

Construction Documents

SPECIFICATIONS

FOR

DEPARTMENT OF VETERANS AFFAIRS

Community Living Center Cottage #2

St. Cloud VAMC, St. Cloud, MN

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VAMC Project No. 656-342

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SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES (REVISED 5/26/2017)

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.
- C. Exterior hollow metal frames and doors shall meet the standards of the Security Design Manual, Life Safety Protected.
- D. Provide hollow metal doors and frames from one manufacturer.
- E. Steel Recycled Content: 30 percent total recycled content, minimum.

1.2 RELATED WORK

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- C. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- D. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
- E. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements and temperature rise rating for stairwell doors. Submit proof of temperature rating.
 - 2. Sound rated doors, including test report from Testing Laboratory.
 - 3. Provide manufacturer's performance and test data of frames, doors and anchorages for the following:
 - a. Thermal performance
 - b. Sound performance
 - c. Blast-resistance
 - 4. Provide product information, installation procedures and details for grout-filed hollow-metal frames.

- a. All interior hollow metal frames are to be grout-filled.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
A115 Series.....Steel Door and Frame Preparation for Hardware,
Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):
113-01 (R2006).....Thermal Transmittance of Steel Door and Frame
Assemblies
128-09.....Acoustical Performance for Steel Door and Frame
Assemblies
- E. American National Standard Institute:
A250.8-2003 (R2008).....Specifications for Standard Steel Doors and
Frames
- F. American Society for Testing and Materials (ASTM):
A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled
A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability
B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate
B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles and Tubes

D1621-10.....Compressive Properties of Rigid Cellular
Plastics

D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl Coated Glass Yarns

E90-09.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions

G. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (AMP 500-06)

H. National Fire Protection Association (NFPA):
80-13.....Fire Doors and Fire Windows

I. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory

J. Intertek Testing Services (ITS):
Certifications Listings...Latest Edition

K. Factory Mutual System (FM):
Approval Guide

1.8 PERFORMANCE REQUIREMENTS: Exterior doors and frames

A. General: Fabricate and install ballistic-resistant (BR) doors and frames to achieve indicated levels of resistance. Extend resistance to include anchorages, interfaces with adjoining substrates, glass retention and hardware. Security attacks shall be unable to penetrate through closed/locked security doors. It is recognized that such attacks may damage units beyond repair and re-use, requiring replacement.

1. Ballistic-resistant assemblies: All exterior hollow metal doors and frames: Provide manufacturer's materials and fabrication for panels, inserts and framing of units. Provide certified test reports demonstrating conformance to the Security Design Manual requirements for the door/frame assembly, to include hardware, glazing, and anchorages.

2. Blast Resistance: Design peak pressure and impulse values: 4 psi and 28 psi-msec, respectively.

B. Shapes and thickness of framing members shall be sufficient to withstand a design wind load of not less than 20 pounds per square foot of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to over-all load factor of the unit).

- C. Air Infiltration: When tested in accordance with ASTM E 283, air infiltration shall not exceed 1.08 cubic feet per minute per square foot of fixed area at a test pressure of 0.30 kPa (6.24 pounds per square foot) 80 kilometers (50 mile) per hour wind.
- D. Water penetration: When tested in accordance with ASTM E331, there shall be no water penetration at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area.
- E. U-Value: 0.78
- F. Condensation Resistance Factor: 68

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design and fabricate hollow metal doors and frames complying with the following specified performance:
 - 1. Fire Doors and Frames: UL 10C; NFPA 80 labeled.
 - a. See Door Schedule for required ratings.
 - 2. Smoke Control Doors and Frames: UL 1784; NFPA 80 labeled, maximum 0.15424 cu. m/s/sq m (3.0 cfm/sf) at 24.9 Pa (0.10 inches water gage) pressure differential.
 - 3. Thermal Resistance (exterior doors): 11.0 R-Value; 0.09 U-Value at exterior doors.

2.2 MATERIALS

- A. Frames
 - 1. Sheet Steel: ASTM A1008/A1008M, cold rolled.
 - 2. Galvanized Sheet Steel: ASTM A653.
 - a. Interior Hollow Metal Openings: ZF120 (A40) coating, primed and painted.
 - b. Exterior Hollow Metal Openings and Wet Areas: ZF180 (A60) coating, primed and painted.
 - 3. Interior Frames: 1.0 mm (0.042 inch) thick sheet steel, galvanized, primed and painted.
 - 4. Exterior Frames: 1.3 mm (0.053 inch) thick sheet steel, galvanized, primed and painted.
 - 5. Interior Borrowed Light Frames: 1.3 mm (0.053 inch) thick sheet steel, galvanized, primed and painted.

B. Doors

1. ANSI A250.8; 44mm (1-3/4 inches) thick. See drawings and schedules for sizes and designs.
2. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
2. Interior hollow metal doors to be Performance Level B, Heavy Duty.
 - a. Galvanized Sheet Steel: ZF120 (A40), primed and painted.
3. Exterior hollow metal doors to be Performance Level A, Extra Heavy Duty.
 - a. Galvanized Sheet Steel: ZF180 (A60), primed and painted.
4. Door cores - Interior Doors
 - a. Vertical Steel Stiffeners
5. Door cores - Exterior Doors
 - a. Polystyrene or Polyurethane insulation

C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.

D. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.3 FABRICATION GENERAL

A. GENERAL:

1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
2. Close top edge of exterior doors flush and seal to prevent water intrusion.
3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.

B. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.

C. Extra Heavy Duty Doors: ANSI A250.8, Level 3, Full flush seamless design of size and design shown. Core construction Types d or f, for interior doors, and Types b, c, e, or f, for exterior doors. Use for detention doors, stairwell doors and security doors. See additional requirements for detention doors, under paragraph "Custom Hollow Metal Doors.

D. Smoke Doors:

1. Close top and vertical edges flush.
2. Provide seamless vertical edges.
3. Apply Steel astragal to the meeting stile at the active leaf of pair of doors or double egress doors.
4. Provide clearance at head, jamb and sill as specified in NFPA 80.

E. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

F. Custom Metal Hollow Doors:

1. Provide custom hollow metal doors where nonstandard steel doors are indicated. At the Contractor's option, custom hollow metal doors may be provided in lieu of standard steel doors. Door size(s), design, materials, construction, gages and finish shall be as specified for of standard steel doors.

2.4 METAL FRAMES

A. General:

1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors and windows.
 - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.

- b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements.
Provide labels of metal or engraved stamp, with raised or incised markings.
- 4. Knocked-down frames are not acceptable.
- B. Reinforcement and Covers:
 - 1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
 - 2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.
- C. Terminated Stops: ANSI A250.8.
- D. Glazed Openings:
 - 1. Integral stop on exterior, corridor, or secure side of door.
 - 2. Design rabbet width and depth to receive glazing material or panel shown or specified.
- E. Frame Anchors:
 - 1. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
 - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
 - c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
 - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.
 - 2. Jamb anchors:
 - a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
 - b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.

- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
- d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
- e. Anchors for frames set in prepared openings:
 - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
 - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
 - 3) Two piece frames: Sub-frame or rough buck drilled for 6 mm (1/4 inch) bolts.
- f. Anchors for observation windows and other continuous frames set in stud partitions.
 - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
- g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.5 TRANSOM PANELS

- A. Fabricate panels as specified for flush doors.
- B. Fabricate bottom edge with rabbet stop to fit top of door where no transom bar occurs.

2.6 SHOP PAINTING

ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
 - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.

2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
3. Protect frame from accidental abuse.
4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.

B. Floor Anchors:

1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where sub-frames or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to sub-frame or rough buck with machine screws on both faces.

D. Install anchors for labeled fire rated doors to provide rating as required.

E. Grout-fill all interior hollow metal door frames.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 14 00, WOOD DOORS Section 08 71 00, DOOR HARDWARE.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors with pre-finish, pre-fit option.
- B. Section includes fire rated doors, standard, and smoke.

1.2 RELATED WORK

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Windows and frames of a forced entry/ballistic resistant rated: Section 08 56 53, SECURITY WINDOWS
- C. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- D. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- E. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
- F. Finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- G. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
 - 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; include detail of glazing and pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:

1. Sound rated doors, including test report indicating STC rating per ASTM E90 from test laboratory.
2. Labeled fire rated doors showing conformance with NFPA 80.

E. Laboratory Test Reports:

1. Screw holding capacity test report in accordance with WDMA T.M.10.
2. Split resistance test report in accordance with WDMA T.M.5.
3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

1.4 WARRANTY

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
1. For interior doors, manufacturer's warranty for lifetime of original installation.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, Job Site Information.
- C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. Window and Door Manufacturers Association (WDMA):
- I.S.1A-13.....Architectural Wood Flush Doors
 - I.S.4-13.....Water-Repellent Preservative Non-Pressure Treatment for Millwork
 - I.S.6A-13.....Architectural Wood Stile and Rail Doors
 - T.M.6-14.....Adhesive (Glue Bond) Durability Test Method
 - T.M.7-14.....Cycle-Slam Test Method
 - T.M.8-14.....Hinge Loading Test Method
 - T.M.10-14.....Screwholding Test Method
- C. National Fire Protection Association (NFPA):
- 80-13.....Fire Doors and Other Opening Protectives
 - 252-12.....Fire Tests of Door Assemblies
- D. ASTM International (ASTM):

E90-09.....Laboratory Measurements of Airborne Sound
Transmission Loss

PART 2 - PRODUCTS

2.1 FLUSH DOORS

A. Basics of Design

1. Marshfield, Signature Series wood veneer doors.

B. General:

1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
2. Adhesive: Type II
3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.

C. Face Veneer:

1. In accordance with WDMA I.S.1-A.
2. One species throughout the project unless scheduled or otherwise shown.
3. For transparent finishes: Premium Grade. Plain Sawn, white maple.
 - a. A grade face veneer standard optional.
 - b. AA grade face veneer
 - c. Match face veneers for doors for uniform effect of color and grain at joints.
 - d. Door edges shall be same species as door face veneer except maple may be used for stile face veneer on birch doors.
4. Factory sand doors for finishing.

D. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:

1. Solid Wood of same species as face veneer, except maple may be used on birch doors.
2. Glazing:
 - a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.
 - b. Use stainless steel or dull chrome plated brass screws for exterior doors.

E. Fire rated wood doors:

1. Fire Performance Rating:
 - a. "B" label, 1-1/2 hours.
 - b. "C" label, 3/4 hour.
2. Labels:

- a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
- b. Metal labels with raised or incised markings.
- 3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:
 - a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
 - b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
 - c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
- 4. Additional Hardware Reinforcement:
 - a. Provide fire rated doors with hardware reinforcement blocking.
 - b. Size of lock blocks as required to secure hardware specified.
 - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
 - d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
 - e. Mineral material similar to core is not acceptable.
- 5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
- 6. Provide steel frame approved for use in labeled doors for vision panels.
- 7. Provide steel astragal on pair of doors.
- F. Smoke Barrier Doors:
 - 1. For glazed openings use steel frames approved for use in labeled doors.
 - 2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.

2.2 PREFINISH, PREFIT OPTION

- A. Flush doors will be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.

- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being pre-fit) shall be factory finished as follows:
 - 1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.
 - 2. Use stain when required to produce the finish specified in Section 09 06 00 SCHEDULE FOR FINISHES.

2.3 IDENTIFICATION MARK:

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
 - 1. An identification mark or a separate certification including name of inspection organization.
 - 2. Identification of standards for door, including glue type.
 - 3. Identification of veneer and quality certification.
 - 4. Identification of preservative treatment for stile and rail doors.

2.4 SEALING:

- A. Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
 - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
 - 2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).
- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.

- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.
- I. Apply a steel astragal to meeting style of active leaf of pair of doors or double egress smoke doors.

3.2 DOOR PROTECTION

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by Resident Engineer.

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SECTION 08 31 13
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION:

This Section specifies access doors or panels.

1.2 RELATED WORK:

- A. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.
- B. Locations of access doors for duct work cleanouts: Section 23 31 00,
HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R-2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - A1008-10.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy
- C. American Welding Society (AWS):
 - D1.3-08.....Structural Welding Code Sheet Steel
- D. National Fire Protection Association (NFPA):
 - 80-10.....Fire Doors and Windows
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual
- F. Underwriters Laboratories, Inc. (UL):
 - Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

- A. Fabricate components to be straight, square, flat and in same plane where required.
 - 1. Slightly round exposed edges and without burrs, snags and sharp edges.

2. Exposed welds continuous and ground smooth.
3. Weld in accordance with AWS D1.3.
- B. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.
- C. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

2.2 ACCESS DOORS, FIRE RATED:

- A. Shall meet requirements for "B" label 1-1/2 hours with maximum temperature rise of 120 degree C (250 degrees F).
- B. Comply with NFPA 80 and have Underwriters Laboratories Inc., or other nationally recognized laboratory label for Class B opening.
- C. Door Panel: Form of 0.9 mm (0.0359 inch) thick steel sheet, insulated sandwich type construction.
- D. Frame: Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed. Provide frame flange at perimeter where installed in concrete masonry or gypsum board openings.
 1. Weld exposed joints in flange and grind smooth.
 2. Provide frame flange at perimeter where installed in concrete masonry or gypsum board.
- E. Automatic Closing Device: Provide automatic closing device for door.
- F. Hinge: Continuous steel hinge with stainless steel pin.
- G. Lock:
 1. Self-latching, with provision for fitting flush a standard screw-in type lock cylinder. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.
 2. Provide latch release device operable from inside of door. Mortise case in door.

2.3 ACCESS DOORS, FLUSH PANEL:

- A. Door Panel:
 1. Form of 1.9 mm (0.0747 inch) thick steel sheet.
 2. Reinforce to maintain flat surface.
- B. Frame:

1. Form of 1.5 mm (0.0598 inch) thick steel sheet of depth and configuration to suit material and type of construction where installed.
2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
3. Weld exposed joints in flange and grind smooth.

C. Hinge:

1. Concealed spring hinge to allow panel to open 175 degrees.
2. Provide removable hinge pin to allow removal of panel from frame.

D. Lock:

1. Best lock, as specified in Section 08 71 00 - Hardware.

2.5 FINISH:

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.
- C. Stainless Steel: No. 4 for exposed surfaces.

2.6 SIZE:

Minimum 600 mm (24 inches) square door unless otherwise shown or required to suit opening in suspension system of ceiling.

PART 3 - EXECUTION

3.1 LOCATION:

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board or plaster.
- B. Use fire rated doors in fire rated partitions and ceilings.
- C. Use flush panels in gypsum board ceilings.

3.2 INSTALLATION, GENERAL:

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

3.3 ANCHORAGE:

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.
- C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

3.4 ADJUSTMENT:

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

- - - E N D - - -

SECTION 08 34 53
SECURITY DOORS AND FRAMES

PART I - GENERAL

1.1 DESCRIPTION

- A. The extent of forced-entry resistant (FE) and ballistic resistant (BR) door assemblies required for the Project is indicated on Contract Drawings, and in Door/Frame/Hardware schedules, including construction, profiles, swing, sizes, hardware, accessories, devices, and locations.
- B. Exterior glazing and frames are to meet the standards of the current Security Design Manual, Life-Safety Protected.

1.2 RELATED WORK

- A. Refer to Division 3, CONCRETE.
- B. Refer to Division 4, MASONRY.
- C. Refer to Division 5, METALS for steel supports.
- D. Windows and frames of a forced entry/ballistic resistant rated: Section 08 56 53, SECURITY WINDOWS
- E. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- F. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
- G. Card readers and biometric devices: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS
- L. Intrusion alarm: Section 28 16 00, INTRUSION DETECTION SYSTEM

1.3 PERFORMANCE REQUIREMENTS

- A. General: Fabricate and install FE/BR door assemblies to achieve indicated levels of resistance. Extend resistance to include anchorages, interfaces with adjoining substrates, and hardware. Security attacks shall be unable to penetrate through closed/locked security door assemblies in manner described; it is recognized that such attacks may damage units beyond repair and reuse, requiring replacement of work by Government:
 - 1. Fire-rated assemblies: Where indicated for fire resistance, provide flush steel doors-and-frame units; comply with NFPA 80. Provide units that have been tested by recognized testing agency in accordance with NFPA No. 252
 - 3. Ballistic Resistant (BR) assemblies: Where door assembly is shown or scheduled as BR, provide door manufacturer's materials and

fabrication for panel, inserts, and framing of unit. Provide rated units where shown or scheduled.

4. Blast Resistance: Blast Resistance: Design peak pressure and impulse values are 4 psi and 28 psi-msec, respectively.

1.4 SUBMITTALS

A. General: For each security door assembly, submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1. Product data for each element of work, whether purchased from other manufacturers or provided as door Fabricator's standard production. Include data substantiating that products comply with requirements of these specifications.
2. Manufacturer's standard color chart.
3. Certificates: Letter from manufacturer indicating the products have been certified to meet the specified Blast Resistance (BR) requirements specified in this Section.
4. Shop drawings showing each dimensioned details of each door assembly, including performance rating, swing, hardware set, and adjacent construction. Provide drawings on B-size 11 in x 17 inch (300 mm x 430 mm) sheets. Show typical door exterior elevations at not less than $\frac{1}{4}$ inch = 1 foot (1:50) scale. After final modifications and corrections have been incorporated into the drawings, submit drawings as AutoCAD files with DWG extension. Show the following:
 - a. Unit information:
 - 1) Model Number.
 - 2) Ballistic resistant rating.
 - 3) Marks (window no.).
 - 4) Door/frame finish.
 - 5) Door type.
 - b. Elevation Drawings:
 - 1) Rough opening.
 - 2) Door opening.
 - 3) Frame opening.
 - 4) Vision opening.
 - 5) Finished floor.

- 6) Sill condition.
- 8) Weather-stripping.
- 9) Reference numbers for primer and finish paint, including number of coats applies.
- 10) Door class rating: rated or non-rated.
- 11) Door and frame gauge thickness.
- c. Plan drawings:
 - 1) Relate to elevation on drawing.
 - 2) Identify "Attack" and "Protected" sides.
 - 3) Identify door swing (i.e., RH, LH, RHRB, LHRB).
 - 4) Provide key on drawings.
 - 5) Indicate room space numbers taken from Contract Drawings.
- d. Details: Show section at not less than $\frac{3}{4}$ inch = 1 ft (1:20) scale of members indicating construction, size, and thickness of components, frame profile, location of conduit entry, threshold configuration, vision panel together with connections, fastenings, and means of separating dissimilar metals.
- e. Breakdown of Product Line Items:
 - 1) If Manufacturer produces one contract line item as several parts (door with transom and sidelights), they shall breakout items on drawings. Each item shall be a subdivision of that product line item number.
 - 2) Installation instructions shall cite all anchorage components, including complete description of expansion anchor as well as installation criteria such as torque requirements, minimum embedment, and minimum edge distance, and shall include alert to installers to avoid cutting of rebar during concrete anchor installation.

1.5 QUALITY ASSURANCE

- A. Testing Laboratory Qualifications: For compliance with non-security performance requirements (such as fire ratings, resistance to deterioration from moisture, accessibility to persons with disabilities, or sound attenuation) on security door assemblies of this Section, use only those testing laboratories which have successfully demonstrated to Project Manager that they have experience and capabilities needed to satisfactorily conduct required tests.

- B. Provide products that have been certified by Bureau of Diplomatic Security (DS) in accordance with DS/PSD SD-STD-01.01.

1.6 IDENTIFICATION SYSTEMS

- A. Identify each assembly to provide VA with ready reference to original manufacturer to facilitate reorders, replacement parts, service, resolution of complaints, and inventory. The label shall be typically embossed/printed metal plate or metallic foil with adhesive backing for permanent identification. Locate label so that it is readily visible and convenient for identification by Project Manager after installation of assembly. The label shall be approximately 1½ inch x 3 inch (40 x 75 mm) and shall cite:
 - 1. Manufacturer's name/city/state.
 - 2. Contract number.
 - 3. Month/Year of manufacture.
 - 4. Mark number and Ballistic resistant rating.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Deliver each assembly project site with fabrication, finishing, and assembly of primary panels, inserts, and frames completed and prepared for installation and connection with security systems. Disassemble hardware for shipping only to extent hardware interferes with shipping.
- B. Refer to Division One for shipping requirements.
- C. Provide removable spreader bar between jambs during fabrication, delivery, and installation and to include mullions of each frame assembly, except where integral threshold is required and serves same purpose. Do not mar finishes of assembly with installation or removal of spreader bars.
- D. Provide protection of pre-finished units, such as pre-finished with baked enamel or stainless steel, using self-adhesive paper.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A153/A153M-09.....Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware

- A653/A653M-11.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
- A1008/A1008M-12.....Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
- A1011/A1011M-14.....Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
- D1044-13.....Standard Test Method for Resistance of Transparent Plastics to Surface Abrasion.
- B. American National Standards Institute (ANSI):
- ANSI A156.115 (2014) Hardware Preparation in Steel Doors and Steel Frames
- ANSI/SDI A250.8 (2014) Specifications for Standard Steel Doors and Frames
- ANSI/SDI A250.11 (2012) Recommended Erection Instructions for Steel Frames.
- D. American Welding Society (AWS):
- D1.1/D1.1M (2010).....Structural Welding Code - Steel
- E. National Fire Protection Association (NFPA):
- NFPA 80 2013.....Standard for Fire Doors and Other Opening Protectives
- NFPA 252 (2013).....Standard Methods of Fire Tests of Door Assemblies
- F. Society for Protective Coatings (SSPC):
- SSPC-SP 2 - 2004..... Hand Tool Cleaning
- SSPC-SP 3 - 2004..... Power Tool Cleaning
- G. Underwriters Laboratories, Inc. (UL):
- UL 752-2005..... Bullet Resisting Equipment
- H. United States Department of State Bureau of Diplomatic Security (DS):

SD-STD-01.01-1993(R2004)..... Certification Standard for Forced
Entry and Ballistic Resistance of
Structural Systems

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Certified units: provide units, including frames and sub-frames which are produced by manufacturer who has previously produced, within last 10 years, units of similar security attack resistance of equivalent size and resistance ratings.

2.2 MATERIALS, GENERAL

- A. Hot-Rolled Steel Sheets and Strips: ASTM A1011, commercial quality, pickled and oiled, except as otherwise indicated.
- B. Cold-Rolled Steel Sheets: ASTM A1008, commercial quality, except as otherwise indicated.
- C. Galvanized Steel Sheets: ASTM A653 with G90 zinc coating, mill phosphatized; commercial quality, except as otherwise indicated.
- E. Supports and Anchors: Fabricate to endure required performances, but of not less than 1/16 inch (1.5 mm) sheet steel. For exterior wall assemblies, hot-dip zinc coat support/anchor units after fabrication in compliance with ASTM A 153, Class B.
- F. Inserts, Bolts, Fasteners: Standard units of strengths required to endure performances; hot-dip zinc coated where used in exterior wall assemblies in compliance with ASTM A 153, Class C/D.
- G. Vision Lights General: Fabricate vision lights of sizes shown and scheduled with same performance capabilities as specified/shown for door assembly where installed. Where applicable, achieve performances and combined performances through lamination of transparent sheets, films, and screens of standard manufactured/tested products. Comply with applicable provisions of Division 8, Section 08 80 00, GLAZING.
 - 1. Forced-Entry (FE) Resistance: Where assembly is indicated for forced-entry resistance rating (FE), provide light of size shown or scheduled in accordance with certification.
 - 2. Ballistic Resistance (BR): Where assembly is indicated for ballistic-resistance rating (BR), provide light of size shown or scheduled in accordance with certification.

3. Vision light faces general: Except as otherwise shown, where forced-entry or ballistic resistance is required, provide face of light exposed on exterior (to the "attack") as glass surface, and where unit is of laminated construction, provide face exposed on interior ("safe") as polycarbonate surface. Provide exposed polycarbonate surfaces to include an abrasion-resistant coating for 3 percent maximum haze increase for 100 revolutions on 500g Taber abraser, ASTM D1044.

2.3 HARDWARE

- A. General: Provide special units of door hardware to achieve performances, and as shown and scheduled. Standard units for each security door assembly are specified to be furnished as work of Section 08 71 00, DOOR HARDWARE; see Project "Finish Hardware Schedule" and "Data Sheets," and provisions of this Section, as well as notes on door-and-frame schedule.

2.4 FABRICATION AND ASSEMBLY

- A. General: Fabricate, test, and preassemble security door assemblies with hardware at factory; disassemble hardware only to extent necessary for handling, packaging, shipment, and installation at Project. Fabricate metal work to comply with performance requirements. Fabrications shall be rigid, neat, and free from warp/buckle/similar defects, with eased edges and continuously-welded joints, ground where exposed, to produce smooth, flush, invisible joints. Weld in accordance with AWS D1.1, Structural Welding Code for Steel:
 1. Prepare panels and frames of each assembly to receive hardware, devices, and accessory units as shown and scheduled. Reinforce work for hardware and devices, and cut work for mortised or concealed units; comply with ANSI A156.115, working from templates supplied by unit manufacturers and suppliers:
 - a. Locate hardware, devices, and accessories as required by Section Section 08 11 13, HOLLOW METAL DOORS AND FRAMES and Section 08 71 00, DOOR HARDWARE .
 - b. Locate hardware, devices, and accessories as shown and scheduled (including on approved shop drawings) or, if not otherwise indicated: 1) in accordance with ANSI A156.115 and A156.115W Recommended Locations for Builder's Hardware or, 2) in accordance

with security device manufacturer's recommendation for optimum responses, but 3) in any case, as required to achieve required assembly performances.

- c. Except where assembly is equipped with door-seal stripping at jambs and head, provide neoprene door silencers on stops; three at strike jamb for single door, and four at head for double door.
 - d. Except as otherwise indicated, pre-fabricate and preassemble security door assemblies to include full extent of required conduit-protected electrical/electronic power-and-control wiring placed and supported to avoid conflicts with other elements and subsequent drilling/cutting-in of work during installation of units. Provide access ports as required to support 1 inch (25 mm) conduit.
 - e. Clearances: Not more than 1/8 inch (3 mm) at jambs and heads, except not more than 1/4 inch (6 mm) between fire-rated pair of doors. Nor more than 1/4 inch (6 mm) at bottom. Undercut for carpets are not permitted where doors are used in corridors. Fabricate frames with horizontally slotted bolt holes.
- 2. Provide removable glazing stops and similar moldings on interior or "safe" side of assemblies. Glazing shall be removable without removing door from frame.
 - 3. Shop Painting: Provide base-coat, factory-applied painting of ferrous metal elements of assemblies excluding other specified exposed-finish surfaces of stainless steel, aluminum, bronze, and similar metals not intended for painting.
 - a. Clean steel and zinc-coated steel surfaces of mill scale, rust, oil, grease, dirt and other substances, immediately before finish application.
 - b. Apply pretreatment of cold phosphate solution (SSPC-SP 2) or basic zinc chromate/vinyl-butyl solution (SSPC-SP 3).
 - c. Apply paint coat specified for shop application, and bake on within time limits recommended by manufacturer of pretreatment. Apply in a uniform, smooth coat to result in dry film thickness of not less than 0.002 inch (0.05 mm).
 - 4. Vision panels:
 - a. The transparencies shall be enclosed and cushioned within core of door for continuous perimeter bite of not less than 3/4 inch (20

mm) on each side and 1/4 inch (6 mm) cushion clearance to fixed metal stop on glazing edges. Glazing shall be installed by manufacturer with no raw metal edges evident or in contact with glass in door vision openings. Vision opening edges shall be cushioned and trimmed neatly to provide acceptable appearance.

- b. If external frames are used to either side or to both faces of door, frame(s) shall not exceed 1-9/16 inch (40 mm) in width and shall be configured internally to cushion all perimeter edges and faces of glazing and provide minimum bite of 3/4 inch (20 mm) and 1/4 inch (6 mm) cushion clearance to fixed metal stop on glazing edges. Frame shall not produce pinch point with hardware. All external bolts to attach frame shall be flush mounted. Alternatively, protruding bolt heads shall be covered with additional trim frame and flush mounted screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install security door assemblies in accordance with approved shop drawings, manufacturer's data and instructions, and requirements of these specifications. Install as required to achieve specified performances, and to comply with recommendations of related industry association or testing agency sponsoring standards for required non-security performances. Install door assemblies plumb and level:
 - 1. Install assemblies in compliance with recommendations and instructions of ANSI A250.8 and ANSI A250.11.
 - 2. At fire-rated door openings, comply with NFPA Standard No. 80.
 - 3. Properly hang and align FE/BR doors so that pull open exertion does not exceed 12 lbs (5.4 kg.).
 - 4. Installer shall not grind any portion of door, frame or locking device strikes.
 - 5. Locking device strikes shall engage strike plate without binding.
- B. Anchorage: The door manufacturer shall provide anchors appropriate for substrate to which door frame is to be fastened. Structural frames shall have pre-drilled bolt hole patterns not to exceed 12 inches (300 mm) on center. The manufacturer shall verify substrates involved, and supply any special fastening tools (e.g., special drill or bit) required by anchoring system. The anchor shall be acceptable for

shock/short duration loading, and have potential for removal during life of building. The anchor shall also meet the following requirements:

1. Anchor diameter: 3/8 inch (10 mm) minimum.
2. Embedment and edge distances shall be as indicated on Contract Drawings and as appropriate for anchor and substrate, but not less than the following:
 - a. Embedment in concrete: 3 1/2 inches (90 mm).
 - b. Embedment in solid masonry: 6 inches (150 mm).
 - c. Edge distance: 3 inches (75 mm).
3. The minimum anchor strengths shall be:
 - a. Yield Strength: 135,000 psi (900 MPa)
 - b. Tensile Strength: 186,000 psi (1240 MPa)
4. Avoid cutting of rebar during concrete anchor installation. Shims provided for rough opening (RO) frame clearance should not exceed 1/4 inch (6 mm). Cap plugs used in frame shall match frame finish.

3.2 ADJUST AND CLEAN

- A. General: Upon request of Project Manager, remove protective coverings and clean exposed surfaces. Repair damaged elements, restore abraded surfaces, touch-up base-coat paint finish with air-drying primer, and remove imperfections from exposed natural metal finishes.
- B. Check and readjust hardware, devices, and accessories with door-to-frame-and-sill/threshold clearances set for proper operation of locks, door seals, and other operational units. Do not remove permanently applied performance labels.
- C. Comply with "Door Hardware" section requirements for protection and handling of keys and locking devices, and associated information.
- D. Exercise extreme care in the cleaning of exposed surfaces of polycarbonate; comply with manufacturer's directions.

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SECTION 08 56 53
BLAST RESISTANT WINDOWS

PART I - GENERAL

1.1 DESCRIPTION

- A. All exterior metal window units are required to provide specified resistances specified herein.
- B. Note that exterior glazing and frames are to meet the standards of the Security Design Manual, Life-Safety Protected.

1.2 RELATED DOCUMENTS

- A. Blast-resistant rated glazing: Section 08 80 00, GLAZING.

1.3 SYSTEM PERFORMANCE

- A. General: Fabricate and install BR window assemblies to achieve indicated levels of resistance. Extend resistance to include anchorages, interfaces with adjoining substrates, glass retention, and hardware. Security attacks shall be unable to penetrate through closed/locked security window assemblies in manner described; it is recognized that such attacks may damage units beyond repair and reuse, requiring replacement.
 - 1. Ballistic Resistant (BR) assemblies: Where assembly is shown or schedule as BR, provide manufacturer's materials and fabrication for panel, inserts, and framing of unit. Provide rated units where shown or scheduled.
 - 2. Provide combined performances for indicated requirements, with each performance surviving combined attacks within rating limitations of performance, but recognizing that certain forms of attack may result in severe damage to units, even though repelled successfully, leading to need for replacement of units, or of damaged elements of units.
 - 3. Blast Resistance: Blast Resistance: Design peak pressure and impulse values are 4 psi and 28 psi-msec, respectively.
 - 4. Normal resistances: Provide units capable of the following levels of performance for weather and environmental exposures:
 - a. Thermal Movement: Provide assembly capable of withstanding thermal movements resulting from ambient range of 150 deg. F (67 deg. C). Window wall temperature may be assumed to reach ambient temperature of 180 deg. F (82 deg. C).

- b. Air infiltration maximum 0.1 cfm per square foot at 6.24 psf pressure differential when tested in accord with ASTM E283.
- c. No uncontrolled water leakage at 15.00 psf static pressure differential, with water application rate of 5 gallons/hr/sq ft when tested in accord with both ASTM E331 and ASTM E547. Static water test shall be repeated after application of design test pressures.
- d. U Value: 0.78
- e. Condensation Resistance Factor: 68

1.4 SUBMITTALS

- A. General: For each security window assembly, submit the following in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
 - 1. Product data for manufactured/fabricated metal window units and sub-frames. Include standard details and specifications for metals and alloys, fasteners, welding, applied finishes, hardware, and accessories. Include producer's detailed instructions for assembly, protection, installation, and maintenance.
 - 2. Manufacturer's standard color chart.
 - 3. Certification: letter from manufacturer indicating that products have been certified as meeting the BR requirements specified in this Section.
 - 4. Shop drawings showing dimensioned details of metal window units. Show application of intended glazing materials. Show typical window unit interior and exterior elevations at not less than $\frac{3}{4}$ "=1'-0" (1:20) scale. Indicate how window units, not necessarily including basic sub-frames, are to be subsequently removed/replaced; and how glazing unit removal/replacement is to be accomplished. After final modifications and corrections have been incorporated, submit drawings as AutoCAD files with .DWG extension:
 - a. Details: Show sections at 3"=1'-0" (1:5) scale of members indicating construction, size, and thickness of components, together with connections, fastenings, and means of separating dissimilar metals.
 - 5. Calculations: Provide calculations prepared by qualified blast consultant verifying that window and glazing meet specific blast resistance requirements detailed in this Section.

1.5 QUALITY CONTROL

Provide products that meet the requirements of Unified Facilities Criteria for DOD minimum Antiterrorism Standards for Buildings UFC4-010-01.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Comply with Manufacturer's directions and as required to prevent edge damage or other damage to assembly resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, and contact with chemical solvents.
- B. Deliver prefabricated units to Project as completely assembled units, ready for anchorage into supporting structure, and for interfacing with other work.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - ASTM A36/A36M-08..... Standard Specification for Carbon Structural Steel
 - ASTM A123/A123M-09..... Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - ASTM A320/A320M-11..... Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for Low-Temperature Service
 - ASTM B221-08..... Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
 - ASTM E283-04..... Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
 - ASTM E331-00(R2009)..... Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
- C. National Association of Architectural Metal Manufacturers (NAAMM)

AMP 500-06.....Metal Finishes Manual

D. Underwriters Laboratories, Inc. (UL):

UL752-2011.....Bullet Resisting Equipment

E. Unified Facilities Criteria (UFC):

4-010-01-2012.....DOD Minimum Antiterrorism Standards for
Buildings

PART 2 - PRODUCTS

2.1 MANUFACTURER/FABRICATOR

- A. Certified Units: Provide units and sub-frames which are manufactured/fabricated by firms which have produced identical units required for this Project and which have been certified to comply with requirements for levels of resistance to attack specified.
- B. Basis of Design: Wausau Window and Wall Systems 4250i-XLT-Invent Series Blast Hazard-Mitigating Simulated Double Hung PI Casement window units, with extended thermal separation, or architect approved equal.
- C. Windows are to be operable for cleaning and maintenance. Basis of Design system defined above features the following:
 - 1. Fixed upper sash.
 - 2. Lower sash offset toward interior, operable as casement window to facilitate cleaning of lower and upper sashes.
 - 3. Awning or hopper window operability is not desired.

2.2 MATERIALS

- A. Steel Shapes/Plates/Bars: ASTM A 36, except where another designation is indicated.
- B. Stainless Steel: Provide formed members of AISI Type 304 stainless steel sheet, with No. 4 directional polish.
- C. Bolts and Fasteners: Provide AISI Type 300-series stainless steel screws, bolts, nuts, and washers; comply with ASTM A 320. Provide nonremovable type where accessible from attack side.
- D. Aluminum Extrusions/Bars: Provide members complying with ASTM B 221, alloy 6063-T5, -T6, or -T52, or alloy 6061-T6, for principal framing members, with 3/16 inch (4.76 mm) minimum thickness of walls; provide alloy 6063-T5, -T6, or -T52 for trim and stops which are not exposed to forced entry attack, of 1/16 inch (1.575 mm) minimum thickness.
- E. Glazing Materials: Refer to Section 08 80 00, GLAZING:

2.3 FABRICATION

- A. Unit Framing: Shop fabricate unit framing system of section profiles in metal as shown. Provide full-strength, mitered-and-welded corner joints. Provide framing units to achieve specified performances, but not less than metal thicknesses and dimensions shown. Comply with applicable AWS standards for welding, with exposed welds ground reasonably smooth. Provide welded-in-place reinforcements, including anchorage devices as shown. Fabricate metal glazing stops for removal, with mitered corners and countersunk screw attachment to frame.
1. New Building: Each exterior frame system shall have inner frame, outer frame, and fasteners to connect them together. The outer frame shall be continuous steel frame embedded in exterior wall as concrete wall is constructed. The inner frame shall be preassembled with glazing and shall be bolted to outer frame. Both frames shall be supplied by one manufacturer.
- B. Unit Anchorages: Fabricate metal anchorage system/devices as shown, and as required to achieve performance requirements.
- C. Unit Glazing: Install glazing sheets in frames at fabrication plant prior to delivery to project. See section 08 80 00 for laminated glass assemblies that meet the requirements of UFC4-010-01.

2.4 FINISHES

- A. General Finishing: Provide the following factory-applied finishes on the fabricated units of metal window framing and sub-framing, including hardware and accessories. Comply with NAAMM Metal Finishes Manual AMP 500-505-88 as applicable:
1. Stainless steel: Finish exposed stainless steel components of the work with AISI No. 4 directional polish, except retain manufacturer's standard mill finish on exposed fasteners and similar devices.
2. Fabricated aluminum: Provide Class I dark bronze anodized coating of 0.018 mm thickness; comply with Aluminum Association designation AA-M12C22A41.
3. Fabricated aluminum: Provide Class I, dark bronze color anodized coating of 0.008 inch (0.018 mm) thickness; comply with Aluminum Association designation AAM12C22A42/A44.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine prepared substrate openings to receive framed fenestration units of this Section. Check anchorages for location and coordination of face plans between walls and fenestration units. Check dimensions and clearances for sealant applications.
- B. Coat substrate surfaces of concrete, masonry, or steel where they will be in contact or close proximity with aluminum or stainless steel framing of fenestration units. Apply 1/32 inch (0.76 mm) coating of bituminous paint, confined to surfaces which will be concealed.

3.2 INSTALLATION

- A. Coordinate installation of window units in sub-frames with installation of expansion joint materials, isolators, joint fillers, spacer strips, tapes, gaskets, sealants, removable sub-frame stops, anchor straps, and other elements as indicated. Tighten bolts for maximum shear and tensile strength, for resisting forces indicated. Comply with Fabricator's instructions and recommendations.
- B. Place installation accessory items as shown and as required for unit installations, including flashings, shims, fillers, bedding materials, and anchorage accessories. Prepare openings for unit interfaces with other work.
- C. Install window units uniformly to lines and elevations indicated, plumb and level, true to plane of optical reflection. Comply with Fabricator's instructions for final assembly and installation. Install anchor bolts and devices as indicated, exercising care to shim and tighten against substrates without distorting or deflecting frames from intended lines. Provide uniform spaces around units for subsequent installation of joint sealer materials, which are not work of this Section, see Division 7 section for sealants.
- D. Anchorage: The window manufacturer is responsible to provide anchors and frames appropriate for substrate to which window assembly is to be fastened.
- E. Remove protective covering from finished metal surfaces, and from exposed glass and plastic glazing sheets.

3.3 CLEANING AND PROTECTION

- A. General: Upon completion of installation of metal windows, clean exposed surfaces of window units and sub-frames; comply with

Fabricator's instructions. Remove excess and migrating joint sealing compounds, dirt, and foreign substances. Repair damaged areas of factory-applied finishes in accordance with Fabricator's instructions; comply with Project Director's requests. Continue maintenance of exposed finishes through remainder of construction period.

- B. Protection: Provide breakage protection promptly upon completion of fenestration installation. Install crossed streamers of cloth/plastic, adhered to unit framing exterior faces. Maintain through construction completion.
- C. Repair and Replacement: Touch up minor finish damage on metal surfaces where handling and installation have produced marred or abraded areas which can be readily corrected. Replace or refinish units where damage is of greater substance, as directed by Project Director.
- D. Glazing: Clean glazing in accordance with Section 08 80 00, GLAZING.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors, drawers and equipment.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS Section 08 11 13, HOLLOW METAL DOORS AND FRAMES Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS, Section 08 71 13, AUTOMATIC DOOR OPERATORS Section 32 31 13, CHAIN LINK FENCES AND GATES.
- C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Painting: Section 09 91 00, PAINTING.
- E. Elevator lock: Section 14 24 00, Hydraulic Elevator.
- F. Card Readers: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS.
- G. Electrical: Division 26, ELECTRICAL.
- H. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, except as otherwise specified:
 - 1. Mortise locksets.

2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.
4. Exit devices.
5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:

1. Locks, latchsets, and panic hardware: 5 years.
2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.

2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

A. Convene a pre-installation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Keying: All cylinders shall be keyed into existing Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the Resident Engineer.
- C. Keying: A new Great Grandmaster key shall be established for this project. The key system shall be small format (Best size and profile) removable core type as previously described. The key blanks shall be protected by a utility patent with a minimum seven years remaining on the patent from the start of construction, and protected by contract-controlled distribution. The manufacturer shall furnish code pattern listings in both paper and electronic formats so keys may be reproduced by code; provide electronic format in file type required by project's key control software. The manufacturer shall design the new key system with the capacity to rekey the existing system and also provide for 25 percent expansion capability beyond this requirement. Submit a keying chart for approval showing proposed keying layout and listing expansion capacity.
 - 1. Keying information will be furnished to the Contractor by the Resident Engineer.
 - 2. Supply information regarding key control of cylinder locks to manufacturers of equipment having cylinder type locks. Notify Resident Engineer immediately when and to whom keys or keying information is supplied. Return all such keys to the Resident Engineer.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by

series, types, etc., listed in such specifications and standards,
except as otherwise specified.

B. American Society for Testing and Materials (ASTM):

F883-04.....Padlocks

E2180-07.....Standard Test Method for Determining the
Activity of Incorporated Antimicrobial Agent(s)
In Polymeric or Hydrophobic Materials

C. American National Standards Institute/Builders Hardware Manufacturers
Association (ANSI/BHMA):

A156.1-06.....Butts and Hinges

A156.2-03.....Bored and Pre-assembled Locks and Latches

A156.3-08.....Exit Devices, Coordinators, and Auto Flush
Bolts

A156.4-08.....Door Controls (Closers)

A156.5-14.....Cylinders and Input Devices for Locks.

A156.6-05.....Architectural Door Trim

A156.8-05.....Door Controls-Overhead Stops and Holders

A156.11-14.....Cabinet Locks

A156.12-05Interconnected Locks and Latches

A156.13-05.....Mortise Locks and Latches Series 1000

A156.14-07Sliding and Folding Door Hardware

A156.15-06.....Release Devices-Closer Holder, Electromagnetic
and Electromechanical

A156.16-08.....Auxiliary Hardware

A156.17-04Self-Closing Hinges and Pivots

A156.18-06.....Materials and Finishes

A156.20-06Strap and Tee Hinges, and Hasps

A156.21-09.....Thresholds

A156.22-05.....Door Gasketing and Edge Seal Systems

A156.23-04.....Electromagnetic Locks

A156.24-03.....Delayed Egress Locking Systems

A156.25-07Electrified Locking Devices

A156.26-06.....Continuous Hinges

A156.28-07Master Keying Systems

A156.29-07Exit Locks and Alarms

A156.30-03High Security Cylinders

A156.31-07Electric Strikes and Frame Mounted Actuators

A156.36-10.....Auxiliary Locks

A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Other Opening Protectives

101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):

Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:

1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide.

Hinges for exterior outswing doors shall have non-removable pins.

Hinges for exterior fire-rated doors shall be of stainless steel material.

2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide.

Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.

B. Provide quantity and size of hinges per door leaf as follows:

1. Doors up to 1210 mm (4 feet) high: 2 hinges.

2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.

3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.

4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.

5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).

6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).

7. Provide heavy-weight hinges where specified.

8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 CONTINUOUS HINGES

A. ANSI/BHMA A156.26, Grade 1-600.

1. Listed under Category N in BHMA's "Certified Product Directory."

B. General: Minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete

C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends entire length of hinge.

1. Base Metal for Exterior Hinges: Stainless steel.

2. Base Metal for Interior Hinges: Stainless steel.

3. Base Metal for Hinges for Fire-Rated Assemblies: Stainless steel.

4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.

5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.

6. Provide with manufacturer's cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.

7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.

8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer's adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

2.3 DOOR CLOSING DEVICES

A. Closing devices shall be products of one manufacturer for each type specified.

2.4 OVERHEAD CLOSERS

A. Conform to ANSI A156.4, Grade 1.

B. Closers shall conform to the following:

1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
2. Where specified, closer shall have hold-open feature.
3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.5 DOOR STOPS

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.
- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.6 OVERHEAD DOOR STOPS AND HOLDERS

- A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.7 FLOOR DOOR HOLDERS

- A. Conform to ANSI Standard A156.16. Provide extension strikes for Types L01301 and L01311 holders where necessary.

2.8 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core to allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:
 - 1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching Corbin Russwin, Georgia Collection #102 lever handle and rose. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock

function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.

2. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Provide lever design to match design selected by Architect or to match existing lever design. Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.36.
4. Privacy locks in non-mental-health patient rooms shall have an inside thumb-turn for privacy and an outside thumb-turn for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware (see HW-2B).

2.9 PUSH-BUTTON COMBINATION LOCKS

- A. ANSI/BHMA A156.5, Grade 1. Battery operated pushbutton entry.
- B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.
- C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

2.10 ELECTROMAGNETIC LOCKS

- A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate attached to door. Listed under Category E in BHMA's "Certified Product Directory."
1. Type: Full exterior or full interior, as required by application indicated.
 2. Strength Ranking: 1000 lbf (4448 N)
 3. Inductive Kickback Peak Voltage: Not more than 0V.
 4. Residual Magnetism: Not more than 4 lbf (18 N) to separate door from magnet.
- B. Delayed-Egress Locks: BHMA A156.24. Listed under Category G in BHMA's "Certified Product Directory".
1. Means of Egress Doors: Lock releases within 15 seconds after applying a force not more than 15 lbf (67 N) for not more than 3 seconds, as required by NFPA 101.
 2. Security Grade: Activated from secure side of door by initiating device.
 3. Movement Grade: Activated by door movement as initiating device.
 4. The lock housing shall not project more than 4-inches (101mm) from the underside of the frame head stop.

2.11 ELECTRIC STRIKES

- A. ANSI/ BHMA A156.31 Grade 1.
- B. General: Use fail-secure electric strikes at fire-rated doors.

2.12 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

2.13 KEY CABINET

- A. ANSI Standard A156.11. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all keys for this project plus 25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.
- B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."
- C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.
- D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the Resident Engineer.

2.14 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates as specified below:
 - 1. Kick plates, mop plates and armor plates of fiber-reinforced plastic.
 - a. Kick plates on wood doors shall be FRP-3

- b. Kick plates on HM doors shall be FRP-4
 - c. Mop plates shall be FRP-4
2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
3. Kick plates and/or mop plates are not required on following door sides:
- a. Armor plate side of doors;
 - b. Exterior side of exterior doors;
 - c. Closet side of closet doors;
 - d. Both sides of aluminum entrance doors.
4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
5. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset

armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

2.15 EXIT DEVICES

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.
- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.
- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.16 FLUSH BOLTS (LEVER EXTENSION)

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

2.17 FLUSH BOLTS (AUTOMATIC)

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flush bolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).
- B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

2.18 DOOR PULLS WITH PLATES

- A. Conform to ANSI A156.6. Pull Type J401, 152 mm (6 inches) high by 19 mm (3/4 inches) diameter with plate Type J302, 90 mm by 350 mm (3-1/2 inches by 14 inches), unless otherwise specified. Provide pull with projection of 70 mm (2 3/4 inches) and a clearance of 51 mm (2 inches). Cut plates of door pull plate for cylinders, or turn pieces where required.

2.19 PUSH PLATES

- A. Conform to ANSI A156.6. Metal, Type J302, 200 mm (8 inches) wide by 350 mm (14 inches) high. Provide metal Type J302 plates 100 mm (4 inches wide by 350 mm (14 inches) high) where push plates are specified for doors with stiles less than 200 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.20 COMBINATION PUSH AND PULL PLATES

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.21 COORDINATORS

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back

strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.22 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.
- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) beyond face of frame.

2.23 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

- A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.24 WEATHERSTRIPS (FOR EXTERIOR DOORS)

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length ($0.000774\text{m}^3/\text{s/m}$).

2.25 MISCELLANEOUS HARDWARE

- A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types): Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E07213, conforming to ANSI A156.11. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.
- B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur, except as otherwise specified. Provide cylinders to operate locking devices where specified for following partitions and doors:

1. Fire-rated access doors-Engineer's key set.

C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, and doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.26 PADLOCKS FOR VARIOUS DOORS, GATES AND HATCHES

A. ASTM E883, size 50 mm (2 inch) wide chain; furnish extended shackles as required by job conditions. Provide padlocks, with key cylinders, for each door in following areas as noted.

B. Key padlocks as follows:

1. All Refrigerator Rooms in Main Kitchen Department: Kitchen Storage Set.
2. Chain Link Fence Gates for Electrical Substation and other Fenced Buildings or Areas: Engineer's set, except as otherwise specified.
3. Chain Link Fence Gates for Oxygen Storage Buildings: Maintenance supply set.
4. Roof Access and Scuttles: Engineer's set.

2.27 THERMOSTATIC TEMPERATURE CONTROL VALVE CABINETS

A. Where lock is shown, equip each cabinet door (metal) with lock Type E06213, conforming to ANSI A156.36. Key locks in Key Sets approved by Contracting Officer. See mechanical drawings and specifications for location of cabinets.

B. Cabinet manufacturer shall supply the hinges, bolts and pulls. Ship locks to cabinet manufacturer for installation.

2.28 HINGED WIRE GUARDS (FOR WINDOWS, DOORS AND TRANSOMS) AND WIRE PARTITION DOORS

A. Butt hinges, type A8133 (special swaging) 100 mm by 90 mm (4 inches by 3-1/2 inches), Finish US2C.

1. 3 hinges for guards over 1060 mm (3-1/2 feet) high.
2. 2 hinges for guards less than 1060 mm (3-1/2 feet) high.

B. Conform to ANSI A156.36. Lock Type E06081 for guards and Type E06061 for partitions.

1. Keying: Except as noted otherwise, key locks like entrance door or space wherein guards and partitions are located except as otherwise specified.
2. Key locks for partitions enclosing mechanical and electrical equipment in Engineer's Set. (See detailed drawings for number of locks and butt hinges required for each guard).

2.29 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
 1. Hinges --exterior doors: 626 or 630.
 2. Hinges --interior doors: 652 or 630.
 3. Pivots: Match door trim.
 4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
 5. Thresholds: Mill finish aluminum.
 6. Cover plates for floor hinges and pivots: 630.
 7. Other primed steel hardware: 600.
- D. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.

2.30 BASE METALS

- A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

2.31 MOUNTING POST FOR PUSH PLATES (automated door operators)

- A. Provide bollard mounting post as follows:
 1. Dimensions: 41 ½" (h) x 6 ¼" (w) x 4 ¼" (d)

2. Materials:

- a. Post: Powder coated carbon steel
 - b. Cap: UV-resistant ABS plastic or powder coated steel
 - c. Mounting bracket: Stainless steel
3. Pushplate Options: 4 ¾" square and/or 4 ¾" square wireless pushplates
4. Color: Dark bronze

B. Basis of Design: LCN 8310-866 Bollard Mounting Post.

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

- A. For new buildings locate hardware on doors at heights specified below, with all hand-operated hardware centered within 864 mm (34 inches) to 1200 mm (48 inches), unless otherwise noted:
- B. Hardware Heights from Finished Floor:
- 1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
 - 2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
 - 3. Deadlocks centerline of strike 1219 mm (48 inches).
 - 4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
 - 5. Centerline of door pulls to be 1016 mm (40 inches).
 - 6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
 - 7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
 - 8. Coordinate lock type and location for elevator with elevator submittals and with Resident Engineer.
 - 9. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors except security bedroom, bathroom and anteroom doors which shall have closer installed parallel arm on exterior side of doors. At exterior doors,

closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by Resident Engineer. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or Rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

G. After locks have been installed; show in presence of Resident Engineer that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the Resident Engineer for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

- A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
1. Re-adjust hardware.
 2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
 3. Identify items that have deteriorated or failed.
 4. Submit written report identifying problems.

