

SECTION 22 08 00

COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.
- B. The Plumbing systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. . All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 19 00. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING

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AE Works Project No. 13042

Erie VAMC
Water Tank and Pumps
Construction Documents

REQUIREMENTS and Division 22 Sections for additional Contractor
training requirements.

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SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.

- B16.4-06.....Standard for Grey Iron Threaded Fittings
Classes 125 and 250
- B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings
- B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and
250
- C. American Society for Testing and Materials (ASTM):
- A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,
Aluminum Coated, by the Hot Dip Process
- A53/A53M-07.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated, Welded and
Seamless
- A74-06.....Standard Specification for Cast Iron Soil Pipe
and Fittings
- A183-03.....Standard Specification for Carbon Steel Track
Bolts and Nuts
- A536-84(R 2004).....Standard Specification for Ductile Iron
Castings
- B32-08.....Standard Specification for Solder Metal
- B75-02.....Standard Specification for Seamless Copper Tube
- B306-02.....Standard Specification for Copper Drainage Tube
(DWV)
- B584-06a.....Standard Specification for Copper Alloy Sand
Castings for General Applications
- C564-03a.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
- D2000-08.....Standard Classification System for Rubber
Products in Automotive Applications
- D2564-04E1.....Standard Specification for Solvent Cements for
Poly (Vinyl Chloride) (PVC) Plastic Pipe and
Fittings
- D2665-08.....Standard Specification for Poly (Vinyl
Chloride) (PVC) Plastic Drain, Waste, and Vent
Pipe and Fittings
- D. International Code Council:
- IPC-06.....International Plumbing Code
- E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for
Sanitary and Storm Drain, Waste, and Vent
Piping Applications

310-04.....Coupling for Use in Connection with Hubless
Cast Iron Soil Pipe and Fittings for Sanitary
and Storm Drain, Waste, and Vent Piping
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water
Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for
the following applications:

- a. pipe buried in or in contact with earth
- b. sanitary pipe extensions to a distance of approximately 1500 mm
(5 feet) outside of the building.
- c. interior waste and vent piping above grade.

2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-
hub or hubless).

3. The material for all pipe and fittings shall be cast iron soil pipe
and fittings and shall conform to the requirements of CISPI Standard
301, ASTM A-888, or ASTM A-74.

4. Joints for hubless pipe and fittings shall conform to the
manufacturer's installation instructions. Couplings for hubless
joints shall conform to CISPI 310. Joints for hub and spigot pipe
shall be installed with compression gaskets conforming to the
requirements of ASTM Standard C-564 or be installed with lead and
oakum.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for
piping above ground, except for urinal drains.

2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

2.2 EXPOSED WASTE PIPING

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
 2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples shall conform to ASTM B 687, Chromium-plated.
 4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.

3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for

cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

- A. Type A (FD-A) floor drain shall comply with ANSI A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 2.2 kg (16-ounce) soft copper membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.

2.6 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.9 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.

- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- N. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.3 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm (7/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 7. Riser clamps shall be malleable iron or steel.
 8. Rollers shall be cast iron.
 9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 - 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
 - 1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4 inches) and larger	1%

- 2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.4 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 - 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or

- pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
 3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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SECTION 22 14 00
FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Roof Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI).
- C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.21.2m-83.....Roof Drains
 - A13.1-07.....Scheme for Identification of Piping Systems

12-09

- B16.3-06.....Malleable Iron Threaded Fittings, Classes 150
and 300. B16.9-07 Factory-Made Wrought Steel
Butt welding Fittings
- B16.11-05.....Forged Steel Fittings, Socket-Welding and
Threaded B16.12-98 (R 2006) Cast Iron
Threaded Drainage Fittings
- B16.15-06).....Cast Bronze Threaded Fittings, Class 125 and
250
- B16.18-01 (R 2005).....Cast Copper Alloy Solder-Joint Pressure
Fittings
- B16.22-01 (R 2005).....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings
- D. American Society for Testing and Materials (ASTM):
- A47-99 (R 2004).....Standard Specification for Steel Sheet,
Aluminum Coated, by the Hot-Dip Process
- A53-07.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated Welded and Seamless
- A74-06.....Standard Specification for Cast Iron Soil Pipe
and Fittings
- A183-03).....Standard Specification for Carbon Steel Track
Bolts and Nuts
- A312-03.....Standard Specification for Seamless and Welded
Austenitic Stainless Steel Pipe
- A536-84(R 2004).....Standard Specification for Ductile Iron
Castings
- A733-03.....Standard Specification for Welded and Seamless
Carbon Steel and Austenitic Stainless Steel
Pipe Nipples
- B32-04.....Standard Specification for Solder Metal
- B61-08.....Standard Specification for Steam or Bronze
Castings
- B62-02.....Standard Specification for Composition Bronze
or Ounce Metal Castings
- B75-02.....Standard Specification for Seamless Copper Tube
- B88-03.....Standard Specification for Seamless Copper
Water Tube

12-09

- B306-02.....Standard Specification for Copper Drainage Tube
(DWV)
- B584-08.....Standard Specification for Copper Alloy Sand
Castings for General Applications
- B687-99.....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples
- C564-06a.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
- D2000-08.....Standard Classification System for Rubber
Products in Automotive Applications
- D4101-07.....Standard Specification for Propylene Plastic
Injection and Extrusion Materials
- D2447-03.....Standard Specification for Polyethylene (PE)
Plastic Pipe, Schedule 40 and 80, Based on
Outside Diameter
- E. American Welding Society (AWS):
- A5.8-04.....Specification for Filler Metals for Brazing and
Braze Welding
- F. International Code Council (ICC):
- IPC-06.....International Plumbing Code
- G. Cast Iron Soil Pipe Institute (CISPI):
- 301-05.....Hubless Cast Iron Soil and Fittings for
Sanitary and Storm Drain, Waste, and Vent
Piping Applications
- 310-04.....Couplings for Use in Connection with Hubless
Cast Iron Soil and Fittings for Sanitary and
Storm Drain, Waste, and Vent Piping
Applications
- H. Manufacturers Standardization Society of the Valve and Fittings
Industry, Inc. (MSS):
- SP-72-99.....Standard for Ball Valves with Flanged or Butt
Welding For General Purpose
- SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

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PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

- A. Cast Iron Storm Pipe and Fittings:
1. Cast iron storm pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
 - c. Interior storm piping above grade.
 - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
 2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with leak and oakum.
- B. Copper Tube, (DWV): May be used for piping above ground.
1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 2. The Copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.
- D. Roof drain piping in locations where the outdoor conditions are subject to freezing shall be insulated.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant

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metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall

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consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts where shall be provided where indicated on the drawings and at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.5 ROOF DRAINS AND CONNECTIONS

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.
 - 1. Roof Drains, Overflow: Roof Drains identified as overflow drains shall have a 50 mm (2 inch) water dam integral to the drain body.
 - 2. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.

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- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or more.
- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.6 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International code and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 1.22 m (4 feet) of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep $\frac{1}{4}$ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and $\frac{1}{8}$ bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not

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change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- M. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

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- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 2. NPS 3 (DN 80): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.
- E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:

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1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable Floor Rests and Base Flanges shall be steel.
 5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 6. Riser Clamps shall be malleable iron or steel.
 7. Roller shall be cast iron.
 8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Storm Water Drain and Vent Drain to main stacks:

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Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	2%
100 mm (4 inches) (4 inches) and larger	1%

3.5 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.
- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 - 1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
 - 2. For an air test, an air pressure of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
 - 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: COR
 - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 05 36 00, COMPOSITE METAL DECKING: Building Components for Attachment of Hangers
- E. Section 05 50 00, METAL FABRICATIONS
- F. Section 07 92 00, JOINT SEALANTS
- G. Section 09 91 00, PAINTING
- H. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC
- I. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- L. Section 23 31 00, HVAC DUCTS and CASINGS
- M. Section 23 34 00, HVAC FANS
- N. Section 23 82 00, CONVECTION HEATING and COOLING UNITS
- O. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training
- P. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- Q. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily

and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
 - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
 - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
 - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the COR.

4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 7. Asbestos products or equipment or materials containing asbestos shall not be used.
- E. Equipment Service Organizations:
1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.
- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations

are received. Failure to furnish these recommendations is a cause for rejection of the material.

2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Layout Drawings:
 - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.

2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.
 - c. Hangers, inserts, supports, and bracing.
 - d. Pipe sleeves.
 - e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
 2. Submit electric motor data and variable speed drive data with the driven equipment.
 3. Equipment and materials identification.
 4. Fire-stopping materials.
 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

- I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical
V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V
(Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts
and Sheaves
- E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving
Devices
- F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section I-2007.....Power Boilers
Section IX-2007.....Welding and Brazing Qualifications
Code for Pressure Piping:
B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural
Steel
A575-96(2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades
E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-09c.....Standard Test Methods for Fire Tests of
Building Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation

SP 69-2003.....Pipe Hangers and Supports-Selection and Application

SP 127-2001.....Bracing for Piping Systems, Seismic - Wind - Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009.....Motors and Generators

J. National Fire Protection Association (NFPA):

31-06.....Standard for Installation of Oil-Burning Equipment

54-09.....National Fuel Gas Code

70-08.....National Electrical Code

85-07.....Boiler and Combustion Systems Hazards Code

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 1. Material: Pressed steel, or close grained cast iron.
 2. Bore: Fixed or bushing type for securing to shaft with keys.
 3. Balanced: Statically and dynamically.
 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
 1. Provide adjustable-pitch drive as follows:
 - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
 - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
 2. Provide fixed-pitch drives for drives larger than those listed above.
 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection,

protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

2.8 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork.

2.9 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.10 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- C. Attachment to Concrete Building Construction:
 - 1. Concrete insert: MSS SP-58, Type 18.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.

3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.
- D. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- E. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- F. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- G. Supports for Piping Systems:
1. Select hangers sized to encircle insulation on insulated piping. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.

- f. Turnbuckle: Types 13 or 15. Preinsulate.
- g. U-bolt clamp: Type 24.
- h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

2.11 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe

watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating
Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 DUCT PENETRATIONS

- A. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.13 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.

- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.14 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.15 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
 - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with

- caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).
- L. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for

rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.3 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.

2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.4 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 2. Material And Equipment Not To Be Painted Includes:

- a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
 4. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.5 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.6 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.7 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.8 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.9 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection for motors.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 21 23, HYDRONIC PUMPS.
- E. Section 23 34 00, HVAC FANS.
- F. Section 23 82 00, CONVECTION HEATING and COOLING UNITS.
- G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Provide documentation to demonstrate compliance with drawings and specifications.
 - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
 - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the COR:

1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
MG 1-2006 Rev. 1 2009 ..Motors and Generators
MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):
70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as

scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.

- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
 - 1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- E. Voltage ratings shall be as follows:
 - 1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
 - 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
 - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
 - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
 - e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
- F. Number of phases shall be as follows:
 - 1. Motors, less than 373 W (1/2 HP): Single phase.
 - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
 - 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without

exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.

- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- I. Motor Enclosures:
1. Shall be the NEMA types as specified and/or shown on the drawings.
 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
 - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
 - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
 - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
- J. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
 2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.

- c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%

14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

**SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- C. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- D. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.
- E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Shops	50
Warehouse	50

- 2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
- 3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect

between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.

4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.
- C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Vibration isolators:
 - b. Hangers
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
2009Fundamentals Handbook, Chapter 7, Sound and
Vibration
- C. American Society for Testing and Materials (ASTM):
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products

- A307-07b.....Standard Specification for Carbon Steel Bolts
and Studs, 60,000 PSI Tensile Strength
- D2240-05(2010).....Standard Test Method for Rubber Property -
Durometer Hardness
- D. Manufacturers Standardization (MSS):
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and
Manufacture
- E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
ASCE 7-10Minimum Design Loads for Buildings and Other
Structures.
- G. International Code Council (ICC):
2009 IBC.....International Building Code.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

- A. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 2. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Vibration Isolation:
1. No metal-to-metal contact will be permitted between fixed and floating parts.
 2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
 3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
 4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Adjust active height of spring isolators.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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VA Project No. 562-13-111
AE Works Project No. 13042

Erie VAMC
Replace Water Tank & Pumps
Construction Documents
11-10

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
1. Planning systematic TAB procedures.
 2. Design Review Report.
 3. Systems Inspection report.
 4. Systems Readiness Report.
 5. Balancing air distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 6. Vibration and sound measurements.
 7. Recording and reporting results.
- B. Definitions:
1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of 2007 ASHRAE Handbook, "HVAC Applications".
 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
 3. AABC: Associated Air Balance Council.
 4. NEBB: National Environmental Balancing Bureau.
 5. Air Systems: Includes all outside air and exhaust air systems.
 6. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
- E. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS
- F. Section 23 34 00, HVAC FANS

G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Requirements for commissioning, systems readiness checklists, and training

H. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in

- this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
 2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline.

- a. Fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
- 3. Systems shall be adjusted for energy efficient operation as described in PART 3.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
 - 1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
 - 2. Systems inspection report on equipment and installation for conformance with design.
 - 3. Systems Readiness Report.
 - 4. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 - 5. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
 - 2007HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control

- C. Associated Air Balance Council (AABC):
2002.....AABC National Standards for Total System
Balance
- D. National Environmental Balancing Bureau (NEBB):
7th Edition 2005Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems
2nd Edition 2006Procedural Standards for the Measurement of
Sound and Vibration
3rd Edition 2009Procedural Standards for Whole Building Systems
Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):
3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the

inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.5 SYSTEM READINESS REPORT

- A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to COR in standard format and forms prepared and or approved by the Commissioning Agent.
- B. Verify that all items such as ductwork, piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

3.6 TAB REPORTS

- A. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre construction air and water flow rate and for each phase of the project prior to partial final inspections of each phase of the project.
- D. Allow 10 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include fans.

1. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
2. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
3. Record final measurements for fan performance data sheets.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
 1. Take readings in rooms. The COR may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
 1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
 - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.

- b. Measure octave band sound pressure levels with specified equipment "off."
- c. Measure octave band sound pressure levels with specified equipment "on."
- d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
- a. Perform steps 1.a. thru 1.d., as above.
 - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.
- F. Test readings for sound testing could go higher than 15 percent if determination is made by the COR based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation.

All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

SECTION 23 08 00

COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the HVAC systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in this Division is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance

personnel, is required in cooperation with the VA and the Commissioning Agent.

- B. The following HVAC systems will be commissioned:
1. Air Handling Systems (Fans, motors, heating coils and control valves, dampers, safeties such as damper end switches, controls, gages, and vibration isolation).
 2. Direct Digital Control System (BACnet or similar Local Area Network (LAN), Operator Work Station hardware and software, building controller hardware and software, terminal unit controller hardware and software, all sequences of operation, system accuracy and response time).

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not

accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.2 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. The Commissioning Agent will witness selected Contractor tests. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.3 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.4 TRAINING OF VA PERSONNEL

- A. Training of the VA's operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and

troubleshooting of the installed systems. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Provide (a) direct-digital control system(s) as indicated on the project documents, and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, with connectivity to the main Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable set-points with the proper password.
 2. The direct-digital control system(s) shall be native BACnet. All new controllers, devices and components shall be listed by BACnet Testing Laboratories. All new controllers, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless requested otherwise by the VA.
 3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
 4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a

network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the existing ECC shall have no effect on the field controllers, including those involved with global strategies.

B. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:

1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

C. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.

2. Domestic Water Storage System controls. These controls, if not native BACnet, will require a BACnet Gateway.

D. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Control Relays	23 09 23	23 09 23	23 09 23	N/A

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

- E. This facility's existing direct-digital control system is manufactured by Johnson Controls, Metasys System. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.
1. Upgrade the existing direct-digital control system's ECC to include all properties and services required by an ASHRAE Standard 135 BACnet B-AWS Profile. The upgraded ECC shall continue to communicate with the existing direct-digital control system's devices. The upgraded ECC shall communicate directly with the new native-BACnet devices over the existing control system's communications network without the use of a gateway. Provide programming converting the existing non-BACnet devices, objects and services to ASHRAE Standard 135 BACnet-complaint BIBBs. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.
 - a. The performance requirement for the combined system: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing,

scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.

F. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.
2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.

3. Responsibility Table:

Item/Task	Section 23 09 23 contactor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		

Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

G. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

1.2 RELATED WORK

- A. Section 21 05 11, Common Work Results for Fire Suppression.
- B. Section 23 31 00, HVAC Ducts and Casings.
- C. Section 23 82 00, Convection Heating Units.
- D. Section 26 05 11, Requirements for Electrical Installations.
- E. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- F. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- G. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- H. Section 26 27 26, Wiring Devices.
- I. Section 26 29 11, Motor Starters.
- J. Section 28 31 00, Fire Detection and Alarm.

1.2 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications

protocol allows diverse building automation devices to communicate data over and services over a network.

- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.
- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.

- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the

- Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
 - Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
 - Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
 - AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
 - BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
 - CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
 - DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
 - EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
 - FF. GIF: Abbreviation of Graphic interchange format.
 - GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
 - HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
 - II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input

(AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

- JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.
- OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

- SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- TT. Operating system (OS): Software, which controls the execution of computer application programs.
- UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.
- AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for

- the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
 3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
 4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
 5. The controls subcontractor shall have minimum of three years' experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
 6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
2. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±0.5°C (±1°F)
Outdoor air temperature	±1.0°C [±2°F]

3. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Space Temperature	±1.0°C (±2.0°F)	

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Manufacturer's literature and data for all components including the following:
1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 3. Control dampers schedule, including the size and pressure drop.
 4. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
 5. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
 6. Color prints of proposed graphics with a list of points for display.
 7. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
 8. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
 9. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table

- shall show element name, type of device, manufacturer, model number, and product data sheet number.
10. Riser diagrams of wiring between central control unit and all control panels.
 11. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 12. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 13. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
 2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.

- b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. Complete operating instructions for all systems.
 - d. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - e. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - f. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.
- 1. Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
 - 2. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
 - 3. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.

- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
 - Standard 135-10.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
 - B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
 - B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):
 - B32-08.....Standard Specification for Solder Metal
 - B88-09.....Standard Specifications for Seamless Copper Water Tube
 - B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
 - B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
 - D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- E. Federal Communication Commission (FCC):
 - Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.
- F. Institute of Electrical and Electronic Engineers (IEEE):
 - 802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications
- G. National Fire Protection Association (NFPA):
 - 70-11.....National Electric Code

90A-09.....Standard for Installation of Air-Conditioning
and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-10.....Tests for Flammability of Plastic Materials for
Parts and Devices and Appliances
294-10.....Access Control System Units
486A/486B-10.....Wire Connectors
555S-11.....Standard for Smoke Dampers
916-10.....Energy Management Equipment
1076-10.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - b. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
 - c. Addressable elements, sensors, transducers and end devices.
 - d. Other components required for a complete and working Control Systems as specified.

- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by

the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

C. Network Architecture

1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
 2. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network in its healthcare or lab facilities.
- B. Each controller shall have a communication port for connection to an operator interface.

- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 - 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
 - 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.

2.4 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

- 1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
- 2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
 - a. FFF = Facility code (see below)
 - b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows:
"Dev #" = "FFFNDD" where
 - a. FFF and N are as above and
 - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.5 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSS), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
 2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
 3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
 4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
 5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
 6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.6 CONTROLLERS

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
 2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller

- shall share data with its building controller and the other networked advanced application controllers.
3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
 4. Controllers that perform scheduling shall have a real-time clock.
 5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
 - a. assume a predetermined failure mode, and
 - b. generate an alarm notification.
 6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
 7. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
 8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
 9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
 11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%

nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
 2. Each B-ASC will contain sufficient I/O capacity to control the target system.
 3. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
 4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
 6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
 7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

2.7 SENSORS

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 - 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
 - b. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - c. Wire: Twisted, shielded-pair cable.
 - d. Output Signal: 4-20 ma.
- C. Current Switches: Current operated switches shall be self-powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.8 CONTROL CABLES

- A. General:
 - 1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
 - 2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
 - 3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.

4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
 1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.9 THERMOSTATS

- A. Wall mounted thermostats shall have polished or brushed aluminum finish, set point range and temperature display and external adjustment:

1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Battery replacement without program loss.

2.10 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers: Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
 1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
 4. Bearing shall be nylon, bronze sleeve or ball type.
 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
 6. Maximum air velocity and pressure drop through free area the dampers:
 - a. Duct mounted damper: 600 meter per minute (2000 fpm).
 - b. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Damper Operators and Relays:
 1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be

- furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
- a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
2. See drawings for required control operation.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

A. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control

- wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
 3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
 4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
 5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
 - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
 6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.

7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:

- a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
- b. Calibrate sensors to accuracy specified, if not factory calibrated.
- c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
- d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
- e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
- f. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
- g. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Actuators:

- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.

- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
- D. Installation of network:
1. Ethernet:
 - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
 - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
1. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
 2. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
 3. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
 4. Provide graphics for each piece of equipment and floor plan in the building. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
 1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan

shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.

2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.

- c. Demonstrate the software ability to edit the control program off-line.
- d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
- e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
- f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
- g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
- h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
- i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

----- END -----

**SECTION 23 31 00
HVAC DUCTS AND CASINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Outside air, exhaust systems.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- F. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- G. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.

E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Sealants and gaskets.
 - 2. Volume dampers, back draft dampers.
 - 3. Upper hanger attachments.
 - 4. Flexible connections.
 - 5. Instrument test fittings.
 - 6. Details and design analysis of alternate or optional duct systems.
 - 7. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 COMMON WORK RESULTS FOR HVAC.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
 - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
 - A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
 - A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
- E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
 - 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
 - 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
 - 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
 - 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
 - 6th Edition - 2003.....Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
 - 181-08.....Factory-Made Air Ducts and Air Connectors
 - 555-06Standard for Fire Dampers
 - 555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.

C. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:

B. Duct Pressure Classification:

0 to 50 mm (2 inch)

> 50 mm to 75 mm (2 inch to 3 inch)

> 75 mm to 100 mm (3 inch to 4 inch)

Show pressure classifications on the floor plans.

C. Seal Class: All ductwork shall receive Class A Seal.

D. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:

1. Each duct mounted coil and humidifier.

2. Each fire damper (for link service), smoke damper and automatic control damper.

3. Each duct mounted smoke detector.

4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.

B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.

1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).

2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.5 INSTRUMENT TEST FITTINGS

A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 - 2. Provide duct transitions, offsets and connections to dampers, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct.
 - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- E. Control Damper Installation:
 - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.

2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- F. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. All steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
2. Fans shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
 1. Fan sections, motors and drives.
 2. Propeller fans.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
 - 99-86.....Standards Handbook
 - 210-06.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating
 - 261-09.....Directory of Products Licensed to bear the AMCA
Certified Ratings Seal - Published Annually
 - 300-08.....Reverberant Room Method for Sound Testing of
Fans

- C. American Society for Testing and Materials (ASTM):
- B117-07a.....Standard Practice for Operating Salt Spray
(Fog) Apparatus
 - D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
 - D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
 - G152-06.....Standard Practice for Operating Open Flame
Carbon Arc Light Apparatus for Exposure of Non-
Metallic Materials
 - G153-04.....Standard Practice for Operating Enclosed Carbon
Arc Light Apparatus for Exposure of Non-
Metallic Materials
- D. National Fire Protection Association (NFPA):
- NFPA 96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
- 37-07.....Air Curtains for Entrance Ways in Food and Food
Service Establishments
- F. Underwriters Laboratories, Inc. (UL):
- 181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

- A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 PROPELLER FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Belt-driven or direct-driven fans as indicated on drawings.
- C. Square steel panel, deep drawn venturi, arc welded to support arms and fan/motor support brackets, baked enamel finish. Provide wall collar for thru-wall installations.
- D. Motor, Motor Base and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Motor shall be totally enclosed type.
- E. Wire Safety Guards: Provide on exposed inlet and outlet.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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SECTION 23 82 00
CONVECTION HEATING AND COOLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Unit heaters.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Noise requirements.
- C. Section 23 31 00, HVAC DUCTS and CASINGS: Ducts and flexible connectors.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Flow rates adjusting and balancing.
- F. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- G. Section 01 09 00 - GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Unit heaters.
- C. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute / Air Conditioning, Heating and Refrigeration Institute (ANSI/AHRI):
 - 440-08.....Performance Rating of Room Fan Coils
 - National Fire Protection Association (NFPA):
 - 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
 - 70-11.....National Electrical Code
- C. Underwriters Laboratories, Inc. (UL):
 - 181-08.....Standard for Factory-Made Air Ducts and Air Connectors
 - 1995-05.....Heating and Cooling Equipment

1.6 GUARANTY

In accordance with FAR clause 52.246-21

PART 2 - PRODUCTS

2.1 UNIT HEATERS

- A. General Requirements for Gas-Fired, Non-Condensing Unit Heaters:
Factory assembled, piped, wired, and tested; complying with ANSI Z83.8b/CSA 2.6b, and with NFPA 54.
 - 1. Type of Gas: Natural.
 - 2. Separated combustion.
 - 3. Heat Exchanger: Stainless Steel.
 - 4. Burner Gas Valve: 100 percent safety main gas valve, main shutoff valve, pressure regulator, safety pilot with electronic flame sensor, limit control, transformer, and combination ignition/fan timer control board.
 - 5. Ignition: Electric pilot ignition with hot-surface igniter or electric spark ignition.
 - 6. Gas-Burner Safety Controls: Electronic flame sensor prevents gas valve from opening until pilot flame is proven; stops gas flow on ignition failure.
 - 7. Flame Rollout Switch: Installed on burner box; prevents burner operation.

8. Limit Control: Fixed stop at maximum permissible setting; de-energizes burner on excessive bonnet temperature; automatic reset.
9. Combustion-Air Inducer: Centrifugal fan pre-purges heat exchanger and vents combustion products; thermally protected motor with sleeve bearings; pressure switch prevents operation if combustion-air inlet or flue outlet is blocked.

B. Controls:

1. Provide field installed remote wall mounted programmable thermostats, where shown or specified to control the unit fan.
2. Solid-state board integrates ignition, heat, cooling, and fan speeds; adjustable fan-on and fan-off timing; and terminals for connection to accessories.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Install fiberglass blanket insulation with a minimum R value of 8 above hydronic radiant panels.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 26 0100

BASIC ELECTRICAL REQUIREMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this and the other sections of Division 26.
- B. This section is a Division 26 Common Work Results for Electrical section, and is a part of each Division 26 Section.
- C. Requirements of the following Division 26 Sections apply to this section:
 - 1. Common Work Results for Electrical.

1.2 SUMMARY

- A. This Section includes general administrative and procedural requirements for electrical installations. The following administrative and procedural requirements are included in this Section to expand the requirements specified in Division 1 - reference individual sections for further expansion of these requirements:
 - 1. Pre-Construction Meeting.
 - 2. Abbreviations and Definitions.
 - 3. Permits, Codes, and Inspections.
 - 4. Utilities.
 - 5. Visiting Premises.
 - 6. Submittals.
 - 7. Project Drawings and Specifications.
 - 8. Cooperation and Coordination with Other Trades.
 - 9. Space Priority.
 - 10. Product Listing.
 - 11. Nameplate Data.
 - 12. Record Documents.
 - 13. Maintenance Manuals.
 - 14. Warranty.
 - 15. Performance of Equipment.
 - 16. Delivery, Storage and Handling.
 - 17. Sequence of Work.
 - 18. Rough-ins.
 - 19. Electrical Installations.

20. Cutting and Patching.
21. Cleaning.
22. Testing.
23. Instructions to the Owner.

1.3 ABBREVIATIONS AND DEFINITIONS

A. General: Utilize the following abbreviations and definitions for discernment within the Drawings and Specifications.

1. Abbreviations:

ANSI	American National Standards Institute.
ASA	American Standards Association.
ASTM	American Society of Testing Materials.
CBM	Certified Ballast Manufacturers.
E.C.	Electrical Contractor.
EIA	Electronic Industries Association.
ETL	Electrical Testing Laboratories, Inc.
G.C.	General Contractor.
HVAC	Heating, Ventilating, Air Conditioning Contractor.
ICEA	International Cable Engineers Association.
IEEE	Institute of Electrical and Electronics Engineers.
IES	Illuminating Engineering Society.
NEC	National Electrical Code.
NEMA	National Electrical Manufacturers Association.
NFPA	National Fire Protection Association.
O.E.M.	Original Equipment Manufacturer.
OSHA	Occupational Safety and Health Admin.
P.C.	Plumbing Contractor.
UL	Underwriter's Laboratories, Inc.

1.4 DEFINITIONS

- A. PROVIDE means to furnish, place, erect, connect, test and turn over to Owner, complete and ready for the regular operation, the particular work referred to.
- B. INSTALL means to join, unite, fasten, link, attach, set up or otherwise connect together before testing and turning over to Owner, complete and ready for regular operation, the particular work referred to.
- C. FURNISH means to supply all materials, labor, equipment, testing

apparatus, controls, tests, accessories and all other items customarily required for the proper and complete application for the particular work referred to.

- D. WIRING means the inclusion of all raceways, fittings, conductors, connectors, tape, junction and outlet boxes, connections, splices, and all other items necessary and/or required in connection with such work.
- E. CONDUIT means the inclusion of all fittings, hangers, supports, sleeves, etc.
- F. AS DIRECTED means as directed by the Contracting Officer Representative or their representative.
- G. CONCEALED means embedded in masonry or other construction, installed behind wall furring or within double partitions or installed within hung ceilings.
- H. ACCEPTED means as accepted by the Contracting Officer Representative or their representative.
- I. APPROVED means as approved by the Contracting Officer Representative or their representative.
- J. EQUAL means equivalent as approved by the Contracting Officer Representative or their representative.
- K. CONTRACTOR as stated herein shall mean Electrical Contractor.

1.5 PERMITS, CODES, AND INSPECTIONS

- A. General: Contractor shall obtain and pay for all permits and inspections required by laws, ordinances, rules, and regulations having jurisdiction for work included under this Contract, and shall submit approval certificates to the Contracting Officer Representative .
- B. Codes: The electrical installation shall comply fully with all local, county, and state laws, ordinances and regulations applicable to electrical installations.
- C. The Electrical installation shall be in compliance with the requirements of the latest revisions of:
 - 1. Occupational Safety and Health Act (OSHA).
 - 2. Institution of Electrical and Electronic Engineers (IEEE).
 - 3. National Electric Code (NEC).
 - 4. National Electrical Safety Code (NESC).

5. National Board of Fire Underwriter's (NBFU).
 6. Authority having Jurisdiction.
 7. Underwriter's Laboratories, Inc. (UL).
 8. National Electrical Manufacturer's Association (NEMA).
 9. National Electrical Contractors Association (NECA).
 10. National Safety Code.
 11. Legislative Act 235 (1965) - Handicapped.
 12. Legislative Act 287 (1974) - Excavation.
 13. International Building Code (IBC) 2009.
 14. Americans with Disabilities Act (ADA).
 15. All local codes and ordinances in effect and having jurisdiction.
 16. All requirements of electric, telephone, and CATV utility companies.
 17. All approved published instructions set forth by equipment manufacturers.
- D. Submit certificates issued by approved authorized agencies to indicate conformance of all work with the above requirements, as well as any additional certificates as may be required for the performance of this contract work.
- E. Should any change in Drawings or Specifications be required to comply with governmental regulations, the Contractor shall notify Contracting Officer Representative prior to execution of the work. The work shall be carried out according to the requirements of such code in accordance with the instruction of the Contracting Officer Representative and at no additional cost to the Owner.

1.6 VISITING PREMISES

- A. General: The Bidder shall visit the project site before submitting their bid, in order to familiarize themselves with existing conditions that may affect their work. It is the Contractor's responsibility to analyze existing conditions. Sufficient allowances shall be provided in the Contractor's bid to cover work, due to existing conditions, that will be required to complete this contract work.
- B. By submission of a bid, the Contractor is attesting that responsible personnel did in fact visit the site during the bidding period and verified all existing pertinent conditions.

- C. Contractor shall verify all measurements and dimensions at the site prior to submitting a bid.

1.7 PROJECT DRAWINGS AND SPECIFICATIONS

- A. Contractor shall carefully examine the Drawings and Specifications of all trades and report all discrepancies to the Contracting Officer Representative in writing to obtain corrective action. No departures from the Contract Documents will be made without prior written approval from the Contracting Officer Representative .
- B. Questions or disputes regarding the intent or meaning of Contract Documents shall be resolved by the interpretation of the Contracting Officer Representative . The Contracting Officer Representative 's interpretation is final and binding.
- C. The Drawings and Specifications are not intended to define all details, finish materials, and special construction that may be required or necessary. The Contractor shall provide all installations complete and adequate as implied by the project documents.
- D. Drawings are diagrammatic only and do not show exact routes and locations of equipment and associated wiring. The Contractor shall verify the work of all other trades and shall arrange their work to avoid conflicts. In the event of a conflict, the Contractor shall obtain corrective action from the Contracting Officer Representative .
- E. All work shall be considered new, unless noted otherwise.

1.8 COOPERATION AND COORDINATION WITH OTHER TRADES

- A. This Electrical Contractor must cooperate completely and coordinate work with the Contractors of other trades providing equipment under this division and other divisions of the specifications.
- B. Coordinate the location of each and every electrical panel, pullbox, transfer switch, ect. with the Contracting Officer Representative before rough-in. The above required floor plans shall be reviewed and approved by the Owner and Contracting Officer Representative, and shall be signed by both the Owner and the Contracting Officer Representative .
- C. Individual trade interference drawings may be used as shop drawings and/or as record drawings at the completion of the project.

1.9 COORDINATION OF THE WORK

- A. Certain materials will be provided by other trades. Examine the contract documents to ascertain these requirements.
- B. Carefully check space requirements with the existing conditions and the physical confines of the area to insure that all material can be installed in the spaces allotted there to including finished suspended ceilings. Make modifications there to as required.
- C. Transmit to other trades all information required for work to be provided under their respective sections in ample time for installation.
- D. Where ever work interconnects with work of other trades, coordinate with other trades to insure that all trades have the information necessary so that they may properly install all the necessary connections and equipment. Identify all items of work that require access so that the ceiling trade will know where to install access doors and panels.
- E. Due to the type of the installation, a fixed sequence of operation is required to properly install the complete systems. Coordinate, project and schedule work with the Contracting Officer Representative in accordance with the construction sequence.
- F. The locations of panels and other equipment indicated on the Drawings are approximately correct, but they are understood to be subject to such revision as may be found necessary or desirable at the time the work is installed.
- G. Exercise particular caution with reference to the location of panels and have precise and definite locations approved by the Engineer before proceeding with the installation.
- H. The Drawings show only the general run of raceways and approximate location of outlets. Any significant changes in location of outlets, cabinets, etc., necessary in order to meet field conditions shall be brought to the immediate attention of the Contracting Officer Representative and receive his approval before such alterations are made. All such modifications shall be made without additional cost to the VAMC.
- I. Obtain from the Contracting Officer Representative in the field the location of such devices or equipment not definitely located on the Drawings.
- J. Circuit "tags" in the form of arrows are used where shown to indicate

the home runs of raceways to electrical distribution points. These tags show the circuits in each home run and the panel designation. Show the actual circuit numbers on the finished record tracing and on panel directory card. Where circuiting is not indicated, Electrical Contractor must provide required circuiting in accordance with the loading indicated on the drawings and/or as directed.

- K. The Drawings generally do not indicate the exact number wires in each conduit for the branch circuit wiring of fixtures, and outlets, or the actual circuiting. Provide the correct wire size and quantity as required by the indicated circuiting and/or circuit numbers indicated and control wiring diagrams, if any, specified voltage drop or maximum distance limitations, and the applicable requirements of the NEC.
- L. Adjust location of conduits, panels, equipment, pull boxes, fixtures, etc. to accommodate the work to prevent interferences, both anticipated and encountered. Determine the exact route and location of each raceway prior to installation.
- M. Contractor shall furnish services of an experienced Superintendent, who shall be in constant charge of all work, and who shall coordinate his work with the work of other trades. No work shall be installed before coordinating with other trades.

1.10 SPACE PRIORITY

- A. Ensure equitable use of available space for materials and equipment installed above ceilings. Allocate space in the order of priority as listed below. Items are listed in the order of priority, with items of equal importance listed under a single priority number.
 - 1. Gravity flow piping systems.
 - 2. Vent piping systems.
 - 3. Ceiling recessed lighting fixtures.
 - 4. Concealed air terminal units, fans.
 - 5. Air duct systems.
 - 6. Sprinkler systems piping.
 - 7. Forced flow piping systems.
 - 8. Electrical conduit, wiring, control wiring.
- B. Order of priority does not dictate installation sequence. Installation sequence shall be as mutually agreed by all affected

trades.

- C. Change in order of priority is permissible by mutual agreement of all affected trades.
- D. The work of a particular trade shall not infringe upon the allocated space of another trade without permission of the Contractor for the affected trade.
- E. The work of a particular trade shall not obstruct access for installation, operation and maintenance of the Work, materials and equipment of another trade.

1.11 NAMEPLATE DATA

- A. Provide permanent operational data nameplate on each item of power operated equipment, indicating manufacturer, product name, model number, serial number, capacity, operating and power characteristics, labels of tested compliances, and similar essential data. Locate nameplate in an accessible location.

1.12 OMISSIONS FROM THE DRAWINGS

- A. Should a Bidder find discrepancies in or omissions from the drawings or specifications or be in doubt as to their meaning, they shall notify the Contracting Officer Representative before submitting their proposal. The Contracting Officer Representative will in turn, send written instructions to all Bidders. Neither the Contracting Officer Representative nor the Design Professional will be responsible for oral instructions. If the Contractor fails to comply with this requirement, they shall accept the Engineer's interpretation as to the intended meaning of the drawings and specifications.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Major items of equipment shall have manufacturer's name, address, and catalog number on a plate securely attached in a convenient place. All equipment or apparatus of any one (1) system must be the product of one (1) manufacturer, or approved equivalent products of a number of manufacturer's that are suitable for use in a unified system.
- B. All materials and equipment for which Underwriter's Laboratories have established standards shall bear a UL label of approval.
- C. In all cases where a device, function or item of equipment is herein referred to in the singular, such reference shall apply to as many such items as are required to complete the installation.

- D. All listed materials and equipment shown on drawings and/or specified herein, are indicative of complete and whole units and shall be furnished as such.
- E. Comply with manufacturer's printed instructions and recommendations as minimum criteria for the installation of equipment.
- F. All materials and equipment provided under this Contract shall be completely satisfactory and acceptable in operation, performance and capacity. No approval, either verbal or written, of any drawing, descriptive data or samples of such materials, equipment and/or appurtenances, shall relieve this Contractor of his responsibility to turn over all items in perfect working order at completion of the work.

PART 3- EXECUTION

3.1 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to the project properly identified with names, model numbers, types, grades, compliance labels, and other information needed for distinct identification; adequately packaged and protected to prevent damage during shipment, storage and handling.
- B. Store equipment and materials at the site, unless off-site storage is authorized in writing. Protect stored equipment and materials from damage.
- C. Coordinate deliveries of electrical materials and equipment to minimize construction site congestion. Limit each shipment of materials and equipment to the items and quantities needed for the smooth and efficient flow of installations.

3.2 SEQUENCE OF WORK

- A. Construct work in a sequence in accordance with Division 1.

3.3 ROUGH-IN

- A. Obtain written approval of locations of all electrical devices from the Contracting Officer Representative prior to rough-in. The Contracting Officer Representative reserves the right to move any or all electrical devices prior to rough-in, at no additional cost.
- B. Verify final locations for rough-ins with field measurements and with the requirements of the actual equipment to be connected.
- C. Refer to equipment specifications in Divisions 2 through 33 for rough-in requirements.
- D. Contractor shall obtain detailed and specific information regarding

location of all equipment. Final locations may differ from those indicated on drawings. Work improperly placed because of Contractor's failure to obtain this information shall be relocated and reinstalled as directed, without additional costs to the Contract.

- E. The design shall be subject to such revisions as may be necessary to overcome building obstructions. No charges shall be made in location of equipment without prior written approval.
- F. Door swings may vary from plans. Make note of actual door swings at time of rough-in. Do not install switches or other items behind the swing of any door.
- G. Rough-ins for devices in concrete block walls shall be installed level and plumb. Devices adjacent to each other shall be installed at the same elevation. Saw cut openings to the size required, such that oversized coverplates are not required.

3.4 INSTALLATIONS

A. General: Sequence, coordinate, and integrate the various elements of electrical systems, materials, and equipment. Comply with the following requirements:

1. Coordinate electrical systems, equipment, and materials installation with other building components.
2. Verify all dimensions by field measurements.
3. Arrange for chases, slots, and openings in other building components during progress of construction, to allow for electrical installations.
4. Coordinate the installation of required supporting devices and sleeves to be set in poured-in-place concrete and other structural components, as they are constructed.
5. Sequence, coordinate, and integrate installations of electrical materials and equipment for efficient flow of the Work. Give particular attention to large equipment requiring positioning prior to closing in the building.
6. Where mounting heights are not detailed or dimensioned, install systems, materials, and equipment to provide the maximum headroom possible.
7. Coordinate connection of electrical systems with exterior underground and overhead utilities and services. Comply with

requirements of governing regulations, franchised service companies, and controlling agencies. Provide required connection for each service.

8. Install systems, materials, and equipment to conform with approved submittal data, including coordination drawings, to greatest extent possible. Conform to arrangements indicated by the Contract Documents, recognizing that portions of the Work are shown only in diagrammatic form. Where coordination requirements conflict with individual system requirements, refer conflict to the Contracting Officer Representative .
9. Install systems, materials, and equipment level and plumb, parallel and perpendicular to other building systems and components.
10. Coordinate the cutting and patching of building components to accommodate installation of electrical equipment and materials.
11. Coordinate the installation of electrical materials and equipment above existing ceilings with suspension system, existing mechanical equipment and systems, and existing structural components.
12. Install electrical equipment to facilitate servicing, maintenance, and repair or replacement of equipment components. Connect equipment for ease of disconnecting, with minimum of interference with other installations.
13. Install access panel or doors where units are concealed behind finished surfaces. Access panels and doors are specified in Division 26 Section Common Work Results for Electrical.
14. Install systems, materials, and equipment giving right-of-way priority to systems required to be installed at a specified slope.

3.5 EQUIPMENT ACCESSORIES

- A. Establish sizes and location of the various concrete bases required. Coordinate with General Contractor and provide all necessary anchor bolts together with templates for holding these bolts in position.
- B. Provide supports, hangers and auxiliary structural members required for support of the work.
- C. Furnish and set all sleeves for passage of raceways through structural, masonry and concrete walls and floors and elsewhere as

will be required for the proper protection of each raceway and passing through building surfaces.

- D. Wall-mounted equipment may be directly secured to wall by means of steel bolts. Maintain at least 1" air space between equipment and supporting wall. Groups or arrays of equipment may be mounted on adequately sized steel angles, channels, or bars. Prefabricated steel channels providing a high degree of mounting flexibility may be used for mounting arrays of equipment.

3.6 CUTTING AND PATCHING

- A. General: Perform cutting and patching in accordance with Division 1. In addition to the requirements specified in Division 1, the following requirements apply:

1. Perform cutting, fitting, and patching of electrical equipment and materials required to:
 - a. Uncover Work to provide for installation of ill-timed Work.
 - b. Remove and replace defective Work.
 - c. Remove and replace Work not conforming to requirements of the Contract Documents.
 - d. Remove samples of installed Work as specified for testing.
 - e. Install equipment and materials in existing structures.
 - f. Upon written instructions from the Contracting Officer Representative , uncover and restore Work to provide for Contracting Officer Representative observation of concealed Work.
2. Cut, remove, and legally dispose of selected electrical equipment, components, and materials as indicated, including but not limited to removal of electrical items indicated to be removed and items made obsolete by the new Work.
3. Protect the structure, furnishings, finishes, and adjacent materials not indicated or scheduled to be removed.
4. Provide and maintain temporary partitions or dust barriers adequate to prevent the spread of dust and dirt to adjacent areas.
5. Protection of Installed Work: During cutting and patching operations, protect adjacent installations.
6. Arrange and pay for repairs required to restore other work,

because of damage caused as a result of electrical installations.

7. No additional compensation will be authorized for cutting and patching work that is necessitated by ill-timed, defective or non-conforming installations.
8. Patch all finished surfaces and building components using new materials specified for the original installation and experienced Installers. For Installers' qualifications refer to the materials and methods required for the surface and building components being patched.
 - a. Refer to Division 1 for definition of experienced "Installer."

3.7 CLEANING

- A. Refer to Division 1 for general requirements for final cleaning.
- B. Clean all light fixtures, lamps and lenses prior to final acceptance. Replace all inoperative lamps.

3.8 DEBRIS

- A. Debris resulting from work under this Contract, shall all be removed promptly from the premises by this Contractor.
- B. Remove all dead wire and associated raceway resulting from work under this contract.

3.9 TESTING

- A. Contractor, at his own expense, shall make any tests directed by an inspection authority or by the Contracting Officer Representative and shall provide all equipment, instruments and materials to make such tests.
- B. All overload devices, including equipment furnished under other contracts, shall be set and adjusted to suit load conditions.
- C. Unless otherwise approved, all connections shall be made and all components shall be in place, complete and operational, at time of final inspection and tests.
- D. Time of such tests, the manner in which they are made and the results of the tests, shall be subject to approval.
- E. Upon completion of work, all component parts, both singularly and as a whole, shall be set, calibrated, adjusted and left in satisfactory operating condition to suit load conditions, by means of instruments furnished by the Contractor.
- F. Complete testing of equipment and systems shall be provided

throughout this project.

- G. Industry standards shall apply except as otherwise specified.
- H. Provide all labor, premium labor and materials required by shop and field testing as specified in the Contract Documents and as required by the authorities having jurisdiction.
- I. Notify the Contracting Officer Representative seven (7) days prior to the testing dates. Upon completion of a test, a statement of certification shall be forwarded to the Contracting Officer Representative for their approval.
- J. Conduct tests at a time agreeable to the Contracting Officer Representative . Provide premium labor as necessary.
- K. Products which are found defective or do not pass such tests shall be removed and replaced at the Contractor's expense. Tests shall be repeated.

3.10 FIRE STOPS

- A. Openings for electrical equipment penetrating a fire rated floor, wall or ceiling, shall be resealed as required by Code. Install fire rated sealant equal to or greater than the fire rating of the penetrated surface.

3.11 WATERPROOFING

- A. Avoid, if possible, the penetration of any waterproof membranes such as roofs, machine room floors, basement walls and the like. If such penetration is necessary, perform it prior to the waterproofing and furnish all sleeves or pitch-pockets required.
- B. If Contractor penetrates any walls or surfaces after they have been waterproofed, they shall restore the waterproof integrity of that surface at their own expense and as directed by the Contracting Officer Representative .
- C. Contractor shall advise the Contracting Officer Representative and obtain written permission before penetrating any waterproof membrane, even where such penetration is shown on the drawings. Such work shall be performed in such a manner as to maintain any warranties in place.

3.12 CONSTRUCTION PROGRESS AND NOTIFICATION

- A. The Contractor shall notify, in writing, the Owner and the Engineer of construction progress. At a minimum, the Contractor shall notify at the 50% rough in of conduit, prior to enclosing or burying, and

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Erie VAMC
Water Tank and Pumps
Construction Documents

at "punch list" time lines.

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SECTION 26 0200
QUALITY REQUIREMENTS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Contractors Guarantee.
- B. Materials, Workmanship, and Methods.
- C. Control of Installation.

1.2 CONTRACTORS GUARANTEE

- A. The Electrical Contractor shall guarantee for a period of one (1) year from the date of acceptance of the job that all equipment, material, and labor furnished by them are free from defects. Any defects in material and workmanship shall be corrected by the Electrical Contractor without further expense to the Owner. All items specified to have a longer warrantee shall be guaranteed for that longer period. Controls shall have a two (2) year guarantee on parts and labor.

PART 2 - PRODUCTS -NOT USED

PART 3 - EXECUTION

3.1 CONTROL OF INSTALLATION

- A. Monitor quality control over suppliers, manufacturers, products, services, site conditions, and workmanship, to produce Work of specified quality.
- B. Comply with manufacturers' instructions, including each step in sequence.
- C. Should manufacturers' instructions conflict with Contract Documents, request clarification from Contracting Officer Representative before proceeding.
- D. Comply with specified standards as minimum quality for the Work except where more stringent tolerances, codes, or specified requirements indicate higher standards or more precise workmanship.
- E. Have work performed by persons qualified to produce required and specified quality.
- F. Verify that field measurements are as indicated on shop drawings or as instructed by the manufacturer.
- G. Secure products in place with positive anchorage devices designed and sized to withstand stresses, vibration, physical distortion, and disfigurement.

3.2 MATERIALS, WORKMANSHIP AND METHODS

- A. All materials and equipment shall be new, of highest quality, and shall conform in all respects to these specifications. All work shall be performed in keeping with the highest standards of workmanship and quality. All mechanical equipment shall be installed in accordance with the manufacturer's installation instructions which shall be available at the job site. All mechanical equipment shall bear the label of an approved agency.
- B. The means, methods, techniques, sequences and procedures, and job site safety shall be the sole responsibility of the contractor.

3.3 DEFECT ASSESSMENT

- A. Replace Work or portions of the Work not conforming to specified requirements.
- B. If, in the opinion of Contracting Officer Representative, it is not practical to remove and replace the Work, Contracting Officer Representative will direct an appropriate remedy or adjust payment.

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SECTION 26 05 00

COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. This section is a Division 26 Common Work Results for Electrical Section, and is a part of each Division 26 section.

1.2 SUMMARY

A. This Section includes limited scope general construction materials and methods for application with electrical installations as follows:

- 1. Sleeves and Penetrations.
- 2. Fire Stopping
- 3. Access panels and doors in walls, ceilings, and floors for access to electrical materials and equipment.
- 4. Locations
- 5. Outages and Disruptions
- 6. Temporary
- 7. Scaffolding
- 8. Painting
- 9. Vibration Isolation

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
- B. Product data for the following products:
 - 1. Access panels and doors
 - 2. Joint sealers
 - 3. Firestop materials
- C. Shop drawings detailing fabrication and installation for metal fabrications and wood supports, and anchorage for electrical materials and equipment.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experienced installer for the installation and application joint sealers, access panels, and doors.
- B. Qualify welding processes and welding operators in accordance with AWS D1.1, "Structural Welding Code - Steel."

1. Certify that each welder has satisfactorily passed AWS qualification tests for welding processes involved and, if pertinent, has undergone recertification.
- C. Fire-resistance Ratings: Where a fire-resistance classification is indicated, provide access door assembly with panel door, frame, hinge, and latch from manufacturer listed in the UL "Building Materials Directory" for rating shown.
 1. Provide UL Label on each fire-rated access door.
- D. ASTM E-814 or UL 1479 for firestop system assemblies that provide a fire rating equal to that of construction being penetrated.
- E. ANSI Compliance: Comply with requirements of ANSI Standard A13.1, "Scheme for the identification of Piping Systems," with regard to type and size of lettering for cable labels.
- F. Electrical Component Standard: Components and installation shall comply with NFPA 70, "National Electrical Code."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver joint sealer materials in original unopened containers or bundles with labels informing about manufacturer, product name and designation, color, expiration period for use, pot life, curing time, and mixing instructions for multi-component materials.
- B. Store and handle joint sealer materials in compliance with the manufacturers' recommendations to prevent their deterioration and damage.
- C. Deliver firestop materials undamaged in manufacturer's clearly labeled, unopened containers, identified with brand type, and UL label. Store materials under cover and protect from weather and damage. Comply with recommended procedure, precautions and remedies described in material data sheets.

1.6 SEQUENCE AND SCHEDULING

- A. Coordinate electrical equipment installation with other building components.
- B. Arrange for chases, slots, and openings in building structure during progress of construction to allow for mechanical installations.
- C. Coordinate the installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- D. Sequence, coordinate, and integrate installations of electrical

- materials and equipment for efficient flow of the work. Coordinate installation of large equipment requiring positioning prior to closing in the building.
- E. Coordinate connection of electrical services with equipment provided under other sections of the specifications.
 - F. Coordinate requirements for access panels and doors where items requiring access are concealed behind finished surfaces.
 - G. Coordinate installation of identifying devices after completing covering and painting where devices are applied to surfaces. Install identifying devices prior to installing acoustical ceilings and similar concealment.
 - H. Coordinate delivery of firestop materials with scheduled installation date to allow minimum storage at job site
 - I. Coordinate the shut-off and disconnection of electrical service with the Contracting Officer Representative.
 - J. Notify the Contracting Officer Representative at least 5 days prior to commencing demolition operations.
 - K. Perform demolition in phases as indicated. Coordinate electrical equipment installation with other building components.

PART 2 - PRODUCTS

2.1 MISCELLANEOUS METALS

- A. Steel plates, shapes, bars, and bar grating: ASTM A-36.
- B. Cold-formed Steel Tubing: ASTM A-500
- C. Hot-rolled Steel Tubing: ASTM A-501.
- D. Steel Pipe: ASTM A-53, Schedule 40, welded.
- E. Non-shrink, Non-metallic Grout: Premixed, factory-packaged, non-staining, non-corrosive, non-gaseous grout, recommended for interior and exterior applications.
- F. Fasteners: Zinc-coated, type, grade, and class as required.

2.2 MISCELLANEOUS LUMBER

- A. Framing Materials: Standard grade, light-framing-size lumber of any species. Number 3 Common or Standard grade boards complying with WCLIB or AWPB rules, or Number 3 boards complying with SPIB rules. Lumber shall be preservative treated in accordance with AWPB LP-2, and kiln-dried to a moisture content of not more than 19 percent.
- B. Construction Panels: Plywood panels; APA C-D PLUGGED INT, with

exterior glue; thickness as indicated, or if not indicated, not less than 15/32 inches.

2.3 JOINT SEALERS

A. General: Joint sealers, joint fillers, and other related materials compatible with each other and with joint substrates under conditions of service and application.

B. Colors: As selected by the Contracting Officer Representative from manufacturer's standard colors.

C. Elastomeric Joint Sealers: Provide the following types:

1. One part, mildew-resistant, silicone sealant complying with ASTM C920, Type S, Grade NS, Class 25, for uses in non-traffic areas for glass, aluminum, and non-porous joint substrates; formulated with fungicide; intended for sealing interior joints with non-porous substrates; and subject to in-service exposure to conditions of high humidity and temperature extremes.

2.4 FIRESTOPPING

A. Use only that manufacturer listed in UL Fire Resistance Directory for the UL system involved.

B. All firestopping materials used on this project shall be the products of one manufacturer. Each trade shall use products of the same manufacturer.

C. Standards: The firestop systems and products shall have been tested in accordance with the procedures of U.L. 1479 (ASTM E814-81) and material shall be UL classified as Fill, Void or Cavity Materials for use in Through-Penetration Firestops. The firestop system shall comply with NEC Paragraph 300-21. All work shall comply with NFPA 101-Life Safety Code, latest edition.

PART 3 - EXECUTION

3.1 GENERAL

A. All construction under this contract shall be completed in a neat and craftsmanlike manner. Work that, in the judgement of the Contracting Officer Representative, is not satisfactorily installed shall be removed and replaced to the Contracting Officer Representative satisfaction, at the Contractor's expense.

B. Housekeeping: Throughout construction, all work areas and storage areas shall be kept clean. The Contractor shall keep all items clean

of dirt, rust, dust and fingermarks.

3.2 SLEEVES AND PENETRATIONS

- A. Contractor shall provide sleeves where raceways pass through walls, partitions, floors, and ceilings.
- B. Sleeves in bearing and/or masonry walls and/or partitions shall be of galvanized rigid steel conduit finished with smooth edges. For other than masonry or bearing walls/partitions, sleeves shall be EMT conduit.
- C. Sleeves in masonry ceilings and floors shall be galvanized rigid steel conduit finished with smooth edges. For other than masonry ceilings and floors, sleeves shall be EMT conduit. All sleeves shall be properly installed and cemented in place.
- D. Floor sleeves shall extend 1" above finished floor, unless otherwise noted. Space between floor sleeves and piping or raceway shall be caulked with UL listed fire resistive and waterproof caulking compound as approved.
- E. Where piping or raceways pass through waterproofed floors or walls, design of sleeves shall be such that waterproofing can be flashed into and around the sleeves.
- F. Where items provided under this Contract pass through roofs this Contractor shall coordinate the installation with the Roofing Contractor and shall provide an approved penetration. The Electrical Contractor shall make provisions not to void the roof bond.
- G. Sleeves through exterior walls below grade shall be fitted with seals which have the ability to be ratcheted tight via bolts.
- H. Where sleeves pass through walls from the interior to the exterior, conduits shall be sealed on the inside with an UL approved sealant

3.3 FIRESTOPPING

- A. Where conduits, conduit sleeves, wireways and other electrical raceways or cables pass through fire partitions, fire walls, fire floors, or smoke walls, the Electrical Contractor shall provide a fire or smoke stopping that provides an effective barrier against the spread of fire, smoke or gases.
- B. Installation of Fire-Stopping Materials: Install materials to fill openings around electrical services penetrating floors and walls and provide fire-stops with fire-resistance ratings indicated for floor or wall assembly in which penetration occurs. Install materials in accordance with printed instructions of the UL Fire Resistance

Directory and per manufacturer's published instructions.

- C. All cables that are installed in conduit sleeves or in wireways through fire or smoke floors or partitions shall be provided with an equally rated re-enterable U.L. listed fire and smoke rated silicone RTV foam in the opening.
- D. Examine fire/smoke-stopped areas to ensure proper installation before concealing or enclosing areas.
- E. Keep areas of work accessible until inspection by applicable code authorities.

3.4 LOCATIONS

- A. Obtain written approval of locations of all electrical devices from the Contracting Officer Representative prior to rough-in. The Contracting Officer Representative reserves the right to move any or all electrical devices prior to rough-in, at no additional cost.
- B. Contractor shall obtain detailed and specific information regarding location of all equipment. Final locations may differ from those indicated on Drawings. Work improperly placed because of Contractor's failure to obtain this information shall be relocated and reinstalled as directed, without additional costs to the Contract.
- F. The design shall be subject to such revisions as may be necessary to overcome building obstructions. No changes shall be made in location of equipment without prior written approval.
- G. Door swings may vary from plans. Take note of actual door swings at time of rough-in. Do not install switches or other items behind the swing of any door.

3.5 TEMPORARY

- A. Temporary Electricity:
 - 1. The Electrical Contractor shall provide temporary electric services to the construction areas at locations acceptable to all trades.
 - 2. The Contractor shall provide power outlets for construction operations, branch wiring, distribution boxes. Each individual Contractor will provide flexible power cords as required.
 - 3. Power required for tools and operating equipment used for the installation of equipment, that exceeds the power available, shall be temporarily installed and removed by the Contractor requiring it.
 - 4. Provide wiring and connections for temporary heating equipment required for construction purposes and to prevent building freeze

up.

5. Distribution wiring and equipment/devices used for temporary services shall not be installed as part of the permanent building distribution system.

6. Permanent distribution wiring and equipment/devices shall not be used for temporary services.

B. Temporary Lighting:

1. The Contractor shall provide temporary lights and all associated wiring as required by the project conditions.

3.6 SCAFFOLDING

A. The Contractor shall furnish, set, erect and maintain all scaffolding, aerial equipment and ladders required in the installation of this Contract work.

B. Install temporary platforms so as to be supported only by the existing steel truss framework. Do not allow any additional loading from construction operations to transfer to suspended lath and plaster ceilings.

3.7 PAINTING

A. Except in Mechanical Rooms, Electrical Rooms, all exposed items provided or installed under this Contract shall be painted in accordance with Division 1 requirements.

B. Unless painting is provided by others, as elsewhere specified, all painting for items furnished or installed under this Contract shall be the responsibility of this Contractor.

C. Factory-painted equipment cabinets and trim shall not be field-painted except for touching up scratches or damage where necessary to achieve like-new finish. Touching up shall be done after equipment is in its final location.

D. Paint for metal surfaces shall be Rust-o-leum or as approved, one prime coat and two finish coats of color selected by Architect.

E. Items to be painted shall be cleaned and degreased and shall be free of dirt, rust and corrosion prior to application of paint. All paint shall be applied in accordance with all the manufacturer's recommendations (i.e. temperature, dew point, ventilation).

F. All patchwork performed under this Contract shall be painted. Color shall match the color of adjacent walls, ceilings and floors in which patchwork occurs. Area to be painted shall extend a minimum of 24" all

around patchwork; however, final limit shall be set by the Architect. Blend new paint work with existing painted surfaces. Where existing finish is stained or varnished woodwork, all damaged or patched surfaces shall be restored to match the existing adjacent surface, as approved. Paint, stain, varnish and method of application shall be as set out in the specifications for General Construction, or as otherwise approved. Except where painting of patchwork is provided by others, as elsewhere specified, all painting of patchwork required under this Contract shall be the responsibility of this Contractor.

3.8 VIBRATION ISOLATION

- A. Isolation mounting shall be provided for all moving equipment where the energy of the vibration is of sufficient magnitude to produce perceptible vibration or structure transmitted noise in occupied areas. Isolation equipment shall be selected, installed and adjusted in accordance with manufacturer's recommendations.
- B. All equipment and material shall be installed so as to operate without objectionable noise or vibration as determined by Architect and Owner. Should such objectionable noise or vibration be produced and transmitted to occupied portions of the building by apparatus, piping or other parts of this work, any necessary changes as approved shall be made by the Contractor.
- C. All conduit terminations to noise or vibration producing equipment (i.e. motors, transformers) shall be made with a short section of liquidtight flexible metal conduit.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered

if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:
 1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.

B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.

B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.

2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.

3. Components shall be compatible with each other and with the total assembly for the intended service.

4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests.

The Contractor shall notify the Government through the COR a minimum of 15 working days prior to the manufacturer's performing the factory tests.

2. Four copies of certified test reports shall be furnished to the COR two weeks prior to final inspection and not more than 90 days after completion of the tests.
3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be repaired or replaced, as determined by the COR.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.

- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 - 2. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
 - 3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or

installation of materials and equipment which has not had prior approval will not be permitted.

- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- E. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
 2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 3. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.
- F. Maintenance and Operation Manuals:
1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing

- the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
 2. Each type of conduit coupling, bushing, and termination fitting.
 3. Conduit hangers, clamps, and supports.
 4. Duct sealing compound.

5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.

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C. A training schedule shall be developed and submitted by the Contractor
and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.
 - 2) Splicing materials and pulling lubricant.

2. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
 - D2304-10.....Test Method for Thermal Endurance of Rigid
Electrical Insulating Materials
 - D3005-10.....Low-Temperature Resistant Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-09.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cables
 - 514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
 - 1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
 - 2. No. 8 AWG and larger: Stranded.
 - 3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
 - 4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.
- D. Color Code:
 - 1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
 - 2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 19 mm (0.75 inches) wide tape.
 - 4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
 - 5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

- 6. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.

7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
 1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
 4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.
- D. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.

- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.
 - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 - 4. All conductors in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.3 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.4 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.5 EXISTING CONDUCTORS

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.6 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.7 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests: Inspect physical condition.
 - 2. Electrical tests:
 - a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
 - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
 - c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.
- E. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- F. Section 26 32 13, ENGINE GENERATORS: Engine generators.
- G. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.
- H. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Lightning protection.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.

- 2. Test Reports:
 - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.
- 3. Certifications:
 - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....National Electrical Safety Code
 - 99-12.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding

conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND RODS

- A. Steel or copper clad steel, 19 mm (0.75 inch) diameter by 3 M (10 feet) long.
- B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

- A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide

mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.6 GROUNDING BUS BAR

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
 - 2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.

C. Panelboards, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

D. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the ground bar at the service equipment.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).

2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.

I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 CORROSION INHIBITORS

A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.8 LIGHTNING PROTECTION SYSTEM

- A. Bond the lightning protection system to the electrical grounding electrode system.

3.9 MAIN ELECTRICAL ROOM GROUNDING

- A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.10 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.11 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.
- B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.
- C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.12 ACCEPTANCE CHECKS AND TESTS

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical

distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.

- B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- I. Section 31 20 00, EARTH MOVING: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

- A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of panels and pull-boxes.
3. Layout of required conduit penetrations through structural elements.

C. Certifications:

1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
 - a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
 - b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

- C80.1-05.....Electrical Rigid Steel Conduit
- C80.3-05.....Steel Electrical Metal Tubing
- C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):

- 70-08.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

- 1-05.....Flexible Metal Conduit
- 5-04.....Surface Metal Raceway and Fittings
- 6-07.....Electrical Rigid Metal Conduit - Steel
- 50-95.....Enclosures for Electrical Equipment
- 360-093.....Liquid-Tight Flexible Steel Conduit
- 467-07.....Grounding and Bonding Equipment
- 514A-04.....Metallic Outlet Boxes
- 514B-04.....Conduit, Tubing, and Cable Fittings
- 514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
- 651-05.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
- 651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
- 797-07.....Electrical Metallic Tubing
- 1242-06.....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):

- TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
 - 2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 - 3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
 - 4. Flexible galvanized steel conduit: Shall conform to UL 1.
 - 5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
 - 6. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
- C. Conduit Fittings:
 - 1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

- f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical metallic tubing fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression couplings and connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible steel conduit fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
5. Liquid-tight flexible metal conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct burial plastic conduit fittings:

Fittings shall meet the requirements of UL 514C and NEMA TC3.
7. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
8. Expansion and deflection couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.

- d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
 - 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
 - 1. UL-50 and UL-514A.
 - 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 - 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 - 4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
 - 1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
 - 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COR as required by limited working space.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the

spread of fire, smoke and gases as specified in Section 07 84 00,
FIRESTOPPING.

- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, as shown, and as specified herein.
- B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
- C. Install conduit as follows:
1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 5. Cut square, ream, remove burrs, and draw up tight.
 6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
 7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
 8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 9. Conduit installations under fume and vent hoods are prohibited.
 10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 12. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.

2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
- C. Align and run conduit parallel or perpendicular to the building lines.

- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
- F. Painting:
 - 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 - 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 WET OR DAMP LOCATIONS

- A. Unless otherwise shown, use conduits of rigid steel or IMC.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.9 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.

- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
 - b. Power set fasteners not less than 0.25 in [6 mm] diameter with depth of penetration not less than 3 in [75 mm].
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- E. Hollow Masonry: Toggle bolts.
- F. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.

- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- G. On all branch circuit junction box covers, identify the circuits with black marker.

- - - E N D - - -

SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of underground ducts and raceways, and precast manholes and pullboxes to form a complete underground electrical raceway system.
- B. The terms "duct" and "conduit" are used interchangeably in this section.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 31 20 00, EARTH MOVING: Trenching, backfill, and compaction.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts, manholes, and pullboxes with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit information on manholes, pullboxes, ducts, and hardware. Submit manhole plan and elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, sump, and other accessories.
 - c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes, pullboxes, or duct banks at locations other than shown on the drawings, show

the proposed locations accurately on scaled site drawings, and submit to the COR for approval prior to construction.

2. Certifications: Two weeks prior to the final inspection, submit the following.
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Concrete Institute (ACI):
 - Building Code Requirements for Structural Concrete
 - 318-11/318M-11.....Building Code Requirements for Structural Concrete & Commentary
 - SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute (ANSI):
 - 77-10.....Underground Enclosure Integrity
- D. American Society for Testing and Materials (ASTM):
 - C478-12.....Standard Specification for Precast Reinforced Concrete Manhole Sections
 - C858-10e1.....Underground Precast Concrete Utility Structures
 - C990-09.....Joints for Concrete Pipe, Manholes and Precast Box Sections Using Preformed Flexible Joint Sealants.
- E. National Electrical Manufacturers Association (NEMA):
 - TC 2-03.....Electrical Polyvinyl Chloride (PVC) Conduit
 - TC 3-04.....Polyvinyl Chloride (PVC) Fittings for Use With Rigid PVC Conduit And Tubing
 - TC 6 & 8-03.....Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installations
 - TC 9-04.....Fittings For Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installation
- F. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)

70E-12.....National Electrical Safety Code

G. Underwriters Laboratories, Inc. (UL):

6-07.....Electrical Rigid Metal Conduit-Steel

467-07.....Grounding and Bonding Equipment

651-11.....Schedule 40, 80, Type EB and A Rigid PVC
Conduit and Fittings

651A-11.....Schedule 40 and 80 High Density Polyethylene
(HDPE) Conduit

651B-07.....Continuous Length HDPE Conduit

PART 2 - PRODUCTS

2.1 PULLBOXES

A. General: Size as indicated on the drawings. Provide pullboxes with weatherproof, non-skid covers with recessed hook eyes, secured with corrosion- and tamper-resistant hardware. Cover material shall be identical to pullbox material. Covers shall have molded lettering, ELECTRIC or SIGNAL as applicable. Pullboxes shall comply with the requirements of ANSI 77 loading. Provide pulling irons, 22 mm (0.875 inch) diameter galvanized steel bar with exposed triangular-shaped opening.

B. Polymer Concrete Pullboxes: Shall be molded of sand, aggregate, and polymer resin, and reinforced with steel, fiberglass, or both. Pullbox shall have open bottom.

2.3 DUCTS

A. Number and sizes shall be as shown on the drawings.

C. Ducts (direct-burial):

1. Plastic duct:

a. Schedule 40 PVC or HDPE conduit.

b. Duct shall be suitable for use with 75° C (167° F) rated conductors.

2.4 GROUNDING

A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.5 WARNING TAPE

A. 4-mil polyethylene 75 mm (3 inches) wide detectable tape, red with black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

2.6 PULL ROPE FOR SPARE DUCTS

- A. Plastic with 890 N (200 lb) minimum tensile strength.

PART 3 - EXECUTION

3.1 PULLBOX INSTALLATION

- A. Assembly and installation shall be per the requirements of the manufacturer.
 - 1. Install pullboxes level and plumb.
 - 2. Units shall be installed on a 300 mm (12 inches) thick level bed of 90% compacted granular fill, well-graded from the 25 mm (1 inches) sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.
- B. Access: Ensure the top of frames and covers are flush with finished grade.

3.2 TRENCHING

- A. Refer to Section 31 20 11 EARTH MOVING for trenching, backfilling, and compaction.
- B. Before performing trenching work at existing facilities, a Ground Penetrating Radar Survey shall be carefully performed by a certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.
- C. Work with extreme care near existing ducts, conduits, and other utilities to avoid damaging them.
- D. Cut the trenches neatly and uniformly.
- F. Individual conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place using rigid metal conduit, or bored using plastic utilities duct or PVC conduit, as approved by the COR.

3.3 DUCT INSTALLATION

- A. General Requirements:
 - 1. Ducts shall be in accordance with the NEC, as shown on the drawings, and as specified.
 - 2. Join and terminate ducts with fittings recommended by the manufacturer.
 - 3. Slope ducts to drain towards pullboxes, and away from building and equipment entrances. Pitch not less than 100 mm (4 inch) in 30 M (100 feet).

4. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) outside the building foundation. Tops of conduits below building slab shall be minimum 610 mm (24 inches) below bottom of slab.
5. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) away from the edge of slab.
6. Install insulated grounding bushings on the conduit terminations.
7. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 75 mm (3 inches) above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 1.5 M (5 feet). Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during concrete pour. Tie wires shall not act as substitute for spacers.
9. Duct lines shall be installed no less than 300 mm (12 inches) from other utility systems, such as water, sewer, chilled water.
10. Clearances between individual ducts:
 - a. For similar services, not less than 75 mm (3 inches).
 - b. For power and signal services, not less than 150 mm (6 inches).
11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
14. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.
15. Duct Identification: Place continuous strip of warning tape approximately 300 mm (12 inches) above ducts before backfilling

trenches. Warning tape shall be preprinted with proper identification.

16. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
17. Use plastic ties to secure cables to insulators on cable arms. Use minimum two ties per cable per insulator.

B. Direct-Burial Ducts:

1. Install direct-burial ducts only where shown on the drawings. Provide direct-burial ducts only for low-voltage power and lighting branch circuits.
2. Tops of ducts shall be:
 - a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
 - b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
3. Do not kink the ducts. Compaction shall not deform the ducts.

3.4 ACCEPTANCE CHECKS AND TESTS

A. Duct Testing and Cleaning:

1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
2. The mandrel shall be not less than 300 mm (12 inches) long, and shall have a diameter not less than 13 mm (0.5 inch) less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the COR at no cost to the Government.
4. Mandrel pulls shall be witnessed by the COR.

---END---

SECTION 26 05 73
OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the overcurrent protective device coordination study, indicated as the study in this section.
- B. A short-circuit and selective coordination study shall be prepared for the electrical overcurrent devices to be installed under this project.
- C. The study shall present a well-coordinated time-current analysis of each overcurrent protective device from the individual device up to the utility source and the on-site generator sources.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- C. Section 26 32 13, ENGINE GENERATORS: Engine generators.
- D. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The study shall be prepared by the equipment manufacturer.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
 - 2. Complete study as described in paragraph 1.6. Submittal of the study shall be well-coordinated with submittals of the shop drawings for equipment in related specification sections.
 - 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the overcurrent protective devices have been set in accordance with the approved study.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronics Engineers (IEEE):
 - 242-01.....Protection and Coordination of Industrial and Commercial Power Systems
 - 399-97.....Industrial and Commercial Power Systems Analysis
 - 1584a-04.....Guide for Performing Arc-Flash Hazard Calculations

1.6 STUDY REQUIREMENTS

- A. The study shall include one line diagram, short-circuit and ground fault analysis, and protective coordination plots for all overcurrent protective devices.
- B. One Line Diagram:
 - 1. Show all electrical equipment and wiring to be protected by the overcurrent devices.
 - 2. Show the following specific information:
 - a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
 - b. Relay, circuit breaker, and fuse ratings.
 - c. Generator kW/kVA and transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
 - d. Voltage at each bus.
 - e. Identification of each bus, matching the identification on the drawings.
 - f. Conduit, conductor, and busway material, size, length, and X/R ratios.
- C. Short-Circuit Study:
 - 1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
 - 2. Calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate

- applicable motor and/or generator contribution in determining the momentary and interrupting ratings of the overcurrent protective devices.
3. Present the results of the short-circuit study in a table. Include the following:
 - a. Device identification.
 - b. Operating voltage.
 - c. Overcurrent protective device type and rating.
 - d. Calculated short-circuit current.
- D. Coordination Curves:
1. Prepare the coordination curves to determine the required settings of overcurrent protective devices to demonstrate selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between devices, including the utility company upstream device if applicable. Plot the specific time-current characteristics of each overcurrent protective device in such a manner that all devices are clearly depicted.
 2. The following specific information shall also be shown on the coordination curves:
 - a. Device identification.
 - b. Potential transformer and current transformer ratios.
 - c. Three-phase and single-phase ANSI damage points or curves for each cable, transformer, or generator.
 - d. Applicable circuit breaker or protective relay characteristic curves.
 - e. No-damage, melting, and clearing curves for fuses.
 - f. Transformer in-rush points.
 3. Develop a table to summarize the settings selected for the overcurrent protective devices. Include the following in the table:
 - a. Device identification.
 - b. Protective relay or circuit breaker potential and current transformer ratios, sensor rating, and available and suggested pickup and delay settings for each available trip characteristic.
 - c. Fuse rating and type.

1.7 ANALYSIS

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose solutions to effectively protect the underrated equipment.

1.8 ADJUSTMENTS, SETTINGS, AND MODIFICATIONS

- A. Final field settings and minor modifications of the overcurrent protective devices shall be made to conform with the study, without additional cost to the Government.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Product Data: For each type of lighting control, submit the following information.
 - 1. Manufacturer's catalog data.
 - 2. Wiring schematic and connection diagram.
 - 3. Installation details.
- C. Manuals:
 - 1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
 - 2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the COR.
- D. Certifications:
 - 1. Two weeks prior to final inspection, submit four copies of the following certifications to the COR:
 - a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Green Seal (GS):
 - GC-12.....Occupancy Sensors
- C. Illuminating Engineering Society of North America (IESNA):
 - IESNA LM-48.....Guide for Calibration of Photoelectric Control Devices
- D. National Electrical Manufacturer's Association (NEMA)
 - C136.10.....American National Standard for Roadway Lighting Equipment-Locking-Type Photocontrol Devices and Mating Receptacles - Physical and Electrical Interchangeability and Testing
 - ICS-1.....Standard for Industrial Control and Systems General Requirements
 - ICS-2.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment
 - ICS-6.....Standard for Industrial Controls and Systems Enclosures
- E. Underwriters Laboratories, Inc. (UL):
 - 20.....Standard for General-Use Snap Switches
 - 773.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting
 - 773ANonindustrial Photoelectric Switches for Lighting Control
 - 98.....Enclosed and Dead-Front Switches
 - 917.....Clock Operated Switches

PART 2 - PRODUCTS

2.1 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Solid state, with SPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.
 - 1. Light-Level Monitoring Range: 1.5 to 10 fc [16.14 to 108 lx], with adjustable turn-on and turn-off levels.
 - 2. Time Delay: 15-second minimum.
 - 3. Surge Protection: Metal-oxide varistor.

4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.2 INDOOR OCCUPANCY SENSORS

- A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
 1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
 2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
 3. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
 4. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 6. Bypass Switch: Override the on function in case of sensor failure.
 7. Manual/automatic selector switch.
 8. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc [21.5 to 2152 lx]; keep lighting off when selected lighting level is present.
 9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.
- B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
 1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 6-inch [150mm] minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. [232 sq. cm], and detect a person of average size and weight moving not less than 12 inches [305 mm] in either a horizontal or a vertical manner at an approximate speed of 12 inches/s [305 mm/s].
 3. Detection Coverage: as scheduled on drawings.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Aim outdoor photocell switch according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle photocell turn-on.
- C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer's recommendations.
- D. Set occupancy sensor "on" duration to 15 minutes.
- E. Locate light level sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the scheduled light level at the typical work plane for that area.
- F. Label time switches and contactors with a unique designation.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations.
- B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.
- C. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function.

- - - E N D - - -

SECTION 26 22 00
LOW-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of low-voltage dry-type general-purpose transformers, indicated as transformers in this section.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, accessories, and device nameplate data.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets and wiring diagrams.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the transformers.

- 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the transformers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):
TP1-02.....Guide for Determining Energy Efficiency for
Distribution Transformers
TR1-00.....Transformers, Regulators, and Reactors
- E. Underwriters Laboratories, Inc. (UL):
UL 506-08.....Standard for Specialty Transformers
UL 1561-11.....Dry-Type General Purpose and Power Transformers
- F. United States Department of Energy
10 CFR Part 431.....Energy Efficiency Program for Certain
Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 TRANSFORMERS

- A. Unless otherwise specified, transformers shall be in accordance with NEMA, NEC, UL and as shown on the drawings.
- B. Transformers shall have the following features:

1. Self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted, except as specifically allowed for buck-boost applications.
2. Rating and winding connections shall be as shown on the drawings.
3. Ratings shown on the drawings are for continuous duty without the use of cooling fans.
4. Copper windings.
5. Insulation systems:
 - a. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185 °C (365 °F) system with an average maximum rise by resistance of 115 °C (239 °F) in a maximum ambient of 40 °C (104 °F).
6. Core and coil assemblies:
 - a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.
 - b. Cores shall be grain-oriented, non-aging, and silicon steel.
 - c. Coils shall be continuous windings without splices except for taps.
 - d. Coil loss and core loss shall be minimized for efficient operation.
 - e. Primary and secondary tap connections shall be brazed or pressure type.
 - f. Coil windings shall have end filters or tie-downs for maximum strength.
7. Certified sound levels, determined in accordance with NEMA, shall not exceed the following:

Transformer Rating	Sound Level Rating
0 - 9 KVA	40 dB
10 - 50 KVA	45 dB
51 - 150 KVA	50 dB
151 - 300 KVA	55 dB
301 - 500 KVA	60 dB

8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. Single phase transformers rated 15 kVA through 25 kVA shall have two 5% full capacity taps below normal rated primary voltage. All

- transformers rated 30 kVA and larger shall have two 2.5% full capacity taps above, and four 2.5% full capacity taps below normal rated primary voltage.
10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
 11. Enclosures:
 - a. Comprised of not less than code gauge steel.
 - b. Outdoor enclosures shall be NEMA 3R.
 - c. Temperature rise at hottest spot shall conform to NEMA Standards, and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
 - d. Ventilation openings shall prevent accidental access to live components.
 - e. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.
 12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated.
 13. Dimensions and configurations shall conform to the spaces designated for their installations.
 14. Transformers shall meet the minimum energy efficiency values per NEMA TP1 as listed below:

kVA Rating	Output efficiency (%)
15	97
30	97.5
45	97.7
75	98
112.5	98.2
150	98.3
225	98.5
300	98.6
500	98.7
750	98.8

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.
- B. Anchor transformers with rustproof bolts, nuts, and washers, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 150 mm (6 inches).
- D. Install transformers on vibration pads designed to suppress transformer noise and vibrations.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical and mechanical condition.
 - c. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.
 - d. Perform specific inspections and mechanical tests as recommended by manufacturer.
 - e. Verify correct equipment grounding.
 - f. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition, and properly performing the intended function.

---END---

SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Painting of panelboards.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- F. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY:
Short circuit and coordination study, and requirements for a coordinated electrical system.
- G. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data

sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.

- 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
- 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
PB 1-11.....Panelboards
250-08.....Enclosures for Electrical Equipment (1,000V
Maximum)
- D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
70E-12.....Standard for Electrical Safety in the Workplace
- E. Underwriters Laboratories, Inc. (UL):
50-95.....Enclosures for Electrical Equipment
67-09.....Panelboards
489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.
- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 100% rated, mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
- J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.
- K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

- A. Enclosures:
 - 1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.

2. Enclosures shall not have ventilating openings.
3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.
- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 1. 120/208 V Panelboard: 10,000 A symmetrical.
 2. 120/240 V Panelboard: 10,000 A symmetrical.
 3. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x. Breaker trip setting shall be set in the field, based on the approved protective device study as specified in Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY.
- E. Circuit breaker features shall be as follows:
 1. A rugged, integral housing of molded insulating material.
 2. Silver alloy contacts.
 3. Arc quenchers and phase barriers for each pole.

4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates closed, tripped, and open positions.
8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards
- E. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
- F. Provide blank cover for each unused circuit breaker mounting space.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.

- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage and required area clearances.
- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 99-12.....Health Care Facilities
- C. National Electrical Manufacturers Association (NEMA):
 - WD 1-10.....General Color Requirements for Wiring Devices
 - WD 6-08Wiring Devices - Dimensional Specifications
- D. Underwriter's Laboratories, Inc. (UL):
 - 5-11.....Surface Metal Raceways and Fittings
 - 20-10.....General-Use Snap Switches
 - 231-07.....Power Outlets
 - 467-07.....Grounding and Bonding Equipment
 - 498-07.....Attachment Plugs and Receptacles
 - 943-11.....Ground-Fault Circuit-Interrupters
 - 1449-07.....Surge Protective Devices
 - 1472-96.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
 - 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.

2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
1. Bodies shall be gray in color.
 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
 3. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring.
 - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
 - b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the hospital-grade listing.
- C. Receptacles; 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

- A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be gray in color unless otherwise specified or shown on the drawings.

1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.4 WALL PLATES

- A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.
- B. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Install wiring devices after wall construction and painting is complete.
- C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
- D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.
- E. Provide barriers in multigang outlet boxes to comply with the NEC.
- F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.
- H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.

- I. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- J. Install vertically mounted receptacles with the ground pin up. Install horizontally mounted receptacles with the ground pin to the right.
- K. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.
- L. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Inspect physical and electrical condition.
 - b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
 - c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
 - d. Test GFCI receptacles.
 - 2. Healthcare Occupancy Tests:
 - a. Test hospital grade receptacles for retention force per NFPA 99.

---END---

SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise (with the exception of elevator motor controllers specified in Division 14 and fire pump controllers specified in Division 21), shall meet this specification and all related specifications.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.
 - 2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - 3) Elementary schematic diagrams shall be provided for clarity of operation.
 - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 519-92.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems
 - C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests
for Relays and Relay Systems Associated with
Electric Power Apparatus
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):

- ICS 1-08.....Industrial Control and Systems: General Requirements
- ICS 1.1-09.....Safety Guidelines for the Application, Installation and Maintenance of Solid State Control
- ICS 2-05.....Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated 600 Volts
- ICS 4-05.....Industrial Control and Systems: Terminal Blocks
- ICS 6-06.....Industrial Control and Systems: Enclosures
- ICS 7-06.....Industrial Control and Systems: Adjustable-Speed Drives
- ICS 7.1-06.....Safety Standards for Construction and Guide for Selection, Installation, and Operation of Adjustable-Speed Drive Systems
- MG 1 Part 31.....Inverter Fed Polyphase Motor Standards
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories Inc. (UL):
 - 508A-07.....Industrial Control Panels
 - 508C-07.....Power Conversion Equipment
 - UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

- A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.
- B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.
- C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with motor circuit protector disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.
 - 1. Motor Circuit Protectors:
 - a. Magnetic trip only.
 - b. Bolt-on type with a minimum interrupting rating as indicated on the drawings.

c. Equipped with automatic, adjustable magnetic trip. Magnetic trip shall be adjustable up to 1300% of the motor full load amperes.

D. Enclosures:

1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.
2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.

E. Motor control circuits:

1. Shall operate at not more than 120 Volts.
2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
4. Incorporate primary and secondary overcurrent protection for the control power transformers.

F. Overload relays:

1. Thermal type. Devices shall be NEMA type.
2. One for each pole.
3. External overload relay reset pushbutton on the door of each motor controller enclosure.
4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
5. Thermal overload relays shall be tamperproof, not affected by vibration, manual reset, sensitive to single-phasing, and shall have selectable trip classes of 10, 20 and 30.

G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.

H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with

transient protection. Time-delay relay is not required where H-O-A switch is not required.

- I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.
- J. Provide green (RUN) and red (STOP) pilot lights.
- K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.
- L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
 - 2. Units shall include thermal overload relays, on-off operator, red pilot light, normally open auxiliary contacts.
- C. Fractional horsepower manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
 - 2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.
- C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip

controllers with 120 VAC coils and individual control transformer unless otherwise noted.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Install manual motor controllers in flush enclosures in finished areas.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage, required area clearances, and correct alignment.
 - d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
 - e. Verify overload relay ratings are correct.
 - f. Vacuum-clean enclosure interior. Clean enclosure exterior.
 - g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 - h. Test all control and safety features of the motor controllers.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

- A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR.

---END---

SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- E. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
 2. Manuals:
 - a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.

- 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
- 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
FU 1-07.....Low Voltage Cartridge Fuses
KS 1-06.....Enclosed and Miscellaneous Distribution
Equipment Switches (600 Volts Maximum)
- D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
98-07.....Enclosed and Dead-Front Switches
248-00.....Low Voltage Fuses
489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS

2.1 NON FUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.
- B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
- C. Shall be horsepower (HP) rated.
- D. Shall have the following features:
 - 1. Switch mechanism shall be the quick-make, quick-break type.
 - 2. Copper blades, visible in the open position.
 - 3. An arc chute for each pole.
 - 4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
 - 5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
 - 6. Fuse holders for the sizes and types of fuses specified.
 - 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
 - 8. Ground lugs for each ground conductor.
 - 9. Enclosures:
 - a. Shall be the NEMA types shown on the drawings.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.

2.2 MOTOR RATED TOGGLE SWITCHES

- A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.
- B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.3 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

- A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.

- B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR.

---END---

SECTION 26 32 13
ENGINE GENERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage engine generators.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Requirements for pipe and equipment support and noise control.
- F. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.
- G. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Requirements for automatic transfer switches for use with engine generators.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.

1.4 FACTORY TESTS

- A. Load Test: Shall include two hours while the engine generator is delivering 100% of the specified kW, and four hours while the engine generator is delivering 80% of the specified kW. During this test, record the following data at 20-minute intervals:

Time	Engine RPM	Oil Temperature Out
kW	Water Temperature In	Fuel Pressure
Voltage	Water Temperature Out	Oil Pressure
Amperes	Oil Temperature In	Ambient Temperature

- B. Cold Start Test: Record time required for the engine generator to develop specified voltage, frequency, and kW load from a standstill condition with engine at ambient temperature.
- C. Furnish four (4) copies of certified manufacturer's factory test reports to the COR prior to shipment of the engine generators to ensure that the engine generator has been successfully tested as specified.
- D. The manufacturer shall furnish fuel, load banks, testing instruments, and all other equipment necessary to perform these tests.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Scaled drawings, showing plan views, side views, elevations, and cross-sections.
 - 2. Diagrams:
 - a. Control system diagrams, control sequence diagrams or tables, wiring diagrams, interconnections diagrams (between engine generators, automatic transfer switches, paralleling switchgear, local control cubicles, remote annunciator panels, and fuel storage tanks, as applicable), and other like items.
 - 3. Technical Data:
 - a. Published ratings, catalog cuts, pictures, and manufacturer's specifications for engine generator, governor, voltage regulator, radiator, muffler, dampers, day tank, pumps, fuel tank, batteries and charger, jacket heaters, torsional vibration, and control and supervisory equipment.
 - b. Description of operation.
 - c. Short-circuit current capacity and subtransient reactance.
 - d. Sound power level data.

SPEC WRITER NOTE: Edit or include the paragraph below to conform with project requirements.

4. Calculations:
 - a. Calculated performance derations appropriate to installed environment.
5. Manuals:
 - a. When submitting the shop drawings, submit complete maintenance and operating manuals, to include the following:
 - 1) Technical data sheets.
 - 2) Wiring diagrams.
 - 3) Include information for testing, repair, troubleshooting, and factory recommended periodic maintenance procedures and frequency.
 - 4) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
6. Test Reports:
 - a. Submit certified factory test reports for approval.
 - b. Submit field test reports two weeks prior to the final inspection.
7. Certifications:
 - a. Prior to fabrication of the engine generator, submit the following for approval:
 - 1) A certification in writing that an engine generator of the same model and configuration, with the same bore, stroke, number of cylinders, and equal or higher kW/kVA ratings as the proposed engine generator, has been operating satisfactorily with connected loads of not less than 75% of the specified kW/kVA rating, for not fewer than 2,000 hours without any failure of a crankshaft, camshaft, piston, valve, injector, or governor system.
 - 2) A certification in writing that devices and circuits will be incorporated to protect the voltage regulator and other components of the engine generator during operation at speeds

other than the rated RPM while performing maintenance. Submit thorough descriptions of any precautions necessary to protect the voltage regulator and other components of the system during operation of the engine generator at speeds other than the rated RPM.

- 3) A certification from the engine manufacturer stating that the engine exhaust emissions meet the applicable federal, state, and local regulations and restrictions. At a minimum, this certification shall include emission factors for criteria pollutants including nitrogen oxides, carbon monoxide, particulate matter, sulfur dioxide, non-methane hydrocarbon, and hazardous air pollutants (HPAs).
- b. Prior to installation of the engine generator at the job site, submit certified factory test data.
- c. Two weeks prior to the final inspection, submit the following.
 - 1) Certification by the manufacturer that the engine generators conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that the engine generators have been properly installed, adjusted, and tested.

1.6 STORAGE AND HANDLING

- A. Engine generators shall withstand shipping and handling stresses in addition to the electrical and mechanical stresses which occur during operation of the system. Protect radiator core with wood sheet.
- B. Store the engine generators in a location approved by the COR.

1.7 JOB CONDITIONS

- A. Job conditions shall conform to the arrangements and details shown on the drawings. The dimensions, enclosures, and arrangements of the engine generator system shall permit the operating personnel to safely and conveniently operate and maintain the system in the space designated for installation.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):

- C37.50-07.....Low-Voltage AC Power Circuit Breakers Used In Enclosures-Test Procedures
- C39.1-81 (R1992)Requirements for Electrical Analog Indicating Instruments
- C. American Society of Testing Materials (ASTM):
 - A53/A53M-10.....Standard Specification for Pipe, Steel, Black, and Hot-Dipped, Zinc Coated Welded and Seamless
 - B88-09.....Specification for Seamless Copper Water Tube
 - B88M-11.....Specification for Seamless Copper water Tube (Metric)
 - D975-11b.....Diesel Fuel Oils
- D. Institute of Electrical and Electronic Engineers (IEEE):
 - C37.13-08.....Low Voltage AC Power Circuit Breakers Used In Enclosures
 - C37.90.1-02.....Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
- E. International Code Council (ICC):
 - IBC-12.....International Building Code
- F. National Electrical Manufacturers Association (NEMA):
 - ICS 6-06.....Enclosures
 - ICS 4-10.....Application Guideline for Terminal Blocks
 - MG 1-11.....Motor and Generators
 - MG 2-07.....Safety Standard and Guide for Selection, Installation and Use of Electric Motors and Generators
 - PB 2-11.....Dead-Front Distribution Switchboards
 - 250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- G. National Fire Protection Association (NFPA):
 - 30-12.....Flammable and Combustible Liquids Code
 - 37-10.....Installations and Use of Stationary Combustion Engine and Gas Turbines
 - 70-11.....National Electrical Code (NEC)
 - 99-12.....Health Care Facilities
 - 110-10.....Standard for Emergency and Standby Power Systems

H. Underwriters Laboratories, Inc. (UL):

- 50-07.....Enclosures for Electrical Equipment
- 142-06.....Steel Aboveground Tanks for Flammable and
Combustible Liquids
- 467-07.....Grounding and Bonding Equipment
- 489-09.....Molded-Case Circuit Breakers, Molded-Case
Switches and Circuit-Breaker Enclosures
- 508-99.....Industrial Control Equipment
- 891-05.....Switchboards
- 1236-06.....Battery Chargers for Charging Engine-Starter
Batteries
- 2085-97.....Insulated Aboveground Tanks for Flammable and
Combustible Liquids
- 2200-98.....Stationary Engine Generator Assemblies

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. The engine generator system shall be in accordance with NFPA, UL, NEMA and ANSI, and as specified herein.
- B. Provide a factory-assembled, wired (except for field connections), complete, fully automatic engine generator system.
- C. Engine Generator Parameter Schedule:
 - 1. Power Rating: Emergency Standby
 - 2. Voltage: 277/480V
 - 3. Rated Power: 30kW continuous)
 - 4. Power Factor: 0.8 lagging
 - 5. Engine Generator Application: stand-alone
 - 6. Fuel: natural gas
 - 7. Voltage Regulation: + 2% (maximum) (No Load to Full Load)
(standalone applications)
 - 8. Phases: 3 Phase, Wye
 - 9. Each component of the engine generator system shall be capable of operating at 223 meters (733 feet) above sea level.
- D. Assemble, connect, and wire the engine generator at the factory so that only the external connections need to be made at the construction site.
- E. Engine Generator Unit shall be factory-painted with manufacturer's primer and standard finishes.

- F. Connections between components of the system shall conform to the recommendations of the manufacturer.
- G. Couplings, shafts, and other moving parts shall be enclosed and guarded. Guards shall be metal, ruggedly constructed, rigidly fastened, and readily removable for convenient servicing of the equipment without disassembling any pipes and fittings.
- H. Engine generator shall have the following features:
 - 1. Factory-mounted on a common, rigid, welded, structural steel base.
 - 2. Engine generator shall be statically and dynamically balanced so that the maximum vibration in the horizontal, vertical, and axial directions shall be limited to 0.15 mm (0.0059 inch), with an overall velocity limit of 24 mm/sec (0.866 inch per second) RMS, for all speeds.
 - 3. The isolators shall be constrained with restraints capable of withstanding static forces in any direction equal to twice the weight of the supported equipment.
 - 4. Shall be capable of operating satisfactorily as specified for not fewer than 10,000 hours between major overhauls.

2.2 ENGINE

- A. The engine shall be coupled directly to a generator.
- B. Minimum four cylinders.
- C. The engine shall be able to start in a 4.5 °C (40 °F) ambient temperature while using natural gas.
- D. The engine shall be equipped with electric heater for maintaining the coolant temperature between 32-38 °C (90-100 °F), or as recommended by the manufacturer.
 - 1. Install thermostatic controls, contactors, and circuit breaker-protected circuits for the heaters.
 - 2. The heaters shall operate continuously except while the engine is operating or the water temperature is at the predetermined level.

2.3 GOVERNOR

- A. Isochronous, electronic type.
- B. Steady-state speed band at 60 Hz shall not exceed plus or minus 0.33%.

2.4 LUBRICATION OIL SYSTEM

- A. Pressurized type.
- B. Positive-displacement pump driven by engine crankshaft.
- C. Full-flow strainer and full-flow or by-pass filters.

- D. Filters shall be cleanable or replaceable type and shall remove particles as small as 3 microns without removing the additives in the oil. For by-pass filters, flow shall be diverted without flow interruption.
- E. Extend lube oil sump drain line out through the skid base and terminate it with a drain valve and plug.
- F. Provide a 120-volt oil heater for exterior engine generator.

2.5 FUEL SYSTEM

- A. Emergency engine shall be a natural gas fired unit.

2.6 COOLING SYSTEM

- A. Liquid-cooled, closed loop, with fin-tube radiator mounted on the engine generator, and integral engine driven circulating pump, as shown on the drawings.
- B. Cooling capacity shall not be less than the cooling requirements of the engine generator and its lubricating oil while operating continuously at 100% of its specified rating.
- C. Water circulating pumps shall be the centrifugal type driven by engine. Incorporate pressure relief devices where required to prevent excessive pressure increase after the engine stops.
- D. Coolant shall be extended-life antifreeze solution, 50% ethylene glycol and 50% soft water, with corrosion inhibitor additive as recommended by the manufacturer.
- E. Fan shall be driven by multiple belts from engine shaft .
- F. Coolant hoses shall be flexible, per manufacturer's recommendation.
- G. Self-contained thermostatic-control valve shall modulate coolant flow to maintain optimum constant coolant temperature, as recommended by the engine manufacturer.

2.7 AIR INTAKE AND EXHAUST SYSTEMS

- A. Air Intake:
 - 1. Provide an engine-mounted air cleaner with replaceable dry filter and dirty filter indicator.
- B. Exhaust System:
 - 1. Exhaust Muffler:
Shall be critical grade type and capable of the following noise attenuation:

Octave Band Hertz (Mid Frequency)	Minimum db Attenuation (.0002 Microbar Reference)
31	5
63	10
125	27
500	37
1000	31
2000	26
4000	25
8000	26

2. Pressure drop in the complete exhaust system shall be small enough for satisfactory operation of the engine generator while it is delivering 100% of its specified rating.
 3. Exhaust pipe size from the engine to the muffler shall be as recommended by the engine manufacturer. Pipe size from muffler to air discharge shall be two pipe sizes larger than engine exhaust pipe.
 4. Connections at the engine exhaust outlet shall be made with a flexible exhaust pipe. Provide bolted type pipe flanges welded to each end of the flexible section.
- C. Condensate drain at muffler shall be made with schedule 40 black steel pipe through a petcock.
- D. Exhaust Piping and Supports: Black steel pipe, ASTM A-53 standard weight with welded fittings. Spring type hangers, as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, shall support the pipe.
- E. Insulation for Exhaust Pipe and Muffler:
1. Calcium silicate minimum 75 mm (3 inches) thick.
 2. Insulation shall be as specified in Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
 3. The installed insulation shall be covered with aluminum jacket 0.4 mm (0.016 inch) thick. The jacket is to be held in place by bands of 0.38 mm (0.015 inch) thick by 15 mm (0.5 inch) wide aluminum.
 4. Insulation and jacket are not required on flexible exhaust sections.

- F. Vertical exhaust piping shall be provided with a hinged, gravity-operated, self-closing rain cover.

2.8 ENGINE STARTING SYSTEM

- A. The engine starting system shall start the engine at any position of the flywheel.
- B. Electric cranking motor:
1. Shall be engine-mounted.
 2. Shall crank the engine via a gear drive.
 3. Rating shall be adequate for cranking the cold engine at the voltage provided by the battery system, and at the required RPM during five consecutive starting attempts of 10 seconds cranking each at 10-second intervals, for a total of 50 seconds of actual cranking without damage (the fifth starting attempt will be manually initiated upon failure of a complete engine cranking cycle).
- C. Batteries shall be nickel-cadmium high discharge rate type.
1. Each battery cell shall have minimum and maximum electrolyte level indicators and a flip-top flame arrestor vent cap.
 2. Batteries shall have connector covers for protection against external short circuits.
 3. With the charger disconnected, the batteries shall have sufficient capacity so that the total system voltage does not fall below 85% of the nominal system voltage with the following demands:
Five consecutive starting attempts of 10 seconds cranking at 10 second intervals for a total of 50 seconds of actual cranking (the fifth starting attempt will be manually initiated upon failure of a complete engine cranking cycle).
 4. Battery racks shall be metal with an alkali-resistant finish and thermal insulation, and secured to the floor.
- D. Battery Charger:
1. A current-limiting battery charger, conforming to UL 1236, shall be provided and shall automatically recharge the batteries. The charger shall be capable of an equalize-charging rate for recharging fully depleted batteries within 24 hours and a floating charge rate for maintaining the batteries at fully charged condition.
 2. An ammeter shall be provided to indicate charging rate. A voltmeter shall be provided to indicate charging voltage.

2.9 LUBRICATING OIL HEATER

- A. Provide a thermostatically-controlled electric heater to automatically maintain the oil temperature within plus or minus 1.7 °C (3 °F) of the control temperature.

2.10 JACKET COOLANT HEATER

- A. Provide a thermostatically-controlled electric heater mounted in the engine coolant jacketing to automatically maintain the coolant within plus or minus 1.7 °C (3 °F) of the temperature recommended by the engine manufacturer to meet the starting time specified at the minimum winter outdoor temperature.

2.11 GENERATOR

- A. Synchronous, amortisseur windings, bracket-bearing, self-venting, rotating-field type connected directly to the engine.
- B. Lifting lugs designed for convenient connection to and removal from the engine.
- C. Integral poles and spider, or individual poles dove-tailed to the spider.
- D. Designed for sustained short-circuit currents in conformance with NEMA Standards.
- E. Designed for sustained operation at 100% of the RPM specified for the engine generator without damage.
- F. Telephone influence factor shall conform to NEMA MG 1.
- G. Furnished with brushless excitation system or static-exciter-regulator assembly.
- H. Nameplates attached to the generator shall show the manufacturer's name, equipment identification, serial number, voltage ratings, field current ratings, kW/kVA output ratings, power factor rating, time rating, temperature rise ratings, RPM ratings, full load current rating, number of phases and frequency, and date of manufacture.
- I. The grounded (neutral) conductor shall be electrically isolated from equipment ground and terminated in the same junction box as the phase conductors.

2.12 GENERATOR OVERCURRENT AND FAULT PROTECTION

- A. Generator circuit breaker shall be molded case type. Molded case circuit breaker shall have automatic, trip free, non-adjustable, inverse time and instantaneous magnetic trips for 400 A frame size or less. Magnetic trip shall be adjustable from 5x to 10x for breakers

with 400 A frame size and higher. Factory setting shall be LOW unless otherwise noted. Provide shunt trip to trip breaker when engine generator is shut down by other protective devices.

2.13 CONTROLS

- A. Shall include Engine Generator Control Cubicle(s) and Remote Annunciator Panel.
- B. General:
 - 1. Control equipment shall be in accordance with UL 508, NEMA ICS-4, ICS-6, and ANSI C37.90.1.
 - 2. Panels shall be in accordance with UL 50.
 - 3. Cubicles shall be in accordance with UL 891.
 - 4. Coordinate controls with the automatic transfer switches shown on the drawings so that the systems will operate as specified.
 - 5. Cubicles:
 - a. Code gauge steel: manufacturer's recommended heavy gauge steel with factory primer and light gray finish.
 - b. Doors shall be gasketed, attached with concealed or semi-concealed hinges, and shall have a permanent means of latching in closed position.
 - c. Panels shall be wall-mounted or incorporated in other equipment as indicated on the drawings or as specified.
 - d. Door locks for panels and cubicles shall be keyed identically to operate from a single key.
 - 6. Wiring: Insulated, rated at 600 V.
 - a. Install the wiring in vertical and horizontal runs, neatly harnessed.
 - b. Terminate all external wiring at heavy duty, pressure-type, terminal blocks.
 - 7. The equipment, wiring terminals, and wires shall be clearly and permanently labeled.
 - 8. The appropriate wiring diagrams shall be laminated or mounted under plexiglass within the frame on the inside of the cubicles and panels.
 - 9. All indicating lamps and switches shall be accessible and mounted on the cubicle doors.
 - 10. The manufacturer shall coordinate the interconnection and programming of the generator controls with all related equipment,

including automatic transfer switches and generator paralleling controls as applicable, specified in other sections.

C. Engine generator Control Cubicle:

1. Starting and Stopping Controls:

- a. A three-position, maintained-contact type selector switch with positions marked "AUTOMATIC," "OFF," and "MANUAL." Provide flashing amber light for OFF and MANUAL positions.
- b. A momentary contact push-button switch with positions marked "MANUAL START" and "MANUAL STOP."
- c. Selector switch in AUTOMATIC position shall cause the engine to start automatically when a single pole contact in a remote device closes. When the generator's output voltage increases to not less than 90% of its rated voltage, and its frequency increases to not less than 58 Hz, the remote devices shall transfer the load to the generator. An adjustable time delay relay, in the 0 to 15 minute range, shall cause the engine generator to continue operating without any load after completion of the period of operation with load. Upon completion of the additional 0 to 15 minute (adjustable) period, the engine generator shall stop.
- d. Selector switch in OFF position shall prevent the engine from starting either automatically or manually. Selector switch in MANUAL position shall also cause the engine to start when the manual start push-button is depressed momentarily.
- e. With selector switch is in MANUAL position, depressing the MANUAL STOP push-button momentarily shall stop the engine after a cool-down period.
- f. A maintained-contact, red mushroom-head push-button switch marked "EMERGENCY STOP" will cause the engine to stop without a cool-down period, independent of the position of the selector switch.

2. Engine Cranking Controls:

- a. The cranking cycles shall be controlled by a timer that will be independent of the battery voltage fluctuations.
- b. The controls shall crank the engine through one complete cranking cycle, consisting of four starting attempts of 10 seconds each with 10 seconds between each attempt.
- c. Total actual cranking time for the complete cranking cycle shall be 40 seconds during a 70-second interval.

- d. Cranking shall terminate when the engine starts so that the starting system will not be damaged. Termination of the cranking shall be controlled by self-contained, speed-sensitive switch. The switch shall prevent re-cranking of the engine until after the engine stops.
 - e. After the engine has stopped, the cranking control shall reset.
3. Supervisory Controls:
- a. Overcrank:
 - 1) When the cranking control system completes one cranking cycle (four starting attempts), without starting the engine, the OVERCRANK signal light and the audible alarm shall be energized.
 - 2) The cranking control system shall lock-out, and shall require a manual reset.
 - b. Coolant Temperature:
 - 1) When the temperature rises to the predetermined first stage level, the HIGH COOLANT TEMPERATURE - FIRST STAGE signal light and the audible alarm shall be energized.
 - 2) When the temperature rises to the predetermined second stage level, which shall be low enough to prevent any damage to the engine and high enough to avoid unnecessary engine shutdowns, the HIGH COOLANT TEMPERATURE - SECOND STAGE signal light and the audible alarm shall be energized and the engine shall stop.
 - 3) The difference between the first and second stage temperature settings shall be approximately -12 °C (10 °F).
 - 4) Permanently indicate the temperature settings near the associated signal light.
 - 5) When the coolant temperature drops to below 21 °C (70 °F), the "LOW COOLANT TEMPERATURE" signal light and the audible alarm shall be energized.
 - c. Low Coolant Level: When the coolant level falls below the minimum level recommended by the manufacturer, the LOW COOLANT LEVEL signal light and audible alarm shall be energized.

d. Lubricating Oil Pressure:

- 1) When the pressure falls to the predetermined first stage level, the OIL PRESSURE - FIRST STAGE signal light and the audible alarm shall be energized.
- 2) When the pressure falls to the predetermined second stage level, which shall be high enough to prevent damage to the engine and low enough to avoid unnecessary engine shutdowns, the OIL PRESSURE - SECOND STAGE signal light and the audible alarm shall be energized and the engine shall stop.
- 3) The difference between the first and second stage pressure settings shall be approximately 15% of the oil pressure.
- 4) The pressure settings near the associated signal light shall be permanently displayed so that the running oil pressure can be compared to the target (setpoint) value.

e. Overspeed:

- 1) When the engine RPM exceeds the maximum RPM recommended by the manufacturer of the engine, the engine shall stop.
- 2) Simultaneously, the OVERSPEED signal light and the audible alarm shall be energized.

f. Reset Alarms and Signals:

Overcrank, Coolant Temperature, Coolant Level, Oil Pressure, Overspeed, signal lights and the associated audible alarms shall require manual reset. A momentary-contact silencing switch and push-button shall silence the audible alarm by using relays or solid state devices to seal in the audible alarm in the de-energized condition. Elimination of the alarm condition shall automatically release the sealed-in circuit for the audible alarm so that it will be automatically energized again when the next alarm condition occurs. The signal lights shall require manual reset after elimination of the condition which caused them to be energized. Install the audible alarm just outside the engine generator room in a location as directed by the COR. The audible alarm shall be rated for 85 dB at 3 M (10 feet).

i. Generator Breaker Signal Light:

- 1) A flashing green light shall be energized when the engine generator circuit breaker is in the OPEN or TRIPPED position.
- 2) Simultaneously, the audible alarm shall be energized.

4. Monitoring Devices:

- a. Electric type gauges for the cooling water temperatures and lubricating oil pressures. These gauges may be engine mounted with proper vibration isolation.
- b. A running time indicator, totalizing not fewer than 9,999 hours, and an electric type tachometer.
- c. A voltmeter, ammeter, frequency meter, kilowatt meter, manual adjusting knob for the output voltage, and the other items shown on the drawings shall be mounted on the front of the generator control panels.
- d. Install potential and current transformers as required.
- e. Visual Indications:
 - 1) OVERCRANK
 - 2) HIGH COOLANT TEMPERATURE - FIRST STAGE
 - 3) HIGH COOLANT TEMPERATURE - SECOND STAGE
 - 4) LOW COOLANT TEMPERATURE
 - 5) OIL PRESSURE - FIRST STAGE
 - 6) OIL PRESSURE - SECOND STAGE
 - 7) LOW COOLANT LEVEL
 - 8) GENERATOR BREAKER
 - 9) OVERSPEED
 - 10) LOW FUEL - DAY TANK
 - 11) LOW FUEL - MAIN STORAGE TANK
- f. Lamp Test: The LAMP TEST momentary contact switch shall momentarily actuate the alarm buzzer and all the indicating lamps.

5. Automatic Voltage Regulator:

- a. Shall correct voltage fluctuations rapidly and restore the output voltage to the predetermined level with a minimum amount of hunting.
- b. Shall include voltage level rheostat located inside the control cubicle.
- c. Provide a 3-phase automatic voltage regulator immune to waveform distortion.

2.14 REMOTE ANNUNCIATOR PANEL

- A. A remote annunciator panel shall be installed at location as shown on the drawings.

- B. The annunciator shall indicate alarm conditions as required by NFPA 99 and 110.
- C. Include control wiring between the remote annunciator panel and the engine generator. Wiring shall be as required by the manufacturer.

2.15 SOUND-ATTENUATED ENCLOSURE

- A. The engine generator and related equipment shall be housed in an outdoor weatherproof enclosure.
- B. The enclosure shall be provided with a factory-installed and factory-wired panelboard, 20A 120V receptacles, and compact fluorescent light fixtures with guards and switches.
- C. Enclosure shall be weatherproof and sound-attenuated (maximum 85 dBA at 1525 mm (5 feet) from any side, top and bottom to no more than 75 dBA when measured at 15 M (50 feet) horizontally from any part of the enclosure). Sound ratings shall be based on full load condition of engine generator in a single unit operation condition.
- D. Airflow configuration shall be intake through rear of unit, and discharge air vertically up. Enclosure shall be suitable for winds up to 193 kmh (120 miles per hour) roof load shall be equal to or greater than 200 kg/sq m (40 pounds per square foot) Non-distributed loading as required.
- E. The enclosure shall meet the following requirements:
 - 1. Radiator exhaust outlet shall be ducted through the end of the enclosure.
 - 2. All exterior surfaces shall be factory-painted with industrial enamel.
 - 3. Unit shall have sufficient guards to prevent entrance by small animals.
 - 4. Batteries shall fit inside enclosure and alongside the engine generator. Batteries under the generator are not acceptable.
 - 5. The muffler shall be mounted and thermally-insulated inside the enclosure.

2.16 SPARE PARTS

- A. For each engine generator:
 - 1. Six lubricating oil filters.
 - 2. Six primary fuel oil filters.
 - 3. Six secondary fuel oil filters.
 - 4. Six intake air filters.

- B. For each battery charger:
 - 1. Three complete sets of fuses.
- C. For each control panel:
 - 1. Three complete sets of fuses, if applicable.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install concrete bases of dimensions shown on the drawings.
- B. Installation of the engine generator shall comply with manufacturer's written instructions and with NFPA 110.
- C. Mounting:
 - 1. Support the base of engine generator on vibration isolators, each isolator bolted to the floor (pad), and the generator base bolted to isolator.
 - 2. Install sufficient isolators so that the floor (pad) bearing pressure under each isolator is within the floor (pad) loading specification.
 - 3. Install equal number of isolators on each side of the engine generator's base.
 - 4. Locate isolators for approximately equal load distribution and deflection per isolator. The base of the engine generator shall be drilled at the factory for the isolator bolts.
 - 5. Isolators shall be shipped loose with the engine generator.
 - 6. All connections between the engine generator and exterior systems, such as fuel lines, electrical connections, and engine exhaust system and air exhaust shroud, shall be flexible.
- E. Connect all components of the generator system so that they will continue to be energized during failure of the normal electrical power supply system.
- F. Install piping between engine generator and remote components of cooling, fuel, and exhaust systems.
- G. Flexible connection between radiator and exhaust shroud at the wall damper:
 - 1. Install noncombustible flexible connections made of 20-oz neoprene-coated fiberglass fabric approximately 150 mm (6 inches) wide.

2. Crimp and fasten the fabric to the sheet metal with screws 50 mm (2 inches) on center. The fabric shall not be stressed, except by the air pressure.

H. Exhaust System Insulation:

1. Adhesive and insulation materials shall be applied on clean, dry surfaces from which loose scale and construction debris has been removed by wire brushing.
2. Fill all cracks, voids, and joints of applied insulation material with high temperature 1093 °C (2000 °F) insulating cement before applying the outer covering.
3. The installation shall be clean and free of debris, thermally and structurally tight without sag, neatly finished at all hangers or other penetrations, and shall provide a smooth finished surface.
4. Insulation and jacket shall terminate hard and tight at all anchor points.
5. Insulate completely from engine exhaust flexible connection through roof or wall construction, including muffler.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Provide the services of a factory-authorized, factory-trained representative of the engine generator manufacturer to inspect field-assembled components and equipment installation, and to supervise the field tests.
- B. When the complete engine generator system has been installed and prior to the final inspection, test all components of the system in the presence of the COR for proper operation of the individual components and the complete system and to eliminate electrical and mechanical defects.
- C. Furnish fuel oil, lubricating oil, anti-freeze liquid, water treatment, rust-inhibitor, and load bank for testing of the engine generator.

- D. Visual Inspection: Visually verify proper installation of engine generator and all components per manufacturer's pre-functional installation checklist.
- E. Set engine generator circuit breaker protective functions per Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.
- F. Field Tests:
1. Perform manufacturer's after-starting checks and inspections.
 2. Test the engine generator for six hours of continuous operation as follows:
 - a. Two hours while delivering 100% of the specified kW.
 - b. Four hours while the engine generator is delivering 80% of its specified kW rating.
 - c. If during the 6-hour continuous test, an engine generator failure occurs or the engine generator cannot maintain specified power output, the test(s) are null and void. After repair and/or adjustments, the test(s) shall be repeated at no additional cost to the Government until satisfactory results are attained.
 3. Record the following test data at 30-minute intervals:
 - a. Time of day, as well as reading of running time indicator.
 - b. kW.
 - c. Voltage on each phase.
 - d. Amperes on each phase.
 - e. Engine RPM.
 - f. Frequency.
 - g. Coolant water temperature.
 - h. Fuel pressure.
 - i. Oil pressure.
 - j. Outdoor temperature.
 - k. Average ambient temperature in the vicinity of the engine generator.
 4. Demonstrate that the engine generator will attain proper voltage and frequency within the specified time limit from a cold start after the closing of a single contact.
 5. Furnish a resistance-type load for the testing of the engine generator. Test loads shall always include adequate resistance to assure stability of the loads and equipment during all of the

testing operations. The test load kW rating shall not be less than 100% of the specified kW rating of the engine generator.

G. Starting System Test:

1. Demonstrate that the batteries and cranking motor are capable of five starting attempts of 10 seconds cranking each at 10-second intervals with the battery charger turned off.

H. Remote Annunciator Panel Tests:

Simulate conditions to verify proper operation of each visual or audible indication, interconnecting hardware and software, and reset button.

- I. Fuel systems shall be flushed and tested per Section 23 10 00, FACILITY FUEL SYSTEMS: Fuel supply and storage requirements.

J. Automatic Operation Tests:

Test the engine generator and associated automatic transfer switches to demonstrate automatic starting, loading and unloading. The load for this test shall be the actual connected loads. Initiate loss of normal source and verify the specified sequence of operation. Restore the normal power source and verify the specified sequence of operation. Verify resetting of controls to normal.

3.3 FOLLOW-UP VERIFICATION

- A. After completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the engine generator(s) and control and annunciation components are in good operating condition and properly performing the intended function.

3.4 INSTRUCTIONS AND FINAL INSPECTIONS

- A. Laminate or mount under acrylic resin a set of operating instructions for the system and install instructions within a frame mounted on the wall near the engine generator at a location per the COR.
- B. Furnish the services of a competent, factory-trained technician for one 4-hour period for instructions to VA personnel in operation and maintenance of the equipment, on the date requested by the COR.

---END---

SECTION 26 36 23
AUTOMATIC TRANSFER SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of open-transition automatic transfer switches with bypass isolation, indicated as automatic transfer switches or ATS in this section.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- E. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.
- F. Section 26 32 13, ENGINE-GENERATORS: Requirements for normal and emergency power generation.
- G. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATION SYSTEMS: Raceways for communications cabling.

1.3 QUALITY ASSURANCE

- A. QUALITY ASSURANCE
Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.
- C. Automatic transfer switch, bypass/isolation switch, and annunciation control panels shall be products of the same manufacturer.

1.4 FACTORY TESTS

- A. Automatic transfer switches shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted per UL standards. Factory tests shall be certified, and shall include the following tests:
1. Visual inspection to verify that each ATS is as specified.
 2. Mechanical test to verify that ATS sections are free of mechanical hindrances.
 3. Insulation resistance test to ensure electrical integrity and continuity of entire system.
 4. Main switch contact resistance test.
 5. Electrical tests to verify complete system electrical operation.
- B. Furnish four (4) copies of certified manufacturer's factory test reports to the COR prior to shipment of the ATS to ensure that the ATS has been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include voltage rating, continuous current rating, number of phases, withstand and closing rating, dimensions, weights, mounting details, conduit entry provisions, front view, side view, equipment and device arrangement, elementary and interconnection wiring diagrams, factory relay settings, and accessories.
 - c. For automatic transfer switches that are networked together to a common means of annunciation and/or control, submit interconnection diagrams as well as site and building plans, showing connections for normal and emergency sources of power, load, control and annunciation components, and interconnecting communications paths. Equipment locations on the diagrams and plans shall match the site, building, and room designations on the drawings.
 - d. Complete nameplate data, including manufacturer's name and catalog number.

- e. A copy of the markings that are to appear on the automatic transfer switches when installed.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the automatic transfer switches.
 - 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 1) Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.
 - 2) Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.
 - 3) The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.
3. Certifications:
- a. When submitting the shop drawings, submit a certified test report from a recognized independent testing laboratory that a representative sample has passed UL 1008 prototype testing.
 - b. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the ATS conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that transfer switches have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

extent referenced. Publications are referenced in the text by designation only.

- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 446-95.....Emergency and Standby Power Systems for Industrial and Commercial ApplicationsC37.90.1-02 Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
 - C62.41.1-02.....Guide on the Surges Environment in Low-Voltage (1000 V and Less) AC Power Circuits
 - C62.41.2-02.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
 - 250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)
 - ICS 6-06.....Enclosures
 - ICS 4-10.....Application Guideline for Terminal Blocks
 - MG 1-11.....Motors and Generators
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 99-12.....Health Care Facilities
 - 110-10.....Emergency and Standby Power Systems
- F. Underwriters Laboratories, Inc. (UL):
 - 50-95.....Enclosures for Electrical Equipment
 - 508-99.....Industrial Control Equipment
 - 891-07.....Switchboards
 - 1008-07.....Transfer Switch Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Automatic transfer switches shall comply with UL, NEMA, NEC, ANSI, IEEE, and NFPA, and have the following features:

- 1. Automatic transfer switches shall be open transition switches, 3-pole, electrically operated, mechanically held open contact type,

- without integral overcurrent protection. Automatic transfer switches utilizing automatic or non-automatic molded case circuit breakers, insulated case circuit breakers, or power circuit breakers as switching mechanisms are not acceptable.
2. Automatic transfer switches shall be completely factory-assembled and wired such that only external circuit connections are required in the field.
 3. Each automatic transfer switch shall be equipped with an integral bypass/isolation switch.
 4. Ratings:
 - a. Phases, voltage, continuous current, poles, and withstand and closing ratings shall be as shown on the drawings.
 - b. Transfer switches are to be rated for continuous duty at specified continuous current rating on 60Hz systems.
 - c. Maximum automatic transfer switch rating: 800 A.
 5. Markings:
 - a. Markings shall be in accordance with UL 1008.
 6. Tests:
 - a. Automatic transfer switches shall be tested in accordance with UL 1008. The contacts of the transfer switch shall not weld during the performance of withstand and closing tests when used with the upstream overcurrent device and available fault current specified.
 7. Surge Withstand Test:
 - a. Automatic transfer switches utilizing solid-state devices in sensing, relaying, operating, or communication equipment or circuits shall comply with IEEE C37.90.1.
 8. Housing:
 - a. Enclose automatic transfer switches in wall- or floor-mounted steel cabinets, with metal gauge not less than No. 14, in accordance with UL 508, or in a switchboard assembly in accordance with UL 891, as shown on the drawings.
 - b. Enclosure shall be constructed so that personnel are protected from energized bypass-isolation components during automatic transfer switch maintenance.
 - c. Automatic transfer switch components shall be removable without disconnecting external source or load power conductors.

- d. Finish: Cabinets shall be given a phosphate treatment, painted with rust-inhibiting primer, and finish-painted with the manufacturer's standard enamel or lacquer finish.
 - e. Viewing Ports: Provide viewing ports so that contacts may be inspected without disassembly.
9. Operating Mechanism:
- a. Actuated by an electrical operator.
 - b. Electrically and mechanically interlocked so that the main contact cannot be closed simultaneously in either normal and emergency position.
 - c. Normal and emergency main contacts shall be mechanically locked in position by the operating linkage upon completion of transfer. Release of the locking mechanism shall be possible only by normal operating action.
 - d. Contact transfer time shall not exceed six cycles.
 - e. Operating mechanism components and mechanical interlocks shall be insulated or grounded.
10. Contacts:
- a. Main contacts: Silver alloy.
 - b. Neutral contacts: Silver alloy, with same current rating as phase contacts continuous current rating not less than twice the rating of the phase contacts.
 - c. Current carrying capacity of arcing contacts shall not be used in the determination of the automatic transfer switch rating, and shall be separate from the main contacts.
 - d. Main and arcing contacts shall be visible for inspection with cabinet door open and barrier covers removed.
11. Manual Operator:
- a. Capable of operation by one person in either direction under no load.
12. Replaceable Parts:
- a. Include the main and arcing contacts individually or as units, as well as relays, and control devices.
 - b. Automatic transfer switch contacts and accessories shall be replaceable from the front without removing the switch from the cabinet and without removing main conductors.
13. Sensing Features:

- a. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100% of nominal, and dropout voltage is adjustable from 75 to 98% of pickup value. Factory set for pickup at 90% and dropout at 85%.
- b. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
- c. Voltage/Frequency Lockout Relay: Prevent premature transfer to the engine-generator. Pickup voltage shall be adjustable from 85 to 100% of nominal. Factory set for pickup at 90%. Pickup frequency shall be adjustable from 90 to 100% of nominal. Factory set for pickup at 95%.
- d. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.
- e. Test Switch: Simulate normal-source failure.
- f. Switch-Position Indication: Indicate source to which load is connected.
- g. Source-Available Indication: Supervise sources via transfer switch normal- and emergency-source sensing circuits.
- h. Normal Power Indication: Indicate "Normal Source Available."
- i. Emergency Power Indication: Indicate "Emergency Source Available."
- j. Transfer Override Control: Overrides automatic retransfer control so that automatic transfer switch shall remain connected to emergency power source regardless of condition of normal source. Control panel shall indicate override status.
- k. Engine Starting Contacts: One isolated and normally closed and one isolated and normally open; rated 5 A at 30 V DC minimum.
- l. Engine Shutdown Contacts: Time delay adjustable from zero to 15 minutes, and factory set for 5 minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.
- m. Engine-Generator Exerciser: Programmable exerciser starts engine-generator(s) and transfers load to them from normal source for a

preset time, then retransfers and shuts down engine-generator(s) after a preset cool-down period. Initiates exercise cycle at preset intervals adjustable from 7 to 30 days. Running periods are adjustable from 10 to 30 minutes. Factory settings shall be for 7-day exercise cycle, 20-minute running period, and 5-minute cool-down period.

14. Controls:

- a. Controls shall provide indication of switch status and be equipped with alarm diagnostics.
- b. Controls shall control operation of the automatic transfer switches.

15. Factory Wiring: Train and bundle factory wiring and label either by color-code or by numbered/lettered wire markers. Labels shall match those on the shop drawings.

16. Annunciation, Control, and Programming Interface Components:

Devices for communicating with remote programming devices, annunciators, or control panels and paralleling switchgear shall have open-protocol communication capability matched with remote device.

2.2 SEQUENCE OF OPERATION

- A. The specified voltage decrease in one or more phases of the normal power source shall initiate the transfer sequence. The automatic transfer switch shall start the engine-generator(s) after a specified time delay to permit override of momentary dips in the normal power source.
- B. The automatic transfer switch shall transfer the load from normal to emergency source when the frequency and voltage of the engine-generator(s) have attained the specified percent of rated value.
- C. Engine Start: A voltage decrease, at any automatic transfer switch, in one or more phases of the normal power source to less than the specified value of normal shall start the engine-generator(s) after a specified time delay.
- D. Transfer to Emergency System Loads: Automatic transfer switches for Emergency System loads shall transfer their loads from normal to emergency source when frequency and voltage of the engine-generator(s) have attained the specified percent of rated value. Only those switches with deficient normal source voltage shall transfer.

- E. Transfer to Equipment Branch Loads: Automatic transfer switches for Equipment Branch loads shall transfer their loads to the engine-generator on a time-delayed, staggered basis, after the Emergency System switches have transferred. Only those switches with deficient normal source voltage shall transfer.
- F. Retransfer to Normal (All Loads): Automatic transfer switches shall retransfer the load from emergency to normal source upon restoration of normal supply in all phases to the specified percent or more of normal voltage, and after a specified time delay. Should the emergency source fail during this time, the automatic transfer switches shall immediately transfer to the normal source whenever it becomes available. After restoring to normal source, the engine-generator(s) shall continue to run unloaded for a specified interval before shut-down.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install automatic transfer switches in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor automatic transfer switches with rustproof bolts, nuts, and washers not less than 12 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Mount automatic transfer switches on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 100 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. An authorized representative of the automatic transfer switch manufacturer shall technically supervise and participate during all of the field adjustments and tests. Major adjustments and field tests shall be witnessed by the COR. The manufacturer's representative shall

certify in writing that the equipment has been installed, adjusted and tested in accordance with the manufacturer's recommendations.

B. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Confirm correct application of manufacturer's recommended lubricants.
- d. Verify appropriate anchorage, required area clearances, and correct alignment.
- e. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
- f. Verify grounding connections.
- g. Verify ratings of sensors.
- h. Vacuum-clean enclosure interior. Clean enclosure exterior.
- i. Exercise all active components.
- j. Verify that manual transfer warning signs are properly placed.
- k. Verify the correct operation of all sensing devices, alarms, and indicating devices.

2. Electrical tests:

- a. Perform insulation-resistance tests.
- b. After energizing circuits, demonstrate the interlocking sequence and operational function for each automatic transfer switch at least three times.
 - 1) Test bypass-isolation unit functional modes and related automatic transfer switch operations.
 - 2) Power failure of normal source shall be simulated by opening upstream protective device. This test shall be performed a minimum of five times.
 - 3) Power failure of emergency source with normal source available shall be simulated by opening upstream protective device for emergency source. This test shall be performed a minimum of five times.

- 4) Low phase-to-ground voltage shall be simulated for each phase of normal source.
 - 5) Operation and settings shall be verified for specified automatic transfer switch operational feature, such as override time delay, transfer time delay, return time delay, engine shutdown time delay, exerciser, auxiliary contacts, and supplemental features.
 - 6) Verify pickup and dropout voltages by data readout or inspection of control settings.
 - 7) Verify that bypass and isolation functions perform correctly, including the physical removal of the automatic transfer switch while in bypass mode.
- c. When any defects are detected, correct the defects and repeat the tests as requested by the COR at no additional cost to the Government.

3.3 FIELD SETTINGS VERIFICATION

- A. The automatic transfer switch settings shall be verified in the field by an authorized representative of the manufacturer.

3.4 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the automatic transfer switches are in good operating condition and properly performing the intended function.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the automatic transfer switches, on the dates requested by the COR.

---END---

SECTION 26 41 00
FACILITY LIGHTNING PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing and installation of a complete UL master labeled lightning protection system.

1.2 RELATED WORK

- A. Section 07 60 00, FLASHING AND SHEET METAL: Penetrations through the roof.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground faults.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS, (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Show locations of air terminals, connections to required metal surfaces, down conductors, and grounding means.
 - c. Show the mounting hardware and materials used to attach air terminals and conductors to the structure.
 - 2. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the lightning protection system conforms to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the lightning protection system has been properly installed and inspected.

- c. Certification that the lightning protection system has been inspected by a UL representative and has been approved by UL without variation.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 780-11.....Standard for the Installation of Lightning Protection Systems
- C. Underwriters Laboratories, Inc. (UL):
 - 96-05.....Lightning Protection Components
 - 96A-07.....Installation Requirements for Lightning Protection Systems
 - 467-07.....Standard for Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Lightning protection components shall conform to NFPA 780 and UL 96, for use on Class I structures. Aluminum materials are not allowed.
 - 1. Class I conductors: Copper.
 - 2. Class I air terminals: Solid copper, 460 mm (18 inches) long, not less than 9.5 mm (3/8 inch) diameter, with sharp bare copper points.
 - 3. Ground rods: Copper-clad steel, 0.75 in (19 mm) diameter by 3 m (10 feet) long.
 - 4. Down conductor guards: Stiff copper or brass.
 - 5. Anchors and fasteners: Bronze bolt and clamp type shall be used for all applications except for membrane roof. Adhesive type are allowed only for attachment to membrane roof materials, using adhesive that is compatible with the membrane material.
 - 6. Connectors: Bronze clamp-type connectors shall be used for roof conductor splices, and the connection of the roof conductor to air terminals and bonding plates. Crimp-type connectors are not allowed.
 - 7. Exothermic welds: Exothermic welds shall be used for splicing the roof conductor to the down conductors, splices of the down

conductors, and for connection of the down conductors to ground rods, ground plates, and the ground ring.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be coordinated with the roofing manufacturer and installer.
- B. Install the conductors as inconspicuously as practical.
- C. Install the down conductors within the concealed cavity of exterior walls where practical. Run the down conductors to the exterior at elevations below the finished grade.
- D. Where down conductors are subject to damage or are accessible near grade, protect with down conductor guards to 2.4 m (8 feet) above grade. Bond down conductor guards to down conductor at both ends.
- E. Make connections of dissimilar metal with bimetallic type fittings to prevent electrolytic action.
- F. Install ground rods and ground plates not less than 600 mm (2 feet) deep and a distance not less than 900 mm (3 feet) nor more than 2.5 m (8 feet) from the nearest point of the structure. Exothermically weld the down conductors to ground rods and ground plates in the presence of the COR.
- G. Bond down conductors to metal main water piping where applicable.
- H. Bond down conductors to building structural steel.
- I. Connect roof conductors to all metallic projections and equipment above the roof as indicated on the drawings.
- J. Connect exterior metal surfaces, located within 900 mm (3 feet) of the conductors, to the conductors to prevent flashovers.
- K. Maintain horizontal or downward coursing of main conductor and insure that all bends have at least an 200 mm (8 inches) radius and do not exceed 90 degrees.
- L. Conductors shall be rigidly fastened every 900 mm (3 feet) along the roof and down to the building to ground.
- M. Air terminals shall be secured against overturning either by attachment to the object to be protected or by means of a substantial tripod or other braces permanently and rigidly attached to the building or structure.
- N. Install air terminal bases, cable holders and other roof-system supporting means without piercing membrane or metal roofs.

