

**SECTION 08 80 00
GLAZING**

PART 1 - GENERAL**1.1 DESCRIPTION**

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

A. Factory glazed by manufacturer in following units:

1. Section 08 51 13, SIDE HUNG ALUMINUM WINDOWS (Double Glazed).

1.3 LABELS

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
3. Temporary labels shall remain intact until glass is approved by Resident Engineer/COTR.

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.

1.4 PERFORMANCE REQUIREMENTS

A. Building Enclosure Vapor Retarder and Air Barrier:

1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

B. Glass Thickness:

1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with applicable code.
2. Test in accordance with ASTM E 1300.
3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 - 1. Certificate on shading coefficient.
 - 2. Certificate on "R" value when value is specified.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
 - 1. Glass, each kind required.
 - 2. Insulating glass units.
 - 3. Glazing cushion.
 - 4. Sealing compound.
- E. Samples:
 - 1. Size: 150 mm by 150 mm (6 inches by 6 inches).
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
 - 1. Insulating glass units to remain sealed for 10 years.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. American National Standards Institute (ANSI):
 - Z97.1-04.....Safety Glazing Material Used in Building -
Safety Performance Specifications and Methods
of Test.
- C. American Society for Testing and Materials (ASTM):
 - C1363-05.....Thermal Performance of Building Assemblies, by
Means of A Hot Box Apparatus
 - C542-05.....Lock-Strip Gaskets.
 - C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials.
 - C794-06.....Adhesion-in-Peel of Elastomeric Joint Sealants.
 - C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers.
 - C920-08.....Elastomeric Joint Sealants.
 - C964-07.....Standard Guide for Lock-Strip Gasket Glazing.
 - C1036-06.....Flat Glass.
 - C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
 - E84-09.....Surface Burning Characteristics of Building
Materials.
 - E1300-09.....Determining Load Resistance of Glass in
Buildings.
 - E2190-08.....Insulating Glass Unit
- D. Code of Federal Regulations (CFR):
 - 16 CFR 1201 - Safety Standard for Architectural Glazing Materials;
1977, with 1984 Revision.
- E. National Fenestration Rating Council (NFRC)
- F. Safety Glazing Certification Council (SGCC) 2009:
Certified Products Directory (Issued Semi-Annually).
- G. Glass Association of North America (GANA):
 - Glazing Manual (Latest Edition)
 - Sealant Manual (2008)
- H. American Society of Civil Engineers (ASCE):
 - ASCE 7-10.....Wind Load Provisions

PART 2 - PRODUCT

2.1 GLASS

- A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

C. Low-E Tempered Glass:

1. ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with low emissivity pyrolytic coating having an E of 0.15.
2. Apply coating to second surface of insulating glass units.
3. Thickness, 4.8 mm (3/16 inch).

2.2 INSULATING GLASS UNITS

A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

B. Assemble units using glass types specified.

C. Sealed Edge Units (SEU):

1. Insulating Glass Unit Makeup

a. Outboard Lite

1. Glass type: Low-E
2. Glass Tint: Clear
3. Nominal Thickness: ¼"
4. Glass Strength: Heat-Strengthened, Tempered

b. Spacer

1. Nominal Thickness: ½"
2. Gas Fill: Air filled

c. Inboard Lite

1. Glass Type: Clear
2. Glass Tint: Clear
3. Nominal Thickness: ¼"
4. Glass Strength: Heat-Strengthened, Tempered

2. Performance Characteristics (Center of Glass)

- a. Visible Transmittance: 74%
- b. Visible Reflectance: 17%
- c. Winter U-factor (U-value): 0.35
- d. Shading Coefficient (SC): 0.71
- e. Solar heat Gain Coefficient (SHGC): 0.62

3. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet thermal stress and wind loads.

4. Glass heat-treated by horizontal (roller hearth) process with inherent roller wave distortion parallel to the bottom edge of the glass as installed when specified.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.

- E. Glaze operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Insulating Glass Units:
 - 1. Glaze in compliance with glass manufacturer's written instructions.
 - 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
 - 3. Do not use putty or glazing compounds.
 - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.

3.4 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND)

- A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 600 mm (24 inch) centers, kept 6 mm (1/4 inch) below sight line.
- B. Locate and secure glazing pane using glazers' clips.
- C. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

3.5 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer/COTR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.6 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

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