

**SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: Resident Engineer
 - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- E. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT
- F. Section 31 20 00, EARTH MOVING: Excavation and Backfill
- G. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout
- I. Section 05 50 00, METAL FABRICATIONS
- J. Section 07 84 00, FIRESTOPPING
- K. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- L. Section 07 92 00, JOINT SEALANTS
- M. Section 09 91 00, PAINTING
- Q. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- R. Section 23 07 11, HVAC and Boiler Plant Insulation
- W. Section 23 21 13, HYDRONIC PIPING
- Y. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- BB. Section 23 25 00, HVAC WATER TREATMENT
- YY. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training
- ZZ. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- AAA. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are

experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Resident Engineer/COTR.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Resident Engineer/COTR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Resident Engineer/COTR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
 2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.
- H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and

- properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
 - F. Samples: Samples will not be required, except for insulation or where materials offered differ from specification requirements. Samples shall be accompanied by full description of characteristics different from specification. The Government, at the Government's expense, will perform evaluation and testing if necessary. The Contractor may submit samples of additional material at the Contractor's option; however, if additional samples of materials are submitted later, pursuant to Government request, adjustment in contract price and time will be made as provided under Article CHANGES of Section 00 72 00, GENERAL CONDITIONS.
 - I. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
 - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Resident Engineer/COTR.
 - 2. Submit electric motor data and variable speed drive data with the driven equipment.
 - 3. Equipment and materials identification.
 - 4. Fire-stopping materials.
 - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 6. Wall, floor, and ceiling plates.
 - J. HVAC Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
 - K. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007Specifications for Drives Using Classical
V-Belts and Sheaves
IP-21-2009Specifications for Drives Using Double-V
(Hexagonal) Belts
IP-22-2007Specifications for Drives Using Narrow V-Belts
and Sheaves
- E. Air Movement and Control Association (AMCA):
410-96Recommended Safety Practices for Air Moving
Devices
- F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section I-2007Power Boilers
Section IX-2007Welding and Brazing Qualifications
Code for Pressure Piping:
B31.1-2007Power Piping
- G. American Society for Testing and Materials (ASTM):
A36/A36M-08Standard Specification for Carbon Structural
Steel
A575-96(2007)Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades
E84-10Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-09cStandard Test Methods for Fire Tests of Building
Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:
SP-58-2009Pipe Hangers and Supports-Materials, Design and
Manufacture, Selection, Application, and
Installation
SP 69-2003Pipe Hangers and Supports-Selection and
Application

SP 127-2001Bracing for Piping Systems, Seismic - Wind -
Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009Motors and Generators

J. National Fire Protection Association (NFPA):

31-06Standard for Installation of Oil-Burning
Equipment

54-09National Fuel Gas Code

70-08National Electrical Code

85-07Boiler and Combustion Systems Hazards Code

90A-09Standard for the Installation of Air
Conditioning and Ventilating Systems

101-09Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Resident Engineer/COTR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.

5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 - 1. Material: Pressed steel, or close grained cast iron.
 - 2. Bore: Fixed or bushing type for securing to shaft with keys.
 - 3. Balanced: Statically and dynamically.
 - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
 - 1. Provide adjustable-pitch //or fixed-pitch// drive as follows:
 - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
 - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
 - 2. Provide fixed-pitch drives for drives larger than those listed above.
 - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by

adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING

permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
 - 1. Concrete insert: MSS SP-58, Type 18.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Resident Engineer/COTR for each job condition.
 - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Resident Engineer/COTR for each job condition.
- E. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58, Type 22.
 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- G. Attachment to existing structure: Support from existing floor/roof frame.
- I. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- J. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- K. Supports for Piping Systems:
1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 2. Piping Systems except Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint,

plastic coated or taped with non adhesive isolation tape to prevent electrolysis.

- 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. Medium Pressure Steam (MSS SP-58):
- a. Provide eye rod or Type 17 eye nut near the upper attachment.
 - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
- L. Pre-insulated Calcium Silicate Shields:
1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 3. Shield thickness shall match the pipe insulation.
 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer/COTR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type

- drill will not be allowed, except as permitted by Resident Engineer/COTR where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Resident Engineer/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Resident Engineer/COTR for approval.
 3. Do not penetrate membrane waterproofing.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- I. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer/COTR. Damaged or defective items in the opinion of the Resident Engineer/COTR, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- M. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer/COTR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer/COTR

for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's/COTR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

- O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).
- P. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Resident Engineer/COTR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Resident Engineer/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained.

Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Resident Engineer/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.

6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
 - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Resident Engineer/COTR in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.11 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Resident Engineer/COTR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.12 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS

- - - E N D - - -