- O. Use through-roof connectors for penetration of the roof system. Flashing shall be provided by roofing contractor in accordance with Section 07 60 00, FLASHING AND SHEET METAL.
- P. Down conductors coursed on or in reinforced concrete columns or on structural steel columns shall be connected to the reinforcing steel or the structural steel member at its upper and lower extremities. In the case of long vertical members an additional connection shall be made at intervals not exceeding 30 M (100 feet).
- Q. A counterpoise or ground ring, where shown, shall be of No. 1/0 copper cable having suitable resistance to corrosion and shall be laid around the perimeter of the structure in a trench not less than 600 mm (2 feet) deep at a distance not less than 900 mm (3 feet) nor more than 2.5 M (8 feet) from the nearest point of the structure.
- R. On construction utilizing post tensioning systems to secure precast concrete sections, the post tension rods shall not be used as a path for lightning to ground.
- S. Where shown, use the structural steel framework or reinforcing steel as the down conductor.
 - 1. Weld or bond the non-electrically-continuous sections together and make them electrically continuous.
 - 2. Verify the electrical continuity by measuring the ground resistances to earth at the ground level, at the top of the building or stack, and at intermediate points with a sensitive ohmmeter. Compare the resistance readings.
 - 3. Connect the air terminals together with an exterior conductor connected to the structural steel framework at not more than 18 m (60 foot) intervals.
 - 4. Install ground connections to earth at not more than 18 m (60 foot) intervals around the perimeter of the building.
 - 5. Weld or braze bonding plates to cleaned sections of the steel and connect the conductors to the plates.
 - 6. Do not pierce the structural steel in any manner. Connections to the structural steel shall conform to UL 96A.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Test the ground resistance to earth by standard methods, and conform to the ground resistance requirements specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

- B. A UL representative shall inspect the lightning protection system.
Obtain and install a UL numbered master label for each of the lightning protection systems at the location directed by the UL representative and the COR.

---END---

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT: Disposal of lamps.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - f. Energy efficiency data.
 - g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.

- LM-82-12.....Characterization of LED Light Engines and LED
Lamps for Electrical and Photometric Properties
as a Function of Temperature
- G. Institute of Electrical and Electronic Engineers (IEEE):
 - C62.41-91.....Surge Voltages in Low Voltage AC Power Circuits
- H. International Code Council (ICC):
 - IBC-12.....International Building Code
- I. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 101-12.....Life Safety Code
- J. National Electrical Manufacturer's Association (NEMA):
 - C82.1-04.....Lamp Ballasts - Line Frequency Fluorescent Lamp
Ballasts
 - C82.2-02.....Method of Measurement of Fluorescent Lamp
Ballasts
 - C82.4-02.....Lamp Ballasts - Ballasts for High-Intensity
Discharge and Low-Pressure Sodium (LPS) Lamps
(Multiple-Supply Type)
 - C82.11-11.....Lamp Ballasts - High Frequency Fluorescent Lamp
Ballasts
 - LL-9-09.....Dimming of T8 Fluorescent Lighting Systems
 - SSL-1-10.....Electronic Drivers for LED Devices, Arrays, or
Systems
- K. Underwriters Laboratories, Inc. (UL):
 - 496-08.....Lampholders
 - 542-0599.....Fluorescent Lamp Starters
 - 844-12.....Luminaires for Use in Hazardous (Classified)
Locations
 - 924-12.....Emergency Lighting and Power Equipment
 - 935-01.....Fluorescent-Lamp Ballasts
 - 1029-94.....High-Intensity-Discharge Lamp Ballasts
 - 1029A-06.....Ignitors and Related Auxiliaries for HID Lamp
Ballasts
 - 1598-08.....Luminaires
 - 1574-04.....Track Lighting Systems
 - 2108-04.....Low-Voltage Lighting Systems

8750-09.....Light Emitting Diode (LED) Light Sources for
Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

- A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.
- B. Sheet Metal:
 - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
 - 2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
 - 3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
 - 4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.
- C. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- D. Metal Finishes:
 - 1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
 - 2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
 - 3. Exterior finishes shall be as shown on the drawings.

- E. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.
- F. Light Transmitting Components for Fixtures:
 - 1. Shall be 100 percent virgin acrylic.
 - 2. Flat lens panels shall have not less than 3 mm (1/8 inch) of average thickness.
 - 3. Unless otherwise specified, lenses, reflectors, diffusers, and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction without distortion or cracking.

2.2 LED EXIT LIGHT FIXTURES

- A. Exit light fixtures shall meet applicable requirements of NFPA and UL.
- B. Housing and door shall be die-cast aluminum.
- C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.
- D. Finish shall be satin or fine-grain brushed aluminum.
- E. There shall be no radioactive material used in the fixtures.
- F. Fixtures:
 - 1. Inscription panels shall be cast or stamped aluminum a minimum of 2.25 mm (0.090 inch) thick, stenciled with 150 mm (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.
 - 2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
 - 3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.
- G. Voltage: Multi-voltage (120 - 277V).

2.3 LED LIGHT FIXTURES

- A. General:
 - 1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
 - 2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.

3. LED drivers shall include the following features unless otherwise indicated:
 - a. Minimum efficiency: 85% at full load.
 - b. Minimum Operating Ambient Temperature: -20° C. (-4° F.)
 - c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
 - d. Integral short circuit, open circuit, and overload protection.
 - e. Power Factor: ≥ 0.95 .
 - f. Total Harmonic Distortion: $\leq 20\%$.
 - g. Comply with FCC 47 CFR Part 15.
4. LED modules shall include the following features unless otherwise indicated:
 - a. Comply with IES LM-79 and LM-80 requirements.
 - b. Minimum CRI 80 and color temperature 3000° K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
 - c. Minimum Rated Life: 50,000 hours per IES L70.
 - d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.
- B. Align, mount, and level the lighting fixtures uniformly.
- C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.
- D. Lighting Fixture Supports:
 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 2. Shall maintain the fixture positions after cleaning and relamping.
 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
 4. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved

- devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.
- E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project, and for all existing lighting fixtures reused under this project.
 - F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.
 - G. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
 - H. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform the following:
 - 1. Visual Inspection:
 - a. Verify proper operation by operating the lighting controls.
 - b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.
 - 2. Electrical tests:
 - a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control device(s) in the presence of the COR. Observe for visually detectable flicker over full dimming range, and replace defective components at no cost to the Government.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

---END---

SECTION 26 56 00
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of exterior luminaires, poles, and supports.

1.2 RELATED WORK

- A. Section 09 06 00, SCHEDULE FOR FINISHES: Finishes for exterior light poles and luminaires.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.
- F. Section 26 09 23, LIGHTING CONTROLS: Controls for exterior lighting.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Clearly present sufficient information to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting, details, materials, required clearances, terminations, wiring and connection diagrams, photometric data, ballasts, poles, luminaires, lamps, and accessories.
- C. Manuals: Two weeks prior to final inspection, submit four copies of operating and maintenance manuals to the COR. Include technical data sheets, wiring and connection diagrams, and information for ordering replacement lamps, ballasts, and parts.

- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:
1. Certification by the manufacturer that the materials are in accordance with the drawings and specifications.
 2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Aluminum Association Inc. (AA):
AAH35.1-06.....Alloy and Temper Designation Systems for
Aluminum
- C. American Association of State Highway and Transportation Officials
(AASHTO):
LTS-5-09Structural Supports for Highway Signs,
Luminaires and Traffic Signals
- D. American Concrete Institute (ACI):
318-05Building Code Requirements for Structural
Concrete
- E. American National Standards Institute (ANSI):
C81.61-09Electrical Lamp Bases - Specifications for
Bases (Caps) for Electric Lamps
- F. American Society for Testing and Materials (ASTM):
A123/A123M-09Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel
Hardware
B108-03a-08Aluminum-Alloy Permanent Mold Castings
C1089-06Spun Cast Prestressed Concrete Poles
- G. Federal Aviation Administration (FAA):
AC 70/7460-IK-07.....Obstruction Lighting and Marking
AC 150/5345-43F-06.....Obstruction Lighting Equipment
- H. Illuminating Engineering Society of North America (IESNA)
HB-9-00.....Lighting Handbook
RP-8-05.....Roadway Lighting

- RP-20-98.....Lighting for Parking Facilities
- RP-33-99.....Lighting for Exterior Environments
- LM-5-96.....Photometric Measurements of Area and Sports
Lighting Installations
- LM-50-99.....Photometric Measurements of Roadway Lighting
Installations
- LM-52-99.....Photometric Measurements of Roadway Sign
Installations
- LM-64-01.....Photometric Measurements of Parking Areas
- LM-72-97.....Directional Positioning of Photometric Data
- LM-79-08.....Approved Method for the Electrical and
Photometric Measurements of Solid-State Lighting
Products
- LM-80-08.....Approved Method for Measuring Lumen Maintenance
of LED Light Sources
- I. National Electrical Manufacturers Association (NEMA):
 - C78.41-06.....Electric Lamps - Guidelines for Low-Pressure
Sodium Lamps
 - C78.42-07Electric Lamps - Guidelines for High-Pressure
Sodium Lamps
 - C78.43-07Electric Lamps - Single-Ended Metal-Halide
Lamps
 - C78.1381-98.....Electric Lamps - 70-Watt M85 Double-Ended
Metal-Halide Lamps
 - C82.4-02Ballasts for High-Intensity-Discharge and Low-
Pressure Sodium Lamps (Multiple-Supply Type)
 - C136.3-05For Roadway and Area Lighting Equipment -
Luminaire Attachments
 - C136.17-05Roadway and Area Lighting Equipment - Enclosed
Side-Mounted Luminaires for Horizontal-Burning
High-Intensity-Discharge Lamps - Mechanical
Interchangeability of Refractors
 - ICS 2-00 (R2005)Controllers, Contactors and Overload Relays
Rated 600 Volts
 - ICS 6-93 (R2006)Enclosures
- J. National Fire Protection Association (NFPA):
 - 70-08National Electrical Code (NEC)

K. Underwriters Laboratories, Inc. (UL):

- 496-08Lampholders
- 773-95.....Plug-In, Locking Type Photocontrols for Use
with Area Lighting
- 773A-06Nonindustrial Photoelectric Switches for
Lighting Control
- 1029-94.....High-Intensity-Discharge Lamp Ballasts
- 1598-08Luminaires
- 8750-08.....Light Emitting Diode (LED) Light Sources for
Use in Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

Provide manufacturer's standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least 12 in [305 mm] above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

Materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 LUMINAIRES

- A. Per UL 1598 and NEMA C136.17. Luminaires shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and relamping.
- B. Light distribution pattern types shall be as shown on the drawings.
- C. Incorporate ballasts in the luminaire housing, except where otherwise shown on the drawings.
- D. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, with prismatic refractors, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- E. Pre-wire internal components to terminal strips at the factory.
- F. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.
- G. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.

- H. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, match finish process and color of pole or support materials. Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.
- I. Luminaires shall carry factory labels, showing complete, specific lamp and ballast information.

2.3 LAMPS

- A. LED sources shall meet the following requirements:
1. Operating temperature rating shall be between -40° F [-40° C] and 120° F [50° C].
 2. Correlated Color Temperature (CCT): 4000K
 3. Color Rendering Index (CRI): ≥ 65 .
 4. The manufacturer shall have performed JEDEC (Joint Electron Devices Engineering Council) reliability tests on the LEDs as follows: High Temperature Operating Life (HTOL), Room Temperature Operating Life (RTOL), Low Temperature Operating Life (LTOL), Powered Temperature Cycle (PTMCL), Non-Operating Thermal Shock (TMSK), Mechanical Shock Variable Vibration Frequency, and Solder Heat Resistance (SHR).

2.4 LED DRIVERS

- A. LED drivers shall meet the following requirements:
1. Drivers shall have a minimum efficiency of 85%.
 2. Starting Temperature: -40° F [-40° C].
 3. Input Voltage: 120 to 480 ($\pm 10\%$) V.
 4. Power Supplies: Class I or II output.
 5. Surge Protection: The system must survive 250 repetitive strikes of "C Low" (C Low: 6kV/1.2 x 50 μ s, 10kA/8 x 20 μ s) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. "C Low" waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
 6. Power Factor (PF): ≥ 0.90 .
 7. Total Harmonic Distortion (THD): $\leq 20\%$.
 8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
 9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer's recommendations.

3.2 GROUNDING

Ground noncurrent-carrying parts of equipment, including metal poles, luminaires, mounting arms, brackets, and metallic enclosures, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding conductor is connected to a metal other than copper, provide specially-treated or lined connectors suitable and listed for this purpose.

3.3 ACCEPTANCE CHECKS AND TESTS

Verify operation after installing luminaires and energizing circuits.

- - - E N D - - -

SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Fabrications for the deflection of water away from the building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- B. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- C. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- D. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

- A. Shop Drawings:
 - 1. Size and location of panels and pull boxes
 - 2. Layout of required conduit penetrations through structural elements.
 - 3. The specific item proposed and its area of application shall be identified on the catalog cuts.
- B. Certification: Prior to final inspection, deliver to the COTR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):

- 70-05.....National Electrical Code (NEC)
- C. Underwriters Laboratories, Inc. (UL):
 - 1-03.....Flexible Metal Conduit
 - 5-01.....Surface Metal Raceway and Fittings
 - 6-03.....Rigid Metal Conduit
 - 50-03.....Enclosures for Electrical Equipment
 - 360-03.....Liquid-Tight Flexible Steel Conduit
 - 467-01.....Grounding and Bonding Equipment
 - 514A-01.....Metallic Outlet Boxes
 - 514B-02.....Fittings for Cable and Conduit
 - 514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
 - 651-02.....Schedule 40 and 80 Rigid PVC Conduit
 - 651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit
 - 797-03.....Electrical Metallic Tubing
 - 1242-00.....Intermediate Metal Conduit
- D. National Electrical Manufacturers Association (NEMA):
 - TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
 - FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
 - 2. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
- C. Conduit Fittings:
 - 1. Electrical metallic tubing fittings:
 - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.

- c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
 - d. Indent type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
2. Direct burial plastic conduit fittings:
- a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
 - b. As recommended by the conduit manufacturer.
- D. Conduit Supports:
- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
 - 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
 - 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
 - 4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
- 1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COTR prior to drilling through structural sections.

2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COTR as required by limited working space.
- B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. Install conduit as follows:
 1. In complete runs before pulling in cables or wires.
 2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
 3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
 5. Mechanically continuous.
 6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
 7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
 8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
 9. Conduit installations under fume and vent hoods are prohibited.
 10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 12. Do not use aluminum conduits in wet locations.

13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COTR.

3.3 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.

B. Conduit for Conductors 600 volts and below:

1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.

C. Align and run conduit parallel or perpendicular to the building lines.

D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.

E. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.

F. Surface metal raceways: Use only where shown.

G. Painting:

1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.4 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of

- the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
 - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
 - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.5 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
1. Flush mounted.
 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

- D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

3.6 COMMUNICATION SYSTEM CONDUIT

- A. Install the communication raceway system as shown on drawings.
- B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

- J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on the wall of

communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.

- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

- - - E N D - - -

SECTION 28 05 00
COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section, Common Work Results for Electronic Safety and Security (ESS), applies to all sections of Division 28.
- B. Furnish and install fully-functional electronic safety and security cabling system(s), equipment and accessories in accordance with the specification and drawing(s). Capacities and ratings of cable and other items and arrangements for the specified items are shown on drawings.

1.2 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.
 - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
 - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 - 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
 - 2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.

3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.3 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 00 72 00, GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.4 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
 2. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.5 WORK PERFORMANCE

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure electronic safety and security service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

D. Coordinate location of equipment and conduit with other trades to minimize interferences. See Section 00 72 00, GENERAL CONDITIONS.

1.6 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.7 EQUIPMENT IDENTIFICATION

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.

1.8 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.

E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements.
Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation and maintenance instructions.
 - e. Safety precautions.

- f. Diagrams and illustrations.
 - g. Testing methods.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- G. Approvals will be based on complete submission of manuals together with shop drawings.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
- 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 - 2. Each type of conduit and pathway coupling, bushing and termination fitting.
 - 3. Conduit hangers, clamps and supports.
 - 4. Duct-sealing compound.

1.9 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.10 TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.

- - - E N D - - -

SECTION 28 13 00
PHYSICAL ACCESS CONTROL SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Project drawings and general provisions of the Contract, including but not limited to all; General and Supplementary Conditions, Division 01 and all related specification sections shall apply to this section.
- B. Related Sections:
 - 1. Division 26 - Common Work Results for Electrical.
 - 2. Division 26 - Low Voltage Electrical Power Conductors and Cables.
 - 3. Division 26 - Grounding and Bonding for Electrical Systems
 - 4. Division 26 - Raceways and Boxes for Electrical Systems
 - 5. Division 28 - Common Work Results for Safety and Security Systems
- C. Reference Symbols:
 - 1. All device symbols are defined by the appropriate symbol schedules. Because of the scale of the drawings, symbols are shown on drawings as close as possible to the mounting location.
 - a. Contractor shall coordinate exact locations of all equipment with all site plan and architectural floor plan drawings as well as related specification sections for all affected systems and prior to submittal of any shop drawings.

1.2 SUMMARY

- A. The intent of this specification is to provide and install additional equipment to the Physical Access Control System (PACS) as indicated on the Contract drawings and/or herein specified. All work shall include all labor, materials, infrastructure, equipment, software and programming as required to provide a fully operational system as herein specified.
 - 1. The installation, performance, features, functions, software and programming modifications as specified herein as well as all related specification sections have been designed to offer the maximum system efficiency ease of operation, occupant safety and the protection of equipment as recommended by the design Professional.
 - a. Any deviations from the specified criteria shall be documented, reviewed and agreed to in writing by the VA's Contracting Officer and Design Professional prior to

submission of bids. Refer to Division 1, Division 28 and related specification section for product substitutions.

2. It shall be the responsibility of the contractor to insure that the installed system meets or exceeds every standard set forth in these specifications. The contractor shall be responsible for providing a complete functional system, including all necessary components, devices, door hardware, active network electronics, electrical power, UPS units, software, programming, commissioning, testing and all appurtenances as well as the integration to all ancillary systems as necessary to provide a complete and fully operational system whether specifically included in this section or not.
 - a. The system shall consist of but not limited to all, equipment, devices, remote data gathering panels (DGP), network communications equipment, power supplies, conduits, cabling, software, programming, door hardware and all appurtenances as well as the integration of the Stations' Fire Alarm System and all related systems necessary to provide a complete operating system in accordance with the contract documents.
 - 1) The utilization of the facility's data network to support the distribution, performance and/or operation of the Physical Access Control System shall be strictly forbidden (other than where specified).
 - 2) The Contractor shall have a registered RCDD professional review and seal all system shop drawings demonstrating industry standard design, installations and certifications of all structured cabling networks related to the installation and operation of Physical Access Control System and all related electronic security systems.
- B. The installation of the PACS shall comply with the applicable sections of NFPA-70 National Electrical Code (Article 760). The system shall be electrically supervised and monitor the integrity of all conductors. In addition, the system shall meet all applicable requirements of NFPA Standard 72 for the integration to Protected Premises Signaling Systems, NFPA Standard 731 for the Installation of Electronic Premises

Security Systems, HSPD-12 and Federal Information Processing Standard Publication 201 (FIPS 201).

1. The contractor and all sub-contractors for this work shall have read all of the General Conditions, Special Requirements, General Requirements and all applicable related specification sections and in the execution of all work shall be bound by all of the conditions and requirements therein.
- C. Prior to the submission of the Bid, any discrepancies or inconsistencies noted within these specifications and/or project drawings shall be brought to the immediate attention of the VA's Contracting Officer and Design Professional.
1. All equipment symbols are shown on drawings as close as possible to their intended location. Contractor shall coordinate the installation of all equipment, devices, controls, cabling and integration of any systems with all affected trades and system integrators. The Contractor shall document all coordination requirements at the time of shop drawing submissions.
 2. The Contract Drawings for this work are diagrammatic and intended to convey the extent, general arrangement and locations of the work. Because of the scale of these drawings, certain basic items such as access panels, conduits, cabinet sizes, penetration sleeves, pull boxes, backboxes and junction boxes may not be shown.
- D. The contractor shall include all equipment, materials, components, device, controls and all appurtenances where required by code, by manufacturers' recommendations, and all related Contract Documents in order to ensure proper installation operation and integration of all components, equipment, devices and/or systems.
- E. The Contract drawings and specifications may not deal individually with every part, control, device, software or programming, which may be required to produce the equipment and/or system performance specified or as necessary for the installation and integration of all door hardware and systems in accordance with all requirements of the Contract Documents.
1. The Contractor shall include all such items and components, as required, for the complete and operational installation of all

system components as defined by the Contract Documents, whether or not specifically indicated and/or specified.

- a. Include such items, as required, for a complete operational system, whether or not specifically indicated.
- b. Coordinate with other applicable trades in submittal of shop drawings and the installation of all systems.
- c. Shop drawings shall detail space conditions to accommodate other concerned trades, subject to final review by the VA's Contracting Officer and Design Professional.
- d. If installation of equipment, raceways, cable trays and/or conduit is performed prior to coordination with other trades, which interferes with work of other trades, make necessary changes to correct the condition at no additional cost to the Government.
- e. The contractor shall be responsible for providing all wiring, connections to all equipment, circuits and devices as well as all coordination and programming for the integration of all electronic door hardware, ancillary systems impacting the operation of PACS. Refer to the contract drawings and related specification sections for additional information.

1.3 SUBMITTALS

- A. In addition to all requirements as specified by Specification Section 28 05 00 the physical access control systems shall also be provided in accordance with the following requirements:
 1. Provide a complete termination schedule of all door locations; indicate on the construction drawings door identifications corresponding with schedule.
 2. Provide a complete alarm matrix for all door locations, indicate all associated alarm call-ups and camera pre-sets for every camera indicated on the contract drawings, include the related device activation and/or event for each pre-set and alarm call-up.
 3. Provide a complete video surveillance camera integration schedule (where included) indicating each camera position relevant to door input location as well as a diagram indicating each termination position in the appropriate equipment cabinet and/or DGP.

4. Provide a complete integration schedule indicating all ancillary system locations as well as a diagram indicating each termination position in the appropriate equipment cabinet and/or DGP.
5. All integration protocols, communications connectivity and interface components to all, fire alarm, intrusion detection, emergency call, local door management alarm and video surveillance systems as well as any ancillary systems.
 - a. Wiring diagrams shall indicate all wiring for each field device as well as all wiring interconnections between each device and all controls and/or associated equipment, In addition, all electrical power connections with electrical circuit numbers shall be indicated to all equipment requiring electrical power.

PART 2 - PRODUCTS

2.1 MANUFACTURED PRODUCTS

- A. Comply with all requirements of specification section 28 05 00.

2.2 MANUFACTURERS

- A. Acceptable manufacturer's for this project, providing full compliance with this specification section and all requirements of specification 28 05 00 shall be as follows:
 1. Lenel (TO MATCH CAMPUS STANDARD)
- B. Manufacturers listed as acceptable shall not negate the contractor's responsibility for providing the PACS system in accordance with all functions and performance requirements of this specification.

2.3 DOOR CONTROL DEVICES

- A. Shall be used to assist the PACS.
- B. Such devices shall:
 1. Provide a means of monitoring the doors status.
 2. Allow for exiting a space via either a push button, request to exit, or panic/crash bar.
 3. Provide a means of override to the PACS via a keypad or key bypass.
 4. Assist door operations utilizing automatic openers and closures.
 5. Provide a secondary means of access to a space via a keypad.
- C. Shall be connected to and monitored by the main PACS panel.
- D. Shall be installed in a manner that they comply with:
 1. The Uniform Federal Accessibility Standards (UFAS)
 2. The Americans with Disabilities Act (ADA)

3. The ADA Standards for Accessible Design

- E. Shall provide a secondary means of physical access control within a secure area.
- F. Push-Button Switches:
1. Shall be momentary contact, back lighted push buttons, and stainless steel switch enclosures for each push button as shown. Buttons are to be utilized for secondary means of releasing a locking mechanism.
 - a. In an area where a push button is being utilized for remote access of the locking device then no more than two (2) buttons shall operate one door from within one secure space. Buttons will not be wired in series with one other.
 - b. In an area where locally stationed guards control entry to multiple secure points via remote switches. An interface board shall be designed and constructed for only the amount of buttons it shall house. These buttons shall be flush mounted and clearly labeled for ease of use. All buttons shall be connected to the PACS and SMS system for monitoring purposes.
 - c. Shall have double-break silver contacts that will make 720 VA at 60 amperes and break 720 VA at 10 amperes.
- G. Entry Control Devices:
1. Shall be hardwired to the PACS main control panel and operated by either a card reader or a biometric device via a relay on the main control panel.
 2. Shall be fail-safe in the event of power failure to the PACS system.
 3. Shall operate at 24 VCD, with the exception of turnstiles and be powered by a separate power supply dedicated to the door control system. Each power supply shall be rated to operate a minimum of two doors simultaneously without error to the system or overload the power supply unit.
 4. Shall have a diode or metal-oxide varistor (MOV) to protect the controller and power supply from reverse current surges or back-check.
 5. Electric Strikes/Bolts: Shall be:
 - a. Made of heavy-duty construction and tamper resistant design.
 - b. Tested to over one million cycles.
 - c. Rated for a minimum of 1000 lbs. holding strength.

- d. Utilize an actuating solenoid for the strike/bolt. The solenoid shall move from fully open to fully closed position and back in not more than 500 milliseconds and be rated for continuous duty.
 - e. Utilize a signal switch that will indicate to the system if the strike/bolt is not engaged or is unlocked when it should be secured.
 - f. Flush mounted within the door frame.
6. Electromagnetic Locks:
- a. These locks shall be without mechanical linkage utilizing no moving parts, and securing the door to its frame solely on electromagnetic force.
 - b. Shall be comprised of two pieces, the mag-lock and the door plate. The electromagnetic locks shall be surface mounted to the door frame and the door plate shall be surface mounted to the door.
 - c. Ensure a diode is installed in line with the DC voltage supplying power to the unit in order to prevent back-check on the system when the electromagnetic lock is powered.
 - d. Electromagnetic locks shall meet the following minimum technical characteristics:

Operating Voltage		24 VDC
Current Draw		.5A
Holding Force	Swing Doors	675 kg (1500 lbs)
	Sliding Doors	225 kg (500 lbs)

PART 3 - EXECUTION

3.1 EQUIPMENT PROTECTION

- A. Comply with all requirements of specification section 28 05 00.
 - 1. Examine all physical and environmental conditions, door hardware specifications, equipment locations and wide area network connectivity requirements impacting the installation of the systems and report any unsatisfactory conditions in writing to the VA's Contracting Officer and Design Professional.

3.2 WORK PERFORMANCE

- A. In addition to all requirements as specified by Specification Section 28 05 00 the Access Control system shall also be provided in accordance with the following requirements:

1. Prior to the final programming of any systems, the Contractor shall provide a review with the VA's Contracting Officer and Design Professional addressing all system features, functions, operations, integrated system responses, graphic maps and related operational programming.
 - a. Failure to provide this review and get final sign-off prior to programming shall result in any costs related to changes requested by the VA's Contracting Officer and Design Professional at no additional costs to the project.

3.3 EQUIPMENT/CABLE INSTALLATION AND REQUIREMENTS

- A. In addition to all requirements as specified by specification section 28 05 00 the PACS shall also be provided in accordance with the following requirements:
 1. All TCP\IP based physical access control system network cabling shall utilize Category-6 UTP cables and installed in accordance with the requirement of specification section 28 05 00. All cabling shall not contain any AC carrying conductors or non-associated system cables within the cable raceways\conduits or cable bundles.
 - a. All PACS cabling installed on the exterior to the building and/or all cabling being routed from the facility to any remote location external in the project shall be utilize fiber optic cable and installed in dedicated conduits.
 - b. Contractor shall provide equipment, components, devices, hardware, patch panels and all appurtenances necessary to provide a fully operational system utilizing a UTP cabling topography. Coordinate all system cabling with system provider prior to shop drawing submission.
 2. In addition to all power requirements stipulated in specification section 28 05 00 and the related Chapters of this specification sections, all electrical power for remote system components shall be obtained from dedicated power supplies. All 120-Volt electrical power for any PACS components and\or devices shall be provided by this Contractor and supplied from the nearest appropriate emergency electrical distribution panels. System components employing the use of plug-in transformers for power shall not be acceptable.
 - 1) All system power supplies serving exterior system components or devices shall be provided with the appropriate transient surge

and suppression protection on both the line side as well as the load side. Refer to specification section 28 05 00 for additional requirements.

- B. Installation of all equipment and devices that pertain to other work in the contract shall be closely coordinated with the appropriate trade contractors.

3.4 ELECTRICAL POWER DISTRIBUTION

- A. Comply with all requirements of specification section 28 05 00.

3.5 TRANSIENT VOLTAGE SUPPRESSION

- A. Comply with all requirements of specification section 28 05 00.

3.6 GROUNDING AND BONDING

- A. Comply with all requirements of specification section 28 05 00.

3.7 EQUIPMENT IDENTIFICATION

- A. Comply with all requirements of specification section 28 05 00.

3.8 MAINTENANCE & SERVICE

- A. Comply with all requirements of specification section 28 05 00.

3.9 WARRANTY

- A. Comply with all requirements of specification section 28 05 00.

3.10 Field Services

A. TESTING

1. In addition to all requirements as specified by Specification Section 28 05 00 the physical access control system shall also comply with the following requirements:

- a. The completed access control system shall be fully tested in accordance with all requirements of NFPA 731. Upon completion of a successful testing, the contractor shall so certify in writing to the VA's Contracting Officer and Design Professional all was completed, tested, certified and left in first class operational condition, include all completed NFPA 731 certification and test reports.

- b. The service of a competent, factory-trained engineer or technician authorized by the equipment manufacturer shall be provided to technically supervise installation and participate during initial system programming, start-up, final testing, assist in the final acceptance testing and Government Agency demonstrations.

- c. At the minimum all acceptance testing, demonstrations and training shall include, but not be limited to the following:
- 1) UPS Power and Secondary Power Distribution Capabilities
 - 2) Security Device Monitoring/Control Functions.
 - 3) Door Monitoring/Control Functions.
 - 4) HMI GUI map Integration and Functionality
 - 5) Automatic and Manual Threat Level Operations.
 - 6) Video Surveillance System Integration and Operations
 - 7) Video Surveillance Camera Alarm Call-up
 - 8) IDS and Emergency Call System Integration and Operations
 - 9) Third Party Database Import Functions.
 - 10) Remote System Access (LAN\WAN) Functions.
 - 11) All programming and operational functions and features as herein specified.
 - 12) Cable Supervision System (random points to be selected by the VA's Contracting Officer and Design Professional).
- d. Demonstrate each system and subsystem. The demonstration shall include, but not be limited to the following:
- 1) Designate actual location of each component of a system or subsystem and demonstrate its function and its relationship to other components within the system.
 - 2) Demonstrate the operation of all client servers, door interlock and bypass functions, camera call-up operations, graphic map functions, administration set-up, configurations and operations, badging functions and operations, emergency operations and system reboot procedures.
 - 3) Demonstrate all systems and subsystems operations by actual "LOCK/UNLOCK, ARM/DISARM" cycling showing how to work controls, how to reset devices, how to replace fuses and emergency operating/operations procedures.
- e. Upon final inspection a factory-trained and certified representative of the equipment manufacturer shall demonstrate to the VA's Contracting Officer and Design Professional that the system functions properly in every respect and is in full compliance with the contract documents. This requirement is in addition, to all testing

requirements listed in specification section 28 05 00 and related specification sections.

- 1) Provide a minimum of (4) four 4-hour training classes performed at the project location and spaced over a two week interval. Training classes shall be scheduled not less than 48 hours apart to allow Government Agency operators to familiarize themselves with all system operations.
- 2) Include all training manuals, video instructions and hands-on demonstrations in the operation of all system components. Provide to the VA's Contracting Officer and Design Professional in advance lesson plans outlying training procedures, course outlines and objectives. Coordinate with VA's Contracting Officer and Design Professional in advance all training dates and schedules.

END OF SECTION

**SECTION 28 23 00
VIDEO SURVEILLANCE**

PART 1 - GENERAL

1.1 DESCRIPTION

PROVIDE AND INSTALL ADDITIONAL CAMERAS AND EQUIPMENT, WHICH IS IDENTIFIED AS THE CLOSED CIRCUIT TELEVISION SYSTEM HERE IN AFTER REFERRED TO AS THE CCTV SYSTEM AS SPECIFIED IN THIS SECTION.

1.2 RELATED WORK

- A. For general installation guidelines, Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
- B. For Warranty of Construction, Section 00 72 00, GENERAL CONDITIONS.
- C. For General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit below items in conjunction with Master Specification Sections 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES, and Section 02 41 00, DEMOLITION.
- B. Provide certificates of compliance with Section 1.3, Quality Assurance.
- C. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.
- D. Submit manufacturer's certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):

- 330-09.....Electrical Performance Standards for CCTV
Cameras
- 375A-76.....Electrical Performance Standards for CCTV
Monitors
- C. Institute of Electrical and Electronics Engineers (IEEE):
 - C62.41-02.....IEEE Recommended Practice on Surge Voltages in
Low-Voltage AC Power Circuits
 - 802.3af-08.....Power over Ethernet Standard
- D. Federal Communications Commission (FCC):
(47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems
- E. National Electrical Contractors Association (NECA):
 - 303-2005.....Installing Closed Circuit Television (CCTV)
Systems
- F. National Fire Protection Association (NFPA):
 - 70-08.....Article 780-National Electrical Code
- G. Federal Information Processing Standard (FIPS):
 - 140-2-02.....Security Requirements for Cryptographic Modules
- H. Underwriters Laboratories, Inc. (UL):
 - 983-06.....Standard for Surveillance Camera Units
 - 3044-01.....Standard for Surveillance Closed Circuit
Television Equipment

1.5 WARRANTY OF CONSTRUCTION.

Warrant CCTV System work subject to the Article "Warranty of Construction" of FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

- A. All Cameras will be EIA 330 and UL 983 compliant as well as:
 - 1. Will be charge coupled device (CCD) cameras and shall conform to National Television System Committee (NTSC) formatting.
 - 2. Shall be powered by 12V direct current or 24 VAC. Power supplies shall be Class 2 and UL compliant and have a back-up power source to ensure cameras are still operational in the event of loss of primary power to the CCTV System.
 - 3. Will be home run or wireless networked to a monitoring and recording device via a controlling device such as a matrix switcher or network server and monitored on a 24 hour basis at existing designated Access Control System and Database Management location.

4. Appropriate signage shall be designed, provided, and posted that notifies people that an area is under camera surveillance.
5. Dummy or fake cameras will not be utilized at any time.
6. Will be fitted with auto-iris lenses to ensure the image is maintained in low light.
7. If using the camera as part of a CCTV network a video encoder shall be used to convert the signal from National Television System(s) Committee (NTSC) to Moving Picture Experts Group (MPEG) format.
8. Cameras Technical Characteristics:

Effective Pixels	768 (H) x 494 (V)
Imaging Device	1/3" Interline Color CCD
Scanning System	2:1 Interlace
H. Resolution	540-line at color imaging
Signal-to-noise Ratio	>50dB (AGC off, weight on)
Minimum Illumination	0.3 lx
Gain Control	Auto/Manual(DIP switch)
Exposure	Auto (1/60-1/100,000)
White Balance	Auto/Manual (DIP switch), 2500K to 9500K
Backlight Compensation	On/Off (DIP switch)
Iris	Automatic (Open/Close is possible)/manual
Focus/Zoom	Manual
Focal Length	3.0 ~ 9.25 mm
Angular Field of View	H 30.2° ~ 95.0° V 22.6° ~ 69.0°
Iris Range	F1.0 ~ 1.7
Video Output	Composite - 1 Vp-p, 75 ohms UTP - 1 Vp-p, 100 ohms
Video Connector	BNC and UTP
Controller I/F	Multiplex-coaxial

B. Lenses: Shall be utilized in a manner that provides maximum coverage of the area being monitored by the camera. The lenses shall:

1. Be 1/3" to fit CCD fixed camera.
2. Be all glass with coated optics.
3. Have mounts that are compatible with the camera selected.
4. Be packaged and supplied with the camera.

5. Have a maximum f-stop of f/1.3 for fixed lenses, and a maximum f-stop of f/1.6 for variable focus lenses.
 6. Be equipped with an auto-iris mechanism.
 7. Have sufficient circle of illumination to cover the image sensor evenly.
 8. Not be used on a camera with an image format larger than the lens is designed to cover.
 9. Be provided with pre-set capability.
- C. Lenses shall be manual variable focus.
- D. Camera Housings and Mounts:
1. This section pertains to all interior and exterior housings, domes, and applicable wall, ceiling, corner, pole, and rooftop mounts associated with the housing. Housings and mounts shall be specified in accordance to the type of cameras used.
 2. All cameras and lenses shall be enclosed in a tamper resistant housing. Any additional mounting hardware required to install the camera housing at its specified location shall be provided along with the housing.
 3. The camera and lens contained inside the housing shall be installed on a camera mount. All additional mounting hardware required to install the camera housing at its specified location shall be provided along with the housing.
 4. Shall be manufactured in a manner that are capable of supporting a maximum of three (3) cameras with housings, and meet environmental requirements for the geographical area the camera support equipment is being installed on or within.
- E. Wires and Cables
1. Shall meet or exceed the manufactures recommendation for power and signal.
 2. Will be carried in an enclosed conduit system, utilizing electromagnetic tubing (EMT) to include the equivalent in flexible metal, rigid galvanized steel (RGS) to include the equivalent of liquid tight, polyvinyl chloride (PVC) schedule 40 or 80.
 3. All conduits will be sized and installed per the NEC. All security system signal and power cables that traverse or originate in a high security office space will contained in either EMT or RGS conduit.

4. All conduit, pull boxes, and junction boxes shall be clearly marked with colored permanent tape or paint that will allow it to be distinguished from all other conduit and infrastructure.
5. Conduit fills shall not exceed 50 percent unless otherwise documented.
6. A pull string shall be pulled along and provided with signal and power cables to assist in future installations.
7. At all locations where there is a wall penetration or core drilling is conducted to allow for conduit to be installed, fire stopping materials shall be applied to that area
8. High voltage and signal cables shall not share the same conduit and shall be kept separate up to the point of connection. High voltage for the security system shall be defined as any cable or sets of cables carrying 30 VDC/VAC or higher.
9. For all equipment that is carrying digital data between the Access Control System and Database Management or at a remote monitoring station, shall not be less than 20 AWG and stranded copper wire for each conductor. The cable or each individual conductor within the cable shall have a shield that provides 100% coverage. Cables with a single overall shield shall have a tinned copper shield drain wire.
10. All cables and conductors, except fiber optic cables, that act as a control, communication, or signal lines shall include surge protection. Surge protection shall be furnished at the equipment end and additional triple electrode gas surge protectors rated for the application on each wire line circuit shall be installed within three (3) ft. (one (1) m.) of the building cable entrance. The inputs and outputs shall be tested in both normal and common mode using the following wave forms:
 - a. A 10 microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and peak current of 60 amperes.
 - b. An 8 microsecond rise time by 20 microsecond pulse width waveform with a peak voltage of 1000 volts and peak current of 500 amperes.
11. The surge suppression device shall not attenuate or reduce the video or sync signal under normal conditions. Fuses and relays shall not be used as a means of surge protection.

12. Coaxial Cables

- a. All video signal cables for the CCTV System shall be a coaxial cable and have a characteristic impedance of 75 ohms plus or minus 3 ohms.
- b. For runs up to 750 feet use of an RG-59/U is required. The RG-59/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 23 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
- c. For runs between 750 feet and 1250 feet, RG-6/U is required. RG-6/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 18 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
- d. For runs of 1250 to 2750 feet, RG-11/U is required. RG-11/U shall be shielded which provides a minimum of 95 percent coverage, with a stranded copper center conductor of a minimum 14 AWG, polyethylene insulation, and black non-conductive polyvinylchloride (PVC) jacket.
- e. All runs greater than 2750 feet will be substituted with a fiber optic cable. If using fiber optics as a signal carrier then the following equipment will be utilized:
 - 1) Multimode fiber optic cable a minimum size of 62 microns
 - 2) Video transmitter, installed at the camera that utilizes 12 VDC or 24 VAC for power.
 - 3) Video receiver, installed at the switcher.
- f. RG-59/U Technical Characteristics:

AWG	22
Stranding	7x29
Conductor Diameter	.031 in.
Conductor Material	BCC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.145 in.
Outer Shield Type	Braid/Braid
Outer Jacket Material	PVC
Overall Nominal Diameter	.242 in.

UL Temperature Rating	75°C
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.094 μ H/ft
Nom. Capacitance	Conductor to Shield 17.0 pF/ft
Nom. Velocity of Propagation	80 %
Nom. Delay	1.3 ns/ft
Nom. Conductor DC Resistance @ 20°C	12.2 Ohms/1000 ft
Nom. Outer Shield DC Resistance @ 20°C	2.4 Ohms/1000 ft
Max. Operating Voltage	UL 300 V RMS

g. RG-6/U Technical Characteristics:

AWG	18
Stranding	7x27
Conductor Diameter	.040 in.
Conductor Material	BC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.180 in.
Outer Shield Material	Trade Name Duofoil
Outer Shield Type	Tape/Braid
Outer Shield %Coverage	100 %
Outer Jacket Material	PVC
Overall Nominal Diameter	.274 in.
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.106 μ H/ft
Nom. Capacitance	Conductor to Shield 16.2 pF/ft

Nom. Velocity of Propagation	82 %
Nom. Delay	1.24 ns/ft
Nom. Conductor DC Resistance	6.4 Ohms/1000 ft
Nominal Outer Shield DC Resistance @ 20°C	2.8 Ohms/1000 ft
Max. Operating Voltage	UL 300 V RMS

h. RG-11/U Technical Characteristics:

AWG	15
Stranding	19x27
Conductor Diameter	.064 in.
Conductor Material	BC
Insulation Material	Gas-injected FHDPE
Insulation Diameter	.312 in.
Inner Shield Type	Braid
Inner Shield Material	BC - Bare Copper
Inner Shield %Coverage	95 %
Inner Jacket Material	PE - Polyethylene
Inner Jacket Diameter	.391 in.
Outer Shield Type	Braid
Outer Shield Material	BC - Bare Copper
Outer Shield %Coverage	95 %
Outer Jacket Material	Trade Name Belflex
Outer Jacket Material	PVC Blend
Overall Nominal Diameter	.520 in.
Operating Temperature Range	-35°C To +75°C
Non-UL Temperature Rating	75°C
Nom. Characteristic Impedance	75 Ohms
Nom. Inductance	0.097 μ H/ft
Nom. Capacitance	Conductor to Shield 17.3 pF/ft
Nom. Velocity of Propagation	78 %

Propagation	
Nom. Delay	1.30 ns/ft
Nom. Conductor DC Resistance	3.1 Ohms/1000 ft
Nom. Inner Shield DC Resistance	1.8 Ohms/1000 ft
Nom. Outer Shield DC Resistance	1.4 Ohms/1000 ft
Max. Operating Voltage Non-UL	300 V RMS

13. Signal Cables:

- a. Signal wiring for PoE cameras depends on the distance the camera is being installed from either a hub or the server.
- b. If the camera is up to 300 ft from a hub or the server, then use a shielded UTP category 5 (CAT-V) cable with standard RJ-45 connector at each end. The cable will comply with the Power over Ethernet, IEEE802.3af, Standard.
- c. If the camera is over 300 ft from a hub or server then utilize a multimode fiber optic cable with a minimum size of 62 microns.
- d. Provide a separate cable for power.
- e. CAT-5 Technical Characteristics:

Number of Pairs	4
Total Number of Conductors	8
AWG	24
Stranding	Solid
Conductor Material	BC - Bare Copper
Insulation Material	PO - Polyolefin
Overall Nominal Diameter	.230 in.
IEC Specification	11801 Category 5
TIA/EIA Specification	568-B.2 Category 5e
Max. Capacitance Unbalance	(pF/100 m) 150 pF/100 m
Nom. Velocity of Propagation	70 %

PART 3 -	Max. Delay	(ns/100 m) 538 @ 100MHz
	Max. Delay Skew	(ns/100m) 45 ns/100 m
	Max. Conductor DC Resistance	9.38 Ohms/100
	Max. DCR Unbalance@ 20°C	3 %
	Max. Operating Voltage	UL 300 V RMS

EXECUTION

3.1 INSTALLATION

- A. System installation shall be in accordance with NECA 303, manufacturer and related documents and references, for each type of security subsystem designed, engineered and installed.
- B. Components shall be configured with appropriate "service points" to pinpoint system trouble in less than 30 minutes.
- C. The Contractor shall install all system components including Government furnished equipment, and appurtenances in accordance with the manufacturer's instructions, documentation listed in Sections 1.4 and 1.5 of this document, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a complete and operable system.
- D. The CCTV System will be designed, engineered, installed, and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the system is a stand alone or a complete network.
- E. For integration purposes, the CCTV System shall be integrated where appropriate with the existing building 104 and 34 system.
- F. Integration with these security subsystems shall be achieved by computer programming or the direct hardwiring of the systems.
- G. For programming purposes refer to the manufacturers requirements for correct system operations. Ensure computers being utilized for system integration meet or exceed the minimum system requirements outlined on the systems software packages.
- H. The Contractor shall visit the site and verify that site conditions are in agreement/compliance with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system to the Contracting Officer in the form of a

report. The Contractor shall not take any corrective action without written permission received from the Contracting Officer.

I. Existing Equipment

1. The Contractor shall connect to and utilize existing video equipment, video and control signal transmission lines, and devices as outlined in the design package. Video equipment and signal lines that are usable in their original configuration without modification may be reused with Contracting Officer approval.
2. The Contractor shall perform a field survey, including testing and inspection of all existing video equipment and signal lines intended to be incorporated into the CCTV System, and furnish a report to the Contracting Officer as part of the site survey report. For those items considered nonfunctioning, provide (with the report) specification sheets, or written functional requirements to support the findings and the estimated cost to correct the deficiency. As part of the report, the Contractor shall include a schedule for connection to all existing equipment.
3. The Contractor shall make written requests and obtain approval prior to disconnecting any signal lines and equipment, and creating equipment downtime. Such work shall proceed only after receiving Contracting Officer approval of these requests. If any device fails after the Contractor has commenced work on that device, signal or control line, the Contractor shall diagnose the failure and perform any necessary corrections to the equipment.
4. The Contractor shall be held responsible for repair costs due to Contractor negligence, abuse, or incorrect installation of equipment.
5. The Contracting Officer shall be provided a full list of all equipment that is to be removed or replaced by the Contractor, to include description and serial/manufacturer numbers where possible. The Contractor shall dispose of all equipment that has been removed or replaced based upon approval of the Contracting Officer after reviewing the equipment removal list. In all areas where equipment is removed or replaced the Contractor shall repair those areas to match the current existing conditions.

K. Enclosure Penetrations: All enclosure penetrations shall be from the bottom of the enclosure unless the system design requires penetrations

from other directions. Penetrations of interior enclosures involving transitions of conduit from interior to exterior, and all penetrations on exterior enclosures shall be sealed with rubber silicone sealant to preclude the entry of water and will comply with VA Master Specification 07 84 00, Firestopping. The conduit riser shall terminate in a hot-dipped galvanized metal cable terminator. The terminator shall be filled with an approved sealant as recommended by the cable manufacturer and in such a manner that the cable is not damaged.

- L. Cold Galvanizing: All field welds and brazing on factory galvanized boxes, enclosures, and conduits shall be coated with a cold galvanized paint containing at least 95 percent zinc by weight.
- M. Cameras:
 - 1. Install the cameras with the focal length lens as indicated for each zone.
 - 2. Connect power and signal lines to the camera.
 - 3. Set cameras with fixed iris lenses to the f-stop to give full video level.
 - 4. Aim camera to give field of view as needed to cover the alarm zone.
 - 5. Aim fixed mounted cameras installed outdoors facing the rising or setting sun sufficiently below the horizon to preclude the camera looking directly at the sun.
 - 6. Focus the lens to give a sharp picture (to include checking for day and night focus and image quality) over the entire field of view; and synchronize all cameras so the picture does not roll on the monitor when cameras are selected. Dome cameras shall have all preset positions defined and installed.
- O. Camera Housings, Mounts, and Poles:
 - 1. Install the camera housings and mounts as specified by the manufacturer and as shown, provide mounting hardware sized appropriately to secure each camera, housing and mount with maximum wind and ice loading encountered at the site.
 - 2. Provide a foundation for each camera pole as specified and shown.
 - 3. Provide a ground rod for each camera pole and connect the camera pole to the ground rod as specified in Division 26 of the VA Master Specification and the VA Electrical Manual 730.

4. Provide electrical and signal transmission cabling to the mount location via a hardened carrier system from the Access Control System and Database Management to the device.
5. Connect signal lines and AC power to the housing interfaces.
6. Connect pole wiring harness to camera.

T. System Start-Up

1. The Contractor shall not apply power to the CCTV System until the following items have been completed:
 - a. CCTV System equipment items and have been set up in accordance with manufacturer's instructions.
 - b. A visual inspection of the CCTV System has been conducted to ensure that defective equipment items have not been installed and that there are no loose connections.
 - c. System wiring has been tested and verified as correctly connected as indicated.
 - d. All system grounding and transient protection systems have been verified as installed and connected as indicated.
 - e. Power supplies to be connected to the CCTV System have been verified as the correct voltage, phasing, and frequency as indicated.
2. Satisfaction of the above requirements shall not relieve the Contractor of responsibility for incorrect installation, defective equipment items, or collateral damage as a result of Contractor work efforts.

U. Supplemental Contractor Quality Control

1. The Contractor shall provide the services of technical representatives who are familiar with all components and installation procedures of the installed CCTV System; and are approved by the Contracting Officer.
2. The Contractor will be present on the job site during the preparatory and initial phases of quality control to provide technical assistance.
3. The Contractor shall also be available on an as needed basis to provide assistance with follow-up phases of quality control.
4. The Contractor shall participate in the testing and validation of the system and shall provide certification that the system installed

is fully operational as all construction document requirements have been fulfilled.

3.2 TESTING AND TRAINING

All testing and training shall be compliant with the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

- - - END - - -

SECTION 28 31 00
FIRE DETECTION AND ALARM - EXISTING SYSTEM MODIFICATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section of the specifications includes the furnishing, installation, and extension of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.
- B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the Contracting Officer Representative (COR) or his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.

1.2 SCOPE

- A. An extension to an existing fully-addressable fire alarm system shall be designed and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.
- B. All existing fire alarm equipment, wiring, devices and sub-systems that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.
- C. Existing reused equipment shall be covered as new equipment under the Warranty specified herein.

D. Basic Performance:

1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.
6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.
- C. Section 08 71 00 - DOOR HARDWARE. For combination Closer-Holders.
- D. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.
- E. Section 26 05 00 - COMMON WORK RESULTS FOR ELECTRICAL.
- F. Section 26 05 19 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Requirements for conductors and cables.
- G. Section 26 05 26 - GROUNDING AND BONDING FOR ELECTRICAL INSTALLATIONS.
- H. Section 26 05 33 - RACEWAY AND BOXES FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD Latest Release and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer's Representative (COR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
3. Riser diagrams: Provide, for the area being modified or extended, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the Contracting Officer Representative (COR) 3 sets of as-built

drawings and one set of the as-built drawing computer files using AutoCAD Latest Release.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.

D. Certifications:

1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.
- B. National Fire Protection Association (NFPA):

- NFPA 13Standard for the Installation of Sprinkler Systems, 2010 edition
- NFPA 14 Standard for the Installation of Standpipes and Hose Systems, 2010 edition
- NFPA 20 Standard for the Installation of Stationary Pumps for Fire Protection, 2010 edition
- NFPA 70.....National Electrical Code (NEC), 2010 edition
- NFPA 72.....National Fire Alarm Code, 2010 edition
- NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2009 edition
- NFPA 101.....Life Safety Code, 2009 edition
- C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory
- D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011
- E. American National Standards Institute (ANSI):
 - S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008
- F. International Code Council, International Building Code (IBC), 2009 edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

- A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

- A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:
 - 1. All new conduits shall be installed in accordance with NFPA 70.
 - 2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
 - 3. All new conduits shall be 3/4 inch (19 mm) minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the CONTRACTING OFFICER REPRESENTATIVE (COR).

2.3 ALARM NOTIFICATION APPLIANCES

A. Speakers:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

B. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).

2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

C. Fire Alarm Horns:

1. Shall be electric, utilizing solid state electronic technology operating on a nominal 24 VDC.
2. Shall be a minimum nominal rating of 80 dBA at 10 feet (3,000 mm).
3. Mount on removable adapter plates on conduit boxes.
4. Horns located outdoors shall be of weatherproof type with metal housing and protective grille.
5. Each horn circuit shall have a minimum of 20 percent spare capacity.

2.4 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.

3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

2.5 ADDRESS REPORTING INTERFACE DEVICE

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.6 UTILITY LOCKS AND KEYS:

- A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.
- B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.
- C. All keys shall be delivered to the CONTRACTING OFFICER REPRESENTATIVE (COR).

2.7 SPARE AND REPLACEMENT PARTS

- A. Provide spare and replacement parts as follows:
1. Manual pull stations - 1
 2. Heat detectors - 1 of each type
 3. Fire alarm strobes - 1
 4. Fire alarm speakers - 1
 5. Smoke detectors - 1
 6. Duct smoke detectors with all appurtenances - 1
 7. Sprinkler system water flow switch - 1 of each size
 8. Sprinkler system water pressure switch - 1 of each type
 9. Sprinkler valve tamper switch - 1 of each type
 10. Control equipment keys - 2
 11. Monitor modules - 1
 12. Control modules - 1
- B. Spare and replacement parts shall be in original packaging and submitted to the CONTRACTING OFFICER REPRESENTATIVE (COR).

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.
- C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- D. All existing accessible fire alarm conduit not reused shall be removed.
- E. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire

alarm devices shall be used. Mounting surfaces shall be cut and patched in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Restoration, and be re-painted in accordance with Section 09 91 00, PAINTING as necessary to match existing.

- F. All fire detection and alarm system devices units shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the Contracting Officer Representative (COR).
- G. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.
- H. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.
- I. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.

3.2 TYPICAL OPERATION

- A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:
 - 1. Operate the emergency voice communication system in Buildings. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.
 - 2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings.
 - 3. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
 - 4. Unlock the electrically locked exit doors within the zone of alarm.
- B. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the Contracting Officer Representative (COR).
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the Contracting Officer Representative (COR). When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the Contracting Officer Representative (COR), the contractor may request a final inspection.
 1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
 2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
 3. Open each alarm initiating and notification circuit to see if trouble signal actuates.
 4. Ground each alarm initiation and notification circuit and verify response of trouble signals.

- - END - -

SECTION 31 20 00
EARTHWORK

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK:

- A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:
1. Site preparation.
 2. Excavation.
 4. Filling and backfilling.
 5. Grading.
 6. Soil Disposal.
 7. Clean Up.

1.2 DEFINITIONS:

- A. Unsuitable Materials:
1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM D698.
 2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
 3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to Resident Engineer's approval.
- B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.
- C. Trench Earthwork: Trenchwork required for utility lines.
- D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.
- E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This

percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D6938.

- F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
- G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
- H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the Resident Engineer. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
- I. Authorized additional excavation: Removal of additional material authorized by the Resident Engineer based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
- J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
- K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
- O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
- P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.
- Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be limited to items like vehicles, equipment, appliances, building materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.

R. Contaminated soils: Soil that contains contaminants as defined and determined by the Resident Engineer or the Government's testing agency.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.
- E. Erosion Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS
- H. Paving sub-grade requirements: Section 32 12 16, ASPHALT PAVING.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

B. Rock Excavation:

1. Trenches and Pits: Removal and disposal of solid, homogenous, interlocking crystalline material with firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be excavated with a late-model, track-mounted hydraulic excavator; equipped with a 1050 mm (42 inch) wide, short-tip-radius rock bucket; rated at not less than 103 kW (138 hp) flywheel power with bucket-curling force of not less than 125 kN (28,090 lbf) and stick-crowd force of not less than 84.5 kN (19,000 lbf); measured according to SAE J-1179. Trenches in excess of 3000 mm (10 feet) wide and pits in excess of 9000 mm (30 feet) in either length or width are classified as open excavation.
2. Open Excavation: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be dislodged and excavated with a late-model, track-mounted loader; rated at not less than 157 kW (210 hp) flywheel power and developing a minimum of 216 kN (48,510 lbf) breakout force; measured according to SAE J-732.
3. Other types of materials classified as rock are unstratified masses, conglomerated deposits and boulders of rock material exceeding 0.76 m³ (1 cubic yard) for open excavation, or 0.57 m³ (3/4 cubic yard)

- for footing and trench excavation that cannot be removed by rock excavating equipment equivalent to the above in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted.
4. Blasting: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be removed with conventional methods may not be performed by blasting.
 5. Definitions of rock and guidelines for equipment are presented for general information purposes only. The Contractor is expected to use the information presented in the Geotechnical Engineering Report to evaluate the extent and competency of the rock and to determine both quantity estimations and removal equipment and efforts.

1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:

- A. Measurement: Excavation shall be considered incidental to the other items of work included in the lump sum bid for the project. No separate payment shall be made for excavation.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
 1. Certification of rock quantities excavated.
 2. Excavation method.
 3. Labor.
 4. Equipment.
 5. Land Surveyor's or Civil Engineer's name and official registration stamp.
 6. Plot plan showing elevation.
- C. Furnish to Resident Engineer:
 1. Contactor shall furnish resumes with all personnel involved in the project including Project Manager, Superintendent, and on-site Engineer. Project Manager and Superintendent should have at least 3 years of experience on projects of similar size.
 2. Soil samples.
 - a. Classification in accordance with ASTM D2487 for each on-site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.

- b. Laboratory compaction curve in accordance with ASTM D698 for each on site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - c. Test reports for compliance with ASTM D2940 requirements for subbase material.
 - d. Pre-excavation photographs and videotape in the vicinity of the existing structures to document existing site features, including surfaces finishes, cracks, or other structural blemishes that might be misconstrued as damage caused by earthwork operations.
 - e. The Contractor shall submit a scale plan daily that defines the location, limits, and depths of the area excavated.
3. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material.
- Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C33-03.....Concrete Aggregate
 - D448-08.....Standard Classification for Sizes of Aggregate for Road and Bridge Construction
 - D698-07e1.....Standard Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft. lbf/ft³ (600 kN m/m³))
 - D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve
 - D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand Cone Method
 - D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft³ (2700 kN m/m³))
 - D2167-08.....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
 - D2487-11.....Standard Classification of Soils for Engineering Purposes (Unified Soil Classification System)
 - D2940-09.....Standard Specifications for Graded Aggregate Material for Bases or Subbases for Highways or Airports

D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)

C. Society of Automotive Engineers (SAE):

J732-07.....Specification Definitions - Loaders

J1179-08.....Hydraulic Excavator and Backhoe Digging Forces

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.
- B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.
- C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75-µm (No. 200) sieve, per ASTM D2940;.
- D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75-µm (No. 200) sieve.
- E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.
- F. Granular Fill:
 - 1. Under concrete slab, - granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below.

Select Fill: Ganular material, free of deleterious matter and conforming to the following gradation and plasticity limits.

Particle/Sieve Size	Percent Passing By Weight
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3 in.	100
3/8 in.	35 - 95
No. 4	25 - 90
No. 10	15 - 80
No. 40	10 - 45
No. 200	3 - 15
Liquid Limit, 25, max.	Plasticity Index, 7, max.

Frost-free Select Fill

1. Well graded granular fill with less than 3% material finer than 0.02mm.
 2. AASHTO No. 57 Aggregate
 3. AASHTO No. 67 Aggregate
2. Bedding for sanitary and storm sewer pipe, and water service piping consisting of crushed stone or gravel as follows:
- A. Coarse Aggregate No. 2A: Conforming to PENNDOT Pub. 408, Section 703.
 - B. Coarse Aggregate No. 67: Conforming to PennDOT Pub. 408, Section 703.
 - C. Coarse Aggregate No. 57: Conforming to PennDOT Pub. 408, Section 703.
 - D. Free Draining Gravel: PennDOT No. OGS Coarse Aggregate, Conforming to PennDOT Pub. 408, Section 703.
- G. Requirements for Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method 5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site.
- H. Buried Warning and Identification Tape: Metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and

identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:

Red:	Electric
Yellow:	Gas, Oil, Dangerous Materials//
Orange:	Telephone and Other Communications//
Blue:	Water Systems
Green:	Sewer Systems

- I. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.
- J. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m (3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.
- K. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from Medical Center property.
- B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from areas within 4500 mm (15 feet) of new construction and 2250

- mm (7.5 feet) of utility lines when removal is approved in advance by Resident Engineer. Remove materials from Medical Center Property.
- D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by Resident Engineer. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.
- E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from Medical Center Property.
- F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.
1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.
 2. Locations of existing and proposed elevations indicated on plans, except spot elevations, are from a site survey that measured spot elevations and subsequently generated existing contours and spot elevations. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify Resident Engineer of any differences between existing

elevations shown on plans and those encountered on site by Surveyor/Engineer described above. Notify Resident Engineer of any differences between existing or constructed grades, as compared to those shown on the plans.

3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.
 4. Finish grading is specified in Section 32 90 00, PLANTING.
- G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the Resident Engineer, banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities.
1. Design of the temporary support of excavation system is the responsibility of the Contractor. The Contractor shall submit a Shoring and Sheet piling plan for approval 15 days prior to starting work. Submit drawings and calculations, certified by a registered professional engineer, describing the methods for shoring and sheet piling of excavations. Shoring, including sheet piling, shall be furnished and installed as necessary to protect workmen, banks, adjacent paving, structures, and utilities. Shoring, bracing, and sheet piling shall be removed as excavations are backfilled, in a manner to prevent caving.
 2. Construction of the support of excavation system shall not interfere with the permanent structure and may begin only after a review by the Resident Engineer.
 3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
 4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall provide a concrete fill support under disturbed foundations, as directed by Resident Engineer, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.

5. The Contractor is required to hire a Professional Geotechnical Engineer to provide inspection of excavations and soil/groundwater conditions throughout construction. The Geotechnical Engineer shall be responsible for performing pre-construction and periodic site visits throughout construction to assess site conditions. The Geotechnical Engineer shall update the excavation, sheeting and dewatering plans as construction progresses to reflect changing conditions and shall submit an updated plan if necessary. A written report shall be submitted, at least monthly, informing the Contractor and Resident Engineer of the status of the plan and an accounting of the Contractor's adherence to the plan addressing any present or potential problems. The Geotechnical Engineer shall be available to meet with the Resident Engineer at any time throughout the contract duration.
- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. Approval by the Resident Engineer is also required before placement of the permanent work on all subgrades. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously below the working level. Relieve hydrostatic head in pervious zones below subgrade elevation in layered soils to prevent uplift.
- C. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the Resident Engineer.

D. Blasting: NOT PERMITTED

E. Proofrolling:

1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
2. Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. After stripping, proof roll the existing subgrade with six passes of a 13.6 metric tons (15 ton), pneumatic-tired roller. Operate the roller in a systematic manner to ensure the number of passes over all areas, and at speeds between 4 to 5.5 km/hour (2 1/2 to 3 1/2 mph). When proof rolling, one-half of the passes made with the roller shall be in a direction perpendicular to the other passes. Notify the Resident Engineer a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the Resident Engineer. Rutting or pumping of material shall be undercut to a depth of 12 inches and replaced with select fill material. Maintain subgrade until succeeding operation has been accomplished.

F. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft materials to a solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete poured separately from the footings.
5. Do not tamp earth for backfilling in footing bottoms, except as specified.
6. Slope grades to direct water away from excavations and to prevent ponding.
7. Capillary water barrier (granular fill) under concrete floor and area-way slabs on grade shall be placed directly on the subgrade and shall be compacted with a minimum of two passes of a hand-operated plate-type vibratory compactor.
8. Ensure that footing subgrades have been inspected and approved by the Resident Engineer prior to concrete placement. Excavate to bottom of pile cap prior to placing or driving piles, unless authorized otherwise by the Resident Engineer. Backfill and compact over

excavations and changes in grade due to pile driving operations to 95 percent of ASTM D698 maximum density.

G. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
 - c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - d. Length of open trench in advance of piping laying shall not be greater than is authorized by Resident Engineer.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
 - g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe.
2. Sanitary and storm sewer trenches:
 - a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width

of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.

- 1) Bed bottom quadrant of pipe on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
 - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
- c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
 - d. Use granular fill for bedding where rock or rocky materials are excavated.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over it's entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
 - g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe.

H. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. Testing of the soil shall be performed by the VA Testing Laboratory. When unsuitable material is encountered and removed, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.

1. Site Grading:

- a. Provide a smooth transition between adjacent existing grades and new grades.
- b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
 - 1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).
 - 2) Walks: Plus or minus 25 mm (1 inch).
 - 3) Pavements: Plus or minus 13 mm (1 inch).
- d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedge.

3.3 FILLING AND BACKFILLING:

A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use

unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, foundation drainage, and pipes coming in contact with backfill have been installed and work inspected and approved by Resident Engineer.