3.4 DEMONSTRATION

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

- A. Following sets of hardware correspond to hardware symbols shown on drawings.
- B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

HW-1 (Rated)

1-1/2 pr BB Hinges
Closer
Wall Stop
Rim exit device
Lever handle
Best Core, IC, TE Keyway, 7-pin (foyer-side)
Kickplate
Smoke gasketing

HW-2

1-1/2 pr BB Hinges
Closer
Wall Stop
Rim exit device
Best Core, IC, TE Keyway, 7-pin
Kickplate
SecureCare sensor
Electric strike
Smoke gasketing

HW-3

Double Acting Pivot Hinges
Emergency Door Stop
Double Lipped Strike
Institutional bathroom privacy lockset (Corbin Russwin ML2069)
Best Core, IC, TE Keyway, 7-pin
Overhead stop
Kickplate

HW-4

1-1/2 pr BB Hinges
Storeroom lockset (ML2057)
Best Core, IC, TE Keyway, 7-pin
Lever handle trim
Wall stop
Closer
Kickplate
Smoke seal

HW-5

1-1/2 pr BB Hinges
Storeroom lockset (ML2057)
Best Core, IC, TE Keyway, 7-pin
Lever handle trim
Card reader (by Electrical)
Power supply (by Electrical)
Electric strike
Wall stop
Closer

Kickplate
Smoke seal

HW-6

1-1/2 pr BB Hinges
Latchset
Lever handle trim
Wall stop
Smoke seal
Kickplate

HW-7

1-1/2 pr BB Hinges
Institutional bathroom lockset (ML2069)
Best Core, IC, TE Keyway, 7-pin
Lever handle trim
Wall stop
Closer
Smoke seal
Kickplate

HW-8

1-1/2 pr BB Hinges
Closer
Rim exit device
Storeroom function lock (from stair side)
Best Core, IC, TE Keyway, 7-pin
Wall stop
Lever handle trim
Kickplate

HW-9

3 PR BB Hinges
Magnetic Lock
Closers w/ OH stops
Power supply (by Electrical)
Low-energy automatic door opener
Weather seals
Weather seal astragal
Door pull
SecureCare sensor
[Contractor to program and coordinate proper interface between SecureCare operation and Door Activator Hardware]

HW-10

3 pr BB hinges
Flush bolt (inactive leaf) - Ives FB62
Head strike (inactive leaf)
Latchset
Push / pull (inactive leaf)
Lever handle trim

(1) Overhead stop
(1) Wall stop
Kickplates
Smoke seal
Smoke seal astragal

HW-11

(4) pr BB hinges
Flush bolt - inactive leaf (head)
Latchset - Active leaf
Wall stops
Smoke seal
Smoke seal astragal
Kickplate

HW-12

4 pr BB hinges
Concealed rod rim exit device (top strike)
Kickplates
Magnetic hold opens
Push / pulls
Wall stops
Smoke seals
Smoke seal astragal

HW-13

4 pr BB hinges
Closers w/OH stops
Coordinator
Kickplates
Auto flush bolts with head strike (inactive leaf)
Rim exit devices
Best Cores, IC, TE Keyway, 7-pin
Lever handle trim (exterior)
Storeroom function lockset - active leaf (ML2057)
Weather seal
Weather seal astragal
Sweeps
Threshold

HW-14

1-1/2 pr BB hinges
Closer w/ OH stop
Rim exit device with Detex (Best Core, IC, TE Keyway, 7-pin, key access from outside)
Door pull
Kickplate
Sweep
Threshold
Weatherseal

HW-15

3 PR BB hinges
Closers w/ OH Stops
Power supply (by Electrical)
Low-energy automatic door opener
Bollard mounting postCard reader (by Electrical)
Weather seal
Weatherseal astragal
Threshold
Sweeps
Magnetic Lock
Door pull
Removable Mullion (Von Duprin 111018-4954)

HW-16

4 PR Butt Hinges
Flush bolt (inactive leaf)
Classroom lockset (ML2055)
Best Core, IC, TE Keyway, 7-pin
Lever handles
Push/pull (inactive leaf)
Smoke seal
Smoke seal astragal
Kickplates

HW-17

1-1/2 pr BB Hinges
Storeroom lockset (ML2057)
Best Core, IC, TE Keyway, 7-pin
Lever handle trim
Overhead stop
Closer
Kickplate
Smoke seal

HW-18

3 PR BB Hinges
Storeroom lockset (ML2057)
Best Core, IC, TE Keyway, 7-pin
Lever handle trim
Closers
Overhead stops
Coordinator
Concealed auto flush bolt (top)
Smoke seal
Smoke seal astragal

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SECTION 08 71 13
AUTOMATIC DOOR OPERATORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section specifies equipment, controls and accessories for automatic operation of swing doors.

1.2 RELATED WORK

- A. Aluminum frames entrance work; Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- B. Door hardware; Section 08 71 00, DOOR HARDWARE.
- C. Section 28 13 00, ACCESS CONTROL.
- D. Glass and glazing of doors and frames; Section 08 80 00, GLAZING.
- E. Electric general wiring, connections and equipment requirements; Division 26, ELECTRICAL.
- F. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 QUALITY ASSURANCE

- A. Automatic door operators, controls and other equipment shall be products of a manufacturer regularly engaged in manufacturing such equipment for a minimum of three years.
- B. One type of automatic door equipment shall be used throughout the building.
- C. Equipment installer shall have specialized experience and shall be approved by the manufacturer.

1.4 WARRANTY

- A. Automatic door operators shall be subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that the Warranty period shall be two years in lieu of one year.

1.5 MAINTENANCE MANUALS

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on automatic door operators.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data describing operators, power units, controls, door hardware and safety devices.

C. Shop Drawings:

1. Showing location of controls and safety devices in relationship to each automatically operated door.
2. Showing layout, profiles, product components, including anchorage, accessories, as applicable.
3. Submit templates, wiring diagrams, fabrication details and other information to coordinate the proper installation of the automatic door operators.

D. Submit in writing to Resident Engineer that items listed in Article 1.3 are in compliance.

1.7 DESIGN CRITERIA

- A. As a minimum automatic door equipment shall comply with the requirements of BHMA 156.10. Except as otherwise noted on drawings, provide operators which will move the doors from the fully closed to fully opened position in three seconds maximum time interval, when speed adjustment is at maximum setting.
- B. Equipment: Conforming to UL 325. Provide key operated power disconnect wall switch for each door installation.
- C. Electrical Wiring, Connections and Equipment: Provide all motor, starter, controls, associated devices, and interconnecting wiring required for the installation. Equipment and wiring shall be as specified in Division 26, ELECTRICAL.

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Builders Hardware Manufacturers Association, Inc. (BHMA):
A156.10-05.....Power Operated Pedestrian Doors (BHMA 1601)
- C. National Fire Protection Association (NFPA):
101-09.....Life Safety Code
- D. Underwriters Laboratory (UL):
325-10.....Door, Drapery, Gate, Louver, and Window
Operators and Systems

1.9 DELIVERY AND STORAGE

- A. Delivery shall be in factory's original, unopened, undamaged container with identification labels attached.

PART 2 - PRODUCTS

2.1 SWING DOOR OPERATORS

- A. General: Swing door operators shall be of institutional type, door panel size 600 mm to 1250 mm (2'-0" to 5'-0") width, weight not to exceed 300 kg (600 pounds), electric operated for overhead mounting within the header or transom. Furnish metal mounting supports, brackets and other accessories necessary for the installation of operators at the head of the door frames. The motor on automatic door operator shall be provided with an interlock so that the motor will not operate when doors are electrically locked from opening.
- B. Operators shall have checking mechanism providing cushioning action at last part of door travel, in both opening and closing cycle. Operators shall be capable of recycling doors instantaneously to full open position from any point in the closing cycle when control switch is activated. Operators shall, when automatic power is interrupted or shut-off, permit doors to easily open manually without damage to automatic operator system.
- C. Operator, enclosed in housing, shall open door by energizing motor and shall stop by electrically reducing voltage and stalling motor against mechanical stop. Door shall close by means of spring energy, and close force shall be controlled by gear system and motor being used as dynamic break without power, or controlled by hydraulic closer in electro-hydraulic operators. System shall operate as manual door control in event of power failure. Opening and closing speeds shall be adjustable:
 - 1. Operator Housing: Housing shall be a minimum of 112 mm (4-1/2 inches) wide by 140 mm (5.5 inches) high aluminum extrusions with enclosed end caps for application to 100 mm (4 inches) and larger frame systems. All structural sections shall have a minimum thickness of 3.2 mm (0.125 inch) and be fabricated of a minimum of 6063-T5 aluminum alloy.
 - 2. Power Operator: Completely assembled and sealed unit which shall include gear drive transmission, mechanical spring and bearings, all located in aluminum case and filled with special lubricant for extreme temperature conditions. Complete unit shall be rubber mounted with provisions for easy maintenance and replacement, without removing door from pivots or frame.

3. Connecting hardware shall have drive arm attached to door with a pin linkage rotating in a self-lubricating bearing. Door shall not pivot on shaft of operator.
4. Electrical Control: Operator shall have a self contained electrical control unit, including necessary transformers, relays, rectifiers, and other electronic components for proper operation and switching of power operator. All connecting harnesses shall have interlocking plugs.

2.2 MICROPROCESSOR CONTROLS

- A. The system shall include a multi-function microprocessor control providing adjustable hold open time (1-30 seconds), LED indications for sensor input signals and operator status and power assist close options. Control shall be capable of receiving activation signals from any device with normally open dry contact output. All activation modes shall provide fully adjustable opening speed:
- B. The door shall be held open by low voltage applied to the continuous duty motor. The control shall include an adjustable safety circuit that monitors door operation and stops the opening direction of the door if an obstruction is sensed. The motor shall include a recycle feature that reopens the door if an obstruction is sensed at any point during the closing cycle. The control shall include a standard three position key switch with functions for ON, OFF, and HOLD OPEN, mounted on operator enclosure, door frame, or wall, as indicated in the architectural drawings.

2.3 POWER UNITS

Each power unit shall be self-contained, electric operated and independent of the door operator. Capacity and size of power circuits shall be in accordance with automatic door operator manufacturer's specifications and Division 26 - ELECTRICAL.

2.4 DOOR CONTROLS

- A. Opening and closing actions of doors shall be actuated by controls and safety devices specified, and conform to ANSI 156.10. Controls shall cause doors to open instantly when control device is actuated; hold doors in open positions; then, cause doors to close, unless safety device or reactivated control interrupts operation.
- B. Manual Controls:

1. Push Plate Wall Switch: Recess type, stainless steel push plate minimum 100 mm by 100 mm (four-inch by four-inch), with 13 mm (1/2-inch) high letters "To Operate Door--Push" engraved on face of plate.
2. Push Plate Switch (Exterior): Recess switch into free-standing bollard.
 - a. Product to be bollard type mounting post/bracket of durable carbon steel capable of accepting 4 3/4" (12.06 cm) or 4 1/2" (11.43 cm) or 6" (15.24 cm) x 36" (91.44 cm) push plates. Bollard can accept both square and round push plates. Product shall include mounting shelf and cap for wireless applications.
 - b. Dimensions: 42" (106.68 cm) x 6" (15.24 cm) x 4" (10.16 cm):
Mounting: Surface mount or attached to single/double gang, or 4x4 electrical box (All on face of bollard post)
 - c. **Basis of Design:** 10BOLLARDSLV- Mounting post for stainless steel push plates, with UV-resistant ABS plastic cap, as manufactured by BEA Inc.

2.5 SAFETY DEVICES

- A. General: Area over which doors swing or slide shall be a safety section and anyone standing in path of door's movement shall be protected by a safety device.
- B. Each swing door shall have installed on the pull side a presence sensor to detect any person standing in the door swing path and prevent the door from opening.
- C. Time delay switches shall be adjustable between 3 to 60 seconds and shall control closing cycle of doors.
- D. Decals with sign "In" or "Do Not Enter" shall be installed on both faces of each door where shown.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate installation of equipment with other related work. Manual controls and power disconnect switches shall be recessed or semi-flush mounted in partitions. Secure operator components to adjacent construction with suitable fastenings. Conceal conduits, piping, and electric equipment, in finish work.
- B. Install power units in locations shown. Where units are to be mounted on walls, provide metal supports or shelves for the units. All

equipment, including time delay switches, shall be accessible for maintenance and adjustment.

- C. Operators shall be adjusted and must function properly for the type of traffic (pedestrians, carts, stretchers and wheelchairs) expected to pass through doors. Each door leaf of pairs of doors shall open and close in synchronization. On pairs of doors, operators shall allow either door to be opened manually without the other door opening.
- D. Install controls at positions shown and make them convenient for particular traffic expected to pass through openings. Maximum height of push plate wall switches from finished floors shall be 40 inches unless otherwise approved by the Resident Engineer.

3.2 INSTRUCTIONS

- A. Following the installation and final adjustments of the door operators, the installer shall fully instruct VA personnel for 2 hours on the operating, servicing and safety requirements for the swing and sliding automatic door operators.
- B. Coordinate instruction to VA personnel with VA Resident Engineer.

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SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies glass, plastic, related glazing materials and accessories. Glazing products specified apply to factory or field glazed items.

1.2 RELATED WORK

- A. Factory glazed by manufacturer in following units:
 - 1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
 - 2. Ballistic Resistance (BR) rated glazing and frames: 08 56 53 SECURITY WINDOWS
 - 3. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
 - 4. Ballistic Resistance (BR) rated doors and frames: Section 08 41 13, ALUMINUM FRAMED ENTRANCES AND STOREFRONTS.

1.3 LABELS

- A. Temporary labels:
 - 1. Provide temporary label on each light of glass and plastic material identifying manufacturer or brand and glass type, quality and nominal thickness.
 - 2. Label in accordance with NFRC (National Fenestration Rating Council) label requirements.
 - 3. Temporary labels shall remain intact until glass and plastic material is approved by Resident Engineer.
- B. Permanent labels:
 - 1. Locate in corner for each pane.
 - 2. Label in accordance with ANSI Z97.1 and SGCC (Safety Glass Certification Council) label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.
 - 3. Bullet resistance glass or plastic assemblies:
 - a. Bullet resistance glass or plastic assemblies in accordance with UL 752 requirements for power rating specified.

- b. Identify each security glazing permanently with glazing manufacturer's name, date of manufacture, product number, and DOS Code number inconspicuously located in lower corner on protective side and visible after glazing is framed.
- c. The "attack (threat) side" shall be identified in bold lettering on each side of glazing with removable label.

1.4 PERFORMANCE REQUIREMENTS

- A. Building Enclosure Vapor Retarder and Air Barrier:
 - 1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 - 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.
- B. Glass Thickness:
 - 1. Select thickness of exterior glass to withstand dead loads and wind loads acting normal to plane of glass at design pressures calculated in accordance with ASCE 7.
 - 2. Test in accordance with ASTM E 1300.
 - 3. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.
- C. Bullet resistance glass or plastic assemblies:
 - 1. For blast resistant windows follow Unified Facilities Criteria, DOD Minimum Antiterrorism Standards for Buildings UFC4-010-01.
 - 2. Spall Resistance: Laminated glazing shall not produce spall to interior (protected side) when impacted with scheduled ballistics. Tolerances:
 - 3. Outside dimensions: Overall outside dimensions (height and width) of laminated security glazing shall maintain tolerance of ± 3 mm.
 - 4. Warpage: Out-of-flat (warpage or bowing) condition of laminates shall not exceed 2.5 mm per lineal meter. The condition, if present, shall be localized to extent not greater than 0.75 mm for any 0.3 meter section.
 - 5. Coordinate with Physical Security Design Manual requirements for Life Safety Protected facilities.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 - 1. Certificate on shading coefficient.

2. Certificate on "R" value when value is specified.
 3. Certificate test reports confirming compliance's with specified bullet resistive rating.
 4. Certificate that blast resistant glass meets the requirements of UFC4-010-01.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
1. Glass, each kind required.
 2. Insulating glass units.
 3. Transparent (one-way vision glass) mirrors.
 4. Elastic compound for metal sash glazing.
 5. Putty, for wood sash glazing.
 6. Glazing cushion.
 7. Sealing compound.
 8. Bullet resistive material.
 9. Plastic glazing material, each type required.
- E. Samples:
1. Size: 150 mm by 150 mm (6 inches by 6 inches).
 2. Tinted glass.
 3. Reflective glass.
 4. Transparent (one-way vision glass) mirrors.
- F. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.

- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling shall comply with Manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
 2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
 3. Temporary protections: The glass front and polycarbonate back of glazing shall be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces shall be approved and applied by manufacturer.
 4. Edge protection: To cushion and protect glass clad, polycarbonate, and Noviflex edges from contamination or foreign matter, the four edges shall be sealed the depth of glazing with continuous standard-thickness Santoprenetape. Alternatively, continuous channel shaped extrusion of Santoprene shall be used, with flanges extending into face sides of glazing.
 5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 C, during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21, except extend warranty period for the following:
1. Bullet resistive plastic material to remain visibly clear without discoloration for 10 years.
 2. Insulating glass units to remain sealed for 10 years.
 3. Laminated glass units to remain laminated for 5 years.
 4. Polycarbonate to remain clear and ultraviolet light stabilized for 5 years.
 5. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for 10 years.

1.9 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
- Z97.1-09.....Safety Glazing Material Used in
Building - Safety Performance Specifications
and Methods of Test.
- C. American Society for Testing and Materials (ASTM):
- C542-05.....Lock-Strip Gaskets
- C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials.
- C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
- C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
- C920-11.....Elastomeric Joint Sealants
- C964-07.....Standard Guide for Lock-Strip Gasket Glazing
- C1036-06.....Flat Glass
- C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
- C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass

- D635-10.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastic in a
Horizontal Position
- D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet
- E84-10.....Surface Burning Characteristics of Building
Materials
- E119-10.....Standard Test Methods for Fire Test of Building
Construction and Material
- E2190-10.....Insulating Glass Unit
- D. Commercial Item Description (CID):
- A-A-59502.....Plastic Sheet, Polycarbonate
- E. Code of Federal Regulations (CFR):
- 16 CFR 1201 - Safety Standard for Architectural Glazing Materials; 2010
- F. National Fire Protection Association (NFPA):
- 80-13.....Fire Doors and Windows.
- 252-12.....Standard Method of Fire Test of Door Assemblies
- 257-12.....Standard on Fire Test for Window and Glass
Block Assemblies
- G. National Fenestration Rating Council (NFRC)
- H. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).
- I. Underwriters Laboratories, Inc. (UL):
- 752-11.....Bullet-Resisting Equipment.
- J. Unified Facilities Criteria (UFC):
- 4-010-01-2012.....DOD Minimum Antiterrorism Standards for
Buildings
- K. Glass Association of North America (GANA):
Glazing Manual (Latest Edition)
Sealant Manual (2009)
- L. American Society of Civil Engineers (ASCE):
ASCE 7-10.....Wind Load Provisions

PART 2 - PRODUCT

2.1 GLASS

- A. Use thickness stated unless specified otherwise in assemblies.
- B. Clear Glass:
1. ASTM C1036, Type I, Class 1, Quality q3.
 2. Thickness, 6 mm (1/4 inch).

2.2 HEAT-TREATED GLASS

A. Clear Heat Strengthened Glass:

1. ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

B. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

2.3 PLASTIC

A. Clear Acrylic Sheet:

1. ASTM D4802. Type UVF, Category A-1, clear, smooth both sides, and formulated with ultraviolet absorber.
2. Thickness, as indicated.

B. Clear Acrylic Sheet, Abrasion Resistant:

1. ASTM D4802. Type UVF, Category A-1, Finish 3, clear, smooth, formulated with ultraviolet absorber, and having an abrasive resistant coating on both sides.
2. Thickness, as indicated.

C. Clear Polycarbonate Sheet:

1. Fed. Spec. A-A-59502, Type I, standard sheet, Class 1, ultraviolet light stabilized. Flame spread of 10 or less when tested per ASTM E84.
2. Thickness, as indicated.

D. Clear Polycarbonate Sheet, Abrasion Resistant:

1. Fed. Spec. A-A-59502, Type III, coated mar resistant, Class 1, ultraviolet light stabilized, Grade A, High abrasion resistance. Flame spread of 10 or less when tested per ASTM E84.
2. Thickness, as indicated.

2.4 LAMINATED GLASS

A. Two or more lites of glass bonded with an interlayer material for use in building glazing

B. Use 1.5 mm (0.060 inch) thick interlayer for:

1. Heat strengthened or fully tempered glass assemblies.

C. Use min. 0.75 mm (0.030 inch) thick interlayer for vertical glazing where 1.5 mm (0.060 inch) interlayer is not otherwise shown or required.

2.5 LAMINATED GLAZING ASSEMBLIES

A. Clear Glazing:

1. Both panes clear glass ASTM C1036, Type I, Class 1, Quality q3.

2. Thickness: 6 mm (1/4 inch).

B. Clear Tempered Glazing:

1. Both panes ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.

2. Thickness: 6 mm (1/4 inch).

C. Clear Heat Strengthened Glazing:

1. Both panes, ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.

2. Thickness: 6 mm (1/4 inch).

2.6 INSULATING GLASS UNITS

A. General: Exterior glazing will be insulated and shall be laminated glazing panels utilizing glazing materials that meet the requirements of UFC 4-010-01.DOD Minimum Antiterrorism Standards for Buildings.

B. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.

C. Sealed Edge Units (SEU):

1. Insulating Glass Unit makeup to be determined by glazing manufacturer, in concert with the manufacturer of the window frame system, to ensure compliance with UFC 4-010-01.DOD.

a. Low-E coating: On #2 surface

b. Spacer

1. Nominal Thickness: 12 mm (1/2")

2. Gas Fill: Air

2. Performance Characteristics (Center of Glass)

a. Visible Transmittance: 65%

b. Visible Reflectance: 11%

c. Winter U-factor (U-value): 0.28

d. Shading Coefficient (SC): .59

e. Solar heat Gain Coefficient (SHGC): .52

3. Glass shall be annealed, heat strengthened or tempered as required by codes, or as required to meet blast forces, thermal stress and wind loads.

2.7 FIRE RESISTANT GLASS WITHOUT WIRE MESH

A. Type 1 (Transparent float glass), Class 1 (Clear).

B. Fire-protective glass products used to protect against smoke and flames only shall be rated for 20 or 45 minutes as required by local building code and shall be tested in accordance with NFPA 252 (Standard Methods

of Fire Tests of Door Assemblies) and NFPA 257 (Standard on Fire Test for Window and Glass Block Assemblies)

- C. Fire-resistive products used to protect against smoke, flame, and the transmission of radiant heat shall be rated for 90 minutes and shall be tested in accordance with NFPA 252, NFPA 257, and ASTM E119 (Standard Test Methods for Fire Tests of Building Construction and Materials).
- D. Fire-rated glass or glass assembly shall be classified by Underwriters Laboratory (UL), Intertek Testing Services- Warnock Hersey (ITS-WHI) or any other OSHA certified testing laboratory. All glass shall bear a permanent mark of classification in accordance with local building code.
- E. Maximum size is per the manufacturer's test agency listing for doors, transoms, side lights, borrowed lights, and windows.
- F. Where safety glazing is required by local building code, fire-rated glass shall be tested in accordance with CPSC 16 CFR 1201 Category I or II and bear a permanent mark of classification.
 - 1. Category I products are limited to 0.84 m² - 9 ft² and tested to no less than 203 Nm-150 ft-lbs impact loading.
 - 2. Category II products are greater than 0.84 m² - 9 ft² and tested to no less than 542 Nm-400 ft-lbs impact loading. Category II products can be used in lieu of Category I products.

2.8 GLAZING ACCESSORIES

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
 - 1. Channel shape; having 6 mm (1/4 inch) internal depth.
 - 2. Shore a hardness of 80 to 90 Durometer.
 - 3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
 - 4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 - 5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 - 1. Channel shape having a 6 mm (1/4 inch) internal depth.

2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

G. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

M. Color:

1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

N. Smoke Removal Unit Targets: Adhesive targets affixed to glass to identify glass units intended for removal for smoke control. Comply with requirements of local Fire Department.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions:

1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.

2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Laminated Glass:
 1. Tape edges to seal interlayer and protect from glazing sealants.
 2. Do not use putty or glazing compounds.
- G. Insulating Glass Units:
 1. Glaze in compliance with glass manufacturer's written instructions.
 2. When glazing gaskets are used, they shall be of sufficient size and depth to cover glass seal or metal channel frame completely.
 3. Do not use putty or glazing compounds.

4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.

5. Install with tape or gunnable sealant in wood sash.

H. Fire Resistant Glass:

1. Glaze in accordance with UL design requirements.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING)

A. Cut glazing tape or spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.

B. Place setting blocks at quarter points with edge block no more than 150 mm (6 inches) from corners.

C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.

D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.

E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

F. Trim protruding tape edge.

3.8 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)

A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.

B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.

C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.

D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.

E. Fill gaps between pane and applied stop with elastomeric type sealant to depth equal to bite on glazing, to uniform and level line.

F. Trim protruding tape edge.

3.11 REPLACEMENT AND CLEANING

A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.

B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.12 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.13 GLAZING SCHEDULE

A. Fire Resistant Glass:

1. Install clear, fire-resistant glass in interior fire rated or labeled doors and windows as scheduled.

B. Tempered Glass:

1. Install in full and half glazed doors unless indicated otherwise.
2. Install in storefront, windows, and door sidelights adjacent to doors.
3. Use clear tempered glass on interior side lights and doors, and on exterior doors and sidelights unless otherwise indicated or specified.
4. Use SEU Low E tempered and clear glass, on storefront and sidelights.

D. Clear Glass:

1. Interior observation windows not specified otherwise.
2. Interior pane of dual glazed windows not receiving tempered, laminated or organic coated glass, or other special glass indicated or specified.

E. Laminated, Insulating Glass:

1. Install SEU clear tempered, Low-E coated glass in windows, storefronts, adjacent to entrances or walks.

F. Laminated Glass: Install as specified in doors, observation windows and interior pane of dual glazed windows where indicated.

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SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies fixed wall louvers.

1.2 RELATED WORK

A. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHESS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.

C. Manufacturer's Literature and Data:

Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):

Approved Product List - September 2011

C. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium - Nickel
Steel Plate, Sheet, and Strip

A1008/A1008M-10.....Steel, Sheet, Carbon, Cold Rolled, Structural,
and High Strength Low-Alloy with Improved
Formability

B209/B209M-03(R2007)....Aluminum and Aluminum Alloy, Sheet and Plate

B221-08.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes

B221M-07.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire Shapes, and Tubes

D. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

E. National Fire Protection Association (NFPA):

90A-09.....Installation of Air Conditioning and
Ventilating Systems

G. American Architectural Manufacturers Association (AAMA):

2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels

H. Air Movement and Control Association, Inc. (AMCA):

500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.

B. Stainless Steel: ASTM A167, Type 302B.

C. Carbon Steel: ASTM A1008/A1008M.

D. Aluminum, Plate and Sheet: ASTM B209/B209M.

E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.

2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.

F. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

A. General:

1. Provide fixed type louvers of size and design shown.

2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.

3. Furnish louvers with sill extension or separate sill as shown.

4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.

B. Performance Characteristics:

1. Louvers shall have a minimum of 50 percent free area.

2. General: Frames, blades, sills and mullions (sliding interlocking type); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.

3. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.
4. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 2 mm (0.081-inch) thick extruded or sheet aluminum designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire in 13 mm (1/2-inch) square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

2.5 AIR INTAKE VENTS

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. Provide aluminum closures where shown for inside face of dummy vents.

2.6 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers, Air Intake Vents, Wire Guards:
 1. Anodized finish

- a. AA-C22A42 Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick.
- C. Stainless Steel: Mechanical finish No. 4 in accordance with NAAMM Metal Finishes Manual.
- D. Sheet Steel: Baked-on or oven dried shop prime coat.
 - 1. Paint interior surfaces of lightproof louvers with two additional finish shop coats of baked-on flat black enamel.
 - 2. Finish painting of exposed surfaces of shop primed louvers is specified in Section 09 91 00, PAINTING.
- E. Steel: Surfaces of steel work, for which no other finish is specified, shall be cleaned free from scale, rust, oil and grease, and then given a light colored prime paint after fabrication, except ferrous metals concealed in finished work. Paint all contact surfaces of assembled work (except welded contact surfaces) with an additional shop coat of similar paint.

2.11 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. Strippable plastic coating on colored anodized finish is not approved.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.

- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Generally, set wall louvers and vents in masonry walls during progress of the work. If wall louvers and vents are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 09 05 16
SUBSURFACE PREPARATION FOR FLOOR FINISHES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies subsurface preparation requirements for areas to receive the installation of applied and resinous flooring. This section includes testing concrete for moisture and pH, remedial floor coating for concrete floor slabs having unsatisfactory moisture or pH conditions, floor leveling and repair as required.

1.2 RELATED WORK

- A. Section 09 65 19, RESILIENT TILE FLOORING and Section 09 68 00, CARPETING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.
- B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
- C. Product Data:
 - 1. Moisture remediation system
 - 2. Underlayment Primer
 - 3. Cementitious Self-Leveling Underlayment
 - 4. Cementitious Trowel-Applied Underlayment (Not suitable for resinous floor finishes)
- D. Test Data:
 - 1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer's technical representative.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

D638-10 (2010)	Test Method for Tensile Properties of Plastics
D4259-88 (2012)	Standard Practice for Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance.
C109/C109M -12 (2012)	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens) Modified Air Cure Only
D7234-12 (2012)	Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.
E96/E96M - 12 (2012)	Standard Test Methods for Water Vapor Transmission of Materials
F710-11 (2011)	Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
F1869-11 (2011)	Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
F2170-11 (2011)	Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes
C348-08 (2008)	Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
C191-13 (2013)	Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle

PART 2 - PRODUCTS

2.1 MOISTURE REMEDIATION COATING

A. System Descriptions:

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:

1. Liquid applied coating:
 - a. Resin: epoxy.
 - b. Formulation Description: Multiple component high solids.

- c. Application: Per manufacturer's written installation requirements.
- d. Thickness: minimum 10 mils
- D. Material Vapor Permeance: Application shall achieve a permeance rating of less than 0.1 perm in accordance with ASTM E96/E96M.
- E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	1.9X10 ⁵ psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufacture's Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

2.2 CEMENTITIOUS SELF-LEVELING UNDERLAYMENT

- A. System Descriptions:
 - 1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.
- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.
- C. System Characteristics:
 - 1. Wearing Surface: smooth
 - 2. Thickness: Per architectural drawings, ranging from feathered edge to 1", per application. Applications greater than 1" require additional 3/8" aggregate to mix or as recommended by manufacturer.
- D. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109/C109M.

- F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM C348
- G. Dry Time: Underlayment shall receive the application of floor coverings in 16 hours.
- H. Primer: compatible and as recommended by manufacturer for use over intended substrate
- I. System Components: Manufacturer's standard components that are compatible with each other and as follows:
1. Primer:
 - a. Resin: copolymer
 - b. Formulation Description: single component ready to use.
 - c. Application Method: Squeegee and medium nap roller.
All puddles shall be removed, and material shall be allowed to dry, 1-2 hours at 70F/21C.
 - d. Number of Coats: (1) one.
 2. Grout Resurfacing Base:
 - a. Formulation Description: Single component, cementitious self-leveling high-early and high-ultimate strength grout.
 - b. Application Method: colloidal mix pump, cam rake, spike roll.
 - 1) Thickness of Coats: Per architectural scope, 1" lifts.
 - 2) Number of Coats: More than one if needed.
 - c. Aggregates: for applications greater than 1inch, require additional 3/8" aggregate to mix.

Property	Test	Value
Compressive Strength	ASTM C109/C109M	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

2.3 CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT(NOT SUITABLE FOR RESINOUS FLOOR FINISHES)

- A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- B. Compressive Strength: Minimum 4000 psi in 28 days
- C. Trowel-applied underlayment shall not contain silica quartz (sand).

- D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.
- C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

3.2 SURFACE PREPARATION

- A. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.
- B. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.
- C. Prepare concrete substrates per ASTM D4259 as follows:
 - 1. Comply with manufacturer's written instructions.
- D. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.
- E. Verify that concrete substrates are dry.
- F. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufacturer's formal and project specific written recommendation.
- G. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufacturer's formal and project specific written recommendation.
- H. Provide a written report showing test placement and results.
- I. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer's technical representative.

J. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4" deviation in 10'. As required, install underlayment to achieve required tolerance.

K. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

3.3 MOISTURE REMEDIATION COATING:

- A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.
- B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM D4259.
- C. Mix and apply moisture remediation coating in accordance with manufacturer's instructions.

3.4 CEMENTITIOUS UNDERLAYMENT:

- A. Install cementitious self-leveling underlayment as required to correct surface defects, floor flatness or levelness corrections to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.
- B. Mix and apply in accordance with manufacturer's instructions.

3.5 PROTECTION

- A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, tempered hardwood, or other suitable protection course

3.6 FIELD QUALITY CONTROL

- A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

- - - E N D - - -

**SECTION 09 06 00
SCHEDULE FOR FINISHES**

PART I - GENERAL

1.1 DESCRIPTION

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. MASTER PAINTING INSTITUTE: (MPI)
2001.....Architectural Painting Specification Manual

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PART 2- PRODUCTS

2.1 DIVISION 31 - EARTHWORK

A. SECTION 32 17 23, PAVEMENT MARKINGS.

Color	Manufacturer	MFG. Color Name/No.
Yellow		
White		

2.2 DIVISION 04 - MASONRY

A. Section 04 05 13, MASONRY MORTARING

Finish Code	Manufacturer	Mfg. Color Name
NA	Prism Corporation	Brick mortar: P2310 - Cedar CMU mortar: Match unit color

B. Section 04 20 00, UNIT MASONRY

1. FACE BRICK (FB)				
Finish Code	Size	Pattern	Manufacturer	Mfg. Color Name/No.
NA	Modular	6 th Course headers	Acme	Harvard Blend (See 04 20 00 for blend)

2.CONCRETE MASONRY UNIT (CMU)				
Type	Size	Pattern	Finish	Mfg. Color Name/No.
CMU Standard	8" x 8" x 16"	Running	Standard	Grey

C. Section 04 41 20, Veneer Stone Masonry

1.Veneer Stone				
Type	Size	Pattern	Finish	Mfg. Color Name/No.
Quartzite	Varied	Ashlar	Split-face	Colonial Tan

D. CAST STONE MASONRY (04 72 00)

Material	Size	Color, Texture, Finish, Grain	Pattern	Stone Source
Concrete	Varies	Color: 2110 - Almond Finish: Light sandblast	Varies	Stoneworks Architectural Precast

2.3 DIVISION 05 - METALS

A. SECTION 05 50 00, METAL FABRICATION

Item	Finish
Edge Guards Angles for Opening in Slabs	Primed
Loose Lintels	Primed and painted (black)
Steel Ladders	Primed and painted (black)
Steel Pipe Railings and Gates (Interior)	Primed and painted (black)
Stainless Steel Railing and Gate (Exterior)	No. 4
Steel Grating and frame (Exterior)	Galvanized (Grey)

2.4 DIVISION 06 WOOD, PLASTICS, AND COMPOSITES

A. SECTION 06 20 00, FINISH CARPENTRY

1. HOME OFFICE STAFF SIDE			
Room No. and Name	Component	Material	Finish/Color
Home Office and Work Area 122 & 222 123 & 223	Vertical Surface(s)	Gypsum board	PT-2
	Tackable Wall Covering	(By Owner)	
	Shelving	P.Lam Wilsonart	PLAM-2 Almond Leather 2932-60
	Trim	Stainless Steel	No. 4
	Drawers	Melamine	White
	Base	Vinyl Johnsonite	VB- 1 Fawn / 80
	Work Surface	P.Lam Wilsonart	PLAM- 2 Almond Leather 2932-60

1. HOME OFFICE STAFF SIDE			
Room No. and Name	Component	Material	Finish/Color
	Support Panels & Aprons	P.Lam Wilsonart	PLAM 2 Almond Leather 2932-60

2. HOME OFFICE RESIDENT SIDE			
Room No. and Name	Component	Material	Finish/Color
Corridor C-1NW	Vertical Surface(s) Below counter	P.Lam Wilsonart	PLAM-8 Canyon Black 1755
	Base	Vinyl Johnsonite	VB- 1 Fawn / 80
Corridor C-2NW	Vertical Surface(s) Below counter	P.Lam Wilsonart	PLAM-9 Golden Lightening 4956
	Base	Vinyl Johnsonite	VB- 1 Fawn / 80

3. KITCHEN / SERVERY			
Room No. and Name.	Component	Material	Finish
Kitchen and Servery 130 & 230	Counters	P.Lam Wilsonart	PLAM-3 Santo Jade 4982-38
	Vertical Surface(s) (Below counter)	Gypsum Board	Paint (See Finish Plan)
	Trim	Stainless Steel	No. 4

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	Handrail	Vinyl Acrovyn	HRB-4CN Eggshell / R125
	Bumper Guard	Vinyl Acrovyn	SCR-64N Eggshell / R125
	Base	Vinyl Johnsonite	VB- 1 Fawn / 80

4. STAFF WORK AREAS		
Room No. and Name	Component	Finish/Color
Laundry (128/228)	Counter Wilsonart	PLAM-2 Almond Leather 2932-60
Med (132/232)	Counter Wilsonart	PLAM-2 Almond Leather 2932-60

5. LIVING ROOM AND DEN		
Room No. and Name	Component	Finish/Color
Living Room (120 / 220) Den (103 / 203)	Mantle Wilsonart	PLAM-6 Rio 7947K-18 Linearity finish with Aeon
Living Room (120 / 220) Den (103 / 203)	Hearth Wilsonart	PLAM-7 Portoro 4980K-22 Antique finish with Aeon

6. WINDOW SILLS		
Room No. and Name	Component	Finish/Color
Bedrooms 105/205 106/206 107/207 108/208	Sill DuPont Corian - Solid Surfacing	Gloss / Basil

6. WINDOW SILLS		
Room No. and Name	Component	Finish/Color
109/209 110/210 111/211 112/212 113/213 115/215		
214 / Stair 2	Sill DuPont Corian - Solid Surfacing	Gloss / Basil
103 / 203 Den	DuPont Corian - Solid Surfacing	Gloss / Basil
116/216 Bathing Suite	Sill DuPont Corian - Solid Surfacing	Gloss / Basil
119/219 Dining	Sill DuPont Corian - Solid Surfacing	Gloss / Basil
120/220 Living Room	Sill DuPont Corian - Solid Surfacing	Gloss / Basil
134/234 Seating Alcove	Sill DuPont Corian - Solid Surfacing	Gloss / Basil
C-1SE/C-2SE / Corridor	Sill DuPont Corian - Solid Surfacing	Gloss / Basil

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2.5 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

A. SECTION 07 31 13, ASPHALT SHINGLES

Size	Shape	Manufacturer	Mfg. Color Name/No.
Standard	Square cut	GAF	Marquis Weathermax - Charcoal

B. SECTION 07 60 00, FLASHING AND SHEET METAL

Item	Material	Finish
Copings	Steel	Dull - brown, prefinished
Hanging Gutters and Downspouts	Steel	Dull - brown, prefinished

C. SECTION 07 71 00 / 07 72 00, ROOF SPECIALITIES AND ACCESSORIES

Item	Material	Finish	Manufacturer	Manufacturer/Color Name/Number.
Fascia Systems	Steel	Prefinished	TBD	Dull - brown, prefinished

D. SECTION 07 92 00, JOINT SEALANTS

Location	Color	Manufacturer	Manufacturer Color
Masonry Expansion Joints	Match mortar color	TBD	TBD
CMU Control Joints	Match mortar color	TBD	TBD
Cast Stone Masonry	Match mortar color	TBD	TBD

2.6 DIVISION 08 - OPENINGS

A. SECTION 08 11 13, HOLLOW METAL DOORS AND FRAMES

Paint both sides of door and frames same color including ferrous metal louvers, and hardware attached to door	
Component	Color of Paint Type and Gloss
Door	Bronze Tone P25 60 Level 1
Frame	Bronze Tone P25 60 Level 1
Window frame	Bronze Tone P25 60 Level 1

B. SECTION 08 14 00, WOOD DOORS

Component	Finish/Color
Doors	White Maple / Plain Sliced Veneer / Natural
Frames	Hollow Metal / PT-2

C. SECTION 08 31 13, ACCESS DOORS AND FRAMES

Material	Finish/Color
Steel	Match surrounding color
Stainless steel	No.4

D. SECTION 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

Material	Finish	Manufacturer	Manufacturer Color Name/No.
Aluminum	Anodized	Tubelite	Dark Bronze Anod.
Insulated, BR Glass	-	Cardinal	Clear

E. SECTION 08 51 13, ALUMINUM WINDOWS

Type	Finish	Glazing	Manufacturer	Mfg. Color Name/No.
Inswing hopper - Offset	Anodized	Insulated, BR	Wausau	Dark Bronze Anod.

F. SECTION 08 71 00, BUILDERS HARDWARE

Item	Material	Finish
Hinges	Stainless Steel	US32D
Door Closers	Steel & Plastic	Grey
Magnetic Hold-open	Steel	Unfinished
Lock/ Latches	Stainless Steel	US32D
Armor Plates	P.Lam	PLAM-4 @ Wood Doors PLAM 8 @ HM Doors (Match bronze-tone of door)
Mop Plates		

Item	Material	Finish
	Ceramic Tile	CT-3 Daltile Canvas Gloss CP03
Exit Device	Stainless Steel	US32D
Flush Bolts	Stainless Steel	US32D
Door Pulls	Stainless Steel	US32D
Push Plates	Stainless Steel	US32D
Combination Push Pull Plate	Stainless Steel	US32D
Coordinators	Stainless Steel	US32D
Weather Strip	Rubber	Black
Threshold	Aluminum	Mill finish

2.7 DIVISION 09 - FINISHES

A. SECTION 09 30 13, CERAMIC TILING

1. CERAMIC MOSAIC TILE (FT) (Floor Tiles)					
Color	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.
CT-1	2" x 2"	Square	Speckled	Daltile	Urban Putty D201
CT-1A	2" x 2"	Square	Speckled	Daltile	Artisan Brown D204

2. SECTION 09 30 13, CERAMIC TILING (Wall Tiles)		
Finish Code	Manufacturer	Mfg. Color Name/No

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CT-2	Daltile	Alabaster Sands / SD91
CT-2A	Daltile	Salerno Universal / SL87
CT-3	Daltile	Canvas Gloss / CP03

3. SECTION 09 30 13, CERAMIC TILE GROUT		
Finish Code	Manufacturer	Mfg. Color Name/No.
CTG-1 (Floor)	Mapei	Chamois / 05
CTG-2 (Walls)	Mapei	Straw / 94+

4. SECTION 09 30 13, QUARRY TILE (QT)					
Finish Code	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.
QT-1	6" x 6"	Square	NA	Daltile	Arid Flash / 0Q48

5. SECTION 09 30 13, QUARRY TILE GROUT		
Finish Code	Manufacturer	Mfg. Color Name/No.
QTG-1	Mapei	Black / 10+

6. SECTION 09 30 13, STONE THRESHOLDS		
Stone Type	Manufacturer	Mfg. Color Name/No.
Marble	Daltile	Carrara Marble M701

B. SECTION 09 51 00, ACOUSTICAL CEILINGS

Finish Code	Component	Color Pattern	Manufacturer	Mfg Name/No.
ACP-1	Ceiling Pad	White 050	USG	Fissured, Non-directional
-	Grid	White	USG	DX

C. SECTION 09 65 19, RESILIENT TILE FLOORING

Finish Code	Size	Material/Component	Manufacturer	Mfg Name/No.
VCT-1	12" x 12"	VCT	Armstrong	Imperial Texture White 51839
VCT-2	12" x 12"	VCT	Armstrong	Imperial Texture Carmel Beige 51805
VCT-3	12" x 12"	VCT	Armstrong	Imperial Texture Teal 51906
VCT-4	12" x 12"	VCT	Armstrong	Imperial Texture Dutch Delft 51916
VCT-5	12" x 12"	VCT	Armstrong	Imperial Texture Smokey Brown 51868

D. SECTION 09 65 13, RESILIENT BASE STAIR TREADS AND ACCESSORIES

Finish Code	Item	Height	Manufacturer	Mfg Name/No.
VB-1	Vinyl Base (VB)	4 inches	Johnsonite	Fawn / 80

R-1	Resilient Stair Treads (RST)	NA	Johnsonite	Microtone Speckled PVIHTR, Sepia Tone LB-3
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E. SECTION 09 68 00, CARPET MODULES (CPT)

Finish Code	Size	Pattern direction	Manufacturer	Mfg. Color Name/No.
CPT-1	24" x 24"	Ashlar	Patcraft	City Flora Modular 10285 / Sphere 00815
CPT-2	24" x 24"	Ashlar	Patcraft	City Flora Modular 10285 / Elation 00522
CPT-3	24" x 24"	Ashlar	Patcraft	City Flora Modular 10285 / Terrain 00725

F. SECTION 09 91 00, PAINT AND COATINGS

1. MPI Gloss and Sheen Standards

		Gloss @60	Sheen @85
Gloss Level 4	a "satin-like" finish	20-35 units, and	min. 35 units

2. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
PT-1	4	Benjamin Moore, Eco Spec	White / 962
PT-2	4	Benjamin Moore, Eco Spec	Shaker Beige / HC-45
PT-3	4	Benjamin Moore, Eco Spec	Smokey Mountain / AC-18
PT-4	4	Benjamin Moore, Eco Spec	Evening Dove / 2128-30
PT-5	4	Benjamin Moore, Eco Spec	Cabernet / 2116-30

2.8 DIVISION 10 - SPECIALTIES

A. SECTION 08 90 00, LOUVERS AND WALL VENTS

Item	Material	Finish	Manufacturer	Mfg. Color Name/No.
Air Intake	Alum	Anodized	TBD	Dark Bronze
Louvered Vent	Alum	Anodized	TBD	Dark Bronze

B. SECTION 10 26 00, WALL GUARDS AND CORNER GUARDS

Item	Material	Manufacturer	Mfg. Color Name/No.
Corner Guards	Vinyl	Acrovyn	Eggshell / R125
Wall Guards and Handrail	Vinyl	Acrovyn	Eggshell / R125
Wall Guard	Vinyl	Acrovyn	Eggshell / R125

C. SECTION 10 28 00 TOILET, BATH AND LAUNDRY ACCESSORIES

Room No. and Name	Item	Finish	Manufacturer	Mfg. Color Name/No.
125/225 HAC	Mop racks	Stainless Steel	TBD	No. 4

D. SECTION 10 44 13, FIRE EXTINGUISHER CABINETS

Component	Material	Finish
Cabinet door and frame	Stainless Steel	No. 4
Cabinet interior	Steel	Baked enamel, white

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2.9 DIVISION 12- FURNISHINGS

A. SECTION 12 32 00, WOOD CASEWORK

Item Type	Location	Finish/Color
Cabinet faces	Kitchen/Servery, Resident Bedrooms, Bathing Suite, Laundry	Wilsonart PLAM-4 Kensington Maple 10776-60
Cabinet interior	Kitchen/Servery, Resident Bedrooms, Bathing Suite, Laundry	Wilsonart PLAM-5 Antique White 1572-60

2.10 DIVISION 14 - CONVEYING EQUIPMENT

A. SECTION 14 24 00, HYDRAULIC ELEVATORS

1. Passenger Elevator No. P1	Component	Material	Color
	Hoistway Entrances	Steel	PT-1
	Hoistway Doors	Stainless Steel	No. 4
	Corridor Position Indicator	Stainless Steel	No. 4
	Car Canopy	Stainless Steel	No. 4
	Car Wainscot	Stainless Steel	No. 4
	Panels Above Wainscot	Stainless Steel	No. 4
	Car Floor	Rubber	Microtone Speckled PVIHTR, Sepia Tone LB-3
	Corridor Call Buttons	Stainless Steel	No. 4
	Car Doors	Stainless Steel	No. 4
	Car Door Frame	Stainless Steel	No. 4
	Corridor Position Indicator	Stainless Steel	No. 4
	Car Operating Panel	Stainless Steel	No. 4

2.11 DIVISION 22 - PLUMBING

A. SECTION 22 40 00, PLUMBING FIXTURES AND TRIM

Item	Color
Water Closet	White
Bathtubs	White
Lavatories	White

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Item	Color
Service Sink Corner	TBD
Service Sink	TBD
Clinic Service Sink	TBD
Laundry Tub	White

2.12 DIVISON 26 - ELECTRICAL

A. SECTION 26 51 00, BUILDING LIGHTING INTERIOR

Fixture Type	Exterior Finish	Color

B. SECTION 26 56 00, SITE LIGHTING

Type and Component	Exterior Finish	Manufacturer	Mfg. Name/No.

PART III EXECUTION

3.1 FINISH SCHEDULES & MISCELLANEOUS ABBREVIATIONS

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Access Flooring	AF
Accordion Folding Partition	AFP
Acoustical Ceiling	AT
Acoustical Ceiling, Special Faced	AT (SP)
Acoustical Metal Pan Ceiling	AMP
Acoustical Wall Panel	AWP
Acoustical Wall Treatment	AWT
Acoustical Wallcovering	AWF
Anodized Aluminum Colored	AAC
Anodized Aluminum Natural Finish	AA
Baked On Enamel	BE
Brick Face	BR
Brick Flooring	BF
Brick Paving	BP
Carpet	CP
Carpet Athletic Flooring	CAF
Carpet Module Tile	CPT
Ceramic Glazed Facing Brick	CGFB
Ceramic Mosaic Tile	FTCT
Concrete	C
Concrete Masonry Unit	CMU
Divider Strips Marble	DS MB

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Epoxy Coating	EC
Epoxy Resin Flooring	ERF
Existing	E
Exposed Divider Strips	EXP
Exterior	EXT
Exterior Finish System	EFS
Exterior Paint	EXT-P
Exterior Stain	EXT-ST
Fabric Wallcovering	WF
Facing Tile	SCT
Feature Strips	FS
Floor Mats & Frames	FM
Floor Tile, Mosaic	FT
Fluorocarbon	FC
Folding Panel Partition	FP
Foot Grille	FG
Glass Masonry Unit	GUMU
Glazed Face CMU	GCMU
Glazed Structural Facing Tile	SFTU
Granite	GT
Gypsum Wallboard	GWB
High Glazed Coating	SC
Latex Mastic Flooring	LM
Linear Metal Ceiling	LMC
Linear Wood Ceiling	LWC
Marble	MB
Material	MAT
Mortar	M

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Multi-Color Coating	MC
Natural Finish	NF
Paint	P
Paver Tile	PVT
Perforated Metal Facing (Tile or Panels)	PMF
Plaster	PL
Plaster High Strength	HSPL
Plaster Keene Cement	KC
Plastic Laminate	HPDL
Polypropylene Fabric Wallcovering	PFW
Porcelain Paver Tile	PPT
Quarry Tile	QT
Radiant Ceiling Panel System	RCP
Resilient Stair Tread	RST
Rubber Base	RB
Rubber Tile Flooring	RT
Spandrel Glass	SLG
Stain	ST
Stone Flooring	SF
Structural Clay	SC

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Suspension Decorative Grids	SDG
Terrazzo Portland Cement	PCT
Terrazzo Tile	TT
Terrazzo, Thin Set	
Textured Gypsum Ceiling Panel	TGC
Textured Metal Ceiling Panel	TMC
Thin set Terrazzo	TST
Veneer Plaster	VP
Vinyl Base	VB
Vinyl Coated Fabric Wallcovering	W
Vinyl Composition Tile	VCT
Vinyl Sheet Flooring	VSF
Vinyl Sheet Flooring (Welded Seams)	WSF
Wall Border	WB
Wood	WD

--- E N D---

SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, or other building boards.

1.2 RELATED WORK

- A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.
- B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- C. Ceiling suspension systems for acoustical tile or panels: Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
 - 1. Typical ceiling suspension system.
 - 2. Typical metal stud and furring construction system including details around openings and corner details.
 - 3. Typical shaft wall assembly
 - 4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.
- D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
- A653/653M-11.....Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by Hot-Dip Process.
- C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems
- C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
- C636-08.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
- C645-09.....Non-Structural Steel Framing Members
- C754-11.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
- C841-03(R2008).....Installation of Interior Lathing and Furring
- C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
- E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.

