents using procedures set forth elsewhere in this section.

3.7 PROJECT DECONTAMINATION

3.7.1 GENERAL

- A. The entire work of project decontamination shall be performed under the close supervision and monitoring of the C.P.I.H.
- B. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the work of decontamination is a four step procedure; two cleanings of the primary barrier plastic prior to its removal and two cleanings of the room surfaces after the primary barrier removal.
- C. If the asbestos abatement work is in a space that is uncontaminated before start of the work, the decontamination procedure is a two step procedure; two cleanings of the primary barrier plastic to remove contamination, thus preventing contamination of the building when the work area isolation barriers are removed.

3.7.2 WORK AREA CLEARANCE

Air testing and other requirements which must be met before release of Contractor and re-occupancy of the work area are specified elsewhere in this Section.

3.7.3 WORK DESCRIPTION

- A. The work of decontamination includes the decontamination of the air within the work area and the decontamination and removal of temporary facilities installed prior to abatement work including Primary and Critical Barrier, Decontamination Facilities (PDF and EDF) and Negative Pressure Systems.
- B. The work of decontamination includes the cleaning, and decontamination of all surfaces (ceiling, walls, floor) of the Work Area, and all furniture or equipment in the Work Area.

3.7.4 PRE-DECONTAMINATION CONDITIONS

- A. Before decontamination work starts, all ACM and ACE from the work area shall be removed, all waste collected and removed, and the secondary barrier of polyethylene sheeting removed, and disposed of along with any gross debris generated by the work.
- B. At the start of work for decontamination, the following will be in place:
 - 1. Primary barrier consisting of two layers of polyethylene sheeting on floor and one layer on walls.
 - 2. Critical barrier which forms the sole barrier between the work area and other portion of the building or the outside.
 - 3. Critical barrier sheeting over lighting fixtures and clocks, ventilation openings, doorways, convectors, speakers and other openings.
 - 4. Decontamination facilities for personnel and equipment in operating condition and negative pressure system in operation.

3.7.5 FIRST CLEANING

Carry out a first cleaning of all surfaces of the work area including items of remaining sheeting, tools, scaffolding and/or staging by use of damp -cleaning and mopping, and/or a HEPA filtered vacuum. Do not perform dry dusting or dry sweeping. Use each surface of a cleaning cloth one time only and then dispose of as contaminated waste. Recyclable cleaning cloths shall be disposed in appropriately marked containers. Continue this cleaning until there is no visible debris from removed materials or residue on plastic sheeting or other surfaces. Remove all filters in air handling system(s) and dispose of as asbestos containing waste in accordance with requirements of these specifications. Wait 24 hours to allow negative air machines to clean air of airborne asbestos fibers. Use oscillating fans as necessary to assure circulation of air in all parts of work areas during this period. Maintain negative pressure system in operation for the entire 24 hour period.

3.7.6 PRE-CLEARANCE INSPECTION AND TESTING

The C.P.I.H. will perform a thorough and detailed visual

inspection at the end of the 24 hour waiting period from the first cleaning to determine whether there are any signs of visible ACM or dust in the work area. If the visual inspection is satisfactory the C.P.I.H. will perform pre-clearance sampling using NIOSH 7400 methods. If the sampling results show consistently values below 0.01 f/cc then the contractor shall notify the VA Representative to that effect with a brief report from the C.P.I.H. showing the inspection and sampling results and a statement verifying that the work area is ready for lock-back encapsulation. VA reserves the right to utilize their own V.P.I.H. consultant to perform a pre-clearance inspection and air sampling for verification.

3.7.7 LOCK-BACK ENCAPSULATION OF WORK SURFACES

With the express permission of the VA Representative, perform a lock-back encapsulation of all surfaces from which ACM was removed. Execute in accordance with provisions specified elsewhere and performance requirements as specified in paragraph 2.2.2 of this specification. Maintain negative pressure in work area during encapsulation work.

3.7.8 SECOND CLEANING:

- A. (Should a second cleaning be deemed by the V.P.I.H. to be necessary, continue as follows:) Following the lock-back encapsulation, perform a thorough cleaning of all surfaces of the work area in the same manner as the first cleaning. Immediately following the second cleaning, spray a second lock-back on all exposed areas inside the room including but not limited to plastic protecting barriers and articles for disposal then remove all primary barrier sheeting and equipment decontamination facilities, leaving only the following barrier and facilities.
- B. Critical barrier which forms the sole barrier between the work area and other portions of the building or the outside.
- C. Critical barrier sheeting over lighting fixtures and clocks, ventilation openings, doorways, convectors, speakers and other openings.
- D. Decontamination facilities for personnel in operating condition.
- E. Negative pressure system in continuous operation.

3.7.9 THIRD CLEANING

- A. (Should a third cleaning be deemed by the V.P.I.H. to be necessary, continue as follows.) Carry out a third cleaning of all surfaces in the work area in the same manner as the first cleaning immediately after removal of primary plastic. This cleaning is now being applied to existing room surfaces. Take care to avoid water marks or other damage to surfaces.
- B. Wait 24 hours to allow negative air machines to clean air of airborne asbestos fibers. Use oscillating fans as necessary to assure circulation of air in all parts of work areas during this period. Maintain negative pressure system in operation for a minimum of 24 hours before the final cleaning.

3.7.10 FINAL CLEANING

(Should a fourth cleaning be deemed by the V.P.I.H. to be necessary, continue as follows.) Carry out a fourth (final) cleaning of all surfaces in the work area in the same manner as the previous cleaning. A minimum wait of 24 hours following the final cleaning and prior to the final inspection and testing is required to allow negative air machines to clean air of airborne asbestos fibers. Use oscillating fans as necessary to assure circulation of air in all parts of work areas during this period. Maintain negative pressure system in operation for the entire 24 hour period. Where ACM removal is performed over soil (e.g., in crawl spaces) or when removal of soil is performed, and soil is not encapsulated, do not use fans.

3.8 FINAL INSPECTION AND TESTING

3.8.1 GENERAL

Notify the VA Representative 36 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the V.P.I.H. and VA Representative, AE Project Engineer starting no sooner than 24 hours after conclusion of the final cleaning.

3.8.2 FINAL INSPECTION

Final inspection will include the entire work area, the personnel decontamination facilities, all plastic sheeting, seals over ventilation openings, doorways, windows and other openings. If any debris, residue on surfaces, dust or other matter is shall be detected. Dust samples may be collected and analyzed at the discretion of the V.P.I.H. to confirm visual finding. When the area is visually clean the final testing will commence.

3.8.3 FINAL TESTING

- A. After a satisfactory final visual inspection by the V.P.I.H. and VA Representative, AE Project Engineer the V.P.I.H. will undertake the final testing. Air samples will be taken and analyzed in accordance with the procedures for TEM specified elsewhere in this section. If release criteria are not met, the contractor shall repeat final cleaning and continue decontamination procedure from that point. Additional inspection and testing will be at the expense of the contractor.
- B. If release criteria are met, proceed to perform the abatement close-out and to issue the certificate of compliance in accordance with these specifications.

3.8.4 FINAL TESTING PROCEDURES

- A. Contractors Release Criteria: Work in an area is complete when the work area is visually clean and airborne fiber levels have been reduced to or below an average of 70 asbestos structures per square millimeter of filter area as measured with TEM using the AHERA clearance procedures.

B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the V.P.I.H. will secure samples and analyze them according to the following procedures:

1. Aggressive Sampling: All final air testing samples will be taken using aggressive sampling techniques (except where soil is not encapsulated or enclosed). Aggressive air sampling collected on a NIOSH approved cellulose ester filter (MCEF) will be taken for PCM analysis. Before sampling pump are started, the exhaust from forced air equipment (leaf blower with at least 1 horsepower electric motor) will be swept against all walls, ceilings, floors, ledges and other surfaces in the room. This procedure will be continued for 5 minute per 10,000 cubic feet of room volume. One 20-inch diameter fan per 10,000 cubic feet of room volume will be mounted in a central location at approximately 6 feet above floor, directed toward ceiling and operated at low speed for the entire period of sample collection. Air samples will be collected in areas subject to normal air circulation away from room corners, obstructed locations, and sites near windows, doors of vents. After air sampling pumps have been shut off, fans shall be shut off. The negative air system will continue to operate.

3.8.5 SCHEDULE OF AIR SAMPLES WITH PCM

A. The V.P.I.H. consultant will perform background and perimeter sampling during construction, and clearance samples as directed by the VA Representative.

B. At least five background samples will be taken before work begins for a baseline measurement. The V.P.I.H. will sample at a rate of one sample per 1000 sq. ft. of work area with a minimum of two area samples for small containment areas. NIOSH 7400 method will be utilized. Sample at 0.5 L/min or greater. Adjust sampling flow rate, and time, to produce a fiber deposition of 100 to 1300 fibers/mm² (for maximum accuracy). A sampling rate of 1 to 4 L/min. for 8 hours is appropriate in non-dusty atmospheres (containing less than 0.1 F/mL). Dusty atmospheres require smaller volumes (less than 400 L) to obtain countable samples.

C. The locations for sampling will be shown on the drawings.

3.8.6 TEM SAMPLING

A. TEM shall be used for final testing for a work area. Up to 12 samples may be taken and analyzed. At least five active samples inside the work area and at least five active samples outside the work area using either MCEF or polycarbonate filter media with a minimum volume of 1200 liters and a collection rate of 5 to 10 liters per minute. Two blanks for every 10 samples collected will be taken from the job site.

3.8.7 LABORATORY TESTING FOR PCM

The services of a AIHA P.A.T. laboratory will be employed by VA

to perform laboratory analysis of the air samples. A technician will be at the job site, and samples will be sent daily by overnight mail, so that verbal reports on air samples can be obtained with 24 hours. A complete record, certified by the testing laboratory, of all air monitoring tests and results will be furnished to the VA Representative and the Abatement Contractor.

3.8.8 LABORATORY TESTING FOR TEM

Samples shall be sent to a qualified testing laboratory by overnight courier for analysis by TEM. Verbal results shall be available during the 2nd working day after receipt of sample by the laboratory. The laboratory is capable of analyzing a maximum of 10 such samples from this project at any one time. A complete record, certified by the testing laboratory, of all TEM results will be furnished to the VA Representative and the Abatement Contractor.

3.9 ABATEMENT CLOSE-OUT AND CERTIFICATE OF COMPLIANCE

3.9.1 COMPLETION OF ABATEMENT WORK

- A. Seal negative air machines with 6 mil polyethylene sheet and duct tape to form a tight seal at intake end before being moved from work area. Complete asbestos abatement work upon meeting the work area clearance criteria and fulfilling the following steps.
- B. Remove all equipment, materials, debris from the work site.
- C. Dispose of all asbestos containing waste material as specified elsewhere in this section.
- D. Fulfill other project close-out requirements as specified elsewhere in this section.

3.9.2 CERTIFICATE OF COMPLETION BY CONTRACTORS

The C.P.I.H. shall complete and sign a "Certificate of Completion" in accordance with attachment #1 at the completion of the abatement and decontamination of a work area.

*** E N D ***

CERTIFICATE OF COMPLETION

PROJECT: _____

VAMC : _____

1. I certify that I have personally inspected, monitored and supervised the abatement work of _____ (Specify Work Area or Building) which took place from _____ to _____.
(Beginning of Work) (End of Work)
2. That throughout the work all applicable regulations and the VA specifications were observed.
3. That any person who entered this area was protected with the appropriate clothing and respiratory systems and that they followed the proper entry and exit procedures and the proper operating procedures throughout the work.
4. That all employees of the contractor engaged in this work were trained in respiratory protection, experienced with abatement work, had proper medical records and were not exposed at any time during the work to asbestos without the benefit of adequate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the condition inside the work area was always safe and the maximum asbestos fiber count never exceeded 0.5 f/cc. Except as described here:
7. That the negative pressure air systems were installed and operated properly maintaining the specified negative pressure in the work area throughout the work.

P.I.H. NAME (AND LICENSE NO.)

CONTRACTOR'S NAME

SIGNATURE AND DATE

SIGNATURE AND DATE

028211-Attachment #1

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME _____ DATE _____

PROJECT ADDRESS _____

CONTRACTOR'S NAME _____

WORKING WITH ASBESTOS CAN BE DANGEROUS . INHALING ASBESTOS FIBERS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCER. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, THE CHANCE THAT YOU WILL DEVELOP LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: you be supplied with the proper respirator and be trained in its use. You be trained in safe work practices and in the use of the equipment found on the job. You receive a medical examination. These things are to have been done at no cost to you. By signing this certification you are assuring the owner that your employer has met these obligations to you.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators , and informed of the type of respirator to be used on the above referred project. I have a copy of the written respiratory protection manual issued by the employer. I have been equipped at no cost with the respirator to be used on the above project.

TRAINING COURSE: I have been trained in the dangers inherent in handling asbestos and breathing asbestos dust and in proper work procedures and personal and area protective measures. The topics covered in the course included the following:

- Physical characteristics of asbestos.
- Health hazards associated with asbestos.
- Respiratory protection.
- Use of protective equipment.
- Negative air systems.
- Work practices including hands-on or on-job training.
- Personal decontamination procedures.
- Air monitoring, personal and area.

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, pulmonary function tests and may have included an evaluation of a chest X-ray.

Signature _____

Printed Name _____

Social Security Number _____

Witness _____

AFFIDAVIT OF MEDICAL SURVEILLANCE AND RESPIRATORY PROTECTION

VA PROJECT NAME AND NUMBER: _____

VA MEDICAL FACILITY: _____

CONTRACTOR'S NAME AND ADDRESS: _____

1. I verify that the following individual (Name and S. S. Number):

who is proposed to be employed in asbestos abatement work associated with the named project by the named contractor, is covered by a medical surveillance plan in accordance with OSHA regulations 29 CFR 1926.1101, and that complete records of this medical surveillance plan is kept at the offices of the contractor at the following address:

2. I verify that this individual has been trained, fit tested and instructed in the use of all appropriate respiratory protection systems and that he/she is capable of working safely in the expected work environment of this project.

3. I verify that I meet the minimum qualifications criteria of the VA project specifications for a P.I.H.

Signature of P.I.H. _____ Date: _____

Printed Name of P.I.H. _____ License No. _____
(if applicable)

Signature of Contractor _____ Date: _____

Printed Name of Contractor _____

02 82 11-Attachment #3

VA241-12-R-0714

Project Number 650-10-110

Replace HVAC

Building 9

VAMC Providence, RI

Project No. 650-10-110

Construction Document Submission (Final)

August 1, 2011

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SECTION 02 85 00
INFECTION CONTROL

PART 1 - GENERAL

1.1 DEFINITIONS

Construction Type A - Inspection and Non-Invasive Activities.

Includes, but is not limited to: removal of ceiling tiles for visual inspection limited to 1 tile per 50 square feet; painting (but not sanding); wall covering; electrical trim work; minor plumbing; and activities which do not generate dust or require cutting of walls or access to ceilings other than for visual inspection.

Construction Type B - Small scale, short duration activities that create minimal dust. Includes, but is not limited to: installation of telephone or computer cabling; access to pipe chase spaces; cutting of walls or ceilings where dust migration can be controlled.

Construction Type C - Any work, which generates a moderate to high level of dust or requires demolition or removal of any fixed building components or assemblies. Includes, but is not limited to: sanding of walls for painting or wall covering; removal of floor coverings, ceiling tiles and casework; new wall construction; minor ductwork or electrical work above ceilings; major cabling activities; and any activity which cannot be completed within a single work shift.

Construction Type D - Major demolition and construction projects.

Includes, but is not limited to: activities that require consecutive work shifts; require heavy demolition or removal of a complete ceiling system; and new construction.

Group 1 Lowest Risk Patient Risk Group - Office areas

Group 2 Medium Risk Patient Risk Group - Cardiology, Echocardiography, Laboratories, Nuclear Medicine, Physical Therapy, Radiology/MRI, Respiratory Therapy

Group 3 Medium-High Risk Patient Risk Group - Emergency Room, Day Surgery, Pharmacy, Endoscopy

Group 4 Highest Risk Patient Risk Group - 4B (Hem/Onc Unit), Operating Rooms/Sterile Processing, Cardiac Catheterization & Angiography Areas, Dialysis, ICU/CCU/CVT/CVT-I, Med/Surg Nursing Units, Post-Anesthesia Care Units.

HEPA - High Efficiency Particulate Air

Level of Infection Control - Class I, II, III or IV, as determined from the IC Matrix

1.2 DESCRIPTION

The purpose of the infection control procedures are to minimize the risk of infection during construction by maintaining the integrity of the environment, and controlling the spread of dust.

The following Infection Control Matrix defines the matrix of precautions to be implemented for construction, demolition and renovation. Matching the planned construction type with the patient risk group on the matrix defines the minimum level of infection control required (Class I, II, III or IV).

<u>Risk Level</u>	<u>Construction Activity</u>			
	<u>Type A</u>	<u>Type B</u>	<u>Type C</u>	<u>Type D</u>
Group 1 Lowest Risk	Class I	Class II	Class II	Class III/IV
Group 2 Medium Risk	Class I	Class II	Class III	Class IV
Group 3 High Risk	Class II	Class II	Class III/IV	Class IV
Group 4 Highest Risk	Class II	Class III/IV	Class III/IV	Class IV

Class I:

1. Execute work by methods to minimize raising dust and fumes from interior and exterior construction operations.
2. Water mist work surfaces to control dust
3. Immediately replace a ceiling tile displaced for visual inspection
4. Use travel routes that minimize exposure of patients to construction workers, materials, tools, and equipment.
5. Schedule utility interruptions during periods of low hospital activity.

Class II: In addition to precautions for Class I:

1. Provide active means to prevent airborne dust from dispersing into the atmosphere.
2. HEPA vacuum upper surfaces of ceiling tiles prior to removal
3. Seal unused doors with duct tape
4. Block off and seal air vents
5. Place adhesive walk-off mats at entrances and exits of work areas.
6. Seal or isolate HVAC system in areas where work is being performed.
7. HEPA vacuum work surfaces and containers before removing from the work area.

8. HEPA vacuum worker clothing, tools, materials and equipment before leaving the work area.

Class III: In addition to the precautions for Class I and II:

1. Install critical barriers at all openings to the work area
2. Isolate HVAC system in area where work is being done to prevent contamination of the duct system.
3. Maintain negative air pressure within the work site utilizing HEPA-equipped air filtration units.
4. Seal holes, pipes, conduits and punctures within the work area using fire-safe, impermeable materials.
5. Construct anteroom contiguous to the work area and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving the work site.
6. Contain construction waste before transport in tightly covered containers
7. Cover transport receptacles or carts. Tape covering to container to seal all joints.
8. Do not remove barriers from the work area until the completed project is thoroughly cleaned by the VA's Environmental Services Department and inspected by the VA.

Class IV: In addition to precautions for Class I, II and III:

1. No work is permitted in areas occupied by patients.
2. All personnel entering the work site are required to wear head covers, shoe covers, and overalls. Head covers, shoe covers, and overalls must be changed within the anteroom each time the worker exists the work area.

Conduct work by implementing the appropriate level of infection control as required or as noted herein.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only.

SD-06 Test Reports

Air sampling results;

Pressure differential recordings for local exhausts;

SD-07 Certificates

Employee training;

VAMC Infection Control Construction Permits; G

SD-11 Closeout Submittals

Completed daily VAMC Infection Control Compliance Checklists

Construction Inspection Forms

1.4 QUALITY ASSURANCE

1.4.1 Qualifications

All personnel are required to wear N95 respirators, disposable booties and coveralls when working inside the containment. These are to be removed when exiting the work area.

All personnel are to be trained on infection control procedures and these work procedures.

1.5 EQUIPMENT

Fire retardant polyethylene

HEPA filtered vacuum

HEPA filtered negative air machine

Duct tape

Framing and other materials necessary to isolate the work area

Power equipment that generates dust will have dust collection equipment attached.

1.6 PROJECT/SITE CONDITIONS

1.6.1 Existing Conditions

Perform work without damage or contamination of adjacent areas. Where existing work is damaged or contaminated, restore work to its original condition or better as determined by the Contracting Officer.

1.7 SEQUENCING AND SCHEDULING

All work will be coordinated with the hospital infection control office, facility director, safety department, security office and work will not commence until the Infection Control Construction Permit has been approved by VAMC for that specific work area, including designation of the pre-determined debris removal routes.

Any issue that could have impact on VAMC operations must be reported to the VAMC project representative before commencement. This would include containment breaching, loss of negative pressure, releases of dust/debris into uncontrolled interior building areas or other issues that could affect infection control procedures.

Work phasing and breakout of specific work areas shall be in coordination with the Contracting Officers needs and the General

Contractor's schedule and not adversely affect the operations of the VAMC in any way.

PART 2 - PRODUCTS

NOT USED

PART 3 - EXECUTION

3.1 PREPARATION

Obtain an Infection Control Construction Permit prior to performing any work of construction types A through D as defined above. Removal of a single ceiling tile in a suspended acoustic ceiling for observation purposes only does not require an infection control construction permit.

Existing air handling ductwork, supply and return grills, and/or HVAC fresh air intakes shall be isolated using air tight seals.

Elevator use must be coordinated with facilities and must not impact VAMC operations. Time and dates of waste load must be identified each day.

3.2 ERECTION

Install impervious barriers from floor to ceiling and wall to wall to seal work areas from non-work areas. When work is in an area designated for Class IV protection, double impervious barriers shall be used.

Impervious barriers shall be constructed of non-combustible or fire retardant materials. Barriers shall be minimum one-hour rated construction. Framing for barriers shall be of metal; wood framing is not allowed. At door openings, use Class C $\frac{3}{4}$ hour fire/smoke rated doors and frames with closers. Use fire retardant polyethylene for dust barriers if the use of plastic material for barriers is approved by VAMC Providence.

Critical barriers are to be installed on all doors and windows and other entrances to the work area.

Seal all holes, chases, pipe cavities and other perforations before commencing work. Sealants shall be non-flammable material.

Create a negative pressure work area by installing HEPA filtered negative air machines within the work area to remove dust particles from the air and exhaust to the outside.

Maintain negative pressure of at least -0.02 inches water in all work areas and document compliance.

Construct an entry/exit chamber for decontaminating people and equipment leaving the work area. A HEPA vacuum is required to remove dust from equipment and people leaving the site. Disposable PPE shall be removed prior to exiting the entry/exit chamber.

Adhesive Step-off pads at least 24"x36" are to be located at the exit of the work area before entering the occupied areas of the VAMC.

Vacuum the top surfaces of ceiling tiles using a HEPA vacuum prior to removal of ceiling tiles.

Traffic will be minimized to/from the work area.

Elevators or stairwells within the work area must be isolated with impervious barriers.

Activities such as cutting, demolishing, and other large dust generating activities shall have work surfaces water-misted prior to impact.

Where powered equipment that generates dust will be utilized, such equipment shall have dust collection equipment attached.

Provide active means to prevent airborne dust from dispersing into the atmosphere.

3.3 FIELD QUALITY CONTROL

3.3.1 Inspection

Conduct daily inspections using the VAMC Infection Control Compliance Checklist and Infection Control Construction Inspection Form.

Continuously monitor and document negative pressure levels. Maintain a written log of negative pressure levels measured to include date and time of the measurement.

All barriers and HEPA filtered negative pressure are to remain in place until clearance has been obtained from VAMC representatives. This could include the IC Department, Safety Department, and Environmental Services Department.

3.3.2 Tests

VAMC representatives may conduct post abatement and during abatement sampling for dust, mold spores and surface contamination. Sampling may be conducted for dusts outside the work area to assess impact.

3.4 CLEANING AND DISPOSAL

The construction area and adjacent areas are to be kept in a clean and sanitary manner, using damp methods and HEPA filtered vacuuming.

Dry sweeping shall not be allowed.

Any dust tracked outside of the barriers must be removed immediately and as it accumulates.

Surfaces are to be cleaned daily or more frequently if needed with VAMC approved cleaning products.

There shall be no standing water in the work area. All accidental spills must be cleaned up immediately and wet porous material removed within one hour.

Any water damaged areas scheduled for impact/demolition shall be removed first, under HEPA filtered exhaust and containment, with the waste promptly bagged, to reduce aerosol of microbial agent/fungi/spore from potentially escaping out of the work space.

All barriers are to be removed carefully to minimize the spread of contaminants.

Where feasible, the optimal method for removal of debris is via an exterior type chute to closed top containers.

Where not feasible, waste is to be removed in clean air tight covered containers and transported from the work area by a pre-determined route during off-peak hours. Such designated debris removal routes shall be cleaned by damp-mop and/or HEPA filtered vacuuming prior to being returned to patient/staff use.

For work performed exterior to the building envelope, no debris/waste movement shall be allowed through the building interior spaces.

- - - END - - -

VA241-12-R-0714
Project Number 650-10-110
Replace HVAC
Building 9
VAMC Providence, RI

Project No. 650-10-110
Construction Document Submission (Final)
August 1, 2011

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**SECTION 03 30 00
CAST-IN-PLACE CONCRETE**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency retained and reimbursed by the Contractor and approved by the VA Project Engineer (COTR).
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
 1. Reinforcing Steel.
 2. Cement.
- D. Manufacturer's Certificates:
 1. Abrasive aggregate.
 2. Lightweight aggregate for structural concrete.
 3. Air-entraining admixture.
 4. Chemical admixtures, including chloride ion content.
 5. Waterproof paper for curing concrete.
 6. Liquid membrane-forming compounds for curing concrete.
 7. Non-shrinking grout.
 8. Liquid hardener.
 9. Waterstops.
 10. Expansion joint filler.
 11. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology and copy of report of latest CCRL, Inspection of Laboratory.

- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement, fly ash, ratio curves, concrete mix ingredients, and admixtures.
- G. Test reports on splitting tensile strength (Fct) of lightweight concrete.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
 - 1. Submittals.
 - 2. Coordination of work.
 - 3. Availability of material.
 - 4. Concrete mix design including admixtures.
 - 5. Methods of placing, finishing, and curing.
 - 6. Finish criteria required to obtain required flatness and levelness.
 - 7. Timing of floor finish measurements.
 - 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; VA Project Engineer (COTR); Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 117-10.....Tolerances for Concrete Construction and Materials
 - 211.1-91 (R2009).....Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98 (R2004).....Selecting Proportions for Structural Lightweight Concrete
 - 214R-02.....Evaluation of Strength Test Results of Concrete
 - 301-10.....Structural Concrete
 - 304R-00 (R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete
 - 305R-10.....Hot Weather Concreting
 - 306R-10.....Cold Weather Concreting
 - 308R-01 (R2008).....Standard Practice for Curing Concrete
 - 309R-05.....Guide for Consolidation of Concrete
 - 318-08.....Building Code Requirements for Reinforced Concrete and Commentary
 - 347-04.....Guide to Formwork for Concrete
 - SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
- A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Steel Wire, Plain, for Concrete Reinforcement
 - A185/185M-07.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
 - A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
 - A653/A653M-09.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - A706/A706M-09.....Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement

A767/A767M-09.....Zinc-Coated (Galvanized) Steel Bars for
Concrete Reinforcement

A775/A775M-07.....Epoxy-Coated Reinforcing Steel Bars

A820-06.....Steel Fibers for Fiber-Reinforced Concrete

A996/A996M-09.....Rail-Steel and Axle-Steel Deformed Bars for
Concrete Reinforcement

C31/C31M-09.....Making and Curing Concrete Test Specimens in
the field

C33-08.....Concrete Aggregates

C39/C39M-09.....Compressive Strength of Cylindrical Concrete
Specimens

C94/C94M-09.....Ready-Mixed Concrete

C143/C143M-10.....Slump of Hydraulic Cement Concrete

C150-09.....Portland Cement

C171-07.....Sheet Materials for Curing Concrete

C172-08.....Sampling Freshly Mixed Concrete

C173-10.....Air Content of Freshly Mixed Concrete by the
Volumetric Method

C192/C192M-07.....Making and Curing Concrete Test Specimens in
the Laboratory

C231-09.....Air Content of Freshly Mixed Concrete by the
Pressure Method

C260-06.....Air-Entraining Admixtures for Concrete

C309-07.....Liquid Membrane-Forming Compounds for Curing
Concrete

C330-09.....Lightweight Aggregates for Structural Concrete

C494/C494M-10.....Chemical Admixtures for Concrete

C618-08.....Coal Fly Ash and Raw or Calcined Natural
Pozzolan for Use as a Mineral Admixture in
Concrete

C666/C666M-03.....Resistance of Concrete to Rapid Freezing and
Thawing

C881/C881M-02.....Epoxy-Resin-Base Bonding Systems for Concrete

C1107/1107M-08.....Packaged Dry, Hydraulic-Cement Grout (Non-
shrink)

- C1315-08.....Liquid Membrane-Forming Compounds Having
Special Properties for Curing and Sealing
Concrete
- D6-95 (R2006).....Loss on Heating of Oil and Asphaltic Compounds
- D297-93 (R2006).....Rubber Products-Chemical Analysis
- D1751-04 (R2008).....Preformed Expansion Joint Filler for Concrete
Paving and Structural Construction (Non-
extruding and Resilient Bituminous Types)
- D4397-09.....Polyethylene Sheeting for Construction,
Industrial and Agricultural Applications
- E1155-96 (R2008).....Determining F_F Floor Flatness and F_L Floor
Levelness Numbers
- E. American Welding Society (AWS):
- D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
- Handbook 2008
- G. National Cooperative Highway Research Program (NCHRP):
- Report On.....Concrete Sealers for the Protection of Bridge
Structures
- H. U. S. Department of Commerce Product Standard (PS):
- PS 1.....Construction and Industrial Plywood
- PS 20.....American Softwood Lumber
- I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:
- CRD C513.....Rubber Waterstops
- CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.

D. Form Lining:

1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

E. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

A. Portland Cement: ASTM C150 Type I or II.

B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.

C. Coarse Aggregate: ASTM C33.

1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 μ m (No. 100) sieve.

F. Mixing Water: Fresh, clean, and potable.

G. Admixtures:

1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
6. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
7. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
8. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

H. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).

I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.

J. Welded Wire Fabric: ASTM A185.

K. Reinforcing Bars to be Welded: ASTM A706.

L. Galvanized Reinforcing Bars: ASTM A767.

M. Epoxy Coated Reinforcing Bars: ASTM A775.

N. Reinforcement for Concrete Fireproofing: 100 mm x 100 mm x 3.4 mm diameter (4 x 4-W1.4 x W1.4) welded wire fabric, secured in place to hold mesh 20 mm (3/4 inch) away from steel. Mesh at steel columns shall be wired to No. 10 (No. 3) vertical corner steel bars.

O. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m² (1.5 pounds per square yard), or square mesh at .6Kg/m² (1.17 pounds per square yard).

- P. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- Q. Expansion Joint Filler: ASTM D1751.
- R. Sheet Materials for Curing Concrete: ASTM C171.
- S. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- T. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- U. Liquid Hardener and Dustproofer: Fluosilicate solution of magnesium fluosilicate or zinc fluosilicate. Magnesium and zinc may be used separately or in combination as recommended by manufacturer.
- V. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous siliconate solution concrete surface treatment applied the day of the concrete pour in lieu of other curing methods for all concrete slabs receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, carpet, epoxy coatings and overlays .
 - 1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
 - 2. MVE 15-Year Warranty:
 - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.

W. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.

X. Non-Shrink Grout:

1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

Y. Adhesive Binder: ASTM C881.

1. Polyvinyl Chloride Waterstop: CRD C572.
2. Rubber Waterstops: CRD C513.
3. Bentonite Water Stop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).
5. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m³ (1.5 lb. per cubic yard). Product shall have a UL rating.
6. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate 18 kg/m³ (30 lb. per cubic yard).
7. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.
8. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

2.3 CONCRETE MIXES:

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
 2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement - fly ash ratio, and consistency of each cylinder in terms of slump.
 3. Prepare a curve showing relationship between water-cement - fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
 4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with specifications initially with mix design and for each truck load of fly ash delivered from source. Notify the VA Project Engineer (COTR) immediately when change in source is anticipated. Prior to beginning trial mixes submit to the VA Project Engineer (COTR) the following representative samples of material to be used, properly identified source and project description and number, type of testing (complete chemical and physical), suitably packaged for shipment, and addressed as specified. Allow 60 calendar days for test results after submittal of sample.
1. Fly ash - 2.25 kg (five pounds).
 2. Portland cement - 3.5 kg (8 pounds):
 - a. Address -Waterways Experiment Station (WES)
 - b. 3909 Halls Ferry Road
 - c. Vicksburg, MS 39180-6199
 - d. ATTN: Engineering Materials Group
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of the VA Project Engineer (COTR) or as specified. Making and

testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. The VA Project Engineer (COTR) may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.

- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
 2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
 3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)*

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

**TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE**

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.

- I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at $23 \text{ degrees C} \pm 1.7 \text{ degrees C}$ ($73.4 \pm 3 \text{ degrees Fahrenheit}$), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.
- J. Concrete slabs placed at air temperatures below 10 degrees C ($50 \text{ degrees Fahrenheit}$) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. Air content as shown in Table III or Table IV.
- L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, VA Project Engineer (COTR) may require any one or any combination of the following corrective actions, at no additional cost to the Government:
 - 1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 - 2. Require additional curing and protection.
 - 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, VA Project Engineer (COTR) may direct Contractor to take cores from portions of the

structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.

4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, VA Project Engineer (COTR) may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the VA Project Engineer (COTR).

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by VA Project Engineer (COTR). With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the VA Project Engineer (COTR) for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise VA Project Engineer (COTR).

PART 3 - EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
 - 1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and the VA Project Engineer (COTR) approves their reuse.
 - 2. Provide forms for concrete footings unless the VA Project Engineer (COTR) determines forms are not necessary.
 - 3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
 - 1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 - 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 - 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than $1/270$ of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.

F. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.

1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.

G. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
3. Do not install sleeves in beams, joists or columns except where shown or permitted by the VA Project Engineer (COTR). Install sleeves in beams, joists, or columns that are not shown, but are permitted by the VA Project Engineer (COTR), and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.

5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

H. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. // Use epoxy-coated tie wire with epoxy-coated reinforcing. // Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
 2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.

- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
 - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
 - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by the VA Project Engineer (COTR).
 3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of the VA Project Engineer (COTR), make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
 - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.

- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by the VA Project Engineer (COTR).
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER:

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
 - 1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
 - 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
 - 3. Patch punctures and tears.

3.4 MOISTURE VAPOR EMISSIONS & ALKALINITY CONTROL SEALER:

- A. Sealer is applied on the day of the concrete pour or as as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, carpet, epoxy coatings and overlays.
- B. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
 - 1. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
 - 2. Spray apply Sealer at the rate of 20 m² (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
 - 3. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by the VA Project Engineer (COTR).
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

3.6 EXPANSION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.

3.7 PLACING CONCRETE:

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by the VA Project Engineer (COTR) before depositing concrete.
 - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.

1. Preparing surface for applied topping:
 - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
 - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
 - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete subject to approval of the VA Project Engineer (COTR).
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
 1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set

- has taken place, or after 45 minutes of elapsed time during concrete placement.
6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
 7. Concrete on metal deck:
 - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
 - 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
 2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by the VA Project Engineer (COTR).

3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by the VA Project Engineer (COTR).

3.10 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by the VA Project Engineer (COTR).
 - 1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
 - 2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
 - 3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 - 1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members

- may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.12 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour

before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES:

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by the VA Project Engineer (COTR), and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
 - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 μ m (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
 - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour

later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.

- d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to VA Project Engineer (COTR) and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless the VA Project Engineer (COTR) determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or

- bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
 6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
 7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
 8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
 9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
 10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been

floated. Brush in a direction transverse to main traffic. Match texture approved by VA Project Engineer (COTR) from sample panel.

11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:

a. Areas covered with carpeting, or not specified otherwise in b. below:

1) Slab on Grade:

- a) Specified overall value F_F 25/F_L 20
- b) Minimum local value F_F 17/F_L 15

2) Level suspended slabs (shored until after testing) and topping slabs:

- a) Specified overall value FF 25/FL 20
- b) Minimum local value FF 17/FL 15

3) Unshored suspended slabs:

- a) Specified overall value FF 25
- b) Minimum local value FF 17

4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:

1) Slab on grade:

- a) Specified overall value FF 36/FL 20
- b) Minimum local value FF 24/FL 15

2) Level suspended slabs (shored until after testing) and topping slabs

- a) Specified overall value FF 30/FL 20
- b) Minimum local value FF 24/FL 15

3) Unshored suspended slabs:

- a) Specified overall value FF 30
- b) Minimum local value FF 24

4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.

c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.

- d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by the VA Project Engineer (COTR), to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:

- a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
- b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.

14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by VA Project Engineer (COTR), until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

- A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish .
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m² (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 APPLIED TOPPING:

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.16 RESURFACING FLOORS:

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by

roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

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SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies mortar materials and mixes.

1.2 RELATED WORK:

- A. Mortar used in Section:
 - 1. Section 04 05 16, MASONRY GROUTING.
 - 2. Section 04 20 00, UNIT MASONRY.
- B. Mortar Color: Match existing mortar color variation.

1.3 TESTING LABORATORY-CONTRACTOR RETAINED

- A. Engage a commercial testing laboratory approved by VA Project Engineer (COTR) to perform tests specified below.
- B. Submit information regarding testing laboratory's facilities and qualifications of technical personnel to the VA Project Engineer (COTR).

1.4 TESTS

- A. Test mortar and materials specified.
- B. Certified test reports.
- C. Identify materials by type, brand name and manufacturer or by origin.
- D. Do not use materials until laboratory test reports are approved by the VA Project Engineer (COTR).
- E. After tests have been made and materials approved, do not change without additional test and approval of the VA Project Engineer (COTR).
- F. Testing:
 - 1. Test materials proposed for use for compliance with specifications in accordance with test methods contained in referenced specifications and as follows:
 - 2. Mortar:
 - a. Test for compressive strength and water retention; ASTM C270.
 - b. Mortar compressive strengths 28 days as follows:
 - Type M: Minimum 17230 kPa (2500 psi) at 28 days.
 - Type S: Minimum 12400 kPa (1800 psi) at 28 days.
 - Type N: Minimum 5170 kPa (750 psi) at 28 days.
 - 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.

- b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
- 4. Sand: Test for deleterious substances, organic impurities, soundness and grading.
- 5. High Bond Mortar: Test for compressive strength, tensile strength, flexural strength, and brick bond strength.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Certificates:
 - 1. Testing laboratory's facilities and qualifications of its technical personnel.
 - 2. Indicating that following items meet specifications:
 - a. Portland cement.
 - b. Masonry cement.
 - c. Mortar cement.
 - d. Hydrated lime.
 - e. Fine aggregate (sand).
 - g. Color admixture.
- C. Laboratory Test Reports:
 - 1. Mortar, each type.
 - 2. Admixtures.
- D. Manufacturer's Literature and Data:
 - 1. Cement, each kind.
 - 2. Hydrated lime.
 - 3. Admixtures.
 - 4. Liquid acrylic resin.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

C40-04.....	Organic Impurities in Fine Aggregates for Concrete
C91-05.....	Masonry Cement
C109-07.....	Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or 50-MM Cube Specimens)
C144-04.....	Aggregate for Masonry Mortar
C150-05.....	Portland Cement
C207-06.....	Hydrated Lime for Masonry Purposes
C270-07.....	Mortar for Unit Masonry
C307-03.....	Tensile Strength of Chemical - Resistant Mortar, Grouts, and Monolithic Surfacing
C321-00/R05.....	Bond Strength of Chemical-Resistant Mortars
C348-02.....	Flexural Strength of Hydraulic Cement Mortars
C595-08.....	Blended Hydraulic Cement
C780-07.....	Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C979-05.....	Pigments for Integrally Colored Concrete
C1329-05.....	Mortar Cement

PART 2 - PRODUCTS

2.1 HYDRATED LIME

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY MORTAR

A. ASTM C144 and as follows:

1. Light colored sand for mortar for laying face brick.

B. Test sand for color value in accordance with ASTM C40. Sand producing color darker than specified standard is unacceptable.

2.3 BLENDED HYDRAULIC CEMENT

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT

A. ASTM C91. Type N, S, or M.

B. Use white masonry cement whenever white mortar is specified.

2.5 MORTAR CEMENT

ASTM C1329, Type N, S or M.

2.6 PORTLAND CEMENT

A. ASTM C150, Type I.

2.7 LIQUID ACRYLIC RESIN

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.8 WATER

Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.9 POINTING MORTAR

- A. For Cast Stone or Precast Concrete: Proportion by volume; One part white Portland cement, two parts white sand, and 1/5 part hydrated lime.

2.10 MASONRY MORTAR

- A. Conform to ASTM C270.
- B. Admixtures:
 - 1. Do not use mortar admixtures, except for high bond mortar, and color admixtures unless approved by the VA Project Engineer (COTR).
 - 2. Submit laboratory test report showing effect of proposed admixture on strength, water retention, and water repellency of mortar.
 - 3. Do not use antifreeze compounds.
- C. Colored Mortar:
 - 1. Maintain uniform mortar color for exposed work throughout.
 - 2. Match mortar color in approved sample or mock-up.
 - 3. Color of mortar for exposed work in alteration work to match color of existing mortar unless specified otherwise in section 09 06 00, SCHEDULE FOR FINISHES.
- D. Color Admixtures:
 - 1. Proportion as specified by manufacturer.
 - 2. For color, Match existing.

2.11 HIGH BOND MORTAR

- A. Mixture by volume, one-part Portland cement, 1/4-part hydrated lime, three-parts sand, water, and liquid acrylic resin.
- B. Mortar properties when tested in accordance with referenced specifications.
 - 1. Compressive Strength, ASTM C109: Minimum 19,305 kPa (2800 psi), using 50 mm (2 inch) cubes.
 - 2. Tensile Strength, ASTM C307: 3861 kPa Minimum (560 psi), using the 25mm (1 inch) briquettes.

3. Flexural Strength, ASTM C348: Minimum 6067 kPa (880 psi), using flexural bar.
4. Bond Strength, ASTM C321: Minimum 2965 kPa (430 psi), using crossed brick.

2.12 COLOR ADMIXTURE

- A. Pigments: ASTM C979.
- B. Use mineral pigments only. Organic pigments are not acceptable.
- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING

- A. Mix in a mechanically operated mortar mixer.
 1. Mix mortar for at least three minutes but not more than five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar that has stiffened because of loss of water through evaporations:
 1. Re-tempered by adding water to restore to proper consistency and workability.
 2. Discard mortar that has reached its initial set or has not been used within two hours.
- E. Pointing Mortar:
 1. Mix dry ingredients with enough water to produce a damp mixture of workable consistency which will retain its shape when formed into a ball.
 2. Allow mortar to stand in dampened condition for one to 1-1/2 hours.
 3. Add water to bring mortar to a workable consistency prior to application.

3.2 MORTAR USE LOCATION

- A. Use Type S mortar for masonry containing vertical reinforcing bars (non-engineered), masonry below grade and engineered reinforced unit masonry work.

- B. For brick veneer over frame back up walls, use Type N Portland cement-lime mortar or Type S masonry cement or mortar cement mortar.
- D. Use Type N mortar for other masonry work, except as otherwise specified.
- E. Use Type N mortar for tuck pointing work.

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SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

A. Grout used in Section:

1. Section 04 20 00, UNIT MASONRY.

B. Grout Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTS:

A. Test grout and materials specified.

B. Certified test reports.

C. Identify materials by type, brand name and manufacturer or by origin.

D. Do not use materials until laboratory test reports are approved by the
VA Project Engineer (COTR).

E. After tests have been made and materials approved, do not change
without additional test and approval of the VA Project Engineer (COTR).

F. Testing:

1. Test materials proposed for use for compliance with specifications
in accordance with test methods contained in referenced
specifications and as follows:

2. Grout:

a. Test for compressive strength; ASTM C1019.

b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.

3. Cement:

a. Test for water soluble alkali (nonstaining) when nonstaining
cement is specified.

b. Nonstaining cement shall contain not more than 0.03 percent water
soluble alkali.

4. Sand: Test for deleterious substances, organic impurities, soundness
and grading.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT
DATA, AND SAMPLES.

B. Certificates:

1. Indicating that following items meet specifications:

a. Portland cement.

- b. Masonry cement.
 - c. Grout.
 - d. Hydrated lime.
 - e. Fine aggregate (sand).
 - f. Coarse aggregate for grout.
 - g. Color admixture.
- C. Laboratory Test Reports:
- 1. Grout, each type.
 - 2. Admixtures.
- D. Manufacturer's Literature and Data:
- 1. Cement, each kind.
 - 2. Hydrated lime.
 - 3. Admixtures.
 - 4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-04.....Organic Impurities in Fine Aggregates for
Concrete
 - C91-05.....Masonry Cement
 - C150-05.....Portland Cement
 - C207-06.....Hydrated Lime for Masonry Purposes
 - C404-07.....Aggregate for Masonry Grout
 - C476-07.....Grout for Masonry
 - C595-08.....Blended Hydraulic Cement
 - C979-05.....Pigments for Integrally Colored Concrete
 - C1019-05.....Sampling and Testing Grout

PART 2 - PRODUCTS

2.1 HYDRATED LIME:

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

A. ASTM C91. Type N, S, or M.

2.5 PORTLAND CEMENT:

A. ASTM C150, Type I.

2.6 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

A. Conform to ASTM C476 except as specified.

B. Grout type proportioned by volume as follows:

1. Fine Grout:

a. Portland cement or blended hydraulic cement: one part.

b. Hydrated lime: 0 to 1/10 part.

c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.

2. Coarse Grout:

a. Portland cement or blended hydraulic cement: one part.

b. Hydrated lime: 0 to 1/10 part.

c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.

d. Coarse aggregate: one to two times sum of volumes of cement and lime used.

3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

2.9 COLOR ADMIXTURE:

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING:

- A. Mix in a mechanically operated grout mixer.
 - 1. Mix grout for at least five minutes.
- B. Measure ingredients by volume. Measure by the use of a container of known capacity.
- C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

- A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
- B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
- C. Do not use grout for filling bond beam or lintel units.

- - - E N D - - -

SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

- A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING.
- B. Steel lintels and shelf angles: Section 05 50 00, METAL FABRICATIONS.
- C. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
- D. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples:
 - 1. Face brick, sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
 - 2. Anchors, and ties, one each and joint reinforcing 1200 mm (48 inches) long.
- C. Shop Drawings:
 - 1. Special masonry shapes.
 - 2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.
- D. Certificates:
 - 1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
 - 2. Indicating that the following items meet specification requirements:
 - a. Face brick.
 - 3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.
- E. Laboratory Test Reports.
- F. Manufacturer's Literature and Data:
 - 1. Anchors, ties, and reinforcement.

2. Shear keys.
3. Reinforcing bars.

1.4 SAMPLE PANEL

- A. Before starting masonry, lay up a sample panel for the purpose of matching existing brick color variations in accordance with Masonry Standards Joint Committee (MSJC) and Brick Industry Association (BIA). Location to be coordinated with VA Project Engineer (COTR).
 1. Use masonry units from random cubes of units delivered on site.
 2. Include reinforcing, ties, and anchors.
- B. Use sample panels approved by the VA Project Engineer (COTR) for standard of workmanship of new masonry work.
- C. Use sample panel to test cleaning methods.

1.5 WARRANTY

Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A951-06.....Steel Wire for Masonry Joint Reinforcement.
 - A615/A615M-07.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
 - A675/A675M-03.....Standard Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical PropertiesC34-03 Structural Clay Load-Bearing Wall Tile
 - C55-06.....Concrete Building Brick
 - C56-05.....Structural Clay Non-Load-Bearing Tile
 - C62-05.....Building Brick (Solid Masonry Units Made From Clay or Shale)
 - C67-07.....Sampling and Testing Brick and Structural Clay Tile
 - C90-06.....Load-Bearing Concrete Masonry Units
 - C126-99.....Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units

- C216-07.....Facing Brick (Solid Masonry Units Made From
Clay or Shale)
- C476-02.....Standard Specification for Grout for Masonry
- C612-04.....Mineral Fiber Block and Board Thermal
Insulation
- C744-05.....Prefaced Concrete and Calcium Silicate Masonry
Units.
- D1056-07.....Flexible Cellular Materials - Sponge or
Expanded Rubber
- D2000-06.....Rubber Products in Automotive Applications
- D2240-05.....Rubber Property - Durometer Hardness
- D3574-05.....Flexible Cellular Materials-Slab, Bonded, and
Molded Urethane Foams
- F1667-05.....Fasteners: Nails, Spikes and Staples
- C. Masonry Industry Council:
All Weather Masonry Construction Manual, 2000.
- D. American Welding Society (AWS):
D1.4-05 Structural Welding Code - Reinforcing Steel.
- E. Federal Specifications (FS):
FF-S-107C-00.....Screws, Tapping and Drive
- F. Brick Industry Association - Technical Notes on Brick Construction
(BIA):
11-1986.....Guide Specifications for Brick Masonry, Part I
11A-1988.....Guide Specifications for Brick Masonry, Part II
11B-1988.....Guide Specifications for Brick Masonry, Part
III Execution
11C-1998.....Guide Specification for Brick Masonry
Engineered Brick Masonry, Part IV
11D-1988.....Guide Specifications for Brick Masonry
Engineered Brick Masonry, Part IV continued
- G. Masonry Standards Joint Committee; Specifications for Masonry
Structures (ACI 530.1-05/ASCE 6-05/TMS 602-99) (MSJC).

PART 2 - PRODUCTS

2.1 BRICK

- A. Face Brick:
 - 1. ASTM C216, Grade SW, Type FBS.

2. Brick when tested in accordance with ASTM C67: Classified slightly efflorescent or better.

3. Size:

a. Modular (Match Existing Brick Dimensions)

4. Color:

a. Match existing adjacent brick color variations.

B. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.

2.2 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.

1. Unit Weight: Normal weight.

2. Fire rated units for fire rated partitions.

3. Sizes: Modular.

4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

5. Use bullnose concrete masonry units at corners and door jambs exposed in finished work with 25 mm (one inch) minimum radius rounded vertical exterior corners (bullnose units).

B. Concrete Brick: ASTM C55.

2.3 SHEAR KEYS

A. ASTM D2000, solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with a durometer hardness of approximately 80 when tested in accordance with ASTM D2240, and a minimum shear strength of 3.5 MPa (500 psi).

B. Shear key dimensions: Approximately 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

2.4 REINFORCEMENT:

A. Steel Reinforcing Bars: ASTM A615, deformed bars, 420 MPa (Grade 60) for bars No. 10 to No. 57 (No. 3 to No. 18), except as otherwise indicated.

B. Where 6 mm diameter (No. 2) bars are shown, provide plain, round, carbon steel bars, ASTM A675, 550 MPa (Grade 80).

C. Shop-fabricate reinforcement bars which are shown to be bent or hooked.

D. Joint Reinforcement:

1. Form from wire complying with ASTM A951.

2. Galvanized after fabrication.
3. Width of joint reinforcement 40 mm (1 5/8-inches) less than nominal width of masonry wall or partition.
4. Cross wires welded to longitudinal wires.
5. Joint reinforcing at least 3000 mm (10 feet) in length.
6. Joint reinforcing in rolls is not acceptable.
7. Joint reinforcing that is crimped to form drip is not acceptable.
8. Maximum spacing of cross wires 400 mm (16 inches) to longitudinal wires.
9. Ladder Design:
 - a. Longitudinal wires deformed 4 mm (0.16 inch) diameter wire.
 - b. Cross wires 4 mm (0.16 inch) diameter.
10. Trussed Design:
 - a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
 - b. Longitudinal wires deformed.

2.5 ANCHORS, TIES, AND REINFORCEMENT

- A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.
- B. Joint Reinforcement:
 1. Form from wire complying with ASTM A951.
 2. Galvanized after fabrication.
 3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
 4. Cross wires welded to longitudinal wires.
 5. Joint reinforcement at least 3000 mm (10 feet) in length.
 6. Joint reinforcement in rolls is not acceptable.
 7. Joint reinforcement that is crimped to form drip is not acceptable.
 8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
 9. Ladder Design:
 - a. Longitudinal wires deformed 4 mm (0.16 inch) 20 diameter wire.
 - b. Cross wires 4 mm (0.16 inch) diameter.
 10. Trussed Design:
 - a. Longitudinal and cross wires not less than 4 mm (0.16 inch nominal) diameter.
 - b. Longitudinal wires deformed.
- C. Adjustable Veneer Anchor for Frame Walls:

1. Two piece, adjustable anchor and tie.
 2. Anchor and tie may be either type; use only one type throughout.
 3. Loop Type:
 - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
 - b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage the anchor and be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer.
 4. Angle Type:
 - a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
 - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded not less than 50 mm (2 inches) into the bed joint of the masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.
- D. Individual ties:
1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to a rectangular shape not less than 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not permitted.
 2. Adjustable Cavity Wall Ties:
 - a. Adjustable wall ties may be used at Contractor's option.
 - b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
 - c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
 - d. Form one piece to a rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into the bed joint 50 mm (2 inches).
 - e. Form the other piece to a 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having a 75 mm (3 inch) long bent section for engaging the 105 mm (4-1/8 inch) wide piece to form adjustable connection.

E. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A82, W0.5, 2 mm, (16 gage) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (9 gage) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

F. Corrugated Wall Tie:

1. Form from 1.5 mm (0.0598 inch) thick corrugated, galvanized steel 30 mm (1-1/4 inches) wide by lengths so as to extend at least 100 mm (4 inches) into joints of new masonry plus 38 mm (1-1/2 inch) turn-up.
2. Provide 5 mm (3/16 inch) hole in turn-up for fastener attachment.

2.6 PREFORMED COMPRESSIBLE JOINT FILLER

- A. Thickness and depth to fill the joint as specified.
- B. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
- C. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.

2.7 ACCESSORIES

- A. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
- B. Box Board:
 1. Mineral Fiber Board: ASTM C612, Class 1.
 2. 25 mm (1 inch) thickness.
 3. Other spacing material having similar characteristics may be used subject to the VA Project Engineer (COTR)'s approval.
- C. Masonry Cleaner:
 1. Detergent type cleaner selected for each type masonry used.
 2. Acid cleaners are not acceptable.
 3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.
- D. Fasteners:
 1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
 2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:

1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:

1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:

B. Maximum variation from plumb:

1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:

1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

D. Maximum variation from linear building lines:

1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).

E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:

1. Minus 6 mm (1/4 inch).
2. Plus 13 mm (1/2 inch).

F. Maximum variation in prepared opening dimensions:

1. Accurate to minus 0 mm (0 inch).
2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

A. Keep finish work free from mortar smears or spatters, and leave neat and clean.

B. Anchor masonry as specified in Paragraph, ANCHORAGE.

C. Wall Openings:

1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
2. If items are not available when walls are built, prepare openings for subsequent installation.

D. Tooling Joints:

1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
2. Tool while mortar is soft enough to be compressed into joints and not raked out.
3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
4. Tool Exposed interior joints in finish work concave unless specified otherwise.

E. Not used.

F. Lintels:

1. Lintels are not required for openings less than 1000 mm (3 feet 4 inches) wide that have hollow metal frames.
2. Openings 1025 mm (3 feet 5 inches) wide to 1600 mm (5 feet 4 inches) wide with no structural steel lintel or frames, require a lintel formed of concrete masonry lintel or bond beam units filled with grout per ASTM C476 and reinforced with 1- #15m (1-#5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Use steel lintels, for openings over 1600 mm (5 feet 4 inches) wide, brick masonry, and elevator openings unless shown otherwise.
4. Length for minimum bearing of 100 mm (4 inches) at ends.

G. Wall, Partition Units and opening infill units:

1. Lay out field units to provide for running bond of walls and partitions, with vertical joints in second course centering on first course units unless specified otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Use no piece shorter than 100 mm (4 inches) long.

5. On interior partitions provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
6. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.
7. Match existing adjacent coursing and vertical joints.
- H. Before connecting new masonry with previously laid, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- I. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.
- J. Wetting and Wetting Test:
 1. Test and wet brick or clay tile in accordance with BIA 11B.
 2. Do not wet concrete masonry units before laying.
- K. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.
- L. Construct formwork to conform to shape, line and dimensions shown. Make sufficiently tight to prevent leakage of mortar, grout, or concrete (if any). Brace, tie and support as required to maintain position and shape during construction and curing of reinforced masonry.
- M. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and all other reasonable temporary loads that may be placed on them during construction.

3.4 ANCHORAGE

- A. Masonry Facing to Backup and Cavity Wall Ties:
 1. Use individual ties for new work.
 2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 600 mm (2 feet) horizontally.
 3. At openings, provide additional ties spaced not more than 900 mm (3 feet) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
 4. Anchor new masonry facing to existing masonry with corrugated wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.

5. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals not to exceed 600 mm (24 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

D. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (2 foot) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with corrugated wall ties. Extend ties at least 100 mm (4 inches) into joints of new masonry. Fastened to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

3.5 REINFORCEMENT

A. Joint Reinforcement:

1. Use as joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit.
2. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
3. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry, except where other type anchors are required for anchorage of masonry to concrete structure.

B. Steel Reinforcing Bars:

1. Install in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for lintels and bond beam horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated.
2. Use grade 60 bars if not specified otherwise.
3. Bond Beams:

- a. Form Bond beams of load-bearing concrete masonry units filled with ASTM C476 grout and reinforced with 2-#15m (#5) reinforcing steel unless shown otherwise. Do not cut reinforcement.
 - b. Brake bond beams only at expansion joints and at control joints, if shown.
4. Grout openings:
- a. Leave cleanout holes in double wythe walls during construction by omitting units at the base of one side of the wall.
 - b. Locate 75 mm x 75 mm (3 in. x 3 in.) min. clean-out holes at location of vertical reinforcement.
 - c. Keep grout space clean of mortar accumulation and sand debris. Clean the grout space every day using a high pressure jet stream of water, or compressed air, or industrial vacuum, or by laying wood strips on the metal ties as the wall is built. If wood strips are used, lift strips with wires as the wall progresses and before placing each succeeding course of wall ties.

3.6 NOT.

3.7 ISOLATION SEAL

- A. Where full height walls or partitions lie parallel or perpendicular to and under structural beams or shelf angles, provide a separation between walls or partitions and bottom of beams or shelf angles not less than the masonry joint thickness unless shown otherwise.
- B. Insert in the separation, a continuous full width strip of non-combustible type compressible joint filler.
- C. Where exposed in finish work, cut back filler material in the joint enough to allow for the joint to be filled with sealant material specified in Section 07 92 00, JOINT SEALANTS.

3.8 BRICKWORK

- A. Lay clay brick in accordance with BIA Technical Note 11 series.
- B. Laying:
 - 1. Lay brick in running bond with course of masonry bonded at corners unless shown otherwise. Match bond and vertical joints of existing building on alterations.
 - 2. Maintain bond pattern throughout.
 - 3. Do not use brick smaller than half-brick at any angle, corner, break or jamb.

4. Where length of cut brick is greater than one half but less than a whole brick, maintain the vertical joint location of such units.
5. Lay exposed brickwork joints symmetrical about center lines of openings.
6. Do not structural bond multi wythe brick walls unless shown.
7. Before starting work, lay facing brick on foundation wall, or window sill and adjust bond to openings, angles, and corners.
8. Lay brick for sills with wash and drip.
9. Build solid brickwork as required for anchorage of items.

C. Joints:

1. Exterior and interior joint widths: Lay for three equal joints in 200 mm (eight inches) vertically, unless shown otherwise.
2. Rake joints for pointing with colored mortar when colored mortar is not full depth.

D. Weep Holes:

1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in the wall.
2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

3.9 CONCRETE MASONRY UNITS

A. Kind and Users:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories. Use solid units for door thresholds.
2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls including above door frames, where structural members impose loads directly on concrete masonry, and where shown.
3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work.
4. Do not use brick jambs in exposed finish work.

5. Use concrete building brick only as filler in backup material where not exposed.
6. Masonry assemblies shall meet the required fire resistance in fire rated partitions of type and construction that will provide fire rating as shown.

B. Laying:

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Provide a 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions, unless otherwise shown on drawings.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes shown.
12. Steel reinforcement, at time of placement, free of loose flaky rust, mud, oil, or other coatings that will destroy or reduce bond.
13. Steel reinforcement in place before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.
16. Support vertical bars near each end and at intermediate intervals not exceeding 192 bar diameters.
17. Reinforcement shall be fully encased by grout or concrete.

18. Splice reinforcement or attach reinforcement to dowels by placing in contact and secured or by placing the reinforcement within 1/5 of the required bar splice length.
19. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
20. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.
21. Cavity and joint horizontal reinforcement may be placed as the masonry work progresses.
22. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

3.10 POINTING

- A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.
- B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
- C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.
- D. At joints with existing work match existing joint.

3.11 GROUTING

- A. Preparation:
 1. Clean grout space of mortar droppings before placing grout.
 2. Close cleanouts.
 3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
 4. Verify reinforcing bars are in cells of units or between wythes as shown.
- B. Placing:
 1. Place grout by hand bucket, concrete hopper, or grout pump.
 2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
 3. Do not slush with mortar or use mortar with grout.
 4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.

- c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:

1. Double wythe masonry constructed grouted in lifts not to exceed 300 mm (12 inches) or less than 50 mm (2 inches) wide.
2. Consolidate by puddling with a grout stick during and immediately after placing.
3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

D. Low Lift Method:

1. Construct masonry to a height of 1.5 m (5 ft) maximum before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:

1. Do not pour grout until masonry wall has properly cured a minimum of 4 hours.
2. Place grout in lifts not exceeding 1.5 m (5 ft).
3. Exception:
Where the following conditions are met, place grout in lifts not exceeding 3.86 m (12.67 ft).
 - a. The masonry has cured for at least 4 hours.
 - b. The grout slump is maintained between 254 and 279 mm (10 and 11 in).
 - c. No intermediate reinforced bond beams are placed between the top and the bottom of the pour height.
4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into the preceding lift to close any shrinkage cracks or separation from the masonry units.

3.12 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.

- B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.
- C. Splice reinforcement bars where shown; do not splice at other places unless accepted by the VA Project Engineer (COTR). Provide lapped splices, unless otherwise indicated. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- D. Provide not less than minimum lap as indicated on shop drawings, or if not indicated, as required by governing code.
- E. Embed metal ties in mortar joints as work progresses, with a minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- F. Embed prefabricated horizontal joint reinforcement as the work progresses, with a minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement not less than 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement as recommended by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- G. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.
- H. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

3.13 NOT USED

3.14 CLEANING AND REPAIR

- A. General:
 - 1. Clean exposed masonry surfaces on completion.
 - 2. Protect adjoining construction materials and landscaping during cleaning operations.
 - 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
 - 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Brickwork:

1. First wet surfaces with clean water, then wash down with a solution of soapless detergent. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately thereafter hose down with clean water.
3. Free clean surfaces of traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.
3. Prepare schedule of test locations.

- - - E N D - - -

**SECTION 05 12 00
STRUCTURAL STEEL FRAMING**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies structural steel shown and classified by Section 2, Code of Standard Practice for Steel Buildings and Bridges.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.

1.3 QUALITY ASSURANCE:

- A. Fabricator and erector shall maintain a program of quality assurance in conformance with Section 8, Code of Standard Practice for Steel Buildings and Bridges. Work shall be fabricated in an AISC certified Category Conventional Steel Structures fabrication plant.
- B. Before authorizing the commencement of steel erection, the controlling contractor shall ensure that the steel erector is provided with the written notification required by 29 CFR 1926.752. Provide copy of this notification to the VA Project Engineer (COTR).

1.4 TOLERANCES:

Fabrication tolerances for structural steel shall be held within limits established by ASTM A6, by Section 7, Code of Standard Practice for Buildings and Bridges, and by Standard Mill Practice - General Information (AISC ASD Manual, 13th Edition, except as follows:

- A. Elevation tolerance for column splice points at time member is erected is 10 mm (3/8 inch).
- B. Elevation tolerance for top surface of steel beams and girders at connections to columns at time floor is erected is 13 mm (1/2 inch).
- C. Elevation tolerance for closure plates at the building perimeter and at slab openings prior to concrete placement is 6 mm (1/4 inch).

1.5 DESIGN:

- A. Connections: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with the details shown on the Drawings, supplementing where necessary. The details shown on the Drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted.

Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the VA Project Engineer (COTR) of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the VA Project Engineer (COTR). Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

1.6 REGULATORY REQUIREMENTS:

- A. AISC: Specification for Structural Steel Buildings - Allowable Stress Design.
- B. AISC: Code of Standard Practice for Steel Buildings and Bridges.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete
- C. Certificates:
 - 1. Structural steel.
 - 2. Steel for all connections.
 - 3. Welding materials.
 - 4. Shop coat primer paint.
- D. Test Reports:
 - 1. Welders' qualifying tests.
- E. Design Calculations and Drawings:
 - 1. Connection calculations, if required.
- F. Record Surveys.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
 - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Second Edition, 2005)
 - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Second Edition, 1995)
 - 3. Code of Standard Practice for Steel Buildings and Bridges (2010).

C. American National Standards Institute (ANSI):

B18.22.1-65 (R2008) Plain Washers

B18.22M-81 (R2000) Metric Plain Washers

D. American Society for Testing and Materials (ASTM):

A6/A6M-09 Standard Specification for General Requirements
for Rolled Structural Steel Bars, Plates,
Shapes, and Sheet Piling

A36/A36M-08 Standard Specification for Carbon Structural
Steel

A53/A53M-10 Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated Welded and Seamless

A123/A123M-09 Standard Specification for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products

A242/A242M-04 (R2009) Standard Specification for High-Strength Low-
Alloy Structural Steel

A283/A283M-03 (R2007) Standard Specification for Low and Intermediate
Tensile Strength Carbon Steel Plates

A307-10 Standard Specification for Carbon Steel Bolts
and Studs, 60,000 psi Tensile Strength

A325-10 Standard Specification for Structural Bolts,
Steel, Heat Treated, 120/105 ksi Minimum
Tensile Strength

A490-10 Standard Specification for Heat-Treated Steel
Structural Bolts 150 ksi Minimum Tensile
Strength

A500/A500M-10 Standard Specification for Cold Formed Welded
and Seamless Carbon Steel Structural Tubing in
Rounds and Shapes

A501-07 Standard Specification for Hot-Formed Welded
and Seamless Carbon Steel Structural Tubing

A572/A572M-07 Standard Specification for High-Strength
Low-Alloy Columbium-Vanadium Structural Steel

A992/A992M-06 Standard Specification for Structural Steel
Shapes

E. American Welding Society (AWS):

D1.1/D1.1M-10 Structural Welding Code-Steel

F. Research Council on Structural Connections (RCSC) of The Engineering Foundation:

Specification for Structural Joints Using ASTM A325 or A490 Bolts

G. Military Specifications (Mil. Spec.):

MIL-P-21035.....Paint, High Zinc Dust Content, Galvanizing,
Repair

H. Occupational Safety and Health Administration (OSHA):

29 CFR Part 1926-2001...Safety Standards for Steel Erection

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Structural Steel: ASTM A572, Grade 50.

B. Structural Tubing: ASTM A500, Grade B.

C. Structural Tubing: ASTM A501.

D. Steel Pipe: ASTM A53, Grade B.

E. Bolts, Nuts and Washers:

1. High-strength bolts, including nuts and washers: ASTM A325, A490.

2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.

3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ANSI Standard B18.22.1.

F. Zinc Coating: ASTM A123.

G. Galvanizing Repair Paint: Mil. Spec. MIL-P-21035.

PART 3 - EXECUTION

3.1 CONNECTIONS (SHOP AND FIELD):

A. Welding: Welding in accordance with AWS D1.1. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.

B. High-Strength Bolts: High-strength bolts tightened to a bolt tension not less than proof load given in Specification for Structural Joints Using ASTM A325 or A490 Bolts. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators or the turn-of-the-nut method. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

3.2 FABRICATION:

Fabrication in accordance with Chapter M, Specification for Steel Buildings - Allowable Stress Design and Plastic Design.

3.3 SHOP PAINTING:

- A. General: Shop paint steel with primer in accordance with Section 6, Code of Standard Practice for Steel Buildings and Bridges.
- B. Shop paint for steel surfaces is specified in Section 09 91 00, PAINTING.
- C. Do not apply paint to following:
 - 1. Surfaces within 50 mm (2 inches) of joints to be welded in field.
 - 2. Surfaces which will be encased in concrete.
 - 3. Surfaces which will receive sprayed on fireproofing.
 - 4. Top flange of members which will have shear connector studs applied.
- D. Zinc Coated (Hot Dip Galvanized) per ASTM A123 (after fabrication):
Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

3.4 ERECTION:

- A. General: Erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.
- B. Temporary Supports: Temporary support of structural steel frames during erection in accordance with Section 7, Code of Standard Practice for Steel Buildings and Bridges.

3.5 FIELD PAINTING:

- A. After erection, touch-up steel surfaces specified to be shop painted. After welding is completed, clean and prime areas not painted due to field welding.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

3.6 SURVEY:

Upon completion of finish bolting or welding on any part of the work, and prior to start of work by other trades that may be supported, attached, or applied to the structural steel work, submit a certified report of survey to the VA Project Engineer (COTR) for approval. Reports shall be prepared by Registered Land Surveyor or Registered Civil Engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS. Report shall specify that location of structural steel is acceptable for plumbness, level and alignment within specified tolerances specified in the AISC Manual.

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**SECTION 05 50 00
METAL FABRICATIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items.
 - 2. Loose Lintels (exterior and interior).
 - 3. Railings at existing mechanical equipment maintenance platforms and access ways.
 - 4. Handrails and guards at exterior stairwells.
 - 5. Catwalks, equipment maintenance platforms, and access ways including gratings.
 - 6. Mechanical equipment dunnage and supports.

1.2 RELATED WORK

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Prime and finish painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Railings and brackets
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- C. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
 - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
 - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
 - 1. Anodized finish as specified.
 - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.

- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B18.6.1-81(R1997).....Wood Screws
 - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-05.....Structural Steel
 - A47-99(R2004).....Malleable Iron Castings
 - A48-03.....Gray Iron Castings
 - A53-06.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
 - A123-02.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
 - A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet and Strip
 - A269-07.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
 - A307-07.....Carbon Steel Bolts and Studs, 60,000 PSI
Tensile Strength
 - A312/A312M-06.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes

- A391/A391M-01.....Grade 80 Alloy Steel Chain
- A653/A653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
- A786/A786M-05.....Rolled Steel Floor Plate
- B221-06.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- B456-03.....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- B632-02.....Aluminum-Alloy Rolled Tread Plate
- C1107-07.....Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
- D3656-04.....Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns
- F436-07.....Hardened Steel Washers
- F468-06.....Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
- F593-02.....Stainless Steel Bolts, Hex Cap Screws, and Studs
- F1667-05.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
- D1.1-04.....Structural Welding Code Steel
- D1.2-03.....Structural Welding Code Aluminum
- D1.3-98.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
- AMP521-01.....Pipe Railing Manual
- AMP 500-505-1988.....Metal Finishes Manual
- MBG 531-00.....Metal Bar Grating Manual
- MBG 532-00.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC):
- SP 1-05.....No. 1, Solvent Cleaning
- SP 2-05.....No. 2, Hand Tool Cleaning
- SP 3-05.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
- RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Railings and Handrails: 900 N (200 pounds) in any direction at any point.
- C. Floor Plates, Gratings, Covers, Catwalks, and equipment platforms: 500 kg/m² (100 pounds per square foot).
- D. Manhole Covers: 1200 kg/m² (250 pounds per square foot).
- E. Mechanical equipment: I beam support, skid or rail support suitable to support unit over existing metal grating and/or existing structural steel support below, sufficiently sized to span between existing equipment platform framing, deflection limited to equipment manufacturer tolerances.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
 - 1. Steel ASTM A786.
 - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.
 - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:
 - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
 - 2. Form channel with in turned pyramid shaped clamping ridges on each side.

3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.

K. Grout: ASTM C1107, pourable type.

2.3 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power

- actuated drive pins, welding, self drilling and tapping screws or bolts.
6. Mechanical equipment support to grating and/or structural framing below: galvanized G-clips, minimum of (6) six G-clips per beam, (3) three per side equal spacing along beams.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
- d. Finish welded joints to match finish of adjacent surface.

3. Joining:

- a. Miter or butt members at corners.
- b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

- a. Accurately cut, machine and fit joints, corners, copes, and miters.
- b. Fit removable members to be easily removed.
- c. Design and construct field connections in the most practical place for appearance and ease of installation.
- d. Fit pieces together as required.
- e. Fabricate connections for ease of assembly and disassembly without use of special tools.
- f. Joints firm when assembled.
- g. Conceal joining, fitting and welding on exposed work as far as practical.
- h. Do not show rivets and screws prominently on the exposed face.
- i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
 - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
 - d. Painted: AA-C22R10.

3. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.
 - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
 - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
 - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
 - 2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.
5. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. Not used.

2.6 GRATINGS

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage to existing structure.
 - 1. Fabricate intermediate supporting members from "T's" or angles.
 - 2. Locate intermediate supports to support grating section edges.
 - 3. Fabricate frame to finish flush with top of grating.
 - 4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
 - 5. Butt or miter, and weld angle frame at corners.
- G. Steel Bar Gratings:
 - 1. Fabricate grating using steel bars, frames, supports and other members in accordance with Metal Bar Grating Manual.
 - 2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating at mechanical equipment where specified.
 - 3. Interior gratings: Prime paint unless specified galvanized.
 - 4. Use serrated bars for exterior gratings and interior gratings in mechanical equipment maintenance platforms and access ways.

2.7 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 - 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).

2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.

2.8 NOT USED

2.9 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.
- B. Fabrication General:
 1. Provide continuous welded joints, dressed smooth and flush.
 2. Standard flush fittings, designed to be welded, may be used.
 3. Exposed threads will not be approved.
 4. Form handrail brackets to size and design shown.
 5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates.
 - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
 6. Interior Post Anchors:
 - a. Provide flanged fittings for securing fixed posts to concrete floor or existing concrete equipment platforms with expansion bolts, unless shown otherwise. Where concrete floor does not exist, provide fascia flanged fittings welded to steel support of existing equipment maintenance platform, catwalk or access way.
 - b. Weld or thread flanged fitting to posts at base.
 - c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.

- d. Provide sliding flange base plate on posts secured with set screws.
 - e. Weld flange base plate to removable posts set in sleeves.
- C. Handrails:
- 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts.
 - 2. Make provisions for attaching handrail brackets to wall, posts, and handrail.
- D. Steel Pipe Railings:
- 1. Fabricate of steel pipe with welded joints.
 - 2. Number and space of rails as shown and as required for OSHA compliance.
 - 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
 - 4. Form handrail brackets from malleable iron.
 - 5. Fabricate removable sections with posts at end of section.
 - 6. Removable Rails:
 - a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
 - b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
 - c. Continuously weld brackets to post.
 - d. Provide slotted bolt holes in rail bracket.
 - e. Weld bolt heads flush with top of rail.
 - f. Weld flanged fitting to post where posts are installed in sleeves.
 - 7. Opening Guard Rails:
 - a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
 - b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
 - c. Fabricate rails for floor openings for anchorage in sleeves.
 - 8. Not used.
 - 9. Chains:

- a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot) and with boat type snap hook on one end, and through type eye bolt on other end.
 - b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.
 - c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.
 - d. Galvanize chain and bolts after fabrication.
 - e. Provide safety chain at equipment maintenance platform openings to ceiling below.
- E. Not used.
- F. Not used.

2.10 CATWALKS AND EQUIPMENT MAINTENANCE PLATFORM ACCESS WAYS

- A. Fabricate catwalks including platforms, equipment maintenance platform access ways railings, ladders, supports and hangers, and arrangement of members as shown on drawings.
- B. Fabricate stairs as specified in Section 05 51 00, METAL STAIRS.
- C. Not used.
- D. Fabricate steel pipe railings as specified under paragraph RAILINGS.
- E. Catwalk and equipment maintenance platforms floor surfaces as shown.
 - 1. Steel gratings as specified under paragraph gratings, bar type.
- F. Prime paint catwalk system.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, and similar items flush with finish floor or existing equipment maintenance and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.

1. Design and finish as specified for shop welding.
 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
1. Secure angles or channels and clips to structural steel by continuous welding unless bolting is shown.
 2. Secure supports to concrete inserts by bolting or continuous welding.
 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.

3.3 GRATINGS

- A. Set grating flush with finish floor; top of existing mechanical equipment maintenance platform or access way. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- C. Secure removable supporting members in place with stainless steel bolts.
- D. Bolt gratings to supports.

3.4 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.

- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.5 NOT USED

3.6 RAILINGS

A. Steel Posts:

1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with fascia flange fittings welded to steel supports.

B. Not used.

C. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.

D. Removable Rails:

1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing.
Do not grout posts.

E. Not used.

F. Chains:

1. Eye bolt chains to pipe posts.
2. Eye bolt anchoring at walls.
 - a. Expansion bolt to concrete or solid masonry.

- b. Toggle bolt to hollow masonry of frame wall installed support.
- G. Handrails:
 - 1. Anchor brackets for metal handrails as detailed.
 - 2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
 - 3. Expansion bolt to concrete or solid masonry.
 - 4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.7 CATWALK AND EQUIPMENT MAINTENANCE PLATFORMS

- A. Expansion bolt members to concrete unless shown otherwise.
- B. Bolt or weld structural components together including and stairs to support system.
- C. Weld railings to structural framing.
- D. Bolt or weld walk surface to structural framing.
- E. Smooth field welds and spot prime damaged prime paint surface.
- F. Fasten removable members with stainless steel fasteners.

3.8 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies steel stairs with railings.
- B. Types:
 - 1. Industrial ships ladder and open riser stairs.

1.2 RELATED WORK

- A. Wall handrails and railings for other than steel stairs: Section 05 50 00, METAL FABRICATIONS.
- B. Requirements for shop painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-05.....Structural Steel
 - A47-99 (R2004).....Ferritic Malleable Iron Castings
 - A48-03.....Gray Iron Castings
 - A53-06.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated
Welded and Seamless
 - A307-07.....Carbon Steel Bolts and Studs, 60000 psi Tensile
Strength
 - A653/653M-07.....Steel Sheet, Zinc Coated (Galvanized) or Zinc
Alloy Coated (Galvannealed) by the Hot-Dip
Process
 - A563-07.....Carbon and Alloy Steel Nuts
 - A1008-07.....Steel, Sheet, Cold-Rolled, Carbon, Structural,
High-Strength, Low-Alloy
 - A786/A786M-00.....Rolled Steel Floor Plates
 - A1011-04.....Steel, Sheet and Strip, Strip, Hot-Rolled
Carbon, Structural, High-Strength, Low-Alloy

- C. American Welding Society (AWS):
 - D1.1-04.....Structural Welding Code-Steel
 - D1.3-98.....Structural Welding Code-Sheet Steel
- D. The National Association of Architectural Metal Manufacturers (NAAMM)
Manuals:
 - Metal Bar Gratings (ANSI/NAAMM MBG 531-00)
 - AMP521-01.....Pipe Railing Manual, Including Round Tube
- E. American Iron and Steel Institute (AISI):
 - 2001.....Design of Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. Design stairs to support a live load of 500 kg/m² (100 pounds per square foot).
- B. Structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.
- C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.
- D. Design pipe railings in accordance with NAAMM Pipe Railing Manual for 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Steel Pipe: ASTM A53, Standard Weight, zinc coated.
- B. Steel Grating: Metal bar type grating NAAMM BG.
- C. Sheet Steel: ASTM A1008.
- D. Structural Steel: ASTM A36.
- E. Steel Floor Plate: ASTM 786.
- F. Steel Decking: Form from zinc coated steel conforming to ASTM A446, with properties conforming to AISI Specification for the Design of Cold-Formed Steel Structural Members.
- G. Steel Plate: ASTM A1011.
- H. Iron Castings: ASTM A48, Class 30.
- I. Malleable Iron Castings: ASTM A47.

2.3 FABRICATION GENERAL

- A. Fasteners:
 - 1. Conceal bolts and screws wherever possible.
 - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.

B. Welding:

1. Structural steel, AWS D1.1 and sheet steel, AWS D1.3.
2. Where possible, locate welds on unexposed side.
3. Grind exposed welds smooth and true to contour of welded member.
4. Remove welding splatter.

C. Remove sharp edges and burrs.

D. Fit stringers to head channel and close ends with steel plates welded in place.

E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel.

F. Shop Prime Painting: Prepare surface and apply primer as specified for ferrous metals in Section 09 91 00, PAINTING.

2.4 RAILINGS

A. Fabricate railings, including handrails, from steel pipe with flush.

1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.

2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.

B. Return ends of handrail to wall and close free end.

C. Provide standard terminal castings where fastened to newel.

D. Space intermediate posts not over six feet on center between end post.

E. Fabricate handrail brackets from cast malleable iron.

F. Provide standard terminal fittings at ends of post and rails.

2.5 INDUSTRIAL SHIPS LADDER

A. Provide treads, platforms, railings, stringers and other supporting members as shown.

B. Treads and platforms of checkered steel floor plate:

1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
2. Support tread and platforms with angles welded to plate.
3. Do not leave exposed fasteners on top of treads or platform surfaces.

C. Treads and platforms of steel grating:

1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM Metal Bar Grating Manuals.
2. Provide end banding bars, except where carrier angle are used at tread ends.

3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
5. Provide toe plates on platforms.

PART 3 - EXECUTION

3.1 STAIR AND SHIPS LADDER INSTALLATION

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.

3.2 RAILING INSTALLATION

- A. Install standard terminal fittings at ends of posts and rails.
- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3650 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3650 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING

- A. When installation is complete, clean field welds and surrounding areas to bright metal, and coat with same primer paint used for shop priming.
- B. Touch-up abraded areas with same primer paint used for shop priming.
- C. Touch up abraded galvanized areas with zinc rich paint as specified in section 09 91 00, PAINTING.

- - - E N D - - -

SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section specifies wood blocking.
- B. Roof framing for modifications required for roof equipment and duct penetrations.

1.2 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.3 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.4 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
National Design Specification for Wood Construction
NDS-05.....Conventional Wood Frame Construction
- C. American Society of Mechanical Engineers (ASME):
B18.2.1A-96(R2005).....Square and Hex Bolts and Screws
B18.2.2-87(R2005).....Square and Hex Nuts
B18.6.1-81 (R97).....Wood Screws
B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping
Screws and Metallic Drive Screws
- D. American Plywood Association (APA):
E30-03.....Engineered Wood Construction Guide

E. American Society for Testing And Materials (ASTM):

A47-99(R2004).....Ferritic Malleable Iron Castings
A48-03.....Gray Iron Castings
A653/A653M-07.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) by the Hot Dip
Process
C954-04.....Steel Drill Screws for the Application of
Gypsum Board or Metal Plaster Bases to Steel
Studs from 0.033 inch (2.24 mm) to 0.112-inch
(2.84 mm) in thickness
C1002-04.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Metal Studs
D143-94(R2004).....Small Clear Specimens of Timber, Method of
Testing
D1760-01.....Pressure Treatment of Timber Products
D2559-04.....Adhesives for Structural Laminated Wood
Products for Use Under Exterior (Wet Use)
Exposure Conditions
D3498-03.....Adhesives for Field-Gluing Plywood to Lumber
Framing for Floor Systems
F844-07.....Washers, Steel, Plan (Flat) Unhardened for
General Use
F1667-05.....Nails, Spikes, and Staples

F. Federal Specifications (Fed. Spec.):

MM-L-736C.....Lumber; Hardwood

G. Commercial Item Description (CID):

A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self
Threading Anchors)

H. Military Specification (Mil. Spec.):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

I. Truss Plate Institute (TPI):

TPI-85.....Metal Plate Connected Wood Trusses

J. U.S. Department of Commerce Product Standard (PS)

PS 1-95.....Construction and Industrial Plywood
PS 20-05.....American Softwood Lumber Standard

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
 - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Structural Members: Species and grade as listed in the AFPA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
 - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 - 2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
 - 3. Blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- D. Sizes:
 - 1. Conforming to Prod. Std., PS20.
 - 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
 - 1. At time of delivery and maintained at the site.
 - 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Fire Retardant Treatment:
 - 1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
 - 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

G. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 PLYWOOD

A. Comply with Prod. Std., PS 1.

B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.

C. Sheathing:

1. APA rated Exposure 1 or Exterior; panel grade CD or better.
2. Wall sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
 - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
3. Roof sheathing:
 - a. Match existing roof sheathing thickness, not less than minimum noted below.
 - b. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 400 mm (16 inches) on center unless specified otherwise.
 - c. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.

2.3 STRUCTURAL-USE PANELS

A. Comply with APA.

B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.

C. Wall and Roof Sheathing:

1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 400 mm (16 inches) on center and 24/0 or greater for supports 600 mm (24 inches) on center.

2.4 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not

less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

F. Framing and Timber Connectors:

1. Fabricate of ASTM A446, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
2. Framing Angles: Angle designed with bendable legs to provide three way anchors.
3. Straps:
 - a. Designed to provide wind and seismic ties with sizes as shown or specified.
 - b. Strap ties not less than 32 mm (1-1/4 inches) wide.
 - c. Punched for fastener.
4. Metal Bridging:
 - a. Optional to wood bridging.
 - b. V shape deformed strap with not less than 2 nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
 - c. Not less than 19 mm by 125 mm (3/4 by 5 inches) bendable nailing flange on ends.
 - d. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
5. Joist Hangers:
 - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
 - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
6. Timber Connectors: Fabricated of steel to shapes shown.
7. Joist Ties: Mild steel flats, 5 by 32 mm (3/16 by 1-1/4 inch size with ends bent about 30 degrees from horizontal, and extending at least 400 mm (16 inches) onto framing. Punch each end for three spikes.
8. Wall Anchors for Joists and Rafters:
 - a. Mild steel strap, 5 by 32 mm (3/16 by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 by 130 mm (3/8 by 5 inch) pin through strap end built into masonry.

- b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.
 - c. Strap not less than 100 mm (4 inches) embedded end.
9. Joint Plates:
- a. Steel plate punched for nails.
 - b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
 - c. Size for axial eccentricity, and fastener loads.

G. Adhesives:

- 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
- 2. For structural laminated Wood: ASTM D2559.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

A. Conform to applicable requirements of the following:

- 1. AFPA National Design Specification for Wood Construction for timber connectors.
- 2. AITC Timber Construction Manual for heavy timber construction.
- 3. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
- 4. APA for installation of plywood or structural use panels.
- 5. ASTM F 499 for wood underlayment.
- 6. TPI for metal plate connected wood trusses.

B. Fasteners:

- 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use special nails with framing connectors.
 - c. For sheathing select length of nails sufficient to extend 25 mm (1 inch) into supports.
 - d. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.

- e. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 - g. Nailing Schedule; Using Common Nails:
 - 1) Joist bearing on sill or girder, toe nail three-8d or framing anchor
 - 2) Bridging to joist, toe nail each end two-8d
 - 3) Ledger strip to beam or girder three-16d under each joint.
 - 4) Sole plate to joist or blocking, through sub floor face nail 20d nails, 400 mm (16 inches) on center.
 - 5) Top plate to stud, end nail two-16d.
 - 6) Stud to sole plate, toe nail or framing anchor. Four-8d
 - 7) Doubled studs, face nail 16d at 600 mm (24 inches) on center.
 - 8) Built-up corner studs 16d at 600 mm (24 inches) (24 inches) on center.
 - 9) Doubled top plates, face nails 16d at 400 mm (16 inches) on center.
 - 10) Top plates, laps, and intersections, face nail two-16d.
 - 11) Continuous header, two pieces 16d at 400 mm (16 inches) on center along each edge.
 - 12) Ceiling joists to plate, toenail three-8d or framing anchor.
 - 13) Continuous header to stud, four 16d.
 - 14) Ceiling joists, laps over partitions, face nail three-16d or framing anchor.
 - 15) Ceiling joists, to parallel rafters, face nail three-16d.
 - 16) Rafter to plate, toe nail three-8d. or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three-8d.
 - 17) Built-up girders and beams 20d at 800 mm (32 inches) on center along each edge.
2. Bolts:
- a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or use expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.

- d. Use toggle bolts to hollow masonry or sheet metal.
- e. Use bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 600 mm (24 inch) intervals between end bolts. Use clips to beam flanges.
- 3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
- 4. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
- 5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
- 6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- 7. Installation of Timber Connectors:
 - a. Conform to applicable requirements of the NFPA National Design Specification for Wood Construction.
 - b. Fit wood to connectors and drill holes for fasteners so wood is not split.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
 - 1. Space anchor bolts 1200 mm (4 feet) on centers between ends and within 150 mm (6 inches) of end. Stagger bolts from side to side on plates over 175 mm (7 inches) in width.
 - 2. Use shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
 - 3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with NFPA Manual for House-Framing for passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
 - 1. Install furring, blocking, nailers, and grounds where shown.
 - 2. Use longest lengths practicable.

3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.

4. Layers of Blocking or Plates:

- a. Stagger end joints between upper and lower pieces.
- b. Nail at ends and not over 600 mm (24 inches) between ends.
- c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.

F. Roof Framing:

1. Set rafters with crown edge up.
2. Form a true plane at tops of rafters.
3. Valley, Ridge, and Hip Members:
 - a. Size for depth of cut on rafters.
 - b. Straight and true intersections of roof planes.
 - c. Secure hip and valley rafters to wall plates by using framing connectors.
 - d. Double valley rafters longer than the available lumber, with pieces lapped not less than 1200 mm (4 feet) and spiked together.
 - e. Butt joint and scab hip rafters longer than the available lumber.
4. Spike to wall plate and to ceiling joists except when secured with framing connectors.
5. Frame openings in roof with headers and trimmer rafters. Double headers carrying more than one rafter unless shown otherwise.
6. Install 50 mm by 100 mm (2 inch by 4 inch) strut between roof rafters and ceiling joists at 1200 mm (4 feet) on center unless shown otherwise.

G. Not used.

H. Rough Bucks:

1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.
4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

I. Sheathing:

1. Use plywood or structural-use panels for sheathing.

2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.
5. Match and align sheathing which is an extension of work in place to existing.

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**SECTION 07 21 23
LOOSE-FILL INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section covers loose fill insulation, thermal light fixture protection kits, vapor barrier and all necessary blocking to install insulation over hard ceilings (plaster and gypsum wall board) in attic spaces where shown.
- B. Insulation shall be installed in sufficient thickness to provide thermal resistance "R" values of "R" 19 above ceilings and attics as shown.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Loose fill insulation in pint size containers
 - 2. Blocking: 150 mm (6-inch) long strips
 - 3. Vapor Retarder: 150 mm x 150 mm (6-inch by 6-inch) pieces
- C. Manufacture's Literature:
 - 1. Submit current copies of the insulation manufacturer's printed fact sheet literature, including descriptive data, insulation characteristics, and instructions for installation and protection of insulation.
 - 2. Submit copy of "Bag Label".

1.3 DELIVERY

- A. Deliver materials to the site in the original sealed containers or packages bearing the manufacturer's name and brand designation.
- B. The containers or packages of insulation shall bear the referenced specification number, type and class as applicable, recommended method of installation (pneumatic or pouring), minimum net weight of insulation, coverage charts, "R" values, and required warning statements.

1.4 STORAGE

- A. Inspect materials delivered to the site for damage and unload and store with a minimum of handling.
- B. Storage spaces shall be dry locations, not subject to open flames or sparks, and permitting easy access for inspection and handling.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
- C612-04.....Mineral Fiber Block and Board Thermal Insulation
 - C728-05.....Perlite Thermal Insulation Board
 - C739-08.....Cellulosic Fiber (Wood-Base) Loose-Fill Thermal Insulation
 - C764-07.....Mineral Fiber Loose Fill Thermal Insulation.
 - C1015-06.....Installation of Cellulosic and Mineral Fiber Loose-Fill Thermal Insulation
 - D4397-08.....Polyethylene Sheeting for Construction, Industrial, and Agriculture Applications
 - E84-08.....Surface Burning Characteristics of Building Materials
- C. Federal Regulations:
- Code of Federal Regulations 29 CFR 1910, Occupational Safety and Health Act (OSHA).
- D. National Fire Protection Associations (NFPA):
- 211-06.....Chimneys, Fireplaces, Vents, and Solid Fuel Burning Appliances

PART 2 - PRODUCTS

2.1 LOOSE FILL INSULATION

- A. Mineral Fiber Loose Fill: ASTM C764, Type I or II.

2.2 BLOCKING

- A. Wood, metal, mineral fiber or perlite boards or other materials approved by the VA Project Engineer (COTR).
- B. Mineral Fiber Board: ASTM C612, Type IB.
- C. Perlite Board: ASTM C728.

2.3 VAPOR RETARDER

- A. Six mil thick polyethylene sheeting conforming to ASTM D4397.
- B. Self adhesive tape having a perm rating equal to the polyethylene.

2.4 RECOVERED MATERIAL

- A. Insulation products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post-consumer
Rock wool material	75 percent recovered material

- B. The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.5 THERMAL LIGHT FIXTURE PROTECTION KITS

- A. Rigid mineral fiber board's sized for assembly around standard 2 x 4 fluorescent light fixtures, or custom sized to fit 1x4, 2x2 or other special sized fluorescent light fixtures.
- B. Vented box assembly where required.
- C. UL Classified, Flame spread 15, smoke develop 0 (Class A per NFPA 101).

PART 3 - EXECUTION

3.1 INSPECTION

- A. Where possible, inspect attic(s) and ceiling(s) to receive insulation for conditions which will adversely affect the execution of the work or create a safety hazard. Report unsatisfactory conditions to the VA Project Engineer (COTR).
- B. Do not install insulation until unsatisfactory conditions have been corrected.
- C. Follow ASTM C1015. The inspection shall include checking for the following:
1. Defects in electrical fixtures, equipment, wiring, junction boxes, receptacles, and switches that will cause hazards.
 2. Openings through which the loose fill insulation material may escape.
 3. Air ducts which appear to have joints that are not secure or sealed.

3.2 PREPARATION

- A. Prior to the installation of insulation, provide blocking as specified herein and in accordance with ASTM C1015.
- B. Install blocking around ceiling access-panel(s), access stair openings and vents, if the level to which the unsettled insulation will be installed exceeds their height. Cover openings into the attic with temporary blocking to prevent insulation from falling into the opening, including spaces enclosed by blockings.

C. Install blocking around heat producing devices with minimum clearances as specified herein.

1. Install blocking 50 mm (two inches) above the height of the finished insulation installation and in a manner that ensures that devices which may require maintenance or servicing remain accessible after the insulation is installed.
2. Minimum clearances for blocking around heat producing devices shall be as follows:
 - a. Masonry chimneys for equipment and incinerator(s) operating at a temperature of not more than 800 degrees C (1500 degrees F): 100 mm (Four inches) from the outside face of the masonry.
 - b. Vents, chimney and vent connectors, and chimneys other than masonry chimneys: Minimum clearances as required by NFPA 211.

3.3 INSTALLATION

A. Vapor Retarder:

1. Where space is accessible, install vapor retarder below insulation. Do not install a vapor retarder over existing insulation or where there is a vapor retarder under existing insulation.
2. Take care to prevent tears, breaks, or ruptures of any kind which might interfere with the effectiveness of the vapor retarder, and install in a manner which will assure a continuous seal.
3. Lap joints or breaks in vapor retarder in a manner that will assure a vapor retarder capable of effectively controlling moisture transmission. Tape laps to retain vapor barrier in place.
4. Use self adhesive tape for laps and for sealing breaks and holes in the vapor retarder.

B. Insulation:

1. Install insulation in accordance with ASTM C1015 and the requirements specified.
2. Do not install insulation until the requirements specified in the INSPECTION and PREPARATION paragraphs have been carried out and any defects which were identified have been corrected and their cause eliminated.
3. Pneumatic installation of thermal insulation shall comply with OSHA. Supply and utilize the personnel protective equipment and engineering controls necessary for a safe effective installation.

- Use only pneumatic equipment in accordance with the manufacturer's instructions.
4. Install the insulation allowing it to settle to its natural density. Do not tamp or rod the insulation.
 5. Install insulation in sufficient depth to provide the thermal value specified after settlement of the insulation. To obtain a minimum "R" value of 19 as shown, install insulation to a minimum thickness of 8 inches or as shown, using the number of bags per 90 m² (1000 squares feet) as shown on the manufacturer's "Bag Label".
 6. For pneumatic installations, use the least air pressure meeting the manufacturer's instructions.
 7. Do not blow the insulation into electrical devices and vents which open into the attic and other spaces to be insulated.
 8. Fit the attic side of access doors and access panels with perlite or mineral fiber insulation boards.
- C. Post Installation Procedures:
1. In accordance with ASTM C1015.
 2. Remove temporary blockings over vent openings in attic(s).

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**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall flashing specified in this section.

1.2 RELATED WORK

- A. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- B. Integral flashing components of equipment: Division 23 HVAC sections.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 - ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
 - AAMA 620.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum
 - AAMA 621.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

E. ASTM International (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip

A653/A653M-09.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process

B32-08.....Solder Metal

B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate

B370-09.....Copper Sheet and Strip for Building
Construction

D173-03.....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing

D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-
Tension

D1187-97(R2002).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal

D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds

D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns

D4586-07.....Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa
(40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.)
corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.

2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
 1. Flashings
- C. Manufacturer's Literature and Data: For all specified items, including:
 1. Thru wall flashing
 2. Nonreinforced, elastomeric sheeting
 3. Copper clad stainless steel
 4. Polyethylene coated copper
 5. Bituminous coated copper
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Copper ASTM B370, cold-rolled temper.
- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.
- D. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a

three ply sheet of asphalt impregnated creped paper. Grooves running along the width of sheet.

- E. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.
- F. Aluminum Sheet: ASTM B209, alloy 3003-H14
- G. Galvanized Sheet: ASTM, A653.
- H. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
 - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 - 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
 - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
 - 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
 - 2. Stainless steel: 0.25 mm (0.010 inch) thick.
 - 3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
 - 4. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
 - 1. Copper: 0.4 Kg (16 oz).
 - 2. Stainless steel: 0.4 mm (0.015 inch).
 - 3. Copper clad stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
 - 1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
 - 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 - 3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
 - 4. Flat and lap joints shall be made in direction of flow.
 - 5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.

6. Soldering:

- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
- b. Wire brush to produce a bright surface before soldering lead coated copper.
- c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
- d. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:

1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) thick stainless steel, or 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 - 1. Copper: Mill finish.
 - 2. Stainless Steel: Finish No. 2B or 2D.
 - 3. Aluminum:
 - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
 - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
 - c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
 - d. Mill finish.
 - 4. Steel and Galvanized Steel:
 - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
 - b. Manufacturer's finish:
 - 1) Baked on prime coat over a phosphate coating.
 - 2) Baked-on prime and finish coat over a phosphate coating.
 - 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 - 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 - 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
 - 1. Either copper, stainless steel, or copper clad stainless steel.
 - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.

3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
 1. Use same metal and thickness as counter flashing.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. Duct penetration Sill Flashing and Lintel Flashing:
 1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 3. Turn up back edge as shown.
 4. Form exposed portion with drip as specified or receiver.

2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
 1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
 3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
 4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)

1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 4. Manufactured assemblies may be used.
 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
 1. Back edge turned up and fabricate to lock into reglet in concrete.
 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.

12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.

5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
 6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
 7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
 8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
 9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
 10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
 11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
 12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
 13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
 14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- C. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.

3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
4. At concrete backing, extend flashing into reglet as specified.
5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.

D. Lintel Flashing when not part of shelf angle flashing:

1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

3.3 BASE FLASHING

A. Install where roof membrane type base flashing is not used and where shown.

1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.

B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:

- a. Secure to face construction in accordance, with manufacturers instructions.
- b. Completely fill space at the top edge of receiver with sealant.
- 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

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SECTION 07 84 00
FIRESTOPPING

PART 1 GENERAL

1.1 DESCRIPTION

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK

- A. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- B. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

- B. American Society for Testing and Materials (ASTM):
 - E84-07.....Surface Burning Characteristics of Building Materials
 - E814-06.....Fire Tests of Through-Penetration Fire Stops
- C. Factory Mutual Engineering and Research Corporation (FM):
 - Annual Issue Approval Guide Building Materials
- D. Underwriters Laboratories, Inc. (UL):
 - Annual Issue Building Materials Directory
 - Annual Issue Fire Resistance Directory
 - 1479-03.....Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
 - Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m² (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
 - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 - 4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
 - 1. Classified for use with the particular type of penetrating material used.
 - 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
 - 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the

firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the VA Project Engineer (COTR).
- C. Clean up spills of liquid type materials.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Masonry control and expansion joint: Section 04 20 00, UNIT MASONRY.
- B. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- C. Mechanical Work: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
 - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 - 1. Caulking compound
 - 2. Primers
 - 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
 - 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 - 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
 - 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.

- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-10.....Mineral Fiber Block and Board Thermal Insulation.
 - C717-10.....Standard Terminology of Building Seals and Sealants.
 - C834-10.....Latex Sealants.
 - C919-08.....Use of Sealants in Acoustical Applications.
 - C920-10.....Elastomeric Joint Sealants.
 - C1021-08.....Laboratories Engaged in Testing of Building Sealants.
 - C1193-09.....Standard Guide for Use of Joint Sealants.
 - C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.
 - D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.
 - E84-09.....Surface Burning Characteristics of Building Materials.
- C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

A. S-1:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

B. S-2:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

C. S-3: (Not Used)

D. S-4: (Not Used)

E. S-5: (Not Used)

F. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

G. S-7:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Structural glazing application.

H. S-8:

1. ASTM C920, silicone, acetoxycure.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.

6. Structural glazing application.

I. S-9:

1. ASTM C920 silicone.
2. Type S.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 25-30.
6. Non-yellowing, mildew resistant.

J. S-10: (Not Used)

K. S-11: (Not Used)

L. S-12: (Not Used)

2.2 CAULKING COMPOUND:

A. C-1: ASTM C834, acrylic latex.

B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

2.3 COLOR:

A. Sealants used with exposed masonry shall match color of mortar joints.

B. Sealants used with unpainted concrete shall match color of adjacent concrete.

C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.

D. Caulking shall be light gray or white, unless specified otherwise.

2.4 JOINT SEALANT BACKING:

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:

1. Type C: Closed-cell material with a surface skin.

C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:

- a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
- 3. Remove laitance and form-release agents from concrete.
- 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
 - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.

E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.

B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

A. General:

1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
5. Avoid dropping or smearing compound on adjacent surfaces.
6. Fill joints solidly with compound and finish compound smooth.
7. Tool joints to concave surface unless shown or specified otherwise.
8. Finish paving or floor joints flush unless joint is otherwise detailed.
9. Apply compounds with nozzle size to fit joint width.
10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.

B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.

C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.

1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.

2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates as recommended by sealant manufacturer:
 1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for first 300 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
 - b. Perform one test for each 300 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 3. Whether sealants filled joint cavities and are free from voids.
 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.

- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant. F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.8 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:
1. Metal to Metal: Type S-1, S-2
 2. Metal to Masonry or Stone: Type S-1
 3. Wood to Masonry: Type S-1
- B. Metal Reglets and Flashings:
1. Flashings to Wall: Type S-6
 2. Metal to Metal: Type S-6
- C. Sanitary Joints:
1. Pipe Penetrations: Type S-9
- D. High Temperature Joints over 204 degrees C (400 degrees F):
1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8
- E. Interior Caulking:
1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1, C-2 and C-3.
 2. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1, C-2 and C-3.

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**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Door Hardware: Section 08 71 00, DOOR HARDWARE.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
 - A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)

D. Steel Door Institute (SDI):

113-01 (2006R).....Thermal Transmittance of Steel Door and Frame
Assemblies

100-(ANSI A250.8-03)....Standard Steel Doors and Frames
(2008R)

E. American Society for Testing and Materials (ASTM):

A167-99(R2004).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip

A568/568-M-07.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled

A1008-08.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability

B209/209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate

B221/221M-08.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles and Tubes

D1621-04.....Compressive Properties of Rigid Cellular
Plastics

D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl Coated Glass Yarns

F. The National Association Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

G. National Fire Protection Association (NFPA):

80-08.....Fire Doors and Fire Windows

H. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

I. Intertek Testing Services (ITS):

Certifications Listings...Latest Edition

J. Factory Mutual System (FM):

Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.

B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.

C. Anchors, Fastenings and Accessories: Fastenings anchors, clips
connecting members and sleeves from zinc coated steel.

D. Aluminum Sheet: ASTM B209/209M.

E. Aluminum, Extruded: ASTM B221/221M.

F. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

A. GENERAL:

1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per SDI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
2. Close top edge of exterior doors flush and seal to prevent water intrusion.
3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.

B. Standard Duty Doors: ANSI A250.8, Level 1, Model 2 of size and design shown. Use for interior locations only.

C. Heavy Duty Doors: ANSI A250.8, Level 2, Model 2 of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.

D. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.

2.3 METAL FRAMES

A. General:

1. SDI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for labeled fire rated doors.
 - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
 - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements. Provide labels of metal or engraved stamp, with raised or incised markings.

B. Reinforcement and Covers:

1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements

C. Two piece frames:

1. One piece unequal leg finished rough buck sub-frames as shown, drilled for anchor bolts.
2. Unequal leg finished frames formed to fit subframes and secured to subframe legs with countersunk, flat head screws, spaced 300 mm (12 inches) on center at head and jams on each side.
3. Preassemble at factory for alignment.

D. Frame Anchors: ANSI A250.8

1. Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
 - a. Anchors for observation windows and other continuous frames set in stud partitions.
 - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
 - b. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 LOUVERS

ANSI A250.8.

2.5 SHOP PAINTING

ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 3. Protect frame from accidental abuse.

4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

- D. Install anchors for labeled fire rated doors to provide rating as required.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 71 00, DOOR HARDWARE.

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SECTION 08 31 13
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies access doors or panels where required for access of mechanical and plumbing items.

