

**SECTION 09 91 00  
PAINTING**

**PART 1-GENERAL****1.1 DESCRIPTION**

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.

**1.2 RELATED WORK**

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:  
Before work is started submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample of identity markers if used.
- D. Manufacturers' Certificates indicating compliance with specified requirements:
  - 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
  - 2. High temperature aluminum paint.
  - 3. Epoxy coating, if required.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
  - 1. Name of manufacturer.
  - 2. Product type.
  - 3. Batch number.
  - 4. Instructions for use.
  - 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
  - 1. Federal Specification Number, where applicable, and name of material.
  - 2. Surface upon which material is to be applied.
  - 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
  - ACGIH TLV-BKLT-2008.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
  - ACGIH TLV-DOC-2008.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
  - A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
  - D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
  - A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
  - A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):

TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For  
Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):

No. 1-07.....Aluminum Paint (AP)  
No. 4-07.....Interior/ Exterior Latex Block Filler  
o. 8-07.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)  
No. 9-07.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)  
No. 10-07.....Exterior Latex, Flat (AE)  
No. 11-07.....Exterior Latex, Semi-Gloss (AE)  
No. 18-07.....Organic Zinc Rich Primer  
No. 22-07.....Aluminum Paint, High Heat (up to 590° - 1100F)  
(HR)  
No. 26-07.....Cementitious Galvanized Metal Primer  
No. 43-07.....Interior Satin Latex, MPI Gloss Level 4  
No. 44-07.....Interior Low Sheen Latex, MPI Gloss Level 2  
No. 45-07.....Interior Primer Sealer  
No. 46-07.....Interior Enamel Undercoat  
No. 47-07.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)  
No. 48-07.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)  
No. 49-07.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)  
No. 50-07.....Interior Latex Primer Sealer  
No. 51-07.....Interior Alkyd, Eggshell, MPI Gloss Level 3  
No. 52-07.....Interior Latex, MPI Gloss Level 3 (LE)  
No. 53-07.....Interior Latex, Flat, MPI Gloss Level 1 (LE)  
No. 54-07.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)  
No. 77-07.....Epoxy Cold Cured, Gloss (EC)  
No. 79-07.....Marine Alkyd Metal Primer  
No. 94-07.....Exterior Alkyd, Semi-Gloss (EO)  
No. 95-07.....Fast Drying Metal Primer  
No. 98-07.....High Build Epoxy Coating  
No. 101-07.....Epoxy Anti-Corrosive Metal Primer  
No. 108-07.....High Build Epoxy Coating, Low Gloss (EC)  
No. 114-07.....Interior Latex, Gloss (LE) and (LG)  
No. 119-07.....Exterior Latex, High Gloss (acrylic) (AE)  
No. 135-07.....Non-Cementitious Galvanized Primer  
No. 138-07.....Interior High Performance Latex, MPI Gloss Level 2  
(LF)

No. 139-07.....Interior High Performance Latex, MPI Gloss Level 3  
(LL)

No. 140-07.....Interior High Performance Latex, MPI Gloss Level 4

No. 141-07.....Interior High Performance Latex (SG) MPI Gloss  
Level 5

H. Steel Structures Painting Council (SSPC):

SSPC SP 1-04 (R2004)....Solvent Cleaning

SSPC SP 2-04 (R2004)....Hand Tool Cleaning

SSPC SP 3-04 (R2004)....Power Tool Cleaning

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.

B. Plastic Tape:

1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.

2. Pressure sensitive adhesive back.

3. Widths as shown.

C. Aluminum Paint (AP): MPI 1.

D. Exterior Alkyd Enamel (EO): MPI 9.

E. Exterior Latex, Semi-Gloss (AE): MPI 11.

F. Organic Zinc rich Coating (HR): MPI 22.

G. Cementitious Galvanized Metal Primer: MPI 26.

H. Interior Primer Sealer: MPI 45.

I. Interior Alkyd, Semi-Gloss (AK): MPI 47.

J. Interior Latex Primer Sealer: MPI 50.

K. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.

L. Epoxy Cold Cured, Gloss (EC): MPI 77.

M. Exterior Alkyd, Semi-Gloss (EO): MPI 94.

N. Fast Drying Metal Primer: MPI 95.

O. Waterborne Galvanized Primer: MPI 134.

P. Non-Cementitious Galvanized Primer: MPI 135.

### **2.2 PAINT PROPERTIES**

A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.

- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

### **2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE**

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
  2. Lead-Based Paint:
    - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
    - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
    - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
  3. Asbestos: Materials shall not contain asbestos.
  4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
  5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
  6. Use high performance acrylic paints in place of alkyd paints, where possible.
  7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

## **PART 3 - EXECUTION**

### **3.1 JOB CONDITIONS**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.

2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
  - a. Less than 3 degrees C (5 degrees F) above dew point.
  - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
  - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
  - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.