1. Use ASTM A653/A653M steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
 1. Conform to rated wall construction.
 2. C-H Studs.
 3. E Studs.
 4. J Runners.
 5. Steel Jamb-Strut.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
 1. ASTM A641, soft temper, Class 1 coating.
 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:

1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 405 mm (16 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.
- F. Openings:
 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.

2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
4. For door openings up to 4'-0" in width in framed stud walls, provide two kickers to deck. For door openings greater than 4'-0" in width in framed stud walls, provide four kickers to deck.

G. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

H. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

I. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.

2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.

D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

- A. Conform to UL Design No. U438 for two-hour fire rating.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:

1. Provide necessary liner fillers and shims to conform to label frame requirements.
2. Frame openings cut within a liner panel with E studs around perimeter.
3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
 1. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. Installation at pre-cast / pre-stressed concrete deck:
 1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
 2. Prior to use of power actuated fasteners, confirm location of pre-stressed strands in concrete deck. Do not shoot fasteners into strands.
- C. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
 1. Install only for ceilings to receive screw attached gypsum board.
 2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
 - 3. Typical shaft wall assembly.
 - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:
 - 1. Cornerbead.
 - 2. Edge trim.
 - 3. Control joints.
- E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

F. Certificates: Certify that gypsum board types, gypsum backing board types, cementitious backer units, and joint treating materials do not contain asbestos material.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
 - C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
 - C840-08.....Application and Finishing of Gypsum Board
 - C919-08.....Sealants in Acoustical Applications
 - C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
 - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
 - C1396-06.....Gypsum Board
 - E84-08.....Surface Burning Characteristics of Building Materials
- C. Underwriters Laboratories Inc. (UL):
- Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
- Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
 - 1. ASTM C1396, Type X.
 - 2. ASTM C1658: Glass Mat Gypsum Panels,
 - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.3 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
 - 1. Two sides of partitions:
 - a. Fire rated partitions.
 - b. Smoke partitions.

- c. Sound rated partitions.
- d. Full height partitions shown (FHP).
- 2. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
 - 1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
 - 2. At ceiling of suspended gypsum board ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide moisture and mold-resistant cementitious backer panel products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
 - 1. For single-ply construction, use perpendicular application.
 - 2. For two-ply assemblies:
 - a. Use perpendicular application.
 - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):
 - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.

4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
8. Installing Two Layer Assembly Over Sound Deadening Board:
 - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
 - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
9. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:
 1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
 3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes

and/or openings on the back and sides of the boxes. STC minimum values as shown.

I. Electrical and Telecommunications Boxes:

1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.

3.3 CAVITY SHAFT WALL

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
- B. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
 1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
 2. Stagger joints top and bottom in adjacent panels.
 3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.

C. Gypsum Board:

1. Two hour wall:

- a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
- b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
- c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.

2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.

3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.

D. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

3.4 FINISHING OF GYPSUM BOARD

A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.

B. Before proceeding with installation of finishing materials, assure the following:

1. Gypsum board is fastened and held close to framing or furring.
2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.

C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non-decorated smoke barrier, fire rated and sound rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated and sound rated construction. Sanding is not required of non-decorated surfaces.

3.5 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including non-decorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non-decorated surface to provide smoke tight construction fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction.

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SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies ceramic, porcelain and quarry tile, stone thresholds, waterproofing membranes for thin-set applications, tile backer board.

1.2 WALL TILE APPLICATION

- A. Ceramic wall tile is to conform to system W245-15, as outlined in the Handbook for Ceramic glass, and stone tile installation as defined in the TCNA, 2015 edition.

1.3 FLOOR TILE APPLICATIONS

- A. Ceramic and quarry tile is to conform to system F111-15 as defined in the TCNA Handbook - 2015 edition.

1.4 SHOWER RECEPTOR

- A. Detailing based upon system B415-15 as defined in the TCNA Handbook - 2015 edition.

1.5 RELATED WORK

- A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- B. Color, texture and pattern of field tile and trim shapes, size of field tile, trim shapes, and color of grout specified: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Metal and resilient edge strips at joints with new resilient flooring, Section 09 65 19, RESILIENT TILE FLOORING.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Base tile, each type, each color, each size.
 - 2. Mosaic floor tile panels, 225 mm by 225 mm (9 inches by 9 inches), each type, color, size and pattern.
 - 3. Quarry tile, each type, color, and size.
 - 4. Wall (or wainscot) tile, each color, size and pattern.
 - 5. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.

C. Product Data:

1. Ceramic and porcelain tile, marked to show each type, size, and shape required.
2. Cementitious backer unit.
3. Dry-set Portland cement mortar and grout.
4. Divider strip.
5. Elastomeric membrane and bond coat.
6. Reinforcing tape.
7. Leveling compound.
8. Latex-Portland cement mortar and grout.
9. Organic adhesive.
10. Slip resistant tile.
11. Waterproofing isolation membrane.
12. Fasteners.

D. Certification:

1. Master grade, ANSI A137.1.
2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
 - a. Commercial Portland cement grout.
 - b. Cementitious backer unit.
 - c. Dry-set Portland cement mortar and grout.
 - d. Elastomeric membrane and bond coat.
 - e. Reinforcing tape.
 - f. Latex-Portland cement mortar and grout.
 - g. Leveling compound.
 - h. Organic adhesive.
 - i. Waterproof isolation membrane.
 - j. Factory mounted tile suitability for application in wet area specified under 2.1, A, 3 with list of successful in-service performance locations.

1.7 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
- A108.1A-11.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar
 - A108.1B-11.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with dry-Set or latex-Portland Cement Mortar
 - A108.1C-11.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
 - A137.1-12.....Ceramic Tile
- C. American Society For Testing And Materials (ASTM):
- A185-07.....Steel Welded Wire Fabric, Plain, for Concrete Reinforcing
 - C109/C109M-11.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2 inch. or [50-mm] Cube Specimens)
 - C241-09.....Abrasion Resistance of Stone Subjected to Foot Traffic
 - C348-08.....Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
 - C627-10.....Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester
 - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Panel Products
 - C1027-09.....Determining "Visible Abrasion Resistance on Glazed Ceramic Tile"
 - C1127-09.....Standard Guide for Use of High Solids Content, Cold Liquid-Applied Elastomeric Waterproofing Membrane with an Integral Wearing Surface
 - C1325-08.....Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units

D4397-10.....Standard Specification for Polyethylene
Sheeting for Construction, Industrial and
Agricultural Applications

D. Marble Institute of America (MIA): Design Manual III-2007

E. Tile Council of North America, Inc. (TCNA): 2015 Handbook for Ceramic
Tile Installation

F. ISO 13007 Standards for Ceramic Tile; Grout and Adhesives

PART 2 - PRODUCTS

2.1 TILE

A. Comply with ANSI A137.1, Standard Grade, except as modified:

1. Inspection procedures listed under the Appendix of ANSI A137.1.

2. Abrasion Resistance Classification:

a. Tested in accordance with values listed in Table 1, ASTM C 1027.

b. Class V, 12000 revolutions for floors in Corridors, Kitchens,
Storage including Refrigerated Rooms

c. Class IV, 6000 revolutions for remaining areas.

3. Slip Resistant Tile for Floors:

a. Coefficient of friction, when tested in accordance with ANSI
A137.1, required for level of performance:

1) Equal to or greater than 0.42 for interior tile floors when
wet.

b. Tile Having Abrasive Grains:

1. Unglazed Ceramic Mosaic Tile: Abrasive grains throughout body
of the tile.

2. Quarry Tile: Abrasive grains uniformly embedded in face at
rate of approximately 7.5 percent of surface area.

4. Mosaic tile may be mounted or joined together by a resinous bonding
material along tile edges.

5. Factory Blending: For tile with color variations, within the ranges
selected during sample submittals blend tile in the factory and
package so tile units taken from one package show the same range in
colors as those taken from other packages and match approved
samples.

6. Factory-Applied Temporary Protective Coating:

a. Protect exposed face surfaces (top surface) of tile against
adherence of mortar and grout by pre-coating with a continuous
film of petroleum paraffin wax, applied hot.

- b. Do not coat unexposed tile surfaces.
 - c. Pre-wax tiles set or grouted with latex modified mortars.
- B. Unglazed Ceramic Mosaic Tile: Nominal 6 mm (1/4 inch) thick with cushion edges.
- C. Unglazed Quarry Tile: Nominal 13 mm (1/2 inch) thick, cushion edges.
- D. Glazed Wall Tile: Cushion edges, glazed, as specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Trim Shapes:
 - 1. Conform to applicable requirements of adjoining floor and wall tile.
 - 2. Use slip resistant trim shapes for horizontal surfaces of showers.
 - 3. Use trim shapes sizes conforming to size of adjoining field wall tile.
- 4. Internal and External Corners:
 - a. Square internal and external corner joints are not acceptable.
 - b. External corners including edges: Use bullnose shapes.
 - c. Internal corners: Use cove shapes.
 - d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
 - e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
 - f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
 - g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
 - h. For unglazed ceramic mosaic and glazed wall tile installed in Portland cement mortar setting bed, use cove and bullnose shapes as applicable. When ceramic mosaic wall and base tile is required, use C Series cove and bullnose shapes.
 - i. For unglazed ceramic mosaic and glazed wall tile installed in dry-set Portland cement mortar, latex-Portland cement mortar, and organic adhesive (thin set methods), use cove and surface bullnose shapes as applicable.
 - j. For quarry tile work, use cove and bullnose shapes as applicable.
 - k. Provide cove and bullnose shapes where shown, and required to complete tile work.

1. Built-up Base: Provide Daltile built-up base number MB-5A at ceramic tile installation.

2.2 CEMENTITIOUS BACKER UNITS

- A. Use in showers or wet areas.
- B. ASTM C1325.
- C. Use cementitious backer units in maximum available lengths.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS

- A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.
- B. Tape Embedding Material: Latex-Portland cement mortar complying with ANSI A108.1.
- C. Joint material, including reinforcing tape, and tape embedding material, shall be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS

- A. Screws for Cementitious Backer Units.
 1. Standard screws for gypsum board are not acceptable.
 2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
 3. ASTM C954 for steel 1 mm (0.033 inch) thick.
 4. ASTM C1002 for steel framing less than 0.0329 inch thick.
- B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 SETTING MATERIALS OR BOND COATS

- A. Conform to TCNA Handbook for Ceramic Tile Installation.
 1. Dry-Set Cement Mortar: ANSI A118.1 and ISO 13007; C1.
 2. Basis of Design: MAPEI, Kerabond
- B. Modified Dry-Set Cement Mortar: ANSI A118.1 and ISO 13007; C2ES1
 1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A118.4 and ISO 13007; C2TS1
 - a. Basis of Design: MAPEI, Ultraflex LFT
 2. Prepackaged Improved Modified Dry-Set Cement Mortar ANSI A118.15 and ISO 13997; C2ES2: Factory-prepared mixture of Portland cement; dry, re-dispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.
 - a. MAPEI, Ultraflex 3.

C. Dry-Set Portland Cement Mortar: ANSI A108.1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with A118.4 and ISO 13007; C2TS1

1. Basis of Design: MAPEI, Ultraflex LFT

D. Organic Adhesives: ANSI A118.36 and ISO 13007: DT1 Type 1.

1. Basis of Design: MAPEI, Type 1 Mastic

E. Waterproofing Membrane; ANSI A118.10

1. Basis of Design: MAPEI, AquaDefense

a. Self curing liquid rubber polymer

b. Thickness: 0.02" (0.5 mm), cured.

2.6 GROUTING MATERIALS

A. Grout: ANSI A118.6 and ISO 13007; CG2WA color as specified.

1. MAPEI, Keracolor S (sanded). Unsanded grout mixtures not permitted.

B. Latex-Portland Cement Grout: ANSI A118.7 or ISO 13007; CG2WAF color as specified.

1. Basis of Design: MAPEI, Ultracolor Plus

2.7 PATCHING AND LEVELING COMPOUND

A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Shall have minimum following physical properties:

1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.

2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).

3. Tensile strength - 600 psi per ANSI 118.7.

4. Density - 1.9.

C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being troweled to a smooth finish.

D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.

E. Ready for use in 48 hours after application.

2.8 MARBLE / LIMESTONE

A. Soundness Classification in accordance with MIA Design Manual III Groups.

B. Thresholds:

1. Group A, Minimum abrasive hardness (Ha) of 10.0 per ASTM C241.

2. Honed finish on exposed faces.

3. Thickness and contour as shown.
4. Fabricate from one piece without holes, cracks, or open seams; full depth of wall or frame opening by full width of wall or frame opening; 19 mm (3/4-inch) minimum thickness and 6 mm (1/4-inch) minimum thickness at beveled edge.
5. Set not more than 13 mm (1/2-inch) above adjoining finished floor surfaces, with transition edges beveled on a slope of no greater than 1:2. On existing floor slabs provide 13 mm (1/2-inch) above ceramic tile surface with bevel edge joint top flush with adjacent floor.
6. One piece full width of door opening. Notch thresholds to match profile of door jambs.

2.9 WATER

Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.10 CLEANING COMPOUNDS

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
- B. Materials containing acid or caustic material not acceptable.

2.11 FLOOR MORTAR BED REINFORCING

ASTM A185 welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

2.12 POLYETHYLENE SHEET

- A. Polyethylene sheet conforming to ASTM D4397.
- B. Nominal thickness: 0.15 mm (six mils).
- C. Use sheet width to minimize joints.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.

- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
 - 1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
 - 2. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
 - 1. Not more than 1 in 400 (1/4 inch in eight feet) from required plane where Portland cement mortar setting bed is used.
 - 2. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION

- A. Cleaning New Concrete or Masonry:
 - 1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
 - 2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
 - 3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.
- B. Patching and Leveling:
 - 1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
 - 2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.

- a. Thickness of compound as required to bring finish tile system to elevation shown.
 - b. Float finish except finish smooth for elastomeric waterproofing.
 - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
- C. Mortar Bed for Slopes to Drains:
 1. Slope compound to drain where drains are shown.
 2. Install mortar bed in depressed slab sloped to drains not less than 1 in 100 (1/8 inch per foot).
 3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
 4. Screed for slope to drain and float finish.
 5. Cure mortar bed for not less than seven days. Do not use curing compounds or coatings.
- D. Walls:
 1. In showers or other wet areas cover studs with polyethylene sheet.
 2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
 3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

3.4 CEMENTITIOUS BACKER UNITS

- A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.
- B. Install in accordance with ANSI A108.1 except as specified otherwise.
- C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a V joint for joint treatment.

- D. Secure cementitious backer units to each framing member with screws spaced not more than 200 mm (eight inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.
- E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.
- F. Do not install joint treatment for seven days after installation of cementitious backer unit.
- G. Joint Treatment:
 - 1. Fill horizontal and vertical joints and corners with latex-Portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
 - 2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.5 LIMESTONE

- A. Secure thresholds and stools in position with minimum of two stainless steel dowels.
- B. Set in dry-set Portland cement mortar or latex-Portland cement mortar bond coat.
- C. Set threshold to finish 12mm (1/2 inch) above ceramic tile floor unless shown otherwise, with bevel edge joint top flush with adjacent floor similar to TCNA detail TR611-02.

3.6 CERAMIC TILE - GENERAL

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCNA Installation Guidelines:
- C. Installing Mortar Beds for Floors:
 - 1. Install mortar bed to not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
 - 2. Install floor mortar bed reinforcing centered in mortar fill.
 - 3. Screed finish to level plane or slope to drains where shown, float finish.
 - 4. For thin set systems cure mortar bed not less than seven days. Do not use curing compounds or coatings.

5. For tile set with Portland cement paste over plastic mortar bed coordinate to set tile before mortar bed sets.

D. Setting Beds or Bond Coats:

1. Where recessed or depressed floor slabs are filled with Portland cement mortar bed, set ceramic mosaic floor tile in either Portland cement paste over plastic mortar bed or latex-Portland cement mortar over cured mortar bed except as specified otherwise, ANSI A108-1C, TCNA System F111-15.

E. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
 - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
 - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
 - c. In areas where floor drains occur, slope to drains where shown.
 - d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
 - a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.

- b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
 - c. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
- a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
 - b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
 - c. Make joints in quarry tile work not less than 6 mm (1/4 inch) nor more than 9 mm (3/8 inch) wide. Finish joints flush with surface of tile.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:
- a. Tile wall installations in wet areas, including showers, tub enclosures, and laundries.
 - b. Tile wall installations composed of tiles 200 by 200 mm (8 by 8 inches or larger).

3.7 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR

- A. Mortar Mixes for Floor, Wall and Base Tile (including Showers, and Therapeutic Pools): ANSI A108.1, except specified otherwise.
- B. Installing Wall and Base Tile: ANSI A108.1, except specified otherwise.
- C. Installing Floor Tile: ANSI A108.1, except as specified otherwise.
Slope mortar beds to floor drains a minimum of 1 in 100 (1/8 inch per foot).

3.8 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE

Installation of Tile: ANSI A108.1.

3.9 GROUTING

- A. Grout Type and Location:
 - 1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile Portland cement grout, latex-Portland cement grout, dry-set grout, or commercial Portland cement grout.
 - 2. Grout for quarry tile floor and base:
- B. Workmanship:

1. Install and cure grout in accordance with the applicable standard.
2. Portland Cement grout: ANSI A108.1.
3. Epoxy Grout: ANSI A108.1.
4. Furan and Commercial Portland Cement Grout: ANSI A108.1 and in accordance with the manufacturer's printed instructions.
5. Dry-set grout: ANSI A108.1.

3.10 MOVEMENT JOINTS

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCNA details EJ 171-02.
- C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.
- D. Rake out grout at joints between tile, tub, service sink, at toe of base, and where shown not less than 6 mm (1/4 inch) deep.

3.11 CLEANING

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with epoxy, furan and commercial Portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.12 PROTECTION

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.13 TESTING FINISH FLOOR

- A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.
- B. Test kitchen and storage rooms.

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SECTION 09 51 00
ACOUSTICAL CEILINGS

PART 1- GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

1.2 RELATED WORK

- A. Color, pattern, and location of each type of acoustical unit:
Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation.
 - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A641/A641M-09.....Zinc-coated (Galvanized) Carbon Steel Wire
 - A653/A653M-11.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
 - C423-09.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
 - C634-11.....Standard Terminology Relating to Environmental Acoustics

- C635-13.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
- C636-13.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
- E84-13.....Surface Burning Characteristics of Building Materials
- E119-12.....Fire Tests of Building Construction and Materials
- E413-10.....Classification for Rating Sound Insulation.
- E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
- E1264-08e1.....Classification for Acoustical Ceiling Products
- C. International Organization for Standardization (ISO)
 - ISO 14644-1.....Classification of Air Cleanliness

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

- A. Basis of Design
 - 1. U.S. Gypsum/Donn
 - a. DX/DXL
- B. ASTM C635, heavy-duty system, except as otherwise specified.
 - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
 - a. Galvanized cold-rolled steel, bonderized.
 - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
- C. Exposed grid suspension system for support of lay-in panels:
 - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
 - 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 - 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.

B. Thickness as required to fill voids between back of wall molding and finish wall.

C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

A. ASTM A641.

B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).

C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.

B. Hanger Inserts:

1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).

C. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.

B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ADHESIVE

A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.

B. Developing minimum strength of 7 kg/m² (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

A. Basis of Design:

1. U.S. Gypsum Ceiling Systems

a. Acoustical Units

(1) Fissured, Item No 560, Color: White 050.

2.8 ACCESS IDENTIFICATION

A. Markers:

1. Use colored markers with pressure sensitive adhesive on one side.

2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:
Color.....Service
Red.....Sprinkler System: Valves and Controls
Green.....Domestic Water: Valves and Controls
Yellow.....Chilled Water and Heating Water
Orange.....Ductwork: Fire Dampers
Blue.....Ductwork: Dampers and Controls
Black.....Gas: Laboratory, Medical, Air and Vacuum

PART 3 EXECUTION

3.1 CEILING TREATMENT

- A. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal:
 1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
 2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

- A. General:
 1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
 2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
 3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
 4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.

5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists.
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Anchorage to Structure:

1. Concrete:

- a. Use eye pins or threaded studs with screw-on eyes in pre-cast concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

C. Indirect Hung Suspension System:

1. As illustrated in ASTM C635.
2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
3. Support main runners by specially designed clips attached to carrying channels.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 1. Install tile to lay level and in full contact with exposed grid.
 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Adhesive applied tile:
 1. Condition of surface shall be in accordance with ASTM D1779, Note 1, Cleanliness of Surface, and Note 4, Rigidity of Base Surface.
 2. Size or seal surface as recommended by manufacturer of adhesive and allow to dry before installing units.
- D. Markers:
 1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.

2. Attach colored markers to exposed grid on opposite sides of the units providing access.
3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.5 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

- - - E N D - - -

SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of vinyl or rubber base.

1.2 RELATED WORK

- A. Color and texture: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Rubber tile, treads and risers: Section 09 65 19, RESILIENT TILE FLOORING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Base and stair material manufacturer's recommendations for adhesives.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Base: 150 mm (6 inches) long, each type and color.
 - 2. Resilient Stair Treads: 150 mm (6 inches) long.
 - 3. Sheet Rubber Flooring: 300 mm (12 inches) square.
 - 4. Adhesive: Literature indicating each type.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weather tight and dry storage facility.
- B. Protect material from damage by handling and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - F1344-10.....Rubber Floor Tile
 - F1859-10.....Rubber Sheet Floor Covering without Backing
 - F1860-10.....Rubber Sheet Floor Covering with Backing

F1861-08.....Resilient Wall Base

C. Federal Specifications (Fed. Spec.):

RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

PART 2 - PRODUCTS

2.1 GENERAL

Use only products by the same manufacturer and from the same production run.

2.2 RESILIENT BASE

- A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, Thermoplastics, Group 2-layered. Style B-cove.
- B. Where carpet occurs, use Style A-straight.
- C. Basis of Design: Johnsonite.

2.3 PRIMER (FOR CONCRETE FLOORS)

As recommended by the adhesive and tile manufacturer.

2.4 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide products with latex or polyvinyl acetate resins in the mix.

2.5 ADHESIVES

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the Resident Engineer.
- B. Submit proposed installation deviation from this specification to the Resident Engineer indicating the differences in the method of installation.

- C. The Resident Engineer reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

3.3 PREPARATION

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.

3.4 BASE INSTALLATION

- A. Location:
 - 1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, laboratory, pharmacy furniture island cabinets and where other equipment occurs.
 - 2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.
- B. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - 2. Set base with joints aligned and butted to touch for entire height.
 - 3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
 - a. Short pieces to save material will not be permitted.
 - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.
- C. Form corners and end stops as follows:
 - 1. Score back of outside corner.
 - 2. Score face of inside corner and notch cove.
- D. Roll base for complete adhesion.

3.6 CLEANING AND PROTECTION

- A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.
- B. Keep traffic off resilient material for at least 72 hours after installation.
- C. Clean and polish materials in the following order:

1. After two weeks, scrub resilient base with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
 2. Do not polish sheet rubber materials.
- D. When construction traffic is anticipated, cover materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the Resident Engineer.
- E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

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SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, rubber tile flooring at treads, risers and landings, and accessories.

1.2 RELATED WORK

- A. Color and pattern and location in room finish schedule: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers and polish.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
 - 2. Edge Strips: 150 mm (6 inches) long, each type.
 - 3. Feature Strips: 150 mm (6 inches) long.
- D. Shop Drawings:
 - 1. Layout of patterns shown on the drawings and in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Edge strip locations showing types and detail cross sections.
- E. Test Reports:
 - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
 - 2. Tested per ASTM F510.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D4078-02 (2008).....Water Emulsion Floor Finish
 - E648-10.....Critical Radiant Flux of Floor Covering Systems
Using a Radiant Energy Source
 - E662-09.....Specific Optical Density of Smoke Generated by
Solid Materials
 - E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness
Numbers
 - F510-93 (R 2008).....Resistance to Abrasion of Resilient Floor
Coverings Using an Abrader with a Grit Feed
Method
 - F710-08.....Preparing Concrete Floors to Receive Resilient
Flooring
 - F1066-04 (R2010).....Vinyl Composition Floor Tile
 - F1344-10.....Rubber Floor Tile
 - F1700-04 (R2010).....Solid Vinyl Floor Tile
- C. Resilient Floor Covering Institute (RFCI):
 - IP #2.....Installation Practice for Vinyl Composition Tile
(VCT)
- D. Federal Specifications (Fed. Spec.):
 - SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl
Composition

PART 2 - PRODUCTS

2.1 GENERAL

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.
- D. Smoke density: Less than 450 per ASTM E662.

2.2 VINYL COMPOSITION TILE

A. Basis of Design

1. Armstrong, Standard Excelon Imperial Texture.

2.3 RESILIENT TREADS AND RISERS

- A. Fed. Spec. RR-T-650, Composition A, Type 2, 5 mm (3/16 inch) thick on wear surface tapering to 3 mm (1/8 inch) thick at riser end.

- B. Nosing shape to conform to sub-tread nosing shape.

- C. Basis of Design

1. Johnsonite PVIHTR, Microtone Speckled.
2. Provide integral Photoluminescent strip at each nosing.

2.4 ADHESIVES

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.5 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive and tile manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

2.7 POLISH AND CLEANERS

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.

2.8 EDGE STRIPS

- A. 28 mm (1-1/8 inch) wide unless shown otherwise.
- B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.
- C. Extruded aluminum, mill finish, mechanically cleaned:
 1. Drill and counter sink edge strip for flat head screws.
 2. Space holes near ends and approximately 225 mm (9 inches) on center between.
- D. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

2.9 SCREWS

Stainless steel flat head screw.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:
FF30/FL20
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:
Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.
- C. Tile Layout:

1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
 2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
 3. Place tile pattern in the same direction; do not alternate tiles.
- D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.
- E. Application:
1. Apply adhesive uniformly with no bare spots.
 - a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
 - b. More than 5 percent of the joints not touching will not be accepted.
 2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
 3. The Resident Engineer may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.
- F. Installation of Edge Strips:
1. Locate edge strips under center line of doors unless otherwise shown.
 2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
 3. Where tile edge is exposed, butt edge strip to touch along tile edge.
 4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 STAIR TREAD INSTALLATION

- A. Prepare surfaces to receive the treads in accordance with applicable portions of paragraph, preparation.
- B. Layout of Treads.
1. No joints will be accepted in treads.,
 2. Set full treads on intermediate and floor landings.
- C. Application:
1. Apply adhesive uniformly with no bare spots.
 2. Roll and pound treads to assure adhesion.

3.5 CLEANING AND PROTECTION

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.

- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean and polish materials in the following order:
 - 1. For the first two weeks sweep and damp mopped only.
 - 2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
 - 3. Apply polish to the floors in accordance with the polish manufacturer's instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by Resident Engineer. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by Resident Engineer.
- E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

3.6 LOCATION

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 68 00
CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION

Section specifies modular carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK

- A. Color and texture of carpet and edge strip: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Resilient wall base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 QUALITY ASSURANCE

- A. Carpet installed by mechanics certified by the Floor Covering Installation Board.
- B. Certify and label the carpet that it has been tested and meets criteria of CRI IAQ Carpet Testing Program for indoor air quality.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
 - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
 - 2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
 - 3. Manufacturer's certificate verifying carpet containing recycled materials include percentage of recycled materials as specified.
- C. Samples:
 - 1. Carpet: "Production Quality" samples 300 x 300 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Floor Edge Strip (Molding): 150 mm (6 inches) long of each color and type specified.
 - 3. Base Edge Strip (Molding): 150 mm (6 inches) long of each color specified.
- D. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.

- E. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.

1.5 DELIVERY AND STORAGE

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's name, brand, name, size, dye lot number and related information.
- B. Deliver adhesives in containers clearly labeled with manufacturer's name, brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well ventilated area, protected from damage and soiling. Maintain storage space at a temperature above 16 degrees C (60 degrees F) for 2 days prior to installation.

1.6 ENVIRONMENTAL REQUIREMENTS

Areas in which carpeting is to be installed shall be maintained at a temperature above 16 degrees C (60 degrees F) for 2 days before installation, during installation and for 2 days after installation. A minimum temperature of 13 degrees C (55 degrees F) shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

1.7 WARRANTY

Carpet and installation subject to terms of "Warranty of Construction" FAR clause 52.246-21, except that warranty period is extended to two years.

1.8 APPLICABLE PUBLICATIONS

- A. Publication listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):
AATCC 16-04.....Colorfastness to Light
AATCC 129-10.....Colorfastness to Ozone in the Atmosphere under High Humidities
AATCC 134-11.....Electric Static Propensity of Carpets
AATCC 165-08.....Colorfastness to Crocking: Textile Floor Conerings-AATCC Crockmeter Method

D. American Society for Testing and Materials (ASTM):

- ASTM D1335-05.....Tuft Bind of Pile Yarn Floor Coverings
- ASTM D3278-96 (R2004)...Flash Point of Liquids by Small Scale Closed-Cup Apparatus
- ASTM D5116-10.....Determinations of Organic Emissions from Indoor Materials/Products
- ASTM D5252-05.....Operation of the Hexapod Tumble Drum Tester
- ASTM D5417-05.....Operation of the Vettermann Drum Tester
- ASTM E648-10.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

E. The Carpet and Rug Institute (CRI):

- CRI 104-11.....Installation of Commercial Carpet

PART 2 - PRODUCTS

2.1 CARPET

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
2. Manufacturers standard construction commercial carpet:
 - a. Modular Tile: 660 mm (24 inches) square tile.
3. Provide static control to permanently control static build up to less than 2.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
4. Pile Height: Maximum 3.25 mm (0.10 inch).
5. Pile Fiber: Nylon with recycled content 25 percent minimum branded (federally registered trademark).
6. Pile Type: Level Loop.
7. Backing materials: Manufacturer's unitary backing designed for glue-down installation using recovered materials.
8. Appearance Retention Rating (ARR): Carpet shall be tested and have the minimum 3.5-4.0 Severe ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.
9. Tuft Bind: Minimum force of 40 N (10 lb) required to pull a tuft or loop free from carpet backing. Test per ASTM D1335.
10. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.

11. Colorfastness to Ozone: Comply with AATCC 129, minimum rating of 4 on the AATCC color transfer chart.
12. Delamination Strength: Minimum of 440 N/m (2.5 lb/inch) between secondary backing.
13. Flammability and Critical Radiant Flux Requirements:
 - a. Test Carpet in accordance with ASTM E 648.
 - b. Class I: Not less than 0.45 watts per square centimeter.
14. Density: Average Pile Yarn Density (APYD):
 - a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
 - b. Other areas: Minimum APYD 4000.
15. VOC Limits: Use carpet and carpet adhesive that comply with the following limits for VOC content when tested according to ASTM D 5116:
 - a. Carpet, Total VOCs: 0.5 mg/sq.m x hr.
 - b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq.m x hr.
 - c. Carpet, Formaldehyde: 0.05 mg/sq.m x hr.
 - d. Carpet, Styrene: 0.4 mg/sq.m x hr.
 - e. Adhesive, Total VOCs: 10.00 mg/sq.m x hr.
 - f. Adhesive, Formaldehyde: 0.05 mg/sq.m x hr.
 - g. Adhesive, 2-Ethyl-1-Hexanol: 3.00 mg/sq.m x hr.
- B. Shall meet platinum level of ANSI/NSF 140.
- C. Color, Texture, and Pattern: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Basis of Design
 1. Patcraft, City Flora Modular #10285, Multi-Level Loop.

2.2 ADHESIVE AND CONCRETE PRIMER

- A. Waterproof, resistant to cleaning solutions, steam and water, nonflammable, complies with air-quality standards as specified. Adhesives flashpoint minimum 60 degrees C (140 degrees F), complies with ASTM D 3278.
- B. Seam Adhesives: Waterproof, non-flammable and non-staining.

2.3 EDGE STRIPS (MOLDING)

- A. Metal:
 1. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.
 2. Floor flange not less than 38 mm (1-1/2 inches) wide, face not less than 16 mm (5/8 inch) wide.

3. Finish: Clear anodic coating unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide Portland cement bases polymer modifier with latex or polyvinyl acetate resin manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Determine the type of underlayment selected for use by condition to be corrected.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Examine surfaces on which carpeting is to be installed.
- B. Clean floor of oil, waxy films, paint, dust and deleterious substances that prevent adhesion, leave floor dry and cured, free of residue from curing or cleaning agents.
- C. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- D. Fill cracks, joints depressions, and other irregularities in concrete with leveling compound.
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- E. Test new concrete subfloor prior to adhesive application for moisture and surface alkalinity per CRI 104 Section 6.3.1 or per ASTM E1907.

3.2 CARPET INSTALLTION

- A. Do not install carpet until work of other trades including painting is complete and dry.
- B. Install in accordance with CRI 104 direct glue down installation.
 - 1. Relax carpet in accordance with Section 6.4.
 - 2. Comply with indoor air quality recommendations noted in Section 6.5.
 - 3. Maintain temperature in accordance with Section 15.3.
- C. Secure carpet to subfloor of spaces with adhesive applied as recommended by carpet manufacturer.
- D. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- E. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations.
 - 1. Bind or seal cut edge of sheet carpet and replace flanges or plates.

2. Use additional adhesive to secure carpets around pipes and other vertical projections.

F. Carpet Modules:

1. Install per CRI 104, Section 13, Adhesive Application.
2. Lay carpet modules with pile in same direction unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
3. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
4. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

3.3 EDGE STRIPS INSTALLATION

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.
- C. Anchor vinyl edge strip to floor with adhesive apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.4 PROTECTION AND CLEANING

- A. Remove waste, fasteners and other cuttings from carpet floors.
- B. Vacuum carpet and provide suitable protection. Do not use polyethylene film.
- C. Do not permit traffic on carpeted surfaces for at least 48 hours after installation. Protect the carpet in accordance with CRI 104.
- D. Do not move furniture or equipment on unprotected carpeted surfaces.
- E. Just before final acceptance of work, remove protection and vacuum carpet clean.

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SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 13 - SPECIAL CONSTRUCTION, Division 14 - CONVEYING EQUIPMENT, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

C. Sample Panels:

1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

D. Sample of identity markers if used.

E. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. High temperature aluminum paint.
3. Epoxy coating.

1.4 DELIVERY AND STORAGE

A. Deliver materials to site in manufacturer's sealed container marked to show following:

1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:

1. Federal Specification Number, where applicable, and name of material.
2. Surface upon which material is to be applied.
3. If paint or other coating, state coat types; prime, body or finish.

- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

- A. Before starting application of paint mixtures, apply paint as specified to an area, not to exceed 9 m² (100 ft²), selected by Resident Engineer.
- B. Finish and texture approved by Resident Engineer will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
D260-86.....Boiled Linseed Oil
- E. Master Painters Institute (MPI):
No. 1-12.....Aluminum Paint (AP)
No. 8-12.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
No. 9-12.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
No. 10-12.....Exterior Latex, Flat (AE)
No. 11-12.....Exterior Latex, Semi-Gloss (AE)
No. 18-12.....Organic Zinc Rich Primer
No. 22-12.....Aluminum Paint, High Heat (up to 590° - 1100F)
(HR)
No. 26-12.....Cementitious Galvanized Metal Primer
No. 27-12.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
No. 31-12.....Polyurethane, Moisture Cured, Clear Gloss (PV)
No. 43-12.....Interior Satin Latex, MPI Gloss Level 4
No. 44-12.....Interior Low Sheen Latex, MPI Gloss Level 2
No. 45-12.....Interior Primer Sealer

- No. 46-12.....Interior Enamel Undercoat
- No. 47-12.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
- No. 48-12.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
- No. 49-12.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
- No. 50-12.....Interior Latex Primer Sealer
- No. 51-12.....Interior Alkyd, Eggshell, MPI Gloss Level 3
- No. 52-12.....Interior Latex, MPI Gloss Level 3 (LE)
- No. 53-12.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
- No. 54-12.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
- No. 59-12.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss (FE)
- No. 60-12.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss
- No. 66-12.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved) (FC)
- No. 67-12.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved) (FR)
- No. 71-12.....Polyurethane, Moisture Cured, Clear, Flat (PV)
- No. 74-12.....Interior Alkyd Varnish, Semi-Gloss
- No. 77-12.....Epoxy Cold Cured, Gloss (EC)
- No. 79-12.....Marine Alkyd Metal Primer
- No. 90-12.....Interior Wood Stain, Semi-Transparent (WS)
- No. 91-12.....Wood Filler Paste
- No. 94-12.....Exterior Alkyd, Semi-Gloss (EO)
- No. 95-12.....Fast Drying Metal Primer
- No. 98-12.....High Build Epoxy Coating
- No. 101-12.....Epoxy Anti-Corrosive Metal Primer
- No. 108-12.....High Build Epoxy Coating, Low Gloss (EC)
- No. 114-12.....Interior Latex, Gloss (LE) and (LG)
- No. 119-12.....Exterior Latex, High Gloss (acrylic) (AE)
- No. 135-12.....Non-Cementitious Galvanized Primer
- No. 138-12.....Interior High Performance Latex, MPI Gloss Level 2
(LF)
- No. 139-12.....Interior High Performance Latex, MPI Gloss Level 3
(LL)
- No. 140-12.....Interior High Performance Latex, MPI Gloss Level 4
- No. 141-12.....Interior High Performance Latex (SG) MPI Gloss
Level 5

F. Steel Structures Painting Council (SSPC):

SSPC SP 1-04 (R2004)....Solvent Cleaning
SSPC SP 2-04 (R2004)....Hand Tool Cleaning
SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum Paint (AP): MPI 1.
- B. Organic Zinc rich Coating (HR): MPI 22.
- C. High Heat Resistant Coating (HR): MPI 22.
- D. Interior Satin Latex: MPI 43.
- E. Interior Low Sheen Latex: MPI 44.
- F. Interior Primer Sealer: MPI 45.
- G. Interior Enamel Undercoat: MPI 47.
- H. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- I. Interior Alkyd, Gloss (AK): MPI 49.
- J. Interior Latex Primer Sealer: MPI 50.
- K. Interior Alkyd, Eggshell: MPI 51
- L. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
- M. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- N. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- O. Interior / Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE): MPI 59.
- P. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.
- Q. Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC): MPI 66.
- R. Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR): MPI 67.
- S. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
- T. Epoxy Cold Cured, Gloss (EC): MPI 77.
- U. Marine Alkyd Metal primer: MPI 79.
- V. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- W. Fast Drying Metal Primer: MPI 95.
- X. High Build Epoxy Coating: MPI 98.
- Y. Epoxy Anti-Corrosive Metal Primer: MPI 101.
- Z. High Build Epoxy Marine Coating (EC): MPI 108.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints, where possible.
 - 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 - 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 - 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
 - 1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.

- b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.
 4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.
- C. Wood:
 1. Sand to a smooth even surface and then dust off.
 2. Sand surfaces showing raised grain smooth between each coat.
 3. Wipe surface with a tack rag prior to applying finish.
 4. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.

5. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
6. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Zinc-Coated (Galvanized) Metal, Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized

Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

F. Masonry, Concrete, and Cement Board:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING. Do not fill weep holes. Finish to match adjacent surfaces.

G. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.

- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by Resident Engineer, except in spaces sealed from existing occupied spaces.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- I. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Metals except boilers, incinerator stacks, and engine exhaust pipes:
 - 1. Steel and iron: MPI 79 (Marine Alkyd Metal Primer) MPI 95 (Fast Drying Metal Primer).
 - 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
 - 3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
 - 4. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel (EO)).
 - 5. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).
- G. Gypsum Board:
 - 1. Surfaces scheduled to have MPI 53 (Interior Latex, Flat), MPI Gloss Level 1 LE), MPI 52 (Interior Latex, MPI Gloss Level 3 (LE): Use MPI 53

- (Interior Latex, MPI Gloss Level 3 (LE), MPI 52 (Interior Latex, MPI Gloss Level 3 (LE), respectively.
2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
 3. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)) MPI 98 (High Build Epoxy Coating) MPI 108 (High Build Epoxy Marine Coating (EC)) finish.

3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Metal Work:
 1. Apply to exposed surfaces.
 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
 - b. Two coats of MPI 48 (Interior Alkyd Gloss (AK)).
 - c. One coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
 - d. Machinery: One coat MPI 9 (Exterior Alkyd Enamel (EO)).
 - e. Asphalt Coated Metal: One coat MPI 1 (Aluminum Paint (AP)).
 - f. Ferrous Metal over 94 degrees K (200 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One coat MPI 22 (High Heat Resistant Coating (HR)).
- C. Gypsum Board:
 1. One coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 53 (Interior Latex, Flat Gloss Level 1).
- D. Wood:
 1. Transparent Finishes on Wood Except Floors.
 - a. Natural Finish:
 - 1) One coat of sealer as written in 2.1 E.
 - 2) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV) MPI 31 (Polyurethane, Moisture Cured, Clear Gloss (PV)).
 - b. Varnish Finish:
 - 1) One coat of sealer as written in 2.1 E.

- 2) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV), MPI 31 (Polyurethane Moisture Cured, Clear Gloss (PV)).

3.8 PAINT COLOR

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
 1. Color of priming coat: Lighter than body coat.
 2. Color of body coat: Lighter than finish coat.
 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 1. Paint to match color of casework where casework has a paint finish.
 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.9 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:

1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
 1. Exterior Locations:
 - a. Apply two coats of MPI 9 (Exterior Alkyd Enamel (EO)) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply one coat of MPI 22 (High Heat Resistant Coating (HR)), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
 2. Interior Locations:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
 - 1) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.

- b. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 94 (Exterior Alkyd, Semi-gloss (EO)) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
- 3. Other exposed locations:
 - a. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)) MPI 11 (Exterior Latex Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic)(AE)).

3.10 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
 - 1. Painting and finishing of new work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Painting of ferrous metal and galvanized metal.
 - 3. Identity painting and safety painting.
- B. Building and Structural Work not to be painted:
 - 1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 - 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 - 3. Concealed surfaces:
 - a. Inside elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
 - 4. Moving and operating parts:

- a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
- b. Tracks for overhead or coiling doors, shutters, and grilles.
- 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
- 6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
- 7. Metal safety treads and nosings.
- 8. Gaskets.
- 9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
- 10. Face brick.
- 11. Structural steel encased in concrete, masonry, or other enclosure.
- 12. Structural steel to receive sprayed-on fire proofing.
- 13. Ceilings, walls, columns in interstitial spaces.
- 14. Ceilings, walls, and columns in pipe basements.
- 15. Wood Shingles.

3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
 - 1. Legend may be identified using 2.1 G options or by stencil applications.
 - 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 - 3. Locate Legends clearly visible from operating position.
 - 4. Use arrow to indicate direction of flow.

5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

SPEC WRITER NOTE:

1. Check with mechanical sections to determine legends required, and pressures.
2. Define Fuel oil grade.

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND BBREVIATIONS
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return		Yellow	Black	H.P. Ret _____*
Medium Pressure Steam		Yellow	Black	M. P. Stm _____*
Medium Pressure Condensate Return		Yellow	Black	M.P. Ret _____*
Low Pressure Steam		Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return		Yellow	Black	L.P. Ret _____*
High Temperature Water Supply		Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return		Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply		Yellow	Black	H. W. Htg Sup
Hot Water Heating Return		Yellow	Black	H. W. Htg Ret
Gravity Condensate Return		Yellow	Black	Gravity Cond Ret
Pumped Condensate Return		Yellow	Black	Pumped Cond Ret

Vacuum Condensate Return		Yellow	Black	Vac Cond Ret
Fuel Oil - Grade		Brown	White	Fuel Oil-Grade __*
(Diesel Fuel included under Fuel Oil)				
Boiler Water Sampling		Yellow	Black	Sample
Chemical Feed		Yellow	Black	Chem Feed
Continuous Blow-Down		Yellow	Black	Cont. B D
Pumped Condensate		Black		Pump Cond
Pump Recirculating		Yellow	Black	Pump-Recirc.
Vent Line		Yellow	Black	Vent
Alkali		Yellow	Black	Alk
Bleach		Yellow	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand

Sprinkler	Red	White	Drain
Hot Water Supply Domestic/Solar Water		H.W. Sup Dom/SW	
Hot Water Return Domestic/Solar Water		H.W. Ret Dom/SW	

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000 or 25000 as applicable.
8. See Sections for methods of identification, legends, and abbreviations of the following:
 - a. Regular compressed air lines: Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - b. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - c. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 28.33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.
- B. Fire and Smoke Partitions:
 1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
 2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
 3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
 4. Use semigloss paint of color that contrasts with color of substrate.
- C. Identify columns in pipe basements and interstitial space:
 1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
 2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
 3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
 4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.13 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -

Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies interior code required signs, and exterior sign.
- B. This section specifies exterior signage.

1.2 RELATED WORK:

- A. Electrical Work: Division 26, ELECTRICAL.
- B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.
- C. Color and Finish of Interior Signs: See architectural drawings.
- D. Structural Steel Supports: Section 05 12 00, STRUCTURAL STEEL FRAMING.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualifications: Provide signage that is the product of one manufacturer, who has provided signage as specified for a minimum of three (3) years. Submit manufacturer's qualifications.
- B. Installer's Qualifications: Minimum three (3) years' experience in the installation of signage of the type as specified in this Section.
Submit installer's qualifications.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Interior Sign Samples: Sign panels and frames, with letters and symbols, for each sign type.
 - 1. Sign Panel, 203 x 254 mm (8 x 10 inches), with letters.
 - 2. Color samples of each color, 152 x 152 mm (6 x 6 inches). Show anticipated range of color and texture.
 - 3. Sample of typeface, arrow and symbols in a typical full size layout.
- C. Exterior Sign Samples: 152 x 152 mm (6 x 6 inches) samples of each color and material.
- D. Manufacturer's Literature:
 - 1. Showing the methods and procedures proposed for the anchorage of the signage system to each surface type.
 - 2. Manufacturer's printed specifications and maintenance instructions.
- E. Sign Location Plan, showing location, type and total number of signs required.

- F. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
- G. Full size layout patterns for dimensional letters.
- H. Manufacturer's qualifications.
- I. Installer's qualifications.

1.5 DELIVERY AND STORAGE:

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 611-14.....Anodized Architectural Aluminum
 - 2603-13.....Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels
- C. American National Standards Institute (ANSI):
 - A117.1-09.....Accessible and Usable Buildings and Facilities
- D. ASTM International (ASTM):
 - A36/A36M-14.....Carbon Structural Steel
 - A240/A240M-15.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar

- A1011/A1011M-14.....Steel, Sheet and Strip, Hot-Rolled, Carbon,
Structural, High-Strength Low-Alloy, High-
Strength Low-Alloy with Improved Formability,
and Ultra-High Strength
- B36/B36M-13.....Brass Plate, Sheet, Strip, and Rolled Bar
- B152/B152M-13.....Copper Sheet, Strip, Plate, and Rolled Bar
- B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate
- B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate
(Metric)
- B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
- B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)
- C1036-11(R2012).....Flat Glass
- C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass
- C1349-10.....Architectural Flat Glass Clad Polycarbonate
- D1003-13.....Test Method for Haze and Luminous Transmittance
of Transparent Plastics
- D4802-10.....Poly(Methyl Methacrylate) Acrylic Plastic Sheet
- D. Code of Federal Regulation (CFR):
- 40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating
- E. Federal Specifications (Fed Spec):
- MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
- MIL-P-46144C.....Plastic Sheet, Polycarbonate
- F. National Fire Protection Association (NFPA):
- 70-14.....National Electrical Code

PART 2 - PRODUCTS

2.1 SIGNAGE GENERAL:

- A. Provide signs of type, size and design shown on the construction documents.
- B. Provide signs complete with lettering, framing and related components for a complete installation.

- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale construction documents for dimensions. Verify dimensions and coordinate with field conditions. Notify Contracting Officer Representative (COR) of discrepancies or changes needed to satisfy the requirements of the construction documents.

2.2 EXTERIOR SIGNAGE PERFORMANCE REQUIREMENTS:

- A. Thermal Movements: For exterior signs, allow for thermal movements from ambient and surface temperature changes 67 degrees C (120 degrees F) ambient and 100 degrees C (180 degrees F) material surfaces.

2.3 INTERIOR SIGN MATERIALS:

- A. Aluminum:
 - 1. Sheet and Plate: ASTM B209M (B209).
 - 2. Extrusions and Tubing: ASTM B221M (B221).
- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: Premium grade 0.1 mm (0.004 inch) thick machine cut, having a pressure sensitive adhesive and integral colors.
- E. Adhesives:
 - 1. Adhesives for Field Application: Mildew-resistant, nonstaining adhesive for use with specific type of panels, sheets, or assemblies; and for substrate application; as recommended in writing by signage manufacturer.
 - 2. Adhesives to have VOC content of 50g/L or less when calculated according to 40 CFR 59, (EPA Method 24).
- F. Typography: Comply with VA Signage Design Guide.
 - 1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps, as indicated in construction documents.
 - 2. Arrow: Comply with graphic standards in construction documents.
 - 3. Letter spacing: Comply with graphic standards in construction documents.
 - 4. Letter spacing: Comply with graphic standards in construction documents.

5. Provide text, arrows, and symbols in size, colors, typefaces and letter spacing shown in construction documents. Text shall be a true, clean, accurate reproduction of typeface(s). Text shown in construction documents is for layout purposes only; final text for signs is listed in Sign Message Schedule.

2.4 EXTERIOR SIGN MATERIALS:

- A. Aluminum Sheet and Plate: ASTM B209M (B209).
- B. ALUMINUM EXTRUSIONS: ASTM B221M (B221).
- C. Finish:
 1. Aluminum finishes
 - a. Baked Enamel or Powder Coat Finish: AAMA 2603 with a minimum dry film thickness of 0.04 mm (1.5 mils).

2.5 INTERIOR SIGN TYPES:

- A. Conform to the VA Signage Design Guide.
- B. Provide sign material and component make-up as described in the signage schedule under the column marked, "Material".
- C. Component System Signs:
 1. Provide interior sign system as follows:
 - a. Provide sign configurations as indicated on construction documents that vary in width from 228 mm (9 inches) to 2032 mm (80 inches), and have height dimensions of 50 mm (2 inches), 76 mm (3 inches), 152 mm (6 inches), 228 mm (9 inches) and 305 mm (12 inches). Height that can be increased beyond 305 mm (12 inches), by repeating height module in full or in part.
 2. Provide rail back functions as internal structural member of sign. Fabricate of 6063T5-extruded aluminum, anodized black.
 - a. Fabricate to accept an extruded aluminum or plastic insert on either side, depending upon sign type.
 - b. Provide components that are convertible in field to allow for connection to other rail back panels.
 - c. Provide mounting devices including wall mounting for screw-on applications, and wall mounting with pressure sensitive tape.
 3. Provide rail insert functions as mounting device for copy panels on to the rail back. The rail insert mounts to the back of the copy panel with adhesive suitable for attaching particular copy insert material.

- a. Provide copy panels that slide or snap into the horizontal rail back.
4. Provide copy panels that accept various forms of copy and graphics, and attach to the rail back with the rail insert. Provide copy panels fabricated of photopolymer, or acrylic.
 - a. Provide copy panels that are interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
 - b. Provide materials that are cleanable without use of special chemicals or cleaning solutions.
 - c. Copy Panel Materials.
 - 1) Photopolymer Inserts: 3.2 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive.
 - a) Background Color: Painted, acrylic enamel.
 - 2) Acrylic - 2 mm (.080 inches) non-glare acrylic.
 - a) Pressure bonded to extruded rail insert using adhesive.
 - b) Background Color: Painted in acrylic lacquer or acrylic enamel.
 - 3) Extruded 6063T5 aluminum with a black anodized finish insert holder with integral rail insert for connection with structural back panel to hold 0.76 mm (.030 inches) textured polycarbonate insert and a sliding tile which mounts in the inset holder and slides horizontally.
5. End Caps: Extruded using 6063T5 aluminum with a black anodized finish. End caps interlock with rail back with clips to form an integral unit, enclosing and securing the changeable copy panels, without requiring tools for assembly.
 - a. Interchangeable to each end of sign and to other signs in signage system of equal height.
 - b. Provide mechanical fasteners that can be added to the end caps that will secure it to rail back to make sign tamper resistant.
6. Joiners: Extruded using 6063T5 aluminum with a black anodized finish. Rail joiners connect rail backs together blindly, providing a butt joint between copy inserts.