1.2 RELATED WORK:

- A. Access doors in acoustical ceilings: Section 09 51 00, ACOUSTICAL CEILINGS.
- B. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS, Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R-2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - A1008-08.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy
- C. American Welding Society (AWS):
 - D1.3-98 (R2005).....Structural Welding Code Sheet Steel
- D. National Fire Protection Association (NFPA):
 - 80-07.....Fire Doors and Windows
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual
- F. Underwriters Laboratories, Inc. (UL):
 - 2009.....Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

- A. Fabricate components to be straight, square, flat and in same plane where required.
 - 1. Slightly round exposed edges and without burrs, snags and sharp edges.
 - 2. Exposed welds continuous and ground smooth.
 - 3. Weld in accordance with AWS D1.3.
- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.
- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

2.2 ACCESS DOORS, FIRE RATED:

- A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).
- B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.
- C. Door Panel: Form of 0.9 mm (0.0359 inch) thick stainless steel sheet, insulated sandwich type construction.
- D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
 - 1. Weld exposed joints in flange and grind smooth.
 - 2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.
 - 3. Provide expanded galvanized metal lath perimeter wings when installed in plaster except veneer plaster.
- E. Automatic Closing Device: Provide automatic closing device for door.
- F. Hinge: Continuous steel hinge with stainless steel pin.
- G. Lock:
 - 1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.

2. Provide latch release device operable from inside of door. Mortise case in door.

2.3 ACCESS DOORS, FLUSH PANEL:

A. Door Panel:

1. Form of 1.9 mm (0.0747 inch) thick stainless steel sheet.
2. Reinforce to maintain flat surface.

B. Frame:

1. Form of 1.5 mm (0.0598 inch) thick stainless steel sheet of depth and configuration to suit material and type of construction where installed.
2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.
4. Provide expanded galvanized metal lath perimeter wings when installed in plaster except veneer plaster.

C. Hinge:

1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:

1. Flush, screwdriver operated cam lock.

2.4 ACCESS DOOR, RECESSED PANEL:

A. Door Panel:

1. Form of 1.2 mm (0.0478 inch) thick stainless steel sheet to form a 25 mm (one inch) deep recessed pan to accommodate the installation of acoustical units or other materials to match adjacent existing walls and ceiling.
2. Reinforce as required to prevent sagging.

B. Frame:

1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit installation in suspension system of ceiling or wall framing.
2. Extend sides of frame to protect edge of acoustical units when panel is in open position.
3. Provide shims, bushings, clips and other devices necessary for installation.

C. Hinge: Continuous steel hinge with stainless steel pin or concealed hinge.

D. Lock:

1. Flush screwdriver operated cam lock.
2. Provide sleeve of plastic or stainless steel grommet to protect hole made in acoustical unit for screwdriver access to lock.

2.5 FINISH:

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.
- C. Stainless Steel: No. 4 for exposed surfaces.

2.6 SIZE:

Minimum 600 mm (24 inches) square door unless otherwise shown or required to suit opening in suspension system of ceiling.

PART 3 - EXECUTION

3.1 LOCATION:

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, and electrical work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
- B. Use fire rated doors in fire rated partitions and ceilings.
- C. Use flush panels in partitions and gypsum board or plaster ceilings, except lay-in acoustical panel ceilings or upward access acoustical tile ceilings.

3.2 INSTALLATION, GENERAL:

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

3.3 ANCHORAGE:

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.

- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.
- C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

3.4 ADJUSTMENT:

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES
- C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Painting: Section 09 91 00, PAINTING.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Hardware for Labeled Fire Doors: Conform to requirements of NFPA 80 for labeled fire doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- C. Deadlocks specified for psychiatric area doors are not required to have "UL" label.
- D. Hardware for application on metal doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, if possible, except as otherwise specified:
 - 1. Mortise locksets.
 - 2. Hinges for hollow metal doors.
 - 3. Surface applied overhead door closers.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.5 DELIVERY AND MARKING

Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to VA Project Engineer (COTR) for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in RE/COTR's office until all other similar items have been installed in project, at which time the VA Project Engineer (COTR) will deliver items on file to Contractor for installation in predetermined locations on the project.

1.6 INSTRUCTIONS

- A. Hardware Sets: Except for protective plates, door stops, mates, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters "HW" followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Manufacturers' Catalog Number References: Where manufacturers' products are specified herein, products of other manufacturers which are considered equivalent to those specified may be used. Manufacturers whose products are specified are identified by abbreviations as follows:

Adams-Rite	Adams Rite Mfg. Co.	Glendale, CA
Glynn Johnson	Glynn Johnson Co.	Chicago, IL
LCN	LCN Closers	Princeton, IL
Firemark	Rixon-Firemark Co.	Chicago, IL
Hager	Hager Hinge Company	Saint Louis, MO
Stanley	The Stanley Works	New Britain, CT
Trimco	Triangle Brass Mfg. Co.	Los Angeles, CA
Unican	Simplex Security Systems	Collinsville, CT
Von Duprin	Von Duprin Hardware Co.	Indianapolis, IN
Zero	Zero Weather Stripping Co.	New York, NY

- C. Keying: All cylinders shall be keyed into existing Grand Master Key System . Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the VA Project Engineer (COTR) .

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
F883-04.....Padlocks

- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
- A156.1-06.....Butts and Hinges
 - A156.2-03.....Bored and Pre-assembled Locks and Latches
 - A156.3-08.....Exit Devices
 - A156.4-08.....Door Controls (Closers)
 - A156.5-01.....Auxiliary Locks and Associated Products
 - A156.6-06.....Architectural Door Trim
 - A156.8-05.....Door Controls-Overhead Stops and Holders
 - A156.13-05.....Mortise Locks and Latches
 - A156.15-06.....Release Devices-Closer Holder, Electromagnetic and Electromechanical
 - A156.16-02.....American National Standard for Auxiliary Hardware
 - A156.18-06.....Materials and Finishes
 - A156.21-06.....Thresholds
 - A156.22-05.....Door Gasketing and Edge Seal Systems
 - A156.23-04.....Electromagnetic Locks
 - A156.24-03.....Delayed Egress Locking Systems
 - A156.26-06.....Continuous Hinges
 - A156.31-07Electric Strikes and Frame Mounted Actuators
 - A250.8-03.....Standard Steel Doors and Frames
- D. National Fire Protection Association (NFPA):
- 80-07.....Fire Doors and Fire Windows
 - 101-09.....Life Safety Code
- E. Underwriters Laboratories, Inc. (UL):
- Building Materials Directory (2009)

PART 2 - PRODUCTS

2.1 BUTT HINGES

- A. ANSI A156.1. The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
1. Exterior Doors: Type A2112 for doors 900 mm (3 feet) wide or less and Type A2111 for doors over 900 mm (3 feet) wide. Hinges for exterior doors shall have non-removable pins.
 2. Interior Doors: Type 8112 for doors 900 mm (3 feet) wide or less and Type A8111 for doors over 900 mm (3 feet) wide.

2.2 CONTINUOUS HINGES

A. Continuous, Gear-Type Hinges: Extruded-aluminum, pinless, geared hinge leaves; joined by a continuous extruded-aluminum channel cap; with concealed, self-lubricating thrust bearings.

1. Manufacturers:

- a. Bommer Industries, Inc.
- b. Hager Companies.
- c. McKinney Products Company; an ASSA ABLOY Group company.
- d. Pemko Manufacturing Co.
- e. Select Products Limited.
- f. Zero International.

2.3 DOOR CLOSING DEVICES

Closing devices shall be products of one manufacturer for each type specified.

2.4 OVERHEAD CLOSERS

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:

- 1. The closer shall have 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
- 2. Size Requirements: Size closers in accordance with manufacturer's recommendations or provide multi-size closers, sizes 1 through 6.
- 3. Material of closer shall be cast aluminum.
- 4. Arm and brackets for closers shall be steel or malleable iron.
- 5. Closers shall have full size cover.
- 6. Closers shall have adjustable hydraulic back-check and separate valves for closing and latching speed.

2.5 DOOR STOPS

A. Conform to ANSI A156.16.

B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry construction, use lead expansion shields for mounting door stops.

C. Substitute floor stops Type L02141 or L02161 as appropriate, when wall bumpers would not provide an effective door stop.

H. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.

2.6 NOT USED

2.7 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw. Provide temporary keying device or construction core of allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:
1. Mortise Lock Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets, shall have lever handles similar to Falcon S-lever Design. Lever handle shall be fabricated from wrought stainless steel. No substitute lever design or material shall be accepted. All locks and latchsets shall be furnished with curved lip strike and wrought box. Lock function F02 shall be furnished with key plates similar to Russwin's No. A70. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks.
 2. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.

2.8 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	10 each different key way

Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	1 key

2.9 NOT USED

2.10 NOT USED

2.11 NOT USED

2.12 NOT USED

2.13 NOT USED

2.14 NOT USED

Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.15 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.

2.16 WEATHERSTRIPS

Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length ($0.000774\text{m}^3/\text{s/m}$).

2.17 NOT USED

2.18 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
1. Hinges --exterior doors: 626 or 630.

2. Hinges --interior doors: 652.
 3. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
 4. Thresholds: Mill finish aluminum.
 5. Other primed steel hardware: 652.
- D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces.
- E. Color of Plastic Items: See Section 09 06 00, SCHEDULE FOR FINISHES. Where colors other than chocolate brown or black are specified, color of core material may be different than color of face.

2.19 BASE METALS

Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

- A. For new buildings locate hardware on doors at heights specified below unless otherwise noted:
- B. Hardware Heights from Finished Floor:
1. Locksets centerline of strike 1000 mm (40-5/16 inches).
 2. Locate other hardware at standard commercial heights. .

3.2 INSTALLATION

- A. Closer devices, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted regular arm. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.
- B. Substitute parallel arm or top jamb mounting for regular arm mounting where the following conditions occur:
1. Where door swing, in full open position, would be limited to less than 90 degrees due to partition construction and closer location.
 2. Where door to room opens outward into corridor.

C. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

D. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

G. After locks have been installed; show in presence of VA Project Engineer (COTR) that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail along with the bitting list. Also a copy of the invoice shall be sent to the VA Project Engineer (COTR) for his records. Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 HARDWARE SETS

Following sets of hardware correspond to hardware symbols shown on drawings.

HARDWARE SETS	
<u>HW 2</u> (Storage) Lockset (F07) Cylinder Continuous hinge Closer Stop Silencers Thresholds Weatherstrips	<u>HW 12</u> (Wire Mesh Doors) 2 Cylinders

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SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies fixed and operable wall louvers, and wall vents.

1.2 RELATED WORK

A. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHESS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

Each type, showing material, finish, size of members, operating devices, method of assembly, and installation and anchorage details.

C. Manufacturer's Literature and Data:

Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):

Approved Product List - 2009

C. American Society for Testing and Materials (ASTM):

A176-99(R2004).....Stainless and Heat-Resisting Chromium - Nickel
Steel Plate, Sheet, and Strip

A1008/A1008M-08.....Steel, Sheet, Carbon, Cold Rolled, Structural,
and High Strength Low-Alloy with Improved
Formability

B209/B209M-07.....Aluminum and Aluminum Alloy, Sheet and Plate

B221-08.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes

D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-505 (1988).....Metal Finishes Manual

E. National Fire Protection Association (NFPA):

90A-09.....Installation of Air Conditioning and
Ventilating Systems

G. American Architectural Manufacturers Association (AAMA):

2605-05.....Performing Organic Coatings on Architectural
Extrusions and Panels

H. Air Movement and Control Association, Inc. (AMCA):

500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Stainless Steel: ASTM A167, Type 302B.
- C. Carbon Steel: ASTM A1008/A1008M.
- D. Aluminum, Plate and Sheet: ASTM B209/B209M.
- E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.
 - 1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
 - 2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.
- F. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

- A. General:
 - 1. Provide fixed and operable type louvers of size and design shown.
 - 2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
 - 3. Furnish louvers with sill extension or separate sill.
 - 4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.
- B. Performance Characteristics:
 - 1. Weather louvers shall have a minimum of 50 percent free area and shall pass 1040 fpm free area velocity at a pressure drop not exceeding 0.20 inch water gage and carry not more than 0.01 ounces of water per square foot of free area for 15 minutes when tested per AMCA Standard 500-L.
 - 2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.

C. Aluminum Louvers:

1. General: Frames, blades, sills and mullions (sliding interlocking type); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.
3. Louvers, operable: Louver frame opening sizes, single louver sizes and mullion requirements shall be as specified for fixed louvers.
 - a. Blades: Attach blades to frame with aluminum pivot pins through nylon bearings. Fasten each blade to stainless steel operation arms that are connected to minimum 3 mm (1/8-inch) thick stainless steel operating bar arranged for simultaneous operation of blades.
 - b. Spring/chain operation: Exposed operator activated by spring attached to operating bar and mounted on frame. Control of louver shall be by pull chain of required length to be operable from floor. Provide pulleys and brackets as required.
 - c. Hand crank operation: Hand crank operator activated by case hardened gears concealed in aluminum housing. Operators shall be removable and located at jams. Provide one right-handed operator for each louver.
 - d. Motor operation: Motor operated by approved electric motor. Motors shall be removable and located at jams of louver. Connect motor operator lever arm to operating bar by means of stainless steel connecting rod.
 - e. Automatic operation: Louvers shall be complete with weights, pull chain, chain holder and brackets, cables, sheaves, spring, 70°C (160°F) fusible link, and other related items meeting requirements of NFPA 90A. Provide non-ferrous bearings and spindles of replaceable type. Control of louver shall be by pull chain of required length to be operable from floor. Louvers shall close automatically in case of fire.

- D. Stainless Steel Louvers: From stainless steel louvers using 1.6 mm (0.063-inch) thick sheet for frames, blades, sills and mullions.

1. Louver shall have fixed 45 degree drainable blades with water baffle. Make overall frame size 13 mm (1/2-inch) less than opening, unless otherwise shown.
2. Single louver sections shall not exceed 1700 mm (66 inches) in width. For openings larger than 1700 mm (66 inches) wide, provide multiple sections not larger than 1700 mm (66 inches) wide separated by mullions.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 2 mm (0.081-inch) thick extruded or sheet aluminum, 1.5 mm (0.059-inch) thick stainless steel designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire, 1.3 mm (0.05-inch) diameter stainless steel wire in 13 mm (1/2-inch) square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

2.5 NOT USED

2.6 NOT USED

2.7 WALL VENTS

- A. Fabricate exterior wall vents from either 4.7 mm (0.187-inch) thick aluminum plate or 6 mm (1/4-inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4-inch) openings.

- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4-inch by 3/16-inch) top and bottom bars screwed to grille.
- C. Vent Frames In Masonry: Fabricate of 45 mm x 30 mm x 5 mm (1-3/4 inch by 1-1/4 inch by 3/16-inch) steel angles bolted with 6 mm (1/4-inch) diameter expansion bolts at jambs.

2.8 AIR INTAKE VENTS

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. Provide aluminum closures where shown for inside face of dummy vents.
- C. Provide 0.8 m (0.032-inch) thick aluminum sleeves in cavity walls.

2.9 NOT USED

2.10 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers, Air Intake Vents, Wire Guards:
 - 1. Anodized finish
 - a. Mill finish, as fabricated.
 - b. Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7 mils thick.
 - c. Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick.
 - NOTE: Chemically etched medium matte, with electronically deposited metallic compound, Class I Architectural, 0.7 mils thick may be provided as an option for color anodic coating. Dyes will not be accepted.
 - 2. Organic Finish: AAMA 605 (Fluorocarbon coating).
- C. Aluminum Wall Vents: Sand blasted satin finish.
- D. Stainless Steel: Mechanical finish No. 4 in accordance with NAAMM Metal Finishes Manual.
- E. Sheet Steel: Baked-on or oven dried shop prime coat.
 - 1. Paint interior surfaces of lightproof louvers with two additional finish shop coats of baked-on flat black enamel.
 - 2. Finish painting of exposed surfaces of shop primed louvers is specified in Section 09 91 00, PAINTING.

- F. Steel: Surfaces of steel work, for which no other finish is specified, shall be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

2.11 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. Strippable plastic coating on colored, anodized, organic finish is not approved.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers and vents in masonry walls during progress of the work. If wall louvers and vents are not delivered to job in time for installation in prepared openings, make provision for later installation.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components

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SECTION 09 06 00
FINISH SCHEDULE - COLOR DESIGN

PART 1 - GENERAL DESCRIPTION

This section specifies the provisions for the design and color selection of materials specified elsewhere in the specifications and drawings.

- A. Items where a color or design selection is typically made but are not covered by this section shall be submitted and reviewed and selected by the Project Engineer (COTR) in the same manner as items which are covered in this section.
- B. The Project Engineer (COTR) may change selection of any material provided that the selected material is from the same color or design range as that selected herein and would typically be provided at the same cost as the material selected herein.
- C. Samples, shop drawings and submittals shall be provided as required by Section 01 33 23, SHOP DRAWINGS - PRODUCT DATA - SAMPLES, by the specific section which specifies the material to be used or as requested by the Project Engineer (COTR).
- D. Refer to the Finish Schedule Drawings and/or this section for finish color selections.
- E. Match existing adjacent floor, wall and ceiling finishes where repair of finishes are required.

PART 2 - PRODUCTS & MATERIALS

The Project Engineer (COTR) may allow alternate materials to be used provided that an acceptable color or product design is available. The Project Engineer (COTR) shall have the final decision on the selection of suitable alternative materials and products.

- A. Section 08 11 13, Hollow Metal Doors and Frames:
 - 1. Interior Steel Doors and trim to be painted as specifies in Section 09 91 00, Painting.
Color: Sherwin Williams - SW1005 "SILVERADO", semi-gloss acrylic.
- B. Section 08 71 00, Door Hardware: Satin Chrome, US 26D or Satin Stainless steel, US 32D.
- C. Section 09 29 00, Gypsum Board:

1. Material: Gypsum Board Partition Assemblies, and repairs to or work adjacent to existing wall surfaces, painted as specified in Section 09 91 00, Painting.

Colors: Sherwin Williams - Match existing color, semi-gloss acrylic.

B. Section 09 51 00, Acoustical Ceilings:

1. Acoustical Tile: 2 x 4 Standard Flat White.
2. Suspension System: Standard Gloss White.

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SECTION 09 26 00
 veneer PLASTERING

PART 1 GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of veneer plaster and veneer plaster base where disturbed as required for the installation of mechanical equipment, ductwork and devices.

1.2 RELATED WORK

- A. Metal framing: Section 09 29 00, GYPSUM BOARD.
- B. Gypsum backing board on multi-layer systems: Section 09 29 00, GYPSUM BOARD.
- C. Application of sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms in accordance with ASTM C11, C843, C844, and as specified.
- B. Underside of Structure Overhead: Where steel trusses or bar joists are shown, the underside of structure overhead is the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked" Gypsum Board cut out for opening with no joint at the opening corners.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Gypsum veneer plaster.
 - 2. Gypsum Base for Veneer Plaster.
 - 3. Accessories.
 - 4. Joint reinforcing materials.
 - 5. Laminating adhesive.
- C. Shop Drawings:

Typical veneer plaster installation, showing corner details, casing details, control joint details, and other similar details.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

C11-07.....	Terminology Relating to Gypsum and Related Building Materials and Systems
C472-99 (R2004).....	Physical Testing of Gypsum, Gypsum Plasters and Gypsum Concrete
C475-02 (R2007).....	Joint Compound and Joint Tape for Finish Gypsum Board Construction
C587-04.....	Gypsum Veneer Plaster
C588-03.....	Gypsum Base for Veneer Plasters
C631-95 (R2004).....	Bonding Compounds for Interior Plastering
C843-99 (R2006).....	Application of Gypsum Veneer Plaster
C844-07.....	Application of Gypsum Base to Receive Gypsum Veneer Plaster
C954-07.....	Steel Drill Screws for the Application of Gypsum Panel Products Board or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
C1002-07.....	Steel Drill Screws for the Applications of Gypsum Panel Products Board or Metal Plaster Bases
C1047-05.....	Accessories for Gypsum Wallboard and Gypsum Veneer Base
D3678-97 (R2001).....	Rigid Poly (Vinyl Chloride) (PVC) Interior-

PART 2 - PRODUCTS

2.1 VENEER BASE

ASTM C588, plain, Type "X", 16 mm (5/8-inch) thick. Match Existing to provide smooth finish at repair.

2.2 GYPSUM VENEER PLASTER

ASTM C587. Minimum compressive strength of finish coat plaster shall be 17.2 MPa (2500 psi) in accordance with ASTM C472.

2.3 ACCESSORIES

- A. Corner Bead, Edge Trim and Control Joints: ASTM C1047 or D3678, except as specified.
- B. Corner bead and edge trim (casings): Minimum 0.38 mm (0.015-inch) thick zinc-coated steel sheet or rigid PVC plaster.
- C. Flanges not less than 22 mm (7/8-inch) wide with punch-outs or deformations as required to provide plaster bond.

2.4 JOINT REINFORCING TAPE

ASTM C475, Paper tape.

2.5 LAMINATING ADHESIVE

ASTM C475 joint compound chemical setting type or as recommended by veneer base manufacturer. VOC not to exceed 20g/l; free of antifreeze and pesticides.

2.6 FASTENERS

- A. Screws: ASTM C1002 or C954.
- B. Staples: Flattened zinc-coated steel wire, minimum 15 mm (9/16-inch) leg for securing corner beads or casing and minimum 9 mm (3/8-inch) leg for securing joint reinforcement.

2.7 BONDING COMPOUND

ASTM C631.

PART 3 EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, construct the same as that used in fire rating test.
- B. Requirements for fire rated and sound rated assemblies and materials: Construct as shown and specified; the provisions of the Scope Paragraphs 1.2 and 1.3 of ASTM C843 and 1.2, 1.3, and 1.4 of ASTM C844 regarding details of construction shall not apply.

3.2 APPLICATION OF VENEER BASE

- A. Installation:
 - 1. Apply veneer base in accordance with ASTM C844, except as otherwise specified or shown.
 - 2. Use veneer base of maximum practical length.
 - 3. Install veneer base with long dimension direction as follows:
 - a. On ceilings, at 90 degrees to framing to which it is applied.
 - 4. In vertical application of veneer base, use panels of length required to reach full height of vertical surfaces in one continuous piece.
 - 5. Erect veneer base so that the leading edge of the base is first attached to the open end of the metal stud flange.
 - 6. Leave a space approximately 6 mm (1/4-inch) at bottom and top of veneer base for caulking or sealant.
 - 7. Edge and End Joints:

- a. Locate edge joints over framing in fire rated partitions.
- b. Locate end joints over furring or framing in all cases.
- c. Stagger end joints of adjoining boards or multiple layer boards.
- 8. Accessories:
 - a. Set plastering accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces with screws or staples.
 - b. Install in one piece, within the limits of the longest commercially available lengths.
 - c. Corner Beads:
 - 1) At all external corners.
 - 2) Where required as grounds.
 - d. Casings Beads:
 - 1) At both sides of expansion and control joints, except as otherwise shown.
 - 2) Where veneer plaster terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - 3) Where non-load bearing veneer plastered surfaces abuts load bearing members.
 - 4) Where shown.

3.3 SEALANT APPLICATION

- A. Apply sealants to veneer plaster base to cut outs, penetrations, and intersections with adjoining materials prior to application of veneer plaster for acoustical partitions.
- B. Coordinate with Section 07 92 00, JOINT SEALANTS, for application of sealants.

3.4 VENEER PLASTER APPLICATION OVER GYPSUM BASE

- A. Mix and apply veneer plaster in accordance with ASTM C843 for one-component plasters, except as specified otherwise.
- B. Joint Reinforcement: ASTM C843.
- C. Apply smooth-trowel finish.
- D. On fire rated, smoke barrier, sound barrier and other partitions specified or shown to extend to underside of structure overhead or full height (floor to floor), the veneer plaster finish may terminate 100 mm (four inches) above the suspended ceiling.
- E. Seal and reinforce all joints and fastener heads above ceilings.

3.5 CLEANUP AND PATCHING

Remove any plaster splashes from adjacent surfaces. Repair defects in veneer plaster. Plaster surfaces shall be smooth, clean, and in condition to receive the finishing materials that will be applied.

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SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board where disturbed as required for the installation of mechanical equipment, ductwork and devices.

1.2 NOT USED

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
- D. Samples:
 - 1. Cornerbead.
 - 2. Edge trim.
 - 3. Control joints.
- E. Test Results:
 - 1. Fire rating test, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
 - C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
 - C840-08.....Application and Finishing of Gypsum Board
 - C919-08.....Sealants in Acoustical Applications
 - C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
 - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
 - C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
 - C1658-06.....Glass Mat Gypsum Panels
 - C1396-06.....Gypsum Board
 - E84-08.....Surface Burning Characteristics of Building Materials
- C. Underwriters Laboratories Inc. (UL):
- Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
- Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum. Match thickness of adjacent area for smooth repair finish.

- B. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- C. Gypsum cores shall contain a minimum of 95 percent post industrial recycled gypsum content. Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.3 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.4 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

2.5 STEEL STUDS, RUNNERS AND MISC FRAMING

- A. Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.
- B. ASTM C645, modified for thickness specified and sizes as shown.
 - 1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).

2.6 STEEL FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
 - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
 - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.

2.5 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.

- B. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.

PART 3 - EXECUTION

3.1 NOT USED

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings (patch and repair):
 - 1. For single-ply construction, use perpendicular application.
 - 2. For two-ply assemblies:
 - a. Use perpendicular application.
 - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (patch and repair):
 - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.
 - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.

5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.

H. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 5 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 1. Gypsum board is fastened and held close to framing or furring.
 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier,

fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated and sound rated construction/ Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction, fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction .

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SECTION 09 51 00
ACOUSTICAL CEILINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.

1.2 RELATED WORK

- A. Color, pattern, and location of each type of acoustical unit:
Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements, including units specified to match existing.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation, including suspension system specified to match existing
 - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A641/A641M-03.....Zinc-coated (Galvanized) Carbon Steel Wire
 - A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process

C423-07.....	Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
C634-02 (E2007).....	Standard Terminology Relating to Environmental Acoustics
C635-04.....	Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
C636-06.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-07.....	Surface Burning Characteristics of Building Materials
E119-07.....	Fire Tests of Building Construction and Materials
E413-04.....	Classification for Rating Sound Insulation.
E580-06.....	Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264- (R2005).....	Classification for Acoustical Ceiling Products

PART 2 - PRODUCTS

2.1 METAL SUSPENSION SYSTEM

- A. ASTM C635, heavy-duty system, except as otherwise specified.
 - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
 - a. Galvanized cold-rolled steel, bonderized.
 - b. Extruded aluminum.
 - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
- B. Exposed grid suspension system for support of lay-in panels:
 - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
 - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 - 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
 - 1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
 - 2. Nailing type option for wood forms:
 - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
 - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
 - 3. Flush ceiling insert type:
 - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
 - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
 - c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.
- C. Clips:
 - 1. Galvanized steel.
 - 2. Designed to clamp to steel beam or bar joists, or secure framing member together.
 - 3. Designed to rigidly secure framing members together.

4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ADHESIVE

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m² (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

- A. General:
 1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
 2. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.
 3. Class A Flame Spread: ASTM 84
 4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
 5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
 6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
 7. Lay-in panels: Sizes as shown, with square edges.
 8. Humidity resistant (RH 95), resistant to 95% relative humidity at 104 d F.
 9. Moisture and sag resistant.

- B. Type IV Units - Insulated mineral base with membrane-faced overlay, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Apply over the paint coat on the face of the unit a poly (vinyl) chloride overspray having a flame spread index of 25 or less when tested in accordance with ASTM E84. Non perforated units to have integral medium density rigid batt insulation (R-19) unfinished side of unit.

2.8 ACCESS IDENTIFICATION

- A. Markers:
1. Use colored markers with pressure sensitive adhesive on one side.
 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:
- | | |
|-------------|--|
| Color..... | Service |
| Red..... | Sprinkler System: Valves and Controls |
| Green..... | Domestic Water: Valves and Controls |
| Yellow..... | Chilled Water and Heating Water |
| Orange..... | Ductwork: Fire Dampers |
| Blue..... | Ductwork: Dampers and Controls |
| Black..... | Gas: Laboratory, Medical, Air and Vacuum |

PART 3 - EXECUTION

3.1 CEILING TREATMENT

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan. Match existing ceiling grid locations and finished floor elevation.
- C. Moldings:
1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal:

1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.
9. Match existing grid layout and finish height elevation.

B. Anchorage to Structure:

1. Concrete:

- a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
- b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

2. Steel:

- a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.

- (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.
 - (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
- b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
 - c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.
- B. Direct Hung Suspension System:
1. As illustrated in ASTM C635.
 2. Support main runners by hanger wires attached directly to the structure overhead.
 3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- C. Indirect Hung Suspension System:
1. As illustrated in ASTM C635.
 2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
 3. Support main runners by specially designed clips attached to carrying channels.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 1. Install tile to lay level and in full contact with exposed grid.

2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.

E. Markers:

1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
2. Attach colored markers to exposed grid on opposite sides of the units providing access.
3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.5 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

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SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, sections.
- B. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
 - 3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch

- face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.
 5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
 2. High temperature aluminum paint.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-2008.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC-2008.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
No. 1-07.....Aluminum Paint (AP)
No. 4-07.....Interior/ Exterior Latex Block Filler
No. 5-07.....Exterior Alkyd Wood Primer
No. 7-07.....Exterior Oil Wood Primer
No. 8-07.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
No. 9-07.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
No. 10-07.....Exterior Latex, Flat (AE)
No. 11-07.....Exterior Latex, Semi-Gloss (AE)
No. 18-07.....Organic Zinc Rich Primer
No. 22-07.....Aluminum Paint, High Heat (up to 590° - 1100F) (HR)
No. 26-07.....Cementitious Galvanized Metal Primer
No. 27-07.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
No. 31-07.....Polyurethane, Moisture Cured, Clear Gloss (PV)
No. 36-07.....Knot Sealer

No. 43-07.....Interior Satin Latex, MPI Gloss Level 4
No. 44-07.....Interior Low Sheen Latex, MPI Gloss Level 2
No. 45-07.....Interior Primer Sealer
No. 46-07.....Interior Enamel Undercoat
No. 47-07.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 48-07.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
No. 49-07.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
No. 50-07.....Interior Latex Primer Sealer
No. 51-07.....Interior Alkyd, Eggshell, MPI Gloss Level 3
No. 52-07.....Interior Latex, MPI Gloss Level 3 (LE)
No. 53-07.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
No. 54-07.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 59-07.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss (FE)
No. 60-07.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss
No. 66-07.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved) (FC)
No. 67-07.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved) (FR)
No. 68-07.....Interior/ Exterior Latex Porch & Floor Paint,
Gloss
No. 71-07.....Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 74-07.....Interior Alkyd Varnish, Semi-Gloss
No. 77-07.....Epoxy Cold Cured, Gloss (EC)
No. 79-07.....Marine Alkyd Metal Primer
No. 90-07.....Interior Wood Stain, Semi-Transparent (WS)
No. 91-07.....Wood Filler Paste
No. 94-07.....Exterior Alkyd, Semi-Gloss (EO)
No. 95-07.....Fast Drying Metal Primer
No. 98-07.....High Build Epoxy Coating
No. 101-07.....Epoxy Anti-Corrosive Metal Primer
No. 108-07.....High Build Epoxy Coating, Low Gloss (EC)
No. 114-07.....Interior Latex, Gloss (LE) and (LG)
No. 119-07.....Exterior Latex, High Gloss (acrylic) (AE)
No. 135-07.....Non-Cementitious Galvanized Primer

No. 138-07.....Interior High Performance Latex, MPI Gloss Level 2
(LF)

No. 139-07.....Interior High Performance Latex, MPI Gloss Level 3
(LL)

No. 140-07.....Interior High Performance Latex, MPI Gloss Level 4

No. 141-07.....Interior High Performance Latex (SG) MPI Gloss
Level 5

H. Steel Structures Painting Council (SSPC):

SSPC SP 1-04 (R2004)....Solvent Cleaning

SSPC SP 2-04 (R2004)....Hand Tool Cleaning

SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.

B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.

C. Plastic Tape:

1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.

2. Pressure sensitive adhesive back.

3. Widths as shown.

D. Identity markers options:

1. Pressure sensitive vinyl markers.

2. Snap-on coil plastic markers.

E. Aluminum Paint (AP): MPI 1.

F. Interior/Exterior Latex Block Filler: MPI 4.

G. Exterior Alkyd Wood Primer: MPI 5.

H. Exterior Alkyd, Flat (EO): MPI 8.

I. Exterior Alkyd Enamel (EO): MPI 9.

J. Exterior Latex, Flat (AE): MPI 10.

K. Exterior Latex, Semi-Gloss (AE): MPI 11.

L. Organic Zinc rich Coating (HR): MPI 22.

M. High Heat Resistant Coating (HR): MPI 22.

N. Cementitious Galvanized Metal Primer: MPI 26.

O. Exterior / interior Alkyd Floor Enamel, Gloss (FE): MPI 27.

- P. Interior Satin Latex: MPI 43.
- Q. Interior Low Sheen Latex: MPI 44.
- R. Interior Primer Sealer: MPI 45.
- S. Interior Enamel Undercoat: MPI 47.
- T. Interior Latex Primer Sealer: MPI 50.
- U. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
- V. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- W. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- X. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
- Y. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
- Z. Fast Drying Metal Primer: MPI 95.
- AA. Interior latex, Gloss (LE) and (LG): MPI 114.
- BB. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
- CC. Waterborne Galvanized Primer: MPI 134.
- DD. Non-Cementitious Galvanized Primer: MPI 135.
- EE. Interior High Performance Latex, MPI Gloss Level 2 (LF): MPI 138.
- FF. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
- GG. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
- HH. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.

- b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
- 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints, where possible.
 - 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 - 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 - 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
 - 1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
 - 2. Maintain interior temperatures until paint dries hard.
 - 3. Do no exterior painting when it is windy and dusty.

4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
 1. Remove prefabricated items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.
 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
 1. Sand to a smooth even surface and then dust off.
 2. Sand surfaces showing raised grain smooth between each coat.
 3. Wipe surface with a tack rag prior to applying finish.
 4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.

5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys
Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

F. Masonry, Concrete, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar. Do not fill weep holes. Finish matching adjacent surfaces.

G. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.

- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by the VA Project Engineer (COTR).
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by VA Project Engineer (COTR), except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.

D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.

E. Wood and Wood Particleboard:

1. Use same kind of primer specified for exposed face surface.
 - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent (WS)) is scheduled.
 - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.

F. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer, MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss (EC), MPI 98 (High Build Epoxy Coating), MPI 108 (High Build Epoxy Marine Coating (EC)), finish is specified.
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer), MPI 135 (Non-Cementitious Galvanized Primer).
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
4. Terne Metal: MPI 79 (Marine Alkyd Metal Primer), MPI 95 (Fast Drying Metal Primer) ,.

5. Copper and copper alloys scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
6. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
7. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
8. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

G. Gypsum Board:

1. Surfaces scheduled to have MPI 10 (Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex, Semi-Gloss (AE)) , MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) , or , MPI 53 (Interior Latex, Flat) , , MPI Gloss Level 1 (LE)) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) , MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use , MPI 10 (Exterior Latex, Flat (AE)) , MPI 11 (Exterior Latex, Semi-Gloss (AE)) , MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or , MPI 53 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) , MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.

H. Gypsum Plaster and Veneer Plaster:

1. MPI 45 (Interior Primer Sealer) except use MPI 50 (Interior Latex Primer Sealer) when an alkyd flat finish is specified.
2. Surfaces scheduled to have MPI 10 (Exterior Latex, Flat (AE)) , MPI 11 (Exterior Latex, Semi-Gloss (AE)) , MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) , or , MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) , MPI 114 (Interior Latex, Gloss (LE) and (LG)) , finish: Use MPI 10 (Exterior Latex, Flat (AE)) , MPI 11 (Exterior Latex, Semi-Gloss (AE)) , MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) , MPI 52 Latex, MPI Gloss Level 3 (LE)) , MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) , MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.

I. Concrete Masonry Units except glazed or integrally colored and decorative units:

1. MPI 4 (Block Filler) on interior surfaces.
2. Prime exterior surface as specified for exterior finishes.

J. Cement Plaster or stucco, Concrete Masonry, Brick Masonry, and Cement board Interior Surfaces of Ceilings and Walls:

1. MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) except use two coats where substrate has aged less than six months.
2. Use MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)) MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)) MPI 140 (Interior High Performance latex, MPI Gloss Level 4) , MPI 141 (Interior High Performance Latex (SG) MPI Gloss Level 5) , MPI 114 (Interior Latex, Gloss (LE) and (LG)) , TT-P-1411A (Paint, Copolymer Resin, Cementitious (CEP)) Type II , MPI 77 (Epoxy Cold Cured, Gloss (EC) , MPI 98 (High Build Epoxy Coating) , MPI 108 (High Build Epoxy Marine Coating (EC)) or CID-A-A-1555 (Water, Paint, Powder) as scheduled.

3.6 EXTERIOR FINISHES

A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Wood:

1. Do not apply finish coats on surfaces concealed after installation, top and bottom edges of wood doors and sash, or on edges of wood framed insect screens.
2. Two coats of MPI 10 Exterior Latex, Flat (AE)) , MPI 11 (Exterior Latex, Semi-Gloss (AE)) , MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) , on exposed surfaces, except where transparent finish is specified.
3. Two coats of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss (PV)) , MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)) , for transparent finish.

C. Steel and Ferrous Metal, Including Tern:

1. Two coats of MPI 8 (Exterior Alkyd, Flat (EO)) , MPI 9 (Exterior Alkyd Enamel (EO)) , MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
2. One coat of MPI 22 (High Heat Resistant Coating (HR)) on surfaces over 94 degrees K (200 degrees F) and on surfaces of boiler , incinerator , stacks , engine exhaust pipes.

- D. Machinery without factory finish except for primer: One coat MPI 8 (Exterior Alkyd, Flat (EO)) , MPI 9 (Exterior Alkyd Enamel (EO)) , MPI 94 (Exterior Alkyd, Semi-Gloss (EO)).
- E. Concrete Masonry Units Brick Cement Plaster Concrete:
 - 1. General:
 - a. Where specified in Section 09 06 00, SCHEDULE FOR FINISHES or shown.
 - b. Mix as specified in manufacturer's printed directions.
 - c. Do not mix more paint at one time than can be used within four hours after mixing. Discard paint that has started to set.
 - d. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
 - e. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
 - 2. Use two coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious (CEP)), unless specified otherwise.

3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Metal Work:
 - 1. Apply to exposed surfaces.
 - 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 - 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
 - b. Two coats of , MPI 48 (Interior Alkyd Gloss (AK)) , MPI 51 (Interior Alkyd, Eggshell (AK)).
 - c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
 - d. Two coats of CID-A-A3120 Type E (RP) on exposed surfaces in , battery rooms , pool area , chlorinator rooms.
 - e. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
 - f. Asphalt Coated Metal: One coat MPI 1 (Aluminum Paint (AP)).

- g. Ferrous Metal over 94 degrees K (200 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR)).

C. Gypsum Board:

1. One coat of MPI 45 (Interior Primer Sealer) , MPI 46 (Interior Enamel Undercoat) , plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
3. One coat of MPI 45 (Interior Primer Sealer) , MPI 46 (Interior Enamel Undercoat) , plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).
4. One coat of MPI 45 (Interior Primer Sealer) , MPI 46 (Interior Enamel Undercoat) , plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).

D. Plaster:

1. One coat of , MPI 45 (Interior Primer Sealer) , MPI 46 (Interior Enamel Undercoat) , MPI 50 (Interior Latex Primer Sealer) , plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).
3. One coat of MPI 45 (Interior Primer Sealer) , MPI 46 (Interior Enamel Undercoat) , or MPI 50 (Interior Latex Primer Sealer) plus one coat of 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
4. One coat MPI 101 (Cold Curing Epoxy Prime (EC)).

E. Masonry and Concrete Walls:

1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two coats of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) , MPI 114 (Interior Latex, Gloss (LE) and (LG)).
3. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)) , MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)) , MPI 140 (Interior High Performance Latex MPI Gloss level 4) , MPI 141 (Interior High Performance Latex (SG) MPI Gloss level 5) , MPI 114 (Interior Latex, Gloss (LE) and (LG)).

F. Wood:

1. Sanding:
 - a. Use 220-grit sandpaper.

- b. Sand sealers and varnish between coats.
 - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
2. Sealers:
- a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
 - c. Sand as specified.
3. Paint Finish:
- a. One coat of , MPI 45 (Interior Primer Sealer) , MPI 46 (Interior Enamel Undercoat) , plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) (SG) .
 - b. One coat , MPI 66 (Interior Alkyd Fire retardant, Clear Top-Coat (ULC Approved) (FC) , MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR), intumescent type (FR), on exposed wood , in attics with floors used for mechanical equipment , and above ceilings where shown , .
 - c. One coat of , MPI 45 Interior Primer Sealer) , MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)) .
 - d. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)) .
- G. Miscellaneous:
- 1. Apply where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. MPI 1 (Aluminum Paint): Two coats of aluminum paint.
 - 3. Gold Paint (GP): Two coats of gold paint.
 - 4. Existing acoustical units scheduled to be repainted except acoustical units with a vinyl finish:
 - a. Clean units free of dust, dirt, grease, and other deterrents to paint adhesion.
 - b. Mineral fiber units: One coat of , MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) , MPI 114 (Interior Latex, Gloss (LE) and (LG)) , .
 - c. Units of organic fiber or other material not having a class A rating: One coat of MPI 66 (Interior Alkyd Fire Retardant, Clear

Top-Coat (ULC Approved) (FC)) , MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)) , fire retardant paint.

3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of , MPI 31 (Polyurethane, Moisture Cured, Clear Gloss) , MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)) , .
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.

2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system

(bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).

- d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
- e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
- f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.

I. Apply paint systems on properly prepared and primed surface as follows:

1. Exterior Locations:

- a. Apply two coats of , MPI 8 (Exterior Alkyd, Flat (EO)) , MPI 94 (Exterior Alkyd, Semi-gloss (EO)) , MPI 9 (Exterior Alkyd Enamel (EO)) , to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
- b. Apply two coats of , MPI 10 (Exterior Latex, Flat (AE)) , MPI 11 (Exterior Latex, Semi Gloss (AE)) , MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) to the following metal items:
Galvanized and zinc-copper alloy metal.
- c. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.

2. Interior Locations:

- a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
- b. Ferrous metal exposed in hydrotherapy equipment room and chlorinator room of water and sewerage treatment plants: One coat of MPI 101 (Cold Curing Epoxy Primer) and one coat of , MPI 77 (Epoxy Cold

Cured, Gloss (EC) , MPI 98 (High Build Epoxy Coating)) , MPI 108 (High Build Epoxy Marine coating (EC)) ,.

- c. Apply one coat of MPI 50 (Interior Latex Primer Sealer) and one coat of , MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) , MPI 44 (Interior Low Sheen Latex) , MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) , MPI 43 (Interior Satin Latex) , MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) , MPI 114 (Interior Latex, Gloss (LE) and (LG)) , on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.
 - d. Apply two coats of MPI 22 (High Heat Resistant Coating (HR)) to ferrous metal surface over 94 degrees K (200 degrees F) of following items:
 - 1) Garbage and trash incinerator.
 - 2) Medical waste incinerator.
 - 3) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
 - 4) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (200 degrees F) .
 - 5) Engine generator exhaust piping and muffler.
 - e. Paint electrical conduits containing cables rated 600 volts or more using two coats of , MPI 9 (Exterior Alkyd Enamel (EO)) , MPI 8 (Exterior Alkyd, Flat (EO)) , MPI 94 (Exterior Alkyd, Semi-gloss (EO)) , in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
3. Other exposed locations:
- a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)) .
 - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of , MPI 10 (Exterior Latex, Flat (AE)) , MPI 11 (Exterior Latex Semi-Gloss (AE) , MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) ,.

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
 - 1. Painting and finishing of new , and existing , work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 - 3. Painting of ferrous metal and galvanized metal.
 - 4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space , except shingles.
 - 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
 - 1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 - 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 - 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
 - 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
 - 5. Labels:

- a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
- b. Identification plates, instruction plates, performance rating, and nomenclature.
- 6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
- 7. Metal safety treads and nosings.
- 8. Gaskets.
- 9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
- 10. Face brick.
- 11. Structural steel encased in concrete, masonry, or other enclosure.
- 12. Structural steel to receive sprayed-on fire proofing.
- 13. Ceilings, walls, columns in interstitial spaces.
- 14. Ceilings, walls, and columns in pipe basements.
- 15. Wood Shingles.

3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
 - 1. Legend may be identified using 2.1 G options or by stencil applications.
 - 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 - 3. Locate Legends clearly visible from operating position.
 - 4. Use arrow to indicate direction of flow.
 - 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert

working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:

- a. High Pressure - 414 kPa (60 psig) and above.
- b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
- c. Low Pressure - 103 kPa (14 psig) and below.
- d. Add Fuel oil grade numbers.

6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____*
Medium Pressure Steam		Yellow	Black	M. P. Stm _____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____*
Low Pressure Steam		Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Green	White	Fuel Oil-Grade ____*
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach

Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, , 5000 , 15000 , 25000 ,.
8. See Sections for methods of identification, legends, and abbreviations of the following:
 - a. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

3.13 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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**SECTION 10 22 13
WIRE MESH PARTITIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers steel mesh partitions complete with doors and hardware.

1.2 RELATED WORK

Lock cylinders keyed to system: Section 08 71 00, DOOR HARDWARE.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation also.
- B. American Society for Testing and Materials (ASTM):
A36/36M-05.....Carbon Structural Steel

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Mesh partitions, showing design, construction and materials.
- C. Provide layout drawings with detailed erection drawings and specifications.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Woven Wire: 38 mm (1-1/2 inch) diamond mesh No. 10 gage 3.4 mm (0.1345 inch diameter) uncoated steel crimped and woven.
- B. Steel Shapes, Plates and Bars: ASTM A36/36M.
 - 1. Vertical Channel: 32 x 16 x 3 mm (1-1/4 x 5/8 x 1/8 inch).
 - 2. Horizontal Channel: 25 x 13 x 3 mm (1 x 1/2 x 1/8 inch).
 - 3. Center Reinforcement: Two, 25 x 13 mm (1 x 1/2 inch) turned in toe channels bolted.
 - 4. Corner Post: 45 x 45 3 mm (1-3/4 x 1-3/4 x 1/8 inch) angle.
 - 5. Top Reinforcement: 57 x 25 x 5 mm (2-1/4 x 1 x 3/16) channel.
 - 6. Cast or forged adjustable floor shoes.
- C. Doors:
 - 1. Hinged Door:
 - a. Frame: 32 x 13 mm (1-1/4 x 1/2 x 1/8 inch) channel, with a midpoint channel.

- b. Hardware: 1-1/2 pair butts A 212 NRP 100 mm (4 inch). Pick proof mortise type lock, key operated outside, recessed knob inside (see Hardware Section for lock cylinder).
- c. Miscellaneous: Provide sheet metal baffle at lock, continuous angle stop and flat bar closures.

2.2 FABRICATION

- A. Woven wire clinched to frame, mortise and tendon joints. Frame units shall be maximum 1520 mm (5 feet) wide.
- B. Rivet hardware to doors and frames. Bolt sliding door carriers to door.
- C. Finish: Steel shall be phosphate coated and shall have one coat of baked enamel. Color shall be manufacturers standard gray. Do not paint shelves.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Erect the partition in accordance with the manufacturers detailed erection drawings.
- B. Secure top reinforcing channels with 6 mm (1/4-inch) "U" bolts, 710 mm (2 feet 4 inches) on center.
- C. Secure vertical posts with 6 mm (1/4 inch) bolts 300 to 380 mm (12 to 15 inches) on center, and anchor verticals at walls to wall 380 mm (15 inches) on center, shim as required.
- D. Provide floor shoes at each post and each corner, adjust to level, anchor to floor with two anchors for each shoe.

3.2 ACCEPTANCE

- A. Repair or replace damaged parts, touch-up abraded paint with matching paint.
- B. Partitions shall be level and firm. Adjust hardware to operate smoothly and latch securely.

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SECTION 13 05 41
SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
 - 1. Architectural Elements: suspended ceilings, and stairs isolated from the basic structure.
 - 2. Electrical Elements: Power and lighting systems; motor control centers; motor generators; selector and controller panels.
 - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems.

1.2 RELATED WORK:

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION; Section 23 21 23 HYDRONIC PUMPS; and Section 23 36 00 AIR TERMINAL UNITS.

1.3 QUALITY CONTROL:

- A. Shop-Drawing Preparation:
 - 1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
 - 2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.
- B. Coordination:
 - 1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
 - 2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

1.4 SUBMITTALS:

- A. Submit a coordinated set of equipment anchorage drawings prior to installation including:
 - 1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
 - 2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
 - 3. Numerical value of design seismic brace loads.
 - 4. For expansion bolts, include design load and capacity if different from those specified.
- B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:
 - 1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
 - 2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
 - 3. Pipe contents.
 - 4. Structural framing.
 - 5. Location of all gravity load pipe supports and spacing requirements.
 - 6. Numerical value of gravity load reactions.
 - 7. Location of all seismic bracing.
 - 8. Numerical value of applied seismic brace loads.
 - 9. Type of connection (Vertical support, vertical support with seismic brace etc.).
 - 10. Seismic brace reaction type (tension or compression). Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.
- C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
 - 1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
 - 2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.

3. Maximum spacing of hangers and bracing.
 4. Seal of registered structural engineer responsible for design.
- D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

1.5 APPLICABLE PUBLICATIONS:

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 355.2-07.....Qualification for Post-Installed Mechanical Anchors in Concrete and Commentary
- C. American Institute of Steel Construction (AISC):
- Load and Resistance Factor Design, Volume 1, Second Edition.
- D. American Society for Testing and Materials (ASTM):
- A36/A36M-05.....Standard Specification for Carbon Structural Steel.
- A53/A53M-07.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless.
- A307 (REV A-07).....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.
- A325-07.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength.
- A325M-05.....Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric].
- A490-06.....Standard Specification for Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength.
- A490M (REV A-04).....Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric].

- A500/A500M-07.....Standard Specification for Cold-Formed Welded
and Seamless Carbon Steel Structural Tubing in
Rounds and Shapes.
- A501-07.....Specification for Hot-Formed Welded and
Seamless Carbon Steel Structural Tubing.
- A615/A615M-07.....Standard Specification for Deformed and Plain
Billet-Steel Bars for Concrete
Reinforcement.
- A992/A992M (REV A-06)...Standard Specification for Steel for Structural
Shapes for Use in Building Framing.
- A996/A996M (REV A-06)...Standard Specification for Rail-Steel and Axel-
Steel Deformed Bars for Concrete
Reinforcement.
- E488-96(R2003).....Standard Test Method for Strength of Anchors in
Concrete and Masonry Elements.
- E. International Building Code (IBC) 2009 Edition.
- F. VA Seismic Design Requirements, H-18-8, July 2010.
- G. National Uniform Seismic Installation Guidelines (NUSIG).
- H. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):
Seismic Restraint Manual - Guidelines for Mechanical Systems, 1998
Edition and Addendum.

1.6 REGULATORY REQUIREMENT:

- A. IBC 2009.
- B. Exceptions: The seismic restraint of the following items may be
omitted:
1. Equipment weighing less than 400 pounds, which is supported directly
on the floor or roof.
 2. Equipment weighing less than 20 pounds, which is suspended from the
roof or floor or hung from a wall.
 3. Gas and medical piping less than 2 ½ inches inside diameter.
 4. Piping in boiler plants and equipment rooms less than 1 ¼ inches
inside diameter.
 5. All other piping less than 2 ½ inches inside diameter, except for
automatic fire suppression systems.

6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

PART 2 - PRODUCTS

2.1 STEEL:

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A490M.

2.2 CAST-IN-PLACE CONCRETE:

- A. Concrete: 28 day strength, $f'c = 30$ MPa (4,000 psi).
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

PART 3 - EXECUTION

3.1 CONSTRUCTION, GENERAL:

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
 1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
 2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

3.2 EQUIPMENT RESTRAINT AND BRACING:

- A. See drawings for equipment to be restrained or braced.

3.3 MECHANICAL DUCTWORK AND PIPING;

- A. Support and brace mechanical ductwork and piping; to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
 - 1. Design criteria:
 - a. Piping resiliently supported: Restrain to support 120 -percent of the weight of the systems and components and contents.
 - b. Piping not resiliently supported: Restrain to support 60 -percent of the weight of the system components and contents.
 - 2. Provide seismic restraints according to one of the following options:
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

3.4 NOT USED

3.5 CEILINGS

- A. At regular intervals, laterally brace suspended ceilings against lateral and vertical movements, and provide with a physical separation at the walls.

3.6 NOT USED

3.7 NOT USED

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SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 05 50 00, METAL FABRICATIONS.
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 07 92 00, JOINT SEALANTS.
- F. Section 09 91 00, PAINTING.
- G. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
 - 2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
 - 3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 - 4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 - 5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

6. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to VA prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

C. Guaranty: In GENERAL CONDITIONS.

D. Supports for sprinkler piping shall be in conformance with NFPA 13.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Equipment and materials identification.

2. Fire-stopping materials.

3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.

4. Wall, floor, and ceiling plates.

C. Coordination Drawings: Provide detailed layout drawings of all piping systems.

D. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.