- B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.
- C. Compaction: Compact with approved tamping rollers, sheepsfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of Resident Engineer. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:
 - 1. Fills, Embankments, and Backfill
 - a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with ASTM D698, 95 percent.
 - c. Under Sidewalks, scarify and recompact top 150 mm (6 inches) below subgrade and compact each layer of backfill or fill material in accordance with ASTM D698, 95 percent.
 - d. Landscaped areas, top 400 mm (16 inches), ASTM D698, 85 percent.
 - e. Landscaped areas, below 400 mm (16 inches) of finished grade, ASTM D698, 90 percent.
 - 2. Natural Ground (Cut or Existing)
 - a. Under building slabs, steps and paved areas, top 150 mm (6 inches), ASTM D698, 95 percent.

- b. Curbs, curbs and gutters, top 150 mm (6 inches), ASTM D698, 95 percent.
 - c. Under sidewalks, top 150 mm (6 inches), ASTM D698, 95 percent.
- D. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.
- E. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the Resident Engineer sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.5 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).
- D. Finish grade earth floors in pipe basements as shown to a level, uniform slope and leave clean.

- E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.
- F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.
- G. Finish subgrade in a condition acceptable to Resident Engineer at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
- H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove all debris, rubbish, and excess material from Medical Center Property.

----- E N D -----

SECTION 31 23 23.33
FLOWABLE FILL

PART 1 - GENERAL

1.1 INTRODUCTION:

- A. Flowable fill refers to a cementitious slurry consisting of a mixture of fine aggregate or filler, water, and cementitious material(s), which is used as a fill or backfill in lieu of compacted earth. This mixture is capable of filling all voids in irregular excavations and hard to reach places (such as under undercuts of existing slabs), is self-leveling, and hardens in a matter of a few hours without the need for compaction in layers. Flowable fill is sometimes referred to as controlled density fill (CDF), controlled low strength material (CLSM), lean concrete slurry, and unshrinkable fill.
- B. Flowable fill materials will be used only as a underground tank remediation fill.

1.2 DESCRIPTION:

Furnish and place flowable fill in a fluid condition, that sets within the required time and, after curing, obtains the desired strength properties as evidenced by the laboratory testing of the specific mix design, in the existing water tank shown in drawings.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.4 DEFINITIONS:

- A. Flowable fill - Ready-mix Controlled Low Strength Material used as an alternative to compacted soil, and is also known as controlled density fill, and several other names, some of which are trademark names of material suppliers. Flowable fill (Controlled Low Strength Material) differs from portland cement concrete as it contains a low cementitious content to reduce strength development for possible future removal. Unless specifically approved otherwise, by the COR, flowable fill shall be designed as a permanent material, not designed for future removal. Design strength for this permanent type flowable fill shall be a compressive strength of 2.1 MPa (300 psi) minimum at 28 days. Chemical admixtures may also be used in flowable fill to modify performance properties of strength, flow, set and permeability.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Flowable fill Mix Design: Provide flowable fill mix design containing cement and water. At the contractor's option, it may also contain fly ash, aggregate, or chemical admixtures in any proportions such that the final product meets the strength and flow consistency, and shrinkage requirements included in this specifications. The mix design should state the sources and proportions of each of the flowable fill constituents. The coefficient of permeability of flowable fill shall be that of uniform fine sand, 4.0×10^{-1} cm/sec (0.16 in/sec) or as indicated to provide a backfill material with permeability equal to or greater than that of the surrounding soil.
1. Test and Performance - Submit the following data:
 - a. Flowable fill shall have a minimum strength of 2.1 MPa (300 psi) according to ASTM C 39 at 28 days after placement.
 - b. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 10.4 mm per m (1/8 inch per ft.) of flowable fill depth (for mixes containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.
 - c. Flowable fill shall have a unit weight of 320 - 1300 kg/m³ (20 - 80 lb/feet³) measured at the point of placement after a 60 minute ready-mix truck ride.
 - C. Provide documentation that the admixture supplier has experience of at least one year, with the products being provided and any equipment required to obtain desired performance of the product.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D4832-10.....Standard Test Method for Preparation and Testing of Controlled Low Strength Material (CLSM) Test Cylinders.
 - C618-12.....Standard Specifications for Coal Fly Ash and Raw or Calcined Natural Pozzolan for use in Concrete. (Use Fly Ash conforming to the chemical and physical requirements for mineral admixture, Class F listed, including Table 2

(except for Footnote A). Waive the loss on
ignition requirement.)

- C403/C403M-08.....Standard Test Method for Time of Setting of
Concrete Mixtures by Penetration Resistance.
 - C150/C150M-11.....Standard Specification for Portland Cement
 - C33/C33M-11a.....Standard Specification for Concrete Aggregates
 - C94/C94M-12.....Standard Specification for Ready-Mixed Concrete
 - C494/C494M-11.....Standard Specification for Chemical Admixtures
for Concrete
 - C685/C685M-11.....Standard Specification for Concrete Made by
Volumetric Batching and Continuous Mixing
 - C940-10a.....Standard Specification for Expansion and
Bleeding of Freshly Mixed Grouts for Preplaced -
Aggregate Concrete in the Laboratory
 - D5971.....Sampling Freshly Mixed Controlled Low Strength
Material
 - D6103.....Flow Consistency of Controlled Low Strength
Material
 - D6023.....Unit Weight, Yield, Cement Content and Air
Content (Gravimetric) of Controlled Low Strength
Material
- C. American Concrete Institute (ACI):
- SP-150-94.....Controlled Low-Strength Materials

1.7 QUALITY ASSURANCE:

- A. Manufacturer: Flowable fill shall be manufactured by a ready-mix concrete producer with a minimum of 1 year experience in the production of similar products.
- B. Materials: For each type of material required for the work of this Section, provide primary materials that are the products of one manufacturer. If not otherwise specified here, materials shall comply with recommendations of ACI 229, "Controlled Low Strength Materials."

1.8 DELIVERY, STORAGE, AND HANDLING:

Deliver and handle all products and equipment required, in strict compliance with manufacturer's recommendations. Protect from damage due to weather, excessive temperatures, and construction operations.

1.9 PROJECT CONDITIONS:

Perform installation of flowable fill only when approved by the COR and when existing and forecasted weather conditions are within the limits established by the manufacturer of the materials and products used.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Provide flowable fill containing, at a minimum, cementitious materials and water. Cementitious materials shall be portland cement, pozzolanic materials, or other self-cementing materials, or combinations thereof, at the contractor's option. The flowable fill mix design may also contain, fine aggregate or filler, and/or chemical admixtures in any proportions such that the final product meets the strength, flow consistency and shrinkage requirements included in this specification, as approved by the COR.
- B. Portland Cement: ASTM C150, Type 1 or Type 2.
- C. Mixing Water: Fresh, clean, and potable.
- D. Air-Entraining Admixture: ASTM C260.
- E. Chemical Admixtures: ASTM C494.
- F. Aggregate: ASTM C33.

2.2 FLOWABLE FILL MIXTURE:

- A. Mix design shall produce a consistency that will result in a flowable product at the time of placement which does not require manual means to move it into place.
- B. Flowable fill shall have a minimum strength of 2.1 MPa (300 psi) according to ASTM C39 at 28 days after placement.
- C. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 10.4 mm per m (1/8 inch per foot) of flowable fill depth (for mixes containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.
- D. Flowable fill shall have a unit weight of 320 - 1300 kg/m³ (20 - 80 lbs/feet³) measured at the point of placement after a 60 minute ready-mix truck ride. In the absence of strength data the cementitious content shall be a maximum of 90 kg/m³ (150 lbs/cy).
- E. Flowable fill shall have an in-place yield of at least 98% of design yield for permanent type.
- F. Provide equipment as recommended by the Manufacturer and comply with manufacturer's recommendations for the addition of additives, whether at the production plant or prior to placement at the site.

PART 3 - EXECUTION

3.1 EXAMINATION:

Examine conditions of substrates and other conditions under which work is to be performed and notify COR, in writing, of circumstances detrimental to the proper completion of the work. Do not proceed until unsatisfactory conditions are corrected.

3.2 APPLICATION OF FLOWABLE FILL:

Secure tanks, pipes and other members to be encased in flowable fill. Insure that there are no exposed metallic pipes, conduits, or other items that will be in contact with the flowable fill after placement. If so, replace with non-metallic materials or apply manufacturers recommended coating to protect metallic objects before placing the flowable fill. Replacement or protection of metallic objects is subject to the approval of the COR.

- - - E N D - - -

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown on the Drawings. Construction shall include the following:
 - B. Curb
 - C. Pedestrian Pavement: Walks, grade slabs.
 - D. Vehicular Pavement: Service courts, driveways, parking lots.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- C. Section 01 45 29, TESTING LABORATORY SERVICES.
- D. Section 31 20 00, EARTHWORK.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

- A. Hot Weather: Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.
- B. Cold Weather: Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

1.5 SUBMITTALS

Contractor shall submit the following.

- A. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.

1. Expansion joint filler
 2. Hot poured sealing compound
 3. Reinforcement
 4. Curing materials
- B. Jointing Plan for all concrete areas.
- C. Concrete Mix Design.
- D. Concrete Test Reports
- E. Construction Staking Notes from Surveyor.
- F. Data and Test Reports: Select subbase material.
1. Job-mix formula.
 2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.6 APPLICABLE PUBLICATIONS

The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

- A. American Association of State Highway and Transportation Officials (AASHTO):
- M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
- M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
- M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
- M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats
- B. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
- A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
- A615/A615M-12.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
- A653/A653M-11.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- A706/A706M-09b.....Standard Specification for Low Alloy Steel Deformed and Plain Bars for Concrete Reinforcement

A767/A767M-09.....Standard Specification for Zinc Coated
(Galvanized) Steel Bars for Concrete
Reinforcement

A775/A775M-07b.....Standard Specification for Epoxy Coated
Reinforcing Steel Bars

A820/A820M-11.....Standard Specification for Steel Fibers for
Fiber Reinforced Concrete

C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C150/C150M-12.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for
Curing Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173/C173M-10b.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing Concrete
Test Specimens in the Laboratory

C231/C231M-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method

C260/C260M-10a.....Standard Specification for Air Entraining
Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete

C494/C494M-12.....Standard Specification for Chemical Admixtures
for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete

C666/C666M-03 (2008).....Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing

D1751-04 (2008).....Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)

D4263-83(2012).....Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications

C. American Welding Society (AWS):

D1.4/D1.4M (2005).....Structural Welding Code - Reinforcing Steel

PART 2 - PRODUCTS

2.1 GENERAL

A. Concrete Type: Concrete shall be as per Table 1 - Concrete Type, air entrained.

TABLE I - CONCRETE TYPE

	Concrete Strength		Non-Air- Entrained	Air-Entrained	
	Min. 28 Day Comp. Str. Psi (MPa)	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio
Type A	5000 (35) ^{1,3}	630 (375)	0.45	650 (385)	0.40
Type B	4000 (30) ^{1,3}	550 (325)	0.55	570 (340)	0.50
Type C	3000 (25) ^{1,3}	470 (280)	0.65	490 (290)	0.55
Type D	3000 (25) ^{1,2}	500 (300)	*	520 (310)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 1200 psi (8.3 MPa) in excess of the compressed strength. For concrete strengths above 5000 psi (35 Mpa), the proposed mix design shall achieve a compressive strength 1400 psi (9.7 MPa) in excess of the compressed strength.

2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.

3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

B. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP - INCHES (MM)

TYPE	MAXIMUM SLUMP*
Curb & Gutter	3 inches (75 mm)
Pedestrian Pavement	3 inches (75 mm)

Vehicular Pavement	2 inches (50 mm) (Machine Finished) 4 inches (100 mm) (Hand Finished)
Equipment Pad	3 to 4 inches (75 to 100 mm)
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications and as follows:

1. Fiber Reinforcement: Propex 300 or approved equal, 1.5 lb/CY.

2.3 SELECT SUBBASE (WHERE REQUIRED)

A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, as follows.

GRADE REQUIREMENTS FOR SOILS USED AS SUBBASE MATERIALS, BASE COURSES AND SURFACES COURSES

AASHTO M147		Percentage Passing by Mass					
Sieve	Size	Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100
0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula, or as recommended by the geotechnical engineer and approved by the Resident Engineer.

C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 1/8 inch (3 mm) in any ten foot (3000 mm) long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 2 inches (50 mm) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
 - 1. Burlap having a weight of seven ounces (233 grams) or more per yard (square meter) when dry.
 - 2. Impervious Sheeting conforming to ASTM C171.
 - 3. Liquid Membrane Curing Compound conforming to ASTM C309, Type 2 and shall be free of paraffin or petroleum.

2.6 EXPANSION JOINT FILLERS

Material shall conform to ASTM D1751-04.

PART 3 - EXECUTION**3.1 SUBGRADE PENETRATION**

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTHWORK.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE

- A. Mixing: Place subbase material of the type and to the depth as indicated on the plan details.
- B. Placing:
 - 1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 8 inches (200 mm), and that when compacted, will produce a layer of the designated thickness.
 - 2. When the designated compacted thickness exceeds 6 inches (150 mm), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
 - 3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.

4. If the elevation of the top layer is 1/2 inch (13 mm) or more below the grade, excavate the top layer and replace with new material to a depth of at least 3 inches (75 mm) in compacted thickness.

C. Compaction:

1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to the required percentage of maximum density as specified in Section 31 20 00, EARTHWORK.

D. Smoothness Test and Thickness Control: Test the completed subbase for grade and cross section with a straight edge.

1. The surface of each layer shall not show any deviations in excess of 3/8 inch (10 mm).
2. The completed thickness shall be within 1/2 inch (13 mm) of the thickness as shown on the Drawings.

E. Protection:

1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the Government.

3.3 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch (3 mm) when checked with a straightedge and shall not deviate from true line by more than 1/4 inch (6 mm) at any point.

4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
 5. Clean and oil forms each time they are used.
 6. Make necessary corrections to forms immediately before placing concrete.
 7. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.
- C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish the control, alignment and the grade elevations of the forms or concrete slipforming machine operations. Staking notes shall be submitted for approval to the Resident Engineer prior to placement of concrete. If discrepancies exist between the field conditions and the Drawings, Contractor shall notify Resident Engineer immediately. No placement of concrete shall occur if a discrepancy greater than 1 inch (25 mm) is discovered.

3.4 EQUIPMENT

- A. The Resident Engineer shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement. All reinforcement shall be supported for proper placement within the concrete section.
- B. Before the concrete is placed, the Resident Engineer shall approve the reinforcement placement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown on the Drawings.

3.6 PLACING CONCRETE - GENERAL

- A. Obtain approval of the Resident Engineer before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.

- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.
- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.
- H. Cracked or Chipped Concrete Surfaces and Bird Baths. Cracked or chipped concrete and bird baths will not be allowed. Concrete with cracks or chips and bird baths will be removed and replaced to the nearest joints, and as approved by the Resident Engineer, by the Contractor with no additional cost to the Government.

3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the Resident Engineer.

3.9 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.10 CONCRETE FINISHING CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 1/4 inch (6 mm) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 1/8 inch (3 mm) for gutter and 1/4 (6 mm) for top and face of curb, when tested with a 10 foot (3000 mm) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain. See Article 3.6, Paragraph H, above.
- H. Visible surfaces and edges of finished curb, gutter, and/or combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Walks, Grade Slabs:
 - 1. Finish the surfaces to grade and cross section with a metal float, troweled smooth and finished with a broom moistened with clear water.
 - 2. Brooming shall be transverse to the line of traffic.
 - 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 - 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 1/16 inch (2 mm) in depth.

5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch (5 mm) when tested with a 10 foot (3000 mm) straightedge.
6. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints at no additional cost to the Government.

3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

- A. Accomplish longitudinal floating with a longitudinal float not less than 10 feet (3000 mm) long and 6 inches (150 mm) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.
- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 5 feet (1500 mm) in length, and straightedges, 10 feet (3000 mm) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 10 foot (3000 mm) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 1/4 inch (6 mm) in both longitudinal and transverse directions when tested with a 10 foot (3000 mm) straightedge.
- E. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 18 inches (450 mm) wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 1/8 inch (3 mm) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.

- G. The finish surfaces of new and existing abutting pavements shall be flush and in alignment at their juncture.

3.13 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, provide a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 1/8 inch (3 mm) when tested with a 10 foot (3000 mm) straightedge.
- D. Correct irregularities exceeding the above. See Article 3.6, Paragraph H, above.

3.14 JOINTS - GENERAL

- A. Place joints, where shown on the Shop Drawings and Drawings, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.15 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 1/8 inch (3 mm) steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.16 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.

- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 - 2. Using joint filler of the type, thickness, and width as shown.
 - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.17 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on the Shop Drawing jointing plan and Drawings.
- B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels if the joint occurs at the location of a planned joint.
- D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb joint interval.

3.18 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.20 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the Resident Engineer.
- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 4 mils (0.1 mm)

in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches (300 mm). Securely anchor sheeting.

D. Liquid Membrane Curing:

1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon (5 m²/L) for both coats.
2. Do not allow the concrete to dry before the application of the membrane.
3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

E. Cold Weather curing: linseed oil mixture per AASHTO M233 (Boiled Linseed Oil Mixture for Treatment of Portland Cement Concrete)

1. Apply protective coating of linseed oil mixture to exposed-to-view concrete surfaces, drainage structures, and features that project through, into, or against the items constructed under this section to protect the concrete against the action of deicing materials.
2. Application: Complete backfilling and curing operation prior to applying protective coating. Concrete shall be surface dry and thoroughly clean before each application. Give the concrete surface at least two applications. Coverage shall not be more than 11 m²/L (50 square yards per gallon) for first application, and not more than 16 m²/L (70 square yards per gallon) for the second application, except when the number of applications and coverage for each application for commercially prepared mixture shall be in accordance with the manufacturer's instructions. Protect coated surfaces from vehicular and pedestrian traffic until dry.
3. Precautions: Do not heat protective coating, and do not expose the protective coating to open flame, sparks, or fire adjacent to open containers or applicators. Do not apply material at temperatures lower than 50 deg F (10 deg C).

3.21 CLEANING

A. After completion of the curing period:

1. Remove the curing material (other than liquid membrane).
2. Sweep the concrete clean.

3. After removal of all foreign matter from the joints, seal joints as specified.
4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the Resident Engineer, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the Resident Engineer.

3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The Resident Engineer shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 - 3. Job-mix formula.

C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to PennDOT Pub. 408, Section 460.
2. Asphalt cement certificate of conformance to PennDOT Bulletin 15 (certified supplier).
3. Job-mix certification - Submit plant mix certification that mix equals or exceeds PennDOT Pub. 408, Sec. 309 and Sec. 409.

D. One copy of State Highway Department Specifications.

E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS**2.1 GENERAL**

A. Aggregate base, Asphaltic base, and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the PennDOT Publication 408 Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA Resident Engineer or VA Contracting Officer.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate: Subbase No. 2A - as per PennDOT Pub. 408, Section 350
- C. Base Course: Superpave Asphalt Mixture Design, HMA Base Course, PG 64-22, < 0.3 Million ESAL's, 25mm Mix, as per PennDOT Pub. 408, Sec. 309.
- D. Binder Course: Superpave Asphalt Mixture Design, HMA Binder Course, PG 64-22, < 0.3 Million ESAL's, 25mm Mix, as per PennDOT Pub. 408, Sec. 409.
- E. Wearing Course: Superpave Asphalt Mixture Design, HMA Wearing Course, PG 64-22, < 0.3 Million ESAL's, 9.5mm Mix, SRL-L, as per PennDOT Pub. 408, Sec. 409.
- F. Submit proposed mix design of each class of mix for review prior to beginning of work.

PART 3 - EXECUTION**3.1 GENERAL**

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the PennDOT Publication 408 Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
 - 1. Temperature leaving the plant: 143 degrees C (290 degrees F) minimum, 160 degrees C (320 degrees F) maximum.
 - 2. Temperature at time of placing: 138 degrees C (280 degrees F) minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA Resident Engineer or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.

3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- C. Place asphalt binder course within 24 hours of applying primer or tack coat.
- D. Place wearing course within 24 hours of placing and compacting binder course. When binder course is placed more than 24 hours before placing wearing course, or the binder course has been exposed to traffic, clean surface and apply tack coat before placing wearing course.
- E. Receipt of asphaltic concrete materials:
 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.
- F. Spreading:
 1. Spread material in a manner that requires the least handling.
 2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.
- G. Rolling:
 1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
 2. Roll in at least two directions until no roller marks are visible.
 3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.

- b. No deviation greater than 3mm in 1.8m (1/8" in six feet).
- c. Variation from True Elevation: Within 1/2 inch.
- H. Compact pavement by rolling to specified density. Do not displace or extrude pavement from position. Hand compact in areas inaccessible to rolling equipment.
- I. Field Quality Control:
 - 1. Field inspection and testing will be performed by Owner.
 - 2. Provide a minimum 24 hour notice to the testing agency prior to needing testing.
 - 3. Compaction percentage will be based on maximum density as delineated in PennDOT Pub. 408.
 - 4. Testing to determine in-place densities will be performed in accordance with the following:
 - 5. Subbase: ASTM D6938.
 - 6. Bituminous: ASTM D2950.
 - 7. When tests indicate Work does not meet specified requirements, remove Work, replace and retest.

3.6 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the asphalt is set and cured and does not pick up under foot or wheeled traffic. Immediately after placement, protect pavement from mechanical injury for 1 day or until surface temperature is less than 140 degrees F.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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SECTION 32 31 53
PERIMETER SECURITY FENCES AND GATES

PART 1 - GENERAL

1.1 DESCRIPTION

This work consists of all labor, materials, and equipment necessary for furnishing and installing perimeter security fences, gates and accessories in conformance with the lines, grades, and details as shown.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 31 20 00, EARTH MOVING.
- C. Section 32 90 00, PLANTING.

1.3 MANUFACTURER'S QUALIFICATIONS

Fence, gates, and accessories shall be products of manufacturers regularly engaged in manufacturing items of type specified.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
 - 1. Manufacturer's Literature and Data: Fencing, gates and all accessories.
 - 2. Manufacturer's Certificates:
 - a. Zinc-coating complies with specifications.
 - b. Structural characteristics comply with indicated and criteria.
 - b. Connections comply with requirements indicated.
- B. Shop Drawings showing installation details, gates, and terminations.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials: Use the latest edition of all sections listed.
 - ASTM A853-04(R2010).....Steel Wire, Carbon, for General Use
 - ASTM C94/C94M-11.....Ready-Mixed Concrete
 - ASTM F626-08.....Fence Fittings
 - ASTM F1083-10.....Pipe, Steel, Hot-Dipped Zinc-Coated
(Galvanized) Welded, for Fence Structures

ASTM A853-04.....Steel Wire, Carbon for General Use

PART 2 - PRODUCTS

2.1 GENERAL

A. Materials shall conform to standards referenced above for ferrous metals, zinc-coated; and detailed specifications forming the various parts thereto; and other requirements specified herein. Zinc-coat metal members (including fabric, gates, posts, rails, hardware and other ferrous metal items) after fabrication shall be reasonably free of excessive roughness, blisters and sal-ammoniac spots.

2.2 PERIMETER SECURITY FENCE

A. The perimeter security fence shall be a metal palisade style fence system . The system shall include all components such as pickets, pales, mesh, fabric, rails, posts, gates and hardware required.

B. Material:

1. Strength requirements for steel shall meet ASTM A924/A924M, with minimum yield strength of 45,000 psi (310 mPa). The steel shall be hot-dip galvanized to meet requirements of ASTM A653/A653M with a minimum zinc coating weight of 0.90 oz/ft², Coating designation G-90.

a. Corrugated pales shall be nominal 2.75" x .75" x 14 Ga.

b. Cross-section shape of the rails shall be manufacturer's standard design, nominal 2" x 2" x 11 Ga. Pre-drilled holes in the rail shall be spaced 4 3/16" on center, providing a pale airspace of no greater than 1 1/2".

c. Tamperproof fasteners shall be used to fasten each pail to rail at each intersection.

d. Posts shall conform to the manufacturer's standard design, nomial 3" x 2.5" x 12 Ga.

C. Heights:

1. Horizontal members that might be used as foot- or hand-holds shall be spaced at a minimum 8 feet (2400 mm) apart.

D. Framework:

1. Fence panels shall be capable of supporting a 400 LB. (882 KG) LOAD APPLIED AT MIDSPAN, without permanent deformation.

E. Gates:

1. Gates shall be designed to meet the same forced entry and anti-climb characteristics as the other portions of the fence.
2. Swing gates shall be fabricated using 2" sq. x 11 Ga. Rail, 2" sq. x 11 Ga. Gate ends, and 2.75" x .75" x 0.075 pales. Gates that exceed 6'-0" in width will have a 2" sq. x 11 Ga. Intermediate upright. All rail and upright intersections shall be joined by welding.

F. Finishes:

1. The manufactured galvanized framework shall be subjected to the thermal stratification coating process (high-temperature, in-line, multi-stage, multi-layer) including, as a minimum, a six-stage pretreatment/wash (with zinc phosphate), an electrostatic spray application of an epoxy base, and a separate electrostatic spray application of a polyester finish. The base coat shall be a thermosetting epoxy powder coating (gray in color) with a minimum thickness of 2 mils (0.0508mm). The topcoat shall be a "no-mar" TGIC polyester powder coat finish with a minimum thickness of 2 mils (0.0508mm). The color shall be Black. The stratification-coated framework shall be capable of meeting the performance requirements for each quality characteristic shown in Table 2.

2.3 ACCESSORIES

Accessories as necessary caps, rail and brace ends, wire ties or clips, braces and tension bands, tension bars, truss rods, and miscellaneous accessories conforming to ASTM as referenced above.

2.4 CONCRETE

Concrete to have a maximum size aggregate of 3/4 inch (19 mm), and have a minimum compressive strength of 3500 psig (25 mPa) at 28 days. Non-shrinking grout shall consist of one part Portland cement to three parts clean, well-graded sand, non-shrinking grout additive and the minimum amount of water to produce a workable mix.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fence by properly trained crew, on previously prepared surfaces, to line and grade as shown. Install fence in accordance with the manufacturers printed installation instructions, except as modified herein or as shown. Maintain all equipment, tools, and machinery while

on the project in sufficient quantities and capacities for proper installation of posts, pickets, rails, pales, and accessories.

3.2 EXCAVATION

Excavation for concrete-embedded items shall be of the dimensions shown, except in bedrock. If bedrock is encountered before reaching the required depth, continue the excavation to the depth shown or 18 inches (450 mm) into the bedrock, whichever is less, and provide a minimum of 2 inches (50 mm) larger diameter than the outside diameter of the post. Clear loose material from post holes. Grade area around finished concrete footings as shown and dispose of excess earth as directed by the Resident Engineer.

3.3 POST SETTING

Fence post shall be spaced according to Table 3, plus or minus ½". For installations that must be raked to follow sloping grades, the post spacing dimension must be measured along the grade. Fence panels shall be attached to posts with brackets supplied by the manufacturer. Posts shall be set in concrete footers having a minimum depth of 36" (Note: In some cases, local restrictions of freezing weather conditions may require a greater depth). The "Earthwork" and "Concrete" sections of this specification shall govern material requirements for the concrete footer. Posts setting by other methods such as plated posts or grouted core-drilled footers are permissible only if shown by engineering analysis to be sufficient in strength for the intended application.

3.4 POST CAPS

Fit all exposed ends of post with caps. Provide caps that fit snugly and are weather tight. Where top rail is used, provide caps to accommodate the top rail. Install post caps as recommended by the manufacturer and as shown.

3.5 TOP RAILS AND BOTTOM RAILS

Install rails before installing pickets. Provide suitable means for securing rail ends to terminal and intermediate post/ The rails shall have expansion couplings (rail sleeves) spaced as recommended by the manufacturer. Where fence is located on top of a wall, install expansion couplings over expansion joints in wall.

3.6 ACCESSORIES

Supply accessories (post braces, truss rods, and miscellaneous accessories), as required and recommended by the manufacturer, to ensure complete installation.

3.7 GATES

Install gates plumb, level, and secure for full opening without interference. Set keepers, stops and other accessories into concrete as required by the manufacturer and as shown. Test gates, hardware, locking mechanisms and releases for proper operation. Adjust and lubricate as necessary. Gate posts shall be spaced according to the manufacturers' gate drawings, dependent on standard out-to-out gate leaf dimensions and gate hardware selected. Type and quantity of gate hinges shall be based on the application; weight, height, and number of gate cycles. The manufacturers' gate drawings shall identify the necessary gate hardware required for the application. Gate hardware shall be provided by the manufacture of the gate and shall be installed per manufacturer's recommendations.

3.8 REPAIR OF GALVANIZED SURFACES

Use galvanized repair compound, stick form, or other method, where galvanized surfaces need field or shop repair. Repair surfaces in accordance with the manufacturer's printed directions.

3.9 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the station.

Table 1 - Minimum Sizes for Posts				
<u>Fence Posts</u>	<u>Panel Height</u>			
4" x 1.75" x 0.100" I-beam	Up to & Including 10' Height			
4" x 4" x 11 Ga.	Over 10' Height			
<u>Gate Height</u>				
<u>Gate Leaf</u>	<u>Up to & Including 6'</u>	<u>Over 6' Up to & Including 8'</u>	<u>Over 8' Up to & Including 10'</u>	<u>Over 12'</u>
Up to 4'	3" x 12Ga.	3" x 12 Ga.	4" x 11 Ga.	4" x 11 Ga.
4'1" to 6'	3" x 12Ga.	3" x 12 Ga.	4" x 11 Ga.	4" x 11 Ga.
6'1" to 8'	4" x 11 Ga.	6" x 3/16"	6" x 3/16"	6" x 3/16"
8'1" to 10'	4" x 11 Ga.	6" x 3/16"	6" x 3/16"	6" x 3/16"
10'1" to 12'	6" x 3/16"	6" x 3/16"	6" x 3/16"	8" x 1/4"
12'1" to 16'	6" x 3/16"	6" x 3/16"	8" x 1/4"	8" x 1/4"

Table 2 - Coating Performance Requirements		
<u>Quality Characteristics</u>	<u>ASTM Test Method</u>	<u>Performance Requirements</u>
Adhesion	D3359 - Method B	Adhesion (Retention of Coating) over 90% of test area (Tape and knife test).
Corrosion Resistance	B117, D714 & D1654	Corrosion Resistance over 3,500 hours (Scribed per D1654; failure mode is accumulation of 1/8" coating loss from scribe or medium #8 blisters).
Impact Resistance	D2794	Impact Resistance over 60 inch lb. (Forward impact using 0.625" ball).
Weathering Resistance	D822 D2244, D523 (60° Method)	Weathering Resistance over 1,000 hours (Failure mode is 60% loss of gloss or color variance of more than 3 delta-E color units).

Table 3 - Post Spacing		
Span	8' Nominal (95" Rail)	
	Line & End Posts	
Post Size	3" x 2.75" x 12 Ga. I-Beam	4" x 2.75" x 11 Ga. I-Beam
Post Settings ± ¼" O.C.	96"	96"

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SECTION 32 90 00

PLANTING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The work in this section consists of furnishing and installing plant, soils, edging turf, grasses and landscape materials required as specified in locations shown.

1.2 RELATED WORK

A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.

1.3 DEFINITIONS

- A. Backfill: The earth used to replace earth in an excavation.
- B. Balled and Burlapped Stock: ANSI Z60.1. Plants dug with firm, natural balls of earth in which they were grown, with ball size not less than sizes indicated, diameter and depth recommended by ANSI Z60.1 for type and size of plant required; wrapped with burlap, tied, rigidly supported, and drum laced with twine with the root flare visible at the surface of the ball.
- C. Container-Grown Stock: Healthy, vigorous, well-rooted plants grown in a container, with a well-established root system reaching sides of container and maintaining a firm ball when removed from container. Container shall be rigid enough to hold ball shape and protect root mass during shipping and be sized according to ANSI Z60.1 for type and size of plant required.
- D. Finish Grade: Elevation of finished surface of planting soil.
- E. Manufactured Topsoil: Soil produced off-site by homogeneously blending mineral soils or sand with stabilized organic soil amendments to produce topsoil or planting soil.
- F. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. This includes insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. It also includes substances or mixtures intended for use as a plant regulator, defoliant, or desiccant.

- G. Planting Soil: Standardized topsoil; existing, native surface topsoil; existing, in-place surface soil; imported topsoil; or manufactured topsoil that is modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.
- H. Plant Material: These terms refer to vegetation in general, including trees, shrubs, vines, ground covers, turf and grasses, ornamental grasses, bulbs, corms, tubers, or herbaceous vegetation.
- I. Root Flare: Also called "trunk flare." The area at the base of the plant's stem or trunk where the stem or trunk broadens to form roots; the area of transition between the root system and the stem or trunk.
- J. Subgrade: Surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.
- K. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Notify the Contracting Officer's Representative of the delivery schedule in advance so the plant material may be inspected upon arrival at the job site. Remove unacceptable plant and landscape materials from the job site immediately.
- B. Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of conformance with state and federal laws, as applicable. Keep seed and other packaged materials in dry storage away from contaminants.
- C. Bulk Materials:
 - 1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants. Keep bulk materials in dry storage away from contaminants.
 - 2. Provide erosion control measures to prevent erosion or displacement of bulk materials, discharge of soil-bearing water runoff, and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
 - 3. Accompany each delivery of bulk fertilizers, lime and soil amendments with appropriate certificates.
- D. Do not prune trees and shrubs before delivery. Protect bark, branches, and root systems from sun scald, drying, wind burn, sweating, whipping,

and other handling and tying damage. Do not bend or bind-tie trees or shrubs in such a manner as to destroy their natural shape. Provide protective covering of plants during shipping and delivery. Do not drop plants during delivery and handling.

- E. Handle planting stock by root ball.
- F. The use of equipment such as "tree spades" is not permitted.
- G. Deliver plants after preparations for planting have been completed, and install immediately. If planting is delayed more than 6 hours after delivery, set plants and trees in their appropriate aspect (sun, filtered sun, or shade), protect from weather and mechanical damage, and keep roots moist.
 - 1. Set balled stock on ground and cover ball with soil, peat moss, sawdust, or other acceptable material.
 - 2. Do not remove container-grown stock from containers before time of planting.
 - 3. Water root systems of plants stored on-site deeply and thoroughly with a fine-mist spray. Water as often as necessary to maintain root systems in a moist, but not overly-wet, condition.
- H. All pesticides and herbicides shall be properly labeled and registered with the U.S. Department of Agriculture. Deliver materials in original, unopened containers showing, certified analysis, name and address of manufacturer, product label, manufacturer's application instructions specific to the project and indication of conformance with state and federal laws, as applicable.

1.5 PROJECT CONDITIONS

- A. Verify actual grade elevations, service and utility locations, and dimensions of plantings and construction contiguous with new plantings by field measurements before proceeding with planting work.
- B. Planting Time: Plant or install materials during normal planting seasons for each type of landscape work required. Correlate planting with specified maintenance periods to provide maintenance from date of substantial completion. General:
 - 1. Dig deciduous material after the leaves fall or during the period just prior to leafing, weather permitting.
 - 2. Dig needled evergreen material no sooner than after new growth hardens.

3. Dig broadleaf evergreen material in spring prior to development of new growth.

C. Planting Dates:

1. Plant deciduous plants in the fall after the leaves fall and while the ground temperatures are above 45 degrees F. In the spring plant between the time the ground becomes workable and before new growth starts.

2. Plant needled evergreens between the time that the new growth has hardened and while the ground temperatures are above 45 degrees F (late summer/early fall) or prior to the development of new growth (spring).

D. Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions and warranty requirements.

E. Plant trees, shrubs, and other plants after finish grades are established and before planting turf areas unless otherwise indicated.

1. When planting trees, shrubs, and other plants after planting turf areas, protect turf areas, and promptly repair damage caused by planting operations.

1.6 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.

2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Installer Qualifications: A qualified landscape installer whose work has resulted in successful establishment of plants.

1. Installer shall be a member in good standing of either the Professional Landcare Network or the American Nursery and Landscape Association with 5 years experience in landscape installation.

2. Require Installer to maintain an experienced full-time supervisor on Project site when work is in progress.
3. Installer's field supervisor shall have certification in one of the following categories from the Professional Landcare Network and submit one copy of certificate to the Contracting Officer's Representative:
 - a. Certified Landscape Technician (CLT) - Exterior, with installation and maintenance specialty area(s), designated CLT-Exterior.
 - b. Certified Landscape Technician (CLT) - Interior, designated CLT-Interior.
 - c. Certified Ornamental Landscape Professional, designated COLP.
4. Pesticide Applicator: Licensed in state of project, commercial.
- C. A qualified Arborist shall be licensed and required to submit one copy of license to the Contracting Officer's Representative.
- D. Include an independent or university laboratory, recognized by the State Department of Agriculture, with the experience and capability to conduct the testing indicated and that specializes in types of tests to be performed.
- E. For each unamended soil type, furnish soil analysis and a written report by a qualified soil-testing laboratory stating percentages of organic matter; gradation of sand, silt, and clay content; cation exchange capacity; sodium absorption ratio; deleterious material; pH; and mineral and plant-nutrient content of the soil.
 1. Testing methods and written recommendations shall comply with USDA's Handbook No. 60, "Diagnosis and Improvement of Saline and Alkali Soils".
 2. The soil-testing laboratory shall oversee soil sampling; with depth, location, and number of samples to be taken per instructions from Contracting Officer's Representative. A minimum of 3 representative samples shall be taken from varied locations for each soil to be used or amended for planting purposes.
 3. Report suitability of tested soil for plant growth.
 - a. Based upon the test results, state recommendations for soil treatments and soil amendments to be incorporated. State recommendations in weight per 1000 sq. ft. (92.9 sq. m) or volume per cu. yd (0.76 cu. m) for nitrogen, phosphorus, and potash

nutrients and soil amendments to be added to produce satisfactory planting soil suitable for healthy, viable plants.

- b. Report presence of problem salts, minerals, or heavy metals, including aluminum, arsenic, barium, cadmium, chromium, cobalt, lead, lithium, and vanadium. If such problem materials are present, provide additional recommendations for corrective action.
- F. Provide quality, size, genus, species, variety and sources of plants indicated, complying with applicable requirements in ANSI Z60.1.
- G. Measure according to ANSI Z60.1. Do not prune to obtain required sizes.
1. Measure trees and shrubs with branches and trunks or canes in their normal position. Take height measurements from or near the top of the root flare for field-grown stock and container grown stock. Measure main body of tree or shrub for height and spread; do not measure branches or roots tip to tip. Take caliper measurements 6 inches (150 mm) above the root flare for trees up to 4 inch (100 mm) caliper size, and 12 inches (300 mm) above the root flare for larger sizes.
 2. Measure other plants with stems, petioles, and foliage in their normal position.
- H. Contracting Officer's Representative may observe plant material either at place of growth or at site before planting for compliance with requirements for genus, species, variety, cultivar, size, and quality. Contracting Officer's Representative retains right to observe trees and shrubs further for size and condition of balls and root systems, pests, disease symptoms, injuries, and latent defects and to reject unsatisfactory or defective material at any time during progress of work. Remove rejected trees or shrubs immediately from Project site.
1. Notify Contracting Officer's Representative of plant material sources fourteen days in advance of delivery to site.
- I. Include product label and manufacturer's literature and data for pesticides and herbicides.
- J. Conduct a pre-installation conference at Project site.

1.7 SUBMITTALS

- A. Submit product data for each type of product indicated, including soils:
1. Include quantities, sizes, quality, and sources for plant materials.
 2. Include EPA approved product label, MSDS (Material Safety Data Sheet) and manufacturer's application instructions specific to the Project.

3. Include color photographs in digital format of each required species and size of plant material as it will be furnished to the Project. Take photographs from an angle depicting true size and condition of the typical plant to be furnished. Include a scale rod or other measuring device in each photograph. For species where more than 20 plants are required, include a minimum of 3 photographs showing the average plant, the best quality plant, and the worst quality plant to be furnished. Identify each photograph with the full scientific name of the plant, plant size, and name of the growing nursery.
- B. Submit samples and manufacturer's literature for each of the following for approval before work is started.
1. Trees and Shrubs: 3 samples of each variety and size delivered to the site for review. Maintain approved samples on-site as a standard for comparison.
 2. Organic and Compost Mulch: 1 quart (1-liter) volume of each organic and compost mulch required; in sealed plastic bags labeled with composition of materials by percentage of weight and source of mulch. Each Sample shall be typical of the lot of material to be furnished; provide an accurate representation of color, texture, and organic makeup.
 3. Mineral Mulch or Decorative Stone Gravel: 5 lb (2.5 kg) of each mineral mulch required, in sealed plastic bags labeled with source of mulch. Sample shall be typical of the lot of material to be delivered and installed on the site; provide an accurate indication of color, texture, and makeup of the material.
 - a. Weed Control Barrier: 12 by 12 inches (300 by 300 mm).
 4. Erosion Control Materials: 12 by 12 inches (300 by 300 mm).
 5. Landscape Membranes: 12 by 12 inches (300 by 300 mm).
 6. Tree Wrap: Width of panel by 12 inches (300 mm).
- C. Qualification data for qualified landscape Installer. Include list of similar projects completed by Installer demonstrating Installer's capabilities and experience. Include project names, addresses, and year completed, and include names and addresses of owners' contact persons.
- D. Prior to delivery, provide notarized certificates attesting that each type of manufactured product, from the manufacturer, meet the requirements specified and shall be submitted to the Contracting Officer's Representative for approval:

1. Plant Materials (Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease).
 2. Seed and Turf Materials notarized certificate of product analysis.
 3. Manufacturer's certified analysis of standard products.
 4. Analysis of other materials by a recognized laboratory made according to methods established by the Association of Official Analytical Chemists, where applicable.
- E. Material Test Reports: For standardized ASTM D5268 topsoil, existing native surface topsoil and imported or manufactured topsoil.
- F. Maintenance Instructions: Recommended procedures to be established by Owner for maintenance of plants during a calendar year. Submit before start of required maintenance periods.

1.8 PLANT AND TURF ESTABLISHMENT PERIOD

- A. The establishment period for plants and turf shall begin immediately after installation, with the approval of the Contracting Officer's Representative, and continue until the date that the Government accepts the project or phase for beneficial use and occupancy. During the Establishment Period the Contractor shall maintain the plants and turf as required in Part 3.

1.9 PLANT AND TURF MAINTENANCE SERVICE

- A. Provide initial maintenance service for trees, shrubs, ground cover and other plants by skilled employees of landscape Installer. Begin maintenance immediately after plants are installed and continue until plantings are acceptably healthy and well established but for not less than maintenance period below.
1. Maintenance Period: 12 months from date of Substantial Completion.
- B. Obtain continuing maintenance proposal from Installer to Owner, in the form of a standard yearly (or other period) maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below, form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American National Standards Institute (ANSI):

Z60.1-04.....Nursery Stock

C. Association of Official Seed Analysts (AOSA): Rules for Testing Seed.

D. American Society For Testing And Materials (ASTM):

C602-07.....Agricultural Liming Materials

D5268-07.....Topsoil Used for Landscaping Purposes

E. Hortus Third: A Concise Dictionary of Plants Cultivated in the United States and Canada.

F. Turfgrass Producers International (TPI): Guideline Specifications to Turfgrass Sodding.

G. United States Department of Agriculture (USDA): Handbook No. 60

1.11 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance, unless noted otherwise below. Further, the Contractor will provide all manufacturer's and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

1. Plant and Turf Warranty Periods will begin from the date of Substantial Completion or Government acceptance of the project or phase for beneficial use and occupancy/

a. Trees, Shrubs, Vines, and Ornamental Grasses: 12 months.

b. Ground Covers, Biennials, Perennials, Turf, and Other Plants: 12 months.

2. The Contractor shall have completed, located, and installed all plants and turf according to the plans and specifications. All plants and turf are expected to be living and in a healthy condition at the time of final inspection.

3. The Contractor will replace any dead plant material and any areas void of turf immediately, unless required to plant in the succeeding planting season. Provide extended warranty for period equal to original warranty period for replacement plant materials. Replacement plant and turf warranty will begin on the day the work is completed.

4. Replacement of relocated plants, that the Contractor did not supply, is not required unless plant failure is due to improper handling and care during transplanting. Loss through Contractor negligence requires replacement in plant type and size.

5. The Government will reinspect all plants and turf at the end of the Warranty Period. The Contractor will replace any dead, missing, or defective plant material and turf immediately. The Warranty Period will end on the date of this inspection provided the Contractor has complied with the warranty work required by this specification. The Contractor shall also comply with the following requirements:
 - a. Replace plants that are more than 25 percent dead, missing or defective plant material prior to final inspection.
 - b. A limit of one replacement of each plant will be required except for losses or replacements due to failure to comply with requirements.
 - c. Mulch and weed plant beds and saucers. Just prior to final inspection, treat these areas to a second application of approved pre-emergent herbicide.
 - d. Complete remedial measures directed by the Contracting Officer's Representative to ensure plant and turf survival.
 - e. Repair damage caused while making plant or turf replacements.
- B. Installer agrees to repair or replace plantings and accessories that fail in materials, workmanship, or growth within specified warranty period.
 1. Failures include, but are not limited to, the following:
 - a. Death and unsatisfactory growth, except for defects resulting from abuse, lack of adequate maintenance, or neglect by Owner, or incidents that are beyond Contractor's control.
 - b. Structural failures including plantings falling or blowing over.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.

PART 2 - PRODUCTS

2.1 PLANT MATERIAL

- A. Plant and turf materials: ANSI Z60.1; will conform to the varieties specified and be true to botanical name as listed in Hortus Third; nursery-grown plants and turf material true to genus, species, variety, cultivar, stem form, shearing, and other features indicated on Drawings; healthy, normal and unbroken root systems developed by transplanting or root pruning; well-shaped, fully branched, healthy, vigorous stock, densely foliated when in leaf; free of disease, pests, eggs, larvae, and

defects such as knots, sun scald, windburn, injuries, abrasions, and disfigurement.

1. Trees—deciduous and evergreen: Single trunked with a single leader, unless otherwise indicated; symmetrically developed deciduous trees and shrubs of uniform habit of growth; straight boles or stems; free from objectionable disfigurements; evergreen trees and shrubs with well developed symmetrical tops, with typical spread of branches for each particular species or variety. Trees with damaged, crooked, or multiple leaders; tight vertical branches where bark is squeezed between two branches or between branch and trunk ("included bark"); crossing trunks; cut-off limbs more than 3/4 inch (19 mm) in diameter; or with stem girdling roots will be rejected.
2. Ground cover and vine plants: Provide the number and length of runners for the size specified on the Drawings, together with the proper age for the grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Plants shall have been grown under climatic conditions similar to those in the locality of the project. Spray all plants budding into leaf or having soft growth with an anti desiccant at the nursery before digging.
3. The minimum acceptable sizes of all plants, measured before pruning with branches in normal position, shall conform to the measurements designated. Plants larger in size than specified may be used with the approval of the Contracting Officer's Representative, with no change in the contract price. When larger plants are used, increase the ball of earth or spread of roots in accordance with ANSI Z60.1.
4. Provide nursery grown plant material conforming to the requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in a manner that will not cause damage to branches, shape, and future development after planting.
5. Balled and burlapped (B&B) plant ball sizes and ratios will conform to ANSI Z60.1, consisting of firm, natural balls of soil wrapped firmly with burlap or strong cloth and tied.
6. Container grown plants shall have sufficient root growth to hold the earth intact when removed from containers, but shall not be root bound.

7. Make substitutions only when a plant (or alternates as specified) is not obtainable and the Contracting Officer's Representative authorizes a change order providing for use of the nearest equivalent obtainable size or variety of plant with the same essential characteristics and an equitable adjustment of the contract price.
 8. Existing plants to be relocated, ball sizes shall conform to requirements for collected plants in ANSI Z60.1, and plants shall be dug, handled, and replanted in accordance with applicable sections of these specifications.
 9. Do not use plants harvested from the wild, from native stands, from an established landscape planting, or not grown in a nursery unless otherwise indicated.
- B. Label each plant of each variety, size, and caliper with a securely attached, waterproof and weather-resistant label bearing legible the correct designation of common name and full scientific name, including genus and species. Include nomenclature for hybrid, variety, or cultivar, if applicable for the plant as indicated in the Plant Schedule or Plant Legend shown on the Drawings. Labels shall be securely attached and not be removed.

2.2 ORGANIC SOIL AMENDMENTS

- A. Organic matter: Commercially prepared compost. Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through 1 inch (25 mm); soluble salt content of 5 to 10 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:
1. Organic Matter Content: 50 to 60 percent of dry weight.
 2. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
- B. Peat: A natural product of sphagnum moss peat derived from a fresh-water site, except as otherwise specified. Peat shall be shredded and granulated to pass through a 1/2 inch (13 mm) mesh screen with a pH range of 3.4 to 4.8 and conditioned in storage piles for at least 6 months after excavation.
- C. Manure: Well-rotted, unleached, stable or cattle manure containing not more than 25 percent by volume of straw, sawdust, or other bedding

materials; free of toxic substances, stones, sticks, soil, weed seed, debris, and material harmful to plant growth.

2.3 PLANT AND TURF FERTILIZERS

- A. Soil Test: Evaluate existing soil conditions and requirements prior to fertilizer selection and application to minimize the use of all fertilizers and chemical products. Obtain approval of Contracting Officer's Representative for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions prior to application. Apply products during favorable weather and site conditions according to manufacturer's written instructions and warranty requirements. Fertilizers to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer applicable to specific areas as required for Project conditions and application. Provide commercial grade plant and turf fertilizers, free flowing, uniform in composition and conforms to applicable state and federal regulations.
- B. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:
1. Composition shall be nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.
- C. Slow-Release Fertilizer: Granular or pellet fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
1. Composition shall be nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.
- D. Plant Tablets: Tightly compressed chip type, long-lasting, slow-release, commercial-grade planting fertilizer in tablet form. Tablets shall break down with soil bacteria, converting nutrients into a form that can be absorbed by plant roots.
1. Size: 5-gram tablets.
 2. Nutrient Composition shall be 20 percent nitrogen, 10 percent phosphorous, and 5 percent potassium, by weight plus micronutrients.

2.4 PLANTING SOILS

- A. Planting Soil: ASTM D5268 topsoil, with pH range of 5.5 to 7, a minimum 4 percent organic material content; free of stones 1 inch (25 mm) or

larger in any dimension and other extraneous materials harmful to plant growth. Mix ASTM D5268 topsoil with the following soil amendments and fertilizers as recommended by the soils analysis.

B. Existing Planting Soil: Existing, native surface topsoil formed under natural conditions retained during excavation process and stockpiled on-site. Verify suitability of native surface topsoil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.

1. Supplement with planting soil when quantities are insufficient.

2. Mix existing, native surface topsoil with the following soil amendments and fertilizers as recommended by the soils analysis.

C. Imported Planting Soil: Imported topsoil or manufactured topsoil from off-site sources can be used if sufficient topsoil is not available on site to meet the depth as specified herein. The Contractor shall furnish imported topsoil. At least 10 days prior to topsoil delivery, notify the Contracting Officer's Representative of the source(s) from which topsoil is to be furnished. Obtain imported topsoil displaced from naturally well-drained construction or mining sites where topsoil occurs at least 4 inches (100 mm) deep; do not obtain from agricultural land, bogs, or marshes.

2.5 BIOSTIMULANTS

A. Biostimulants: Contain soil conditioners, VAM fungi, and endomycorrhizal and ectomycorrhizal fungi spores and soil bacteria appropriate for existing soil conditions.

2.6 LANDSCAPE MEMBRANES

A. Nonwoven Geotextile Filter Fabric: Polypropylene or polyester fabric, 3 oz./sq. yd. (101 g/sq. m) minimum, composed of fibers formed into a stable network so that fibers retain their relative position. Fabric shall be inert to biological degradation and resist naturally-encountered chemicals, alkalis, and acids.

2.7 MULCH

A. Organic Mulch: Free from deleterious materials and suitable as a top dressing of trees and shrubs, consisting of one of the following:

1. Type: Ground or shredded bark

a. Straw for lawn seed bed mulch: Stalks from oats, wheat, rye, barley, or rice that are free from noxious weeds, mold or other

objectionable material. Straw shall be in an air dry condition and suitable for placing with blower equipment.

- b. Wood cellulose fiber for use with hydraulic application of grass seed and fertilizer: Consist of specially prepared wood cellulose fiber, processed to contain no growth or germination inhibiting factors, and dyed an appropriate color to facilitate visual metering of the application of materials. On an air dry weight basis, the wood cellulose fiber shall contain a maximum of 12 percent moisture, plus or minus 3 percent at the time of manufacture. The pH range shall be from 3.5 to 5.0. The wood cellulose fiber shall be manufactured so that:
 - 1) After addition and agitation in slurry tanks with fertilizers, grass seeds, water, and other approved additives, the fibers in the material will become uniformly suspended to form an homogeneous slurry.
 - 2) When hydraulically sprayed on the ground, the material will form a blotter like cover impregnated uniformly with grass seed.
 - 3) The cover will allow the absorption of moisture and allow rainfall or applied water to percolate to the underlying soil.
2. Size Range shall be 3 inches (76 mm) maximum, 1/2 inch (13 mm) minimum
3. Color shall be natural.
- B. Compost Mulch: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through 1 inch (25 mm) sieve; soluble salt content of 2 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:
 1. Organic Matter Content: 50 percent of dry weight.
 2. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
- C. Mineral Mulch: Hard, durable decorative riverstone, washed free of loam, sand, clay, and other foreign substances, of following type, size range, and color:
 1. Type: Rounded riverbed gravel or smooth-faced stone.
 2. Size Range: 2-1/2 inches (65 mm) maximum 1 inch (25 mm) minimum in accordance with ASTM C136.

3. Color: Uniform tan-beige color range acceptable to Contracting Officer's Representative.

2.8 TACKIFIERS AND ADHESIVES

A. Nonasphalt tackifier: Colloidal tackifier recommended by fiber-mulch manufacturer for slurry application; nontoxic and free of plant-growth or germination inhibitors.

2.9 EROSION CONTROL

A. Erosion control blankets: Biodegradable wood excelsior, straw, or coconut fiber mat enclosed in a photodegradable plastic mesh. Include manufacturer's recommended biodegradable staples, 6 inches (150 mm) long.

B. Erosion control fiber mesh: Biodegradable burlap or spun-coir mesh, a minimum of 0.92 lb/sq. yd. (0.5 kg/sq. m), with 50 to 65 percent open area. Include manufacturer's recommended biodegradable staples, 6 inches (150 mm) long.

2.10 TREE WRAP

A. Crinkle paper tree wrap: Two thicknesses of crinkled paper cemented together with a layer of bituminous material. Wrapping material shall be a minimum of 4 inches (100 mm) in width and have a stretch factor of 33 1/3 percent. Twine for tying shall be lightly tarred medium or coarse sisal yarn.

B. Tree wrap shall be secured to the trunk using bio-degradable tape suitable for nursery use and which is expected to degrade in sunlight in less than 2 years after installation.

2.11 WATER

A. Water shall not contain elements toxic to plant life.

2.12 ANTIDESICCANT

A. Antidesiccant: An emulsion specifically manufactured for agricultural use that will provide a protective film over plant surfaces permeable enough to permit transpiration.

2.13 TURF SELECTIONS

A. Grass Seed: Provide blue tag Pennsylvania certified fresh, clean, new-crop seed complying with tolerance for purity and germination established by Official Seed Analysts of North America. Provide seed mixture composed of grass species, proportions and minimum percentages of purity, germination, and maximum percentage of weed seed, as specified. Mixture shall not contain more than .05% weed or crop seed

nor more than 3% inert matter. Seed shall be furnished and delivered premixed in the proportions specified below.

1.

2.14 SEED

A. Grass Seed: Fresh, clean, dry, new-crop seed complying with "AOSA, Rules for Testing Seed" for purity and germination tolerances. Seed shall be labeled in conformance with U. S. Department of Agriculture rules and regulations under the Federal Seed Act and applicable state seed laws. Wet, moldy, or otherwise damaged seed will not be acceptable.

B. Seed Species: Not less than 95 percent germination, not less than 85 percent pure seed. Seed Mixture:

Bluegrass - a maximum of 10% of each variety to total 30%.

1. 30% Creeping Red Fescue (*Festuca rubra*)
2. 25% Kentucky Bluegrass, 'Arc' (*Poa pratensis*, 'Arc')
3. 25% Kentucky Bluegrass, 'Corsair' (*Poa pratensis*, 'Corsair')
4. 10% Annual Ryegrass (*Lolium multiflorum* (*L. perenne* var. *italicum*))
5. 10% Perennial Ryegrass, 'Confetti III' (turf type) (*Lolium perenne*, 'Confetti III')

Seeding Rate: Seed @ 200 lb per acre, or 5 lb per 1,000 SF

2.15 PESTICIDES

A. Consider IPM (Integrated Pest Management) practices to minimize the use of all pesticides and chemical products. Obtain approval of Chief Engineer for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions prior to application. Apply products during favorable weather and site conditions according to manufacturer's written instructions and warranty requirements. Pesticides to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.

B. Pre-Emergent Herbicide (Selective and Non-Selective): Effective for controlling the germination or growth of weeds within planted areas at the soil level directly below the mulch layer.

C. Post-Emergent Herbicide (Selective and Non-Selective): Effective for controlling weed growth that has already germinated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive plants for compliance with requirements and conditions affecting installation and performance.
1. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.
 2. Do not mix or place soils and soil amendments in frozen, wet, or muddy conditions.
 3. Suspend soil spreading, grading, and tilling operations during periods of excessive soil moisture until the moisture content reaches acceptable levels to attain the required results.
 4. Uniformly moisten excessively dry soil that is not workable and which is too dusty.
 5. Special conditions may exist that warrant a variance in the specified planting dates or conditions. Submit a written request to the Contracting Officer's Representative stating the special conditions and proposal variance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by Contracting Officer's Representative and replace with new planting soil.

3.2 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities and turf areas and existing plants from damage caused by planting operations.
- B. Install erosion control measures to prevent erosion or displacement of soils and discharge of soil bearing water runoff or airborne dust to adjacent properties and walkways.
- C. Lay out individual tree and shrub locations and areas for multiple plantings. Stake locations, outline areas, adjust locations when requested, and obtain approval by the Contracting Officer's

Representative of layout before excavating or planting. The Contracting Officer's Representative may approve adjustments to plant material locations to meet field conditions.

- D. Apply antidesiccant to trees and shrubs using power spray to provide an adequate film over trunks (before wrapping), branches, stems, twigs, and foliage to protect during digging, handling, and transportation.
 - 1. If deciduous trees or shrubs are moved in full leaf, spray with antidesiccant at nursery before moving and again two weeks after planting.
- E. Wrap trees and shrubs with burlap fabric over trunks, branches, stems, twigs, and foliage to protect from wind and other damage during digging, handling, and transportation.

3.3 PLANTING AREA ESTABLISHMENT

- A. Loosen subgrade of planting areas to a minimum depth of 6 inches (150 mm). Remove stones larger than 1 inch (25 mm) in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
 - 1. Apply fertilizer directly to subgrade before loosening.
 - 2. Thoroughly blend planting soil off-site before spreading or spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
 - a. Delay mixing fertilizer with planting soil if planting will not proceed within a few days.
 - b. Mix lime with dry soil before mixing fertilizer.
 - 3. Spread planting soil to a depth of 12 inches (300 mm) but not less than required to meet finish grades after natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
 - a. Spread approximately one-half the thickness of planting soil over loosened subgrade. Mix thoroughly into top 2 inches (50 mm) of subgrade. Spread remainder of planting soil.
- B. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.
- C. Before planting, obtain Contracting Officer's Representative acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

3.4 EXCAVATION FOR TREES AND SHRUBS

A. Planting Pits and Trenches: Excavate circular planting pits with sides sloping inward at a 45 degree angle. Excavations with vertical sides are not acceptable. Trim perimeter of bottom leaving center area of bottom raised slightly to support root ball and assist in drainage away from center. Do not further disturb base. Ensure that root ball will sit on undisturbed base soil to prevent settling. Scarify sides of planting pit smeared or smoothed during excavation.

1. Excavate approximately 3 times as wide as ball diameter for balled and burlapped and container-grown stock.
2. Do not excavate deeper than depth of the root ball, measured from the root flare to the bottom of the root ball.
3. If area under the plant was initially dug too deep, add soil to raise it to the correct level and thoroughly tamp the added soil to prevent settling.
4. Maintain required angles of repose of adjacent materials as shown on the Drawings. Do not excavate subgrades of adjacent paving, structures, hardscapes, or other new or existing improvements.
5. Maintain supervision of excavations during working hours.
6. Keep excavations covered or otherwise protected when unattended by Installer's personnel.
7. Use topsoil to form earth saucers or water basins for watering around plants. Basins to be 2 inches (50 mm) high for shrubs and 4 inches (100 mm) high for trees.

B. Subsoil and topsoil removed from excavations may not be used as planting soil.

C. Notify Contracting Officer's Representative if unexpected rock or obstructions detrimental to trees or shrubs are encountered in excavations.

D. Notify Contracting Officer's Representative if subsoil conditions evidence unexpected water seepage or retention in tree or shrub planting pits.

E. Fill excavations with water and allow water to percolate away before positioning trees and shrubs.

3.5 TREE, SHRUB, AND VINE PLANTING

A. Prior to planting, verify that root flare is visible at top of root ball according to ANSI Z60.1. If root flare is not visible, remove soil in a

level manner from the root ball to where the top-most root emerges from the trunk. After soil removal to expose the root flare, verify that root ball still meets size requirements.

- B. Remove stem girdling roots and kinked roots. Remove injured roots by cutting cleanly; do not break.
- C. Set balled and burlapped stock plumb and in center of planting pit or trench with root flare 2 inches (50 mm) above adjacent finish grades.
 - 1. Use planting soil for backfill.
 - 2. After placing some backfill around root ball to stabilize plant, carefully cut and remove burlap, rope, and wire baskets from tops of root balls and from sides, but do not remove from under root balls. Remove pallets, if any, before setting. Do not use planting stock if root ball is cracked or broken before or during planting operation.
 - 3. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half full, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
 - 4. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside soil-covered roots about 1 inch (25 mm) from root tips; do not place tablets in bottom of the hole or touching the roots.
 - 5. Continue backfilling process. Water again after placing and tamping final layer of soil.
- D. Set container-grown in center of planting pit or trench with root flare 2 inches (50 mm) above adjacent finish grades.
 - 1. Use planting soil for backfill.
 - 2. Carefully remove root ball from container without damaging root ball or plant. Do not use planting stock if root ball is cracked or broken before or during planting operation.
 - 3. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half full, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
 - 4. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside soil-covered roots about 1

inch (25 mm) from root tips; do not place tablets in bottom of the hole or touching the roots.

5. Continue backfilling process. Water again after placing and tamping final layer of soil.

E. When planting on slopes, set the plant so the root flare on the uphill side is flush with the surrounding soil on the slope; the edge of the root ball on the downhill side will be above the surrounding soil. Apply enough soil to cover the downhill side of the root ball.

3.6 MECHANIZED TREE SPADE PLANTING

A. Do not use tree spade.

3.7 TREE, SHRUB, AND VINE PRUNING

A. Remove only dead, dying, or broken branches. Do not prune for shape.

B. Prune, thin, and shape trees, shrubs, and vines according to standard professional horticultural and arboricultural practices. Unless otherwise indicated by Contracting Officer's Representative, do not cut tree leaders; remove only injured, dying, or dead branches from trees and shrubs; and prune to retain natural character.

C. Do not apply pruning paint to wounds.

3.8 TREE WRAP

A. Wrap the trunks of deciduous trees immediately after planting. Wrap the trunks of deciduous trees, 1-1/2 inches (40 mm) or greater in caliber with the specified material beginning at the base and extending to the first branches. Remove wrapping after one year. When using crinkled paper wrap, securely tie wrapping at the top and bottom and at 18 inch (450 mm) maximum intervals with twine.

3.9 GROUND COVER AND PLANT INSTALLATION

A. Set out and space ground cover and plants other than trees, shrubs, and vines as indicated in even rows with triangular spacing.

B. Use planting soil for backfill.

C. Dig holes large enough to allow spreading of roots.

D. Work soil around roots to eliminate air pockets and leave a slight saucer indentation around plants to hold water.

E. Water thoroughly after planting, taking care not to cover plant crowns with wet soil.

F. Protect plants from hot sun and wind; remove protection if plants show evidence of recovery from transplanting shock.

G. Plant ground cover in areas to receive erosion control materials through the material after erosion control materials are in place.

3.10 MULCH INSTALLATION

A. Install weed-control barriers before mulching according to manufacturer's written instructions. Completely cover area to be mulched, overlapping edges a minimum of 6 inches and secure seams with galvanized pins.

B. Mulch backfilled surfaces of planting areas and other areas indicated. Keep mulch out of plant crowns and off buildings, pavements, utility standards/pedestals, and other structures.

1. Trees // and Tree-like Shrubs // in Turf Areas: Apply // organic // mineral // mulch ring of // 2 inch (50 mm) // 3 inch (75 mm) // Insert dimension // average thickness, with // 12 inch (300 mm) // 24 inch (600-mm) // 36 inch (900 mm) // Insert dimension // radius around trunks or stems. Do not place mulch within // 3 inches (75 mm) // 6 inches (150 mm) // Insert distance // of trunks or stems.

2. Organic Mulch in Planting Areas: Apply // 2 inch (50 mm) // 3 inch (75 mm) // Insert dimension // average thickness of organic mulch // extending 12 inches (300 mm) beyond edge of individual planting pit or trench // and // over whole surface of planting area //, and finish level with adjacent finish grades. Do not place mulch within // 3 inches (75 mm) // 6 inches (150 mm) // Insert distance // of trunks or stems.

3. Mineral Mulch in Planting Areas: Apply // 2 inch (50 mm) // 3 inch (75 mm) // Insert dimension // average thickness of mineral mulch // extending 12 inches (300 mm) beyond edge of individual planting pit or trench // and // over whole surface of planting area //, and finish level with adjacent finish grades. Do not place mulch within // 3 inches (75 mm) // 6 inches (150 mm) // Insert distance // of trunks or stems.

3.11 PLANT MAINTENANCE

A. Maintain plantings by pruning, cultivating, watering, weeding, fertilizing, mulching, restoring plant saucers, resetting to proper grades or vertical position, and performing other operations as required to establish healthy, viable plantings. Spray or treat as required to keep trees and shrubs free of insects and disease.