7. Accent Joiners: Extruded using 6063T5 aluminum with a mirror polished finish. Connect joiner and rail backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent copy panel surfaces.
8. Top Accent Rail: Extruded rail using 6063T5 aluminum with a mirror polished finish that provides a 3.2 mm (.125 inches) high decorative trim cap. Cap butts flush to adjacent copy panel and encloses top of rail back and copy panel.
9. Typography:
 - a. Vinyl First Surface Copy (non-tactile): Applied vinyl copy.
 - b. Subsurface Copy Inserts: Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied vinyl copy.
 - 1) Spray face back with paint and laminated to extruded aluminum carrier insert.
 - c. Integral Tactile Copy Inserts: Phenolic photopolymer etched with 2.3 mm (.0937 inches) raised copy.
 - d. Silk-screened First Surface Copy (non-tactile): Injection molded or extruded ABS plastic insert with first surface applied enamel silk-screened copy.

D. Tactile Sign:

1. Tactile sign made from a material that provides for letters, numbers and Braille to be integral with sign. Photopolymer etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
2. Numbers, letters and Braille to be raised 0.8 mm (1/32 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
3. Braille Dots: Conform with ANSI A117.1 for Braille position and layout; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
4. Paint assembly specified color. After painting, apply white or other specified color to surface of the numbers and letters. Apply protective clear coat sealant to entire sign.
5. Finish: Eggshell, 11 to 19 degree on a 60 degree glossmeter.

E. Dimensional Letters:

1. Provide dimensional letters that are mill or laser cut acrylic in size and thickness indicated in construction documents.
2. Provide draft of letters perpendicular to letters face.
3. Fabricate letters with square corners, such as where a letter stem and bar intersect.

2.6 EXTERIOR SIGN TYPES:

A. General:

1. Fabricate signs that comply with VA Signage Design Guide.

B. Text and Graphics:

1. Non-illuminated Signs: Provide surface applied reflective white opaque vinyl graphics.

C. Non-illuminated Wall Panel Sign:

1. Constructed of flat sheet of aluminum for wall mounting.
2. Sign Face: 3.2 mm (0.125 inch) thick aluminum with surface applied reflective white vinyl graphics.
3. Installed with mechanical fasteners into wall surface. Exposed support brackets are not acceptable.

2.6 FABRICATION:

- A. Design interior signage components to allow for expansion and contraction for a minimum material temperature range of 38 degrees C (100 degrees F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Provide concealed fasteners wherever possible.
- C. Shop fabricate so far as practicable. Fasten joints flush to conceal reinforcement, or weld joints, where thickness or section permits.
- D. Level and assemble contract surfaces of connected members so joints will be tight and practically unnoticeable, without applying filling compound.
- E. Signs: Fabricate with fine, even texture to be flat and sound.
 1. Maintain lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern.
 2. Plane surfaces to be smooth, flat and without oil-canning, free of rack and twist.
 3. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.

- F. Finish extruded members to be free from extrusion marks. Fabricate square turns, sharp corners, and true curves.
- G. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Miter edge joints to give appearance of solid material.
- H. Do not manufacture signs until final sign message schedule and location review has been completed by the COR and forwarded to contractor.
- I. Drill holes for bolts and screws. Mill smooth exposed ends and edges with corners slightly rounded.
- J. Movable Parts, Including Hardware: Cleaned and adjusted to operate as designed without binding or deformation of members. Center doors and covers in opening or frame.
 - 1. Align contact surfaces fit tight and even without forcing or warping components.
- K. Pre-assemble items in shop to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- L. Prime painted surfaces as required. Apply finish coating of paint for complete coverage with no light or thin applications allowing substrate or primer to show.
 - 1. Finish surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Locate signs as shown on the Sign Location Plans.
- B. Conform to the VA Signage Design Guide for installation requirements.
- C. At each sign location verify that there are no utility lines behind each sign location that will be affected by installation of signs.
 - 1. Correct and repair damage done to utilities during installation of signs at no additional cost to Government.
- D. Provide inserts and anchoring devices which must be set in concrete or other material for installation of signs. Submit setting drawings, templates, instructions and directions for installation of anchorage devices, which may involve other trades.
- E. Refer to Sign Message Schedule for mounting method. Mount signs in proper alignment, level and plumb according to the Sign Location Plan and the dimensions given on elevation and Sign Location Plans. When

exact position, angle, height or location is not clear, contact COR for resolution.

- F. When signs are installed on glass, provide blank glass back up to be placed on opposite side of glass exactly behind sign being installed. Provide blank glass back that is the same size as sign being installed.
- G. Touch up exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- H. At completion of sign installation, clean exposed sign surfaces. Clean and repair adjoining or adjacent surfaces that became soiled or damaged as a result of installation of signs.

SIGNAGE SCHEDULE FOLLOWS

- - - END - - -

SIGNAGE SCHEDULE

FLOOR	LOCATION	SIGN TYPE	SIGN TEXT	QTY	LAYOUT/ SYMBOL	NOTES	MOUNTING	GRAPHIC PROCESS	MATERIAL
LL	001A	IN-01.01.01	Fire and Emergency Exit Plan WARNING: Do not use elevators in case of fire or other electrical emergencies. Use marked exits	5			Double-sided foam tape or silastic adhesive.	Sign: Silk-screened Insert: Printed	Face: Clear 1.5mm (1/16") non-glare acrylic with subsurface background color creating a clear window. Spacer to receive a clear 0.4mm (1/64") insert. Backing plaque: Surface painted 6mm (1/4") acrylic.
1	102A								
2	202A								
1	114A								
2	214A								
LL	001B	IN-01.02	Fire Equipment	4	Extinguisher symbol		Double-sided foam tape or silastic adhesive.	Silk screened	Acrylic plaque
LL	001C								
1	C-1NWA								
2	C-2NWA								
LL	001D	IN-01.03	IN CASE OF FIRE: 1. Rescue patients and visitors from room. 2. Activate fire alarm pull station and contact emergency forces. 3. Close all doors to rooms. 4. Extinguish fire with portable fire extinguisher only if fire is small.	7			Double-sided foam tape or silastic adhesive.	Silk screened	Acrylic plaque
1	122A								
1	C-1SEB								
1	130A								
2	222A								
2	C-2SEB								
2	230A								
LL	001E	IN-01.04	IN CASE OF FIRE, USE STAIRS. DO NOT USE ELEVATORS	3	Egress stair and elevator symbols		Double-sided foam tape or silastic adhesive.	Silk screened	Acrylic plaque
1	101A								
2	201A								
LL	001F	IN-01.07.02	EXIT	1	Arrow right		Double-sided foam tape or silastic adhesive.	Silk screened	Acrylic plaque

SIGNAGE SCHEDULE

FLOOR	LOCATION	SIGN TYPE	SIGN TEXT	QTY	LAYOUT/ SYMBOL	NOTES	MOUNTING	GRAPHIC PROCESS	MATERIAL
1	C-1NA	IN-01.07.03	EXIT	2	Arrow left		Double-sided foam tape or silastic adhesive.	Silk screened	Acrylic plaque
2	C-2NA								
1	C-1SEC	IN-01.07.04	EXIT	2	Arrows right and left		Double-sided foam tape or silastic adhesive.	Silk screened	Acrylic plaque
2	C-2SEC								
1	C-1NWB	IN-01.08	Automatic Fire Door DO NOT BLOCK This fire door is arranged to swing closed automatically. Do not block the doorway or place any article in contact with the door.	8			Double-sided foam tape or silastic adhesive.	Silk screened	Acrylic plaque
1	C-1NWC								
1	C-1EA								
1	C-1EB								
2	C-2NWB								
2	C-2NWC								
2	C-2EA								
2	C-2EB								
LL	002A	IN-01.10.01.LL	STAIR #1 LOWER LEVEL FIRE EXIT Keep Door Closed	1			Double-sided foam tape or silastic adhesive.	Tactile text with Braille	Etched sign face laminated to acrylic backing plaque.
1	102B	IN-01.10.01.FF	STAIR #1 FIRST FLOOR FIRE EXIT Keep Door Closed	1			Double-sided foam tape or silastic adhesive.	Tactile text with Braille	Etched sign face laminated to acrylic backing plaque.
2	202B	IN-01.10.01.SF	STAIR #1 SECOND FLOOR FIRE EXIT Keep Door Closed	1			Double-sided foam tape or silastic adhesive.	Tactile text with Braille	Etched sign face laminated to acrylic backing plaque.
1	114B	IN-01.10.02.FF	STAIR #2 FIRST FLOOR FIRE EXIT Keep Door Closed	1			Double-sided foam tape or silastic adhesive.	Tactile text with Braille	Etched sign face laminated to acrylic backing plaque.

SIGNAGE SCHEDULE

FLOOR	LOCATION	SIGN TYPE	SIGN TEXT	QTY	LAYOUT/ SYMBOL	NOTES	MOUNTING	GRAPHIC PROCESS	MATERIAL
2	214B	IN-01.10.02.SF	STAIR #2 SECOND FLOOR FIRE EXIT Keep Door Closed	1			Double-sided foam tape or silastic adhesive.	Tactile text with Braille	Etched sign face laminated to acrylic backing plaque.
LL	002B	IN-01.11.01.LL	STAIR 1 NO ROOF ACCESS LL EXIT UP TO FIRST FLOOR LL THROUGH 2	1	Arrow up		Double-sided foam tape or silastic adhesive.	Silk screened text. Dimensional floor number. Tactile text with accompanying Braille.	Etched sign face laminated to acrylic backing plaque.
1	102C	IN-01.11.01.FF	STAIR 1 NO ROOF ACCESS 1 EXIT THIS FLOOR LL THROUGH 2	1	Star		Double-sided foam tape or silastic adhesive.	Silk screened text. Dimensional floor number. Tactile text with accompanying Braille.	Etched sign face laminated to acrylic backing plaque.
1	114C	IN-01.11.01.FF	STAIR 2 NO ROOF ACCESS 1 EXIT THIS FLOOR 1 THROUGH 2	1	Star		Double-sided foam tape or silastic adhesive.	Silk screened text. Dimensional floor number. Tactile text with accompanying Braille.	Etched sign face laminated to acrylic backing plaque.

SIGNAGE SCHEDULE

FLOOR	LOCATION	SIGN TYPE	SIGN TEXT	QTY	LAYOUT/ SYMBOL	NOTES	MOUNTING	GRAPHIC PROCESS	MATERIAL
2	202C	IN-01.11.01.SF	STAIR 1 NO ROOF ACCESS 2 EXIT DOWN TO FIRST FLOOR LL THROUGH 2	1	Arrow down		Double-sided foam tape or silastic adhesive.	Silk screened text. Dimensional floor number. Tactile text with accompanying Braille.	Etched sign face laminated to acrylic backing plaque.
2	214C	IN-01.11.01.SF	STAIR 2 NO ROOF ACCESS 2 EXIT DOWN TO FIRST FLOOR 1 THROUGH 2	1	Arrow down		Double-sided foam tape or silastic adhesive.	Silk screened text. Dimensional floor number. Tactile text with accompanying Braille.	Etched sign face laminated to acrylic backing plaque.
LL	002C	IN-01.12	AREA OF REFUGE	5	Accessibility symbol		Double-sided foam tape or silastic adhesive.	Tactile text with accompanying Braille.	Etched sign face laminated to acrylic backing plaque.
1	102D								
2	202D								
1	114D								
2	214D								
LL	003A	IN-01.21	CAUTION High Voltage	2	Caution symbol		Double-sided foam tape or silastic adhesive.	Silk screened	Acrylic plaque
LL	008A								
Ext	114D	-	FDC	1		Seal anchorage points with silicone sealant	Hidden mechanical fasteners drilled into brick masonry.	Baked enamel or powder coated.	Aluminum plaque

SECTION 10 21 23
CUBICLE CURTAIN TRACKS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies cubicle curtain track (C.C.T.).

1.2 RELATED WORK

Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
 - One clip anchor for fastening track to grid system of acoustical ceilings. One curtain carrier.
- C. Shop Drawings: Showing layout of tracks and method of anchorage.
- D. Manufacturer's Literature and Data:
 - Cubicle curtain track.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
- B. Store in dry and protected location. Store so as to not bend or warp the tracks.
- C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
 - B456-03(R2009).....Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS

- A. Surface mounted:
 - 1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.
- B. Curtain Carriers: Nylon or delrin carriers, with either nylon or delrin wheels on metal, delrin, or nylon axles. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers may have moulded on delrin hooks. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.
- C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.
- D. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.
- E. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.

2.2 FASTENERS

- A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.
- B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized (except in high moisture areas use stainless steel).
- C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

2.3 FINISHES

- A. Aluminum: Finish numbers for aluminum specified are in accordance with The Aluminum Association's Designation System. AA-C22A31 finish chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mils thick.

- B. Stainless Steel: No. 4 in accordance with NAAMM Metal Finishes Manual.

2.5 FABRICATION

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.
- E. Install suspended track seven feet, three inches above the finished floor, with hangers spaced no more than four feet on center. At ceiling line, provide flange fittings secured to hangers with set screws. Secure track to walls with flanged fittings and to hangers with special fittings.
- F. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.
- G. Remove damaged or defective components and replace with new components or repair to the original condition.

3.2 ACCEPTANCE

- A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.
- B. Carrier units shall operate smoothly and easily over the full range of travel.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

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Construction Documents
3-DBT Project #2014-020

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SECTION 10 26 00
WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies wall guards (crash rails or bumper guards), handrail/wall guard combinations, corner guards.

1.2 RELATED WORK

- A. Structural steel corner guards: Section 05 50 00, METAL FABRICATIONS.
- B. Armor plates and kick plates not specified in this section.
- C. Color and texture of aluminum and resilient material: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Handrail/Wall Guard Combinations.
 - 2. Wall Guards.
 - 3. Corner Guards.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - D256-06.....Impact Resistance of Plastics

D635-06.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastics in a
Horizontal Position

E84-09.....Surface Burning Characteristics of Building
Materials

C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. National Fire Protection Association (NFPA):
80-10.....Standard for Fire Doors and Windows

E. Society of American Automotive Engineers (SAE):
J 1545-05.....Instrumental Color Difference Measurement for
Exterior Finishes.

F. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A167, Type 302B.

B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6. Aluminum alloy used for colored anodizing coating shall be as required to produce specified color.

C. Resilient Material:

1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:

a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).

b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.

c. Rated self extinguishing when tested in accordance with ASTM D635.

d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.

e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.

f. Same finish on exposed surfaces.

2.2 CORNER GUARDS

A. Resilient, Shock-Absorbing Corner Guards: Surface mounted type. Corner radius: 6 mm (1/4-inch) corner.

1. Basis of Design: Acrovyn.

2. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
3. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.

2.3 WALL GUARDS AND HANDRAILS

A. Resilient Wall Guards and Handrails:

1. Basis of Design: Acrovyn.
2. Handrail/Wall Guard Combination: Snap-on, quick-release covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
3. Wall Guards (Crash Rails): Snap-on covers of resilient material, minimum 2.8 mm (0.110-inch) thick, shall be free-floated over 50 mm (two-inch) wide aluminum retainer clips, minimum 2.3 mm (0.090-inch) thick, anchored to wall at maximum 600 mm (24 inches) on center, supporting a continuous aluminum retainer, minimum 1.6 mm (0.062-inch) thick; or, shall be free-floated over a continuous extruded aluminum retainer, minimum 2.3 (0.090-inch) thick anchored to wall at maximum 600 mm (24 inches) on center.
4. Provide handrails and wall guards (crash rails) with prefabricated and closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards (crash rails). Screw or bolt closure caps to aluminum retainer.

2.6 FASTENERS AND ANCHORS

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

2.7 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
 1. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: NAAMM finish Number 4.

D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

Install corner guards on walls in accordance with manufacturer's instructions.

3.2 RESILIENT HANDRAIL WALL GUARD COMBINATIONS AND RESILIENT WALL GUARDS (CRASH RAIL)

Secure guards to walls with brackets and fasteners in accordance with manufacturer's details and instructions.

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SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.
- B. Items Specified:
 - 1. Shower seats
 - 2. Toilet paper dispenser
 - 3. Grab Bars
 - 4. Shower curtain rods
 - 5. Clothes hooks, robe or coat
 - 6. Towel bars
 - 7. Metal framed mirror
 - 8. Medicine cabinet
 - 9. Mop racks
 - 10. Stainless steel shelves, Type 45C.
 - 11. Folding shower seat
- B. This section also specifies custom fabricated items used in toilets and related spaces.

1.2 RELATED WORK

- A. Color of finishes: Section 09 06 00, SCHEDULE FOR FINISHES
- B. Shower curtain break away pendant chain hooks: Section 10 21 23, CUBICLE CURTAIN TRACKS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Each product specified.
 - 2. Paper towel dispenser and combination dispenser and disposal units.
 - 3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
 - 4. Shower Curtain rods, showing required length for each location.
 - 5. Grab bars, showing design and each different type of anchorage.
 - 6. Medicine cabinets showing design and installation.
 - 7. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.
- C. Samples:

1. One of each type of accessory specified.
 2. After approval, samples may be used in the work.
- D. Manufacturer's Literature and Data:
1. All accessories specified.
 2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
 3. Show working operations of spindle for toilet tissue dispensers.
 4. Mop racks.
- E. Manufacturer's Certificates:
1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, Phisoex and solutions containing hexachlorophene.
 2. Anodized finish as specified.

1.4 QUALITY ASSURANCE

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 PACKAGING AND DELIVERY

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.
- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

1.6 STORAGE

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip.
 - A176-99(R2009).....Stainless and Heat-Resisting Chromium Steel Plate, Sheet, and Strip
 - A269-10.....Seamless and Welded Austenitic Stainless Steel Tubing for General Service
 - A312/A312M-09.....Seamless and Welded Austenitic Stainless Steel Pipes
 - A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
 - C1036-06.....Flat Glass
 - C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
 - D635-10.....Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position
 - F446-85(R2009).....Consumer Safety Specification for Grab Bars and Accessories Installed in the Bathing Area.
 - D3453-07.....Flexible Cellular Materials - Urethane for Furniture and Automotive Cushioning, Bedding, and Similar Applications
 - D3690-02(R2009).....Vinyl-Coated and Urethane-Coated Upholstery Fabrics
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500 Series.....Metal Finishes Manual
- D. American Welding Society (AWS):
- D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless Steel Piping and Tubing
- E. Federal Specifications (Fed. Specs.):

A-A-3002.....Mirrors, Glass
FF-S-107C (2).....Screw, Tapping and Drive
FF-S-107C.....Screw, Tapping and Drive.
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail
Specification

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.
- B. Stainless Steel:
 - 1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
 - 2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
- C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
- E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.
- F. Glass:
 - 1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
 - 2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
 - 3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).
- G. Foam Rubber: ASTM D3453, Grade BD, Type 2.
- H. Vinyl Covering: ASTM D3690, Vinyl coated fabric, Class A.
- I. Plywood: PS1, Grade CD.

2.2 FASTENERS

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.

F. Screws:

1. ASME B18.6.4.
2. Fed Spec. FF-S-107, Stainless steel Type A.

G. Adhesive: As recommended by manufacturer for products to be joined.

2.3 FINISH

A. In accordance with NAAMM AMP 500 series.

B. Anodized Aluminum:

1. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick.

C. AA-M32 Mechanical finish, medium satin.

1. Stainless Steel: NAAMM AMP 503, finish number 4.
2. Nylon Coated Steel: Nylon coating powder formulated for a fluidized bonding process to steel to provide a hard smooth, medium gloss finish, not less than 0.3 mm (0.012-inch) thick, rated as self-extinguishing when tested in accordance with ASTM D635.

2.4 FABRICATION - GENERAL

A. Welding, AWS D10.4.

B. Grind dress, and finish welded joints to match finish of adjacent surface.

C. Form exposed surfaces from one sheet of stock, free of joints.

D. Provide steel anchors and components required for secure installation.

E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.

F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.

G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.

H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.

I. Key items alike.

J. Provide templates and rough-in measurements as required.

K. Round and deburr edges of sheets to remove sharp edges.

2.7 GRAB BARS

A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.

B. Fabricate of either stainless steel or nylon coated steel, except use only one type throughout the project:

1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.

C. Concealed mount, at walls and partitions.

1. Exception: Swing-up grab bars at resident toilets.

D. Bars:

1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
 - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
3. Continuous weld intermediate support to the grab bar.
4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.

E. Flange for Concealed Mounting:

1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.

F. Flange for Exposed Mounting:

1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
3. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.

G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.

H. Back Plates:

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.

2.8 SHOWER CURTAIN RODS

- A. Stainless steel tubing, ASTM A569, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1 1/4 inch) outside diameter.
- B. Flanges, stainless steel rings, 66 mm (2 5/8 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless

steel fastening bolts. Provide a set screw within the curvature of each flange for securing the rod.

- C. Intermediate support for rods over 1800 mm (six feet) long. Provide adjustable ceiling flanges with set screws, tubular hangers and stirrups.
- D. Shower curtain rods in Mental Health and Behavioral Nursing Units:
 - 1. Chrome plated plastic rods capable of supporting 22.6 Kg (50 pounds) before pulling free of wall flanges.
 - 2. Option: Ceiling mounted hospital cubicle curtain tracks as specified in Section 10 21 23, CUBICLE CURTAIN TRACKS, with break away pendant chain hooks. Chain hooks located at 2000 mm (80 inches) above floor.

2.9 CLOTHES HOOKS-ROBE OR COAT

- A. Fabricate hook units either of chromium plated brass with a satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.
- B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

2.10 TOWEL BARS

- A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.
- B. Either stainless steel, or chromium plated copper alloy.
- C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.
- D. Finish of brackets or supports same as bar.

2.11 METAL FRAMED MIRRORS

- A. Fed. Spec. A-A-3002 metal frame; stainless steel, Type 302 or 304.
- B. Mirror Glass:
 - 1. Minimum 6 mm (1/4 inch) thick.
 - 2. Set mirror in a protective vinyl glazing tape.
- C. Frames:
 - 1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
 - 2. Use 0.9 mm (0.0359 inch) thick stainless steel.
 - 3. Filler:
 - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.

- b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.
- 4. Attached Shelf for Mirrors:
 - a. Fabricate shelf of the same material and finish as the mirror frame.
 - b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.
 - c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
 - d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.
- D. Back Plate:
 - 1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
 - 2. Use set screw type theft resistant concealed fastening system for mounting mirrors.
- E. Mounting Bracket:
 - 1. Designed to support mirror tight to wall.
 - 2. Designed to retain mirror with concealed set screw fastenings.

2.12 MEDICINE CABINETS

- A. Fed. Spec. WW-P-541/8B, Type III Medicine cabinets.
 - 1. Mirror Glass: Minimum 5 mm (3/16 inch) thick. Set mirror in a protective vinyl glazing tape.
 - 2. Glass Shelves: Minimum 6 mm (1/4 inch) thick, with bulb-edges at front. Support shelves on adjustable aluminum brackets. Provide three shelves to each cabinet.
 - 3. Cabinet Body: Fabricate from either 0.9 mm (0.036 inch) thick sheet steel, with baked enamel finish, or 0.9 mm (0.036 inch) thick stainless steel. Form body in one piece, without seams, and with rounded inside corners.
- B. Hinged Door Type:
 - 1. Class 2, Swing door, Style R, Recessed.
 - 2. Fabricate mirror door approximately 400 by 560 mm (16 by 22 inches).
 - 3. Cabinet concealed when doors are closed.

4. Mirror Door Frame: Channel shape, either (0.060-inch) thick chromium plated brass, or 0.9 mm (0.036 inch) thick stainless steel.
5. Furnish door with full length stainless steel piano hinge, magnetic or friction catches, rubber bumpers, and a 90 degree restraining arm with spring type stop.

2.13 MOP RACKS

- A. Minimum 1.0M (40 inches) long with five holders.
- B. Clamps:
 1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
 2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.
- C. Support:
 1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
 2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.
- D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.
- E. Finish on stainless Steel: AMP 503-No. 4.

2.14 STAINLESS STEEL SHELVES, TYPE 45C.

- A. Fabricate shelves and brackets to design shown of 1.2 mm (0.0478-inch) thick stainless steel.
- B. Round and finish smooth projecting corners of shelves and edge corners of brackets. Drill brackets for 6 mm (1/4-inch) anchor bolts.
- C. Screw or weld brackets to shelves.

15. FOLDING SHOWER SEAT

- A. Basis of Design: Bobrick Model B-5181, reversible shower seat with cushioned seat.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before starting work notify Resident Engineer in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the Resident Engineer the exact location of accessories.

3.2 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.

- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry. Expansion bolt to concrete or solid masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

3.3 CLEANING

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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SECTION 10 30 90
MANUFACTURED ELECTRIC FIREPLACES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Manufactured electric fireplaces.
- B. Accessories.

1.2 RELATED SECTIONS

- A. Section 04 4120 - Veneer Stone Masonry - Masonry opening and support
- B. Section 06 1000 - Rough Carpentry: Wood framed rough opening and enclosure.

1.3 REFERENCES

- A. UL - 2021

1.4 SUBMITTALS

- A. Submit under provisions of Section 01 3323.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Installation methods.
- C. Manufacturer's Certificates: Certify products meet or exceed specified requirements.
- D. Manufacturer's warranty.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Protect materials from exposure to moisture. Do not deliver until after wet work is complete and dry.

1.6 WARRANTY

- A. Provide the manufacturers 2 year limited warranty on electrical components.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Pre-fabricated Electric Fireplace:
 - 1. Base: Dimplex Electric Fireplace
 - Dimplex North America
 - 1367 Industrial Road
 - Cambridge ON N1R 7G8
 - 1-888-DIMPLEX www.dimplex.com archdesign@dimplex.com

2.2 ELECTRIC FIREPLACES (BASIS OF DESIGN)

A. General:

1. Provide all components and accessories required for a complete, functional unit.
2. UL listed.

B. Pre-fabricated Electric Fireplace:

1. Base Product:
 - a. Dimplex Electric Fireplace
 - b. Model Number: BF39DXP
2. Description: Realistic 39" Direct-wire electric firebox
3. Dimensions:
 - a. Width: 38-3/4"
 - b. Height: 32-3/4"
 - c. Depth: 15-1/4"
 - d. Height at back: 30-1/8"
4. Framing Dimensions: a) Width: 39-1/2" b) Height: 33-1/2" c) Depth: 16"
5. Electrical:
 - a. Volts: 120
 - b. Watts: 1,440 / 2,700 / 2,100
 - c. BTUs: 5,000 / 9,200 / 7,200
 - d. Amps: 12.0 / 11.3 / 10.1
6. Venting: Non-venting
7. Operation: Flame only
8. Liner: Refractory brick-look
9. Standard features:
 - a. Flame/ember bed on/off
 - b. Purifire® Air Treatment System
 - c. Direct wire 120V or 240V
 - d. 3D flame effect with mirrored rear glass
 - e. On-demand fan-forced heater
 - f. Operable mesh spark screens
 - g. Cast urethane, inner-glow logs and pulsing ember bed
10. Provide the following:
 - a. Tamper-proof glass door
11. Trim kit: 3" black surround trim
12. Control options:

- a. 3-stage remote control (flame, flame and half-heat, flame and full-heat)
- b. Wall switch remote control kit
- c. 110/120V plug kit with 7 ft. cord

PART 3 - EXECUTION

3.1 INSPECTION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.
- C. Verify proper power supply and fuel source are available.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions and requirements of authorities having jurisdiction.
- B. Use manufacturer's guidelines for minimum clearances to combustibles, walls, and finishes.
- C. Anchor all components firmly in position for long life under hard use.
- D. Upon completion of installation, visually inspect all exposed surfaces. Touch up scratches and abrasions with touch up paint recommended by the manufacturer; make imperfections invisible to the unaided eye from a distance of 5 feet (1.5 m).

3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION

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SECTION 10 44 13
FIRE EXTINGUISHERS AND CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets, brackets and fire extinguishers.

1.2 RELATED WORK

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

- A. Fully-recessed type with flat trim of size and design shown.
- B. Basis of Design: Gemini Series, G2409-R2, as manufactured by Larsen Manufacturing.

2.2 FABRICATION

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
 - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
 - 2. Design doors to open 180 degrees.
 - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

- A. Finish interior of cabinet body with baked-on semi-gloss white enamel.
- B. Finish door, frame, baked-enamel finish, black with white letters.

2.4 FIRE EXTINGUISHERS

- A. Finished areas of First and Second Floors: Multi-purpose dry chemical, MP6, as manufactured by Larsen Manufacturing.
- B. Basement installations: Multi-purpose dry chemical, MP10 with standard bracket #817, as manufactured by Larsen Manufacturing.

PART 3 - EXECUTION

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 914 mm (36 inches) above finished floor.
- C. Install brackets as recommended by manufacturer.

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SECTION 11 73 00
CEILING MOUNTED PATIENT LIFT SYSTEM

(OWNER PROVIDED)

PART 1 - GENERAL

1.1 DESCRIPTION

Ceiling Mounted Patient Lift Systems for the transfer of physically challenged patients are specified in this section.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General Electrical Requirements and items, which are common to sections of Division 26.

1.3 QUALITY ASSURANCE

- A. Certification for compliance is required for Ceiling Mounted Patient Lift Systems. Certifications shall be provided by an independent third party who will conduct testing to ensure that the ceiling lift and charging system are safe and in compliance with ISO 10535 & UL 60601-1
- B. Inspection of equipment after installation is required prior to use for patient movement. Inspection shall be in accordance with manufacturer's installation checklist and the facilities installation checklist (Patient Safety Alert AL14-07).

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Certificates of Compliance
- C. Manufacturer's Literature and Data:
 - 1. Lifting Capacity
 - 2. Lifting Speed
 - 3. Horizontal Displacement Speeds
 - 4. Horizontal Axis Motor
 - 5. Vertical Axis Motor
 - 6. Emergency Brake
 - 7. Emergency Lowering Device
 - 8. Emergency Stopping Device
 - 9. Electronic Soft-Start and Soft-Stop Motor Control

10. Current Limiter for Circuit Protection
 11. Low Battery Disconnect System
 12. Strap Length
 13. All equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
- D. Individual Room layouts showing location of lift system installation shall be approved before proceeding with installation of lifts.
- E. Manufacturer's Checklist for after installation inspection.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are listed in the text by the basic designation only.
- B. International Organization for Standardization (IOS):
10535-06.....Hoist for the Transfer of Disabled Persons-
Requirements and Test Methods
- C. Underwriters Laboratories (UL):
60601-1(2003).....Medical Electrical Equipment: General
Requirements for Safety
94-2013.....UL Standards for Safety Test for Flammability
of Plastic Materials for Parts in Devices and
Appliances-Fifth Edition
- D. International Electromagnetic Commission (IEC):
801-2(1991).....Electromagnetic Compatibility for Industrial-
Process Measurement and Control Equipment-Part
2: Electromagnetic Discharge Requirements
- E. Patient Safety Alert AL14-07

PART 2 - PRODUCTS

2.1 CEILING TRACK SYSTEM

The Ceiling Track shall be made from high strength extruded aluminum T66081-T5 at a thickness of 3/16" (4.8mm). Provide anchor supports at a minimum 3 per linear foot at ceiling substrate. The ceiling track shall be finished with baked enamel paint.

2.2 LIFT UNIT

- A. The Lift Unit shall be constructed of a steel frame system (2205lbs / 1000kg tested) driven by a gear reduced high torque motor
- B. The Lift system shall have the following features.
 - 1. Lifting capacity: 440 lbs (200 kg)
 - 2. Electronic soft-start and soft-stop motor control
 - 3. Emergency lowering device
 - 4. Emergency stopping device
 - 5. Current limiter for circuit protection in case of overload.
 - 6. Safety device that stops the motor to lift when batteries are low.
 - 7. Lifting speed: 2.3in/s (6 cm/s), 1.6in/s (3.5cm) in full capacity
 - 8. Horizontal displacement speed: 5.9in/s (150mm/s)
 - 9. Horizontal axis motor: 24VDC at 62 watts and vertical axis motor at 110 watts
 - 10. Emergency brake (in case of mechanical failure)
 - 11. Strap length up to 90in (2.3m) tested for 2998lbs (1360kg)
 - 12. Cab: VO plastic-fire retardant, UL 94
 - 13. Wireless remote control (optional)

2.3 MOTORS

- A. Vertical Movement-DC Motor
 - 1. Type: Class A, fully enclosed, permanent magnet.
 - 2. Rating: 24Vdc, 1.1A, 110W, 4000RPM, 0.3N-m.
 - 3. Mounting: Secured to chassis.
- B. Horizontal Movement-DC Motor
 - 1. Type: Fully enclosed, permanent magnet, integral reducer.
 - 2. Rating: 24Vdc, 1.8A, 62W, 260RPM, 1.0N-m.
 - 3. Mounting: Secured to chassis.

2.4 BATTERIES

- A. The life cycle (number of charging cycles) for batteries shall be in compliance with IEC 801-2.
- B. Provide rechargeable batteries with up to 120 transfers with a load of 200lbs (74kg) and up to 70 transfers with its maximum load of 440lbs (200kg).

2.5 CHARGER

- A. Charger Input: 100-240 Vac, 50/60 Hz.
- B. Charger Output: 27 Vdc, 1 A max.

- C. Supplemental to the charger provide a clip on charging station with indicator lights.

2.6 STRAPS AND SLING

- A. The straps shall be made of threaded nylon. The straps shall ensure the patient's safety by preventing the patient from falling out of the sling.
- B. The sling shall be made from a polyester/nylon net material that is pliable, breathable and easy to use. The sling shall cradle the body of the patient.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install ceiling mounted patient lift system as per manufacturer's instruction and under the supervision of manufacturer's qualified representative and as shown on drawings.
- B. If the distance in between the suspended ceiling and anchors is more than 18" consult with manufacturer to determine if lateral braces will be required.

3.2 INSTRUCTION AND PERSONNEL TRAINING

Training shall be provided for the required personnel to educate them on proper operation and maintenance for the lift system equipment.

3.3 TEST

Conduct performance test, in the presence of the Resident Engineer and a manufacturer's field representative, to show that the patient lift system equipment and control devices operate properly and in accordance with design and specification requirements.

3.4 INSPECTION

Inspection of installed ceiling mounted patient lift systems shall be conducted in accordance with the manufacturer's installation checklist and the facilities installation checklist (Patient Safety Alert AL14-07) prior to use for patient movement.

- - - E N D - - -

SECTION 12 32 00
MANUFACTURED WOOD CASEWORK

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies plastic laminate casework as detailed on the construction documents, including related components and accessories required to form integral units. Wood casework items shown on the construction documents, but not specified below are to be included as part of the work under this section, and applicable portions of the specification are to apply to these items.

1.2 RELATED WORK:

- A. Custom Wood Casework: Section 06 20 00, FINISH CARPENTRY.
- B. Sealants: Section 07 92 00, JOINT SEALANTS.
- C. Color of Casework Finish: Section 09 06 00, SCHEDULE OF FINISHES.
- D. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- E. Backing Plates for Wall Mounted Casework: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- F. Countertop Construction and Materials and Items Installed in Countertops: Section 06 20 00, FINISH CARPENTRY.
- G. Plumbing Requirements Related to Casework: Division 22, PLUMBING.
- H. Electrical Lighting and Power Requirements Related to Casework: Division 26, ELECTRICAL.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Locks for doors and drawers.
 - 2. Adhesive cements.
 - 3. Casework hardware.
- C. Samples:
 - 1. Plastic laminate.
- D. Shop Drawings (1/2 full size):
 - 1. Each casework type, showing details of construction, including materials, hardware and accessories.
 - 2. Fastenings and method of installation.
- E. Certification:
 - 1. Manufacturer's qualifications specified.

2. Installer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Approval by COR is required of manufacturer and installer based upon certification of qualifications specified.
- B. Manufacturer's qualifications:
 - 1. Manufacturer is regularly engaged in design and manufacture of modular plastic laminate casework, casework components and accessories of scope and type similar to indicated requirements for a period of not less than five (5) years.
 - 2. Manufacturer has successfully completed at least three (3) projects of scope and type similar to indicated requirements.
 - 3. Submit manufacturer's qualifications and list of projects, including owner contact information.
- C. Installer Qualifications:
 - 1. Installer has completed at least three (3) projects in last five (5) years in which these products were installed.
 - 2. Submit installer qualifications.

1.5 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their wood casework for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A1008/A1008M-13.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
 - C1036-11E1(R2012).....Flat Glass
- C. Builders Hardware Manufacturers Association (BHMA):
 - A156.1-13.....Butts and Hinges
 - A156.9-10.....Cabinet Hardware

- A156.5-14.....Auxiliary Locks and Associated Products
- A156.11-14.....Cabinet Locks
- D. Composite Panel Association (CPA):
 - A208.1-09.....Particleboard
 - A208.2-09.....Medium Density Fiberboard (MDF) for Interior Applications
- E. U.S. Department of Commerce Product Standards (Prod. Std):
 - PS 1-09.....Construction and Industrial Plywood
- F. Hardwood, Plywood and Veneer Association (HPVA):
 - HP-1-09.....Hardwood and Decorative Plywood
- G. Architectural Woodwork Institute (AWI):
 - Architectural Woodwork Standards, Edition 2 Certification Program - 2014
- H. American Society of Mechanical Engineers (ASME):
 - A112.18.1-12.....Plumbing Fixture Fittings
- I. National Electrical Manufacturers Association (NEMA):
 - LD 3-05.....High Pressure Decorative Laminates
- J. Underwriters Laboratories Inc. (UL):
 - 437-08(R2013).....Key Locks
- K. Scientific Equipment and Furniture Association (SEFA):
 - 2.3-10.....Installation of Scientific Laboratory Furniture and Equipment

PART 2 - PRODUCTS

2.1 PLASTIC LAMINATE:

- A. NEMA LD 3.
- B. Exposed decorative surfaces, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA LD 3 as a minimum.
 - 1. Plastic laminate clad MDF.
- D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.
- E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

2.2 PLYWOOD, SOFTWOOD:

- A. Plywood to be manufactured from FSC-certified wood products.

- B. Prod. Std. PS1, five (5) ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven (7) ply for 31 mm (1 1/4 inch) thickness.

2.3 MEDIUM DENSITY FIBERBOARD (MDF):

- A. Medium Density Fiberboard to be manufactured from FSC-certified wood products.
- B. Fully waterproof bond conforming to CPA A208.1 and CPA A208.2.

2.4 HARDWARE:

- A. Cabinet Locks:
 - 1. Provide where locks are indicated on construction documents.
 - 2. Locked pair of hinged door over 915 mm (36 inches) high:
 - a. ANSI/BHMA A156.5, key one side.
 - b. On active leaf use three (3) point locking device, consisting of two (2) steel rods and lever controlled cam at lock, to operate by lever having lock cylinder housed therein.
 - c. On inactive leaf provide dummy lever of same design.
 - d. Provide keeper holes for locking device rods and cam.
 - 3. Door and Drawer: ANSI/BHMA A156.11 cam locks. Provide one (1) type for each condition as follows:
 - a. Drawer and Hinged Door up to 915 mm (36 inches) high: E07261.
 - b. Drawer and Hinged Door: Pin-tumbler, cylinder type lock with not less than four (4) pins or a UL 437 rated wafer lock with brass working parts and case.
 - c. Sliding Door: E07161.
 - 4. Coordinate keying of locks with Resident Engineer.
 - a. Key drug locker inner door different from outer door.
 - b. Furnish two (2) keys per lock.
 - c. Furnish six (6) master keys per service or Nursing Unit.
 - 5. Marking of Locks and Keys:
 - a. Name of manufacturer, or trademark which can readily be identified legibly marked on each lock and key change number marked on exposed face of lock.
 - b. Key change numbers stamped on keys.
 - c. Key change numbers to provide sufficient information for manufacturer to replace key.
- B. Hinged Doors:

1. Provide doors 915 mm (36 inches) and more in height with three (3) hinges and doors less than 915 mm (36 inches) in height is to have two (2) hinges. Each door is to close against two (2) rubber bumpers.
2. Concealed Hinges: BHMA A156.9, Type B01602, 170 degrees of opening self-closing.
3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.

C. Door Catches:

1. Magnetic type, fabricated with metal housing.
2. Provide one (1) catch for cabinet doors 1220 mm (48 inches) high and under, and two (2) for doors over 1220 mm (48 inches) high.

D. Drawer and Door Pulls:

1. Doors and drawers to have flush pulls, fabricated of either chromium-plated brass, chromium plated steel, stainless steel, or anodized aluminum. Drawer and door pulls to be of a design that can be operated with a force of 22.2 N (5 pounds) or less, with one (1) hand and not require tight grasping, pinching or twisting of the wrist.

E. Drawer Slides:

1. Full extension steel slides with nylon ball-bearing rollers.
2. Slides to have positive stop.
3. Equip drawers with rubber bumpers.

F. Shelf Standards (Except For Fixed Shelves):

1. Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

2.5 MANUFACTURED PRODUCTS:

- A. When two (2) or more units are required, use products of one (1) manufacturer.
- B. Manufacturer of casework assemblies is to assume complete responsibility for the final assembled unit.
- C. Provide products of a single manufacturer for parts which are alike.

2.6 FABRICATION:

- A. Fabricate casework of plastic laminated covered plywood or MDF as follows:

1. Doors, drawers, shelves and all semi-concealed surfaces to be plastic laminated.
- B. Provide plastic laminated sloping tops for casework where shown on construction drawings. Provide mechanical and adhesive attachment of sloped tops to the cabinet.
- C. Support Members for Tops of Tables and Countertops:
 1. Construct as detailed on construction documents.
 2. Provide miscellaneous steel members and anchor as shown on construction drawings.

2.7 PRODUCTS OF OTHER COMPONENTS DIRECTLY RELATED TO CASEWORK:

- A. Refer to Section 07 92 00, JOINT SEALANTS for work related to sealants used in conjunction with joints of countertops, casework systems, and adjacent materials.
- B. Refer to Section 09 65 13, RESILIENT BASE AND ACCESSORIES for work related to rubber base adhered to casework systems.
- C. Refer to Section 09 22 16, NON-STRUCTURAL METAL FRAMING for backing plates used in conjunction with wall assemblies for the attachment of casework systems.
- D. Refer to Section 06 20 00, FINISHED CARPENTRY, for work related to plastic laminate countertops and/or shelving used in conjunction with casework systems. When countertop materials are provided by the casework manufacturer, they are to include the following features:
 1. Provided with rounded corners and impact resistant material on exposed edges.
 2. Provide leveling adjustment capability so units can be brought into a level position.
 3. Secured using fasteners. Show detail on shop drawings.
- E. Refer to Division 22, PLUMBING for the following work related to casework systems:
 1. Sinks, faucets and other plumbing service fixtures, venting, and piping systems.
 2. Compressed air, gas, vacuum and piping systems.
- F. Refer to Division 26, ELECTRICAL for the following work related to casework systems:
 1. Connections and wiring devices.
 2. Connections and lighting fixtures except when factory installed by the manufacturer.

PART 3 - EXECUTION

3.1 COORDINATION:

- A. Begin only after work of other trades is complete, including wall and floor finish completed, ceilings installed, light fixtures and diffusers installed and connected and area free of trash and debris.
- B. Verify location and size of mechanical and electrical services as required and perform cutting of components of work installed by other trades.
- C. Verify reinforcement of walls and partitions for support and anchorage of casework.
- D. Coordinate with other Divisions and Sections of the specification for work related to installation of casework systems to avoid interference and completion of service connections.

3.2 INSTALLATION:

- A. Install casework in accordance with manufacturer's written instructions.
 - 1. Install in available space; arranged for safe and convenient operation and maintenance.
 - 2. Align cabinets for flush joints except where shown otherwise.
 - 3. Install with bottom of wall cabinets in alignment and tops of base cabinets aligned level, plumb, true, and straight to a tolerance of 3.2 mm in 2438 mm (1/8 inch in 96 inches).
 - 4. Install corner cabinets with hinges on corner side with filler or spacers sufficient to allow opening of drawers.
- B. Support Rails:
 - 1. Install true to horizontal at heights shown on construction documents; maximum tolerance for uneven floors is plus or minus 13 mm (1/2 inch).
 - 2. Shim as necessary to accommodate variations in wall surface not exceeding 5 mm (3/16 inch) at fastener.
- C. Wall Strips:
 - 1. Install true to vertical and spaced as shown on construction documents.
 - 2. Align slots to assure that hanging units will be level.
- D. Seal junctures of casework systems with mildew-resistant silicone sealants as specified in Section 07 92 00, JOINT SEALANTS.

3.3. CLOSURES AND FILLER PLATES:

- A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with flat, steel closure strips, scribed to required contours.
- B. Secure filler plates to casework top members, unless shown otherwise on construction documents.
- C. Secure filler plates more than 152 mm (6 inches) in width top edge to a continuous 25 x 25 mm (1 x 1 inch) 0.889 mm (1/16 inch) thick steel formed steel angle with screws.
- D. Finish closure strips and fillers with same finishes as cabinets.

3.4 FASTENINGS AND ANCHORAGE:

- A. Do not anchor to wood ground strips.
- B. Provide hat shape metal spacers where fasteners span gaps or spaces.
- C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
- D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
- E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to wood blocking for concealed fasteners.
- F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1-1/2 inch) penetration into wood blocking.
- G. Space fastening devices 305 mm (12 inches) on center with minimum of three (3) fasteners in 915 or 1220 mm (3 or 4 foot) unit width.
- H. Anchor floor mounted cabinets with a minimum of four (4) bolts through corner gussets. Anchor bolts may be combined with or separate from leveling device.
- I. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.
- J. Where units abut end to end, anchor together at top and bottom of sides at front and back. Where units are back to back, anchor backs together at corners with hex bolts placed inconspicuously inside casework.
- K. Where type, size, or spacing of fastenings is not shown on construction documents or specified, show on shop drawings proposed fastenings and method of installation.

3.5 ADJUSTMENTS:

- A. Adjust equipment to insure proper alignment and operation.
- B. Replace or repair damaged or improperly operating materials, components or equipment.

3.6 CLEANING:

- A. Immediately following installation, clean each item, removing finger marks, soil and foreign matter.
- B. Remove from job site trash, debris and packing materials.
- C. Leave installed areas clean of dust and debris.

3.7 INSTRUCTIONS:

- A. Provide operational and cleaning manuals and verbal instructions in accordance with Article INSTRUCTIONS, SECTION 01 00 00, GENERAL REQUIREMENTS.
- B. Provide in service training both prior to and after facility opening. Coordinate in service activities with COR.
- C. Commencing at least seven (7) days prior to opening of facility, provide one (1) four (4) hour day of on-site orientation and technical instruction on use and cleaning procedures application to products and systems specified herein.

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SECTION 12 48 23

ENTRANCE FLOOR GRIDS SPECIFICATIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions, Supplementary Conditions and Division-1 General Requirements, apply to the work of this section.

1.2 WORK INCLUDED

- A. Entrance floor grid system.
 - 1. Basis of Design: FG / FGDP Series, floor grid and frame, as manufactured by Balco Inc.

1.3 RELATED WORK

- A. Related work which is specified elsewhere.
 - 1. Cast-in-Place Concrete: Section 0330 00.
 - 2. Ceramic/Porcelain Tiling: Section 09 30 13.

1.4 REFERENCES

- A. Publications listed herein are part of this specification to the extent referenced. The criteria established in the specifications shall take precedence over the standards referenced herein.
 - 1. American Society for Testing and Materials (ASTM):
 - a. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes and Tubes.

1.5 SYSTEM DESCRIPTION

- A. Floor Grid shall consist of a series of tread rails spaced 1 1/2" (38.1 mm) o.c. and running counter to the traffic flow.
 - 1. Maximum allowable load on FG Series floor grid shall be 300 lb. point load.
 - 2. Floor Grid shall be FG Series and shall be removable and replaceable without disassembly of entire grid and without damage to grid.
- B. FG Series floor grids shall be provided with abrasive inserts.
- C. Floor Grids shall provide a uniform sightline.
- D. FG Series Floor grid tread bars shall be separately removable and replaceable without disassembly of all tread bars.
 - 1. FGDP Series floor grids having a width of 4' 0" or greater in the traffic direction shall be provided with a minimum of one continuous 2" aluminum I-beam support between each 4' 0" span.

- a. I-beam supports shall be mechanically fastened to the frame.
- b. I-beam supports shall run perpendicular to the tread rails.
- 2. FGDP floor grids with Pan having a width of 4' 0" or greater shall be provided with a minimum of one 2" I-beam support leg welded to each I-beam support.
- E. I-beam support legs shall run parallel to the tread rails.
- F. Adjustable legs shall be provided for sloping deep pit drains.

1.6 QUALITY ASSURANCE

- A. Manufacturer: Obtain floor grid assemblies through one source from a single manufacturer.
 - 1. Manufacturer shall be ISO 9001 Certified.
 - a. The Manufacturer shall have documented management and control of the processes that influence the quality of its products.
 - b. The Manufacturer shall have documented management and control of the processes that influence the quality of its customer service.
 - 2. Manufacturer shall have a minimum of ten (10) years of experience in the fabrication of floor grid assemblies.
- B. Installer: Firm with not less than three (3) years of successful experience in the installation of systems similar to those required by this project and acceptable to the manufacturer of the system.

1.7 SUBMITTALS

- A. Submit manufacturer's specifications and technical data, including Material Safety Data Sheets, installation instructions, as required, and catalog cuts and templates where required to explain construction and to provide for incorporation into the project.
- B. Submit certificates, copies of independent test reports or research reports showing compliance with specified performance requirements.
- C. Submit shop drawings showing layout and types of grids and frames; full-scale sections of typical installations; anchors and accessories. Shop drawings submittal shall be coordinated with concrete work shop drawings showing oversized recess for deferred installation of frame.
- D. Submit one (1) 12" x 12" sample of the specified system.

1.8 DELIVERY, STORAGE AND HANDLING

- A. Deliver floor grid system to jobsite in new, clean, unopened crates of sufficient size and strength to protect materials during transit.
- B. Store components in original containers in a clean, dry location.

1.9 WARRANTY

- A. Submit manufacturer's warranty that materials furnished will perform as specified for a period of not less than two (2) years for floor grids for floor mats when installed in accordance with manufacturer's recommendations.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Provide as noted in specifications and as indicated on drawings, shallow pit floor grid as manufactured by: Balco, Inc., P.O. Box 17249, 2626 S. Sheridan, Wichita, KS 67217; phone: 800-767-0082 or (316) 945-9328; fax: (316) 945-0789, or approved equal.
- B. Substitutions: Submit proposed substitutions in writing to Architect no less than 10 days before bids are due. Submit samples and product data to demonstrate acceptability of proposed substitute. Acceptance will be by Addendum.

2.2 MATERIALS

- A. Floor Grid systems: FG-1A-AAF, Floor Grid (FG) Shallow Pit with Abrasive Tread.
 - 1. FG
 - a. Tread rails: Aluminum, ASTM B221, alloy 6063-T5
 - b. "U" channels: Aluminum, ASTM B221 6063-T5
 - 2. Frames: Aluminum, ASTM B221, alloy 6063-T5.
 - 3. Angle Frames: Aluminum, ASTM B221, alloy 6063-T5.
 - 4. Locking Bars: Aluminum, ASTM B221, alloy 6063-T5.
 - 5. Pan adapter: Aluminum, ASTM B221, alloy 6063-T5.
 - 6. I-beam supports: Aluminum, ASTM B221, alloy 6063-T5.
 - 7. Leg supports: Aluminum, ASTM B221, alloy 6063-T5.
- B. Abrasive: Two (2) part Epoxy combined with aluminum oxide grit.
- C. Fasteners, accessories and other materials indicated as provided by the manufacturer on the manufacturer's details and in the manufacturer's installation instructions and required for complete installation to manufacturer's instructions.

2.3 FABRICATION

- A. Fabricate floor grid assemblies as detailed.
 - 1. Fabricate grid custom cut sections as required.
 - 2. Fabricate floor grids as a series of grid tread bars spaced at 1-1/2 inches o.c.

3. Provide two inch (2") aluminum I-beam supports on FGDP Series floor grids over 4'0" wide.
 4. Tread surfaces shall be abrasive.
 5. Fabricate abrasive treads of two (2) parallel solid line(s) of abrasive.
 6. Provide necessary and related parts, devices, anchors and other items required for proper installation.
- B. Provide components in single size where possible; minimize site splicing.
1. Fabricate grid units to maximum size recommended by the manufacturer for units intended for removal and cleaning. Where joints in grid are necessary, space them symmetrically and away from normal traffic flow patterns.
 2. Provide minimum number of pieces possible for frames that exceed maximum length. Provide frames with hairline joints, equally spaced, complete with corner pin, splice plates and installation anchors.
 3. Frame, aluminum pan and I-beams shall be shop fabricated as an assembled unit for installation in the field.
- C. Shop assemble components and package with anchors and fittings.