2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):
A36/A36M-2001.....Carbon Structural Steel

- A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades
R (2002)
- E84-2003.....Standard Test Method for Burning
Characteristics of Building Materials
- E119-2000.....Standard Test Method for Fire Tests of Building
Construction and Materials
- C. National Fire Protection Association (NFPA):
- 90A-96.....Installation of Air Conditioning and
Ventilating Systems
- 101-97.....Life Safety Code

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.2 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.3 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.4 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of the VA Project Engineer (COTR).
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.5 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the VA Project Engineer (COTR), special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the VA Project Engineer (COTR).
- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.6 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the VA Project Engineer (COTR). Damaged or defective items in the opinion of the VA Project Engineer (COTR), shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.
- C. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- D. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 - 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type

drills, will be permitted only with approval of the VA Project Engineer (COTR). Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the VA Project Engineer (COTR) for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After the VA Project Engineer (COTR)'s approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

E. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.3 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the VA Project Engineer (COTR).
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.4 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00,
GENERAL REQUIREMENTS.

- - - E N D - - -

SECTION 21 10 00
WATER-BASED FIRE-SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The design and installation of a hydraulically calculated automatic fire sprinkler system complete and ready for operation, for the entire building space including the penthouse, mechanical equipment rooms, equipment rooms, attic space, and accessible shafts.
- B. Modification of the existing sprinkler and systems as indicated on the drawings.
- C. Existing piping to be reused, replaced or removed as indicated on the drawings. Removal of piping to include all valves, flow switches, supervisory devices, hangers, supports, and associated fire alarm system conduit and wire.
- E. Work to include all necessary piping modifications, new sprinklers and new sprinkler escutcheons.
- G. Painting of exposed piping and supports to follow Section 09 91 00, PAINTING.

1.2 RELATED WORK

- A. Treatment of penetrations through rated enclosures: Section 07 84 00, FIRESTOPPING.
- B. Access panels for plaster ceilings: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Painting of exposed pipe: Section 09 91 00, PAINTING.
- D. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION.
- E. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 DESIGN CRITERIA

- A. The design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system shall be in accordance with the required advisory provisions of NFPA 13.
- B. Base system design hydraulic calculations using the area/density method on the following criteria and in accordance with NFPA 13 latest edition.
 - 1. Sprinkler Protection:
 - a. All corridors and attics: Light hazard, (0.10 gpm/sq. ft.) over the hydraulically most remote 140 m² (1500 sq. ft.).

- b. Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, and storage between 9 and 23 m² (100 and 250 sq. ft.): Ordinary Hazard, Group 1, 6.1 L/minute/m² (0.15 gpm/sq. ft.) over the hydraulically most remote 140 m² (1500 sq. ft.).
- c. Clean and soiled linen rooms, clean and soiled utility rooms, laundry, storage room over 23 m² (250 sq. ft.): Ordinary Group 2, 8.1 L/minute/m² (0.20 gpm/sq. ft.) over the hydraulically most remote 140 m² (1500 sq. ft.).
- 2. Add water allowance of 15 L/s (250 gpm) for inside and outside hose streams to the sprinkler requirements at the connection to the distribution main.
- 3. Hydraulic Calculations: The calculated demand including hose stream requirements shall fall no less than 10 percent below the available supply curve.
- 4. Water Supply:
 - a. Contractor shall base the hydraulic at the base of the riser on existing fire pump performance test.
- C. For each sprinkler zone provide a control valve, flow switch, self-contained test, drain assembly and pressure gage.
- D. Provide a guard for each sprinkler in the janitors closets, and other areas as required by NFPA 13.
- E. Seismic Protection: Seismically brace all new and existing piping systems in accordance of NFPA 13 latest edition.

1.4 QUALIFICATIONS:

- A. Designer's Qualifications: Design work and shop drawings shall be prepared by a licensed engineer practicing in the field of Fire Protection Engineering or a NICET (National Institute for Certification in Engineering Technologies) Level III sprinkler technician.
- B. Installer's Qualifications: The installer shall possess a valid State fire protection contractor's license. The installer shall provide documentation of having successfully completed three projects of similar size and scope.
- C. On-site emergency service within six hours notification.

1.5 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Sprinkler design shall be done by a certified professional. All plans shall be stamped by qualified P.E.
- C. Emergency service point of contact name and 24 hour emergency telephone number.
- D. Manufacturer's Literature and Data:
 - 1. Pipe and fittings.
 - 2. Valves
 - 3. Drips
 - 4. Sprinklers-each type, temperature and model
 - 7. Sprinkler Plugs
 - 10. Pipe Hangers and Supports
- E. Detailed drawings in accordance with NFPA 13 the latest editions. Drawings shall be prepared using CADD software stamped by fire protection professional engineer and include all new and existing sprinklers and piping. Use format in use at the VA medical center. Drawings are subject to change during the bidding and construction periods. Any wall and ceiling changes occurring prior to the submittal of contractors shop drawings shall be incorporated into the contractors detailed design at no additional contract cost.
- F. Hydraulic calculations for each sprinkler system in accordance with NFPA 13 latest edition.
- G. Operation and Maintenance Data:
 - 1. Indicating Valves
- H. Recommended preventive maintenance schedule.

1.6 AS-BUILT DOCUMENTATION

- A. A mylar as-built drawing and two blue-line copies shall be provided for each drawing. One copy of final CADD drawing files shall also be provided on 89 mm (3 1/2 in.), 1.44 mb diskette, for each drawing.
- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of hydraulic calculations for each sprinkler system updated to include submittal review comments and any changes to the installation which affect the calculations including one electronic set in PDF format.
- D. Four copies of the hydrostatic report and NFPA 13 material and test certificate for each sprinkler system.

- E. Four sets of operation and maintenance data updated to include submittal review comments and any equipment substitutions including one copy of NFPA 25.
- F. Manufacturers literature, hydraulic calculations, reports and operation and maintenance data shall be in a labeled 3-ring binder.

1.7 WARRANTY

- A. All work performed and materials and equipment furnished under this contract shall be free from defects for a period of one year from date of acceptance by the government.
- B. All new piping and equipment incorporated into the new system shall be hydrostatically tested and warranted as new.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA)
 - 13-2002.....Installation of Sprinkler Systems
 - 14-2003.....Installation of Standpipe and Hose Systems
 - 17A-2002.....Standard for wet chemical extinguishing systems
 - 20-2003.....Installation of Centrifugal Fire Pump
 - 24-2002.....Installation of Private Fire Service Mains and
Their Appurtenances
 - 25-2004.....Inspection, Testing and Maintenance of water
Based Fire Protection Systems
 - 70-2004.....National Electrical Code
 - 72-2002.....National Fire Alarm Code
 - 82-2004.....Incinerators, Waste and Linen Handling Systems
and Equipment
 - 170-2005.....Standards for Fire Safety Symbols
 - 291-2002.....Fire Flow Testing and Marking of Hydrants
- C. Underwriters Laboratories Inc. (UL)
 - 2006.....Fire Protection Equipment Directory
- D. Factory Mutual Engineering Corporation (FM)
 - 2006.....Approval Guide
- E. American Society for Testing and Materials (ASTM)
 - F442-99(2005).....Chlorinated Poly (Vinyl Chloride) (CPVC)
Plastic Pipe

- F. All inspections, testing and maintenance work required by NFPA 25, NFPA 13 and recommended by the equipment manufacturer shall be provided. Work shall include operation of sprinkler system alarm and supervisory devices.
- G. Maintenance and testing shall be performed on a quarterly basis. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment, and cleaning of all equipment.
- H. Non-included Work: Maintenance service shall not include the performance of any work due to improper use, accidents or negligence for what the contractor is not responsible.
- I. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of work performed and parts replaced shall be provided.
- J. Emergency Service:
 - 1. Normal and overtime emergency call-back service shall consist of an on-site response to calls within four hours of notification.
 - 2. Overtime emergency call-back service shall be limited to minor adjustments and repairs to effect the integrity of the system.
- K. The contractor shall maintain a log at the fire pump controller. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.

PART 2 - PRODUCTS

2.1 GENERAL

All devices and equipment shall be Underwriters Laboratories Inc. listed for their intended purpose. All sprinklers shall be Factory Mutual approved.

2.2 PIPING AND FITTINGS

- A. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.

- B. Fire Protection water supply within the building up to sprinkler system isolation valves shall be per NFPA 13 black steel, schedule 10 minimum, or Copper.
- C. Sprinkler piping downstream of the isolation valve on wet-pipe systems shall be per NFPA 13 black steel, schedule 10 minimum.
- D. Sprinkler piping of a dry pipe system shall be galvanized. Schedule 40 minimum.
- E. MRI Suite: Copper.
- F. Threaded or flanged fittings shall be ANSI B1 6.3 cast iron, class 125 minimum. Threaded fittings are not permitted on pipe with wall thickness less than schedule 40.
- G. All fittings on galvanized piping shall be galvanized in accordance with ASTM A53.
- H. Slip type or clamp-on type rubber gasketed fittings shall be listed for each piping application.
- I. Piping Materials Standards:
 - 1. Ferrous piping - follow ASTM A 795 Standard
 - 2. Welded and seamless steel pipe - follow ANSI/ASTM A 53
 - 3. Wrought steel pipe - follow ANSI/ASME B36.10M
 - 4. Electric resistance welded steel pipe - follow ASTM A 135
 - 5. Seamless copper tube - follow ASTM B 75
 - 6. Seamless copper water tube - follow ASTM B 88
 - 7. Wrought seamless copper and copper alloy tube - follow ASTM B 251
 - 8. Fluxes for soldering applications of copper and copper alloy tube - follow ASTM B 813
 - 9. Brazing filler metal - follow AWS A5.8
 - 10. Solder metal, 95-5 - follow ASTM B 32
 - 11. Alloy material - follow ASTM B 446
- J. Fitting Materials Standards:
 - 1. Cast iron threaded fitting, Class 125 and 250 - follow ASME B16.4
 - 2. Cast iron pipe flanges and flanged fittings - follow ASME B16.1
 - 3. Malleable iron threaded fittings, Class 150 and 300 steel - follow ASME B16.3
 - 4. Factory made wrought steel butt-weld fittings - follow ASME B16.9
 - 5. Butt-welding ends for pipe, valves, flanges, and fitting - follow ASME B16.25

6. Wrought copper and copper alloy solder joint pressure fittings - follow ASME B16.22
 7. Cast copper alloy solder joint pressure fitting - follow ASME B16.18
 8. Chlorinated polyvinyl chloride (CPVC) - follow ASTM F 437
- K. Pipe Identification - All pipe, including specially listed pipe allowed by NFPA 13, shall be marked continuously along its length by the manufacturer in such a way as to properly identify the type of pipe. Pipe identification shall include the manufacturer's name, model designation, or schedule.

2.5 SPRINKLERS

- A. Quick response sprinklers shall be standard type except as noted below. The maximum distance from the deflector to finished ceiling shall be 50 mm (2 in.) for pendent sprinklers. Pendent sprinklers in finished areas shall be provided with semi-recessed adjustable screwed escutcheons and installed within the center one-third of their adjustment. The sprinkler shall be installed in the flush position with the element exposed below the ceiling line. At the specified locations, provide the following type of sprinklers. All sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval, and the following:

LOCATION	TYPE
Mechanical Equipment Rooms, Electrical & Electrical Switch Gear Rooms	Quick Response, Upright or Telephone Closets, Transformer Vaults Pendent Brass [93 °C (200 °F)]
Lobbies and Corridors	Quick Response, Recessed Pendent, Chrome Plated [66-74 °C [150- 165 °F)]
All Areas Not Listed Above	Quick Response, Recessed Pendent, Sidewall, Chrome Plated [66-74 °C (150-165 °F)]

- B. Do not use quick response sprinklers in the same sprinkler zone with other sprinklers types. C. Sprinklers to be installed as per NFPA 13.

2.7 HANGERS AND EARTHQUAKE BRACING

In accordance with NFPA 13 and 14. Comply with seismic requirements as per 15050 for seismic zone locations.

2.8 NOT USED

2.9 WALL, FLOOR AND CEILING PLATES

- A. Exposed piping passing through walls, floors or ceilings shall be provided with chrome colored escutcheon plates.
- B. Comply with NFPA 101 Fire Barrier Penetration codes.

2.10 HANGERS

- A. Hangers shall be designed to support five times the weight of the water filled pipe plus 250 Lb (114Kg) at each point of piping support.
- B. These points of support shall be adequate to support the system.
- C. The spacing between hangers shall not exceed the value given for the type of pipe as indicated in NFPA 13 tables.
- D. Hanger components shall be ferrous.
- E. Detailed calculations shall be submitted, when required by the reviewing Authority, showing stress developed in hangers, piping, fittings and safety factors allowed.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Supervisory Switches: For each indicating sprinkler zone, control valve, provide a supervisory switch that is connected to the fire alarm system.
- B. Waterflow Switches: For each sprinkler zone and where indicated on drawings, provide a waterflow switch. Install waterflow switch and adjacent valves in easily accessible locations.
- C. Sprinkler Zone: Each sprinkler zone shall coincide with each fire alarm zone.
- D. Drains, Test Pipes and Accessories:
 - 1. Provide a drain at base of risers, drain connection on valved sections, and drains at other locations for complete drainage of the system. Provide valve in drain lines and connect to the central drain riser. Discharge riser outside over splash block, indirectly over standpipe drain connected to storm sewer, or as indicated. The main drain shall be capable of full discharge test without allowing water to flow onto the floor.
 - 2. Provide test pipes in accordance with NFPA 13. Test pipes shall be valved and piped to discharge through proper orifice as specified above for drains.

- E. Conceal all piping, except in pipe basements, stairwells and rooms without ceilings.
- F. Install new piping and sprinklers aligned with natural building and other sprinklers lines.
- G. Locate piping in stairways as near ceiling as possible to prevent tampering by unauthorized personnel. Provide a minimum headroom of 2250 mm (7 ft.-6 in.) for all piping.
- H. Piping arrangement shall avoid contact with other piping and equipment and allow clear access to other equipment or devices requiring access or maintenance.
- I. Cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections, shall be affixed near to the pipe where the originated. They shall be displayed until final inspection and then removed.
- J. Firestopping shall comply with Section 07 84 00, FIRESTOPPING. All holes through stairways, smoke barrier walls, and fire walls shall be sealed on a daily basis.
- K. Provide hydraulic design information signage as required by NFPA 13 and 14.
- L. Install access doors in ceilings of rooms where above ceiling access is required.

3.2 TEST

- A. Automatic Sprinkler System: NFPA 13 and 25.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the fire pump and sprinkler system, on the dates requested by the COTR.

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**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING.
- E. Section 07 92 00, JOINT SEALANTS.
- F. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years.
 - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 3. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Resident Engineer (RE)/Contracting Officers Technical Representative (COTR).
 - 4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.

5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 7. Asbestos products or equipment or materials containing asbestos shall not be used.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the RE/COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the RE/COTR at least two weeks prior to commencing installation of any item.
 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Equipment and materials identification.
 - 2. Fire stopping materials.
 - 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 4. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
 - 1. Hangers, inserts, supports, and bracing.
 - 2. Pipe sleeves.
- I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Cleanliness of Piping and Equipment Systems:
 1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
 3. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
 4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,
Welding and Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2008.....Standard Specification for Carbon Structural
Steel
A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades R (2002)
E84-2005.....Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-2008a.....Standard Test Methods for Fire Tests of
Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:
SP-58-02.....Pipe Hangers and Supports-Materials, Design and
Manufacture

SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and
Application

E. National Electrical Manufacturers Association (NEMA):

MG1-2003, Rev. 1-2007...Motors and Generators

C. International Code Council, (ICC):

IBC-06, (R 2007).....International Building Code

IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.

2. Constituent parts that are alike shall be products of a single manufacturer.

3. Components shall be compatible with each other and with the total assembly for intended service.

4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Valve Tags and Lists:

1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).

2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.4 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

2.5 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69.
- B. For Attachment to Concrete Construction:
 1. Concrete insert: Type 18, MSS SP-58.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
- C. For Attachment to Steel Construction: MSS SP-58.
 1. Welded attachment: Type 22.
 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- D. For Attachment to Wood Construction: Wood screws or lag bolts.

- E. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- G. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.

- 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
2. Plumbing Piping (Other Than General Types):
- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - c. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

2.6 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.7 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.

2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.

3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.

F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

G. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.

2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

H. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).

2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.

I. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.

3.2 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Resident Engineer.

- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.

3.3 PLUMBING SYSTEMS DEMOLITION

- A. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- B. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.4 CLEANING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
 2. Pressure Reducing Valves.
 3. Backflow Preventers.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004)
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves
ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and Unions
SP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)

SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded
Ends.
SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose
SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.
SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- E. Shut-off:
 - 1. Cold, Hot and Re-circulating Hot Water:

- a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
 2. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.
- F. Check:
1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.
- G. Globe:
1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFE or TFE disc, malleable iron hand wheel.

2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. The regulator shall have a tap for pressure gauge.

- C. The regulator shall have a temperature rating of 100° C (210° F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9-kPa (+/- 1 psig).
- D. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- E. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.

2.3 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
 - 1. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
 - 2. Water service entrance from loop system.
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. Plumbing piping and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Piping above ceilings and in chases, and pipe spaces.
 - 5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: Plumbing equipment or piping handling media above 41 degrees C (105 degrees F).
 - 8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).
 - 10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

- 12. CW: Cold water.
- 13. HW: Hot water.
- 14. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- C. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.3 Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
- L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
- MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
- A167-04Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
- C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
- C534-08Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-07Standard Specification for Mineral Fiber pipe Insulation
- C552-07Standard Specification for Cellular Glass Thermal Insulation

- C553-08Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)
- C612-10Standard Specification for Mineral Fiber Block
and Board Thermal Insulation
- C1126-10.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation
- C1136-10Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing
- E84-10Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09C.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09 b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 101-09Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 08/03
- G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):

SP58-2002.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (1 pcf), k = 0.045 (0.31), Class B-5, Density 32 kg/m³ (2 pcf), k = 0.04 (0.27), at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.4 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance \leq 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

2.5 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.6 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel

- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.7 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.13 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.14 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe

individually. Do not use scrap pieces of insulation where a full length section will fit.

- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- F. Plumbing work not to be insulated:
 - 1. Piping and valves of fire protection system.
 - 2. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
- G. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- H. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.

Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- I. Firestop Pipe insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:

- a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- J. Provide vapor barrier jackets over insulation as follows:
- 1. All piping exposed to outdoor weather.
 - 2. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature in high humidity areas.
- K. Provide metal jackets over insulation as follows:
- a. All plumbing piping exposed to outdoor weather.
 - b. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

- A. Molded Mineral Fiber Pipe and Tubing Covering:
- 1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 - 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass

fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

- d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

B. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.

2. Pipe and tubing insulation:

- a. Use proper size material. Do not stretch or strain insulation.
- b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.

4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

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**SECTION 22 11 00
FACILITY WATER DISTRIBUTION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, PIPE INSULATION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1-2007.....Scheme for Identification of Piping Systems
 - B16.3-2006.....Malleable Iron Threaded Fittings Classes 150 and 300
 - B16.9-2007..... Gray Iron Threaded Fittings Classes 125 and 250
 - B16.9-2007.....Factory-Made Wrought Butt Welding Fittings ANSI/ASME
 - B16.11-2009.....Forged Fittings, Socket-Welding and Threaded ANSI/ASME
 - B16.12-2009Cast Iron Threaded Drainage Fittings ANSI/ASME
 - B16.15-2006Cast Bronze Threaded Fittings Classes 125 and 250 ANSI/ASME
 - B16.18-01 (R2005).....Cast Copper Alloy Solder-Joint Pressure Fittings ANSI/ASME
 - B16.22-01 (R2005).....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings ANSI/ASME Element ANSI/ASME

NSF/ANSI 61.....Drinking Water System Components - Health
Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings Revision 1989

A53/A53M-07.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated
Welded and Seamless

A183-03(2009).....Carbon Steel Track Bolts and Nuts

A269-10.....Standard Specification for Seamless and Welded
Austenitic Stainless Steel Tubing for General
Service

A312/A312M-09.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes

A403/A403M-10a.....Standard Specification for Wrought Austenitic
Stainless Steel Piping Fittings

A536-84(2009).....Ductile Iron Castings

A733-03(2009).....Welded and Seamless Carbon Steel and Austenitic
Stainless Steel Pipe Nipples

B32-08.....Solder Metal

B61-08.....Steam or Bronze Castings

B62-09.....Composition Bronze or Ounce Metal Castings

B75-02.....Seamless Copper Tube

B88-09.....Seamless Copper Water Tube

B300-10.....AWWA Standard for Hypochlorites

B301-10.....AWWA Standard for Liquid Chlorine

B584-09a.....Copper Alloy Sand Castings for General
Applications Revision A

B687-99(2005) e1.....Brass, Copper, and Chromium-Plated Pipe Nipples

D1785-06.....Standard Specification for Poly (Vinyl
Chloride) (PVC) Plastic Pipe, Schedules 40, 80,
and 120

D2000-08.....Rubber Products in Automotive Applications

D4101-09.....Propylene Plastic Injection and Extrusion
Materials

D2447-03.....Polyethylene (PE) Plastic Pipe, Schedule 40 and
80, Based on Outside Diameter

D2564-04(2009) e1.....Solvent Cements for Poly (Vinyl Chloride) (PVC)
Plastic Pipe and Fittings

- D4101-09.....Propylene Plastic Injection and Extrusion
Materials
- E1120-08.....Standard Specification For Liquid Chlorine
- E1229-08.....Standard Specification For Calcium Hypochlorite
- D. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Gray Iron Fittings - 75 mm
thru 1200 mm (3 inch thru 48 inches) for Water
and other liquids AWWA/ANSI
- C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast in Metal
Molds or Sand-Lined Molds, for Water or Other
Liquids AWWA/ ANSI
- C153/A21.53-06.....AWWA Standard for Ductile-Iron Compact Fittings
for Water Service AWWA/ANSI
- C203-08.....Coal-Tar Protective Coatings and Linings for
Steel Water Pipelines - Enamel and Tape - Hot
Applied AWWA/ANSI
- C213-07.....Fusion Bonded Epoxy Coating For The Interior &
Exterior Of Steel Water Pipelines
- C651-05.....Disinfecting Water Mains
- E. American Welding Society (AWS):
- A5.8/A5.8M:2004.....Filler Metals for Brazing
- F. International Plumbing Code
- International Plumbing Code - 2009
- G. American Society of Sanitary Engineers (ASSE):
- ANSI/ASSE (Plumbing)
- 1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers
- ANSI/ASSE 1010-2004.....Water Hammer Arresters
- ANSI/ASSE 1018-2001.....Performance for trap seal primer valves -
potable water supplied.
- ANSI/ASSE (Plumbing)
- 1020-2004.....Pressure Vacuum Breaker Assembly
- H. Plumbing and Drainage Institute (PDI):
- PDI WH-201 2007.....Water Hammer Arrestor

1.5 QUALITY ASSURANCE

- A. Submit prior to welding of steel piping a certificate of Welder's
certification. The certificate shall be current and more than one year
old.

- B. For mechanical pressed sealed fittings, only tools of fitting manufacture shall be used.
- C. Mechanical pressed fittings shall be installed by factory trained workers.
- D. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- E. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless, steel ASTM A312, schedule 10 may be used.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 - 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
 - 3. Mechanical press sealed fittings, 65 mm (2-1/2") in size and smaller. Fittings shall be double pressed type NSF/ANSI 61 approved and utilize EPDM (Ethylene Propylene Diene Monomer) non toxic synthetic rubber sealing elements.
 - 4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide

free flow where the branch tube penetrates the fitting. Braze joints.

- C. Adapters: Provide adapters for joining screwed pipe to copper tubing.
- D. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.
- E. Brazing alloy: AWS A5.8, Classification BCuP.

2.2 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 - 2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
 - 3. Nipples: ASTM B 687, Chromium-plated.
 - 4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish.
Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.3 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

2.4 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.5 STERILIZATION CHEMICALS

- A. Hypochlorites ANSI/AWWA B300-10
- B. Liquid Chlorine ANSI/AWWA B301-10

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the International Plumbing Code, Chapter No. 3.
 - b. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split unplated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Concrete Inserts: "Universal" or continuous slotted type.
 - 5) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 6) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 7) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
 - 8) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be

provided in the center of that span. Provide all necessary auxiliary steel to provide that support.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

7. Penetrations:

- a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
- b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

B. Piping shall conform to the following:

1. Domestic Water:

- a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
- b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. All Other Piping Tests: Test new installed piping under 1 1/2 times actual operating conditions and prove tight.

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**SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: VA Project Engineer (COTR)
 - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 07 84 00, FIRESTOPPING
- E. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- F. Section 07 92 00, JOINT SEALANTS
- G. Section 09 91 00, PAINTING
- H. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- I. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- J. Section 23 07 11, HVAC, PLUMBING, and Boiler Plant Insulation
- K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- L. Section 23 21 13, HYDRONIC PIPING
- M. Section 23 21 23, HYDRONIC PUMPS
- N. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- O. Section 23 22 23, STEAM CONDENSATE PUMPS
- P. Section 23 25 00, HVAC WATER TREATMENT
- Q. Section 23 31 00, HVAC DUCTS and CASINGS
- R. Section 23 34 00, HVAC FANS
- S. Section 23 36 00, AIR TERMINAL UNITS
- T. Section 23 37 00, AIR OUTLETS and INLETS
- U. Section 23 64 00, PACKAGED WATER CHILLERS
- V. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS

W. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

X. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training

1.3 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.

3. Conform to codes and standards as required by the specifications.
Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the VA Project Engineer (COTR).
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the VA Project Engineer (COTR) for resolution. Provide written hard copies

or computer files of manufacturer's installation instructions to the VA Project Engineer (COTR) at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.

2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- H. Layout Drawings:
 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas.

- Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.
 - b. Hangers, inserts, supports, and bracing.
 - c. Pipe sleeves.
 - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the VA Project Engineer (COTR).
 2. Submit electric motor data and variable speed drive data with the driven equipment.
 3. Equipment and materials identification.
 4. Fire-stopping materials.
 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 6. Wall, floor, and ceiling plates.
- J. HVAC Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in

- the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical
V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V
(Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts
and Sheaves
- E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving
Devices
- F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section I-2007.....Power Boilers
Section IX-2007.....Welding and Brazing Qualifications
Code for Pressure Piping:
B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural
Steel
A575-96(2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades
E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-09c.....Standard Test Methods for Fire Tests of
Building Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2009.....Pipe Hangers and Supports-Materials, Design and
Manufacture, Selection, Application, and
Installation

SP 69-2003.....Pipe Hangers and Supports-Selection and
Application

SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -
Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009.....Motors and Generators

J. National Fire Protection Association (NFPA):

31-06.....Standard for Installation of Oil-Burning
Equipment

54-09.....National Fuel Gas Code

70-08.....National Electrical Code

85-07.....Boiler and Combustion Systems Hazards Code

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the VA Project Engineer (COTR). Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the VA Project Engineer (COTR) during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the VA Project Engineer (COTR).
- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.

F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 - 1. Material: Pressed steel, or close grained cast iron.
 - 2. Bore: Fixed or bushing type for securing to shaft with keys.
 - 3. Balanced: Statically and dynamically.
 - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
 - 1. Provide adjustable-pitch or fixed-pitch drive as follows:
 - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
 - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
 - 2. Provide fixed-pitch drives for drives larger than those listed above.
 - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where

motors and drives are inside factory fabricated air handling unit casings.

- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the

equipment identification code to be scanned into the system for maintenance and inventory tracking.

- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

- B. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- C. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the VA Project Engineer (COTR) for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the VA Project Engineer (COTR) for each job condition.
- D. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- E. Attachment to existing structure: Support from existing floor/roof frame.
- F. Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

I. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping.
Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

J. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.

2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of the VA Project Engineer (COTR).
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of

pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

F. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

A. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the VA Project Engineer (COTR), tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the VA Project Engineer (COTR).
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill.
Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by the VA Project Engineer (COTR) where working area space is limited.
 - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by the VA Project Engineer (COTR). If the Contractor considers it necessary to drill through structural members, this matter shall be referred to the VA Project Engineer (COTR) for approval.

3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the VA Project Engineer (COTR). Damaged or defective items in the opinion of the VA Project Engineer (COTR), shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Install steam piping expansion joints as per manufacturer's recommendations.
- L. Work in Existing Building:
 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00

- 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the VA Project Engineer (COTR). Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the VA Project Engineer (COTR) for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After the VA Project Engineer's (COTR) approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- M. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.
- N. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to the VA Project Engineer (COTR) for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the VA Project Engineer (COTR).
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.

2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the VA Project Engineer (COTR). Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to the VA Project Engineer (COTR) and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned.
- B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
3. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
4. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each

different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to the VA Project Engineer (COTR) in unopened containers that are properly identified as to application.

- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.11 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the VA Project Engineer (COTR).
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00,
GENERAL REQUIREMENTS.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.
- C. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- E. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- F. SECTION 23 37 00, AIR OUTLETS and INLETS: noise requirements for G-grilles.
- G. SECTION 23 21 23, HYDRONIC PUMPS: vibration isolation requirements for pumps.
- H. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.
- I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Bathrooms and Toilet Rooms	40
Conference Rooms	35

Corridors (Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35
Operating Rooms	40
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
 3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
 4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.
- C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are

concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
 - 2. Bases.
 - 3. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
 - 2009Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
 - A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):
 - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):
 - 29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):

- ASCE 7-10Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

- A. Floor Mountings:
1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
 2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators

- shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Captive Spring Mount for Seismic Restraint (Type SS):
 - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
 - b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
 4. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting. // Isolators shall have a minimum seismic rating of one G. //
 5. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall

- permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
 3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
 4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
 6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.5 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Vibration Isolation:
 - 1. No metal-to-metal contact will be permitted between fixed and floating parts.
 - 2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
 - 3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and

- belt tension. Bases shall be level throughout length and width.
Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
 5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
 6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 -

COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
201 - 300 RPM	B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
AIR HANDLING UNIT PACKAGES															
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0

NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
 - 1. Planning systematic TAB procedures.
 - 2. Design Review Report.
 - 3. Systems Inspection report.
 - 4. Duct Air Leakage test report.
 - 5. Systems Readiness Report.
 - 6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 - 7. Vibration and sound measurements.
 - 8. Recording and reporting results.
- B. Definitions:
 - 1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
 - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
 - 3. AABC: Associated Air Balance Council.
 - 4. NEBB: National Environmental Balancing Bureau.
 - 5. Hydronic Systems: Includes chilled water, heating hot water and glycol-water systems.
 - 6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
 - 7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- C. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.

- D. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration Equipment.
- E. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
- F. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
- H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS
- I. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- J. Section 23 34 00, HVAC FANS
- K. Section 23 21 23, HYDRONIC PUMPS
- L. Section 23 22 23, STEAM CONDENSATE PUMPS
- M. Section 23 37 00, AIR OUTLETS AND INLETS
- N. Section 23 21 13, HYDRONIC PIPING
- O. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training

1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Qualifications:
 - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
 - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the VA Project Engineer (COTR) and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract

- completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the VA Project Engineer (COTR) and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
 4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the VA Project Engineer (COTR). The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National

Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
 - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
 - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
 - g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
 - h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the VA Project Engineer (COTR) for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the VA Project Engineer (COTR)) and one hydronic system (pumps and three coils) as follows:

- a. When field TAB work begins.
- b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the VA Project Engineer (COTR) staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
 - 1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
 - 2. Systems inspection report on equipment and installation for conformance with design.
 - 3. Duct Air Leakage Test Report.
 - 4. Systems Readiness Report.
 - 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 - 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
 - 2007HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control

C. Associated Air Balance Council (AABC):

2002.....AABC National Standards for Total System
Balance

D. National Environmental Balancing Bureau (NEBB):

7th Edition 2005Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems

2nd Edition 2006Procedural Standards for the Measurement of
Sound and Vibration

3rd Edition 2009Procedural Standards for Whole Building Systems
Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):

3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test
purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for
repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals
for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications
and advise the VA Project Engineer (COTR) of any design deficiencies
that would prevent the HVAC systems from effectively operating in
accordance with the sequence of operation specified or prevent the
effective and accurate TAB of the system. The TAB Specialist shall
provide a report individually listing each deficiency and the
corresponding proposed corrective action necessary for proper system
operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.

- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the VA Project Engineer (COTR).

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the VA Project Engineer (COTR) if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the VA Project Engineer (COTR).

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Allow 20 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- D. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, and laboratory fume hoods and biological safety cabinets.
 - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
 - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
 - 4. Record final measurements for air handling equipment performance data sheets.
- E. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
 - 1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
 - 2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
 - 4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the VA Project Engineer (COTR). Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the VA Project Engineer (COTR).

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
 - 1. Take readings in rooms, approximately fifty (50) percent of all rooms. The VA Project Engineer (COTR) may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
 - 1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
 - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
 - b. Measure octave band sound pressure levels with specified equipment "off."
 - c. Measure octave band sound pressure levels with specified equipment "on."
 - d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
 - a. Perform steps 1.a. thru 1.d., as above.
 - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
 - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use // 10 meters (30 feet) // 13 meters (40 feet) // 16 meters (50 feet) // for sound level location.
3. Where sound pressure levels are specified in terms of dB(A), as in Section 23 65 00, COOLING TOWERS, measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the VA Project Engineer (COTR) and the necessary sound tests shall be repeated.
- F. Test readings for sound testing could go higher than 15 percent if determination is made by the VA Project Engineer (COTR) based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the VA Project Engineer (COTR).

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.13 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. HVAC piping, ductwork and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
 - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F)
 - 8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 - 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watt per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
 - 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. LPS: Low pressure steam (103 kPa [15 psig] and below).
14. LPR: Low pressure steam condensate gravity return.
15. PC: Pumped condensate.
16. HWH: Hot water heating supply.
17. HWHR: Hot water heating return.
18. GH: Hot glycol-water heating supply.
19. GHR: Hot glycol-water heating return.
20. CPD: Condensate pump discharge.
21. CW: Cold water.
22. HW: Hot water.
23. CH: Chilled water supply.
24. CHR: Chilled water return.
25. GC: Chilled glycol-water supply.
26. GCR: Chilled glycol-water return.
27. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- D. Section 23 21 23, HYDRONIC PUMPS
- E. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- F. Section 23 22 23, STEAM CONDENSATE PUMPS
- G. Section 23 64 00, PACKAGED WATER CHILLERS: Compressor, evaporator and piping.
- H. Section 23 21 13, HYDRONIC PIPING: Hot water, chilled water, and glycol piping.

- I. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.
- J. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

- (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors
- (2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed

instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
- L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
- MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
- A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
- C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
- C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-07.....Standard Specification for Mineral Fiber pipe Insulation

- C552-07.....Standard Specification for Cellular Glass
Thermal Insulation
- C553-08.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)
- C612-10.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m³ (2 pcf), k = 0.04 (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, k = 0.033 (0.29) at 240 degrees C (75 degrees F).

- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, $k = 0.039$ (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.6 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.7 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300

degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.8 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.9 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.10 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.11 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00
FIRESTOPPING.

2.12 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the VA Project Engineer (COTR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
 - 1. Internally insulated ductwork and air handling units.
 - 2. Relief air ducts (Economizer cycle exhaust air).
 - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
 - 4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
 - 5. In hot piping: Unions, flexible connectors, control valves, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Firestop Pipe and Duct insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- L. Provide vapor barrier jackets over insulation as follows:
 1. All piping and ductwork exposed to outdoor weather.
 2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature.
- M. Provide metal jackets over insulation as follows:
 1. All piping and ducts exposed to outdoor weather.
 2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
 2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips

- on flat surfaces. Use corner beads to protect edges of insulation.
- b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
 - d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
- a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct and after filter housing.
 - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
 - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
 - d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
4. Supply air duct in the warehouse and in the laundry: 25 mm (one inch) thick insulation faced with ASJ.
5. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
- a. Chilled water pumps, water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
- a. Convertors, air separators, steam condensate pump receivers.

- b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.
- B. Flexible Mineral Fiber Blanket:
 - 1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
 - 2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
 - 3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
 - 4. Concealed return air duct:
 - a. In attics (where not subject to damage) and where exposed to outdoor weather: 50mm (2 inch) thick insulation faced with FSK,
 - b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
 - C. Concealed return air ductwork in other locations need not be insulated.
 - 5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
 - 6. Exhaust air branch duct from autopsy refrigerator to main duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
- C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- D. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
 3. Provide secure attachment facilities such as welding pins.
 4. Apply insulation with joints tightly drawn together
 5. Apply adhesives, coverings, neatly finished at fittings, and valves.

6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
 - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
3. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.

F. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 149 degree C (300 degree F).
2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other

attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.

6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
 7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.
 8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
 9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
 10. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.
 11. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
 12. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.
- G. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
 2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.

- b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
- 3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
- 4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
- 5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
- 6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
 - a. Chilled water pumps
 - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
 - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
 - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
- 7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 -

COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
39-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations)	38 (1.5)	38 (1.5)	----	----

	only)				
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed- Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed- Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC and GCR (where underground)	Polyiso- cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso- cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

- - - E N D - - -

SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the HVAC systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.
- B. The following HVAC systems will be commissioned:

1. Air Handling Systems (including terminal units and energy recovery units)
2. Air Handling Systems (Fans, motors, Variable Speed Drives, cooling coils and control valves, heating coils and control valves, filters, dampers, safeties such as smoke detectors or freezestats and damper end switches, controls, gages, and vibration isolation).
3. Heating Hot Water Systems (Boilers, controls, instrumentation and gages, flues, heating water pumps and motors, Variable Speed Drives, mixing valves).
4. Chilled Water Systems (Chilled water pumps and motors, Variable Speed Drives, chiller motor/compressor, controls, instrumentation and safeties, isolation valves, blending valves, side stream water cleaners/scrubbers/filters).
5. Exhaust Fans (Fan, motor, Variable Speed Drives, controls and safeties).
6. Steam System (Boilers, controls, gages and instrumentation, safety relief valves, combustion burners/fans/motors, fuel delivery pumps and motors, flues).
7. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit controller hardware and software, all sequences of operation, system accuracy and response time).
8. Laboratory Exhaust Systems (Fume hoods, pressure controls, system alarms, fans, motors, and Variable Speed Drives).
9. Laboratory Ventilation Systems (Supply air terminal units and controls, pressure controls and alarms, fans, motors, and Variable Speed Drives).
10. Room Pressurization Equipment (Pressure sensors, terminal units/dampers, and controls and alarms).
11. HVAC Water Treatment Systems (Closed circuits - including shot feeders and final water analysis, open circuits - including water analysis, chemical/biocide tanks, injection piping, chemical/biocide pumps and motors, controls, water meter, and automatic blowdown).

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be

reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the VA Project Engineer (COTR). The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the VA Project Engineer (COTR) and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the VA Project Engineer (COTR) after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

---- E N D ----

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The control system(s) shall be an **extension of the existing Johnson Control Metasys System** as indicated in the project documents and specifications. This scope of work shall include a complete and working system including all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
- B. **All control work shall be performed by Johnson Controls without exception.** Failure to use specified manufacturer for products and installation will result in any and all rework performed at the contractor's expense including labor and materials.
- C. All work is to be installed with **Johnson Controls BACnet MS/TP Open Protocol** products and integrated into the existing Johnson Controls Metasys Extended Architecture ADX Application Data Server through the existing IT Infrastructure. Johnson Controls FX Products are not acceptable as these products are not covered in the Johnson Controls VA Providence RI Service contract and the facilities maintenance staff is not familiar with these products.
- D. The Controls Contractor's work shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required by the Contract for the complete and fully functional Controls Systems.
- E. Following control devices and systems shall be used to provide the functional requirements of HVAC equipment and systems.
 - 1. Direct Digital Control (DDC) of HVAC equipment and systems with electric or electronic positioning of valves and dampers.
 - 2. Terminal units including VAV Boxes, Fan Powered Boxes, Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, Secondary Humidifiers and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents.
- F. Base bid includes the installation of new DDC controls as well as electronic operators as indicated on the temperature control diagrams.

- G. Connect the new work to the existing ECC operator workstation manufactured located in the facilities office. The existing operator workstation will be used to interface with the system. New systems including interface to existing systems and equipment shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified. Modify the existing ECC, if necessary, to accommodate the additional control points.
- H. The control subcontractor shall supply as required, all necessary hardware equipment and software packages to interface between any existing and new system Network Control Units (NCU) as part of this contract. Number of area controllers required is dependent on the type and quantity of devices, hardware and software points provided.
- I. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. Temperature Controls contractor shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
- J. The Top End of the Network Automation Engine network controller shall communicate with the BACnet IP protocol.
- K. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- L. The control system shall accommodate 5 users simultaneously, and the access to the system should be limited only by operator password.
- M. Contractor shall provide complete DDC automatic temperature control system compatible with existing Johnson Control Metasys system. Final connection of new equipment to the existing Metasys system shall be made by the company presently maintaining the facility management control system. Contractor shall carry the cost of this work in their bid. All systems shall be controlled by the facility management system.
- N. All DDC controls shall be provided by the contractor and shall be Bacnet Metasys controls by Johnson Controls for AHUs, chillers, fans, FCUs, VAVs, circulating pumps, control valves, motorized dampers, and any other equipment or accessories as noted in the drawings and specifications.
- O. All controls shall have occupied and unoccupied functions.

- P. All set points shall be fully adjustable.
- Q. All monitored points, including status (ON, OFF, FAILED) and any alarms shall display at the DDC workstation(s).
- R. "Cooling Mode" shall be defined as any time the outside air temperature is above 50°F (adjustable) and a call for cooling exists from any associated piece of equipment. "Cooling Mode" shall extend to 1 hour beyond the call for cooling is satisfied to prevent short cycling.
- S. "Heating Mode" shall be defined as any time the outside air temperature is below 68°F (adjustable) and a call for heating exists from any associated piece of equipment.
- T. Where 100% redundant motorized equipment is installed, the two (or more) pieces of equipment shall alternate operation on an adjustable, equal run-time basis. The DDC system shall display cumulative run-time of each unit. If one unit fails, the other unit shall start automatically and the DDC system shall generate an alarm signal.
- U. All equipment shall be Energy Star certified or otherwise be maximum efficiency.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Section 23 21 13, HYDRONIC PIPING
- C. Section 23 36 00, AIR TERMINAL UNITS.
- D. Section 23 31 00, HVAC DUCTS AND CASINGS.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- H. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- I. Section 26 27 26, WIRING DEVICES.

1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.

- B. ACU: Auxiliary Control Unit (ACU) used for controls of air handling units, reports to RCU.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: Building Automation Control Network Protocol, ASHRAE Standard 135.
- E. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- F. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- G. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- H. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- I. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls. In this specification, there are three types of control units are used; Unitary Control Unit (UCU), Auxiliary Control Unit (ACU), and Remote Control Unit (RCU).
- J. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- K. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- L. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- M. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the

Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

- N. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- O. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- P. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- Q. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- R. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- S. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- T. FTT-10: Echelon Transmitter-Free Topology Transceiver.
- U. GIF: Abbreviation of Graphic interchange format.
- V. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- W. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- X. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- Y. I/P: Internet Protocol-global network, connecting workstations and other host computers, servers etc. to share the information.

- Z. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- AA. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- BB. Network: A set of computers or other digital devices communicating with each other over a medium such as wire, coax, fiber optics cable etc.
- CC. Network Area Controller: Digital controller, supports a family of auxiliary control units and unitary control units, and communicates with peer-to-peer network for transmission of global data.
- DD. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- EE. MS/TP: Master-slave/token-passing.
- FF. Operating system (OS): Software, which controls the execution of computer application programs.
- GG. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- HH. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- II. Peer-to-Peer: A networking architecture that treats all network stations as equal partners.
- JJ. PICS: Protocol Implementation Conformance Statement.
- KK. UCU: Unitary Control Unit, digital controller, dedicated to a specific piece of equipment, such as VAV boxes, chillers, fan coil units, heat exchangers etc.

1.4 QUALITY ASSURANCE

A. Criteria:

1. The Controls and Instrumentation System Contractor shall be a primary equipment manufacturer-owned branch office that is regularly engaged in the engineering, programming, installation and service of total integrated Facility Management Systems of similar size, scope and complexity to the EEC specified in this Contract. Distributors, manufacturer's representatives and wholesalers will not be acceptable.

2. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegates the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
3. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
4. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
5. The controls subcontractor shall have (minimum of three years) experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
7. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide Professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

3. Peer-to-peer controllers, unitary controllers shall conform to the requirements of UL 916, Category PAZX.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to 4 graphics on a single screen with a minimum of (20) dynamic points per graphic. All current data shall be displayed within (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within (10) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be (10) seconds. Analog objects shall start to adjust within (3) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior (10) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every five (5) seconds. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
8. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within (5) seconds of each other.
9. Reporting Accuracy: Listed below are minimum acceptable reporting accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ($\pm 1^{\circ}\text{F}$)
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [$\pm 1^{\circ}\text{F}$]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [$\pm 2^{\circ}\text{F}$]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [$\pm 3^{\circ}\text{F}$]

Water temperature	±0.5°C [±1°F]
Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Carbon Monoxide (CO)	±5% of reading
Carbon Dioxide (CO ₂)	±50 ppm
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.
- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 3. Control dampers and control valves schedule, including the size and pressure drop.
 4. Installation instructions for smoke dampers and combination smoke/fire dampers, if furnished.
 5. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
 6. Catalog cut sheets of all equipment used. This includes, but is not limited to DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
 7. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
 8. Color prints of proposed graphics with a list of points for display.
 9. Furnish PICS for each BACNET compliant device.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.

3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

E. Operation and Maintenance (O/M) Manuals):

1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Licenses, guaranty, and other pertaining documents for all equipment and systems.
 - h. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.

- F. Submit Performance Report to Resident Engineer prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a total of 8 hours, conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 16 hours of instructions to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training by independent or franchised dealers who are not direct employees of the controls supplier will not be acceptable.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35 degrees C (65 to 90 degrees F) at a relative humidity of 20 to 80 percent noncondensing.
- B. The CUs and associated equipment used in controlled environment shall be mounted in NEMA 1 enclosures for operation at 0 to 50 degrees C (32 to 122 degrees F) at a relative humidity of 10 to 90 percent noncondensing.
- C. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65 degrees C (-40 to 150 degrees F).
- D. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- E. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

Standard 135-04.....BACNET Building Automation and Control Networks

C. American Society of Mechanical Engineers (ASME):

B16.18-01.....Cast Copper Alloy Solder Joint Pressure
Fittings.
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings.
BPVC-CC-N-04.....Boiler and Pressure Vessel Code

D. American Society of Testing Materials (ASTM):

B32-04.....Standard Specification for Solder Metal
B88-03.....Standard Specifications for Seamless Copper
Water Tube
B88M-05.....Standard Specification for Seamless Copper
Water Tube (Metric)
B280-03.....Standard Specification for Seamless Copper Tube
for Air-Conditioning and Refrigeration Field
Service
D2737-03.....Standard Specification for Polyethylene (PE)
Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15..Radio Frequency
Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-05.....Information Technology-Telecommunications and
Information Exchange between Systems-Local and
Metropolitan Area Networks- Specific
Requirements-Part 3: Carrier Sense Multiple
Access with Collision Detection (CSMA/CD)Access
method and Physical Layer Specifications

G. Instrument Society of America (ISA):

7.0.01-1996.....Quality Standard for Instrument Air

H. National Fire Protection Association (NFPA):

70-05.....National Electric Code
90A-02.....Standard for Installation of Air-Conditioning
and Ventilation Systems

I. Underwriter Laboratories Inc (UL):

94-06.....Tests for Flammability of Plastic Materials for
Parts and Devices and Appliances
294-05.....Access Control System Units
486A/486B-04-.....Wire Connectors
555S-03.....Standard for Smoke Dampers
916-Rev 2-04.....Energy Management Equipment
1076-05.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The Operator Workstations, Servers and principal network computer equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
4. The networks shall, at minimum, comprise, as necessary, the following:
 - a. Operator Workstations - fixed and portable as required by the Specifications.
 - b. Network computer processing, data storage and communication equipment including Servers and digital data processors.
 - c. Routers, bridges, switches, hubs, modems, interfaces and the like communication equipment.
 - d. Active processing network area controllers connected to programmable field panels and controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces as required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems integrated into the existing ECC as specified.

- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

C. Network Architecture

1. The Controls Systems Application network shall utilize an open architecture capable of each and all of the following:
 - a. Utilizing standard Ethernet communications and operate at a minimum speed of 10/100 Mb/sec.
 - b. Connecting via Johnson Controls MS/TP BACnet
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the owner.
4. The Controls Contractor shall provide the IT interfacing equipment and shall coordinate on configuration and interfacing arrangements with the Data Cabling System contractor. The Controls Contractor shall coordinate IT equipment interfacing with the Data Cabling Systems contractor. This IT equipment shall be provided by the Data Cabling systems contractor directly at that contractor's cost. The Controls Contractor shall provide all IT interfacing equipment and cabling to a detail coordinated with the Owner.

D. Third Party Interfaces:

1. The Controls Systems shall include necessary hardware, equipment and software to allow data communications between the Controls Systems and building systems supplied by other trades.
2. The other manufacturers and contractors supplying other associated systems and equipment will provide their necessary hardware, software and start-up at their cost and will cooperate fully with the Controls Contractor in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide Controls Systems Application Server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these Server(s) with the same software Tool Set that is located in the Network Area Controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the Controls Systems Server(s) shall be through the same browser Operator Interface functionality used to access individual nodes. When logged onto a Server the Operator will be able to also interact with any other NCUs on the Controls As required for the functional operation of the Controls Systems, the Controls Contractor shall provide all necessary digital processor programmable Server(s). These Server(s) shall be utilized for

Controls Systems Application configuration, for archiving, reporting and trending of data, for Operator transaction archiving and reporting, for network information management, for alarm annunciation, for Operator Interface tasks, for Controls Application management and the like. These Server(s) shall utilize IT industry standard data base platforms such as Microsoft SQL Server and Microsoft Data Engine (MSDE) or approved equal.

2.2 DIRECT DIGITAL CONTROLLERS

A. Network Automation Engine (NAE 45XX)

1. The Network Automation Engine (NAE) shall be a fully user-programmable, supervisory controller. The NAE shall monitor the network of distributed application-specific controllers, provide global strategy and direction, and communicate on a peer-to-peer basis with other Network Automation Engines.
2. Automation network - The NAE shall reside on the automation network and shall support a subnet of system controllers.
3. User Interface - Each NAE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.
 - a. The web based UI software shall be imbedded in the NAE. Systems that require a local copy of the system database on the user's personal computer are not acceptable.
 - b. The NAE shall support a minimum of two (2) concurrent users.
 - c. The web based user shall have the capability to access all system data through one NAE.
 - d. Remote users connected to the network through an Internet Service Provider (ISP) or telephone dial up shall also have total system access through one NAE.
 - e. Systems that require the user to address more than one NAE to access all system information are not acceptable.
 - f. The NAE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NAE.
 - g. Systems that support UI Graphics from a central database or require the graphics to reside on the user's personal computer are not acceptable.
 - h. The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:

- ◇ Configuration
 - ◇ Commissioning
 - ◇ Data Archiving
 - ◇ Monitoring
 - ◇ Commanding
 - ◇ System Diagnostics
- i. Systems that require workstation software or modified web browsers are not acceptable.
- j. The NAE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.
4. Processor - The NAE shall be microprocessor-based with a minimum word size of 32 bits. The NAE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NAE size and capability shall be sufficient to fully meet the requirements of this Specification.
5. Memory - Each NAE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.
6. Hardware Real Time Clock - The NAE shall include an integrated, hardware-Based, real-time clock.
7. The NAE shall include troubleshooting LED indicators to identify the following conditions:
- a. Power - On/Off
 - b. Ethernet Traffic - Ethernet Traffic/No Ethernet Traffic
 - c. Ethernet Connection Speed - 10 Mbps/100 Mbps
 - d. FC Bus - Normal Communications/No Field Communications
 - e. Peer Communication - Data Traffic between NAE Devices
 - f. Run - NAE Running/NAE in Startup/NAE Shutting Down/Software Not Running
 - g. Bat Fault - Battery Defective, Data Protection Battery Not Installed
 - h. Fault - General Fault
 - i. Modem RX - NAE Modem Receiving Data
 - j. Modem TX - NAE Modem Transmitting Data

8. Communications Ports - The NAE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator's terminals.
 - a. USB port
 - b. RS-232 serial data communication port
 - c. RS-485 port
 - d. Ethernet port
9. Diagnostics - The NAE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The Network Automation Engine shall provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.
10. Power Failure - In the event of the loss of normal power, The NAE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.
 - a. During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.
 - b. Upon restoration of normal power and after a minimum off-time delay, the controller shall automatically resume full operation without manual intervention through a normal soft-start sequence.
11. Certification - The NAE shall be listed by Underwriters Laboratories (UL).
12. The NAE shall support a minimum of 100 control devices.

B. Field Equipment Controller (**FEC X610**)

1. The Field Equipment Controller (FEC) shall be a fully user-programmable, digital controller that communicates via BACnet MS/TP protocol.
 - a. The FEC shall support BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network.
 - ◇ The FEC shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
 - ◇ The FEC shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
 - ◇ A BACnet Protocol Implementation Conformance Statement shall be provided for the FEC.