- B. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace mulch materials damaged or lost in areas of subsidence.
- C. Apply treatments as required to keep plant materials, planted areas, and soils free of pests and pathogens or disease. Use IPM (Integrated Pest Management) practices whenever possible to minimize the use of pesticides and reduce hazards. Treatments include physical controls such as hosing off foliage, mechanical controls such as traps, and biological control agents.

3.12 TURF AREA PREPARATION AND GRADING

- A. For newly graded subgrades loosen subgrade to a minimum depth of 6 inches (150 mm). Remove stones larger than 1 inch (25 mm) in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
 - 1. Apply fertilizer, lime and soil amendments directly to subgrade before loosening, at rates recommended by the soils analysis.
 - 2. Spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
 - 3. Spread planting soil to a depth of 6 inches (150 mm) but not less than required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
 - a. Spread approximately 1/2 the thickness of planting soil over loosened subgrade. Mix thoroughly into top 2 inches (50 mm) of subgrade. Spread remainder of planting soil.
 - b. Reduce elevation of planting soil to allow for soil thickness of sod.
- B. Finish grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 1/2 inch (13 mm) of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.

3.13 PREPARATION FOR EROSION-CONTROL MATERIALS.

- A. Prepare area as specified in "Turf Area Preparation and Grading" Article.
- B. For erosion control mats, install planting soil in two lifts, with second lift equal to thickness of erosion control mats. Install erosion

control mat and fasten with biodegradable materials as recommended by material manufacturer.

- C. For erosion control blanket or mesh, install from top of slope, working downward, and as recommended by material manufacturer for site conditions. Fasten with biodegradable materials as recommended by material manufacturer.
- D. Moisten prepared area before planting if surface is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

3.14 SEEDING

- A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph (8 km/h). Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.
 - 1. Do not use wet seed or seed that is moldy or otherwise damaged.
 - 2. Do not seed against existing trees. Limit extent of seed to outside edge of planting saucer.
- B. Sow seed at a total rate of 5 lb PLS /1000 sq. ft. (0.9 kg/92.9 sq. m).
- C. Rake seed lightly into top 1/8 inch (3 mm) of soil, roll lightly, and water with fine spray.
- D. Protect seeded areas with slopes exceeding 1:4 with erosion-control blankets with erosion-control fiber mesh installed and fastened with biodegradable materials according to manufacturer's written instructions.
- E. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of 2 tons/acre (42 kg/92.9 sq. m) to form a continuous blanket 1 (25 mm) in loose thickness over seeded areas. Spread by hand, blower, or other suitable equipment.
 - 1. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
- F. Protect seeded areas from hot, dry weather or drying winds by applying peat mulch within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of 3/16 inch (4.8 mm) thickness, and roll surface smooth.

3.15 HYDROSEEDING

- A. Hydroseeding is not acceptable.

3.16 TURF RENOVATION

- A. Renovate existing turf damaged by Contractor's operations, such as storage of materials or equipment and movement of vehicles.
 - 1. Reestablish turf where settlement or washouts occur or where minor regrading is required.
 - 2. Install new planting soil as required.
- B. Remove sod and vegetation from diseased or unsatisfactory turf areas; do not bury in soil.
- C. Remove topsoil containing foreign materials such as oil drippings, fuel spills, stones, gravel, and other construction materials resulting from Contractor's operations, and replace with new planting soil.
- D. Mow, dethatch, core aerate, and rake existing turf.
- E. Remove weeds before seeding. Where weeds are extensive, apply selective herbicides as required. Do not use pre-emergence herbicides.
- F. Remove waste and foreign materials, including weeds, soil cores, grass, vegetation, and turf, and legally dispose of them off Owner's property.
- G. Till stripped, bare, and compacted areas thoroughly to a soil depth of 6 inches (150 mm).
- H. Apply soil amendments and initial fertilizers required for establishing new turf and mix thoroughly into top 4 inches (100 mm) of existing soil. Install new planting soil to fill low spots and meet finish grades.
- I. Apply seed and protect with straw mulch as required for new turf.
- J. Water newly planted areas and keep moist until new turf is established.

3.17 TURF MAINTENANCE

- A. Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.
 - 1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
 - 2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.

3. Apply treatments as required to keep turf and soil free of pests and pathogens or disease. Use IPM (Integrated Pest Management) practices whenever possible to minimize the use of pesticides and reduce hazards.
- B. Install and maintain temporary piping, hoses, and turf-watering equipment to convey water from sources and to keep turf uniformly moist to a depth of 4 inches (100 mm).
 1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
 2. Water turf with fine spray at a minimum rate of 1 inch (25 mm) per week unless rainfall precipitation is adequate.
- C. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than 1/3 of grass height. Remove no more than 1/3 of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and subsequent mowings to maintain the following grass height:
 1. Mow turf to a height of 2 inches (50 mm).

3.18 SATISFACTORY TURF

- A. Turf installations shall meet the following criteria as determined by Contracting Officer's Representative:
 1. Satisfactory Seeded Turf: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding 95 percent over any 10 sq. ft. (0.92 sq. m) and bare spots not exceeding 5 by 5 inches (125 by 125 mm).
- B. Use specified materials to reestablish turf that does not comply with requirements and continue maintenance until turf is satisfactory.

3.19 PESTICIDE APPLICATION

- A. Apply pesticides and other chemical products and biological control agents in accordance with authorities having jurisdiction and manufacturer's written recommendations. Coordinate applications with Owner's operations and others in proximity to the Work. Notify Contracting Officer's Representative before each application is performed.

- B. Pre-Emergent Herbicides (Selective and Non-Selective): Applied to tree, shrub, and ground-cover areas in accordance with manufacturer's written recommendations. Do not apply to seeded areas.
- C. Post-Emergent Herbicides (Selective and Non-Selective): Applied only as necessary to treat already-germinated weeds and in accordance with manufacturer's written recommendations.

3.20 CLEANUP AND PROTECTION

- A. During planting, keep adjacent paving and construction clean and work area in an orderly condition.
- B. Protect plants from damage due to landscape operations and operations of other contractors and trades. Maintain protection during installation and maintenance periods. Treat, repair, or replace damaged plantings.
- C. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
- D. Erect temporary fencing or barricades and warning signs, as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.
- E. After installation and before Substantial Completion remove nursery tags, nursery stakes, tie tape, labels, wire, burlap, and other debris from plant material, planting areas, and Project site.
- F. Remove nondegradable erosion control measures after grass establishment period.
- G. Remove surplus soil and waste material including excess subsoil, unsuitable soil, trash, and debris and legally dispose of them off Owner's property.

--- END ---

SECTION 33 10 00
WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies materials and procedures for construction of underground water distribution for domestic and/or fire supply systems outside the building that are complete and ready for operation. This includes piping, structures, appurtenances and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. Concrete: Section 03 30 00, CAST IN-PLACE CONCRETE.
- C. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- D. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

- A. Water distribution system: Pipelines and appurtenances which are part of the distribution system outside the building for potable water and fire supply.
- B. Water service line: Pipeline from main line to 5 feet outside of building.

1.4 ABBREVIATIONS

- A. PVC: Polyvinyl chloride plastic.
- B. DIP: Ductile iron pipe.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Ensure that valves are dry and internally protected against rust and corrosion. Protect valves against damage to threaded ends and flange faces.
- B. Use a sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.
- C. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.

- D. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.
- E. Store plastic piping protected from direct sunlight and support to prevent sagging and bending.
- F. Cleanliness of Piping and Equipment Systems:
 - 1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
 - 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.

1.6 COORDINATION

- A. Coordinate connection to water main with Public Utility company.
- B. Coordinate water service lines with building contractor.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Materials and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least three years.
- C. Regulatory requirements:
 - 1. Comply with the rules and regulations of the public utility company having jurisdiction over the connection to public water lines and the extension and/or modifications to public utility systems.
 - 2. Comply with the rules and regulations of the Federal, State, and/or Department of Environmental Protection having jurisdiction for potable water-service.
 - 3. Comply with rules and regulations of Federal, State, and/or Local authorities having jurisdiction for fire-suppression water-service piping including materials, hose threads, installation and testing.

- D. Provide certification of factory hydrostatic testing of not less than 500 psi (3.5 MPa) in accordance with AWWA C151. Piping materials shall bear the label, stamp or other markings of the specified testing agency.
- E. Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- F. Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation.
- G. Applicable codes:
1. Plumbing Systems: IPC, International Plumbing Code.
 2. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction and marked for intended use.
 3. Fire-service main products shall be listed in the FM Global "Approval Guide" or Underwriters Laboratories (UL) "Fire Protection Equipment Directory".

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
- C. American Society of Mechanical Engineers (ASME):
- D. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Carbon Structural Steel
- A48/A48M-08(2008).....Gray Iron Castings
- A536-84(2009).....Ductile Iron Castings

- A674-10.....Polyethylene Encasement for Ductile Iron Pipe
for Water or Other Liquids
- C651-05.....Disinfecting Water Mains
- C858-10e1.....Underground Precast Utility Structures
- E. American Water Works Association (AWWA):
- B300-10.....Hypochlorites
- B301-10.....Liquid Chlorine
- C104-08.....Cement-Mortar Lining for Ductile Iron Pipe and
Fittings
- C105/A21.5-10.....Polyethylene Encasement for Ductile Iron Pipe
Systems
- C110-08.....Ductile Iron and Gray-Iron Fittings
- C111/A21.11-07.....Rubber-Gasket Joints for Ductile Iron Pressure
Pipe and Fittings
- C115/A21.11-11.....Flanged Ductile Iron Pipe with Ductile Iron or
Gray-Iron Threaded Flanges
- C151/A21.51-09.....Ductile Iron Pipe, Centrifugally Cast
- C153/A21.53-11.....Ductile Iron Compact Fittings for Water Service
- C502-05.....Dry-Barrel Fire Hydrants
- C503-05.....Wet-Barrel Fire Hydrants
- C504-10.....Rubber-Seated Butterfly Valves
- C508-09.....Swing-Check Valves for Waterworks Service, 2-
In. Through 24-In. (50-mm Through 600-mm) NPS
- C509-09.....Resilient-Seated Gate Valves for Water Supply
Service
- C510-07.....Double Check Valve Backflow Prevention Assembly
- C511-07.....Reduced-Pressure Principle Backflow Prevention
Assembly
- C550-05.....Protective Interior Coatings for Valves and
Hydrants

C600-10.....Installation of Ductile Iron Mains and Their Appurtenances

C651-05.....Disinfecting Water Mains

C800-05.....Underground Service Line Valves and Fittings

F. National Fire Protection Association (NFPA):

NFPA 24-2010 Ed.....Installation of Private Fire Service Mains and Their Appurtenances

G. NSF International (NSF):

NSF/ANSI 61-2012.....Drinking Water System Components - Health Effects

NSF/ANSI 372-2011.....Drinking Water System Components - Lead Content

H. Underwriters' Laboratories (UL):

246.....Hydrants for Fire-Protection Service

262.....Gate Valves for Fire-Protection Service

312.....Check Valves for Fire-Protection Service

405.....Fire Department Connection Devices

789.....Indicator Posts for Fire-Protection Service

1091.....Butterfly Valves for Fire-Protection Service

1.9 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

- B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements. The contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.3 SAFETY GUARDS

- A. All equipment shall have moving parts protected to prevent personal injury. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 1/4 inch (6 mm) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

2.4 LIFTING ATTACHMENTS

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

SPEC WRITER NOTE: Select appropriate pipe for project. If the project has various types of pipes, locations of different pipes must be shown on Drawings. Delete paragraphs not used.

2.5 DUCTILE IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
 - 1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - 2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
 - 1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.

- 2. Gaskets: AWWA C111, rubber.
- C. Grooved-Joint, Ductile-Iron Pipe: AWWA C151, with cut, round-grooved ends.
 - 1. Grooved-End, Ductile-Iron Pipe Appurtenances: ASTM A47, malleable-iron castings or ASTM A536, ductile-iron castings with dimensions matching pipe, 350 psi (3400 kPa).
 - 2. Grooved-End, Ductile-Iron-Piping Couplings: AWWA C606, for ductile-iron-pipe dimensions, Include ferrous housing sections, gasket suitable for water, and bolts and nuts.
 - 3. Gaskets: AWWA C111.
- D. Cement Mortar Internal Lining: Cement mortar lining and bituminous seal coat as per AWWA C104.
- E. Exterior Pipe Coating: The exterior of pipe shall have the standard asphaltic coating.

2.6 VALVES

- A. Gate Valves: AWWA C509, Non-rising Stem, Resilient Seat, 200 psi (1380 kPa).
 - 1. Valves 3 inches (75 mm) and larger: Resilient seat valve with gray- or ductile iron body and bonnet; cast iron or bronze double-disc gate; bronze gate rings; non-rising bronze stem and stem nut.
 - 2. Interior and exterior coating: AWWA C550, thermo-setting or fusion epoxy.
 - 3. Underground valve nut: Furnish valves with 2 inch (50 mm) nut for socket wrench operation.
 - 4. Aboveground and pit operation: Furnish valves with hand wheels.
 - 5. End connections shall be mechanical joint.
- B. Gate Valve Accessories and Specialties
 - 1. Valve Boxes: AWWA M44 with top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel.
 - 2. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut. (Provide two wrenches for Project.)
 - 3. Indicator Posts: UL 789, FMG approved, vertical-type, cast iron body with operating wrench, extension rod, and adjustable cast iron barrel of length required for depth of burial of valve.

Manufacturers:

- a. Mueller (A-20806)
- b. NIBCO (NIP-1AJ)
- c. American (IP-71)

C. Post-Indicator: NFPA 24 and be fully compatible with the valve and supervisory switches.

2.7 FIRE HYDRANTS

A. Mueller Super Centurion 250 (A423) or approved equal meeting the requirements of Erie Water Works. Hydrants to have 4" pumper nozzle with City of Erie threads and two 2-1/2 " hose outlets with City of Erie threads. Hydrants open left.

2.8 WARNING TAPE

A. Warning tape shall be standard, 4 mil. Polyethylene, 3 inch (76 mm) wide tape, detectable type, blue with black letters and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Use pipe, fittings, and joining methods for piping systems according to the following applications.
1. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
 2. Do not use flanges or unions for underground piping.
 3. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- B. Underground water piping
Of the type and size indicated on the plans:
1. Ductile iron, push-on-joint pipe; Ductile Iron, push-on-joint fittings; and gasketed mechanical-joint fittings

3.2 VALVE APPLICATIONS

A. Use mechanical-joint-end valves for NPS 3 (DN 80) and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, non-rising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 (DN 50) and smaller installation.

B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:

1. Underground Valves, NPS 3 (DN 80) and Larger: AWWA, cast iron, non-rising-stem, // metal // resilient // high-pressure, resilient // - seated gate valves with valve box.
2. Underground Valves, NPS 4 (DN 100) and Larger, for Indicator Posts: UL/FMG, cast iron, non-rising-stem gate valves with indicator post.

3.3 DUCTILE IRON PIPE

A. Install Ductile Iron, water-service piping according to AWWA C600 and AWWA M41-3rd Edition.

1. Install PE corrosion-protection encasement according to ASTM A674 or AWWA C105/A21.5.

B. Pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.

C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.

D. Push on joints shall be made in strict accordance with the manufacturer's instruction. Pipe shall be laid with bell ends looking ahead.

3.4 ANCHORAGE INSTALLATION

A. Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include: concrete thrust blocks, locking mechanical joints.

B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:

1. Gasketed-Joint, Ductile Iron, Water-Service Piping: According to AWWA C600.

C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.5 VALVE INSTALLATION

A. AWWA Valves: Install each underground valve with stem pointing up and with valve box.

3.6 FIRE HYDRANT INSTALLATION

- A. Install each fire hydrant with separate gate valve in supply pipe, anchor with restrained joints or thrust blocks, and support in upright position.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties. Install water service lines to a point of connection within approximately 5 feet (1500 mm) outside of building(s) to which service is to be connected and make connections thereto. If building services have not been installed provide temporary caps and mark for future connection.

3.8 FIELD QUALITY CONTROL

- A. Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
- C. Perform hydrostatic tests at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50-psi (350-kPa) increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psi (0 kPa). Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts (1.89 L) per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- D. Prepare reports of testing activities.

3.9 IDENTIFICATION

- A. Install continuous underground warning tape 12 inches (300 mm) directly over piping.

3.10 CLEANING

- A. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
- B. Use purging and disinfecting procedure prescribed in AWWA C651.
- C. Prepare reports of purging and disinfecting activities.

--- E N D ---

SECTION 33 30 00**SANITARY SEWER UTILITIES****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies materials and procedures for construction of outside, underground sanitary sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATION.
- D. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- E. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS**1.4 ABBREVIATIONS**

- A. PVC: Polyvinyl chloride plastic

1.5 DELIVERY, STORAGE AND HANDLING

- A. Store plastic piping protected from direct sunlight and support to prevent sagging and bending. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.
- B. Handle manholes according to manufacturer's written rigging instructions.

1.6 COORDINATION

- A. Coordinate connection to sanitary sewer main with site representative.
- B. Coordinate exterior utility lines and connections to building lines up to 5 feet of building wall.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:
1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In

addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

1.8 SUBMITTALS:

- A. Manufacturers' Literature and Data shall be submitted for the following as one package:

1. Pipe, Fittings, and, Appurtenances.
2. Jointing Material.
3. Manhole and Structure Material.
4. Frames and Covers.
5. Steps and Ladders.

1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM): A185/A185M-07 Steel Welded Wire Reinforcement, Plain, for Concrete

C478-09.....Precast Reinforced Concrete Manhole Sections

C857-11.....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures

C890-11 Minimum Structural Design Loading for Monolithic or Sectional Precast Concrete Water and Wastewater Structures

C913-08.....Precast Concrete Water and Wastewater Structures

C923-08.....Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals

C990-09.....Joints for Concrete Pipe, Manholes, and precast Box Sections using Preformed Flexible Joint Sealants

C1173-10.....Flexible Transition Couplings for Underground Piping Systems

C1440-08.....Thermoplastic Elastomeric (TPE) Gasket Materials for Drain, Waste and Vent (DWV), Sewer, Sanitary and Storm Plumbing Systems

- D2321-11.....Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
- D3034-08.....Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
- F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F1417-11.....Standard Test Method for Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air
- F1668-08.....Construction Procedures for Buried Plastic Pipe A112.36.2M-1991 Cleanouts

1.10 WARRANTY

- A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will provide all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
 - 1. .

2.2 PVC, GRAVITY SEWER PIPE AND FITTINGS

- A. PVC Gravity Sewer Piping:
 - 1. Pipe and Fittings shall conform to ASTM D3034, SDR 35.
 - 2. Gaskets: ASTM F477.

2.3 CLEANOUTS

- A. Cast-Iron Cleanouts:
 - 1. Cleanouts shall be as per ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
 - 2. Cleanout Riser: Sewer pipe fitting on main line sewer and riser shall match main line piping.

2.4 MANHOLES

- A. Standard precast concrete manholes and vaults shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections or cast-in-place concrete.
1. Precast Concrete Manholes: Material shall be as per ASTM C478, precast, reinforced concrete, of depth indicated, with sealed joints.
 2. Concrete Base: Concrete for base of manhole shall have a minimum compressive strength of 5000 psi (35 MPa) at 28 days. Thickness to be 8 inches (200 mm), minimum.
 3. Riser Section: 4 inch (100 mm) minimum thickness, of lengths to provide the total depth of manhole.
 4. Top Section: Eccentric-cone type unless otherwise indicated. Top section to match adjustment ring configurations.
 5. Joint Sealant: ASTM C990.
 6. Resilient Pipe Connectors: ASTM C923.
 7. Steps: If over 60 inches (1500 mm) in depth, individual FRP steps or ladder, with 16 inch (400 mm) minimum width, 12 to 16 inches (300 to 400 mm) center-to-center from top to bottom.
 8. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch (150 to 225 mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.
- B. Manhole Base Channels: Manhole channels shall be main line pipe material. Lay main pipe through manhole and cut top of pipe out to be three-fourths of pipe diameter. Slope through manhole to match run slopes of the main pipe.

2.5 CONCRETE

- A. Cast-in-place concrete shall be 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio.
- B. Reinforcement
1. Reinforcing fabric shall be ASTM A185, steel, welded wire fabric, plain.
 2. Reinforcing bars shall be ASTM A615, Grade 60 (420 MPa) deformed steel.
- C. Benches shall be concrete, sloped to drain into the channel. Provide 6 inches (150 mm) from the cut section of top of pipe to edge of manhole.
- D. Ballast and Pipe Supports shall be Portland cement design mix, 3000 psi (20.7 MPa) minimum, with 0.58 maximum water/cementitious materials ratio.

2.6 WARNING TAPE

- A. Warning tape shall be standard, 4 mil (0.1 mm) polyethylene 3 inch (76 mm) wide tape // detectable // non-detectable // type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION**3.1 PIPING INSTALLATION**

- A. Drawing plans and details indicate the general location and arrangement of underground sanitary sewer piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at the low point, true to grades and alignment indicated on the drawings, with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- D. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- E. Inspect pipes and fittings for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 12 inches (300 mm) over the crown of the pipe.
- H. Warning tape shall be continuously placed 12 inches (300 mm) above sewer pipe
- I. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- J. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.

- K. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process or microtunneling.
- L. Install gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
 - 2. Install piping with cover as shown on Drawings.
 - 3. Install PVC gravity sewer according to ASTM D2321 and ASTM F1668.
- M. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.2 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Join PVC piping according to ASTM D2321.
 - 2. Join dissimilar pipe materials with nonpressure-type, flexible couplings.
- B. Join force-main, pressure piping according to the following:
 - 1. Join ductile iron pressure piping according to AWWA C600 for push-on joints.
 - 2. Join PVC pressure piping according to manufacturer's recommendations.
 - 3. Join dissimilar pipe materials with pressure-type couplings.
- C. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
 - 1. Use non-pressure flexible couplings where required to join gravity-flow, non-pressure sewer piping unless otherwise indicated.
 - a. Flexible couplings for pipes of same or slightly different OD.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
 - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 - 2. Use pressure pipe couplings for force-main joints.

3.3 SEWER AND MANHOLE SUPPORTS, CONCRETE CRADLES WITHIN VAULTS

- A. Install reinforced concrete as detailed on the drawings. The concrete shall not restrict access for future maintenance of the joints within the piping system.

3.4 BUILDING SERVICE LINES

- A. Install sanitary sewer service lines to point of connection within approximately 5 feet (1500 mm) outside of building(s) where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

3.5 MANHOLE INSTALLATION

- A. Install manholes complete with appurtenances and accessories indicated.
 - 1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
 - 2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed as per manufacturer's recommendations. Adjust the length of the rings so that the top section will be at the required elevation. Cutting the top section is not acceptable.
 - 3. Concrete manhole risers and tops: Install as specified.
- B. Designed Concrete Structures:
 - 1. Concrete structures shall be installed in accordance with Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Do not build structures when air temperature is 32 deg F (0 deg C), or below.
- D. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.
- E. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
- F. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade.
- G. Install manhole frames and covers on a mortar bed, such that frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. Install an 8 inches (200 mm) thick, by 12 inches (300 mm) wide concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.6 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Cleanouts should be 6 inches (150 mm) in diameter and consist of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Install piping so cleanouts open in direction of flow in sewer pipe.
1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place-concrete, 18 by 18 by 12 inches (450 by 450 by 300 mm) 1 inch (25 mm) above surrounding grade.
- C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.
- D. The top of the cleanout assembly shall be 2 inches (50 mm) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.7 CONNECTIONS

- A. Make connections to existing piping and underground manholes by coring and installing the pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.
- B. Connection to an existing manhole: The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all new pipes connected to the manhole.
- C. Use commercially manufactured wye fittings for piping branch connections. Encase entire wye fitting plus 6-inch (150-mm) overlap with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
1. Make branch connections from the side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500), by removing a section of the existing pipe.
 2. Make branch connections from the side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes by cutting an opening into

existing unit large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in concrete to provide additional support of collar from connection to undisturbed ground.

3. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.8 REGRADING

- A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.9 CLOSING ABANDONED SANITARY SEWER SYSTEMS

- A. Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed.
 1. Piping under and within 5 feet (1500 mm) of building areas shall be completely removed.
 2. Piping outside of building areas shall be plugged with concrete, and abandoned in-place.
- B. Excavate around manholes as required and use either procedure below:
 1. Manholes and structures outside of building areas: Remove frame and cover, cut and remove the top of an elevation of 2 feet (600 mm) below finished grade. Fill the remaining portion with compacted gravel or crushed rock or concrete.
 2. Manholes and structures with building areas: Remove frame and cover and remove the entire structure and the base.

C. Backfill to grade according to Division 31 Section 31 20 00, EARTH MOVING.

D. When the limit of the abandonment terminates in an existing manhole to remain, the flow line in the bench of the manhole to the abandoned line shall be filled with concrete and shaped to maintain the flowline of the lines to remain.

3.10 PIPE SEPARATION

A. Horizontal Separation - Water Mains and Sewers:

1. Existing and proposed water mains shall be at least 10 feet (3 m) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
2. Gravity flow mains and pressure (force) mains may be located closer than 10 feet (3 m) but not closer than 6 feet (1.8 m) to a water main when:
 - a. Local conditions prevent a lateral separation of 10 feet (3 m); and
 - b. The water main invert is at least 18 inches (450 mm) above the crown of the gravity sewer or 24 inches (600 mm) above the crown of the pressure (force) main; and the water main is in a separate trench separated by undisturbed earth.
3. When it is impossible to meet (1) or (2) above, the water main and sanitary sewer main shall be concrete encased.

B. Vertical Separation - Water Mains and Sewers at Crossings:

1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 24 inches (600 mm) above the crown of gravity flow sewer or 48 inches (1200 mm) above the crown of pressure (force) mains. The vertical separation shall be maintained within 10 feet (3 m) horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.
2. In no case shall pressure (force) sanitary main cross above, or within 24 inches (600 mm) of water lines.
3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 18 inches (450 mm) above or 12 inches (300 mm) below the water main, provided that the water main shall be concrete encased. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 10 feet (3 m).

3.11 IDENTIFICATION

A. Install green warning tape directly over piping and at outside edges of underground manholes.

3.12 FIELD QUALITY CONTROL

- A. All systems shall be inspected and obtain the Resident Engineer's approval. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
- B. To inspect, thoroughly flush out the lines and manholes before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lips at joints on the inside of gravity sewer lines are not acceptable.
 - 1. Submit separate report for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 - 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 - 4. Re-inspect and repeat procedure until results are satisfactory.
- C. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:
 - 1. Test plastic gravity sewer piping according to ASTM F1417.
 - 2. Test concrete gravity sewer piping according to ASTM C924.
 - 3. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be pressurized to 4 psi (28 kPa) and allowed to stabilize. After pressure stabilization, the pressure shall be dropped to 3.5 psi (24 kPa) greater than the average back-pressure of any groundwater above the sewer.
 - 4. For force mains, perform testing after supports and anchors are installed. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psi (1035 kPa).
 - 5. Testing of Fiberglass Sewage Holding Tanks shall show no leakage during a 5 psi (35 kPa) air pressure test with 5:1 safety factor.
 - 6. Testing of Concrete Wet Well shall show no leakage with the wet well completely filled with water for a duration of 4 hours.

3.13 CLEANING

A. Clean dirt and superfluous material from interior of piping.

--- E N D ---

SECTION 33 40 00
STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATIONS.
- E. Materials and Testing Report Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- F. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

1.4 ABBREVIATIONS

- A. HDPE: High-density polyethylene
- B. PE: Polyethylene

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Handle manholes catch basins and stormwater inlets according to manufacturer's written rigging instructions.

1.6 COORDINATION

- A. Coordinate connection to storm sewer main with the Public Agency providing storm sewer off-site drainage.
- B. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.8 SUBMITTALS

- A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):

A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for
Concrete

A242/A242M-04 (2009).....High-Strength Low-Alloy Structural Steel

A536-84 (2009).....Ductile Iron Castings

A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement

C33/C33M-08.....Concrete Aggregates

C150/C150M-11.....Portland Cement

C443-10.....Joints for Concrete Pipe and Manholes, Using
Rubber Gaskets

C478-09.....Precast Reinforced Concrete Manhole Sections

C857-07.....Minimum Structural Design Loading for
Underground Precast Concrete Utility Structures

C891-09.....Installation of Underground Precast Concrete
Utility Structures

C913-08.....Precast Concrete Water and Wastewater
Structures

- C923-08.....Resilient Connectors Between Reinforced
Concrete Manhole Structures, Pipes, and
Laterals
- C990-09.....Joints for Concrete Pipe, Manholes, and Precast
Box Sections Using Preformed Flexible Joint
Sealants
- C1173-08.....Flexible Transition Couplings for Underground
Piping Systems
- C1433-10.....Precast Reinforced Concrete Monolithic Box
Sections for Culverts, Storm Drains, and Sewers
- D698-07e1.....Laboratory Compaction Characteristics of Soil
Using Standard Effort (12 400 ft-lbf/ft³ (600
kN-m/m³))
- D2321-11.....Underground Installation of Thermoplastic Pipe
for Sewers and Other Gravity-Flow Applications
- D4101-11.....Polypropylene Injection and Extrusion Materials
- F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe
- F894-07.....Polyethylene (PE) Large Diameter Profile Wall
Sewer and Drain Pipe
- F1417-11.....Installation Acceptance of Plastic Gravity
Sewer Lines Using Low-Pressure Air
- F1668-08.....Construction Procedures for Buried Plastic Pipe
- C. American Association of State Highway and Transportation Officials
(AASHTO):
- M294-10.....Corrugated Polyethylene Pipe, 12 to 60 In. (300
to 1500 mm) Diameter

1.10 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and suppliers' written

guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PE PIPE AND FITTINGS

A. Corrugated PE drainage pipe and fittings, NPS 3 to NPS 10 (DN 80 to DN 250); ASTM F714, SDR 21 with smooth waterway for coupling joints.

1. Silt-tight Couplings: PE sleeve with ASTM D1056, Type 2, Class A, Grade 2 gasket material that mates with tube and fittings.
2. Soil-tight Couplings: AASHTO M252, corrugated, matching tube and fittings.

B. Corrugated PE pipe and fittings, NPS 12 to NPS 60 (DN 300 to DN 1500); AASHTO M294, Type S, with smooth waterway for coupling joints. Pipe shall be produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class 335434C.

1. Silt-tight Couplings: PE sleeve with ASTM D1056, Type 2, Class A, Grade 2 gasket material that mates with tube and fittings.
2. Soil-tight Couplings: AASHTO M252, corrugated, matching tube and fittings.
3. Water tight joints shall be made using a PVC or PE coupling and rubber gaskets as recommended by the pipe manufacturer. Rubber gaskets shall conform to ASTM F477. Soil tight joints shall conform to requirements in AASHTO HB-17, Division II, for soil tightness and shall be as recommended by the manufacturer.

C. Profile Wall PE Pipe: Pipe shall comply with ASTM F894, Class 160.

1. Profile Wall PE Plastic Pipe Joints: Joints shall be as per ASTM F894, // gasket // or // thermal // weld type with integral bell.

2.3 MANHOLES AND CATCH BASINS

A. Standard Precast Concrete Manholes:

1. Description: ASTM C478 (ASTM C478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.
2. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.

3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
4. Base Section: 6 inch (150 mm) minimum thickness for floor slab and 4-inch (102 mm) minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
5. Riser Sections: 4 inch (102 mm) minimum thickness, and lengths to provide depth indicated.
6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.
7. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
9. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps or FRP ladder, width of 16 inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.
10. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Manhole Frames and Covers:

1. Description: Ferrous; 24 inch (610 mm) ID by 7 to 9 inch (175 to 225 mm) riser with 4 inch (102 mm) minimum width flange and 26-inch (600 mm) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
2. Material: ASTM A48/A48M, Class 35 gray iron unless otherwise indicated.

2.4 CONCRETE FOR MANHOLES AND CATCH BASINS

A. General: Cast-in-place concrete according to ACI 318, ACI 350/350R, and the following:

1. Cement: ASTM C150, Type II.
2. Fine Aggregate: ASTM C33, sand.
3. Coarse Aggregate: ASTM C33, crushed gravel.
4. Water: Potable.

B. Concrete Design Mix: 4000 psi (27.6 MPa) minimum, compressive strength in 28 days.

1. Reinforcing Fabric: ASTM A185, steel, welded wire fabric, plain.

2. Reinforcing Bars: ASTM A615, Grade 60 (420 MPa) deformed steel.
 C. Manhole Channels and Benches: Channels shall be the main line pipe material. Include benches in all manholes and catch basins.

1. Channels: Main line pipe material or concrete invert. Height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope. Invert Slope: Same slope as the main line pipe. Bench to be concrete, sloped to drain into channel. Minimum of 6 inch slope from main line pipe to wall sides.

2.5 STORMWATER DISPOSAL SYSTEMS

A. Pipe Systems: Perforated manifold, header, and lateral piping complying with AASHTO M252 for NPS 10 (DN 250) and smaller, AASHTO M294 for NPS 12 to NPS 60 (DN 300 to DN 1500). Include fittings, couplings, seals, and filter fabric.

2.6 RESILIENT CONNECTORS AND DOWNSPOUT BOOTS FOR BUILDING ROOF DRAINS

A. Resilient connectors and downspout boots: Flexible, watertight connectors used for connecting pipe to manholes and inlets, and shall conform to ASTM C923.

2.7 WARNING TAPE

A. Standard, 4-Mil polyethylene 3 inch (76 mm) wide tape detectable type, purple with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

PART 3 - EXECUTION

3.1 PIPE BEDDING

A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be as shown in the details.

3.2 PIPING INSTALLATION

A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

B. Install piping with cover as shown on the Drawings.

- C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
 2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
 3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
 4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
 5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
 6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
 7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.
- D. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- E. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- F. Install gravity-flow, nonpressure drainage piping according to the following:
1. Install piping pitched down in direction of flow.
 2. Install PE corrugated sewer piping according to ASTM D2321 with gasketed joints.

3.3 REGRADING

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast

iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.4 CONNECTIONS TO EXISTING VA-OWNED MANHOLES

- A. Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

3.5 MANHOLE INSTALLATION

- A. Install manholes, complete with appurtenances and accessories indicated. Install precast concrete manhole sections with sealants according to ASTM C891.
- B. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches (76 mm) above finished surface elsewhere unless otherwise indicated.
- C. Circular Structures:
 - 1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
 - 2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
 - 3. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.
- D. Rectangular Structures:

1. Precast concrete structures shall be placed on a 8 inch (200 mm) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on an 8 inch (200 mm) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.
2. Do not build structures when air temperature is 32 deg F (0 deg C), or below.
3. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
 - a. Forming directly in concrete base of structure.
 - b. Building up with brick and mortar.
4. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1 to 12 or more than 1 to 6. Bottom slab and benches shall be concrete.
5. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.
6. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
7. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade. Install an 8 inch (203 mm) thick, by 12 inch (300 mm) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.6 CATCH BASIN INSTALLATION

- A. Construct catch basins to sizes and shapes indicated.
- B. Set frames and grates to elevations indicated.

3.7 STORMWATER DISPOSAL SYSTEM INSTALLATION

- A. Piping Systems: Excavate trenches of width and depth, and install piping system, filter fabric, and backfill, according to piping manufacturer's written instructions.

3.8 CONNECTIONS

- A. Connect nonpressure, gravity-flow drainage piping in building's storm building drains specified in Division 22 Section FACILITY STORM DRAINAGE PIPING.
- B. Encase entire connection fitting, plus 6 inch (150 mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
- C. Make connections to existing piping and underground manholes.
1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping.
 2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping.
 3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes and structures by cutting into existing unit and creating an opening large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure wall, use epoxy-bonding compound as interface between new and existing concrete and piping materials.
 4. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.
- D. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
1. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - a. Shielded flexible couplings for same or minor difference OD pipes.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.

c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.

2. Use pressure-type pipe couplings for force-main joints.

3.9 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:

1. Close open ends of piping with at least 8 inch (203 mm) thick, brick masonry bulkheads.
2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.

B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:

1. Remove manhole or structure and close open ends of remaining piping.
2. Backfill to grade according to Division 31 Section EARTH MOVING.

3.10 IDENTIFICATION

A. Install green warning tape directly over piping and at outside edge of underground structures.

3.11 FIELD QUALITY CONTROL

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.

1. Submit separate reports for each system inspection.
2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.

4. Reinspect and repeat procedure until results are satisfactory.

3.12 TESTING OF STORM SEWERS:

- A. Submit separate report for each test.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 - 1. Do not enclose, cover, or put into service before inspection and approval.
 - 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 - 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
 - 4. Submit separate report for each test.
 - 5. Air test gravity sewers. Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.
- C. Leaks and loss in test pressure constitute defects that must be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.13 CLEANING

- A. Clean interior of piping of dirt and superfluous materials. Flush with water.

--- E N D ---

SECTION 33 51 00**NATURAL-GAS DISTRIBUTION****PART 1 - GENERAL****1.1 DESCRIPTION**

A. This section specifies materials and procedures for the construction of outside underground gas distribution system for natural gas, complete, ready for operation, including cathodic protection if required, all appurtenant structures, and connections to new building structures and to existing gas supply. This specification does not apply to LPG distribution systems.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING

1.3 DEFINITIONS**1.4 ABBREVIATIONS**

- A. HDPE: High-density polyethylene plastic
- B. PE: Polyethylene plastic
- C. WOG: Water, oil and gas
- D. NRTL: National recognized testing laboratory

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.
- D. Protect stored PE pipes and valves from direct sunlight.

1.6 COORDINATION

- A. Coordinate connection to natural-gas main with Utility Company.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided.

C. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.7 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Comply with the rules and regulations of the Utility Company having jurisdiction over the connection to public natural-gas lines and the extension, and/or modifications to public utility systems.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred in the text by basic designation only.

B. American National Standards Institute (ANSI):

B31.8-2010.....Gas Transmission and Distribution Piping
Systems

C. American Petroleum Institute (API):

Spec 6D-2010.....Pipeline Valves

D. American Society of Civil Engineers (ASCE):

25-06.....Earthquake Actuated Automatic Gas Shutoff
Devices

E. American Society of Mechanical Engineers (ASME):

B1.20.1-1983.....Pipe Threads, General Purpose, Inch

B1.20.3-2008.....Dryseal Pipe Threads (Inch)

B16.3-2006.....Malleable Iron Threaded Fittings: Classes 150
and 300

B16.5-2009.....Pipe Flanges and Flanged Fittings: NPS 1/2
through NPS 24 Metric/Inch Standard

- B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
- B16.11-2009.....Forged Fittings, Socket-Welding and Threaded
- B16.20-2007.....Metallic Gaskets for Pipe Flanges: Ring-Joint,
Spiral-Wound, and Jacketed
- B16.26-2006.....Cast Copper Alloy Fittings for Flared Copper
Tubes
- B16.33-2002.....Manually Operated Metallic Gas Valves for use
in Gas Piping Systems up to 125 psi (Sizes NPS
1/2 through NPS 2)
- B16.34-2009.....Valves - Flanged, Threaded and Welded End
- B16.38-2007.....Large Metallic Valves for Gas Distribution
Manually Operated, NPS 2-1/2 (DN 65) to NPS 12
(DN 300), 125 psig (8.6 bar) Maximum
- B16.39-2009.....Malleable Iron Threaded Pipe Unions: Classes
150, 250, and 300
- B16.40-2008.....Manually Operated Thermoplastic Gas Shutoffs
and Valves in Gas Distribution Systems
- B18.2.1-2010.....Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)
- B31.8-2010.....Gas Transmission and Distribution Piping
Systems
- F. American Society of Safety Engineers (ASSE):
- 1079-2005.....Dielectric Pipe Unions
- G. American Society for Testing and Materials (ASTM):
- A53/A53M-10.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless
- A126-042009).....Gray Iron Castings for Valves, Flanges, and
Pipe Fittings
- A234/A234M-11.....Piping Fittings of Wrought Carbon Steel and
Alloy Steel for Moderate and High Temperature
Service

- B584-11.....Copper Alloy Sand Castings for General Applications
- D2513-11e1.....Polyethylene (PE) Gas Pressure Pipe, Tubing, and Fittings
- D2517-06.....Reinforced Epoxy Resin Gas Pressure Pipe and Fittings
- D2683-10.....Socket-Type Polyethylene Fittings for Outside Diameter-Controlled Polyethylene Pipe and Tubing
- D2774-08.....Underground Installation of Thermoplastic Pressure Piping
- D3261-10a.....Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing
- E84-11.....Standard Test Method for Surface Burning Characteristics of Building Materials
- H. National Fire Protection Agency (NFPA):
- 54-2009.....National Fuel Gas Code
- 70-2011.....National Electric Code

1.9 WARRANTY

- A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturer's and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: Steel pipe shall be as per ASTM A53, black steel, Schedule 40, Grade B. Copper tubes are not allowed by code for natural gas distribution in the United States.
- B. Fittings:

1. Malleable-Iron Threaded Fittings shall meet ASME B16.3, Class 300, standard pattern. Threaded joints are not permitted except at valve connections.
 2. Butt weld fittings shall be wrought steel, per ASME B16.9.
 3. Wrought-Steel Welding Fittings shall meet ASTM A234 for butt welding and socket welding.
 4. Unions shall be ASME B16.39, Class 150 malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 5. Forged-Steel Flanges and Flanged Fittings shall be ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - a. Material Group: 1.1.
 - b. End Connections shall be threaded or butt welded to match pipe.
 - c. Lapped Face is not permitted underground.
 - d. Gasket Materials shall be ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
 - e. Bolts and Nuts shall be ASME B18.2.1, carbon steel aboveground and stainless steel underground.
 6. Protective Coating for Underground Piping:
 - a. Factory-applied, three-layer coating of epoxy, adhesive, and polyethylene PE.
 - b. Joint cover kits shall include epoxy paint, adhesive, and heat-shrink PE sleeves.
 7. Mechanical Couplings shall include:
 - a. Steel flanges and tube with epoxy finish.
 - b. Buna-nitrile seals.
 - c. Steel bolts, washers, and nuts.
 - d. Couplings shall be capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
 - e. Steel body couplings installed underground on plastic pipe shall be factory equipped with anodes.
- C. PE Pipe: Pipe shall conform to ASTM D2513.
1. Minimum wall thickness shall conform to ASME B31.8. PE pipe is for underground use only. Polyethylene pipe shall be marked "GAS" and it is not be used where gas pressures are above 100 psi (690 kPa) or with operating temperatures below 20 deg F (7 deg C) or above 140 deg F (60 deg C).
 2. PE Fittings shall be as per ASTM D3261, butt-fusion type.

3. PE Transition Fittings shall be factory-fabricated fittings with PE pipe complying with ASTM D2513, SDR 11; and steel pipe complying with ASTM A53, black steel, Schedule 40, Type E or S, Grade B.
4. Polyethylene pipe joints shall be heat fused, either butt fusion or socket fusion.
5. Transition Service-Line Risers shall be factory fabricated and leak tested.
 - a. Underground Portion shall be PE pipe complying with ASTM D2513, connected to steel pipe complying with ASTM A53, Schedule 40, Grade B, with corrosion-protective coating for aboveground outlet.
 - b. Outlet shall be threaded or flanged or suitable for welded connection. Include factory-connected anode, tracer wire connection and ultraviolet shield.
 - c. Stake supports with factory finish to match steel pipe casing or carrier pipe. Bridging sleeve over mechanical coupling.
6. Plastic Mechanical Couplings, NPS 1-1/2 (DN 40) and Smaller: Capable of joining PE pipe to PE pipe.
 - a. PE body with molded-in, stainless steel support ring.
 - b. Buna-nitrile seals.
 - c. Acetal collets.
 - d. Electro-zinc-plated steel stiffener.
7. Steel Mechanical Couplings shall be capable of joining plain-end PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe. Include:
 - a. Stainless-steel flanges and tube with epoxy finish.
 - b. Buna-nitrile seals.
 - c. Stainless-steel bolts, washers, and nuts.
 - d. Factory-installed anode for steel-body couplings installed underground.

2.2 JOINING MATERIALS

- A. Joint Compound and Tape shall be suitable for natural-gas.
- B. Welding filler metals shall comply with AWS D10.12 for appropriate wall thickness and chemical analysis of steel pipe being welded.
- C. Brazing filler metals shall be alloy with a melting point greater than 1000 deg F (540 deg C) complying with AWS A5.8. Brazing alloys containing more than 0.05 percent phosphorus are prohibited.

SPEC WRITER NOTES:

- D. Detectable warning tape shall be acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches (150 mm) wide and 4 mils (0.1 mm) thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches (750 mm) deep; colored yellow.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Inspect natural-gas piping according to NFPA 54 to determine that natural-gas utilization devices are turned off in piping section affected.
- B. Comply with NFPA 54 requirements for prevention of accidental ignition.

3.2 NON-METALLIC PIPE INSTALLATION

- A. Install pipe in trench in accordance with recommendations of the pipe manufacturer. Provide sufficient slack to allow for expansion and contraction.
- B. Joints shall be fusion welds made in accordance with the recommendations of the polyethylene pipe manufacturer. Adhesive joints for fiberglass plastic pipe shall be made in accordance with manufacturer's recommendations.
- C. All offsets in piping shall be made with manufactured fittings. Bending of piping to form offsets shall not be permitted.
- D. Connections between plastic pipe and metal pipe shall be made in accordance with recommendations of the pipe manufacturer.
- E. Copper Tracer Wire consisting of No. 14 AWG solid, single conductor, insulated copper wire shall be installed in the trench with all piping to permit location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections are to be made by stripping the insulation from the wire and soldering with rosin core solder. Solder joints shall be wrapped with rubber tape and electrical tape. At least every 1000 feet (300 m), provide a 5 pound (2.3 kg) magnesium anode attached to the main tracer wire by solder joint shall be wrapped with rubber tape and with electrical tape. An anode shall be attached at the end of each line.

3.3 BUILDING SERVICE LINES

- A. Before entering building, underground service line shall rise above grade close to building to permit possible gas leaks to vent themselves.
- B. Install gas service lines to point of connection within approximately 5 feet (1500 mm) outside of buildings to which such service is to be connected and make connections thereto. The point of delivery is the meter set assembly.
- C. Connect service lines to top of mains by two-strap service clamp or coupling socket) welded to main and into which is screwed a street tee and street elbow swing, joint assembly.
- D. The service lines shall be as short and as straight as practicable between the point of delivery and the gas main and shall not be bent or curved laterally unless necessary to avoid obstructions or otherwise permitted. Service lines shall be laid with as few as joints as practicable using standard lengths of pipe. Polyethylene or fiberglass service lines shall not be installed aboveground except as permitted in ANSI B31.8.
- E. Install gas service lines to point of connection within approximately 5 feet (1500 mm) outside of buildings to which such service is to be connected and make connections thereto. The point of delivery is the meter set assembly.

3.4 OUTDOOR PIPING INSTALLATION

- A. Comply with ASTM D2774 and NFPA 54 for installation and purging of natural-gas piping.
- B. Install underground, natural-gas piping buried at least 36 inches (900 mm) below finished grade. Minimum cover depth is 18 inches (450 mm). Natural-gas piping installed less than 18 inches (450 mm) below finished grade shall be installed in vented containment conduit.
- C. Install fittings for changes in direction and branch connections.

3.5 PIPE SLEEVES

- A. Pipe shall be continuous through sleeves. Set sleeves in place before concrete is poured. Seal between sleeve/core opening and the pipe with modular mechanical type link seal. All sleeves shall be vented.
- B. Provide sleeves where gas lines pass through retaining walls, foundation walls or floors. Split sleeves may be installed where existing lines pass thru new construction.

3.6 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches (1800 mm) of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Install tee fitting with capped nipple in bottom to form drip sediment traps. Install as close as practical to inlet of each appliance.

3.7 LABELING AND IDENTIFYING

- A. Install detectable warning tape directly above gas piping, 12 inches (300 mm) below finished grade, except 6 inches (150 mm) below subgrade under pavements and slabs.

3.8 PIPE CLEANING

- A. All pipe sections shall be blown down with 100 psi (690 kPa) air to remove all sand, soil and debris.
- B. Blow down procedure shall be done after system is complete, but before valves are installed.

3.9 TESTS

- A. Piping System: Inspection, testing and purging shall be in accordance with NFPA 54 and ASME B31.8.

3.10 OUTDOOR PIPING SCHEDULE

- A. Underground natural-gas piping shall be one of the following:
 - 1. PE pipe and fittings joined by heat fusion, or mechanical couplings; service-line risers with tracer wire terminated in an accessible location.
 - 2. Steel pipe with wrought-steel fittings and welded joints, or mechanical couplings. Coat pipe and fittings with protective coating for steel piping.

3.11 UNDERGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Connections to Existing Gas Piping: Use valve and fitting assemblies made for tapping utility's gas mains and listed by an NRTL.
- B. Underground:
 - 1. PE valves.

2. NPS 2 (DN 50) and smaller use bronze plug valves.
3. NPS 2-1/2 (DN 65) and larger use Cast-iron, lubricated plug valves.

--- E N D ---

SECTION 40 05 13

PROCESS PIPING

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. The Contractor shall furnish and install to the required line and grade, all piping together with all fittings and appurtenances, required for a complete installation. All piping located outside the face of structures or building foundations and all piping embedded in concrete within a structure or foundation shall be considered exterior piping.
- B. The Contractor shall furnish and install fittings, couplings, connections, sleeves, adapters, harness rods and closure pieces as required to connect pipelines of dissimilar materials and/or sizes herein included under this Section and other concurrent Contracts for a complete installation.
- C. The Contractor shall furnish all labor, materials, equipment, tools, and services required for the furnishing, installation and testing of all piping as shown on the Drawings, specified in this Section and required for the Work. Piping shall be furnished and installed of the material, sizes, classes, and at the locations shown on the Drawings and/or designated in this Section. Piping shall include all fittings, adapter pieces, couplings, closure pieces, harnessing rods, hardware, bolts, gaskets, wall sleeves, wall pipes, hangers, supports, and other associated appurtenances for required connections to equipment, valves, or structures for a complete installation.
- D. Piping assemblies under 4-inch size shall be generally supported on walls and ceilings, unless otherwise shown on the Drawings or ordered by the Engineer, being kept clear of openings and positioned above "headroom" space. Where practical, such piping shall be run in neat clusters, plumb and level along walls, and parallel to overhead beams.
- E. The Contractor shall provide taps on piping where required or shown on the Drawings. Where pipe or fitting wall thicknesses are insufficient to provide the required number of threads, a boss or pipe saddle shall be installed.
- F. The work shall include, but not be limited to, the following:
 - 1. Connections to existing pipelines.

2. Test excavations necessary to locate or verify existing pipe and appurtenances.
3. Installation of all new pipe and materials required for a complete installation.
4. Cleaning, testing and disinfecting as required.

1.2 REFERENCES

A. American Nation Standard Institute:

ANSI A21.10.....Ductile-Iron and Gray-Iron Fittings, 3 in.
Through 48 in., for Water and Other Liquids.

ANSI A21.11.....Rubber Gasket Joints for Ductile Iron Pressure
Pipe and Fittings.

ANSI A21.15.....Standard for Flanged Ductile-Iron Pipe With
Threaded Fittings.

ANSI A21.51.....Ductile-Iron Pipe, Centrifugally Cast in Metal
Molds or Sand-Lined Molds, for Water or Other
Liquids.

ANSI B16.1.....Cast Iron Pipe Flanges and Flanged Fittings.

ANSI B16.4.....Cast Iron Threaded Fittings, Classes 125 and
250.

ANSI B16.18.....Cast Copper Alloy Solder Joint Pressure
Fittings.

ANSI C510.....Double Check Valve Backflow-Prevention
Assembly, First Edition.

B. American Society for Testing Materials:

ASTM A36.....Standard Specification for Structural Steel.

ASTM A48.....Standard Specification for Gray Iron Casting.

ASTM A90.....Standard Test Method for Weight of Coating on
Zinc-Coated (Galvanized) Iron or Steel
Articles.

- ASTM A123.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
- ASTM A126.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings.
- ASTM A536.....Standard Specification for Ductile Iron Castings.
- ASTM A743.....Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel, Corrosion Resistant, for General Application.
- ASTM A778.....Standard Specification for Welded, Unannealed Austenitic Stainless Steel Tubular Products.
- ASTM B61.....Standard Specification for Steam or Valve Bronze Castings.
- ASTM B62.....Standard Specification for Composition Bronze or Ounce Metal Castings.
- ASTM B88.....Standard Specification for Seamless Copper Water Tube.
- ASTM B819.....Standard Specification for Seamless Copper Tube for Medical Gas Systems.

C. American Water Works Association:

- AWWA C104.....Cement Mortar Lining for Ductile-Iron.
- AWWA C110.....Ductile-Iron and Gray-Iron Fittings, 3 in., Through 48 in., for Water and Other Liquids.
- AWWA C111.....Rubber Gasket Joints for Ductile Iron Pressure Pipe and Fittings.
- AWWA C11.....Standard for Flanged Ductile-Iron Pipe With Threaded Fittings.

AWWA C151.....Ductile-Iron Pipe, Centrifugally Cast in Metal
Molds or Sand-Lined Molds, for Water or Other
Liquids.

AWWA C504.....Standard for Rubber-Seated Butterfly Valves.

AWWA C507.....Ball Valves 6in. Through 48in.

AWWA C509.....Resilient-Seated Gate Valves for Water and
Sewerage Systems.

AWWA C510.....Double Check Valve Backflow-Prevention Assembly
First Edition.

AWWA C606.....Grooved and Shouldered Joints.

D. American Welding Society:

AWS D1.1.....Structural Welding Code.

E. National Electrical Manufacturers Association:

NEMA.....Standard Specifications.

F. NSF International:

NSF.....61 Listings.

G. Steel Structures Painting Council (SSPC):

SSPC-SP-10.....Surface Preparation Specification No.10, Near-
White Blast Cleaning.

1.3 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store and handle piping, valves and related products in accordance with Specifications, manufacturer's recommendations, and as supplemented herein.
- B. Pipe, valves and related materials to be loaded and unloaded by lifting with hoists or skidding so as to avoid shock or damage. Under no circumstances drop or skid such material against other products already on ground.
- C. Handle pipe and related materials at all times with care to avoid damage. Interior kept free from dirt and foreign matter. All pipe, valves, and appurtenances carefully lowered or raised into place, with

- suitable equipment in manner that will prevent damage to material. Do not drop or dump pipe or accessories under any circumstances.
- D. Thoroughly inspect pipe, pipe linings, fittings, valves, and all related materials for defects prior to being unloaded and again prior to being installed. Repair or replace any defective, damaged, or unsound material, as determined by Engineer, at no additional cost to Owner.
 - E. All lumps, blisters, and excess coating removed from ends of each pipe. Joints wire brushed and wiped clean, dry and free from oil and grease before pipe is installed.
 - F. Store all valves with rubber seats out of sunlight with discs or plugs opened slightly off seat (3 to 5 degrees).
 - G. Exercise each manual valve operator through at least two (2) full open and close cycles at least once every two (2) months.

PART 2 - PRODUCTS

2.1 GENERAL

- A. All specials and every length of pipe shall be marked with the manufacturer's name or trademark, size, class, and the date of manufacture. Special care in handling shall be exercised during delivery, distribution, and storage of pipe to avoid damage and unnecessary stresses. Damaged pipe will be rejected and shall be replaced at the Contractor's expense. Pipe and specials stored prior to use shall be stored in such a manner as to keep the interior free from dirt and foreign matter.
- B. Testing of pipe before installation shall be as described in the corresponding ASTM or AWWA Specifications and in the applicable standard specifications listed in the following sections. Testing after the pipe is installed shall be as specified in Section 3.06.
- C. Joints in piping shall be of the type as specified in the Piping System Schedule at the end of this Section.
- D. All exposed exterior piping shall have flanged joints, unless otherwise specified or shown on the drawings.
- E. The Drawings indicate work affecting existing piping and appurtenances. The Contractor shall excavate test pits as required of all connections and crossings which may affect the Contractor's work prior to ordering pipe and fittings to determine sufficient information for ordering

materials. The Contractor shall take whatever measurements that are required to complete the work as shown or specified.

- F. All valves shall be constructed of first quality materials which have strength, wearing, and corrosion resistance characteristics entirely suitable for the types of service for which the individual valves are designated. Except where noted otherwise, valves designated for water service shall conform to pertinent sections of the latest revision of AWWA C500 Specifications. Cast iron valve bodies and parts shall meet the requirements of the latest revision of ASTM Designation A-126, "Standard Specifications for Gray Iron Castings for Valves, Flanges, and Pipe Fittings, Class B."
- G. All valve body castings shall be clean, sound, and without defects of any kind. No plugging, welding, or repairing of defects will be allowed.
- H. Valves shall have flanged ends for exposed service and mechanical joint ends for buried service, unless otherwise shown on the Drawings or specified herein. Flanged ends shall be flat-faced, 125 lb. American Standard unless otherwise shown or specified in accordance with ANSI B16.1. All bolt heads and nuts shall be hexagonal of American Standard size. The Contractor shall be responsible for coordinating connecting piping. Valves with screwed ends shall be made tight with Teflon tape. Unions are required at all screwed joint valves.
- I. Valve operators shall be designed to unseat, open or close, and seat the valve under the most adverse operating condition to which the valve will be subjected. The capacity of the operator shall be adequate to drive the valve under the differential pressure and flow specified under each individual valve type subheading or as indicated in the appropriate valve schedule. All gearing shall be totally enclosed, sealed and permanently lubricated.
- J. Operator mounting arrangements shall be as shown on the Drawings or as directed by the manufacturer and/or Engineer. Operators shall be furnished with conservatively sized extension bonnets, extension stems, or torque tubes, and all required appurtenances as required for a complete installation. Operators furnished with extension bonnets shall include stainless steel extension stems, or stainless steel torque tubes. The valve operators shall be the full and undivided responsibility of the valve manufacturer in order to ensure complete coordination of the components and to provide unit responsibility.

2.2 DUCTILE IRON PIPE

- A. Ductile Iron Pipe (DIP) Class 52 of the sizes shown or specified shall conform to ANSI A21.51 (AWWA C151), Grade 60-42-10 for ductile iron pipe centrifugally cast in metal molds or sand-lined molds. All ductile iron pipe shall conform to ANSI A21.50 (AWWA C150) for thickness design and shall be supplied in 18 or 20 foot nominal lengths or as required to meet the requirements of the Drawings. Fittings and specials shall be cast iron or ductile iron, conforming to the requirements of AWWA C110 or AWWA C153 and shall have a minimum rated working pressure of 350 psi. All ductile iron pipe and specials shall be marked with the manufacturer's name or trademark, size, weight, thickness class, the date of manufacture, and the word "Ductile".
- B. All pipe and fittings, with the exception of glass lined pipe sleeves, and air piping shall be cement mortar lined. Linings shall conform to American Standard Specifications for Cement Mortar Lining for Cast Iron Pipe and Ductile Iron Pipe and Fittings, ANSI A21.4 (AWWA C104) and shall be standard thickness. The mortar lining shall be protected with the bituminous seal coat. All exposed DIP and fittings shall have a shop applied prime coat in accordance with Section 09 91 00 - Painting.
- C. Pipe and fittings shall be the class that equals or exceeds the pipe class as specified herein. Requirements for various types of joints are described in the following paragraphs. UNLESS OTHERWISE NOTED HEREIN OR ON THE DRAWINGS, ALL EXPOSED DUCTILE IRON PIPING SHALL HAVE FLANGED JOINTS.
- D. Flanged joints and fittings shall have a minimum pressure rating of 250 psi with 125 lb. American Standard flanges. All flanges and fittings shall conform to the requirements of ANSI B16.1. Flanges shall be ductile iron and shall be of the threaded or screw on type. The face of the flanges shall be machined after installation of the flange to the pipe. No raised surface shall be allowed on flanges. Flanged pipe shall conform to the requirements of ANSI Specification A21.15, (AWWA C115). Pipe lengths shall be fabricated to meet the requirements of the Drawings.
- E. Gaskets shall be the "Ring Gasket" type, 1/8-inch minimum thickness, cloth inserted rubber, red rubber or neoprene and shall be suitable for the service intended. Bolts shall be of the size and length called for and in accordance with the "American Standard" and comply with the

requirements of the ANSI/AWWA Standards. The bolts for flanged joints shall be a minimum ASTM A307; Grade B carbon steel and be in accordance with ANSI A21.10, (AWWA C110). The bolts shall have hexagonal heads and nuts, no washers shall be used.

- F. Bell and spigot pipe shall be provided with push on, O-ring rubber gasket, compression type joints and shall conform to the requirements of ANSI A21.11 (AWWA C111). Fittings and specials shall be supplied with mechanical joints as specified for mechanical joint pipe. If required by installation conditions, pipe shall have cast-on lugs for adequately tying it together.
- G. Mechanical joints and fittings shall conform to the requirements of ANSI A21.11, (AWWA C111). Joints shall be made employing a tapered rubber gasket forced into a tapered groove with a ductile iron follower ring. If required by installation conditions, pipe and fittings shall have cast-on lugs for adequately tying the pipe and fittings together. These shall be in conformance with standard practice and as outlined under the appropriate AWWA Specifications.
- H. Bolts for mechanical joints shall be high strength corrosion resistant low-alloy steel tee-head bolts with hexagonal nuts.
- I. Mechanical coupling joint pipe and fittings shall be split type, shouldered end. Coupling materials shall be malleable iron. Couplings shall have a minimum pressure rating and service equal to that of the connected piping. Gaskets shall be of rubber. Bolts and nuts shall be heat treated carbon steel track bolts and shall be plated. After installation, buried couplings shall receive two heavy coats of coal tar epoxy (min. 24 mil thickness) which is compatible with the finish of the couplings. Couplings shall be as manufactured by Victaulic Company of America Style 44, or equal.
- J. All buried pressure pipe joints and fittings shall be restrained in accordance with these specifications.
- K. Restrained Joints
 - 1. Mechanical Restrained Joints: Mechanical joint restraint consisting of follower gland which when actuated imparts multiple wedging action against the pipe, increasing its resistance as the pressure increases. ASTM A 536-80 ductile iron follower gland of dimensions such that it can be used with AWWA C153 mechanical joints. Restraining devices shall be of ductile iron, heat treated to a

minimum hardness of 370 BHN. Twist-off nuts shall be used to insure proper actuating of the restraint device. Restraint device shall have a 250 psi minimum working pressure with 2:1 minimum safety factor. Megalug retainer gland equivalent to EBAA Iron, Inc., or equal. Coating for restraint devices shall consist of the following:

- a. All wedge assemblies and related parts shall be processed through a phosphate wash, rinse and drying operation prior to coating application. The coating shall consist of a minimum of two coats of liquid fluoropolymer coating with heat cure to follow each coat.
 - b. All casting bodies shall be surface pretreated with a phosphate wash, rinse and sealer before drying. The coating shall be electrostatically applied and heat cured. The coating shall be a polyester based powder to provide corrosion, impact and UV resistance.
2. Push-on Restrained Joints: Restrained joint pipe and fittings shall consist of one of the following restraint systems:
- a. Bolted retainer rings and welded retainer bars or boltless, push-on type which include ductile iron locking segments and rubber retainers. Bolts for restrained joints (if applicable) shall conform to ANSI B18.2. Restrained pipe and fittings shall be TR Flex as manufactured by US Pipe, Flex-Ring type joints as manufactured by American Cast Iron Pipe Co., Snap-Lok as manufactured by Griffin Pipe Products, Field Lok 350 as manufactured by US Pipe, or equal. For thrust restraint of field cut piping, the manufacturer's standard assembly shall be used (if applicable). Assemblies shall be TR Flex Gripper as manufactured by U.S. Pipe, Snap-Lok FC as manufactured by Griffin Pipe Products, Field Flex-Ring as manufactured by American Cast Iron Pipe Co., or equal.
 - b. Field-Lok Restrained Joint Gaskets as manufactured by US Pipe, or equal, conforming to the requirements of ANSI A21.11 (AWWA C111).

2.3 POLYVINYL CHLORIDE (PVC) PIPE AND FITTINGS

- A. PVC pipe and fittings shall be manufactured in accordance with ASTM D 1785, D 1784 and F 441, "normal impact" pipe, Schedule 40 or 80 as specified.

- B. Fittings used with this pipe shall be socket type or flanged type as specified herein, in the Piping System Schedule in Section 3.08, or indicated on the Drawings. Plastic piping shall be installed in full accordance with the manufacturer's recommendations for the specific installation. No field bending or distortion of the pipe will be permitted.
- C. PVC pipe shall be Type 1 Grade 1 conforming to ASTM D 1784 and D 1785. Fittings shall conform to the following standard specifications:
 - 1. Socket Type (Schedule 40); ASTM D 2466
 - 2. Socket Type (Schedule 80); ASTM D 2467
- D. Provide flanged fittings of the same material as the specified pipe and material conforming to ANSI B16.5 at all valves and equipment with Teflon filled or natural rubber gaskets. Bolts shall be type 316 stainless steel for flanged joints. Flanges are not required at true (double) union valves.
- E. Solvent cement for socket type joints shall conform to ASTM D 2564 for PVC pipe and fittings.
- F. Solvent cement for socket type joints for sodium hypochlorite and ammonium hydroxide (PVC pipe) applications shall be Weldon 724 as manufactured by IPS Corporation.

2.4 COPPER TUBING (PROCESS WATER)

- A. Copper Water Tubing - Type "K": Pipe and fittings shall be soft temper conforming to ASTM B 88, with wrought copper solder joint fittings conforming to ANSI B16.22.
- B. Copper Water Tubing - Type "L": Pipe and fittings shall be hard temper conforming to ASTM B 88, with wrought copper solder joint fittings conforming to ANSI B16.22.

2.5 CHEMICAL FEED PROCESS PIPING

- A. Basic Piping Materials: All piping material must be compatible with chemical to be fed to treatment process, as indicated on the Contract Drawings and Specifications.
- B. Suction Lines: Suction lines shall be constructed of schedule 80 PVC pipe or polyethylene tubing, as indicated on the Contract Drawings.
- C. Discharge Lines: Discharge lines shall be constructed of schedule 80 PVC pipe or polyethylene tubing, as indicated on the Contract Drawings. PVC piping connections shall be socket weld fittings using chemically resistant solvent weld PVC cement. Polyethylene tubing shall have a

minimum working pressure of 100 psi and burst pressure of 400 psi. The discharge lines from the pump to the discharge location shall be installed in a schedule 80 PVC carrier pipe.