2.4 FINISHES

- A. Aluminum:
1. Tread rails, "U" channels, Lock Bars, Frames, I-beam supports, support legs: Mill finish, standard.
 2. Embedded Frames: Shop coating of clear acrylic.
- B. Abrasive: Brown Bark.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Contractor shall verify that field measurements and recessed dimensions are as shown on shop drawings prior to releasing materials for fabrication by the manufacturer.
- B. Installer shall examine conditions under which work is to be performed and shall notify the contractor in writing of unsatisfactory conditions. Installer shall not proceed until unsatisfactory conditions have been corrected in a manner acceptable to the installer.

3.2 INSTALLATION

- A. Install floor grid system in accordance with the governing regulations, the industry standards applicable to the work and the manufacturer's written installation instructions.
- B. Work shall be aligned plumb, level, and, where required, flush with adjacent surfaces.
- C. Anchors shall be spaced at 24 inches o.c.

3.3 ADJUSTING AND PROTECTION

- A. Inspect system components for proper fit. Adjust, repair or replace components not conforming to requirements. Repair or replacement of an individual unit shall be as approved by the Architect.
- B. Advise the contractor of procedures required to protect the finished work from damage during the remainder of the construction period.
- C. Finished units shall be without damage. Units damaged during shipping or construction shall be repaired by the contractor at the expense of the party damaging the material, in accordance with the contract requirements.
- D. Protect installation from damage by work of other Sections. After installation of frame, install temporary filler of plywood in recesses and cover frames with plywood protective flooring. Maintain protection until construction traffic has ended and project is near time of Substantial Completion.
- E. Install grids near time of Substantial Completion.

3.4 GENERAL RESPONSIBILITY

- A. Any variation from this specification resulting in additional cost to any other contractor or subcontractor on this project shall be the sole financial responsibility of the contractor for the work of this section.

END OF SECTION

Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 14 24 00
HYDRAULIC ELEVATORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the engineering, furnishing, and installation of the complete electric hydraulic elevator system as described herein and as indicated on the contract drawings.
- B. Passenger Elevator No. E-01 shall be oil hydraulic type with microprocessor based control, single car selective collective automatic operation with car leveling device, signal system and power-operated, two-speed, side opening car and hoistway doors. Elevators shall have Class "A" loading.

1.2 RELATED WORK

- A. Section 01 33 23 SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- C. SECTION 09 06 00, SCHEDULE FOR FINISHES: As a master format for construction projects, to identify interior and exterior material finishes for type, texture, patterns, color and placement.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- E. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- H. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.
- I. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- J. Section 26 43 13, SURGE PROTECTION DEVICES: Surge suppressors installed in panelboards.
- K. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.
- L. VA Barrier Free Design Handbook (H-18-13)

1.3 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products or services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of a certificate stating the following:
1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status. Certificates are required for all workers employed in this capacity.
 4. Elevator contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within two hours of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.
- C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and does not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
- D. All hydraulic elevators shall be the product of the same manufacturer.
- E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an

independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.

- F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS D1.1 to perform the type of work required. VAMC shall require welding certificates be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COTR of safety department. Request permit one day in advance.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
- J-C-30B.....Cable and Wire, Electrical (Power, Fixed Installation)
 - W-C-596F.....Connector, Plug, Electrical; Connector, Receptacle, Electrical
 - W-F-406E.....Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible
 - HH-I-558C.....Insulation, Blankets, Thermal (Mineral Fiber, Industrial Type)
 - W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick- Wall and Thin-wall (EMT) Type)
 - RR-W-410.....Wire Rope and Strand
 - TT-E-489J.....Enamel, Alkyd, Gloss, Low VOC Content
 - QQ-S-766Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
- A17.1.....Safety Code for Elevators and Escalators
 - A17.2.....Inspectors Manual for Electric Elevators and Escalators
- E. National Fire Protection Association:
- NFPA 13.....Standard for the Installation of Sprinkler Systems
 - NFPA 70.....National Electrical Code (NEC)

- NFPA 72.....National Fire Alarm and Signaling Code
- NFPA 101.....Life Safety Code
- NFPA 252.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):
 - A1008/A1008M-09.....Steel, Sheet, Cold Rolled, Carbon, Structural,
High-Strength Low-Alloy and High Strength Low-
Alloy with Improved Farability
 - E1042-02.....Acoustically Absorptive Materials Applied by
Trowel or Spray
- G. Manufacturer's Standardization Society of the Valve and Fittings
Industry (MSS):
 - SP-58.....Pipe Hangers and Supports
- H. Society of Automotive Engineers, Inc. (SAE)
 - J517-91.....Hydraulic Hose, Standard
- I. Gages:
 - For Sheet and Plate: U.S. Standard (USS)
 - For Wires: American Wire Gauge (AWG)
- J. American Welding Society (AWS):
 - D1.1.....Structured Welding Code - Steel
- K. National Electrical Manufacturers Association (NEMA):
 - LD-3.....High-Pressure Decorative Laminates
- L. Underwriter's Laboratories (UL):
 - 486A.....Safety Wire Connectors for Copper Conductors
 - 797.....Safety Electrical Metallic Tubing
- M. Institute of Electrical and Electronic Engineers (IEEE)
- N. Regulatory Standards:
 - Uniform Federal Accessibility Standards
 - Americans with Disabilities Act

1.5 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP
DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full
compliance with contract requirements for proposed items. Such
information shall include, as required: Manufacturer's Name, Trade
Names, Model or Catalog Number, Nameplate Data (size, capacity, and
rating) and corresponding specification reference (Federal or project

specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Contracting Officer.

C. Shop Drawings:

1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
 - a. Complete layout showing location of storage tank/pump assembly, controller, piping layout, outside diameter of cylinder/plunger assembly, size of car platform, car frame members, and support assembly.
 - b. Car, guide rails, brackets, buffers, and other components located in hoistway.
 - c. Rail bracket spacing and maximum vertical forces on guide rails in accordance with ASME A17.1 Section 2.23.
 - d. Reactions at points of supports and buffer impact loads.
 - e. Weights of principal parts.
 - f. Top and bottom clearances and over travel of the car.
 - g. Location of shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machine room.
 - h. Drop leg jack stand placement and anchorage to equipment.
2. Drawings of hoistway entrances and doors showing details of construction and method of fastening to the structural members of the building.
 - a. If drywall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
 - b. Sill details including sill support.

D. Samples:

1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
3. One each of color vinyl floor tile.
4. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
5. One each car and hoistway Braille plate sample.
6. One each car and hall button sample.
7. One each car and hall lantern/position indicator sample.
8. One each wall and ceiling material finish sample.
9. One each car lighting sample.

10. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made as provided in Section 01 00 00 General Requirements.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:
1. Storage tank/pump assembly.
 2. Pump and motor, HP and RPM rating, Voltage, Starting and Full Load Ampere, Number of phases, and Gallons per minute.
 3. Controller
 4. Starters and Overload Current Protection Devices.
 5. Car Safety Device; Rupture Valve and Manual Shut Off Valves.
 6. Electric Door Operator; HP rating and RPM of motor.
 7. Hoistway Door Interlocks and electric contacts.
 8. Car Buffers; maximum and minimum rated load, maximum rated striking speed and stroke.
 9. Cab Ventilation Unit; HP rating and CFM rating.
 10. Size, H.P., and R.P.M. of hydraulic power unit.
 11. Electric control valves, including capacity range.
 12. Stroke, certified maximum and minimum loads and maximum striking speed of car buffers.
- F. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.
- G. Complete dimensioned detail of vibration isolating foundations for storage tank/pump assembly.
- H. Dimensioned drawings showing details of:
1. All signal and operating fixtures.
 2. Car slide guides/roller guides.
 3. Hoistway door tracks, hangers, and sills.
 4. Door operator, infrared curtain units.
- I. Cuts or drawings showing details of controllers and supervisory panels.
- J. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

1.6 WIRING DIAGRAMS

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the Resident Engineer.
- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the Resident Engineer within 30 days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
 - 1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
 - 2. System logic description.
 - 3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
 - 4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

1.7 ADDITIONAL EQUIPMENT

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Special equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Technical Representative.

1.8 TOOL CABINET

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

1.9 PERFORMANCE STANDARDS

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
 - 1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than five (5) percent.
 - 2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.
 - 3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
- C. Pressure: Fluid system components shall be designed and factory tested for 500 psi operating pressure.
- D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
- E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- F. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
- G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

1.10 WARRANTY

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one-year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.

- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Technical Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Fed. Spec. QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with a suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

2.2 MANUFACTURED PRODUCTS

- A. Materials, devices and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of one manufacturer.
- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
1. Individual components of assembled units shall be products of the same manufacturers.
 2. Parts which are alike shall be the product of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for the intended service.

- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, amperes and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.
- E. The elevator equipment, including controllers, door operators, and supervisory system shall be non-proprietary, the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
1. Provide keys and systems that are compatible with, and use the Best System currently in standard use at the St. Cloud VA Medical Center.
 2. Submit keying schedule to include: Function, position key removal, spring reset and override functions.
- G. If the elevator equipment to be installed is not known to the Resident Engineer, the Contractor shall submit drawings in triplicate for approval to the Resident Engineer, Contracting Officer, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

2.3 CAPACITY, SIZE, SPEED, AND TRAVEL

- A. Twin Two Stage Holeless Hydraulic Passenger Elevator.
- B. Elevator shall have the capacity to lift the live load, including the weight of entire car and plunger, at the speed specified in the following schedule:

ELEVATOR SCHEDULE	
Elevator Number	E-01
Overall Platform Size (minimum)	5'-9" x 10'-0"
Rated Load - kg(lb)	5,750 lb

ELEVATOR SCHEDULE	
Contract Speed - m/s(fpm)	
Total Travel - m/s(fpm)	
Number of Stops	3
Number of Openings	3
Entrance Type & Size	48" x 84"
Plunger Size	

2.4 POWER SUPPLY

- A. For power supply in each machine room see Specification 260511, ELECTRICAL SPECIFICATION and Electrical drawings.
- B. It shall be the electrical contractor's responsibility to supply the labor and materials for the installation of the following:
 1. Feeders from the power source indicated on the drawings to each elevator controller.
 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

2.5 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be used in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.

- B. All conduit terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motors or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

2.6 CONDUCTORS

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. Provide all necessary conduit and wiring between machine room and hoistway.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductors is not given, voltage and amperes shall not exceed limits prescribed by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as

required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.

- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Elevator Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

2.7 TRAVELING CABLES

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14 gauge wires for CCTV power as needed.
- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

2.8 CONTROLLER AND SUPERVISORY PANEL

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a mean to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to insure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying highly inductive currents shall be provided with arc shields or suppressors.
- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.
- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.

2.9 MICROPROCESSOR CONTROL SYSTEM

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape and electronic motor starter to control the pump motor and signal functions in accordance with these specifications. Across the line and wye-delta starters are not acceptable. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.
 - 1. All controllers shall be non-proprietary.
 - 2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
 - 3. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals and wiring diagrams to the VA Medical Center's designated Elevator Maintenance Service Provider.

4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
- B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in a metal cabinet with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure.
- C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.
- D. Modules shall be of the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
- E. Each device, module and fuse (with volt and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
- F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.
- G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
- H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.
- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.

- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible location within the controller cabinet. Terminal blocks using pierce through serrated washers shall not be used.

2.10A AUXILIARY POWER OPERATION

- A. The control system for Elevator E-01 shall provide for the operation of the car on auxiliary power upon failure of the normal power supply.
- B. Auxiliary equipment on elevator controllers, wiring between associated elevator controllers and wiring between elevator controllers and remote selector panel as required to permit the elevators to operate as detailed, shall be provided by the Elevator Contractor.
- C. Upon loss of normal power supply there shall be a delay before transferring to auxiliary power of 10 seconds minimum to 45 seconds maximum, the delay shall be accomplished through an adjustable timing device. Following this adjustable delay the associated elevators shall function as follows:
- D. Prior to the return of normal power an adjustable timed circuit shall be activated that will cause all cars to remain at a floor if already there or stop and remain at the next floor if in flight. Actual transfer of power from auxiliary power to normal building power shall take place after all cars are stopped at a floor with their doors open.
- E. Car lighting circuits shall be connected to the auxiliary power panel.

2.10B EMERGENCY RESCUE OPERATION

- A. Provide a power source to send the elevator to the lowest landing by activating the down valves. After the elevator has leveled at the lowest landing, provide power to open the car and hoistway doors

automatically. After a predetermined time the car and hoistway doors shall close. Power shall stay applied to the door open button so the doors can be opened from the inside of the elevator. The elevator shall remain shut down at the bottom landing until normal power is restored. Install a sign on the controller indicating that the power is applied to the down valve and door operator during loss of normal power.

2.11A TWO-STOP AUTOMATIC OPERATION

- A. Provide two-stop automatic operation for elevator.
- B. Design system so that when the car is standing at either terminal landing, pressing on car button for the other terminal landing shall automatically dispatch car to that landing. Pressing a call button at either landing shall call the car automatically to that landing. If a call is registered while the car is making its trip that call shall remain registered until the car responds to that call. Provide time limit relay arranged to hold car at landing at which it has stopped for predetermined time after car stops. After all car and hall calls have been answered, car shall remain parked at landing where last used with car and hoistway doors closed, until another call is registered.
- C. Pressing the call button at the floor at which car is parked shall automatically open car and hoistway doors.
- D. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.

2.11B SINGLE CAR SELECTIVE COLLECTIVE AUTOMATIC OPERATION

- A. Provide single car selective collective automatic operation for elevator.
- B. Operate car without attendant from push buttons inside the car and located at each floor adjacent to the elevator entrance. When car is available, automatically start car and dispatch it to the floor corresponding to registered car or hall call. Once car starts, it shall respond to registered calls in direction of travel in the order floors are reached. Do not reverse car directions until all car calls have been answered or until all hall calls ahead of car and corresponding to direction of car travel have been answered. Slow car and stop automatically at floors corresponding to registered calls, in the order in which they are approached in either direction of travel. As slowdown is initiated, automatically cancel the hall call and car call.

Hold car at arrival floor an adjustable time interval to allow passenger transfer. Illuminate appropriate push button to indicate call registration. Extinguish light when call is answered.

- C. When all calls in the system have been satisfied, the elevator shall shut down at the last landing served with the car and hoistway doors closed. Registration of a call at the landing where the car is parked shall automatically open the car and hoistway doors. Provide a predetermined time delay to permit passengers entering the parked car to register the call of their choice and establish direction of travel before the system can respond to landing calls registered to the same time above or below the parked car.
- D. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevator. Provide an illuminated signal in the controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- E. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.

2.12 FIREFIGHTERS' SERVICE

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.
- B. Smoke Detectors:
 - 1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby, top of hoistway, and machine room shall be provided by others.
 - a. Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.
 - b. Top of hoistway smoke detectors shall activate fire recall and the top of hoistway motorized vent.
 - c. Elevator or group of elevators serving separate isolated areas of the same floor shall have an independent smoke detection system.
 - d. Machine room smoke detectors shall activate fire recall for each and every elevator with equipment located in that machine room.
 - e. Hoistway ventilation, provided by others, located at the top of hoistway for elevators that penetrate more than three floors and meets the requirements of ASME A17.1 Section 2.1.4 and IBC

Section 3004. The vent shall stay closed under power. When the top of hoistway smoke detector is activated, the power is removed from the vent and the vent shall open. When the smoke detector is reset, the vent shall close by power.

2.13 MEDICAL EMERGENCY SERVICE

- A. Provisions shall be made for calling the elevator on "Medical Emergency" operating independently from the dispatch signals and landing call signals. Provide a two-position, key-operated, momentary contact, spring return switch at the 1st and 2nd floors.
- B. Install key switch in the floor landing push button fixture above the push buttons.
- C. Landing key switches shall be momentary pressure-spring return to "OFF" position. Provide a call registered light indicator adjacent to key switch. The landing key switch and the "Medical Emergency" key switch in the car shall not be operable by keys used for any other purpose in the hospital.
- D. When switch is activated at any floor, the call register light indicator shall illuminate at that floor only, and the elevator supervisory control system shall instantly select the elevator to respond to the medical emergency call. Immediately upon selection, all car calls within that car shall be cancelled. Transfer any landing calls which had previously been assigned that car to another car. If the selected car is traveling away from the medical emergency call, it shall slow down and stop at the nearest floor, maintain closed doors, reverse direction and proceed nonstop to the medical emergency call floor. If the selected car is traveling toward the medical emergency call floor, it shall proceed to that floor nonstop. If at the time of selection it is slowing down for a stop, the car shall stop, maintain doors closed, and start immediately toward the medical emergency floor.
- E. Arriving at the medical emergency floor, the car shall remain with doors open for 30 seconds. After this interval has expired and the car has not been placed on medical emergency operation from within the car, the car shall automatically return to normal service.
 - 1. Locate a "Medical Emergency" key switch in the upper section of each main car operating panel for selecting medical emergency service. Activation of the key switch will allow the car to accept a car call for any floor, close doors, and proceed nonstop to the floor

- desired. The return of the key switch to normal position will restore the car to normal service. The key shall be removable only in the off position.
- F. Provide an LED illuminated indicator light next to the Medical Emergency key switch the same size as the Fire Service indicator. In the center of the rear cab panel provide a back lighted "MEDICAL EMERGENCY" LED illuminated display that shall flash on and off continuously when the car is assigned to this operation and until it is restored to normal service. "MEDICAL EMERGENCY" indicator shall be a photographic negative type 1830 mm (72 in.) to center above the floor, 152 mm (6 in.) wide X 76 mm (3 in.) high, with 12 mm (1/2 in.) high letters legible only when illuminated.
- G. The key switches in the "Medical Emergency" system for the elevator shall operate from the same key. The medical emergency call service key shall not operate any other key switch in the elevator system, nor shall any other key required by the elevator system be able to operate the medical emergency call service switches.
- H. Should all the cars be operating on "Independent Service", the medical emergency service indicator lights in the car operating panel and rear wall shall be illuminated, buzzer shall sound, and the "Audio Voice" system shall direct the attendant to return the car to automatic operation.
- I. Each switch faceplate shall have legible indelible legends engraved or etched to indicate its identity and positions. All letters in faceplates shall be 6 mm (1/4 in.) high, filled with black paint.
- J. When Phase I fire recall is activated it shall over-ride elevators on medical emergency service and return them to the main or alternate fire service recall floor. When the fire emergency floor has been identified the attendants may complete their medical emergency run on Phase II firefighters' operation if life safety is not affected.
- K. Provide four (4) keys for each "Medical Emergency" key cylinder furnished.

2.14 PUMP UNIT ASSEMBLY

- A. Completely integrate the pump unit for the control of the elevator and self-contain in a unit fabricated of structural steel. The unit shall consist of a hydraulic fluid pump driven by an induction motor together with oil control valves, piping, etc. Enclose unit on four open sides

of the power unit frame with not less than 16 gauge steel removable panel sections. Provide a minimum 50 mm (2 in.) air space between the top of the panels and bottom of tank. Line panels on the interior side with one-inch rigid acoustical insulation board.

- B. Control valves shall be electronically controlled. Hydraulic fluid flow shall be controlled to insure speed variation of not more than five (5) percent under all load conditions.
- C. Hydraulic system working pressure shall not exceed 500 psi under any load condition.
- D. Pump shall be positive displacement, rotary screw type, specifically designed for hydraulic elevator service, having a steady discharge without pulsation to give smooth and quiet operation. Pump output shall be capable of lifting elevator car with rated capacity, with a speed variation of no more than five (5) percent between no load and full load. Pump shall operate under flooded suction in an accurately machined case with the clearance required to assure maximum efficiency. Hydraulic fluid by-pass shall discharge directly into storage tank.
- E. Motor shall be squirrel-cage, drip proof, ball bearing, and induction type, with a synchronous speed not in excess of 1800 RPM. Design motor specifically for elevator service, not to exceed nameplate full load current by more than 10% and be continuously rated 120 starts per hour without exceeding a rise of 40 degrees C. Include closed transition SCR soft start.
- F. Connect motor and pump with multiple V-belt. Size belts and sheaves for duty involved and design to prevent any metallic contact between motor and pump shaft. Provide isolation units of rubber in shear to prevent transmission of pump and motor vibration to the building. Install expanded metal sheave guard that can be easily removed for servicing and inspection.
- G. Hydraulic equipment may be installed within the oil storage tank if applicable for elevator size, speed, and duty rating.
- H. Design motor, pump, tank, and piping to accommodate future travel, if specified.

2.15 HYDRAULIC SYSTEM

- A. Construct the storage tank of sheet steel, welded construction, and a steel cover with suitable means for filling, a minimum one-inch protected vent opening, an overflow connection, and a valve drain

connection. Tank shall act as a storage tank only, and sized to pass through machine room door as shown on drawings. Provide marked gauge to monitor hydraulic fluid level. Tank shall be of capacity to hold volume of hydraulic fluid required to lift elevator to top terminal landing, plus a reserve of not less than ten gallons. Provide a baffle in the bottom of the tank to prevent entry of any sediment or foreign particles into hydraulic system. Baffle shall also minimize aeration of hydraulic fluid. Permissible minimum hydraulic fluid level shall be clearly indicated. Hydraulic fluid shall be of good grade to assure free flow when cool, and have minimum flash point of 400 degrees F. Provide initial supply of hydraulic fluid for operation of elevator.

1. Thermostatically control the viscosity of the hydraulic fluid with either a thermal cooling unit or chilled water heat exchanger and temperature thermostat to maintain the fluid temperature in the reservoir, pump and valves at a constant operating viscosity.
 2. Provide a data plate on the tank framing indicating the characteristics of the hydraulic fluid used.
- B. Provide connections between the storage tank, pump, muffler, operating valves, and cylinder complete with necessary valves, pipe supports, and fittings. All connections between the discharge side of the pump, check valve, muffler, cylinder, lowering valves shall be of schedule 40 steel with threaded, flanged, or welded mechanical couplings. Size of pipe and couplings between cylinder and pumping unit shall be such that fluid pressure loss is limited to 10 percent.
- C. Do not subject valves, piping, and fittings to working pressure greater than those recommended by the manufacturer.
- D. Support all horizontal piping. Place hangers or supports within 305 mm (12 in.) on each side of every change of direction of pipe line and space supports not over 3.0 meters (10 ft) apart. Secure vertical runs properly with iron clamps at sufficiently close intervals to carry weight of pipe and contents. Provide supports under pipe to floor.
1. Provide all piping from machine room to hoistway, including necessary supports or hangers. If remote piping is underground or in damp inaccessible areas, install hydraulic piping thru PVC sleeve pipe.
- E. Install pipe sleeves where pipes pass through walls or floors. Set sleeves during construction. After installation of piping, equip the

sleeves with snug fitting inner liner of either glass or mineral wool insulation.

- F. Install blowout-proof, non-hammering, oil-hydraulic muffler in the hydraulic fluid supply pressure line near power unit in machine room. Design muffler to reduce to a minimum any pulsation or noises that may be transmitted through the hydraulic fluid into the hoistway.
- G. Arrange control valves to operate so hydraulic fluid flow will be controlled in positive and gradual manner to insure smooth starting and stopping of elevator.
- H. Provide safety check valve between cylinder and pump connection which will hold elevator with specified load at any point when pump stops or pressure drops below minimum operating levels.
- I. Provide an automatic shut-off valve in the oil supply line at the cylinder inlet. Weld pipe protruding from cylinder at inlet and thread to receive shut-off valve. Activate the automatic shut-off valve when there is more than a ten percent increase in high speed in the down direction. When activated, this device shall immediately stop the descent of the elevator, and hold the elevator until it is lowered by use of the manual lowering feature of the valve. Arrange the manual lowering feature of the automatic shut-off valve to limit the maximum descending speed of the elevator to 15 fpm. The exposed adjustments of the automatic shut-off valve shall have their means of adjustment sealed after being set to their correct position.
- J. Provide external tank shut-off valve to isolate hydraulic fluid during maintenance operations.
- K. Provide all pump relief and other auxiliary valves to comply with the requirements of the ASME A17.1 Section 3.19 and to insure smooth, safe, and satisfactory operation of elevator.
- L. Furnish and adjust by-pass and relief valve in accordance with ASME A17.1 Rule 3.19.4.2.
- M. Install check valve to hold the elevator car with rated load at any point when the pump stops.
- N. Provide shut-off valves in the pit near the cylinder and in the machine room capable of withstanding 150 percent of design operating pressure. Each manual valve shall have an attached handle.

- O. Conveniently locate the manual lowering valve, easily accessible, and properly identified with a red arrow and not concealed within the storage tank. Mark the operating handle in red.
- P. Provide a low oil control feature which shall shut off the motor and pump and return the elevator to the lowest landing. Upon reaching the lowest landing, doors will open automatically allowing passengers to leave the car. Then doors shall close. All control buttons, except the door open button, shall be made ineffective.
- Q. Provide oil-tight drip pan for assembled pumping unit, including storage tank. Pan shall be not less than 16 gauge sheet steel, with one-inch sides.
- R. The entire hydraulic system, including muffler, shall be tested to withstand a pressure equal to twice the calculated working pressure. Submit certification that test has been performed.

2.16 HYDRAULIC PLUNGER ASSEMBLY

- A. Design cylinder and plunger in accordance with ASME A17.1. It shall be of sufficient size to lift gross load the height specified. Factory test at a pressure equal to twice the calculated working pressure, for strength and to insure freedom from leakage. Provide bottom of cylinder head with internal guide bearing and top of cylinder head with removable packing gland. Packing gland shall permit ready replacement of packing. Victaulic type packing gland head will not be permitted.
 - 1. Provide a bleeder valve located below the cylinder flange to release air or other gases from the system.
 - 2. Equip cylinder with drip ring below the packing gland to collect leakage of hydraulic fluid.
 - 3. Bolt the cylinder mounting brackets to continuous footing channels that also support the rails and buffers.
- B. Install a flexible tubing scavenger line with an electrically operated pump between the piston drip ring and oil storage tank. Scavenger line, pump and strainers shall operate independently of hydraulic fluid pressure. Equip scavenger pump with a water float designed to prevent operation of the pump should the pit flood and designed to be manually reset. Strap the pump and reservoir to the pit channels.
- C. Plunger shall be heavy seamless steel tubing, turned smooth and true to within plus or minus .38 mm (0.015 in.) tolerance and no diameter change greater than .07 mm (0.003in.) per-inch of length. Grind the

plunger surface to a fine polish finish, 12 micro-inches or finer.
Where plunger is multi-piece construction, machine the joints to assure perfectly matching surfaces. No tool marks shall be visible.

1. Secure plunger to underside of platform supporting beams with fastenings capable of supporting four times the weight of the plunger. The platen plate shall incorporate piston car vibration isolator as herein specified.
2. Provide a stop ring welded or screwed to the bottom of plunger that shall prevent the plunger from leaving its cylinder.
3. Isolate plunger head from the platen plate to prevent corrosion or electrolysis.
4. Carefully protect plunger and replace if gouged, nicked or scored.
5. If conditions beneath the pit floor are not adequate to support the total loading of the elevator, install reinforcing members in the pit floor.

D. Before installation, clean entire cylinder wall of all traces of oil, grease, moisture, dirt and scale.

2.17 HYDRAULIC CYLINDER CASING

- A. The casing shall be iron or steel not less than 0.375-inch thick, at least 15.2 mm (6 in.) larger in diameter than the cylinder. The Elevator Contractor shall demonstrate to the Resident Engineer that the casing has been accurately set, positioned, and plumbed to accept the plunger assembly. Close the bottom with a minimum of 15.2 mm (6 in.) of concrete.
- B. Provide PVC casing liner to fit inside steel casing. Fabricate from schedule 80 PVC pipe with watertight bottom and a top flange gasket to seal plunger flange and form a complete, watertight, electrically non-conductive encasement of the entire unit.
- C. Provide suitable well hole to accommodate casing. Coordinate the drilling of well hole and setting of the cylinder with construction of concrete pit. Provide watertight joint between the casing and the pit floor at bottom of pit.
- D. Base bid on drilling hole in dirt, sand, rock, gravel, loam, boulders, hardpan, water, or other obstacles. Include the removal of all dirt and debris.

2.18 CAR BUFFERS

- A. Provide a minimum of two spring buffers for each elevator that meet the requirements of ASME A17.1 Section 3.22. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on elevator. Ever installed buffer shall have a permanently attached metal plate indicating its stroke and load rating. Buffer anchorage shall not puncture pit waterproofing.
- B. Design and install buffers to provide minimum car run-by required by ASME A17.1 Rule 3.4.2.
- C. Furnish pipe stanchions and struts as required to properly support the buffer.

2.19 CAR GUIDES

- A. Install on car frame either four flexible sliding swivel guide shoes or adjustable roller guides, each assembled on a substantial metal base, to permit individual self-alignment to the guide rails.
- B. Guide Shoes:
 - 1. Provide each shoe with renewable non-metallic gibs of durable material having low coefficient of friction and long-wearing qualities, when operated on guide rails receiving infrequent, light applications of rail lubricant. Gibs containing graphite or other solid lubricants are not acceptable.
 - 2. Flexible guide shoes of approved design, other than swivel type, may be used provided they are self-aligning on all three faces of the guide rails.
 - 3. Provide spring take-up in car guide shoes for side play between rails.
- C. Roller Guides:
 - 1. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. The wheels shall be of ample diameter and shall run on three-machine finished dry rail surfaces. Secure the roller guides at top and bottom on each side of car frame. All mounting bolts

- shall be fitted with nuts, flat washers, split lock washers and if required, beveled washers.
2. Provide sheet metal guards to protect wheels on top of car.
 3. Minimum diameter of car rollers shall be 150 mm (6 in.) unless the six wheel roller type is used. The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.
- D. Equip car with an auxiliary guiding device for each guide shoe which shall prevent the car from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

2.20 GUIDE RAILS, SUPPORTS, AND FASTENINGS

- A. Guide rails shall conform to ASME A17.1 Section 2.23.
- B. Guide rails for car shall be planed steel T-sections of weight to properly support the loads.
- C. Securely fasten guide rails to the brackets or other supports by heavy duty steel rail clips.
- D. Provide necessary car rail brackets of sufficient size and design to secure substantial rigidity to prevent spreading or distortion of rails under any condition.
 1. Slotted or oversized holes shall be fitted with flat washers and shall conform to ASME A17.1 Rule 2.23.10.3.
 2. Where fastenings are over 4.2 m (14 ft) apart, rails shall be reinforced with 228 mm (9 in.) channel or approved equal backing to secure the rigidity required.
- E. Rail joints and fishplates shall be in accordance with ASME A17.1 Rule 2.23.7. Rail joints shall not interfere with clamps and brackets.

Design rail alignment shims to remain in place if fastenings become loose.

- F. Guide rails shall extend from channels on pit floor to within 76 mm (3 in.) of the underside of the concrete slab or grating at top of hoistway with a maximum deviation of 3.2 mm (1/8 in.) from plumb in all directions. Provide a minimum of 19 mm (3/4 in.) clearance between bottom of rails and top of pit channels.
- G. Guide rail anchorages in pit shall be made in a manner that will not reduce effectiveness of the pit waterproofing.
- H. In the event inserts or bond blocks are required for the attachment of guide rails, the Contractor shall furnish such inserts or bond blocks and shall install them in the forms before the concrete is poured. Use inserts or bond blocks only in concrete or block work where steel framing is not available for support of guide rails. Expansion-type bolting for guide rail brackets will not be permitted.
- I. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T-section with two field coats of manufacturer's standard enamel.

2.21 NORMAL AND FINAL TERMINAL STOPPING DEVICES

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
 - 1. Switches shall function with any load up to and including 100 percent of rated elevator capacity at any speed obtained in normal operation.
 - 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.
 - 1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
 - 2. Switches shall be independent of other stopping devices.
 - 3. Switches, when opened, shall remove power from pump motor and control valves preventing operation of car in either direction.
- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

2.22 CROSSHEAD DATA PLATE AND CODE DATA PLATE

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead.
Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

2.23 WORKMAN'S LIGHTS AND OUTLETS

- A. Provide duplex GFCI protected type receptacles and lamp, with guards on top of elevator car and beneath platform.
- B. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type rated for 15 amperes and 125 volts.

2.24 TOP-OF-CAR OPERATING DEVICE

- A. Provide a car-top operating device that meets the requirements of ASME A17.1 Section 2.26.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.
- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

2.25 CAR LEVELING DEVICE

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

2.26 EMERGENCY STOP SWITCHES

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

2.27 MAIN CAR OPERATING PANEL

- A. Locate the main car operating panel in the car enclosure on the front return panel for passenger/service elevators and the front of the side wall for freight elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One-piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- D. The upper section shall contain the following items in order listed from top to bottom:
 - 1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
 - 2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
 - 3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system

- shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
 5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
 6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
 7. Medical Emergency switch marked "MEDICAL EMERGENCY" with two positions labeled "ON" and "OFF" and Medical Emergency Indicator Light located next to the key switch shall be round with a minimum diameter of 25 mm (1 in.). Instruction for Medical Emergency operation shall be engraved below the key switch and light.
 8. Independent Service switch, see Section 2.30 for detailed description.
 9. Provide a Door Hold button on the faceplate next to the independent service key switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button. Door Hold button is not ADA required and Braille is not needed.
 10. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.

11. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.
 12. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.
 13. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
 14. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- E. The service operation panel, in the lower section shall contain the following items:
1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
 2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
 3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
 4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
 5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular

operating devices. Emergency stop switch shall be marked "PULL TO STOP" and "PUSH TO RUN".

2.28 INDEPENDENT SERVICE

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

2.29 CAR POSITION INDICATOR

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

2.30 AUDIO VOICE SYSTEM

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice announcer units shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.
 - 1. Fire Service Message
 - 2. Medical Emergency Service Message
 - 3. "Please do not block doors."
 - 4. Provide special messages as directed by Resident Engineer.

2.31 AUTO DIAL TELEPHONE SYSTEM

- A. Provide a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.
- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- F. Each elevator shall have an individual phone number.
- G. If the operator ends the call, the phone shall be able to redial immediately.

2.32 CORRIDOR OPERATING DEVICE FACEPLATES

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.
- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.33 CORRIDOR OPERATING DEVICES

- A. Provide one riser of landing call buttons located as shown on contract drawings.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Two or more risers of landing call buttons, if specified, shall be cross-connected so that either "UP" or "DOWN" buttons at a floor shall be capable of registering a call to that floor for the entire elevator group. Registration of a landing call shall illuminate "UP" or "DOWN" buttons simultaneously, and upon satisfaction of that call, both buttons shall be extinguished simultaneously.
- F. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

2.34 CORRIDOR LANTERN/POSITION INDICATOR

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping.

Each lantern shall be equipped with a clearly audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.

- B. Provide alpha-numeric digital position indicators directly over hoistway landing entranceways between the arrival lanterns at each and every floor. Indicator faceplate shall be stainless steel. Numerals shall be not less than 50 mm (2 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.
- C. Provide LED illumination in each compartment to indicate the position and direction the car is traveling by illuminating the proper alpha-numeric symbol. When the car is standing at a landing without direction established, arrows shall not be illuminated.

2.35 HOISTWAY ACCESS SWITCHES

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Elevators with side slide doors, mount the access key switch 1830 mm (6 ft) above the corridor floor in the wall next to the strike jamb. Exposed portions of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose in the VA Medical Center. When the car is moved down from the top terminal landing, limit the zone of travel to a distance not greater than the top of the crosshead level with the top floor.
- B. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators and locked door release system (key access) for freight elevators.

2.36 HOISTWAY ENTRANCES: PASSENGER/SERVICE ELEVATORS

- A. Provide entrances of metal construction using cold rolled steel. Door frames shall be constructed of stainless steel. Complete entrances with sills, hanger supports, hangers, tracks, angle struts, unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.
- B. Provide one piece extruded stainless steel sills with non-slip wearing surface, grooved for door guides and recessed for fascia plates. Sills shall have overall height of not less than 19 mm (3/4 in.) set true, straight, and level, with hoistway edges plumb over each other, and top surfaces flush with finished floor. Grout the sills full length after installation.
- C. Construct hanger supports of not less than 4.5 mm (3/16 in.) thick steel plate, and bolted to strut angles.
- D. Structural steel angles shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 in.) on center and at each end with two bolts.
- E. Provide jambs and head soffits, of not less than 14-gauge stainless steel, for entrances. Jambs and head soffits shall be bolted or welded construction, and provided with three anchors each side. Side jambs shall be curved type. Radius of curvature shall be 89 mm (3 1/2 in.). Head jamb shall be square type, and shall overhang corridor face of side jambs by 6 mm (1/4 in.). Rigidly fasten jambs and head soffits to building structure. Provide jambs with protective covering. After installation, protect jambs and head soffits to prevent damage to finish during construction. Solidly grout jambs.
- F. Provide 14-gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be the same width as the door opening of elevator and adequately reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide shear guards beveled back to and fastened to the wall.
- G. Provide hoistway entrance with flush two speed side slide hoistway doors for elevator. Door panels shall be not less than 16-gauge stainless steel, flush type construction, and not less than 32 mm (1 1/4 in.) thick. Wrap stainless steel around the leading and trailing edges of the door panel. Top and bottom of door panels shall have

continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 1.0 mm (0.04 in.) in thickness and of the hat section type. At bottom of each and every panel, provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib. Reinforce each door panel for hangers, interlock mechanism, drive assembly, and closer. One door panel for each entrance shall bear a BOCA label, Underwriters' label, or in lieu of this, labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to the COTR. Fasten sight guard of 14-gauge stainless steel, extending full height of panel, to leading edge of fast speed panel of two-speed doors.

- H. Provide hangers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on malleable iron or steel brackets. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.
- I. Do not use hangers that are constructed integrally with the door panels.
- J. Provide raised numerals on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.

- K. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

2.37 ELECTRIC INTERLOCKS

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.
- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.
- C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2, or equivalent.
 - 1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.
- D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

2.38 CAR FRAME: PASSENGER/SERVICE ELEVATORS

- A. Car frame shall conform to the requirements of ASME A17.1 Section 2.15, constructed of steel plates and structural shapes securely riveted, bolted, or welded together. Iron casting shall not be permitted. The entire assembly shall be rugged construction, and amply braced to withstand unequal loading of platform. Car frame members shall be constructed to relieve the car enclosure of all strains. Balance car front to back and side to side. Provide balancing weights and frames, properly located, to achieve the required true balance.
- B. Provide a bonding wire between frame and plunger.
- C. Provide normal jack stands and anchorages as required for pit and equipment maintenance.

2.39 CAR PLATFORM: PASSENGER/SERVICE ELEVATORS

- A. Construct the car platform to comply with all the requirements of ASME A17.1 Section 2.15.5. The platform shall be designed to withstand the forces developed under the loading conditions specified. Provide car entrances with extruded stainless steel sill or better with machined or

extruded guide grooves. Cover underside and all exposed edges of wood filled platform with sheet metal of not less than 27-gauge, with all exposed joints and edges folded under. Fire resistant paint is not acceptable. Platform shall have flexible composition flooring not less than 3 mm (1/8 in.) thick. For color, see Section 09 06 00, SCHEDULE FOR FINISHES. Adhesive material shall be type recommended by manufacturer of flooring. Lay flooring flush with threshold plate and base.

- B. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).
- C. Isolate the platform from the car frame by approved rubber pads or other equally effective means.
- D. Provide adjustable diagonal brace rods to hold platform firmly within car suspension frame.
- E. Provide a bonding wire between frame and platform.

2.40 CAR ENCLOSURE: PASSENGER/SERVICE ELEVATORS

- A. Car enclosure shall be lit as indicated in drawings.
- B. Securely fasten car enclosure to platform by through bolts located at intervals of not more than 457 mm (18 in.) running through an angle at the base of panels to underside of platform. Provide 6 mm (1/4 in.) bolts with nuts and lock washers.
- C. Car enclosure base shall be of 14-gauge stainless steel, 152 mm (6 in.) high. Provide straight type base at front return sides. Vertical face of base at sides and rear shall be flush with, or recessed behind the wainscot directly above the base. There shall be no exposed fastenings in base. Provide natural ventilation openings divided equally between the bottom and top of the car enclosure that shall provide a minimum 3.5 percent of the inside car floor area.
- D. Construct canopy of not less than 12-gauge steel.
- E. Car top railings shall meet the requirements of ASME A17.1 Rules 2.14.1.7 and 2.10.2.

- F. Front return wall panel, entrance columns, rear corner columns, entrance head-jamb and transom shall be 14-gauge stainless steel full height of car. Side and rear walls from top of base to top of panel shall be constructed of 14-gauge cold rolled steel. Side and rear walls up to 1220 mm (48 in.) above finished floor shall be covered with stainless steel. Side and rear walls from 1220 (48 in.) to the ceiling shall be covered with stainless steel. Apply directly to the cab walls or to 13 mm (1/2 in.) plywood/particle board that meets requirements of ASTM E 84, UL 723, or CAN/ULC-S102.2, whichever is applicable. Submit a method of fastening plywood/particle board to steel walls. It shall be flush with the face of the bottom section of the stainless steel. Plastic laminate shall comply with Federal Specification L-P-508, Style Type 1, and Class 1. Color is specified in Section 09 06 00, SCHEDULE FOR FINISHES, Interior shall be flush panel construction with angles welded on exterior to ensure adequate rigidity. Coat exterior of panels with mastic sound insulation material approximately 2.5 mm (3/32 in.) thick followed by a prime coat of paint. Mastic material shall conform to ASTM E1042.
1. Smooth and flush all joints with no ragged or broken edges. Plastic laminate shall comply with NEMA LD-3, textured finish, general purpose type, grade designation GP 50, and 0.050 in. thickness, except with a minimum wear resistance of 1200 cycles, and backer sheet, grade designation BK 20, and 0.020 in. thickness.
- G. Provide a hinged top emergency exit cover. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a code approved exit switch to prevent operation of the elevator when the emergency exit is open.
- H. Provide duplex, GFCI protected type receptacle in car. Locate flush-mounted receptacle on the centerline of the main car operating panel, 150 mm (6 in.) above the car floor.
- I. Lighting for passenger elevators:
1. Provide car lighting with indirect fluorescent or LED lamps mounted in lighting coves along each side of the cab ceiling, front to back.
 2. Equip the lighting cove with asymmetrical reflectors having specular ALZAK (or equal) finish. Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above the finished floor.

3. Enclose the entire vertical space between the light trough outer edge and the cab canopy with approved opaque white or clear Lexan or similar polymer panel. Install the panels so that they are removable for cleaning and re-lamping.
- J. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan, capable of rated free delivery air displacement of approximately 380 and 700 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in service panel.
- L. Provide car enclosure with two sets of stainless steel handrails.
1. 75 mm (3 in.) wide x 9 mm (3/8 in.) thick flatstock located with centerlines 750 mm and 1050 mm (30 in. and 42 in.) above the car floor.
 2. Locate handrails approximately 38 mm (1 1/2 in.) from cab wall. Install handrails on the two side walls and rear wall. Curve ends of handrails to walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.
- M. Provide car entrance with two-speed side opening horizontal sliding car doors, of same type as hoistway doors. Construct door panels to be flush hollow metal construction, not less than 32 mm (1 1/4 in.) thick, consisting of one continuous piece 16-gauge stainless steel on car side face, leading and trailing edges. Separate two plates by a sound-deadening material, and reinforce by steel shapes welded to the plates at frequent intervals. Reinforce panels as required for installation of hangers, power-operating and door-opening devices. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (1/64 in.) clearance. Provide two laminated phenolic gibs on each door panel. Gibs shall be replaceable without removal of door panel. Provide door drive assembly, restrictor, gate switch, header, track, arms, and all related door hardware.

2.41 POWER DOOR OPERATORS: PASSENGER/SERVICE ELEVATORS

- A. Provide a high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. The closing speed of the doors shall be .3 m (1 ft) per second. A reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings. Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be torsion spring type or spring loaded sill mounted type.
- B. Design the door operator so that in case of interruption or failure of the electric power from any cause, it shall permit emergency manual operation of the car door and hoistway door from within the car, only in the door zone. Out of door zone, doors are restricted to 100 mm (4 in.) opening.
1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of

the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. **Do not provide door nudging.**

1. If an obstruction of the doors should not activate the photo-electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.

- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

2.42 DROP LEG JACK STAND

- A. Provide all components and anchorages for the drop leg jack stand. Jack stand is to be capable of being radially lowered into position to provide temporary support for elevator cab.
- B. Basis of Design: Wurtec Drop Leg Jack Stand

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine work of other trades on which the work of this Section depends. Report defects to the Resident Engineer in writing which may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder and guard.
- C. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access stairs and door.
- D. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- E. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Elevator Contractor

requires changes in size or location of trolley beams, or their supports, trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the Contracting officer and include cost in their bid. Where applicable, locate controller near and visible to its respective hydraulic pump unit. Work required prior to the completion of the elevator installation:

1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
 2. Provide light and GFCI outlets in the elevator pit and machine room.
 3. Furnish electric power for testing and adjusting elevator equipment.
 4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
 5. Supply power for cab lighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.
 6. Machine room enclosed and protected from moisture, with self closing, self locking door and access stairs.
 7. Provide fire extinguisher in machine room.
- F. Supply for installation, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

3.2 SPACE CONDITIONS

- A. Attention is called to overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and obtained by the Contractor, subject to approval by Resident Engineer. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.
- B. Where concrete beams, floor slabs or other building construction protrude more than 50 mm (2 in.) into hoistway; bevel all top surfaces of projections to an angle of 75 degrees with the horizontal.

3.3 INSTALLATION

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.
- D. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- F. Grout sills and hoistway entrance frames.

3.4 ARRANGEMENT OF EQUIPMENT

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hydraulic pump unit.

3.5 WORKMANSHIP AND PROTECTION

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.
- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.
- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.

- E. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- F. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

3.6 CLEANING

- A. Clean machine room and equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance, remove protective covering from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

3.7 PAINTING AND FINISHING

- A. Hydraulic pump assembly shall be factory painted with manufacturer's standard finish and color.
- B. Controllers, car frames and platforms, beams, rails and buffers, except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.
- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.
- D. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- E. Elevator pump units, controllers, main line shunt trip circuit breakers, bolster channels, and cross heads of cars shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.
- F. Hoistway Entrances of Passenger Elevator:
 - 1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel.
 - 2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and

structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.

G. Elevator Cabs for Passenger Elevators:

1. Interior and exterior steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.
2. Interior steel surfaces shall be factory finished with one coat of baked on enamel or proxylin lacquer. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.
3. Give exterior faces of car doors one finish coat of paint of medium gray color.

3.8 PRE-TESTS AND TESTS

A. Pre-test the elevators and related equipment in the presence of the Resident Engineer or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by Resident Engineer.

1. Procedure outlined in the Inspectors Manual for Hydraulic Elevators, ASME A17.2 shall apply.
 - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
 - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, oil pressure gauge, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
3. If during the inspection process the Inspector determines the need, the following instruments shall be available within a four-hour period: Megohm meter, vibration meter, sound meter, and a light meter.

B. Inspection of workmanship, equipment furnished, and installation for compliance with specification.

- C. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- D. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load and no load in the elevator. Speed shall be determined by certified tachometer. The actual measured speed of the elevator with all loads in either direction shall be within five (5) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
- E. Temperature Rise Test: The temperature rise of the pump motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within 5 degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
- F. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car and with contract load in car in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
- G. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.
- H. Safety Devices Tests: Safety devices shall be tested as required by ASME A17.1 Section 8.10.
- I. Overload Devices: Test all overload current protection devices in the system at final inspection.
- J. Limit Stops:

1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
- K. Working Pressure: Verify working pressure of the hydraulic system by pressure gauge placed in the system line. Take readings with no load and full load in car.
- L. Test automatic shut-off valve for proper operation.
- M. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.
- N. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
- O. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- P. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the Resident Engineer.
- Q. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
- R. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the Resident Engineer.

3.9 INSTRUCTION OF VA PERSONNEL

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour work day. Instruction shall commence after completion of all work and at the time and place directed by the Resident Engineer.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the Resident Engineer in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the Resident Engineer. This maintenance service shall run concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanic and Apprentices employed and supervised by the company that is providing guaranteed period of service on the elevator equipment specified herein.
- B. This contract will cover full maintenance including emergency call back service, inspections and servicing the elevators listed in the schedule of elevator. The Elevator Contractor shall be required to perform the following:
 - 1. Bi-weekly systematic examination of equipment.

2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.
 3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
 4. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, and signal system shall be cleaned, lubricated and adjusted.
 5. Guide rails and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
 6. Maintain the performance standards set forth in this specification.
 7. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
 8. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the Resident Engineer or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket

containing a complete description of the work performed shall be given to the Resident Engineer.

- F. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all bi-weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

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Construction Documents
3-DBT Project #2014-020

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SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Excavation and Backfill: Section 31 20 11, EARTHWORK.
- D. Concrete and Grout: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 05 50 00, METAL FABRICATIONS.
- F. Section 07 84 00, FIRESTOPPING.
- G. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- H. Section 07 92 00, JOINT SEALANTS.
- I. Section 09 91 00, PAINTING.
- J. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
 - 2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
 - 3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 - 4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.

5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 6. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- C. Guaranty: In GENERAL CONDITIONS.
- D. Extended Guarantee Period Services:
1. Qualifications: All service technicians assigned to perform work under this contract shall be qualified and factory trained by the Original Equipment Manufacturer (O.E.M.). Each technician shall have at least three years experience of working on comparable systems and shall be a full time employee of the contractor. The contractor shall furnish, for the Department of Veterans Affairs (VA) review and approval, resumes of all service technicians scheduled to service the equipment and systems. The resume shall include details of experience, training, and educational qualifications and performance evaluations.
 2. Replacement Parts: The contractor shall be equipped with all replacement parts of all equipment and systems to be serviced and the manufacturer's standard service and repair procedures. All replacement parts shall be brand new and of current design. The replacement parts shall be O.E.M. items. Obsolete or refurbished parts are unacceptable. "Approved Equal" parts must have prior approval of the Contracting Officer. Contractor shall furnish evidence of guaranteed supply of parts for the life of the system.
 3. Service Supplies: The services shall include, without any additional cost to the government, all replacement parts, special tools and equipment, and consumable materials, that is, lubrication oil, grease, and cleaning materials, as required. The requirement

of UL listing, where applicable, shall not be voided by any replacement parts, components, software, or modifications provided by the contractor.

4. **Scheduled and Emergency Call Service:** The service shall include a scheduled monthly visit to perform systematic examination of equipment and/or systems and a 7 day, 24 hours call back service for emergency service. The emergency service is defined as a situation created by a breakdown or malfunction of any equipment or system warranting urgent attention. A qualified service representative shall respond to the VA request for emergency service within two hours and assess the problem either by telephone or remote diagnostic capability. If the emergency situation cannot be rectified by the VA personnel, on site emergency service shall be provided by sending a qualified service representative within 24 hours. For the rural locations of the VA medical centers, situated over 200 miles from the contractor's established service depot, the maximum response time of 48 hours shall be acceptable. The emergency service shall be limited to adjustments and repairs specifically required to protect the safety of the equipment for which the emergency service was required to be performed.
5. **Licensing:** The contractor shall be licensed to perform the contracted services. The contractor shall furnish details of all applicable local and state licensing requirements to VA as a part of the qualification requirements. The licenses shall be current, valid through the term of the contract and in the name of the contractor.
6. **Documentation Requirements:** The contractor shall maintain a separate log for each item of equipment and each system covered under the extended guarantee period service contract with the VA Medical Center (VAMC) Engineering Service. The log shall list dates and times of all scheduled and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency, steps taken to rectify the situations, and specific recommendations to avoid such conditions in the future.
7. **Reports:** The contractor shall provide a quarterly report for the first year and twice a year for the remainder of the guarantee period for all equipment and systems serviced under the extended

guarantee period contract. The report shall clearly and concisely describe the services rendered, parts replaced, and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.

8. Quality Program: The contractor shall provide a description of the quality management and control program. The description shall include a tangible proof the existence of such program, names of at least three customers who have participated in the program, and specific information showing the applicability of program to the project.
 9. Training: During each scheduled service visit, the contractor shall actively involve the VAMC maintenance personnel in performing scheduled service and associated activities. The practical training during the scheduled service visits shall include parting oral and written instructions, for each specific task of the servicing contract, to the VAMC maintenance personnel who shall operate the hardware and software in accordance with the intent of the design and under direct supervision of the service contractor's qualified service technician. At the end of the first year of the service contract, the contractor shall obtain a certificate from the VAMC Engineering Service confirming completion of training to the authorized VA representatives.
 10. Classroom Training: Provide list and costs of available classroom training courses offered by contractor or O.E.M.
- E. Supports for sprinkler piping shall be in conformance with NFPA 13.
- F. Supports for standpipe shall be in conformance with NFPA 14.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
 1. Equipment and materials identification.
 2. Fire-stopping materials.
 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 4. Wall, floor, and ceiling plates.