- ◇ The Conformance Statement shall be submitted 10 days prior to bidding.
- 2. The FEC shall employ a finite state control engine to eliminate unnecessary conflicts between control functions at crossover points in their operational sequences. Suppliers using non-state based DDC shall provide separate control strategy diagrams for all controlled functions in their submittals.
- 3. Controllers shall be factory programmed with a continuous adaptive tuning algorithm that senses changes in the physical environment and continually adjusts loop tuning parameters appropriately.
Controllers that require manual tuning of loops or perform automatic tuning on command only shall not be acceptable. The FEC shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
- 4. The FEC shall include troubleshooting LED indicators to identify the following conditions:
 - a. Power On
 - b. Power Off
 - c. Download or Startup in progress, not ready for normal operation
 - d. No Faults
 - e. Device Fault
 - f. Field Controller Bus - Normal Data Transmission
 - g. Field Controller Bus - No Data Transmission
 - h. Field Controller Bus - No Communication
 - i. Sensor-Actuator Bus - Normal Data Transmission
 - j. Sensor-Actuator Bus - No Data Transmission
 - k. Sensor-Actuator Bus - No Communication
- 5. The FEC shall accommodate the direct wiring of analog and binary I/O field points.
- 6. The FEC shall support the following types of inputs and outputs:
 - a. Universal Inputs - shall be configured to monitor any of the following:
 - ◇ Analog Input, Voltage Mode
 - ◇ Analog Input, Current Mode

- ◇ Analog Input, Resistive Mode
 - ◇ Binary Input, Dry Contact Maintained Mode
 - ◇ Binary Input, Pulse Counter Mode
- b. Binary Inputs - shall be configured to monitor either of the following:
- ◇ Dry Contact Maintained Mode
 - ◇ Pulse Counter Mode
- c. Analog Outputs - shall be configured to output either of the following
- ◇ Analog Output, Voltage Mode
 - ◇ Analog Output, current Mode
- d. Binary Outputs - shall output the following:
- ◇ 24 VAC Triac
- e. Configurable Outputs - shall be capable of the following:
- ◇ Analog Output, Voltage Mode
 - ◇ Binary Output Mode
7. The FEC shall have the ability to reside on a Field Controller Bus (FC Bus).
- a. The FC Bus shall be a Master-Slave/Token-Passing (MS/TP) Bus supporting BACnet Standard protocol SSPC-135, Clause 9.
 - b. The FC Bus shall support communications between the FECs and the NAE.
 - c. The FC Bus shall also support Input/Output Module (IOM) communications with the FEC and with the NAE.
 - d. The FC Bus shall support a minimum of 100 IOMs and FECs in any combination.
 - e. The FC Bus shall operate at a maximum distance of 15,000 Ft. between the FEC and the furthest connected device.
8. The FEC shall have the ability to monitor and control a network of sensors and actuators over a Sensor-Actuator Bus (SA Bus).
- a. The SA Bus shall be a Master-Slave/Token-Passing (MS/TP) Bus supporting BACnet Standard Protocol SSPC-135, Clause 9.
 - b. The SA Bus shall support a minimum of 10 devices per trunk.

- c. The SA Bus shall operate at a maximum distance of 1,200 Ft. between the FEC and the furthest connected device.
- 9. The FEC shall have the capability to execute complex control sequences involving direct wired I/O points as well as input and output devices communicating over the FC Bus or the SA Bus.
- 10. The FEC shall support a Local Controller Display (DIS1710) either as an integral part of the FEC or as a remote device communicating over the SA Bus.
 - a. The Display shall use a BACnet Standard SSPC-135, clause 9 Master-Slave/Token-Passing protocol.
 - b. The Display shall allow the user to view monitored points without logging into the system.
 - c. The Display shall allow the user to view and change setpoints, modes of operation, and parameters.
 - d. The Display shall provide password protection with user adjustable password timeout.
 - e. The Display shall be menu driven with separate paths for:
 - ◇ Input/Output
 - ◇ Parameter/Setpoint
 - ◇ Overrides
 - f. The Display shall use easy-to-read English text messages.
 - g. The Display shall allow the user to select the points to be shown and in what order.
 - h. The Display shall support a back lit Liquid Crystal Display (LCD) with adjustable contrast and brightens and automatic backlight brightening during user interaction.
 - i. The display shall be a minimum of 4 lines and a minimum of 20 characters per line
 - j. The Display shall have a keypad with no more than 6 keys.
 - k. The Display shall be panel mountable.

C. Input/Output Module (IOM X710)

- 1. The Input/Output Module (IOM) provides additional inputs and outputs for use in the FEC.
- 2. The IOM shall communicate with the FEC over the FC Bus or the SA Bus.

3. The IOM shall support BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network.
 - a. The IOM shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
 - b. The IOM shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
 - c. A BACnet Protocol Implementation Conformance Statement shall be provided for the FEC.
 - d. The Conformance Statement shall be submitted 10 days prior to bidding.
4. The IOM shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
5. The IOM shall have a minimum of 4 points to a maximum of 17 points.
6. The IOM shall support the following types of inputs and outputs:
 - a. Universal Inputs - shall be configured to monitor any of the following:
 - ◇ Analog Input, Voltage Mode
 - ◇ Analog Input, Current Mode
 - ◇ Analog Input, Resistive Mode
 - ◇ Binary Input, Dry Contact Maintained Mode
 - ◇ Binary Input, Pulse Counter Mode
 - b. Binary Inputs - shall be configured to monitor either of the following:
 - ◇ Dry Contact Maintained Mode
 - ◇ Pulse Counter Mode
 - c. Analog Outputs - shall be configured to output either of the following
 - ◇ Analog Output, Voltage Mode
 - ◇ Analog Output, current Mode
 - d. Binary Outputs - shall output the following:
 - ◇ 24 VAC Triac
 - e. Configurable Outputs - shall be capable of the following:
 - ◇ Analog Output, Voltage Mode
 - ◇ Binary Output Mode

7. The IOM shall include troubleshooting LED indicators to identify the following conditions:

- a. Power On
- b. Power Off
- c. Download or Startup in progress, not ready for normal operation
- d. No Faults
- e. Device Fault
- f. Normal Data Transmission
- g. No Data Transmission
- h. No Communication

D. Networked Thermostat (**TEC 26X6**)

1. The networked thermostat shall be capable of controlling two- or four-pipe fan coils, cabinet unit heaters or other similar equipment.
2. The TEC shall communicate over the Field Controller Bus using BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9.
3. The TEC shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
 - a. The TEC shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
 - b. A BACnet Protocol Implementation Conformance Statement shall be provided for the TEC.
 - c. The Conformance Statement shall be submitted 10 days prior to bidding.
4. The Networked Thermostat shall support remote read/write and parameter adjustment from the web based User Interfaceable through a Network Automation Engine.
5. The Networked Thermostat shall include an intuitive User Interface providing plain text messages.
 - a. Two line, 8 character backlit display
 - b. LED indicators for Fan, Heat, and Cool status

- c. Five (5) User Interface Keys
 - ◇ Mode
 - ◇ Fan
 - ◇ Override
 - ◇ Degrees C/F
 - ◇ Up/Down
 - d. The display shall continuously scroll through the following parameters:
 - ◇ Room Temperature
 - ◇ System Mode
 - ◇ Schedule Status - Occupied/Unoccupied/Override
 - ◇ Applicable Alarms
6. The Networked Thermostat shall provide the flexibility to support any one of the following inputs:
- a. Integral Indoor Air Temperature Sensor
 - b. Duct Mount Air Temperature Sensor
 - c. Remote Indoor Air Temperature Sensor with Occupancy Override and LED Indicator
 - d. Two configurable binary inputs
7. The Networked Thermostat shall provide the flexibility to support any one of the following outputs:
- a. Three Speed Fan Control
 - b. Two On/Off
 - c. Two Floating
 - d. Two Proportional (0 to 10V)
8. The Networked Thermostat shall provide a minimum of six (6) levels of keypad lockout.
9. The Networked Thermostat shall provide the flexibility to adjust the following parameters:
- a. Adjustable Temporary Occupancy from 0 to 24 hours
 - b. Adjustable heating/cooling deadband from 2° F to 5° F
 - c. Adjustable heating/cooling cycles per hour from 4 to 8

10. Where required by application and indicated on plans or room schedules provide the Networked Thermostat with an integral Passive Infra-Red (PIR) occupancy sensor.
11. The Networked Thermostat shall employ nonvolatile electrically erasable programmable read-only memory (EEPROM) for all adjustable parameters.

E. VAV Modular Assembly (VMA 16X0)

1. The VAV Modular Assembly shall provide both standalone and networked direct digital control of pressure-independent, variable air volume terminal units. It shall address both single and dual duct applications.
2. The VMA shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
 - a. The VMA shall be tested and certified as a BACnet Application Specific Controller (B-ASC).
 - b. A BACnet Protocol Implementation Conformance Statement shall be provided for the VMA.
 - c. The Conformance Statement shall be submitted 10 days prior to bidding.
3. The VAV Modular Assembly shall communicate over the FC Bus using BACnet Standard protocol SSPC-135, Clause 9.
4. The VAV Modular Assembly shall have internal electrical isolation for AC power, DC inputs, and MS/TP communications. An externally mounted isolation transformer shall not be acceptable.
5. The VAV Modular Assembly shall be a configurable digital controller with integral differential pressure transducer and damper actuator. All components shall be connected and mounted as a single assembly that can be removed as one piece.
6. The VAV Modular Assembly shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
7. The integral damper actuator shall be a fast response stepper motor capable of stroking 90 degrees in 30 seconds for quick damper positioning to speed commissioning and troubleshooting tasks.
8. The controller shall determine airflow by dynamic pressure measurement using an integral dead-ended differential pressure transducer. The transducer shall be maintenance-free and shall not require air filters.
9. Each controller shall have the ability to automatically calibrate the flow sensor to eliminate pressure transducer offset error due to

ambient temperature / humidity effects.

10. The controller shall utilize a proportional plus integration (PI) algorithm for the space temperature control loops.
11. Each controller shall continuously, adaptively tune the control algorithms to improve control and controller reliability through reduced actuator duty cycle. In addition, this tuning reduces commissioning costs, and eliminates the maintenance costs of manually re-tuning loops to compensate for seasonal or other load changes.
12. The controller shall provide the ability to download and upload VMA configuration files, both locally and via the communications network. Controllers shall be able to be loaded individually or as a group using a zone schedule generated spreadsheet of controller parameters.
13. Control setpoint changes initiated over the network shall be written to VMA non-volatile memory to prevent loss of setpoint changes and to provide consistent operation in the event of communication failure.
14. The controller firmware shall be flash-upgradeable remotely via the communications bus to minimize costs of feature enhancements.
15. The controller shall provide fail-soft operation if the airflow signal becomes unreliable, by automatically reverting to a pressure-dependent control mode.
16. The controller shall interface with balancer tools that allow automatic recalculation of box flow pickup gain ("K" factor), and the ability to directly command the airflow control loop to the box minimum and maximum airflow setpoints.
17. Controller performance shall be self-documenting via on-board diagnostics. These diagnostics shall consist of control loop performance measurements executing at each control loop's sample interval, which may be used to continuously monitor and document system performance. The VMA shall calculate exponentially weighted moving averages (EWMA) for each of the following. These metrics shall be available to the end user for efficient management of the VAV terminals.
 - ◇ Absolute temperature loop error
 - ◇ Signed temperature loop error
 - ◇ Absolute airflow loop error
 - ◇ Signed airflow loop error
 - ◇ Average damper actuator duty cycle

18. The controller shall detect system error conditions to assist in managing the VAV zones. The error conditions shall consist of:

- ◇ Unreliable space temperature sensor
- ◇ Unreliable differential pressure sensor
- ◇ Starved box
- ◇ Actuator stall
- ◇ Insufficient cooling
- ◇ Insufficient heating

The controller shall provide a flow test function to view damper position vs. flow in a graphical format. The information would alert the user to check damper position. The VMA would also provide a method to calculate actuator duty cycle as an indicator of damper actuator runtime.

19. The controller shall provide a compliant interface for ASHRAE Standard 62-1989 (indoor air quality), and shall be capable of resetting the box minimum airflow Based on the percent of outdoor air in the primary air stream.

20. The controller shall comply with ASHRAE Standard 90.1 (energy efficiency) by preventing simultaneous heating and cooling, and where the control strategy requires reset of airflow while in reheat, by modulating the box reheat device fully open prior to increasing the airflow in the heating sequence.

21. Inputs:

- a. Analog inputs with user defined ranges shall monitor the following analog signals, without the addition of equipment outside the terminal controller cabinet:

- ◇ 0-10 VDC Sensors
- ◇ 1000ohm RTDs
- ◇ NTC Thermistors

- b. Binary inputs shall monitor dry contact closures. Input shall provide filtering to eliminate false signals resulting from input "bouncing."

- c. For noise immunity, the inputs shall be internally isolated from power, communications, and output circuits.

- d. Provide side loop application for humidity control.

22. Outputs

- a. Analog outputs shall provide the following control outputs:

- ◇ 0-10 VDC

- b. Binary outputs shall provide a SPST Triac output rated for 500mA at 24 VAC.
 - c. For noise immunity, the outputs shall be internally isolated from power, communications, and other output circuits.
- 23. Application Configuration
 - a. The VAV Modular Assembly shall be configured with a software tool that provides a simple Question/Answer format for developing applications and downloading.
- 24. Sensor Support
 - a. The VAV Modular Assembly shall communicate over the Sensor-Actuator Bus (SA Bus) with a Network Sensor.
 - b. The VMA shall support an LCD display room sensor.
 - c. The VMA shall also support standard room sensors as defined by analog input requirements.
 - d. The VMA shall support humidity sensors defined by the AI side loop.

F. Network Sensors (NS-XXX-700X)

- 1. The Network Sensors (NS) shall have the ability to monitor the following variables as required by the systems sequence of operations:
 - a. Zone Temperature
 - b. Zone Humidity
 - c. Zone Setpoint
 - d. Discharge Air Temperature
 - e. Zone CO2
- 2. The NS shall transmit the information back to the controller on the Sensor-Actuator Bus (SA Bus) using BACnet Standard protocol SSPC-135, Clause 9.
- 3. The NS shall be BACnet Testing Labs (BTL) certified and carry the BTL Label.
 - a. The NS shall be tested and certified as a BACnet Smart Sensors (B-SS).

- b. A BACnet Protocol Implementation Conformance Statement shall be provided for the NS.
 - c. The Conformance Statement shall be submitted 10 days prior to bidding.
- 4. The Network Zone Temperature Sensors shall include the following items:
 - a. A backlit Liquid Crystal Display (LCD) to indicate the Temperature, Humidity and Setpoint
 - b. An LED to indicate the status of the Override feature
 - c. A button to toggle the temperature display between Fahrenheit and Celsius
 - d. A button to initiate a timed override command
 - e. Available in either surface mount or wall mount
 - f. Available with either screw terminals or phone jack
- 5. The Network Discharge Air Sensors shall include the following:
 - a. 4 inch or 8 inch duct insertion probe
 - b. 10 foot pigtail lead
 - c. Dip Switches for programmable address selection
 - d. Ability to provide an averaging temperature from multiple locations
 - e. Ability to provide a selectable temperature from multiple locations
- 6. The Network CO2 Zone Sensors shall include the following:
 - a. Available in either surface mount or wall mount
 - b. Available with screw terminals or phone jack

2.3 ENGINEERING CONTROL CENTER (ECC)—OPERATOR'S WORKSTATION

- A. Existing Workstation. Provided Graphics on the Existing Johnson controls Extended Architecture Workstation.
- B. Portable Operator Terminal - For systems that do not provide full access to systems configuration and definition via the Browser Based user interface the BMS Contractor shall provide a portable operator terminal for programming purposes. The terminal shall be configured as follows:

- Personal Laptop Computer Manufacturer - Dell, Compaq or HP
- 1 GB RAM (256 MB minimum) - XP Professional
- GHz Clock Speed Pentium 4 Microprocessor (800 MHz minimum)
- 40 GB Hard Drive (40 GB minimum)
- CD-ROM Drive, 32x speed
- Serial (1) Parallel (2) USB ports
- 1 Keyboard with 83 keys (minimum).
- Integral 2 button Track Point or Track Ball.
- 10" SVGA 1024x768 resolution color display
- Two PCMCIA Type II or one Type III card slot
- Complete operator workstation software package, including any hardware or software.
- Original printed manuals for all software and peripherals.
- Original installation disks or CD for all software, device drivers, and peripherals
- Software registration cards for all included software shall be provided to the Owner.
- Carrying case
- Spare battery.
- External power supply/battery charger
- Software
- Portable operator terminals shall support all controllers within the system on a direct-connect communications basis.
- When used to access First or Second Tier controllers, the portable operator terminal shall utilize the standard operator workstation software, as previously defined.
- When used to access Application Specific Controllers, the portable operator terminal shall utilize either the standard operator workstation software, as previously defined, or controller-specific utility software.

2.4 CONTROL CABLES

- A. As specified in Division 26.

2.5 Input Devices

A. General Requirements

1. Installation, testing, and calibration of all sensors, transmitters, and other input devices shall be provided to meet the system requirements.

B. Temperature Sensors

1. General Requirements:

- a. Sensors and transmitters shall be provided, as outlined in the input/output summary and sequence of operations.

- b. The temperature sensor shall be of the resistance type, and shall be either two-wire 1000 ohm nickel RTD, or two-wire 1000 ohm platinum RTD.
- c. The following point types (and the accuracy of each) are required, and their associated accuracy values include errors associated with the sensor, lead wire, and A to D conversion:

Point Type	Accuracy
Chilled Water	+ .5°F.
Room Temp	+ .5°F.
Duct Temperature	+ .5°F.
All Others	+ .75°F.

2. Room Temperature Sensors

- a. Room sensors shall be constructed for either surface or wall box mounting.
- b. Room sensors shall have the following options when specified:
 - ◇ Setpoint reset slide switch providing a +3 degree (adjustable) range.
 - ◇ Individual heating/cooling setpoint slide switches.
 - ◇ A momentary override request push button for activation of after-hours operation.
 - ◇ Analog thermometer.

3. Room Temperature Sensors with Integral Display

- a. Room sensors shall be constructed for either surface or wall box mounting.
- b. Room sensors shall have an integral LCD display and four button keypad with the following capabilities:
 - ◇ Display room and outside air temperatures.
 - ◇ Display and adjust room comfort setpoint.
 - ◇ Display and adjust fan operation status.
 - ◇ Timed override request push button with LED status for activation of after-hours operation.
 - ◇ Display controller mode.
 - ◇ Password selectable adjustment of setpoint and override modes.

4. Thermo wells

- a. When thermo wells are required, the sensor and well shall be supplied as a complete assembly, including wellhead and Greenfield fitting.

- b. Thermo wells shall be pressure rated and constructed in accordance with the system working pressure.
 - c. Thermo wells and sensors shall be mounted in a threadolet or 1/2" NFT saddle and allow easy access to the sensor for repair or replacement.
 - d. Thermo wells shall be constructed of 316 stainless steel.
5. Outside Air Sensors
- a. Outside air sensors shall be designed to withstand the environmental conditions to which they will be exposed. They shall also be provided with a solar shield.
 - b. Sensors exposed to wind velocity pressures shall be shielded by a perforated plate that surrounds the sensor element.
 - c. Temperature transmitters shall be of NEMA 3R construction and rated for ambient temperatures.
6. Duct Mount Sensors
- a. Duct mount sensors shall mount in an electrical box through a hole in the duct, and be positioned so as to be easily accessible for repair or replacement.
 - b. Duct sensors shall be insertion type and constructed as a complete assembly, including lock nut and mounting plate.
 - c. For outdoor air duct applications, a weatherproof mounting box with weatherproof cover and gasket shall be used.
7. Averaging Sensors
- a. For ductwork greater in any dimension than 48 inches and/or where air temperature stratification exists, an averaging sensor with multiple sensing points shall be used.
 - b. For plenum applications, such as mixed air temperature measurements, a string of sensors mounted across the plenum shall be used to account for stratification and/or air turbulence. The averaging string shall have a minimum of 4 sensing points per 12-foot long segment.
 - c. Capillary supports at the sides of the duct shall be provided to support the sensing string.
 - d. Acceptable Manufacturers: Johnson Controls, Setra.

C. Humidity Sensors

1. The sensor shall be a solid-state type, relative humidity sensor of the Bulk Polymer Design. The sensor element shall resist service contamination.
2. The humidity transmitter shall be equipped with non-interactive span and zero adjustments, a 2-wire isolated loop powered, 4-20 mA, 0-100% linear proportional output.
3. The humidity transmitter shall meet the following overall accuracy, including lead loss and Analog to Digital conversion. 3% between 20% and 80% RH @ 77 Deg F unless specified elsewhere.
4. Outside air relative humidity sensors shall be installed with a rain proof, perforated cover. The transmitter shall be installed in a NEMA 3R enclosure with sealtite fittings and stainless steel bushings.
5. A single point humidity calibrator shall be provided, if required, for field calibration. Transmitters shall be shipped factory pre-calibrated.
6. Duct type sensing probes shall be constructed of 304 stainless steel, and shall be equipped with a neoprene grommet, bushings, and a mounting bracket.
7. Acceptable Manufacturers: Johnson Controls, Veris Industries, and Mamac.

D. Differential Pressure Transmitters

1. General Air and Water Pressure Transmitter Requirements:
 - a. Pressure transmitters shall be constructed to withstand 100% pressure over-range without damage, and to hold calibrated accuracy when subject to a momentary 40% over-range input.
 - b. Pressure transmitters shall transmit a 0 to 5 VDC, 0 to 10 VDC, or 4 to 20 mA output signal.
 - c. Differential pressure transmitters used for flow measurement shall be sized to the flow sensing device, and shall be supplied with Tee fittings and shut-off valves in the high and low sensing pick-up lines to allow the balancing Contractor and Owner permanent, easy-to-use connection.
 - d. A minimum of a NEMA 1 housing shall be provided for the transmitter. Transmitters shall be located in accessible local control panels wherever possible.
2. Low Differential Water Pressure Applications (0" - 20" w.c.)
 - a. The differential pressure transmitter shall be of industrial quality and transmit a linear, 4 to 20 mA output in response to

variation of flow meter differential pressure or water pressure sensing points.

- b. The differential pressure transmitter shall have non-interactive zero and span adjustments that are adjustable from the outside cover and meet the following performance specifications:
 - ◇ .01-20" w.c. input differential pressure range.
 - ◇ 4-20 mA output.
 - ◇ Maintain accuracy up to 20 to 1 ratio turndown.
 - ◇ Reference Accuracy: +0.2% of full span.
 - c. Acceptable Manufacturers: Setra and Mamac.
3. Medium to High Differential Water Pressure Applications (Over 21" w.c.)
- a. The differential pressure transmitter shall meet the low pressure transmitter specifications with the following exceptions:
 - ◇ Differential pressure range 10" w.c. to 300 PSI.
 - ◇ Reference Accuracy: $\pm 1\%$ of full span (includes non-linearity, hysteresis, and repeatability).
 - b. Standalone pressure transmitters shall be mounted in a bypass valve assembly panel. The panel shall be constructed to NEMA 1 standards. The transmitter shall be installed in the panel with high and low connections piped and valved. Air bleed units, bypass valves, and compression fittings shall be provided.
 - c. Acceptable Manufacturers: Setra and Mamac.
4. Building Differential Air Pressure Applications (-1" to +1" w.c.)
- a. The differential pressure transmitter shall be of industrial quality and transmit a linear, 4 to 20 mA output in response to variation of differential pressure or air pressure sensing points.
 - b. The differential pressure transmitter shall have non-interactive zero and span adjustments that are adjustable from the outside cover and meet the following performance specifications:
 - ◇ -1.00 to +1.00 w.c. input differential pressure ranges. (Select range appropriate for system application)
 - ◇ 4-20 mA output.
 - ◇ Maintain accuracy up to 20 to 1 ratio turndown.
 - ◇ Reference Accuracy: +0.2% of full span.
 - c. Acceptable Manufacturers: Johnson Controls and Setra.

5. Low Differential Air Pressure Applications (0" to 5" w.c.)

- a. The differential pressure transmitter shall be of industrial quality and transmit a linear, 4 to 20 mA output in response to variation of differential pressure or air pressure sensing points.
- b. The differential pressure transmitter shall have non-interactive zero and span adjustments that are adjustable from the outside cover and meet the following performance specifications:
 - ◇ (0.00 - 1.00" to 5.00") w.c. input differential pressure ranges. (Select range appropriate for system application.)
 - ◇ 4-20 mA output.
 - ◇ Maintain accuracy up to 20 to 1 ratio turndown.
 - ◇ Reference Accuracy: +0.2% of full span.
- c. Acceptable Manufacturers: Johnson Controls and Setra.

6. Medium Differential Air Pressure Applications (5" to 21" w.c.)

- a. The pressure transmitter shall be similar to the Low Air Pressure Transmitter, except that the performance specifications are not as severe. Differential pressure transmitters shall be provided that meet the following performance requirements:
 - ◇ Zero & span: (c/o F.S./Deg. F): .04% including linearity, hysteresis and repeatability.
 - ◇ Accuracy: 1% F.S. (best straight line) Static Pressure Effect: 0.5% F.S. (to 100 PSIG.
 - ◇ Thermal Effects: <+.033 F.S./Deg. F. over 40°F. to 100°F. (calibrated at 70°F.).
- b. Standalone pressure transmitters shall be mounted in a bypass valve assembly panel. The panel shall be constructed to NEMA 1 standards. The transmitter shall be installed in the panel with high and low connections piped and valved. Air bleed units, bypass valves, and compression fittings shall be provided.
- c. Acceptable manufacturers: Johnson Controls and Setra.

E. Flow Monitoring

1. Air Flow Monitoring

- a. Fan Inlet Air Flow Measuring Stations
 - I. At the inlet of each fan and near the exit of the inlet sound trap, airflow traverse probes shall be provided that shall continuously monitor the fan air volumes and system velocity pressure.

- II. Each traverse probe shall be of a dual manifolded, cylindrical, type 3003 extruded aluminum configuration, having an anodized finish to eliminate surface pitting and unnecessary air friction. The multiple total pressure manifold shall have sensors located along the stagnation plane of the approaching airflow. The manifold should not have forward projecting sensors into the air stream. The static pressure manifold shall incorporate dual offset static tops on the opposing sides of the averaging manifold so as to be insensitive to flow-angle variations of as much as $\pm 20^\circ$ in the approaching air stream.
- III. The airflow traverse probe shall not induce a measurable pressure drop, nor shall the sound level within the duct be amplified by its singular or multiple presence in the air stream. Each airflow-measuring probe shall contain multiple total and static pressure sensors placed at equal distances along the probe length. The number of sensors on each probe and the quantity of probes utilized at each installation shall comply with the ASHRAE Standards for duct traversing.
- IV. Airflow measuring stations shall be manufactured by Air Monitor Corp., Tek-Air Systems, Inc., Ebtron, or Dietrich Standard.

b. Single Probe Air Flow Measuring Sensor

- I. The single probe airflow-measuring sensor shall be duct mounted with an adjustable sensor insertion length of up to eight inches. The transmitter shall produce a 4-20 mA or 0-10 VDC signal linear to air velocity. The sensor shall be a hot wire anemometer and utilize two temperature sensors and a heater element temperature. The other sensor shall measure the downstream air temperature. The temperature differential shall be directly related to airflow velocity.

c. Duct Air Flow Measuring Stations

- I. Each device shall be designed and built to comply with, and provide results in accordance with, accepted practice as defined for system testing in the ASHRAE Handbook of fundamentals, as well as in the Industrial Ventilation Handbook.
- II. Airflow measuring stations shall be fabricated of 14-gauge galvanized steel welded casing with 90 Deg. connecting flanges in configuration and size equal to that of the duct into which it is mounted. Each station shall be complete with an air directionalizer and parallel cell profile suppressor (3/4" maximum cell) across the entering air stream and mechanically fastened to the casing in such a way to withstand velocities up to 6000 feet per minute. This air directionalizer and parallel cell honeycomb suppressor shall provide 98% free

area, equalize the velocity profile, and eliminate turbulent and rotational flow from the air stream prior to the measuring point.

- III. The total pressure measurement side (high side) will be designed and spaced to the Industrial Ventilation Manual 16th Edition, Page 9-5. The self-averaging manifolding will be manufactured of brass and copper components.
- IV. The static pressure sensing probes (low side) shall be bullet-nosed shaped, per detailed radius, as illustrated in Industrial Ventilation Manual 16th Edition, Page 9-5.
- V. The main take-off point from both the total pressure and the static pressure manifolds must be symmetrical.
- VI. Total and static pressure manifolds shall terminate with external ports for connection to control tubing. An identification label shall be placed on each unit casing, listing model number, size, area, and specified airflow capacity.
- VII. Installation Considerations
 - a) The maximum allowable pressure loss through the Flow and Static Pressure elements shall not exceed .065" w.c. at 1000 feet per minute, or .23" w.c. at 2000 feet per minute. Each unit shall measure the airflow rate within an accuracy of plus 2% as determined by U.S. - GSA certification tests, and shall contain a minimum of one total pressure sensor per 36 square inches of unit measuring area.
 - b) The units shall have a self-generated sound rating of less than NC40, and the sound level within the duct shall not be amplified nor shall additional sound be generated.
 - c) Where the stations are installed in insulated ducts, the airflow passage of the station shall be the same size as the inside airflow dimension of the duct. Station flanges shall be two inch to three inch to facilitate matching connecting ductwork.
 - d) Where control dampers are shown as part of the airflow measuring station, opposed blade precision controlled volume dampers integral to the station and complete with actuator, pilot positioner, and linkage shall be provided.
 - e) Stations shall be installed in strict accordance with the manufacturer's published requirements, and in accordance with ASME Guidelines affecting non-standard approach conditions.

VIII. Acceptable manufacturers: Air Monitor Corp., Tek-Air, Ebtron, and Dietrich Standard.

d. Static Pressure Traverse Probe

I. Duct static traverse probes shall be provided where required to monitor duct static pressure. The probe shall contain multiple static pressure sensors located along exterior surface of the cylindrical probe.

II. Acceptable manufacturers: Cleveland Controls

e. Shielded Static Air Probe

I. A shielded static pressure probe shall be provided at each end of the building. The probe shall have multiple sensing ports, an impulse suppression chamber, and airflow shielding. A suitable probe for indoor and outdoor locations shall be provided.

2. Water Flow Monitoring

I. Water flow meters shall be electromagnetic type with integral microprocessor-Based electronics. The meter shall have an accuracy of 0.25%.

II. Acceptable manufacturers: Onicon

F. Status and Safety Switches

1. General Requirements

a. Switches shall be provided to monitor equipment status, safety conditions, and generate alarms at the BMS when a failure or abnormal condition occurs. Safety switches shall be provided with two sets of contacts and shall be interlock wired to shut down respective equipment.

2. Current Sensing Switches

a. The current sensing switch shall be self-powered with solid-state circuitry and a dry contact output. It shall consist of a current transformer, a solid state current sensing circuit, adjustable trip point, solid state switch, SPDT relay, and an LED indicating the on or off status. A conductor of the load shall be passed through the window of the device. It shall accept over-current up to twice its trip point range.

b. Current sensing switches shall be used for run status for fans, pumps, and other miscellaneous motor loads.

c. Current sensing switches shall be calibrated to show a positive run status only when the motor is operating under load. A motor

running with a broken belt or coupling shall indicate a negative run status.

d. Acceptable manufacturers: Veris Industries

3. Air Filter Status Switches

a. Differential pressure switches used to monitor air filter status shall be of the automatic reset type with SPDT contacts rated for 2 amps at 120VAC.

b. A complete installation kit shall be provided, including: static pressure taps, tubing, fittings, and air filters.

c. Provide appropriate scale range and differential adjustment for intended service.

d. Acceptable manufacturers: Johnson Controls, Cleveland Controls

4. Air Flow Switches

a. Differential pressure flow switches shall be bellows actuated mercury switches or snap acting micro-switches with appropriate scale range and differential adjustment for intended service.

b. Acceptable manufacturers: Johnson Controls, Cleveland Controls

5. Air Pressure Safety Switches

a. Air pressure safety switches shall be of the manual reset type with SPDT contacts rated for 2 amps at 120VAC.

b. Pressure range shall be adjustable with appropriate scale range and differential adjustment for intended service.

c. Acceptable manufacturers: Johnson Controls, Cleveland Controls

6. Water Flow Switches

a. Water flow switches shall be equal to the Johnson Controls P74.

7. Low Temperature Limit Switches

a. The low temperature limit switch shall be of the manual reset type with Double Pole/Single Throw snap acting contacts rated for 16 amps at 120VAC.

b. The sensing element shall be a minimum of 15 feet in length and shall react to the coldest 18-inch section. Element shall be mounted horizontally across duct in accordance with manufacturers recommended installation procedures.

- c. For large duct areas where the sensing element does not provide full coverage of the air stream, additional switches shall be provided as required to provide full protection of the air stream.
- d. The low temperature limit switch shall be equal to Johnson Controls A70.

2.6 Output Devices

A. Actuators

1. General Requirements

- a. Damper and valve actuators shall be electronic and/or pneumatic, as specified in the System Description section.

2. Electronic Damper Actuators

- a. Electronic damper actuators shall be direct shaft mount.
- b. Modulating and two-position actuators shall be provided as required by the sequence of operations. Damper sections shall be sized Based on actuator manufacturer's recommendations for face velocity, differential pressure and damper type. The actuator mounting arrangement and spring return feature shall permit normally open or normally closed positions of the dampers, as required. All actuators (except terminal units) shall be furnished with mechanical spring return unless otherwise specified in the sequences of operations. All actuators shall have external adjustable stops to limit the travel in either direction, and a gear release to allow manual positioning.
- c. Modulating actuators shall accept 24 VAC or VDC power supply, consume no more than 15 VA, and be UL listed. The control signal shall be 2-10 VDC or 4-20 mA, and the actuator shall provide a clamp position feedback signal of 2-10 VDC. The feedback signal shall be independent of the input signal and may be used to parallel other actuators and provide true position indication. The feedback signal of one damper actuator for each separately controlled damper shall be wired back to a terminal strip in the control panel for trouble-shooting purposes.
- d. Two-position or open/closed actuators shall accept 24 or 120 VAC power supply and be UL listed. Isolation, smoke, exhaust fan, and other dampers, as specified in the sequence of operations, shall be furnished with adjustable end switches to indicate open/closed position or be hard wired to start/stop associated fan. Two-position actuators, as specified in sequences of operations as "quick acting," shall move full stroke within 20 seconds. All smoke damper actuators shall be quick acting.

e. Acceptable manufacturers: Johnson Controls, Mamac.

3. Electronic Valve Actuators

- a. Electronic valve actuators shall be manufactured by the valve manufacturer.
- b. Each actuator shall have current limiting circuitry incorporated in its design to prevent damage to the actuator.
- c. Modulating and two-position actuators shall be provided as required by the sequence of operations. Actuators shall provide the minimum torque required for proper valve close-off against the system pressure for the required application. The valve actuator shall be sized Based on valve manufacturer's recommendations for flow and pressure differential. All actuators shall fail in the last position unless specified with mechanical spring return in the sequence of operations. The spring return feature shall permit normally open or normally closed positions of the valves, as required. All direct shaft mount rotational actuators shall have external adjustable stops to limit the travel in either direction.
- d. Modulating Actuators shall accept 24 VAC or VDC and 120 VAC power supply and be UL listed. The control signal shall be 2-10 VDC or 4-20 mA and the actuator shall provide a clamp position feedback signal of 2-10 VDC. The feedback signal shall be independent of the input signal, and may be used to parallel other actuators and provide true position indication. The feedback signal of each valve actuator (except terminal valves) shall be wired back to a terminal strip in the control panel for trouble-shooting purposes.
- e. Two-position or open/closed actuators shall accept 24 or 120 VAC power supply and be UL listed. Butterfly isolation and other valves, as specified in the sequence of operations, shall be furnished with adjustable end switches to indicate open/closed position or be hard wired to start/stop the associated pump or chiller.

f. Acceptable manufacturers: Johnson Controls

B. Control Dampers

- 1. The BMS Contractor shall furnish all automatic dampers. All automatic dampers shall be sized for the application by the BMS Contractor or as specifically indicated on the Drawings.
- 2. All dampers used for throttling airflow shall be of the opposed blade type arranged for normally open or normally closed operation, as required. The damper is to be sized so that, when wide open, the pressure drop is a sufficient amount of its close-off pressure drop

to shift the characteristic curve to near linear.

3. All dampers used for two-position, open/close control shall be parallel blade type arranged for normally open or closed operation, as required.
4. Damper frames and blades shall be constructed of either galvanized steel or aluminum. Maximum blade length in any section shall be 60". Damper blades shall be 16-gauge minimum and shall not exceed eight (8) inches in width. Damper frames shall be 16-gauge minimum hat channel type with corner bracing. All damper bearings shall be made of reinforced nylon, stainless steel or oil-impregnated bronze. Dampers shall be tight closing, low leakage type, with synthetic elastomer seals on the blade edges and flexible stainless steel side seals. Dampers of 48"x48" size shall not leak in excess of 8.0 cfm per square foot when closed against 4" w.g. static pressure when tested in accordance with AMCA Std. 500.
5. Airfoil blade dampers of double skin construction with linkage out of the air stream shall be used whenever the damper face velocity exceeds 1500 FPM or system pressure exceeds 2.5" w.g., but no more than 4000 FPM or 6" w.g. Acceptable manufacturers are Johnson Controls D-7250 D-1250 or D-1300, Ruskin CD50, and Vent Products 5650.
6. One piece rolled blade dampers with exposed or concealed linkage may be used with face velocities of 1500 FPM or below. Acceptable manufacturers are: Johnson Controls D-1600, Ruskin CD36, and Vent Products 5800.
7. Multiple section dampers may be jack-shafted to allow mounting of piston pneumatic actuators and direct connect electronic actuators. Each end of the jackshaft shall receive at least one actuator to reduce jackshaft twist.

C. Control Relays

1. Control Pilot Relays

- a. Control pilot relays shall be of a modular plug-in design with retaining springs or clips.
- b. Mounting Bases shall be snap-mount.
- c. DPDT, 3PDT, or 4PDT relays shall be provided, as appropriate for application.
- d. Contacts shall be rated for 10 amps at 120VAC.
- e. Relays shall have an integral indicator light and check button.
- f. Acceptable manufacturers: Johnson Controls, Lectro

D. Control Valves

1. All automatic control valves shall be fully proportioning and provide near linear heat transfer control. The valves shall be quiet in operation and fail-safe open, closed, or in their last position. All valves shall operate in sequence with another valve when required by the sequence of operations. All control valves shall be sized by the control manufacturer, and shall be guaranteed to meet the heating and cooling loads, as specified. All control valves shall be suitable for the system flow conditions and close against the differential pressures involved. Body pressure rating and connection type (sweat, screwed, or flanged) shall conform to the pipe schedule elsewhere in this Specification.
2. Chilled water control valves shall be modulating plug, ball, and/or butterfly, as required by the specific application. Modulating water valves shall be sized per manufacturer's recommendations for the given application. In general, valves (2 or 3-way) serving **variable** flow air handling unit coils shall be sized for a pressure drop equal to the actual coil pressure drop, but no less than 5 PSI. Valves (3-way) serving **constant** flow air handling unit coils with secondary circuit pumps shall be sized for a pressure drop equal to 25% the actual coil pressure drop, but no less than 2 PSI. Mixing valves (3-way) serving secondary water circuits shall be sized for a pressure drop of no less than 5 PSI. Valves for terminal reheat coils shall be sized for a 2 PSIG pressure drop, but no more than a 5 PSI drop.
3. Ball valves shall be used for hot and chilled water applications, water terminal reheat coils, radiant panels, unit heaters, package air conditioning units, and fan coil units except those described hereinafter.
4. Modulating plug water valves of the single-seat type with equal percentage flow characteristics shall be used for all special applications as indicated on the valve schedule. Valve discs shall be composition type. Valve stems shall be stainless steel.
5. Butterfly valves shall be acceptable for modulating large flow applications greater than modulating plug valves, and for all two-position, open/close applications. In-line and/or three-way butterfly valves shall be heavy-duty pattern with a body rating comparable to the pipe rating, replaceable lining suitable for temperature of system, and a stainless steel vane. Valves for modulating service shall be sized and travel limited to 50 degrees of full open. Valves for isolation service shall be the same as the pipe. Valves in the closed position shall be bubble-tight.
6. Acceptable manufacturers: Johnson Controls

E. Electronic Signal Isolation Transducers

1. A signal isolation transducer shall be provided whenever an analog output signal from the BMS is to be connected to an external control system as an input (such as a chiller control panel), or is to receive as an input signal from a remote system.
2. The signal isolation transducer shall provide ground plane isolation between systems.
3. Signals shall provide optical isolation between systems.
4. Acceptable manufacturers: Advanced Control Technologies

F. External Manual Override Stations

1. External manual override stations shall provide the following:
 - a. An integral HAND/OFF/AUTO switch shall override the controlled device pilot relay.
 - b. A status input to the Facility Management System shall indicate whenever the switch is not in the automatic position.
 - c. A Status LED shall illuminate whenever the output is ON.
 - d. An Override LED shall illuminate whenever the HOA switch is in either the HAND or OFF position.
 - e. Contacts shall be rated for a minimum of 1 amp at 24 VAC.

2.7 MISCELLANEOUS DEVICES

A. Local Control Panels

1. All control panels shall be factory constructed, incorporating the BMS manufacturer's standard designs and layouts. All control panels shall be UL inspected and listed as an assembly and carry a UL 508 label listing compliance. Control panels shall be fully enclosed, with perforated sub-panel, hinged door, and slotted flush latch.
2. In general, the control panels shall consist of the DDC controller(s), display module as specified and indicated on the plans, and I/O devices—such as relays, transducers, and so forth—that are not required to be located external to the control panel due to function. Where specified the display module shall be flush mounted in the panel face unless otherwise noted.
3. All I/O connections on the DDC controller shall be provide via removable or fixed screw terminals.
4. Low and line voltage wiring shall be segregated. All provided terminal strips and wiring shall be UL listed, 300-volt service and provide adequate clearance for field wiring.

5. All wiring shall be neatly installed in plastic trays or tie-wrapped.
6. A convenience 120 VAC duplex receptacle shall be provided in each enclosure, fused on/off power switch, and required transformers.

B. Power Supplies

1. DC power supplies shall be sized for the connected device load. Total rated load shall not exceed 75% of the rated capacity of the power supply.
2. Input: 120 VAC +10%, 60Hz.
3. Output: 24 VDC.
4. Line Regulation: +0.05% for 10% line change.
5. Load Regulation: +0.05% for 50% load change.
6. Ripple and Noise: 1 mV rms, 5 mV peak to peak.
7. An appropriately sized fuse and fuse block shall be provided and located next to the power supply.
8. A power disconnect switch shall be provided next to the power supply.

C. Thermostats

1. Electric room thermostats of the heavy-duty type shall be provided for unit heaters, cabinet unit heaters, and ventilation fans, where required. All these items shall be provided with concealed adjustment. Finish of covers for all room-type instruments shall match and, unless otherwise indicated or specified, covers shall be manufacturer's standard finish.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Resident Engineer for resolution before proceeding for installation.
2. Work Coordination: Section 00 72 00, GENERAL CONDITIONS.
3. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.

4. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
5. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
6. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
7. Run wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
8. Install equipment level and plum.

B. Piping Installation:

1. All piping associated with smoke control shall be hard drawn copper.
2. Tubing passing through or buried in concrete shall be installed in rigid steel conduit of sufficient strength to prevent damage to tubing.
3. Except for short apparatus connections, non-metallic tubing in all exposed locations, including mechanical rooms shall be protected from damage by installing the tubing in electric conduit or raceways. Provide protective grommet where tubing exits conduit.
4. Non-metallic tubing exposed to outdoors shall be protected by a sleeve or larger tubing.
5. In concealed but accessible locations such as above lay-in ceilings, non-metallic tubing may be run without conduit or raceway.
6. All tubing which is not run in conduit or raceway, both metallic and non-metallic, shall be neatly routed and securely fastened to building structure at not more than 36-IN. intervals.
7. Welding shall be performed in accordance with Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
8. Label and identify control air piping in accordance with specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Electrical Wiring Installation:

1. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
2. Install signal and communication cables in accordance with

Specification Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).

3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section. All wiring shall be installed in conduits.

4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage power is required, provide suitable transformers.

5. Install all system components in accordance with local Building Code and National Electric Code.

a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.

b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.

c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.

d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.

6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.

7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.

8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.

D. Install Sensors and Controls:

1. Temperature Sensors:

a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations

shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.

- b. Calibrate sensors to accuracy specified, if not factory calibrated.
- c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
- d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
- e. Mount sensors rigidly and adequately for the environment within which the sensor operates.
- f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
- g. All pipe mounted temperature sensors shall be installed in wells.
- h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
- i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:

- a. Install duct static pressure sensor tips facing directly downstream of airflow.
- b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
- c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:

- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.

- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

4. Flow Switches:

- a. Install flow switch according to manufacturer's written instructions.
- b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
- c. Assure correct flow direction and alignment.
- d. Mount in horizontal piping-flow switch on top of the pipe.

E. Installation of Network

1. Ethernet:

- a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
 - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 10 Base 2 (ThinNet RG-58 A/U Coaxial cabling with BNC connectors), 10 Base T (Twisted-Pair RJ-45 terminated UTP cabling).
2. Third Party Interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

F. Installation of Digital Controllers and Programming:

- 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
- 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
- 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.

4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a System Demonstration is required (see below). Prior to start of this Demonstration, the contractor is to perform a complete Validation of all aspects of the Controls and Instrumentation System.

B. Validation

1. Prepare and submit for approval a Validation Test Plan including Test Procedures for the performance verification tests. Test Plan shall address all specified functions of the Engineering Control Center and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test Plan shall include a Test Check List to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver Test Plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the Validation Test Plan, Installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. DEMONSTRATION

1. System operation and calibration to be demonstrated by the Installer in the presence of the Architect or Owner's representative on random samples of equipment as dictated by the Owner's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the owner.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible , personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.

4. The following witnessed demonstrations of field control equipment shall be included:

- a. Pressure test control air piping at 1.25 times the design pressure. Pressure shall be applied in several stages, allowing time for the system to reach equilibrium. The test pressure shall not exceed the pneumatic test pressure for any pump, valve, or other component in the system under test. Pressure shall not drop more than 5% within 4 hours.
- b. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
- c. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
- d. Demonstrate the software ability to edit the control program offline.
- e. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
- f. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
- g. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
- h. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
- i. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
- j. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

5. Witnessed validation demonstration of Operator's Terminal functions shall consist of:

- a. Running each specified report.
- b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.

- c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
- d. Execute digital and analog commands in graphic mode.
- e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
- f. Demonstrate EMS performance via trend logs and command trace.
- g. Demonstrate scan, update, and alarm responsiveness.
- h. Demonstrate spreadsheet/curve plot software, and its integration with database.
- j. Demonstrate digital system configuration with interactive upline and downline load, and demonstrate specified diagnostics.
- k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
- l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, heating hot water and drain piping.
 - 2. Extension of domestic water make-up piping.
 - 3. Glycol-water piping.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- E. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- F. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. For mechanical pressed sealed fittings, only tools of fitting manufacturer shall be used.
- D. Mechanical pressed fittings shall be installed by factory trained workers.
- E. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
 - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Grooved joint couplings and fittings.
 - 6. Valves of all types.
 - 7. Strainers.
 - 8. Flexible connectors for water service.
 - 9. All specified hydronic system components.
 - 10. Water flow measuring devices.
 - 11. Gages.
 - 12. Thermometers and test wells.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
 - 1. Air separators.
 - 2. Expansion tanks.
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water and heating hot water system and other piping systems and equipment.
 - 1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
 - 2. One complete set of reproducible drawings.
 - 3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):

B1.20.1-83 (R2006)Pipe Threads, General Purpose (Inch)

B16.4-06.....Gray Iron Threaded FittingsB16.18-01 Cast
Copper Alloy Solder joint Pressure fittings

B16.23-02.....Cast Copper Alloy Solder joint Drainage
fittings

B40.100-05.....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc./Fluid Controls Institute
(ANSI/FCI) :

70-2-2006.....Control Valve Seat Leakage

D. American Society of Mechanical Engineers (ASME):

B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings

B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and
300

B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and 250)

B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½
through NPS 24 Metric/Inch Standard

B16.9-07.....Factory Made Wrought Butt Welding Fittings

B16.11-05.....Forged Fittings, Socket Welding and Threaded

B16.18-01.....Cast Copper Alloy Solder Joint Pressure
Fittings

B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure
Fittings.

B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings

B16.39-06.....Malleable Iron Threaded Pipe Unions

B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings

B31.1-08.....Power Piping

E. American Society for Testing and Materials (ASTM):

A47/A47M-99 (2004).....Ferritic Malleable Iron Castings

A53/A53M-07.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless

A106/A106M-08.....Standard Specification for Seamless Carbon
Steel Pipe for High-Temperature Service

A126-04.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings

A183-03.....Standard Specification for Carbon Steel Track
Bolts and Nuts

A216/A216M-08.....Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service

A234/A234M-07.....Piping Fittings of Wrought Carbon Steel and
Alloy Steel for Moderate and High Temperature
Service

A307-07.....Standard Specification for Carbon Steel Bolts
and Studs, 60,000 PSI Tensile Strength

A536-84 (2004)Standard Specification for Ductile Iron Castings

A615/A615M-08.....Deformed and Plain Carbon Steel Bars for
Concrete Reinforcement

A653/A 653M-08.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) By the Hot-Dip
Process

B32-08.....Standard Specification for Solder Metal

B62-02.....Standard Specification for Composition Bronze or
Ounce Metal Castings

B88-03.....Standard Specification for Seamless Copper Water
Tube

B209-07.....Aluminum and Aluminum Alloy Sheet and Plate

C177-04Standard Test Method for Steady State Heat Flux
Measurements and Thermal Transmission Properties
by Means of the Guarded Hot Plate Apparatus

C478-09.....Precast Reinforced Concrete Manhole Sections

C533-07.....Calcium Silicate Block and Pipe Thermal
Insulation

C552-07.....Cellular Glass Thermal Insulation

D3350-08.....Polyethylene Plastics Pipe and Fittings
Materials

C591-08.....Unfaced Preformed Rigid Cellular
Polyisocyanurate Thermal Insulation

- D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compound
- D1785-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80 and 120
- D2241-05.....Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe
(SDR Series)
- F439-06.....Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,
Schedule 80
- F441/F441M-02.....Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules
40 and 80
- F477-08.....Elastomeric Seals Gaskets) for Joining Plastic
Pipe
- F. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Grey Iron Fittings for Water
- C203-02.....Coal Tar Protective Coatings and Linings for
Steel Water Pipe Lines Enamel and Tape Hot
Applied
- G. American Welding Society (AWS):
- B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
- CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EMJA-2003.....Expansion Joint Manufacturer's Association
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:
- SP-67-02a.....Butterfly Valves
- SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded
Ends
- SP-71-05.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
- SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
- SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends

SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

SP-125-00.....Gray Iron and Ductile Iron In-line, Spring
Loaded, Center-Guided Check Valves

K. National Sanitation Foundation/American National Standards Institute,
Inc. (NSF/ANSI):

14-06.....Plastic Piping System Components and Related
Materials

50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs
and other Recreational Water Facilities -
Evaluation criteria for materials, components,
products, equipment and systems for use at
recreational water facilities

61-2008.....Drinking Water System Components - Health
Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each
pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR
HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

A. Chilled Water, Condenser Water, Heating Hot Water, and Glycol-Water,
and Vent Piping:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.

2. Copper water tube option: ASTM B88, Type K or L, hard drawn.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard
drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M, or
schedule 40 PVC plastic piping.

2. From fan coil or other terminal units: Copper water tube, ASTM B88,
Type L for runouts and Type M for mains.

D. Chemical Feed Piping for Condenser Water Treatment: Chlorinated
polyvinyl chloride (CPVC), Schedule 80, ASTM F441.

- E. Pipe supports, including insulation shields, for above ground piping:
Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 2. Forged steel, socket welding or threaded: ASME B16.11.
 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 4. Unions: ASME B16.39.
 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
 - 1) Contractor's option: Convolute, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.
1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held

- together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
 3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Contractor's Option: Mechanical press sealed fittings, double pressed type, NSF 50/61 approved, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements for up to 65 mm (2-1/2 inch) and below are optional for above ground water piping only.
3. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

- A. Schedule 40, socket type for solvent welding.
- B. Schedule 40 PVC drain piping: Drainage pattern.
- C. Chemical feed piping for condenser water treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

2.6 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves may be used in lieu of dielectric unions.

2.7 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
 - 1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
 - 2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
 - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
 - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely

isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.

c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.

1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.

2) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):

a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.

b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves

1. Globe Valves

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves:

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves

1. Swing Check Valves:

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.

b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled

- water and hot water piping. Check valves incorporating a balancing feature may be used.
- a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
 - b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.
- G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
1. Ball or Globe style valve.
 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
 2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.

2.9 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.

- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
 - 1. Metal tag attached by chain to the device.
 - 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in l/m (gpm).
- G. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 450 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in lps (gpm), with three valve manifold and two shut-off valves.

2.10 STRAINERS

- A. Y Type.
 - 1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

- A. Flanged Spool Connector:
 - 1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
 - 2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).