### 3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

B. General:

1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
3. See other sections of specifications for specified surface conditions and prime coat.
4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

## C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
  - a. This includes flat head countersunk screws used for permanent anchors.
  - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

## D. Zinc-Coated (Galvanized) Metal, Aluminum, Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

## F. Masonry, Concrete:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.

4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING. Do not fill weep holes. Finish to match adjacent surfaces.
6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

G. Gypsum Board:

1. Remove dust, dirt, and other deterrents to paint adhesion.
2. Fill holes, cracks, and other depressions with CID-A-A-1272A [Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for gypsum board.

### 3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

### 3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer/COTR.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.



- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer/COTR, except in spaces sealed from existing occupied spaces.
  - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
  - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### 3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Metals except boilers, incinerator stacks, and engine exhaust pipes:
  - 1. Steel and iron: MPI 95 (Fast Drying Metal Primer). 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
  - 6. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
  - 7. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
- E. Gypsum Board:
  - 1. Surfaces scheduled to have MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).
  - 2. Primer: MPI 50 (Interior Latex Primer Sealer).

### 3.6 EXTERIOR FINISHES

- A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Steel and Ferrous Metal:
  - 1. Two coats of MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
  - 2. Bollard: Prime and two coats of Exterior Alkyd Enamel.

3. Handrail shall receive one shop coat and two field coats.

C. Machinery without factory finish except for primer: MPI 9 (Exterior Alkyd Enamel (EO)).

### **3.7 INTERIOR FINISHES**

A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Metal Work:

1. Apply to exposed surfaces.

2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.

3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:

a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.

e. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).

C. Gypsum Board:

3. One coat of MPI 50 (Interior Primer Sealer) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).

D. Miscellaneous:

1. Apply where specified in Section 09 06 00, SCHEDULE FOR FINISHES.

2. MPI 1 (Aluminum Paint): Two coats of aluminum paint.

### **3.8 REFINISHING EXISTING PAINTED SURFACES**

A. Clean, patch and repair existing surfaces as specified under surface preparation.

B. Remove and reinstall items as specified under surface preparation.

C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.

D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.

E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.

F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.

G. Sand or dull glossy surfaces prior to painting.

H. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

**3.9 PAINT COLOR**

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
  - 1. Color of priming coat: Lighter than body coat.
  - 2. Color of body coat: Lighter than finish coat.
  - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Bollard: Color shall be safety yellow.
- E. Unless otherwise specified or approved, all handrail color shall be black (semi-gloss).

**3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE**

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, and Division 26 - ELECTRICAL, D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
  - 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
  - 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:

- a. White .....Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
  - b. Gray: .....Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
  - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
  - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
  - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Exterior Locations:
    - a. Apply two coats of MPI 11 (Exterior Latex, Semi Gloss (AE)) to the following metal items:  
Galvanized and zinc-copper alloy metal.
  - 2. Interior Locations:
    - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
      - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
      - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
      - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
    - b. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:

- a. Metal surfaces, except aluminum, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
- b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 11 (Exterior Latex Semi-Gloss (AE)).

**3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING**

A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.

1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
3. Painting of ferrous metal and galvanized metal.
4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical or electrical equipment space except shingles.
5. Identity painting and safety painting.

B. Building and Structural Work not Painted:

1. Prefinished items:

- a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
- b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.

2. Finished surfaces:

- a. Hardware except ferrous metal.
- b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
- c. Signs, fixtures, and other similar items integrally finished.

3. Concealed surfaces:

- a. Inside interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
- b. Inside walls or other spaces behind access doors or panels.
- c. Surfaces concealed behind permanently installed casework and equipment.

4. Moving and operating parts:

- a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
- b. Tracks for overhead or coiling doors, shutters, and grilles.
- 5. Labels:
  - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
  - b. Identification plates, instruction plates, performance rating, and nomenclature.
- 6. Galvanized metal:
  - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
  - c. Except where specifically specified to be painted.
- 7. Metal safety treads and nosings.
- 8. Gaskets.
- 9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
- 10. Face brick.
- 11. Structural steel encased in concrete, masonry, or other enclosure.
- 12. Ceilings, walls, and columns in pipe basements.

### **3.12 IDENTITY PAINTING SCHEDULE**

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
  - 1. Legend may be identified using 2.1 G options or by stencil applications.
  - 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
  - 3. Locate Legends clearly visible from operating position.
  - 4. Use arrow to indicate direction of flow.
  - 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:

- a. High Pressure - 414 kPa (60 psig) and above.
  - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
  - c. Low Pressure - 103 kPa (14 psig) and below.
  - d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____ *
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____ *
Medium Pressure Steam		Yellow	Black	M. P. Stm _____ *
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____ *
Low Pressure Steam		Yellow	Black	L.P. Stm _____ *
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____ *
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Green	White	Fuel Oil-Grade _____ *
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup

Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Where required, use labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000 or 25000.

8. See Sections for methods of identification, legends, and abbreviations of the following:

f. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

### 3.13 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.



C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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