

**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- B. Automatic Door Operators: Section 08 71 13, AUTOMATIC DOOR OPERATORS.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Door and Hardware Institute (DHI):
A115 Series.....Steel Door and Frame Preparation for Hardware,
Series A115.1 through A115.17 (Dates Vary)
- C. Steel Door Institute (SDI):
113-01.....Thermal Transmittance of Steel Door and Frame
Assemblies
A250.8-03.....Standard Steel Doors and Frames
- D. American Society for Testing and Materials (ASTM):
A568/568-M-07.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled

A1008-08.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability

D1621-04.....Compressive Properties of Rigid Cellular
Plastics

E90-04.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions

E. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (1988 Edition)

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- B. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- C. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 METAL FRAMES

- A. General:
 - 1. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.
 - 2. Knocked-down frames are not acceptable.
- B. Reinforcement and Covers:
 - 1. SDI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
 - 2. Provide mortar guards securely fastened to back of hardware reinforcements.
- C. Frame Anchors:
 - 1. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
 - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts.
 - 2. Jamb anchors:
 - a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart.
 - b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.

- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
- 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.

2.3 SHOP PAINTING

SDI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 3. Protect frame from accidental abuse.
 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
 2. Power actuated drive pins may be used to secure frame anchors to concrete floors.
- C. Jamb Anchors:
1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
 2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
 3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
 4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion

bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers.

- D. Install anchors for labeled fire rated doors to provide rating as required.

3.2 INSTALLATION OF HARDWARE

Install hardware onto existing door as specified in Section 08 71 00, DOOR HARDWARE and Section 08 71 13, AUTOMATIC DOOR OPERATORS.

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