- b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
- 3. Provide ductile iron retaining rings and control units.
- B. Mechanical Pipe Couplings:
 - See other fittings specified under Part 2, PRODUCTS.

2.12 HYDRONIC SYSTEM COMPONENTS

- A. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.
- B. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- C. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
- D. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
 - 1. Horizontal tank: Provide cradle supports and following accessories:
 - a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.

- b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
- 2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.
- E. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
- F. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- G. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.13 WATER FILTERS AND POT CHEMICAL FEEDERS

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.14 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

2.15 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the VA Project Engineer (COTR):
 1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, -- 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
 3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.16 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
 1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
 2. Hot Water and Glycol-Water: -1 - 116 degrees C (30-240 degrees F).

2.17 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to

coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Water treatment pot feeders and condenser water treatment systems.
 - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the VA Project

Engineer (COTR). Tests may be either of those below, or a combination, as approved by the VA Project Engineer (COTR).

- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.4 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
 - 1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the VA Project Engineer (COTR).
 - 2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not

required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.

3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.5 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with the VA Project Engineer (COTR), for instructing VA operating personnel.

3.6 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Section 23 21 13, HYDRONIC PIPING.

F. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).

4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Pumps and accessories.
 2. Motors and drives.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow

to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00 (R2008)..... Safety Standard for Mechanical Power
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00,
General Requirements.

1.6 DEFINITIONS

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

1.7 SPARE MATERIALS

- A. Furnish one spare seal and casing gasket for each pump to the// VA Project Engineer (COTR)//Project Manager//.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
 - a. Balance: Rotating parts, statically and dynamically.
 - b. Construction: To permit servicing without breaking piping or motor connections.
 - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
 - d. Heating pumps shall be suitable for handling water to 225°F.
 - e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.

- f. Pump Connections: Flanged.
 - g. Pump shall be factory tested.
 - h. Performance: As scheduled on the Contract Drawings.
- B. In-Line Type, Base Mounted End Suction or Double Suction Type:
- 1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
 - 2. Casing Wear Rings: Bronze.
 - 3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
 - 4. Casing Vent: Manual brass cock at high point.
 - 5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
 - 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
 - 7. Shaft: Steel, AISI Type 1045 or stainless steel.
 - 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
 - 9. Shaft Sleeve: Bronze or stainless steel.
 - 10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
 - 11. Base Mounted Pumps:
 - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
 - b. Impeller Wear Rings: Bronze.
 - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
 - d. Bearings (Double-Suction pumps): Regreaseable ball or roller type.

Provide lip seal and slinger outboard of each bearing.

e. Base: Cast iron or fabricated steel for common mounting to a concrete base.

12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:

a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.

b. Provide adjustable foot support for suction piping.

c. Strainer free area: Not less than five times the suction piping.

d. Provide disposable start-up strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.

C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 START-UP

A. Verify that the piping system has been flushed, cleaned and filled.

B. Lubricate pumps before start-up.

C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.

- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam, condensate and vent piping inside buildings.

1.2 RELATED WORK

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Pumps: Section 23 22 23, STEAM CONDENSATE PUMPS.
- C. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- D. Water treatment for open and closed systems: Section 23 25 00, HVAC WATER TREATMENT.
- E. Heating Coils and Humidifiers: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS and SECTION 23 31 00, HVAC DUCTS AND CASING.
- F. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. For mechanical pressed sealed fittings, only tools of fitting manufacturer shall be used.
- D. Mechanical pressed fittings shall be installed by factory trained workers.
- E. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
 - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Valves of all types.
 - 6. Strainers.
 - 7. All specified steam system components.
 - 8. Gages.
 - 9. Thermometers and test wells.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
 - 1. Heat Exchangers (Steam-to-Hot Water).
 - 2. Flash tanks.
- D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
 - 1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
 - 2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
 - B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
 - B16.4-2006.....Gray Iron Threaded Fittings
- C. American Society of Mechanical Engineers (ASME):
 - B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
 - B16.3-2006.....Malleable Iron Threaded Fittings

- B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
- B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
- B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with
Pipe Threads
- B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
- B16.23-2002.....Cast Copper Alloy Solder Joint Drainage
Fittings
- B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings, Class 150, 300, 400, 600, 900, 1500
and 2500
- B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes
150, 250, and 300
- B31.1-2007.....Power Piping
- B31.9-2008.....Building Services Piping
- B40.100-2005.....Pressure Gauges and Gauge Attachments
- Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels,
Division 1
- D. American Society for Testing and Materials (ASTM):
 - A47-99.....Ferritic Malleable Iron Castings
 - A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless
 - A106-2008.....Seamless Carbon Steel Pipe for High-Temperature
Service
 - A126-2004.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
 - A181-2006.....Carbon Steel Forgings, for General-Purpose
Piping
 - A183-2003.....Carbon Steel Track Bolts and Nuts
 - A216-2008.....Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service
 - A285-01.....Pressure Vessel Plates, Carbon Steel, Low-and-
Intermediate-Tensile Strength
 - A307-2007.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength

- A516-2006.....Pressure Vessel Plates, Carbon Steel, for
Moderate-and- Lower Temperature Service
- A536-84 (2004)e1.....Standard Specification for Ductile Iron Castings
- B32-2008.....Solder Metal
- B61-2008.....Steam or Valve Bronze Castings
- B62-2009.....Composition Bronze or Ounce Metal Castings
- B88-2003.....Seamless Copper Water Tube
- F439-06.....Socket-Type Chlorinated Poly (Vinyl Chloride)
(CPVC) Plastic Pipe Fittings, Schedule 80
- F441-02 (2008)Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic
Pipe, Schedules 40 and 80
- E. American Welding Society (AWS):
 - A5.8-2004.....Filler Metals for Brazing and Braze Welding
 - B2.1-00.....Welding Procedure and Performance
Qualifications
- F. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:
 - SP-67-95.....Butterfly Valves
 - SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded
Ends
 - SP-71-97.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
 - SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends
for General Service
 - SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded
Ends
 - SP-80-97.....Bronze Gate, Globe, Angle and Check Valves
 - SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends
- G. Military Specifications (Mil. Spec.):
 - MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard
Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. Concealed above ceiling, in wall or chase: Copper water tube ASTM B88, Type K, hard drawn.

2. All other locations: Copper water tube ASTM B88, Type K, hard drawn; or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.

2. Forged steel, socket welding or threaded: ASME B16.11.

3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron, except for steam and steam condensate piping. Provide 300 pound malleable iron, ASME B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.

4. Unions: ASME B16.39.

5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
 - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Solder Joint:
 1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass gate valves or dielectric nipples may be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.

- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
 - 1. Gate Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.
 - b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.
 - 1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
 - 2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.
- E. Globe and Angle Valves:
 - 1. Globe Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
 - b. 65 mm (2 1/2 inches) and larger:
 - 1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
 - 2. Angle Valves

- a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
 - b. 65 mm (2 1/2 inches) and larger:
 - 1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - 2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.
- F. Swing Check Valves
- 1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
 - 2. 65 mm (2-1/2 inches) and Larger:
 - a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
- G. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

2.8 STRAINERS

- A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. All Other Services Other Than High Pressure Steam: Rated 861 kPa (125 psig) saturated steam.
 - 1. 50 mm (2 inches) and smaller: Cast iron or bronze.
 - 2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
- D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
 - 1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.

2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.9 STEAM SYSTEM COMPONENTS

- A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
 1. Maximum tube velocity: 2.3 m/s (7.5 feet per second).
 2. Tube fouling factor: TEMA Standards, but not less than $0.00018 \text{ m}^2\text{K/W}$ ($0.001 \text{ ft}^2\text{hrF/Btu}$).
 3. Materials:
 - a. Shell: Steel.
 - b. Tube sheet and tube supports: Steel or brass.
 - c. Tubes: 20 mm (3/4 inch) OD copper.
 - d. Head or bonnet: Cast iron or steel.
 4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of heat exchangers, pumps, and other components supported on a welded steel frame.
- C. Steam Pressure Reducing Valves in PRV Stations:
 1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
 2. Service: Provide controlled reduced pressure to steam piping systems.
 3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).
 4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.
 - a. Pressure rating for high pressure steam: Not less than 1034 kPa (150 psig) saturated steam.

- b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.
- 5. Select pressure reducing valves to develop less than 85 dbA at 1500 mm (5 feet) elevation above adjacent floor, and 1500 mm (5 feet) distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.
- D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.
- E. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.
- F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.
- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
 - 1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
 - a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
 - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.

2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.
 3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
 4. Valves and seats: Suitable hardened corrosion resistant alloy.
 6. Floats: Stainless steel.
 7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.
- I. Steam Humidifiers:
1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
 2. Steam separator: Stainless steel or cast iron.
 3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
 - a. Duct section height exceeds 900 mm (36 inches).
 - b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
 - b. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
 - d. If within 3000 mm (10 feet) upstream of after-filter.

2.10 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear

glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.
- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
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2.11 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Provide one each of the following test items to the VA Project Engineer (COTR) :
1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
 3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.12 FIRESTOPPING MATERIAL

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

- J. Where copper piping is connected to steel piping, provide dielectric connections.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 STEAM TRAP PIPING

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

3.4 LEAK TESTING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the VA Project Engineer (COTR) in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment

(convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.6 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 22 23
STEAM CONDENSATE PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
E. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
 3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
 5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
 6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
 7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
 8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

- C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pumps and accessories.
 - 2. Motors and drives.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):
 - AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045
 - AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):
 - ANSI B15.1-00(R2008)....Safety Standard for Mechanical Power Transmission Apparatus
 - ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800
- D. American Society for Testing and Materials (ASTM):
 - A48-03(2008).....Standard Specification for Gray Iron Castings
 - B62-09.....Standard Specification for Composition Bronze or Ounce Metal Castings
- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.6 DEFINITIONS

- A. Capacity: Liters per second (L/s) (Gallons per minute (GPM)) of the fluid pumped.
- B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

PART 2 - PRODUCTS

2.1 CONDENSATE PUMP, PAD-MOUNTED

- A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.
- C. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).
- D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.
 - 1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
 - 2. Shafts: Stainless steel, AISI Type 416 or alloy steel with bronze shaft sleeves.
 - 3. Bearings: Regreaseable ball or roller type.
 - 4. Casing wearing rings: Bronze.
- E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- F. Pump Operation:
 - 1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
 - 2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps. For units 0.25 kW (1/3 horsepower) and smaller, the alternator may be the mechanical type for use in lieu of float switches.
- G. Control Cabinet for 3 Phase (0.37 kW (1/2 hp) and larger) Units: NEMA 1, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120 volt maximum) and "hand-off-automatic" (H-O-A) switches for each pump.
 2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.
- H. Electric Wiring: Suitable for 93 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.
- I. Receiver Accessories:
1. Thermometer: 34-216 degrees C (100 - 420 degrees F), mounted below minimum water level.
 2. Water level gage glass: Brass with gage cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gage cock and protection rods for the glass.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Permanently support in-line pumps by the connecting piping only, not from the casing or the motor eye bolt.
- C. Sequence of installation for base-mounted pumps:
 1. Level and shim the unit base and grout to the concrete pad.
 2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
 3. Connect properly aligned and independently supported piping.
 4. Recheck alignment.
- D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.
- E. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.

- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

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**SECTION 23 25 00
HVAC WATER TREATMENT**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
 - 1. Cleaning compounds.
 - 2. Chemical treatment for closed loop heat transfer systems.
 - 3. Chemical treatment for open loop systems.
 - 4. Glycol-water heat transfer systems.

1.2 RELATED WORK

- A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. Minimum service during construction/start-up shall be 6 hours.
- C. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
 - 1. Cleaning compounds and recommended procedures for their use.

2. Chemical treatment for closed systems, including installation and operating instructions.
 3. Chemical treatment for open loop systems, including installation and operating instructions.
 4. Glycol-water system materials, equipment, and installation.
- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
70-2008.....National Electric Code (NEC)
- C. American Society for Testing and Materials (ASTM):
F441/F441M-02 (2008)Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules
40 and 80

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water

treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.

- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.
- D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.
- E. Side stream Water Filter for Closed Loop Systems: Stainless steel housing, and polypropylene filter media with polypropylene core. Filter media shall be compatible with antifreeze and water treatment chemicals used in the system. Replaceable filter cartridges for sediment removal service with minimum 20 micrometer particulate at 98 percent efficiency for approximately five (5) percent of system design flow rate. Filter cartridge shall have a maximum pressure drop of 13.8 kPa (2 psig) at design flow rate when clean, and maximum pressure drop of 172 kPa (25 psig) when dirty. A constant flow rate valve shall be provided in the piping to the filter. Inlet and outlet pressure gauges shall be provided to monitor filter condition.

2.4 GLYCOL-WATER SYSTEM

- A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive anti-freeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.
- B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide one-half tank reserve

supply: 40 percent for chilled water system and 30 percent for hot water systems.

C. Pot Feeder Make-up Unit: By pass type for chemical treatment, schedule 3.5 mm (10 gauge) heads, 20 mm (3/4-inch) system connections and large neck opening for chemical addition. Feeders shall be 19 Liters (5 gallon) minimum size.

D. Glycol-Water Make-up System:

1. Glycol-Water storage tank: Self supporting polyethylene, minimum 90 mil thickness, with removable cover or black steel with 90 mil polyethylene insert. Capacity shall be 213 L (55 gallons), with approximate diameter of 584 mm (23 inches) and height of 914 mm (36 inches). Reinforced threaded pipe connections shall be provided for all connections. Provide identification for tank showing name of the contents.
2. Glycol-Water make-up pump: Bronze fitted, self-priming, high head type suitable for pumping a 33 percent to 50 percent glycol-water solution in intermittent service. The pump shall be provided with a mechanical shaft seal and be flange connected to a 1750 rpm NEMA type C motor. The pump capacity shall be 11 L/m (3 gpm), 345 kPa (50 psig) discharge pressure with a suction lift capability of 127 mm (5 inches) of mercury, with a 2.5 kW (1/3 horsepower) drip-proof motor. The pump may be a "gear-within-a-gear" positive displacement type with built-in relief valve set for 296 kPa (43 psig), or the pump may be a regenerative turbine type providing self-priming with built-in or external relief valve set for design head of the pump.
3. Back pressure regulating valve: Spring loaded, diaphragm actuated type with bronze or steel body, stainless steel trim with capacity to relieve 100 percent of pump flow with an allowable rise in the regulated pressure of 69 kPa (10 psig) above the set point. Set point shall be 103 kPa (15 psig) above system PRV setting.
4. Low water level control: Steel or plastic float housing, stainless steel or plastic float, positive snap-acting SPST switch mechanism, rated 10 amps-120 volt AC, in General Purpose (NEMA 1) enclosure. The control shall be rated for pressures to 1034 kPa (150 psig) and make alarm circuit on low water level. The alarm circuit shall be wired to an alarm light on the nearest local Temperature Control panel (LTCP).// Provide remote output relay to indicate alarm

condition at the Building Control System specified under Section
23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.//

2.5 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM
GENERATION.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
- C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:
 - 1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.
 - 2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
 - 3. Provide piping for the flow assembly piping to the main control panel and accessories.
 - a. The inlet piping shall connect to the discharge side of the circulating water pump.
 - b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.
 - c. Provide inlet Y-strainer and ball valves to isolate and service main control panel and accessories.
 - 4. Install injection nozzles with corporation stops in the water piping serving the cooling tower downstream of the heat source.
 - 5. Provide piping for corrosion monitor rack per manufacturer's installation instructions. Provide ball valves to isolate and service rack.
 - 7. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.

- D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 31 00
HVAC DUCTS AND CASINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
 - 2. Exhaust duct for existing chemical fume hoods, "wet exhaust" ducts.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- D. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- E. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- F. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- G. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- H. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- J. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.
 - 7. Flexible ducts and clamps, with manufacturer's installation instructions.

8. Flexible connections.
9. Instrument test fittings.
10. Details and design analysis of alternate or optional duct systems.
11. COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other
Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet,
Zinc-Coated (Galvanized) or Zinc-Iron Alloy
coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and
Strip, Hot rolled, Carbon, structural, High-
Strength Low-Alloy, High Strength Low-Alloy
with Improved Formability, and Ultra-High
Strength

B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct
Lining Insulation (Thermal and Sound Absorbing
Material)

E84-09a.....Standard Test Method for Surface Burning
Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations

- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
 - 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
 - 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
 - 6th Edition - 2003.....Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
 - 181-08.....Factory-Made Air Ducts and Air Connectors
 - 555-06Standard for Fire Dampers
 - 555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- D. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

- 0 to 50 mm (2 inch)
- > 50 mm to 75 mm (2 inch to 3 inch)
- > 75 mm to 100 mm (3 inch to 4 inch)

C. Seal Class: All ductwork shall receive Class A Seal

D. Wet Air Exhaust Ducts and Accessories: Ducts for existing dishwashers, scullery hood, cart washers, manual cart washers, cage washers, steam sterilizer hoods and orthotics hoods shall be 1.3 mm (18 gage) stainless steel made liquid tight with continuous external weld for all seams and joints. Provide neoprene gaskets at flanged connections. Where ducts are not self draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access door in side of duct at drain pockets.

E. Existing Laboratory Hood, Exhaust and Associated Ductwork: 1.3 mm (18 gage) all welded Stainless steel.

F. Biological Safety Cabinet, H12, Hood Exhaust and Associated Ductwork: 1.3 mm (18 gage) all welded stainless steel.

G. Duct for Negative Pressure Up to 750 Pa (3 inch W.G.):

1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.

H. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.

1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.

2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the VA Project Engineer (COTR).
- I. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- J. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- K. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)

- A. Duct sizes shown on drawings for lined duct are clear opening inside lining.
- B. Duct liner is only permitted to be used for return, relief and general exhaust ducts. Duct liner is not permitted for outside air ducts, supply air ducts or any other positive pressure ductwork (provide exterior insulation only).

- C. Rectangular Duct or Casing Liner: ASTM C1071, Type I (flexible), or Type II (board), 25 mm (one inch) minimum thickness, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA, Duct Liner Application Standard.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 - 1. Each duct mounted coil and humidifier.
 - 2. Each fire damper (for link service), smoke damper and automatic control damper.
 - 3. Each duct mounted smoke detector.
 - 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
 - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
 - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
 - 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
 - 1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
 - 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
 - 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.7 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal

and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.8 SOUND ATTENUATING UNITS

- A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3 mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0,6 mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch) diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.
- B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.
- C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.
- D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.
- E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

2.9 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level. For sloped asphalt shingled roof curbs, provide sub frame, integral curb with diverter / cricket, 8" minimum. Curbs shall be constructed for pitched roof as required to keep top of curb level.

2.10 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.11 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.12 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.13 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

2.14 AIR FLOW CONTROL VALVES (AFCV)

- A. Refer to Section 23 36 00 / 23 82 00, AIR TERMINAL UNITS / CONVECTION HEATING and COOLING UNITS.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field

- measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers at locations indicated and where ducts penetrate fire rated walls, shafts and where required by the VA Project Engineer (COTR). Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the VA Project Engineer (COTR).
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket.

Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.

H. Control Damper Installation:

1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.

K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by VA Project Engineer (COTR). Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the VA Project Engineer (COTR) and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the VA Project Engineer (COTR) and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the VA Project Engineer (COTR).
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.4 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.5 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- G. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
 1. Fan sections, motors and drives.
 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 3. Power Roof Ventilator
 4. Prefabricated roof curbs.
 5. Power roof and wall ventilators.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
- 99-86.....Standards Handbook
 - 210-06.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating
 - 261-09.....Directory of Products Licensed to bear the AMCA
Certified Ratings Seal - Published Annually
 - 300-08.....Reverberant Room Method for Sound Testing of
Fans
- C. American Society for Testing and Materials (ASTM):
- B117-07a.....Standard Practice for Operating Salt Spray
(Fog) Apparatus
 - D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
 - D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
 - G152-06.....Standard Practice for Operating Open Flame
Carbon Arc Light Apparatus for Exposure of Non-
Metallic Materials
 - G153-04.....Standard Practice for Operating Enclosed Carbon
Arc Light Apparatus for Exposure of Non-
Metallic Materials
- D. National Fire Protection Association (NFPA):
- NFPA 96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
- 37-07.....Air Curtains for Entrance Ways in Food and Food
Service Establishments
- F. Underwriters Laboratories, Inc. (UL):
- 181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

- A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
 - 1. DWD1 fans: Arrangement 3.
 - 2. SWS1 fans: Arrangement 1, 3, 9 or 10, except for fume hood (H7 or H13) exhaust fans Arrangement 3 shall not be acceptable.
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
 - 1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
 - 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 - 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 - 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
 - 5. Belts: Oil resistant, non-sparking and non-static.
 - 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
 - 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 - 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.

9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.
- E. Spark Resistant/Explosion Proof Fans: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), provide AMCA construction option: A, B or C as indicated. Drive set shall be comprised of non-static belts for use in an explosive atmosphere. Motor shall be explosion proof type if located in air stream.

2.2 POWER ROOF VENTILATOR

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper. Provide electric motor operated damper where indicated.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.
- E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.
- F. Up-blast Type: Top discharge exhauster, motor out of air stream. For kitchen hood exhaust applications, provide grease trough on base and threaded drain. The mounting height of the kitchen up-blast exhaust fan shall be in compliance with NFPA 96. (Provide vented curb extension if

required to maintain required clearances.) L-50 life of 200,000 hours.
Motor shall be located out of air stream.

2.3 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner. For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. For sloped asphalt shingled roof curbs, provide sub frame, integral curb with diverter / cricket, 8" minimum. Curbs shall be constructed for pitched roof as required to keep top of curb level.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

- - - E N D - - -

SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air terminal units, air flow control valves.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION:
General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air Terminal Units: Submit test data.
 - 2. Air flow control valves.
- C. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
880-08.....Air Terminals Addendum to ARI 888-98
incorporated into standard posted 15th December
2002
- C. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- D. Underwriters Laboratories, Inc. (UL):
181-08.....Standard for Factory-Made Air Ducts and Air
Connectors
- E. American Society for Testing and Materials (ASTM):
C 665-06.....Standard Specification for Mineral-Fiber
Blanket Thermal Insulation for Light Frame
Construction and Manufactured Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 GENERAL

- A. Coils:
1. All Air-Handling Units: Provide aluminum fins and copper coils for all hot water reheat coils.
 2. Water Heating Coils:
 - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
 - b. Capacity: As indicated, based on scheduled entering water temperature.
 - c. Headers: Copper or Brass.
 - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
 - e. Tubes: Copper, arrange for counter-flow of heating water.
 - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
 - g. Provide vent and drain connection at high and low point, respectively of each coil.
 - h. Coils shall be guaranteed to drain.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.

- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.
- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.
- E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

2.2 AIR TERMINAL UNITS (BOXES)

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM) with the exception of operating rooms and Cystoscopy rooms, which shall be served by a single air terminal unit at a maximum of 1,250 Liters/second (3,000 CFM).
- C. Sound Power Levels: Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule (...) shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.
- D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Air terminal units serving the operating rooms and Cystoscopy rooms shall be fabricated without lining. Provide hanger brackets for attachment of supports.
 - 1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-

- lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.
2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
 3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.
 4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet. Octopus connectors and flexible connectors are not permitted in the Surgical Suite.
- E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).
- F. Provide multi-point velocity pressure sensors with external pressure taps.
1. Provide direct reading air flow rate table pasted to box.
- G. Provide static pressure tubes.
- H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

2.3 AIR FLOW CONTROL VALVE (AFCV)

- A. Airflow control device shall be a venturi valve type air flow control valve.
- B. Pressure independent over a 150 Pa-750 Pa (0.6 inch WG - 3.0 inch WG) drop across valve.
- C. Volume control accurate to plus or minus 5% of airflow over an airflow turndown range of 16 to 1. No minimum entrance or exit duct diameters shall be required to ensure accuracy or pressure independence.
- D. Response time to change in command signal and duct static pressure within three seconds.
- E. 16 gauge spun aluminum valve body and control device with continuous welded seam and 316 stainless steel shaft and shaft support brackets. Pressure independent springs shall be stainless steel. Shaft bearing surfaces shall be Teflon or polyester.
- F. 316 stainless steel continuous welded seam valve body, control device, shaft, shaft support bracket, pivot arm and internal mounting link. The control device shall have a baked on corrosion resistant phenolic coating. The shaft shall have a Teflon coating and all shaft bearing surfaces shall be made of Teflon. The pressure independent springs shall be made of stainless steel.
- G. Constant volume units:
 - 1. Actuator to be factory mounted to the valve.
 - 2. Closed loop control of airflow by way of flow feedback signal with less than 1 second response time.
 - 3. Shaft positioned using direct potentiometer measurement to produce a linear factory calibrated feedback.
 - 4. The maximum and minimum airflows shall be as scheduled.
- H. Certification:
 - 1. Control device: factory calibrated to airflows detailed on plans using NIST traceable air stations and instrumentation having a combined accuracy of plus or minus 1% of signal over the entire range of measurement.
 - 2. Electronic airflow control devices: further calibrated and their accuracy verified to plus or minus 5% of signal at a minimum of eight different airflows across the full operating range of the device.

3. All airflow control devices: individually marked with device specific, factory calibration data to include: tag number, serial number, model number, eight point characterization information (for electronic devices), and quality control inspection numbers.
- I. Airflow measuring devices and airflow control devices that are not venturi valves (e.g., Pitot tube, flow cross, air bar, orifice ring, vortex shedder, etc.) are acceptable, provided the following conditions are met:
 1. They meet the performance and construction characteristics stated throughout this section of the specification.
 2. Suppliers of airflow control devices or airflow measuring devices requiring minimum duct diameters: provide revised duct layouts showing the required straight duct runs upstream and downstream of these devices.
 3. Supplier of the airflow control system: submit coordination drawings reflecting these changes and include static pressure loss calculations as part of submittal.
- I. Provide 24-gauge galvanized steel neutralizer. Neutralizer shall be designed to reduce high-frequency bands for the specific valve size.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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**SECTION 23 37 00
AIR OUTLETS AND INLETS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- C. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Air intake/exhaust hoods.
 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
- 1062 GRD-84.....Certification, Rating, and Test Manual 4th
Edition
- C. American Society of Civil Engineers (ASCE):
- ASCE7-05.....Minimum Design Loads for Buildings and Other
Structures
- D. American Society for Testing and Materials (ASTM):

- A167-99 (2004).....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet and Strip
- B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- F. Underwriters Laboratories, Inc. (UL):
- 181-08.....UL Standard for Safety Factory-Made Air Ducts
and Connectors

PART 2 - PRODUCTS

2.1 AIR OUTLETS AND INLETS

- A. Materials:
1. Steel or aluminum. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
 2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.
- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.

- c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.
- 2. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
 - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
 - b. Bar spacing: 20 mm (3/4 inch) maximum.
 - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
- 3. Supply Grilles: Same as registers but without the opposed blade damper.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
 - 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 - 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
 - 3. Perforated Face Type: To match supply units.
 - 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.

2.2 WIRE MESH GRILLE

- A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.
- B. Use grilles where shown in unfinished areas such as mechanical rooms.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by the VA Project Engineer (COTR). Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- C. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- D. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Air Filter Performance Report for Extended Surface Filters:
 - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to the VA Project Engineer (COTR), indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.

- B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.
- C. Comply with UL Standard 900 for flame test.
- D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Extended surface filters.
 - 2. Holding frames. Identify locations.
 - 3. Side access housings. Identify locations, verify insulated doors.
 - 4. Magnehelic gages.
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
 - 52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):
 - NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
 - 900;Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 EXTENDED SURFACE AIR FILTERS

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter

in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.

B. Filter Classification: UL listed and approved conforming to UL Standard 900.

C. HVAC Filter Types

HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
13	13-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

2.2 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.
- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same

standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.33

C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.3 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2):

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.
- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter

C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.)	197	197	197
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	2.0	2.0	2.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

2.4 FILTER HOUSINGS/SUPPORT FRAMES

A. Side Servicing Housings (HVAC Grade)

1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. Where installed outdoors, the housing shall be weatherproof and suitable for rooftop/outdoor installation. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2" deep prefilter, a 6" or 12" deep rigid final

filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.

3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within $\pm 3\%$ at 0.6" w.g.

4. Manufacturer shall provide evidence of facility certification to ISO

E. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.5 INSTRUMENTATION

- A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage), three inch for HEPA) range, Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.
- B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
- C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
- D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.6 HVAC EQUIPMENT FACTORY FILTERS

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.

B. Cleanable filters are not permitted.

C. Automatic Roll Type filters are not permitted.

2.7 FILTER RETURN GRILLES

Refer to Section 23 37 00 AIR OUTLETS AND INLETS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install supports, filters and gages in accordance with manufacturer's instructions.

3.2 START-UP AND TEMPORARY USE

A. Clean and vacuum air handling units and plenums prior to starting air handling systems.

B. Install or deliver replacement filter units as directed by the VA Project Engineer (COTR).

3.3 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 64 00
PACKAGED WATER CHILLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Scroll air-cooled chillers complete with accessories.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Section 23 21 23, HYDRONIC PUMPS.
- F. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- G. Section 23 21 13, HYDRONIC PIPING.
- H. Section 23 31 00, HVAC DUCTS and CASINGS
- I. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- J. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 DEFINITION

- A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.
- C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

1.4 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, and comply with the following.
- B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.
- C. Comply with AHRI requirements for testing and certification of the chillers.

- D. Refer to paragraph, WARRANTY, Section 00 72 00, GENERAL CONDITIONS, except as noted below:
 - 1. Provide a 5-year motor, and compressor warranty to include materials, parts and labor.
- E. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard
- F. Refer to ASHRAE Standard 15, Safety Standard for Refrigeration System, for refrigerant vapor detectors and monitor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
 - 370-01.....Sound Rating of Large Outdoor Refrigerating and Air-Conditioning Equipment
 - 495-1999 (R2002).....Refrigerant Liquid Receivers
 - 550/590-03.....Standard for Water Chilling Packages Using the Vapor Compression Cycle
 - 560-00.....Absorption Water Chilling and Water Heating Packages
 - 575-94.....Methods for Measuring Machinery Sound within Equipment Space
- C. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
 - ANSI/ASHRAE-15-2007....Safety Standard for Mechanical Refrigeration Systems
 - GDL 3-1996.....Guidelines for Reducing Emission of Halogenated Refrigerants in Refrigeration and Air-Conditioning Equipment and Systems
- D. American Society of Mechanical Engineers (ASME):
 - 2007ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels - Division 1"
- E. American Society of Testing Materials (ASTM):
 - C 534/ C 534M-2008.....Preformed, Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
 - C 612-04.....Mineral-fiber Block and Board Thermal Insulation

- F. National Electrical Manufacturing Association (NEMA):
250-2008.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- G. National Fire Protection Association (NFPA):
70-2008.....National Electrical Code
- H. Underwriters Laboratories, Inc. (UL):
1995-2005..... Heating and Cooling Equipment

1.6 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data.
 - 1. Scroll chillers, including motor starters, control panels, and vibration isolators, shall include the following:
 - a. Rated capacity.
 - b. Pressure drop.
 - c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590/Standard.
 - d. Refrigerant
 - e. Fan performance (Air-Cooled Chillers only.)
 - f. Accessories.
 - g. Installation instructions.
 - h. Start up procedures.
 - i. Wiring diagrams, including factory-installed and field-installed wiring.
 - j. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.
 - k. Refrigerant vapor detectors and monitors.
- C. Maintenance and operating manuals for each piece of equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- D. Run test report for all chillers.
- E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.

PART 2 - PRODUCTS

2.1 SCROLL AIR-COOLED WATER CHILLERS

- A. General: Factory-assembled and-tested scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of two compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than two independent refrigerant circuits shall be provided. Chiller shall be capable of operating one of the following refrigerants: HCFC-134a or HCFC-410a.
- B. Performance: Provide the capacity as shown on the drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the drawings. If chillers are required to operate at less than 25 percent of full unit rated capacity, specify provision for hot gas by-pass, to operate the unit stable at any stage of capacity reduction.
- C. Capacity of a single air-cooled chiller shall not exceed 250 Tons (Standard AHRI Conditions).
- D. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.
- E. Acoustics: Sound pressure (@ 30 feet) levels shall not exceed the following specified levels. The manufacturer shall provide sound treatment if required to comply with the specified maximum levels. Testing shall be in accordance with AHRI requirements.

OCTAVE BAND								Overall
<u>63</u>	<u>125</u>	<u>250</u>	<u>500</u>	<u>1000</u>	<u>2000</u>	<u>4000</u>	<u>8000</u>	<u>dB (A)</u>
57	57	56	57	50	48	47	43	58

- F. Compressor (Scroll Type): Three dimensional, positive-displacement, hermetically sealed design, with suction and discharge valves, crankcase oil heater and suction strainer. Compressor shall be mounted on vibration isolators. Rotating parts shall be factory balanced. Lubrication system shall consist of reversible, positive displacement pump, strainer, oil level sight glass, and oil charging valve. Capacity control shall be by on-off compressor cycling of single and multiple compressors and hot gas bypass.

- G. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, compressor suction and discharge shutoff valves, replaceable-core filter drier, sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.
- H. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.
- I. Condenser:
1. Air-cooled condenser as shown on the drawings and specified hereinafter.
 2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. For corrosion protection, see Paragraph 2.7 below. Condenser coils shall be factory air tested at 3105 kPa (450 psig). Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and three-phase thermal overload protection. Unit shall start -18°C (0°F) with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.
 3. Remote Condenser: Refer to paragraph 2.5
- J. Evaporator: Shell and tube design with seamless copper tubes roller expanded into tube sheets. Designed, tested, and stamped in accordance with applicable portions of ASME Boiler and Pressure Vessel Code, Section VIII, for working pressure produced by the water system, but not less than 1035 kPa (15 psig). Refrigerant side working pressure shall comply with ASHRAE Standard 15. Shell shall be constructed of carbon steel. For the waterside of liquid cooler the performance shall be based on a water velocity not less than 1 m/s (3 fps) with a maximum water velocity of 3 m/s (10 fps) and a fouling factor 0.0000176 m^2 degrees C (0.0001 hr. sq. ft.) degrees F/Btu. Braze plate and frame type heat exchanger design. Braze plate evaporator shall be constructed of stainless steel with copper brazing material. The evaporator shall be designed for a minimum of 1.5 times the working

pressure produced by the water system, but not less than 10,350 kPa (150 psig). Refrigerant side working pressure shall comply with ASHRAE Standard 15. Evaporator for packaged air-cooled chiller units designed for outdoor installation shall be protected against freeze-up in ambient temperature down to -30 degrees C (-20 degrees F) by a resistance heater cable under insulation with thermostat set to operate below 3 degrees C (37 degrees F) ambient.

- K. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 20 mm (0.75 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.
- L. Refrigerant Receiver: Provide a liquid receiver for chiller units when system refrigerant charge exceeds 80 percent of condenser refrigerant volume. Liquid receivers shall be horizontal-type, designed, fitted, and rated in conformance with AHRI 495. Receiver shall be constructed and tested in conformance with Section VIII D1 of the ASME Boiler and Pressure Vessel Code. Each receiver shall have a storage capacity not less than 20 percent in excess of that required for fully charged system. Each receiver shall be equipped with inlet, outlet drop pipes, drain plug, purging valve, and relief devices as required by ASHRAE Standard 15.
- M. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 3R enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.
 - 1. Following shall display as a minimum on the panel:
 - a. Date and time.
 - b. Outdoor air temperature.
 - c. Operating and alarm status.
 - d. Entering and leaving water temperature-chilled water.
 - e. Operating set points-temperature and pressure.
 - f. Refrigerant temperature and pressure.
 - g. Operating hours.
 - h. Number of starts.
 - i. Current limit set point.

- j. Maximum motor amperage (percent).
- 2. Control Functions:
 - a. Manual or automatic startup and shutdown time schedule.
 - b. Condenser water temperature.
 - c. Entering and leaving chilled water temperature and control set points.
 - d. Automatic lead-lag switch.
- 3. Safety Functions: Following conditions shall shut down the chiller and require manual reset to start:
 - a. Loss of chilled water flow.
 - b. Loss of condenser water flow (for water-cooled chillers only).
 - c. Low chilled water temperature.
 - d. Compressor motor current-overload protection.
 - e. Freeze protection (for air-cooled chillers).
 - f. Starter fault.
 - g. High or low oil pressure.
 - h. Recycling pumpdown.
- N. Provide contacts for remote start/stop, alarm for abnormal operation or shutdown, and for Engineering Control Center (ECC).
- O. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.
- P. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer. Starting torque of motors shall be suitable for driven machines.
- Q. Motor Starter: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Provide a starter in NEMA 3R enclosure, designed for floor or unit mounted chiller using multiple compressors, with the lead compressor starting at its minimum capacity may be provided with across-the-line starter. See Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for additional requirements.

2.2 CORROSION PROTECTION

- A. Exposed Outdoor Cabinet: Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be

2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance (ASTM D4587)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

- A. Install chiller on concrete base with isolation pads or vibration isolators.
 - 1. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
 - 2. Anchor chiller to concrete base according to manufacturer's written instructions.
 - 3. Charge the chiller with refrigerant, if not factory charged.
 - 4. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
 - 5. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.
- B. Install refrigerant piping as specified in Section 23 23 00, REFRIGERANT PIPING and ASHRAE Standard 15.
- C. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.
- D. Piping Connections:
 - 1. Make piping connections to the chiller for chilled water, and other connections as necessary for proper operation and maintenance of the equipment.
 - 2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.

3.3 STARTUP AND TESTING

- A. Engage manufacturer's factory-trained representative to perform startup and testing service.
- B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.
- C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the VA that the equipment operate and perform as intended.
 - 1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
 - 2. Check bearing lubrication and oil levels.
 - 3. Verify proper motor rotation.
 - 4. Verify pumps associated with chillers are installed and operational.
 - 5. Verify thermometers and gages are installed.
 - 6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
 - 7. Operate chiller for run-in-period in accordance with the manufacturer's instruction and observe its performance.
 - 8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
 - 9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
 - 10. Prepare a written report outlining the results of tests and inspections, and submit it to the VA.
- D. Engage manufacturer's certified factory trained representative to provide training for 8 hours for the VA maintenance and operational personnel to adjust, operate and maintain equipment.

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SECTION 23 72 00
AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

This Section specifies rotary air-to-air heat exchangers.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 21 23, HYDRONIC PUMPS: Requirements for pumping equipment.
- D. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.
- E. Section 23 21 13, HYDRONIC PIPING: Requirements for piping for expansion tanks.
- F. Section 23 82 16, AIR COILS: Requirements for run-around system coils.
- G. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for sheet metal ducts and fittings.
- H. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for filters used before heat recovery coils.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.
- J. Section 23 05 93, TESTING, ADJUSTING and BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.
- K. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- L. Section 01 91 00 - GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, GUARANTEE in specification Section 00 72 00, GENERAL CONDITIONS.
- B. Refer to specification Section 01 00 00, GENERAL REQUIREMENTS for performance tests and instructions to VA personnel.
- C. Refer to paragraph QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- D. Performance Criteria: Heat recovery equipment shall be provided by a manufacturer who has been manufacturing such equipment and the equipment has a good track record for at least 3 years.
- E. Performance Test: In accordance with PART 3.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rotary Heat Exchanger
- C. Certificate: Submit, simultaneously with shop drawings, an evidence of satisfactory service of the equipment on three similar installations.
- D. Submit type, size, arrangement and performance details. Present application ratings in the form of tables, charts or curves.
- E. Provide installation, operating and maintenance instructions, in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (AHRI)
AHRI 1060-2005.....Performance Rating of Air-to-Air Heat
Exchangers for Energy Recovery Ventilation
Equipment
- C. American Society of Heating, Refrigeration and Air Conditioning
Engineers (ASHRAE):
 - 15-10.....Safety Standard for Refrigeration Systems
(ANSI)
 - 52.1-92.....Gravimetric and Dust-Spot Procedures for
Testing Air-Cleaning Devices Used in General
Ventilation for Removing Particulate Matter

- 52.2-07.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size
- 84-08.....Method of Testing Air-to-Air Heat/Energy Exchangers
- D. American Society for Testing and materials (ASTM)
- D635-10.....Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position
- E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E. American Society of Civil Engineers (ASCE)
- ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures
- F. Underwriters Laboratories, Inc (UL)
- 1812-2009.....Standard for Ducted Heat Recovery Ventilators
- 1815-2009.....Standard for Nonducted Heat Recovery Ventilators

PART 2 - PRODUCTS

2.1 ROTARY AIR-TO-AIR HEAT EXCHANGER:

- A. Exchanger Rotor or Wheel: Aluminum transfer media with a flame spread rating of 25 and less and smoke developed rating of 50 and less, and independently tested in accordance with ASTM standard E-84. Rotor media shall be independently tested in accordance with ASHRAE Standard 84. It shall allow laminar flow (but not radial) when operating within published operating airflow ranges and prevent leakage, bypassing and cross contamination by cross flow within wheel. Size the transfer media to allow passage of 800 micrometers particles without fouling or clogging. When latent heat transfer is required, treat media with non-degrading desiccant or silica-gel desiccant coating that is bacteriostatic, non-corroding and non-toxic. No asbestos material will be allowed. Wheel shall not condense water directly or require a condensate drain for summer or winter operation. Performance rating shall be in accordance with AHRI Standard 1060.
- B. Rotor: Glass-fiber, Polymer or segmented wheel strengthened with radial spokes impregnated with non-migrating, water-selected, 3A molecular-sieve desiccant coating.

1. Maximum Solid Size for media to pass: 800 micrometers.
- C. Casings shall be sealed on periphery of rotor as well as on duct divider and purge section. Seals shall be adjustable, of extended life materials and effective in limiting air leakage.
- D. Wheel shall be supported by ball or roller bearings and belt driven by a fractional horsepower, totally enclosed, NEMA Standard motor through a close coupled positively lubricated speed reducer, or gear/chain speed reduction. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
 1. Motors for constant speed exchanger wheels shall be an AC motor.
 2. Variable-speed exchanger wheels shall have exchanger wheel speed and leaving-air temperature controlled by means of a variable-speed motor controller. The speed shall be controlled as noted in paragraph G below. Automatic changeover for summer-winter operations shall be controlled by an adjustable thermostatswitch. Set point of adjustable proportioning temperature controller and thermostatswitch shall be indicated on visible scale. System shall be capable of speed reduction down to 5 percent of capacity while maintaining adequate torque at any point of operation to rotate wheel.
- E. An automatic, factory-fabricated, field-adjustable purge unit shall limit exhaust air carry-over to less than 1.0 percent of rated volume. Purge shall be effective when static pressure difference between supply and exhaust is 125 Pa (one-half, inch wg) or greater, and it shall have provision for restriction or adjustment to limit purge air volume to not over five percent of rated air flow when a static pressure difference up to 2.5 kPa (10 inch wg) exists.
- F. Unit shall be constructed of heavy gage steel to insure rigidity and stability. Casing side panels shall be removable to insure easy access to internal parts and have integral flanges for flanged duct connection and lifting holes or lugs.
- G. Controls starting relay shall be factory mounted and wired, and include a manual motor starter for field wiring. Variable frequency controller shall be factory mounted and wired, with exhaust-air sensor to vary rotor speed and maintain exhaust temperature above freezing. When exhaust-air temperature is less than outdoor-air temperature, the rotor shall be at maximum speed.

- H. Filters: MERV 7, 2-inch throw-away type. Refer to Section 23 40 00 HVAC Air Cleaning Devices.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow the equipment manufacturer's instructions for handling and installation, and setting up of ductwork for makeup and exhaust air steamers for maximum efficiency.
- B. Rotary Air-to-Air Exchanger: Adjust seals and purge as recommended by the manufacturer. Verify correct installation of controls.
- C. Seal ductwork tightly to avoid air leakage.
- D. Install units with adequate spacing and access for cleaning and maintenance of heat recovery coils as well as filters.

3.2 FIELD QUALITY CONTROL

- A. Operational Test: Perform tests as per manufacturer's written instructions for proper and safe operation of the heat recovery system.
 - 1. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Adjust seals and purge.
 - 3. Test and adjust controls and safeties.
- B. Replace damaged and malfunctioning controls and equipment.
- C. Set initial temperature and humidity set points. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Prepare test and inspection reports to the Senior the VA Project Engineer (COTR) in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 INSTRUCTIONS

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat recovery equipment.

3.4 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the VA Project Engineer (COTR) and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 74 13
PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. On grade concrete pad mounted roof top air handling units including integral components specified herein.
- B. Definitions: Roof Top Air Handling Unit (Roof Top Units, RTU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Sound and vibration requirements.
- C. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping and duct insulation.
- D. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and valves.
- E. Section 23 82 16, AIR COILS: Heating and cooling coils and pressure requirements.
- F. Section 23 34 00, HVAC FANS: Return and exhaust fans.
- G. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- H. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air filters and filters' efficiency.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: HVAC controls.
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing, adjusting and balancing of air and water flows.
- K. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Types of motor starters.
- L. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS:
- M. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Air Handling Units Certification
 - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - 2. Air Handling Units with Plenum Fans:
 - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
 - 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
 - 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
 - 3. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
 - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
 - 4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4 SUBMITTALS:

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish a complete submission for all roof top units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:

1. Submittals for RTUs shall include fans, drives, motors, coils, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc) and rigging points.
 2. Submittal drawings of section or component only, will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; if the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
 3. Submit sound power levels in each octave band for fan and at entrance and discharge of RTUs at scheduled conditions. Include sound attenuator capacities and itemized internal component attenuation. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute) and 110 percent of design static pressure.
 5. Submit total fan static pressure, external static pressure, for RTU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter

replacement, motor and drive replacement, spare part lists, and wiring diagrams.

- D. Submit written test procedures two weeks prior to factory testing.
Submit written results of factory tests for approval prior to shipping.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
- F. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
 - 1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
 - 2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
 - 3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
 - 4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
260-01.....Sound Rating of Ducted Air Moving and
Conditioning Equipment

- 410-01.....Standard for Forced-Circulation Air-Heating and
Air-Cooling Coils
- 430-09.....Standard for Central Station Air Handling Units
- AHRI-DCAACP.....Directory of Certified Applied Air Conditioning
Products
- C. Air Moving and Conditioning Association (AMCA):
- 210-07.....Laboratory Methods of Testing Fans for Rating
- D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
- 9-90 (R2008).....Load Ratings and Fatigue life for Ball Bearings
- E. American Society of Heating, Refrigerating and Air Conditioning
Engineers (ASHRAE):
- 51-2007.....Laboratory Methods of Testing Fans for Rating
- F. American Society for Testing and Materials (ASTM):
- A653/653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
Iron Alloy-Coated (Galvannealed) by the Hot-Dip
Process
- B117-07a.....Salt Spray (Fog) Testing
- C1071-05e1.....Standard Specification for Fibrous Glass Duct
Lining Insulation (Thermal and Sound Absorbing
Material)
- D1654-08.....Standard Method for Evaluation of Painted or
Coated Specimens Subjected to Corrosive
Environments
- D1735-08.....Water Resistance of Coatings Using Water Fog
Apparatus
- D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
- E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials
- G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
- 9-90.....Load Ratings and Fatigue life for Ball Bearings
- H. Military Specifications (Mil. Spec.):
- DOD-P-21035A-2003.....Paint, High Zinc Dust Content, Galvanizing
Repair
- I. National Fire Protection Association (NFPA):
- NFPA 90A.....Standard for Installation of Air Conditioning
and Ventilating Systems, 2009

J. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 ROOF TOP AIR HANDLING UNITS

A. General:

1. Roof top units (RTU) shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing is specified in paragraph 2.1.C. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units may be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.
2. The contractor and the RTU manufacturer shall be responsible for insuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. RTUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The RTU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If

- a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
 6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.
- B. Base:
1. Provide a heavy duty steel base for supporting all major RTU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability.
 2. RTUs shall be completely self supporting for installation on concrete equipment pad.
 3. The RTU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.
- C. Casing (including wall, floor and roof):
1. General: RTU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet salt-spray test as specified in paragraph 2.1.C.10. All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction will be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
 2. Double wall galvanized steel panels, minimum 51 mm (2 inches) thick, constructed of minimum 1.3 mm (18 gauge) outer skin and 1.0 mm (20 gauge) solid or perforated inner skin to limit wall, roof and floor

deflection to not exceed an L/240 ratio when the unit casing is pressurized to (± 1245 Pa (± 5 in. w.g.)). Deflection shall be measured at the midpoint of the panel height. Total housing leakage shall not exceed 1% of rated cfm when the unit casing is pressurized to ± 5 in. w.g. (± 1245 Pa). The outer (skin) and inner panels shall be solid.

3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Insulation: Insulation shall be injected CFC free foam encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, and 48 kg/m^3 (3.0 lb/ft^3) density with a total thermal resistance (R-value) of approximately 2.3 m.K/W ($13.0 \text{ hr-ft}^2 \text{ }^\circ\text{F/BTU}$). Units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke generation requirements. Also, refer to specification Section 23 07 11, HVAC and BOILER PLANT INSULATION.

Table 2.1.C.4

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation	Foam
Thickness	50 mm (2 inch) Minimum
Density	48 kg/m^3 (3.0 lb/ft^3) Minimum
Total R Value	$2.3 \text{ m}^2\text{.K/W}$ ($13.0 \text{ ft}^2\text{.}^\circ\text{F.hr/Btu}$) Minimum

5. The thickness of insulation, mode of application, and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.

7. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
 - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.
 - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).
 - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

9. Roof of the unit shall be sloped to have a minimum pitch of 1/4 inch per foot. The roof shall overhang the side panels by a minimum of three inches to prevent precipitation drainage from streaming down the unit side panels.
 10. Casing finished shall meet ASTM B117, 500-hour salt spray test, using 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no sign of blistering, wrinkling, or cracking, no loss of adhesion, and the specimen shall show no sign of rust creepage beyond 1/8-inch on either side of scratch mark.
- D. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
- E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double wall construction, Type 304 stainless steel and have a minimum of 50 mm (2 inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.
1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of type 304 stainless steel with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
 2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.

3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, or forward curved type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B(10) life of not less than 40,000 hours and an L(50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

G. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this

type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

H. Plenum Fans - Single

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC. The fan wheel shall meet or exceed guidelines in AMCA 801-92 for dynamic balancing requirements. The complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Fan Accessories

- a. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.
- 5. Fan Motor, Drive and Mounting Assembly: Fan Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS
 - I. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
 - 1. Filters including one complete set for temporary use at site shall be provided independent of the RTU. The RTU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The RTU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for RTU testing.
 - 2. Factory-fabricated filter section shall be of the same construction and finish as the RTU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.
 - J. Diffuser Section: Furnish a diffuser segment with perforated diffuser plate immediately downstream of supply fan to assure uniform distribution of leaving air across the face of the downstream after-filters to create uniform velocity profiles across the entire opening. Bolt or weld diffuser plate to a sturdy steel support frame so that it remains rigid. Manufacturer shall include any diffuser section pressure loss in excess of diffuser plate and this value shall be included in unspecified internal losses when selecting fan.
 - K. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors

or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils and glycol-water coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS, for additional coil requirements.

- L. Sound Attenuators: Refer to Drawings, Specification Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT, and Section 23 31 00, HVAC DUCTS AND CASINGS, for additional unit mounted sound attenuator requirements. RTU sound attenuators shall be factory installed as an integral part of RTU.
- M. Discharge Section: Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- N. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
 - 1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
 - 2. Install compatible 100 watt bulb in each light fixture.
 - 3. Provide a convenience duplex weatherproof receptacle next to the light switch.
 - 4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof top unit in conformance with ARI 435.
- B. Assemble roof top unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035A. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air-handling units clean prior to operation.

- C. Leakage and test requirements for roof top units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Seal and/or fill all openings between the casing and RTU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Heating and cooling coils for air handling unit and duct applications.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Section 23 31 00, HVAC DUCTS AND CASINGS
- C. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.
- D. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- F. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS, or Section 23 36 00, AIR TERMINAL UNITS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating
Coils
- C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper
Tube
- D. National Fire Protection Association (NFPA):
70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000
Volts Maximum)
- F. Underwriters Laboratories, Inc. (UL):
1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and AHRI 410.
- B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.
- C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.
- D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- F. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- G. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

- H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
- I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS or Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.
- K. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; 1.6 mm (16 gage) steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and electric operators. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.2 REHEAT COILS, DUCT MOUNTED

The coils shall be continuous circuit booster type for steam or hot water as shown on drawings. Use the same coil material as listed in Paragraphs 2.1.

2.3 WATER COILS, INCLUDING GLYCOL-WATER

- A. Use the same coil material as listed in Paragraphs 2.1.
- B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
1. Cooling, all types.
 2. Heating or preheat.
 3. Runaround energy recovery. ARI certification of capacity adjustment is waived. See Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT.
- C. Cleanable Tube Type; manufacturer standard:
1. Well water applications.
 2. Waste water applications.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the VA Project Engineer (COTR) and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, panelboards, motor control centers, and other items and arrangements for the specified items are shown on drawings.
- C. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.
- C. No MC Cable or other forms of flexible cable allowed; except for final connections not exceeding 6 feet from a junction box to a fixture.
- D. Use stranded copper conductors for all power connections to motors, fans, and other equipment subject to vibration or other movement.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards,

such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
 - a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
 - c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Resident Engineer a minimum of 15 working days prior to the manufacturers making the factory tests.