- C. Coordination Drawings: Provide detailed layout drawings of all piping systems. Provide details of the following:
 - 1. Mechanical equipment rooms.
 - 2. Interstitial space.
 - 3. Hangers, inserts, supports, and bracing.
 - 4. Pipe sleeves.
 - 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- D. Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-2001.....Carbon Structural Steel
 - A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades
R (2002)
 - E84-2003.....Standard Test Method for Burning
Characteristics of Building Materials
 - E119-2000.....Standard Test Method for Fire Tests of Building
Construction and Materials
- C. National Fire Protection Association (NFPA):
 - 90A-96.....Installation of Air Conditioning and
Ventilating Systems
 - 101-97.....Life Safety Code

PART 2 - PRODUCTS

2.1 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.2 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 3/16-inch high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 3/16-inch high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Valve tags: Engraved black filled numbers and letters not less than 1/2-inch high for number designation, and not less than 1/4-inch for service designation on 19 gage 1-1/2 inches round brass disc, attached with brass "S" hook or brass chain.
 - 2. Valve lists: Typed or printed plastic coated card(s), sized 8-1/2 inches by 11 inches showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 - 3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.3 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.4 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.5 AK PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
1. For sleeves: Extend sleeve one inch above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 1-1/2 inch angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 1-1/2 inch angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.6 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of one quart of oil, and one pound of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.7 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 3/32-inch for floor plates. For wall and ceiling plates, not less than 0.025-inch for up to 3-inch pipe, 0.035-inch for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's

recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.

2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.

C. Concrete and Grout: Use concrete and shrink compensating grout 3000 psi minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

E. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

F. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

G. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.3 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.4 INSTRUCTIONS TO VA PERSONNEL

- A. Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 21 10 00
WATER-BASED FIRE-SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The design and installation of a hydraulically calculated automatic fire sprinkler system complete and ready for operation, for the entire building including the penthouse, mechanical equipment rooms, attic space, elevator machine rooms, and accessible shafts.
- B. Provide access doors or panels where control or drain valves are located behind plaster or gypsum walls or ceilings as necessary to install piping above suspended plaster or gypsum ceilings.
- C. Painting of exposed piping and supports to follow Section 09 91 00, PAINTING.

1.2 RELATED WORK

- A. Treatment of penetrations through rated enclosures: Section 07 84 00, FIRESTOPPING.
- B. Access panels for plaster ceilings: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Painting of exposed pipe: Section 09 91 00, PAINTING.
- D. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION.
- E. Alarm Supervision: Section 28 31 00, FIRE DETECTION AND ALARM.
- F. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 DESIGN CRITERIA

- A. The design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system shall be in accordance with the required advisory provisions of NFPA 13, 25, 82.
- B. Base system design hydraulic calculations using the area/density method on the following criteria and in accordance with NFPA 13 latest edition.
 - 1. Sprinkler Protection:
 - a. All patient care, sleeping, treatment, office, waiting areas, educational areas, dining areas, corridors and attics: Light hazard, 0.10 gpm/sq. ft over the hydraulically most remote 1500 sq. ft.
 - b. Patient Sleeping Rooms/Areas: Sprinklers with a residential listing shall be installed in accordance with their listed flows and pressures.

- c. Kitchen, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, Elevator Shafts (if required), Elevator Machine Rooms, Refrigeration Service Rooms, and storage between 100 and 250 sq. ft.: Ordinary Hazard, Group 1, 0.15 gpm/sq. ft., over the hydraulically most remote 1500 sq. ft.
 - d. Clean and soiled linen rooms, trash rooms, clean and soiled utility rooms, laundry, laboratories, retail sales and storage rooms, storage room over 250 sq. ft., loading docks, warehouse spaces, energy centers, Pharmacy and SPD areas: Ordinary Group 2, 0.20 gpm/sq. ft. over the hydraulically most remote 1500 sq. ft.
 - e. Provide sprinklers in accessible shafts per NFPA 13 latest edition.
- 2. Add water allowance of 250 gpm for inside and outside hose streams to the sprinkler requirements at the connection to the distribution main.
 - 3. Hydraulic Calculations: The calculated demand including hose stream requirements shall fall no less than 10 percent below the available supply curve.
 - 4. Water Supply:
 - a. Elevation of static and elevation of residual test gage: 2 ft. above site grade
 - b. Static pressure: 54 psi
 - c. Residual pressure: 51 psi
 - d. Flow: 1,125 gpm
 - e. Date: 9/28/15 Time: 14:45
- C. For each sprinkler zone provide a control valve, flow switch, self-contained test, drain assembly and pressure gage.
 - D. Provide a separate sprinkler valve for each traction elevator machine room and other areas as required by NFPA 13 latest edition.
 - E. Provide a guard for each sprinkler in the janitors' closets, the elevator machine room and sprinklers within 7 ft. of the floor and other areas as required by NFPA 13.
 - F. Locate sprinklers in patient bedrooms assuming all privacy curtains have 1/2 in. openings in mesh extending 18 in. from ceiling.

1.4 QUALIFICATIONS:

- A. Designer's Qualifications: Design work and shop drawings shall be prepared by a licensed engineer practicing in the field of Fire Protection Engineering or a NICET (National Institute for Certification in Engineering Technologies) Level III sprinkler technician.
- B. Installer's Qualifications: The installer shall possess a valid State fire protection contractor's license. The installer shall provide documentation of having successfully completed three projects of similar size and scope.
- C. On-site emergency service within four hours of notification.

1.5 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sprinkler design shall be done by a certified professional. All plans shall be stamped by qualified P.E.
- C. Emergency service point of contact name and 24 hour emergency telephone number.
- D. Manufacturer's Literature and Data:
 - 1. Pipe and fittings.
 - 2. Valves
 - 3. Drips
 - 4. Fire Department Siamese Connection
 - 5. Sprinklers-each type, temperature and model
 - 6. Air Compressors
 - 7. Inspectors Test Alarm Modules
 - 8. Sprinkler Cabinets
 - 9. Sprinkler Plugs
 - 10. Pressure Gages
 - 11. Pressure Switches
 - 12. Pipe Hangers and Supports
 - 13. Water Flow Switches
 - 14. Valve Tamper Switches
 - 15. Double Detector Check Valve Assembly
 - 16. Water Measuring Device
 - 17. Test Header
 - 18. Valve Cabinet

- E. Detailed drawings in accordance with NFPA 13 latest editions. Drawings shall be prepared using CADD software stamped by fire protection professional engineer and include all new and existing sprinklers and piping. Use format in use at the VA medical center. Drawings are subject to change during the bidding and construction periods. Any wall and ceiling changes occurring prior to the submittal of contractors shop drawings shall be incorporated into the contractors detailed design at no additional contract cost.
- F. Hydraulic calculations for each sprinkler system in accordance with NFPA 13 latest edition.
- G. Operation and Maintenance Data:
 - 1. Indicating Valves
 - 2. Water Flow and valve tamper switches
 - 3. Alarm Valves
 - 4. Copy of NFPA 25
- H. Recommended preventive maintenance schedule.

1.6 AS-BUILT DOCUMENTATION

- A. A Mylar as-built drawing and two copies shall be provided for each drawing. One copy of final CADD drawing files shall also be provided on a CD.
- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of hydraulic calculations for each sprinkler system updated to include submittal review comments and any changes to the installation which affect the calculations including one electronic set in PDF format.
- D. Four copies of the hydrostatic report and NFPA 13 material and test certificate for each sprinkler system.
- E. Four sets of operation and maintenance data updated to include submittal review comments and any equipment substitutions including one copy of NFPA 25.
- F. Manufacturer's literature, hydraulic calculations, reports and operation and maintenance data shall be in a labeled 3-ring binder.

1.7 WARRANTY

- A. All work performed and materials and equipment furnished under this contract shall be free from defects for a period of one year from date of acceptance by the government.

- B. All new piping and equipment incorporated into the new system shall be hydrostatically tested and warranted as new.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA)
 - 13-2010.....Installation of Sprinkler Systems
 - 14-2010.....Installation of Standpipe and Hose Systems
 - 17A-2009.....Standard for wet chemical extinguishing systems
 - 24-2010.....Installation of Private Fire Service Mains and
Their Appurtenances
 - 25-2011.....Inspection, Testing and Maintenance of water
Based Fire Protection Systems
 - 70-2011.....National Electrical Code
 - 72-2010.....National Fire Alarm Code
 - 82-2009.....Incinerators, Waste and Linen Handling Systems
and Equipment
 - 170-2009.....Standards for Fire Safety Symbols
 - 291-2010.....Fire Flow Testing and Marking of Hydrants
- C. Underwriters Laboratories Inc. (UL)
 - 2011.....Fire Protection Equipment Directory
- D. Factory Mutual Engineering Corporation (FM)
 - 2010.....Approval Guide
- E. American Society for Testing and Materials (ASTM)
 - F442-09.....Chlorinated Poly (Vinyl Chloride) (CPVC)
Plastic Pipe
- F. American Society of Sanitary Engineering (ASSE)
 - 1015-2009.....Double Check Backflow Prevention Assembly
- G. Contractor shall provide all necessary test equipment, parts and labor to perform required maintenance.
- H. All inspections, testing and maintenance work required by NFPA 25, NFPA 20, NFPA 13 and recommended by the equipment manufacturer shall be provided. Work shall include operation of sprinkler system alarm and supervisory devices.
- I. Maintenance and testing shall be performed on a quarterly basis. A computerized preventive maintenance schedule shall be provided and

shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment, and cleaning of all equipment.

- J. Non-included Work: Maintenance service shall not include the performance of any work due to improper use, accidents or negligence for what the contractor is not responsible.
- K. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of work performed and parts replaced shall be provided.
- L. Emergency Service:
 - 1. Normal and overtime emergency call-back service shall consist of an on-site response to calls within four hours of notification.
 - 2. Overtime emergency call-back service shall be limited to minor adjustments and repairs to affect the integrity of the system.

PART 2 - PRODUCTS

2.1 GENERAL

- A. All devices and equipment shall be Underwriters Laboratories Inc. listed for their intended purpose. All sprinklers shall be Factory Mutual approved.

2.2 PIPING AND FITTINGS

- A. Pipe and fittings from inside face of building 12 in. above finished floor to a distance of approximately 5 ft. outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.
- B. Fire Protection water supply within the building up to sprinkler system isolation valves shall be per NFPA 13 black steel, schedule 10 minimum, or Copper.
- C. Sprinkler piping downstream of the isolation valve on wet-pipe systems shall be per NFPA 13 black steel, schedule 10 minimum.
- D. Threaded or flanged fittings shall be ANSIB1 6.3 cast iron, class 125 minimum. Threaded fittings are not permitted on pipe with wall thickness less than schedule 40.
- E. All fittings on galvanized piping shall be galvanized in accordance with ASTM A53.
- F. Slip type or clamp-on type rubber gasketed fittings shall be listed for each piping application.

G. Piping Materials Standards:

1. Ferrous piping - follow ASTM A 795 Standard
2. Welded and seamless steel pipe - follow ANSI/ASTM A 53
3. Wrought steel pipe - follow ANSI/ASME B36.10M
4. Electric resistance welded steel pipe - follow ASTM A 135
5. Seamless copper tube - follow ASTM B 75
6. Seamless copper water tube - follow ASTM B 88
7. Wrought seamless copper and copper alloy tube - follow ASTM B 251
8. Fluxes for soldering applications of copper and copper alloy tube - follow ASTM B 813
9. Brazing filler metal - follow AWS A5.8
10. Solder metal, 95-5 - follow ASTM B 32
11. Alloy material - follow ASTM B 446
12. Non-metallic piping CPVC pipe - follow ASTM F 442

H. Fitting Materials Standards:

1. Cast iron threaded fitting, Class 125 and 250 - follow ASME B16.4
2. Cast iron pipe flanges and flanged fittings - follow ASME B16.1
3. Malleable iron threaded fittings, Class 150 and 300 steel - follow ASME B16.3
4. Factory made wrought steel butt weld fittings - follow ASME B16.9
5. Buttwelding ends for pipe, valves, flanges, and fitting - follow ASME B16.25
6. Wrought copper and copper alloy solder joint pressure fittings - follow ASME B16.22
7. Cast copper alloy solder joint pressure fitting - follow ASME B16.18

- I. Pipe Identification - All pipe, including specially listed pipe allowed by NFPA 13, shall be marked continuously along its length by the manufacturer in such a way as to properly identify the type of pipe. Pipe identification shall include the manufacturer's name, model designation, or schedule.

2.3 VALVES

A. Listed Indicating Valves:

1. Gate: OS&Y, 350 psi Water Working Pressure (WWP).
2. Butterfly: Gear operated, indicating type, 350 psi water working pressure (WWP). Butterfly valves are to be installed in a manner that does not interfere with the operation of any system component.

3. Ball (inspectors test and drain only): iron body, stainless steel trim, for 300 psi service, indicating type.
 4. Ball and butterfly valves shall not be used on incoming water service.
- B. Check Valves: Swing type, rubber faced or wafer type spring loaded butterfly check valve, 350 lb. water working pressure (WWP).
- C. Alarm Check: Iron body, bronze mounted, variable pressure type with retarding chamber. Provide basic trimmings for alarm test by pass, gages, drain connections, mounting supports for retarding chamber, and drip funnel. Provide pressure sensitive alarm switch to actuate the fire alarm system.
- D. Drain Valves: Threaded bronze angle, globe, ball or butterfly, 600 psi, Water or gas (WOG) equipped with reducer and hose connection with cap or connected to a drain line.
- E. Self-contained Test and Drain Valve:
1. Ductile iron body with bronze "Drain" and "Test" bonnets. Acrylic sight glass for viewing test flow. Various sized orifice inserts to simulate flow through 17/32 in., 1/2 in., 7/16 in., and 3/8 in. diameter sprinklers, 1 1/4 in. female threaded outlets or 1-1/4 in. one-quarter turn locking lug outlets for plain end pipe (end preparation to be in accordance with manufacturer's recommendation).
 2. Bronze body, with chrome plated bronze ball, brass stem, steel handle, Teflon seat and sight glasses. Provide valve with three position indicator plate (off, test, and drain), 1/4 in. tapping for pressure gage and various other orifice inserts to simulate flow through 3/8 in., 7/16 in., 1/2 in., and 17/32 in. diameter sprinklers.
- F. Double Check Backflow Prevention Assembly: Provide two independent check valves with OS&Y shut off valves, ball type test cocks. Maximum friction loss through assembly shall not exceed 5 psi at design flow. Unit shall be functional in vertical or horizontal position, rated for 175 psi working pressure. Check valve assembly shall be in accordance with AWWA Class D. Double check backflow prevention assembly shall be FM approved, ASSE approved and UL listed.

2.4 AUTOMATIC BALL DRIPS

Cast brass 3/4 in. in line automatic ball drip with both ends threaded with iron pipe threads.

2.5 FIRE DEPARTMENT SIAMESE CONNECTION

Brass, flush wall type, exterior fire department connection with brass escutcheon plate, without sill cock, and a minimum of two 2 1/2 in. connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters "Automatic Sprinkler". Provide connection with a swing check valve. Install an automatic ball drip between fire department connection and check valve to discharge over an indirect drain connection or to the outside. When additional alarm valve is installed, additional check valve is not required. Check valves must be installed in accordance with their vertical or horizontal listing.

1. Confirm Fire Department Connection type with local Fire Marshall.

2.6 SPRINKLERS

- A. Quick response sprinklers shall be standard type except as noted below. The maximum distance from the deflector to finished ceiling shall be 2 in. for pendent sprinklers. Pendent sprinklers in finished areas shall be provided with semi-recessed adjustable screwed escutcheons and installed within the center one-third of their adjustment. The sprinkler shall be installed in the flush position with the element exposed below the ceiling line. At the specified locations, provide the following type of sprinklers. All sprinklers except "institutional" type sprinklers shall be FM approved. "Institutional" type sprinklers in Mental Health and Behavior Units shall be UL listed or FM approved quick response type. Maximum break away strength shall be certified by the manufacturer to be no more than 85 pounds. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval, and the following:

LOCATION	TYPE
Mechanical Equipment Rooms, Electrical & Electrical Switch Gear Rooms	Quick Response, Upright or Telephone Closets, Transformer Vaults Pendent Brass [93 °C (200 °F)]

LOCATION	TYPE
Elevator Shafts, Dumbwaiter Shafts, Elevator Machine Rooms, Elevator Pits	Standard Upright or Sidewall Brass [93 °C (200 °F)]
Kitchen Hoods, Exhaust Ducts & Duct Collars	Standard Pendent or Upright (Extra High Temperature [163-191 °C (325-375 °F.)])
Patient Sleeping, Patient Bathrooms, and Corridors within a Patient Ward	Residential, Quick Response, Recessed Pendent, Chrome Plated, 150-165 °F
All Patient Treatment, Elevator Lobbies and Corridors	Quick Response, Recessed Pendent, Chrome Plated 150-165 °F
All Areas Not Listed Above	Quick Response, Recessed Pendent, Sidewall, Chrome Plated [66-74 °C (150-165 °F)]

B. Do not use quick response sprinklers in the same sprinkler zone with other sprinklers types. In sprinklered light hazard patient zones that are expanded into fully sprinklered zones, revise the existing system to contain quick response sprinklers.

C. Sprinklers to be installed as per NFPA 13.

2.7 TOOLS AND REPLACEMENT PARTS

A. Sprinkler Cabinet:

1. Provide a minimum 5 percent spare sprinklers with escutcheons with a minimum of two of each type/or as required by NFPA-13, whichever is more demanding.
2. Provide a minimum of two of each type sprinkler wrenches used.
3. Install cabinets in each building where directed by the Resident Engineer.
4. Spare sprinklers shall be kept in a cabinet where ambient temperatures do not exceed 100 Deg F.

B. Sprinkler system water flow switch: one of each size provided.

- C. Sprinkler system valve tamper switch: one of each type provided.
- D. Sprinkler system pressure switch: one of each type provided.
- E. Provide two sprinkler plugs attached to multi-section extension poles
8 ft. minimum.

2.8 IDENTIFICATION SIGNS

Provide for all new and existing sectional valves, riser control valves, system control valves, drain valves, test and drain connections and alarm devices with securely attached identification signs (enamel on metal) in accordance with NFPA 13.

2.9 WATERFLOW SWITCHES

- A. Integral, mechanical, non-coded, non-accumulative retard type, with two sets of SPDT auxiliary contacts and adjustable from 0 to 90 seconds. Set flow switches at an initial setting between 20 and 30 seconds.
- B. All conduit and wiring connected thereto shall be provided in Section 28 31 00, FIRE DETECTION AND ALARM.

2.10 VALVE SUPERVISORY SWITCHES

- A. Provide each indicating sprinkler, standpipe and fire pump control valve with adequate means for mounting a valve supervisory switch.
- B. Mount switch so as not to interfere with normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem is moved no more than one fifth of the distance from its normal position.
- C. The mechanism shall be contained in a weatherproof die cast aluminum housing, which shall provide a 3/4 in. tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
- D. Switch housing to be finished in red baked enamel.
- E. Supervisory switches for ball and butterfly valves may be integral with the valve.
- F. All conduit and wiring connected thereto shall be provided in Section 28 31 00, FIRE DETECTION AND ALARM.

2.11 PRESSURE SWITCHES

- A. Provide with 1/2 in. NPT male pressure connection.
- B. Alarm switch shall be activated by any flow of water equal to or in excess of the discharge from one sprinkler.
- C. Supervisory switch shall be activated by either high or low air pressure condition.

- D. Furnish switch in a red baked enamel, weatherproof, oil resistant housing with tamper resistant screws.

2.12 WATER MOTOR GONG

Provide water powered mechanical device providing an audible signal when there is a flow of water in the automatic sprinkler system.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Exposed piping passing through walls, floors or ceilings shall be provided with chrome colored escutcheon plates.
- B. Comply with NFPA 101 Fire Barrier Penetration codes.

2.14 PRESSURE GAUGE

- A. Provide a 100 psi pressure gauge at each flow alarm switch location, at the top of each sprinkler riser, at each main drain connection, and on the suction and discharge of the fire pump.

2.15 HANGERS

- A. Hangers shall be designed to support five times the weight of the water filled pipe plus 250 Lb at each point of piping support.
- B. These points of support shall be adequate to support the system.
- C. The spacing between hangers shall not exceed the value given for the type of pipe as indicated in NFPA 13 tables.
- D. Hanger components shall be ferrous.
- E. Detailed calculations shall be submitted, when required by the reviewing Authority, showing stress developed in hangers, piping, fittings and safety factors allowed.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Supervisory Switches: For each indicating sprinkler system riser, sprinkler zone, main service entrance, PIV (post indicator valve), control valve, provide a supervisory switch that is connected to the fire alarm system. Test and drain valves shall not be provided with supervisory switches.
- B. Waterflow Switches: For each sprinkler zone and where indicated on drawings, provide a waterflow switch. Install waterflow switch and adjacent valves in easily accessible locations.
- C. Sprinkler Zone: Each sprinkler zone shall coincide with each smoke zone and fire alarm zone.
- D. Piping connections:

1. Sprinkler System Only: Start at flanged outlet within the building at exterior wall.

E. Drains, Test Pipes and Accessories:

1. Provide a drain at base of risers, drain connection on valved sections, and drains at other locations for complete drainage of the system. Provide valve in drain lines and connect to the central drain riser. Discharge riser outside over splash block, indirectly over standpipe drain connected to storm sewer, or as indicated. The main drain shall be capable of full discharge test without allowing water to flow onto the floor.
2. Provide test pipes in accordance with NFPA 13. Test pipes shall be valved and piped to discharge through proper orifice as specified above for drains.

F. Provide a 100 psi pressure gage at each flow alarm switch location, at the top of each sprinkler or standpipe riser, at each main drain connection.

G. Conceal all piping, except in pipe basements, stairwells and rooms without ceilings.

H. Locate piping in stairways as near ceiling as possible to prevent tampering by unauthorized personnel. Provide a minimum headroom of 7 ft.-6 in. for all piping.

I. Piping arrangement shall avoid contact with other piping and equipment and allow clear access to other equipment or devices requiring access or maintenance.

J. Cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections, shall be affixed near to the pipe where the originated. They shall be displayed until final inspection and then removed.

K. For each new fire department connection, locate the symbolic sign given in NFPA 170 a distance of 8 to 10 ft. above each connection location. The sign shall be 18 x 18 in. with symbol at least 14 x 14 in.

L. Firestopping shall comply with Section 07 84 00, FIRESTOPPING. All holes through stairways, smoke barrier walls, and fire walls shall be sealed on a daily basis.

M. Provide hydraulic design information signage as required by NFPA 13 and 14.

N. Install access doors in ceilings of rooms where above ceiling access is required.

3.2 TEST

A. Automatic Sprinkler System: NFPA 13 and 25.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the sprinkler system, on the dates requested by the COTR.

- - - END - - -

SECTION 21 12 00
MANUAL DRY STANDPIPE SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Design, materials, equipment and installation, inspection and testing of a manual dry standpipe system as required by NFPA 14.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 07 84 00, FIRESTOPPING.
- C. Section 09 91 00, PAINTING.
- D. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 DESIGN CRITERIA

- A. Design Basis Information: Provide design, materials, equipment, installation, and testing of the manual dry standpipe system in accordance with NFPA 14.
 - 1. For hydraulic calculations, calculated demand shall not fall less than 10 percent below the water supply curve.
 - 2. Water Supply: Base water supply on a fire pumper truck being able to provide 1000 gpm at 150 psi and 700 gpm at 200 psi at the fire department connection. Verify with local fire department if current fire trucks can meet flow and pressure listed. Revise design to match current fire truck capacity if necessary.
 - 3. Size standpipes to provide 100 psi at the most remote connections.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in

Paragraphs 1.3(C)1 through 1.3(C)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:

1. Qualifications:

- a. Provide a copy of the installing contractors fire sprinkler and state contractor's license.
- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
- c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 14. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.

3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.

4. Calculation Sheets:

- a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 14.

5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.

6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In

addition, submittals shall include, but not be limited to, the following:

- a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
 - 1) One full size (or size as directed by the COR) printed copy.
 - 2) One complete set in electronic pdf format.
 - 3) One complete set in AutoCAD format or a format as directed by the COR.
- b. Material and Testing Certificate: Upon completion of the standpipe system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 14. Certificates shall be provided to document all parts of the installation.
- c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.
- d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.
- e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the COR.

1.5 QUALITY ASSURANCE

- A. Installer Reliability: The installer shall possess a valid State of Minnesota fire sprinkler contractor's license. The installer shall have

been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
NFPA 14-13.....Installation of Standpipe and Hose Systems
NFPA 101-15.....Life Safety Code
NFPA 170-15.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory (2011)
- D. Factory Mutual Engineering Corporation (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 PIPING & FITTINGS:

- A. Piping and fitting shall be in accordance with NFPA 14. Do not use plain end pipe and fittings with locking lugs or shear bolts.

2.2 VALVES

- A. Valves shall be in accordance with NFPA 14.
- B. Do not use quarter turn ball valves for 50 mm (2 inches) or larger drain valves.
- C. Standpipe Hose Valves: 65 mm (2-1/2 inches) screwed, brass hose angle valve, male hose threads same as local fire protection service, 65 mm (2-1/2 inches) by 40 mm (1-1/2 inches) reducer, with permanently attached polished brass cap and chain.
- D. Automatic Ball Drips: Cast brass 20 mm (3/4-inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

2.3 FIRE DEPARTMENT SUPPLY CONNECTION:

- A. Brass, exterior fire department connection with brass escutcheon plate, a minimum of two 65 mm (2-1/2 inches) connections, or a configuration

acceptable to the responding fire department. Connections shall be threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters "Dry Standpipe System". Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain.

2.4 IDENTIFICATION SIGNS:

- A. Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Standpipe system signage shall be attached to the valve or piping with chain.

2.5 VALVE SUPERVISORY SWITCHES:

- A. Contain in a weatherproof die cast red baked enamel, oil resistant, aluminum housing with tamper resistant screws, which shall provide a 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC. Valve supervisory switches for ball and butterfly valves may be integral with the valve.

2.6 PIPE SUPPORTS:

- A. Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 14.

2.7 WALL, FLOOR AND CEILING PLATES:

- A. Provide chrome plated steel escutcheon plates.

2.8 VALVE TAGS

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situations where bending of the pipe is required, use a standard pipe-bending template. Conceal piping in all spaces which have finished ceilings. In stairways, locate piping as near to the ceiling as

possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, shall be installed accordance with NFPA 13.

- C. Face fire department hose connections in valve cabinets outward in a manner which prevents crimping of the hose.
- D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and as required by NFPA 14.
- E. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.
- F. Clearances: For systems requiring seismic protection, piping that passes through floors or walls shall have penetrations sized 50 mm (2 inches) nominally larger than the penetrating pipe for pipe sizes 25 mm (1 inch) to 90 mm (3 ½ inches) and 100 mm (4 inches) nominally larger for penetrating pipe sizes 100 mm (4 inches) and larger.
- G. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space around penetrations. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- H. Paint all piping Fire Safety Red in accordance with Section 09 91 00 or a color designated by the Contracting Officers Technical Representative (COR).
- I. For each fire department supply connection, provide the symbolic sign given in NFPA 170 located 2400 to 3000 mm (8 to 10 feet) above each connection. The sign shall be 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).
- J. Securely attach identification signs to control valves, drain valves, and test valves.
- K. Welding: All welding shall conform to the requirements and recommendations of NFPA 14.

3.2 INSPECTION AND TEST:

- A. Hydrostatic Testing: Hydrostatically test the system including the fire department connections, as specified in NFPA 14, in the presence of the Contracting Officers Technical Representative (COR) or his designated representative.
- B. Final Inspection and Testing: Test the system in accordance with NFPA 14 when all necessary corrections have been accomplished. Advise the Contracting Officers Technical Representative (COR) who will then schedule the final inspection and test. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct any deficiencies found and retest the system. Include the operation of all features of the systems under normal conditions in the test.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

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Construction Documents
3-DBT Project #2014-020

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SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Design, installation and testing shall be in accordance with NFPA 13.
- B. The design and installation of a hydraulically calculated automatic wet-pipe system complete and ready for operation for all portions of Cottage 2.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 33 10 00, WATER UTILITIES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 09 91 00, PAINTING.
- F. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 DESIGN CRITERIA

- A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.
 - 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
 - 2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:
 - a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
 - b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, and Repair Shops.
 - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage,

laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).

3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Water Supply: Base water supply on a flow test of:
 - a. Location Hydrant #18, St. Cloud VAMC
 - d. Static pressure: 54 psi
 - e. Residual pressure: 51 psi
 - f. Flow: 1,125 gpm
 - g. Date: 9/28/15 Time 14:45
5. Zoning:
 - a. For each sprinkler zone provide a control valve, flow switch, and a test and drain assembly with pressure gauge.
 - b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:

1. Qualifications:
 - a. Provide a copy of the installing contractor's fire sprinkler and state contractor's license.

- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
- c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- 2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.
- 3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.
- 4. Calculation Sheets:
 - a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 13.
- 5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.
- 6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In addition, submittals shall include, but not be limited to, the following:
 - a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.

- 1) One full size (or size as directed by the COR) printed copy.
 - 2) One complete set in electronic pdf format.
 - 3) One complete set in AutoCAD format or a format as directed by the COR.
- b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
- c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.
- d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.
- e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the COR.

1.5 QUALITY ASSURANCE

- A. Installer Reliability: The installer shall possess a valid State of Minnesota fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and

equipment shall be new unless specifically indicated otherwise on the contract drawings.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 13-16.....Installation of Sprinkler Systems
 - 25-14.....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
 - 101-15.....Life Safety Code
 - 170-15.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory (2011)
- D. Factory Mutual Engineering Corporation (FM): Approval Guide

PART 2 - PRODUCTS

2.1 PIPING & FITTINGS

- A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.
 - 1. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.
- B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.
 - 1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
 - 2. All piping to be schedule 40, threaded or flanged. Grooved piping is prohibited.
 - 3. Use nonferrous piping in MRI Scanning Rooms.
 - 4. Plastic piping shall not be permitted except for drain piping.
 - 5. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter or 1-inch and a maximum length of 6-feet.

2.2 VALVES

- A. General:
 - 1. Valves shall be in accordance with NFPA 13.

2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.

- B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.
- C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.
- D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.
- F. Backflow Preventer: Provide backflow preventer in accordance with Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING. Provide means to forward flow test the backflow preventer in accordance with NFPA 13.

2.3 FIRE DEPARTMENT SIAMESE CONNECTION

- A. Brass, exterior fire department connection with brass escutcheon plate, and a minimum of two 65 mm (2-1/2 inch) connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters // "Automatic Sprinkler". Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain.

2.4 SPRINKLERS

- A. All sprinklers shall be FM approved quick response except "institutional" type sprinklers shall be permitted to be UL Listed quick response. Provide FM approved quick response sprinklers in all areas, except that standard response sprinklers shall be provided in elevator hoistways and elevator machine rooms.
- B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated (minimum 200°F).
- C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

2.5 SPRINKLER CABINET

- A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each type of sprinkler in accordance with NFPA 13. Locate adjacent to the riser.
- B. Provide a list of sprinklers installed in the property in the cabinet. The list shall include the following:
 - 1. Manufacturer, model, orifice, deflector type, thermal sensitivity, and pressure for each type of sprinkler in the cabinet.
 - 2. General description of where each sprinkler is used.
 - 3. Quantity of each type present in the cabinet.
 - 4. Issue or revision date of list.

2.6 SPRINKLER SYSTEM SIGNAGE

Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

2.7 SWITCHES:

- A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.8 GAUGES

Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

2.10 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates.

2.12 VALVE TAGS

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch)

for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping shall be installed accordance with NFPA 13.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.
- G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.

- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.
- J. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- K. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.
- L. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).
- M. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- N. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of paint to match adjacent surfaces, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings and in crawl spaces is not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.
- O. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:
 - 1. Identification Signs:
 - a. Provide signage for each control valve, drain valve, sprinkler cabinet, and inspector's test.
 - b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with COR.

Where existing nomenclature does not exist, the Tag Identification shall include no less than the following: (FP-B-F/SZ-#) Fire Protection, Building Number, Floor Number/Smoke Zone (if applicable), and Valve Number. (E.g., FP-2-1E-001) Fire Protection, Cottage 2, First Floor East, Number 001.)

2. Instruction/Information Signs:

- a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
- b. Provide signage indicating the number and location of low point drains.

3. Hydraulic Placards:

- a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.

P. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

3.2 INSPECTION AND TEST

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior

to the final acceptance. Include the operation of all features of the
systems under normal operations in test

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two
hours for instructing personnel in the operation and maintenance of the
system, on the dates requested by the COR.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

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Construction Documents
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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
- C. Abbreviations/Acronyms:
 - 1. ABS: Acrylonitrile Butadiene Styrene
 - 2. AISI: American Iron and Steel Institute
 - 3. AWG: American Wire Gauge
 - 4. BACnet: Building Automation and Control Network
 - 5. BSG: Borosilicate Glass Pipe
 - 6. CDA: Copper Development Association
 - 7. CO: Carbon Monoxide
 - 8. COR: Contracting Officer's Representative
 - 9. CPVC: Chlorinated Polyvinyl Chloride
 - 10. CR: Chloroprene
 - 11. CWP: Cold Working Pressure
 - 12. db(A): Decibels (A weighted)
 - 13. DDC: Direct Digital Control
 - 14. DISS: Diameter Index Safety System
 - 15. DWV: Drainage, Waste and Vent
 - 16. ECC: Engineering Control Center
 - 17. EPDM: Ethylene Propylene Diene Monomer
 - 18. EPT: Ethylene Propylene Terpolymer
 - 19. ETO: Ethylene Oxide
 - 20. FAR: Federal Acquisition Regulations
 - 21. FD: Floor Drain
 - 22. FG: Fiberglass
 - 23. FNPT: Female National Pipe Thread
 - 24. FPM: Fluoroelastomer Polymer
 - 25. HDPE: High Density Polyethylene
 - 26. HOA: Hands-Off-Automatic
 - 27. HP: Horsepower
 - 28. ID: Inside Diameter

- 29. MAWP: Maximum Allowable Working Pressure
- 30. NPTF: National Pipe Thread Female
- 31. NPS: Nominal Pipe Size
- 32. NPT: National Pipe Thread
- 33. OD: Outside Diameter
- 34. OSD: Open Sight Drain
- 35. OS&Y: Outside Stem and Yoke
- 36. PP: Polypropylene
- 37. PTFE: Polytetrafluoroethylene
- 38. PVC: Polyvinyl Chloride
- 39. PVDF: Polyvinylidene Fluoride
- 40. RTRP: Reinforced Thermosetting Resin Pipe
- 41. SPS: Sterile Processing Services
- 42. SUS: Saybolt Universal Second
- 43. SWP: Steam Working Pressure
- 44. TFE: Tetrafluoroethylene
- 45. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
- 46. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
- 47. USDA: U.S. Department of Agriculture
- 48. VAC: Voltage in Alternating Current
- 49. WOG: Water, Oil, Gas

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- E. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- F. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- G. Section 05 50 00, METAL FABRICATIONS.
- H. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- I. Section 07 84 00, FIRESTOPPING.
- J. Section 07 92 00, JOINT SEALANTS.
- K. Section 09 91 00, PAINTING.
- L. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- M. Section 22 07 11, PLUMBING INSULATION.
- N. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- O. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- P. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- Q. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - ASME Boiler and Pressure Vessel Code -
 - BPVC Section IX-2013....Welding, Brazing, and Fusing Qualifications
 - B31.1-2012.....Power Piping
- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-2012.....Standard Specification for Carbon Structural Steel
 - A575-96(R2013)e1.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
 - E84-2013a.....Standard Test Method for Surface Burning Characteristics of Building Materials
 - E119-2012a.....Standard Test Methods for Fire Tests of Building Construction and Materials
 - F1760-01(R2011).....Standard Specification for Coextruded Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic Pipe Having Reprocessed-Recycled Content
- D. International Code Council, (ICC):
 - IBC-2012.....International Building Code
 - IPC-2012.....International Plumbing Code
- E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
 - SP-58-2009.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation
 - SP-69-2003.....Pipe Hangers and Supports - Selection and Application
- F. Military Specifications (MIL):
 - P-21035B.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)
- G. National Electrical Manufacturers Association (NEMA):
 - MG 1-2011.....Motors and Generators

H. National Fire Protection Association (NFPA):

51B-2014.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

54-2012.....National Fuel Gas Code

70-2011.....National Electrical Code (NEC)

I. NSF International (NSF):

5-2012.....Water Heaters, Hot Water Supply Boilers, and
Heat Recovery Equipment

14-2012.....Plastic Piping System Components and Related
Materials

61-2012.....Drinking Water System Components - Health
Effects

372-2011.....Drinking Water System Components - Lead Content

J. Department of Veterans Affairs (VA):

PG-18-10.....Plumbing Design Manual

PG-18-13-2011.....Barrier Free Design Guide

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Installing Contractor shall provide lists of previous installations for selected items of equipment. Contact persons who will serve as

references, with telephone numbers and e-mail addresses shall be submitted with the references.

- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 2. Equipment and materials identification.
 3. Firestopping materials.
 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 5. Wall, floor, and ceiling plates.
- H. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- I. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, controls, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
1. Mechanical equipment rooms.
 2. Interstitial space.
 3. Hangers, inserts, supports, and bracing.
 4. Pipe sleeves.
 5. Equipment penetrations of floors, walls, ceilings, or roofs.

J. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment. Include complete list indicating all components of the systems with diagrams of the internal wiring for each item of equipment.
2. Include listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

K. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

L. Submit training plans, trainer qualifications and instructor qualifications in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 100 miles of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation,

- computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
 9. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".

2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
 2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution.
 3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
 4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.

5. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or additional time to the Government.

E. Guaranty: Warranty of Construction, FAR clause 52.246-21.

F. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall". Reference to the "code official" or "owner" shall be interpreted to mean the COR.

G. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.

4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version ____ provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

- A. Non-pressure PVC pipe shall contain a minimum of 25 percent recycled content. Steel pipe shall contain a minimum of 25 percent recycled content.

- B. Plastic pipe, fittings and solvent cement shall meet NSF 14 and shall bear the NSF seal "NSF-PW". Polypropylene pipe and fittings shall comply with NSF 14 and NSF 61. Solder or flux containing lead shall not be used with copper pipe.
- C. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.
- D. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.
- E. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

2.3 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.4 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 1/4 inch bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.5 LIFTING ATTACHMENTS

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished and installation methods used shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
 - 1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
 - 2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 - 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:

- a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
- b. Other wiring at boilers and water heaters, and to control panels, shall be NFPA 70 designation THWN.
- c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
- 4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
- 5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient". Motors not specified as "high efficiency or premium efficiency" shall comply with the requirements of the Energy Policy and Conservation Act.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with facility maintenance staff. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 3/16 inch high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 3/16 inch high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).

2. Valve tags: Engraved black filled numbers and letters not less than 1/2 inch high for number designation, and not less than 1/4 inch for service designation on 19 gage, 1-1/2 inches round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 8-1/2 inches by 11 inches shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list shall be mounted in picture frames for mounting to a wall. COR shall instruct contractor where frames shall be mounted.
4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling or access door.

2.9 FIRESTOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.10 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.11 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC). Submittals based on the International Building Code (IBC) requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 500 pounds shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.
- B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

C. For Attachment to Concrete Construction:

1. Concrete insert: Type 18, MSS SP-58.
2. Self-drilling expansion shields and machine bolt expansion anchors:
Permitted in concrete not less than 4 inches thick when approved by the COR for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 4 inches thick when approved by the COR for each job condition.

D. For Attachment to Steel Construction: MSS SP-58.

1. Welded attachment: Type 22.
2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 7/8 inch outside diameter.

E. For Attachment to Wood Construction: Wood screws or lag bolts.

F. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 1-1/2 inches minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

G. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 1-5/8 inches by 1-5/8 inches, No. 12 gage, designed to accept special spring held, hardened steel nuts.

1. Allowable hanger load: Manufacturers rating less 200 pounds.
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 1/4 inch U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 1/2 inch galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

H. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.

- c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
 - 1) Movement up to 3/4 inch: Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
 - 2) Movement more than 3/4 inch: Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
 - j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 18 gage minimum.

I. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 140 psig compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of 1 inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-69. To support the load, the shields shall have one or more of the following features: structural inserts 600 psig compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

2.12 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 2 inch above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 1-1/2 inch angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 1-1/2 inch angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and

partitions, unless brass or steel pipe sleeves are specifically called for below.

- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 1 inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 1 inch in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 8 inches from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 10 inches up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

2.13 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.

- D. Lubricants: A minimum of 1 quart of oil, and 1 pound of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

2.14 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 3/32 inch for floor plates. For wall and ceiling plates, not less than 0.025 inch for up to 3 inch pipe, 0.035 inch for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.15 ASBESTOS

- A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms.

Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- F. Cutting Holes:
 - 1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
 - 3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
- G. Interconnection of Pneumatic Instrumentation and Controls: Generally, pneumatic interconnections are not shown but must be provided.
- H. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- I. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

- J. Concrete and Grout: Concrete and shrink compensating grout 3000 psig minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment.
- K. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Interconnection of Electrical Instrumentation and Controls: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.
- M. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.
- N. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- O. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumber's putty.
- P. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.
- Q. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action

performed as directed at no additional cost or additional time to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.3 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents

use. A minimum of 1/2 inch clearance between pipe or piping covering and adjacent work shall be provided.

D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 2 inch excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

3.4 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.

- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.5 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 - 2. The following Material and Equipment shall NOT be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
 - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
 - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
 - 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be

repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.6 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 3/16 inch high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.7 STARTUP AND TEMPORARY OPERATION

- A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.
- B. The commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer's Representative and Commissioning Agent. Provide a minimum of 2 weeks prior notice.

3.8 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

- D. Perform tests as required for commissioning provisions in accordance with Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

3.9 OPERATION AND MAINTENANCE MANUALS

- A. All new and temporary equipment and all elements of each assembly shall be included.
- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.
- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

3.10 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.11 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 22 05 12
GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the general motor requirements for plumbing equipment and applies to all sections of Division 22.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Bearing Manufacturers Association (ABMA):
ABMA 9-1990 (R2008).....Load Ratings and Fatigue Life for Ball Bearings
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
841-2009.....IEEE Standard for Petroleum and Chemical
Industry-Premium-Efficiency, Severe-Duty,
Totally Enclosed Fan-Cooled (TEFC) Squirrel
Cage Induction Motors--Up to and Including 370
kW (500 HP)
- D. International Code Council (ICC):
IPC-2012.....International Plumbing Code
- E. National Electrical Manufacturers Association (NEMA):
MG 1-2011.....Motors and Generators
MG 2-2001 (R2007).....Safety Standard for Construction and Guide for
Selection, Installation and Use of Electric
Motors and Generators
250-2008.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- F. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT", with applicable paragraph identification.
- C. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
 - 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- D. Operating and Maintenance Manuals: Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Certification: Two weeks prior to final inspection, unless otherwise noted, the following certification shall be submitted to the Contracting Officer's Representative (COR).
 - 1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

PART 2 - PRODUCTS

2.1 MOTORS

- A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.

- B. For severe duty totally enclosed motors, IEEE 841 shall apply.
- C. Voltage ratings shall be as follows:
 - 1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
 - 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 100 HP, connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
 - c. Motors, 100 HP or larger, connected to 240-volt systems: 230 volts.
 - d. Motors connected to high voltage systems: Shall conform to NEMA MG 1 Standards for connection to the nominal system voltage shown on the drawings.
- D. Number of phases shall be as follows:
 - 1. Motors, less than 1/2 HP: Single phase.
 - 2. Motors, 1/2 HP and larger: 3 phase.
 - 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 1 HP, may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- E. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- F. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration and running torque without exceeding nameplate ratings or considering service factor.
- G. Motor Enclosures:
 - 1. Shall be the NEMA types shown on the drawings for the motors.
 - 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed.

3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.

H. Electrical Design Requirements:

1. Motors shall be continuous duty.
2. The insulation system shall be rated minimum of Class B, 266°F.
3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 144°F.
4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable Voltage or Adjustable Frequency Controls, or both, or NEMA MG 1, Part 31, Definite Purpose Inverter Fed Polyphase Motors.

I. Mechanical Design Requirements:

1. Bearings shall be rated for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hour rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 0.15 inch per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.

9. All external fasteners shall be corrosion resistant.
 10. Condensation heaters, when specified, shall keep motor windings at least 9°F above ambient temperature.
 11. Winding thermostats, when specified shall be normally closed, connected in series.
 12. Grounding provisions shall be in the main terminal box.
- J. Additional requirements for specific motors, as indicated in other sections, shall also apply.
- K. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 1 HP or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 1 HP or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating HP	1200 RPM	1800 RPM	3600 RPM	Rating HP	1200 RPM	1800 RPM	3600 RPM
1	82.5%	85.5%	77.0%	1	82.5%	85.5%	77.0%
1.5	86.5%	86.5%	84.0%	1.5	87.5%	86.5%	84.0%
2	87.5%	86.5%	85.5%	2	88.5%	86.5%	85.5%
3	88.5%	89.5%	85.5%	3	89.5%	89.5%	86.5%
5	89.5%	89.5%	86.5%	5	89.5%	89.5%	88.5%
7.5	90.2%	91.0%	88.5%	7.5	91.0%	91.7%	89.5%
10	91.7%	91.7%	89.5%	10	91.0%	91.7%	90.2%
15	91.7%	93.0%	90.2%	15	91.7%	92.4%	91.0%
20	92.4%	93.0%	91.0%	20	91.7%	93.0%	91.0%
25	93.0%	93.6%	91.7%	25	93.0%	93.6%	91.7%
30	93.6%	94.1%	91.7%	30	93.0%	93.6%	91.7%
40	94.1%	94.1%	92.4%	40	94.1%	94.1%	92.4%
50	94.1%	94.5%	93.0%	50	94.1%	94.5%	93.0%
60	94.5%	95.0%	93.6%	60	94.5%	95.0%	93.6%
75	94.5%	95.0%	93.6%	75	94.5%	95.4%	93.6%
100	95.0%	95.4%	93.6%	100	95.0%	95.4%	94.1%

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
125	95.0%	95.4%	94.1%	125	95.0%	95.4%	95.0%
150	95.4%	95.8%	94.1%	150	95.8%	95.8%	95.0%
200	95.4%	95.8%	95.0%	200	95.8%	96.2%	95.4%

L. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.
- B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 FIELD TESTS

Megger all motors after installation, before start-up. All shall test free from grounds.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

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SECTION 22 05 19
METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for water meters and gages primarily used for troubleshooting the system and to indicate system performance.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B40.100-2013.....Pressure Gauges and Gauge Attachments
 - B40.200-2008.....Thermometers, Direct Reading and Remote Reading
- C. American Water Works Association (AWWA):
 - C700-2009.....Standard for Cold Water Meters, Displacement Type, Bronze Main Case
 - C701-2012.....Cold Water Meters-Turbine Type, for Customer Service
 - C702-2010.....Cold Water Meters - Compound Type
 - C706-2010.....Direct-Reading, Remote-Registration Systems for Cold-Water Meters
- D. Institute of Electrical and Electronics Engineers (IEEE):
 - C2-2012.....National Electrical Safety Code (NESC)
- E. International Code Council (ICC):
 - IPC-2012.....International Plumbing Code
- F. National Fire Protection Association (NFPA):
 - 70-2011.....National Electrical Code (NEC)
- G. NSF International (NSF):
 - 61-2012.....Drinking Water System Components - Health Effects

372-2011.....Drinking Water System Components - Lead Content

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 19, METERS AND GAGES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Water Meter.
 - 2. Pressure Gages.
 - 3. Thermometers.
 - 4. Product certificates for each type of meter and gage.
 - 5. BACnet communication protocol.
- D. Operations and Maintenance manual shall include:
 - 1. System Description.
 - 2. Major assembly block diagrams.
 - 3. Troubleshooting and preventive maintenance guidelines.
 - 4. Spare parts information.
- E. Shop Drawings shall include the following: One line, wiring and terminal diagrams including terminals identified, protocol or communication modules, and Ethernet connections.

1.5 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit copies of complete operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder per the requirements of Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. A list of

recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.1 TURBINE WATER METER

- A. The water meter shall be Turbine type, Class II, in-line, horizontal axis, and fully conform to AWWA C701. Peak domestic flow shall be 65 gpm. The meter Register shall indicate flow in U.S. gallons.
- B. The water meter shall be rated for use at temperatures ranging from - 40°F and 158°F and operate at a working pressure of 150 psig.
- C. The turbine case shall be constructed of cast bronze.
- D. The register box rings and lid shall be made of cast copper alloy containing not less than 75 percent copper. Forged or die cast copper alloy containing not less than 75 percent copper or a suitable synthetic polymer.
- E. The flow measuring turbine shall be made of a suitable synthetic polymer with specific gravity approximately equal to that of water. The measuring turbine shall have sufficient dimensional stability to retain operating clearances at the full range of working temperatures.
- F. All external case closures, such as rings, clamps, screws, bolts, cap bolts, nuts and washers shall be designed for easy removal following lengthy service.
- G. The turbine meter shall have flanged ends and supplied with companion flanges, gaskets, and with bolts and nuts. The companion flanges shall be made of cast iron.
- H. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 701.
- I. The water meter shall conform to NSF 61 and NSF 372.

2.2 WATER METER STRAINER

- A. All meters shall be fitted with a factory installed integral strainer or bronze inlet strainer with top access. The strainer shall conform to AWWA C702.
- B. The water meter strainer shall conform to NSF 61 and NSF 372.

2.3 WATER METER PROGRAMMING

- A. All meters 2 inches and above shall be programmable with software supplied by the meter manufacturer.

- B. The software shall have a Microsoft based interface and operate on the latest Windows operating system. The software shall allow the user to configure the meter, troubleshoot the meter, query and display meter parameters, and configure data and stored values.
- C. The meter firmware shall be upgradeable through one of the communication ports without removing the unit from service.
- D. The meter shall include output for analog 4-20 milliamp signals and binary output.
- E. The meter shall have two dry contact relays outputs for alarm or control functions.

2.4 WATER METER COMMUNICATION PROTOCOL

- A. The meter shall use a native BACnet Ethernet communication protocol supporting Modbus. The communications shall be protected against surges induced on its communications channels.

2.5 REMOTE READOUT REGISTER

- A. All meters shall be equipped with a remote readout register in accordance with AWWA C706.

2.6 PRESSURE GAGES FOR WATER AND SEWAGE USAGE

- A. ASME B40.100 all metal case 4-1/2 inches diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 200 psig gage.
- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in psig.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.
- H. The pressure gage for water domestic use shall conform to NSF 61 and NSF 372.

