

**SECTION 09 22 16**  
**NON-STRUCTURAL METAL FRAMING**

**PART 1 - GENERAL****1.1 DESCRIPTION**

This section specifies fascia framing fasteners, and accessories for the screw attachment of gypsum board.

**1.2 RELATED WORK**

- A. Ceiling suspension systems for acoustical tile: Section 09 51 00, ACOUSTICAL CEILINGS.

**1.3 TERMINOLOGY**

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Studs, runners and accessories.
  2. Hanger inserts.
  3. Channels (Rolled steel).
  4. Furring channels.
  5. Screws, clips and other fasteners.
- C. Shop Drawings:
1. Typical metal stud and furring construction system including details around openings and corner details.

**1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE**

In accordance with the requirements of ASTM C754.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- A123-09.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products
- A653/A653M-09.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process
- A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

C11-10.....	Terminology Relating to Gypsum and Related Building Materials and Systems
C635-07.....	Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
C636-06.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
C645-09.....	Non-Structural Steel Framing Members
C754-09.....	Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
C841-03 (R2008).....	Installation of Interior Lathing and Furring
C954-07.....	Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
C1002-07.....	Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

## **PART 2 - PRODUCTS**

### **2.1 PROTECTIVE COATING**

Galvanize steel studs, runners (track), and rigid (hat section) furring channels, with coating designation of G-60 minimum, per ASTM 123.

### **2.2 STEEL STUDS AND RUNNERS (TRACK)**

- A. ASTM C645, modified for thickness specified and sizes as shown.
  - 1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
  - 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Studs 3600 mm (12 feet) or less in length shall be in one piece.

### **2.3 FURRING CHANNELS**

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
  - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
  - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.

**2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES**

- A. ASTM C754, except as otherwise specified.
- B. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- C. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- D. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- E. Tie Wire and Hanger Wire:
  - 1. ASTM A641, soft temper, Class 1 coating.
  - 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- F. Attachments for Wall Furring:
  - 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
  - 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- G. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

**PART 3 - EXECUTION****3.1 INSTALLING STUDS**

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- C. Fastening Studs:
  - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.

**3.2 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY**

- A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.
- B. Direct attachment to masonry or concrete; rigid channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
3. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
4. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
5. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

### **3.3 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES**

- A. Provide for attachment and support of electrical outlets, access panel frames, wall bumpers, handrail brackets, and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

### **3.4 INSTALLING CEILING HEADERS**

- A. Install framing in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board .
  1. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. Existing concrete construction exposed:
  1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
- C. Installing Bracing System:
  1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
  2. Install bracing at an approximate 45 degree angle to structure overhead; secure as specified to structure overhead with two fasteners.

### 3.5 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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