2.6 WALL PIPES

A. Where wall sleeves or wall pipes occur in walls that are continuously wet on one or both sides, they shall have water stop flanges at the center of the casting or as shown on the Drawings. Ends of wall pipes shall be flange, mechanical joint, plain end, or bell as shown on the Drawings, or as required for connection to the piping. Wall pipes shall be of the same material as the piping that they are connected to. If welded waterstop flanges are employed, welds shall be 360 degree continuous on both sides of flange. Unless otherwise shown on the Drawings, waterstop flanges shall conform to the minimum dimensions shown below:

PIPE SIZE	WATERSTOP FLANGE DIAMETER	WATERSTOP FLANGE THICKNESS
4" - 12"	OD + 3.10"	0.50"
14" - 24"	OD + 4.15"	0.75"
30" - 36"	OD + 4.50"	1.00"
42" - 48"	OD + 5.00"	1.25"
54"+	OD + 5.90"	1.50"

2.7 SLEEVES

A. Unless shown otherwise, all piping passing through walls and floors shall be installed in sleeves or wall castings accurately located before concrete is poured, or placed in position during construction of masonry walls. Sleeves passing through floors shall extend from the bottom of the floor to a point 3 inches above the finished floor, unless shown otherwise. Water stop flanges are required on all sleeves located in floors or walls which are continually wet or under hydrostatic pressure on one or both sides of the floor or wall.

B. Sleeves shall be cast iron, black steel pipe, or fabricated steel in accordance with details shown on the Drawings. If not shown on the Drawings, the Contractor shall submit to the Engineer the details of sleeves he proposes to install; and no fabrication or installation thereof shall take place until the Engineer's approval is obtained. Steel sleeves shall be fabricated of structural steel plate in

accordance with the standards and procedures of AISC and AWS. Steel sleeve surfaces shall receive a commercial sandblast cleaning and then be shop painted in accordance with Section 09 91 00 - Painting.

- C. When shown on the Drawings or otherwise required, the annular space between the installed piping and sleeve shall be completely sealed against a maximum hydrostatic pressure of 20 psig. Seals shall be mechanically interlocked, solid rubber links, trade name "Link-Seal", as manufactured by the EnPro Industries, or equal. Rubber link, seal-type, size, and installation thereof, shall be in strict accordance with the manufacturer's recommendations. For non-fire rated walls and floors, pressure plate shall be glass reinforced nylon plastic with EPDM rubber seal and 304 stainless steel bolts and nuts. For fire rated walls and floors, two independent seals shall be provided consisting of low carbon steel, zinc galvanized pressure plates, silicon rubber seals and low carbon steel, zinc galvanized bolts and nuts.
- D. Cast iron mechanical joint: adapter sleeves shall be Clow # 1429, as manufactured by the Clow Corp., or equal. Mechanical joint adapter sleeves shall be provided with suitable gasket, follower ring, and bolts to effect a proper seal. In general, sleeves installed in walls, floors, or roofs against one side of which will develop a hydrostatic pressure, or through which leakage of liquid will occur, shall be so sealed. If welded waterstop flanges are employed, welds shall be 360 degree continuous on both sides of flange.

2.8 SOLID SLEEVE COUPLINGS

- A. Solid sleeve couplings shall be used to connect buried service piping. Solid sleeves shall be ductile iron, long body and shall conform to the requirements of ANSI A21.10 (AWWA C110). Unless otherwise shown or specified, solid sleeve couplings shall be Style A11760 as manufactured by American Cast Iron Pipe Co., or equal.

2.9 FLANGED ADAPTERS

- A. Flanged adapters shall be furnished as required and as shown on the Drawings.
- B. All flanged adapters, 12 inches in diameter and smaller, except as shown on the Drawings or directed by the Engineer, shall be locking type flanged adapters.
- C. Pressure and service shall be the same as connected piping.

- D. Materials shall be cast iron for pipes up to 12 inch diameter and high strength steel for pipes larger than 12 inch diameter.
- E. Flanged adapters shall be shop primed with a premium quality primer compatible with the paint system specified in Section 09 91 00 - Painting. Field painting of wetted area shall be done prior to installation.
- F. Bolts and nuts shall be alloy steel, corrosion-resistant and prime coated.
- G. Flanged coupling adapters larger than 12 inches in diameter shall be harnessed by tying the adapter to the nearest pipe joint flange using threaded rods and rod tabs. The threaded rods and rod tabs shall be as shown on the Drawings.
- H. Flanged adapters shall be as manufactured by Dresser Industries, Style 127 or 128, Smith Blair Corporation, or equal.

2.10 TAPPING SLEEVES AND TAPPING SADDLES

- A. Tapping sleeves shall be similar to Mueller Outlet Seal, American Uniseal or Kennedy Square Seal. All sleeves shall have a minimum working pressure of 150 psi. All sleeves larger than twelve (12) inches shall be ductile iron. All taps shall be machine drilled--no burned taps will be allowed.
- B. Tapping saddles may be used on mains sixteen (16) inches and larger where the required tap size does not exceed one-half the size of the main (i.e. 8-inch tapping saddle for use on a 16-inch main). Tapping saddles shall be manufactured of ductile iron providing a factor of safety of at least 2.5 at a working pressure of 250 psi. Saddles shall be equipped with a standard AWWA C-110-77 flange connection on the branch. Sealing gaskets shall be "O" ring type, high quality molded rubber having an approximate seventy durometer hardness, placed into a groove on the curved surface of the tapping saddles. Straps shall be of alloy steel. The tapping saddle shall be the American tapping saddle, U.S. Pipe tapping saddle, or equal. All taps shall be machine cut, no burned taps will be allowed.

2.11 UNIONS

- A. For ductile iron, carbon steel, and grey cast iron pipes assembled with threaded joints and malleable iron fittings, unions shall conform to ANSI B16.39.

B. For copper piping, unions shall have ground joints and conform to ANSI B16.18.

C. For PVC and CPVC piping, unions shall be socket weld type with Viton O-ring.

2.12 PROCESS PIPE HANGARS AND SUPPORTS

A. All piping shall be adequately supported and braced by means of adequate hangers, concrete piers, pipe supports, brackets, or otherwise as may be required by the location. Generally, concrete supports shall be used where pipe centerline is less than 3 feet above floor, and hangers above 6 feet unless specified or shown otherwise. Supports shall be not more than 10 feet on center for steel and cast iron, 5 feet on center for plastic unless otherwise shown on the Drawings or required by the specific manufacturer. All necessary inserts or appurtenances shall be furnished and installed in the concrete or structures for adequately securing hangers and supports to the structure.

B. Hangers and supports shall conform to the following requirements:

- 1.1. All hangers and supports shall be capable of adjustment after installation. Types of hangers and supports shall be kept to a minimum.
2. Hanger rods shall be straight and vertical. Chain, wire, strap, or perforated bar hangers shall not be used. Hangers shall not be suspended from other piping.
3. Vertical piping shall be supported at each floor and between floors by stays or braces to prevent rattling and vibration.
4. Supports and hangers for plastic piping shall include wide saddles or bands as recommended by the manufacturer and approved by the Engineer to distribute load and thus avoid localized deformation of the pipe.
5. Hanger and supports shall prevent contact between dissimilar metals by use of copper plated, rubber, vinyl coated or stainless steel hangers.
6. Ferrous pipes to be painted shall be painted in accordance with Section 09 91 00 - Painting. Ferrous pipes that do not require painting shall be supported by galvanized hangers and supports.
7. Copper piping shall be supported by plastic coated or copper plated steel hangers and supports.
8. Plastic piping shall be supported by plastic coated steel hangers and supports.

9. Hangers and supports shall provide for thermal expansion throughout the full operating temperature range.
10. Expansion type anchors used for pipe hangers and supports shall be Type 304 stainless steel.
- C. All metallic hangers and supports shall be standard make "Grinnel" by ITT Grinnel Corp., "Witch" by Carpenter & Patterson, Inc., B-Line Systems, Inc., or equal; and data on the types and sizes to be used shall be furnished to the Engineer for approval. Metallic support system brackets, rods, support clips, clevis hangers, hardware, etc. shall be cast iron or welded steel construction.
- D. Non-metallic support system shall be a heavy duty channel framing system. Channel frames shall be manufactured by the pultrusion process using corrosion grade polyester or vinylester resins. All fiberglass construction shall include suitable ultraviolet inhibitors for UV exposure and shall have a flame spread rating of 25 or less per ASTM E84. Piping accessories, pipe clamps, clevis hangers, support posts, support racks, fasteners, etc., shall be constructed of vinylester or polyurethane resin. Non-metallic support systems shall be standard make Aickinstrut by Aickinstrut, Inc., Unistrut Fiberglass by Unistrut, Inc., Enduro Fiberglass Systems, or equal. The Contractor shall submit data on the types and sizes of approval. Unless otherwise shown or specified the Contractor shall provide support spacings in the conformance with the pipe and support system manufacturer's requirements.

2.13 REDUCED PRESSURE ZONE BACKFLOW PREVENTION DEVICE

- A. The assembly shall consist of a pressure differential relief valve located in a zone between two positive seating check valves and captured springs.
- B. Backsiphonage protection shall include provision to admit air directly into the reduced pressure zone via a separate channel from the water discharge channel. The assembly shall include two tightly closing shutoff valves before and after the valve and test cocks.
- C. Check valve bodies shall be epoxy coated cast iron. Assembly shall contain replaceable bronze seats, stainless steel internal parts, bronze relief valve body, bronze body ball valves (test cocks).
- D. Assembly shall be rated for a temperature range of 33 Deg F to 110 Deg F, and a working pressure of 175 psi.
- E. The assembly shall meet the requirements of AWWA C511.

F. Contractor shall route drain line to within 3 inches of the floor.

PART 3 - EXECUTION

3.1 GENERAL INSTALLATION

- A. All piping shall be installed by skilled workmen and in accordance with the best standard practice for piping installation as shown on the Drawings, specified or recommended by the pipe manufacturer. Proper tools and appliances for the safe and convenient handling and installing of the pipe and fittings shall be used. Great care shall be taken to prevent any pipe coating from being damaged on the inside or outside of the pipe and fittings. All pieces shall be carefully examined for defects, and no piece shall be installed which is known to be cracked, damaged, or otherwise defective. If any defective pieces should be discovered after having been installed, it shall be removed and replaced with a sound one in a satisfactory manner by the Contractor and at his own expense. Pipe and fittings shall be thoroughly cleaned before they are installed and shall be kept clean until they are accepted in the complete work. All piping connections to equipment shall be provided with unions or coupling flanges located so that piping may be readily dismantled from the equipment. At certain applications, Dresser, Victaulic, or equal, couplings may also be used. All piping shall be installed in such a manner that it will be free to expand and contract without injury to itself or to structures and equipment to which it is connected. All piping shall be erected to accurate lines and grades with no abrupt changes in line or grade and shall be supported and braced against movement, temporary, or permanent. All exposed piping shall be installed with vertical and horizontal angles properly related to adjoining surfaces or pipes to give the appearance of good workmanship. Unless otherwise shown or approved, provided a minimum headroom clearance under all piping of 7 feet 6 inches.
- B. Unless otherwise shown or specified, all waste and vent piping shall pitch uniformly at a 1/4-inch per foot grade and accessible cleanouts shall be furnished and installed as shown and as required by local building codes. Installed length of waste and vent piping shall be determined from field measurements in lieu of the Drawings.

- C. No pressure testing shall be performed until the pipe has been properly backfilled in place. All pipe passing through walls and/or floors shall be provided with wall pipes or sleeves in accordance with the specifications and the details shown on the Drawings. All wall pipes shall be of ductile iron and shall have a water stop located in the center of the wall. Each wall pipe shall be of the same class, thickness, and interior coating as the piping to which it is joined. All buried wall pipes shall have a coal tar outside coating on exposed surfaces.
- D. Following proper preparation of the trench subgrade, pipe and fittings shall be carefully lowered into the trench so as to prevent dirt and other foreign substances from gaining entrance into the pipe and fittings. Proper facilities shall be provided for lowering sections of pipe into trenches. Under no circumstances shall any of the materials be dropped or dumped into the trench.
- E. Water shall be kept out of the trench until jointing and backfilling are completed. When work is not in progress, open ends of pipe, fittings, and valves shall be securely closed so that no water, earth, or other substance will enter the pipes, fitting, or valves. Pipe ends left for future connections shall be valved, plugged, or capped, and anchored as required.
- F. Joint deflection shall not exceed 75% of the Manufacturer's recommended deflection. All exposed, submerged, and buried piping shall be adequately supported and braced by means of hangers, concrete piers, pipe supports, or otherwise as may be required by the location.
- G. All piping shall be installed in such a manner that it will be free to expand and/or contract without injury to itself or to structures and equipment to which it is connected. All piping shall be erected to accurate lines and grades with no abrupt changes in line or grade and shall be supported and braced against movement, temporary, or permanent. All exposed piping shall be installed with vertical and horizontal angles properly related to adjoining surfaces or pipes to give the appearance of good workmanship. Pipes crossing within a vertical distance of less than or equal to one (1) foot shall be encased and supported with concrete at the point of crossing to prevent damage to the adjacent pipes as shown on the Drawings.

- H. The full length of each section of pipe shall rest solidly upon the bed of the trench, with recesses excavated to accommodate bells, couplings, joints, and fittings. Before joints are made, each pipe shall be well bedded on a solid foundation; and no pipe shall be brought into position until the preceding length has been thoroughly bedded and secured in place. Pipe that has the grade or joint disturbed after laying shall be taken up and relaid by the Contractor at his own expense. Pipe shall not be laid in water or when trench conditions are unsuitable for work.
- I. Proper and suitable tools and appliances for the safe convenient handling and laying of pipe shall be used and shall in general agree with manufacturer's recommendations.
- J. At the close of each work day, the end of the pipeline shall be tightly sealed with a cap or plug so that no water, dirt, or other foreign substance may enter the pipeline. This plug shall be kept in place until pipe laying is resumed.
- K. During the laying of pipe, each pipe manufacturer shall provide his own supervisor to instruct the Contractor's pipe laying personnel in the correct procedure to be followed.
- L. Ordinarily only full lengths of pipe (as furnished by the pipe manufacturer) shall be used. Exceptions: (closure pieces at manholes and areas where joint deflection is required).
- M. Except where noted otherwise herein, all valves shall be installing and tested in accordance with the latest revision of AWWA C500. Before installation, all valves shall be lubricated, manually opened and closed to check their operation and the interior of the valves shall be thoroughly cleaned. Valves shall be placed in the positions shown on the Drawings. Joints shall be made as directed under the Piping Specifications. The valves shall be so located that they are easily accessible for operating purposes, and shall bear no stresses due to loads from the adjacent pipe. The Contractor shall be responsible for coordinating connecting piping.
- N. All valves shall be tested at the operating pressures at which the particular line will be used. Any leakage or "sweating" of joints shall be stopped, and all joints shall be tight. All motor operated and cylinder operated valves shall be tested for control operation as directed by the Engineer.

- O. Provide valves in quantity, size, and type with all required accessories as shown on the Drawings.
- P. Install all valves and appurtenances in accordance with manufacturer's instructions. Install suitable corporation stops at all points shown or required where air binding of pipe lines might occur. Install all valves so that operating handwheels or wrenches may be conveniently turned from operating floor but without interfering with access, and as approved by Engineer. Unless otherwise approved, install all valves plumb and level. Valves shall be installed free from distortion and strain caused by misaligned piping, equipment or other causes.
- Q. Valve boxes shall be set plumb, and centered with the bodies directly over the valves so that traffic loads are not transmitted to the valve. Earth fill shall be carefully tamped around each valve box to a distance of 4 feet on all sides of the box, or to the undisturbed trench face, if less than 4 feet.

3.2 DUCTILE IRON PIPE

- A. Ductile iron pipe (DIP) shall be installed in accordance with the requirements of the Ductile Iron Pipe Handbook published by the Ductile Iron Pipe Research Association, and AWWA C600.
- B. Where it is necessary to cut ductile iron pipe in the field, such cuts shall be made carefully in a neat workmanlike manner using approved methods to produce a clean square cut. The outside of the cut end shall be conditioned for use by filing or grinding a small taper, at an angle of approximately 30 degrees.
- C. Unless otherwise approved by the engineer, field welding of ductile iron will not be permitted.

3.3 PVC/CPVC AND HDPE PIPE

- A. Polyvinyl chloride (PVC), chlorinated polyvinyl chloride (CPVC) and High Density Polyethylene (HDPE) pipe shall be laid and joints assembled according to the respective manufacturer's recommendation. PVC pipe installation shall comply with applicable sections of the Uni-Bell PVC Pipe Association Recommended Standard Specifications.
- B. Plastic piping shall not be installed when the temperature is less than 60°F except as otherwise recommended by the manufacturer and approved by the Engineer.

3.4 JOINTS IN PIPING

- A. Restrained joints shall be provided on all pipe joints as specified herein and shown on the Drawings. Restrained joints shall be made up similar to that for push-on joints.
- B. Push-on joints include a single rubber gasket which fits into the bell end of the pipe. The gasket shall be wiped clean, flexed and then placed in the socket. Any bulges in the gasket which might interfere with the entry of the plain end of the pipe shall be removed. A thin film of lubricant shall be applied to the gasket surface which will come into contact with the spigot end of the pipe. The lubricant shall be furnished by the pipe manufacturer. The plain end of the pipe, which is tapered for ease of assembly, shall be wiped clean and a thick film of lubricant applied to the outside. The pipe shall be aligned and carefully entered into the socket until it just makes contact with the gasket. The joint assembly shall be completed by entering the pipe past the gasket until it makes contact with the bottom of the socket. The pipe shall be pulled "home" with an approved jack assembly as recommended by the pipe manufacturer. If assembly is not accomplished by reasonable force, the plain end shall be removed and the condition corrected.
- C. Flanged joints shall be brought to exact alignment and all gaskets and bolts or studs inserted in their proper places. Bolts or studs shall be uniformly tightened around the joints. Where stud bolts are used, the bolts shall be uniformly centered in the connections and equal pressure applied to each nut on the stud. Pipes in all lines subject to temperature changes shall be cut short and cold sprung into place to compensate for expansion when hot.
- D. Mechanical joints shall be made up with gaskets, glands and bolts. When a joint is to be made up, the bell or socket and plain end shall be cleaned and washed with a solution or mild soap in water; the gland and gasket shall be slid onto the plain end and the end then entered into the socket until it is fully "home" on the centering ring. The gasket shall then be painted with soapy water and slid into position, followed by the gland. All bolts shall be inserted and made up hand tight and then tightened alternately to bring the gland into position evenly. Excessive tightening of the bolts shall be avoided. All nuts shall be pulled up using a torque wrench which will not permit unequal stresses

in the bolts. Torque shall not exceed the recommendations of the manufacturer of the pipe and bolts for the various sizes. Care shall be taken to assure that the pipe remains fully "home" while the joint is being made. Joints shall conform to the applicable AWWA Specifications.

- E. Threaded and/or screwed joints shall have long tapered full depth threads to be made with the appropriate paste or jointing compound, depending on the type of fluid to be processed through the pipe. All pipe up to, and including 1-1/2-inches, shall be reamed to remove burr and stood on end and well pounded to remove scale and dirt. Wrenches on valves and fittings shall be applied directly over the joint being tightened. Not more than three pipe threads shall be exposed at each connection. Pipe, in all lines subject to temperature changes shall be cut short and cold sprung into place to compensate for expansion when hot. Joints in all piping used for chlorine gas lines shall be made up with a glycerine and litharge cement. Joints in plastic piping (PVC/CPVC) shall be laid and joints made with compounds recommended by the manufacturer. Installation shall conform to the requirements of ASTM D2774 and ASTM D2855. Unions required adjacent to valves and equipment.
- F. Soldered joints shall have the burrs removed and both the outside of pipe and the inside of fittings shall be thoroughly cleaned by proper tools recommended for that purpose. Flux shall be applied to both pipe and inside of fittings and the pipe placed into fittings and rotated to insure equal distribution of flux. Joints shall be heated and solder applied until it shows uniformly around the end of joints between fitting and pipe. All joints shall be allowed to self-cool to prevent the chilling of solder. Combination flux and solder paste manufactured by a reputable manufacturer is acceptable. Unions required adjacent to valves and equipment.
- G. Welded joints shall be made by competent operators in a first class workmanlike manner, in complete accordance with ANSI B31.1 and AWWA C206. Welding electrodes shall conform to ASTM A233, and welding rod shall conform to ASTM A251. Only skilled welders capable of meeting the qualification tests for the type of welding which they are performing shall be employed. Tests, if so required, shall be made at the expense of the Contractor, if so ordered by the Engineer. Unions shall be required adjacent to valves and equipment.

- H. Solvent or adhesive welded joints in plastic piping shall be accomplished in strict accordance with the pipe manufacturer's recommendations, including necessary field cuttings, sanding of pipe ends, joint support during setting period, etc. Care shall be taken that no droppings or deposits of adhesive or material remain inside the assembled piping. Solvent or adhesive material shall be compatible with the pipe itself, being a product approved by the pipe manufacturer. Unions are required adjacent to valves and equipment. Sleeve-type expansion joints shall be supplied in exposed piping to permit 1-inch minimum of expansion per 100 feet of pipe length.
- I. Dielectric unions shall be installed wherever dissimilar metals are connected except for bronze or brass valves in ferrous piping. Unions shall be provided downstream of each valve with screwed connections. The Contractor shall provide screwed or flanged unions at each piece of equipment, where shown, and where necessary to install or dismantle piping.
- J. Eccentric reducers shall be installed where air or water pockets would otherwise occur in mains because of a reduction in pipe size.

3.5 FLUSHING AND TESTING

- A. All piping shall be properly flushed and tested unless specifically exempted elsewhere in the Specifications or otherwise approved by the Engineer. Air and gas pipelines shall be flushed and tested with compressed air. All other liquid conveying pipelines shall be flushed and tested with water. The Contractor shall furnish and install all means and apparatus necessary for getting the air or water into the pipeline for flushing and testing including pumps, compressors, gauges, and meters, any necessary plugs and caps, and any required blow-off piping and fittings, etc., complete with any necessary reaction blocking to prevent pipe movement during the flushing and testing. All pipelines shall be flushed and tested in such lengths or sections as agreed upon among the Owner, Engineer, and Contractor. Test pressures shall be as specified in the Piping System Schedule at the end of this Section, as shown in the Drawings, and shall be measured at the lowest point of the pipe segment being tested. The Contractor shall give the Owner and Engineer reasonable notice of the time when he intends to test portions of the pipelines. The Engineer reserves the right, within reason, to request flushing and testing or any section or portion of a pipeline.

- B. The Contractor shall provide water for all flushing and testing of liquid conveying pipelines. Non-potable water may be used for flushing and testing liquid pipelines not connected to the potable water system. Only potable water shall be used for flushing and testing the potable water system.
- C. Air and gas piping shall be completely and thoroughly cleaned of all foreign matter, scale, and dirt prior to start-up of the air or gas system.
- D. At the conclusion of the installation work, the Contractor shall thoroughly clean all new liquid conveying pipe by flushing with water or other means to remove all dirt, stones, pieces of wood, etc., which may have entered the pipe during the construction period. If after this cleaning any obstructions remain, they shall be corrected by the Contractor, at his own expense, to the satisfaction of the Engineer. Liquid conveying pipelines shall be flushed at the rate of at least 2.5 feet per second for a duration suitable to the Engineer or shall be flushed by other methods approved by the Engineer.
- E. Compressed/service air and gas piping shall be flushed by removing end caps from the distribution lines and operating one (1) compressor, in accordance with the manufacturer's instructions.
- F. After flushing, all air piping shall be pressure and leak tested prior to coating and wrapping of welded joints. Immediately upon successful completion of the pressure and leak test, welded joints shall be thoroughly cleaned of all foreign matter, scale, rust, and discoloration and coated in accordance with the Specifications.
- G. All process air piping shall be leak tested by applying a soap solution to each joint. Leak tests shall be conducted with one (1) blower in service at normal operating pressure.
- H. During testing the piping shall show no leakage. Any leaks or defective piping disclosed by the leakage test shall be repaired or replaced by the Contractor, at his own expense, and the test repeated until all such piping shows tight.
- I. All buried process air piping shall be pressurized to 25 psig and tested for leaks by applying a soap solution to each joint. The air supply shall be stopped and the pipe pressure monitored. System pressure shall not fall by more than 0.5% of the 25 psig test pressure over a one-hour test period. Should the system fail to hold the required pressure for

- one hour, the cause shall be determined and corrected and the test repeated until a successful test of the entire system is obtained.
- J. Field leakage tests shall be performed for all submerged process air piping. The procedure shall consist of operating the system under clear non-potable water for visual identification of all leaks. All field leakage tests shall be witnessed by the Engineer. All submerged piping shall be installed free of any leaks.
- K. After flushing, all liquid conveying pipelines shall be hydrostatically tested at the test pressure specified in the Piping System Schedule at the end of this Section and as shown on the Drawings. The procedure used for the hydrostatic test shall be in accordance with the requirements of AWWA C600. Each pipeline shall be filled with water for a period of no less than 24 hours and then subjected to the specified test pressure for 2 hours. During this test, exposed piping shall show no leakage. Allowable leakage in buried piping shall be in accordance with AWWA C600.
- L. Any leaks or defective pipe disclosed by the hydrostatic test shall be repaired or replaced by the Contractor, at his own expense, and the test repeated until all such piping shows tight.
- M. All gravity sewer/storm drain lines shall be leak tested.
- N. After flushing, all gas piping shall be leak tested in accordance with all local codes and regulations and in conformance with the recommendations or requirements of any National Institute or Association for the specific service application.
- O. For all liquid conveying pipelines after pressure testing, use purging and disinfecting procedure prescribed by local utility provider or other authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
1. Fill the water system with a water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 2. Drain the system of the previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow system to stand for 3 hours.
 3. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.

4. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.

3.6 PAINTING AND COLOR CODING SYSTEM

- A. The Contractor shall submit a schedule of the colors and designations proposed in accordance with and this Section. A minimum of four (4) color charts with cross-references to the colors listed herein shall be included with the Submittal.
- B. All piping specified in this Section shall be painted, except as follows:
 1. Copper pipe
 2. Stainless steel pipe. Flanges and supports or hangers shall be painted.

3.7 PIPING SYSTEM SCHEDULE

- A. Piping requirements for this Section are outlined on the Drawings, and in the Piping System Schedule. In the absence of a specified test pressure, pipe shall be tested at a pressure 50 percent greater than the normal operating pressure as determined by the Engineer or 10 psig, whichever is greater unless the Schedule indicates that no test is required.
- B. If the pipe material is not shown on the Piping System Schedule or Drawings or otherwise specified, the following materials shall be used:

PIPE SIZE	MATERIAL	TYPE OF JOINT	CLASS/DESIGN	TEST PRESSURE
4-in and larger	DIP	Flanged (Exposed)	PC 350	(1)
		Restrained (Buried) or Push-On	PC 350	
Less than 4-in	PVC	Socket	Sch 80	(1)
(1) Test at 150 percent of normal operating pressure or 10 psi, whichever is greater.				

- C. The following abbreviations are used in the schedule:

1. Materials
 - a. AL - Aluminum
 - b. CPVC - Chlorinated Polyvinylchloride
 - c. DI - Ductile Iron
 - d. PVC - Polyvinylchloride
2. Wall Thickness
 - a. CL - Class

- b. PC - Pressure Class
 - c. Sch - Schedule
 - d. SDR - Standard Diameter Ratio
3. Joint Type
- a. CID - Cast Iron Drainage Fitting
 - b. FL - Flanged
 - c. MJ - Mechanical Joint
 - d. SJ - Slip Joint (Push-on Joint)
 - e. RJ - Restrained Joint
 - f. W - Welded
 - g. SW - Solvent Welded
 - h. S - Soldered
 - i. F - Flared
 - j. TH - Threaded
 - k. MC - Mechanical Coupling
 - l. TF - Thermoseal Fusion

PIPE IDENTIFICATION	LOCATION	MATERIAL	THICKNESS CL/SCH.	JOINT TYPE	RESTRAINT SYSTEM DESIGN PRESSURE (PSIG)	TEST PRESS (PSIG)
Interior Process Piping	< 3" exposed	PVC	Sch. 80	SW	150%	150%
	> 3" exposed	DI	CL 52	FL	<14" PC 350 >=14" PC 250	150%

Note: Use Piping System Schedule only if material is not called out on the Drawings

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SECTION 40 05 23

PROCESS VALVES AND APPURTENANCES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. The Contractor shall furnish all labor, materials, equipment, tools, and services required for the furnishing, installation and testing of all Valving as shown on the Drawings, specified in this Section and required for the Work. Valving shall be furnished and installed of the material, sizes, classes, and at the locations shown on the Drawings and/or designated in this Section.
- B. The work shall include, but not be limited to, the following:
 - 1. Valve Installation and Testing
 - 2. Cleaning, testing and disinfecting as required
 - 3. Related Sections: All applicable Sections including but not limited to Divisions 31 through 46 apply.

1.2 REFERENCES

- A. American Nation Standard Institute:
 - ANSI A21.11.....Rubber Gasket Joints for Ductile Iron Pressure Pipe and Fittings.
 - ANSI A21.15.....Standard for Flanged Ductile-Iron Pipe With Threaded Fittings.
- B. American Society for Testing Materials:
 - ASTM A36.....Standard Specification for Structural Steel.
 - ASTM A48.....Standard Specification for Gray Iron Casting.
 - ASTM A90.....Standard Test Method for Weight of Coating on Zinc-Coated (Galvanized) Iron or Steel Articles.
 - ASTM A123.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.

- ASTM A536.....Standard Specification for Ductile Iron Castings.
- ASTM A743.....Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel, Corrosion Resistant, for General Application.
- ASTM A778.....Standard Specification for Welded, Unannealed Austenitic Stainless Steel Tubular Products.
- ASTM B61.....Standard Specification for Steam or Valve Bronze Castings.
- ASTM B62.....Standard Specification for Composition Bronze or Ounce Metal Castings.

C. American Water Works Association:

- AWWA C111.....Rubber Gasket Joints for Ductile Iron Pressure Pipe and Fittings.
- AWWA C11.....Standard for Flanged Ductile-Iron Pipe With Threaded Fittings.
- AWWA C504.....Standard for Rubber-Seated Butterfly Valves.
- AWWA C507.....Ball Valves 6in. Through 48in.
- AWWA C509.....Resilient-Seated Gate Valves for Water and Sewerage Systems.
- AWWA C510.....Double Check Valve Backflow-Prevention Assembly First Edition.
- AWWA C606.....Grooved and Shouldered Joints.

D. American Welding Society:

- AWS D1.1.....Structural Welding Code.

E. National Electrical Manufacturers Association:

- NEMA.....Standard Specifications.

F. Steel Structures Painting Council (SSPC):

SSPC-SP-10.....Surface Preparation Specification No.10, Near-
White Blast Cleaning.

1.3 SUBMITTALS

A. The Contractor shall furnish to the Engineer, a Material Certification stating that the valve materials and specials furnished under this Section conform to all applicable provisions of the corresponding Specifications. Specifically, the Certification shall state compliance with the applicable standards (ASTM, AWWA, etc.) for fabrication and testing.

1.4 QUALITY ASSURANCE

A. Shop Testing:

1. Perform hydrostatic and leakage shop tests on all gate, butterfly, angle and globe body valves, and check valves in accordance with appropriate AWWA Standards.
2. Perform hydrostatic, leakage and backflow shop tests on backflow preventers to verify operation in accordance with ANSI/AWWA C510.
3. Pressure test air-vacuum valves and air release valves at least 1.5 times specified operating or working pressure. No leakage to occur during hydrostatic test.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store and handle valves and related products in accordance with Specifications, manufacturer's recommendations, and as supplemented herein.
- B. Valves and related materials to be loaded and unloaded by lifting with hoists or skidding so as to avoid shock or damage. Under no circumstances drop or skid such material against other products already on ground.
- C. Handle Valves and related materials at all times with care to avoid damage. Interior kept free from dirt and foreign matter. All valves and appurtenances carefully lowered or raised into place, with suitable equipment in manner that will prevent damage to material. Do not drop or dump pipe or accessories under any circumstances.
- D. Thoroughly inspect valves and all related materials for defects prior to being unloaded and again prior to being installed. Repair or replace any defective, damaged, or unsound material, as determined by Engineer, at no additional cost to Owner.

- E. Store all valves with rubber seats out of sunlight with discs or plugs opened slightly off seat (3 to 5 degrees).
- F. Exercise each manual valve operator through at least two (2) full open and close cycles at least once every two (2) months.

1.6 PROJECT CONDITIONS

- A. Coordinate process piping and plumbing with Contract 09-3: Plumbing Construction.
- B. Coordinate electrical connections, power and wiring to electrically operated valves and solenoids with work under Electrical Contract.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Joints for Valving shall be of the type to match the related piping and appurtenances. See Section 40 05 13 for further details.
- B. All valves shall be constructed of first quality materials which have strength, wearing, and corrosion resistance characteristics entirely suitable for the types of service for which the individual valves are designated. Except where noted otherwise, valves designated for water service shall conform to pertinent sections of the latest revision of AWWA C500 Specifications. Cast iron valve bodies and parts shall meet the requirements of the latest revision of ASTM Designation A-126, "Standard Specifications for Gray Iron Castings for Valves, Flanges, and Pipe Fittings, Class B."
- C. All valve body castings shall be clean, sound, and without defects of any kind. No plugging, welding, or repairing of defects will be allowed.
- D. Valves shall have flanged ends for exposed service and mechanical joint ends for buried service, unless otherwise shown on the Drawings or specified herein. Flanged ends shall be flat-faced, 125 lb. American Standard unless otherwise shown or specified in accordance with ANSI B16.1. All bolt heads and nuts shall be hexagonal of American Standard size. The Contractor shall be responsible for coordinating connecting piping. Valves with screwed ends shall be made tight with Teflon tape. Unions are required at all screwed joint valves.
- E. Valve operators shall be designed to unseat, open or close, and seat the valve under the most adverse operating condition to which the valve will be subjected. The capacity of the operator shall be adequate to drive the valve under the differential pressure and flow specified under each

individual valve type subheading or as indicated in the appropriate valve schedule. All gearing shall be totally enclosed, sealed and permanently lubricated.

- F. Operator mounting arrangements shall be as shown on the Drawings or as directed by the manufacturer and/or Engineer. Operators shall be furnished with conservatively sized extension bonnets, extension stems, or torque tubes, and all required appurtenances as required for a complete installation. Operators furnished with extension bonnets shall include stainless steel extension stems, or stainless steel torque tubes. The valve operators shall be the full and undivided responsibility of the valve manufacturer in order to ensure complete coordination of the components and to provide unit responsibility.
- G. All valves shall be furnished with 18 gauge stainless steel tags, 1" x 3" with a ¼" holes, rounded corners and permanently attached with screws or rivets. Tags shall include P&ID number.

2.2 CORPORATION STOPS

- A. Corporation stops shall be of bronze with tapered male iron pipe threads on inlets and outlets. Terminal outlets shall have screwed bronze hex head dust plugs or caps. Unions shall be used on all corporation stop outlets with connecting piping. Corporation stops shall have a minimum working pressure rating of 250 psi and shall be as manufactured by Mueller Co., Hays Mfg. Div. of Zurn Industries, or equal.

2.3 CURB BOXES

- A. The curb boxes shall be made of cast iron and shall be adjustable two piece construction, in accordance with ANSI/AWWA C110/A21.10-82, ASTM A438-62 and screw type, with five inches and 2¾ inches for curb boxes inside diameter or larger shaft for mainline valve installation. The length of the shaft shall vary depending upon the depth of the valve at each installation. The curb box, with S.S. shutoff, shall be as manufactured by the A.Y. McDonald Manufacturing Company, Model 5601, or equal. The curb box shall be furnished with the word "Water" cast thereon. "Tee" wenchers shall be provided for the curb box cap and for the operation of the corporation stop.

2.4 VALVE BOXES

- A. All valve boxes shall be placed so as not to transmit shock or stress to the valve and shall be centered and plumb over the operating nut of the valve. The ground in the trench upon which the valve boxes rest shall be

thoroughly compacted to prevent settlement. The boxes shall be fitted together securely and set so that the cover is flush with the finished grade of the adjacent surface.

- B. All valve boxes shall be of the Two Piece or Buffalo Type. The valve boxes shall have an adjustable two section screw-type telescoping column and a separate base. The valve box column shall have an inside diameter of 5¼ inches. Valve boxes shall be furnished with a cover. Covers shall be marked with the appropriate carrier product (i.e.: WATER). The valve boxes shall be hot coated inside and out with a tar or asphalt compound. Valve boxes shall be compatible to accept riser rings in future. For deep installations, provide screw-type extensions as required, designed for use with the valve box furnished.
- C. Extension Stems: Provide for each valve buried 4 feet or deeper. Extension stem shall be 1-inch square solid steel and fitted over the valve operating nut. Set top of stem between 6-inches and 3 feet below finished grade.
- D. Manufacturers:
 - 1. Tyler, Series 6850.
 - 2. Or equal.
- E. All valve box covers shall be painted blue and shall be provided with a bronze tag or suitable marking that shall be permanently attached to the underside of the cover and shall identify the valve type, size, number of turns, and direction to open.

2.5 FLOOR BOXES

- A. Floor boxes shall be provided for all nut operated or floor accessed valves. Floor boxes shall be of the adjustable, sliding type, cast iron, suitable to withstand heavy traffic, as manufactured by James B. Clow & Sons, Kennedy Valve Mfg. Co., or equal. The covers shall be marked with appropriate designations of piping contents (i.e.: water, sewer) and bases shall be the round type. All nut operated valves in this Section shall be clearly identified by stainless steel or laminated plastic identification tags. The tags shall be permanently affixed to the inside of the floor boxes, under grating, etc. and shall bear the embossed letters which clearly identify each valve by its appropriate designation.
- B. Two (2) valve operating wrenches shall be supplied in 4 foot lengths with tee handles for each size nut supplied. Valve wrenches shall be

Model No. F-2520 as manufactured by James B. Clow & Sons, Kennedy Valve Mfg. Co., Figure No. 122, or equal.

2.6 IN-LINE STATIC MIXER

- A. An in-line static mixer shall be provided for the injection and mixing of chemicals. The mixer shall incorporate a minimum of 2 coupling connections necessary for piping of the chemical feed lines. The mixer shall be designed to impose a minimal pressure drop and include internals necessary to accomplish thorough mixing of the aerated flow with the injected chemicals.
- B. Mixer shall be 4-inch diameter, 316 stainless steel, with one (1) 316 stainless steel mixing elements, with 150 lb flanges of carbon steel faced with 316 stainless steel on the gasket seating face.
 - 1. Mixer will achieve a Coefficient of Variation of 0.05 or less, and a maximum pressure loss of 0.6 psi at the outlet with a flow rate of 100 gpm.
 - 2. One ½" diameter threaded inlet PVC injection lance.
- C. Minimum working pressure = 150 psi
- D. Manufacturer and Model Nos.:
 - 1. Statiflo, 4" 100 series
 - 2. or Equal

2.7 MANUAL VALVE OPERATORS

- A. Manual operators except where noted otherwise herein, all interior valves shall be handwheel or lever operated if the centerline of the valve is 6 feet or less above the floor or platform from which it is to be operated and chain operated if the distance is greater than 6 feet.
- B. Nut operators shall have standard 2" square AWWA operating nuts and shall be provided where specified or shown on the Drawings. All operators shall turn counter-clockwise to open and shall have the open direction clearly and permanently marked. Valve operators shall be designed so that the force required to operate the handwheel, lever, or chain does not exceed 80 pounds applied at the extremity of handwheel or chainwheel operator. Nut operators shall be designed to produce the required operating torque with a maximum input of 150 ft.-lb. Handwheels on valves 4" and larger shall not be less than 12" in diameter.
- C. Manual operators shall be of the worm gear, traveling nut or scotch yolk type except manual operators for butterfly valves 18" in diameter or

larger which shall be worm gear, unless otherwise indicated in the individual valve specification.

- D. Quarter turn operators shall be equipped with adjustable AWWA input limit stops and shall require a minimum of 15 turns for 90° or full stem valve travel and shall be equipped with a valve position indicator.
- E. Manual operators shall be rigidly attached to the valve body unless otherwise specified or shown on the Drawings.
- F. Manual operators on buried service valves shall be specially constructed for buried service. Buried service operators shall be permanently lubricated and watertight under an external water pressure of 10 psi. Unless otherwise shown or specified, buried service operators shall be furnished with Standard AWWA nut operator and valve box. Where required, a standard 2" AWWA nut operator and valve box shall be provided within 6" of grade with a steel extension stem-equal to or greater than the diameter of the manual activator shaft.
- G. Worm gear operators shall be as manufactured by AUMA, Philadelphia Gear Co., or equal.

2.8 ELECTRIC OPERATORS FOR OPEN-CLOSE TYPE VALVES

- A. Electric operators for open-close type valves shall be Limitorque, Rotork, or equal. Operators shall be electric motor operated, and shall drive the valves through a worm gear operator and intermediate link. Cycle time shall be a maximum of 60 seconds. Operators shall be furnished complete with valves by the valve supplier. Torque capacity of operators shall be adequate to drive the valve under the maximum differential pressure listed in the valve schedule with a safety factor of at least 1.5.
- B. Operator motors shall be reversible squirrel cage induction type suitable for voltage indicated on the Drawings or as otherwise required, 60 hertz operation. Motors shall be totally enclosed, non-ventilated, with NEMA Class B insulation and a maximum continuous temperature rating of 120°C (rise plus ambient). Leads from the motor shall be brought to the limit switch compartment without external piping or conduit box. Operators shall have full voltage NEMA rated integral reversing starters and integral phase discriminators.
- C. Operators shall be provided with space heaters in the switch compartment and strip heaters in the motor.

- D. Operator gearing shall consist of heat-treated alloy steel helical gears and pinions, high-strength alloy steel worm and high tensile strength bronze worm gear. Operator shall have stem nut of high tensile bronze. Roller or ball bearings shall be used throughout.
- E. Design shall assure complete grease coverage of gearing in the mounting position of each operator. Operator shall be double reduction unit with the capability of quickly changing output speed with a simple gear change. A hammer blow feature shall be included, which shall allow attainment of full motor speed before torque is applied to valve.
- F. Operator shall be equipped with declutch mechanism and handwheel operator for manual operation. When operator is set in the declutched position for handwheel operation, it shall return automatically to electric operation when operator motor is energized. The handwheel shall not rotate during electric operation nor shall a fused motor prevent handwheel operation. Operators shall be self-locking with non-back driving stem nuts.
- G. A mechanical dial indicator shall be provided on the operator to indicate valve position.
- H. The operators shall have 12 contactor limit switches and gearing as an integral part of the operator. Limit switch gearing shall be of the intermittent type, totally enclosed in its own gear case and grease lubricated. Gearing shall be of bronze.
- I. Limit switches shall be rated at 5 amperes and shall be wired to a terminal board for remote output. Limit switches shall be adjustable to trip at any point between fully opened and fully closed position.
- J. Torque switches shall be provided, responsive to high torque encountered in either direction of operation, and shall reset only after receiving reverse signal at the operator. Torque switch shall operate throughout the complete cycle of operator movement.
- K. Operators shall respond to remote 3-wire control signals, with the open signal being a contact closure across the "open" and common terminals, and the close signal a contact closure across the "close" and the common terminals. Latching circuits in the operator shall cause the operator to drive the valve to its limit of travel upon receipt of the open or close signal.
- L. Operators shall be furnished with Local-Off-Remote selector switch and push buttons for local control. Three push buttons for local manual

operation shall be provided, and shall be marked "open", "stop", and "close". Operator shall drive valve to its limit of travel when "open" or "close" push buttons are depressed.

- M. All wire leads for power and control signals shall be brought to a terminal board for field connection. Wiring, switches, relays, etc., shall be provided in a NEMA 4X weatherproof enclosure.

2.9 ALTITUDE VALVES:

A. Function

1. The Combination Altitude, Flow Limiting with delayed opening Valve shall control the high water level in reservoirs without the need for floats or other devices. The will modulate to maintain constant flow rate during filling cycle.

B. Orifice Plate

1. The valve shall be supplied with an orifice plate to limit the flow to a maximum allowable flow of 200 gallons per minute through the valve.

C. Main Valve

1. The valve shall be hydraulically operated, single diaphragm-actuated, and globe pattern. The valve shall consist of three major components: the body with seat installed, the cover with bearing installed and the diaphragm assembly. The diaphragm assembly shall be the only moving part and shall form a sealed chamber in the upper portion of the valve, separating operating pressure from line pressure. Packing glands and/or stuffing boxes are not permitted and there shall be no pistons operating the main valve or pilot controls.

D. Main Valve Body

1. No separate chambers shall be allowed between the main valve cover and body. Valve body and cover shall be of cast material. Ductile Iron is standard and other materials shall be available. No fabrication or welding shall be used in the manufacturing process.
2. The valve shall contain a resilient, synthetic rubber disc, with a rectangular cross-section contained on three and one-half sides by a disc retainer and forming a tight seal against a single removable seat insert. No O-ring type discs (circular, square, or quad type) shall be permitted as the seating surface. The disc guide shall be of the contoured type to permit smooth transition of flow and shall hold the disc firmly in place. The disc retainer shall be of a sturdy one-

piece design capable of withstanding opening and closing shocks. It must have straight edge sides and a radius at the top edge to prevent excessive diaphragm wear as the diaphragm flexes across this surface. No hourglass-shaped disc retainers shall be permitted and no V-type or slotted type disc guides shall be used.

3. The diaphragm assembly containing a non-magnetic 303 stainless steel stem of sufficient diameter to withstand high hydraulic pressures shall be fully guided at both ends by a bearing in the valve cover and an integral bearing in the valve seat. The seat shall be a solid, one-piece design and shall have a minimum of a five-degree taper on the seating surface for a positive, drip-tight shut off. No center guides shall be permitted. The stem shall be drilled and tapped in the cover end to receive and affix such accessories as may be deemed necessary. The diaphragm assembly shall be the only moving part and shall form a sealed chamber in the upper portion of the valve, separating operating pressure from line pressure.
4. The flexible, non-wicking, FDA approved diaphragm shall consist of nylon fabric bonded with synthetic rubber compatible with the operating fluid. The center hole for the main valve stem must be sealed by the vulcanized process or a rubber grommet sealing the center stem hole from the operating pressure. The diaphragm must withstand a Mullins Burst Test of a minimum of 600 psi per layer of nylon fabric and shall be cycle tested 100,000 times to insure longevity. The diaphragm shall not be used as the seating surface. The diaphragm shall be fully supported in the valve body and cover by machined surfaces which support no less than one-half of the total surface area of the diaphragm in either the fully open or fully closed position.
5. The main valve seat and the stem bearing in the valve cover shall be removable. The cover bearing and seat in 6" and smaller size valves shall be threaded into the cover and body. Valve seat in 8" and larger size valves shall be retained by flat head machine screws for ease of maintenance. The lower bearing of the valve stem shall be contained concentrically within the seat and shall be exposed to the flow on all sides to avoid deposits. To insure proper alignment of the valve stem, the valve body and cover shall be machined with a locating lip. No "pinned" covers to the valve body shall be

permitted. Cover bearing, disc retainer, and seat shall be made of the same material. All necessary repairs and/or modifications other than replacement of the main valve body shall be possible without removing the valve from the pipeline. Packing glands and/or stuffing boxes shall not be permitted and components including cast material shall be of North American manufacture.

6. The valve manufacturer shall warrant the valve to be free of defects in material and workmanship for a period of three years from date of shipment provided the valve is installed and used in accordance with all applicable instructions. Electrical components shall have a one-year warranty.
7. The valve manufacturer shall be able to supply a complete line of equipment from 1 1/4" through 24" sizes and a complete selection of complementary equipment. The valve manufacturer shall also provide a computerized cavitation chart which shows flow rate, differential pressure, percentage of valve opening, Cv factor, system velocity and if there will be cavitation damage.

E. Material Specification

1. Valve Size:4"
2. Main Valve Body and Cover:ASTM A536 DUCTILE IRON
3. Main Valve Trim:316 Stainless Steel
4. End Detail:150# FLANGE
5. Pressure Rating:250 MWWP
6. Rubber Material:BUNA N & NYLON
7. Coating:NSF 61 FUSION BOND EPOXY
8. Desired Options:ISOLATION COCKS, OPENING AND CLOSING
SPEED CONTROLS, GAUGES, RESERVOIR
TESTING SYSTEM, DURA KLEEN STEM, SST
FASTENERS; SST TUBE AND FITTINGS

F. Epoxy Coating

1. This valve shall be supplied with an internal and external epoxy protective coating applied to wetted surfaces of all ferrous parts. The coating shall be applied at the valve manufacturer's factory using a fusion bonding method that conforms to all applicable requirements of the American Water Works Association Standard C550-90 entitled "Protective Interior Coatings for Valves and Hydrants". The

epoxy coating material shall be NSF-61 approved and in compliance with FDA Title 21, Section 175.300, "Resinous and Polymeric Coatings"

G. Pilot Control System

1. The pilot system shall contain a differential pilot designed to close when controlling differential exceeds the adjustable spring setting. The pilot control is normally held open by the force of the compression on the spring above the diaphragm and it closes when the pressure acting on the underside of the diaphragm exceeds the spring setting. The pilot control system shall contain a fixed orifice. No variable orifices shall be permitted.
2. The pilot control shall be of a diaphragm-actuated, three-way type that operates on the differential force between the height of the water in the reservoir and an adjustable spring-load. The spring-load shall be an arrangement of smaller springs on a plate within the control. At least five different adjustment ranges shall be available with this configuration. When actuated, the pilot control shall vent the cover of the main valve to atmosphere through the internal working of the pilot control to open the valve wide. When the desired level in the reservoir is reached, the static height of the tank shall head through a customer supplied sensing line connected directly to the reservoir. When the control shifts at high water level supply pressure shall be directed into the valve cover through the internal workings of the pilot control to close the valve. The pilot control senses the reservoir head by means of a sensing line connected between the pilot control and the reservoir. A full range of spring settings shall be available in ranges of 5 to 200 feet.
3. A valve position indicator shall be installed on the main valve cover and shall consist of a brass indicator rod fastened to the main valve stem which moves up and down inside a clear Pyrex tube contained in a bar brass housing open on two sides to permit clear vision of the brass indicator rod.
4. The manufacturer shall supply an Inline strainer with top access, ductile iron construction, stainless steel strainer, 1 ¼" plug on each side for flushing and fusion bonded epoxy coating. The strainer must be a standard product of the valve manufacturer.
5. A direct factory representative shall be made available for start-up service, inspection and necessary adjustments. During start-up the

local representative shall provide certificate of compliance and 3 year warranty certificate, as well as, an 800 number for 24 hour service.

H. Material Specification for Pilot Control:

1. Pressure Rating:150 psi
2. Trim:Stainless Steel
3. Rubber Material:Buna-N
4. Adjustment Range:1-15 feet
5. Operating Fluids:Water

I. Manufacturer

1. This valve shall be a Cla-Val Co. Model No. 210-03/610-03 Altitude Valve as manufactured by Cla-Val Co., or equal.

2.10 BUTTERFLY VALVES (LIQUID SERVICE)

- A. Butterfly valves shall be of the rubber-seated, tight-closing type conforming to the latest revision of AWWA C504 Specifications. The manufacturer shall have a minimum of 5 years experience in manufacturing butterfly valves of the sizes required in accordance with AWWA C504 Specifications. All butterfly valves shall be the product of one manufacturer. Butterfly valves shall be as manufactured by Pratt, Mueller Co., American Darling, Clow, DeZurik, or equal.
- B. Butterfly valves shall be Class 150B, unless otherwise indicated in the valve schedules, and of the short body design with mechanical joint or flanged ends, as shown on the Drawings.
- C. Valve bodies shall be epoxy coated cast iron conforming to ASTM A-126, Grade B, ASTM A-48, Class 40 or Ductile Iron ASTM A536, Grade 65-45-12. Where required to meet design operating conditions, valve bodies shall be manufactured of higher strength materials. Valve bodies shall have integral hubs for housing shaft bearings and seals.
- D. Butterfly valves shall be of the concentric or eccentric shaft types. Valve discs shall be constructed of epoxy coated ductile iron, ASTM A536, Grade 65-45-12. Disks shall be of the "offset" design to provide a full 360° seating surface with no external ribs transverse to flow, and shall comply with the latest revision of AWWA C504 Specifications. The valve manufacturer shall furnish Shop Drawings which include end clearance dimensions when the disc is in the full open position.
- E. The resilient valve seat shall be synthetic rubber designed to seat against a pressure differential of 150 psi on either side of the valve,

unless otherwise indicated. The resilient seat shall be mechanically attached to the valve disc or valve body. Any required seat attachment hardware shall be stainless steel. The resilient seat shall be capable of being adjusted or replaced in the field without moving the valve disc along the shaft axis, or removing the valve from the line. The mating seat surface shall be stainless steel or monel. The seats shall be factory tested as per AWWA C504 at a test pressure of 150 psig, unless otherwise indicated, and post adjusted for differential pressures indicated herein.

- F. Valve shafts shall be one-piece or two-piece units of stainless steel construction suitably sized to transmit the torques required to operate the valves under the conditions listed in the valve schedule with appropriate safety factor. Shafts shall be securely attached to valve disc by means of conservatively sized corrosion-resistant taper pins, threaded at one end and secured with lockwashers and nuts (i.e.: mechanically attached). Provide O-ring seal on taper pin if required to prevent leakage. Shaft key shall be constructed of corrosion-resistant material.
- G. Shaft bearings shall be contained in the integral hubs of the valve body and shall be the permanently self-lubricated, corrosion resistant, sleeve type of teflon or heavy-duty bronze. The valve assembly shall be furnished with a factory set two-way thrust bearing designed to center the valve disc in the valve seat at all times. End cover bolts shall be of stainless steel construction.
- H. The shaft seal shall be either the bronze cartridge type with at least two O-rings, monolithic V-Type, or pull down packing type. If monolithic V-Type or pull down packings are utilized, it shall be self-adjusting, self-compensating type. Packing shall be as manufactured by Chevron, or equal. Butterfly valves with pull down packings shall be designed with an extension bonnet so that repacking can be done without removal of the actuator. For buried valves with pull down packing the packing gland cover assembly shall be heavy duty, soil and water resistant. Stuffing boxes for pull down packing shall have a depth sufficient to accept at least four rings of self-compensating type packing specifically selected for the operating pressures to be encountered. Stuffing box bolts, studs and nuts shall be stainless steel.

- I. The "O" ring type shaft seal shall be contained in a removable bronze cartridge. The bronze cartridge shall be manufactured from ASTM B505 copper alloy UNS #C93200 and shall meet the requirements of AWWA C504 for bronze, Grade E. The "O" ring material shall be nitrile, BUNA-N rubber, as intended for use with potable water or wastewater and per ASTM D-2000 with a hardness of 70 Shore A Durometer.
- J. Manual operators for butterfly valves 18-inches in diameter or larger shall be the worm gear type conforming to AWWA C504. Operators shall be equipped with adjustable AWWA limit stops, shall be sized according to Table IV for Class 150B, and shall require a minimum of 15 turns for 90 degrees or full stem valve travel. The capacity of the manual operator shall be adequate to drive the valve under the differential pressure of 150 psi and maximum anticipated flow, unless otherwise indicated in the appropriate valve schedule.
- K. The manufacturer shall certify that the butterfly valves are capable of operating in continuous duty service under these pressures and flow conditions.
- L. Each valve shall be hydrostatically tested and tested for bubble tightness after the operator has been mounted and adjusted. Copies of the hydrostatic and leakage test certification and certification of conformance shall be submitted to the Engineer prior to shipment.
- M. All internal and external ferrous components and surfaces of the valves, with the exception of stainless steel and finished or bearing surfaces, shall be shop painted with two coats (10 mils min. dry film thickness) of the manufacturer's premium epoxy for corrosion resistance. Damaged surfaces shall be repaired in accordance with the manufacturer's recommendations.

2.11 PRESSURE AIR RELEASE VALVE

- A. The pressure air release valve shall be constructed of cast iron with stainless steel trim and stainless steel float, and all working parts shall be bronze, brass, stainless steel, or other corrosion resistant material. The valves shall be designed for a minimum working pressure of 150 psi and a test pressure of 300 psi. All valves shall be provided with "soft seating" material to provide drip-tight closure at 3 psig to 150 psig. The linkage lever mechanism shall be able to be removed from the valve without disassembly of the mechanism and shall be designed to prevent jamming.

- B. All internal and external ferrous components and surfaces of the valves, with the exception of stainless steel and finished or bearing surfaces, shall be shop painted with two coats (10 mils min. dry film thickness) of the manufacturer's premium (NSF approved) epoxy for corrosion resistance. Damaged surfaces shall be repaired in accordance with the manufacturer's recommendations.
- C. Contractor shall furnish and install full port gate valve upstream of ARV, and shall install 1" copper discharge from ARV to ground.
- D. The pressure air release valve shall be manufactured by Golden-Anderson Industries, Crispin Valve Division of Multiplex Manufacturing Co., or equal.

2.12 "DUCKBILL" ELASTOMERIC CHECK VALVES

A. Valve

- 1. Check Valves are to be all rubber of the flow operated check type with a slip-on connection. The Check Valve is designed to slip over the specified pipe outside diameter and attached by means of vendor furnished stainless steel clamps. The port area shall contour down to a duckbill, which shall allow passage of flow in one direction while preventing reverse flow. The valve shall be one piece rubber construction with nylon reinforcement. In sizes 20" and larger, the bill portion shall be thinner and more flexible than the valve body, and formed into a curve of 180°.
- 2. Company name, plant location, valve size and serial number shall be bonded to the check valve. Elastomeric duckbill check valve shall be manufactured in the United States of America. A single manufacturer shall provide all elastomer duckbill check valves.

B. Function

- 1. When line pressure inside the valve exceeds the backpressure outside the valve by a certain amount, the line pressure forces the bills of the valve open, allowing flow to pass. When backpressure exceeds the line pressure by at the same amount, the bills of the valve are forced closed.

C. Manufacturer

- 1. All valves shall be of the Series TF-2 as manufactured by Tideflex Technologies, Inc. of Pittsburgh, PA or equal.

2.13 BUTTERFLY VALVES (PROCESS AIR SERVICE)

- A. Butterfly valves in sizes 2" to 20" shall be of the flanged lug body style. All valves shall be suitable for use with ANSI 125 pound flanges. Valves shall have a retained seat and shall provide tight shutoff up to the full valve rating on dead end or isolation service without the use of downstream flanges. All valves shall be furnished with self lubricating bearings of PTFE coated stainless steel. All butterfly valves shall be the product of one manufacturer. Butterfly valves shall be as manufactured by DeZurik, or equal.
- B. Shaft seals shall be provided to prevent leakage and to protect bearings from internal or external corrosion. Shaft seals shall be of EPDM suitable for temperatures up to 250°F.
- C. Seats shall be of the reinforced resilient type and shall be field replaceable. Seats shall also act as a body liner to prevent flow from contacting the body casting. Seats shall be provided with a positive seal without the use of flange gaskets. Seats shall be of EPDM suitable for use with hot compressed air up to 250°F.
- D. Shafts shall be one piece 416 SS. Shaft diameter shall be finish ground to minimize bearing and shaft seal wear.
- E. Disc material shall be cast iron with nickel edges in sizes 5" to 20" and cast iron electroless nickel plated in sizes 2" to 4". All disc to shaft connections shall be type 316 SS.
- F. Electric Actuators shall be AUMA type SAR/GS with RWG position feedback and 601 positioner board. Housing material shall be cast ductile iron. Enclosure shall be NEMA 4/6. Motor shall be thermally protected with plug/socket termination between motor connections and enclosed gear housing. Power supply shall be 460v/3phase, MDPI shall be provide on separable gearbox. Space heater shall be provided in switch compartment. Actuator control housing shall consist of solid state contactor, logic board, L/O/R, O/S/C and 2 lights mounted integral to the actuator via plug/socket connection. All power and control wires shall be terminated in plug/socket connector.

2.14 BALL VALVES (CPVC)

- A. Ball valves (CPVC) shall be of self-lubricating normal impact Class 23447-B CPVC construction with renewable Teflon seat, EPDM "O" rings for aqua ammonia service and Viton "O" rings for sodium hypochlorite service and removable handle. Valves intended for chemical service shall be

constructed of materials suitable for the intended service. Valves shall be manufactured by Chemtrol Products Division of NIBCO, Inc., Spears, FlowTek or equal, and shall have 125 psi minimum non-stock cold water pressure rating and integral unions with screwed ends or flanged ends as required.

2.15 BALL VALVES (SERVICE AIR)

A. Ball valves (service air) shall be manufactured by Apollo Ball Valve Division of Conbraco Industries, Inc., Pageland, SC., or equal. The body materials shall be cast bronze rated at 600 psi WOG, 150 psi saturated steam. Valves shall be tested by the manufacturer to MSS SP-72, 100 psi air under water, in the opened and closed position. The valve shall provide a port diameter equal to or exceeding the mating pipe size. Valves 2-1/2 inches in diameter and smaller shall have lever operators, unless otherwise specified herein or noted on the Drawings. Levers shall be cadmium plated steel covered with a vinyl grip and attached with a nut and have a hole for tagging purposes. The stem gland shall be adjustable and independent of the lever to compensate for wear. Bottom loaded stems shall be designed to be blow-out proof. The stuffing box seals and ball seats shall be composed of glass-reinforced TFE. The ball and stem shall be 316 stainless. Ball valves shall have NPT ends.

2.16 SWING CHECK VALVES

- A. Unless otherwise specified, check valves 3" and less shall be bronze, Y-pattern, swing check valves of the regrinding type. Valves shall have a minimum 200 psi non-shock cold water pressure rating and shall be as manufactured by Jenkins Bros. Corp., Crane Company, or equal.
- B. Check valves larger than 3" shall be cushioned swing check valves rated for a minimum working pressure of 200 psi and shall be of the "Shockless Swing-Check" type as manufactured by G.A. Industries, Gulf/Tyco or equal.
- C. Valve closure shall be controlled by an external weighted lever arm, the action of which is cushioned by a hydraulic oil or pneumatic cylinder. Counterweights and cushion cylinders shall be designed so that adjustments can be made in the field to minimize surge and to prevent backflow and hammering noises during actual service conditions. The pneumatic cushion system shall be completely self-contained.
- D. Valve bodies, cover discs, levers, and disc arms shall be constructed of heavy cast iron or cast steel fully conforming to the latest revision of

ASTM A-126 Class B or Class WCB, respectively. Valve ends shall be Standard American 125 pound flat-faced flanged, in accordance with ANSI B16.1. Each valve disc shall be suspended from a noncorrosive shaft which shall pass through a stuffing box and be connected on the outside of the valve to the cushion and counterweight mechanism.

- E. Valve seating shall be rubber-to-metal designed for drop-tight shutoff. The body seat ring shall be made of bronze or stainless steel and the disc seat ring of 80 Durometer rubber. Body and disc seats shall be renewable.
- F. With the exception of the valve body and seat, all parts in contact with water shall be manufactured from noncorrosive materials. Internal corrosive surfaces shall be shop painted with two coats of epoxy for corrosion resistance. Exterior surfaces shall be painted in accordance with the requirements of Division 09.
- G. Chemical Mixer
- H. Mixers shall be designed for use in water and for the chemicals shown on Contract Drawings. The mixers shall also be NSF 61 certified.
- I. Sodium hypochlorite and ammonium hydroxide mixer shafts and propellers shall be constructed of 316 stainless steel and be capable of mixing the chemical mixing tank.
- J. Chemical mixer shafts shall be ½" diameter with propeller being 3.5" diameter.
- K. Chemical mixers shall operate off of 115V electric service.
- L. Mixers shall be capable of being clamped to side of mixing tank during mixing process.
- M. Mixer motor shall be explosion proof, TEFC motor capable of being operated in room with chemical vapors.

2.17 HOSE BIBS

- A. 1. There shall be provided a standard hose bib with valve and vacuum breaker at each location on the Contract Drawings. The hose bib connection shall be through a pressure regulator if the header pressure will exceed 60 psi.

2.18 SOLENOID VALVES

- A. Three-way two-position solenoid valves shall be of the two coil type. Both coils shall be normally closed and each shall open independently when energized. The valve shall be of forged brass-body and bonnet with a Buna "N" diaphragm and screwed ends. The solenoid's internal parts

shall be of 300 and 400 series stainless steel. The valve shall have a safe body working pressure of 125 psi and shall be as manufactured by ASCO Valves, Automatic Switch Co., or equal, for 120V, 60 Hz, single phase operation. Solenoid enclosure shall be NEMA 4 watertight.

B. Two-way solenoid valves shall be normally closed and shall open when the solenoid is energized, unless otherwise noted. The valve shall be of forged brass-body and bonnet with a BUNA "N" diaphragm and screwed ends. The solenoid's internal parts shall be of 300 and 400 series stainless steel. The valve shall have a safe body working pressure of 125 psi, and shall be as manufactured by ASCO Valves, Automatic Switch Co., or equal, for 120 volt, 60 Hz, single phase operation. Solenoid enclosure shall be NEMA 4 watertight.

C. Four-way two-position solenoid valves shall be of the single coil type and shall be normally closed and shall open when the solenoid is energized (i.e. fail closed). The remainder of the four-way two-position solenoid valves shall be of the two coil type. Both coils shall be normally closed and each shall open independently when energized. The valve shall be of forged brass-body and bonnet with a Buna "N" diaphragm and screwed ends. The solenoid's internal parts shall be of 300 and 400 series stainless steel. The valve shall have a safe body working pressure of 125 psi and shall be as manufactured by ASCO Valves, Automatic Switch Co. or equal, for 120V, 60 Hz, single phase operation. Solenoid enclosure shall be NEMA 4 watertight. The solenoid valve shall be provided with a manual override.