2.7 THERMOMETERS

- A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 7 inches high, 40°F to 212°F. Thermometers shall comply with ASME B40.200.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. Test plugs shall be installed on the inlet and outlet pipes of all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gages shall be installed where indicated on the drawings and at the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure reducing valve.
 - 3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.
- E. Water meter installation shall conform to AWWA C700, AWWA C701, and AWWA C702. Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein. New materials shall be provided.
- F. Remote readout register shall be mounted at the location indicated on the drawings or as directed by the COR.
- G. Thermometers shall be installed on the water heater inlet and outlet piping, thermostatic mixing valve outlet piping, and the hot water circulation pump inlet piping.
- H. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 FIELD QUALITY CONTROL

- A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

3.3 TRAINING

- A. A training course shall be provided to the medical center on meter configuration and maintenance. Training manuals shall be supplied for all attendees with four additional copies supplied. The training course shall cover meter configuration, troubleshooting, and diagnostic procedures.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
A112.14.1-2003.....Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):
1001-2008.....Performance Requirements for Atmospheric Type
Vacuum Breakers
1003-2009.....Performance Requirements for Water Pressure
Reducing Valves for Domestic Water Distribution
Systems
1011-2004.....Performance Requirements for Hose Connection
Vacuum Breakers
1013-2011.....Performance Requirements for Reduced Pressure
Principle Backflow Preventers and Reduced
Pressure Principle Fire Protection Backflow
Preventers
1015-2011.....Performance Requirements for Double Check
Backflow Prevention Assemblies and Double Check
Fire Protection Backflow Prevention Assemblies

- 1017-2009.....Performance Requirements for Temperature
Actuated Mixing Valves for Hot Water
Distribution Systems
- 1020-2004.....Performance Requirements for Pressure Vacuum
Breaker Assembly
- 1035-2008.....Performance Requirements for Laboratory Faucet
Backflow Preventers
- 1069-2005.....Performance Requirements for Automatic
Temperature Control Mixing Valves
- 1070-2004.....Performance Requirements for Water Temperature
Limiting Devices
- 1071-2012.....Performance Requirements for Temperature
Actuated Mixing Valves for Plumbed Emergency
Equipment
- D. American Society for Testing and Materials (ASTM):
 - A126-2004(R2009).....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
 - A276-2013a.....Standard Specification for Stainless Steel Bars
and Shapes
 - A536-1984(R2009).....Standard Specification for Ductile Iron
Castings
 - B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings
 - B584-2013.....Standard Specification for Copper Alloy Sand
Castings for General Applications
- E. International Code Council (ICC):
 - IPC-2012.....International Plumbing Code
- F. Manufacturers Standardization Society of the Valve and Fittings
Industry, Inc. (MSS):
 - SP-25-2008.....Standard Marking Systems for Valves, Fittings,
Flanges and Unions
 - SP-67-2011.....Butterfly Valves
 - SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded
Ends
 - SP-71-2011.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
 - SP-80-2013.....Bronze Gate, Globe, Angle, and Check Valves

SP-85-2011.....Gray Iron Globe & Angle Valves, Flanged and
Threaded Ends

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

G. National Environmental Balancing Bureau (NEBB):

7th Edition 2005 Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems

H. NSF International (NSF):

61-2012.....Drinking Water System Components - Health
Effects

372-2011.....Drinking Water System Components - Lead Content

I. University of Southern California Foundation for Cross Connection
Control and Hydraulic Research (USC FCCCHR):

9th Edition.....Manual of Cross-Connection Control

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in
accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and
SAMPLES.

B. Information and material submitted under this section shall be marked
"SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING
PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data Including: Full item description and
optional features and accessories. Include dimensions, weights,
materials, applications, standard compliance, model numbers, size, and
capacity.

1. Ball Valves.

2. Gate Valves.

3. Butterfly Valves.

4. Balancing Valves.

5. Check Valves.

6. Globe Valves.

7. Water Pressure Reducing Valves and Connections.

8. Backflow Preventers.

11. Thermostatic Mixing Valves.

D. Test and Balance reports for balancing valves.

E. Complete operating and maintenance manuals including wiring diagrams,
technical data sheets and information for ordering replaceable parts:

1. Include complete list indicating all components of the systems.

2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
 4. Piping diagrams of thermostatic mixing valves to be installed.
- F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- G. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.
 3. Set angle, gate, and globe valves closed to prevent rattling.
 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 5. Set butterfly valves closed or slightly open.
 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 2 inch stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the

insulation. Memory stops shall be fully adjustable after insulation is applied.

- D. Exposed Valves over 2-1/2 inches installed at an elevation over 12 feet shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.

2.2 SHUT-OFF VALVES

A. Cold, Hot and Re-circulating Hot Water:

- 1. 2 inches and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 150 psig and a CWP rating of 600 psig. The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
- 2. Less than 4 inches: Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 200 psig. The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.
- 3. 4 inches and larger:
 - a. Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating of 200 psig. The valve materials shall meet ASTM A126, grey iron with bolted bonnet, flanged ends, bronze trim, and positive-seal resilient solid wedge disc. The gate valve shall be gear operated for sizes under 8 inches and crank operated for sizes 8 inches and above.
 - b. Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 200 psig. The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.
 - c. Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly

valve shall have a CWP rating of 200 psig. The valve materials shall be epoxy coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, Buna-N or EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated.

2.3 BALANCING VALVES

- A. Hot Water Re-circulating, 3 inches and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 1/4 inch NPT tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
- B. Larger than 3 inches: Manual balancing valves shall be of heavy duty cast iron flanged construction with 125 psig flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 175 psig at 250°F.

2.4 CHECK VALVES

- A. 3 inches and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 200 psig. The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.
- B. 4 inches and larger:
 - 1. Check valves shall be Class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 200 psig. The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A126, bolted bonnet, flanged ends, bronze trim.
 - 2. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with

sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

2.5 GLOBE VALVES

- A. 3 inches or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 300 psig. The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.
- B. Larger than 3 inches: Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 200 psig. The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

2.6 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 3 inches or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The pressure reducing valve shall meet ASSE 1003. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. 4 inches and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 200 psig. The valve shall have a large elastomer diaphragm for sensitive response. The pressure reducing valve shall meet ASSE 1003.
- C. The regulator shall have a tap for pressure gauge.
- D. The regulator shall have a temperature rating of 212°F for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to +/- 1 psig.
- E. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- F. Connections Valves and Strainers: Shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe

valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the inlet and outlet of the valve.

2.8 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).
- B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.
 - 1. Sterilizers.
 - 2. Water make up to heating systems, chilled water system, generators, and similar equipment consuming water.
 - 3. Water service entrance from loop system.
 - 4. Medical equipment.
 - 5. Process equipment.
- C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.
 - 1. Hose bibs and sinks with threaded outlets.
 - 2. Disposers.
 - 3. Showers (telephone/handheld type).

4. Hydrotherapy units.
 5. Glassware washers.
 6. Service sinks (integral with faucet only).
 7. Laundry tubs (integral with faucet only).
 8. Sitz baths.
- D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:
1. Hose bibbs and wall hydrants.
- E. The pressure vacuum breaker shall be ASSE listed 1020. The main body shall be brass. The disc and O-ring seal shall be the elastomer type. The valve seat and disc float shall be the thermoplastic type. Tee handle or lever handle shut-off ball valves. Test cocks for testing and draining where freezing conditions occur. All materials shall be suitable for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Pressure vacuum breakers shall be installed in the following locations requiring continuous pressure and no backpressure including equipment with submerged inlet connections:
1. Lawn Irrigation.
- F. The double check backflow prevention assembly shall be ASSE listed 1015 and supply with full port, OS&Y, positive-seal, resilient gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The first and second check valve shall be accessible for maintenance without removing the device from the line. Double check valves shall be installed in the following location requiring continuous pressure subject to backpressure and back siphonage conditions.
1. Lawn Irrigation.
 2. Laundry equipment.

2.10 THERMOSTATIC MIXING VALVES

- A. Thermostatic Mixing Valves shall comply with the following general performance requirements:
 - 1. Shall meet ASSE requirements for water temperature control.
 - 2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
 - 3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
 - 4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
 - 5. Valve finish shall be chrome plated in exposed areas.
 - 6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 180°F for 30 minutes or 50 ppm chlorine residual concentration for 24 hours.
 - 7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
 - 8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.
 - 9. Provide mixing valves with integral check valves with screens and stop valves.
- B. Water Temperature Limiting Devices:
 - 1. Application: Single plumbing fixture point-of-use such as sinks or lavatories.
 - 2. Standard: ASSE 1070.
 - 3. Pressure Rating: 125 psig.
 - 4. Type: Thermostatically controlled water mixing valve set at 110°F.
 - 5. Connections: Threaded union, compression or soldered inlets and outlet.
 - 6. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.2 gpm maximum.
- C. Temperature Activated Mixing Valves:
 - 1. Application: Emergency eye/face/drench shower equipment.

2. Standard: ASSE 1071.
3. Pressure Rating: 125 psig.
4. Type: Thermostatically controlled water mixing valve set at 75-85°F.
5. Connections: Soldered or threaded union inlets and outlet.
6. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.
7. Thermometers shall be provided to indicate mixed water temperature.
8. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. Install chain wheels on operators for ball, butterfly, gate and globe valves 4 inches and larger and more than 12 feet above floor. Chains shall be extended to 60 inches above finished floor.

- F. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
- G. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
 - 1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
- H. Install pressure gages on outlet of backflow preventers.
- I. Do not install bypass piping around backflow preventers.
- J. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
 - 1. Install thermometers if specified.
 - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- K. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Calibrated balancing valves.
 - 2. Master, thermostatic, water mixing valves.
 - 3. Manifold, thermostatic, water-mixing-valve assemblies.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

3.4 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.

- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.
- D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. Plumbing piping and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment or piping handling media at design temperature of 60°F or below.
 - 4. Concealed: Piping above ceilings and in chases and pipe spaces.
 - 5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: Plumbing equipment or piping handling media above 105°F.
 - 8. Density: Pcf - pounds per cubic foot.
 - 9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: BTU per hour per square foot.
 - b. Pipe or Cylinder: BTU per hour per linear foot.
 - 10. Thermal Conductivity (k): BTU per inch thickness, per hour, per square foot, per degree F temperature difference.
 - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
 - 12. R: Pump recirculation.
 - 13. CW: Cold water.
 - 14. SW: Soft water.
 - 15. HW: Hot water.
 - 16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- C. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- D. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Criteria:
 - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
 - 4.3.3.1** Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.
 - 4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)
 - 4.3.3.3** Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.
 - 4.3.3.3.1** In no case shall the test temperature be below 121°C (250°F).
 - 4.3.10.2.6.3** Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 75°F mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
- L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
- MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
- A167-04Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
- C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
- C534-08Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-07Standard Specification for Mineral Fiber pipe Insulation
- C552-07Standard Specification for Cellular Glass Thermal Insulation

- C553-08Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)
- C612-10Standard Specification for Mineral Fiber Block
and Board Thermal Insulation
- C1126-10.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation
- C1136-10Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing
- E84-10Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09C.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09 b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 ° C (1380 F)
- E. National Fire Protection Association (NFPA):
- 101-09Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 08/03
- G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):
- SP58-2002.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 3 pcf, $k = 0.26$ at 75°F, external insulation for temperatures up to 400°F.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 1 pcf, $k = 0.31$, Class B-5, Density 2 pcf, $k = 0.27$, at 75°F, for use at temperatures up to 400°F.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.26$ at 75°F, for use at temperatures up to 450°F with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, $k = 0.27$ at 75°F, flame spread not over 25, smoke developed not over 50, for temperatures from minus 40°F to 200 ° F. No jacket required.

2.3 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 1 mil thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 1-1/2 inch lap on longitudinal joints and minimum 3 inch butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping ,exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.)in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture

resistance shall be 30 inch-pounds for interior locations and 80 inch-pounds for exterior or exposed locations or where the insulation is subject to damage.

- E. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.03 inches. Provide color matching vapor retarder pressure sensitive tape.
- F. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.023 inch minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.024 inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 0.5 inch wide on 18 inch centers. System shall be weatherproof if utilized for outside service.

2.4 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 3.0 pcf.

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size (inches)	Insert Blocks, inches
Up through 5	6 long
6	6 long
8, 10, 12	9 long
14, 16	12 long
18 through 24	14 long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 300°F), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 3.0 pcf.

2.5 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.6 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel
- C. Wire: 18 gage soft annealed galvanized or 14 gage copper clad steel or nickel copper alloy.
- D. Bands: 1/2 inch nominal width, brass, galvanized steel, aluminum or stainless steel.

2.7 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: one inch mesh, 22 gage galvanized steel.
- E. Corner beads: 2 inch by 2 inch, 26 gage galvanized steel; or, 1 inch by 1 inch, 28 gage aluminum angle adhered to 2 inch by 2 inch Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 40 ° F to 250°F. Below 40°F and above 250°F. Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.8 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.9 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 60°F and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 6 inches.
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 20 gage galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight

system. Access doors and other items requiring maintenance or access shall be removable and sealable.

H. Plumbing work not to be insulated:

1. Piping and valves of fire protection system.
2. Chromium plated brass piping.
3. Water piping in contact with earth.
4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 3 feet.

I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.

Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

K. Firestop Pipe insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions

L. Freeze protection of above grade outdoor piping (over heat tracing tape): 0.75 inch thick insulation, for all pipe sizes 3 inches and smaller and 1 inch thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

M. Provide vapor barrier jackets over insulation as follows:

1. All piping exposed to outdoor weather.
2. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature in high humidity areas.

N. Provide metal jackets over insulation as follows:

1. All plumbing piping exposed to outdoor weather.

2. Piping exposed in building, within 6 feet of the floor that connects to kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
3. A 2 inch overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 4 inches operating at surface temperature of 61°F or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 40°F, or above 250°F. Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 60°F or less, vapor seal with a layer of glass fitting tape imbedded between two 1/16 inch coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 2 inches.
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

B. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.

2. Pipe and tubing insulation:

- a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in inches as specified in the schedule at the end of this section.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Inches					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 1	1 - 1½	1½ - 3	4 and Above
100-140°F (Domestic Hot Water	Mineral Fiber (Above ground	1.5	1.5	2.0	2.0

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Insulation Thickness Inches					
		Nominal Pipe Size Millimeters (Inches)			
Supply and Return)	piping only)				
100-140°F (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	1.5	1.5	----	----

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SECTION 22 08 00
COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.
- B. The Plumbing systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements.

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

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SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING.
- B. Section 09 91 00, PAINTING.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, PIPE INSULATION.
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1.....Scheme for Identification of Piping Systems
 - B16.3-2011.....Malleable Iron Threaded Fittings Classes 150 and 300
 - B16.9-2007.....Factory-Made Wrought Butt Welding Fittings
 - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
 - B16.12-2009Cast Iron Threaded Drainage Fittings
 - B16.15-2006Cast Copper Alloy Threaded Fittings Classes 125 and 250
 - B16.18-2001 (R2005).....Cast Copper Alloy Solder-Joint Pressure Fittings
 - B16.22-2012.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
 - B16.51-2011.....Copper and Copper Alloy Press-Connect Fittings

NSF/ANSI 61-2012.....Drinking Water System Components - Health
Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings
A53/A53M-12.....Pipe, Steel, Black and Hot-Dipped, Zinc Coated
Welded and Seamless
A183-03(2009).....Carbon Steel Track Bolts and Nuts
A269-10.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
A312/A312M-12.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes
A403/A403M-12.....Wrought Austenitic Stainless Steel Piping
Fittings
A536-84(2009).....Ductile Iron Castings
A733-03(2009)e1.....Welded and Seamless Carbon Steel and Austenitic
Stainless Steel Pipe Nipples
B32-08.....Solder Metal
B61-08.....Steam or Valve Bronze Castings
B62-09.....Composition Bronze or Ounce Metal Castings
B75/B75M-11.....Seamless Copper Tube
B88-09.....Seamless Copper Water Tube
B584-12a.....Copper Alloy Sand Castings for General
Applications
B687-99(2011).....Brass, Copper, and Chromium-Plated Pipe Nipples
E1120-08.....Liquid Chlorine
E1229-08.....Calcium Hypochlorite

D. American Water Works Association (AWWA):

C110/A21.10-12.....Ductile Iron and Gray Iron
C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast
C153/A21.53-11.....Ductile-Iron Compact Fittings
C203-08.....Coal-Tar Protective Coatings and Linings for
Steel Water Pipelines - Enamel and Tape - Hot
Applied
C213-07.....Fusion Bonded Epoxy Coating for the Interior &
Exterior of Steel Water Pipelines
C651-05.....Disinfecting Water Mains

E. American Welding Society (AWS):

A5.8/A5.8M-2011.....Filler Metals for Brazing

- F. American Society of Sanitary Engineers (ASSE):
 - ANSI/ASSE 1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers
 - ANSI/ASSE 1010-2004.....Water Hammer Arresters
 - ANSI/ASSE 1018-2001.....Trap Seal Primer Valves - Potable Water Supplied
 - ANSI/ASSE 1020-2004.....Pressure Vacuum Breaker Assembly
- G. International Code Council (ICC)
 - ICC IPC (2012).....International Plumbing Code
- H. NSF International (NSF)
 - NSF/ANSI 14 (2013).....Plastics Piping System Components and Related Materials
 - NSF/ANSI 61 (2012).....Drinking Water System Components - Health Effects
 - NSF/ANSI 372 (2011).....Drinking Water System Components - Lead Content
- I. Plumbing and Drainage Institute (PDI):
 - PDI WH-201 2010.....Water Hammer Arrestor

1.5 QUALITY ASSURANCE

- A. A certificate of Welder's certification shall be submitted prior to welding of steel piping. The certificate shall be current and no more than one year old.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

- A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372. Endpoint devices used to dispense water for drinking must meet the requirements of NSF/ANSI 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS

- A. From inside face of exterior wall to a distance of approximately 5 feet outside of building and underground inside building, material to be the same for the size specified inside of the building.
- B. Three inches Diameter and Over: Ductile iron, AWWA C151, 125 psi water steam pressure (WSP), exterior bituminous coating, and cement lined. Provide flanged and anchored connection to interior piping.
- C. Under 3 inch Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings as specified under Article 2.2, INTERIOR DOMESTIC WATER PIPING. Use brazing alloys, AWS A5.8, Classification BCuP.
- D. Flexible Expansion Joint: Ductile iron with ball joints rated for 250 psi working pressure conforming to ANSI/AWWA C153/A21.53, capable of deflecting a minimum of 20 degrees in each direction and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint size shall match the pipe size it is connected to and shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene. The flexible expansion fitting shall not expand or exert an axial thrust under internal water pressure. Provide piping joint restraints at each mechanical joint end connection and piping restraints at the penetration of the building wall. The restraints shall be provided to address the developed thrust at the change of piping direction.

2.3 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 6 inches and larger, stainless steel, ASTM A312, schedule 10 shall be used.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 - 2. Grooved fittings, 2 to 6 inch wrought copper ASTM B75 C12200, 5 to 6 inch bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47

(Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

3. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, 2 inch size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.
 - a. Mechanical press-connect fittings are allowed in unoccupied mechanical spaces. No press-connect fittings shall be allowed above finished ceilings.
4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

C. Fittings for Stainless Steel:

1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ANSI B16.9.
2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining screwed pipe to copper tubing.

E. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8, Classification BCuP.

G. Re-agent Grade Water Piping and Dialysis Water Piping:

1. Polypropylene, ASTM D4101, Schedule 80 pressure pipe with dimensions in conformance with ASTM D2447, but without additions of modifiers, plasticizers, colorants, stabilizers or lubricants. This virgin un-plasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket fusion joints.

2.4 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, and equipment when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 - 2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish.
 - 3. Nipples: ASTM B 687, Chromium-plated.
 - 4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 2-1/2 inches and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.5 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Smaller than 3 inches, brass or bronze; 3 inches and larger, cast iron or semi-steel.

2.6 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.7 STERILIZATION CHEMICALS

- A. Hypochlorite: ASTM E1120-08
- B. Liquid Chlorine: ASTM E1229-08

2.8 WATER HAMMER ARRESTER:

- A. Closed copper tube chamber with permanently sealed 60 psig air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI-WH 201). Provide water hammer arrestors at:
 - 1. All solenoid valves.

2. All groups of two or more flush valves.
3. All quick opening or closing valves.
4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
 3. All pipe runs shall be laid out to avoid interference with other work.
 4. Install union and shut-off valve on pressure piping at connections to equipment.
 5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the International Plumbing Code.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split un-plated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Riser Clamps: Malleable iron or steel.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered

on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.

- 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 20 feet for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
 7. Penetrations:
 - a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
 - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00.
 8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. Depth of insertion must be marked on the tube prior to inserting the tube into the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

B. Piping shall conform to the following:

1. Domestic Water:

- a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
- b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to Resident Engineer/COR 14 days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 150 psi gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- c. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

3.4 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00.
- B. Components provided under this section of the specification will be tested as part of a larger system.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 22 11 23
DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Hot water circulating pump, hot water recirculation pump and domestic water pressure booster system.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- C. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- D. Requirements for commissioning, systems readiness checklist, and training.

1.3 QUALITY ASSURANCE

- A. Domestic Water Pressure Booster System:
 - 1. Components shall be furnished by a single manufacturer and the system shall be the standard cataloged product of the manufacturer.
 - 2. Shop Test: Water booster unit and its component parts shall undergo a thorough electric and hydraulic operating test prior to shipment. Tests shall include a system operating flow test from zero to 100 percent of design flow rate under specified suction and system pressure conditions. Certified performance curves shall be furnished.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pump:
 - a. Manufacturer and model.
 - b. Operating speed.
 - c. Capacity.
 - d. Characteristic performance curves.
 - 2. Motor:
 - a. Manufacturer, frame and type.
 - b. Speed.
 - c. Current Characteristics.
 - d. Efficiency.
- C. Certificate of shop test for domestic water booster system. Provide certified performance curves.
- D. Certified copies of all the factory and construction site test data sheets and reports.

- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - ICS6-93 (R2006).....Industrial Control and Systems Enclosures
 - 250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- C. American Society of Mechanical Engineers (ASME):
 - Boiler and Pressure Vessel Code: 2010
 - Section VIII.....Pressure Vessels, Division I and II
- D. International Code Council (ICC)
 - ICC IPC (2012).....International Plumbing Code
- E. NSF International (NSF)
 - NSF/ANSI 61 (2012).....Drinking Water System Components - Health Effects
 - NSF/ANSI 372 (2011).....Drinking Water System Components - Lead Content
- F. Underwriters' Laboratories, Inc. (UL):
 - 508-99 (R2008)..... Standards for Industrial Control Equipment

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

2.2 CIRCULATING PUMP

- A. Centrifugal, single or multi stage, constructed to prevent contact of water with metal other than nonferrous. Driver shall be electric motor,

close coupled or connected by flexible or magnetic coupling. Pump for hot water system shall be designed for 150 degrees F water service.

B. Mounting shall be either of the following:

1. In-line mounted.

2. Floor mounted set on common bed plate with drip lip.

C. Casings: Epoxy coated cast iron, bronze, stainless steel, vertically or horizontally split.

D. Impeller: High grade, cast brass or bronze, accurately machined and properly balanced.

E. Motors: Maximum 104 degrees F ambient temperature rise, drip proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA 250-Type 4. Size the motor capacity to operate the pump without overloading. In-line pump motors shall not exceed 1800 rpm and shall be provided with spring mountings or equal devices to assure quiet operation. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.

F. Pump shall operate continuously with "on-off" switch for shut down. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump without draining the system.

G. A check valve shall be installed in the pump discharge piping immediately downstream of the pump

2.3 INLINE HOT WATER RECIRCULATING PUMP

A. Centrifugal in-line horizontal oil lubricated pump designed for quiet operation and 125 psi.

B. Bronze body construction capable of pumping 17 GPM @ 10 Feet of head when driven by 0.40 HP single phase, 120 VAC motor. Pump shall be non-overloading at any point on the pump curve.

C. Pump controlled from on/off aquastat located at pump. In addition, the pump shall be provided with "on-off" switch for shut down. In the inlet and outlet piping of the pump shutoff valves shall be installed to permit service to the pump without draining the system. A check valve shall be installed in the pump discharge piping immediately downstream of the pump.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various

items of equipment shall be performed simultaneously with the system of which each item is an integral part.

- B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.
- C. When any defects are detected, correct defects and repeat test.
- D. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.2 COMMISSIONING

- A. Provide Commissioning Documentation accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this Section of the specification will be tested as part of a larger system. Refer to Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.3 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- E. Section 07 92 00, JOINT SEALANTS: Sealant products.
- F. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- H. Section 22 07 11, PLUMBING INSULATION.
- I. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS
- J. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
- K. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007.....Scheme for the Identification of Piping Systems
 - A112.36.2M-1991(R 2012).Cleanouts
 - A112.6.3-2001 (R2007)...Standard for Floor and Trench Drains
 - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
 - B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings
 - B16.4-2011.....Standard for Grey Iron Threaded Fittings
 - Classes 125 and 250
 - B16.15-2013.....Cast Copper Alloy Threaded Fittings, Classes
 - 125 and 250

- B16.18-2012.....Cast Copper Alloy Solder Joint Pressure
Fittings
- B16.21-2011.....Nonmetallic Flat Gaskets for Pipe Flanges
- B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
- B16.23-2011.....Cast Copper Alloy Solder Joint Drainage
Fittings: DWV
- B16.24-2001 (R2006).....Cast Copper Alloy Pipe Flanges and Flanged
Fittings
- B16.29-2012.....Wrought Copper and Wrought Copper Alloy Solder-
Joint Drainage Fittings: DWV
- B16.39-2009.....Malleable Iron Threaded Pipe Unions Classes
150, 250, and 300
- B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
 - 1001-2008.....Performance Requirements for Atmospheric Type
Vacuum Breakers
 - 1018-2001.....Performance Requirements for Trap Seal Primer
Valves - Potable Water Supplied
 - 1044-2001.....Performance Requirements for Trap Seal Primer
Devices - Drainage Types and Electronic Design
Types
 - 1079-2012.....Performance Requirements for Dielectric Pipe
Unions
- D. American Society for Testing and Materials (ASTM):
 - A53/A53M-2012.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated, Welded and
Seamless
 - A74-2013a.....Standard Specification for Cast Iron Soil Pipe
and Fittings
 - A888-2013a.....Standard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications
 - B32-2008.....Standard Specification for Solder Metal
 - B43-2009.....Standard Specification for Seamless Red Brass
Pipe, Standard Sizes

B75-2011.....Standard Specification for Seamless Copper Tube
B88-2009.....Standard Specification for Seamless Copper
Water Tube
B306-2013.....Standard Specification for Copper Drainage Tube
(DWV)
B584-2013.....Standard Specification for Copper Alloy Sand
Castings for General Applications
B687-1999 (R 2011).....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples
B813-2010.....Standard Specification for Liquid and Paste
Fluxes for Soldering of Copper and Copper Alloy
Tube
B828-2002 (R 2010).....Standard Practice for Making Capillary Joints
by Soldering of Copper and Copper Alloy Tube
and Fittings
C564-2012.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
D1785-2012.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Plastic Pipe, Schedules 40, 80, and 120
D2321-2011.....Standard Practice for Underground Installation
of Thermoplastic Pipe for Sewers and Other
Gravity-Flow Applications
D2564-2012.....Standard Specification for Solvent Cements for
Poly(Vinyl Chloride) (PVC) Plastic Piping
Systems
D2665-2012.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Plastic Waste and Fittings
D2855-1996 (R 2010).....Standard Practice for Making Solvent-Cemented
Joints with Poly(Vinyl Chloride)(PVC) Pipe and
Fittings
D5926-2011.....Standard Specification for Poly(Vinyl Chloride)
(PVC) Gaskets for Waste, Sewer, and Sanitary
Plumbing Systems
F402-2005 (R 2012).....Standard Practice for Safe Handling of Solvent
Cements, Primers, and Cleaners Used for Joining
Thermoplastic Pipe and Fittings
F477-2010.....Standard Specification for Elastomeric Seals
(Gaskets) for Joining Plastic Pipe

F1545-1997 (R 2009).....Standard Specification for Plastic-Lined
Ferrous Metal Pipe, Fittings, and Flanges

E. Cast Iron Soil Pipe Institute (CISPI):

2006.....Cast Iron Soil Pipe and Fittings Handbook

301-2012.....Standard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications

310-2012.....Specification for Coupling for Use in
Connection with Hubless Cast Iron Soil Pipe and
Fittings for Sanitary and Storm Drain, Waste,
and Vent Piping Applications

F. Copper Development Association, Inc. (CDA):

A4015.....Copper Tube Handbook

G. International Code Council (ICC):

IPC-2012.....International Plumbing Code

H. Manufacturers Standardization Society (MSS):

SP-123-2013.....Non-Ferrous Threaded and Solder-Joint Unions
for Use With Copper Water Tube

I. National Fire Protection Association (NFPA):

70-2011.....National Electrical Code (NEC)

J. Plumbing and Drainage Institute (PDI):

WH-201 (R 2010).....Water Hammer Arrestors Standard

K. Underwriters' Laboratories, Inc. (UL):

508-99 (R2013).....Standard For Industrial Control Equipment

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Piping.

2. Floor Drains.

3. Cleanouts.

4. Trap Seal Protection.
5. Penetration Sleeves.
6. Pipe Fittings.
7. Traps.
8. Exposed Piping and Fittings.

D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.5 AS-BUILT DOCUMENTATION

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2004 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- B. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

- A. Cast iron waste, drain, and vent pipe and fittings.
 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Sanitary pipe extensions to a distance of approximately 5 feet outside of the building.
 - c. Interior waste and vent piping above grade.
 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
 4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.

5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Polyvinyl Chloride (PVC)

1. Polyvinyl chloride (PVC) pipe and fittings are permitted only for below grade, sanitary piping.
2. PVC piping and fittings shall NOT be used for the following applications:
Waste collected from steam condensate drains.
 - a. Spaces such as mechanical equipment rooms, kitchens, Sterile Processing Services, sterilizer areas, and areas designated for sleep.
 - b. Vertical waste and soil stacks serving more than two floors.
 - c. Exposed in mechanical equipment rooms.
 - d. Exposed inside of ceiling return plenums.
3. Polyvinyl chloride sanitary waste pipe and fittings shall be solid core sewer piping conforming to ASTM D2665, sewer and drain series with ends for solvent cemented joints.
4. Fittings: PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

2.2 PUMP DISCHARGE PIPING

A. Galvanized steel pump discharge pipe and fittings:

1. Galvanized steel pipe shall be Schedule 40 weight class conforming to ASTM A53/A53M, with square cut grooved or threaded ends to match joining method.
2. Fittings shall be Class 125, gray-iron threaded fittings conforming to ASME B16.4.

3. Unions shall be Class 150 hexagonal-stock body with ball and socket, metal to metal, bronze seating surface, malleable iron conforming to ASME B16.39 with female threaded ends.
 4. Flanges shall be Class 125 cast iron conforming to ASME B16.1.
 - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
 - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
- B. Copper pump discharge pipe and fittings:
1. Copper tube shall be hard drawn Type L conforming to ASTM B88.
 2. Fittings shall be cast copper alloy conforming to ASME B16.18 or wrought copper conforming to ASME B16.22 with solder joint ends.
 3. Unions shall be copper alloy, hexagonal stock body with ball and socket, metal to metal seating surface conforming to MSS SP-123 with female solder-joint or threaded ends.
 4. Flanges shall be Class 150, cast copper conforming to ASME B16.24 with solder-joint end.
 - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
 - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
 5. Solder shall be lead free, water flushable flux conforming to ASTM B32 and ASTM B813.

2.3 EXPOSED WASTE PIPING

- A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet ASTM B43, regular weight.
 2. The Fittings shall conform to ASME B16.15 ASTM D2665.
 3. Nipples shall conform to ASTM B687, Chromium-plated.

Unions shall be brass or bronze with chrome finish. Unions 2-1/2 inches and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping"

can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.4 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
 - 1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 - 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F477 or ASTM D5926.
 - 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 125 psig at a minimum temperature of 180 degrees F. The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 150 psig. The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 300 psig at 225 degrees F. The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.5 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 4 inches; and not less than 4 inches for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 24 inches shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze

closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 2 inches. When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 24 inches above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 6 by 6 inches shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.6 FLOOR DRAINS

- A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof

membrane, a 16-ounce soft copper 2.5 to 4 lbs. flashing membrane, 24 inches square or another approved waterproof membrane shall be provided.

- B. Type B (FD-B) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom for large debris. The grate shall be 7 inches minimum.
- C. Type C (FD-C) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty nickel bronze adjustable strainer with round or square grate of 6 inches width or diameter minimum for toilet rooms, showers and kitchens.
- D. Type D (FD-D) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type D floor drain shall have a cast iron body with flange for membrane type flooring, integral reversible clamping device, seepage openings and 7 inch diameter or square satin nickel bronze or satin bronze strainer with 4 inch flange for toilet rooms, showers and kitchens.
- E. Type F (FD-F) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type F floor drain shall be have a cast iron body with flange, integral reversible clamping device, seepage openings and a 9 inch two-piece satin nickel-bronze or satin bronze strainer for use with seamless vinyl floors in toilet rooms and showers.
- F. Type W (FD-W) Open Sight Drains (OSDs) for clear water wastes only:
OSD's shall be the cast iron open hub type.
 - 1. A cast iron drain standpipe shall be utilized for equipment with a high rate of discharge.

2.7 TRAPS

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.8 PENETRATION SLEEVES

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 2 inches above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.
- H. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- I. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub

ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

- J. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- K. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- L. Underground PVC piping shall be installed according to ASTM D2321.
- M. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 12 inches of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. NPS 1-1/2 inch to NPS 2 inch: 60 inches with 3/8 inch rod.
 - 2. NPS 3 inch: 60 inches with 1/2 inch rod.
 - 3. NPS 4 inch to NPS 5 inch: 60 inches with 5/8 inch rod.
 - 4. NPS 6 inch to NPS 8 inch: 60 inches with 3/4 inch rod.
 - 5. NPS 10 inch to NPS 12 inch: 60 inch with 7/8 inch rod.
- E. The maximum spacing for plastic pipe shall be 4 feet.
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 15 feet.
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
 - 1. Solid or split unplated cast iron.
 - 2. All plates shall be provided with set screws.
 - 3. Height adjustable clevis type pipe hangers.
 - 4. Adjustable floor rests and base flanges shall be steel.
 - 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.

6. Riser clamps shall be malleable iron or steel.
7. Rollers shall be cast iron.
8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 20 feet for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 10 foot head of water. In testing successive sections, test at least upper

- 10 feet of next preceding section so that each joint or pipe except upper most 10 feet of system has been submitted to a test of at least a 10 foot head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 5 psig gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
 3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
 4. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1 inch of water with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce 2 ounces of peppermint into each line or stack.

3.6 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

- - - E N D - - -

Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 22 14 00
FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Cleanouts.
 - 3. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI).
- C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.21.2m-83.....Roof Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300. B16.9-07 Factory-Made Wrought Steel Butt welding Fittings
 - B16.11-05.....Forged Steel Fittings, Socket-Welding and Threaded B16.12-98 (R 2006) Cast Iron Threaded Drainage Fittings

- B16.15-06).....Cast Bronze Threaded Fittings, Class 125 and
250
- B16.18-01 (R 2005).....Cast Copper Alloy Solder-Joint Pressure
Fittings
- B16.22-01 (R 2005).....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings
- D. American Society for Testing and Materials (ASTM):
- A47-99 (R 2004).....Standard Specification for Steel Sheet,
Aluminum Coated, by the Hot-Dip Process
- A53-07).....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated Welded and Seamless
- A74-06).....Standard Specification for Cast Iron Soil Pipe
and Fittings
- A183-03).....Standard Specification for Carbon Steel Track
Bolts and Nuts
- A312-03).....Standard Specification for Seamless and Welded
Austenitic Stainless Steel Pipe
- A536-84(R 2004).....Standard Specification for Ductile Iron
Castings
- A733-03).....Standard Specification for Welded and Seamless
Carbon Steel and Austenitic Stainless Steel
Pipe Nipples
- B32-04).....Standard Specification for Solder Metal
- B61-08).....Standard Specification for Steam or Bronze
Castings
- B62-02).....Standard Specification for Composition Bronze
or Ounce Metal Castings
- B75-02).....Standard Specification for Seamless Copper Tube
- B88-03).....Standard Specification for Seamless Copper
Water Tube
- B306-02).....Standard Specification for Copper Drainage Tube
(DWV)
- B584-08).....Standard Specification for Copper Alloy Sand
Castings for General Applications
- B687-99).....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples
- C564-06a).....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings

- D2000-08.....Standard Classification System for Rubber
Products in Automotive Applications
- D4101-07.....Standard Specification for Propylene Plastic
Injection and Extrusion Materials
- D2447-03.....Standard Specification for Polyethylene (PE)
Plastic Pipe, Schedule 40 and 80, Based on
Outside Diameter
- E. American Welding Society (AWS):
- A5.8-04.....Specification for Filler Metals for Brazing and
Braze Welding
- F. International Code Council (ICC):
- IPC-06.....International Plumbing Code
- G. Cast Iron Soil Pipe Institute (CISPI):
- 301-05.....Hubless Cast Iron Soil and Fittings for
Sanitary and Storm Drain, Waste, and Vent
Piping Applications
- 310-04.....Couplings for Use in Connection with Hubless
Cast Iron Soil and Fittings for Sanitary and
Storm Drain, Waste, and Vent Piping
Applications
- H. Manufacturers Standardization Society of the Valve and Fittings
Industry, Inc. (MSS):
- SP-72-99.....Standard for Ball Valves with Flanged or Butt
Welding For General Purpose
- SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

- A. Cast Iron Storm Pipe and Fittings:
1. Cast iron storm pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Extension of pipe to a distance of approximately 5 feet outside of building walls.
 - c. Interior storm piping above grade.
 - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.

2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with leak and oakum.
- B. Copper Tube, (DWV): May be used for piping above ground.
1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 2. The Copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.
- C. Roof drain piping in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 PUMPED DRAIN PIPING:

- A. Pumped drain piping under 4 inches shall be copper tube conforming to ASTM B88, type K or L. For pumped drain piping 4 inches and above, galvanized steel conforming to A 53, seamless, schedule 40 may be used.
- B. Pumped drain pipe fittings shall comply with the following:
1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22.
 2. Unions shall be bronze, MSS SP-72, SP-110. Solder or braze joints.
 3. Grooved fittings, 2-1/2 to 4 inch wrought copper ASTM A75 C12200, 5 to 6 inch bronze castings ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with colored alkyd enamel.
- C. Adapters shall be provided for joining screwed pipe to copper tubing.
- D. The solder shall use a non-corrosive flux conforming to ASTM B32.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall

be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 125 psig at a minimum temperature of 180°F. The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of nonconducting materials for field assembly of companion flanges with a pressure rating of 150 psig. The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 300 psig at 225°F. The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 4 inches; not less than 4 inches for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 24 inches shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 2 inches. When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts where shall be provided where indicated on the drawings and

at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 24 inches above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 6 inch by 6 inch shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.5 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 2 inches above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International code and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 4 feet of pipe length.
- G. The piping shall be installed free of sags and bends.

- H. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep $\frac{1}{4}$ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and $\frac{1}{8}$ bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- I. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- J. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- K. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service

2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.

B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 12 inches of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. NPS 1-1/2 to NPS 2: 60 inches with 3/8 inch rod.

2. NPS 3: 60 inches with 1/2 inch rod.

3. NPS 4 to NPS 5: 60 inches with 5/8 inch rod.

E. The maximum support spacing for horizontal plastic shall be 4 feet.

F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 15 feet.

G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:

1. Solid or split unplated cast iron.

2. All plates shall be provided with set screws.

3. Height adjustable clevis type pipe hangers.

4. Adjustable Floor Rests and Base Flanges shall be steel.

5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.

6. Riser Clamps shall be malleable iron or steel.
 7. Roller shall be cast iron.
 8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 20 feet for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
3 inches and smaller	2%
4 inches and larger	1%

3.5 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.
- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 10 foot head of water. In testing successive sections, test at least upper 10 feet of next preceding section so that each joint or pipe except upper most 10 feet of system has been submitted to a test of at least a 10 foot head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 5 psi gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1 inch of water with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce 2 ounces of peppermint into each line or stack.

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SECTION 22 14 29
SUMP PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Sump pumps. See schedule on Drawings for pump capacity and head.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- C. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pump:
 - a. Manufacturer and model.
 - b. Operating speed.
 - c. Capacity.
 - d. Characteristic performance curves.
 - 2. Motor:
 - a. Manufacturer, frame and type.
 - b. Speed.
 - c. Current Characteristics and HP.
 - d. Efficiency.
- C. Certified copies of all the factory and construction site test data sheets and reports.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list which indicates all components of the system.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - ICS6-93 (2006).....Industrial Control and Systems Enclosures
 - 250-2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- C. Underwriters' Laboratories, Inc. (UL):
 - 508-99 (R2008).....Standards For Industrial Control Equipment

PART 2 - PRODUCTS

2.1 SUMP PUMP

- A. Centrifugal, vertical, submersible pump and motor, designed for 140 degrees F maximum water service. Driver shall be electric motor. Support shall be rigid type. Provide perforated, suction strainer. Systems may include one, two, or more pumps with alternator as required by: Contract Documents Pumps shall be capable of continuous duty cycle.
 - 1. Pump housings may be cast iron, bronze, aluminum, plastic or stainless steel. Cast iron and aluminum housings for submersible pumps shall be epoxy coated.
- B. Impeller: Brass, bronze or cast iron.
- C. Shaft: Stainless steel or other approved corrosion-resisting metal.
- D. Bearings: As required to hold shaft alignment, anti-friction type for thrust permanently lubricated.
- E. Motor: Maximum 104 degrees F ambient temperature rise above the maximum fluid temperature being pumped, drip-proof completely enclosed, voltage and phase as shown in schedule on Electrical drawings conforming to NEMA 250 Type 6P. Size the motor capacity to operate pump without overloading the motor at any point on the pump curve. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- F. Automatic Control and Level Alarm: Furnish a control panel in a Nema 1 enclosure for indoors or in a Nema 4X enclosure for outdoors. The controls shall be suitable for operation with the electrical characteristics listed on the Electrical drawings. The control panel shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm. The level control system will include sensors in the sump that detect the level of the liquid. The sensors may be float type switches, ultrasonic level sensors, transducers, or other appropriate equipment. The high water alarm shall have a red beacon light at the control panel and a buzzer,

horn, or bell. The alarm shall have a silencing switch. Provide auxiliary contacts for remote alarming to the Energy Control Center and BAC net compatible open-protocol type interface to DDC Controls System.

1. The circuitry of the control panel shall include:
 - a. Power switch to turn on/off the automatic control mechanism
 - b. HOA switches to manually override automatic control mechanism
 - c. Run lights to indicate when pumps are powered up
 - d. Level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels
 - e. Magnetic motor contactors
 - f. Disconnect/breaker for each pump
 - g. Automatic motor overload protection
2. Sensors that detect the level of water in the sump shall be so arranged as to allow the accumulation of enough volume of liquid below the normal on level that the pump will run for a minimum cycle time as recommended by the pump manufacturer. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.
3. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system will still function. Each power supply is to be wired in its own conduit.
4. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.
- G. Sump: Furnish cast iron or fiberglass basin with gas tight covers. Cover shall have 11-inch by 15-inch manhole with bolted cover, vent connection, openings for pumps and controls. Sump shall be sized to allow an adequate volume of water to accumulate for a minimum one minute cycle of pump operation.
- H. Provide a check and ball valve in the discharge of each pump.
- I. Removal/Disconnect System: In a system utilizing a submersible pump, where sump depth, pump size, or other conditions make removal of the pump unusually difficult or unsafe, a removal/disconnect system shall be provided. The system will consist of a discharge fitting mounted on vertical guide rails attached to the sump. The pump shall be fitted with an adapter fitting that easily connects to/disconnects from the discharge fitting as the pump is raised from or lowered into the sump.

The discharge piping will connect to the discharge fitting so that it is not necessary to disconnect any piping in order to remove the pump.

Where the sump depth is greater than five feet or other conditions exist to make the removal of the pump difficult or hazardous, the system shall include a rail guided quick disconnect apparatus to allow the pump to be pulled up out of the sump without workers entering the sump and without disconnecting the piping.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. The tests shall include system capacity and all control and alarm functions.
- C. When any defects are detected, correct defects and repeat test.
- D. The commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Engineer of Record and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.2 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.3 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 35 00
DOMESTIC WATER HEAT EXCHANGERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for domestic hot water heat exchangers including thermometers and all necessary accessories, connections and equipment.
- B. Application is for indirect water heating utilizing steam or hot water as a medium, and can be used for heat recovery or solar systems for pre-heating water prior to primary water heating equipment.
- C. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- E. Section 09 91 00, PAINTING: Preparation and finish painting.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- G. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING.
- H. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.
- I. Section 22 07 11, PLUMBING INSULATION.
- J. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- K. Section 22 11 00, FACILITY WATER DISTRIBUTION.
- L. Section 22 11 23, DOMESTIC WATER PUMPS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
 - 90.1 (2013).....Energy Standard for Buildings Except Low-Rise Residential Buildings
- C. American National Standard Institute (ANSI):
 - Z21.22B-2001 (R2008)....Relief Valves for Hot Water Supply Systems
- D. American Society of Mechanical Engineers (ASME):
 - ASME Boiler and Pressure Vessel Code -

BPVC Section IV-2013....Rules for Construction of Heating Boilers

BPVC Section VIII-1-2013 Rules for Construction of Pressure
Vessels, Division 1

Form U-1.....Manufacturer's Data Report for Pressure Vessels

B1.20.1-2013.....Pipe Threads, General Purpose (Inch)

B16.5-2013.....Pipe Flanges and Flanged Fittings: NPS 1/2
through NPS 24 Metric/Inch Standard

B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings: Classes 150, 300, 600, 900, 1500, and
2500

PTC 25.3-02.....Pressure Relief Devices

E. National Fire Protection Association (NFPA):

70-2011.....National Electrical Code (NEC)

F. NSF International (NSF):

61-2012.....Drinking Water System Components - Health
Effects

372-2011.....Drinking Water System Components - Lead Content

G. Underwriter Laboratories (UL):

207-2013.....Standard for Refrigerant-Containing Components
and Accessories, Nonelectrical

778-2002.....Standard for Motor-Operated Water Pumps

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in
accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and
SAMPLES.

B. Information and material submitted under this section shall be marked
"SUBMITTED UNDER SECTION 22 35 00, DOMESTIC WATER HEAT EXCHANGERS",
with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and
optional features and accessories. Include dimensions, weights,
materials, applications, standard compliance, model numbers, size, and
capacity.

1. Heat Exchangers.
2. Pressure and Temperature Relief Valves.
3. Steam Control Valves.
4. Heating Hot Water Control Valves.
5. Thermometers.
6. Pressure Gages.

7. Vacuum Breakers.
 8. Safety Valves.
 9. Expansion Tanks.
 10. Heat Traps.
- D. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel Code.
- E. Shop drawings shall include wiring diagrams for power, signal and control functions.
- G. Submit documentation indicating compliance with applicable requirements of ASHRAE 90.1, Unfired Storage Tanks, for Service Water Heating.
- F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- G. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- H. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

- A. Equipment components in contact with potable water shall meet compliance requirements in documents NSF 61 and NSF 372.
- B. Comply with American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) 90.1 for efficiency performance.
- C. The heat exchanger shall be certified and labeled by an independent testing agency.
- D. Circulating pump shall be installed per NFPA 70.

1.6 AS-BUILT DOCUMENTATION

- A. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design,

control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- B. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2004 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

PART 2 - PRODUCTS

2.1 SHELL AND TUBE, DOMESTIC WATER HEAT EXCHANGERS

- A. The shell and tube heat exchangers shall be double wall semi-instantaneous type, vertical with water in the shell and steam in the tubes. Heat exchanger shall be of counterflow design. The shell and tube heat exchanger shall be a packaged assembly of tank, heat exchanger coils, control valves, controls, and specialties constructed of ASME code stainless steel shell with 150 psig minimum working pressure. Heat exchanger shall comply with NSF 61 and NSF 372 for barrier materials for potable-water tank linings. Provide with access for cleaning and disinfection. Heat exchanger capacities are scheduled on the drawings.
- B. The stand or skid shall be factory fabricated for floor mounting.
- C. The tappings (openings) shall be factory fabricated of materials compatible with the tank and in accordance with appropriate ASME standards for piping connections, pressure and temperature relief valve, pressure gauge, thermometer, drain valve, anode rods and controls. The openings shall be in accordance with ASME standards listed below:
 - 1. 2 inch and smaller: Threaded ends according to ASME B1.20.1.

2. 2-1/2 inch and larger: Flanged ends according to ASME B16.5 for steel and stainless steel flanges, and according to ASME B16.24.
- D. Shell insulation shall comply with ASHRAE 90.1 and suitable for operating temperature. The entire shell and nozzles shall be completely surrounded except connections, gages and controls.
- E. The heat exchanger coils shall be constructed from copper and fabricated in a helix wound for steam heating medium. The pressure rating shall be equal to or greater than the steam supply pressure plus 50 percent.
- F. The temperature controls shall be designed for an output temperature of 140 degrees F based upon an adjustable temperature transmitter that operates a control valve and is capable of maintaining outlet water temperature within 4 degrees F of setting. Heaters shall be capable of raising the discharge temperature to 170-180 degrees F for thermal eradication.
1. Steam control valve shall regulate the control of steam flow to the heating coil to control water temperature and shall be electronically operated. The outlet water temperature shall not vary more than ± 2.5 degrees F.
 2. A drip trap, steam condensate trap (if required), Y strainer, vacuum breaker, and pressure gage shall be factory sized and piped with steam control valve.
 3. A normally closed solenoid valve shall be rated at 5 amps, 120-volt. Solenoid valve shall close the steam supply to the heating coil, should the water temperature in the tank reach the high set point.
- G. Safety control shall be automatic, high temperature limit shutoff device.
- H. The relief valves shall be ASME rated and stamped for combination temperature and pressure relief valves.
- I. The pressure storage vessel shall be all welded construction and ASME BPVC Section VIII-1 stamped for a working pressure of 150 psig. The storage tank shall be carbon steel with a minimum of 5/8 inch thick cement lining carbon steel with 3 lb./sq. feet copper lining solid stainless steel, type 304. Lining shall meet NSF 61 and NSF 372 requirements. The storage vessel shall be provided with a fiberglass insulation system in compliance with ASHRAE 90.1, with jacket, and a magnesium anode. Provide with access for cleaning and disinfection.

2.5 THERMOMETERS

- A. Thermometers shall be rigid stem or remote sensing, scale or dial type with an aluminum, black metal, stainless steel, or chromium plated brass case. The thermometer shall be back connected, red liquid (alcohol or organic-based) fill, vapor, bi-metal or gas actuated, with 9 inches high scale dial or circular dial 2 to 5 inches in diameter graduated from 40 to 210 degrees F, with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 2 1/2 inches to clear tank or pipe covering. The thermometer shall be suitable for 3/4 inch pipe threads. Thermometers may be console-mounted with sensor installed in separate thermometer well.

2.6 SAFETY VALVES FOR SHELL AND COIL HEATERS

- A. Separate combination pressure/temperature relief valves shall be provided on each water heater.
- B. A double solenoid safety system shall be provided for each shell and coil heater to function as a safety over temperature prevention system. System shall consist of aquastat, pilot light, solenoid safety valve and solenoid water safety valve located in the control circuit. The aquastat shall be set at 140 degrees F.

2.7 DOMESTIC HOT WATER EXPANSION TANKS

- A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air precharge shall be set to minimum system operating pressure at tank.
- B. The tappings shall be factory fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.
- C. The interior finish shall comply with NSF 61 and NSF 372 for barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.
- D. The air charging valve shall be factory installed.

2.8 HEAT TRAPS

- A. Heat traps shall be installed in accordance with ASHRAE 90.1 unless provided integrally with the heaters.

2.9 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES

- A. The combination pressure and temperature relief Valve shall be ANSI Z21.22 and ASME rated and constructed of all brass or bronze with a self-closing reseating valve. The relief valves shall include a

relieving capacity greater than the heat input and include a pressure setting less than the water heater's working pressure rating. Sensing element shall extend into storage tank.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. The water heaters shall be installed on concrete bases. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. The water heaters shall be installed level and plumb and securely anchored.
- C. Water heaters shall be installed and connected in accordance with manufacturer's written instructions with manufacturer's recommended clearances.
- D. All pressure and temperature relief valves discharge shall be piped to nearby floor drains with air gap or break.
- E. Thermometers and isolation valves shall be installed on water heater inlet and outlet piping and shall be positioned such that they can be read by an operator or staff standing on floor or walkway.
- F. The thermostatic control shall be set for a minimum setting of 140 degrees F (adjustable) for storage heaters and regulated to a maximum discharge temperature of 130 degrees F (adjustable) for distribution to personnel.
- G. Shutoff valves shall be installed on the domestic water supply piping to the water heater and on the domestic hot water outlet piping.
- H. All manufacturer's required clearances shall be maintained.
- I. A combination temperature and pressure relief valve shall be installed at the top portion of the storage tank. The sensing element shall extend into the tank. The relief valve outlet drain piping shall discharge by positive air gap into a floor drain.
- J. Piping type heat traps shall be installed on the inlet and outlet piping of the domestic water heater storage tanks, unless provided integrally with the tanks.
- K. Water heater drain piping shall be installed as indirect waste to spill by positive air gap into open drains or over floor drains. Hose end drain valves shall be installed at low points in water piping for gas fueled domestic hot water heaters without integral drains.

- L. Dielectric unions shall be provided if there are dissimilar metals between the water heater connections and the attached piping.
- M. Provide vacuum breakers per ANSI Z21.22 on the inlet pipe if the water heater is bottom fed.
- N. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 LEAKAGE TEST

- A. Before piping connections are made, the water heaters shall be tested at a hydrostatic pressure of 200 psig for water heaters rated at less than 160 psig and 240 psig for units with a maximum working pressure of 160 psig or over. Any failed test shall be corrected and the water heater shall be replaced with a new unit at no additional cost to the VA.