2. Four copies of certified test reports containing all test data shall be furnished to the Resident Engineer prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 EQUIPMENT REQUIREMENTS

- A. Where variations from the contract requirements are requested in accordance with Section 00 72 00, GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.
- B. All specified energy consuming products shall be listed in the ENERGY STAR Program or Federal Energy Management Program (FEMP). Comply with FAR Subpart 23.203.

1.8 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to panelboards, control centers, motor controllers, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
 2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be, as determined by the Resident Engineer and/or COTR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
 3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the Resident Engineer and/or COTR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
 4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the Resident Engineer and/or COTR.
- D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

- F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working spaces shall not be less than specified in the NEC for all voltages specified.
- C. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 - 2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, , separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

1.12 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 - 2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and/or attached to the equipment.
 - 3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 - 4. Parts list which shall include those replacement parts recommended by the equipment manufacturer.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the Resident Engineer with one sample of each of the following:
 - 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 - 2. Each type of conduit coupling, bushing and termination fitting.
 - 3. Conduit hangers, clamps and supports.
 - 4. Duct sealing compound.
 - 5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

The contractor shall furnish the instruments, materials and labor for field tests.

1.15 TRAINING

- A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

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SECTION 26 05 21
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- 1. Manufacturer's Literature and Data: Showing each cable type and rating.
- 2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the VA Project Engineer (COTR):
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
- D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Fire Protection Association (NFPA):
- 70-08.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):
- WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- E. Underwriters Laboratories, Inc. (UL):
- 44-05.....Thermoset-Insulated Wires and Cables
- 83-08.....Thermoplastic-Insulated Wires and Cables
- 467-071.....Electrical Grounding and Bonding Equipment
- 486A-486B-03.....Wire Connectors
- 486C-04.....Splicing Wire Connectors
- 486D-05.....Sealed Wire Connector Systems
- 486E-94.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
- 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cable
- 514B-04.....Conduit, Tubing, and Cable Fittings
- 1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.
- B. Single Conductor:
1. Shall be annealed copper. Aluminum not allowed.
 2. Shall be stranded for sizes No. 8 AWG and larger, solid for sizes No. 10 AWG and smaller.
 3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.

C. Insulation:

1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.
2. Direct burial: UF or USE shall be in accordance with NEMA WC-70 and UL 493.

D. Color Code:

1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase	480/277 volt
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

- a. Lighting circuit "switch legs" and 3-way switch "traveling wires" shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the Resident Engineerand/or COTR.
2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified above.
 - c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

2.2 SPLICES AND JOINTS

- A. In accordance with UL 486A, C, D, E, and NEC.
- B. Aboveground Circuits (No. 10 AWG and smaller):
 - 1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
 - 2. The integral insulator shall have a skirt to completely cover the stripped wires.
 - 3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Aboveground Circuits (No. 8 AWG and larger):
 - 1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 - 2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
 - 3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
 - 4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.
- D. Underground Branch Circuits and Feeders:
 - 1. Submersible connectors in accordance with UL 486D, rated 600 V, 190° F [90° C], with integral insulation.

2.3 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on wire.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install in accordance with the NEC, and as specified.
- B. Install all wiring in raceway systems.
- C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.
- D. Wires of different systems (e.g., 120 V, telephone, data communications) shall not be installed in the same conduit or junction box system.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. For panelboards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
- G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- H. Wire Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
 - 2. Use nonmetallic ropes for pulling feeders.
 - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the VA Project Engineer (COTR).
 - 4. All cables in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- I. No more than three single-phase branch circuits shall be installed in any one conduit.

3.2 SPLICE INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque values.

- C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.3 FEEDER IDENTIFICATION

- A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3.4 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.5 CONTROL AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

3.6 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.7 DIRECT BURIAL CABLE INSTALLATION

- A. Tops of the cables:
 - 1. Below the finished grade: Minimum 24 in [600 mm] unless greater depth is shown.
 - 2. Below road and other pavement surfaces: In conduit as specified, minimum 30 in [750 mm] unless greater depth is shown.

- B. Under road and paved surfaces: Install cables in concrete-encased galvanized steel rigid conduits. Size as shown on plans, but not less than 2 in [50 mm] trade size with bushings at each end of each conduit run. Provide size/quantity of conduits required to accommodate cables plus one spare.
- C. Work with extreme care near existing ducts, conduits, cables, and other utilities to prevent any damage.
- D. Cut the trenches neatly and uniformly:
 - 1. Excavating and backfilling is specified in Section 31 20 00, EARTH MOVING.
 - 2. Place a 3 in [75 mm] layer of sand in the trenches before installing the cables.
 - 3. Place a 3 in [75 mm] layer of sand over the installed cables.
 - 4. Install continuous horizontal, 1 in x 8 in [25 mm x 200 mm] preservative impregnated wood planking 3 in [75 mm] above the cables before backfilling.
- E. Provide horizontal slack in the cables for contraction during cold weather.
- F. Install the cables in continuous lengths. Splices within cable runs shall not be accepted.
- G. Connections and terminations shall be listed submersible-type designed for the cables being installed.
- H. Warning tape shall be continuously placed 12 in [300 mm] above the buried cables.

3.9 ACCEPTANCE CHECKS AND TESTS

- A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.
- B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.
- C. Perform phase rotation test on all three-phase circuits.

D. The contractor shall furnish the instruments, materials, and labor for all tests.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present enough information to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer and/or COTR:
 - 1. Certification that the materials and installation are in accordance with the drawings and specifications.
 - 2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

A. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper
Wire

B3-07.....Standard Specification for Soft or Annealed
Copper Wire

B8-04.....Standard Specification for Concentric-Lay-
Stranded Copper Conductors, Hard, Medium-Hard,
or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity,
Ground Impedance, and Earth Surface Potentials
of a Ground System

C2-07.....National Electrical Safety Code

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

D. Underwriters Laboratories, Inc. (UL):

44-05Thermoset-Insulated Wires and Cables

83-08Thermoplastic-Insulated Wires and Cables

467-07Grounding and Bonding Equipment

486A-486B-03Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm²] and larger shall be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm²] and smaller shall be ASTM B1 solid bare copper wire.

- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

2.3 GROUND CONNECTIONS

- A. Below Grade: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.

2.4 GROUNDING BUS

Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 in [6.3 mm] thick x 4 in [100 mm] high in cross-section, length as shown on drawings, with 0.281 in [7.1 mm] holes spaced 1.125 in [28 mm] apart.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- D. Special Grounding: For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

3.3 RACEWAY

- A. Conduit Systems:
 - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 - 2. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.

3. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.
- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
 1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- E. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- F. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.6 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping at the outlets directly to the room or patient ground bus.

3.8 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Resident Engineer and/or COTR. Final tests shall ensure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- D. Below-grade connections shall be visually inspected by the Resident Engineer and/or COTR prior to backfilling. The contractor shall notify the Resident Engineer and/or COTR 24 hours before the connections are ready for inspection.

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- B. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- C. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- G. Section 31 20 11, EARTH MOVING: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of pull-boxes.
3. Layout of required conduit penetrations through structural elements.

C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the Resident Engineer and/or COTR:
 - a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C80.1-05.....Electrical Rigid Steel Conduit
 - C80.3-05.....Steel Electrical Metal Tubing
 - C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
- 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
- 1-05.....Flexible Metal Conduit
 - 5-04.....Surface Metal Raceway and Fittings
 - 6-07.....Electrical Rigid Metal Conduit - Steel
 - 50-95.....Enclosures for Electrical Equipment
 - 360-093.....Liquid-Tight Flexible Steel Conduit
 - 467-07.....Grounding and Bonding Equipment
 - 514A-04.....Metallic Outlet Boxes
 - 514B-04.....Conduit, Tubing, and Cable Fittings
 - 514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes
and Covers
 - 651-05.....Schedule 40 and 80 Rigid PVC Conduit and
Fittings
 - 651A-00.....Type EB and A Rigid PVC Conduit and HDPE
Conduit
 - 797-07.....Electrical Metallic Tubing

- 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
- TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and
Conduit
- TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing
- FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
 2. R Conform to UL 6A and ANSI C80.5.
 3. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 4. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
 5. Flexible galvanized steel conduit: Shall conform to UL 1.
 6. Liquid-tight flexible metal conduit: Shall conform to UL 360.
 7. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
 8. Surface metal raceway: Shall conform to UL 5.
- C. Conduit Fittings:
1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.

- d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical metallic tubing fittings:
- a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression couplings and connectors: Conduits below 2" inches concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Setscrew couplings and connectors: Conduits 2" inches and above use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.
 - e. Indent-type connectors or couplings are prohibited.
 - f. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
- a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
- a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.

- c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 6. Direct burial plastic conduit fittings:
 - Fittings shall meet the requirements of UL 514C and NEMA TC3.
- 7. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
- 8. Expansion and deflection couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
 - 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
 - 1. UL-50 and UL-514A.
 - 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 - 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.

4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the Resident Engineer and/or COTR prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the Resident Engineer and/or COTR as required by limited working space.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as specified herein.
- B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
- C. Install conduit as follows:
 1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.

3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Resident Engineer and/or COTR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
 2. Align and run conduit in direct lines.
 3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the Resident Engineer and/or COTR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
 4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.
- B. Above Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the same system is prohibited.
 2. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
 3. Align and run conduit parallel or perpendicular to the building lines.
 4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
 5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.

- B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- G. Surface metal raceways: Use only where shown.
- H. Painting:
 - 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 - 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere,

water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.8 EXPANSION JOINTS

- A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.
- C. Install expansion and deflection couplings where shown.

3.9 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
 - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].

- c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- E. Hollow Masonry: Toggle bolts.
- F. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of precast manholes and pullboxes with ducts to form a complete underground raceway system.
- B. "Duct" and "conduit," and "rigid metal conduit" and "rigid steel conduit" are used interchangeably in this specification.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings and boxes for raceway systems.
- E. Section 31 20 11, EARTH MOVING: Trenching, backfill and compaction.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts, manholes, pullboxes, and pull-boxes with final arrangement of other utilities, site grading, and surface features, as determined in the field.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
 - 2. Include manholes, pullboxes, duct materials and hardware. Submit plan and elevation drawings.
 - 3. Proposed deviations from details on the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes or pullboxes at locations other than shown on the drawings, show the

proposed locations accurately on scaled site drawings, and submit four copies to the VA Project Engineer (COTR) for approval prior to construction.

C. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the VA Project Engineer (COTR) and/or :

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Concrete Institute (ACI):

Building Code Requirements for Structural Concrete
318/318M-05.....Building Code Requirements for Structural
Concrete & Commentary
SP-66-04.....ACI Detailing Manual

C. American National Standards Institute (ANSI):

77-07.....Underground Enclosure Integrity

D. American Society for Testing and Materials (ASTM):

C478-09.....Standard Specification for Precast Reinforced
Concrete Manhole Sections
C858-09.....Underground Precast Concrete Utility Structures
C990-09.....Standard Specification for Joints for Concrete
Pipe, Manholes and Precast Box Sections Using
Preformed Flexible Joint Sealants.

E. Institute of Electrical and Electronic Engineers (IEEE):

C2-07National Electrical Safety Code

F. National Electrical Manufacturers Association (NEMA):

TC 2-03.....Electrical Polyvinyl Chloride (PVC) Tubing And
Conduit
TC 3-2004.....PVC Fittings for Use With Rigid PVC Conduit And
Tubing

TC 6 & 8 2003.....PVC Plastic Utilities Duct For Underground
Installations

TC 9-2004.....Fittings For PVC Plastic Utilities Duct For
Underground Installation

G. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

H. Underwriters Laboratories, Inc. (UL):

6-07.....Electrical Rigid Metal Conduit-Steel

467-07.....Grounding and Bonding Equipment

651-05.....Schedule 40 and 80 Rigid PVC Conduit and
Fittings

651A-00.....Type EB and A Rigid PVC Conduit and HDPE
Conduit

651B-07.....Continuous Length HDPE Conduit

I. U.S. General Services Administration (GSA):

A-A-60005-1998.....Frames, Covers, Gratings, Steps, Sump and Catch
Basin, Manhole

PART 2 - PRODUCTS

2.1 PRE-CAST CONCRETE MANHOLES AND HARDWARE

A. Structure: Factory-fabricated, reinforced-concrete, monolithically-poured walls and bottom. Frame and cover shall form top of manhole. Comply with ASTM C 858.

B. Cable Supports:

1. Cable stanchions shall be hot-rolled, heavy duty, hot-dipped galvanized "T" section steel, 2.25 in [56 mm] x 0.25 in [6 mm] in size, and punched with 14 holes on 1.5 in [38 mm] centers for attaching cable arms.
2. Cable arms shall be 0.1875 in [5 mm] gauge, hot-rolled, hot-dipped galvanized sheet steel, pressed to channel shape. Arms shall be approximately 2.5 in [63 mm] wide x 14 in [350 mm] long.
3. Insulators for cable supports shall be high-glazed, wet process porcelain, and shall completely encircle the cable.
4. Equip each cable stanchion with two spare cable arms and six spare insulators for future use.

C. Ladder: Fiberglass with 16 in [400 mm] rung spacing. Provide securely-mounted ladder for every manhole over 4 ft [1.2 M] deep.

- D. Ground Rod Sleeve: Provide a 3 in [75 mm] PVC sleeve in manhole floors so that a driven ground rod may be installed.

2.2 PULLBOXES

- A. General: Size as indicated on drawings. Provide pullboxes with weatherproof, non-skid covers with recessed hook eyes, secured with corrosion- and tamper-resistant hardware. Cover material shall be identical to pullbox material. Covers shall have molded lettering, ELECTRIC or SIGNAL as applicable. Pullboxes shall comply with the requirements of ANSI loading. Provide pulling irons, 0.875 in [22 mm] diameter galvanized steel bar with exposed triangular-shaped opening.
- B. Polymer Concrete Pullboxes: Shall be molded of sand, aggregate, and polymer resin, and reinforced with steel, fiberglass, or both. Pullbox shall have open bottom.
- C. Fiberglass Pullboxes: Shall be sheet-molded, fiberglass-reinforced, polyester resin enclosure joined to polymer concrete top ring or frame.
- D. Concrete Pullboxes: Shall be monolithically-poured reinforced concrete.

2.1. DUCTS

- A. Number and sizes shall be as shown on drawings.
- B. Ducts (concrete-encased):
 - 1. Plastic Duct:
 - a. NEMA TC6 & 8 and TC9 plastic utilities duct UL 651 and 651A Schedule 40 PVC.
 - b. Duct shall be suitable for use with 194° F [90° C] rated conductors.
 - 2. Conduit Spacers: Prefabricated plastic.
- C. Ducts (direct-burial):
 - 1. Plastic duct:
 - a. NEMA TC2 and TC3
 - b. UL 651, 651A, and 651B, Schedule 40 PVC or HDPE.
 - c. Duct shall be suitable for use with 167° F [75° C] rated conductors.
 - 2. Rigid metal conduit: UL6 and NEMA RN1 galvanized rigid steel, threaded type, half-lapped with 10 mil PVC tape.

2.2 GROUNDING

- A. Ground Wire: Stranded bare copper 6 AWG [16 mm²] minimum.

2.3 WARNING TAPE

Standard 4-mil polyethylene 3 in [76 mm] wide detectable tape, red with black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

2.4 PULL ROPE FOR SPARE DUCTS

Plastic with 200 lb [890 N] minimum tensile strength.

PART 3 - EXECUTION

3.1 MANHOLE AND PULLBOX INSTALLATION

- A. Assembly and installation shall follow the printed instructions and recommendations of the manufacturer. Install manholes and pullboxes level and plumb.
 - 1. Units shall be installed on a 12 in [300 mm] level bed of 90% compacted granular fill, well-graded from the 1 in [25 mm] sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.
 - 2. Seal duct terminations so they are watertight.
- B. Access: Ensure the top of frames and covers are flush with finished grade.
- C. Ground Rods in Manholes: Drive a ground rod into the earth, through the floor sleeve, after the manhole is set in place. Fill the sleeve with sealant to make a watertight seal. Rods shall protrude approximately 4 in [100 mm] above the manhole floor.
- D. Grounding in Manholes:
 - 1. Install a No. 3/0 AWG [95 mm²] bare copper ring grounding conductor around the inside perimeter of the manhole and anchor to the walls with metallic cable clips.
 - 2. Connect the ring grounding conductor to the ground rod by an exothermic welding process.
 - 3. Bond the ring grounding conductor to the duct bank equipment grounding conductors, the exposed non-current carrying metal parts of racks, sump covers, and like items in the manholes with a minimum No. 6 AWG [16 mm²] bare copper jumper.

3.1 TRENCHING

- A. Refer to Section 31 20 11 EARTH MOVING for trenching, backfilling, and compaction.
- B. Before performing trenching work at existing facilities, the Ground Penetrating Radar Survey shall be carefully performed by certified

technician to reveal all existing underground ducts, conduits, cables, and other utility systems.

- C. Work with extreme care near existing ducts, conduits, cables, and other utilities to avoid damaging them.
- D. Cut the trenches neatly and uniformly.
- E. For Concrete-Encased Ducts:
 - 1. After excavation of the trench, stakes shall be driven in the bottom of the trench at 4 ft [1.2 M] intervals to establish the grade and route of the duct bank.
 - 2. Pitch the trenches uniformly toward manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts toward buildings wherever possible.
 - 3. The walls of the trench may be used to form the side walls of the duct bank, provided that the soil is self-supporting and that concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
 - 4. After the concrete-encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, and appropriate warning tape installed.
- F. Conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place. Conduits shall be heavy wall rigid steel.

3.2 DUCT INSTALLATION

- A. General Requirements:
 - 1. Ducts shall be in accordance with the NEC and IEEE C2, as shown on the drawings, and as specified.
 - 2. Slope ducts to drain towards pullboxes, and away from building and equipment entrances. Pitch not less than 4 in [100 mm] in 100 ft [30 M].
 - 3. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be taped galvanized rigid steel, and shall extend a minimum of 5 ft [1.5 M] outside the building foundation. Tops of conduits below building slab shall be minimum 24 in [610 mm] below bottom of slab.
 - 4. Stub-ups, sweeps, and risers to equipment mounted on outdoor concrete slabs shall be taped galvanized rigid steel, and shall extend a minimum of 5 ft [1.5 M] away from the edge of slab.

5. Install insulated grounding bushings on the terminations.
 6. Radius for turns of direction shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter. Use manufactured long sweep bends.
 7. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
 8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 3 in [75 mm] above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 5 ft [1.5 M]. Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during pouring of concrete. Tie wires shall not act as substitute for spacers.
 9. Duct lines shall be installed no less than 12 in [300 mm] from other utility systems, such as water, sewer, and chilled water.
 10. Clearances between individual ducts:
 - a. For like services, not less than 3 in [75 mm].
 - b. For power and signal services, not less than 6 in [150 mm].
 11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
 12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
 13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
 14. Seal conduits, including spare conduits, at building entrances and at outdoor equipment terminations with a suitable compound to prevent entrance of moisture and gases.
- B. Concrete-Encased Ducts and Conduits:
1. Install concrete-encased ducts for low-voltage systems and signal systems, unless otherwise shown on the drawings.
 2. Duct lines shall consist of single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
 3. Tops of concrete-encased ducts shall be:
 - a. Not less than 24 in [600 mm] and not less than shown on the drawings, below finished grade.

- b. Not less than 30 in [750 mm] and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Conduits crossing under grade slab construction joints shall be installed a minimum of 4 ft [1.2 M] below slab.
4. Extend the concrete envelope encasing the ducts not less than 3 in [75 mm] beyond the outside walls of the outer ducts and conduits.
 5. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.
 6. Where new ducts, conduits, and concrete envelopes are to be joined to existing ducts, conduits, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
 7. Conduit joints in concrete may be placed side by side horizontally, but shall be staggered at least 6 in [150 mm] vertically.
 8. Pour each run of concrete envelope in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 0.75 in [19 mm] reinforcing rod dowels extending 18 in [450 mm] into concrete on both sides of joint near corners of envelope.
 9. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by VA Project Engineer (COTR) and/or .
 10. Duct Bank Markers:
 - a. Duct bank markers, where required and shown on plans, shall be located at the ends of duct banks except at manholes or pullboxes at approximately every 200 ft [60 M] along the duct run and at each change in direction of the duct run. Markers shall be placed 2 ft [0.6 M] to the right of the duct bank, facing the longitudinal axis of the run in the direction of the electrical load.
 - b. The letter "D" with two arrows shall be impressed or cast on top of the marker. One arrow shall be located below the letter and shall point toward the ducts. The second arrow shall be located adjacent to the letter and shall point in a direction parallel to the ducts. The letter and arrow adjacent to it shall each be approximately 2 in [75 mm] long. The letter and arrows shall be

V-shaped, and shall have a width of stroke at least 0.75 in [6 mm] at the top and a depth of 0.25 in [6 mm].

c. In paved areas, the top of the duct markers shall be flush with the finished surface of the paving.

d. Where the duct bank changes direction, the arrow located adjacent to the letter shall be cast or impressed with an angle in the arrow equivalent to the angular change of the duct bank.

C. Direct-Burial Duct and Conduits:

1. Install direct-burial ducts and conduits only where shown on the drawings. Provide direct-burial ducts only for low-voltage systems.

2. Join and terminate ducts and conduits with fittings recommended by the conduit manufacturer.

3. Tops of ducts and conduits shall be:

a. Not less than 24 in [600 mm] and not less than shown on the drawings, below finished grade.

b. Not less than 30 in [750 mm] and not less than shown on the drawings, below roads and other paved surfaces.

4. Do not kink the ducts or conduits. Compaction shall not deform the ducts.

D. Concrete-Encased and Direct-Burial Duct and Conduit Identification:

Place continuous strip of warning tape approximately 12 in [300 mm] above ducts or conduits before backfilling trenches. Warning tape shall be preprinted with proper identification.

E. Spare Ducts and Conduits: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.

F. Duct and Conduit Cleaning:

1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct. The mandrel shall be not less than 12 in [3600 mm] long, and shall have a diameter not less than 0.5 in [13 mm] less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.

2. Mandrel pulls shall be witnessed by the VA Project Engineer (COTR) and/or .

- G. Duct and Conduit Sealing: Seal the ducts and conduits at building entrances, and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of moisture and gases.
- H. Connections to Manholes: Ducts connecting to manholes shall be flared to have an enlarged cross-section to provide additional shear strength. Dimensions of the flared cross-section shall be larger than the corresponding manhole opening dimensions by no less than 12 in [300 mm] in each direction. Perimeter of the duct bank opening in the underground structure shall be flared toward the inside or keyed to provide a positive interlock between the duct and the wall of the manhole. Use vibrators when this portion of the encasement is poured to ensure a seal between the envelope and the wall of the structure.
- I. Connections to Existing Manholes: For duct connections to existing manholes, break the structure wall out to the dimensions required and preserve the steel in the structure wall. Cut steel and extend into the duct bank envelope. Chip the perimeter surface of the duct bank opening to form a key or flared surface, providing a positive connection with the duct bank envelope.
- H. Partially-Completed Duct Banks: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable conduit plugs. Fit concrete envelope of a partially completed duct bank with reinforcing steel extending a minimum of 2 ft [0.6 M] back into the envelope and a minimum of 2 ft [0.6 M] beyond the end of the envelope. Provide one No. 4 bar in each corner, 3 in [75 mm] from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 12 in [300 mm] apart. Restrain reinforcing assembly from moving during pouring of concrete.

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SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.
- C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the Resident Engineer: Technical data sheets and information for ordering replacement units.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70.....National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):
 - WD 1.....General Color Requirements for Wiring Devices
 - WD 6Wiring Devices - Dimensional Requirements
- D. Underwriter's Laboratories, Inc. (UL):
 - 5.....Surface Metal Raceways and Fittings
 - 20.....General-Use Snap Switches
 - 231.....Power Outlets
 - 467.....Grounding and Bonding Equipment
 - 498.....Attachment Plugs and Receptacles
 - 943.....Ground-Fault Circuit-Interrupters

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
 - 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
 - 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD 6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
 - 1. Bodies shall be ivory in color.
 - 2. Duplex Receptacles on Emergency Circuit:
 - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.

3. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
 - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.
 - b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the "hospital-grade" listing.
4. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the "hospital grade" listing and as follows.
 - a. Bodies shall be brown phenolic compound supported by a plated steel mounting strap having plaster ears.
- C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

- A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be ivory in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.
 1. Switches installed in hazardous areas shall be explosion proof type in accordance with the NEC and as shown on the drawings.
 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap

with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.

3. Ratings:

- a. 120 volt circuits: 20 amperes at 120-277 volts AC.
- b. 277 volt circuits: 20 amperes at 120-277 volts AC.

2.3 WALL PLATES

- A. Wall plates for switches and receptacles shall be type smooth nylon. Oversize plates are not acceptable.
- B. Color shall be ivory unless otherwise specified.
- C. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.
- D. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- E. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.
- F. Duplex Receptacles on Emergency Circuit:
 - 1. Bodies shall be red in color. Wall plates shall be red with the word "EMERGENCY" engraved in 6 mm, (1/4 inch) white letters.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.
- C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.
- D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
- E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned

with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.

- F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
- G. Install wall switches 48 inches [1200mm] above floor, OFF position down.
- H. Install wall dimmers 48 inches [1200mm] above floor; derate ganged dimmers as instructed by manufacturer; do not use common neutral.
- I. Install convenience receptacles 18 inches [450mm] above floor, and 6 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- J. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.
- K. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
- L. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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SECTION 26 29 11
MOTOR STARTERS

PART 1 - GENERAL

1.1 DESCRIPTION

All motor starters and variable speed motor controllers, including installation and connection (whether furnished with the equipment specified in other Divisions or otherwise), shall meet these specifications.

1.2 RELATED WORK

- A. Other sections which specify motor driven equipment, except elevator motor controllers.
- B Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, weights, mounting details, materials, running over current protection, size of enclosure, over current protection, wiring diagrams, starting characteristics, interlocking and accessories.
- C. Manuals:
 - 1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams and information for ordering replacement parts.
 - a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance and operation.

- b. Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
- c. Elementary schematic diagrams shall be provided for clarity of operation.
- 2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manual to the Resident Engineer.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certifications to the Resident Engineer:
 - 1. Certification that the equipment has been properly installed, adjusted, and tested.
 - 2. Certification by the manufacturer that medium voltage motor controller(s) conforms to the requirements of the drawings and specifications. This certification must be furnished to the Resident Engineer prior to shipping the controller(s) to the job site.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 519.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems
 - C37.90.1.....Standard Surge Withstand Capability (SWC) Tests
for Protective Relays and Relay Systems
- C. National Electrical Manufacturers Association (NEMA):
 - ICS 1.....Industrial Control and Systems General
Requirements
 - ICS 1.1.....Safety Guidelines for the Application,
Installation and Maintenance of Solid State
Control
 - ICS 2.....Industrial Control and Systems, Controllers,
Contactors and Overload Relays Rated 600 Volts
DC
 - ICS 6.....Industrial Control and Systems Enclosures

ICS 7.....Industrial Control and Systems Adjustable-Speed
Drives

ICS 7.1.....Safety Standards for Construction and Guide for
Selection, Installation and Operation of
Adjustable-Speed Drive Systems

D. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):

508.....Industrial Control Equipment

PART 2 - PRODUCTS

2.1 MOTOR STARTERS, GENERAL

A. Shall be in accordance with the requirements of the IEEE, NEC, NEMA
(ICS 1, ICS 1.1, ICS 2, ICS 6, ICS 7 and ICS 7.1) and UL.

B. Shall have the following features:

1. Separately enclosed unless part of another assembly.
2. Circuit breakers and safety switches within the motor controller enclosures shall have external operating handles with lock-open padlocking provisions and shall indicate the ON and OFF positions.
3. Motor control circuits:
 - a. Shall operate at not more than 120 volts.
 - b. Shall be grounded except as follows:
 - 1) Where isolated control circuits are shown.
 - 2) Where manufacturers of equipment assemblies recommend that the control circuits be isolated.
 - c. Incorporate a separate, heavy duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating over 120 volts.
 - d. Incorporate over current protection for both primary and secondary windings of the control power transformers in accordance with the NEC.
4. Overload current protective devices:
 - a. Overload relay (thermal or induction type).
 - b.
 - c. Manual reset on the door of each motor controller enclosure.
 - d. Correctly sized for the associated motor's rated full load current.

- e. Check every motor controller after installation and verify that correct sizes of protective devices have been installed.
 - f. Deliver four copies of a summarized list to the Resident Engineer, which indicates and adequately identifies every motor controller installed. Include the catalog numbers for the correct sizes of protective devices for the motor controllers.
5. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starters.
6. Incorporate into each control circuit a 120-volt, solid state time delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time delay relay is not required where H-O-A switch is not required.
7. Unless noted otherwise, equip with not less than two normally open and two normally closed auxiliary contacts. Provide green run pilot lights and H-O-A control devices as indicated, operable at front of enclosure without opening enclosure. Push buttons, selector switches, pilot lights, etc., shall be interchangeable.
8. Enclosures:
- a. Shall be the NEMA types shown on the drawings for the motor controllers and shall be the NEMA types which are the most suitable for the environmental conditions where the motor controllers are being installed.
 - b. Doors mechanically interlocked to prevent opening unless the breaker or switch within the enclosure is open. Provision for padlock must be provided.
 - c. Enclosures shall be primed and finish coated at the factory with the manufacturer's prime coat and standard finish.
- C. Motor controllers incorporated with equipment assemblies shall also be designed for the specific requirements of the assemblies.
- E. Additional requirements for specific motor controllers, as indicated in other sections, shall also apply.
- F. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.

2.2 MANUAL MOTOR STARTERS

- A. Shall be in accordance with applicable requirements of 2.1 above.

B. Manual motor starters.

1. Starters shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
2. Units shall include overload protection, red pilot light, NO NC auxiliary contact and toggle operator.

C. Fractional horsepower manual motor starters.

1. Starters shall be general-purpose Class A, manually operated with full voltage controller for fractional horsepower induction motors.
2. Units shall include thermal overload protection, red pilot light and toggle operator.

D. Motor starting switches.

1. Switches shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
2. Units shall include thermal overload protection, red pilot light low voltage protection NO NC auxiliary contact and toggle operator.

2.3 MAGNETIC MOTOR STARTERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Starters shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum size 0.
- C. Where combination motor starters are used, combine starter with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced voltage starters. Equip starters with 120V AC coils and individual control transformer unless otherwise noted. Locate "reset" button to be accessible without opening the enclosure.
 - b. Three pole, air break, drawout type, run contactor. Primary reactor with taps for 50, 65 and 80 percent of line voltage.
 - c. Definite time transfer relay.
 - d. Three current limiting, power type fuses.
 - e. Control power transformer, protected with current limiting fuses.
 - f. Three current transformers and over current protective devices.

- g. Zero-sequence current transformers and associated devices for ground fault protection.
 - h. Under voltage protection.
 - i. Protection against single phasing.
 - j. Stator thermal protection.
 - k. Indicating type ammeter and selector switch.
 - l. Red and green indicating lights.
 - 3. A separate enclosure for each motor controller.
 - 4. Shall be isolated by an externally operated mechanism. The secondary of the control power transformer shall also be opened by that device.
 - 5. Suitable and adequate compartments and barriers for medium voltage components. Isolate the power bus from the normally accessible compartments.
 - 9. Lock-open padlocking provisions.
 - 10. Furnish accessories as recommended by the manufacturer of the motor controllers to facilitate convenient operation and maintenance of the controllers.
- C. Interrupting ratings shall be not less than the maximum short circuit currents available where the controllers are being installed or as indicated on the drawings.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Shall be in accordance with applicable portions of 2.1 above.
- B. Shall be solid state, micro processor-based with adjustable frequency and voltage, three phase output capable of driving standard NEMA B design, three phase alternating current induction motors at full rated speed. The drives shall utilize a full wave bridge design incorporating diode rectifier circuitry with pulse width modulation (PWM). Other control techniques are not acceptable. Silicon controlled rectifiers (SCR) shall not be used in the rectifying circuitry. The drives shall be designed to be used on variable torque loads and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- C. Unit shall be capable of operating within voltage parameters of plus 10 to minus 10 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.

D. Operating and Design Conditions:

Temperatures: Maximum +90°F Relative Humidity: 95
Drive Location: Air conditioned Building

E. Controllers shall have the following features:

1. Isolated power for control circuits.
2. Manually re-settable motor overload protection for each phase.
3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 30 seconds. (Set timers to the equipment manufacturer's recommended time in the above range.)
5. Provide 4 to 20 ma current follower circuitry for interface with mechanical sensor devices.
6. Automatic frequency adjustment from 20 Hz to 60 Hz.
7. Provide circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The controller shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The drive shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
 - a. Incorrect phase sequence.
 - b. Single phasing.
 - c. Over voltage in excess of 10 percent.
 - d. Under voltage in excess of 10 percent.
 - e. Running over current above 110 percent (shall not automatically reset for this condition.)
 - f. Instantaneous overcurrent above 150 percent (shall not automatically reset for this condition).
 - g. Surge voltage in excess of 1000 volts.
 - h. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
9. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.

- F. Minimum efficiency shall be 95 percent at 100 percent speed and 85percent at 50 percent speed.
- G. The displacement power factor of the controller shall not be less than 95 percent under any speed or load condition.
- H. Controllers shall include a door interlocked fused safety disconnect switch or door interlocked circuit breaker switch which will disconnect all input power.
- I. Controller shall include a 3% line reactor, and RFI/EMI filter.
- J. The following accessories are to be door mounted:
 - 1. AC Power on light.
 - 2. Ammeter (RMS motor current).
 - 3. HAND-OFF-AUTOMATIC switch.
 - 4. Manual speed control in HAND mode.
 - 5. System protection lights indicating that the system has shutdown and will not automatically restart.
 - 6. System protection light indicating that the system has shutdown but will restart when conditions return to normal.
 - 7. Manual variable speed controller by-pass switch.
 - 8. Diagnostic shutdown indicator lights for each shutdown condition.
 - 9. Provide two N.O. and two N.C. dry contacts rated 120 volts, 10 amperes, 60 HZ for remote indication of the following:
 - a. System shutdown with auto restart.
 - b. System shutdown without auto restart.
 - c. System running.
 - 10. Incorporate into each control circuit a 120-volt, time delay relay (ON delay), adjustable from 0.3-10 minutes, with transient protection. Provide transformer/s for the control circuit/s.
 - 11. Controller shall not add any current or voltage transients to the input AC power distribution system nor shall transients from other devices on the AC power distribution system affect the controller. Controllers shall be protected to comply with IEEE C37.90.1 and UL-508. Line noise and harmonic voltage distortion shall not exceed the values allowed by IEEE 519.
- K. Hardware and software to enable the BAS to monitor, control, and display controller status and alarms.
- L. Network Communications Ports: Ethernet and RS-422/485.M. Embedded BAS Protocols for Network Communications: As specified in Division 22.

- N. Bypass Operation: Manually transfers motor between power converter output and bypass circuit, manually, automatically, or both. Unit is capable of stable operation (starting, stopping, and running) with motor completely disconnected from power converter. Transfer between power converter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.
- O. Bypass Controller: Provide contactor-style bypass, arranged to isolate the power converter input and output and permit safe testing of the power converter, both energized and de-energized, while motor is operating in bypass mode. Motor overload protection shall be provided.
 - 1. Bypass Contactor: Load-break NEMA-rated contactor.
 - 2. Input and Output Isolating Contactors: Non-load-break, NEMA-rated contactors.
 - 3. Isolating Switch: Non-load-break switch arranged to isolate power converter and permit safe troubleshooting and testing of the power converter, both energized and de-energized, while motor is operating in bypass mode; pad-lockable, door-mounted handle mechanism.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor control equipment in accordance with manufacturer's recommendations, the NEC, NEMA and as shown on the drawings.
- B. Furnish and install heater elements in motor starters and to match the installed motor characteristics. Submit a list of all motors listing motor nameplate rating and heater element installed.
- C. Motor Data: Provide neatly-typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, voltage/phase rating and heater element installed.
- D. Connect hand-off auto selector switches so that automatic control only is by-passed in "manual" position and any safety controls are not by-passed.
- E. Install manual motor starters in flush enclosures in finished areas.
- F. Examine control diagrams indicated before ordering motor controllers. Should conflicting data exist in specifications, drawings and diagrams, request corrected data prior to placing orders.

3.3 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Inspect contactors.
- d. Clean motor starters and variable speed motor controllers.
- e. Verify overload element ratings are correct for their applications.
- f. If motor-running protection is provided by fuses, verify correct fuse rating.
- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.

2. Variable speed motor controllers:

- a. Final programming and connections to variable speed motor controllers shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.
- b. Test all control and safety features of the variable frequency drive.

3.4 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor starters and variable speed motor controllers are in good operating condition and properly performing the intended functions.

3.5 SPARE PARTS

Two weeks prior to the final inspection, provide one complete set of spare fuses (including heater elements) for each starter/controller installed on this project.

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SECTION 26 29 21
DISCONNECT SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of low voltage disconnect switches.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES 600 VOLTS AND BELOW: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- E. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Motor rated toggle switches.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, materials, enclosure types, and fuse types and classes.
 - 3. Show the specific switch and fuse proposed for each specific piece of equipment or circuit.
- C. Manuals:
 - 1. Provide complete maintenance and operating manuals for disconnect switches, including technical data sheets, wiring diagrams, and information for ordering replacement parts. Deliver four copies to the VA Project Engineer (COTR) two weeks prior to final inspection.

2. Terminals on wiring diagrams shall be identified to facilitate maintenance and operation.
3. Wiring diagrams shall indicate internal wiring and any interlocking.
- D. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the VA Project Engineer (COTR):
 1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - FU 1-07.....Low Voltage Cartridge Fuses
 - KS 1-06.....Enclosed and Miscellaneous Distribution
Equipment Switches (600 Volts Maximum)
- C. National Fire Protection Association (NFPA):
 - 70-08.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - 98-04.....Enclosed and Dead-Front Switches
 - 248-00.....Low Voltage Fuses
 - 977-94.....Fused Power-Circuit Devices

PART 2 - PRODUCTS

2.1 LOW VOLTAGE FUSIBLE SWITCHES RATED 600 AMPERES AND LESS

- A. In accordance with UL 98, NEMA KS1, and NEC.
- B. Shall have NEMA classification General Duty (GD) for 240 V switches and NEMA classification Heavy Duty (HD) for 480 V switches.
- C. Shall be HP rated.
- D. Shall have the following features:
 1. Switch mechanism shall be the quick-make, quick-break type.
 2. Copper blades, visible in the OFF position.
 3. An arc chute for each pole.
 4. External operating handle shall indicate ON and OFF position and have lock-open padlocking provisions.

5. Mechanical interlock shall permit opening of the door only when the switch is in the OFF position, defeatable to permit inspection.
6. Fuse holders for the sizes and types of fuses specified.
8. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
9. Ground lugs for each ground conductor.
10. Enclosures:
 - a. Shall be the NEMA types shown on the drawings for the switches.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions. Unless otherwise indicated on the plans, all outdoor switches shall be NEMA 3R.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel (for the type of enclosure required).

2.2 LOW VOLTAGE UNFUSED SWITCHES RATED 600 AMPERES AND LESS

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, but without provisions for fuses.

2.3 LOW VOLTAGE FUSIBLE SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, except for the minimum duty rating which shall be NEMA classification Heavy Duty (HD). These switches shall also be HP rated.

2.4 MOTOR RATED TOGGLE SWITCHES

Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

2.5 LOW VOLTAGE CARTRIDGE FUSES

- A. In accordance with NEMA FU1.
- B. Feeders: Class RK1, time delay
- C. Motor Branch Circuits: Class RK1 time delay.
- D. Other Branch Circuits: Class RK1, time delay

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install disconnect switches in accordance with the NEC and as shown on the drawings.
- B. Fusible disconnect switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuse.

3.2 SPARE PARTS

Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fusible disconnect switch installed on the project. Deliver the spare fuses to the VA Project Engineer (COTR).

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SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of the interior lighting systems, including modifications made to existing light fixtures as required for installation of new acoustical ceilings and mechanical equipment and relamping.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product Data: For each type of lighting fixture (luminaire) designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of fixture designation, submit the following information.
 - 1. Material and construction details include information on housing, optics system and lens/diffuser.
 - 2. Physical dimensions and description.
 - 3. Wiring schematic and connection diagram.
 - 4. Installation details.
 - 5. Energy efficiency data.
 - 6. Photometric data based on laboratory tests complying with IESNA Lighting Measurements, testing and calculation guides.

7. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours) and color temperature (degrees Kelvin).
8. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts and total harmonic distortion (THD).

C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the VA Project Engineer (COTR).

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the VA Project Engineer (COTR):
 - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
- C62.41-91.....Guide on the Surge Environment in Low Voltage
(1000V and less) AC Power Circuits
- C. National Fire Protection Association (NFPA):
- 70.....National Electrical Code (NEC)
- 101.....Life Safety Code
- D. National Electrical Manufacturer's Association (NEMA):
- C82.1-97.....Ballasts for Fluorescent Lamps - Specifications
- C82.2-02.....Method of Measurement of Fluorescent Lamp
Ballasts
- C82.4-02.....Ballasts for High-Intensity-Discharge and Low-
Pressure Sodium Lamps
- C82.11-02.....High Frequency Fluorescent Lamp Ballasts
- E. Underwriters Laboratories, Inc. (UL):

496-96.....	Edison-Base Lampholders
542-99.....	Lampholders, Starters, and Starter Holders for Fluorescent Lamps
844-95.....	Electric Lighting Fixtures for Use in Hazardous (Classified) Locations
924-95.....	Emergency Lighting and Power Equipment
935-01.....	Fluorescent-Lamp Ballasts
1029-94.....	High-Intensity-Discharge Lamp Ballasts
1029A-06.....	Ignitors and Related Auxiliaries for HID Lamp Ballasts
1598-00.....	Luminaires
1574-04.....	Standard for Track Lighting Systems
2108-04.....	Standard for Low-Voltage Lighting Systems
8750-08.....	Light Emitting Diode (LED) Light Sources for Use in Lighting Products

F. Federal Communications Commission (FCC):
Code of Federal Regulations (CFR), Title 47, Part 18

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES (LUMINAIRES)

- A. Shall be in accordance with NFPA 70 and UL 1598, as shown on drawings, and as specified.
- B. Sheet Metal:
 - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
 - 2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
 - 3. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
 - 4. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, latches shall function easily by finger action without the use of tools.

- C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.
- D. Lamp Sockets:
 - 1. Fluorescent: Lampholder contacts shall be the biting edge type or phosphorous-bronze with silver flash contact surface type and shall conform to the applicable requirements of UL 542. Lamp holders for bi-pin lamps shall be of the telescoping compression type, or of the single slot entry type requiring a one-quarter turn of the lamp after insertion.
- E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- G. Metal Finishes:
 - 1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
 - 2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
 - 3. Exterior finishes shall be as shown on the drawings.
- H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.
- I. Light Transmitting Components for Fluorescent Fixtures:
 - 1. Shall be 100 percent virgin acrylic.
 - 2. Flat lens panels shall have not less than 1/8 inch [3.2mm] of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.

3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction of the lens without distortion or cracking.
- J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Group areas as defined in NFPA 70, and shall comply with UL 844.
- K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures (not the lamp). Fixtures shall be designed for lamps as specified.

2.2 BALLASTS

- A. Linear Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V) electronic rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
 1. Lamp end-of-life detection and shutdown circuit (T5 lamps only).
 2. Automatic lamp starting after lamp replacement.
 3. Sound Rating: Class A.
 4. Total Harmonic Distortion Rating: 10 percent or less.
 5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 6. Operating Frequency: 20 kHz or higher.
 7. Lamp Current Crest Factor: 1.7 or less.
 8. Ballast Factor: 0.87 or higher unless otherwise indicated.
 9. Power Factor: 0.98 or higher.
 10. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
 11. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.

12. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
 13. Dimming ballasts shall be as per above, except dimmable from 100% to 5% of rated lamp lumens.
- B. Low-Frequency Linear T8 Fluorescent Lamp Ballasts (allowed for Surgery Suites, Critical Care Units and Animal Labs): 120V or 277V hybrid electronic-electromagnetic rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output; including the following features:
1. Automatic lamp starting after lamp replacement.
 2. Sound Rating: Class A.
 3. Total Harmonic Distortion Rating: 20 percent or less.
 4. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 5. Operating Frequency: 60 Hz.
 6. Lamp Current Crest Factor: 1.7 or less.
 7. Ballast Factor: 0.85 or higher unless otherwise indicated.
 8. Power Factor: 0.90 or higher.
 9. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
 10. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
 11. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted

in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.

- C. Compact Fluorescent Lamp Ballasts: Multi-voltage (120 - 277V), electronic-programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:
1. Lamp end-of-life detection and shutdown circuit.
 2. Automatic lamp starting after lamp replacement.
 3. Sound Rating: Class A.
 4. Total Harmonic Distortion Rating: 10 percent or less.
 5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 6. Operating Frequency: 20 kHz or higher.
 7. Lamp Current Crest Factor: 1.7 or less.
 8. Ballast Factor: 0.95 or higher unless otherwise indicated.
 9. Power Factor: 0.98 or higher.
 10. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
 11. Dimming ballasts shall be as per above, except dimmable from 100% to 5% of rated lamp lumens.

2.4 EMERGENCY LIGHTING UNIT

- A. Complete, self-contained unit with batteries, battery charger, one or more local or remote lamp heads with lamps, under-voltage relay, and test switch. Comply with UL 924.
1. Enclosure: Shall be impact-resistant thermoplastic which will protect components from dust, moisture, and oxidizing fumes from the battery. Enclosure shall be suitable for the environmental conditions in which installed.
 2. Lamp Heads: Horizontally and vertically adjustable, mounted on the face of the unit, except where otherwise indicated.
 3. Lamps: Shall be sealed-beam MR-16 halogen, rated not less than 12watts at the specified DC voltage.

4. Battery: Shall be maintenance-free nickel-cadmium. Minimum normal life shall be 10years.
5. Battery Charger: Dry-type full-wave rectifier with charging rates to maintain the battery in fully-charged condition during normal operation, and to automatically recharge the battery within 12 hours following a 1-1/2 hour continuous discharge.
6. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.3 LAMPS

A. Linear and U-shaped T5 and T8 Fluorescent Lamps:

1. Rapid start fluorescent lamps shall comply with ANSI C78.1; and instant-start lamps shall comply with ANSI C78.3.
2. Chromacity of fluorescent lamps shall comply with ANSI C78.376.
3. Except as indicated below, lamps shall be low-mercury energy saving type, have a color temperature between 3500° and 4100°K, a Color Rendering Index (CRI) of greater than 70, average rated life of 20,000 hours, and be suitable for use with dimming ballasts, unless otherwise indicated. Low mercury lamps shall have passed the EPA Toxicity Characteristic Leachate Procedure (TCLP) for mercury by using the lamp sample preparation procedure described in NEMA LL 1.

B. Compact Fluorescent Lamps:

1. T4, CRI 80 (minimum), color temperature 3500 K, and suitable for use with dimming ballasts, unless otherwise indicated.

C. Long Twin-Tube Fluorescent Lamps:

1. T5, CRI 80 (minimum), color temperature between 3500° and 4100°K, 20,000 hours average rated life.

2.9 EXIT LIGHT FIXTURES

A. Exit light fixtures shall meet applicable requirements of NFPA 101 and UL 924.

B. Housing and Canopy:

1. Shall be made of die-cast aluminum.

C. Door frame shall be cast or extruded aluminum, and hinged with latch.

D. Finish shall be satin or fine-grain brushed aluminum.

E. There shall be no radioactive material used in the fixtures.

F. Fixtures:

1. Maximum fixture wattage shall be 1 watt or less.
2. Inscription panels shall be cast or stamped aluminum a minimum of 0.090 inch [2.25mm] thick, stenciled with 6 inch [150mm] high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass. The LED shall be rated minimum 25 years life.

G. Voltages: Refer to Lighting Fixture Schedule.

H. Fixture as manufactured to be: Gilbert model #LEDX-1-AC-ES.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Align, mount and level the lighting fixtures uniformly.
- C. Fluorescent bed light fixtures shall be attached to the studs in the walls. Attachment to gypsum board only is not acceptable.
- D. Lighting Fixture Supports:
 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 2. Shall maintain the fixture positions after cleaning and relamping.
 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
 4. Hardware for recessed fluorescent fixtures:
 - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
 - b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
 5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:

- a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 1/4 inch [6mm] secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
 - b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 1/4 inch [6mm] studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 1/4 inch [6mm] toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.
6. Hardware for recessed lighting fixtures:
- a. All fixture mounting devices connecting fixtures to the ceiling system or building structure shall have a capacity for a horizontal force of 100 percent of the fixture weight and a vertical force of 400 percent of the fixture weight.
 - b. Mounting devices shall clamp the fixture to the ceiling system structure (main grid runners or fixture framing cross runners) at four points in such a manner as to resist spreading of these supporting members. Each support point device shall utilize a screw or approved hardware to "lock" the fixture housing to the ceiling system, restraining the fixture from movement in any direction relative to the ceiling. The screw (size No. 10 minimum) or approved hardware shall pass through the ceiling member (T-bar, channel or spline), or it may extend over the inside of the flange of the channel (or spline) that faces away from the fixture, in a manner that prevents any fixture movement.
 - c. In addition to the above, the following is required for fixtures exceeding 20 pounds [9kg] in weight.
 - 1) Where fixtures mounted in ASTM Standard C635-69 "Intermediate" and "Heavy Duty" ceilings and weigh between 20 pounds and 56

pounds [9kg and 25kg] provide two 12 gauge safety hangers hung slack between diagonal corners of the fixture and the building structure.

- 2) Where fixtures weigh over 56 pounds [25kg] they shall be independently supported from the building structure by approved hangers. Two-way angular bracing of hangers shall be provided to prevent lateral motion.

- d. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.

7. Surface mounted lighting fixtures:

- a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 1/4-20 [6mm] bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 56 pounds [25kg] shall be supported directly from the building structure.
- b. Where ceiling cross runners are installed for support of lighting fixtures they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
- c. Fixtures less than 15 pounds [6.8kg] in weight and occupying less than two square feet [600mm x 600mm] of ceiling area may, (when designed for the purpose) be supported directly from the outlet box when all the following conditions are met.
 - 1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.
 - 2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.
 - 3) The outlet box is supported vertically from the building structure.
- d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.

8. Single or double pendant-mounted lighting fixtures:
 - a. Each stem shall be supported by an approved outlet box, mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.
9. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.
- E. Furnish and install the specified lamps for all lighting fixtures installed and all existing lighting fixtures reinstalled under this project.
- F. Coordinate between the electrical and ceiling trades to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.
- G. Bond lighting fixtures and metal accessories to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. Exercise electronic dimming ballasts over full range of dimming capability by operating the control devices(s) in the presence of the VA Project Engineer (COTR). Observe for visually detectable flicker over full dimming range.
- I. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless a lesser period is specifically recommended by lamp manufacturer. Burn-in fluorescent and compact fluorescent lamps intended to be dimmed, for at least 100 hours at full voltage. Replace any lamps and ballasts which fail during burn-in.
- J. At completion of project, relamp/reballast fixtures which have failed lamps/ballasts. Clean fixtures, lenses, diffusers and louvers that have accumulated dust/dirt/fingerprints during construction. Replace damaged lenses, diffusers and louvers with new.

K. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION
WASTE MANAGEMENT.

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SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section of the specifications includes modifications of existing fire alarm equipment, furnishing and installation of new fire alarm equipment, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, and wiring as shown on the drawings and specified.
- B. Fire alarm systems shall comply with requirements of NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the Contracting Officer or his authorized representative. Installers shall have a minimum of two years experience installing fire alarm systems.
- C. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit.

1.2 SCOPE

- A. All existing fire alarm equipment, wiring, devices and sub-systems are to remain in place, and/or to be removed and reused in same location as required for installation of mechanical equipment and ductwork.
- B. An existing fire alarm system with new added devices shall be designed and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.
- C. Existing fire alarm system, as manufactured by "Notifier" is in use throughout the facility. Modifications to the existing FACP are the responsibility of the VA, including programming. Contractor responsible

for testing of new devices and shall be supported by the VA Project Engineer (COTR).

1.3 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Restoration of existing surfaces.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES: Procedures for submittals.
- C. Section 07 84 00, FIRESTOPPING: Fire proofing wall penetrations.
- D. Section 09 91 00, PAINTING: Painting for equipment and existing surfaces.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements for items which are common to other Division 26 sections.
- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and boxes for cables/wiring.
- G. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW: Cables/wiring.

1.4 SUBMITTALS

- A. General: Submit 4 copies and 1 reproducible in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Certifications:
 - 1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
 - 2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.

3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of five (5) years from the date of acceptance of the entire installation by the Contracting Officer.