2.19 PRESSURE RELIEF, REDUCING AND REGULATING VALVES

A. Pressure relief valves 1" and under shall have bronze bodies and above 1" shall have cast iron bodies, bronze fitted with grey iron diaphragm base and straight chamber and phosphorus bronze diaphragm. The ratio of the diaphragm area to the seat area shall be adequate to overcome sticking. The seat disc shall be of non-corrodible, non-sticking material capable of withstanding extreme temperatures. Valves shall permit dismantling for repairs and cleaning without being removed from the line. Valves shall conform to the ASME Boiler Construction Code as approved by both the Underwriters Lab., and the National Board of Boiler Pressure Vessel Inspectors. All valves shall be designed for a minimum working pressure at least equal to the working pressure of the corresponding pipeline and shall have adjustment over a range of at

least 20 percent above or below the required setting pressure of the installation.

- B. Pressure relief valves (non-potable water service) shall be diaphragm activated, single seat, pilot operated and shall maintain a constant upstream pressure by relieving excess pressure. The valve shall be normally closed and shall open to maintain the required back pressure when the valve inlet pressure reaches the pilot control set point. The initial pilot control setting shall be 78 psi. The stem shall be stainless steel and shall be guided through the center for 100% of the stem travel. The main valve throttling plug shall be provided with V-port sections to insure precise control at low flow rates. All internal metal parts shall be bronze or stainless steel. The control pilot shall be direct acting, spring loaded, and adjustable with bronze body and stainless steel trim. The diaphragm and seat disc shall be BUNA-N. The valve shall be of the angle or globe pattern as shown on the Drawings and shall be fully repairable in the line. The pressure relief valve shall be the Model 428CP as manufactured by Bailey, Fresno, California, or equal.
- C. Pressure reducing and regulating valves (water service) $\frac{1}{2}$ " and under shall be bronze and above $\frac{1}{2}$ " shall have cast iron bodies bronze fitted. Valves shall be constructed with full openings and capable of supplying a full flow of water at reduced pressure. Valves shall be so constructed that repairs can be made without removing the valves from the line. The valves shall be equipped with a sedimentation chamber and stainless steel or bronze strainer. Pressure reducing and regulating valves shall be the back pressure sustaining type and shall operate over a range at differential pressures from 5 to 120 psi. Reducing and regulating valves shall meet or exceed the requirements of ASSE 1003 (ANSI A112.26.2) and shall be Model 616R, as manufactured by Fisher Controls, WATTS Series 25 AUB, GA, or equal.

2.20 PRESSURE AIR RELEASE VALVE

- A. The pressure air release valve shall be constructed of cast iron with stainless steel trim and stainless steel float, and all working parts shall be bronze, brass, stainless steel, or other corrosion resistant material. The valves shall be designed for a minimum working pressure of 150 psi and a test pressure of 300 psi. All valves shall be provided with "soft seating" material to provide drip-tight closure at 3 psig to

150 psig. The linkage lever mechanism shall be able to be removed from the valve without disassembly of the mechanism and shall be designed to prevent jamming.

- B. All internal and external ferrous components and surfaces of the valves, with the exception of stainless steel and finished or bearing surfaces, shall be shop painted with two coats (10 mils min. dry film thickness) of the manufacturer's premium (NSF approved) epoxy for corrosion resistance. Damaged surfaces shall be repaired in accordance with the manufacturer's recommendations.
- C. The pressure air release valve shall be the following types and models as manufactured by Golden-Anderson Industries, Crispin Valve Division of Multiplex Manufacturing Co., or equal.
- D. Contractor shall furnish and install full port gate valve upstream of ARV, and shall install 1" copper discharge from ARV to ground.

2.21 KNIFE GATE VALVES

- A. Valves of bonnetless knife gate type with wafer face-to-face flanged connections. Flanges drilled to ANSI 125/150 pound standard. Valves to be resilient seated or wire reinforced resilient seated with round ports. Valve bodies to be stainless steel or cast iron with wetted parts of type 316 stainless steel. Knife Gate Valves shall be as manufactured by DeZurik, Series L Knife Gates, Rovalve, L-Series Figure L17, Orbinox, or equal.
- B. Valves of bonnetless knife gate type with wafer face-to-face flanged connections. Flanges drilled to ANSI 125/150 pound standard. Valves to be resilient seated or wire reinforced resilient seated with round ports. Valve bodies to be stainless steel or cast iron with wetted parts of type 316 stainless steel.
- C. Resilient seated valves to have stainless steel seat ring with molded resilient insert bonded to seat and gate side or resilient seat recessed in valve body for drip-tight shutoff.
- D. Valves actuated with standard OS&Y handwheel. Each valve painted in accordance with Division 09 of these Specifications.
- E. Cylinder actuators shall be sized to operate with 80 psi (550 kPa) cylinder pressure at a maximum valve shutoff pressure differential of 60 psi (345 kPa). Cylinder bore size from 3 ¼ to 12" shall have heavy wall steel tubing with a polished chrome plated interior. Bore size from 14" to 20" shall be Thermoset fiber reinforced composite, specially designed

for cylinder tubing for weight reduction and corrosion resistance.
Piston Rod shall be of High carbon content steel SAE 1045, ground,
polished and chrome plated. All cylinders shall be rated for minimum of
150 PSIG (1000 KPA) air supply.

- F. Cylinder controls for 2 - 14" (50 - 355mm) shall include ASCO Model 8342G001 solenoid valve 120 Volt, Single Phase, 60 Hz, NEMA 3, 3S, 4, 4X, with 2 Asco 3/8" speed control valves to regulate open and close speed of operation.
- G. Cylinder controls for 16" - 24" (400 - 600mm) shall include ASCO model 8344G27, or equal, 4-Way solenoid valve, 120 Volt, Single Phase, 60 Hz, NEMA 3, 3S, 4, 4X, with 2 Asco 1/2" speed control valves to regulate open and close speed of operation.
- H. All cylinder operated valves shall include 2 single pole double throw mechanical Honeywell LSXA3K-1A, or equal, weather-sealed explosion-proof limit switches to indicate full open and closed positions. Limit switches shall be rated at 10 amps at 125 VAC, NEMA 1, 3, 4, 6, 7, 9 and 13. Switches shall be UL listed and CSA certified: Class I, Div. 1, Groups B, C and D. Class II, Div. 1, Groups E, F and G."

2.22 ECCENTRIC PLUG VALVES

- A. Inside plug valves to include all manually and pneumatically operated plug valves located within plant. Valves of nonlubricated eccentric type with flanged ends or rolled grooved victaulic ends. Flanges to be faced and drilled ANSI 125 pound standard. Both styles to be quoted. Eccentric Plug Valves shall be as manufactured by DeZurik, Pratt, or equal.
- B. Valve bodies of ASTM A126 Class B cast iron. Bodies in 4" and larger valves furnished with 1/8" welded overlay seat of not less than 90 percent pure nickel. Seat area to be raised, with raised surface completely covered with weld to insure that plug face contacts only nickel. Screwed-in seats not acceptable.
- C. Plugs of ASTM A126 Class B cast iron. Plug to have cylindrical seating surface eccentrically offset from center of plug shaft. Interference between plug face and body seat, with plug in closed position, to be externally adjustable in field with valve in line under pressure. Plug resilient faced with soft rubber.
- D. Valves to have sleeve type metal bearings of sintered, oil impregnated permanently lubricated type 316 ASTM A43 Grade CF-8M or Type 317L

stainless steel in ½ inch to 36" sizes. Non-metallic bearings not acceptable.

- E. Valve shaft seals of multiple V-ring type, externally adjustable and repackable without removing bonnet or actuator from valve under pressure. Valves utilizing O-ring seals or non-adjustable packing not acceptable.
- F. Valve pressure ratings to be 175 psi through 12" and 150 psi for 14" through 72". Each valve given hydrostatic and seat test with test results being certified.
- G. Interior of valves to be fluidized bed epoxy coated. Exterior of valves painted in accordance with Division 09, of these Specifications.
- H. Plug valves to be manual handwheel, or motor operated, as indicated on Drawings. Valves to open left.

2.23 GATE VALVES

A. 2" and Larger:

1. All gate valves 2" and larger shall conform in all respects to AWWA C509 as revised to-date, with a working pressure rating of 250 psi. All valves shall be of the iron body, non-rising bronze stem, and resilient seated wedge type.
2. Valves shall open left (counter-clockwise) and shall be supplied with operators as shown on the Drawings and specified herein.
 - a. Exposed manually actuated valves shall be handwheel actuated unless otherwise shown on the Drawings. Handwheel operators shall be designed to hold the valve in any intermediate position between fully open and fully closed without creeping or fluttering.
 - b. Valves installed in overhead pipelines where the centerline of pipe is 7' or more above the floor shall be provided complete with geared chain wheel operators. Chain guides shall be provided. Chains shall reach within 4' of the floor. Valves shall be mounted to ensure that the position indicator is visible from the floor.
 - c. Buried valves shall have 2" square cast iron operating nuts. Each valve shall also be supplied with a roadway type valve box.
 - d. Where shown on the Drawings, valves shall be provided with extension stems and either cast iron floor boxes or floor stands. Floor stands shall be cast iron, medium duty, with indicators. Extension stems shall be cold rolled steel complete with necessary

steady bearings and couplings required to complete the installation indicated. Ratio of total stem length to radius shall not exceed 150.

- e. All operating nuts, handwheels, and chainwheels shall have the direction of opening cast on them.
 - f. Gate valves installed in buried vertical pipe lines shall be provided with bevel gears and enclosed gear cases. Gearing shall be in accordance with the valve manufacturer's recommendations as required to permit easy operation of the valve by one man without excessively large handwheel or cranks.
- 3. Gate valves above grade or exposed shall be supplied with flanged ends in accordance with ANSI Class 125, and shall be of the non-rising stem type.
 - 4. Buried valves shall be supplied with mechanical joint end connections.
 - 5. All internal and external surfaces of the valve body and bonnet shall have a fusion-bonded epoxy coating, complying with ANSI/AWWA C550, applied prior to assembly.
- B. Smaller Than 2 Inches
- 1. Gate Valves Smaller than 2": Valves shall be 150 pound wedge disc non-rising stem bronze gate valve with screwed or flanged ends as shown on the Drawings. Valves shall be Crane No. 437, or equal. Valves shall be supplied with hand wheel operator.

2.24 NON-SLAM CHECK VALVE

- A. Wafer style or flange style non-slam check valves shall be provided in sizes from 2" to 10". The operation of the valve shall not be affected by the position of installation. Valve shall function to close tightly before flow is reversed after the pump is stopped, reducing the possibility of water hammer or shock.
- B. The valve body shall be cast iron. The plug and seat shall be bronze and conform to ASTM B-584. The seat shall contain a Buna-N seal to provide zero leakage at both low and high pressure without overloading or damaging the Buna-N seal. The seal shall provide both a metal to metal and Buna-N to metal seal. The guide bushings shall be bronze copper alloy and conform to ASTM B-584. The valve spring and seat retainers shall be stainless steel and conform to ASTM A-313. The valve plug shall be guided at both ends by a center shaft integral with the

valve plug. Alignment of the center shaft shall be provided by guide bushings. Working pressure shall be 200 psi. Acceptable Manufacturer: Val-Matic, or equal.

2.25 HYDRAULICALLY OPERATED CHECK VALVE

- A. This valve shall open to permit flow when the inlet pressure is greater than the discharge pressure. When the discharge pressure is greater the valve shall close drip tight to prevent return flow. Valve shall be an angle style valve, with the inlet and outlet located 90 degrees apart.
- B. Valve shall be a 10 inch valve, capable of a maximum continuous flow of 1475 gpm.
- C. Material Specification
 - 1. Main Valve Body and Cover: Ductile Iron
 - 2. Main Valve Trim: Bronze
 - 3. Pressure Rating: 250 psi
 - 4. Temperature Range: 180 Deg F
 - 5. Rubber Material: Buna-N
 - 6. Stem, Nut & Spring: Stainless Steel
 - 7. Desired Options: Opening and Closing Speed controls
 - 8. Coating: Fusion Bonded Epoxy Coating in accordance with AWWA C550-90
- D. Main Valve - The valve shall be hydraulically operated, single diaphragm-actuated, angle pattern. The valve shall consist of three major components: the body, with seat installed; the cover, with bearings installed; and the diaphragm assembly. The diaphragm assembly shall be the only moving part and shall form a sealed chamber in the upper portion of the valve, separating operating pressure from line pressure. Packing glands and/or stuffing boxes are not permitted and there shall be no pistons operating the main valve or pilot controls.
- E. Main Valve Body
 - 1. No separate chambers shall be allowed between the main valve cover and body. No fabrication or welding shall be used in the manufacturing process.
 - 2. The valve shall contain a resilient, synthetic rubber disc, having a rectangular cross-section contained on three and one-half sides by a disc retainer and forming a tight seal against a single removable seat insert. No O-ring type discs, circular, square, or quad type shall be permitted as the seating surface. The disc guide shall be of the contoured type to permit smooth transition of flow and shall hold

the disc firmly in place. The disc retainer shall be of a sturdy one-piece design capable of withstanding opening and closing shocks. It must have straight edge sides and a radius at the top edge to prevent excessive diaphragm wear as the diaphragm flexes across this surface. No hour-glass shaped disc retainers shall be permitted and no V-type or slotted type disc guides shall be used.

3. The diaphragm assembly containing a non-magnetic 303 stainless steel stem; of sufficient diameter to withstand high hydraulic pressures, shall be fully guided at both ends by a bearing in the valve cover and an integral bearing in the valve seat. The seat shall be a solid, one-piece design and shall have a minimum of a five-degree taper on the seating surface for a positive, drip-tight shut off. No center guides shall be permitted. The stem shall be drilled and tapped in the cover end to receive and affix such accessories as may be deemed necessary. The diaphragm assembly shall be the only moving part and shall form a sealed chamber in the upper portion of the valve, separating operating pressure from line pressure.
4. The flexible, non-wicking, FDA approved diaphragm shall consist of nylon fabric bonded with synthetic rubber compatible with the operating fluid. The center hole for the main valve stem must be sealed by the vulcanized process or a rubber grommet sealing the center stem hole from the operating pressure. The diaphragm must withstand a Mullins Burst Test of a minimum of 600 psi per layer of nylon fabric and shall be cycle tested 100,000 times to insure longevity. The diaphragm shall not be used as the seating surface. The diaphragm shall be fully supported in the valve body and cover by machined surfaces which support no less than one-half of the total surface area of the diaphragm in either the full opened or full closed position.
5. The main valve seat and the stem bearing in the valve cover shall be removable. The cover bearing and seat in 6" and smaller size valves shall be threaded into the cover and body. Valve seat in 8" and larger size valves shall be retained by flat head machine screws for ease of maintenance. The lower bearing of the valve stem shall be contained concentrically within the seat and shall be exposed to the flow on all sides to avoid deposits. To insure proper alignment of the valve stem, the valve body and cover shall be machined with a

locating lip. No "pinned" covers to the valve body shall be permitted. Cover bearing, disc retainer, and seat shall be made of the same material. All necessary repairs and/or modifications other than replacement of the main valve body shall be possible without removing the valve from the pipeline. Packing glands and/or stuffing boxes shall not be permitted.

6. The valve manufacturer shall warrant the valve to be free of defects in material and workmanship for a period of three years from date of shipment, provided the valve is installed and used in accordance with all applicable instructions.

F. Pilot Control System - The pilot system shall contain auxiliary controls which permit independent adjustment of the main valve opening and closing speeds. Pilot fittings shall be brass. Pilot tubing shall be copper.

G. Manufacturer - Cla-Val, or equal. A direct factory representative shall be made available for start-up service, inspection and necessary adjustments.

2.26 PINCH VALVE

A. Valves are to be of the full cast metal body, mechanical pinch type with flange joint ends on both the body and the sleeve trim. The valve shall have face-to-face dimensions of standard gate valves, in accordance with ANSI B16.10 up to 12" size. Sizes 14" and larger shall have a face to face dimension no longer than twice the nominal valve port diameter. The flanges shall be drilled to mate with ANSI B16.1, Class 125/ANSI B16.5, and Class 150 flanges.

B. The sleeve trim shall be one piece construction with integral flanges drilled to be retained by the flange bolts. The sleeve trim shall be reinforced with calendared nylon or calendared polyester fabric to match service conditions. The sleeve trim shall be connected to the pinch bar by tabs imbedded in the sleeve trim-reinforcing ply. All internal valve metal parts are to be completely isolated from the process fluid by the sleeve trim. To promote laminar flow. The interior surface of the sleeve shall be smooth. Sleeves manufactured with interior arches or folds shall not be permitted.

C. For full port and reduced port sleeves, the port areas shall be 100% of the full pipe area at the valve ends. For Cone and Variable Orifice

sleeves the inlet port area shall be 100% of the full pipe area, reducing to a smaller port at the outlet.

- D. The steel mechanism shall be double acting with pinching of the sleeve trim occurring equally from two sides. ACME threads shall be used on all valve mechanisms. There shall be no cast parts in the operating mechanism. To prevent pitting, corrosion, seizing or jamming. The pinching mechanism and side-rails shall be fully enclosed within the valve body. Side-rails that slide through bushings or protrude through the valve body shall not be permitted. The stem shall be non-rising and have a non-rising handwheel. The handwheel shall be constructed of welded, tubular steel and be connected to the stem by means of a single retaining bolt. The handwheel shall be fitted with a lubrication fitting to allow lubrication of the stem. A valve position indicator rod shall pass through the center of the stem, retaining bolt, and handwheel to provide visual position indication. Bevel gear operators shall be provided on all valves over 8" size. Lifting eyelets shall be provided on the top of the valve body where applicable.
- E. Rotating the handle clockwise lowers a pinch bar above the sleeve, while raising a pinch bar below the sleeve simultaneously, pinching the sleeve closed at the center of the valve. Turning the handle counter-clockwise separated the two pinch bars to open the valve.
- F. All valves shall be as manufactured by the Red Valve Co., Inc. of Carnegie, PA 15106 or equal.

2.27 EXPANSION JOINT

- A. The inlet and outlet side of each booster pump shall include an elastomer expansion joint to help isolate noise and vibration in the piping system. The expansion joint shall be provided with a single arch construction, with a working pressure of 200 psi. The expansion joint shall consist of an inner tube, body, and outer cover, and shall have flanged ends. The tube shall be constructed of Viton synthetic material. The body shall consist of fabric and rubber compounds reinforced with steel wire for strength. The body materials shall be compatible with the tube and shall be suitable for the specified service conditions. The cover shall be formed from synthetic rubber suitable to external service to resist weather, ozone, and corrosive fumes. Flanges shall be constructed integrally with the body to resist stresses. Flanges shall be full-pattern so that gaskets are not necessary.

Flanges shall be drilled to ANSI B 16.5, Class 150#, unless otherwise required to be compatible with adjacent connections. A control joint limiting expansion joint movement shall be provided to ensure the joint deflection does not exceed the manufacturer's recommendations. The expansion joints shall be Redflex Type J-1 as manufactured by the Red Valve Company, or equal.

2.28 PRESSURE GAUGES

- A. Water pressure gauges to be corrosion resistant, stem mounted, with accuracy of 1-percent or better over entire range. Gauges to have phosphor bronze bourdon tubes and brass connections.
- B. Gauges on pump discharge headers to be liquid filled.
- C. Gauge dial size as follows:
 - 1. Pipe Diameter 4 inch or larger: 4-1/2 inch.
 - 2. Pipe Diameter less than 4 inch: 2-1/2 inch.
 - 3. Differential Pressure Gauges: 4-1/2 inch.
- D. Provide brass gauge cock and bronze pressure snubber with each gauge.
- E. Provide compatible diaphragm seal with flushing connection on each gauge placed on lines containing suspended solids (raw water, mixed water, wastewater, etc.). Seal and lower housing materials to be corrosion resistant stainless steel. Top housing to be carbon steel. Diaphragm seals with isolation valve to be Series 742 as manufactured by Red Valve Company of Carnegie, PA Diaphragm seals, or equal, on wastewater clarifier sludge blow down lines and sludge transfer pump to be Series 48 as manufactured by Red Valve Company of Carnegie, PA or equal.
- F. Manufacturer and Model Nos.:
 - 1. U.S. Gauge - 1980 for 4-1/2 inch dial, or equal.
 - 2. U.S. Gauge - 1530 for 2-1/2 inch dial, or equal.
 - 3. U.S. Gauge - 1685 for differential pressure gauges, or equal.

2.29 FIRE DEPARTMENT CONNECTION

- A. Function
 - 1. Auxiliary connection through which the fire department can pump water to supplement existing water supplies.
- B. Features
 - 1. Free Standing type with straight pattern Storz adapter with Storz cap of forged aluminum with powder coat finish and galvanized steel elbow.

2. Brass identification plate letter as required by local fire department and 18" high cover sleeve.

3. Rough chrome plated finish.

C. Caps

1. Blind cap with securing wire or chain, forged aluminum with powder coat finish.

D. Manufacturer

1. Auxiliary Connection shall be a Model 6635 with Storz Model 6645 cap as manufactured by Guardian Fire Equipment, Inc., or equal.

2.30 Y STRAINERS

A. Y Strainers shall be stainless steel with 150 lbs. flanges rated for 275 psi at 100°F. Strainers shall have a bolted cover. Strainers shall be fitted with a "blow-off" connection to permit cleaning of the screen without removing it from the strainer body. Strainers shall be designed for horizontal or vertical installation.

B. Strainers shall be standard US mesh basket sizes as shown on the Contract Drawings.

1. One strainer shall be equipped with standard US #400 mesh.

2. One strainer shall be equipped with standard US #60 mesh.

C. Strainers shall be Eaton Model 85 or equal.

PART 3 - EXECUTION

3.1 GENERAL INSTALLATION

A. Except where noted otherwise herein, all valves shall be installing and tested in accordance with the latest revision of AWWA C500. Before installation, all valves shall be lubricated, manually opened and closed to check their operation and the interior of the valves shall be thoroughly cleaned. Valves shall be placed in the positions shown on the Drawings. Joints shall be made as directed under Division 40. The valves shall be so located that they are easily accessible for operating purposes, and shall bear no stresses due to loads from the adjacent pipe. The Contractor shall be responsible for coordinating connecting piping.

B. All valves shall be tested at the operating pressures at which the particular line will be used. Any leakage or "sweating" of joints shall be stopped, and all joints shall be tight. All motor operated and

cylinder operated valves shall be tested for control operation as directed by the Engineer.

- C. Provide valves in quantity, size, and type with all required accessories as shown on the Drawings.
- D. Install all valves and appurtenances in accordance with manufacturer's instructions. Install suitable corporation stops at all points shown or required where air binding of pipe lines might occur. Install all valves so that operating handwheels or wrenches may be conveniently turned from operating floor but without interfering with access, and as approved by Engineer. Unless otherwise approved, install all valves plumb and level. Valves shall be installed free from distortion and strain caused by misaligned piping, equipment or other causes.
- E. Valve boxes shall be set plumb, and centered with the bodies directly over the valves so that traffic loads are not transmitted to the valve. Earth fill shall be carefully tamped around each valve box to a distance of 4' on all sides of the box, or to the undisturbed trench face, if less than 4'.

3.2 SHOP AND FIELD TESTING (VALVES)

- A. Certified factory testing shall be provided for all components of the valve and operator system. Valves and operators shall be shop tested in accordance with the requirements in the latest revision of AWWA C500, including performance tests, leakage test, hydrostatic tests, and proof-of-design tests. The manufacturer through the Contractor shall submit certified copies of the reports covering the test for acceptance by the Engineer.
- B. Shop testing shall be provided for the operators consisting of a complete functional check of each unit. Any deficiencies found in shop testing shall be corrected prior to shipment. The system supplier through the Contractor shall submit written certification that shop tests for the electrical/pneumatic system and all controls were successfully conducted and that these components provide the functions specified and required for proper operation of the valve operator system.
- C. The Contractor shall conduct field tests to check and adjust system components, and to test and adjust operation of the overall system. Preliminary field tests shall be conducted prior to start-up with final field tests conducted during start-up. The factory service

- representative shall assist the Contractor during all field testing and prepare a written report describing test methods, and changes made during the testing, and summarizing test results. The service representative shall certify proper operation of the valve operator system upon successful completion of the final acceptance field testing.
- D. Preliminary and final field tests shall be conducted at a time approved by the Engineer. The Engineer shall witness all field testing.
- E. All costs in connection with field testing of equipment such as energy, light, lubricants, water, instruments, labor, equipment, temporary facilities for test purposes, etc. shall be borne by the Contractor. The Contractor shall be fully responsible for the proper operation of equipment during tests and instruction periods and shall neither have nor make any claim for damage which may occur to equipment prior to the time when the Owner formally takes over the operation thereof.
- F. Preliminary field tests shall be conducted prior to start-up and shall include a functional check of the entire valve operator system and all system components. Preliminary field tests shall demonstrate that the valve operator system performs according to specifications and that all equipment, valves, controls, alarms, interlocks, etc., function properly. The preliminary field test report must be approved by the Engineer prior to conducting final field acceptance tests. Based on results of preliminary field tests, the Contractor shall make any adjustments required to settings, etc., to achieve the required valve closing time and operation specified or otherwise directed by the Engineer.
- G. Final field acceptance tests shall be conducted simultaneously with the start-up and field testing of the pumps, air compressors, process air blowers, etc. Field tests shall be conducted for the full range of operating modes and conditions specified and as directed by the Engineer. Each of the valves shall be tested at minimum, maximum, and normal head/flow conditions, and under all specified conditions of opening and closing. Performance of pneumatic valves and compressed air system under normal operating conditions and during simulated power failures shall be checked.
- H. Field testing shall include optimization of opening and closing times of the valves. The Contractor shall provide the means for accurate measurement of pipeline pressures as directed by the Engineer. Valve

opening and closing times shall be adjusted based on process requirements to optimize operation of the valves. Final valve opening and closing times as determined by field tests shall be approved by the Engineer prior to final acceptance of the system.

3.3 GRADE ADJUSTMENT OF EXISTING FACILITIES

A. Contractor shall adjust all existing valve covers, valve boxes and other piping accessories due to change in grade.

--- E N D ---

SECTION 40 90 00

PRIMARY PROCESS MEASURING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: General requirements for instrumentation devices and the requirements for each device. Exact mounting requirements and additional support mounting equipment are detailed on the contract documents.

1.2 REFERENCES

A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

B. AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME/ANSI B16.1.....(1989) Cast Iron Pipe Flanges and Flanged Fittings

ASME PTC 19.5 (1972) Application Part II of Fluid Meters

C. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 126.....(1993) Gray Iron Castings for Valves, Flanges, and Pipe Fittings

ASTM B 61.....(1993) Steam or Valve Bronze Castings

D. AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C700.....(1990; Addendum 1991) Cold-Water Meters - Displacement Type, Bronze Main Case

AWWA C704.....(1992) Propeller-Type Meters for Waterworks Applications

E. MILITARY SPECIFICATIONS (MIL)

MIL-P-24441.....(Rev. B; Supp. 1) Paint, Epoxy-Polyamide

1.3 SUBMITTALS

A. Perform calibration and submit test report.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

- A. Unless otherwise specified, all materials and equipment shall be standard commercial products in regular production by the manufacturer and suitable for the required service.

2.2 TURBINE TYPE FLOWMETER

- A. Manufacturers
1. Sensus Technologies, Inc.
 2. Or Equal
- B. The flowmeter shall be a displacement type, magnetic drive flowmeter suitable for use with cold potable water.
- C. Flowmeter package shall consist of displacement type flowmeter, high-speed pickup register for rate of flow measurement, and translator package to convert pulse signals to analog 4 to 20 mA.
- D. Displacement type flowmeter will conform to ANSI/AWWA Standard C700. Each meter assembly shall be performance tested to ensure compliance.
- E. The meter package shall meet or exceed all requirements of NSF/ANSI Standard 61, Annex F and G.
- F. Flowmeter will have hermetically sealed register with magnetic drive coupling. Register shall include a straight reading, odometer-type totalization display, 360-degree test circle with center sweep hand, and low flow detector.
- G. Flowmeter shall have a maximum continuous flow rating of 1000 gallons per minute, with minimum low flow registration at 3 gallons per minute. Flow meter shall be $\pm 1.5\%$ within this range.
- H. The meter assembly shall have performance capability of continuous operation up to the rated maximum flows as listed below without affecting long-term accuracy or causing any undue component wear. The meter assembly shall also provide a 25% flow capacity in excess of the maximum flows listed for intermittent flow demands.
- I. The measuring chamber shall consist of a measuring element, removable housing, and all-electronic register. The measuring element shall be mounted on a horizontal, stationary stainless steel shaft with sleeve bearings and be essentially weightless in water. The measuring element comes integrated with the advanced Floating Ball Technology design. The measuring chamber shall be capable of operating within the above listed

accuracy limits without calibration when transferred from one maincase to another of the same size. The measuring shall be so configured to capture all flows as specified above.

- J. The direct magnetic drive shall occur between the motion of the measuring element blade position and the electronic register. The OMNI direct drive system with Floating Ball Technology is designed to extend service life, enhance low flow sensitivity and provide extended flow capacity and overall accuracy of the meter assembly. Any and all additional intermediate, magnetic or mechanical, drive couplings are not acceptable.
- K. The meter's register is all-electronic and does not contain any mechanical gearing to display flow and accurate totalization. The electronic register includes the following partial list of features:
1. AMR resolution units fully programmable
 2. Pulse output frequency fully programmable
 3. Integral data logging capability
 4. Integral resettable accuracy testing feature
 5. Large, easy-to-read LCD display
 6. 10-year battery life guarantee
- L. The meter assembly shall operate properly without leakage, damage, or malfunction up to a maximum working pressure of 200 pounds per square inch (psig).
- M. The meter strainer shall be integral and cast as part of the meter's maincase. The strainer's screen shall have a minimum net open area of at least two (2) times the pipe opening and be a V-shaped configuration for the purpose of maintaining a full unobstructed flow pattern. The strainer body shall be a coated ductile iron fusion-bonded epoxy identical to that of the meter's maincase.
- N. A straightening vane assembly is mandatory and shall be positioned directly upstream of the measuring element. The straightening vane assembly shall be an integral component of the measuring chamber.
- O. Flanges for the meter assemblies shall have flanges of the Class 125 round type, flat faced and shall conform to ANSI B16.1 for specified diameter, drilling and thickness.

2.3 SUBMERSIBLE LEVEL SENSOR AND TRANSMITTER:

- A. Acceptable manufacturers:
1. Druck Model PTX 1830 with lightning arrestor.

2. Or equal

B. Materials:

1. Sensor wetted parts: Titanium, or 316 stainless steel.
2. Cable: polyurethane waterproof assembly.

C. Design and fabrication:

1. Sensor:

- a. Rated for pressure ranges based on overflow levels or full containment levels.
- b. Provide manufacturer's cable of sufficient length to reach junction box at easily accessible location without splicing.
- c. Operating temperature: -4 to 140 DegF.
- d. Long term stability: +0.1 percent.
- e. Temperature Effects: +0.3 percent of full scale.
- f. Surge Protection: IEC 61000-6-2: 1999
- g. Intrinsic Safety: Certified for use with IS Barriers.

2. Transmitter:

- a. Capable of producing output signal proportional to level of 4-20 mA DC into 500 ohm load.
- b. Power supply: 120 Vac (+10 percent), 60 Hz.
- c. Inaccuracy: 0.25 percent of range or 0.24 IN, whichever is greater.
- d. Resolution: 0.1 percent of span or 0.08 IN, whichever is greater.
- e. Display: Four-digit LED or LCD scalable to engineering units with selectable decimal point.
- f. Temperature: -5 to 122 DegF.
- g. Memory: EEPROM (non-volatile).
- h. Keypad programmer.

2.4 CHART RECORDERS

A. Manufacturer:

1. Honeywell
2. Foxboro
3. Or Equal

B. Design

1. Shall be a microprocessor-based circular chart recorder shall be capable of indicating, totaling and recording. The pen mechanism has a linear motion marking on a 12 inch uniform chart. The unit must be fully programmable with a built-in keypad mounted on the chart plate.

Rate and totals shall be in engineering units and be displayed on a two-line LCD display. The unit shall have the capabilities for contact integration, alarm set points, linearization, summation and 4-20 mA retransmission. The recorder shall operate on either a 24-hour or 7-day chart drive. The recorders shall be mounted in the Plant Office.

2. A years' supply of 7-day charts and pens shall be supplied for each recorder.

2.5 FLANGED PRESSURE SENSOR

A. Pressure Sensor Ring

1. Pressure Sensors are to be of the full flange design, to be retained between standard ANSI B16.1 Class 125/6.5 Class 150 pipeline flanges. Flange bolts shall pass through sensor body and flanges.
2. The outside diameter of the sensor shall match the outside diameter of the mating flange. Face-to face of the entire sensor shall be no longer than specifications MSS-SP67.
3. Sensor shall be flow through design with flexible elastomer sensing ring around the full circumference.
4. The elastomer sensing ring shall be rigidly clamped between metal end cover flanges, and no part of the elastomeric sensing ring shall be exposed to the external face of the sensor. There shall be no dead ends or crevices and flow passage shall make the sensor self-cleaning.
5. The pressure sensing ring shall measure pressure for 360° around the full inside circumference of the pipeline. Flexible sensing ring shall have a cavity behind the ring filled with fluid to transfer pressure to the gauge. Sensor shall be manufactured in the USA.

B. Function

1. Line pressure pushes against an elastomer ring inside the sensor. The deflection of the ring displaces a fluid fill inside the body of the sensor, forcing the fluid into a pressure-measuring device.

C. Manufacturer

1. All Sensors shall be of the Series 40 as manufactured by the Red Valve Co., Inc., or equal.

D. Pressure Transmitter

1. Measurement Type: Gauge
2. Output 4-20mA,

3. Safety Certified SIL 2/3 certified to IEC 61508
4. Reference Accuracy $\pm 0.05\%$ (high accuracy option)
5. Long Term Stability $\pm 0.125\%$ of URL for 5 years (high accuracy option)
6. Rangedown 100:1
7. Manufacturer: Transmitter shall be series 2051 as manufactured by Rosemount Inc., or equal.

2.6 FLANGED TANK LEVEL SENSOR

A. Pressure Sensor Ring

1. Pressure Sensors are to be of the full flange 316 stainless steel design, to be retained between standard ANSI B16.5 Class 150 pipeline flanges. Flange bolts shall pass through sensor body and flanges.
2. The inside diameter of the sensor shall match the inside diameter of the connecting pipe.
3. Sensor shall be flow through design with flexible elastomer sensing ring around the full circumference.
4. The elastomer sensing ring shall be rigidly clamped between metal end cover flanges, and no part of the elastomeric sensing ring shall be exposed to the external face of the sensor. There shall be no dead ends or crevices and flow passage shall make the sensor self-cleaning.
5. The pressure sensing ring shall measure pressure for 360° around the full inside circumference of the pipeline. Flexible sensing ring shall have a cavity behind the ring filled with fluid to transfer pressure to the gauge. Sensor shall be manufactured in the USA.

B. Function

1. Line pressure pushes against an elastomer ring inside the sensor. The deflection of the ring displaces a fluid fill inside the body of the sensor, forcing the fluid into a pressure-measuring device. An integral transmitter will be provided to automatically convert the pressure inside the sensor into tank level.
2. The sensor shall provide an accurate dependable reading of $\pm 2\%$.
3. Output shall be 4-20mA.

C. Manufacturer

1. All Sensors shall be of the Series 40TL as manufactured by the Red Valve Co., Inc., or equal.

2.7 CHLORAMINATION ANALYZER

- A. An on-line analyzer for detection of free ammonia, total ammonia, monochloramine and total chlorine shall be furnished in accordance with these specifications. The analyzer shall be a ChemScan UV-2150/S as manufactured by Applied Spectrometry Associates, Inc.
- B. Free ammonia range shall be 0.02 to 1.00 ppm as N. Total ammonia range shall be 0.02 to 2.00 ppm as N. Monochloramine range shall be 0.01 to 5.00 ppm as Cl₂. Total chlorine range shall be 0.05 to 5.00 as Cl₂. The analyzer shall not use ion-selective electrodes for analysis. The analyzer shall not use toxic reagents for ammonia analysis including Nessler reagent, phenate or salycalate. Multiple wavelength spectrophotometric methods of analysis are allowed, provided that a minimum of 15 wavelengths are used for analysis. NSF listed chemicals such as bleach, hydroxide and potassium iodide may be used as reagents.
- C. One analyzer shall be capable of detecting all designated parameters in samples from two sample locations. Sample flow to the analyzer shall be from a tee connection to a sample bypass line, providing pressure of 10 to 60 psi at the analyzer sample inlet. A pressure reducing valve shall be provided on the sample line to maintain optimum pressures to the analyzer. Each sample line shall have a separate inlet into the analyzer, with sample flow through the inlet and the analyzer flow cell controlled by an internal sample manifold within the analyzer. The analyzer shall have the capability to control sample analysis cycles and flush time through operator initiated commands in the analyzer controls. External sample manifolds and sample manifolds not furnished by the analyzer manufacturer are prohibited. All designated parameters shall be completely analyzed for all designated parameters within five minutes or less following the flush period for any sample line. Sample transport time and reagent reaction times in excess of five minutes are prohibited. Analyzers that require external sample conditioning such as bubble arrestors, sample heaters or filters to reject or remove particles less than 1/32 inch are prohibited.
- D. The analyzer shall also provide for automatic zeroing using a distilled or de-ionized water standard and automatic cleaning using a cleaning solution recommended by the manufacturer. Zeroing shall be performed automatically by the analyzer at intervals selected by the operator. Cleaning shall be performed based on self-test set points measured during the zeroing cycle. The analyzer shall contain an internal pump

for the introduction of zeroing and cleaning solutions and a manifold to interrupt sample flow and replace it with a flow of zero standard or cleaning solution. Gravity feed, manual introduction or external pumps for zeroing and cleaning are not acceptable. The flow cell chamber shall be easily removed for cleaning without disconnection of power, sample lines, light source or detection optics. The flow cell shall be thermally protected from condensation by use of inert gas between the internal sample windows and the external light entry or exit windows. The Contractor shall provide an open drain in close proximity to the analyzer.

- E. The analyzer shall provide a continuous dedicated 4-20mA analog output. All outputs shall be held at the most recent analysis value until updated by a new analysis. Outputs shall also be held constant during auto zero and clean cycles. A 1000 analysis cycle internal memory log shall be available for access through an RS-232 connection. Electronics, optics and operator interface display shall be in a NEMA-4 enclosure. Flow cell, manifold, internal pump and reagent injection system shall be in an attached NEMA-3R enclosure. Power for the analyzer and the zero/clean pump shall be 4 amp maximum at 120 VAC, 60 cycle. Installation shall be wall mounted to Contractor furnished Unistrut at the location shown on the Contract Drawings.

2.8 SPARE PARTS

- A. Provide all standard recommended spare parts as specified in the manufacturer's instruction manuals for each component in the system.
- B. Where sensors are to be replaceable provide a new sensor probes at the end of the contractor warranty period.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Furnish the services of an engineer representative of the manufacturer of the equipment for checking the installation, making the necessary adjustments and calibrations, placing the equipment in operation, and performing the acceptance tests. The representative also shall be available for not less than 2 days to instruct operating personnel in the use, operation, and maintenance of the equipment during the initial

operating period. Install all equipment in accordance with the recommendations of the manufacturer.

3.2 FIELD TESTS AND INSPECTIONS

- A. Test and calibrate in place the equipment to demonstrate that it meets the accuracy requirements for the full range as specified herein. Provide all labor, equipment, and incidentals required for the tests, including electric power and water required for tests. The Contracting Officer will witness all field tests and conduct all field inspections. The Contractor shall give the Contracting Officer ample notice of the dates and times scheduled for tests. Rectify any deficiencies found and retest work affected by such deficiencies at the Contractor's expense. Record data from each field test shall be recorded and documented in a formal field test report and submitted to the engineer. Final set-ups and findings shall be documented in the Operation and Maintenance manuals as well.

3.3 FIELD QUALITY CONTROL

- A. Site Tests
1. Calibrate and test all instrumentation and provide documentation that the equipment has been certified to the Engineer.
 2. Calibrate all transmitters and receivers to imposed input values representing 10%, 50% and 80% of full scale. Verify the zero and span calibration of all transmitters. Where totalizers are part of the flow measuring system, calibrate at least three (3) points of imposed inputs covering the range of the units. Use differential heads developed by manometers as inputs in the case of flow meters, measured level or pressure in other cases. Adjust the receiving devices to read the calibrated output of the initial calibration. After placing each measuring system in service, connect a manometer to the test connections provided in the piping and make an actual comparison of the measured variable to readout. Each system must meet the accuracy indicated in the Specifications.
 3. Adjust secondary functions, such as alarm actuation and pacing, during initial calibration and demonstrate proper calibration after the system is placed in service. Seal linkage or range adjustments by colored lacquer in the presence of the Engineer immediately following calibration.

4. Conduct process calibration, such as volumetric draw down tests to check flow measurement and totalization and level measurements, on all measuring systems as requested by the Engineer. Provide the necessary gauges and assistance in making these tests.
5. Test all control systems, operation of all level transmitters and probes, solenoid valves and automated valves in all modes of operation, and demonstrate successful performance.
6. Provide a supplier's representative on site during Preliminary and Final Mechanical Performance Testing.
7. Provide field service representative of the distributed logic control equipment manufacturer to verify that instruments have been properly installed, configured, and meet the manufacturer's qualifications for warranty.

B. Final Performance and Acceptance Test

1. Provide the services of a factory trained and field experienced instrumentation engineer to assist the Owner's personnel during the start-up of the plant process. The purpose of this assistance is to support making final adjustments of settings on the instrument systems prior to performing the demonstrations and final operational testing. Notify the Engineer in writing, a minimum of five (5) working days prior to the proposed date for commencing the Final Performance and Acceptance Test.
2. Upon completion of instrument calibration and system verification, test all systems under process conditions. The intent of this test is to demonstrate and certify the operational interaction of the instrument systems. Testing shall include, but not limited to, taking process variables to their limits (simulated or actual process) to verify all alarms, failure interlocks and/or transfers, and operational interlocks.
3. Immediately correct defects and malfunctions with Engineer approved methods and materials, and repeat the test. Upon completion of the final operational testing, submit the test results and a certified report indicating that all required system tests have been completed satisfactorily and the systems meet the functional requirements of their applicable specifications.
4. Following final operational testing, the system shall operate without a system fault for 30 consecutive days to qualify for Final

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Acceptance. The Final Performance and Acceptance Tests shall be witnessed, documented and signed off upon satisfactory completion by the Engineer.

--- END ---

SECTION 40 95 33

PROCESS CONTROL NETWORK OVERVIEW

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. General requirements for the Control Concepts.
2. All controls systems specified below must be provided as part of the contract even if the equipment is provided under a future contract.

1.2 REFERENCES

B. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

C. American National Standards Institute (ANSI):

ANSI/ISA S5.5.....Graphic Symbols for Process Displays.

ANSI X3.154.....Office Machines and Supplies - Alphanumeric
Machines-Keybaord Arrangement.

D. Electronic Industries Association (EIA)

EIA ANSI/EIA/TIA-232-F..Interface Between Data Terminal Equipment and
Data Circuit-Terminating Equipment Employing
Serial Binary Data Interchange.

E. Institute of Electrical and Electronics Engineers (IEEE)

IEEE Std 142 (1991).....IEEE Recommended Practice for Grounding of
Industrial and Commercial Power Systems.

IEEE Std 8802-3 (1996)..Local and Metropolitan Area Network: Carrier
Sense Multiple Access with Collision Detection
(CSMA/CD) Access Method and Physical Layer
Specifications.

IEEE Std 8802-4.....Information Processing Systems - Local Area
Networks - Part 4: Token-Passing Bus Access
Method and Physical Layer Specifications.

F. National Fire Protection Association (NFPA)

NFPA 70.....National Electrical Code.

1.2 SYSTEM DESCRIPTION

A. The system includes the installation of control system to monitor and control the Erie VA Water Storage Tank and Booster Pumps.

In addition the system must control the Variable Frequency Drives (VFD's) for pumping systems. It is the Contractor's responsibility to coordinate with all vendors under this contract and to provide all necessary peripheral equipment to make this a complete working system as specified.

B. In general the Contractor will be responsible for providing all controls and all associated software and peripherals for this system.

1.3 THE CONTROL PANELS

A. Shall be used to monitor and control the operation of process equipment as specified and in accordance with the Control One-line diagrams and shown on the drawings. The control panels shall provide for operator interaction, overall control, system supervision, and process equipment control and monitoring. The Contractor shall provide hardware configured and sized to support expansion as specified and shown on the drawings.

1. Process Overview

a. Show plant overview with Tank Level, Pump System Status, System Pressure, Chemical Feed Status (future) and General Equipment Status Running (Green), not Running (Red), and Alarm/Failure (Yellow), run times, and flow.

2. Booster Pumps

- a. Tank Levels.
- b. System Pressure
- c. Pump status.
- d. Pump speeds.
- e. Setpoints.
- f. Pump Flow.
- g. Pump Run Times.
- h. Totalized Flows.

3. Chemical Pumps (Controls are to be provided as part of this contract. Equipment installation may not be provided at this time.)

- a. Pump status.
- b. Pump speeds.
- c. Setpoints.
- d. Pump Flow.
- e. Pump Run Times.
- f. Totalized Flows.

1.4 SUBMITTALS

- A. Submit in accordance with contract requirements:
 1. Specific equipment list, which identifies the manufacturer, part number, model number and quantity.
 2. Manufacturer's specification sheet for each proposed item of the system.
 3. Letter indicating compliance with the Bid Package with any exceptions documented and submitted with the bid.
- B. Shop Drawings: Submittal shall include point to point diagrams of all connected devices, of sufficient detail to adequately communicate that equipment meets system requirements, including:
 1. Control panel shall be submitted for Engineer and Owner comment prior to Factory Acceptance Test.
 2. System device locations on architectural floor plans.
 3. Schematic wiring information for all devices. Wiring information shall include cable type, conductor routings, quantities, and connection details at devices.
- C. System Description:
 1. System description, indicating how equipment will operate as a system to meet the performance requirements.
- D. Contract Close-out Submittals:
 1. Operating instructions.
 2. Parts list, including: wiring and connection diagrams.

1.5 WARRANTY

- A. All components supplied and installed by the Contractor shall be warranted against defects in material and workmanship for a period of at least 12 months, commencing upon the date of acceptance by the Owner. Warranty service shall be provided by a qualified factory-trained service representative. The warranty is in addition to, and not a limitation of, other rights Owner may have under the Contract Documents.

PART 2 - PRODUCTS

2.1 CONTROL CONCEPTS

- A. Refer to the various process specifications for the control concepts to equipment supplied by others, in addition to the ones contained below.
- B. The control panel shall be able to monitor and control all equipment operations and setpoints unless specifically noted otherwise.
- C. Alarm Notification System
 - 1. The controls systems shall be capable of adding a dial out system at a later date.

2.2 MAIN CONTROL PANEL (10CP-100)

- A. The main control panel is provided to collect the I/O from the Booster Pumps, Pressure Sensor, Flow Meter, and the Water Tank Level Sensors.
- B. Control Strategy:
 - 1. Tank fill
 - a. Tank fills based on the altitude valve. Valve opens when the tank drops below a certain level and closes when the tank reach shut off level.
 - 2. Pump controls
 - a. Pumps shall operate off both a timer and pressure.
 - b. It shall have two modes, timer mode and automatic mode.
 - 3. Timer Mode
 - a. Pumps shall be capable of operating for a set amount of time during the day. This shall be adjustable. Timer shall be adjustable to allow for different durations for each day of the week. (i.e. 10 hours Monday through Friday and 12 hours on Saturday and Sunday).
 - b. If the timer is activated, the pumps will operate off a pressure transducer/sensor in the line.
 - c. Pump(s) turn on when pressure in the system falls below 92 psi (this shall be adjustable).
 - d. One Pump operates until the pressure reaches 100 psi (this shall be adjustable) then shuts down. If after 30 minutes (this shall be adjustable) 100 psi is not reached, then the second pump shall operate until 100 psi is reached, then both pumps shall shut down. There shall be a lag of 15 seconds (this shall be adjustable)

between the lag pump and the lead pump shut down. When both pumps are in operation, they shall operate at the same speed.

- e. Plant personnel shall also have the capability to operate the system where one pump turns on when the pressure drops to 92 psi (this shall be adjustable), one pump then maintains a setpoint pressure of 95 psi (this shall be adjustable) by varying the speed of the pumps with the VFD, if one pump cannot maintain 95 psi, and the pressure drops to 91 psi (this shall be adjustable) then the second pump operates for 30 minutes (this shall be adjustable) then shuts down. The second pump would start up again if the pressure drops below 91 psi. When both pumps are in operation, they shall operate at the same speed.
- f. Pumps shall also shut down if low water level in the tank is reached (this level shall be adjustable).
- g. Pumps shall be capable of alternating lead and lag operation every 24 hrs. The third pump shall be standby in the event that the lead or lag pump fails to operate
- h. When pump(s) shut down the Motor Activated Valve (MOV) opens to fill the tank. When the pumps turn on, the MOV shuts off

4. Automatic Mode

5. Same as the Timer Mode except timer is set to run 24 hrs/day, 7 days a week.

6. Alarms

- a. High water level in the tank (MOV in valve vault closes).
- b. Low water level in the tank (Pumps shut down)
- c. Low pressure in in the inlet of pump (Pumps shut down)
- d. High pressure on the pump discharge (Pumps shut down)
- e. Low pressure on the pump discharge (Alarm only)
- f. Pump Failure

2.3 CHEMICAL FEED PANEL (10CP-200) ALTERNATE #1

A. Future Disinfection System

- 1. The future Disinfection System will consist of one chemical metering system for the addition of Sodium Hypochlorite and one chemical metering system for the addition of Ammonium Hydroxide. The operation and metering pump speed for each system will be based upon a separate analog speed control signal to each metering pump from the Chemical Feed Panel PLC.

2. The chemical feed control panel is provided to allow for the collection of various I/O from the Chemical Feed Pumps, Flow Meter, and Chloramine Analyzer and to provide effective automated control of the Disinfection System.

B. Control Strategy:

1. Chemical Feed

- a. Primary control of the chemical metering system will be flow paced based upon the process flow meter. The scaling of the flow pacing within the PLC shall be user adjustable in order to account for variations in chemical solution strength and desired disinfectant levels. When no flow is being conveyed through the process flow meter, the chemical metering systems shall be shut off.
- b. The Sodium Hypochlorite metering pump speed shall be trimmed based upon the free ammonium residual reading from the Chloramine Analyzer. The speed of the Sodium Hypochlorite metering pump shall be adjusted to maintain a target free ammonia residual (target setpoint shall be user selectable; initial setpoint = 0.05 mg/l as N). In the event the free ammonia residual increases above the target setpoint, the speed of the Sodium Hypochlorite metering pump shall be incrementally increased to maintain the desired target setpoint. In the event the free ammonia residual decreases below the target setpoint, the speed of the Sodium Hypochlorite metering pump shall be incrementally decreased to maintain the desired target setpoint. This strategy will help ensure that an approximate ratio of total chlorine and total ammonia is maintained at 5:1.
- c. Initial flow pacing setpoints are as follows:
 - 1) At the design flow rate of 40 gallons per minute (gpm) the Sodium Hypochlorite metering pump shall convey 3.69 gallons per day (gpd) of 3.125% Sodium Hypochlorite.
 - 2) At the design flow rate of 40 gallons per minute (gpm) the Ammonium Hydroxide metering pump shall convey 3.69 gallons per day (gpd) of 0.59375% Ammonium Hydroxide.
- d. The following parameters shall be continuously monitored, logged and trended by the control panel:
 - 1) Flow rate based on the process flow meter (gallons per minute)
 - 2) Monochloramine concentration as Cl₂ (mg/l)

- 3) Total Chlorine concentration as Cl₂ (mg/l)
 - 4) Free Ammonia concentration as N (mg/l)
 - 5) Total Ammonia concentration as N (mg/l)
 - 6) Sodium Hypochlorite metering pump speed (% speed feedback)
 - 7) Ammonium Hydroxide metering pump speed (% speed feedback)
 - 8) Alarm/fault conditions from metering pumps
2. Alarms - The following alarms shall be automatically generated by the control system to notify plant personnel:
- a. High Total Chlorine Residual as Cl₂ (Alarm/metering pumps shut down). Initial setpoint shall be 3.0 mg/L (this shall be adjustable).
 - b. High Monochloramine residual as Cl₂ (Alarm/metering pumps shut down). Initial setpoint shall be 3.0 mg/L (this shall be adjustable).
 - c. High Free Ammonia residual as N (Alarm/metering pumps shut down). Initial setpoint shall be 0.1 mg/L (this shall be adjustable).
 - d. Low Total Chlorine residual as Cl₂ (Alarm only). Initial setpoint shall be 0.5 mg/L (this shall be adjustable).
 - e. Low Monochloramine residual as Cl₂ (Alarm only). Initial setpoint shall be 0.2 mg/L (this shall be adjustable).
 - f. Metering Pump Failure

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions. Prior to all work of this section, carefully inspect the installed work of all other trades and verify that all such work is complete to the point where this installation may properly commence.
- B. Discrepancies. In the event any discrepancies are discovered, immediately notify the Owner's Representative in writing. Do not proceed with installation in areas of discrepancy until all such discrepancies have been fully resolved.

3.2 PREPARATION

- A. Protection
 1. All equipment and materials shall be packed at the factory to protect each item from damage during shipment and storage.

2. Provide blocking and cushioning materials to prevent damage during shipment.
 3. Panel mounted instruments and equipment to be installed inside enclosures, panels, or consoles shall be mounted and assembled at the panel manufacturer's facility.
- B. Surface Preparation. The work shall be carefully laid out in advance. Where cutting, drilling, etc., of floors, walls, ceilings, or other surfaces is necessary, the work shall be carefully done. Any damage to building, piping, or equipment shall be repaired by skilled mechanics of the trades involved, and at no additional cost to the Owner.

3.3 INSTALLATION

- A. General. Install equipment, as indicated, with manufacturer's written instructions, and with recognized industry practices.
- B. The Contractor shall adjust, tune, debug, and commission all software and parameters for controlled systems to assure proper operation in accordance with the sequences of operation and database tables.
- C. On Site Start-Up.
1. The System Supplier will demonstrate to the Engineer and to the Owner that all points are being monitored and the system operates as designed and intended.

3.4 FIELD QUALITY CONTROL

- A. Inspection. Upon completion of this portion of the work, the Contractor shall provide for the services of a qualified representative of the manufacturer to inspect and approve the installation.
- B. Tests. Upon completion of all inspections and prior to acceptance by the Owner, perform the field tests.

3.5 DEMONSTRATION

- A. General. When all required tests have been performed and prior to final approval, a qualified representative of the supplier shall thoroughly demonstrate to the Owner's personnel the operation of all items installed under this section.

--- E N D ---

SECTION 43 21 00

WATER PUMPING SYSTEMS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Pumps shall be complete with motors, drives, shafting, couplings, baseplates, anchor bolts, and all accessory equipment required for complete working installations.
- B. Pumps and/or motors specified in this section are:
 - Packaged Booster Pump System

1.2 REFERENCES

- A. American National Standards Institute/National Science Foundation (ANSI/NSF)
 - ANSI/NSF 61.....Drinking Water System Components - Health Effects
- B. American Society for Materials and Testing (ASTM)
 - ASTM A48/A48M-00.....Standard Specification for Gray Iron Castings
 - ASTM A106-99e1.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
 - ASTM A148/A148M-01.....Standard Specification for Steel Castings, High Strength, for Structural Purposes
 - ASTM A536-84(1999).....Standard Specification for Ductile Iron Castings
- C. American Society of Mechanical Engineers (ASME)
 - ANSI/ASME B16.....Pipe Flanges And Flanged Fittings

1.3 QUALITY ASSURANCE

- A. No equipment shall be supplied by any manufacturer not regularly engaged in the manufacturing and production of pumping systems for use in municipal potable water treatment and supply. The manufacturer must have installed and had in satisfactory use a minimum of ten (10) municipal installations of similar type systems.
- B. Each pump shall operate at the specified capacities and heads and over the range of operating conditions specified without undue noise and

vibration. There shall be no cavitation in the pumps when operating at the capacities and the range of heads specified.

- C. The Contract Documents represent a minimum acceptable standard for the equipment for this project. All equipment shall conform fully in every respect to the requirements of the respective parts and sections of the drawings and specifications. Equipment which is the "standard product" with the manufacturer shall be modified, redesigned from the standard mode, and shall be furnished with special features, accessories, materials of construction or finishes as may be necessary to conform to the quality mandated by the technical and performance requirements of the specification.
- D. Provide pumps designed and constructed in accordance with standards of the Hydraulic Institute. The efficiency of the pumps, when operating under conditions of the specified capacities and heads shall be as near peak efficiency as practicable.
- E. Adjustable/Variable Frequency Drives: In applications with adjustable/variable frequency drives, the design of each adjustable frequency drive shall be coordinated with the requirements of the pumping unit. The pump manufacturer shall be responsible for furnishing complete motor nameplate data, specifications on temperatures switches, motor space heater requirements, fluid detection specifications and wiring diagrams, and any other required data to the adjustable frequency drive supplier to ensure coordination between the pump and drive. The same information submitted to the adjustable frequency drive supplier shall be included in the pump submittal. The adjustable frequency drive supplier shall be responsible for receiving the data reviewing it and informing the pump supplier if any additional data is required. A letter from the pump manufacturer stating that the above information was sent to the adjustable frequency drive supplier shall also be included in the pump submittal.
- F. All rotating parts shall be accurately machined and shall be in as nearly perfect rotational balance as practicable. Excessive vibration shall be sufficient cause for rejection of the equipment. The mass of the unit and its distribution shall be such that resonance at normal operating speeds is avoided.

1.4 SUBMITTALS

- A. Characteristic Curves: Submit for approval complete characteristic curves of pumps prior to fabrication.
- B. Certified Curves: Prior to pump delivery, submit for approval certified copies of factory run pump performance tests. Characteristics of

centrifugal pumps may have a tolerance of plus 10% of rated capacity at rated head or plus 5% of rated head at rated capacity. Characteristics of positive displacement pumps may have a tolerance of plus 10% of rated capacity at design speed. No minus tolerance will be acceptable. Give the Engineer seven days advance notice of performance test date.

1.5 DELIVERY, STORAGE AND HANDLING

A. Preparation for Shipment: All pieces shall be delivered in the largest sizes practical for field assembly by CONTRACTOR. Individual pieces shall be permanently tagged with erection marks or stainless steel tags cross-referenced with information on the manufacturer's erection and assembly drawings. All field connections shall be bolted connections designed for all static, live and erection loads. Gear boxes, mechanical and electrical components shall be protected from the weather and suitably packaged to facilitate handling and storage. Special lubricating and rust preventative oils shall be provided to prevent internal corrosion of gear assemblies. All equipment stored on the job shall be protected and maintain in accordance with the manufacturer's recommendations.

1.6 WARRANTY

A. Provide warranties as defined in the Standard General Conditions and Division 01.

B. Warrant and guarantee equipment, materials and products of this Section against any and all defects in material, workmanship, component compatibility and operation for intended use which may develop within a one year period after the date of Substantial Completion without expense to OWNER for any and all replacements, repairs, modifications, adjustments, actions, or procedures required to provide equipment meeting the requirements of and for the use intended as described by this Section.

PART 2 - PRODUCTS

2.1 MANUFACTURER

A. System shall be an Aurora Variable Flow Triplex booster pump system as manufactured by Aurora Pump, or equal.

2.2 GENERAL

A. Pumps: Provide factory tested pumps, thoroughly cleaned and painted with one coat of machinery enamel prior to shipment. Type, size, and capacity of each pump as listed below.

B. Each pump shall be designed in accordance to ANSI/NSF 61 standards.

- C. Motors: Provide motors as indicated and as conforming to these Specifications. Horsepower rating shall suit pump requirements and be non-overloading throughout the entire operating range.
- D. Painting: Pumps and motors shall have one shop coat of grey machinery enamel. After installation, all metal parts shall be cleaned and painted in accordance with these Specifications.
- E. Foundations: Furnish foundation bolts, as recommended by pump manufacturer, for proper positioning during the placement of the concrete.
- F. Pump Seals: Pumps shall be grease sealed unless otherwise noted. If water seal is required it shall be the responsibility of CONTRACTOR to furnish and install all necessary piping, auxiliary pumps, strainers, valves, solenoids, controls or other apparatus required to completely install the pump seal system.
- G. Gauges: The suction and discharge flanges shall be drilled and tapped for mounted gauges. Each connection shall be provided with a 1/2-inch male and female petcock connection. A 2-inch gauge shall be provided for each pump discharge. Gauges shall be in a rustproof case connected with brass piping and valves. The gauge scales shall be uniformly marked in feet of water and psi in a range adequate for each pumping unit. Each gauge shall be provided with a disconnect valve and isolation diaphragm suitable for potable water service. Gauges shall comply in all respects to these Specifications.
- H. Safety Requirements: All gears, chains, couplings, projecting set screws, keys and similar rotating or reciprocating parts shall be protected in accordance with American Standard Association Safety Code for Mechanical Power-Transmission Apparatus B15-1927.
- I. Permanent Nameplates: The equipment shall be provided with permanent plastic or metal nameplates. Identification used will be furnished by the Owner and shall be located in a conspicuous place acceptable to the Engineer.
- J. Manufacturer's Nameplate: Each major component of equipment shall have the manufacturer's name, address, and model/catalog number on a nameplate securely affixed to the equipment. The nameplate of the distributing agent only will not be acceptable.

2.3 PACKAGED BOOSTER PUMP SYSTEMS

- A. Electric Driven System
 - 1. The contractor shall furnish and install an variable flow triplex constant pressure booster system. The unit shall have a total system

capacity of 120 GPM at a discharge head of 242 ft. Each pump shall be sized as indicated for 33% of the total flow.

B. Triplex System

1. PumpP1 = 40 GPM, 33% System
2. PumpP2 = 40 GPM, 33% System
3. PumpP3 = 40 GPM, 33% System

C. Piping and Valves

1. Each system shall be skid mounted, completely assembled and wired on a groutable steel base ready for installation. All piping shall be Schedule 40 stainless steel pipe. Each system shall include 2" suction and discharge ball valves for each pump suction and discharge, 2" combination pressure regulating/non-slam check valves for each pump, flanged connections for easy installation, and pipe supports for the 3" stainless steel manifolds. Suction and discharge pressure gauges shall be provided. Gauges shall have 3-1/2" faces with large-scale numerals and individual air bleed type valves.

D. Pumps

1. The pumps shall be Aurora model PVMX8-60D stainless steel vertical multistage pumps. Shaft sealing shall be accomplished by means of a stainless steel mechanical seal.

E. Motors

1. The motors shall be 184TCZ frame, closed coupled, 5 HP, 3 phase, 60 Hertz, 208 Volt, TEFC, premium efficiency motors. Motors shall be selected so that they do not exceed their nameplate HP rating through their entire range of operation.

F. Controls

1. Pump manufacturer to provide controls so that pumping system will operate as detailed in the Control System Overview, Section 40 95 33.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION

- A. Pumps and appurtenances shall be installed in accordance with manufacturer's recommendations.
- B. Each pumping unit shall be leveled, plumbed, aligned, and wedged into position to fit connecting piping.

3.2 PERFORMANCE TESTING

- A. Field test pumps at design conditions after installation is complete to assure that equipment has been furnished and installed in full accordance with the specifications. Testing shall be completed at the

expense of the CONTRACTOR. Any modifications required to the equipment to demonstrate performance at design conditions after installation shall be at no additional cost to the OWNER.

3.3 VIBRATION TESTING

- A. Tests for acceptable vibration shall be made in the field on each pump system. All field tests shall be running tests with the pump pumping the product for which it is intended and each pump system shall be tested separately with no other pumps or engines running. All testing shall be done in the presence of the ENGINEER.
- B. Amplitude as used in the specification shall mean total peak-to-peak displacement. The required test for acceptable vibration will be the measurement of this peak-to-peak displacement and will be performed with an IRD Vibration Meter, Model 306, Bently-Nevada TK-8 or equal.
- C. No pump, complete with drive system, after installation shall exceed acceptable field vibration limits given in the latest revisions of the Hydraulic Institute Standards. All pumps shall be free of static unbalance; shall be free of dynamic unbalance up to the maximum speed of the pump and drive system; shall be free of torsional vibration; and shall be free of apparent unbalance caused by defective bearings, by close fitting parts which may rub on the rotating parts intermittently, or by loose discs or rotor parts, unbalanced loads, or by oil whip.
- D. Testing shall be at the expense of the CONTRACTOR. Any modifications required to the equipment to demonstrate acceptable vibration limits are achieved after installation shall be at no additional cost to the OWNER.

3.4 MANUFACTURER'S FIELD SERVICES

- A. The manufacturer shall furnish the services of trained technical representatives to provide for a satisfactorily operating system. Provide manufacturer's instructions. Services to be included are as follows:
 - 1. Training: Provide minimum of one (1) day for training OWNER personnel in the following aspects of operating system:
 - a. Startup and shutdown procedures
 - b. Equipment adjustments and optimum settings
 - c. Replacement of components
 - d. Routine cleaning and maintenance
 - e. Supervision of operating personnel during total system operation
 - f. Preventative maintenance scheduling and procedures

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SECTION 43 32 69

CHEMICAL FEED SYSTEMS (FUTURE SYSTEM/NOT PART OF CONTRACT)

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Contractor shall furnish and install two (2) chemical feed system equipment packages to provide disinfection chemicals to the Erie VA Medical Center potable water distribution system. The chemical feed equipment for each chemical feed system will consist of Metering and Transfer Pumps, suction strainer, isolation valves, suction piping/tubing, discharge piping/tubing and all accessories and appurtenances specified or otherwise required for a complete, properly operating package installation.

1.2 REFERENCES

- A. American Society of Mechanical Engineers (ASME)
1. ANSI/ASME B16.5 -- Pipe Flanges And Flanged Fittings
- B. American Society for Materials and Testing (ASTM)
1. C582, Reinforced Plastic Laminates for Self-supporting Structures for Use in a Chemical Environment
 2. D618 Conditioning Plastics and Electrical Insulating Materials for Testing
 3. D638 Tensile Properties of Plastics
 4. D790 Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials
 5. D883 Definitions of Terms Relating to Plastics
 6. D1505 Density of Plastics by the Density-Gradient Technique
 7. D1525 Test Method for Vicat Softening Temperature of Plastics
 8. D1693 Test Method for Environmental Stress-Cracking of Ethylene Plastics
 9. D1998 Standard Specification for Polyethylene Upright Storage Tanks
 10. D2765 Degree of Crosslinking in Crosslinked Ethylene Plastics as Determined by Solvent Extraction
 11. D2837 Method for Obtaining Hydrostatic Design Basis for Thermoplastic Pipe Materials
 12. D3892 Practice for Packaging/Packing of Plastics
 13. F412 Definitions of Terms Relating to Plastic Piping Systems

1.3 QUALITY ASSURANCE

- A. The Contract Documents represent a minimum acceptable standard for the equipment for this project. All equipment shall conform fully in every respect to the requirements of the respective parts and sections of the drawings and specifications. Equipment which is the "standard product" with the manufacturer shall be modified, redesigned from the standard mode, and shall be furnished with special features, accessories, materials of construction or finishes as may be necessary to conform to the quality mandated by the technical and performance requirements of the specification.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store, protect and handle products to site per manufacturer's recommendations.