3.3 PERFORMANCE TEST

- A. Ensure that all of the remote water outlets will have a minimum of 110 degrees F and a maximum of 120 degrees F water flow at all times. If necessary, make all correction to balance the return water system or reset the thermostat to make the system comply with design requirements.

3.4 STARTUP AND TESTING

- A. As recommended by product manufacturer and listed standards and under actual or simulated operating conditions, tests shall be conducted to prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with each integrated system.
- B. The tests shall include system capacity, control function, and alarm functions.
- C. When any defects are detected, correct defects and repeat test at no additional costs to the Government.
- D. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer's Representative and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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**SECTION 22 40 00
PLUMBING FIXTURES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor
Plumbing Fixtures for Public Use
A112.19.1M-08Enameled Cast Iron Plumbing Fixtures
A112.19.2M-03.....Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008)...Stainless Steel Plumbing Fixtures (Designed for
Residential Use)
- C. American Society for Testing and Materials (ASTM):
A276-2010Stainless and Heat-Resisting Steel Bars and
Shapes
WW-P-541-E/GENPlumbing Fixtures with Amendment 1
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM
AMP 500-505

Metal Finishes Manual (1988)

E. American Society of Sanitary Engineers (ASSE):

1016-05.....Performance Requirements for Individual
Thermostatic, Pressure Balancing and Combination
Pressure Balancing and Thermostatic Control
Valves for Individual Fixture Fittings

F. NSF International (NSF)

NSF/ANSI 14 (2013).....Plastics Piping System Components and Related
Materials

NSF/ANSI 61 (2012).....Drinking Water System Components - Health
Effects

NSF/ANSI 372 (2011).....Drinking Water System Components - Lead Content

G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and
Surfaces

H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe
Drinking Water Act.

I. International Building Code, ICC IPC 2012.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25
percent lead shall not be used in any potable water system intended for
human consumption, and shall be certified in accordance with NSF/ANSI 61
or NSF 372. Endpoint devices used to dispense water for drinking must
meet the requirements of NSF/ANSI 61, Section 9.

B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and
shall be NSF listed for the service intended.

2.2 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):

1. Plate, Sheet and Strip: CRS flat products shall conform to chemical
composition requirements of any 300 series steel specified in ASTM
A276.

2. Finish: Exposed surfaces shall have standard polish (ground and
polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

A. Provide lock-shield loose key or screw driver pattern angle stops,
straight stops or stops integral with faucet, with each compression type
faucet whether specifically called for or not, including sinks in wood

and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.

- B. Furnish keys for lock shield stops to Resident Engineer.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

2.4 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
 - 1. Capable of restricting flow from 1.5 gpm to 1.7 gpm for lavatories; 2.0 gpm to 2.2 gpm for sinks P-505 through P-520, P-524 and P-528; and 2.75 gpm to 3.0 gpm for dietary food preparation and rinse sinks or as specified.
 - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 25 psi and 80 psi.
 - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 CARRIERS

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down. At single carriers provide additional unistrut at rear anchor point for positive floor anchorage.
- B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction or steel plate as detailed on drawing. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back

carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

- D. Contractor shall provide mock-up assembly of single and double carriers to demonstrate anchorage performance.

2.7 WATER CLOSETS

- A. (P-103) Water Closet (Wall Hung, ASME/ANSI A112.19.2M, Figure 9) office and industrial, elongated bowl, siphon jet 1.28 gallons per flush, wall outlet. Top of rim shall be between 16 inches and 17 inches above finished floor. Handicapped water closet shall have rim set 18 inches above finished floor.
1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
 2. Fittings and Accessories: Gaskets-neoprene; bolts with chromium plated caps nuts and washers.
 3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, battery powered active infra-red sensor for automatic operation with courtesy flush button for manual operation sensor operated with manual override water saver design 1.6 gallons per flush with maximum 10 percent variance 1 inch screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 1 1/2 inches top spud, wall and spud flanges, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 11 1/2 inches above rim.
- B. (P-114) Bariatric Floor Mounted Water Closet ASME A112.19.2, Fully enclosed floor mounted with integral seat, siphon jet, white-powder-coated, 14 gage type 304 stainless steel construction with white powder coating and hinged seat with cover, flush valve operated, top of seat 450 mm (18 inches) above floor. Bio-based materials shall be utilized when possible. Rated for bariatric use - 1000 pound minimum capacity.
1. Fittings and Accessories: Gaskets-neoprene, bolts with chromium plated cap nuts and washers, and extra heavy-duty carrier.
 2. Flush Valve: exposed chrome plated diaphragm type with low force ADA compliant 1.6 gallon per flush, seat bumper, integral screwdriver stop and vacuum breaker, solid-ring pipe support, and escutcheon.

2.8 BATHTUBS

- A. (P-301) Bathtub, free standing type hydro massage bathtub with wall mounted mixing valve, fill control valve and drain shall be furnished by the Owner.
 - 1. Provide rough-in and final waste and water connections including installation of accessories supplied with the fixture.
Prior to starting work, obtain from the Owner, the manufacturers' written installation instruction for the bathtub being installed.

2.9 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- C. (P-408) Lavatory (ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 18 inches by 15 inches and a 4 inches maximum apron, first quality vitreous china. Punching for faucet on 4 inches centers. Support lavatory to wall with steel wall plate. Set with rim 34 inches above finished floor:
 - 1. Faucet: Solid cast brass construction with washerless ceramic disc mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 5-6 inches above rim. Provide laminar flow control device. 4-inch wrist blade type handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.
 - 2. Drain: Cast or wrought brass with flat grid strainer and offset tailpiece, chrome plated finish.
 - 3. Stops: Angle type. See paragraph 2.2. Stops
 - 4. Trap: Cast copper alloy, 1 1/2 inches by 1 1/4 inches P-trap. Adjustable with connected elbow and 17 gauge tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
 - 5. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- D. (P-417) Lavatory (Counter Mounted ASME/ANSI A112.19.2M, Figure 25) vitreous china, self-rimming, approximately 19 inches in diameter with punching for faucet on 4 inches centers. Mount unit in countertop. Support countertop with ASME/ANSI A112.19.1M, Type 1, chair carrier with exposed arms.

1. Faucet: Solid cast brass construction, Single handle deck type, 8 inches maximum center, gooseneck spout with outlet 5 to 7 inches above rim, 6 inches lever handle. Control shall be washerless ceramic disc mixing cartridge type. Provide laminar flow control device, high temperature limit stop and vandal proof screws.
 2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.
 3. Stops: Angle type. See paragraph 2.2. Stops
 4. Trap: Cast copper alloy, 1 1/2 inches by 1 1/4 inches P-trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.
 5. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- E. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 20 inches by 18 inches and a 4 inches minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 34 inches above finished floor.
1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 4 inches to 5 inches above rim. Electronic sensor operated, 4 inches center set mounting, wiring box, battery operated electronic module, back check valves, solid brass hot-cold water mixer adjusted from top deck with barrier free design control handle and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.
 2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
 3. Stops: Angle type. See paragraph 2.2.Stops
 4. Trap: Cast copper alloy, 1 1/2 inches by 1 1/4 inches P-trap. Adjustable with connected elbow and 17 gauge tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
 5. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- F. (P-421) Bariatric Floor Mounted Pedestal Lavatory (Sensor controlled ASME A112.19.2), 14 gage type 304 stainless steel construction with white powder coating of lavatory deck. Bio-based materials shall be

utilized when possible. Rated for bariatric use - 1000 pound minimum capacity.

1. Faucet: Brass, chrome plated, gooseneck spout with outlet 4 inches to 5 inches above rim. Electronic sensor operated, 4 inches center set mounting, battery operated electronic module, back check valves, solid brass hot/cold water mixer adjusted from top deck with barrier free design control handle and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam.

2.10 SINKS AND LAUNDRY TUBS

- A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.
- B. (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 28 inches by 28 inches by 12 inches with 6 inches drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 3000 psi seven days after casting. Provide extruded aluminum cap on front side.
 1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 3/4 inch hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 36 inches hose with wall hook. Centerline of rough in is 48 inches above finished floor.
 2. Drain: 3 inches cast brass drain with nickel bronze strainer.
 3. Trap: P-trap, drain through floor.
- C. (P-505) Clinic Service Sink (Flushing Rim, Wall Hung) approximately 20 inches by 25 inches by 8 inches deep. Support with ASME/ANSI A112. 6.1M chair carrier and secure with 3/8 inch bracket studs and nuts. Set sink with rim 30 inches above finished floor. Provide 30 inches CRS drainboard where required, without corrugations and with heavy duty CRS brackets.
 1. Faucet: Elbow control, wall hung, integral stops, single spout with 3/4 inch hose threaded outlet and pail hook, vacuum breaker and brace to wall. Outlet 14 inches to 15 inches from wall. Exposed metal parts

- shall be chromium plated with a smooth bright finish. Provide laminar flow control device.
2. Flush valve: Large diaphragm, semi-red brass body, Foot pedal operated, exposed chromium plated flush valve with screwdriver back check straight stop with cap, union outlet, street ells, elevated high pressure vacuum breaker, casing cover, 1 1/4 inches elbow flush connection from finished wall to 1-1/2 inches top spud. Spud coupling, wall and spud flanges.
 3. Bed Pan Washer: Mechanical pedal mixing valve, wall hung, with double self-closing pedal valve with loose key stops, renewable seats and supply from valve to nozzle with wall hook hose connection; 48 inches of heavy duty rubber hose, with extended spray outlet elevated vacuum breaker, indexed lift up pedals having clearance of not more than 1/2 inch above the floor and not less than 14 inches from wall when in operation. Supply pipe from wall to valve stop shall be rigid, threaded, IPS copper alloy pipe. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide valve plate for foot control. Provide inline laminar flow control device.
- D. (P-521) Laundry Tub (Plastic, Single Compartment with Legs) fiber reinforced plastic, single bowl with raised back, approximately 25 inches by 22 inches by 14 inches deep, with base and legs.
1. Faucets: Solid brass construction, combination faucet with replacement monel seat, removable replacement unit containing all parts subject to wear, vacuum breaker, integral stops, mounted on splash back. Lever handles on faucet shall be cast, formed or drop forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.
 2. Drain: Stopper.
 3. Trap: Cast copper alloy, 1 1/2 inches P-trap. Adjustable with connected elbow, and nipple to wall and escutcheon.
- E. (P-524) Sink, (CRS, Double Compartment, Counter Top, ASME/ANSI A112.19.3M, Kitchen Sinks, Figure 6) self-rimming, approximately 33 inches by 22 inches with two compartments inside dimensions approximately 13 1/2 inches by 16 inches by 7 1/2 inches, minimum 20 gage CRS. Corners and edges shall be well rounded.
1. Faucet: Kitchen sink, solid brass construction, swing spout, chrome plated copper alloy with spray and hose.
 2. Drain: Drain plug with cup strainer, stainless steel.

3. Trap: Cast copper alloy, 1 1/2 inches P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
 4. Provide cover for drain, stops and trap per A.D.A 4-19.4.
- F. (P-528) Sink (CRS, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self-rimming, back faucet ledge, approximately 21 inches by 22 inches with single compartment inside dimensions approximately 16 inches by 19 inches by 7 1/2 inches deep. Shall be minimum of 18 gauge CRS. Corners and edges shall be well rounded:
1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to ware, swivel gooseneck spout with approximately 8 inches reach with spout outlet 6 inches above deck and 4 inches single lever with hose spray. Faucet shall be polished chrome plated.
 2. Drain: Drain plug with cup strainer, stainless steel.
 3. Trap: Cast copper alloy 1 1/2 inches P-trap with cleanout plug. Provide wall connection and escutcheon.
 4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.11 DISPENSER, DRINKING WATER

- A. Standard rating conditions: 50 degrees F water with 80 degrees F inlet water temperature and 90 degrees F ambient air temperature.
- B. (P-604) Electric Water Cooler (Mechanically Cooled, Wall Hung, Self-contained, Wheelchair) bubbler style, 5 gph minimum capacity, lead free. Top shall be CRS anti-splash design. Cabinet, CRS, satin finish, approximately 18 inches by 18 inches by 25 inches high with mounting plate. Set bubbler 36 inches above finished floor. Unit shall be push bar operated with front and side bar and automatic stream regulator. All trim polished chrome plated.

2.12 SHOWER BATH FIXTURE

- A. (P-701) Shower Bath Fixture (Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve):
 1. Shower Installation: Wall mounted detachable spray assembly, 24 inch wall bar, elevated vacuum breaker, supply elbow and flange and valve. All external trim, chrome plated metal.
 2. Shower Head Assembly: Plastic shower head with flow control to limit discharge to 2.5 gpm, 60 inches length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or

chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.

3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever type operating handle adjustable for rough-in variations and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 1/2 inch IPS. Provide external screwdriver check stops, vacuum breaker and temperature limit stops. Set stops for a maximum temperature of 105 degrees F. All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of at 2.5 gpm at 45 psi pressure drop.

2.13 EMERGENCY FIXTURES

- A. (P-708) Emergency Eye and Face Wash (Wall Mounted): CRS, wall mounted, foot pedal control. Mount eye and face wash spray heads 42 inches above finished floor. Pedal shall be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor shall be complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon. Provide with thermostatic mixing valve to provide tepid water from 85 to 95 degrees F. Flow rate shall be 3 gpm.

2.14 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 3/4 inch hose thread on spout; 3/4 inch pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 18 inches nor more than 36 inches above grade. On porches and platforms, set approximately 30 inches above finished floor. Provide integral vacuum breaker which automatically drains when shut off.
- B. (P-804) Hose Bibb (Single Faucet, Wall Mounted to Concealed Supply Pipe): Cast or wrought copper alloy, single faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 36 inches above floor to concealed supply pipe. Provide faucet with 3/4 inch hose coupling thread on spout and vacuum breaker. Four-arm handle on faucet shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS.

Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.

- C. (P-808) Washing Machine Supply and Drain Units: Fabricate of 16-gage steel with highly corrosion resistant epoxy finish. Unit to have 2 inches drain connection, 1/2 inch combination MPT brass sweat connection, ball type shut-off valve, 2 inches cast brass P-trap, duplex electric grounding receptacle and dryer outlet. Size 9 inches by 14 3/4 inches rough wall opening 8 inches by 13 inches by 3 5/8 inches. Centerline of box shall be 44 inches above finished floor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Toggle Bolts: For hollow masonry units, finished or unfinished.
- D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 1/4 inch diameter bolts, and to extend at least 3 inches into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- E. Power Set Fasteners: May be used for concrete walls, shall be 1/4 inch threaded studs, and shall extend at least 1 1/4 inches into wall.
- F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- G. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- H. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and medical vacuum. Medical vacuum systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment.
- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99C, Gas and Vacuum Systems.
- C. All necessary connections to owner furnished equipment shall be made as indicated on the documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.
- D. Electrical power and control wiring for vacuum pump(s), ceiling columns, alarms wiring from equipment to alarm panels, and modular accessories associated with the system(s) shall be included.
- E. Pressure testing, cross connection testing and final testing per NFPA 99 most recent edition and using procedures shall be performed.
- F. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the Engineer of Record and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification.
- G. Coordinate with owner retained verifier for final verification of the systems. Make corrections as required, including additional testing if necessary to attain full and unqualified certification.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.

- B. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with ECC.
- E. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.
- F. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT: Electric motors.
- G. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and Healthcare Gases and Vacuum Alarms.
- H. SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and Healthcare Gas Piping and Equipment:

1.3 QUALITY ASSURANCE

- A. Installation and Start-up: The manufacturer will provide factory authorized representatives to review installation and perform initial start up of system.
- B. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.10.11 "Qualification of Installers" and hold medical gas endorsements as under ASSE 6010. The Contractor shall furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.
- C. Equipment Installer: The equipment installer shall show documentation proving that the personnel installing the equipment meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Installers. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names and addresses of referenced projects. The equipment install shall perform the following coordination functions:
 - 1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.

2. Work with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
 3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
 4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, tested medical gas installation ready for owner's use
- D. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names and addresses where the product is installed shall be submitted for verification.
- E. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Verifiers. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a party other than the installing contractor.
- F. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.
- G. The testing agency's detailed procedure which will be followed in the testing of this project shall be submitted. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.

- H. Installation and Start-up: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the Contracting Officer Representative and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative.
- I. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- J. The installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided, and a copy of them on Auto-Cad version (R-14 or later) provided on compact disk.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.
 - 2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
 - 3. Piping.
 - 4. Valves.
 - 5. Inlet and outlet cocks
 - 6. Valve cabinets.
 - 7. Gages.
 - 8. Station inlets, and rough in assemblies.
 - 9. Ceiling services.
 - 10. Alarm controls and panels.
 - 11. Vacuum switches.
 - 12. Vacuum bottle brackets.
 - 13. Vacuum pump systems (Provide certified pump test data at start up):

- a. Pumps: Manufacturer and model.
 - b. Pump performance curves.
 - c. Pump operating speed (RPM).
 - d. Capacity: Free air exhaust from 19 and 24 inches Hg. gage vacuum SCFM.
 - e. Capacity: Expanded air capacity at 19 and 24 inches Hg. gage vacuum SCFM).
 - f. Type of bearing in pump.
 - g. Type of lubrication.
 - h. Type and adjustment of drive.
 - i. Electric motors: Manufacturer, frame and type.
 - j. Speed of motors (RPM).
 - k. Current characteristics and horsepower of motors.
 - l. Receiver capacity and rating.
 - m. Silencers: Manufacturer, type and model.
- C. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.
- D. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification. Certification shall be submitted to Contracting Officer Representative.
- E. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which will be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no

fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 TRAINING

- A. The services of a competent instructor shall be provided for not less than two four-hour periods for instructing medical personnel in the operation and maintenance of the vacuum systems, on the dates requested by COR (Contracting Officer Representative).
- B. The other training requirements specified in Section 01 00 00, GENERAL REQUIREMENTS shall be coordinated with the above paragraph

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American National Standards Institute (ANSI):
 - A13.1-2007.....Scheme for Identification of Piping Systems
 - B16.22-01 (R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
 - B40.1-(2005)..... Pressure Gauges and Gauge Attachments
- C. American Society for Testing and Materials (ASTM):
 - B819-00 (R2006).....Standard Specification for Seamless Copper Tube for Medical Gas Systems
- D. American Society of Mechanical Engineers (ASME):
 - Section IX-10.....Welding and Brazing Qualifications
- E. American Welding Society (AWS):
 - AWS A5.8/A5.8M-11.....Brazing Filler Metal
 - AWS B2.2/B2.2M-10.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)
- F. Compressed Gas Association (CGA):
 - P-9-08.....Inert Gases Argon, Nitrogen and Helium
- G. National Electrical Manufacturers Association (NEMA):
 - ICS-6-1993 (R 2006).....Industrial Controls and Systems Enclosures
- H. National Fire Protection Association (NFPA):
 - 99-2012.....Health Care Facilities with 2005 errata
- I. National Electrical Code 70, edition (2011)
- J. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)
- K. Manufacturing Standardization Society (MSS):

MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy
Solder Pressure Fittings

1.7 WARRANTY

- A. Warranty will be expressly complete, include all components of the system and be the responsibility of the vacuum system manufacturer of record only. Warranties limiting the responsibility of the vacuum system for any system component or which pass through to another manufacturer are not acceptable.
- B. Warranties shall include on site repairs including travel, labor and parts. Warranties requiring return of equipment for adjustment are not acceptable.

1.8 MAINTENANCE SUPPORT

- A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The medical vacuum equipment manufacturer shall provide factory direct preventative maintenance contract. The medical vacuum equipment manufacturer shall provide formal maintenance training courses.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

- A. One Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system(s) and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum sources.

2.2 PIPING

- A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ANSI B16.22 or brazing fittings complying with MSS SP-73. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8, Classification BCuP, greater than 1000 °F melting temperature. Flux shall be strictly prohibited for copper to copper connections.

- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (teflon) tape.
- D. Use only copper or stainless steel pipes for discharge from vacuum product (exhaust pipes).
- E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.
- F. Piping identification labels shall be applied at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping shall be used for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 - 2. Fittings: Fittings shall comply with ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
 - 3. Nipples: Nipples shall comply with ASTM B 687, Chromium-plated.
 - 4. Unions: Unions shall comply with MSS SP-72, SP-110, Brass or Bronze with chrome finish. Unions 2-1/2 inches and larger shall be flange type with approved gaskets.

5. Valves: Valves shall comply with Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.4 VALVES

A. Ball: Ball valves shall be in line, other than zone valves in cabinets.

1. Sixty five millimeter or 2-1/2 inches and smaller: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, teflon seat seals, full flow, 600 psi WOG minimum working pressure, with locking type handle. 3" to 4" inches: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 600 psi WOG minimum working pressure, with locking type handle.

B. Check:

1. Check valves 3 inches and smaller: brass and Bronze body, straight through design for minimum pressure drop, spring loaded, self-aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, 400 psi WOG minimum working pressure.
2. 4 inches and larger check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 150 psi WSP.

C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 600 psi WOG, cold, non-shock gas working pressure or vacuum service to 29 inch Hg, blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 1/8 inches NPT gauge port shall be provided for a 2 inch diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves

shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE

2.5 VALVE CABINETS

- A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 18 gage steel or extruded aluminum not lighter than 14 gage. The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 4 foot 6 inches above finished floor.
- B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording must be approved by the VA project manager.
- C. Cover plate: The cover plate shall be fabricated from 18 gage sheet metal with satin chromed finish, extruded anodized aluminum, or 22 gage stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gauge shall be inside valve box.

- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

A. Vacuum Gages:

1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ANSI B40.1, vacuum gage type, size 4-1/2 inches, gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0-30 inches Hg. Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Compound gages shall be installed for Vacuum system.
2. For vacuum service upstream of main shutoff valve: A 1-1/2 inches diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0-30 inches Hg. Compound gages shall be provided for Vacuum system.

2.7 STATION INLETS

A. Vacuum Station inlets:

1. Station inlets shall be for designated service, consisting of a quick coupler, quick disconnect type with inlet supply tube.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure.
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of 1/4 inches (3/8 inches outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non-interchangeable safety keying with color coded gas service identification.

6. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPUs) shall be furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

2.8 STATION INLETS

A. Vacuum Station Inlets:

1. Station inlets shall be brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure. Threaded DISS connector shall be per CGA standards
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of 1/4-inch (3/8-inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non-interchangeable safety keying with color coded gas service identification.
6. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPUs) shall be furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

2.9 STATION INLET ROUGH-IN

- A. Station inlet rough in shall be flush mounted, and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.

- B. The modular cover plate shall be constructed from die cast plate, two piece 22 gage stainless steel or 16 gage chromium plated metal, secured to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for one handed, single thrust mounting and one handed fingertip release of secondary equipment.
- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU) shall be One piece with construction and material as indicated for modular cover plate.
- D. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background

2.10 VACUUM SWITCHES

- A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

2.11 VACUUM BOTTLE BRACKET

- A. Vacuum bottle bracket shall be single plate of one piece, 22 gage stainless steel or 16 gage chromium plated metal or aluminum, finish matching cover of adjoining vacuum inlet. All components shall be of same material as plate and assembly anchored securely. The bracket shall be provided and plastic vacuum bottle holder for each vacuum wall inlet.

2.12 VACUUM PUMP SYSTEMS

- A. Provide a complete medical vacuum package, complying with NFPA 99 5.1.3.6 in all respects, as specified and scheduled on the drawings. All components shall be factory packaged (pre-wired and prepiped), on a steel base, or tank mounted. All package piping shall be type L or type K rigid copper. Provide discharge separator/silencer.

- B. All components shall be duplexed and valved (or check valved as permitted NFPA-99) to allow service to any component without interrupting vacuum service to the facility during any maintenance operation or any condition of single fault failure. The design load shall be met with the largest single unit out of service. Each pump exhaust shall be isolated by a union fitting permitting capping for service removal.
- C. A complete plant shall be furnished consisting of pumps, receiver and controls capable of providing the scheduled capacity with one pump out of service. All capacities will be indicated in SCFM at 19 inches HG and 24 inches HG.
- D. System shall be completely factory assembled, requiring only interconnection between modules on site. Systems requiring on site assembly other than interconnection are not acceptable (replacement of components removed for shipping is permitted).
- E. Motor and Starter: Maximum 104°F ambient temperature rise, close coupled to a NEMA rated, High Efficiency, TEFC motor with a service factor of 1.15, ball bearings, for operation with current, voltage, phase and cycle specified in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT. Motor shall be of such capacity that brake horsepower required by driver equipment at normal rated capacity will not exceed nameplate rating of the motor. Provide each motor with automatic, fully enclosed, magnetic starter.
- F. Each pump will include inlet and outlet flex connectors supplied by the medical vacuum equipment manufacturer.
- G. Programmable Logic Controllers (PLC) will be used to implement operating logic. PLC shall have integral memory and EPROM backup. PLC shall control the automatic alternation of the vacuum pumps with provisions for simultaneous operation if required, and automatic activation of reserve or lag unit if required. A lag alarm on control cabinet and contacts for the master alarm shall be provided.
- H. The complete control system and all electrical components shall be NEMA ICS-6, type 12 and UL labeled. The control system shall provide:
 - 1. Automatic lead/lag sequencing including self adjusting minimum run timers which adaptively optimize the number of pump starts based on demand.

2. Circuit breaker disconnects for each vacuum pump with external operators. Units with fuses instead of circuit breakers in motor circuit are not acceptable. The control system shall include an automatic minimum run time adjustment to automatically adjust run time based on demand.
 3. Full voltage motor starters with overload protection.
 4. Redundant 120 volt control circuit transformers.
 5. Visual and audible reserve unit alarm with isolated contacts for remote alarms and audio cancel.
 6. Control cabinet shall have lighted HOA selector switches
 7. Panel mounted vacuum gauge, external visual lights indicating on/off status, audible and visual signals for thermal overload, oil discharge filter differential pressure or back pressure alarm, and alarm silence button.
 8. Contacts for external oil discharge filter differential pressure or back pressure alarm
 9. If silence has been pressed, audible and visual signal would be reactivated upon second alarm condition. Alarm shall be reset upon correction of original signal.
 10. Runtime hour-meter for each pump.
- I. The medical vacuum pumps shall be non-contacting claw style rotary design. The internal construction shall be friction free and require no sealants. Each medical vacuum pump shall be air-cooled and continuous duty rated. Each medical vacuum pump shall be provided with a single lubricated gearbox required an oil change not more often than 5,000 operating hours. Each medical vacuum pump shall be equipped with an exhaust silencer. Each medical vacuum pump shall be equipped with a high vacuum shutdown, a high temperature shutdown, a remote alarm at the ECC and local alarms. The lubricant supplied shall be inert with oxygen and the medical vacuum pump shall be factor cleaned for oxygen service.
- J. The complete medical vacuum system and all electrical components shall be factory tested prior to shipment by the medical vacuum equipment manufacturer

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.5. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.10.11. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.10.5.
- B. Contractor shall furnish 4 inches high concrete housekeeping pads. The contractor shall furnish inertia bases in lieu of housekeeping pads where the equipment installed is not factory isolated by the manufacturer. Anchor bolts shall be cast into bases
- C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly.
- E. Piping shall be cut square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. The tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used.
- F. Piping shall be supported with pipe trays or hangers at intervals as shown on the drawings or as defined in NFPA 99 Table 5.1.10.10.4.5. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is not acceptable as an isolation material.
- G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.
- H. Piping exposed to physical damage shall be protected.
- I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.5.5. At the completion of any section, all open pipe

ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.

- J. Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluorofethylene (such as Teflon) tape. Liquid sealants shall not be used.
- K. Tubing shall not be bent. Fittings shall be used in all changes of direction or angles.
- L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF.
- M. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.
- N. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- O. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.
- P. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed..
 - 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- Q. A vacuum gage 1 1/2 inch diameter line shall be installed downstream of each zone valve in cabinets.
- R. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.

- S. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 20 feet of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC
- T. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow

3.2 INSTALLER TESTING

- A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;
1. That all brazing was conducted by brazers qualified to ASSE 6010 and holding current medical gas endorsements.
 2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.5.5).
 3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
 4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
 5. That after installation of all devices, the pipeline was proven leak free for 24hours at a pressure 20% above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2.2.6)

6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
7. That the manufacturer has started up all medical air compressors, medical vacuum pumps, liquid oxygen system(s) and manifolds, and that they are in operating order.

B. Four originals of the affidavit, shall be distributed; (1) to the Engineer of Record, (1) to the contracting officer representative, (1) to the general contractor and (1) to the verifier (www.mgpho.org).

3.3 VERIFIER TESTING

- A. Prior to handing over the systems to VAMC, the contractor shall retain a Verifier acceptable to the engineer and owner who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company which contains at least the following:
1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of \$1 Million per occurrence, and general aggregate liability in the minimum amount of \$1 Million, valid and in force when the project is to be verified. General liability insurance is not alone acceptable.
 2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report
 3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
 4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
 5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of

Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.

6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
 7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
 8. The flow from each outlet when tested to a procedure per NFPA 99-5.1.12.3.10.
 9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
 10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
 11. Statement that all local signals function as required under NFPA 99 5.1.3.4.7 and as per the relevant NFPA 99 sections relating to the sources.
 12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
 13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
 14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
 15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
 16. The concentration of each component of NFPA 99 Table 5.1.12.3.12 in the medical air after 24hours of operation of the medical air source.
 17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
 18. A statement that all valves and alarms are accurately labeled as to zone of control.
- B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as

required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.

- C. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
- D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 fpm. Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
- E. Inlet flow test:
 - 1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - 2. Needle valve vacuum inlets must draw no less than 1.0 scfm with adjacent inlet flowing, at a dynamic inlet pressure of 12-inches Hg, and a static vacuum of 15-inches Hg.
 - 3. Vacuum inlets must draw no less than 3.0 scfm with adjacent inlet flowing, at a dynamic inlet pressure of 12-inches Hg, and a static vacuum of 15-inches Hg.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Oxygen System: Provide bulk oxygen system consisting of primary liquid tank, reserve liquid tank, vaporizers, alarms including all low voltage wiring, and automatic controls including all interconnecting control and power wiring. Connect to bulk supply main at outside bulk tank farm.
- B. Supply Lines Outside of Building (including PVC protective pipe): As specified in this Section.
- C. **Laboratory and healthcare gas system alarm wiring from equipment to alarm panels located in Buildings 1, 7, and 111.**

1.2 RELATED WORK

- A. Sealing around pipe penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- B. Sealing around pipe penetrations through the floor to prevent moisture migration: Section 07 92 00, JOINT SEALANTS.
- C. General requirements and items common to more than one section of Division 22. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Alarm interface with ECC. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Conduit: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- F. Electrical wiring and accessories: Section 26 27 26, WIRING DEVICES.
- G. Electric motors: Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- H. Vacuum Piping and Equipment: SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES
- I. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
Requirements for commissioning, systems readiness checklist, and training.

1.3 QUALITY ASSURANCE

- A. Materials and Installation: In accordance with NFPA 99, (2005) and as specified.
- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects. Installers shall meet the qualifications of ANSI/ASSE Standard 6010.
- C. Equipment Supplier: Show evidence of equivalent product installed at three installations similar to this project that has been in

satisfactory and efficient operation for three years. Submit names and addresses where the product is installed.

- D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ANSI/ASSE Standard 6030. Such testing shall be performed by a party other than the installing contractor.
- E. Provide names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which will be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.
- G. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- H. Installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided on prints and in digital format. The digital format shall be in the native CAD system required for the project design. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- I. "Hot taps" are not permitted for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are not allowed.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Valves.
 - 3. Inlet and outlet cocks
 - 4. Valve cabinets.
 - 5. Gages.
 - 6. Station outlets and rough-in assemblies.
 - 7. Alarm controls and panels.
 - 8. Pressure Switches.
 - 9. Manifolds.
 - 10. Air compressor systems (Provide certified compressor test data at start-up.):
 - a. Compressors: Manufacturer and model.
 - b. Characteristic performance curves.
 - c. Compressor operating speed (RPM).
 - d. Capacity: Free air delivered at indicated pressure (L/s) (SCFM).
 - e. Type of bearing in compressor.
 - f. Type of lubrication.
 - g. Type and adjustment of drive.
 - h. Electric motors: Manufacturer, frame and type.
 - i. Speed of motors (RPM).
 - j. Current characteristics and horsepower of motors.
 - k. Receiver capacity and rating.
 - l. Air silencer: Manufacturer, type and model.
 - m. Air filters: Manufacturer, type, model and capacity.
 - n. Pressure regulators: Manufacturer and capacity.
 - o. Dew point monitor: Manufacturer, type and model.
 - p. Air dryers: Manufacturer, type, model and capacity (L/s) (SCFM).
 - q. Carbon monoxide monitor manufacturer, type and model.
 - r. Aftercoolers.
- C. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying

that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.

- D. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification.
- E. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 TRAINING

- A. Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the laboratory and healthcare gas systems, on the dates requested by COTR.
- B. Coordinate with other requirements specified in Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
B819-(R2006).....Seamless Copper Tube for Medical Gas Systems
- C. American Society of Mechanical Engineers (ASME):
A13.1-07.....Scheme for Identification of Piping Systems
B16.22-01(R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
B40.100 (2005)Pressure Gauges and Gauge Attachments Boiler and Pressure Vessel Code -
Section VIII-07.....Pressure Vessels, Division I
Section IX-07.....Welding and Brazing Qualifications
- D. American Welding Society (AWS):
AWS A5.8-04.....Brazing Filler Metal
AWS B2.2-91.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)
- E. Compressed Gas Association (CGA):
C-9-04.....Standard Color Marking of Compressed Gas Cylinders
G-4.1 (2009).....Cleaning Equipment for Oxygen Service
G-10.1(2008)Nitrogen, Commodity
P-9-01.....Inert Gases Argon, Nitrogen and Helium

V-1-05.....Standard for Compressed Gas Cylinder Valve
Outlet and Inlet Connections

F. National Electrical Manufacturers Association (NEMA):

ICS-6-93(R2006).....Industrial Controls and Systems Enclosures

G. National Fire Protection Association (NFPA):

99-05.....Health Care Facilities

H. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

I. Manufacturing Standardization Society (MSS):

MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

MSS-SP-73-03.....Braze Joints for Copper and Copper Alloy
Solder Pressure Fittings

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: AWS A5.8, Classification BCuP, greater than 1000 °F melting temperature. Flux is strictly prohibited for copper-to-copper connections.
- C. Screw Joints: Polytetrafluoroethylene (teflon) tape.
- D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80.
- E. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint.
- F. Apply piping identification labels at the time of installation in accordance with current NFPA. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.

3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.

Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 VALVES

A. Ball: In-line, other than zone valves in cabinets:

1. 2 1/2 inches and smaller: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, teflon seat seals, full flow, 600 psi WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service
2. 3-4 inches: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 600 psi WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.

B. Check:

1. 3 inches and smaller: Bronze/brass body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 400 psi WOG minimum working pressure.
2. 4 inches and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 150 psi WSP.

C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 600 psi WOG, cold, non-shock gas working pressure service to 29 inch Hg, cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 1/8 inch NPT gauge port for a 2 inch diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet.

Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
MEDICAL AIR	Black or white letters on yellow background	YELLOW

2.3 VALVE CABINETS

- A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 18 gage steel or 14 gage extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet 4 foot 6 inches above floor.
- B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate must be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."
- C. Cover plate: Fabricate from 18 gage sheet metal with satin chromed finish, extruded anodized aluminum, or 22 gage stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.4 GAGES

- A. Pressure Gages: Includes gages temporarily supplied for testing purposes.
1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 4-1/2 inches, for compressed air, and oxygen, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
 2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 1-1/2 inch diameter gage with dial range 1-100 psi for air service.

2.5 STATION OUTLETS

- A. For all services except ceiling hose drops and nitrogen system: For designated service, consisting of a quick coupler and inlet supply tube. Provide coupler that is non-interchangeable with other services, and leak proof under three times the normal working pressure. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet and inlet securely to rough-in to prevent floating and provide each with a capped stub length of 1/4-inch (3/8-inch outside diameter) tubing for connection to supply. Identification of each gas service shall be permanently cast into the back plate and shall be visible through a transparent plastic guard. Label stub tubing for appropriate service. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPUs) are furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein. Install completion kits (valve body and face plate) for the remainder of required tests.

2.6 STATION OUTLETS

For all services: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the

assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet securely to outlet rough-in to prevent floating, and provide each outlet with a capped stub length of 1/4-inch (3/8-inch outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjustable to compensate for variations in plaster or cover thickness. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) are furnished under this specification but installed by manufacturer of PBPU before initial tests specified herein. Install outlet completion kits (valve body and face plate) for the remainder of required tests.

2.7 STATION OUTLET ROUGH-IN

- A. Flush mounted, protected against corrosion. Anchor rough-in securely to unit or wall construction.
- B. Modular Cover Plate: Die cast back plate, two-piece 22 gage stainless steel or 16 gage chromium plated metal, with mounting flanges on all four sides, secured to rough-in with stainless steel or chromium plated countersunk screws.
- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU): One-piece with construction and material as indicated for modular cover plate.
- D. Provide permanent, metal or plastic, identification plates securely fastened at each outlet and inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
OXYGEN	White letters on green background
MEDICAL AIR	Black or white letters on yellow

2.8 ALARMS

- A. Provide all low voltage control wiring, except for wiring from alarm relay interface control cabinet to ECC, required for complete, proper functioning system. Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

- B. Local Alarm Functions: Provide individual local air compressor malfunction alarms at each compressor system main control panel.
1. Compressor Malfunction Alarm: Each compressor system receiving any of the following individual signals and sends a single combined "compressor malfunction alarm" signal to master alarm panel.
 - a. Thermal Malfunction Alarm: Functions when discharge air temperature exceeds 350 °F, shutting down affected compressor.
 - b. Lead Compressor Fails to Start: Functions when lead compressor fails to start when actuated, causing lag pump to start.
 - c. Lag Compressor in Use: Functions when the primary or lead compressor is incapable of satisfying the demand. When three or more compressors are part of the system, the lag compressor in use alarm shall energize when the last compressor has been signaled to start.
 - d. High Water Level in Receiver. (Liquid ring or water-cooled units)
 - e. High Water Level in Separator (if so required). (Liquid ring unit)
 2. Desiccant Air Dryer Malfunction Alarm: Dryer receives the following individual signals and sends a single consolidated dryer malfunction alarm signal to master alarm panel.
 - a. Dew Point Alarm: Functions when line pressure dew point rises above 39 °F at 55 psi.
 3. Vacuum Pump Malfunction Alarm: Pump system receives the following individual signals and sends a single consolidated pump malfunction alarm signal to master alarm.
 - a. High Temperature Shut down Alarm: Functions when exhaust air temperature exceeds 220 °F, shutting down affected pump.
 - b. Lead Pump Fails to Start Alarm: Functions when lead pump fails to start when actuated causing lag pump to start.
 - c. Lag Pump In Use Alarm: Functions when the primary or lead vacuum pump is incapable of satisfying the demand. When three or more vacuum pumps are part of the system, the lag pump in use alarm shall energize when the last vacuum pump has been signaled to start.
 4. Instrument Air Dew Point High: Functions when the line pressure dew point is greater than -22 °F.
- C. Master Alarm Functions: Provide the following individual alarms at the master alarm panel.
1. Oxygen Alarms:

- a. Liquid oxygen low level alarm: Functions when stored liquid oxygen reaches a predetermined minimum level.
 - b. Reserve switchover alarm: Functions when, or just before, reserve oxygen supply goes in operation.
 - c. Reserve low supply alarm: Functions when contents of cylinder reserve oxygen supply are reduced to one day's average supply; switch and contacts at the bulk tank control panel.
 - d. Reserve low pressure alarm: Functions when the gas pressure available in the liquid reserve oxygen supply is reduced below the pressure required to function properly.
 - e. Low pressure alarm: Functions when system pressure downstream of the main shutoff valve drops below 40 psi, plus/minus 2 psi; operated by pressure switch or transmitters.
 - f. High pressure alarm: functions when system pressure downstream of main shutoff valve increases above 60 psi, plus/minus 2 psi set points; operated by pressure switches or transmitters.
 - g. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.
2. Compressed Air Alarms:
- a. Medical air dew point high alarm: Functions when the line pressure dew point rises above 35 °F at 55 psi.
 - b. Carbon Monoxide Alarm: Functions when the carbon monoxide levels rise above 10 parts per million; receives signal from the carbon monoxide monitor.
 - c. Main Bank Filter Set Alarm: Functions when the pressure drop across filter set increases more than 2 psi over that when filters are clean and new; operates by differential pressure switch or transmitters.
 - d. Desiccant Prefilter Alarm: Functions when pressure across the filter increases more than 3 psi over that when filters are clean and new; operates by pressure differential switch.
 - e. Desiccant Post Filter Alarm: Functions when pressure drop across filter increases more than 3 psi over that when filters are clean and new; operates by pressure differential switch.
 - f. Desiccant Dryer Malfunction Alarm: Functions on any combination of failure of tower cycling and/or pressure dew point rise above 140°F at 100 psi.
 - g. Aftercooler High temperature Alarm: Functions when aftercooler discharge air temperature exceeds 100°F.

- h. Pressure Abnormal Alarm: Functions when system pressure downstream of main shutoff valve drops below 80 psi plus/minus 2 psi gage or increases above 120 psi plus/minus 2 psi set points; operated by pressure switch.
 - i. Compressor Malfunction Alarm: Functions when compressor system control panel signals compressor thermal malfunction alarm, lead compressor fails to start alarm or high water level in receiver or separator (if so required) receives signal from system control panel.
 - j. Low Lubricant Shutdown: For rotary screw compressors. Functions when lubricant level drops to a low point. Receives signal from compressor control panel.
 - k. Instrument air dew point high alarm: Functions when the line pressure dew point rises above -22°F at 55 psi.
- D. Alarm Functions:
- 1. Oxygen, and compressed air alarms: Pressure alarms: Functions when pressure in branch drops below 40 psi, plus/minus 2 psi or increases above 60 psi, plus/minus 2 psi set points; operated by pressure switches or transmitters.
 - 2. Vacuum alarms: Low vacuum alarm: Functions when vacuum in branch drops below 12-inches Hg; operated by vacuum switch.
 - 3. Vacuum alarms:
 - a. Low vacuum alarm: Function when system vacuum upstream of main shutoff valve drops below 12 inches Hg; operated by vacuum switch.
 - b. Filter differential pressure/back pressure alarm: Functions when discharge oil filter differential rises to set level, or when back pressure is sensed; receives signal from pump control panel.
 - c. Laboratory vacuum pump malfunction.
- E. Alarm Panels:
- 1. General: Modular design, easily serviced and maintained; alarms operate on alternative current low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting oxygen, compressed air and vacuum services, as required.
 - 2. Box: Flush mounted, sectional or one piece, corrosion protected. Size to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50% of the number of provided alarm points.

3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.
4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
6. Controls:
 - a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
 - b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.
 - c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.
- F. Alarm Relay Interface Control Cabinet: Design cabinet to transfer the closed circuit alarm signals through relays to a set of terminals for monitoring signals at the ECC without interrupting the closed circuit system. Construct of 14 gage steel, conforming with NEMA ICS-6, Type 1, enclosures. Provide both normally open and normally closed contacts for output signals, with number of circuits required for full alarm capability at the ECC. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for compatibility.
- G. Alarm Network Communication: Network communications board shall be installed in local alarm and connected to the facility's Ethernet. Local alarm modules shall send information to the master alarm and the data can be downloaded thru the computer connected to the facility's Ethernet. Master alarm displays the message, sound its alarm and saves

the information in an event log. This event log shall be downloaded to a computer file for tracking data and troubleshooting.

2.9 PRESSURE SWITCHES

General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range set by inside or outside adjustment; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

2.10 AIR COMPRESSOR SYSTEMS

- A. System Design: The laboratory air system shall be of a modular base mounted design consisting of duplex compressor, dryer/control, and an air receiver. Each unit must be fully compliant with the latest edition of NFPA 99.
- B. Compressors: Continuous duty rated "oil-less" type with permanently lubricated, sealed bearings. Single stage design, air cooled, reciprocating type with corrosion resistant reed type valves with stainless steel reeds. Both the compression rings and rider rings shall be made from a long life, fluoro-resin material designed for continuous duty operation. The crankshaft shall be constructed of a durable nodular graphite cast iron and designed to be fully supported on both ends by heavy duty ball bearings permanently lubricated and sealed. The crankcase shall be constructed of gray cast iron. Maximum heat dissipation shall be achieved through cast aluminum alloy cylinders treated for optimum corrosion and wear resistance. Cylinder sleeves shall not be required. Additionally, heat transmission from the piston wall to the piston pin needle bearing shall be minimized by an insulated "heat cut" piston pin. The connecting rod shall be of a one piece design for maximum reliability.
- C. Compressor Drive and Motor: V-belt driven through a combination flywheel/sheave and steel motor sheave with tapered bushing and protected by an OSHA approved, totally enclosed belt guard. Belt tensioning shall be achieved by a pivoting motor mounting base that is fully adjustable through twin adjusting screws. The motor shall be a NEMA rated, open drip proof, 1800 RPM, with 1.15 service factor suitable for 208/230/460V electrical service, as specified in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- D. Intake Piping: Provide a pre-piped intake manifold with one "hospital type" inlet air filter with threaded opening for remote intake connection. Isolate filter housing from the intake manifold with a braided 304 stainless steel flex connector.

- E. Discharge Piping: Provide an integral air cooled aftercooler designed for a maximum approach temperature of 12 degrees F complete with moisture separator and timed automatic solenoid drain valve with a manual drain valve by-pass. Provide each cylinder head with a pre-wired high discharge air temperature shutdown switch. Include a flex connector, safety relief valve, and check valve. The compressor discharge line the piping shall be of ASTM B-819 copper tubing, brass, and/or stainless steel. The discharge flex connector shall be braided 304 stainless steel, brass or bronze.
- F. Isolation System: Isolate the compressor and monitor from the main compressor module base by means of a four point, heavy duty, spring isolation system for a minimum of 95% isolation efficiency.
- G. Dryer/Control: The dryer/control shall include a NEMA 12, U.L. labeled control system, duplexed desiccant drying system, duplexed final line filters, duplexed final line regulators, and combination dew point/CO monitor. All of the above shall be pre-wired and pre-piped in accordance with NFPA 99 and include valving to allow complete air receiver by-pass, as well as air sampling port.
- H. Dryer: Size each desiccant dryer for the peak calculated demand and capable of producing 10°F pressure dew point. Dryer purge flow shall be minimized through an on-demand purge saving control system. Include a mounted prefilter rated for 0.01 micron with automatic drain and element change indicator on the inlet of each dryer.
- I. Control System: Mounted and pre-wired control system shall be NEMA 12 and U.L. labeled. This control system shall provide automatic lead/lag sequencing with circuit breaker disconnects for each compressor with external operators, one non-fused main disconnect with external operators, full voltage motor magnetic starters with overload protection, redundant 120V control circuit transformers, visual and audible reserve unit alarm with isolated contacts for remote alarm, hand-off-auto (HOA) lighted selector switches, automatic alternation of both compressors with provisions for simultaneous operation if required, automatic activation of reserve unit if required, visual alarm indication for high discharge air temperature shutdown with isolated contacts for remote alarm, and duplexed run time hour meters.
- J. Final Line Filters and Regulators: Fully duplexed final line filters rated for 0.01 micron with element change indicators shall be factory mounted and pre-piped, along with duplexed factory mounted and pre-piped final line regulators and duplex safety relief valves.

- K. Dew Point Hygrometer/CO Monitor: Mounted, pre-piped and wired, combination dew point hygrometer/CO monitor shall be of the ceramic type with integral chemical type CO sensor. System accuracy shall be $\pm 2^{\circ}\text{F}$ for dew point and 2PPM (at 10 PPM) for carbon monoxide. Dew point alarm shall be factory set at 39°F per NFPA 99, and the CO alarm shall be factory set at 10 PPM. Both set points shall be field adjustable.
- L. Air Receiver: Vertical air receiver, galvanized, ASME Coded, National Board Certified, rated for minimum 150 PSIG design pressure and includes a sight gauge glass as well as a timed automatic solenoid drain valve. Provide three valve bypass on supply.
- M. Example of an acceptable product and manufacturer: Beacon Medical Products "Lifeline Medical Air Systems".

2.11 PRESSURE REGULATORS:

- A. For 100 psi regulator, provide duplex in parallel, valve for maintenance shut-down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.
1. For systems 10 scfm and below: Brass or bronze body and trim, reduced pressure range 25 - 125 psi adjustable, spring type, diaphragm operated diaphragm operated, relieving. Delivered pressure shall vary not more than 0.15psi for each 1.5psi variation in inlet pressure.

2.12 EMERGENCY LOW PRESSURE OXYGEN INLET

- A. The Low Pressure Emergency Oxygen Inlet provides an inlet for connecting a temporary auxiliary source of oxygen to the oxygen pipeline system for emergency or maintenance situations per NFPA 99.
- B. The inlet consist of a 1" ball valve, pressure gauge and a 1/2"/1" NPTF connection housed in a weather tight enclosure. The enclosure is labeled "Emergency Low Pressure Gaseous Oxygen Inlet", and includes a padlock staple to prevent tampering or unauthorized access. The enclosure is suitable for recess mounting on the exterior of the building being served. The enclosure is 14 gauge, cold rolled steel with a primer coat of paint. The Emergency Oxygen Inlet is connected at a point downstream of the main supply line shutoff valve.
- C. Check valves are provided for installation in the emergency supply line and in the main supply line between the main line shutoff valve and the emergency supply line connection per NFPA 99. Check valves have a cast bronze body and straight through design for minimum pressure drop.
- D. The check valves for sizes under 3" are soft seated, bubble tight, self aligning, and spring loaded, and ball type check valves. Three inch

check valves are hard seated, spring loaded, self aligning ball type checks with cone seats (3" valves may not be "bubble tight"). Check valves are fast acting.

- E. A relief valve is provided for installation in the emergency supply line per NFPA 99. The relief valve has a brass body, single seat design, and is cleaned for oxygen use. It automatically reseats to provide a "bubble tight" seal after discharging excess gas. Pre-set at 75 psi.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. In accordance with current NFPA. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.
- B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.
- D. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.
- E. Spacing of hangers: Current NFPA.
- F. Rigidly support valves and other equipment to prevent strain on tube or joints.
- G. While being brazed, joints shall be continuously purged with *oil* free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- H. Do not bend tubing. Use fittings.
- I. Support ceiling column assembly from heavy sub-mounting castings furnished with the unit as part of roughing-in. Anchor with 1/2-inch diameter bolts attached to angle iron frame supported from structural ceiling, unless otherwise indicated.
- J. Provide two 1 inch minimum conduits from ceiling column assembly to adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, for connection to signal cabling network.

- K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.
- L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- M. Pipe compressor intake to a source of clean ambient air as indicated in current NFPA.
- N. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- O. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.
 - 2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- P. Provide 1 1/2 inch diameter line pressure gage downstream of zone valve in cabinets.
- Q. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 TESTS

- A. Initial Tests: Blow down, and high and low pressure leakage tests as required by current NFPA with documentation.
- B. Laboratory and healthcare testing agency shall perform the following:
 - 1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
 - 2. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
 - 3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet of gas through a clean white 0.45 micron filter at a minimum velocity of

- 3.5 scfm. Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Perform test with the use of an inert gas as described in CGA P-9.
5. Outlet and inlet flow test:
- a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - b. Oxygen, nitrous oxide and air outlets must deliver 3.5 scfm with a pressure drop of no more than 5 psi, and static pressure of 50 psi.
 - c. Needle valve air outlets must deliver 1.5 scfm with a pressure drop of no more than five psi, and static pressure of 50 psi.
6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Allowable concentrations are below the following:

Dew point, air	39 degrees F pressure dew point at 100 psi
Carbon monoxide, air	10 ppm
Carbon dioxide, air	500 ppm
Gaseous hydrocarbons as methane, air	25 ppm
Halogenated hydrocarbons, air	2 ppm

7. Analysis Test:
- a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
 - b. Make analysis with instruments designed to measure the specific gas dispensed.
 - c. Allowable concentrations are within the following:

1)

Oxygen	>=97 plus percent oxygen
Medical air	19.5 percent to 23.5 percent oxygen

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	36 degrees F
Carbon monoxide	2 ppm
Total hydrocarbons as methane	1 ppm
Halogenated hydrocarbons	2 ppm

C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Engineer of Record. Provide a minimum of 7 days prior to notice.

3.3 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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