1.6 NOT USED

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70-2005.....National Electrical Code (NEC).
 - 72-2002.....National Fire Alarm Code.
 - 90A-2002.....Installation of Air Conditioning and Ventilating Systems.
 - 101-2003.....Life Safety Code
- C. Underwriters Laboratories, Inc. (UL):
 - 2000-2000.....Fire Protection Equipment Directory
- D. Factory Mutual Research Corp (FM): Approval Guide, 2005 Edition
- E. American National Standards Institute (ANSI):
 - S3.41-1996.....Audible Emergency Evacuation Signal
- F. International Code Council, International Building Code (IBC) 2003 Edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

- A. Existing equipment may be reused and/or modified.
- B. All equipment and components shall be new and match existing system as manufactured by "Notifier". All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturer's requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

A. Conduit shall be in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS and as follows:

1. All new and reused conduit shall be installed in accordance with NFPA 70.
2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
3. All new conduit shall be 19 mm (3/4 inch) minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.
2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
3. All wiring shall be in accordance with equipment manufacturer's wiring diagrams and recommendations and requirements as stated in the PVAMC Fire Alarm Specification.
4. Loop connection points will be provided in the field by the VA.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All new and reused boxes shall be sized and installed in accordance with NFPA 70.
3. New covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes. Lettering shall be a minimum of 19 mm (3/4 inch) high.

2.3 ALARM INITIATING DEVICES

A. Smoke Detectors:

1. Smoke detectors shall be UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be

installed in accordance with the manufacturer's recommendations and NFPA 72.

3. Devices shall be manufactured by "Notifier", no substitutions, as listed in the PVAMC Fire Alarm Specification.

2.4 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.
4. Devices shall be manufactured by "Notifier", no substitutions, as listed in the PVAMC Fire Alarm Specification.

2.5 ADDRESS REPORTING INTERFACE DEVICE

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Devices shall be manufactured by "Notifier", no substitutions, as listed in the PVAMC Fire Alarm Specification

2.6 UTILITY LOCKS AND KEYS:

- A. All key operated test switches shall be provided with a single standardized utility lock and key.
- C. All keys shall be delivered to the VA Project Engineer (COTR).

2.7 SPARE AND REPLACEMENT PARTS

- A. Provide spare and replacement parts as follows:
 - 1. Duct smoke detectors with all appurtenances - 2
- B. Spare and replacement parts shall be in original packaging and submitted to the COTR.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, as recommended by the major equipment manufacturer and and per PVAMC Fire Alarm Specification. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS , Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW), and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All new conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas. All existing accessible fire alarm conduit not reused shall be removed.
- C. All new or reused exposed conduit shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- D. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used. Mounting surfaces shall be cut and patched in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.
- E. All fire detection and alarm system devices shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations to be approved by the VA Project Engineer (COTR).

3.2 NOT USED

3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the VA Project Engineer (COTR).
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COTR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COTR, the contractor may request a final inspection.
 - 1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
 - 2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.

3.4 FINAL INSPECTION AND ACCEPTANCE

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.
- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

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Attachment "A": PVAMC FIRE ALARM SPECIFICATION

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Attachment A - Section 283100
PVAMC FIRE ALARM SPECIFICATION

The Providence VA Medical Center campus located at 830 Chalkstone Avenue in Providence, RI 02908-4799 utilizes (2) Notifier NFS2-3030 Fire Detection and Alarm System Control Panels (FACP's) in the main building denoted as Building 1. Current configuration of these panels provides a total of 10 signal line circuit (SLC) data addressable loops.

All networked panels in the outlying buildings on the campus utilize the Notifier NFS2-640 Fire Alarm Control Panels (FACP's). Notifier FlashScan[®] field devices are to be used with the described panels which greatly enhance the speed of communication between analog intelligent devices. Each building also utilizes, as a separate network node, the Digital Voice Command (DVC-EMF) with a Digital Audio Amplifier (DAA-5025F).

The Notifier fire alarm system was recently installed in 2010 utilizing state of the art network-based components utilizing (armored) multi-mode fiber distributed underground to connect each FACP and audio DVC. The Notifier NCM-F Network Communications Module in each FACP provides the network-base fiber (Style 7) loop connection to all the panels. The Notifier NCA-2 is provided at the Operations Center Room D1090 as the primary network command and control point of operation.

The DET-6B telegraph transmitters (electronic masterbox) are provided in the Fire Command Room 136 for transmission of general fire alarm signals to the Providence Fire Department for all campus networked FACP's through a municipal cable that leaves the main building of the VA Medical Center underground and connects to the Providence Fire Department City Loop circuit located via street light pole by the Regent Street entrance to the VA Medical Center.

Building 1 audio is provided from (1) DVC-EMF located in the Operations Center Room D1090 and provides digital messages to (38) DAA-5025F audio amplifiers distributed within Building 1. Each DAA provides (4) each (Style Y) speaker circuits. Each identified "smoke zone" is provided with a separate "voice" circuit with its own dedicated amplifier.

The Main Lobby entrance and the Ambulatory Care entrance is provided with a Notifier LCD - 160 Remote Annunciator Panel (RAP), driven from the NCA - 2 in the Operations Center Room D1090. A third LCD - 160 is located in the Emergency Room D1176 reception desk area for 24 hour network monitoring. The Operations Center Room D1090 is equipped with the Notifier ONYX First Vision Graphics Annunciator Panel (GAP) connected via Ethernet cables to an ONYX-works embedded workstation PC located at the PBX Operators Command Station in Room D1090. A second First Vision (GAP) is located at the eastside of the main building and is connected to a second workstation (PC) located in the Fire Command Room 136. These components provide graphical displays of the main building floor plans and outlying buildings to graphically display where an alarm condition as been initiated.

The Notifier DVC Digital Voice Command is the heart of the integrated full-featured audio command center. The DVC is located in the Operations Center Room D1090 and provides the digital audio processor to generate audio messages and route them to the respective Notifier Digital Audio Amplifiers DAA-5025F (via Style 6/7 multi-mode fiber) and distributed System Sensor Wall Mounted Speakers. DVC's are powered by 24 Vdc from the local FACP power supplies. DAA's are powered from 120 VAC and are equipped with Battery Back-up.

Combination speaker-strobes and Strobe-only devices are powered and synchronized from "bell" circuits of the NFS2-640 FACP's in the outlying buildings and from the Notifier FCPS-24S8 power supply panels within building 1. Building 1 NAC circuits are configured in two modes; Mode 1 (Type IV power supplies) provide (4) individual NAC circuits connected directly to FCPS, Mode 2 (Type I power supplies) provide power to a series of Notifier FCM - 1 Control Modules in conjunction with System Sensor Model MDL sync modules. Strobe synchronization in building 1 is provided from (3) individual sync circuits: (1) for the Sub-basement, (1) for 1st and 2nd Floors, and (1) for the 3rd Floor and above floors. All FCPS panels operate from 120 VAC and are equipped with battery back-up.

Additional FCPS panels (Type II Power Supplies) are utilized for 24Vdc power to door-holder and other ancillary/ auxiliary functions or 4-wire monitor/control devices such as Beam Detectors and Duct Smoke Detectors. Currently there are (6) FCPS panels installed for such devices throughout the main building.

The ONYX Work Stations located in the Operations Center Room D1090 and the Fire Command Room 136 provide graphical maps of the campus and main building floor plans for event reporting and historical data retrieval purposes for all network points on the system.

In addition, there are (2) Notifier PRN-6 printers used to provide a written record of all events associated with the network fire alarm system. The 1st printer located in the Operations Center Room D1090 receives data from the NCA-2, the 2nd printer located in the Fire Command Room 136 receives data from the ONYX-works PC, both printers utilize serial communication.

A Notifier NFN Gateway is provided in the Audio/NCA panel located in the Operations Center Room D1090 to provide connection (via owner provided connection) to owner's server. The NFN Gateway provides a means to access and view the system from a remote computer or laptop.

Modifications to the system will require fire protection engineering redesign and support using licensed professionals. Existing fire alarm system "as built" or "shop drawings" will be verified by A/E against actual system assembly prior to any redesign modification. All modifications will require updated drawings to be delivered to the VA after testing and commissioning has been completed. All work performed must meet current JCAHO, Healthcare, and the National Fire Protection Code (NFPA) standards.

Modifications to the system in which to add, delete, extend, or relocate, field devices and or panels require extensive knowledge and experience with this state-of-the-art system. Use existing wiring conventions for all circuit types and perform additional load calculations for audio amplification circuits to ensure maintaining a consistent operable and reliable system by manufacturer's specifications - no exceptions. 2 Hour Fire Rated Cable/Conduit is required from panel to panel. Wiring inside a smoke zone for another smoke zone must also be in 2 Hour Fire Rated Cable/Conduit. All tamper and flow switch devices must have their own exclusive addressable interface monitor module (Notifier P/N FMM-1 Flash Scan Monitor Module) - no exceptions. There will be no substitutes.

In addition to the hardware modifications, extensive programming and reprogramming may be required to update graphic files and audio file messages based on smoke zones and floor plans of field device modifications. Voice activated messages may have to be added, deleted, or modified within an evacuation zone or modify alert messages going out to additional DVC's - DAA's or FACP's around the campus outside of the initiating zone. In this case, the ONYX Workstations (2), ONYX First Vision (2), DVC's (17), NCA-2 (1 each), NFS2-3030 (2), NFS2-640 (16), may require system reprogramming. Service personnel must be authorized and certified by Notifier to add, delete, modify, or repair any fire alarm system component. No exceptions.

Panel Types and Locations:

NFS2-3030 Building 1 - Room 136 (7 of 10 SLC loops installed)

 Building 1 - Room D1013 Elevator Lobby (3 of 10 SLC loops installed)

NFS2-640 Buildings: 2, 3, 4, 5, 6, 7, 8, 9, 10, 14, 26, and 35

 Building 32 - Currently deleted from network - under construction

 Building 35 - DVC-DAA installed but is not equipped with speakers

 Temporary Building - T18

 Trailers: TR9, and TR32

 Trailer - TR35 - Currently connected to the network but has no field devices connected to the panel - stand alone system is being utilized

Note: The NFS2-640's are equipped with only (1) SLC, a second SLC can be added if required.

Standard Cable & Wire Conventions:

- Signal Line Circuit (SLC) Cable [FPLR in conduit] [Style 6/7, Class A]
Solid Copper 16AWG - 2/C Twisted/Unshielded - Red Jacket
- Speaker Circuit Cable [FPLR in conduit] [Style Y, Class B]
Solid Copper 16AWG - 2/C Twisted/Shielded - Red Jacket/Blue Stripe
- Strobe Circuit Cable [FPLR in conduit] [Style Y, Class B]
Solid Copper 14AWG - 2/C Twisted/Unshielded - Red Jacket/Yellow Stripe

Notes:

- Any of the above circuit types which cross over or between identified smoke zones are wired using UL Listed CIC cable - listed CIC cable provides 2 hour rating when installed in conduit - see original submittals for type provided.
- Additional wiring information may be obtained from current project documents:
Door Holders - Yellow Blue (THHN/TFFN) Solid Copper 14 AWG
Non-resettable power - Black/Red (THHN/TFFN) Solid Copper 14 AWG
- Additional wire should match existing and be minimum Solid Copper 18 AWG FPL or as specified by manufacturer's installation guides/documents including; Remote indicator/test switches, Remote Annunciators/microphones, strobe circuit sync lines, RS232/RS485 or other data lines, Fire Fighter Phones/Risers and all other command, control, monitor, ancillary and auxiliary wiring and cables.

VERY IMPORTANT - SOFTWARE / APPLICATIONS

- Extreme care should be taken regarding software applications data and programmer versions/revisions. System equipment was ordered in **2007** and is currently programmed using **Veri-fire 5.3** programmer version software. DVC's and DAA's are version **2.0** application/firmware data.
- **Upgrading of firmware, hardware or programmer** can have a cascade effect on other network panels/components. Replacement components should be brought to exact same version/revision as originally installed - compatibility issues can have a serious effect on system/network operations.
- **Audio Libraries** - Before downloading to DVC's, great care should be taken in ensuring that the audio library (message segments/files) path matches to original programming, failure to do so can result in loss of message sequences.

SECTION 31 20 11
EARTH MOVING (SHORT FORM)

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to the VA Project Engineer (COTR)'s approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in ASTM D1557 Method A.

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

1.5 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

- A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:
1. 300 mm (12 inches) outside of the perimeter of formed footings.
 2. 600 mm (24 inches) outside the face of concrete work for which forms are required, except for footings.
 3. 150 mm (6 inches) below the bottom of pipe and not more than the pipe diameter plus 600 mm (24 inches) in width for pipe trenches.
 4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).
- B. Payment: No separate payment shall be made for rock excavation quantities. The contract price and time will be adjusted for overruns or underruns in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
1. Certification of rock quantities excavated.
 2. Excavation method.
 3. Labor.
 4. Equipment.
 5. Land Surveyor's or Civil Engineer's name and official registration stamp.
 6. Plot plan showing elevations.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):
2004.....American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):
T99-01 (R2004).....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
T180-01 (2004).....Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop
- D. American Society for Testing and Materials (ASTM):
D698-07.....Laboratory Compaction Characteristics of Soil Using Standard Effort
D1557-02.....Laboratory Compaction Characteristics of Soil Using Modified Effort
- E. Standard Specifications of Rhode Island Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
 - 1. Under concrete slab, crushed stone or gravel graded from 25 mm (1 inch) to 4.75 mm (No. 4).
 - 2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the VA Project Engineer (COTR). Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7'-6") of utility lines if such removal is approved in advance by the VA Project Engineer (COTR). Remove materials from the Medical Center. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain than the farthest extension of their limbs.
- D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the VA Project Engineer (COTR). Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain

topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.

1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.

E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.

1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.

2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by VA Project Engineer (COTR), at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by VA Project Engineer (COTR).

B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from VA Project Engineer (COTR). Approval by the VA Project Engineer (COTR) is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material

to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the VA Project Engineer (COTR) should be contacted to consider the use of flowable fill.

C. Blasting: Blasting shall not be permitted.

D. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft material to solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete, poured separately from the footings.
3. Do not tamp earth for backfilling in footing bottoms, except as specified.

E. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
 - c. Support piping on undisturbed earth unless a mechanical support is shown.
 - d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the VA Project Engineer (COTR).
2. Sanitary and storm sewer trenches:
 - a. Trench width below a point 150 mm (6 inches) above top of the pipe shall be 600 mm (24 inches) for up to and including 300 mm (12 inches) diameter and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
 - b. The bottom quadrant of the pipe shall be bedded on undisturbed soil or granular fill.

- 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
 - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one-sixth of pipe diameter below the pipe of 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
- c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
 - d. Use granular fill for bedding where rock or rocky materials are excavated.
- F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials that are determined by the VA Project Engineer (COTR) as unsuitable and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the VA Project Engineer (COTR), and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.
- G. Finished elevation of subgrade shall be as follows:
1. Pavement Areas - bottom of the pavement or base course as applicable.
 2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in

contact with backfill have been installed, and inspected and approved by VA Project Engineer (COTR).

- B. Proof-rolling Existing Subgrade: Proof-roll with a fully loaded dump truck. Make a minimum of one pass in each direction. Remove unstable uncompactable material and replace with granular fill material completed to mix requirements specified.
- C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the VA Project Engineer (COTR). Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than 95 percent of the maximum density determined in accordance with the following test method ASTM D1557 Method A.

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet) at a minimum five percent (5%) slope.
- D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the VA Project Engineer (COTR) at least one day in advance of the paving operations. Maintain

finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.

- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 LAWN AREAS:

- A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by VA Project Engineer (COTR) before seeding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.
- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m² (25 pounds per 1000 square feet).
- D. Seeding: Seed at a rate of 2 kg/100 m² (4 pounds per 1000 square feet) and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 225 kg/m (150 pounds per foot) of roller width.
- E. Watering: The VA Project Engineer (COTR) is responsible for having adequate water available at the site.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the VA Project Engineer (COTR) from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.6 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center Property.

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SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown. Construction shall include the following:

E. Equipment Pads: Air Handling Units, Chillers.

1.2 RELATED WORK

A. Subgrade Preparation: Section 31 20 00, EARTH MOVING.

C. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 00, CAST-IN-PLACE-CONCRETE.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

Placement of concrete shall be as specified under Article 3.8, COLD WEATHER and Article 3.7, HOT WEATHER of Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.

1. Expansion joint filler
2. Hot poured sealing compound
3. Reinforcement
4. Curing materials

C. Data and Test Reports: Select subbase material.

1. Job-mix formula.
2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the

basic designation only. Refer to the latest edition of all referenced Standards and codes.

B. American Association of State Highway and Transportation Officials (AASHTO) :

M031MM031-07-UL.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement (ASTM A615/A615M-09)
M055MM055-09-UL.....Steel Welded Wire Reinforcement, Plain, for
Concrete (ASTM A185)
M147-65-UL.....Materials for Aggregate and Soil-Aggregate
Subbase, Base and Surface Courses (R 2004)
M148-05-UL.....Liquid Membrane-Forming Compounds for Curing
Concrete (ASTM C309)
M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton
Mats
M213-01-UL.....Preformed Expansion Joint Fillers for Concrete
Paving and Structural Construction
(Non-extruding and Resilient Bituminous Type)
(ASTM D1751)
M233-86-UL.....Boiled Linseed Oil Mixer for Treatment of
Portland Cement Concrete
T099-09-UL.....Moisture-Density Relations of Soils Using a 2.5
kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop
T180-09-UL.....Moisture-Density Relations of Soils Using a
4.54 kg (10 lb.) Rammer and a 457 mm (18 in.)
Drop

C. American Society for Testing and Materials (ASTM) :

C94/C94M-09.....Ready-Mixed Concrete
C143/C143M-09.....Slump of Hydraulic Cement Concrete

PART 2 - PRODUCTS

2.1 GENERAL

Concrete shall be Type C, air-entrained as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, with the following exceptions:

<u>TYPE</u>	<u>MAXIMUM SLUMP*</u>
Curb & Gutter	75 mm (3")
Pedestrian Pavement	75 mm (3")

Vehicular Pavement	50 mm (2") (Machine Finished) 100 mm (4") (Hand Finished)
Equipment Pad	75 to 100 mm (3" to 4")
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.
- B. Welded wire-fabric shall conform to AASHTO M55.
- C. Dowels shall be plain steel bars conforming to AASHTO M31. Tie bars shall be deformed steel bars conforming to AASHTO M31.

2.3 SUBBASE

- A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, Grading E or F.
- B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula.
- C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 3 mm (1/8 inch) in any 3000 mm (ten foot) long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 50 mm (2 inches) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
 - 1. Burlap conforming to AASHTO M182 having a weight of 233 grams (seven ounces) or more per square meter (yard) when dry.
 - 2. Impervious Sheeting conforming to AASHTO M171.

3. Liquid Membrane Curing Compound conforming to AASHTO M148 (ASTM C309), Type 1 and shall be free of paraffin or petroleum.

2.6 EXPANSION JOINT FILLERS

Material shall conform to AASHTO M213.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTH MOVING.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SUBBASE

- A. Placing:
 1. Place the subbase material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 200 mm (8 inches), and that when compacted, will produce a layer of the designated thickness.
 2. When the designated compacted thickness exceeds 150 mm (6 inches), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
 3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.
 4. If the elevation of the top layer is 13 mm (1/2 inch) or more below the grade, excavate the top layer and replace with new material to a depth of at least 75 mm (3 inches) in compacted thickness.
- C. Compaction:
 1. Perform compaction with approved equipment (hand or mechanical) well suited to the material being compacted.
 2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
 3. Compact each layer to at least 95 percent or 100 percent of maximum density as determined by AASHTO T180 or AASHTO T99 respectively.

D. Smoothness Test and Thickness Control:

Test the completed subbase for grade and cross section with a straight edge.

1. The surface of each layer shall not show any deviations in excess of 10 mm (3/8 inch).
2. The completed thickness shall be within 13 mm (1/2 inch) of the thickness as shown.

E. Protection:

1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the VA.

3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 3 mm (1/8 inch) when checked with a straightedge and shall not deviate from true line by more than 6 mm (1/4 inch) at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.

C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish and control the

alignment and the grade elevations of the forms or concrete slipforming machine operations.

1. Make necessary corrections to forms immediately before placing concrete.
2. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

3.4 EQUIPMENT

- A. The VA Project Engineer (COTR) shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.
- B. Before the concrete is placed, the VA Project Engineer (COTR) shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

3.6 PLACING CONCRETE - GENERAL

- A. Obtain approval of the VA Project Engineer (COTR) before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete. Obtain approval of the VA Project Engineer (COTR) before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.

- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

3.7 PLACING CONCRETE FOR EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads shall be constructed with sufficient slope to drain properly.

3.8 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.9 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, give it a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 3 mm (1/8 inch) when tested with a 3000 mm (10 foot) straightedge.
- D. Correct irregularities exceeding the above.

3.10 JOINTS - GENERAL

- A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.11 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 - 2. Using joint filler of the type, thickness, and width as shown.
 - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.12 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.13 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and

replace the damaged pavement and employ another method of curing as directed by the VA Project Engineer (COTR).

- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 0.1 mm (4 mils) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 300 mm (12 inches). Securely anchor sheeting.
- D. Liquid Membrane Curing:
 - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 5 m²/L (200 square feet per gallon) for both coats.
 - 2. Do not allow the concrete to dry before the application of the membrane.
 - 3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
 - 4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.14 CLEANING

- A. After completion of the curing period:
 - 1. Remove the curing material (other than liquid membrane).
 - 2. Sweep the concrete clean.
 - 3. After removal of all foreign matter from the joints, seal joints as herein specified.
 - 4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.15 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the VA Project Engineer (COTR), and at no additional cost

to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the VA Project Engineer (COTR).

3.16 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the work site.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Subgrade Preparation: Paragraph 3.3 and Section 31 20 11, EARTH MOVING.
- B. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The VA Project Engineer (COTR) shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by Rhode Island Department of Transportation (RIDOT).
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by RIDOT.
 - 3. Job-mix formula.
- C. Certifications:
 - 1. Asphalt prime and tack coat material certificate of conformance to RIDOT requirements.

2. Asphalt cement certificate of conformance to RIDOT requirements.
 3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the RIDOT Specification.
- D. One copy of RIDOT Specifications.
- E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the RIDOT Standard Specifications for Road and Bridge Construction, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the RIDOT Specifications, it shall mean the VA Project Engineer (COTR) or VA Contracting Officer.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm(1-1/2").
- C. Base aggregate maximum size:
1. Base course over 152mm(6") thick: 38mm(1-1/2");
 2. Other base courses: 19mm(3/4").
- D. Asphaltic base course:
1. Maximum particle size not to exceed 25.4mm(1").
 2. Where conflicts arise between this specification and the requirements in the latest version of the RIDOT Specifications, the RIDOT Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
19mm (3/4")	100
9.5mm (3/8")	67 to 85
6.4mm (1/4")	50 to 65
2.4mm (No. 8 mesh)	37 to 50
600µm (No. 30 mesh)	15 to 25

75µm(No. 200 mesh)

3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the RIDOT Specifications, the RIDOT Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the RODOT Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
1. Temperature leaving the plant: 143 degrees C (290 degrees F) minimum, 160 degrees C (320 degrees F) maximum.
 2. Temperature at time of placing: 138 degrees C (280 degrees F) minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.

- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA Project Engineer (COTR) or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required)
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- C. Receipt of asphaltic concrete materials:
 - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).

2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.

D. Spreading:

1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Apply one coat of the specified sealer.
- C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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SECTION 32 16 40
GRANITE CURB

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK

- A. Work under this section consists of furnishing all material, labor, tools, equipment, and supervision necessary to install new granite curb, edging, curb corners, transition curb, and curb inlets, and reinstall and reset existing granite curbing.
- B. Work under this section also includes furnishing all material, labor, tools, equipment, and supervision necessary to remove and reset existing granite curbing.

1.2 RELATED WORK SPECIFIED ELSEWHERE

- A. Excavation and Site Work: SECTION 31 20 11, EARTH MOVING
- B. Concrete for Curb Lock: SECTION 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 2 - MATERIALS

2.1 GRANITE CURBING

- A. New granite curb for roadways, curb inlets, curb corners and edging shall meet the requirements of the Rhode Island Department of Transportation Standard Specifications for Road and Bridge Construction (RIDOT Specifications), Section 906. Transition curbing shall be placed at the ends and beginnings of curbing, at handicap ramps or as directed by the VA Project Engineer (COTR).
- B. If curb, curb corners, or curb inlets from different quarries are used, curbing of each quarry shall be segregated and set together to give a uniform appearance.

PART 3 - EXECUTION

3.1 SALVAGE OF EXISTING CURBING

- A. The Contractor shall carefully remove, store, and clean all curbing specified for resetting. The Contractor shall replace all existing curbing that is to be reset which is lost, damaged, or destroyed as a result of his operations, at no expense to the project.

3.2 EXCAVATING TRENCH

- A. The trench for the curb shall be excavated to a width of eighteen (18) inches. The subgrade of the trench shall be at a depth below the proposed finished grade of the curb equal to six (6) inches plus the depth of the curbstone.

3.3 PREPARATION OF FOUNDATION

- A. The foundation for granite curbing, curb corners and curb inlets shall consist of a gravel subbase layer that shall be six (6) inches in depth after thorough compaction as shown on the details.
- B. The gravel subbase for edging shall be as shown on the plans and shall be thoroughly rammed or tamped until firm and unyielding.
- C. The trench for curb corners shall be excavated so that there is a foundation of gravel which, when thoroughly compacted, will be six (6) inches in depth and extending six (6) inches beyond the front and back of the curb corner to the full depth of the foundation.

3.4 SETTING CURBING

- A. Curb, curb corners and curb inlets shall be set on the prepared gravel bedding as shown on the Contract Drawings. Curb and curb corners shall be fitted together as closely as possible. The curb shall be set to the line and grade required as shown on the plans or as directed by the VA Project Engineer (COTR). Granite curb shall be set so that there will be a six (6) inch reveal following final paving.
- B. Transition curb will be set to the transition lengths shown on the plans or as directed by the VA Project Engineer (COTR). If the transition falls on a curve the transition curb shall have the same radius.
- C. All spaces along the curb face that faces pavement shall be filled with concrete so that the curb and curb corners will be completely supported and locked in place throughout their lengths.
- D. All joints between curbstones (both front and back) or edging shall be carefully filled with cement mortar and neatly pointed on all exposed faces. After pointing, the curbstones shall be cleaned of any excess mortar that may have been forced out of the joints.

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SECTION 32 17 23
PAVEMENT MARKINGS

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall consist of furnishing and applying paint on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the VA Project Engineer (COTR). Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

1.2 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.
- B. Paint.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
TT-P-1952D.....Paint, Traffic Black, and Airfield Marking,
Waterborne
- C. Master Painters Institute (MPI): Approved Product List - 2010

PART 2 - PRODUCTS

2.1 PAINT

Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 18 L (5 gallons). A certificate shall accompany each batch of paint stating compliance with the applicable publication.

2.3 PAINT APPLICATOR

Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual

control to apply continuous lines of varying length and marking widths as shown. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

2.4 SANDBLASTING EQUIPMENT

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than 0.08 m³/s (150 cfm) of air at a pressure of not less than 625 kPa (90 psi) at each nozzle used.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.
- B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the VA Project Engineer (COTR). The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the VA Project Engineer (COTR) has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to

preserve and apply marking in conformance with the established control points.

3.2 APPLICATION

Apply uniformly painted pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 10°C (50°F) and less than 35°C (95°F). Apply the paint at a wet film thickness of 0.4 mm (0.015 inch). Apply paint in one coat. At the direction of the VA Project Engineer (COTR), markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

3.3 PROTECTION

Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

3.4 DETAIL PAVEMENT MARKING

Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Show the International Handicapped Symbol at indicated parking spaces. Color shall be as shown. Apply paint for the symbol using a suitable template that will provide a pavement marking with true, sharp edges and ends. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

3.5 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 31 13
CHAIN LINK FENCES AND GATES

PART 1 - GENERAL

1.1 DESCRIPTION

This work consists of all labor, materials, and equipment necessary for furnishing and installing chain link fence, gates and accessories in conformance with the lines, grades, and details as shown.

1.2 RELATED WORK

- A. Grounding of fencing for enclosures of electrical equipment and for lightning protection as shown: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- B. Temporary Construction Fence: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Finish Grading: Section 31 20 11, EARTH MOVING.

1.3 MANUFACTURER'S QUALIFICATIONS

Fence, gates, and accessories shall be products of manufacturers' regularly engaged in manufacturing items of type specified.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
 - 1. Manufacturer's Literature and Data: Chain link fencing, gates and all accessories.
 - 2. Manufacturer's Certificates: Zinc-coating complies with complies with specifications.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A392-07.....Zinc-Coated Steel Chain-Link Fence Fabric
 - A817-07.....Metal-Coated Steel Wire for Chain-Link Fence
Fabric and Marcellled Tension Wire
 - C94/C94M-07.....Ready-Mixed Concrete
 - F567-07.....Installation of Chain-Link Fence
 - F626-(R2003).....Fence Fittings
 - F900-05.....Industrial and Commercial Swing Gates
 - F1043-06.....Strength and Protective Coatings on Metal
Industrial Chain-Link Fence Framework

F1083-08.....Pipe, Steel, Hot-Dipped Zinc-Coated
(Galvanized) Welded, for Fence Structures.

C. Federal Specifications (Fed. Spec.):

FF-P-110J.....Padlock, Changeable Combination

PART 2 - PRODUCTS

2.1 GENERAL

Materials shall conform to ASTM F1083 and ASTM A392 ferrous metals, zinc-coated; and detailed specifications forming the various parts thereto; and other requirements specified herein. Zinc-coat metal members (including fabric, gates, posts, rails, hardware and other ferrous metal items) after fabrication shall be reasonably free of excessive roughness, blisters and sal-ammoniac spots.

2.2 CHAIN-LINK FABRIC

ASTM A392 9 gauge wire woven in a 50 mm (2 inch) mesh. Top and bottom selvage shall have twisted and barbed finish. Zinc-coating weight shall be 570 grams/m² (2.0 ounces per square foot).

2.3 POST, FOR GATES AND FENCING

ASTM F1083, Grade SK-40A, round, zinc-coated steel. Dimensions and weights of posts shall conform to the tables in the ASTM Specification. Provide post braces and truss rods for each gate, corner, pull or end post. Provide truss rods with turnbuckles or other equivalent provisions for adjustment.

2.4 TOP RAIL AND BOTTOM RAIL

ASTM F1083, Grade SK-40A, round, zinc-coated steel. Dimensions and weights of posts shall conform to the tables in the ASTM Specification; fitted with suitable expansion sleeves and means for securing rail to each gate, corner, and end posts.

2.5 ACCESSORIES

Accessories as necessary caps, rail and brace ends, wire ties or clips, braces and tension bands, tension bars, truss rods, and miscellaneous accessories conforming to ASTM F626

2.6 GATES

ASTM F900, type as shown. Gate framing, bracing, latches, and other hardware zinc-coating weight shall be the same as the FABRIC. Gates less than 2400 mm (8 feet) wide shall have truss rods or intermediate braces. Attach gate fabric to the gate frame by method standard with the manufacturer, except that welding will not be permitted. Arrange

latches for padlocking so that padlock will be accessible from both sides of the gate regardless of the latching arrangement. When required, extend each end member of gate frame sufficiently above the top member or provide three strands of barbed wire in horizontal alignment with barbed wire strands on the fence.

2.7 GATE HARDWARE

- A. Manufacturer's standard products, installed complete. The type of hinges shall allow gates to swing through 180 degrees, from closed to open position. Hang and secure gates in such a manner that, when locked, they cannot be lifted off hinges.
- C. Padlocks for gates are specified under Section 08 71 00, DOOR HARDWARE. Padlocks shall have chains that are securely attached to the gate or gate post.

2.8 CONCRETE

ASTM C94/C94M, using 19 mm (3/4 inch) maximum-size aggregate, and having minimum compressive strength of 25 mPa (3000 psig) at 28 days. Non-shrinking grout shall consist of one part Portland cement to three parts clean, well-graded sand, non-shrinking grout additive and the minimum amount of water to produce a workable mix.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fence by properly trained crew, on previously prepared surfaces, to line and grade as shown. Install fence in accordance with ASTM F567 and with the manufacturer's printed installation instructions, except as modified herein or as shown. Maintain all equipment, tools, and machinery while on the project in sufficient quantities and capacities for proper installation of posts, chain links and accessories.

3.2 EXCAVATION

Excavation for concrete-embedded items shall be of the dimensions shown, except in bedrock. If bedrock is encountered before reaching the required depth, continue the excavation to the depth shown or 450 mm (18 inches) into the bedrock, whichever is less, and provide a minimum of 50 mm (2 inches) larger diameter than the outside diameter of the post. Clear loose material from post holes. Grade area around finished concrete footings as shown and dispose of excess earth as directed by the VA Project Engineer (COTR).

3.3 POST SETTING

Install posts plumb and in alignment. Set post in concrete footings of dimensions as shown, except in bedrock. Thoroughly compact concrete so as it to be free of voids and finished in a slope or dome to divert water running down the post away from the footing. Straight runs between braced posts shall not exceed 150 m (500 feet). Install posts in bedrock with a minimum of 25 mm (one inch) of non-shrinking grout around each post. Thoroughly work non-shrinking grout into the hole so as to be free of voids and finished in a slope or dome. Cure concrete and grout a minimum of 72 hours before any further work is done on the posts.

3.4 POST CAPS

Fit all exposed ends of post with caps. Provide caps that fit snugly and are weathertight. Where top rail is used, provide caps to accommodate the top rail. Install post caps as recommended by the manufacturer and as shown.

3.5 SUPPORTING ARMS

Design supporting arms, when required, to be weathertight. Where top rail is used, provide arms to accommodate the top rail. Install supporting arms as recommended by the manufacturer and as shown.

3.6 TOP RAILS AND BOTTOM RAILS

Install rails before installing chain link fabric. Provide suitable means for securing rail ends to terminal and intermediate post. Top rails shall pass through intermediate post supporting arms or caps as shown. The rails shall have expansion couplings (rail sleeves) spaced as recommended by the manufacturer. Where fence is located on top of a wall, install expansion couplings over expansion joints in wall.

3.7 ACCESSORIES

Supply accessories (posts braces, tension bands, tension bars, truss rods, and miscellaneous accessories), as required and recommended by the manufacturer, to accommodate the installation of a complete fence, with fabric that is taut and attached properly to posts, rails, and tension wire.

3.8 FABRIC

Pull fabric taut and secured with wire ties or clips to the top rail and bottom rail close to both sides of each post and at intervals of

not more than 600 mm (24 inches) on centers. Secure fabric to posts using stretcher bars and ties or clips.

3.9 GATES

Install gates plumb, level, and secure for full opening without interference. Set keepers, stops and other accessories into concrete as required by the manufacturer and as shown. Adjust hardware for smooth operation and lubricate where necessary.

3.10 REPAIR OF GALVANIZED SURFACES

Use galvanized repair compound, stick form, or other method, where galvanized surfaces need field or shop repair. Repair surfaces in accordance with the manufacturer's printed directions.

3.11 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the station.

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SECTION 32 39 14
METAL PIPE BOLLARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This work consists of all labor, materials, and equipment necessary for furnishing and installing concrete filled metal pipe bollards in conformance with the details as shown.

1.2 MANUFACTURER'S QUALIFICATIONS

- A. Metal pipe bollards shall be products of manufacturers regularly engaged in manufacturing items of type specified.

1.3 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
 - 1. Manufacturer's Literature and Data: Reflectorized tape.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C94/C94M-07.....Ready-Mixed Concrete

PART 2 - PRODUCTS

2.1 PIPE

- A. Bollards shall be fabricated as shown on the drawings. Bollards shall be constructed of Schedule 40 hot dipped galvanized steel pipe size and shape as indicated on the drawings. Bollard pipe shall be coated with an epoxy prime coat.

2.2 CONCRETE

ASTM C94/C94M, using 3/4 inch (19 mm) maximum-size aggregate, and having minimum compressive strength of 3000 psig (25 mPa) at 28 days. Non-shrinking grout shall consist of one part Portland cement to three parts clean, well-graded sand, non-shrinking grout additive and the minimum amount of water to produce a workable mix.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install bollards by properly trained crew, on previously prepared surfaces, at the locations shown. Maintain all equipment, tools, and

SECTION 33 30 00
SANITARY SEWERAGE UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION:

Outside, underground sanitary sewer system, complete, ready for operation, including all gravity flow lines manholes, cleanouts, frames, covers, structures, appurtenances, and connections to new building and structure, service lines, existing sanitary sewer lines, and existing sanitary structures, and all other incidentals.

1.2 RELATED WORK:

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING.
- C. Concrete Work Reinforcing, Placement and Finishing; Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Protection of Materials and Equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. Nameplates: Nameplate bearing manufacturer's name, or identifiable trademark, including model number, securely affixed in a conspicuous place on equipment, or name or trademark, including model number cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers' Literature and Data: Submit the following as one package:
 - 1. Pipe, Fittings and Appurtenances.
 - 2. Jointing Material.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A48/A48M-03.....Gray Iron Castings
 - A536-84(2004).....Ductile Iron Castings
 - A625/A625M-03.....Tin Mill Products, Black Plate, Single Reduced
 - A746-03.....Ductile Iron Gravity Sewer Pipe
 - C150-05.....Portland Cement
 - D698-00a1.....Laboratory Compaction Characteristics of Soil
Using Standard Effort (12,400 ft-lbf/ft³ (600
kN-m/m³))
 - D2321-05.....Underground Installation of Thermoplastic Pipes
for Sewers and Other Gravity-Flow Applications
 - D2412-02.....Determination of External Loading
Characteristics of Plastic Pipe by Parallel-
Plate Loading
 - D3034-04a.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe
and Fittings

D3212-96a (2003) e1.....Joints for Drain and Sewer Plastic Pipes Using
Flexible Elastomeric Seals

D3261-03.....Butt Heat Fusion Polyethylene (PE) Plastic
Fittings for Polyethylene (PE) Plastic Pipe and
Tubing

D3350-05.....Polyethylene Plastics Pipe and Fittings
Materials

D4101-05a.....Polypropylene Injection and Extrusion Materials

F477-02e1.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe

F714-05.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based
on Outside Diameter

F794-03.....Poly (Vinyl Chloride) (PVC) Ribbed Gravity Sewer
Pipe and Fittings Based on Controlled Inside
Diameter

F949-03.....Poly (Vinyl Chloride) (PVC) Corrugated Sewer
Pipe with Smooth Interior and Fittings

C. American Water Works Association (AWWA):

C105/A21.5-05.....Polyethylene Encasement for Ductile Iron Pipe
Systems

C110/A21.10-03.....Ductile-Iron and Gray-Iron Fittings for Water

C111/A21.11-00.....Rubber Gasket Joints for Ductile Iron Pressure
Pipe and Fittings

C115-99.....Flanged Ductile-Iron Pipe with Threaded Flanges

C116-03.....Protective Fusion-Bonded Epoxy Coatings for the
Interior and Exterior Surfaces of Ductile Iron
Pipe and Gray Iron Fittings for Water Supply
Service

C151-/A21.51-02 Ductile-Iron Pipe, Centrifugally Cast for Water

- C153-00 Ductile-Iron Compact Fittings for Water Services
- C600-05.....Installation for Ductile-Iron Water Mains and Their Appurtenances
- C605-94.....Underground Installation of Polyvinyl (PVC) Pressure Pipe and Fittings for Water
- C900-97Polyvinyl Chloride (PVC) Pressure Pipe, 100 mm (4 inches) Through 300 mm (12 inches) for Water Distribution
- C905-97.....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 350 mm through 1,200 mm (14 Inches through 48 Inches), for Water Transmission and Distribution
- C906-99.....Polyethylene (PE) Pressure Pipes and Fittings, 100 mm through 1575 mm (4 Inches through 63 Inches), for Water Distribution

D. Uni-Bell PVC Pipe Association:

- Uni-B-6-98.....Recommended Practice Low Pressure Air Testing of Installed Sewer Pipe

PART 2 - PRODUCTS

2.1 PIPING:

A. Gravity Flow Lines (Pipe and Fittings):

1. Polyvinyl Chloride (PVC):
- a. Pipe and Fittings, 100 to 375 mm (4 to 15 inches) in diameter, shall conform to ASTM D3034, Type PSM, SDR 35. Pipe and fittings shall have elastomeric gasket joints providing a watertight seal when tested in accordance with ASTM D3212. Gaskets shall conform to ASTM F477. Solvent welded joints shall not be permitted.
 - b. Pipe and fittings, 450 to 900 mm (18 to 36 inches) in diameter, shall be solid wall or have a corrugated or ribbed exterior

profile and a smooth interior. Pipe shall conform to the following:

- 1) Pipe and fittings shall conform to ASTM F949 corrugated sewer pipe with a smooth interior. The corrugated outer wall shall be fused to the smooth interwall at the corrugation valley. Pipe and fitting shall have a smooth bell, elastomeric joints conforming to ASTM D3212, and shall have a minimum pipe stiffness of 350 kPa (50 psi) at 5 percent deflection, when tested in accordance with ASTM D2412. Corrugation shall be perpendicular to the axis of the pipe to allow gaskets to be installed on field cut sections of pipe without the requirement for special fittings.
 - 2) Ribbed wall PVC pipe and fittings shall conform to ASTM F794 ribbed sewer pipe with smooth interior pipe and fittings shall have a smooth bell, elastomeric joints conforming to ASTM D3212, and shall have a minimum pipe stiffness of 320 kPa (46 psi) when tested in accordance with ASTM D 2412, at 5 percent vertical deflection. Joints shall not leak at 7.6 m (25 feet) of head under 5 percent deflection.
 - 3) Solid wall pipe and fittings shall conform to ASTM F679, SDR 35 pipe and fittings shall gaskets conforming to ASTM F477, and shall be able to withstand a hydrostatic pressure of 345 kPa (50 psi).
2. Ductile Iron Pipe (DIP) for Sanitary Sewer: Shall conform to ASTM A746, thickness Class 51 unless otherwise shown or specified. Joints on pipe and fittings shall be push-on style and conform to AWWA C110 and AWWA C111, rated for 1.03 MPa (150 psi). Exterior coating shall be approximately 0.025 mm (1 mil) asphaltic coating as specified in ASTM A746. Interior lining shall be a catalyzed coal tar epoxy, having a minimum thickness of 0.60 mm (24 mils), a permeability rating of 0.13 perms, direct impact rating of 11.3 Nm (100 in-lbs), an abrasion resistance of 20 liters of sand per mil, and dielectric strength of 250 volts per mil. Pipe and fittings shall be polyethylene encased with 0.20 mm (8 mil) polyethylene sheeting per AWWA C105. Color of polyethylene encasement shall be green.

3. High density polyethylene (HDPE) pipe and fittings 450 mm to 900 mm (18 inches to 36 inches) shall conform to ASTM F894. Pipe and fittings shall have a smooth interwall and profile exterior, and be Class 100. Joints shall be water tight elastomeric gaskets in accordance with ASTM D3212, or thermal welded joints.

2.2 JOINTING MATERIAL:

A. Gravity Flow Lines:

1. Ductile Iron Pipe: Push-on or mechanical joints, AWWA C111, AWWA C110. Flange joints shall comply with AWWA C115. Flange joints shall only be used in vaults or above-grade.
2. Polyvinyl Chloride (PVC) Pipe (Gravity Use): Joints, ASTM D3212. Elastomeric gasket, ASTM F477.
3. High Density Polyethylene (HDPE) pipe and fitting joints, ASTM E-3212, elastomeric gaskets, ASTM F477.
4. High Density Polyethylene (HDPE) pipe and fittings shall be fusion butt welded, flanged, or mechanical couplings as recommended by the manufacturer. Restrained joints shall be limited to fusion welded and flanged.

2.3 CLEANOUT FRAMES AND COVERS:

Frames and covers shall be gray iron casting conforming to ASTM C48. The frame and cover shall be rated for HS20-44 wheel loading, have a studded pattern on its cover, vent holes, and lifting slots. The cover shall fit firmly on the frame without movement when subject to vehicular traffic. The word "SEWER" shall be cast on the cover.

2.4 WARNING TAPE:

Standard, .1mm (4Mil) polyethylene 76 mm (3 inch) wide tape detectable type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION

3.1 BUILDING SERVICE LINES:

- A. Install sanitary sewer service lines to point of connection within approximately 1500 mm (5 feet) outside of buildings where service is

required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

- B. Connections of service line to building piping shall be made after the new sanitary sewer system has been constructed, tested, and accepted for operation by the Resident Engineer. The Contractor shall install all temporary caps or plugs required for testing.
- C. When building services have not been installed at the time when the sanitary sewer system is complete, provide temporary plugs or caps at the ends of all service lines. Mark the location and depth of the service lines with continuous warning tape placed 300 mm (12 inches) above service lines.

3.2 ABANDONED MANHOLES STRUCTURES AND PIPING:

- A. Manholes and Structures Outside of Building Areas: Remove frame and cover, cut and remove the top of an elevation of 600 mm (2 feet) below finished grade. Fill the remaining portion with compacted gravel or crushed rock or concrete.
- B. Manholes and Structures with Building Areas: Remove the entire structure and the base.
- C. Piping under and within 1500 mm (5 feet) of building areas shall be completely removed.
- D. Piping outside of building areas shall be completely removed.
- E. The Contractor shall comply with all OSHA confined space requirements while working within existing manholes and structures.
- F. When the limit of the abandonment terminates in an existing manhole to remain, the flow line in the bench of the manhole to the abandoned line shall be filled with concrete and shaped to maintain the flowline of the lines to remain.

3.3 REGRADING:

- A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed

on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.
- C. The Contractor shall comply with all OSHA confined space requirements when working within existing structures.

3.4 CONNECTIONS TO EXISTING VA OWNED MANHOLES:

- A. During construction of new connections to existing manholes, it shall be the sole responsibility of the Contractor to maintain continued sanitary sewer service to all buildings and users upstream. The contractor shall provide, install, and maintain all pumping, conveyance system, dams, weirs, etc. required to maintain the continuous flow of sewage. All temporary measures required to meet this requirement shall be subject to the review of the Resident Engineer.
- B. Core existing structure, install pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.
- C. The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all pipes connected to the manhole.
- D. Connections and alterations to existing manholes shall be constructed so that finished work conforms as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting and shaping.

3.5 PIPE SEPARATION:

- A. Horizontal Separation - Water Mains and Sewers:

1. Existing and proposed water mains shall be at least 3 meters (10 feet) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
2. Gravity flow mains and pressure (force) mains may be located closer than 3 meters (10 feet) but not closer than 1.8 m (6 feet) to a water main when:
 - a. Local conditions prevent a lateral separation of ten feet; and
 - b. The water main invert is at least 450 mm (18 inches) above the crown of the gravity sewer or 600 mm (24 inches) above the crown of the pressure (force) main; and
 - c. The water main is in a separate trench separated by undisturbed earth.
3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe. The pipe for the sanitary sewer main shall comply with the specifications for pressure (force) mains, and the water main material shall comply with Section 33 10 00, WATER UTILITIES. The sewer shall be pressure tested as specified for pressure (force) mains before backfilling.

B. Vertical Separation - Water Mains and Sewers at Crossings:

1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 600 mm (24 inches) above the crown of gravity flow sewer or 1200 mm (48 inches) above the crown of pressure (force) mains. The vertical separation shall be maintained within 3 meters (10 feet) horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.
2. In no case shall pressure (force) sanitary main cross above, or within 600 mm (24 inches) of water lines.
3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 450 mm (18 inches) above or 300 mm (12 inches) below the water main, provided that both the water main and sewer shall be

constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 600 mm (24 inches) below the water line provided both the water line and sewer line are constructed of ductile iron pipe. The pipe for the sewer shall conform to the requirements for pressure sewers specified herein. Piping for the water main shall conform to Section 33 10 00, WATER UTILITIES.

4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 3 meters (10 feet).

3.6 GENERAL PIPING INSTALLATION:

- A. Lay pipes true to line and grade. Gravity flow sewer shall be laid with bells facing upgrade. Pressure (force) mains shall have the bells facing the direction of flow.
- B. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- C. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- D. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- E. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not lay sewer pipe in same trench with another pipe or other utility. Sanitary sewers shall cross at least 600 mm (2 feet) below water lines.

- H. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 300 mm (12 inches) over the crown of the pipe.
- I. Warning tape shall be continuously placed 300 mm (12 inches) above sewer pipe
- J. Install gravity sewer line in accordance with the provisions of these specifications and the following standards:
 - 1. Ductile Iron Piping: AWWA C111 and C600.
 - 2. Vitrified Clay Piping: ASTM C12.
 - 3. Polyvinyl Chloride (PVC) Piping: ASTM D2321.
 - 4. High Density Polyethylene (HDPE) Piping: Comply with manufacturer's recommendations with gaskets with fused joints.
- K. Gravity Flow Lines with Secondary Containment:
 - 1. Install per manufacturer's recommendations. Install all pipe centering devices to maintain an interstitial space below the invert of the carrier pipe. Both the carrier and containment pipe shall be tested for leaks.
- L. Installation of Pressure (Force) Mains:
 - 1. Sections of piping listed on the drawings shall be fully restrained using approved joint restraint devices. Joint restraint devices shall be installed in accordance with the manufacturer's recommendations. For devices with twist of nuts, the twist of nuts shall be placed on top of the fitting for the Engineer's inspection. The Contractor shall torque test all bolts, set screws, identified by the Resident Engineer.
 - 2. Thrust blocks shall not be permitted.
 - 3. Install pressure (force) mains in accordance with the provisions of these specifications and the following standards:
 - a. Ductile Iron Piping: AWWA C111 and C600.

b. Polyvinyl Chloride (PVC) Piping: AWWA C605.

c. High Density Polyethylene (HDPE) Piping: Per manufacturer's recommendations.

3.7 CLEANOUTS:

- A. 150 millimeters (6 inches) in diameter and consisting of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Center-set cleanouts, located in unpaved areas, in a 300 by 300 by 150 mm (12 by 12 by 6 inches) thick concrete slab set flush with adjacent finished grade. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with a 50 mm (2 inches) base valve to allow the pressure in the line to be relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 600 mm (24 inches) in diameter.
- B. The top of the cleanout assembly shall be 50 mm (2 inches) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.8 INSPECTION OF SEWERS:

Inspect and obtain the Resident Engineer's approval. Thoroughly flush out before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lip at joints on the inside of gravity sewer lines are not acceptable.

3.9 TESTING OF SANITARY SEWERS:

- A. Gravity Sewers and Manholes (Select one of the following):
1. Air Test: Vitrified Clay Pipe ASTM C828. PVC Pipe, Uni-Bell Uni-B-6. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be pressurized to 28 kPa (4 psi) and allowed to stabilize. After pressure stabilization, the pressure shall be dropped to 24 kPa (3.5 psi) greater than the average back-pressure of any groundwater above the sewer. The minimum test time shall be as specified in Uni-Bell Uni-B-6.

2. Exfiltration Test:

- a. Subject pipe to hydrostatic pressure produced by head of water at depth of 900 mm (3 feet) above invert of sewer at upper manhole under test. In areas where ground water exists, head of water shall be 900 mm (3 feet) above existing water table. Maintain head of water for one hour for full absorption by pipe body before testing. During one hour test period, measured maximum allowable rate of exfiltration for any section of sewer shall be 11 L (3.0 gallons) per hour per 30 m (100 feet).
 - b. If measurements indicate exfiltration is greater than maximum allowable leakage, take additional measurements until leaks are located. Repair and retest.
3. Infiltration Test: If ground water level is greater than 900 mm (3 feet) above invert of the upper manhole, infiltration tests are acceptable. Allowable leakage for this test will be the same as for the exfiltration test.

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VA241-12-R-0714
Project Number 650-10-110
Replace HVAC
Building 9
VAMC Providence, RI

Project No. 650-10-110
Construction Document Submission (Final)
August 1, 2011

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machinery while on the project in sufficient quantities and capacities for proper installation of all materials.

3.2 EXCAVATION

Excavation for concrete-embedded items shall be of the dimensions shown, except in bedrock. If bedrock is encountered before reaching the required depth, continue the excavation to the depth shown or 18 inches (450 mm) into the bedrock, whichever is less, and provide a minimum of 2 inches (50 mm) larger diameter than the outside diameter of the pipe. Clear loose material from post holes. Grade area around finished concrete footings as shown and dispose of excess earth as directed by the VA Project Engineer (COTR).

3.3 POST SETTING

Install bollards plumb at the locations shown. Set bollards in concrete footings of dimensions as shown, except in bedrock. Thoroughly compact concrete so as it to be free of voids and finished in a slope or dome to divert water running down the post away from the footing. Install pipes in bedrock with a minimum of one inch (25 mm) of non-shrinking grout around each pipe. Thoroughly work non-shrinking grout into the hole so as to be free of voids and finished in a slope or dome. Cure concrete and grout a minimum of 72 hours before any further work is done on the pipes.

3.4 CONCRETE FILL

Fill installed bollard pipe completely with concrete. Mound concrete above the top edge of pipe so that, after curing, a dome of one-half of an inch in height is created.

3.5 REPAIR OF GALVANIZED SURFACES

Use galvanized repair compound, stick form, or other method, where galvanized surfaces need field or shop repair. Repair surfaces in accordance with the manufacturer's printed directions. Recoat any areas where prime coat and/or finish coat has been damaged.

3.6 REFLECTORIZED TAPE

Reflectorized tape may be factory applied or applied after post installation. Factory applied tape damaged during shipping or installation shall be completely removed and new tape shall be applied.

3.7 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the site.

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