PART 2 - PRODUCTS

2.1 CHEMICAL METERING PUMP

- A. The pump shall be positive displacement peristaltic type complete with spring-loaded pumphead, self-contained variable speed drive, and flexible extruded tube as specified. Peristaltic pumping action shall be created by the compression of the flexible tube between the pump head rollers and track, induced forward fluid displacement within the tube by the rotation of the pump rotor, and subsequent vacuum-creating restitution of the tube.
- B. The pump shall be dry self-priming, capable of being run dry without damaging effects to pump or tube, and shall have a maximum suction lift capability of up to 30 feet vertical water column. Pump shall not use check valves or diaphragms and shall not require dynamic seals in contact with the pumped fluid. Process fluid shall be contained within pump tubing and shall not directly contact any rotary or metallic components.
- C. Pumphead shall consist of a fixed track, a hinged guard door, two spring-loaded tube clamp mechanisms, and spring-loaded roller rotor assembly. Pump tubing shall be in contact with the inside diameter of the track through an angle of 180 degrees and be held in place on the suction and discharge ends by a spring loaded self-adjusting clamp mechanism. At all times, one roller shall be fully engaged with the tubing providing complete compression and preventing back flow or siphoning. Tube occlusion and spring tension shall be factory set to

- accommodate 2.4mm wall thickness tubing and shall not require adjustment for accommodating tubing of 1.6mm to 9.6mm ID.
- D. Pump track geometry must have a minimum 96.6mm swept diameter through a minimum track angle of 180 degrees and be constructed of polyphenylene sulfide (PPS).
- E. Guard shall be constructed of hinged impact-resistant polycarbonate breakaway guard, tool un-lockable for operator safety.
- F. Rotor assembly shall consist of twin spring loaded roller arms located 180 degrees apart and each fitted with stainless steel helical springs and compressing roller for occlusion of the tube twice per rotor revolution. Compressing rollers shall be 316 stainless steel with low friction stainless steel bearings and PTFE seals having a minimum diameter of 18mm. The guide rollers shall be constructed of corrosion resistant Nylatron.
- G. Pump tubing shall be in contact with the inside diameter of the track through an angle of 180 degrees and be held in place on the suction and discharge ends by tube retainer clamps. The tubing shall be replaceable without the use of tools and with no disassembly of the pumphead. Tubing shall be constructed of Marprene II, a thermoplastic elastomer with a 64 Shore A durometer and 2.4mm wall thickness. Pump manufacturer must manufacture Marprene tubing in-house.
- H. Supply 15-meter roll of specified tubing size.
- I. The drive shall have be rated for continuous 24 hour operation at 40 degrees Celsius ambient temperature and shall be capable of operating on 110-120V 60 Hz power source. Pump shall be supplied with a nine-foot long main power cord with standard 115V three-prong plug.
- J. Max drive power consumption 135VA. Drive motor shall be a brushless DC motor with integral gearbox and tachometer feedback. Shall have a speed control range of 2200:1 from 0.1 to 220 rpm +/- 0.1 rpm throughout the range.
- K. Enclosure shall be NEMA 4X rated.
- L. Backlit graphical LCD capable of up to four lines of text with up to 16 characters per line to display pump speed, running status, flow rate, and programming instructions.
1. Keypad for start, stop, speed increment, speed decrement, forward/reverse direction, rapid prime, and programming.
 2. Menu driven on screen programming of manual or auto control, flow and remote signal calibration, and general programming.
 3. Programmable "Auto Restart" feature to resume pump status in the event of power outage interruption.

4. Programmable "Keypad Lock" to allow operator lockout of all keys except emergency start/stop.
5. Programmable "Maximum Speed" to allow operator to set the maximum speed of the pump within 0.1-220 rpm.
- M. Supply auto control features to meet the following minimum functionality requirements. Pumps not meeting this minimum functionality will not be accepted.
 1. Remote Control Inputs
 - a. Speed Control
 - 1) Analog 4-20mA or 0-10VDC, with input signal trimmable and speed scaleable over any part of the drive speed range.
 - 2) Provisions for alternative remote accessory potentiometer (if supplied by others)
 - b. Start/Stop Control: via 5V TTL, 24V industrial logic, or dry contact- Configurable command sense allowing open to equal run or open to equal stopped.
 - c. Forward/Reverse Control: via 5V TTL, 24V industrial logic, or dry contact.
 - d. Auto/Man Mode Control: via 5V TTL, 24V industrial logic, or dry contact.
 - e. Leak Detector Run/Stop Control: via 5V TTL, 24V industrial logic, or dry contact.
 2. Status Outputs
 - a. Four relay contacts rated for 30 VDC with maximum load of 30W, NO or NC software configurable to indicate the following:
 - 1) Running/Stopped status
 - 2) Forward/Reverse status
 - 3) Auto/Manual status
 - 4) General Alarm status
 - 5) Leak Detected status
 - b. Speed output - Analog 4-20mA, 0-10 VDC or 5V Square Wave
Frequency output
 3. Termination: supply screw down terminals suitable for up to 18 AWG field wire and accessible through four glanded cable entry points on the pump.
- N. Supply one spare pumphead assembly for each chemical pump provided.
- O. The Chemical Metering Pumps should be sized according to the following table.

Quantity	1
Tag Number(s)	10CF-201
Fluid	12.5% Sodium Hypochlorite
Tubing Material	Marprene II
Max Pump RPM for Application	220
Tubing ID	1.6mm
Displacement /Revolution (Gallons)	0.0001
P10 Ratio (Theoretical Maximum Number of Occlusions/10 Gallons Pumped)	181,820
Min Flow Rate (GPH)	0.0007
Max Flow Rate (GPH)	1.52
Max Discharge Pressure (PSI)	100 psi
Suction Head	10 feet
Power (VAC, Frequency, Phase)	115VAC, 60 Hz, 1 Phase

Quantity	1
Tag Number(s)	10CF-202
Fluid	19% Ammonium Hydroxide
Tubing Material	Marprene II
Max Pump RPM for Application	220
Tubing ID	1.6mm
Displacement /Revolution (Gallons)	0.0001

P10 Ratio (Theoretical Maximum Number of Occlusions/10 Gallons Pumped)	181,820
Min Flow Rate (GPH)	0.0007
Max Flow Rate (GPH)	1.52
Max Discharge Pressure (PSI)	100 psi
Suction Head	10 feet
Power (VAC, Frequency, Phase)	115VAC, 60 Hz, 1 Phase

P. Chemical metering pumps shall be model 520UmaN-REH as manufactured by Watson-Marlow or equal.

Q. System Components and Accessories

1. The system shall be constructed of schedule 80 PVC with socket weld fittings using chemically resistant solvent weld PVC cement. All components shall be mounted on a rigid UV stabilized HDPE panel suitable for wall mounting. A 1-inch drip perimeter shall be provided. Each system shall be factory assembled and hydrostatically tested at the factory.
2. Clear PVC Y-strainer on the suction piping of each pump
3. Isolation ball valves and unions to facilitate isolation and removal of the various components.
4. PVC calibration column with isolation valve, provided on suction piping of each pump branched between tank isolation valve and strainer. Column shall be sized to allow at least a two minute draw-down test.
5. Adjustable pressure relief valve (PRV) w/ PVC body and PTFE diaphragm shall be provided at the discharge of each metering pump. External relief valve shall be set at a pressure lower than the pump internal relief valve.
6. Pressure gauge with diaphragm seal shall be mounted on discharge piping of each pump. Gauge shall be furnished with valves for isolation and test. Pressure gauge should be sized at least 25% higher than the maximum pump internal relief valve setting.
7. Inlet and outlet connections for each pump.

R. Piping/Tubing

1. Basic Piping Materials: All piping material must be compatible with chemical to be fed to treatment process, as indicated on the Contract Drawings and Specifications.
2. Suction Lines: Suction lines shall be construction of schedule 80 PVC pipe or clear polyethylene tubing, as indicated on the Contract Drawings. PVC piping connections shall be socket weld fittings using chemically resistant solvent weld PVC cement. Polyethylene tubing shall have a minimum working pressure of 100 psi and burst pressure of 400 psi. Polyethylene tubing shall be run in a workmanlike manner with elastomeric/stainless steel mounting straps to securely hold the tubing to be free of stress and vibration. The alignment and organization of the lines shall be continuously rising.
3. Discharge Lines: Discharge lines shall be construction of schedule 80 PVC pipe or clear polyethylene tubing, as indicated on the Contract Drawings. PVC piping connections shall be socket weld fittings using chemically resistant solvent weld PVC cement. Polyethylene tubing shall have a minimum working pressure of 100 psi and burst pressure of 400 psi. The discharge lines from the pump to the discharge location shall be installed in a schedule 80 PVC carrier pipe. Polyethylene tubing shall be run in a workmanlike manner with elastomeric/stainless steel mounting straps to securely hold the tubing to be free of stress and vibration. The alignment and organization of the lines shall be continuously rising.

S. Controls

1. The Sodium Hypochlorite chemical metering pump shall be capable of manual or automatic control based on flow and trimmed based upon total chlorine residual. The Ammonium Hydroxide chemical metering pump shall be capable of manual or automatic control based on flow. The metering pumps shall only operate when the meter senses flow (based upon signals from the PLC). When in manual control mode, the operator shall have the ability to manually adjust the rotational speed of the pumps to control the dose rate. When in automatic control mode, the controls system will automatically increase or decrease the rotational speed of the pumps by a control signal from the PLC. The Contractor shall be responsible for providing all equipment, controls, integration and appurtenances for a complete working chemical feed system.

T. Spare parts

1. A spare parts kit shall be provided for each chemical metering pump. The spare parts kit shall provide all the required materials needed

to completely rebuild the metering pump. At a minimum, the spare parts kit shall provide: a replacement pump head.

U. Acceptable Manufacturers:

1. Watson-Marlow
2. Or Equal

2.2 MIXING TANK

- A. Mixing tanks shall be 15 gallons and be capable of accepting a mixer.
- B. Mixing tanks shall be made of HDPE or PE material.

2.3 MIXER

- A. Mixers shall be sized to handle to handle the mixing of the chemicals in a 15 gallon tank and shall be operated with 115V and a minimum operating speed of 1500 rpm.
- B. Mixer shafts and propellers shall be constructed of 316 Stainless Steel.
- C. Mixers shall have constant speed, TEFC motors and have bearings that are permanently lubricated.
- D. Mixers shall be supplied with an 8-foot power cord, capable of handling the electrical load required by the mixer.
- E. Mixers shall be supplied and installed with clamp mounting hardware that will facilitate mounting to the mixing tanks.

2.4 SPILL CONTAINMENT

- A. Spill containment shall be made from polyethylene and shall be suited for 1 55 gallon drum and shall have a sump capacity of 62 gallons.
- B. They shall be capable of withstanding a load of at least 1250 lbs and shall be 40" x 40".

2.5 EYE WASH

- A. Unit shall be wall mounted single 32 ounce secondary eyewash station. Unit shall contain one 32 oz. preserved sterile eye saline solution. Wall mounted unit shall be made from a plastic.
- B. The bottles shall come with both English and Spanish high visible instructions.
- C. Performance: Unit shall meet or exceed ANSI Z358.1 - 2009.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION

- A. Chemical Feed System Equipment shall be installed in accordance with manufacturer's recommendations.

3.2 MANUFACTURER'S FIELD SERVICES

- A. The Contractor shall furnish the services of trained technical representatives to provide for a satisfactorily operating system. Services to be included are as follows:
1. Training: Provide minimum of one (1) man-day for training the treatment plant personnel in the following aspects of Chemical Feed Systems:
 - a. Startup and shutdown procedures
 - b. Equipment adjustments and optimum settings
 - c. Replacement of components
 - d. Routine cleaning and maintenance
 - e. Supervision of operating personnel during total system operation
 - f. Preventative maintenance scheduling and procedures
- B. The Contractor shall demonstrate to the OWNER and ENGINEER proper system operation as stated in the Contract Drawings.

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43 41 13

GLASS-LINED BOLTED STEEL TANKS

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. Furnish and erect a glass-coated, bolted-steel water storage tank, including foundation, tank structure and tank appurtenances as shown on the contract drawings and described herein.
- B. All required labor, materials and equipment shall be included.

1.2 QUALIFICATIONS OF TANK SUPPLIER

- A. The Engineer's selection of factory applied glass- fused-to-steel bolt together tank construction for this facility has been predicated upon the design criteria, construction methods specified, and optimum coating for resistance to internal and external tank surface corrosion.
- B. The bidder shall offer a new tank structure as supplied from a manufacturer specializing in the design, fabrication and erection of factory applied glass-fused-to-steel, bolt together tank systems. The manufacturer will certify that all steel products utilized on this structure are in compliance with the provisions of the Pennsylvania Steel Products Procurement Act (73 P.8. paragraphs 188i et seq, as amended). Documentation including invoices, bills of lading (ground and sea), mill certifications, or other acceptable evidence certifying that all steel products represented on the references comply will be provided.
- C. Strict adherence to the standards of design; fabrication; erection; product quality; and long term performance, established in this Specification will be required by the Owner and Engineer. Manufacturers not adhering to the specification will be deemed as not equal.
 - 1. Tank or Dome substitutions which cause engineering and contract changes - the tank installation as shown on the plans and specified herein, is based on the equipment furnished by one manufacturer. A tank which is offered as an or equal to the specific requirements of these Specifications and which differs in detail and arrangement from that shown may require changes in design and construction. All costs which result from such changes in design and construction are to be

borne entirely and unconditionally by the Contractor; said costs to included but not be limited to structural, piping, mechanical and electrical changes and all engineering costs incurred as a result of the substitution, in the revision of Plans and Specifications, review of design changes by others, preparation of change orders, and any other costs directly resulting from said substitution.

- D. The Engineer reserves the right to evaluate all bids based on long term, 30 year minimum operation, coating and maintenance costs. Values to be used in this evaluation will be at the discretion of the Engineer, as detailed in this specification and bid tabulation form. The Engineer will add such costs, dependent upon the type of tank offered, to the bidder's bid price to determine the effective low bid for purposes of making the award.

1.3 SUBMITTAL DRAWINGS AND SPECIFICATIONS

- A. Construction shall be governed by the Owner's drawings and specifications showing general dimensions and construction details, after written approval by the Engineer of detailed erection drawings prepared by the tank bidder. There shall be no deviation from the drawings and specifications, except upon written order from the Engineer.
- B. The bidder is required to furnish, for the approval of the Engineer and at no increase in contract price, 6 sets of complete specifications and construction drawings for all work not shown in complete detail on the bidding drawings. A complete set of structural calculations shall be provided for the tank structure and foundation. All such submissions shall be stamped by a Registered Professional Engineer licensed in the state of project location, as well as, by a Registered Professional Engineer employed on the tank manufacturer's engineering staff.
- C. When approved, two sets of such prints and submittal information will be returned to the bidder marked "APPROVED FOR CONSTRUCTION" and these drawings will then govern for the work detailed thereon. The approval by the Engineer of the tank supplier's drawings shall be an approval relating only to their general conformity with the bidding drawings and specifications and shall not guarantee detail dimensions and quantities, which remains the bidder's responsibility.
- D. The tank manufacturer's and installing contractor's standard published warranty shall be included with submittal information.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. The tank shown on the contract drawings and specified herein as the basis of design is a Model 2216SSWT Aquastore Tank System as manufactured by CST Storage of DeKalb, Illinois or equal.

2.2 TANK SIZE

- A. The factory coated glass-fused-to-steel, bolt together tank shall have a nominal diameter of 22.38 feet, with a nominal sidewall height (to roof eave) of 16.09 feet.

2.3 TANK CAPACITY

- A. Tank capacity shall be 45,000 gallons (nominal, U.S. gallons).

2.4 FLOOR ELEVATION

- A. Finished floor elevation shall be set per Drawings

2.5 TANK DESIGN STANDARDS

- A. The materials, design, fabrication and erection of the bolt together tank shall conform to the AWWA Standard for "Factory Coated Bolted Steel Tanks For Water Storage" - ANSI/AWWA D103, latest revision.
- B. The tank coating system shall conform solely to Section 10.4 of ANSI/AWWA D103. **NOTE:** Baked-on epoxy painted, galvanized, or stainless steel bolt-together tanks are not considered equal.
- C. The vitreous coating on the tank, bolt head encapsulation material, and joint sealant shall have been approved for listing under ANSI/NSF Standard 61 for Indirect Additives.
- D. The tank manufacturer shall be ISO-9001 certified to assure product quality.
- E. The tank manufacturer shall undergo an annual FM (Factory Mutual) inspection of their glass-coated, bolted-steel tank factory & provide written proof thereof to assure quality.

2.6 ROOF

- A. Tanks shall include a radially sectioned roof fabricated from glass-coated, bolted steel panels, as produced by the tank manufacturer. The roof shall be clear span and self-supporting. Both live and dead loads shall be carried by the tank walls. The exterior coating finish shall be cobalt blue glass. The manufacturer shall furnish a roof opening which shall be placed near the outside tank ladder and which shall be provided with a hinged cover and a hasp for locking. The opening shall have a

clear dimension of at least twenty-four (24") inches in one direction and eighteen (18") inches in the other direction. The opening shall have a gasketed weather-tight cover.

B. Roof Vent

1. A properly sized vent assembly in accordance with AWWA D103 shall be furnished and installed above the maximum water level of sufficient capacity so that at maximum possible rate of water fill or withdrawal, the resulting interior pressure or vacuum will not exceed 0.5" water column.
 - a. Fill rate of 200 gallon per minute
 - b. Withdrawal rate of 200 gallons per minute
2. The overflow pipe shall not be considered to be a tank vent.
3. The vent shall be constructed of aluminum.
4. The vent shall be so designed in construction as to prevent the entrance of birds and/or animals by including an expanded aluminum screen (1/2 inch) opening. An insect screen of 23 to 25 mesh polyester monofilament shall be provided and designed to open should the screen become plugged by ice formation.

2.7 APPURTENANCES (PER AWWA D103, SECTION 5)

A. Pipe Connections

1. Where pipe connections are shown to pass through tank panels, they shall be field located, saw cut, (acetylene torch cutting or welding is not permitted), and utilize an interior and exterior flange assembly. ESPC Sealer No. 98 shall be applied on any cut panel edges or bolt connections.
2. Overflow piping shall be eight (8") inch diameter schedule 80 PVC.

B. Outside Tank Ladder

1. An outside tank ladder shall be furnished and installed as shown on the contract drawings.
2. Ladders shall be fabricated of aluminum and utilize grooved, skid-resistant rungs.
3. Safety cage and step-off platforms shall be fabricated of galvanized steel.
4. A hinged, lockable gate shall be installed at the base of the ladder safety cage to deter unauthorized access to the top of the tank. The owner shall provide and install the lock.

C. Sidewall Access Manway

1. One sidewall access manway shall be provided as shown on the contract drawings in accordance with AWWA D-103.
 2. Such manway shall be a minimum of 24 inches in diameter and shall include a properly designed reinforcing frame and cover plate. A davit to hold the cover plate, when opened, is required for tanks in excess of 38' tall.
- D. Identification Plate A manufacturer's nameplate shall list the tank serial number, tank diameter and height, and maximum design capacity. The nameplate shall be affixed to the tank exterior sidewall at a location approximately five (5') feet from grade elevation in a position of unobstructed view.
- E. Roof Access Manway
1. One roof access manway shall be provided as shown on the contract drawings in accordance with AWWA D-103.
 2. Such manway shall be sized to be large enough to properly install all mixing equipment specified under Section 46 41 26 and shall include a properly designed reinforcing frame and cover plate. A davit to hold the cover plate, when opened, is required per manufacturer's recommendations.
- F. Cathodic Protection
1. A passive, sacrificial magnesium anode cathodic protection system shall be designed and supplied by the tank manufacturer.

2.8 DESIGN LOADS (COMPLETE THE BLANKS)

- A. Specific Gravity1.0 Min. design shall be 1.0)
- B. Wind Velocity100 mph (AWWA D103 Std. 100 mph)
- C. Shape Factor0.6 (0.6 Std.)
- D. Allowable Soil Bearing_____ psf (refer to geotechnical report)
- E. Roof Snow Load35 psf
- F. SeismicAWWA D103-09.
- G. Roof EquipmentSolar Panels and misc. equipment as required per Contract Documents.

2.9 MATERIALS

- A. Plates and Sheets
1. Plates and sheets used in the construction of the tank shell, tank floor (optional) or tank roof (optional), shall comply with the minimum standards of AWWA D103, Section 2.4.

2. Design requirements for mild strength steel shall be ASTM A1011 Grade 30 with a maximum allowable tensile stress of 14,566 psi per AWWA D103.
3. Design requirements for high strength steel shall be ASTM A607 Grade 50 with a maximum allowable tensile stress of 25,400 psi per AWWA D103.
4. The annealing effect created from the glass coated firing process shall be considered in determining ultimate steel strength. In no event shall yield a strength greater than 50,000 psi be utilized for calculations detailed in AWWA D103, Sections 3.4 and 3.5.
5. Multiple vertical bolt line sheets and plates of ASTM A607 Grade 50 only shall be manufactured such that holes are staggered in the vertical bolt lines and that no two adjoining holes are in-line horizontally, except at the center of the sheet or plate.
 - a. Bolt seam design shall generally be in accordance with the requirements of AWWA D103 section 3.5.2; bolt spacing may be adjusted in the vertical bolt lines to increase the net section and improve joint efficiency to a maximum of 85%.
 - b. Double sheeting of tank panels shall not be permitted to achieve structural sidewall thickness requirements.

B. Rolled Structural Shapes

1. Material shall conform to minimum standards of ASTM A36 or AISI 1010.

C. Horizontal Wind Stiffeners

1. Design requirements for intermediate horizontal wind stiffeners shall be of the "web truss" design with extended tail to create multiple layers of stiffener, permitting wind load to transfer around tank.
2. Web truss stiffeners shall be of steel with hot dipped galvanized coating.
3. Rolled steel angle stiffeners are not permitted for intermediate stiffeners.

D. Bolt Fasteners

1. Bolts used in tank lap joints shall be 1/2" - 13 UNC- 2A rolled thread, and shall meet the minimum requirements of AWWA D103, Section 2.2.
2. Bolt Material
 - a. SAE Grade 2 (1" bolt length)
 - 1) Tensile Strength - 74,000 psi Min.

- 2) Proof Load - 55,000 psi Min.
- 3) Allowable shear stress - 18,164 psi (AWWA D103).
- b. SAE grade 8/ASTM A325 (> 1" bolt length) heat treated to:
 - 1) Tensile Strength - 150,000 psi Min.
 - 2) Proof Load - 120,000 psi Min.
 - 3) Allowable shear stress - 36,818 psi (AWWA D103).
3. Bolt Finish - Zinc, mechanically deposited.
 - a. 2.0 mils minimum - under bolt head, on shank and threads
4. Bolt Head Encapsulation
 - a. High impact polypropylene co-polymer encapsulation of entire bolt head up to the splines on the shank.
 - b. Natural resin with UV (ultraviolet) light inhibitor. Color to be black.
5. All tank shell bolts shall be installed such that the head portion is located inside the tank, and the washer and nut are on the exterior.
6. All lap joint bolts shall be properly selected such that threaded portions will not be exposed in the "shear plane" between tank sheets. Also, bolt lengths shall be sized as to achieve a neat and uniform appearance. Excessive threads extending beyond the nut after torquing will not be permitted.
7. All lap joint bolts shall include a minimum of four (4) splines on the underside of the bolt head at the shank in order to resist rotation during torqueing.

E. Sealants

1. The lap joint sealant shall be a one component, moisture cured, polyurethane compound. The sealant shall be suitable for contact with potable water and meet applicable FDA Title 21 regulations, as well as, ANSI/NSF Additives Standard 61.
2. The sealant shall be used to seal lap joints, bolt connections and sheet edges. The sealant shall cure to a rubber like consistency, have excellent adhesion to the glass coating, have low shrinkage, and be suitable for interior and exterior exposure.
3. Sealant curing rate at 73° F and 50% RH
 - a. Tack-free time: 6 to 8 hours.
 - b. Final cure time: 10 to 12 days.
4. The sealant shall be ESPC System Sealer No. 98.
5. Neoprene gaskets and tape type sealer shall not be used.

2.10 GLASS COATING

A. Surface Preparation

1. Following the decoiling and shearing process, sheets shall be steel grit-blasted on both sides to the equivalent of SSPC-10. Sand blasting and chemical pickling of steel sheets is not acceptable.
2. The surface anchor pattern shall be not less than 1.0 mil.
3. These sheets shall be evenly oiled on both sides to protect them from corrosion during fabrication.

B. Cleaning

1. Sheet edges of sidewall and floor plates shall be mechanically rounded and flame coated with stainless steel prior to glass coating. Glass coating of the sheet edges shall be similar to the flat panel surfaces. The process shall be applied to all four sheet edges.
2. After edgecoating and prior to application of the coating system, all sheets shall be thoroughly cleaned by a caustic wash and hot rinse process followed immediately by hot air drying.
3. Inspection of the sheets shall be made for traces of foreign matter or rust. Any such sheets shall be re-cleaned or grit-blasted to an acceptable level of quality.

C. Coating Technology

1. All sheets shall be primed with catalytic nickel oxide glass ground-coat on both sides, and then air dried per section 10.4.2.1 of AWWA D103.
2. A coat of milled glass shall be applied to the inside of the sheet and then air dried. This milled glass shall be formulated with titanium dioxide to produce a finished interior surface with optimum toughness and resistance to conditions normally found in potable water storage tanks.
3. A second cover coat of the titanium dioxide formulated milled glass shall be applied to the interior surface. The finished interior color shall be white and have a *minimum glass thickness of 13 mils.*
4. A final cover coat of milled cobalt oxide enhanced (blue) glass shall be applied to the exterior of the sheet.
5. The sheets shall then be fired at a minimum temperature of 1500 degrees F in strict accordance with the manufacturer's ISO 9001 quality process control

procedures, including firing time, furnace humidity, temperature control, etc.

6. The finished exterior color shall be the manufacturer's standard cobalt blue.

D. Inspection

1. All coated sheets shall be inspected for 10 mil minimum glass thickness (Mikrotest or equal) on tank sheet interior and 7 mil minimum glass thickness on sheet exterior .
2. All coated sheets shall be checked for color uniformity by an electronic colorimeter.
3. An electrical "holiday" detection test shall be performed on the inside surface after fabrication of the sheet.

E. Packaging

1. All approved sheets shall be protected from damage prior to packing for shipment.
2. Heavy paper or plastic foam sheets shall be placed between each panel to eliminate sheet-to-sheet abrasion during shipment.
3. Individual stacks of panels will be wrapped in heavy mil black plastic and steel banded to special wood pallets built to the roll-radius of the tank panels. This procedure eliminates contact or movement of finished panels during shipment.
4. Shipment from the factory to the job site will be by truck, hauling the tank components exclusively. No common carrier, drop, or transfer shipments.

PART 3 - EXECUTION

3.1 ERECTION

A. Foundation

1. The tank foundation is a part of this contract.
2. The tank foundation shall be designed by the manufacturer to safely sustain the structure and its live loads.
3. Tank footing design shall be based on the geotechnical report's soil bearing capacity or greater as determined by geotechnical analysis performed by a licensed soils engineer. The cost of this investigation and analysis is not to be included in the bid price.

Copies of the soils report are to be provided to the bidder prior to bid date by the Owner or Engineer.

4. Footing designs for soil bearing strengths less than that specified, and those designs deviating from tank manufacturers standard shall be the responsibility of the Owner and his Engineer based on tank live and dead loading data provided by the tank manufacturer.

B. Tank Floor

1. Concrete Floor

- a. The floor design is of reinforced concrete with an embedded glass coated steel starter sheet per AWWA D103-97 section 11.4.1.6 and the manufacturer's design, and is an integral element of the tank assembly; therefore the tank foundation and floor slab (performed in two separate pours) with embedded starter sheet shall be constructed by the tank supplier using manufacturer trained personnel regularly engaged in this type of tank construction.
- b. Leveling of the starter ring shall be required and the maximum differential elevation within the ring shall not exceed one-eighth (1/8) inch, nor exceed one-sixteenth (1/16) inch within any ten (10) feet of length.
- c. A leveling plate assembly (per Harvestore Products, Inc. - U.S. Patent No. 4,483,607), consisting of two 18" anchor rods (3/4" dia.) and a slotted plate (3 1/2" X 11" X 3/8" thk) shall be used to secure the starter ring, prior to encasement in concrete. Installation of the starter ring on concrete blocks or bricks, using shims for adjustment, is not permitted. The foundation with anchor bolts/leveling plates shall be a separate pour from the concrete floor.
- d. Two water stop seals made of a butyl rubber elastomer special for this application shall be placed on the inside surface of the starter ring below the concrete floor line. These materials shall be installed as specified by the tank manufacturer.

C. Glass Coated Bolted Steel

1. Bolted steel panels shall be either placed over a three (3) inch compacted sand base contained by a steel or concrete ring wall, or a non-extruding and resilient bituminous type filler meeting the requirements of ASTM D1751 if set on a concrete slab.

2. A plastic encapsulated nut shall be used to cover the bolt threads exposed on the inside of the floor. The plastic encapsulation shall be NSF compliant.
3. Leveling of the starter ring shall be required and the maximum differential elevation within the ring shall not exceed one-eighth (1/8") inch, nor exceed one-sixteenth (1/16") inch within any ten (10) feet of length.

D. Sidewall Structure

1. Field erection of the glass-coated, bolted-steel tank shall be in strict accordance with the procedures outlined in the manufacturer's erection manual, and performed by an authorized dealer of the tank manufacturer, regularly engaged in erection of these tanks.
2. Specialized erection jacks and building equipment developed and manufactured by the tank manufacturer shall be used to erect the tanks.
3. Particular care shall be taken in handling and bolting of the tank panels and members to avoid abrasion of the coating system. Prior to liquid test, all surface areas shall be visually inspected by the Engineer.
4. An electrical holiday test shall be performed during erection using a nine (9) volt leak detection device. All electrical leak points found on the inside surface shall be repaired in accordance with manufacturer's published touch up procedure using urethane sealer.
5. The placement of sealant on each panel may be inspected prior to placement of adjacent panels. However, the Engineer's inspection shall not relieve the bidder from his responsibility for liquid tightness.
6. No backfill shall be placed against the tank sidewall without prior written approval and design review of the tank manufacturer. Any backfill shall be placed according to the strict instructions of the tank manufacturer.

E. Roof

1. Tanks shall include a radially sectioned roof fabricated from glass-coated, bolted steel panels, as produced by the tank manufacturer, and shall be assembled in a similar manner as the sidewall panels utilizing the same sealant and bolting techniques, so as to assure a water/air tight assembly.

F. Roof Vent

1. A properly sized vent assembly in accordance with AWWA D103 shall be furnished and installed above the maximum water level of sufficient capacity so that at maximum possible rate of water fill or withdrawal, the resulting interior pressure or vacuum will not exceed 0.5" water column.

G. Appurtenances (per AWWA D103, Section 5)

1. Pipe Connections

- a. Where pipe connections are shown to pass through tank panels, they shall be field located, saw cut, (acetylene torch cutting or welding is not permitted), and utilize an interior and exterior flange assembly. ESFC Sealer No. 98 shall be applied on any cut panel edges or bolt connections.

2. Outside Tank Ladder

- a. An outside tank ladder shall be furnished and installed as shown on the contract drawings.
- b. A hinged, lockable gate shall be installed at the base of the ladder safety cage to deter unauthorized access to the top of the tank. The owner shall provide and install the lock.

3. Identification Plate A manufacturer's nameplate shall list the tank serial number, tank diameter and height, and maximum design capacity. The nameplate shall be affixed to the tank exterior sidewall at a location approximately five (5') feet from grade elevation in a position of unobstructed view.

4. Cathodic Protection

- a. A passive, sacrificial magnesium anode cathodic protection system shall be designed and supplied by the tank manufacturer.

3.2 FIELD TESTING

A. Hydrostatic

1. Following completion of erection and cleaning of the tank, the structure shall be tested for liquid tightness by filling tank to its overflow elevation.
2. Any leaks disclosed by this test shall be corrected by the erector in accordance with the manufacturer's recommendations.
3. Water required for testing shall be furnished by the owner at the time of tank erection completion, and at no charge to the tank

erector. Disposal of test water shall be the responsibility of the owner.

4. Labor and equipment necessary for tank testing is to be included in the price of the tank.

3.3 DISINFECTION

A. Standards

1. The tank structure shall be disinfected at the time of testing by chlorination in accordance with AWWA Specification C652 "Disinfection of Water Storage Facilities" Method 3 as modified by the tank manufacturer.
2. Disinfection shall not take place until tank sealant is fully cured (10 to 12 days at 73° F/50% relative humidity).
3. Acceptable forms of chlorine for disinfection shall be:
 - a. Liquid chlorine as specified in AWWA C652.
 - b. Sodium hypochlorite as specified in AWWA C652.

3.4 TANK MANUFACTURER'S WARRANTY

- A. The tank manufacturer shall include a warranty for the tank materials and coating. As a minimum, this warranty shall provide assurance against defects in material or workmanship for the period of 1 year and corrosion of the glass coated surface for the period of 1 year.

--- E N D ---

SECTION 464126

FLOATING MECHANICAL MIXER

PART 1 - GENERAL

1.1 EQUIPMENT OVERVIEW

A. These specifications provide the requirements to furnish, install, train, and place into operation reservoir circulation equipment at Erie VA Hospital.

1.2 REFERENCES

A. Occupational Safety and Health Administration, OSHA

B. Department of Transportation, DOT

C. Underwriters Laboratories Inc.,

UL 1989 Standby Batteries

UL 1703 Flat-Plate Photovoltaic Modules and Panels

D. International Electrotechnical Commission,

IEC #896-2

E. Hunt Water Adsorption Test

F. United States Food and Drug Administration,

Title 21 Food and Drugs

1.3 QUALITY ASSURANCE

A. Continuous Operation Equipment. The circulation equipment shall operate continuously, all day and all night, during all seasons including winter.

B. No Visual Defects. The circulation equipment shall have no visual defects, and shall have high quality welds and assembly, corrosion resistant finish, and site specific operational controls.

C. Qualified US Manufacturer. The manufacturer of the equipment shall have extensive experience in the production of such equipment, and the equipment shall be manufactured in the continental United States.

D. Factory Startup Services. Delivery, installation and startup services shall be included in the bid, and performed by full time factory employees experienced in the operation of this equipment and who have completed OSHA safety trainings applicable to this type of installation.

E. Warranty. The circulation equipment shall be warranted to be free of defects in materials and workmanship for a period of 2 years. In addition the motor

shall be warranted for a period of 10 years, and the photovoltaic modules for 25 years. A copy of the warranty shall be included with the submittal.

1.4 SUBMITTALS

- A. The awarded Bidder shall provide [5] copies of the following documents. Upon acceptance of these documents by the Engineer, the Bidder will be issued a Notice to Proceed, and may then proceed to install the equipment.
1. A qualification statement demonstrating compliance with Section 1.03.
 2. Shop drawings for the circulation equipment.
 3. Manufacturer's literature, illustrations and specification sheets defining materials of construction, dimensions, and weights including the following:
 - a. Digital controller diagnostic LED indication chart.
 - b. Digital controller daily operation schedule example.
 - c. Digital controller software update instruction sheet.
 - d. Digital controller stored log example.
 - e. Digital controller SCADA output specifications.
 - f. Type 316 Stainless Steel Certification.
 - g. Battery specifications.
 - h. Motor specifications.
 4. A diagram and listing of replacement parts.
 5. A copy of the warranty statement.
- B. Following installation, additional Submittals shall include:
1. A complete operation and maintenance manual.
 2. Within 30 days of installation, the manufacturers installation report including:
 - a. Aerial photograph with labeling of pond, cell or reservoir data.
 - b. Work summary.
 - c. Customer contact information.
 - d. Climate / weather conditions.
 - e. Circulation machine information.
 - f. Installation crew field notes.
 - g. GPS location of each circulation machine and test point.
 - h. Water quality testing information (water temperature) at a minimum of one (1) location per tank or reservoir at one 1 meter increments starting at water surface down to bottom of tank or covered reservoir.

1.5 FIELD SERVICES

- A. Factory Personnel. The installation, startup, and on-site training shall be performed by full time factory employees trained in the operation of the circulation equipment.
- B. Safety. Installation personnel shall have received job-specific safety training on (a) Working over Water, (b) Boating Safety, (c) Disinfecting Procedures, (d) Confined Space Entry, (e) Fall Protection, and (f) DOT Compliance.

PART 2 - PRODUCT SPECIFICATIONS

2.1 MANUFACTURER

- A. Specified Equipment. The circulation equipment shall be manufactured by SolarBee, Inc. of Dickinson, ND, or equal.

2.2 PERFORMANCE AND FEATURES

- A. Units Required. To meet the project objectives, the following number of units per tank or reservoir shall be required.

Quantity	Model	Tank or Reservoir	Hatch Size
1	SB500PWc v18	45,000 Gallons	18 x 24

- B. Minimum Hatch Requirement. The circulation equipment shall fit through the listed hatch size.
- C. Continuous Operation with Solar Power Only. The circulation equipment shall operate continuously during day, night, and extended overcast conditions, 365 days per year. Continuous operation when used in this section shall be defined as operating a minimum of 90% of the total hours during the course of one year, on solar power, without reliance on any connection to the A.C. power grid.
- D. Stainless Steel Construction. The circulation equipment shall be constructed primarily of Type 316 stainless steel metal for strength and superior corrosion resistance. Each machine shall also undergo a passivation bath, also known as stainless steel pickling, to restore corrosion resistance to the welds and other areas of imperfections.
- E. Motor. The circulation equipment shall be mechanically operated by a motor that meets the following criteria.
1. Brushless, brush motors requiring brush replacement not accepted.
 2. Hall effect commutation for motor control.
 3. Direct Drive, with no gearbox, to avoid lubrication maintenance.
 4. Stainless Steel Bearings, requiring no scheduled lubrication, rated bearing life expectancy greater than 100,000 hours continuous operation.

5. Designed for marine, outdoor environment by having a sealed housing with polymeric encapsulated internal windings for superior corrosion resistance. Capable of withstanding the following environment conditions.
 - a. -40°F to 140°F (-40°C to 60°C) ambient temperature range, freeze resistant
 - b. 100% humidity
 - c. Condensation resistant
 - d. Splash resistant
 6. Designed for Continuous Operation without overheating or compromising motor life expectancy.
 7. Less Than 48 volts DC power requirement, to avoid risk of electrocution.
 8. 10 Year Replacement Warranty.
- F. Controller. The circulation equipment shall be supplied with a motor controller and power management with the following features.
1. Digital Electronic Control System, with firmware and software that is easily re-programmable to optimize the level of water quality achieved in the reservoir.
 2. Anti-Jam Reverse, automated self-clearing for locked rotor triggered by high current occurrences caused from jammed impeller.
 3. Operation Schedule, with daily and seasonal scheduling for motor speed and direction.
 4. Scheduled Reverse Cycles, with daily reverse impeller cycling for self-clearing of impeller to minimize fouling.
 5. Motor Health Status Monitoring and Recording, including scheduled speed, commanded speed, actual speed, motor current, motor voltage, and motor controller errors.
 6. Fully Potted And Encapsulated Motor Control Circuit, for superior corrosion resistance in marine environment.
 7. SD (Secured Digital) Card Reprogrammable features, so digital controller is capable of being field programmable using an SD card for uploading new firmware and changing programmed operations.
 8. Manual On/Off Switch, to shut power off to the motor. On/Off switch shall be rated for marine environment and have yellow and red color markings for indicating emergency shut off.
 9. Fused Main Power Line, for added protection against power surge through motor controller and motor.
 10. Temperature Compensated Charging, so that battery charging parameters are automatically adjusted based on battery temperature.

11. Maximum Power Point Tracking (MPPT), so the charging algorithm is automatically adjusted for optimum results based on solar power input and battery capacity.
 12. Power Conservation & Continued Operation Mode, a programmed algorithm for reducing motor load and continuing operation by incremental speed reduction. This feature to be automatically enabled when extended low sunlight conditions occur or battery reserve power is reduced.
 13. Low Voltage Shut Off, a programmed shut off switch to disconnect motor load before reaching damaging depth of battery discharge. The motor load automatically re-connects when battery capacity is restored.
 14. NEMA 4 Enclosure, for protection against condensation and moisture in a marine environment. The internal circuit boards shall be conformal coated for added protection against moisture.
- G. Battery. The battery power storage shall meet the following criteria.
1. Single Battery, multiple batteries are not allowed unless connected in series, to avoid charging problems leading to failed batteries.
 2. Battery Capacity Rating, at a 24 hour discharge rate, in watt hours, shall be at least 50 times the motor load in watts during normal operation (full speed, peak load).
 3. Battery shall comply with DOT HMR49, non-spillable battery, for transport.
 4. Battery shall be UL Listed, compliant to UL 1989.
 5. Battery shall have a pressure relief Safety Valves for each cell that incorporates a flame-arrester for safety, and rated as Explosion Resistant.
 6. Battery shall be Maintenance Free and not require re-watering.
 7. Battery shall contain 10 AWG Power Conductors constructed of multi strand power wire having a flexible outer jacket, all contained inside stainless steel sheathing for protection from the elements and from rodents.
 8. Battery shall be Freeze Tolerant for frigid conditions.
 9. Battery shall have a Self-Discharge Rate of less than 1% per month.
 10. Battery shall have a Temperature Sensor monitoring battery housing temperature, not ambient temperature, to optimize charging cycles and extend battery life.
 11. Battery shall Not Emit more than 1% hydrogen during a MIL-B-8565 gas emission test after being heated to 55°C and overcharged to 16.1 V.
 12. Battery Cycle Life test per the IEC #896-2 Endurance Testing shall be:

% Depth Of Discharge, D.O.D.	Number of Cycles
-------------------------------------	-------------------------

10%	8100
20%	4800
30%	3500
50%	2050

13. Battery shall be encased in Double Wall Plastic, and mounted in a Stainless Steel Cage, for safety and battery protection purposes.

H. Photovoltaic Modules (PV modules, Solar Panels). The PV modules shall meet the following criteria.

1. To ensure continuous operation of the motor and impeller in all seasons, the total Nominal Wattage Rating of the PV modules shall be a minimum of 5 times the normal operating wattage of the motor.
2. To ensure adequate power collection during low sunlight conditions, photovoltaic modules shall be Mono-Crystalline, not multi-crystalline.
3. Photovoltaic modules shall contain 16 AWG Power Conductors constructed of multi strand power wire having a flexible outer jacket, and shall be contained inside stainless steel sheathing for protection from the elements and from rodents.
4. Photovoltaic modules shall be certified to the following quality and safety standards:
 - a. UL 1703, Class C
 - b. IEC 61215 and 60364
5. Photovoltaic modules shall have 25 Year Manufacturer Performance Warranty.

I. System Operation Monitoring. The digital controller shall have the following monitoring features.

1. LED (Light Emitting Diode) Flash Code, flashing LEDs in the control box readily accessible by service personnel shall provide continuous electrical diagnostics so the state of the power system can easily be determined.
2. SCADA (Supervisory Control and Data Acquisition), the digital controller shall output system state of health and operation monitoring using RS-232 serial communication (Modbus RTU), DB9 male connection point. A protocol document shall be provided for local network (PLC or RTU) programming assistance.
3. Operation Back Log, the digital controller shall store within controller memory a 30 day rolling log of all primary machine operation parameters.

J. Horizontal, Low Velocity Intake: The circulation equipment shall be supplied with an intake capable of being positioned at the lowest elevation of the tank or reservoir floor. The intake level setting shall bring water into the circulation equipment at horizontal layer within 1 inch (2.5 cm) of the tank or

reservoir floor. The intake shall include a singular hose of adequate length to reach the required intake depth setting. The flow through the hose and intake shall not exceed 1 foot per second (0.3 meter per second).

- K. Chlorine Boosting Line: The circulation equipment shall be supplied with a 1/2" (1.3 cm) diameter hose with supply end positioned where accessible at the top, inside of the tank or reservoir. The accessible supply end shall be equipped with quick connect fittings and valve. The injection end shall terminate within the intake of the circulation equipment to provide quick delivery, dilution, and distribution of boosted chlorine throughout the tank or reservoir by it entering into the direct flow of the circulation equipment. The boosting line components shall be rated for contact with 12.5% Sodium Hypochlorite solution.
- L. The circulation equipment shall be NSF / ANSI Standard 61 and NSF Annex G listed for safe contact with potable water.
- M. Maintenance Requirements. The circulation equipment shall operate normally with the following maintenance features.
1. No scheduled lubrication is required of any system components including motor and motor bearing.
 2. No brush replacement, gearbox replacement, or motor replacement shall be expected or required during the 25 year expected life of the circulation equipment.
 3. No spare parts shall be required to be kept on hand.
 4. No tools beyond normal cleaning supplies and a few common hand tools shall be required for scheduled maintenance.
 5. Impeller assembly shall be removable without requiring any tools.
 6. Circulator shall be equipped with a bird deterrent system to minimize bird roosting, droppings on photovoltaic modules.
 7. Impeller assembly and motor shall not be damaged when operating if tank or reservoir is drained and without water.
- N. Flotation: The circulation equipment shall contain a flotation system meeting the following criteria.
1. Flotation Capacity, flotation shall have a total buoyancy to support the circulation equipment weight with a safety factor greater than 1.5.
 2. For Flotation Longevity, flotation shall contain Expanded Polystyrene Foam (EPS) beads that are steamed together to minimize water adsorption and provide a solid float core for structural strength. The EPS contents shall have a 0.9-1.2 pounds per cubic foot density with water adsorption not to

exceed three pounds per cubic foot in accordance with the Hunt Water Adsorption Test. The flotation shall not sink should the float encasement be punctured.

3. Each Flotation Encasement shall be constructed of a linear polyethylene resin containing ultraviolet (UV) inhibitors to prevent accelerated deterioration in this marine environment. The float encasement shall offer a balance of toughness, rigidity, environmental stress-crack resistance and low temperature impact performance. Resin shall also be in compliance with FDA title 21. Resin shall be made of a food grade material that will not contaminate the waterways and is recyclable. Encasements shall be rotationally molded for seamless, one-piece construction and shall have a nominal minimum wall thickness of 0.15 inches (4 mm). Encasements shall be resistant to damage by animals, ice, bumps by watercraft, contact deterioration from petroleum products and suitable for marine use.
- O. Prevention of movement and rotation of circulation equipment: The circulation equipment shall be prevented from movement and rotating by the weighted intake assembly that is connected to the water intake hose and rests on the tank or reservoir floor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. The circulation equipment manufacturer shall provide Installation, Startup, and On-Site Water Testing Services to insure (a) proper machine spatial placement in the reservoir, and (b) proper intake depth setting.
- B. The field services shall be performed by full time factory employees experienced in the operation of this equipment , and who have completed safety trainings required for this type of installation in compliance with OSHA regulations including (a) Working over Water, (b) Boating Safety, (c) Disinfecting Procedures, (d) Confined Space Entry, (e) Fall Protection, and (f) DOT Compliance.
- C. Within 30 days following installation, the manufacturer shall provide an installation report detailing as described in submittal section.
- D. The circulation equipment manufacturer shall have the following support team available for full service if ever needed following the installation.
 1. A minimum of (10) x (2)-member factory crews.

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AE Works Project No. 13042

Erie VAMC
Replace Water Tank & Pumps
Construction Documents

2. A full customer service staff including engineers and science personnel that are trained for assistance in this application.

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SECTION 48 14 00
SOLAR ENERGY ELECTRICAL POWER GENERATION SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

The requirements of this Section apply to all sections of Division 48 related to solar energy electrical power generation systems.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: General construction practices.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES: Submittals.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS: General requirements for commissioning.
- D. Section 26 01 00, COMMON WORK RESULTS FOR ELECTRICAL: General electrical installation requirements.
- E. Section 25 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- F. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Requirements for current conductors.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for grounding.
- H. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Requirements for boxes, conduits, and raceways.
- I. Section 26 29 21, DISCONNECT SWITCHES: Requirements for disconnects.

1.3 DEFINITIONS

- A. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be defined in IEEE 100.
- B. Unless otherwise specified or indicated, solar energy conversion and solar photovoltaic energy system terms used in these specifications, and on the drawings, shall be defined in ASTM E772 and IEC 61836.

1.4 QUALITY ASSURANCE

- A. Solar Energy Electrical Power Generation System installer(s) shall demonstrate that they have successfully installed at least four projects that, in aggregate, equal or exceed the size of the proposed project. References shall be provided for each of these referenced projects.
- B. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

- C. Racking for solar photovoltaic system designs shall be prepared under the signature of a licensed Professional Engineer (PE). Where applicable, such as roof top installations, the PE shall also provide adequate review and structural analysis of the existing structure that will be supporting the proposed solar photovoltaic system. Among the documents that shall be submitted by the licensed engineer are environmental loading analyses (including wind, snow and where applicable, seismic) and the rack and substrate's ability to withstand these environmental forces. In the instance where the rack is installed on the ground, adequate information shall be presented to demonstrate the earth's ability to support the proposed design.
- D. If the system will be a tracking system, the mechanical and control systems shall be approved by the using entity. Preference shall be given to closed or hybrid-open/closed logic control for the tracking system.
- E. If paralleling arrangement is required, the system shall have anti-islanding capability thereby incapable of exporting power to the utility distribution system in the absence of utility power.
- F. Submit Solar Energy Electrical Power Generation System data package for the following items:
 - 1. Troubleshooting guide for solar photovoltaic systems
 - 2. Solar photovoltaic module warranty
 - 3. Operation instructions
 - 4. Preventive maintenance and inspection data, including a schedule for system operators
- G. Solar photovoltaic module warranty:
 - 1. Furnish five year manufacturer's warranty against defects in materials and workmanship.
 - 2. Furnish manufacturer's warranty with respect to power output that continues for a total of 25 years: the first 10 years at 90% minimum rated power output and the balance of 15 years at 80% minimum rated power output.
 - 3. PV modules shall be UL approved.

1.5 SUBMITTALS

- A. Where proposed system shall be a Net Meter project, prepare appropriate applications and submittals to the COR. Where proposed system shall be connected in front of the meter and tied directly to the grid, prepare

appropriate applications and submittals to the COR. In all cases, the local utility may have a requirement for further electrical studies, which may include power factor analysis, short circuit protection studies, grid wiring adequacy or capacities of upstream switches or transformers. If such requirements exist and are required by said utility, these requirements shall be fulfilled by the Contractor.

- B. Submit six copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections, to the COR.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment submitted differs in arrangement from that shown on the submittals, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract and acceptable to the COR.
- E. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications from the applicable other manufacturers, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Submittals and shop drawings for independent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- G. Shop Drawings: Include photovoltaic module structural supports, solar module control sequences, and instrument mounting and interconnections and all other components, parts and pieces required to complete the functioning assembly. Where applicable, include pre-fabricated assemblies such as inverter skids or racking assemblies, and shop drawings for foundations or other support structures.
- H. Product Data: Include detailed information for components of the solar energy system.

1. Wiring
 2. Wiring Specialties
 3. DC-AC Inverter
 4. Solar Storage Battery Option
 5. Solar Modules
 6. Collector Supports
 7. Instrumentation
 8. Switch gear
 9. DC and AC disconnects, where applicable
 10. Combiner boxes, where applicable
 11. Rack system
 12. Monitoring systems, including appropriate interfacing with existing facility data collection systems.
- I. Certificates: Submit technical representative's certification that the installation has been implemented as intended by the system designer and where applicable, recommended by the manufacturer.
- J. Manufacturer's Instructions
- K. Operation and Maintenance Solar Energy Systems Data Package:
1. Safety precautions
 2. Operator restart
 3. Startup, shutdown, and post-shutdown procedures
 4. Normal operations
 5. Emergency operations
 6. Environmental conditions
 7. Preventive maintenance plan and schedule
 8. Troubleshooting guides and diagnostic techniques
 9. Wiring and control diagrams
 10. Maintenance and repair procedures
 11. Removal and replacement instructions
 12. Spare parts and supply list
 13. O&M submittal data
 14. Parts identification
 15. Testing equipment and special tool information
 16. Warranty information
 17. Testing and performance data
 18. Contractor information
- L. Closeout Submittals:

1. Posted operating instructions for solar photovoltaic energy system:
provide for wiring identification codes and diagrams of solar photovoltaic systems, operating instructions, control matrix, and troubleshooting instructions.
2. Solar photovoltaic system verification certificate per IEC 62446.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- E772-11.....Standard Terminology of Solar Energy Conversion
 - E1038-10.....Standard Test Method for Determining Resistance of Photovoltaic Modules to Hail by Impact with Propelled Ice Balls
- C. Institute of Electrical and Electronics Engineers (IEEE):
- 100-00.....The Authoritative Dictionary of IEEE Standards Terms, Seventh Edition
 - 519-92.....Recommended Practices and Requirements for Harmonic Control in Electric Power Systems
 - 937-07.....Recommended Practice for Installation and Maintenance of Lead-Acid Batteries for Photovoltaic (PV) Systems
 - 1013-07.....Recommended Practice for Sizing Lead-Acid Batteries for Stand-Alone Photovoltaic (PV) Systems
 - 1361-03.....Guide for Selection, Charging, Test and Evaluation of Lead-Acid Batteries Used in Stand-Alone Photovoltaic (PV) Systems
 - 1526-03.....Recommended Practice for Testing the Performance of Stand-Alone Photovoltaic Systems
 - 1547-03.....Standard for Interconnecting Distributed Resources with Electric Power Systems
 - 1561-07.....Guide for Optimizing the Performance and Life of Lead-Acid Batteries in Remote Hybrid Systems
 - 1562-07.....Guide for Array and Battery Sizing in Stand-Alone Photovoltaic (PV) Systems

- 1661-07.....Guide for Test and Evaluation of Lead-Acid
Batteries Used in Photovoltaic (PV) Hybrid
Power Systems
- D. International Code Council (ICC):
- IBC-12.....International Building Code
IFC-12.....International Fire Code
IRC-12.....International Residential Code
- E. International Electrotechnical Commission (IEC):
- 60529-04.....Degrees of Protection Provided by Enclosures
(IP Code); Ed 1.0
- 61215-05.....Crystalline Silicon Terrestrial Photovoltaic
(PV) Modules - Design Qualification and Type
Approval; Ed 2.0
- 61646-08.....Thin-Film Terrestrial Photovoltaic (PV) Modules
- Design Qualification and Type Approval; Ed
2.0
- 61730-1-04.....Photovoltaic (PV) Module Safety Qualification -
Part 1: Requirements for Construction; Ed 1.0
- 61836-07.....Solar Photovoltaic Energy Systems - Terms,
Definitions and Symbols; Ed. 2.0
- 62446-09.....Grid-Connected Photovoltaic (PV) Systems -
Minimum Requirements for System Documentation,
Commissioning Tests and Inspection; Ed 1.0
- F. International Organization for Standardization (ISO):
- 9001-08.....Quality Management Systems - Requirements
- G. National Electrical Manufacturer's Association (NEMA):
- 250-08.....Enclosures for Electrical Equipment (1,000
Volts Maximum)
- H. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- I. Underwriters Laboratories (UL):
- 6-07.....Electrical Rigid Metal Conduit - Steel; Ed 14
- 94-96.....Tests for Flammability of Plastic Materials for
Parts in Devices and Appliances; Ed 5
- 797-07.....Electrical Metallic Tubing - Steel; Ed 9
- 969-95.....Standard for Marking and Labeling Systems; Ed 4

- 1242-06.....Standard for Electrical Intermediate Metal
Conduit - Steel; Ed 4
- 1703-02.....Standard for Flat-Plate Photovoltaic Modules
and Panels; Ed 3
- 1741-10.....Standard for Inverters, Converters, Controllers
and Interconnection System Equipment for Use
with Distributed Energy Resources

PART 2 - PRODUCTS

2.1 GENERAL

- A. Provide materials to fabricate solar energy systems in accordance with this section. At the Contractor's option, provide factory-prefabricated solar equipment packages which include photovoltaic modules, batteries or other energy storage, inverters, and controls which meet the requirements of this section.
- B. The COR or local environmental entities may require environmental impact studies which may include, for example, effects upon wildlife. The Contractor shall determine which entity has jurisdiction over environmental matters and shall make appropriate inquiry and comply with all applicable regulations.

2.2 GROUNDING

- A. Array frame shall be installed in accordance with NFPA 70 NEC 250.
- B. Shall ground according to manufacturer instructions per UL 1703.
- C. DC Ground-Fault Protector:
 - 1. Shall be listed per UL 1703.
 - 2. Shall comply with requirements of the NEC to reduce fire hazards.
 - 3. Ungrounded DC solar photovoltaic arrays shall comply with the NEC.

2.3 PV ARRAY CIRCUIT COMBINER BOX

- A. Shall include internal overcurrent protection devices with dead front.
- B. Shall be contained in non-conductive NEMA Type 4X enclosure per NEMA 250.
- C. Up to 48 volts DC: Shall use DC breakers that meet NEC requirements for overcurrent protection, are ETL-tested, and UL-listed.
- D. Up to 600 volts DC, paralleling system: Shall use fuses instead of breakers.
- E. Shall be listed to UL 1741.
- F. Ground and pole-mounted arrays shall have a separate combiner box mounted to the pole itself.

G. Where applicable, combiner box shall be a disconnecting combiner box.

2.4 SWITCH/DISCONNECTING MEANS

- A. Shall be in accordance with the NEC, as shown on the drawings, and as specified.
- B. Means of disconnect shall be UL-listed.
- C. Refer to COR for exact locations.
- D. Utility External Disconnect Switch (UEDS): Refer to COR as several states do not require UEDS for small solar photovoltaic systems as the inverter shall provide the same function per NFPA 70 NEC 690.61.

2.5 WIRING SPECIALTIES

- A. Direct Current Conductor:
 - 1. If Exposed: Shall use USE-2, UF (inadequate at 60°C [140°F]), or SE, 90°C [194°F] wet-rated and sunlight-resistant (usually for tracking modules).
 - 2. If in Conduit: Shall use RHW-2, THWN-2, or XHHW-2 90°C [194°F], wet-rated conductors required.
- B. Conduits and Raceways:
 - 1. Shall use solid steel conduit listed per UL 6, UL 1242, UL 797 (as appropriate) except for tracking modules. Weather tight EMT installations shall be allowed for DC wiring in weather protected areas.
 - 2. Shall use expansion joints on long conduit runs.
 - 3. Cannot be installed on modules.
- C. Weather impacted enclosures shall be rated to NEMA 3R or better per NEMA 250.
- D. Cable Assemblies and Junction Boxes:
 - 1. Shall be UL-listed.
 - 2. Shall be rated IP65 or IP67 per IEC 60529.
 - 3. Shall be rated to 5VA flammability per UL 94.
- E. Prohibited Wiring Materials: Not UL-listed, or listed materials used in unapproved environments.

2.7 DC-AC INVERTER

- A. Shall have stand-alone, utility-interactive, or combined capabilities.
- B. Shall be listed to UL 1741, per IRC M2302.4.
- C. Shall comply with IEEE 519 and IEEE 1547.
- D. Shall be listed per FCC Part 15 Class A (commercial) or Class B (residential): Unintended radiators.

- E. Shall include maximum power point tracking (MPPT) features.
- F. Shall include anti-islanding protection if paralleling arrangement is required.

2.8 SOLAR PHOTOVOLTAIC (PV) MODULES

- A. Minimum Performance Parameters as per IBC 1509.7.4, IRC M2302.3, UL 1703.
- B. Photovoltaic Panel Types:
 - 1. Monocrystalline: Listed to UL 1703, IEC 61215 and 61730, ISO 9000 or 9001; per NFPA 70 NEC 110.3, 690.4(D).
 - 2. Polycrystalline: Listed to UL 1703, IEC 61215 and 61730, ISO 9000 or 9001; per NFPA 70 NEC 110.3, 690.4(D).
 - 3. Thin-Film/Flexible: Listed to UL 1703, IEC 61646 and 61730, ISO 9000 or 9001; per NFPA 70 NEC 110.3, 690.4(D).
 - 4. Building-Integrated & Solar Shingles: Listed to UL 1703, IEC 61646 and 61730, ISO 9000 or 9001, per NFPA 70 NEC 110.3, 690.4(D).
- C. Module and System Identification
 - 1. Module or Panel:
 - a. UL 969 defines weather resistance.
 - b. UL 1703 defines marking contents and format.
 - 2. Main Service Disconnect: per IFC 605.11.1.3, NFPA 70 NEC 690.13.
 - 3. Identification Content and Format: per NFPA 70 NEC 690.51.
 - 4. Identification for DC Conduit, Raceways, Enclosures, Cable Assemblies, and Junction Boxes: IFC 605.11.1, IFC 605.11.1.4
 - 5. Identification for Inverter: per NFPA 70 NEC 690.4(D), inverter shall be identified and listed for the application.
- D. Bypass diodes shall be built into each PV module either between each cell or each string of cells.
- E. Other Components: refer to UL 1703.
- F. Hail Protection: Compliant with testing procedure per ASTM E-1038.
- G. Lightning Protection: Shall ground according to manufacturer instructions per UL 1703.
- H. Access, Pathways, and Smoke Ventilation: per IFC 605.11.3, access and spacing requirements observed in order to: ensure access to the roof, provide pathways to specific areas of the roof, provide for smoke ventilation opportunities area, and, where applicable, provide emergency access egress from the roof.
- I. Fire Classification:

1. IBC 1505.8 for building-integrated photovoltaic and solar shingles.
2. IBC 1509.7.2 or IRC M2302.2.2: Although not technically enforceable, every effort shall be made to ensure the solar photovoltaic module is not combustible.

2.9 COLLECTOR SUPPORTS

- A. Wind Resistance Requirement:
 1. For rack-mounted: IBC 1509.7.1
 2. For building-integrated photovoltaic and solar shingles: IBC 1507.17.3 and IRC R905.16.3
- B. Mechanical Load Requirement: UL 1703.
- C. Ground and Pole Mount:
 1. Shall require a Professional Engineer (PE) stamp on foundation design.
 2. Where possible, shall have combiner boxes mounted directly to the pole itself.

2.10 INSTRUMENTATION

- A. Charge Controller: See 2.2.G.
- B. Meters: If grid-connected system, net smart meter provided by utility.
- C. Sensors:
 1. Temperature sensor shall be a component in the MPPT control system.
 2. May install additional data acquisition sensors to measure irradiance, wind speed, and ambient and PV module temperatures. Any additional sensors shall require a conduit separate from the current conductor conduit.
- D. Datalogger/Monitoring System: Shall be a packaged system capable of string-level monitoring or in the case of micro-inverters, capable of monitoring and logging an individual module's information.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install the solar photovoltaic system in accordance with the NEC, this section, and the printed instructions of the manufacturer per ICC IBC 1507.17.2. Prior to system start-up, ensure no copper wire remains exposed with the exception of grounding wire in certain circumstances per manufacturer instructions.
 1. Refer to ICC IBC 1507.17.2; ICC IRC R905.16.2 for BIPV and Solar Shingles.
 2. Refer to ICC IBC 1509.7.3; ICC IRC M2302.2 for rack-mounted PV.

3. Refer to ICC IBC 1507.1, 2; ICC IRC R905.16.3 for materials.
- B. Wiring Installation: Workers shall be made aware that photovoltaic modules will be live and generating electricity when there is any ambient light source and shall take appropriate precautions. Utilize on site measurements in conjunction with engineering designs to accurately cut wires and layout before making permanent connections. Locate wires out of the way of windows, doors, openings, and other hazards. Ensure wires are free of snags and sharp edges that have the potential to compromise the wire insulation. If the system is roof-mounted it shall have direct current ground fault protection according to NEC 690.5. Ensure breakers in combiner box are in the off position (or fuses removed) during combiner box wiring.
- C. Instrumentation: Install instruments as recommended by the control manufacturers. Locate control panels inside mechanical room.
- D. Building-Integrated Photovoltaic Installations: Building-integrated photovoltaic modules/shingles shall be installed in accordance with the manufacturer's installation instructions per IBC 1507.17.2.
- E. Rack-Mounted Photovoltaic Installations: Rack-mounted photovoltaic modules shall be installed in accordance with the manufacturer's installation instructions per IBC 1507.17.3.
- F. Ground and Pole-Mounted Photovoltaic Installations: If structure is used as equipment grounding conductor, ensure compliance with NFPA 70 NEC 250.136 and 690.43. Wiring shall not be readily accessible.
- G. Tracking System Installations: Disconnect shall be within sight of the tracking motor.

3.2 FIELD QUALITY CONTROL

- A. Field Inspection: Prior to initial operation, inspect the photovoltaic system for conformance to drawings, specifications and NFPA 70. Inspect the following information on each collector:
1. Manufacturer's name or trademark
 2. Model name or number
 3. Certifying agency label and rating.
- B. Tests: Provide equipment and apparatus required for performing tests. Correct defects disclosed by the tests and repeat tests. Conduct testing in the presence of the COR.
1. Module String Voltage Test: Prior to connecting wiring to the combiner box, use a digital multimeter to ensure each series

string's polarity is correct. Tests shall be performed in accordance with IEC 62446.

2. Operation Tests: Perform tests on electrical systems, in accordance with the manufacturer's written recommendations. Tests for stand-alone systems shall be performed per IEEE 1526.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the solar photovoltaic electrical power generation system is in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

- A. A complete set of operating instructions for the solar photovoltaic electrical power generation system shall be laminated or mounted under acrylic glass and installed in a frame near the equipment.
- B. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the solar photovoltaic electrical power generation system, on the dates requested by the COR.

---END---